## **Converter Overheating**

There are many causes for an overheating converter. Several of these are not the fault of the converter. The following is a list of possible causes for an overheating converter. Check all possibilities before disassembling a converter.

- 1. Operating machine in too high of gear
- 2. Faulty temperature gauge
- 3. Low oil level in transmission
- 4. Over heating engine
- 5. Low charge pump output
- 6. Converter drain line plugged
- 7. Plugged cooler
- 8. Restriction in cooler lines
- 9. Excessive converter leakage -
- 10. Excessive transmission leakage

## TRANSMISSION & CONVERTER LEAKAGE CHART OIL MUST BE 180°-200° F

Ç270	2 GAL (7.58)		T75	Determined by variation in clutch PSI
C300	2 GAL (7.58)		R300	Determined by variation in clutch PSI
C350	3 GAL (11.37)		.⇒ R400	Determined by variation in clutch PSI
C400	3 GAL (11.37)		R600	3 GAL (11.37)
C600	3 GAL (11.37)	<b>4</b>	R 1000	4 GAL (15.16)
C1000	3 GAL (11.37)	·	R 1400	4 GAL (15.16)
*C5000	3 GAL (11.37)		2420	Determined by variation in clutch PS1
C8000	5 GAL (18.95)		28000	Determined by variation in clutch PSI
C16000	5 GAL (18.95)		HR28000	Determined by variation in clutch PSI
		*	32000	Determined by variation in clutch PSI
	•		∴3000	4 GAL (15.16)
			4000	4 GAL (15.16)
	<b>₩</b> 🐣	A STATE OF THE STA	··· 5000	** 4 GAL (15.16)
*Wet Sump	3 GAL (†1.37)		8000 -	6 GAL (22.74)
		The same of the sa	16000	7 GAL (26.53)
1.0		*		- Park

All values are the maximum allowable leakage

Leakage in all transmissions can be determined by variation in clutch PSI.

The converter, transmission and converter charge pump must all be considered when measuring leakage. Only one of these 3-components can be mear maximum leakage at any one time. If two of the units are close to maximum leakage, the system will not operate efficiently and overheating will result.

