



CATERPILLAR TRACTOR CO.

SERIAL NUMBERS  
PV-1 TO PV-7559  
INCLUSIVE

*catalog*  
PARTS

FIFTEEN  
TRACTOR

FORM 7133  
REPLACES  
FORM 3090

FORM 7133  
REPLACES  
FORM 3090

# **FIFTEEN TRACTOR**

SERIAL NUMBERS  
**PV-1 TO PV-7559**  
INCLUSIVE

**CATERPILLAR TRACTOR CO.**  
PEORIA, ILLINOIS, U. S. A.

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**T**HIS PARTS CATALOG contains illustrations, part numbers, names and the quantities required of all serviced parts of "Caterpillar" Fifteen Tractor and attachments.

"Caterpillar" machines and attachments are sold and serviced by a world-wide organization of responsible distributors and dealers with well stocked Parts Departments and factory trained servicemen. To insure the continued satisfactory operation of your "Caterpillar" equipment, use only **Genuine "CATERPILLAR" Parts** which are built to the same high standards of quality, material and workmanship as the original parts.

There is a "Caterpillar" Dealer near you.

### **How to Order Parts Correctly**

To insure receiving correct parts with a minimum of delay, place orders with your "Caterpillar" Dealer, being sure to furnish the quantity, part number and name of each item wanted. The serial number of the machine for which the parts are intended should always be given. This is important!

Do not overlook furnishing the correct name of the consignee, also the street address, town, county and state to which the parts are to be shipped and state whether shipment is to be made by freight, express, parcel post or other means.

### **Claims**

Claims for mistakes or failure to ship all parts ordered should be made promptly upon receipt of the shipment.

The shipper's responsibility for breakage, loss or damage ceases upon delivery of the merchandise to the transportation company from whom a receipt is obtained indicating that the shipment was accepted by them in good condition.

If any of the material shown on the bill of lading or express receipt is short, broken or otherwise damaged do not accept the shipment until the carrier's agent acknowledges the shortage or damage on the original freight bill. This should always be done otherwise the transportation companies will not entertain a claim for loss or damage. If the agent does not make an inspection, then an affidavit should be made that he was notified (on a certain date) and failed to do so. This affidavit with the original freight bill and the original bill of lading (if available) will support your claim.

**ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE**

## FRANCAIS

Ce catalogue des pièces contient des illustrations, numéro des pièces, noms et quantités requises de toutes les pièces fournis pour le service de la machine "Caterpillar" à laquelle se réfère.

Les machines et les attachements "Caterpillar" sont vendues et servies par une organisation mondiale de distributeurs et agents responsables avec des Départements de Pièces bien fournis et un personnel de techniques expérimentés. Pour s'assurer d'une opération parfaite et continuée de votre équipement "Caterpillar", faite seulement usage de **Pièces Authentiques "CATERPILLAR"** lesquelles sont fabriquées conforme au même haut étalon de qualité, matériel et d'exécution que les pièces originales.

Il y a un Agent "Caterpillar" près de vous.

### Comment Faire Une Commande de Pièces Correctement

Pour s'assurer de recevoir les pièces exactes et avec un minimum de délai, placez votre bons de commande avec l'Agent "Caterpillar" le plus proche, ne manquant pas de donner la quantité, le numéro et le nom de chaque article que l'on veut. Le numéro de la série de la machine pour laquelle les pièces sont intentionnées devraient toujours être indiqués. Cela est important!

Ne perdez pas de vue de fournir le nom correcte du destinataire, ainsi que l'adresse de la rue, la ville, la région et le pays auxquelles les pièces devront être expédiées et déclarez si l'expédition doit être faite par fret, express, par colis postal ou par d'autres moyens.

### Réclamations

Les réclamations pour des erreurs ou manque dans le chargement des pièces commandés devraient être faites promptement.

Les responsabilités de l'expéditeur pour cassage, perte ou dommage cesse lorsque la marchandise est délivrée à la compagnie de transportation de laquelle on a obtenu un reçu indiquant que l'envoi a été accepté par eux en bonnes conditions.

Si quelque matériel montré dans un connaissance ou un reçu d'express est manquant, cassé ou autrement endommagé, n'acceptez pas l'envoi jusqu'à fait que l'agent du porteur reconnait le manqué ou le dommage sur la facture originale du fret. Cela devrait être toujours fait, autrement les compagnies de transportation ne considèrent pas une réclamation de perte ou dommage. Si l'agent ne fait pas une inspection, alors on devrait faire une réclamation sous serment par écrit qu'on l'avait avisé (un certain jour), et a manqué de le faire. Cette déclaration avec la facture originale du fret et le connaissance original (si disponible), fera valoir votre réclamation.

## ITALIANO

Questo catalogo di pezzi contiene illustrazioni, nome, numero delle pezzi di ricambio e le quantità necessarie alla manutenzione di tutte le macchine "Caterpillar" alle quali riferisce.

Le macchine e gli attacchi "Caterpillar" sono venduti e custoditi per tutto il mondo da un'organizzazione di distributori e rivenditori responsabili con Dipartimenti di pezzi ben provvisti ed operai addestrati alla fabbrica. Per assicurare il continuo funzionamento soddisfacente del fornimento "Caterpillar", usate soltanto **Pezzi di Ricambio Genuine "CATERPILLAR"** le quali sono costruite secondo le stesse alte norme di qualità, materiale e mano d'opera come le pezzi originali.

Vicino a voi c'è un Rivenditore "Caterpillar".

### Modo Esatto per Ordinare Pezze

Per accertarvi di ricevere le pezzi esatte col minimo ritardo, vogliate presentare le vostre ordniazioni al più vicino Rivenditore "Caterpillar", e non mancate di indicare la quantità, il numero delle pezze ed il nome di ciascun articolo che desiderate. Il numero di serie della macchina per la quale se ne desiderano pezze, deve essere sempre indicato. Questo è importante!

Non vi dimenticate di dare il nome corretto del destinatario, come pure la strada, città, provincia e regione a cui le pezzi devono essere spedite, e indicate se la spedizione deve essere fatta a piccola o grande velocità, per pacco postale, o per qualche altro mezzo.

### Reclami

Reclami per errori o mancanza di spedire tutte le pezzi ordinate devono esser fatti immediatamente al ricevere la spedizione.

La responsabilità dello spedizioniere per rotture, perdite o danni cessa al momento che la merce è consegnata alla compagnia di trasporto, dalla quale una ricevuta è ottenuta indicando che la spedizione fu da loro accettata in buone condizioni.

Se qualsia parte del material indicato sulla polizza di carico è mancante, rotta o danneggiata, non accettate la spedizione finche l'agente della compagnia di trasporto confermi sulla fattura originale di trasporto la mancanza o il danno. Questo deve farsi sempre, altrimenti le compagnie di trasporto non accettano reclami per perdite o danni. Se l'agente non fa un'ispezione, allora si deve fare un attestato che egli fu notificato (indicando la data), ma che non la fece. Questo attestato con la fattura originale di trasporto e la polizza di carico originale (se ottenibile), sopporterà il vostro reclamo.

## DEUTSCH

Der vorliegende Katalog von Ersatzteilen enthält die Abbildungen, Teil-Nummern, Namen und benötigten Quantitäten von allen Ersatzteilen für die "Caterpillar"-Maschine, auf die er sich bezieht.

Eine weltweite Organisation von verantwortlichen Verteilungsstellen und Händlern mit reichlichen Ersatzteil-Lagern und in unserer Fabrik ausgebildeten Fachleuten verkaufen "Caterpillar"-Maschinen und Zubehörteile und halten sie instand. Um die dauernde und befriedigende Arbeit Ihrer "Caterpillar" Ausrüstung sicher- und Sorgfalt angefertigt werden, wie die Originalteile.

Ein "Caterpillar"-Händler ist in Ihrer Nähe.

### Wie man Ersatzteile richtig bestellt

Um sicherzustellen, dass man die richtigen Teile mit einem Minimum von Verzögerung erhält, gebe man die Order dem nächstgelegenen "Caterpillar"-Händler, und vergesse nicht, die Quantität, Teilnummer und Namen jedes gewünschten Teiles genau anzugeben. Die Serien-Nummer der Maschine, für welche die Teile bestimmt sind, sollte immer angegeben werden. Dies ist wichtig!

Man vergesse nicht, den korrekten Namen des Empfängers anzugeben, auch die Strassen-Adresse, Stadt, Kreis und Staat, wohin die Teile geschickt werden sollen; auch gebe man an, ob der Versand durch Fracht, Express, Paketpost oder sonstwie gemacht werden soll.

## Reklamationen

Reklamationen wegen Fehler oder unvollständigem-Versand von bestellten Teilen sollten sofort nach Erhalt der Sendung gemacht werden.

Die Verantwortlichkeit des Lieferanten für Bruch, Verlust oder Schaden endet mit der Ablieferung der Ware an die Transport-Gesellschaft, von der eine Quittung ausgestellt wird, welche als Beweis dafür gilt, dass die Sendung von ihr in gutem Zustand angenommen wurde.

Wenn ein Teil des auf dem Frachtbrief oder der Express-Quittung aufgeführten Materials fehlt, zerbrochen oder sonst beschädigt ist, nehme man die Sendung nicht an, ohne dass der Agent der Transport-Gesellschaft solchen Mangel oder Schaden auf dem **originalen Frachtbrief bestätigt**. Dies muss immer getan werden, da die Transport-Gesellschaften sonst Reklamationen auf Schadenersatz nicht annehmen. Wenn der Agent eine Inspektion icht vornimmt, dann sollte ein beglaubigte Bescheinigung ausgestellt werden, dass er (an einem bestimmten Tage) benachrichtigt worden war, es aber nicht getan hat. Eine solche Bescheinigung zusammen mit dem originalen Frachtbrief und (wenn verfügbar) dem originalen Ladeschein wird Ihre Reklamation unterstützen.

## ESPAÑOL

Este Catálogo de Piezas contiene ilustraciones, los números y nombres de las piezas y las cantidades requeridas de todas las piezas abastecidas para la máquina "Caterpillar" a que se refiere.

Las máquinas y accesorios "Caterpillar" se venden y son abastecidos por una organización mundial de distribuidores y agentes responsables que cuentan con un Departamento de Piezas bien surtido y con mecánicos bien preparados en la fábrica. Para asegurar el continuo funcionamiento satisfactorio de su equipo "Caterpillar", use solamente **Piezas Genuínas "CATERPILLAR"**, que son manufacturadas de acuerdo con el mismo patron de alta calidad, material y mano de obra que las piezas originales. Cerca de Ud. hay un Agente "Caterpillar".

### Cómo Pedir las Piezas Correctamente

Para tener seguridad de recibir las piezas correctas con la menor demora, háganse los pedidos al Agente "Caterpillar" más cercano no olvidándose de indicar la cantidad, el número y nombre de cada pieza que se necesita. Siempre debe darse el número de serie de la máquina para la cual se necesitan las piezas. Esto es importante!

No hay que olvidar dar el nombre correcto del consignatario y su dirección completa, calle, número, ciudad, estado o provincia y el país al cual las piezas deben ser embarcadas. Indíquese si el embarque ha de hacerse por flete, por expreso, por correo o por otra vía.

### Reclamos

Los reclamos por errores o por no haber embarcado todas las piezas pedidas deben hacerse en seguida al recibirse el embarque.

La responsabilidad del embarcador en cuanto a roturas, pérdidas o perjuicios, cesa al entregarse la mercancía a la compañía de transportes de quien se obtiene un recibo que indica que el embarque fué aceptado en buena condición.

Si cualquier parte del material indicado en el conocimiento de embarque o en el recibo de la compañía de expreso no es recibida, o está rota o perjudicada de cualquier modo, el embarque no debe ser aceptado antes de que el agente de la compañía de transportes reconozca la deficiencia o el perjuicio en la cuenta original de gastos de flete. Esto debe hacerse siempre pues, de lo contrario, las compañías de transportes no aceptarán el reclamo de la pérdida o del perjuicio. Si el agente no hace una inspección, entonces debe prepararse una declaración por escrito de que fué notificado (en cierta fecha) y que dejó de hacer la inspección. Esa declaración, con la cuenta original de gastos de flete y el conocimiento original de embarque (si está disponible), soportarán el reclamo adecuadamente.

## PORTUGUES

ESTE CATALOGO DE PEÇAS contem ilustrações, os nomes, os números das peças e as quantidades requeridas de todas as peças fornecidas para a máquina "Caterpillar" á qual este catálogo faz referência.

As máquinas e acessórios "Caterpillar" são vendidos e servidos por uma organização mundial de distribuidores e agentes responsáveis que têm Departamentos de Peças bem sortidos e mecânicos preparados na fábrica. Para ter seguridade de que o seu equipamento "Caterpillar" possa continuar dando serviço satisfactorio, usem-se somente **Peças Genuínas "CATERPILLAR"** que são manufacturadas de acôrdo com os mesmos altos padrões de qualidade, material e mão de obra que as peças originaes.

Há um Agente "Caterpillar" cêrca do Senhor.

### Como Encomendar Peças Correctamente

Para ter seguridade de receber as peças correctas com a menor demora possível, queiram fazer as encomendas com o Agente "Caterpillar" mais cêrca, tendo a seguridade de indicar a quantidade, nome, e o número de cada peça desejada. Sempre deve dar-se o número de série da máquina para a qual as peças em questão são encomendadas. Isto é importante!

Tenga-se seguridade de dar o nome correcto do consignatário e também o endereço completo, rua, cidade, provincia ou estado e país ao qual as peças devem ser embarcadas, e indique-se se o embarque deve ser despachado por carga, por expreso, por correio ou por outros meios.

### Reclamos

Os reclamos per errores ou por não haver despachado todas as peças encomendadas devem ser feitos prontamente ao recebimento do embarque.

A responsabilidade do embarcador por roturas, perdas ou prejuízos termina com a entrega da mercadoria á companhia de transportes da qual um recibo é obtido indicando que o embarque foi aceitado pela companhia em boa condição.

Se qualquer parte do material mencionado no conhecimento de embarque ou no recibo da companhia de expreso não é recibida ou chega rota ou prejudicada de algum modo o embarque não deve ser aceitado antes de que o agente da firma transportadora reconheça a rotura ou deficiencia na conta original de despesas de frete. Isto sempre deve ser feito pois, de outro modo, as companhias transportadoras não aceitarão um reclamo por perdas ou prejuízos. Se o agente não faz uma inspeção, então deve preparar-se um certificado no sentido de que éle foi notificado (em certa data), porém não fez tal inspeção. Este certificado, com a conta original de frete e com o conhecimento original de embarque (se está disponível) suportará o seu reclamo.

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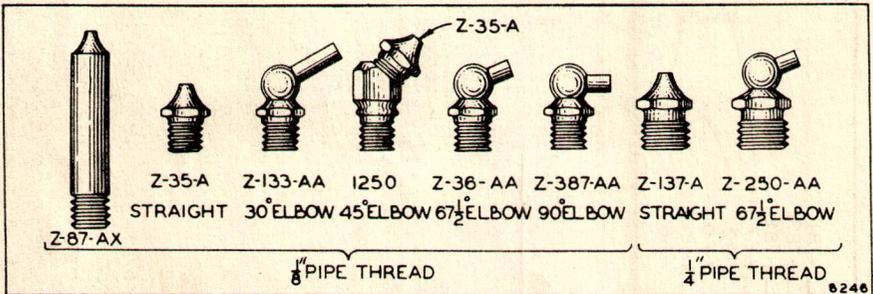
# IMPORTANT

When ordering Alemite Fittings, it is important to consult the two illustrations below.

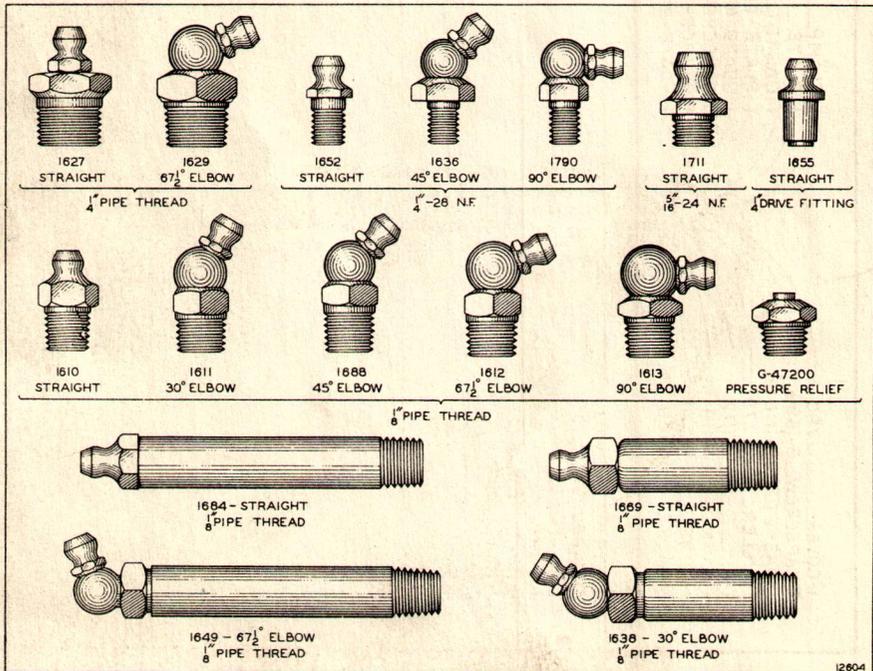
Two types of Alemite Compressors and Fittings have been used. Throughout this catalog one or the other type of Fittings is illustrated.

In some instances, Fittings actually used on a machine may not correspond with the type shown in this catalog.

Before ordering fittings by the numbers shown in the group drawings, refer to the illustrations below and select the number for the style of Fitting which corresponds to that actually used on the machine.



FOR USE WITH AUTOMATIC COMPRESSORS



FOR USE WITH HYDRAULIC COMPRESSORS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

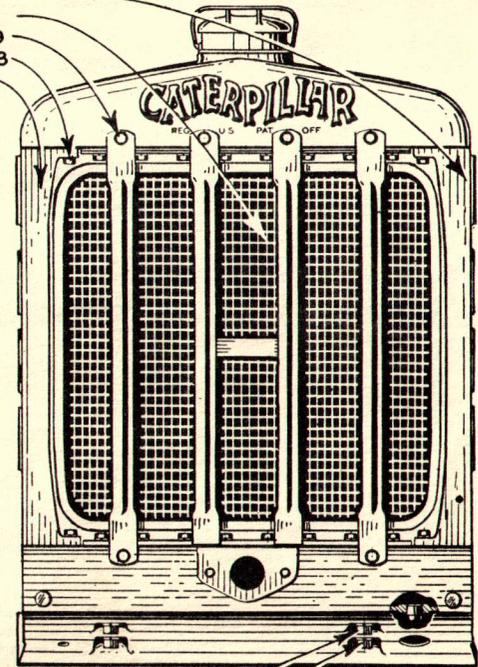
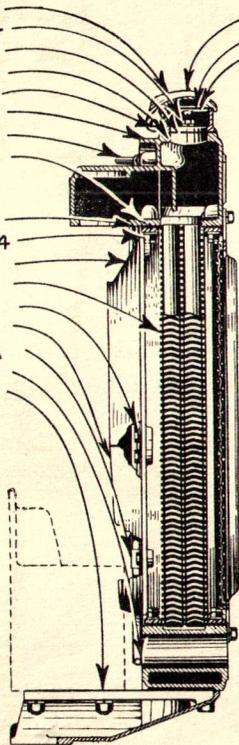
PARTS CATALOG

9

- 1-COVER \_\_\_\_\_ L-780
- 2-CAPSCREW \_\_\_\_\_ S-1594
- 1-GASKET \_\_\_\_\_ L-1116
- 1-FILLER \_\_\_\_\_ L-779
- 1-PIN \_\_\_\_\_ L-1117
- 1-TANK \_\_\_\_\_ V-64
- 1-TUBE \_\_\_\_\_ V-374
- 2-GASKET \_\_\_\_\_ V-69

- 4-STRIP \_\_\_\_\_ V-87
- 32-CAPSCREW \_\_\_\_\_ S-1594
- 1-PLATE \_\_\_\_\_ V-70
- 1-CORE \_\_\_\_\_ V-68
- 8-CAPSCREW \_\_\_\_\_ T-102
- 1-PLATE \_\_\_\_\_ V-71
- 2-CLIP \_\_\_\_\_ 2837-A
- 1-TANK \_\_\_\_\_ V-65
- 1-BRACKET \_\_\_\_\_ V-62

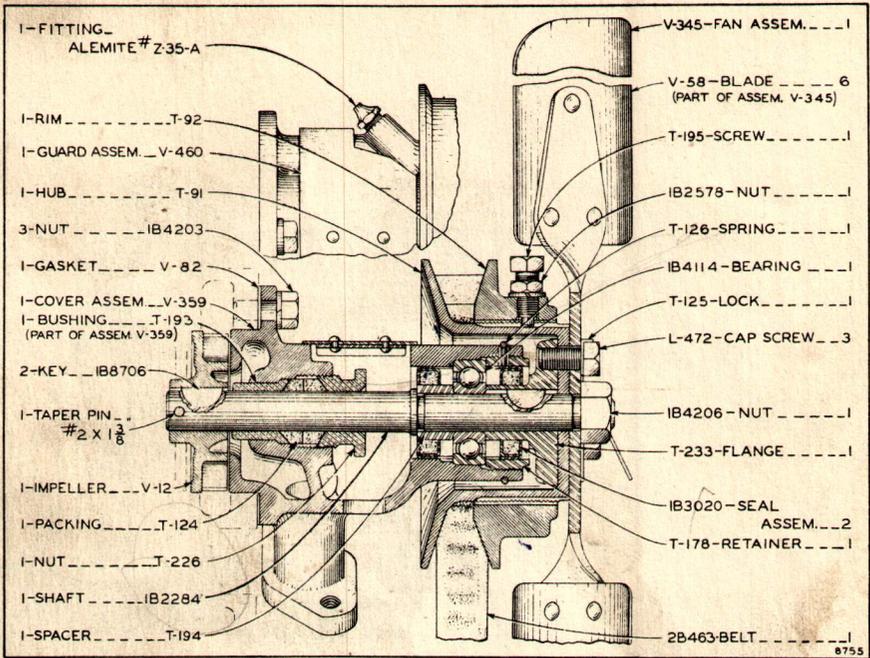
- 1-CLAMP \_\_\_\_\_ L-781
- 1-PLATE \_\_\_\_\_ L-783
- 1-GASKET \_\_\_\_\_ L-782
- 1-PLATE-LEFT \_\_\_\_\_ V-67
- 1-GUARD-ASSEM. \_\_\_\_\_ V-92
- 9-CAPSCREW \_\_\_\_\_ S-509
- 16-CAPSCREW \_\_\_\_\_ S-1588
- 1-PLATE-RIGHT \_\_\_\_\_ V-66



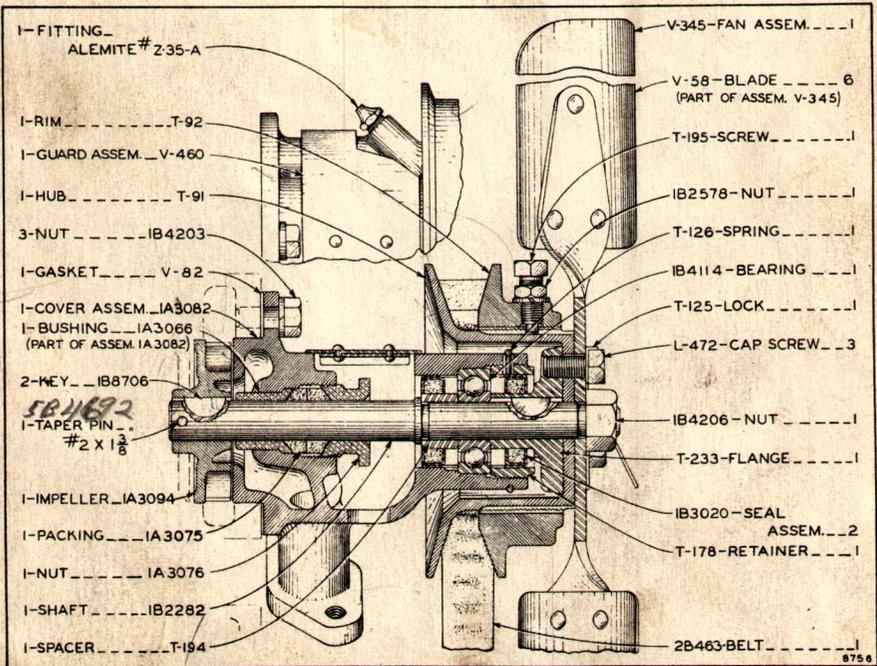
- 2-CAP SCREW \_\_\_\_\_ S-1595
- 2-CAP SCREW \_\_\_\_\_ S-1622

V-381A RADIATOR GROUP

5163

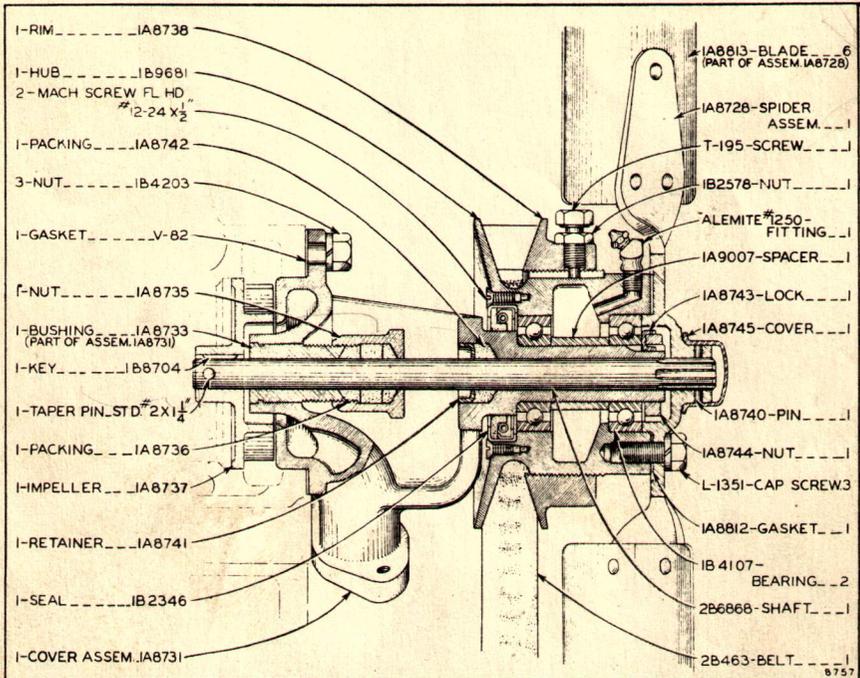


FAN AND WATER PUMP  
(Machines PV-1 to PV-6023 Inclusive)

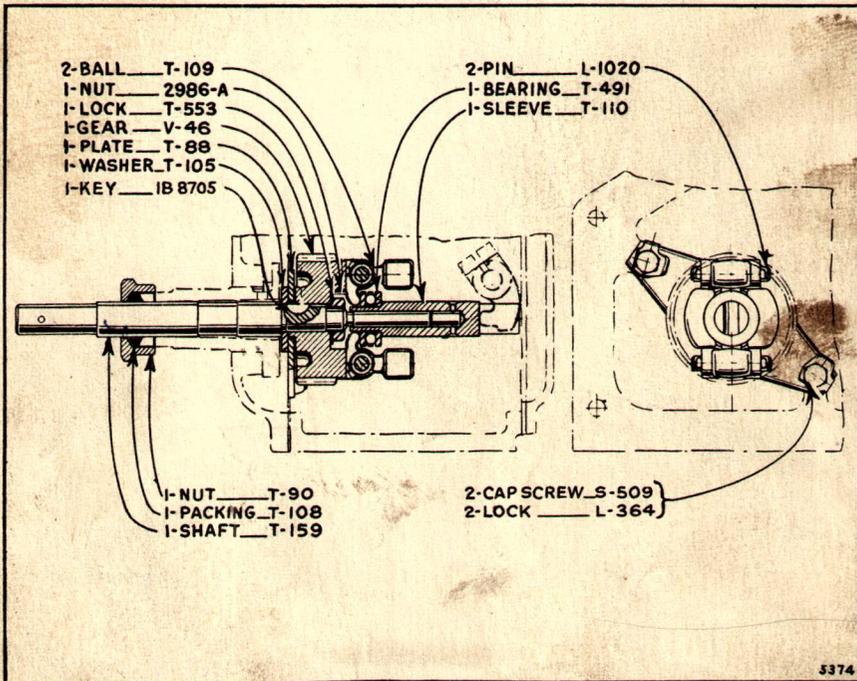


FAN AND WATER PUMP  
(Machines PV-6024 to PV-7311 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

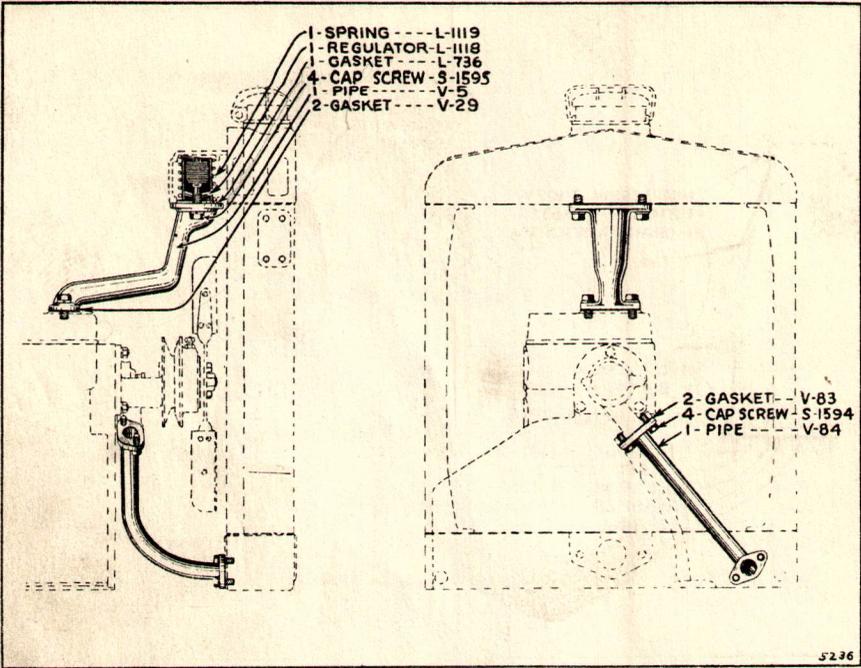


FAN AND WATER PUMP  
 (Effective with Machine PV-7312)

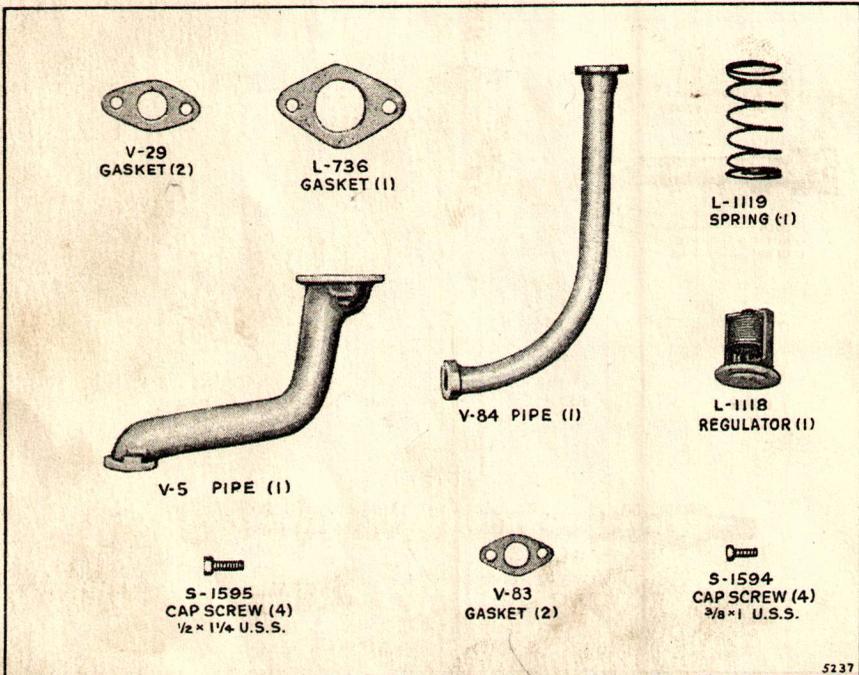


ACCESSORY SHAFT AND GOVERNOR

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



WATER LINES



WATER LINE PARTS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

T-102  
 CAPSCREW (1)  
 $\frac{3}{8}$ -16NC X  $\frac{7}{8}$

S-535 STRAP (1)

WOODRUFF #13  
 KEY (1)

S-1579  
 BOLT (1)  
 $\frac{1}{2}$ -20NF X 2

S-1621  
 CAP SCREW (4)  
 $\frac{1}{2}$ -13NC X 1

T-349  
 WASHER (1)

1-CAPSCREW--T-102  
 1-STRAP----S-535  
 1-CRANK ASSEM.T-564

4-CAP SCREW--S-1621  
 1-BOLT-----S-1579  
 1-KEY--WOODRUFF#13  
 1-NUT-----1B4205  
 1-SHAFT ASSEM.T-565  
 2-BEARING---T-158  
 1-WASHER---T-349  
 1-SPRING----T-161

T-158  
 BEARING (2)

T-161  
 SPRING (1)

T-176  
 PIN (1)

T-565  
 SHAFT ASSEM. (1)

T-564  
 CRANK ASSEM.(1)

STARTING CRANK

3- LOCK-----L-364  
 1- PLATE-----V-21  
 3- CAP SCREW---S-509  
 1- CAMSHAFT---V-350

1-KEY-----T-198  
 1-LOCK-----V-348  
 1-NUT-----L-702  
 1-GEAR-----V-45

L-364  
 LOCK (3)

S-509  
 CAP SCREW (3)

L-702  
 NUT (1)

T-198  
 KEY (1)

V-348  
 LOCK (1)

V-21  
 PLATE (1)

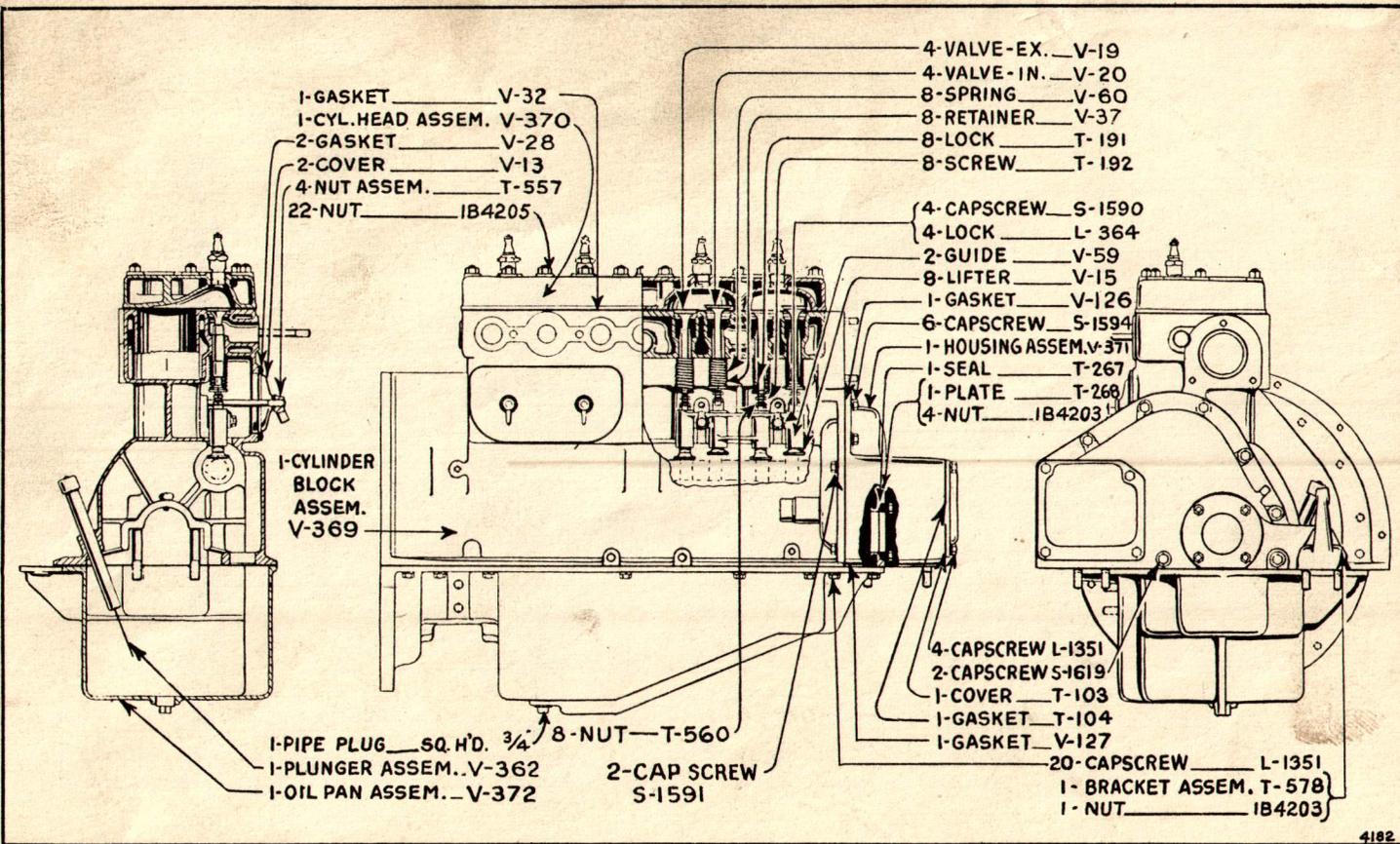
V-45 GEAR (1)

V-350 CAMSHAFT (1)

CAMSHAFT

4584

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM

4182

**16-STUD (SHORT) --- V-73**  
**6-STUD (LONG) --- IA3353**  
**V-14 VALVE STEM BUSHING-8 (NOT SHOWN)**  
**T-169 STUD --- 4**  
**L-659 STUD --- 3**  
**S-1728 STUD-4**  
**L-1024 PLUG-1 (NOT SHOWN)**  
**L-1023 PLUG-5**  
**T-89 BEARING --- 1**  
**497-A -DOWEL --- 1**  
**T-174 DOWEL --- 3**  
**L-2208 STUD --- 6**  
**L-187 STUD-2**  
**T-173 TUBE-1**  
**L-1392 STUD --- 1**  
**1B209 DOWEL --- 2**  
**V-369 CYLINDER BLOCK ASSEM.-1**

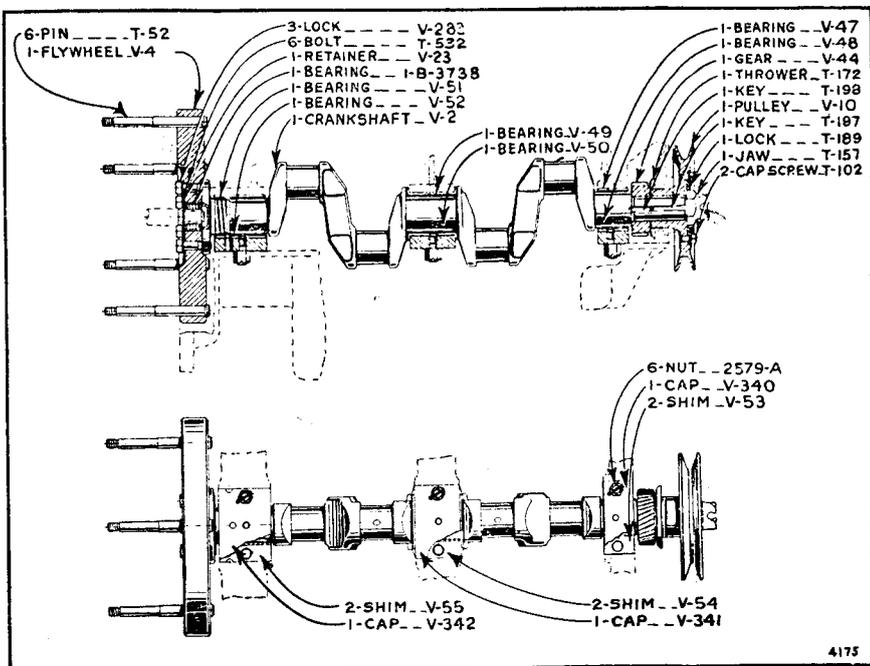
**V-370 HEAD ASSEM. STD.-1**  
**IA626 HEAD ASSEM. 8000' ALT.**  
**IA3784 HEAD ASSEM. 12000' ALT.**  
**L-1025 PLUG-1**  
**V-32 GASKET-1**

**V-126 GASKET-1**  
**V-371 HOUSING ASSEM.-1**  
**L-187 STUD-6**  
**T-101 STUD-4**  
**2-STUD L187**  
**T-578 BRACKET ASSEM.-1**  
**V-73 STUD-1**  
**V-13 COVER-2**

**V-372 OIL PAN ASSEM.-1**  
**4-STUD T-167**  
**V-28 GASKET-2**  
**T-103 COVER-1**  
**T-104 GASKET-1**  
**V-20 INT VALVE-4**  
**V-19 EXH. VALVE-4**  
**V-59 GUIDE-2**  
**V-362 PLUNGER ASSEM.-1**  
**V-15 LIFTER-8**  
**V-60 SPRING-8**

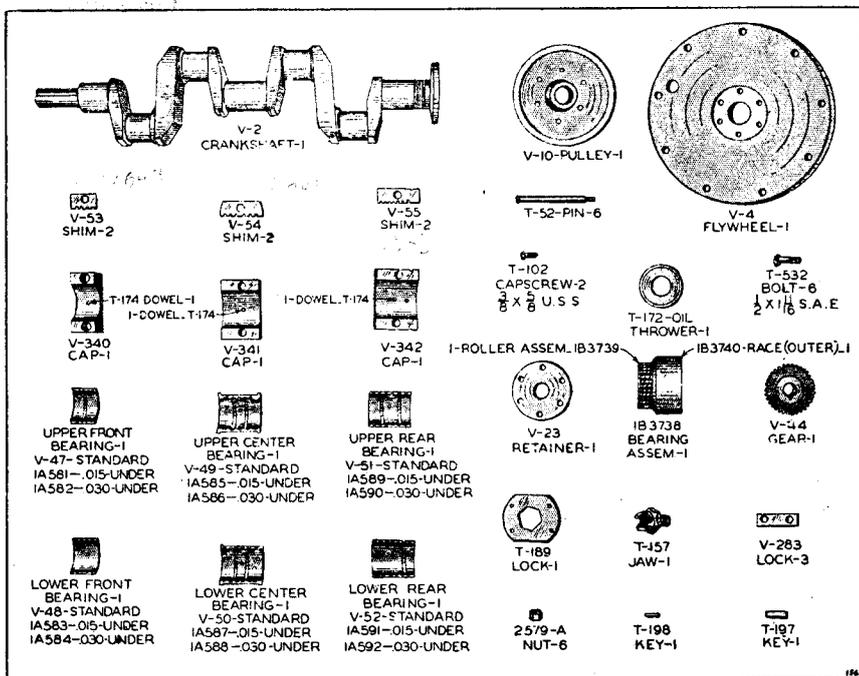
**T-268 PLATE-1**  
**T-267 SEAL-1**  
**T-552 WASHER-1**  
**NUT ASSEM -4**  
**S-1619 CAP SCREW-2**  
**S-1590 CAP SCREW-4**  
**L-364 LOCK-4**  
**L-1351 CAP SCREW-24**  
**S-1594 CAP SCREW-6**  
**S-1591 CAP SCREW-2**  
**T-192 ADJ. SCREW-8**  
**T-560 NUT-8**  
**T-191 LOCK-8**  
**V-37 RETAINER-8**

CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM PARTS



4175

CRANKSHAFT



CRANKSHAFT PARTS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

16-RING.....V-74  
 4-RING.....V-75  
 4-PIN.....V-7  
 8-PLUG.....V-9  
 4-PISTON.....V-6

-CONNECTING ROD ASSEM V-30

V-74 RING PLAIN... 16  
 IB2605 RING .010" O'SIZE...16  
 IA444 RING .020" O'SIZE...16  
 IB2606 RING .030" O'SIZE...16  
 IA445 RING .040" O'SIZE...16  
 IB2607 RING .050" O'SIZE...16  
 IA446 RING .060" O'SIZE...16

V-75 OIL RING.....4  
 IB2826 OIL RING .010" O'SIZE.4  
 IA447 OIL RING .020" O'SIZE.4  
 IB2827 OIL RING .030" O'SIZE.4  
 IA448 OIL RING .040" O'SIZE.4  
 IB2828 OIL RING .050" O'SIZE.4  
 IA449 OIL RING .060" O'SIZE.4

V-7  
 PIN(4)  
 IA437 PIN(4)  
 .007" OVERS'Z.

V-9  
 PLUG(8)

V-8 BUSHING(1)  
 L-634 BOLT(2)  
 V-56 SHIM(2)  
 L-160 NUT(2)

V-30  
 CONNECTING ROD ASSEM.(4)

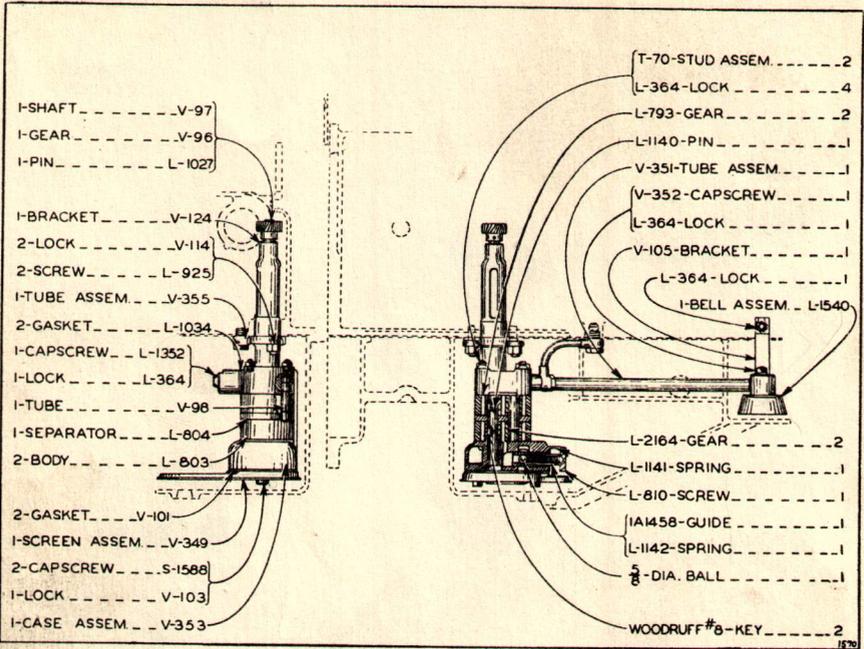
V-6 PISTON(4)  
 IA352 PISTON .020" OVERSZ.(4)  
 IA353 PISTON .040" OVERSZ.(4)  
 IA354 PISTON .060" OVERSZ.(4)  
 IB1655-SEMI FIN. PISTON .060" OVERSZ.(4)

CONNECTING ROD AND PISTON

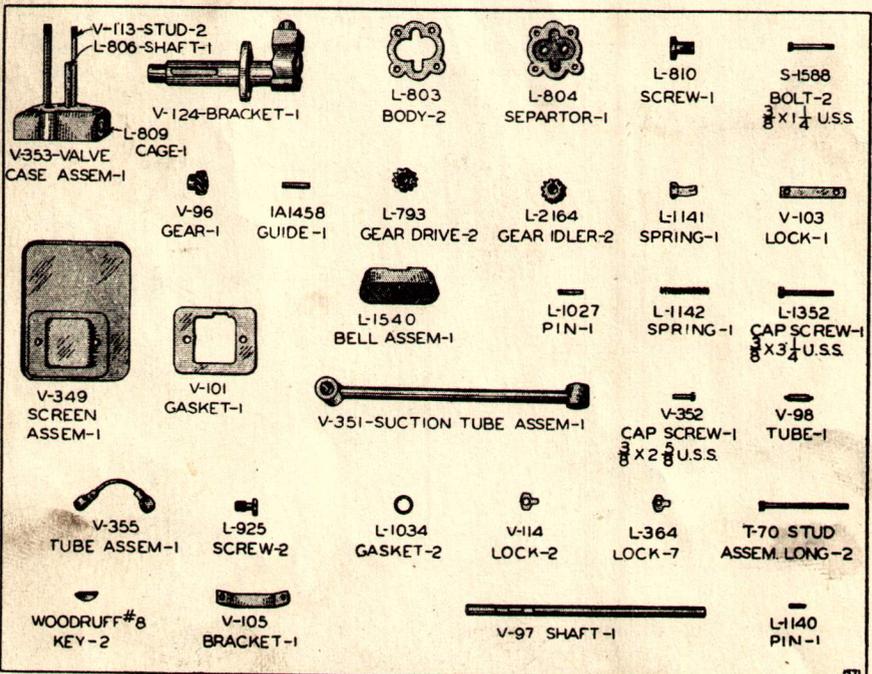
#8-32x $\frac{5}{8}$  R.H. STD. MACH. SCREW... 4  
 T-543-GAUGE.....1  
 IB 3260-ELBOW.....1  
 I-CLIP.....IB3581  
 IMPERIAL #88 HD. -  $\frac{1}{4}$  TUBE  
 $\frac{1}{8}$  P. THRD.-FITTING...1  
 I-TUBE.....IB2668  
 I-FITTING- $\frac{1}{4}$  TUBE -  $\frac{1}{8}$  P. THRD.  
 IMPERIAL #89 HD.

OIL GAUGE

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

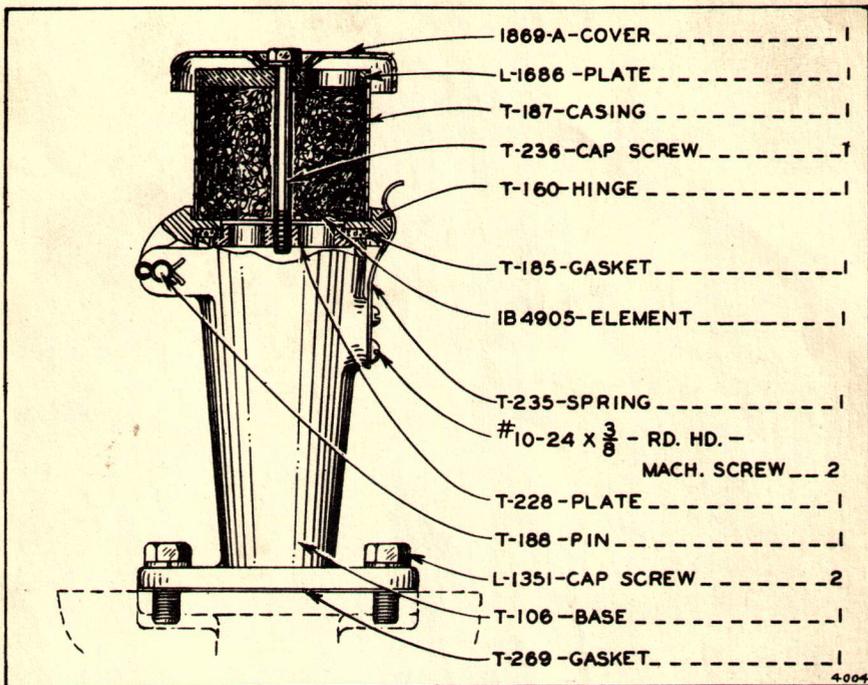


OILING SYSTEM

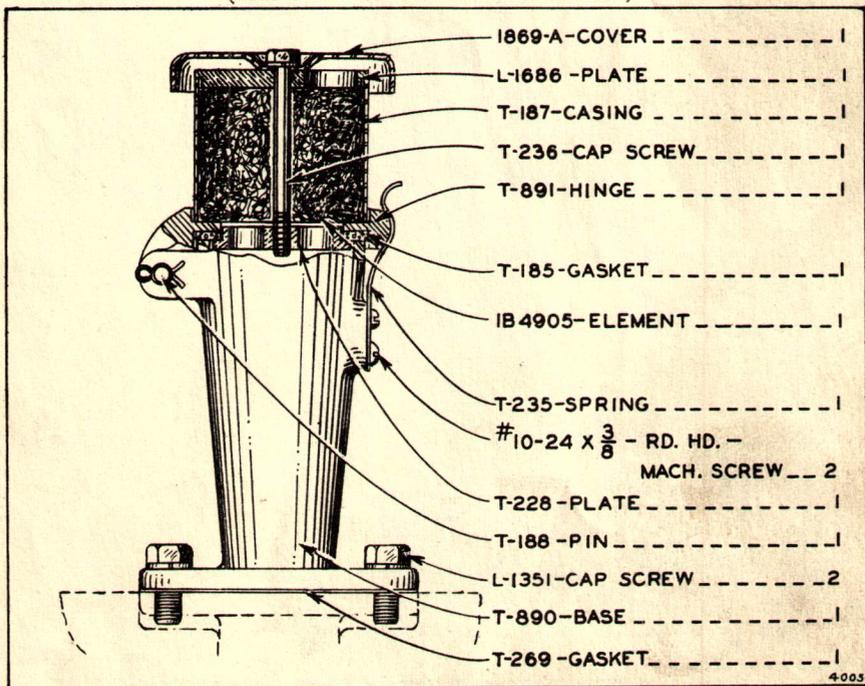


OILING SYSTEM PARTS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

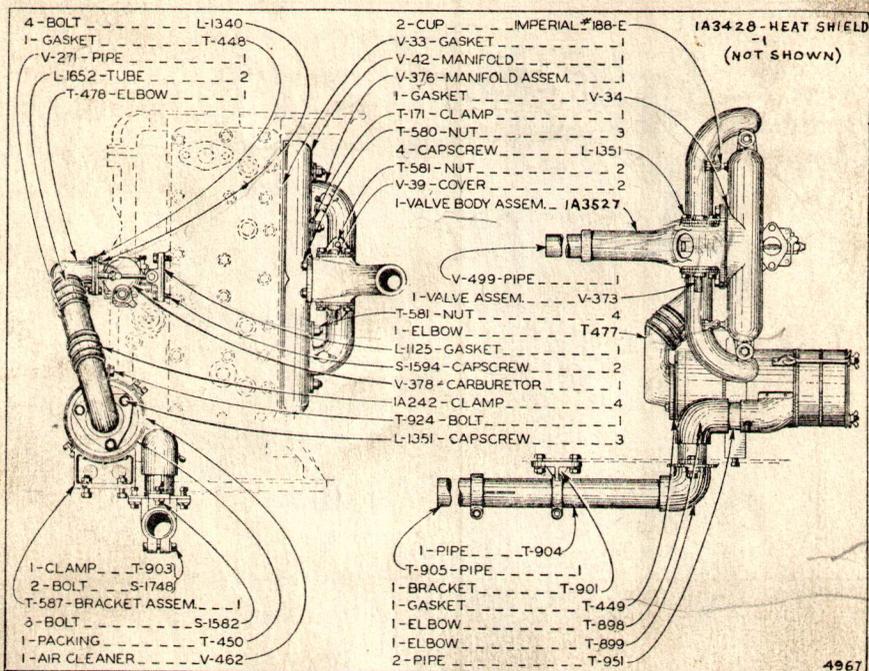


BREATHER  
 (Machines PV-1 to PV-1002 Inclusive)

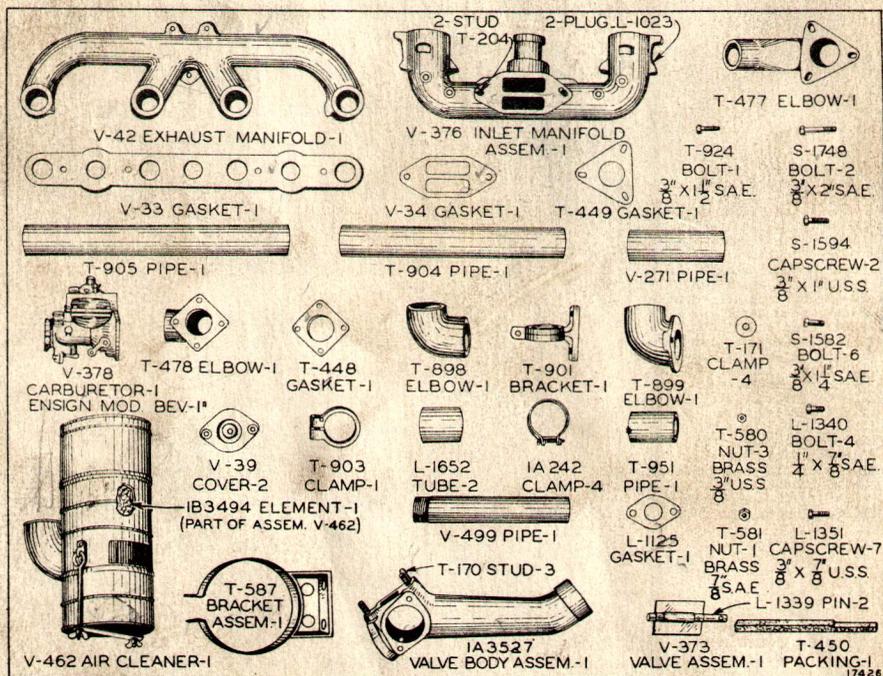


BREATHER  
 (Effective with Machine PV-1003)

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**



MANIFOLD AND AIR CLEANER



MANIFOLD AND AIR CLEANER PARTS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

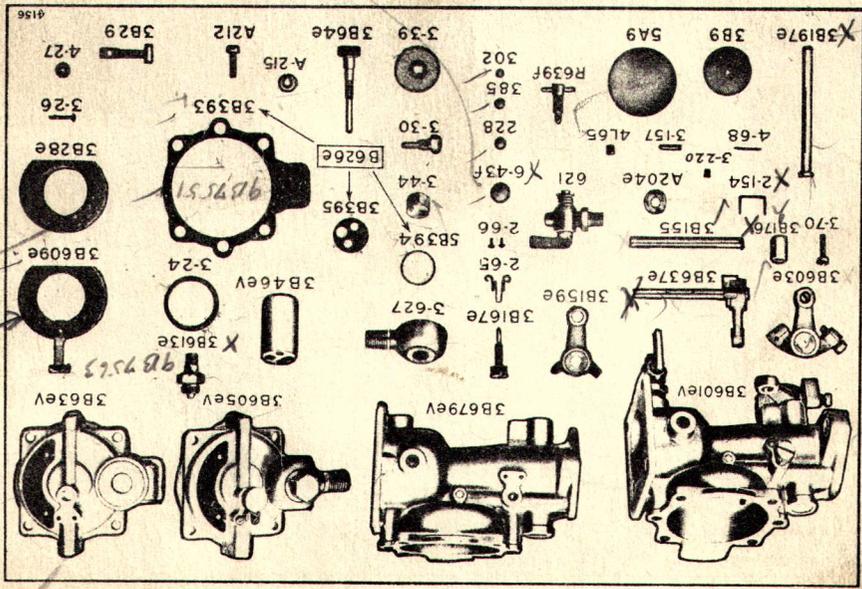
Note: Numbers shown in above illustration are "Ensign" not "Caterpillar" part numbers. (See Page 107)

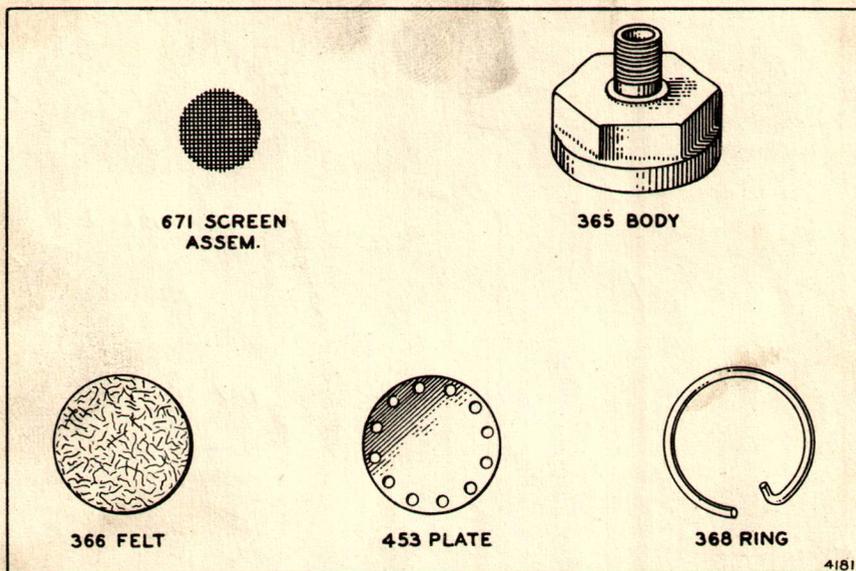
Part No.	Description
A204	Throttle dust washer
A212	Fuel bowl cover screws (4 used in Carb.)
A215	Fuel lock washers (4 used in Carb.)
3-290	Screw plug
302	3/16" Welch plug
385	1/4" Welch plug
386096V	Throttle tube assembly
386096V	Fuel bowl cover assembly
386096V	Fuel valve assembly (carb.)
386136	Fuel valve assembly
621	Drain cock
B626	Control and bowl gasket assembly
(Made up of 38393, 38394, 38395)	
3-627	Strainer cage assembly (1" Kale I.P.T.)
386376	Choke shaft and stop assembly
R639F	Drain cock and handle assembly
386796V	Throttle tube and venturi nozzle assembly

Part No.	Description
389	Throttle disc
619	Choke disc
3-26	Strainer cage gasket
4-27	Fuel lever screw washer
38286	Cork float
3829	Fuel lever
3-30	Fuel lever pivot
3-39	Strainer cage screen
6-43F	1/2" Welch plug
3864V	Fuel bowl cover
3864V	Fuel control
3864V	Fuel adjusting screw
2-65	Adjustment retainer
2-66	Retainer screws (2 used in Carb.)
4-88	Throttle stop pin
3-70	Throttle stop adjusting screw
2-174	Disc staple
38155	Choke shaft
3-127	Choke lever
38156	Choke lever pin
38156	Idleing adjustment screw
38176	Throttle bearing bushings
381976	Throttle shaft and head

987909 x  
 987941 MSDB  
 -987904 MSB3  
 -987914 MSDB  
 8850

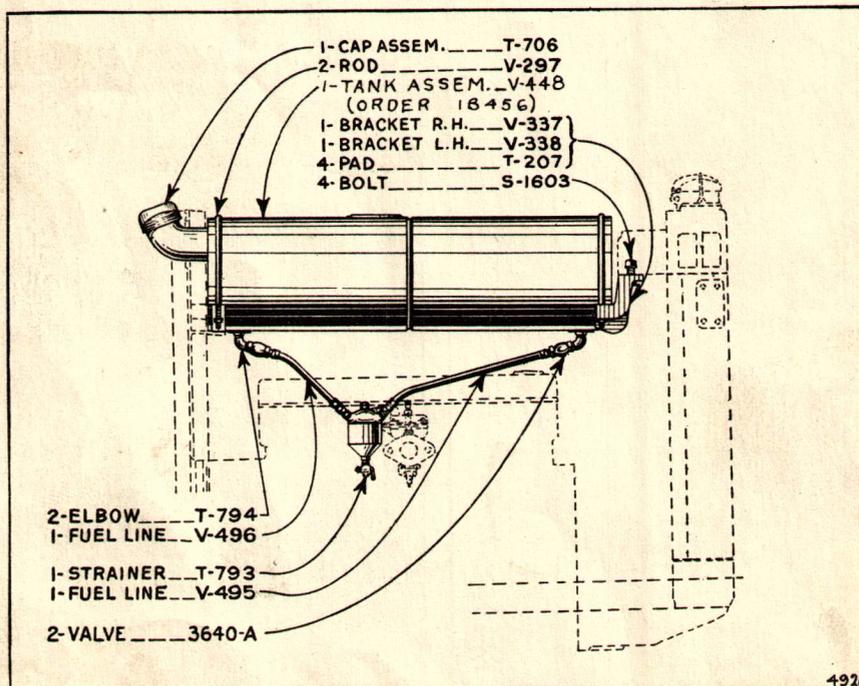
"CATERPILLAR" No. V-378 CARBURATOR





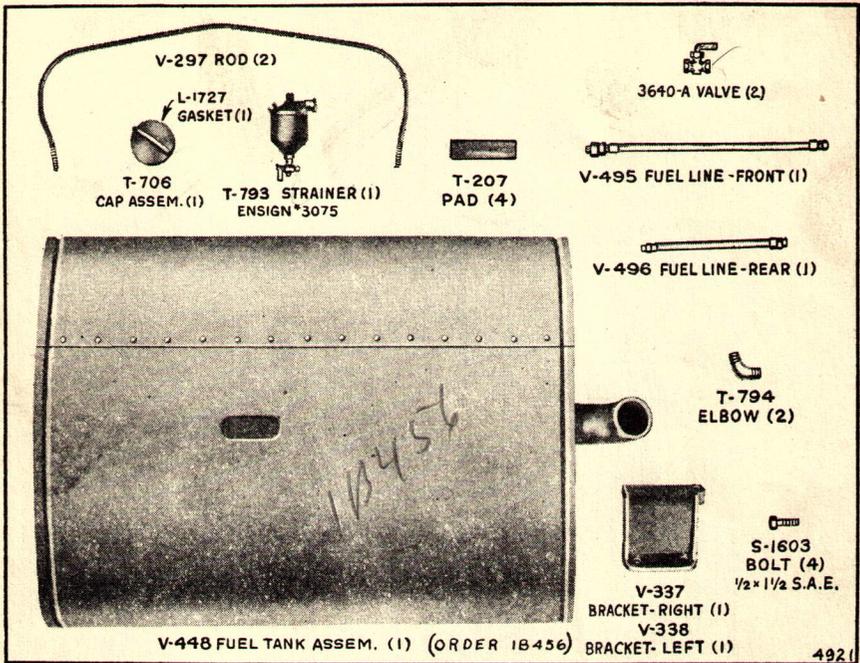
"CATERPILLAR" No. 1B9942 DRAIN FILTER

Note: Numbers shown in above illustration are "Ensign" not "Caterpillar" part numbers. (See Page 107)

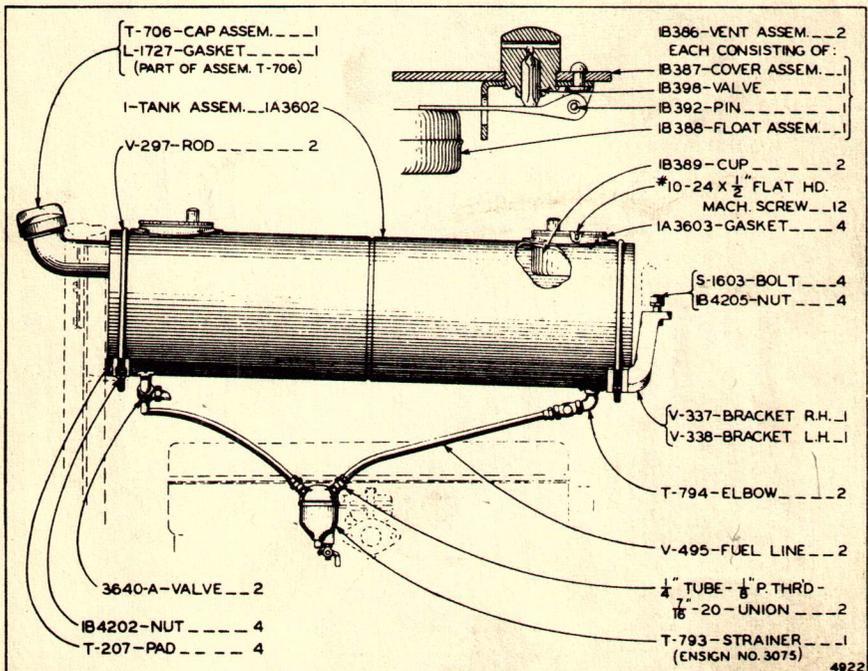


FUEL SYSTEM (First Type)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

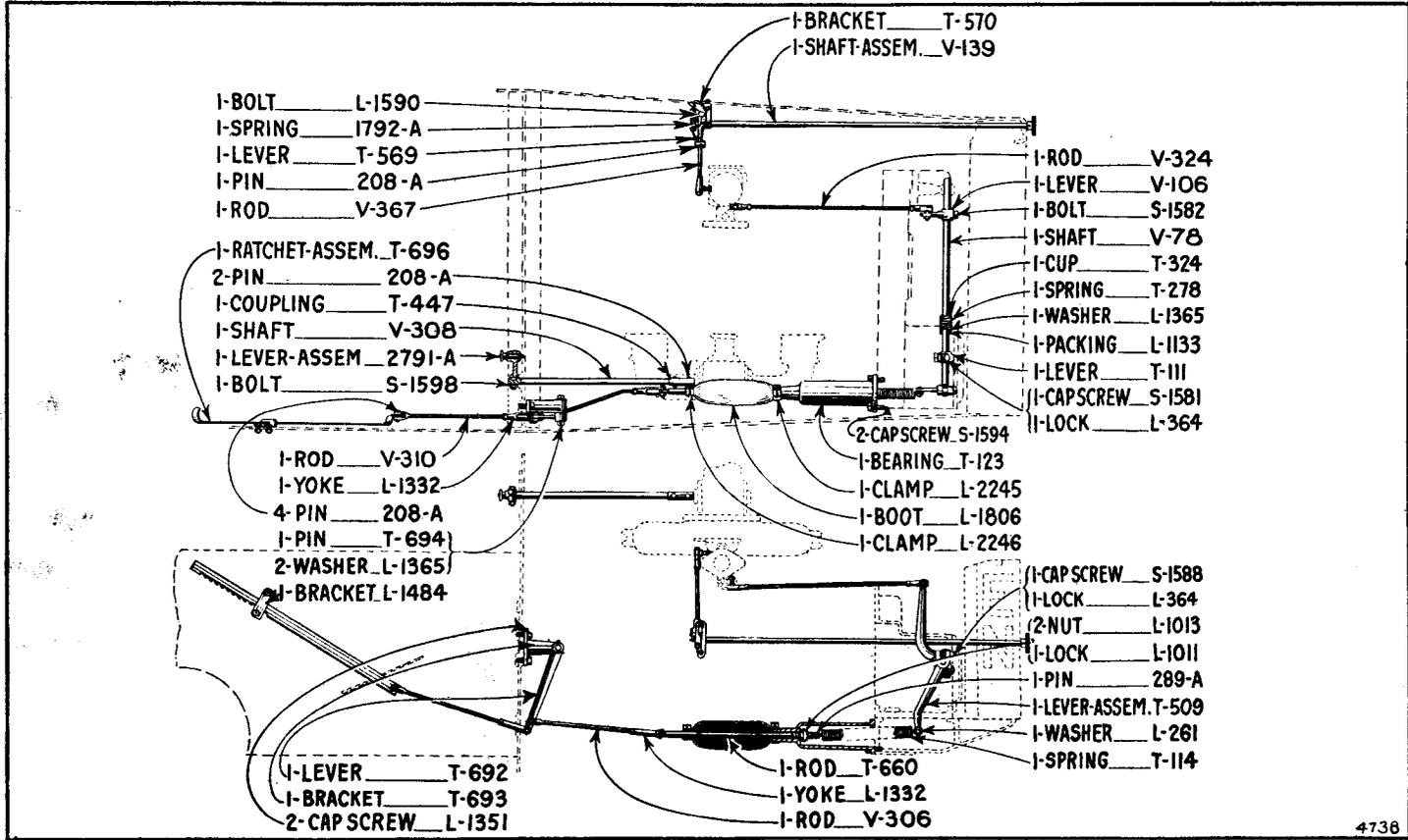


FUEL SYSTEM PARTS (First Type)



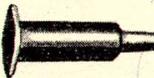
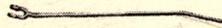
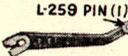
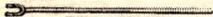
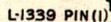
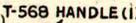
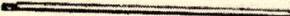
FUEL SYSTEM (Second Type)

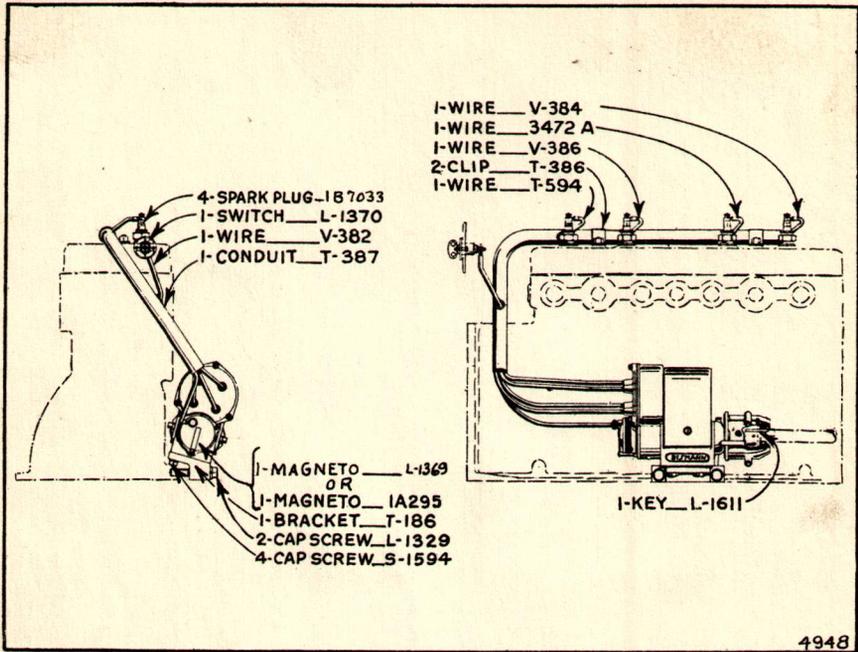
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



CARBURETOR, HEAT AND CHOKE CONTROL

4738

 L-1590 BOLT (1) 1/4 x 1 1/8 S.A.E.	 S-1582 BOLT (1) 3/8 x 1 1/4 S.A.E.	 S-1588 CAP SCREW (1) 3/8 x 1 1/4 U.S.S.	 S-1581 CAP SCREW (1) 3/8 x 1 S.A.E.	 L-1351 CAP SCREW (2) 3/8 x 7/8 U.S.S.	 S-1594 CAP SCREW (2) 3/8 x 1 U.S.S.	 S-1598 BOLT (1) 1/4 x 1 1/4 S.A.E.	 1792-A CHOKE LEVER SPRING (1)	 2795-A KNOB (1) 2794-A SPRING (1) 2793-A LEVER ASSEM. (1) 2791-A PLUNGER (1)
 T-114 GOV. SPRING (1)	 T-694 GOV. CONTROL LEVER PIN (1)	 L-1332 YOKE END (2)	 T-324 PACKING CUP (1)	 L-1133 GOV. LEVER SHAFT PACKING (1)	 L-1365 WASHER (3)	 T-278 PACKING SPRING (1)	 L-261 GOV. SPRING WASHER (1)	 289-A PIN (1)
 T-123 BEARING (1)	 L-1806 BOOT (1)	 L-2245 CLAMP (1)	 L-2246 CLAMP (1)	 T-447 COUPLING (1)	 T-693 GOV. CONTROL LEVER BRACKET (1)	 T-570 CHOKE BRACKET (1)	 T-569 CARB. CHOKE LEVER (1)	 208-A PIN (7)
 V-367 CARB. CHOKE ROD (1)	 V-310 GOV. CONTROL ROD-REAR (1)	 V-106 CARB. CONTROL LEVER (1)	 T-692 GOV. CONTROL LEVER (1)	 L-259 PIN (1)	 T-509 GOV. CONTROL SPRING LEVER (1)	 T-111 GOV. LEVER (1)	 L-1484 RATCHET BRACKET (1)	
 V-78 GOV. LEVER SHAFT (1)	 V-306 GOV. CONTROL ROD-FRONT (1)	 V-324 CARB. CONTROL ROD (1)	 T-660 GOV. SPRING ADJ. ROD (1)	 L-1339 PIN (1)	 T-568 HANDLE (1)	 L-364 LOCK (2)		
 V-139 SHAFT ASSEM (1)	 T-696 GOV. CONTROL RATCHET (1)	 V-308 HOT AIR CONTROL SHAFT (1)	 L-1011 GOV. ADJ. NUT LOCK (1)					



IGNITION SYSTEM

"Caterpillar" No. L-1369 Magneto

Consists of:

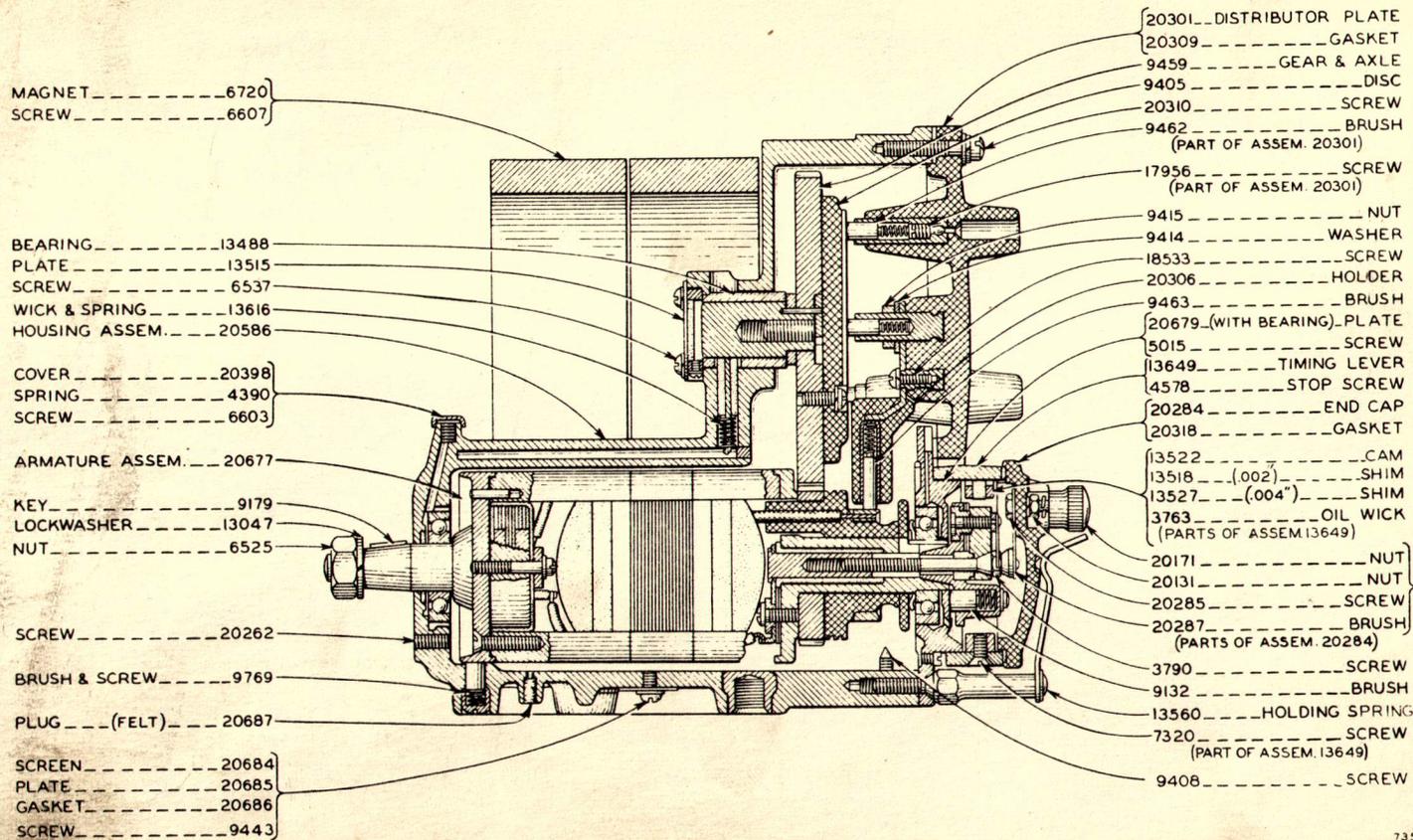
Magneto Parts . . . . .	Page 27-28
1-22285 Impulse Starter . . . . .	" 28

"Caterpillar" No. 1A295 Magneto

Consists of:

Magneto Parts . . . . .	Page 29-30
1-22831 Impulse Starter . . . . .	" 30
Floating Disc and Drive Hubs. . . . .	" 31

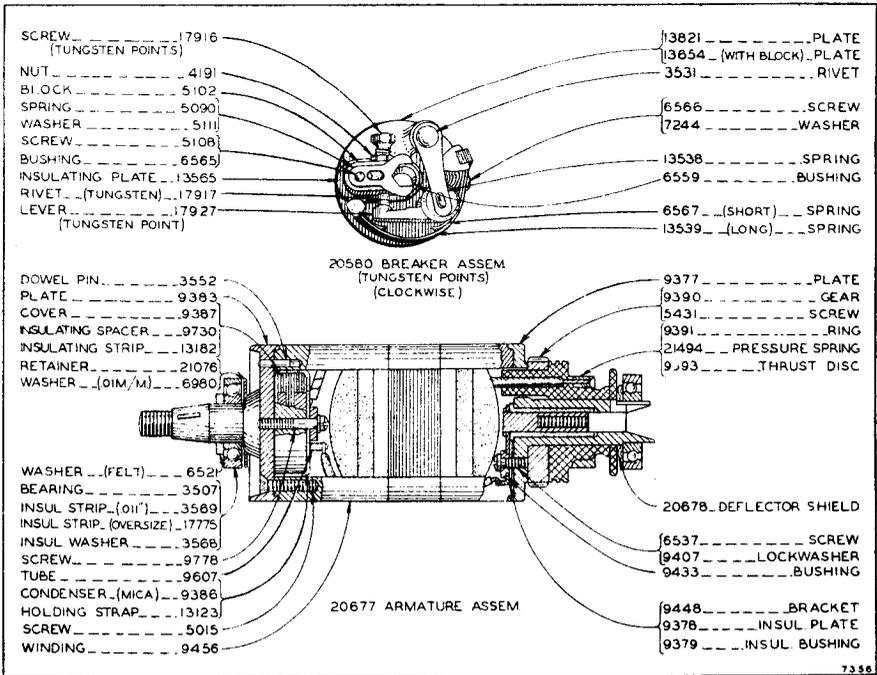
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



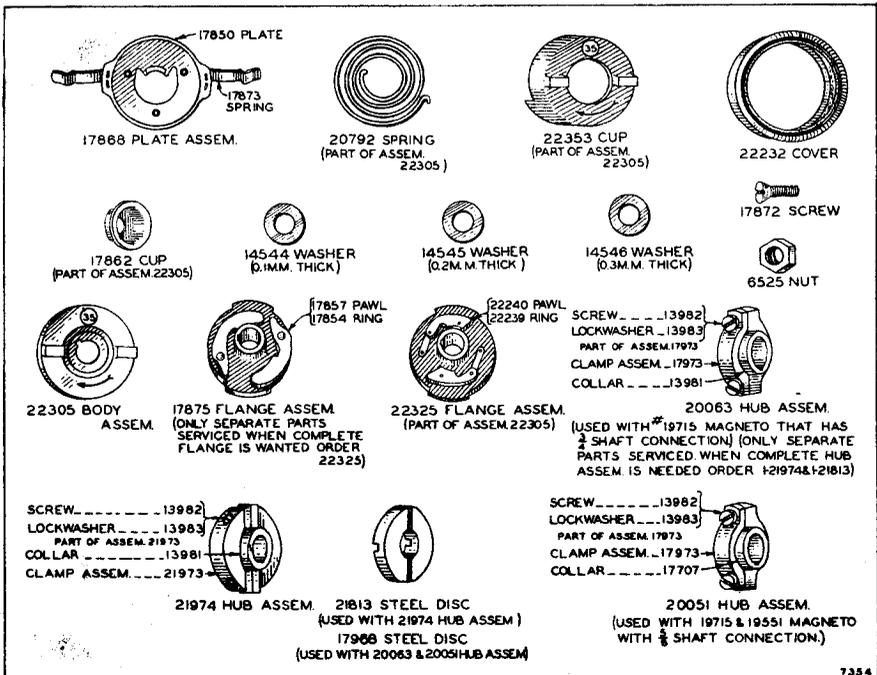
"CATERPILLAR" No. L-1369 MAGNETO PARTS

Note: Numbers shown on this page are "Eisemann" not "Caterpillar" part numbers, except when specified. (See Page 107)

"CATERPILLAR" FIFTEEN TRACTOR



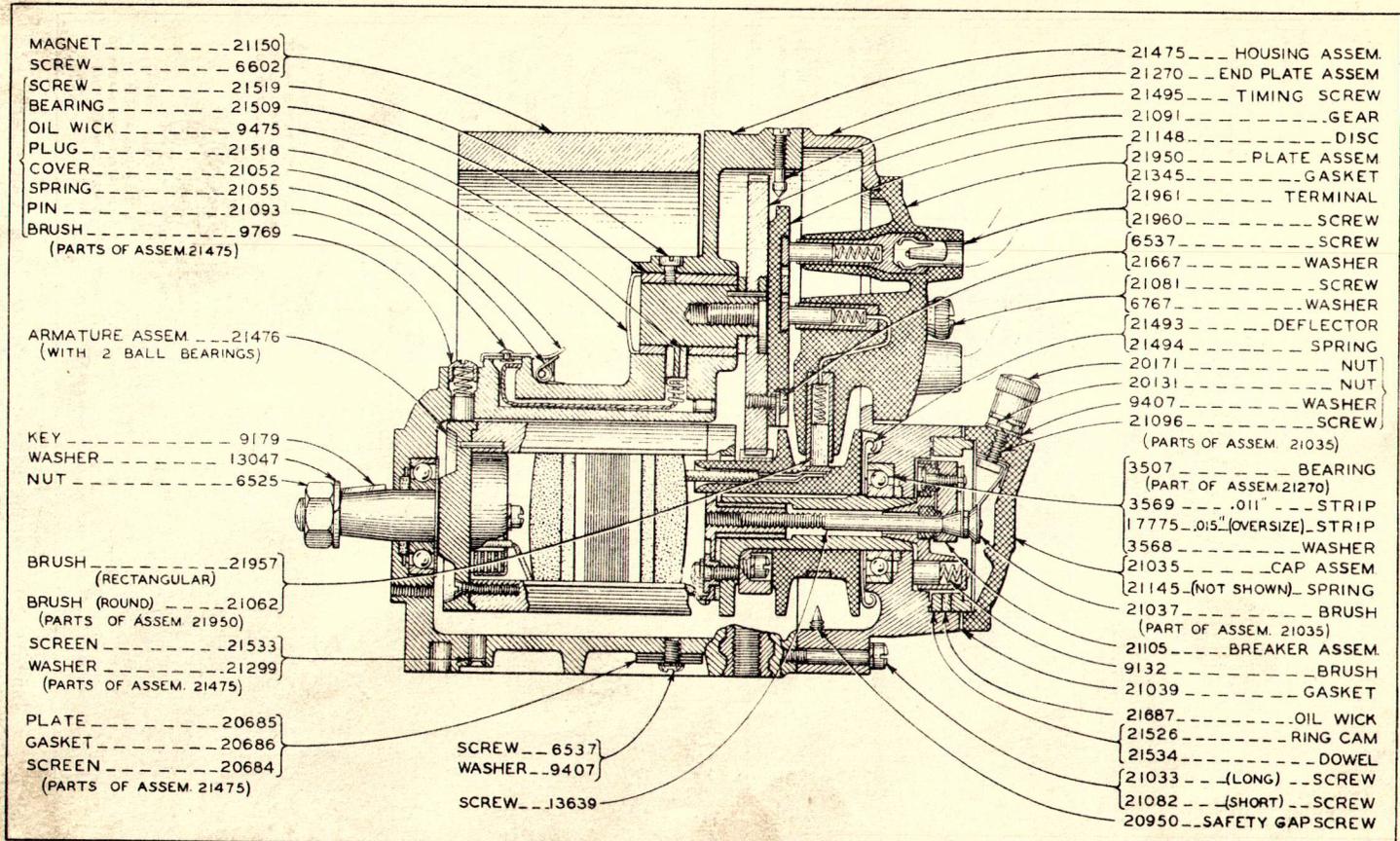
"CATERPILLAR" No. L-1369 MAGNETO PARTS



22285 IMPULSE STARTER

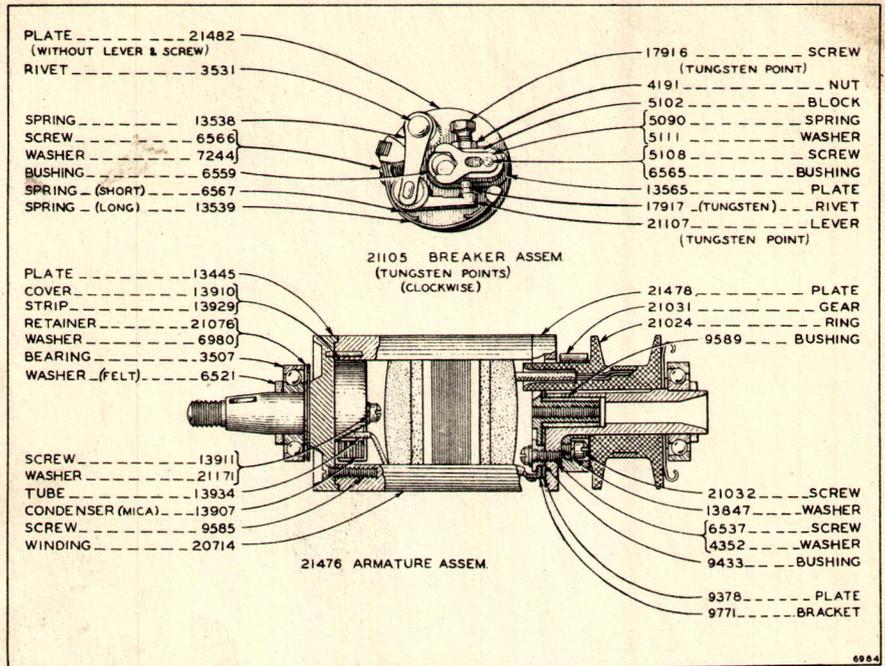
Note: Numbers shown on this page are "Eisemann" not "Caterpillar" part numbers, except when specified. (See Page 107)

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

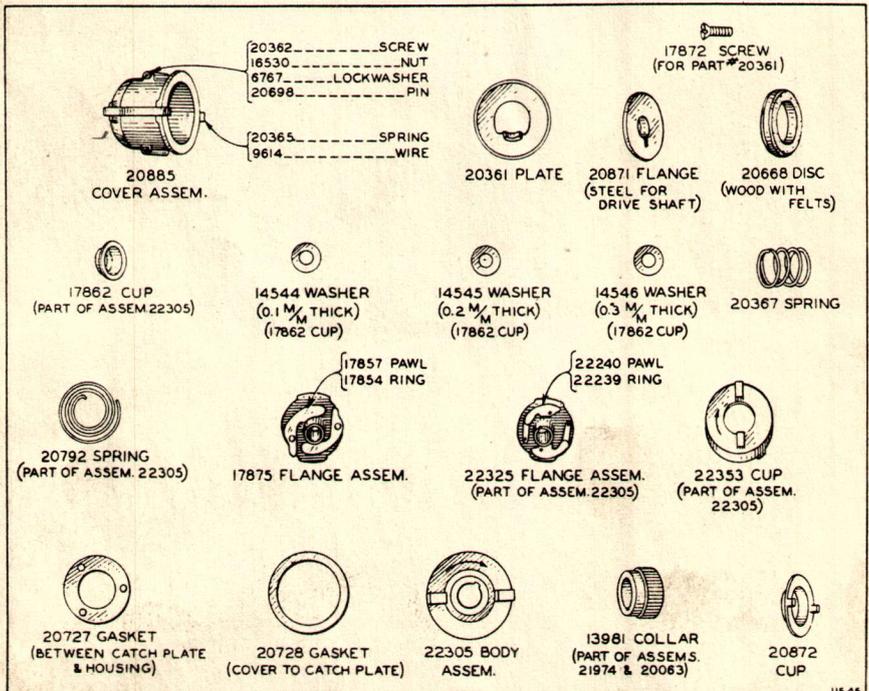


"CATERPILLAR" No. 1A295 MAGNETO PARTS

Note: Numbers shown on this page are "Eisemann" not "Caterpillar" part numbers, except when specified. (See Page 107)



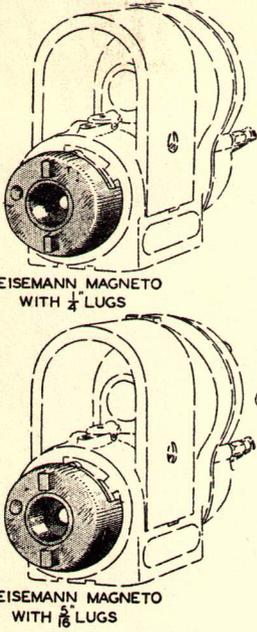
"CATERPILLAR" No. 1A295 MAGNETO PARTS



22831 IMPULSE STARTER

Note: Numbers shown on this page are "Eisemann" not "Caterpillar" part numbers, except when specified. (See Page 107)

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**



EISEMANN MAGNETO WITH  $\frac{1}{4}$ " LUGS

EISEMANN MAGNETO WITH  $\frac{3}{16}$ " LUGS

EISEMANN #7968 STEEL FLOATING DISC WITH  $\frac{5}{16}$ " &  $\frac{1}{4}$ " SLOTS

EISEMANN #7874 FIBRE FLOATING DISC WITH  $\frac{5}{16}$ " &  $\frac{1}{4}$ " SLOTS

EISEMANN #20063 ADJ. DRIVING HUB WITH  $\frac{1}{4}$ " LUGS

CATERPILLAR #15737 STEEL FLOATING DISC WITH  $\frac{1}{4}$ " SLOTS  
(ORDER FROM CATERPILLAR TRACTOR CO.)

EISEMANN #13977 FIBRE FLOATING DISC WITH  $\frac{1}{4}$ " SLOTS

EISEMANN #20063 ADJ. DRIVING HUB WITH  $\frac{1}{4}$ " LUGS

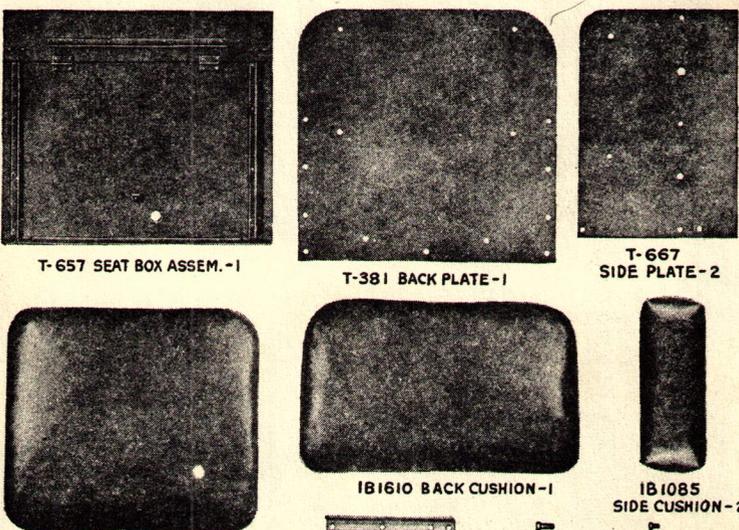
EISEMANN #21813 STEEL FLOATING DISC WITH  $\frac{5}{16}$ " SLOTS

EISEMANN #21297 FIBRE FLOATING DISC WITH  $\frac{5}{16}$ " SLOTS

EISEMANN #21974 ADJ. DRIVING HUB WITH  $\frac{3}{16}$ " LUGS

1635

FLOATING DISCS AND DRIVE HUBS



T-657 SEAT BOX ASSEM.-1

T-381 BACK PLATE-1

T-667 SIDE PLATE-2

IB1607 SEAT CUSHION-1  
T-802 COVER-1  
(NOT SHOWN)

IB1610 BACK CUSHION-1

T-669-ANGLE-RIGHT-1  
T-670-ANGLE-LEFT-1

S-1621 CAP SCREW-2  
 $\frac{1}{2}$ " x 1 U.S.S.

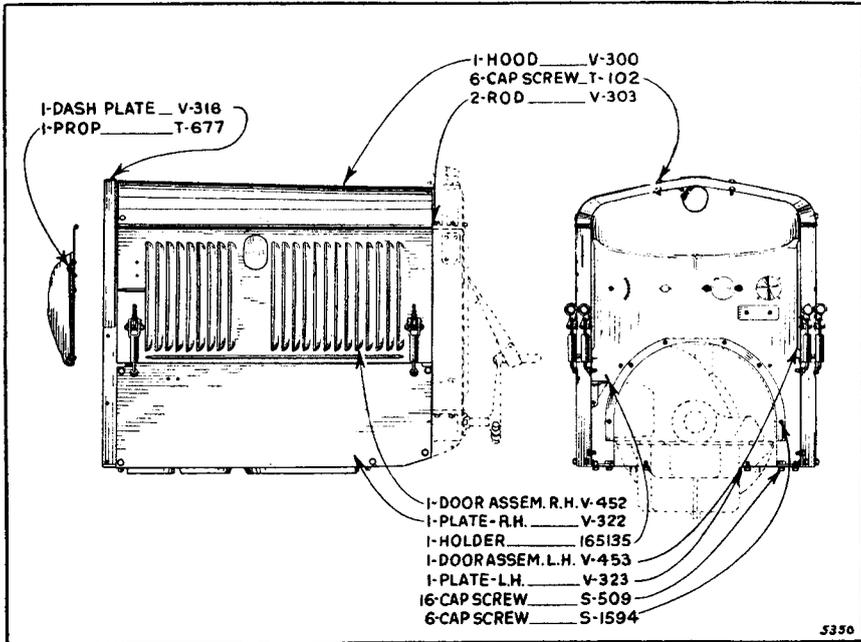
IB1085 SIDE CUSHION-2

L-472 BOLT-15  
 $\frac{3}{8}$ " x  $\frac{3}{4}$ " S.A.E.

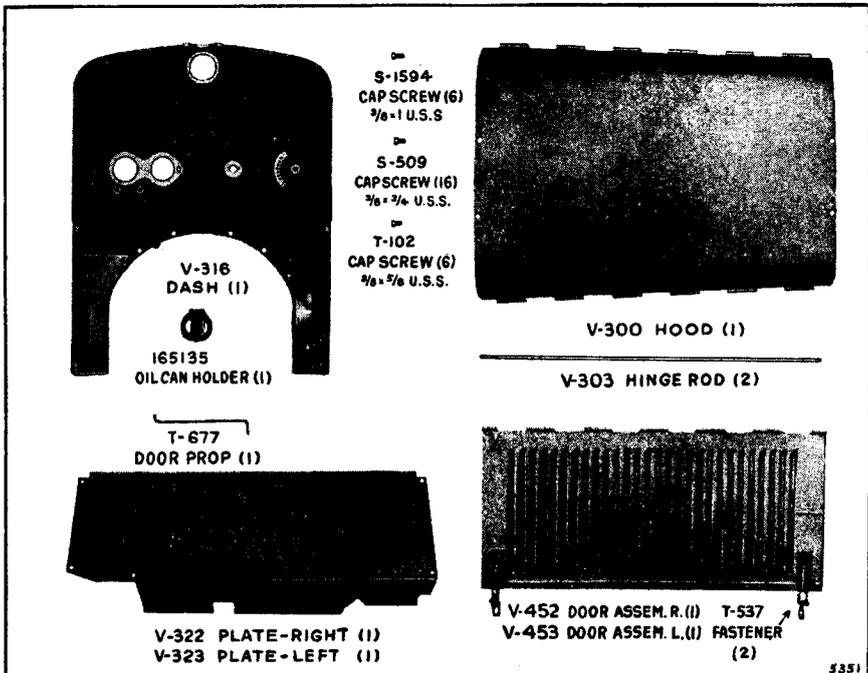
11813

SEAT

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

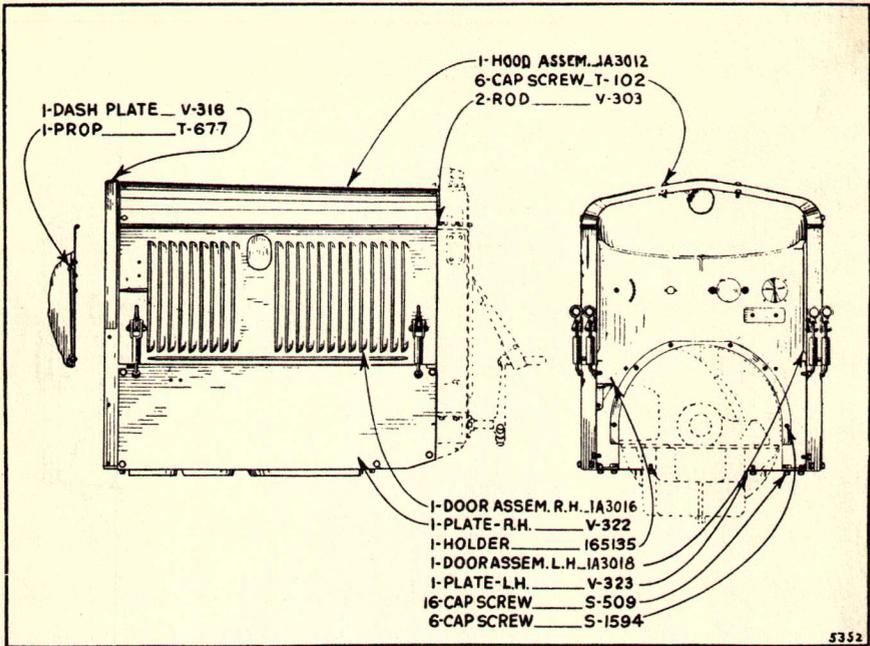


HOOD AND DASH  
(Machines PV-1 to PV-7465 Inclusive)

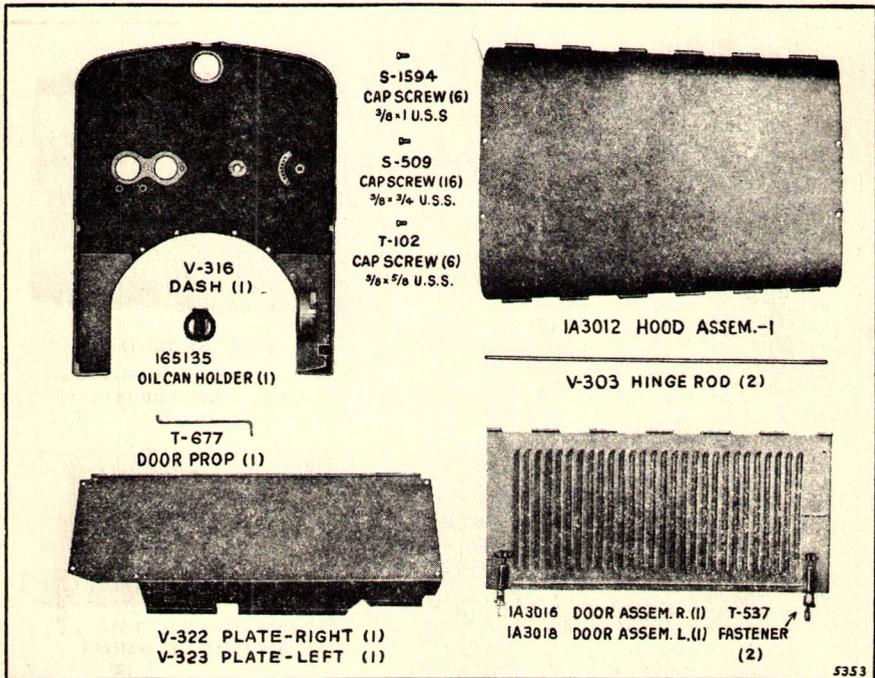


HOOD AND DASH PARTS  
(Machines PV-1 to PV-7465 Inclusive)

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

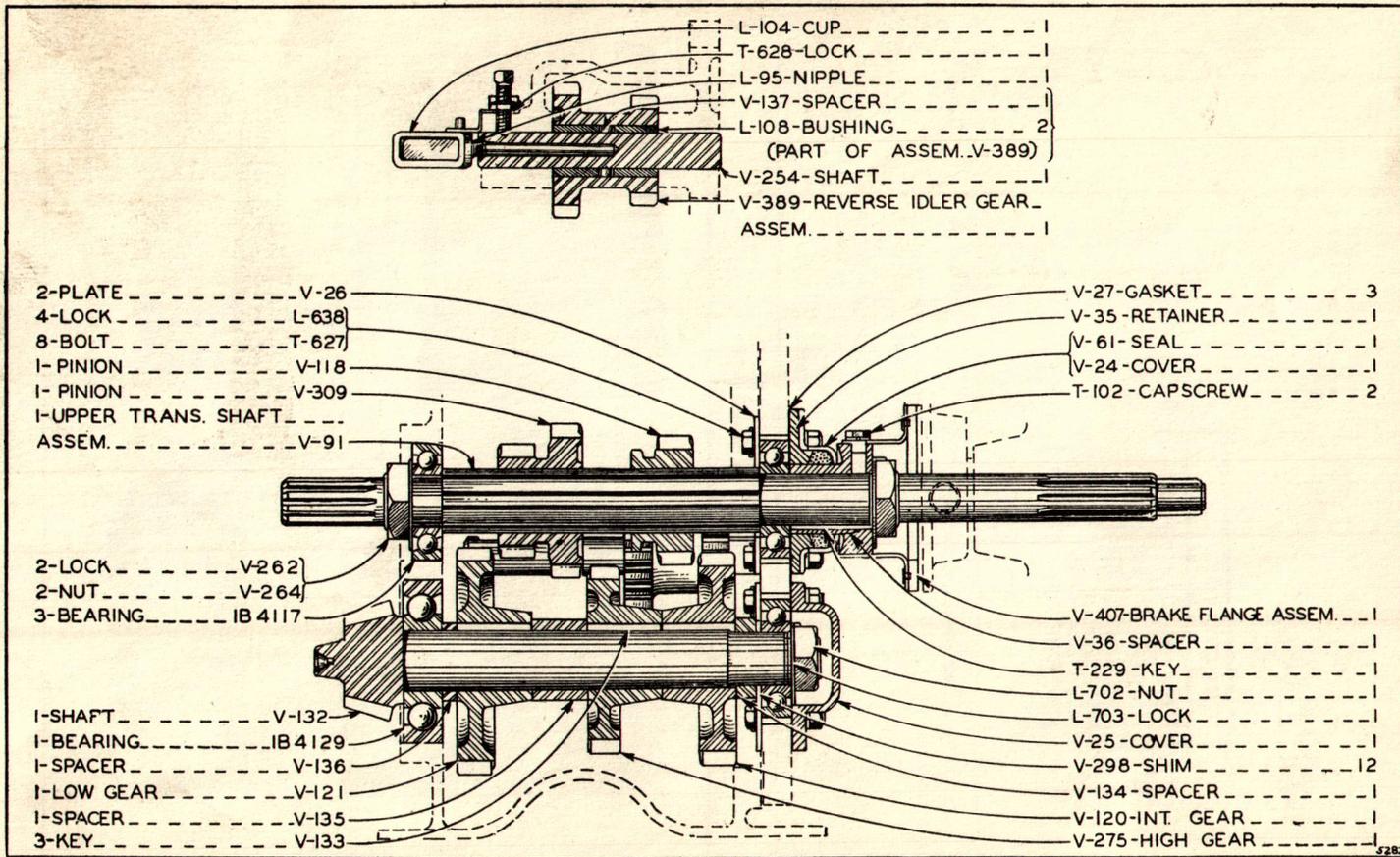


HOOD AND DASH  
(Effective with Machine PV-7466)

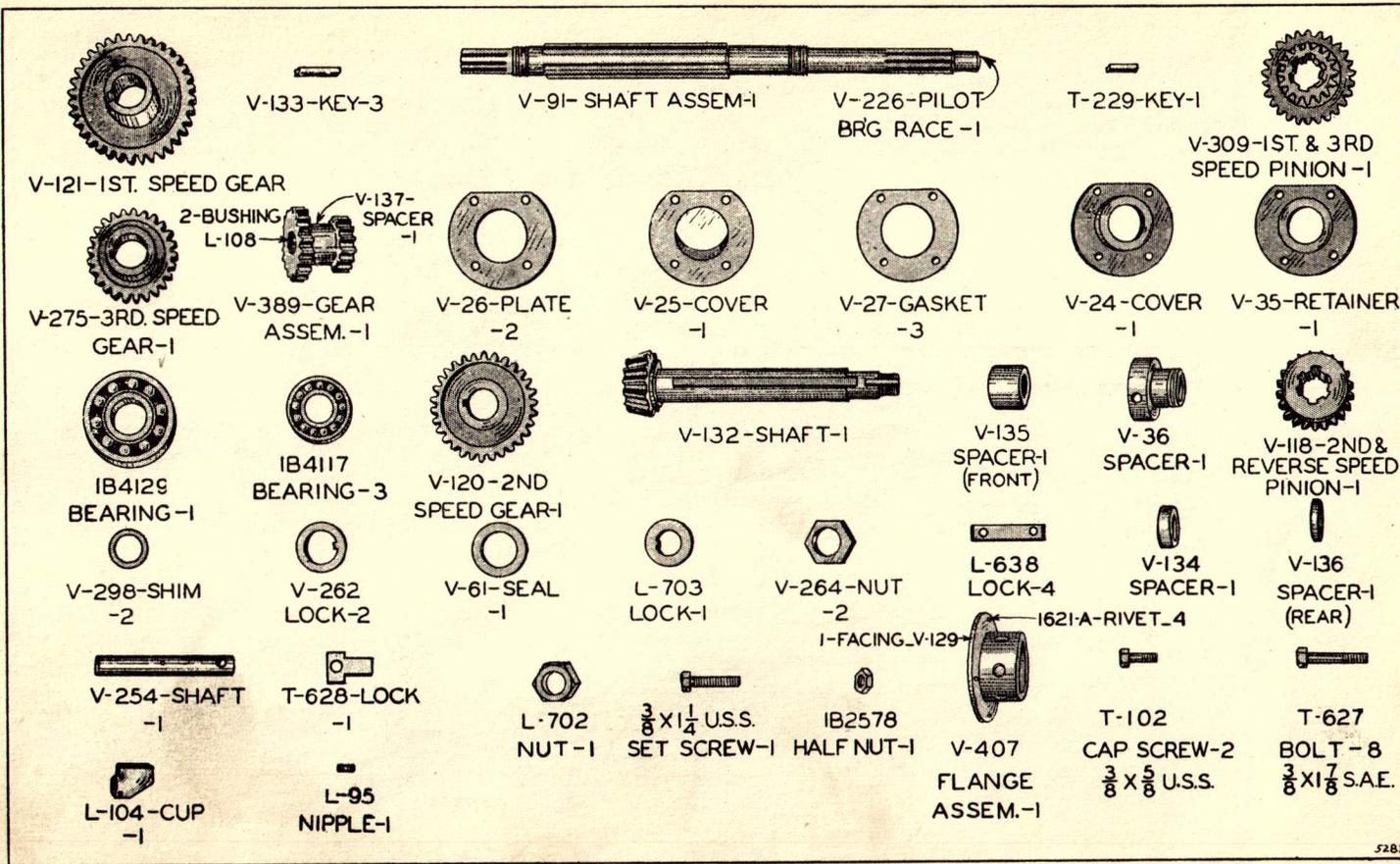


HOOD AND DASH PARTS  
(Effective with Machine PV-7466)

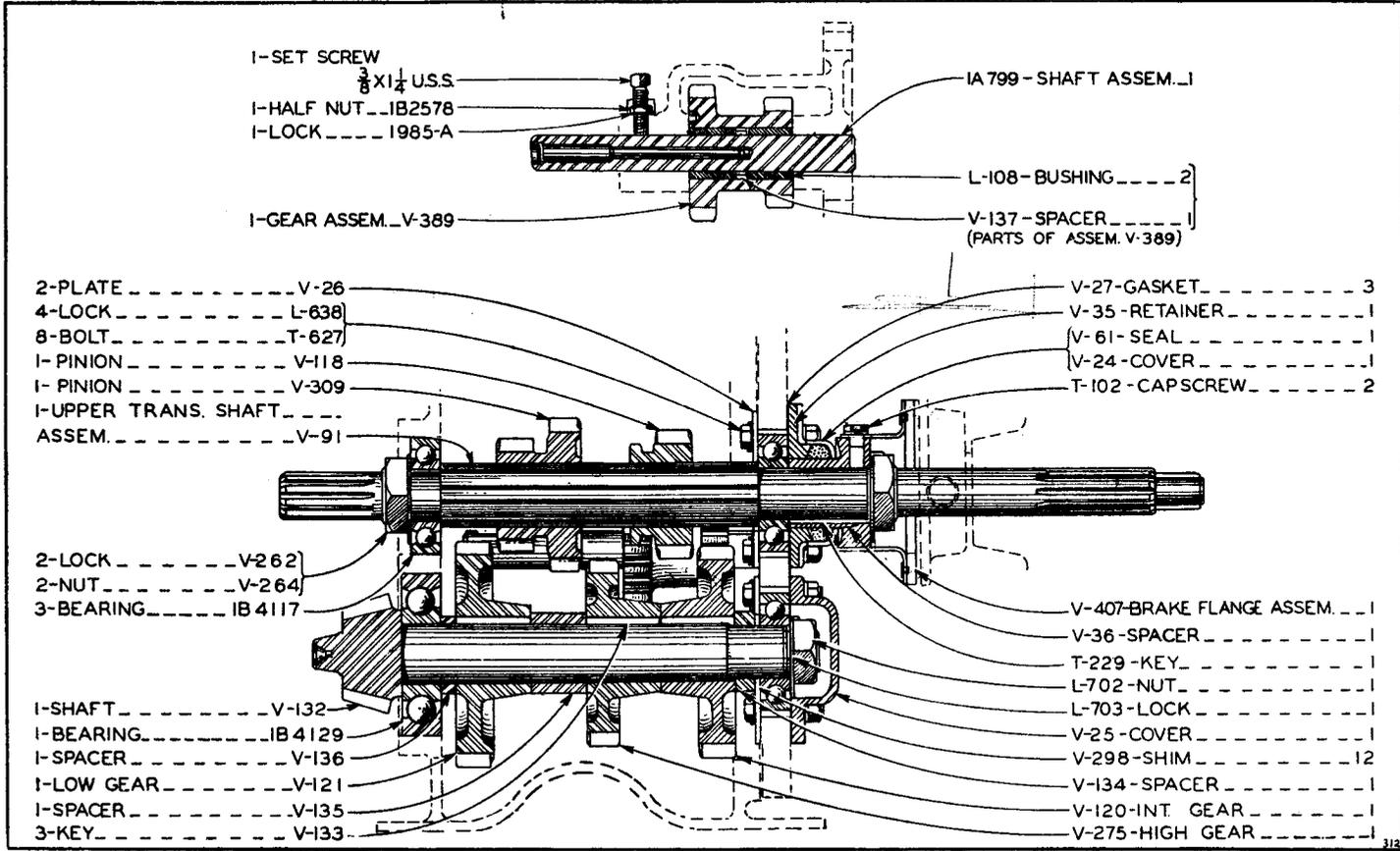
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



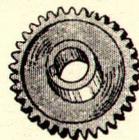
TRANSMISSION  
(Machines PV-1 to PV-2871 Inclusive)



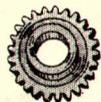
TRANSMISSION PARTS  
(Machines PV-1 to PV-2871 Inclusive)



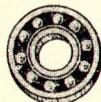
TRANSMISSION  
 (Effective with Machine PV-2872)



V-121-1ST. SPEED GEAR



V-275-3RD. SPEED GEAR-1



IB4129 BEARING-1



V-298-SHIM-2



IA799 SHAFT ASSEM.-1



V-133-KEY-3



V-389-GEAR ASSEM.-1



IB4117 BEARING-3



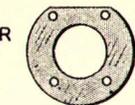
V-262 LOCK-2



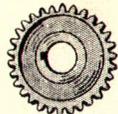
1985-A LOCK-1



V-137-SPACER-1



V-26-PLATE-2



V-120-2ND SPEED GEAR-1



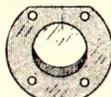
V-61-SEAL-1



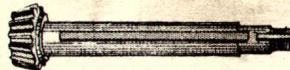
L-702 NUT-1



V-91- SHAFT ASSEM-1



V-25-COVER-1



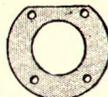
V-132-SHAFT-1



L-703 LOCK-1



$\frac{3}{8}$  X  $1\frac{1}{4}$  U.S. SET SCREW-1



V-27-GASKET-3



V-264-NUT-2



IB2578 HALF NUT-1



V-135 SPACER-1 (FRONT)



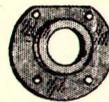
L-638 LOCK-4



V-407 FLANGE ASSEM.-1



T-229-KEY-1



V-24-COVER-1



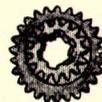
V-36 SPACER-1



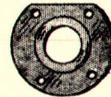
V-134 SPACER-1



T-102 CAP SCREW-2  
 $\frac{3}{8}$  X  $\frac{5}{8}$  U.S.



V-309-1ST. & 3RD SPEED PINION-1



V-35-RETAINER-1



V-118-2ND & REVERSE SPEED PINION-1

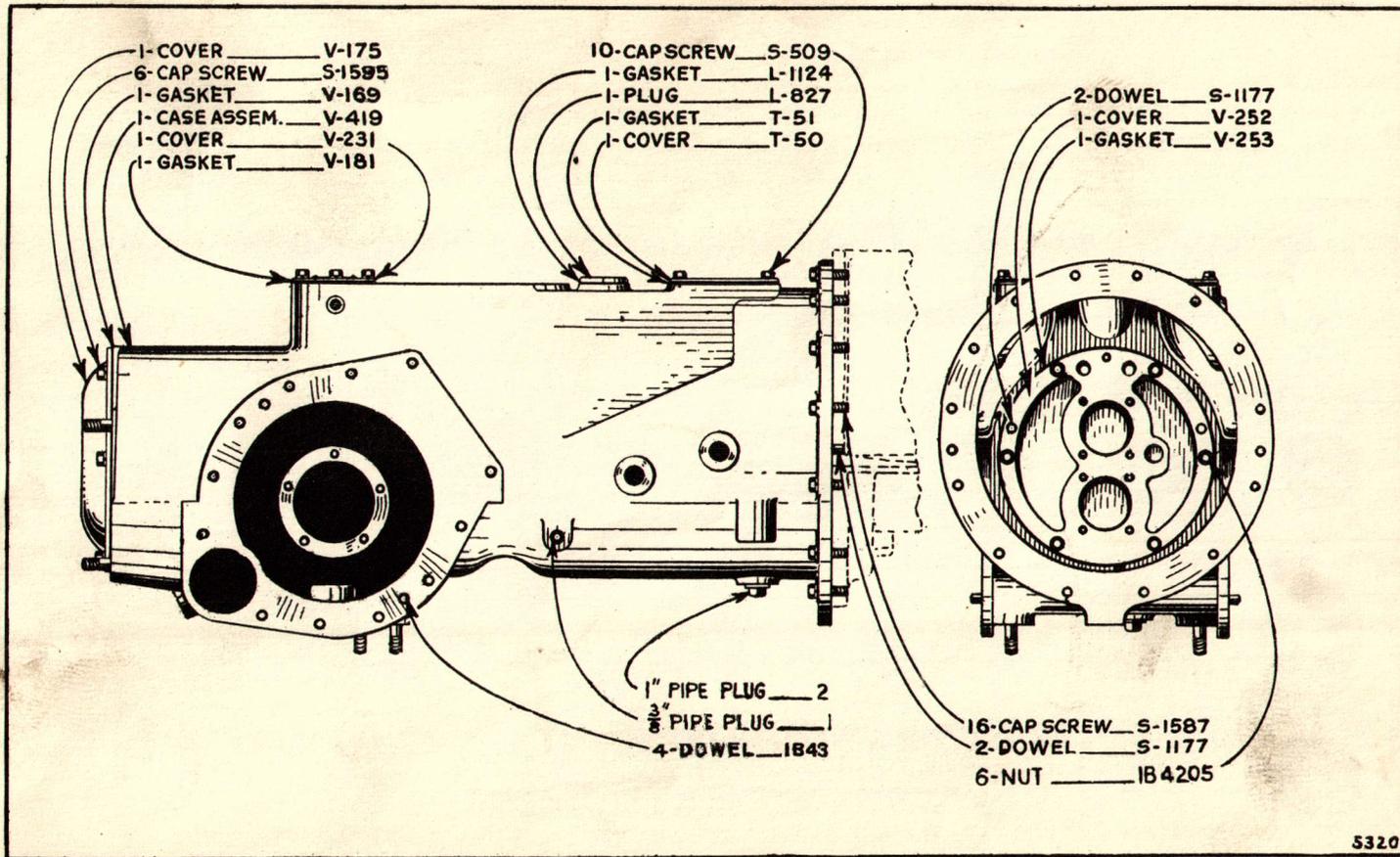


V-136 SPACER-1 (REAR)



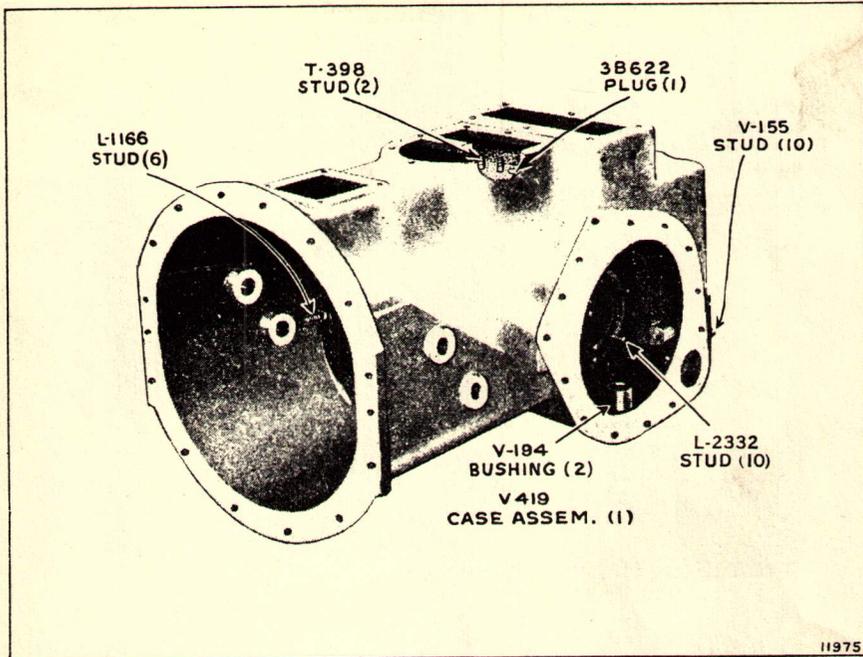
T-627 BOLT-8  
 $\frac{3}{8}$  X  $1\frac{7}{8}$  S.A.E.

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

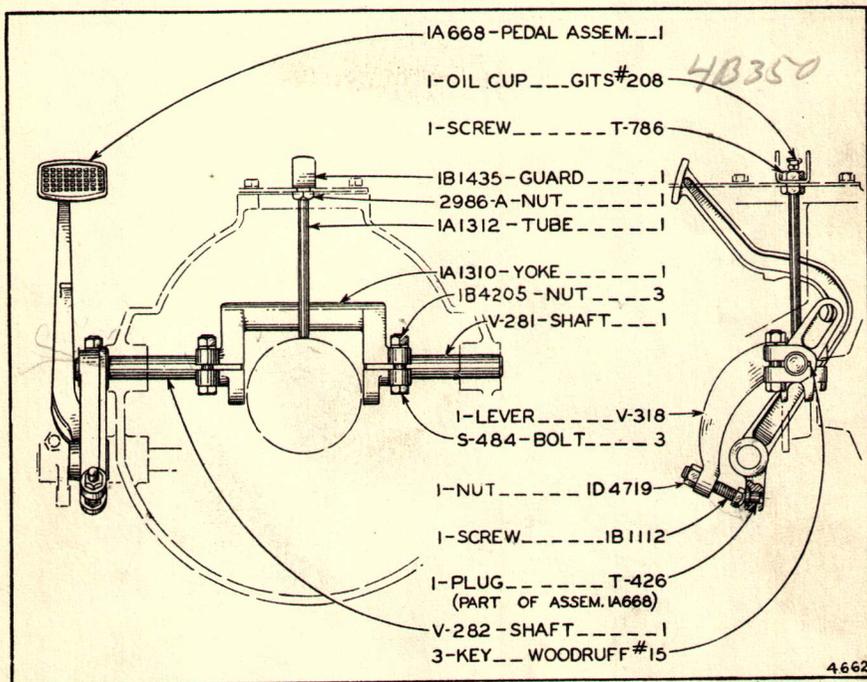


5320

TRANSMISSION CASE AND COVERS

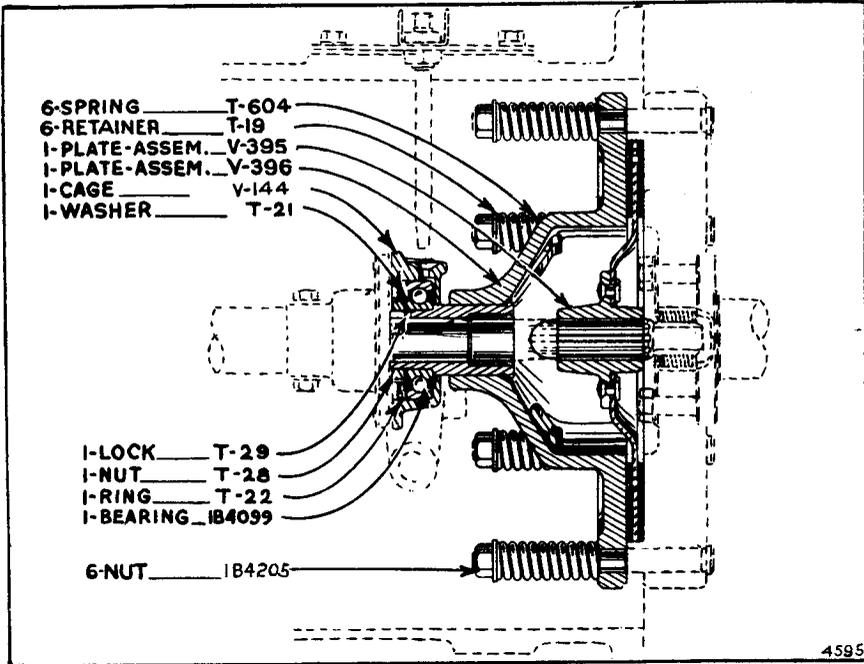


TRANSMISSION CASE ASSEMBLY

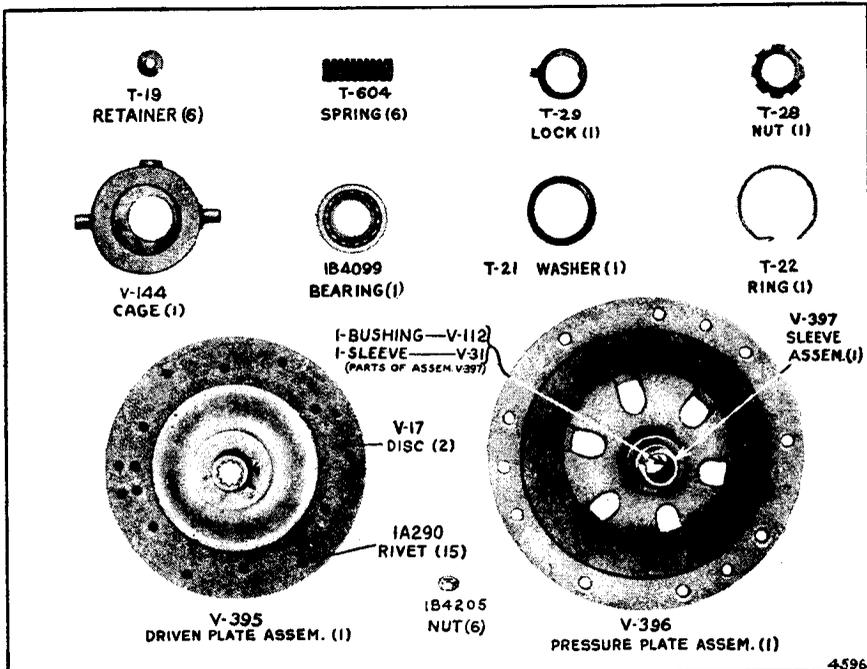


FLYWHEEL CLUTCH CONTROL

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



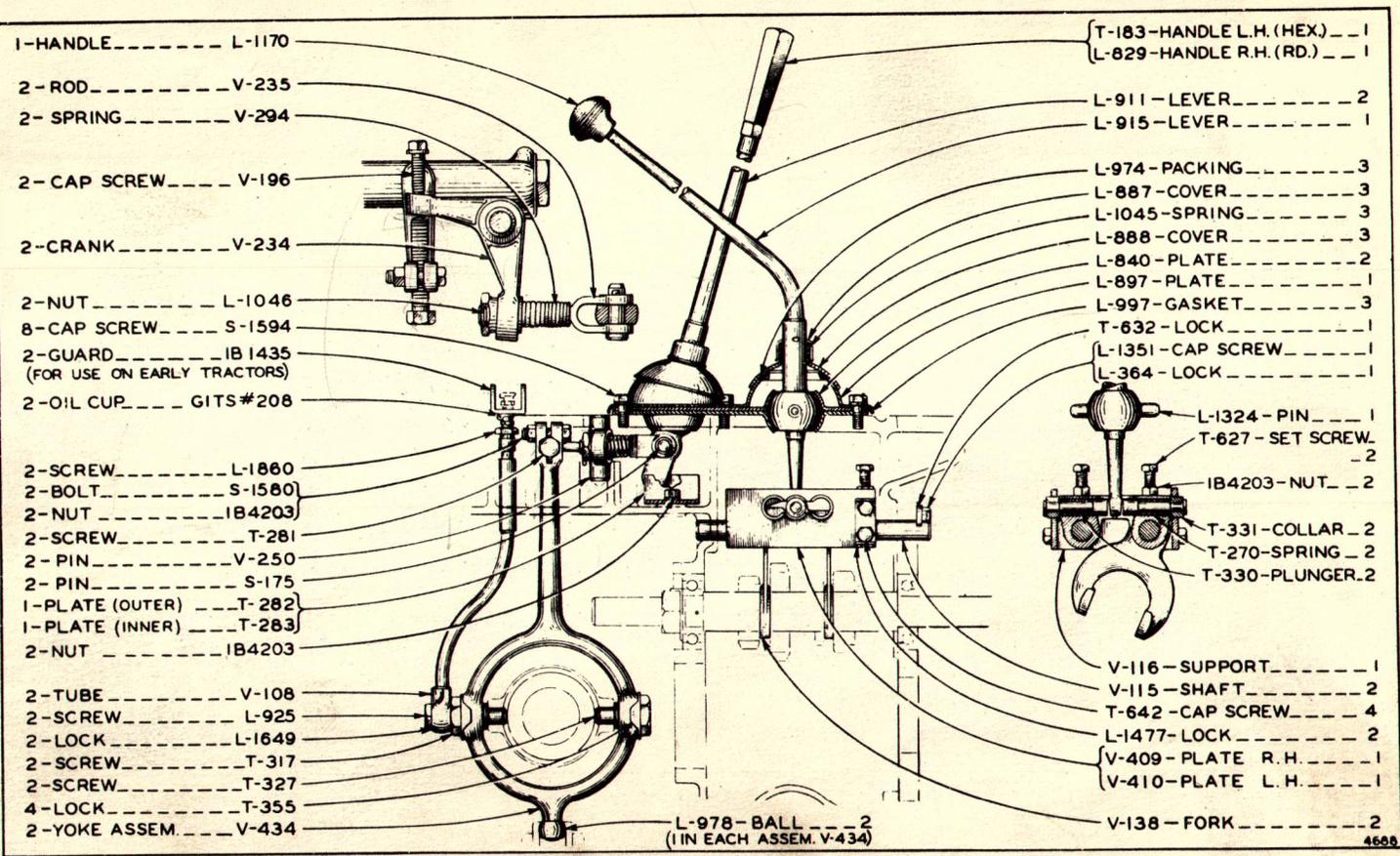
FLYWHEEL CLUTCH



FLYWHEEL CLUTCH PARTS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



- 1-HANDLE----- L-1170
- 2-ROD----- V-235
- 2-SPRING----- V-294
- 2-CAP SCREW----- V-196
- 2-CRANK----- V-234
- 2-NUT----- L-1046
- 8-CAP SCREW----- S-1594
- 2-GUARD----- IB 1435  
(FOR USE ON EARLY TRACTORS)
- 2-OIL CUP----- GITS #208
- 2-SCREW----- L-1860
- 2-BOLT----- S-1580
- 2-NUT----- IB4203
- 2-SCREW----- T-281
- 2-PIN----- V-250
- 2-PIN----- S-175
- 1-PLATE (OUTER)----- T-282
- 1-PLATE (INNER)----- T-283
- 2-NUT----- IB4203
- 2-TUBE----- V-108
- 2-SCREW----- L-925
- 2-LOCK----- L-1649
- 2-SCREW----- T-317
- 2-SCREW----- T-327
- 4-LOCK----- T-355
- 2-YOKE ASSEM.----- V-434

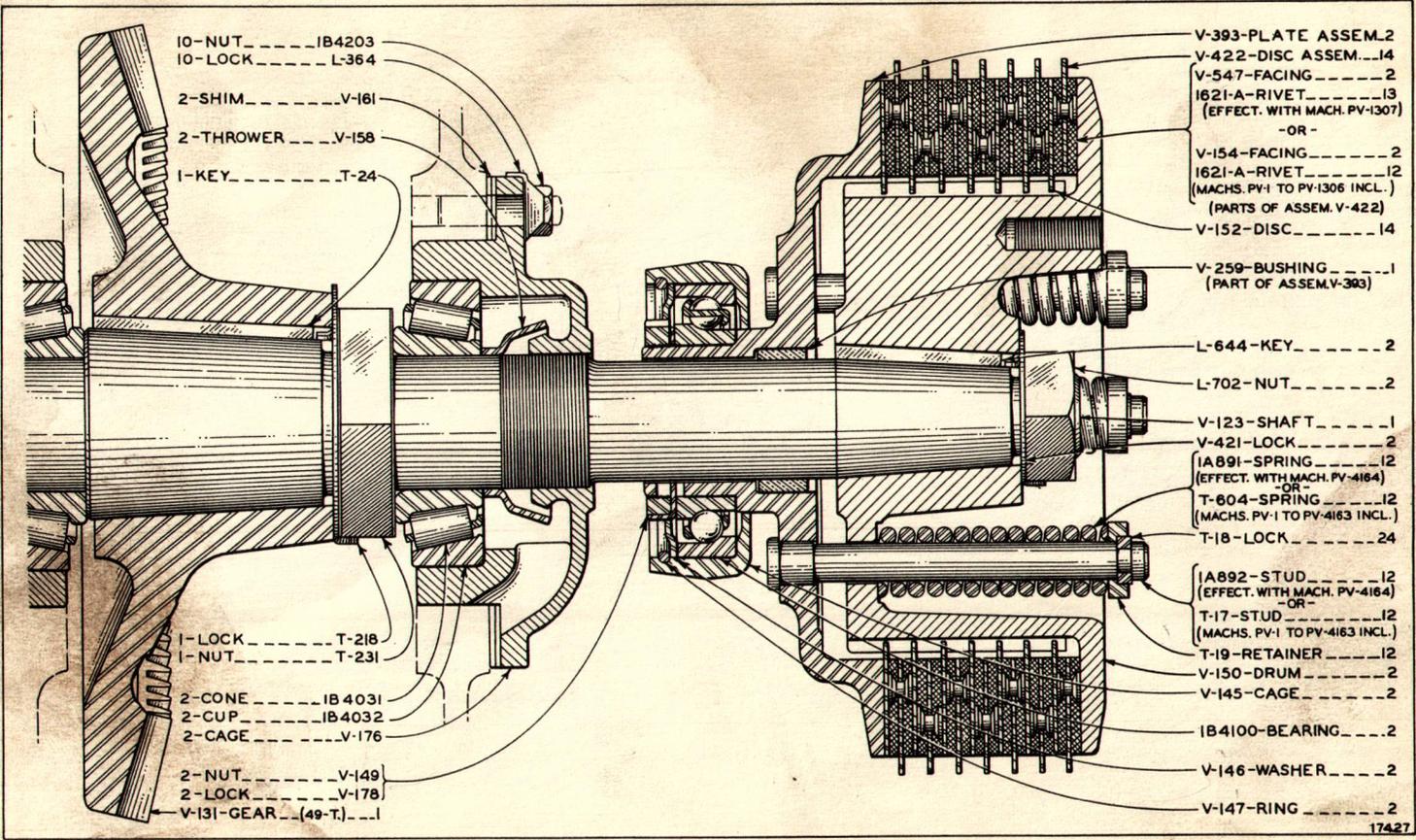
- T-183-HANDLE L.H. (HEX.)----- 1
- L-829-HANDLE R.H. (RD.)----- 1
- L-911-LEVER----- 2
- L-915-LEVER----- 1
- L-974-PACKING----- 3
- L-887-COVER----- 3
- L-1045-SPRING----- 3
- L-888-COVER----- 3
- L-840-PLATE----- 2
- L-897-PLATE----- 1
- L-997-GASKET----- 3
- T-632-LOCK----- 1
- L-1351-CAP SCREW----- 1
- L-364-LOCK----- 1
- L-1324-PIN----- 1
- T-627-SET SCREW----- 2
- IB4203-NUT----- 2
- T-331-COLLAR----- 2
- T-270-SPRING----- 2
- T-330-PLUNGER----- 2
- V-116-SUPPORT----- 1
- V-115-SHAFT----- 2
- T-642-CAP SCREW----- 4
- L-1477-LOCK----- 2
- V-409-PLATE R.H.----- 1
- V-410-PLATE L.H.----- 1
- V-138-FORK----- 2

L-978-BALL----- 2  
(1 IN EACH ASSEM. V-434)

4688

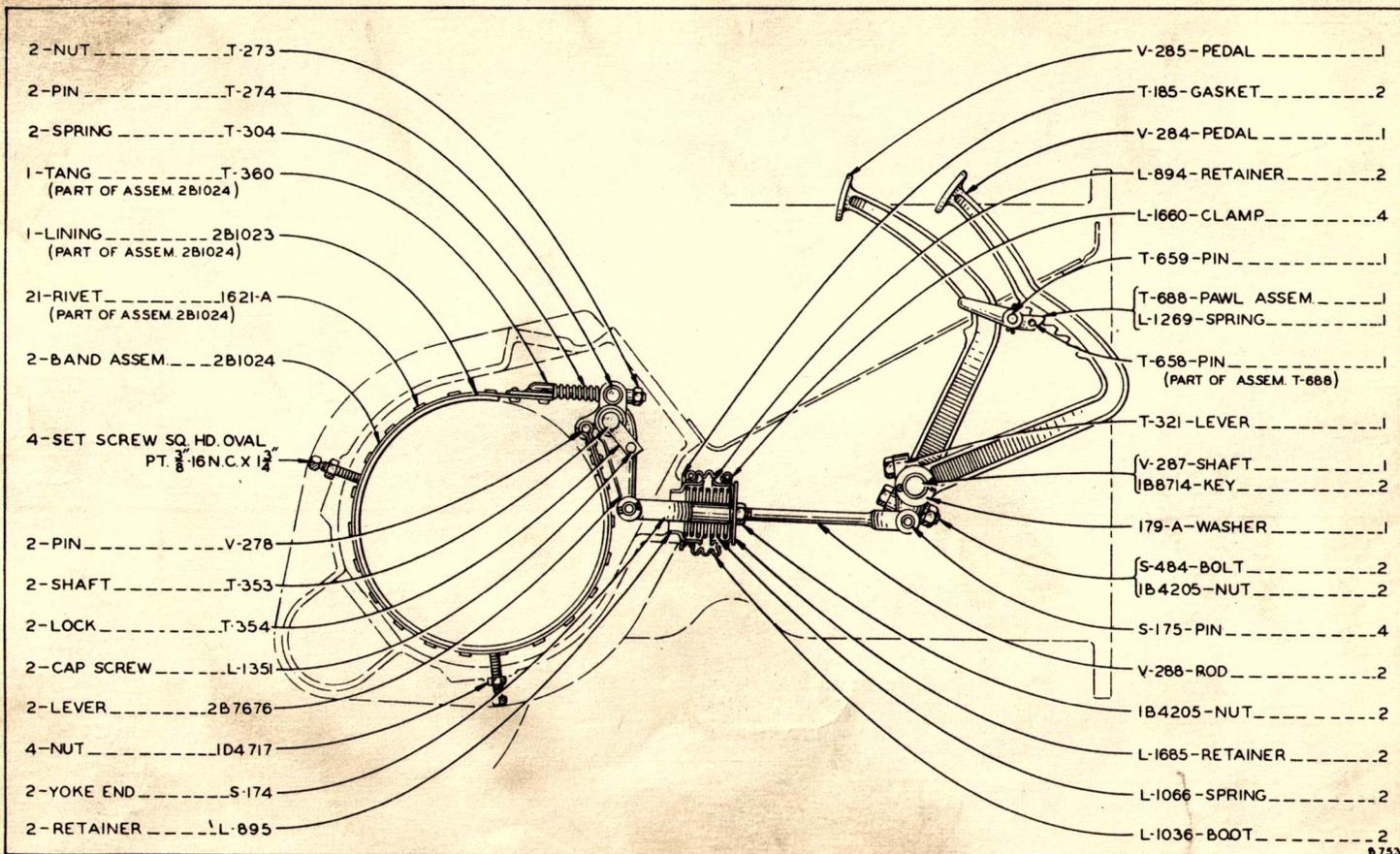
GEAR SHIFT AND STEERING CLUTCH CONTROL

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



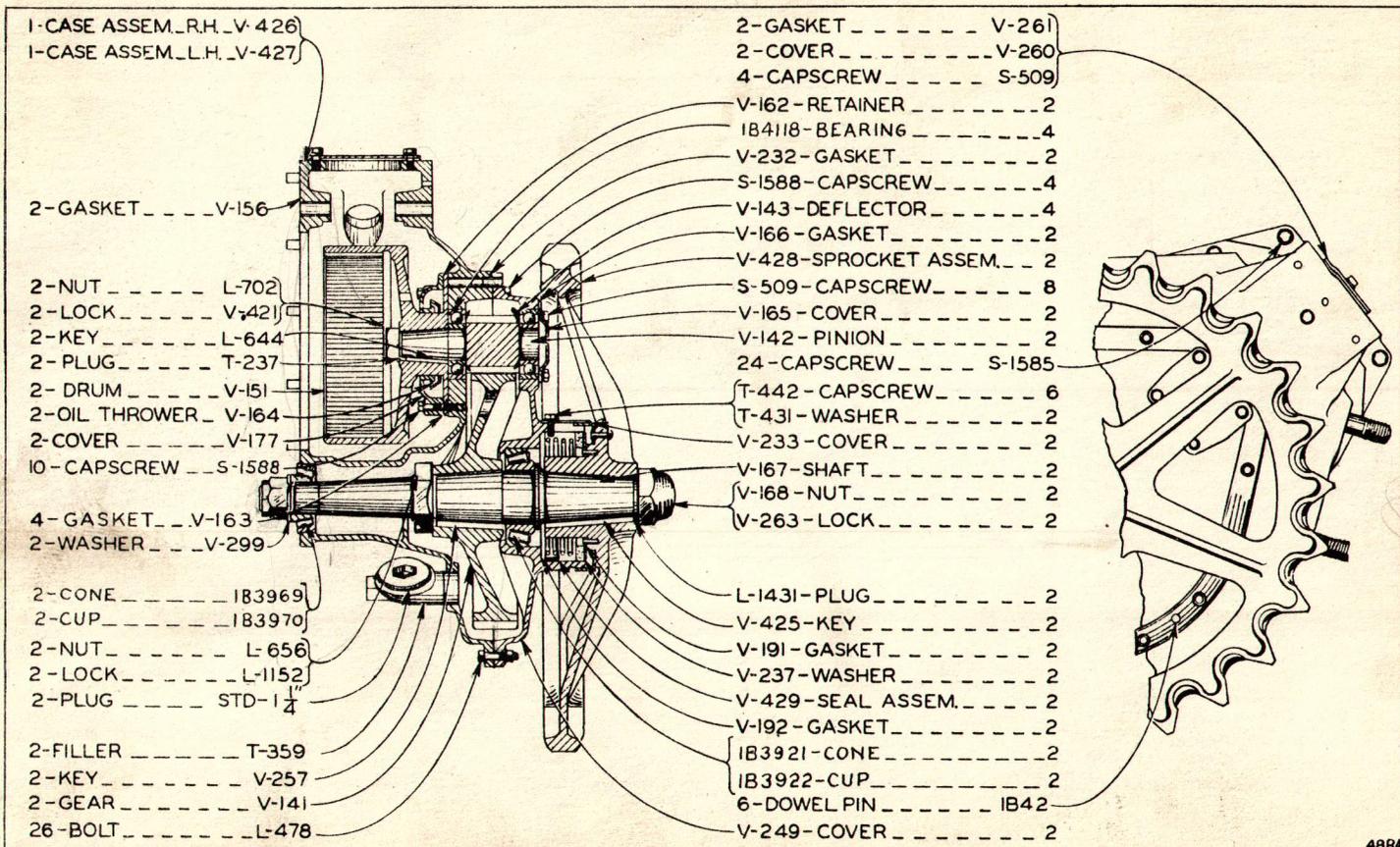
17427

STEERING CLUTCH



BRAKES

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



FINAL DRIVE  
(Machines PV-1 to PV-5491 Inclusive)

4884

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

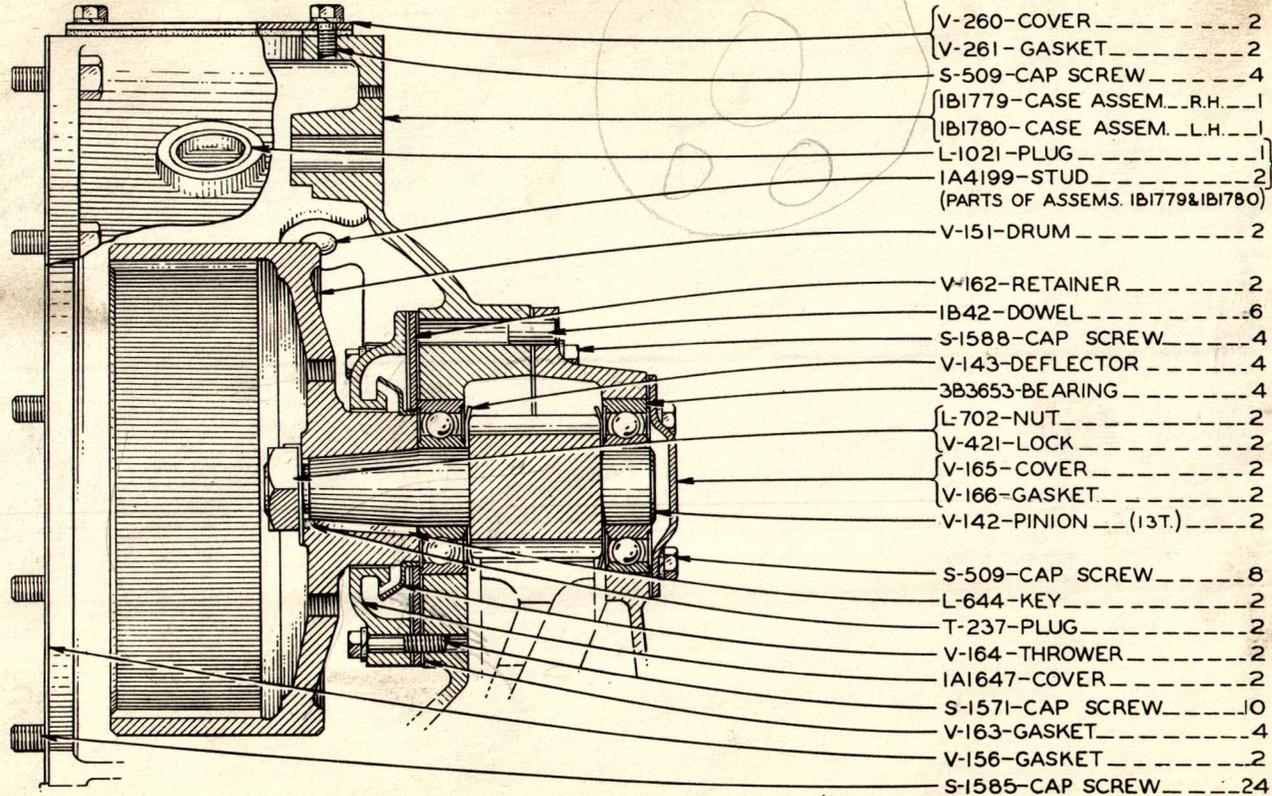
T-442 SCREW-6  
S-509 CAP SCREW-12  
V-425 KEY-2  
S-1585 CAP SCREW-24  
L-478 BOLT-26  
IB42 DOWEL  
IB43 DOWEL  
T-643 DOWEL  
T-237 PLUG-2  
L-1431 PLUG-2  
T-431 WASHER-2  
L-644 KEY-2

IB4-118 B'R.G.-4  
IB3969 CONE -2  
IB3970 CUP-2  
V-163 GASKET-4  
V-257 KEY-2  
V-143 DEFLECTOR-4  
V-263 LOCK-2  
V-299 WASHER-2  
V-421 LOCK-2  
L-702 NUT-2  
V-168 NUT-2  
L-656 NUT-2

IA454 DOWEL  
V-151 STEERING CLUTCH OUTER DRUM-2  
V-142 PINION-2  
V-164 OIL THROWER-2  
V-165 COVER-2  
V-166 GASKET-2  
V-260 COVER-2  
V-261 GASKET-2  
V-233 COVER-2  
V-187 SEAL-1  
V-156-GASKET-2  
L-1152 LOCK-2  
V-177 COVER-2  
S-1588 CAP SCREW  
T-359 ELBOW-2  
V-162 RETAINER-2  
V-237 WASHER-2  
V-192 GASKET-2  
V-191 GASKET-2  
V-429 OIL SEAL BELLOWS ASSEM-2  
2- STUD  
IA4199  
IA619 CORK-1  
L-1021 PLUG -1  
V-426 CASE ASSEM. RH.-1  
V-427 CASE ASSEM. LH.-1  
V-249 COVER ASSEM-2  
IA453 DOWEL  
V-232 GASKET-2  
V-167 SHAFT-2  
IB3922 CUP-2  
IB3921 CONE-2  
V-141 GEAR-2  
497-A DOWEL-2  
V-238 GUARD-1

4885

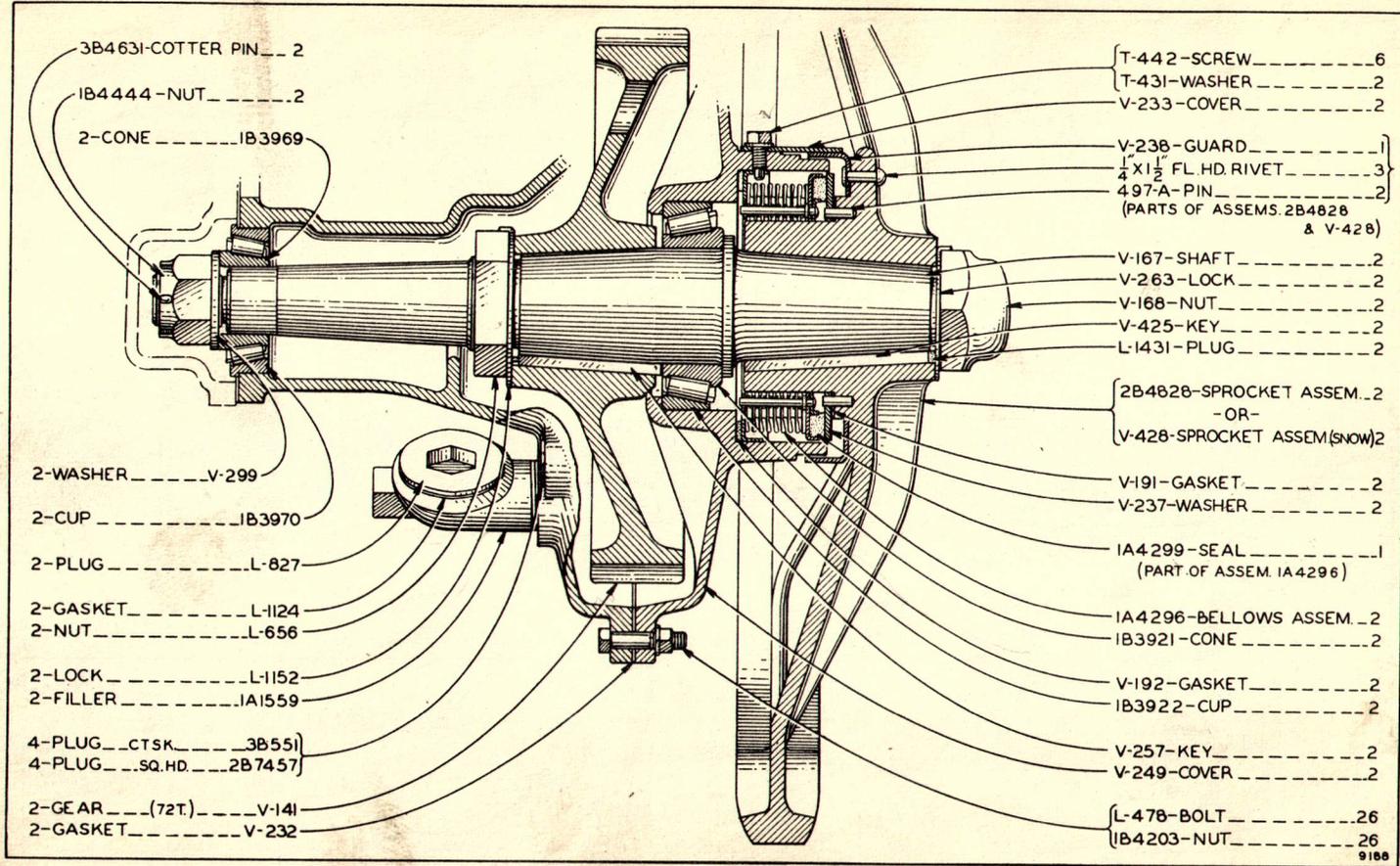
FINAL DRIVE PARTS  
(Machines PV-1 to PV-5491 Inclusive)



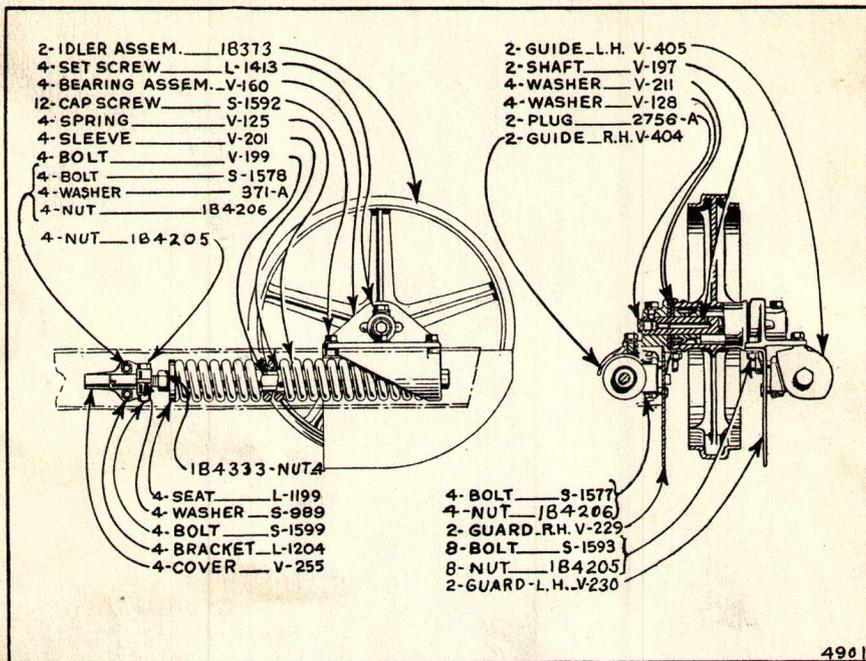
994.4

FINAL DRIVE  
 (Effective with Machine PV-5492)

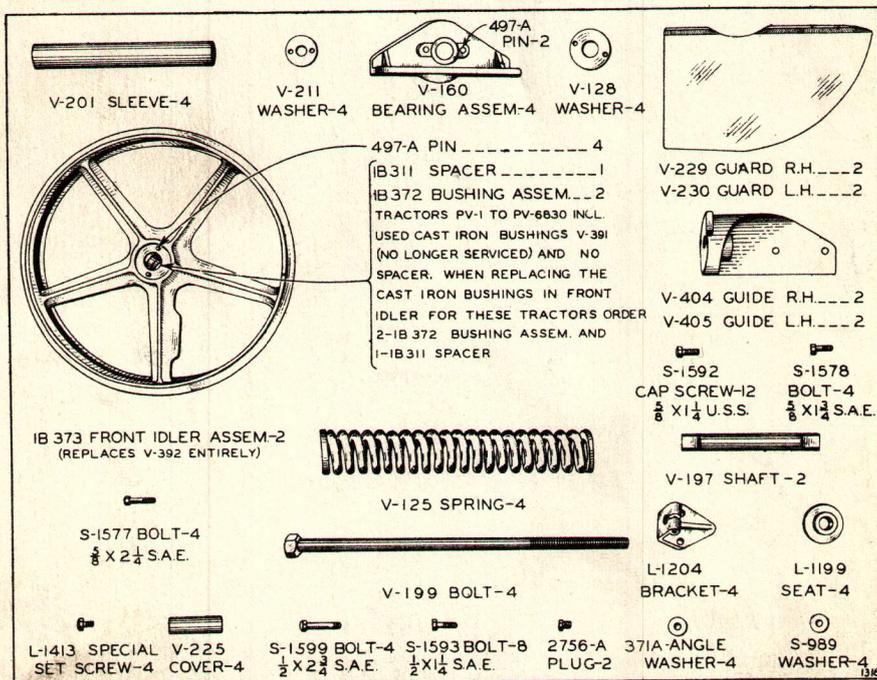
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



FINAL DRIVE  
 (Effective with Machine PV-5492)



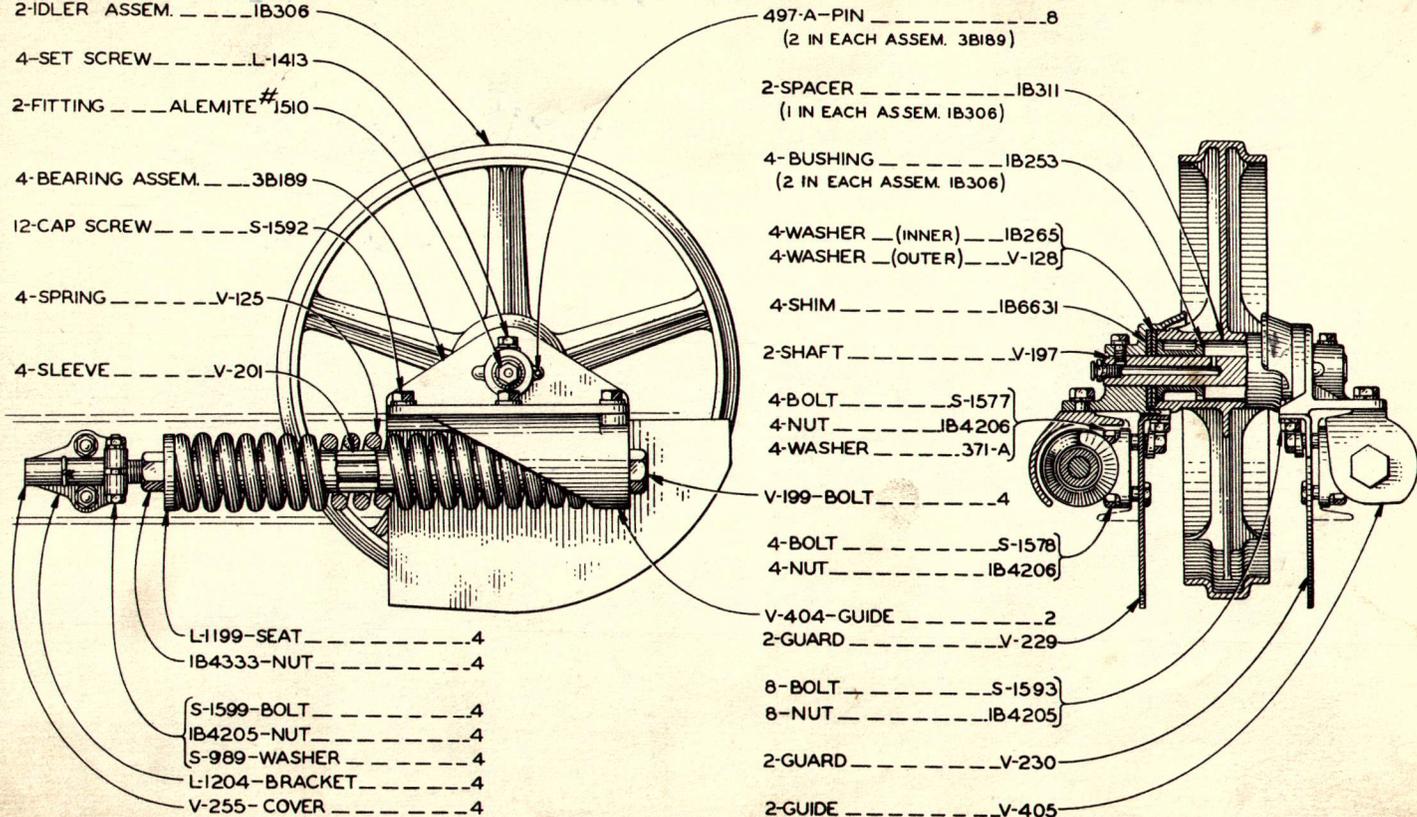
FRONT IDLER  
 (Machines PV-1 to PV-6830 Inclusive and PV-7312 to PV-7414 Inclusive)



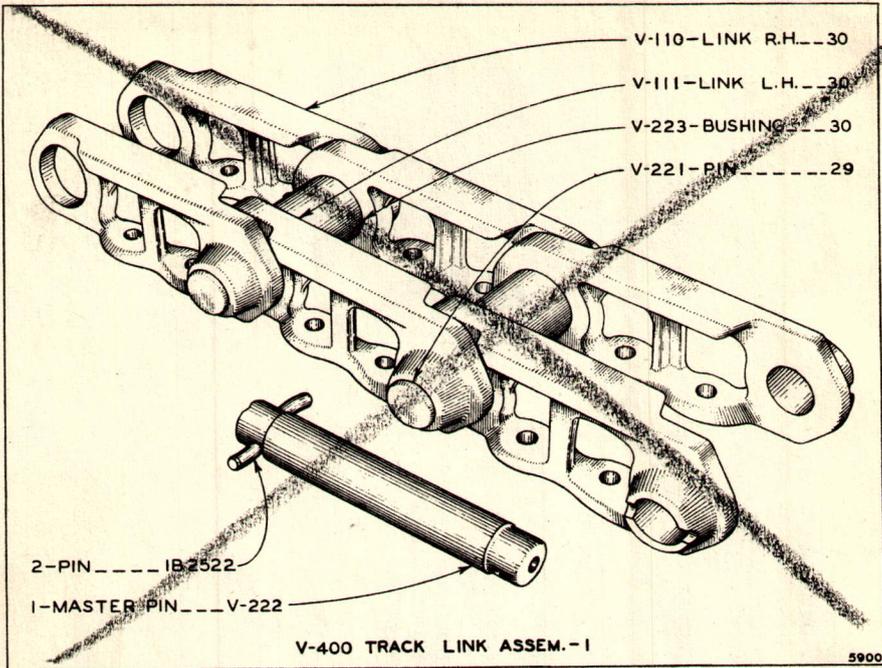
FRONT IDLER PARTS  
 (Machines PV-1 to PV-6830 Inclusive and PV-7312 to PV-7414 Inclusive)  
**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

- 2-IDLER ASSEM. \_\_\_\_\_IB306
- 4-SET SCREW \_\_\_\_\_L-1413
- 2-FITTING \_\_\_\_\_ALEMITE #1510
- 4-BEARING ASSEM. \_\_\_\_\_3B189
- 12-CAP SCREW \_\_\_\_\_S-1592
- 4-SPRING \_\_\_\_\_V-125
- 4-SLEEVE \_\_\_\_\_V-201
- L-1199-SEAT \_\_\_\_\_4
- IB4333-NUT \_\_\_\_\_4
- S-1599-BOLT \_\_\_\_\_4
- IB4205-NUT \_\_\_\_\_4
- S-989-WASHER \_\_\_\_\_4
- L-1204-BRACKET \_\_\_\_\_4
- V-255-COVER \_\_\_\_\_4

- 497-A-PIN \_\_\_\_\_8  
(2 IN EACH ASSEM. 3B189)
- 2-SPACER \_\_\_\_\_IB311  
(1 IN EACH ASSEM. IB306)
- 4-BUSHING \_\_\_\_\_IB253  
(2 IN EACH ASSEM. IB306)
- 4-WASHER (INNER) \_\_\_\_\_IB265
- 4-WASHER (OUTER) \_\_\_\_\_V-128
- 4-SHIM \_\_\_\_\_IB663I
- 2-SHAFT \_\_\_\_\_V-197
- 4-BOLT \_\_\_\_\_S-1577
- 4-NUT \_\_\_\_\_IB4206
- 4-WASHER \_\_\_\_\_371-A
- V-199-BOLT \_\_\_\_\_4
- 4-BOLT \_\_\_\_\_S-1578
- 4-NUT \_\_\_\_\_IB4206
- V-404-GUIDE \_\_\_\_\_2
- 2-GUARD \_\_\_\_\_V-229
- 8-BOLT \_\_\_\_\_S-1593
- 8-NUT \_\_\_\_\_IB4205
- 2-GUARD \_\_\_\_\_V-230
- 2-GUIDE \_\_\_\_\_V-405



FRONT IDLER  
(Machines PV-6831 to PV-7311 Inclusive and Effective with Machine PV-7415)



TRACK LINK ASSEMBLY (2 Assemblies Req'd.)

	Complete Track Assem. (2 Req'd.per Tractor)	Shoe (30 Req'd.for One Track)
7" Grouser Shoe	1A992	1B91
7" " " H.T.	1B1957	1B1969
10" " " "	V-401-A	V-140
10" " " H.T.	1B887	1B886
10" " " 1" Offset R.H.	3B3165	3B3167
10" " " 1" " L.H.	3B3166	3B3168
10" Semi-Skeleton Grouser Shoe H.T.	2B7872	2B7689
10" " " Snow " " "	2B9924	(S.S.) 2B9925 (15 Req'd.) (D.S.) 2B9926 (15 Req'd.)
10" Flat Shoe	1A401	V-803
10" Skeleton Shoe	1A400	V-802
10" Rubber Shoe	V-534-A	Plate V-519 Shoe V-520
12" Grouser Shoe 1" Offset R.H.	4B9329 (1 Req'd.)	4B9331
12" " " 1" Offset L.H.	4B9330 (1 Req'd.)	4B9332
12" " " "	*2B4766	2B4765
12" " " H.T.	*2B8317	2B8337
12" Semi-Skeleton Snow Shoe H.T.	5B7797	(S.S.) 5B7795 (15 Req'd.) (D.S.) 5B7796 (15 Req'd.)
13" Grouser Shoe	*1B1958	1B1970
13" Semi-Skeleton Grouser Shoe H.T.	*2B9185	2B9218
13" " " Snow " " "	*3B3557	(S.S.) 3B3731 (15 Req'd.) (D.S.) 3B3730 (15 Req'd.)
13" Angle Shoe	*2B4645	2B4641
16" Grouser Shoe	*1B1959	1B1971
20" " " "	*1B2456	1B2469
20" Angle Shoe	*1A811	V-559

2B5484 Track Shoe Bolt - 120 Req'd. for One Track

2B5483 Nut (Used with 2B5484)

3B4507 Lockwasher (Used with 2B5484)

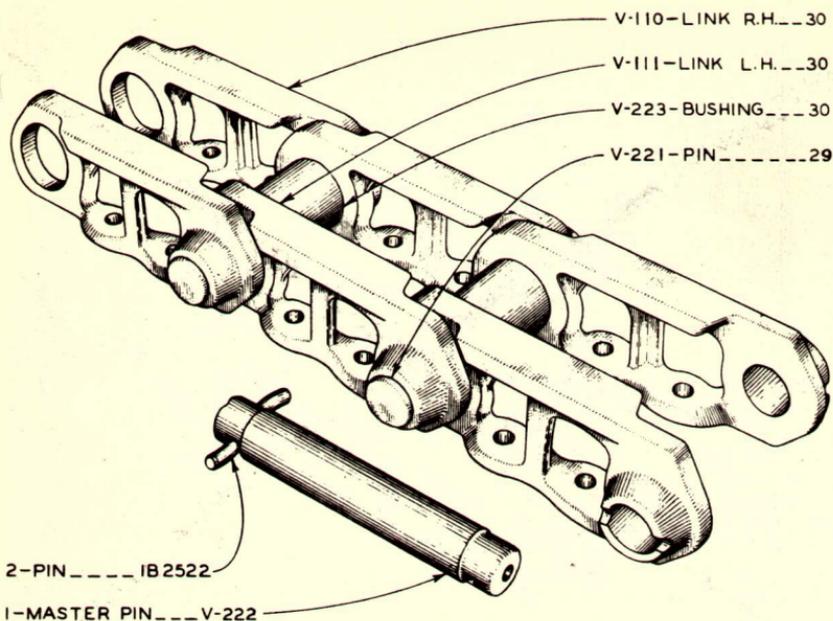
H.T. - Heat Treated S.S. - Single Spike

D.S. - Double Spike

\* - For use on 50" Gauge Models only

16613

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**



5900

Complete Track Assem.  
(2 Req'd.per Tractor)Shoe  
(30 Req'd.for  
One Track)

7"	Grouser Shoe		1A992		1B91
7"	"	H.T.	1B1957		1B1969
10"	"	"	V-401-A		V-140
10"	"	H.T.	1B887		1B886
10"	"	1" Offset R.H.	3B3165		3B3167
10"	"	L.H.	3B3166		3B3168
10"	Semi-Skeleton Grouser Shoe	H.T.	2B7R72		2B7689
10"	"	Snow	2B9924	(S.S.)	2B9925 (15 Req'd.)
10"	Flat Shoe		1A401	(D.S.)	2B9926 (15 Req'd.)
10"	Skeleton Shoe		1A400		V-803
10"	Rubber Shoe		V-534-A		V-802
12"	Grouser Shoe	1" Offset R.H.	4B9329 (1 Req'd.)	Plate	V-519
12"	"	Offset L.H.	4B9330 (1 Req'd.)	Shoe	V-520
12"	"	"	*2B4766		4B9331
12"	"	H.T.	*2B8317		4B9332
12"	Semi-Skeleton Snow Shoe	H.T.	5B7797		2B4765
13"	Grouser Shoe		*1B1958	(S.S.)	2B8337
13"	Semi-Skeleton Grouser Shoe	H.T.	*2B9185	(D.S.)	5B7795 (15 Req'd.)
13"	"	Snow	*3B3557		5B7796 (15 Req'd.)
13"	Angle Shoe		*2B4645		1B1970
16"	Grouser Shoe		*1B1959		2B9218
20"	"		*1B2456	(S.S.)	3B3731 (15 Req'd.)
20"	Angle Shoe		*1A811	(D.S.)	3B3730 (15 Req'd.)
					1B2469
					V-559

2B5484 Track Shoe Bolt - 120 Req'd. for One Track

2B5483 Nut (Used with 2B5484)

3B4507 Lockwasher (Used with 2B5484)

H.T. - Heat Treated S.S. - Single Spike D.S. - Double Spike

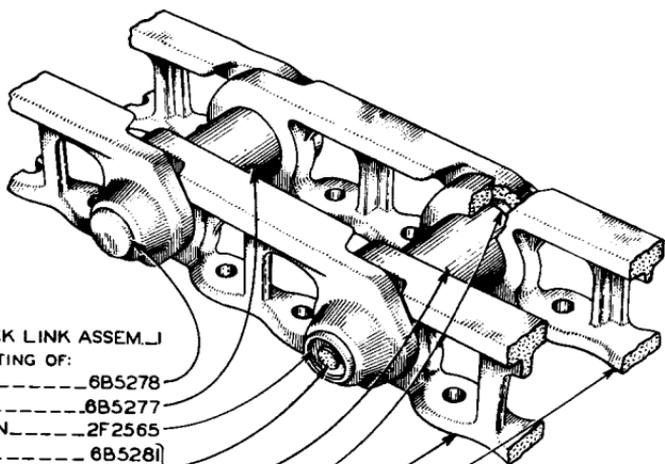
\* - For use on 50" Gauge Models only

16613

## TRACK LINK ASSEMBLY—Non-Counterbored (2 Assemblies Req'd)

6B1471 Track Pin and Bushing Group consists of a complete set  
of Pins and Bushings for one Track

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



- 6B5276-TRACK LINK ASSEM.]  
 CONSISTING OF:
- 29-PIN-----6B5278
  - 29-BUSHING-----6B5277
  - 1-MASTER PIN-----2F2565
  - 2-PLUG-----6B5281
  - 2-CORK-----2B7556
  - 1-MASTER BUSHING-----V-223
  - 2-COLLAR-----6B5280
  - 30-LINK---(L.H.)-----5B3130
  - 30-LINK---(R.H.)-----5B3129

14229

Complete Track Group  
 (2 Req'd. Per Tractor)

Shoe  
 (30 Req'd. for  
 One Track)

7" Grouser Shoe	6B5397	1891
7" " " H.T.	6B5390	1B1969
10" " " H.T.	6B5403	V-140
10" " " 1" Offset R.H.	6B5402	18886
10" " " 1" " L.H.	6B5393 (1 Req'd.)	3B3167
10" Semi-Skeleton Snow Shoe H.T. (2" Grouser)	6B5394 (1 Req'd.)	3B3168
10" Semi-Skeleton Snow Shoe H.T. (3" Grouser)	6B5406	(S.S.) 289925 (15 Req'd.)
		(D.S.) 289926 (15 Req'd.)
	6B7195	(S.S.) 6B7171 (15 Req'd.)
		(D.S.) 6B7172 (15 Req'd.)
10" Flat Shoe	6B5501	V-803
10" Skeleton Shoe	6B5500	V-802
10" Rubber Shoe	6B5499	Plate V-519
		Shoe V-520
12" Grouser Shoe 1" Offset R.H. H.T.	6B5391 (1 Req'd.)	4B9331
12" " " 1" " L.H. H.T.	6B5392 (1 Req'd.)	4B9332
12" " " H.T.	6B5407	2B4765
12" Semi-Skeleton Snow Shoe H.T. (2" Grouser)	6B5395	2B8337
12" Semi-Skeleton Snow Shoe H.T. (3" Grouser)	6B5401	(S.S.) 5B7795 (15 Req'd.)
		(D.S.) 5B7796 (15 Req'd.)
	6B7163	(S.S.) 6B7161 (15 Req'd.)
		(D.S.) 6B7162 (15 Req'd.)

2B5484 Track Shoe Bolt - 120 Req'd. for One Track  
 2B5483 Nut (Used with 2B5484)  
 3B4507 Lockwasher (Used with 2B5484)  
 H.T. - Heat Treated S.S. - Single Spike D.S. - Double Spike

19638

TRACK LINK ASSEMBLY—Counterbored (2 Assemblies Req'd)  
 6B6980 Pin and Bushing Group consists of a complete set  
 of Pins and Bushings for one Track

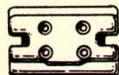
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



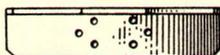
DIRT GROUSER



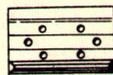
ICE GROUSER

ICE & DIRT  
GROUSER

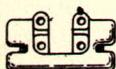
FLAT SHOE



ANGLE SHOE



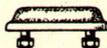
GROUSER SHOE



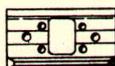
SKELETON SHOE



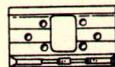
STREET PLATE



RUBBER SHOE

RUBBER SHOE  
PLATE

SEMI-SKELETON GROUSER SHOE

SEMI-SKELETON SNOW SHOE  
(DOUBLE SPIKE)SEMI-SKELETON SNOW SHOE  
(SINGLE SPIKE)

8278

## TRACK SHOES, GROUSERS AND STREET PLATES

Name	Complete Group Nos.		Part Number	Unit Part Qty.in		For use on Track Shoes
	(Full Set)	(Half Set)		Full Set	Half Set	
Ice & Dirt Grouser	1B1488	2B3236	V-801	60	30	V-140, 1B886, 1B1970, 1B1971, 1B2469, 2B4765, 2B7689, 2B8337, 2B9218, 2B9925, 2B9926, 3B3167, 3B3168, 3B3730, 3B3731, 4B9331, 4B9332, 5B7795 & 5B7796
Street Plate	1B1493	2B3239	T-332	60	30	
Ice Grouser	1B1483	2B3238	V-807 R.H. V-808 L.H.	30	15	V-802 & V-803
Dirt Grouser	1B1478	2B3237	V-805 R.H. V-806 L.H.	30	15	V-803

T-490 Bolt 2 Req'd. for each Grouser V-801  
T-244 " " " " " " Street Plate T-332

1B4204 Nut (Used with T-490 & T-244)

3B4507 Lockwasher (Used with T-490 & T-244)

V-819 Bolt 1 Req'd. for each Grouser V-805, V-806, V-807 & V-808

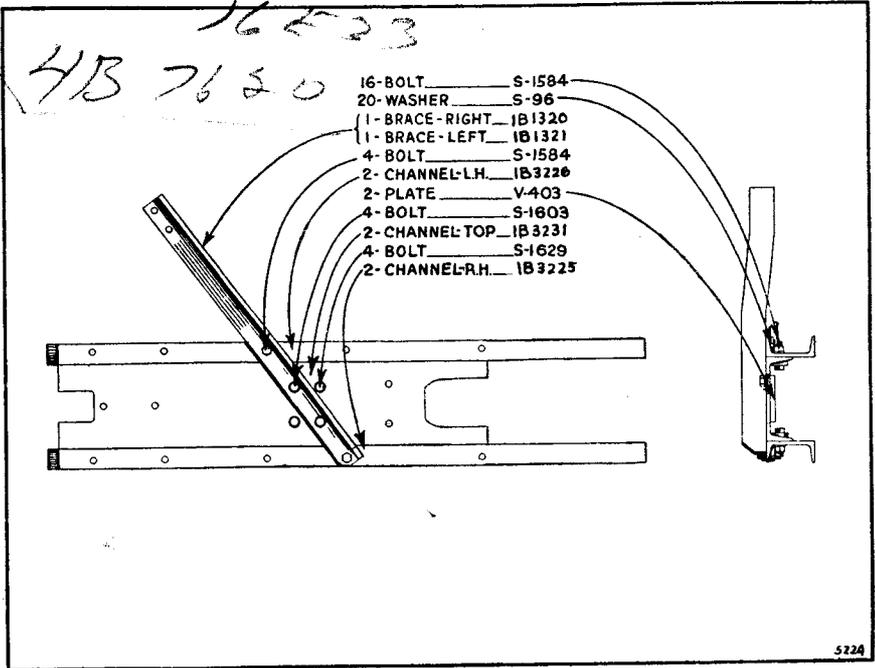
1D4720 Nut (Used with V-819)

T-1215 Washer (Used with V-819)

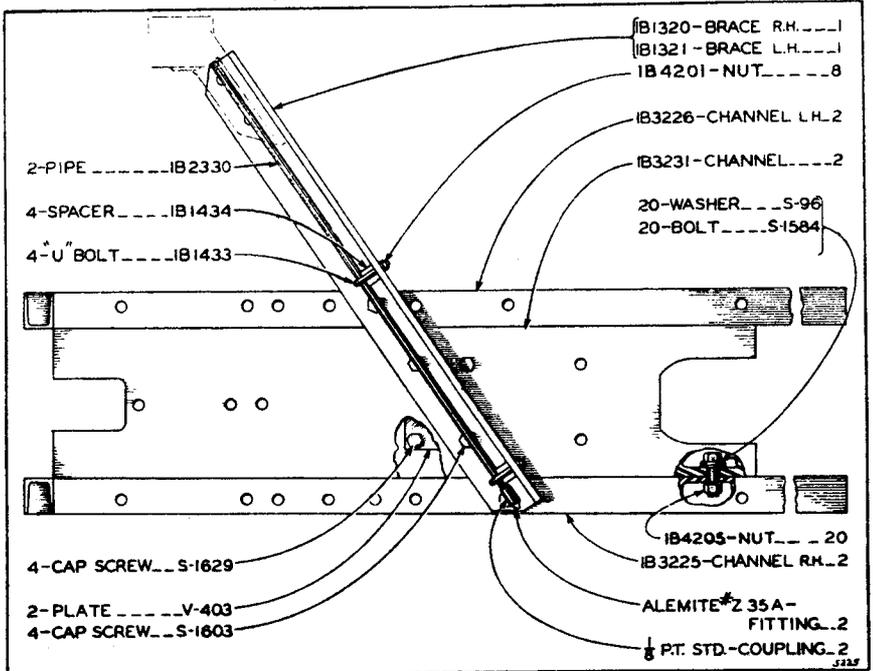
3B4510 Lockwasher (Used with V-819)

12633

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

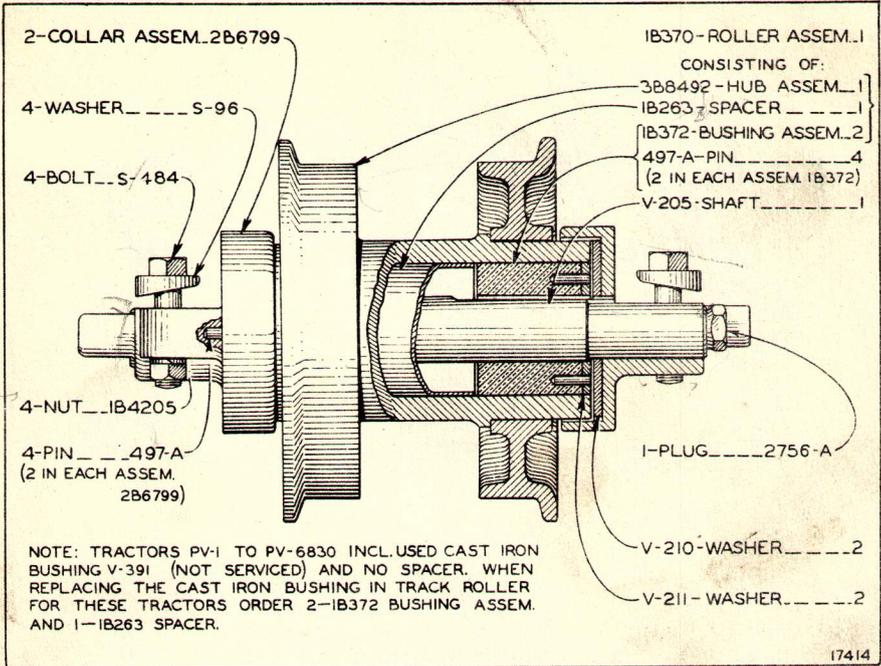


TRACK ROLLER FRAME  
 (Machines PV-1 to PV-7311 Inclusive)



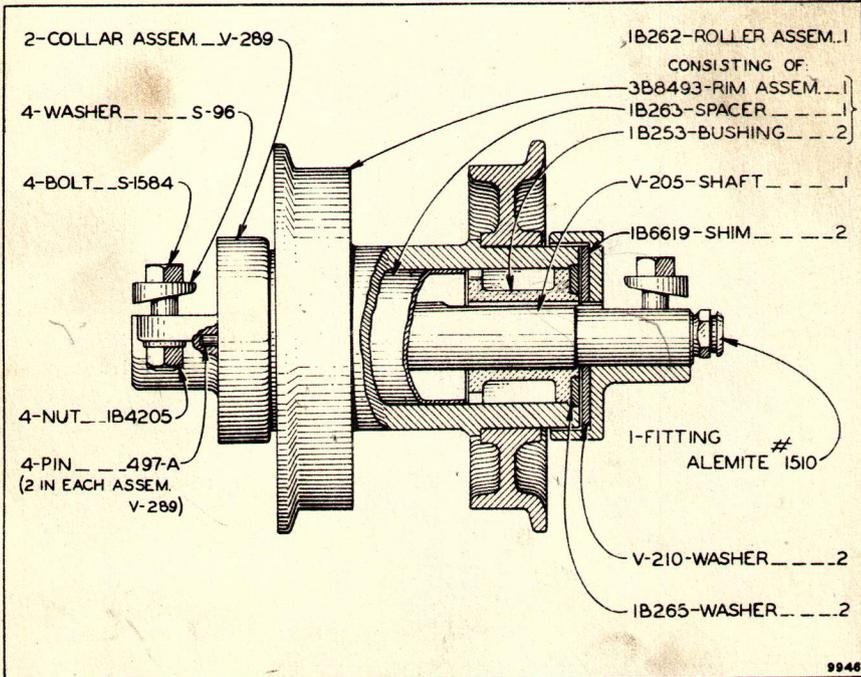
TRACK ROLLER FRAME  
 (Effective with Machine PV-7312)

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**



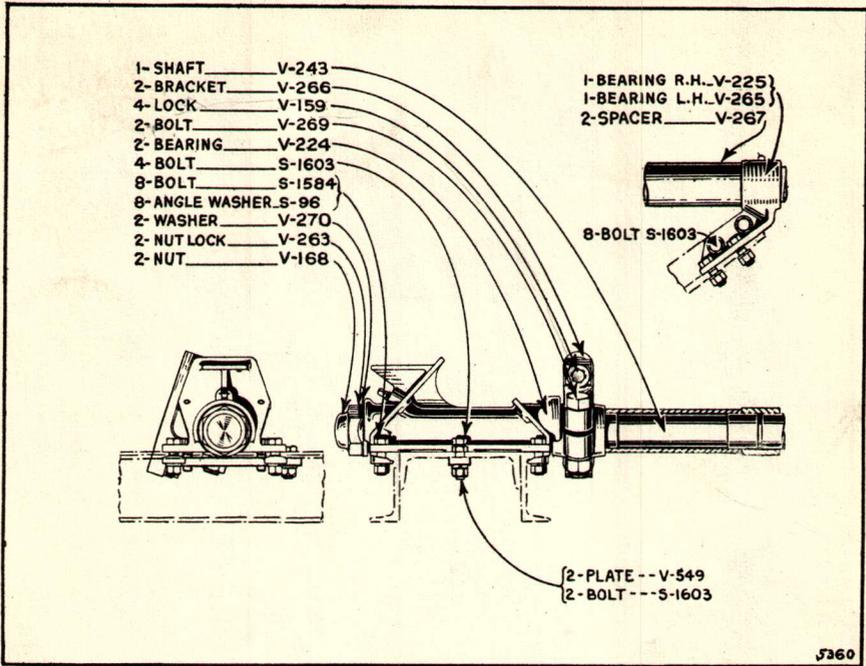
TRACK ROLLER GROUP (8 Groups Req'd.)  
(Machines PV-1 to PV-6830 Inclusive)

Note: Only separate parts serviced. When complete group is wanted order V-399A.

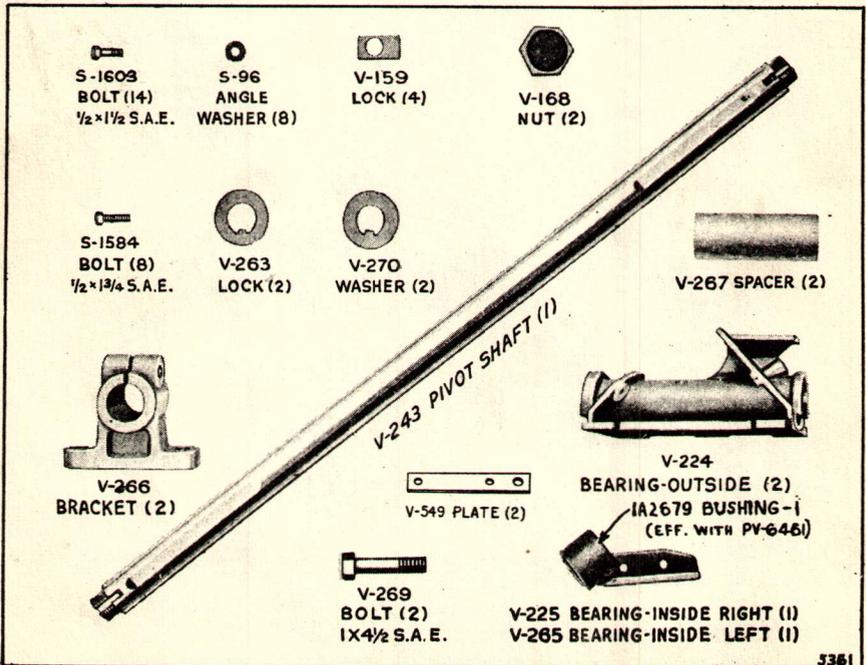


V-399A TRACK ROLLER GROUP (8 Groups Req'd.)  
(Effective with Machine PV-6831)

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

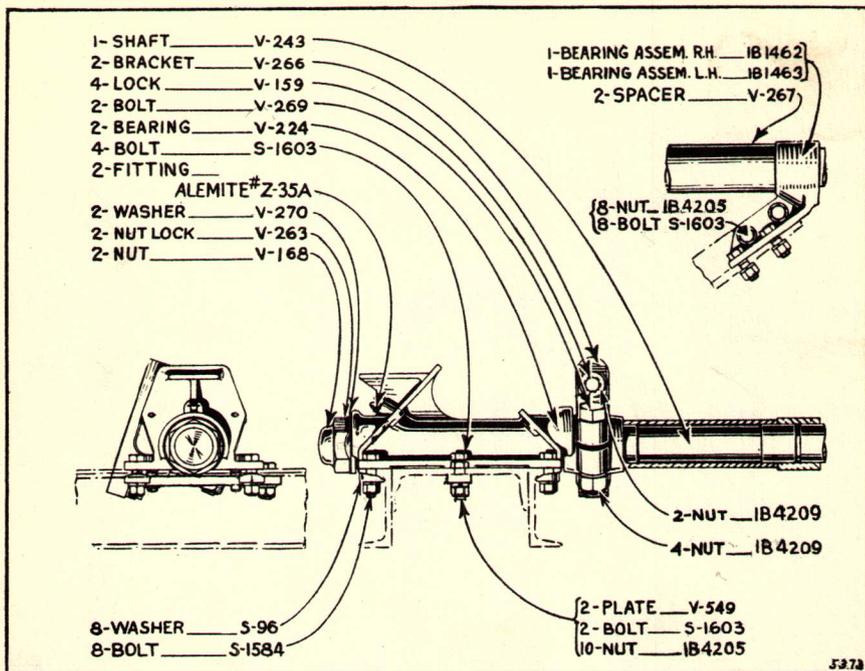


PIVOT SHAFT  
 (Machines PV-1 to PV-7311 Inclusive)

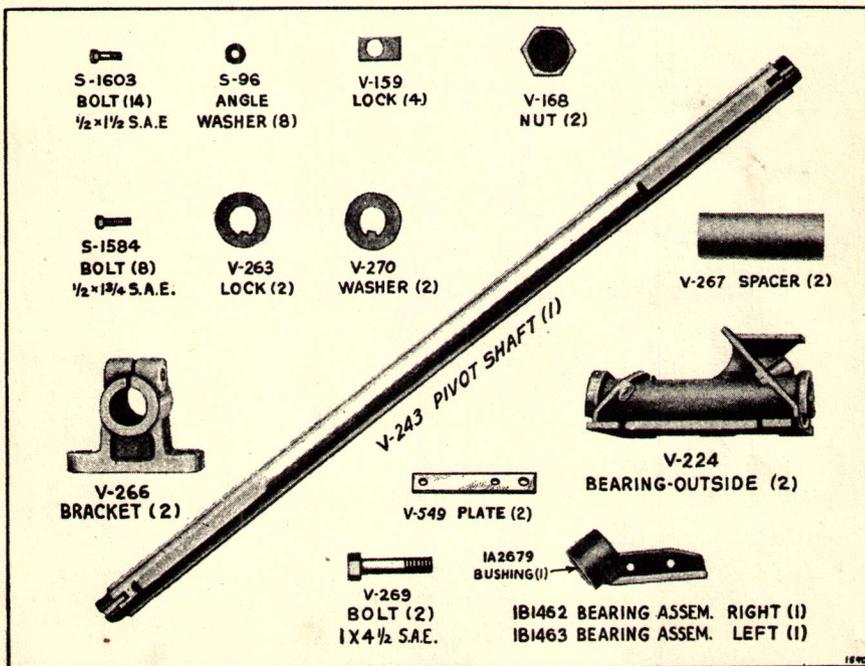


PIVOT SHAFT PARTS  
 (Machines PV-1 to PV-7311 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

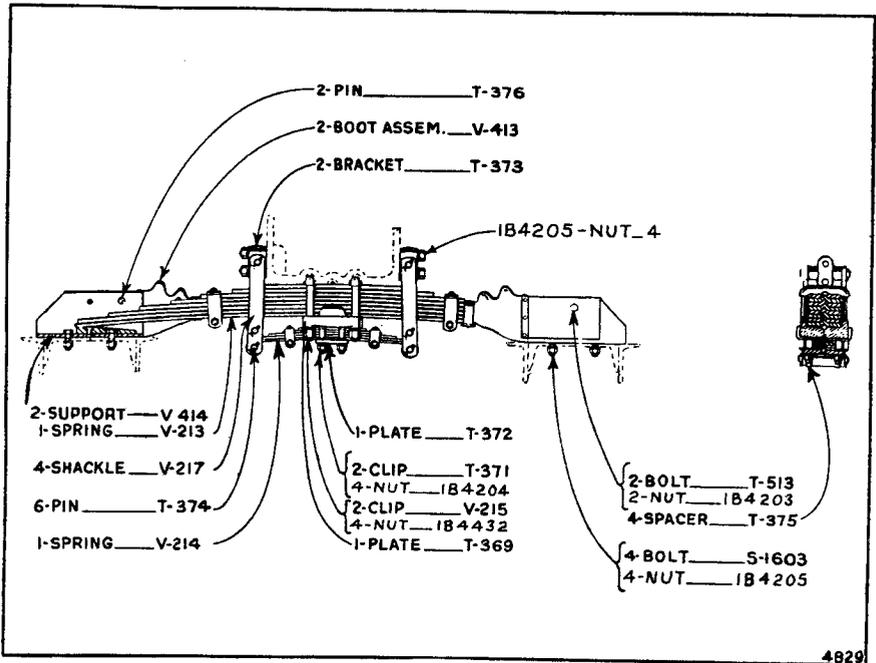


Pivot Shaft  
 (Effective with Machine PV-7312)

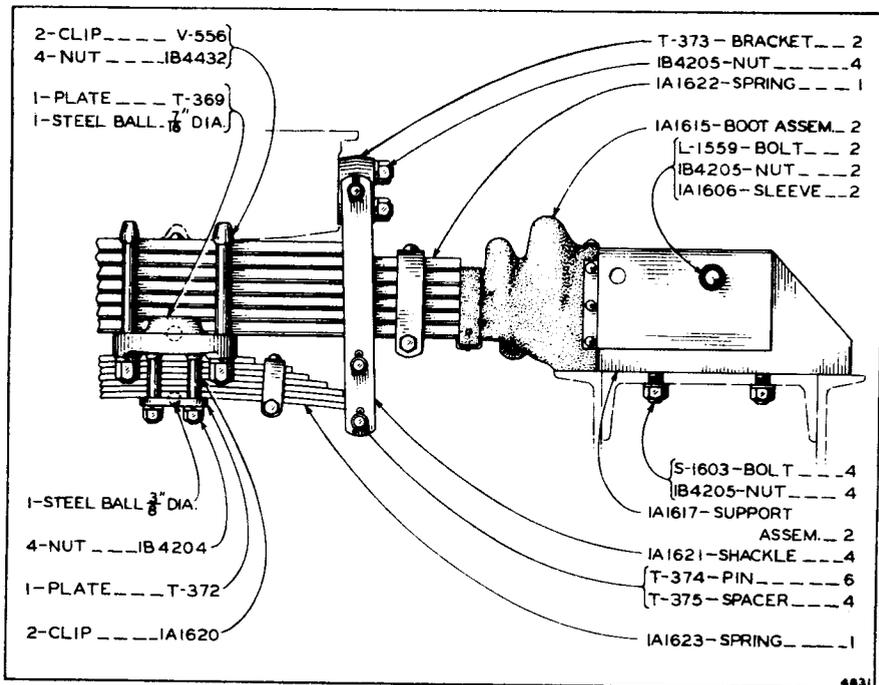


PIVOT SHAFT PARTS  
 (Effective with Machine PV-7312)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

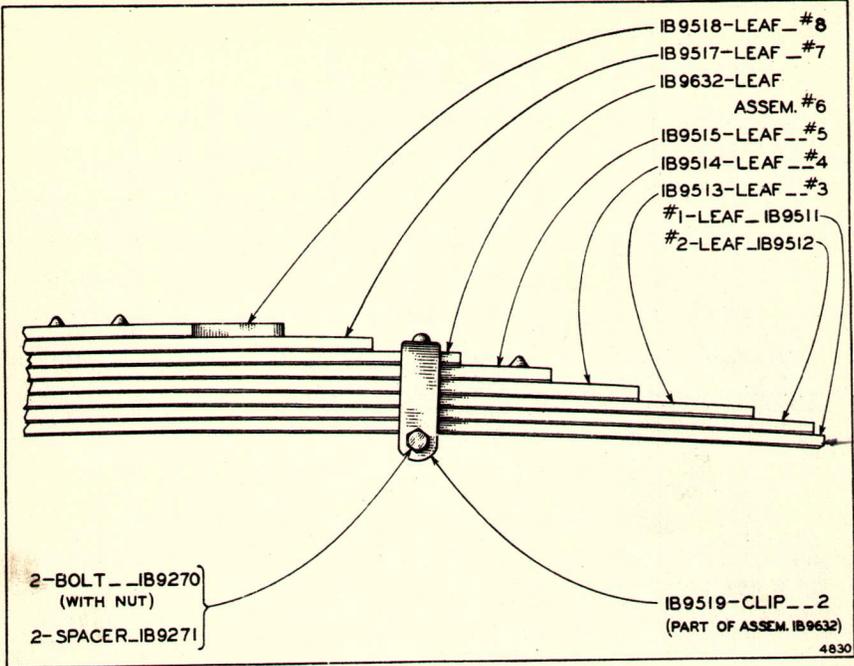


EQUALIZER SPRING  
 (Machines PV-1 to PV-5687 Inclusive)

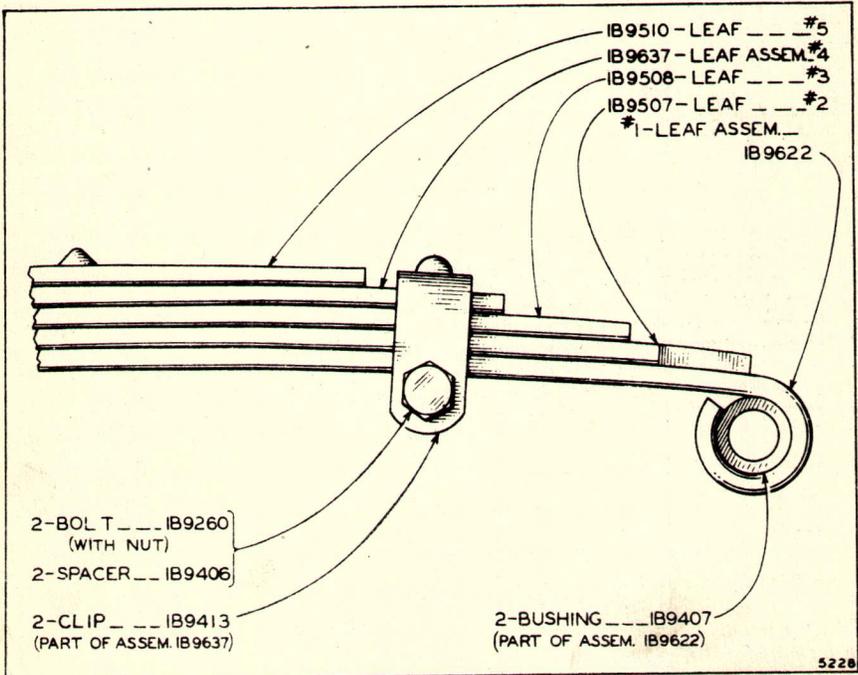


EQUALIZER SPRING  
 (Effective with Machine PV-5688)

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

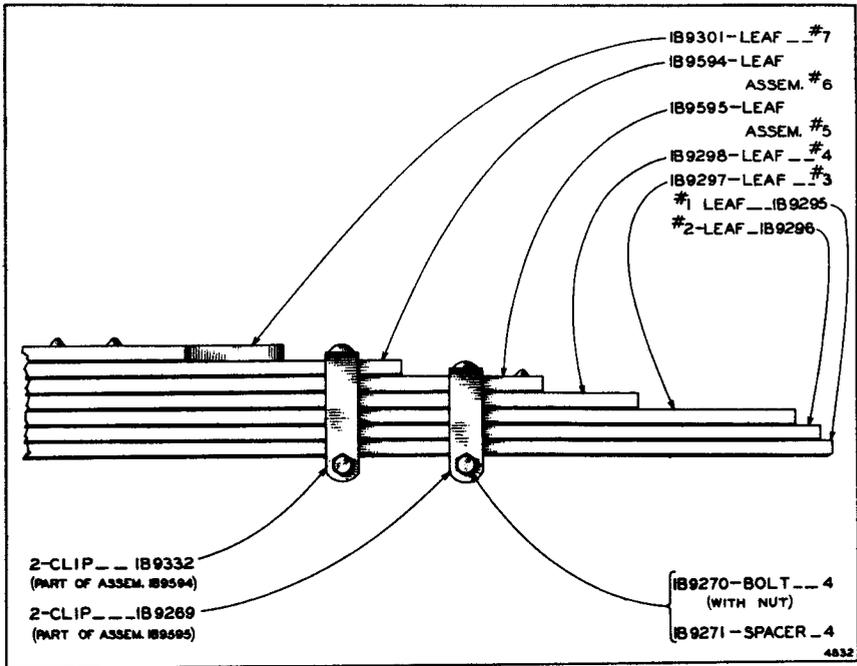


V-213 SPRING  
 (Machines PV-1 to PV-5687 Inclusive)

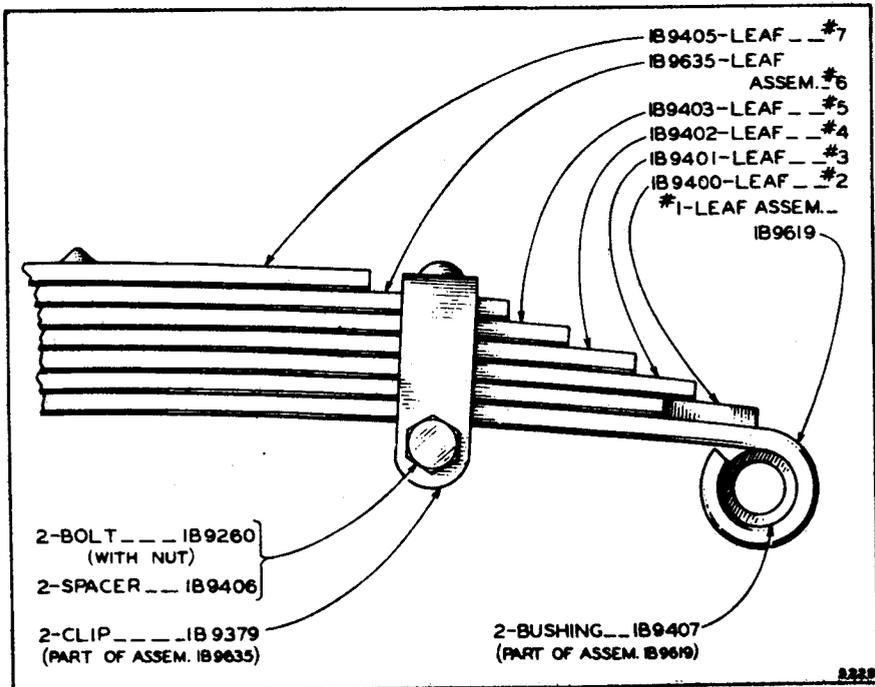


V-214 SPRING  
 (Machines PV-1 to PV-5687 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

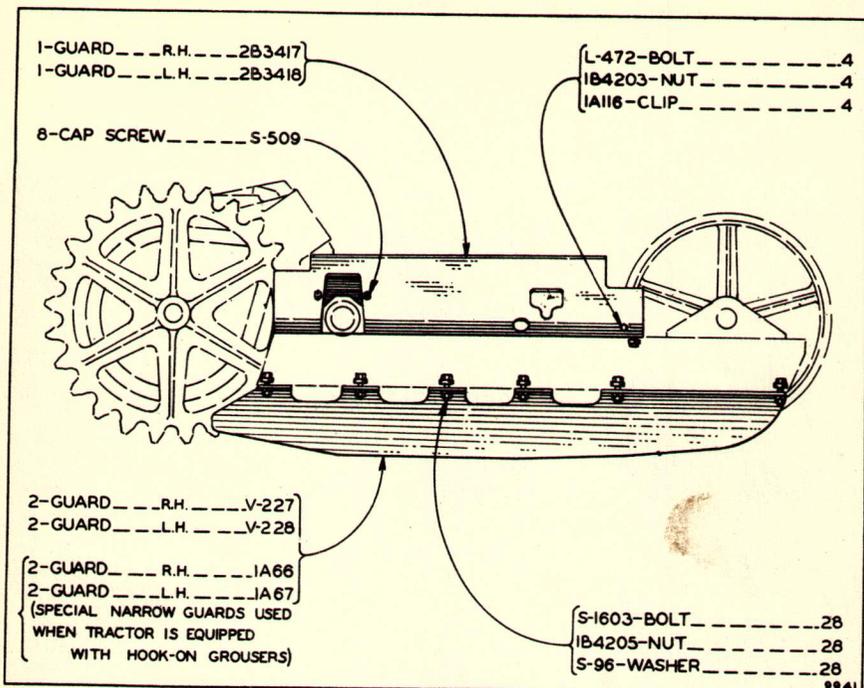


1A1622 SPRING  
 (Effective with Machine PV-5688)

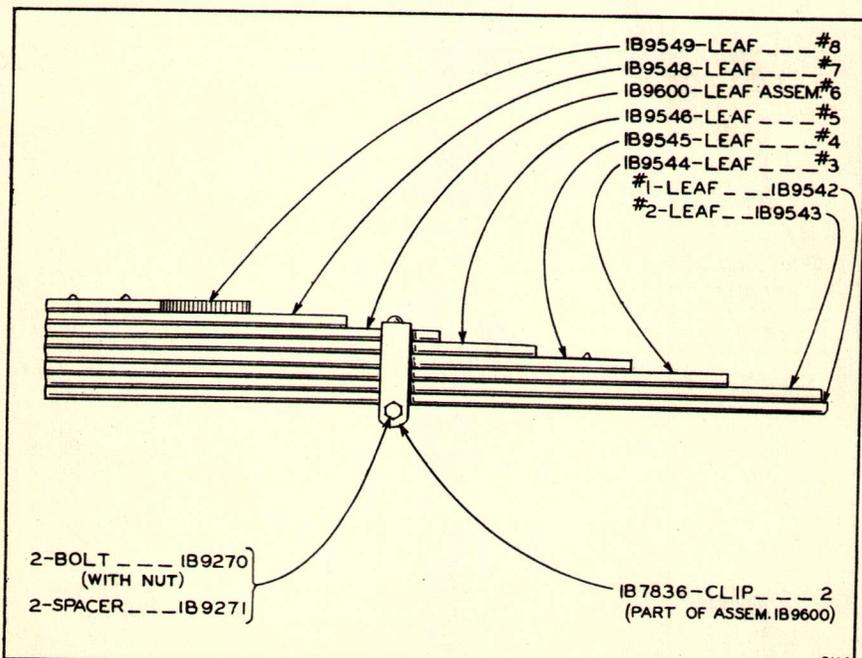


1A1623 SPRING  
 (Effective with Machine PV-5688)

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**



TRACK ROLLER FRAME GUARDS

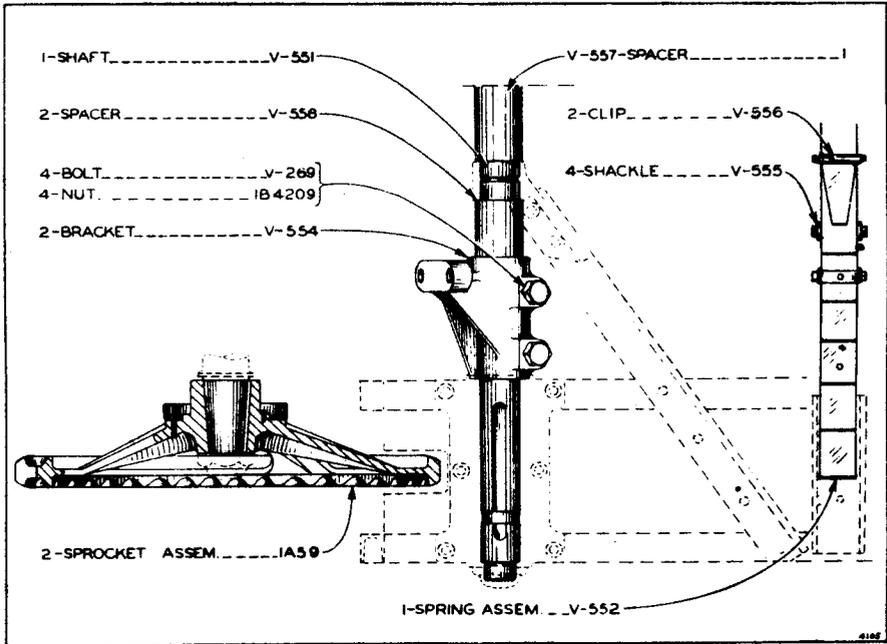


V-552 SPRING

(Machines PV-1 to PV-5687 Inclusive)

Note: Part of Wide Gauge Group shown on Page 60.

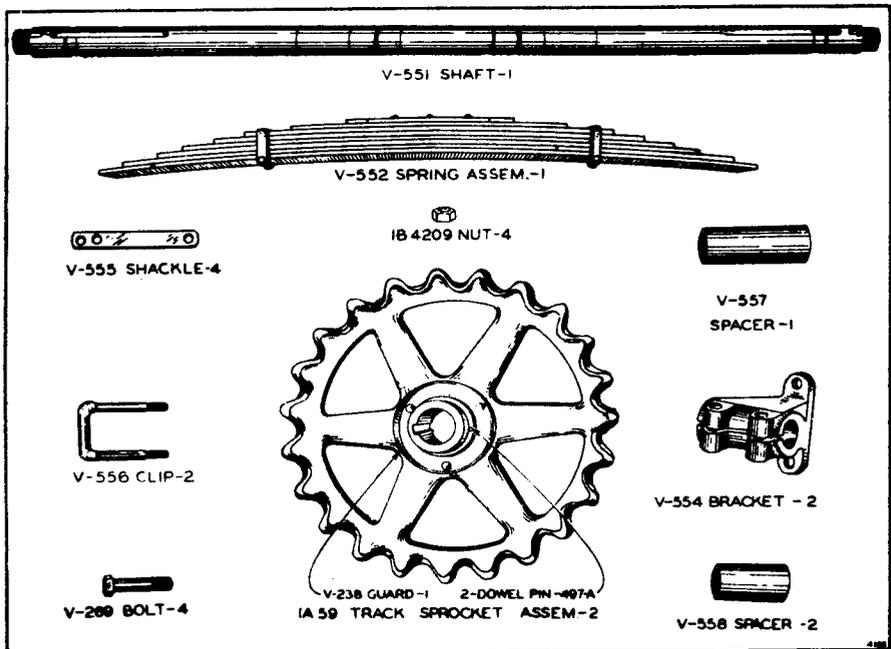
**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**



WIDE GAUGE GROUP

(Machines PV-1 to PV-5687 Inclusive)

Note: Only separate parts serviced. When complete group is wanted order 1A60.

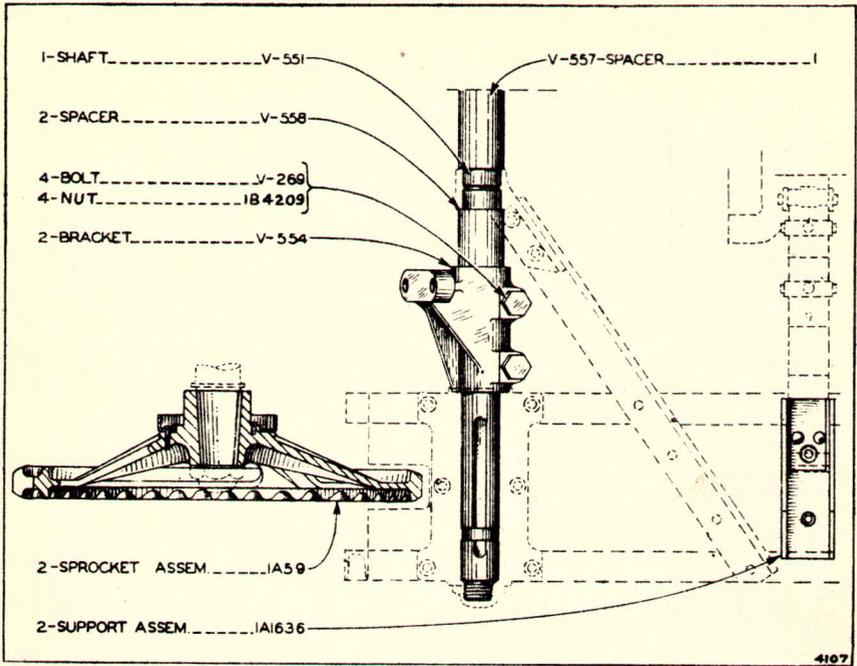


WIDE GAUGE GROUP PARTS

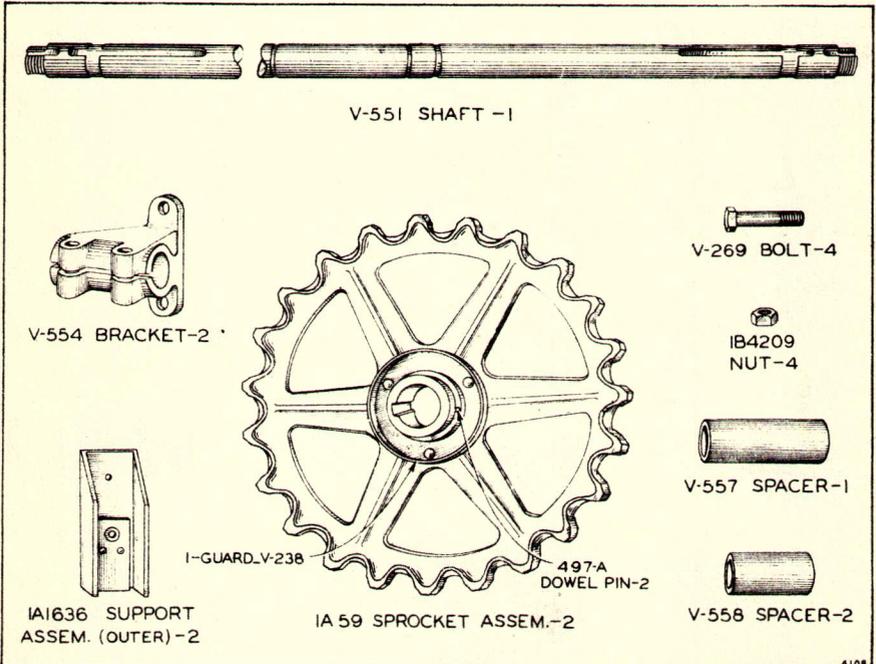
(Machines PV-1 to PV-5687 Inclusive)

Note: Only separate parts serviced. When complete group is wanted order 1A60.

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

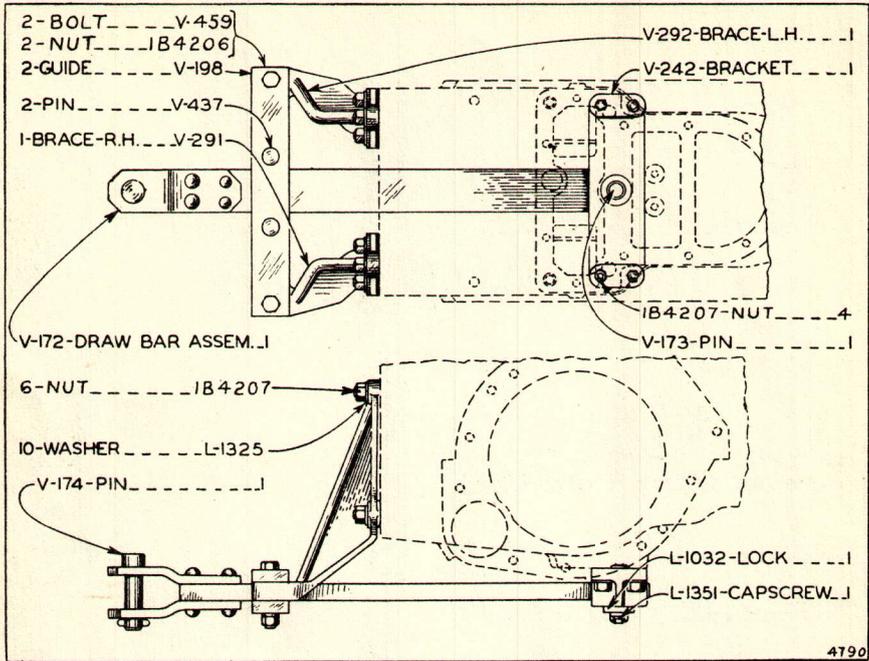


IA60 WIDE GAUGE GROUP  
(Effective with Machine PV-5688)

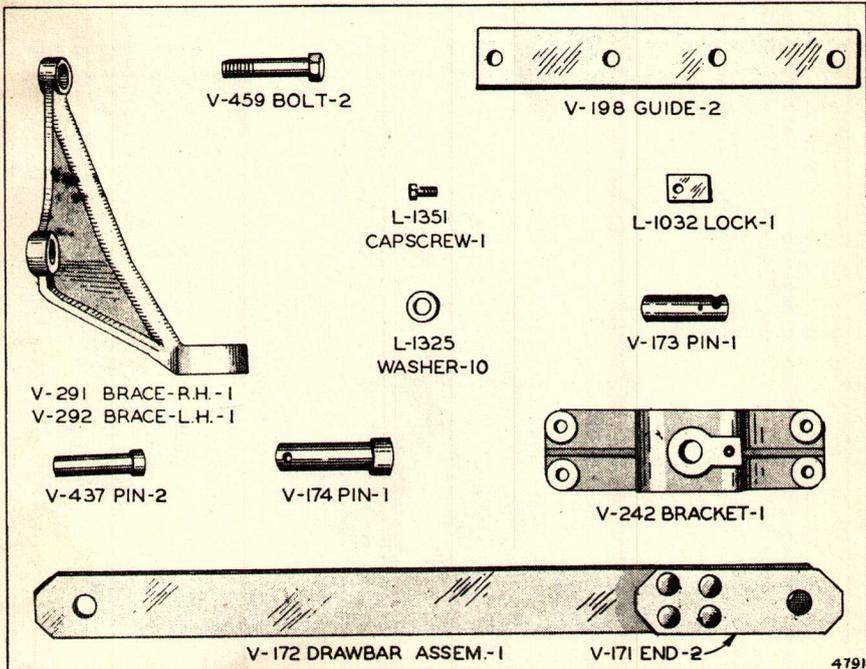


IA60 WIDE GAUGE GROUP PARTS  
(Effective with Machine PV-5688)

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

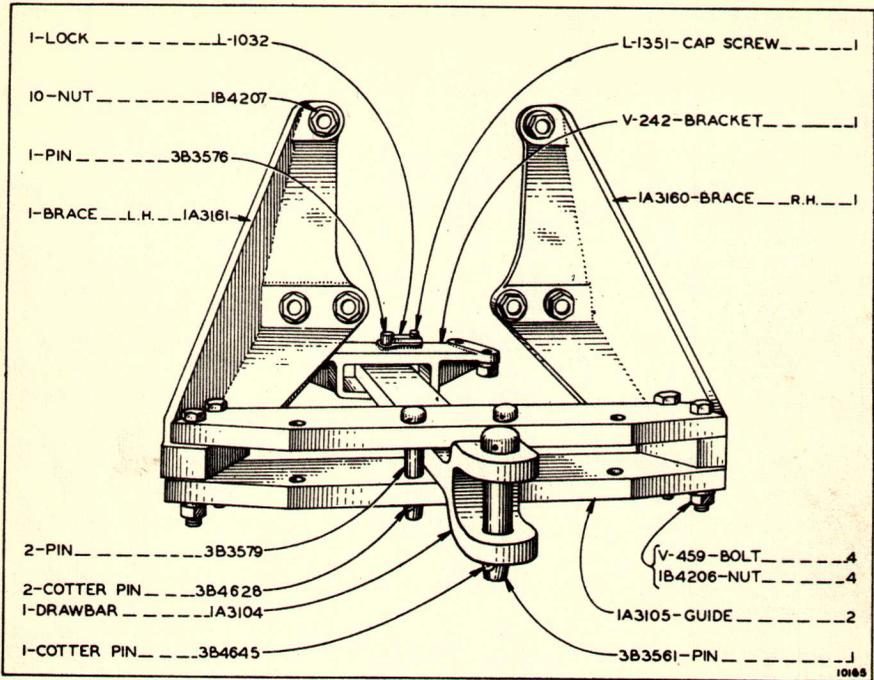


DRAWBAR  
 (Machines PV-1 to PV-7424 Inclusive)

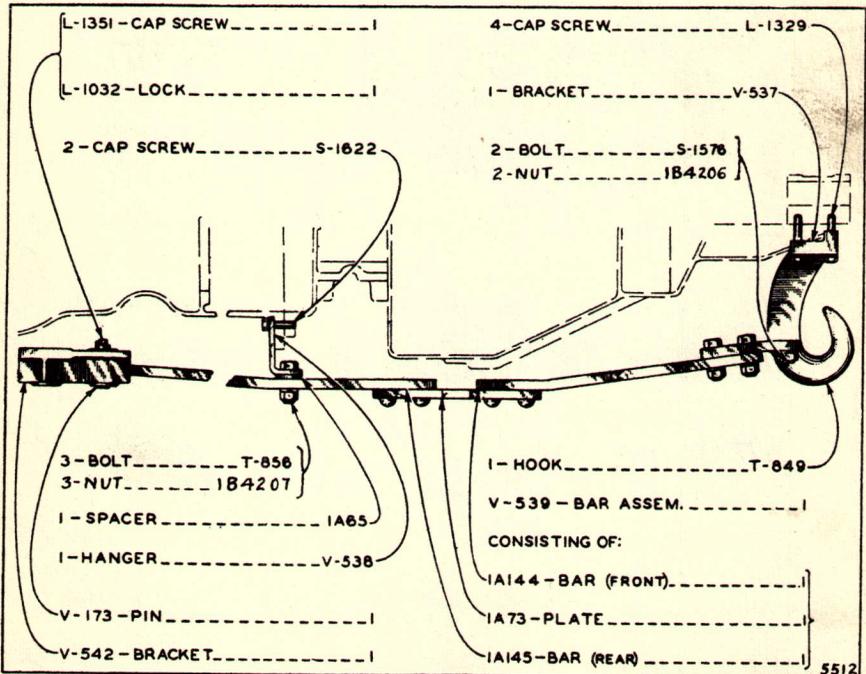


DRAWBAR PARTS  
 (Machines PV-1 to PV-7424 Inclusive)

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

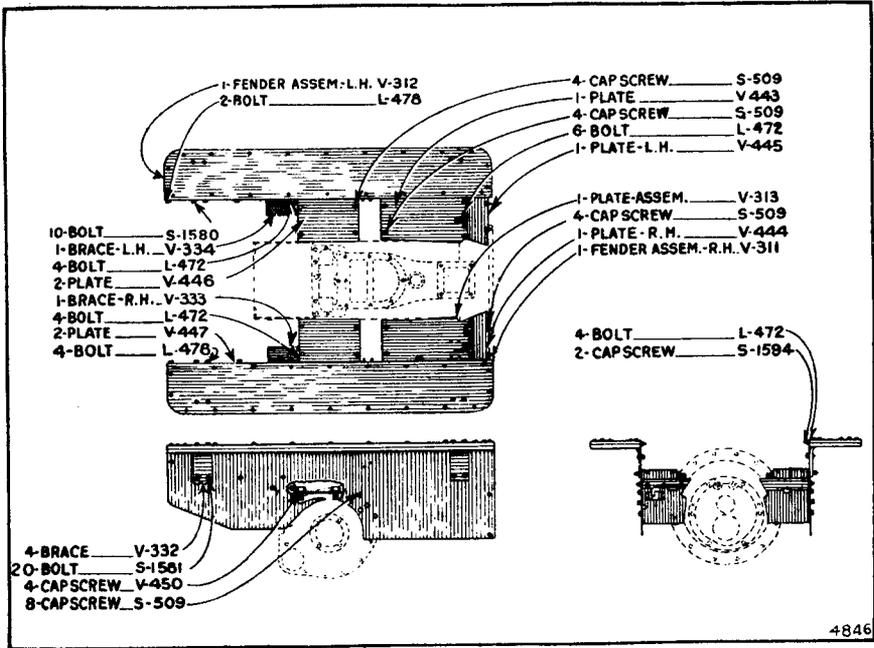


DRAWBAR  
 (Effective with Machine PV-7425)

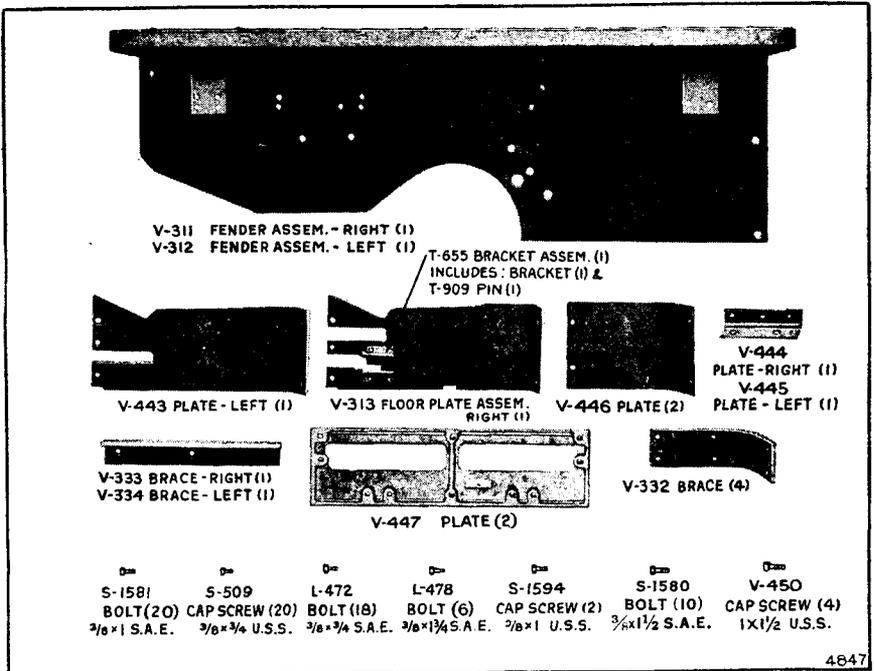


V-544A FRONT PULL HOOK GROUP

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



FENDERS AND PLATFORM



FENDER AND PLATFORM PARTS

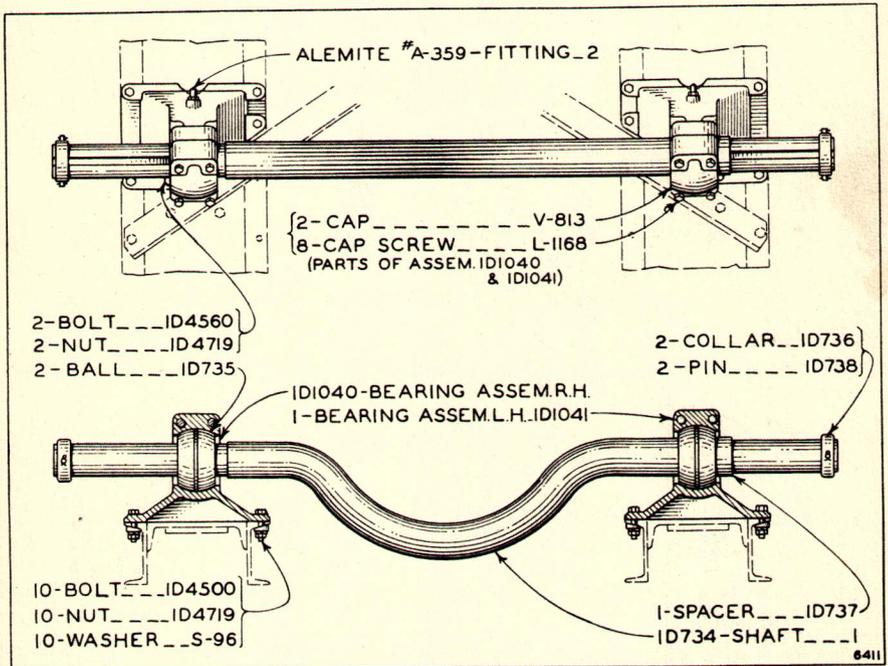
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

## 1A2 Detachable Hood Door Group

Consists of:

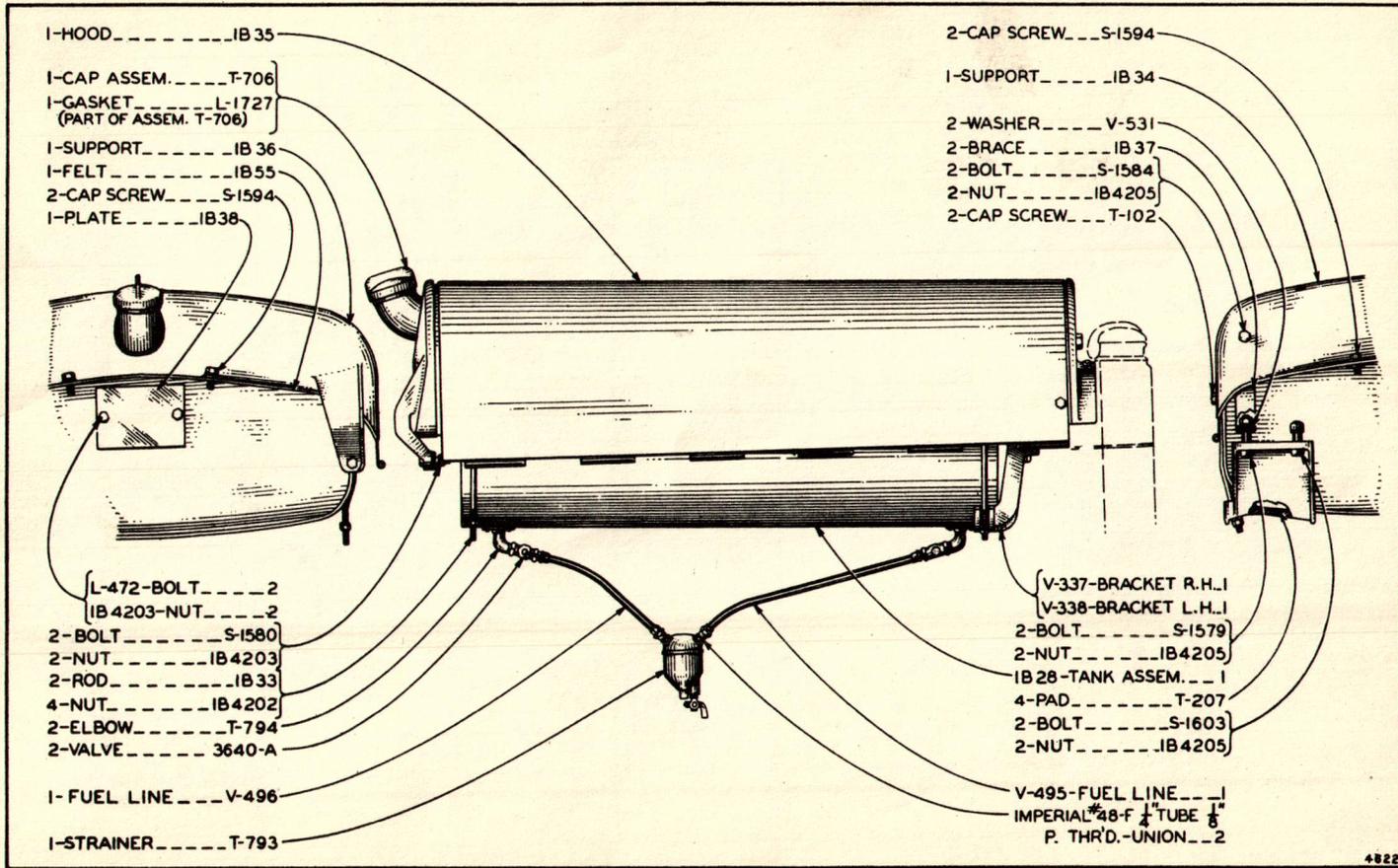
- 1 1A28 Door Assembly-R.H.
- 1 1A29 Door Assembly-L.H.

NOTE: These doors are the hook-on type.  
(For Machines PV-1 to PV-7465 Inclusive)



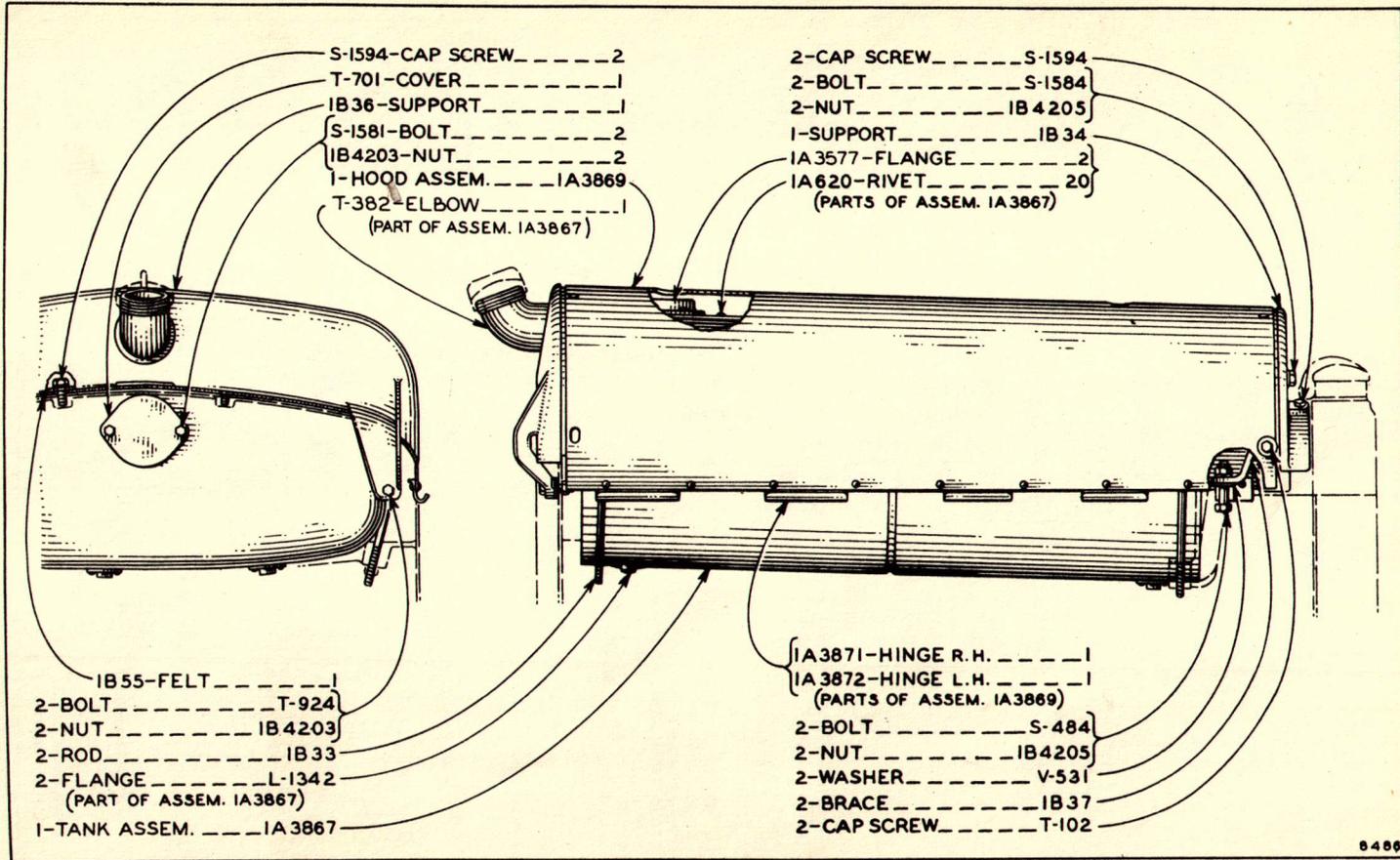
1D1292 TRUNNION SHAFT GROUP (For use with Motor Patrol)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

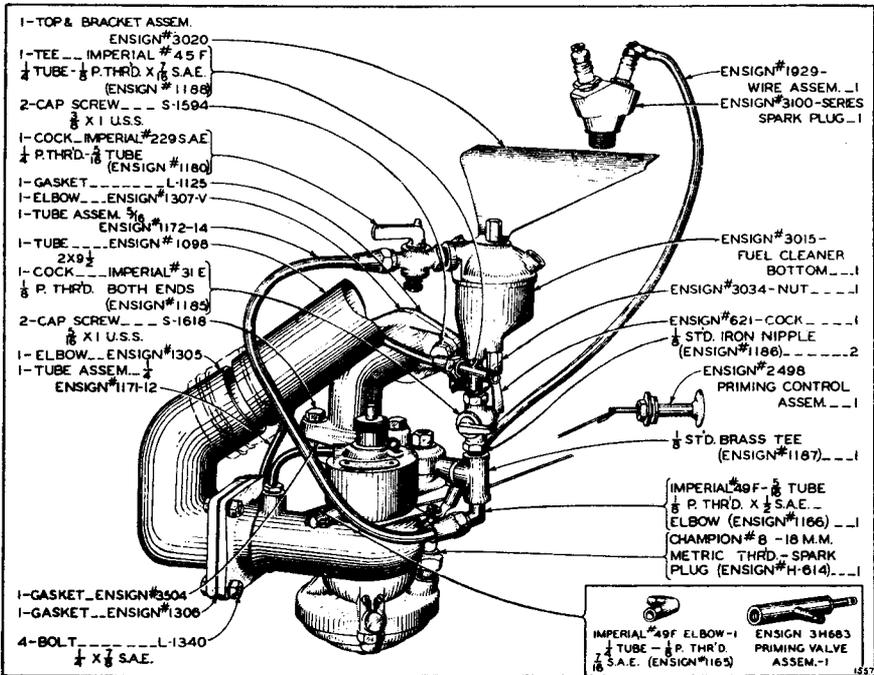


1B53—40 GALLON FUEL TANK GROUP  
(Machines PV-1 to PV-7465 Inclusive)

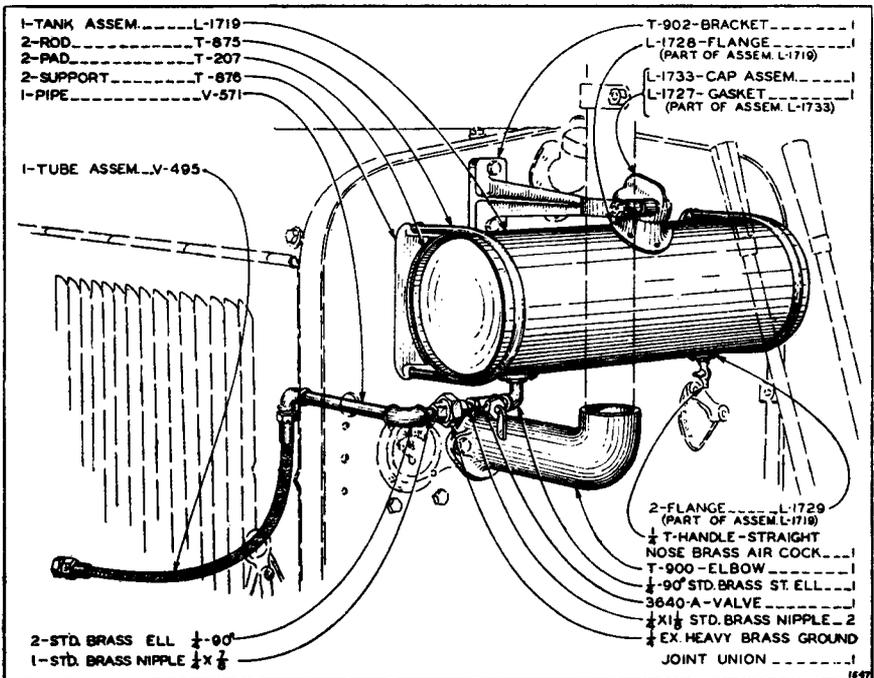
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



1A3866—40 GALLON FUEL TANK GROUP  
(Effective with Machine PV-7466)

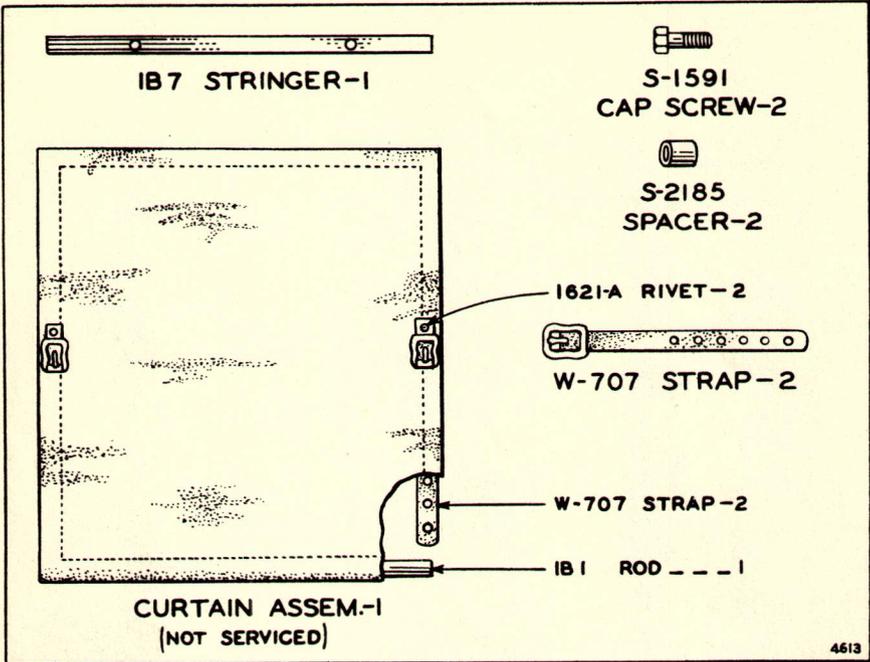


1B2186 KEROSENE CARBURETOR  
 (Part of 1B2205 Kerosene Fuel System Group)



1B2205 KEROSENE FUEL SYSTEM GROUP

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

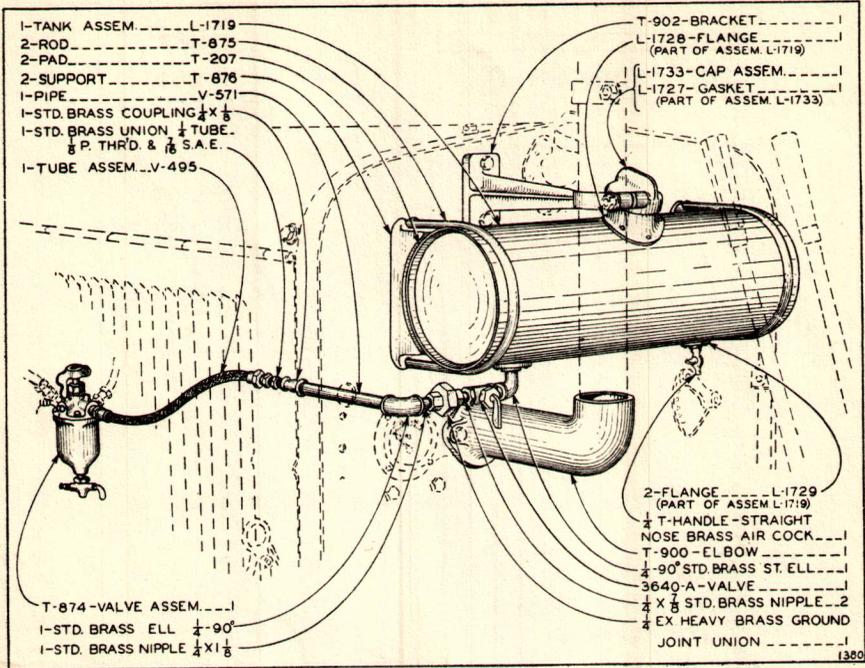


1B9 RADIATOR CURTAIN GROUP  
 (Part of 1B2205 Kerosene Fuel System Group)

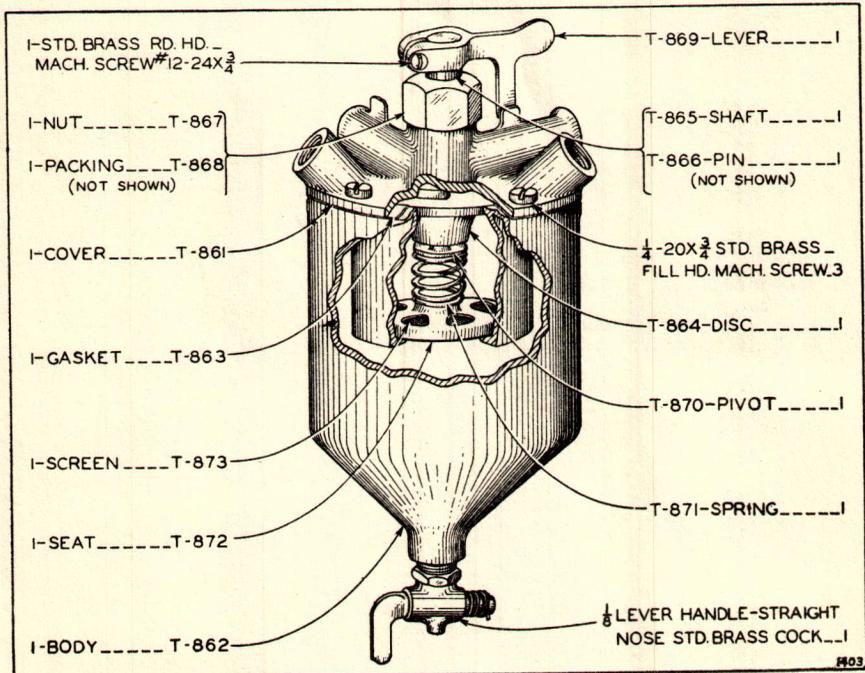
1A790 Alcohol Fuel System Group

Consists of:

- 1 1A767 Carburetor (Ensign BeVa-1")
- 1 1A1096 Auxiliary Fuel Tank Group . . . . .Page 70

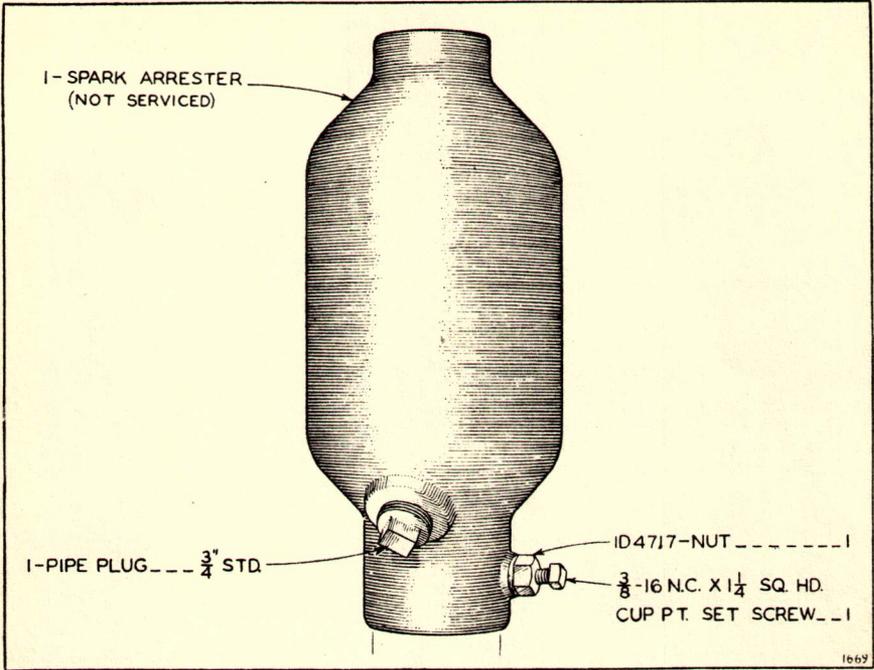


IA1096 AUXILIARY FUEL TANK GROUP  
 (Part of 1A790 Alcohol Fuel System Group)

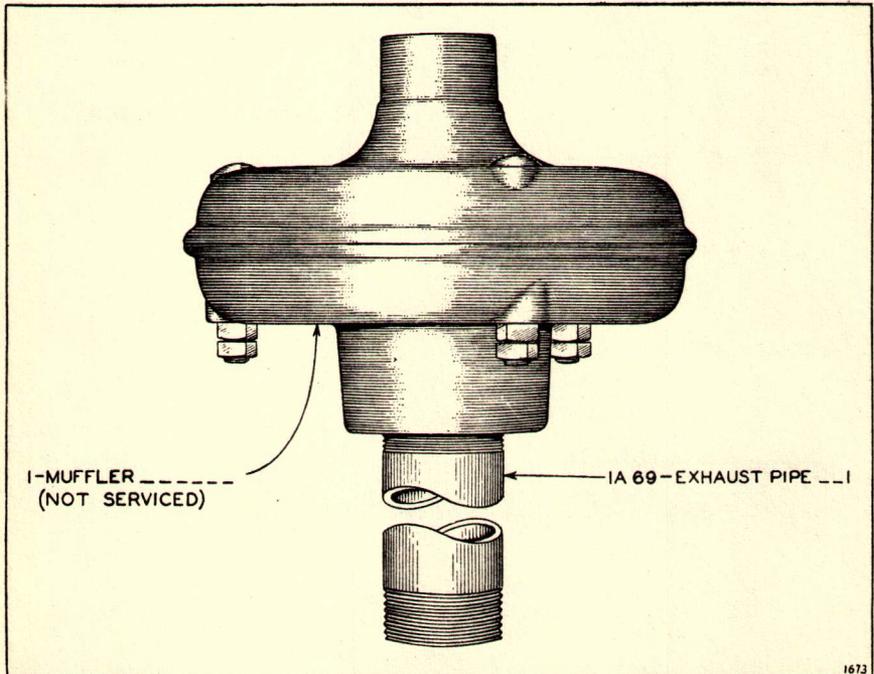


T-874 VALVE ASSEMBLY PARTS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

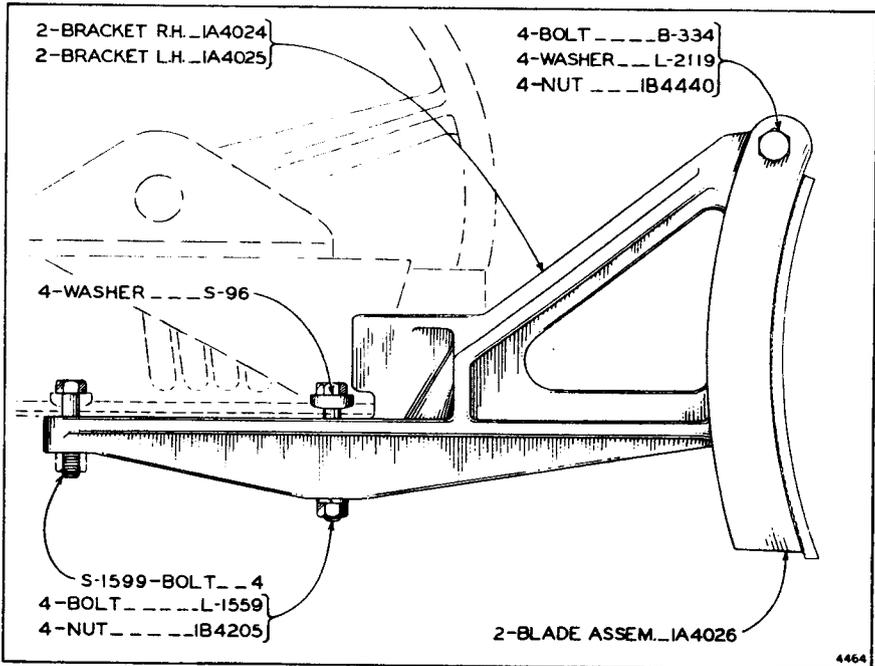


1A792 SPARK ARRESTER GROUP

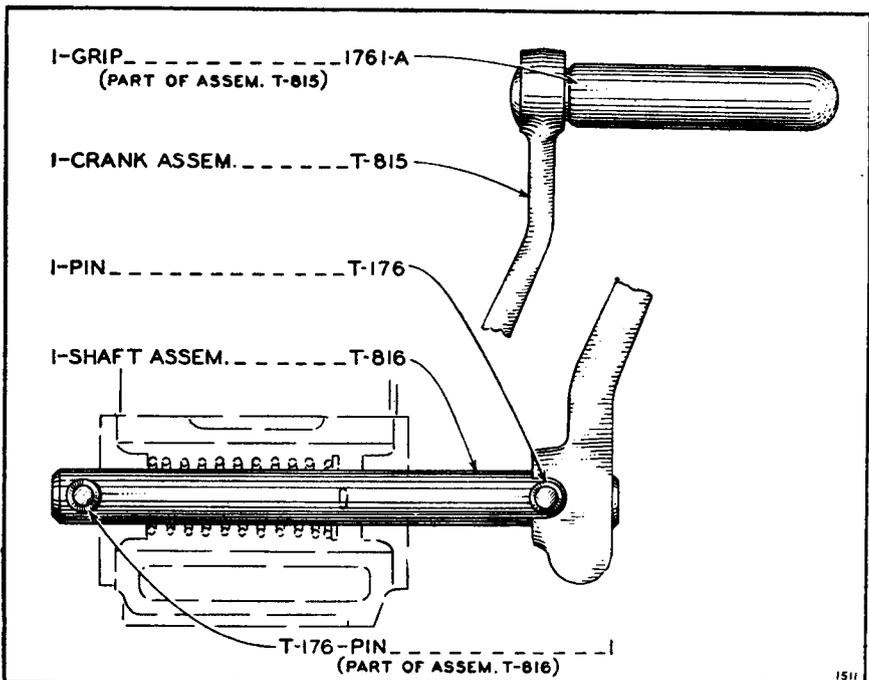


1A113 MUFFLER GROUP

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



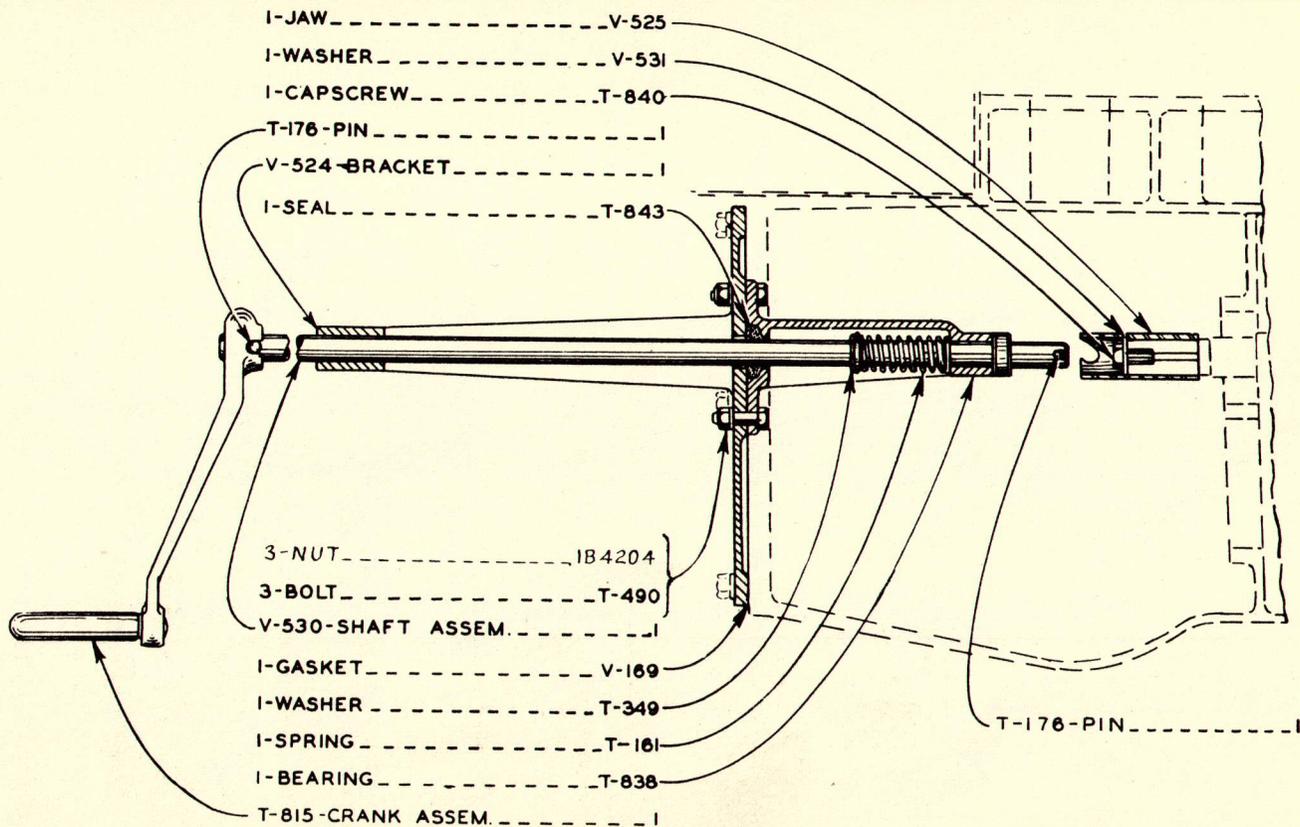
2A472 CHECK BREAKER GROUP



T-819A DETACHABLE STARTING CRANK GROUP

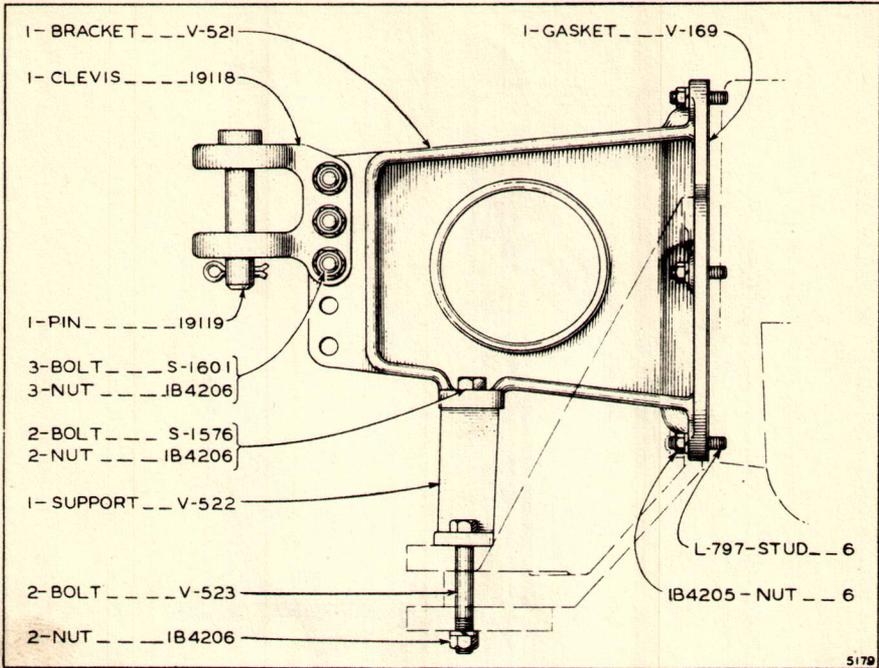
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

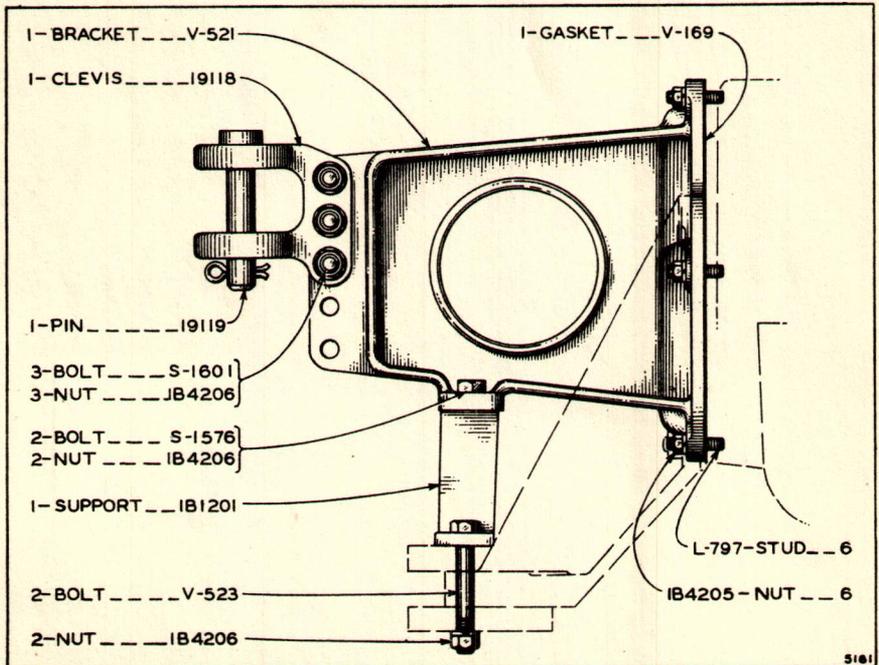


V-532A REAR STARTING CRANK GROUP

5510



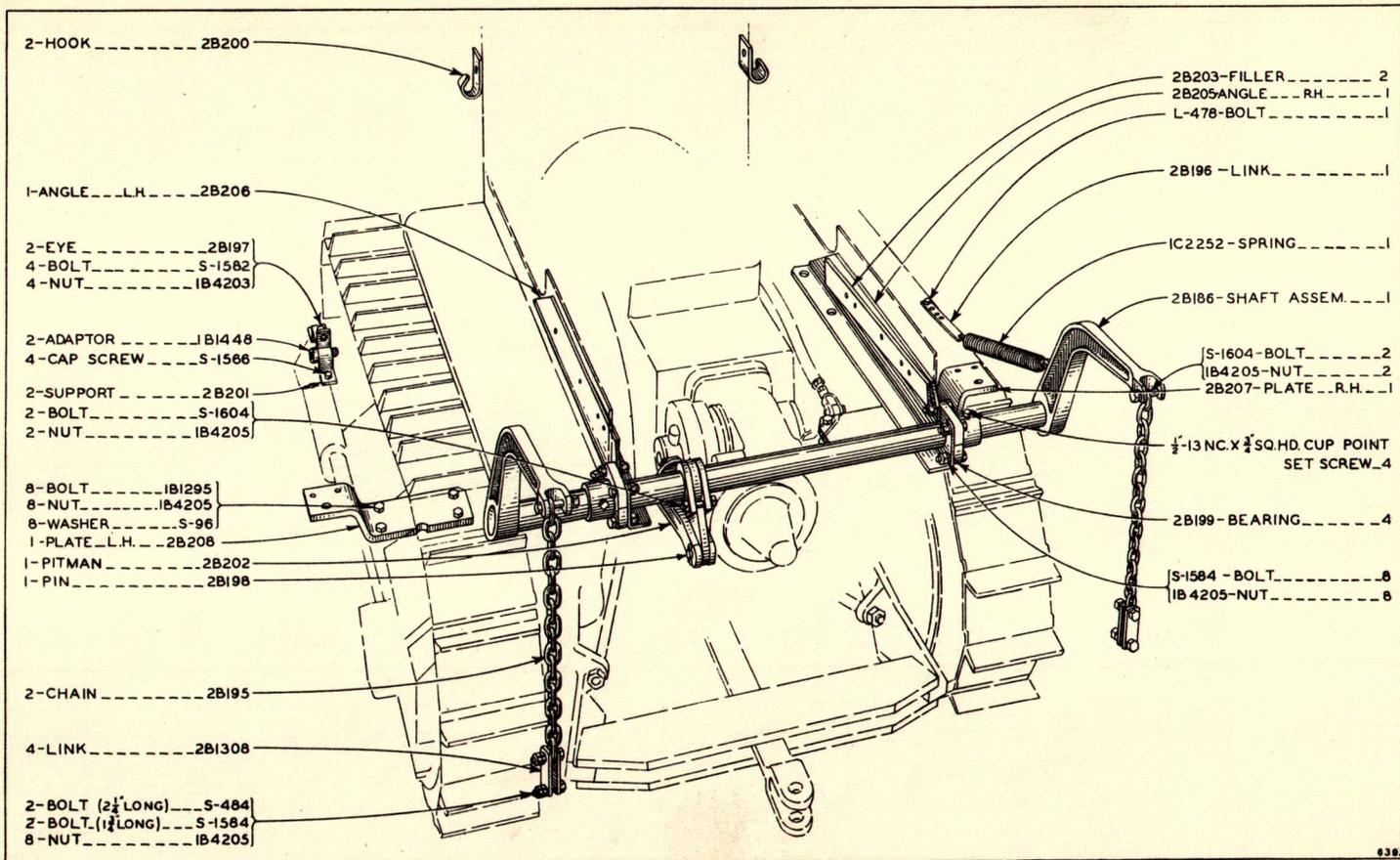
V-535A HIGH DRAWBAR GROUP  
(Machines PV-1 to PV-7424 Inclusive)



1B1218 HIGH DRAWBAR GROUP  
(Effective with Machine PV-7425)

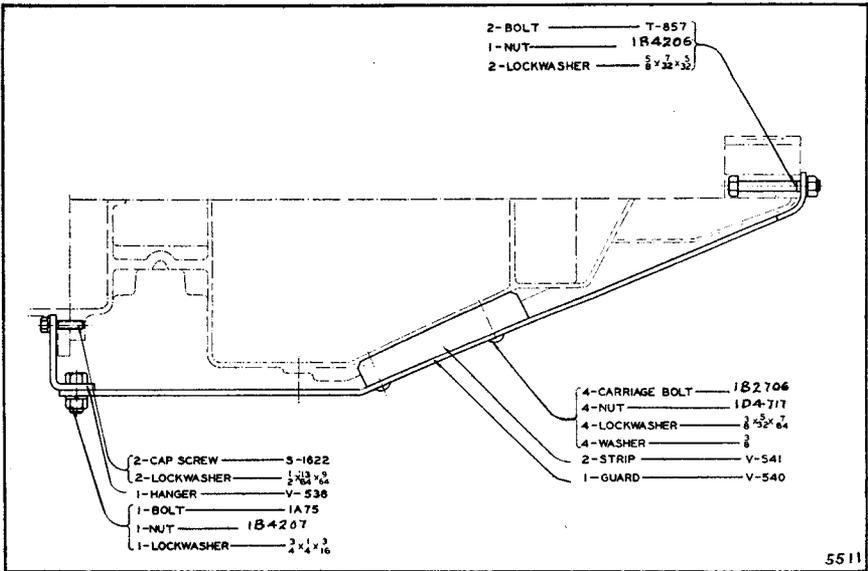
**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

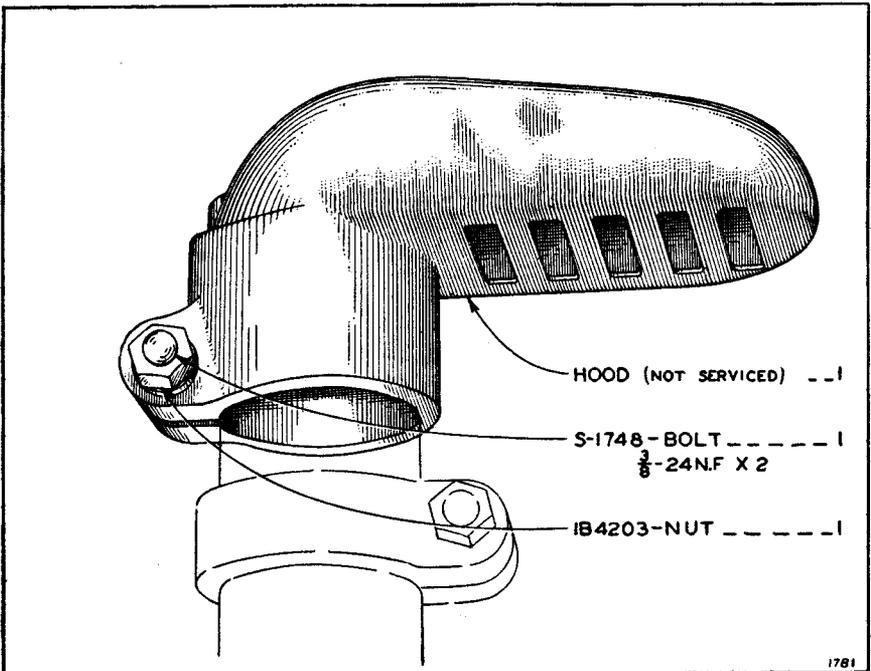


8385

1B9987 HITCH PLATE AND LIFT ARM GROUP



V-543A CRANKCASE GUARD GROUP



L-2321A AIR CLEANER INLET PIPE HOOD GROUP

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

1A1052 Rear Seat Arrangement

Consists of:

1	Seat Group. . . . .	Shown Below
1	Flywheel Clutch Control Group . . . . .	Page 78
1	Gear Shift and Steering Clutch Control Group. . . . .	" 78
1	Brake Control Group . . . . .	" 79
1	Tool Box Group. . . . .	" 80
1	Throttle Control Group. . . . .	" 80
1	Fender Group. . . . .	" 81
1	1A991 Drawbar Guide	

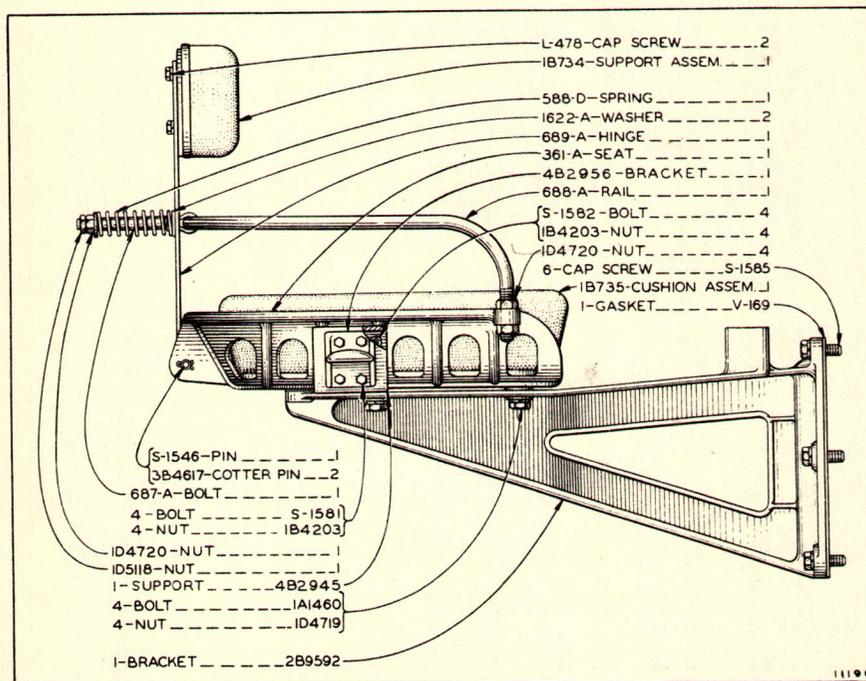
(Machines PV-1 to PV-7424 Inclusive)

1B4890 Rear Seat Arrangement

Consists of:

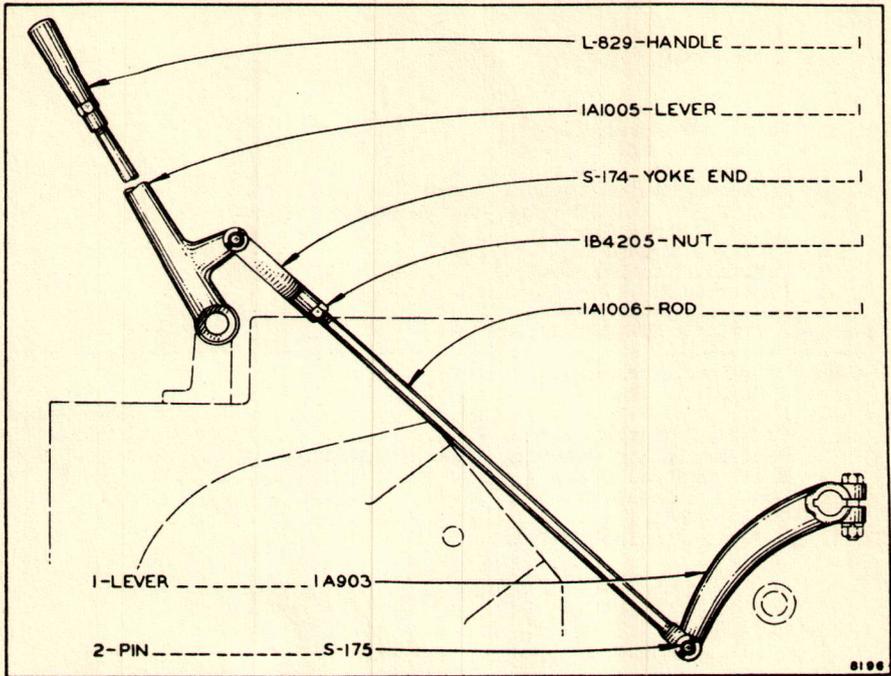
1	Seat Group. . . . .	Shown Below
1	Flywheel Clutch Control Group . . . . .	Page 78
1	Gear Shift and Steering Clutch Control Group. . . . .	" 78
1	Brake Control Group . . . . .	" 79
1	Tool Box Group. . . . .	" 80
1	Fender Group. . . . .	" 81

(Effective with Machine PV-7425)

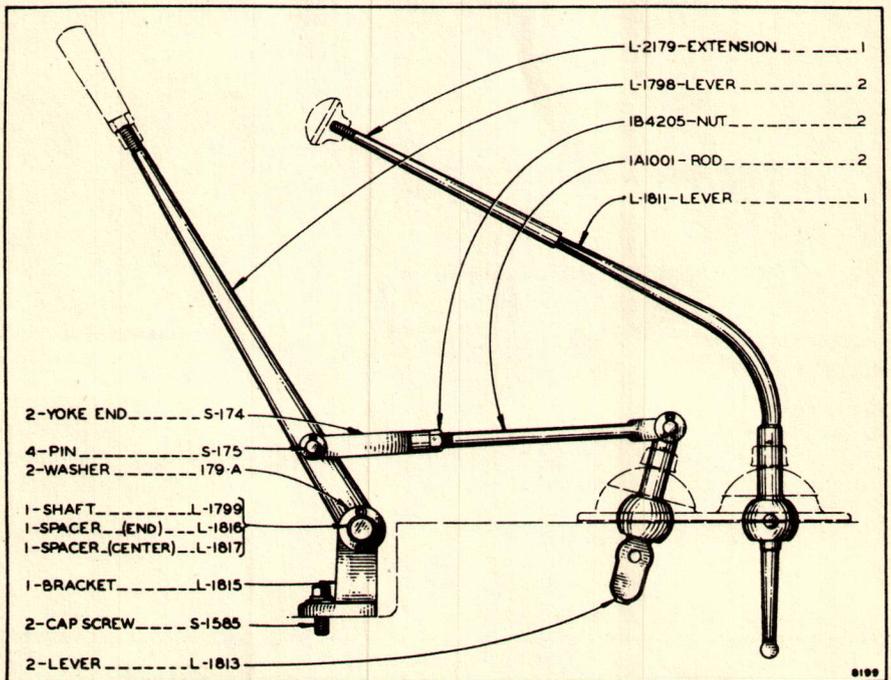


SEAT GROUP—REAR SEAT  
(Part of 1A1052 and 1B4890 Rear Seat Arrangements)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

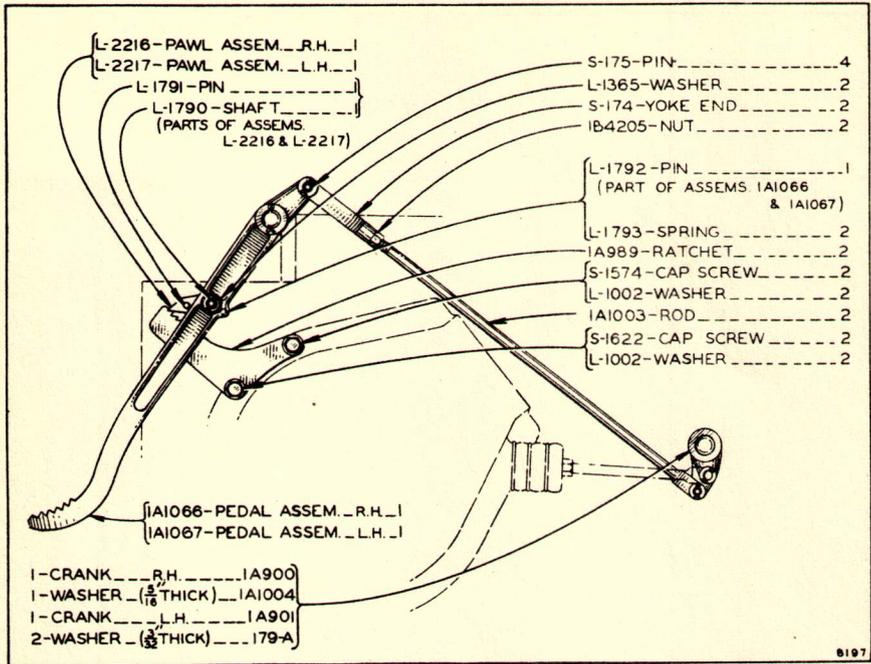


FLYWHEEL CLUTCH CONTROL GROUP—REAR SEAT  
(Part of 1A1052 and 1B4890 Rear Seat Arrangements)

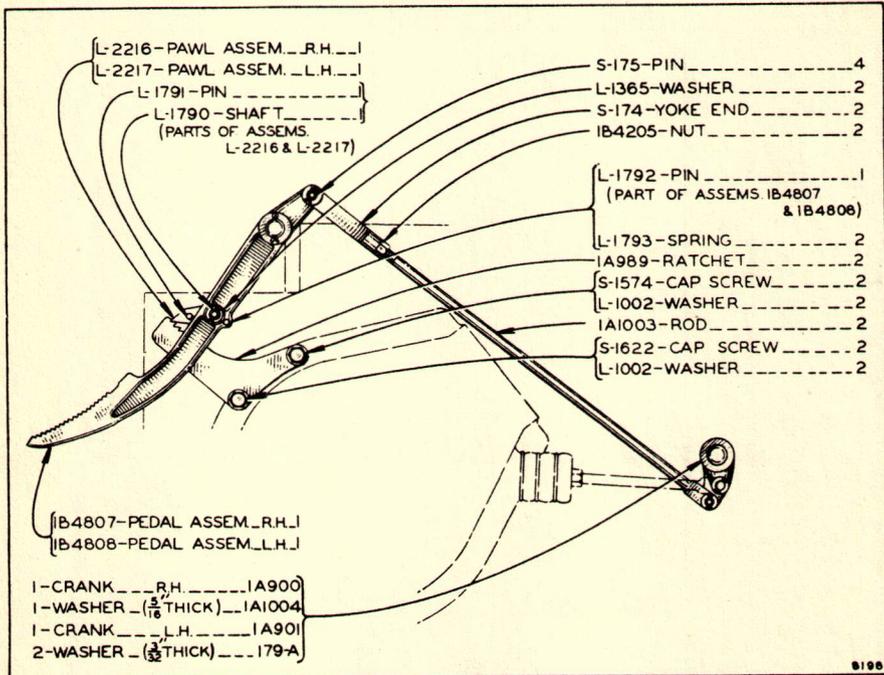


GEAR SHIFT AND STEERING CLUTCH CONTROL GROUP—REAR SEAT  
(Part of 1A1052 and 1B4890 Rear Seat Arrangements)

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

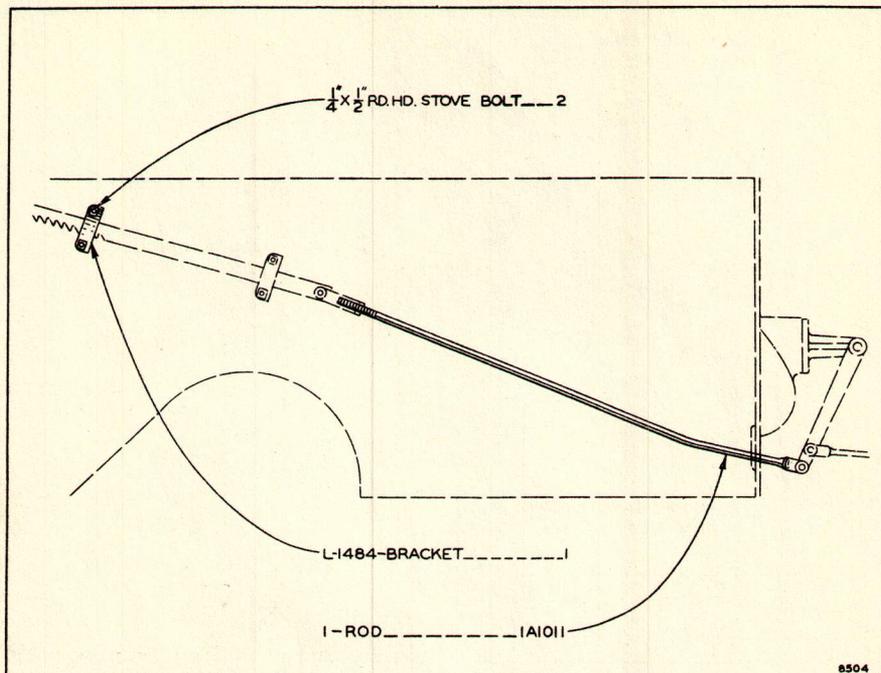


BRAKE CONTROL GROUP—FIRST TYPE (Rear Seat)  
(Part of IA1052 and 1B4890 Rear Seat Arrangements)

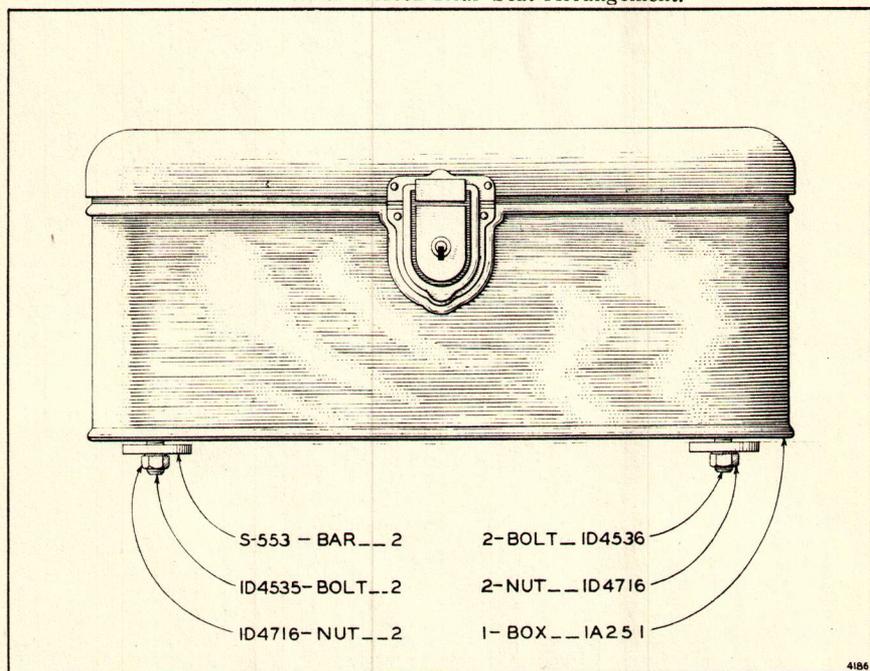


BRAKE CONTROL GROUP—SECOND TYPE (Rear Seat)  
(Part of IA1052 and 1B4890 Rear Seat Arrangements)

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

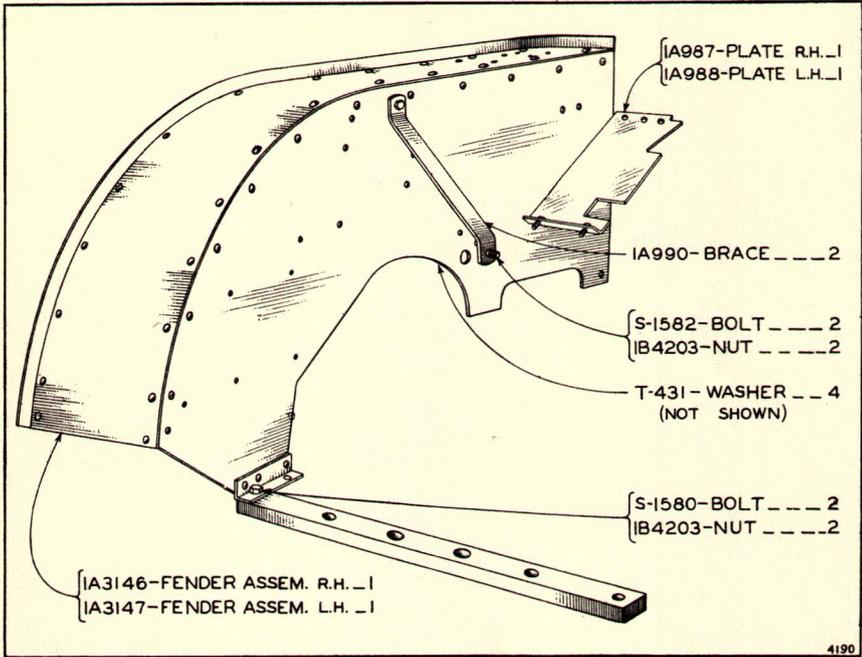


THROTTLE CONTROL GROUP—REAR SEAT  
 (Machines PV-1 to PV-7424 Inclusive)  
 Note: Part of 1A1052 Rear Seat Arrangement.

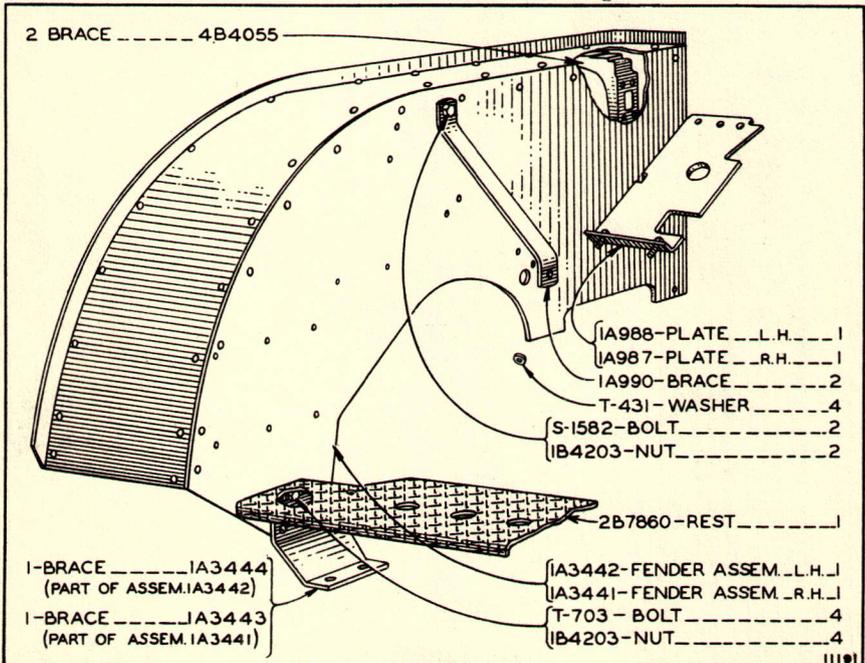


TOOL BOX GROUP—REAR SEAT  
 (Part of 1A1052 and 1B4890 Rear Seat Arrangements)

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

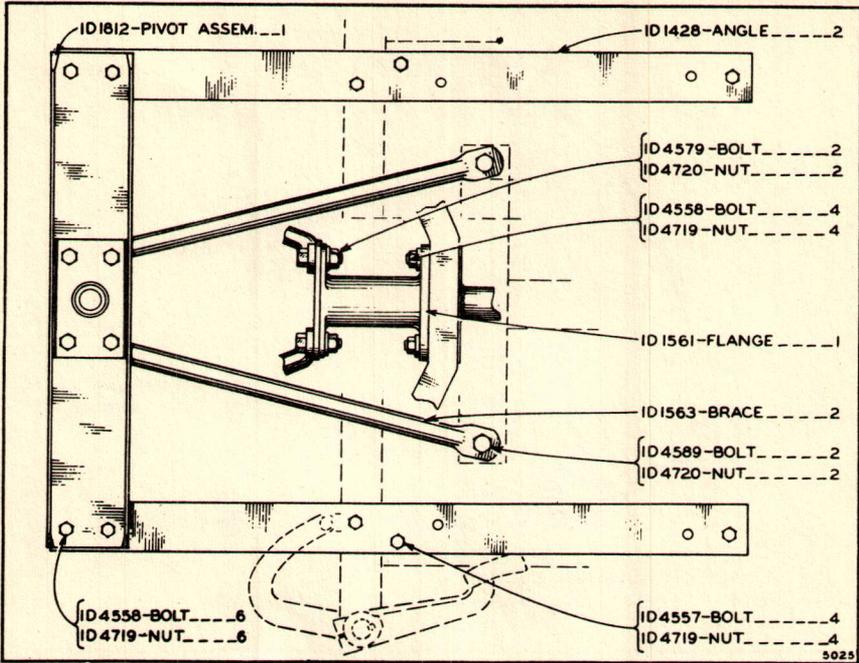


FENDER GROUP—REAR SEAT  
(Machines PV-1 to PV-7424 Inclusive)  
Note: Part of 1A1052 Rear Seat Arrangement.

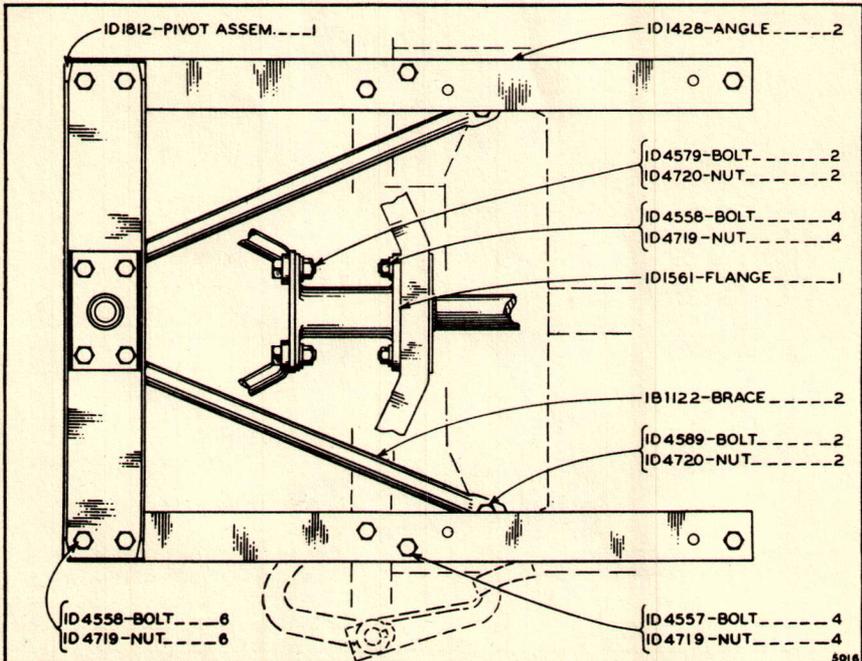


FENDER GROUP—REAR SEAT  
(Effective with Machine PV-7425)  
Note: Part of 1B4890 Rear Seat Arrangement.

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**



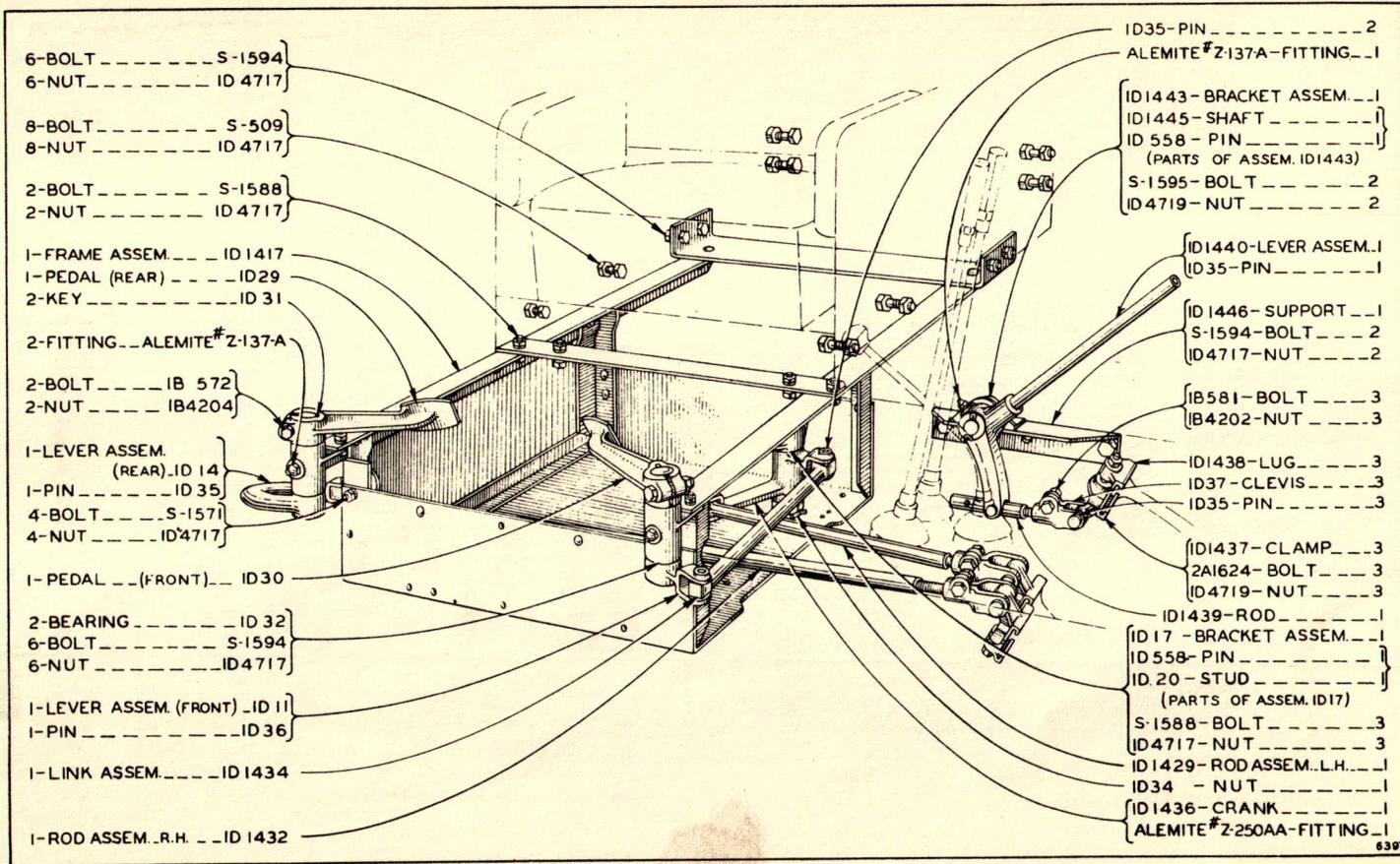
1B1146 TRAILER PATROL HAND CONTROL BRACKET GROUP  
(Machines PV-1 to PV-7424 Inclusive)



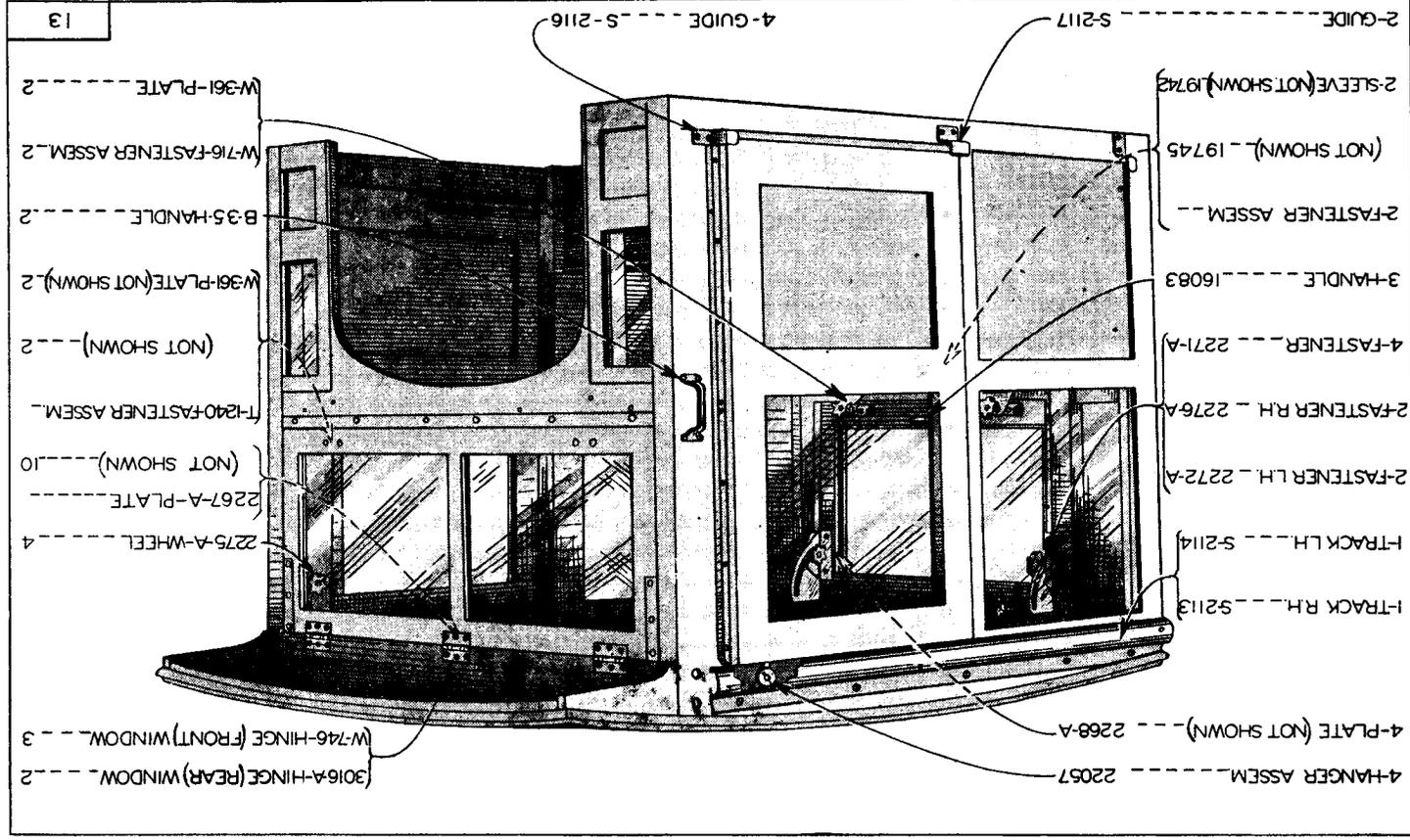
1B1094 TRAILER PATROL HAND CONTROL BRACKET GROUP  
(Effective with Machine PV-7425)

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

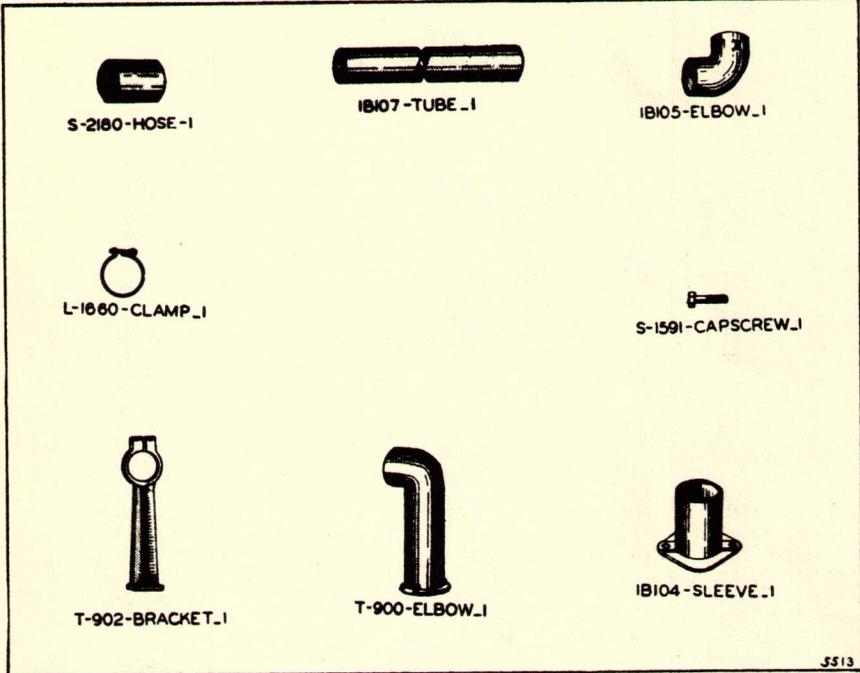
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



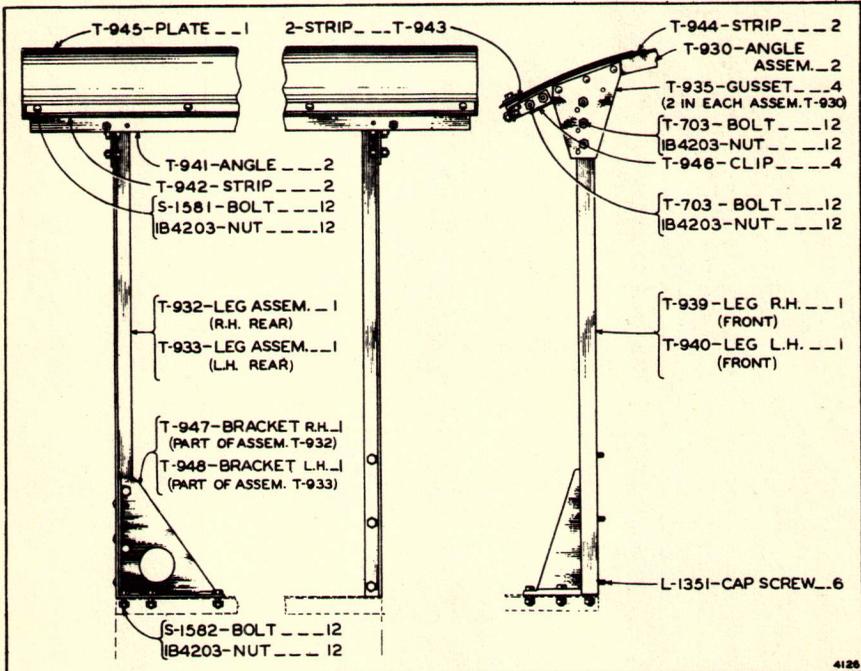
1D1813 SIDE SEAT GROUP



ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

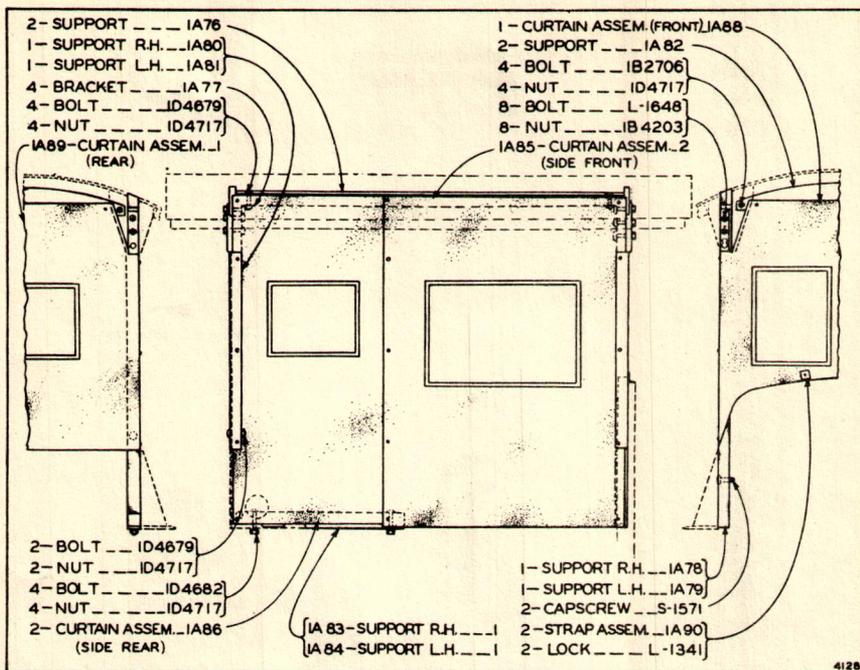


V-820A CAB GROUP MISCELLANEOUS PARTS

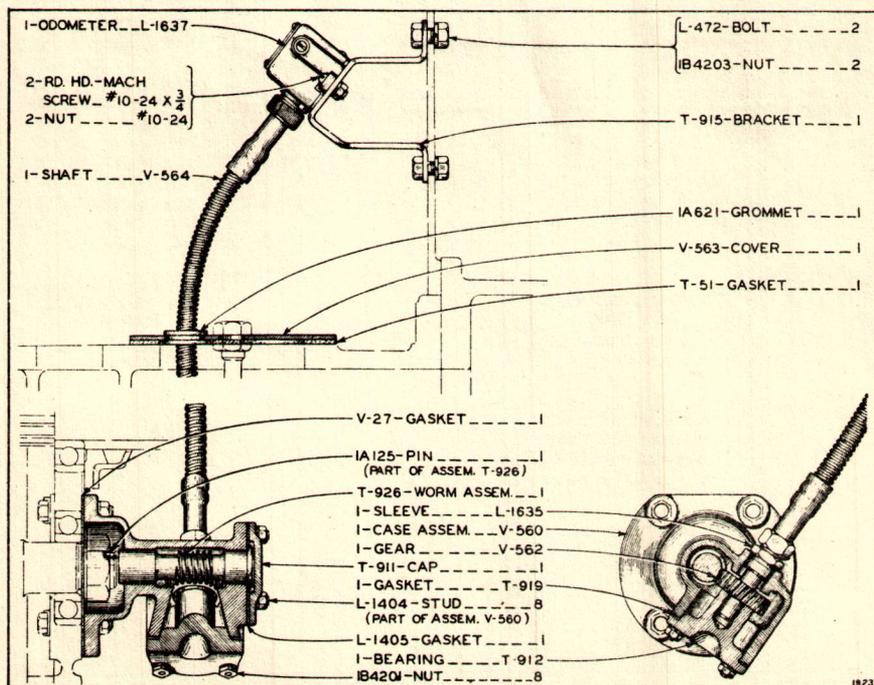


1A190 CANOPY TOP GROUP

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

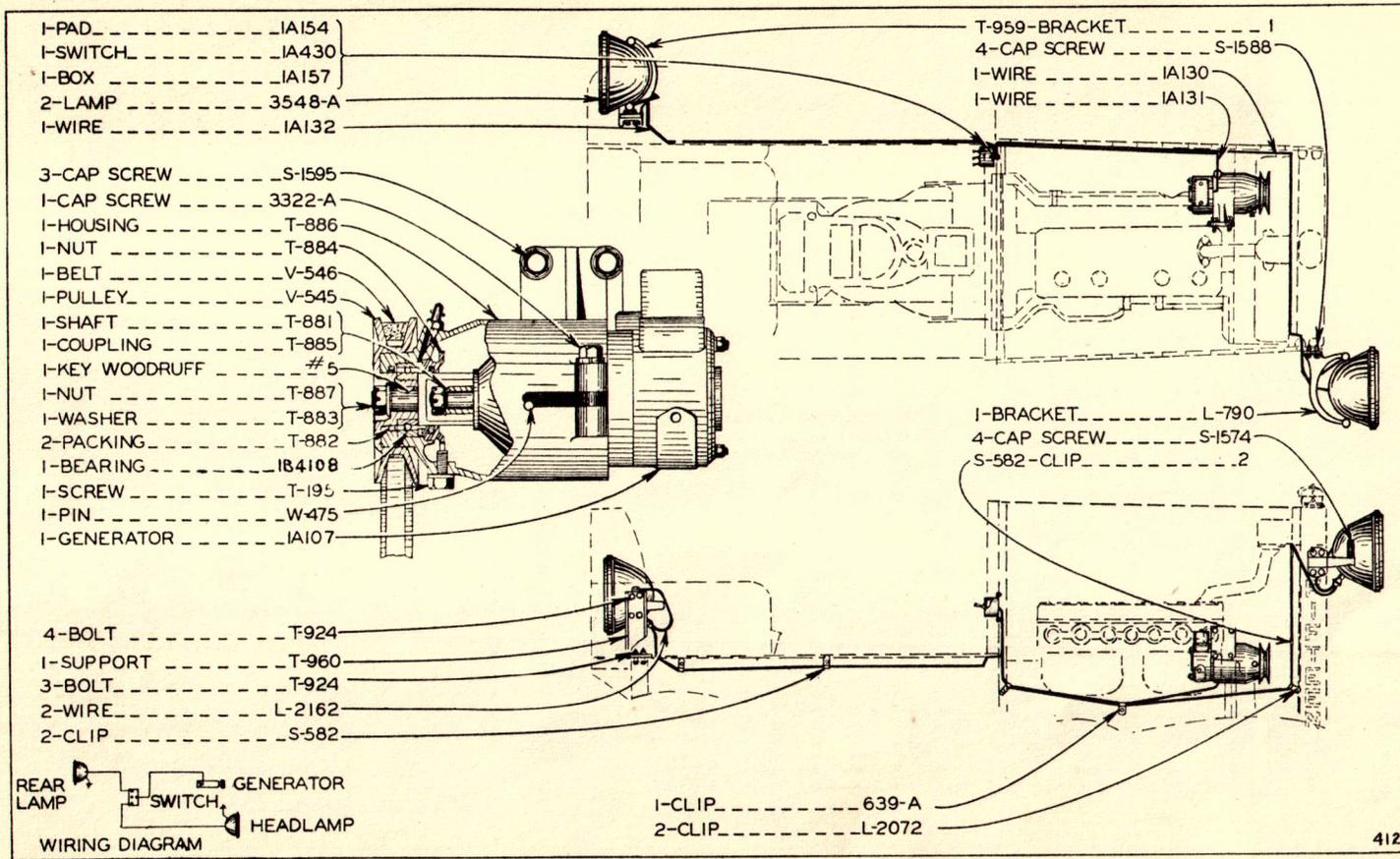


1A192 CANOPY TOP CURTAIN GROUP

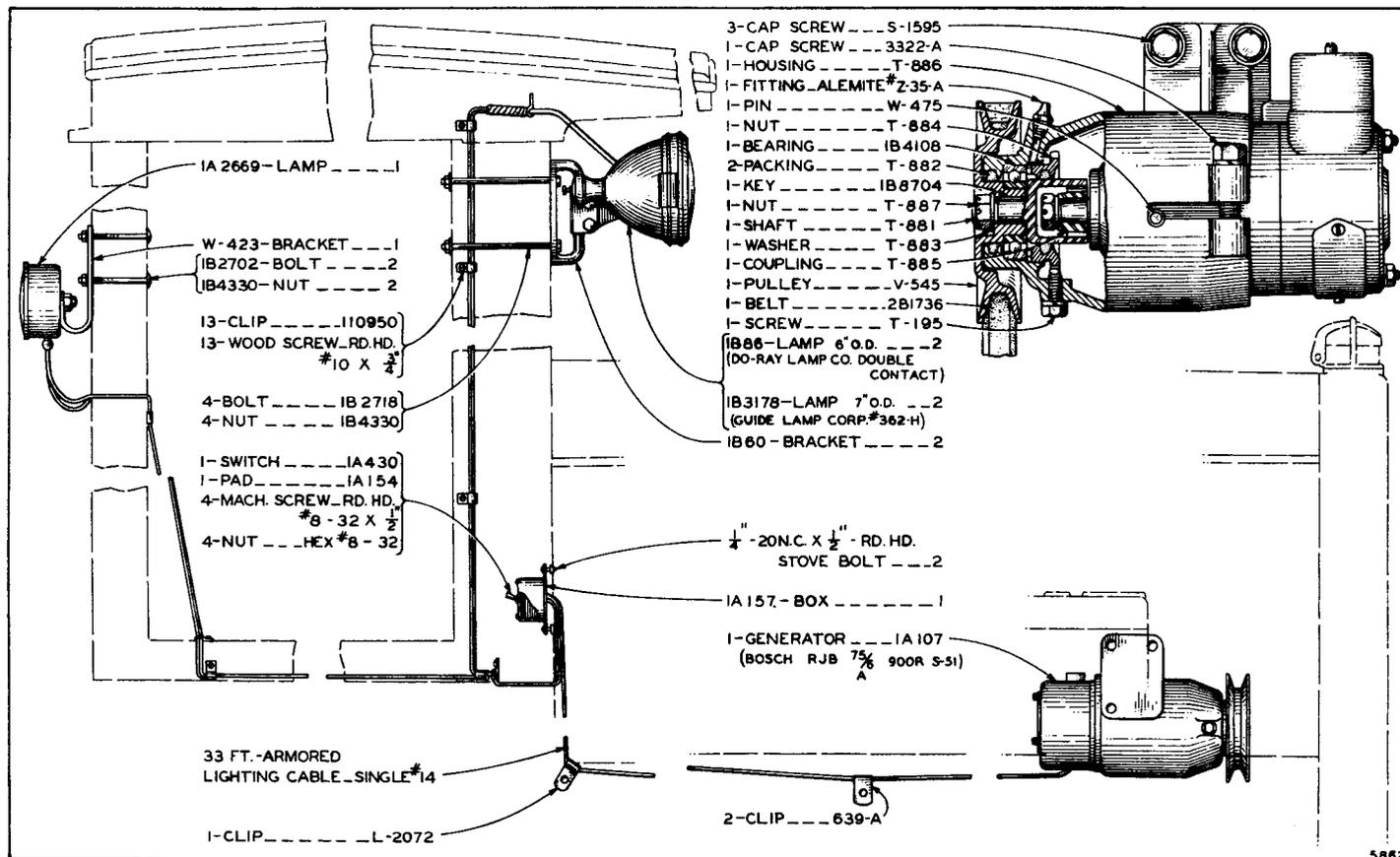


1A62 ODOMETER GROUP (Miles)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



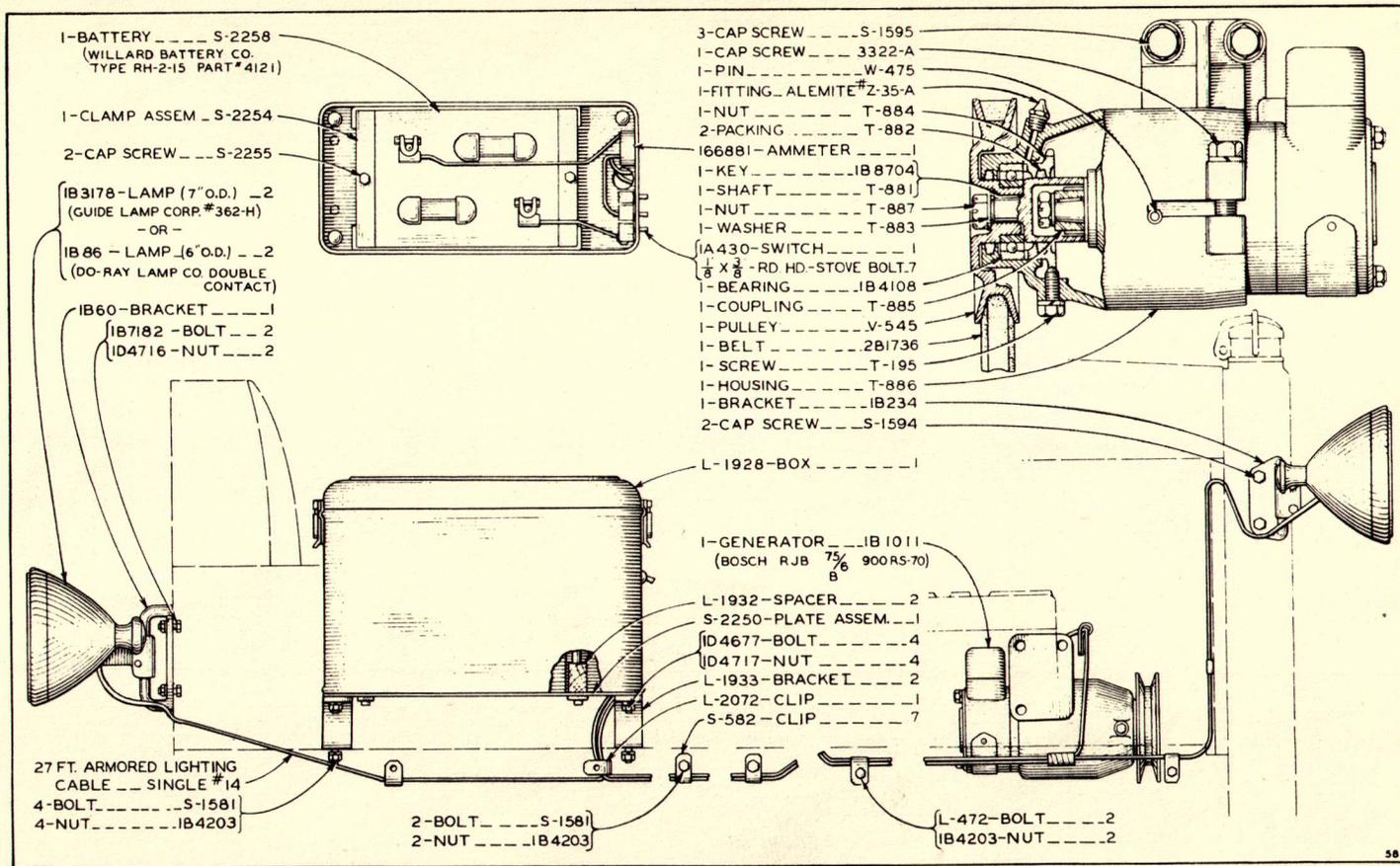
1A133 LIGHTING SYSTEM GROUP  
 (For use without Battery, without Cab)



1B62 LIGHTING SYSTEM GROUP  
 (For use without Battery, with Cab)

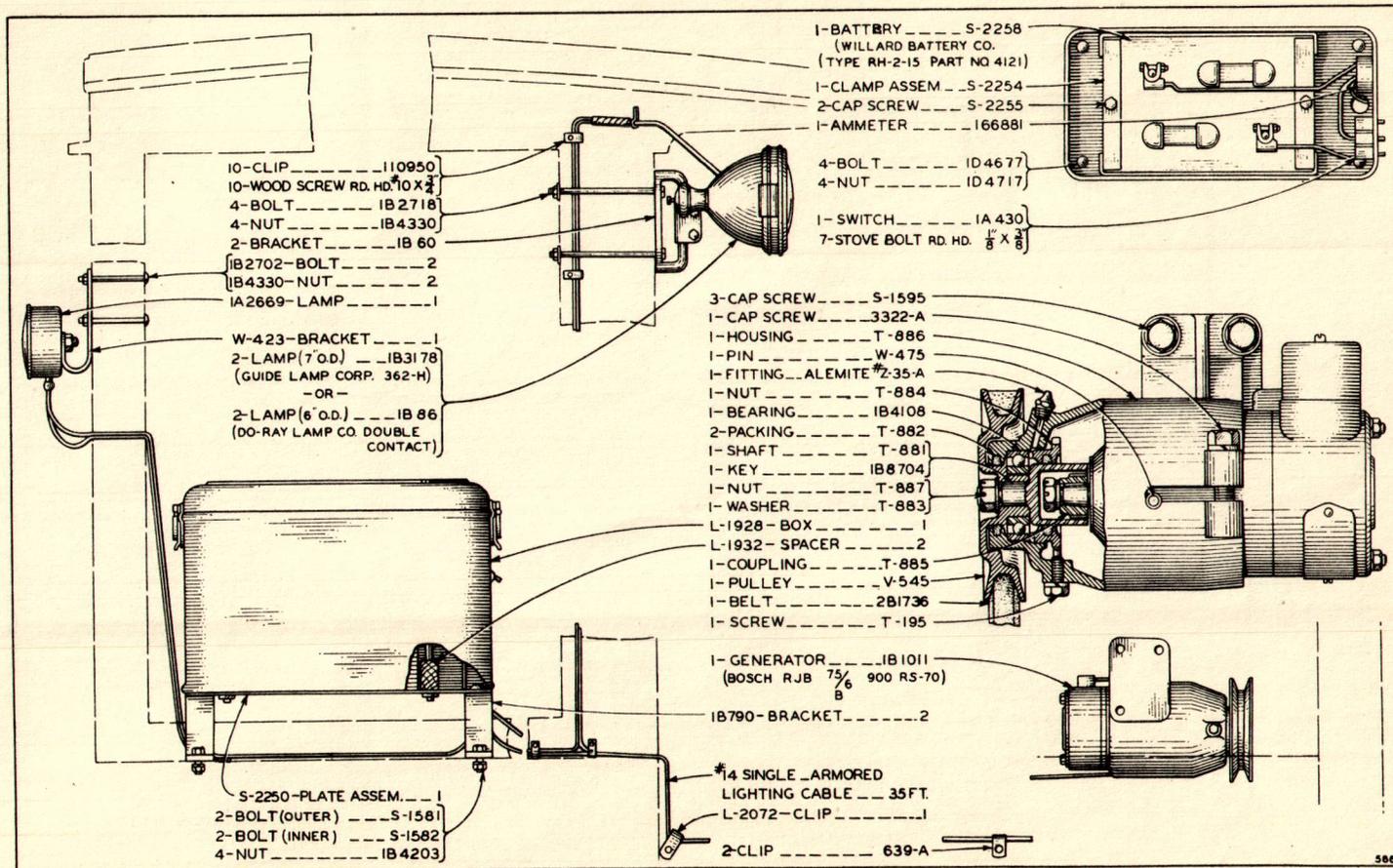
5862

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

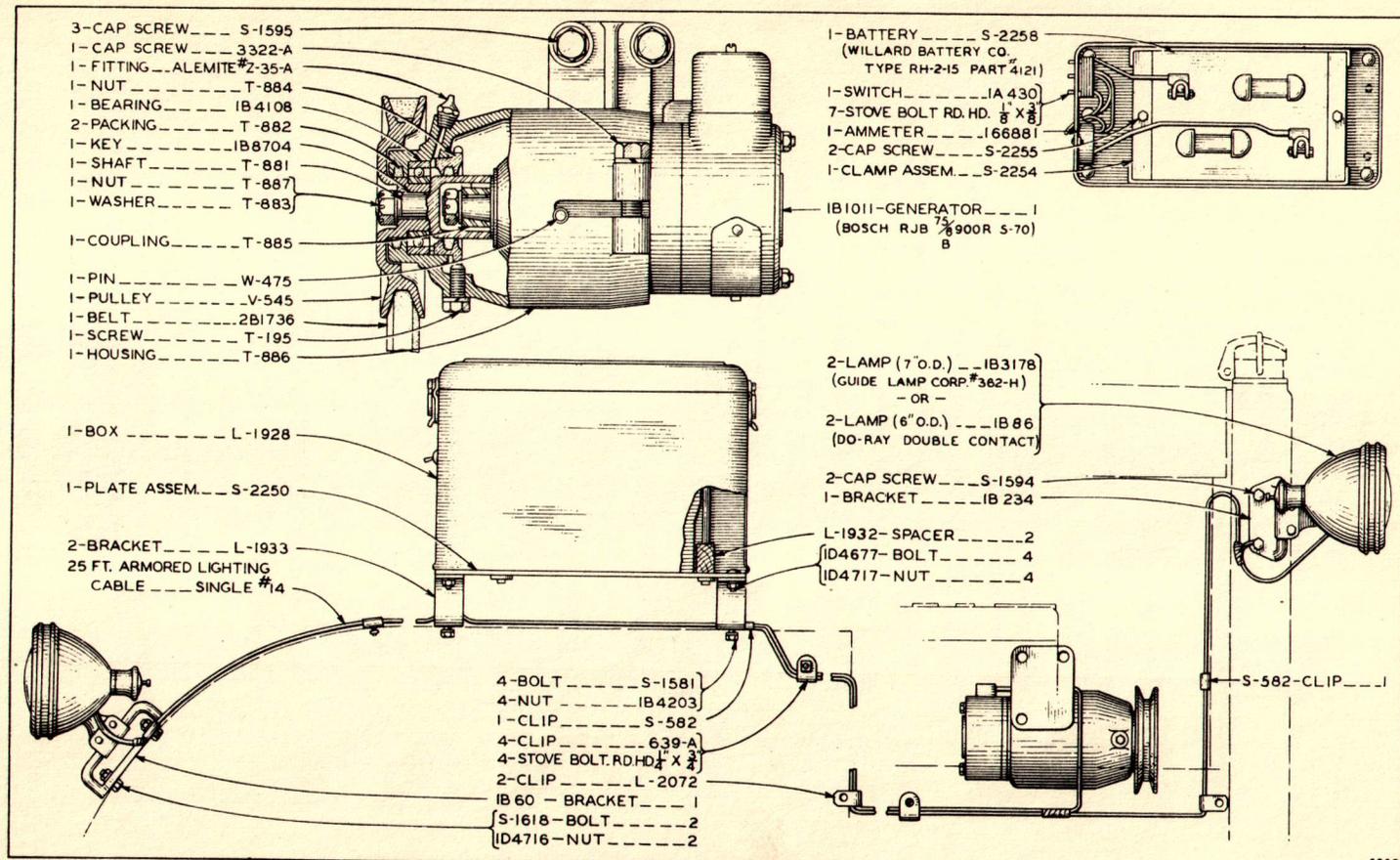


1B805 LIGHTING SYSTEM GROUP  
(With Battery—For use without Cab)

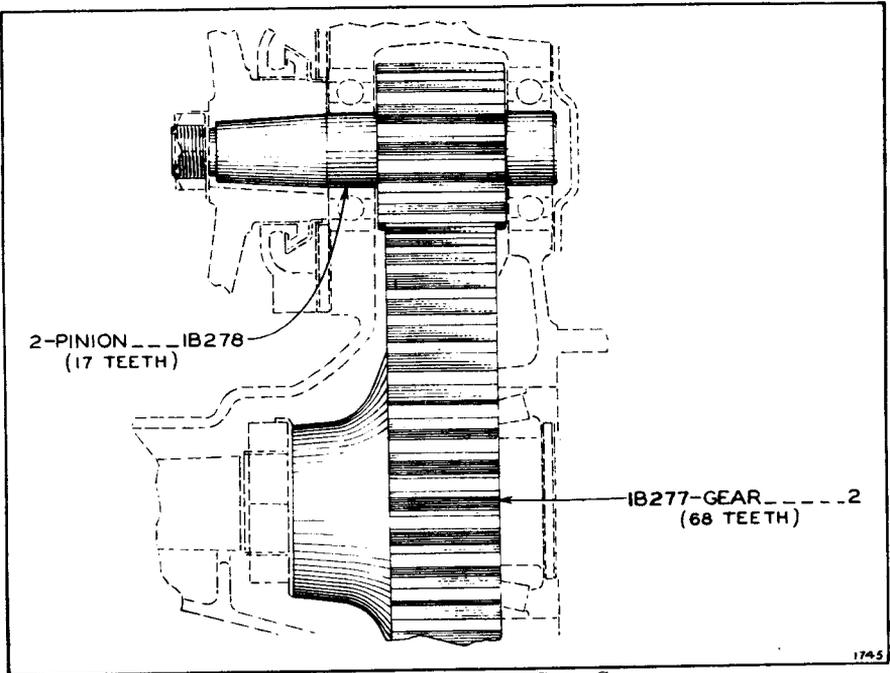
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



1B789 LIGHTING SYSTEM GROUP  
 (With Battery—For use with Cab)

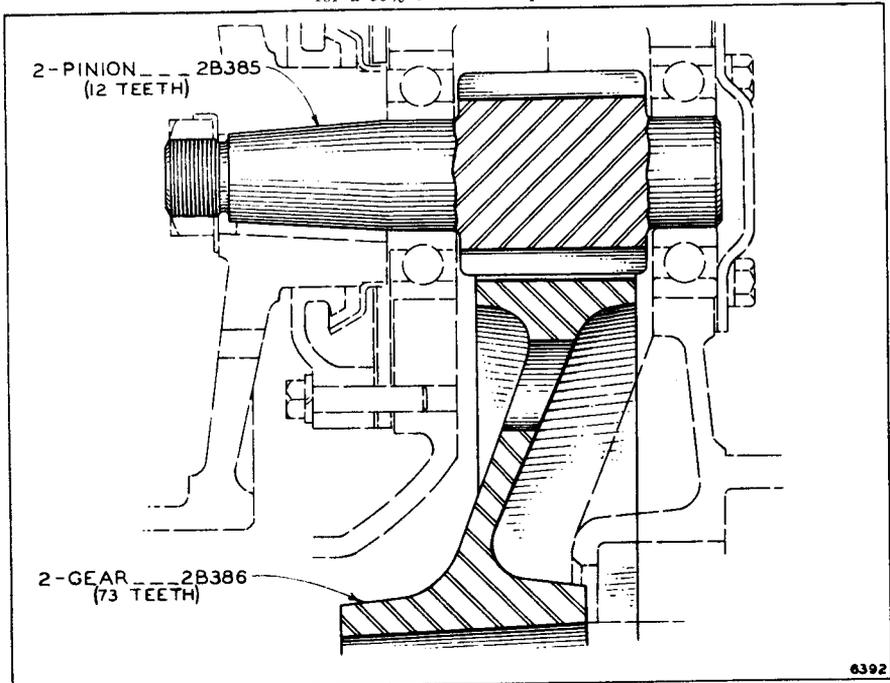


IB839 LIGHTING SYSTEM GROUP  
 (With Battery—For use with Rear Seat)



1B279 SPECIAL FINAL DRIVE GEAR GROUP

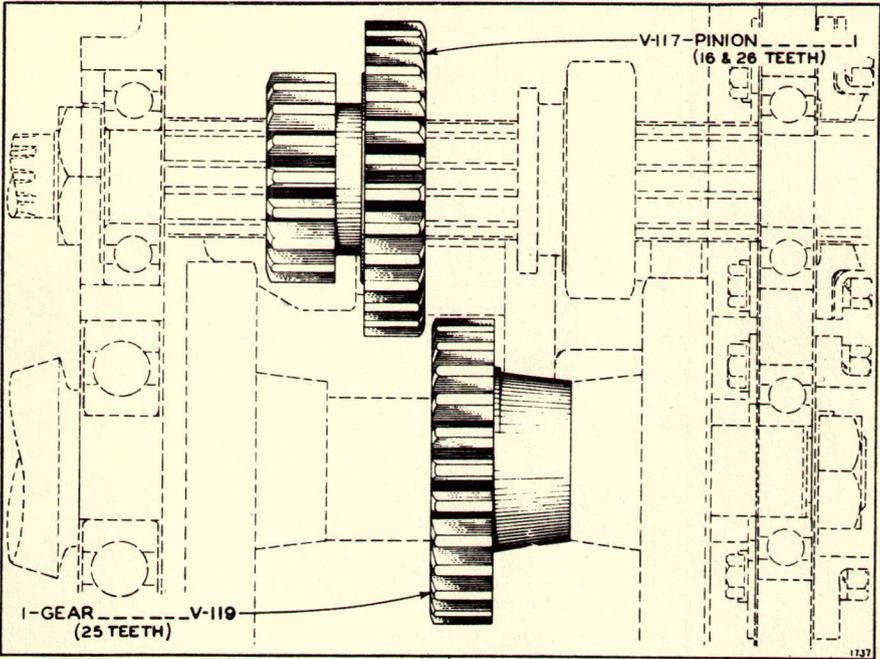
Note: When used with Standard Transmission and Bevel Gears this group provides for a 38% increase in speed.



2B482 SPECIAL FINAL DRIVE GEAR GROUP

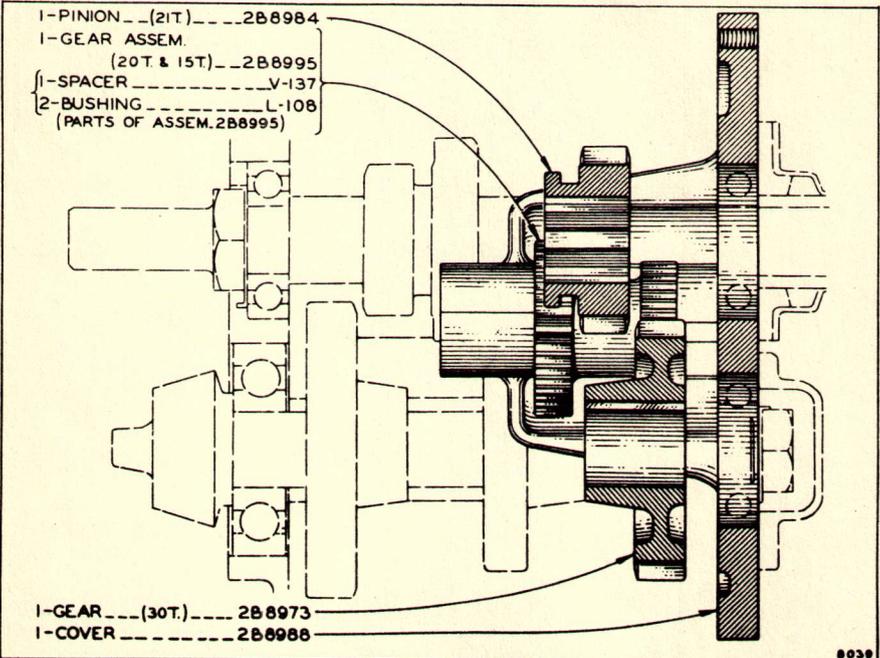
Note: When used with Standard Transmission and Bevel Gears this group provides the following speeds: Reverse—1.9 M.P.H., Low—1.8 M.P.H., Intermediate—2.4 M.P.H. and High—3.3 M.P.H.

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**



V-533A SPECIAL HIGH GEAR GROUP

Note: When used with Standard Bevel and Final Drive Gears this group provides a speed in High of 4.5 M.P.H.

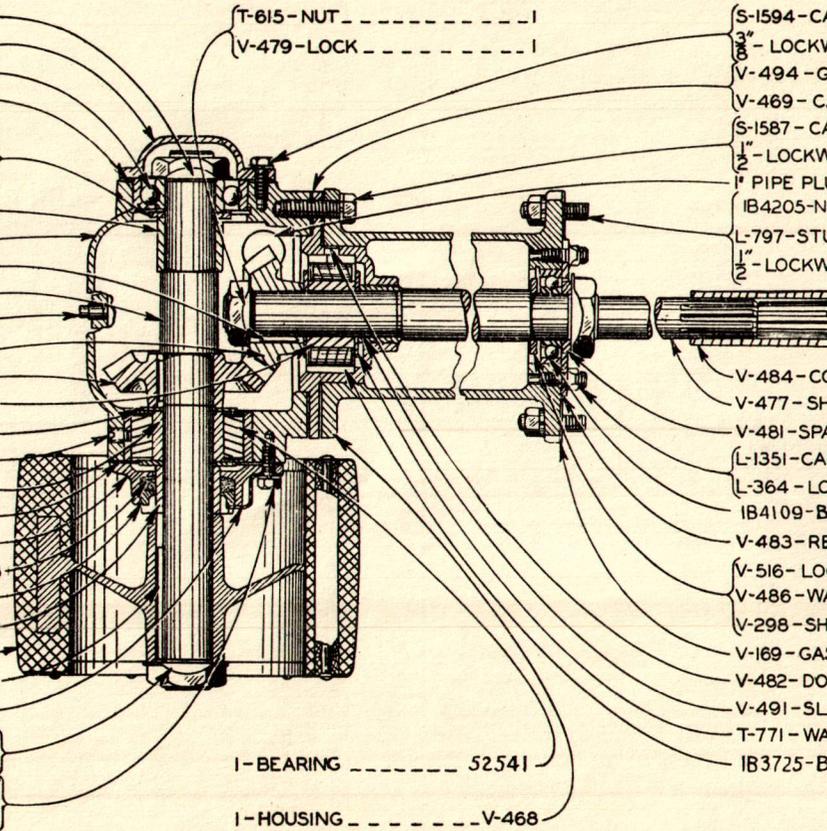


2B8996 SPECIAL INTERMEDIATE AND REVERSE GEAR GROUP

Note: When used with Standard Bevel and Final Drive Gears this group provides Intermediate Speed of 3.04 M.P.H. and a Reverse Speed of 2.28 M.P.H.

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

- 2-LOCK ..... V-262
- 1-COVER ..... V-470
- 1-BEARING ..... IB4118
- 1-GASKET ..... V-493
- 6-SHIM\_(USE AS REQ'D.)... V-515
- 1-WASHER ..... V-514
- 1-LOCK ..... V-485
- 1-SPACER ..... V-478
- 1-CASE ..... V-467
- 2-KEY ..... IB6739
- 1-SHAFT ..... V-476
- 2-PIPE PLUG ..... 1/2"
- 1-PINION ..... V-475
- 1-GEAR ..... V-474
- 1-RACE ..... T-806
- 2-WASHER ..... V-487
- 1-SCREW ..... T-753
- 1-RACE ..... V-513
- 1-GASKET ..... V-492
- 1-RING ..... V-471
- 1-PACKING ..... V-488
- 1-NUT ..... V-472
- 1-SLEEVE ..... V-489
- 1-PULLEY ..... V-473
- 1-KEY ..... V-490
- 1-LOCK ..... T-751
- 1-LOCK ..... V-480
- 3-NUT ..... V-264
- 4-LOCKWASHER ..... 3/8"
- 4-CAPSCREW ..... S-1594

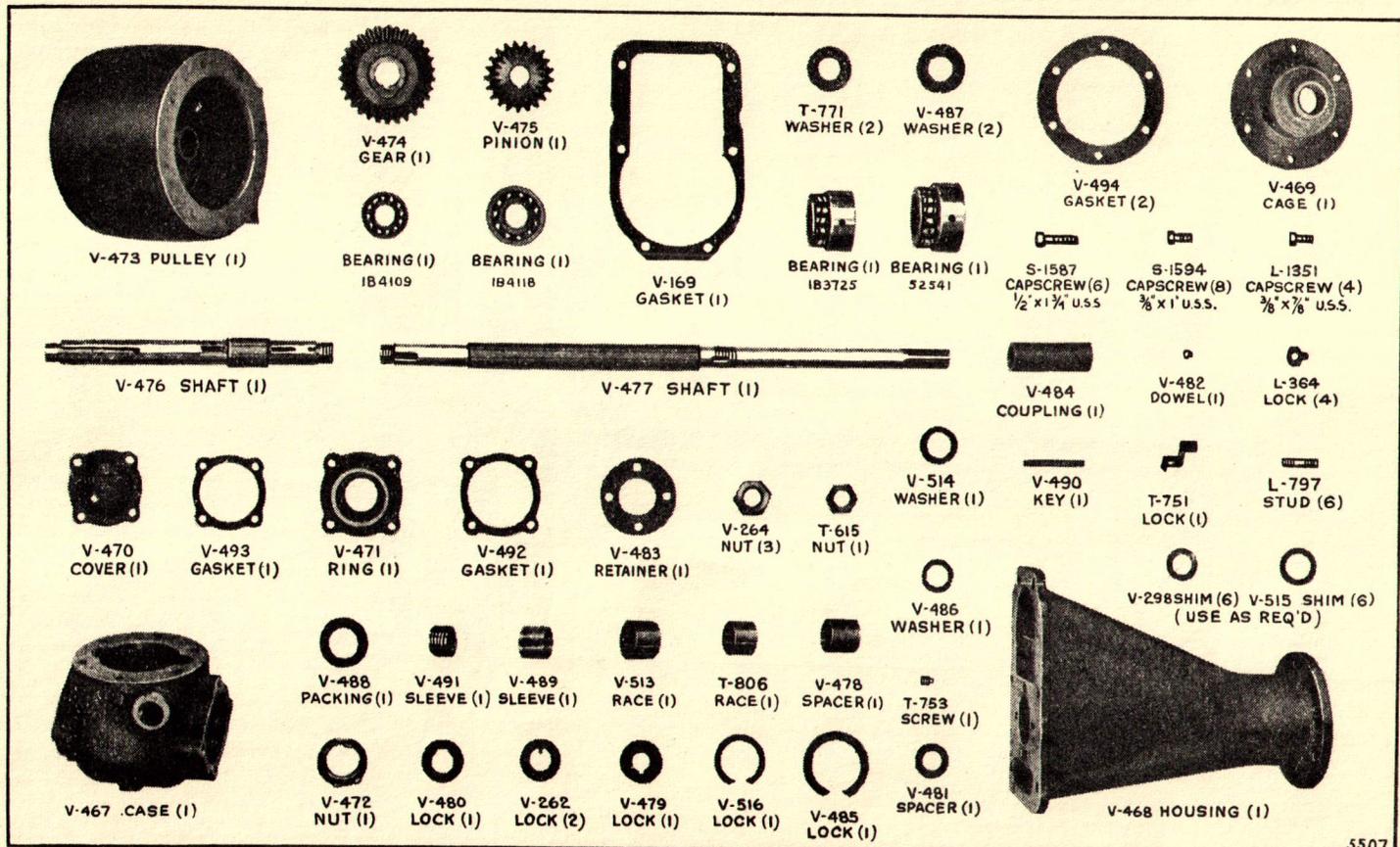


- T-615-NUT ..... 1
- V-479-LOCK ..... 1

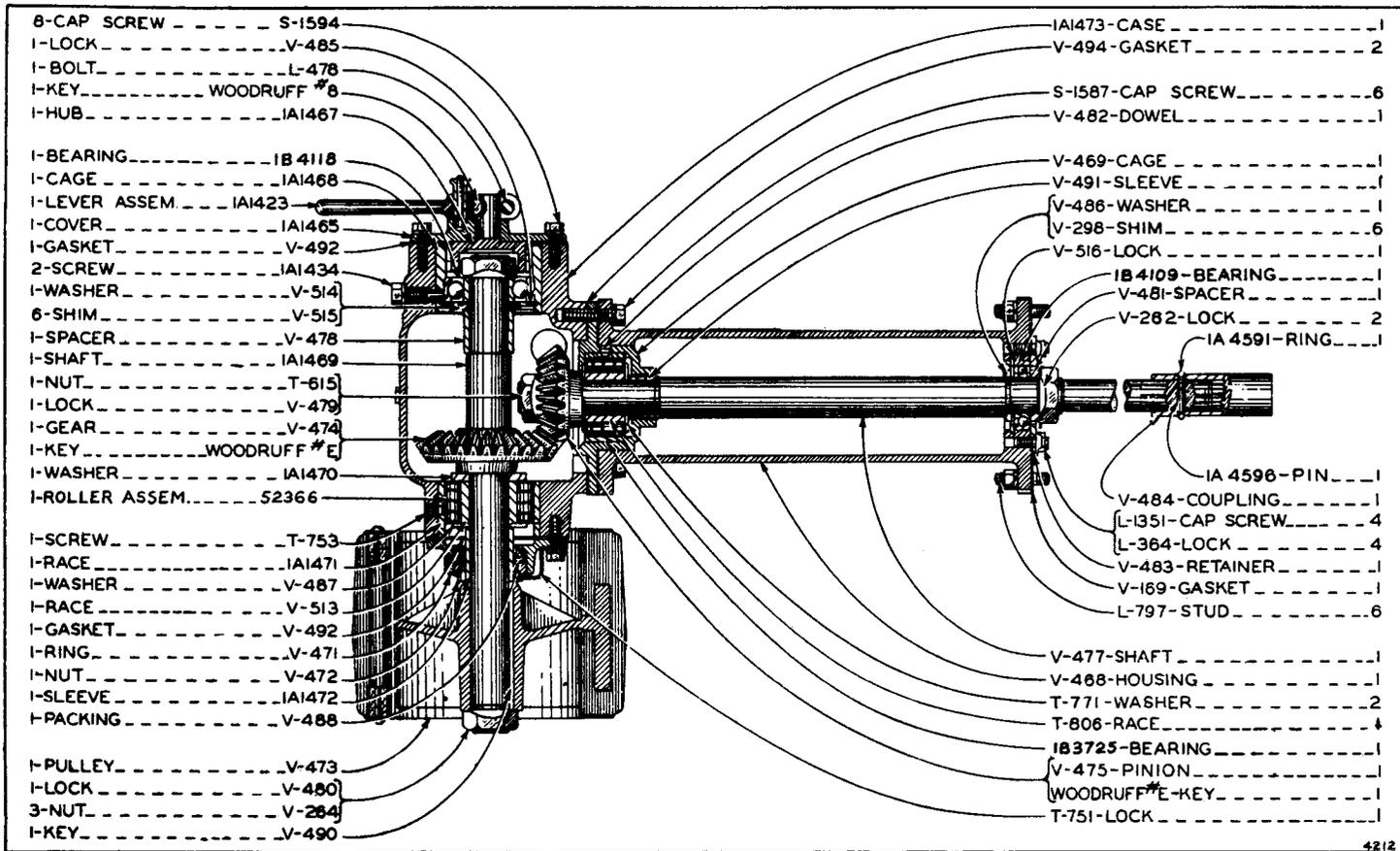
- S-1594-CAPSCREW ..... 4
- 3/8" LOCKWASHER ..... 4
- V-494-GASKET ..... 2
- V-469-CAGE ..... 1
- S-1587-CAPSCREW ..... 6
- 1/2" LOCKWASHER ..... 6
- 1" PIPE PLUG ..... 2
- IB4205-NUT ..... 6
- L-797-STUD ..... 6
- 1/2" LOCKWASHER ..... 6
- V-484-COUPLING ..... 1
- V-477-SHAFT ..... 1
- V-481-SPACER ..... 1
- L-1351-CAPSCREW ..... 4
- L-364-LOCK ..... 4
- IB4109-BEARING ..... 1
- V-483-RETAINER ..... 1
- V-516-LOCK ..... 1
- V-486-WASHER ..... 1
- V-298-SHIM\_(USE AS REQ'D.)... 6
- V-169-GASKET ..... 1
- V-482-DOWEL ..... 1
- V-491-SLEEVE ..... 1
- T-771-WASHER ..... 2
- IB3725-BEARING ..... 1

- 1-BEARING ..... 52541
- 1-HOUSING ..... V-468

V-517A BELT PULLEY DRIVE GROUP—WITH PULLEY



V-517A BELT PULLEY DRIVE GROUP PARTS

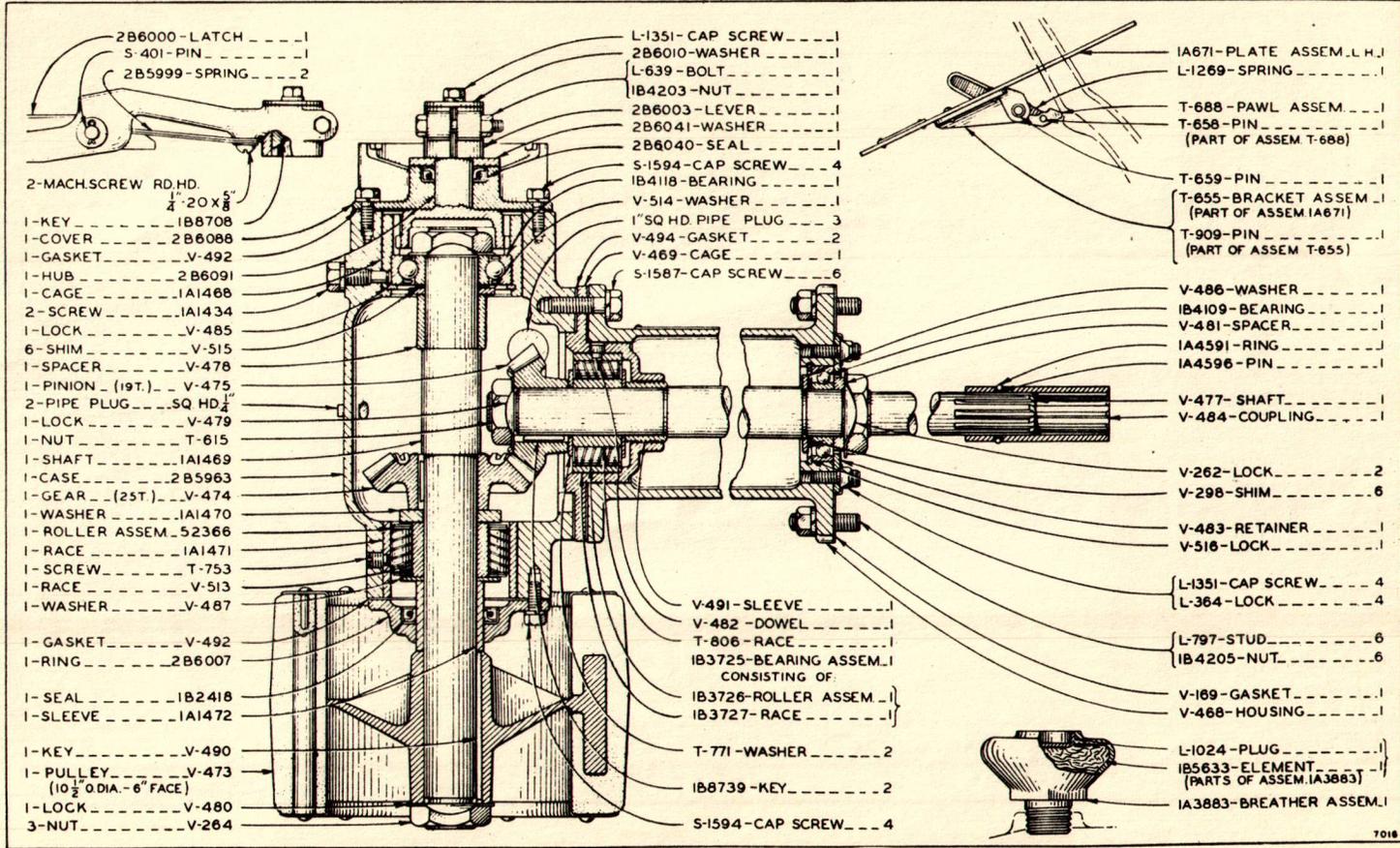


1B4631 BELT PULLEY DRIVE GROUP (With Pulley—With Clutch Pedal)  
(Machines PV-1 to PV-5059 Inclusive)

1A1464 BELT PULLEY DRIVE GROUP (With Pulley—Without Clutch Pedal)

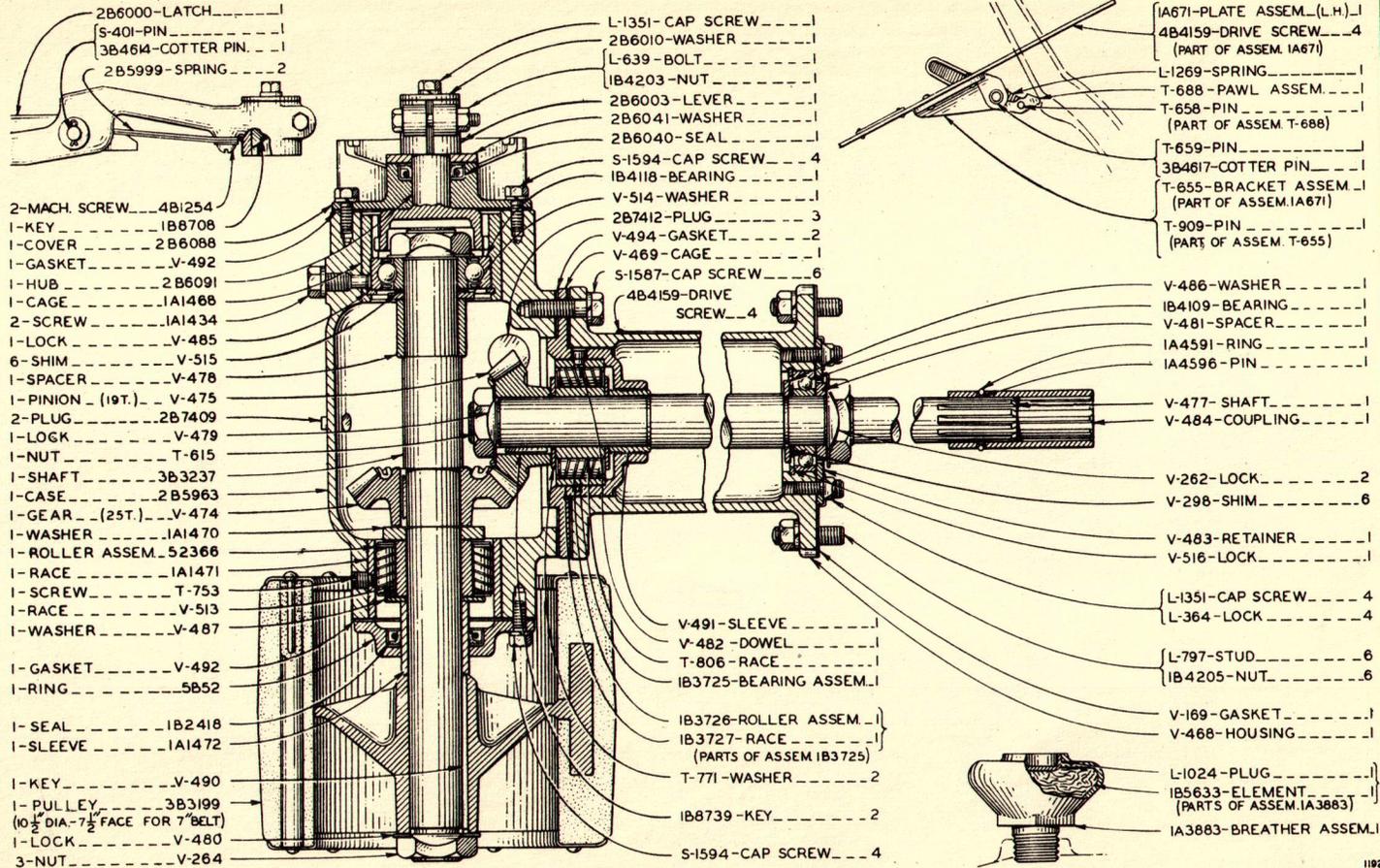
1A1669 BELT PULLEY DRIVE GROUP (Without Pulley—Without Clutch Pedal)  
(Effective with Machine PV-5060)





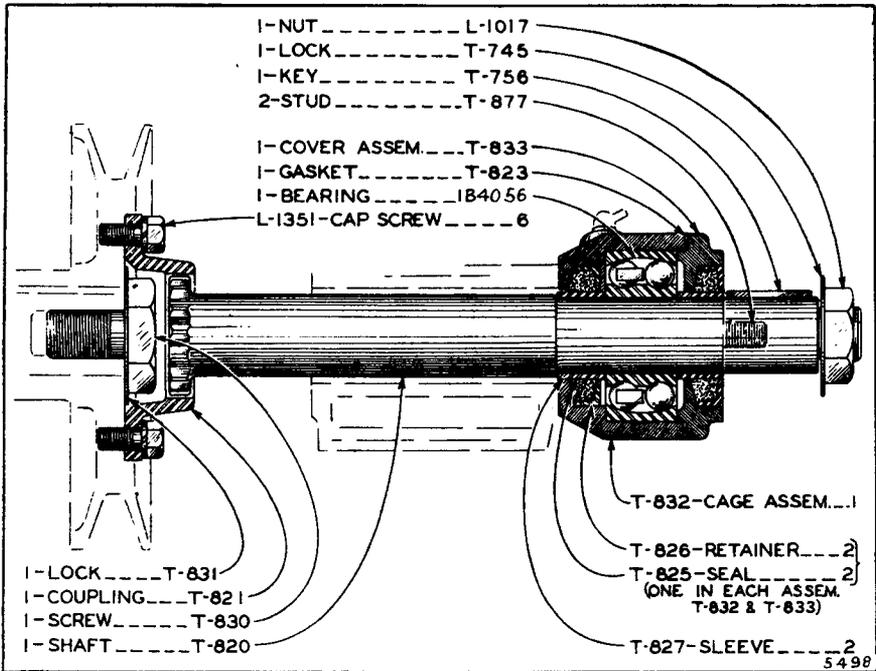
2B6021 BELT PULLEY DRIVE GROUP—WITH PULLEY  
 2B6029 BELT PULLEY DRIVE GROUP—WITHOUT PULLEY  
 (Effective with Machine PV-5060)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

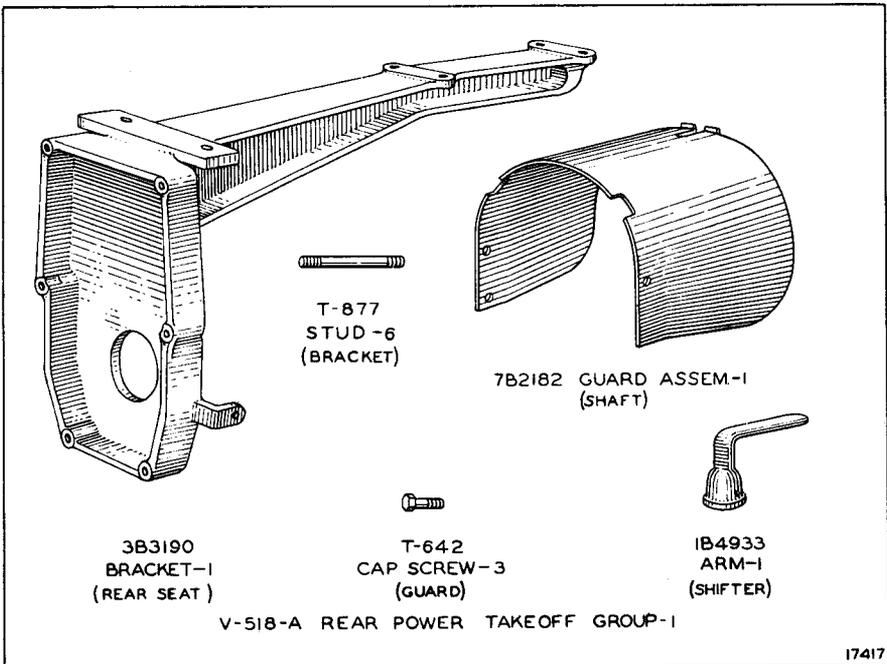


PARTS CATALOG

3B3238 BELT PULLEY DRIVE GROUP—WITH PULLEY  
 3B3235 BELT PULLEY DRIVE GROUP—WITHOUT PULLEY  
 (Effective with Machine PV-5060)



T-834A FRONT POWER TAKE-OFF GROUP

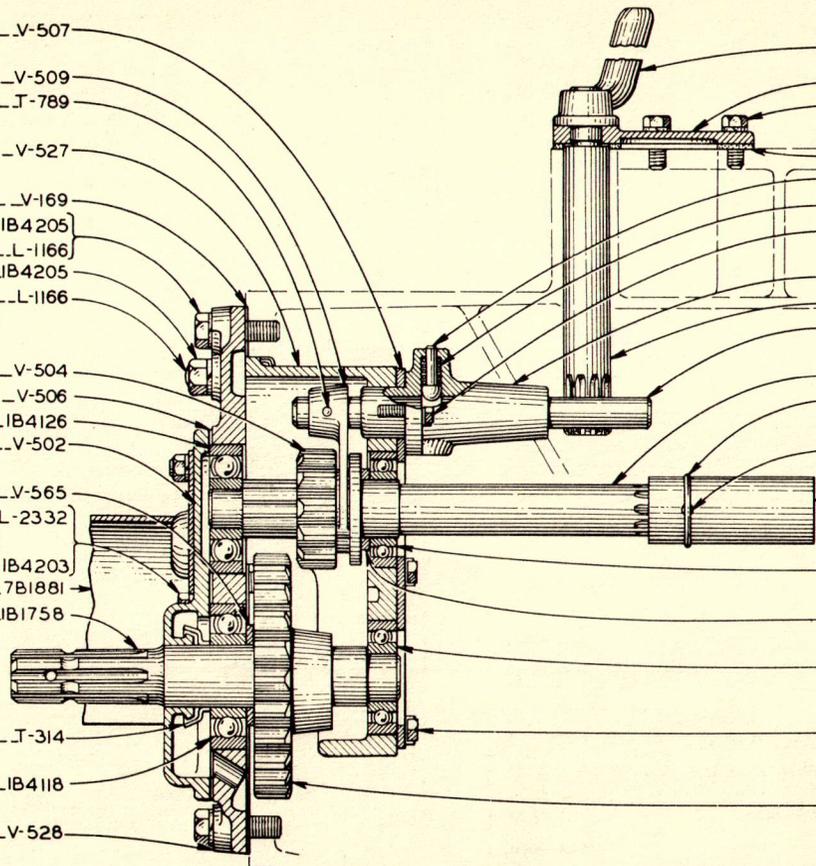


V-518A AND 1A4671 REAR POWER TAKE-OFF GROUP PARTS

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

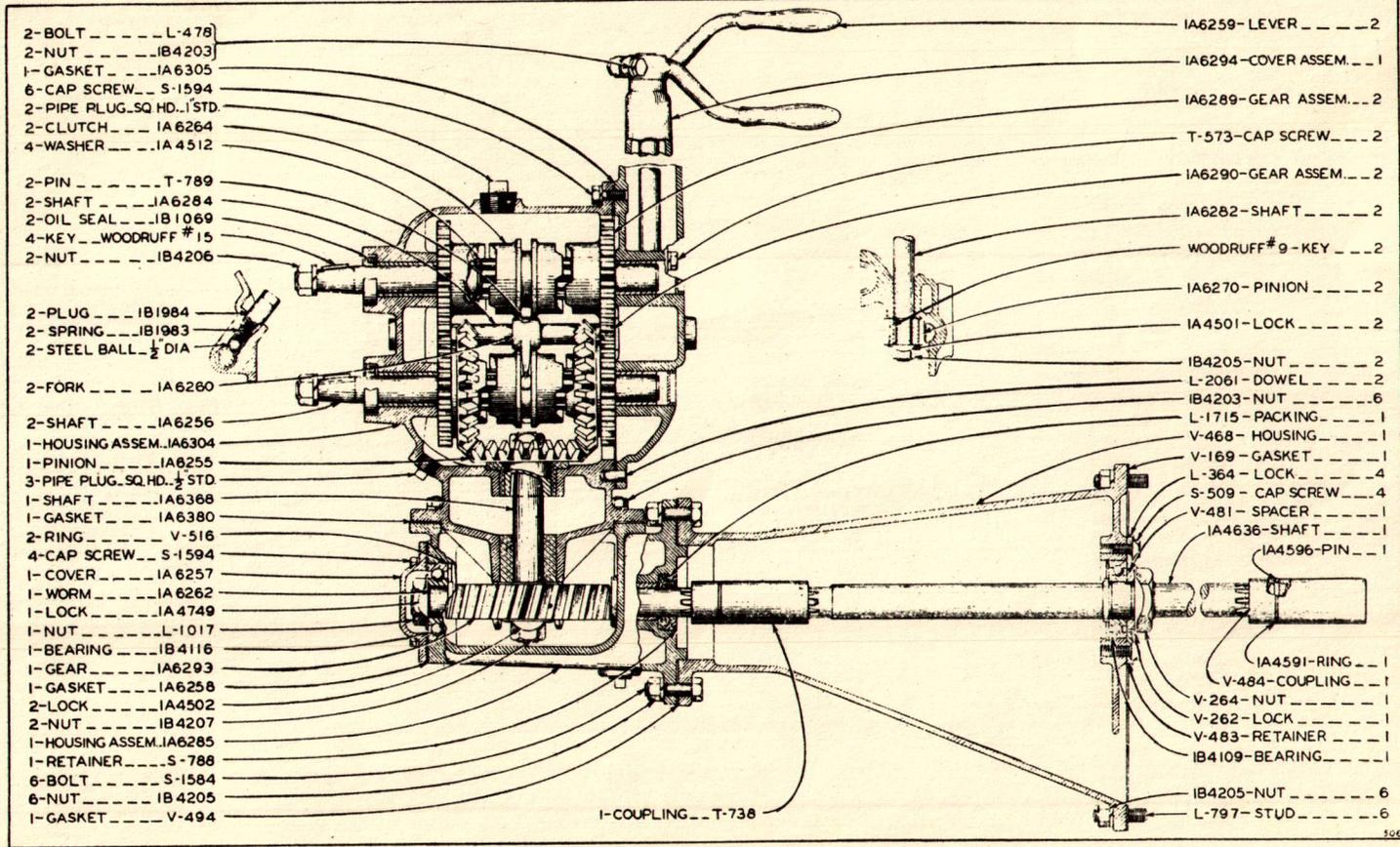
- 1-RETAINER -----V-507
- 1-FORK -----V-509
- 1-PIN -----T-789
- 1-HOUSING ASSEM. -----V-527
- 1-GASKET -----V-169
- 6-NUT -----IB4205
- 6-STUD -----L-1166
- 4-NUT -----IB4205
- 4-STUD -----L-1166  
(PART OF ASSEM. V-527)
- 1-GEAR -----(15T.) -----V-504
- 1-GASKET -----V-506
- 1-BEARING -----IB4126
- 1-COVER -----V-502
- 1-SPACER -----V-565
- 6-STUD -----L-2332  
(PART OF ASSEM. V-528)
- 6-NUT -----IB4203
- 1-GUARD ASSEM. -----7B1881
- 1-SHAFT -----IB1758
- 1-THROWER -----T-314
- 1-BEARING -----IB4118
- 1-COVER ASSEM. -----V-528



- T-781-ARM -----1
- 5B4693-TAPER PIN -----1
- V-512-COVER -----1
- S-1594-CAP SCREW -----6
- V-181-GASKET -----1
- S-2016-PLUNGER -----1
- S-1012-SPRING -----1
- S-1591-CAP SCREW -----2
- V-510-BEARING -----1
- V-511-SHAFT -----1
- V-508-SHAFT -----1
- V-503-SHAFT -----1
- 1A4591-RING -----1
- 1A4596-PIN -----1
- V-484-COUPLING -----1
- IB4109-BEARING -----1
- T-805-WASHER -----1
- IB4116-BEARING -----1
- S-509-CAP SCREW -----4
- L-364-LOCK -----6
- V-121-GEAR -----(35T.) -----1
- V-133-KEY -----1

V-518A REAR POWER TAKE-OFF GROUP (For use on Top Seat Tractors)  
 1A4671 REAR POWER TAKE-OFF GROUP (For use on Rear Seat Tractors)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



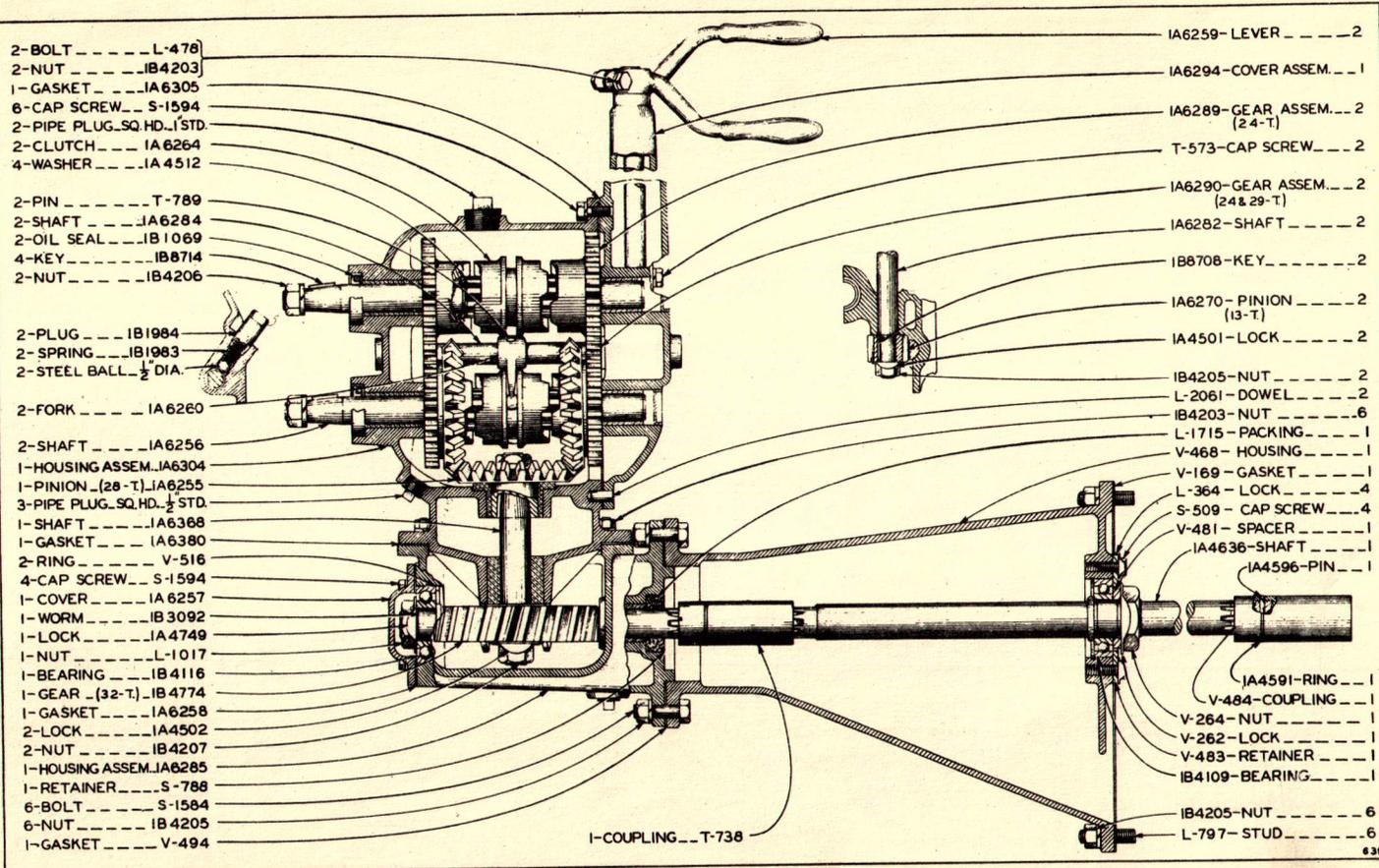
- 2-BOLT ----- L-478
- 2-NUT ----- IB4203
- 1-GASKET ----- IA6305
- 6-CAP SCREW --- S-1594
- 2-PIPE PLUG SQ HD. 1 STD
- 2-CLUTCH ----- IA6264
- 4-WASHER ----- IA4512
- 2-PIN ----- T-789
- 2-SHAFT ----- IA6284
- 2-OIL SEAL --- IB1069
- 4-KEY --- WOODRUFF #15
- 2-NUT ----- IB4206
- 2-PLUG ----- IB1984
- 2-SPRING --- IB1983
- 2-STEEL BALL 1/2 DIA
- 2-FORK ----- IA6260
- 2-SHAFT ----- IA6256
- 1-HOUSING ASSEM. IA6304
- 1-PINION ----- IA6255
- 3-PIPE PLUG SQ HD. 1/2 STD
- 1-SHAFT ----- IA6366
- 1-GASKET ----- IA6380
- 2-RING ----- V-516
- 4-CAP SCREW --- S-1594
- 1-COVER ----- IA6257
- 1-WORM ----- IA6262
- 1-LOCK ----- IA4749
- 1-NUT ----- L-1017
- 1-BEARING --- IB4116
- 1-GEAR ----- IA6293
- 1-GASKET ----- IA6258
- 2-LOCK ----- IA4502
- 2-NUT ----- IB4207
- 1-HOUSING ASSEM. IA6285
- 1-RETAINER --- S-788
- 6-BOLT ----- S-1584
- 6-NUT ----- IB4205
- 1-GASKET ----- V-494

- IA6259 - LEVER ----- 2
- IA6294 - COVER ASSEM. --- 1
- IA6289 - GEAR ASSEM. --- 2
- T-573 - CAP SCREW --- 2
- IA6290 - GEAR ASSEM. --- 2
- IA6282 - SHAFT ----- 2
- WOODRUFF #9 - KEY ----- 2
- IA6270 - PINION ----- 2
- IA4501 - LOCK ----- 2
- IB4205 - NUT ----- 2
- L-2061 - DOWEL ----- 2
- IB4203 - NUT ----- 6
- L-1715 - PACKING ----- 1
- V-468 - HOUSING ----- 1
- V-169 - GASKET ----- 1
- L-364 - LOCK ----- 4
- S-509 - CAP SCREW --- 4
- V-481 - SPACER ----- 1
- IA4636 - SHAFT ----- 1
- IA4596 - PIN ----- 1
- IA4591 - RING ----- 1
- V-484 - COUPLING ----- 1
- V-264 - NUT ----- 1
- V-262 - LOCK ----- 1
- V-483 - RETAINER ----- 1
- IB4109 - BEARING ----- 1
- IB4205 - NUT ----- 6
- L-797 - STUD ----- 6

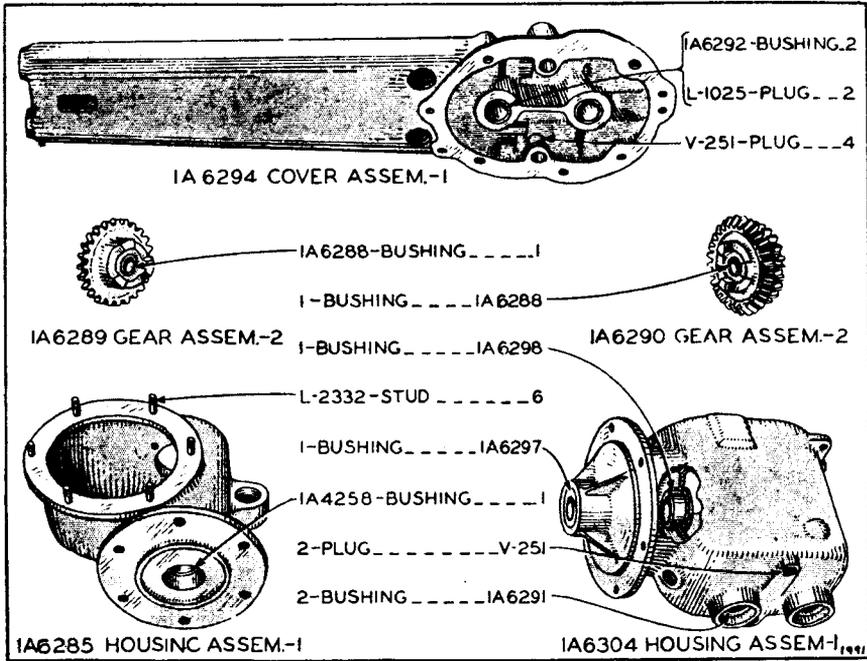
I-COUPLING - T-736

1A6242 REAR DOUBLE POWER TAKE-OFF GROUP

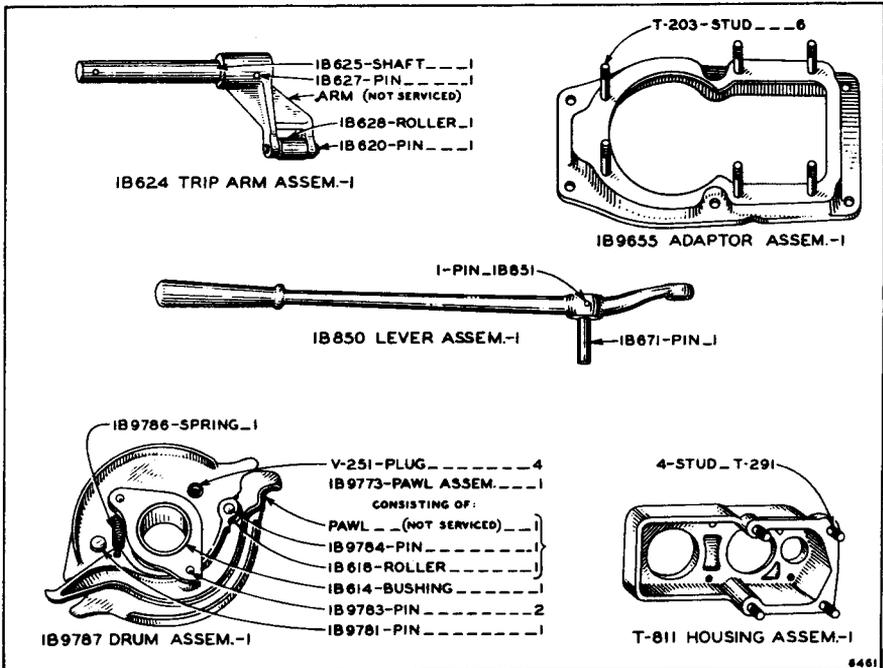
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



1B5733 REAR DOUBLE POWER TAKE-OFF GROUP



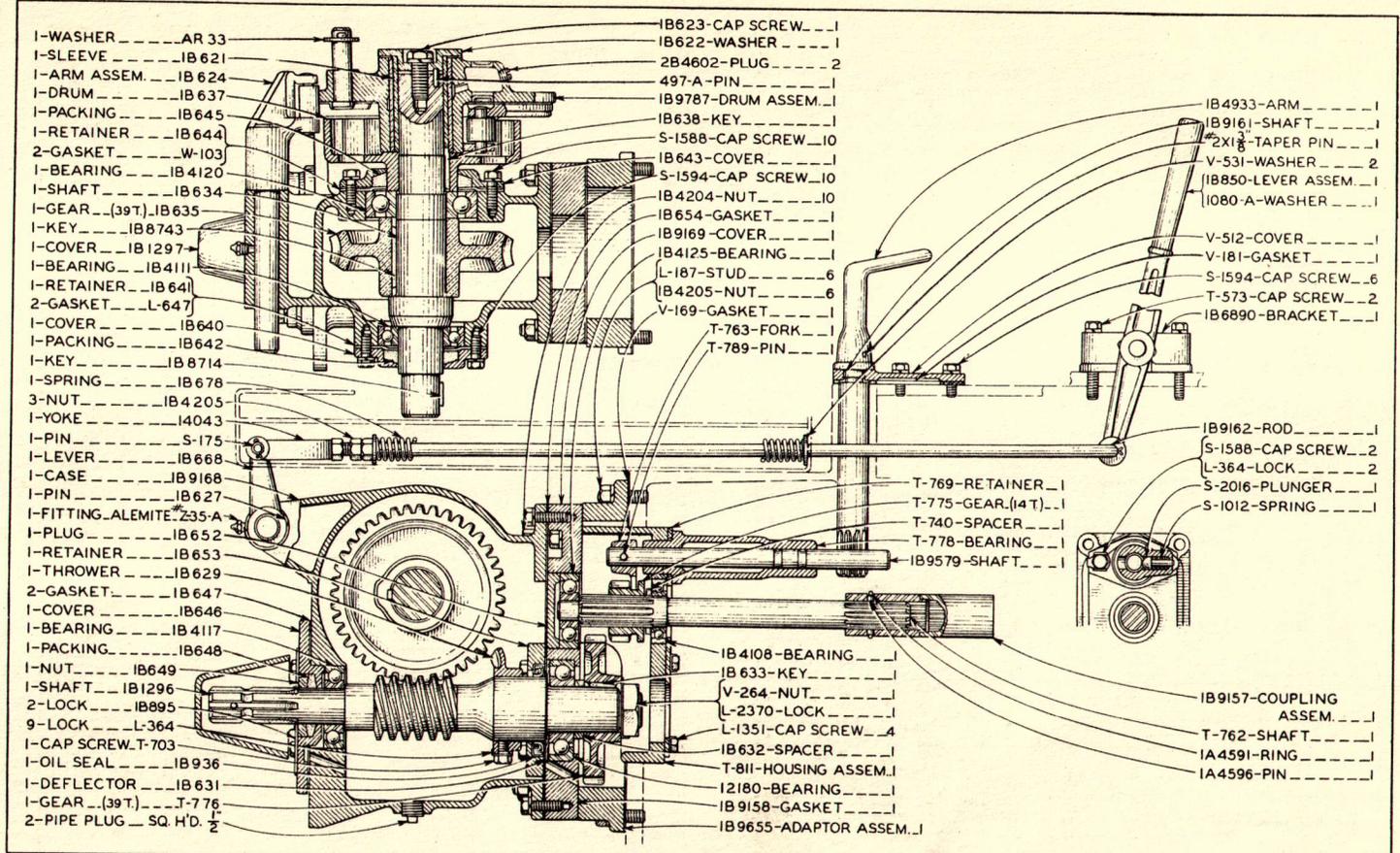
1A6242 AND 1B5733 REAR DOUBLE POWER TAKE-OFF GROUP ASSEMBLIES



1B9570 REAR DOUBLE POWER TAKE-OFF AND POWER LIFT GROUP ASSEMBLIES

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



- 1-WASHER ----AR 33
- 1-SLEEVE ----IB 621
- 1-ARM ASSEM. IB 624
- 1-DRUM ----IB 637
- 1-PACKING ----IB 645
- 1-RETAINER IB 644
- 2-GASKET ----W-103
- 1-BEARING IB 4120
- 1-SHAFT ----IB 634
- 1-GEAR (39T) IB 635
- 1-KEY ----IB 6743
- 1-COVER ----IB 1297
- 1-BEARING IB 4111
- 1-RETAINER IB 641
- 2-GASKET ----L-647
- 1-COVER ----IB 640
- 1-PACKING ----IB 642
- 1-KEY ----IB 8714
- 1-SPRING ----IB 678
- 3-NUT ----IB 4 205
- 1-YOKE ----I4043
- 1-PIN ----S-175
- 1-LEVER ----IB 668
- 1-CASE ----IB 9168
- 1-PIN ----IB 627
- 1-FITTING-ALEMITE 235-A
- 1-PLUG ----IB 652
- 1-RETAINER IB 653
- 1-THROWER IB 629
- 2-GASKET ----IB 647
- 1-COVER ----IB 646
- 1-BEARING IB 4117
- 1-PACKING ----IB 648
- 1-NUT ----IB 649
- 1-SHAFT ----IB 1296
- 2-LOCK ----IB 895
- 9-LOCK ----L-364
- 1-CAP SCREW-T.703
- 1-OIL SEAL ----IB 936
- 1-DEFLECTOR IB 631
- 1-GEAR (39T) T-776
- 2-PIPE PLUG SQ. H'D. 2

- IB623-CAP SCREW \_1
- IB622-WASHER \_1
- 2B4602-PLUG \_2
- 497-A-PIN \_2
- IB9787-DRUM ASSEM. 1
- IB638-KEY \_1
- S-1588-CAP SCREW 10
- IB643-COVER \_1
- S-1594-CAP SCREW 10
- IB4204-NUT \_10
- IB654-GASKET \_1
- IB9169-COVER \_1
- IB4125-BEARING \_1
- L-187-STUD \_6
- IB4205-NUT \_6
- V-169-GASKET \_1
- T-763-FORK \_1
- T-789-PIN \_1

- IB4933-ARM \_1
- IB9161-SHAFT \_1
- 2X1 3/8-TAPER PIN \_1
- V-531-WASHER \_2
- IB850-LEVER ASSEM. 1
- I060-A-WASHER \_1

- V-512-COVER \_1
- V-181-GASKET \_1
- S-1594-CAP SCREW \_6
- T-573-CAP SCREW \_2
- IB6890-BRACKET \_1

- IB9162-ROD \_1
- S-1588-CAP SCREW \_2
- L-364-LOCK \_2
- S-2016-PLUNGER \_1
- S-1012-SPRING \_1

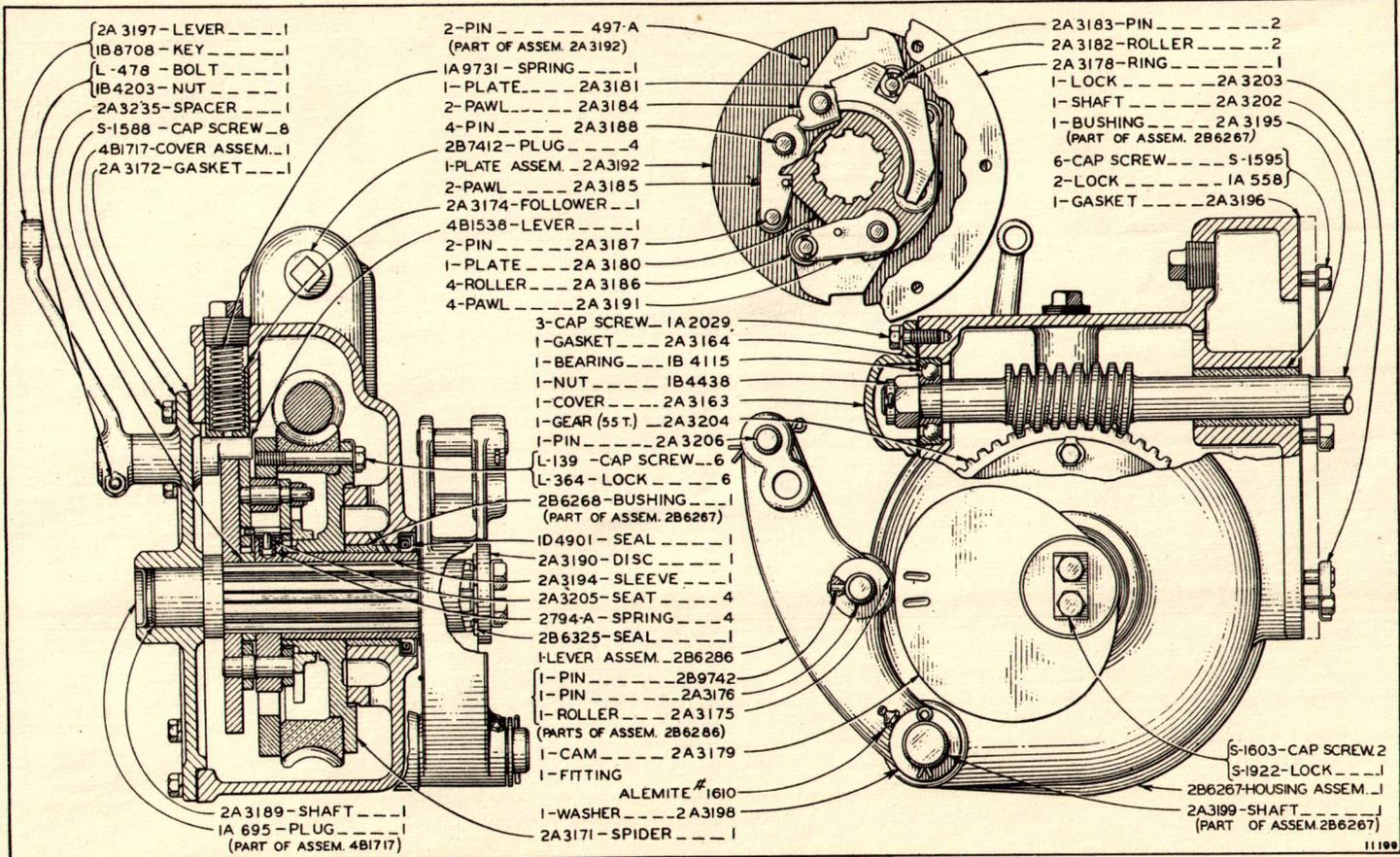
- T-769-RETAINER \_1
- T-775-GEAR (14T) \_1
- T-740-SPACER \_1
- T-778-BEARING \_1
- IB9579-SHAFT \_1

- IB 4108-BEARING \_1
- IB 633-KEY \_1
- V-264-NUT \_1
- L-2370-LOCK \_1
- L-1351-CAP SCREW \_4
- IB 632-SPACER \_1
- T-811-HOUSING ASSEM. 1
- I2180-BEARING \_1
- IB 9158-GASKET \_1
- IB 9655-ADAPTOR ASSEM. 1

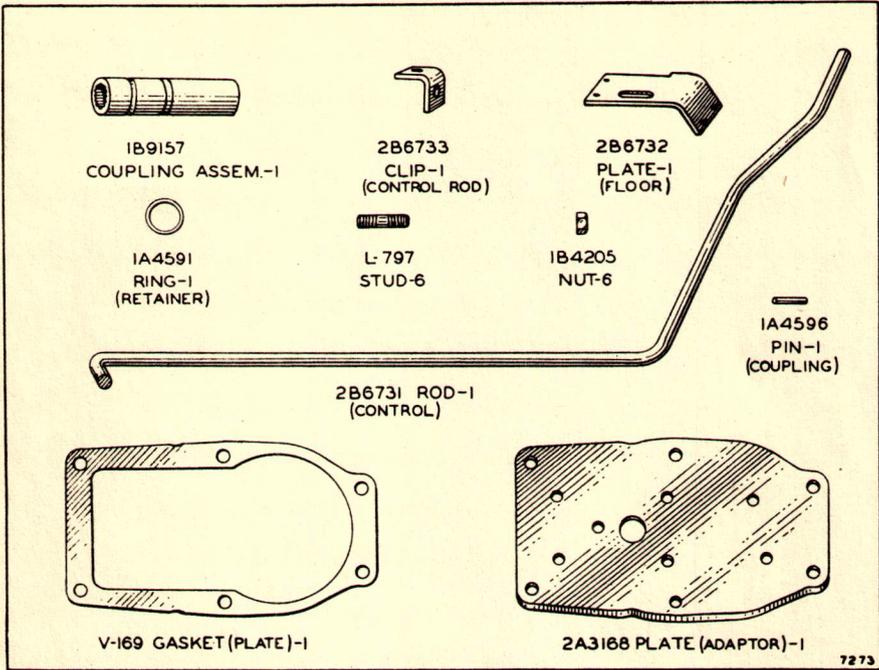
- IB9157-COUPLING ASSEM. 1
- T-762-SHAFT \_1
- IA4591-RING \_1
- IA4596-PIN \_1

PARTS CATALOG

IB9570 REAR DOUBLE POWER TAKE-OFF AND POWER LIFT GROUP



2B6290 POWER LIFT GROUP



2B6290 POWER LIFT GROUP PARTS

## LIST OF ACCESSORY MANUFACTURERS

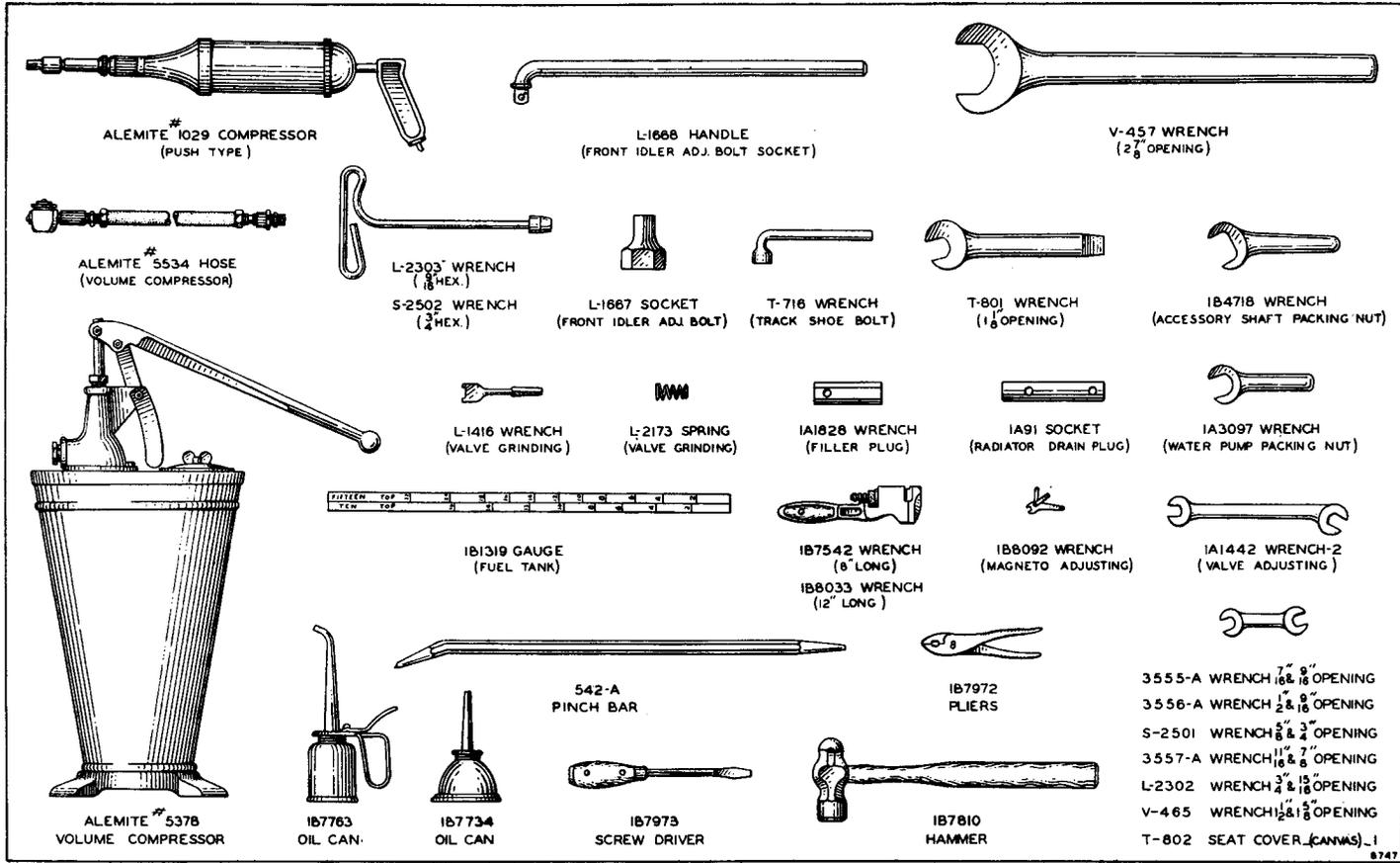
## "Eisemann"

Eisemann Magneto Corporation  
60 East 42nd Street, New York, New York

## "Ensign"

Ensign Carburetor Co., Ltd.  
7010 S. Alameda Street, Huntington Park, California  
or  
2644 S. Michigan Avenue, Chicago, Illinois

**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**



# ALEMITE 1029 COMPRESSOR  
(PUSH TYPE)

L1668 HANDLE  
(FRONT IDLER ADJ. BOLT SOCKET)

V-457 WRENCH  
(2 7/8" OPENING)

# ALEMITE 5534 HOSE  
(VOLUME COMPRESSOR)

L-2303 WRENCH  
( 3/8" HEX.)

L1667 SOCKET  
(FRONT IDLER ADJ. BOLT)

T-716 WRENCH  
(TRACK SHOE BOLT)

T-801 WRENCH  
(1 1/8" OPENING)

1B4718 WRENCH  
(ACCESSORY SHAFT PACKING NUT)

S-2502 WRENCH  
( 3/4" HEX.)

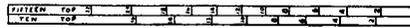
L-1416 WRENCH  
(VALVE GRINDING)

L-2173 SPRING  
(VALVE GRINDING)

1A1828 WRENCH  
(FILLER PLUG)

1A91 SOCKET  
(RADIATOR DRAIN PLUG)

1A3097 WRENCH  
(WATER PUMP PACKING NUT)



1B1319 GAUGE  
(FUEL TANK)



1B7542 WRENCH  
(6" LONG)



1B8092 WRENCH  
(MAGNETO ADJUSTING)

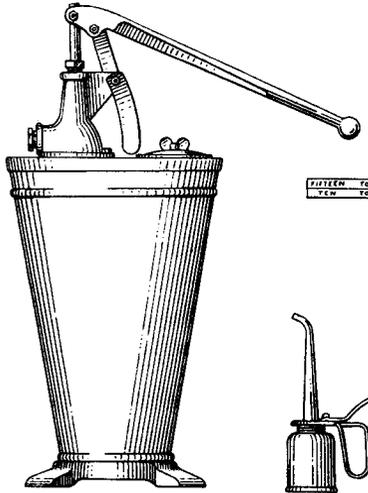


1A1442 WRENCH-2  
(VALVE ADJUSTING)

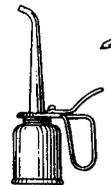
1B8033 WRENCH  
(12" LONG)



1B7972  
PLIERS



# ALEMITE 5378  
VOLUME COMPRESSOR



1B7763  
OIL CAN



1B7734  
OIL CAN



542-A  
PINCH BAR



1B7973  
SCREW DRIVER



1B7810  
HAMMER

3555-A WRENCH 7 7/8" OPENING

3556-A WRENCH 2 1/8" OPENING

S-2501 WRENCH 5/8" & 3/4" OPENING

3557-A WRENCH 1 1/8" OPENING

L-2302 WRENCH 3/4" & 1 1/8" OPENING

V-465 WRENCH 1 1/2" & 1 3/4" OPENING

T-802 SEAT COVER (CANVAS) 1

1A2549 TOOL GROUP (With Volume Compressor)  
4B7507 TOOL GROUP (Without Volume Compressor)

**CATERPILLAR**

Reg. U. S. Pat. Off.