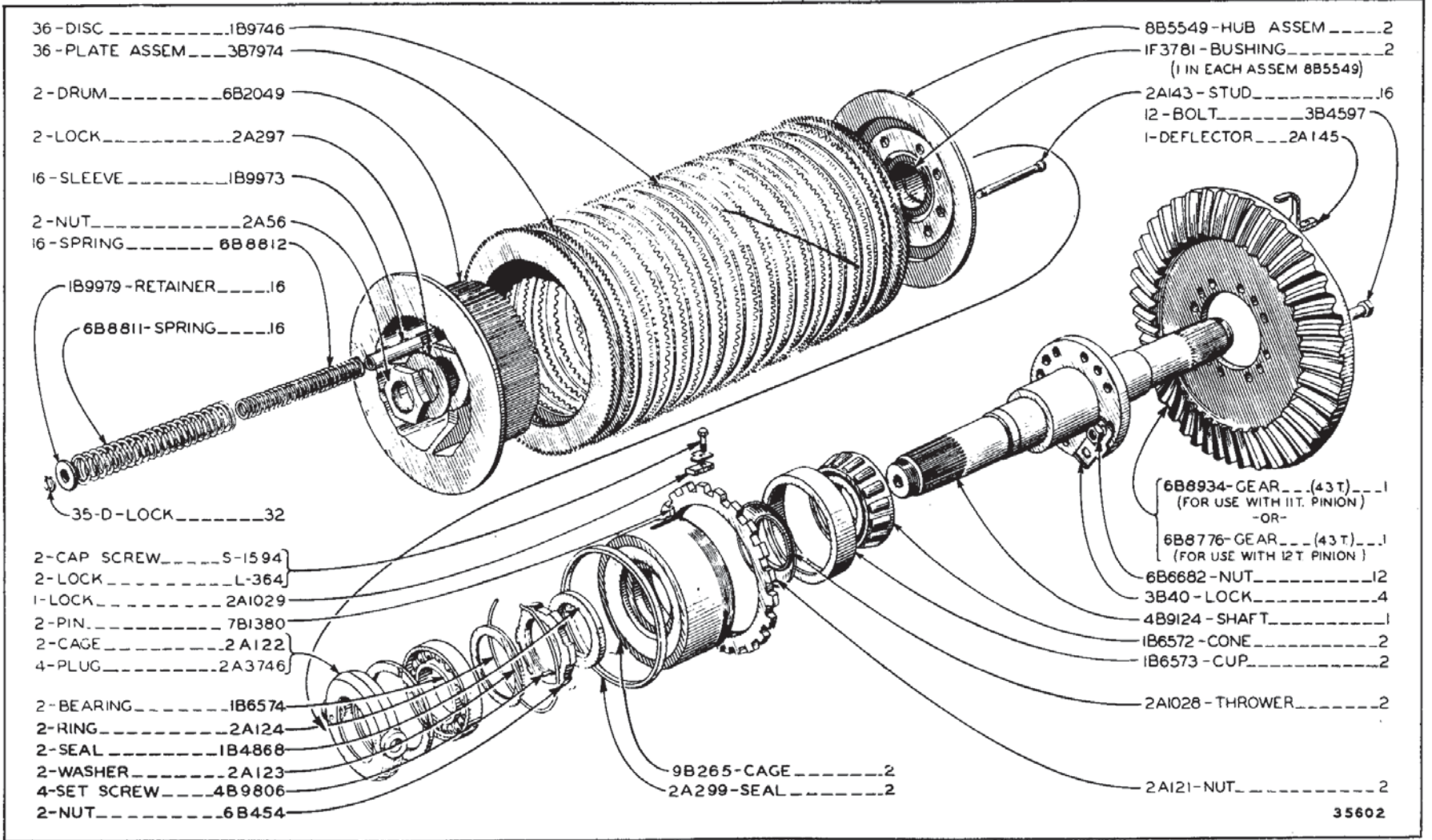
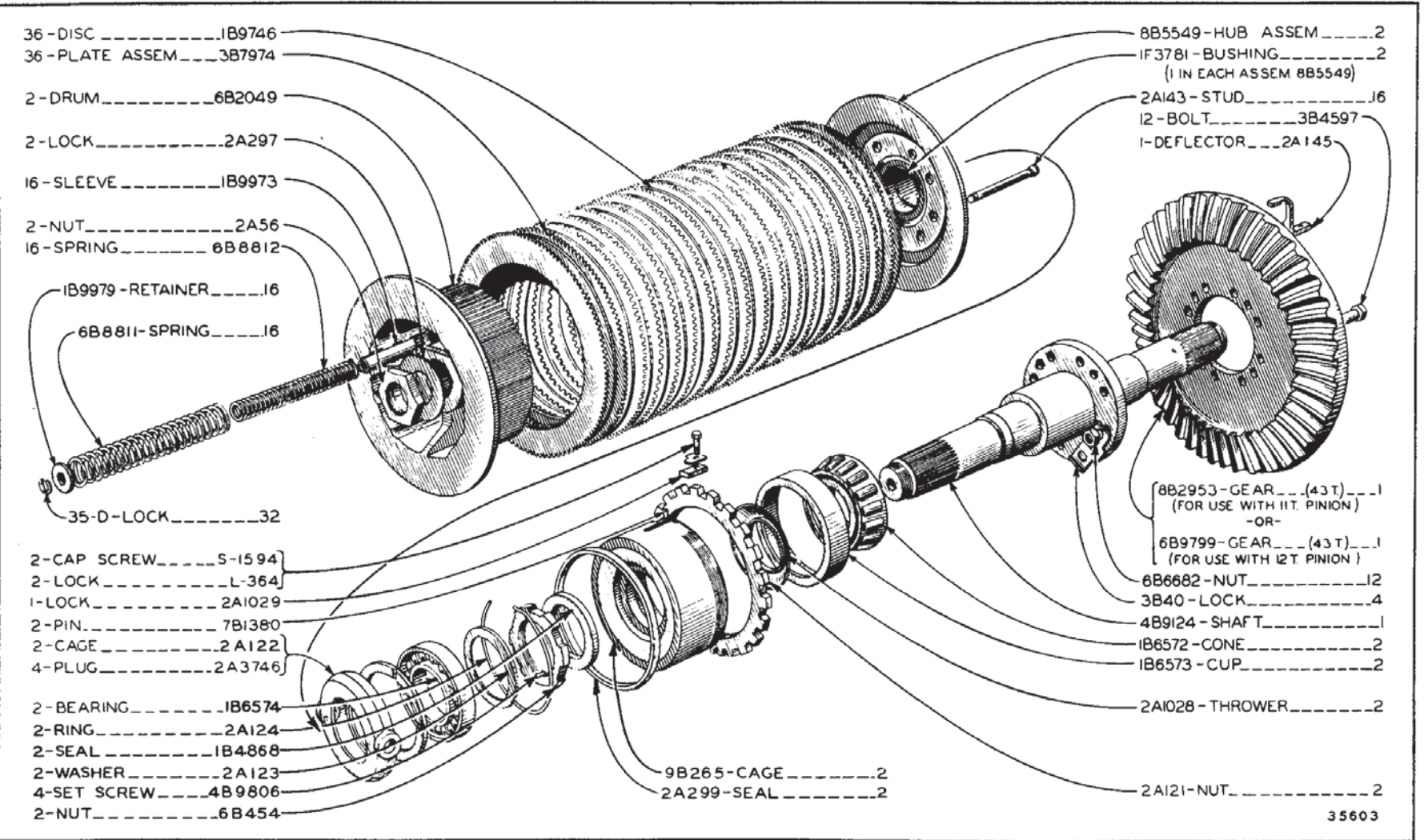


ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



**STEERING CLUTCH**  
 Serial No. 8R1 to 8R5102 Inclusive  
 Refer to Page 114 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



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**STEERING CLUTCH**  
 Effective with Serial No. 8R5103  
 Refer to Page 114 for special parts

CLUTCH, TRANSMISSION AND CHASSIS 71