

D6 TRACTOR 74 INCH GAUGE

HOW TO ORDER PARTS

Please be sure to furnish the quantity, part number and name of each part wanted. It is also important to give the serial number of the machine for which the parts are intended. Location of serial number plates may be determined by referring to the "Specifications" page of this parts book. It is suggested that you write the serial number of your machine in this space so that it will be readily available when you need it.

THIS PARTS BOOK FOR
MACHINE SERIAL NUMBER

9U.....

To insure prompt delivery, please don't overlook furnishing the correct name of the consignee, also the street address, town, county and state to which the parts are to be shipped, and indicate whether shipment is to be made by freight, express, parcel post or by other means.

WHERE TO ORDER PARTS

Caterpillar dealers maintain over 400 stores in the United States, and similar establishments are located strategically in nearly all countries throughout the world. These organizations are backed by the extensive facilities and resources of Caterpillar Tractor Co.

Dealer personnel are factory trained in the stocking and issuing of parts, and large stocks are constantly maintained to insure prompt service. Contact your nearest Caterpillar dealer to make sure that he has your name and address, the correct serial number of your machine, and an accurate list of accessories and attachments. This record will facilitate the issuance of parts when you need them in a hurry.

WHAT THE CATERPILLAR DEALER CAN DO FOR YOU

Caterpillar dealers are in the business of making it economical and profitable for you to own and operate Caterpillar machinery. They are in constant touch with the factory for new developments in repair and maintenance methods, operating procedures, and parts requirements. Their parts stocks are active and up-to-date, including all parts normally required to protect your investment in Caterpillar machinery.

Nearly all Caterpillar dealers offer 24-hour emergency service. For quick reference, write the name and address of the local dealer on your desk pad or the front of your phone book.

ONLY CATERPILLAR PARTS GIVE CATERPILLAR PERFORMANCE

The same quality and craftsmanship that has made Caterpillar products famous throughout the world is built into all Caterpillar replacement parts.

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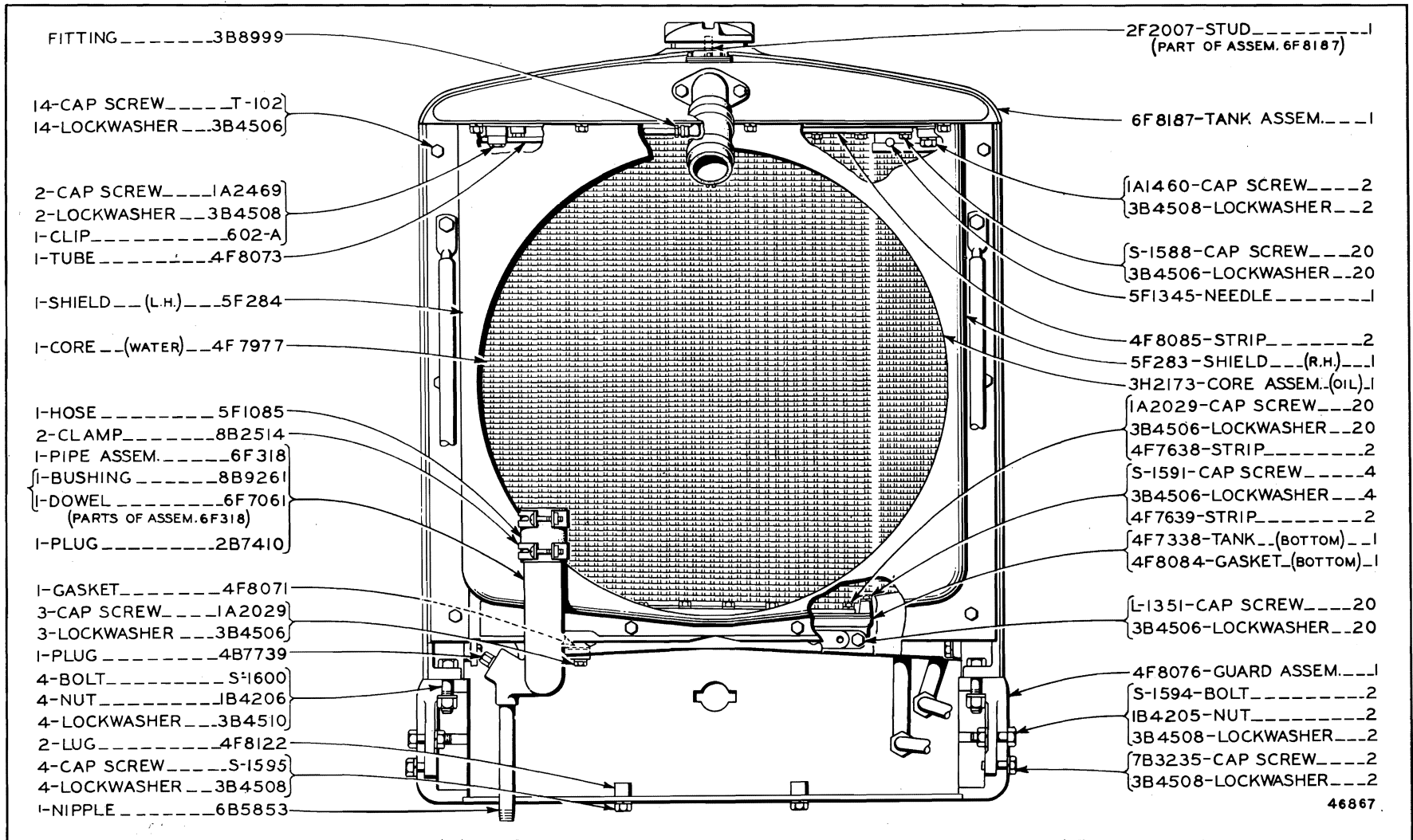
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ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

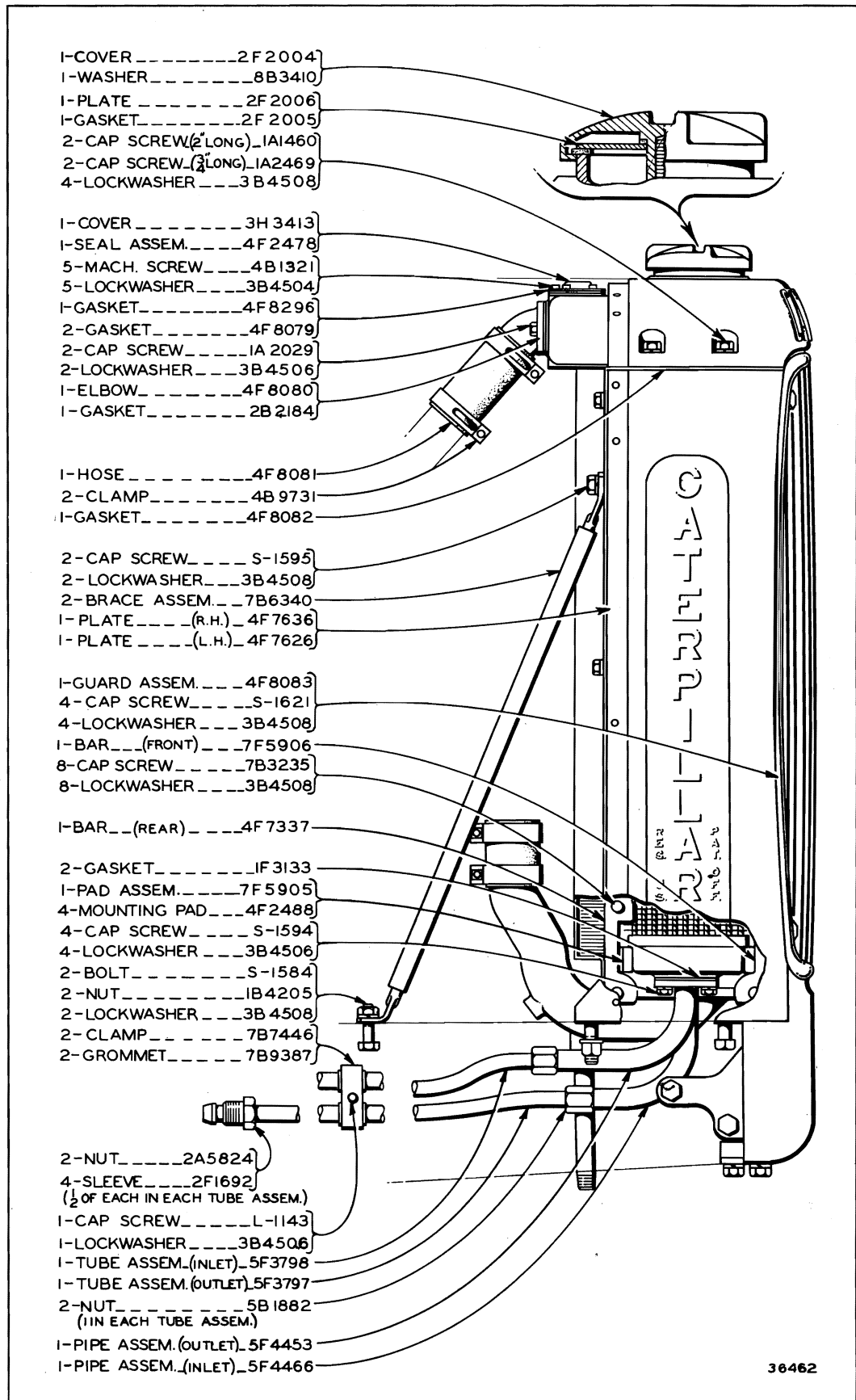
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"CATERPILLAR" D6 TRACTOR



4F6771 RADIATOR AND OIL COOLER GROUP—Rear View
 Serial No. 9U13263 to 9U13372 inclusive
 Note: 6F6041 Rust Inhibitor is available

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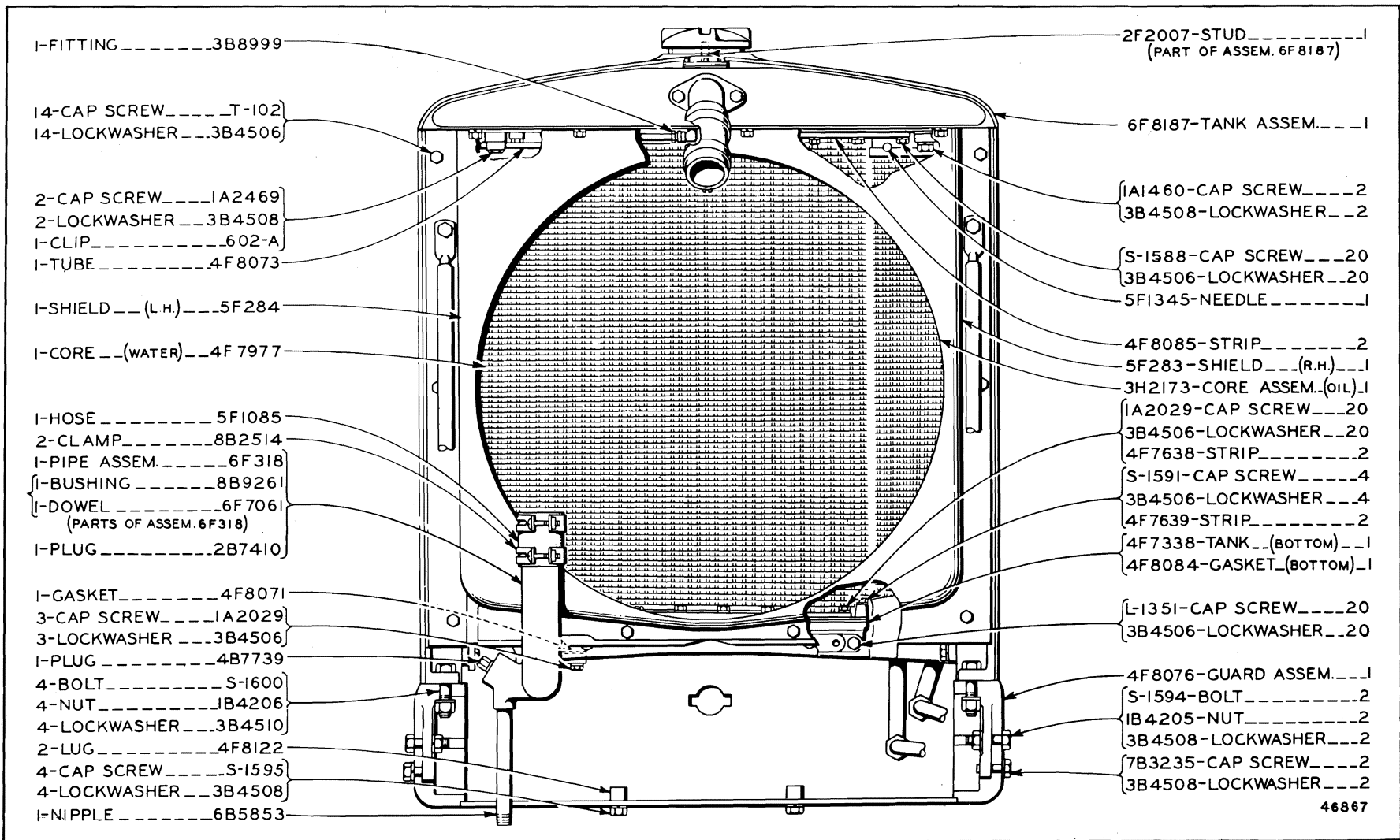
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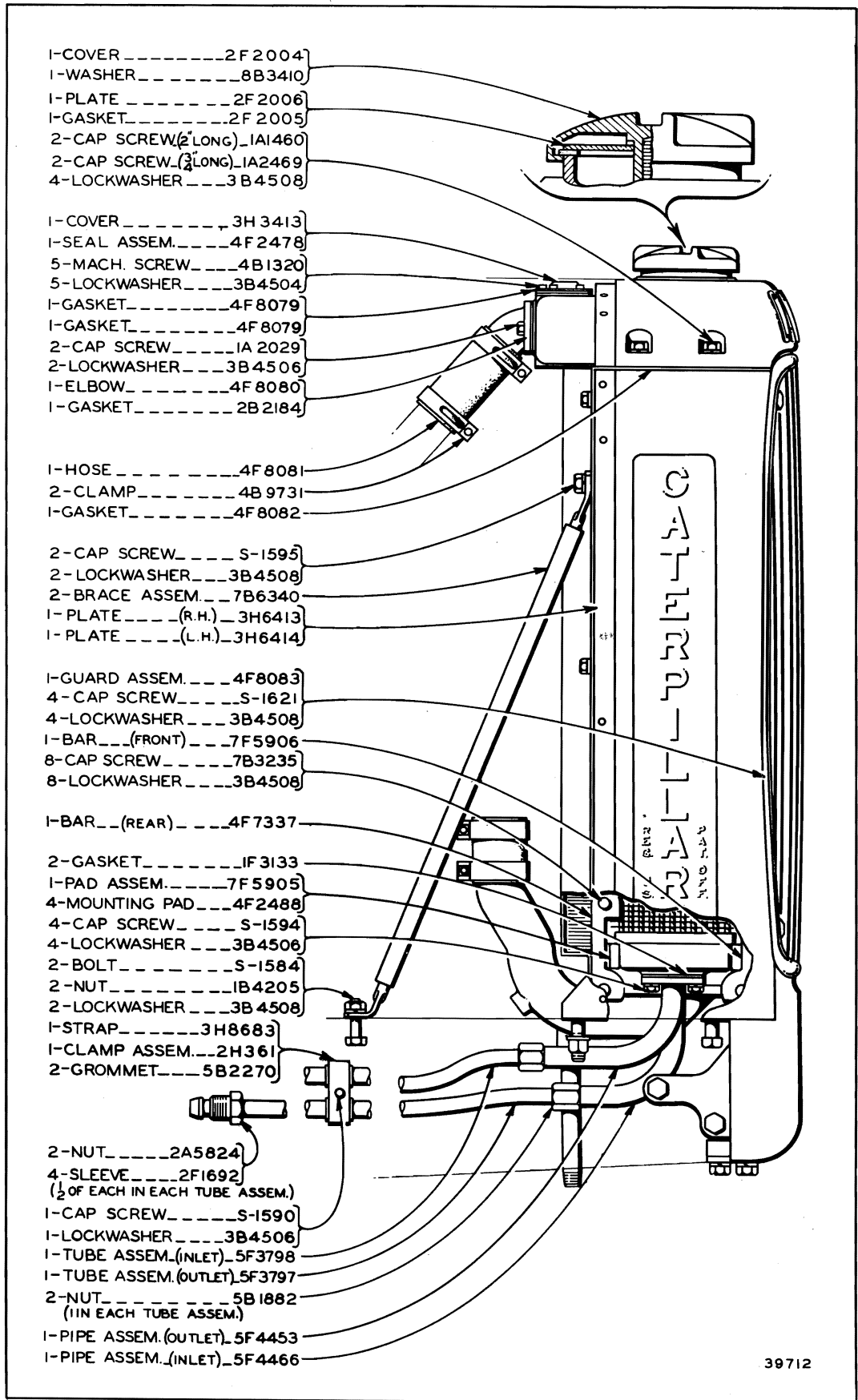
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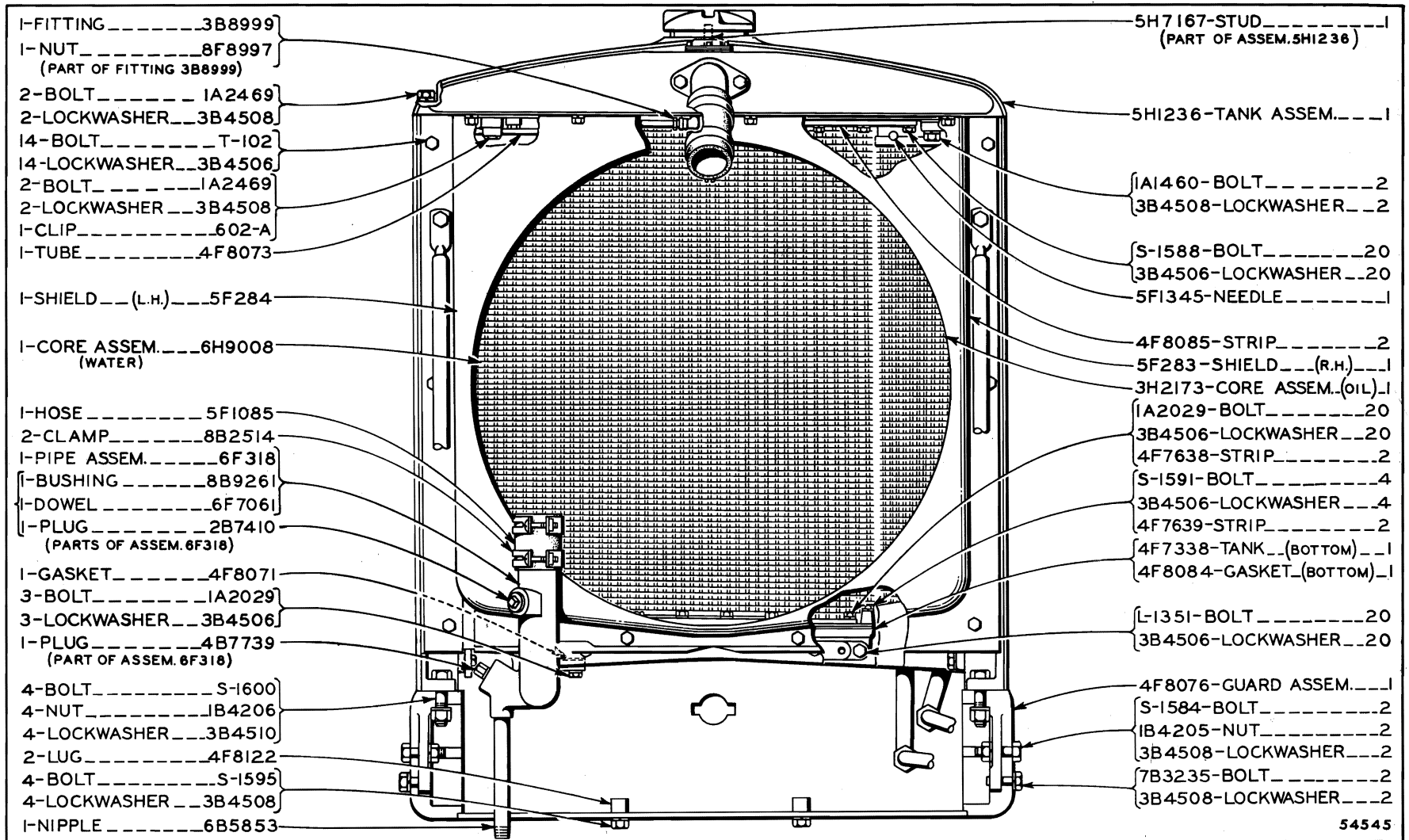
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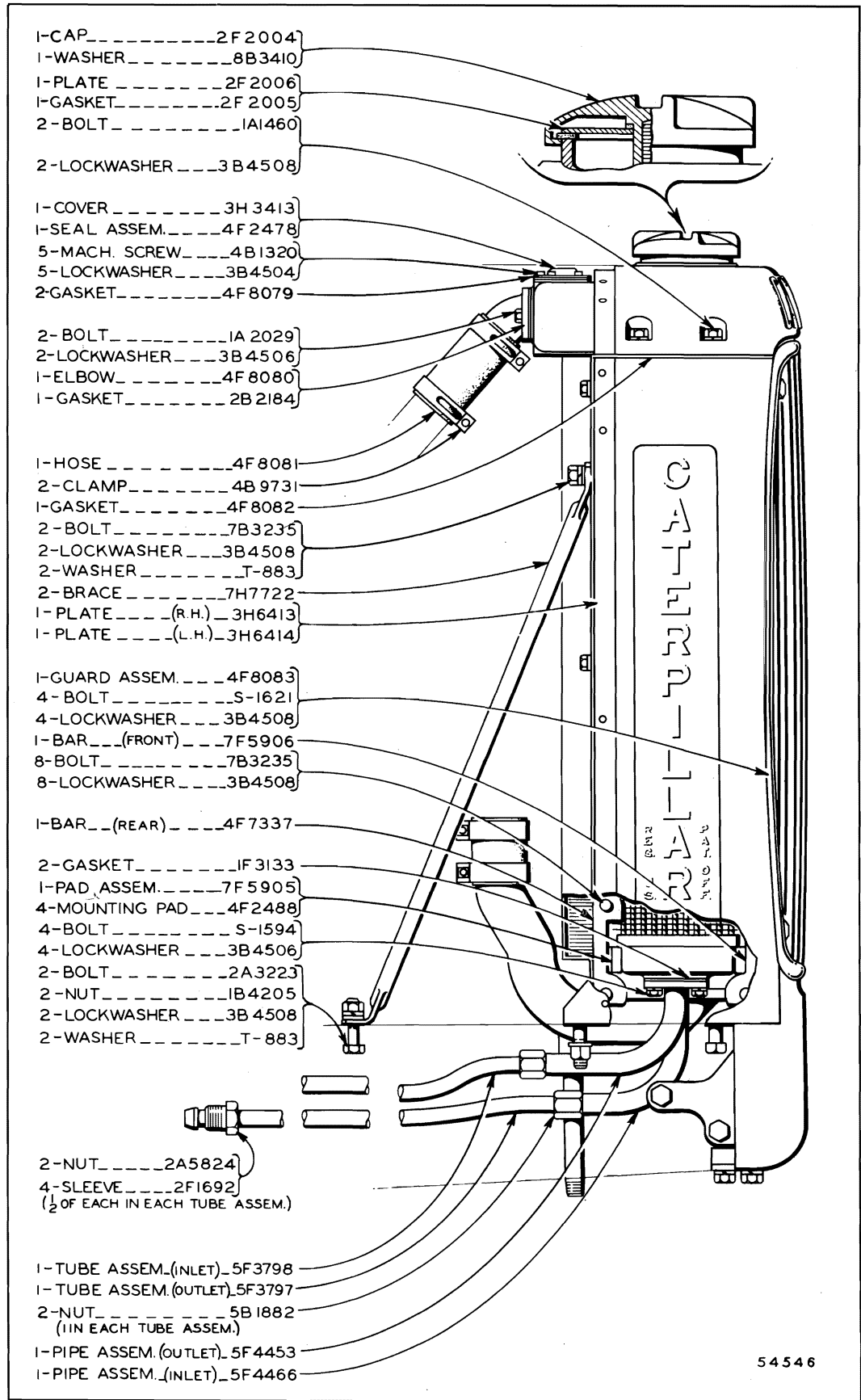
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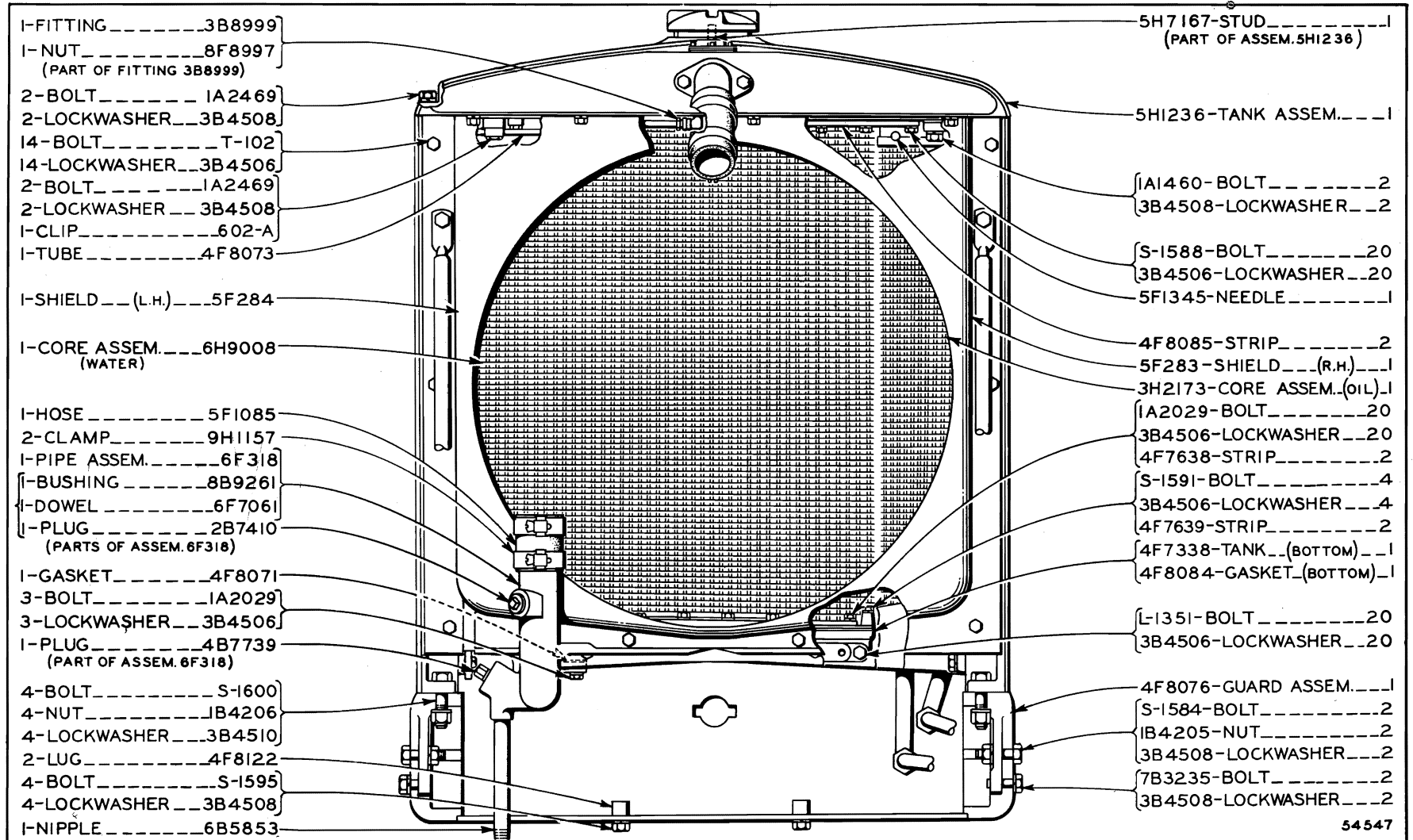
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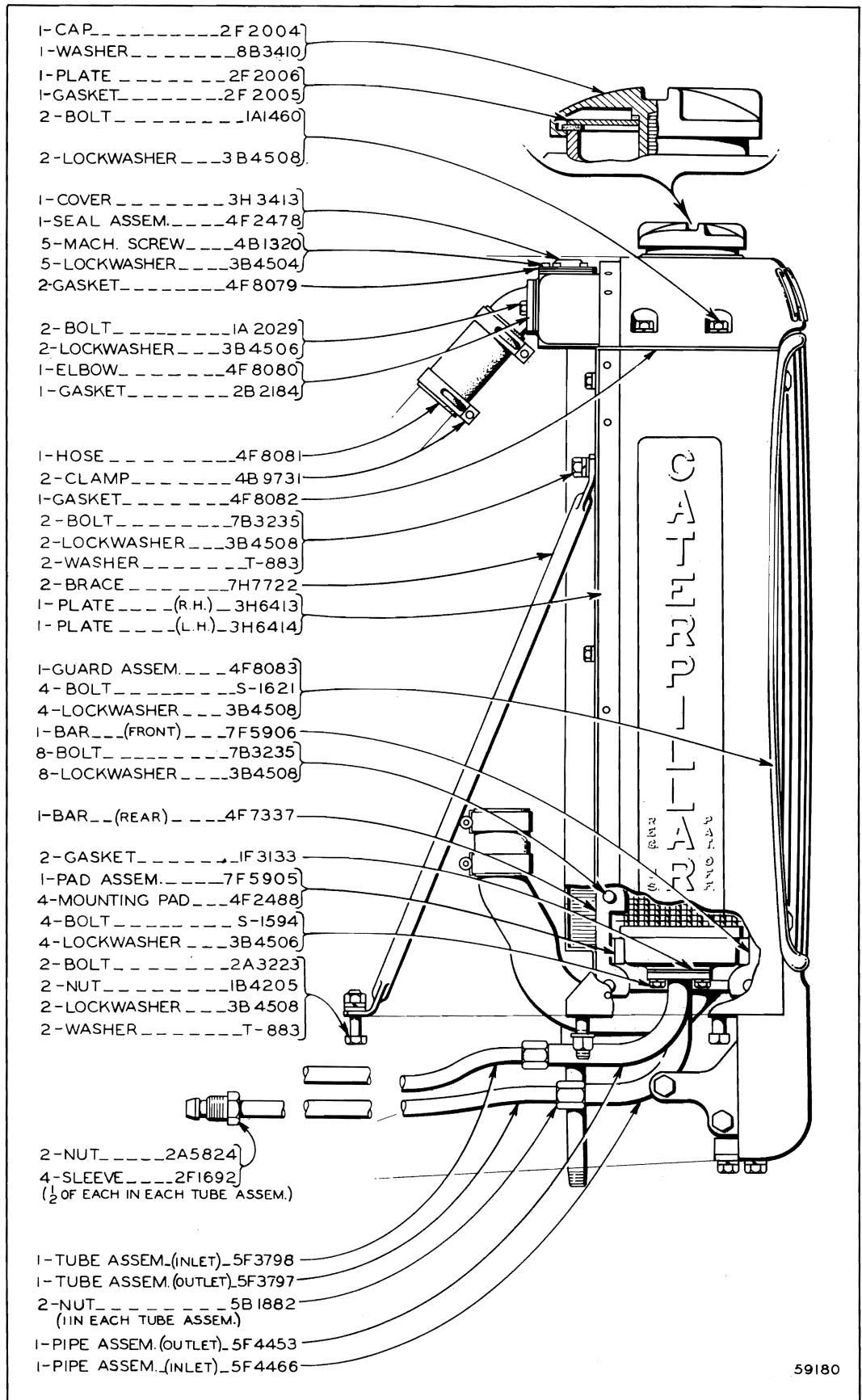
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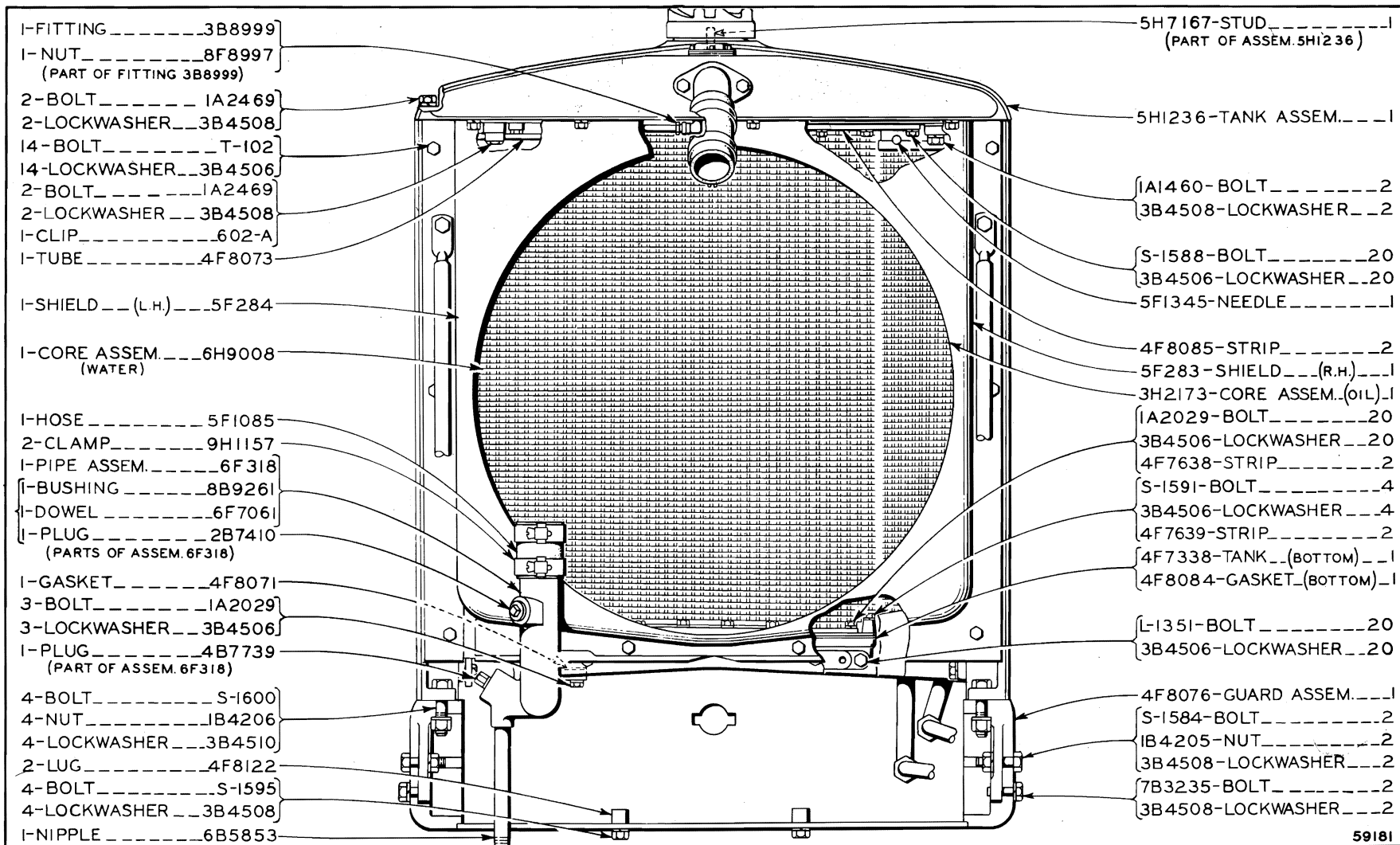
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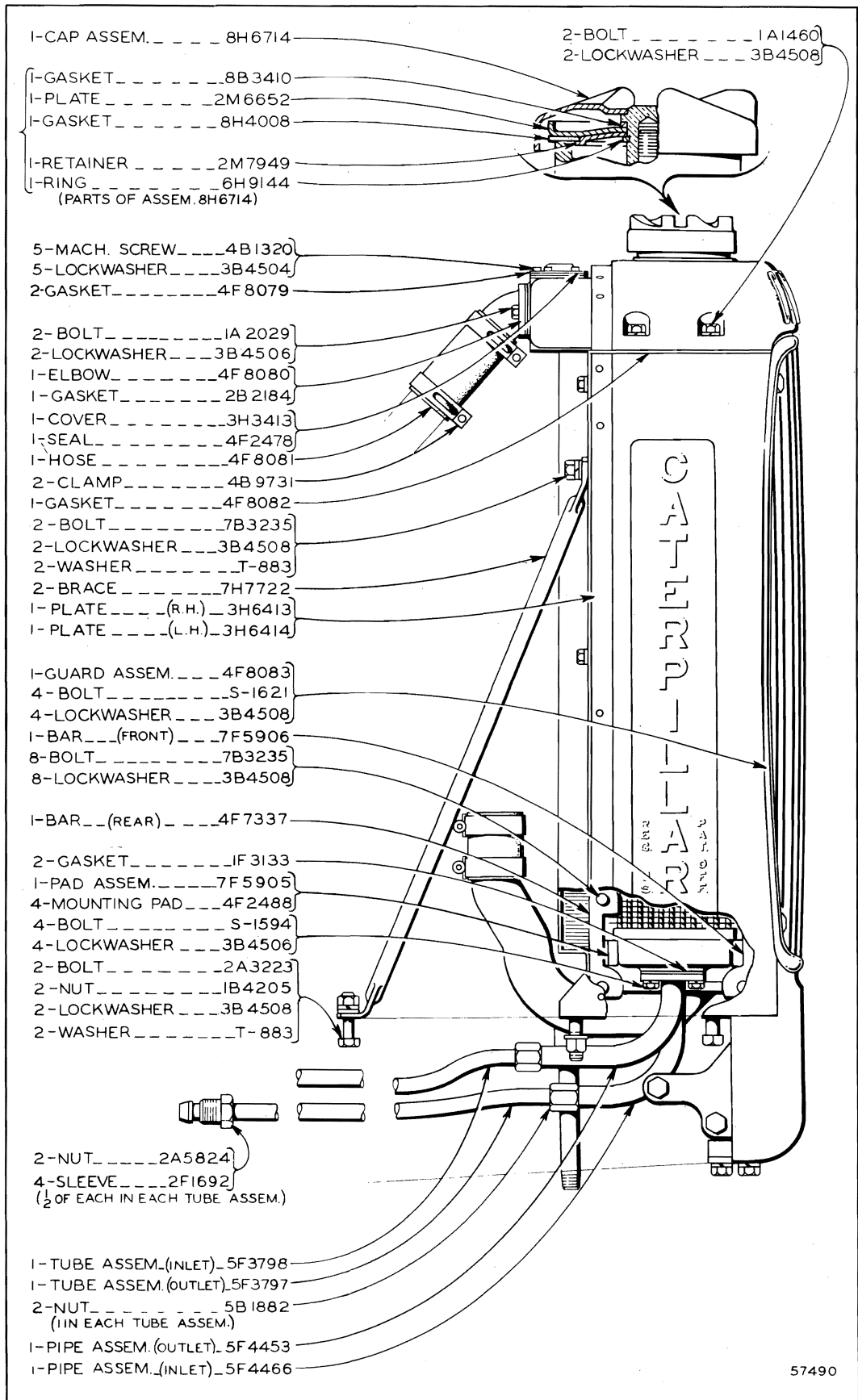
16D "CATERPILLAR" D6 TRACTOR



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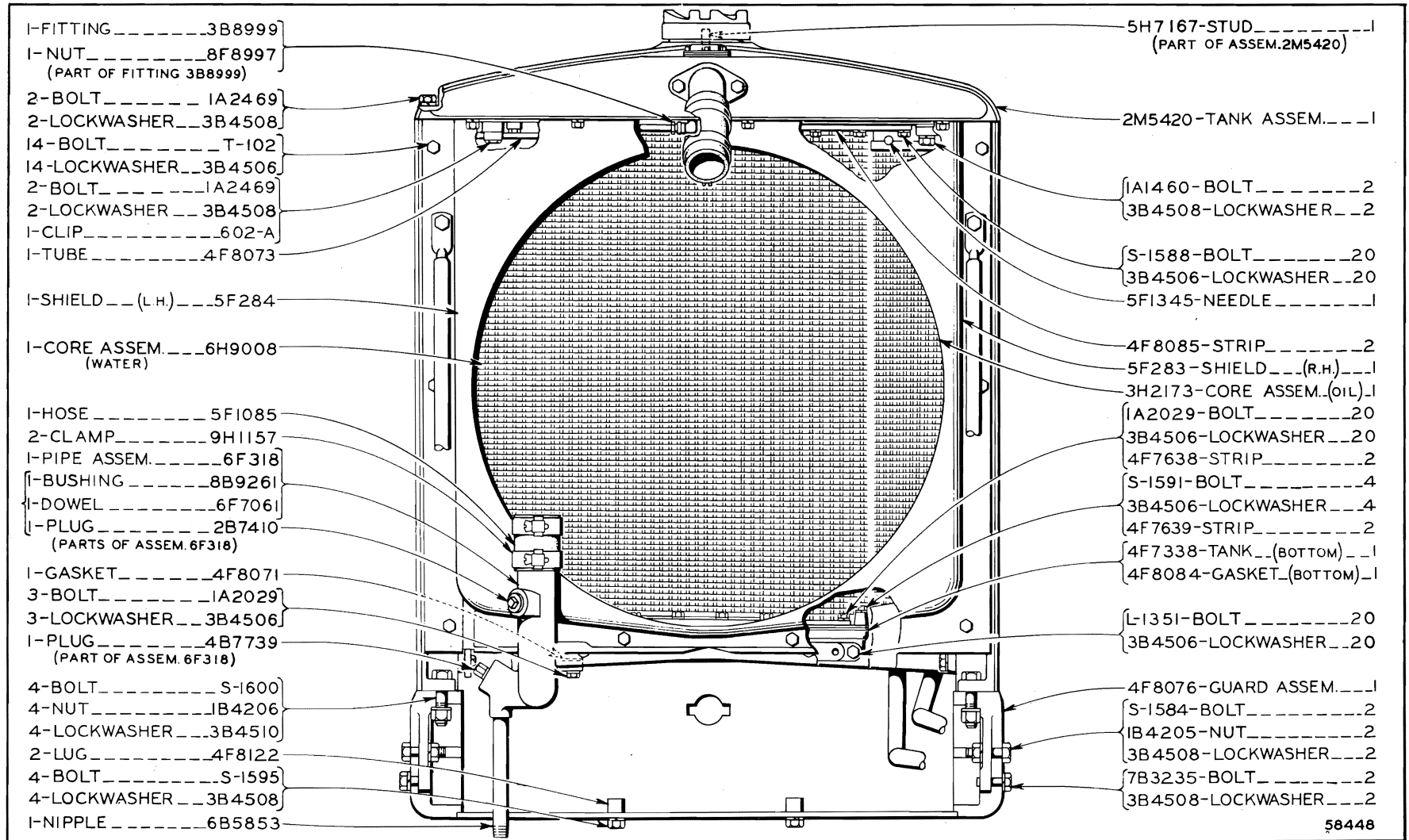


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16F "CATERPILLAR" D6 TRACTOR

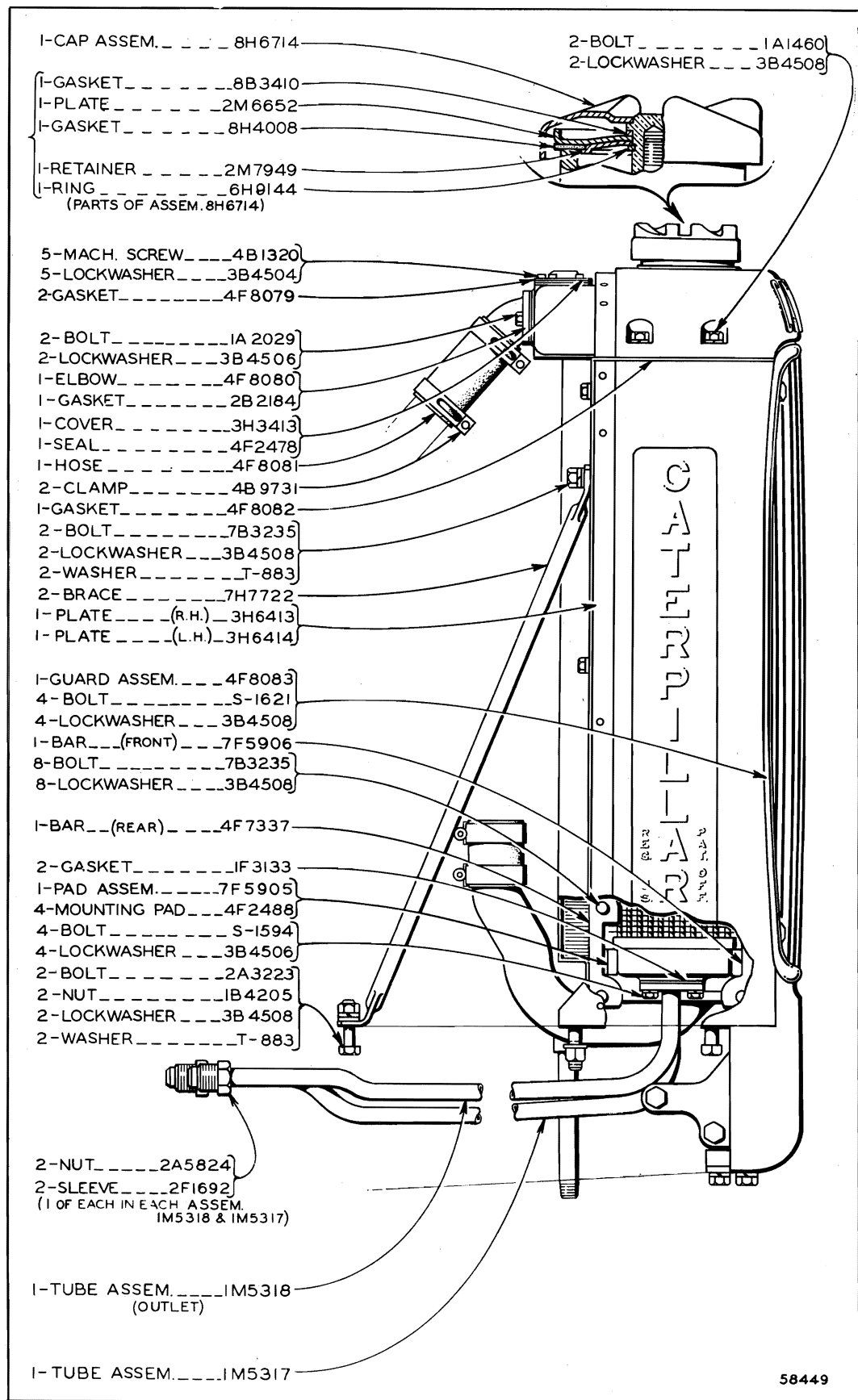


- 1-FITTING _____ 3B8999
- 1-NUT _____ 8F8997
(PART OF FITTING 3B8999)
- 2-BOLT _____ 1A2469
- 2-LOCKWASHER ___ 3B4508
- 14-BOLT _____ T-102
- 14-LOCKWASHER ___ 3B4506
- 2-BOLT _____ 1A2469
- 2-LOCKWASHER ___ 3B4508
- 1-CLIP _____ 602-A
- 1-TUBE _____ 4F8073
- 1-SHIELD __ (L.H.) ___ 5F284
- 1-CORE ASSEM. ___ 6H9008
(WATER)
- 1-HOSE _____ 5F1085
- 2-CLAMP _____ 9H1157
- 1-PIPE ASSEM. ___ 6F318
- 1-BUSHING _____ 8B9261
- 1-DOWEL _____ 6F7061
- 1-PLUG _____ 2B7410
(PARTS OF ASSEM. 6F318)
- 1-GASKET _____ 4F8071
- 3-BOLT _____ 1A2029
- 3-LOCKWASHER ___ 3B4506
- 1-PLUG _____ 4B7739
(PART OF ASSEM. 6F318)
- 4-BOLT _____ S-1600
- 4-NUT _____ 1B4206
- 4-LOCKWASHER ___ 3B4510
- 2-LUG _____ 4F8122
- 4-BOLT _____ S-1595
- 4-LOCKWASHER ___ 3B4508
- 1-NIPPLE _____ 6B5853

- 5H7167-STUD _____ 1
(PART OF ASSEM. 2M5420)
- 2M5420-TANK ASSEM. ___ 1
- 1A1460-BOLT _____ 2
- 3B4508-LOCKWASHER ___ 2
- S-1588-BOLT _____ 20
- 3B4506-LOCKWASHER ___ 20
- 5F1345-NEEDLE _____ 1
- 4F8085-STRIP _____ 2
- 5F283-SHIELD __ (R.H.) ___ 1
- 3H2173-CORE ASSEM. (OIL) 1
- 1A2029-BOLT _____ 20
- 3B4506-LOCKWASHER ___ 20
- 4F7638-STRIP _____ 2
- S-1591-BOLT _____ 4
- 3B4506-LOCKWASHER ___ 4
- 4F7639-STRIP _____ 2
- 4F7338-TANK __ (BOTTOM) ___ 1
- 4F8084-GASKET_(BOTTOM) 1
- L-1351-BOLT _____ 20
- 3B4506-LOCKWASHER ___ 20
- 4F8076-GUARD ASSEM. ___ 1
- S-1584-BOLT _____ 2
- 1B4205-NUT _____ 2
- 3B4508-LOCKWASHER ___ 2
- 7B3235-BOLT _____ 2
- 3B4508-LOCKWASHER ___ 2

58448

4F6771 RADIATOR AND OIL COOLER GROUP—Rear View
 Serial No. 9U27932 to 9U28310 and 9U28319 inclusive
 Note: 6F6041 Rust Inhibitor is available

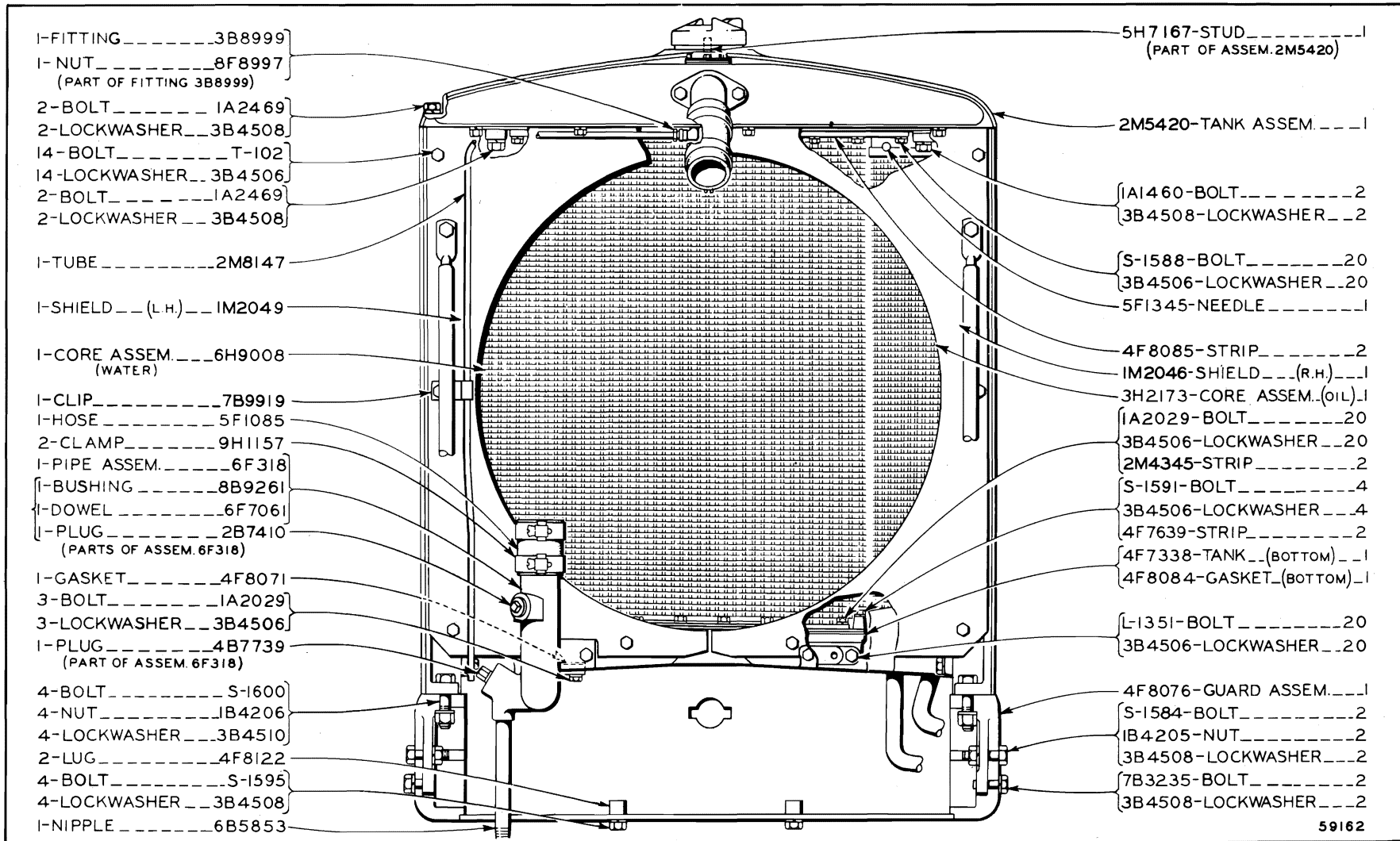


58449

4F6771 RADIATOR AND OIL COOLER GROUP—Side View
Serial No. 9U27932 to 9U28310 and 9U28319 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



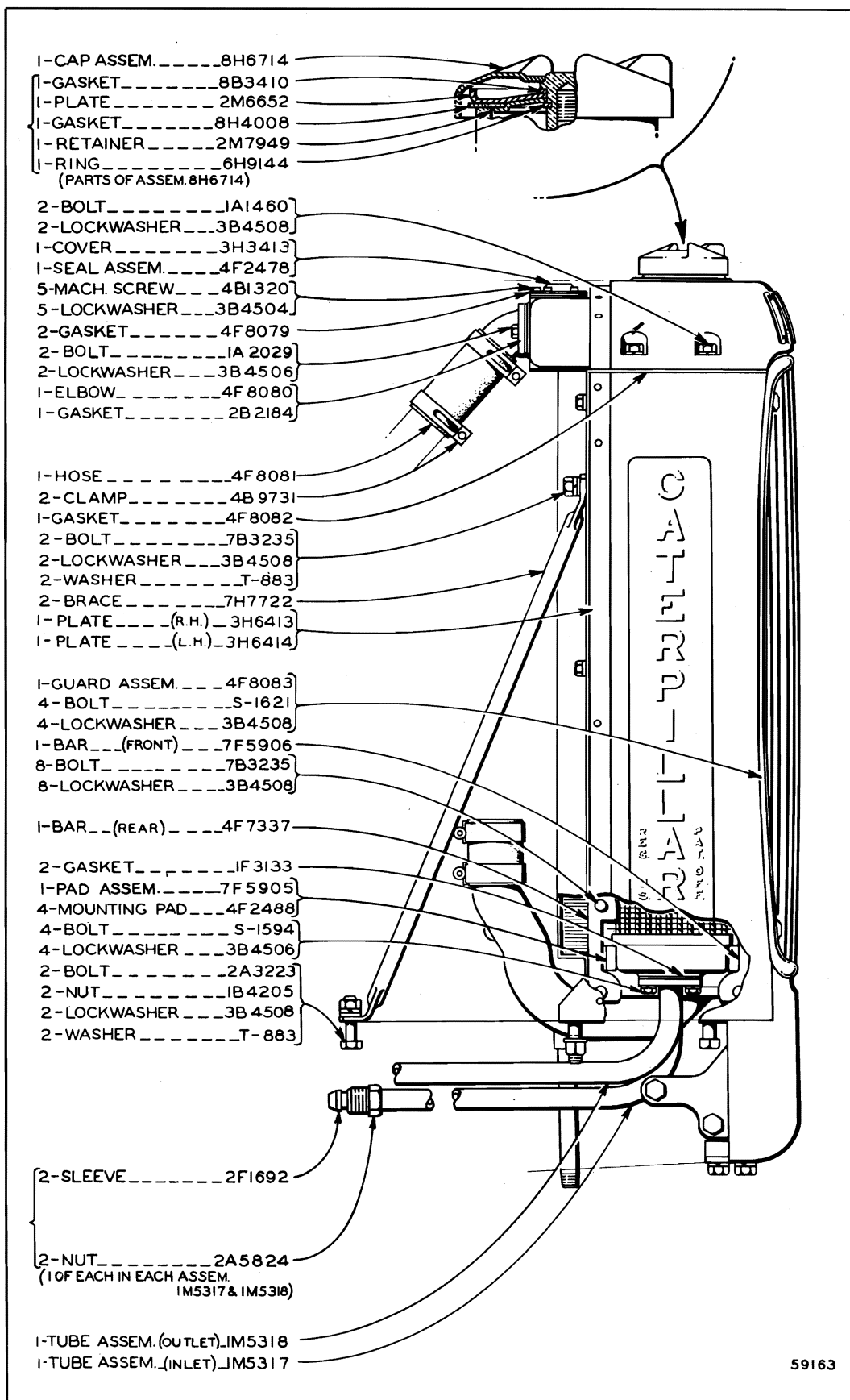
- 1-FITTING _____ 3B8999
- 1-NUT _____ 8F8997
(PART OF FITTING 3B8999)
- 2-BOLT _____ 1A2469
- 2-LOCKWASHER ___ 3B4508
- 14-BOLT _____ T-102
- 14-LOCKWASHER ___ 3B4506
- 2-BOLT _____ 1A2469
- 2-LOCKWASHER ___ 3B4508
- 1-TUBE _____ 2M8147
- 1-SHIELD ___ (L.H.) ___ IM2049
- 1-CORE ASSEM. ___ 6H9008
(WATER)
- 1-CLIP _____ 7B9919
- 1-HOSE _____ 5F1085
- 2-CLAMP _____ 9H1157
- 1-PIPE ASSEM. ___ 6F318
- 1-BUSHING _____ 8B9261
- 1-DOWEL _____ 6F7061
- 1-PLUG _____ 2B7410
(PARTS OF ASSEM. 6F318)
- 1-GASKET _____ 4F8071
- 3-BOLT _____ 1A2029
- 3-LOCKWASHER ___ 3B4506
- 1-PLUG _____ 4B7739
(PART OF ASSEM. 6F318)
- 4-BOLT _____ S-1600
- 4-NUT _____ 1B4206
- 4-LOCKWASHER ___ 3B4510
- 2-LUG _____ 4F8122
- 4-BOLT _____ S-1595
- 4-LOCKWASHER ___ 3B4508
- 1-NIPPLE _____ 6B5853

- 5H7167-STUD _____ 1
(PART OF ASSEM. 2M5420)
- 2M5420-TANK ASSEM. ___ 1
- 1A1460-BOLT _____ 2
- 3B4508-LOCKWASHER ___ 2
- S-1588-BOLT _____ 20
- 3B4506-LOCKWASHER ___ 20
- 5F1345-NEEDLE _____ 1
- 4F8085-STRIP _____ 2
- IM2046-SHIELD ___ (R.H.) ___ 1
- 3H2173-CORE ASSEM. (OIL) ___ 1
- 1A2029-BOLT _____ 20
- 3B4506-LOCKWASHER ___ 20
- 2M4345-STRIP _____ 2
- S-1591-BOLT _____ 4
- 3B4506-LOCKWASHER ___ 4
- 4F7639-STRIP _____ 2
- 4F7338-TANK ___ (BOTTOM) ___ 1
- 4F8084-GASKET ___ (BOTTOM) ___ 1
- L-1351-BOLT _____ 20
- 3B4506-LOCKWASHER ___ 20
- 4F8076-GUARD ASSEM. ___ 1
- S-1584-BOLT _____ 2
- 1B4205-NUT _____ 2
- 3B4508-LOCKWASHER ___ 2
- 7B3235-BOLT _____ 2
- 3B4508-LOCKWASHER ___ 2

59162

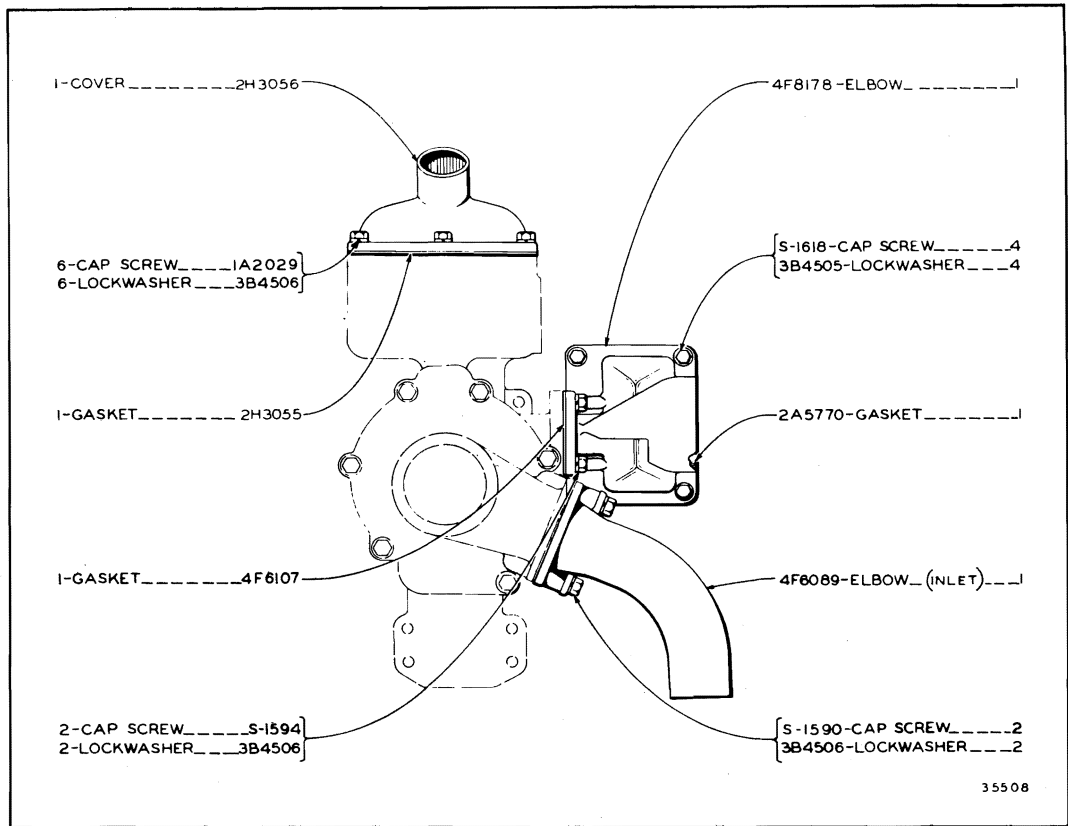
IM3429 RADIATOR AND OIL COOLER GROUP—Rear View
 Serial No. 9U28311 to 9U28318 and 9U28320—Up
 Note: 6F6041 Rust Inhibitor is available

16H "CATERPILLAR" D6 TRACTOR



IM3429 RADIATOR AND OIL COOLER GROUP—Side View
Serial No. 9U28311 to 9U28318 and 9U28320—Up

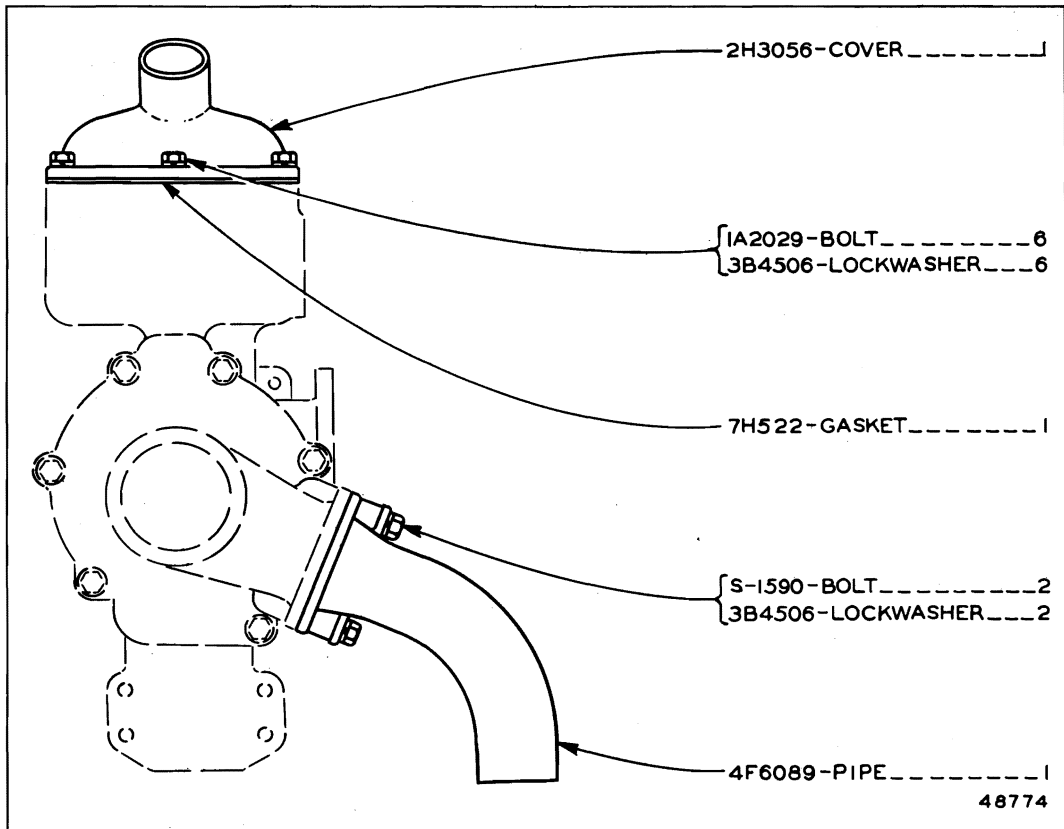
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



35508

WATER LINES

Serial No. 9U13263 to 9U23713, 9U23715 to 9U23735, 9U23737, 9U23743, 9U23745, 9U23752, 9U23753, 9U23756 and 9U23758 inclusive



48774

WATER LINES

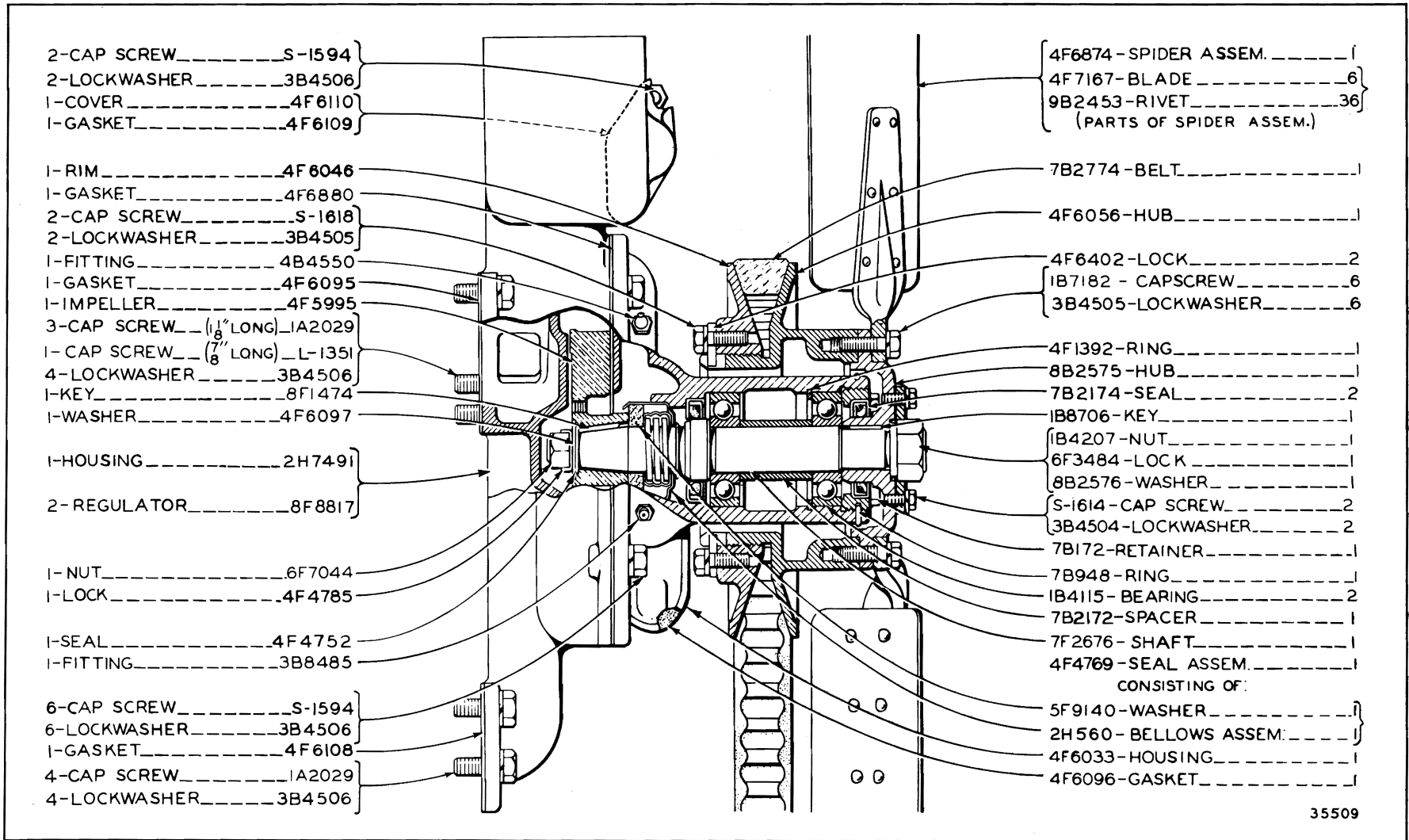
Serial 9U23714, 9U23736, 9U23738 to 9U23742, 9U23744, 9U23746 to 9U23751, 9U23754, 9U23755, 9U23757 and 9U23759—Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

DIESEL ENGINE

19

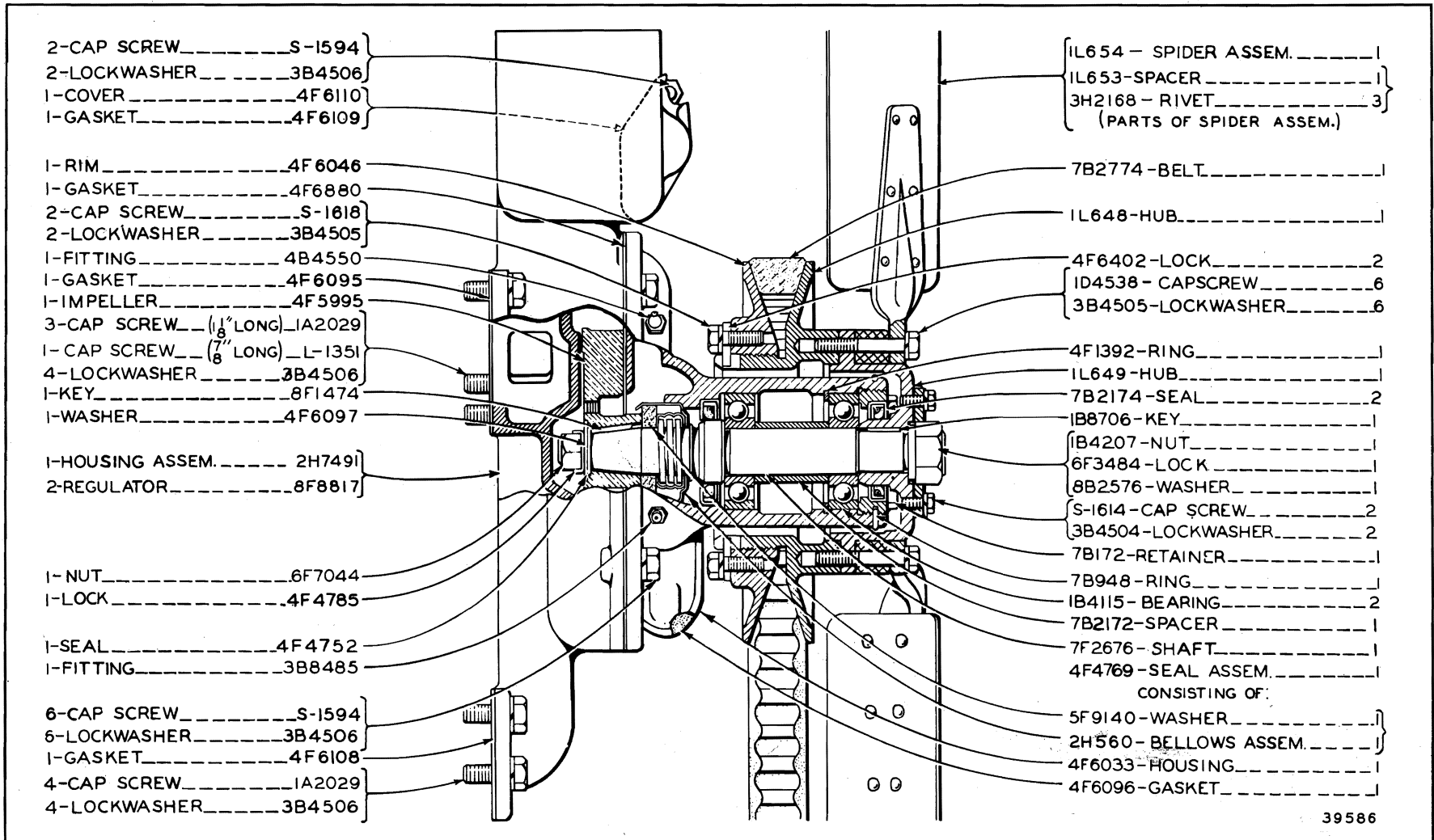


35509

4F6729 FAN AND WATER PUMP GROUP

Serial No. 9U13263 to 9U17101, 9U17111, 9U17112, 9U17120 to 9U17122 inclusive

Note: 2H5106 Water Pump Gasket Group is available. Refer also to Page 133 for special parts



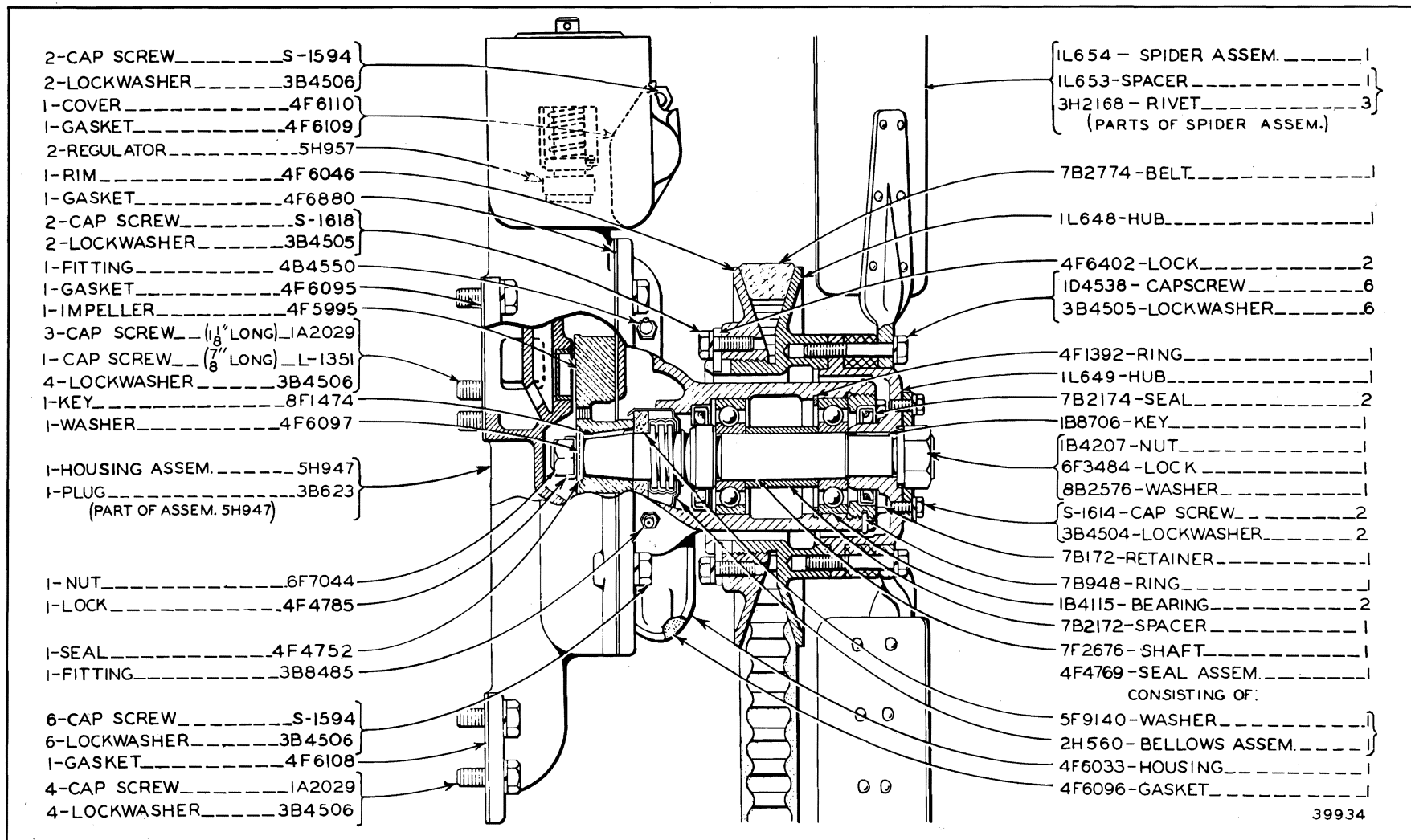
39586

IL658 FAN AND WATER PUMP GROUP
 Serial No. 9U17102 to 9U17110, 9U17113 to 9U17119, 9U17123 to 9U17290, 9U17295, 9U17296
 9U17304 to 9U17309 and 9U17311 to 9U17314 inclusive
 Note: 2H5106 Water Pump Gasket Group is available. Refer also to Page 133 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

DIESEL ENGINE

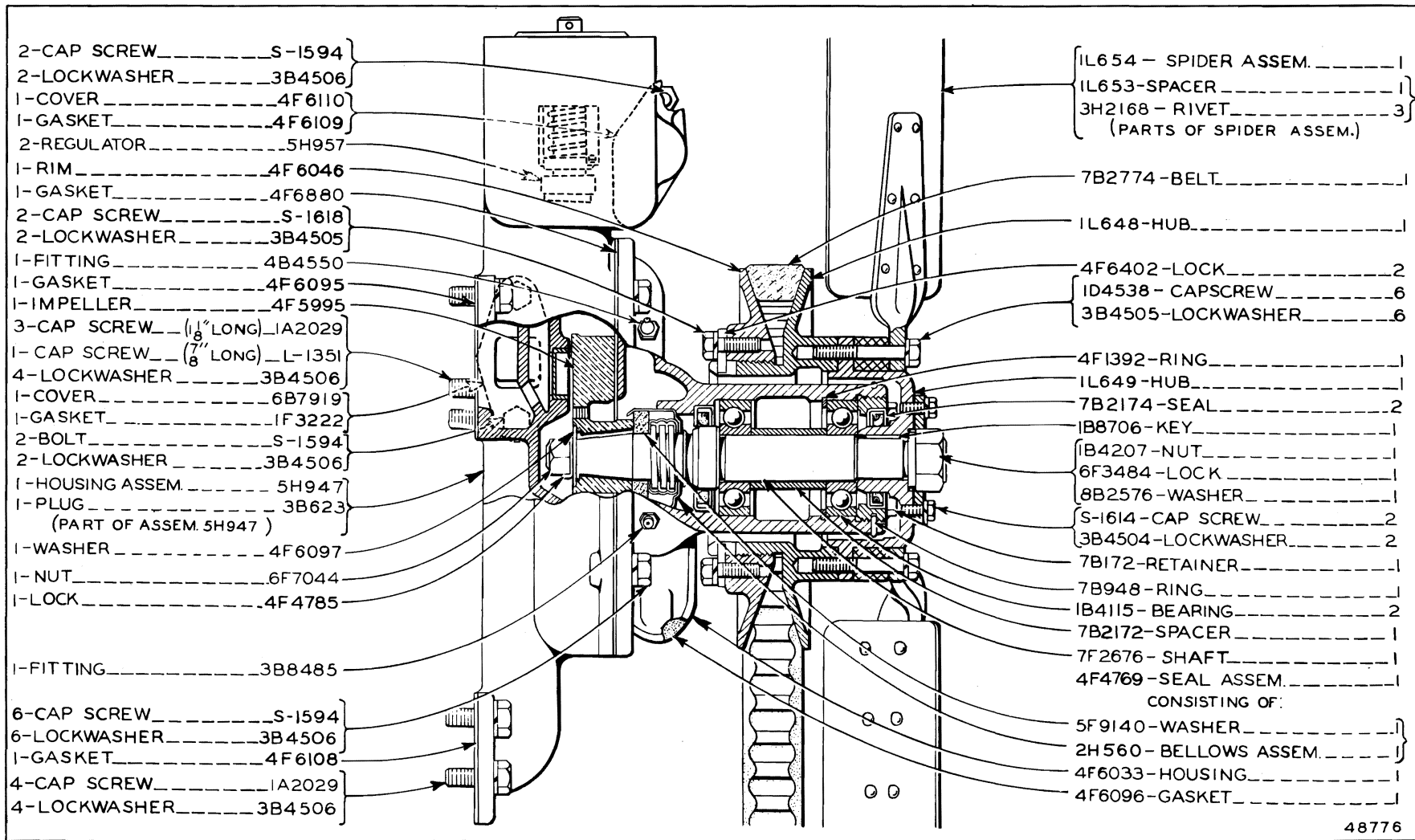
21



IL658 FAN AND WATER PUMP GROUP

Serial No. 9U17291 to 9U17294, 9U17297 to 9U17303, 9U17310, 9U17315 to 9U23713, 9U23715 to 9U23735, 9U23737, 9U23743, 9U23745, 9U23752, 9U23753, 9U23756 and 9U23758 inclusive

Note: 2H5106 Water Pump Gasket Group is available. Refer also to Page 133 for special parts



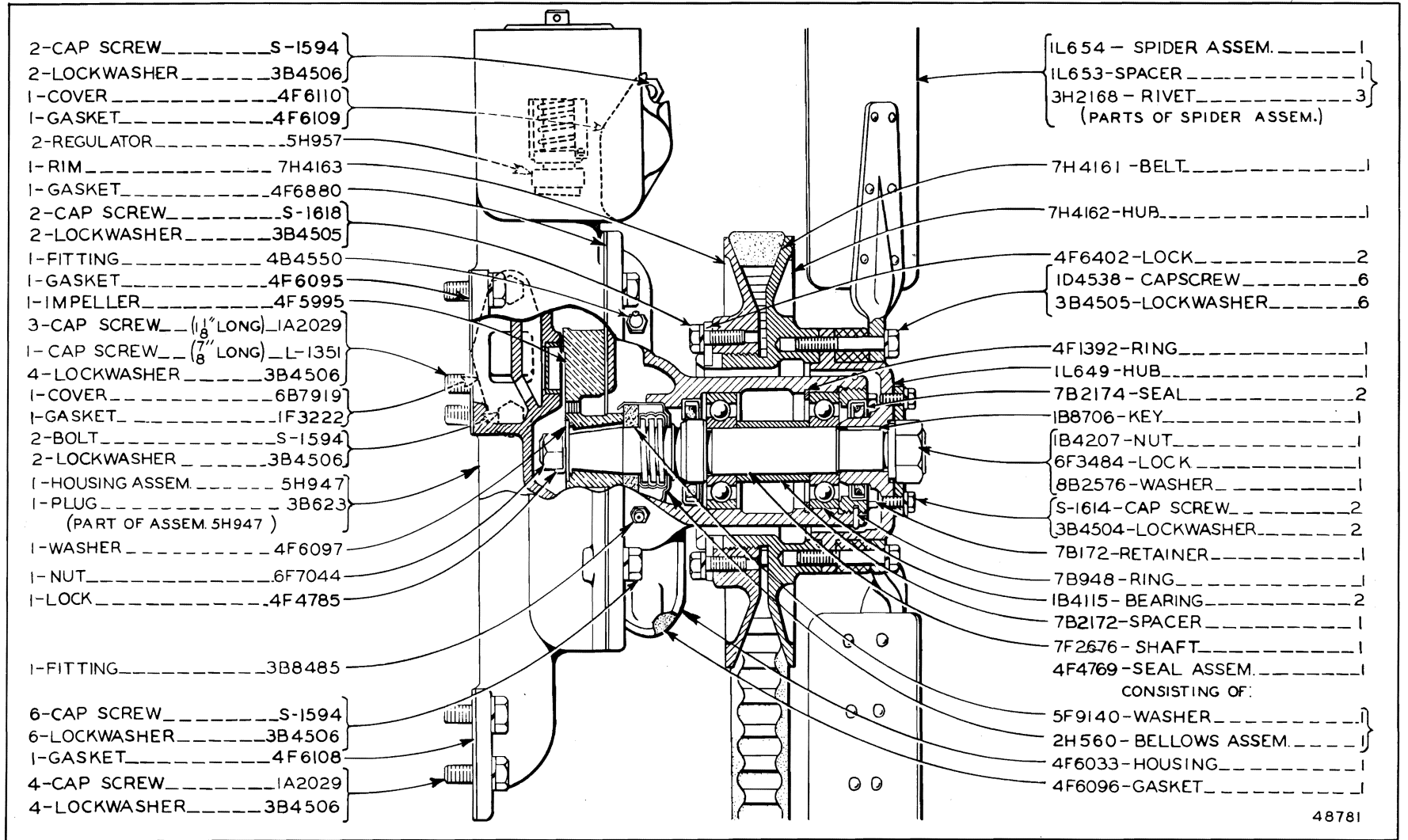
48776

IL658 FAN AND WATER PUMP GROUP

Serial No. 9U23714, 9U23736, 9U23738 to 9U23742, 9U23744, 9U23746 to 9U23751, 9U23754, 9U23755, 9U23757, 9U23759 to 9U23981, 9U23986, 9U23987, 9U23994 and 9U24009 inclusive

Note: 2H5106 Water Pump Gasket Group is available. Refer also to Page 133 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



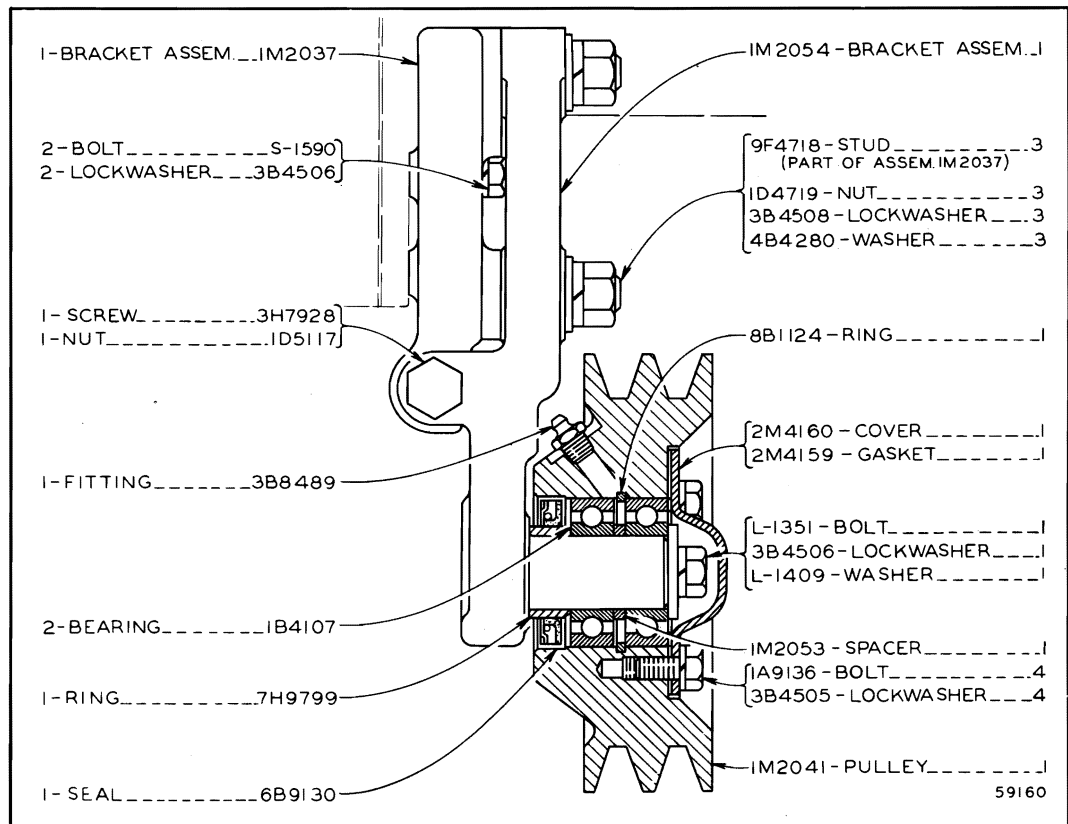
DIESEL ENGINE

22A

IL658 SUCTION FAN AND WATER PUMP GROUP

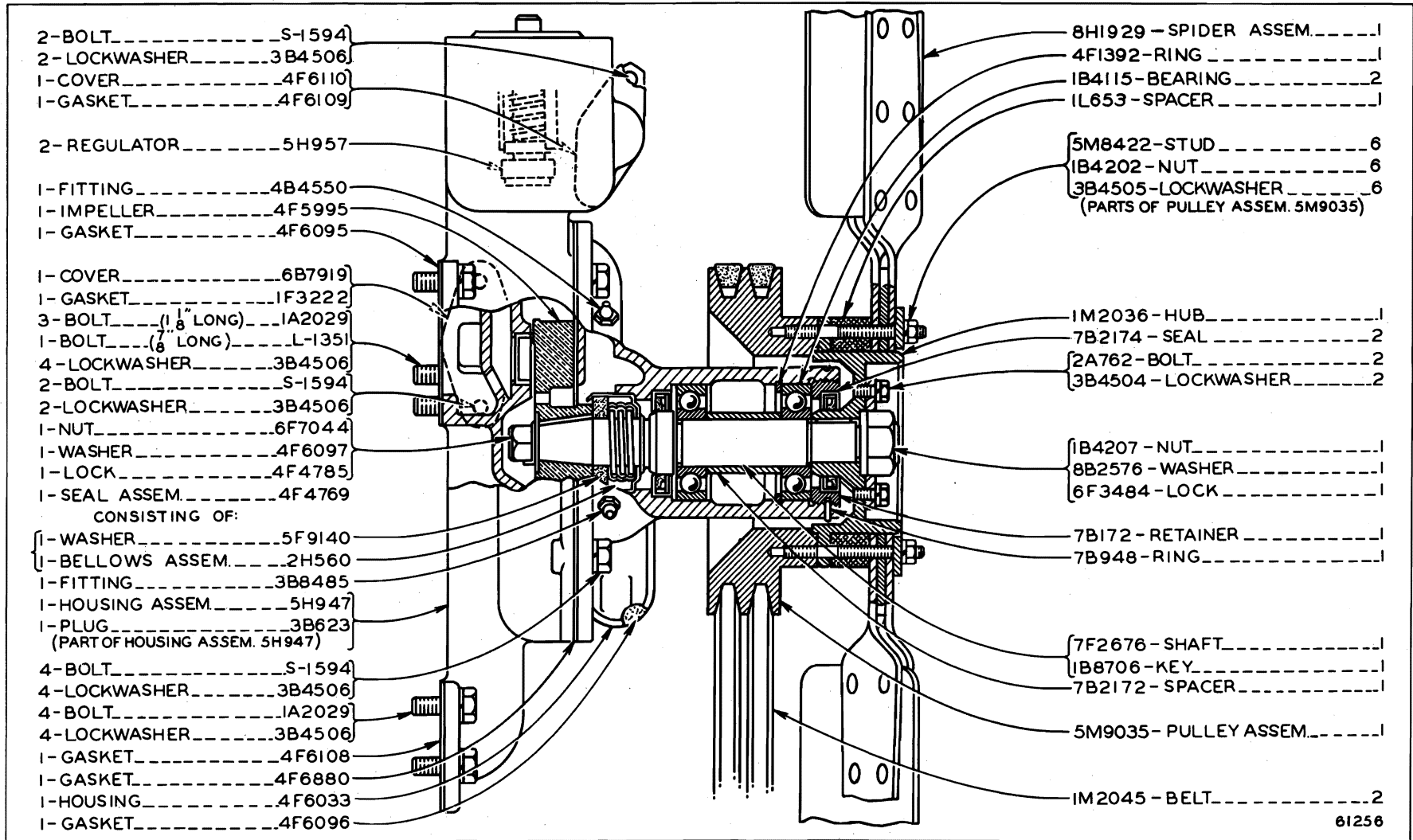
Serial No. 9U23982 to 9U23985, 9U23988 to 9U23993, 9U23995 to 9U24008, 9U24010 to 9U28310 and 9U28319 inclusive
 Note: 2H5106 Water Pump Gasket Group is available. Refer also to Page 133 for special parts

48781

**BELT TIGHTENER**

Serial No. 9U28311 to 9U28318 and 9U28320—Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



- 2-BOLT.....S-1594
- 2-LOCKWASHER.....3B4506
- 1-COVER.....4F6110
- 1-GASKET.....4F6109

- 2-REGULATOR.....5H957

- 1-FITTING.....4B4550
- 1-IMPELLER.....4F5995
- 1-GASKET.....4F6095

- 1-COVER.....6B7919
- 1-GASKET.....1F3222
- 3-BOLT.....(1 1/8" LONG).....1A2029
- 1-BOLT.....(3/8" LONG).....L-1351
- 4-LOCKWASHER.....3B4506
- 2-BOLT.....S-1594
- 2-LOCKWASHER.....3B4506
- 1-NUT.....6F7044
- 1-WASHER.....4F6097
- 1-LOCK.....4F4785
- 1-SEAL ASSEM.....4F4769
- CONSISTING OF:
- 1-WASHER.....5F9140
- 1-BELLOWS ASSEM.....2H560
- 1-FITTING.....3B8485
- 1-HOUSING ASSEM.....5H947
- 1-PLUG.....3B623
 (PART OF HOUSING ASSEM. 5H947)
- 4-BOLT.....S-1594
- 4-LOCKWASHER.....3B4506
- 4-BOLT.....1A2029
- 4-LOCKWASHER.....3B4506
- 1-GASKET.....4F6108
- 1-GASKET.....4F6880
- 1-HOUSING.....4F6033
- 1-GASKET.....4F6096

- 8H1929 - SPIDER ASSEM.....1
- 4F1392-RING.....1
- 1B4115-BEARING.....2
- 1L653-SPACER.....1

- 5M8422-STUD.....6
- 1B4202-NUT.....6
- 3B4505-LOCKWASHER.....6
 (PARTS OF PULLEY ASSEM. 5M9035)

- 1M2036-HUB.....1
- 7B2174-SEAL.....2
- 2A762-BOLT.....2
- 3B4504-LOCKWASHER.....2

- 1B4207-NUT.....1
- 8B2576-WASHER.....1
- 6F3484-LOCK.....1

- 7B172-RETAINER.....1
- 7B948-RING.....1

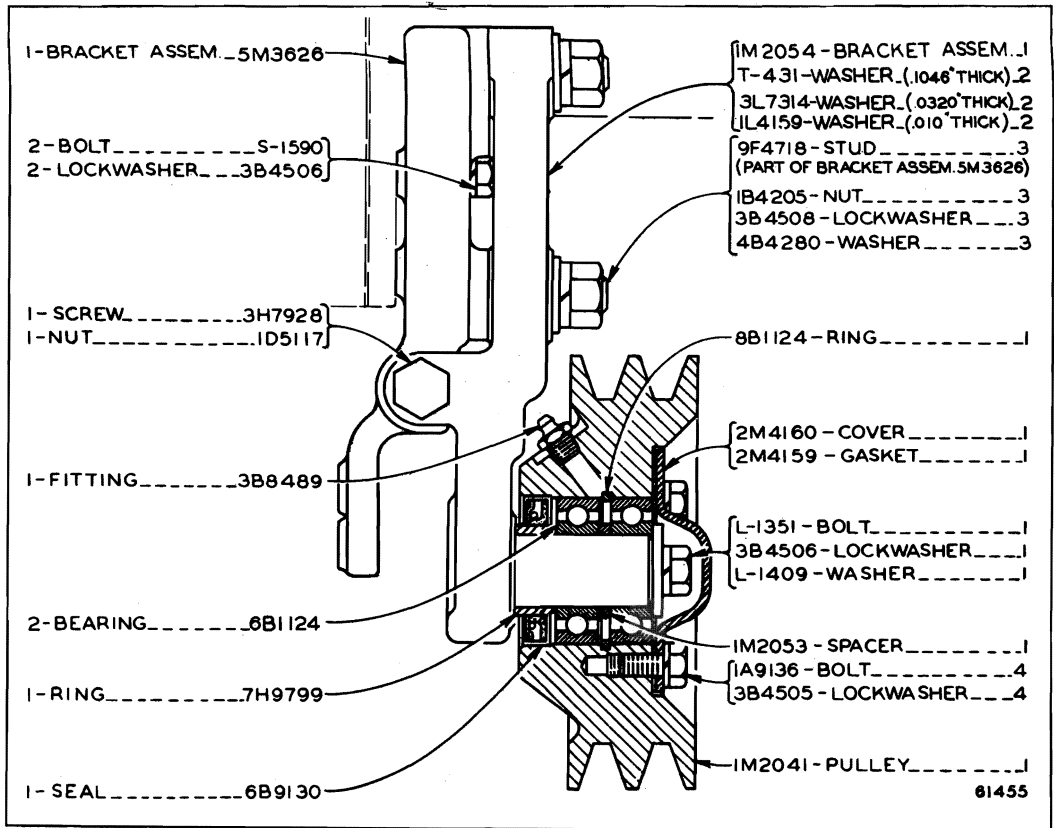
- 7F2676-SHAFT.....1
- 1B8706-KEY.....1
- 7B2172-SPACER.....1

- 5M9035-PULLEY ASSEM.....1

- IM2045-BELT.....2

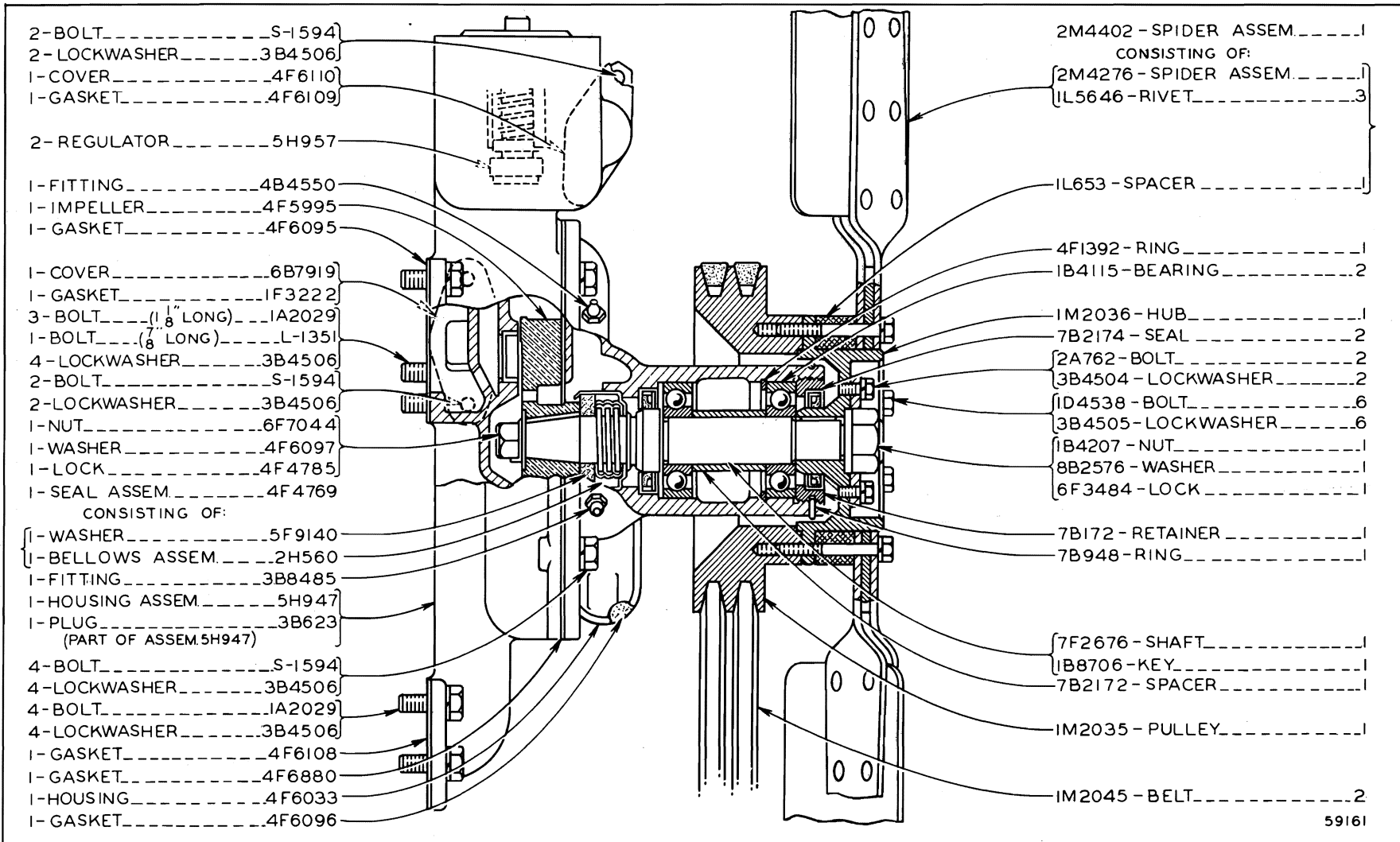
IM3427 SUCTION FAN AND WATER PUMP GROUP

Serial No. 9U29211, 9U29217, 9U29220, 9U29234 to 9U29236, 9U29242 and 9U29244—Up
 Note: 2H5106 Water Pump Gasket Group is available. Refer also to Page 133 for special parts



BELT TIGHTENER
 Effective with Serial No. 9U29599

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

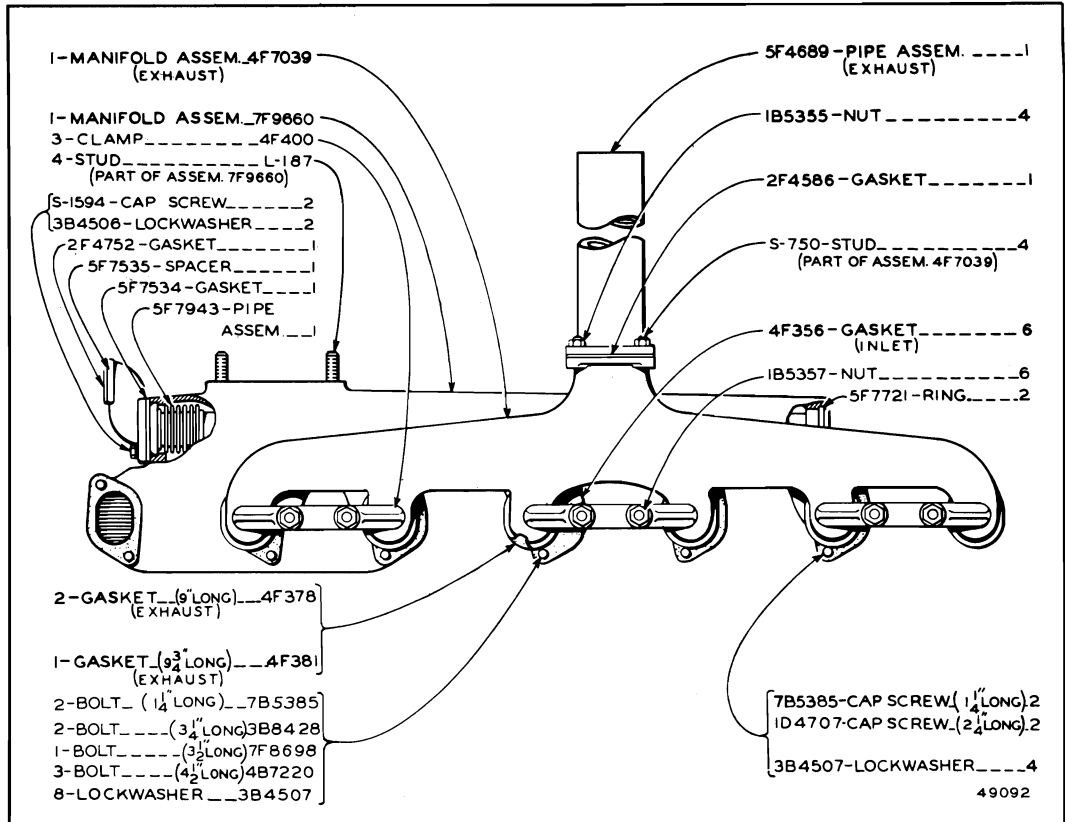


59161

IM3427 SUCTION FAN AND WATER PUMP GROUP

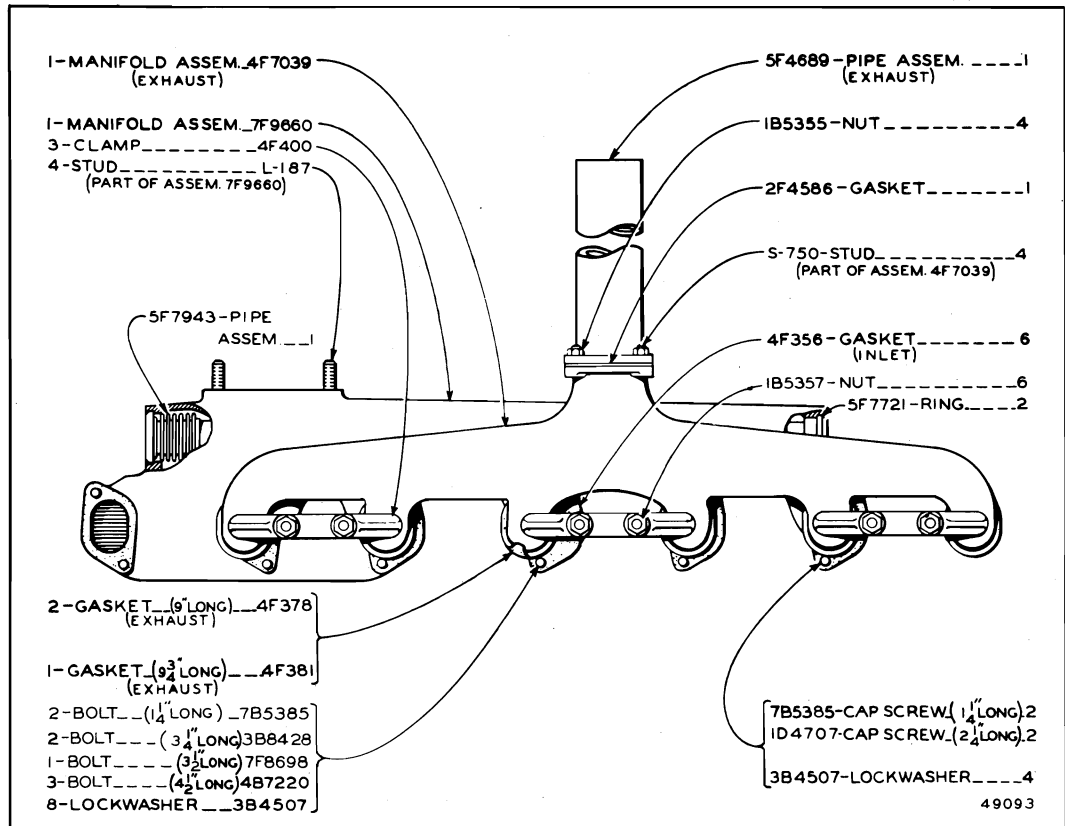
Serial No. 9U28311 to 9U28318 and 9U28320—Up

Note: 2H5106 Water Pump Gasket Group is available. Refer also to Page 133 for special parts



MANIFOLDS

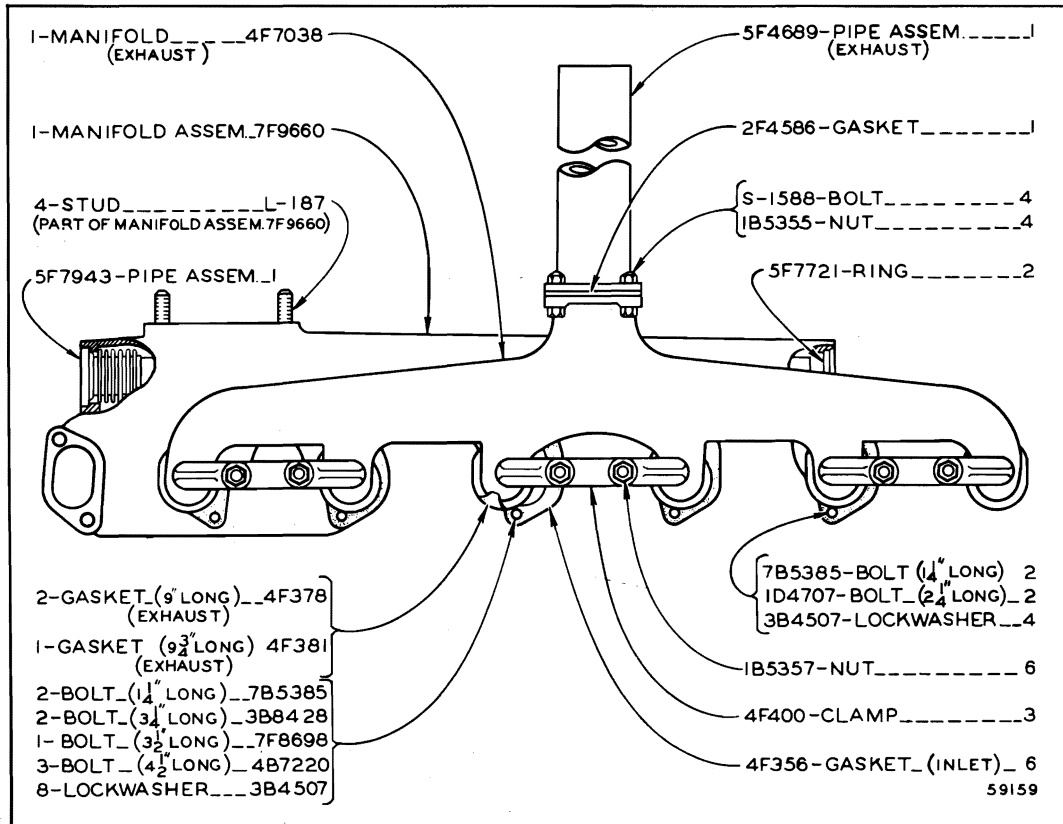
Serial No. 9U13263 to 9U19307, 9U19310 to 9U19315, 9U19317 to 9U19321, 9U19324, 9U19325, 9U19328, 9U19330 and 9U19331 inclusive



MANIFOLDS

Serial No. 9U19308, 9U19309, 9U19316, 9U19322, 9U19323, 9U19326, 9U19327, 9U19329, 9U19332 to 9U28054, 9U28068 to 9U28070 inclusive

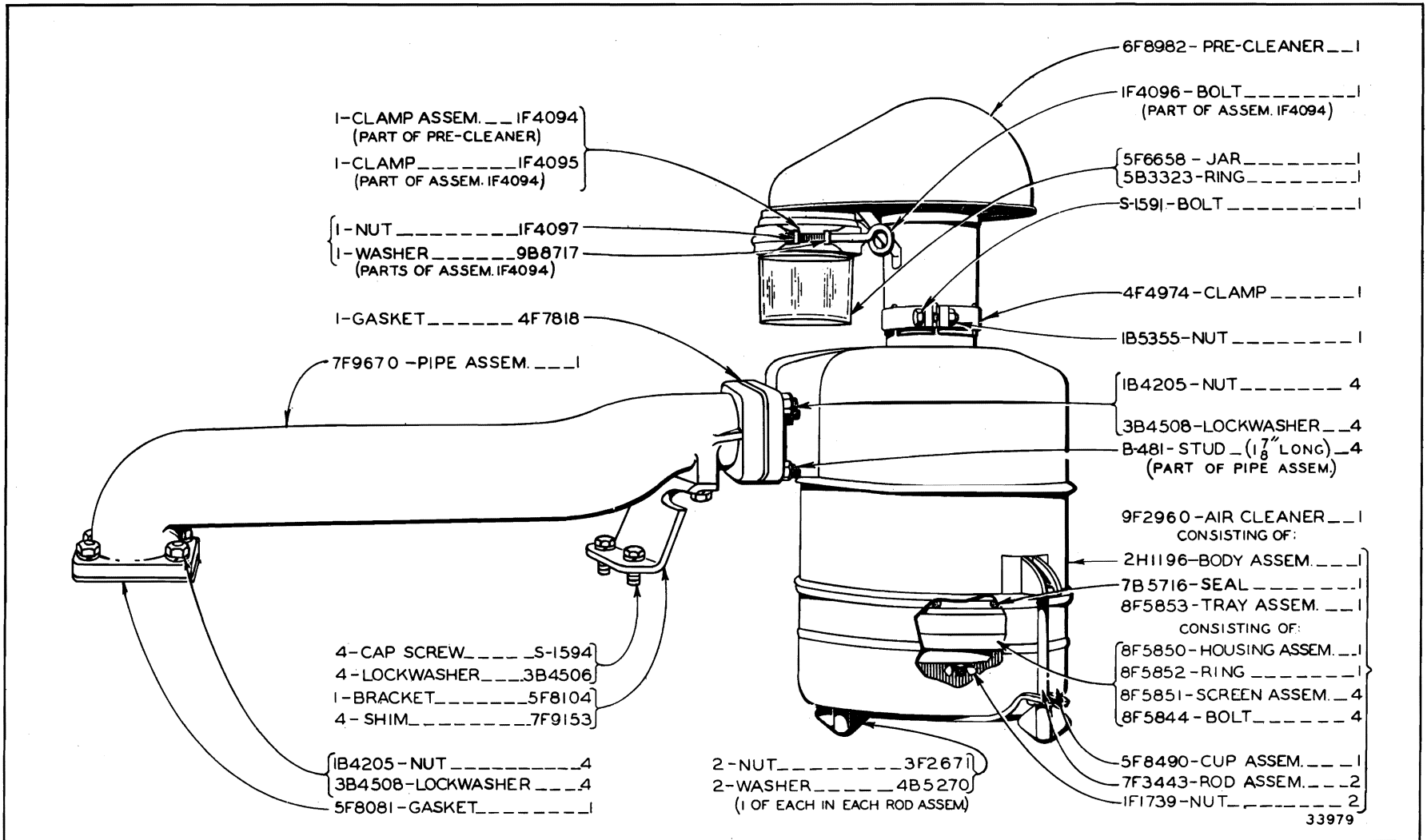
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



MANIFOLDS

Serial No. 9U28055 to 9U28067 and 9U28071—Up

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

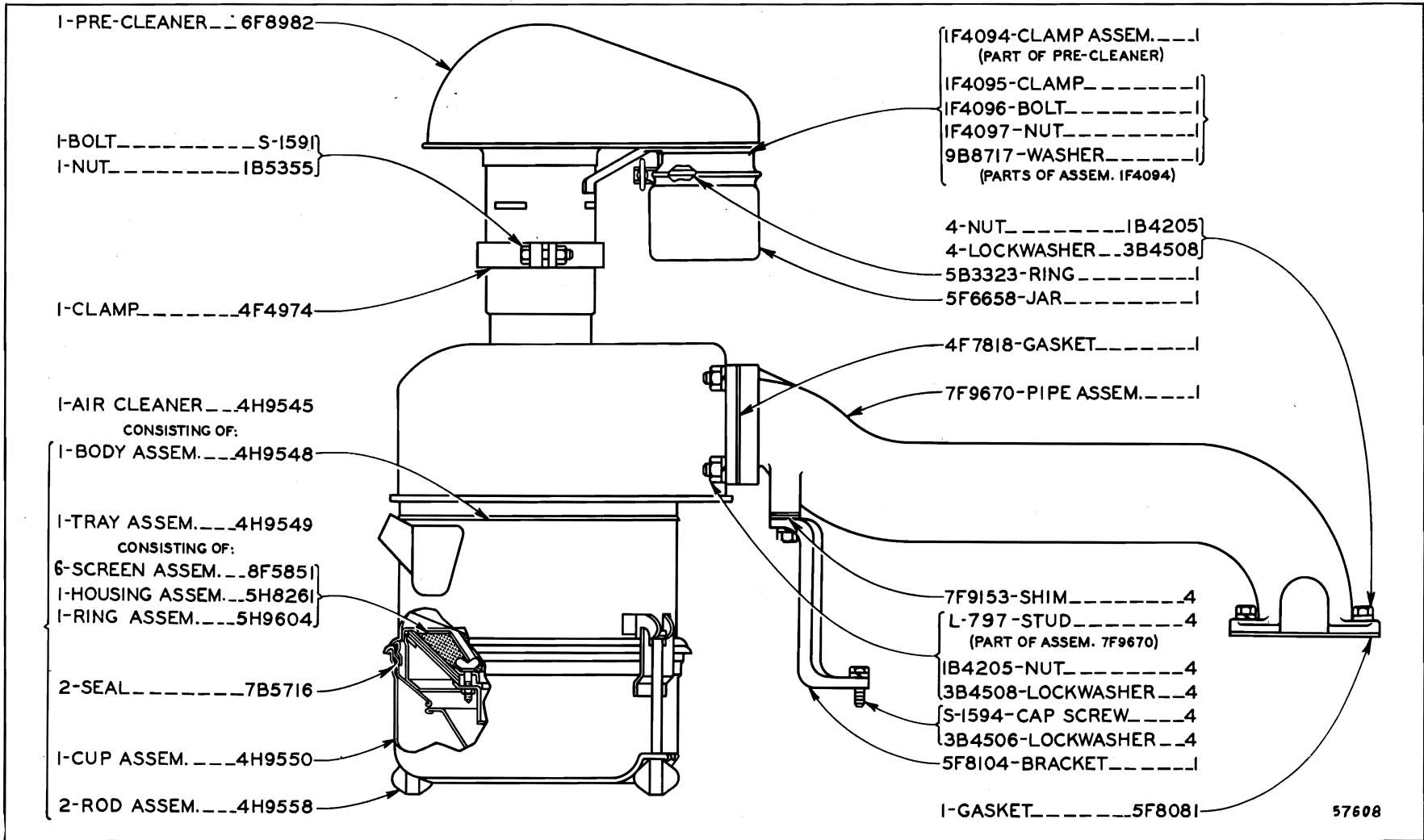


AIR CLEANER

Serial No. 9U13263 to 9U16536 inclusive

Note: 8F6070 Precleaner is available. For use on operations where there is a possibility of foreign material other than dust being drawn into the Air Cleaner. Refer also to Pages 174, 175, 176 and 206 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

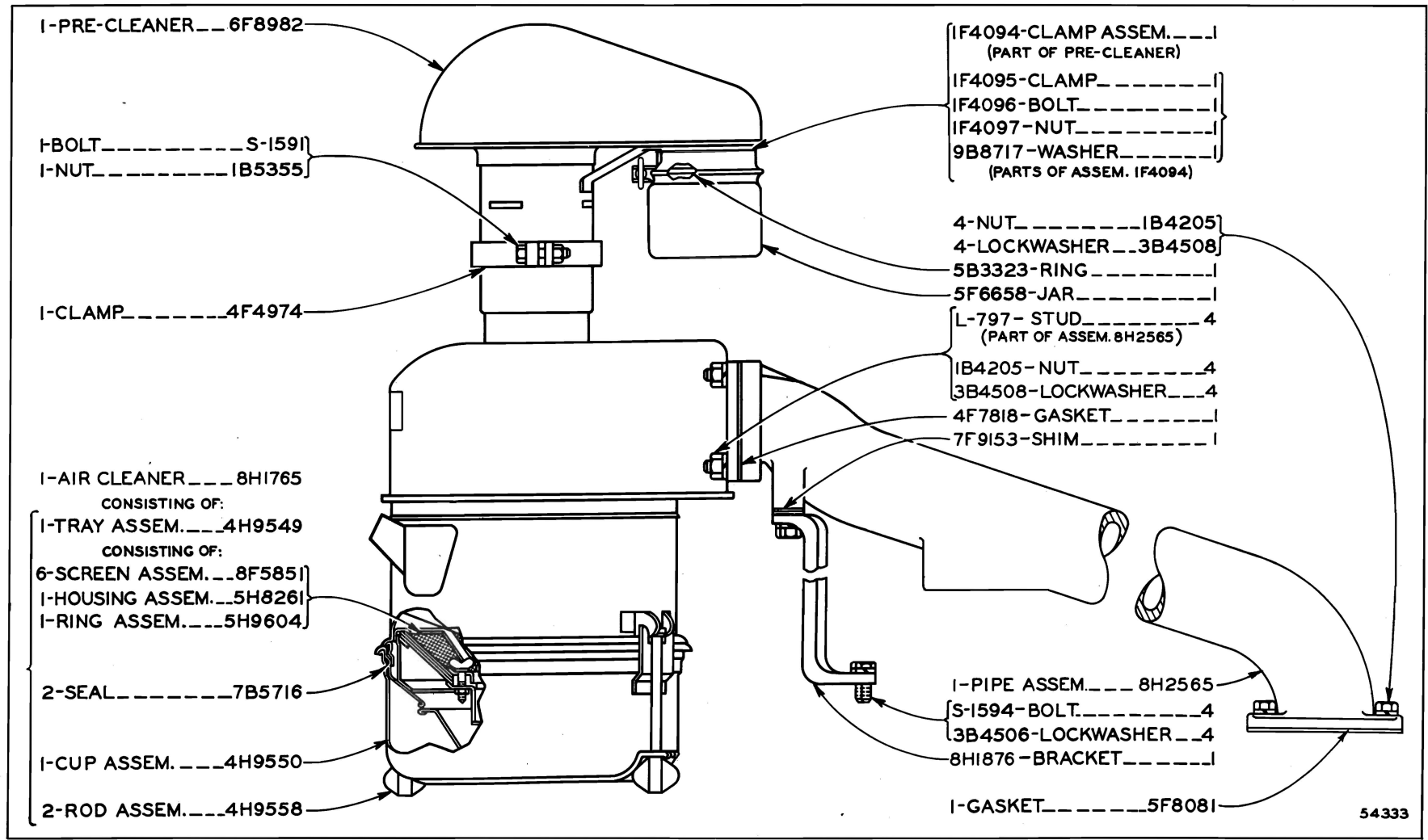


AIR CLEANER

Serial No. 9U16537 to 9U25038 inclusive

Note: 8F6070 Precleaner is available for use on operations where there is a possibility of foreign material other than dust being drawn into the Air Cleaner

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



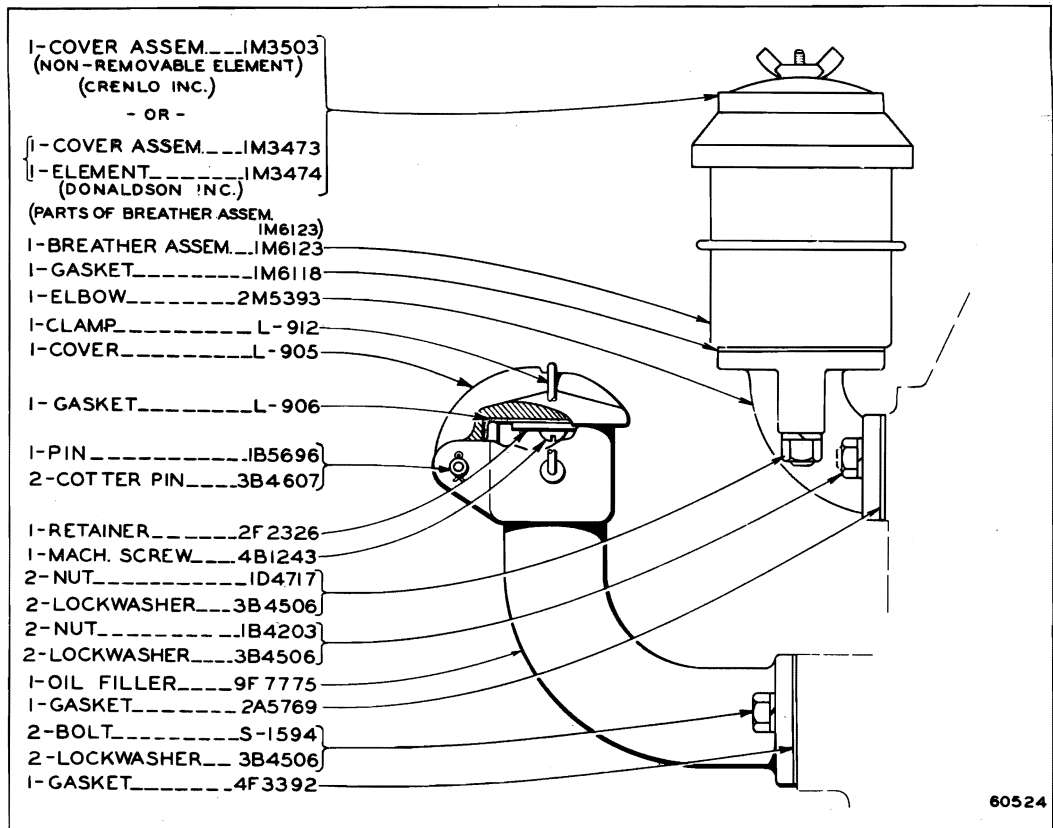
DIESEL ENGINE

26A

AIR CLEANER

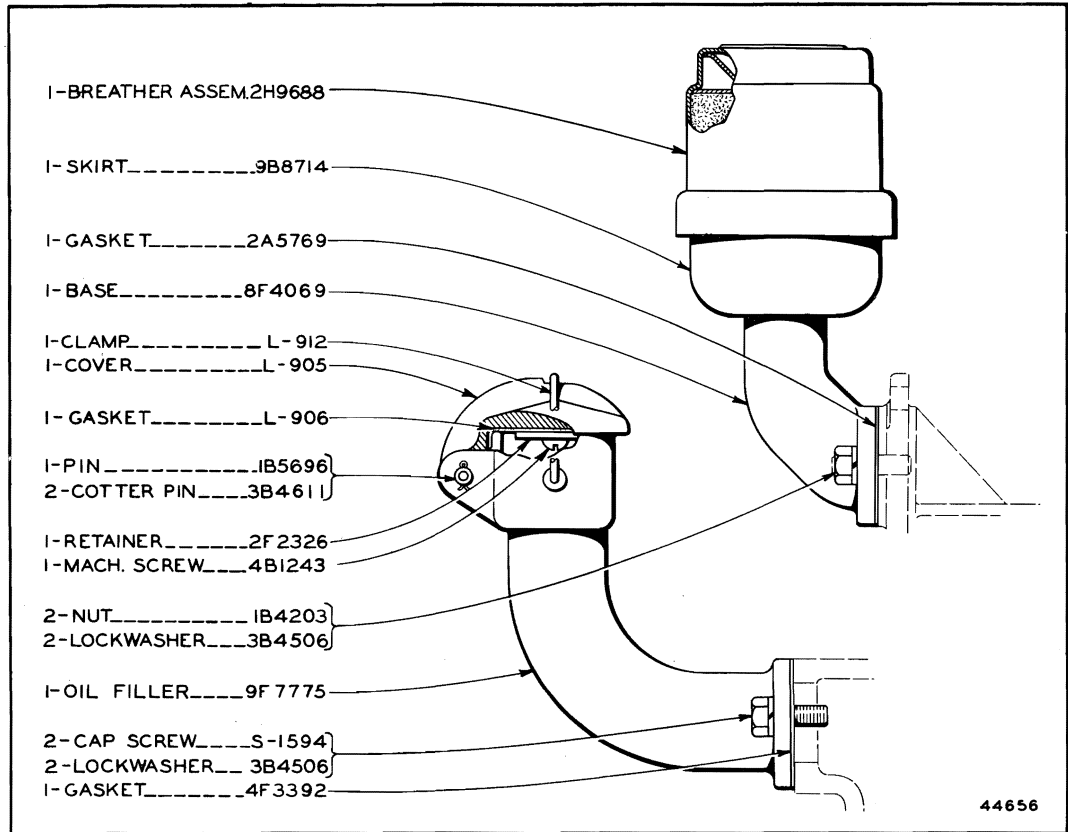
Effective with Serial No. 9U25039

Note: 8F6070 Precleaner is available for use on operations where there is a possibility of foreign material other than dust being drawn into the Air Cleaner

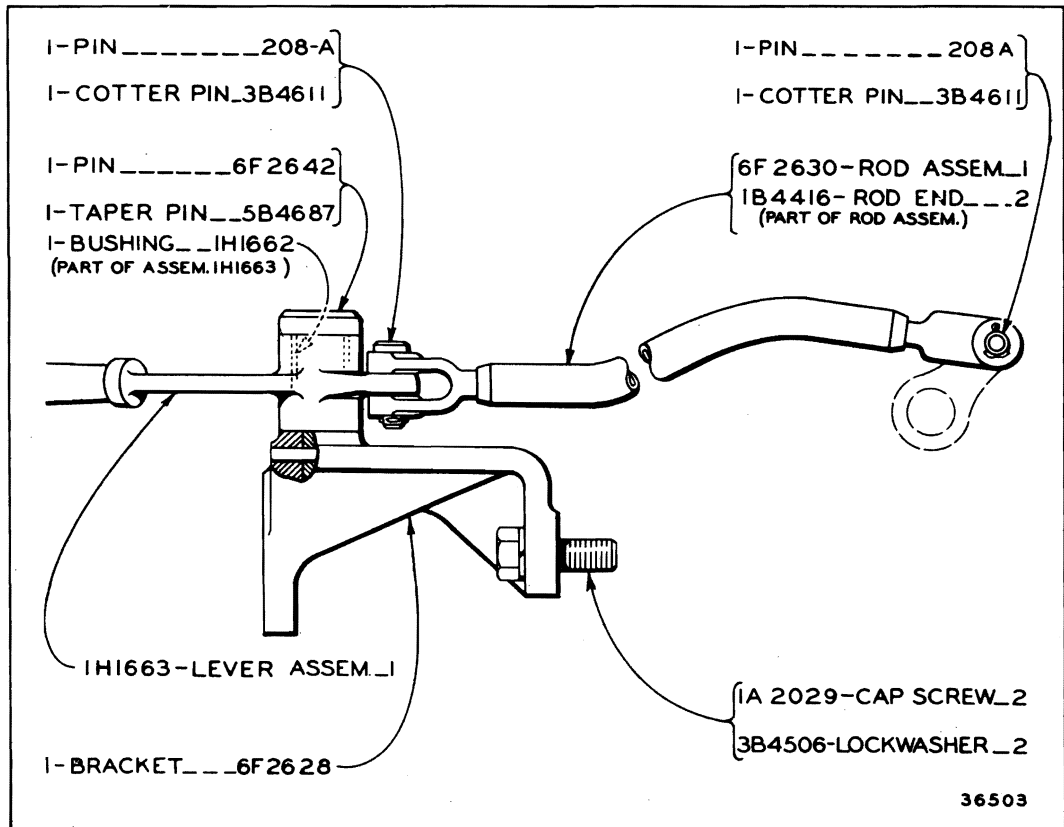
**BREATHER AND OIL FILLER**

Serial No. 9U28150 to 9U28152, 9U28155 to 9U28158, 9U28160 to 9U28176, 9U28178—Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

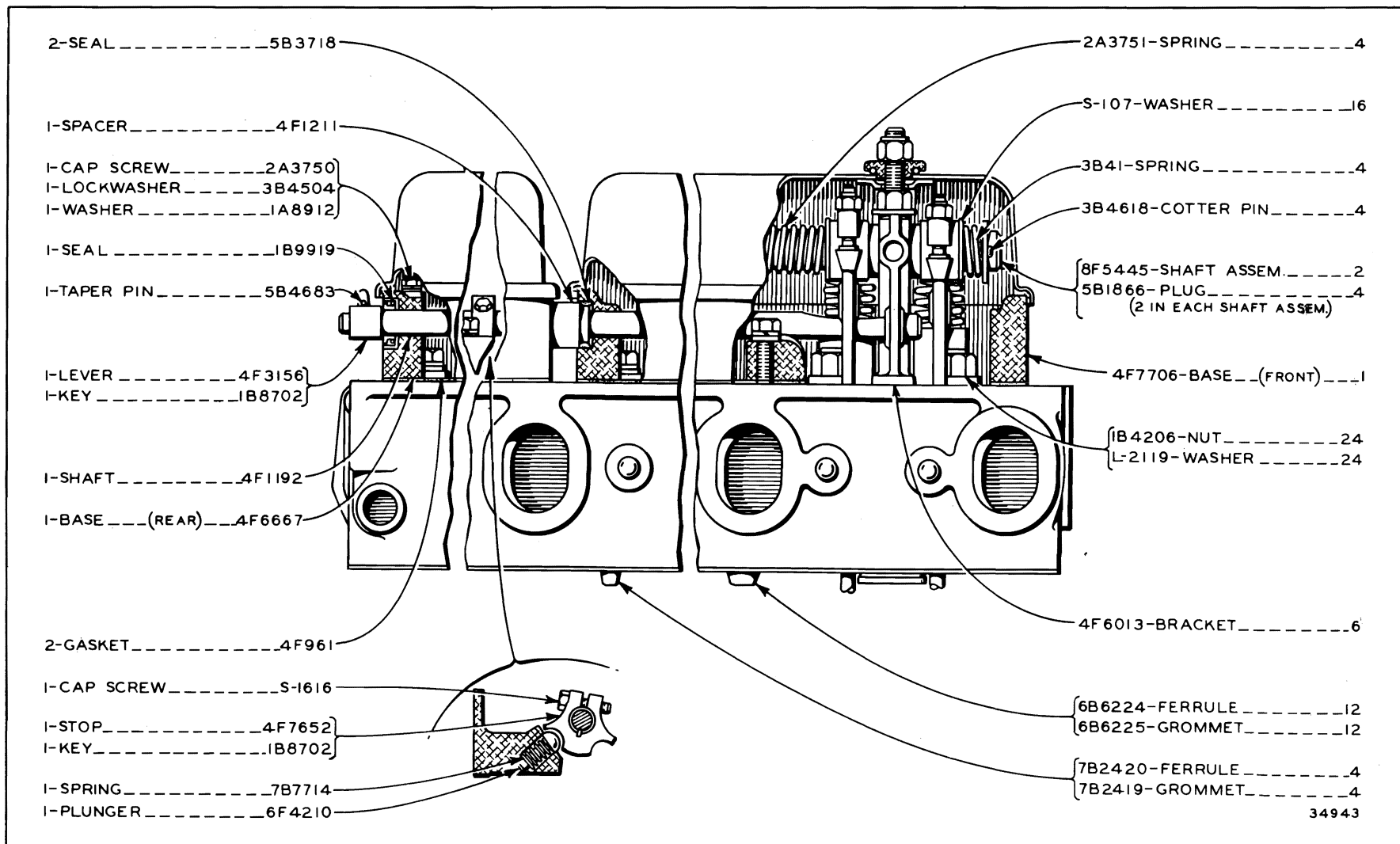


BREATHER AND OIL FILLER

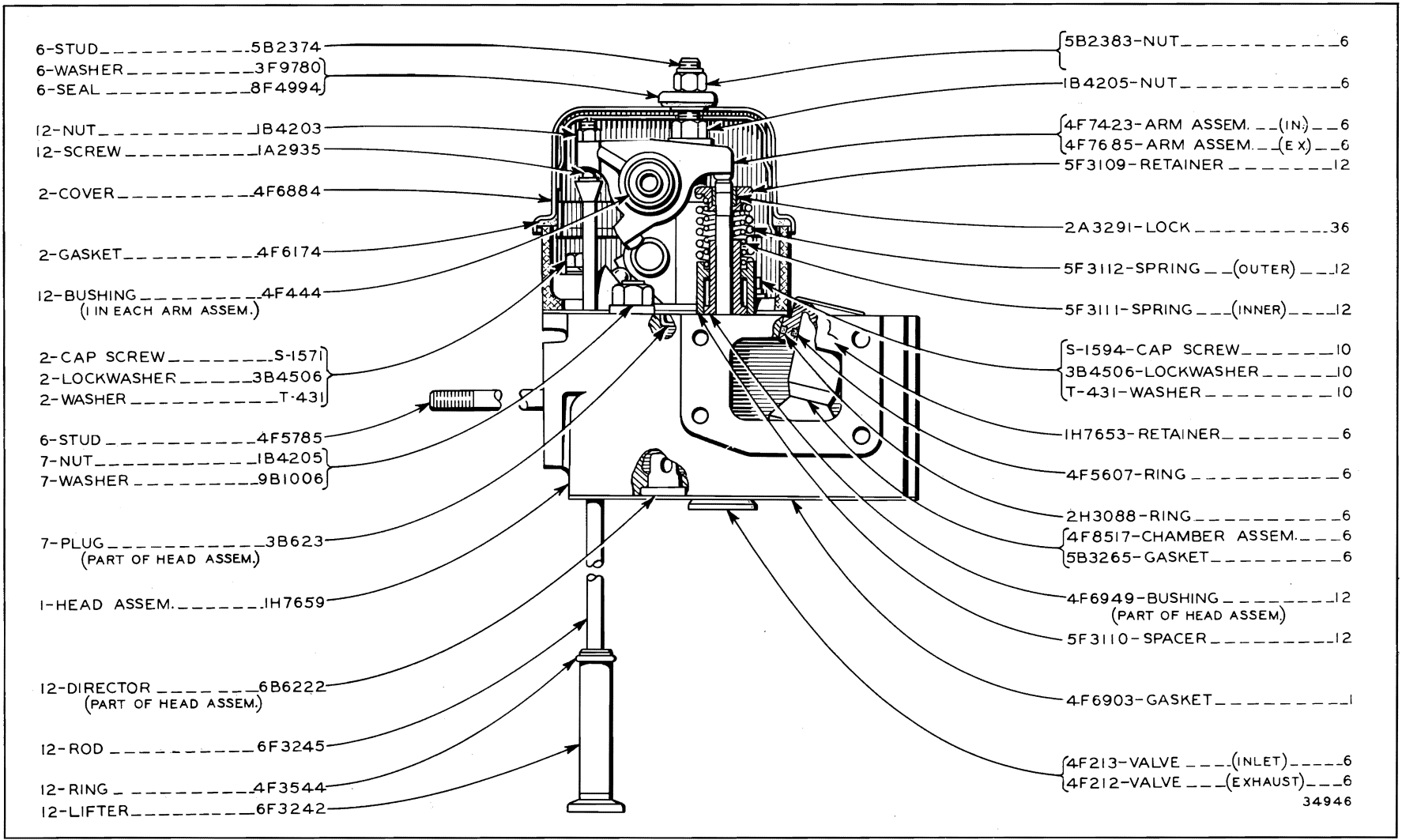


COMPRESSION RELEASE CONTROL

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CYLINDER HEAD AND VALVE MECHANISM—Side View
 Serial No. 9U13263 to 9U17206, 9U17210 and 9U17211 inclusive
 Note: 2H5079 Valve Grinding Gasket Group is available



- 6-STUD5B2374
- 6-WASHER3F9780
- 6-SEAL8F4994
- 12-NUT1B4203
- 12-SCREW1A2935
- 2-COVER4F6884
- 2-GASKET4F6174
- 12-BUSHING4F444
(1 IN EACH ARM ASSEM.)
- 2-CAP SCREWS-1571
- 2-LOCKWASHER3B4506
- 2-WASHERT-431
- 6-STUD4F5785
- 7-NUT1B4205
- 7-WASHER9B1006
- 7-PLUG3B623
(PART OF HEAD ASSEM.)
- 1-HEAD ASSEM.IH7659
- 12-DIRECTOR6B6222
(PART OF HEAD ASSEM.)
- 12-ROD6F3245
- 12-RING4F3544
- 12-LIFTER6F3242

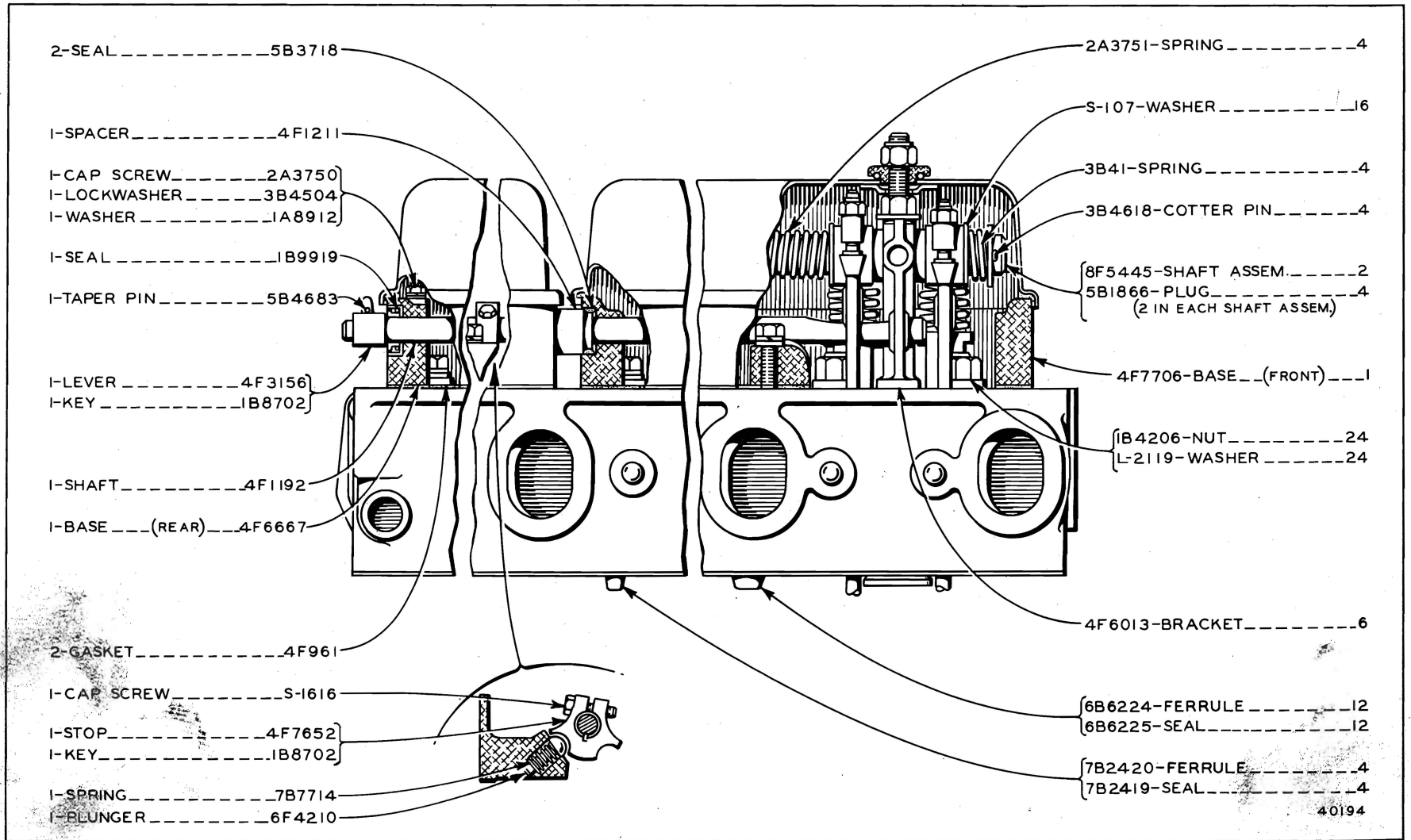
- 5B2383-NUT6
- 1B4205-NUT6
- 4F74-23-ARM ASSEM. (IN)6
- 4F76-85-ARM ASSEM. (EX)6
- 5F3109-RETAINER12
- 2A3291-LOCK36
- 5F3112-SPRING (OUTER)12
- 5F3111-SPRING (INNER)12
- S-1594-CAP SCREW10
- 3B4506-LOCKWASHER10
- T-431-WASHER10
- 1H7653-RETAINER6
- 4F5607-RING6
- 2H3088-RING6
- 4F8517-CHAMBER ASSEM.6
- 5B3265-GASKET6
- 4F6949-BUSHING12
(PART OF HEAD ASSEM.)
- 5F3110-SPACER12
- 4F6903-GASKET1
- 4F213-VALVE (INLET)6
- 4F212-VALVE (EXHAUST)6

34946

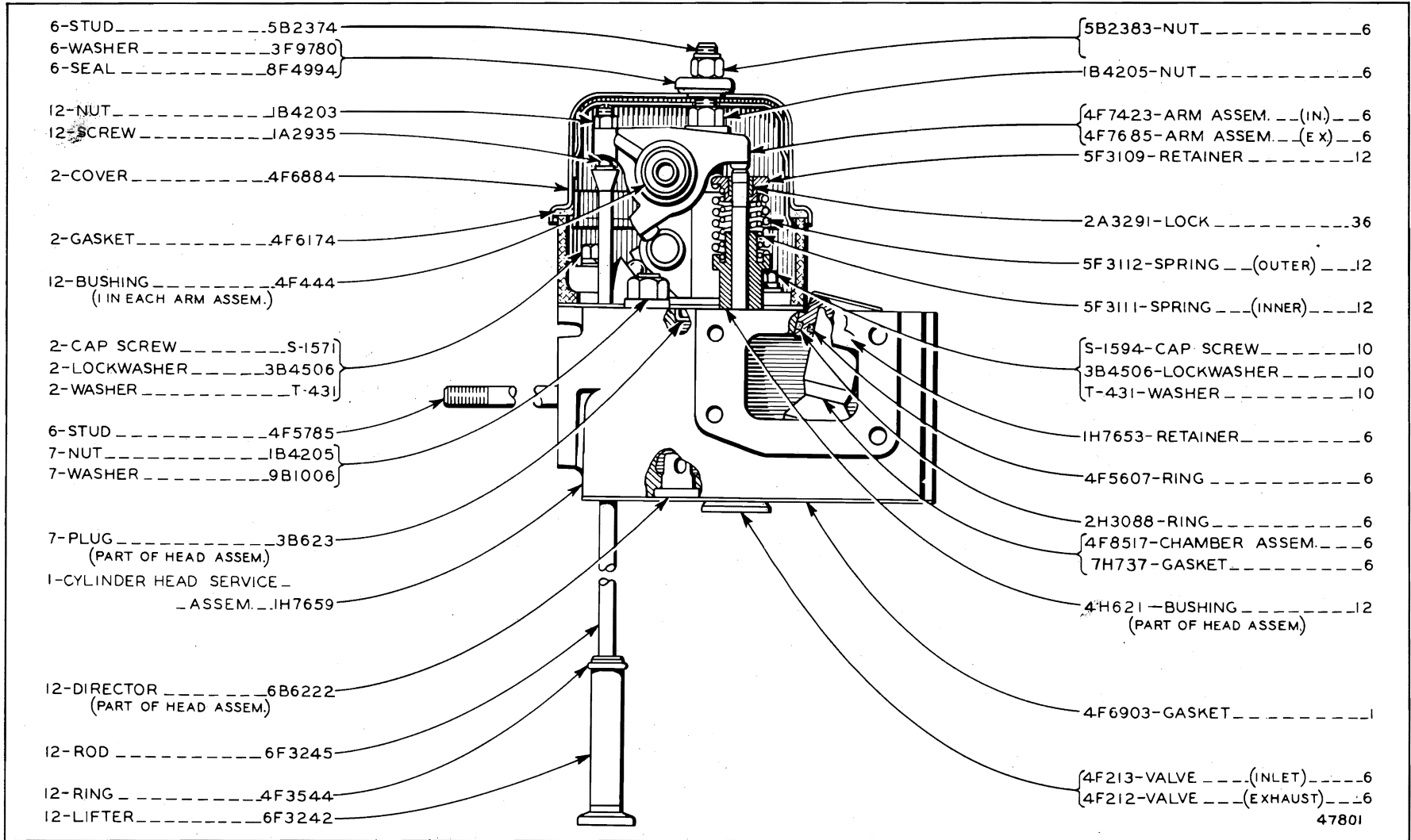
CYLINDER HEAD AND VALVE MECHANISM—End View

Serial No. 9U13263 to 9U17206, 9U17210 and 9U17211 inclusive

Note: 2H5079 Valve Grinding Gasket Group is available. Refer also to Page 170 for special parts



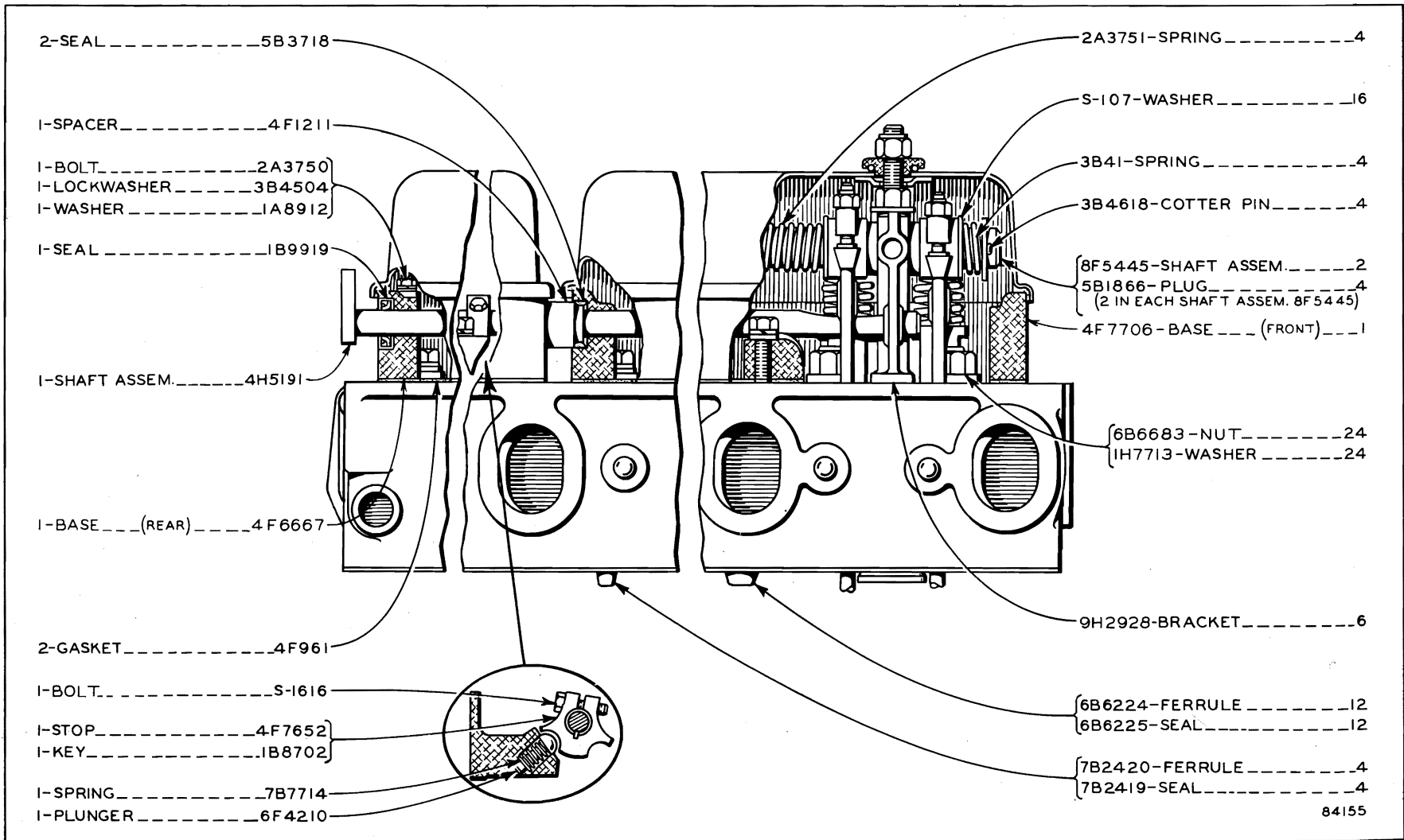
CYLINDER HEAD AND VALVE MECHANISM—Side View
 Serial No. 9U17207 to 9U17209 and 9U17212 to 9U17463 inclusive
 Note: 2H5079 Valve Grinding Gasket Group is available



CYLINDER HEAD AND VALVE MECHANISM—End View

Serial No. 9U17207 to 9U17209 and 9U17212 to 9U17463 inclusive

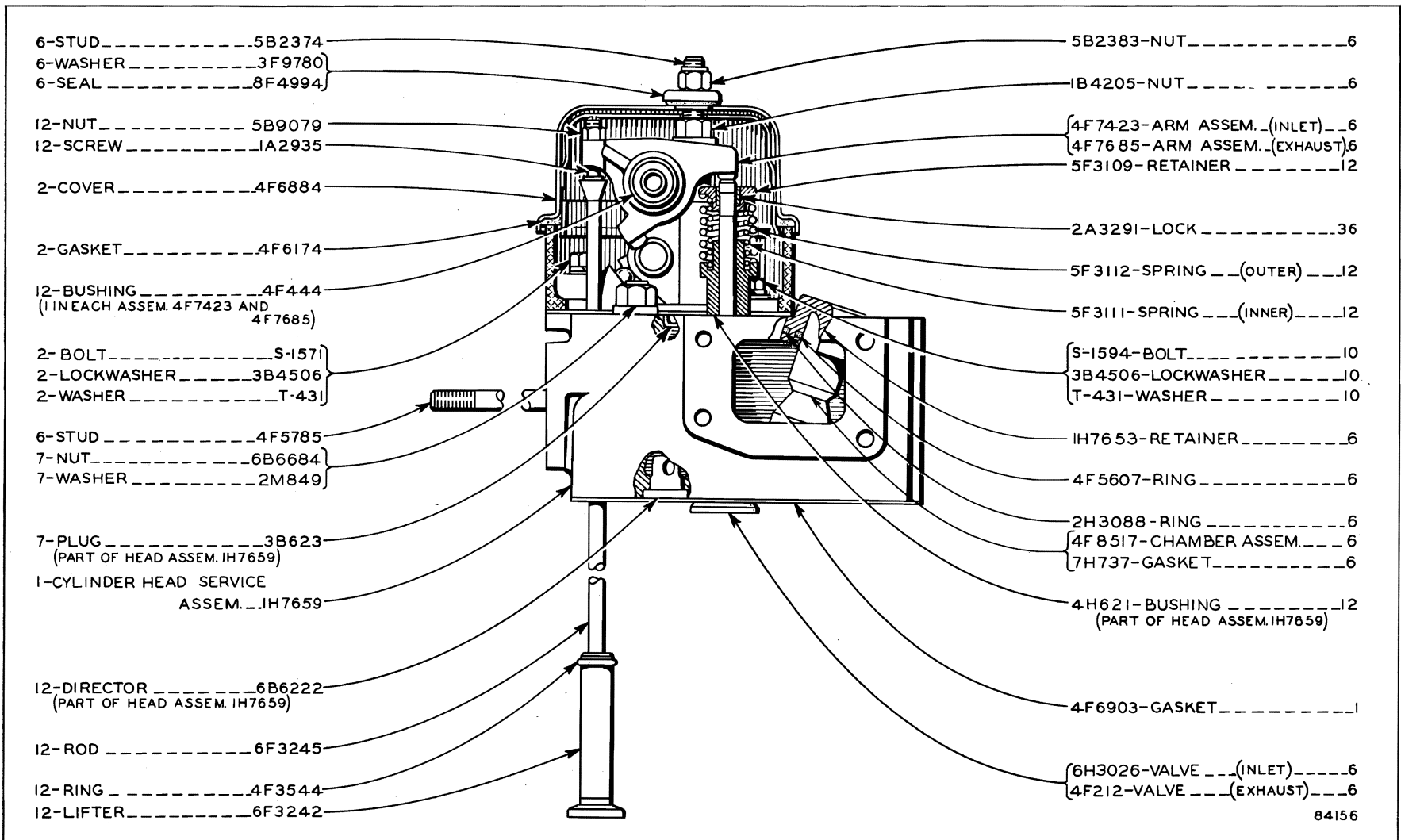
Note: 2H5079 Valve Grinding Gasket Group is available. Refer also to Page 170 for special parts



CYLINDER HEAD AND VALVE MECHANISM—Side View

Effective with Serial No. 9U17464

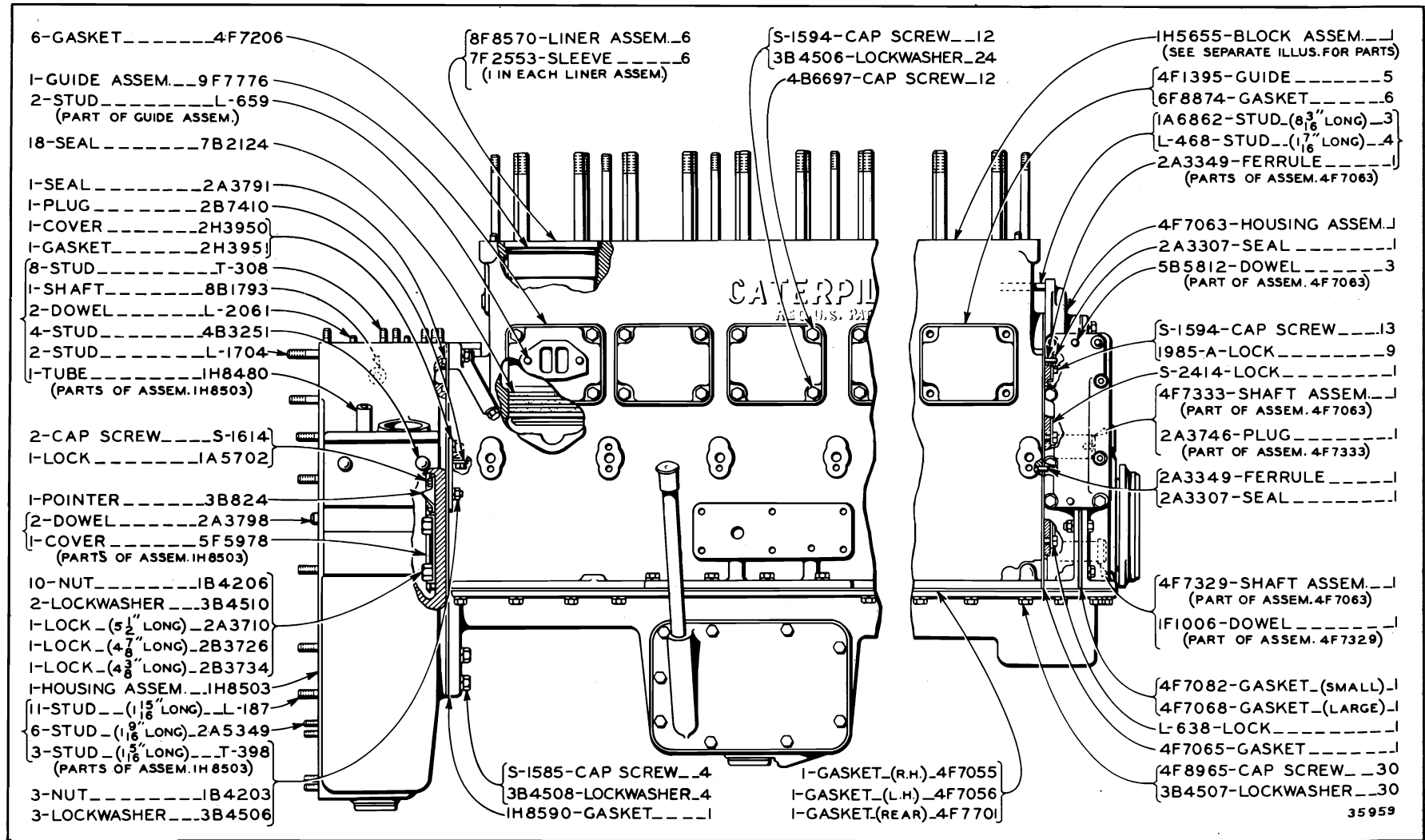
Note: 2H5079 Valve Grinding Gasket Group is available.



CYLINDER HEAD AND VALVE MECHANISM—End View

Effective with Serial No. 9U17464

Note: 2H5079 Valve Grinding Gasket Group is available. Refer also to Page 170 for special parts

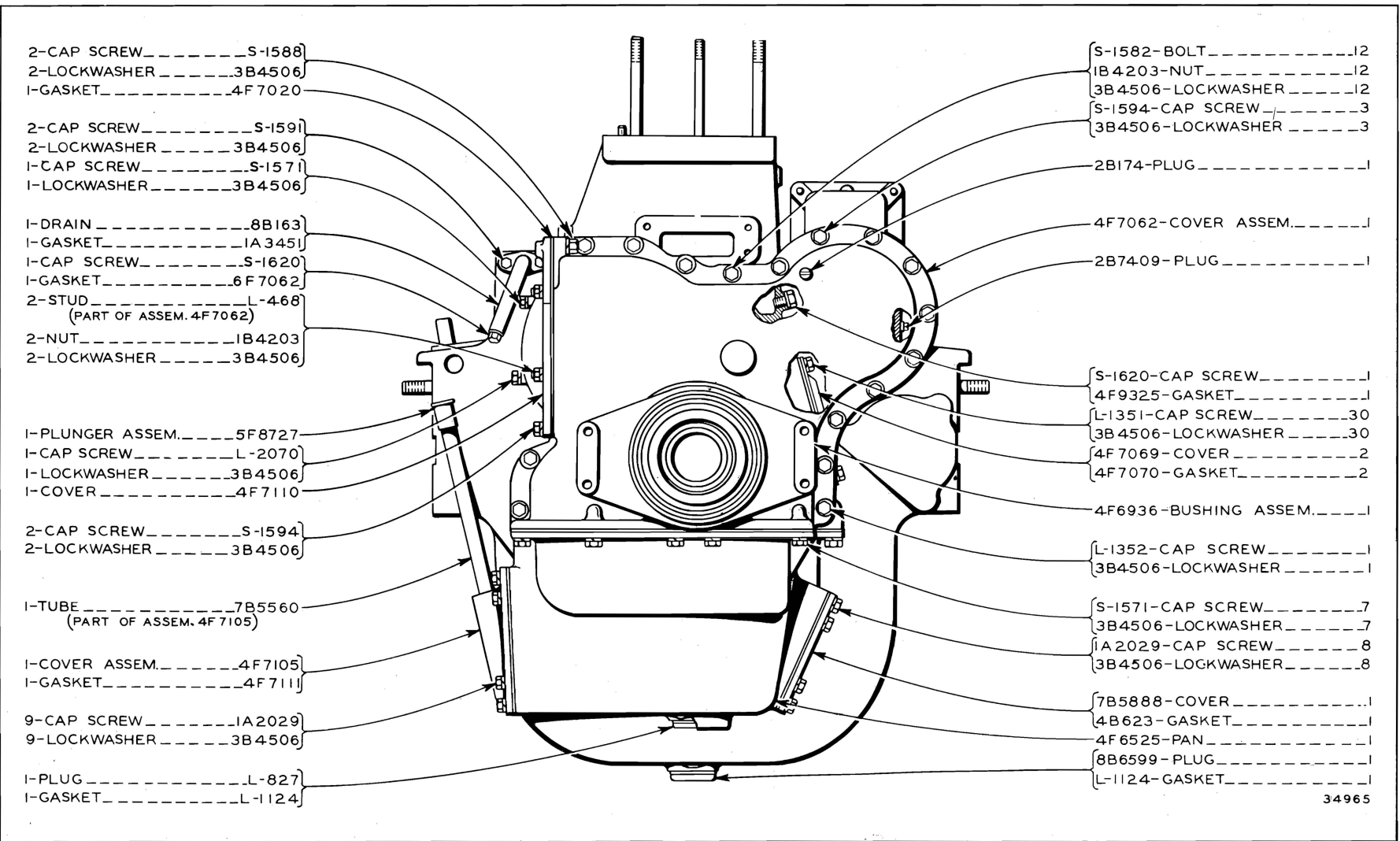


CYLINDER BLOCK AND COVERS—Side View

Serial No. 9U13263 to 9U19401, 9U19433, 9U19434, 9U19455 and 9U19457 inclusive

IH5655 Block Assembly parts are shown on Page 38. Note: 4H7073 Piston and Liner Group, 2H5089 Cylinder Liner and Piston Replacement Gasket Group and 2H5079 Valve Grinding Gasket Group are available. Piston and Liner replacement require the use of 2H5089 and 2H5079 Gasket Groups

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

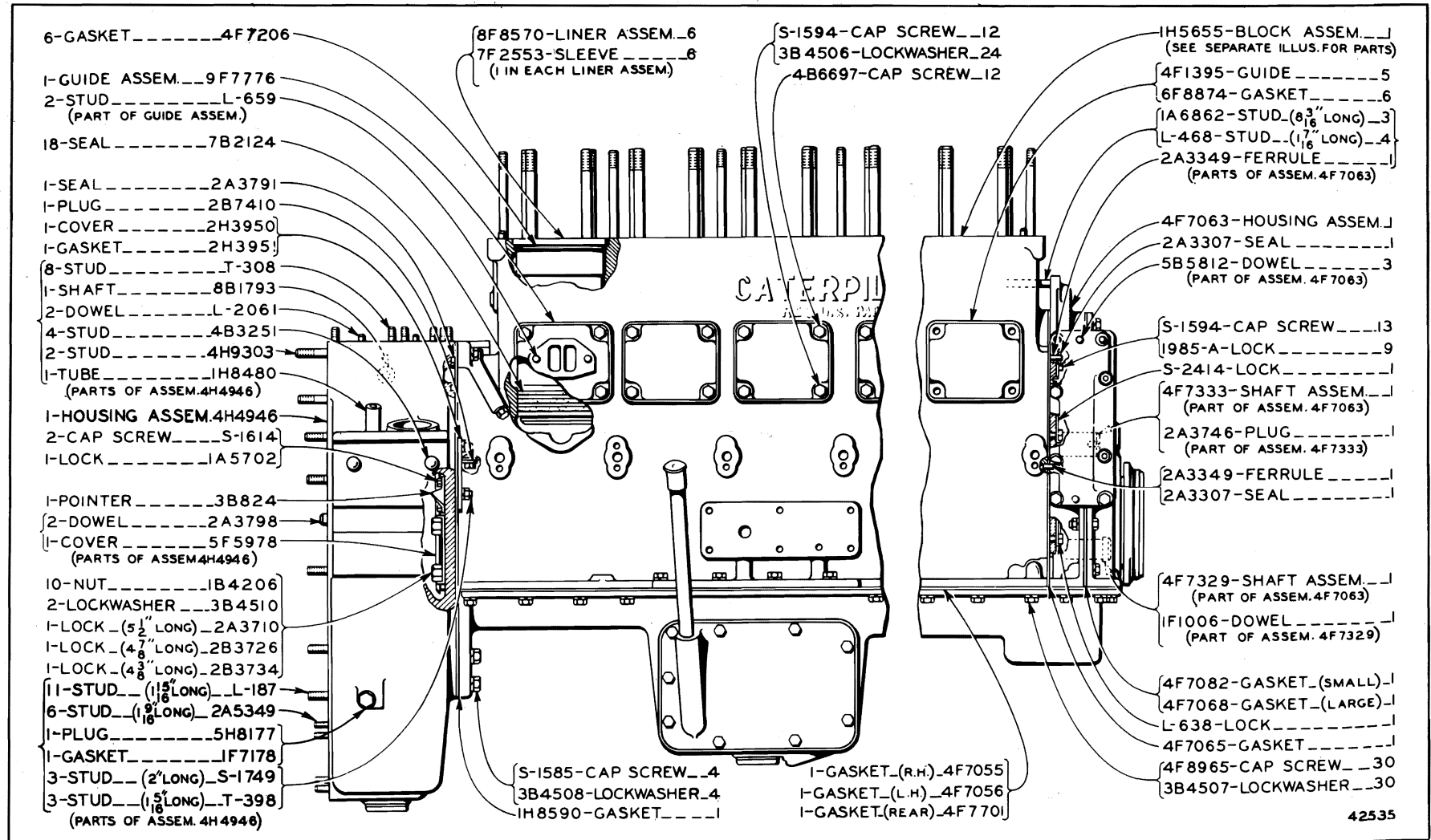


DIESEL ENGINE

35

CYLINDER BLOCK AND COVERS—End View

Serial No. 9U13263 to 9U19401, 9U19433, 9U19434, 9U19455 and 9U19457 inclusive

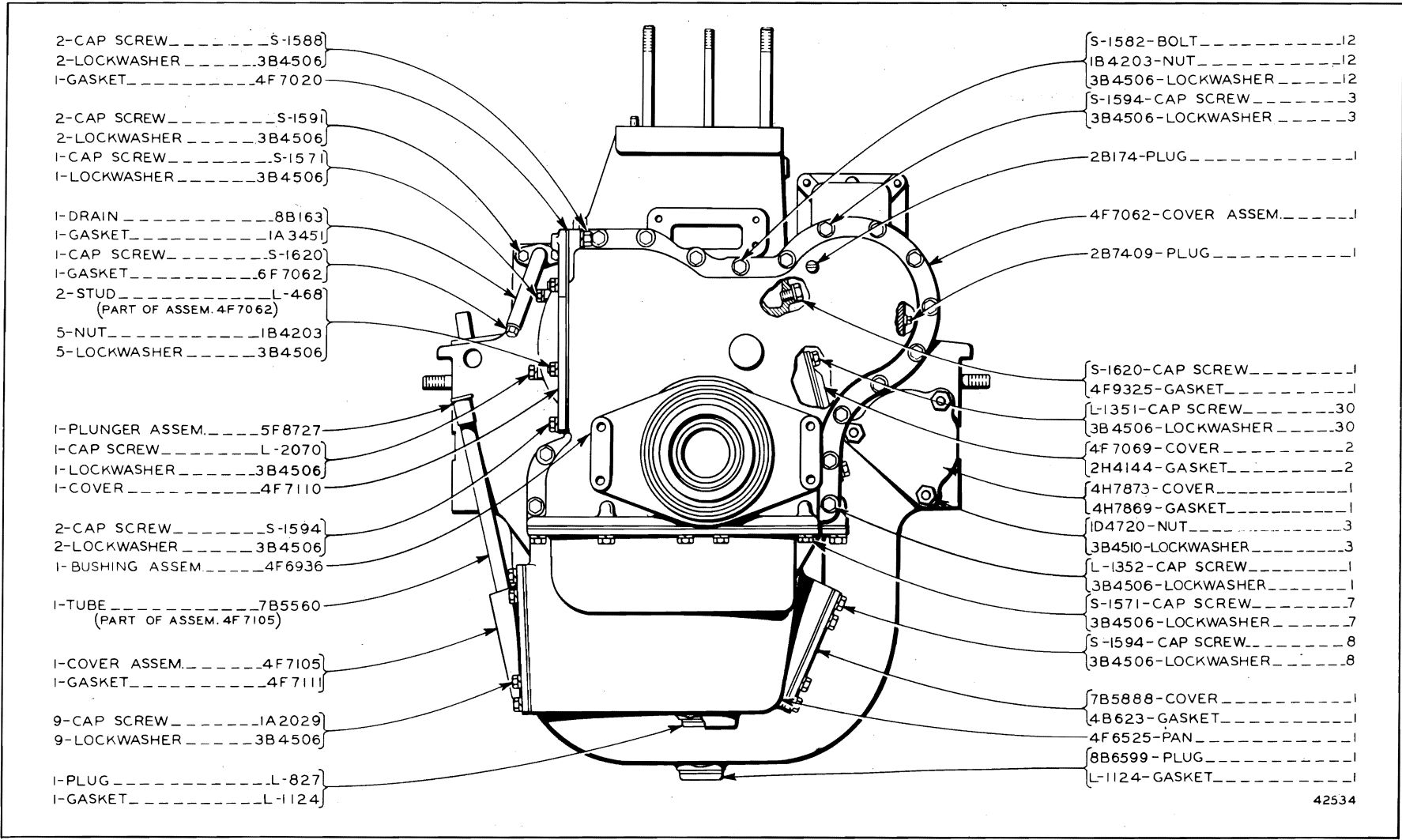


CYLINDER BLOCK AND COVERS—Side View

Serial No. 9U19402 to 9U19432, 9U19435 to 9U19454, 9U19456 and 9U19458—Up

1H5655 Block Assembly parts are shown on Page 38. Note: 4H7073 Piston and Liner Group, 2H5089 Cylinder Liner and Piston Replacement Gasket Group and 2H5079 Valve Grinding Gasket Group are available. Piston and Liner replacement require the use of 2H5089 and 2H5079 Gasket Groups

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



- 2-CAP SCREWS-1588
- 2-LOCKWASHER3B4506
- 1-GASKET4F 7020
- 2-CAP SCREWS-1591
- 2-LOCKWASHER3B4506
- 1-CAP SCREWS-1571
- 1-LOCKWASHER3B4506
- 1-DRAIN8B163
- 1-GASKET1A 3451
- 1-CAP SCREWS-1620
- 1-GASKET6F 7062
- 2-STUDL-468
(PART OF ASSEM. 4F7062)
- 5-NUT1B4203
- 5-LOCKWASHER3B4506
- 1-PLUNGER ASSEM.5F8727
- 1-CAP SCREWL-2070
- 1-LOCKWASHER3B4506
- 1-COVER4F7110
- 2-CAP SCREWS-1594
- 2-LOCKWASHER3B4506
- 1-BUSHING ASSEM.4F6936
- 1-TUBE7B5560
(PART OF ASSEM. 4F7105)
- 1-COVER ASSEM.4F7105
- 1-GASKET4F7111
- 9-CAP SCREW1A2029
- 9-LOCKWASHER3B4506
- 1-PLUGL-827
- 1-GASKETL-1124

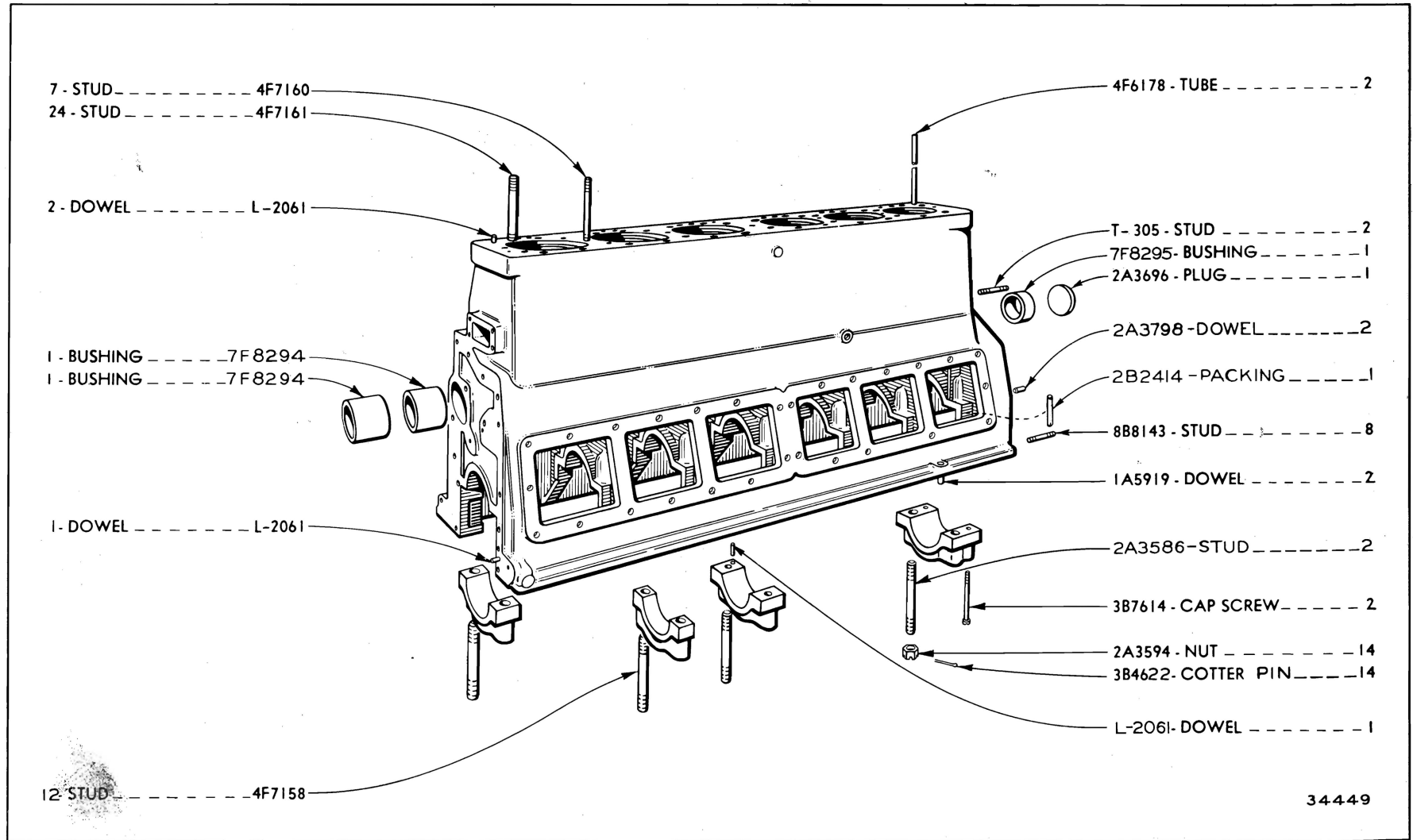
- S-1582-BOLT12
- 1B4203-NUT12
- 3B4506-LOCKWASHER12
- S-1594-CAP SCREW3
- 3B4506-LOCKWASHER3
- 2B174-PLUG1
- 4F7062-COVER ASSEM.1
- 2B7409-PLUG1
- S-1620-CAP SCREW1
- 4F9325-GASKET1
- L-1351-CAP SCREW30
- 3B4506-LOCKWASHER30
- 4F7069-COVER2
- 2H4144-GASKET2
- 4H7873-COVER1
- 4H7869-GASKET1
- 1D4720-NUT3
- 3B4510-LOCKWASHER3
- L-1352-CAP SCREW1
- 3B4506-LOCKWASHER1
- S-1571-CAP SCREW7
- 3B4506-LOCKWASHER7
- S-1594-CAP SCREW8
- 3B4506-LOCKWASHER8
- 7B5888-COVER1
- 4B623-GASKET1
- 4F6525-PAN1
- 8B6599-PLUG1
- L-1124-GASKET1

42534

CYLINDER BLOCK AND COVER—End View
 Serial No. 9U19402 to 9U19432, 9U19435 to 9U19454, 9U19456 and 9U19458—Up

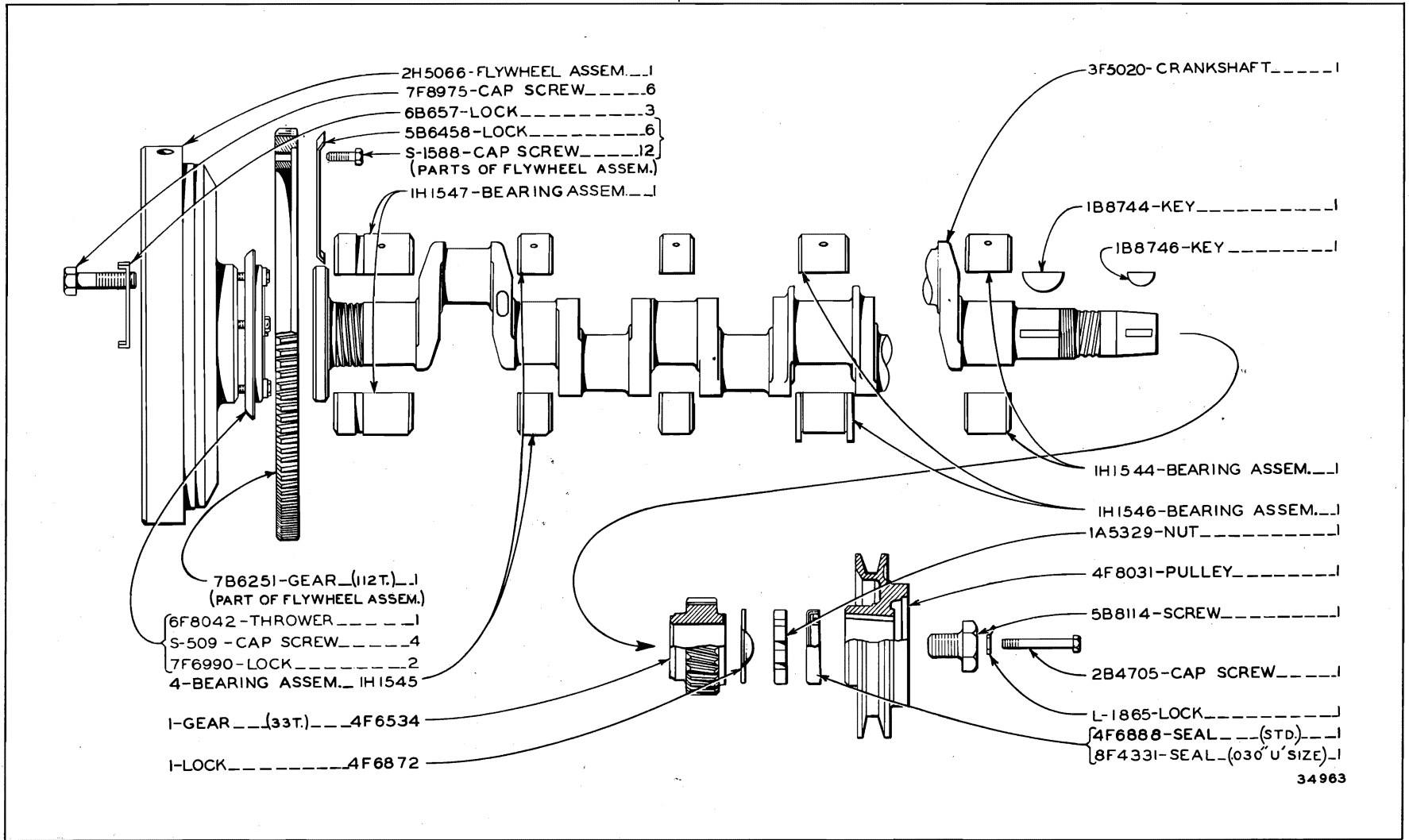
DIESEL ENGINE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



IH5655 CYLINDER BLOCK ASSEMBLY
Part of Cylinder Block and Covers shown on Pages 34 and 36

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

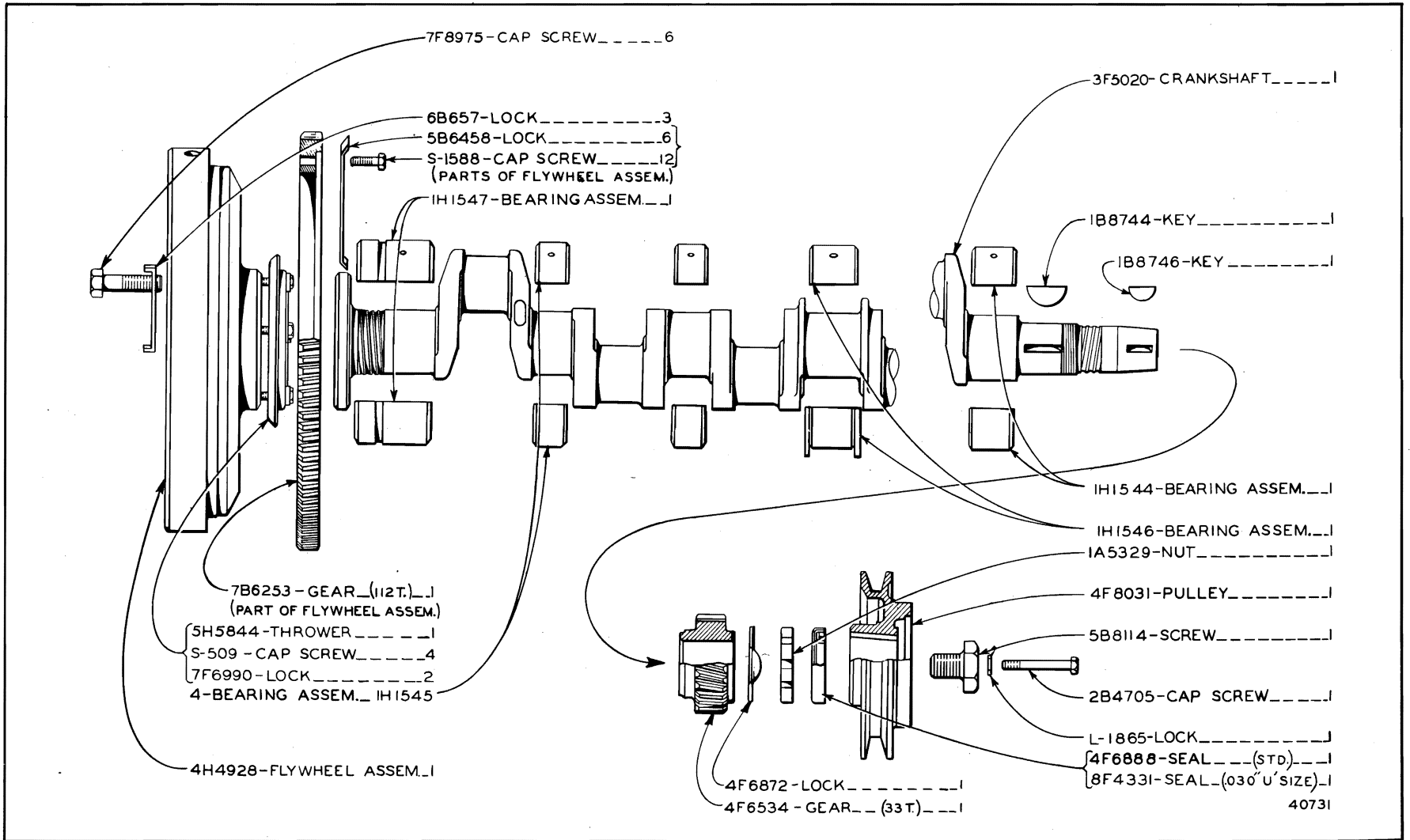


34963

CRANKSHAFT

Serial No. 9U13263 to 9U17428, 9U17431, 9U17434, 9U17436, 9U17438 and 9U17450 inclusive

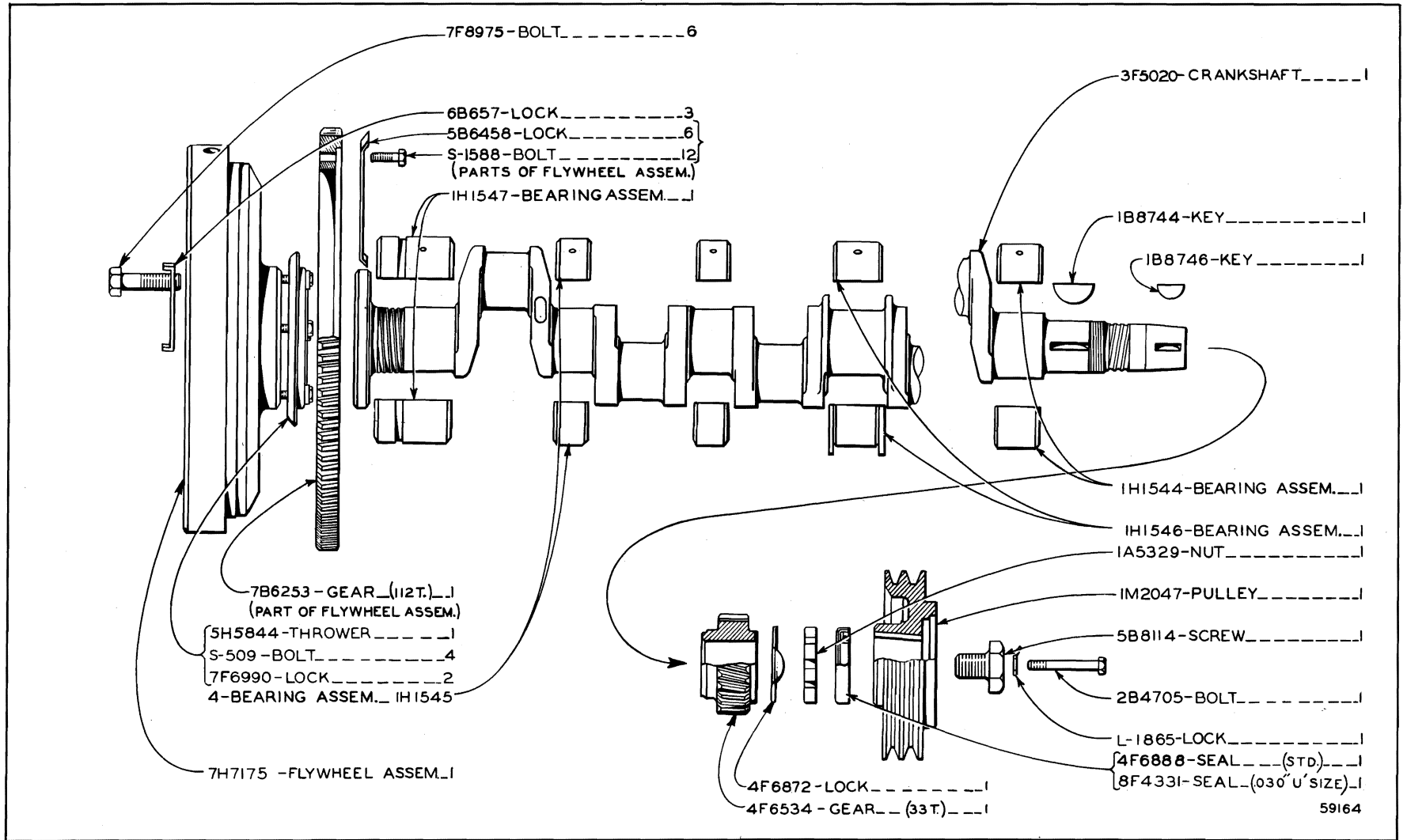
DIESEL ENGINE



CRANKSHAFT

Serial No. 9U17429, 9U17430, 9U17432, 9U17433, 9U17435, 9U17437, 9U17439 to 9U17449, 9U17451 to 9U28310 and 9U28319 inclusive

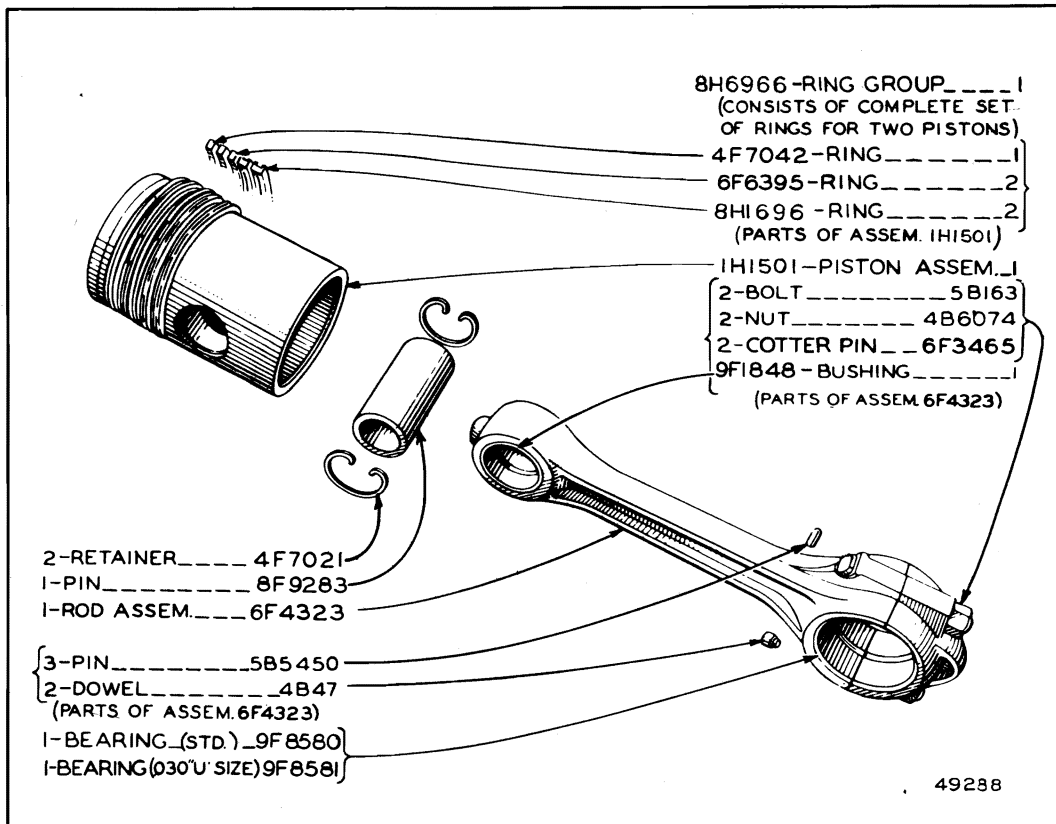
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CRANKSHAFT

Serial No. 9U28311 to 9U28318 and 9U28320—Up

59164

**CONNECTING ROD AND PISTON—6 Required**

Serial No. 9U13263 to 9U27387, 9U27389 to 9U27392 and 9U27395 inclusive
 Note: 8H7233 Piston and Liner Group, consisting of 1—Piston Assembly, 1—Liner,
 3—Seal and 1—Gasket, is available

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

IH5741 Crankshaft Bearing Replacement Group

Consists of:

Complete set of Bearing Assemblies as shown with Standard Crankshaft

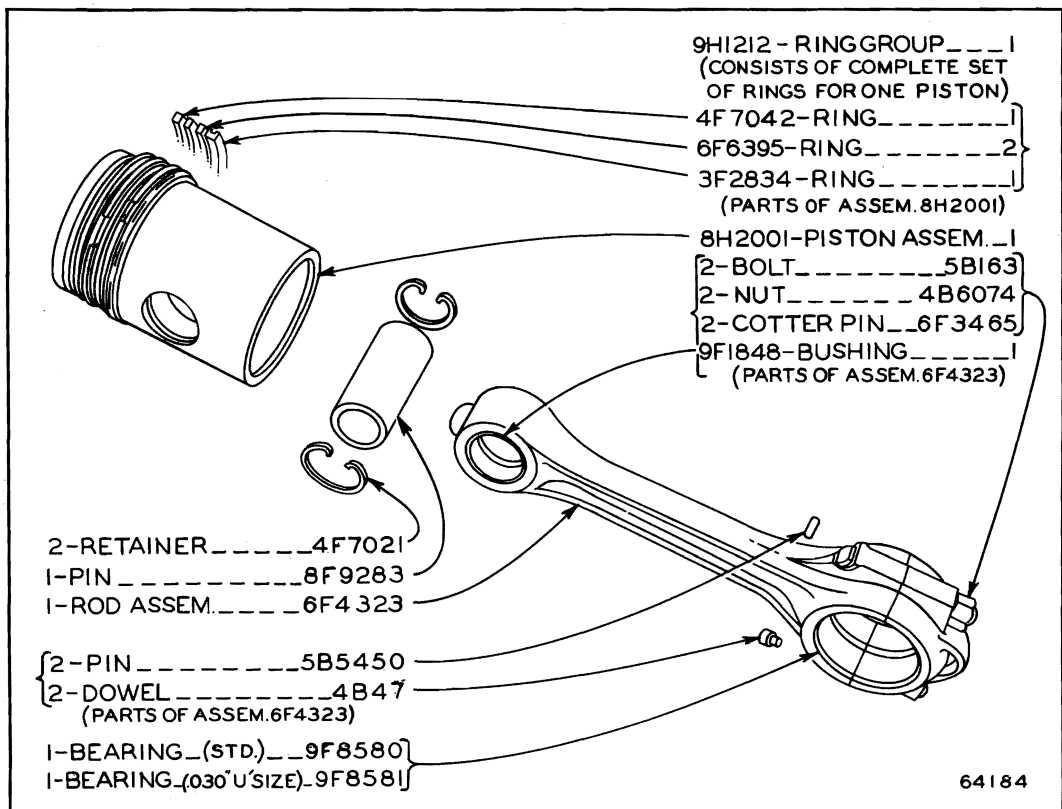
IH5742 Crankshaft Bearing Replacement Group

For use with .030 Undersize Crankshaft

Consists of:

- 1 IH3729 Bearing Assembly—Front
- 4 IH3730 Bearing Assembly—Intermediate
- 1 IH3728 Bearing Assembly—Center
- 1 IH3731 Bearing Assembly—Rear

CRANKSHAFT BEARING REPLACEMENT GROUPS

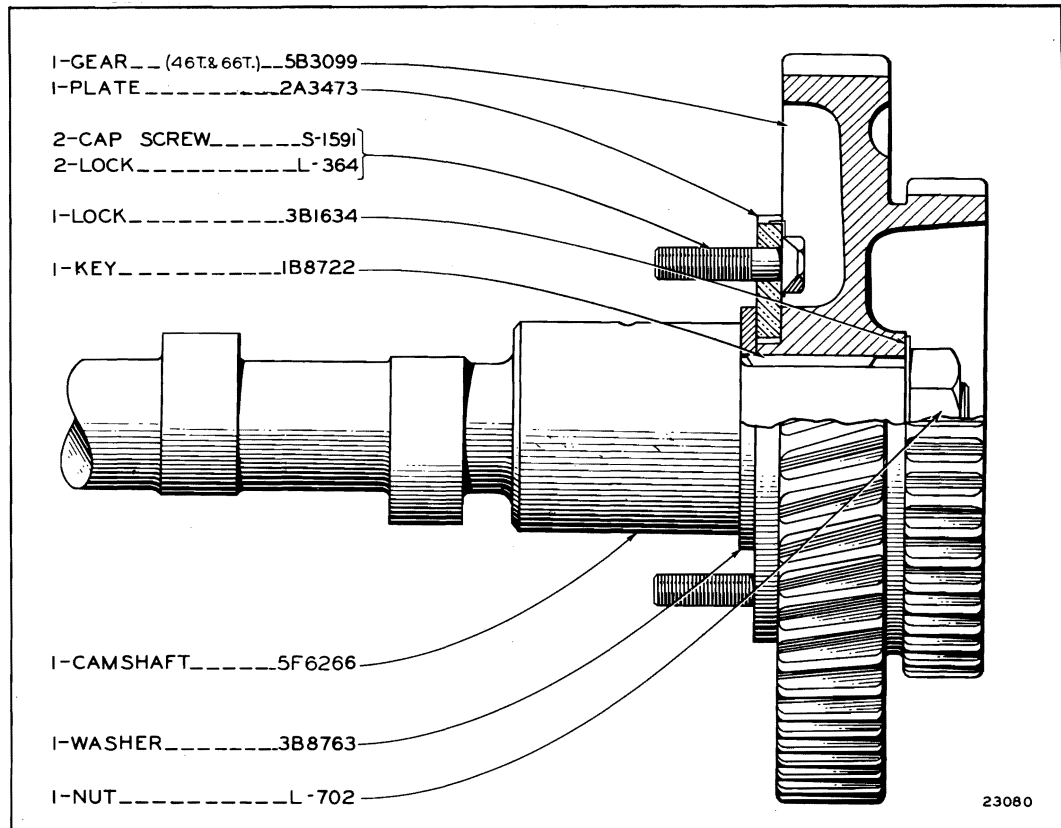


CONNECTING ROD AND PISTON—6 Required

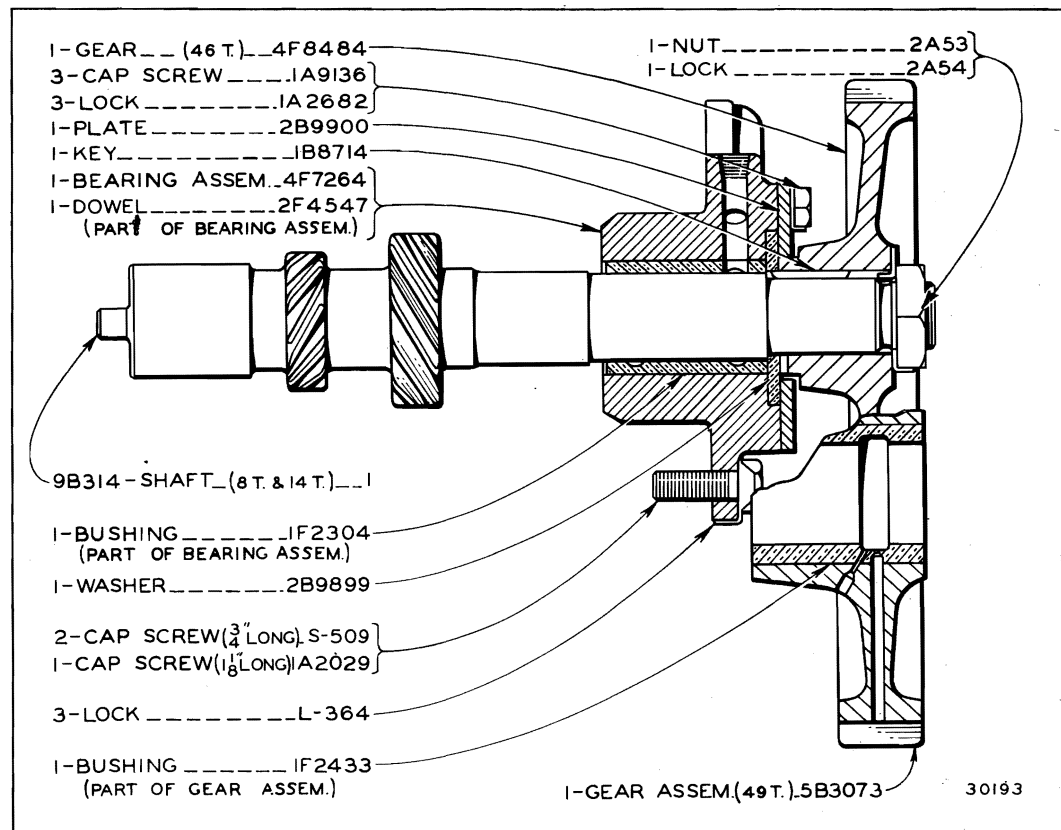
Serial No. 9U27388, 9U27393, 9U27394 and 9U27396—Up

Note: 8H7233 Piston and Liner Group, consisting of 1—Piston Assembly, 1—Liner, 3—Seal and 1—Gasket, is available

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

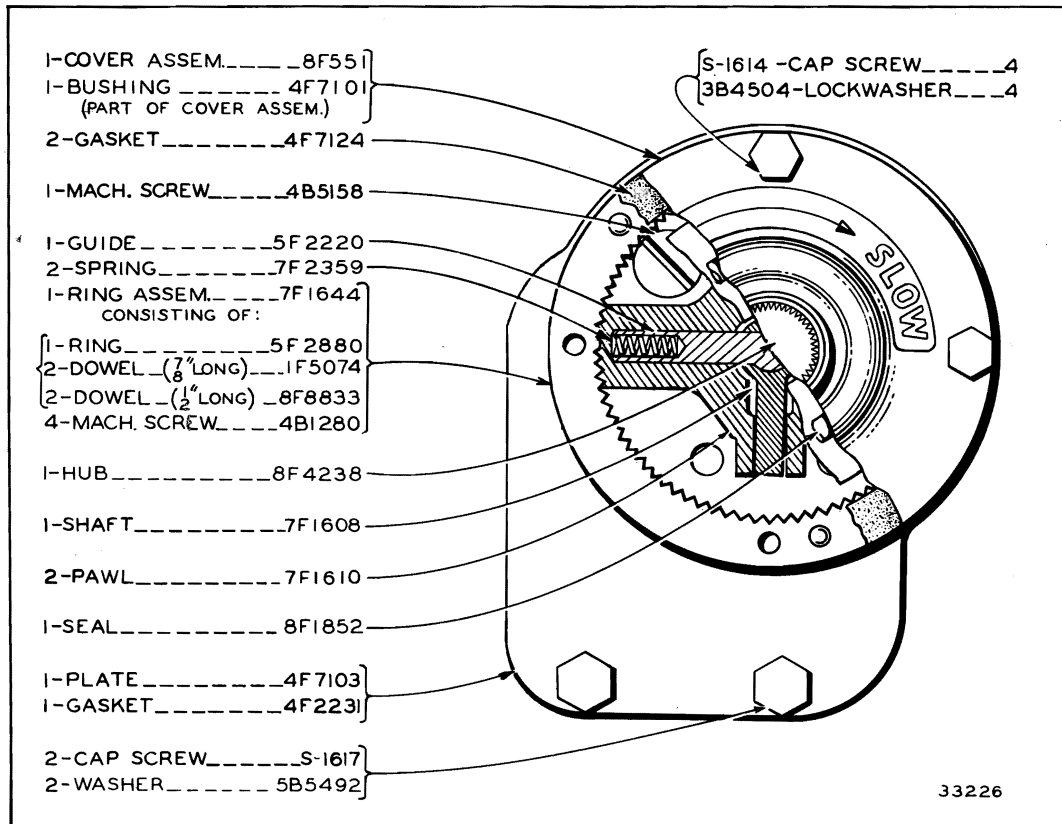


CAMSHAFT



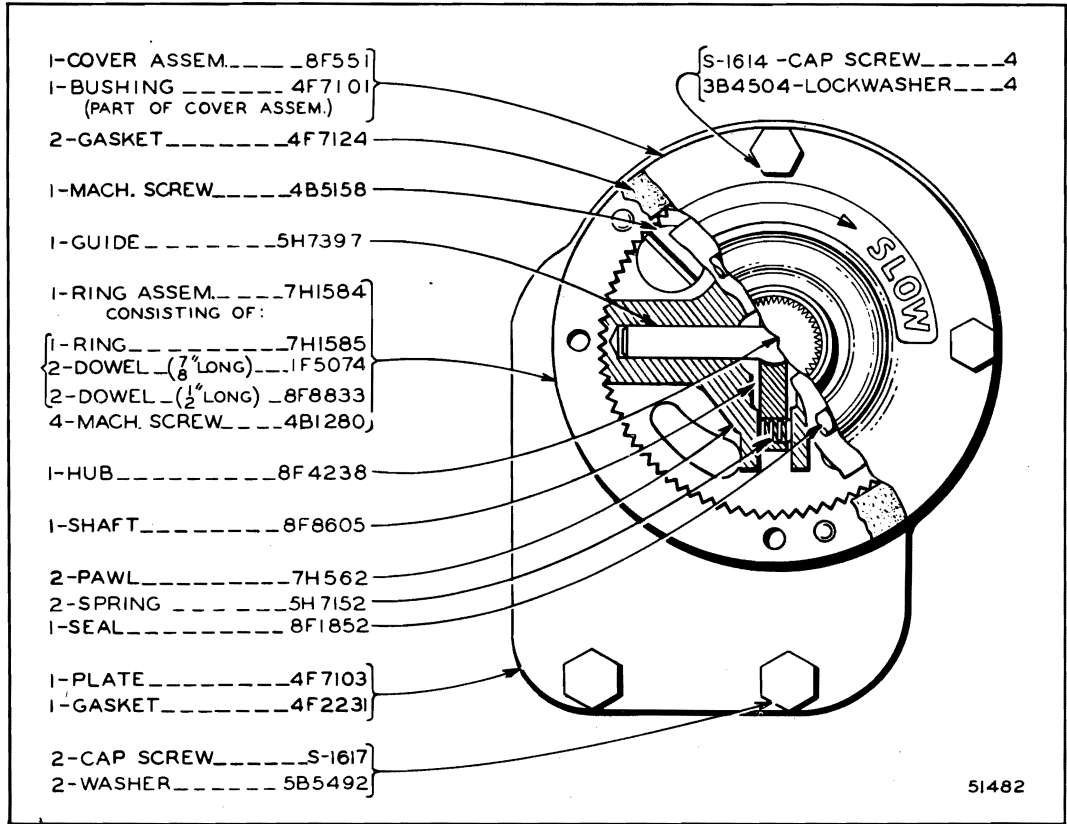
ACCESSORY SHAFT AND IDLER GEAR

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

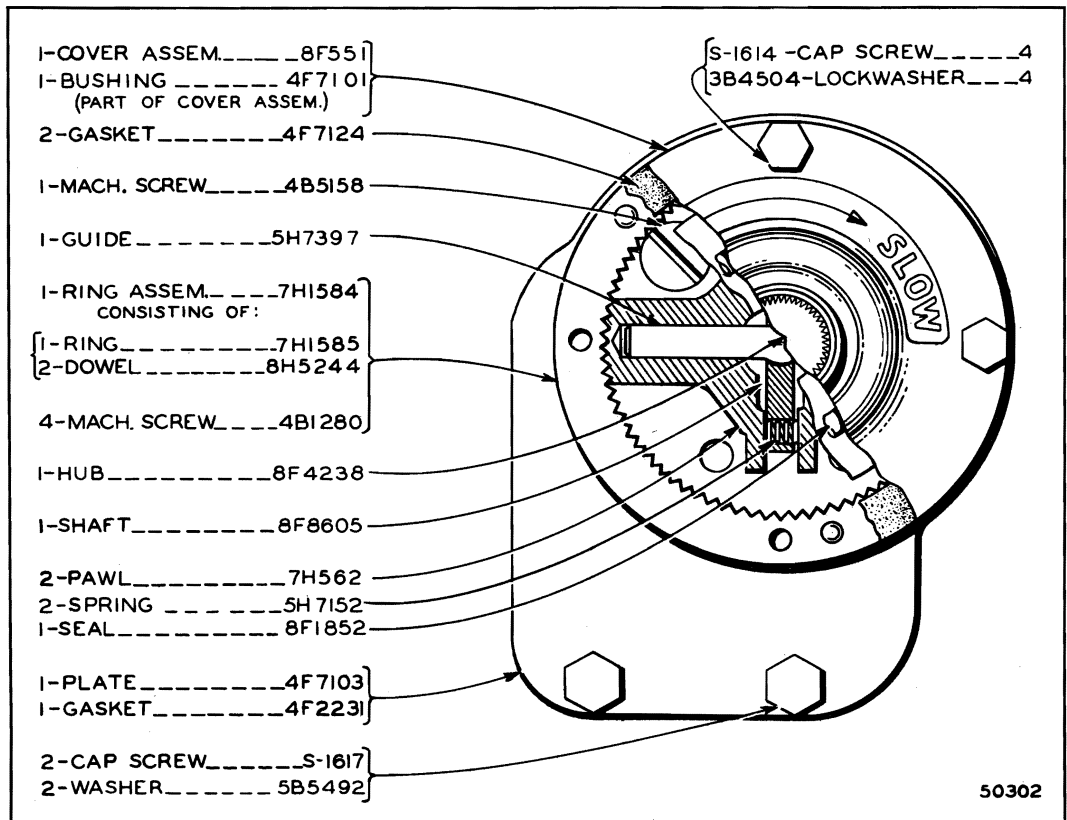


5F8592 GOVERNOR CONTROL GROUP—Positive Locking
Serial No. 9U13263 to 9U21574 inclusive



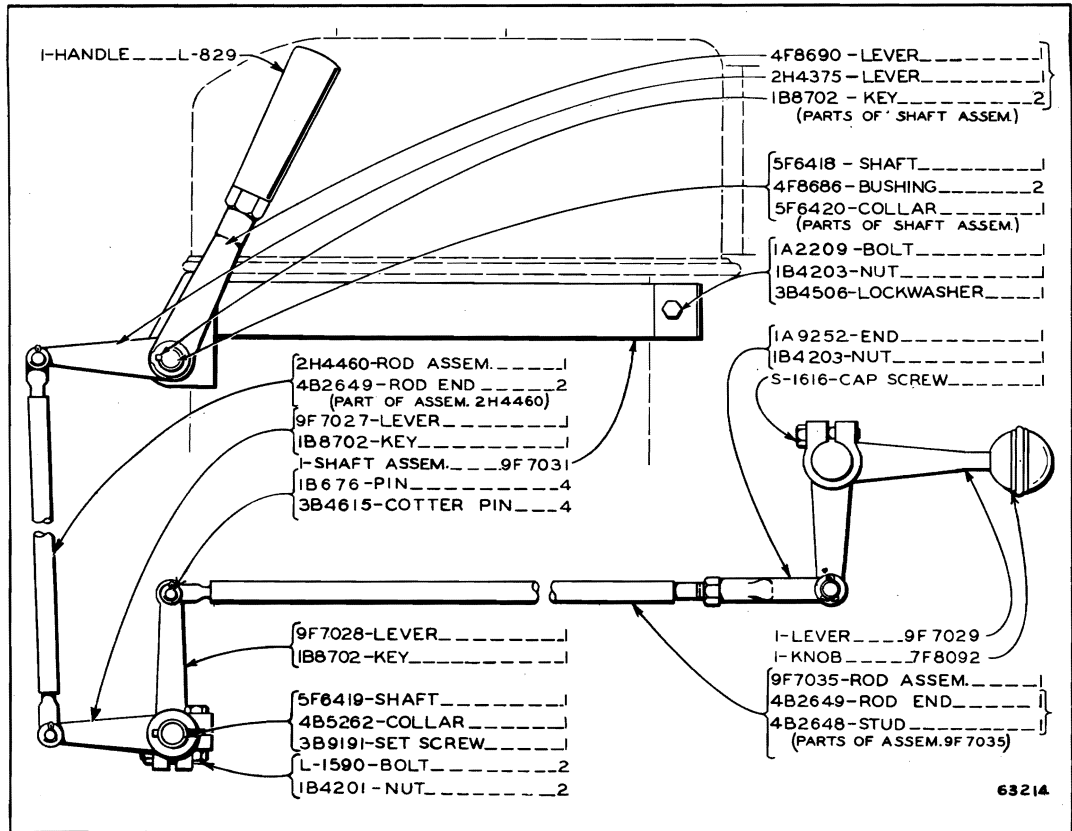


5H8033 GOVERNOR CONTROL GROUP—Positive Locking
 Serial No. 9U21575 to 9U26442, 9U26444, 9U26446, 9U26448,
 9U26453 and 9U26458 inclusive

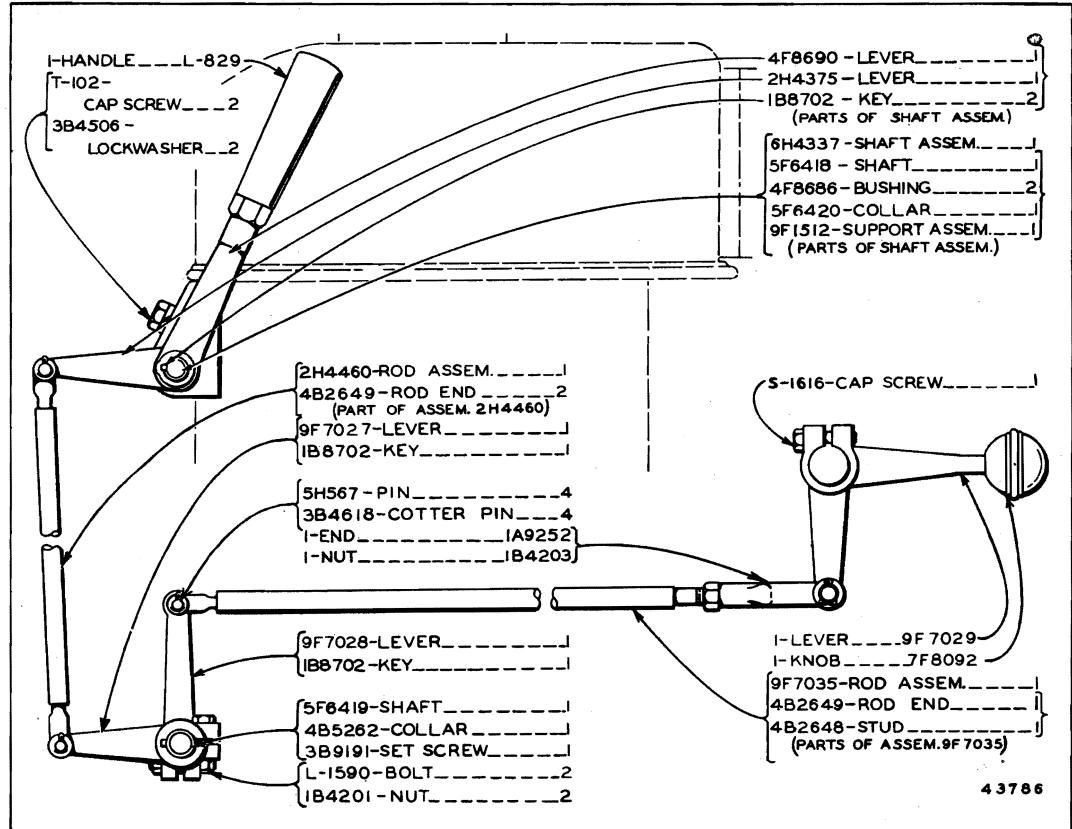


5H8033 GOVERNOR CONTROL GROUP—Positive Locking
 Serial No. 9U26443, 9U26445, 9U26447, 9U26449 to 9U26452,
 9U26454 to 9U26457 and 9U26459—Up

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



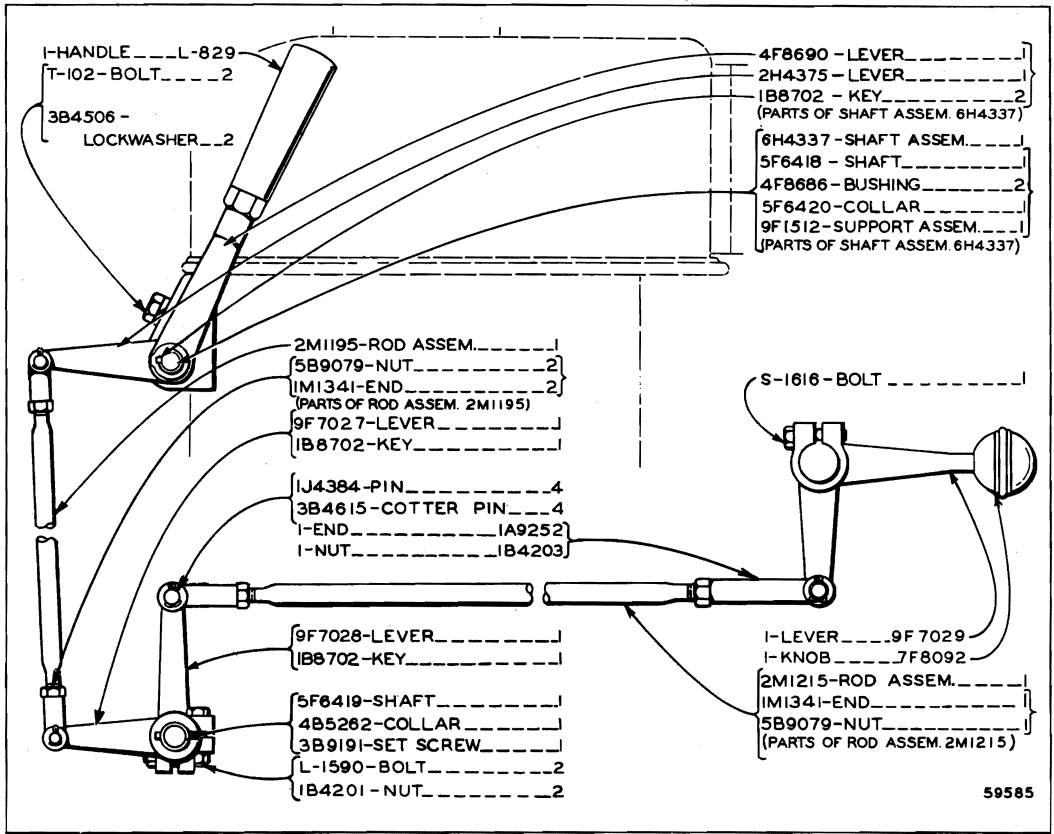
FUEL PUMP AND GOVERNOR CONTROL
Serial No. 9U13263 to 9U16536 inclusive



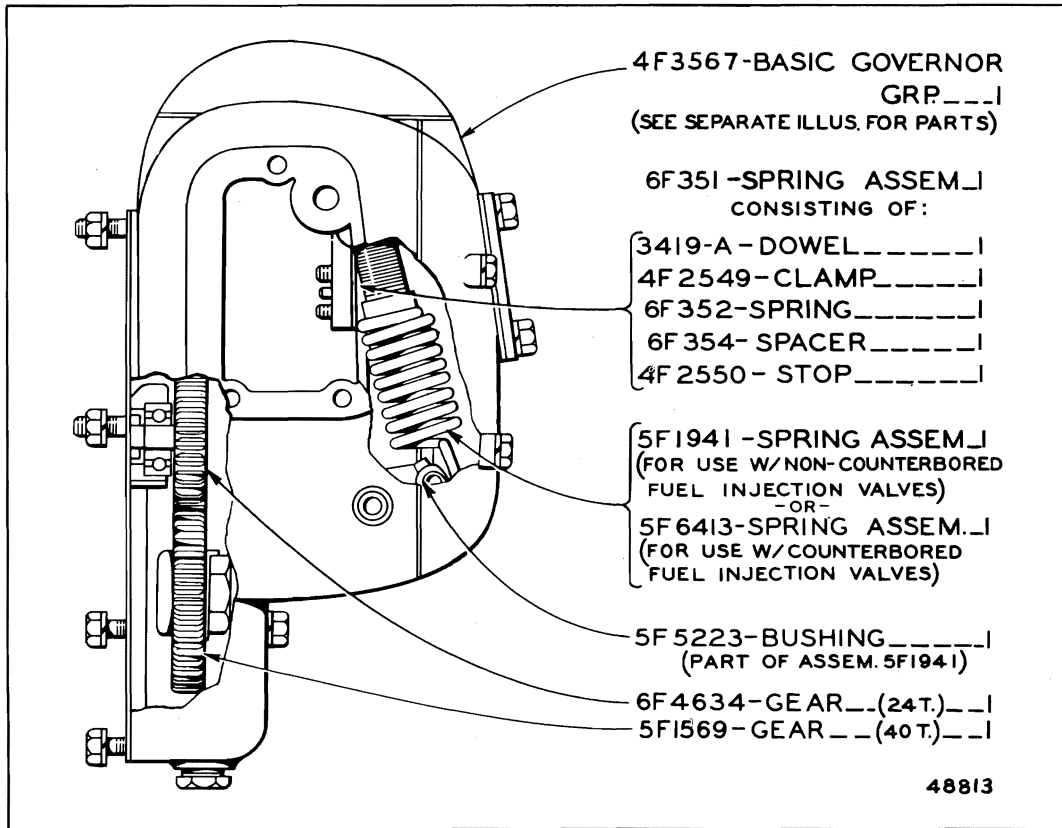
FUEL PUMP AND GOVERNOR CONTROL
Effective with Serial No. 9U16537

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

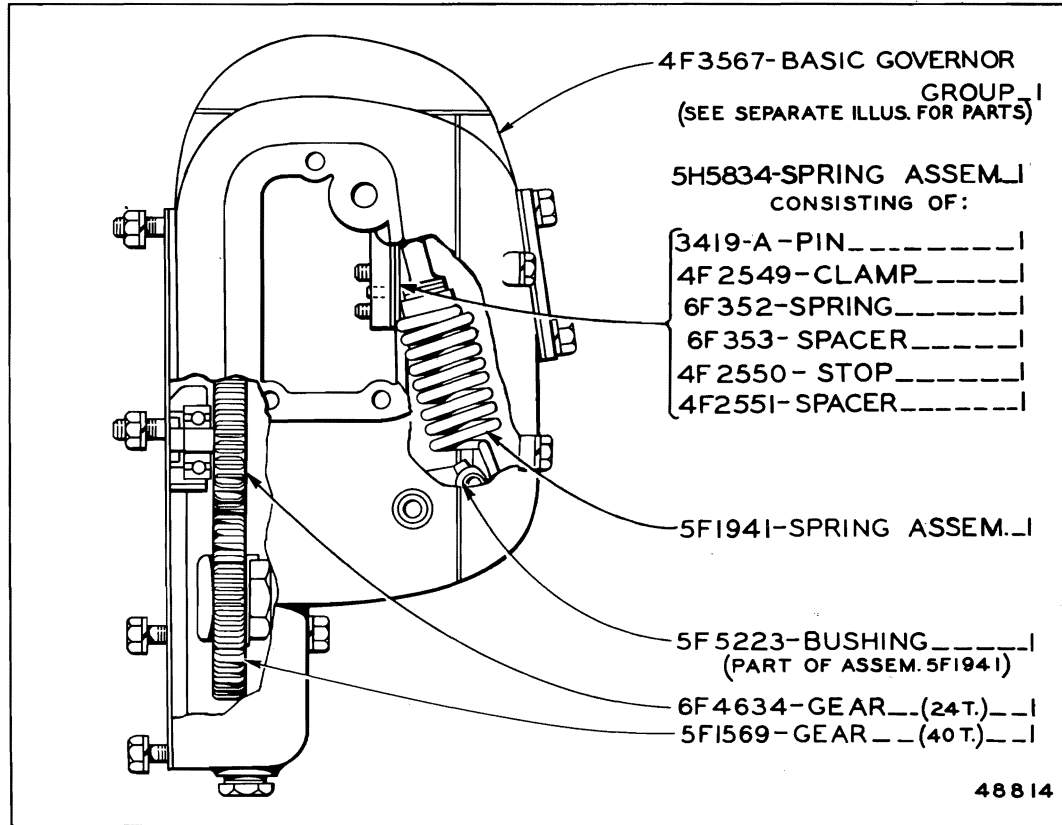
PARTS CATALOG INSERT



FUEL PUMP AND GOVERNOR CONTROL
 Effective with Serial No. 9U28218

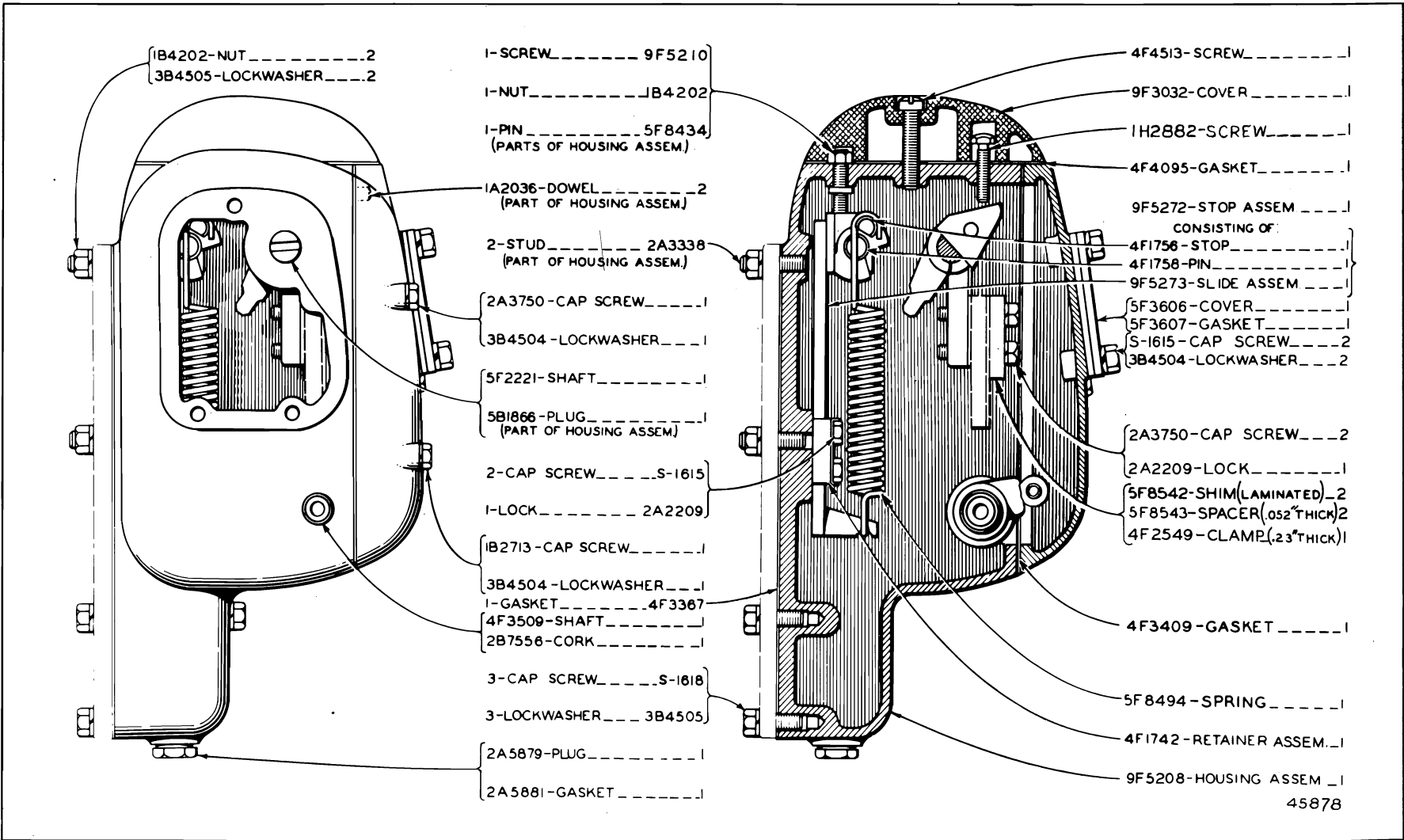


6F349 COMPLETE GOVERNOR GROUP
Serial No. 9U13263 to 9U17697 inclusive
4F3567 Basic Governor Group parts are shown on Pages 46 through 51



6F349 COMPLETE GOVERNOR GROUP
Effective with Serial No. 9U17698
4F3567 Basic Governor Group parts are shown on Pages 46 through 51

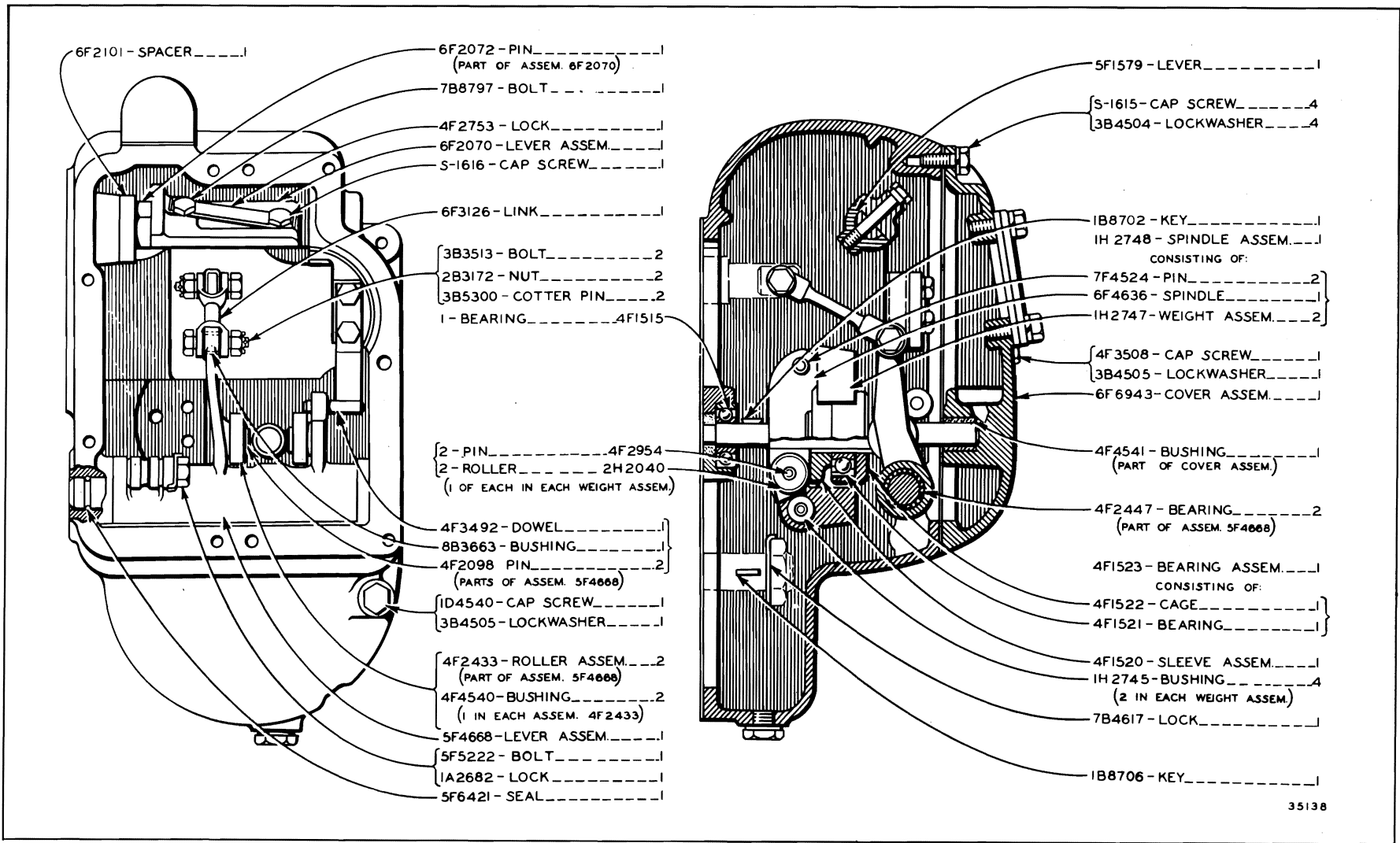
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



4F3567 BASIC GOVERNOR GROUP—Part One
 Serial No. 9U13263 to 9U15103 inclusive
 Part of 6F349 Complete Governor Group shown on Page 45

4587B

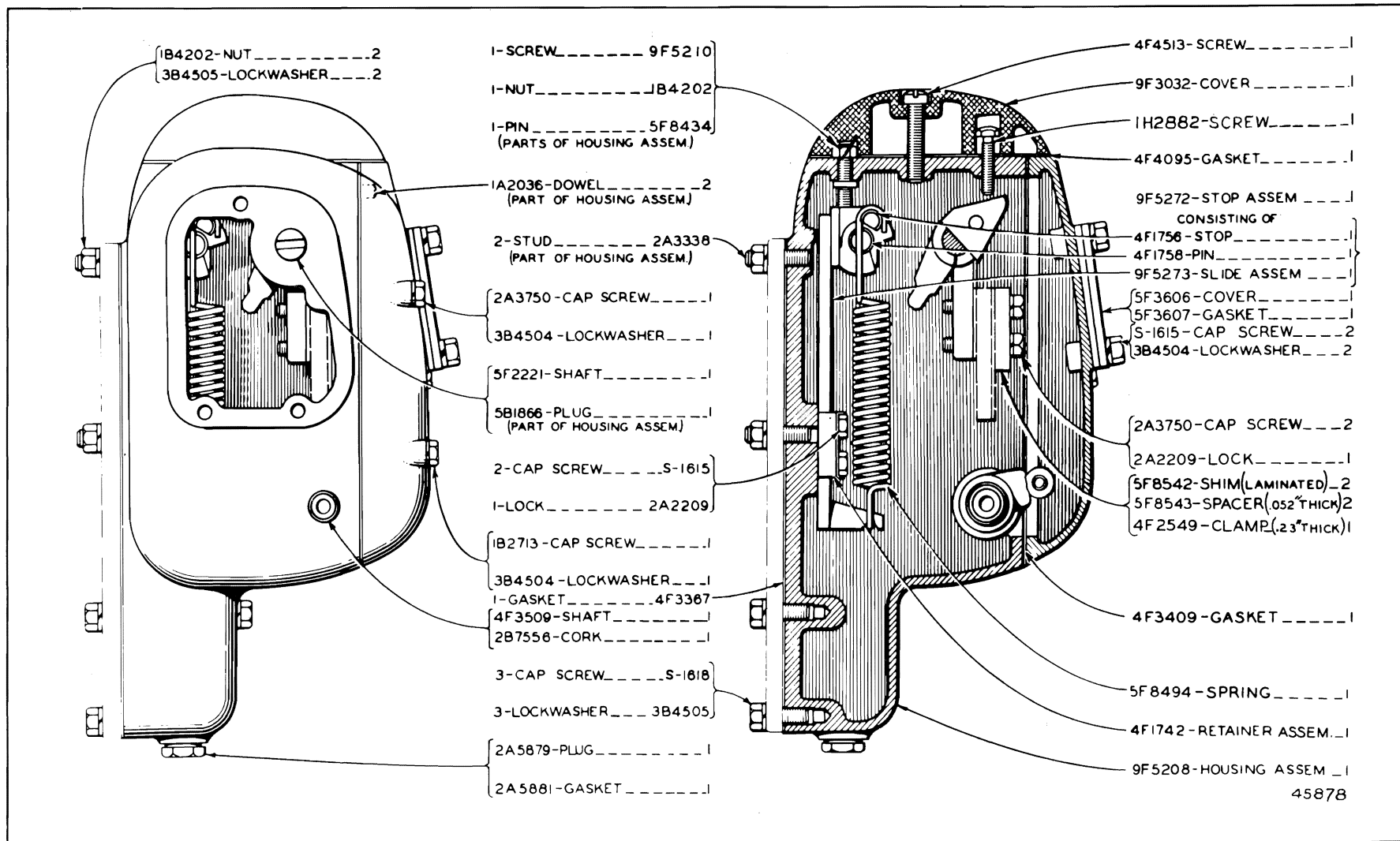
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



DIESEL ENGINE

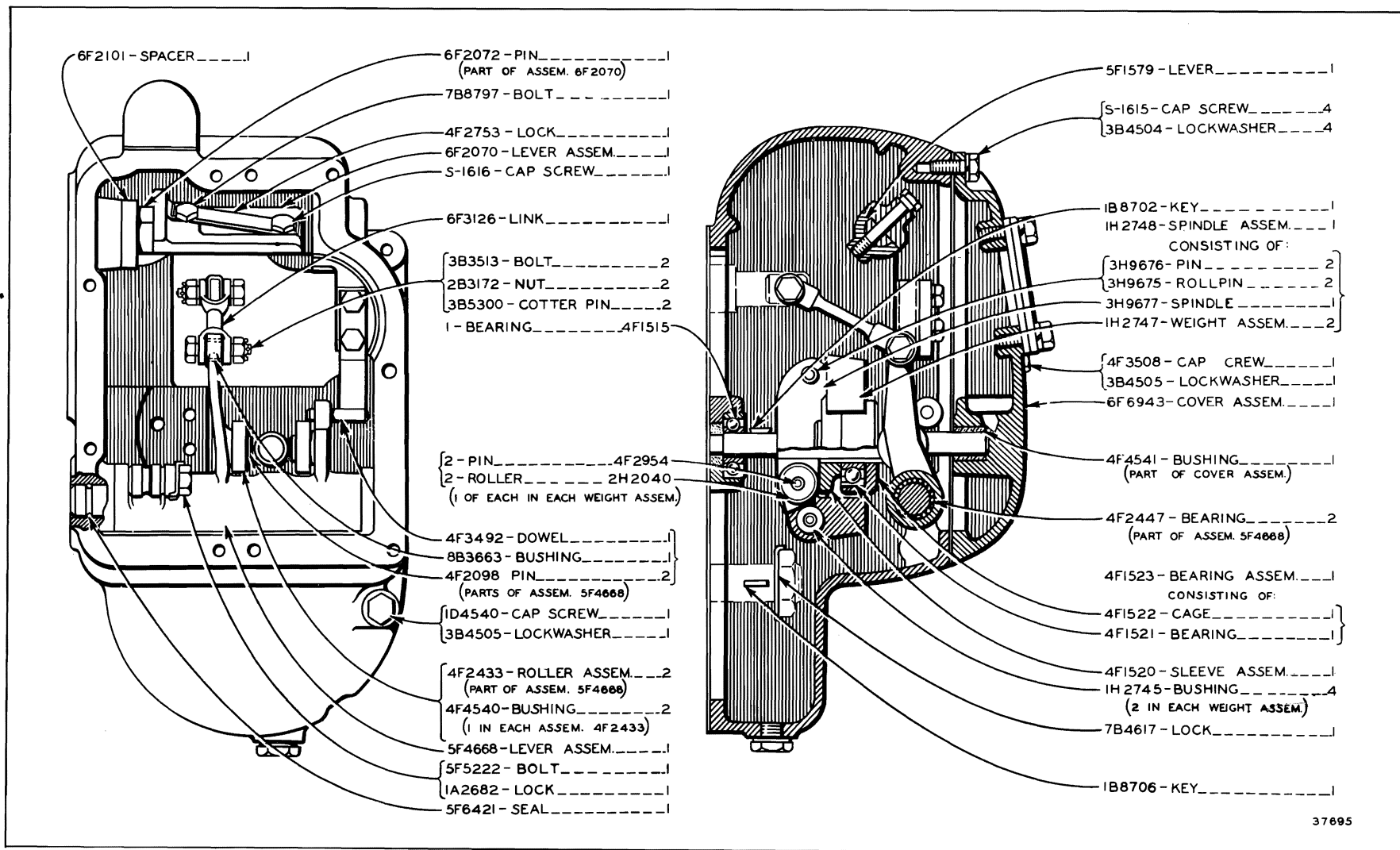
47

4F3567 BASIC GOVERNOR GROUP—Part Two
Serial No. 9U13263 to 9U15103 inclusive
Part of 6F349 Complete Governor Group shown on Page 45



4F3567 BASIC GOVERNOR GROUP—Part One
 Serial No. 9U15104 to 9U15675, 9U15679 to 9U15683, 9U15688 and 9U15694 inclusive
 Part of 6F349 Complete Governor Group shown on Page 45

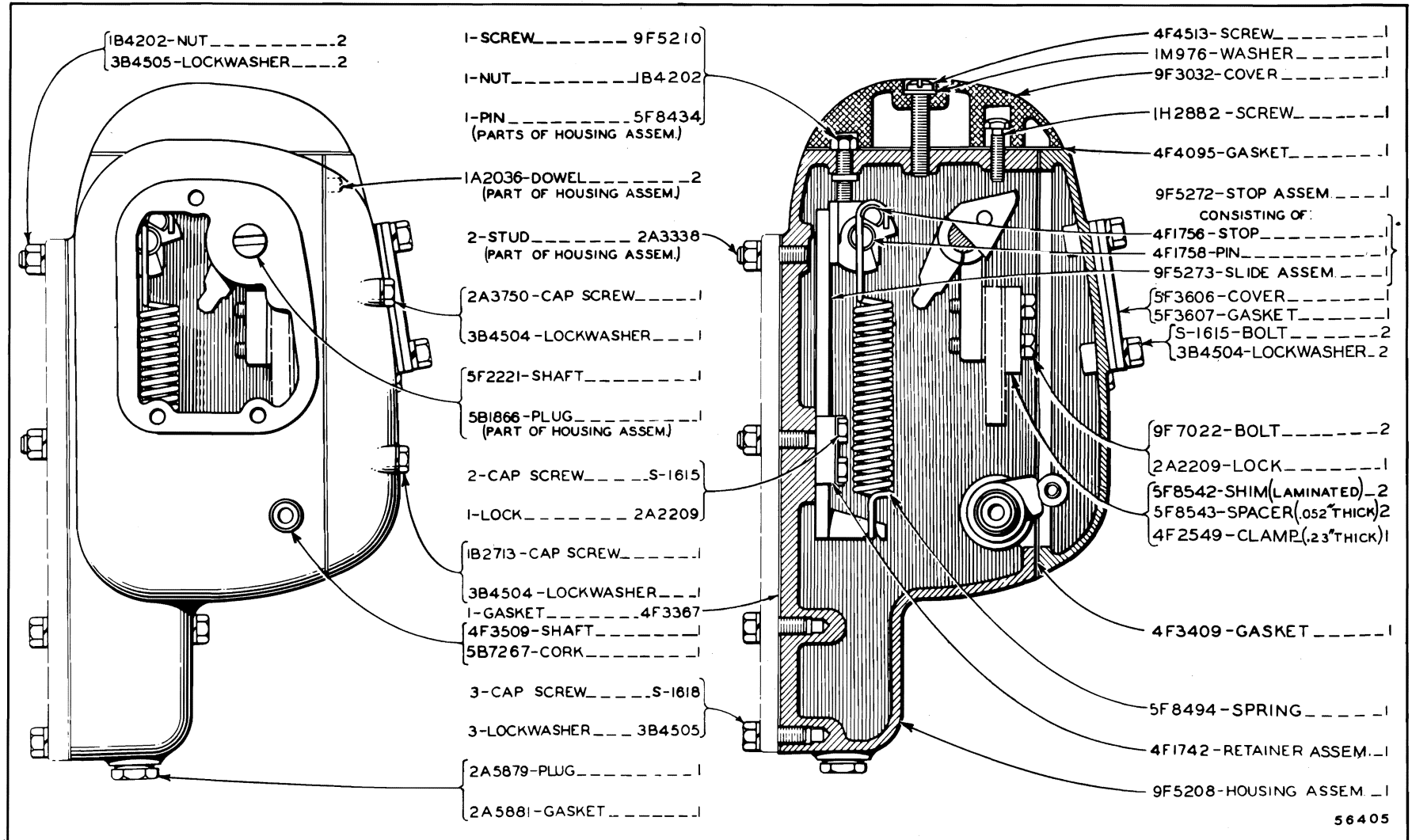
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



37695

4F3567 BASIC GOVERNOR GROUP—Part Two
Serial No. 9U15104 to 9U15675, 9U15679 to 9U15683, 9U15688 and 9U15694 inclusive
Part of 6F349 Complete Governor Group shown on Page 45

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

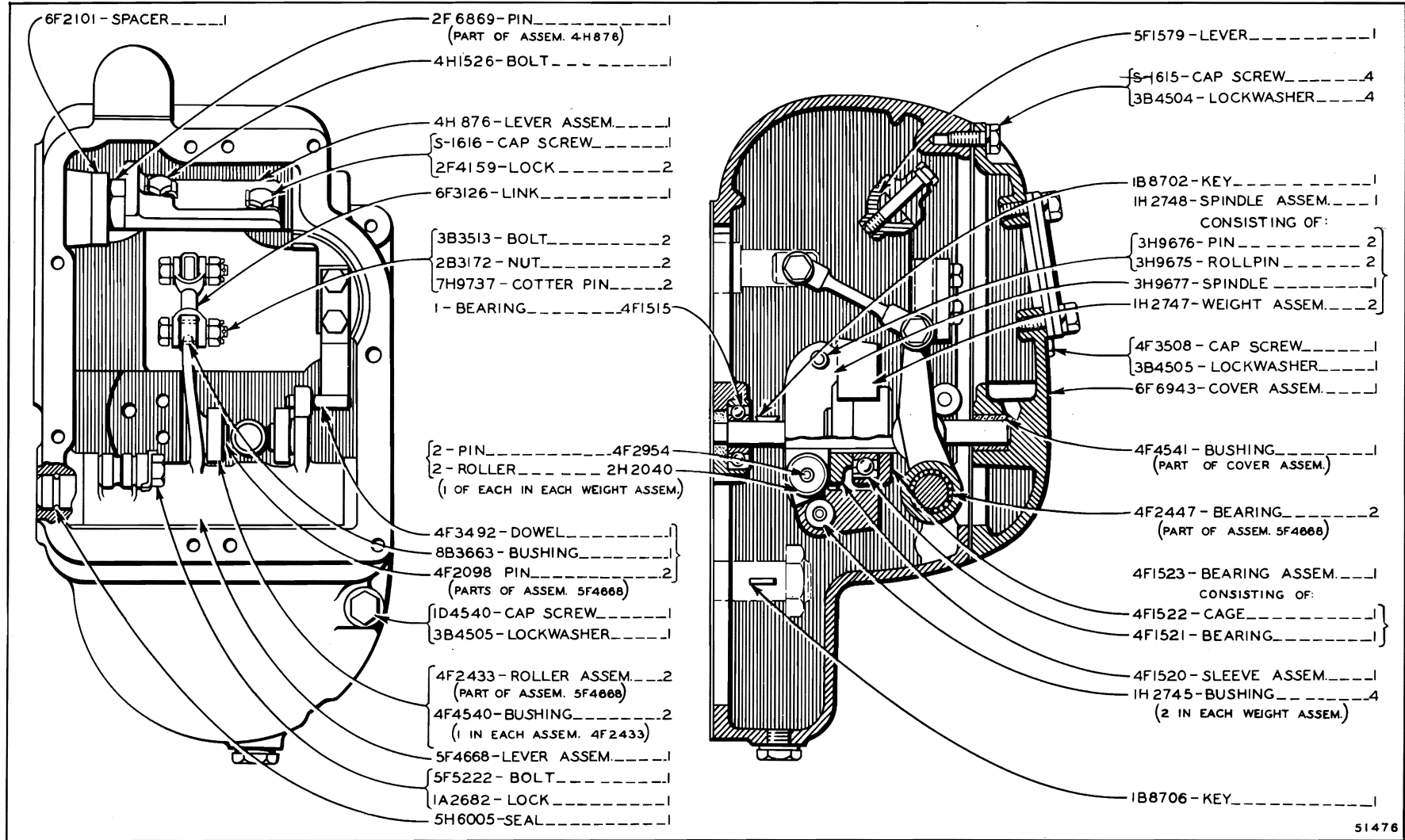


56405

4F3567 BASIC GOVERNOR GROUP—Part One

Serial No. 9U15676 to 9U15678, 9U15684 to 9U15687, 9U15689 to 9U15693 and 9U15695 to 9U27920 inclusive
 Part of 6F349 Complete Governor Group shown on Page 45

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

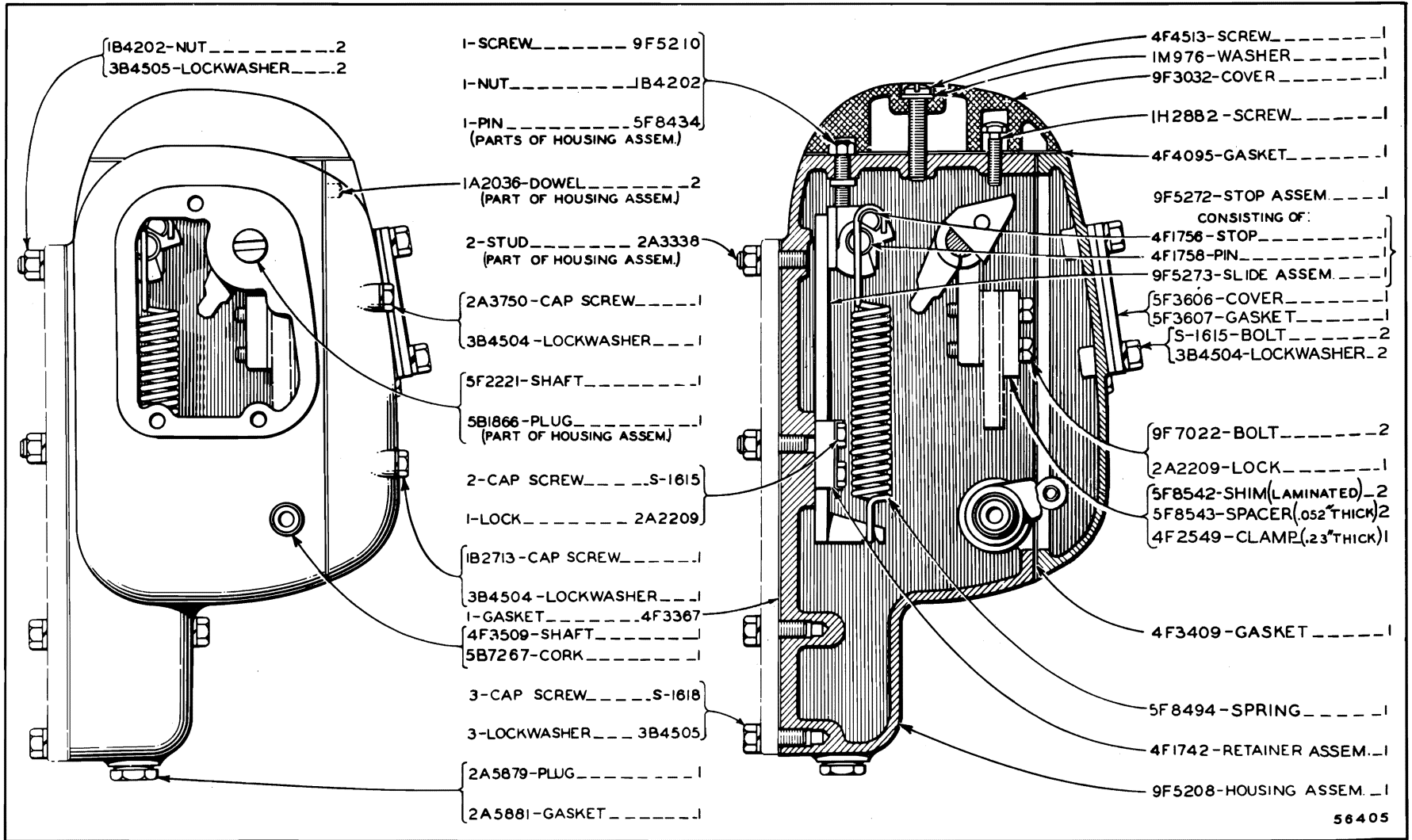


51476

4F3567 BASIC GOVERNOR GROUP—Part Two

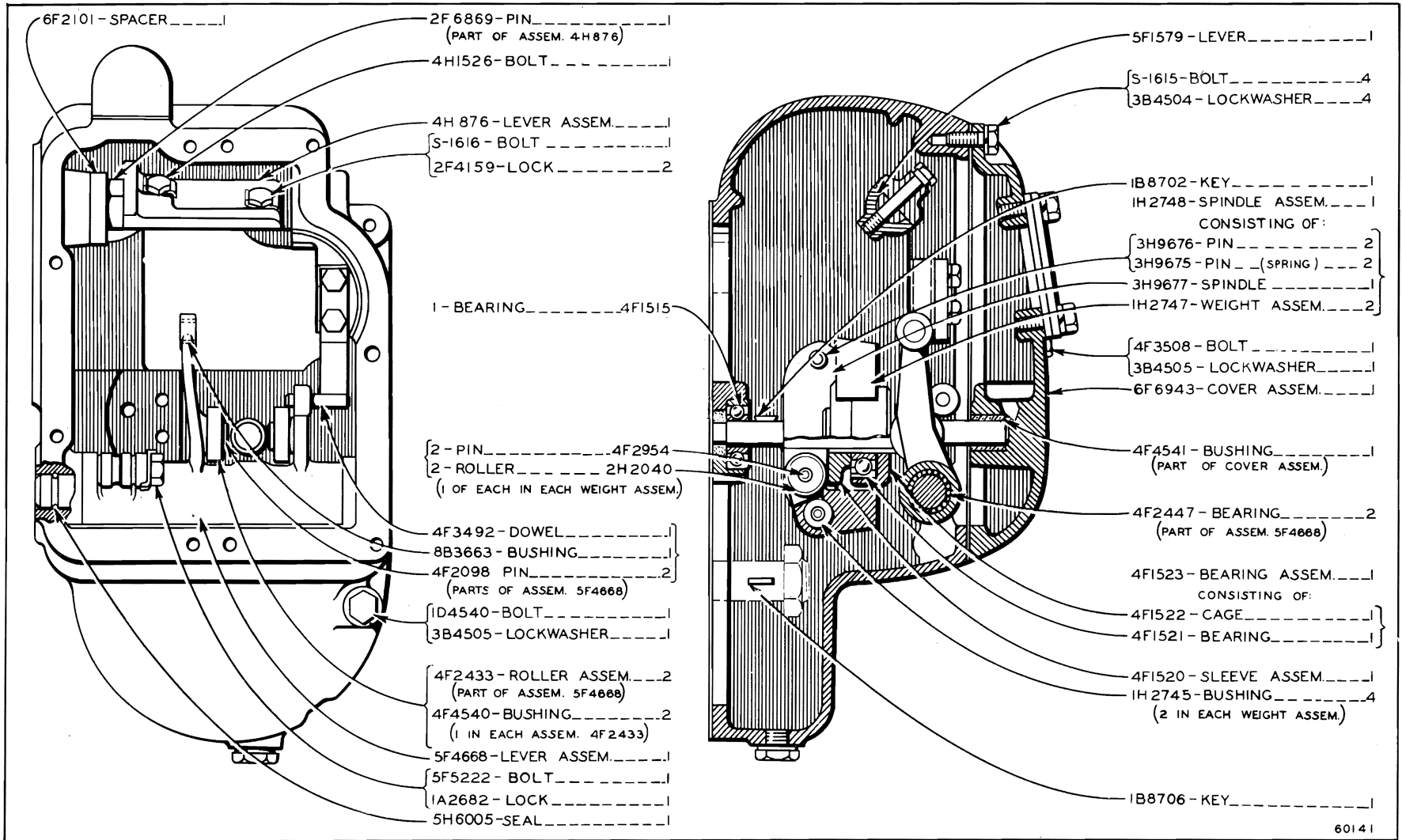
Serial No. 9U15676 to 9U15678, 9U15684 to 9U15687, 9U15689 to 9U15693 and 9U15695 to 9U27920 inclusive
Part of 6F349 Complete Governor Group shown on Page 45

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4F3567 BASIC GOVERNOR GROUP—Part One
Effective with Serial No. 9U27921
Part of 6F349 Complete Governor Group shown on Page 45

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

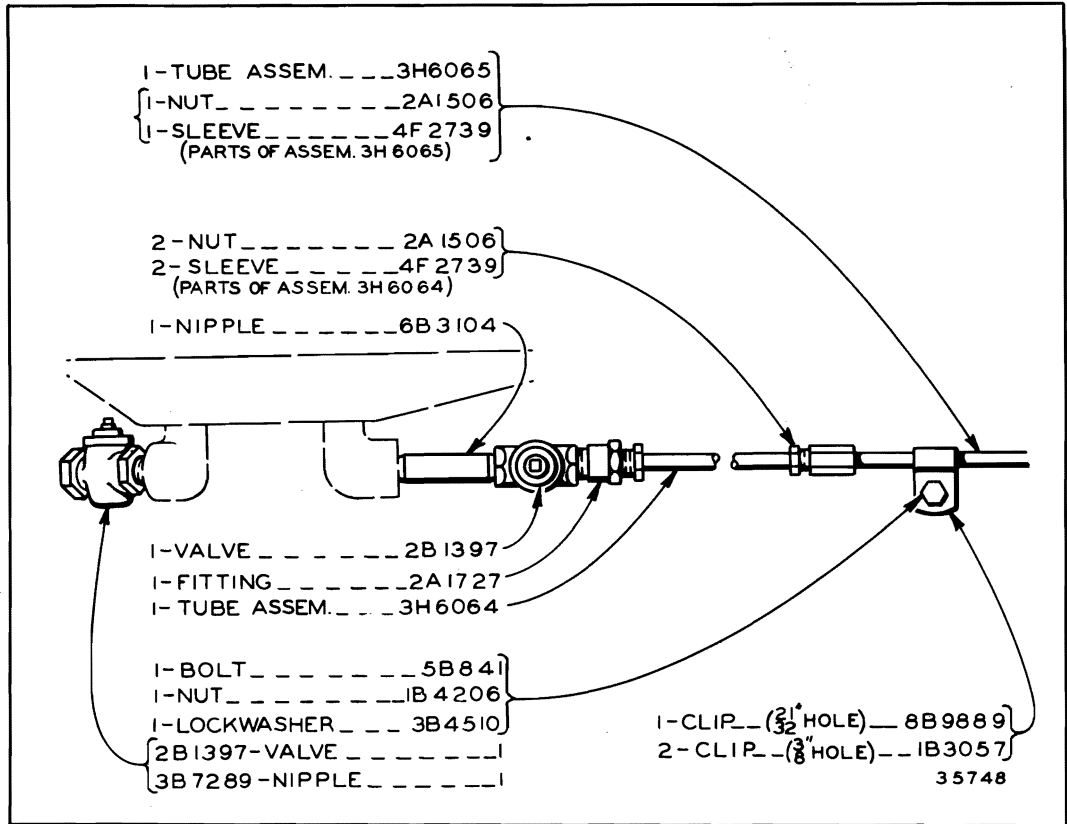


DIESEL ENGINE

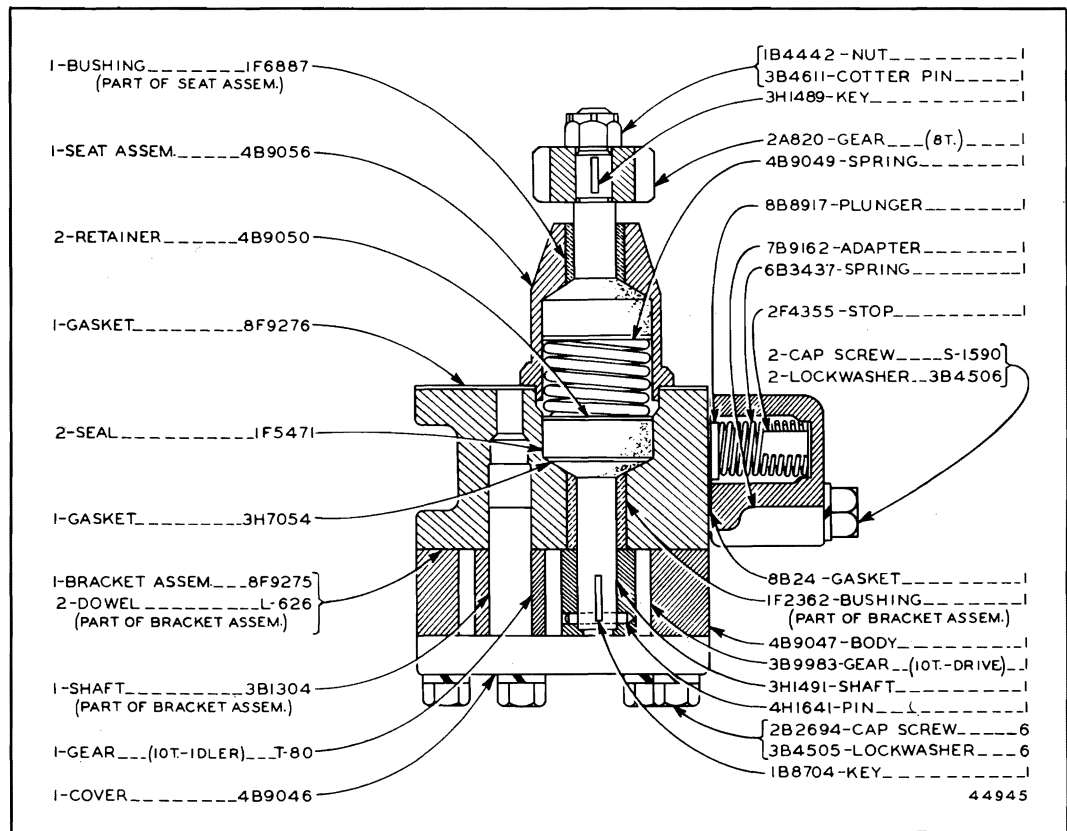
51

60141

4F3567 BASIC GOVERNOR GROUP—Part Two
Effective with Serial No. 9U27921
Part of 6F349 Complete Governor Group shown on Page 45

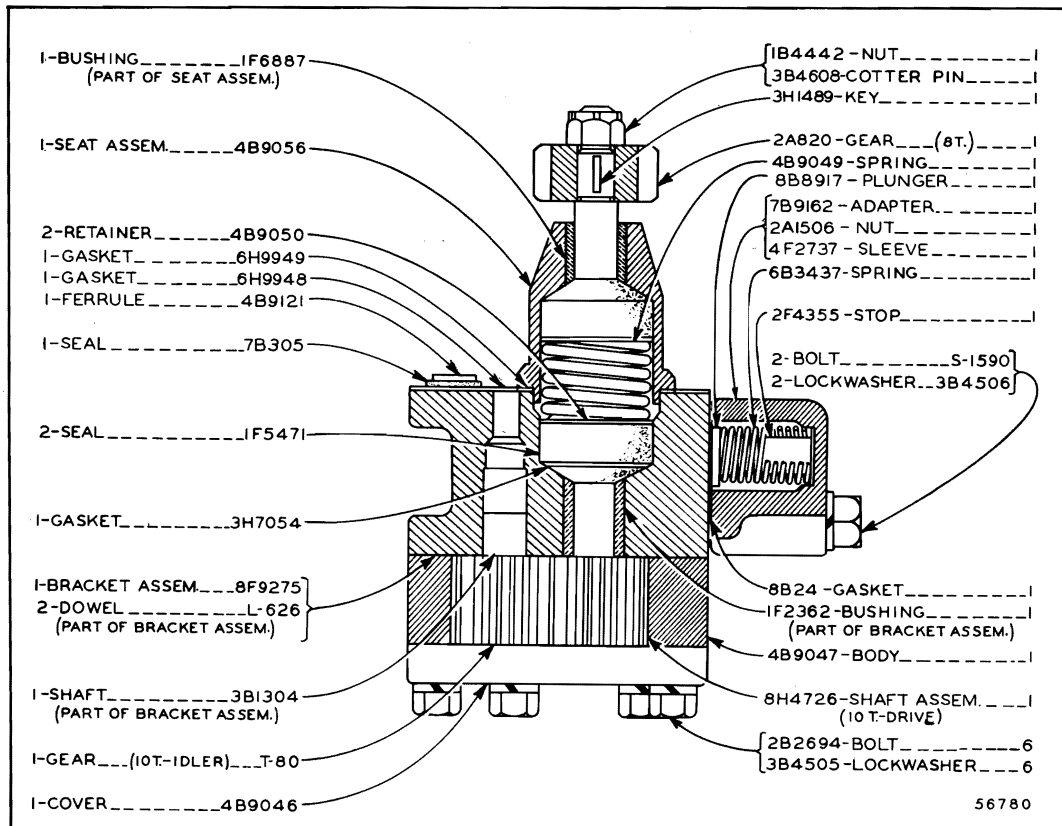


FUEL LINES

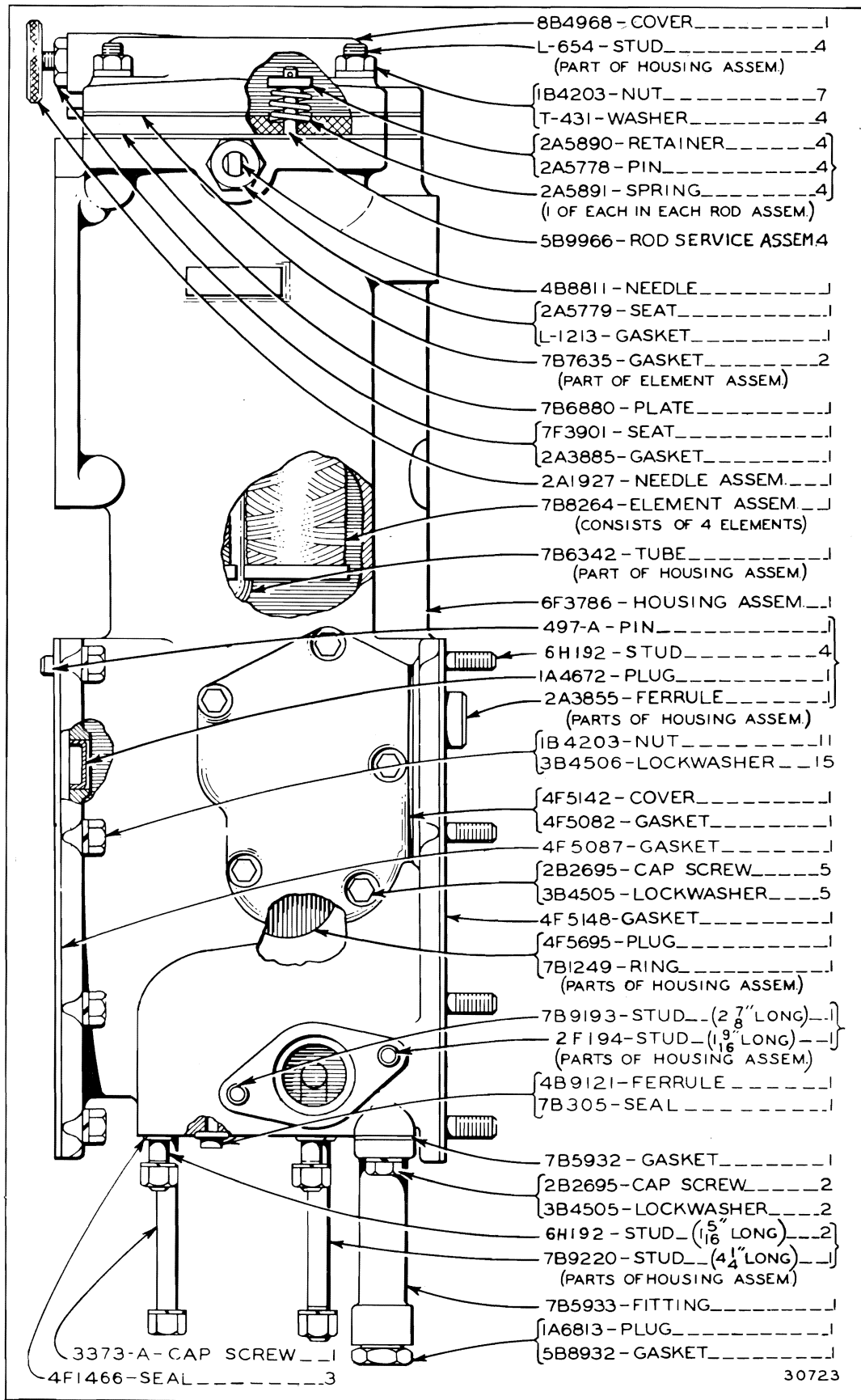


5F6607 FUEL TRANSFER PUMP GROUP
 Serial No. 9U13263 to 9U27757 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



5F6607 FUEL TRANSFER PUMP GROUP
Effective with Serial No. 9U27758

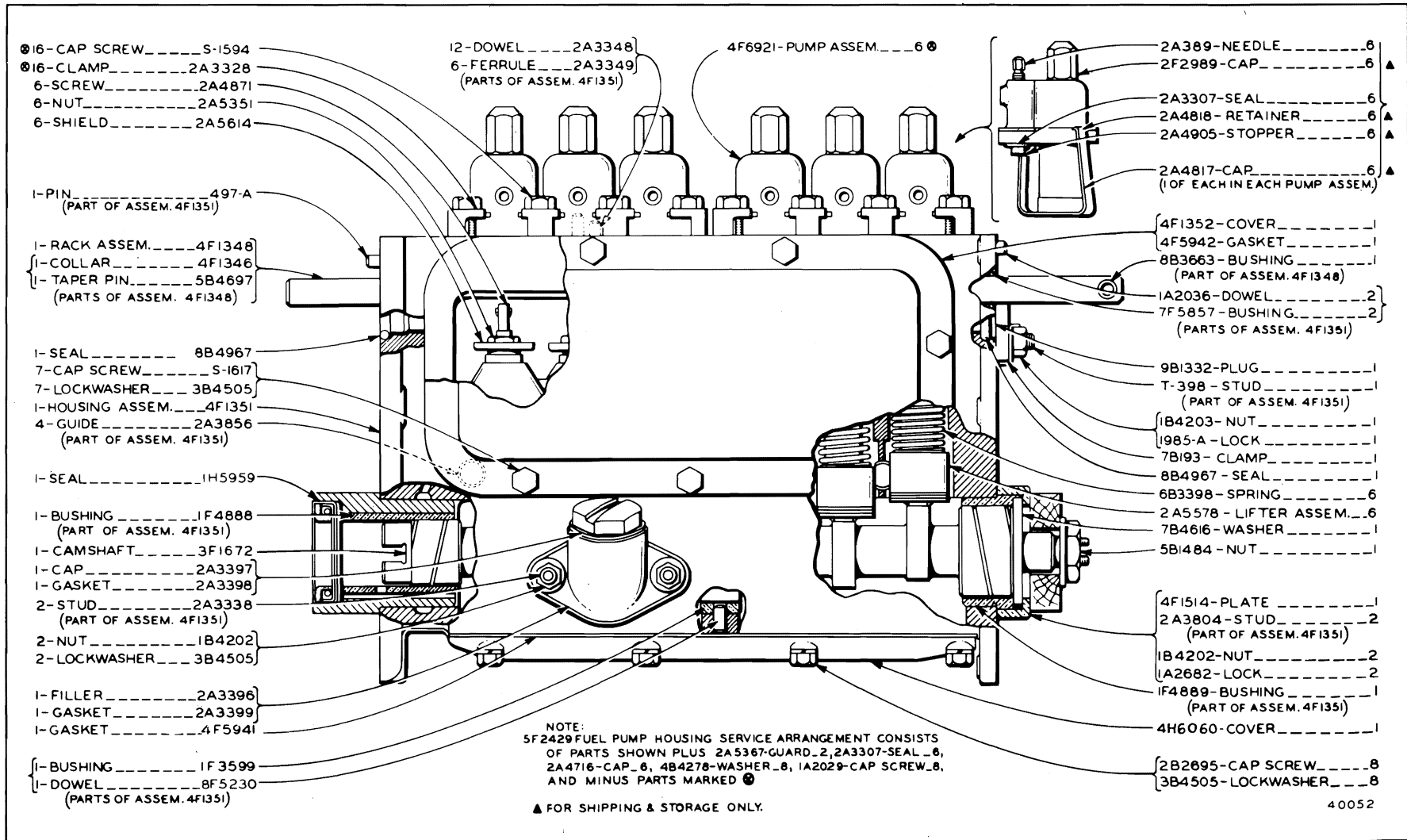


30723

FUEL FILTER

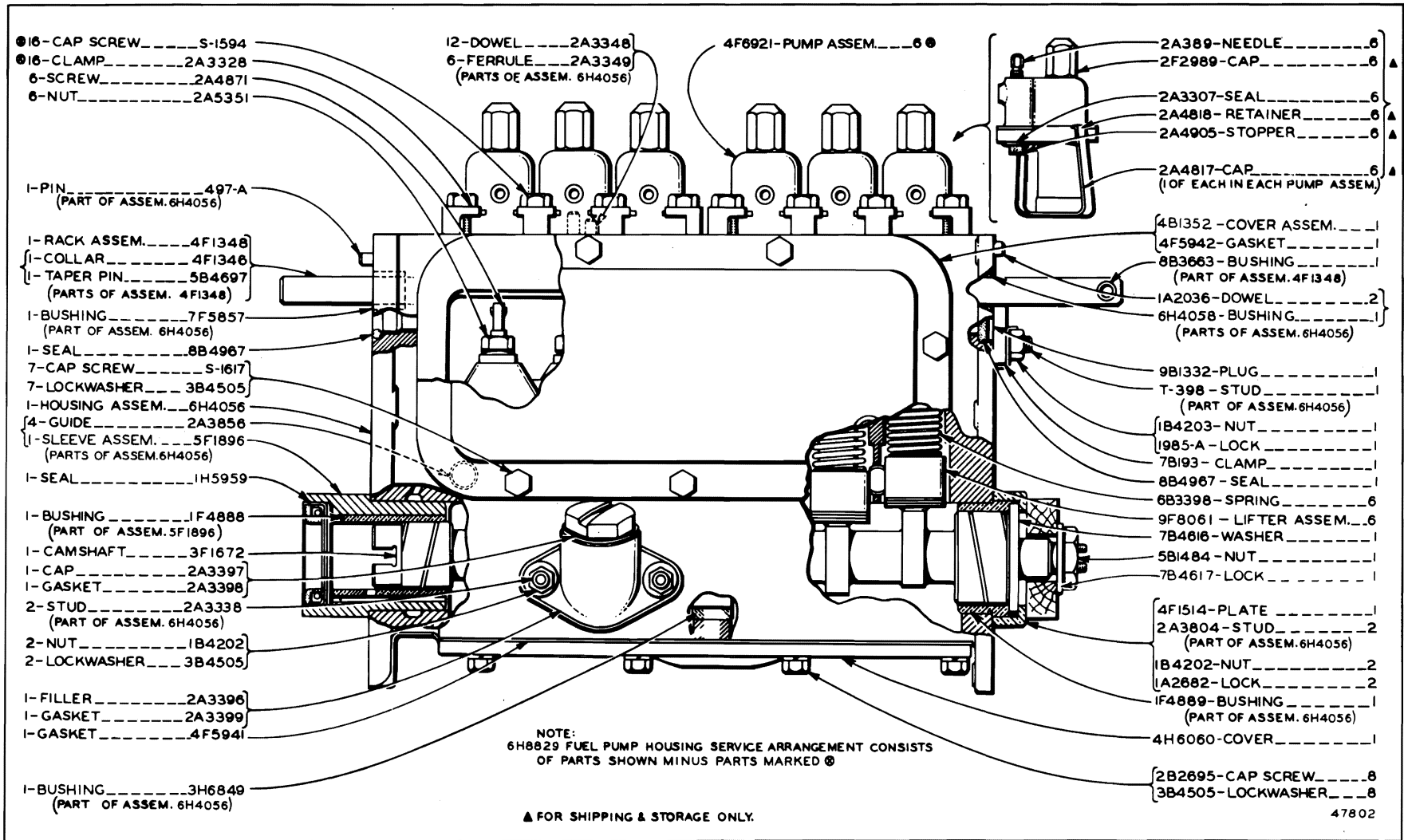
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FUEL PUMP HOUSING
 Serial No. 9U13263 to 9U21856 inclusive

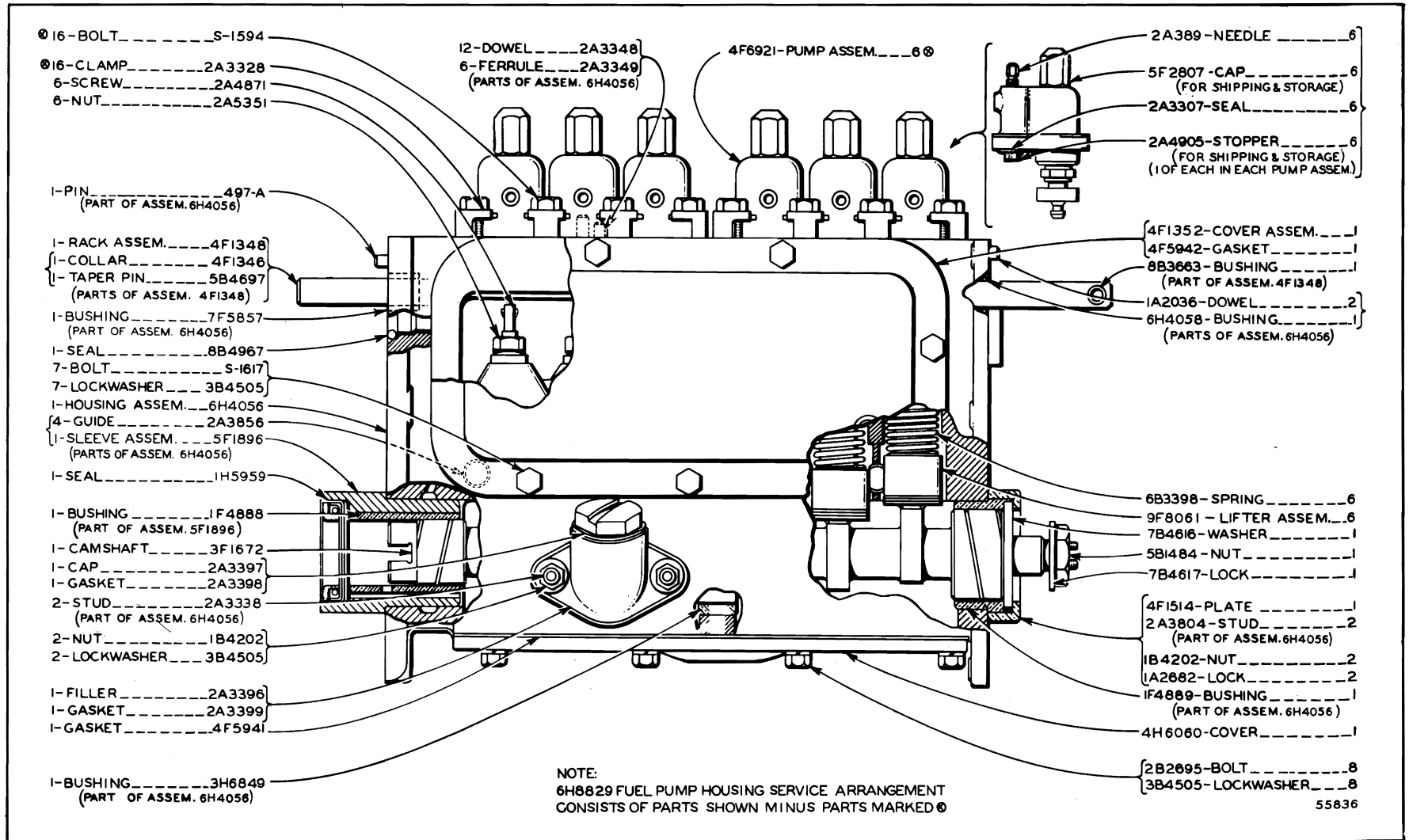
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



DIESEL ENGINE

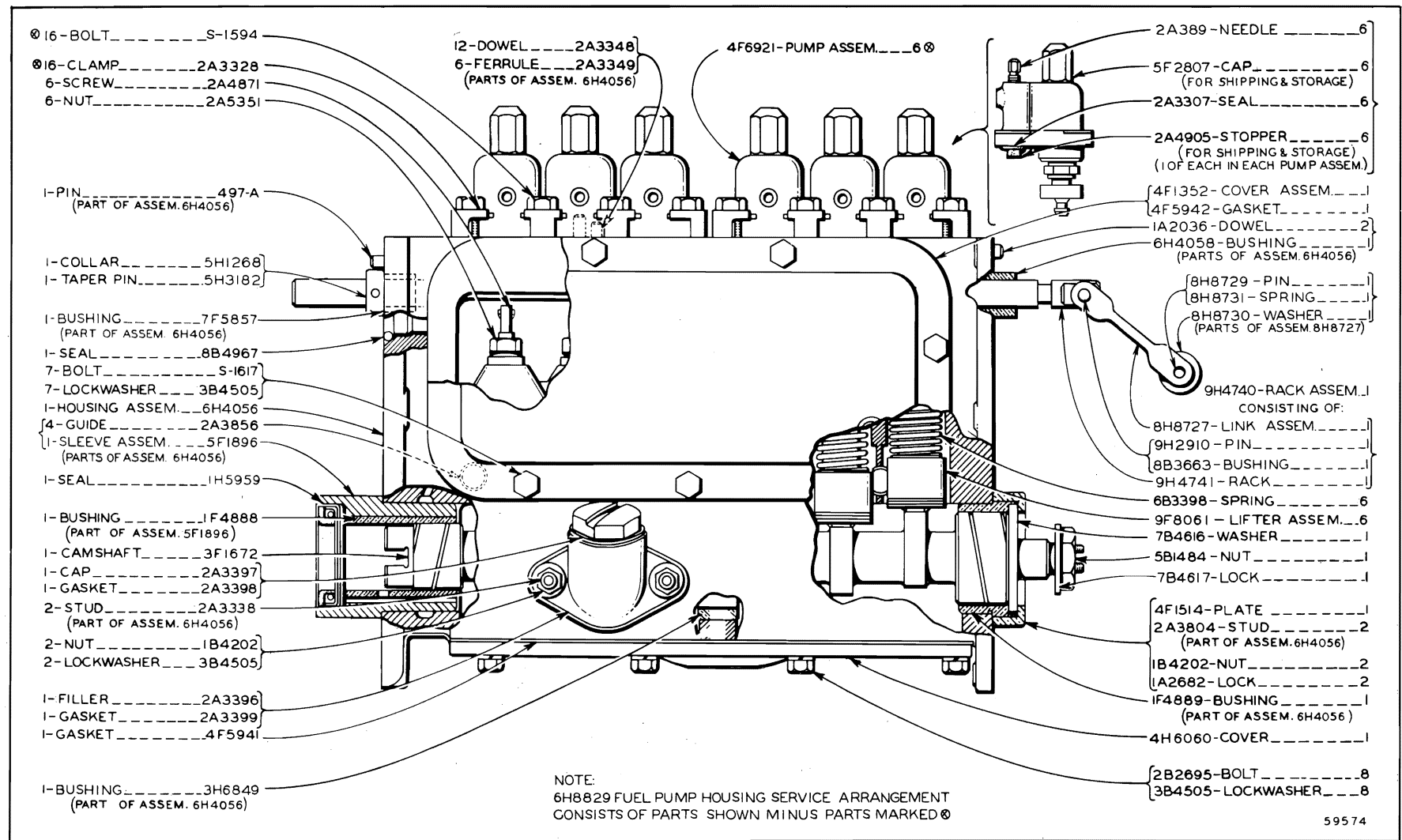
54A

FUEL PUMP HOUSING
Serial No. 9U21857 to 9U26421 inclusive



FUEL PUMP HOUSING
 Serial No. 9U26422 to 9U27920 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



NOTE:
 6H8829 FUEL PUMP HOUSING SERVICE ARRANGEMENT
 CONSISTS OF PARTS SHOWN MINUS PARTS MARKED Ⓞ

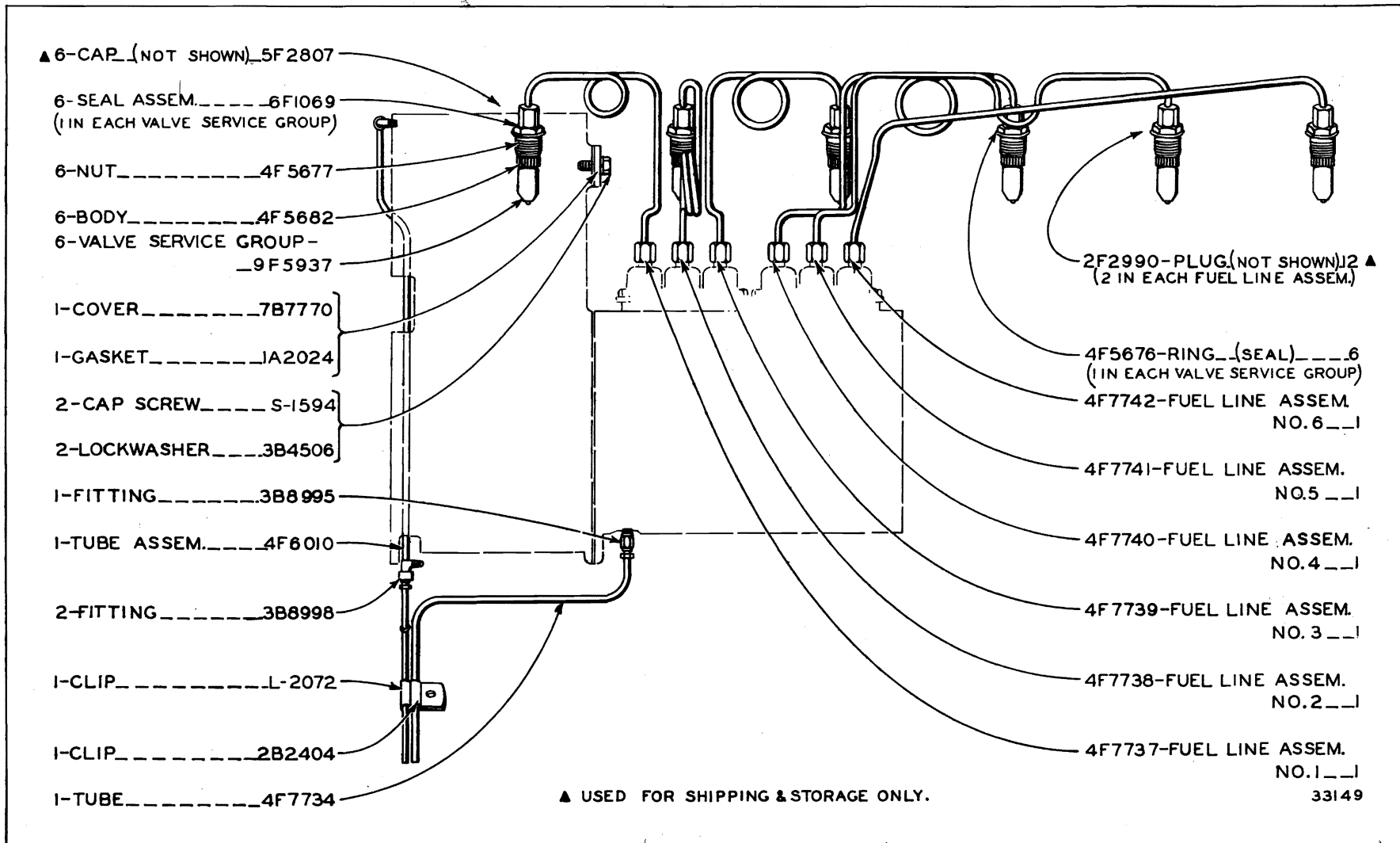
FUEL PUMP HOUSING
 Effective with Serial No. 9U27921

59574

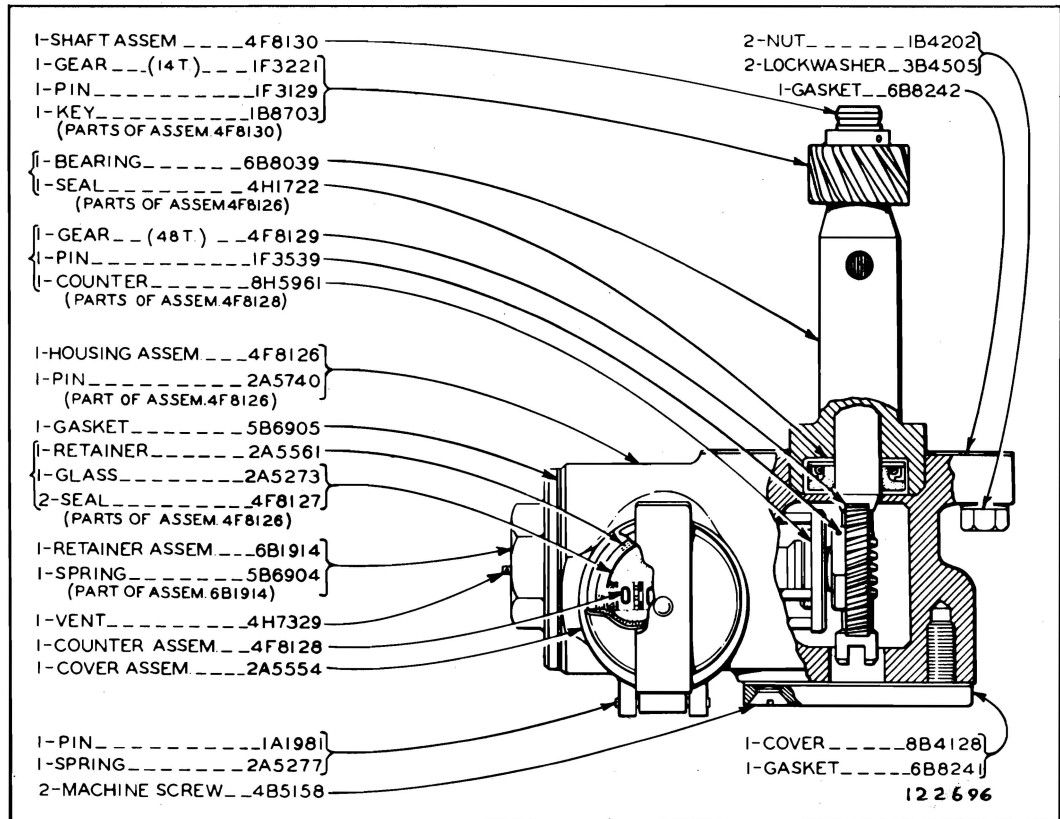
DIESEL ENGINE

55

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

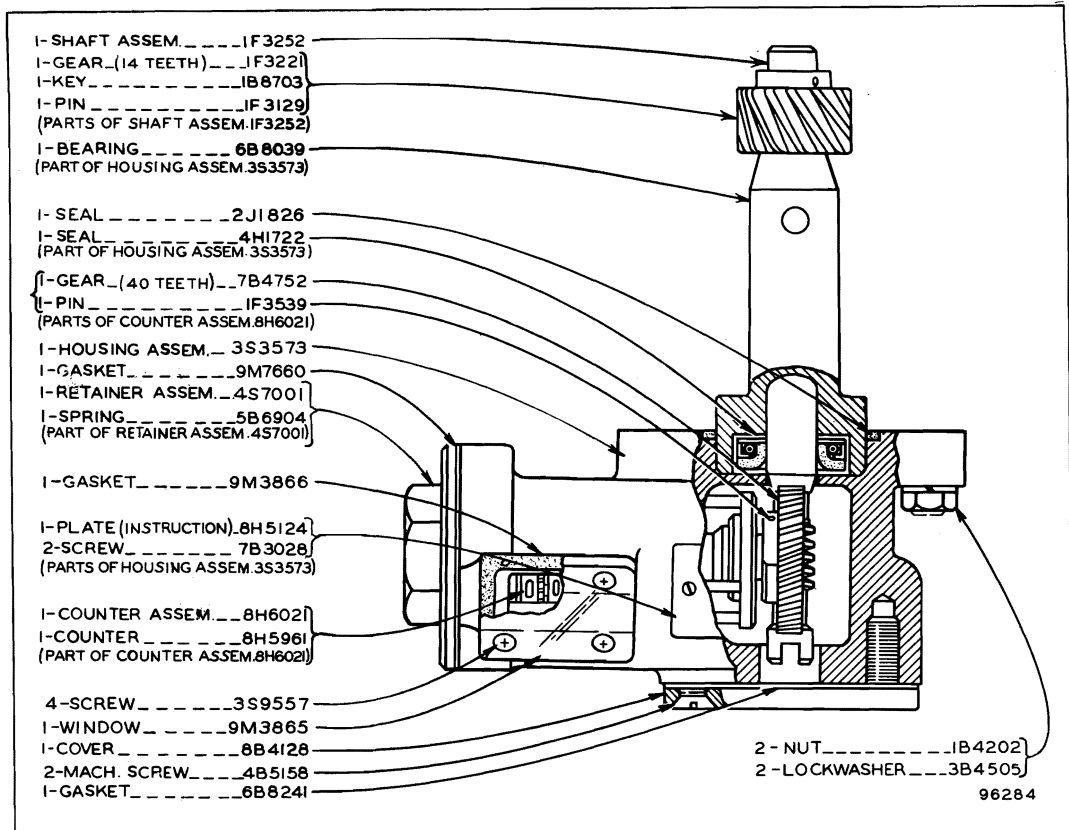


FUEL INJECTION VALVES AND LINES

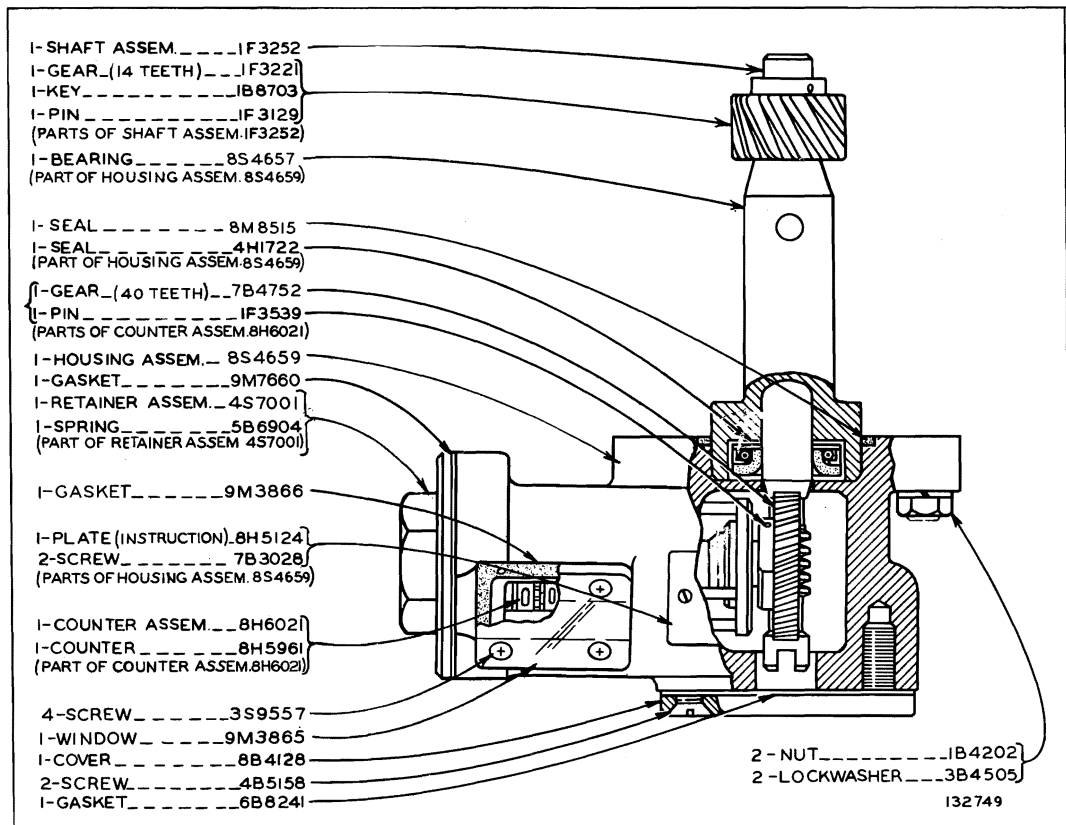


4F8125 HOUR METER GROUP

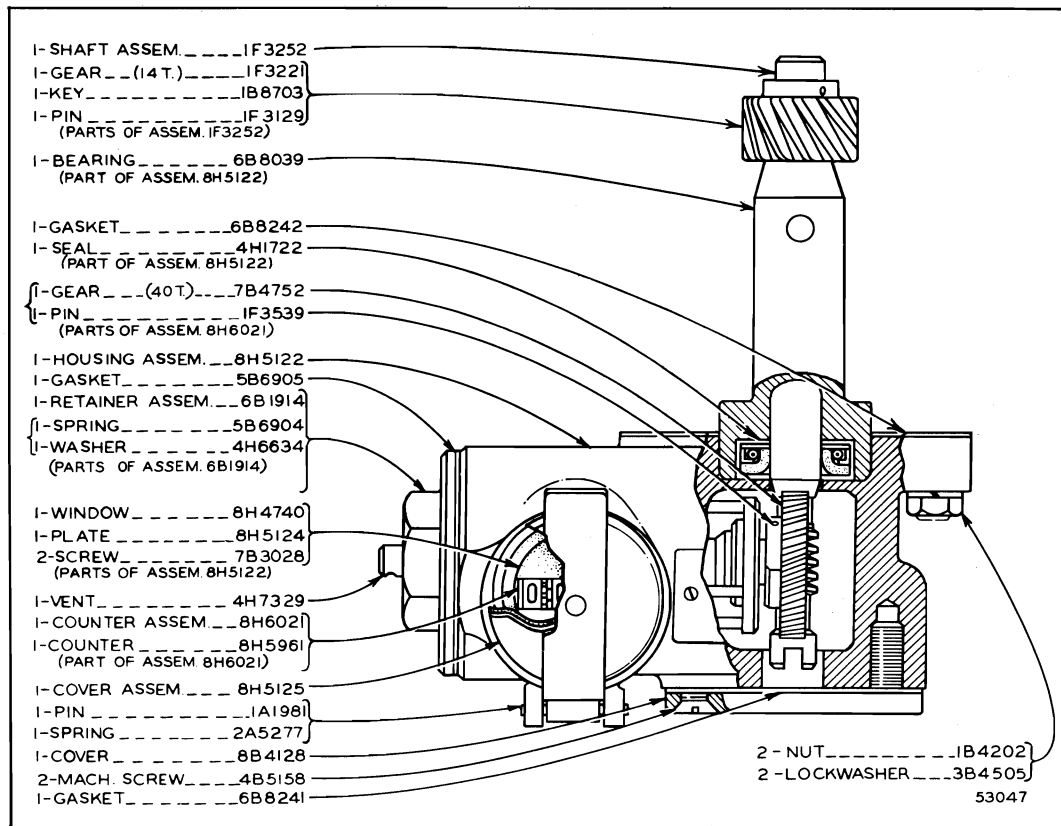
Serial No. 9U13263 to 9U27164, 9U27167 and 9U27182 inclusive



8H5905 SERVICE METER GROUP—Field Installation—Type 2
 Serial No. 9U27165, 9U27166, 9U27168 to 9U27181 and 9U27183-Up

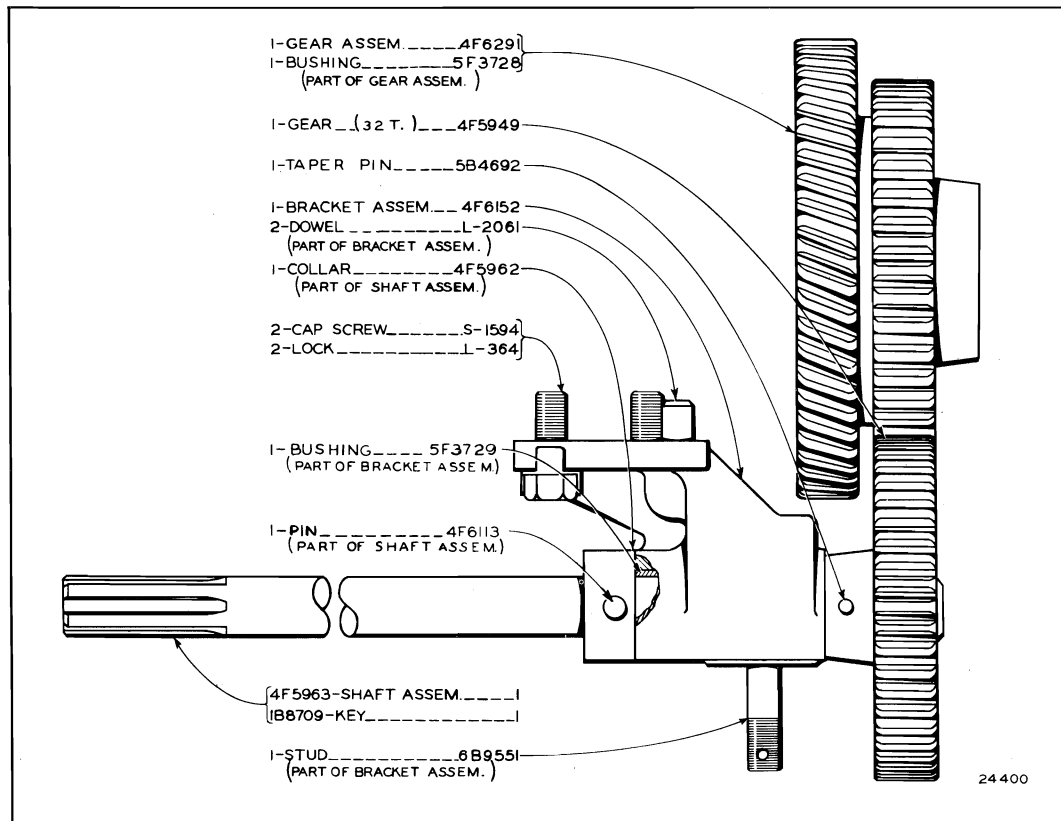


8H5905 SERVICE METER GROUP—Field Installation—Type 3
 Serial No. 9U27165, 9U27166, 9U27168 to 9U27181 and 9U27183-Up



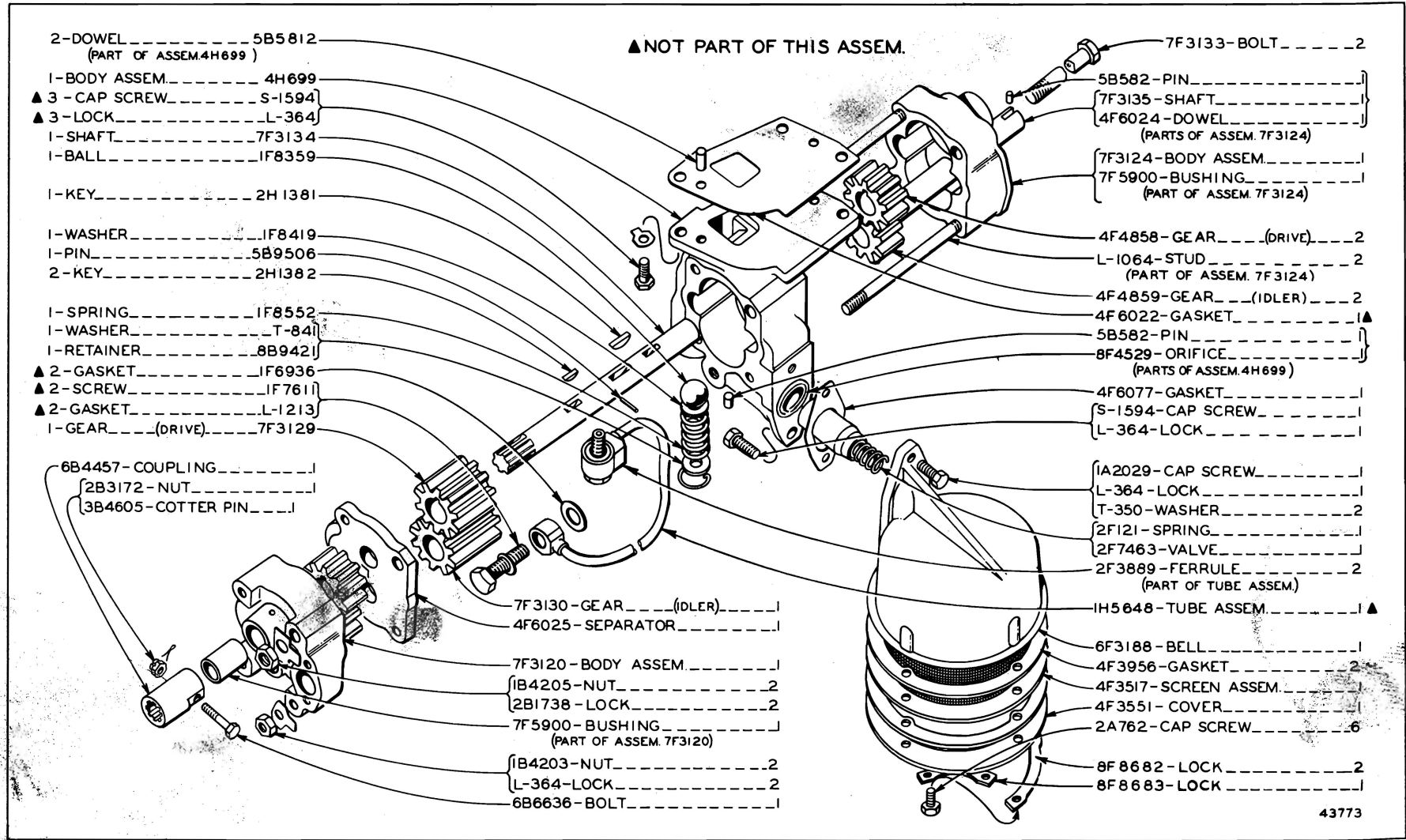
8H5905 SERVICE METER GROUP

Serial No. 9U27165, 9U27166, 9U27168 to 9U27181 and 9U27183—Up



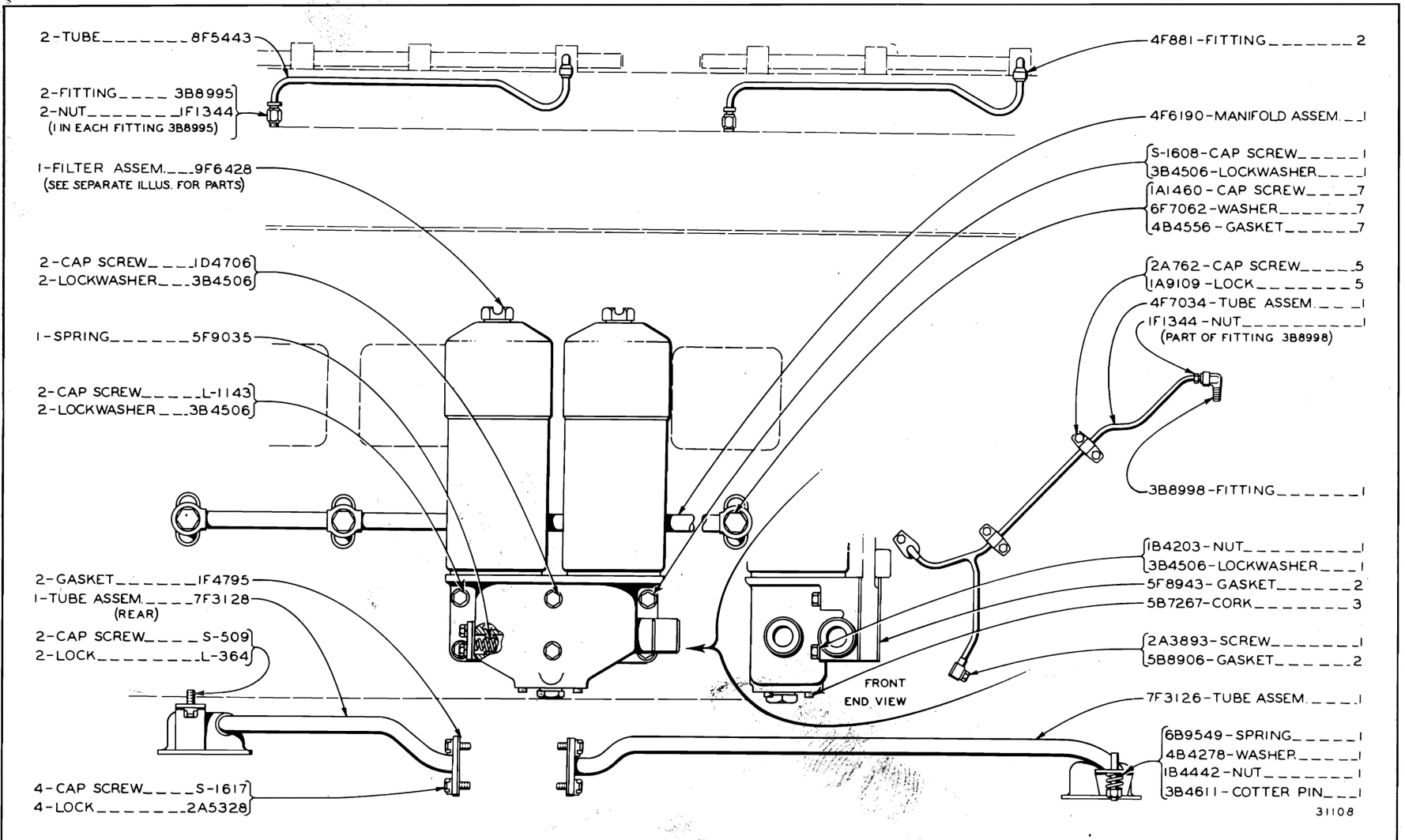
OIL PUMP DRIVE

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



2H7105 OIL PUMP ASSEMBLY

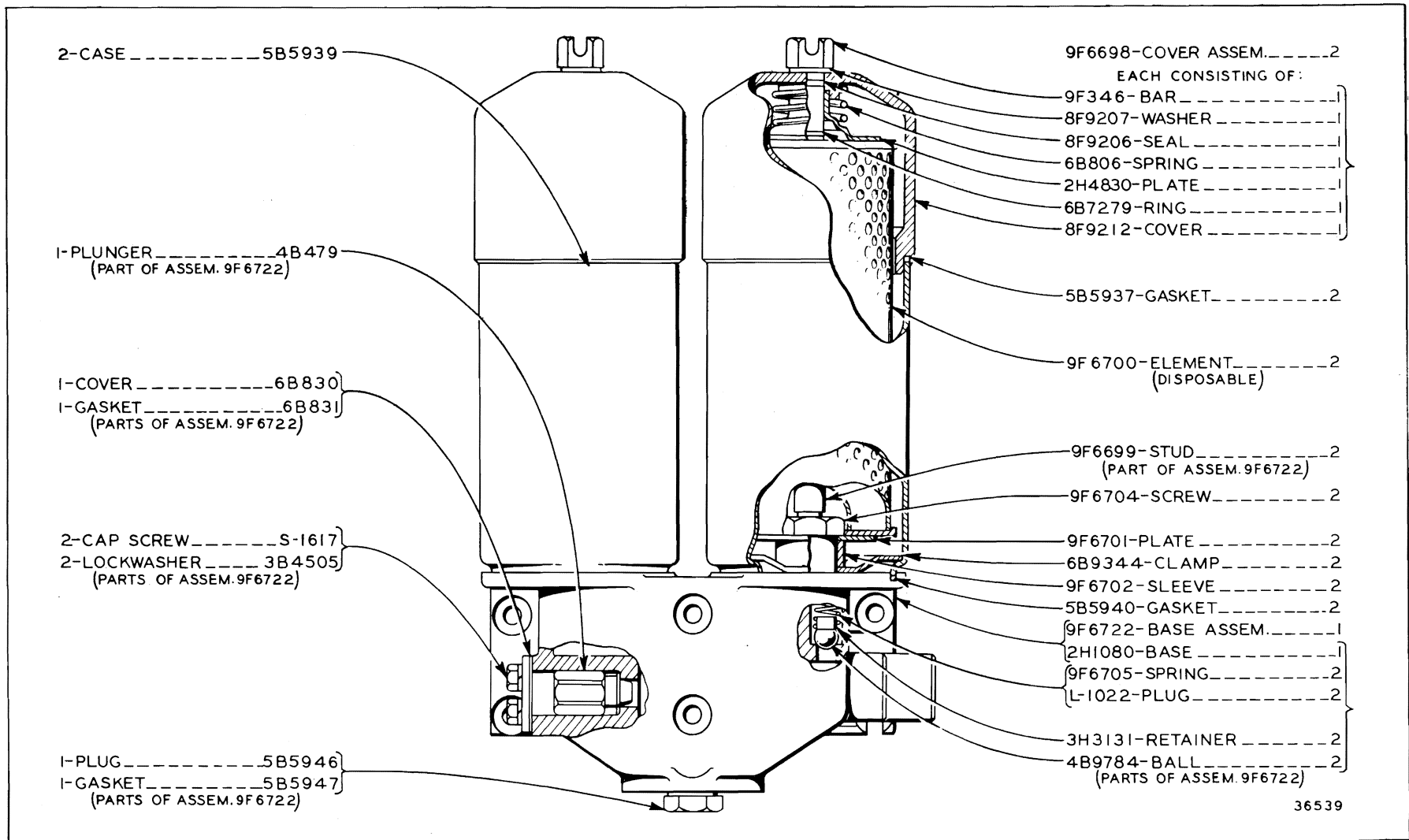
43773



OIL LINES

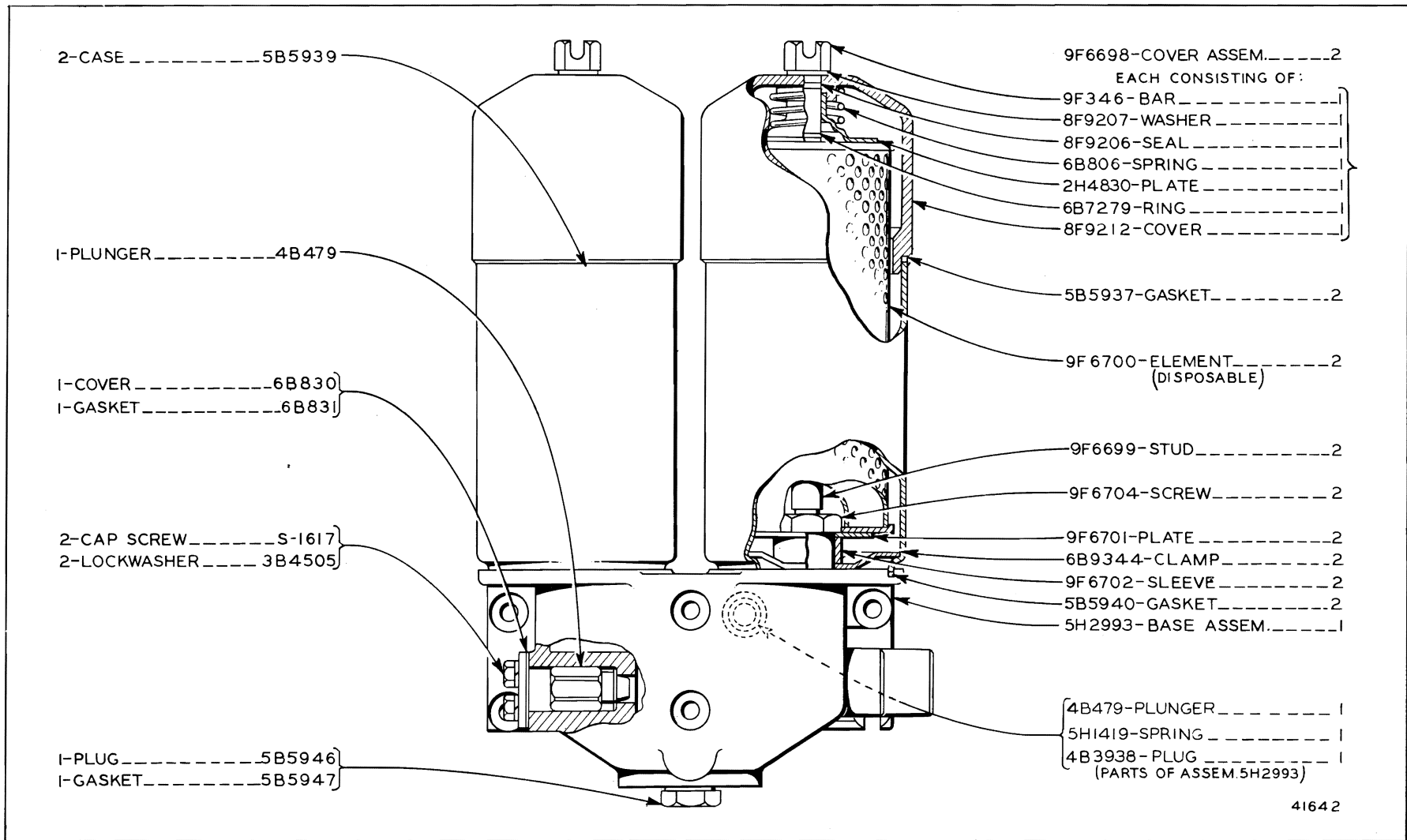
9F6428 Filter Assembly parts are shown on Pages 60 and 61

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



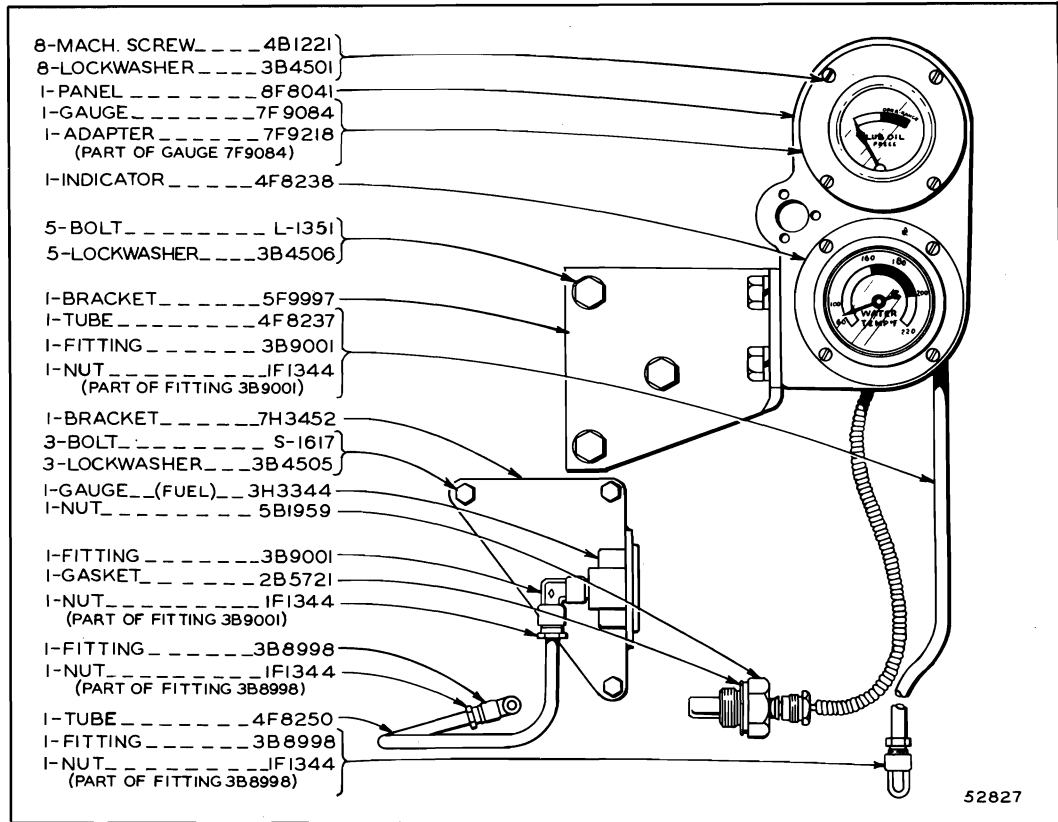
9F6428 OIL FILTER ASSEMBLY
Serial No. 9U13263 to 9U18904 inclusive
Part of Oil Lines shown on Page 59

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

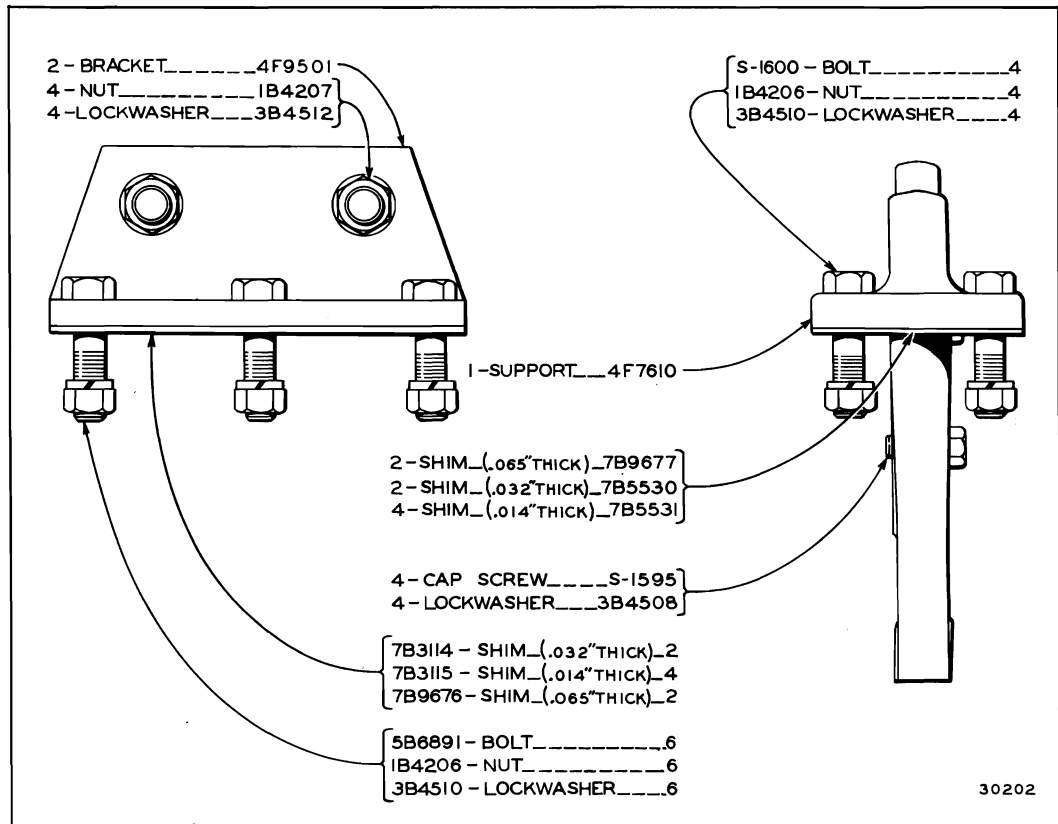


41642

9F6428 OIL FILTER ASSEMBLY
Effective with Serial No. 9U18905
Part of Oil Lines shown on Page 59



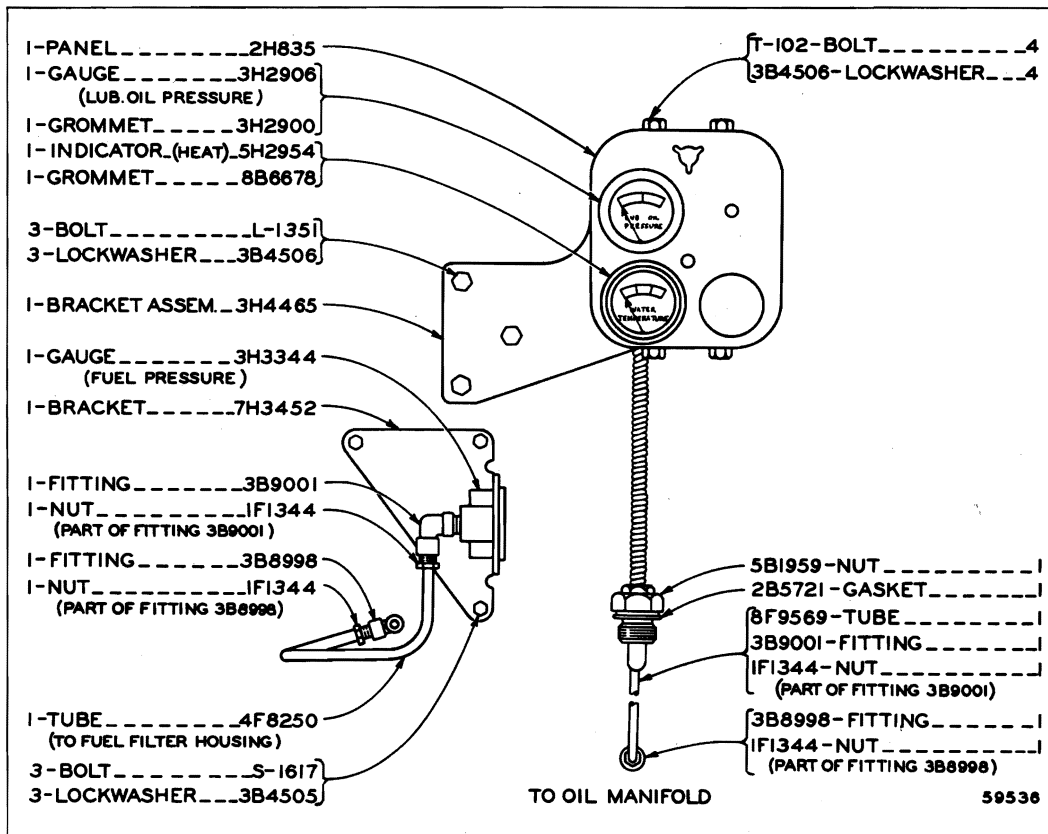
OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR
 Serial No. 9U13263 to 9U26823 inclusive



ENGINE SUPPORT

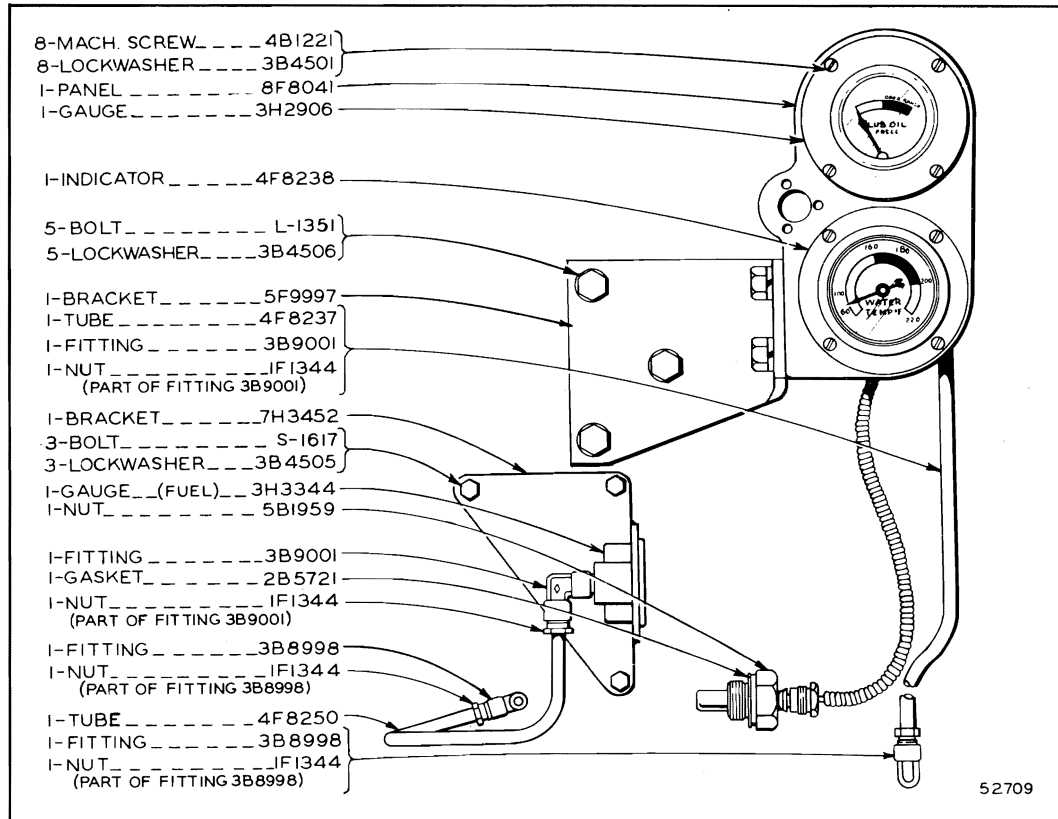
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

PARTS CATALOG INSERT

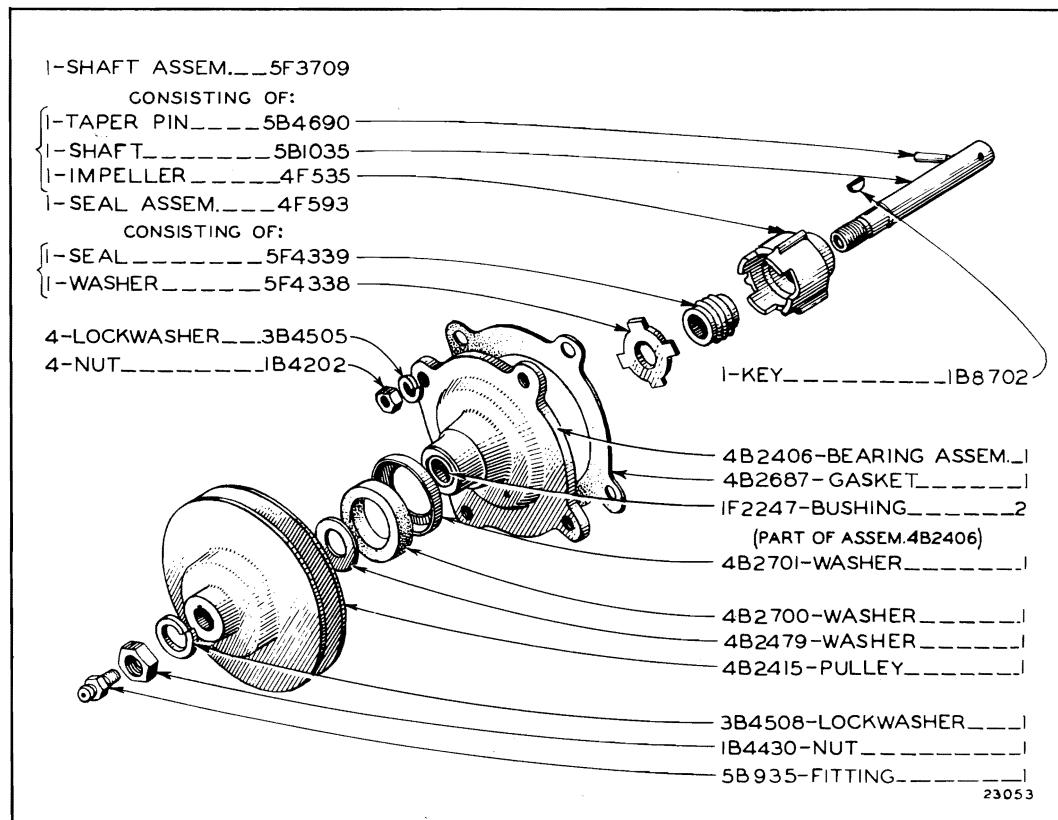


OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR

Effective with Serial No. 9U28177



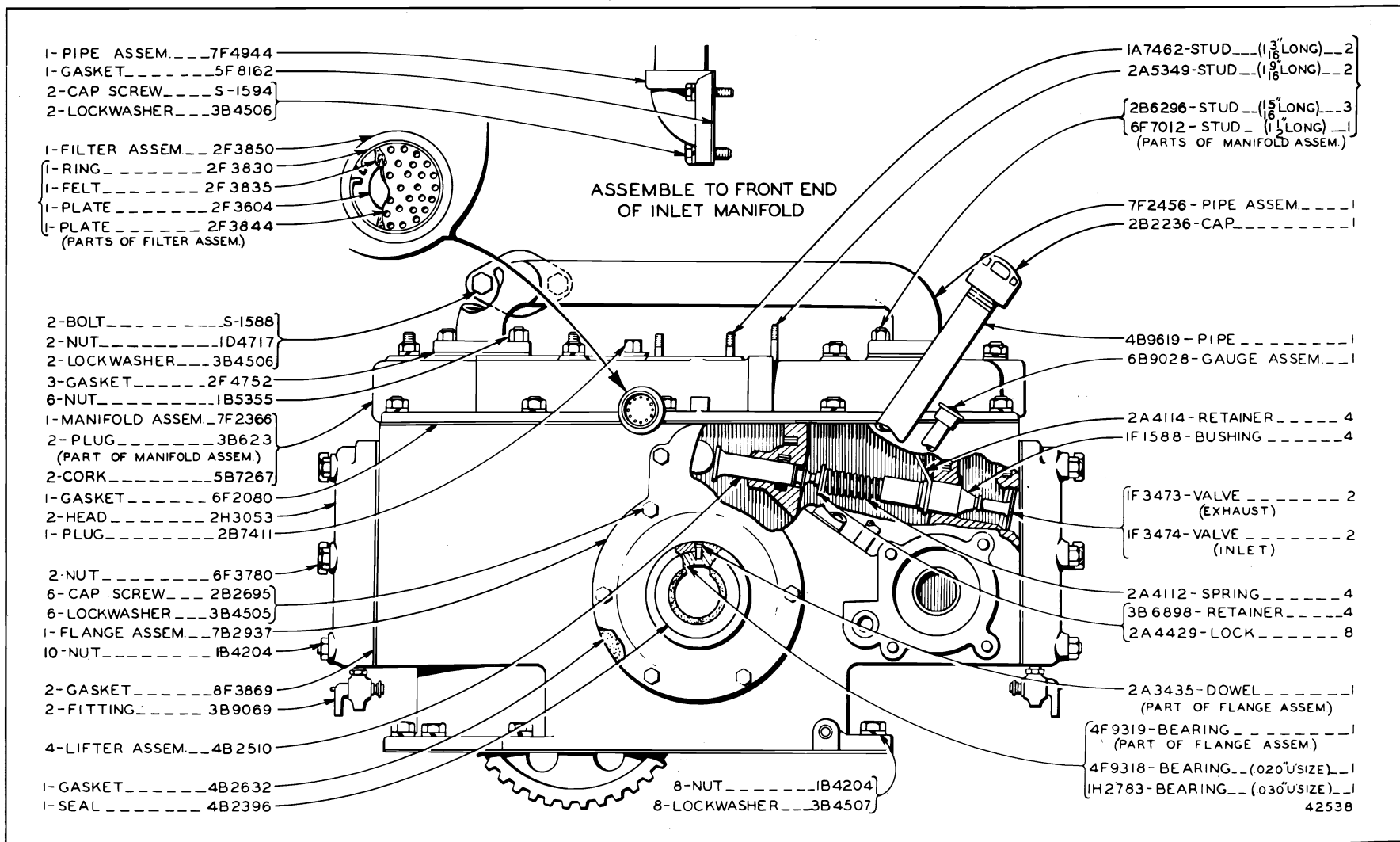
OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR
 Effective with Serial No. 9U26824



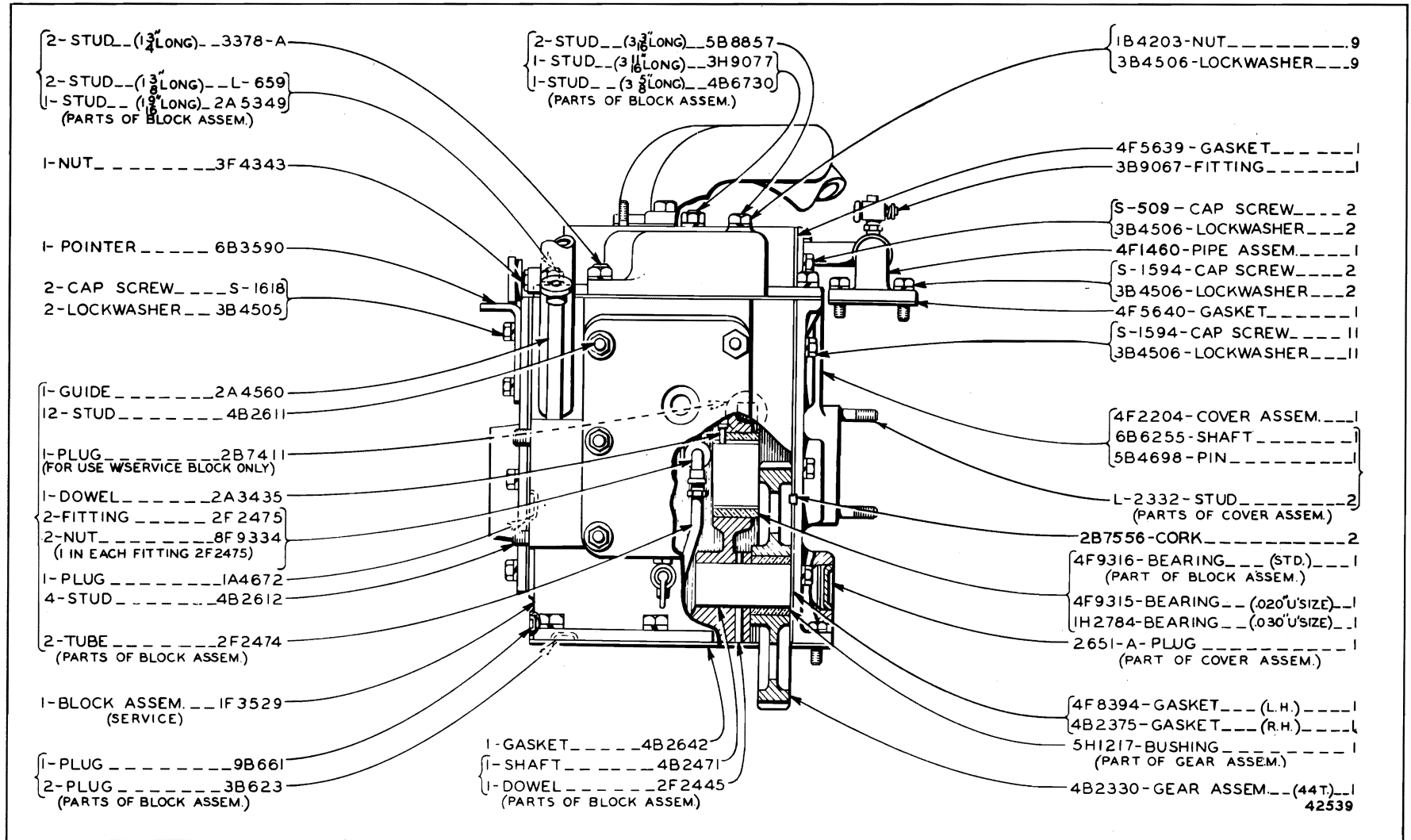
WATER PUMP

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

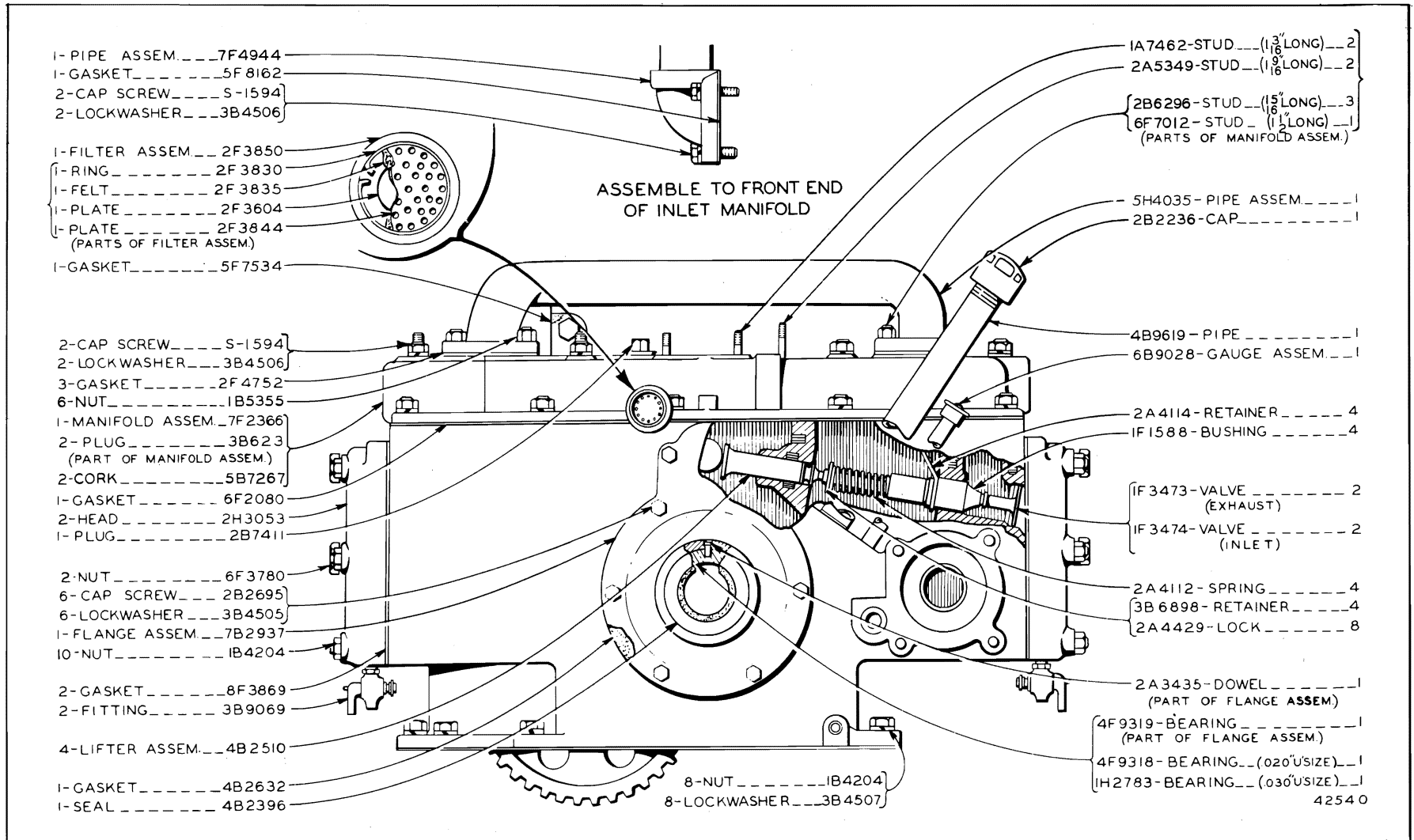


CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM—Side View
 Serial No. 9U13263 to 9U19307, 9U19310 to 9U19315, 9U19317 to 9U19321, 9U19324, 9U19325, 9U19328, 9U19330 and 9U19331 inclusive
 Note: 2H5075 Starting Engine Gasket Group is available



CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM—End View

Serial No. 9U13263 to 9U19307, 9U19310 to 9U19315, 9U19317 to 9U19321, 9U19324, 9U19325, 9U19328, 9U19330 and 9U19331 inclusive
 Note: 2H5075 Starting Engine Gasket Group is available



CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM—Side View

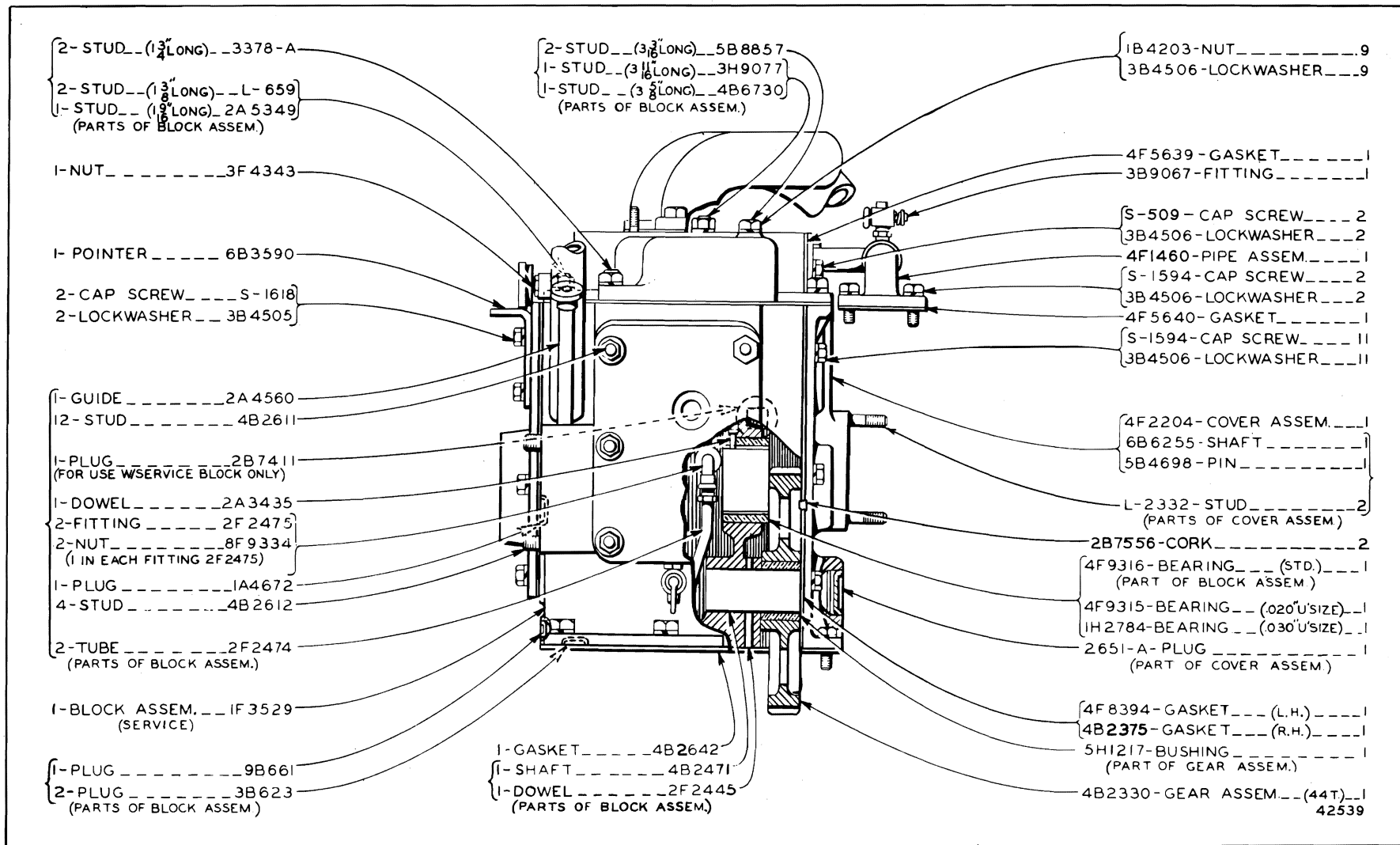
Serial No. 9U19308, 9U19309, 9U19316, 9U19322, 9U19323, 9U19326, 9U19327, 9U19329, 9U19332 to 9U20234 inclusive

Note: 2H5075 Starting Engine Gasket Group is available

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

STARTING ENGINE

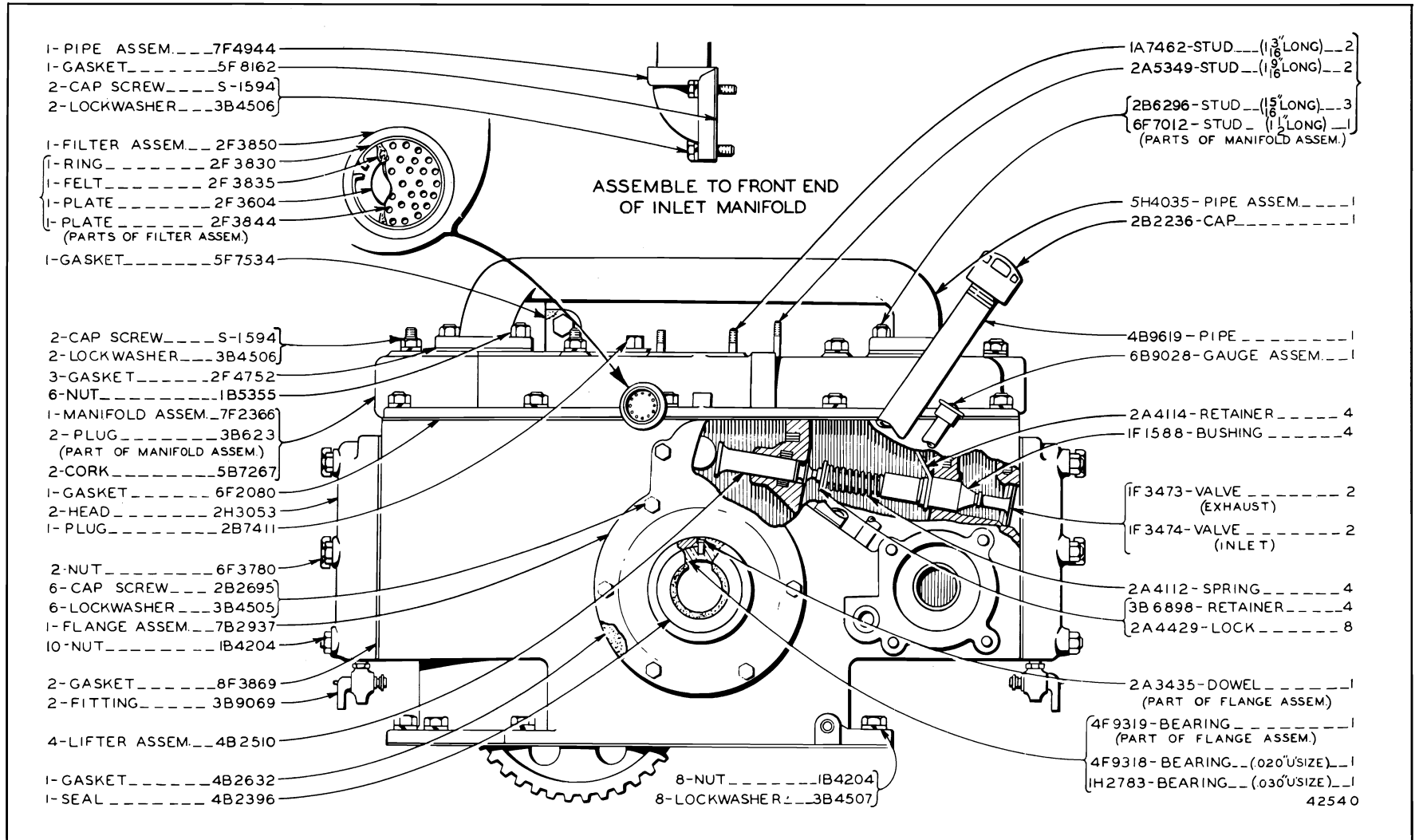
67



CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM—End View

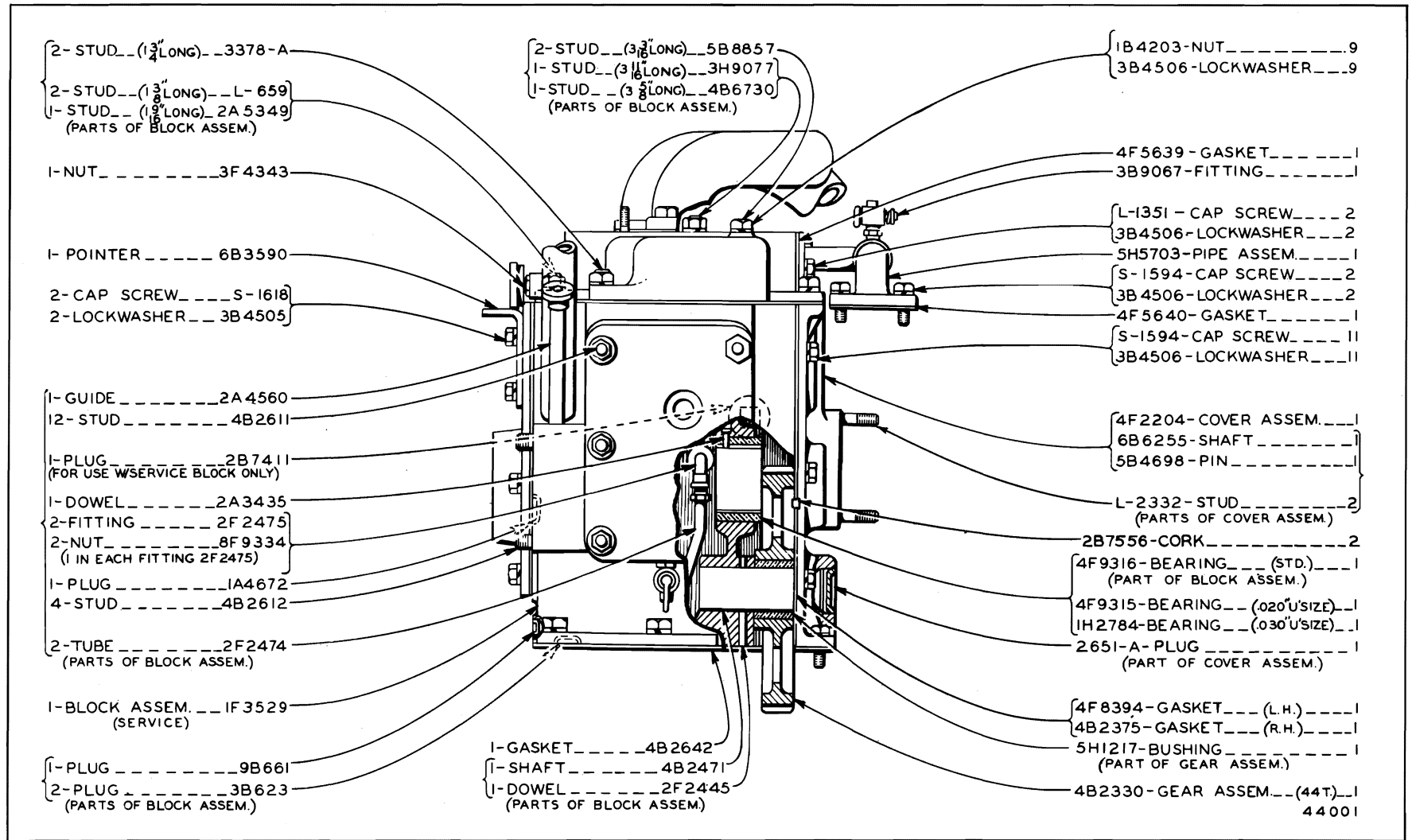
Serial No. 9U19308, 9U19309, 9U19316, 9U19322, 9U19323, 9U19326, 9U19327, 9U19329, 9U19332 to 9U20234 inclusive

Note: 2H5075 Starting Engine Gasket Group is available



CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM—Side View
 Serial No. 9U20235 to 9U25909, 9U25911 to 9U25913, 9U25917 and 9U25919 inclusive
 Note: 2H5075 Starting Engine Gasket Group is available

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

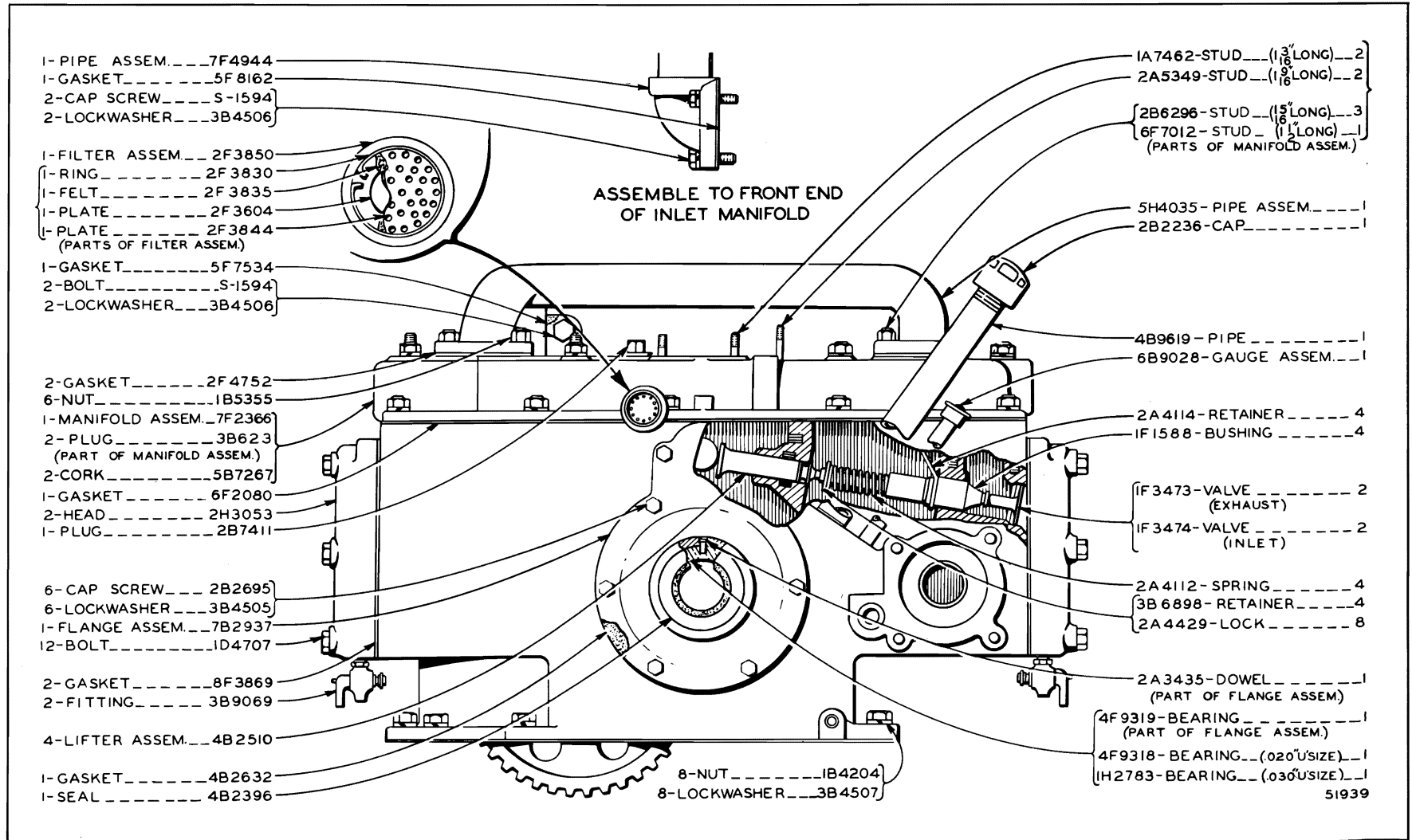


STARTING ENGINE

68A

CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM—End View
 Serial No. 9U20235 to 9U25909, 9U25911 to 9U25913, 9U25917 and 9U25919 inclusive
 Note: 2H5075 Starting Engine Gasket Group is available

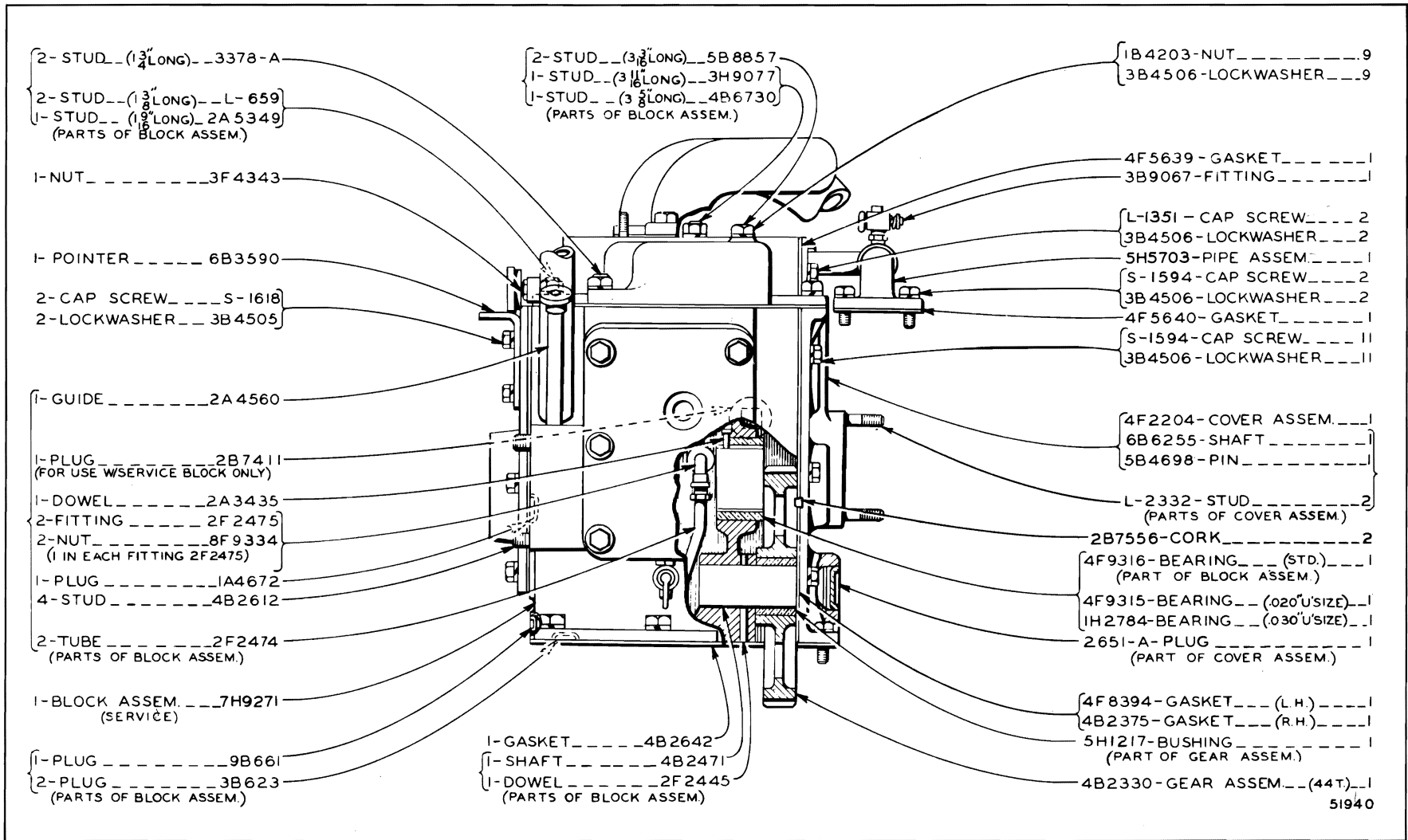
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM—Side View
 Serial No. 9U25910, 9U25914 to 9U25916, 9U25918 and 9U25920—Up
 Note: 2H5075 Starting Engine Gasket Group is available

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

STARTING ENGINE

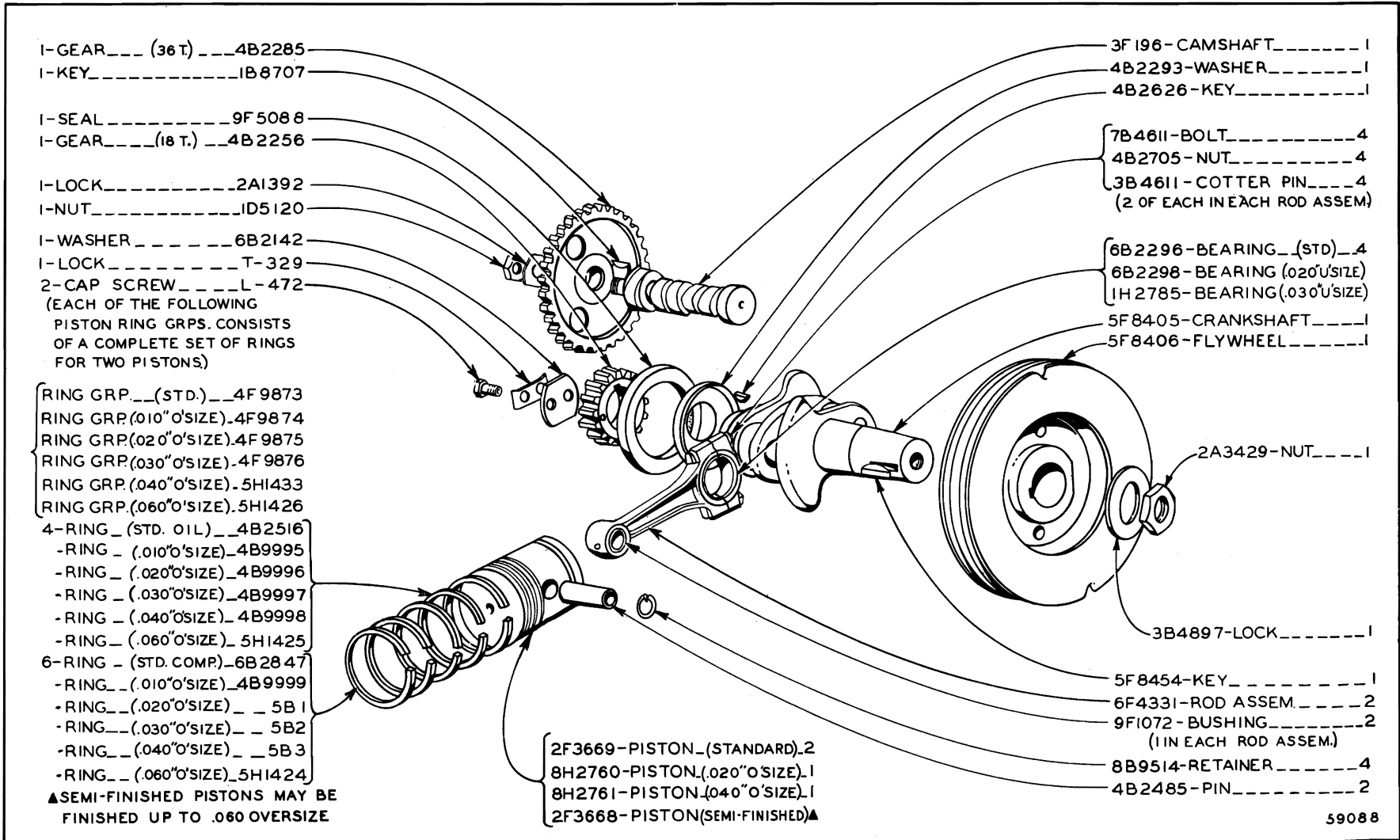


CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM—End View
 Serial No. 9U25910, 9U25914 to 9U25916, 9U25918 and 9U25920—Up
 Note: 2H5075 Starting Engine Gasket Group is available

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

70

"CATERPILLAR" D6 TRACTOR

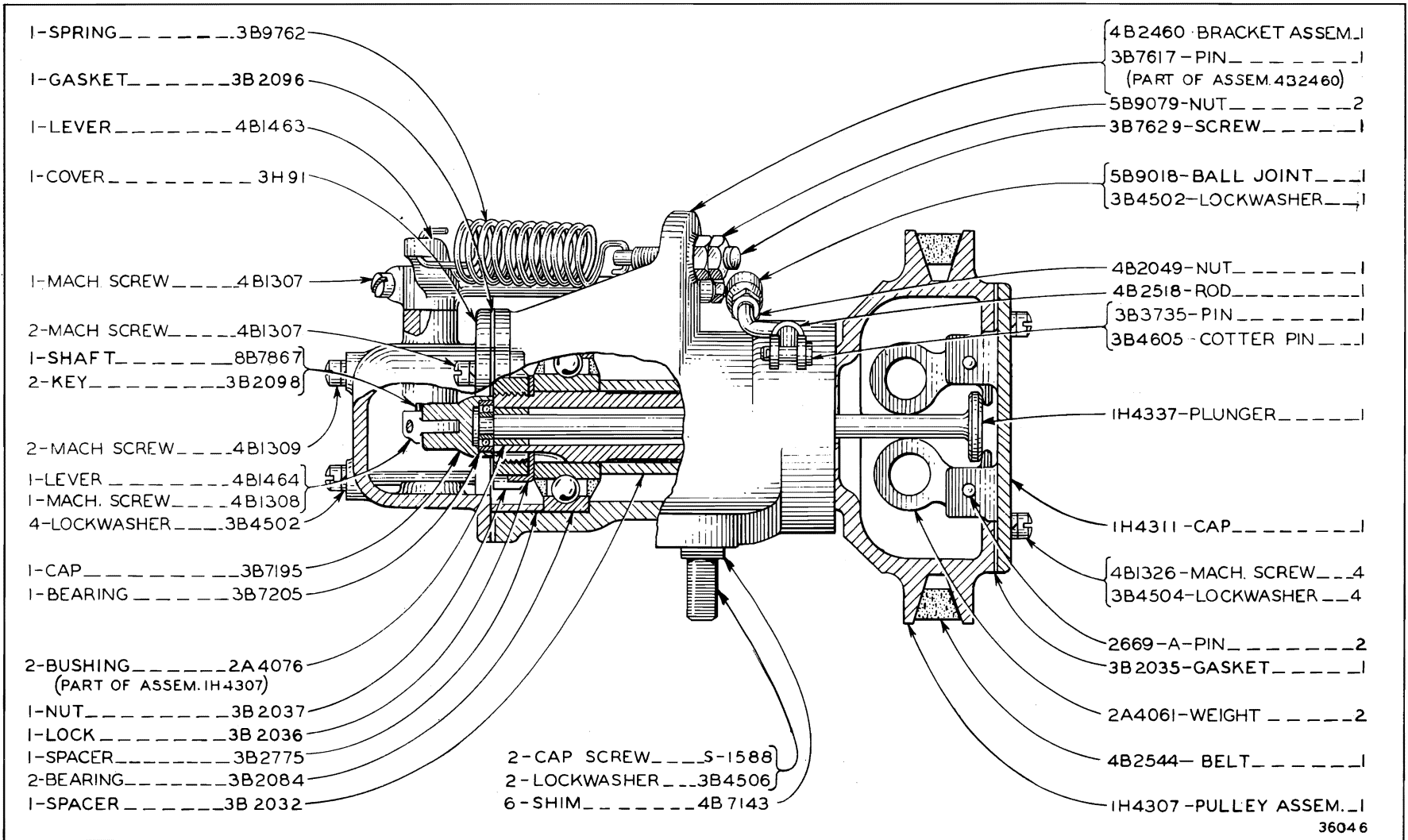


CRANKSHAFT, CAMSHAFT, CONNECTING ROD AND PISTON

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

STARTING ENGINE

71



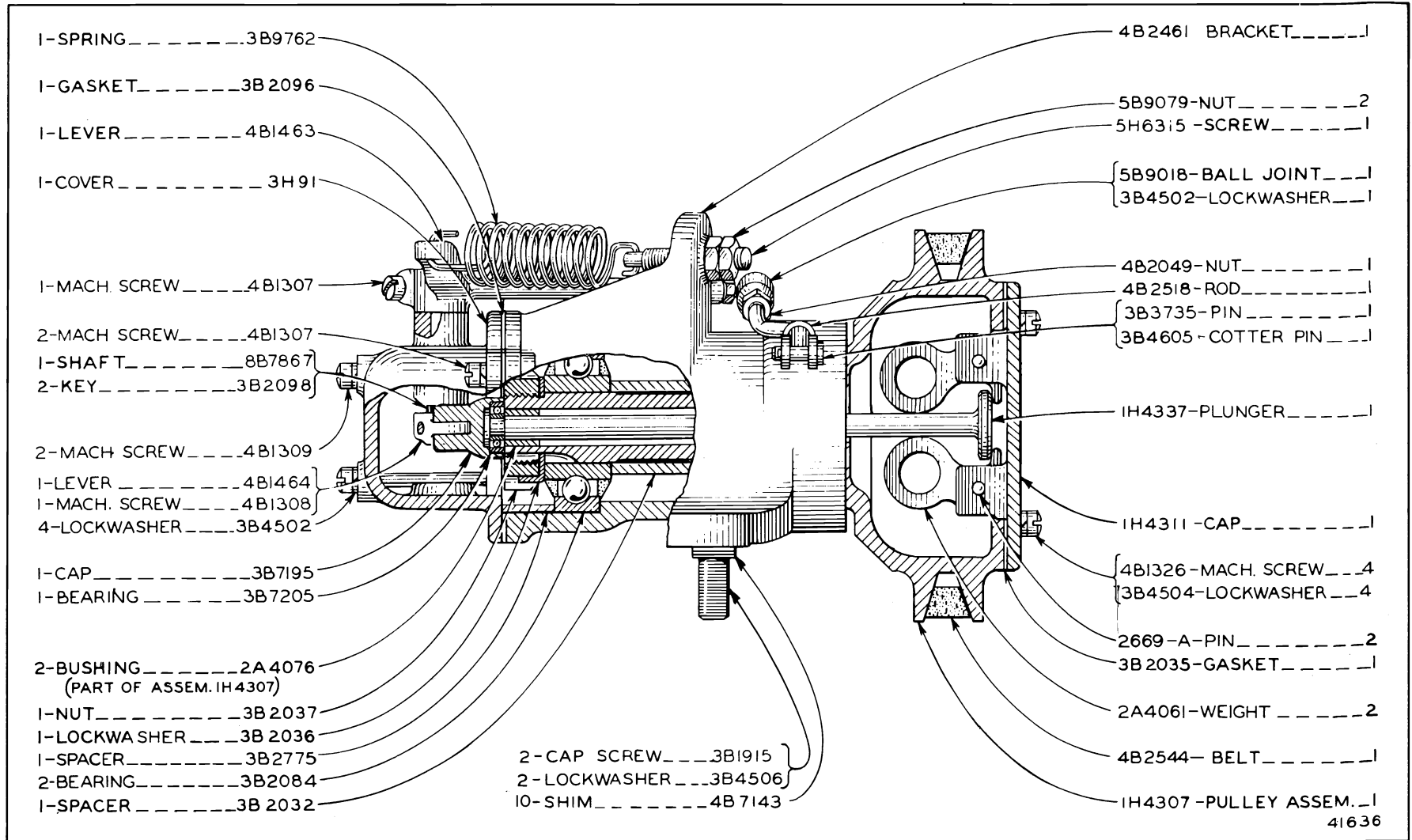
4B4054 GOVERNOR GROUP
 Serial No. 9U13263 to 9U18818 and 9U18821 inclusive

36046

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

72

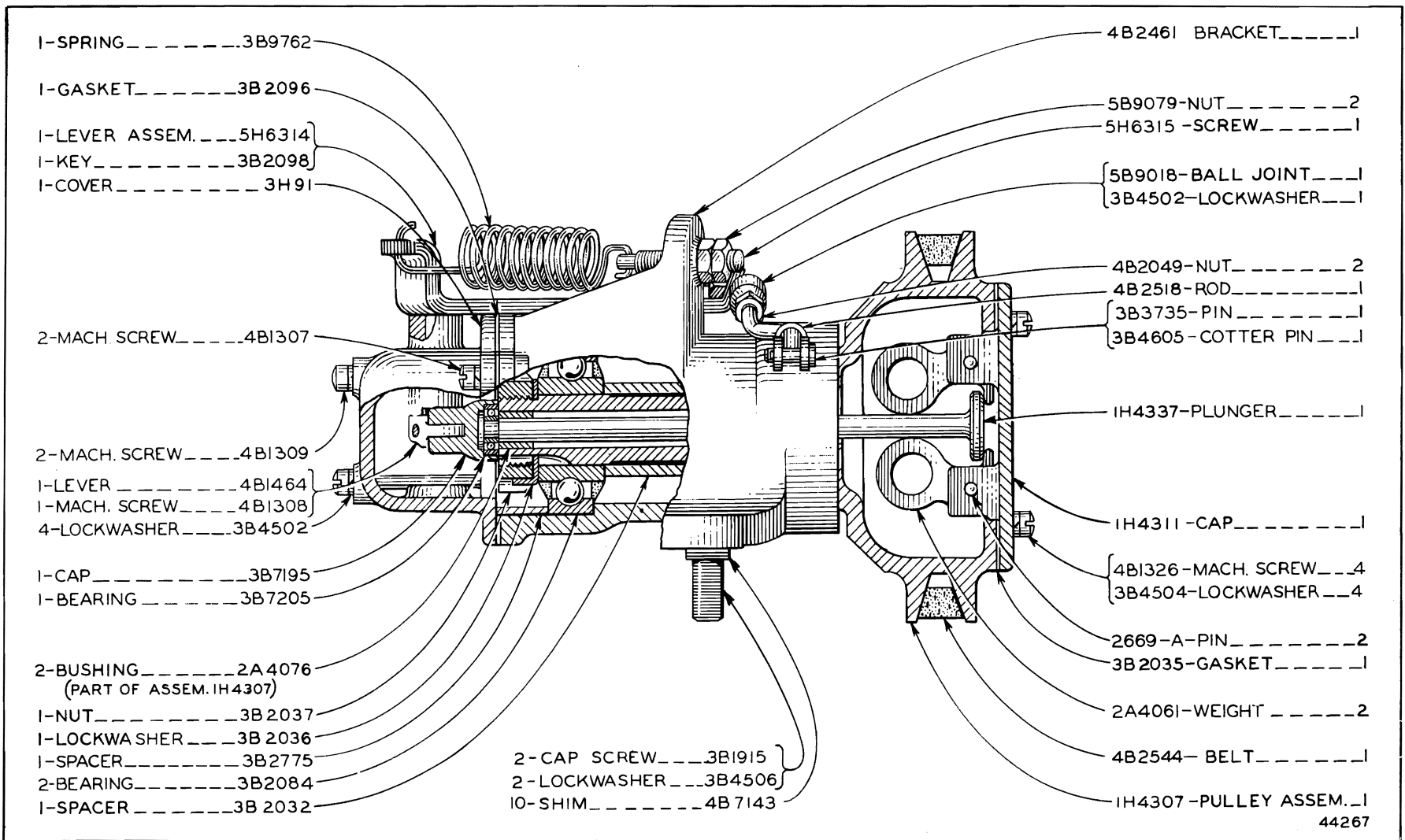
"CATERPILLAR" D6 TRACTOR



4B4054 GOVERNOR GROUP

Serial No. 9U18819, 9U18820 and 9U18822 to 9U20481 inclusive

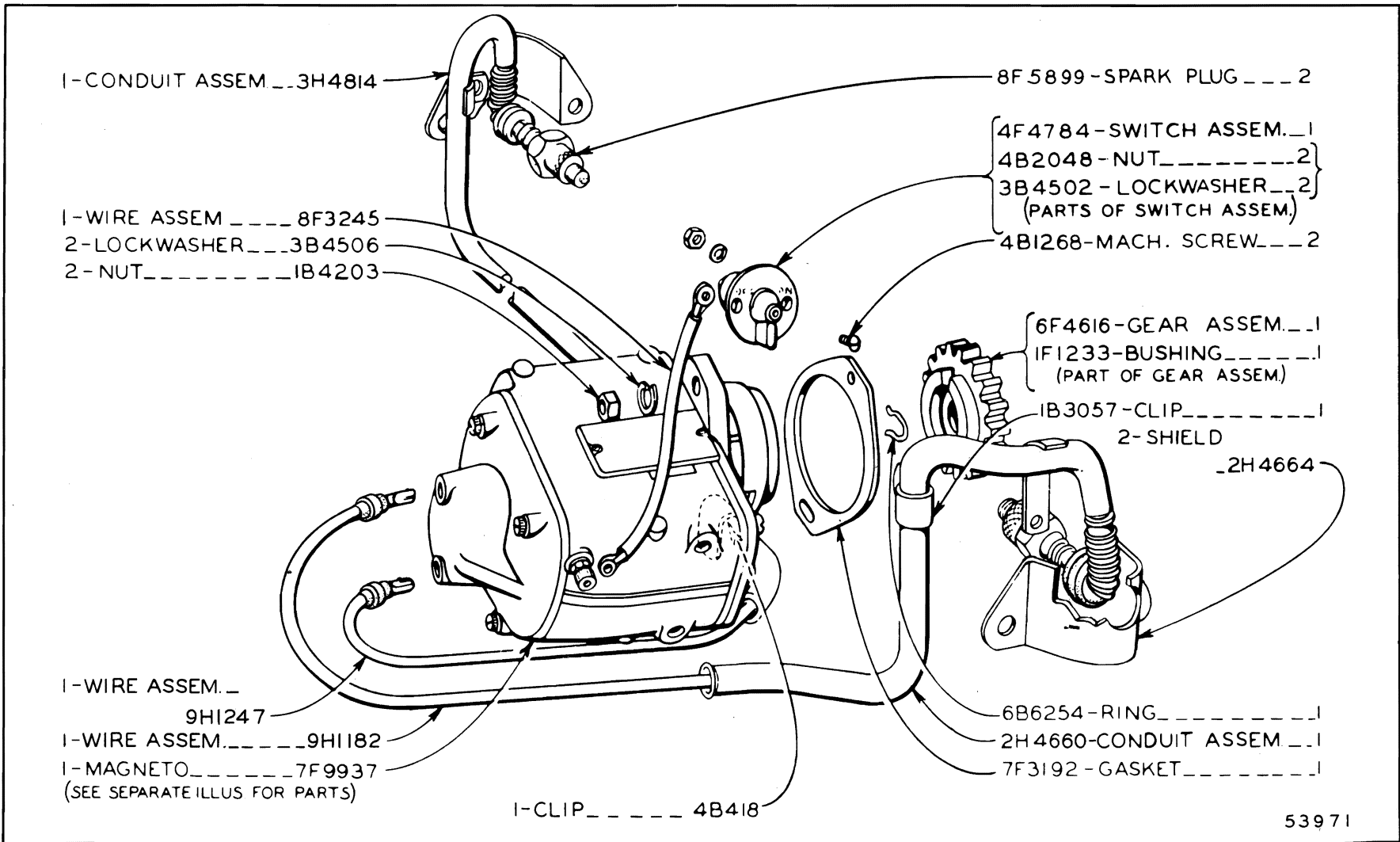
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



4B4054 GOVERNOR GROUP
Effective with Serial No. 9U20482

44267

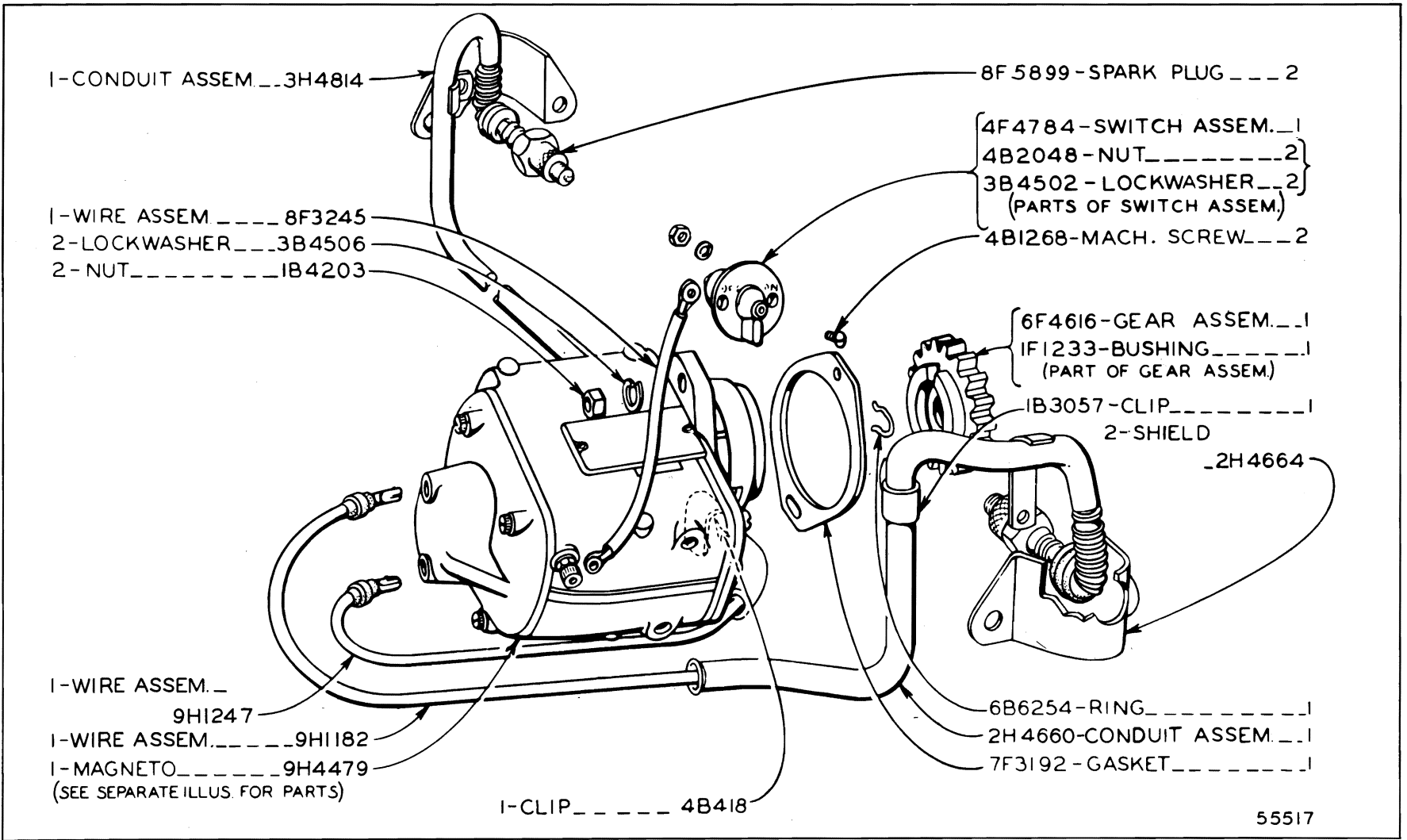
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4F6811 IGNITION SYSTEM GROUP

Serial No. 9U13263 to 9U27308, 9U27310 and 9U27312 inclusive
7F9937 Magneto parts are shown on Page 74B

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

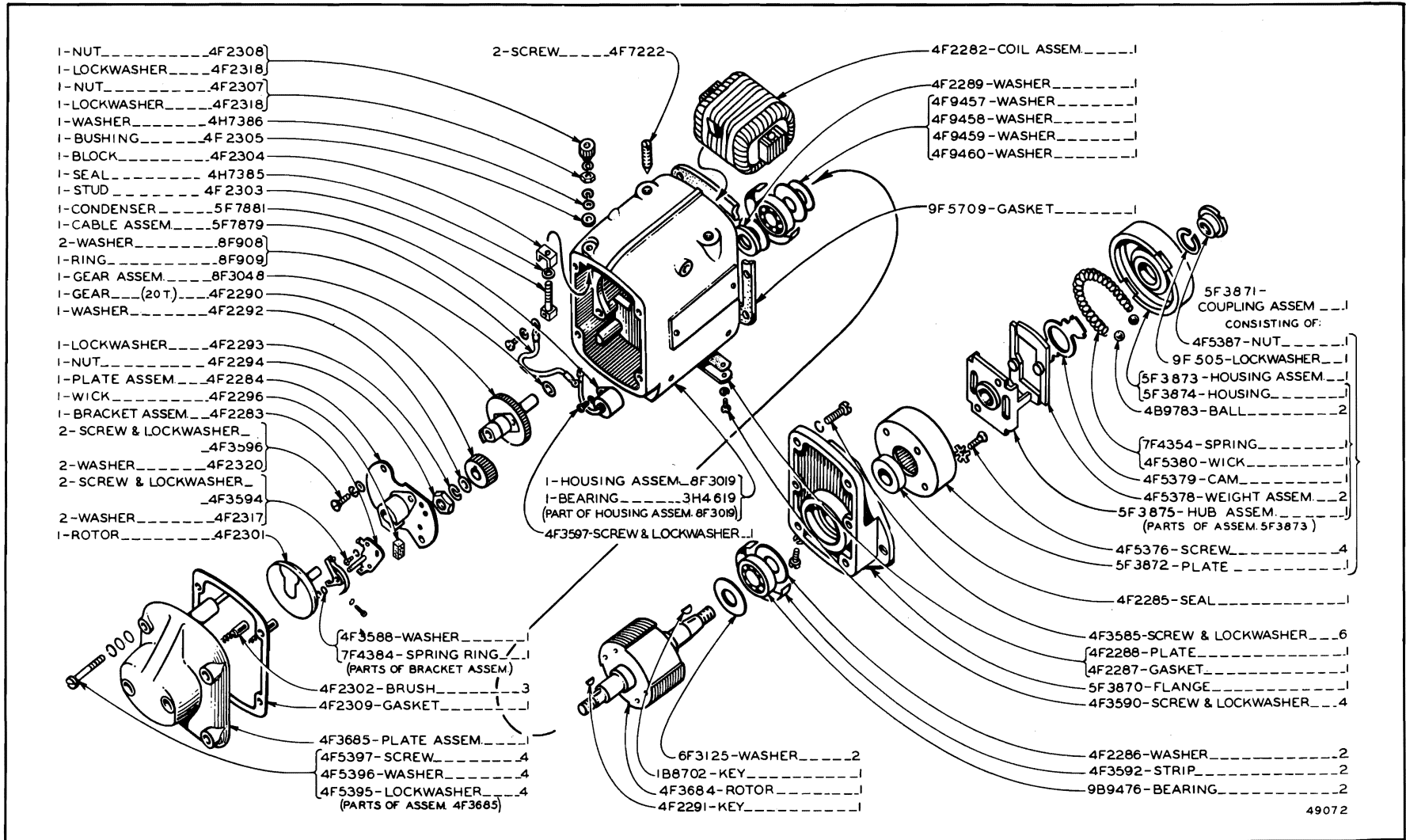


STARTING ENGINE

74A

4F6811 IGNITION SYSTEM GROUP
Serial No. 9U27309, 9U27311 and 9U27313—Up
9H4479 Magneto parts are shown on Page 75

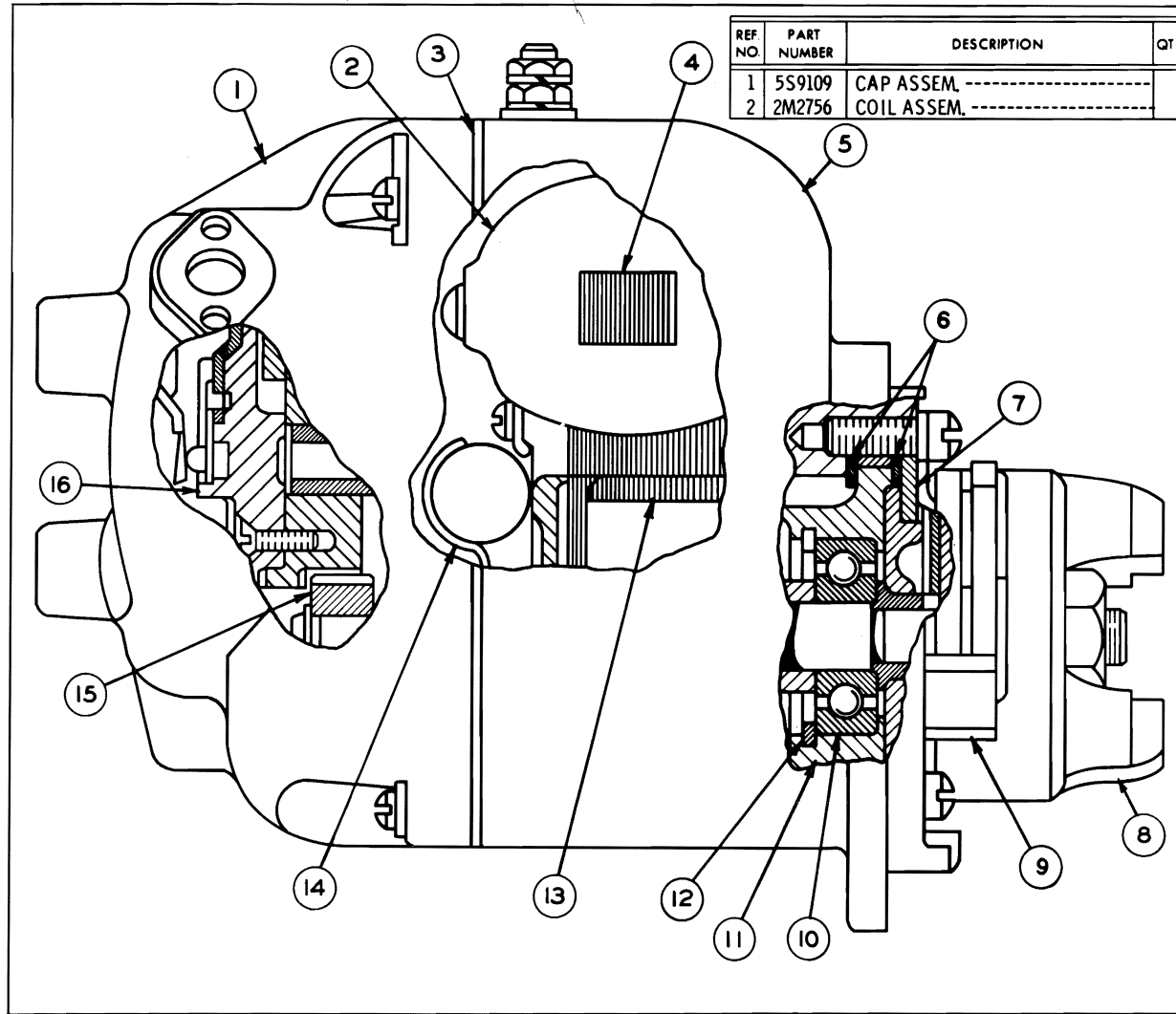
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7F9937 MAGNETO

Part of 4F6811 Ignition System Group shown on Page 74
 Only separate parts serviced. When complete Magneto is required order 9H4479

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



REF NO	PART NUMBER	DESCRIPTION	QTY
1	5S9109	CAP ASSEM. -----	1
2	2M2756	COIL ASSEM. -----	1

REF NO	PART NUMBER	DESCRIPTION	QTY
3	7M1738	GASKET -----	1
4	2M2773	CORE ASSEM. -----	1
5	5S9129	HOUSING ASSEM. -----	1
6	2M5798	GASKET -----	2
7	2M5803	PLATE -----	1
	5S9130	COUPLING ASSEM. -----	1
		Consisting of:	
8	5S9128	{ CUP ASSEM. -----	1
9	5S9127	{ FLANGE ASSEM. -----	1
	2M2795	BEARING ASSEM. -----	1
		Consisting of:	
10	4M2697	{ BEARING -----	1
11	2M2796	{ CAGE -----	1
12	2M2797	{ RING -----	1
13	5S9131	ROTOR -----	1
14	2M2757	CONDENSER ASSEM. -----	1
15	2M5797	GEAR -----	1
16	5S9125	ROTOR ASSEM. -----	1

THE FOLLOWING REPAIR KITS ARE AVAILABLE:

7M3893	KIT-----	(Overhaul)-----	1
		(Includes gaskets, seal, slinger bearing, screw assemblies, pin, condenser, brush assemblies and contact breaker kit)	
7M3894	KIT-----	(Contact Breaker)-----	1
		(Includes wiper, screw, washers, ring, arm assembly and bracket assembly)	
8M1903	KIT----	(Hardware-Drive End)----	1
		(Includes spacers, seal, washers, ring, screw assemblies, slinger, gasket, nut and shield)	
9M2326	KIT-----	(Hardware)-----	1
		(Includes screw assemblies, nuts, seals, lock, lockwasher and screws)	
5S9136	KIT-----	(Trip Arm)-----	1
		(Includes arm, spacer, spring and retainer)	
5S9138	KIT-----	(Hardware-Cap End)-----	1
		(Includes interlead group, screw assemblies, screw, bearing, spring, clamps and connection unit)	

97688

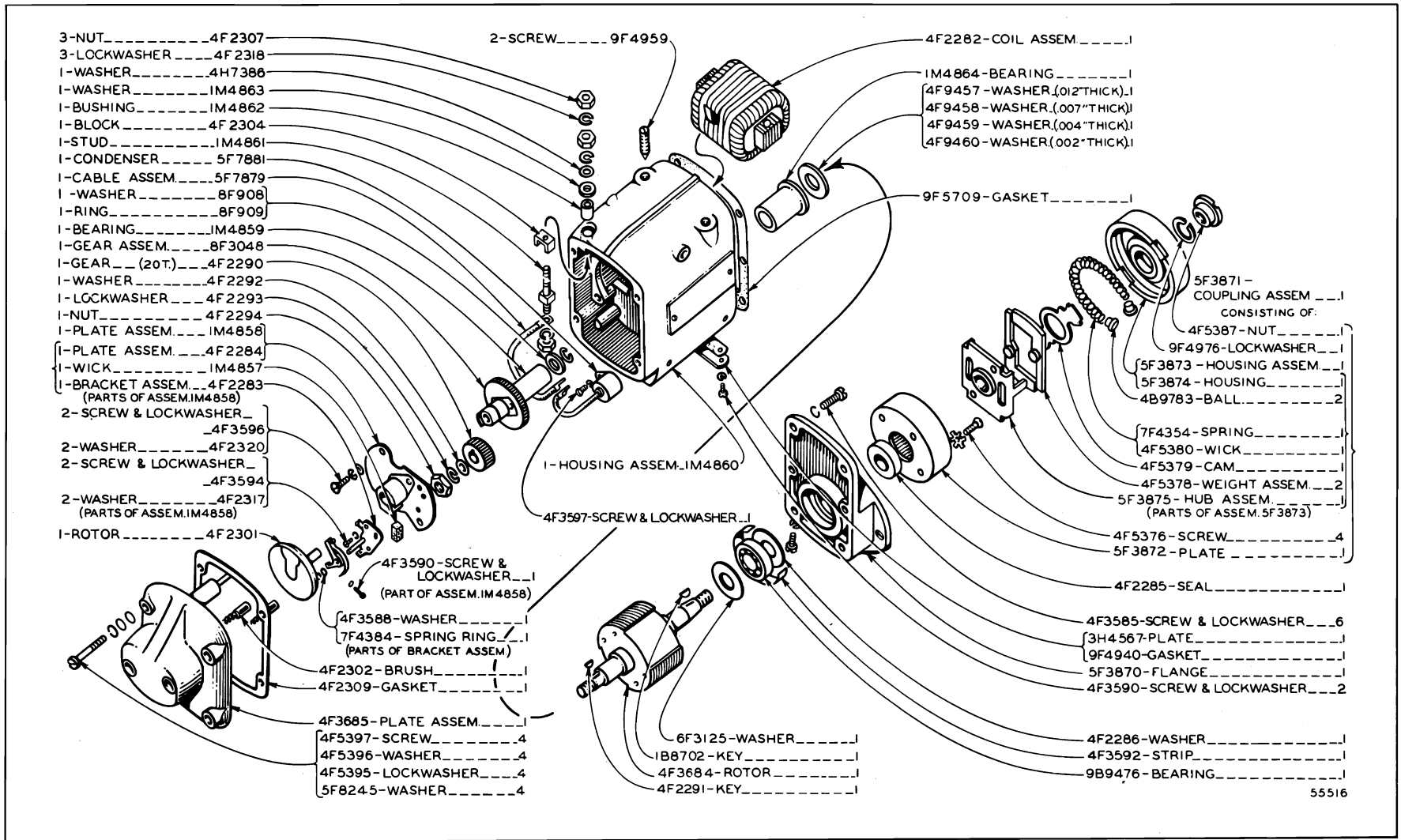
4S6470 MAGNETO ASSEMBLY

STARTING ENGINE

74C



ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



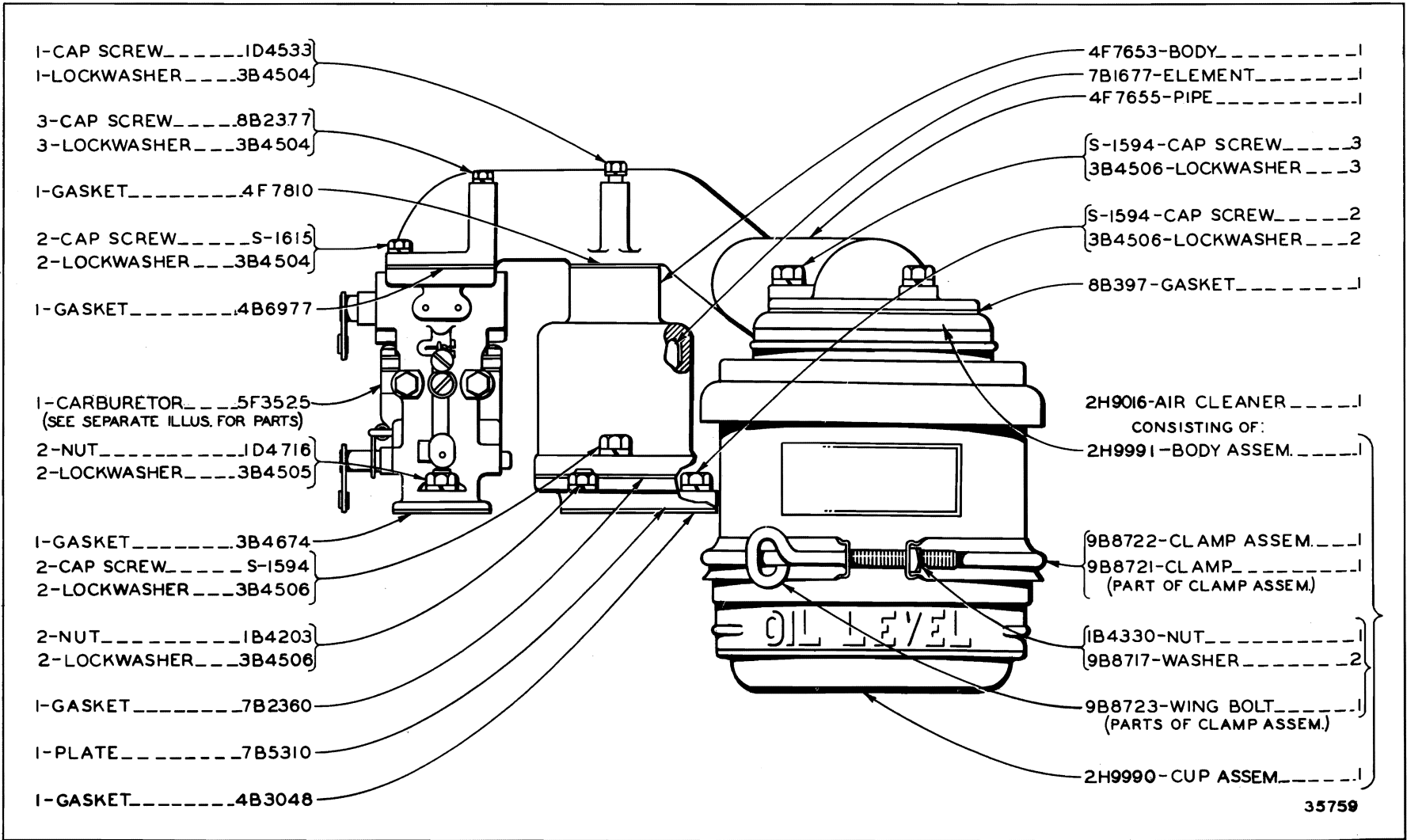
STARTING ENGINE

75

9H4479 MAGNETO

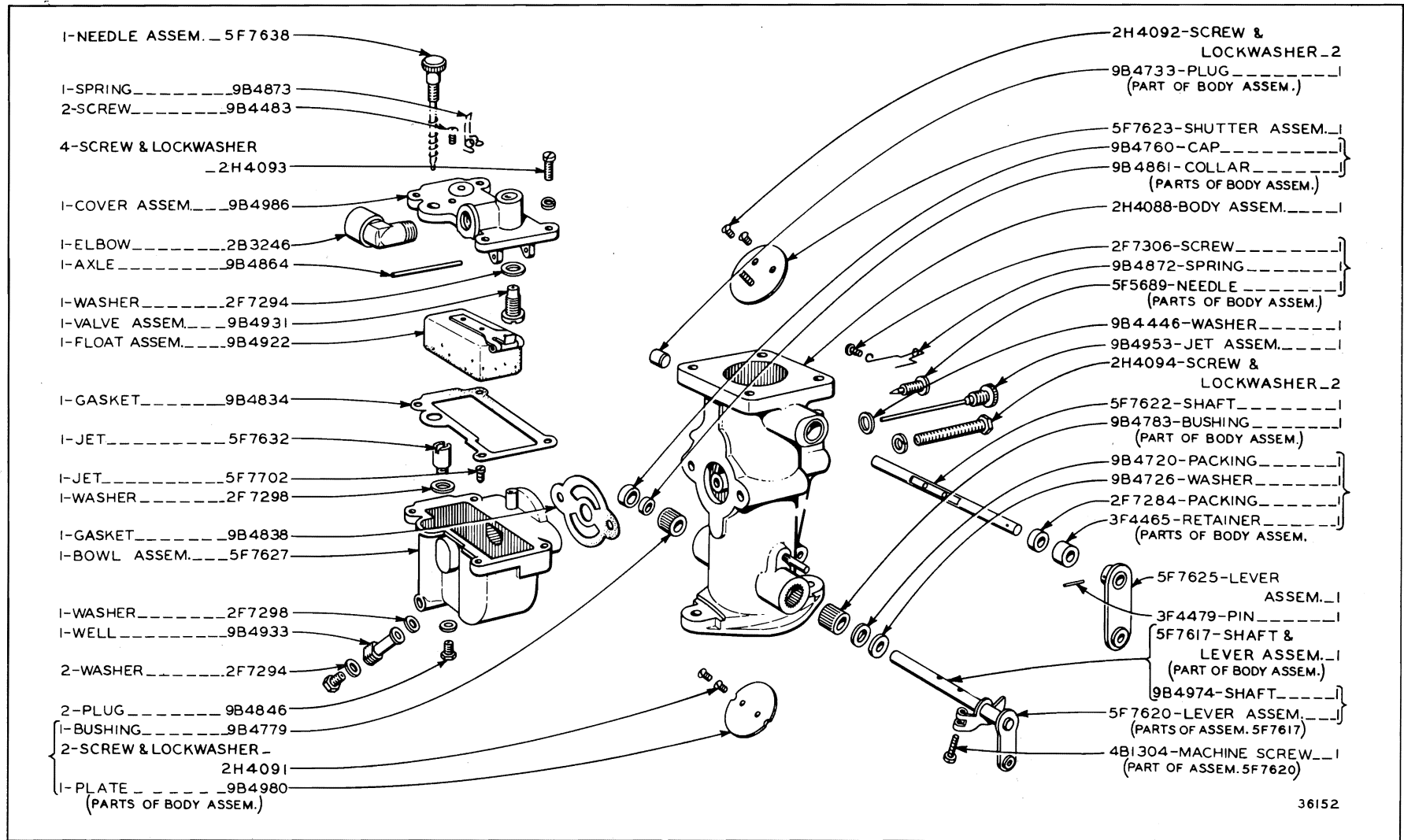
Part of 4F6811 Ignition System Group shown on Page 74A. Only separate parts serviced
 When complete Group is required order 4S6470 shown on Page 74C

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



AIR CLEANER, BREATHER AND CARBURETOR

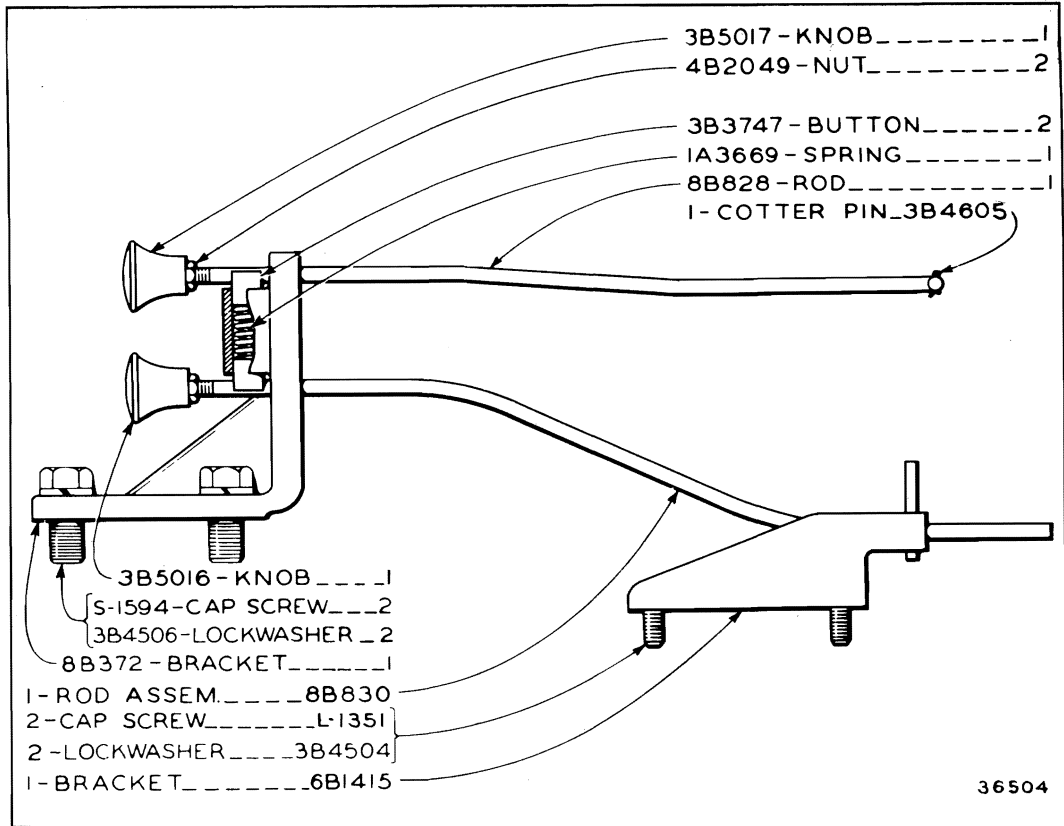
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



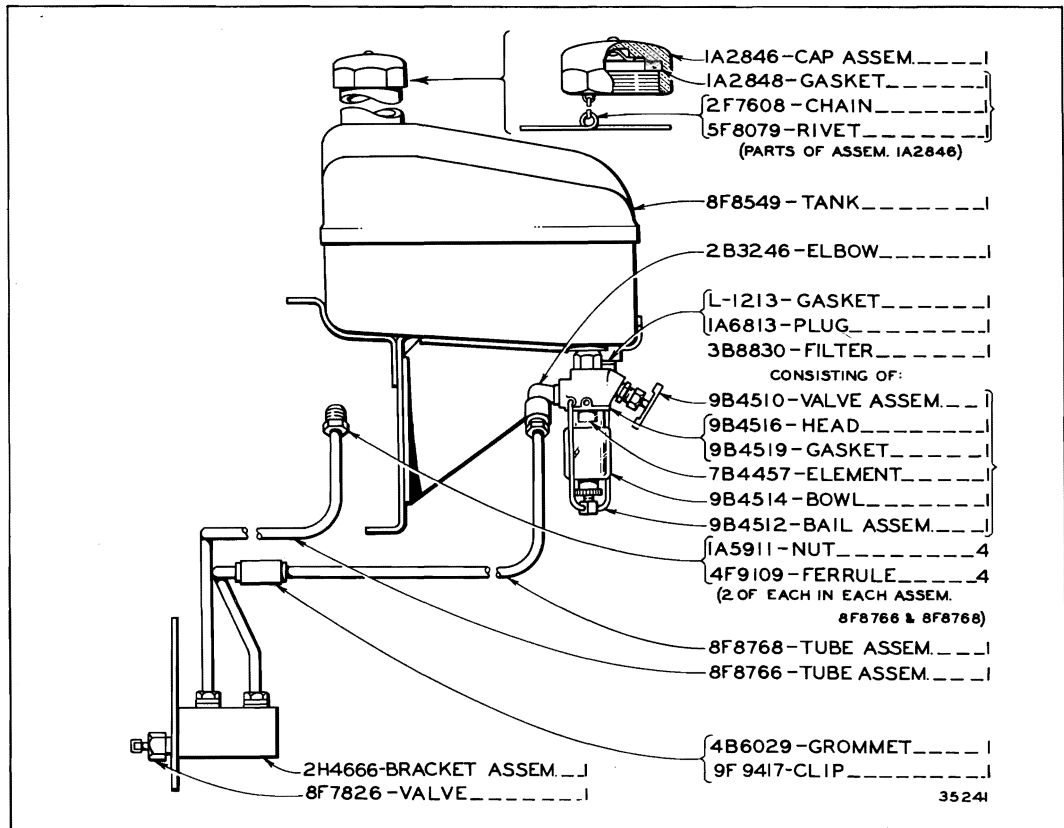
5F3525 CARBURETOR

Part of Air Cleaner, Breather and Carburetor

STARTING ENGINE

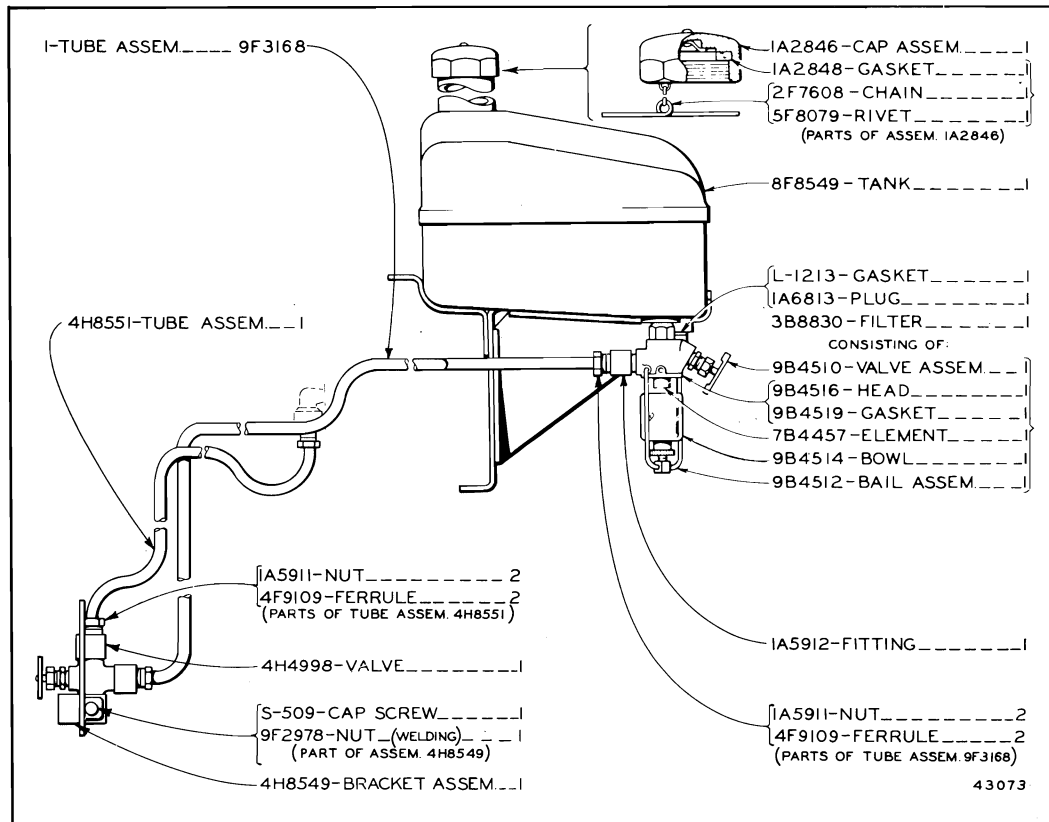


CARBURETOR AND CHOKE CONTROL



4F6814 FUEL SYSTEM GROUP
 Serial No. 9U13263 to 9U19700 inclusive

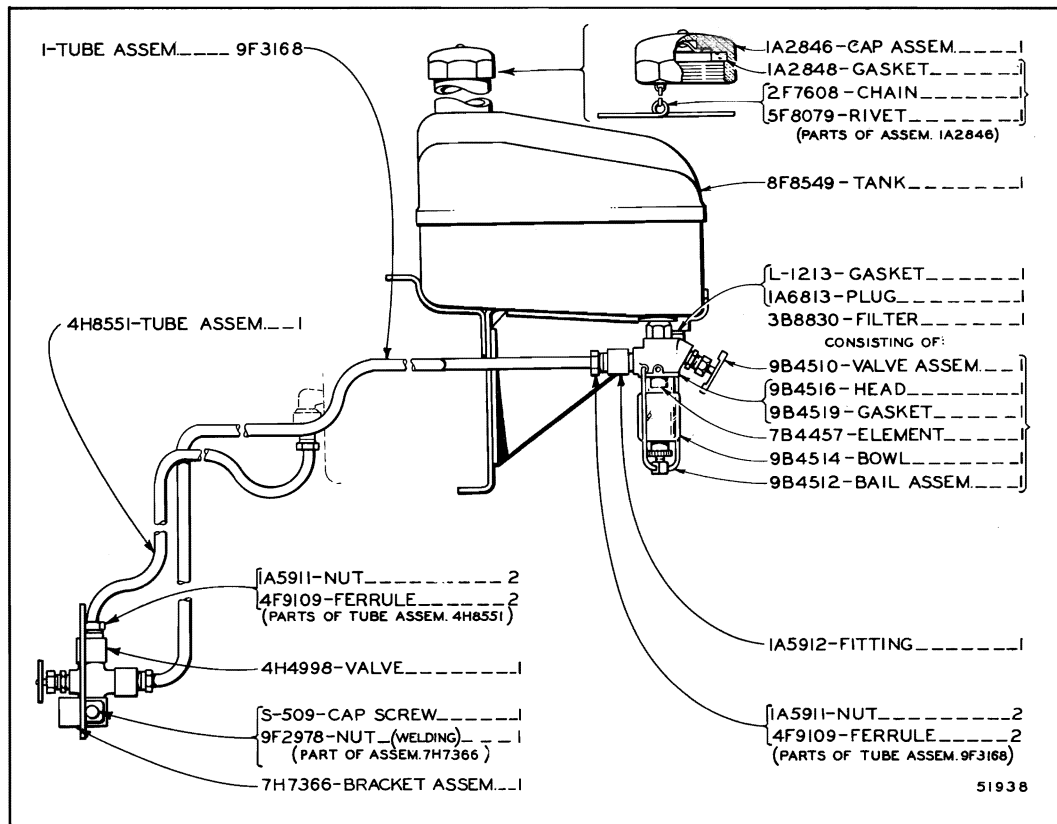
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4F6814 FUEL SYSTEM GROUP

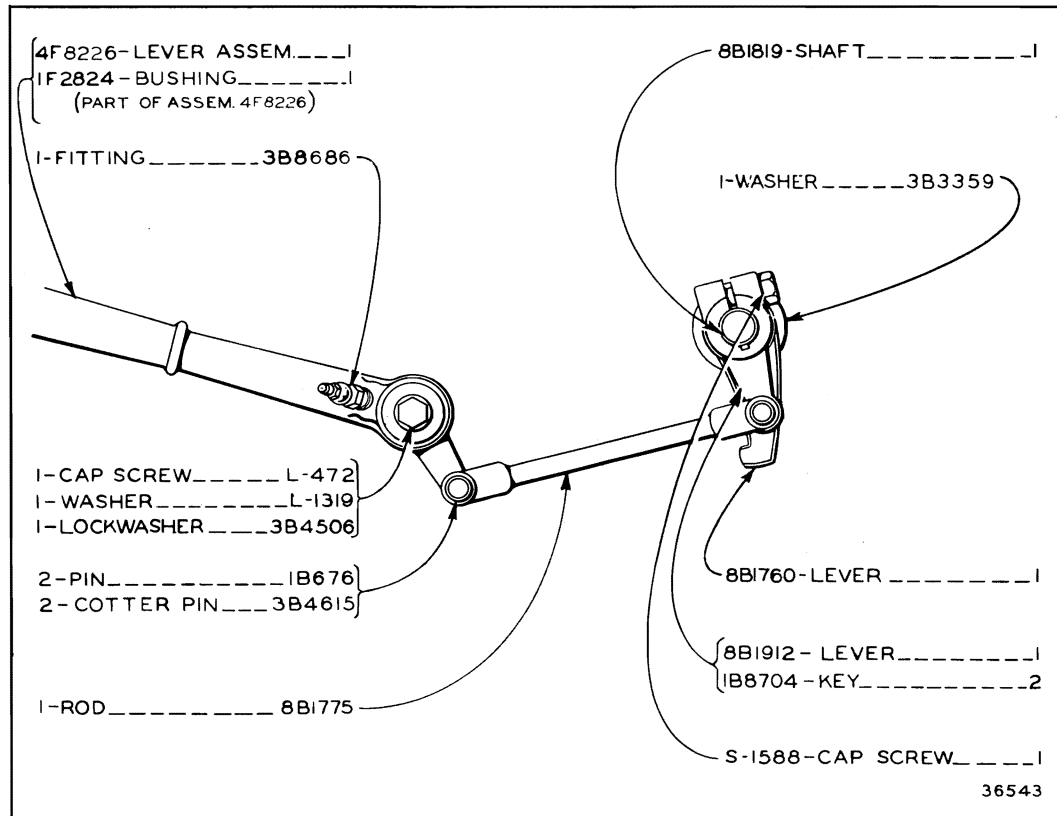
Serial No. 9U19701 to 9U25909, 9U25911 to 9U25913, 9U25917 and 9U25919 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



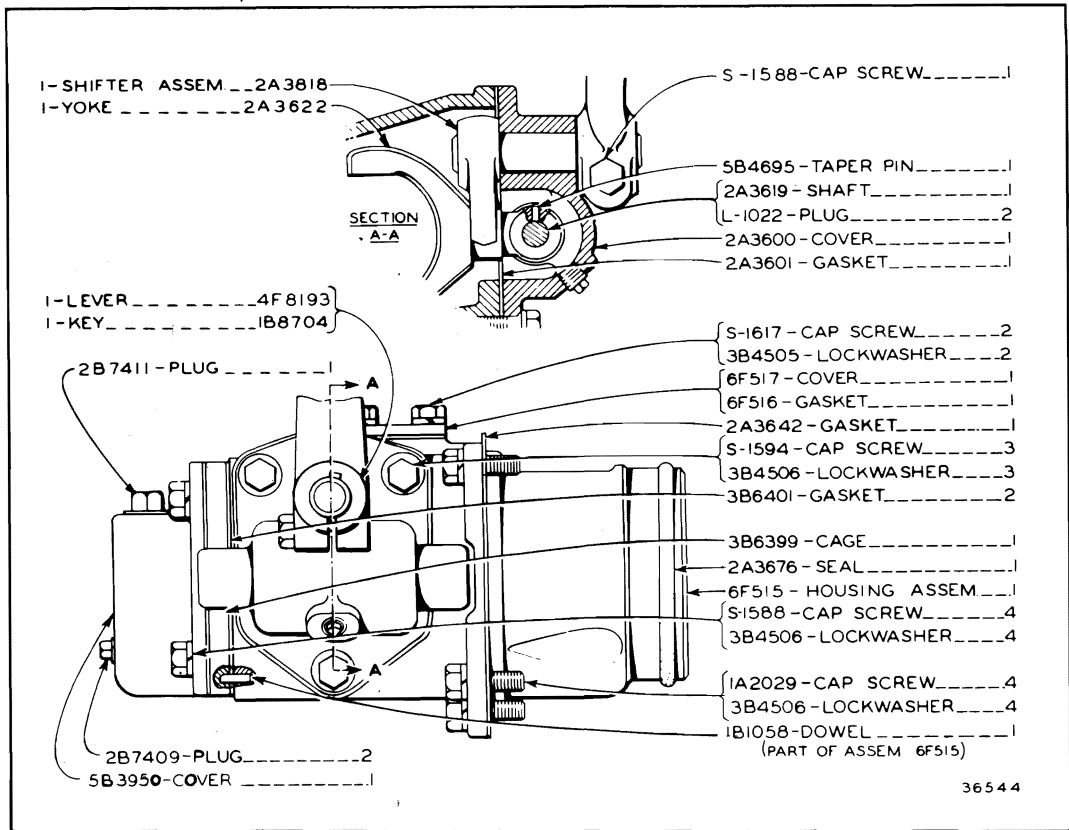
4F6814 FUEL SYSTEM GROUP

Serial No. 9U25910, 9U25914, 9U25915, 9U25916, 9U25918 and 9U25920—Up



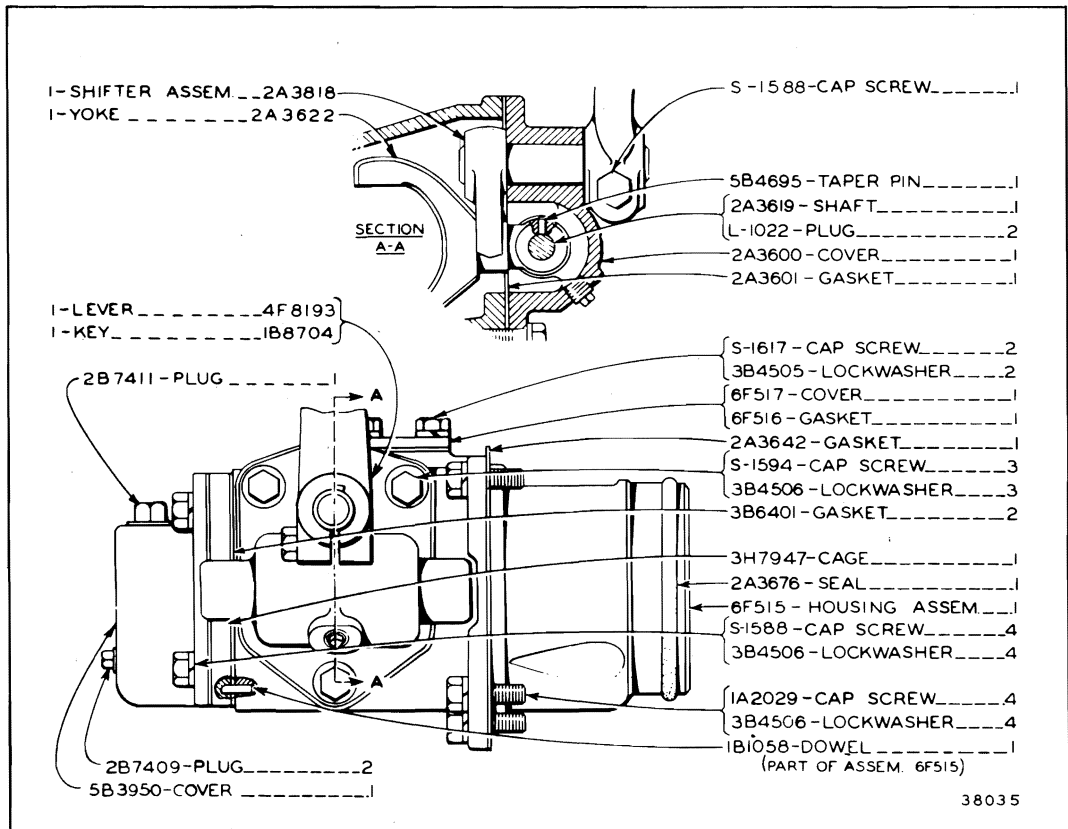
STARTER PINION CONTROL

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CLUTCH CONTROL AND HOUSING

Serial No. 9U13263 to 9U15383, 9U15385 to 9U15386 and 9U15406 inclusive
Note: 2H5107 Starting Engine Clutch Mechanism Gasket Group is available

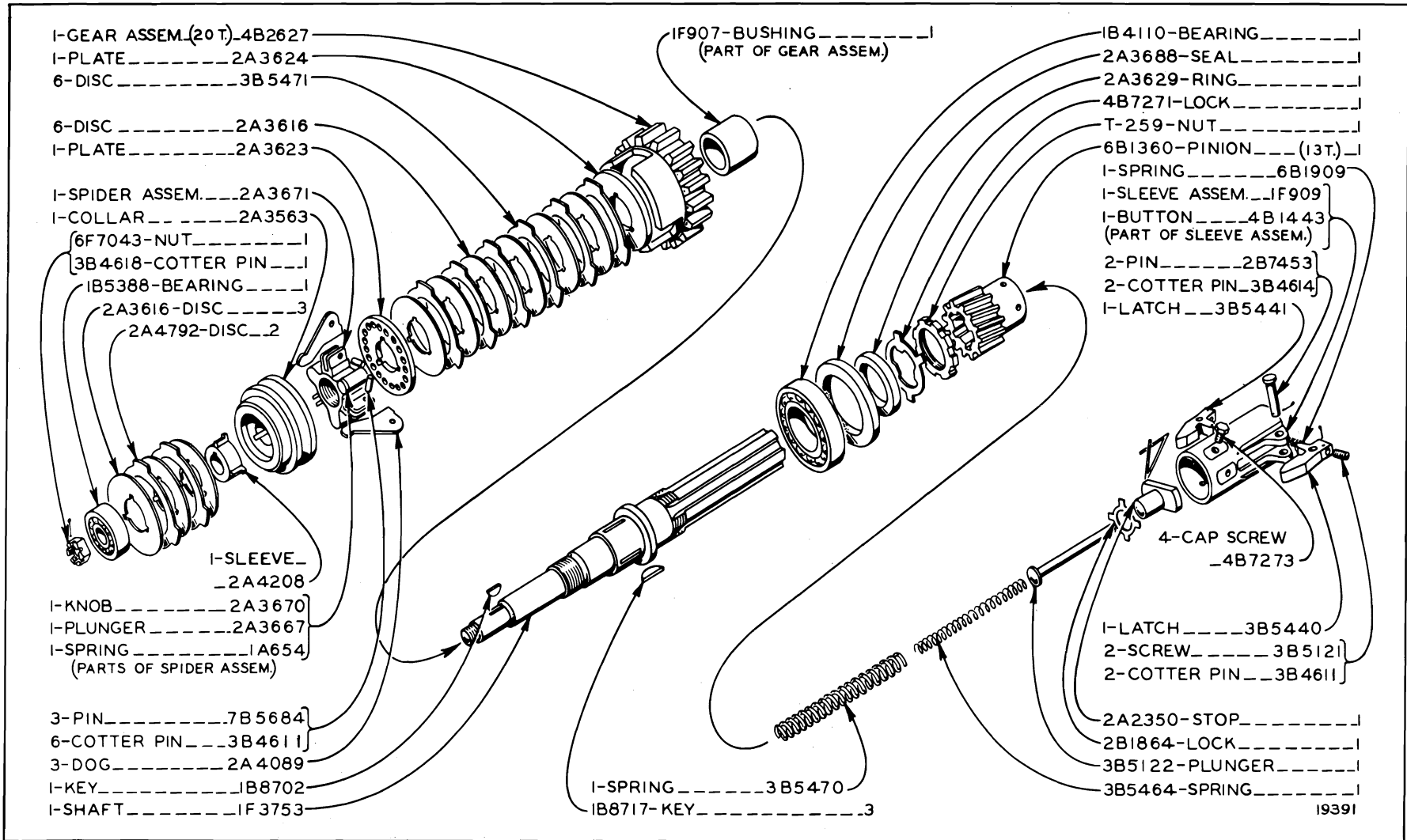


CLUTCH CONTROL AND HOUSING

Serial No. 9U15384, 9U15387 to 9U15405 and 9U15407-Up
Note: 2H5107 Starting Engine Clutch Mechanism Gasket Group is available

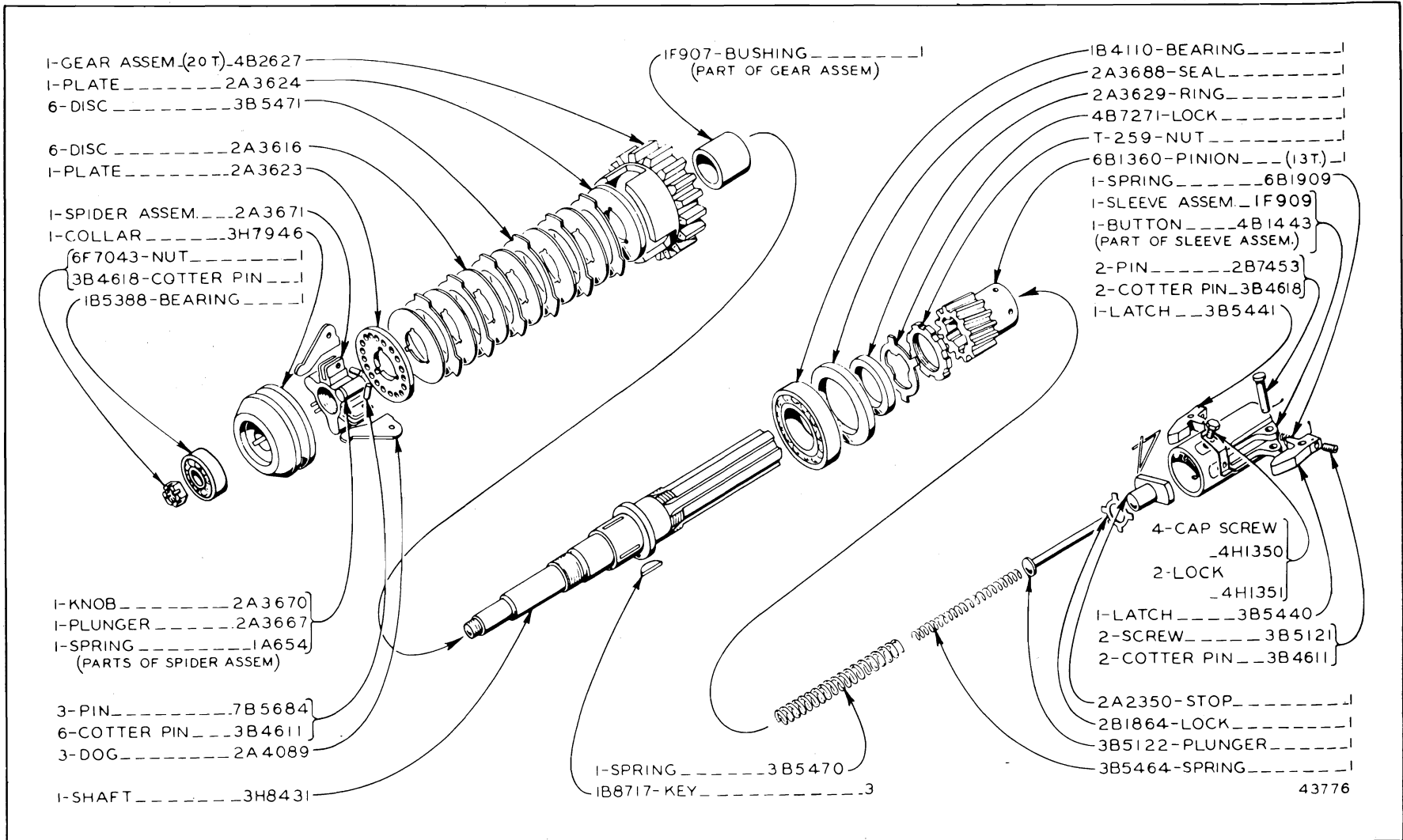
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



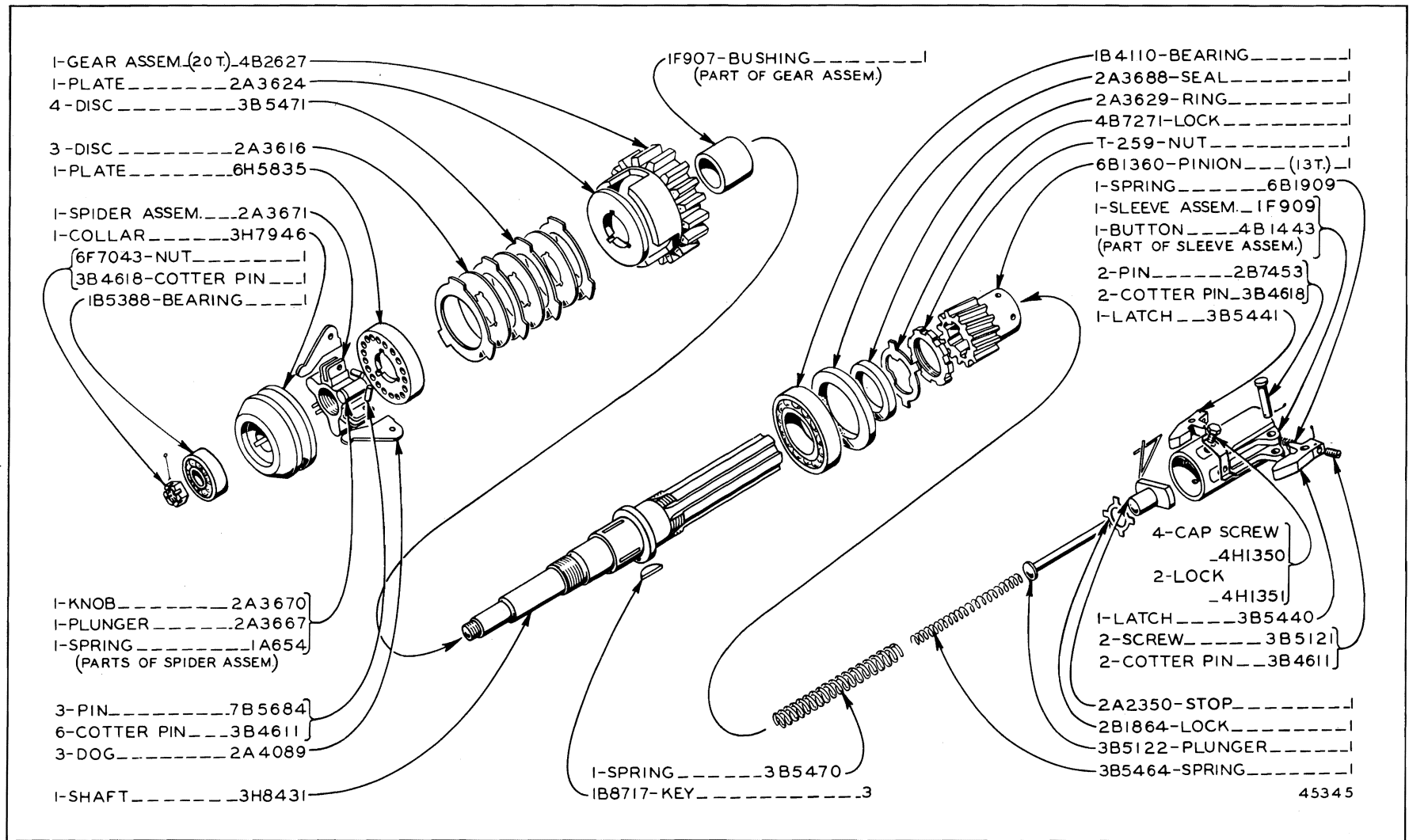
7B9920 CLUTCH AND STARTER PINION GROUP
Serial No. 9U13263 to 9U15383, 9U15385, 9U15386 and 9U15406 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7B9920 CLUTCH AND STARTER PINION GROUP
 Serial No. 9U15384, 9U15387 to 9U15405 and 9U15407 to 9U21604 inclusive

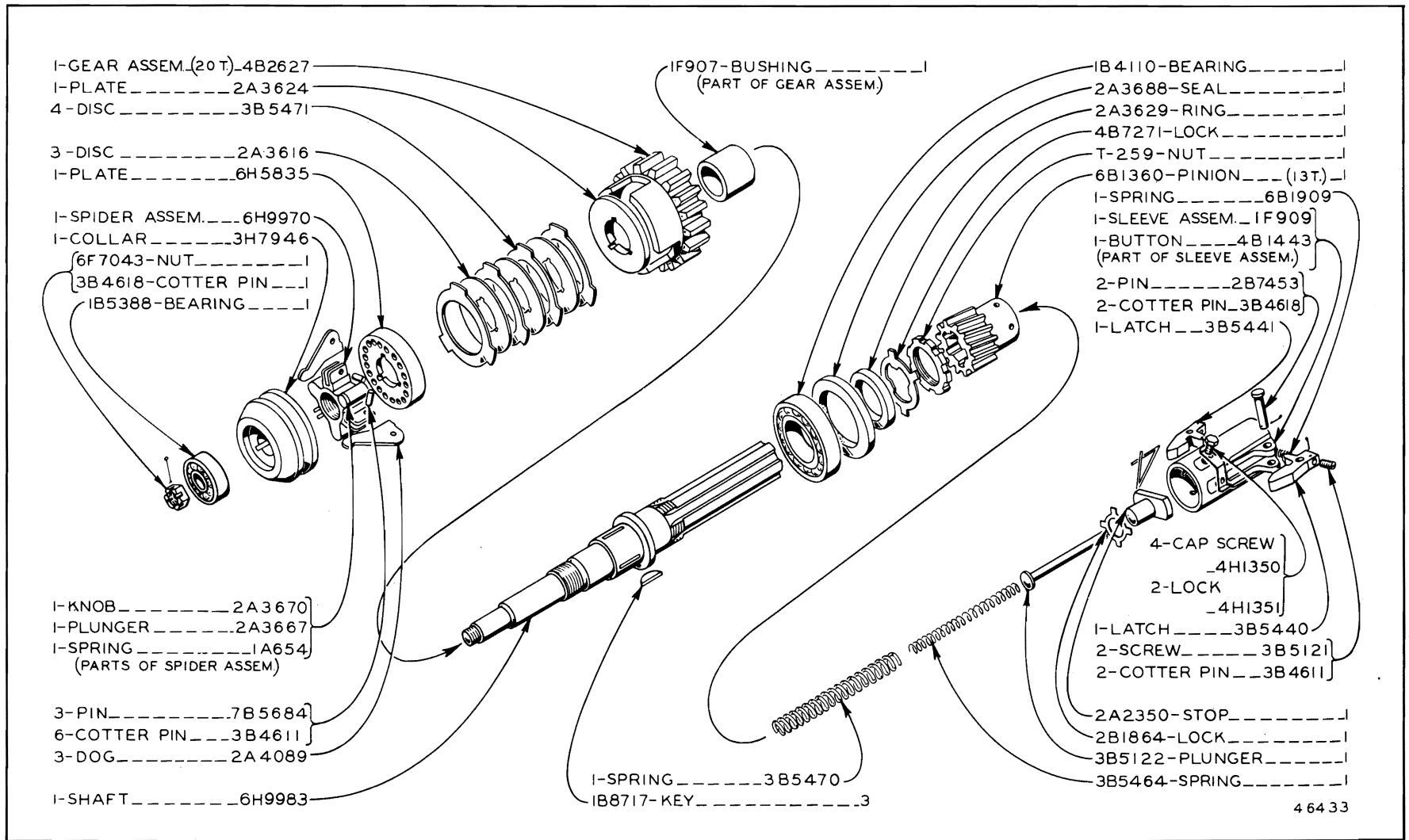
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



7B9920 CLUTCH AND STARTER PINION GROUP
 Serial No. 9U21605 to 9U22360, 9U22363, 9U22367 and 9U22373 inclusive

STARTING ENGINE

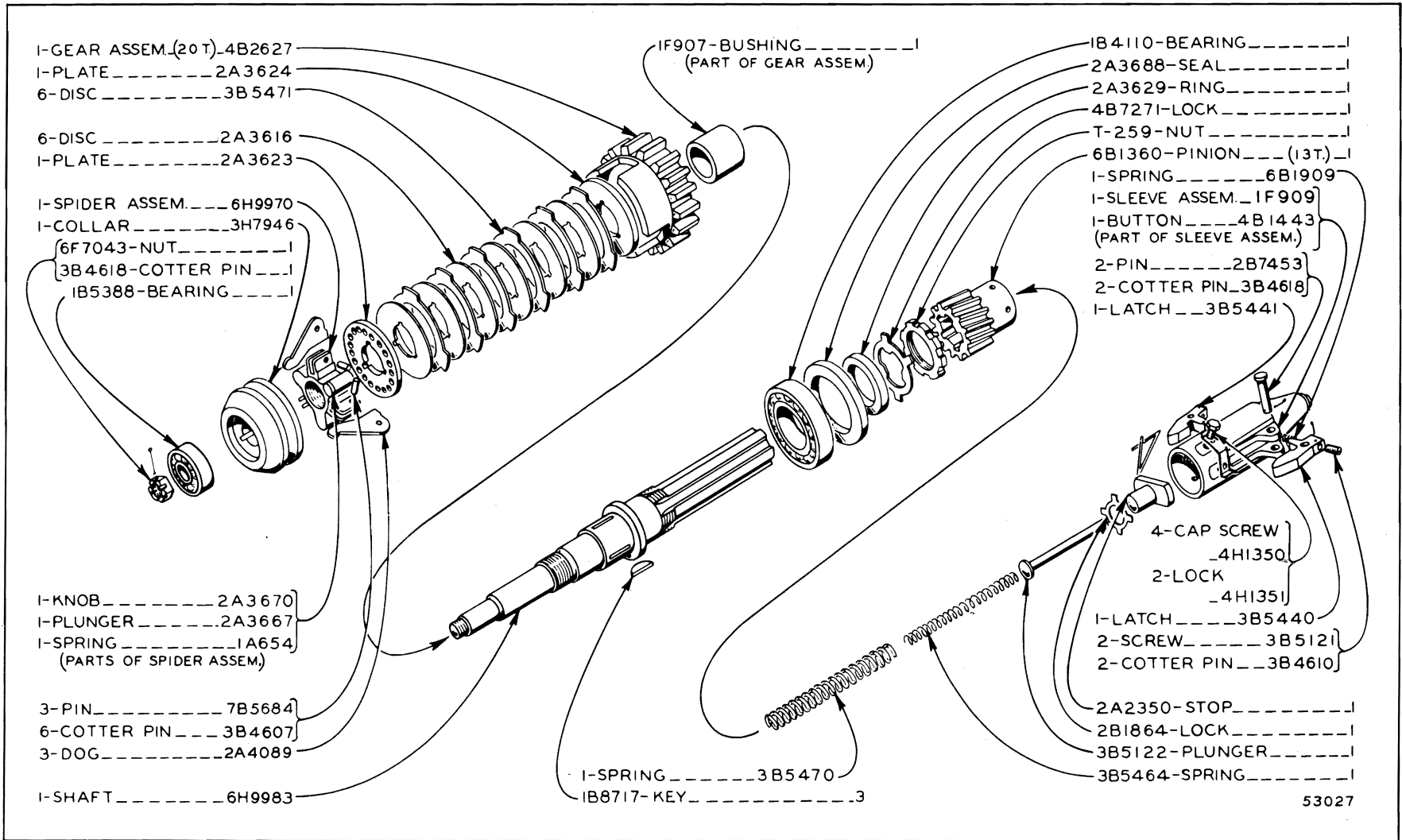
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7B9920 CLUTCH AND STARTER PINION GROUP

Serial No. 9U22361, 9U22362, 9U22364 to 9U22366, 9U22368 to 9U22372, 9U22374 to 9U25193 and 9U25195 to 9U25198 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

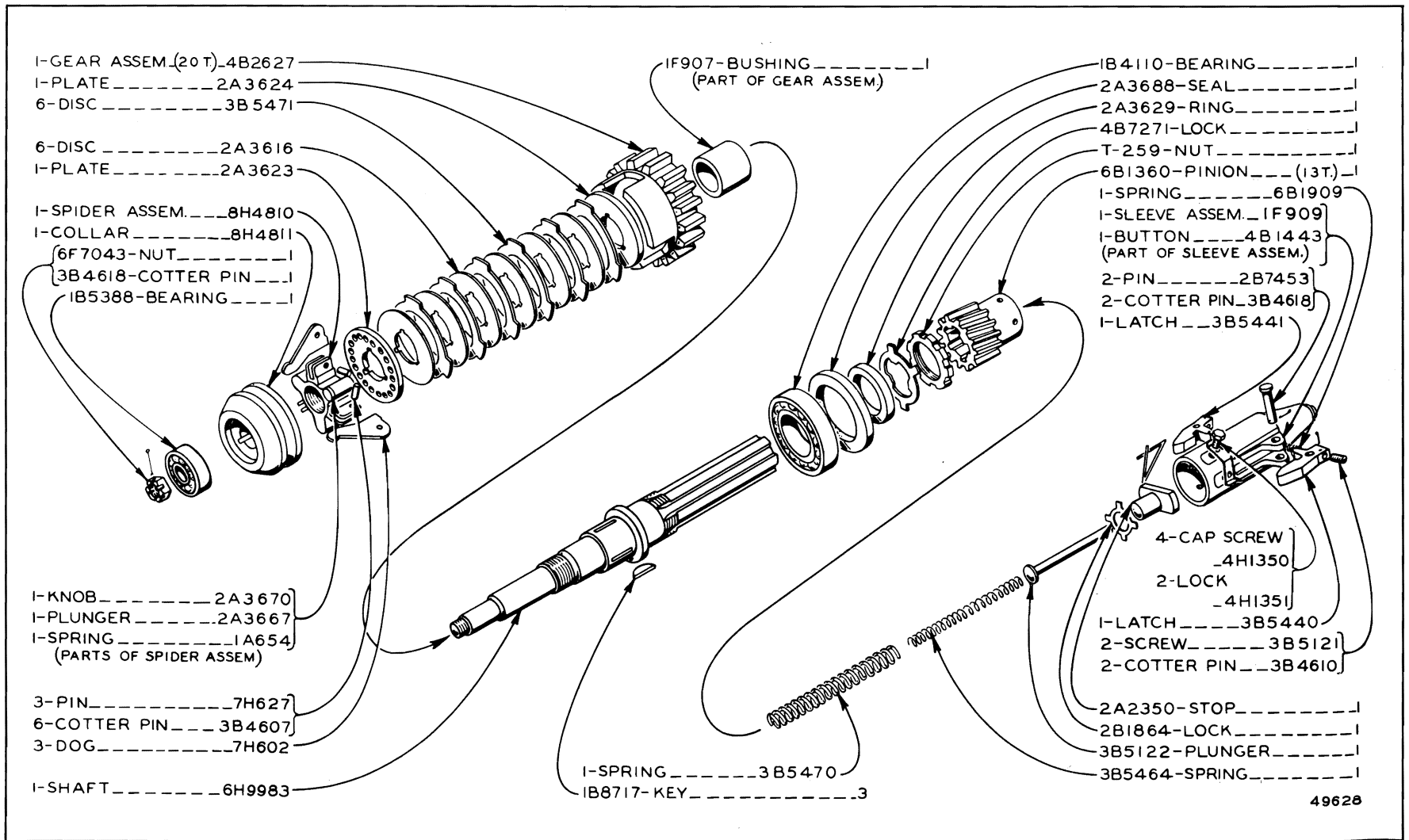


8H7323, CLUTCH AND STARTER PINION GROUP
 Serial No. 9U25194 and 9U25199 to 9U26865 inclusive

STARTING ENGINE

84A

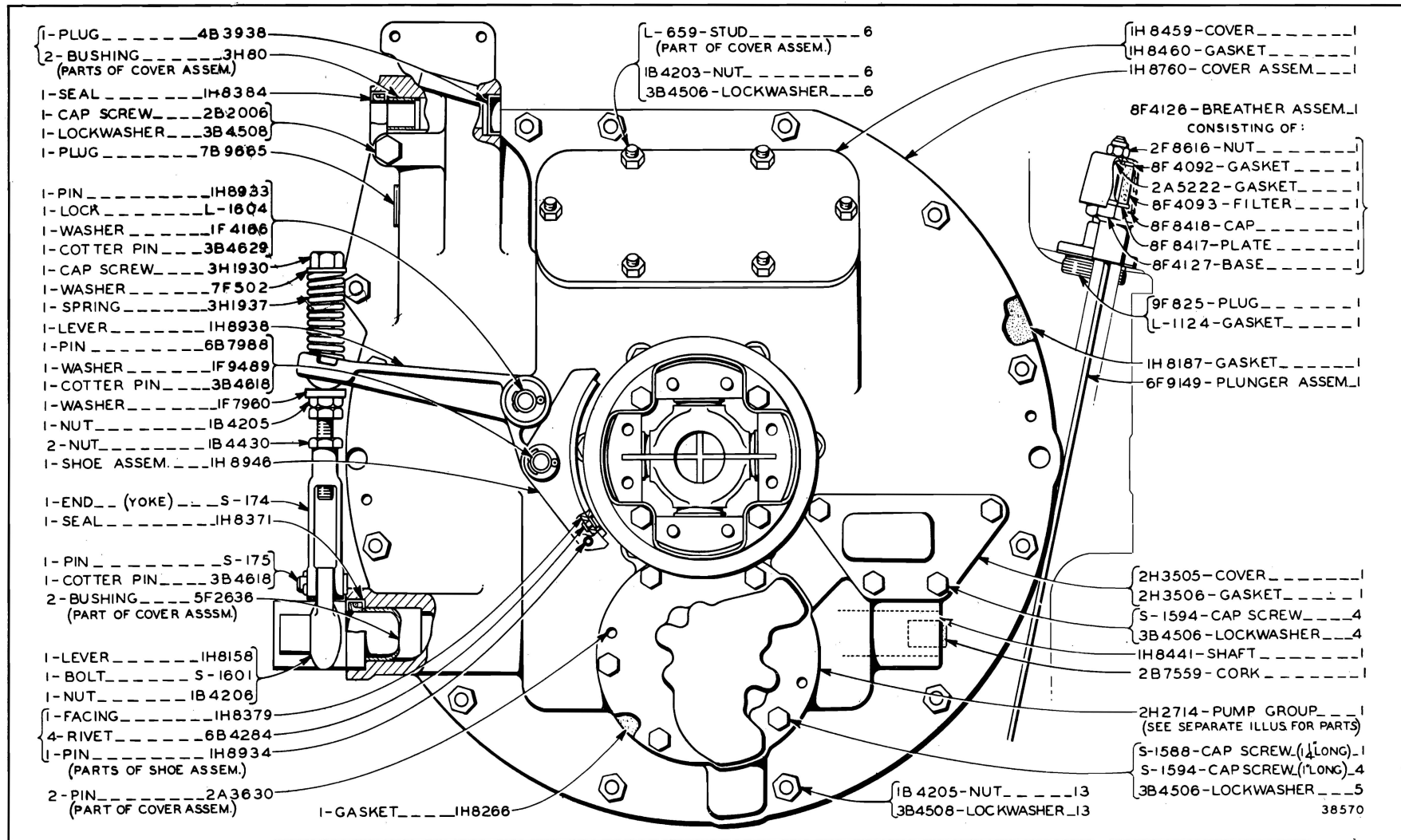
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



49628

8H7323 CLUTCH AND STARTER PINION GROUP
 Effective with Serial No. 9U26866

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



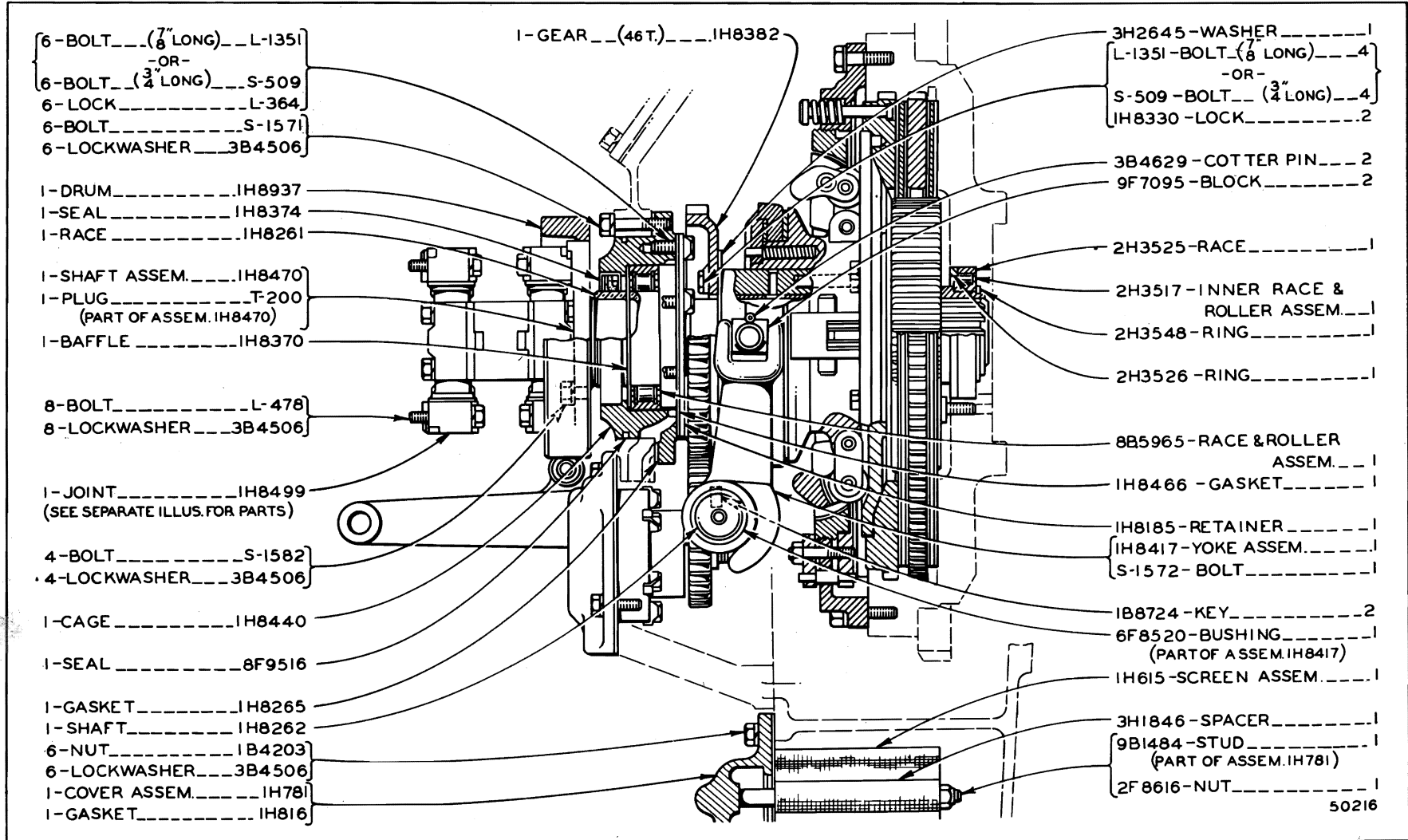
CLUTCH, TRANSMISSION AND CHASSIS

85

IH8500 FLYWHEEL CLUTCH GROUP—Part One

Serial No. 9U13263 to 9U14794 inclusive. 2H2714 Pump Group parts are shown on Page 100
 ADDITIONAL PARTS ARE SHOWN ON PAGES 86 AND 87

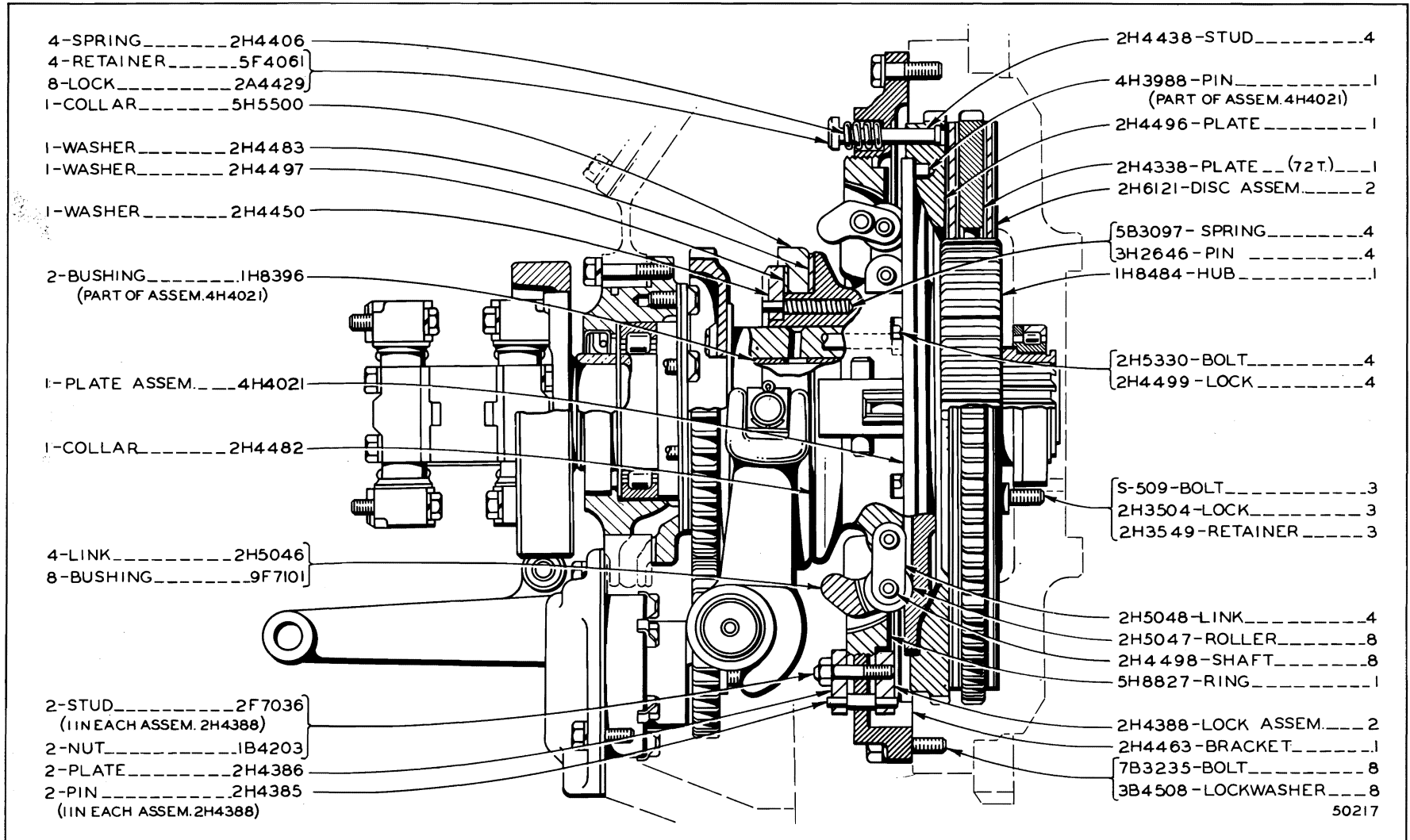
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



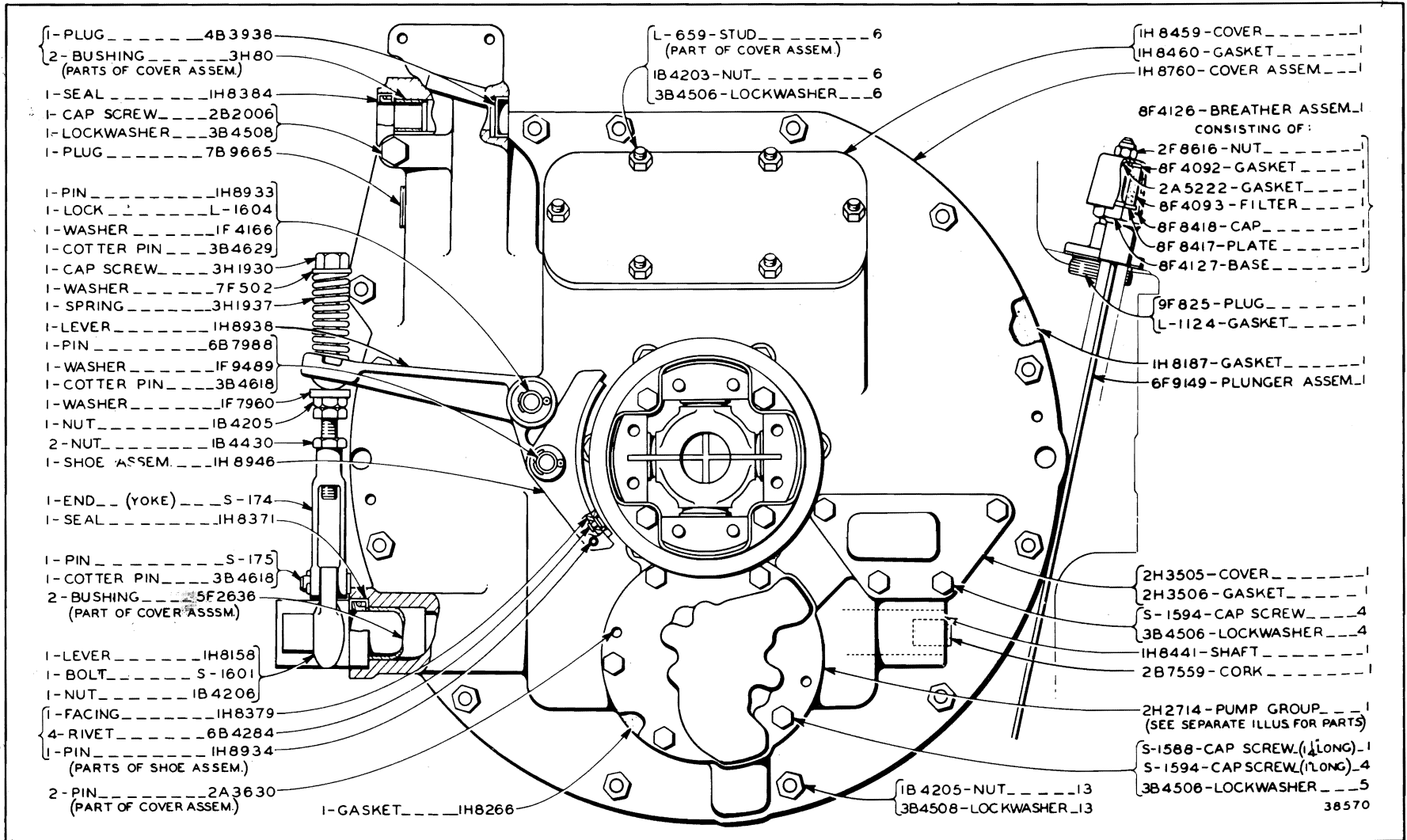
IH8500 FLYWHEEL CLUTCH GROUP—Part Two

Serial No. 9U13263 to 9U14794 inclusive. IH8499 Universal Joint parts are shown on Page 100
 ADDITIONAL PARTS ARE SHOWN ON PAGES 85 AND 87

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

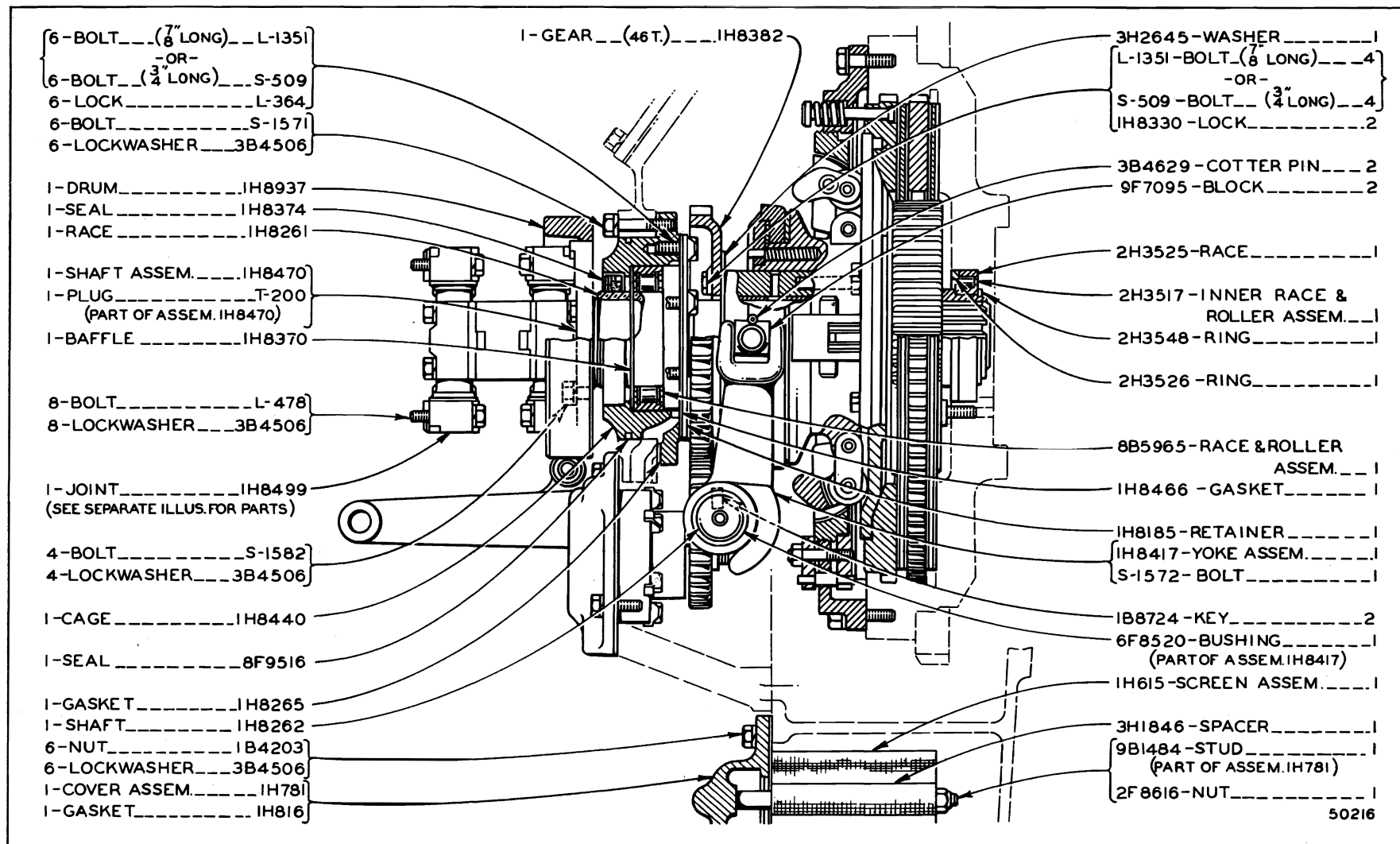


IH8500 FLYWHEEL CLUTCH GROUP—Part Three
 Serial No. 9U13263 to 9U14794 inclusive
 ADDITIONAL PARTS ARE SHOWN ON PAGES 85 AND 86



IH8500 FLYWHEEL CLUTCH GROUP—Part One

Serial No. 9U14795 to 9U16233 inclusive. 2H2714 Pump Group parts are shown on Page 100
 ADDITIONAL PARTS ARE SHOWN ON PAGES 89 AND 90

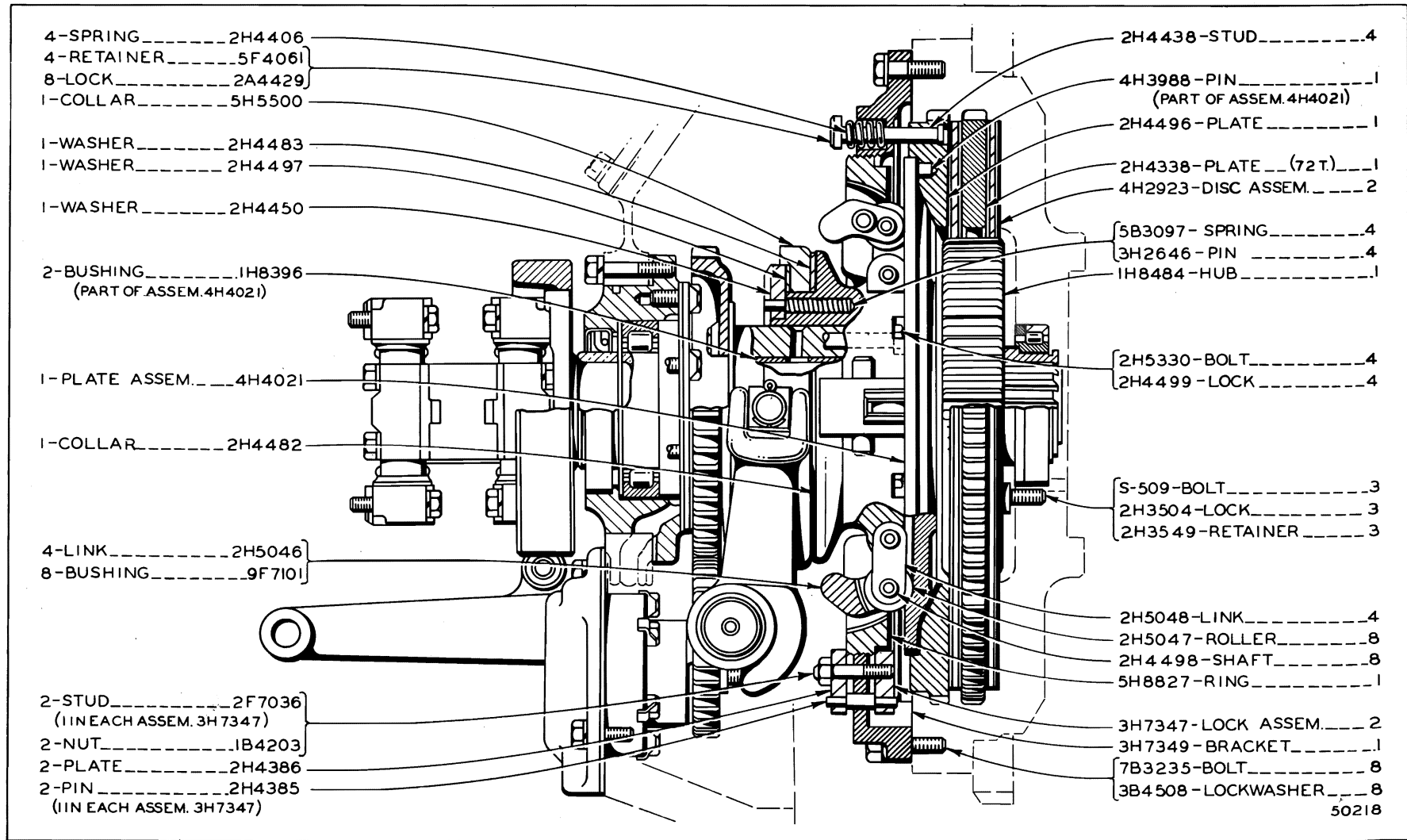


IH8500 FLYWHEEL CLUTCH GROUP—Part Two

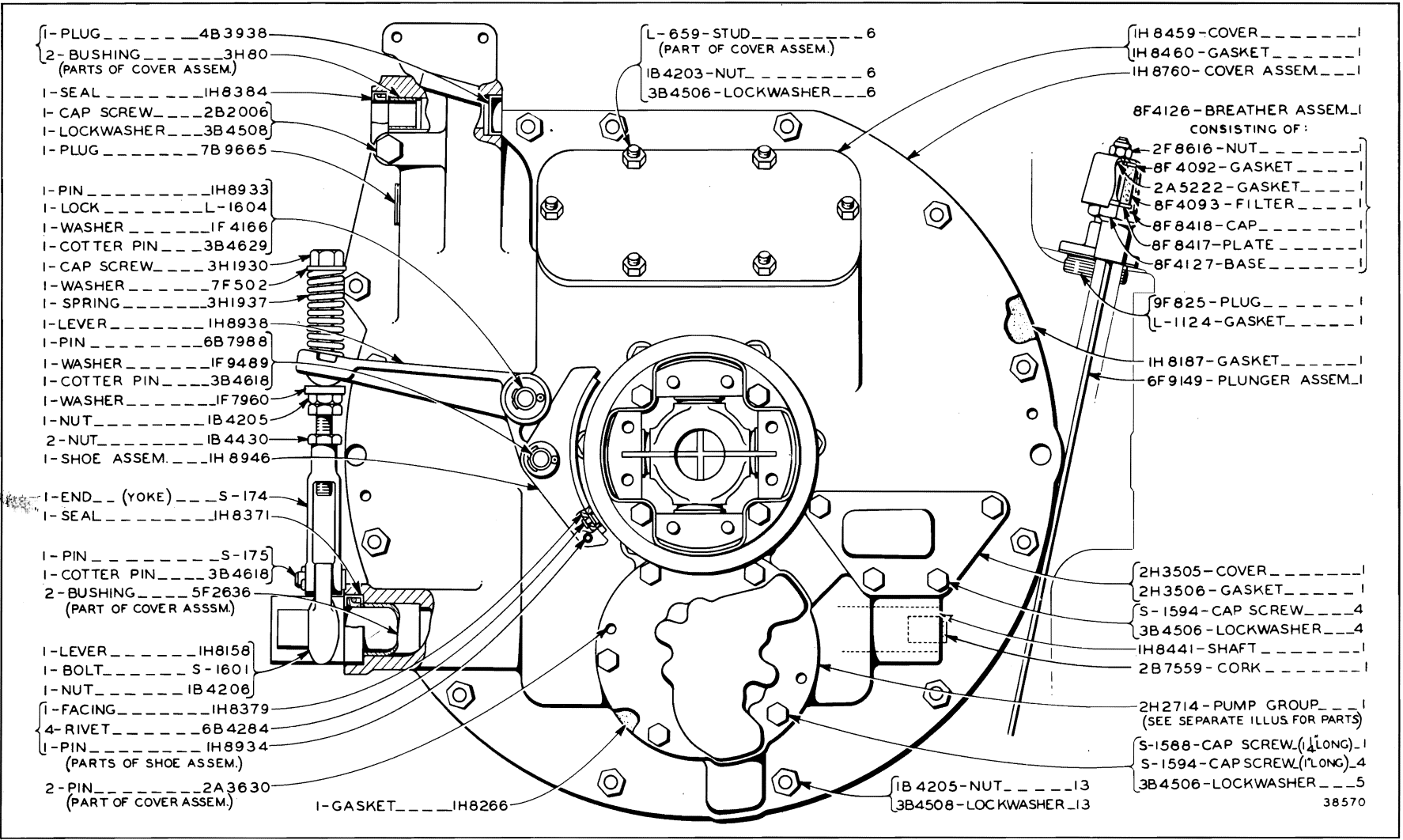
Serial No. 9U14795 to 9U16233 inclusive. IH8499 Universal Joint parts are shown on Page 100

ADDITIONAL PARTS ARE SHOWN ON PAGES 88 AND 90

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



IH8500 FLYWHEEL CLUTCH GROUP—Part Three
 Serial No. 9U14795 to 9U16233 inclusive
 ADDITIONAL PARTS ARE SHOWN ON PAGES 88 AND 89



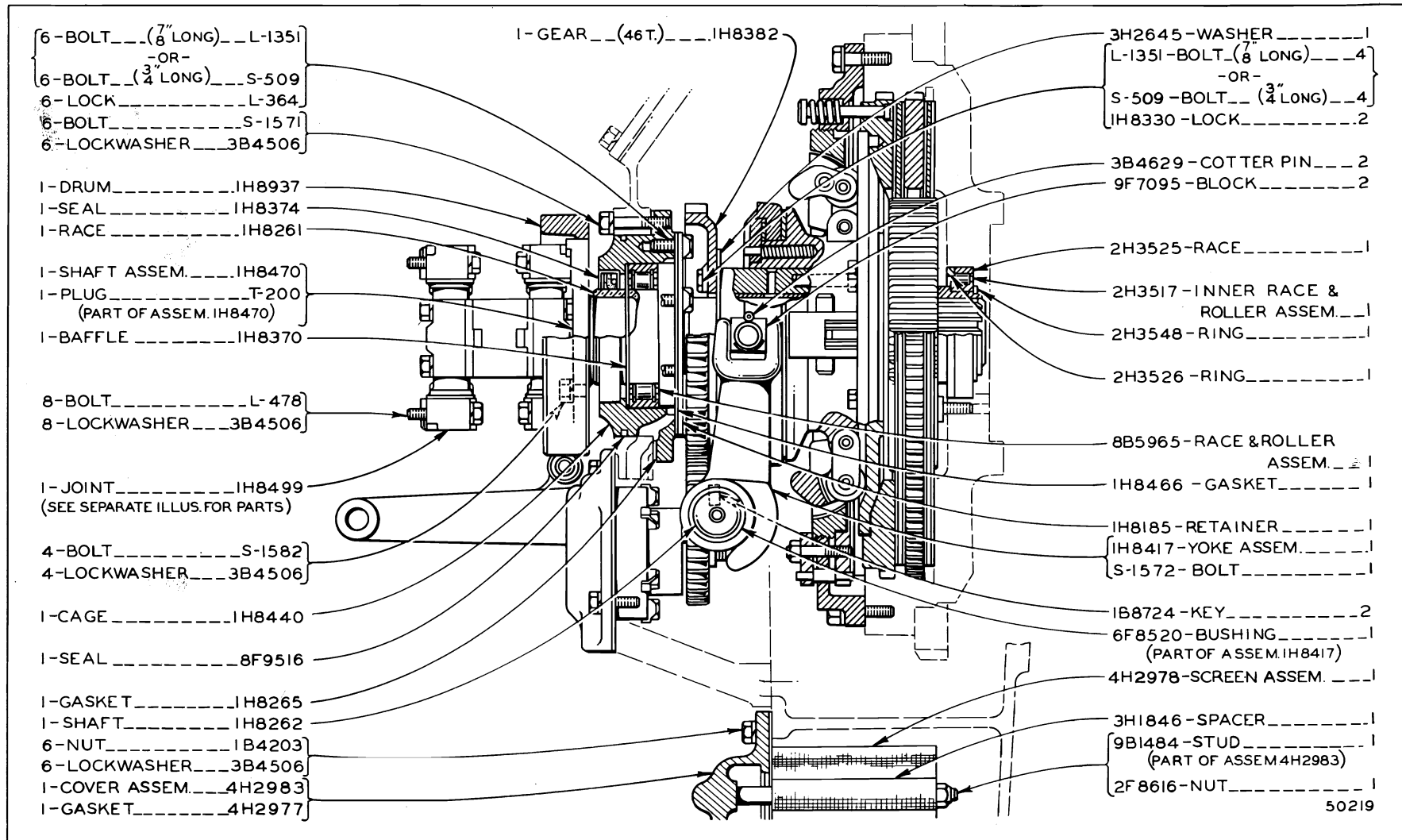
IH8500 FLYWHEEL CLUTCH GROUP—Part One
 Serial No. 9U16234 to 9U17825 inclusive. 2H2714 Pump Group parts are shown on Page 100.
 ADDITIONAL PARTS ARE SHOWN ON PAGES 92 AND 93

38570

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

92

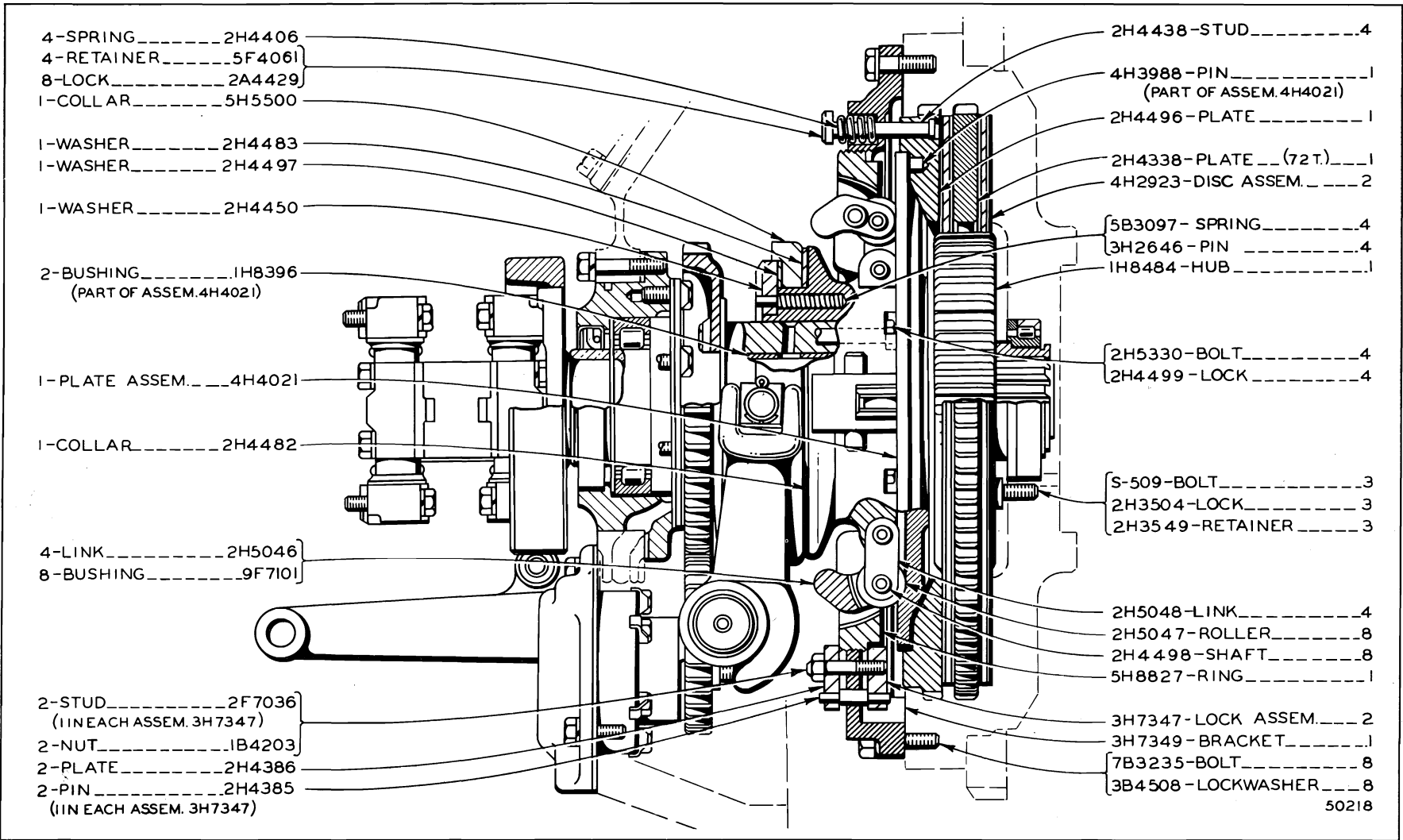
"CATERPILLAR" D6 TRACTOR



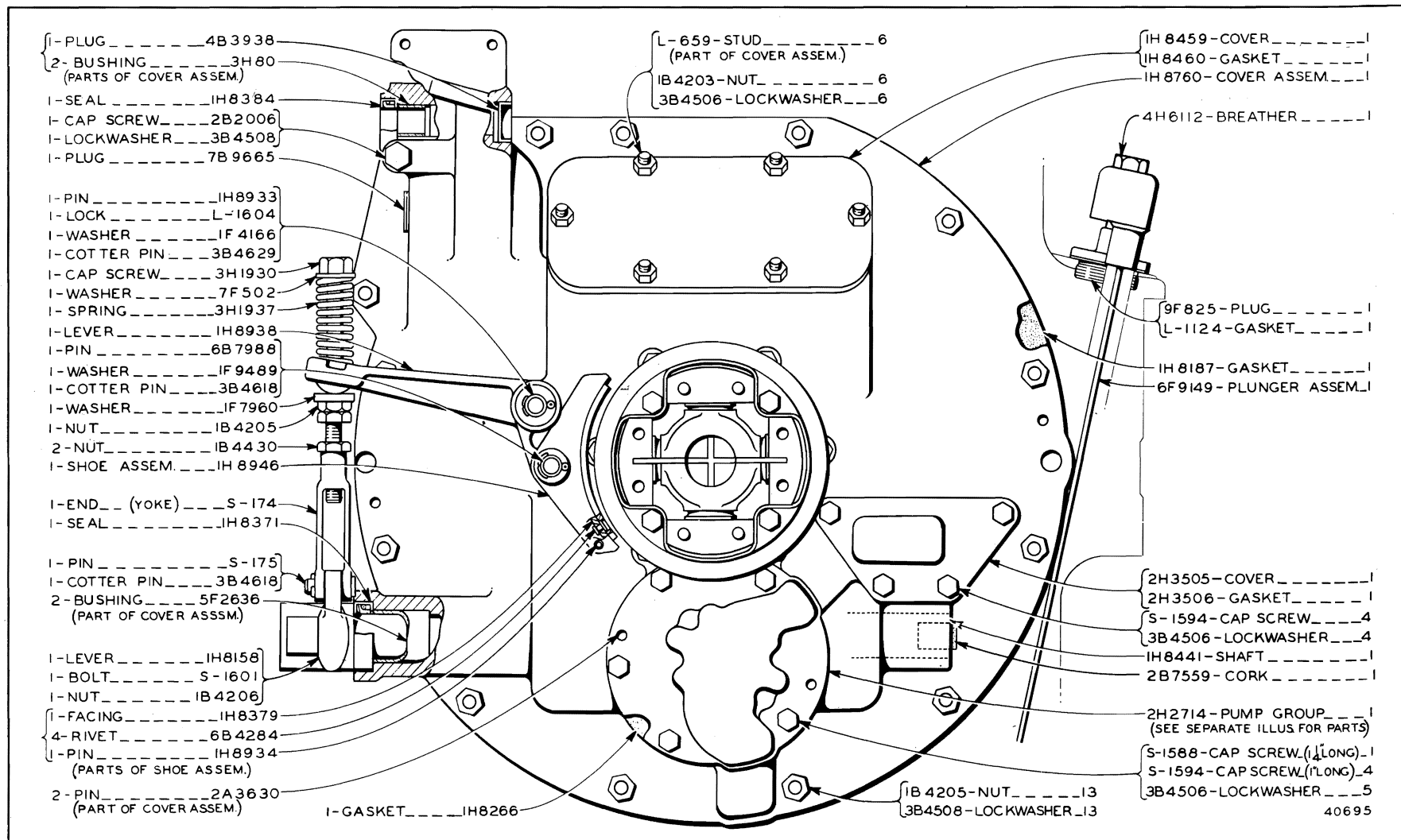
IH8500 FLYWHEEL CLUTCH GROUP—Part Two

Serial No. 9U16234 to 9U17825 inclusive. IH8499 Universal Joint parts are shown on Page 100
ADDITIONAL PARTS ARE SHOWN ON PAGES 91 AND 93

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



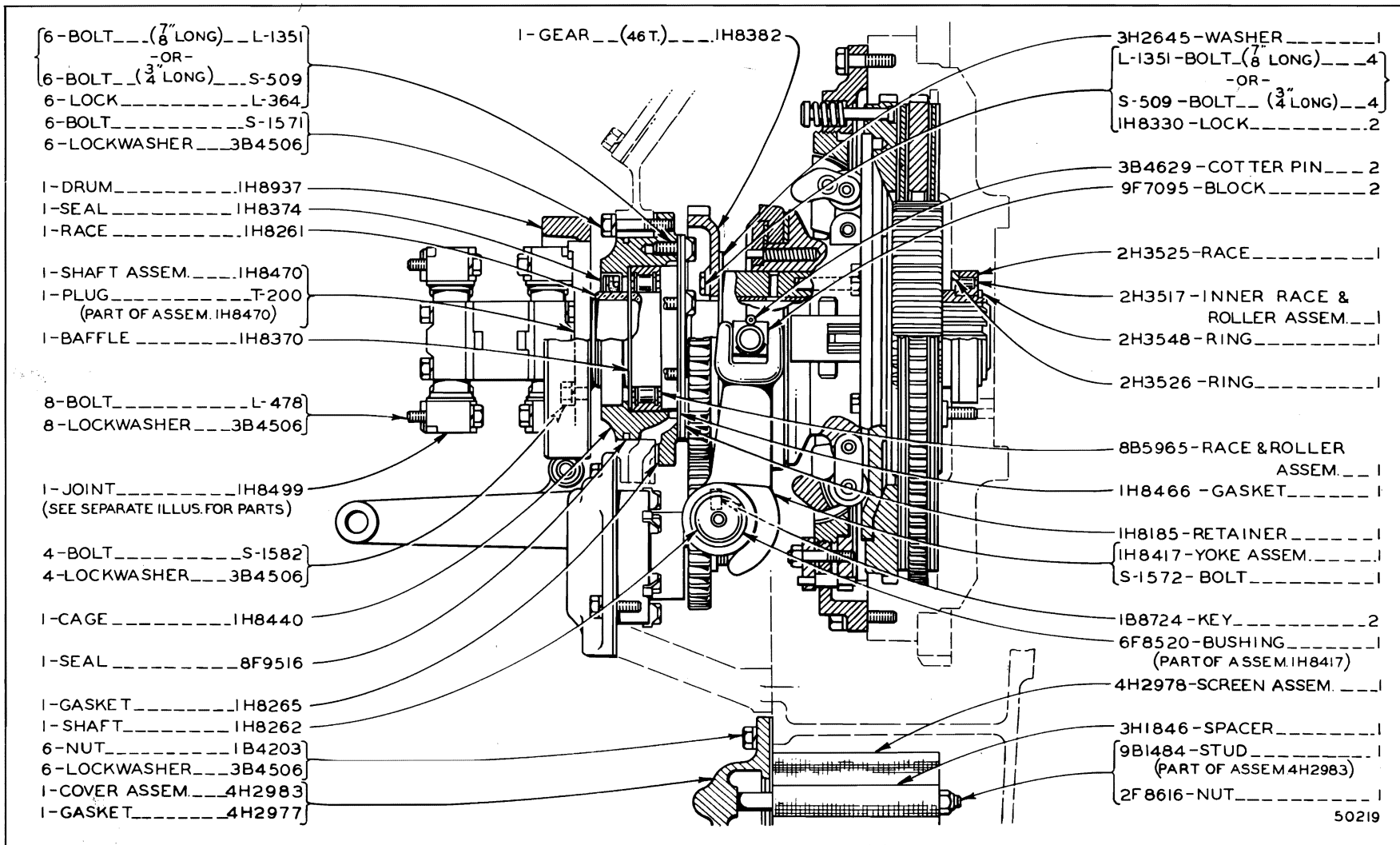
IH8500 FLYWHEEL CLUTCH GROUP—Part Three
 Serial No. 9U16234 to 9U17825 inclusive
 ADDITIONAL PARTS ARE SHOWN ON PAGES 91 AND 92



IH8500 FLYWHEEL CLUTCH GROUP—Part One
 Serial No. 9U17826 to 9U22661 inclusive. 2H2714 Pump Group parts are shown on Page 100
 ADDITIONAL PARTS ARE SHOWN ON PAGES 95 AND 96

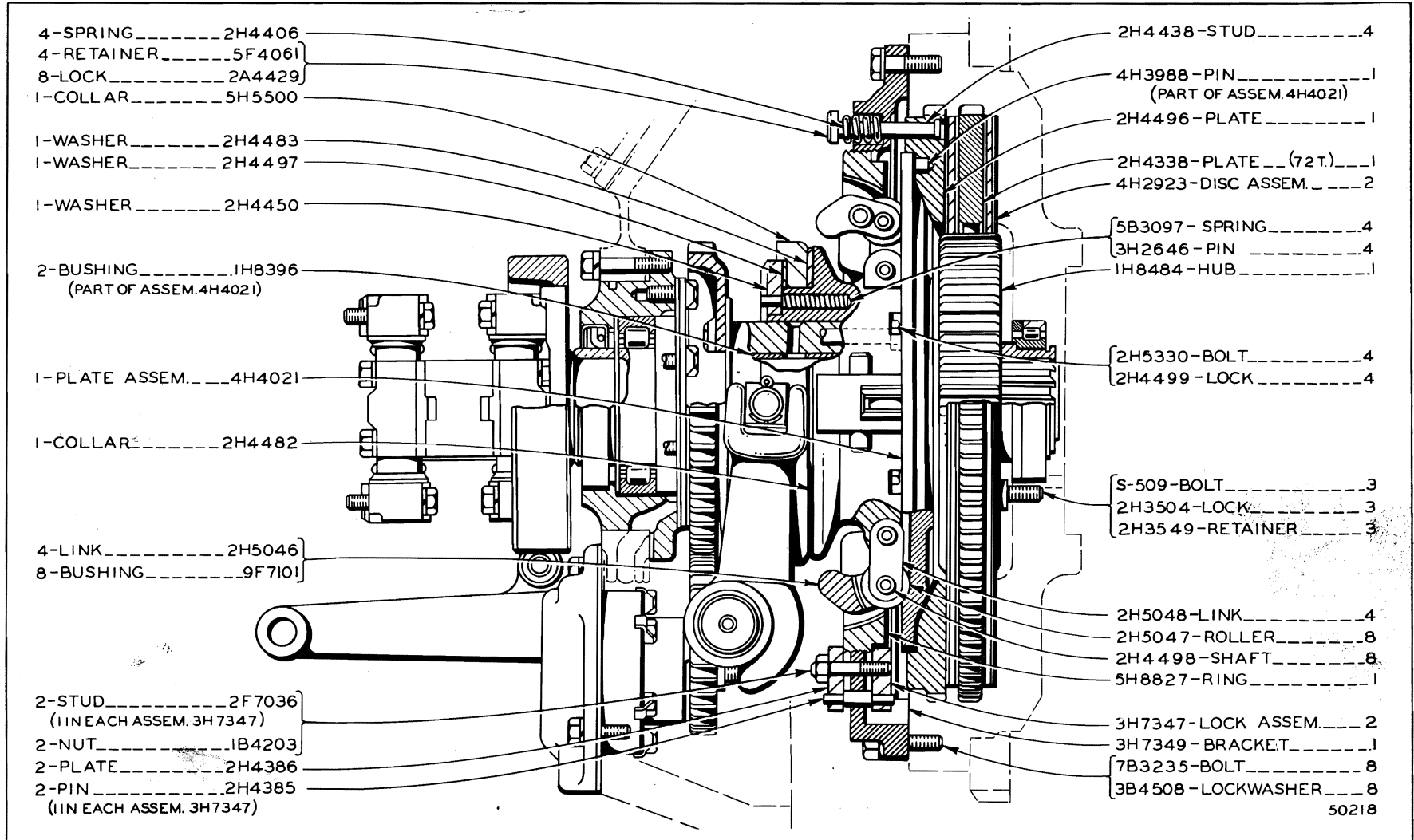
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

CLUTCH, TRANSMISSION AND CHASSIS 95



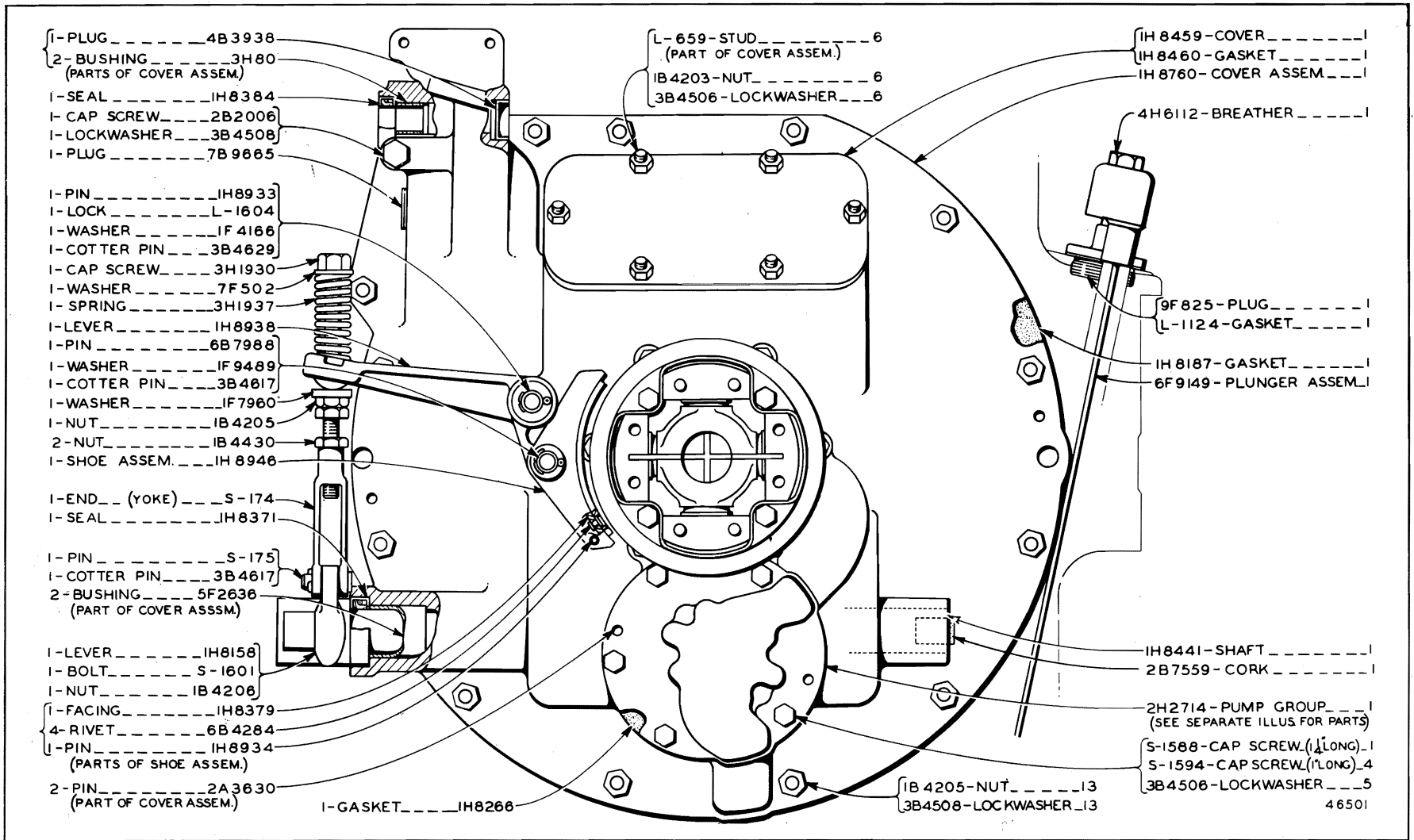
IH8500 FLYWHEEL CLUTCH GROUP—Part Two

Serial No. 9U17826 to 9U22661 inclusive. IH8499 Universal Joint parts are shown on Page 100
ADDITIONAL PARTS ARE SHOWN ON PAGES 94 AND 96



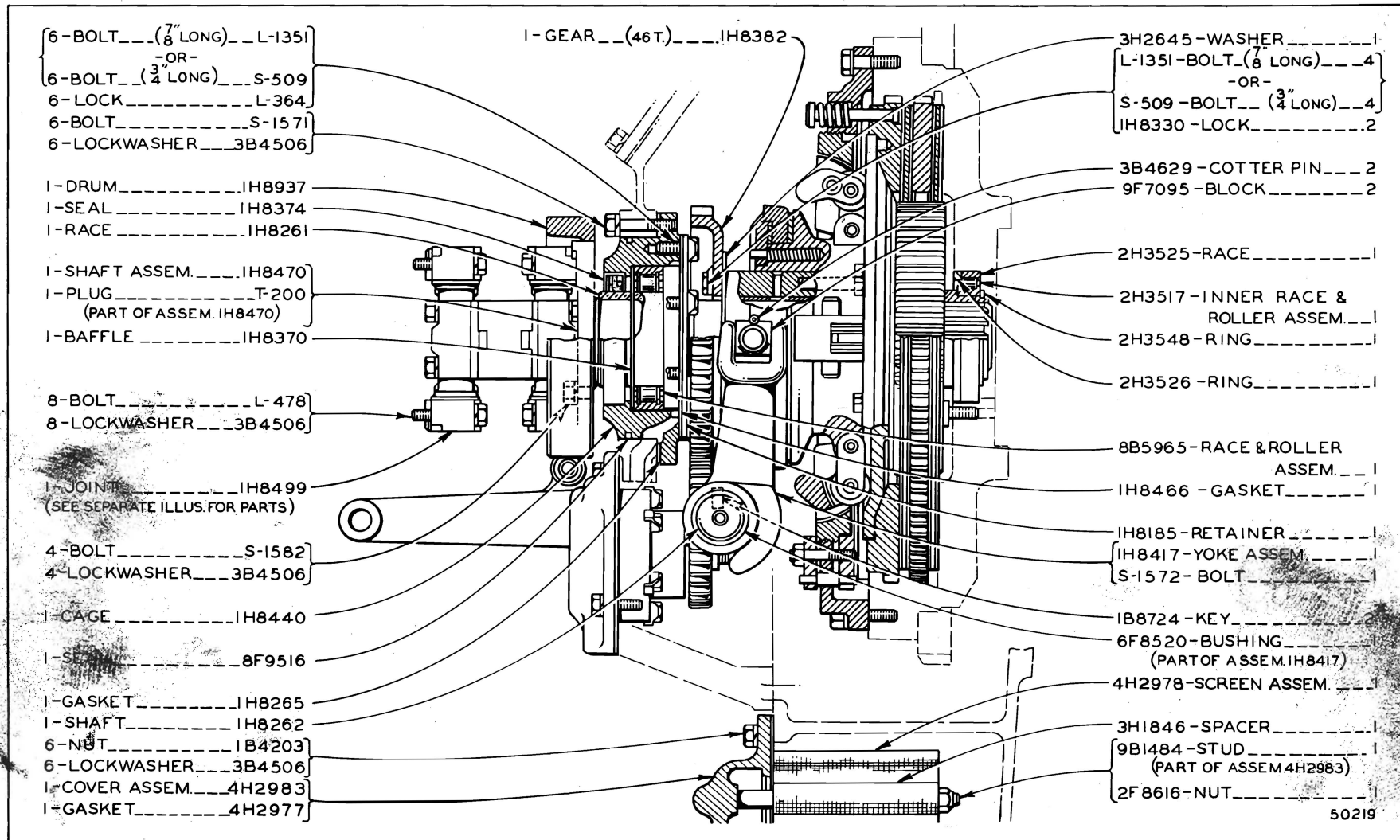
50218

IH8500 FLYWHEEL CLUTCH GROUP—Part Three
 Serial No. 9U17826 to 9U22661 inclusive
 ADDITIONAL PARTS ARE SHOWN ON PAGES 94 AND 95



IH8500 FLYWHEEL CLUTCH GROUP—Part One

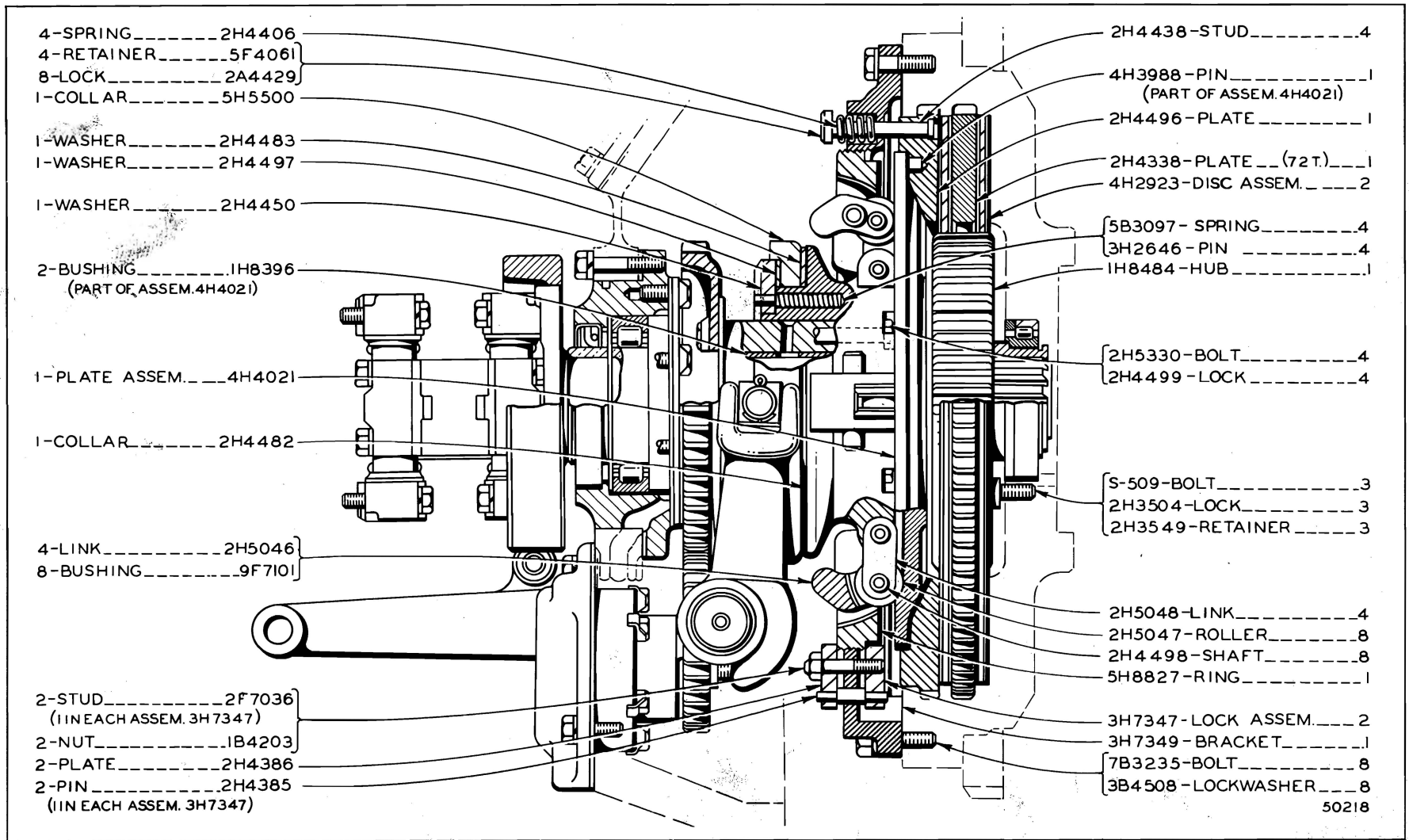
Effective with Serial No. 9U22662. 2H2714 Pump Group parts are shown on Page 100
 ADDITIONAL PARTS ARE SHOWN ON PAGES 98 AND 99



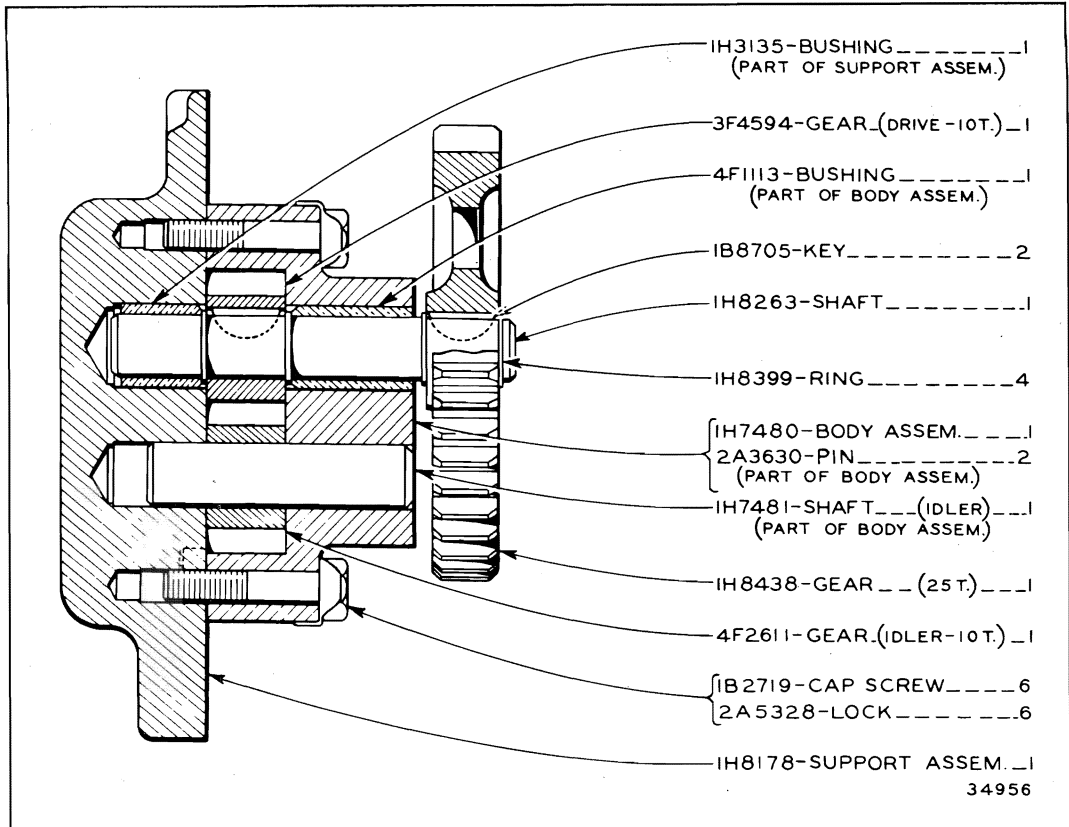
IH8500 FLYWHEEL CLUTCH GROUP—Part Two

Effective with Serial No. 9U22662. IH8499 Universal Joint parts are shown on Page 100
 ADDITIONAL PARTS ARE SHOWN ON PAGES 97 AND 99

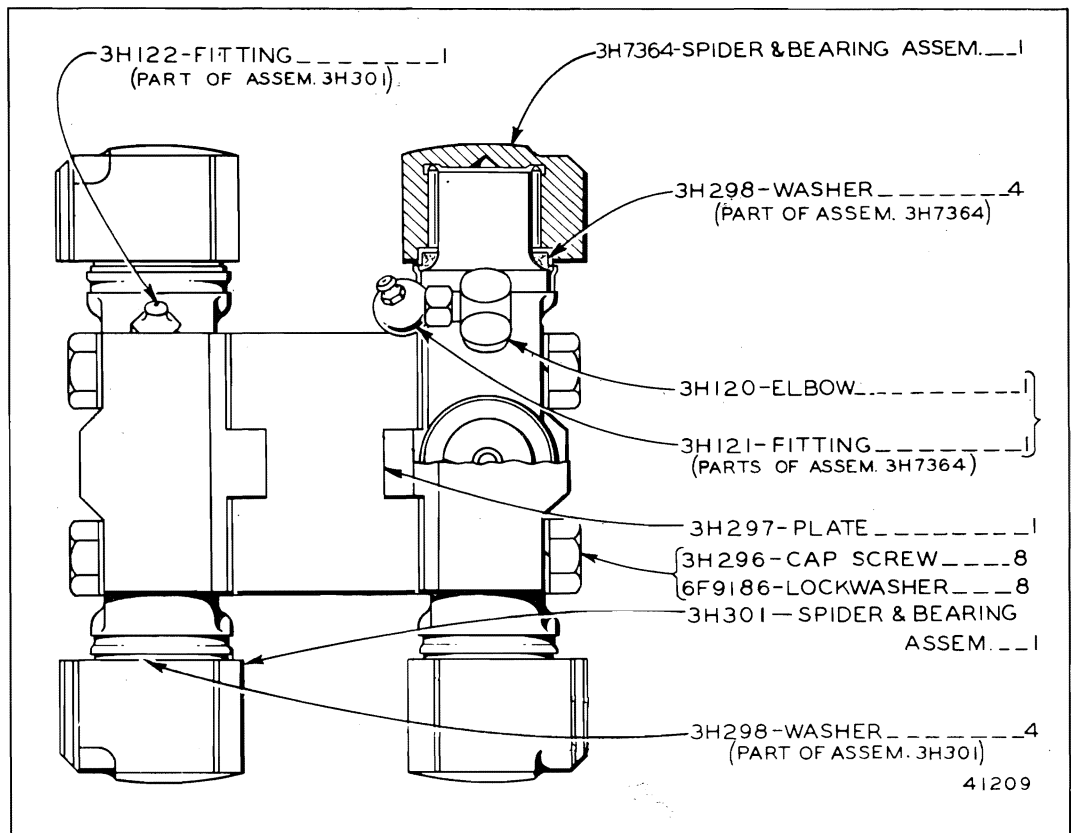
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



IH8500 FLYWHEEL CLUTCH GROUP—Part Three
 Effective with Serial No. 9U22662
 ADDITIONAL PARTS ARE SHOWN ON PAGES 97 AND 98



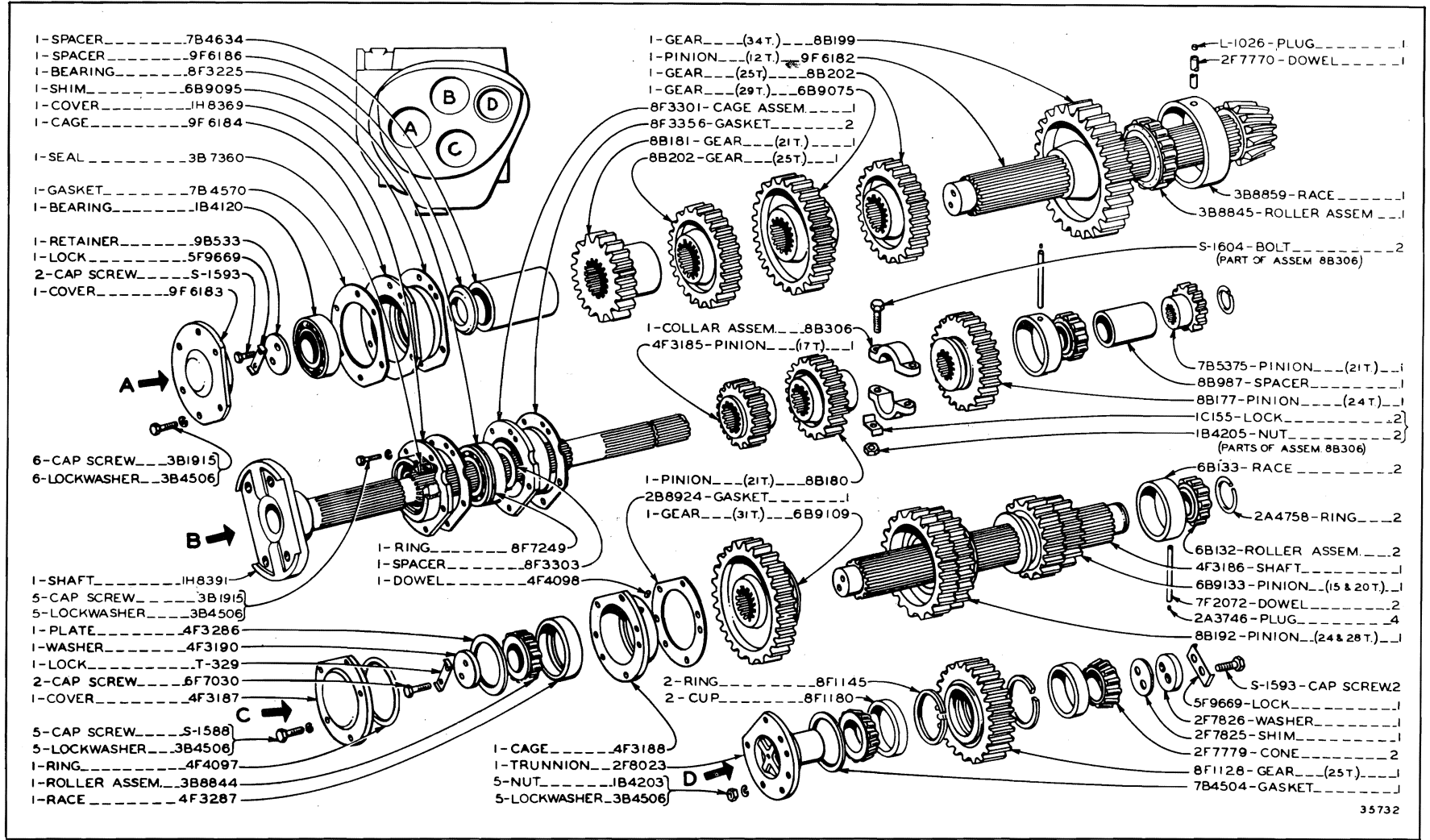
2H2714 OIL PUMP GROUP—Flywheel Clutch
 Part of IH8500 Flywheel Clutch Group shown on Pages 85, 88, 91, 94 and 97



IH8499 UNIVERSAL JOINT ASSEMBLY
 Part of IH8500 Flywheel Clutch Group shown on Pages 86, 89, 92, 95 and 98

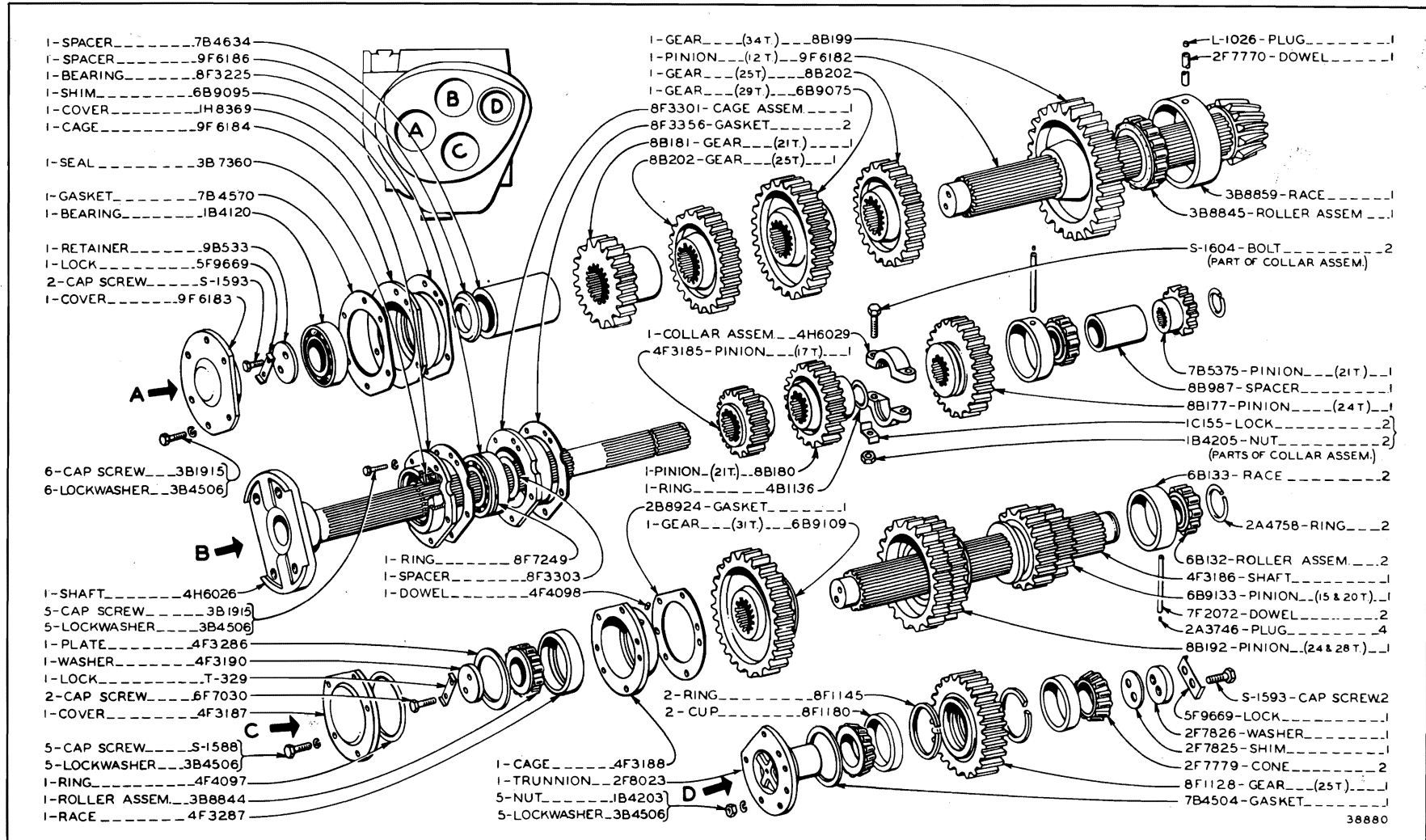
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CLUTCH, TRANSMISSION AND CHASSIS 100A



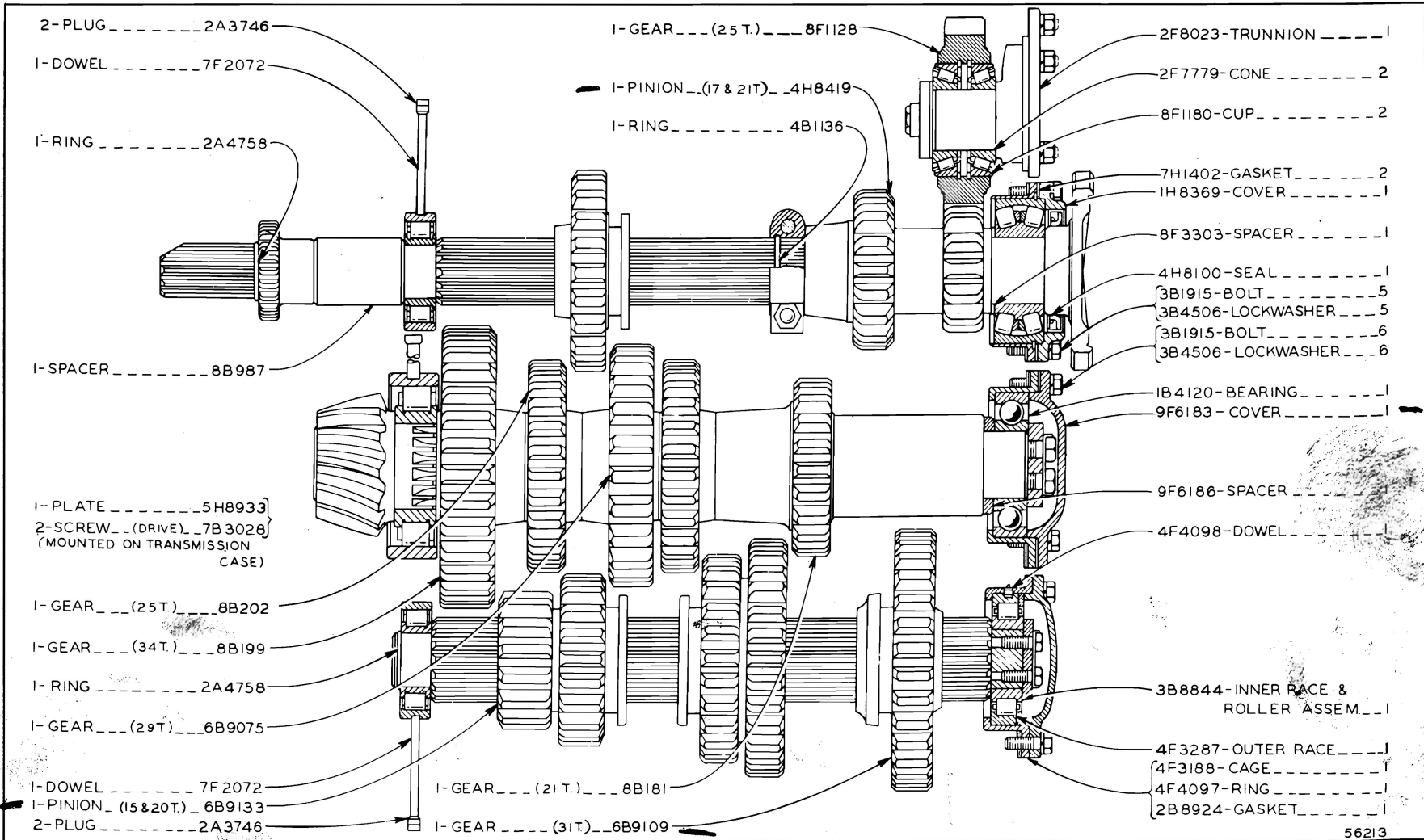


3H2616 TRANSMISSION GROUP

Serial No. 9U16601 to 9U17460 inclusive

Note: This Group provides the following speeds: (Forward) First—1.7, Second—2.6, Third—3.6, Fourth—5.0 and Fifth—6.6 M.P.H.; (Reverse) First—2.0, Second—3.2, Third—4.5 and Fourth—6.2 M.P.H.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

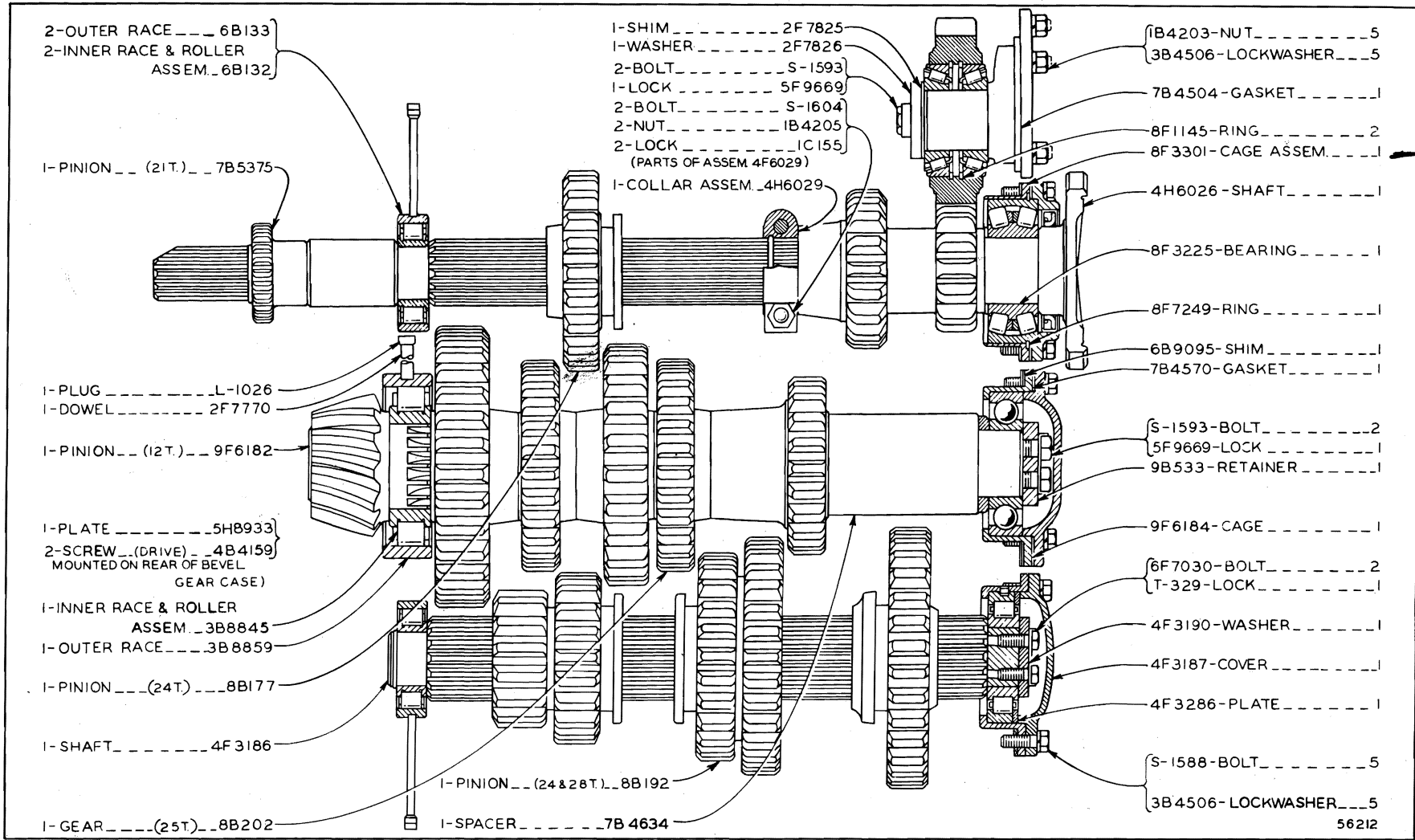


56213

3H2616 TRANSMISSION GROUP—Part One

Effective with Serial No. 9U17461

Note: This Group provides the following speeds: (Forward) First—1.7, Second—2.6, Third—3.6, Fourth—5.0 and Fifth—6.6 M.P.H.; (Reverse) First—2.0, Second—3.2, Third—4.5 and Fourth—6.2 M.P.H.



3H2616 TRANSMISSION GROUP—Part Two

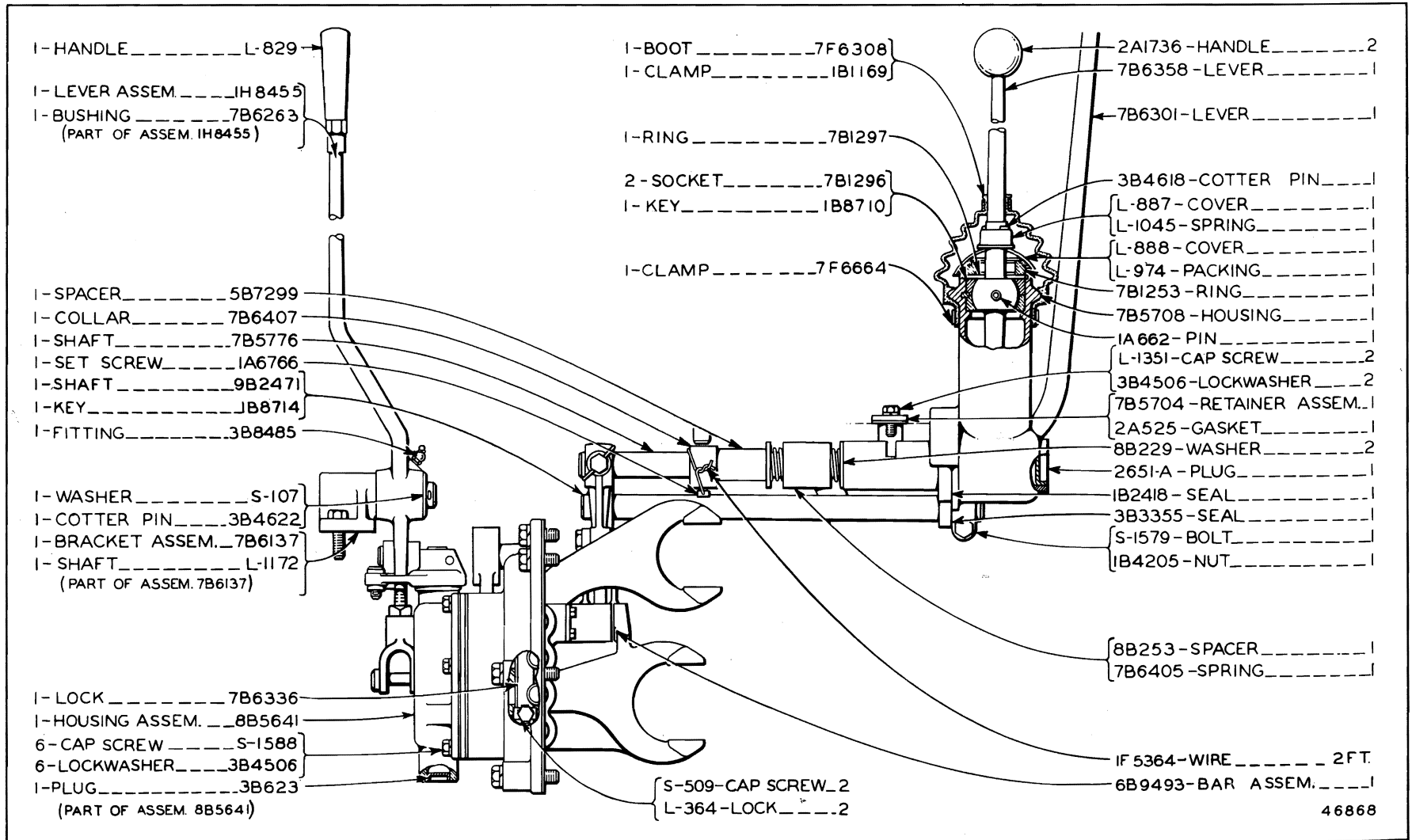
Effective with Serial No. 9U17461

Note: This Group provides the following speeds: (Forward) First—1.7, Second—2.6, Third—3.6, Fourth—5.0 and Fifth—6.6 M.P.H.; (Reverse) First—2.0, Second—3.2, Third—4.5 and Fourth—6.2 M.P.H.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

104

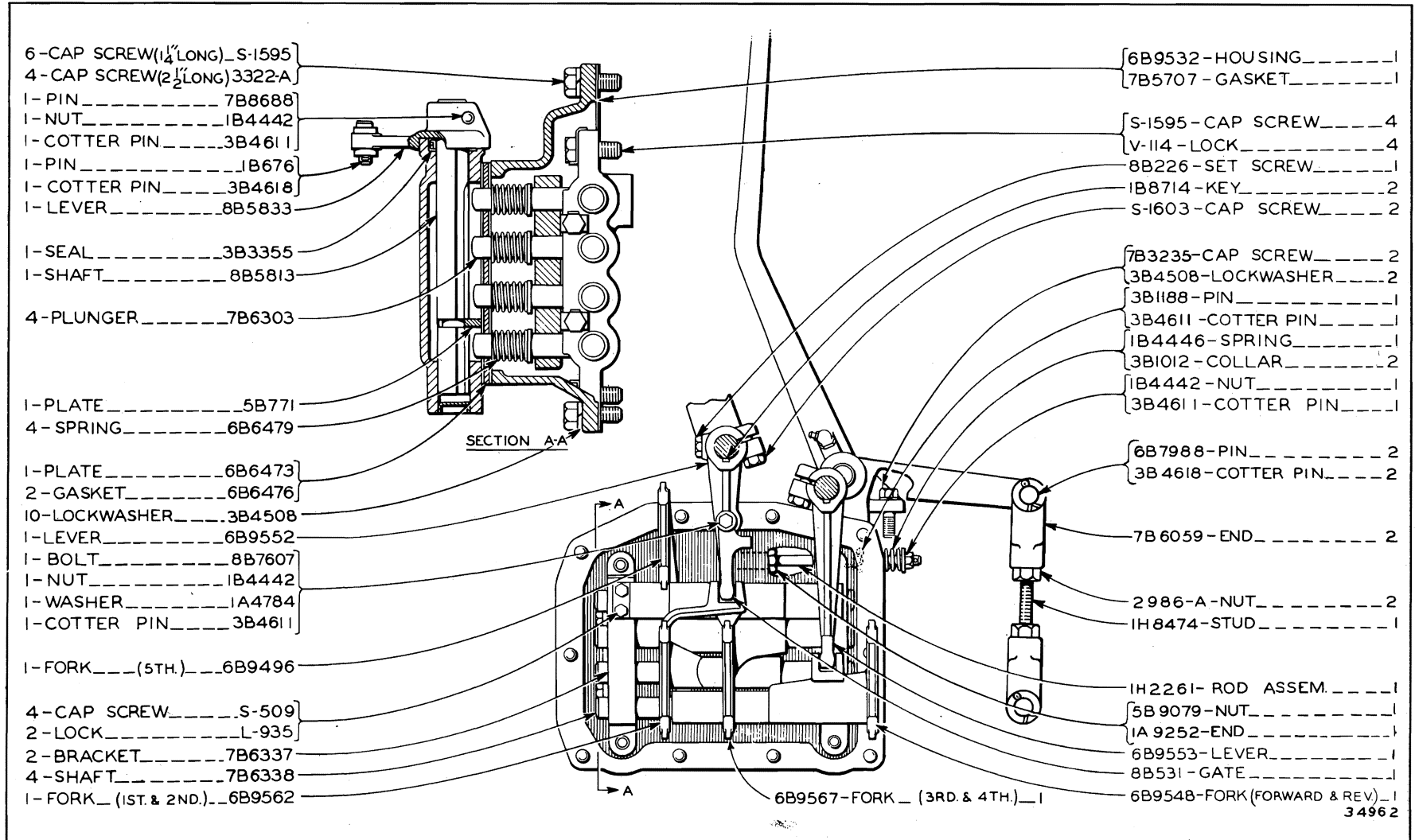
"CATERPILLAR" D6 TRACTOR



GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part One

Refer also to Page 199 for special parts

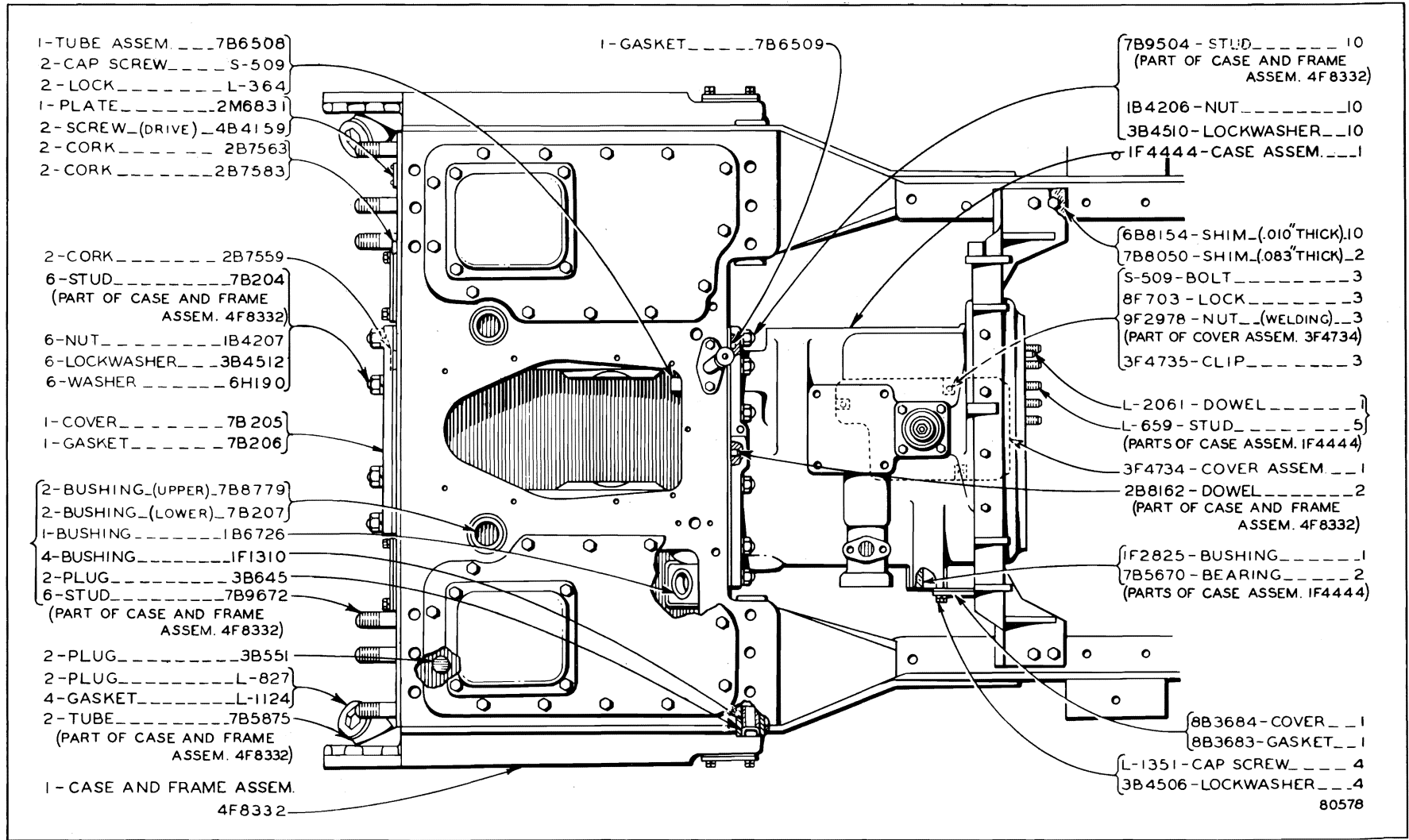
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part Two
Refer also to Page 199 for special parts

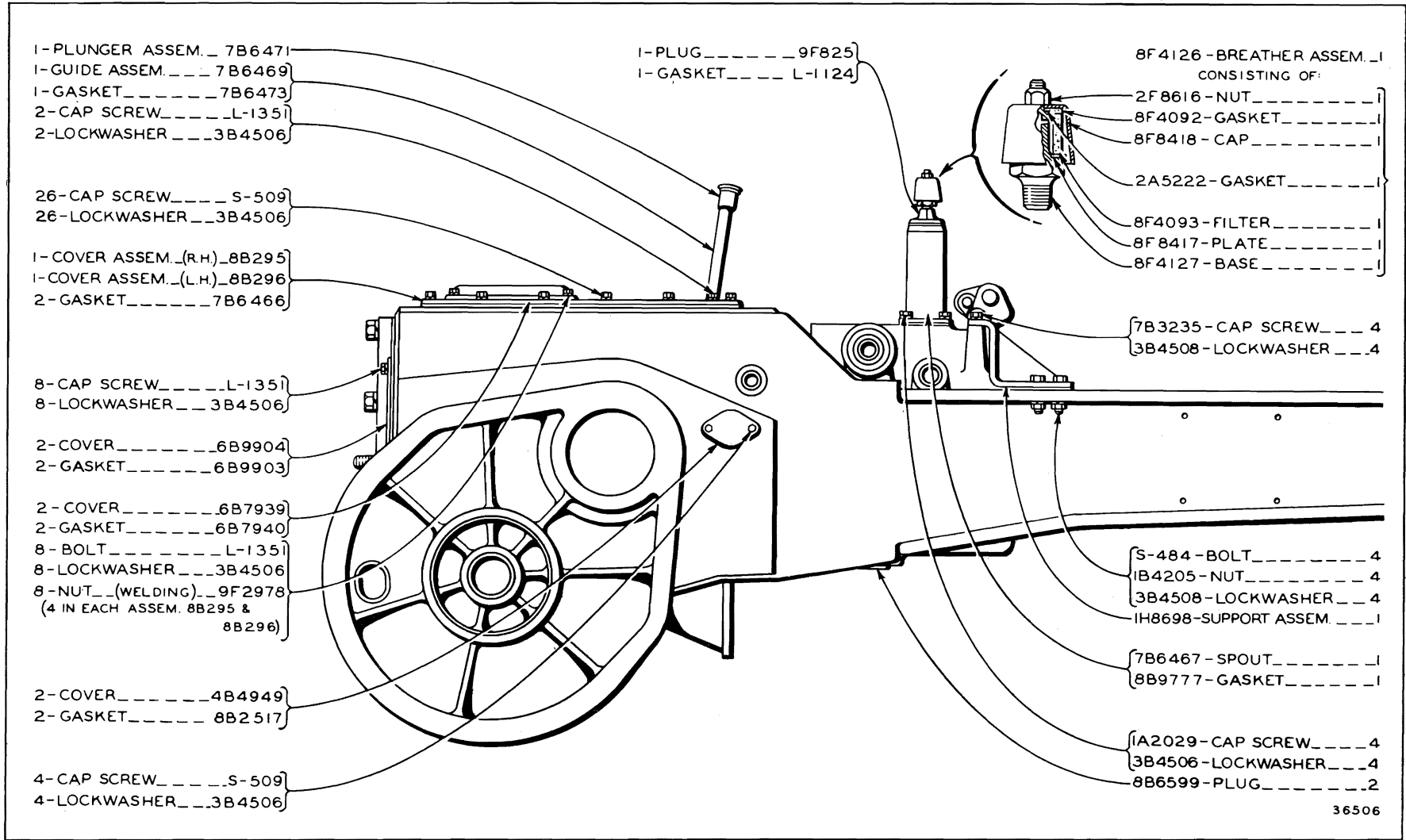
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

106 "CATERPILLAR" D6 TRACTOR



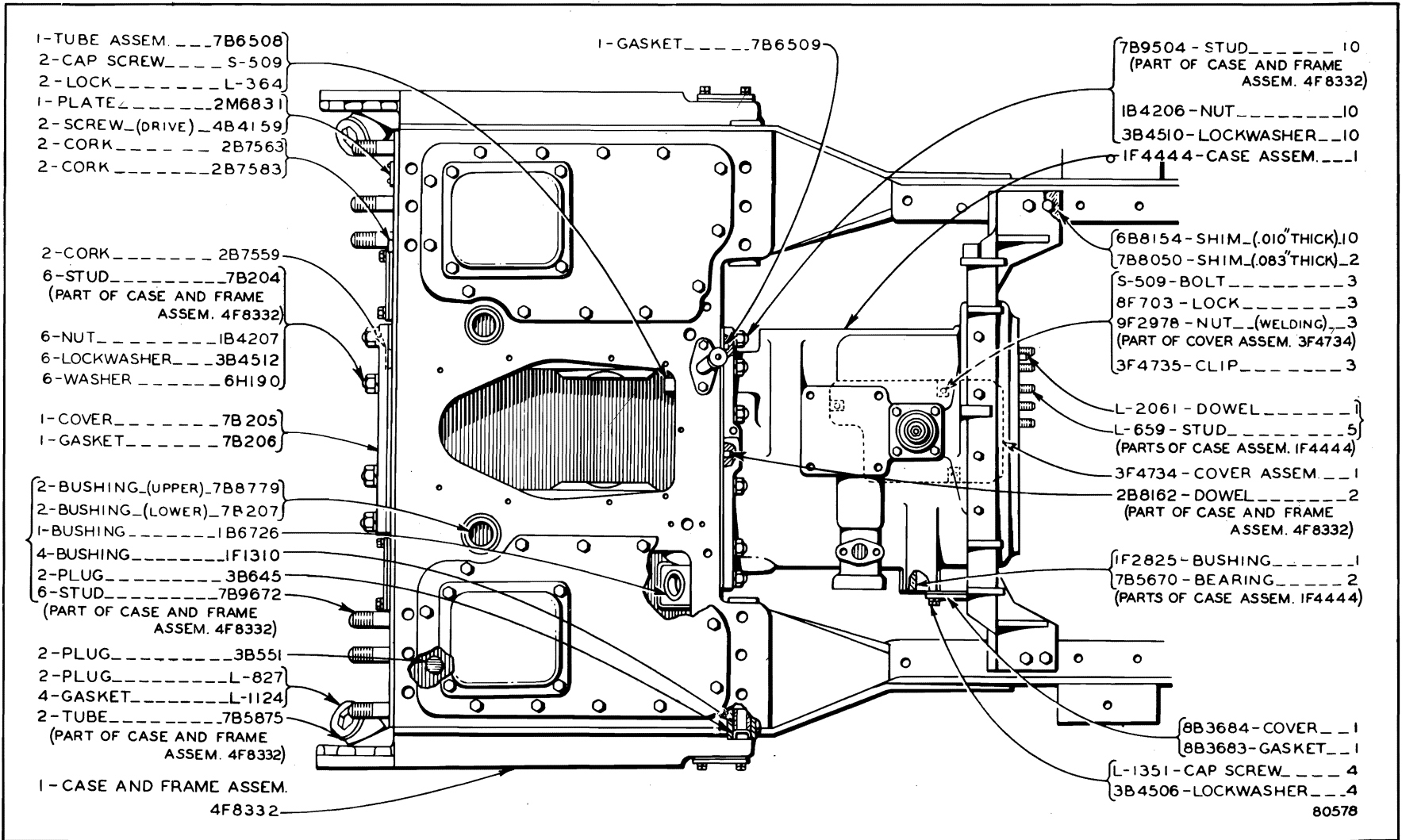
TRANSMISSION CASE AND COVERS—Top View
 Serial No. 9U13263 to 9U17868 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



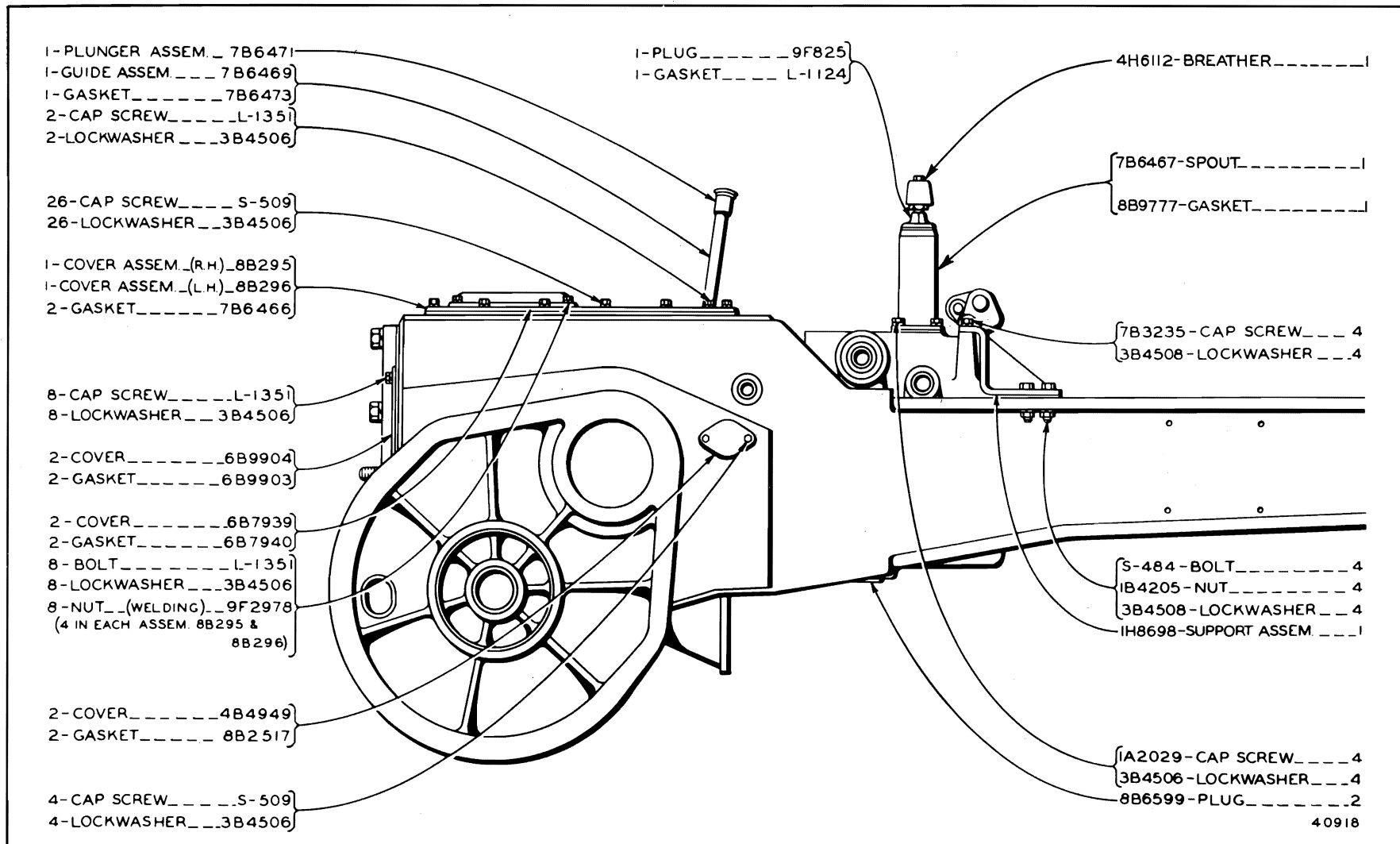
TRANSMISSION CASE AND COVERS—Side View
 Serial No. 9U13263 to 9U17868 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRANSMISSION CASE AND COVERS—Top View
 Serial No. 9U17869 to 9U27544 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

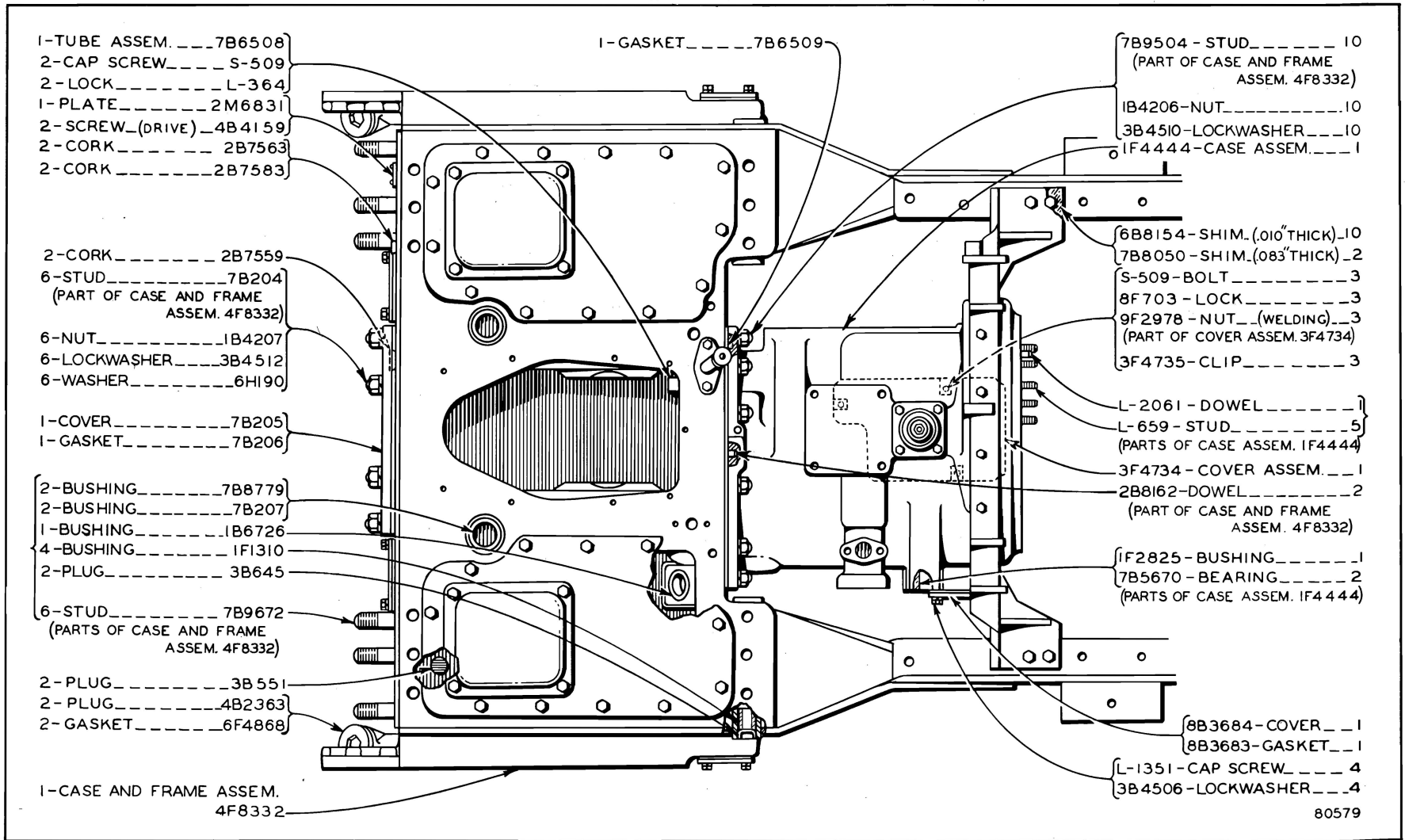


CLUTCH, TRANSMISSION AND CHASSIS

108A

TRANSMISSION CASE AND COVERS—Side View
 Serial No. 9U17869 to 9U27544 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



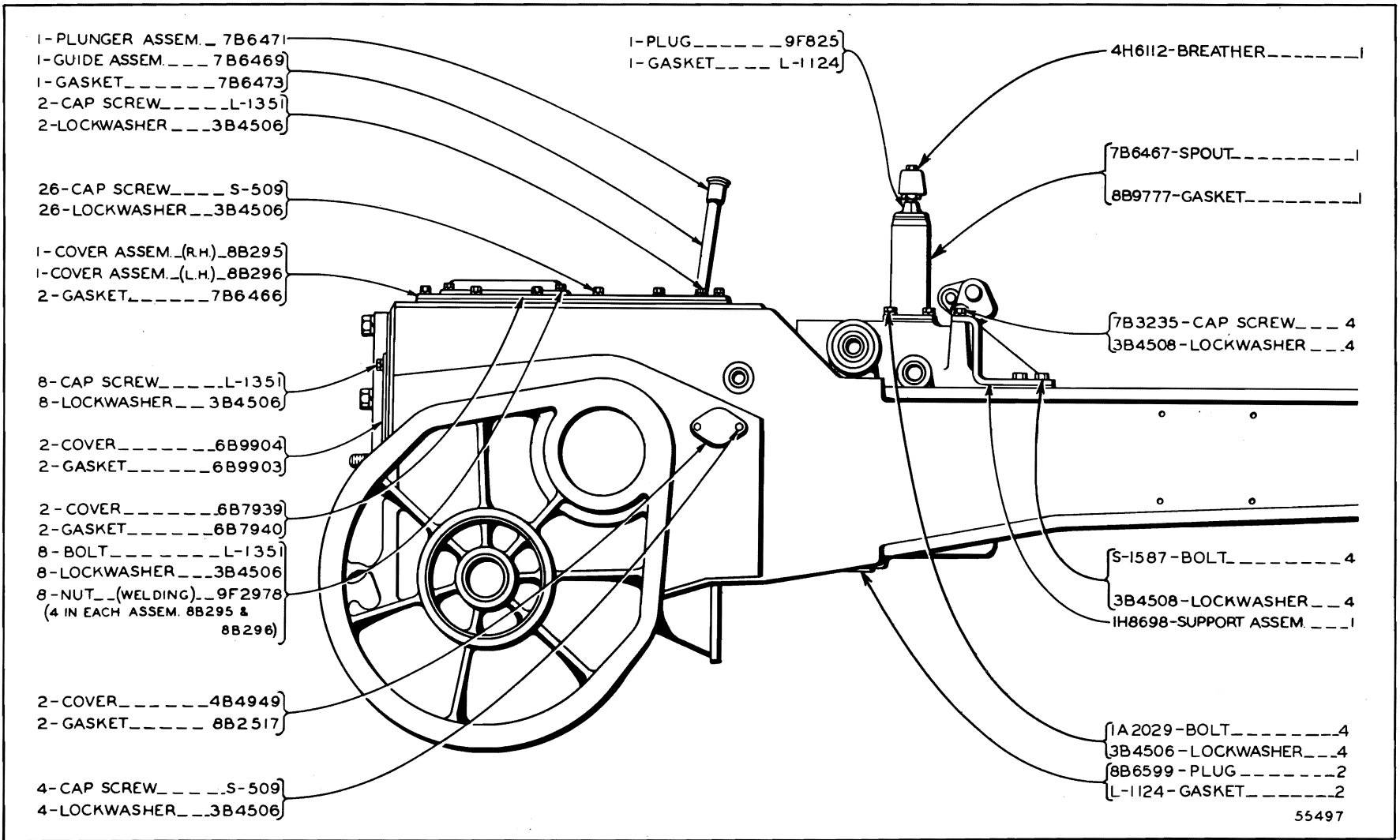
TRANSMISSION CASE AND COVERS—Top View
 Effective with Serial No. 9U27545

80579

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

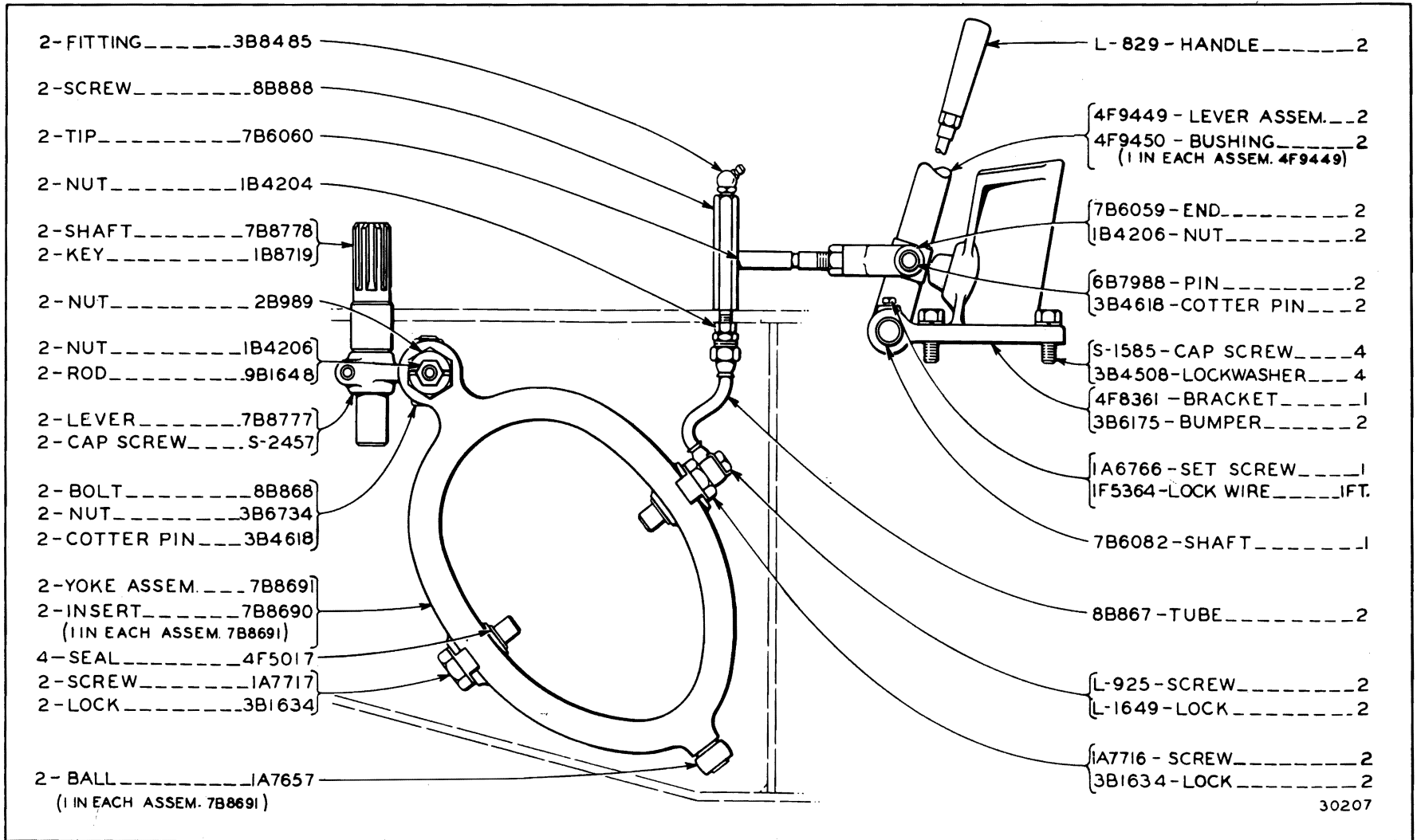
CLUTCH, TRANSMISSION AND CHASSIS

109



TRANSMISSION CASE AND COVERS—Side View
 Effective with Serial No. 9U27545

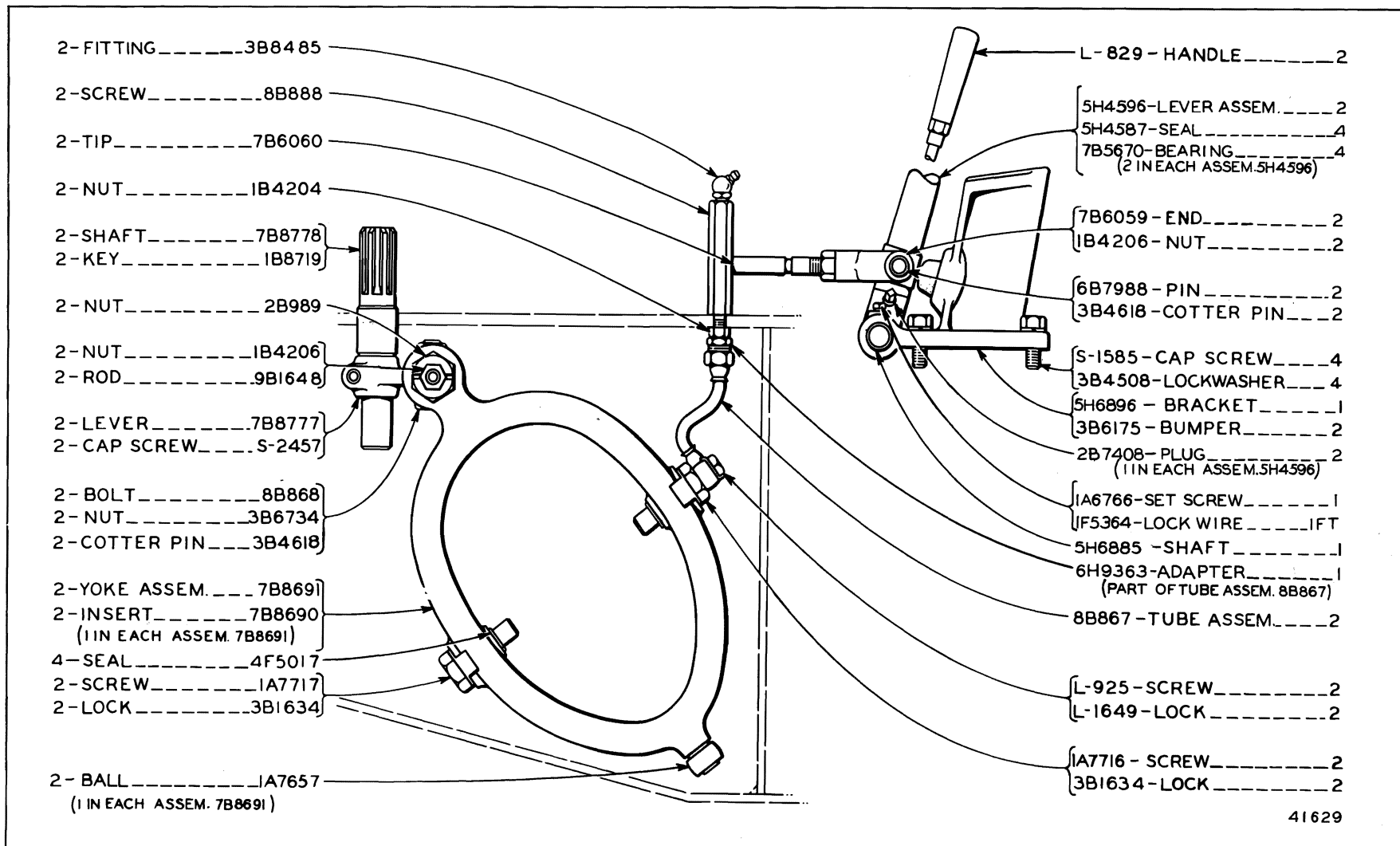
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



STEERING CLUTCH CONTROL
Serial No. 9U13263 to 9U18742 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

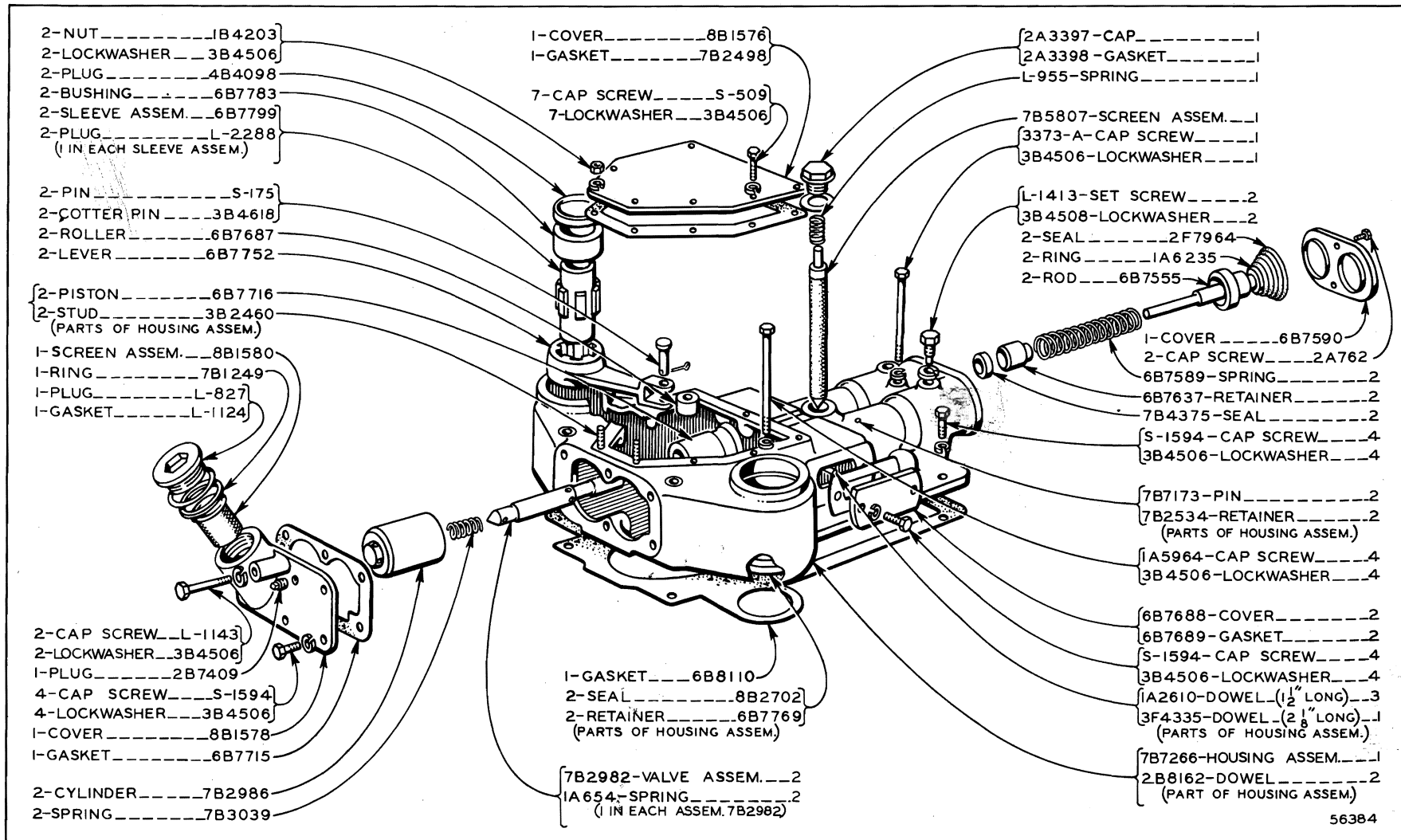
CLUTCH, TRANSMISSION AND CHASSIS III



41629

STEERING CLUTCH CONTROL
Effective with Serial No. 9U18743

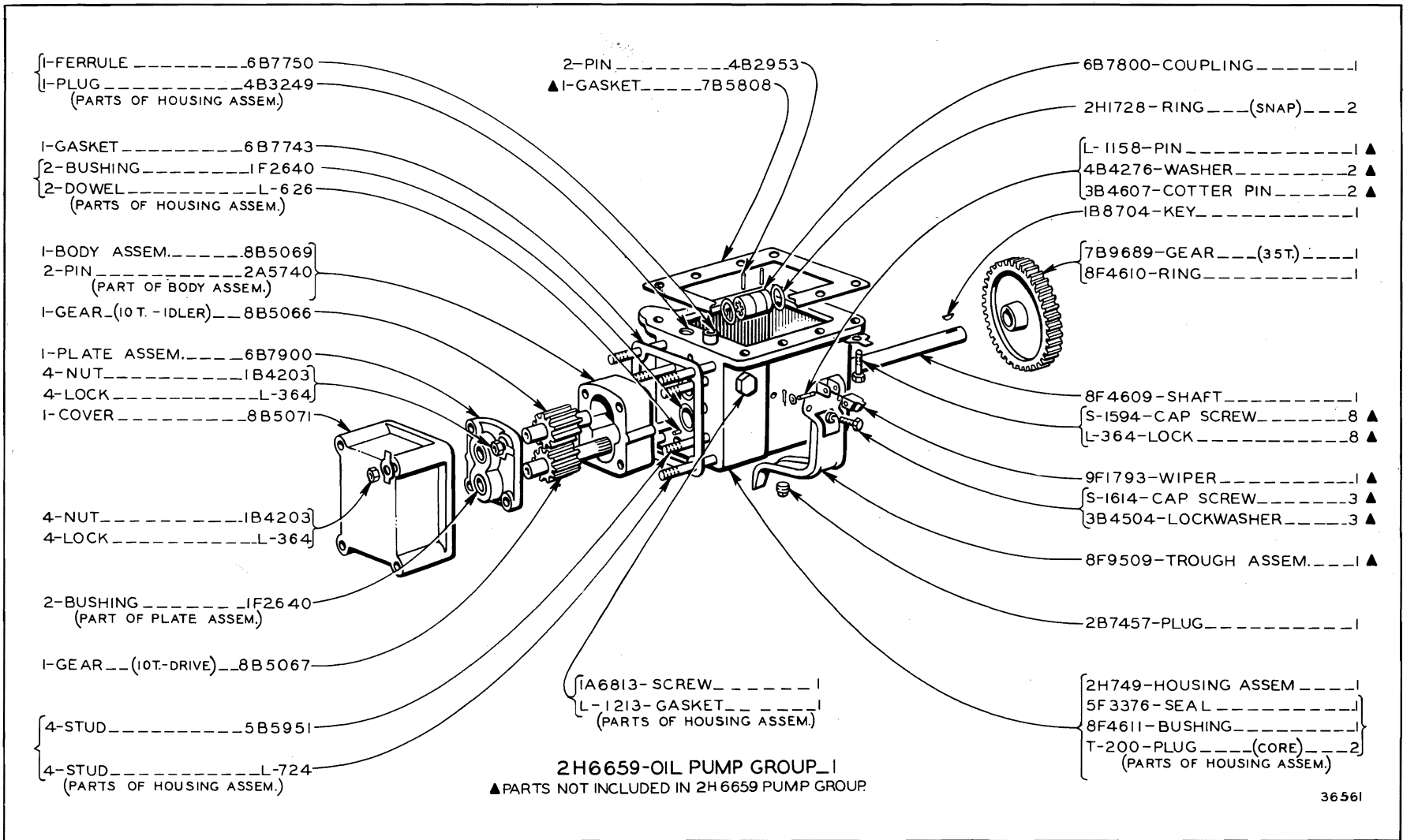
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



56384

STEERING CLUTCH HYDRAULIC CONTROL MECHANISM—Part One

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

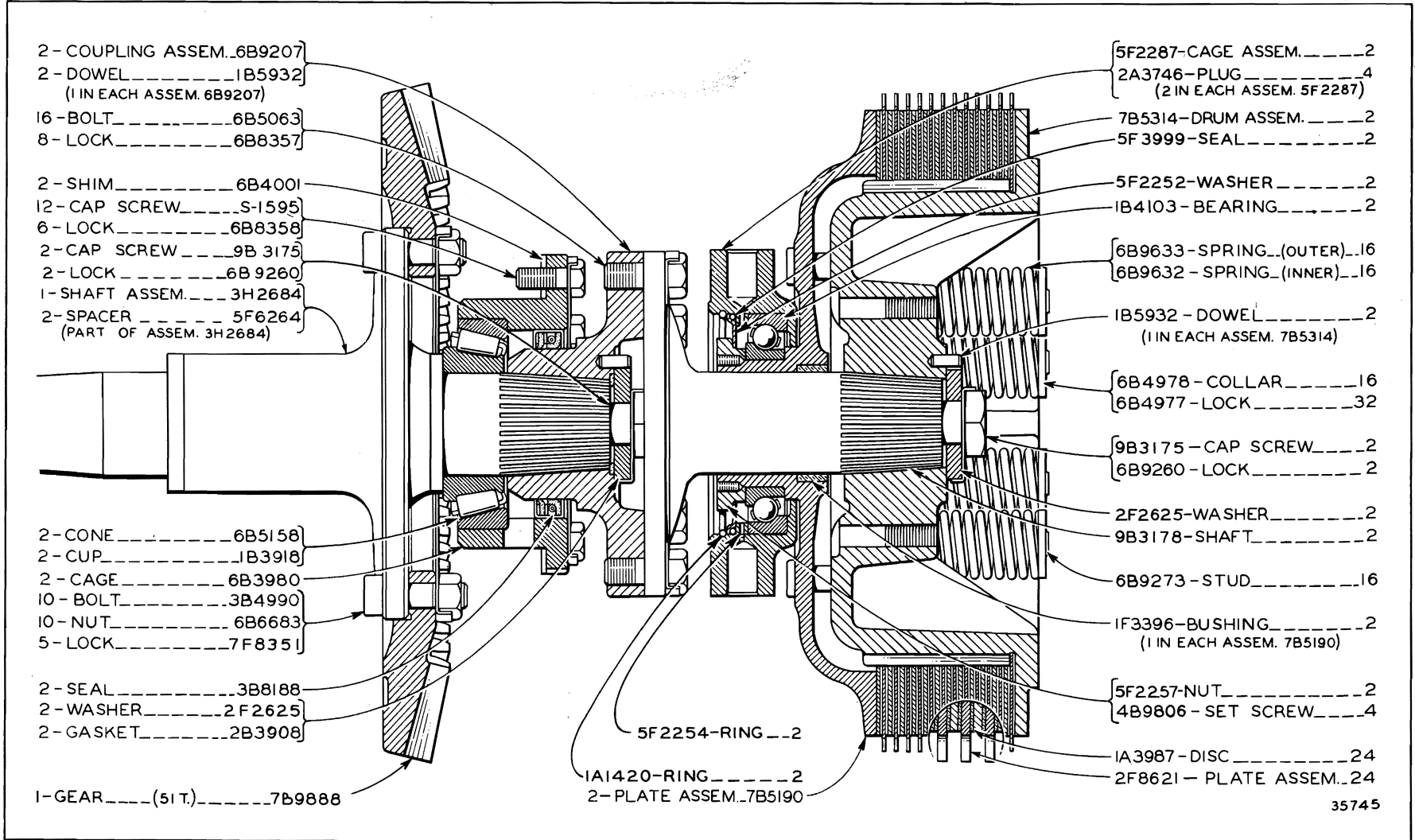


36561

STEERING CLUTCH HYDRAULIC CONTROL MECHANISM—Part Two

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

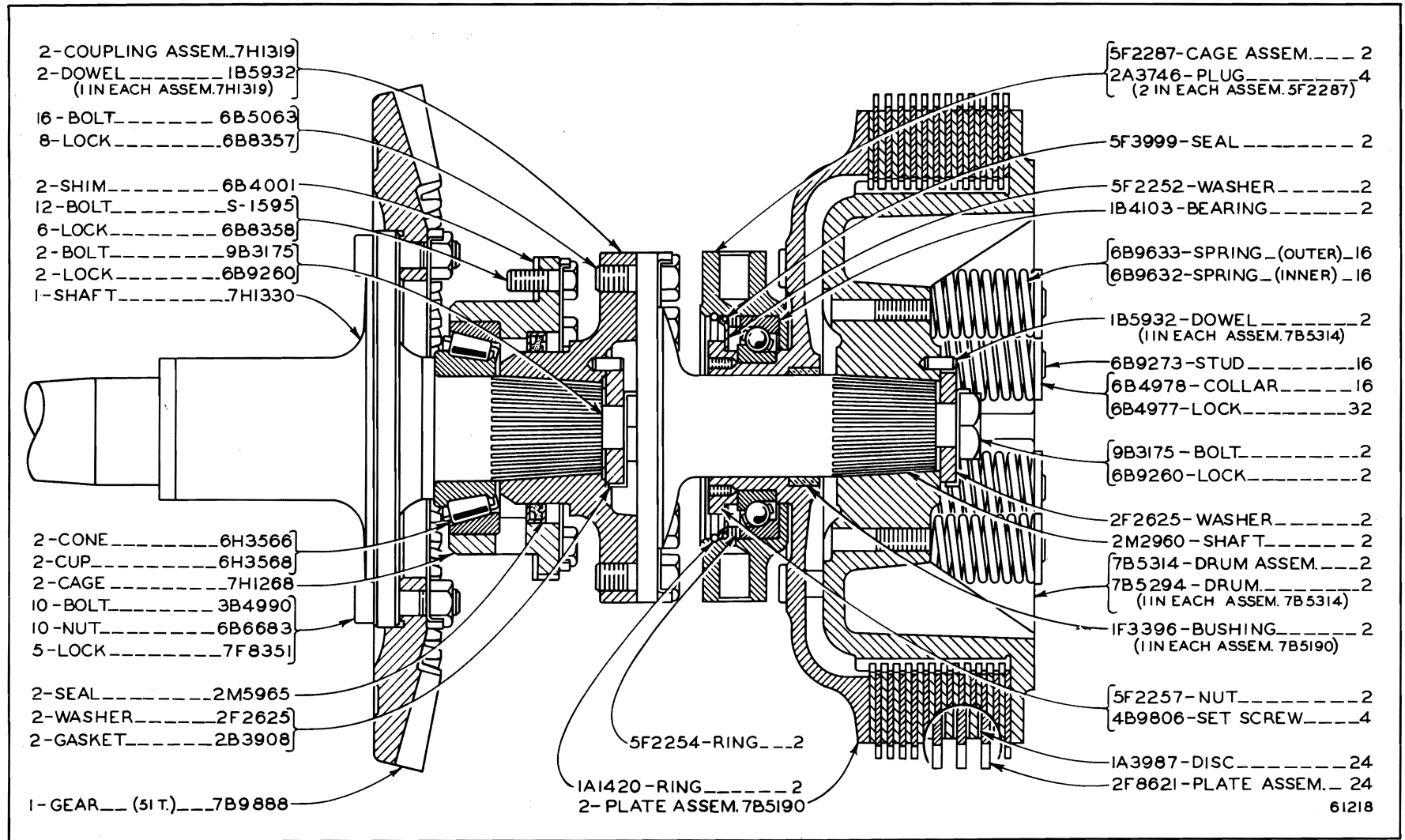
114 "CATERPILLAR" D6 TRACTOR



35745

STEERING CLUTCH
 Serial No. 9U13263 to 9U23106 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



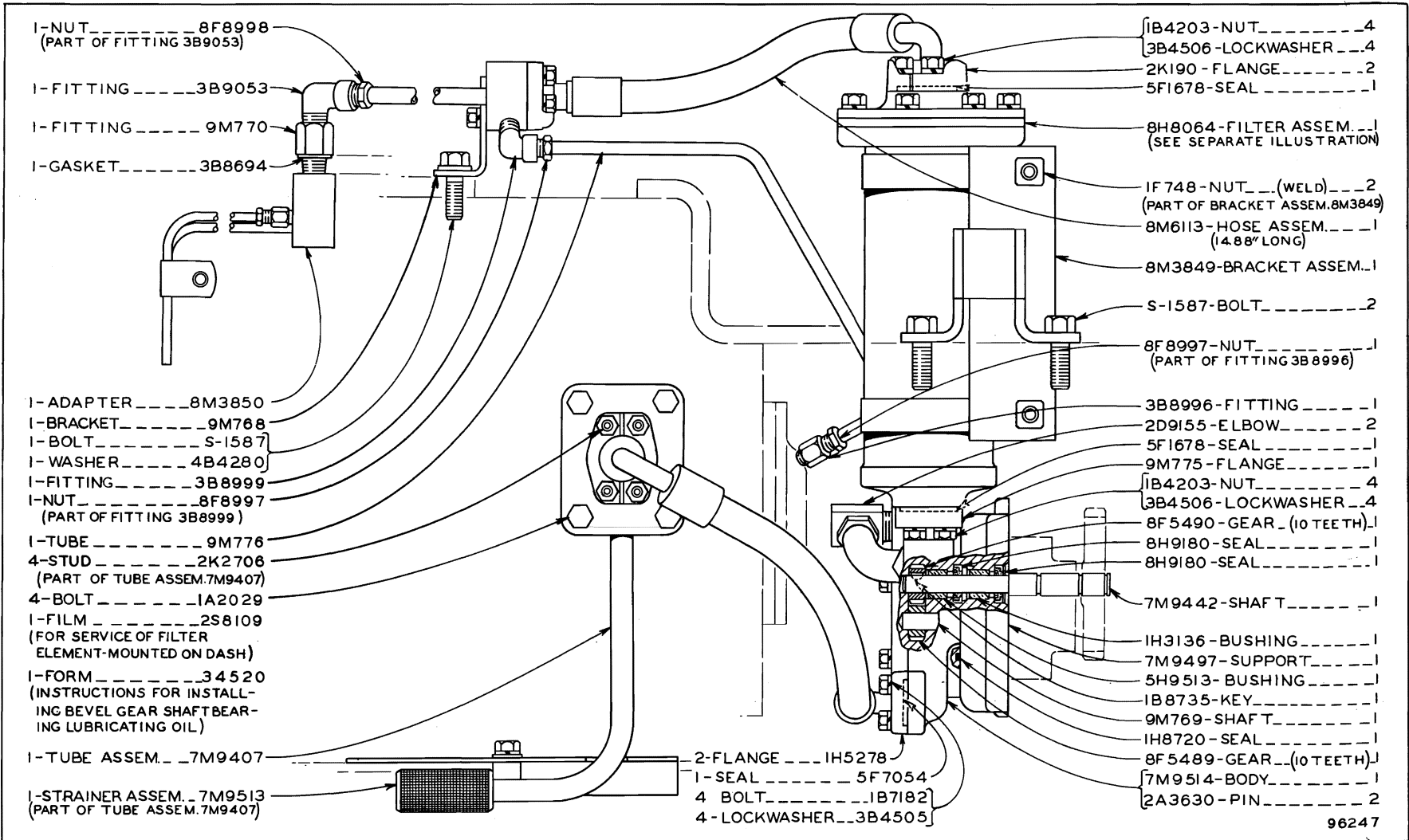
CLUTCH, TRANSMISSION AND CHASSIS

114A

STEERING CLUTCH
 Serial No. 9U23107 to 9U28598 inclusive

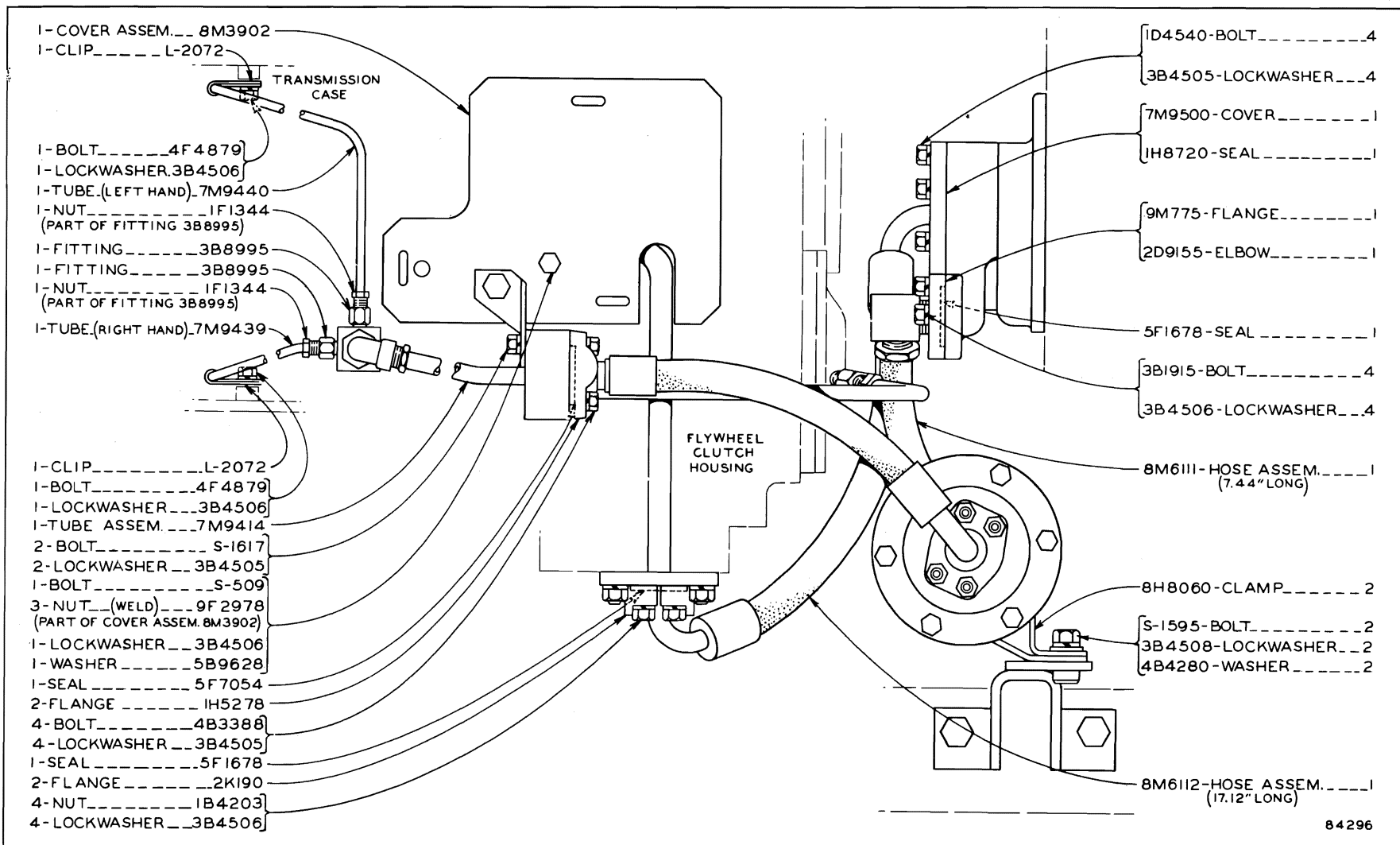
61218

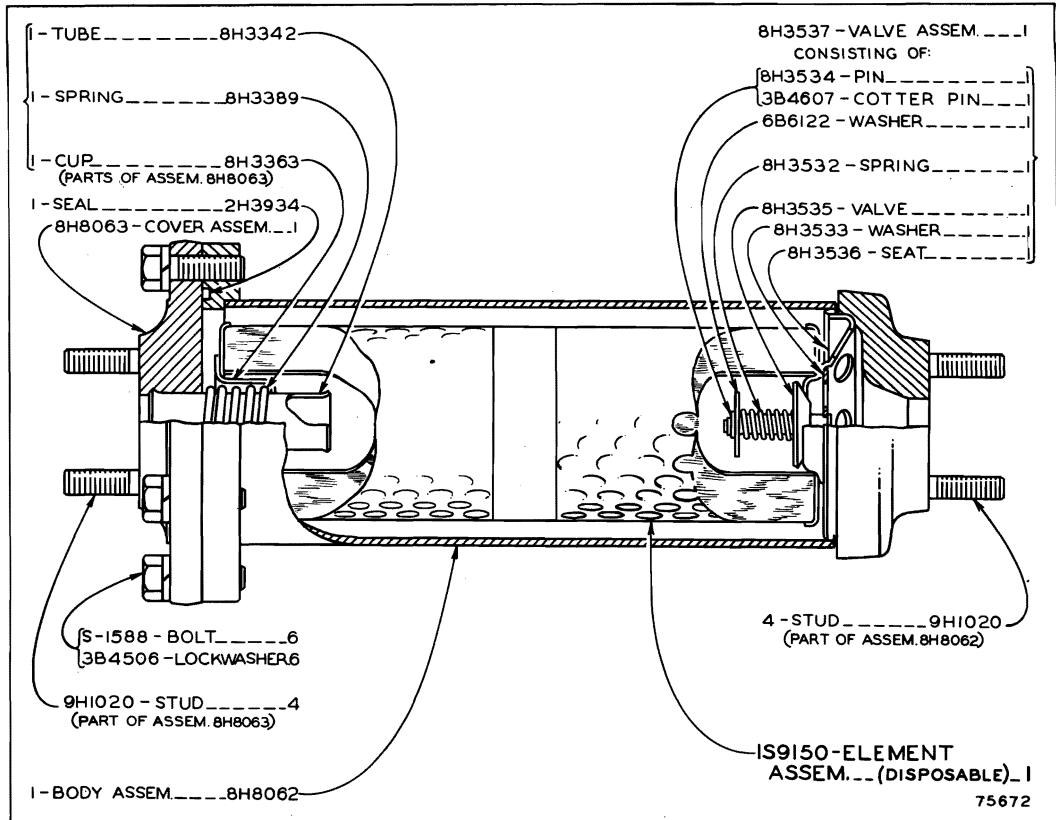
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



8M6117 BEVEL GEAR SHAFT BEARING OIL SYSTEM GROUP—Side View—Field Installation
8H8064 Oil Filter Assembly parts are shown between Pages 114 and 115

8M6117 BEVEL GEAR SHAFT BEARING OIL SYSTEM GROUP—Top View
Field Installation

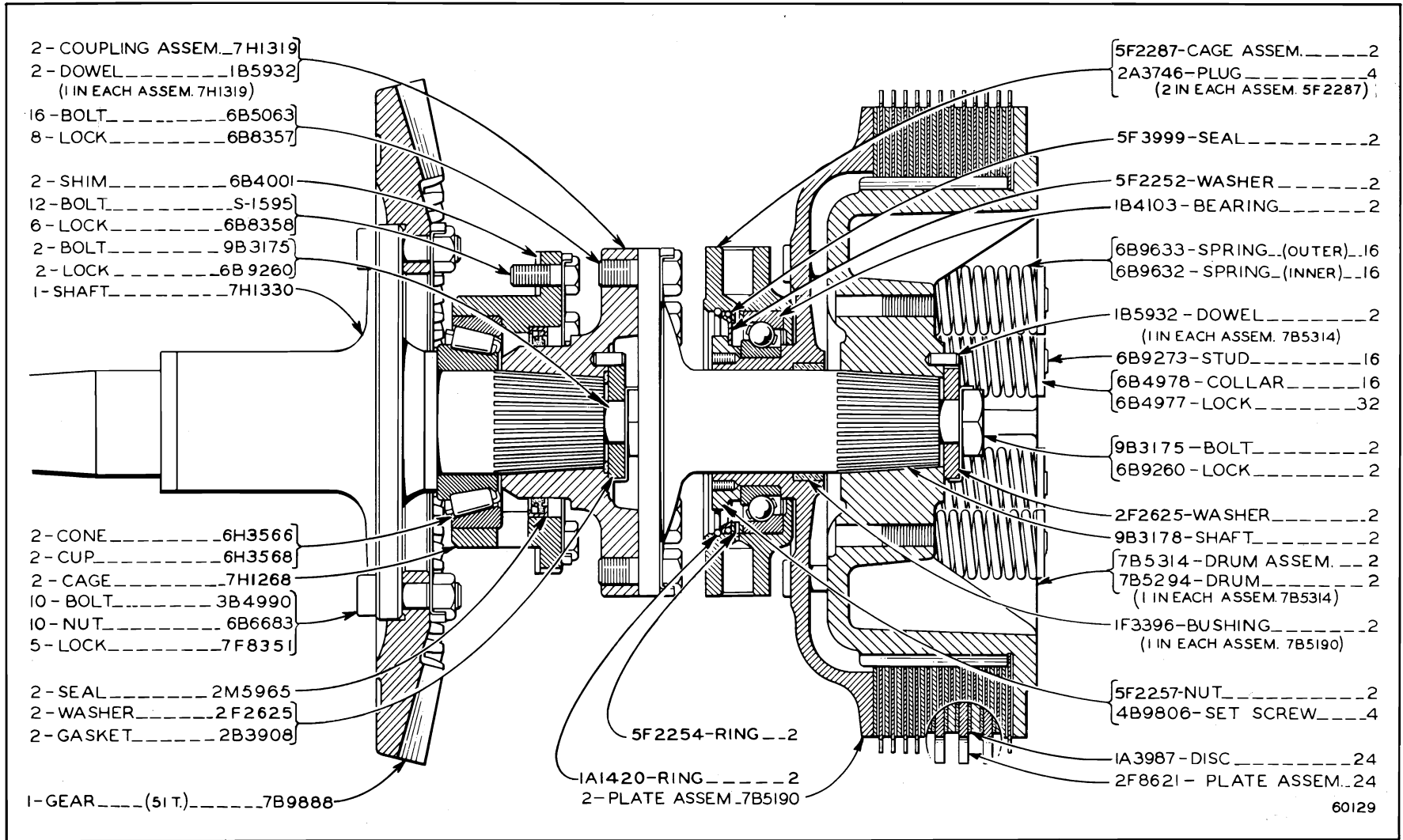




8H8064 OIL FILTER ASSEMBLY

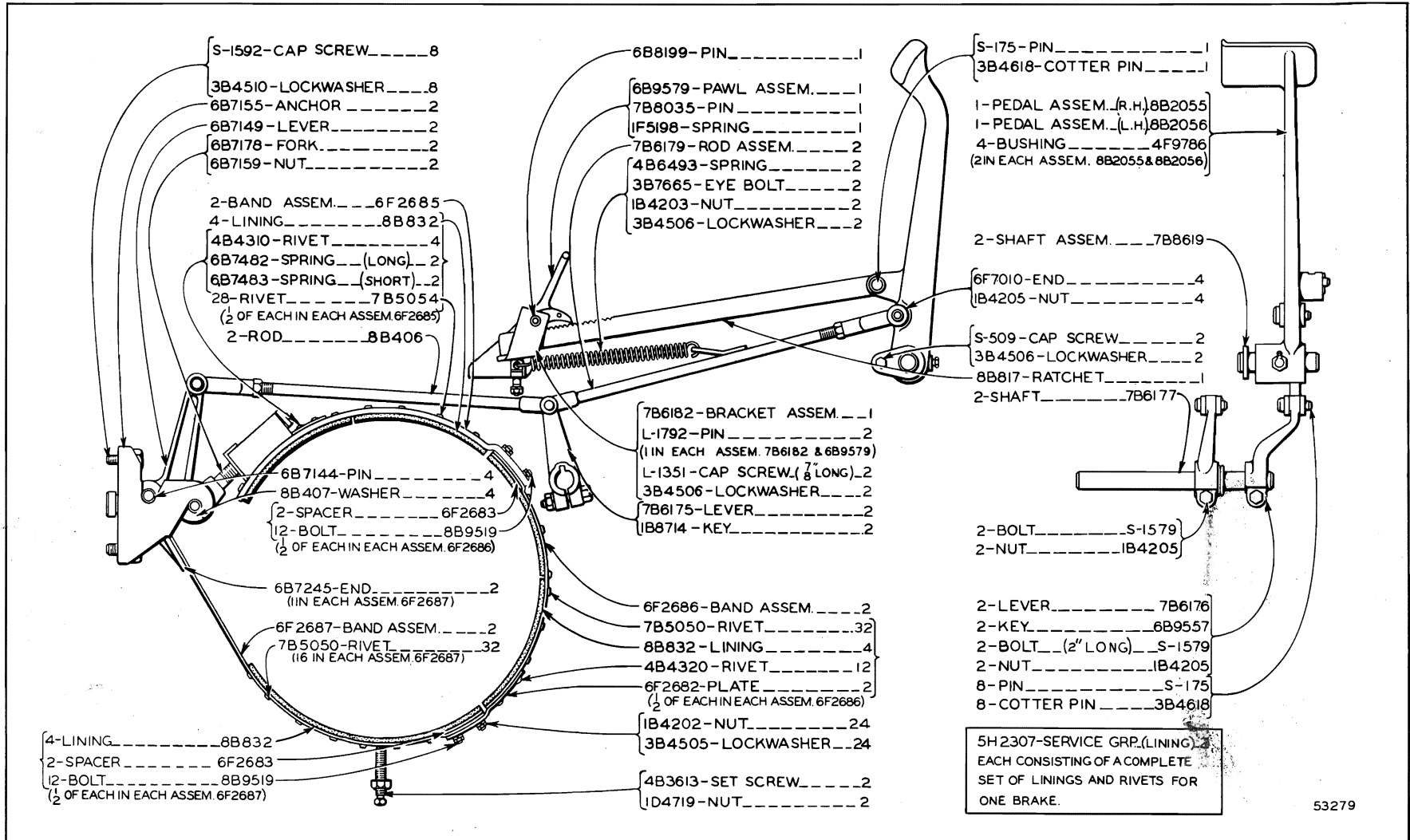
Part of 8M6117 Bevel Gear Shaft Bearing Oil System Group shown on insert between Pages 114 and 115

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



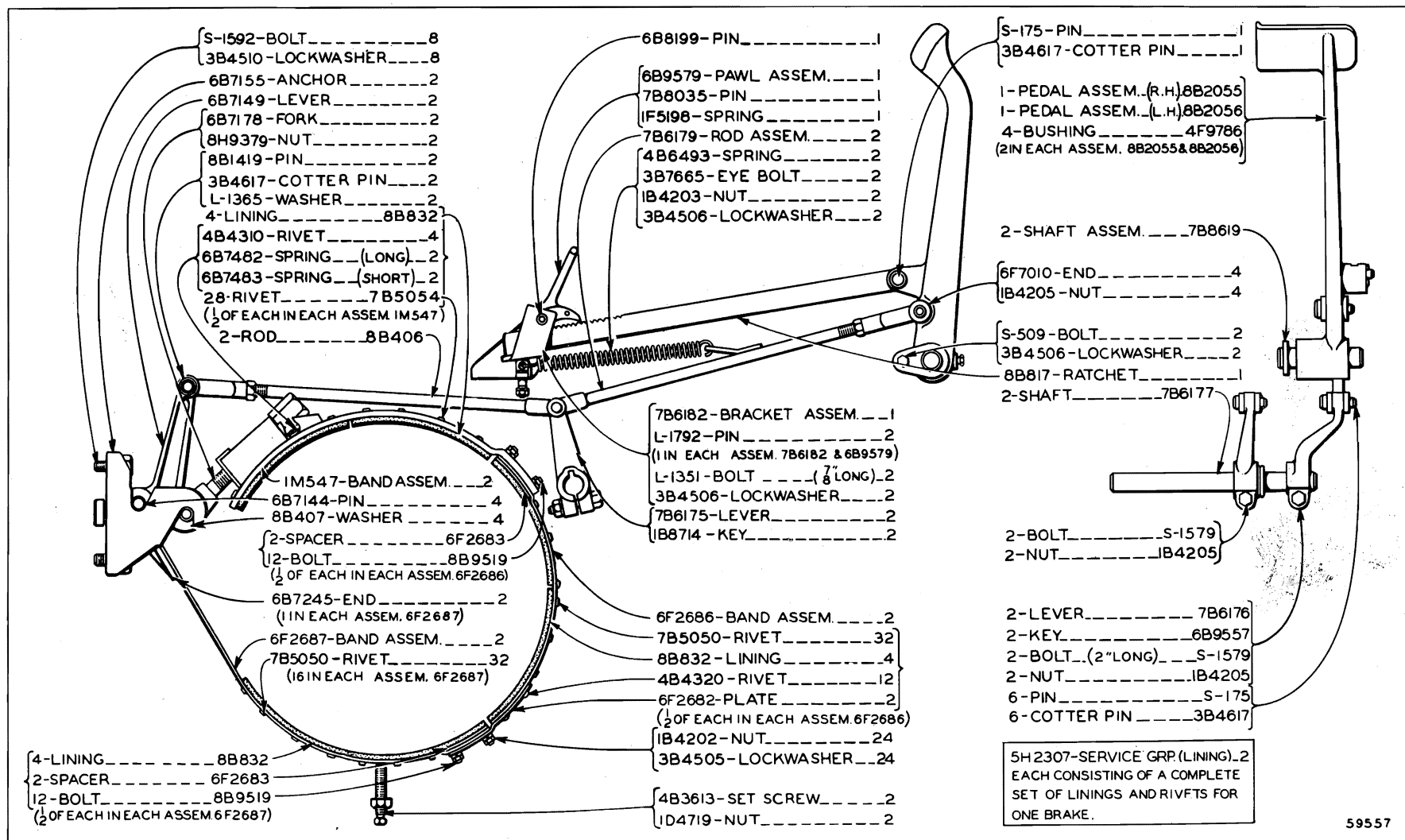
STEERING CLUTCH
 Effective with Serial No. 9U28599

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



BRAKES

Serial No. 9U13263 to 9U25225 inclusive
Refer also to Page 198 for special parts

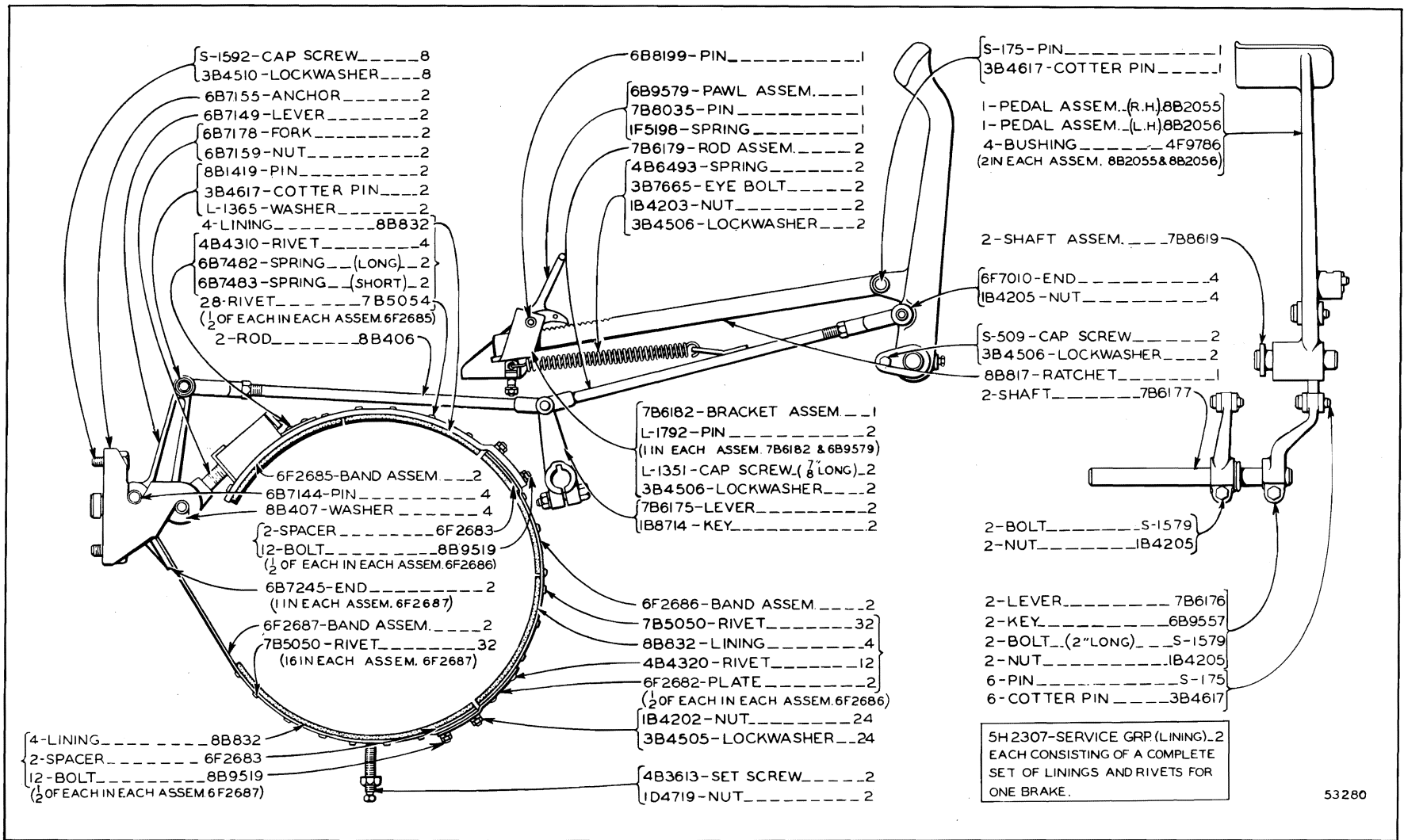


BRAKES

Effective with Serial No. 9U28204
 Refer also to Page 198 for special parts



ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CLUTCH, TRANSMISSION AND CHASSIS

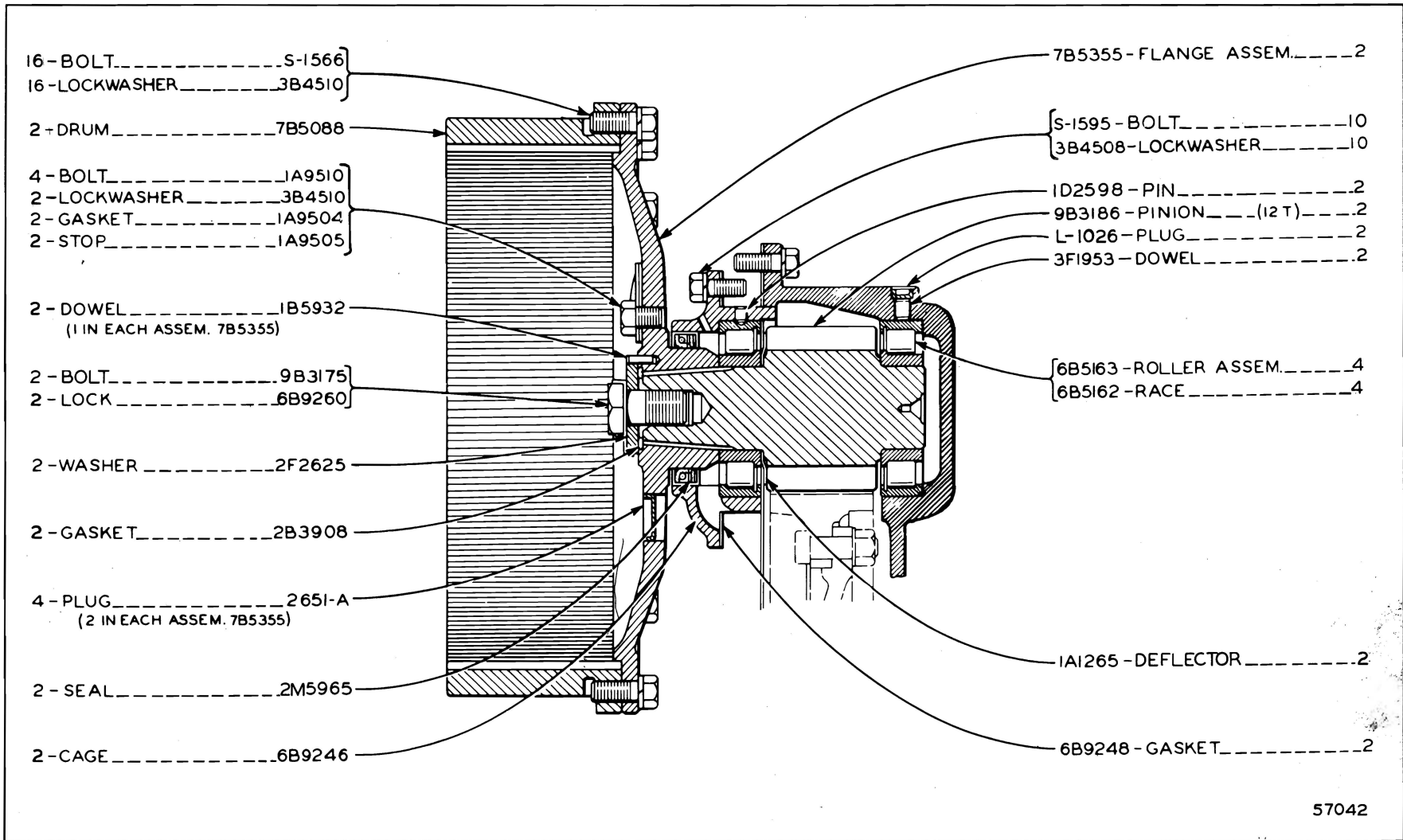
117

BRAKES

Effective with Serial No. 9U25226
 Refer also to Page 198 for special parts

53280

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

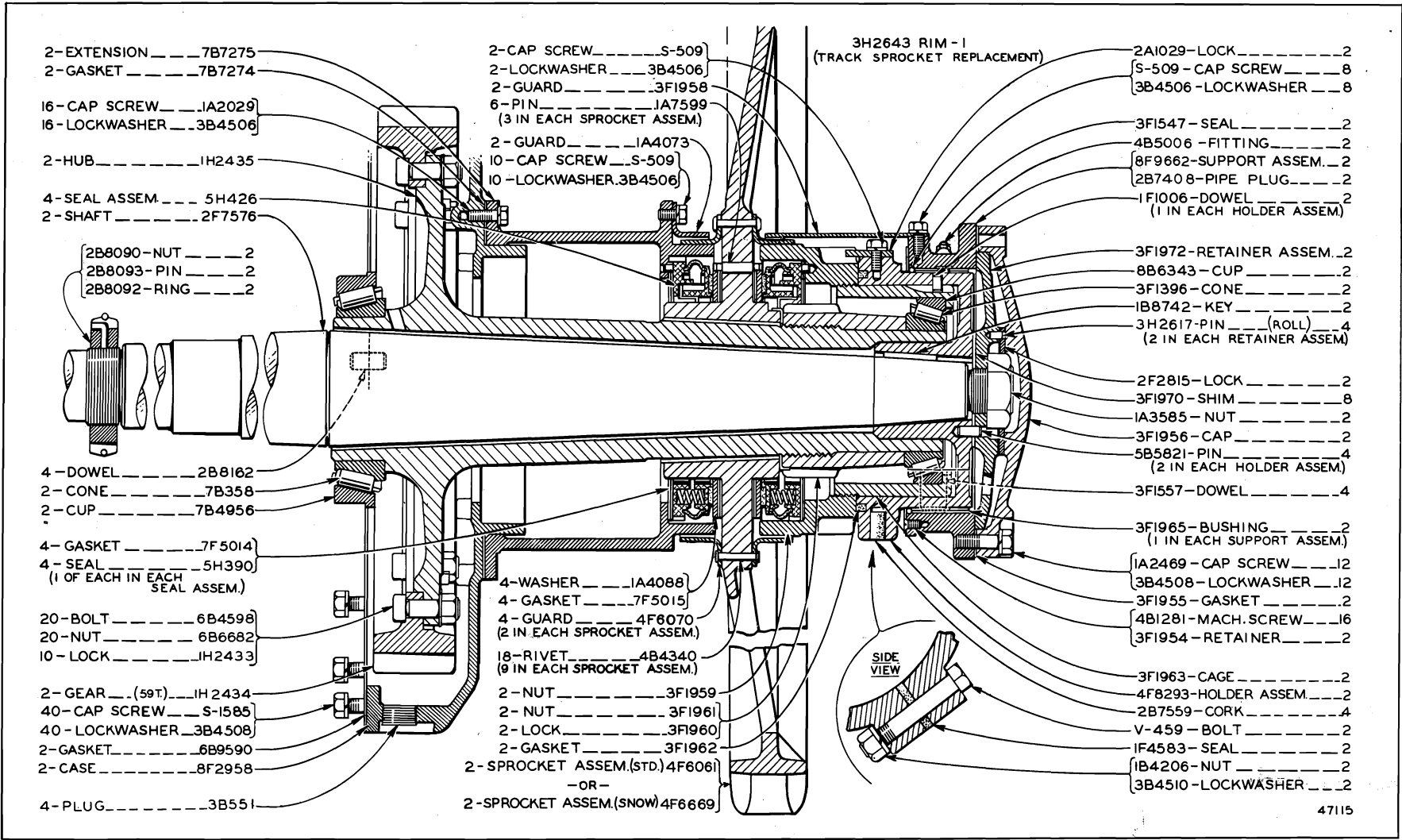


57042

FINAL DRIVE—Part One
 Serial No. 9U13263 to 9U27538 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

CLUTCH, TRANSMISSION AND CHASSIS 118A

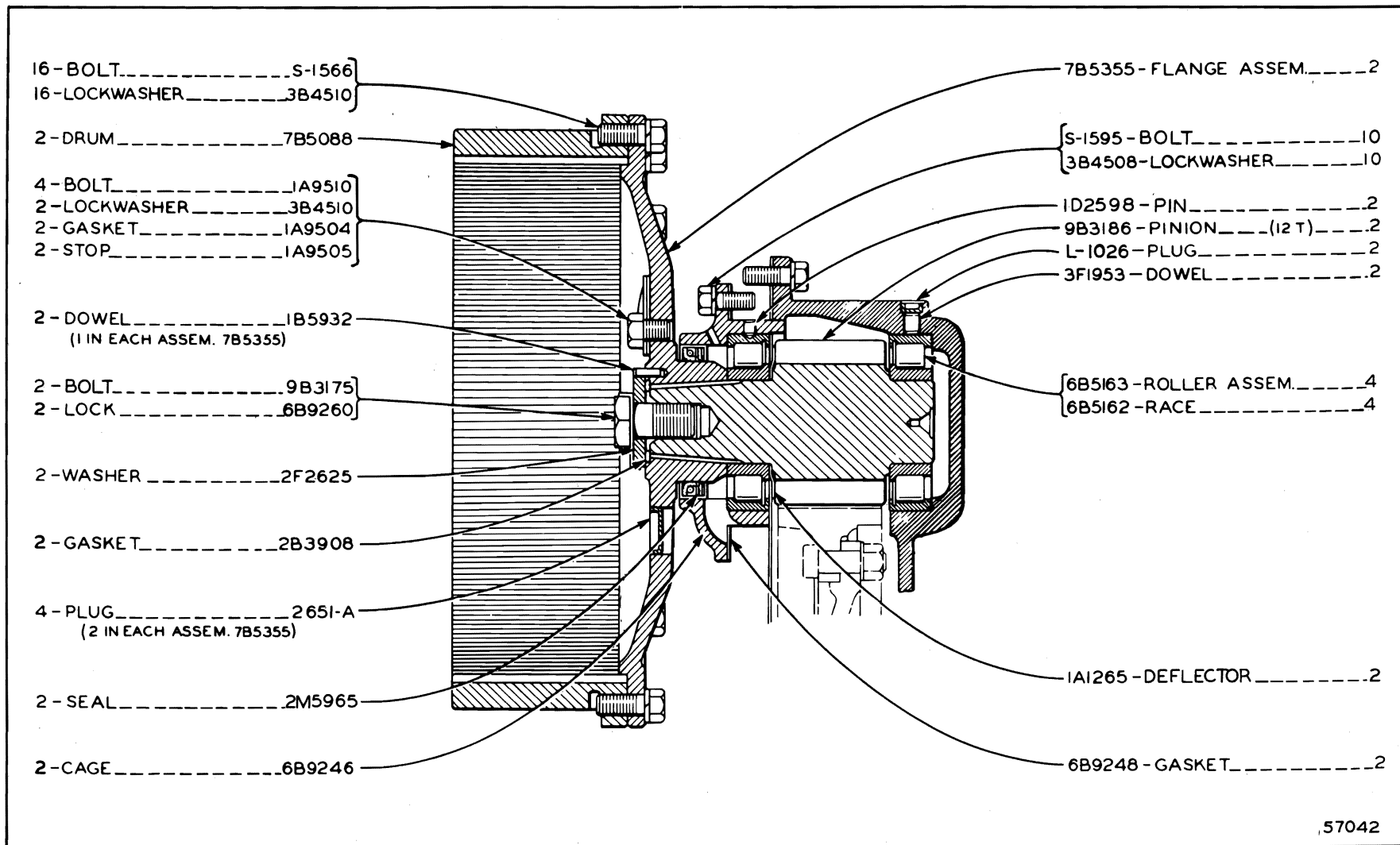


FINAL DRIVE—Part Two
Serial No. 9U13263 to 9U27538 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

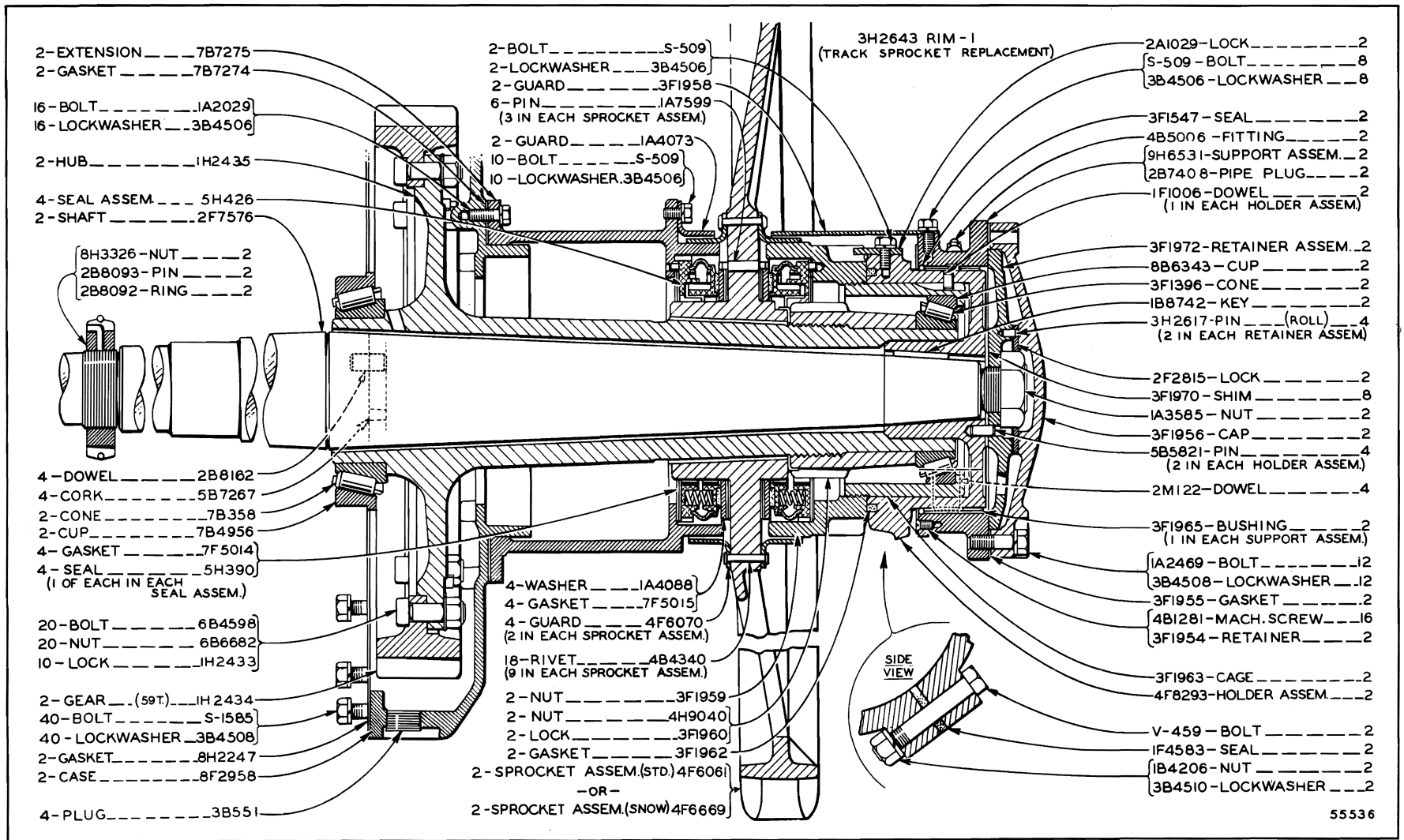
118B

"CATERPILLAR" D6 TRACTOR



FINAL DRIVE—Part One
 Serial No. 9U27539 to 9U27760 inclusive

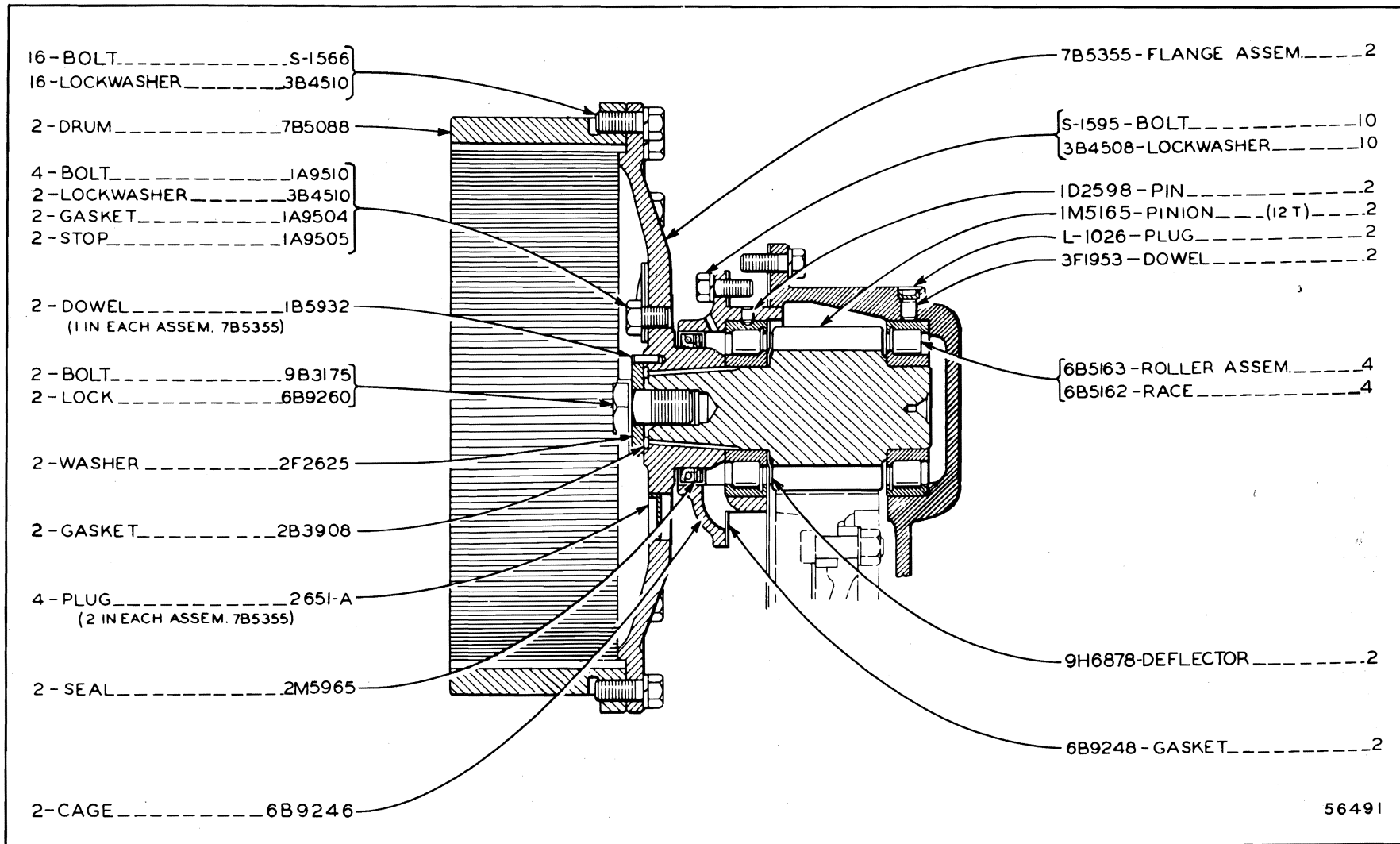
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



FINAL DRIVE—Part Two
Serial No. 9U27539 to 9U27760 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

118D "CATERPILLAR" D6 TRACTOR

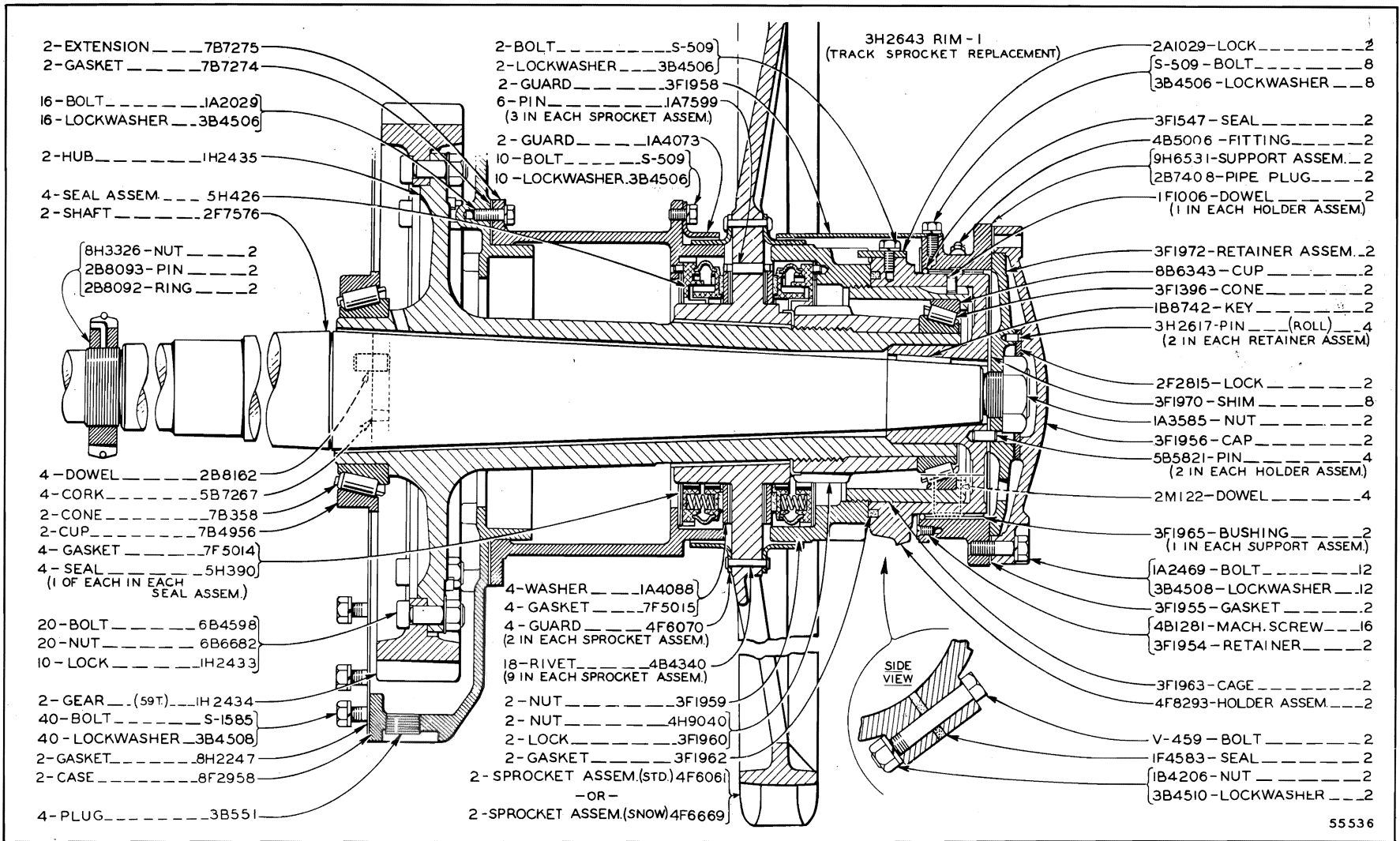


56491

FINAL DRIVE—Part One
 Serial No. 9U27761 to 9U28332 inclusive

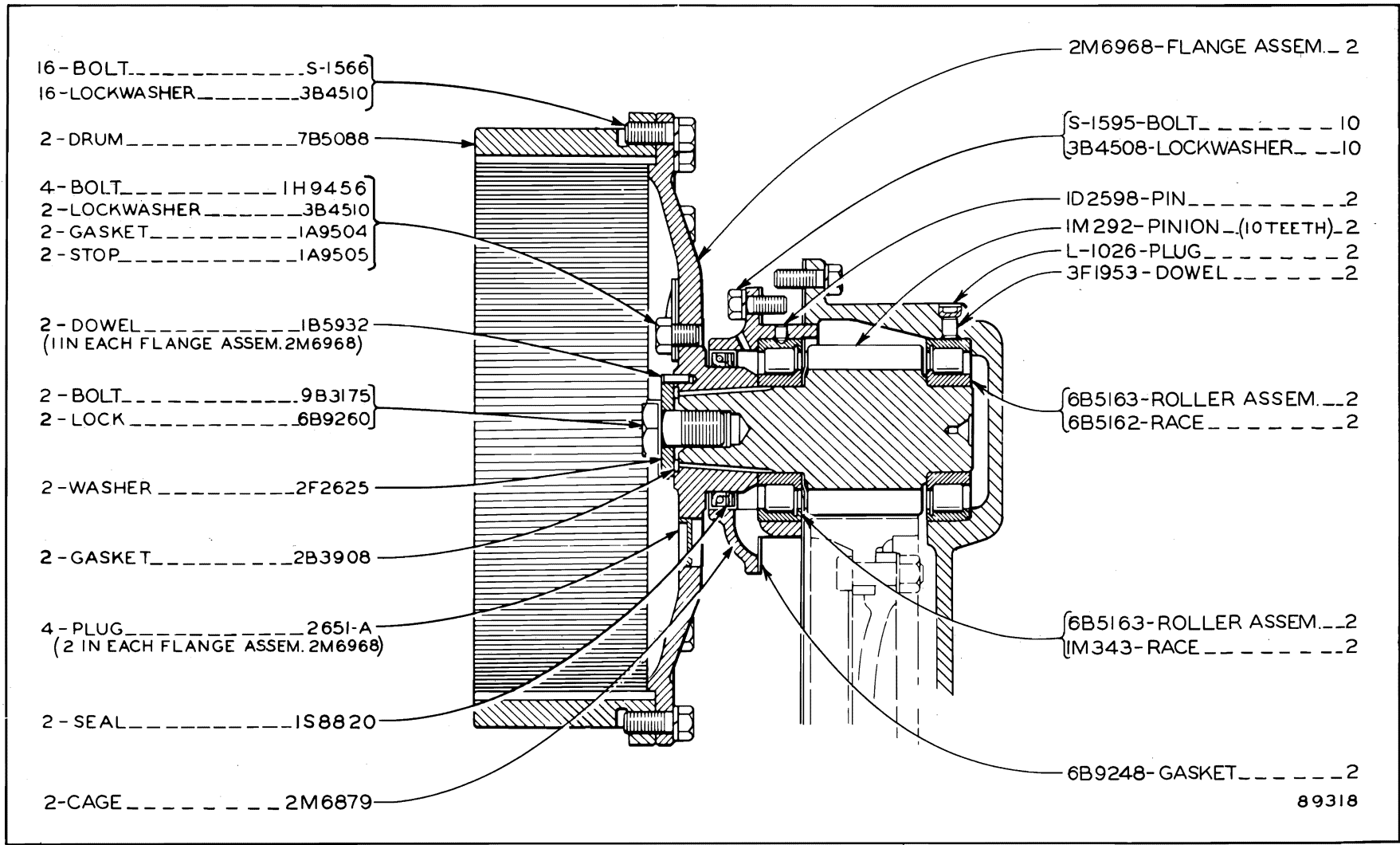
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

CLUTCH, TRANSMISSION AND CHASSIS 118E



FINAL DRIVE—Part Two
Serial No. 9U27761 to 9U28332 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

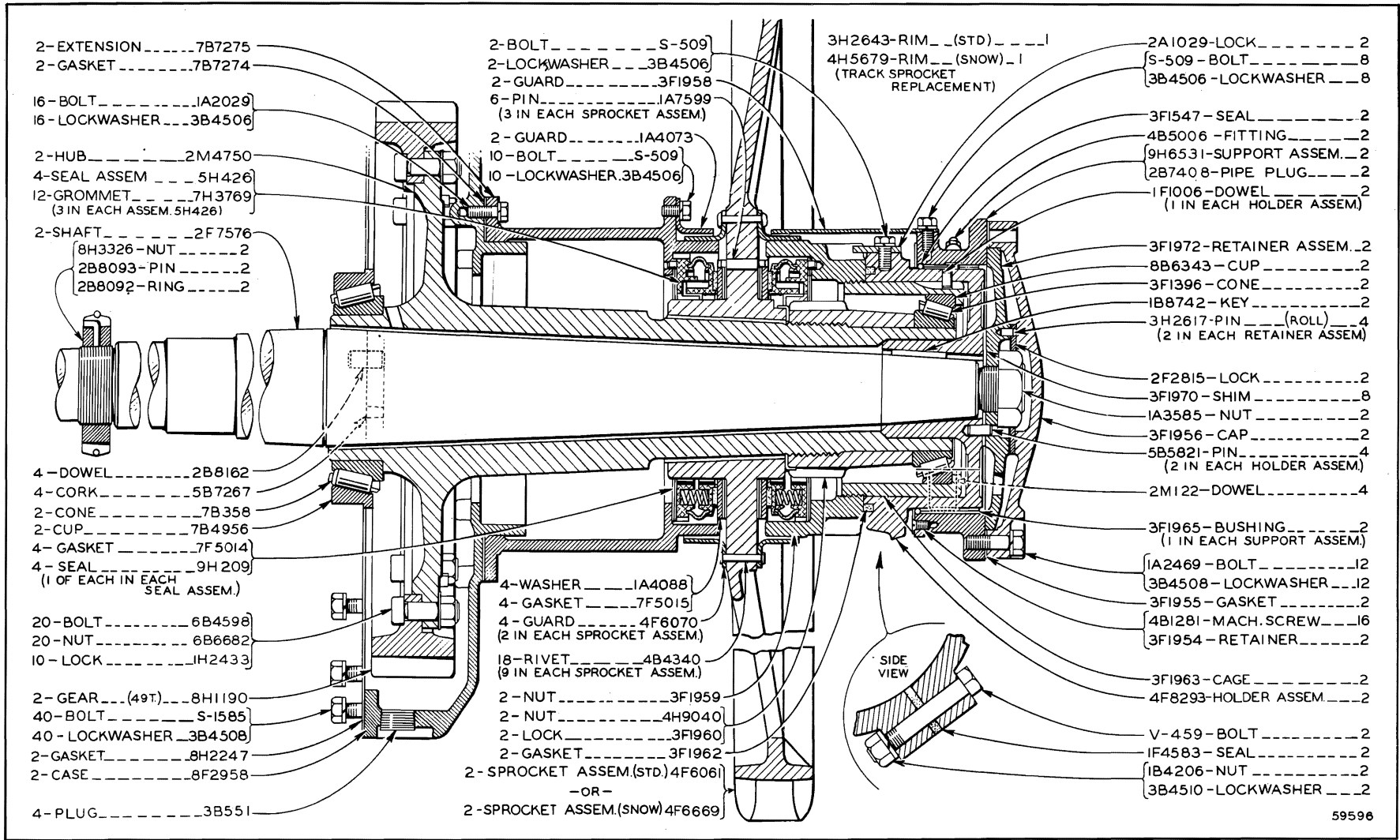


FINAL DRIVE—Part One
 Serial No. 9U28333 to 9U28843 inclusive

118F "CATERPILLAR" D6 TRACTOR

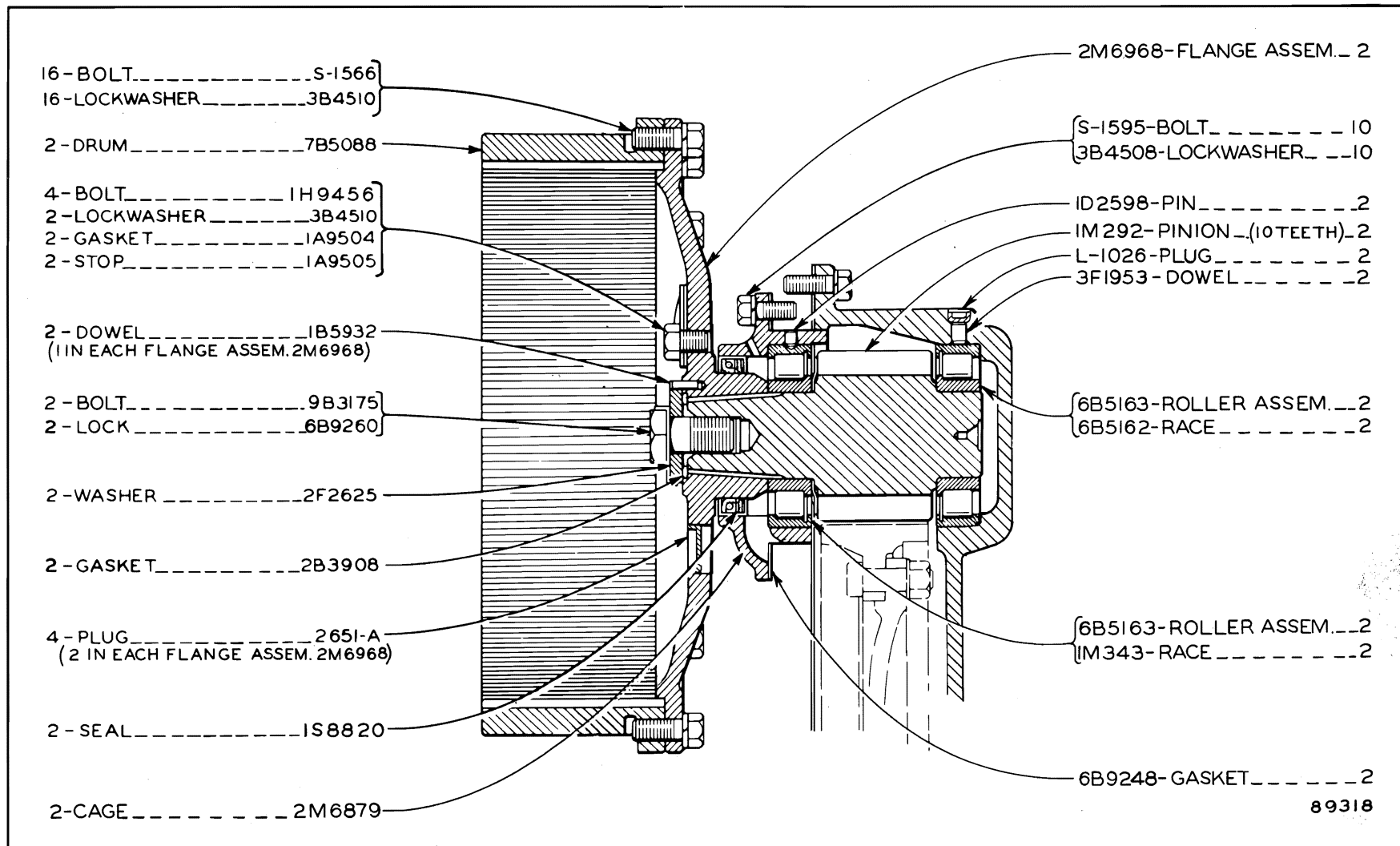
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

CLUTCH, TRANSMISSION AND CHASSIS 1186



FINAL DRIVE—Part Two
 Serial No. 9U28333 to 9U28843 inclusive

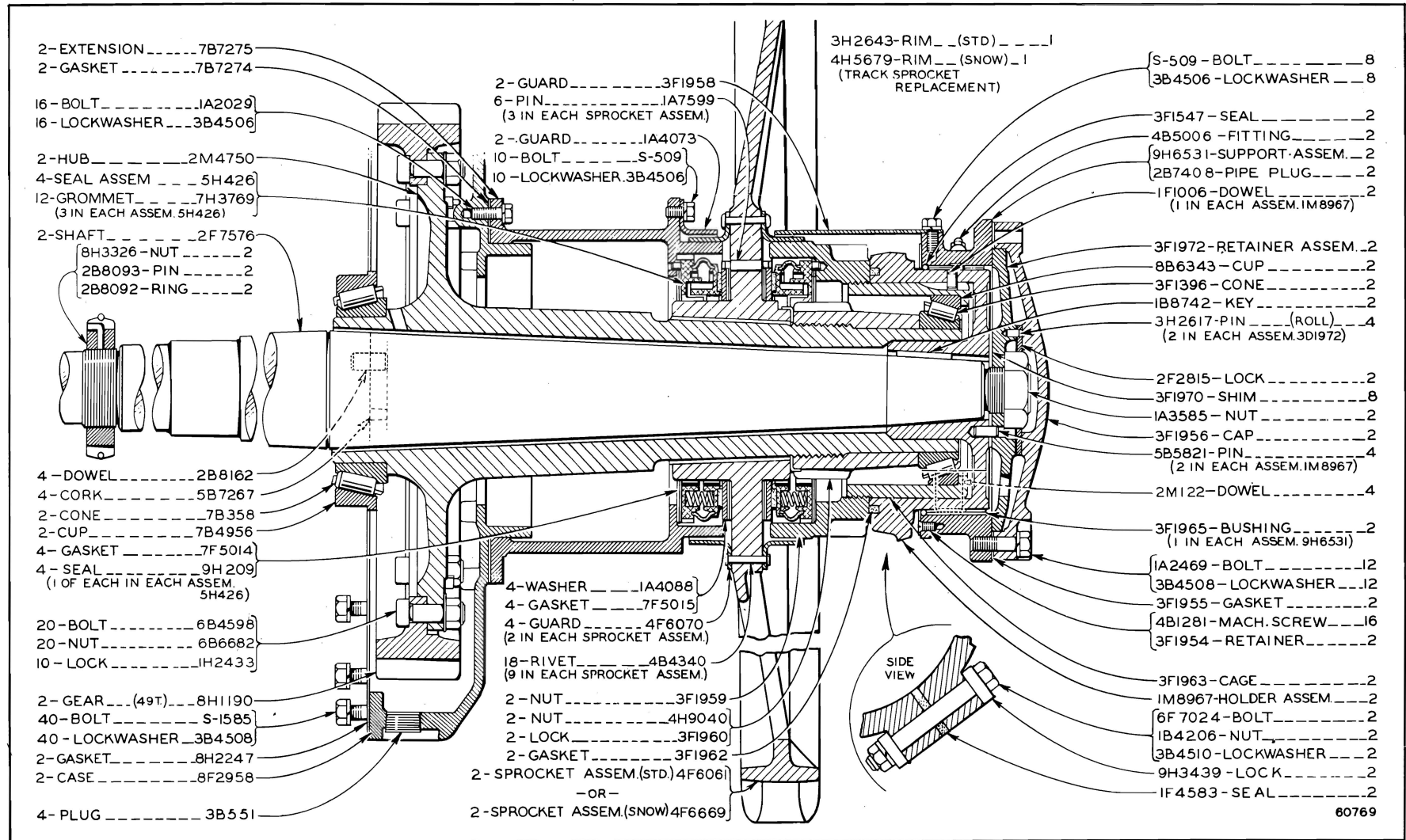
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FINAL DRIVE—Part One
 Effective with Serial No. 9U28844

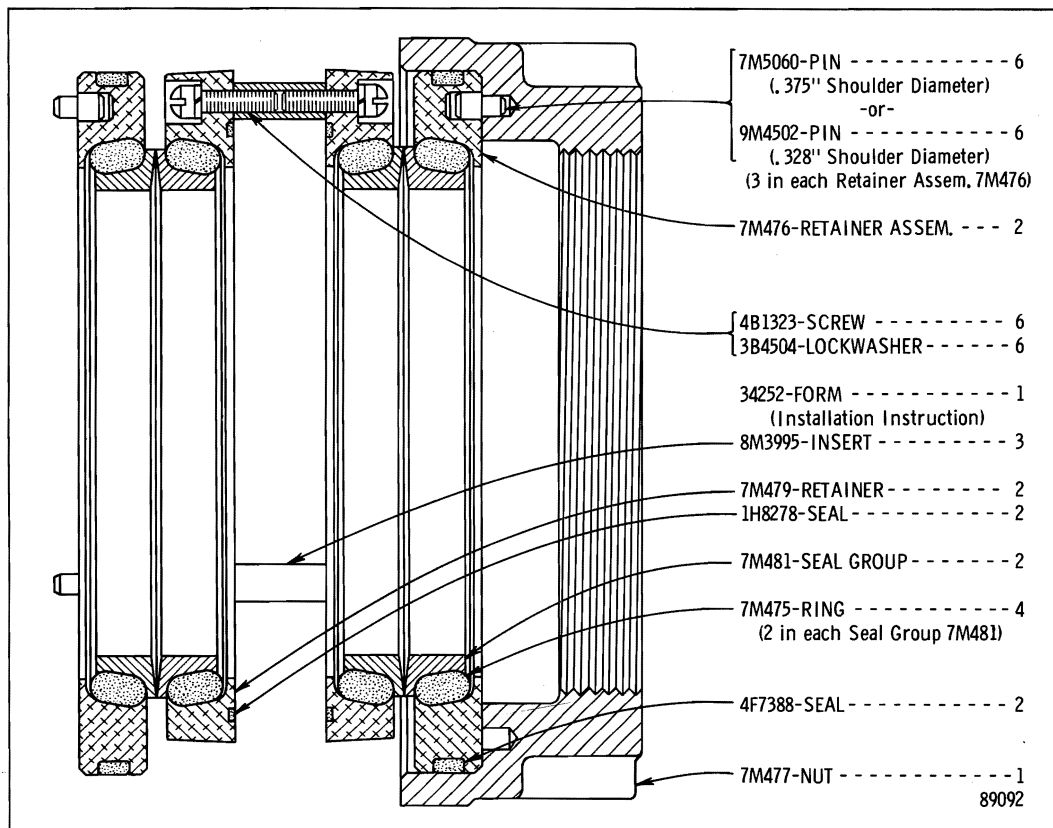
118H "CATERPILLAR" D6 TRACTOR

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



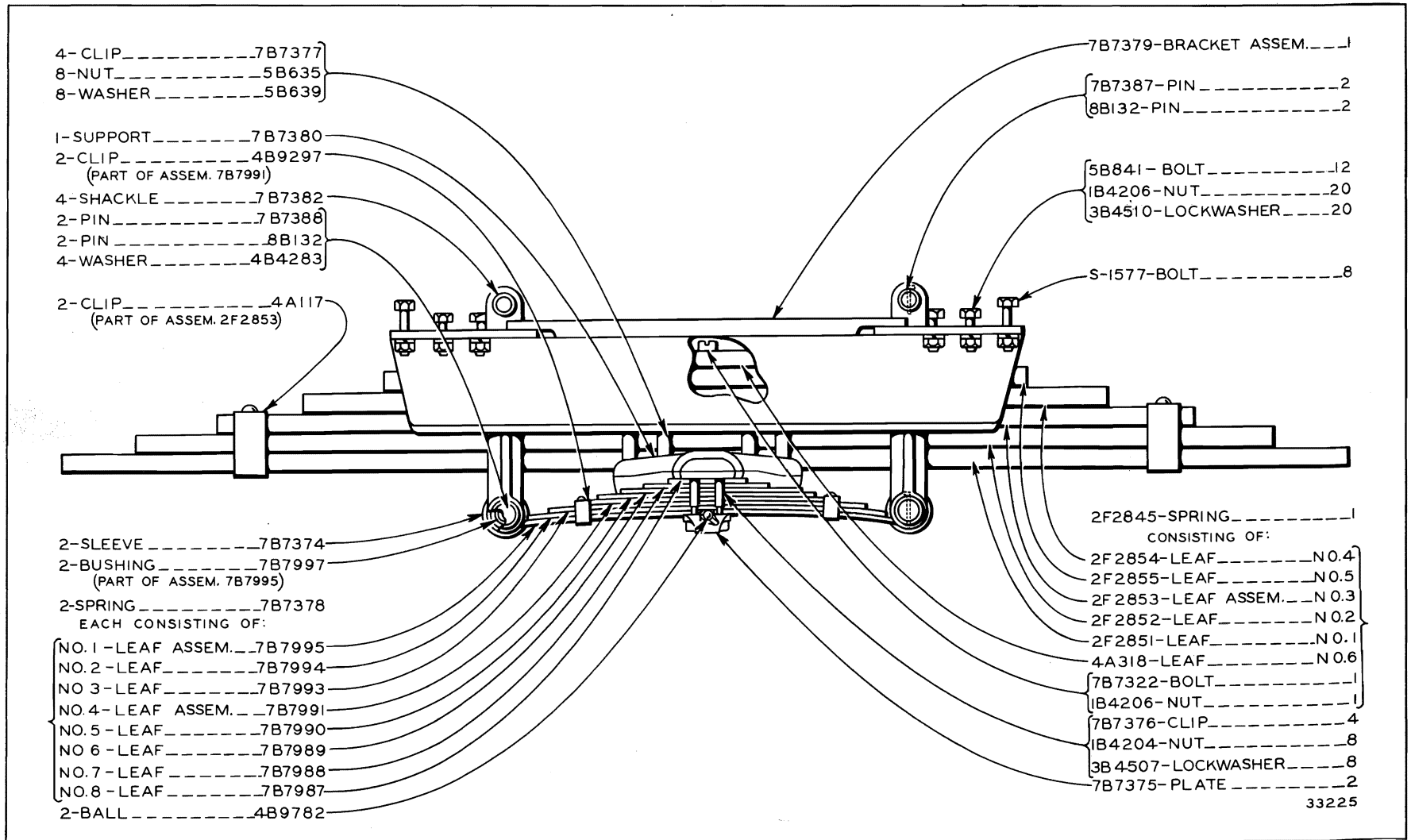
FINAL DRIVE—Part Two
 Effective with Serial No. 9U28844





8M3992 FINAL DRIVE SEAL GROUP—2 Groups Required
 For Field Installation of Metal Floating Ring Seals

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



- 4-CLIP-----7B7377
- 8-NUT-----5B635
- 8-WASHER-----5B639

- 1-SUPPORT-----7B7380
- 2-CLIP-----4B9297
(PART OF ASSEM. 7B7991)
- 4-SHACKLE-----7B7382
- 2-PIN-----7B7388
- 2-PIN-----8B132
- 4-WASHER-----4B4283

- 2-CLIP-----4A117
(PART OF ASSEM. 2F2853)

- 2-SLEEVE-----7B7374
- 2-BUSHING-----7B7997
(PART OF ASSEM. 7B7995)
- 2-SPRING-----7B7378
EACH CONSISTING OF:

- NO.1-LEAF ASSEM.---7B7995
- NO.2-LEAF-----7B7994
- NO.3-LEAF-----7B7993
- NO.4-LEAF ASSEM.---7B7991
- NO.5-LEAF-----7B7990
- NO.6-LEAF-----7B7989
- NO.7-LEAF-----7B7988
- NO.8-LEAF-----7B7987
- 2-BALL-----4B9782

- 7B7379-BRACKET ASSEM.---1
- 7B7387-PIN-----2
- 8B132-PIN-----2

- 5B841-BOLT-----12
- 1B4206-NUT-----20
- 3B4510-LOCKWASHER-----20

- S-1577-BOLT-----8

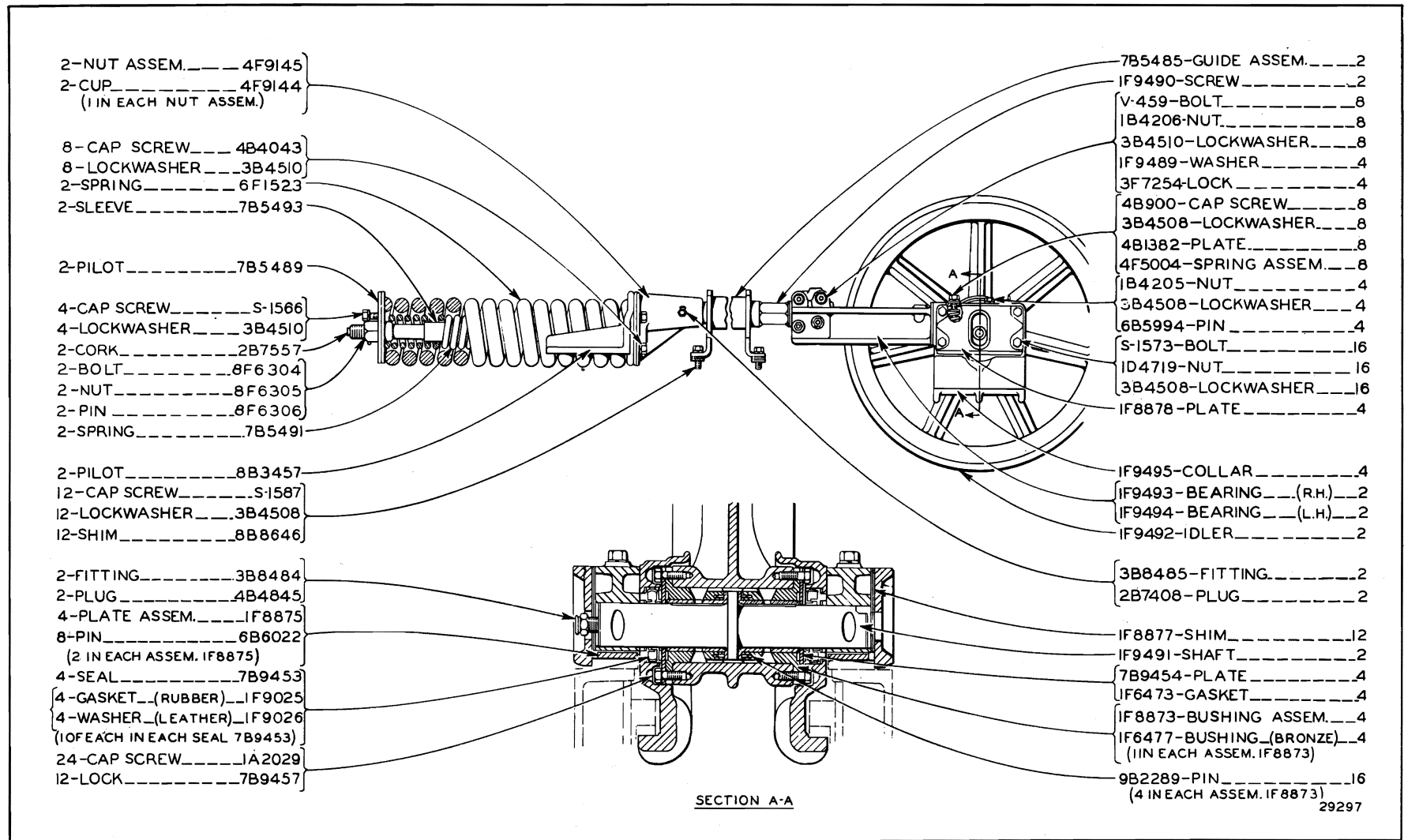
- 2F2845-SPRING-----1
CONSISTING OF:
- 2F2854-LEAF-----N0.4
- 2F2855-LEAF-----N0.5
- 2F2853-LEAF ASSEM.---N0.3
- 2F2852-LEAF-----N0.2
- 2F2851-LEAF-----N0.1
- 4A318-LEAF-----N0.6
- 7B7322-BOLT-----1
- 1B4206-NUT-----1
- 7B7376-CLIP-----4
- 1B4204-NUT-----8
- 3B4507-LOCKWASHER-----8
- 7B7375-PLATE-----2

33225

EQUALIZER SPRING

Refer also to Page 203 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CLUTCH, TRANSMISSION AND CHASSIS

120A

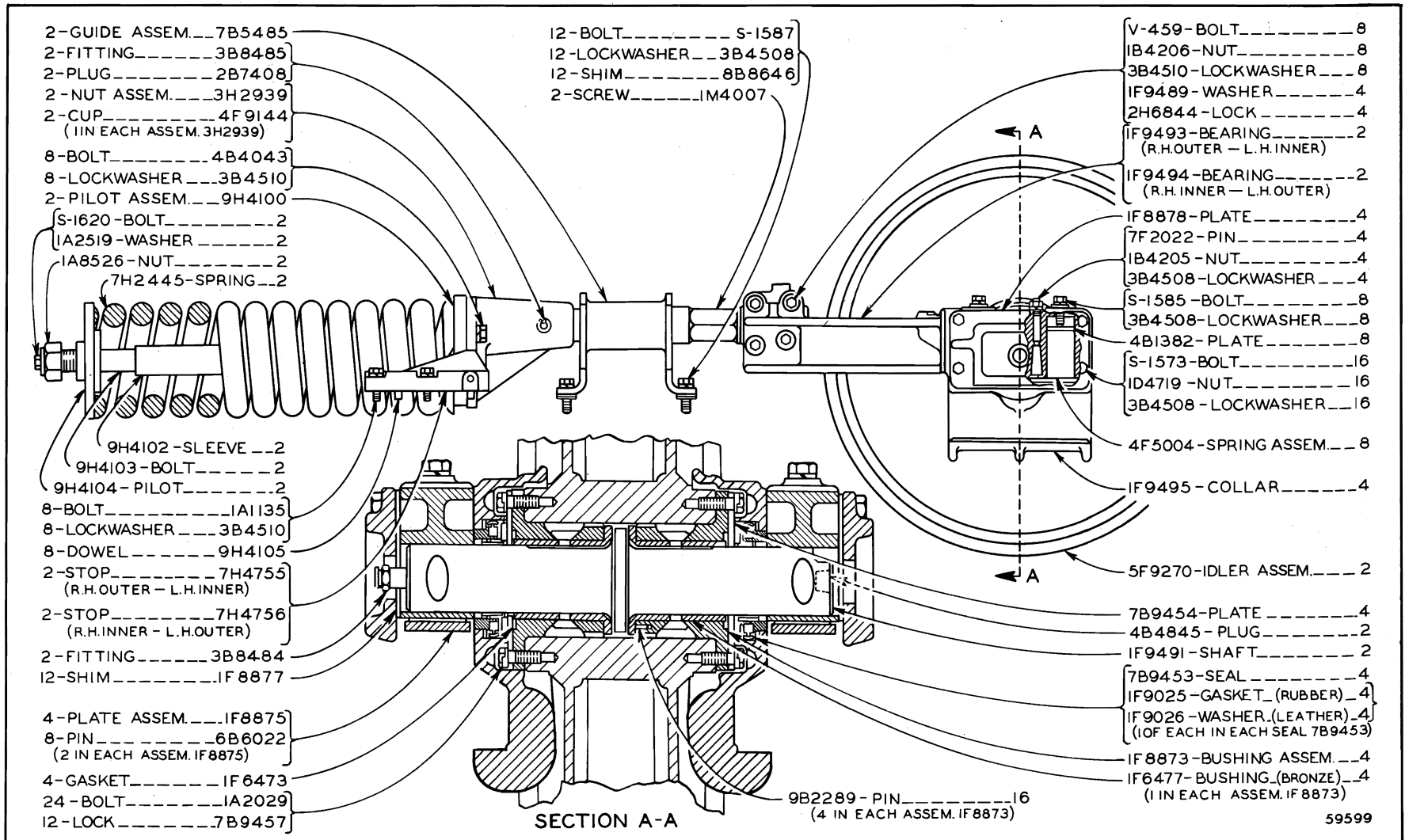
FRONT IDLER

Serial No. 9U13263 to 9U28327 inclusive

Note: 2H9482 Relief Valve is available, see Page 226. Refer also to Page 206 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

120B "CATERPILLAR" D6 TRACTOR

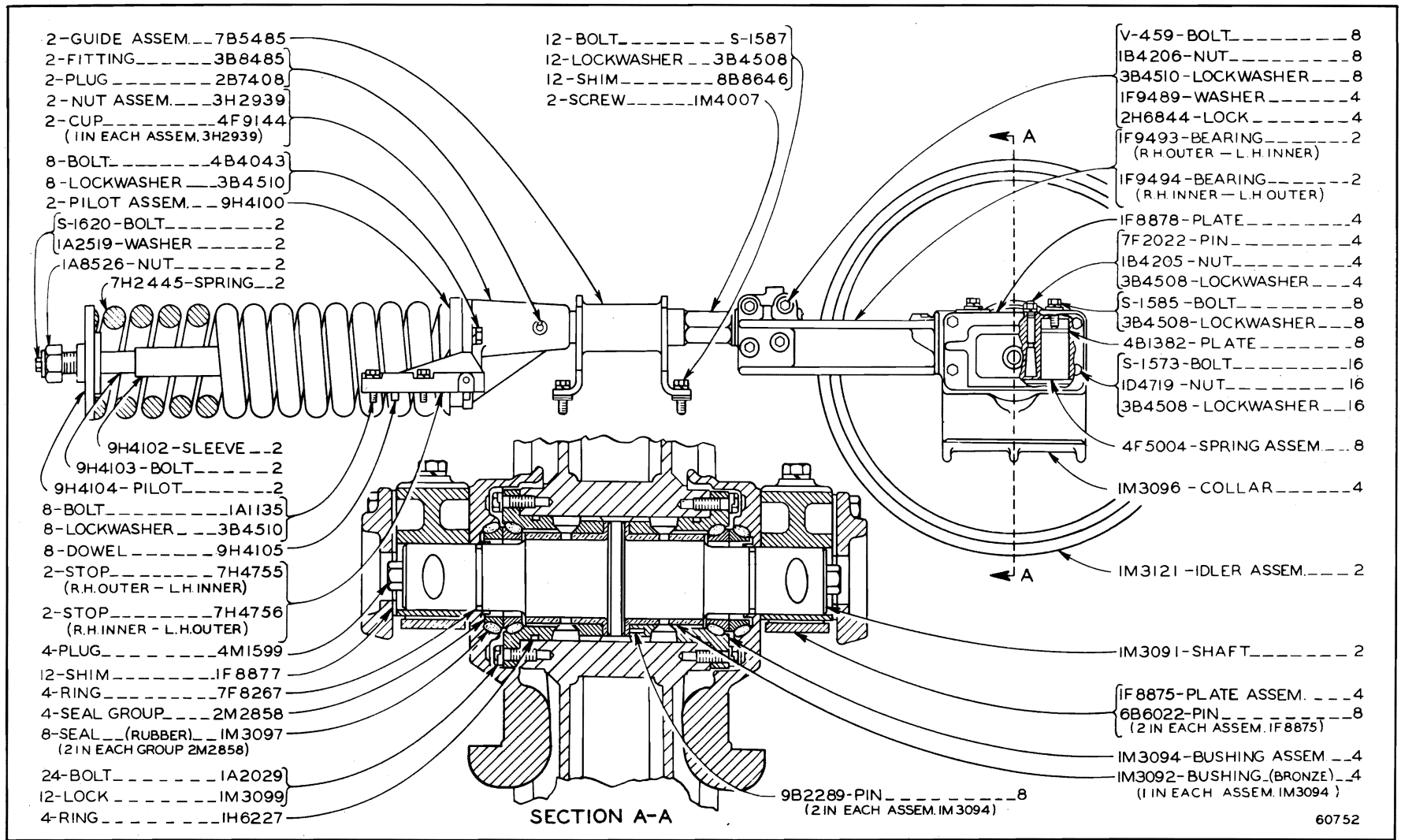


FRONT IDLER

Serial No. 9U28328 to 9U29218 inclusive

Note: 2H9482 Relief Valve is available, see Page 226. Refer also to Page 206 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CLUTCH, TRANSMISSION AND CHASSIS

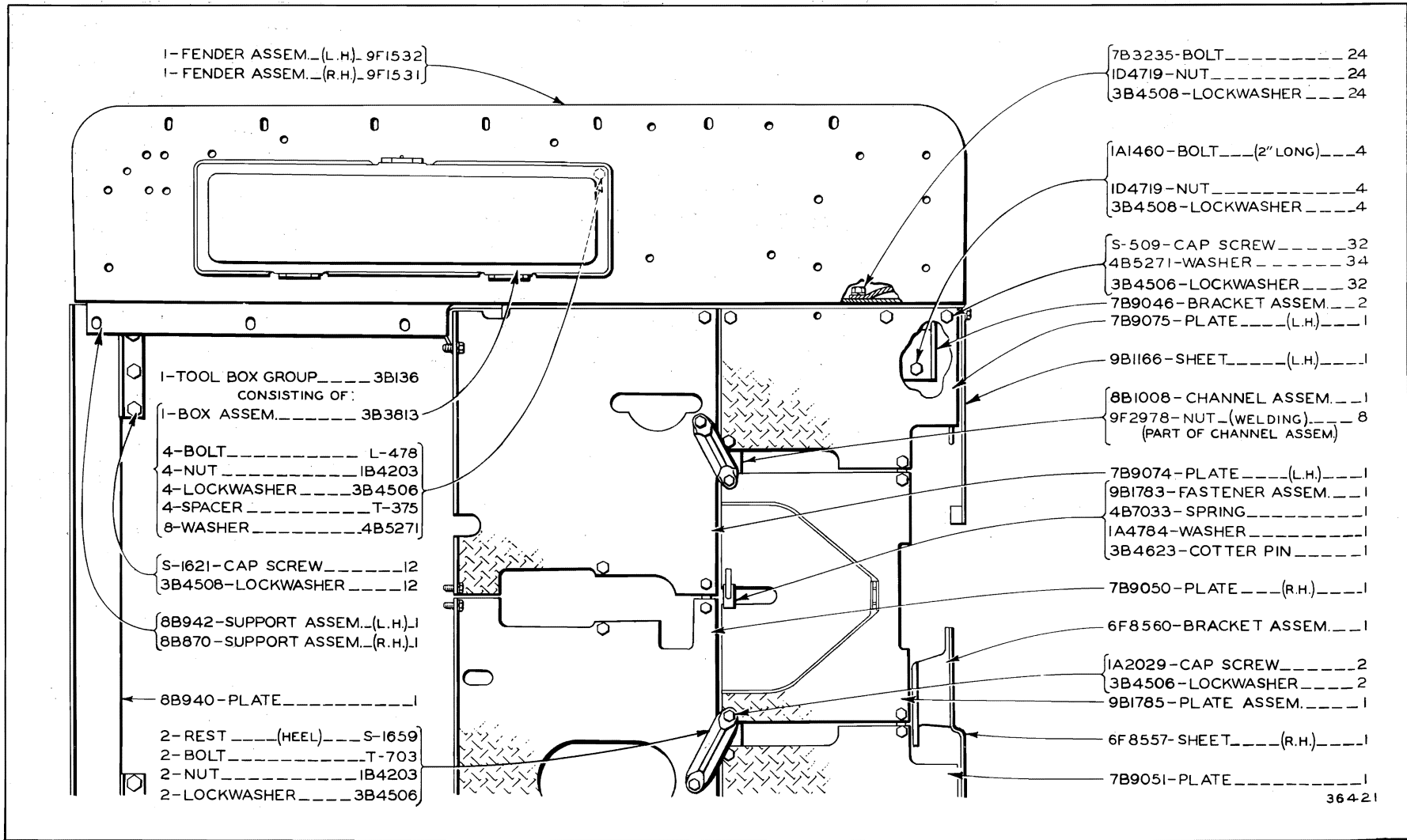
121

FRONT IDLER

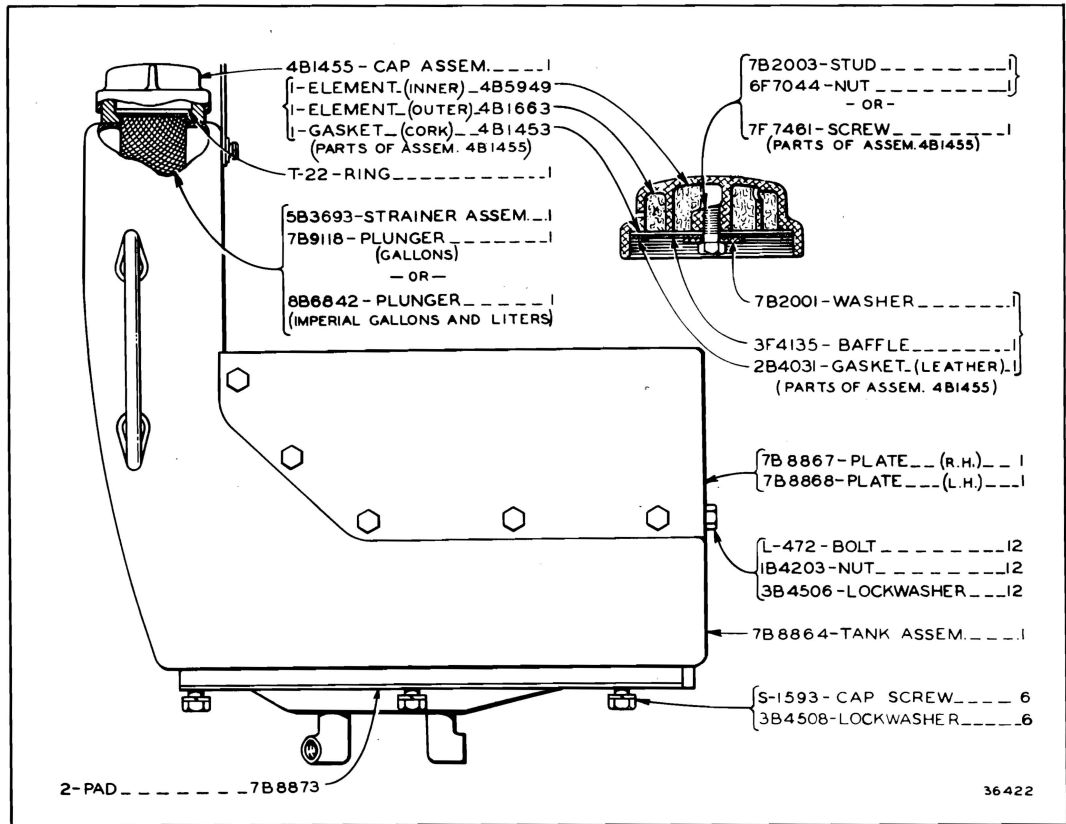
Effective with Serial No. 9U29219
 Refer also to Page 206 for special parts

60752

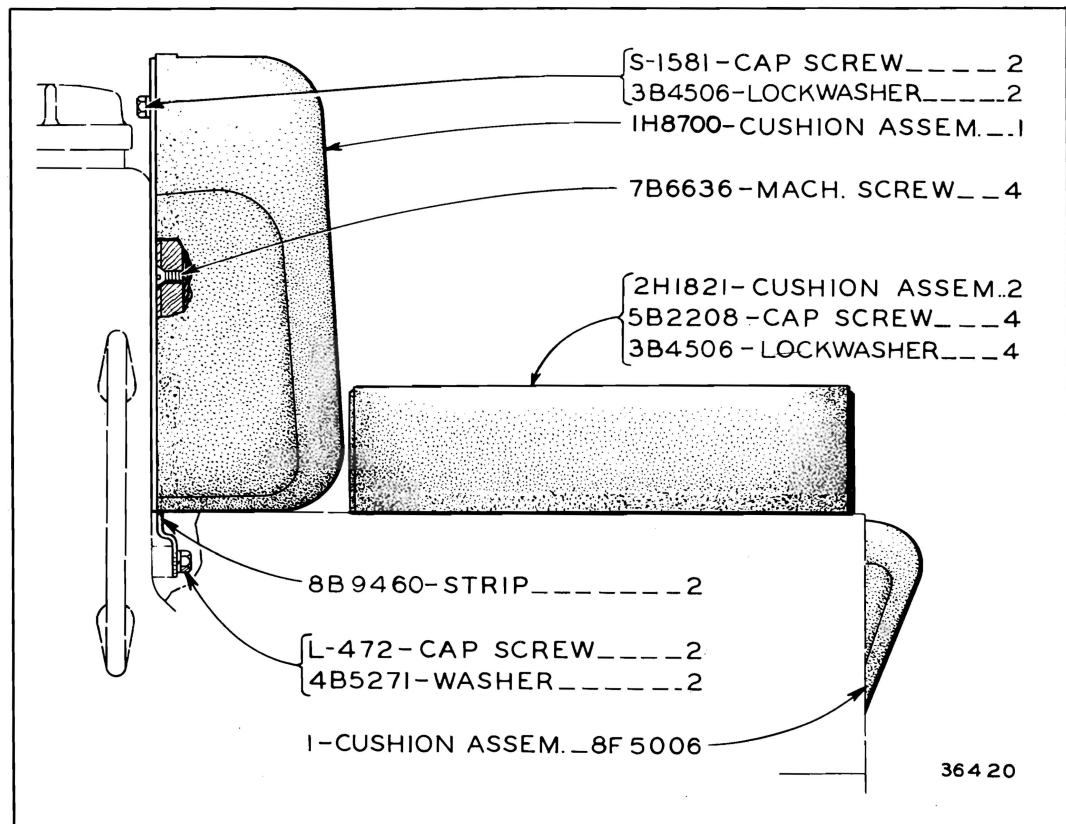
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FENDERS AND TOOL BOX

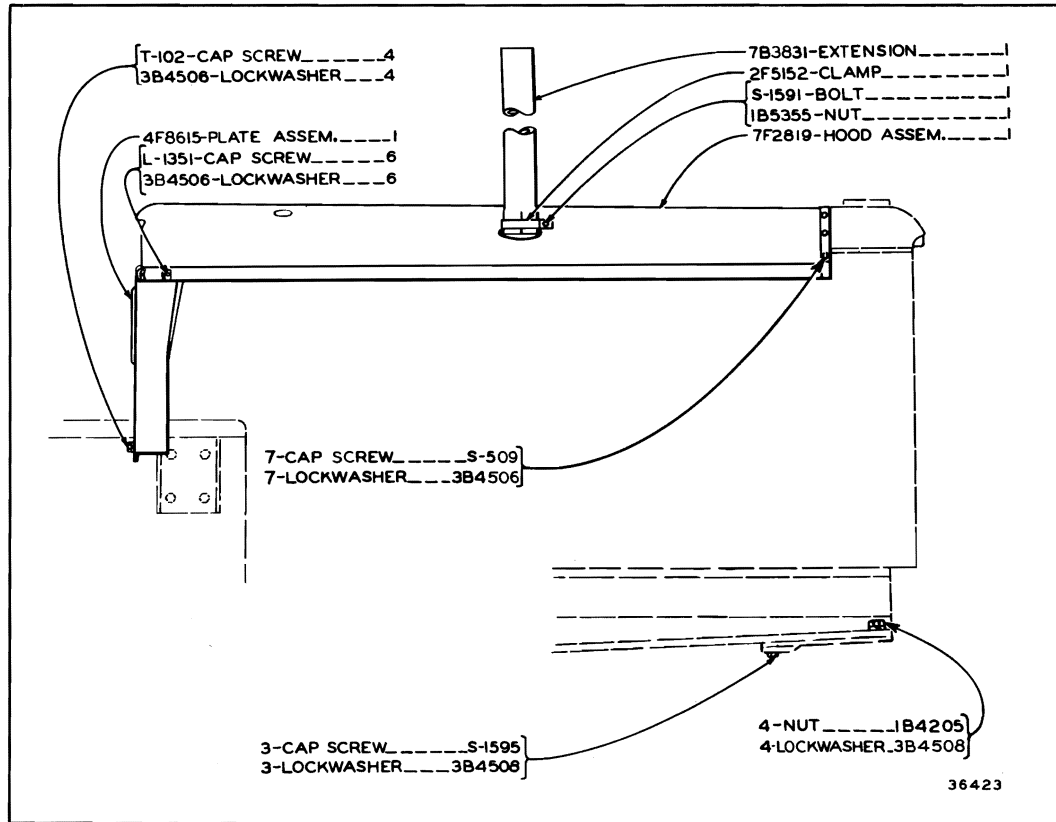


FUEL TANK AND SEAT FRAME
 Serial No. 9U13263 to 9U25236 inclusive
 Refer also to Page 138B for special parts

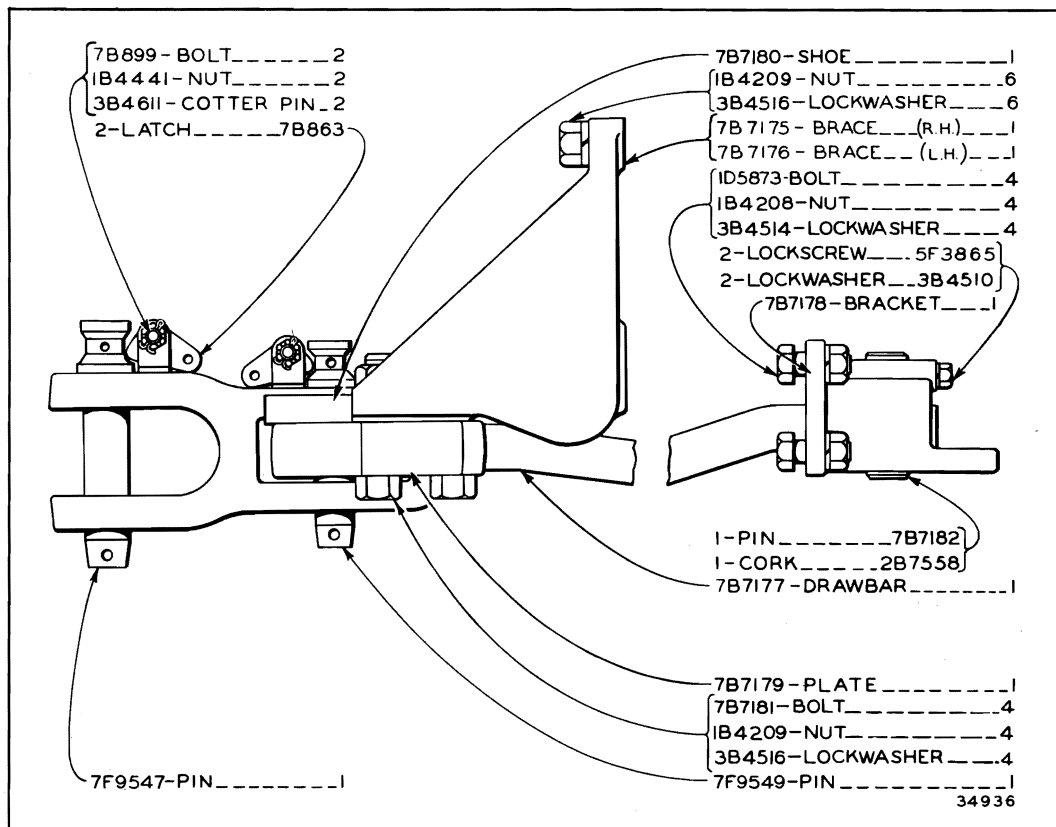


SEAT CUSHION
 Refer also to Page 138B for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

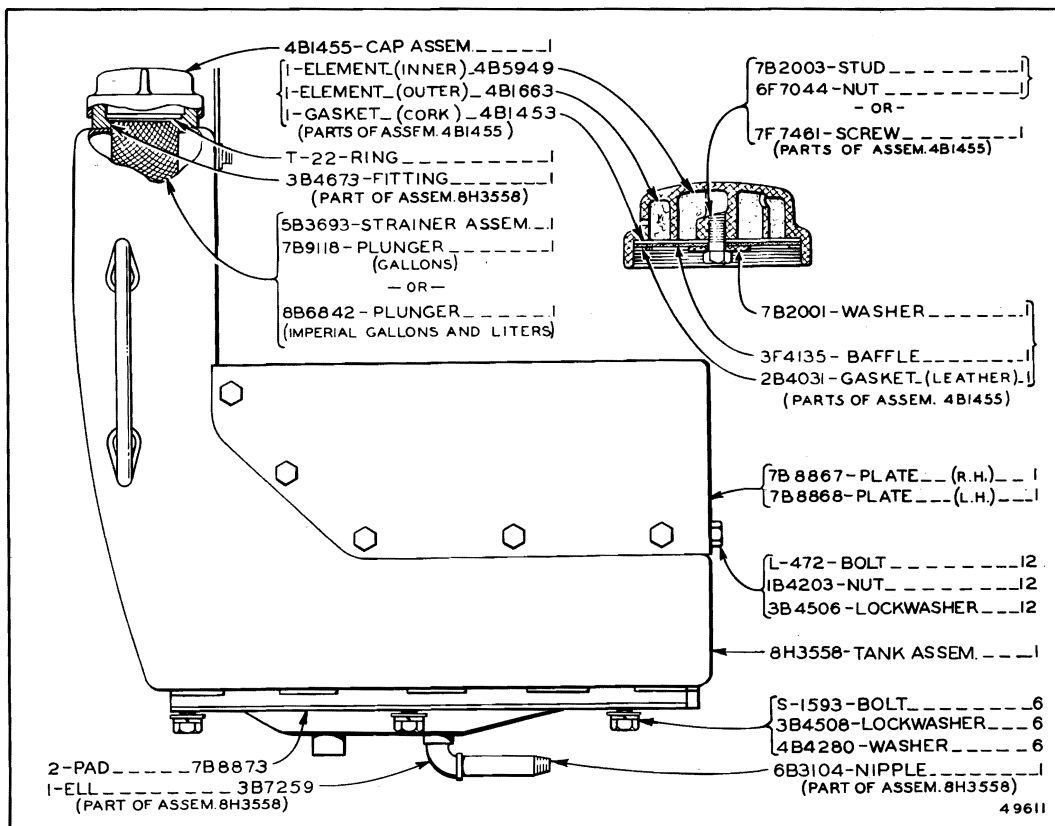


HOOD AND DASH
 Serial No. 9U13263 to 9U25038 inclusive

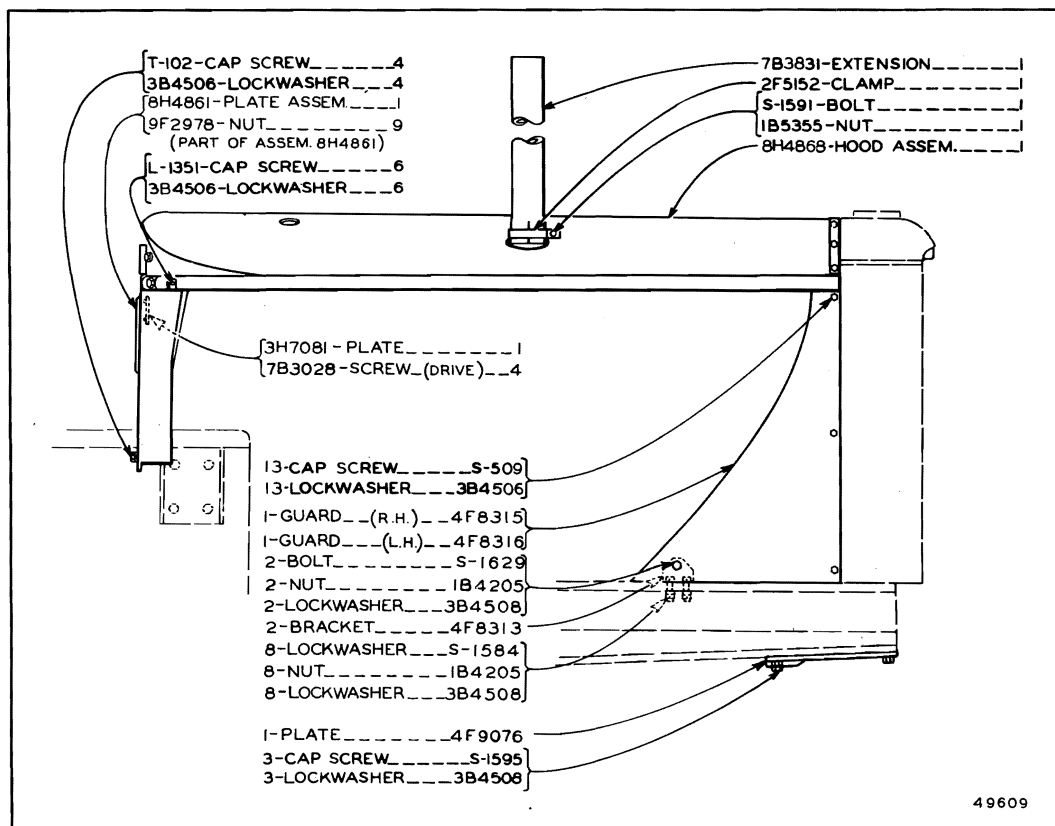


DRAWBAR

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

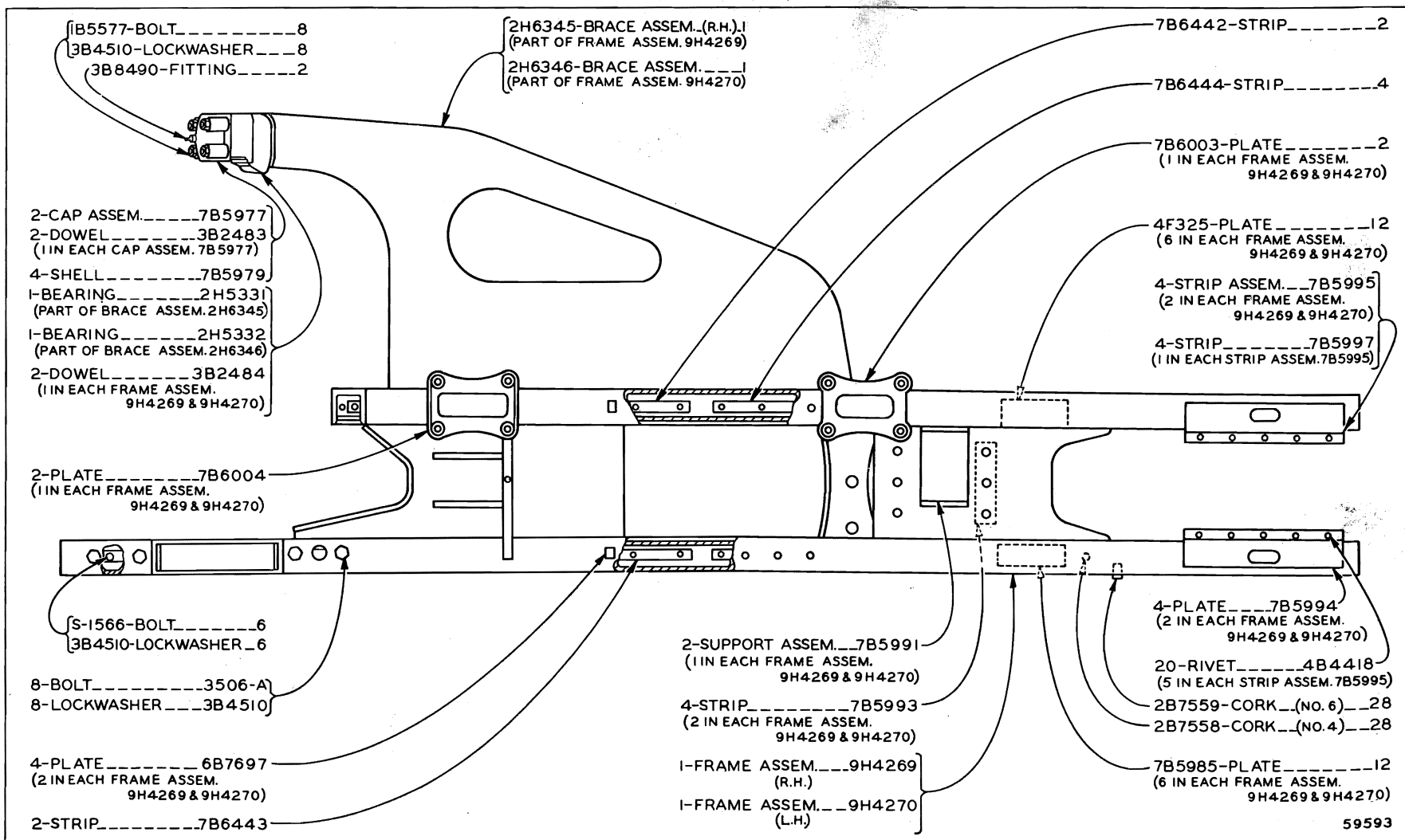


FUEL TANK AND SEAT FRAME
 Effective with Serial No. 9U25237
 Refer also to Page 138B for special parts

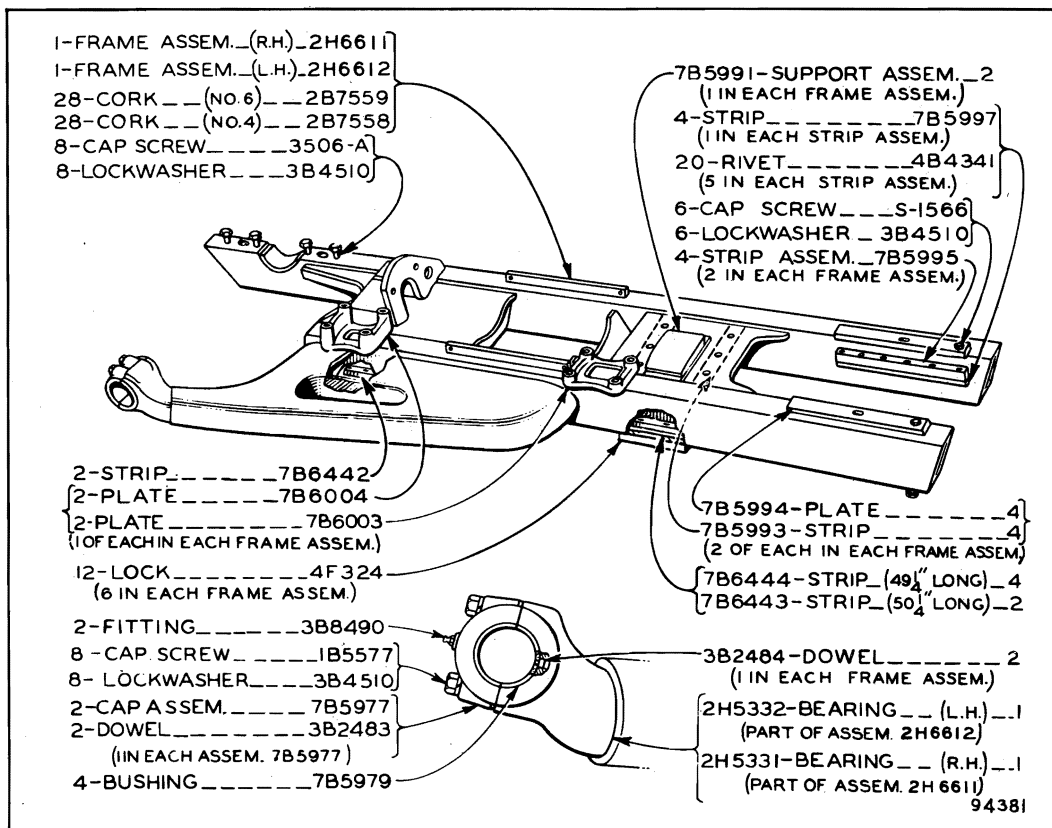


HOOD AND DASH
 Effective with Serial No. 9U25039

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

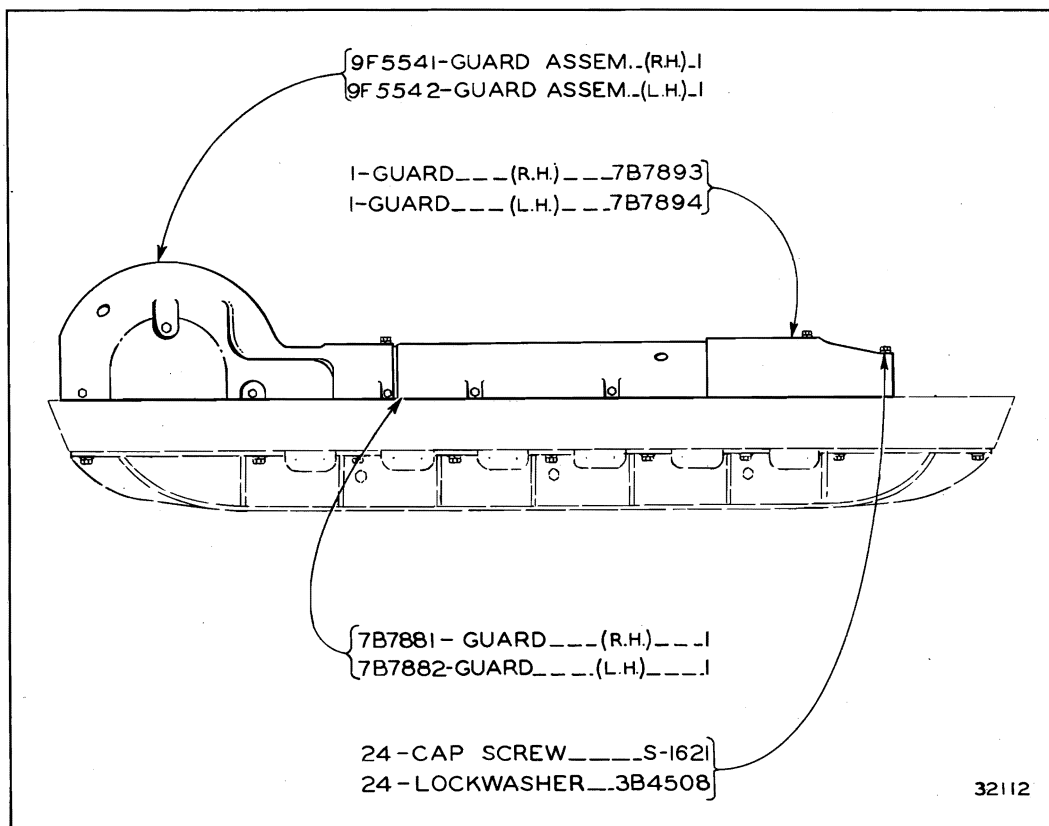


TRACK ROLLER FRAME
Effective with Serial No. 9U28328



TRACK ROLLER FRAME

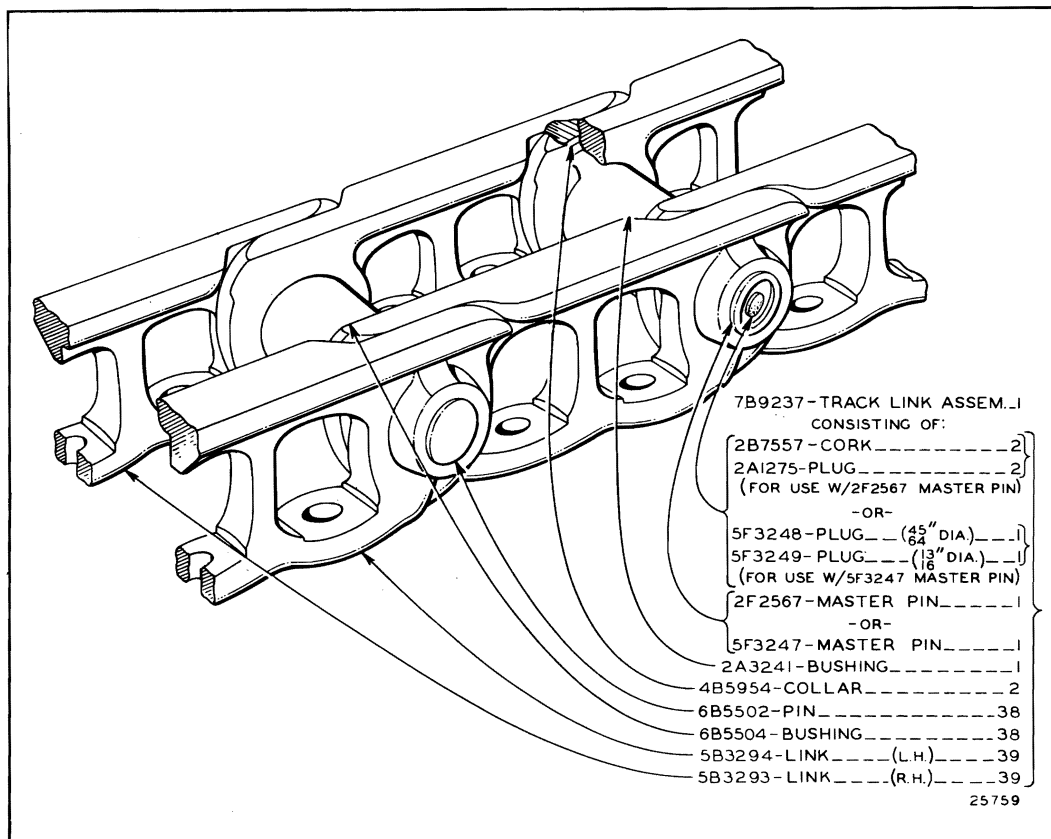
Refer also to Page 209 for special parts



TRACK ROLLER FRAME GUARDS

Refer also to Page 213 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



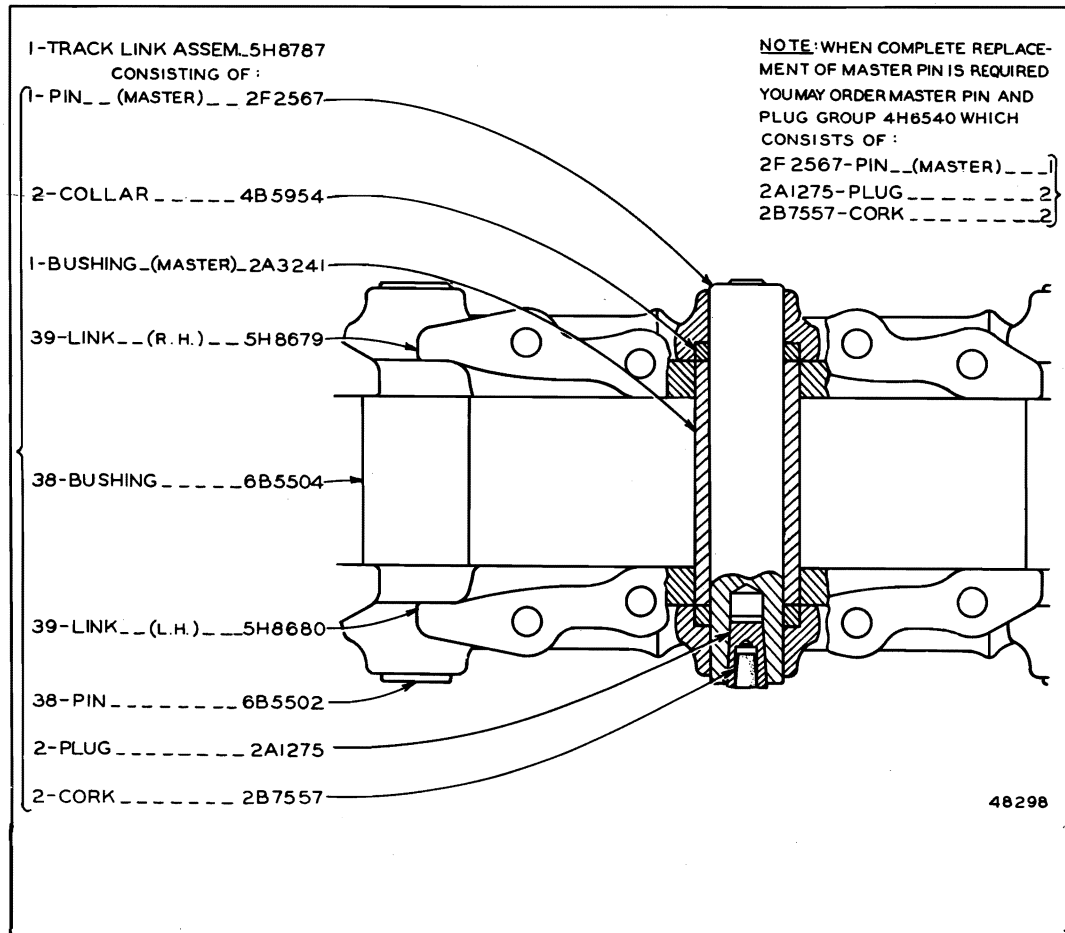
Name	Complete Track Group (Hardware Included) 2 Req'd. per Tractor	Shoe (39 Req'd. For One Track)
16" Grouser Shoe	8B1383	3B248
16" Skeleton Shoe	8B1382	2B7448
16" Flat Shoe	8B1381	2B7314
16" Semi-Skeleton Snow Shoe H.T. (2" Grouser)	8B1379	3B2957 (S.S.—19 Req'd.) 3B2958 (D.S.—20 Req'd.)
16" Semi-Skeleton Snow Shoe H.T. (3" Grouser)	8B1380	6B7194 (S.S.—19 Req'd.) 6B7193 (D.S.—20 Req'd.)
18" Flat Shoe (H.T.) Heavy Duty	1H8135	1H8136
18" Grouser Shoe H.T.	8B1384	3B247
20" Grouser Shoe H.T.	8B1385	3B254
24" Grouser Shoe H.T.	8B1386	3B249
2F1009 Track Shoe Bolt—156 Req'd. for One Track 2B9512 Nut (Used with 2F1009) 3B4509 Lockwasher (Used with 2F1009) H.T. = Heat Treated. S.S. = Single Spike. D.S. = Double Spike.		

TRACK GROUPS (2 Groups Required)

Serial No. 9U13263 to 9U20667 inclusive

Note: 8B755 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available. Refer also to Pages 204 and 205 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



Name	Complete Track Group (Hardware Included) 2 Req'd. per Tractor	Shoe (39 Req'd. for One Track)
16" Grouser Shoe	5H8901	3B248
16" Skeleton Shoe	5H8900	2B7448
16" Semi-Skeleton Snow Shoe 2" Grouser	5H8899	3B2957 (S.S.—19 Req'd.) 3B2958 (D.S.—20 Req'd.)
16" Semi-Skeleton Snow Shoe 3" Grouser	5H8894	6B7194 (S.S.—19 Req'd.) 6B7193 (D.S.—20 Req'd.)
18" Flat Shoe	5H8873	1H8136
18" Grouser Shoe	5H8905	3B247
20" Grouser Shoe	5H8903	3B254
24" Grouser Shoe	5H8902	3B249
2F1009 Track Shoe Bolt—156 Req'd. for One Track 2B9512 Nut (Used with 2F1009) S.S. = Single Spike D.S. = Double Spike		

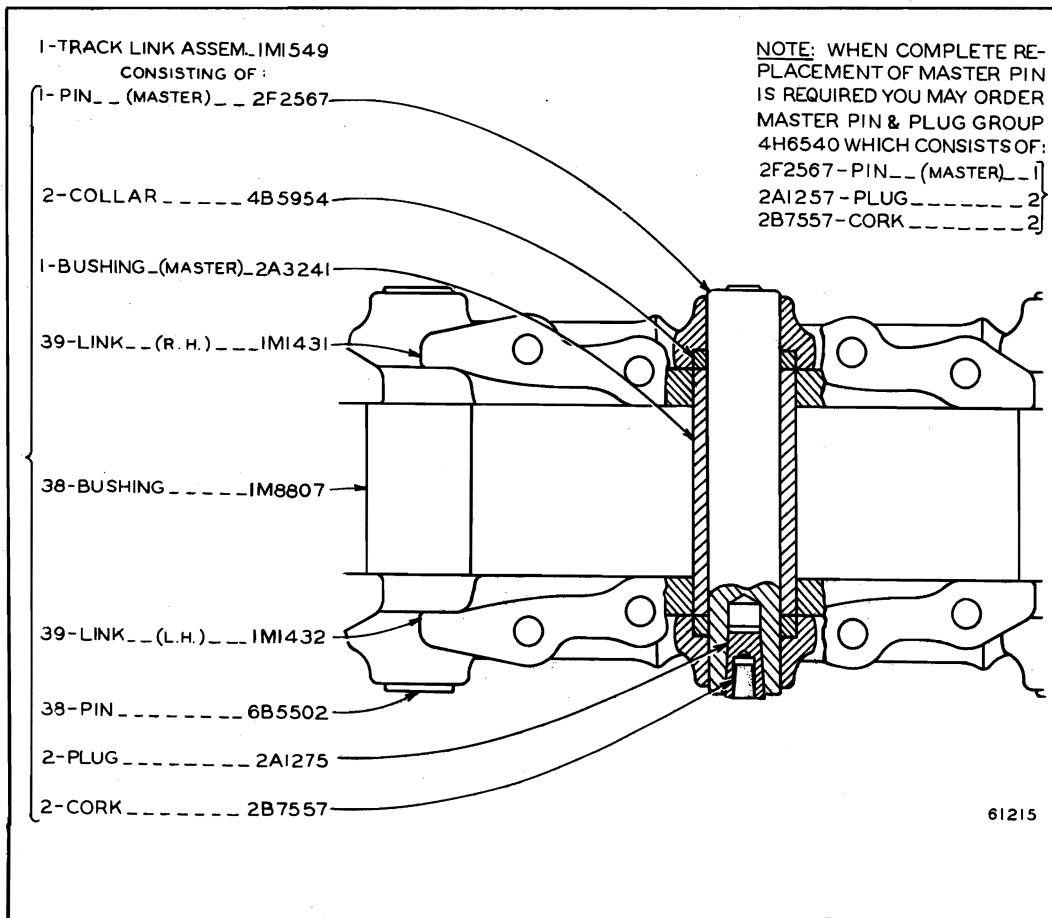
TRACK GROUPS—2 Groups Required

Serial No. 9U20668 to 9U27944 inclusive

Note: 1M9025 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available. Refer also to Pages 204 through 205 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



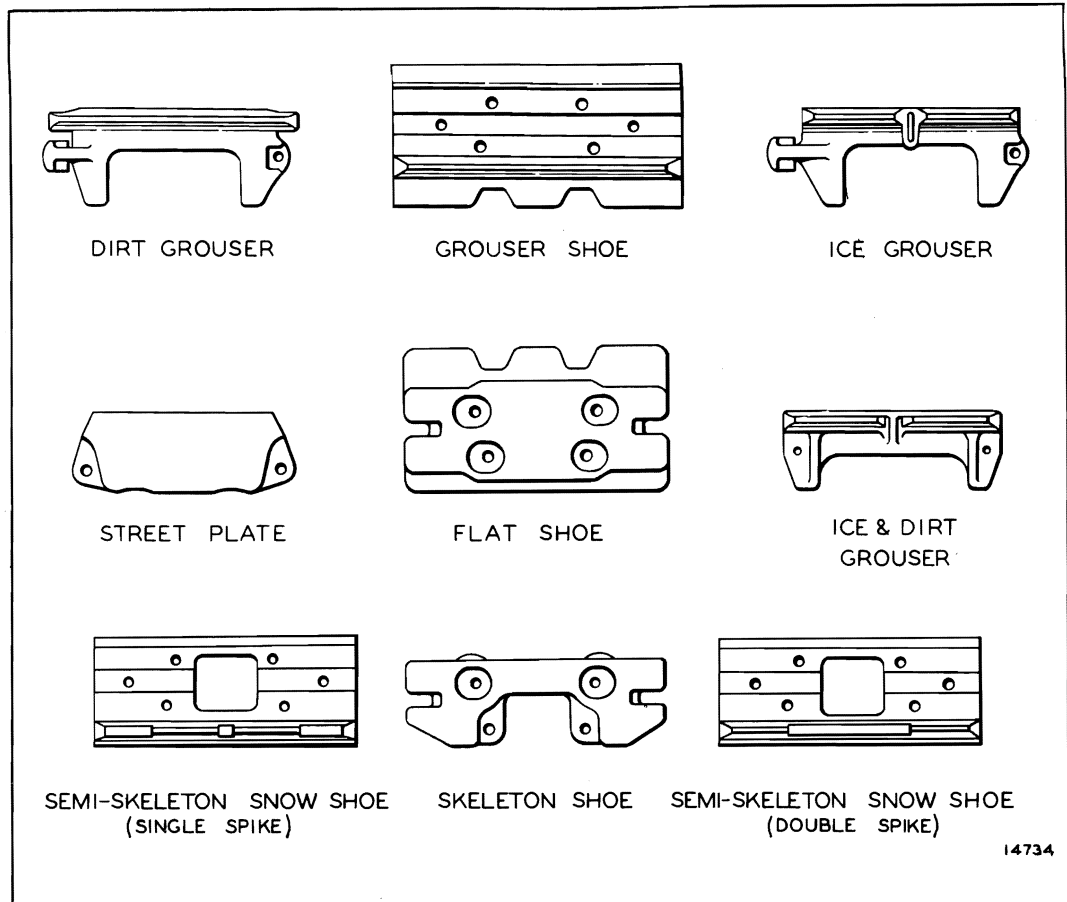


Name	Complete Track Group (Hardware Included) 2 Req'd. per Tractor)	Shoe (39 Req'd. for One Track)
16" Grouser Shoe	IMI527	IM3017
16" Skeleton Shoe	IMI610	1M3022
18" Flat Shoe	IMI588	IM3014
18" Grouser Shoe	IMI608	IM3021
20" Grouser Shoe	IM4442	IM4440
24" Grouser Shoe	IM4445	IM4441
7H3597 Track Shoe Bolt—156 Req'd. for One Track IMI408 Nut (Used with 7H3597)		

TRACK GROUPS—2 Required

Effective with Serial No. 9U27945. Note: 1M9025 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available. Refer also to Pages 204 through 205 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



Name	Group Numbers (Hardware Included)		Grouser or Street Plate			
	Full Set	Half Set	Part Number	Full Set Quantity	Half Set Quantity	For Use on Track Shoes
Ice & Dirt Grouser	8B3203	8B3204	4B5395	78	40	3B247, 3B248, 3B249, 3B254, 3B2957, 3B2958
Street Plate	8B3145	8B3146	3B325	78	40	
Ice Grouser	8B3198	8B3199	2B7437 R.H. 2B7438 L.H.	39 39	20 20	2B7314 & 2B7448
Dirt Grouser	8B3201	8B3202	2B7357 R.H. 2B7358 L.H.	39 39	20 20	2B7314

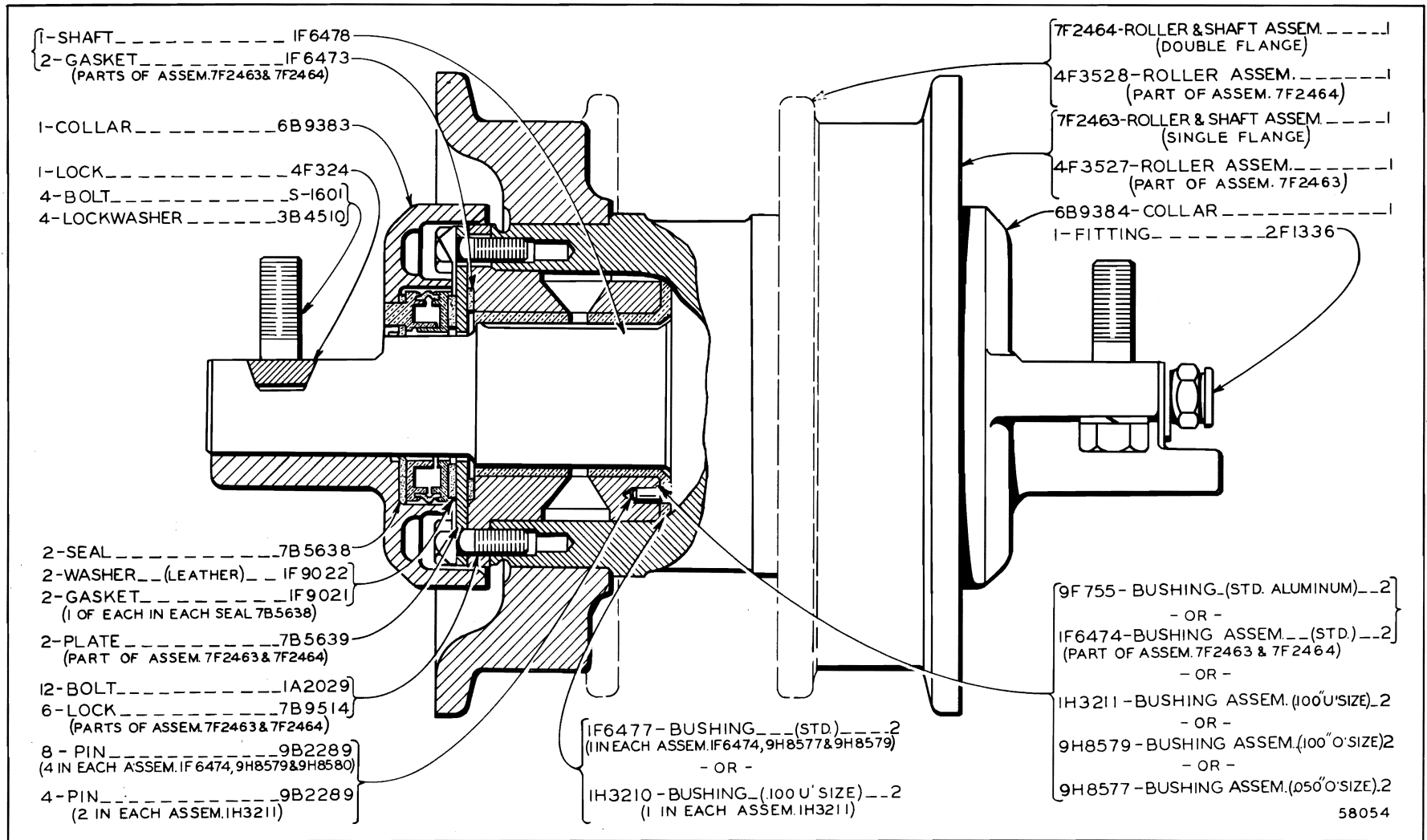
- 2A3223 Bolt—2 Req'd. for each Grouser 4B5395
- S-1603 Bolt—2 Req'd. for each Street Plate 3B325
- 1B4205 Nut (Used with 2A3223 & S-1603)
- 3B4508 Lockwasher (Used with 2A3223 & S-1603)
- S-1844 Bolt—1 Req'd. for each Grouser 2B7357, 2B7358, 2B7437 & 2B7438
- 1B4331 Nut (Used with S-1844)
- 15057 Washer (Used with S-1844)
- 3B4512 Lockwasher (Used with S-1844)

TRACK SHOES, GROUSERS AND STREET PLATES

Refer also to Pages 204 and 205 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



4F3521 TRACK ROLLER GROUP—Single Flange—4 Groups Required
 4F3522 TRACK ROLLER GROUP—Double Flange—8 Groups Required

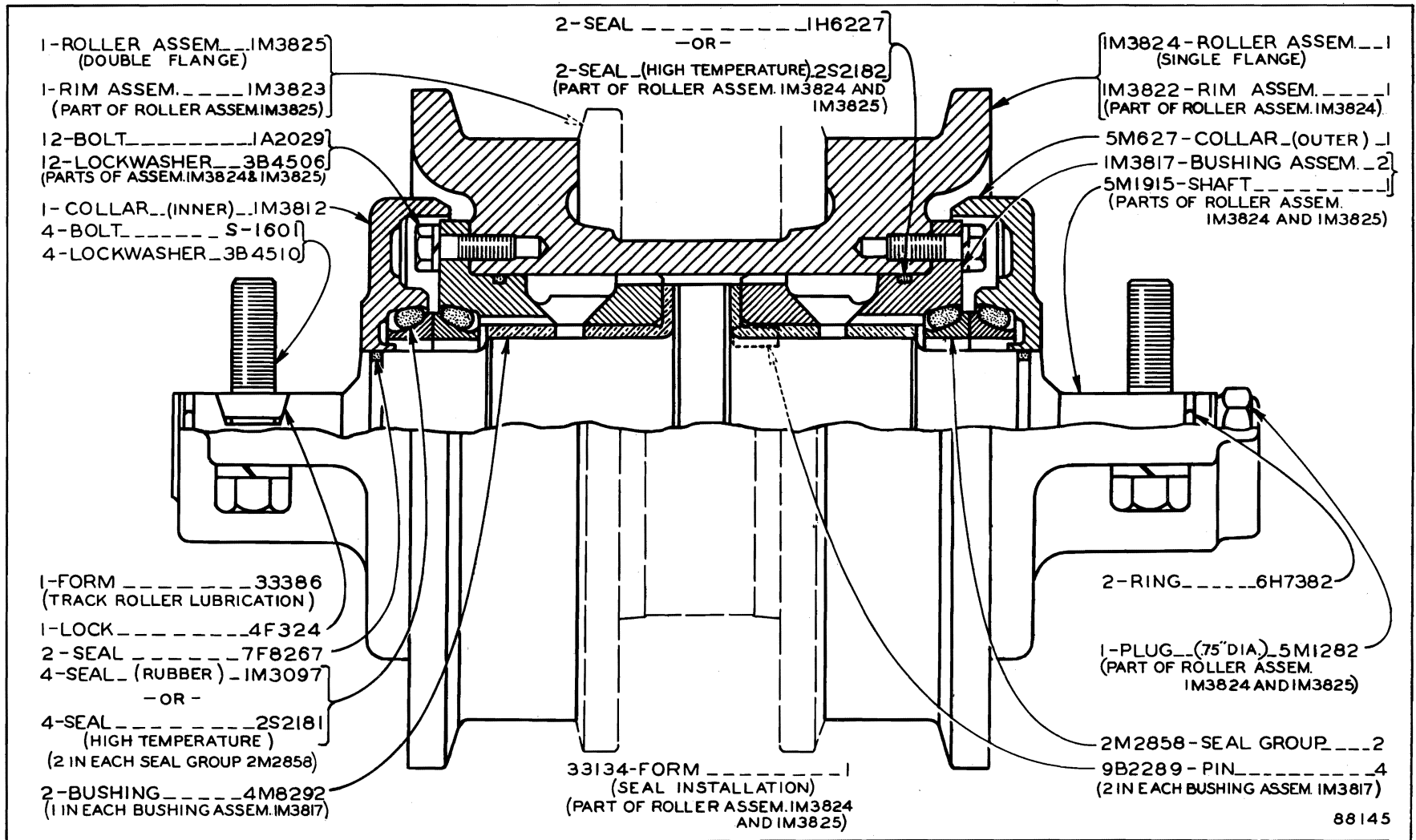
Serial No. 9U13263 to 9U29218 inclusive. Also part of 9F3730 and 7H3784 Seven Roller Track Roller Frame Groups shown on Pages 210 and 211
 Only separate parts serviced. Note: 9H9482 Relief Valve is available, see Page 226



ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

CLUTCH, TRANSMISSION AND CHASSIS

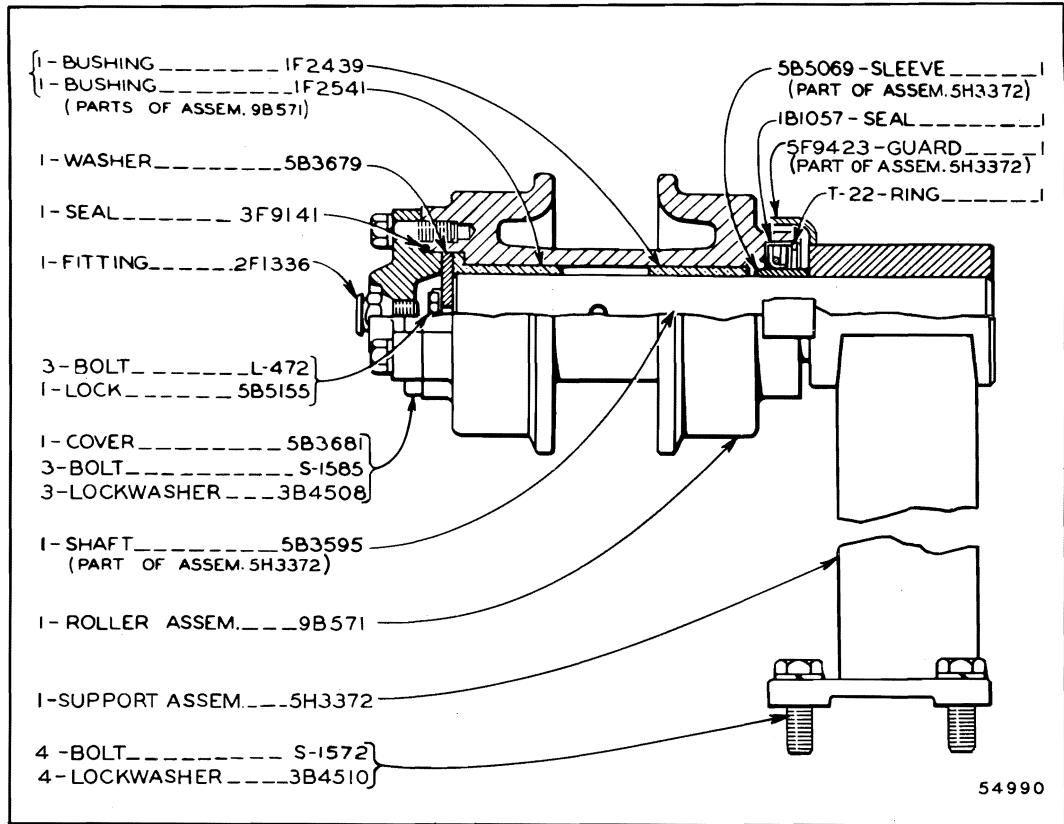
129



IM3826 TRACK ROLLER GROUP—Single Flange—4 Groups Required
 IM3827 TRACK ROLLER GROUP—Double Flange—8 Groups Required

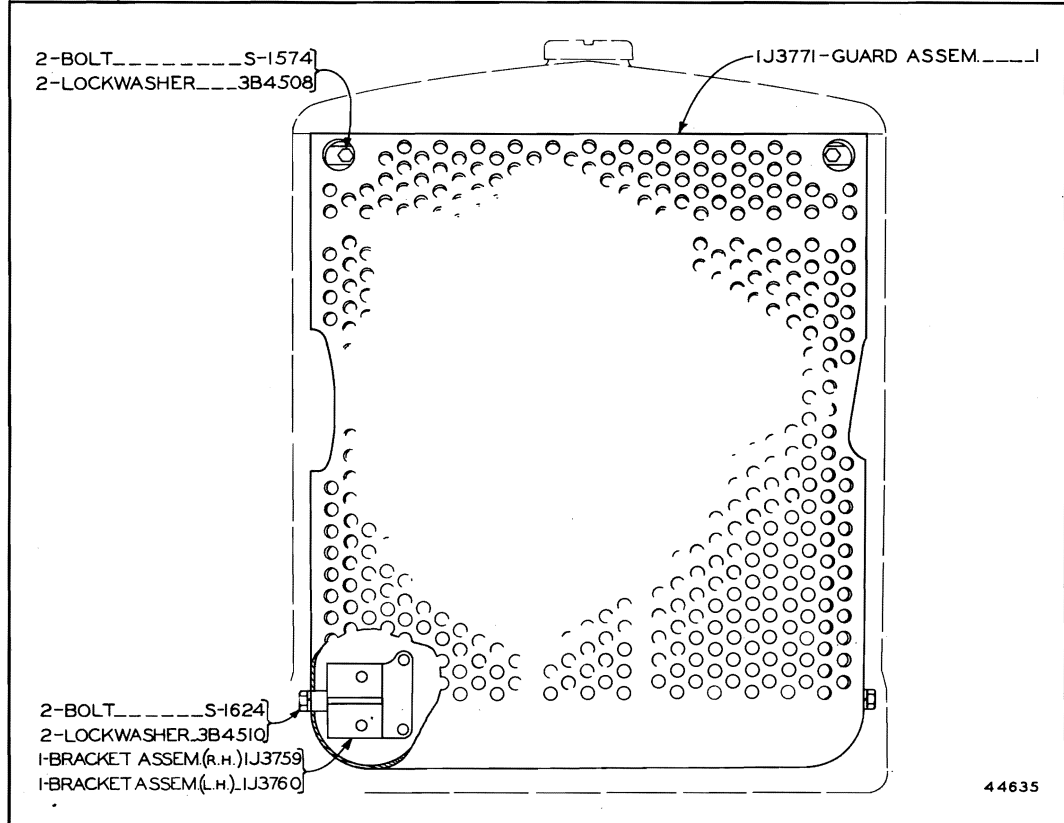
Effective with Serial No. 9U29219

Also part of 4M647 Seven Roller Track Roller Frame Group shown on Page 210A



9B572 TRACK CARRIER ROLLER GROUP—4 Groups Required

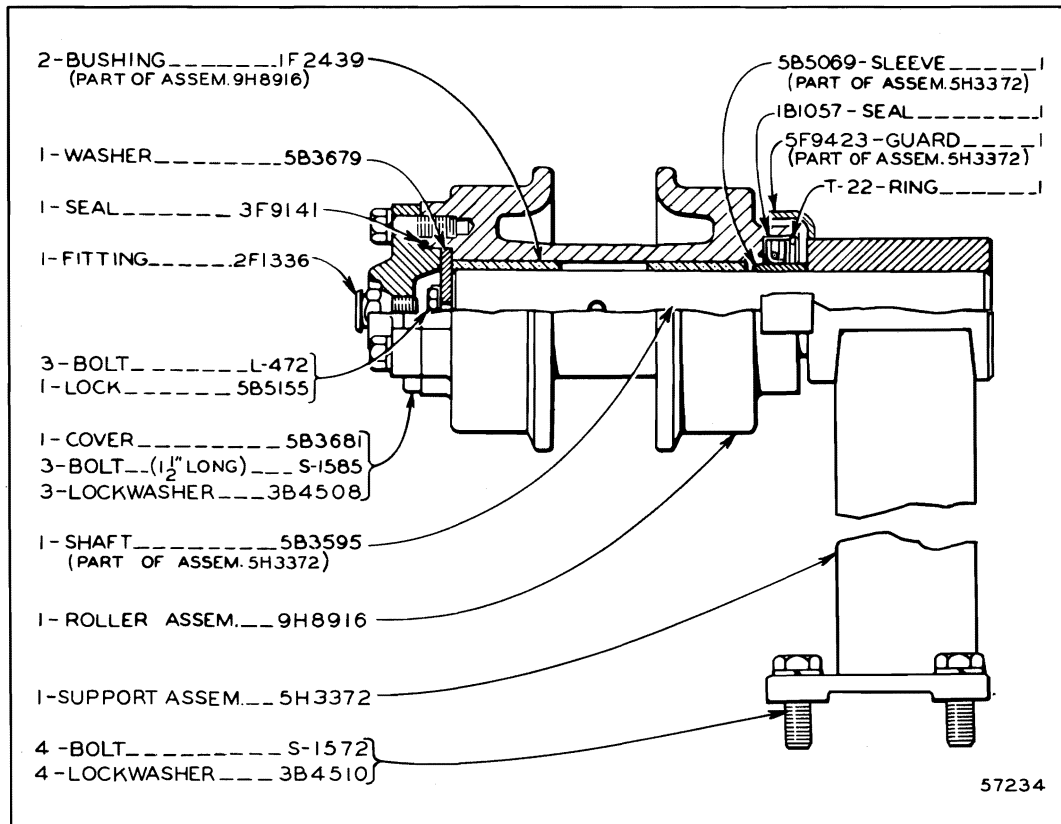
Serial No. 9U13263 to 9U27799 inclusive
 Refer also to Pages 212 and 213 for special parts



IJ3753 RADIATOR GUARD GROUP

For use with No. 44 Hydraulic Control

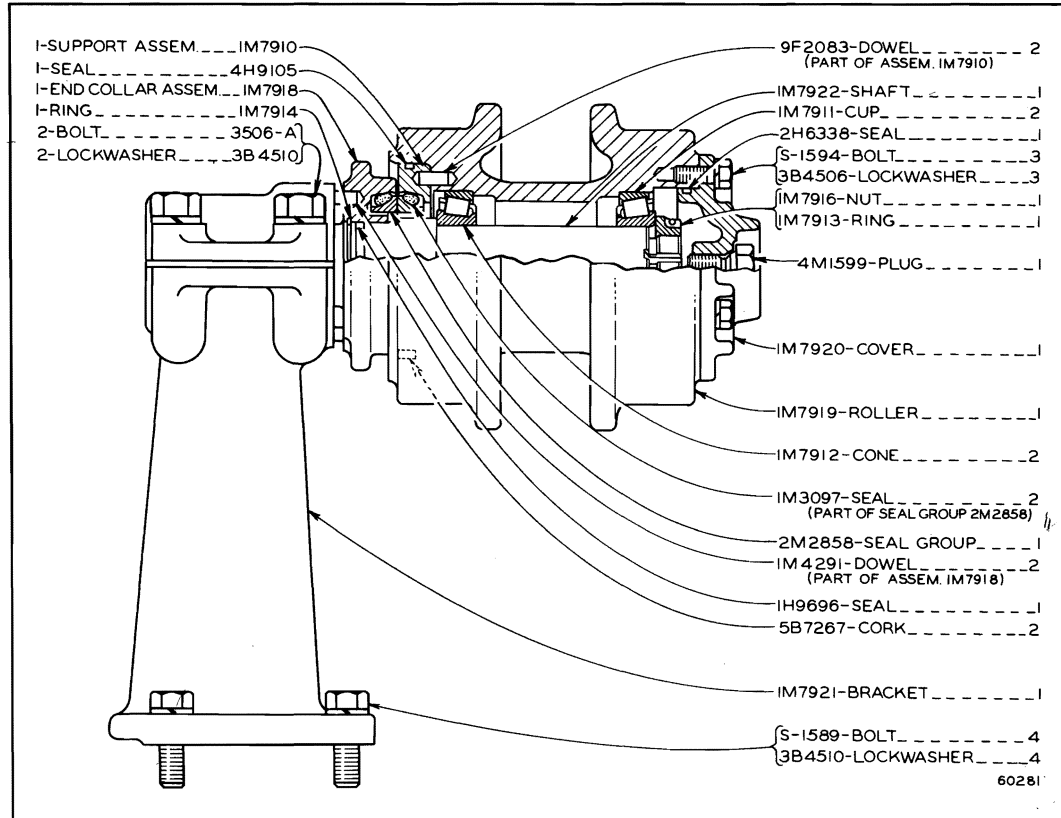
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



9B572 TRACK CARRIER ROLLER GROUP—4 Groups Required

Serial No. 9U27800 to 9U29218 inclusive

Refer also to Pages 212 and 213 for special parts

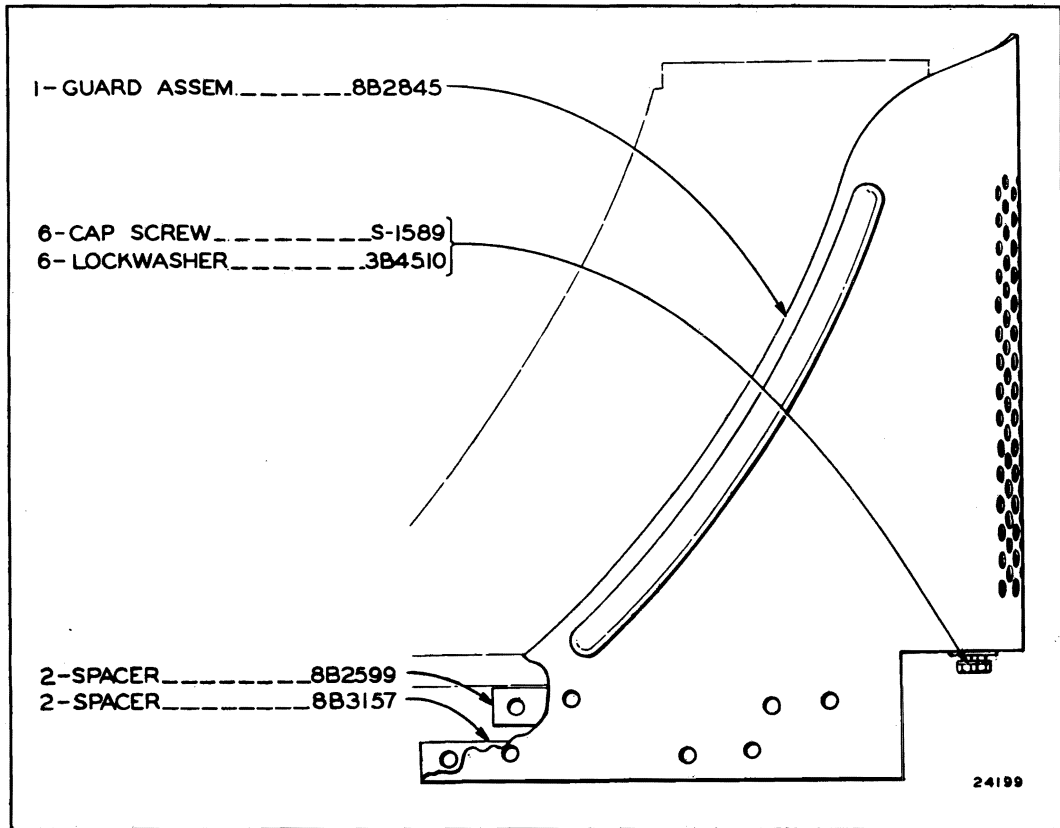


IM7923 TRACK CARRIER ROLLER GROUP—4 Groups Required

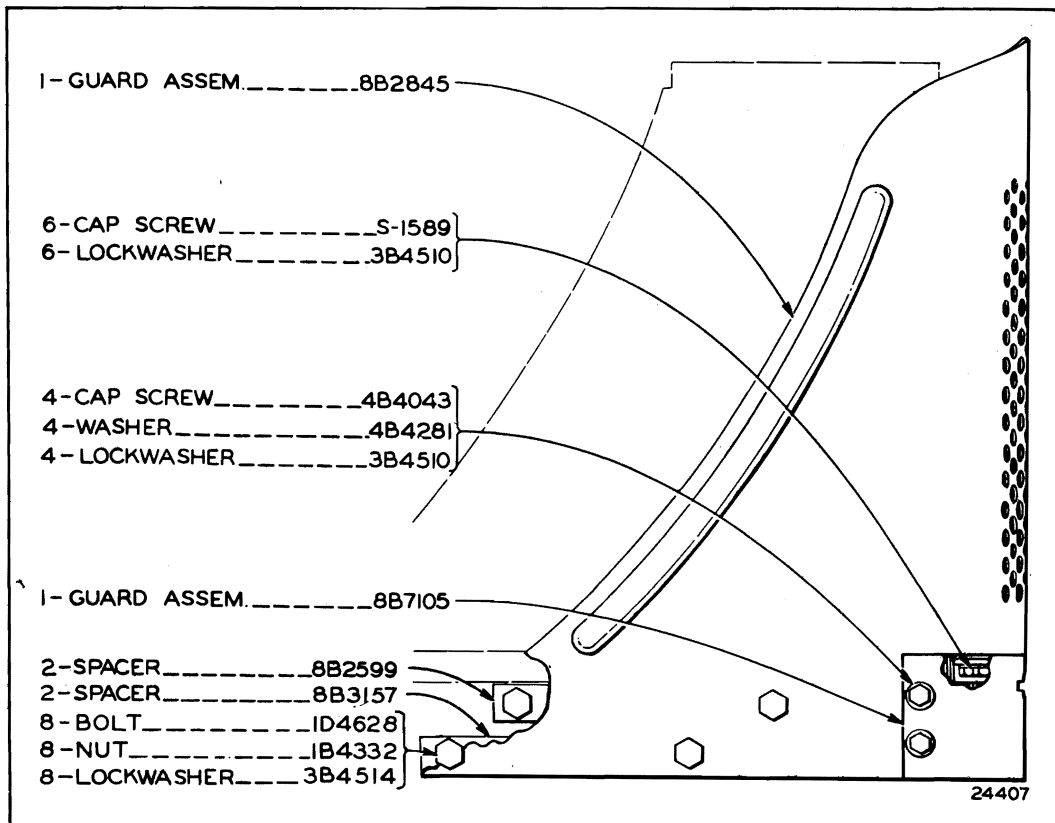
Effective with Serial No. 9U29219

Refer also to Page 210B for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

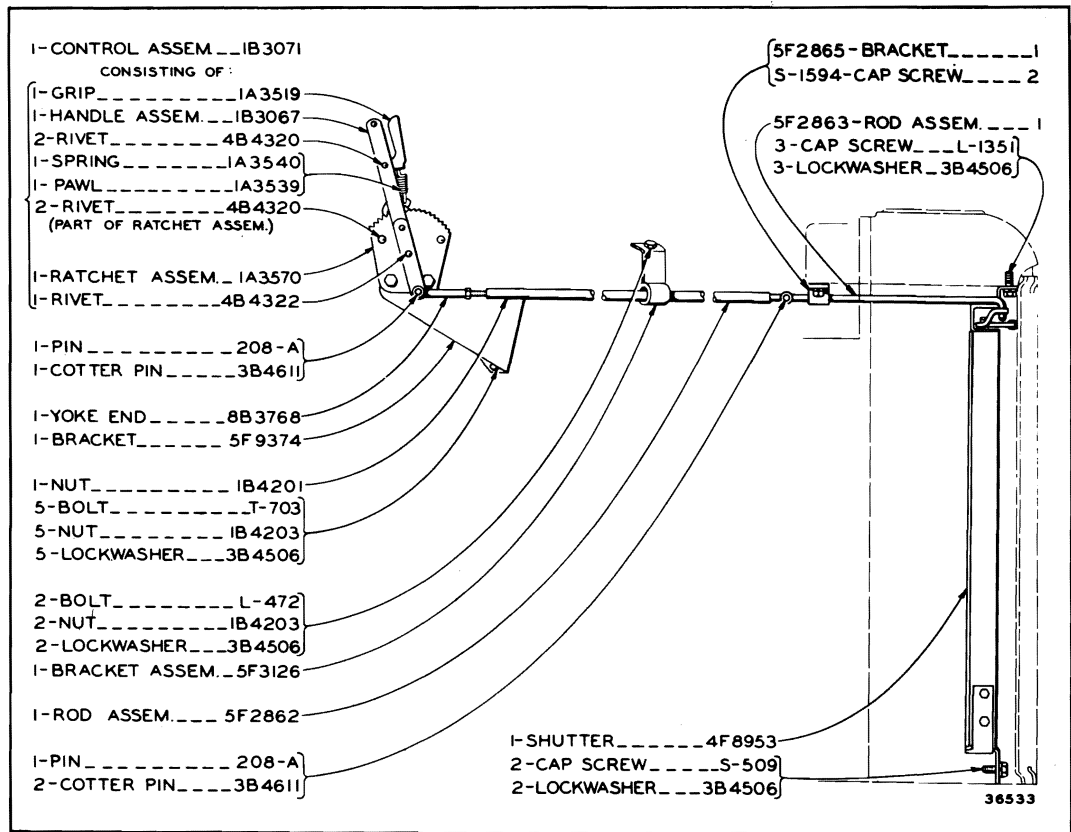


8B2846 RADIATOR GUARD GROUP
For use with Bumper

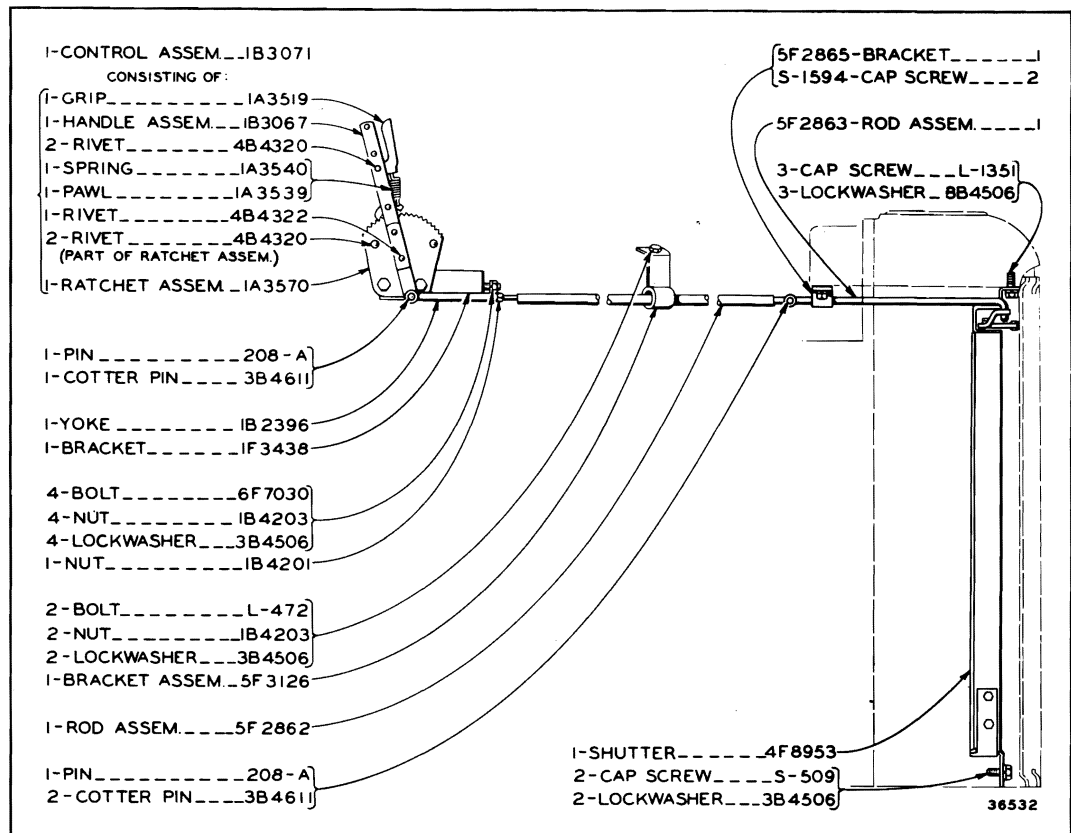


8B7106 RADIATOR GUARD GROUP
For use without Bumper

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

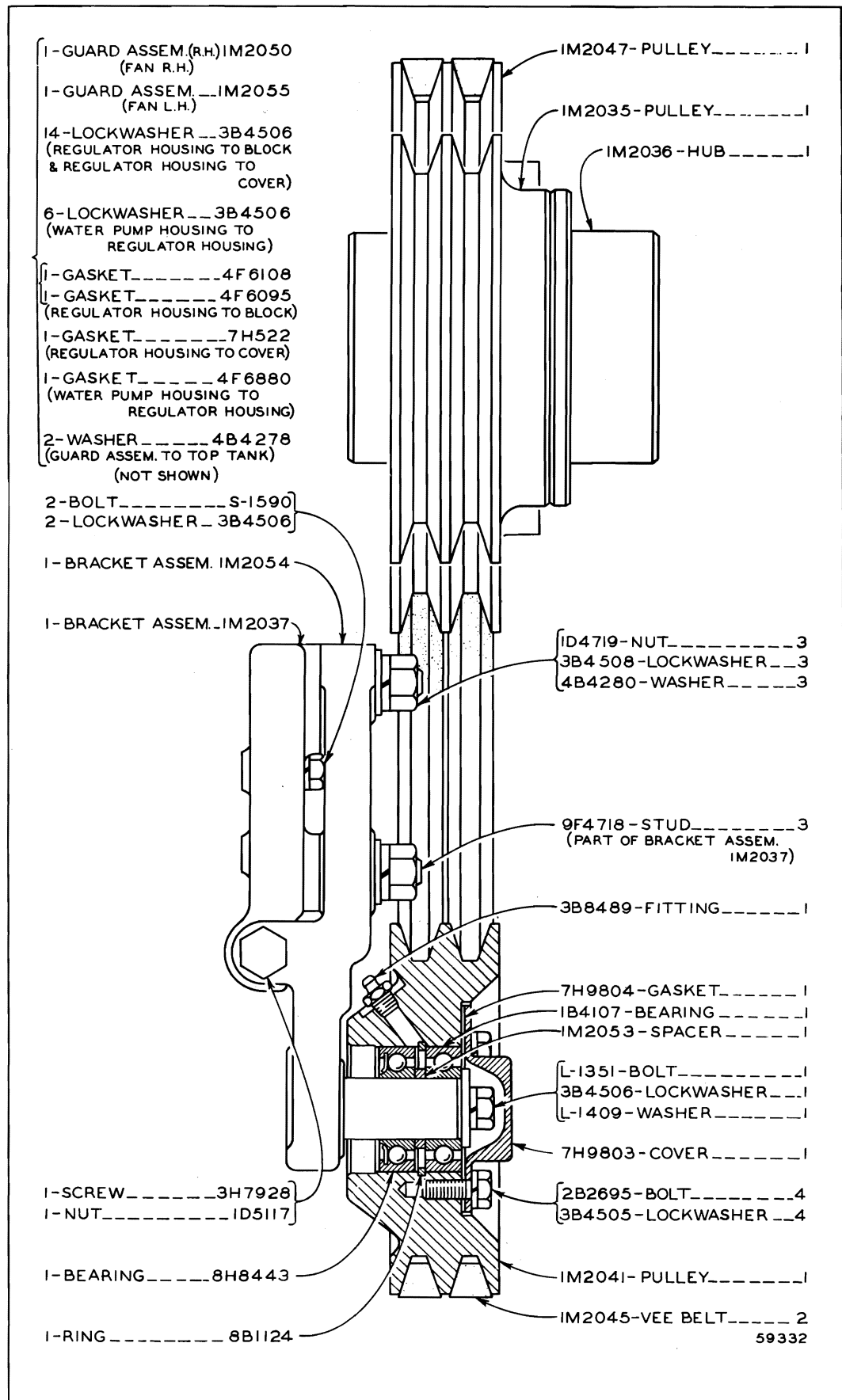


4F9123 RADIATOR SHUTTER GROUP
For use without Cab



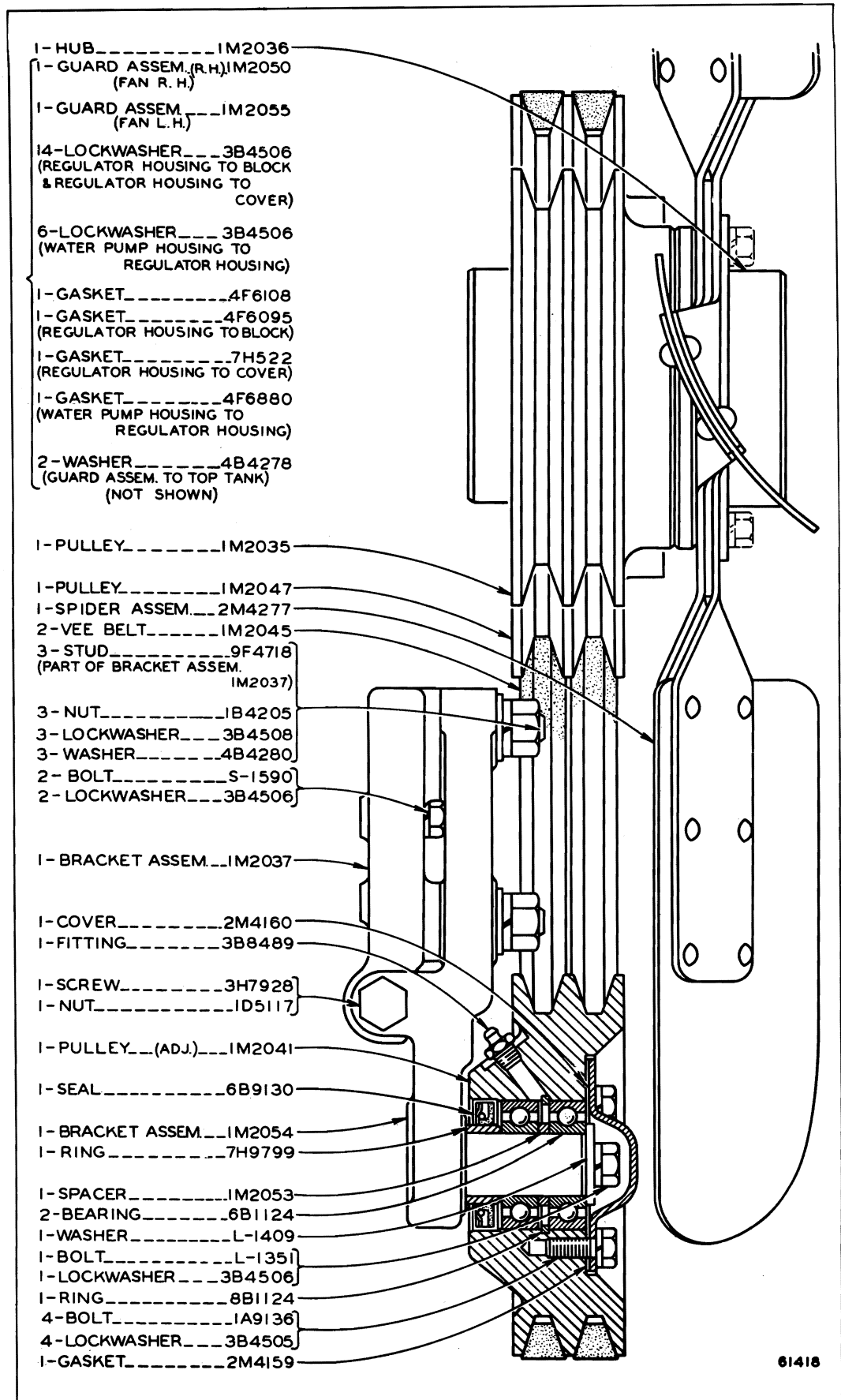
5F4587 RADIATOR SHUTTER GROUP
For use with Cab

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



1M2042 BELT TIGHTENER GROUP—Field Installation
 Serial No. 9U13263 to 9U28310 inclusive
 FOR USE WITH BLOWER FAN

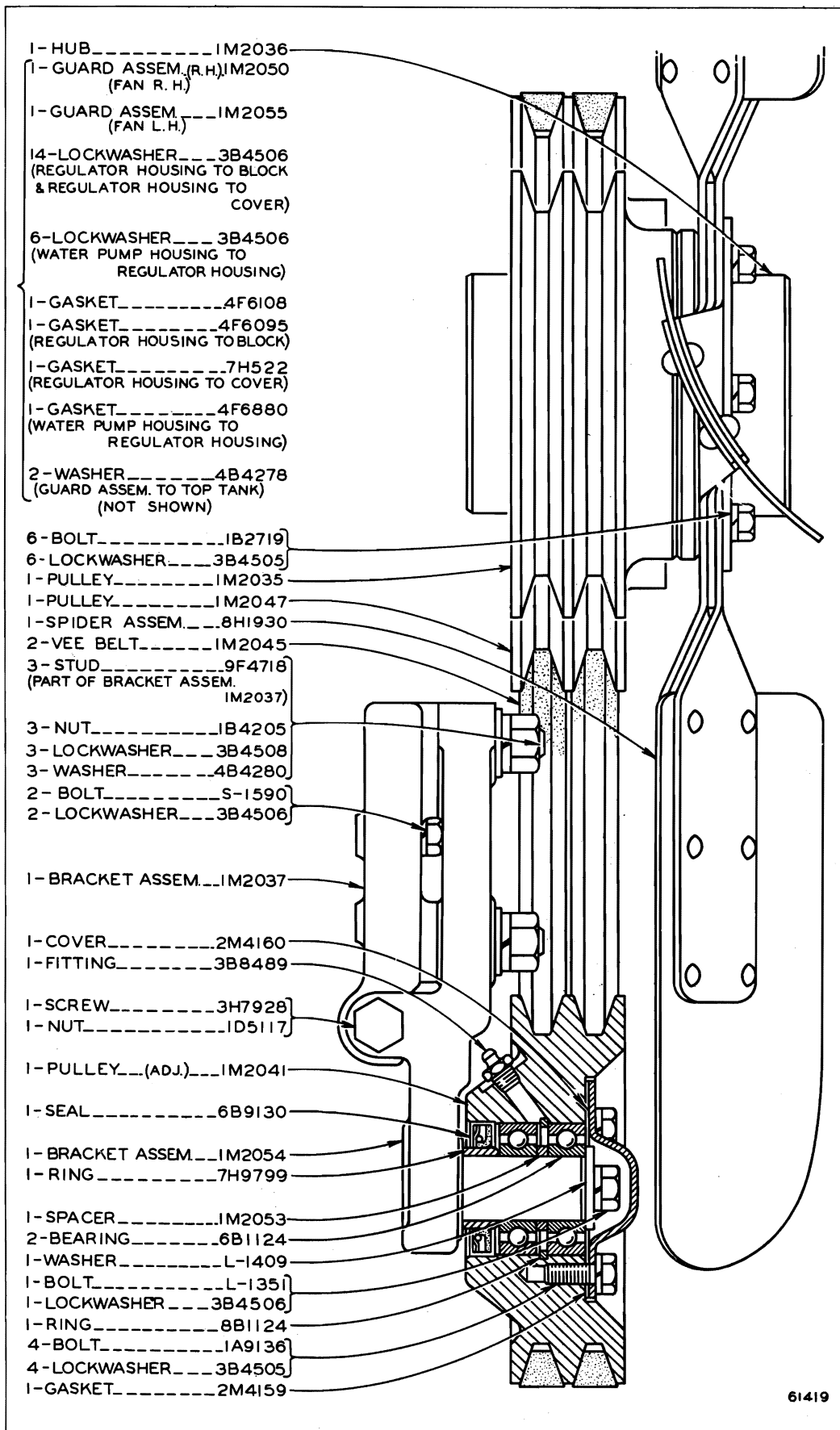
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



61418

IM2042 BELT TIGHTENER GROUP—Field Installation—Second Type
 Serial No. 9U13263 to 9U28310
 For use with Blower Fan

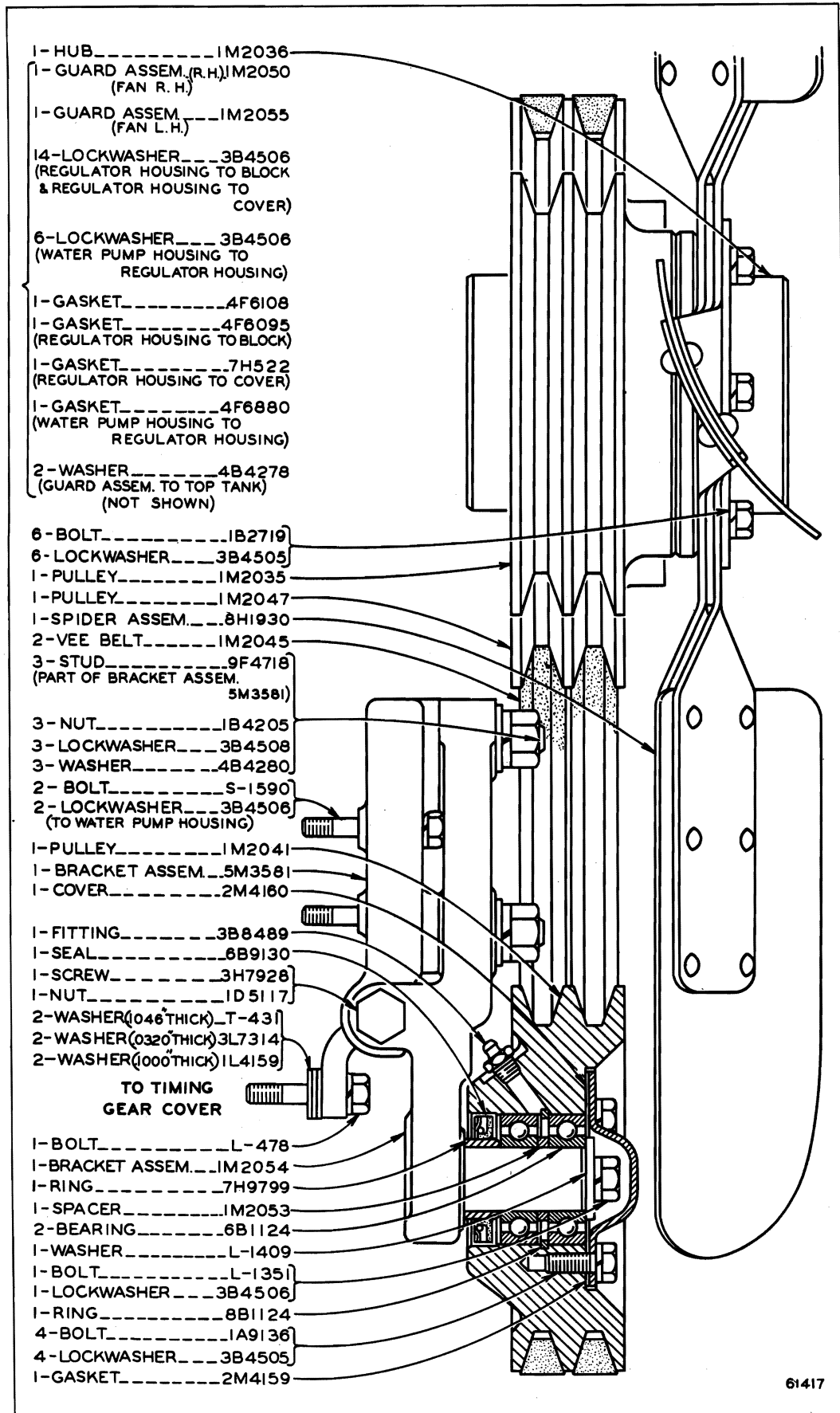
PARTS CATALOG INSERT



61419

IM2042 BELT TIGHTENER GROUP—Field Installation—Third Type
 Serial No. 9U13263 to 9U28310 inclusive
 For use with Blower Fan

PARTS CATALOG INSERT

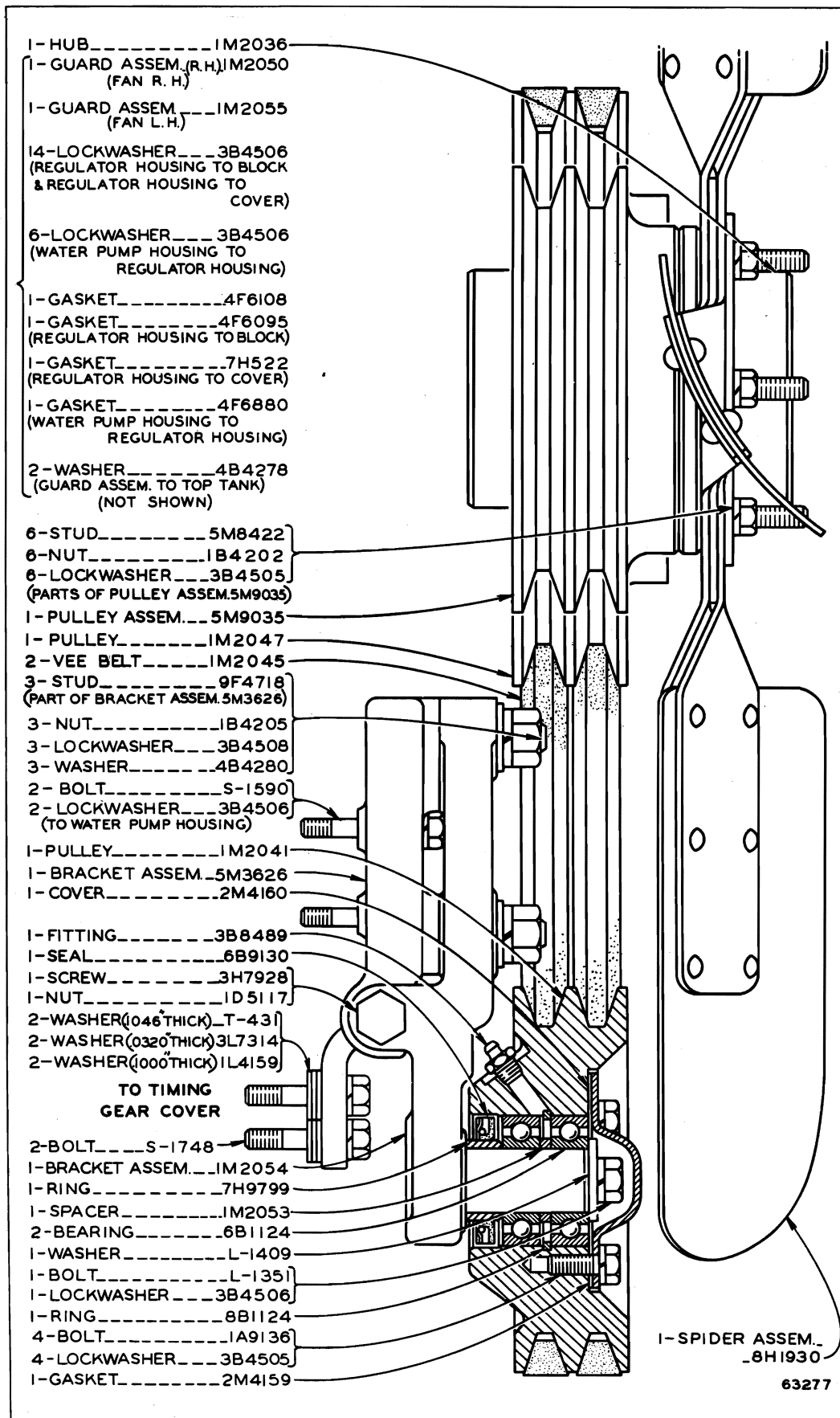


- 1-HUB.....IM2036
- 1-GUARD ASSEM.(R.H.)IM2050
(FAN R.H.)
- 1-GUARD ASSEM.....IM2055
(FAN L.H.)
- 14-LOCKWASHER...3B4506
(REGULATOR HOUSING TO BLOCK
& REGULATOR HOUSING TO
COVER)
- 6-LOCKWASHER...3B4506
(WATER PUMP HOUSING TO
REGULATOR HOUSING)
- 1-GASKET.....4F6108
- 1-GASKET.....4F6095
(REGULATOR HOUSING TO BLOCK)
- 1-GASKET.....7H522
(REGULATOR HOUSING TO COVER)
- 1-GASKET.....4F6880
(WATER PUMP HOUSING TO
REGULATOR HOUSING)
- 2-WASHER...4B4278
(GUARD ASSEM. TO TOP TANK)
(NOT SHOWN)
- 6-BOLT.....IB2719
- 6-LOCKWASHER...3B4505
- 1-PULLEY.....IM2035
- 1-PULLEY.....IM2047
- 1-SPIDER ASSEM...8H1930
- 2-VEE BELT.....IM2045
- 3-STUD...9F4718
(PART OF BRACKET ASSEM.
5M3581)
- 3-NUT.....IB4205
- 3-LOCKWASHER...3B4508
- 3-WASHER...4B4280
- 2-BOLT...S-1590
- 2-LOCKWASHER...3B4506
(TO WATER PUMP HOUSING)
- 1-PULLEY.....IM2041
- 1-BRACKET ASSEM...5M3581
- 1-COVER.....2M4160
- 1-FITTING.....3B8489
- 1-SEAL.....6B9130
- 1-SCREW.....3H7928
- 1-NUT.....ID5117
- 2-WASHER(0.046"THICK)...T-431
- 2-WASHER(0.0320"THICK)3L7314
- 2-WASHER(0.000"THICK)1L4159
- TO TIMING
GEAR COVER
- 1-BOLT.....L-478
- 1-BRACKET ASSEM...IM2054
- 1-RING.....7H9799
- 1-SPACER.....IM2053
- 2-BEARING...6B1124
- 1-WASHER...L-1409
- 1-BOLT...L-1351
- 1-LOCKWASHER...3B4506
- 1-RING...8B1124
- 4-BOLT...1A9136
- 4-LOCKWASHER...3B4505
- 1-GASKET.....2M4159

61417

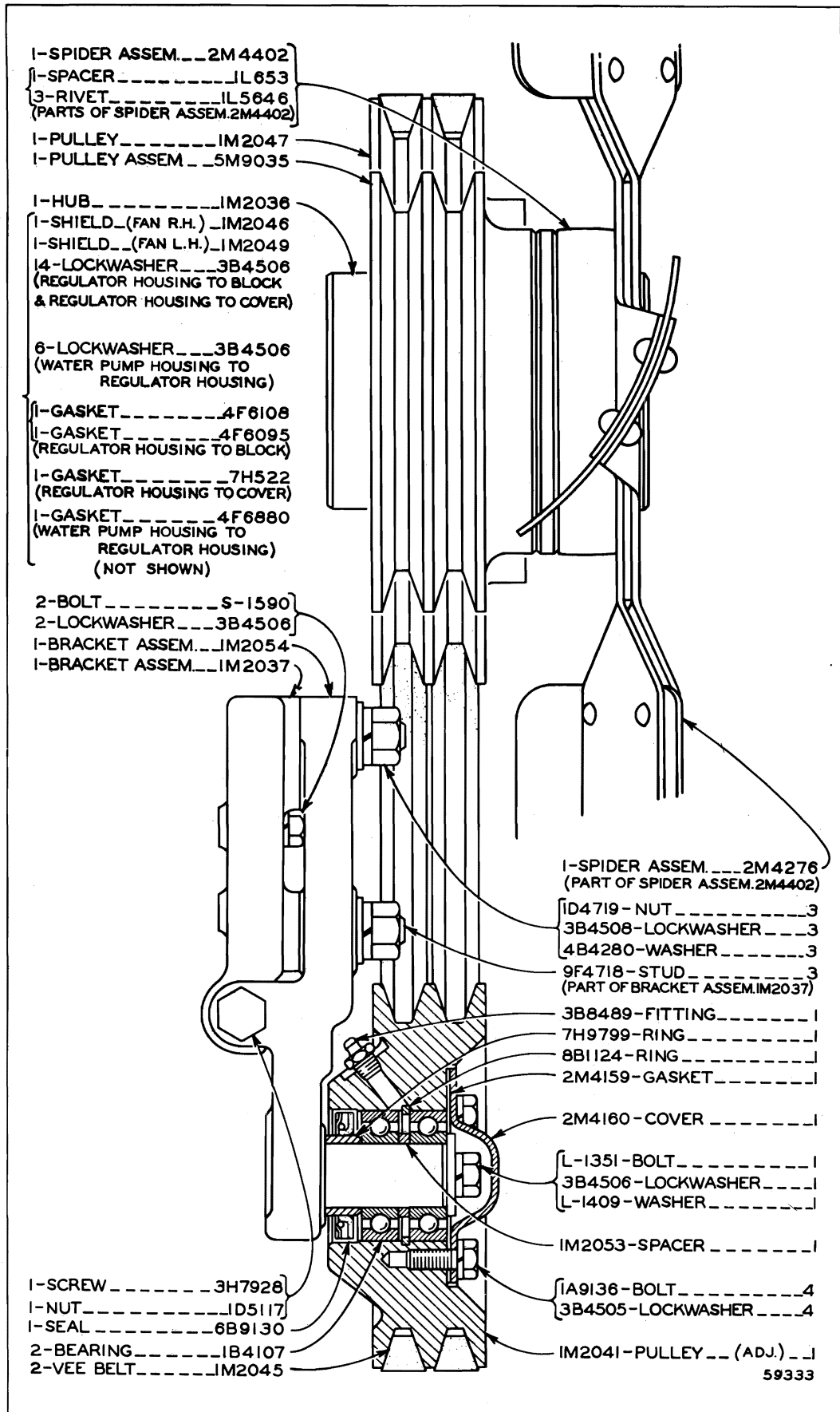
IM2042 BELT TIGHTENER GROUP—Field Installation—Fourth Type
 Serial No. 9U13263 to 9U28310
 For use with Blower Fan

PARTS CATALOG INSERT

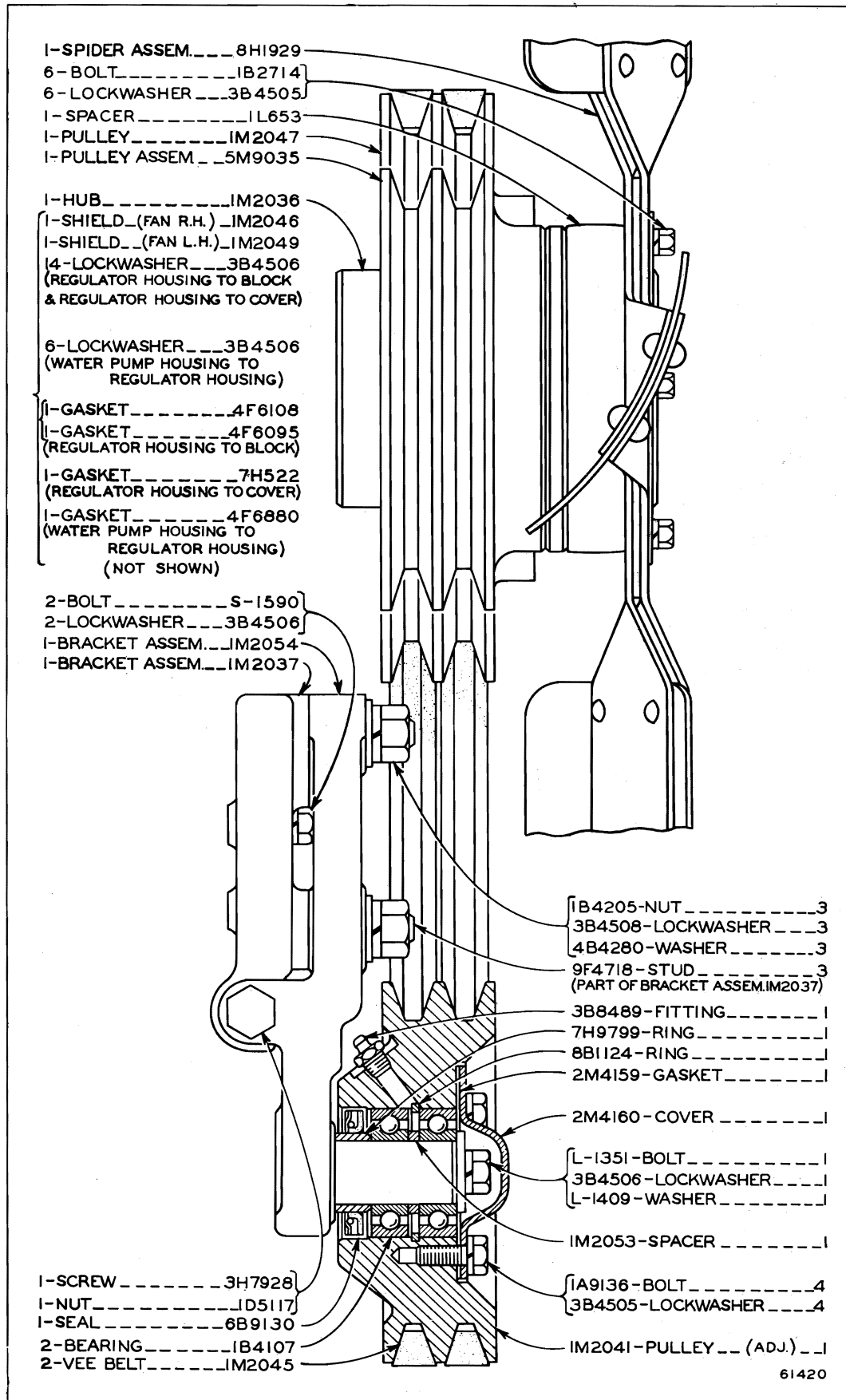


IM2042 BELT TIGHTENER GROUP—Field Installation—Fifth Type
 Serial No. 9U13263 to 9U28310 inclusive
 For use with Blower Fan

PARTS CATALOG INSERT

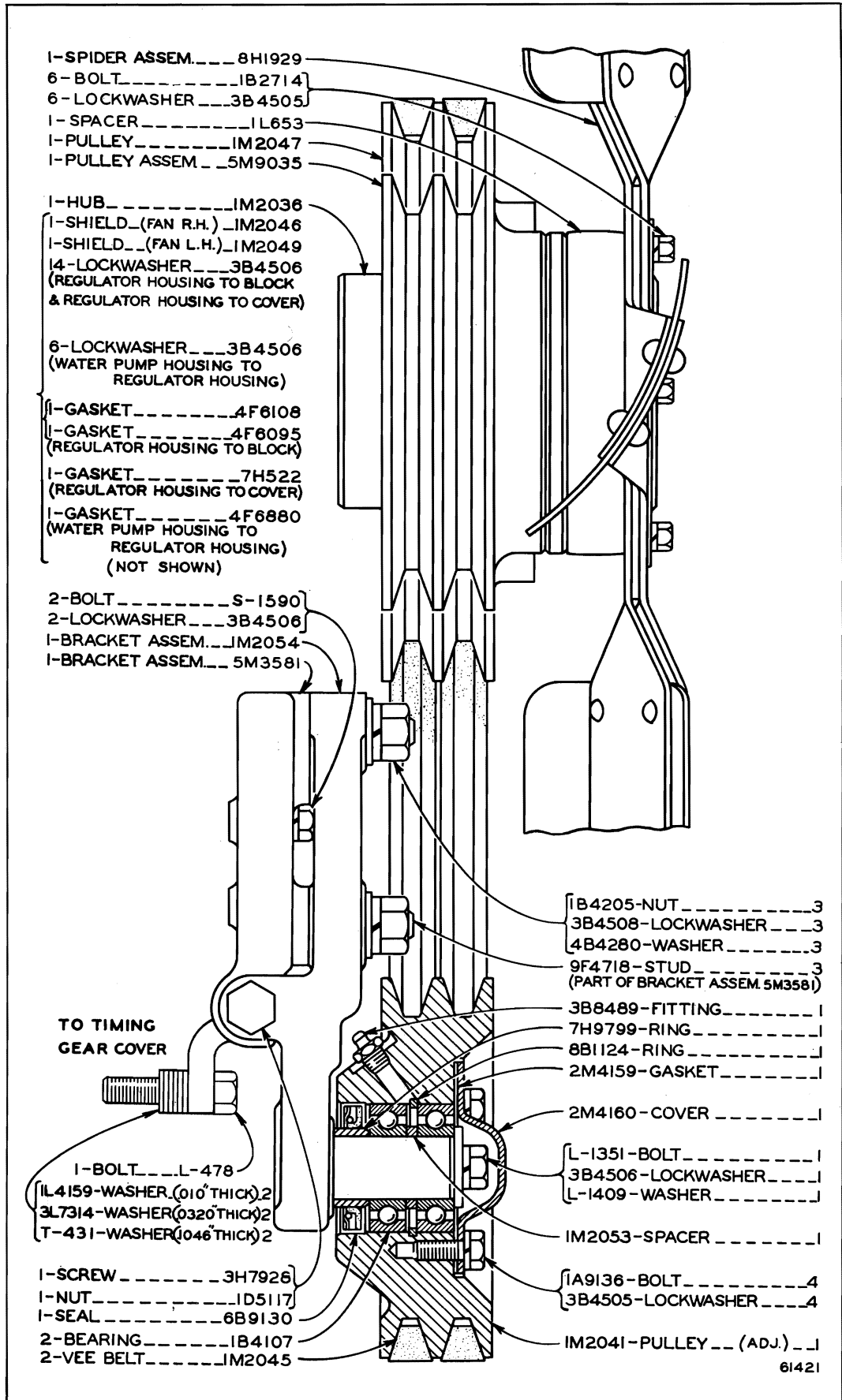


IM3608 BELT TIGHTENER GROUP—Field Installation
 Serial No. 9U13263 to 9U28310 inclusive
 For use with Suction Fan



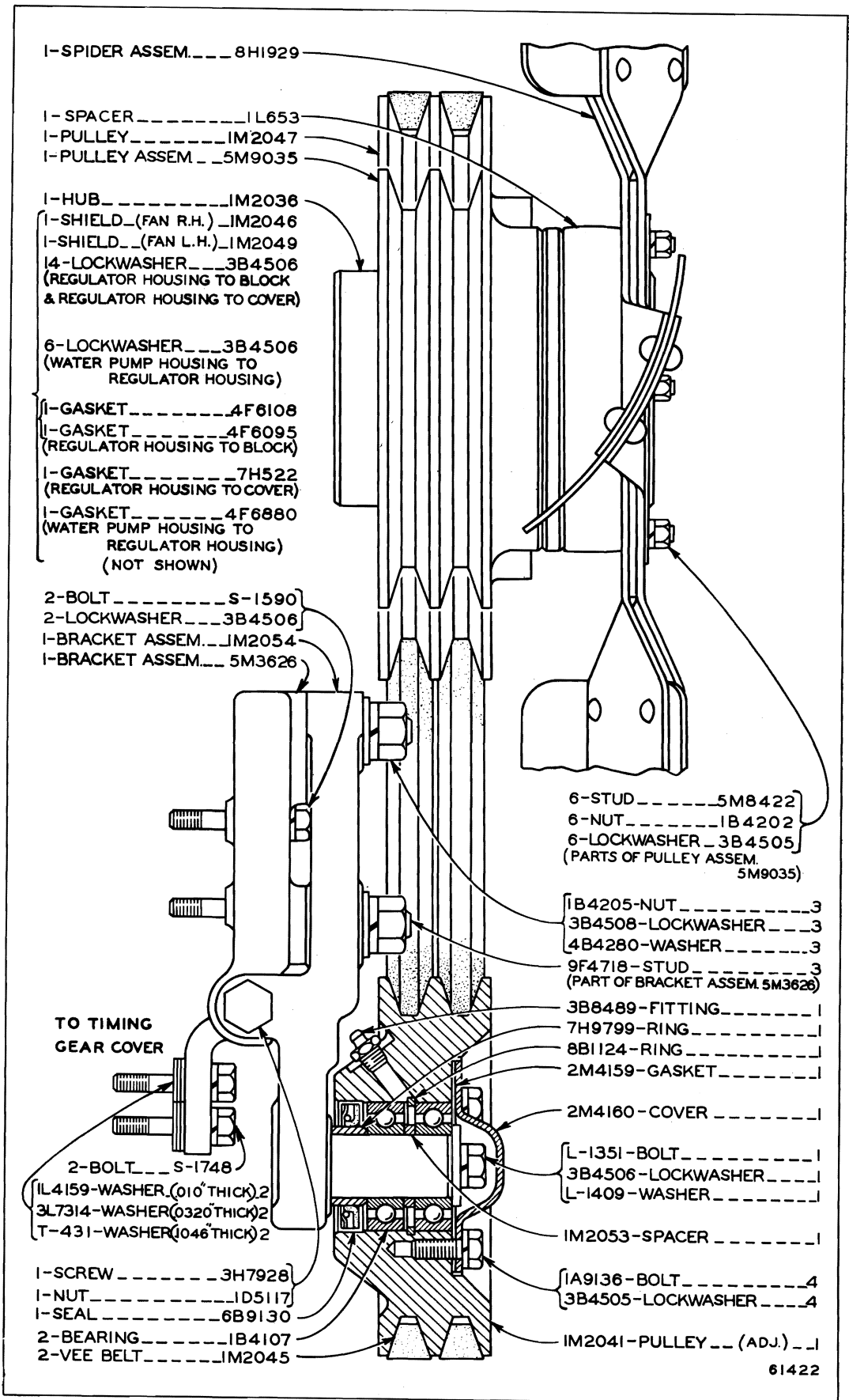
IM3608 BELT TIGHTENER GROUP—Field Installation—Second Type
 Serial No. 9U13263 to 9U28310 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



IM3608 BELT TIGHTENER GROUP—Field Installation—Third Type
 Serial No. 9U13263 to 9U28310 inclusive

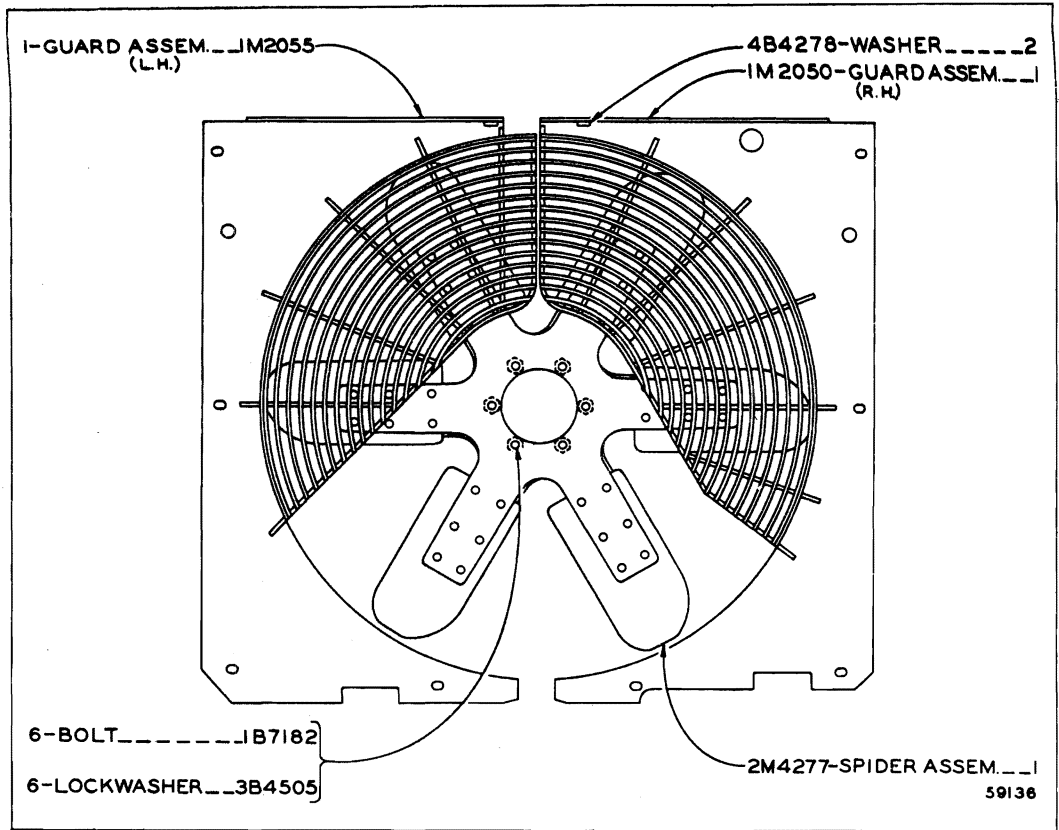
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



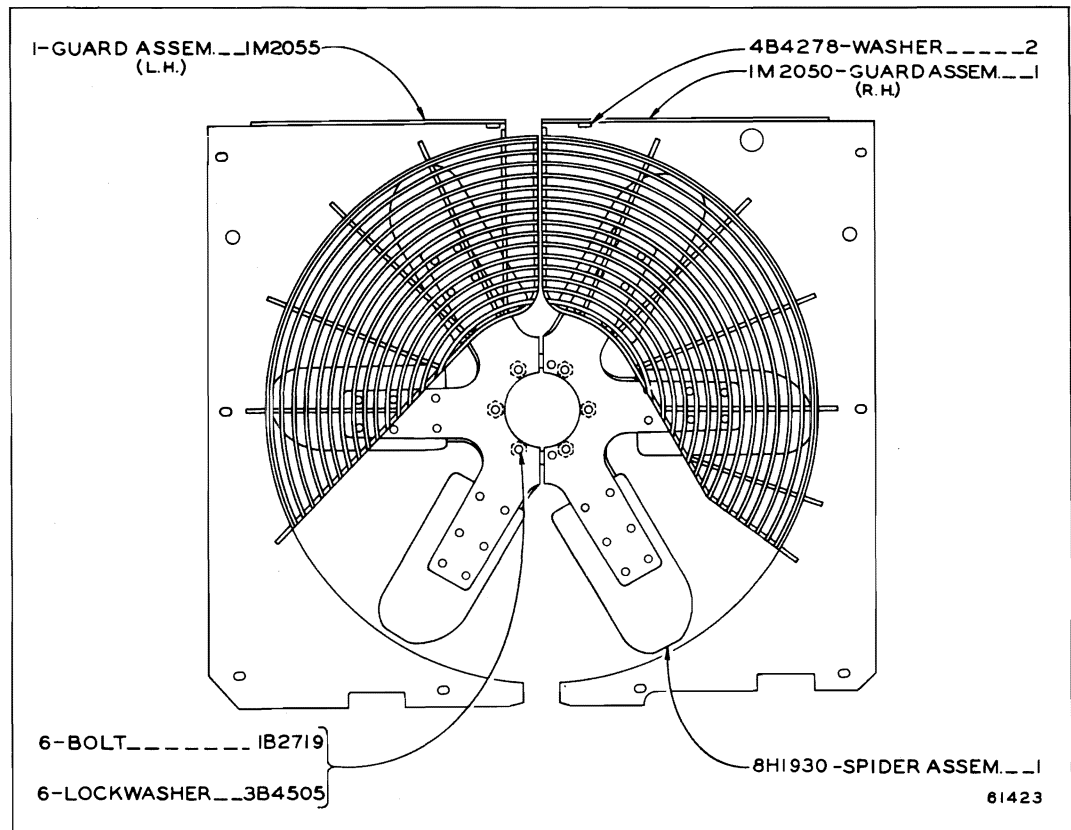
IM3608 BELT TIGHTENER GROUP—Field Installation—Fourth Type
 Serial No. 9U13263 to 9U28310 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

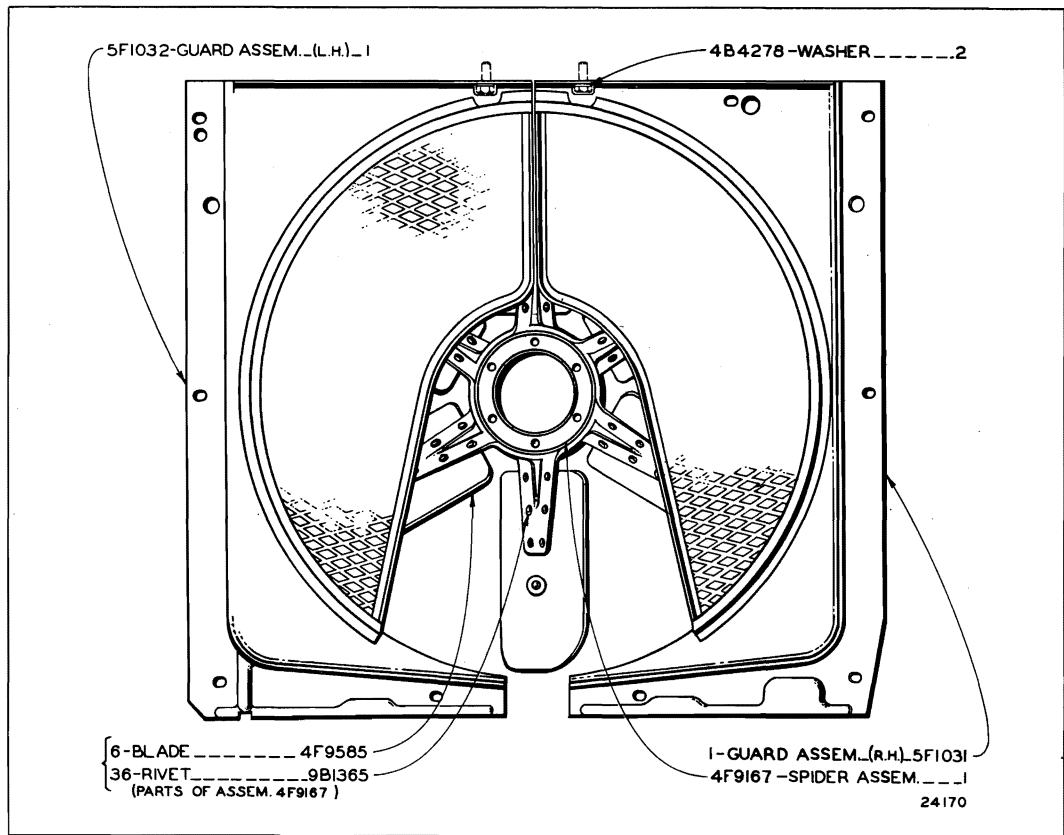
PARTS CATALOG INSERT



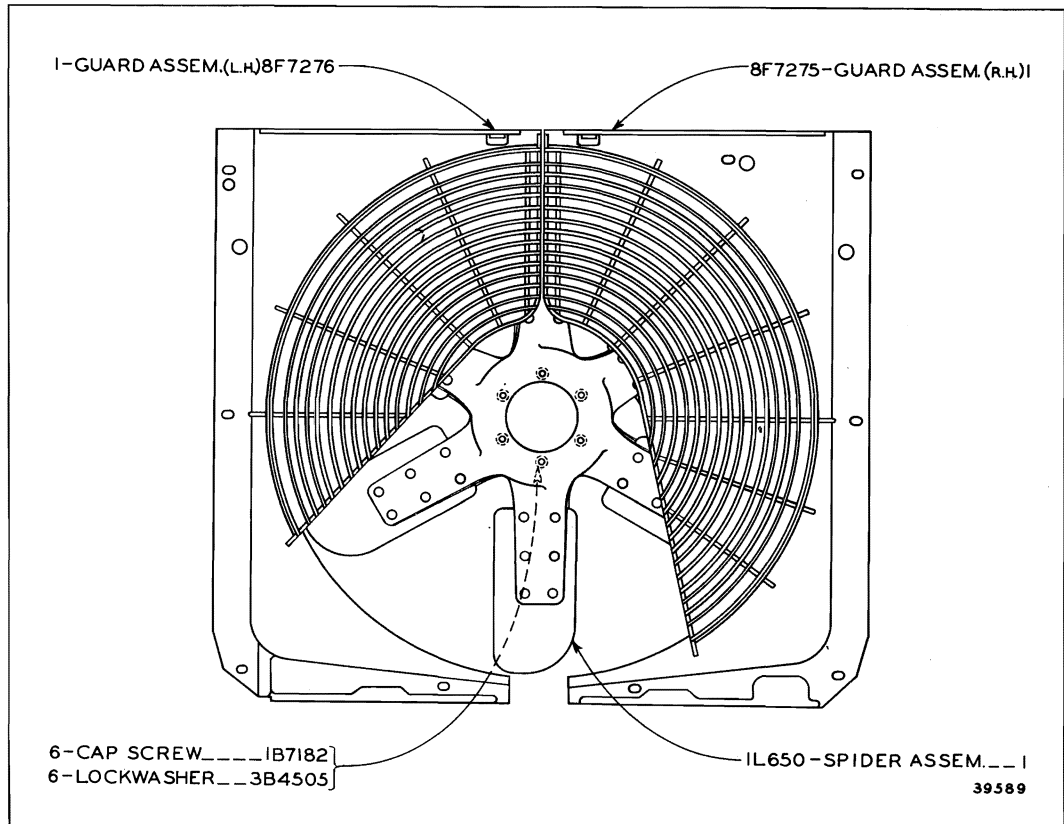
IM3430 BLOWER FAN AND GUARD GROUP
 Serial No. 9U28311 to 9U28318 and 9U28320—Up



IM3430 BLOWER FAN AND GUARD GROUP—Second Type
 Serial No. 9U28311 to 9U28318 and 9U28320—Up

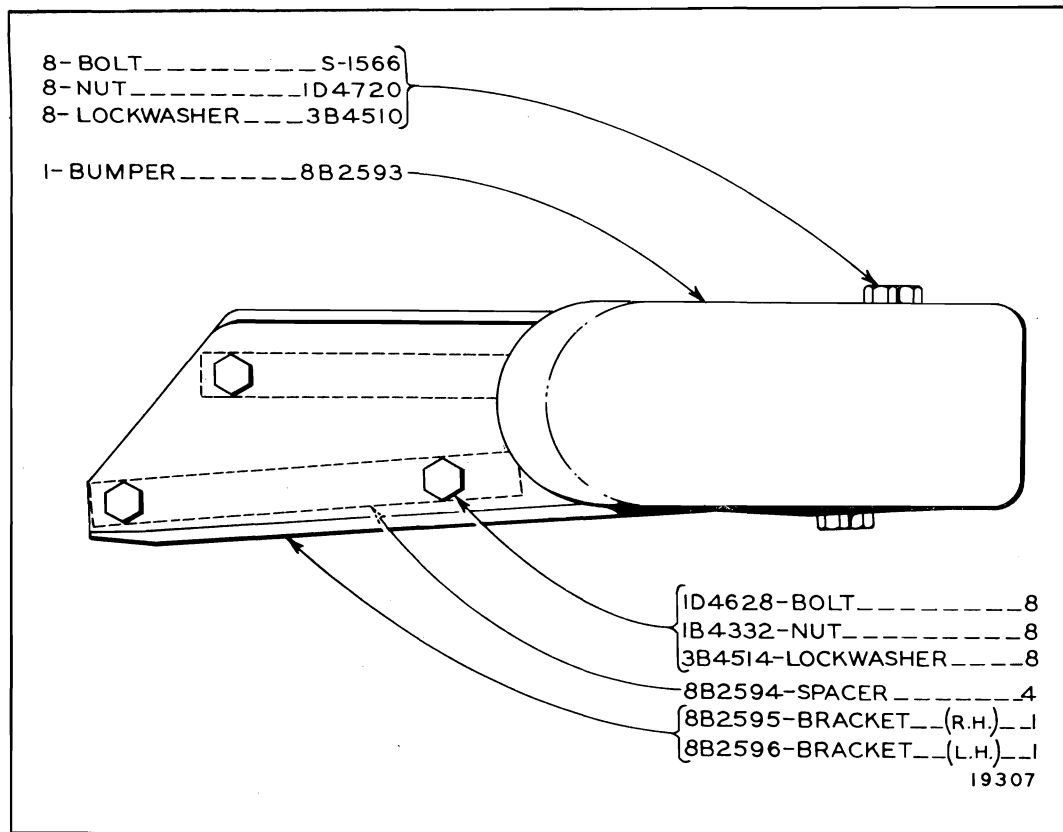


5F54 BLOWER FAN AND GUARD GROUP
 Serial No. 9U13263 to 9U17101, 9U17111, 9U17112, 9U17121 and
 9U17122 inclusive

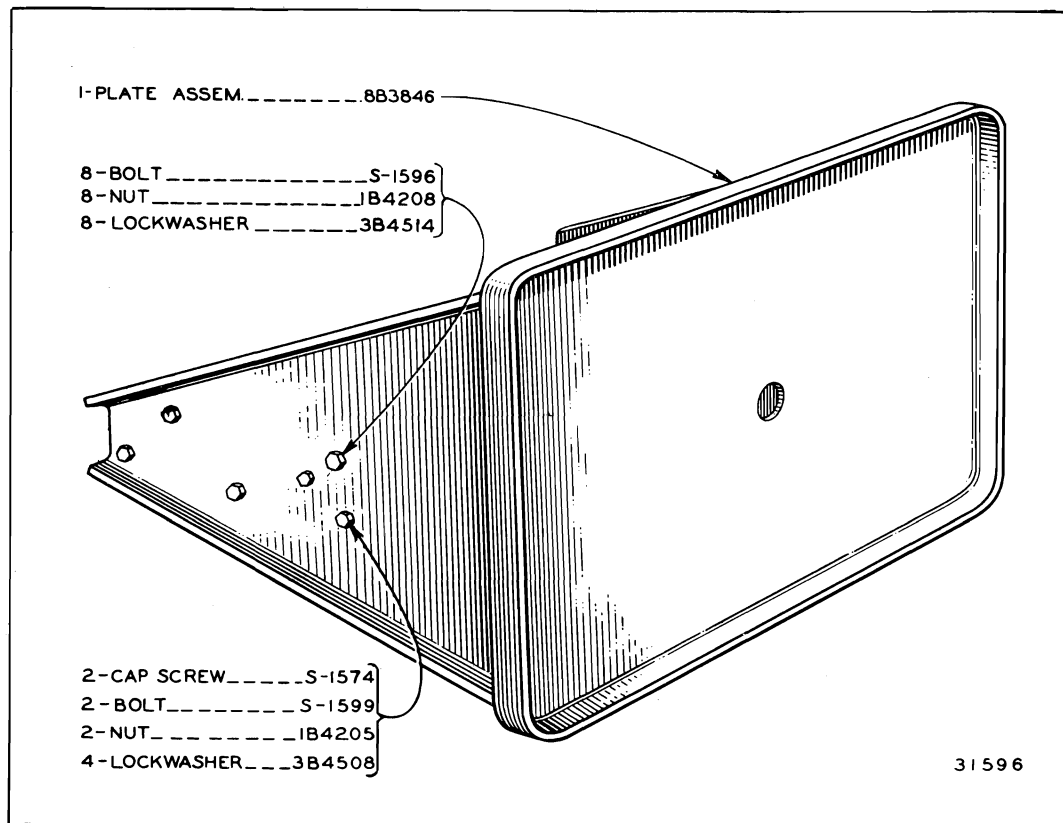


1L651 BLOWER FAN AND GUARD GROUP
 Serial No. 9U17102 to 9U17110, 9U17113 to 9U28310 and
 9U28319 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

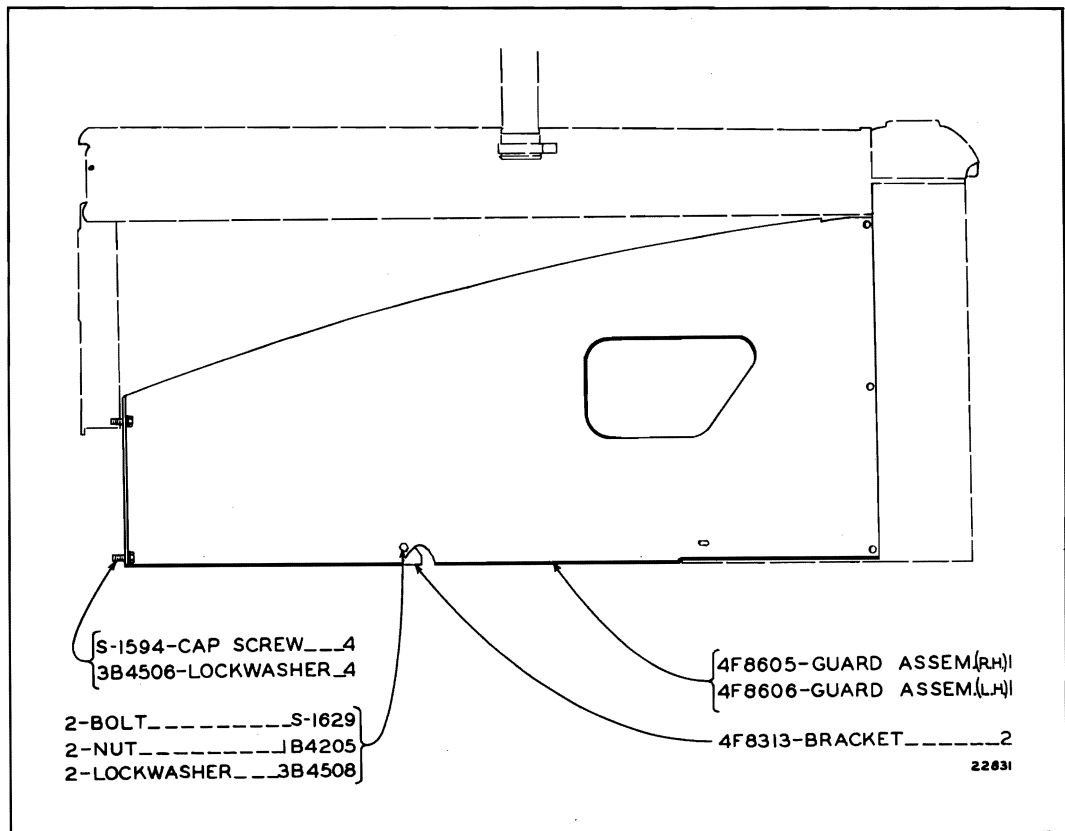


8B2601 FRONT BUMPER GROUP

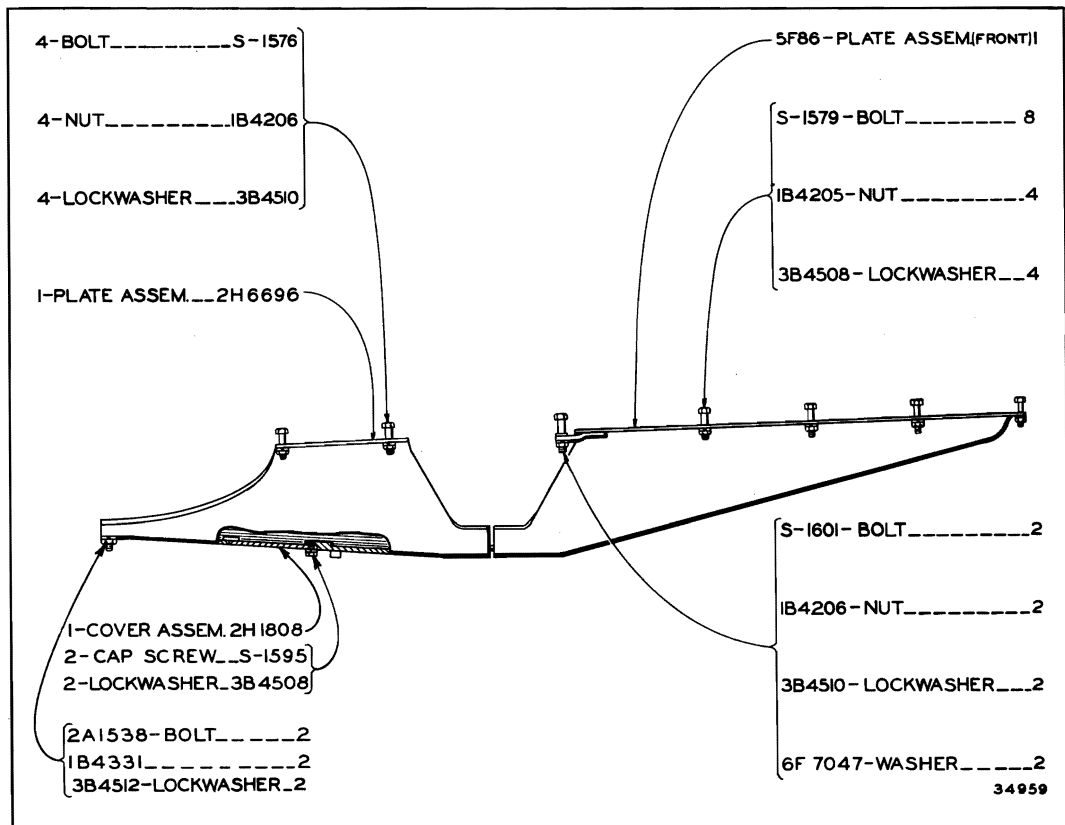


8B3847 PUSH BUMPER GROUP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

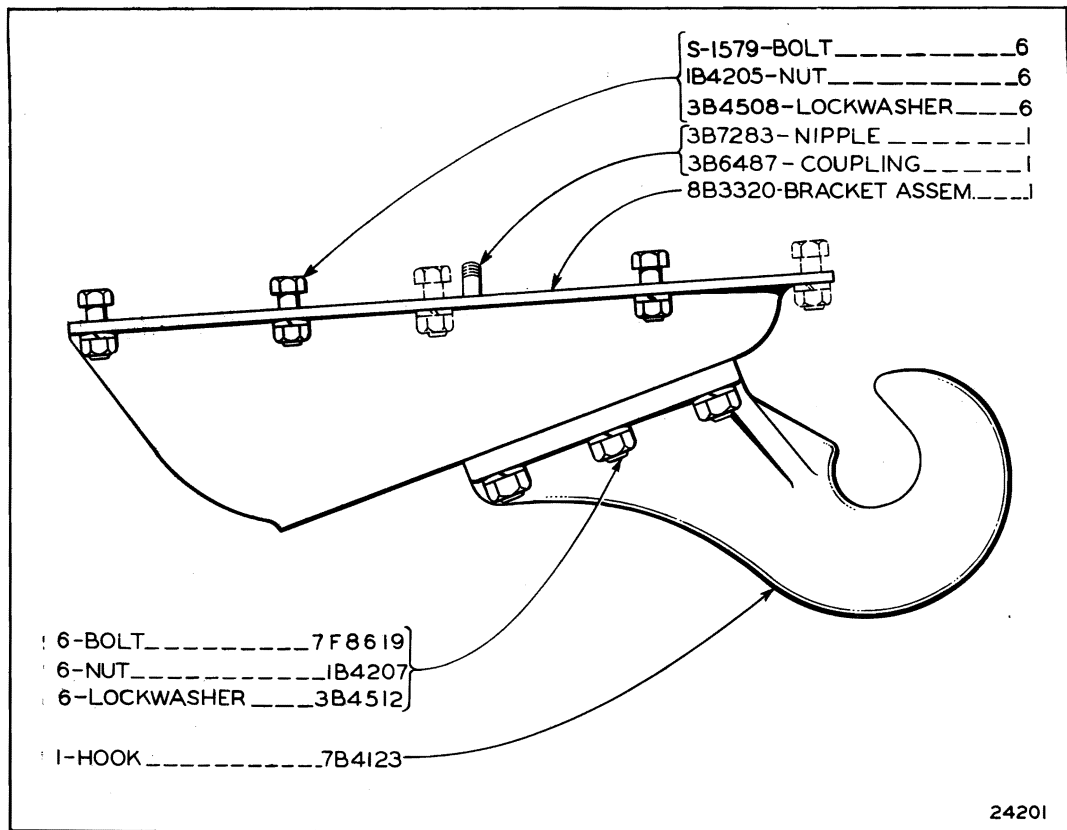


4F8609 BRUSH GUARD GROUP

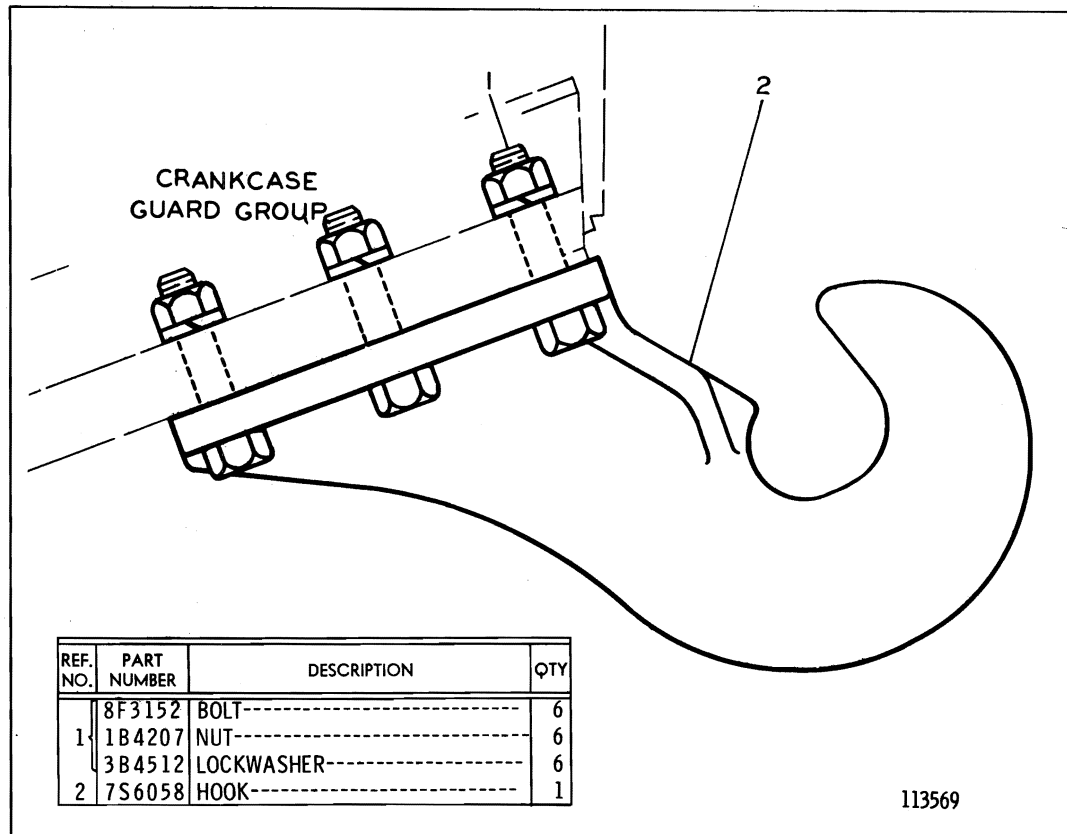


3H481 CRANKCASE GUARD GROUP

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



8B3321 FRONT PULL HOOK GROUP
 For use without Crankcase Guard



7B4464 FRONT PULL HOOK GROUP
 For use with Crankcase Guard

Part of 5H1520 attachments arrangement listed on Page 206

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

7H505 Effective with Serial No. 9U17698
Normalizing for Altitude Operations

Consists of:		Page
I Air Cleaner	136B
I Manifold	136C
I Oil Filler and Turbocharger Oil Lines.....	136D
I Warning Plate	136A
I	7H658 Turbocharger Assembly	136E
	— or —	
I	9H8034 Turbocharger Assembly	136F
	— or —	
I	4M9056 Turbocharger Assembly	136G
I	1B5355 Nut—Exhaust Extension Clamp	
I	3B1915 Bolt—Clamp	
I	6H9893 Hood Assembly	
I	8H2718 Pipe—Exhaust Extension	
I	8H2758 Clamp—Extension Pipe	

7H505 TURBOCHARGER ARRANGEMENT—Factory Installation only

Note: 7H4201 Turbocharger Changeover Arrangement, consisting of only those parts necessary to convert a Standard Tractor to a Turbocharged Tractor, is available

Consists of:

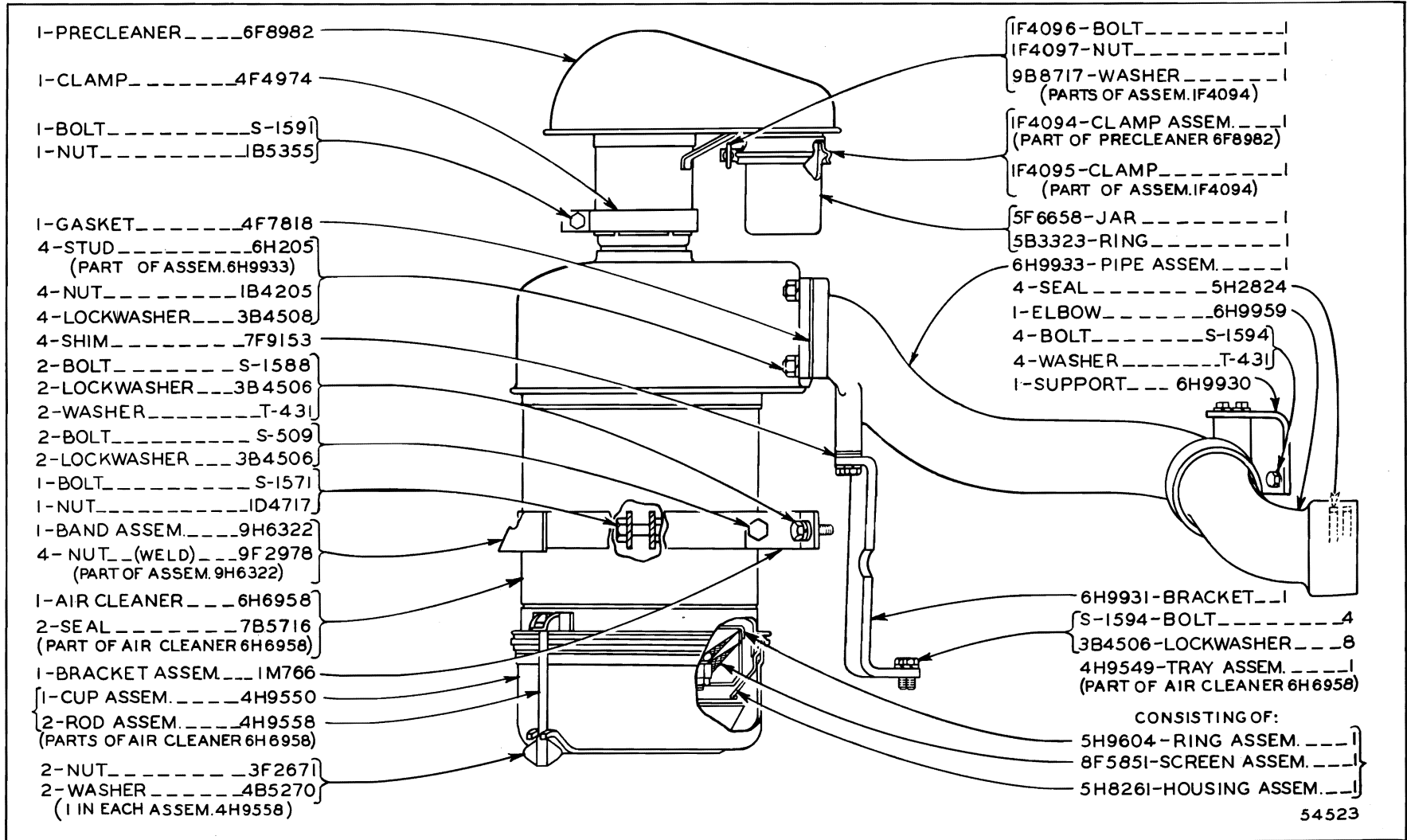
4	4B4158	Drive Screw—Dash Warning Plate
4	5F8079	Rivet—Governor Rear Cover Warning Plate
I	6F6943	Cover Assembly—Governor Rear
I	5H1234	Cover—Idling Speed Adjustment
I	5H8406	Plate—Governor Rear Cover Warning
I	6H4356	Plate—Dash Warning
I	6H4407	Gasket—Idling Speed Adjustment Cover to Governor Housing
I	6H4486	Screw—Speed Adjustment Cover to Governor Housing
I	7H989	Bolt—Rear Cover to Governor Housing
I	S-1347	Bolt—Rear Cover to Governor Housing

WARNING PLATE

Part of 7H505 Turbocharger Arrangement

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

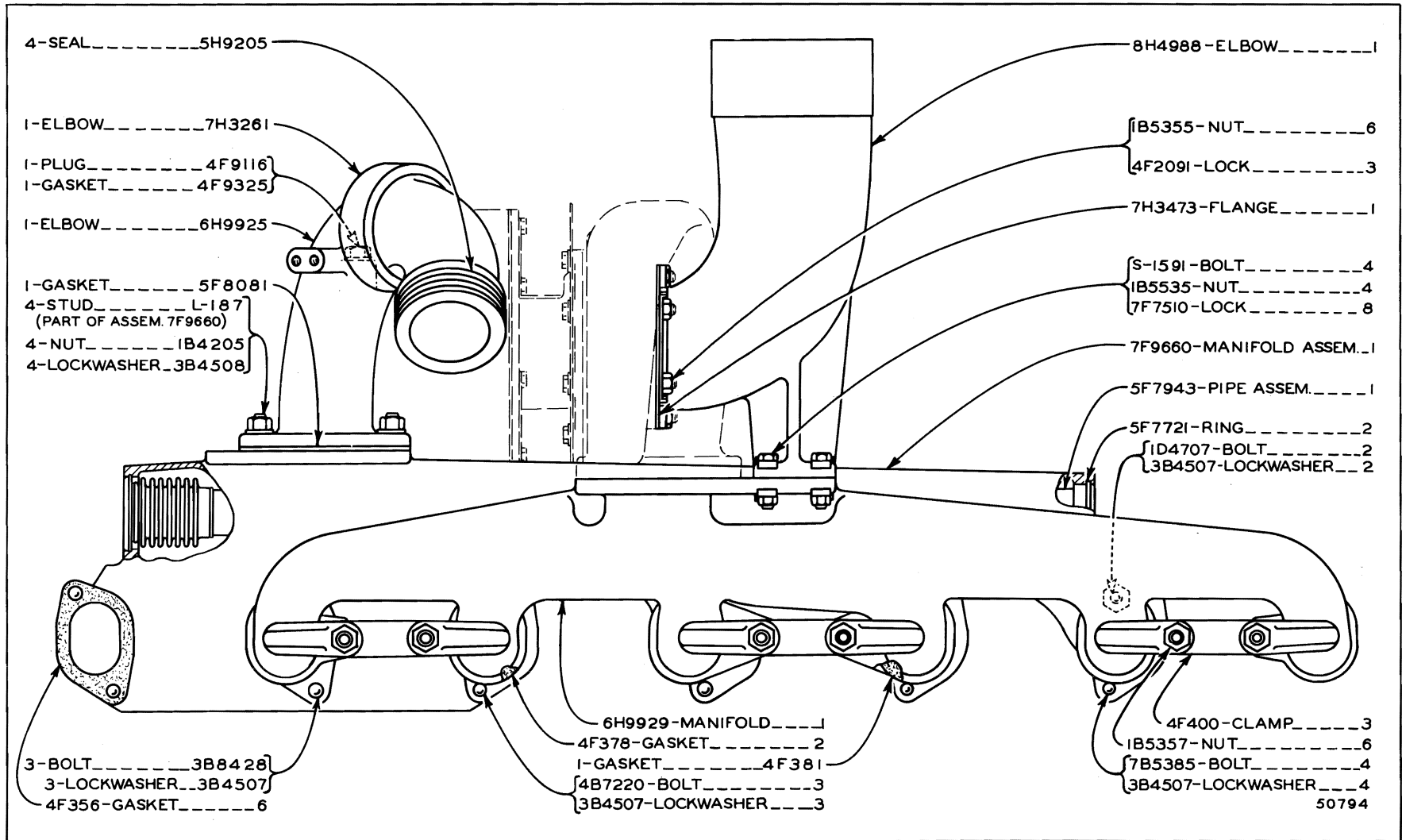
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



AIR CLEANER

Part of 7H505 Turbocharger Arrangement listed on Page 136A

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

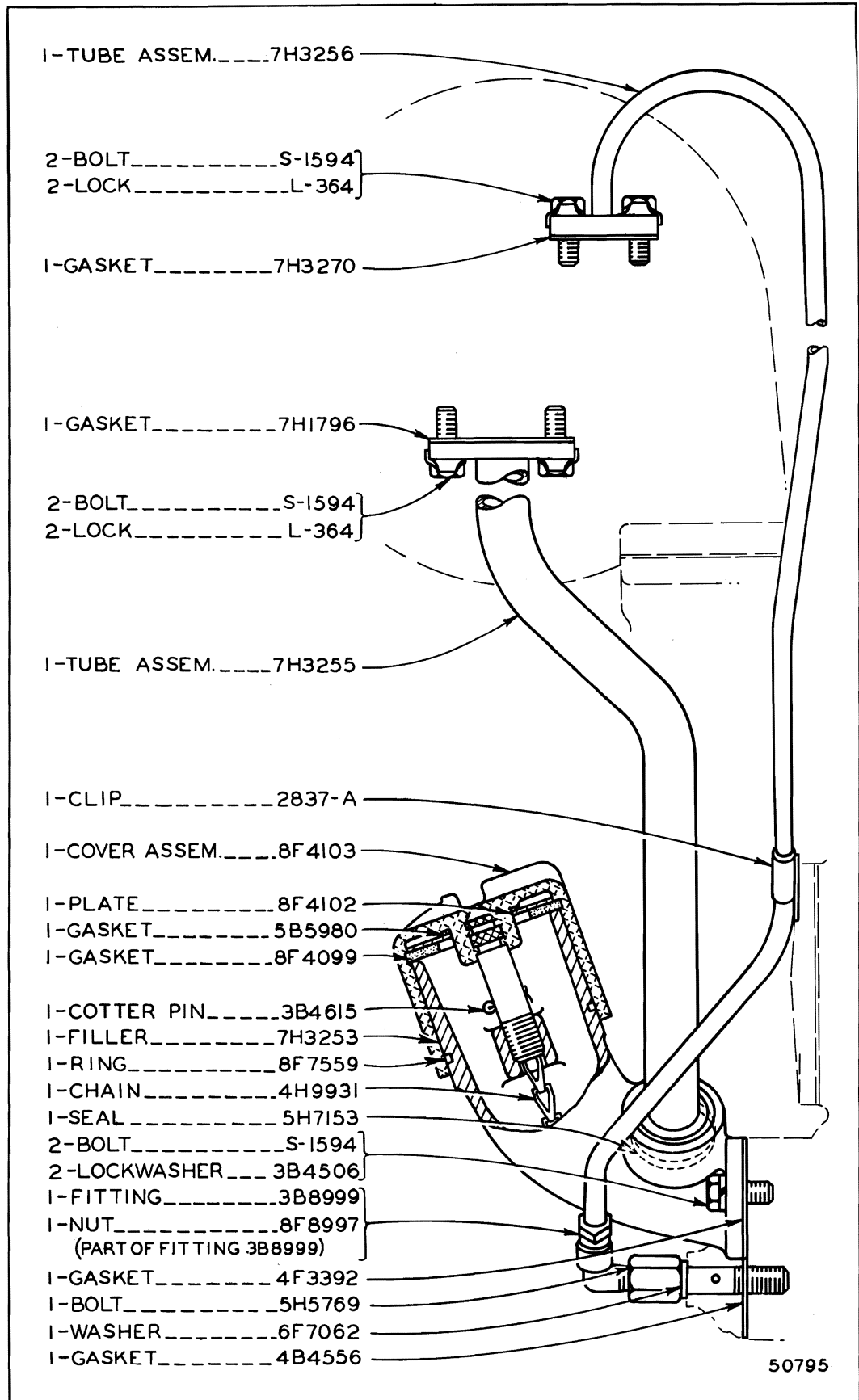


ATTACHMENTS

136C

MANIFOLD

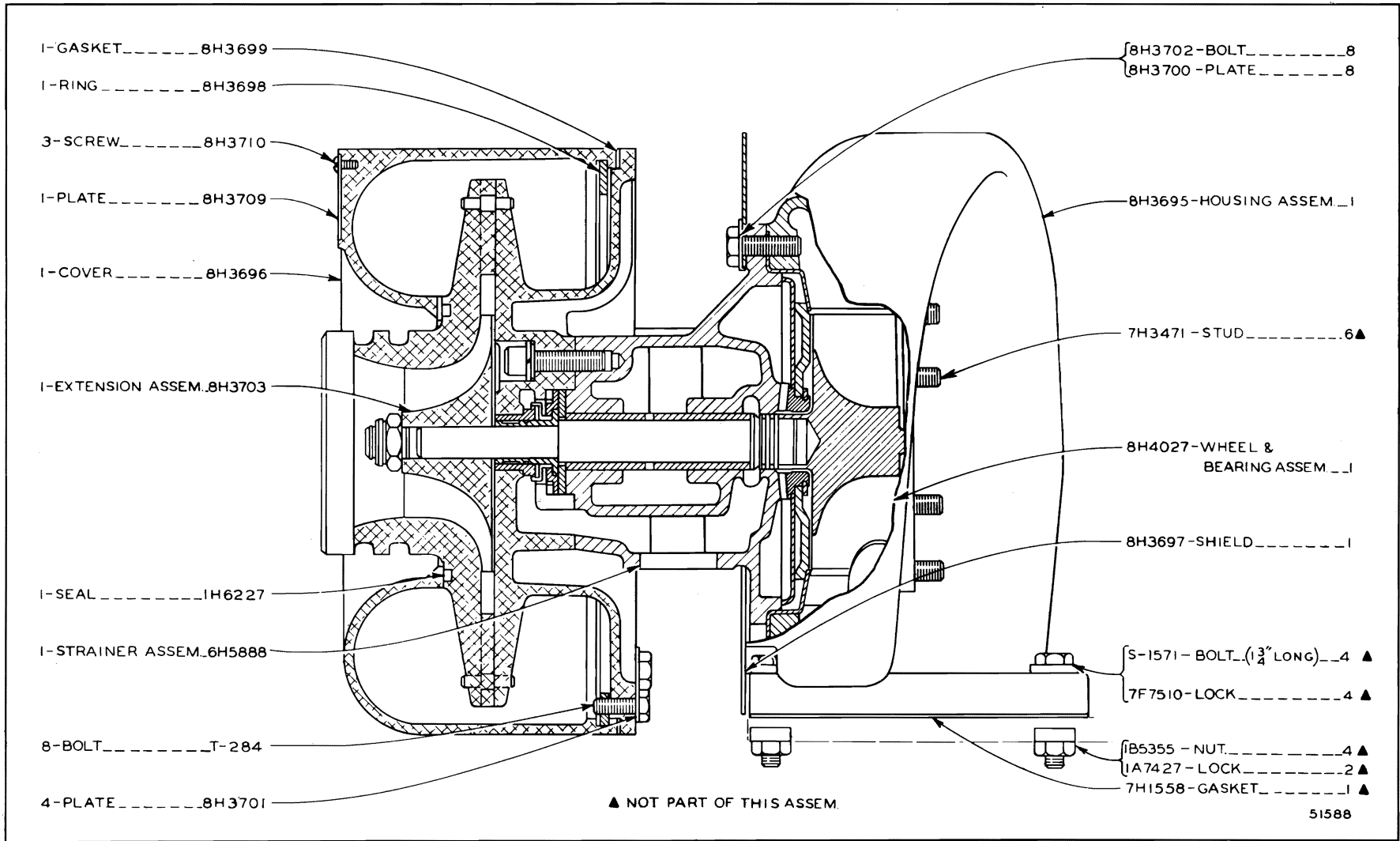
Part of 7H505 Turbocharger Arrangement listed on Page 136A



OIL FILLER AND TURBOCHARGER OIL LINES—End View
Part of 7H505 Turbocharger Arrangement listed on Page 136A

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



ATTACHMENTS

136E

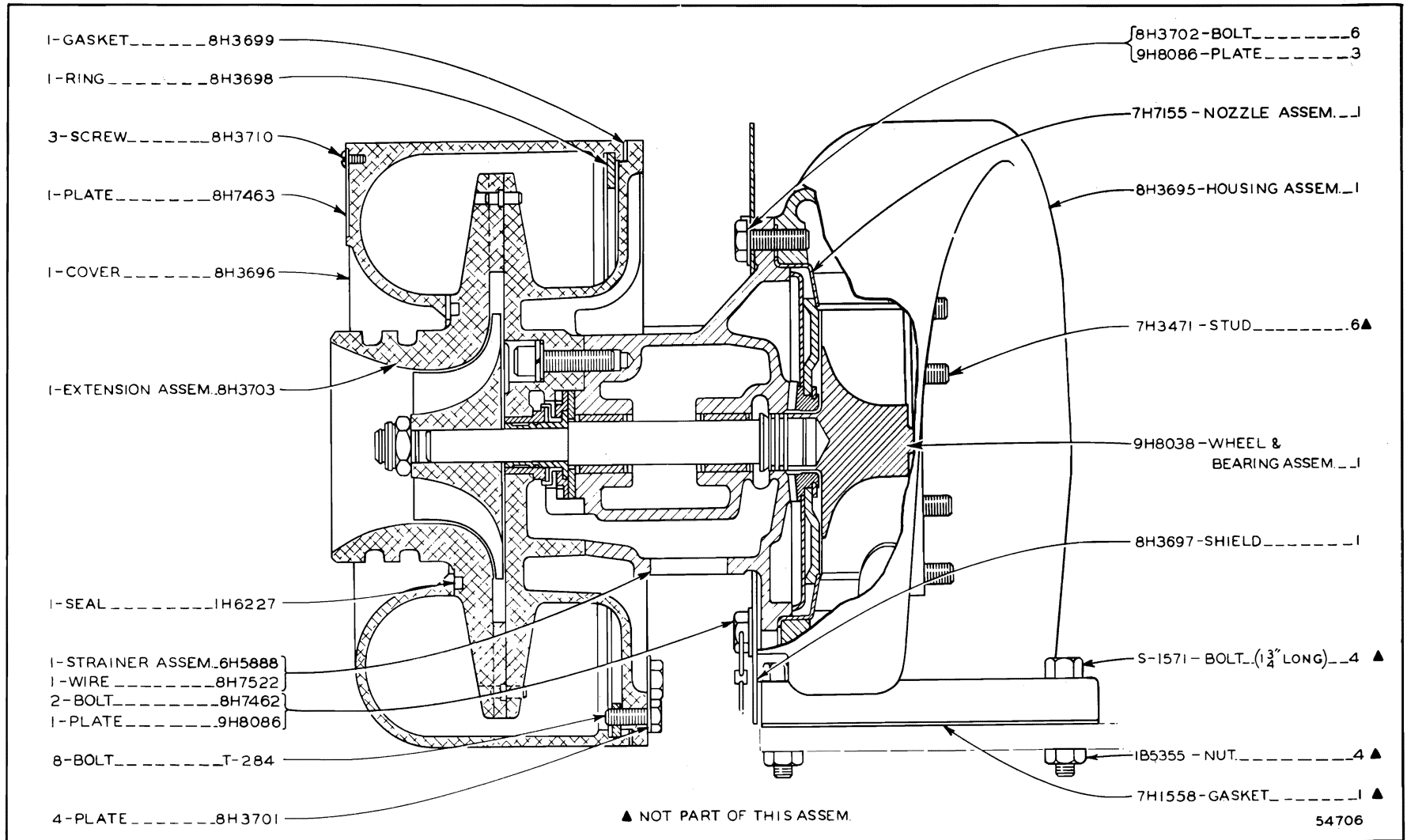
7H658 TURBOCHARGER ASSEMBLY

Part of 7H505 Turbocharger Arrangement listed on Page 136A

Only separate parts serviced. When complete Assembly is required order 4M9056 shown on Page 136G

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

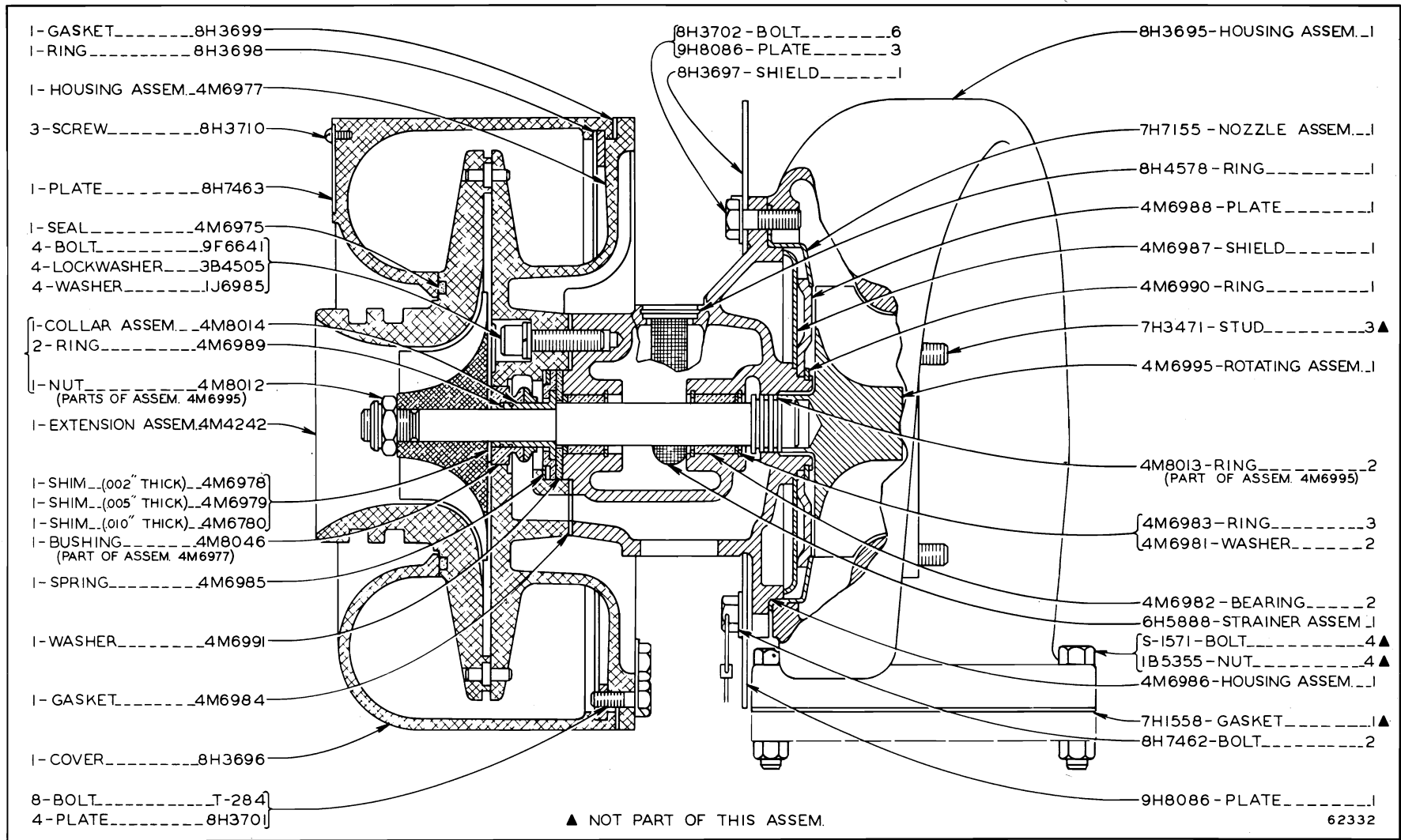
136F "CATERPILLAR" D6 TRACTOR



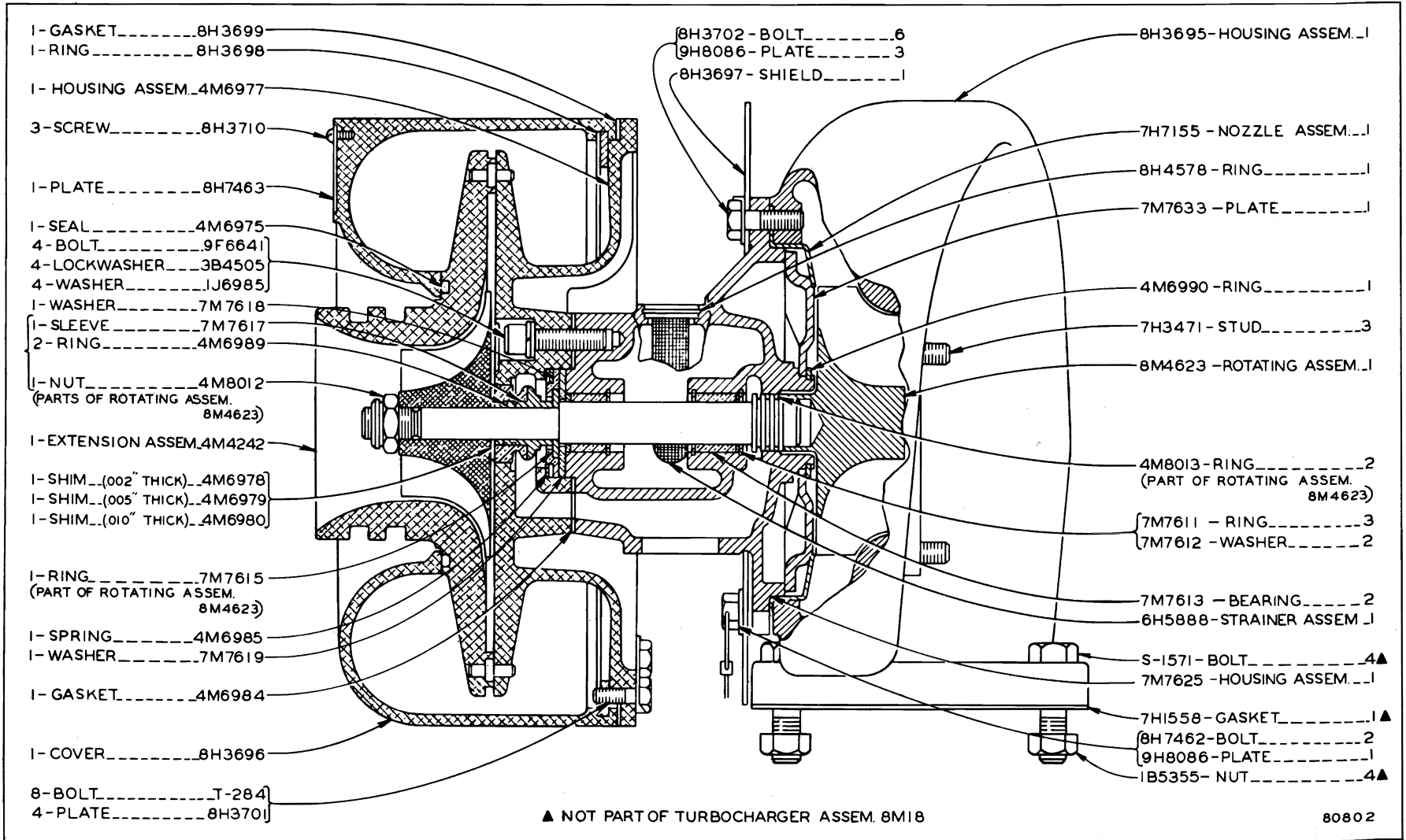
9H8034 TURBOCHARGER ASSEMBLY

Part of 7H505 Turbocharger Arrangement listed on Page 136A
 Only separate parts serviced. When complete Assembly is required order 4M9056

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



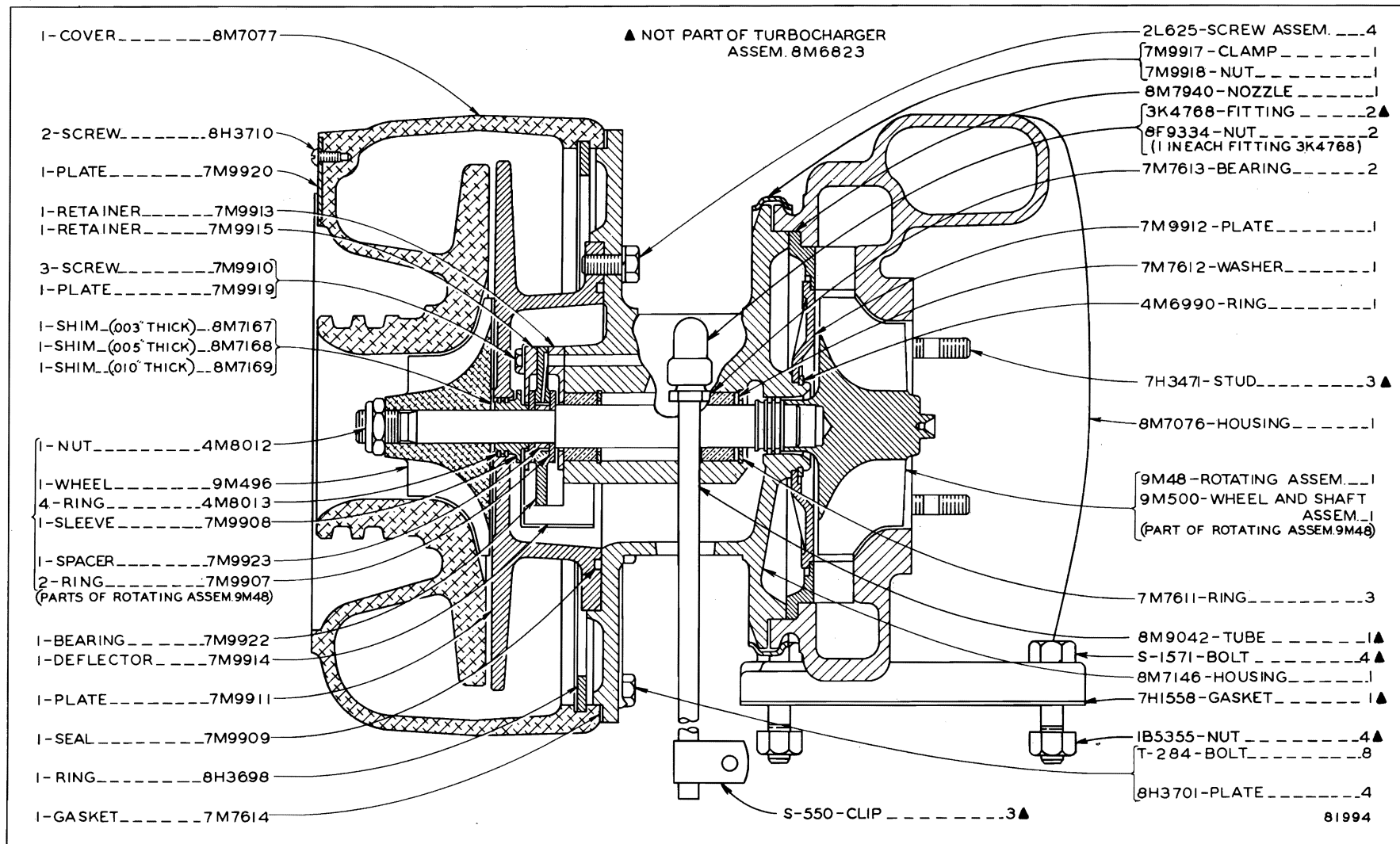
4M9056 TURBOCHARGER ASSEMBLY
 Part of 7H505 Turbocharger Arrangement listed on Page 136A



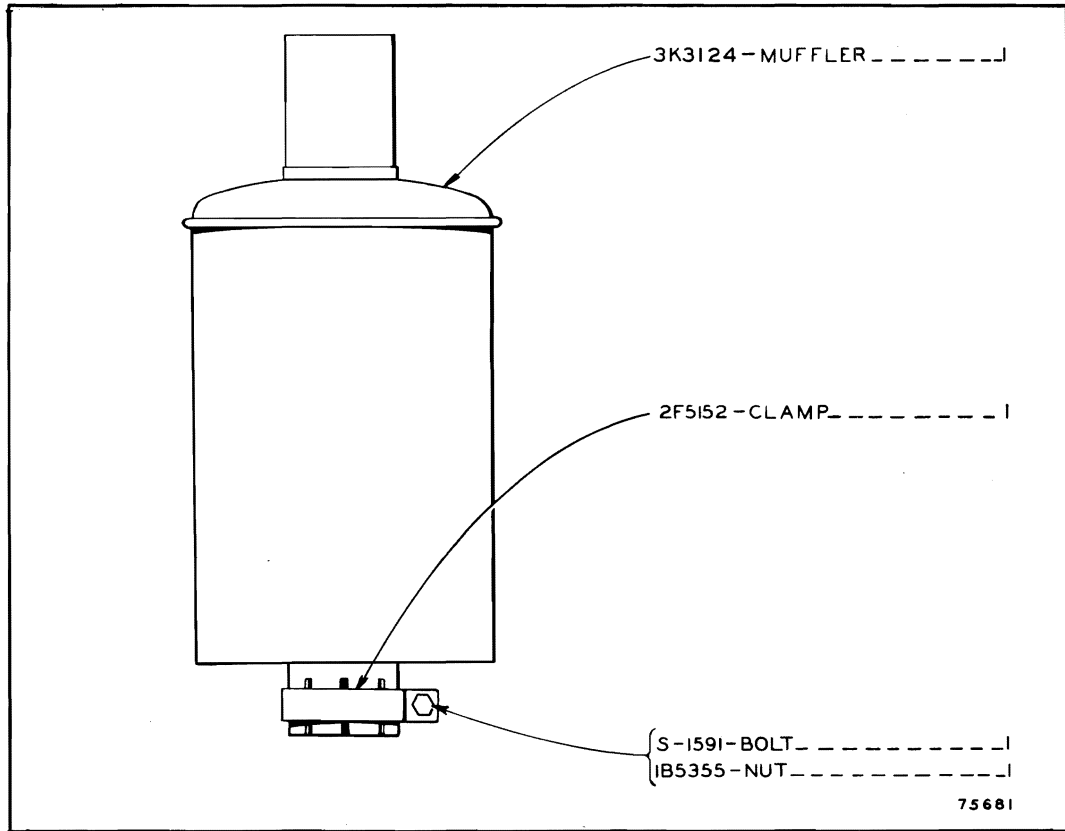
▲ NOT PART OF TURBOCHARGER ASSEM. 8M18

80802

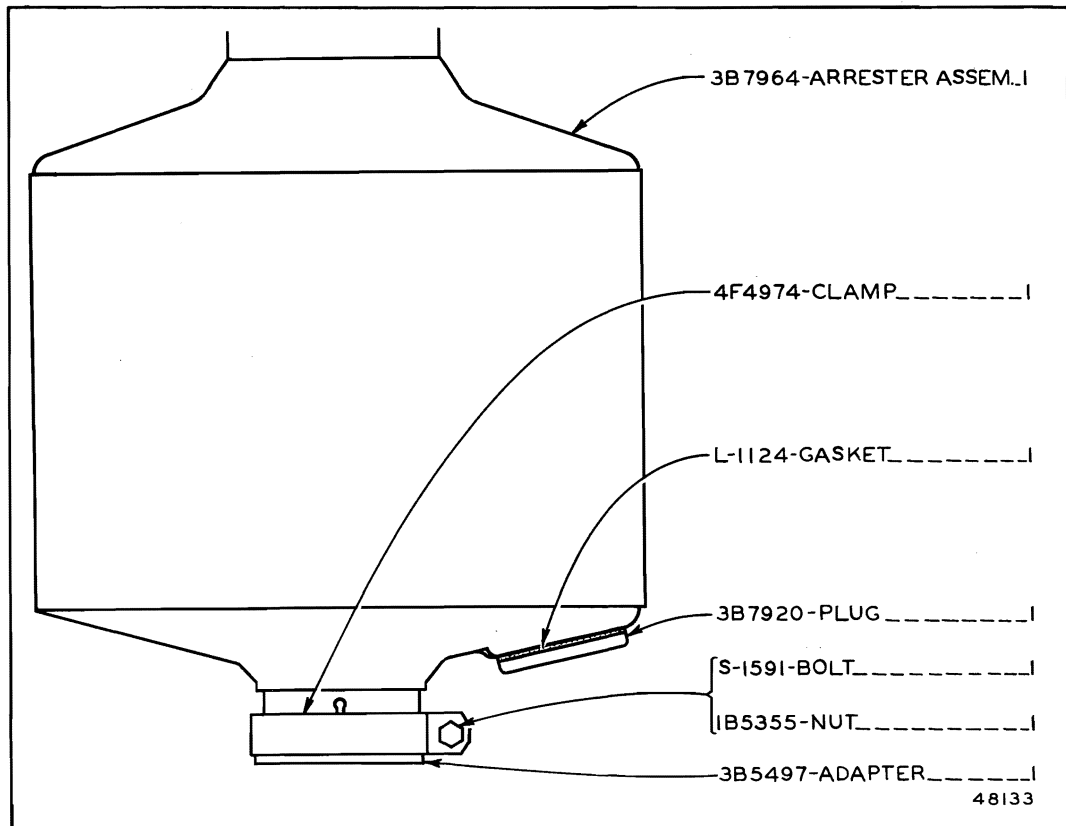
8M18 TURBOCHARGER ASSEMBLY—Replaces 4M9056



8M6823 TURBOCHARGER ASSEMBLY—Replaces 8M18

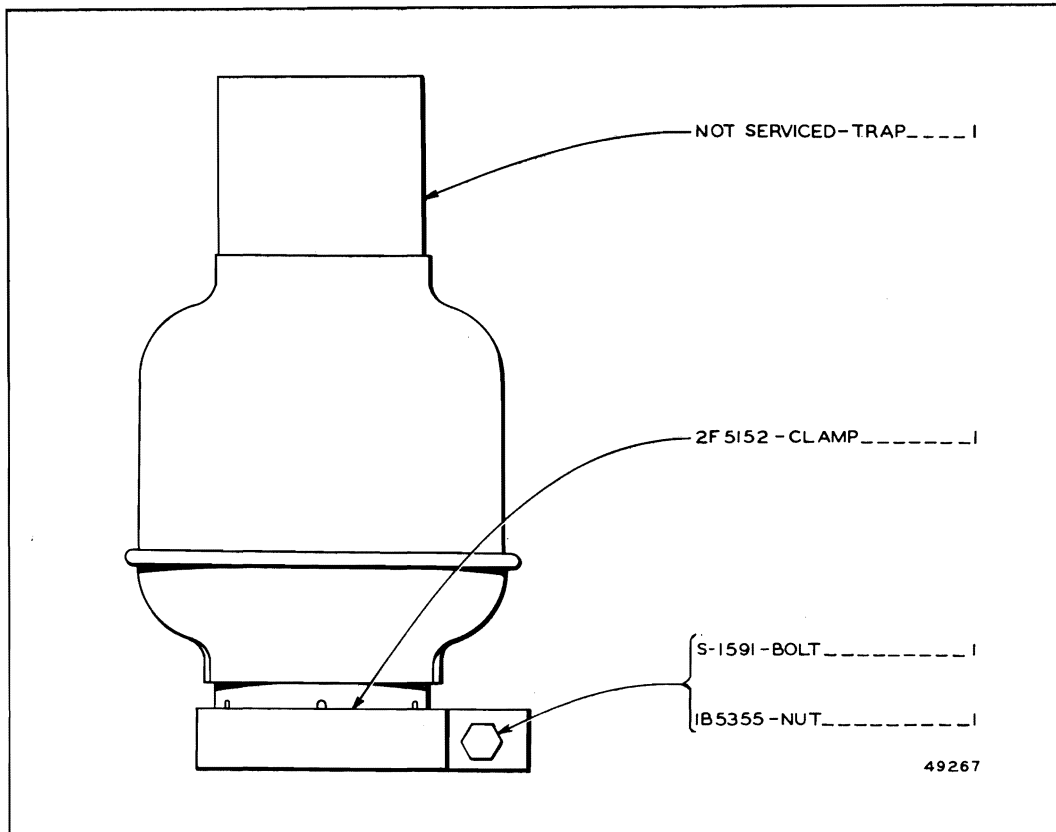


8B8205 MUFFLER GROUP

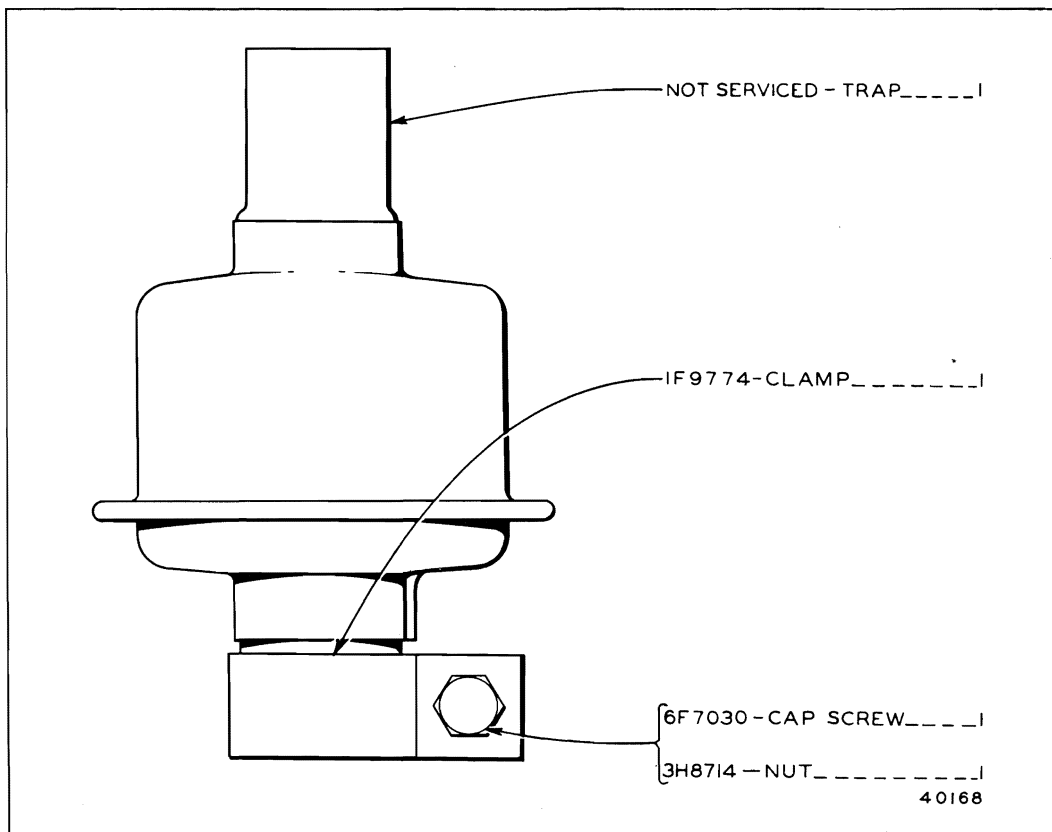


3B5498 SPARK ARRESTER

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

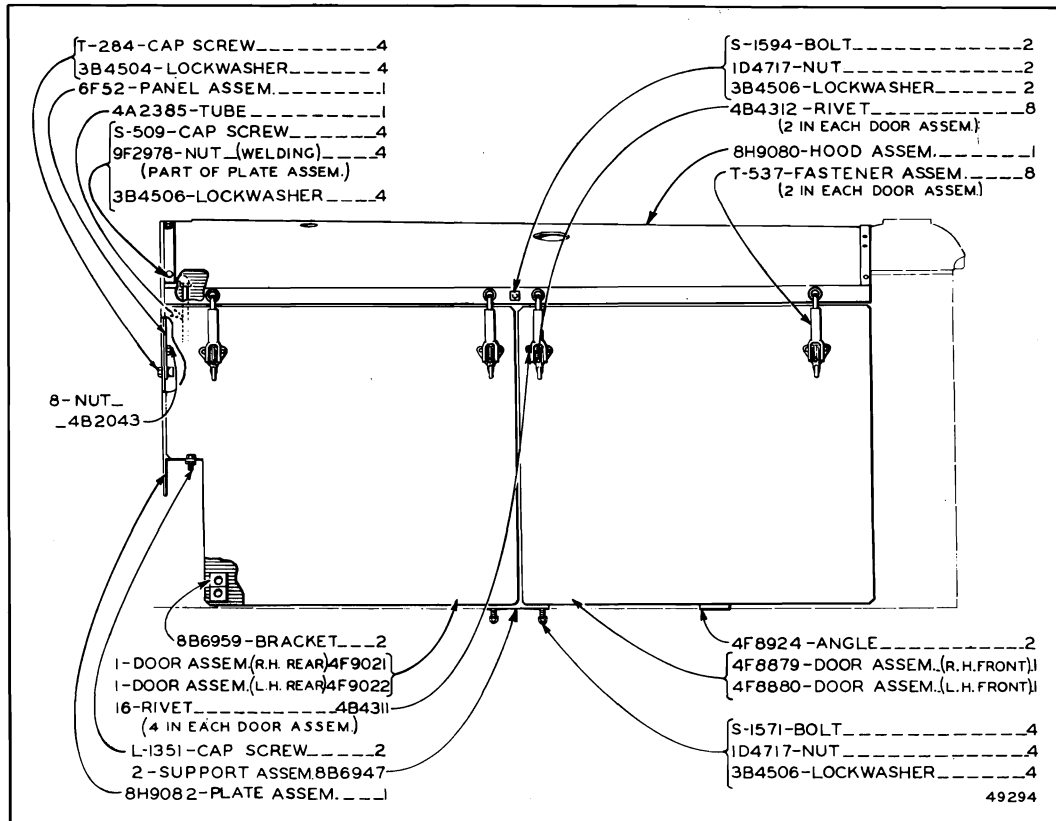


6F652 EXHAUST RAIN TRAP GROUP—Diesel Engine

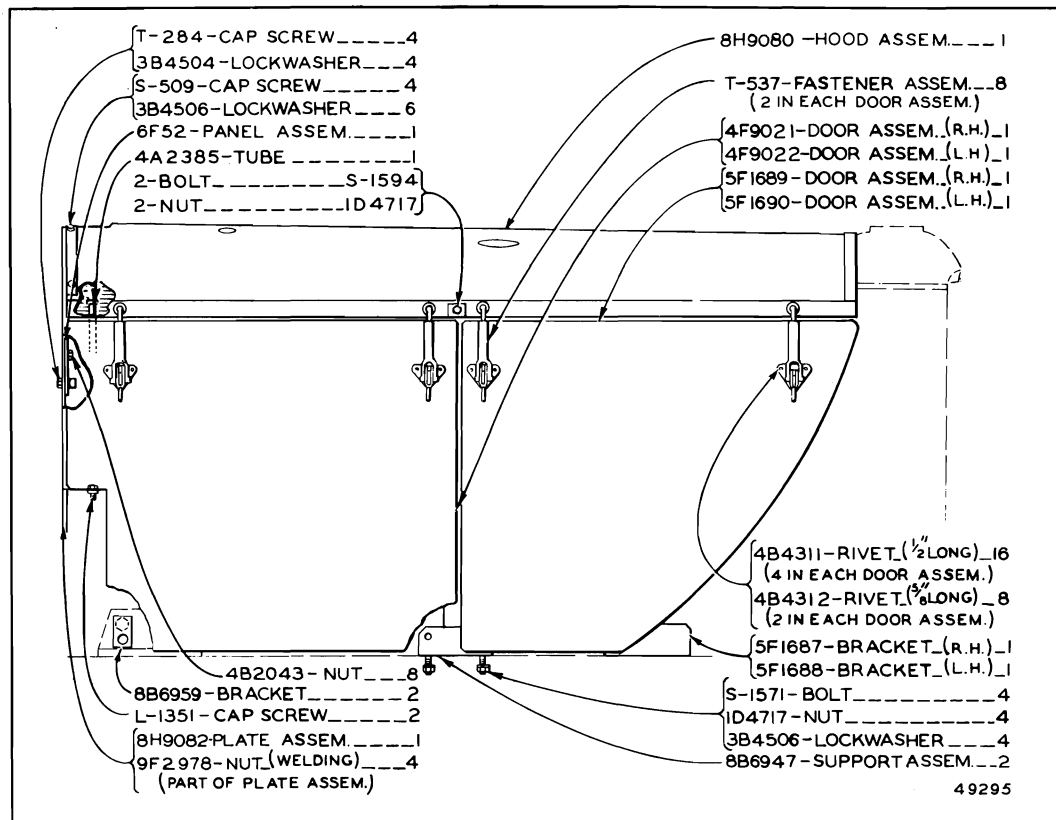


8F3822 EXHAUST RAIN TRAP GROUP—Starting Engine

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



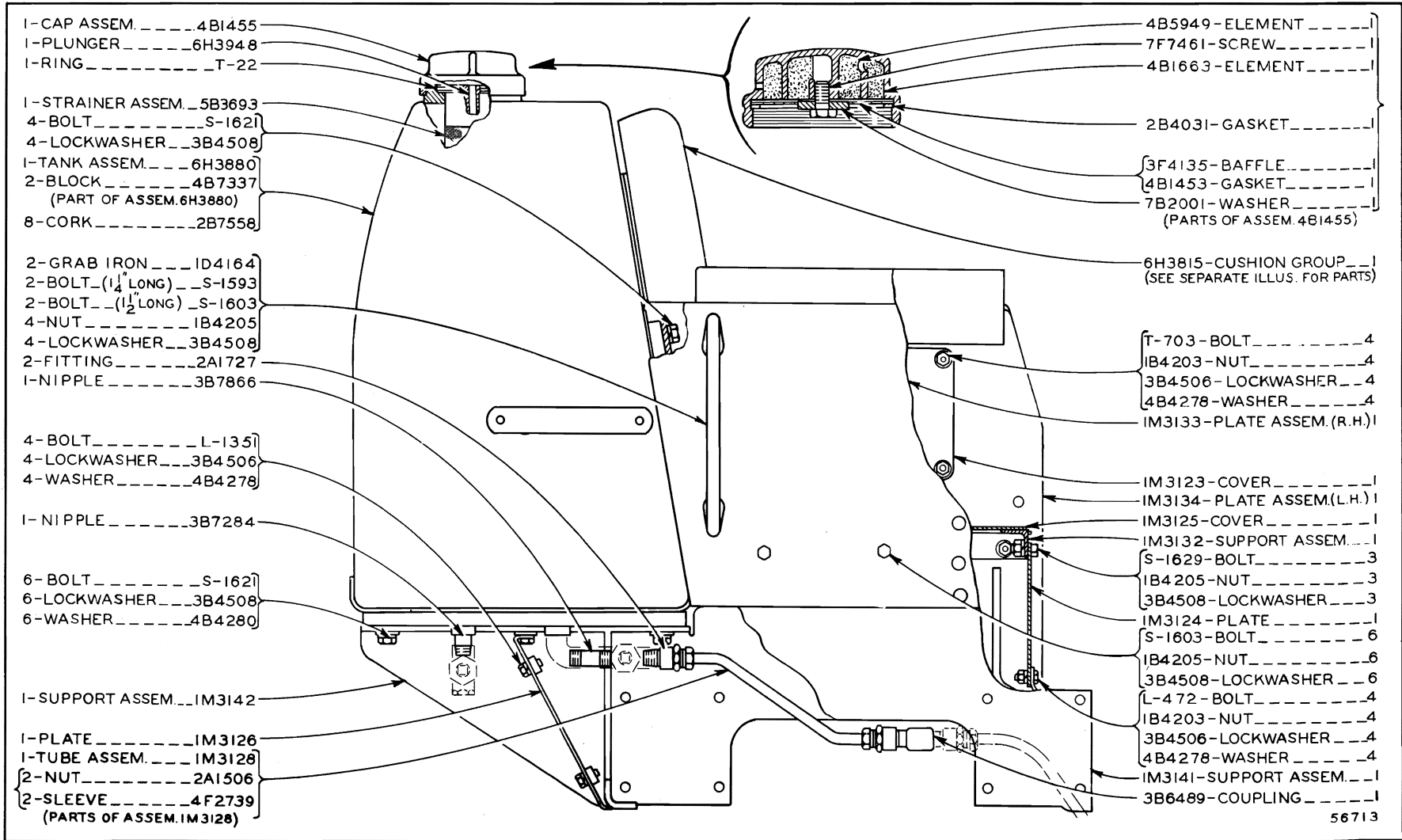
8H9083 WINTER HOOD GROUP
 Effective with Serial No. 9U25039



8H9085 WINTER HOOD GROUP
 For use with Bulldozer
 Effective with Serial No. 9U25039

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

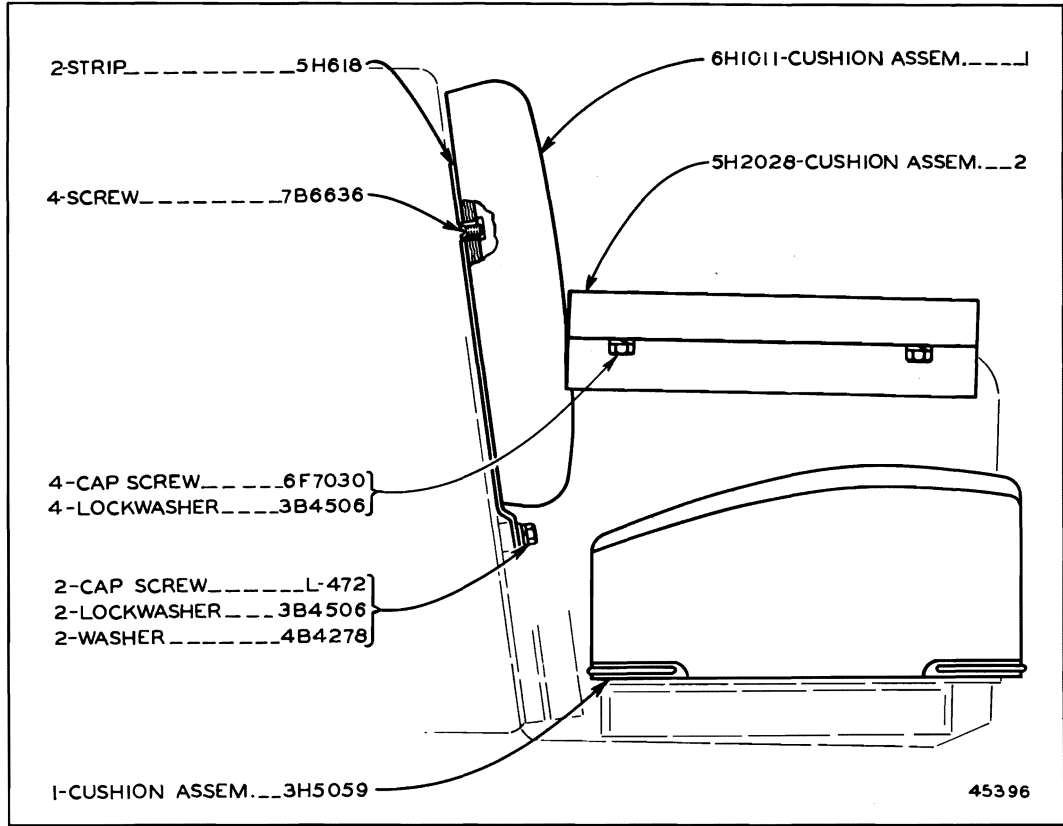
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



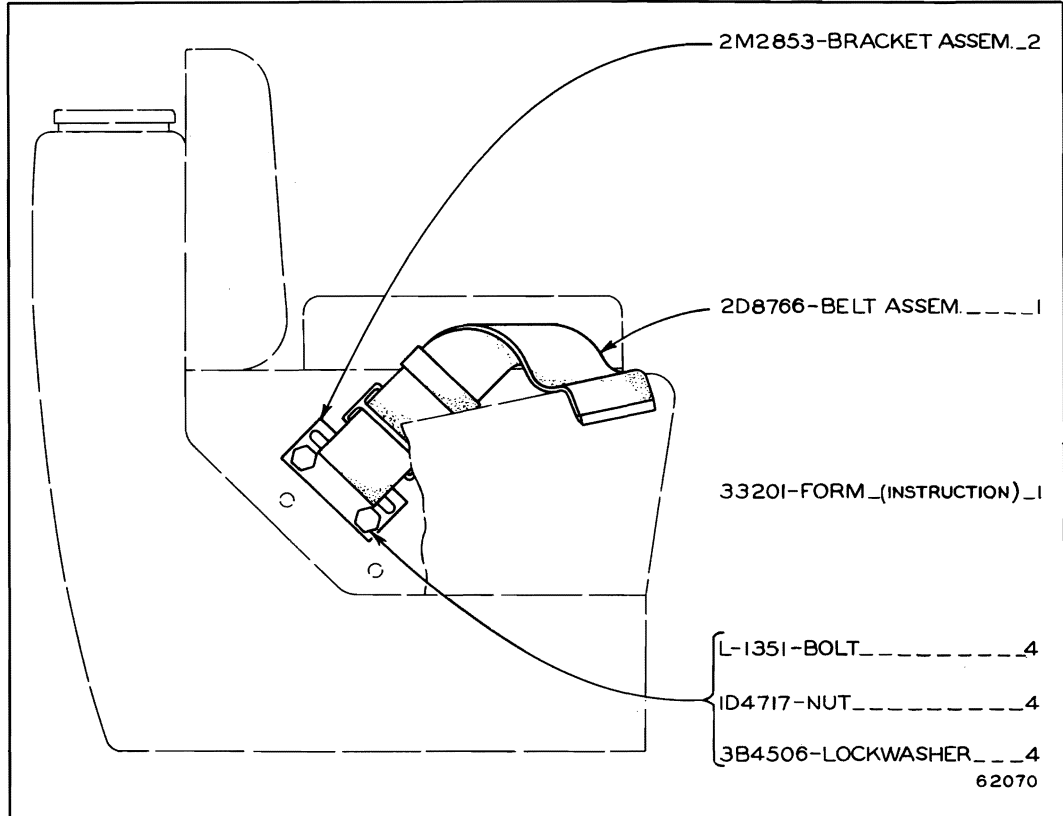
IM4135 TANK GROUP

Effective with Serial No. 9U17315

Note: This Group cannot be used with certain rear mounted equipment

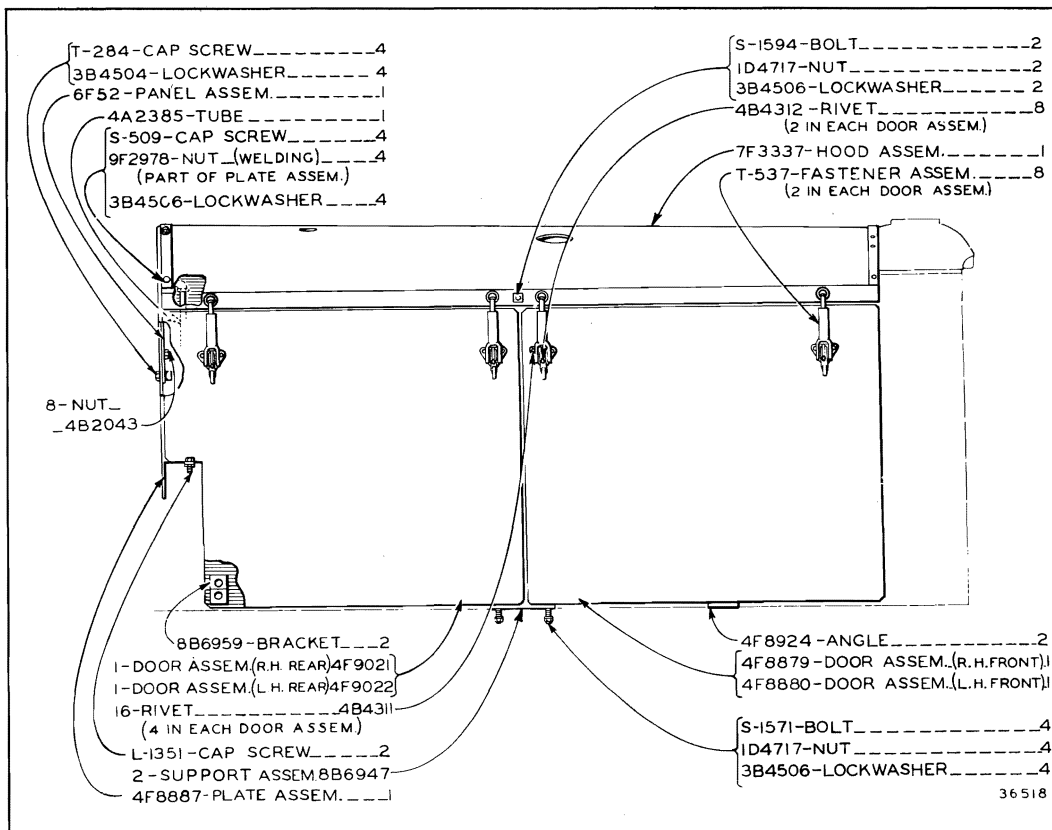


6H3815 SEAT CUSHION GROUP
 Part of 1M4135 Tank Group

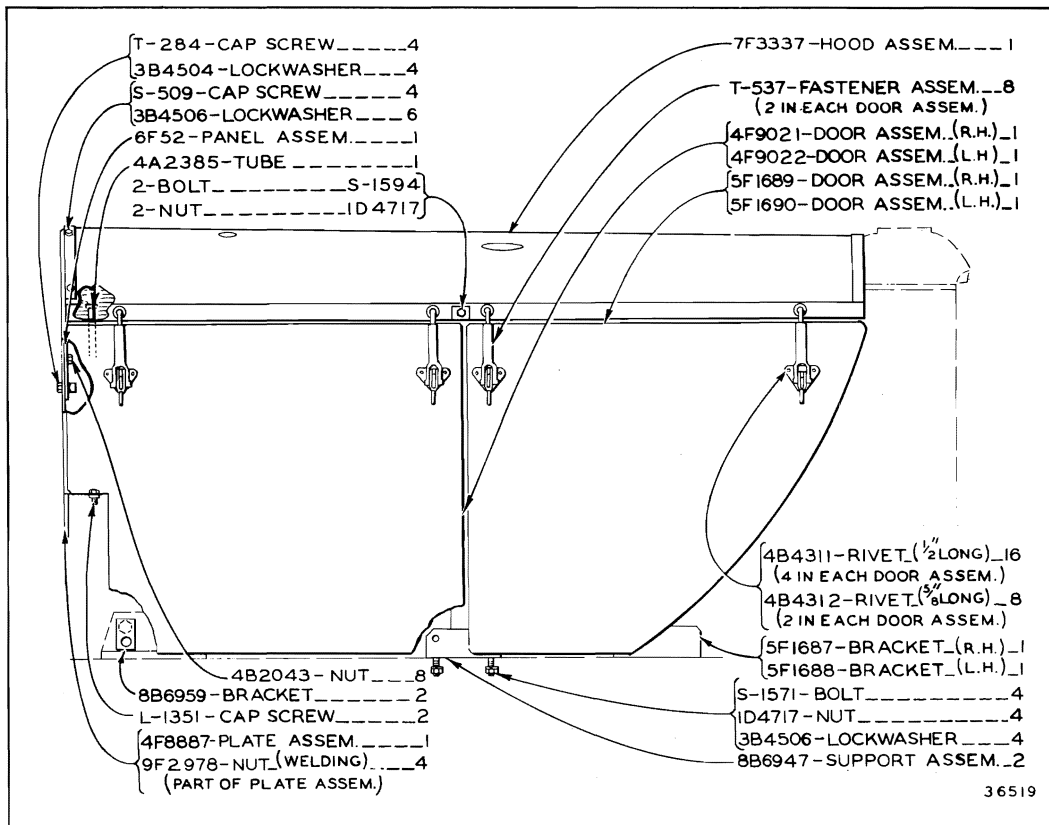


2M2832 SEAT BELT GROUP

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



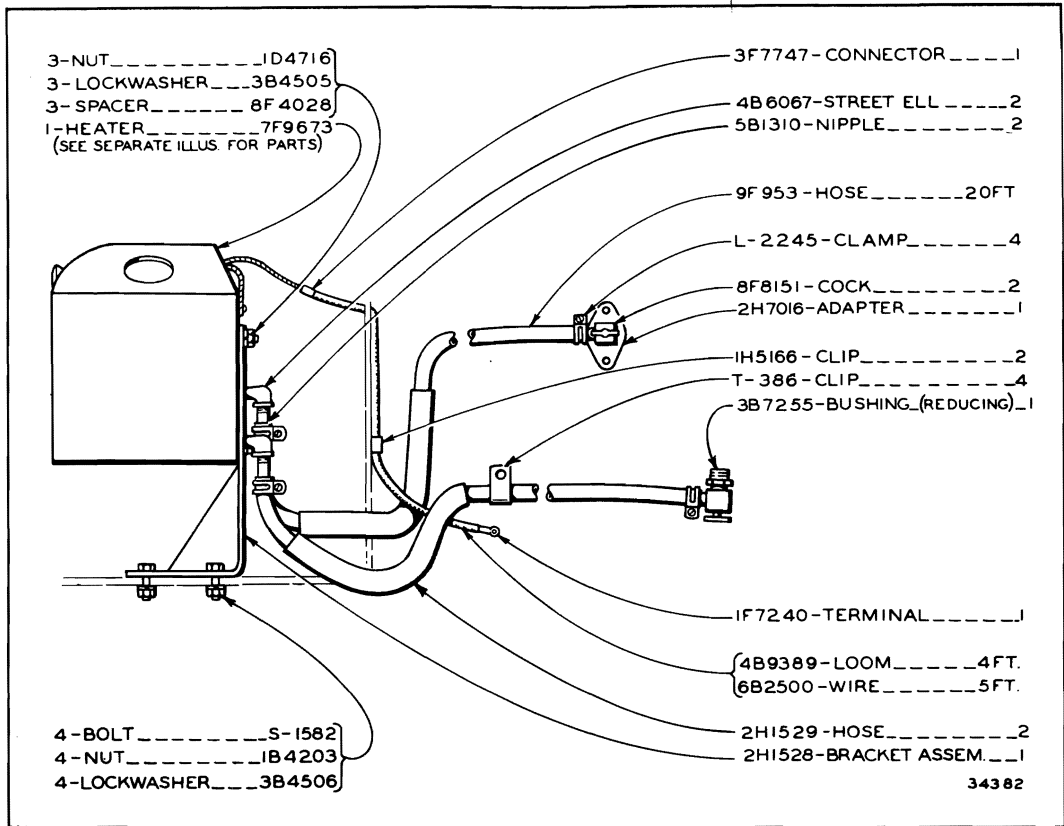
4F9080 WINTER HOOD GROUP



5F1686 WINTER HOOD GROUP

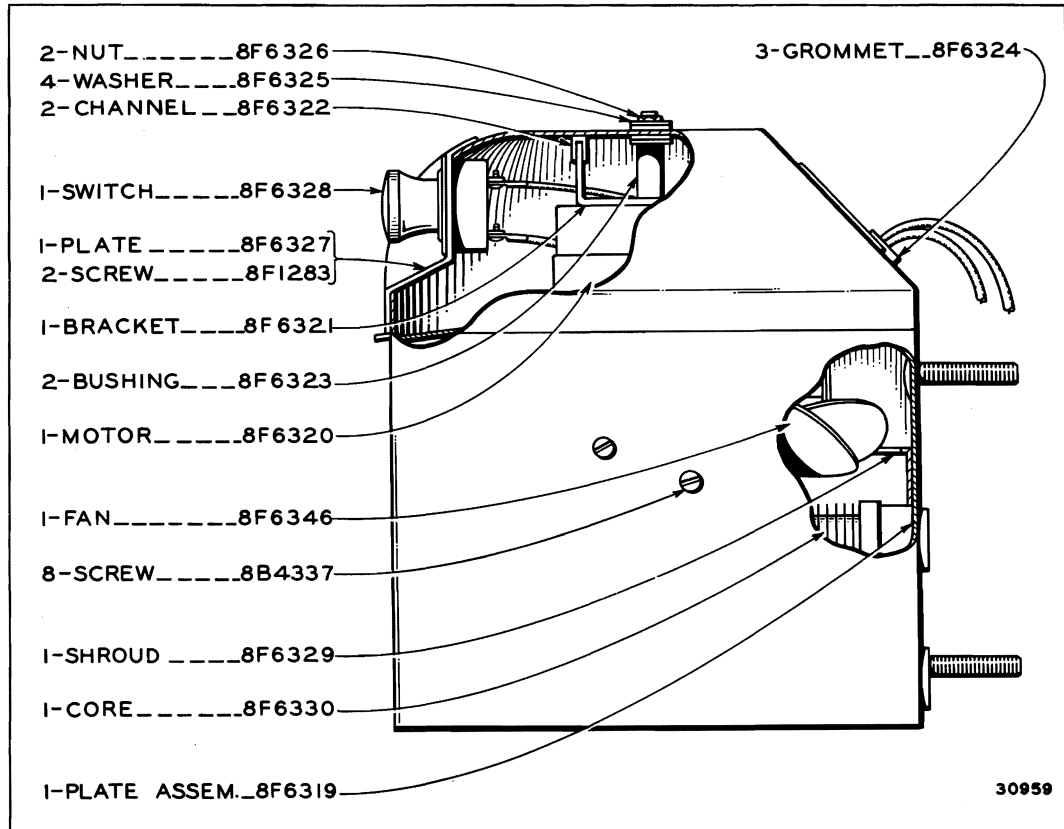
For use with Bulldozer

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



2H866 CAB HEATER GROUP

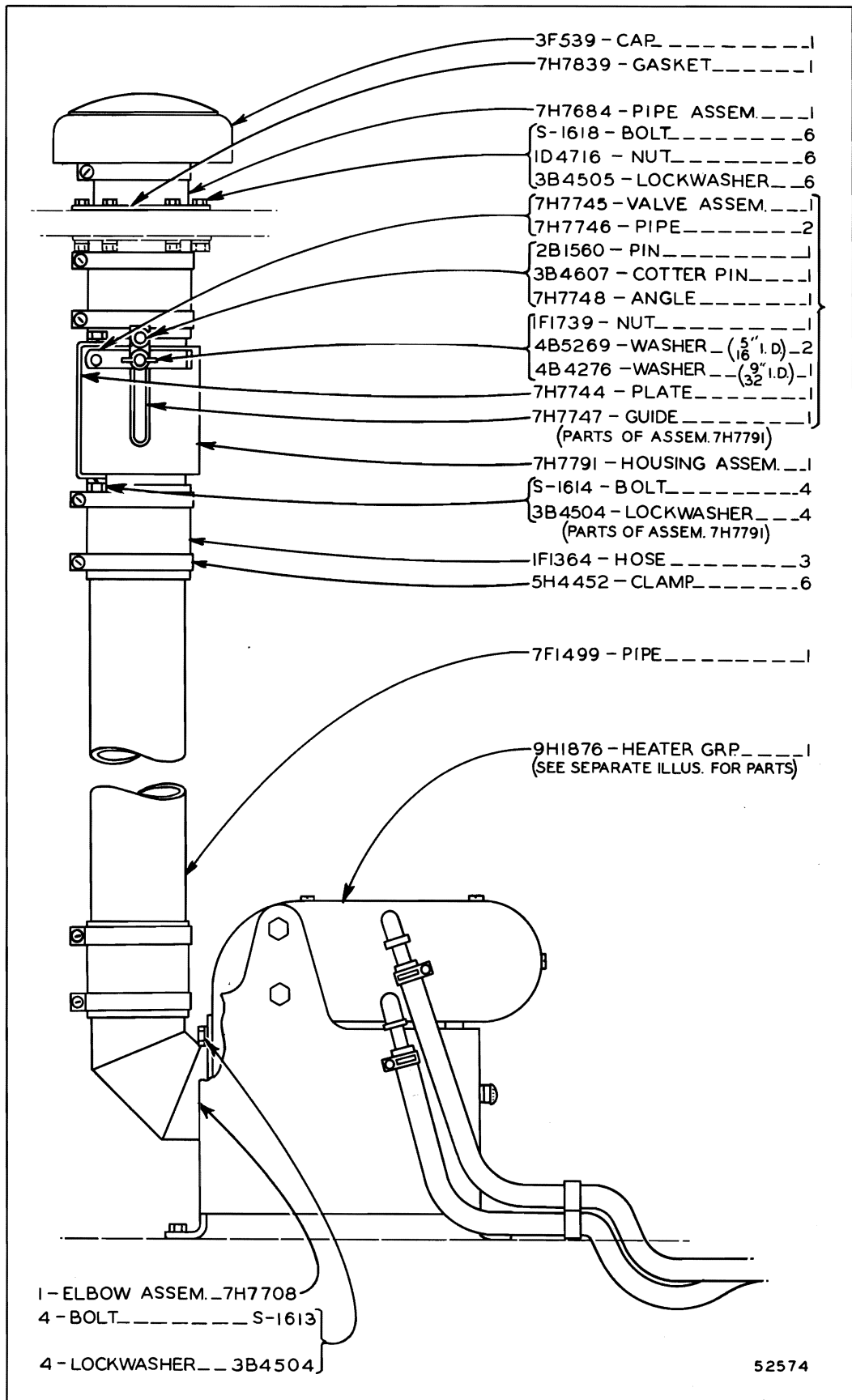
For use with 1H8735 Cab Group shown on Pages 144 and 145



7F9673 HEATER ASSEMBLY

Part of 2H866 Cab Heater Group

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

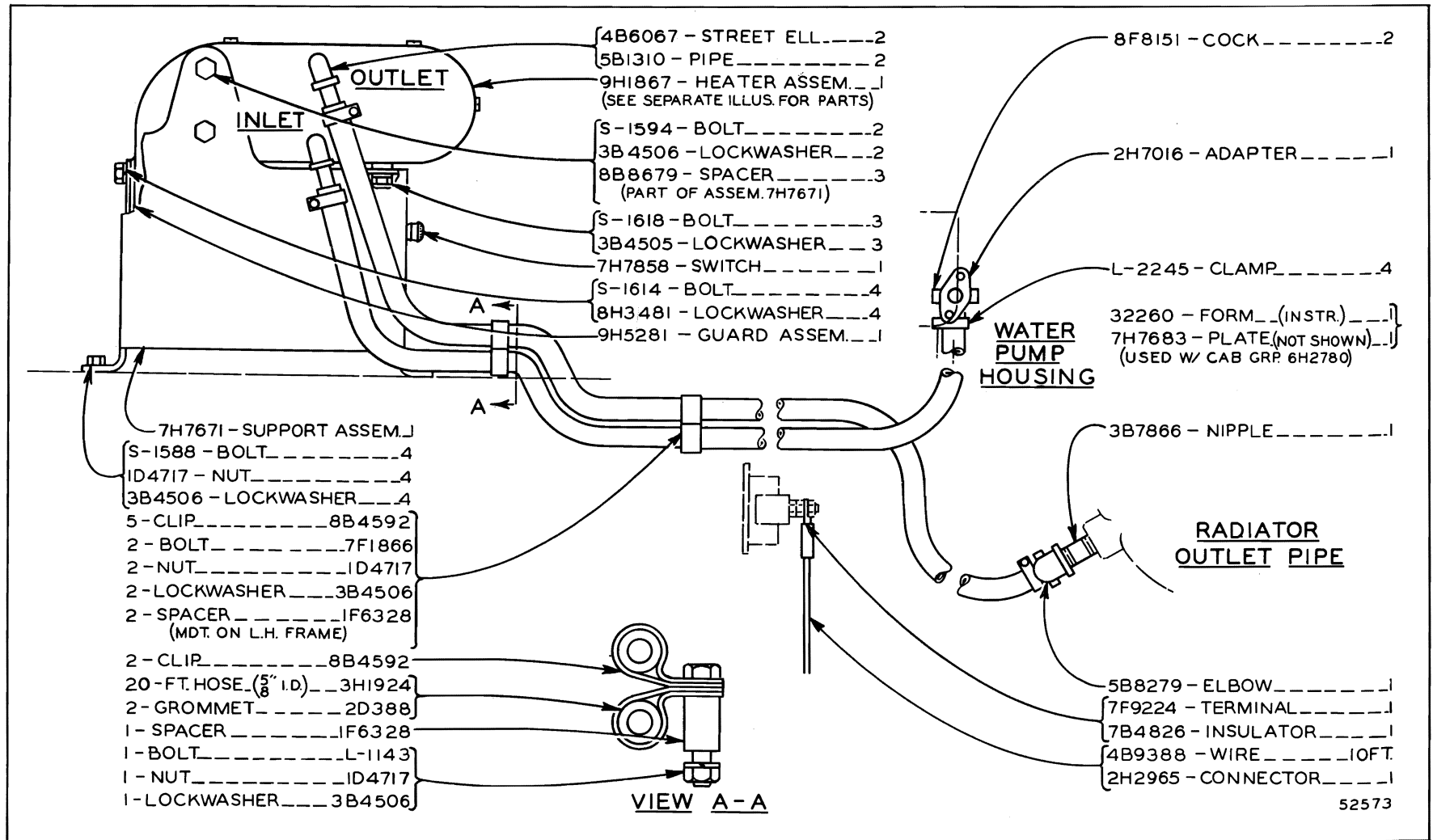


9H5408 CAB HEATER ARRANGEMENT—Fresh Air—24 Volt
 Effective with Serial No. 9U25039
 9H1876 Cab Heater Group parts are shown on Page 140B

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

140B "CATERPILLAR" D6 TRACTOR



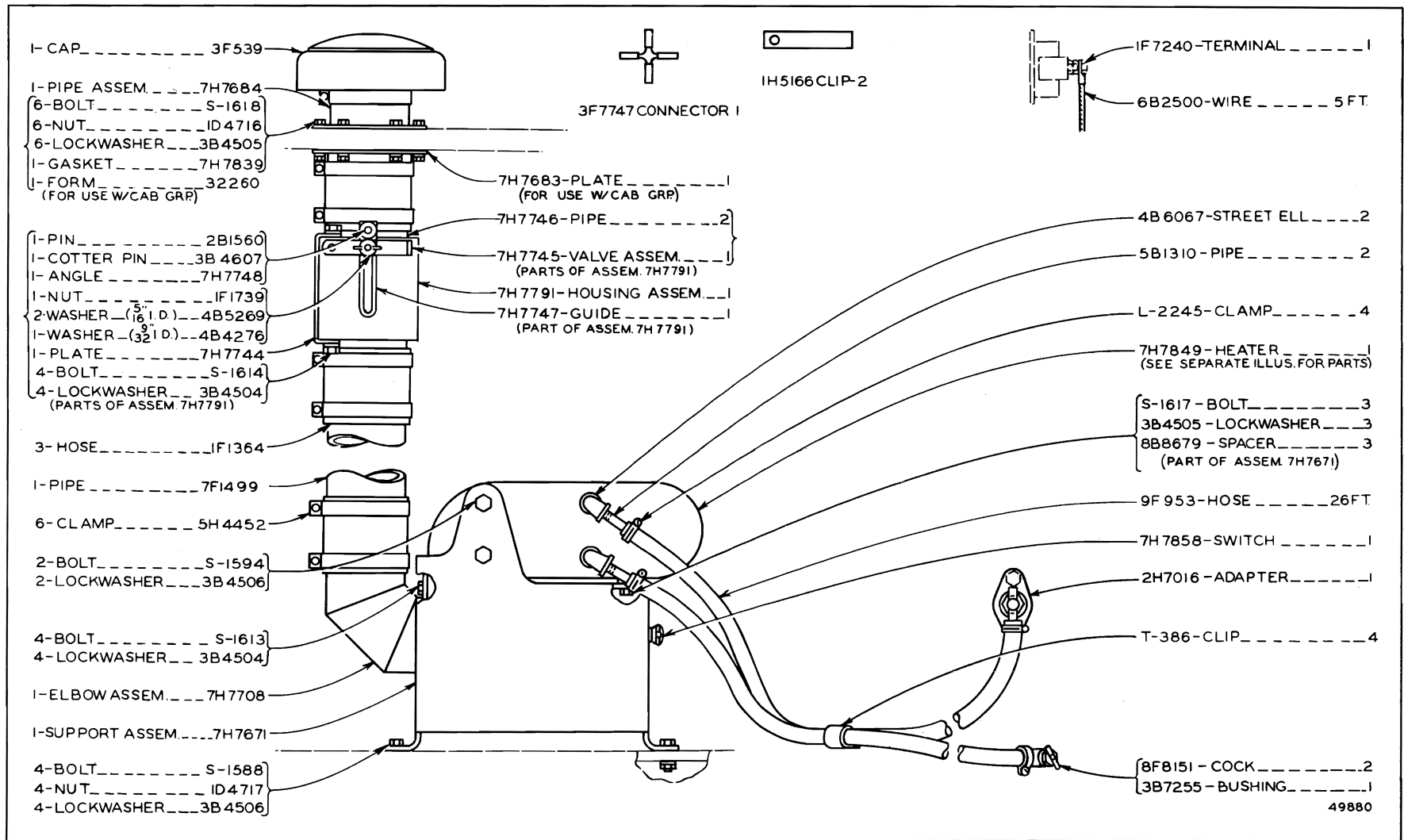
9H1876 CAB HEATER GROUP—Recirculating—24 Volt

Effective with Serial No. 9U25039

For use with 7H7970 Cab Group shown on Page 142F. Also part of 9H5408 Cab Heater Arrangement shown on Page 140A

9H1867 Heater Assembly parts are shown on Page 140E

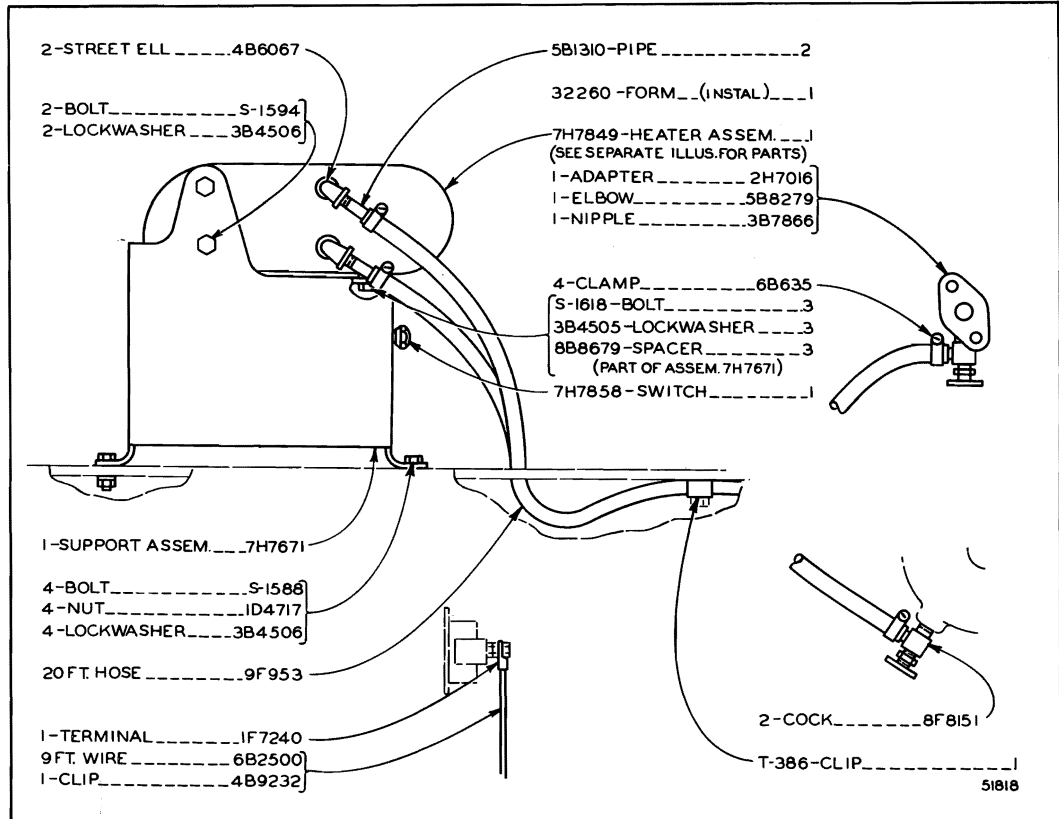
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



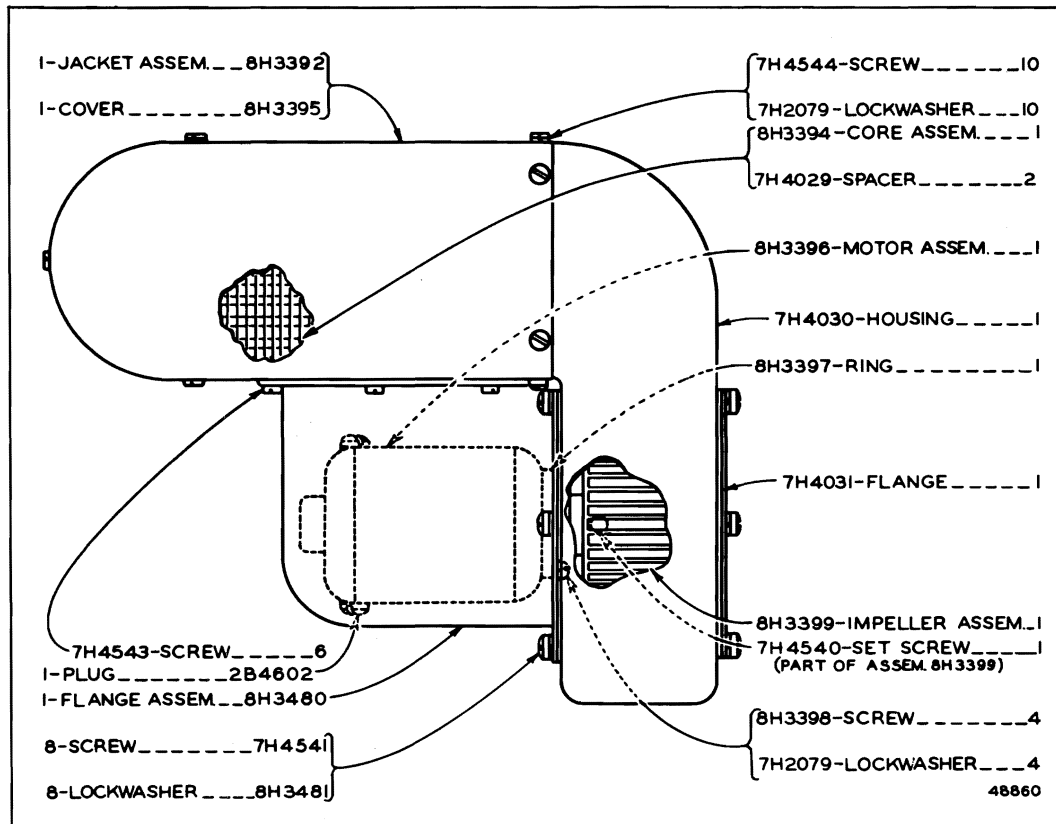
7H7860 CAB HEATER GROUP—Fresh Air—6 Volt
For use with 7H7970 Cab Group shown on Page 142F

ATTACHMENTS

140C

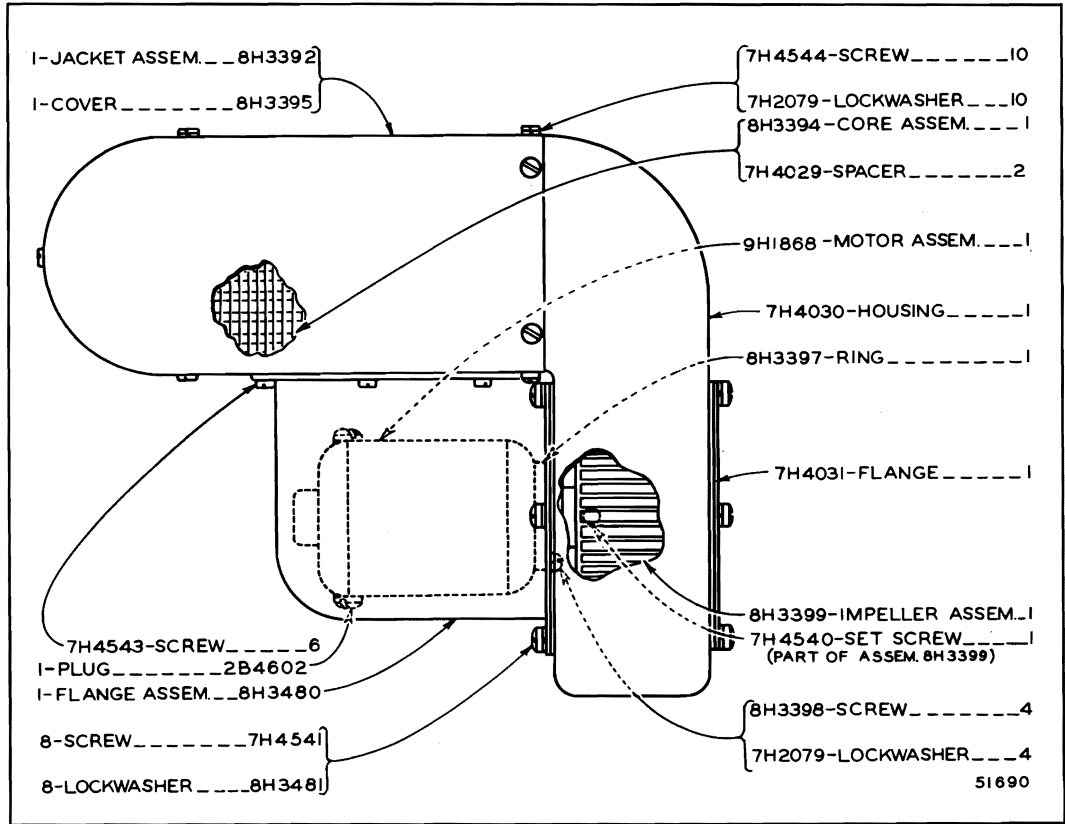


9H4399 CAB HEATER GROUP—Recirculating—6 Volt
For use with Steel Cab



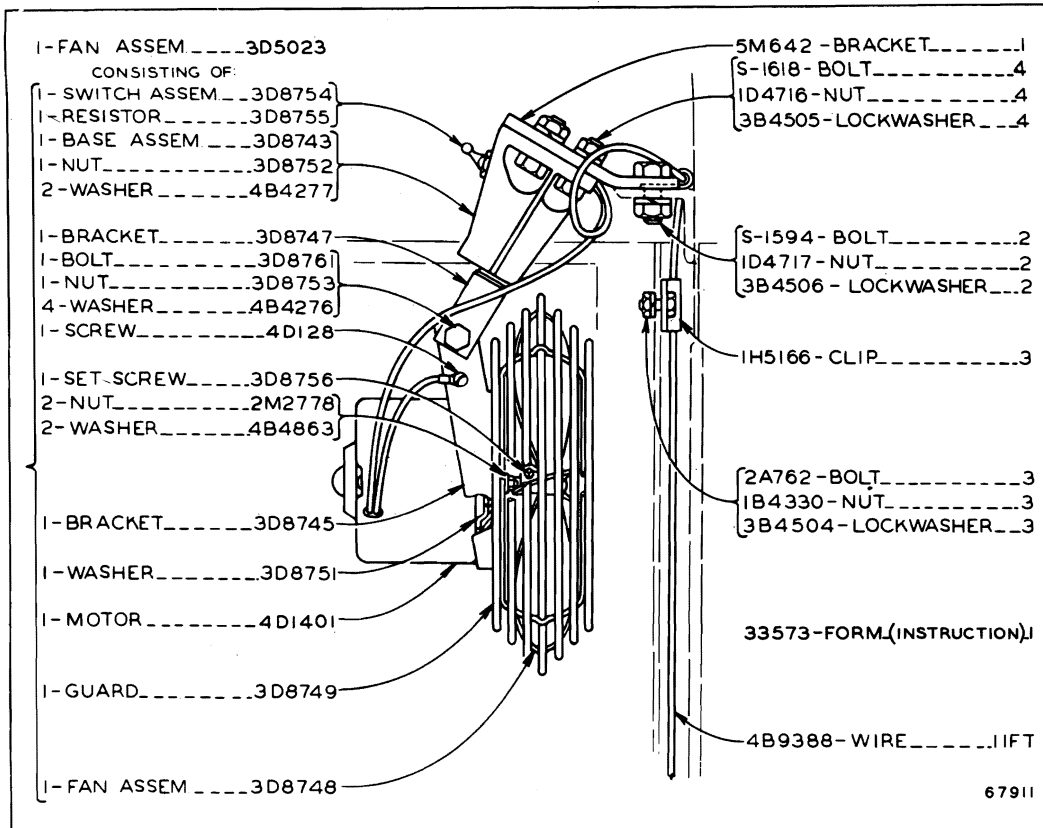
7H7849 HEATER ASSEMBLY—6 Volt
Part of 7H7860 and 9H4399 Cab Heater Groups shown on Pages 140C and 140D

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

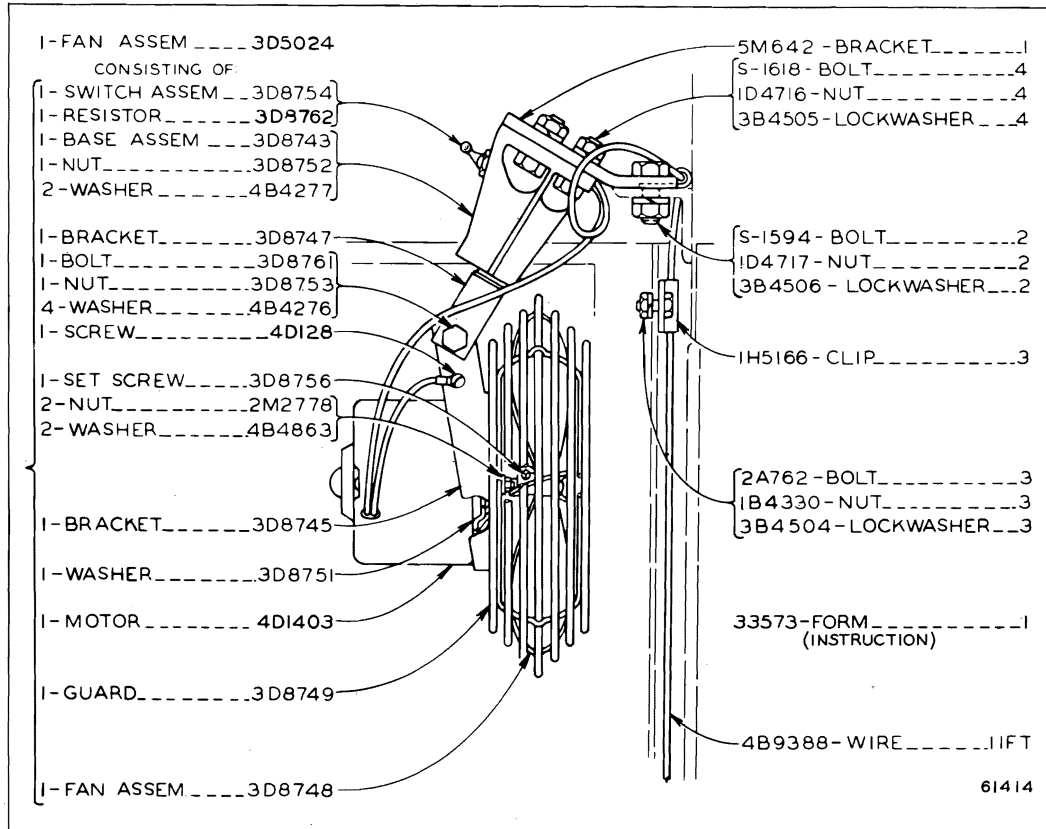


9H1867 HEATER ASSEMBLY—24 Volt
 Part of 9H1876 Cab Heater Group shown on Page 140B

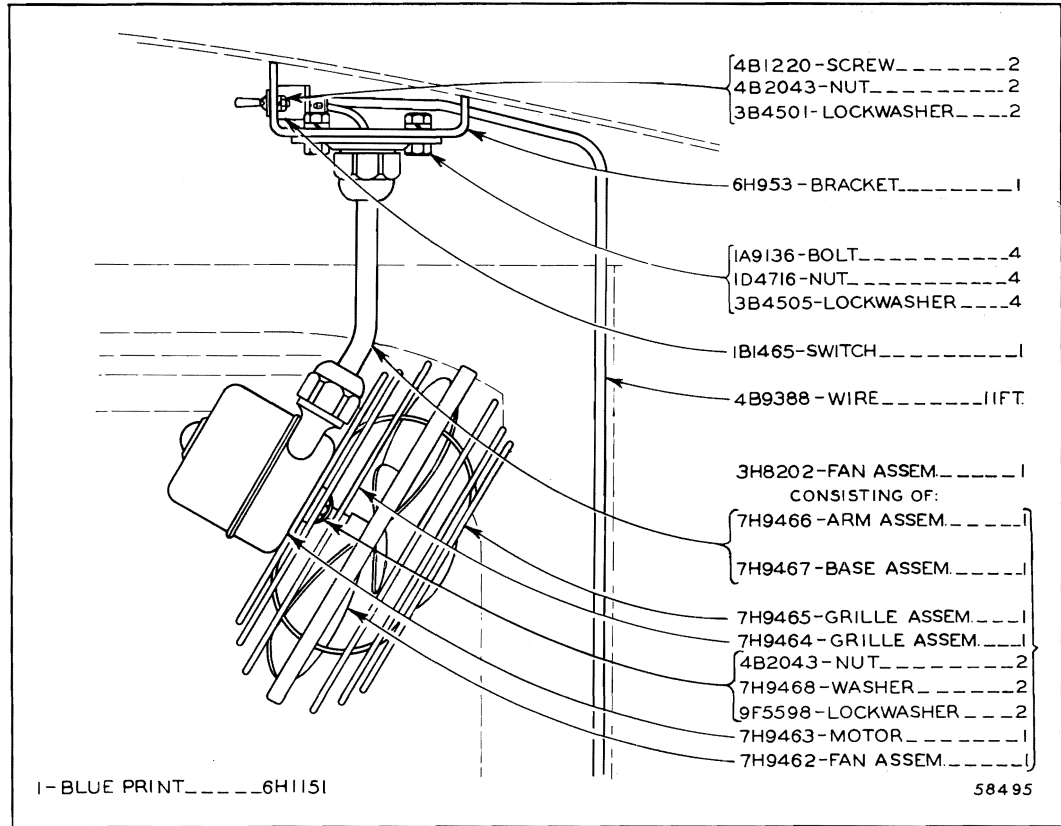
PARTS CATALOG INSERT



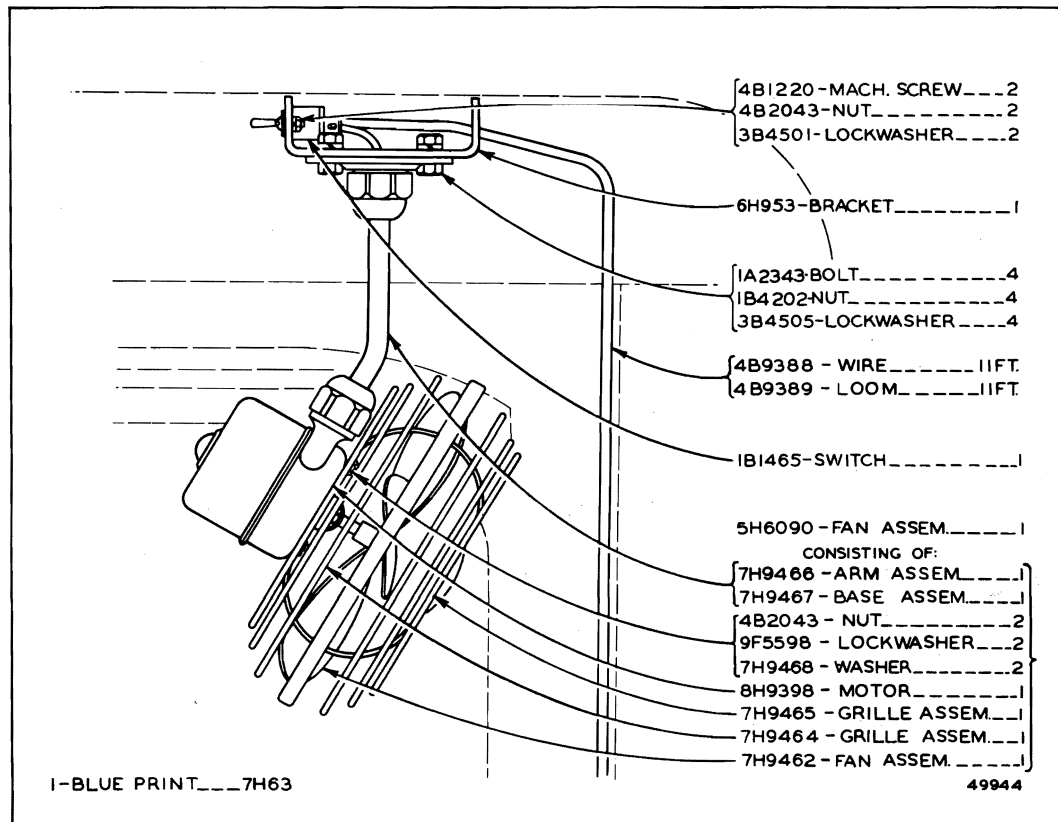
5M2023 DEFROSTER FAN GROUP—6 Volt—Replaces 6H1151
 For use with Cab



5M2021 DEFROSTER FAN GROUP—24 Volt
 Effective with Serial No. 9U19402

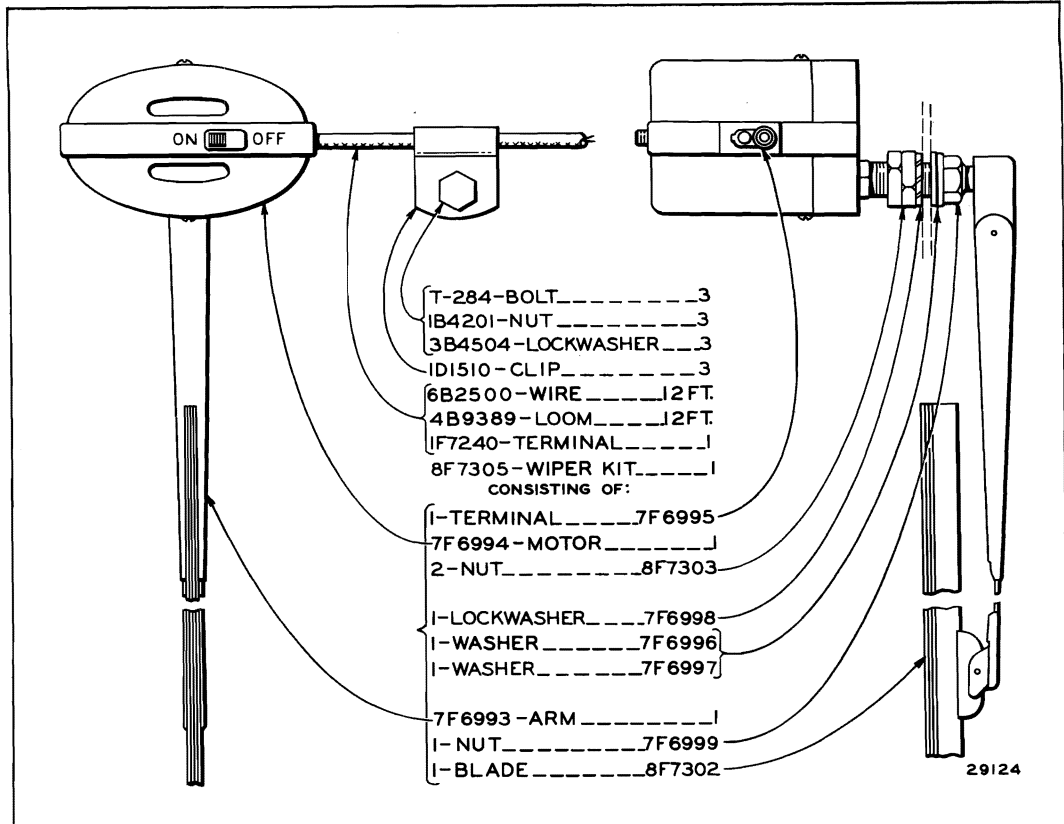


6H1151 DEFROSTER FAN GROUP—6 Volt

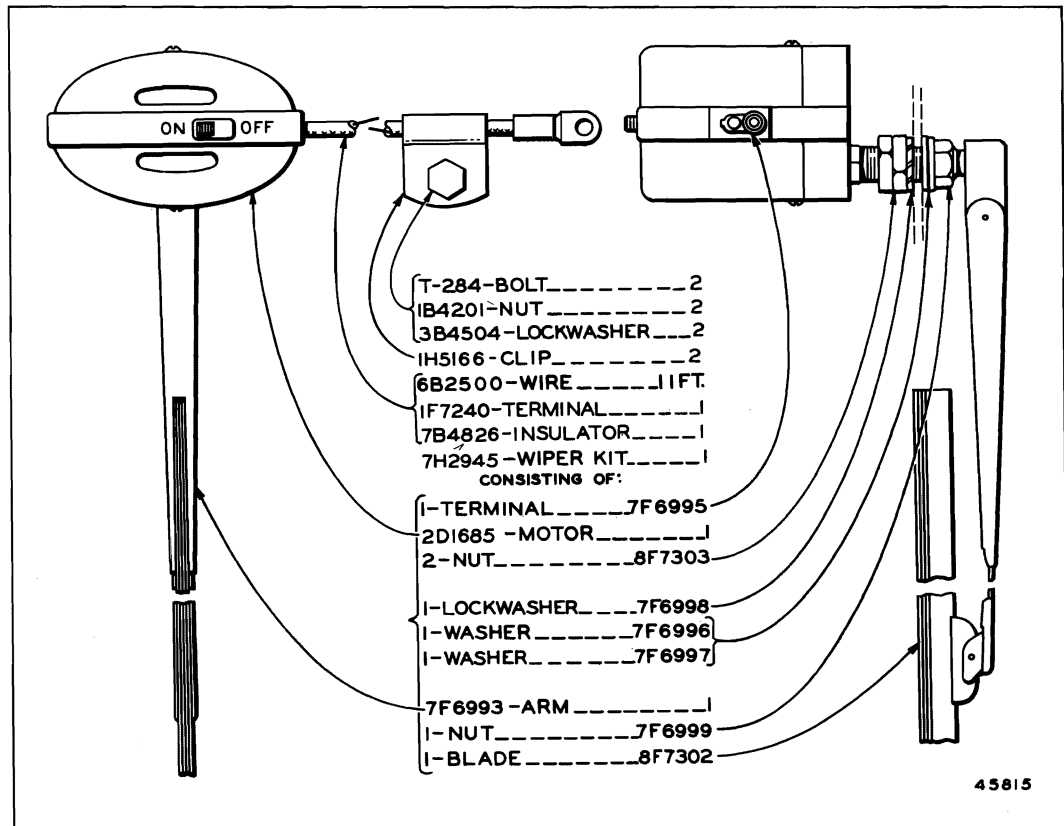


7H63 DEFROSTER FAN GROUP—24 Volt

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

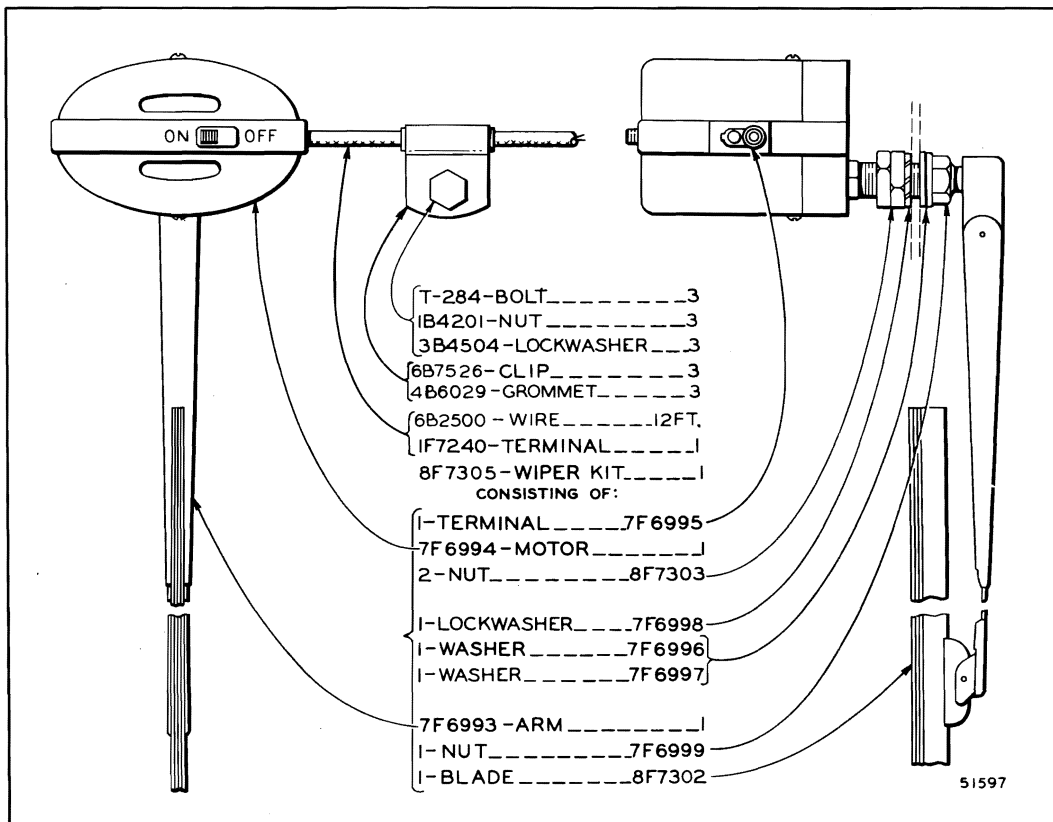


8F7304 WINDSHIELD WIPER GROUP—6 Volt
For use with Steel Cab

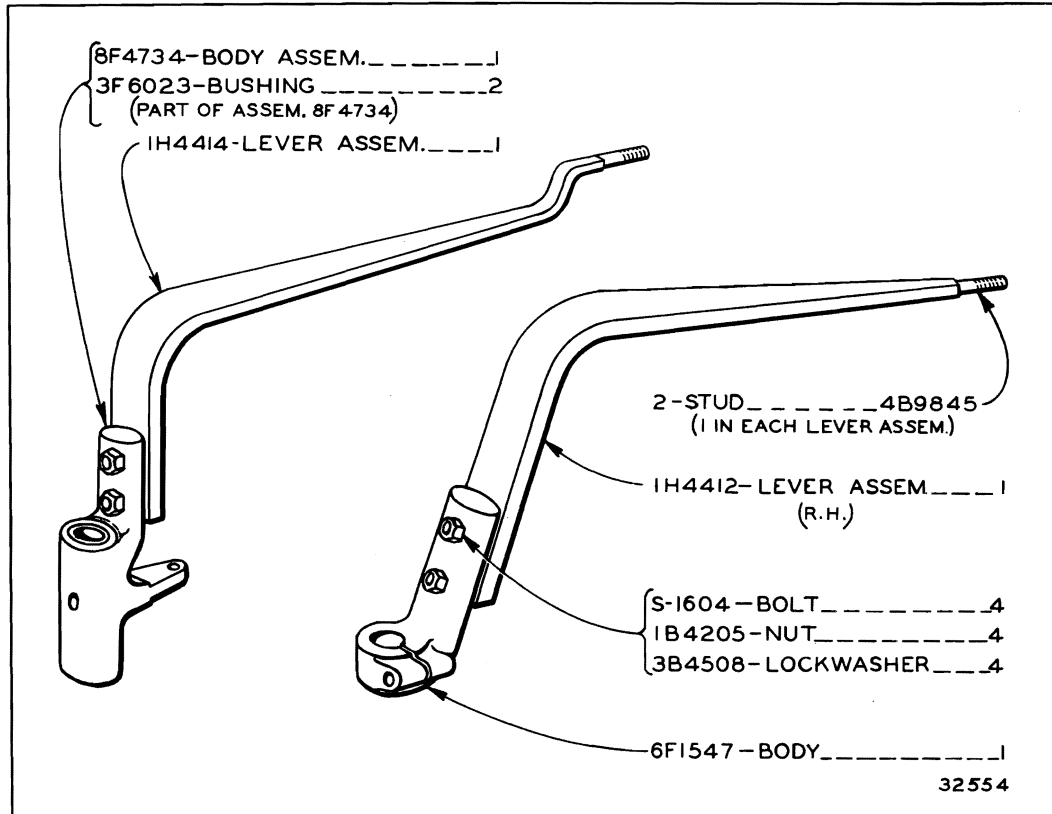


7H2944 WINDSHIELD WIPER GROUP—24 Volt
For use with Steel Cab

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



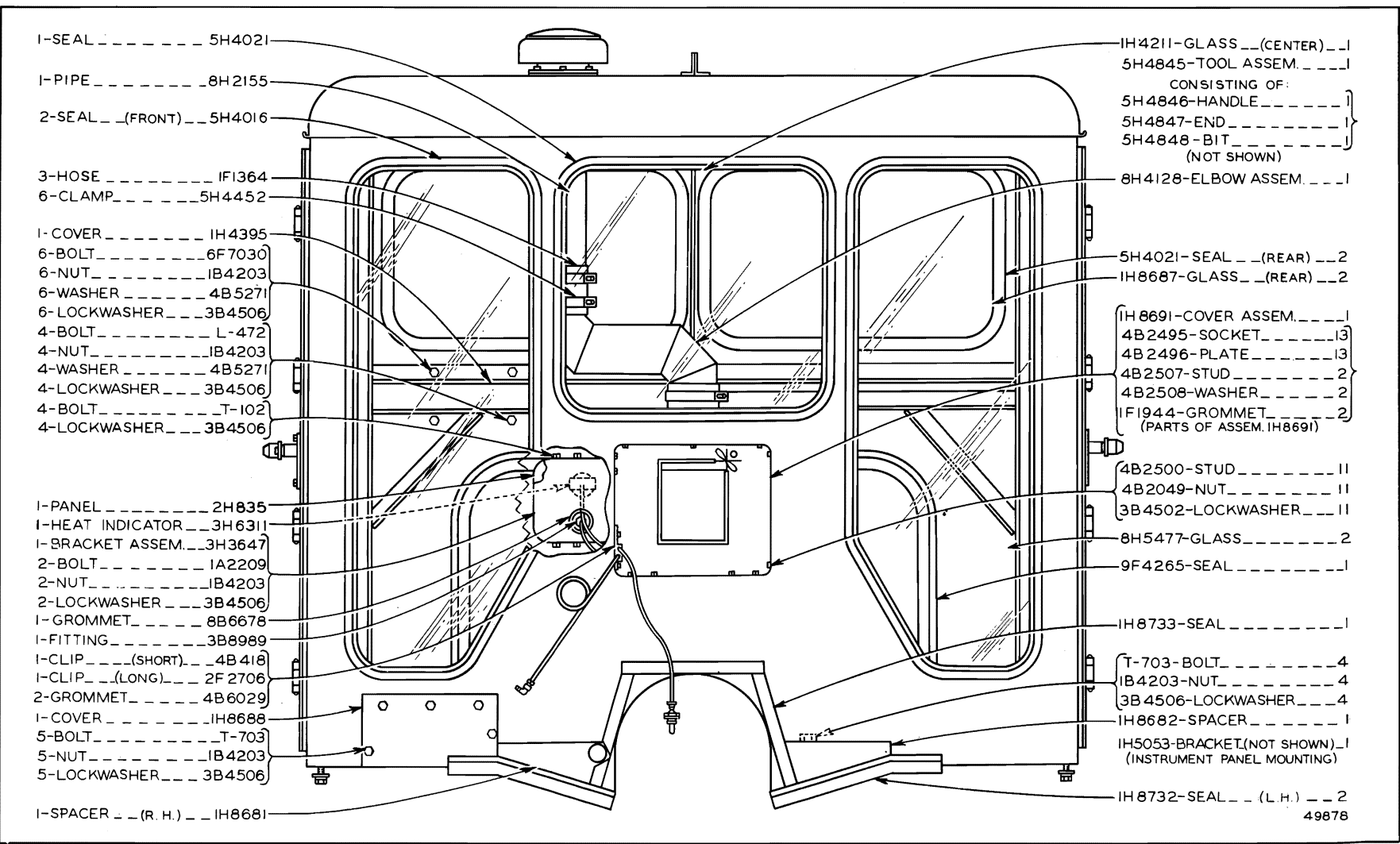
8F7304 WINDSHIELD GROUP—6 Volt—Second Type
For use with Steel Cab



IH5244 LEVERS GROUP
Part of IH8690, 6H2795, 8H5592, 8H6771 and 8H5478 Cab
Arrangements listed on Page 143

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

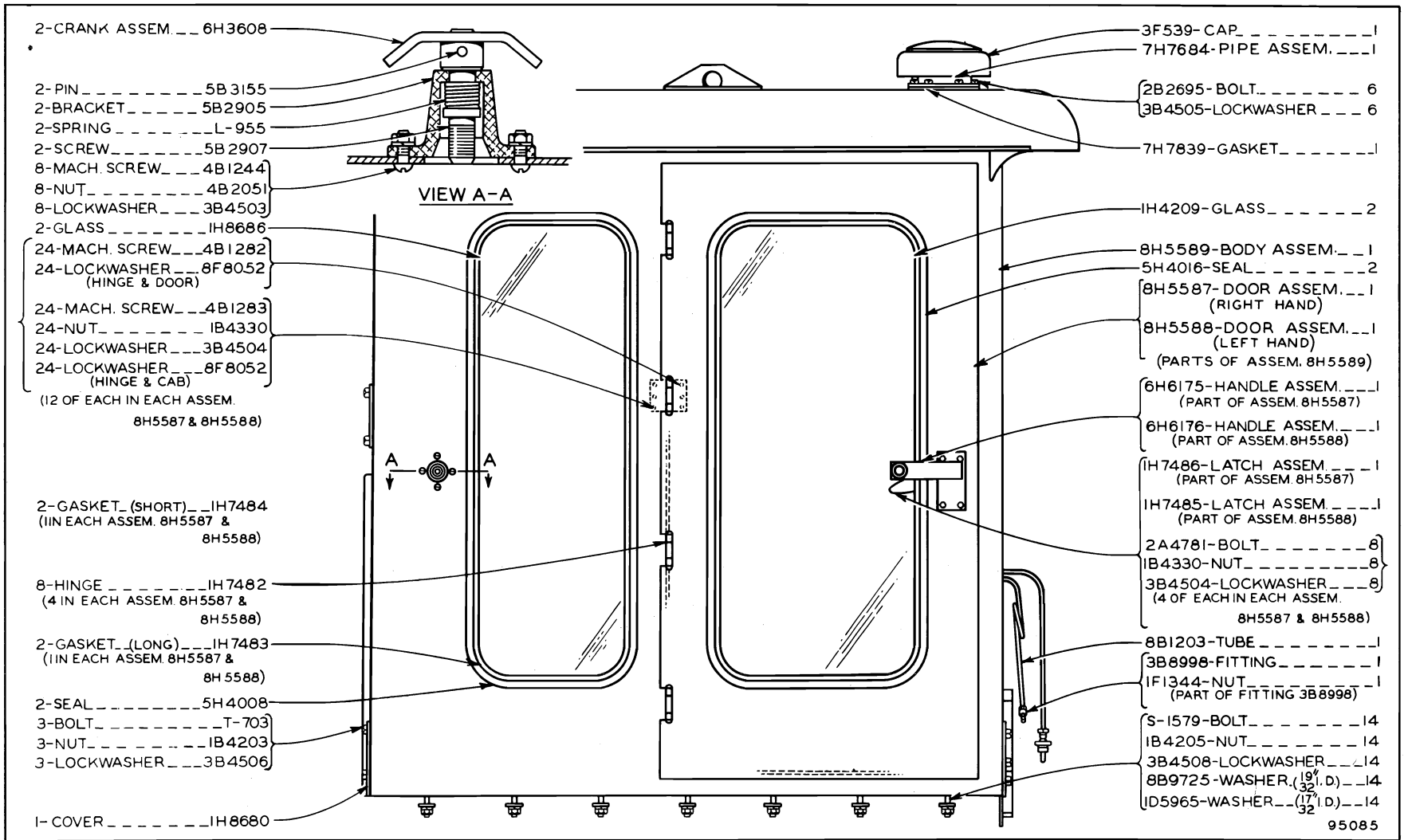
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



142B "CATERPILLAR" D6 TRACTOR

8H5591 CAB GROUP—Front View
Part of 8H5592 Cab Arrangement listed on Page 143

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

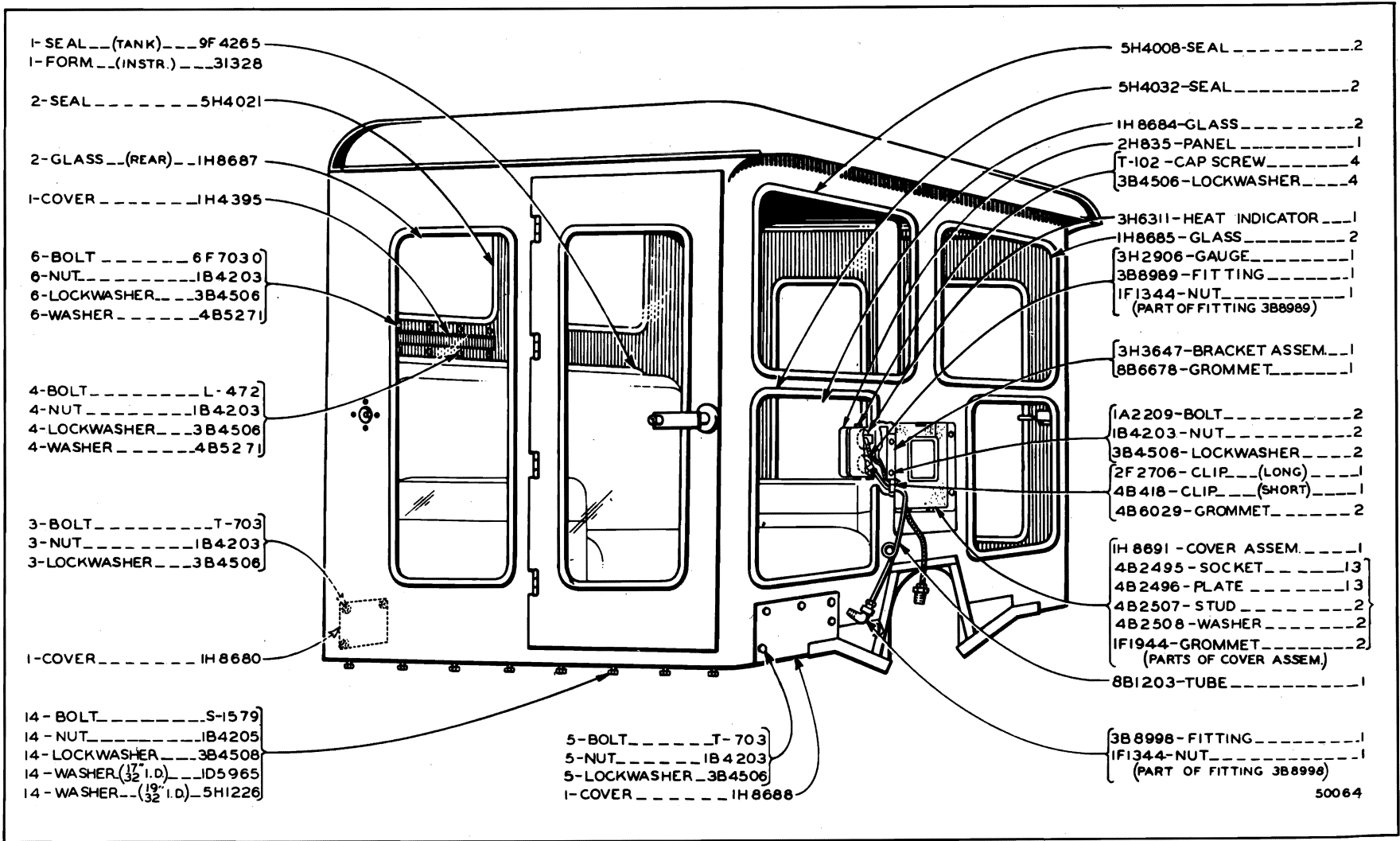


8H5591 CAB GROUP—Side View
Part of 8H5592 Cab Arrangement listed on Page 143

ATTACHMENTS

142C

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



142D

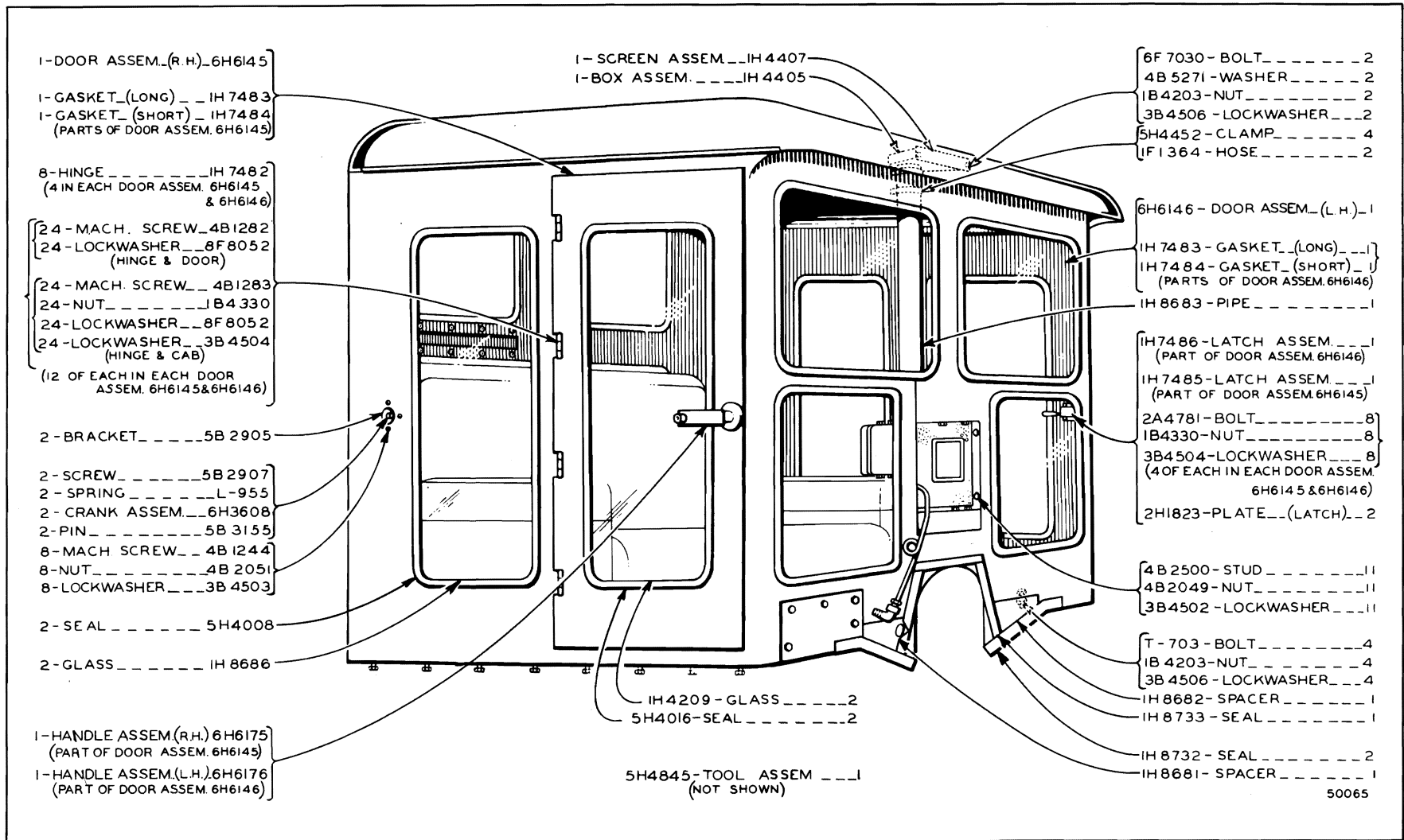
"CATERPILLAR" D6 TRACTOR

8H6770 CAB GROUP—Part One

Part of 8H6771 Cab Arrangement listed on Page 143

Only separate parts serviced. When complete Group is required order 7H7970 shown on Pages 142F and 142G

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



ATTACHMENTS

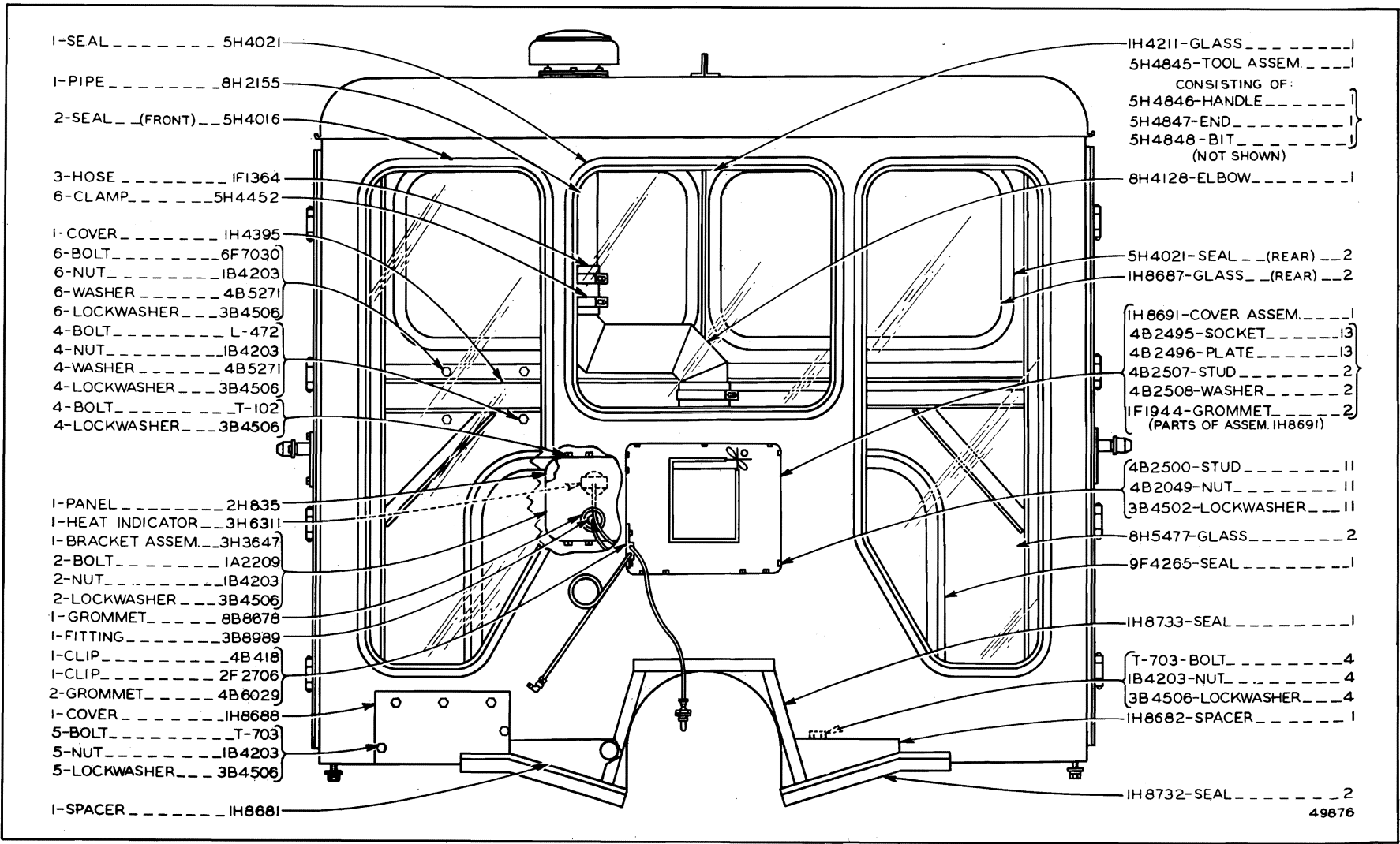
142E

8H6770 CAB GROUP—Part Two

Part of 8H6771 Cab Arrangement listed on Page 143

Only separate parts serviced. When complete Group is required order 7H7970 shown on Pages 142F and 142G

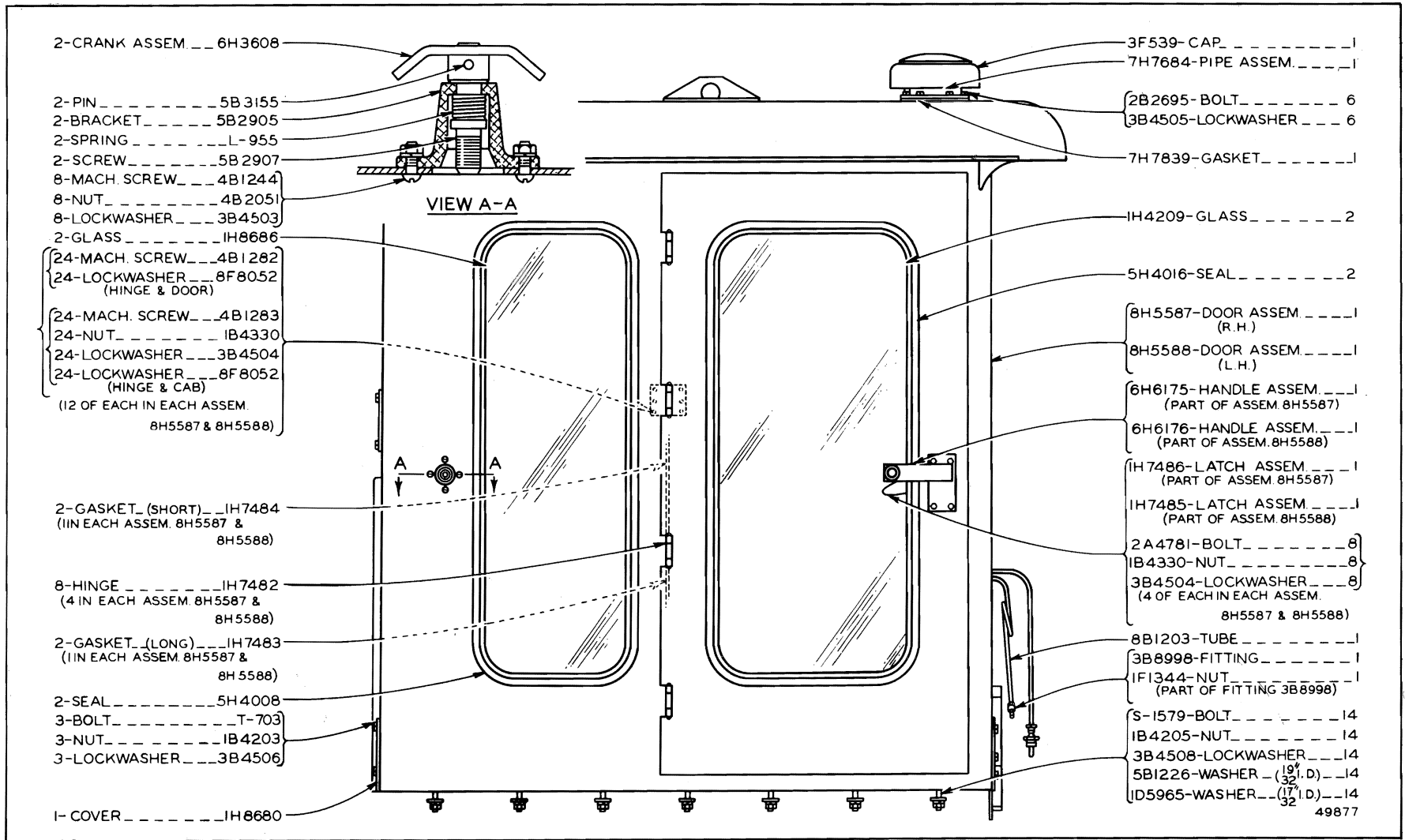
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



142F "CATERPILLAR" D6 TRACTOR

7H7970 CAB GROUP—Part One—First Type
Part of 8H5478 Cab Arrangement listed on Page 143

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

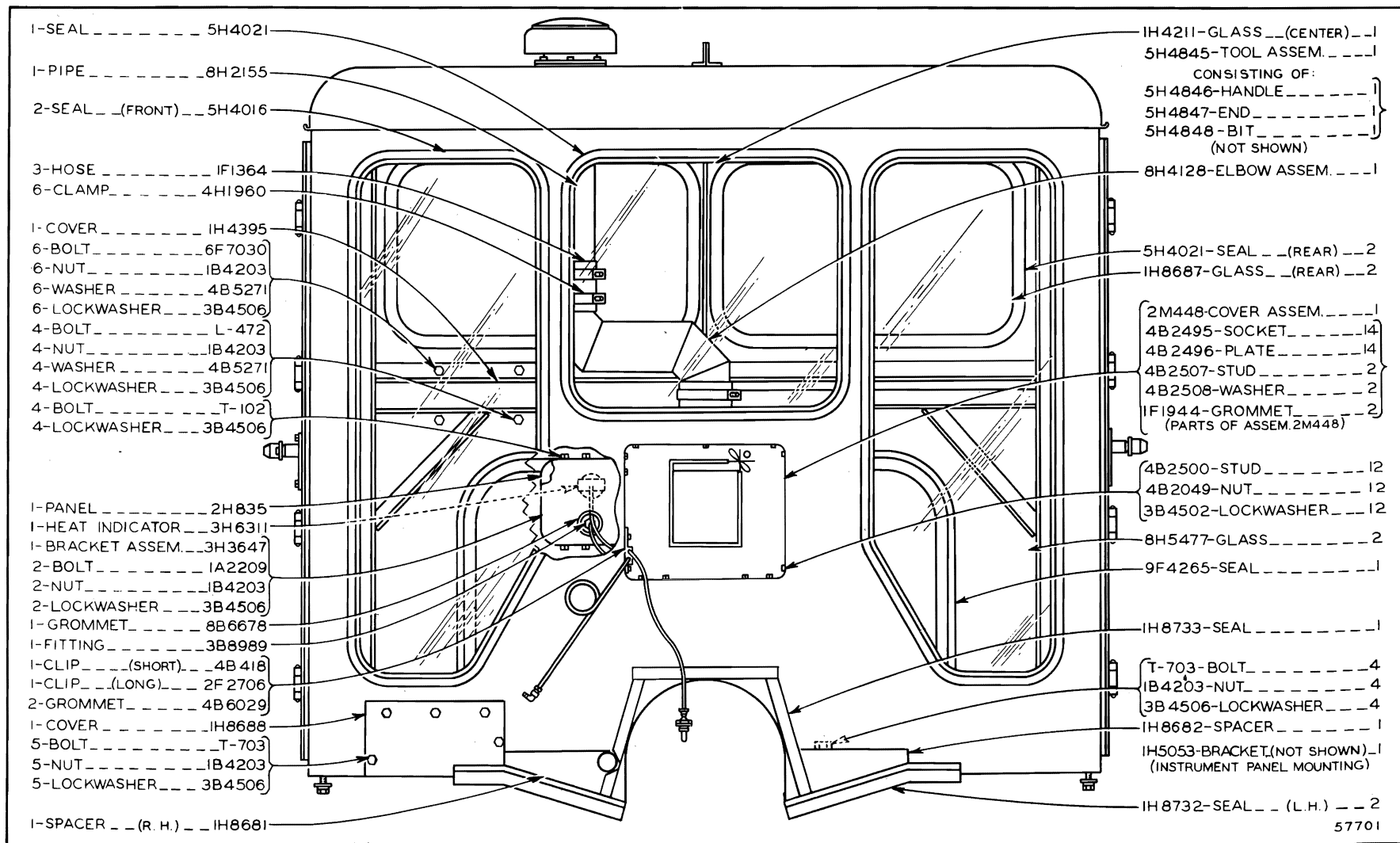


7H7970 CAB GROUP—Part Two—First Type
Part of 8H5478 Cab Arrangement listed on Page 143

ATTACHMENTS

142G

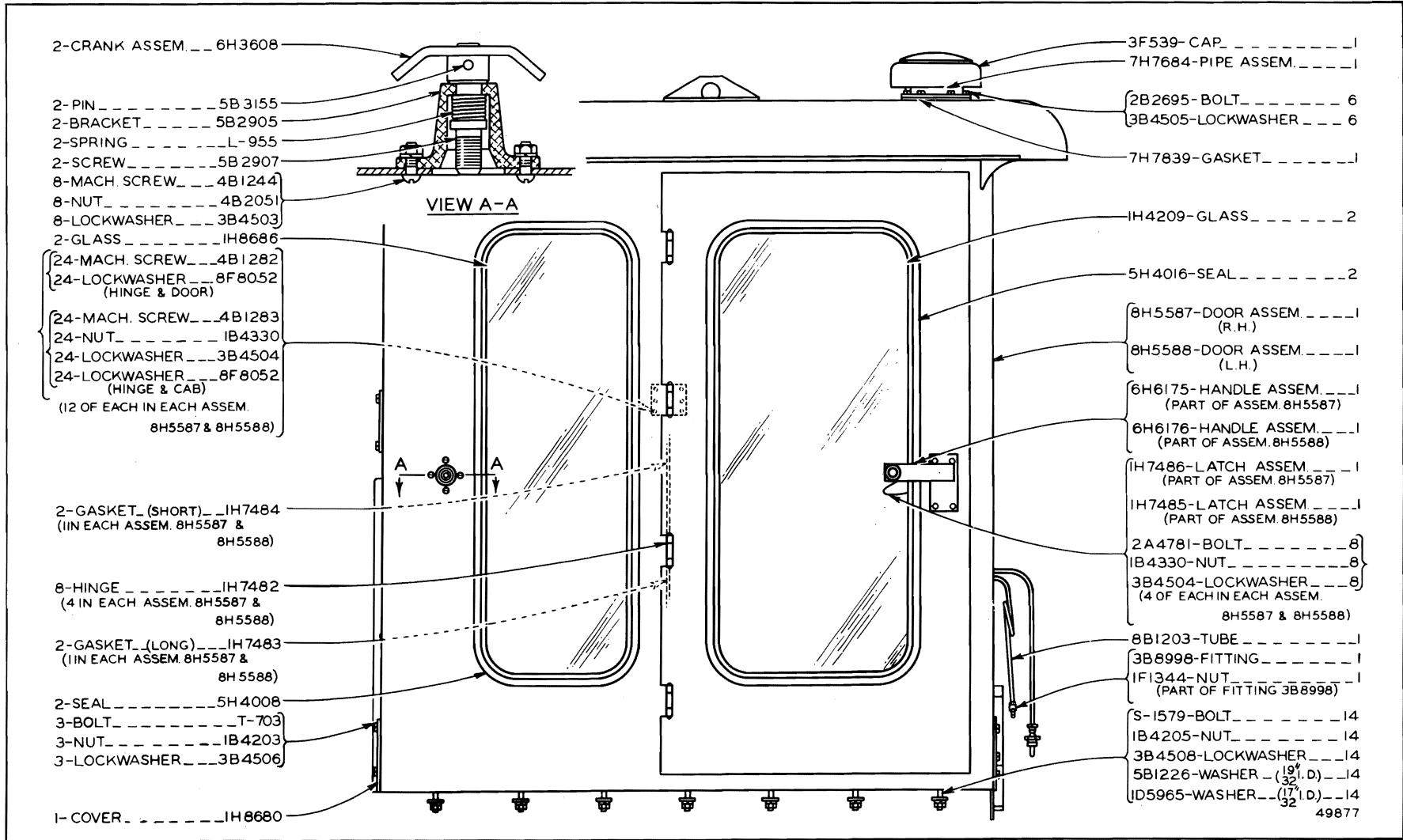
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7H7970 CAB GROUP—Part One—Second Type
Part of 8H5478 Cab Arrangement listed on Page 143

142H "CATERPILLAR" D6 TRACTOR

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

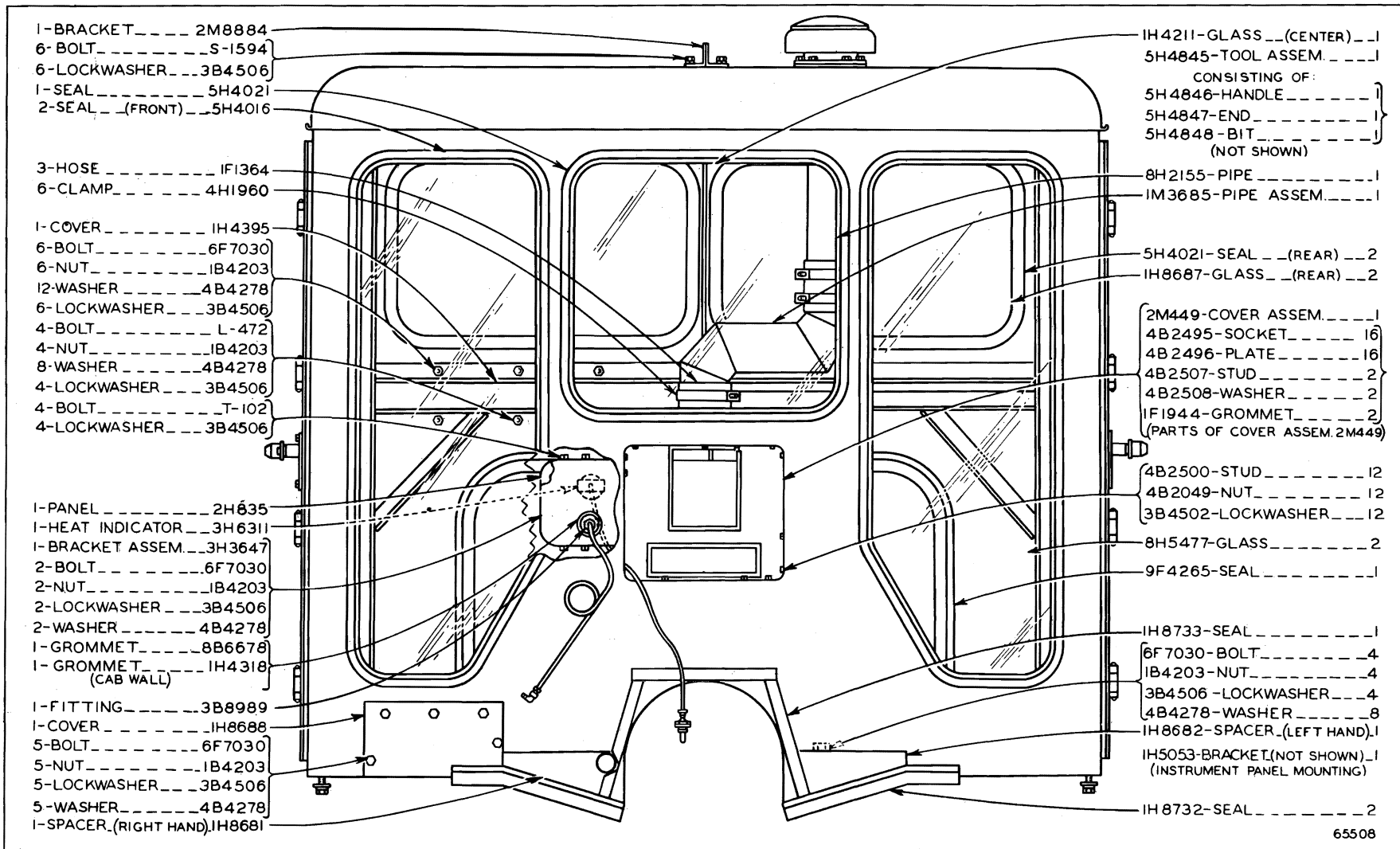


7H7970 CAB GROUP—Part Two—Second Type
 Part of 8H5478 Cab Arrangement listed on Page 143

PARTS BOOK INSERT

Consists of:		Page
1	IH5244 Levers Group.....	Between 142 & 143
1	4M4866 Cab Group	Between 142 & 143
10	4B4278 Washer	
10	5B2208 Bolt	
1	IH5085 Boot and Frame Assembly	

4M4868 CAB ARRANGEMENT
Effective with Serial No. 9U25039

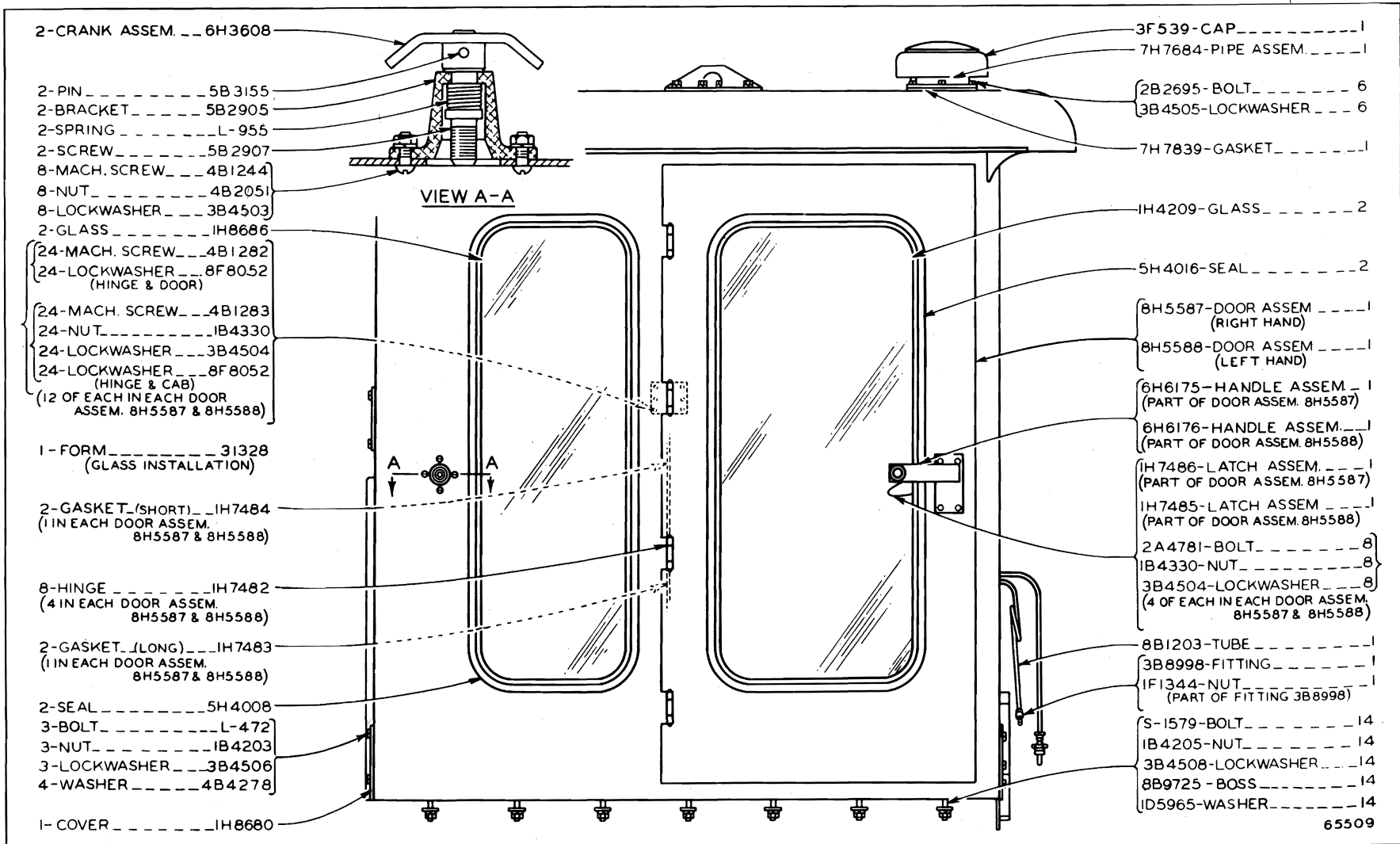


65508

4M4866 CAB GROUP—Part One
 Part of 4M4868 Cab Arrangement listed on insert between Pages 142 and 143
 Additional parts are shown on reverse side of this insert

Part of 4M4868 Cab Arrangement listed on insert between Pages 142 and 143

4M4866 CAB GROUP—Part Two



1H8690 Serial No. 9U13263 to 9U25038 inclusive

Only separate parts serviced. When complete
Arrangement is required order 8H5592

Consists of:

		Page
	1H5244 Levers Group	142A
	1H8735 Cab Group	144
10	4B4278 Washer—Boot to Cab	
10	5B2208 Bolt—Boot to Cab	
	1H5085 Boot and Frame Assembly	

6H2795 Serial No. 9U13263 to 9U25038 inclusive

Only separate parts serviced. When complete
Arrangement is required order 8H5592

Consists of:

	1H5244 Levers Group	142A
	6H2790 Cab Group	146
10	4B4278 Washer—Boot to Cab	
10	5B2208 Bolt—Boot to Cab	
	1H5085 Boot and Frame Assembly	

8H5592 Serial No. 9U13263 to 9U25038 inclusive

Consists of:

	1H5244 Levers Group	142A
	8H5591 Cab Group	142B
10	4B4278 Washer—Boot to Cab	
10	5B2208 Bolt—Boot to Cab	
	1H5085 Boot and Frame Assembly	

8H6771 Effective with Serial No. 9U25039

Only separate parts serviced. When complete
Arrangement is required order 8H5478

Consists of:

	1H5244 Levers Group	142A
	8H6770 Cab Group	142D
10	4B4278 Washer—Boot to Cab	
10	5B2208 Bolt—Boot to Cab	
	1H5085 Boot and Frame Assembly	

8H5478 Effective with Serial No. 9U25039

Consists of:

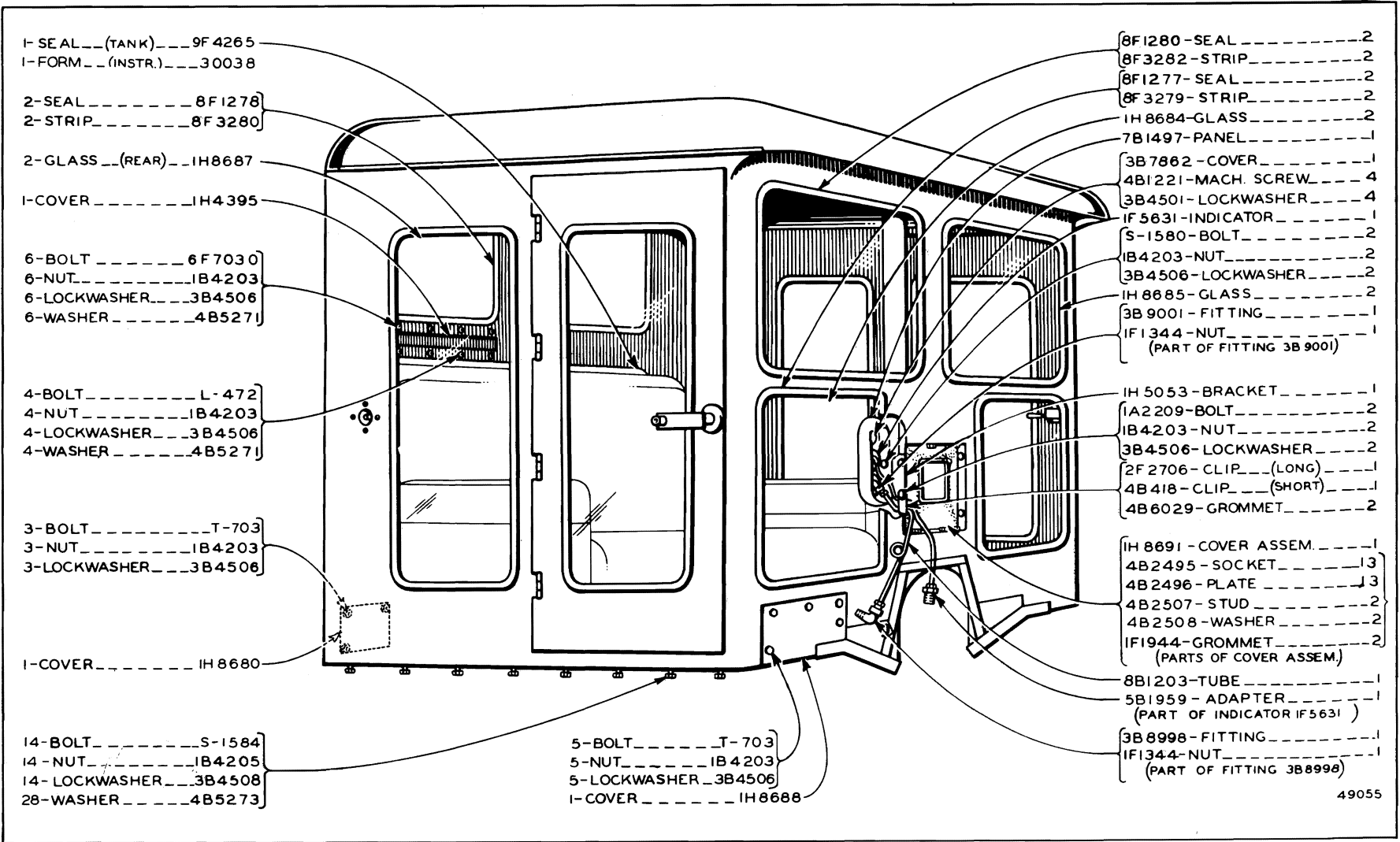
	1H5244 Levers Group	142A
	7H7970 Cab Group	142F
10	4B4278 Washer—Boot to Cab	
10	5B2208 Bolt—Boot to Cab	
	1H5085 Boot and Frame Assembly	

CAB ARRANGEMENTS

For use with Rear Cable Control

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

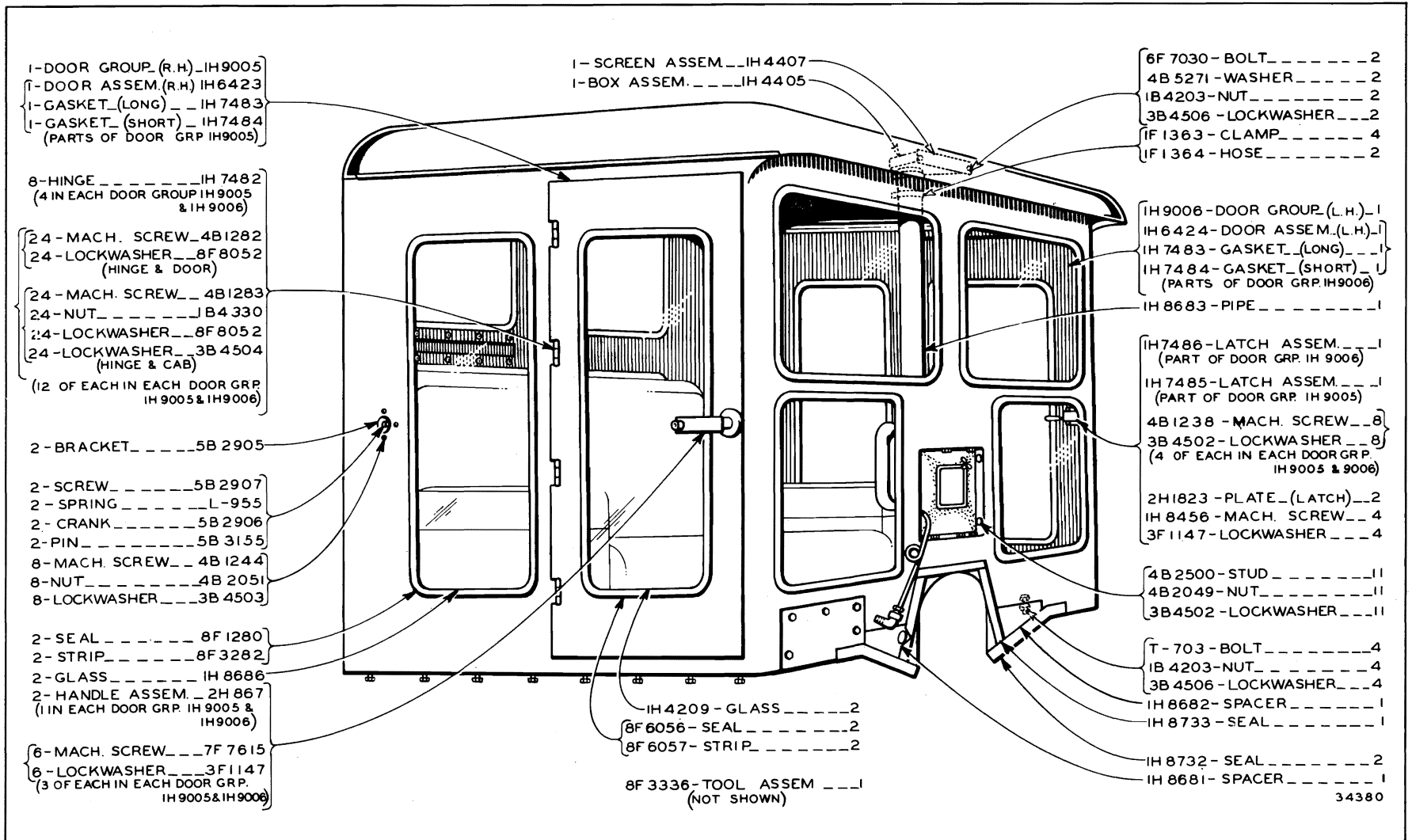
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



49055

IH8735 CAB GROUP—Part One
Part of IH8690 Cab Arrangement listed on Page 143

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

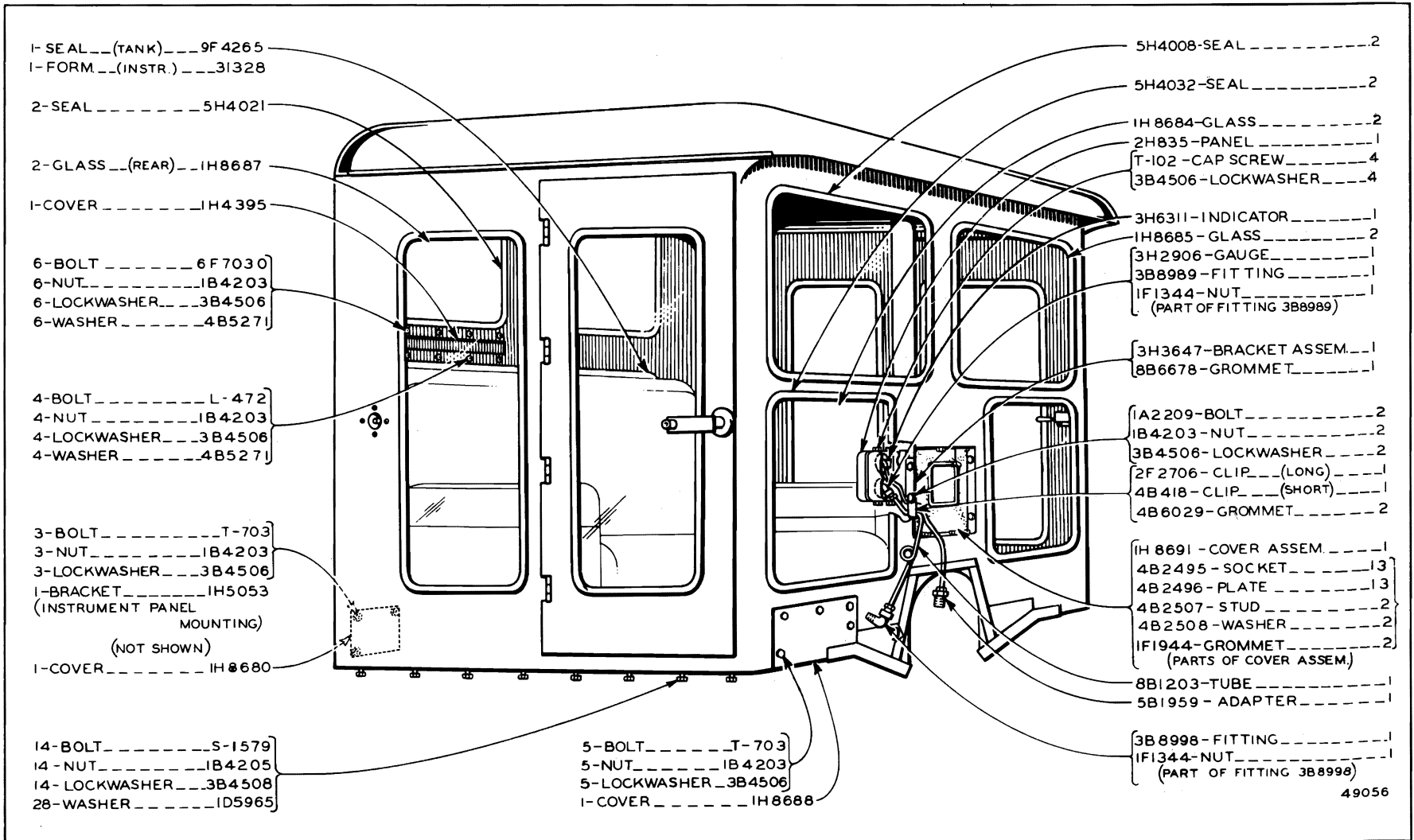


ATTACHMENTS

145

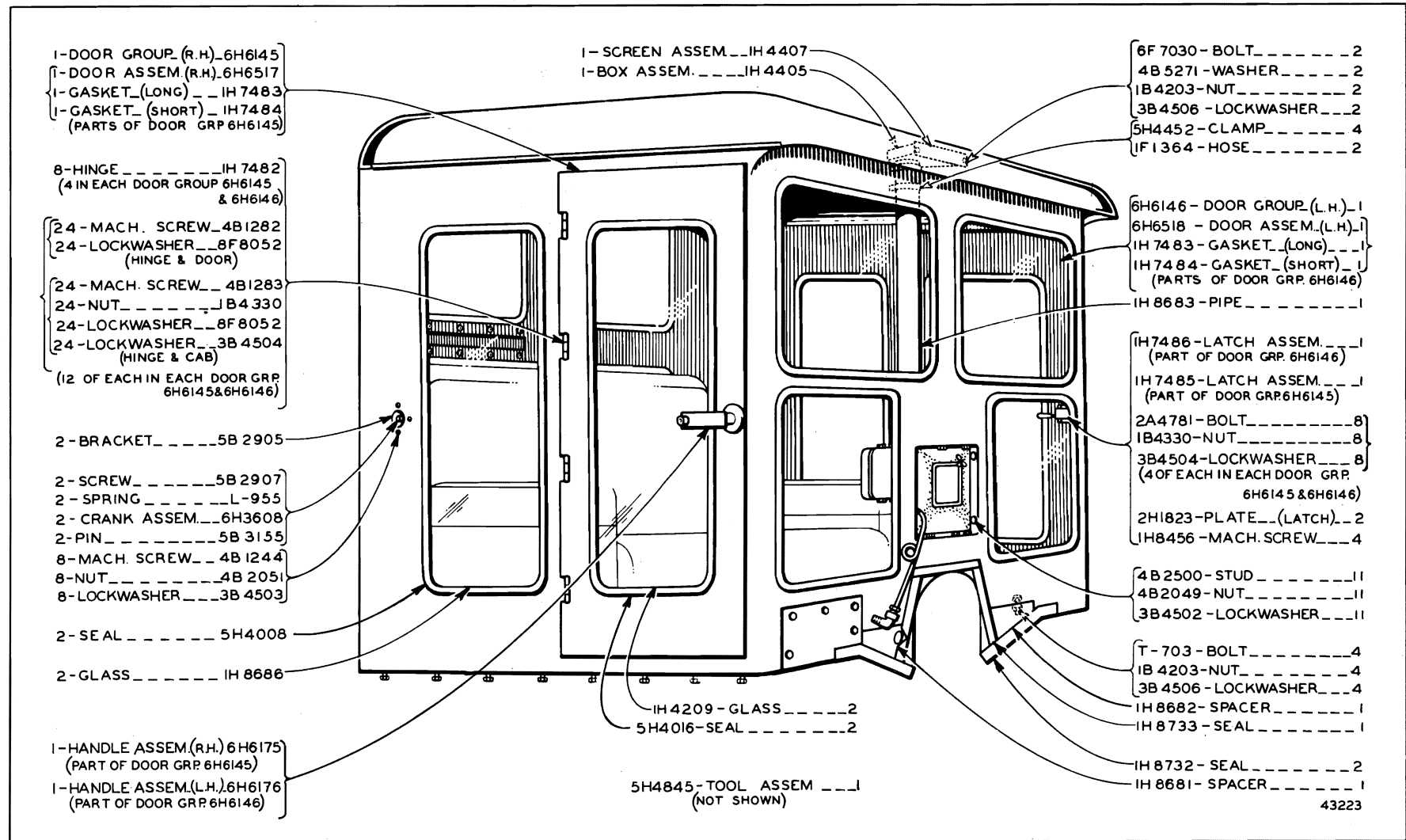
IH8735 CAB GROUP—Part Two
 Part of IH8690 Cab Arrangement listed on Page 143

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

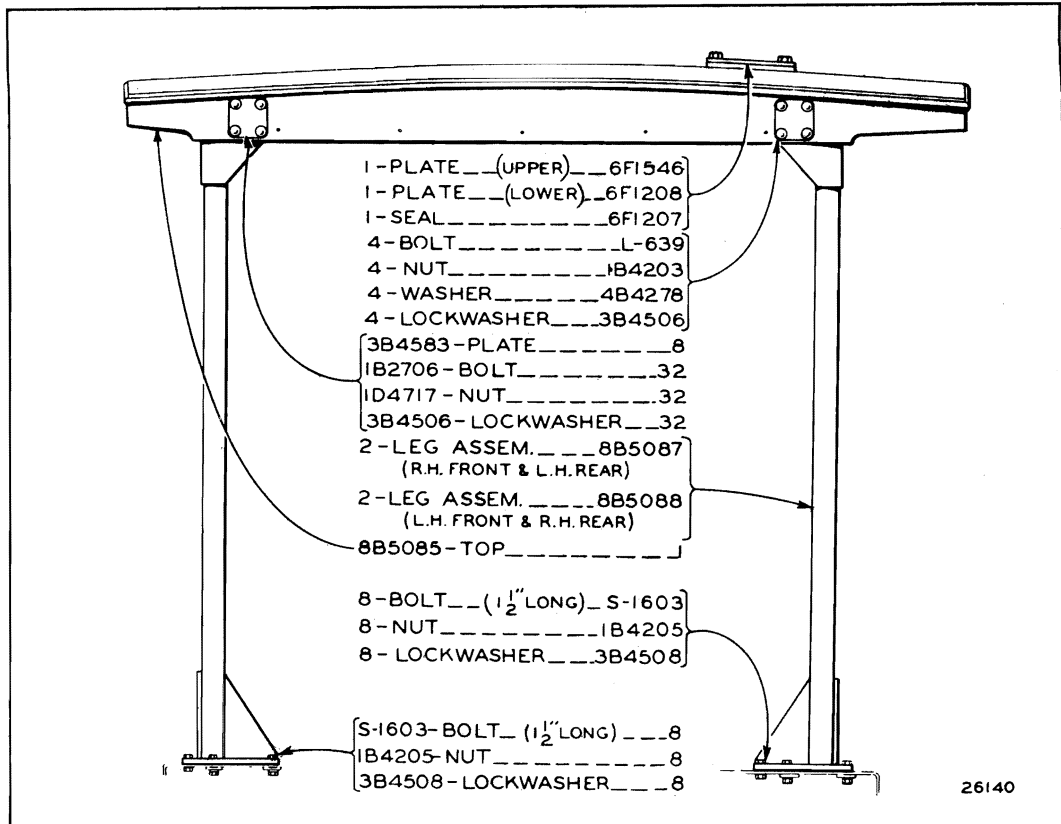


6H2790 CAB GROUP—Part One
 Part of 6H2795 Cab Arrangement listed on Page 143

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

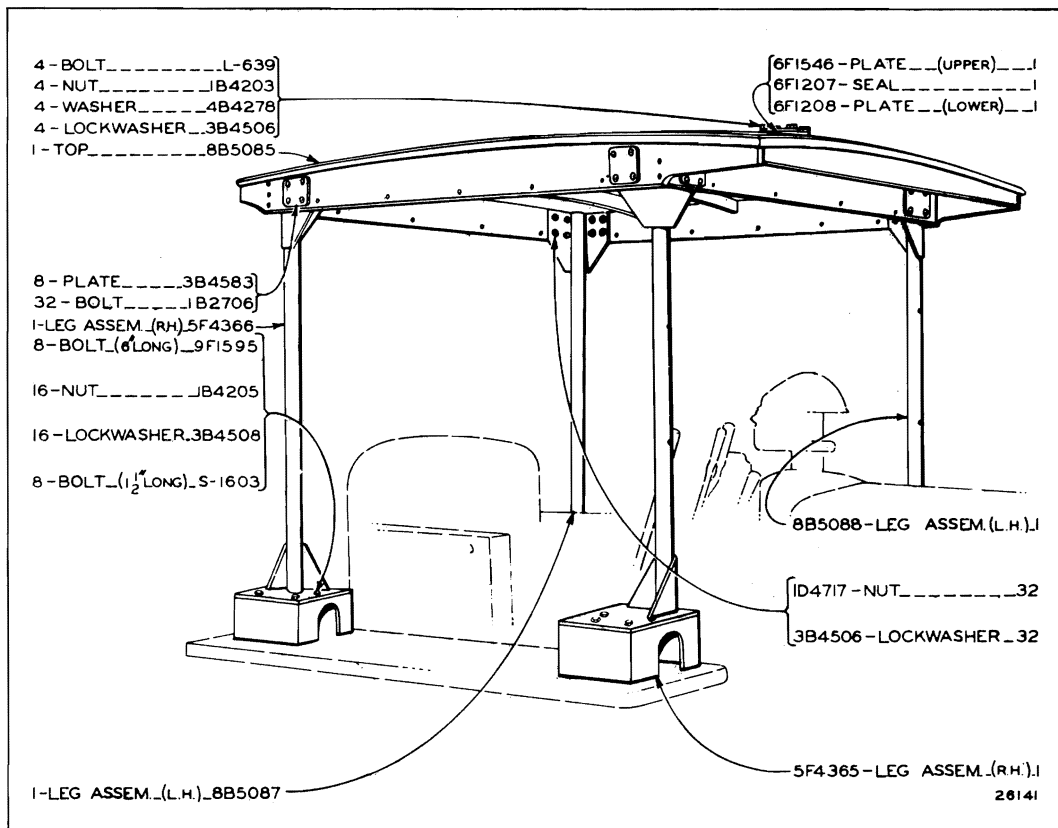


6H2790 CAB GROUP—Part Two
 Part of 6H2795 Cab Arrangement listed on Page 143



8B5093 CANOPY GROUP

For use with 6F1631 Air Cleaner Inlet Extension Group shown on Page 151



5F4364 CANOPY GROUP

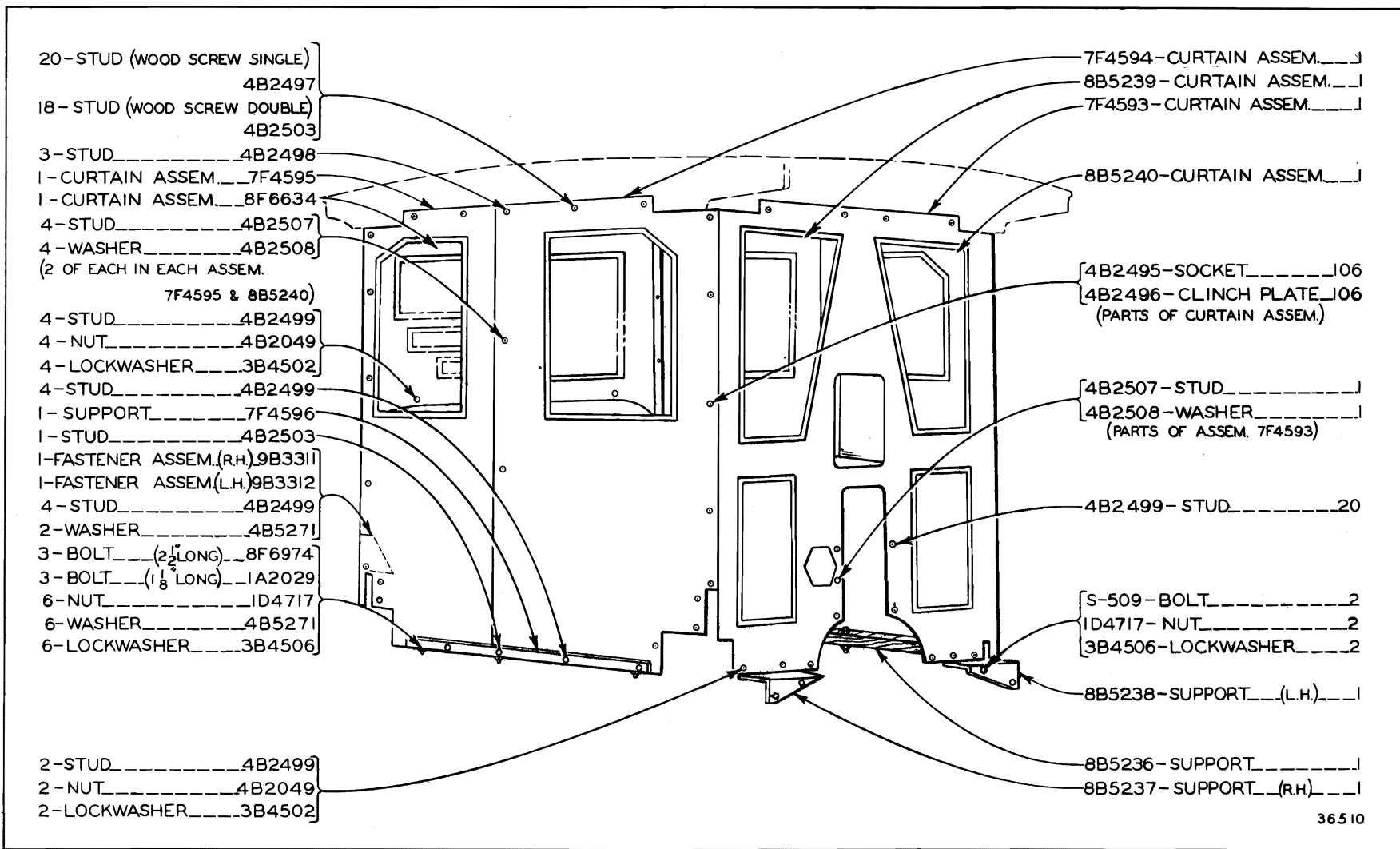
For use with Bulldozer and with 6F1631 Air Cleaner Inlet Extension Group shown on Page 151

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ATTACHMENTS

149

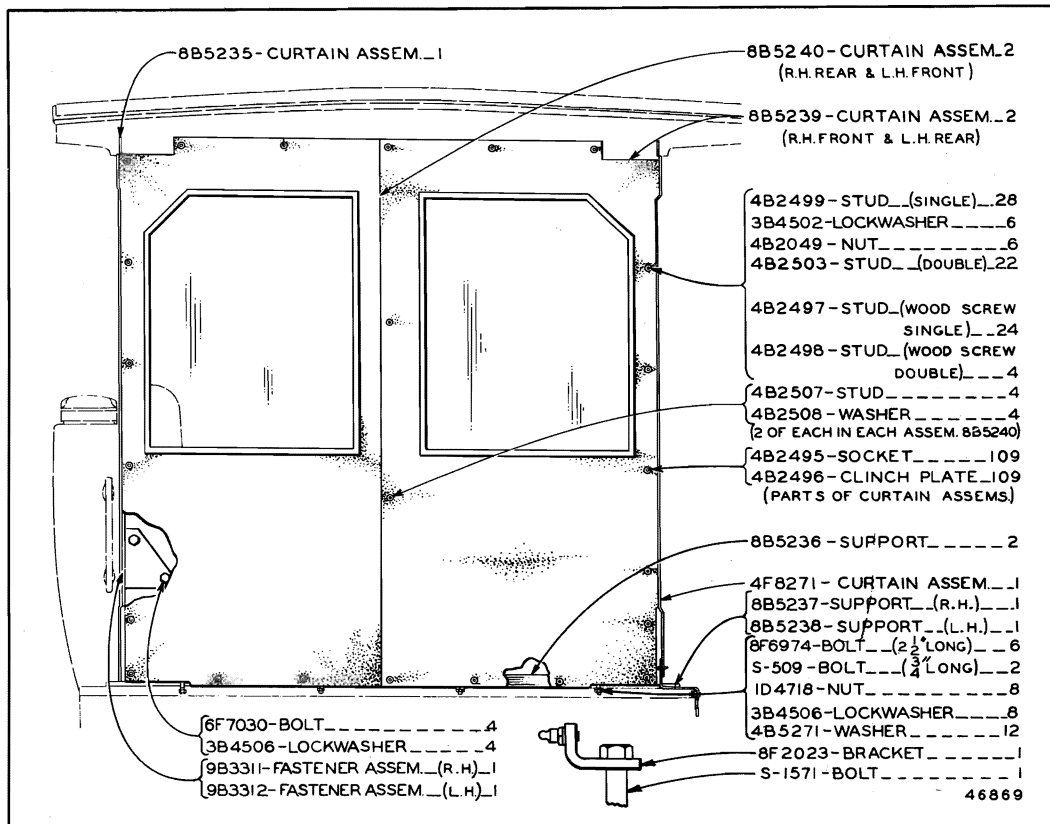


- 20-STUD (WOOD SCREW SINGLE) 4B2497
- 18-STUD (WOOD SCREW DOUBLE) 4B2503
- 3-STUD 4B2498
- 1-CURTAIN ASSEM. 7F4595
- 1-CURTAIN ASSEM. 8F6634
- 4-STUD 4B2507
- 4-WASHER 4B2508
(2 OF EACH IN EACH ASSEM. 7F4595 & 8B5240)
- 4-STUD 4B2499
- 4-NUT 4B2049
- 4-LOCKWASHER 3B4502
- 4-STUD 4B2499
- 1-SUPPORT 7F4596
- 1-STUD 4B2503
- 1-FASTENER ASSEM.(R.H.) 9B3311
- 1-FASTENER ASSEM.(L.H.) 9B3312
- 4-STUD 4B2499
- 2-WASHER 4B5271
- 3-BOLT (2 1/2" LONG) 8F6974
- 3-BOLT (1 1/8" LONG) 1A2029
- 6-NUT 1D4717
- 6-WASHER 4B5271
- 6-LOCKWASHER 3B4506
- 2-STUD 4B2499
- 2-NUT 4B2049
- 2-LOCKWASHER 3B4502

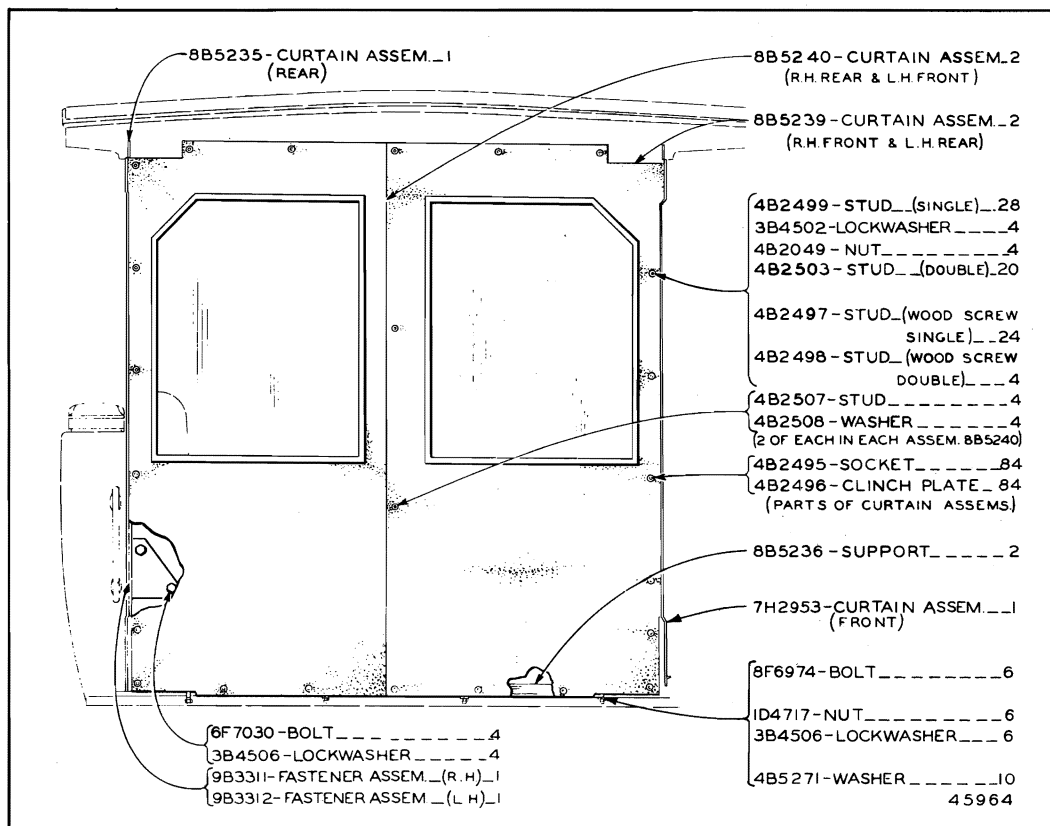
- 7F4594-CURTAIN ASSEM. 1
- 8B5239-CURTAIN ASSEM. 1
- 7F4593-CURTAIN ASSEM. 1
- 8B5240-CURTAIN ASSEM. 1
- 4B2495-SOCKET 106
- 4B2496-CLINCH PLATE 106
(PARTS OF CURTAIN ASSEM.)
- 4B2507-STUD 1
- 4B2508-WASHER 1
(PARTS OF ASSEM. 7F4593)
- 4B2499-STUD 20
- S-509-BOLT 2
- 1D4717-NUT 2
- 3B4506-LOCKWASHER 2
- 8B5238-SUPPORT (L.H.) 1
- 8B5236-SUPPORT 1
- 8B5237-SUPPORT (R.H.) 1

36510

7F4592 CANOPY CURTAIN GROUP
 Serial No. 9U13263 to 9U25038 inclusive
 For use with No. 24 and No. 25 Cable Controls



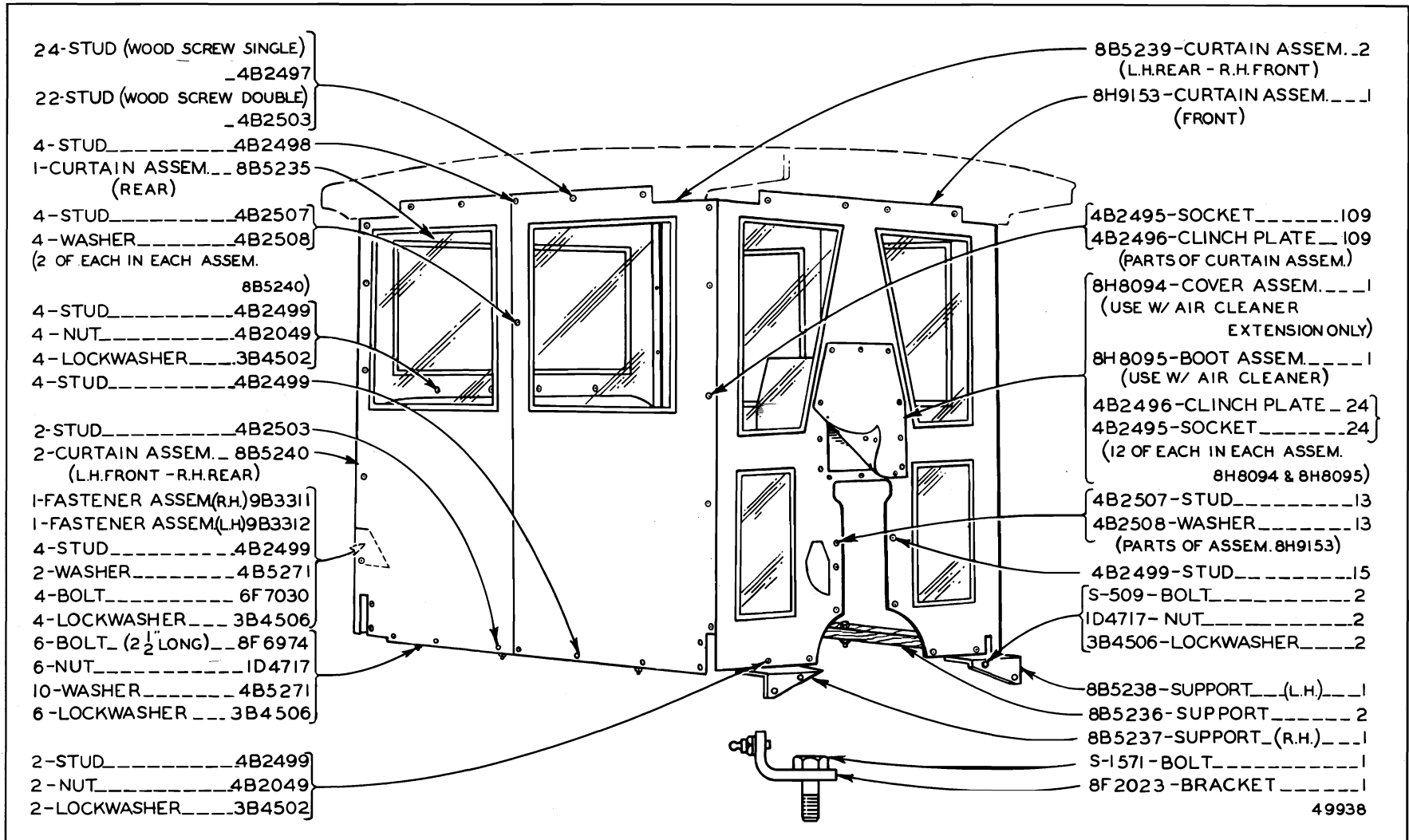
4F8272 CANOPY CURTAIN GROUP
 Serial No. 9U13263 to 9U25038 inclusive
 For use without Rear Cable Control



7H2952 CANOPY CURTAIN GROUP
 Serial No. 9U19402 to 9U25038 inclusive
 For use with 24 Volt Electric Starting Arrangement

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



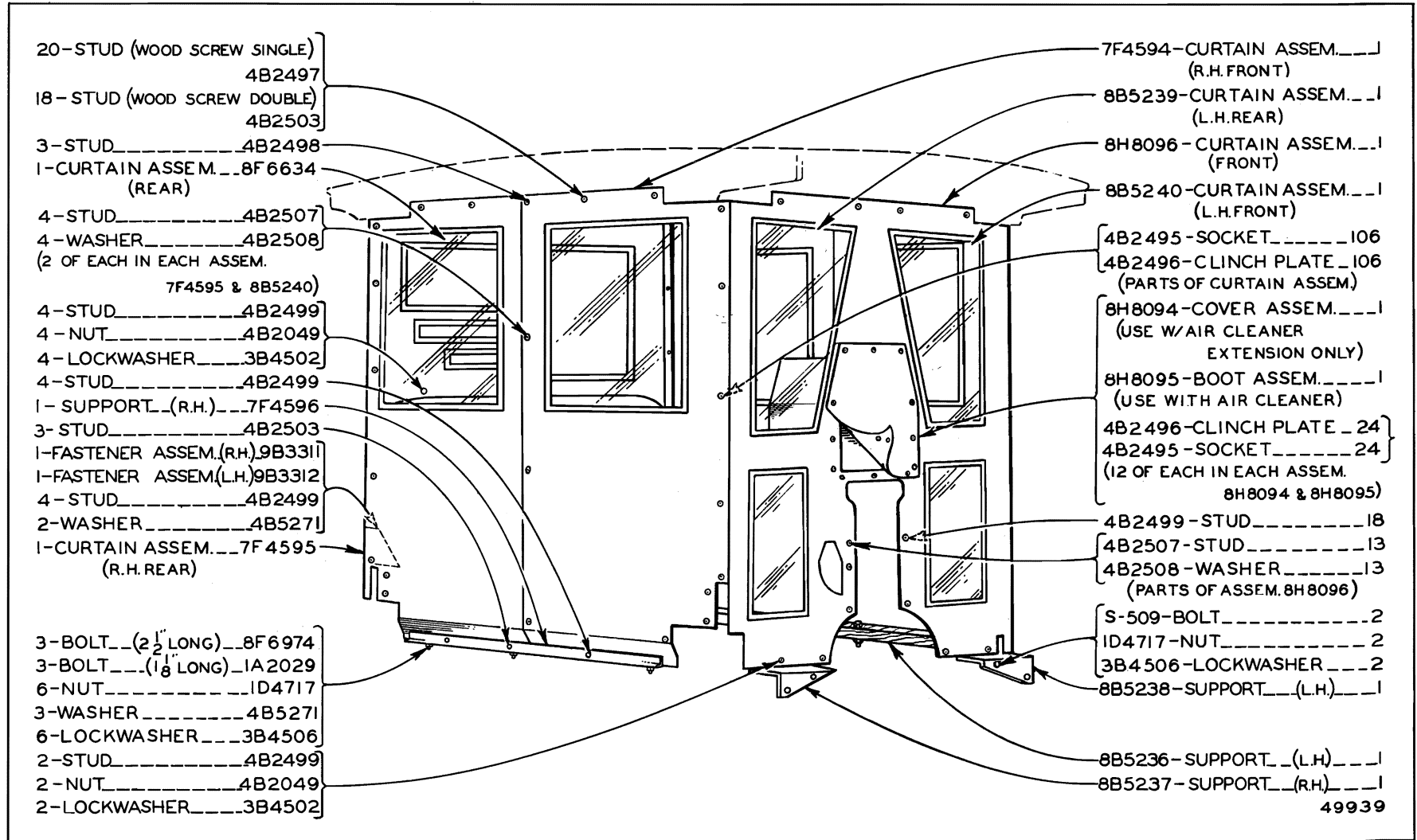
8H8090 CANOPY CURTAIN GROUP
 Effective with Serial No. 9U25039
 For use without Rear Cable Control

ATTACHMENTS

150A

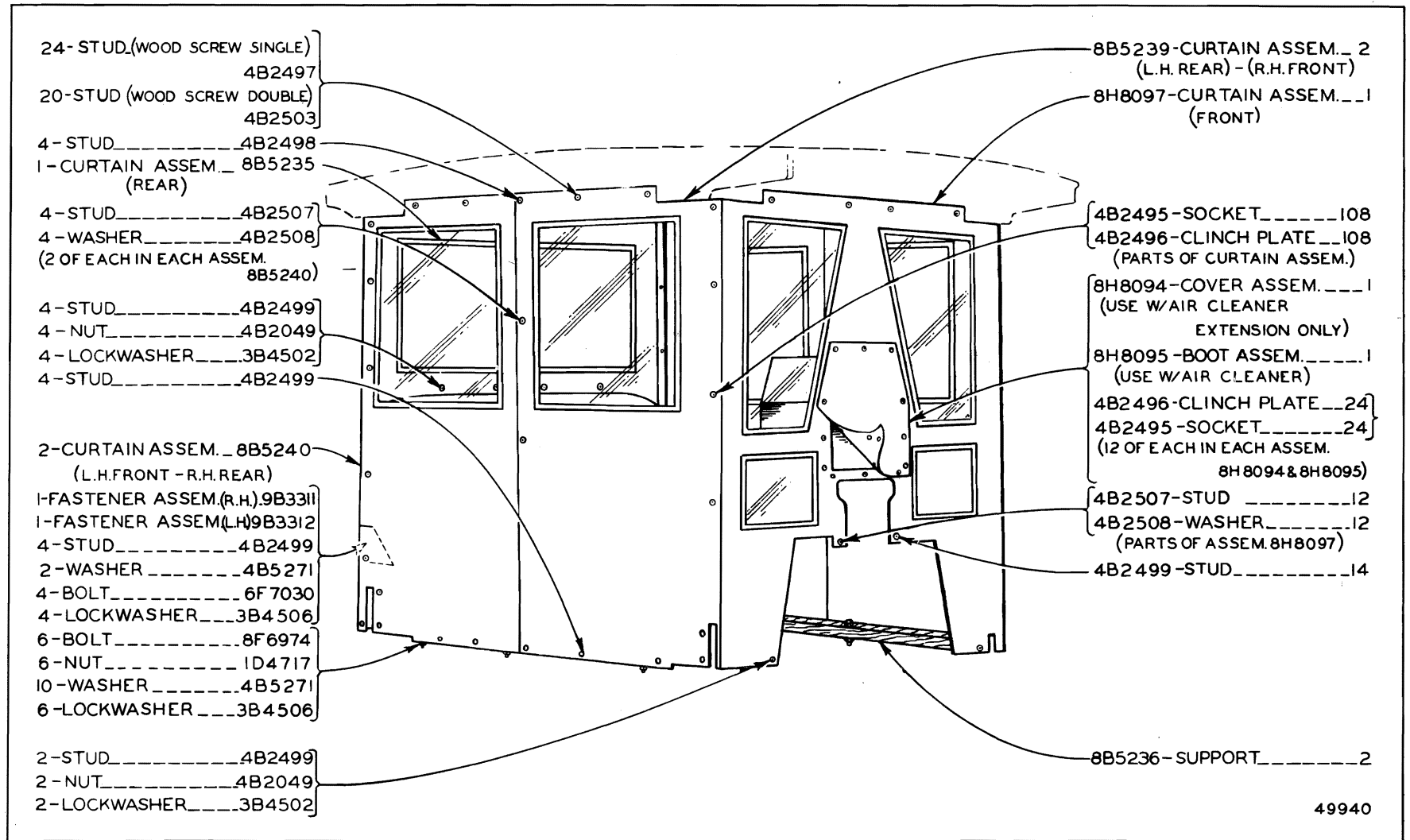
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

150B
"CATERPILLAR" D6 TRACTOR



8H8091 CANOPY CURTAIN GROUP
 Effective with Serial No. 9U25039
 For use with Bulldozer

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



49940

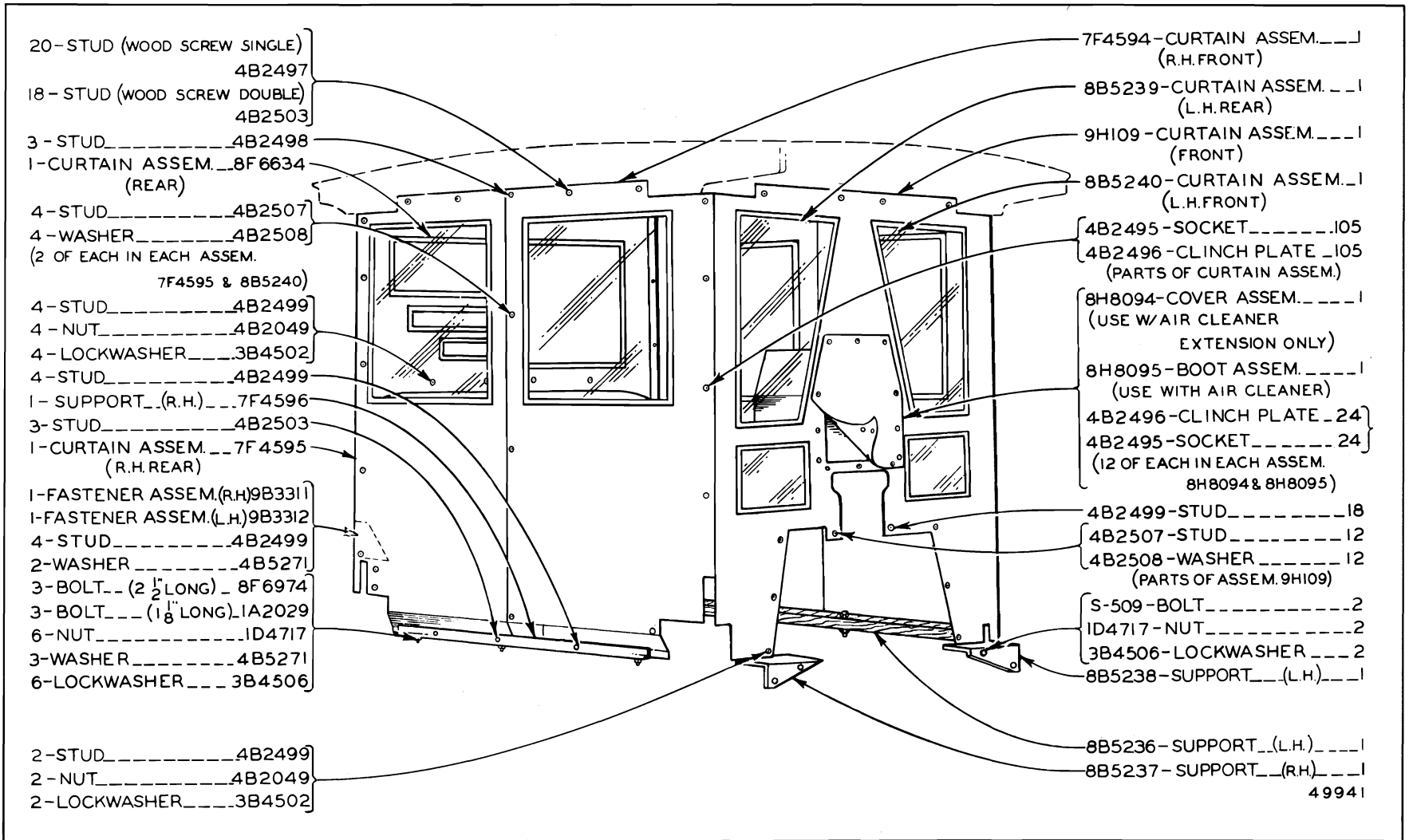
8H8092 CANOPY CURTAIN GROUP
 Effective with Serial No. 9U25039
 For use with 24 Volt Electric Starting Arrangement

ATTACHMENTS

150C



ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



ATTACHMENTS

150E

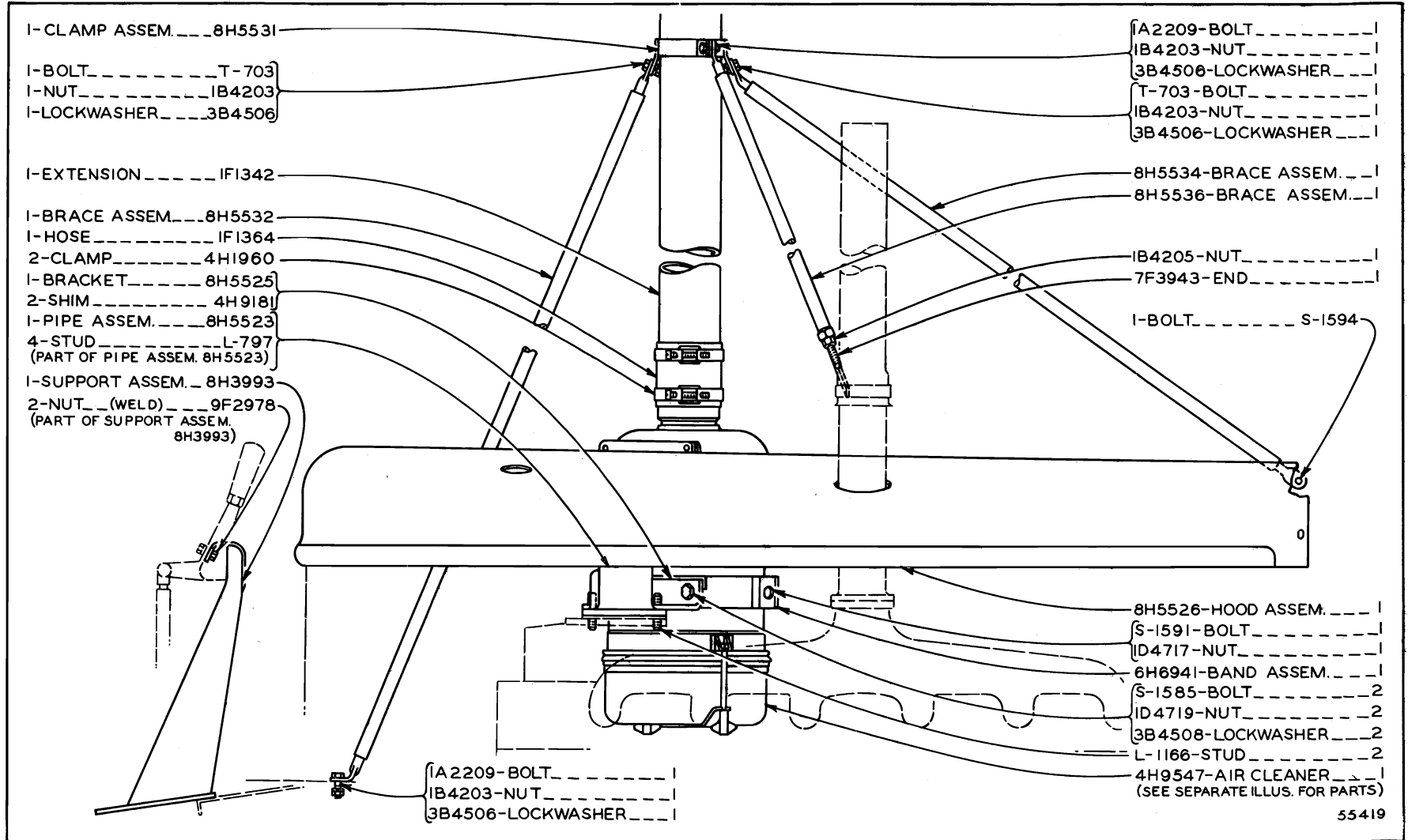
8H8093 CANOPY CURTAIN GROUP

Effective with Serial No. 9U25039

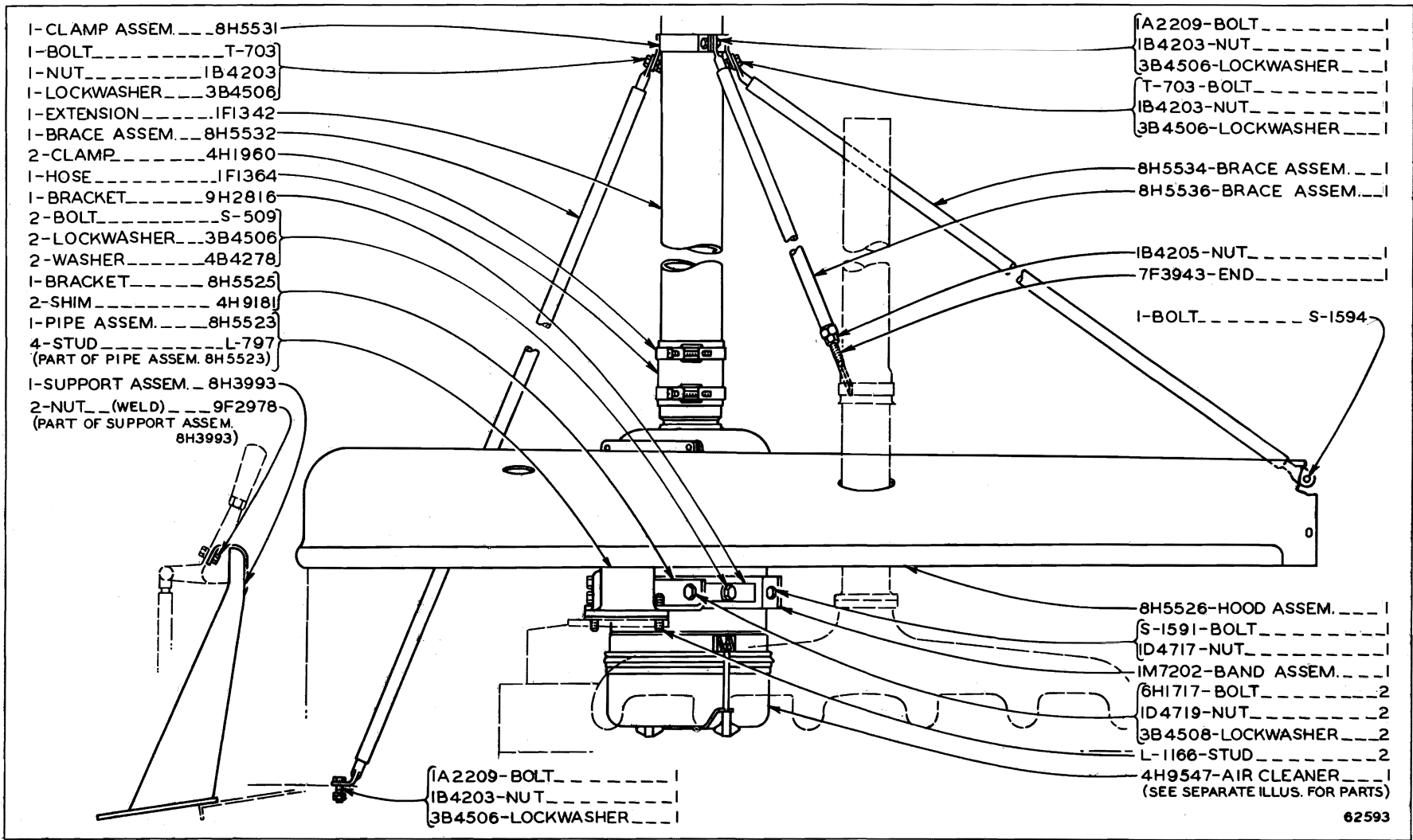
For use with Bulldozer and 24 Volt Electric Starting Arrangement

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

150F "CATERPILLAR" D6 TRACTOR



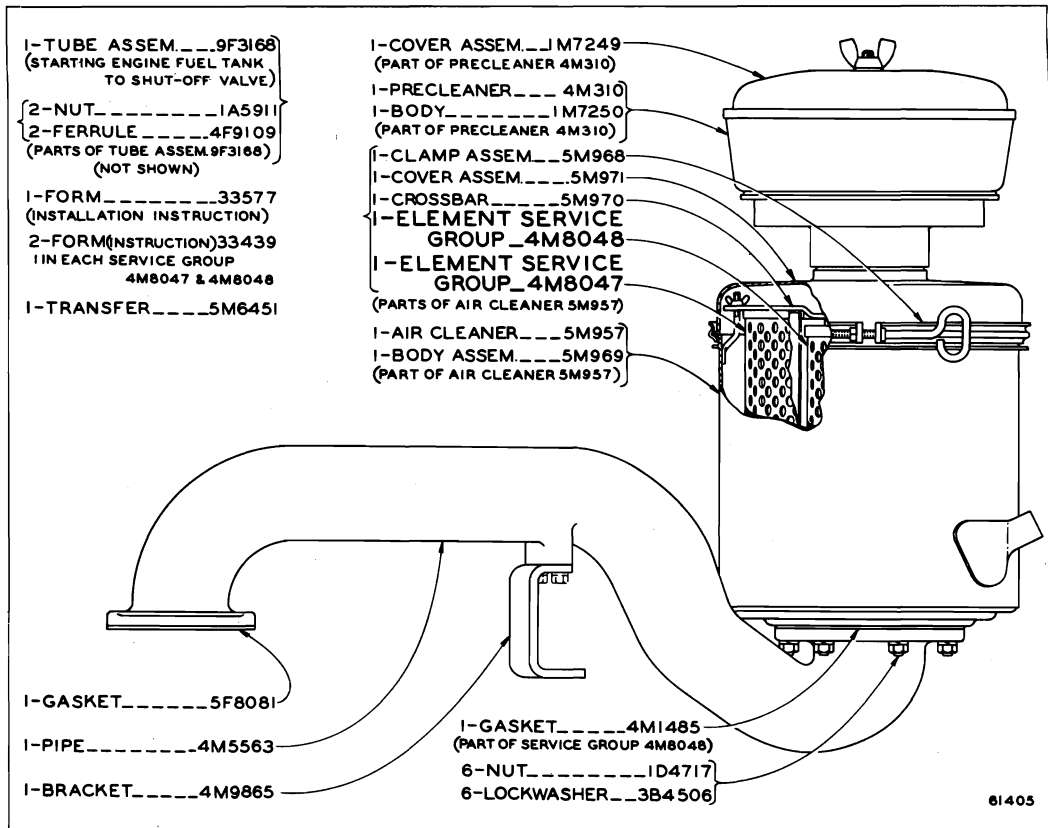
8H5522 AIR CLEANER GROUP—Factory Installation Only
 Side Mounted with Inlet Extension
 4H9547 Air Cleaner Group parts are shown on Page 208C



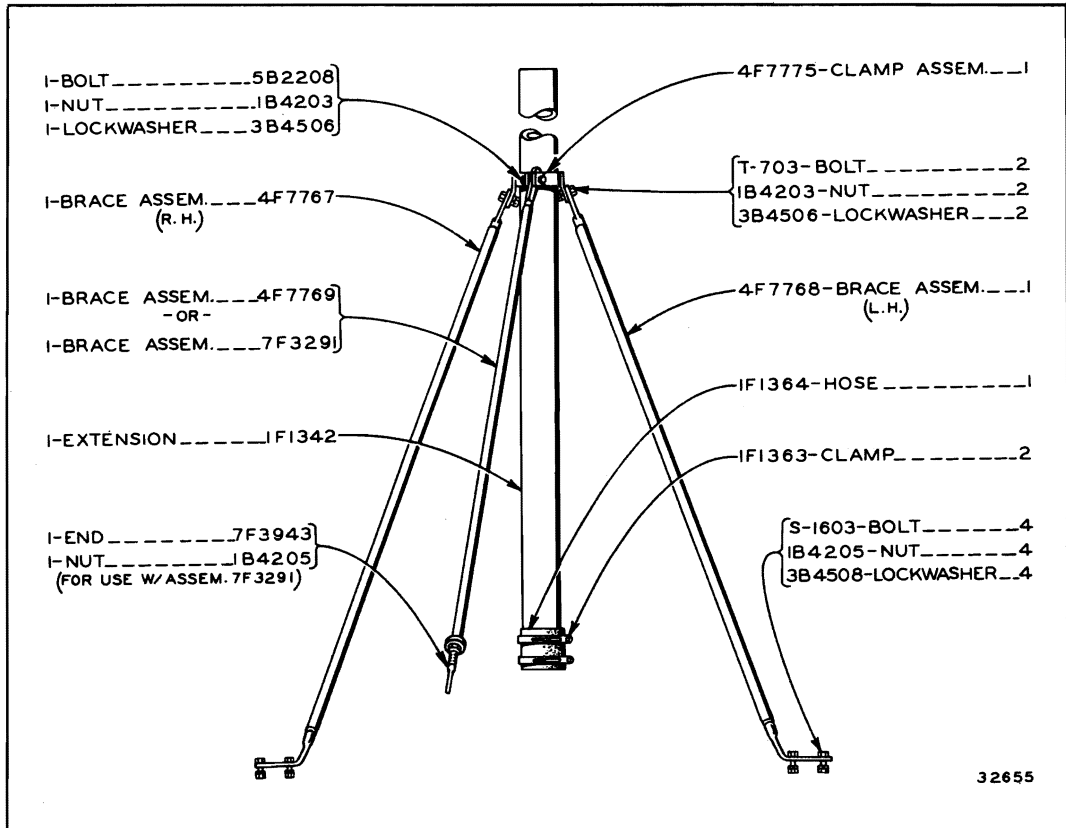
PARTS CATALOG INSERT

8H5522 AIR CLEANER GROUP—Factory Installation Only—Second Type
 Side Mounted with Inlet Extension
 4H9547 Air Cleaner Group parts are shown on insert between Pages 208 and 209

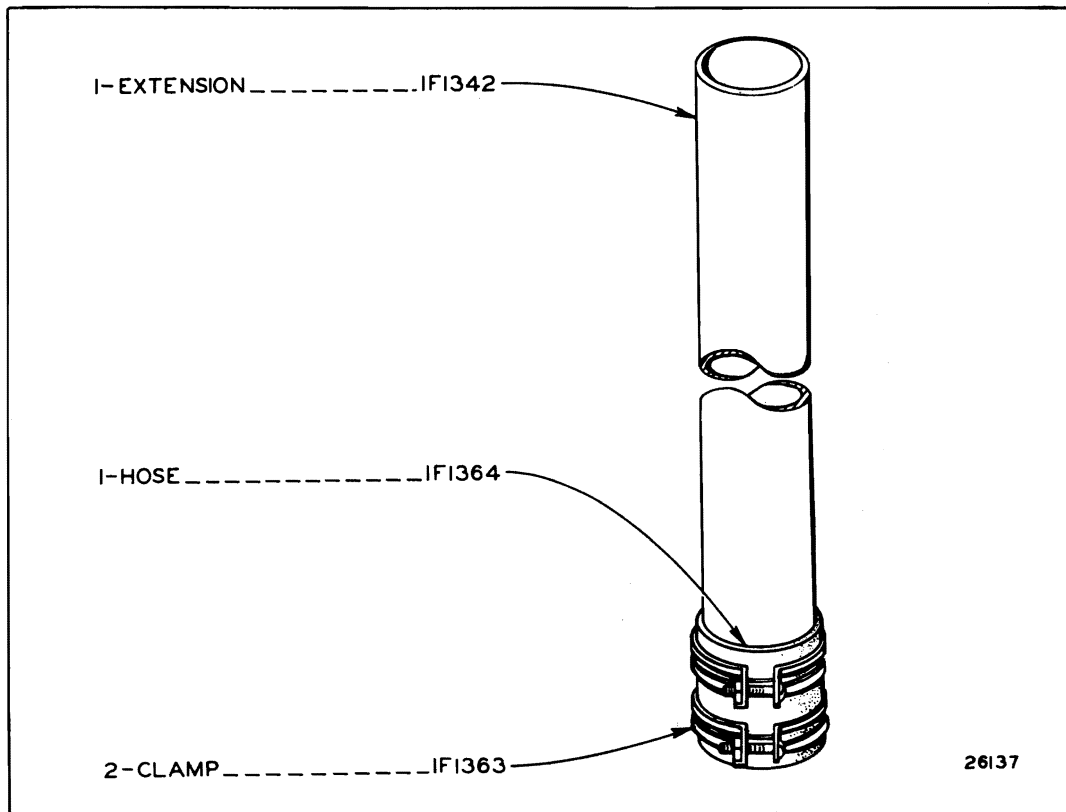
PARTS CATALOG INSERT



4M5562 AIR CLEANER GROUP—Field Installation



4F776 AIR CLEANER INLET PIPE EXTENSION GROUP



6F1631 AIR CLEANER INLET EXTENSION GROUP

For use with 8B5093 and 5F4364 Canopy Groups shown on Page 148
 Only separate parts serviced

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

3F7747 CONNECTOR-5

3F4505 CONNECTOR-1

IH51E7 CLIP-4

IH5166 CLIP-18

IH5165 CLIP-6

IF7240 TERMINAL-17

7F2921 SWITCH-1
(SEE SEPARATE ILLUS FOR PARTS)

6F8188 TERMINAL-2

7F8393 BRACKET-2

7F9853 TAIL LAMP-1
(SEE SEPARATE ILLUS FOR PARTS)

8F8042 BRACKET-1

5F900 BRACKET-2

7F4625 LAMP-4
(SEE SEPARATE ILLUS FOR PARTS)

IF7164 DASH LAMP-1
(SEE SEPARATE ILLUS FOR PARTS)

7F3874-GENERATOR GROUP-----1
(SEE SEPARATE ILLUS. FOR PARTS)

6B2500-WIRE-----82 FT.

4B9389-LOOM-----82 FT.

1B4206-NUT-----4 } LAMP

3B4510-LOCKWASHER-----4

2B8352-WASHER-----8

S-1594-CAP SCREW-----8 } FRONT LAMP BRACKET

3B4506-LOCKWASHER-----8

S-1582-BOLT-----6 } REAR LAMP BRACKET

1B4203-NUT-----6

3B4506-LOCKWASHER-----6

4B1221-MACH. SCREW-----3 } DASH LAMP

3B4501-LOCKWASHER-----3

T-284-BOLT-----6 } CLIP
(3" LONG)

1B4201-NUT-----6

3B4504-LOCKWASHER-----6

35421

3H1765 LIGHTING SYSTEM GROUP—6 Volt (4 Lamp)

For use without Battery, with Steel Cab

7F2921 Switch, 7F4625, IF7164, 7F9853 Lamps and 7F3874 Generator Group parts are shown on Pages 155, 156, 157, 178 and 179

3F7747 CONNECTOR-5

3F4505 CONNECTOR-1

IH5167 CLIP-4

IH5166 CLIP-18

IH5165 CLIP-6

IF7240 TERMINAL-17

7F2921 SWITCH-1
(SEE SEPARATE ILLUS FOR PARTS)

6F8188 TERMINAL-2

9B8393 BRACKET-1

7F9853 TAIL LAMP-1
(SEE SEPARATE ILLUS FOR PARTS)

8F8042 BRACKET-1

5F900 BRACKET-1

7F4625 LAMP-2
(SEE SEPARATE ILLUS FOR PARTS)

IF7164 DASH LAMP-1
(SEE SEPARATE ILLUS FOR PARTS)

4B5163-BATTERY & BOX GROUP-----1 }
4F6969-GENERATOR GROUP-----1 }
(SEE SEPARATE ILLUS. FOR PARTS)

6B2500-WIRE-----82 FT.

4B9389-LOOM-----82 FT.

1B4206-NUT-----4 } LAMP

3B4510-LOCKWASHER-----4

2B8352-WASHER-----8

S-1594-CAP SCREW-----8 } FRONT LAMP BRACKET

3B4506-LOCKWASHER-----8

S-1582-BOLT-----6 } REAR LAMP BRACKET

1B4203-NUT-----6

3B4506-LOCKWASHER-----6

4B1221-MACH. SCREW-----3 } DASH LAMP

3B4501-LOCKWASHER-----3

T-284-BOLT-----6 } CLIP
(3" LONG)

1B4201-NUT-----6

3B4504-LOCKWASHER-----6

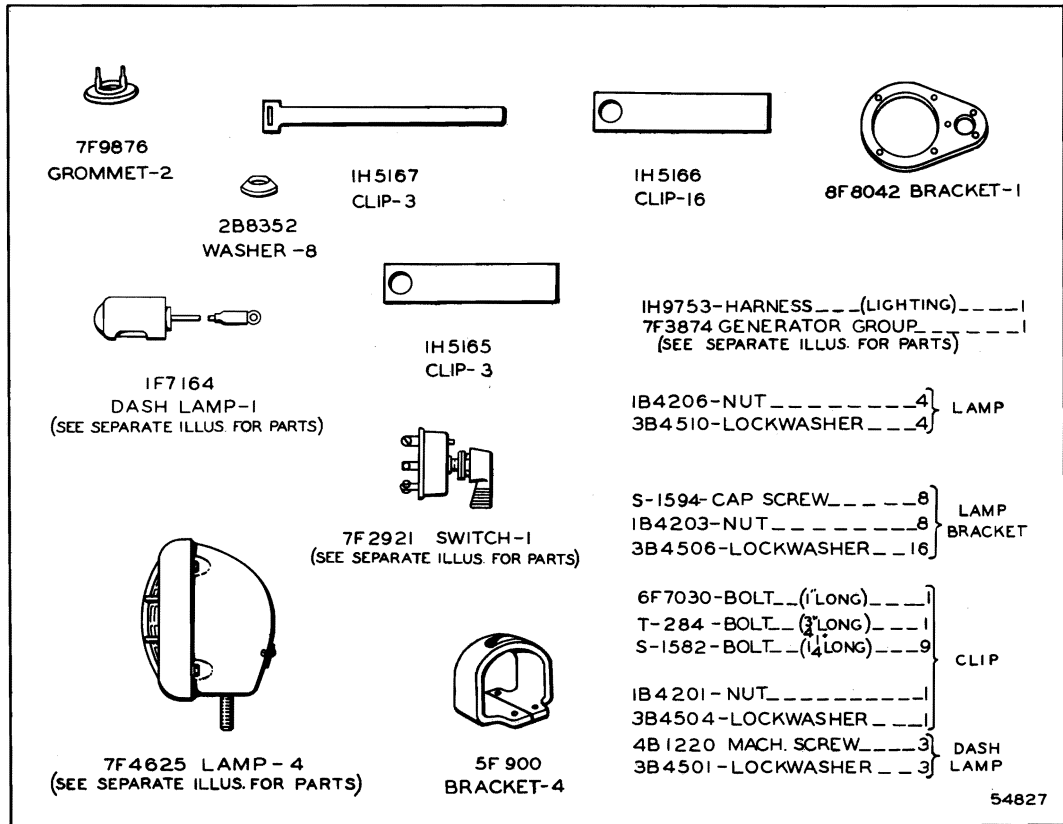
35422

3H1770 LIGHTING SYSTEM GROUP—6 Volt (2 Lamp)

For use with Battery, with Steel Cab

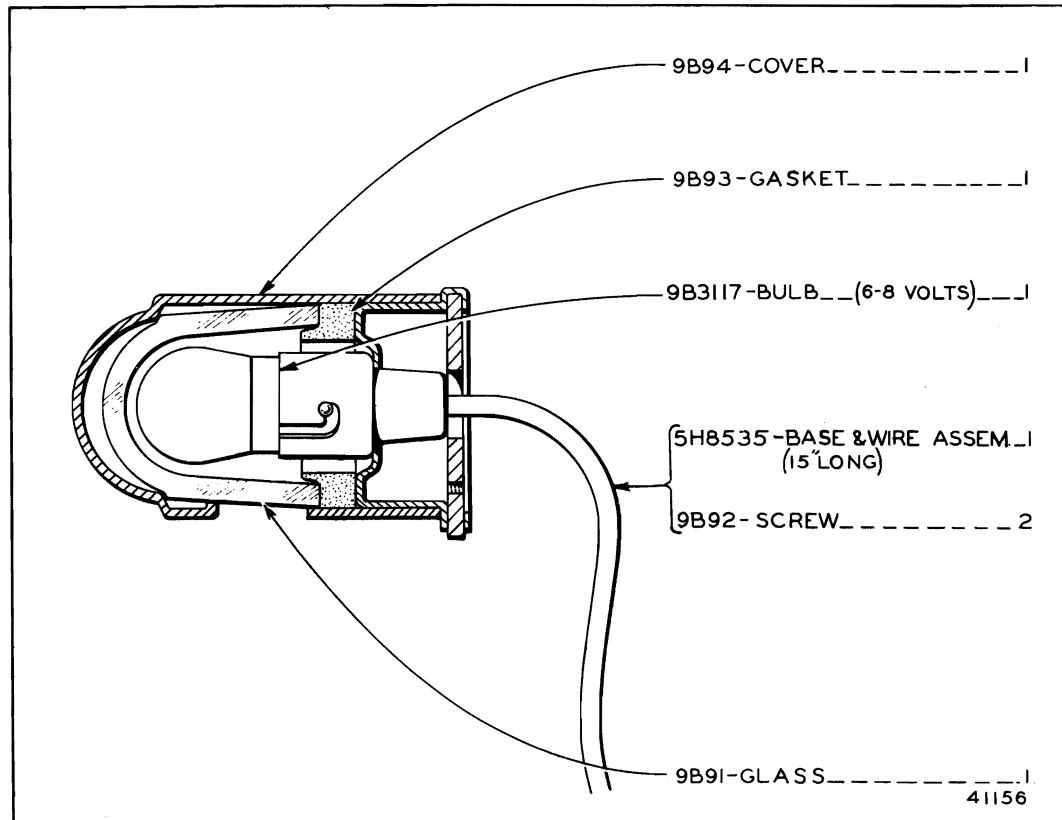
7F2921 Switch, IF7164, 7F4625, 7F9853 Lamps, 4B5163 Battery and Box Group and 4F6969 Generator Group parts are shown on Pages 155, 156, 157, 158 and 181

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7F7138 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp—First Type

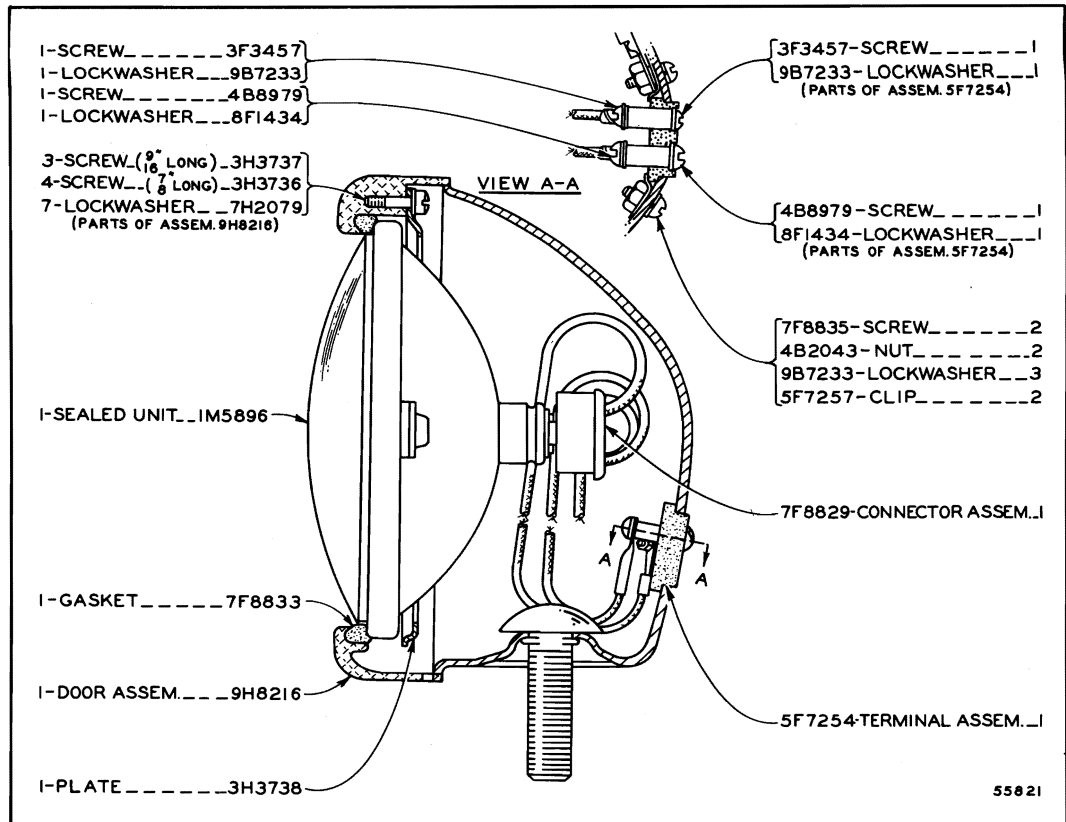
For use without Cab, without Battery. 7F2921 Switch, IF7164, 7F4625 Lamps and 7F3874 Generator Group parts are shown on Pages 155, 156, 178 and 179



5H7907 DASH LAMP ASSEMBLY—6 Volt

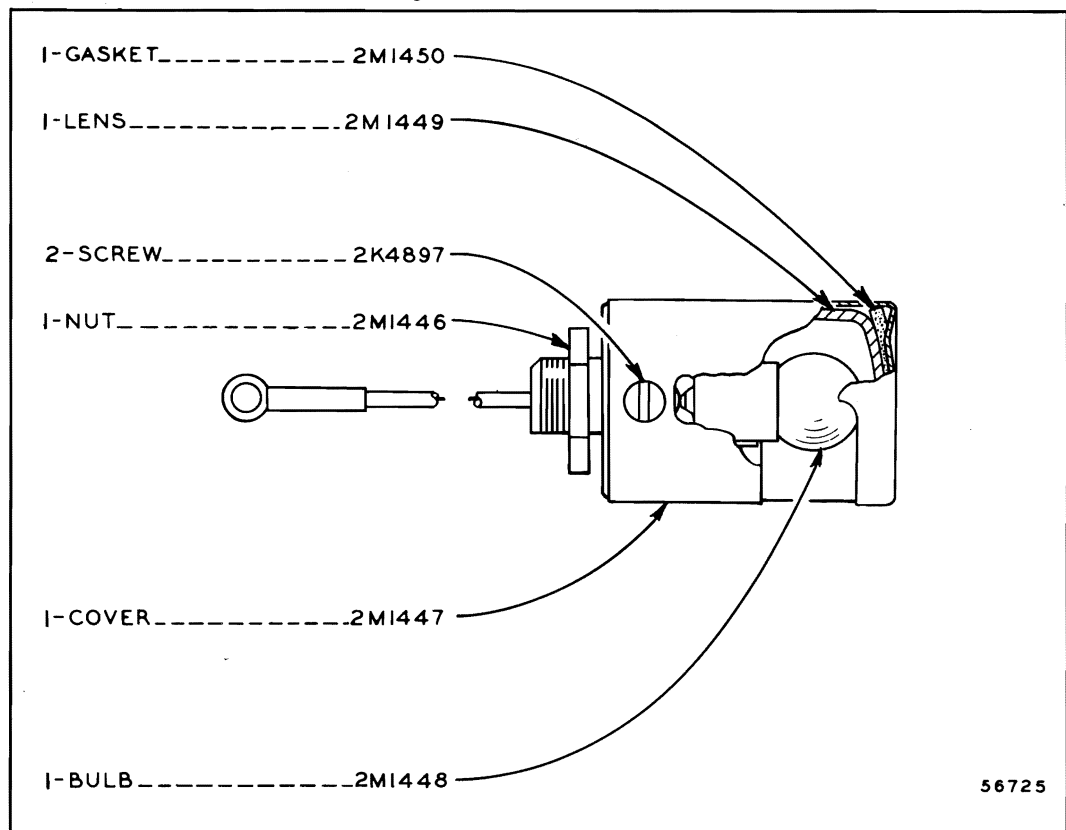
Part of 7F7138 Lighting System Group shown on Page 153

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



IM5895 FLOOD LAMP ASSEMBLY—6 Volt

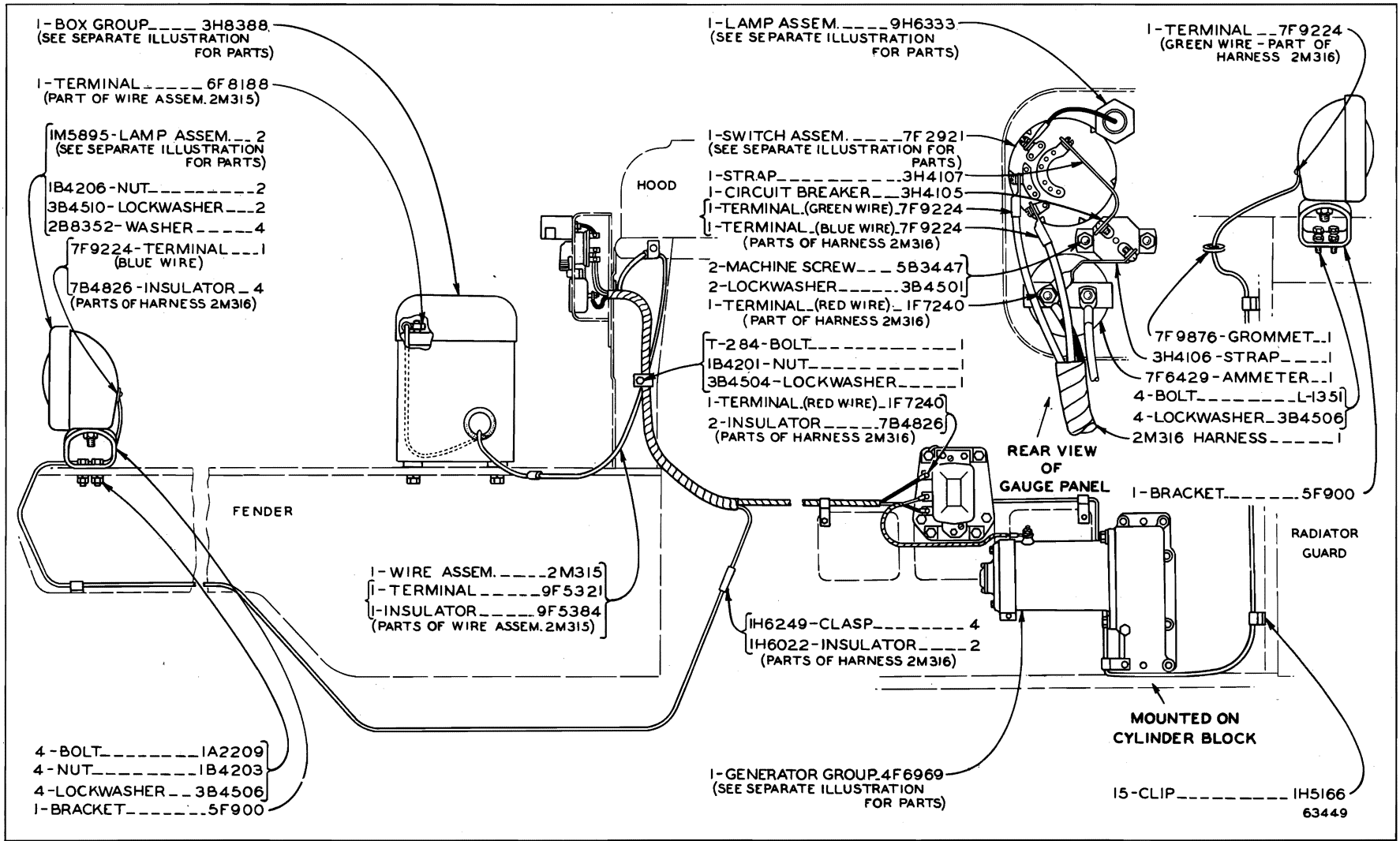
Part of 4F7283, 7F7138, 7F7133, 5H8800, 6H2587 and 6H3998 Lighting System Groups shown on Pages 153, 154, 158B, 158C and 158D



9H6333 DASH LAMP ASSEMBLY—6 Volt

Part of 4F7283, 7F7133, 5H8800, 6H2587 and 6H3998 Lighting System Groups shown on Pages 153, 154, 158B, 158C and 158D

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

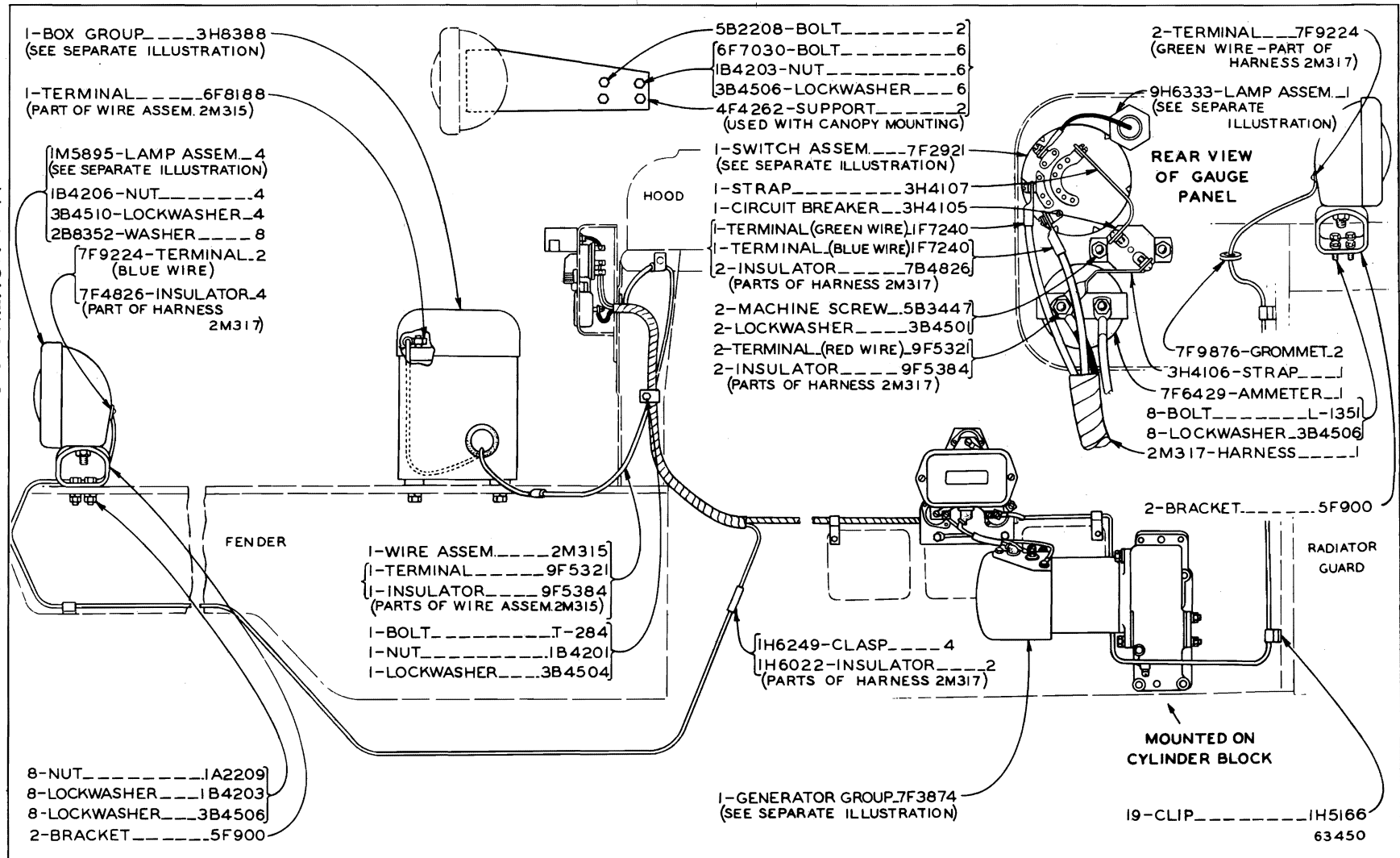


2M325 LIGHTING SYSTEM GROUP—6 Volt—2 Lamp

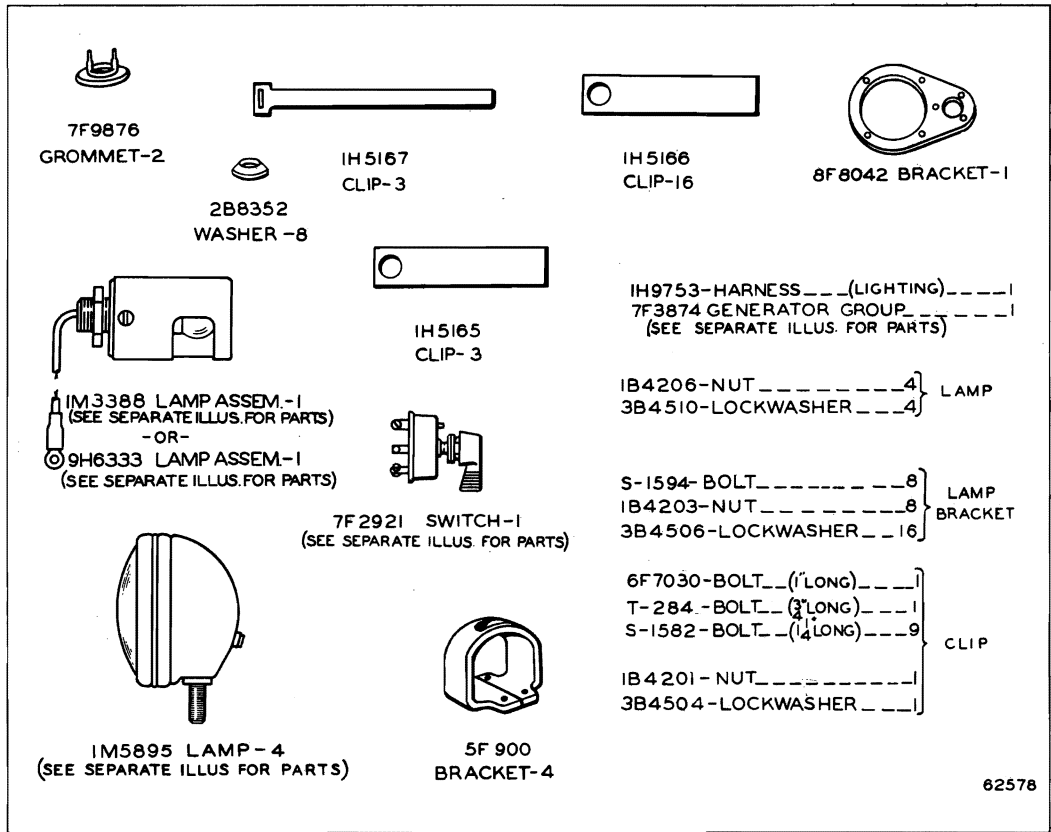
Effective with Serial No. 9U28177. For use without Cab, with Battery

7F2921, 4F6969, 9H6333, 1M5895 and 3H8388 parts are shown on Pages 155, 181 and on inserts between Pages 154 & 155 and 158 & 159

2M326 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp
 Effective with Serial No. 9U28177. For use without Cab, with Battery 7F2921, 9H6333, 1M5895, 3H8388 and 7F3874 parts are shown on Page 155 and on inserts between Pages 154 & 155, 158 & 159 and 178 & 179

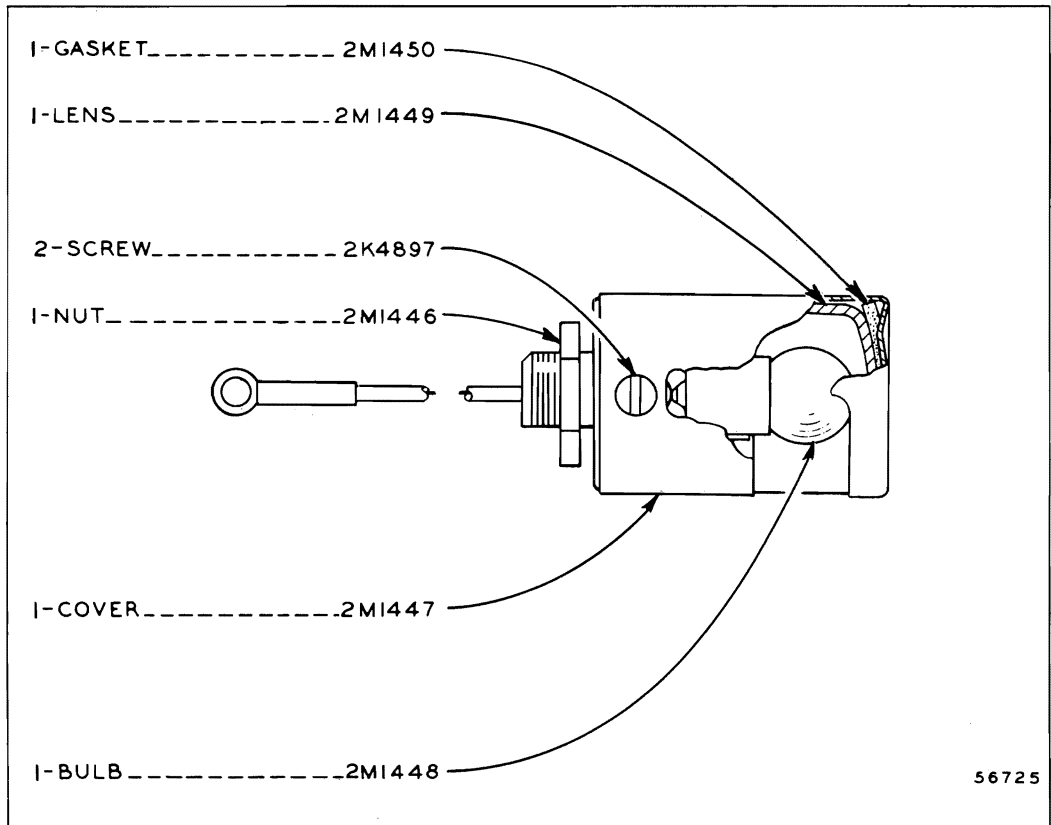


PARTS CATALOG INSERT



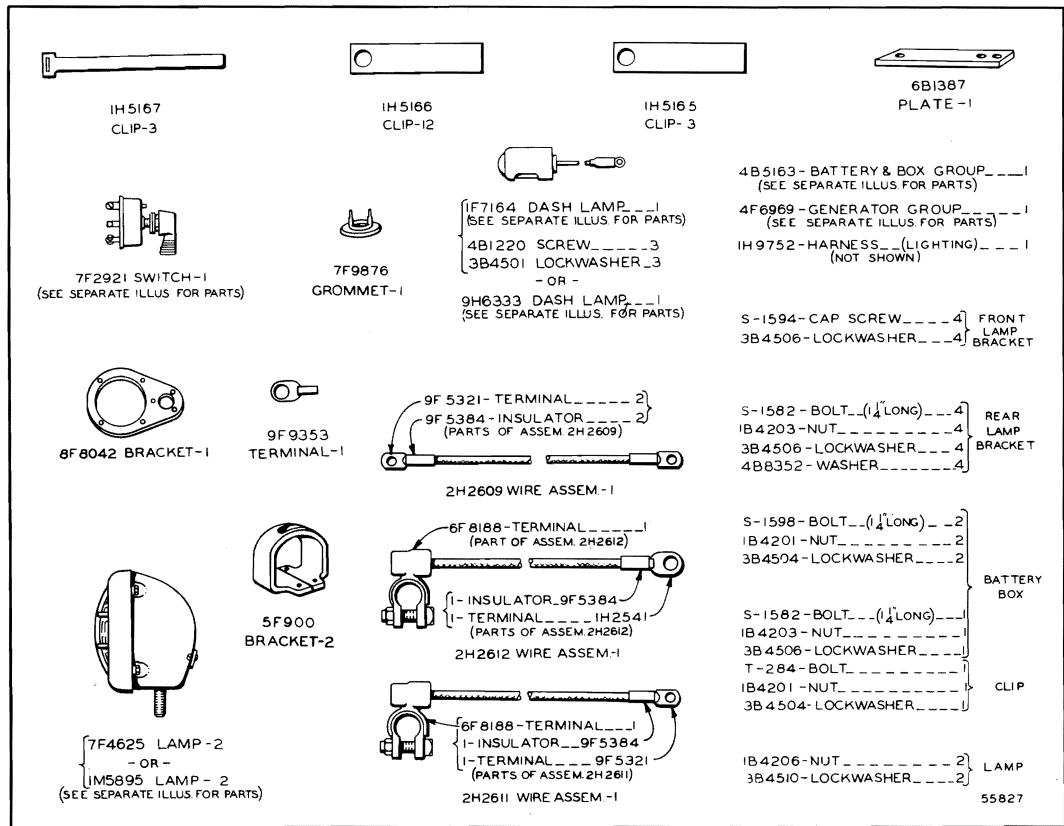
7F7138 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp—Third Type

For use without Cab, without Battery. IM5895, 9H6333, 7F2921 and 7F3874 parts are shown on insert between Pages 152 & 153, on Pages 155 and 178



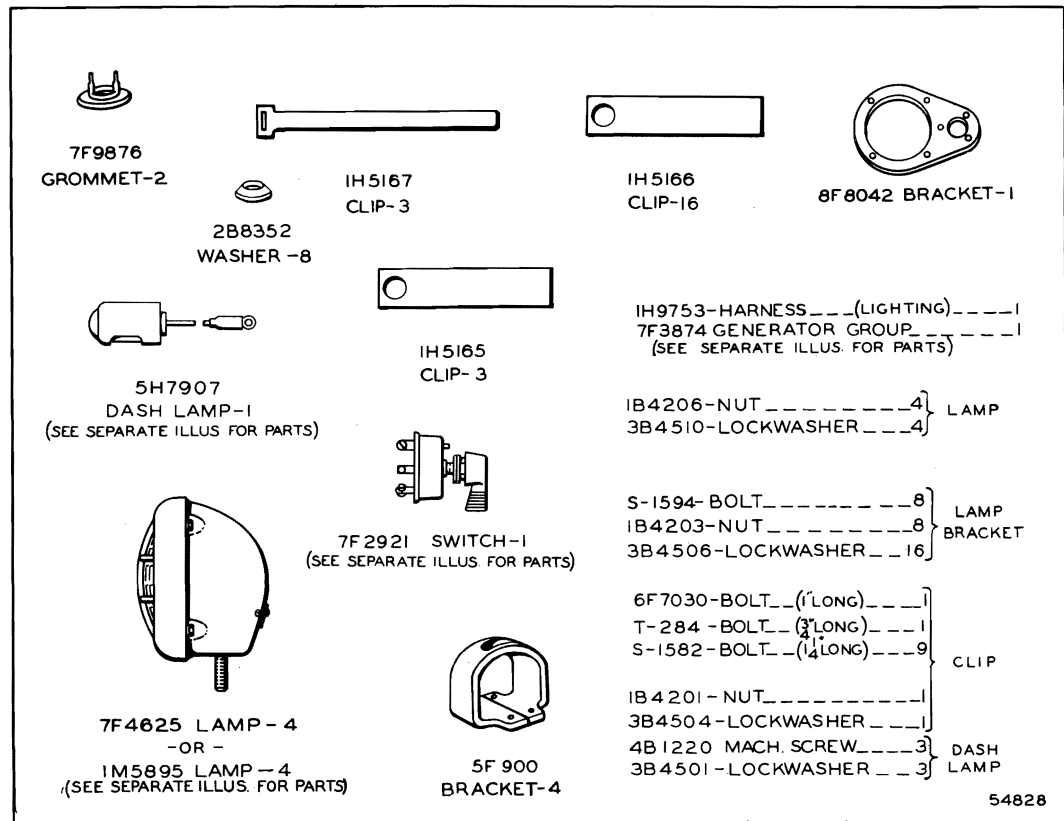
IM3388 DASH LAMP ASSEMBLY—6 Volt—15 inch Lead
Part of 7F7138 Lighting System Group





4F7283 LIGHTING SYSTEM GROUP—6 Volt—2 Lamp

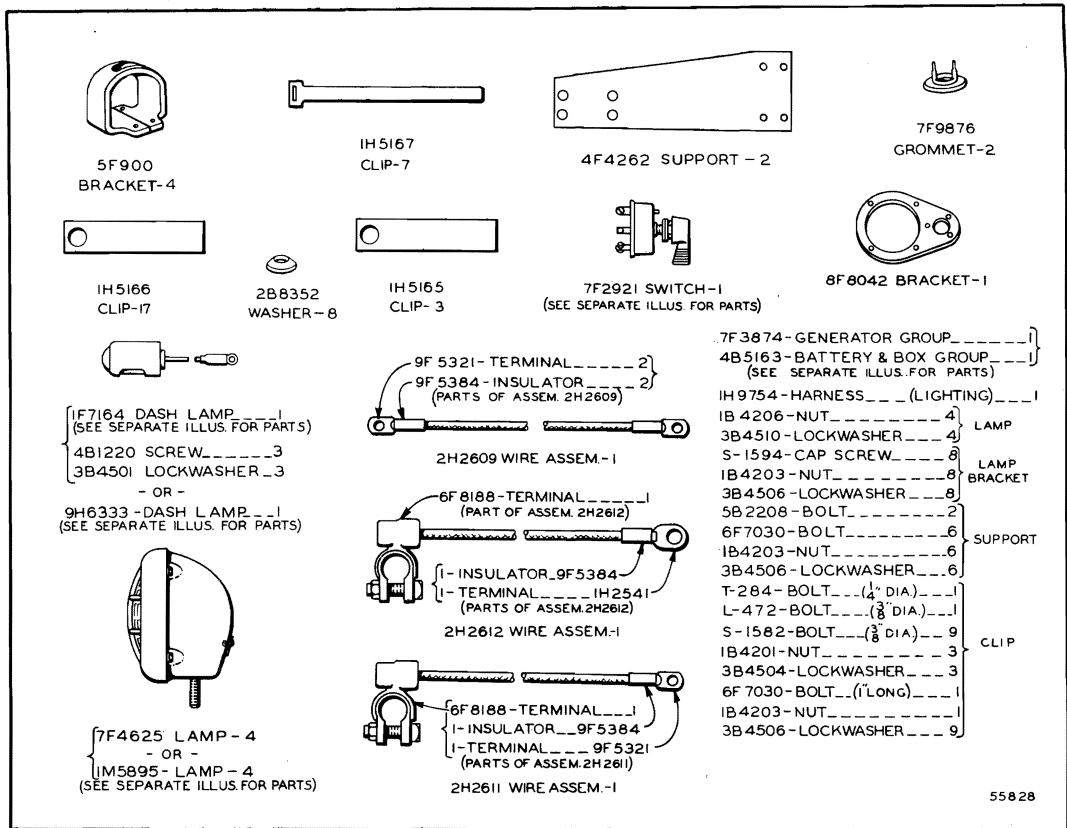
For use without Cab, with Battery. 1M5895, 9H6333, 7F2921, 1F7164, 7F4625, 4B5163 and 4F6969 parts are shown on Pages 152B, 155, 156, 158 and 181



7F7138 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp—Second Type

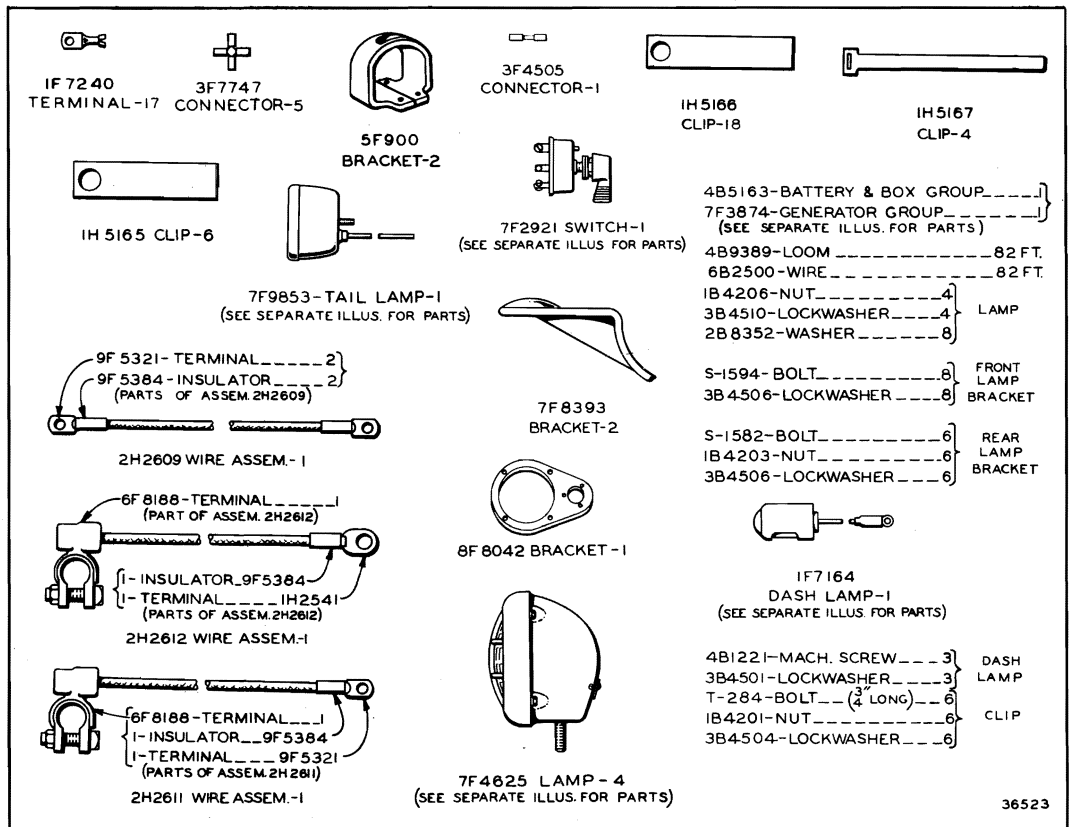
For use without Cab, without Battery. 5H7907, 1M5895, 7F2921, 7F4625 and 7F3874 parts are shown on Pages 152A, 152B, 155, 156 and 178

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



7F7133 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp

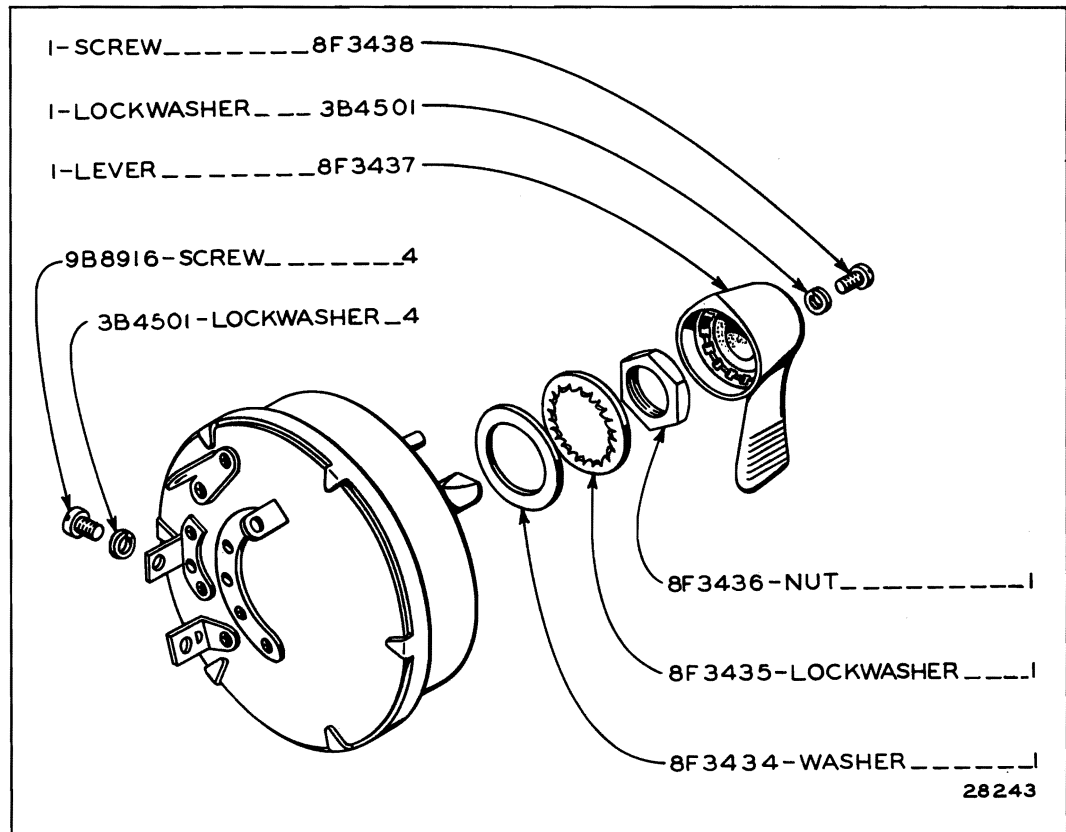
For use without Cab, with Battery. 1M5895, 9H6333, 7F2921, 1F7164, 7F4625, 4B5163 and 7F3874 parts are shown on Pages 152B, 155, 156, 158 and 178



8F6028 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp

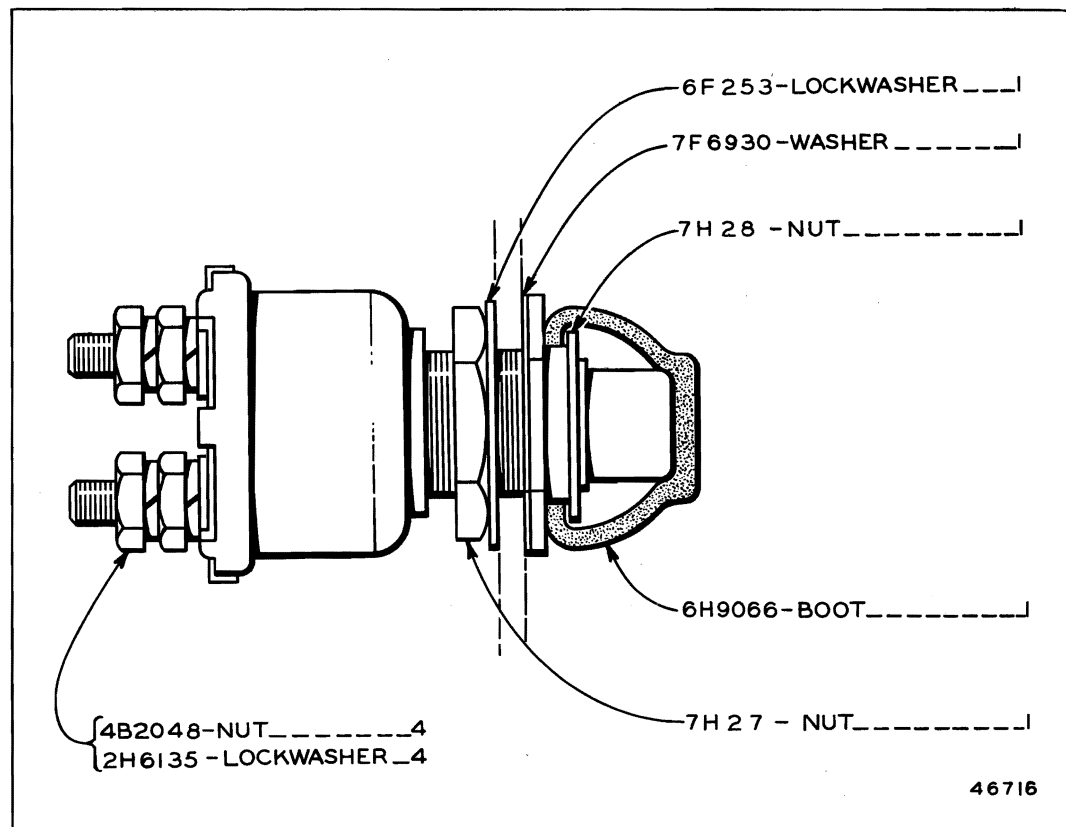
For use with Cab, with Battery. 7F2921, 1F7164, 7F4625, 7F9853, 4B5163 and 7F3874 parts are shown on Pages 155 through 158 and 178

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7F2921 SWITCH

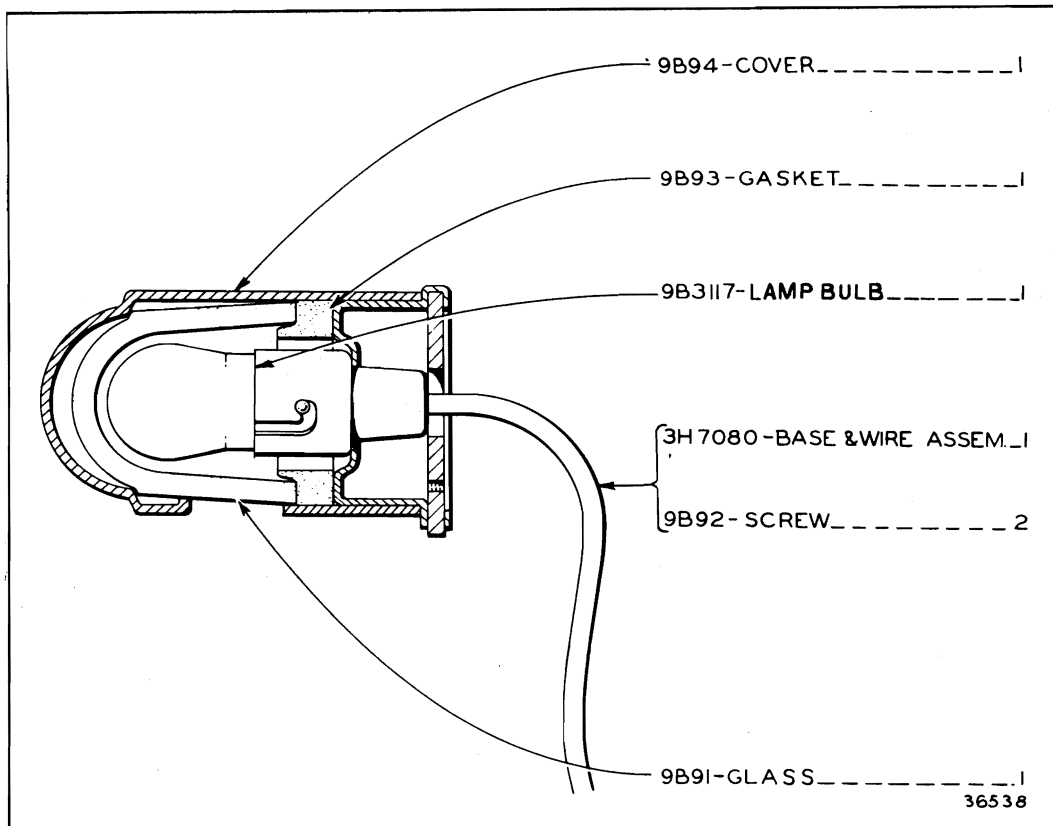
Part of 3H1765, 3H1770, 4F7283, 7F7138, 7F7133, 8F6028, 5H6460 and 5H6462 Lighting System Groups shown on Pages 152, 153, 154 and 159



3F1006 SWITCH

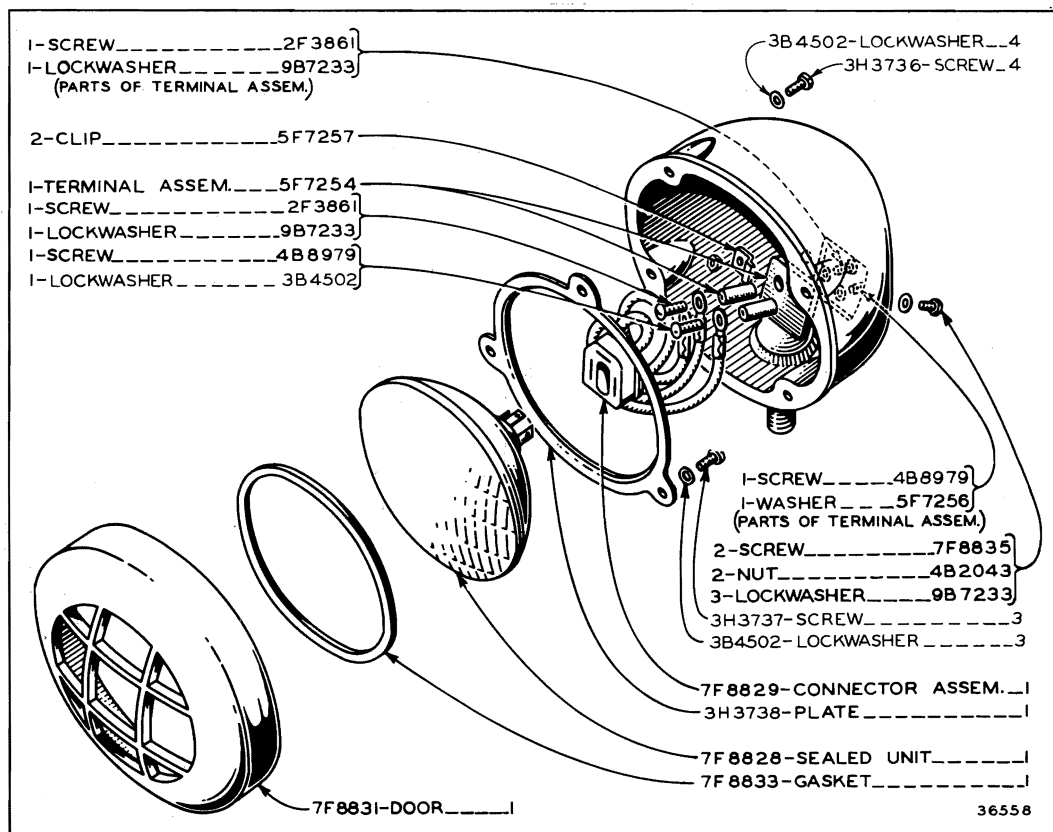
Part of 4F8948, 4F8317, 7H2665, 5H7994 and 5H7995 Electric Starter Groups shown on Pages 161, 162, 163, 164 and 165

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



IF7164 DASH LAMP ASSEMBLY—6 Volt

Part of 3H1765, 3H1770, 4F7283, 7F7138, 7F7133 and 8F6028 Lighting System Groups shown on Pages 152, 153 and 154

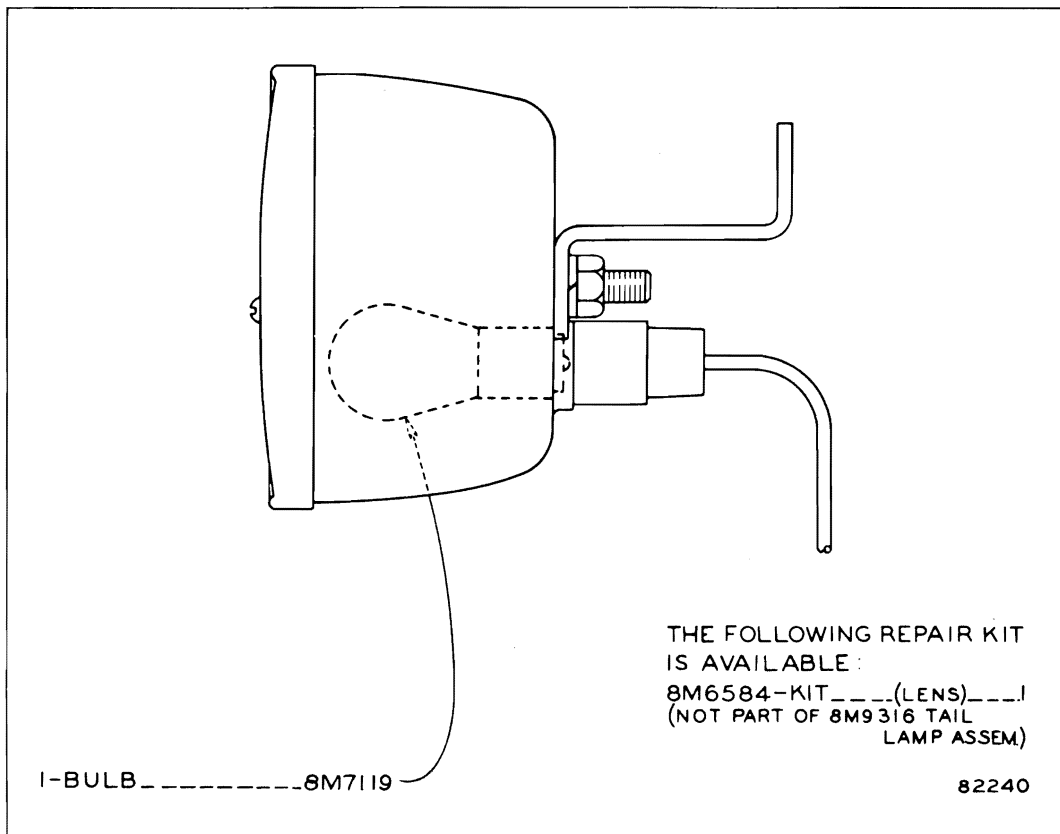


7F4625 HEAD LAMP—6 Volt

Part of 3H1765, 3H1770, 4F7283, 7F7138, 7F7133 and 8F6028 Lighting System Groups shown on Pages 152, 153 and 154

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

PARTS BOOK INSERT



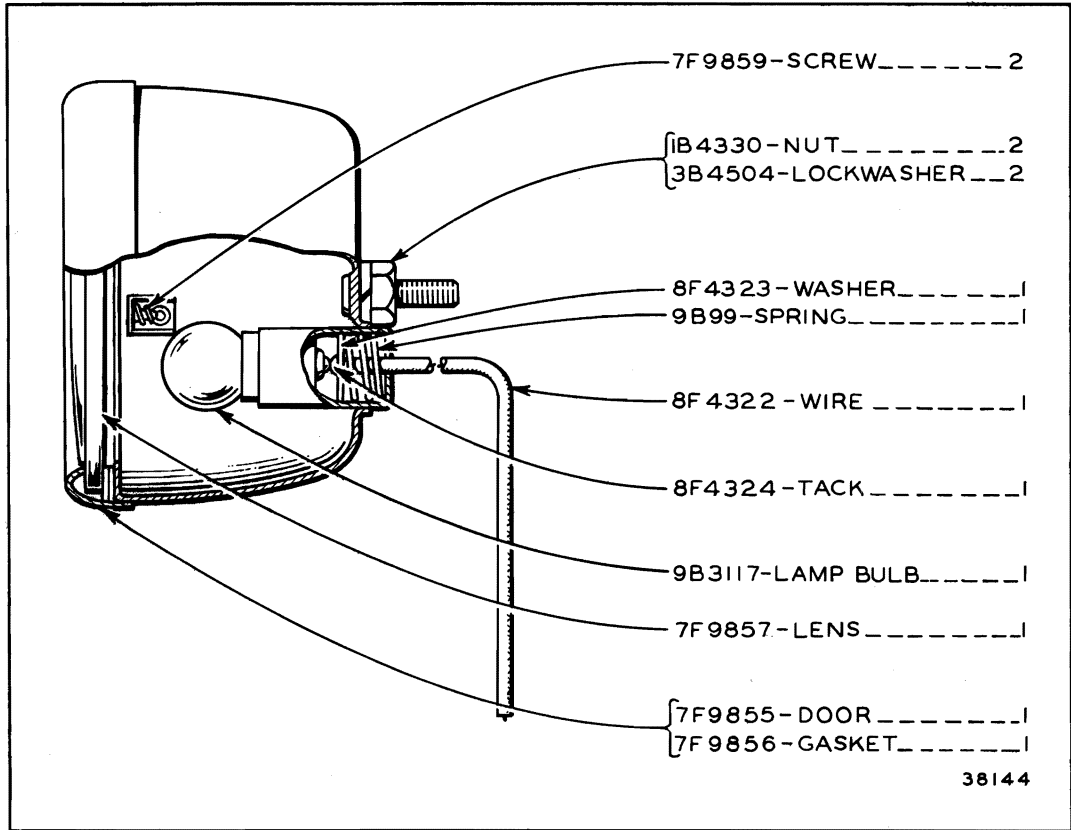
1-BULB-----8M7119

THE FOLLOWING REPAIR KIT
IS AVAILABLE :

8M6584-KIT (LENS)
(NOT PART OF 8M9316 TAIL
LAMP ASSEM)

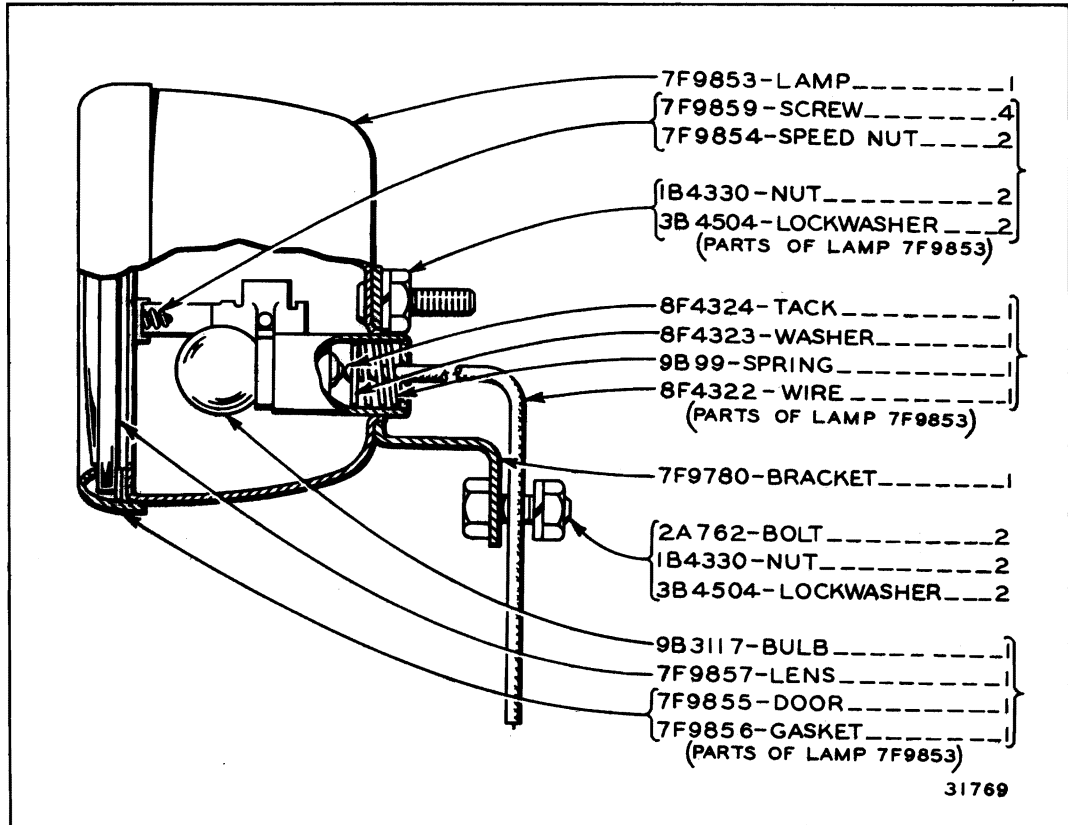
82240

8M9316 TAIL LAMP ASSEMBLY—Replaces 7F9853



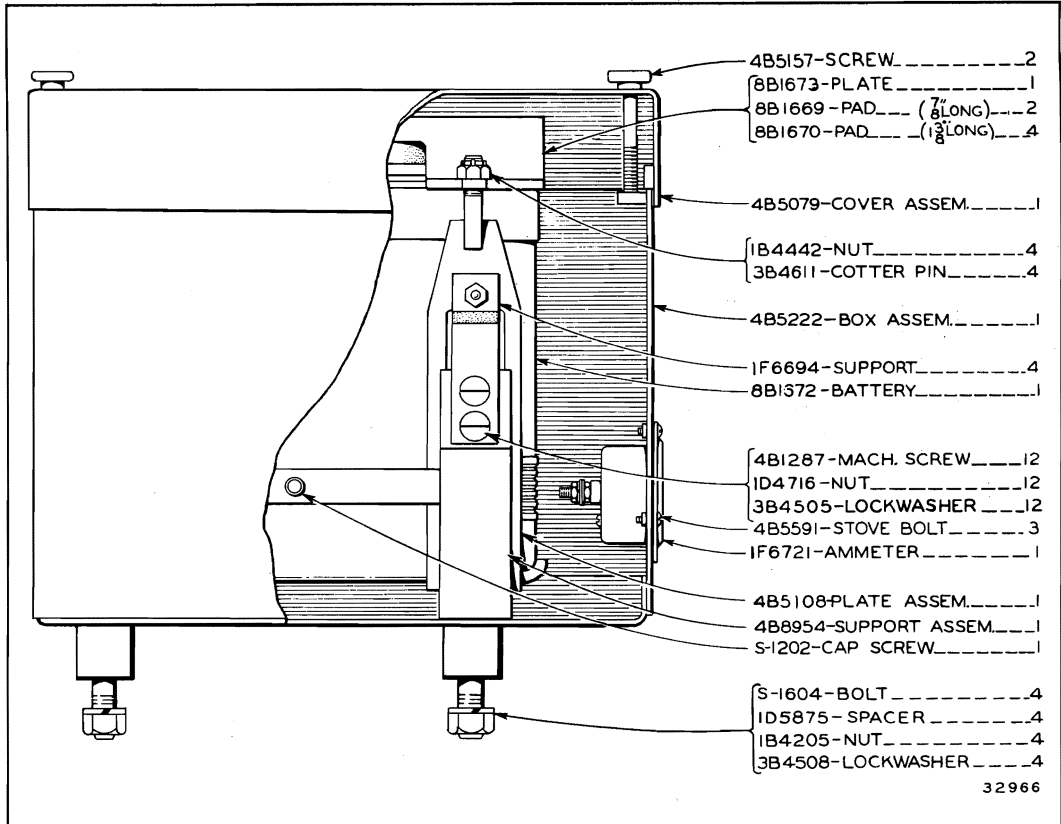
7F9853 TAIL LAMP—6 Volt

Part of 3H1765, 3H1770 and 8F6028 Lighting System Groups shown on Pages 152 and 154



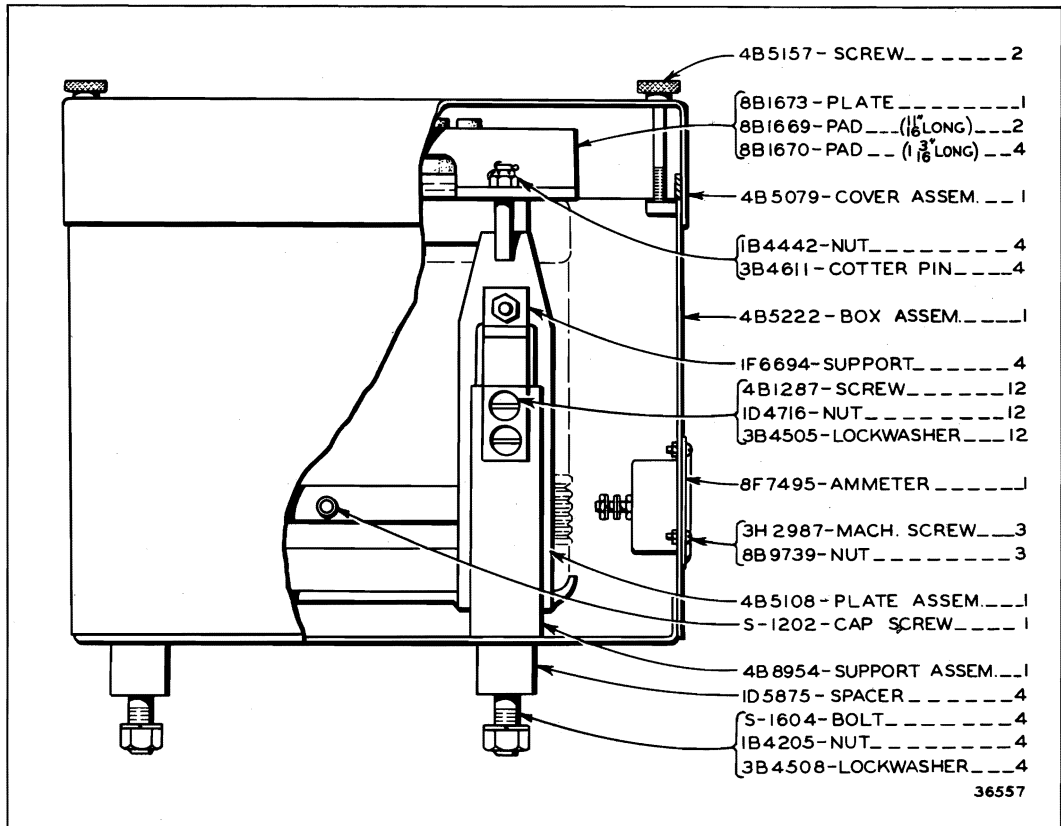
9F1699 TAIL LAMP GROUP—6 Volt

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



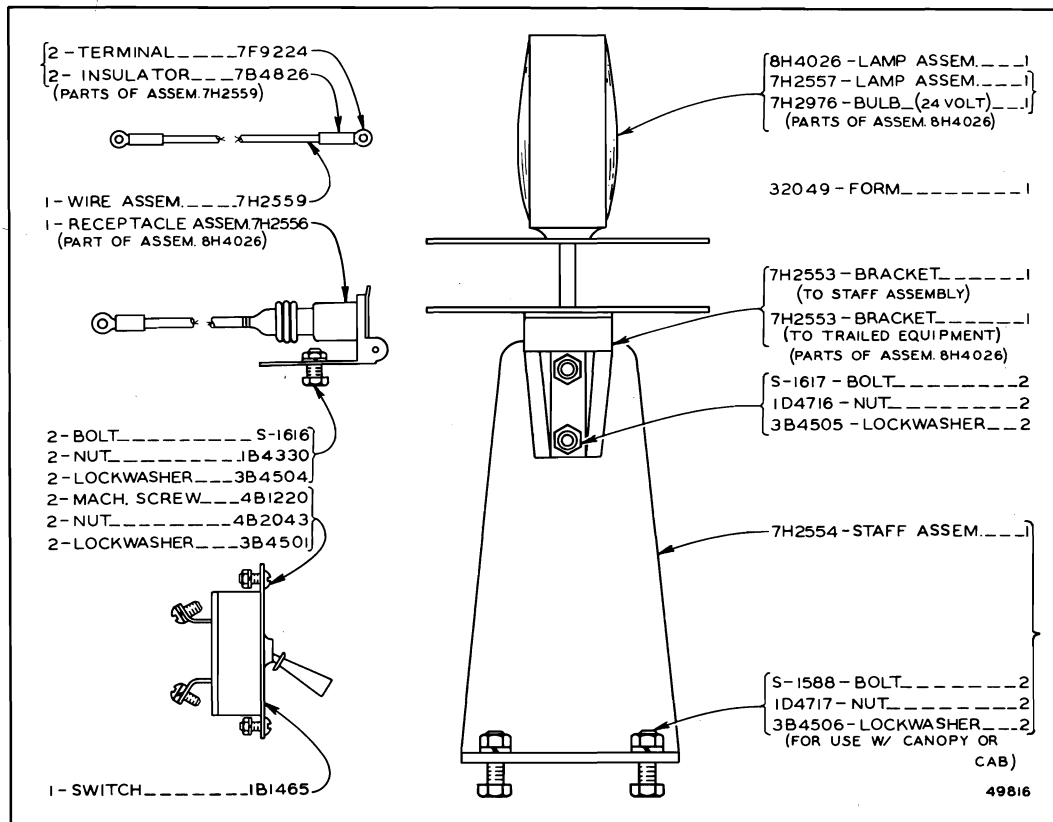
4B5163 BATTERY AND BOX GROUP—6 Volt

Part of 3H1770, 4F7283, 7F133 and 8F6028 Lighting System Groups and 4F8317, 7H2665, 5H7995 Electric Starter Groups shown on Pages 152, 153, 154, 162, 163 and 165



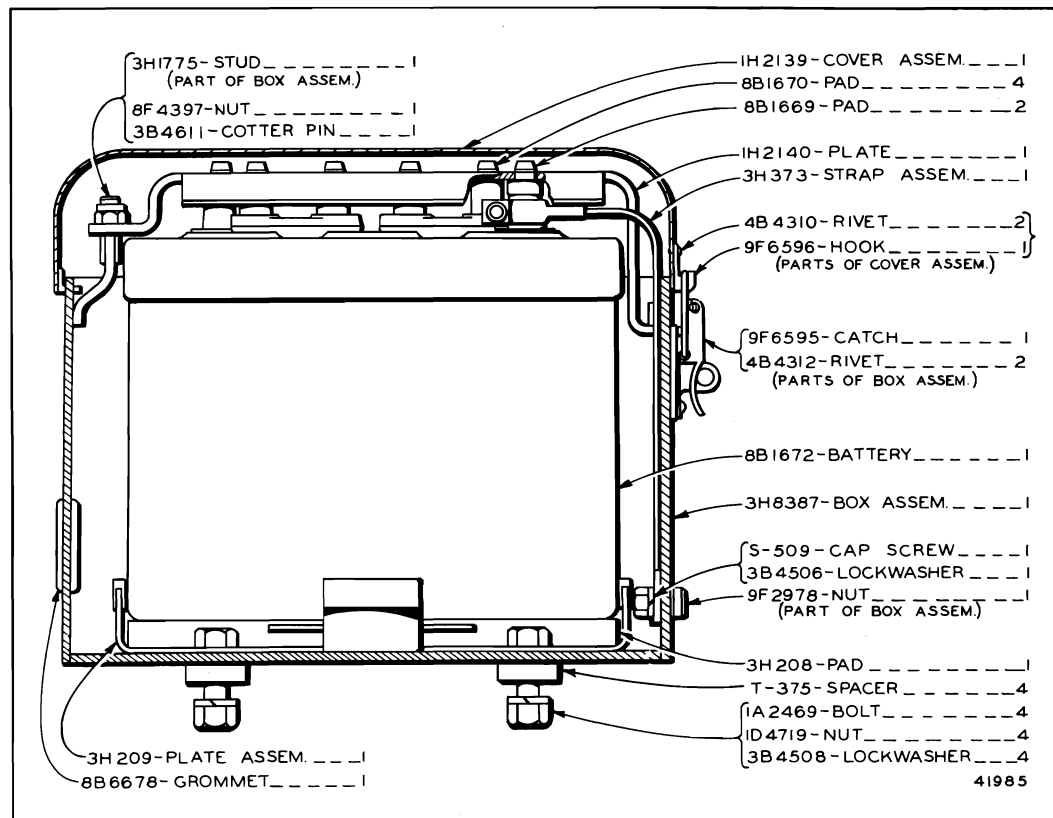
4H927 BATTERY BOX GROUP—Without Battery

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7H2558 SAFETY LAMP GROUP—6 Volt or 24 Volt

Provides safety lamp for tractors or trailed equipment to prevent night highway accidents



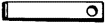
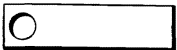

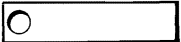
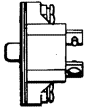

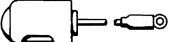




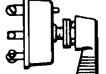
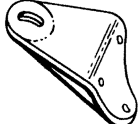
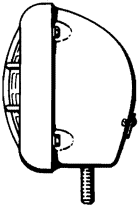
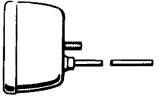

3H8388 BATTERY BOX GROUP—6 Volt

Part of 5H8800 and 6H2587 Lighting System Groups shown on Pages 158B and 158C

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

158B "CATERPILLAR" D6 TRACTOR


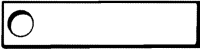


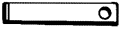
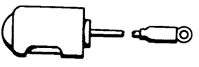




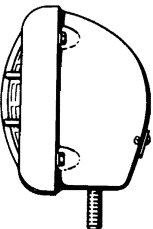
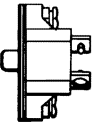
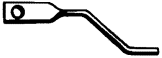
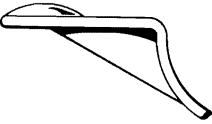
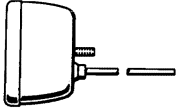
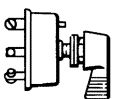
 3H4107 STRAP-1 (CIR. BREAKER TO SWITCH)	 IH5165 CLIP-3	 4B6029 GROMMET-2	7F3874-GENERATOR GRP__1 (SEE SEPARATE ILLUS. FOR PARTS)	5H5362-WIRE ASSEM.____1 (BATTERY TO AMMETER-FOR USE W/O ELECTRIC STARTER)
 IH5166 CLIP-16	 3H4105 BREAKER-1 (CIRCUIT)	 7F9876 GROMMET-2	6H3573-CABLE ASSEM.____1 (BATTERY TO STARTER-FOR USE W/ ELECTRIC STARTER)	5H5351-WIRE ASSEM.____1 (AMMETER TO STARTER)
 IF7164 DASH LAMP____1 (SEE SEPARATE ILLUS. FOR PARTS)	 IH4318 GROMMET-1	 2B8352 WASHER-8	 3H4106 STRAP -1 (CIR. BREAKER TO AMMETER)	3H8388 -BATTERY & BOX GRP (SEE SEPARATE ILLUS. FOR PARTS)
4B1220 SCREW____3 3B4501 LOCKWASHER__1 -- OR -- 9H6333 - DASH LAMP__1 (SEE SEPARATE ILLUS. FOR PARTS)	 5F900 BRACKET-2	 7F2921 SWITCH-1 (SEE SEPARATE ILLUS. FOR PARTS)	 7F8393 BRACKET-2	5H5353-HARNESS____1 (SWITCH TO REAR LAMP & TAIL LAMP)
 7F4625 LAMP-4 - OR - 1M5895 LAMP-4 (SEE SEPARATE ILLUS. FOR PARTS)	 7F9853-TAIL LAMP-1 (SEE SEPARATE ILLUS. FOR PARTS)	 7F6429 AMMETER-1	S-1582-BOLT____6 IB4203-NUT____6 3B4506-LOCKWASHER__6 REAR BRACKET TO CAB	5H5352-HARNESS____1 (SWITCH TO FRONT LAMP & AMMETER TO REGULATOR)
			IB4206-NUT____4 3B4510-LOCKWASHER__4 LAMP TO BRACKET	IA2029-BOLT____8 3B4506-LOCKWASHER__8 LAMP TO RADIATOR
			5B3447-SCREW____2 3B4501-LOCKWASHER__2 CIRCUIT BREAKER TO PANEL	
			T-284-BOLT____5 IB4201-NUT____5 3B4504-LOCKWASHER__5 4B4278-WASHER____5 CLIP TO DASH	

55984

5H8800 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp

For use with Cab, with Battery. 1M5895, 9H6333, 7F2921, 1F7164, 7F4625, 7F9853, 3H8388 and 7F3874 parts are shown on Pages 152B, 155, 156, 157, 158A and 178

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

				7F3874-GENERATOR GRP...1 (SEE SEPARATE ILLUS.FOR PARTS)
7F9876 GROMMET-1	IH5166 CLIP-6	IH5165 CLIP-6	5F900 BRACKET-1	3H8388-BATTERY BOX GRP...1 (SEE SEPARATE ILLUS.FOR PARTS)
				5H5349-CABLE ASSEM...1 (BATTERY TO STARTER)
3H4107 STRAP-1 (CIR. BREAKER TO SWITCH)	{ 1F7164 LAMP...1 (SEE SEPARATE ILLUS.FOR PARTS) 4B1220 SCREW...3 3B4501 LOCKWASHER...3 -OR- 9H6333 DASH LAMP...1 (SEE SEPARATE ILLUS.FOR PARTS)	4B6029 GROMMET-1	7F6429 AMMETER-1	5H5351-WIRE ASSEM...1 (AMMETER TO STARTER - FOR USE W/ELEC.STARTER)
				5H5362-WIRE ASSEM...1 (BATTERY TO AMMETER - FOR USE W/O ELEC. STARTER)
IH4318 GROMMET-1	2B8352 WASHER-4			5H5352-HARNESS...1 (SWITCH TO FRONT LAMP & AMMETER TO REGULATOR)
				5H5353-HARNESS...1 (SWITCH TO REAR LAMP)
	3H4105 BREAKER-1 (CIRCUIT)	3H4106 STRAP-1 (CIR. BREAKER TO AMMETER)	7F8393 BRACKET-1	5B3447-SCREW...2 } CIRCUIT 3B4501-LOCKWASHER...2 } BREAKER TO GAUGE PANEL
				4B1220-MACH.SCREW...3 } DASH 3B4501-LOCKWASHER...3 } LAMP TO GAUGE PANEL
{ 7F4625-LAMP - 2 -OR- 1M5895 LAMP - 2 (SEE SEPARATE ILLUS.FOR PARTS)	7F9853-TAIL LAMP-1 (SEE SEPARATE ILLUS.FOR PARTS)			1A2029-BOLT...4 } LAMP 3B4506-LOCKWASHER...4 } BRACKET TO RADIATOR
				1B4206-NUT...2 } LAMP 3B4510-LOCKWASHER...2 } TO S-1582-BOLT...3 } BRACKET
				1B4203-NUT...3 } REAR 3B4506-LOCKWASHER...3 } BRACKET TO CAB
				T-284-BOLT...5 } 1B4201-NUT...5 } CLIP 3B4504-LOCKWASHER...5 } 4B4276-WASHER...5 } 55940

6H2587 LIGHTING SYSTEM GROUP—6 Volt—2 Lamp

For use with Cab, with Battery. 1M5895, 9H6333, 7F2921, 1F7164, 7F4625, 7F9853, 3H8388 and 7F3874 parts are shown on Pages 152B, 155, 156, 157, 158A and 178

ATTACHMENTS

158C

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

IH 5165 CLIP-9
 ($\frac{7}{8}$ " LONG)
 IH5166 CLIP-4
 ($\frac{3}{4}$ " LONG)

3H4107 STRAP-1
 (CIR. BREAKER TO SWITCH)

7F2921 SWITCH-1
 (SEE SEPARATE ILLUS. FOR PARTS)

7F4625 LAMP-4
 - OR -
 IM5895 LAMP-4
 (SEE SEPARATE ILLUS. FOR PARTS)

IH5167 CLIP-10

7F9876 GROMMET-2

2B8352 WASHER-8

3H4105 BREAKER-1
 (CIRCUIT)

9H6333 DASH LAMP-1
 (SEE SEPARATE ILLUS. FOR PARTS)

1F7164 DASH LAMP-1
 (SEE SEPARATE ILLUS. FOR PARTS)

4B1220 SCREW-3
 3B4501 LOCKWASHER-3
 - OR -
 3H2900 GROMMET-1

5F900 BRACKET-2

7F9853-TAIL LAMP-1
 (SEE SEPARATE ILLUS. FOR PARTS)

4B6029 GROMMET-2

7F8393 BRACKET-2

7F3874 GENERATOR GROUP-1
 (SEE SEPARATE ILLUS. FOR PARTS)

5H5353-HARNESS-----1
 (SWITCH TO REAR LAMP & TAIL LAMP)

5H5352-HARNESS-----1
 (SWITCH TO FRONT LAMP & AMMETER TO REGULATOR)

S-1582-BOLT-----6 } REAR BRACKET TO CAB
 IB4203-NUT-----6 }
 3B4506-LOCKWASHER---6 }

IB4206-NUT-----4 } LAMP TO BRACKET
 3B4510-LOCKWASHER---4 }

1A2029-BOLT-----8 } LAMP BRACKET TO RADIATOR
 3B4506-LOCKWASHER---8 }

5B3447-SCREW-----2 } CIRCUIT BREAKER TO PANEL
 3B4501-LOCKWASHER---2 }

S-1570-BOLT-----3 } CLIP TO ANGLE
 IB4201-NUT-----3 }
 3B4504-LOCKWASHER---3 }

6F7027-BOLT-----1 } CLIP TO DASH
 IB4201-NUT-----1 }
 3B4505-LOCKWASHER---1 }

55943

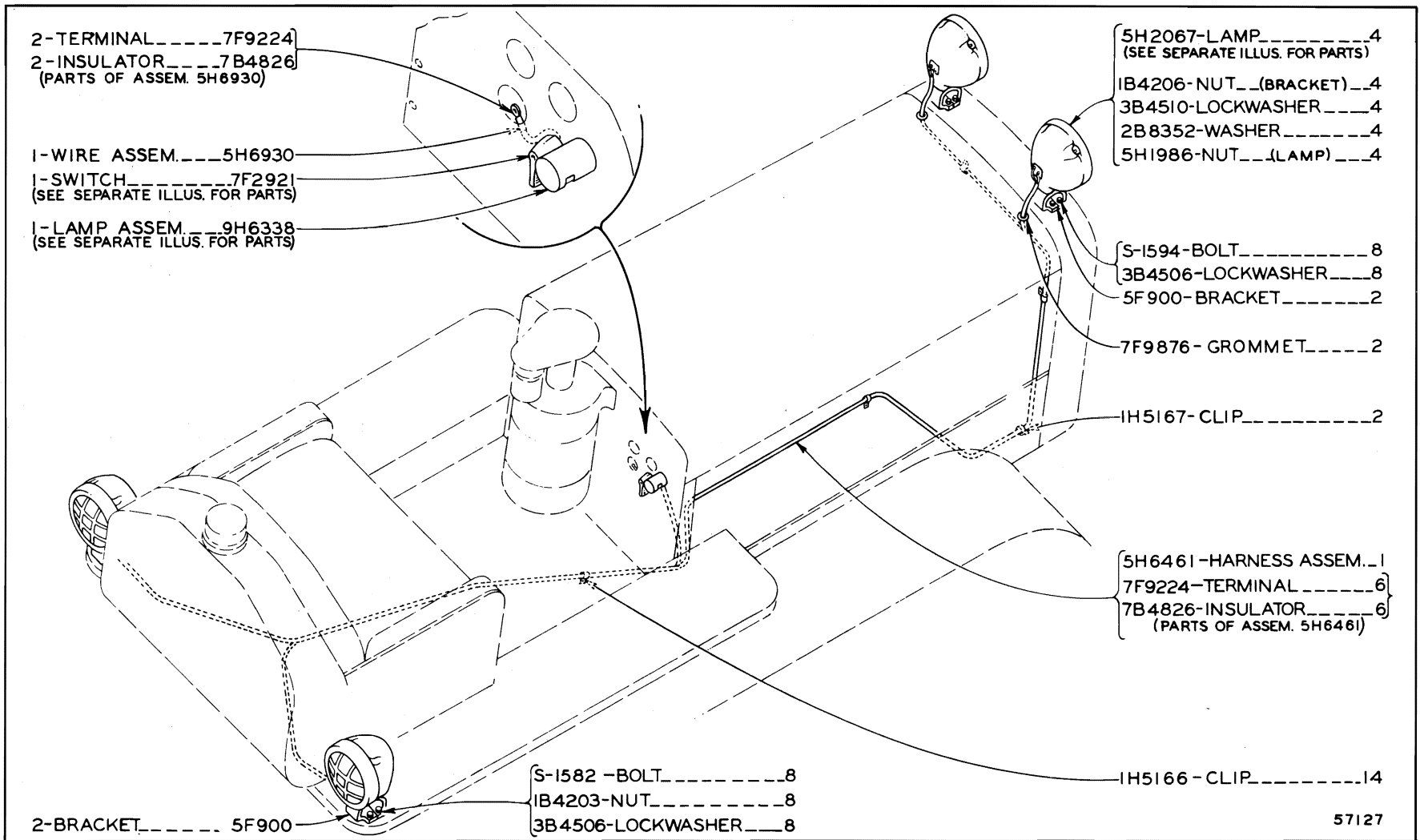
6H3998 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp

For use with Cab, without Battery. IM5895, 9H6333, 7F2921, 1F7164, 7F4625, 7F9853 and 7F3874 parts are shown on Pages 152B, 155, 156, 157, 158A and 178

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ATTACHMENTS

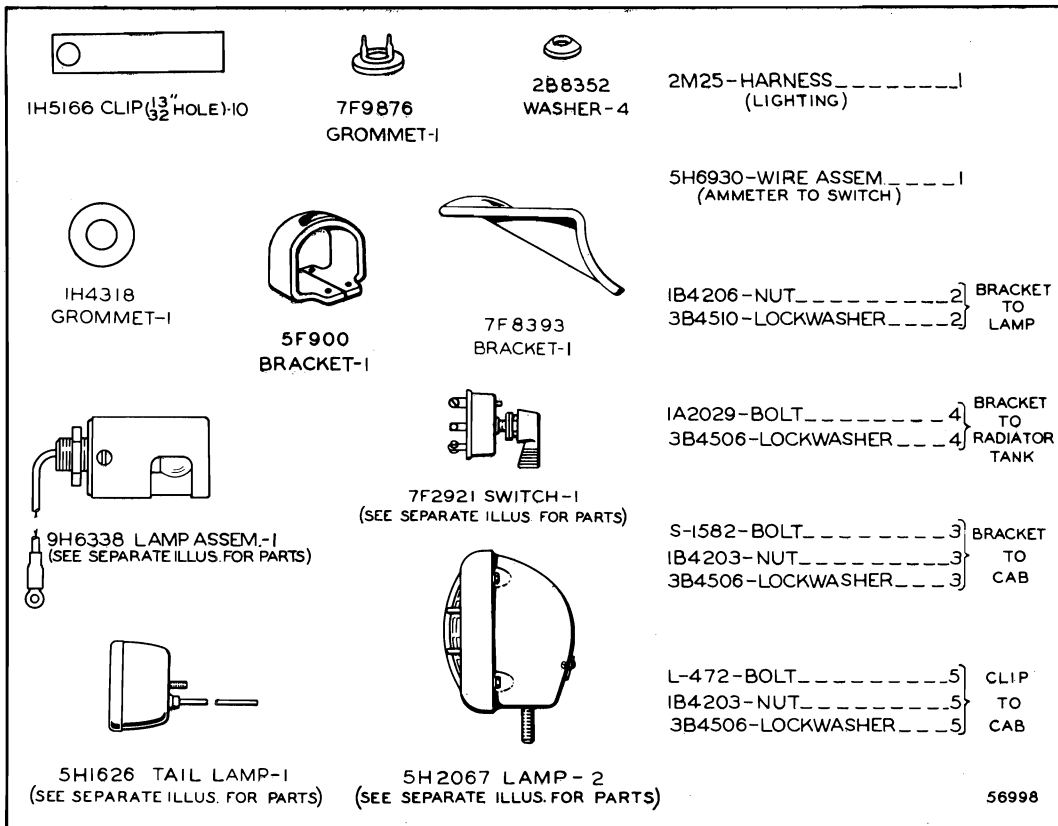
158E



5H6460 LIGHTING SYSTEM GROUP—24 Volt—4 Lamp—Second Type

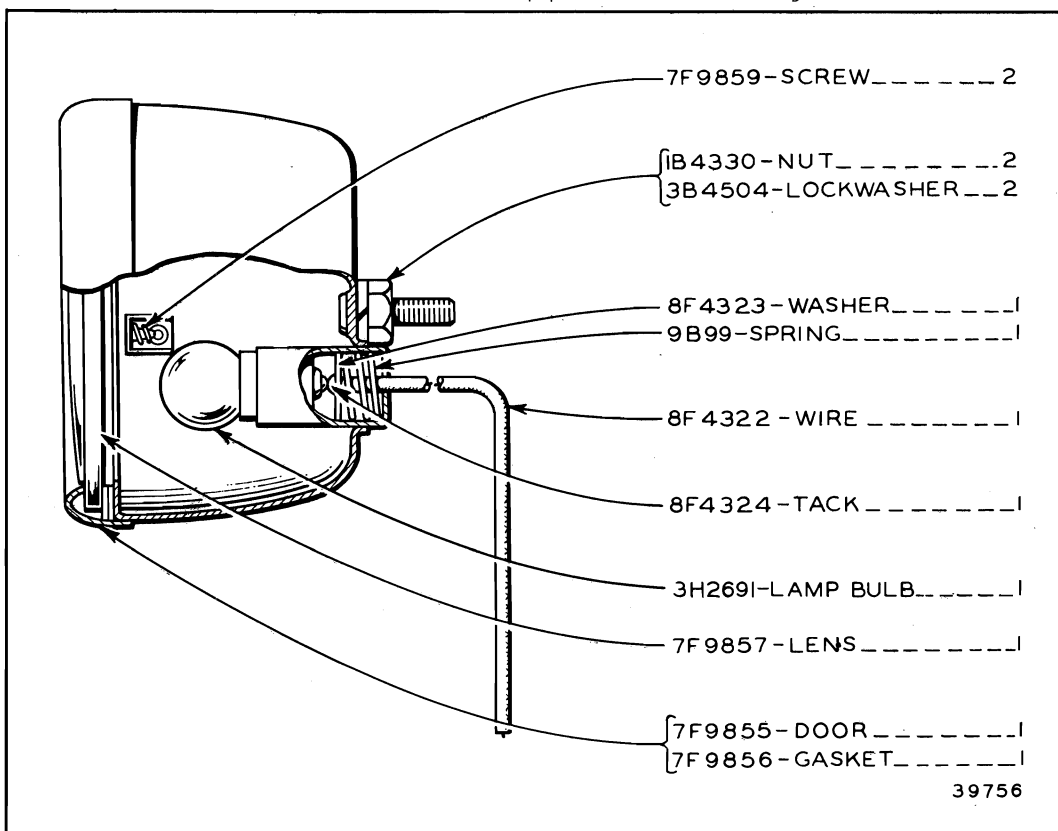
Serial No. 9U19402 to 9U19432, 9U19435 to 9U19454, 9U19456 and 9U19458—Up

For use without Cab, with 5H4800 Electric Starting Arrangement listed on Page 167. 7F2921, 9H6338 and 5H2067 parts are shown on Pages 155, 158G and 160



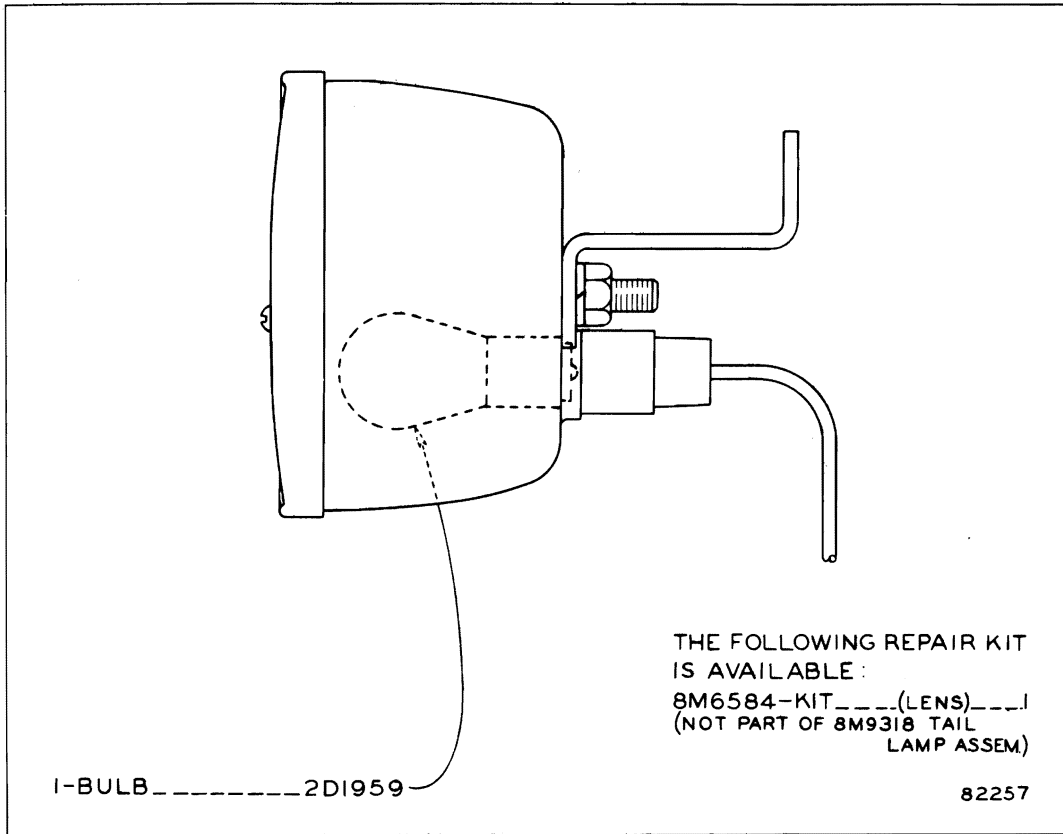
IM8781 LIGHTING SYSTEM GROUP—24 Volt—2 Lamp

For use with Cab, with 24 Volt Electric Starting
 7F2921 Switch and 5H2067 Head Lamp parts are shown on Pages 155 and 160



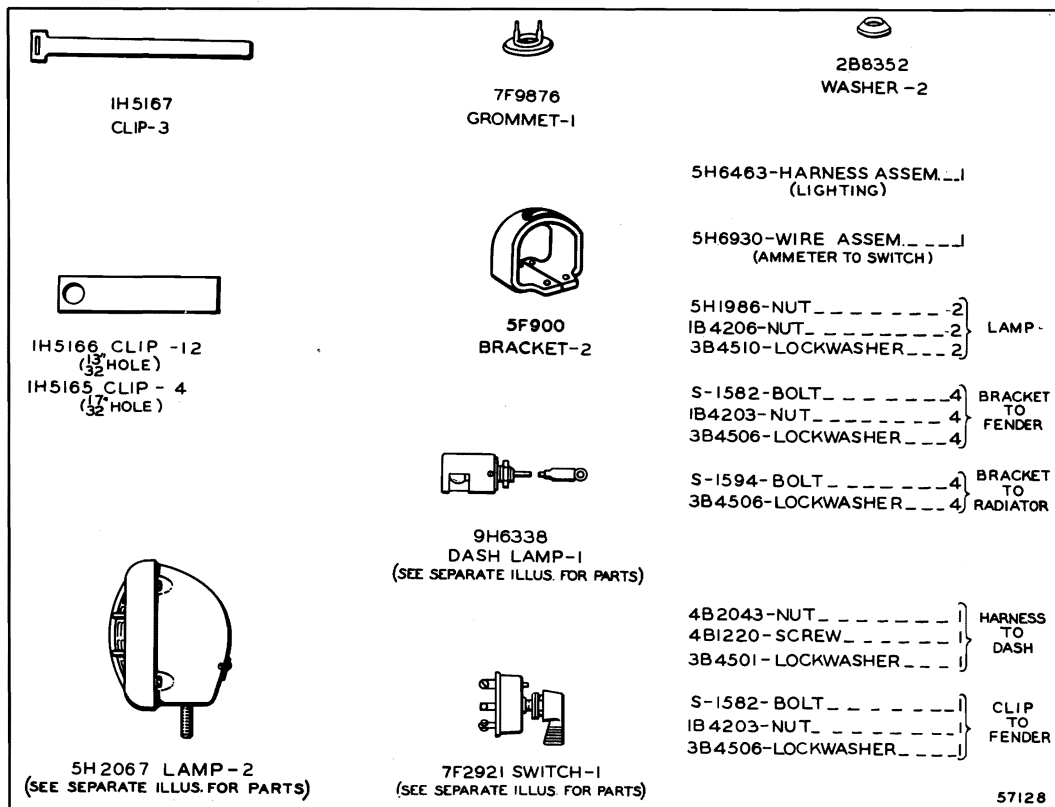
5H1626 TAIL LAMP—24 Volt
 Part of IM8781 Lighting System Group

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



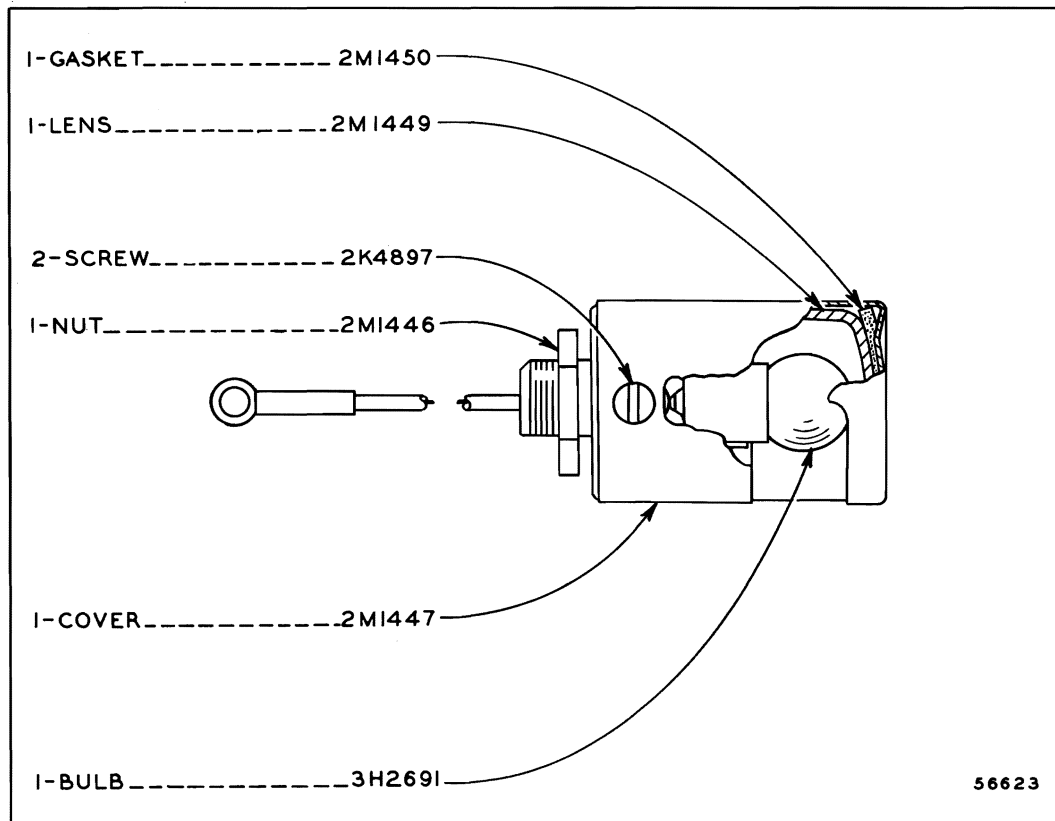
8M9318 TAIL LAMP ASSEMBLY



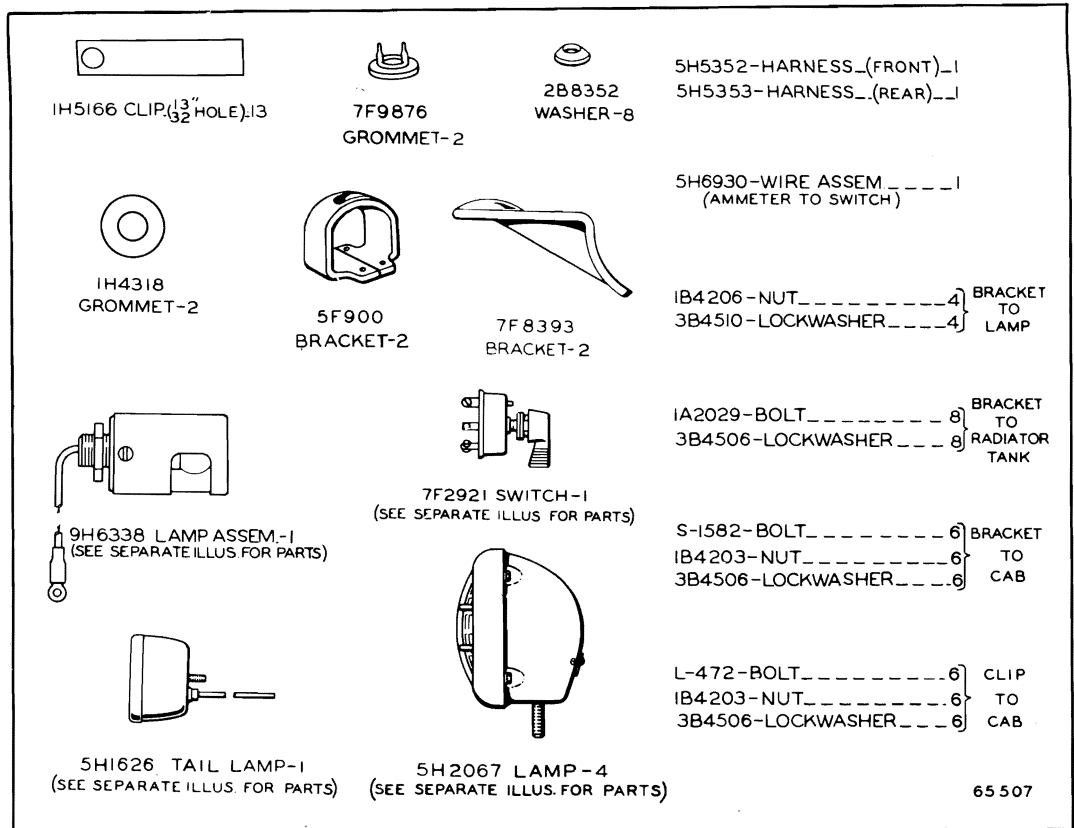


5H6462 LIGHTING SYSTEM GROUP—24 Volt—2 Lamp—Second Type

Serial No. 9U19402 to 9U19432, 9U19435 to 9U19454, 9U19456 and 9U19458—Up
 For use without Cab, with 5H4800 Electric Starting Arrangement listed on Page 167
 7F2921 Switch and 5H2067 Lamp parts are shown on Pages 155 and 160

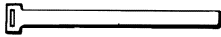
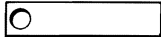




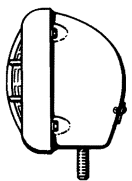



9H6338 DASH LAMP ASSEMBLY—24 Volt
 Part of 5H6460, 1M8781 and 5H6462 Lighting System Groups
 shown on Pages 158E, 158F and 158G



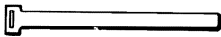


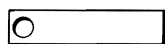


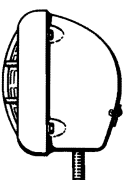
4M678 LIGHTING SYSTEM GROUP—24 Volt—4 Lamp—For use with Cab
Effective with Serial No. 9U25039

7F2921, 5H1626, 9H6338 and 5H2067 Assembly parts are shown on Pages 155, 158F, 158G and 160. Only separate parts serviced

			
IH5167 CLIP-3	IH5166 CLIP_(1/32" HOLE)_J6 IH5165 CLIP_(1/32" HOLE)_J4	2B8352 WASHER -4	7F9876 GROMMET-2
		5H6930-WIRE ASSEM. --- 1 (AMMETER TO SWITCH)	
4H5678 DASH LAMP-1 (SEE SEPARATE ILLUS. FOR PARTS)	5F900 BRACKET-4	5H6461-HARNES ASSEM. --- 1 (LIGHTING)	
		5H1986-NUT --- 4 3B4510-LOCKWASHER --- 4 IB4206-NUT --- 4 } LAMP	
5H2067 LAMP-4 (SEE SEPARATE ILLUS. FOR PARTS)	7F2921 SWITCH-1 (SEE SEPARATE ILLUS. FOR PARTS)	S-1582-BOLT --- 8 } BRACKET IB4203-NUT --- 8 } TO 3B4506-LOCKWASHER --- 8 } FENDER	
		S-1594-BOLT --- 8 } BRACKET 3B4506-LOCKWASHER --- 8 } TO RADIATOR	
		4B1220-MACH. SCREW --- 3 } LAMP 3B4501-LOCKWASHER --- 3 } TO DASH	
		4B1220-MACH. SCREW --- 1 } HARNES 4B2043-NUT --- 1 } ASSEM. 3B4501-LOCKWASHER --- 1 }	
		S-1582-BOLT --- 1 } CLIP IB4203-NUT --- 1 } TO 3B4506-LOCKWASHER --- 1 } FENDER	
		42663	

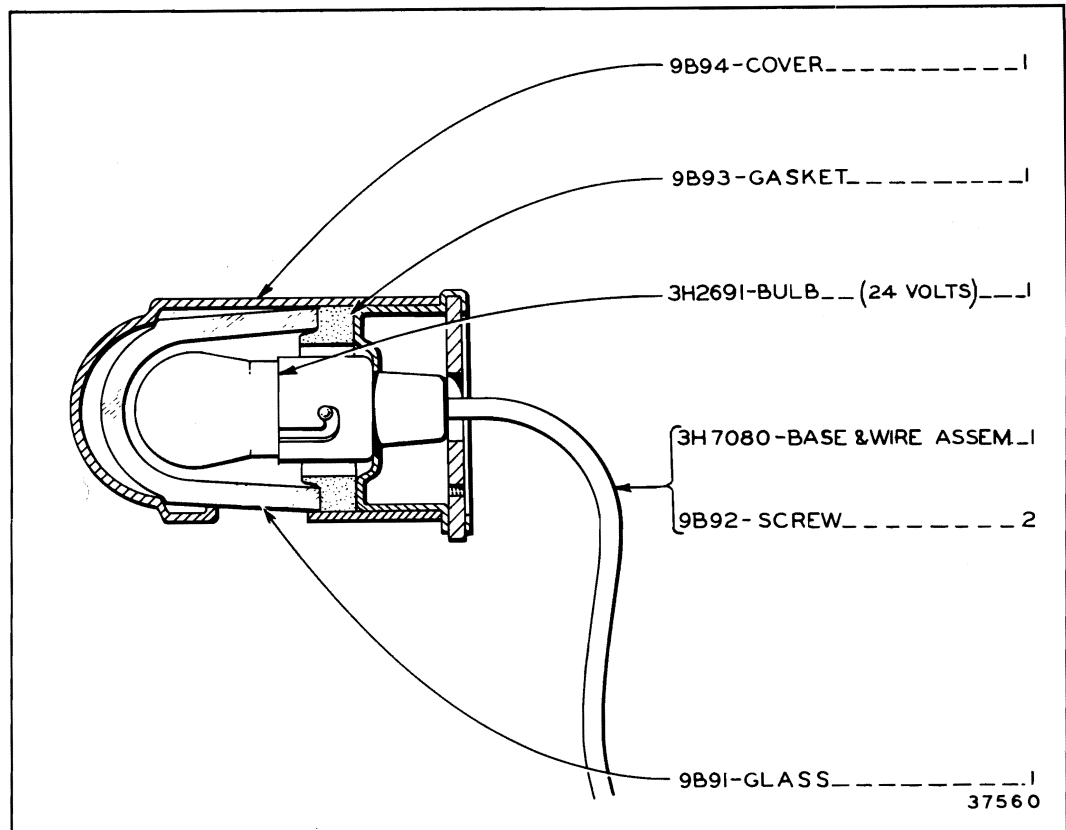
5H6460 LIGHTING SYSTEM GROUP—24 Volt—4 Lamp—First Type

Serial No. 9U19402 to 9U19432, 9U19435 to 9U19454, 9U19456 and 9U19458—Up
For use without Cab, with 5H4800 Electric Starting Arrangement listed on Page 167
7F2921 Switch, 4H5678 and 5H2067 Lamp parts are shown on Pages 155 and 160

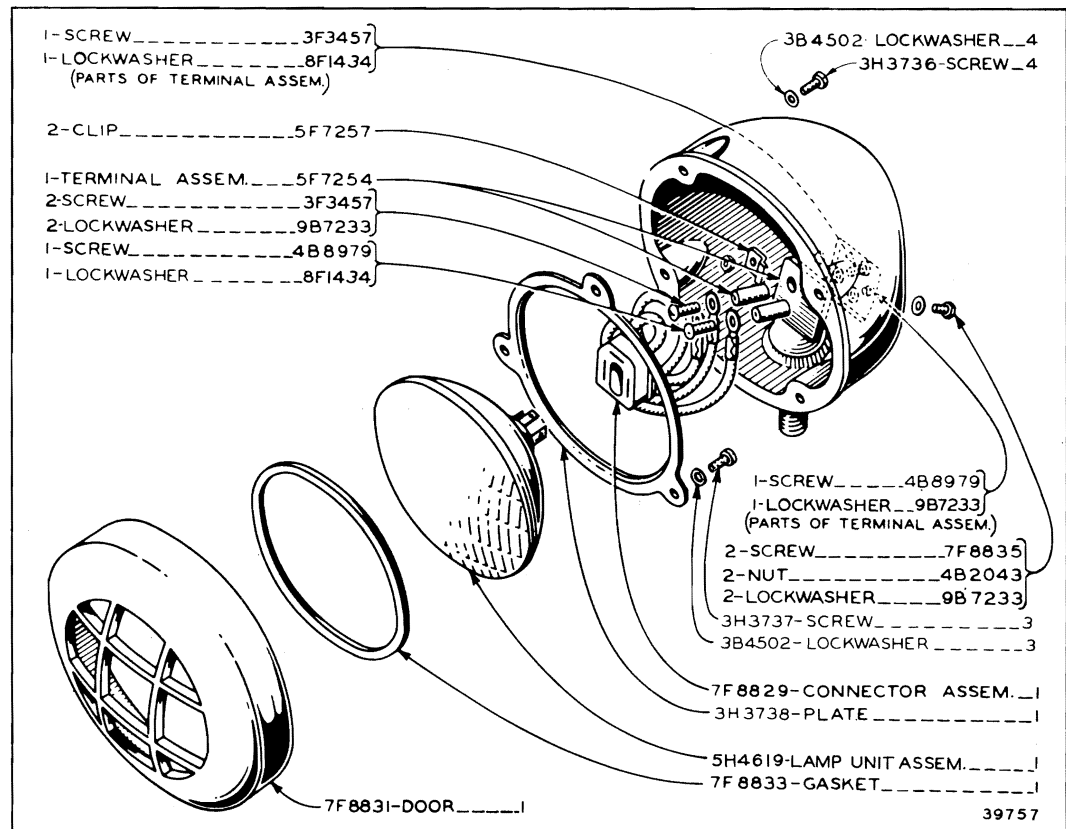
			
IH5167 CLIP-3	7F9876 GROMMET-1	2B8352 WASHER -2	
		5H6463-HARNES ASSEM. --- 1 (LIGHTING)	
IH5166 CLIP - 12 (1/32" HOLE) IH5165 CLIP - 4 (1/32" HOLE)	5F900 BRACKET-2	5H6930-WIRE ASSEM. --- 1 (AMMETER TO SWITCH)	
		5H1986-NUT --- 2 } LAMP IB4206-NUT --- 2 } 3B4510-LOCKWASHER --- 2 }	
4H5678 DASH LAMP-1 (SEE SEPARATE ILLUS. FOR PARTS)	5H2067 LAMP-2 (SEE SEPARATE ILLUS. FOR PARTS)	S-1582-BOLT --- 4 } BRACKET IB4203-NUT --- 4 } TO 3B4506-LOCKWASHER --- 4 } FENDER	
		S-1594-BOLT --- 4 } BRACKET 3B4506-LOCKWASHER --- 4 } TO RADIATOR	
		4B1220-SCREW --- 3 } LAMP 3B4501-LOCKWASHER --- 3 } TO DASH	
		4B2043-NUT --- 1 } HARNES 4B1220-SCREW --- 1 } TO 3B4501-LOCKWASHER --- 1 } DASH	
		S-1582-BOLT --- 1 } CLIP IB4203-NUT --- 1 } TO 3B4506-LOCKWASHER --- 1 } FENDER	
		42664	

5H6462 LIGHTING SYSTEM GROUP—24 Volt—2 Lamp—First Type

Serial No. 9U19402 to 9U19432, 9U19435 to 9U19454, 9U19456 and 9U19458—Up
For use without Cab, with 5H4800 Electric Starting Arrangement listed on Page 167
7F2921 Switch, 4H5678 and 5H2067 Lamp parts are shown on Pages 155 and 160



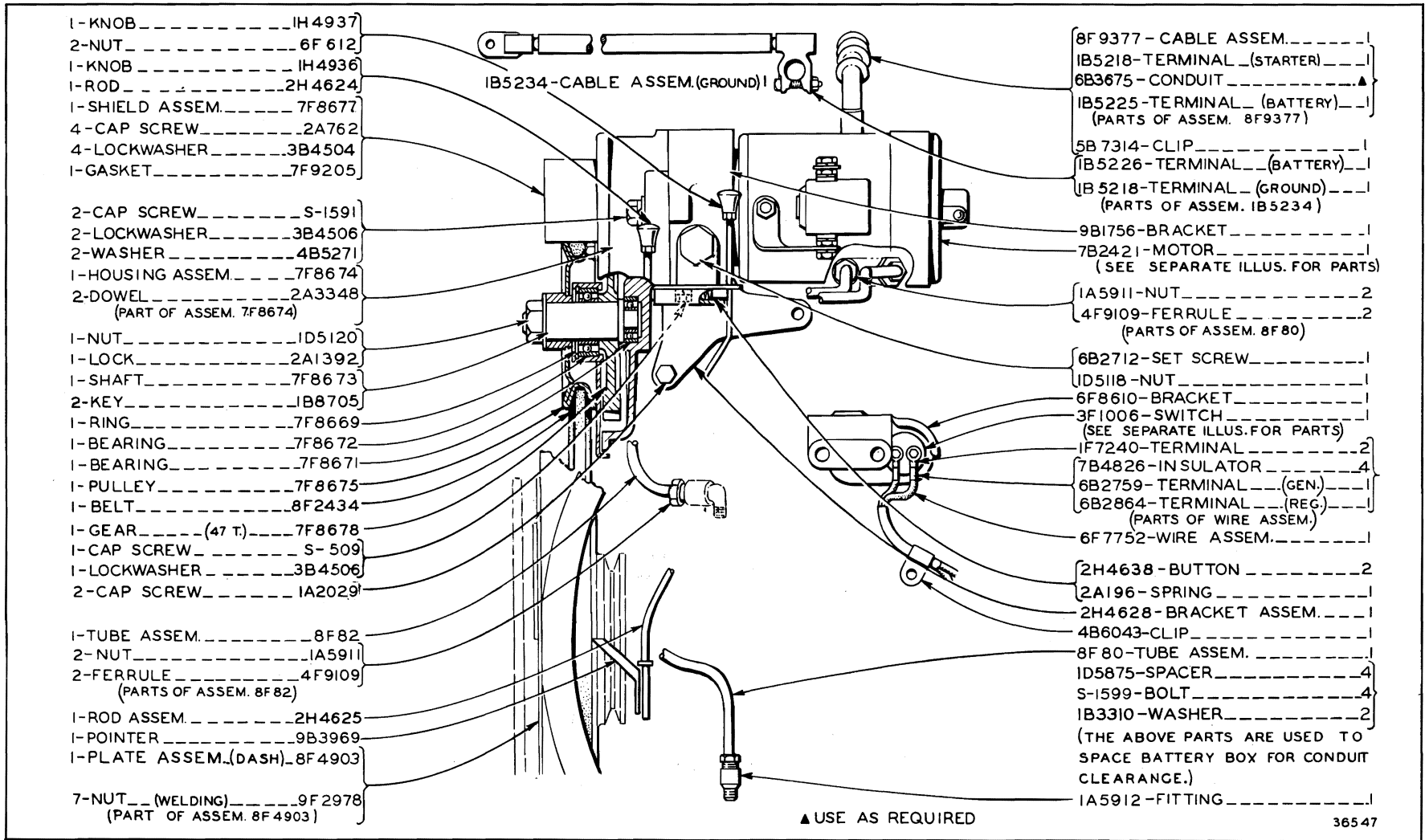
4H5678 DASH LAMP ASSEMBLY—24 Volt
 Part of 5H6460 and 5H6462 Lighting System Groups shown on Page 159



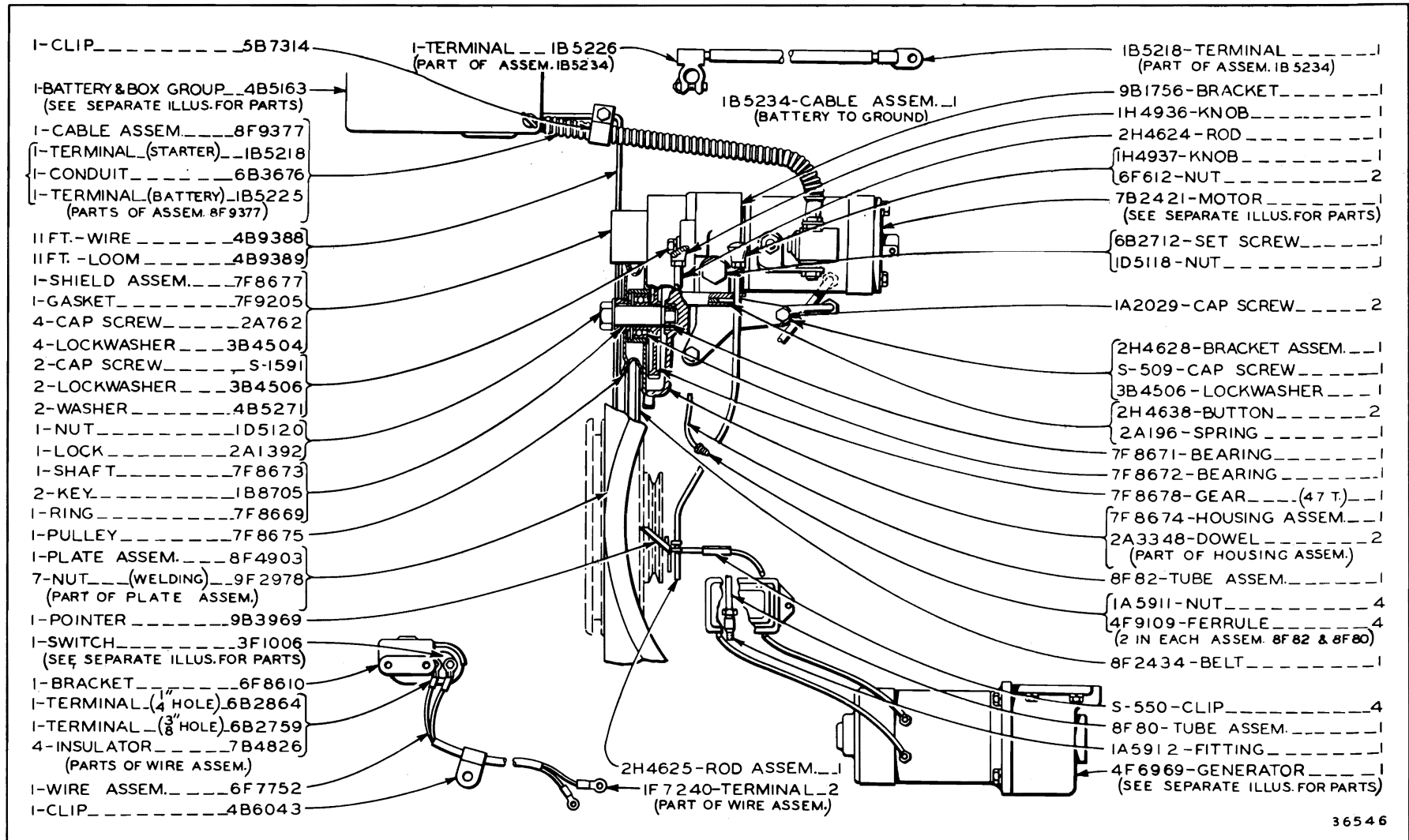
5H2067 HEAD LAMP—24 Volt
 Part of 5H6460 and 5H6462 Lighting System Groups shown on Page 159

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



4F8948 ELECTRIC STARTER GROUP—6 Volt
 For use with Gasoline Starting Engine and with Lights
 Serial No. 9U13263 to 9U19700 inclusive
 3F1006 Switch and 7B2421 Motor parts are shown on Pages 155 and 166

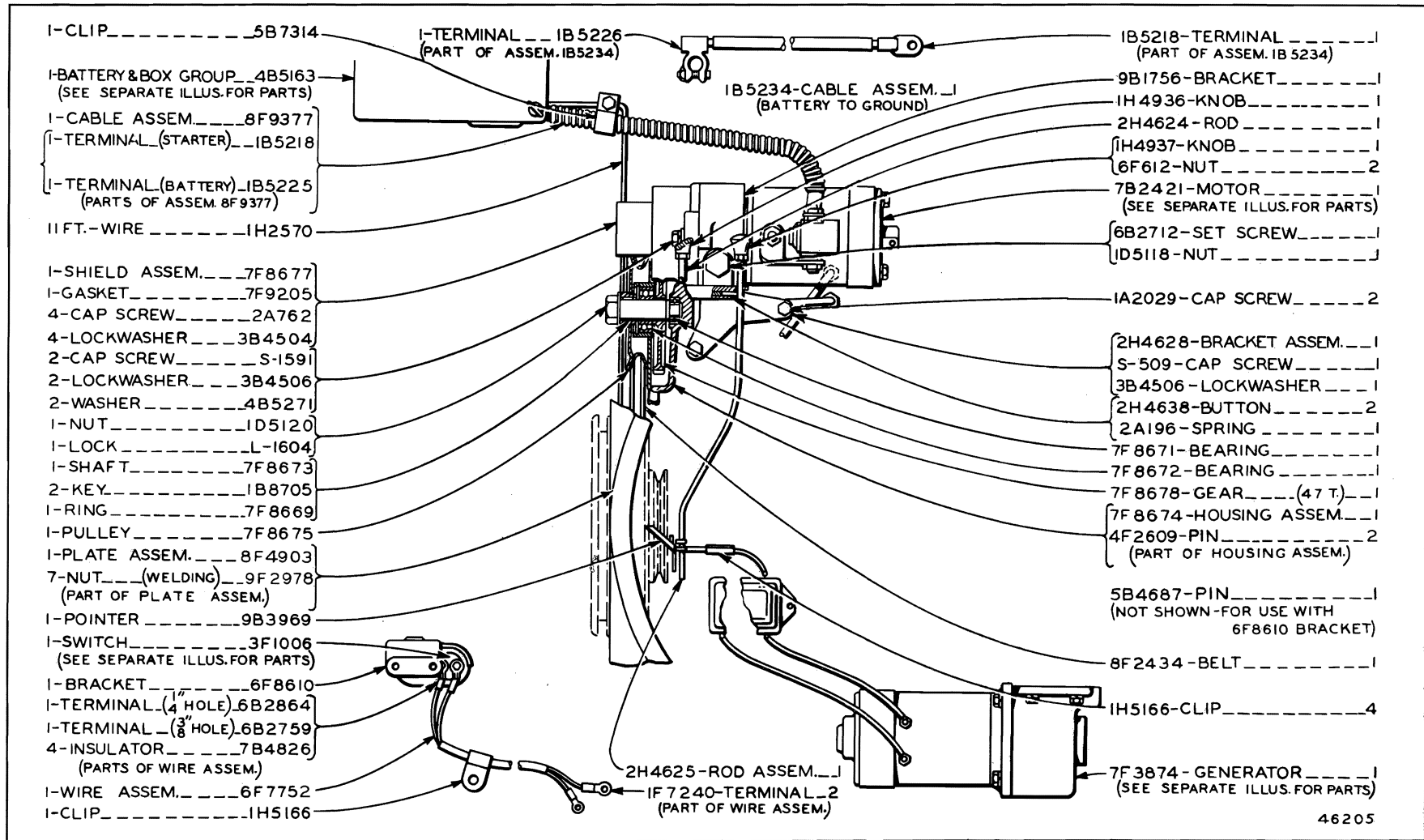


4F8317 ELECTRIC STARTER GROUP—6 Volt

For use with Gasoline Starting Engine and without Lights. Serial No. 9U13263 to 9U19700 inclusive

3F1006 Switch, 4B5163 Battery and Box Group, 7B2421 Starting Motor and 4F6969 Generator Group parts are shown on Pages 155, 158, 166 and 181

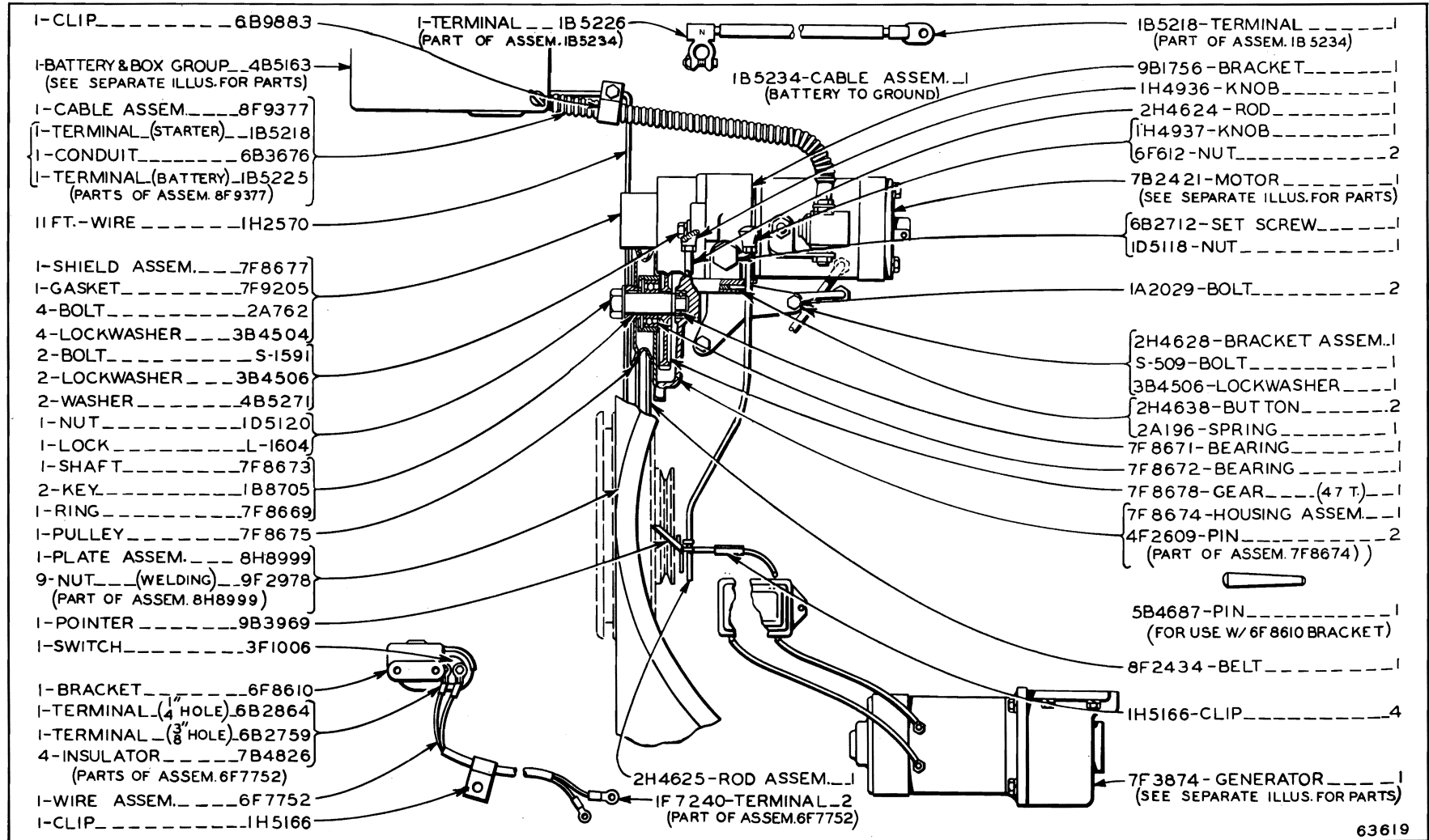
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



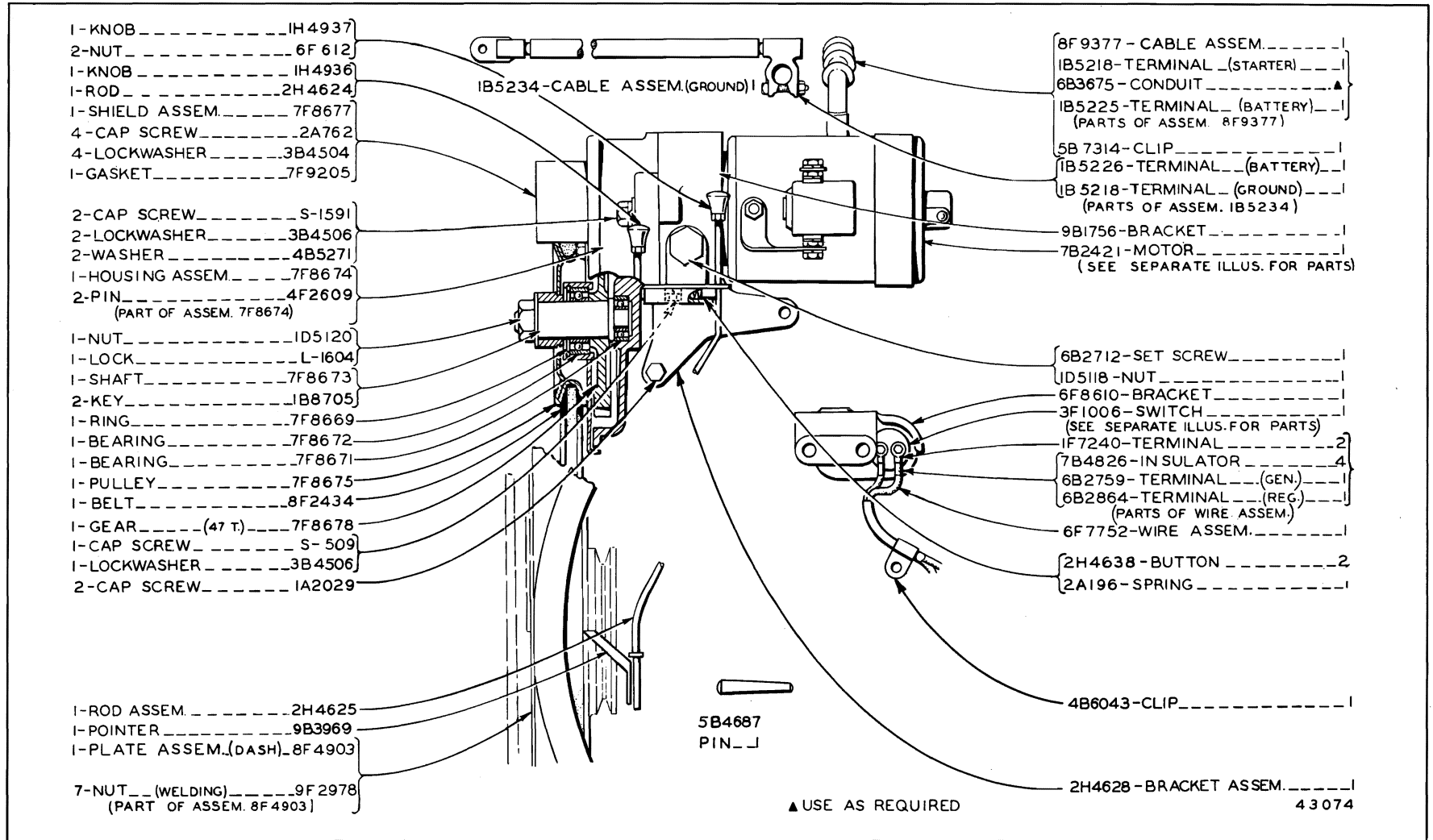
7H2665 ELECTRIC STARTER GROUP—6 Volt

Serial No. 9U19701 to 9U25038 inclusive. For use with Gasoline Starting Engine and without Lights
3F1006 Switch, 4B5163 Battery and Box Group, 7B2421 Starting Motor and 7F3874 Generator Group parts are shown on
Pages 155, 158, 165, 178, 178A and 178B

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

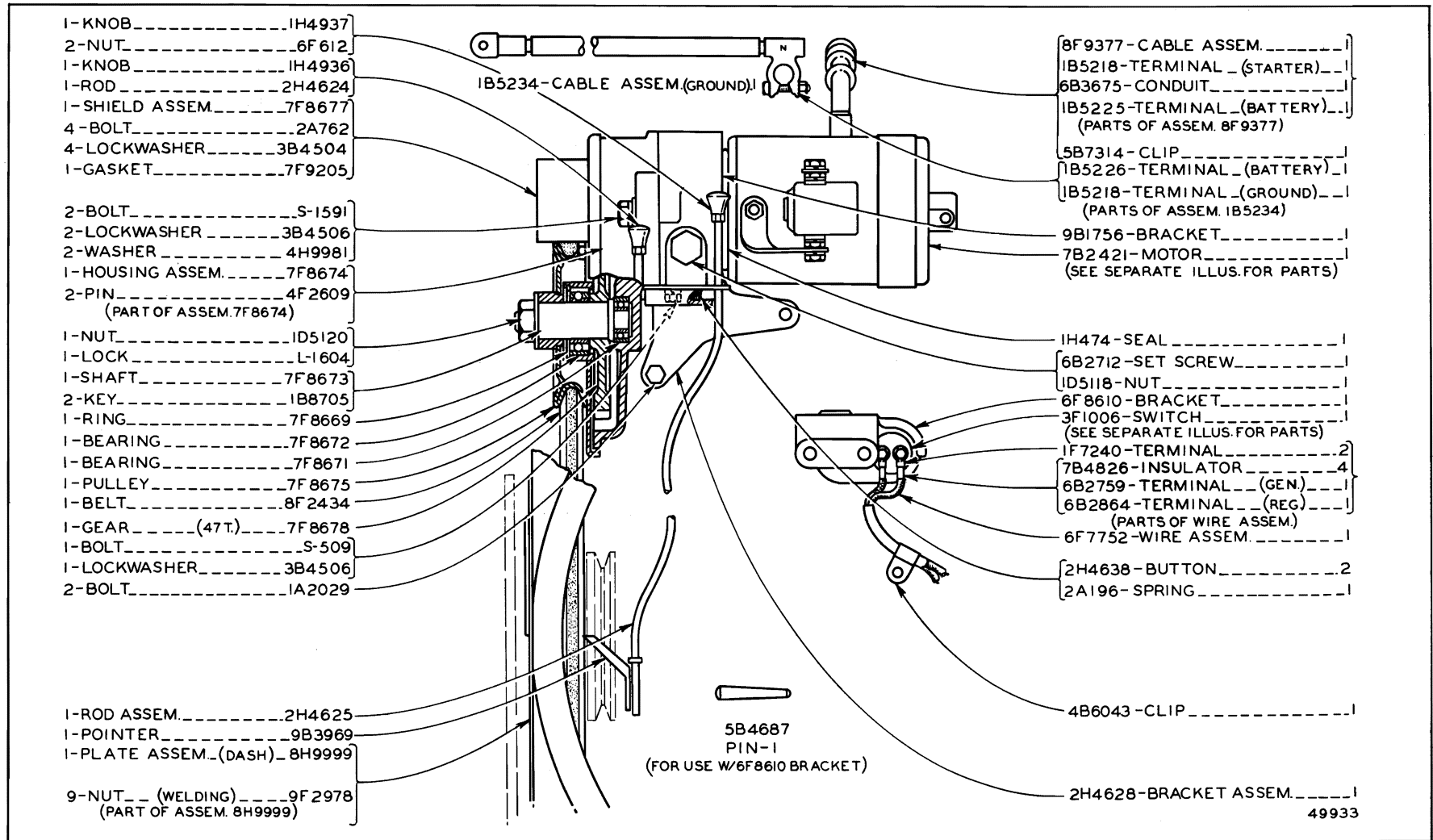


ATTACHMENTS

164A

5H7994 ELECTRIC STARTER GROUP—6 Volt
 Serial No. 9U19701 to 9U25038 inclusive
 For use with Gasoline Starting Engine and with Lights
 3F1006 Switch and 7B2421 Starting Motor parts are shown on Pages 155 and 165

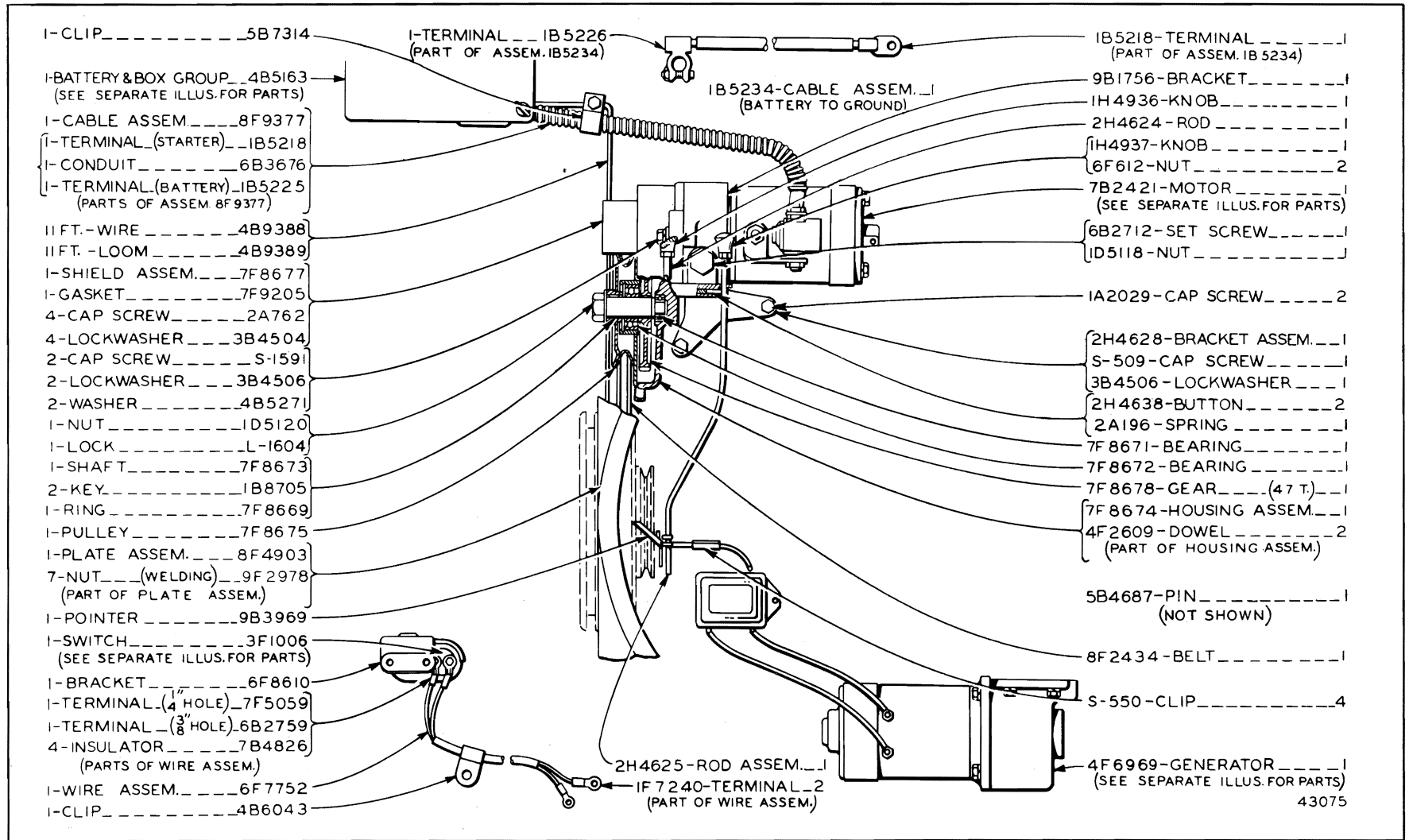
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



164B "CATERPILLAR" D6 TRACTOR

8H9044 ELECTRIC STARTER GROUP—6 Volt
 Effective with Serial No. 9U25039
 For use with Gasoline Starting Engine and with Lights
 3F1006 Switch and 7B2421 Motor parts are shown on Pages 155 and 165

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

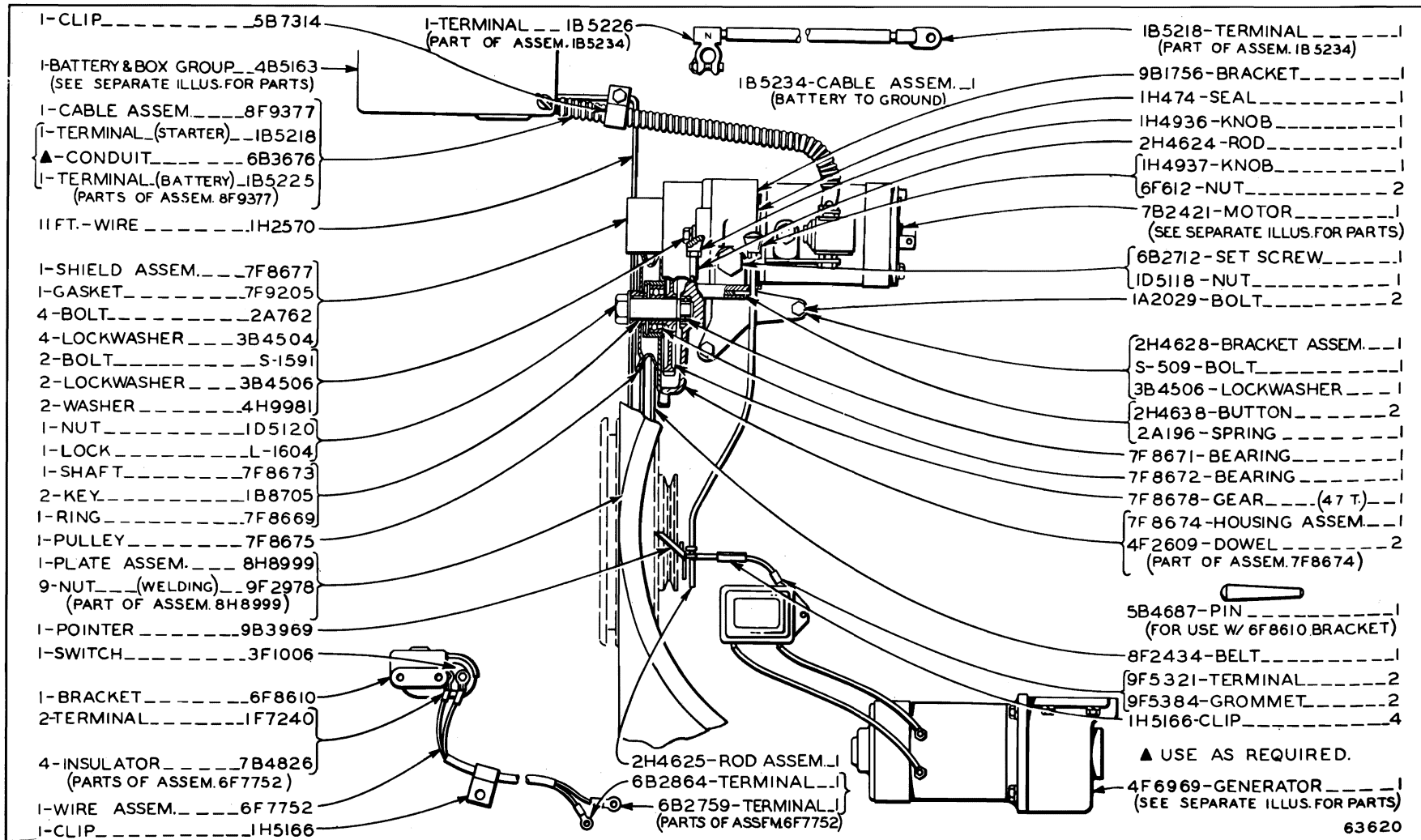


5H7995 ELECTRIC STARTER GROUP—6 Volt

Serial No. 9U19701 to 9U25038 inclusive. For use with Gasoline Starting Engine and without Lights

3F1006 Switch, 4B5163 Battery and Box Group, 7B2421 Starting Motor and 4F6969 Generator Group parts are shown on Pages 155, 158, 165 and 181

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



164D "CATERPILLAR" D6 TRACTOR

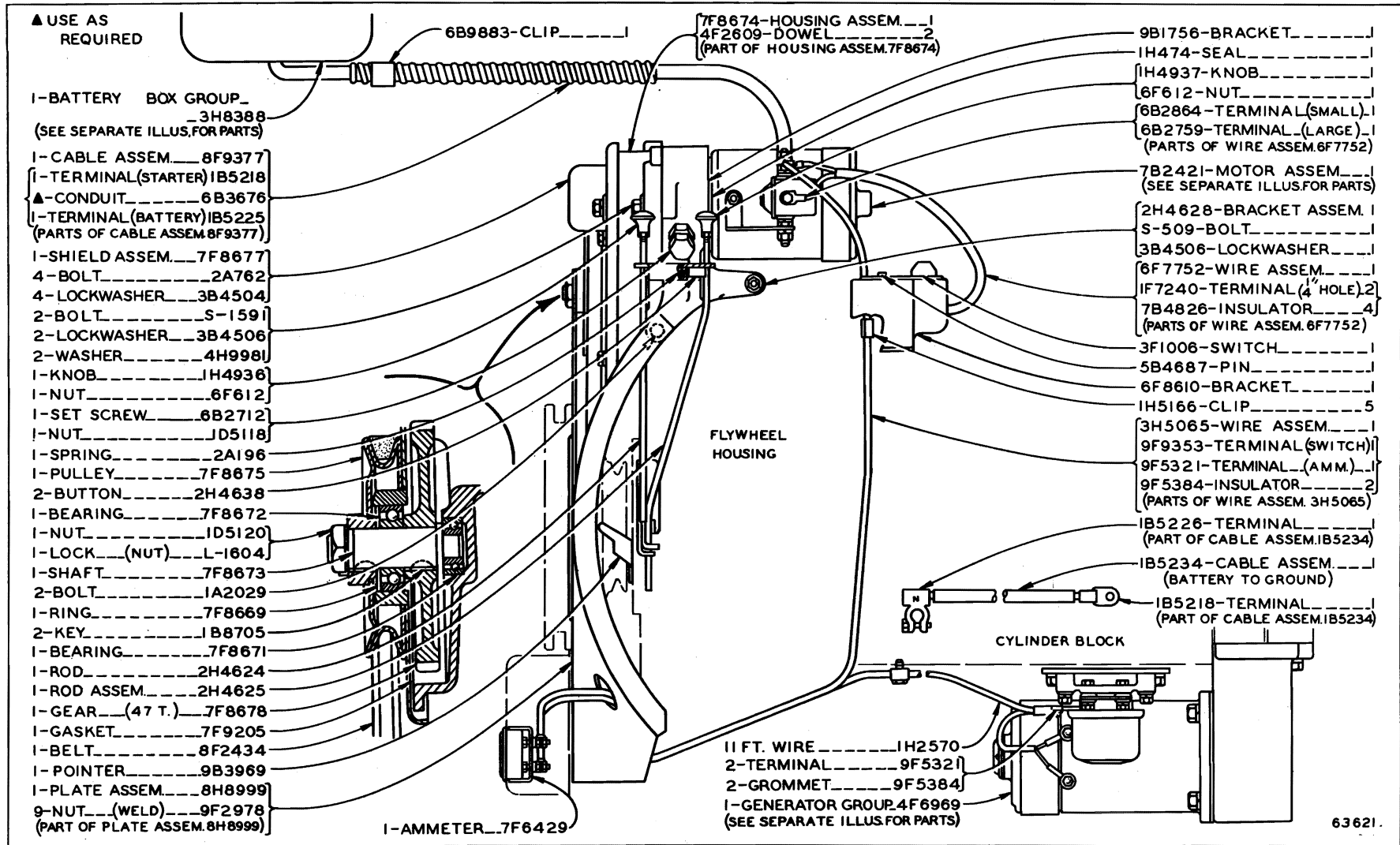
8H9001 ELECTRIC STARTER GROUP—6 Volt

Effective with Serial No. 9U25039

For use with Gasoline Starting Engine and without Lights

3F1006 Switch, 4B5163 Battery and Box Group, 7B2421 Motor and 4F6969 Generator Group parts are shown on Pages 155, 158, 165 and 181

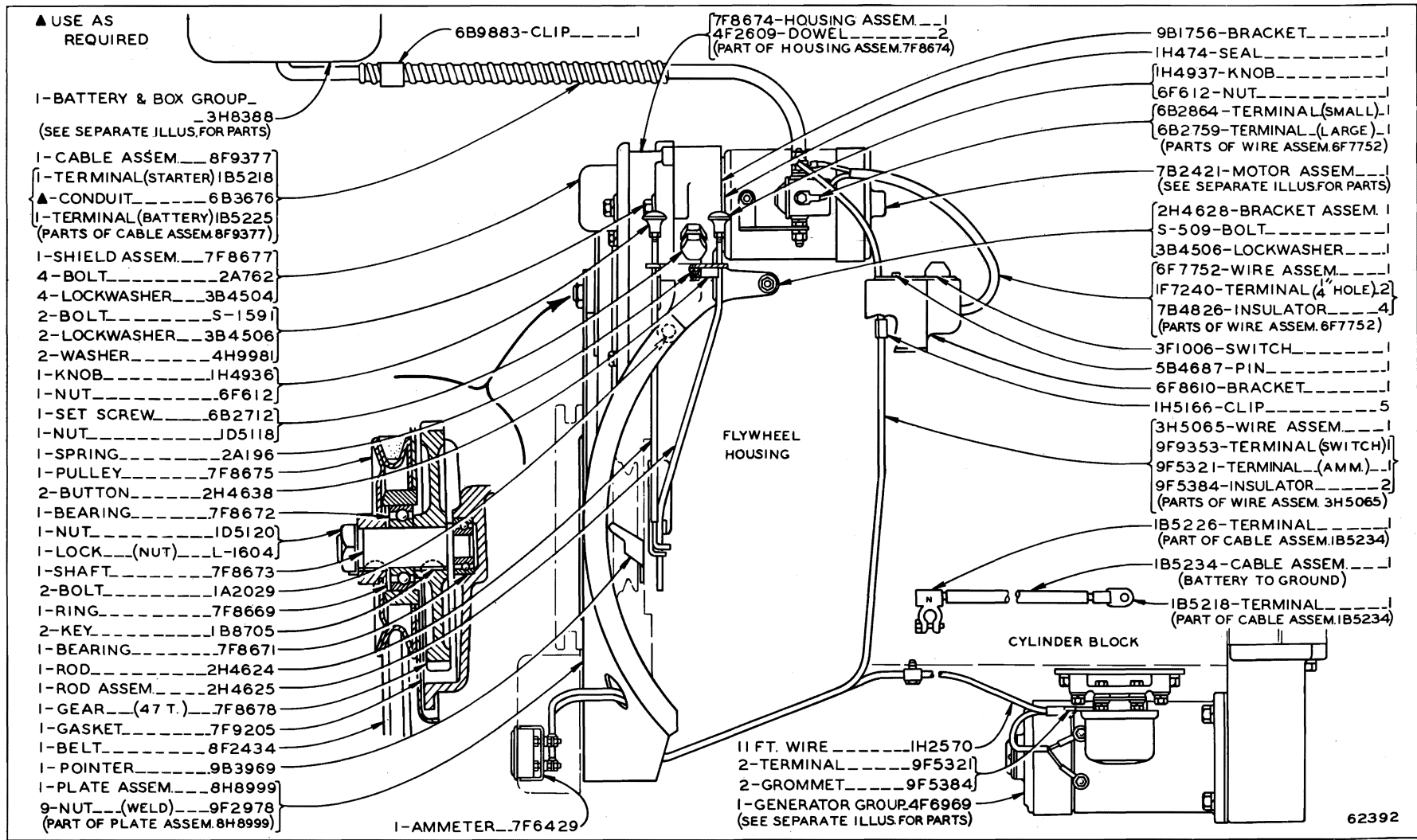
63620



8H9001 ELECTRIC STARTER GROUP—6 Volt—Second Type

Effective with Serial No. 9U25039

For use with Gasoline Starting Engine and without Lights. 7B2421 Starter Motor, 4F6969 Generator Group and 3H8388 Battery Box Group parts are shown on Pages 165, 181 and on insert between Pages 158 and 159



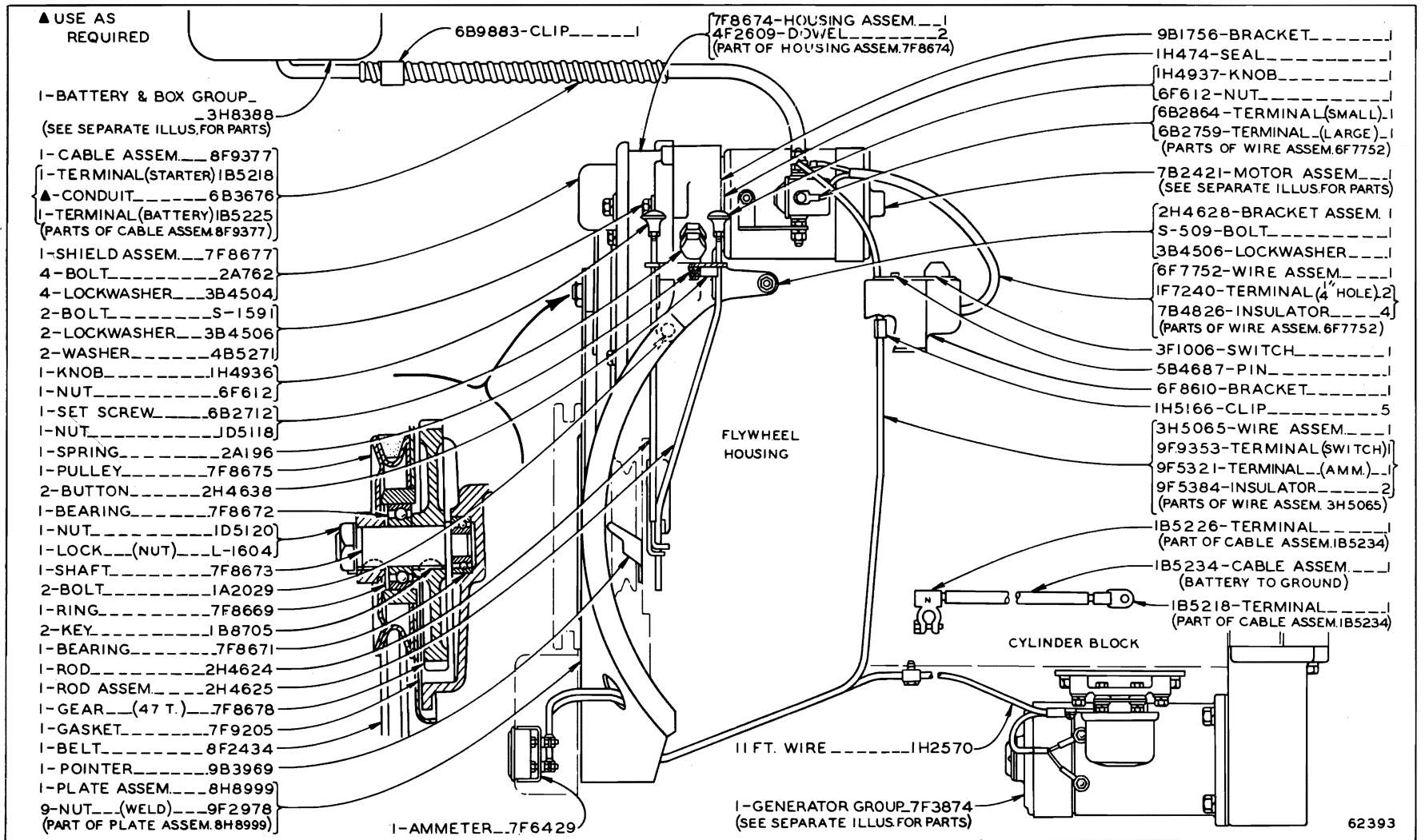
5M567 ELECTRIC STARTER GROUP—6 Volt

Effective with Serial No. 9U28177

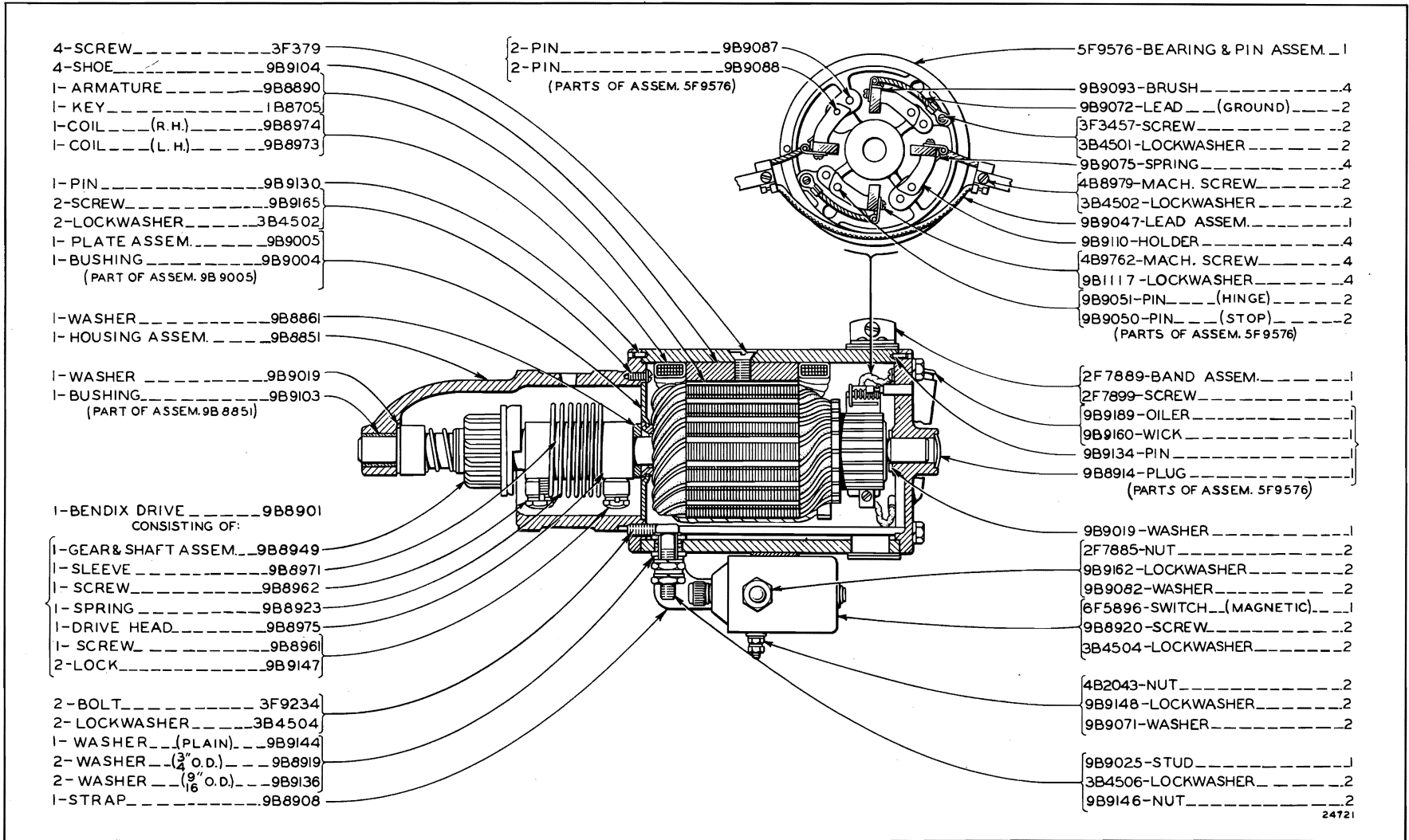
For use with Starting Engine without Lights. 7B2421 Starting Motor, 3H8388 Battery Box Group and 4F6969 Generator Group parts are shown on Page 165 and on inserts between Pages 158, 159 and 180 & 181

Effective with Serial No. 9U28177. For use with Gasoline Starting Engine without Lights.
 7B2421 Motor, 3H8388 Battery Box Group and 7F3874 Generator Group are shown on Page 165 and on inserts between Pages 158, 159 and 178 & 179

5M568 ELECTRIC STARTER GROUP—6 Volt







7B2421 STARTING MOTOR—6 Volt

Part of 4F8948, 4F8317, 7H2665, 8H9000, 5H7994, 8H9044, 5H7995 and 8H9001 Electric Starter Groups shown on Pages 161 through 164D

8H6701 For use with side mounted Air Cleaner

Only separate parts serviced. When complete Arrangement is required order 2M450

Consists of:		Page
1	5H3979 Glow Plug Group.....	170
1	5H5379 Oil Gauge, Fuel Gauge & Heat Indicator Group..	172
1	5H5385 Battery and Wiring Group.....	168
1	5H5388 Generator Group	183
1	5H9496 Starting Motor Group.....	172B
1	8H6702 Ether Starting Aid Group.....	173
1	8H6703 Hood and Dash Group.....	172B
1	3B9067 Fitting—Drain Cock	
4	5B9304 Drive Screw	
1	4F5640 Gasket—Cylinder Head Water Hole	
1	1H5656 Wrench—Glow Plug	
1	2H7479 Wrench—Glow Plug	
1	3H2727 Wrench—Glow Plug	
1	5H3741 Manifold Assembly—Inlet	
1	5H4632 Cover—Oil Drain	
1	5H4646 Plunger Assembly—Oil Level Gauge	
1	6H9199 Plate—Starting Instructions	
1	8H5560 Cover—Cylinder Head Water Hole	
2	L-1351 Bolt—Oil Drain	
1 Starting Instructions—Form No. 31786	
1	5H3530 Cover Assembly—Flywheel Clutch	

Consisting of:

2	2A3630 Dowel
6	2A5349 Stud
2	5F2636 Bearing

8H6701 ELECTRIC STARTING ARRANGEMENT—24 Volt

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

Consists of:		Page
1	4H9547 Air Cleaner Group.....	208C
1	5H3979 Glow Plug Group.....	170
1	5H5379 Oil Gauge, Fuel Gauge & Heat Indicator Group.....	172
1	5H5385 Battery and Wiring Group.....	168
1	5H5388 Generator Group.....	183
1	5H9496 Starting Motor Group.....	172B
1	8H6703 Hood and Dash Group.....	172B
2	1A2209 Bolt—Clamp Assembly to Exhaust Brace	
4	1B4203 Nut—For Bolt	
1	1B4205 Nut—Brace to End	
4	3B4506 Lockwasher— $\frac{3}{8}$ "	
2	3B4508 Lockwasher— $\frac{1}{2}$ "	
1	3B9067 Fitting—Drain Cock	
1	1D4717 Nut—For Bolt	
2	1D4719 Nut—For Bolt	
1	1F1342 Extension—Air Cleaner Inlet	
1	1F1364 Hose—Air Cleaner to Inlet Extension	
1	4F5640 Gasket—Cylinder Head Water Hole	
1	7F3943 End—Brace to Exhaust Clamp	
1	1H5656 Wrench—Glow Plug	
4	2H3880 Drive Screw	
1	2H7479 Wrench—Glow Plug	
2	2H8829 Plug—To Inlet Elbow	
1	3H2727 Wrench—Glow Plug	
2	4H1960 Clamp—Hose to Air Cleaner Inlet Extension	
2	4H9181 Shim—Bracket to Band Assembly	
1	5H3530 Cover Assembly—Flywheel Clutch	
1	5H3741 Manifold Assembly—Inlet	
1	5H4632 Cover—Oil Drain	
1	5H4646 Plunger Assembly	
1	6H6941 Band Assembly—Bracket to Air Cleaner	
1	8H3993 Support Assembly—Governor Control	
1	8H5523 Pipe Assembly—Manifold to Air Cleaner	
1	8H5525 Bracket—Air Transfer Pipe to Air Cleaner	
1	8H5531 Clamp Assembly—Inlet Extension to Braces	
1	8H5532 Brace Assembly—To Fender L.H.	
1	8H5534 Brace Assembly—Radiator	
1	8H5536 Brace Assembly—Exhaust	
1	8H5560 Cover—Cylinder Head Water Hole	
1	1M7148 Plate—Starting Instructions	
2	L-1166 Stud—Manifold Inlet	
2	L-1351 Bolt—Oil Drain	
2	S-1585 Bolt—Bracket to Band Assembly	
1	S-1591 Bolt—To Clamp Band Assembly	
1	S-1594 Bolt—Brace to Hood	
1	T-703 Bolt—Clamp to Radiator Brace	
1	T-703 Bolt—Clamp to Fender Brace	

2M450 ELECTRIC STARTING ARRANGEMENT—24 Volt
For use with side mounted Air Cleaner

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

Consists of:		Page
1	5H3979 Glow Plug Group.....	170
1	5H5379 Oil Gauge, Fuel Gauge & Heat Indicator Group.	172
1	5H5385 Battery and Wiring Group.....	168
1	5H5388 Generator Group	183
1	5H9496 Starting Motor Group.....	172B
1	8H4238 Hood and Dash Group.....	172A
1	3B9067 Fitting—Drain Cock	
1	4F5640 Gasket—Cylinder Head Water Hole	
1	1H5656 Wrench—Glow Plug	
4	2H3880 Drive Screw	
1	2H7479 Wrench—Glow Plug	
1	3H2727 Wrench—Glow Plug	
1	5H3741 Manifold Assembly—Inlet	
1	5H4632 Cover—Oil Drain	
1	5H4646 Plunger Assembly—Oil Level Gauge	
1	8H5560 Cover—Water Hole	
1	1M7148 Plate—Starting Instructions	
2	L-1351 Bolt—To Cover	
1	5H3530 Cover Assembly—Flywheel Clutch	
Consisting of:		
2	2A3630 Dowel	
6	2A5349 Stud	
2	5F2636 Bearing	

2M451 ELECTRIC STARTING ARRANGEMENT—24 Volt

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

5H4800 Only separate parts serviced. When complete Arrangement is required order 2M451

Consists of:		Page
1	5H3979 Glow Plug Group.....	170
1	5H5379 Oil Gauge, Fuel Gauge & Heat Indicator Group	172
1	5H5385 Battery and Wiring Group.....	168
1	5H5388 Generator Group	183
1	5H9496 Starting Motor Group.....	172B
1	6H9148 Ether Starting Aid Group.....	173
	— or —	
1	7H1478 Ether Starting Aid Group.....	174
	— or —	
1	8H4207 Ether Starting Aid Group.....	174
1	7H4549 Hood and Dash Group.....	172A
	— or —	
1	8H4238 Hood and Dash Group.....	172A
4	5B9304 Drive Screw	
1	4F5640 Gasket—Cylinder Head Water Hole	
1	5F6259 Cover—Cylinder Head Water Hole	
1	1H5656 Wrench—Glow Plug	
1	2H7479 Wrench—Glow Plug	
1	3H2727 Wrench—Glow Plug	
1	5H3741 Manifold Assembly—Inlet	
1	5H4632 Cover—Oil Drain	
1	5H4646 Plunger Assembly—Oil Level Gauge	
1	6H9199 Plate—Starting Instructions	
2	L-1351 Bolt—Oil Drain	
1 Starting Instructions Form No. 31786	
1	5H3530 Cover Assembly—Flywheel Clutch	

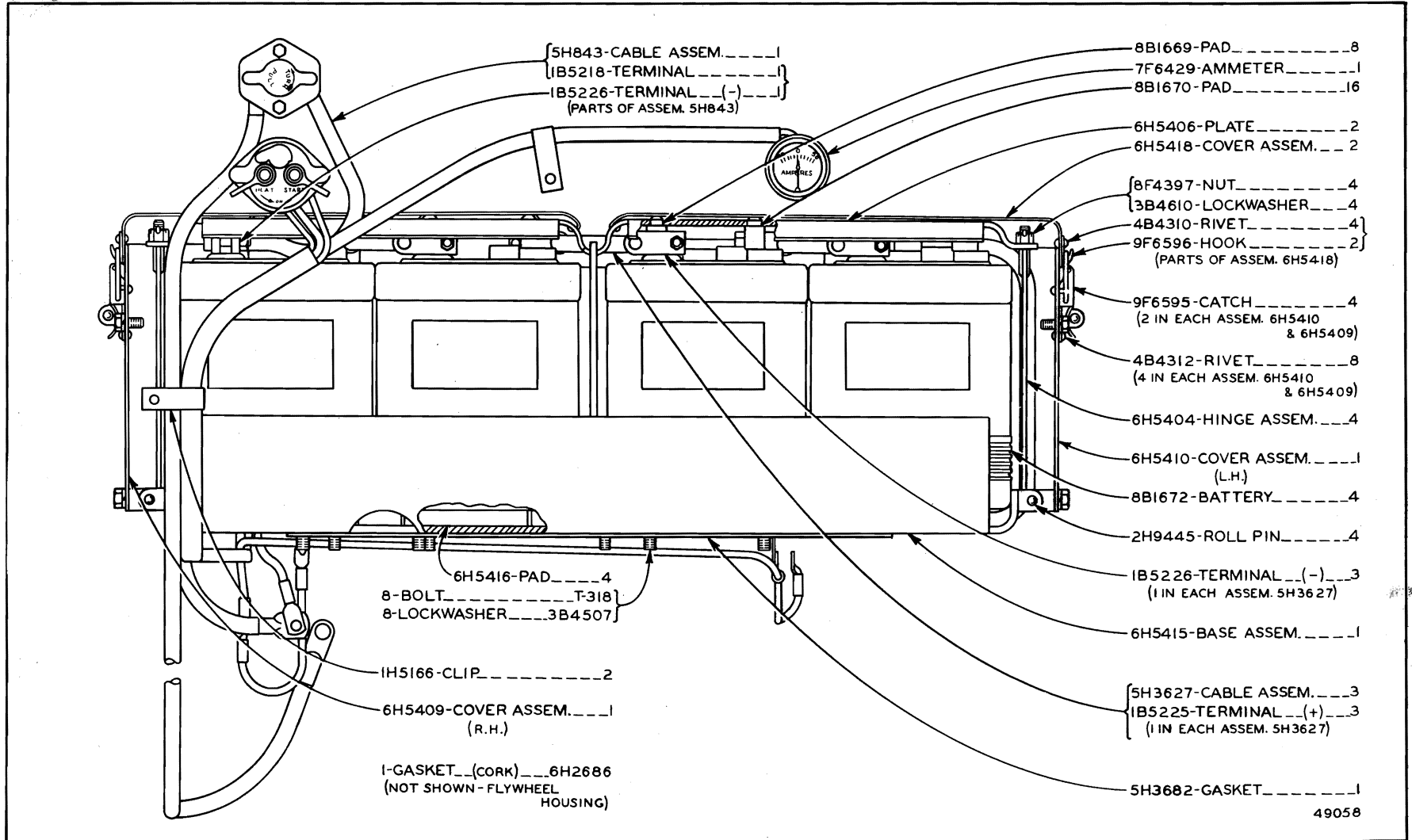
Consisting of:

- 2 2A3630 Dowel
- 6 2A5349 Stud
- 2 5F2636 Bearing

5H4800 ELECTRIC STARTING ARRANGEMENT—24 Volt

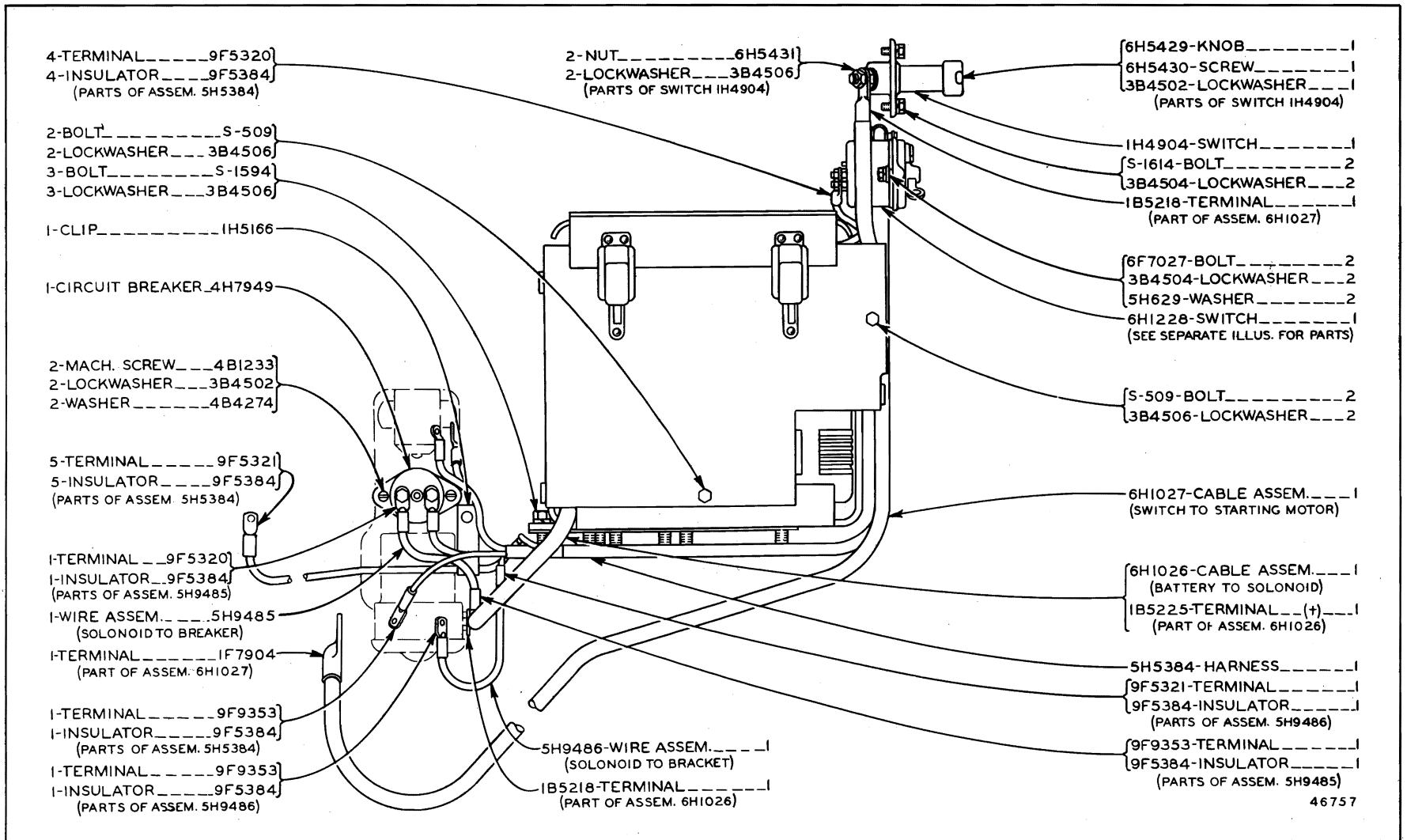
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



5H5385 BATTERY AND WIRING GROUP—24 Volt—Part One—First Type

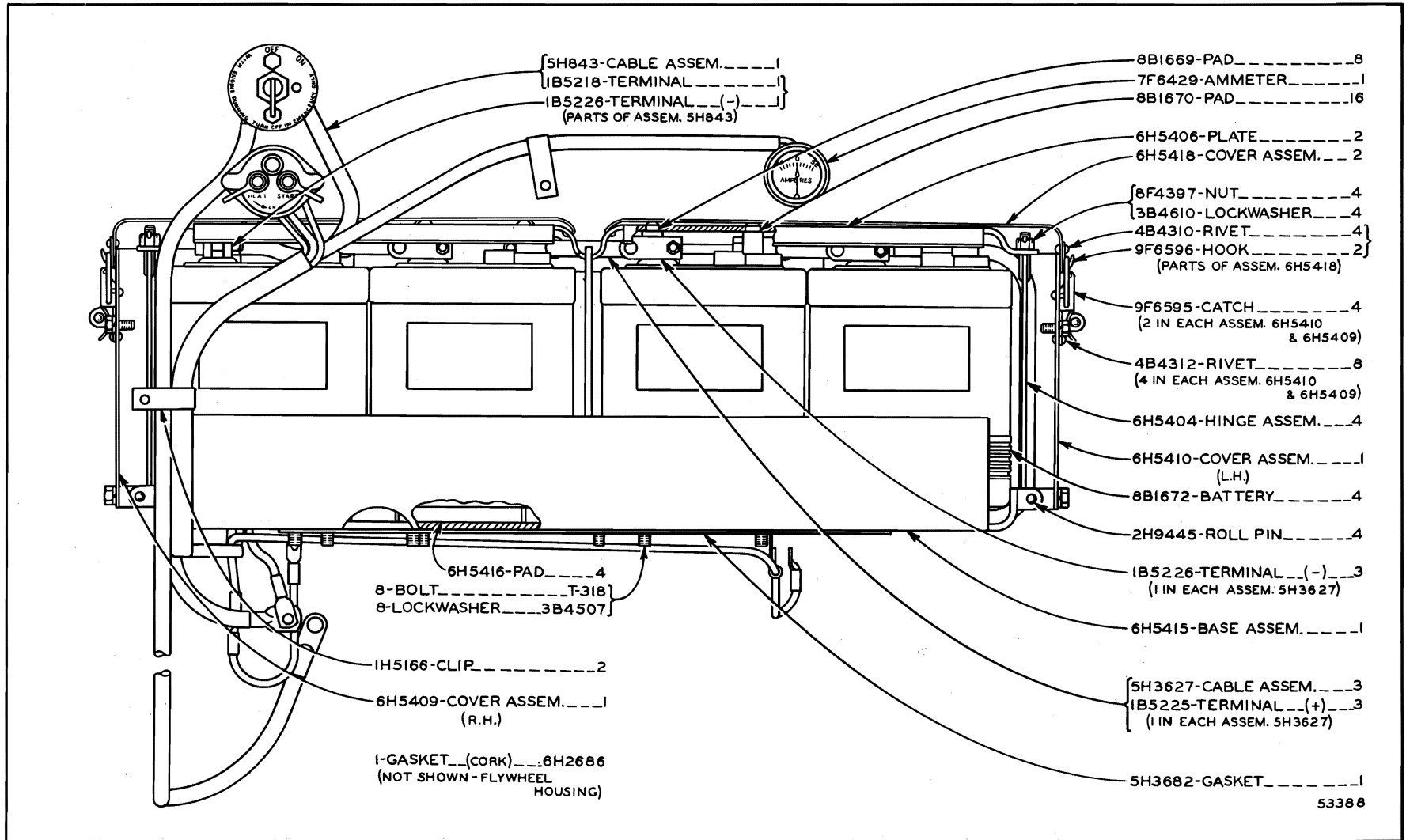
Part of 8H6701, 2M450, 2M451 and 5H4800 Electric Starting Arrangements listed on Pages 166 through 167



5H5385 BATTERY AND WIRING GROUP—24 Volt—Part Two—First Type

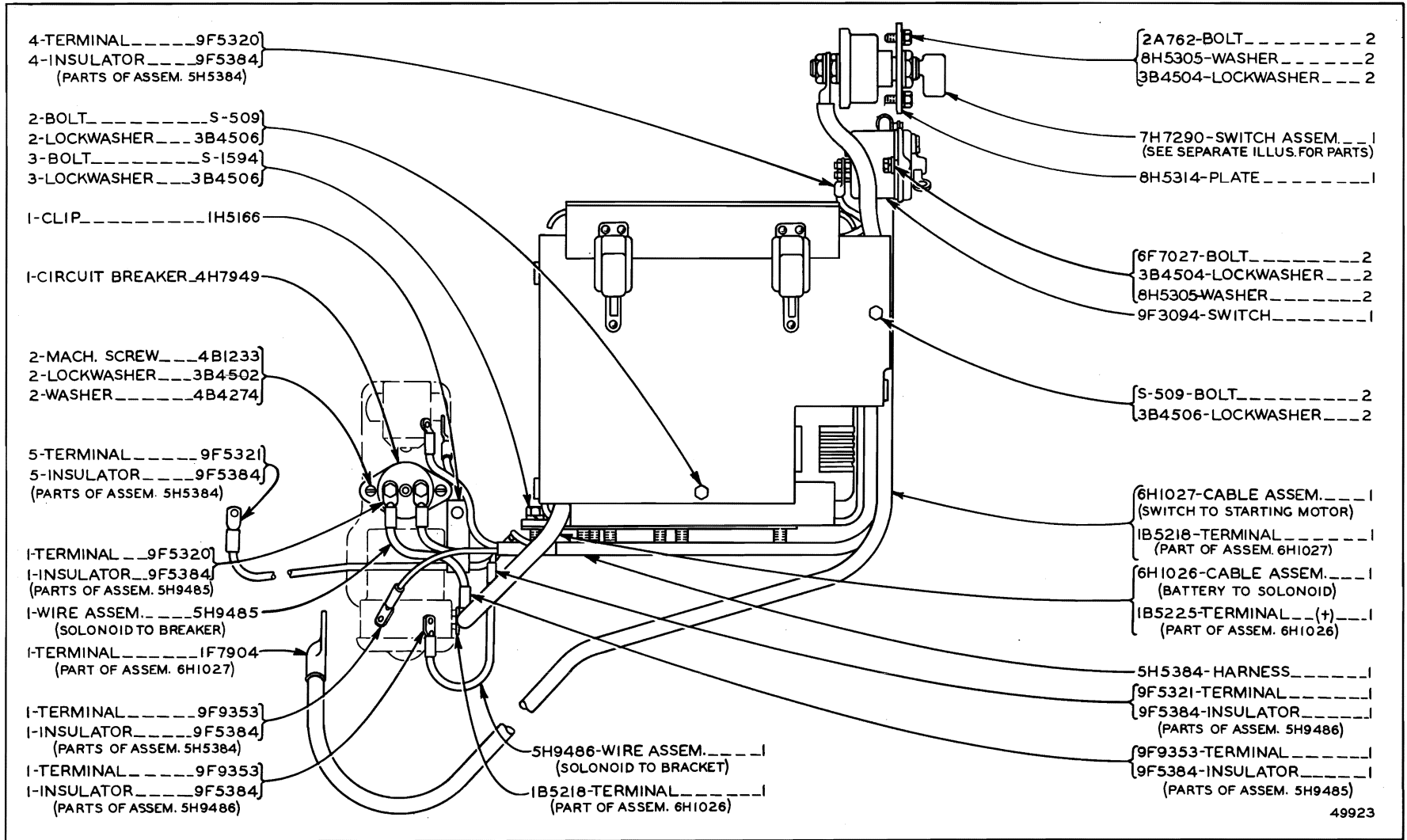
Part of 8H6701, 2M450, 2M451 and 5H4800 Electric Starting Arrangements listed on Pages 166 through 167
 6H1228 Switch parts are shown on Page 172E

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



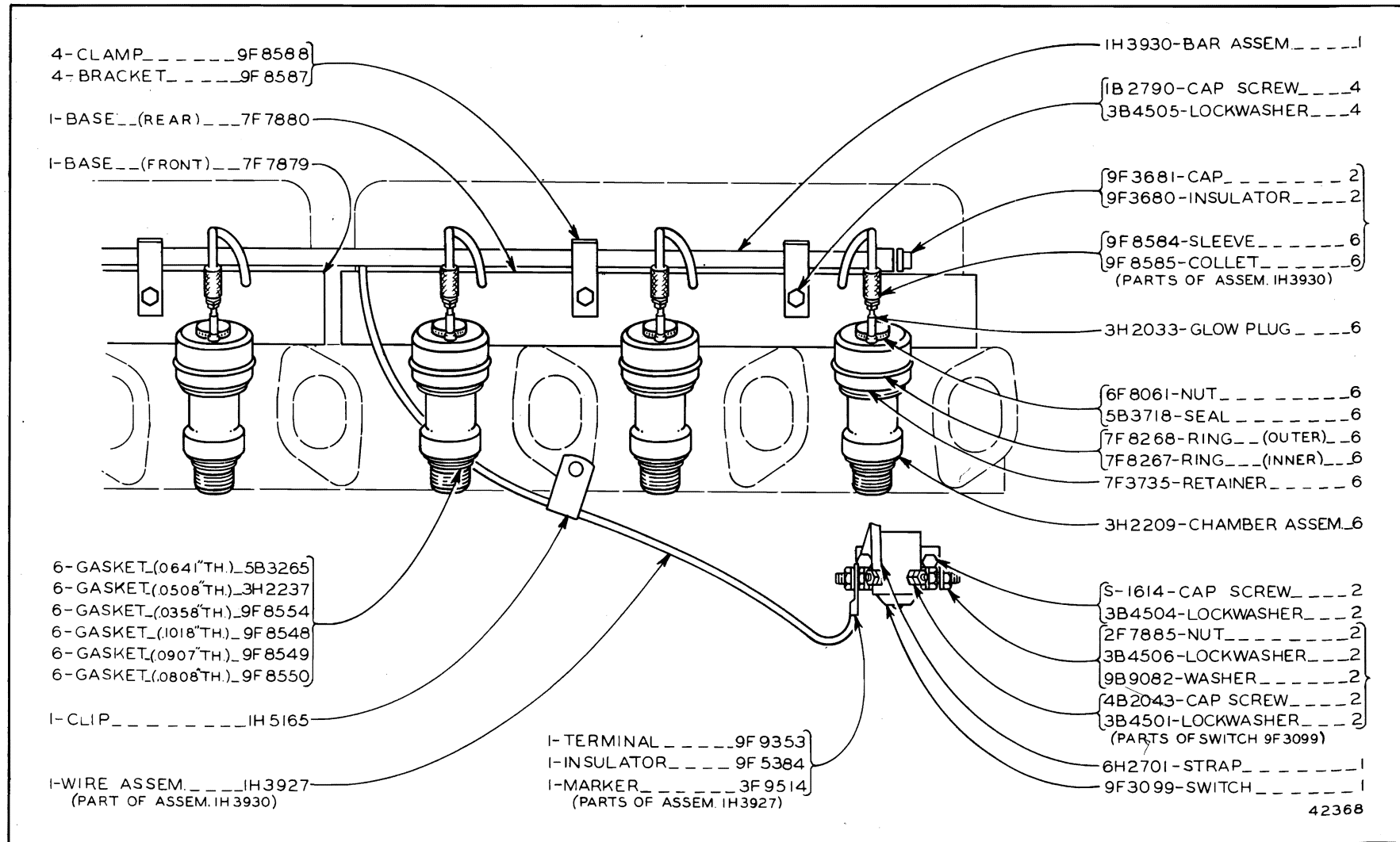
168B "CATERPILLAR" D6 TRACTOR

5H5385 BATTERY AND WIRING GROUP—24 Volt—Part One—Second Type
 Part of 8H6701, 2M450, 2M451 and 5H4800 Electric Starting Arrangements listed on Pages 166 through 167



5H5385 BATTERY AND WIRING GROUP—24 Volt—Part Two—Second Type
 Part of 8H6701, 2M450, 2M451 and 5H4800 Electric Starting Arrangements listed on Pages 166 through 167
 7H7290 Switch parts are shown on Page 172E

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



170

"CATERPILLAR" D6 TRACTOR

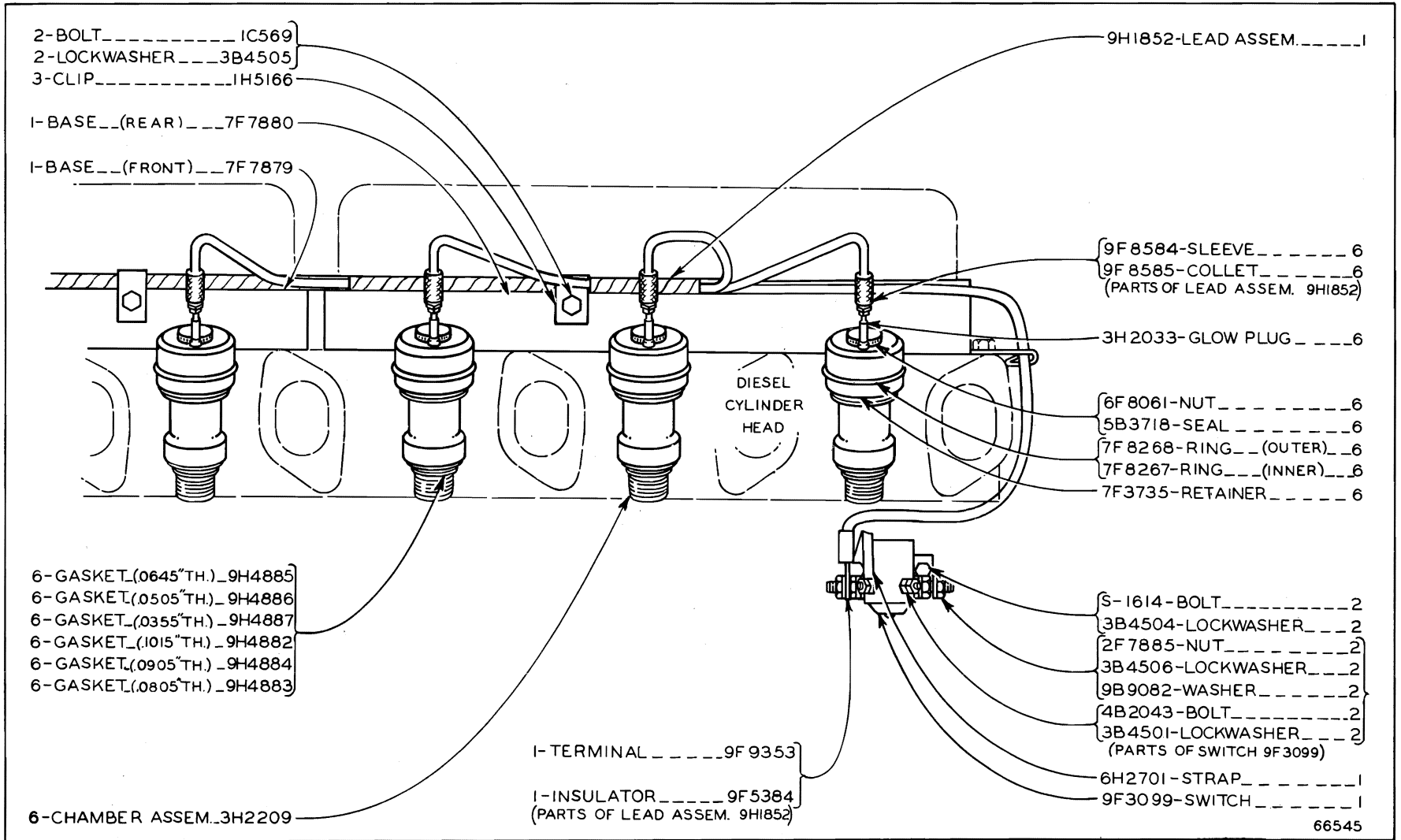
5H3979 GLOW PLUG GROUP—24 Volt—First Type

Part of 8H6701, 2M450, 2M451 and 5H4800 Electric Starting Arrangements listed on Pages 166 through 167

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

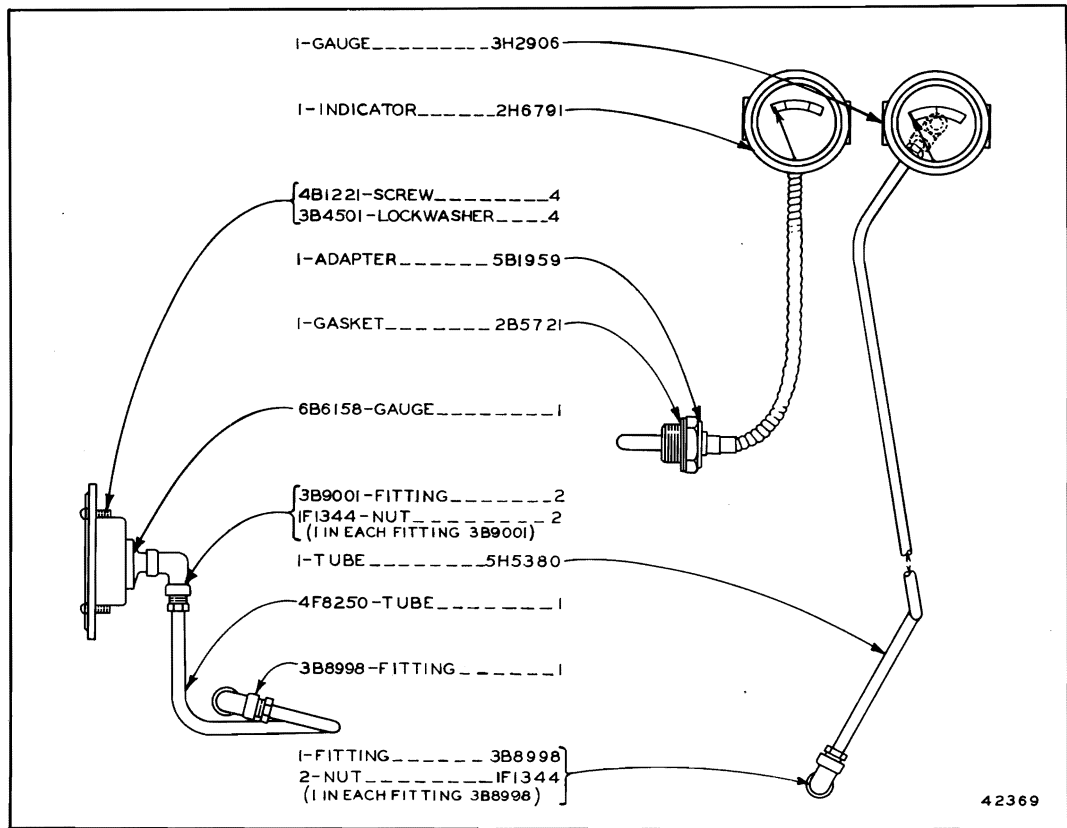
ATTACHMENTS

171

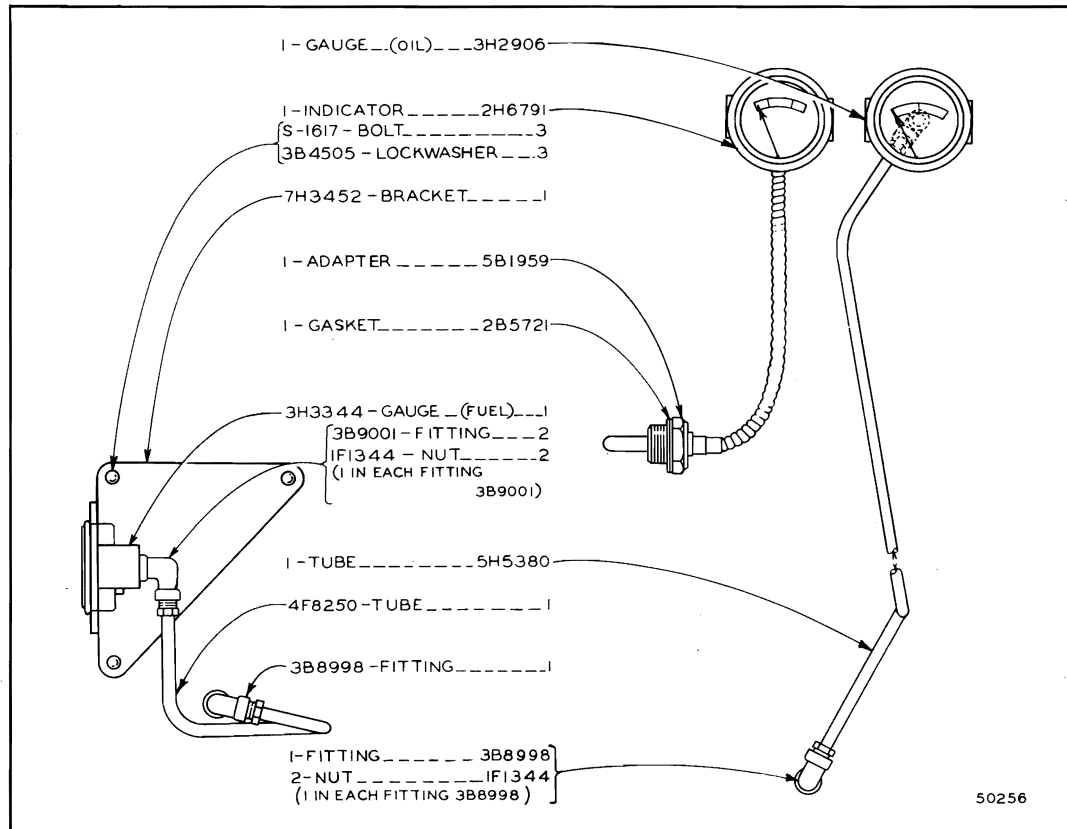


5H3979 GLOW PLUG GROUP—24 Volt—Second Type

Part of 8H6701, 2M450, 2M451 and 5H4800 Electric Starting Arrangements listed on Pages 166 through 167

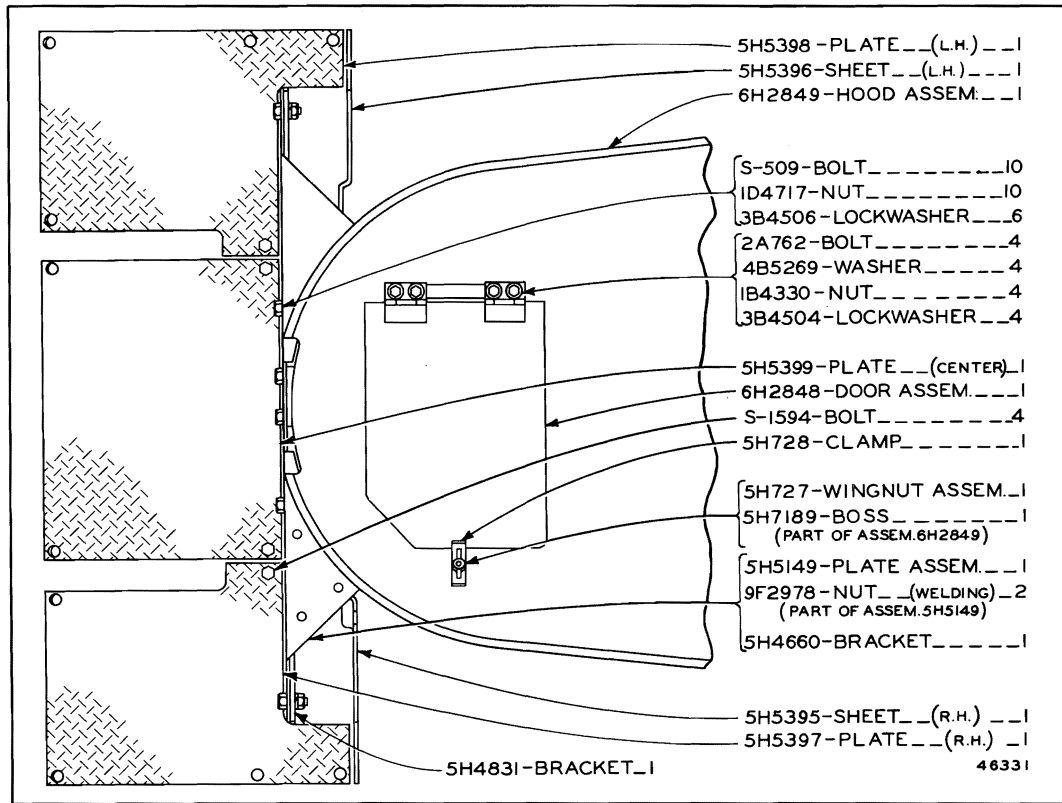


5H5379 OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR GROUP—First Type
Part of 8H6701, 2M450, 2M451 and 5H4800 Electric Starting Arrangements
listed on Pages 166 through 167



5H5379 OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR GROUP—Second Type
Part of 8H6701, 2M450, 2M451 and 5H4800 Electric Starting Arrangements
listed on Pages 166 through 167

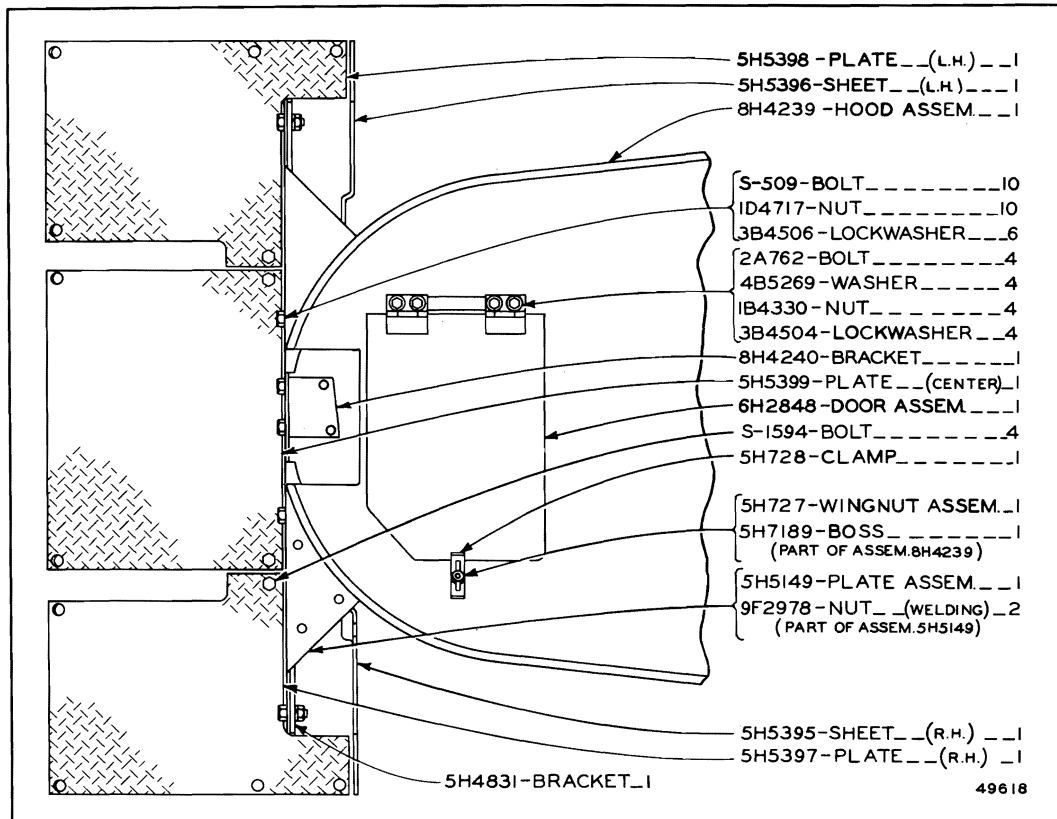
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7H4549 HOOD AND DASH GROUP

Serial No. 9U19402 to 9U19432, 9U19435 to 9U19454, 9U19456
 and 9U19458 to 9U25038 inclusive

Part of 5H4800 Electric Starting Arrangement listed on Page 167

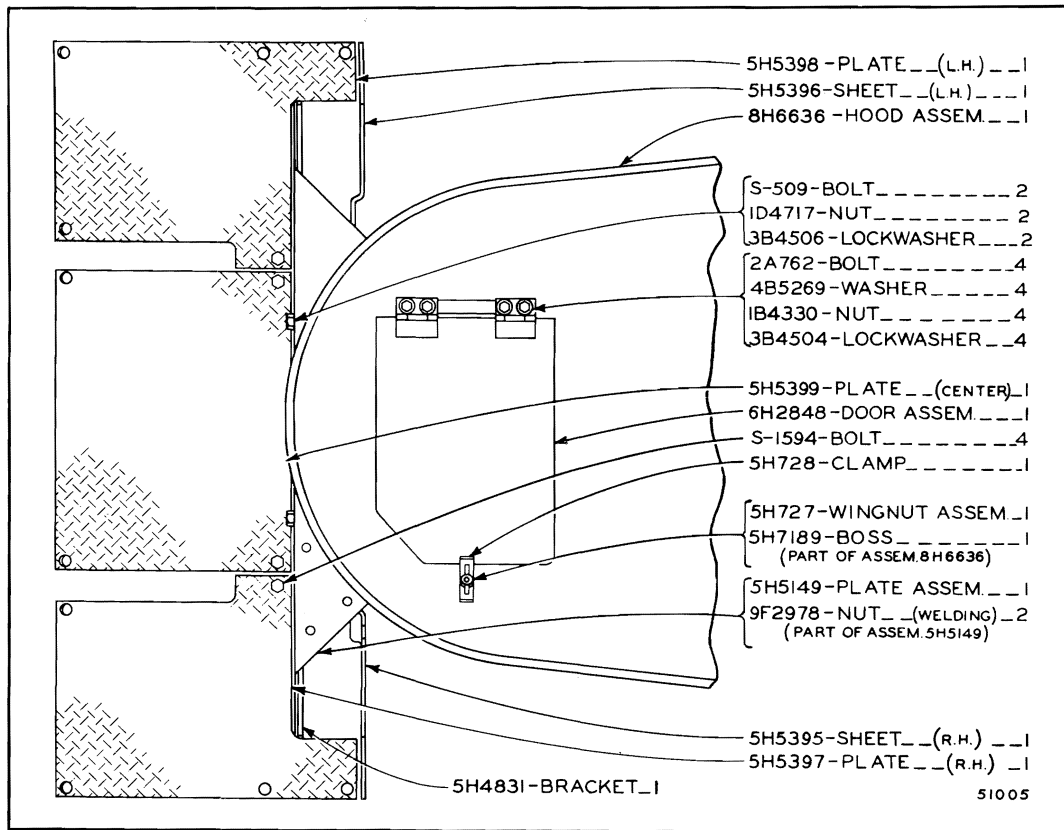


8H4238 HOOD AND DASH GROUP

Effective with Serial No. 9U25039

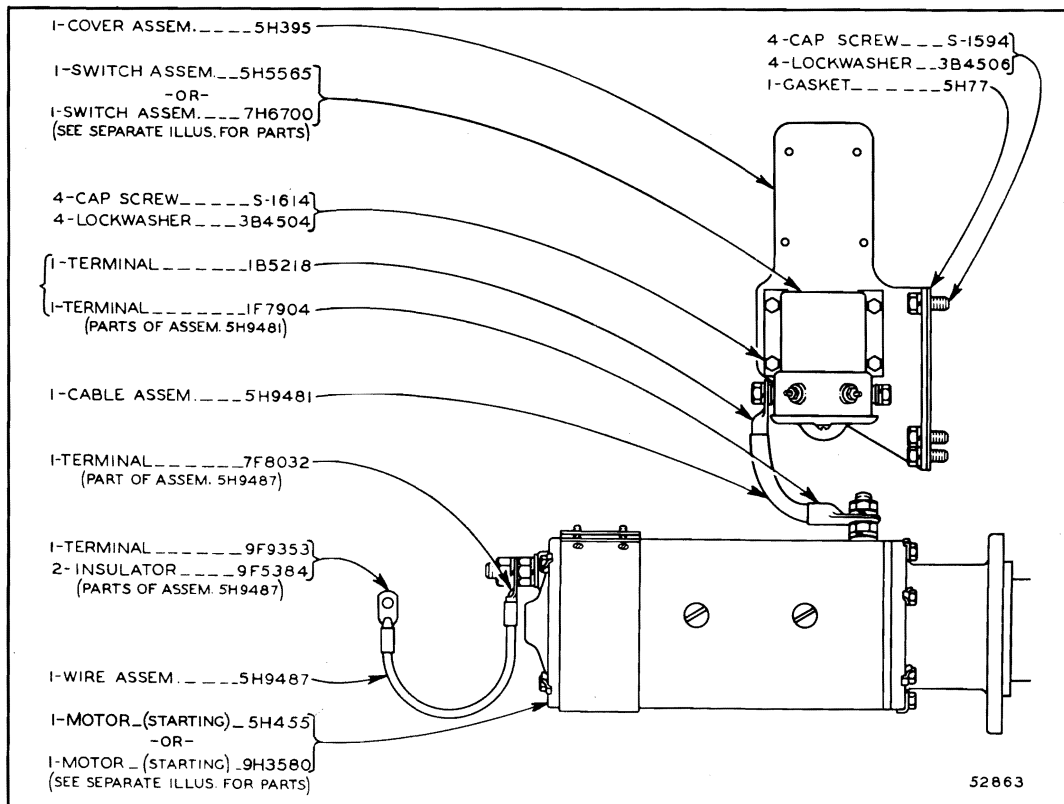
Part of 5H4800 Electric Starting Arrangement listed on Page 167

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



8H6703 HOOD AND DASH GROUP

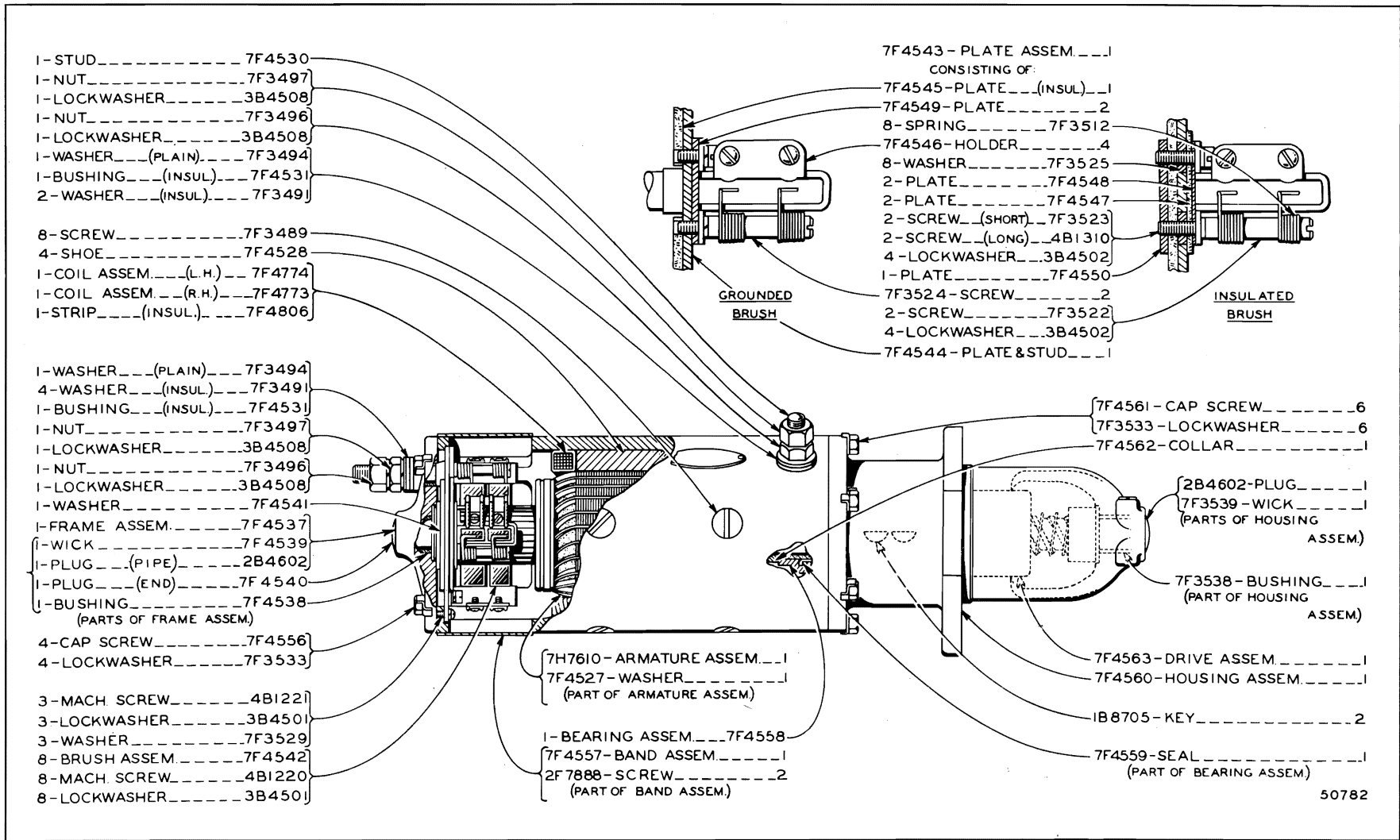
Part of 8H6701 and 2M450 Electric Starting Arrangements listed on Pages 166 and 166A



5H9496 STARTING MOTOR GROUP—24 Volt

Part of 8H6701, 2M450, 2M451 and 5H4800 Electric Starting Arrangements listed on Pages 166 through 167. 5H455, 9H3580 Motor, 5H5565 and 7H6700 Switch parts are shown on Pages 172C, 172D and 172F

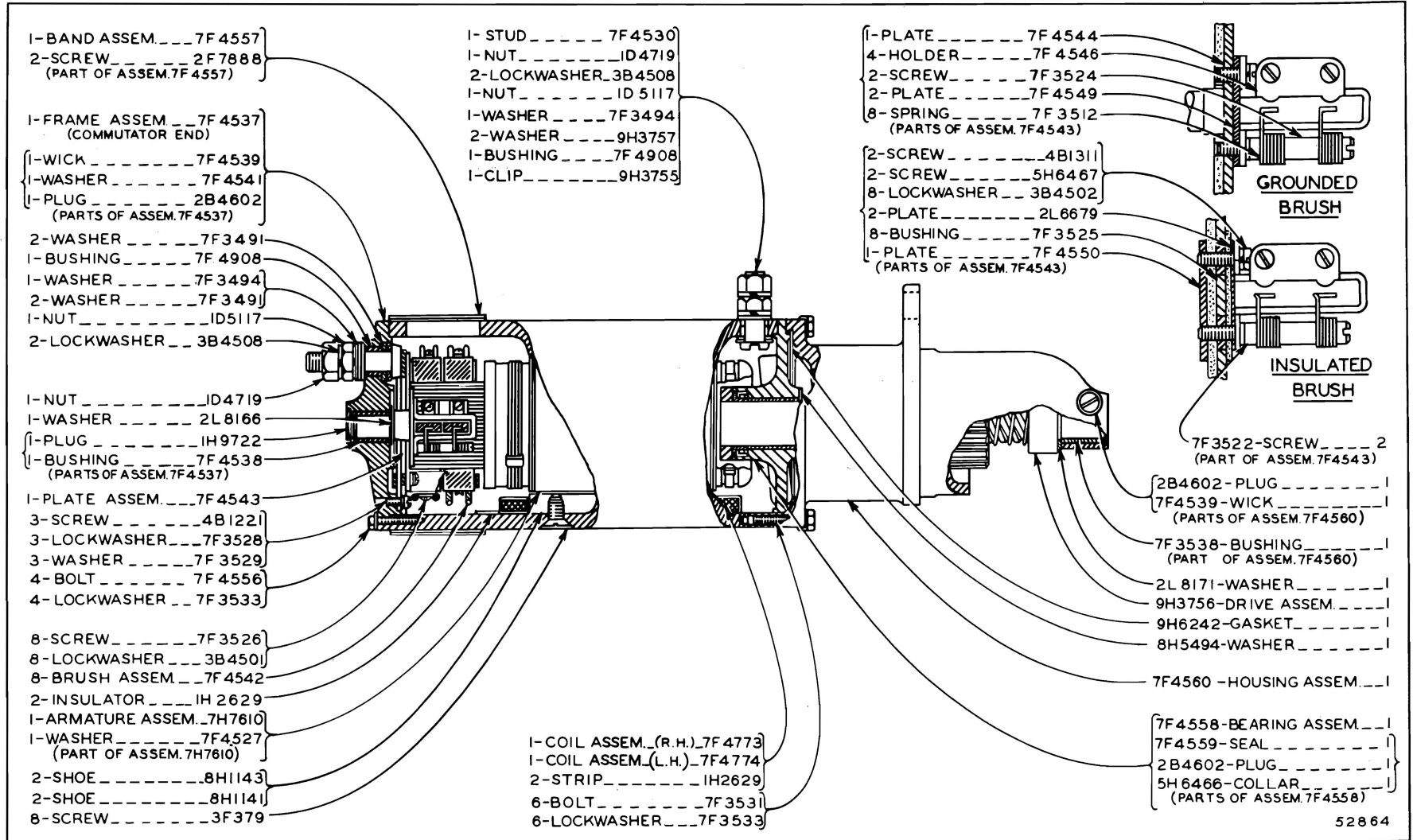
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



5H455 STARTING MOTOR—24 Volt
 Part of 5H9496 Starting Motor Group

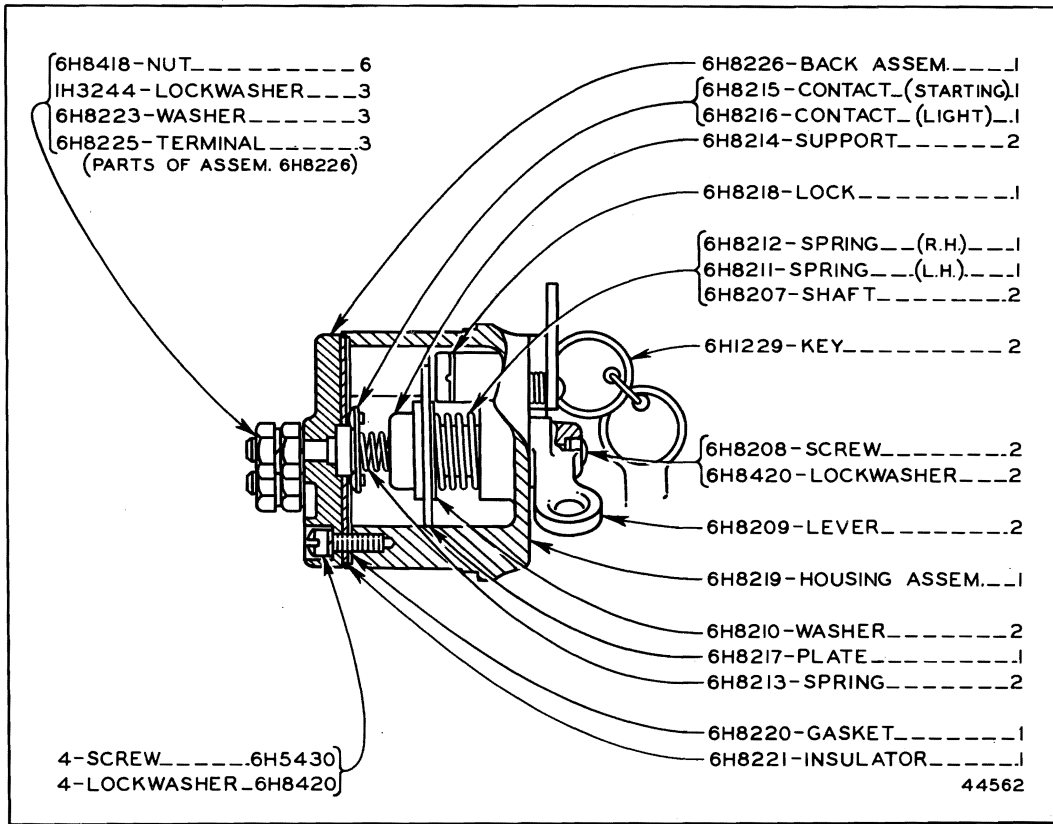
Only separate parts serviced. When complete Motor is required order 9H3580 shown on Page 172D

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



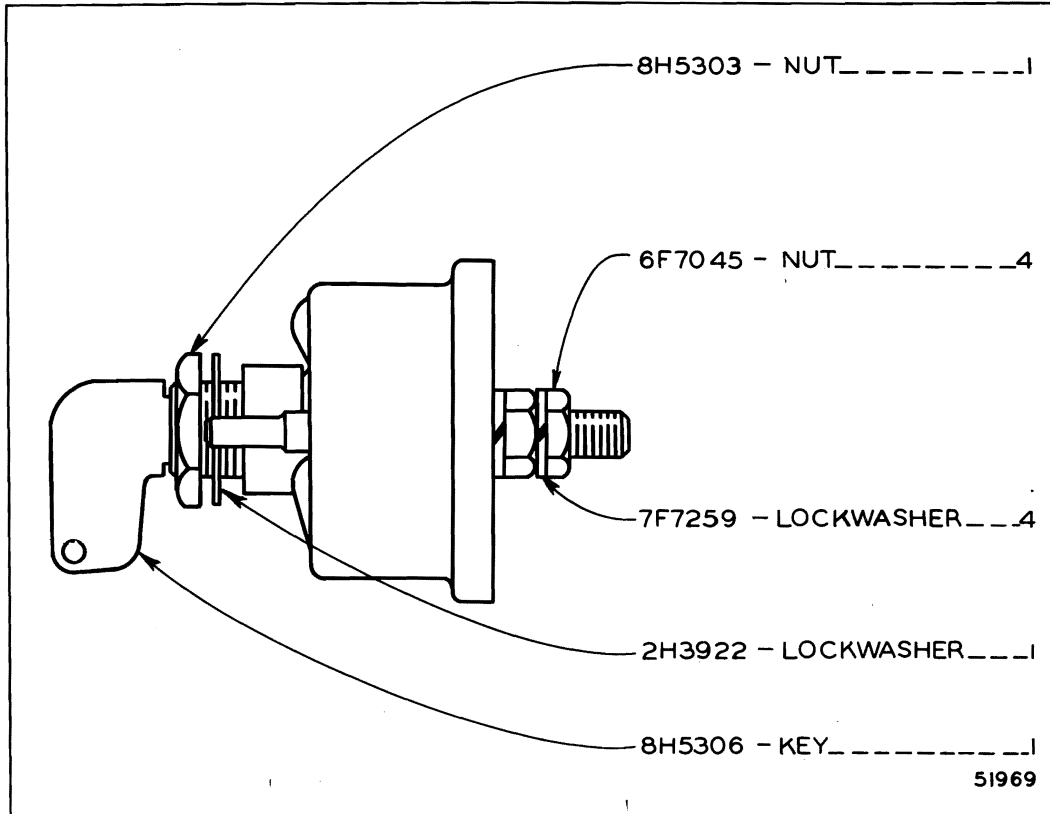
172D "CATERPILLAR" D6 TRACTOR

9H3580 STARTING MOTOR—24 Volt
 Part of 5H9496 Starting Motor Group shown on Page 172B



6H1228 SWITCH

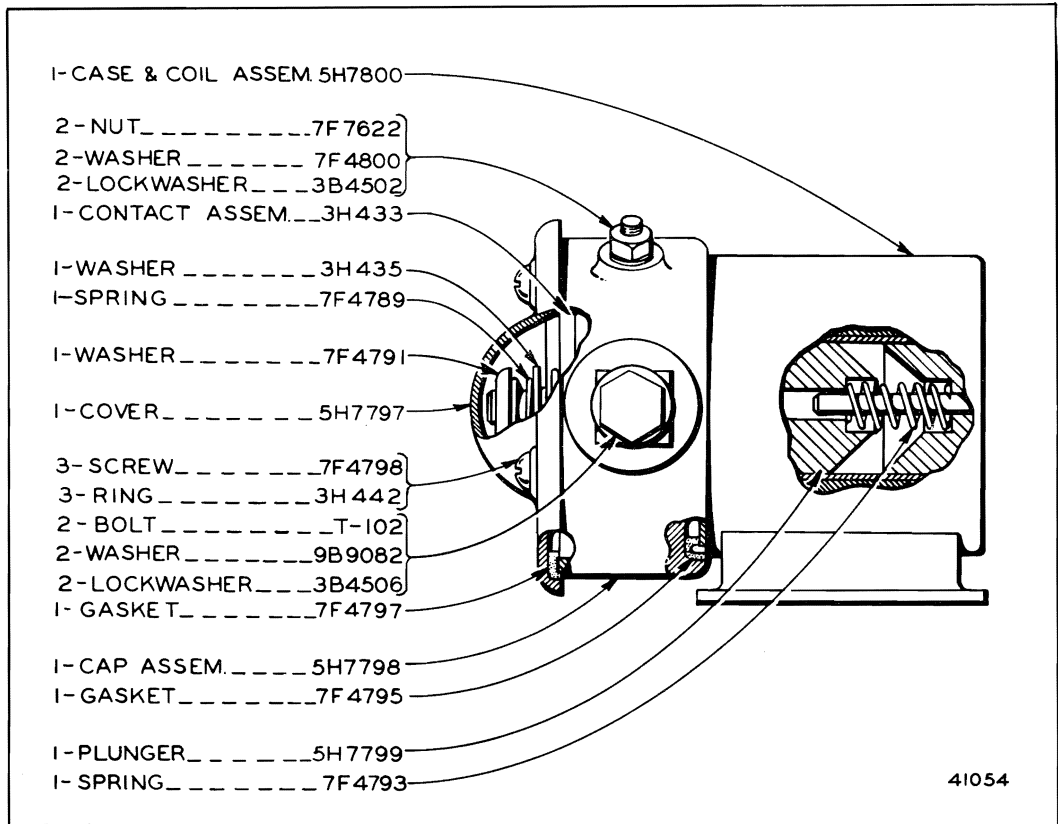
Part of 5H5385 Battery and Wiring Group shown on Page 168A
 Only separate parts serviced



7H7290 SWITCH

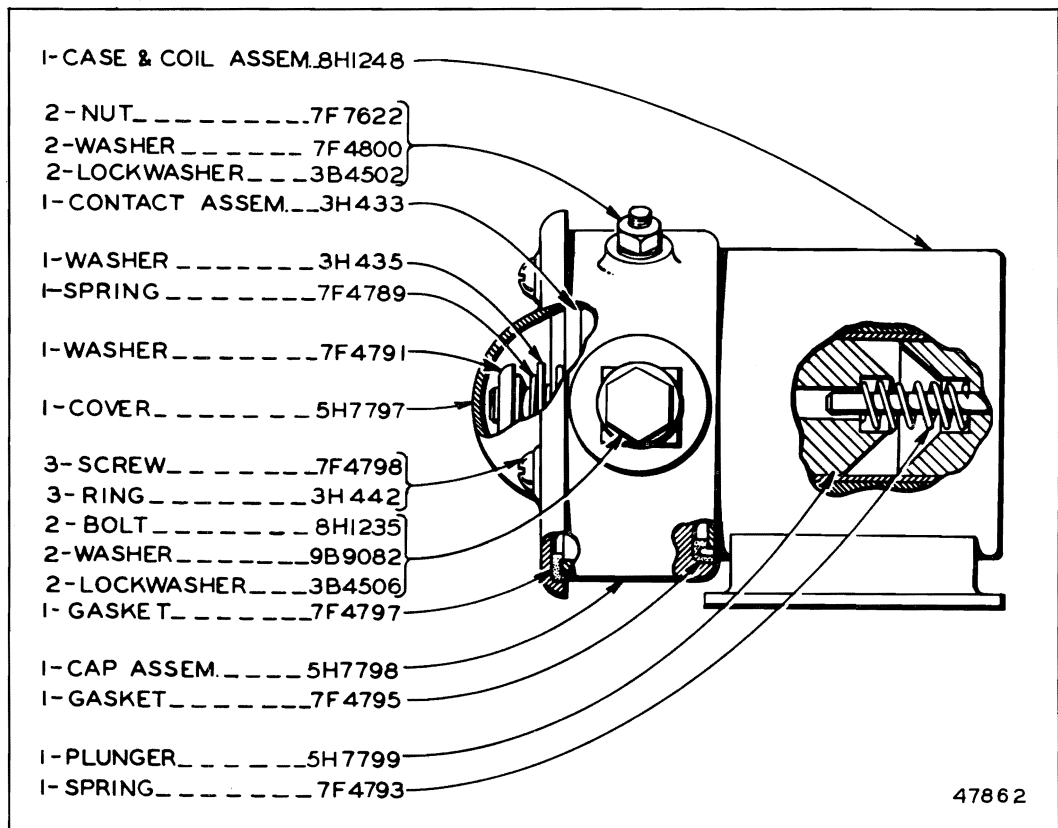
Part of 5H5385 Battery and Wiring Group shown on Page 169

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



5H5565 MAGNETIC SWITCH

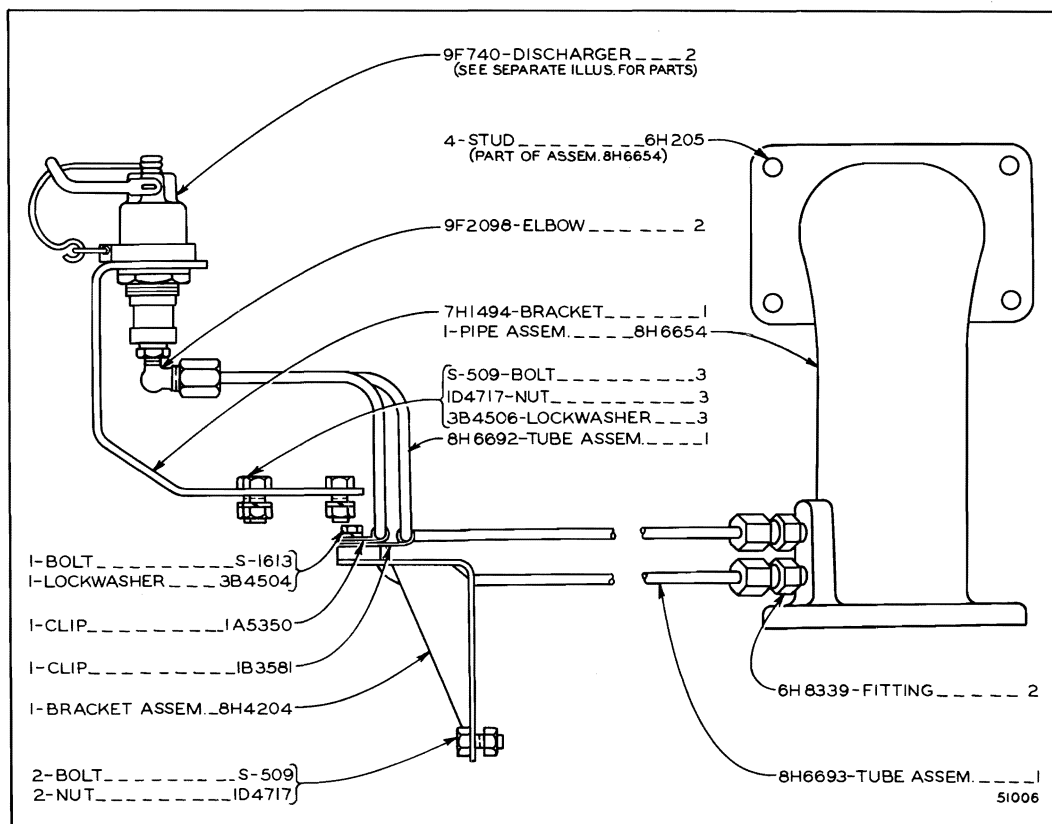
Part of 5H9496 Starting Motor Group shown on Page 172B
 Only separate parts serviced. When complete Switch is required order 7H6700



7H6700 MAGNETIC SWITCH

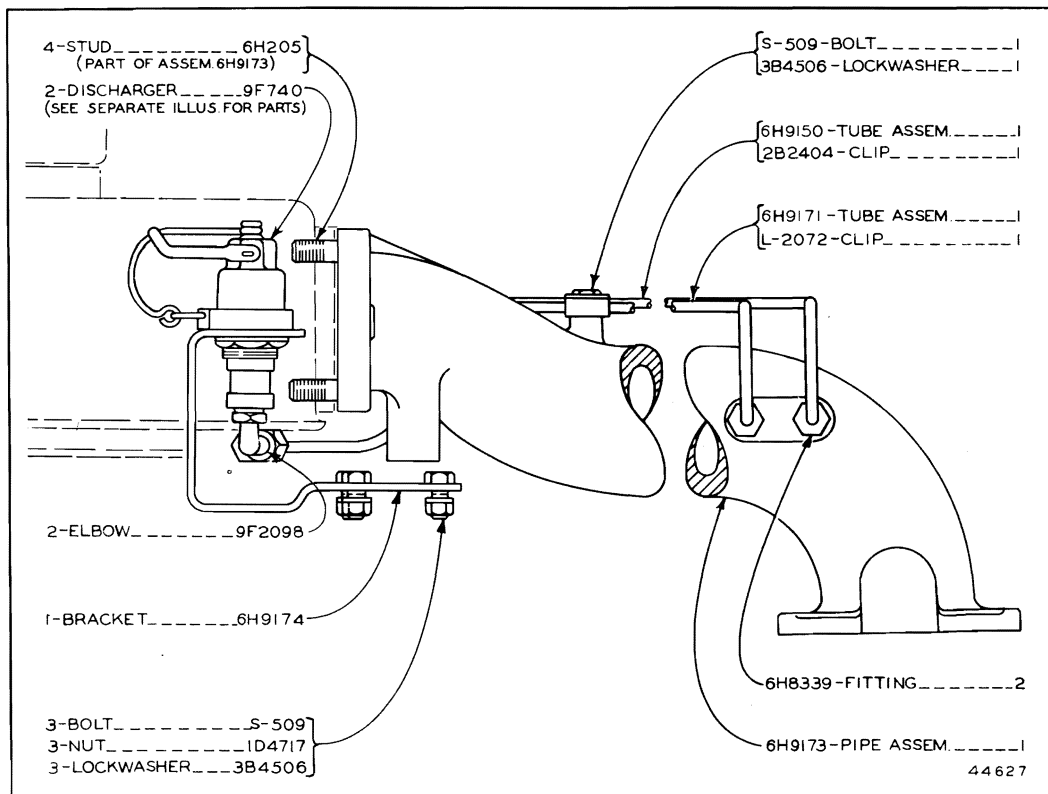
Part of 5H9496 Starting Motor Group shown on Page 172B

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



8H6702 ETHER STARTING AID GROUP

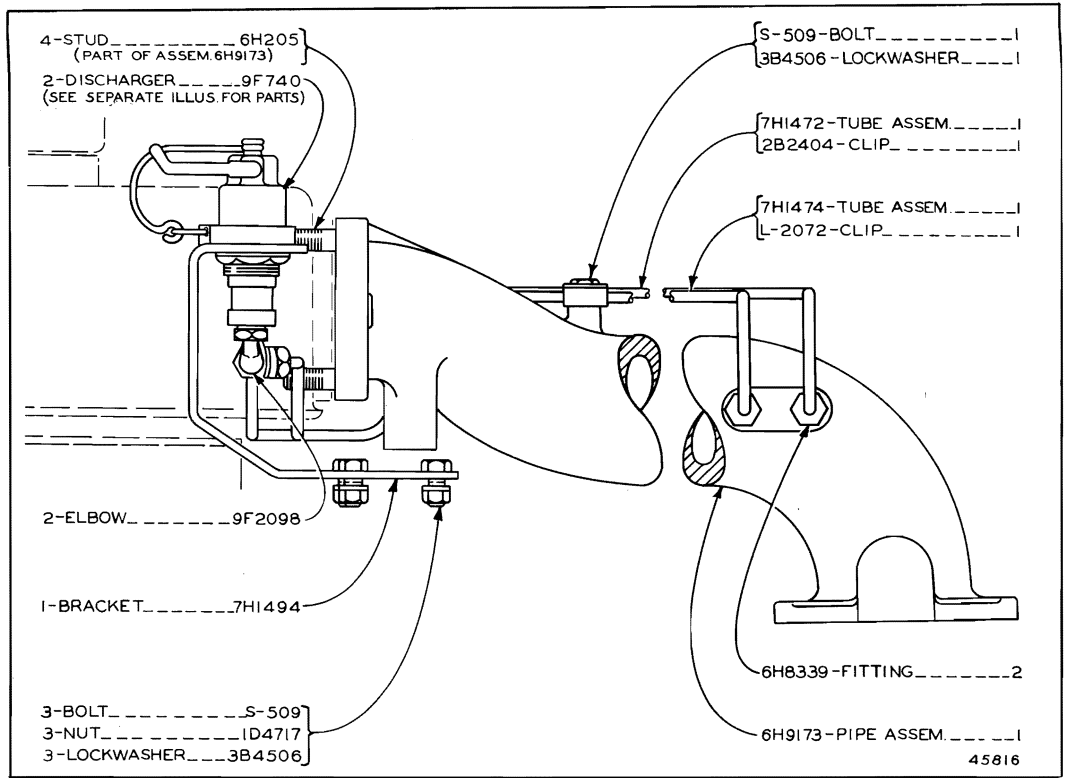
Part of 8H6701 Electric Starting Arrangement listed on Page 166
9F740 Discharger parts are shown on Page 176



6H9148 ETHER STARTING AID GROUP

Part of 5H4800 Electric Starting Arrangement listed on Page 167
9F740 Discharger parts are shown on Page 176. Only separate parts serviced
When complete Group is required order 7H1478 shown on Page 174

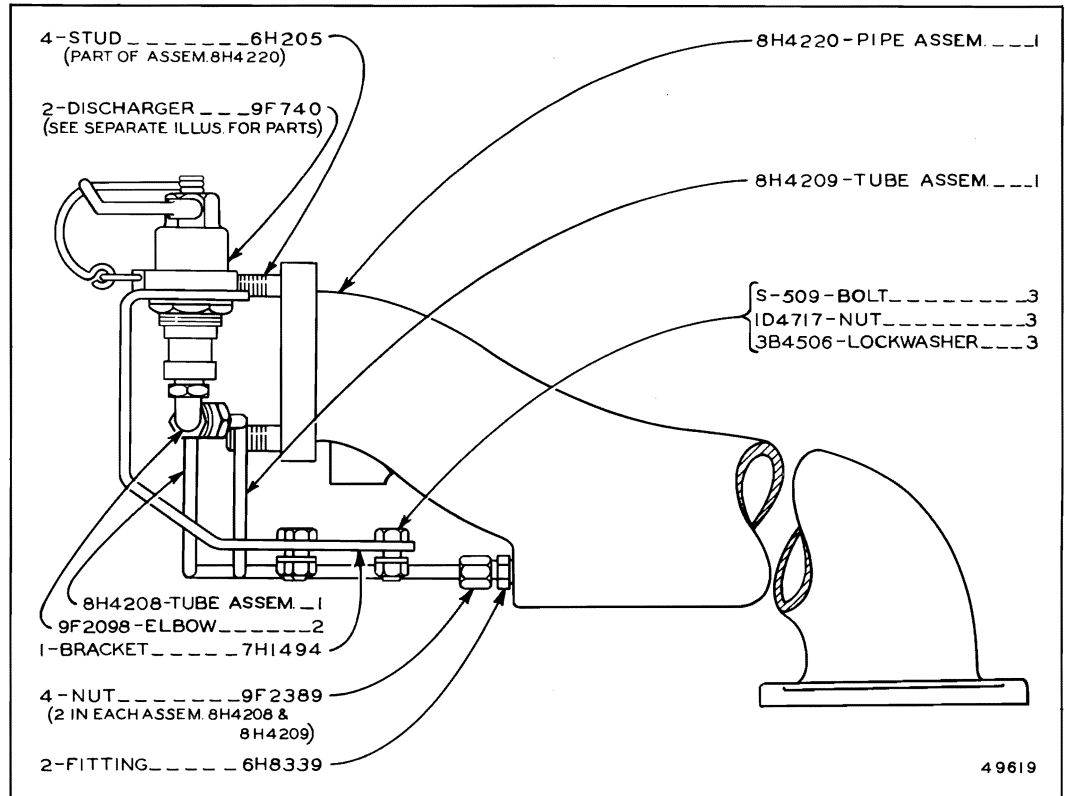
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



7H1478 ETHER STARTING AID GROUP

Serial No. 9U19402 to 9U19432, 9U19435 to 9U19454, 9U19456
and 9U19458 to 9U25038 inclusive

Part of 5H4800 Electric Starting Arrangement listed on Page 167
9F740 Discharger parts are shown on Page 176

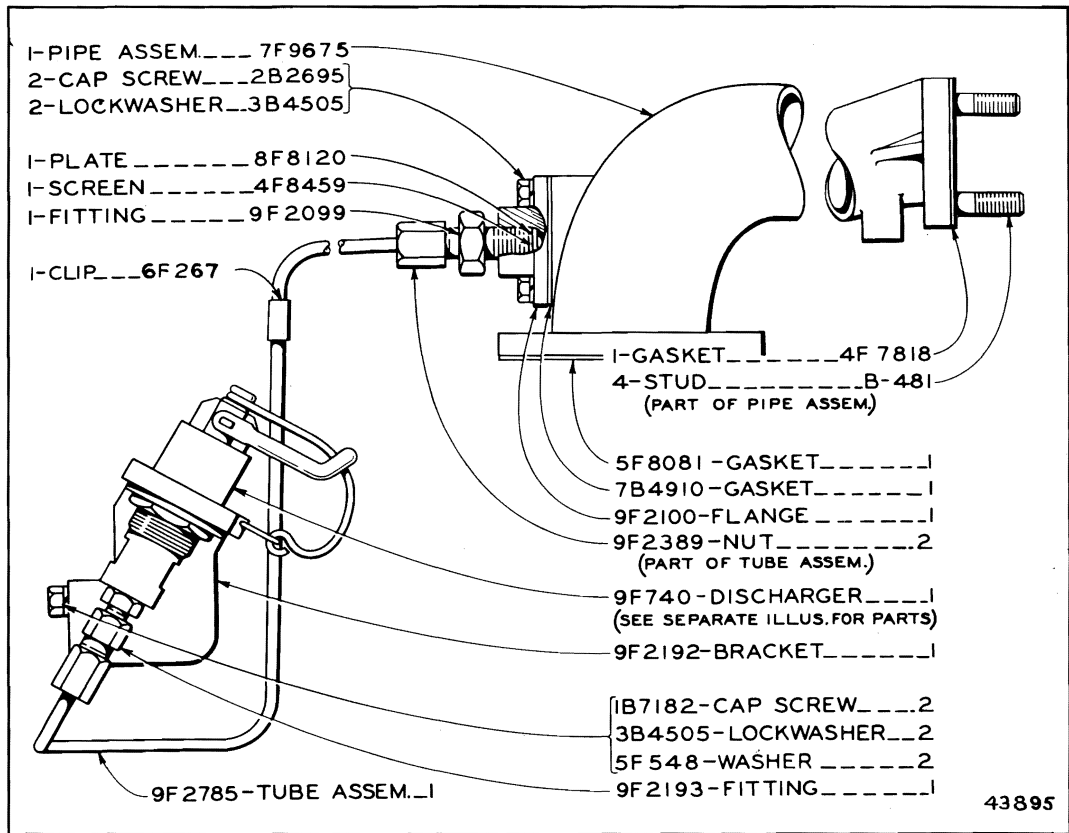


8H4207 ETHER STARTING AID GROUP

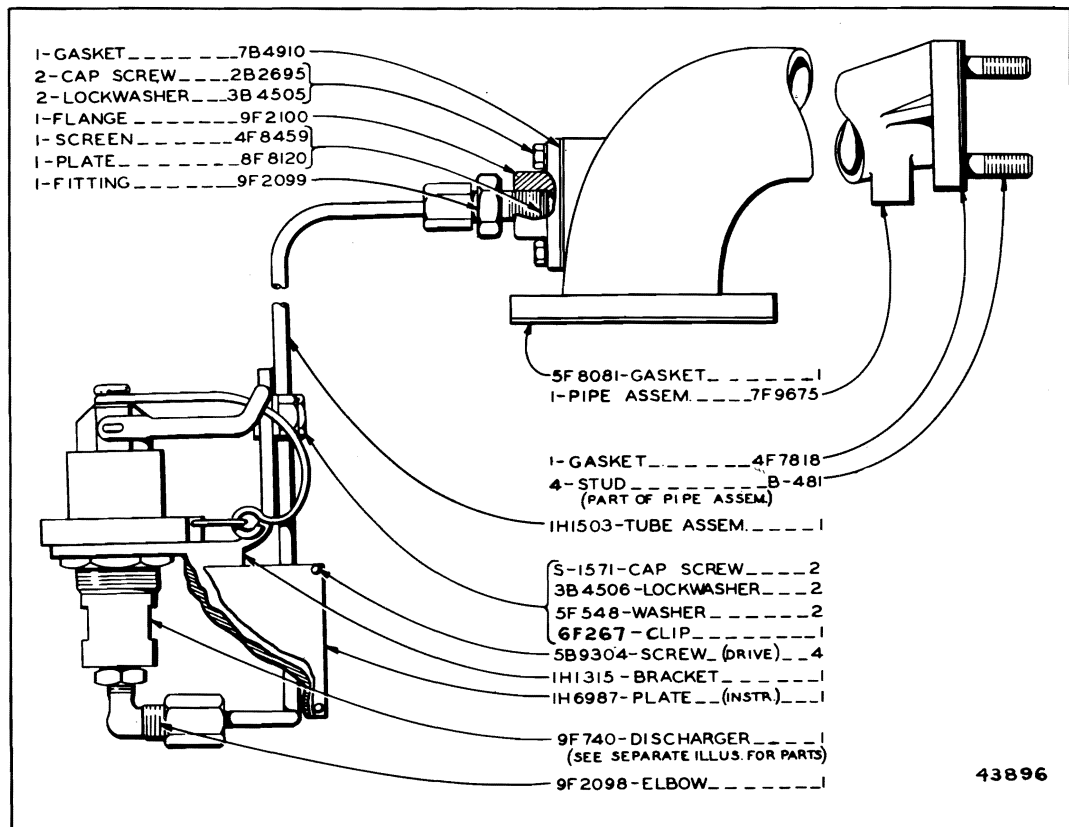
Effective with Serial No. 9U25039

Part of 5H4800 Electric Starting Arrangement listed on Page 167
9F740 Discharger parts are shown on Page 176

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

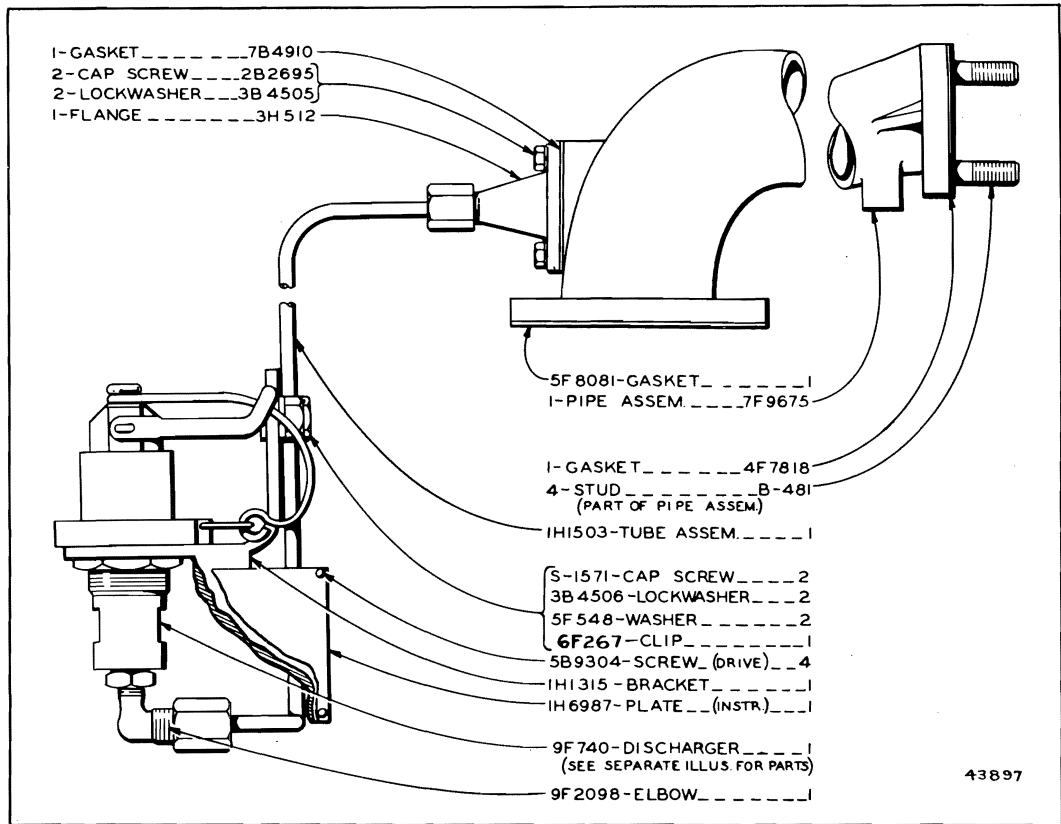


9F2805 ETHER STARTING AID GROUP—First Type
 9F740 Discharger parts are shown on Page 176

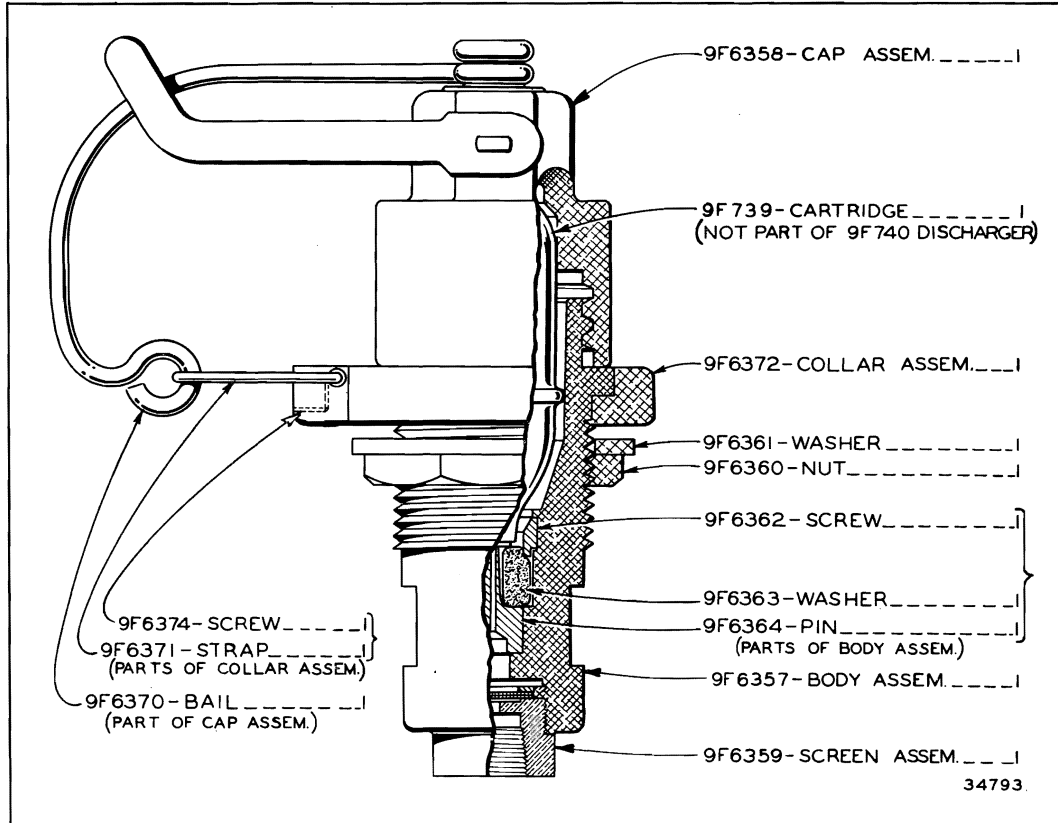


9F2805 ETHER STARTING AID GROUP—Second Type
 9F740 Discharger parts are shown on Page 176

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



9F2805 ETHER STARTING AID GROUP—Third Type

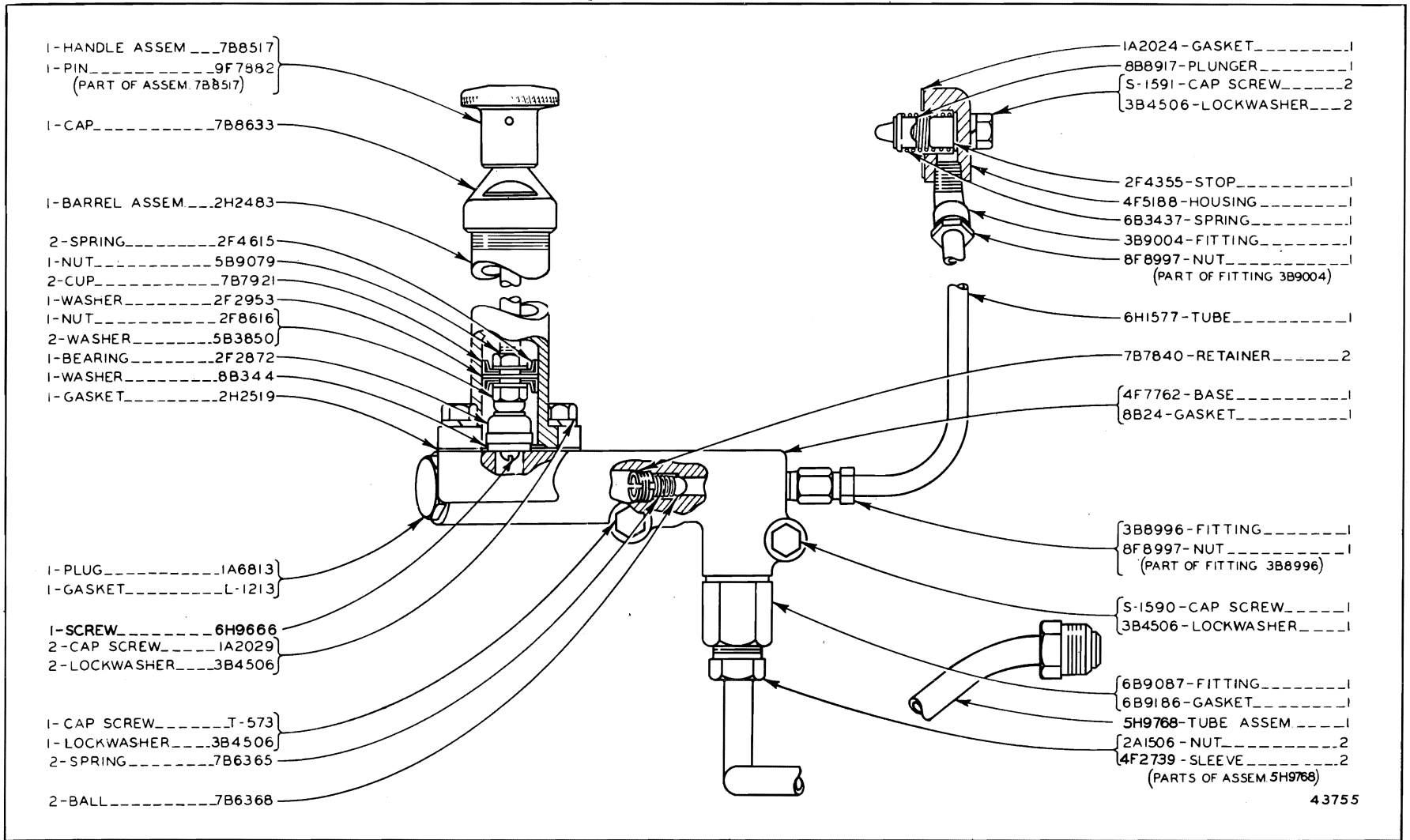


9F740 DISCHARGER

Part of 8H6702, 6H9148, 7H1478, 8H4207 and 9F2805 Ether Starting Aid Groups shown on Pages 173, 174, 175 and 176

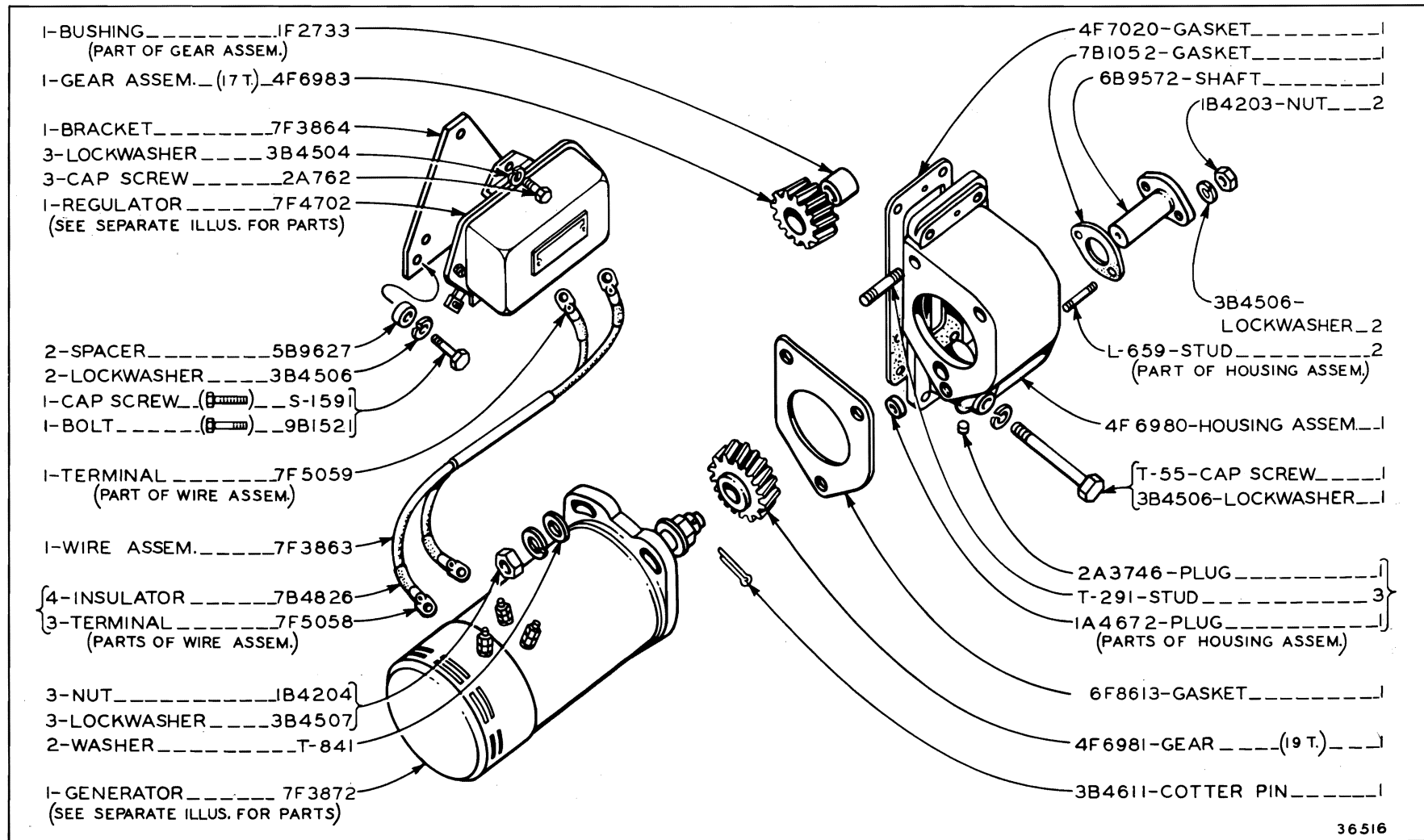
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



43755

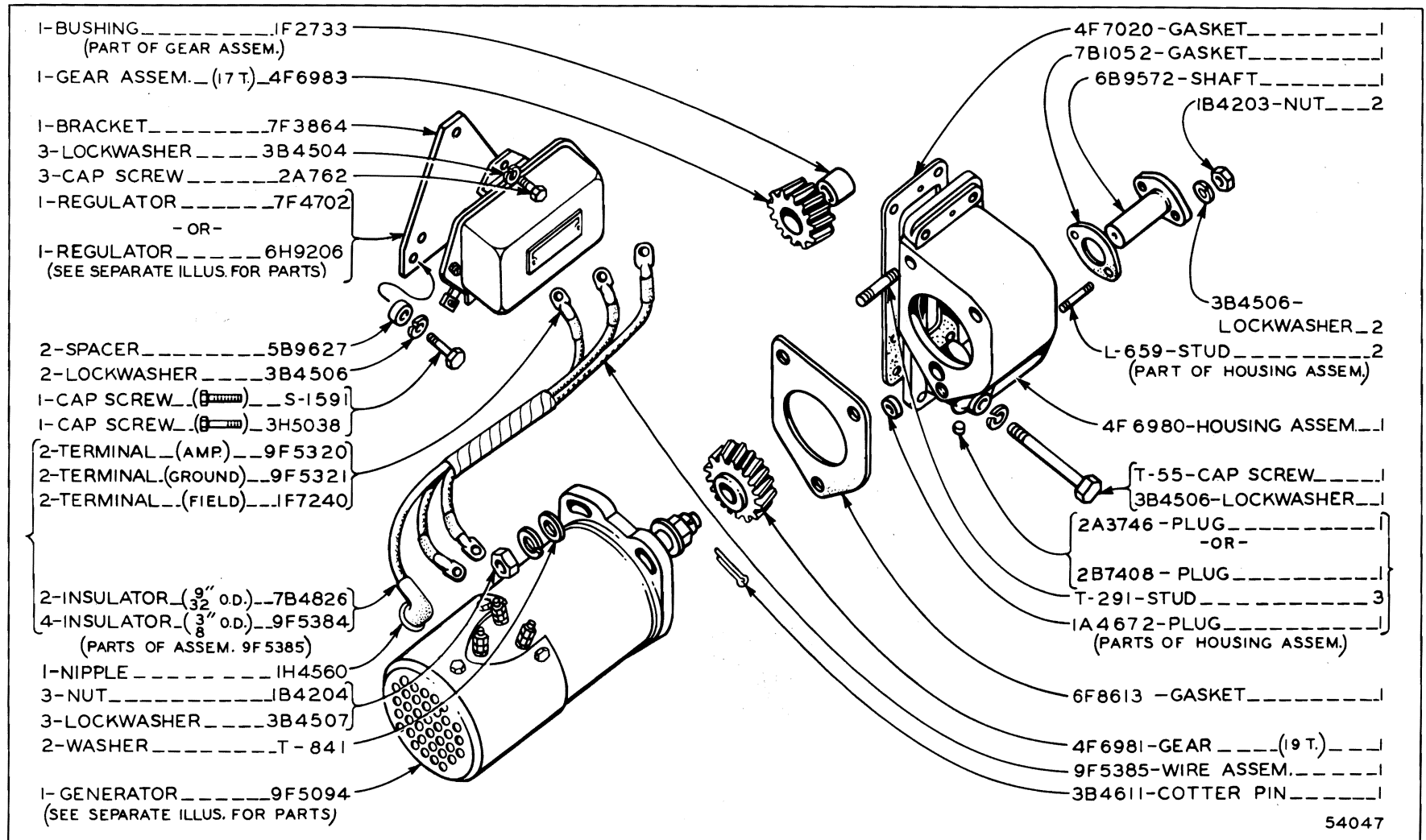
5H9875 FUEL PRIMING PUMP GROUP
 Serial No. 9U19402 to 9U19432, 9U19435 to 9U19454, 9U19456 and 9U19458—Up
 For use with 24 Volt Direct Electric Starting



36516

7F3874 GENERATOR GROUP—6 Volt, 40 Ampere—First Type

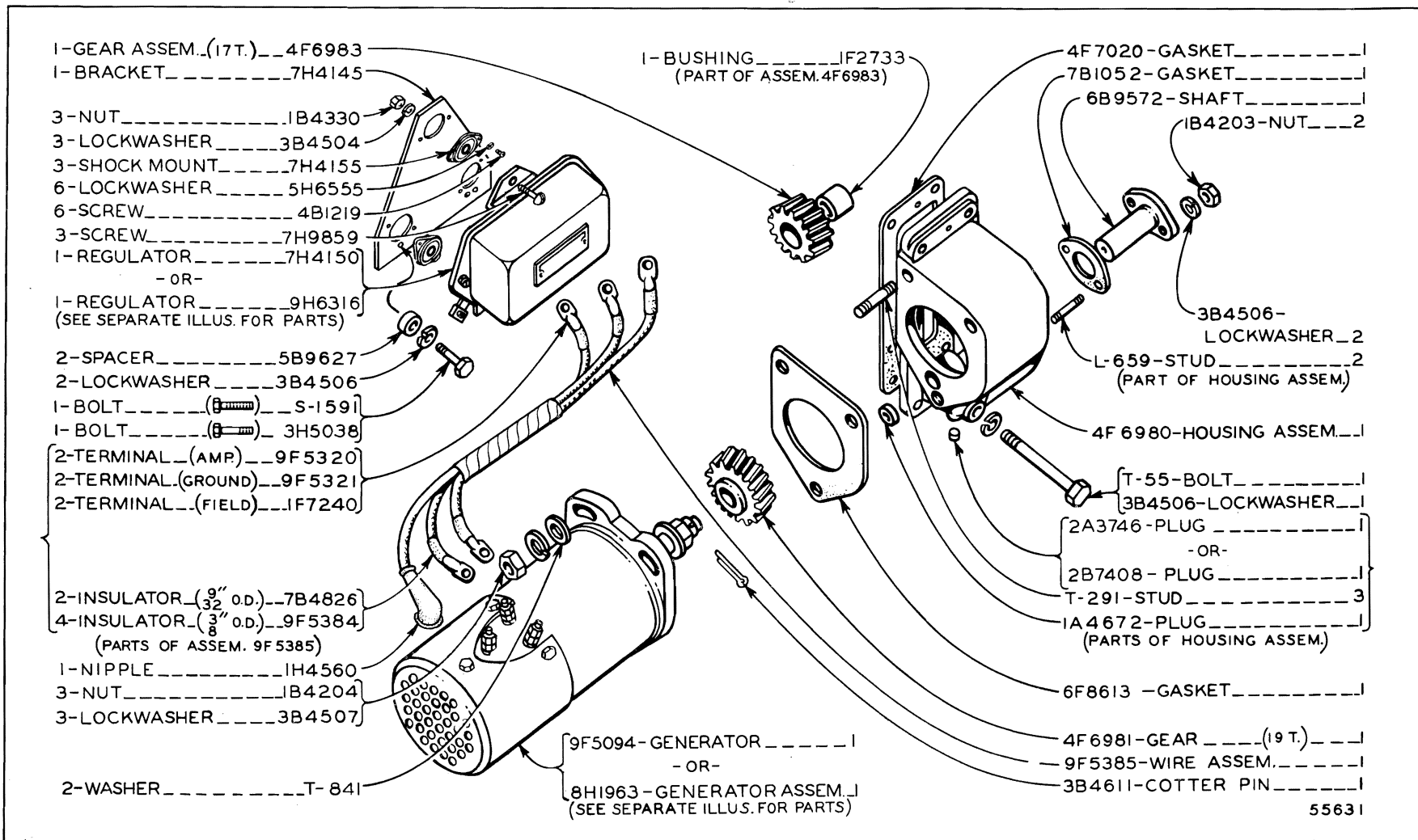
For use with or without Battery. Part of 3H1765, 7F7138, 7F7133, 8F6028, 5H8800, 6H2587, 6H3998 Lighting System Groups, 7H2665 and 8H9000 Electric Starter Groups shown on Pages 152, 153, 154, 158B, 158C, 158D, 163 and 164
7F3872 Generator and 7F4702 Regulator parts are shown on Pages 178C, 189, 190 and 190A



7F3874 GENERATOR GROUP—6 Volt, 40 Ampere—Second Type

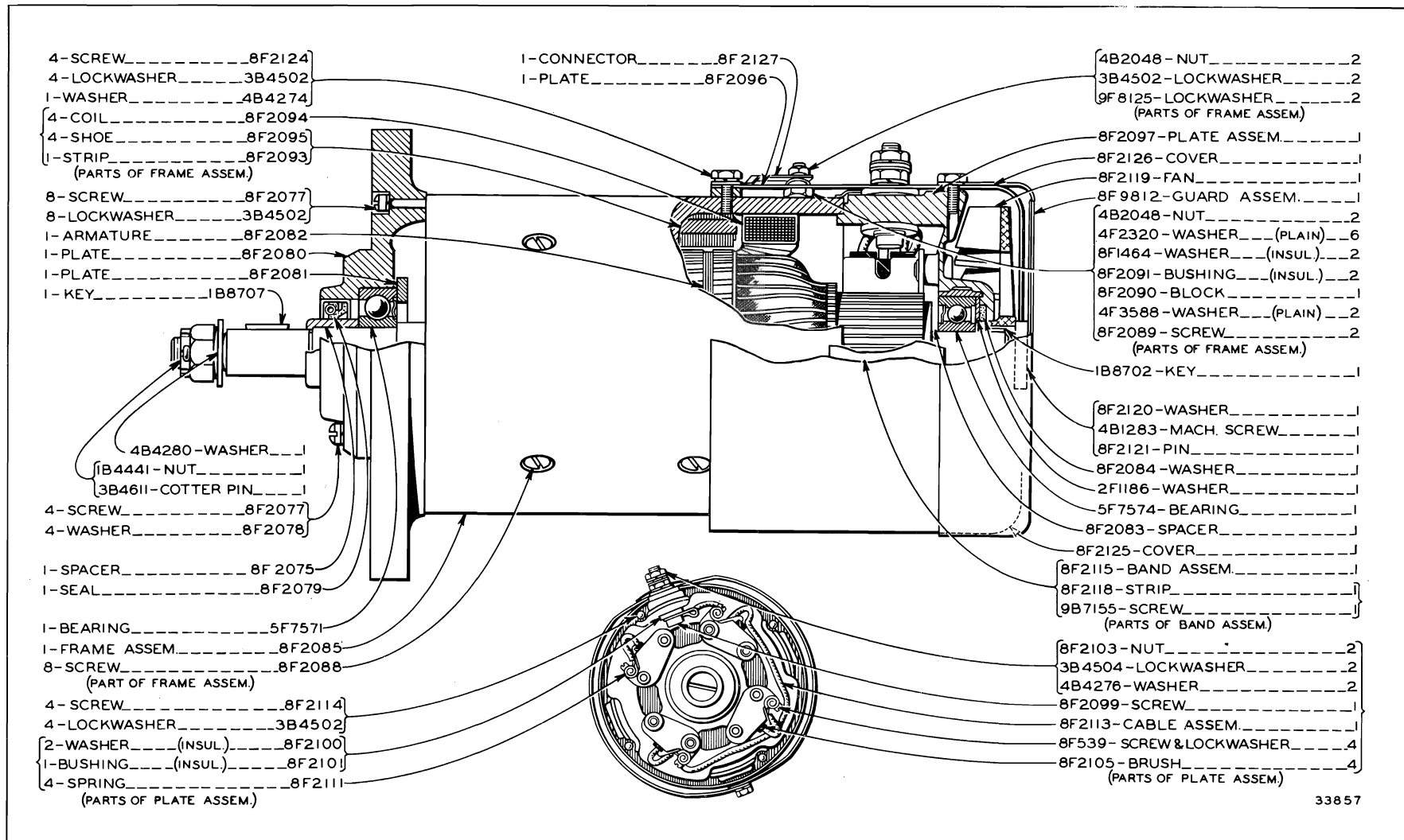
For use with or without Battery. Part of 3H1765, 7F7138, 7F7133, 8F6028, 5H8800, 6H2587, 6H3998 Lighting System Groups, 7H2665 and 8H9000 Electric Starter Groups shown on Pages 152, 153, 154, 158B, 158C, 158D, 163 and 164
9F5094 Generator, 7F4702 and 6H9206 Regulator parts are shown on Pages 179, 189 through 190B

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7F3874 GENERATOR GROUP—6 Volt, 40 Ampere—Third Type

For use with or without Battery. Part of 3H1765, 7F7138, 7F7133, 8F6028, 5H8800, 6H2587, 6H3998 Lighting System Groups, 7H2665 and 8H9000 Electric Starter Groups shown on Pages 152, 153, 154, 158B, 158C, 158D, 163 and 164
 9F5094, 8H1963 Generator, 7H4150 and 9H6316 Regulator parts are shown on Pages 179, 180, 190C and 191



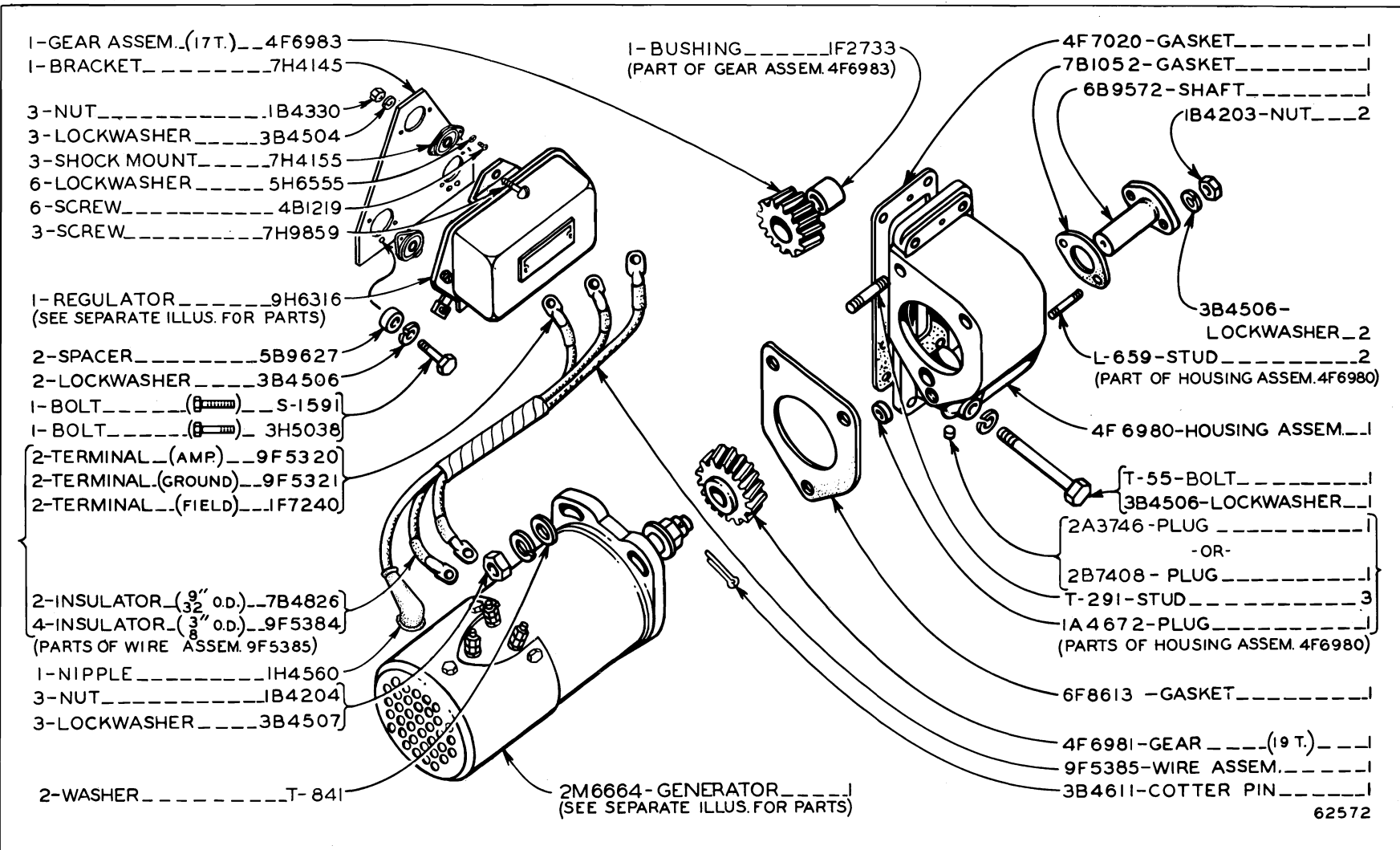
33857

7F3872 GENERATOR—6 Volt, 40 Ampere

Part of 7F3874 Generator Group shown on Page 178

Only separate parts serviced. When complete Generator is required order 8H1963 shown on Page 180



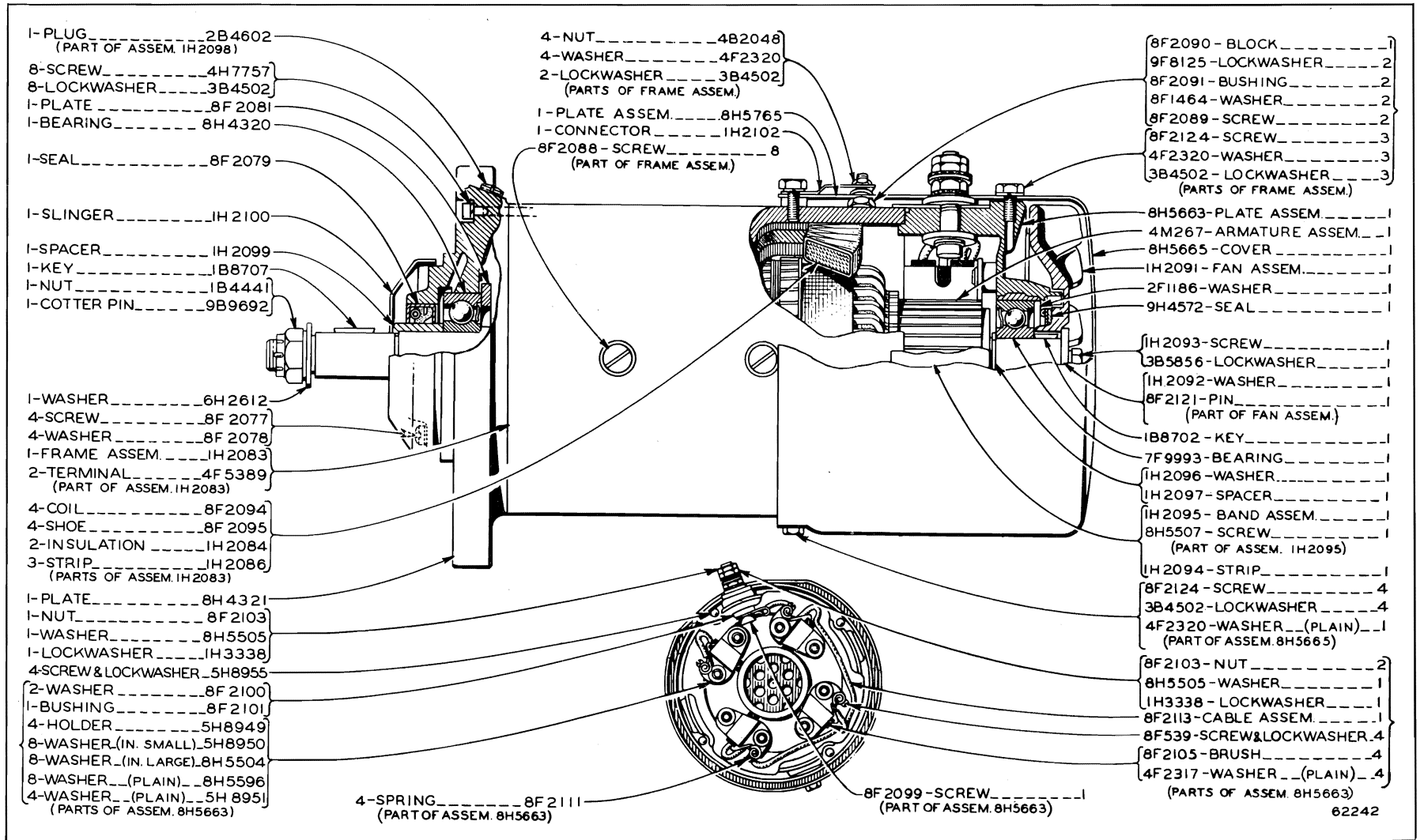


7F3874 GENERATOR GROUP—6 Volt, 40 Ampere—Fourth Type

Part of 3H1765, 7F7138, 2M326, 7F7133, 8F6028, 5H5800, 6H2587, 6H3998 Lighting System Groups, 7H2665, 8H9000 and 5M568 Electric Starter Groups shown on Pages 152 through 154, 158B, 158C, 158D, 163, 164 and on insert between Pages 164 and 165
 9H6316 Regulator and 2M6664 Generator parts are shown on Pages 191 and 178F

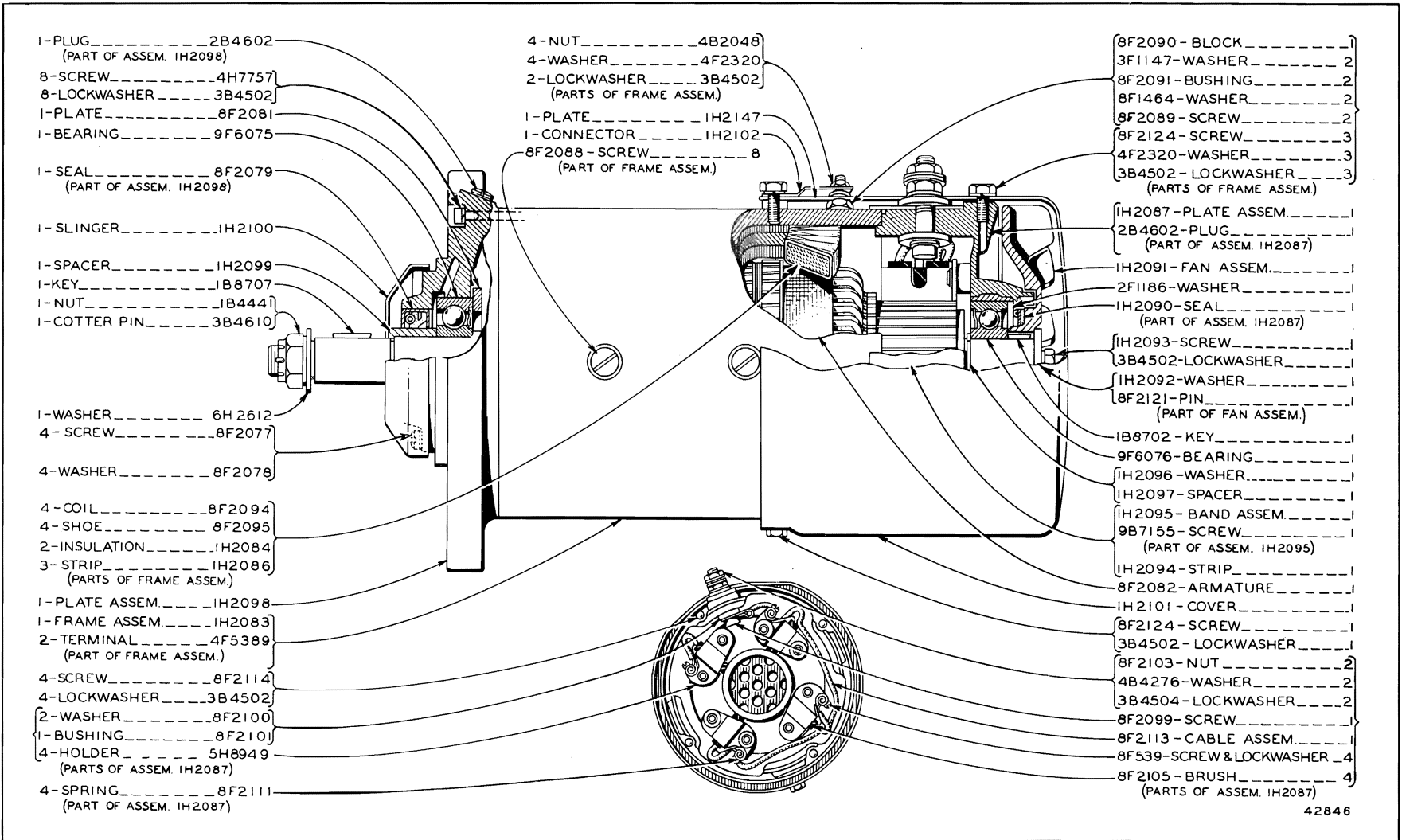
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

178F "CATERPILLAR" D6 TRACTOR



2M6664 GENERATOR—6 Volt, 40 Ampere
Part of 7F3874 Generator Group shown on Page 178E

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



ATTACHMENTS

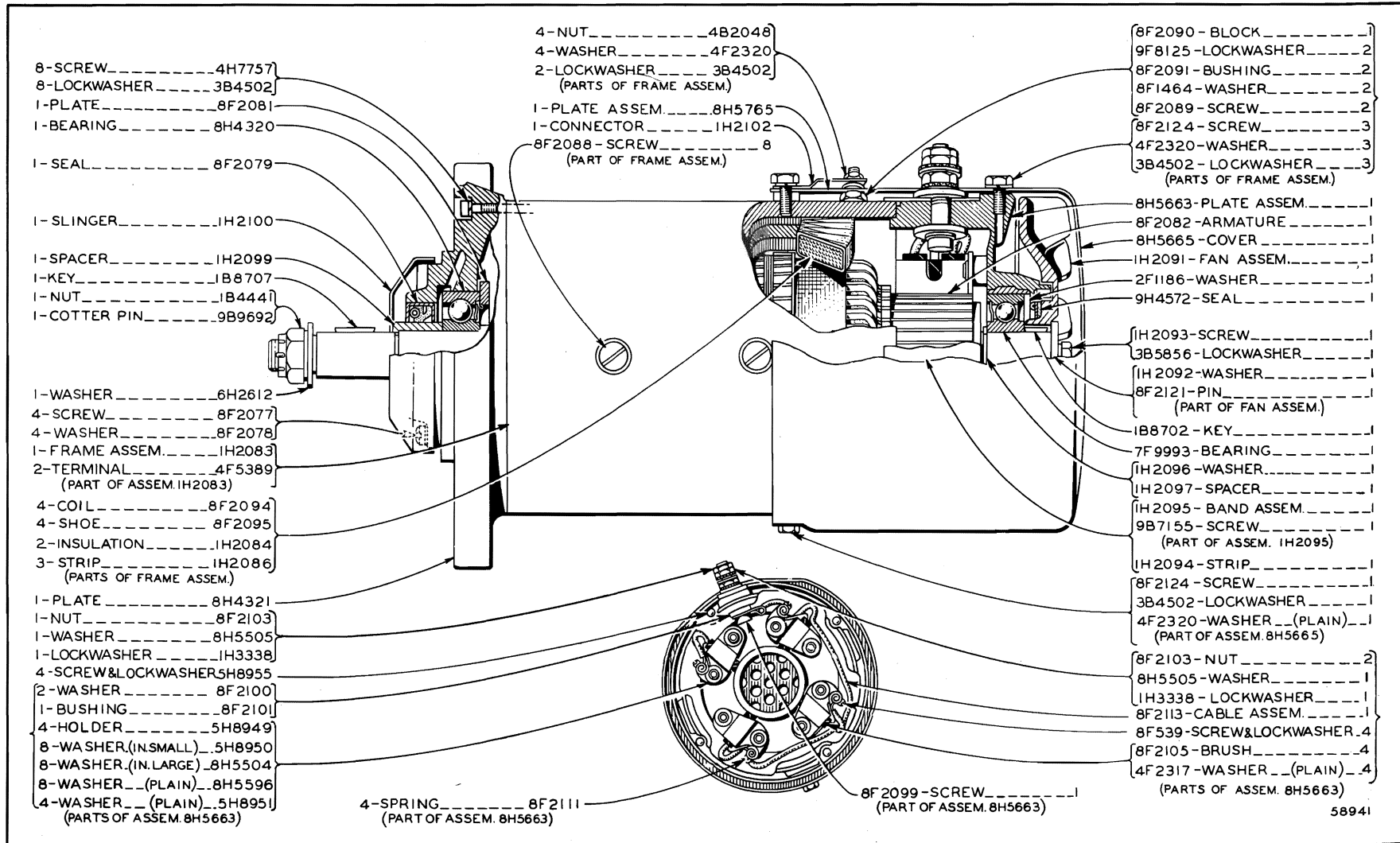
179

42846

9F5094 GENERATOR—6 Volt, 40 Ampere

Part of 7F3874 Generator Group shown on Pages 178A and 178B

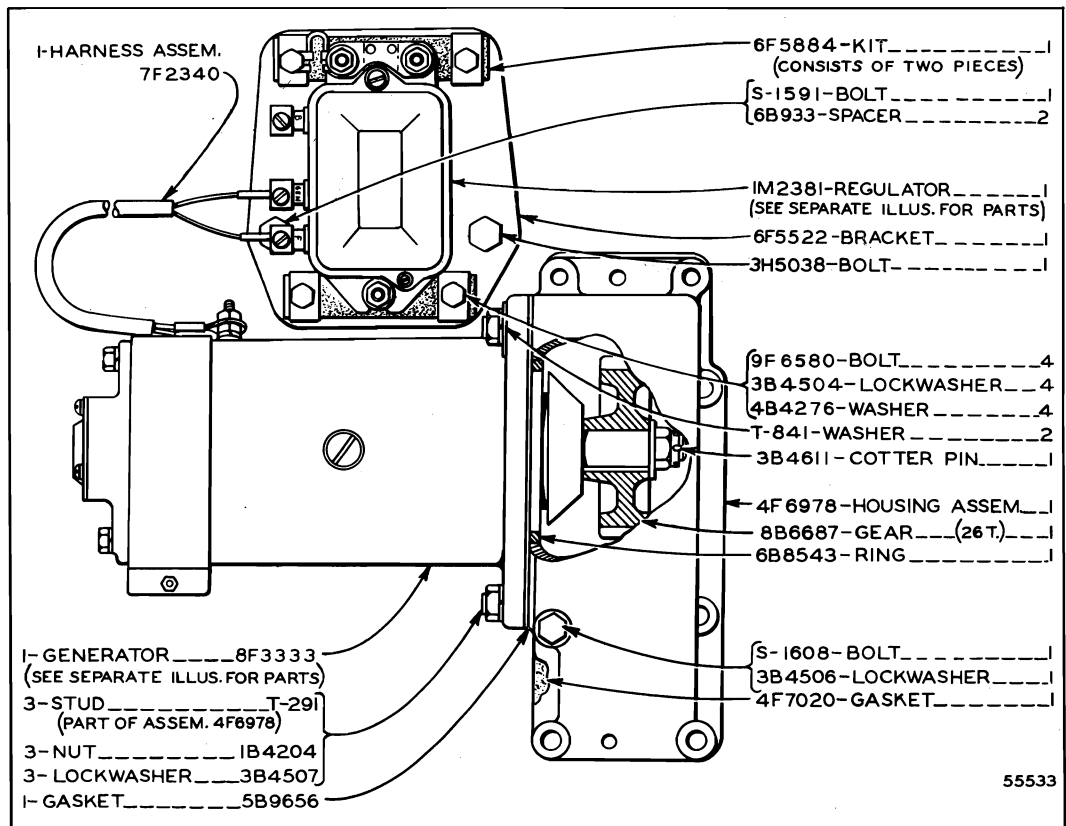
Only separate parts serviced. When complete Generator is required order 8H1963 shown on Page 180



8H1963 GENERATOR—6 Volt, 40 Ampere

Part of 7F3874 Generator Group shown on Page 178B

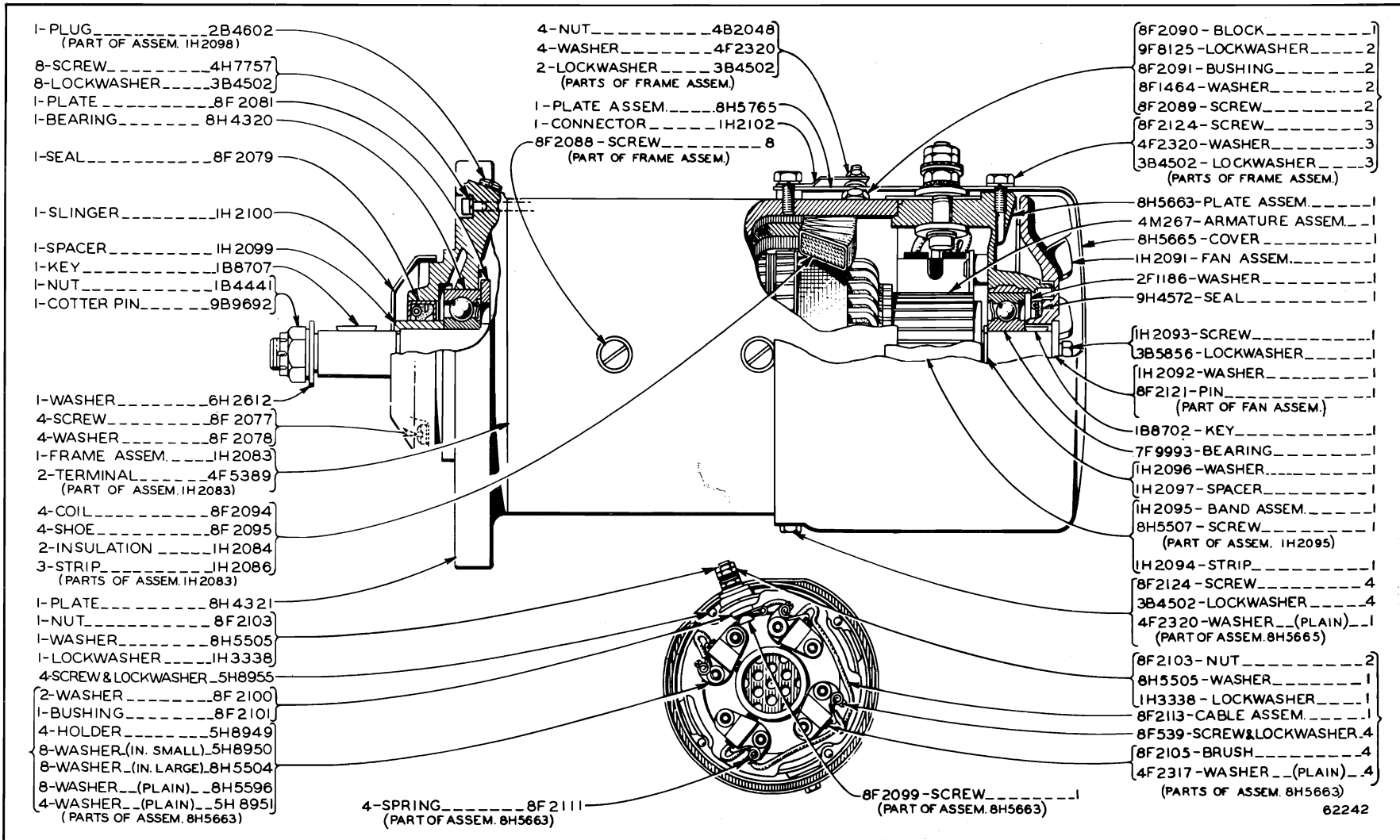
Only separate parts serviced. When complete Generator is required order 2M6664 shown on Page 180B



4F6969 GENERATOR GROUP—6 Volt, 19 Ampere—Third Type

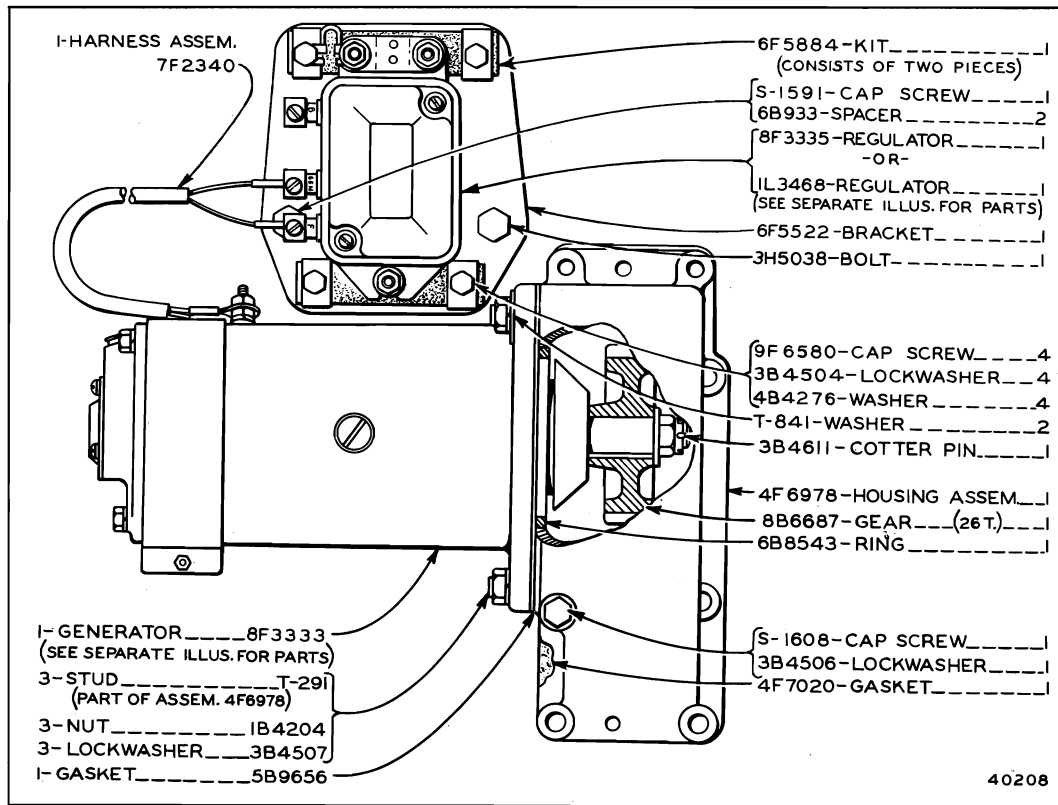
For use with Battery. Part of 3H1770 & 4F7283 Lighting System Groups, 4H8317 & 5H7995 Electric Starter Groups shown on Pages 152, 153, 162 and 165. 8F3333 Generator and IM2381 Regulator parts are shown on Pages 182 and 194A

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



2M6664 GENERATOR—6 Volt, 40 Ampere

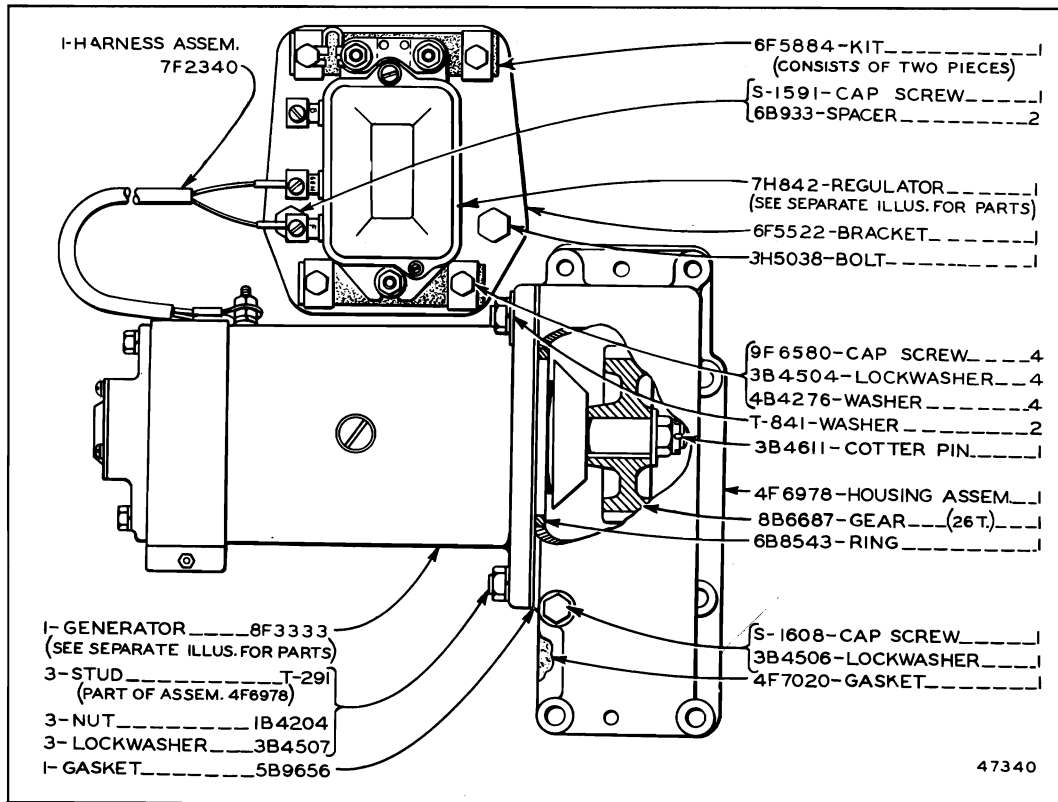
180B "CATERPILLAR" D6 TRACTOR



4F6969 GENERATOR GROUP—6 Volt, 19 Ampere (First Type)

For use with Battery. Part of 3H1770, 4F7283 Lighting System Groups and 4H8317, 5H7995 Electric Starter Groups shown on Pages 152, 153, 162 and 165

8F3333 Generator, 8F3335 and 1L3468 Regulator parts are shown on Pages 182, 192 and 193

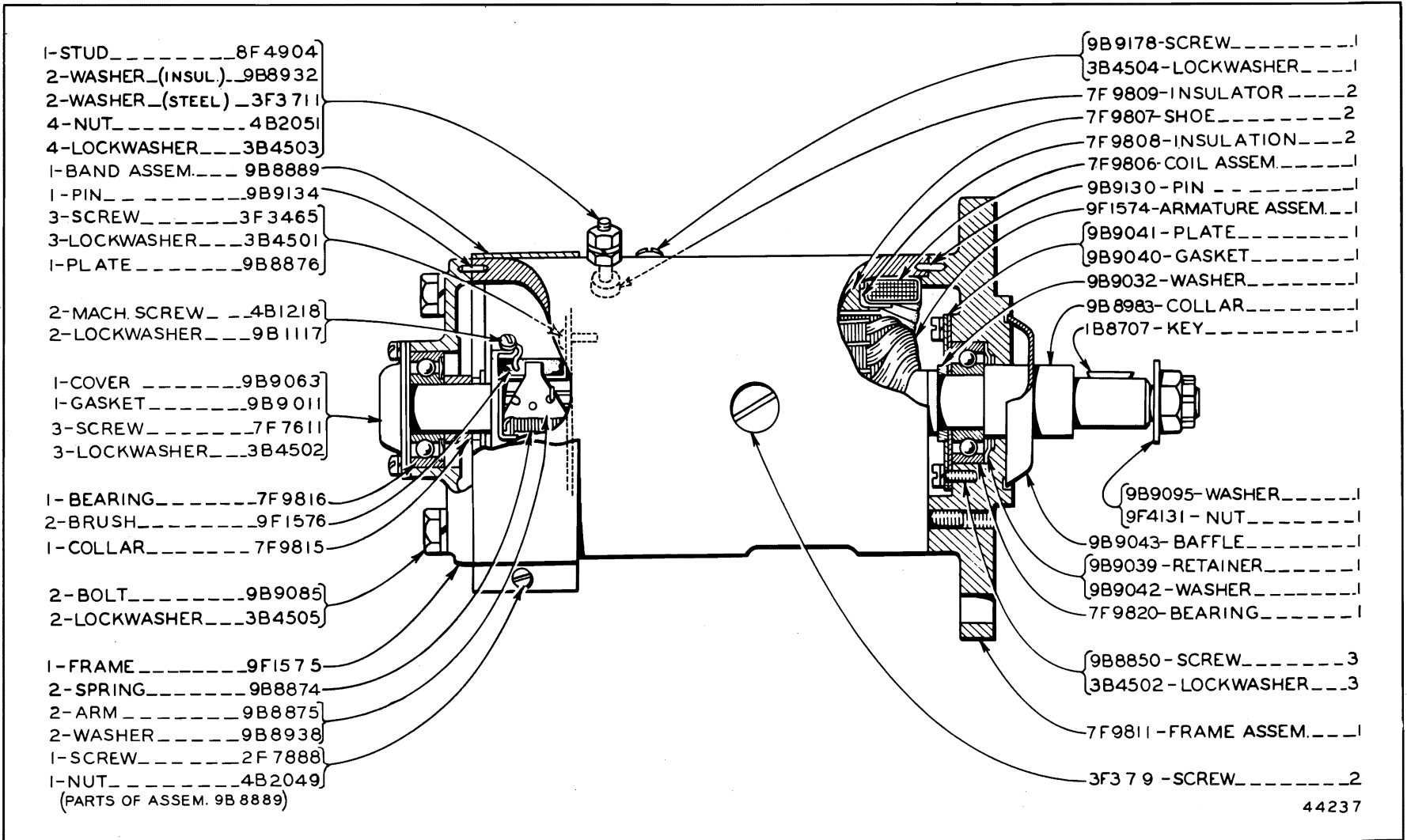


4F6969 GENERATOR GROUP—6 Volt, 19 Ampere (Second Type)

For use with Battery. Part of 3H1770, 4F7283 Lighting System Groups and 4H8317, 5H7995 Electric Starter Groups shown on Pages 152, 153, 162 and 165

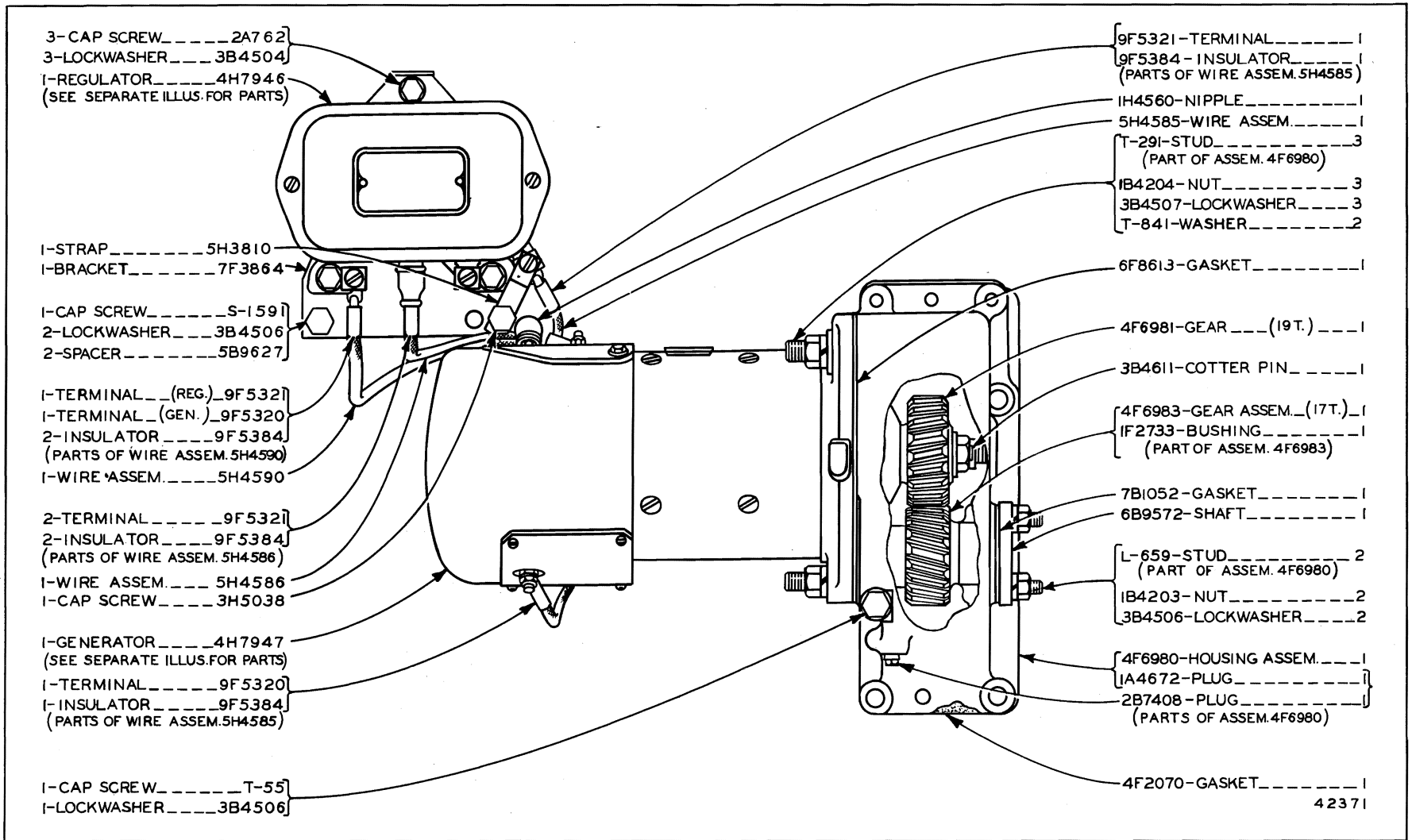
8F3333 Generator and 7H842 Regulator parts are shown on Pages 182 and 194

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



8F3333 GENERATOR—6 Volt, 19 Ampere
 Part of 4F6969 Generator Group shown on Page 181

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

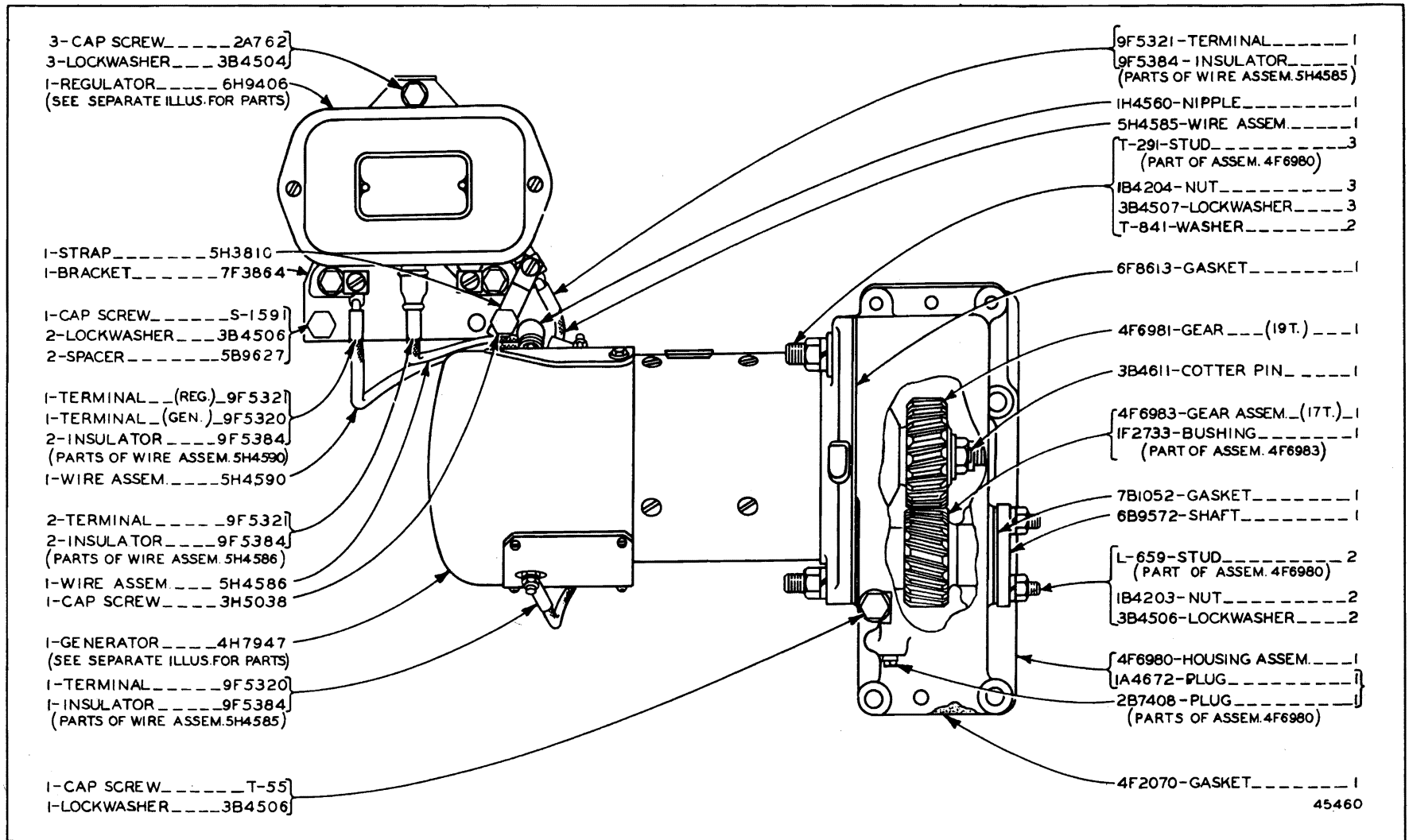


ATTACHMENTS

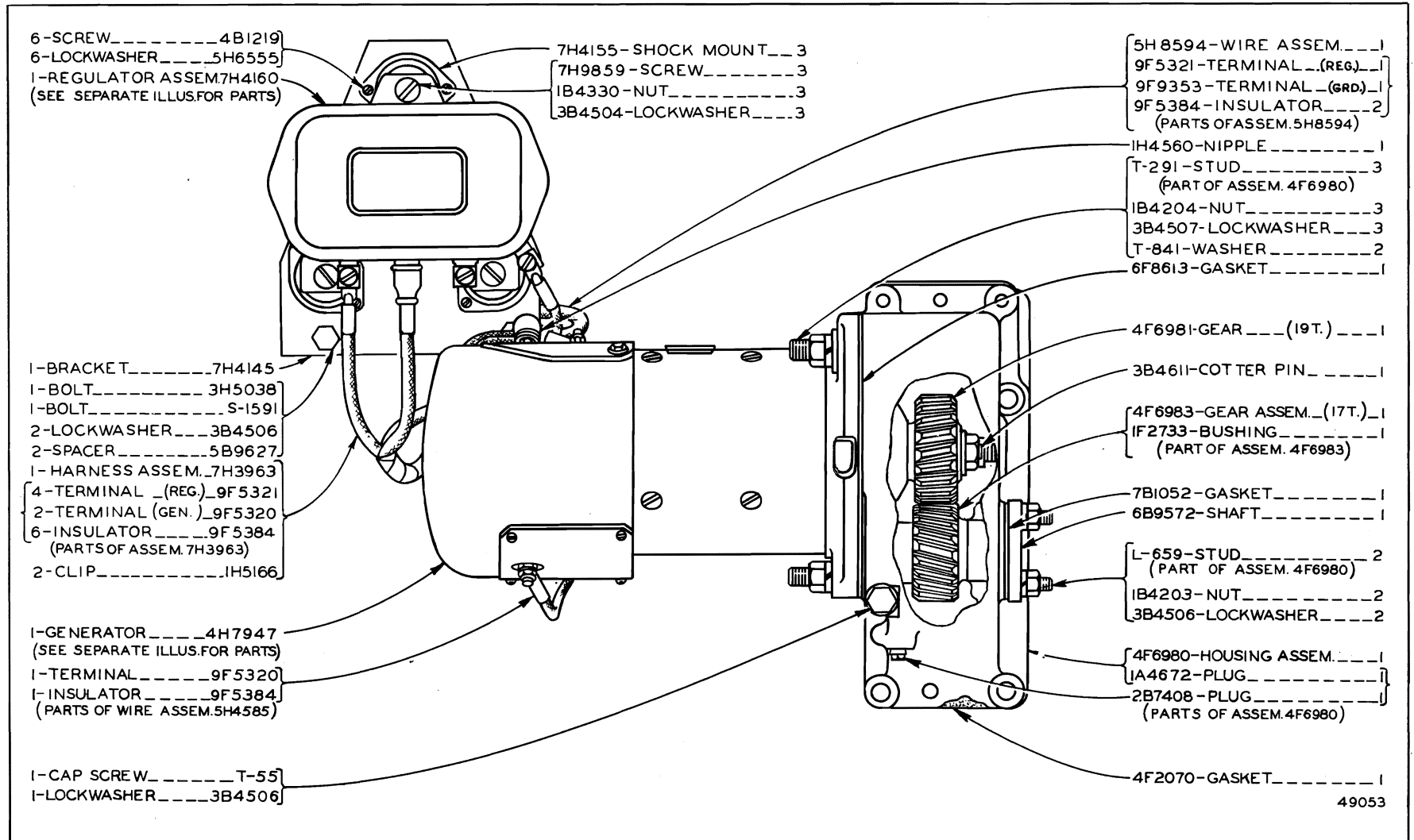
183

5H5388 GENERATOR GROUP—24 Volt, 18 Ampere (First Type)
 Part of 5H4800 Electric Starting Arrangement listed on Page 167
 4H7947 Generator and 4H7946 Regulator parts are shown on Pages 187 and 195

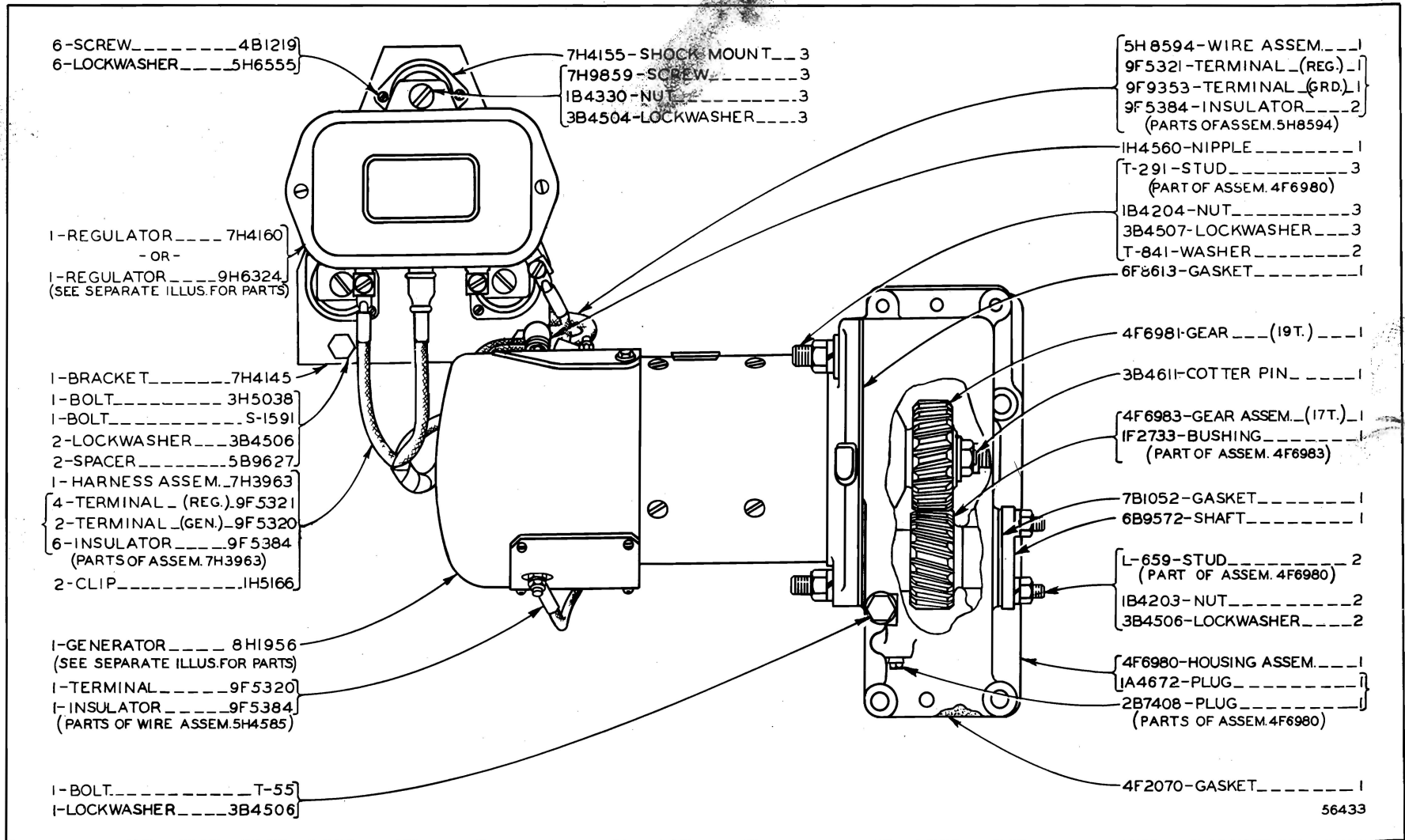
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



5H5388 GENERATOR GROUP—24 Volt, 18 Ampere (Second Type)
 Part of 5H4800 Electric Starting Arrangement listed on Page 167
 4H7947 Generator and 6H9406 Regulator parts are shown on Pages 187 and 196

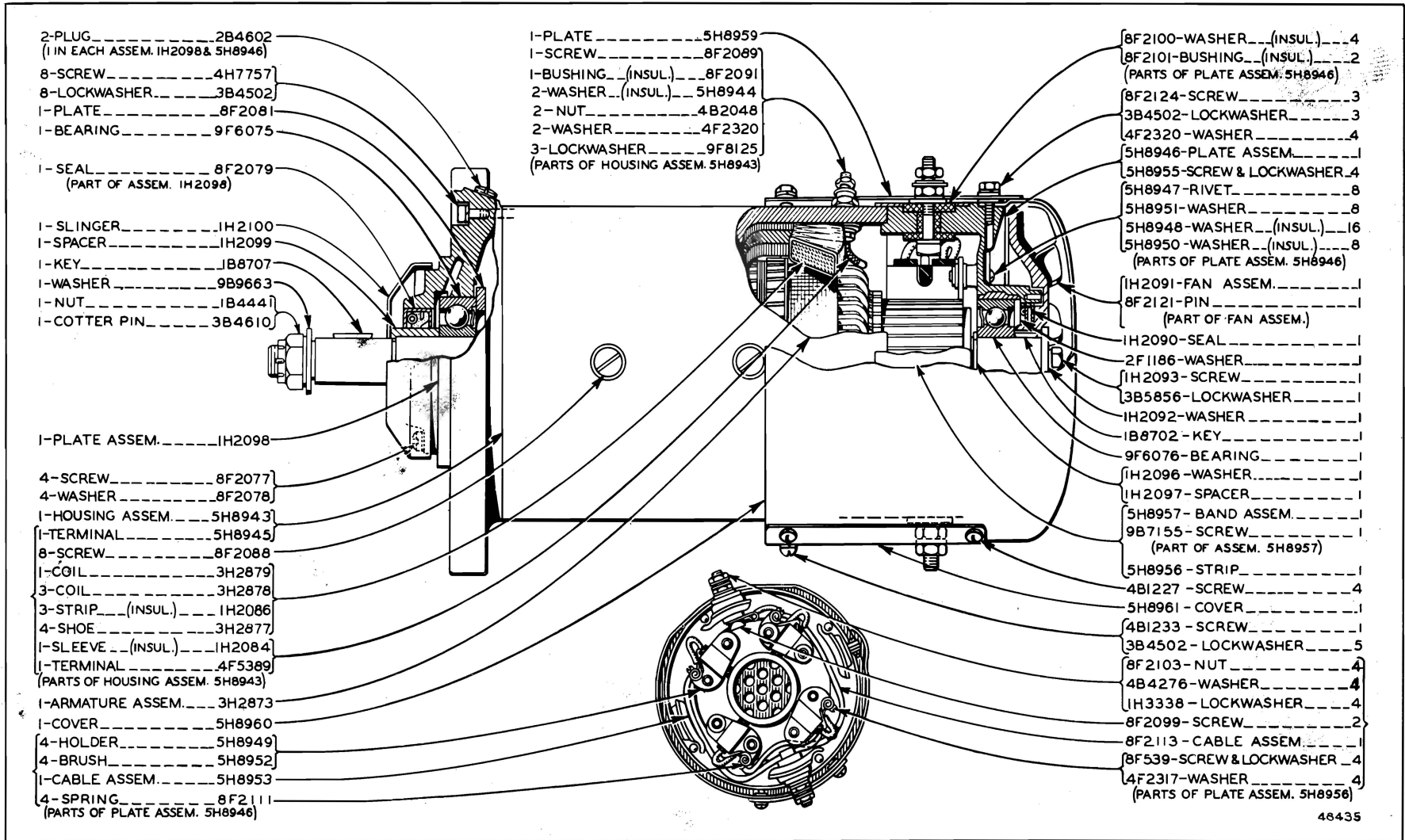


5H5388 GENERATOR GROUP—24 Volt, 18 Ampere (Third Type)
 Part of 5H4800 Electric Starting Arrangement listed on Page 167
 4H7947 Generator and 7H4160 Regulator parts are shown on Pages 187 and 197



5H5388 GENERATOR GROUP—24 Volt, 18 Ampere—Fourth Type

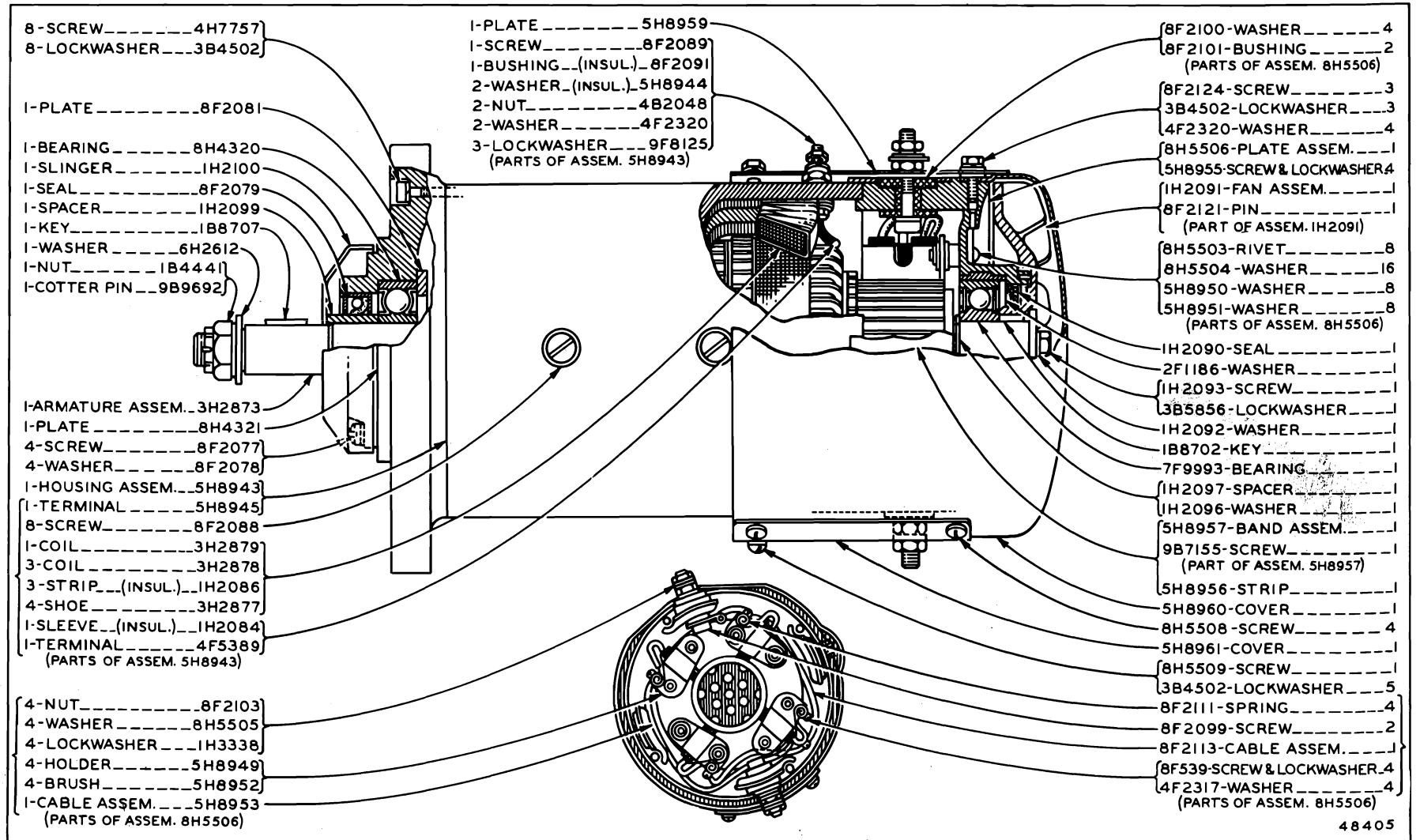
Part of 8H6701, 2M450, 2M451 and 5H4800 Electric Starting Arrangements listed on Pages 166 through 167
8H1956 Generator, 9H6324 and 7H4160 Regulator parts are shown on Pages 188, 194B and 197



4H7947 GENERATOR—24 Volt, 18 Ampere

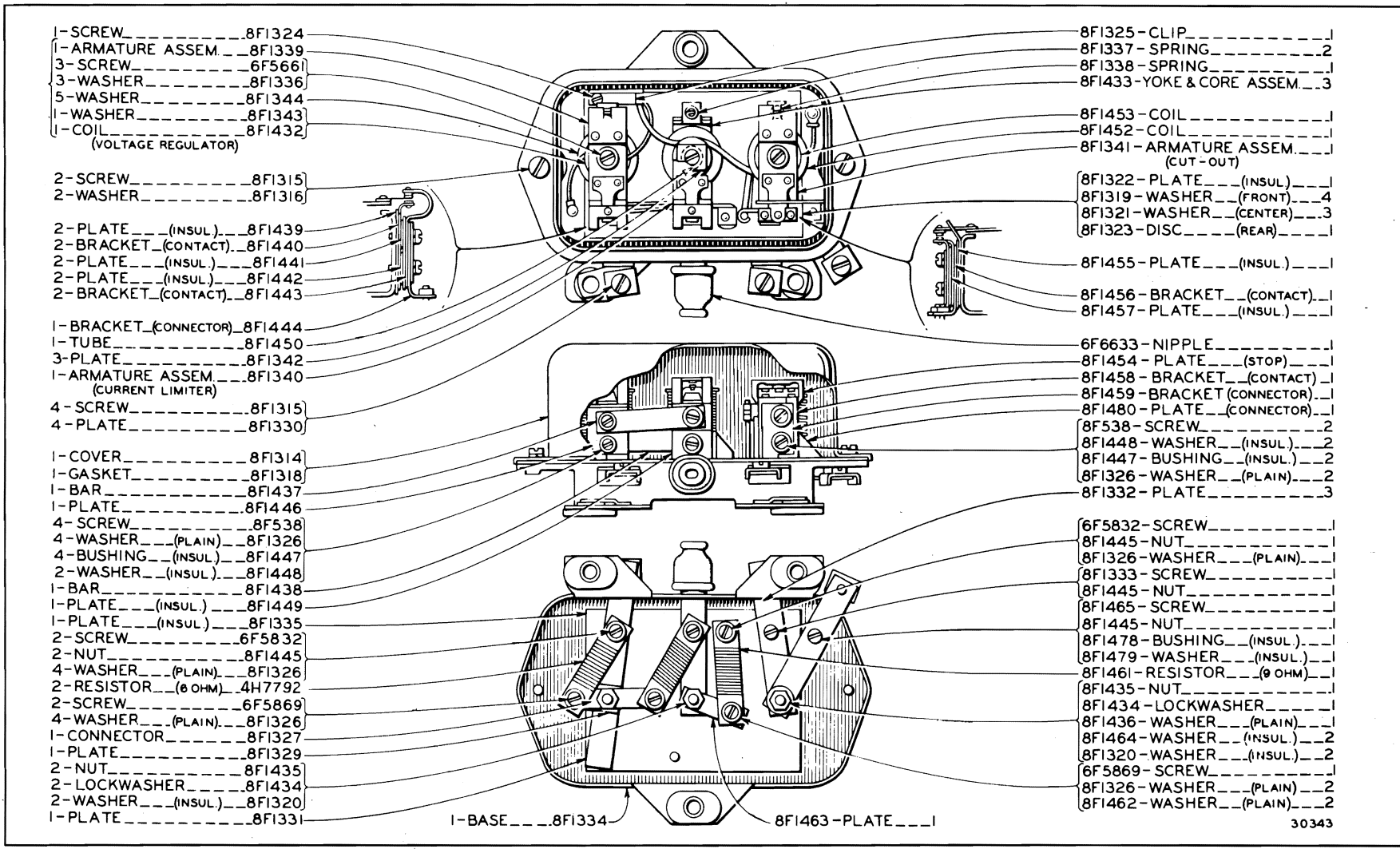
Part of 5H5388 Generator Group shown on Pages 183, 184 and 185

Only separate parts serviced. When complete Generator is required order 8H1956 shown on Page 188



48405

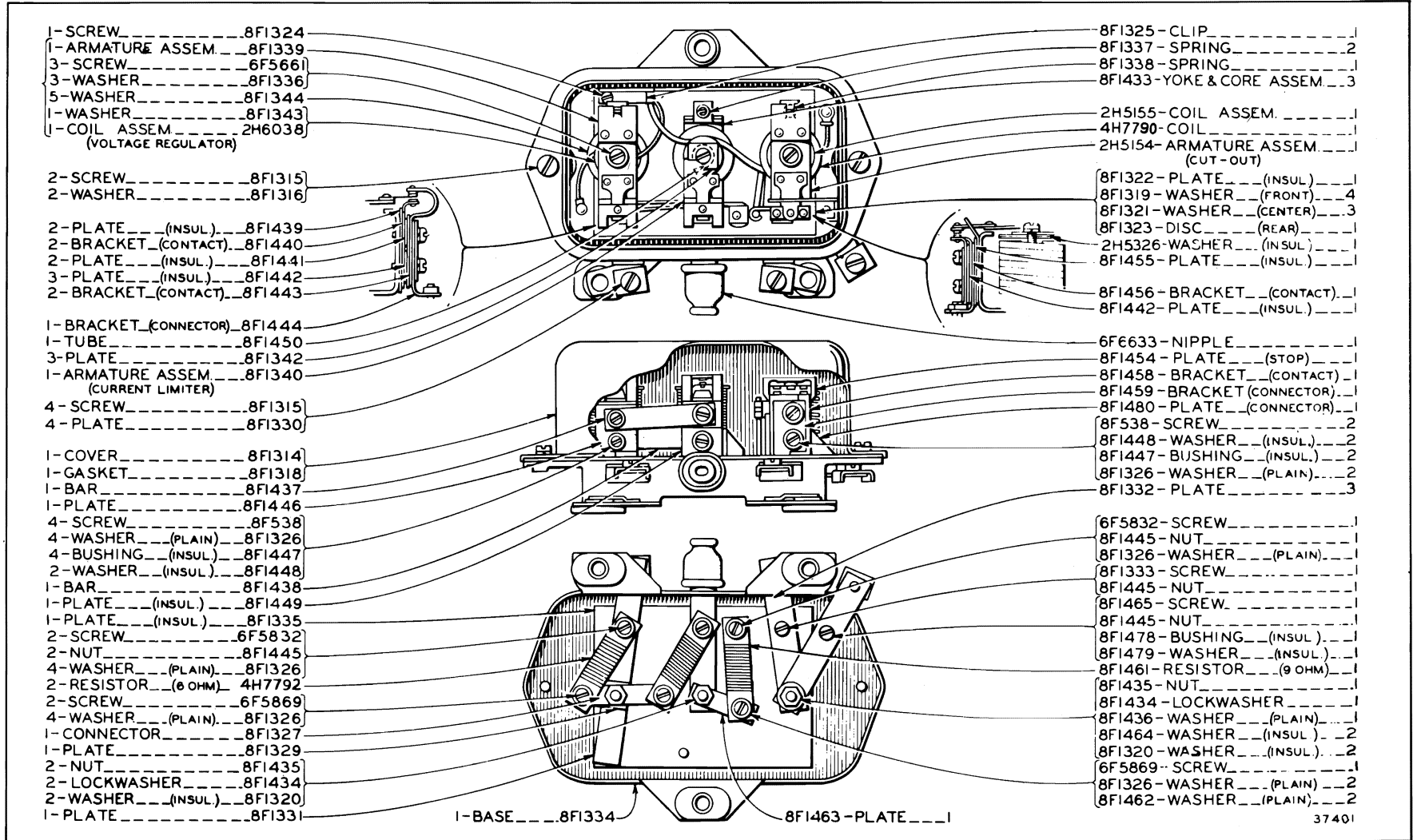
8H1956 GENERATOR—24 Volt, 18 Ampere
 Part of 5H5388 Generator Group shown on Page 186



7F4702 REGULATOR—6 Volt, 40 Ampere—First Type

Part of 7F3874 Generator Group shown on Pages 178 and 178A

Only separate parts serviced. When complete Regulator is required order 9H6316 shown on Page 191

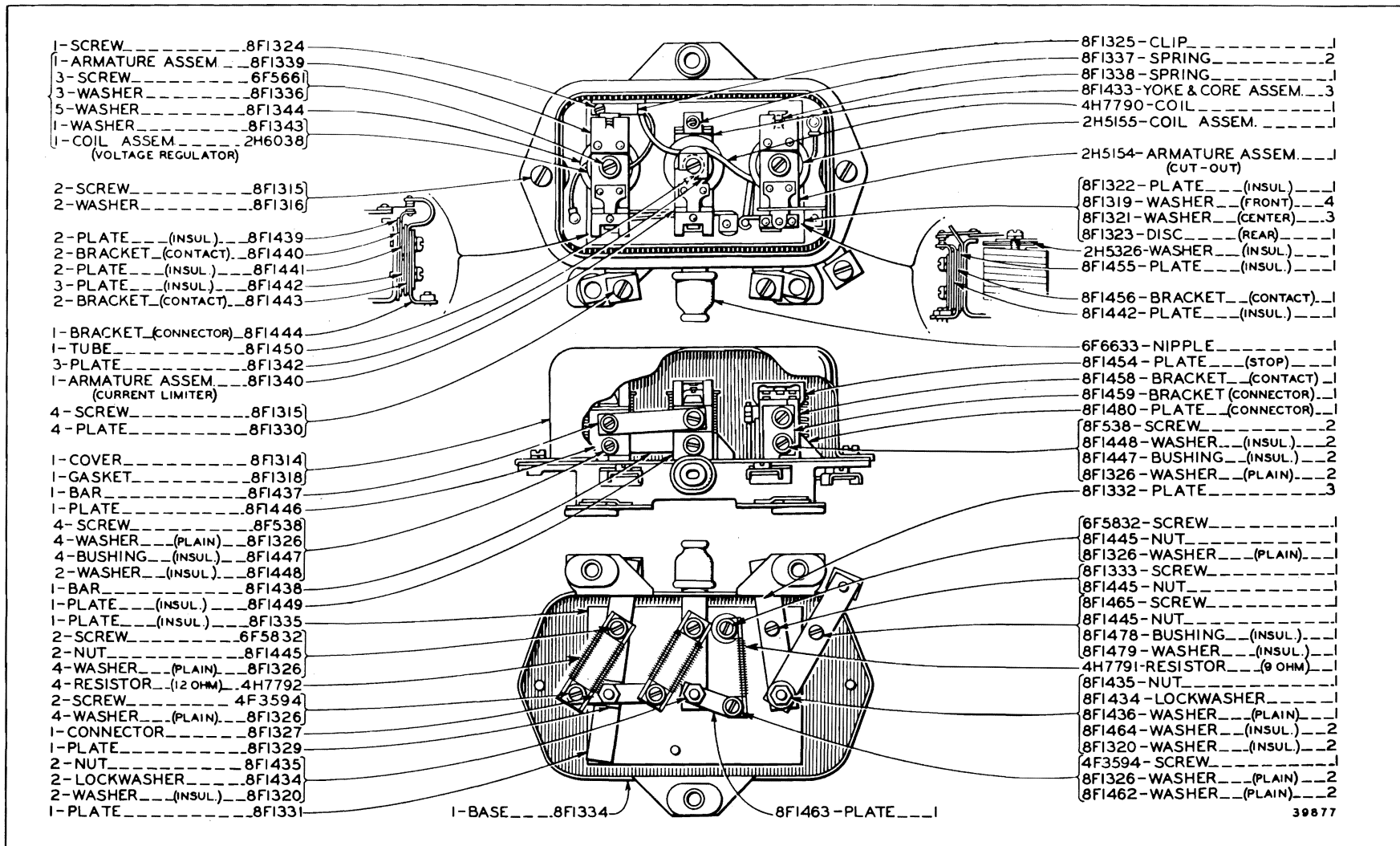


7F4702 REGULATOR—6 Volt, 40 Ampere—Second Type

Part of 7F3874 Generator Group shown on Pages 178 and 178A

Only separate parts serviced. When complete Regulator is required order 9H6316 shown on Page 191

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



ATTACHMENTS

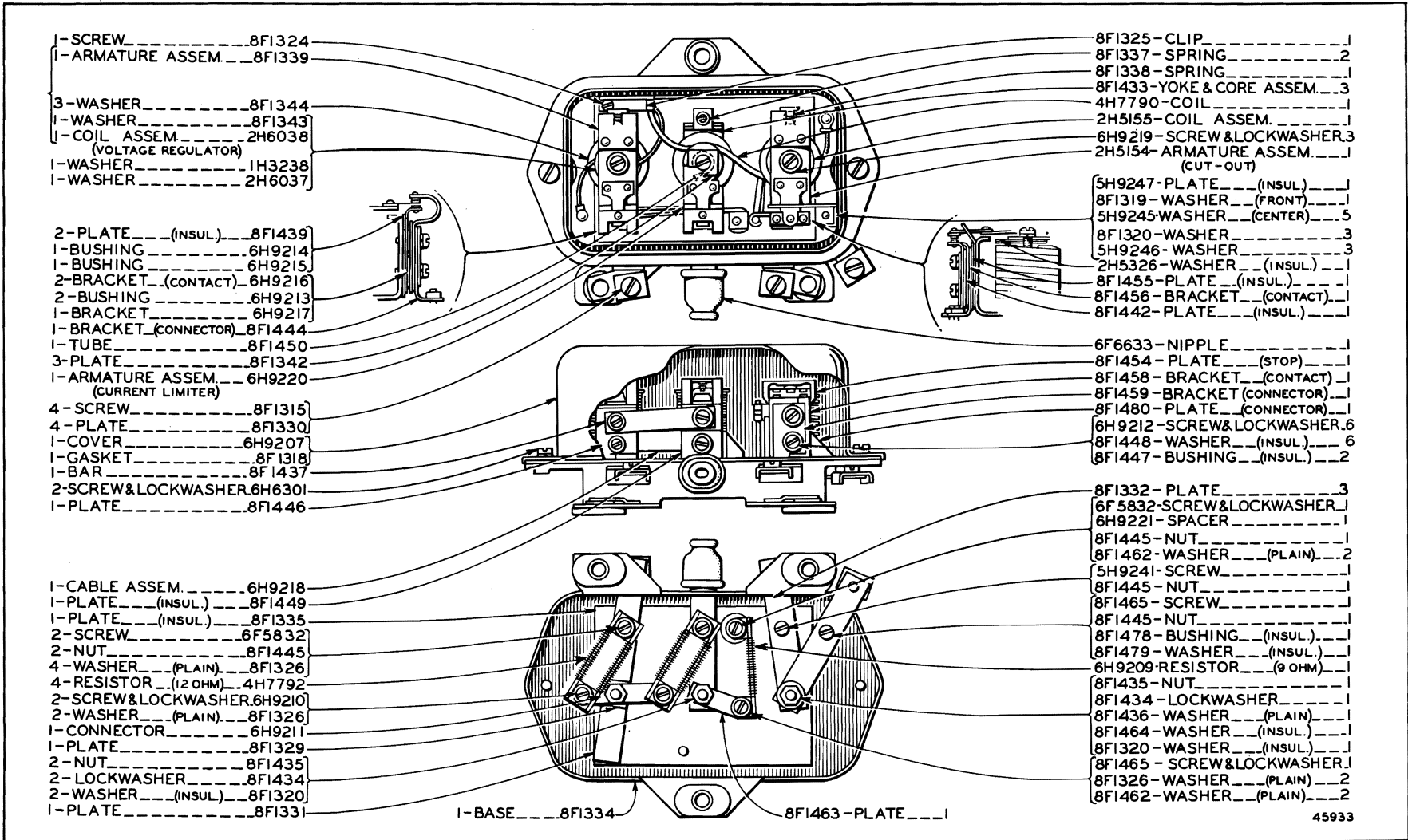
190A

7F4702 REGULATOR—6 Volt, 40 Ampere—Third Type

Part of 7F3874 Generator Group shown on Pages 178 and 178A

Only separate parts serviced. When complete Regulator is required order 9H6316 shown on Page 191

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



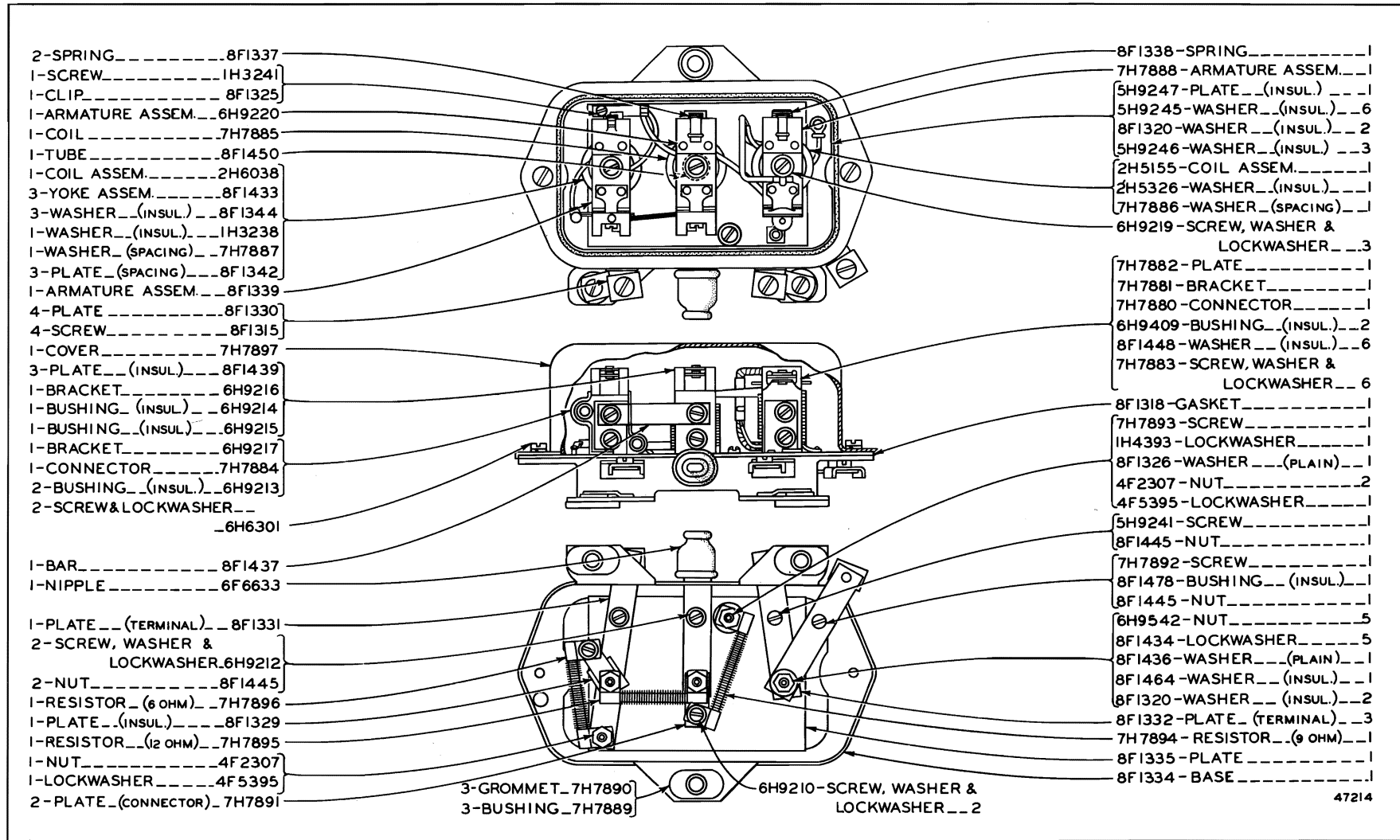
1908

"CATERPILLAR" D6 TRACTOR

6H9206 REGULATOR—6 Volt, 40 Ampere

Part of 7F3874 Generator Group shown on Page 178A

Only separate parts serviced. When complete Regulator is required order 9H6316 shown on Page 191

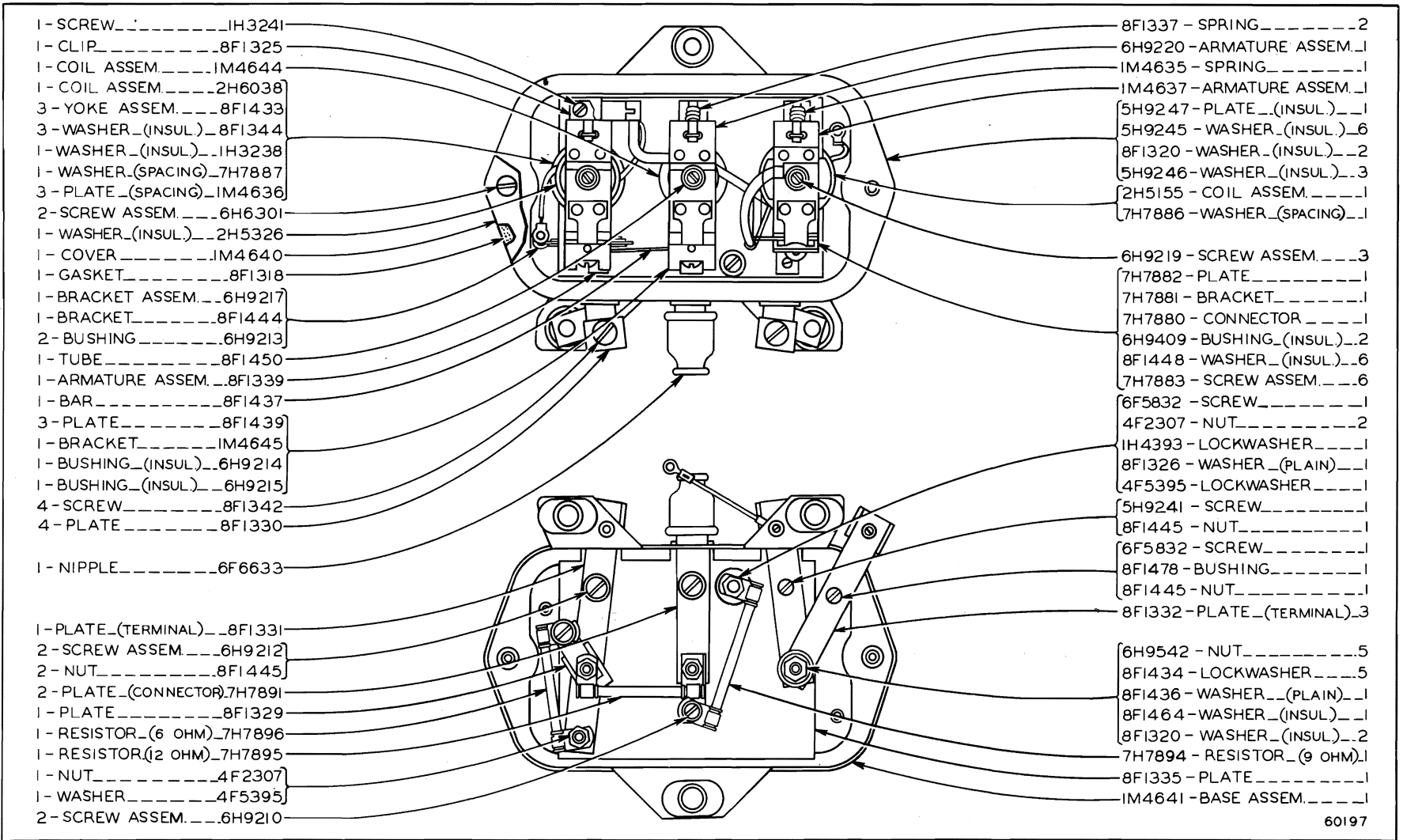


7H4150 REGULATOR—6 Volt, 40 Ampere

Part of 7F3874 Generator Group shown on Page 178B

Only separate parts serviced. When complete Regulator is required order 9H6316 shown on Page 191

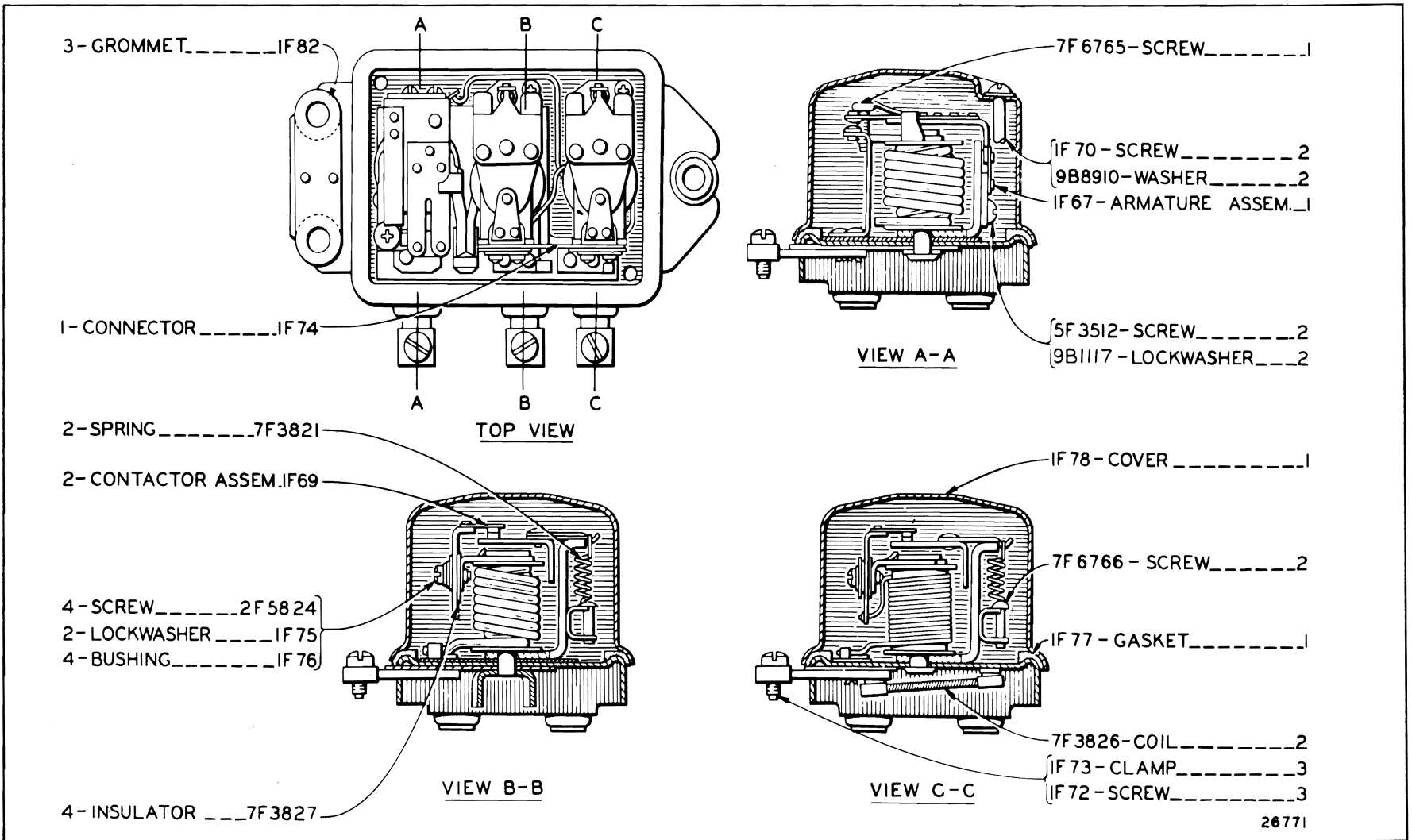
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



ATTACHMENTS

9H6316 REGULATOR—6 Volt, 40 Ampere
 Part of 7F3874 Generator Group shown on Page 178B

60197

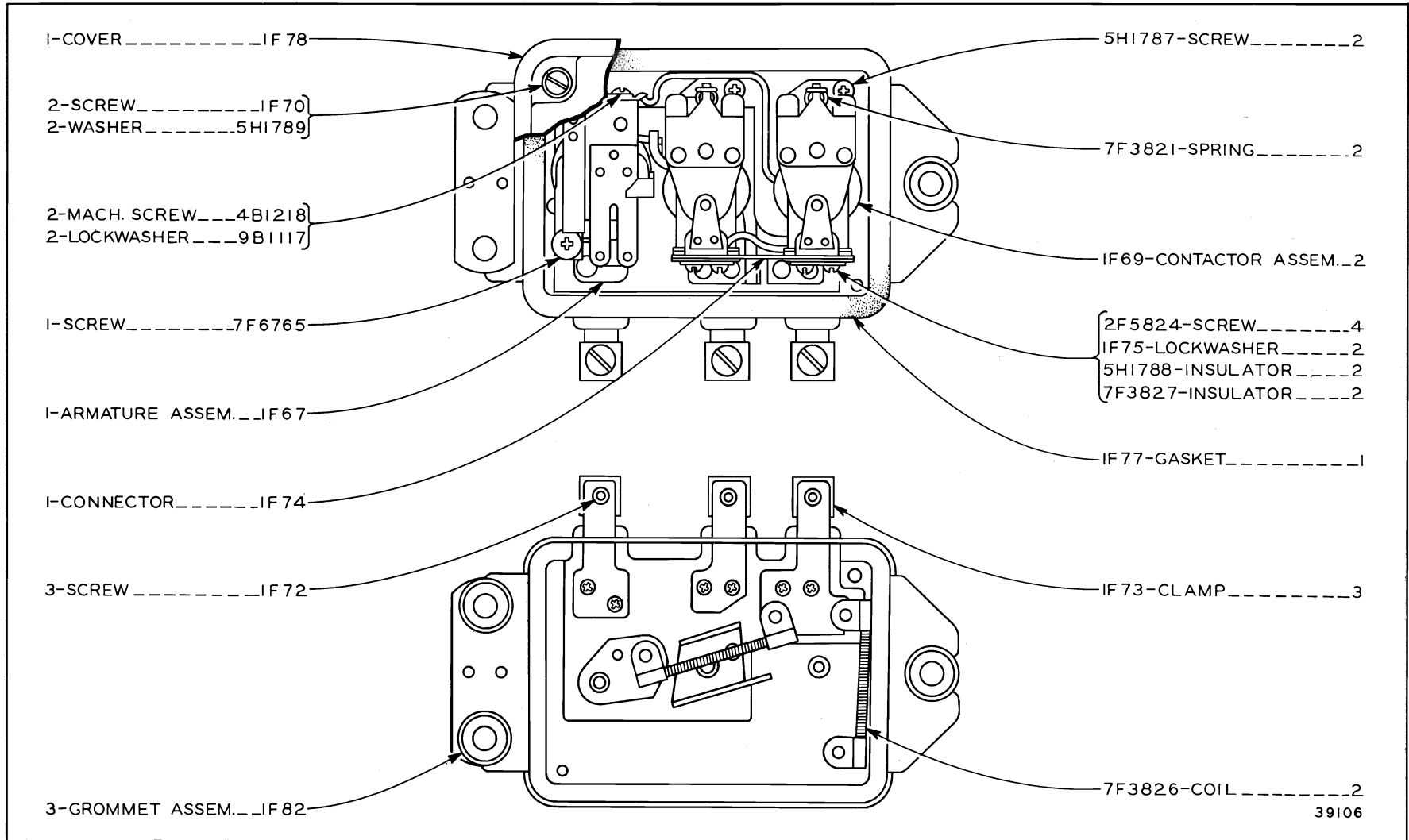


8F3335 REGULATOR—6 Volt, 19 Ampere

Part of 4F6969 Generator Group shown on Page 181

Only separate parts serviced. When complete Regulator is required order 7H842 shown on Page 194

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



1L3468 REGULATOR—6 Volt, 19 Ampere

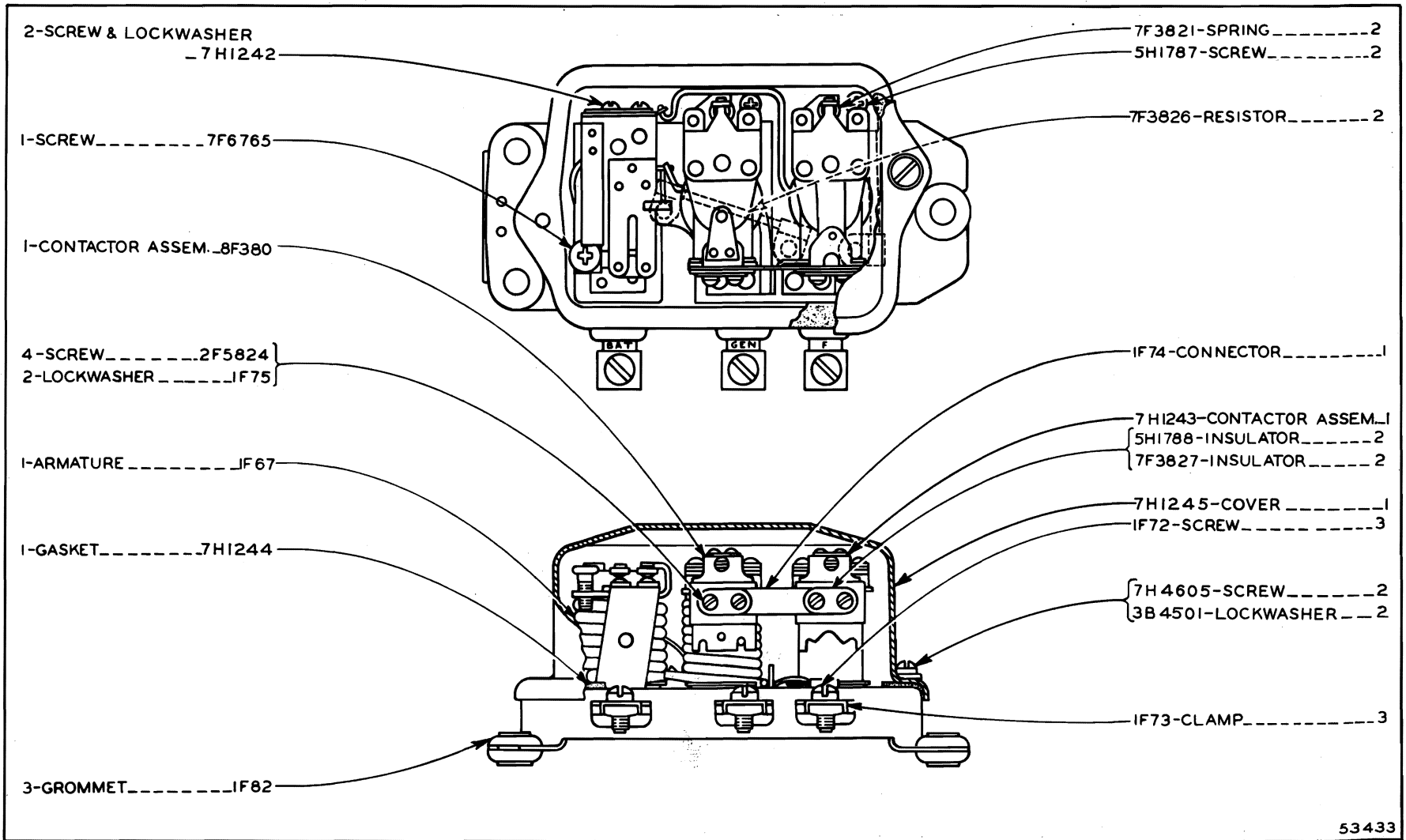
Part of 4F6969 Generator Group shown on Page 181

Only separate parts serviced. When complete Regulator is required order 7H842 shown on Page 194

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

194

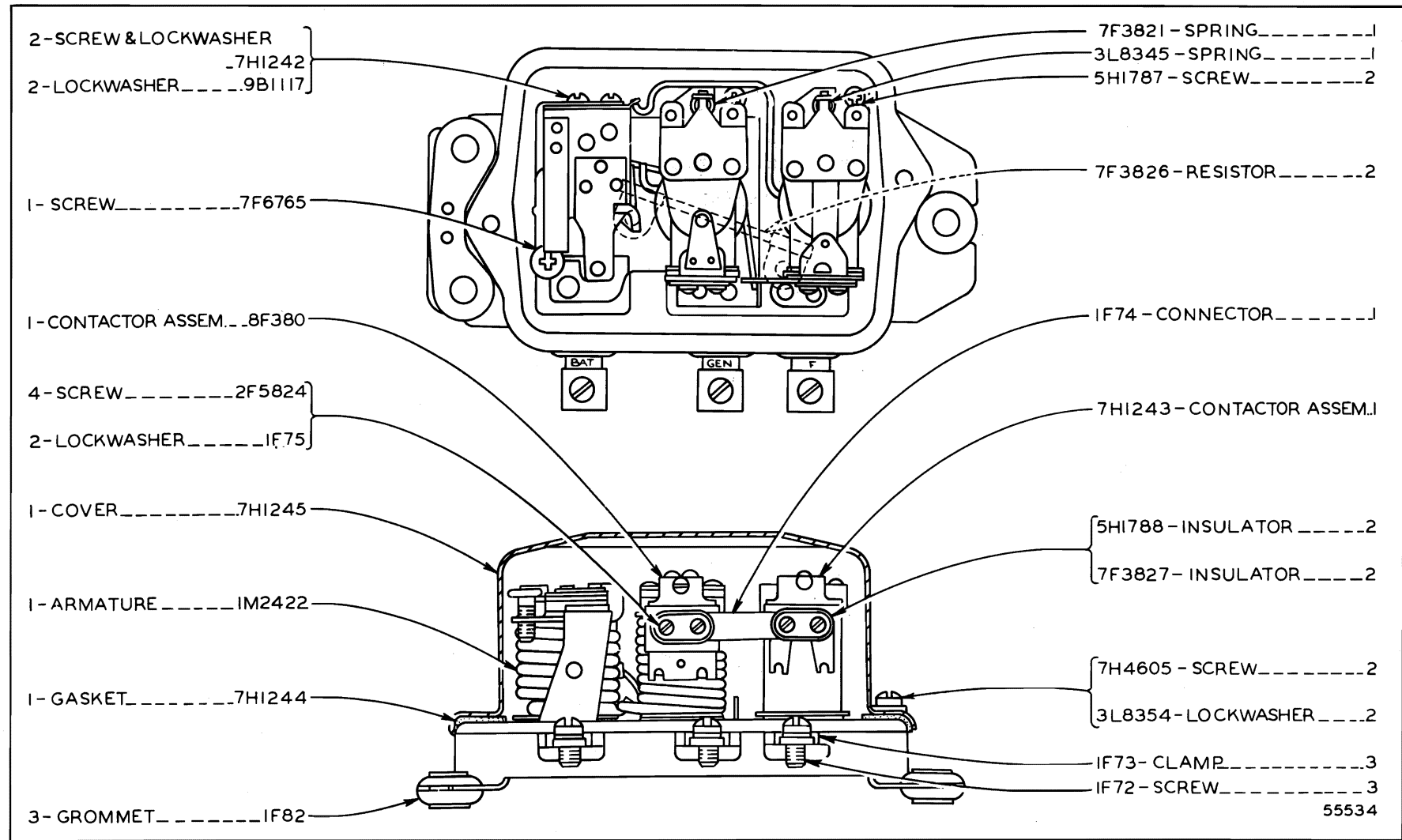
"CATERPILLAR" D6 TRACTOR



53433

7H842 REGULATOR—6 Volt, 19 Ampere
 Part of 4F6969 Generator Group shown on Page 181
 Only separate parts serviced. When complete Regulator is required order 1M2381

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



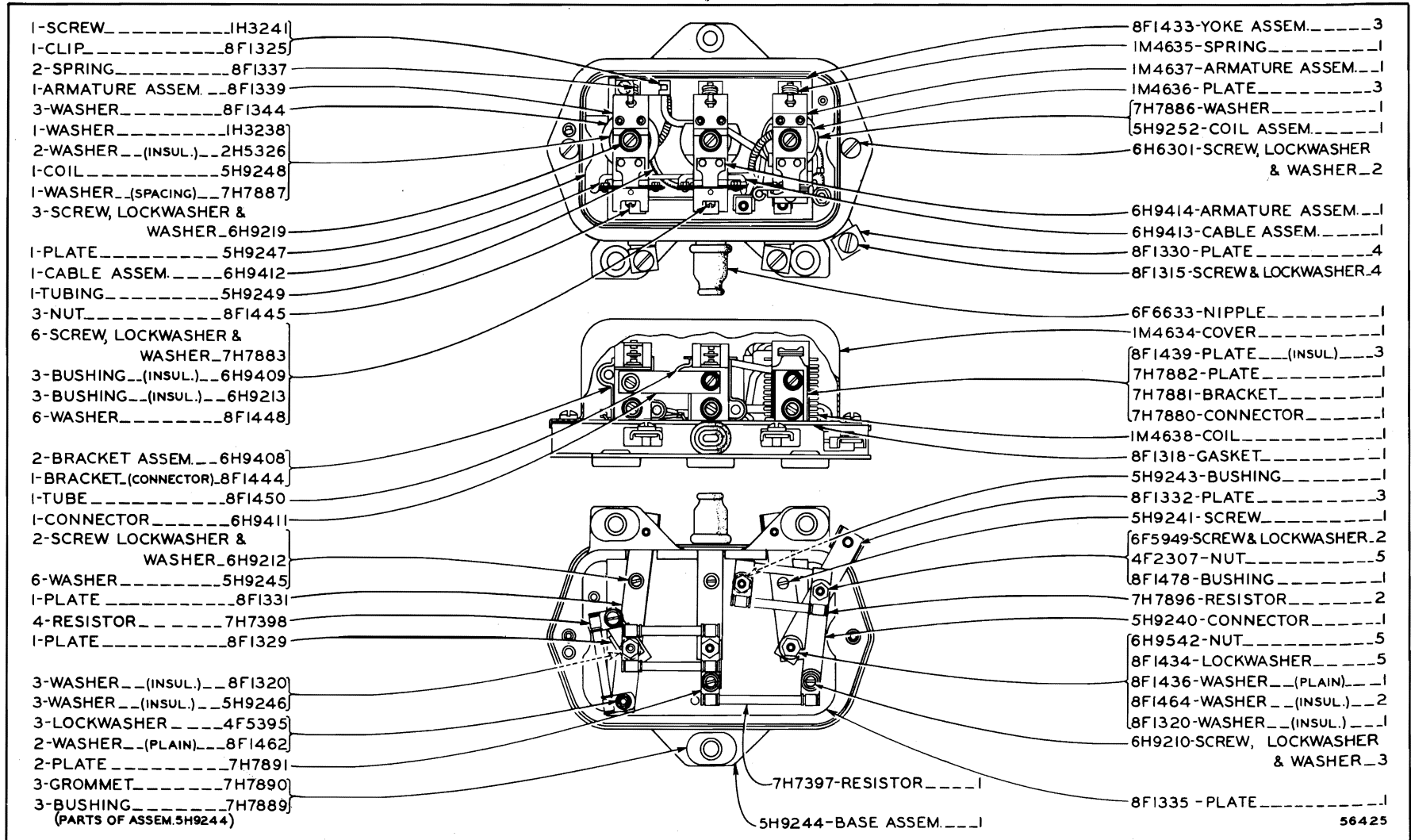
IM2381 REGULATOR—6 Volt, 19 Ampere
 Part of 4F6969 Generator Group shown on Page 180A

ATTACHMENTS

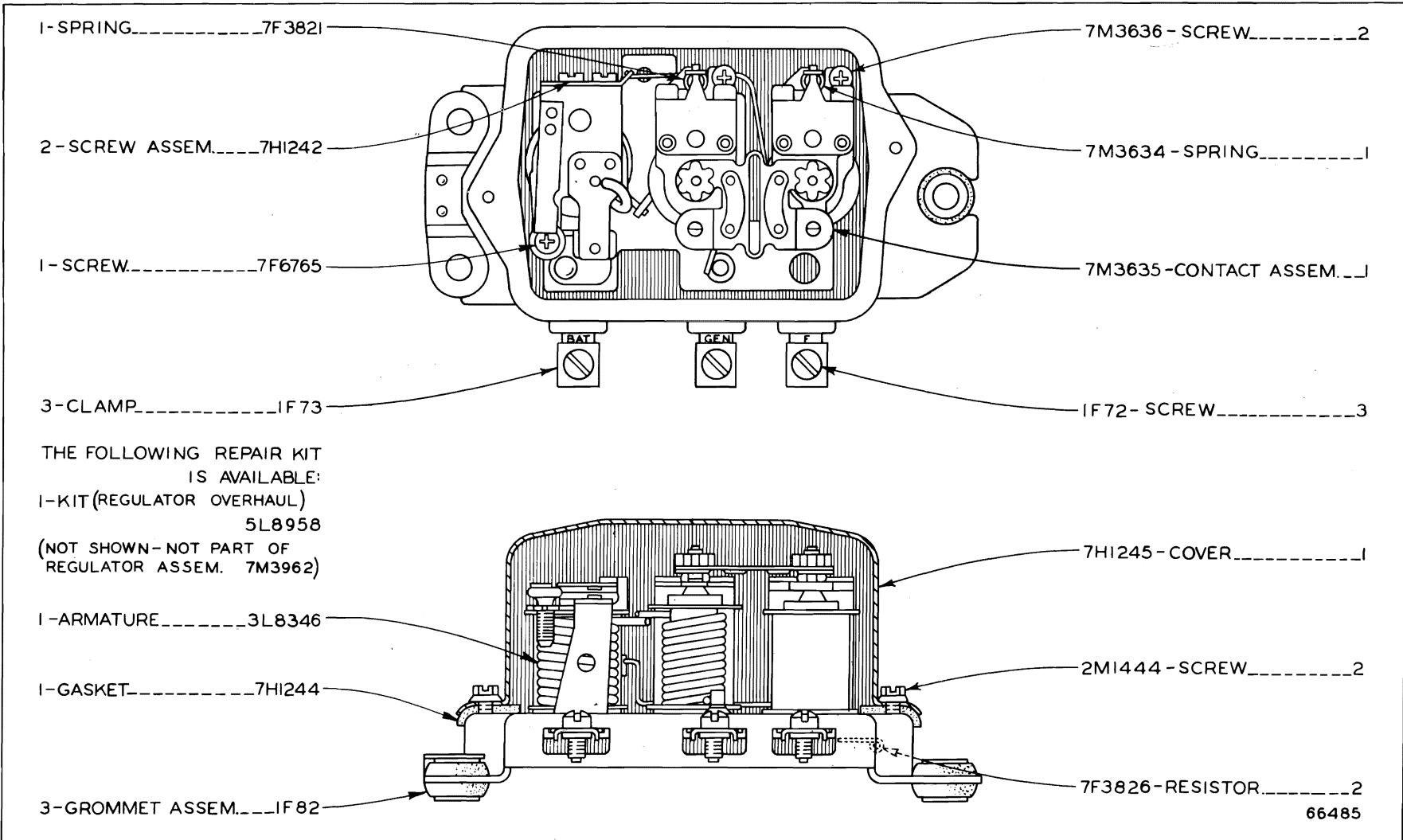
194A

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

194B "CATERPILLAR" D6 TRACTOR



9H6324 REGULATOR—24 Volt, 18 Ampere
 Part of 5H5388 Generator Group shown on Page 186

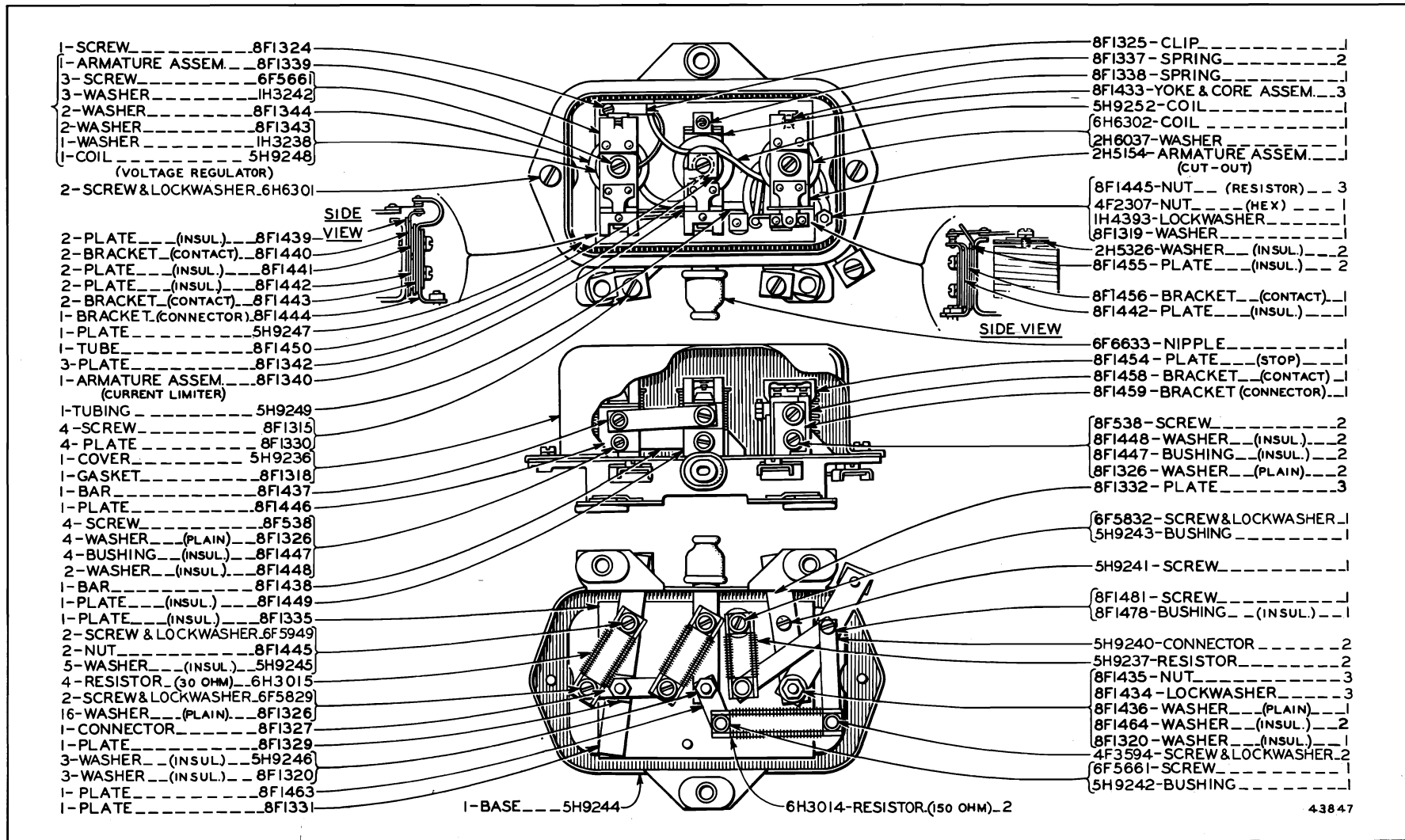


7M3962 REGULATOR ASSEMBLY—6 Volt, 20 Ampere—Replaces IM2381

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ATTACHMENTS

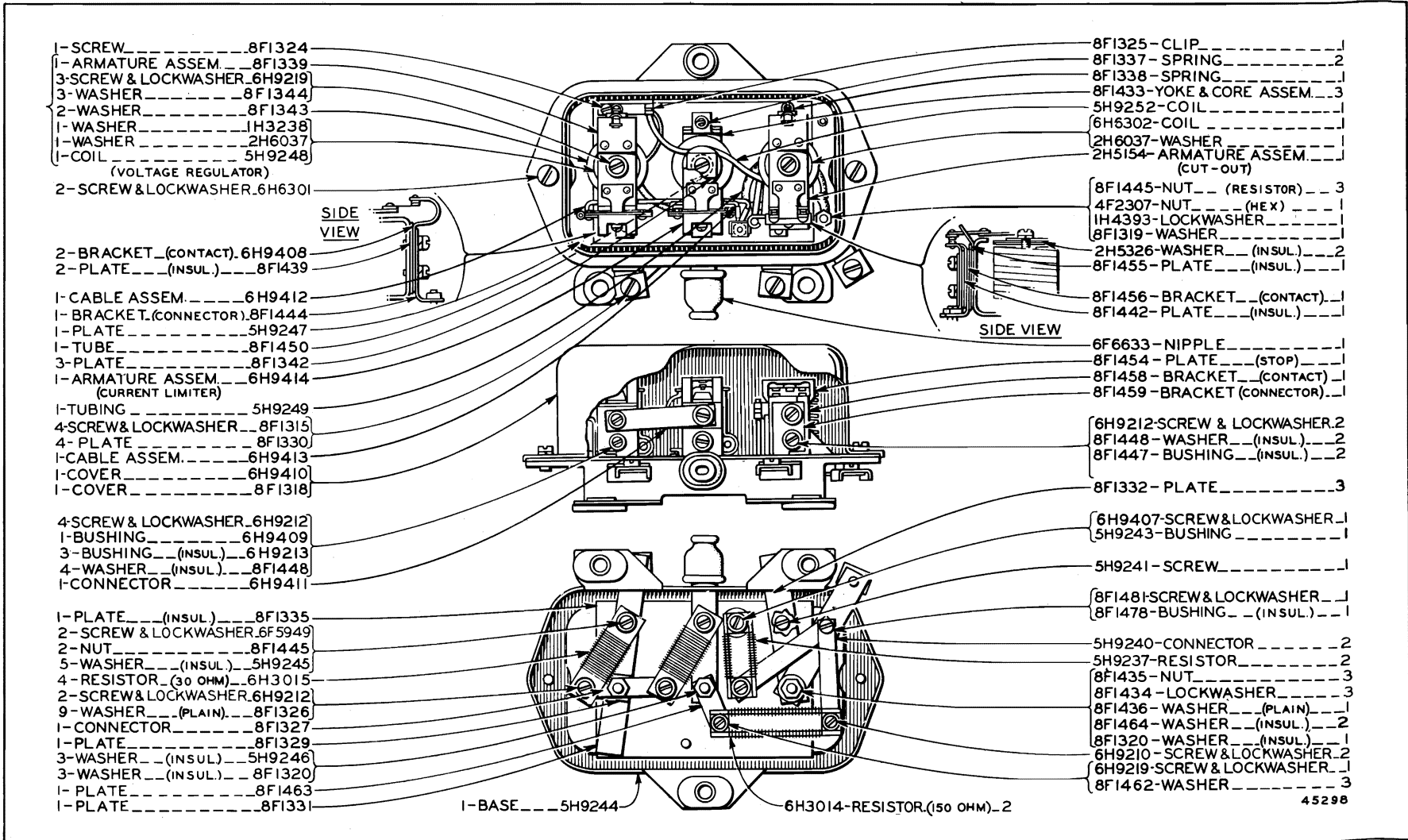
195



4H7946 REGULATOR—24 Volt, 18 Ampere

Part of 5H5388 Generator Group shown on Page 183

Only separate parts serviced. When complete Regulator is required order 7H4160 shown on Page 197

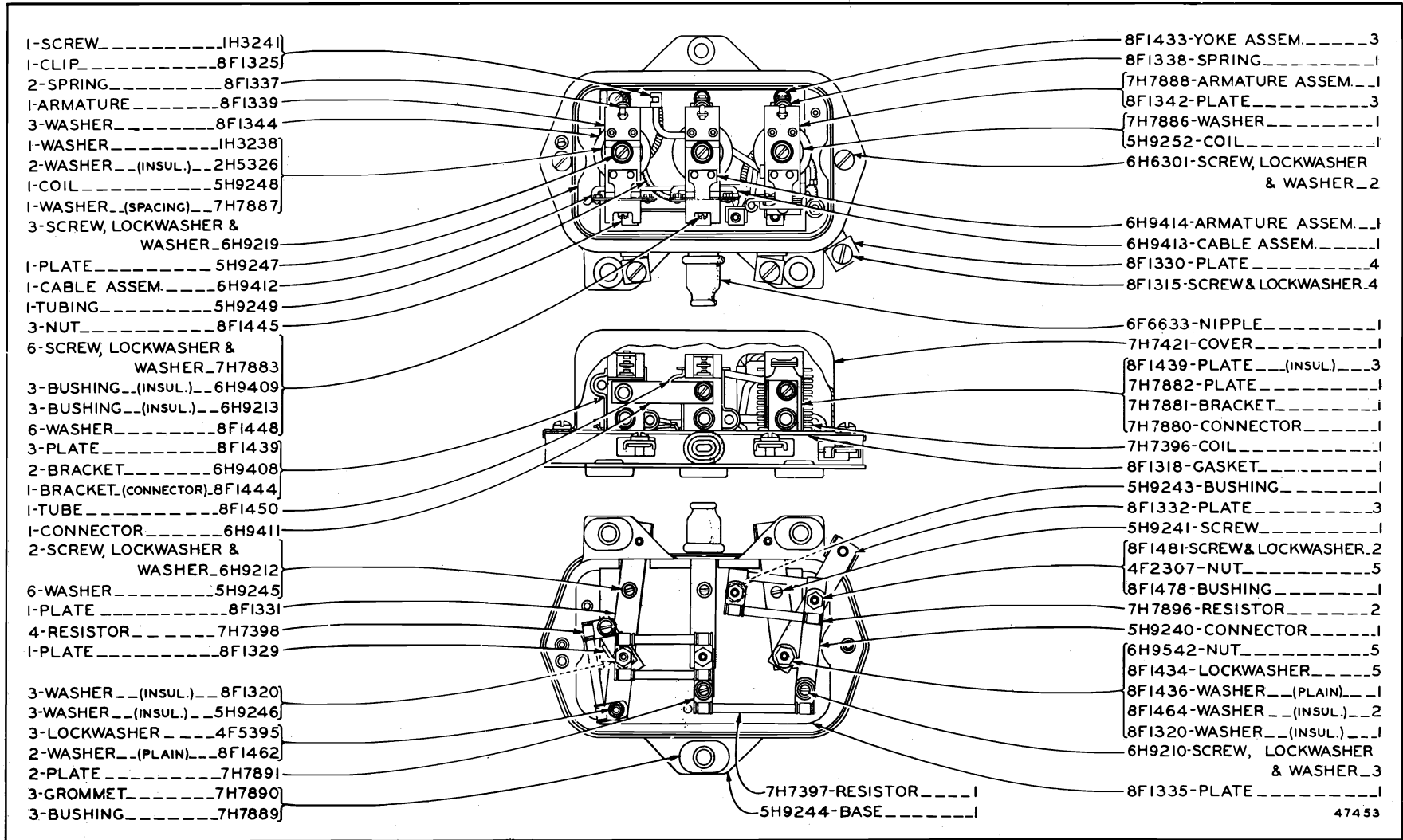


6H9406 REGULATOR ASSEMBLY—24 Volt, 18 Ampere

Part of 5H5388 Generator Group shown on Page 184

Only separate parts serviced. When complete Regulator is required order 7H4160

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

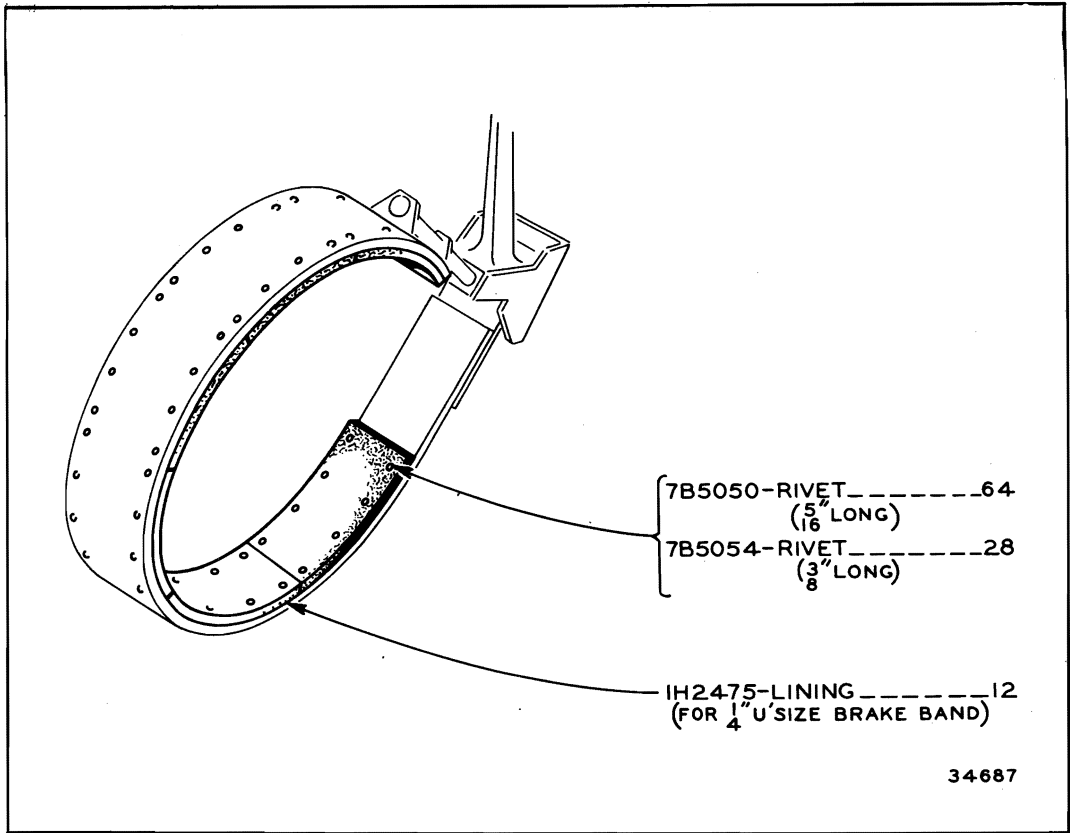


474 53

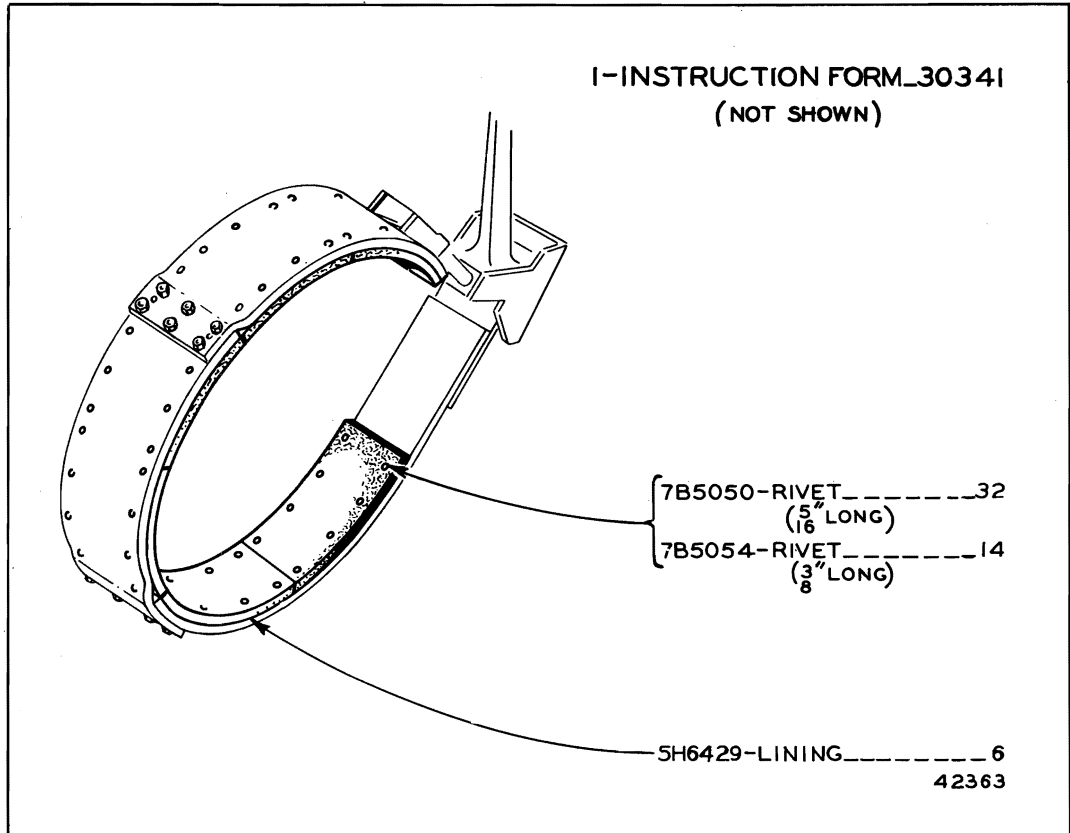
7H4160 REGULATOR—24 Volt, 18 Ampere

Part of 5H5388 Generator Group shown on Pages 185 and 186

Only separate parts serviced. When complete Regulator is required order 9H6324 shown on Page 194B



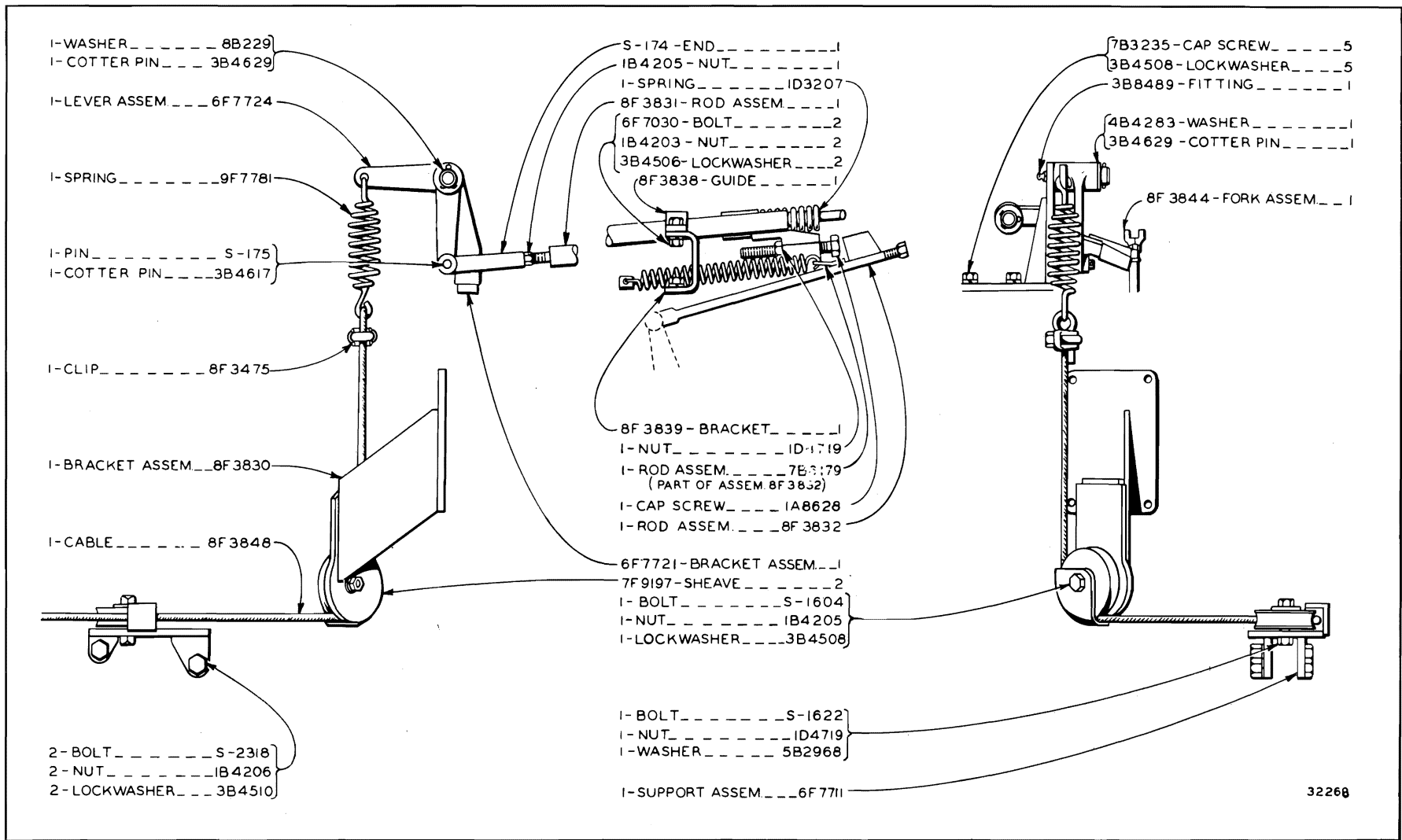
IH2474 BRAKE LINING GROUP—For Undersize Drum
Complete set of Linings and Rivets for two Brake Band Assemblies



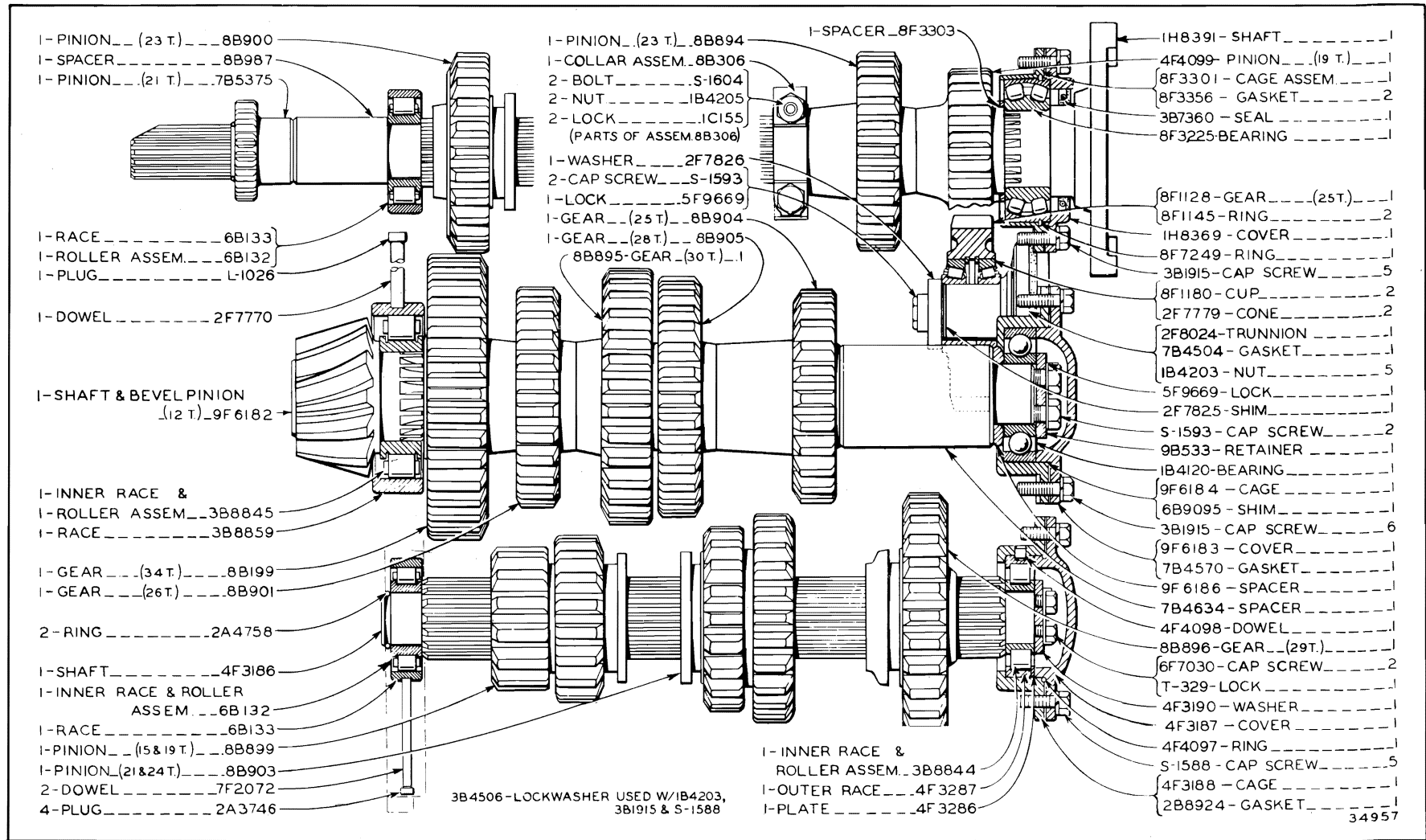
5H6430 BRAKE LINING GROUP—For Undersize Drum
Complete set of Linings and Rivets for one Brake Band Assembly

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

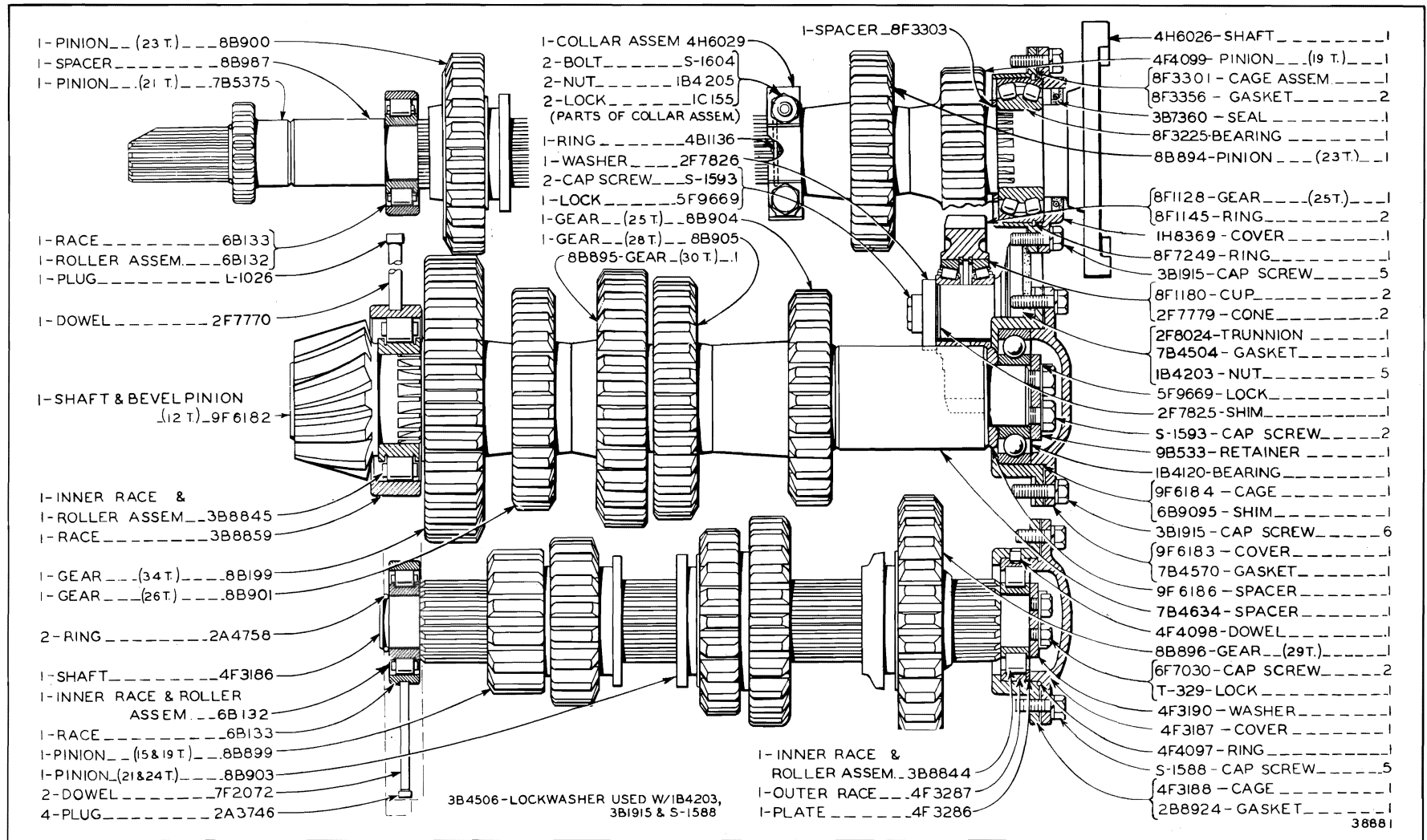
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



8F3829 FLYWHEEL CLUTCH KICK-OUT GROUP
 For use with Trailing Agricultural Implements



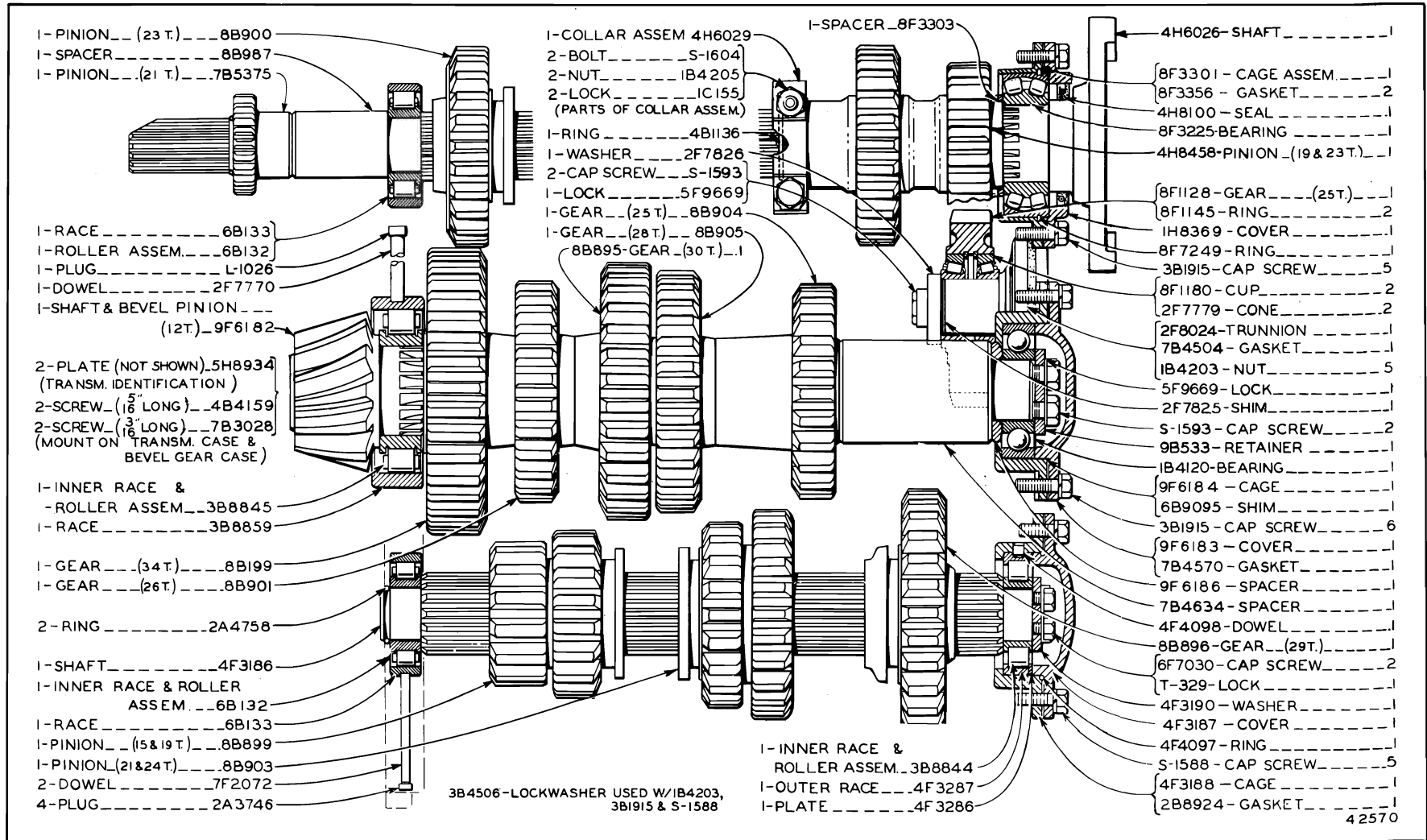
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



3H2600 TRANSMISSION GROUP—Optional—Second Type

Only separate parts serviced

Note: This Transmission provides the following speeds: (Forward) First—1.9, Second—2.8, Third—3.4, Fourth—4.3 and Fifth—6.0 M.P.H.; (Reverse) First—2.4, Second—3.4, Third—4.1 and Fourth—5.2 M.P.H.

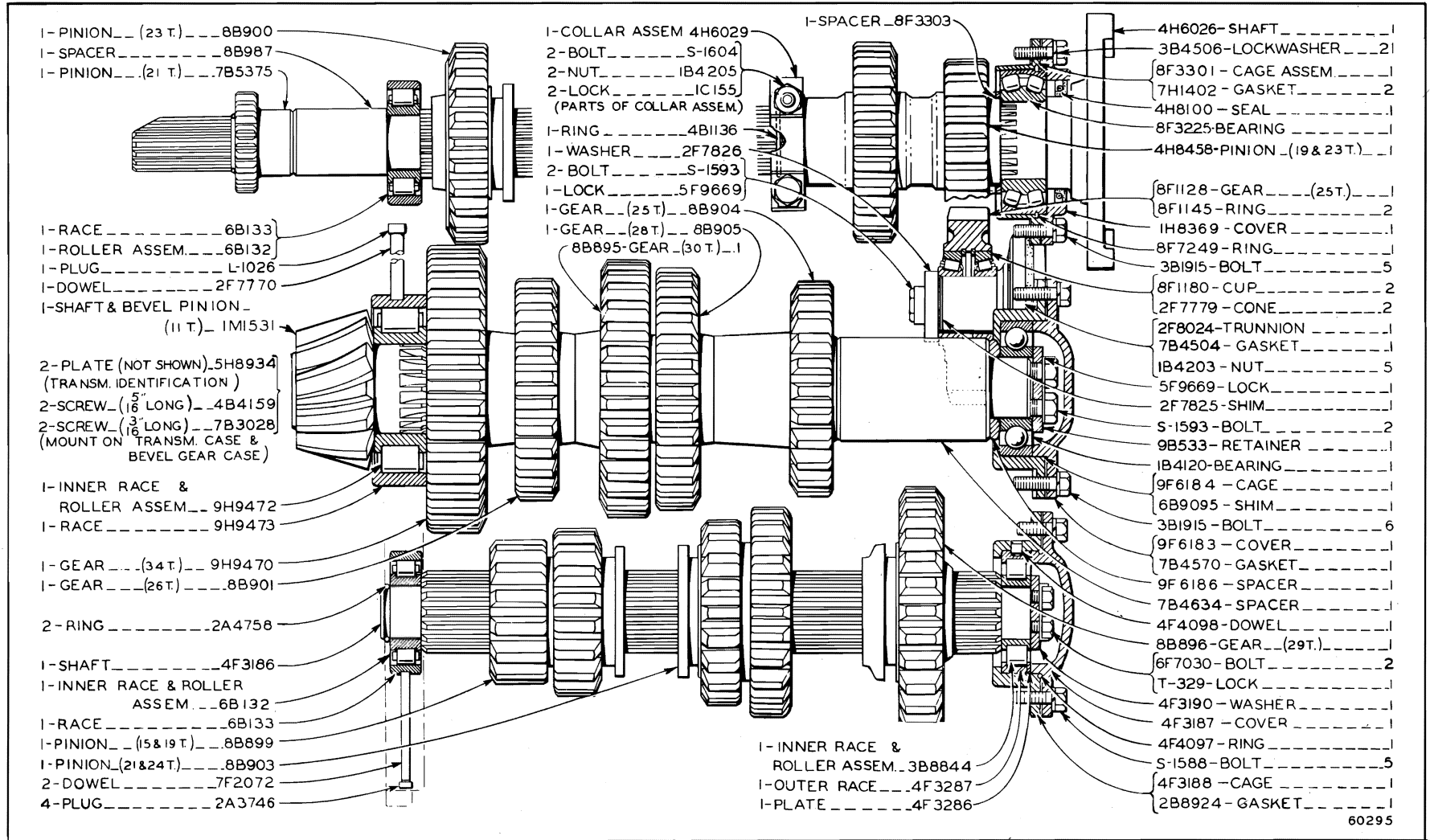


3H2600 TRANSMISSION GROUP—Optional—Third Type

Only separate parts serviced

Note: This Transmission provides the following speeds: (Forward) First—1.9, Second—2.8, Third—3.4, Fourth—4.3 and Fifth—6.0 M.P.H.; (Reverse) First—2.4, Second—3.4, Third—4.1 and Fourth—5.2 M.P.H.

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



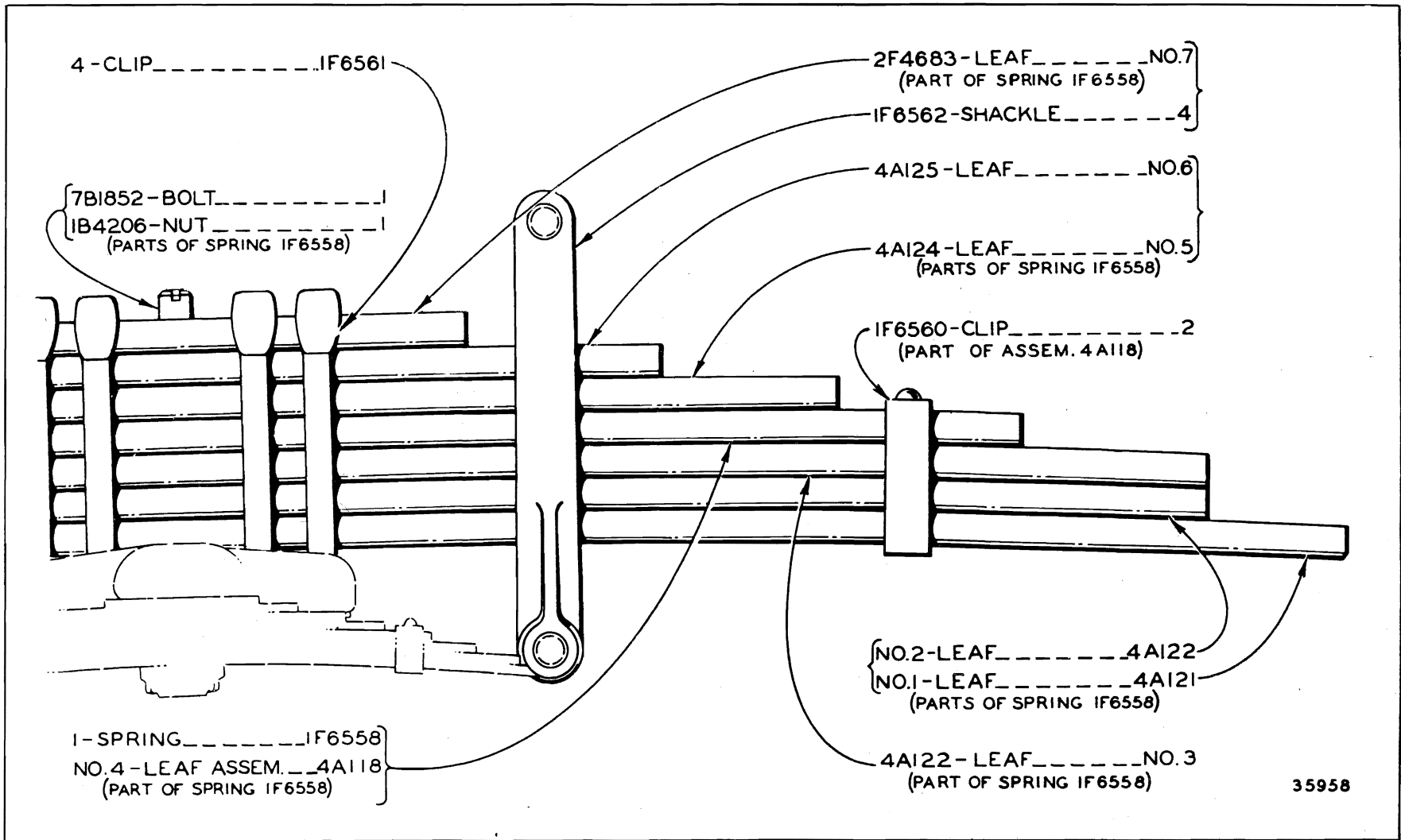
ATTACHMENTS

202A

60295



ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

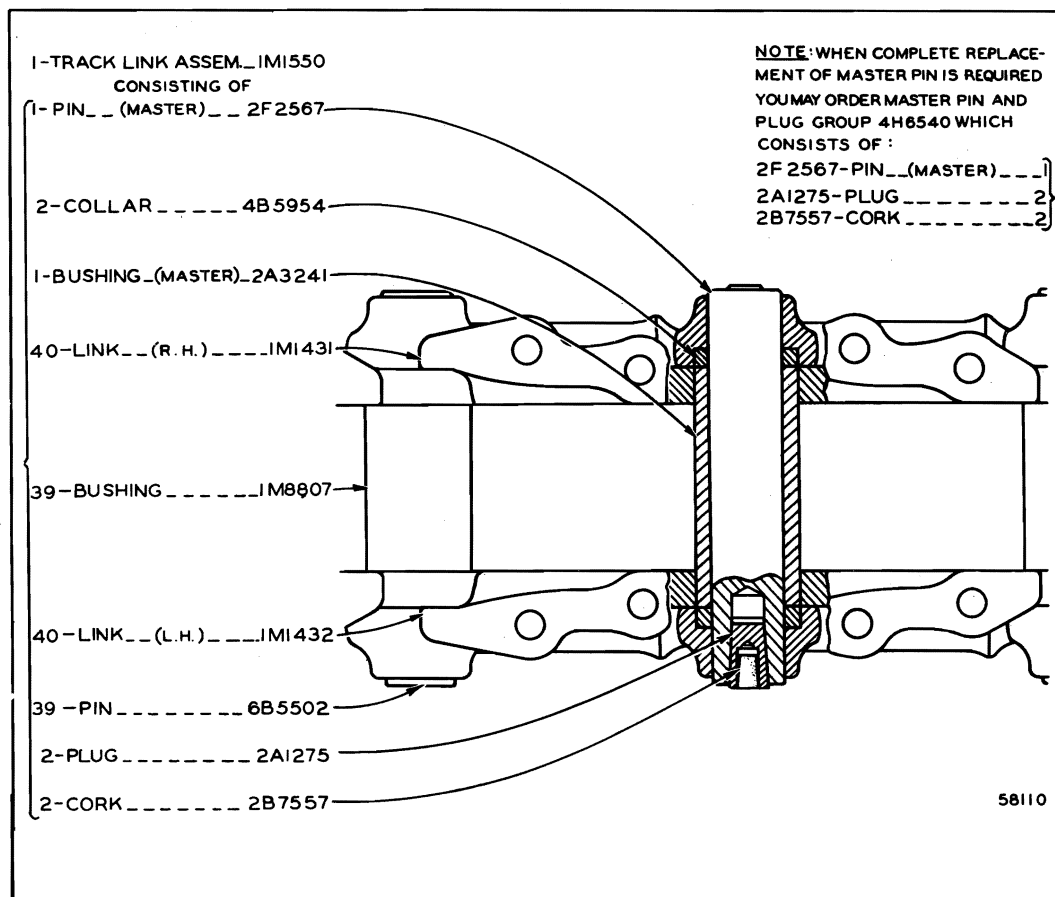


5F4200 EQUALIZER SPRING—Heavy Duty
 For use on Tractors equipped with Bulldozer or other front-mounted equipment

<p align="center">40 LINK—For use with 27" O.D. Front Idler 2F1487 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available</p>							
TRACK GROUP (2 Req'd.)		LINK ASSEMBLY		TRACK SHOE		SHOE BOLT	
Part No.	Description	Qty.	Part No.	Qty.	Part No.	Qty.	Part No.
1F3534	16" Grouser Shoe—H.T.	1	1F3931	40	3B248	160	2B9511
2F1848	16" Flat Shoe—H.T.	1	1F3931	40	2B7314	160	2F1009
4F1056	16" Skeleton Shoe—H.T.	1	1F3931	40	2B7448	160	2F1009
2F9221	16" Semi-Skeleton Snow Shoe—H.T.	1	1F3931	20 20	3B2958 3B2957	160	2F1009
1F7650	18" Grouser Shoe—H.T.	1	1F3931	40	3B247	160	2B9511
1F5856	20" Grouser Shoe—H.T.	1	1F3931	40	3B254	160	2F1009
4F1055	24" Grouser Shoe—H.T.	1	1F3931	40	3B249	160	2F1009
4F2258	Street Plate			80	3B325	160	S-1603
8B3146	Street Plate			40	3B325	80	S-1603
<p align="center">45 LINK—For use with 27" O.D. Front Idler and Seven Roller Track Roller Frame 6F148 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track is available</p>							
5F6548	16" Grouser Shoe—H.T.	1	3F5006	45	3B248	180	2F1009
5F6549	18" Grouser Shoe—H.T.	1	3F5006	45	3B247	180	2F1009
7F8679	18" Flat Center Shoe—H.T.	1	3F5006	45	7F4186	180	2F1009
2B9512 Nut (Used with 2B9511 & 2F1009 Bolts) 1B4205 Nut (Used with S-1603 Bolt) 3B4508 Lockwasher (Used with S-1603 Bolt) 3B4509 Lockwasher (Used with 2B9511 & 2F1009 Bolts) H.T.=Heat Treated Track Link Assembly parts are shown with Standard Track							

TRACK GROUPS

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



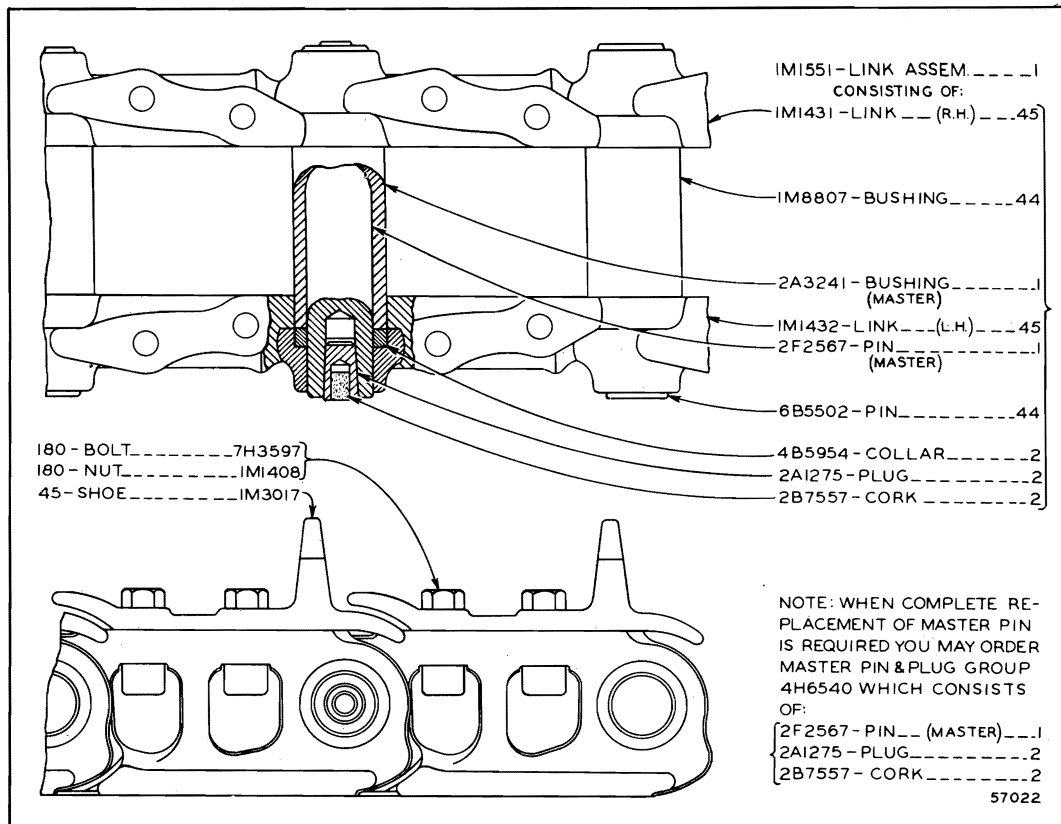
Name	Complete Track Group (Hardware Included) 2 Req'd. per Tractor	SHOE (40 REQ'D. FOR ONE TRACK)
16" Grouser Shoe	IM1614	IM3017
16" Skeleton Shoe	IM8616	IM3022
16" Semi-Skeleton Snow	IM8609	IM8610 (D.S.—20 Req'd.) IM8611 (S.S.—20 Req'd.)
18" Semi-Skeleton Snow	IM1621	IM3018 (D.S.—20 Req'd.) IM3019 (S.S.—20 Req'd.)
18" Grouser Shoe	IM1620	IM3021
20" Grouser Shoe	IM4444	IM4440
24" Grouser Shoe	IM4443	IM4441

7H3597 Track Shoe Bolt—160 Req'd. for One Track
 IM1408 Nut (Used with 7H3597)
 S.S. = Single Spike D.S. = Double Spike

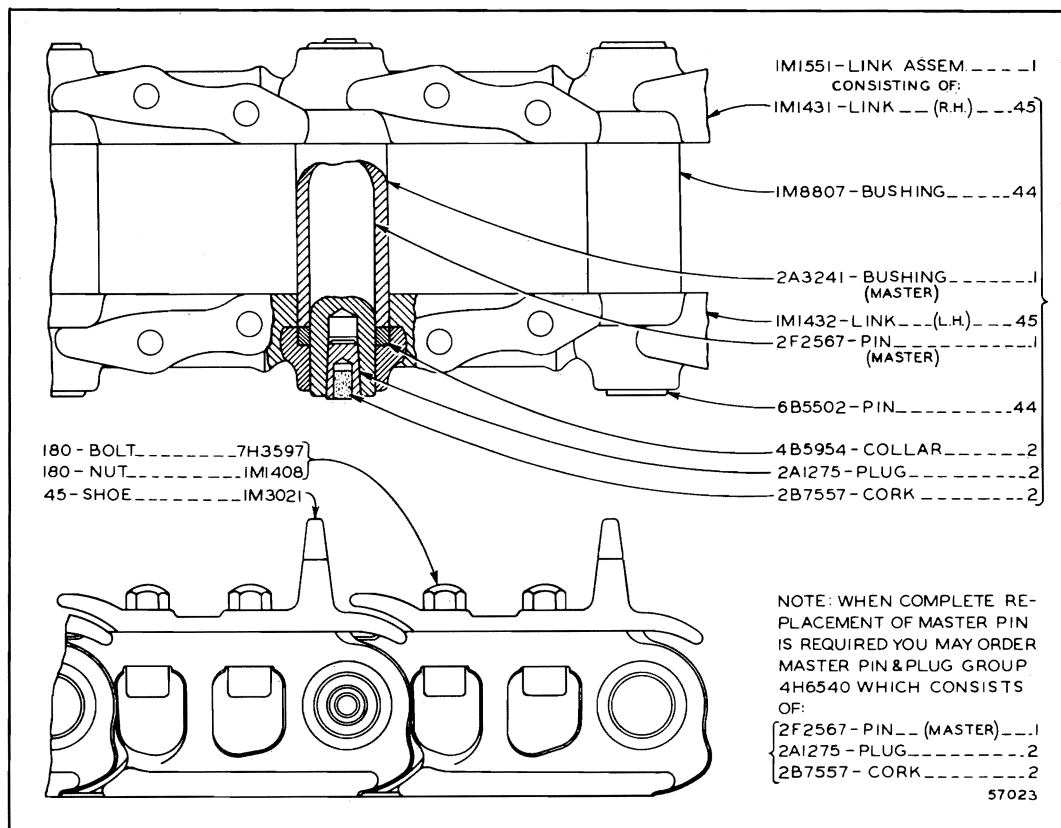
TRACK GROUPS—2 Required

Note: 1M9022 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

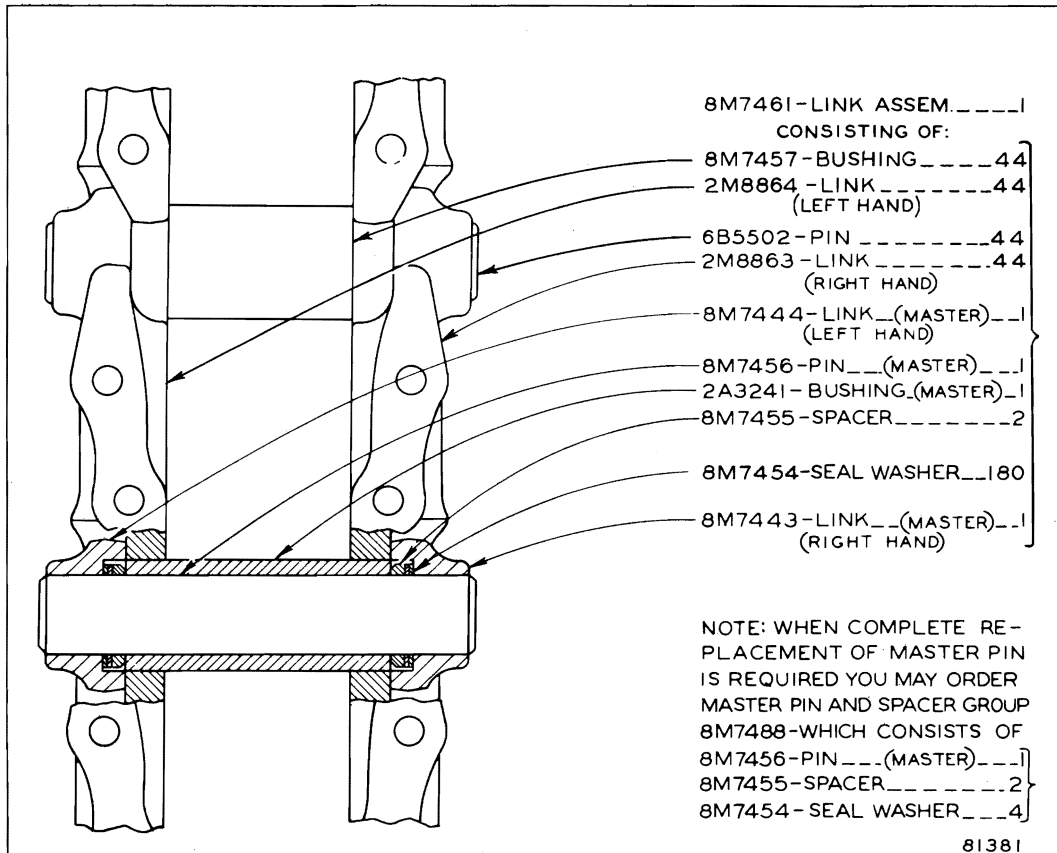


IM1592 TRACK GROUP—16" Grouser Shoe—2 Groups Required



IM1600 TRACK GROUP—18" Grouser Shoe—2 Groups Required

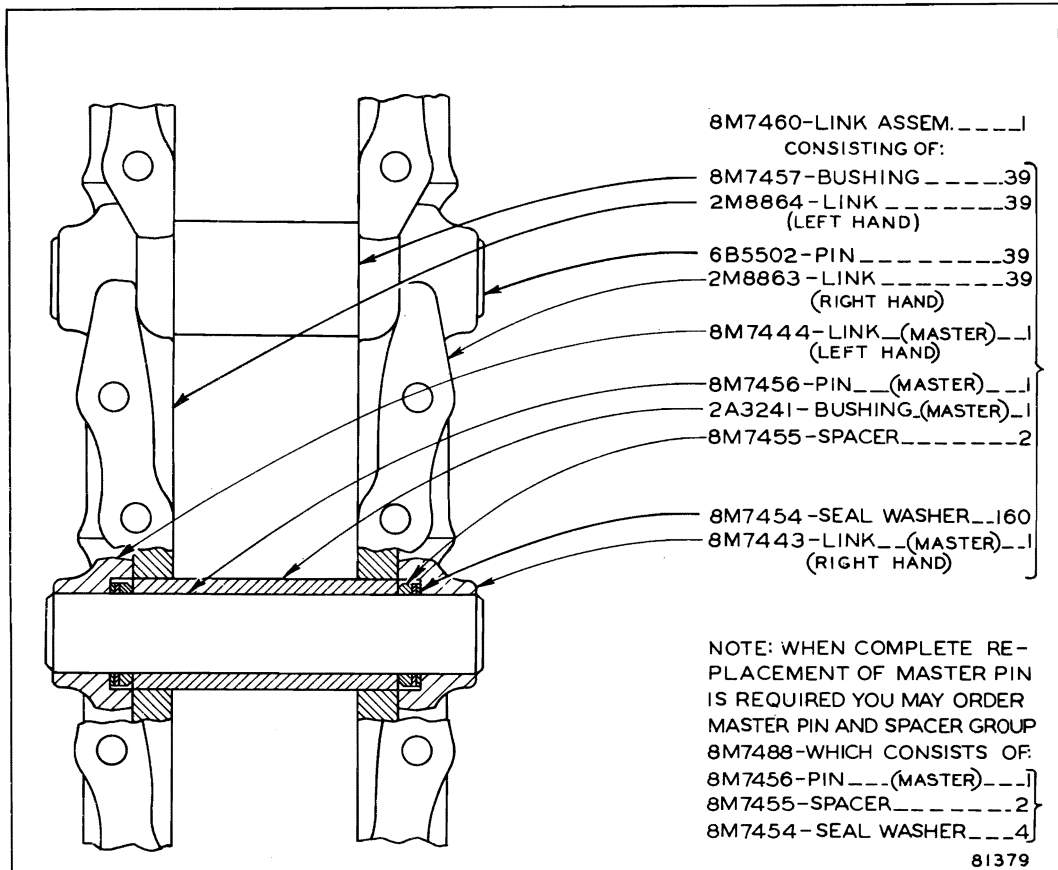
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



NAME	SHOE (45 Required For One Track)	COMPLETE TRACK GROUP (Hardware Included) 2 Required per Tractor
16" Grouser Shoe	IM3017	8M7481
18" Flat Center Shoe	IM3015	8M7482
18" Grouser Shoe	IM3021	8M7483
18" Flat Shoe	IM3014	8M7479
18" Three Grouser Shoe	IM3028	8M7480

NOTE: 7H3597 Track Shoe Bolt—180 Required for One Track
 IM1408 Nut—Used with 7H3597

TRACK GROUPS—2 Groups Required
 For use with Large Outside Diameter Front Idler and Seven Roller Frame
 Note: 8M7487 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available



NAME	SHOE (40 Required For One Track)	COMPLETE TRACK GROUP (Hardware Included) 2 Required per Tractor
16" Grouser Shoe	1M3017	8M7472
16" Semi-Skeleton Shoe	1M8610—D.S.—20 Req'd. 1M8611—S.S.—20 Req'd.	8M7478
18" Grouser Shoe	1M3021	8M7473
18" Grouser Shoe— Center Punched	4M2475	8M7477
18" Semi-Skeleton Shoe	1M3018—D.S.—20 Req'd. 1M3019—S.S.—20 Req'd.	8M7474
20" Grouser Shoe	1M4440	8M7476
24" Grouser Shoe	1M4441	8M7475

NOTE: 7H3597 Track Shoe Bolt—160 Required for One Track
 1M1408 Nut—Used with 7H3597
 S.S.—Single Spike D.S.—Double Spike

TRACK GROUPS—2 Groups Required

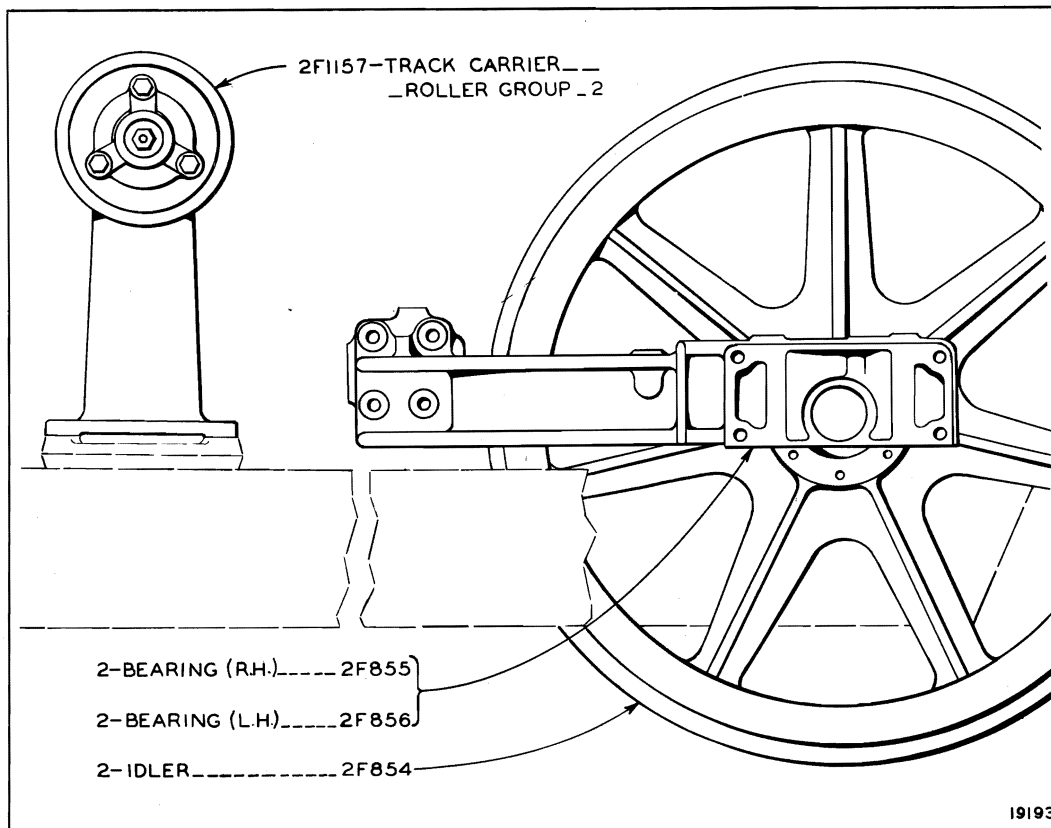
For use with Large Outside Diameter Front Idler

Note: 8M7486 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

40 Link—For use with 27" O.D. Front Idler Note: 2F1487 Track Pin and Bushing Group, Consisting of Complete set of Pins and Bushings for One Track, is available							
TRACK GROUP (2 Req'd.)		LINK ASSEM.		TRACK SHOE		SHOE BOLT	
Part No.	Description	Qty.	Part No.	Qty.	Part No.	Qty.	Part No.
5H8884	16" Grouser Shoe—H.T.	1	5H8788	40	3B248	160	2F1009
5H8878	16" Grouser Shoe—H.T.	1	5H8788	40	2B7448	160	2F1009
5H8877	16" Semi-Skeleton Snow shoe—H.T.	1	5H8788	20	3B2957	160	2F1009
				20	3B2958		
5H8882	18" Grouser Shoe—H.T.	1	5H8788	40	3B247	160	2F1009
5H8883	20" Grouser Shoe—H.T.	1	5H8788	40	3B254	160	2F1009
5H8881	24" Grouser Shoe—H.T.	1	5H8788	40	3B249	160	2F1009
4F2258	Street Plate			80	3B325	160	S-1603
8B3146	Street Plate (For Alternate Shoes)			40	3B325	80	S-1603
2B9512	Nut (Used with 2F1009 Bolt)						
45 Link—For use with 27" O.D. Front Idler and Seven Roller Frame Note: 6F148 Track Pin and Bushing Group, consisting of a Complete set of Pins and Bushings for one Track, is available							
5H8871	16" Grouser Shoe—H.T.	1	5H8789	45	3B248	180	2F1009
5H8870	18" Grouser Shoe—H.T.	1	5H8789	45	3B247	180	2F1009
5H8872	18" Grouser Shoe—H.T.	1	5H8789	45	7F4186	180	2F1009
2B9512	Nut (Used with 2F1009 Bolt)						

TRACK GROUPS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



2F857 FRONT IDLER GROUP—27" Outside Diameter

For use on Oscillating Frames

2F1157 Track Carrier Roller Group parts are shown on Page 212

5H1520 Attachments Arrangement

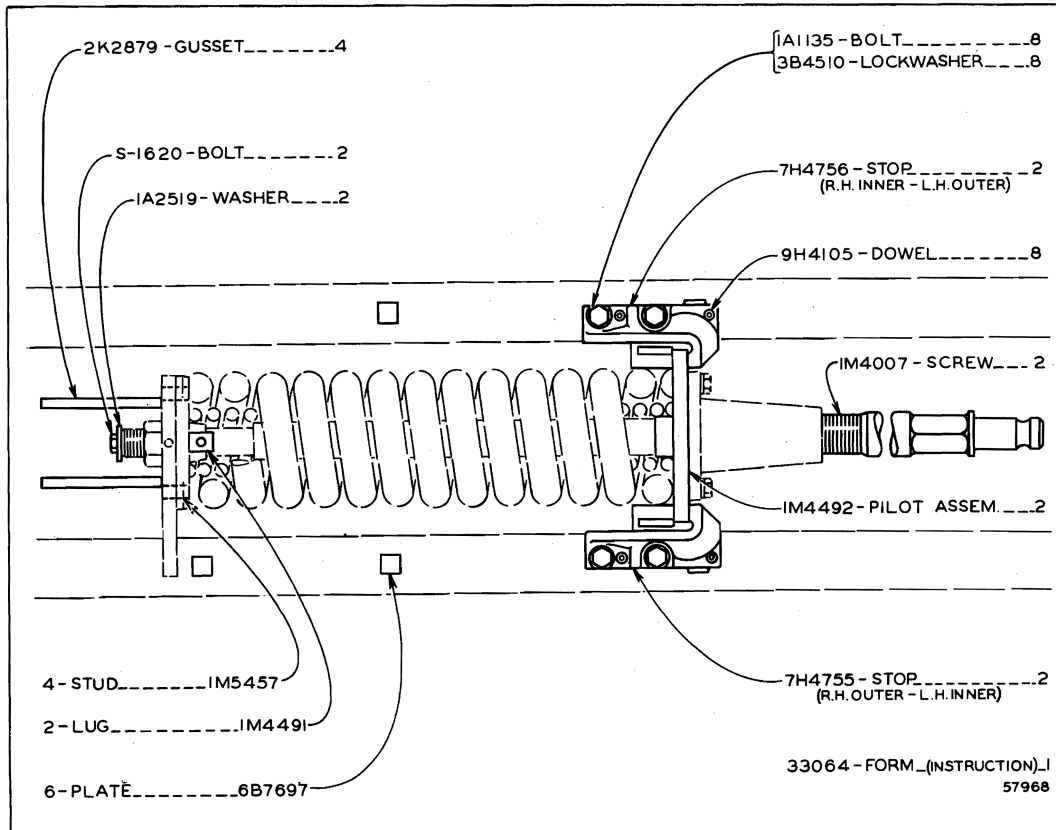
Part of 5H1519 Special Tractor Arrangement
for MD6 Pipelayer

Consists of:

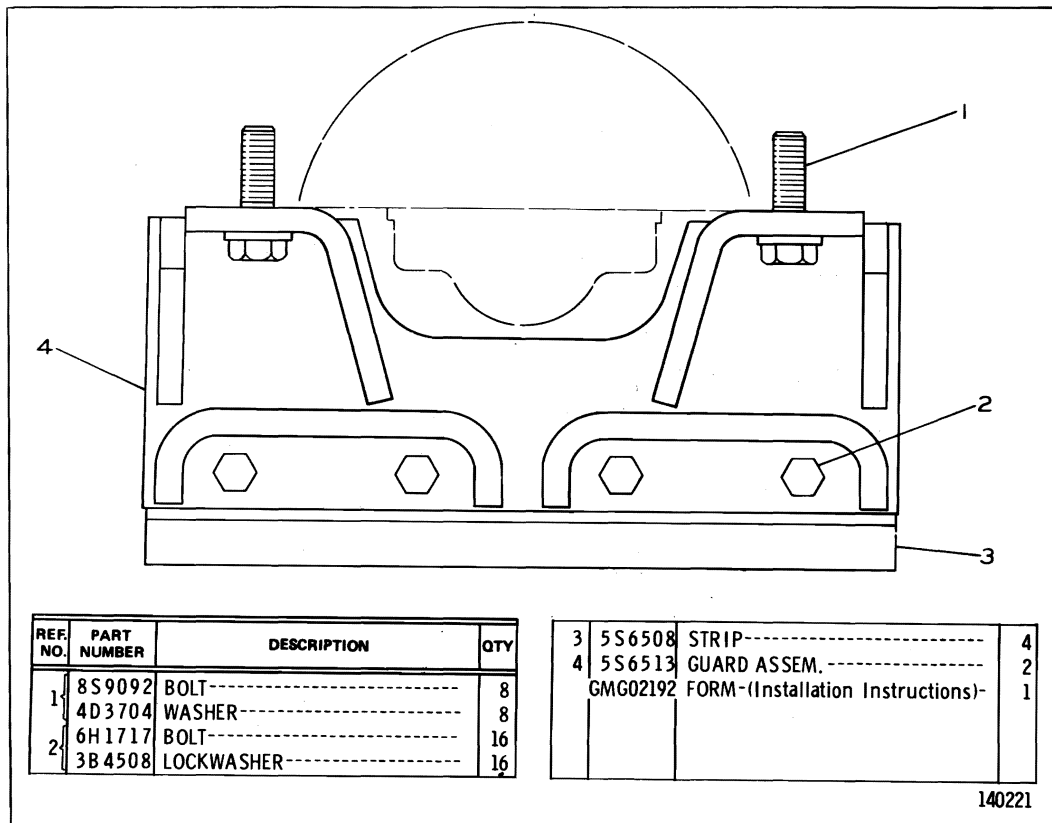
1	7B4464	Front Pull Hook Group.....	Page 136
1	4F7648	Track Roller Frame Group.....	Page 209
1	5H86	Drawbar Group	Page 207
1	5H826	Crankcase Guard Group.....	Page 207
2	2B2695	Cap Screw—Manifold Air Heater Cover	
2	3B4505	Lockwasher—5/16"	
4	3B4508	Lockwasher—1/2"	
1	7B4948	Cover—Manifold Air Heater	
1	5F7896	Pipe—Air Cleaner	
1	6F5902	Bracket—Instrument Panel	
1	6F6958	Tube—Lub. Oil Pressure Gauge	
1	1H2678	Transfer—CAT	
1	3H4012	Transfer—CAT	
5	3H8554	Transfer—MD6	
5	3H8563	Transfer—Pipelayer	
4	S-1603	Bolt—Air Cleaner to Pipe	

5H1520 ATTACHMENTS ARRANGEMENT

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



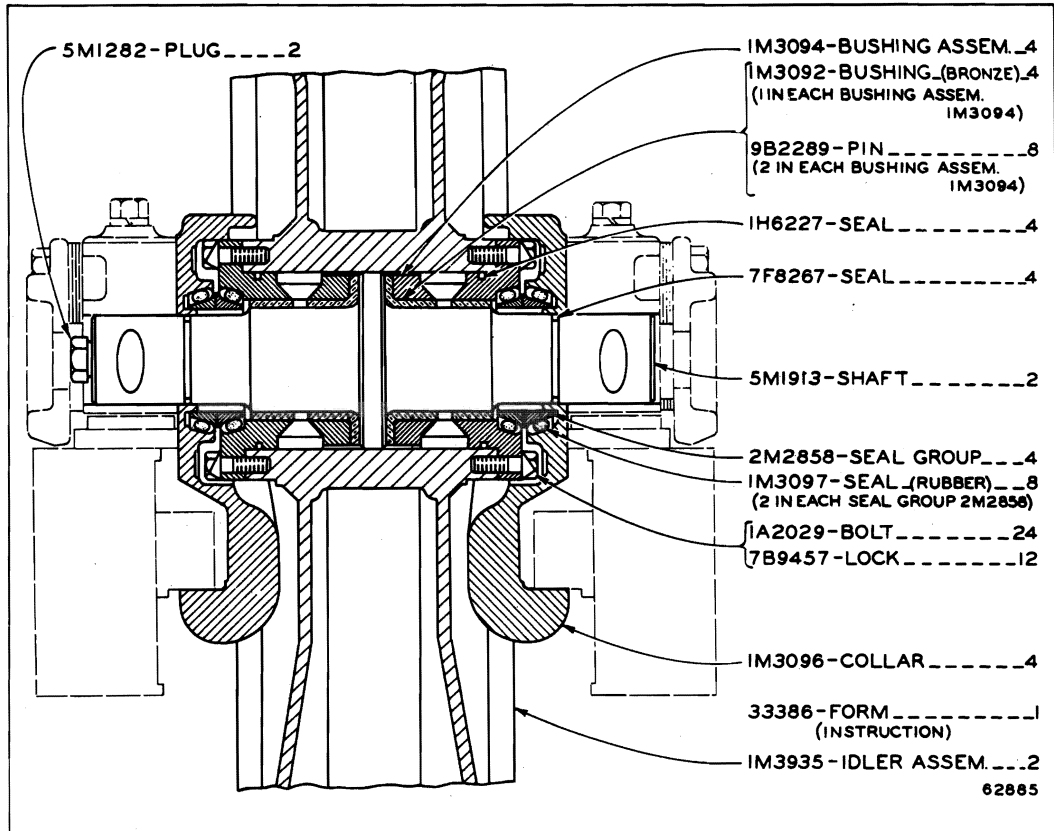
1M4496 RECOIL SPRING STOP GROUP—Top View
Serial No. 9U13263 to 9U28327 inclusive



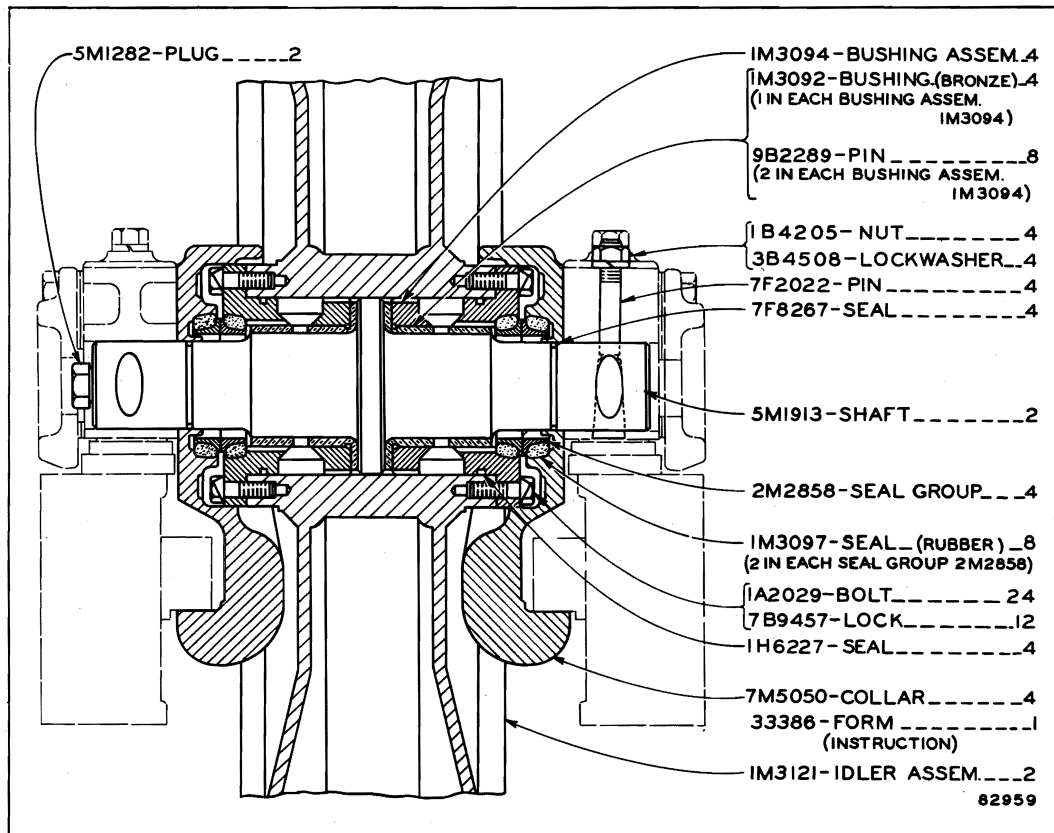
5S6519 TRACK GUIDING GUARD GROUP (Center)

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

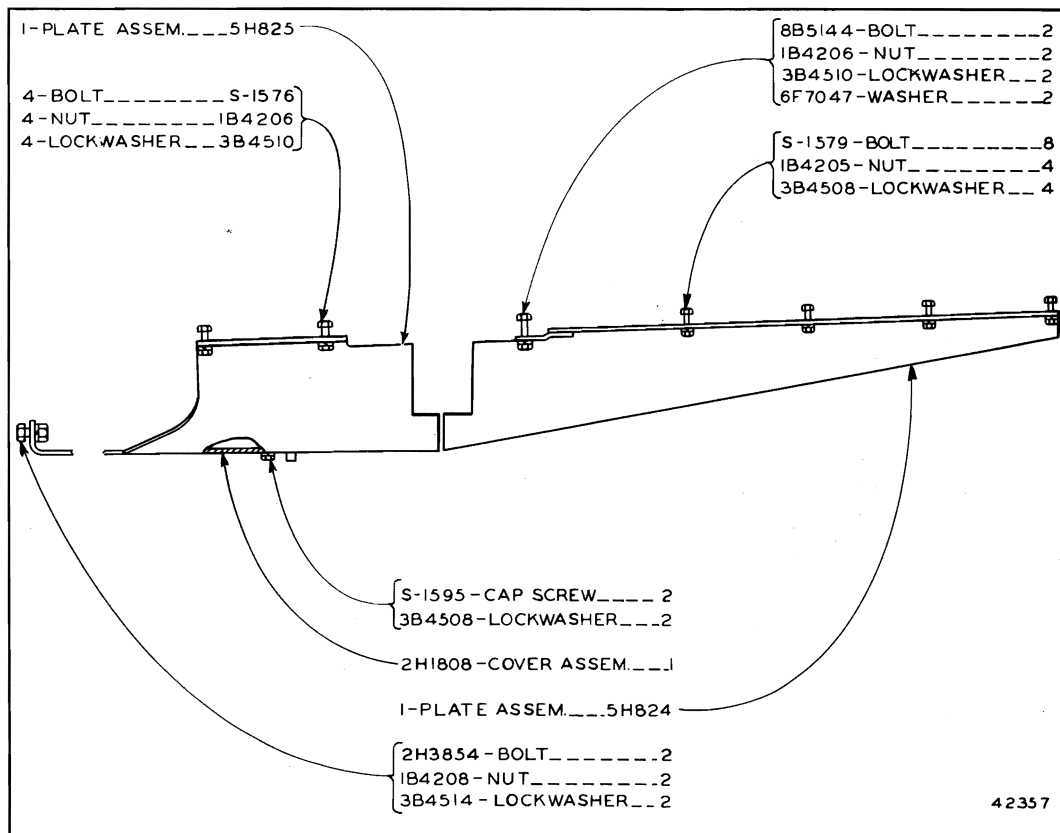
PARTS CATALOG INSERT



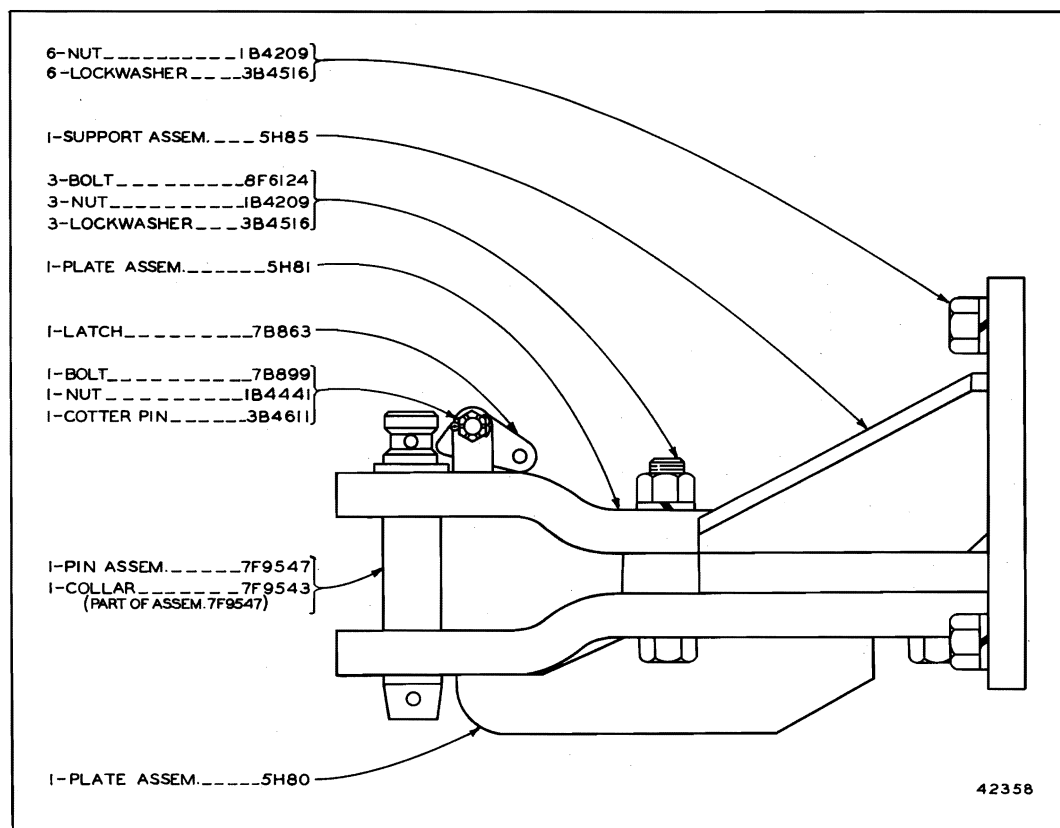
5M7814 FRONT IDLER GROUP—27" Outside Diameter—Field Installation
 Serial No. 9U13263 to 9U29218 inclusive



5M7815 FRONT IDLER GROUP—Field Installation
 Serial No. 9U13263 to 9U29218 inclusive
 For use with Standard Front Idler



5H826 CRANKCASE GUARD GROUP
Part of 5H1520 Attachments Arrangement



5H86 DRAWBAR GROUP—Non-Swinging
Part of 5H1520 Attachments Arrangement

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

7F8107 Part of 5F3910 Special Tractor Arrangement for MD6 Pipelayer

Consists of:		Page
1	4F7648 Track Roller Frame Group— Non-Oscillating	209
2	2B2695 Bolt	
2	3B4505 Lockwasher	
4	3B4508 Lockwasher	
1	7B4910 Gasket	
1	7B4948 Cover	
1	5F7896 Pipe	
1	6F5902 Bracket	
1	6F6958 Tube	
4	S-1603 Bolt	

8H5773 Factory Installed

Serial No. 9U13263 to 9U28327 inclusive
Part of 5H1519 Special Tractor Arrangement for MD6 Pipelayer

Consists of:		
1	7B4464 Front Pull Hook Group	136
1	4F7648 Track Roller Frame Group	209
1	4H9547 Air Cleaner Group	208C
1	5H86 Drawbar Group	207
1	5H826 Crankcase Guard Group	207
2	3B4506 Lockwasher— $\frac{3}{8}$ "	
2	3B4508 Lockwasher— $\frac{1}{2}$ "	
2	4B4278 Washer—For Bolt	
1	1D4717 Nut—To Bolt	
2	1D4719 Nut—Bracket to Band Assembly	
1	6F5902 Bracket—Instrument Panel	
1	8F9568 Tube—Lubrication Oil Pressure Gauge	
2	2H8829 Plug—To Pipe Assembly	
1	5H9854 Transfer—CAT	
2	6H1717 Bolt—Bracket to Bracket	
2	7H587 Transfer—Pipelayer	
3	7H615 Transfer—MD6	
1	8H5523 Pipe Assembly—Manifold to Air Cleaner	
1	8H5525 Bracket—Air Transfer to Cleaner	
1	8H5526 Hood Assembly	
1	9H2816 Bracket—To Band Assembly	
1	1M7202 Band Assembly—Bracket to Air Cleaner	
2	L-1166 Stud—Manifold Air Inlet	
2	S-509 Bolt—Bracket to Band Assembly	
1	S-1591 Bolt—To Clamp Band Assembly	

ATTACHMENTS ARRANGEMENTS

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

Consists of:		Page
1	7B4464 Front Pull Hook Group.....	136
1	4H9547 Air Cleaner Group.....	208C
1	5H86 Drawbar Group	207
1	5H826 Crankcase Guard Group.....	207
1	1M8770 Track Roller Frame Group.....	208D
2	3B4506 Lockwasher— $\frac{3}{8}$ "	
2	3B4508 Lockwasher— $\frac{1}{2}$ "	
2	4B4278 Washer—For Bolt	
1	1D4717 Nut—For Bolt	
2	1D4719 Nut—For Bolt	
1	6F6958 Tube—Lubrication Oil Pressure Gauge	
2	2H8829 Plug—To Pipe Assembly	
1	5H9853 Transfer—CAT	
2	6H1717 Bolt—Bracket to Bracket	
2	7H587 Transfer—Pipelayer	
3	7H615 Transfer—MD6	
1	8H5523 Pipe Assembly—Manifold to Air Cleaner	
1	8H5525 Bracket—Pipe Assembly to Air Cleaner	
1	8H5526 Hood Assembly	
1	9H2816 Bracket—Bracket to Band Assembly	
1	1M7202 Band Assembly—Bracket to Air Cleaner	
1	2M3835 Bracket Assembly—Instrument Panel	
2	L-1166 Stud—Manifold Air Inlet	
2	S-509 Bolt—Bracket to Band Assembly	
1	S-1591 Bolt—To Clamp Band Assembly	

1M8769 ATTACHMENTS ARRANGEMENT—Factory Installed

Serial No. 9U28328 to 9U29218 inclusive

Part of 1M8768 Special Tractor Arrangement for MD6 Pipelayer

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

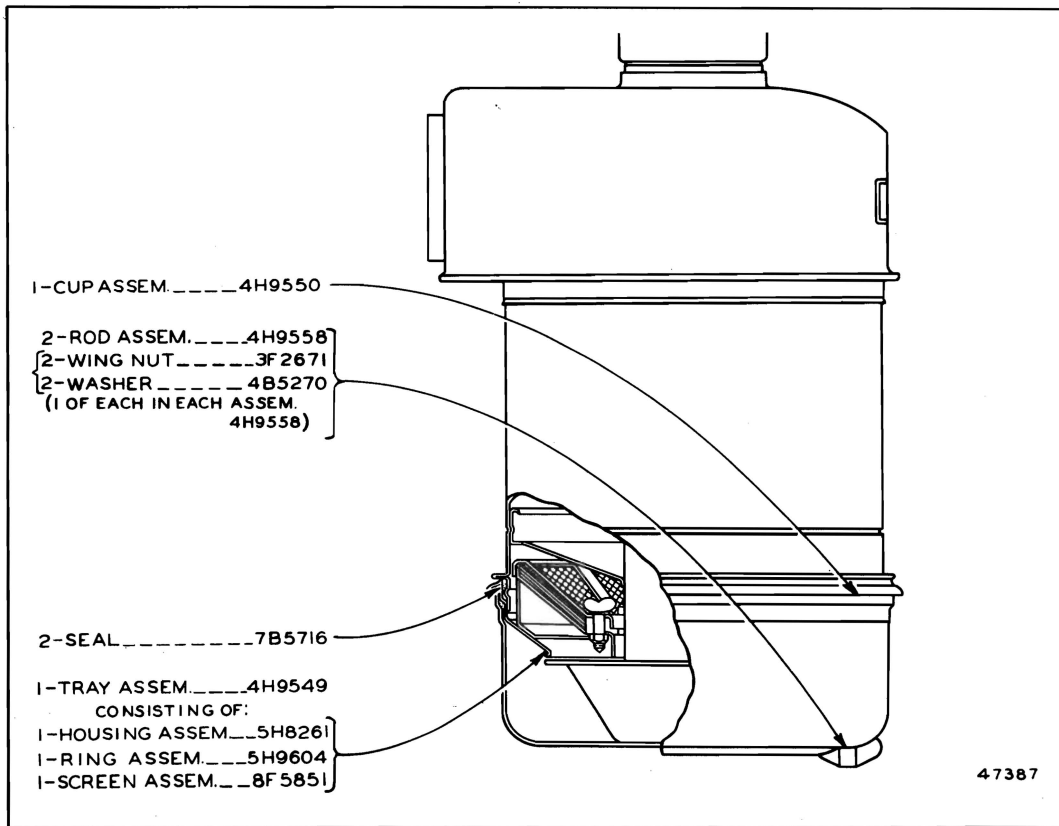
Consists of:		Page
1	7B4464 Front Pull Hook Group.....	136
1	4H9547 Air Cleaner Group.....	208C
1	5H86 Drawbar Group.....	207
1	5H826 Crankcase Guard Group.....	207
1	4M423 Track Roller Frame Group.....	208E
2	3B4506 Lockwasher— $\frac{3}{8}$ "	
2	3B4508 Lockwasher— $\frac{1}{2}$ "	
2	4B4278 Washer—For Bolt	
1	1D4717 Nut—For Bolt	
2	1D4719 Nut—For Bolt	
1	8F9568 Tube—Lubrication Oil Pressure Gauge	
2	2H8829 Plug—To Pipe Assembly	
1	5H9854 Transfer—CAT	
2	6H1717 Bolt	
2	7H587 Transfer—Pipelayer	
3	7H615 Transfer—MD6	
1	8H5523 Pipe Assembly—Manifold to Air Cleaner	
1	8H5525 Bracket—Pipe Assembly to Air Cleaner	
1	8H5526 Hood Assembly	
1	9H2816 Bracket—Bracket to Band Assembly	
1	1M7202 Band Assembly—Bracket to Air Cleaner	
1	2M3835 Bracket Assembly—Gauge Panel	
2	L-1166 Stud—Manifold Air Inlet	
2	S-509 Bolt—Bracket to Band Assembly	
1	S-1591 Bolt—To Clamp Band Assembly	

4M422 ATTACHMENTS ARRANGEMENT—Factory Installed

Effective with Serial No. 9U29219

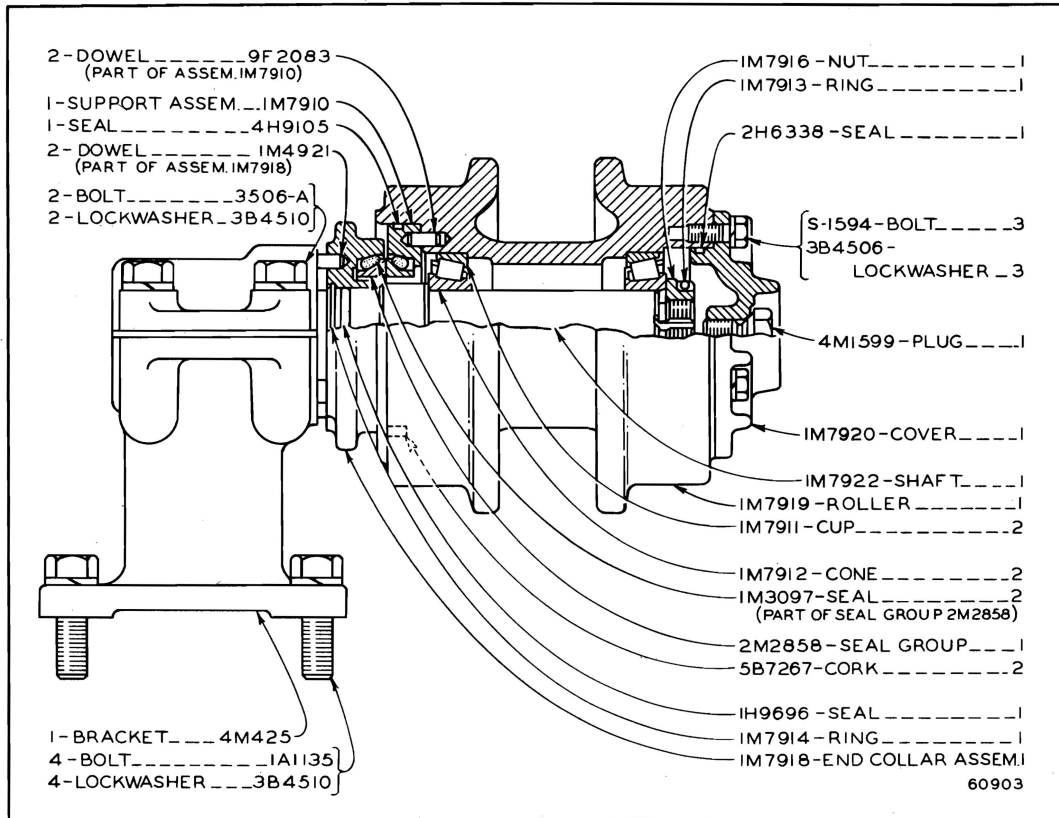
Part of 4M421 Special Tractor Arrangement for MD6 Pipelayer

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4H9547 AIR CLEANER GROUP

Part of 8H5522 Air Cleaner Group, 2M450 Electric Starting Arrangement, 8H5773, 1M8769 and 4M422 Attachments Arrangements shown on Pages 150F, 166A, 208, 208A and 208B

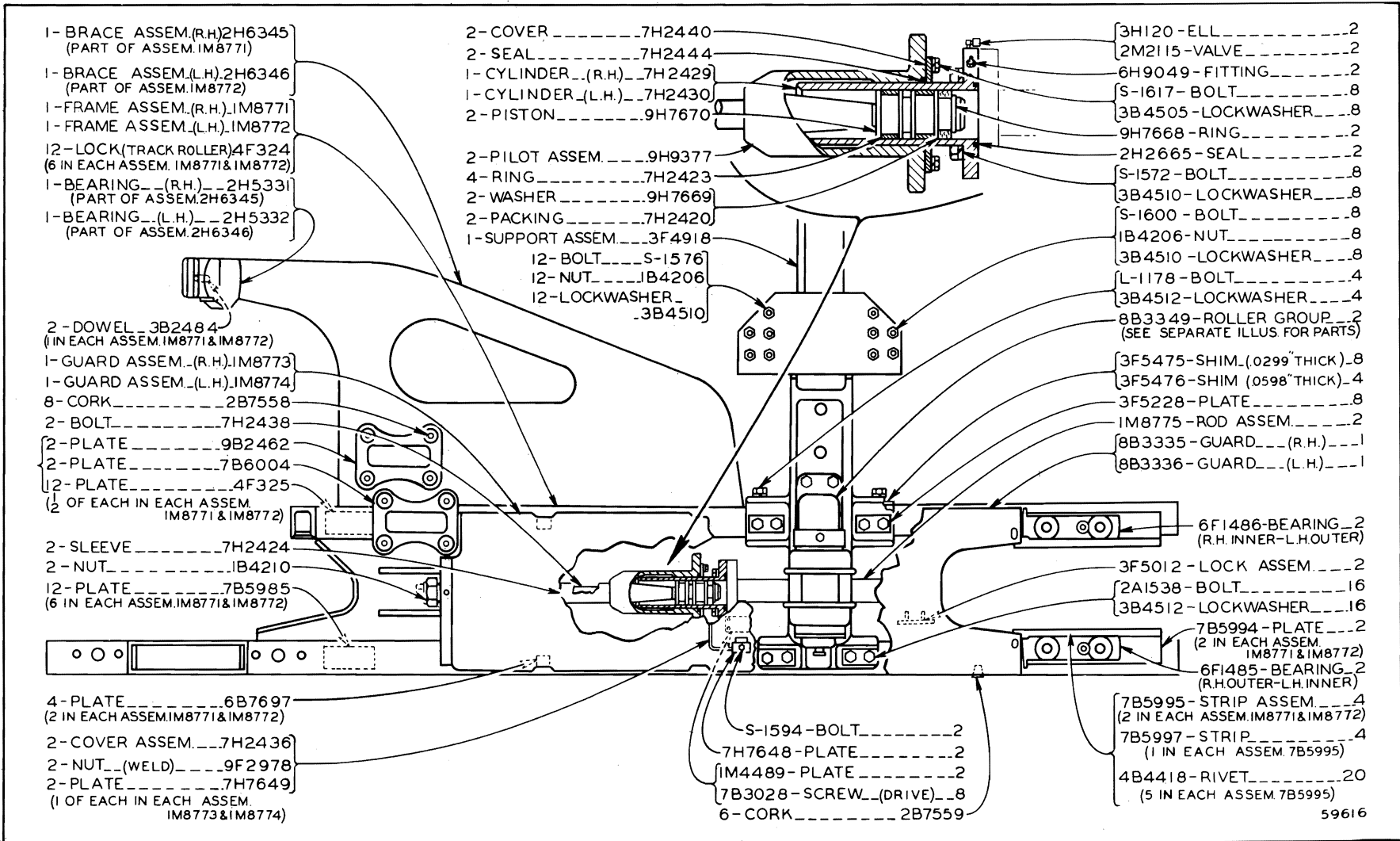


4M424 TRACK CARRIER ROLLER GROUP

Part of 4M423 Track Roller Frame Group shown on Page 208E
Only separate parts serviced

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

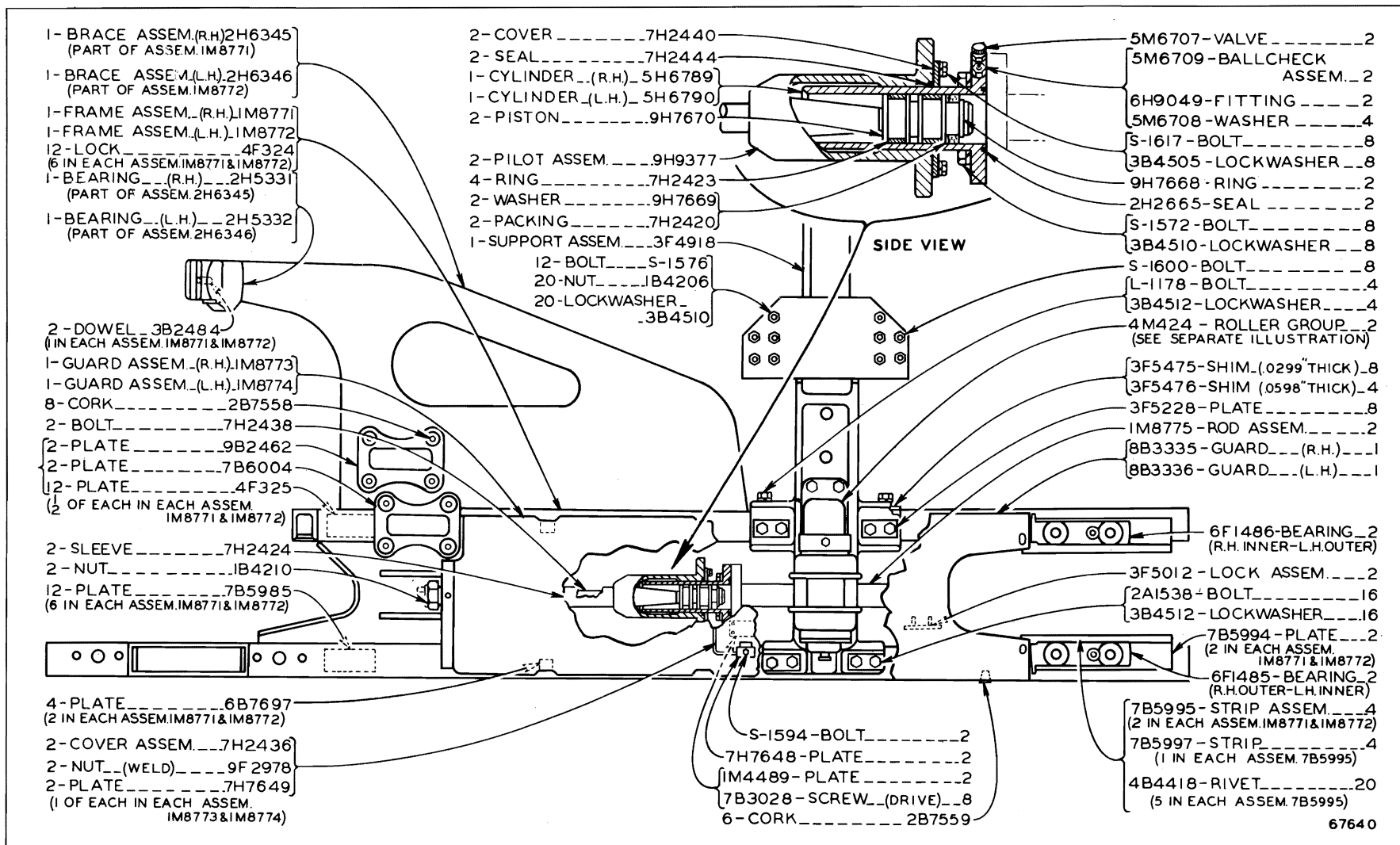


208D "CATERPILLAR" D6 TRACTOR

IM8770 TRACK ROLLER FRAME GROUP—Non-Oscillating

Serial No. 9U28328 to 9U29218 inclusive

Also part of IM8769 Attachments Arrangement listed on Page 208A. 8B3349 Track Carrier Roller Group parts are shown on Page 212

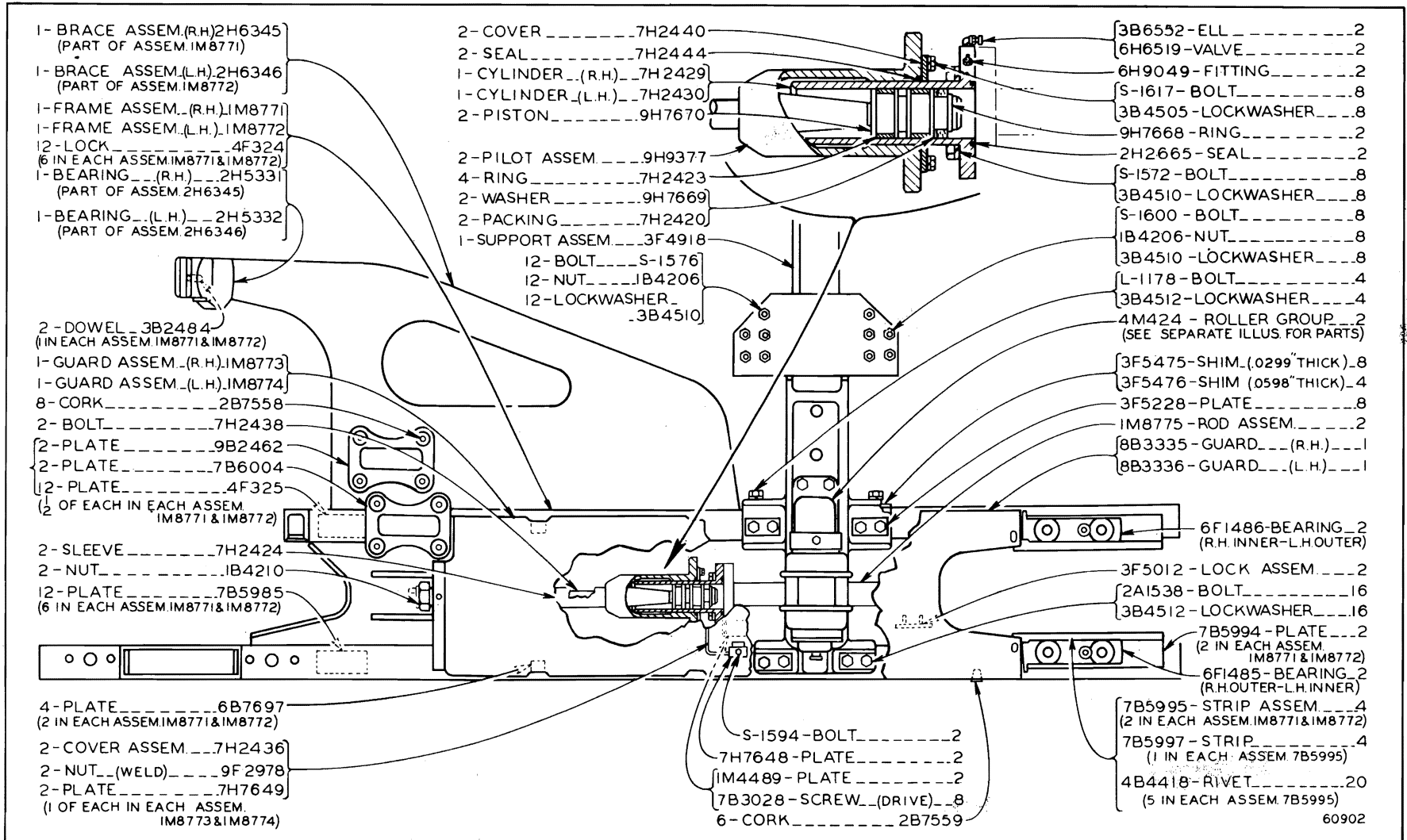


4M423 TRACK ROLLER FRAME GROUP—Non-Oscillating—Second Type

Effective with Serial No. 9U29219

Also part of 4M422 Attachments Arrangement listed on insert between Pages 208 and 209
4M424 Track Carrier Roller Group parts are shown on insert between Pages 208 and 209

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

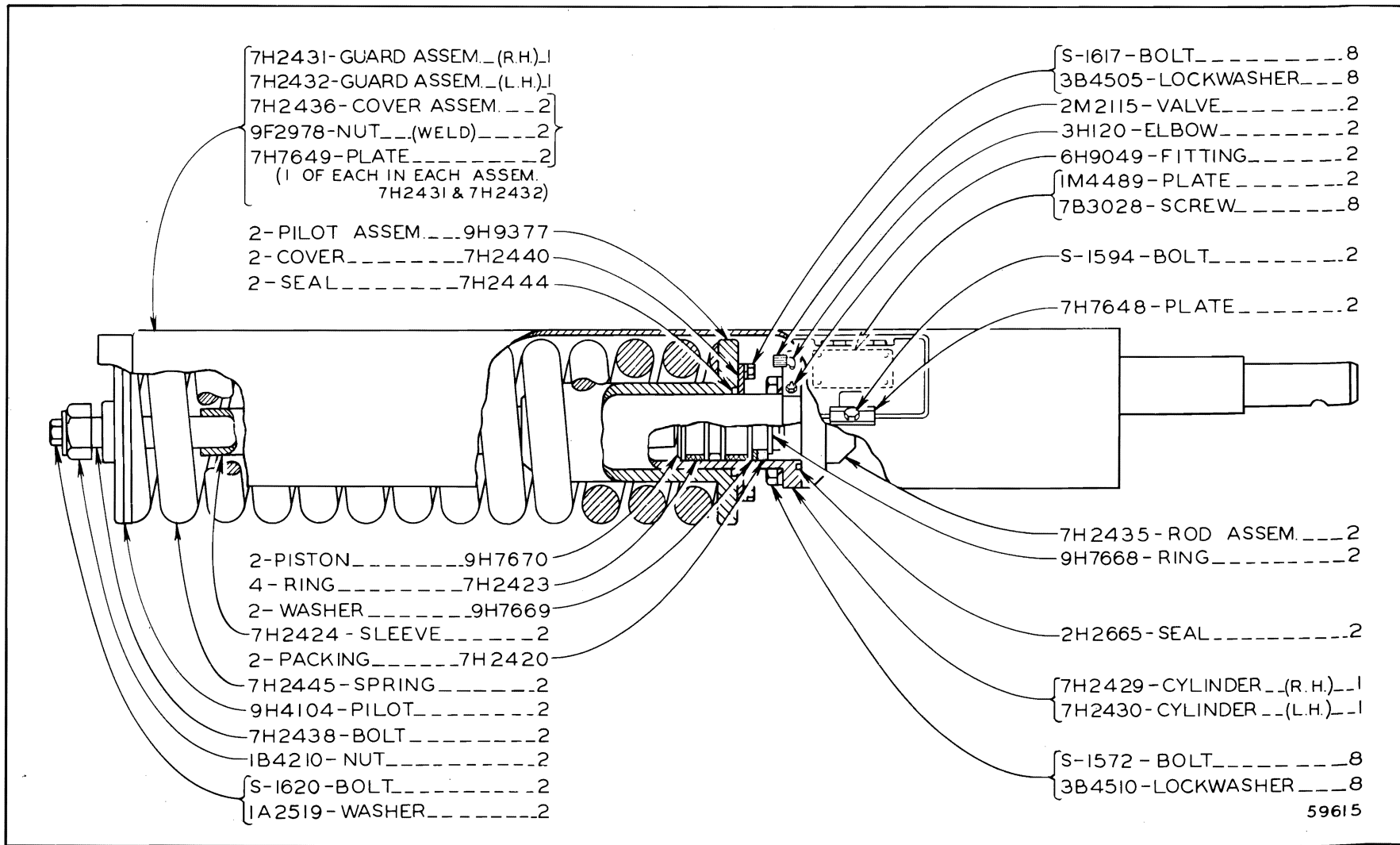


4M423 TRACK ROLLER FRAME GROUP—Non-Oscillating

Effective with Serial No. 9U29219

Also part of 4M422 Attachments Arrangement listed on Page 208B. 4M424 Track Carrier Roller Group parts are shown on Page 208C

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



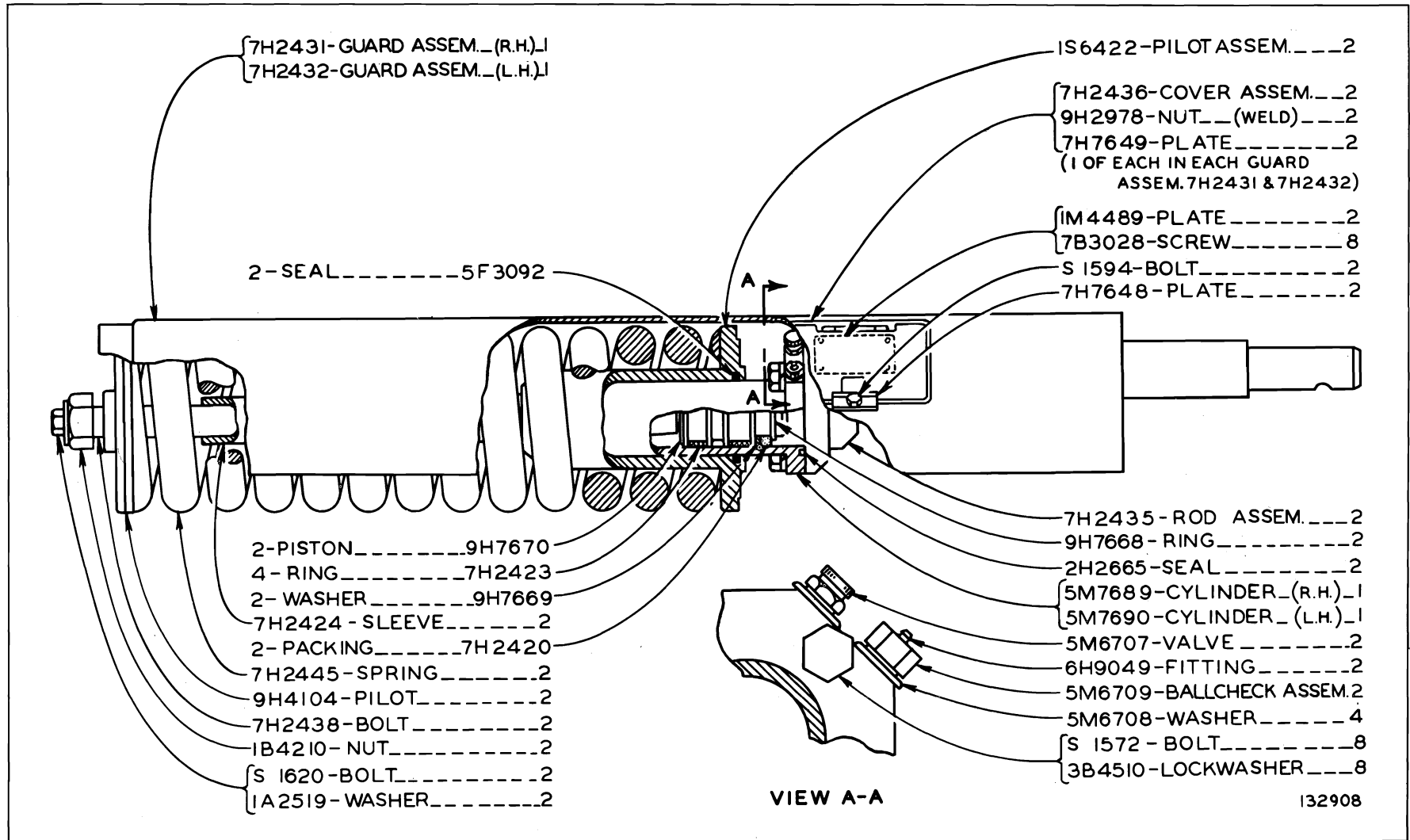
59615

9H9527 HYDRAULIC TRACK ADJUSTER GROUP
 Effective with Serial No. 9U28328

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

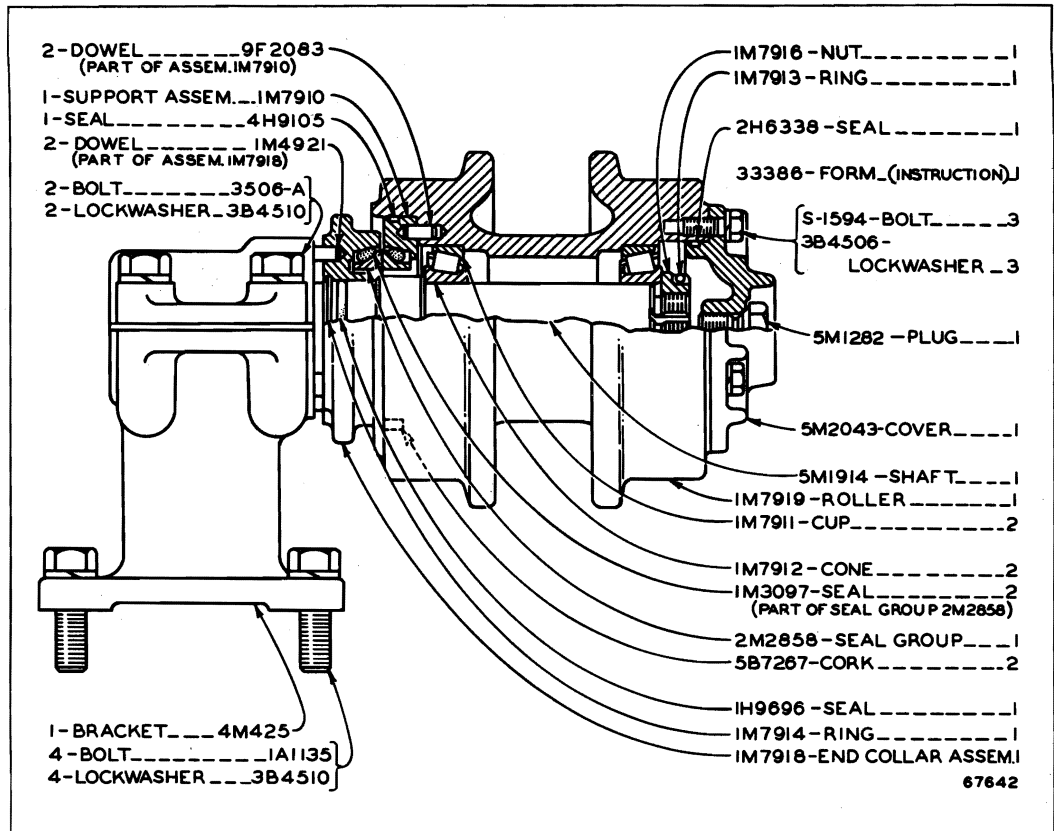
ATTACHMENTS

208F-1



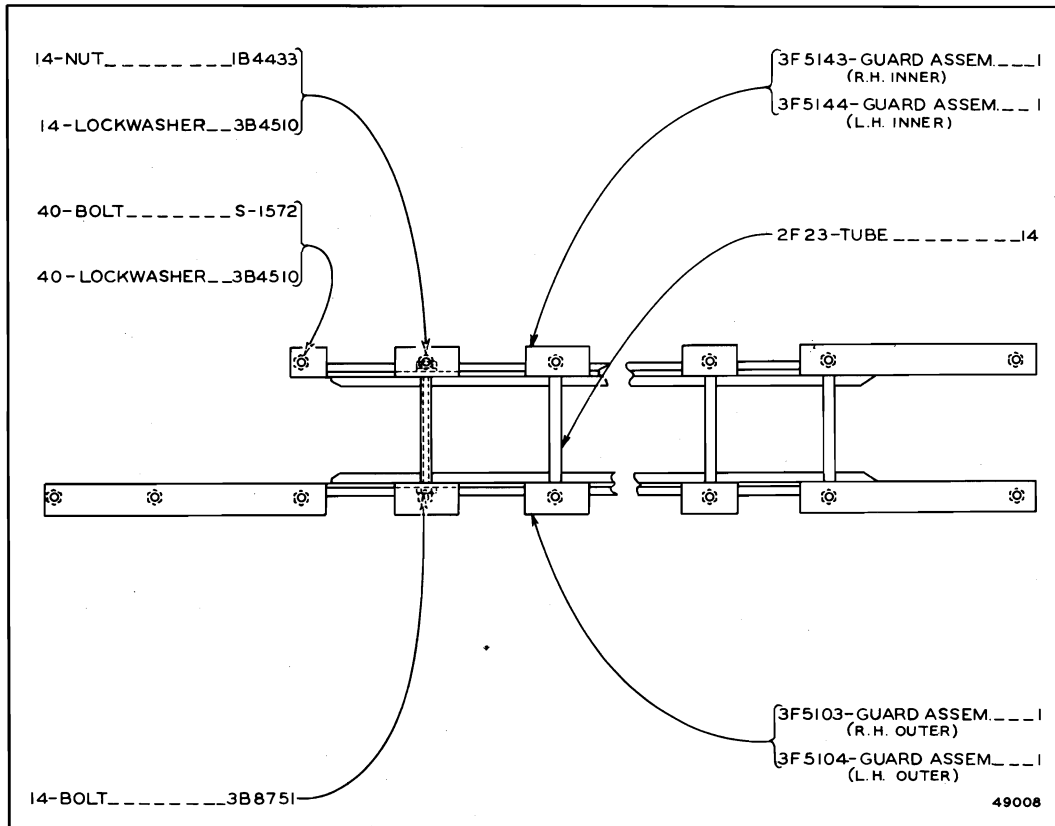
9H9527 HYDRAULIC TRACK ADJUSTING GROUP—Second Type
Effective with Serial No. 9U28328

PARTS CATALOG INSERT

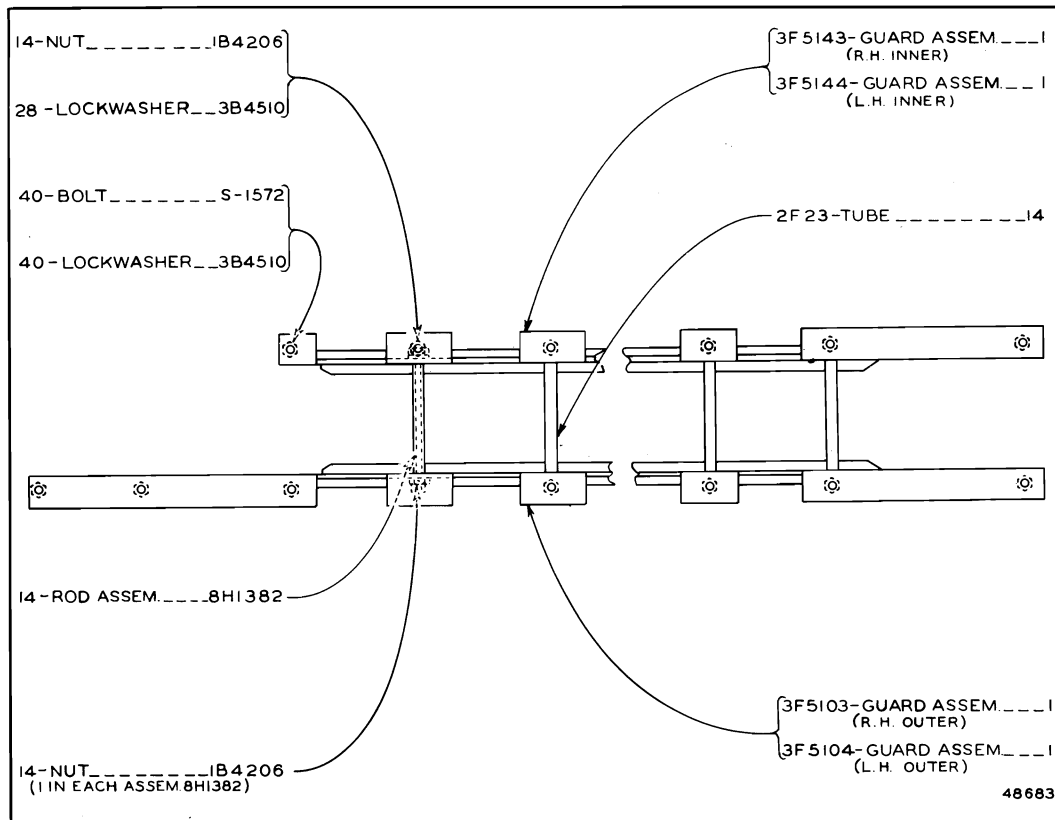


4M424 TRACK CARRIER ROLLER GROUP—Second Type

Part of 4M423 Track Roller Frame Group shown on insert between Pages 208 and 209
Only separate parts serviced



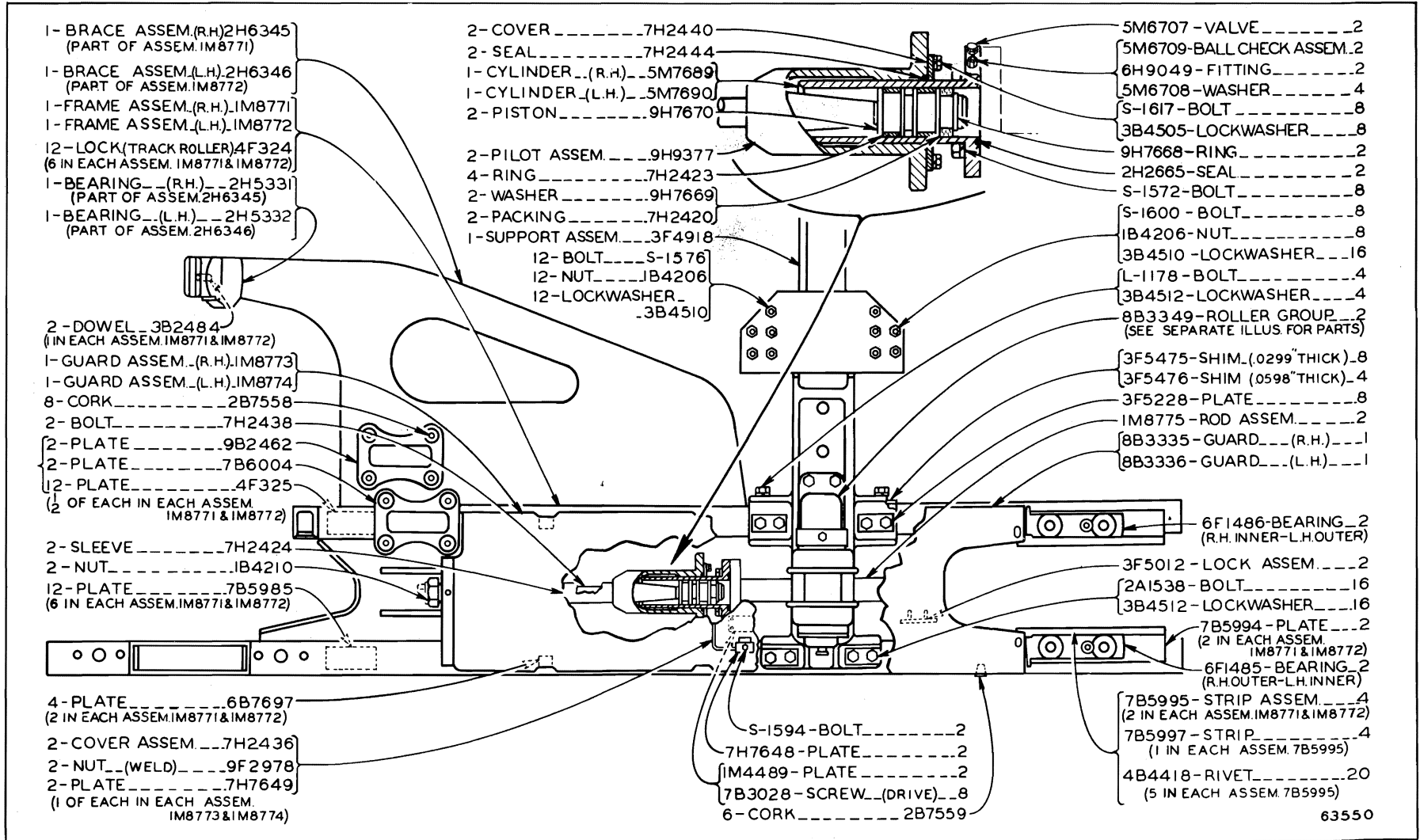
7H3811 TRACK ROLLER GUARD GROUP—First Type
 For use with 7H3784 Track Roller Frame Group shown on Page 211



7H3811 TRACK ROLLER GUARD GROUP—Second Type
 For use with 7H3784 Track Roller Frame Group shown on Page 211

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



208H

"CATERPILLAR" D6 TRACTOR

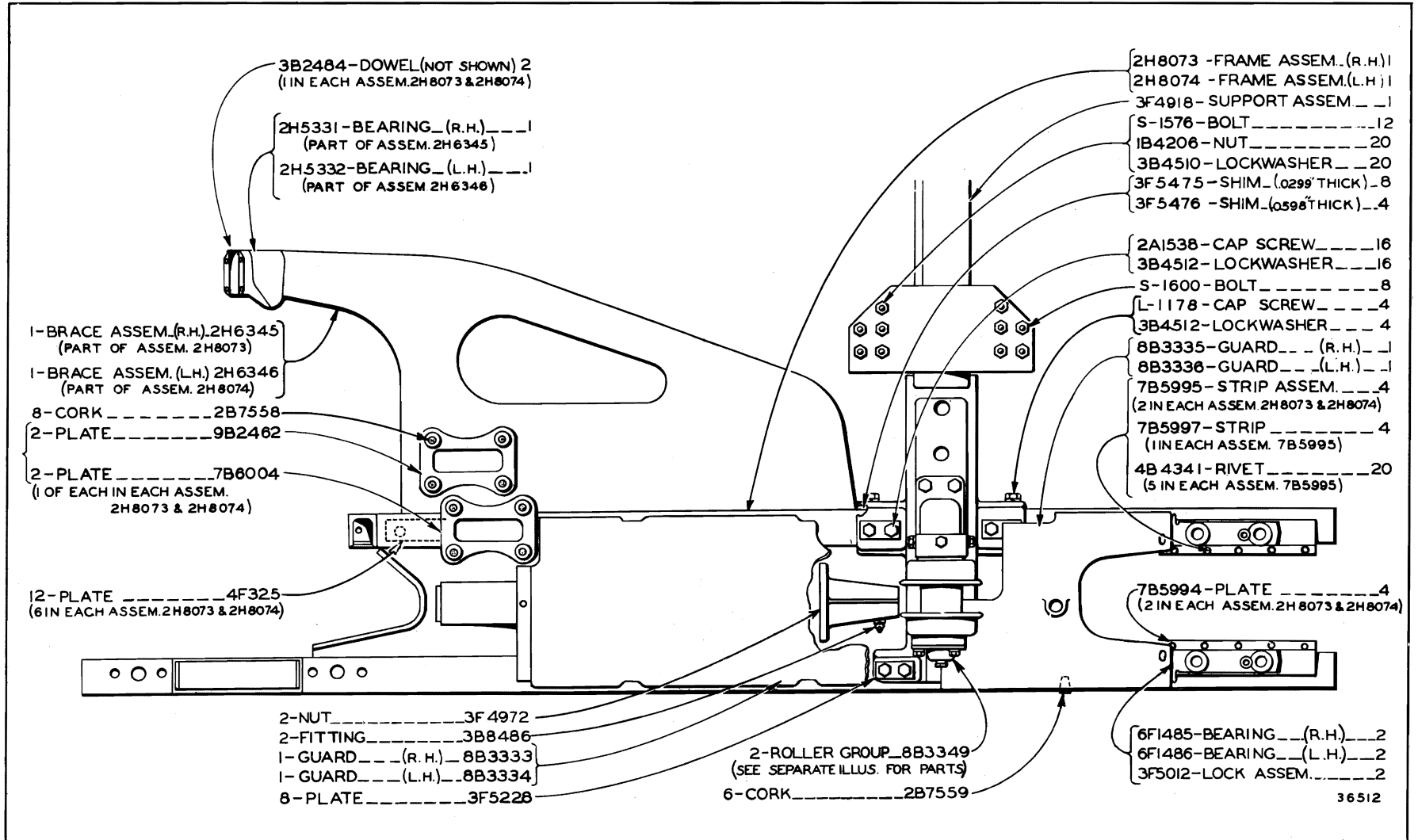
IM8770 TRACK ROLLER FRAME GROUP—Non-Oscillating—Second Type

Serial No. 9U28328 to 9U29218 inclusive

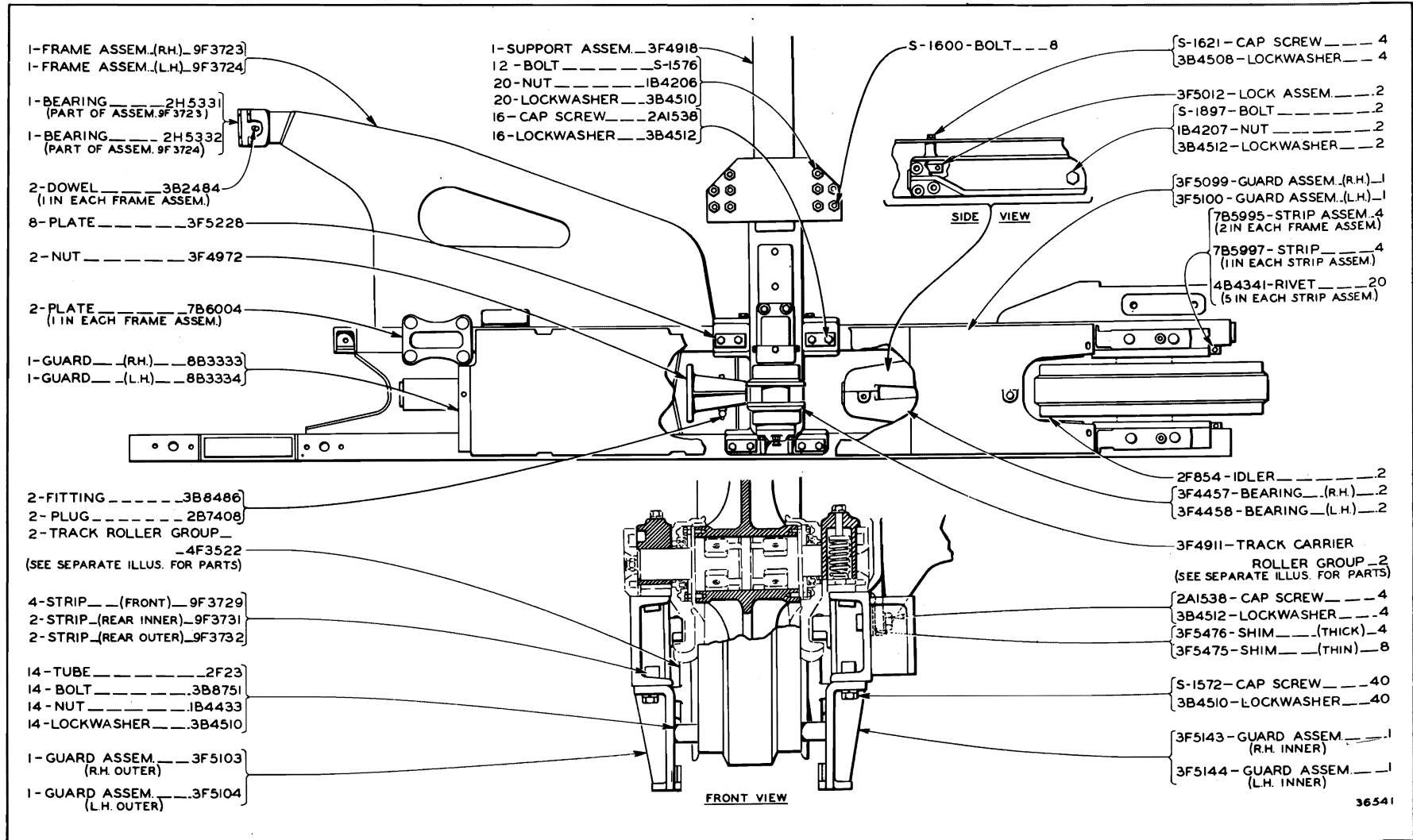
Also part of IM8769 Attachments Arrangements listed on Page 208A

8B3349 Track Carrier Roller Group parts are shown on Page 212

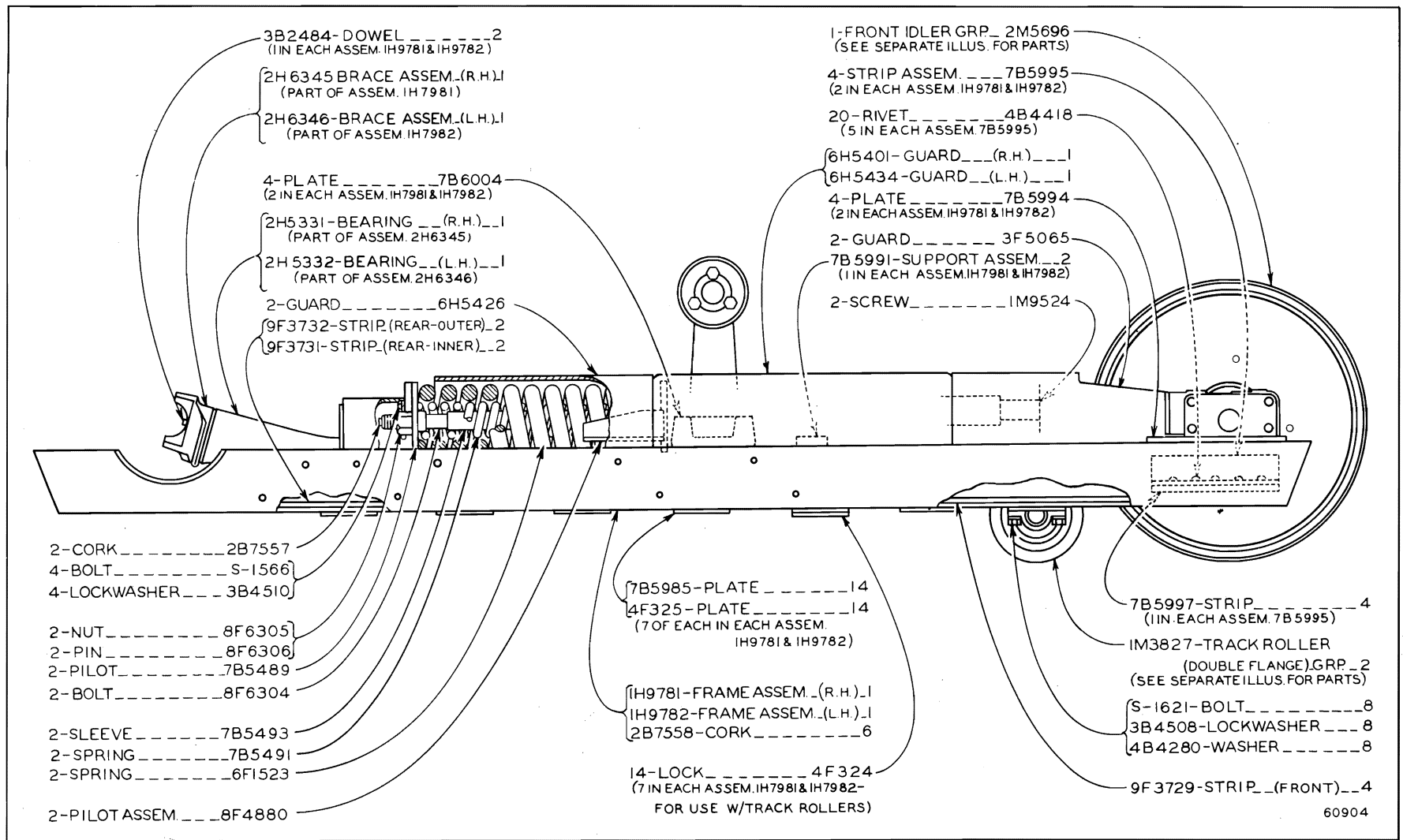
63550



4F7648 TRACK ROLLER FRAME GROUP—Non-Oscillating
 Part of 5H1520 and 7F8107 Attachments Arrangements listed on Pages 206 and 208
 8B3349 Track Carrier Roller Group parts are shown on Page 212



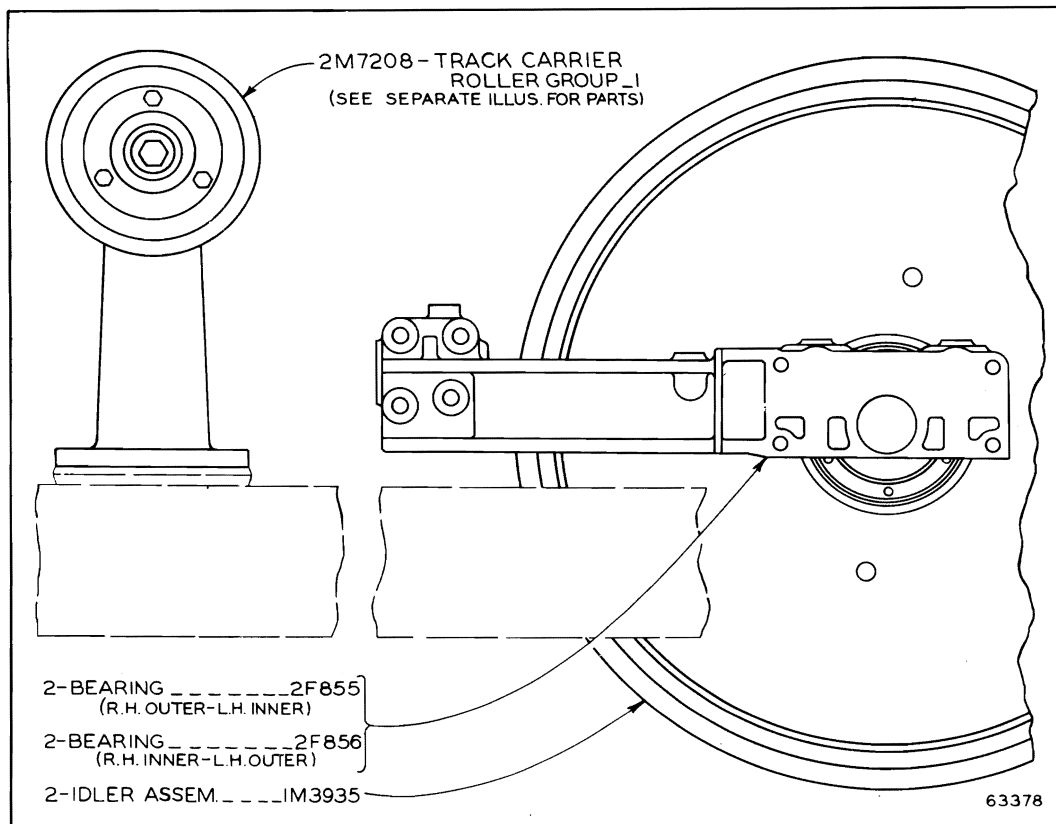
9F3730 SEVEN ROLLER TRACK ROLLER FRAME GROUP—Non-Oscillating
 4F3522 Track Roller Group and 3F4911 Track Carrier Roller Group parts are shown on Pages 129 and 213



4M647 SEVEN ROLLER TRACK ROLLER FRAME GROUP

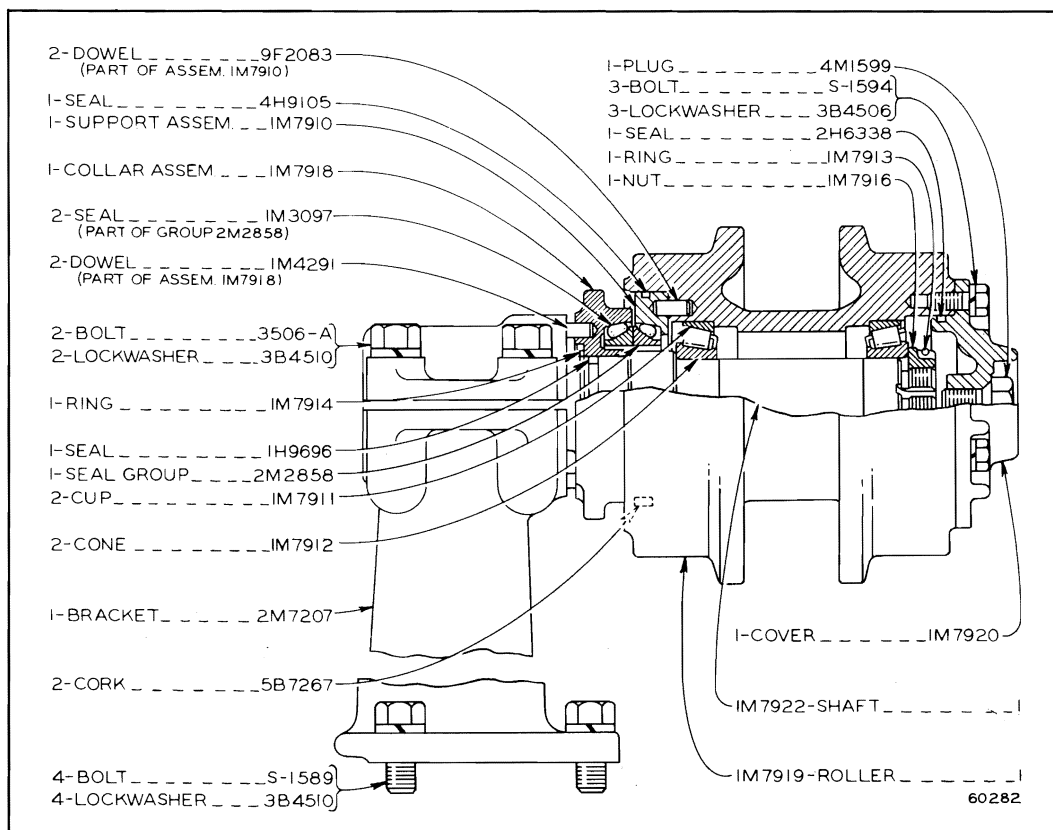
Effective with Serial No. 9U29219

1M3827 Track Roller Group and 2M5696 Front Idler Group parts are shown on Pages 129 and 210B



2M5696 FRONT IDLER GROUP

Part of 4M647 Seven Roller Track Roller Frame Group shown on Page 210A

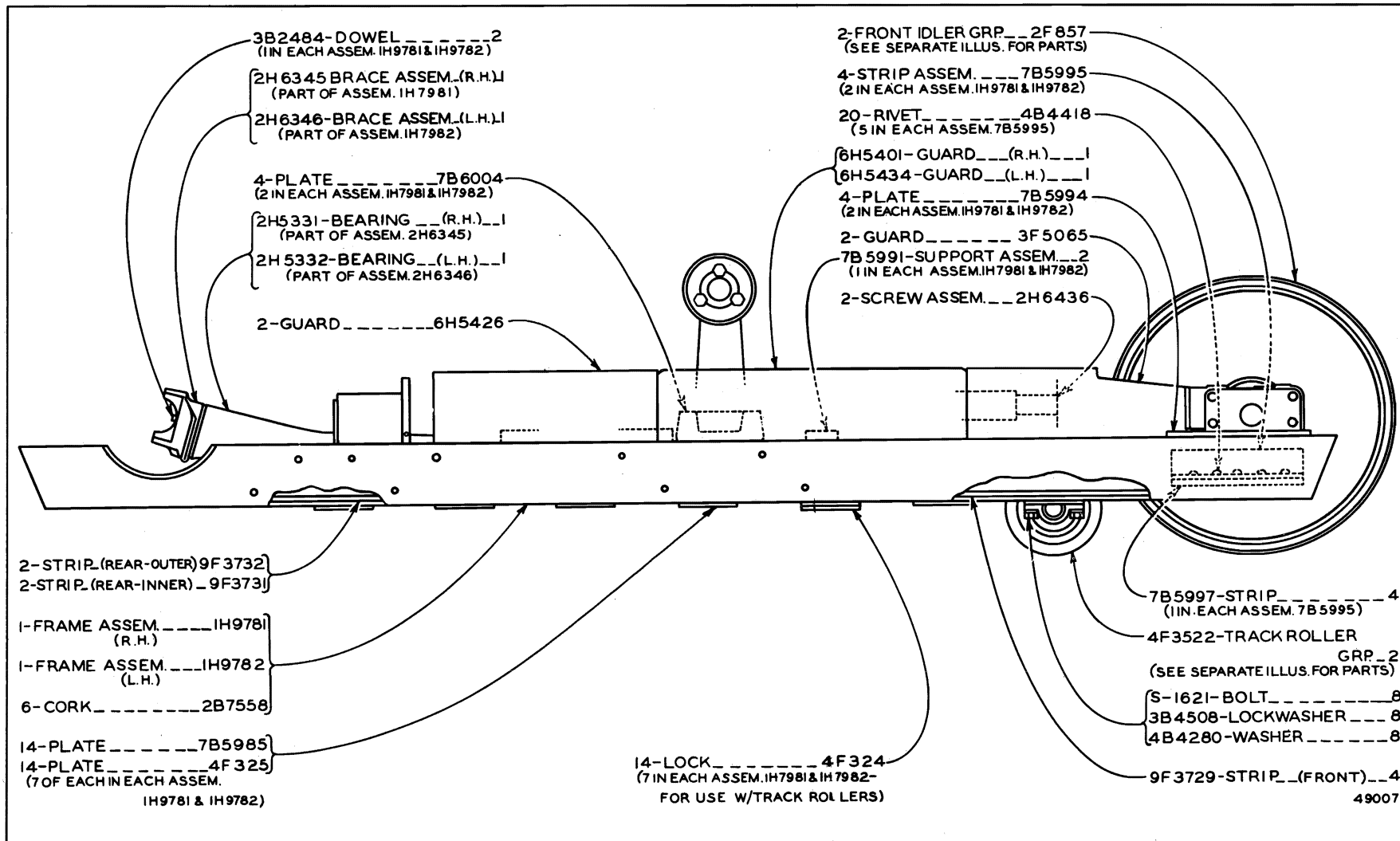


2M7208 TRACK CARRIER ROLLER GROUP

Part of 2M5696 Front Idler Group

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

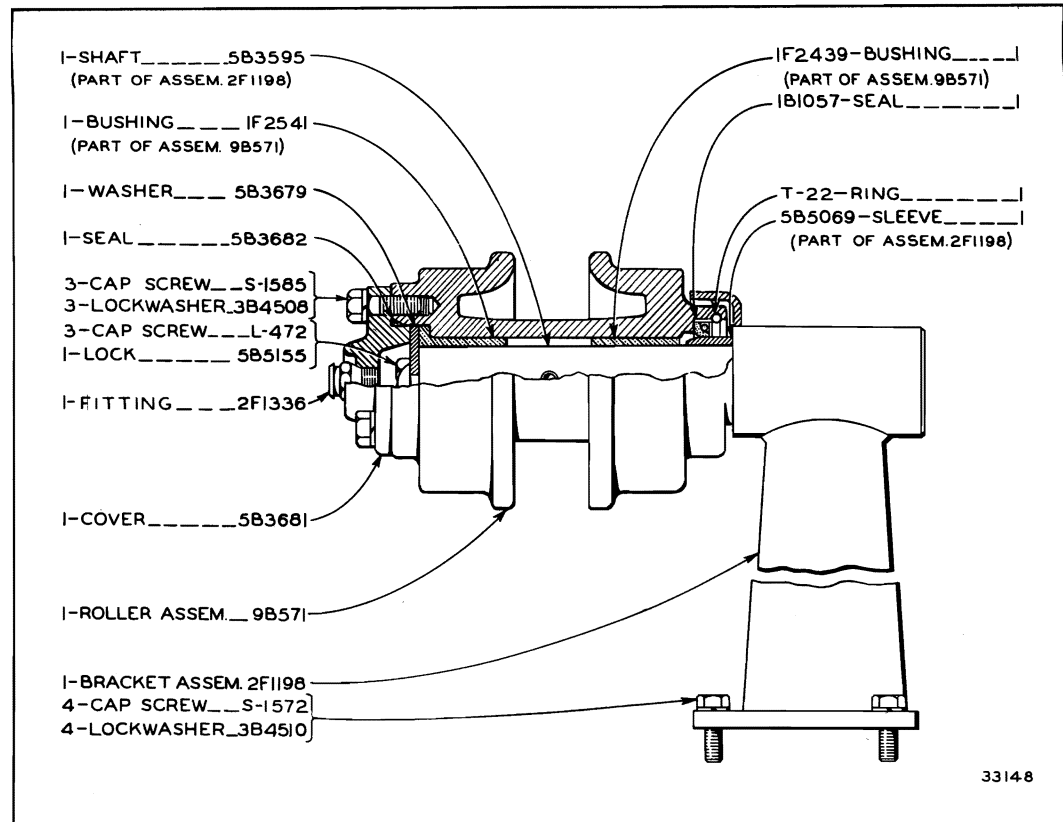
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



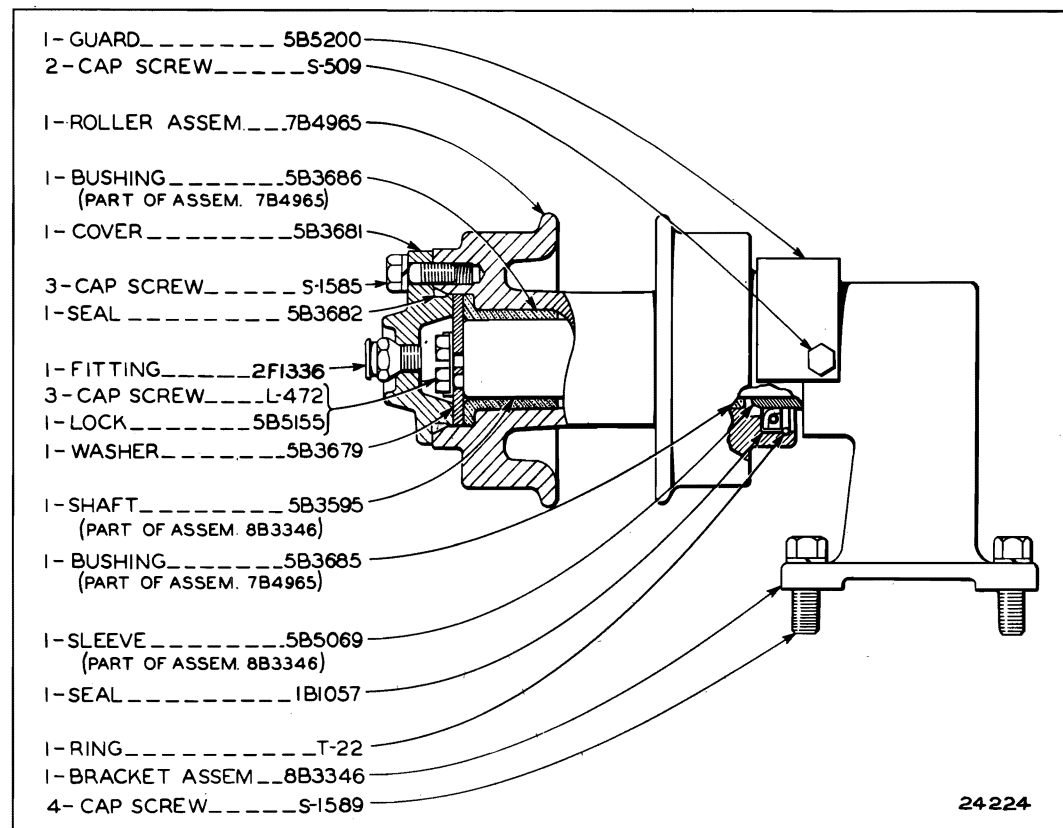
7H3784 SEVEN ROLLER TRACK ROLLER FRAME GROUP—Oscillating

Cannot be used with Tool Bar or Bulldozer

4F3522 Track Roller Group and 2F857 Front Idler Group parts are shown on Pages 129 and 206

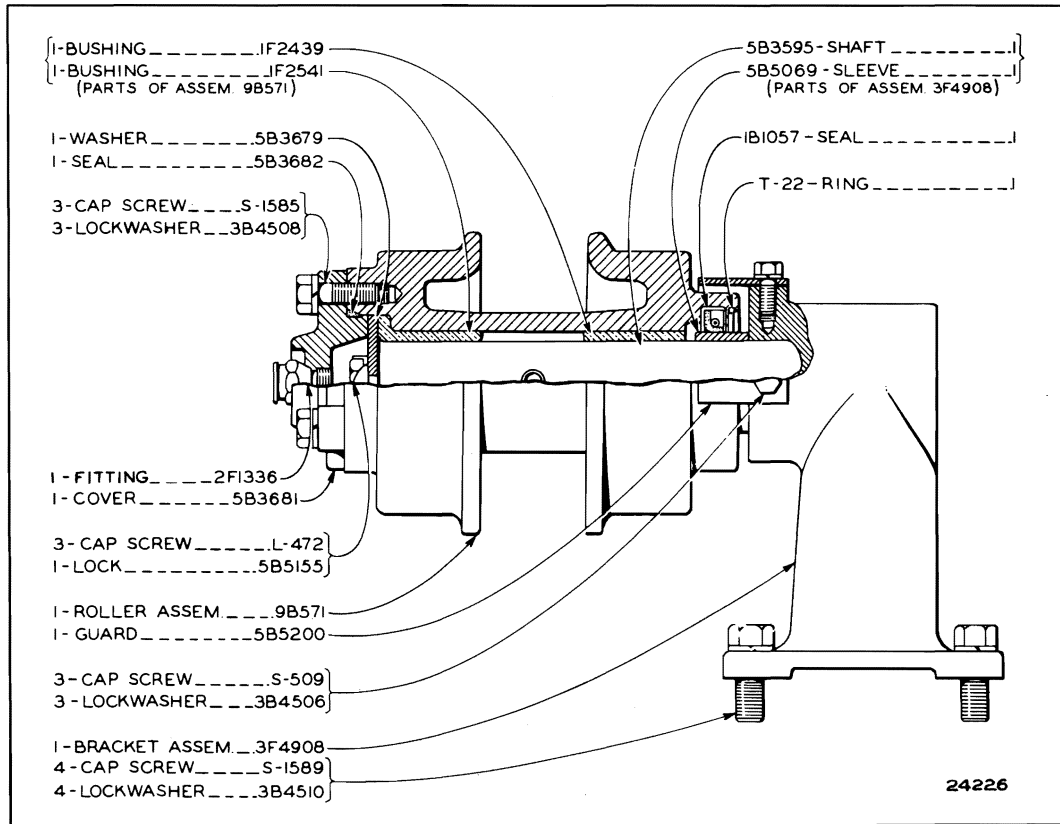


2F1157 TRACK CARRIER ROLLER GROUP
Part of 2F857 Front Idler Group shown on Page 206

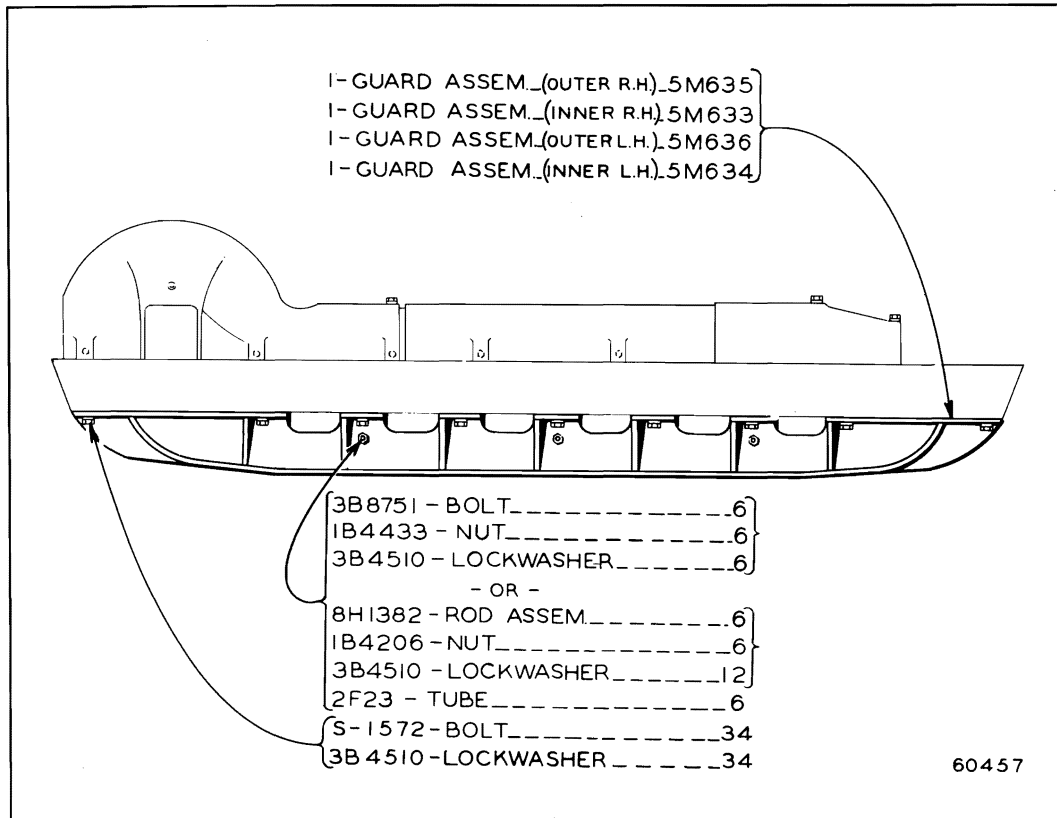


8B3349 TRACK CARRIER ROLLER GROUP
Part of 4F7648 Track Roller Frame Group shown on Page 209

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



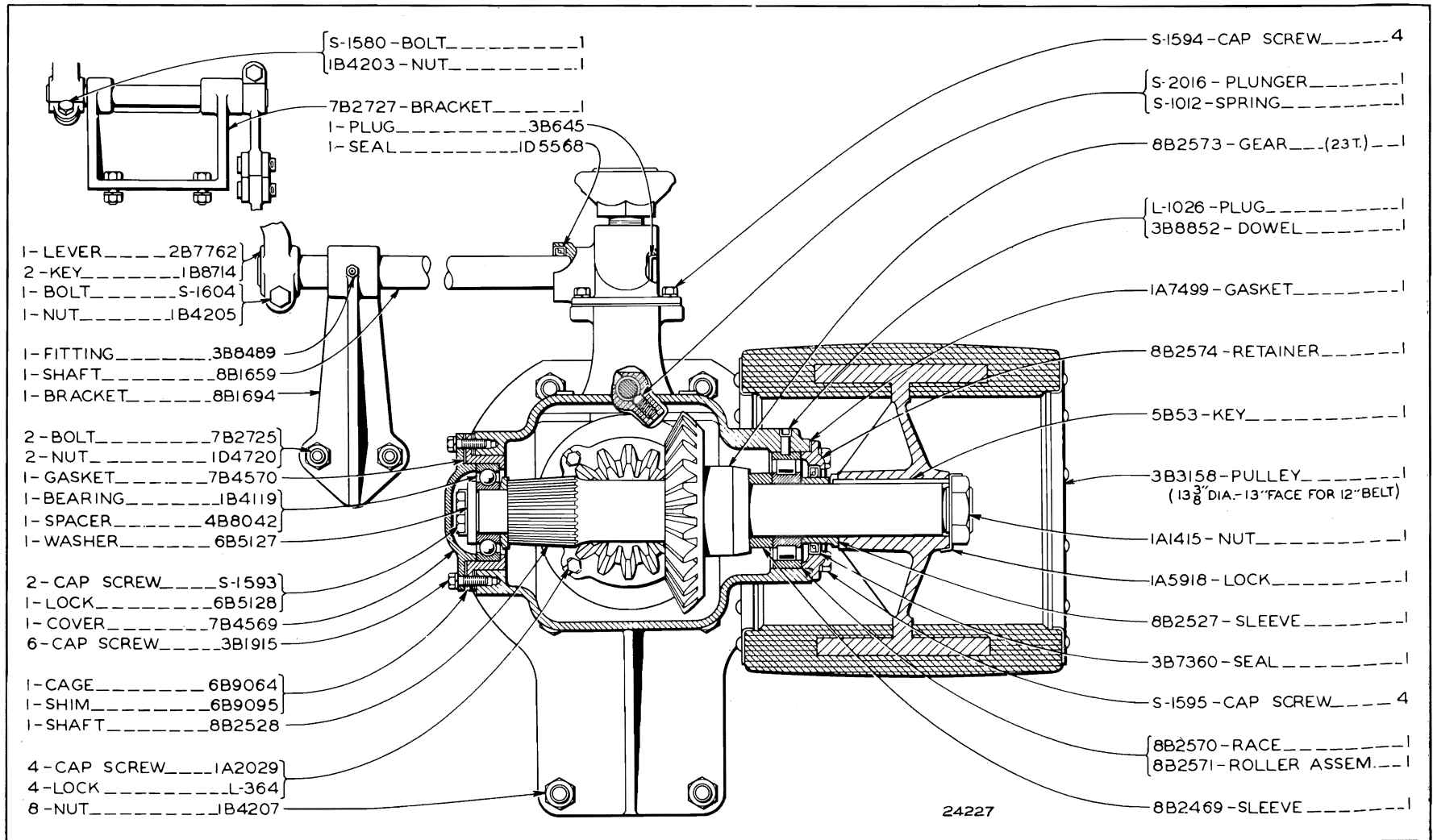
3F4911 TRACK CARRIER ROLLER GROUP
 Part of 9F3730 Track Roller Frame Group shown on Page 210



8B2868 TRACK ROLLER DIRT GUARD GROUP
 Reinforced for extremely rough usage

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

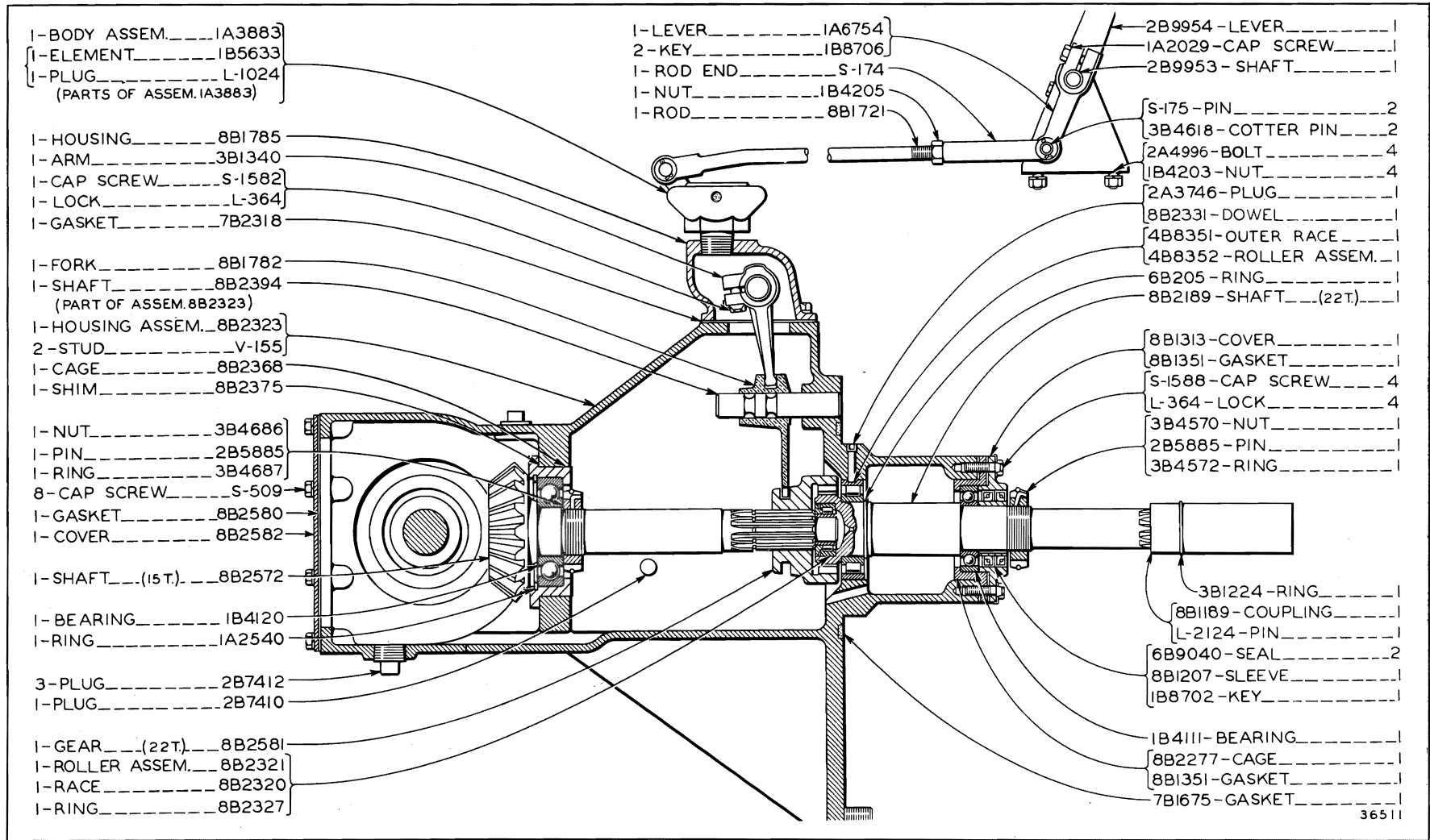


8B2399 BELT PULLEY DRIVE GROUP (With Pulley)—913 R.P.M.—Rear View

Serial No. 9U13263 to 9U17697 inclusive

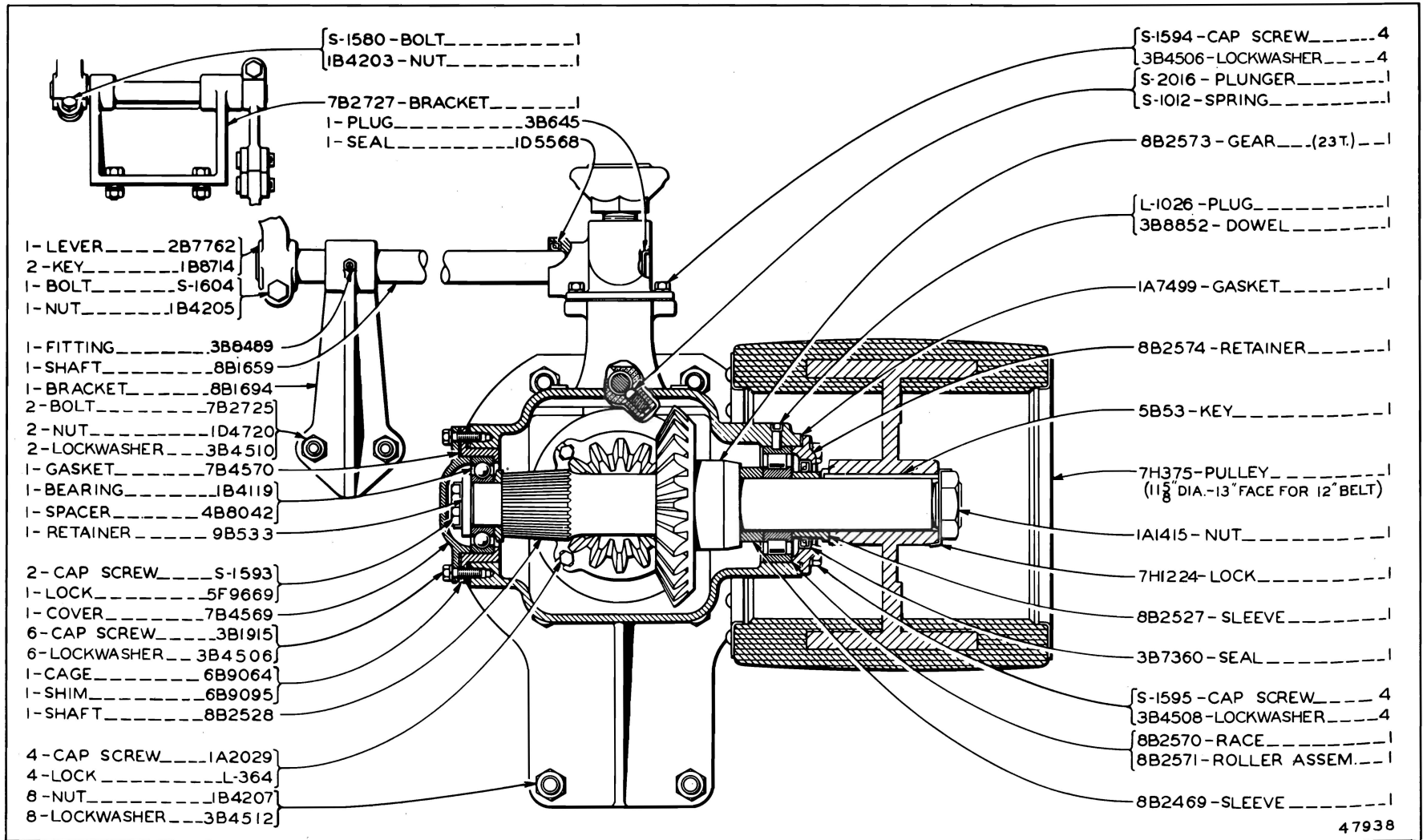
8B2399 BELT PULLEY DRIVE GROUP (Without Pulley)—913 R.P.M.

For use on D6 Tractors having Serial No. 9U13263 to 9U17697 inclusive



8B2399 BELT PULLEY DRIVE GROUP (With Pulley)—913 R.P.M.—Side View
 Serial No. 9U13263 to 9U17697 inclusive
8B2399 BELT PULLEY DRIVE GROUP (Without Pulley)—913 R.P.M.
 For use on D6 Tractors having Serial No. 9U13263 to 9U17697 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



47938

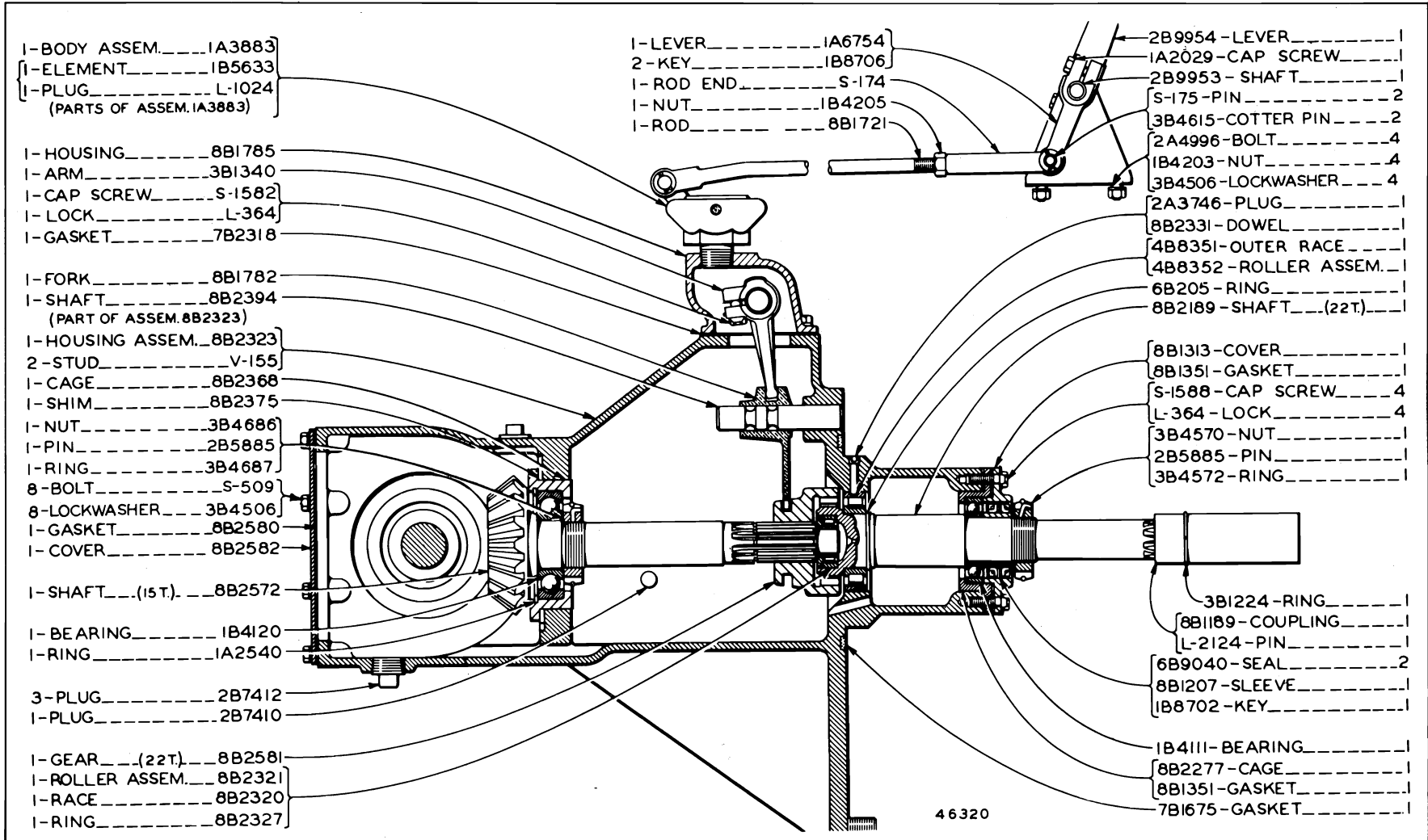
7H376 BELT PULLEY DRIVE GROUP (With Pulley)—1043 R.P.M.—Rear View

Effective with Serial No. 9U17698

8B2399 BELT PULLEY DRIVE GROUP (Without Pulley)—1043 R.P.M.

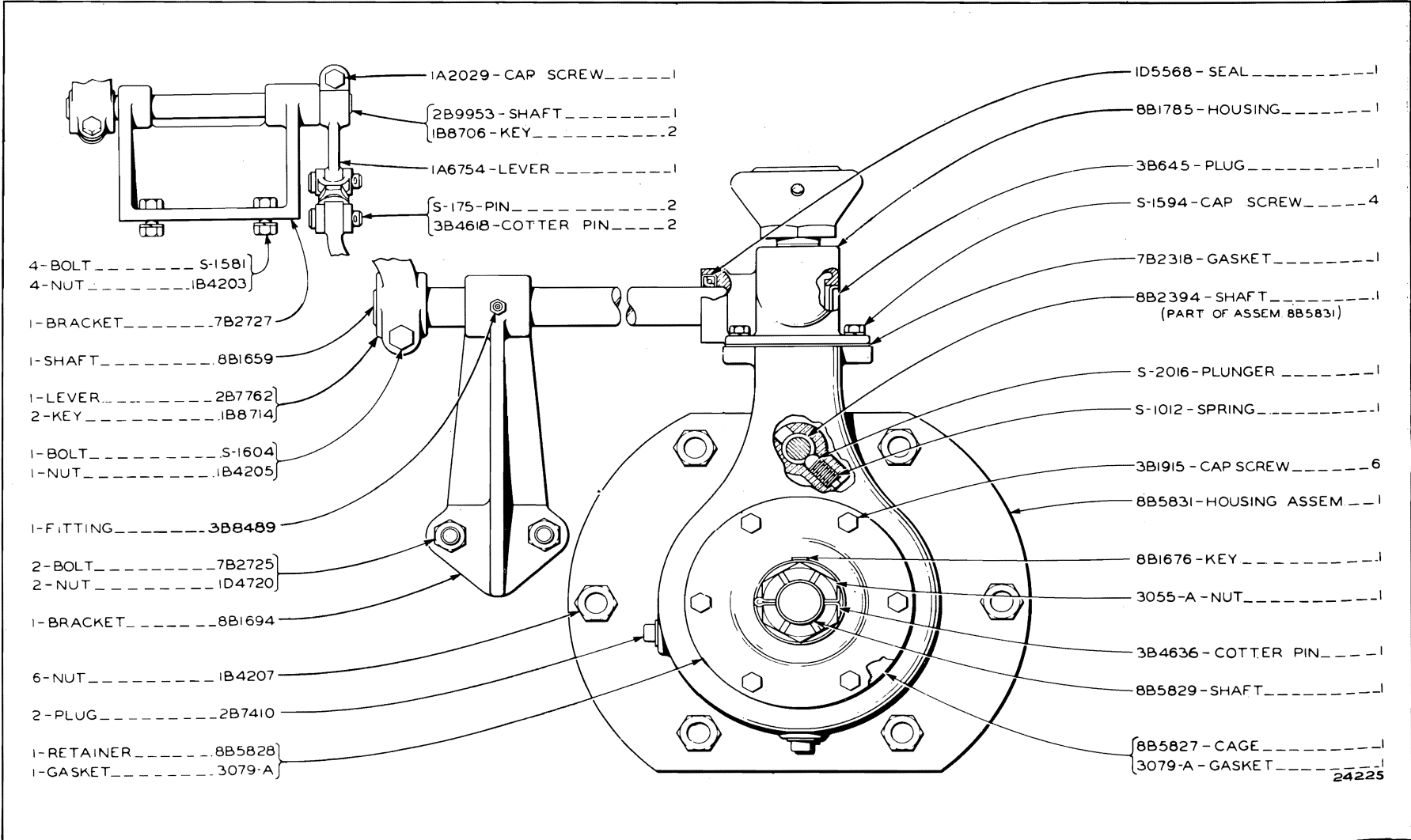
For use on D6 Tractors Effective with Serial No. 9U17698

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



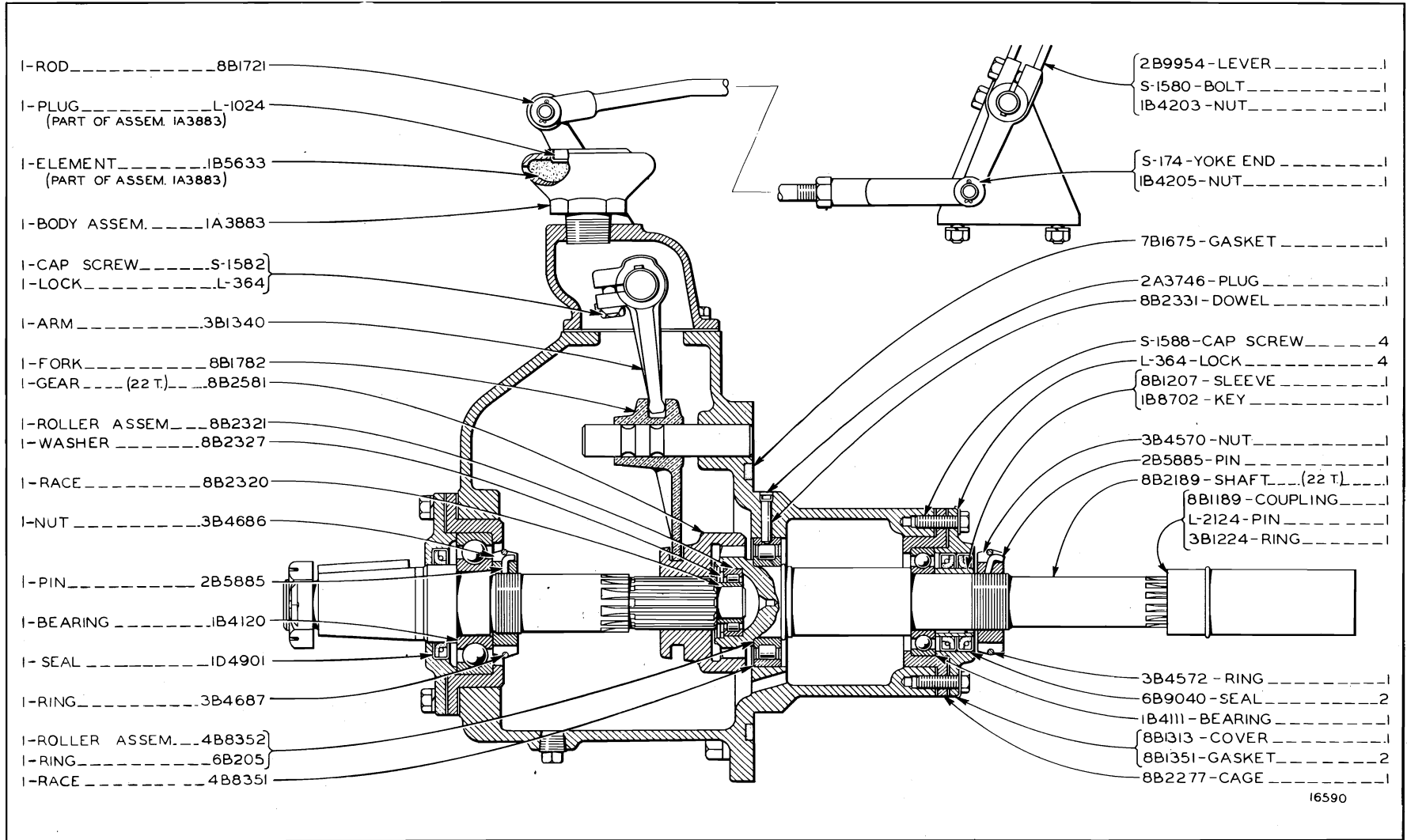
7H376 BELT PULLEY DRIVE GROUP (With Pulley)—1043 R.P.M.—Side View
 Effective with Serial No. 9U17698
 8B2399 BELT PULLEY DRIVE GROUP (Without Pulley)—1043 R.P.M.
 For use on D6 Tractors Effective with Serial No. 9U17698

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



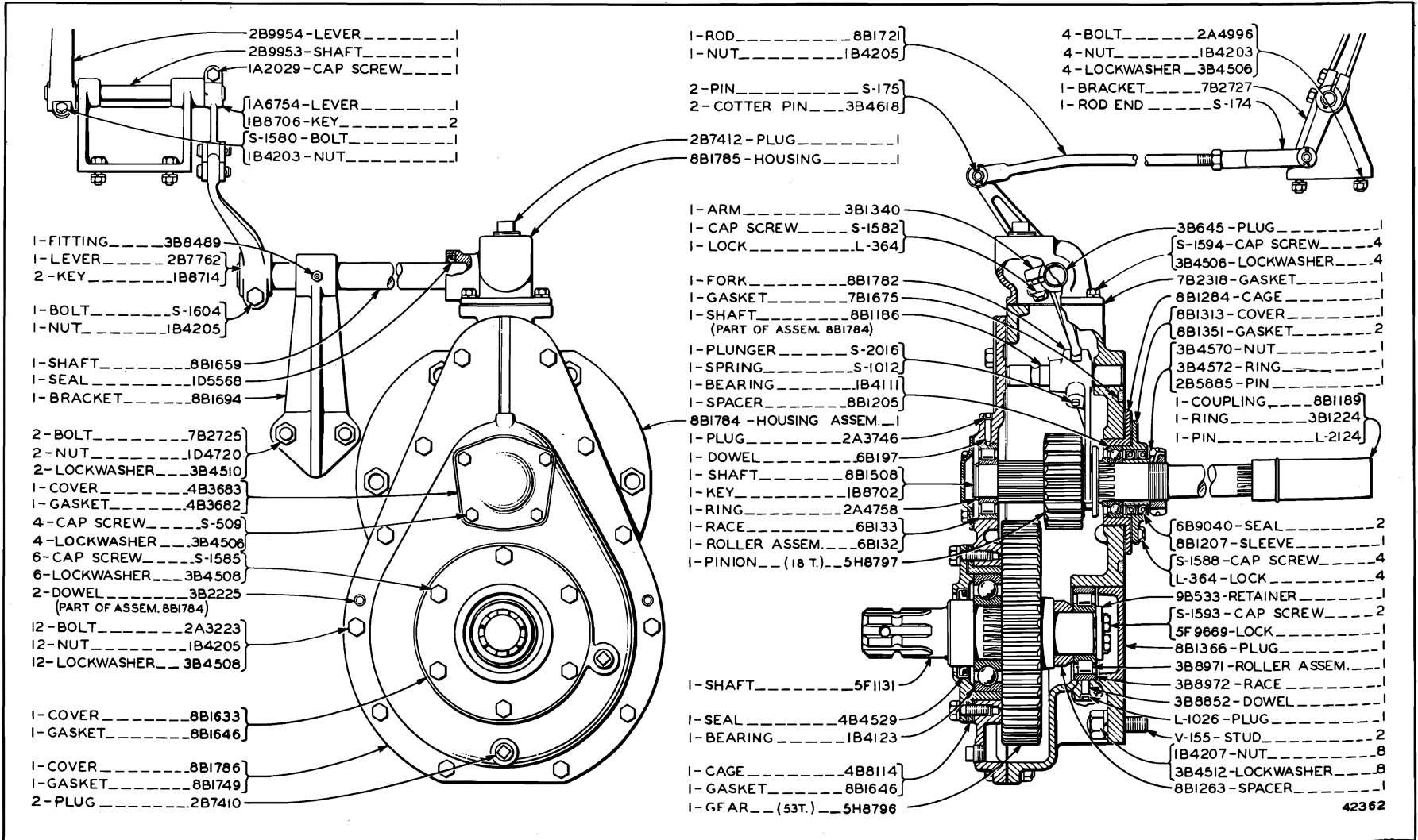
8B5832 REAR POWER TAKE-OFF GROUP—Direct Drive—Rear View
Includes tapered shaft

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



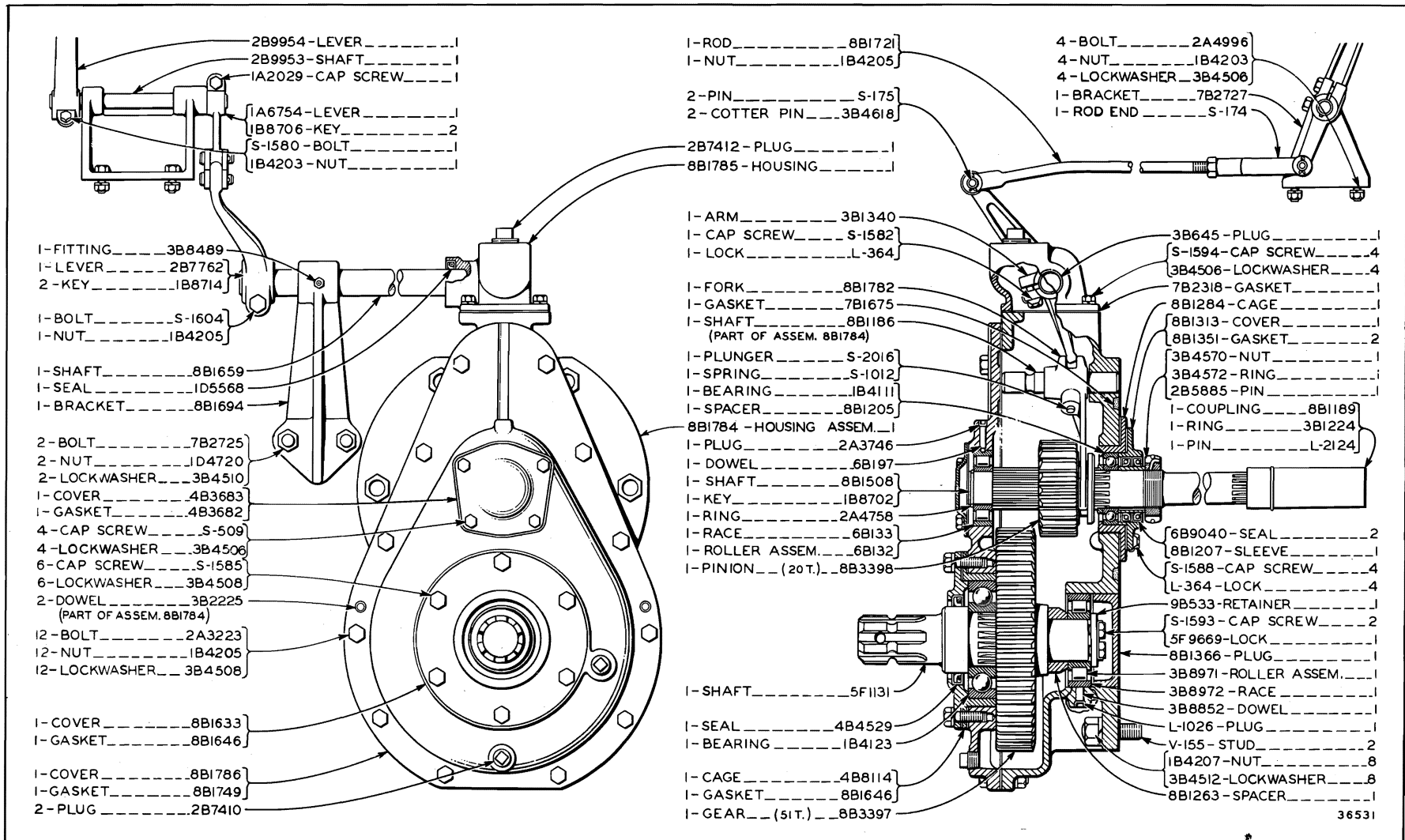
8B5832 REAR POWER TAKE-OFF GROUP—Direct Drive—Side View
Includes tapered shaft

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



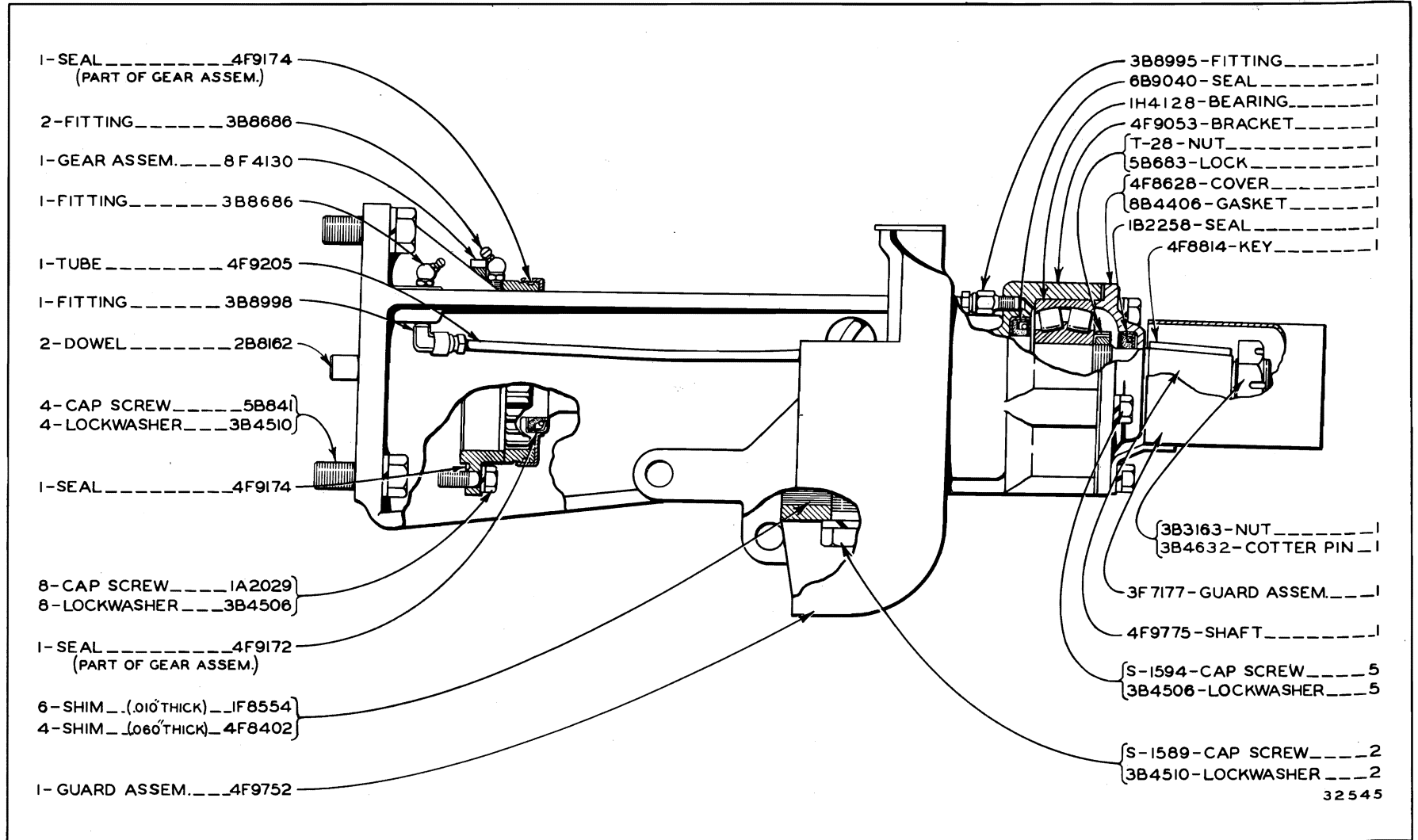
5H8798 REAR POWER TAKE-OFF GROUP—543 R.P.M.
 Effective with Serial No. 9U17698

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



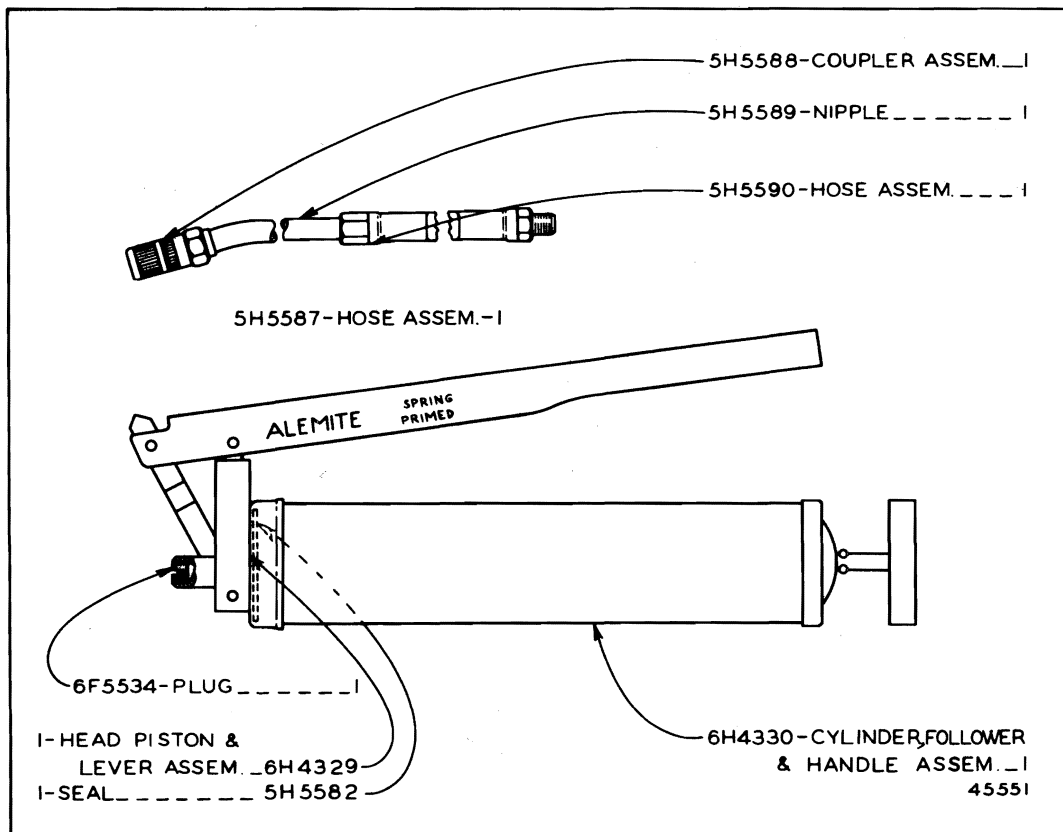
5F1130 REAR POWER TAKE-OFF GROUP—550 R.P.M.
 Includes 1 3/8" standard A.S.A.E., 6-spline shaft

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



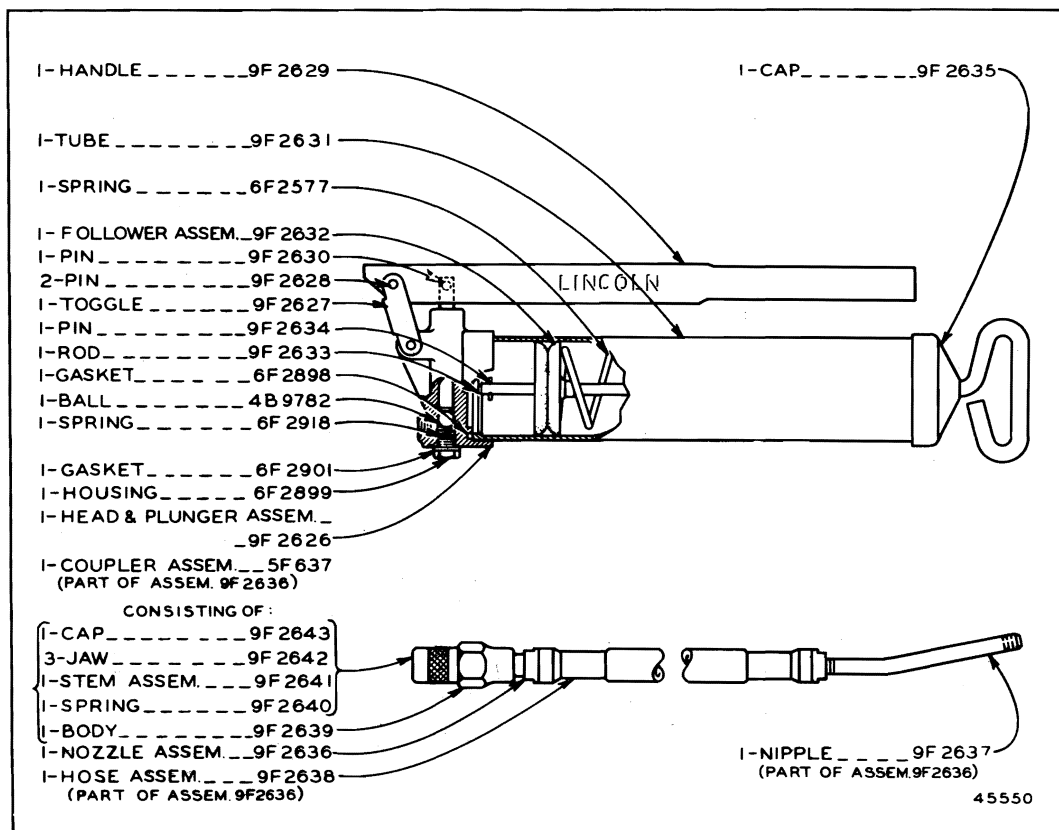
32545

4F9776 FRONT POWER TAKE-OFF GROUP—Direct Drive



8F9866 GREASE GUN—First Type

Part of 5F4176 and 6H9833 Tool Groups shown on Pages 224 and 225



8F9866 GREASE GUN—Second Type

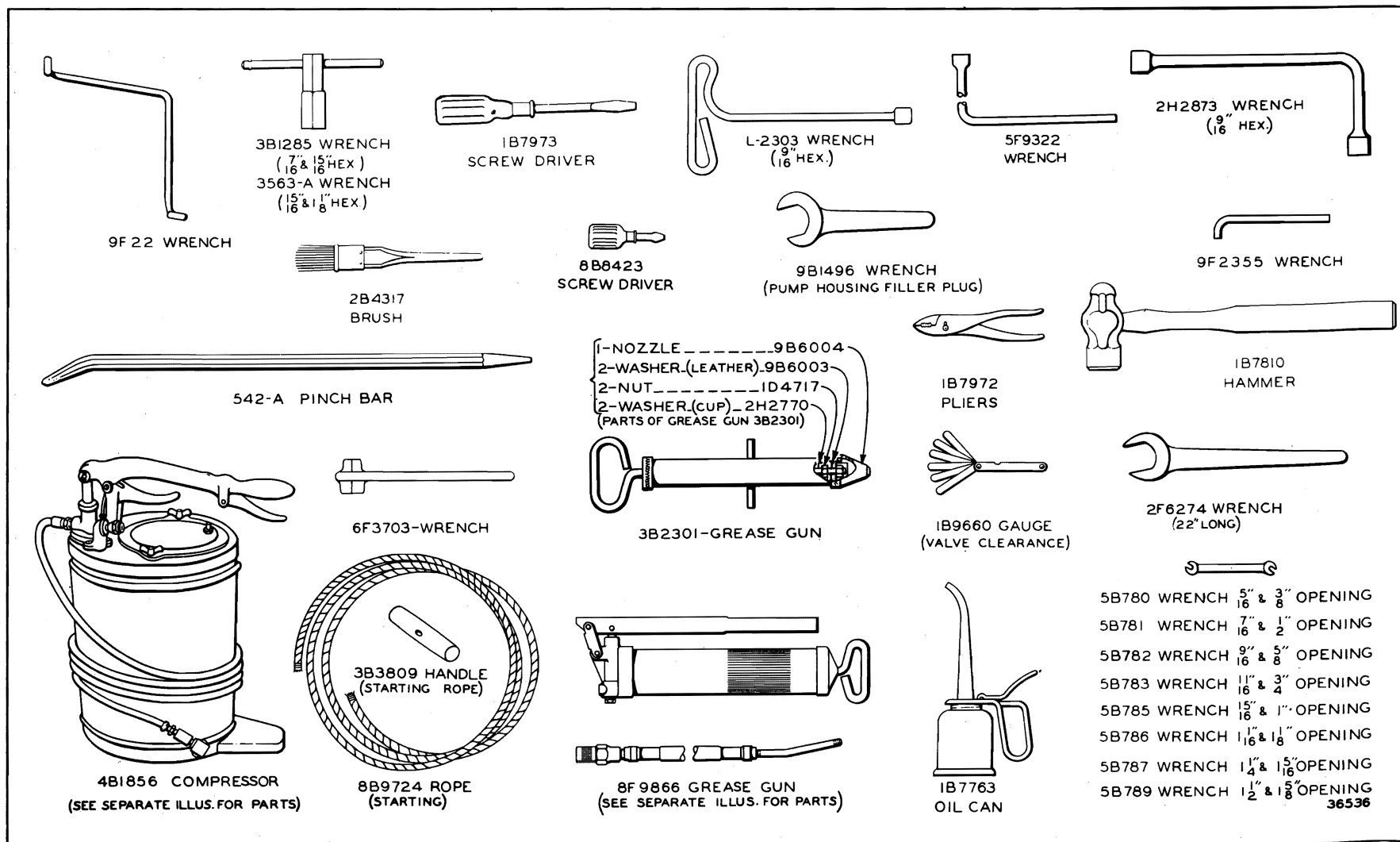
Part of 5F4176 and 6H9833 Tool Groups shown on Pages 224 and 225

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

224

"CATERPILLAR" D6 TRACTOR



5F4176 TOOL GROUP

Serial No. 9U13263 to 9U22244 inclusive. 8F9866 Grease Gun parts are shown on Page 223
4B1856 Volume Compressor, shown on Page 226, is not part of this Tool Group

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

542-A PINCH BAR

8B8423 SCREW DRIVER

2F6274 WRENCH (22" LONG)

2H2873 WRENCH

9B1496 WRENCH (PUMP HOUSING FILLER PLUG)

1B9660 GAUGE (VALVE CLEARANCE)

3B3809 HANDLE (STARTING ROPE)

6F3703-WRENCH (DRAIN PLUG)

3B9082 WRENCH ($\frac{3}{4}$ " & $\frac{3}{16}$ " HEX.)
3563-A WRENCH ($\frac{15}{16}$ " & $\frac{1}{8}$ " HEX.)

8B9724 ROPE (STARTING)

9F22 WRENCH

9F2355 WRENCH

4B1856 - COMPRESSOR
-OR-
7H1680 - COMPRESSOR
(SEE SEPARATE ILLUS. FOR PARTS)

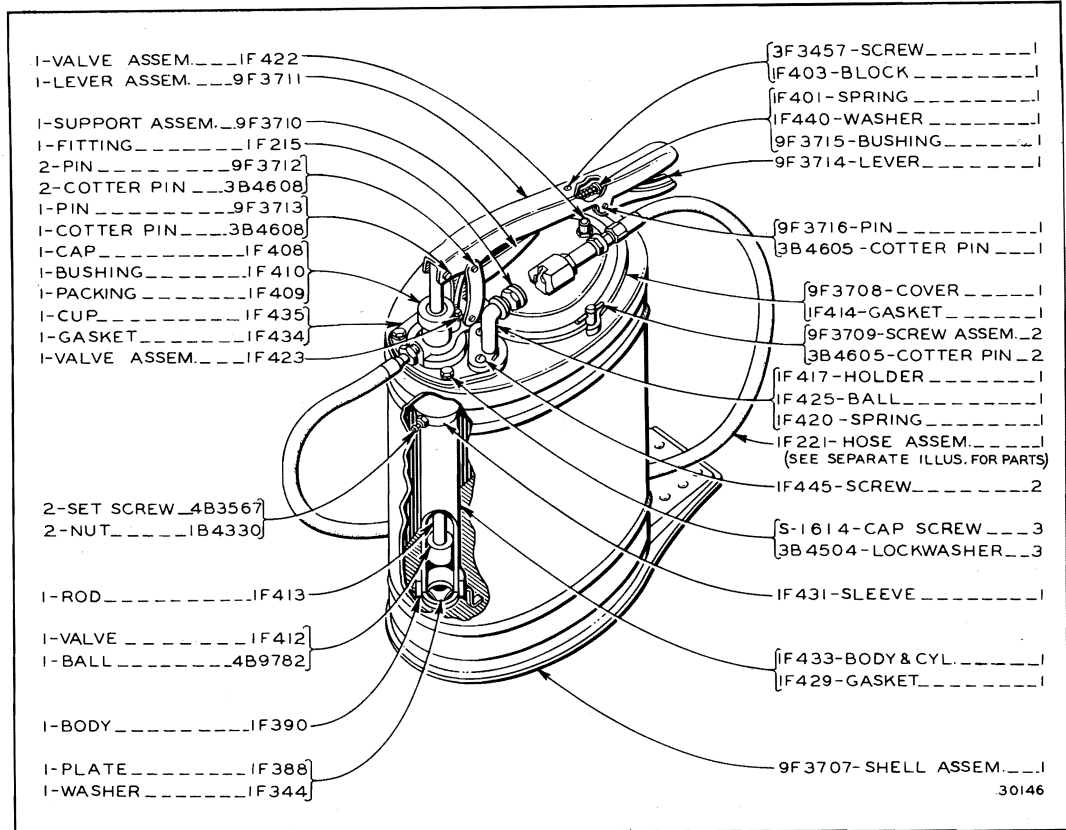
8F9866 GREASE GUN (LEVER)
(SEE SEPARATE ILLUS. FOR PARTS)

5B780 WRENCH $\frac{5}{16}$ " & $\frac{3}{8}$ " OPENING
5B781 WRENCH $\frac{7}{16}$ " & $\frac{1}{2}$ " OPENING
5B782 WRENCH $\frac{9}{16}$ " & $\frac{5}{8}$ " OPENING
5B783 WRENCH $\frac{11}{16}$ " & $\frac{3}{4}$ " OPENING
5B785 WRENCH $\frac{15}{16}$ " & 1" OPENING
5B786 WRENCH $1\frac{1}{16}$ " & $\frac{1}{8}$ " OPENING
5B787 WRENCH $1\frac{1}{4}$ " & $1\frac{5}{16}$ " OPENING
5B789 WRENCH $1\frac{1}{2}$ " & $1\frac{5}{8}$ " OPENING

56848

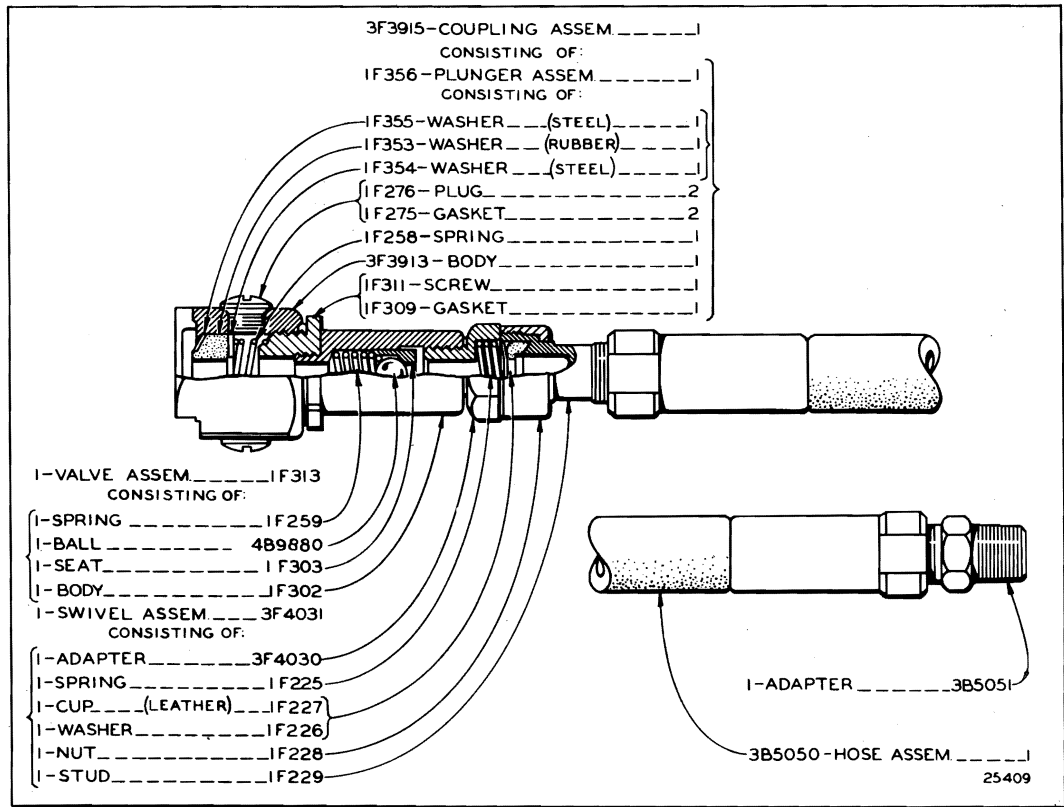
6H9833 TOOL GROUP

Effective with Serial No. 9U22245. 8F9866 Grease Gun parts are shown on Page 223
4B1856 and 7H1680 Volume Compressors, shown on Pages 226 and 227, are not part of this Tool Group



4B1856 VOLUME COMPRESSOR

Only separate parts serviced. When complete Compressor is required order 7H1680

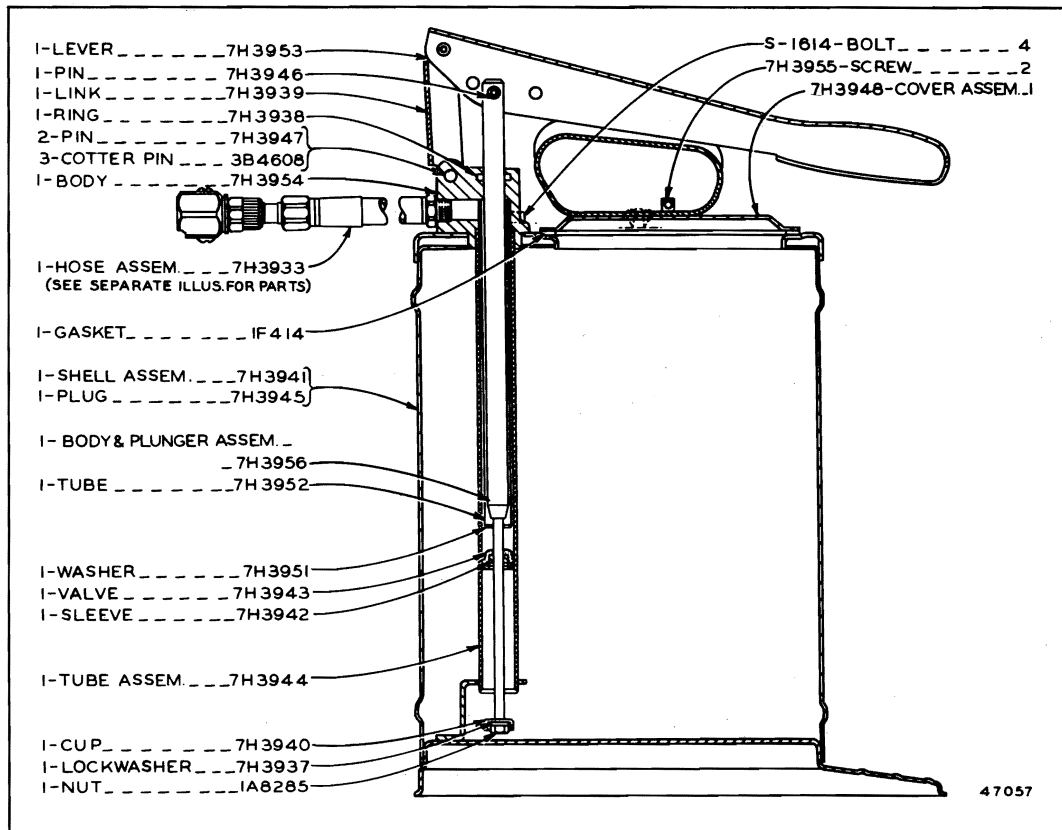


IF221 HOSE ASSEMBLY

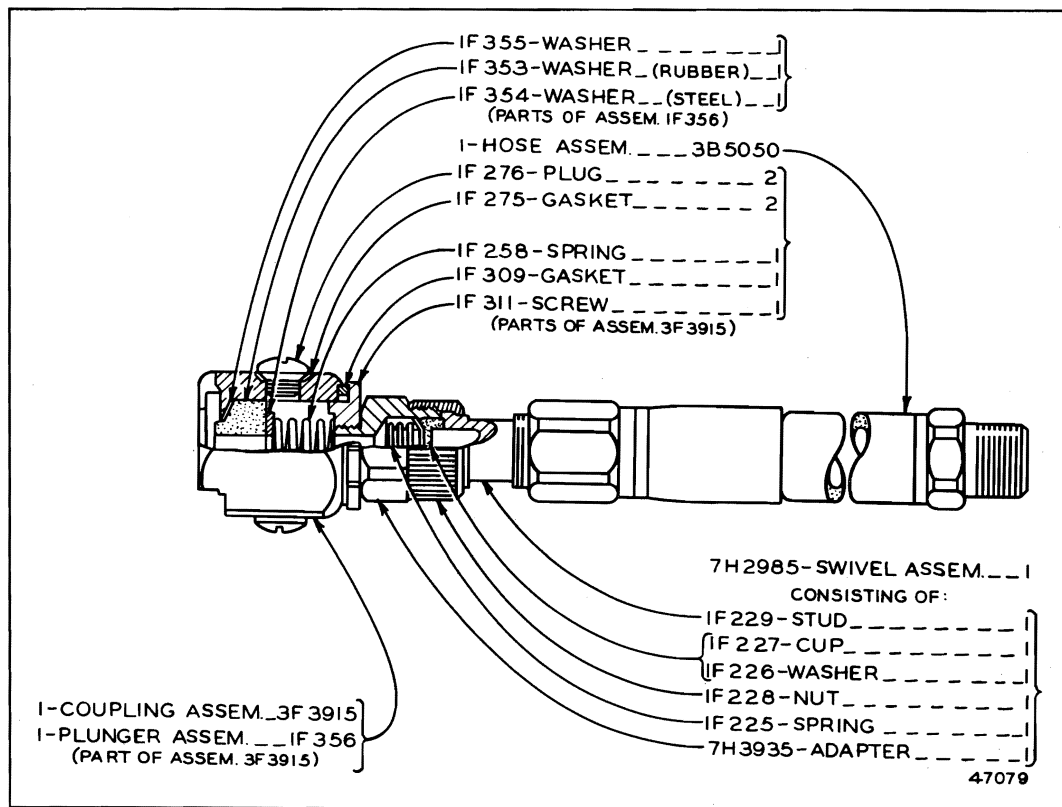
Part of 4B1856 Volume Compressor

Note: 2H9482 Relief Valve is available for use with Volume Compressor. This Valve controls the lubricating pressure to proper maximum, thereby preventing damage to the seals

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7H1680 VOLUME COMPRESSOR



7H3933 HOSE ASSEMBLY

Part of 7H1680 Volume Compressor

Note: 2H9482 Relief Valve is available for use with Volume Compressor. This valve controls the lubricating pressure to proper maximum, thereby preventing damage to the seals

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

Quantity Used	Part Number	Description
2	IH1072	Plate—Tractor Serial Number On transmission case and on side of cylinder block
4	4B4159	Drive Screw—Serial Number Plate
1	9F1221	Transfer Group Consisting of the following:
1	9F988	Transfer—Pre-Cleaner Instruction
1	IH1444	Transfer—Full Flow Filter System On body of Filter
1	IH1448	Transfer—Tractor Lubrication Instruction On rear of hood
1	IH2638	Transfer (D6)—1 $\frac{7}{8}$ " High On back of fuel tank
3	IH2647	Transfer (Diesel)—2 $\frac{1}{2}$ " High On back of fuel tank and on each side of hood
1	IH2648	Transfer (Manufactured by Caterpillar Tractor Co., Peoria, Illinois)—2 $\frac{1}{2}$ " High On back of fuel tank
3	IH2650	Transfer (Caterpillar)—2 $\frac{1}{2}$ " High On back of fuel tank and on each side of hood
1	IH2670	Transfer—Certification Label On back of dash
2	IH2678	Transfer (CAT)—2 $\frac{1}{2}$ " High On each side of seat
1	IH3038	Transfer—Safety On back of dash

SERIAL NUMBER PLATE AND TRANSFERS

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

MEMORANDA

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

SPECIFICATIONS

(SUBJECT TO CHANGE WITHOUT NOTICE)

Weight, shipping (approximate) 17,520 lbs.

DIMENSIONS

Length	12' 3 $\frac{3}{8}$ "
Height	6' 3 $\frac{3}{8}$ "
Width	7' 10 $\frac{1}{2}$ "
Gauge	74"
Ground Clearance	12 $\frac{1}{2}$ "
Drawbar Height	14"

CAPACITIES

Cooling System	14 $\frac{1}{2}$ Gal.
Crankcase, lubricating oil	5 $\frac{1}{2}$ Gal.
Transmission, lubricating oil	11 $\frac{1}{2}$ Gal.
Steering clutch hydraulic control unit	1 $\frac{1}{2}$ Gal.
Flywheel Clutch	2 $\frac{1}{4}$ Gal.
Final Drive, lubricating oil, each side	3 $\frac{1}{2}$ Gal.
Fuel Tank	48 Gal.

ATTACHMENTS

Additional equipment such as Power Take-Off's, Belt Pulley Drives, Cable and Hydraulic Controls, Lighting Systems, Cabs, etc., are available at extra cost. Consult your "Caterpillar" Dealer.

MACHINE SERIAL NUMBER PLATE LOCATION

Serial number plates are located on the back of the Transmission Case and on the left-hand side of the Cylinder Block.