

PARTS BOOK

E-116
~~XXXXXXXXXX~~
FORM 30324
REPLACES
FORM 10251

CATERPILLAR D6 TRACTOR

60 INCH GAUGE

SERIAL NUMBERS
8U1 TO 8U6443
INCLUSIVE

Caterpillar Tractor Co., General Offices, Peoria, Illinois. • Caterpillar Americas Co., Peoria, Illinois. • Caterpillar Overseas S.A., Geneva. • Caterpillar of Australia Pty. Ltd., Melbourne. • Caterpillar Brasil S.A., São Paulo. • Caterpillar Tractor Co. Ltd., Glasgow. • Caterpillar of Canada Ltd., Toronto. • Caterpillar France S.A., Grenoble.

D6 TRACTOR 60 INCH GAUGE

HOW TO ORDER PARTS

Please be sure to furnish the quantity, part number and name of each part wanted. It is also important to give the serial number of the machine for which the parts are intended. Location of serial number plates may be determined by referring to the "Specifications" page of this parts book. It is suggested that you write the serial number of your machine in this space so that it will be readily available when you need it.

THIS PARTS BOOK FOR
MACHINE SERIAL NUMBER

8U.....

To insure prompt delivery, please don't overlook furnishing the correct name of the consignee, also the street address, town, county and state to which the parts are to be shipped, and indicate whether shipment is to be made by freight, express, parcel post or by other means.

WHERE TO ORDER PARTS

Caterpillar dealers maintain over 400 stores in the United States, and similar establishments are located strategically in nearly all countries throughout the world. These organizations are backed by the extensive facilities and resources of Caterpillar Tractor Co.

Dealer personnel are factory trained in the stocking and issuing of parts, and large stocks are constantly maintained to insure prompt service. Contact your nearest Caterpillar dealer to make sure that he has your name and address, the correct serial number of your machine, and an accurate list of accessories and attachments. This record will facilitate the issuance of parts when you need them in a hurry.

WHAT THE CATERPILLAR DEALER CAN DO FOR YOU

Caterpillar dealers are in the business of making it economical and profitable for you to own and operate Caterpillar machinery. They are in constant touch with the factory for new developments in repair and maintenance methods, operating procedures, and parts requirements. Their parts stocks are active and up-to-date, including all parts normally required to protect your investment in Caterpillar machinery.

Nearly all Caterpillar dealers offer 24-hour emergency service. For quick reference, write the name and address of the local dealer on your desk pad or the front of your phone book.

ONLY CATERPILLAR PARTS GIVE CATERPILLAR PERFORMANCE

The same quality and craftsmanship that has made Caterpillar products famous throughout the world is built into all Caterpillar replacement parts.

FRANCAIS

COMMENT FAIRE UNE COMMANDE DE PIÈCES DE RECHANGE. Avant tout, soyez certain de fournir correctement la quantité, le numéro et le nom de chaque pièce désirée. Il est important encore d'indiquer le numéro de série de la machine pour laquelle les pièces sont destinées. L'endroit de la plaque au numéro de série peut être trouvé en étudiant la page des "Spécifications" de ce catalogue de pièces de rechange. Nous recommandons que vous inscrivez de numéro de série de votre machine dans l'espace réservé à cet effet à la page 1 de ce catalogue de pièces de rechange. Ainsi vous ne manquerez pas de le trouver aussitôt que vous en aurez besoin.

Afin d'assurer prompte livraison, ne manquez pas d'indiquer le nom correct du destinataire, son adresse, la rue, la ville, le département, le pays où les pièces en question devront être envoyées, tout en indiquant aussi comment la livraison devra être effectuée: par fret, exprès, colis postal ou par d'autres moyens.

OU COMMANDER LES PIÈCES DE RECHANGE. Les agences de distribution CATERPILLAR comprennent plus de 400 magasins aux Etats-Unis et des établissements similaires sont situés stratégiquement dans la plupart des pays du monde entier. Ces établissements ont l'appui des facilités et ressources extensives de la CATERPILLAR Tractor Co.

Le personnel de vente a reçu son training à l'usine pour ce qui regarde les stocks et la distribution des pièces de rechange et de vastes stocks sont constamment maintenus à jour pour assurer un service prompt. Mettez-vous en rapport avec l'agent CATERPILLAR le plus près de chez vous pour être sûr qu'il a votre nom et adresse, le numéro de série correct de votre machine et une liste précise des accessoires et pièces d'attache. Ce dossier facilitera la livraison de pièces de rechange quand vous en aurez besoin d'urgence.

CE QUE L'AGENT-DISTRIBUTEUR CATERPILLAR PEUT FAIRE POUR VOUS. Les agents-distributeurs CATERPILLAR sont dans les affaires pour rendre économiques et lucratives pour vous et la possession et l'opération des machines CATERPILLAR. Ils sont constamment en contact avec l'usine, afin d'être au courant de nouveaux développements dans les méthodes de réparations et d'entretien, les procès d'opération, ainsi que pour leurs besoins de pièces de rechange. Leurs stocks de pièces de remplacement sont actifs et au jour, y-inclus toutes les pièces normalement nécessaires pour protéger vos fonds engagés dans les machines CATERPILLAR.

La plupart des agents CATERPILLAR vous offrent un service d'urgence de 24 heures. Afin d'obtenir des renseignements sans délai, soyez certain d'avoir le nom et l'adresse de votre agent sur place dans un carnet sur votre bureau ou à la première page de votre annuaire de téléphone.

SEULES LES PIÈCES DE RECHANGE CATERPILLAR VOUS DONNENT LA PRODUCTION CATERPILLAR. La même qualité et la main-d'oeuvre qui ont rendu fameux dans le monde entier les produits CATERPILLAR, sont construits dans toutes les pièces de rechange CATERPILLAR.

ITALIANO

MODO DI ORDINARE PEZZI. Si prega di essere sicuri d'indicare la quantità, il numero ed il nome di ogni pezzo desiderato. Ed è altresì importante riferire il numero di serie della macchina per la quale sono destinati i pezzi. Il collocamento delle placche contenenti i numeri di serie si può determinare col riferire alla pagina di specificazioni in questo catalogo di pezzi. Si suggerisce di scrivere il numero di serie della vostra macchina nello spazio provvisto a questo scopo sulla prima pagina di questo catalogo di pezzi.

Per assicurare pronta consegna, si prega di non mancare di fornire il nome del consegnatario correttamente scritto, come pure l'indirizzo, cioè la strada, città, contea e lo stato dove saranno spediti i pezzi, indicando se la spedizione sarà fatta per carico, espresso, pacco postale o per altro mezzo.

DOVE SI ORDINANO PEZZI. I rivenditori CATERPILLAR mantengono più di 400 magazzini negli Stati Uniti, e simili stabilimenti si trovano convenientemente collocati in quasi tutti i paesi del mondo. Questi stabilimenti godono l'appoggio delle estese facilitazioni e forti risorse della ditta CATERPILLAR Tractor Co.

Il personale rivenditore viene istruito, alla fabbrica, nel mantenimento degli assortimenti e rilascio dei pezzi, e si mantengono assortimenti grossi per assicurare pronta consegna. Mettetevi in comunicazione col rivenditore e mantenuti al corrente, compresi tutti i pezzi che normalmente sono necessari per proteggere il vostro capitale di serie della vostra macchina ed una lista accurata di accessori ed attachi. Così si rende più facile il rilascio di pezzi quando ne avrete di bisogno in fretta.

CIO CHE PUO FARE PER VOI IL RIVENDITORE CATERPILLAR. I rivenditori CATERPILLAR sono lì all'unico scopo di rendere economici e vantaggiosi per voi il possedere e manovrare macchinari CATERPILLAR. Egli sono costantemente in comunicazione colla fabbrica per essere al corrente delle nuove migliorie effettuate nei modi di riparazione e mantenimento, nei metodi d'operazione, e dello sviluppo in richiedimenti di pezzi. I loro assortimenti sono attivi e mantenuti al corrente, compresi tutti i pezzi che normalmente sono necessari per proteggere il vostro capitale di macchinari CATERPILLAR.

Quasi tutti i rivenditori CATERPILLAR offrono un servizio d'emergenza giorno e notte. Per riferimento istantaneo, appuntate il nome e l'indirizzo del vostro rivenditore locale sul taccuino della vostra scrivania o in avanti della vostra guida del telefono.

SOLTANTO I PEZZI CATERPILLAR DANNO RISULTATI DEGNI DELLA MARCA CATERPILLAR. La medesima qualità e lavorazione che hanno reso famosi i prodotti CATERPILLAR dappertutto il mondo si trovano in tutti i pezzi macchinari CATERPILLAR.

DEUTSCH

WIE MAN ERSATZTEILE BESTELLT. Vor allem muss die Qualität, die Teilnummer und Benennung jedes einzelnen gewünschten Teiles angegeben werden. Ausserdem ist es notwendig, die Seriennummer der Maschine, für welche die einzelnen Teile bestimmt sind, bekannt zu geben. Die Tabelle, wo die Seriennummer zu finden ist, ist in diesem Teilkatalog unter dem Titel "Spezifikationen" enthalten. Es ist ratsam, die Seriennummer der Maschine an Seite 1 dieses Teilkataloges an der zu diesem Zwecke bestimmten Stelle zu vermerken. Solcherart wird sie stets zu finden sein, so oft sie benötigt wird.

Um eine prompte Lieferung zu bewerkstelligen, muss der Name des Bestellers fehlerfrei, genau angegeben werden, namentlich die Strasse, die Stadt, die Provinz, das Land, mit einem Worte der Wohnort wohin die bestellten Maschinenteile gesandt werden sollen. Bei dieser Gelegenheit darf man nicht vergessen mitzuteilen, ob die Waren per Fracht, Express, im Postpaket oder anders zugeschickt werden sollen.

WO MAN ERSATZTEILE ZU BESTELLEN HAT. CATERPILLAR-Vertreter haben über 400 Verkaufsstellen in den Vereinigten Staaten allein zu verwalten. Aehnliche Unternehmungen sind in den meisten Ländern der Welt strategisch verteilt. Diese Organisationen funktionieren mit der grössten Leichtigkeit unter der Aegide der ausgedehnten Hilfsquellen der CATERPILLAR Tractor Co.

Das Verkaufspersonal hat Fabrikserziehung erhalten in Einlagerung und Ausfolgung von Ersatzteilen. Reichliche Vorräte sind überall vorhanden, um eine prompte Bedienung zu sichern. Treten Sie mit Ihrem nächsten CATERPILLAR Vertreter in Verbindung, überzeugen Sie sich, dass er Ihren Namen und Ihre Adresse kennt, als auch die genaue Seriennummer Ihrer Maschine. Er muss eine sorgfältig zusammengestellte Liste der Maschinenteile und Ansatzteile besitzen. Diese Liste wird die Herausgabe erleichtern, besonders wenn es sich um eine eilige Lieferung handelt.

WAS DER CATERPILLAR VERTRETER FÜR SIE TUN KANN. Es ist die Aufgabe des CATERPILLAR Vertreters, den Besitz und Gebrauch der CATERPILLAR Maschine für Sie möglichst wirksam und einträglich zu gestalten. Der Vertreter hält eine ständige Verbindung mit der Fabrik aufrecht, er beobachtet und benützt die neuesten Fortschritte und Erfindungen gleichviel ob es sich um Reparatur, Instandhalten, Gebrauchsverfahren und Bedarf an Maschinenteilen handelt. Die Lagerbestände sind aktiv und stets modern, um den normalen Arbeitsgang aufrecht erhalten zu können, Ihre Kapitalanlagen an CATERPILLAR Maschinen zu schützen und zu sichern.

Beinahe alle CATERPILLAR Vertreter halten einen 24-stündigen Notfalldienst aufrecht. Um eine schnelle Information bereit zu haben, schreiben Sie den Namen und die Adresse Ihres nächstliegenden CATERPILLAR Vertreters in Ihr Notizbüchlein an Ihrem Schreibtisch oder auf den Deckel Ihres Telefonbuchs.

NUR CATERPILLAR MASCHINENTEILE GEBEN CATERPILLAR VOLLENDUNG. Jene Qualität und jene tadellose Ausführung, die den Weltruf der CATERPILLAR Erzeugnisse sicherten, ist in allen CATERPILLAR Maschinen und Ansatzteilen enthalten.

ESPAÑOL

CÓMO DEBEN PEDIRSE LAS PIEZAS. Es preciso que se especifique la cantidad y se dé el número y el nombre de las piezas que se necesitan. Es también importante dar el número de la serie a que pertenece la máquina para la cual se piden las piezas. Para saber dónde están las placas con el número de la serie, consúltese la página de este catálogo de piezas en que se dan las "Especificaciones". Sería conveniente que insertara Ud. el número de la serie de su máquina en el espacio que se ha dejado para este objeto en la página uno de este catálogo; de esta manera lo tendrá siempre a la mano cuando la necesite.

Para que el despacho se efectúe con prontitud, es necesario que se dé el nombre correcto del consignatario, así como la dirección y los nombres de la ciudad y la provincia, departamento o estado a que han de enviarse las piezas. Debe especificarse, asimismo, si el despacho hay que hacerlo por flete, expreso, paquete postal u otro conducto.

DONDE PUEDEN CONSEGUIRSE LAS PIEZAS. Hay más de 400 tiendas en los EE. UU. en que se venden los tractores y los accesorios "CATERPILLAR". Establecimientos semejantes a éstos están situados en lugares estratégicos en casi todos los países del mundo. Estas organizaciones cuentan con el ayuda y las extensas facilidades y la cooperación de la CATERPILLAR Tractor Co.

El personal de las tiendas mencionadas ha recibido su preparación en la fábrica en lo que se refiere a piezas y accesorios. Las tiendas mantienen siempre una gran existencia de estos últimos, lo que les permite prestar un servicio rápido. Póngase Ud. en contacto con el agente de la CATERPILLAR más cercano y procure darle su nombre y dirección, así como el número de la serie de su máquina, y averiguar se aquél tiene una lista exacta de accesorios y conexiones. Esto le facilitará el conseguir las piezas cuando las necesite con urgencia.

LO QUE PUEDEN HACER POR UD. LOS AGENTES DE LA CATERPILLAR. Los agentes de la CATERPILLAR tienen por mira el hacer económico y provechoso el uso y el funcionamiento de las máquinas CATERPILLAR; están siempre en constante comunicación con la fábrica, para estar así al corriente de los últimos métodos que se emplean para hacer reparaciones y para la conservación y el funcionamiento de las máquinas y la selección de las piezas que se requieran. Las existencias que mantienen dichos agentes son completas en todo sentido e incluyen todas aquellas piezas que se consideran esenciales para proteger la inversión que Ud. ha hecho en máquinas CATERPILLAR.

Casi todos los agentes de la CATERPILLAR ofrecen un servicio de emergencia de 24 horas. Para cuando se presente el caso, procure Ud. tener siempre a la mano, en su escritorio, el nombre y la dirección del agente.

SOLO LAS PIEZAS CATERPILLAR DAN EL RESULTADO APETECIDO. Todas las piezas CATERPILLAR han sido fabricadas según el patrón de alta calidad y mano de obra que ha hecho famosos los productos CATERPILLAR.

PORTUGUES

COMO ENCOMENDAR PECAS AVULSAS. É indispensável indicar a quantidade, o número e o nome de cada peça que desejar. É também importante dar o número de série da máquina a que a nova peça se destina. As chapas que trazem os números de série podem ser localizadas pela página "Especificações" deste catálogo. Sugerimos que V.S. escreva o número de série de sua máquina no espaço reservado para este fim na página número 1 do catálogo e assim te-lo-á pronto quando precisar.

Afim de assegurar pronta entrega, tenha o cuidado de indicar a nome exato do consignatário, com endereço completo incluindo rua a número, cidade, provincia ou estado e país para onde as peças devem ser despachadas, indicando também se o despacho deve ser feito por carga, correio expreso, ou outro meio de transporte.

PARA ONDE DIRIGIR A ENCOMENDA DE PEÇAS. Os distribuidores de CATERPILLAR mantêm mais de 400 casas nos Estados Unidos a estabelecimentos semelhantes estão localizados em pontos convenientes de quase todos os países do mundo. Todas estas organizações gozãm das inúmeras vantagens e recursos da CATERPILLAR Tractor Co.

Todo o pessoal distribuidor tem experiência industrial em armazenamento e distribuição de peças e grandes estoques são sempre mantidos afim de assegurar serviço pronto. Entre em contacto com o distribuidor de CATERPILLAR que lhe ficar mais próximo e providencie para que e uma lista precisa dos acessórios e peças correspondentes. Esta relação facilitará o fornecimento de peças quando V.S. tiver necessidade urgente delas.

O QUE O DISTRIBUIDOR DE CATERPILLAR PODE FAZER PARA SERVIR V.S. A função dos distribuidores de CATERPILLAR é tornar económico e proveitoso para V.S. possuir e operar maquinário CATERPILLAR. Constantemente em contacto com a fábrica a respeito de novos processos de concerto e manutenção do maquinário, de técnicas de funcionamento e de características das peças, mantêm um estoque ativo, incluindo sempre os últimos tipos e todas as peças normalmente necessárias para que V.S. tire o máximo proveito do capital aplicado em maquinário CATERPILLAR.

Quase todos os nossos distribuidores mantêm serviço de emergência para fornecimento dentro de 24 horas. Afim de ter sempre á mão as referências, escreva no bloco de sua escrivãzinha, ou na primeira página de sua lista de telefones, o nome e endereço de seu distribuidor.

SÓ PEÇAS CATERPILLAR PODEM OFERECER FUNCIONAMENTO CATERPILLAR. A mesma qualidade e técnica de manufatura que tornam os produtos CATERPILLAR famosos no mundo inteiro caracterizam as peças avulsas CATERPILLAR.

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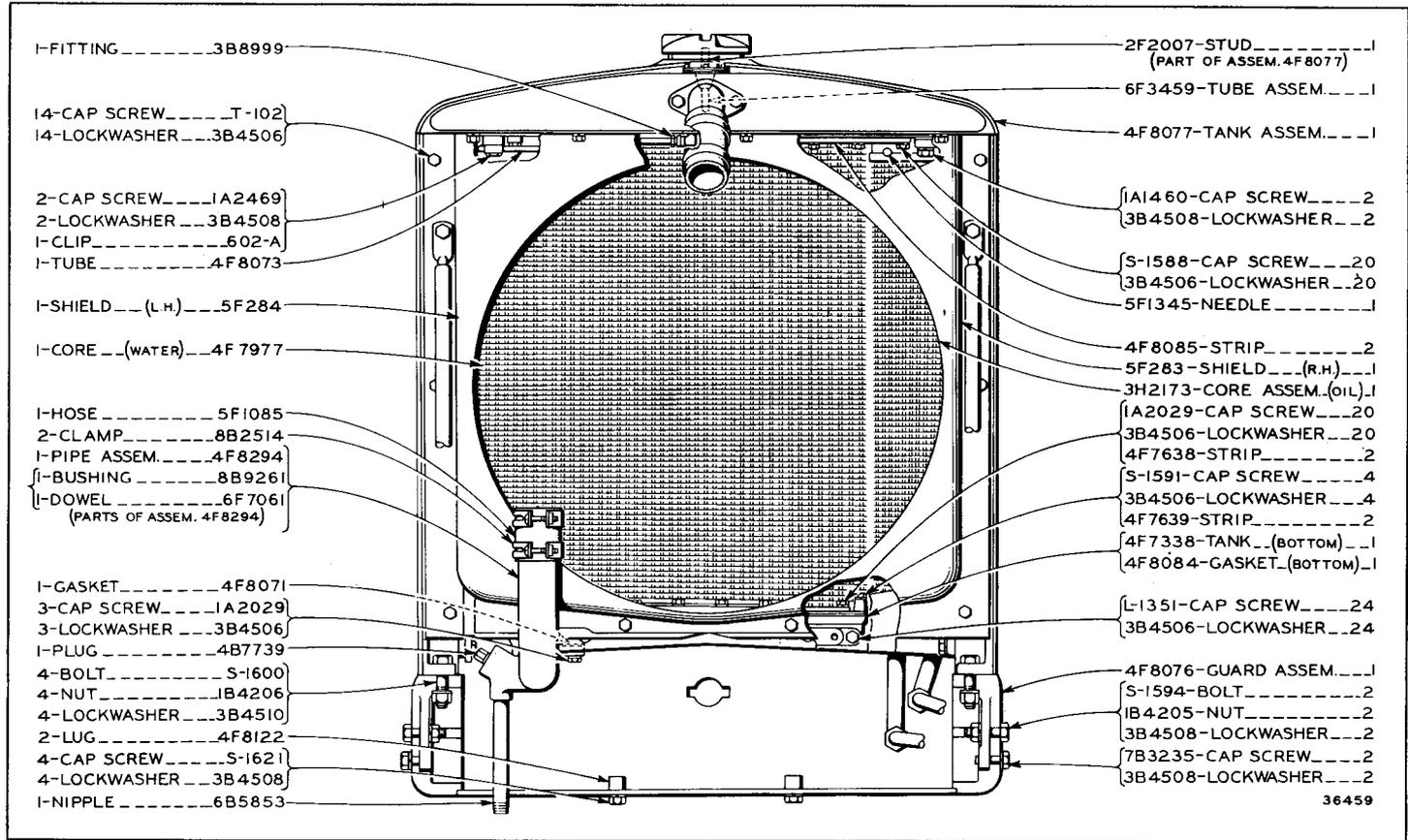
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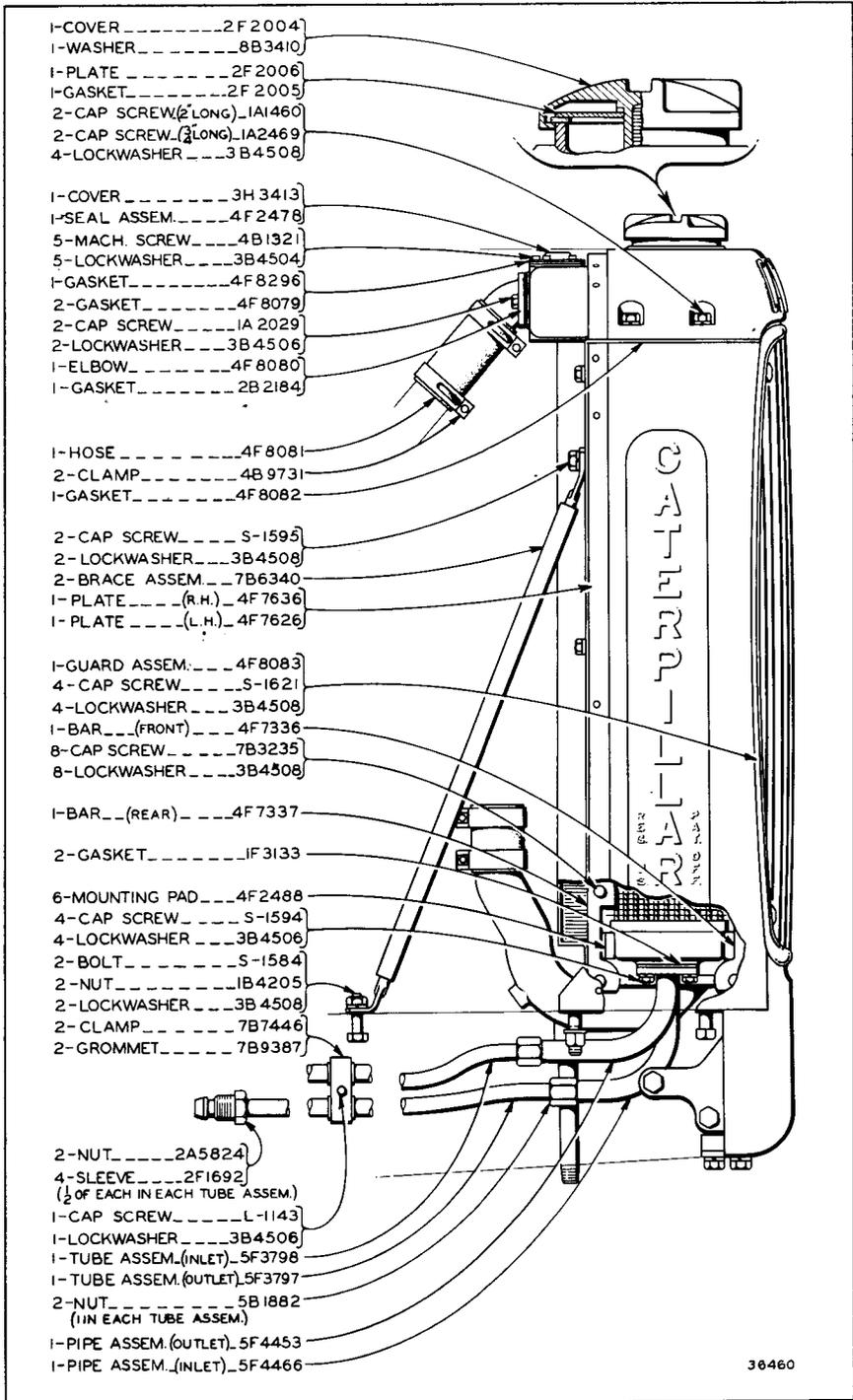
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4F6771 RADIATOR AND OIL COOLER GROUP—Rear View

Serial No. 8U1 to 8U1482 inclusive

Note: 6F6041 Rust Inhibitor is available



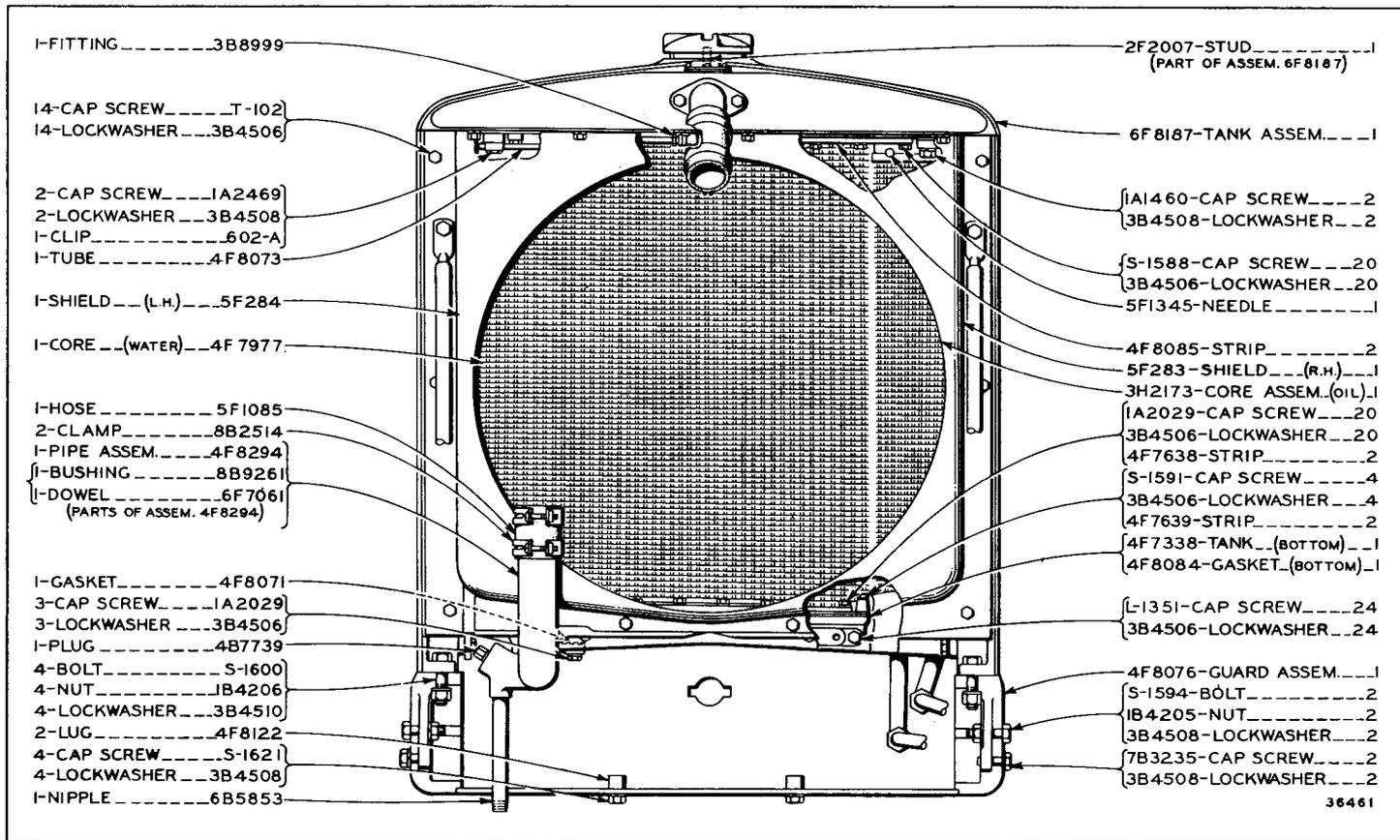
4F6771 RADIATOR AND OIL COOLER GROUP—Side View

Serial No. 8U1 to 8U1482 inclusive

Note: 6F6041 Rust Inhibitor is available

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

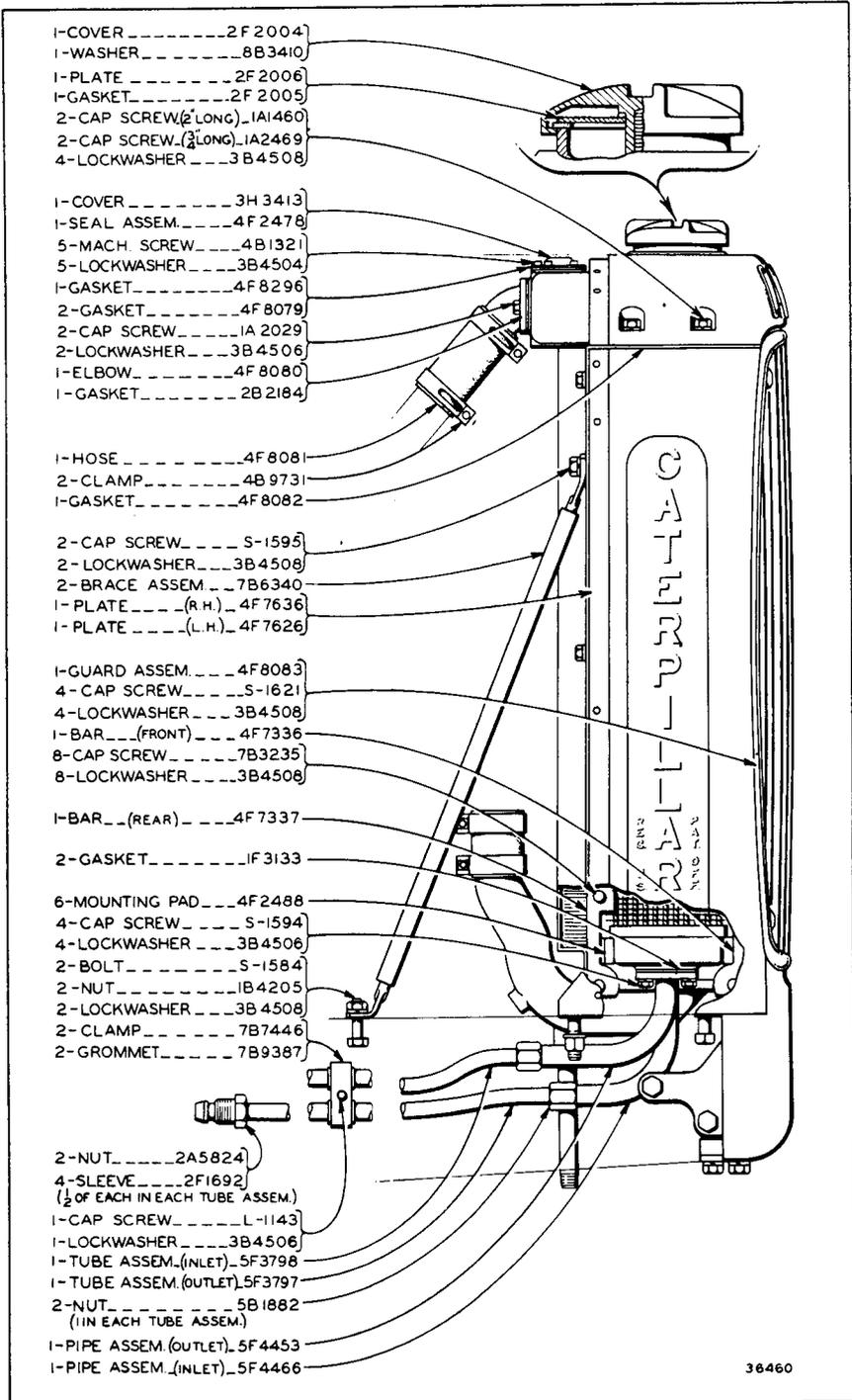
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4F6771 RADIATOR AND OIL COOLER GROUP—Rear View

Serial No. 8U1483 to 8U1836 inclusive

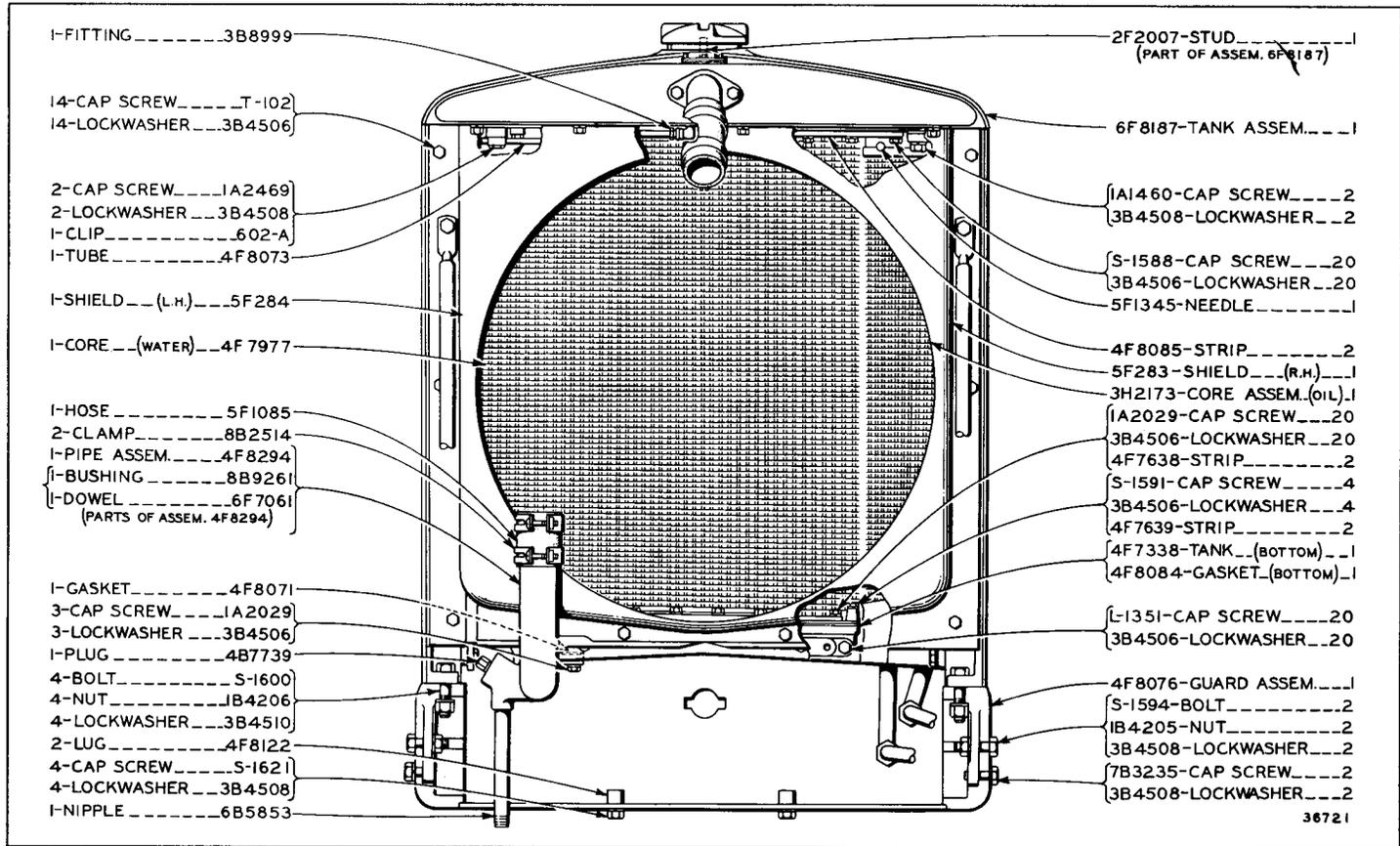
Note: 6F6041 Rust Inhibitor is available



4F6771 RADIATOR AND OIL COOLER GROUP—Side View

Serial No. 8U1483 to 8U1836 inclusive
 Note: 6F6041 Rust Inhibitor is available

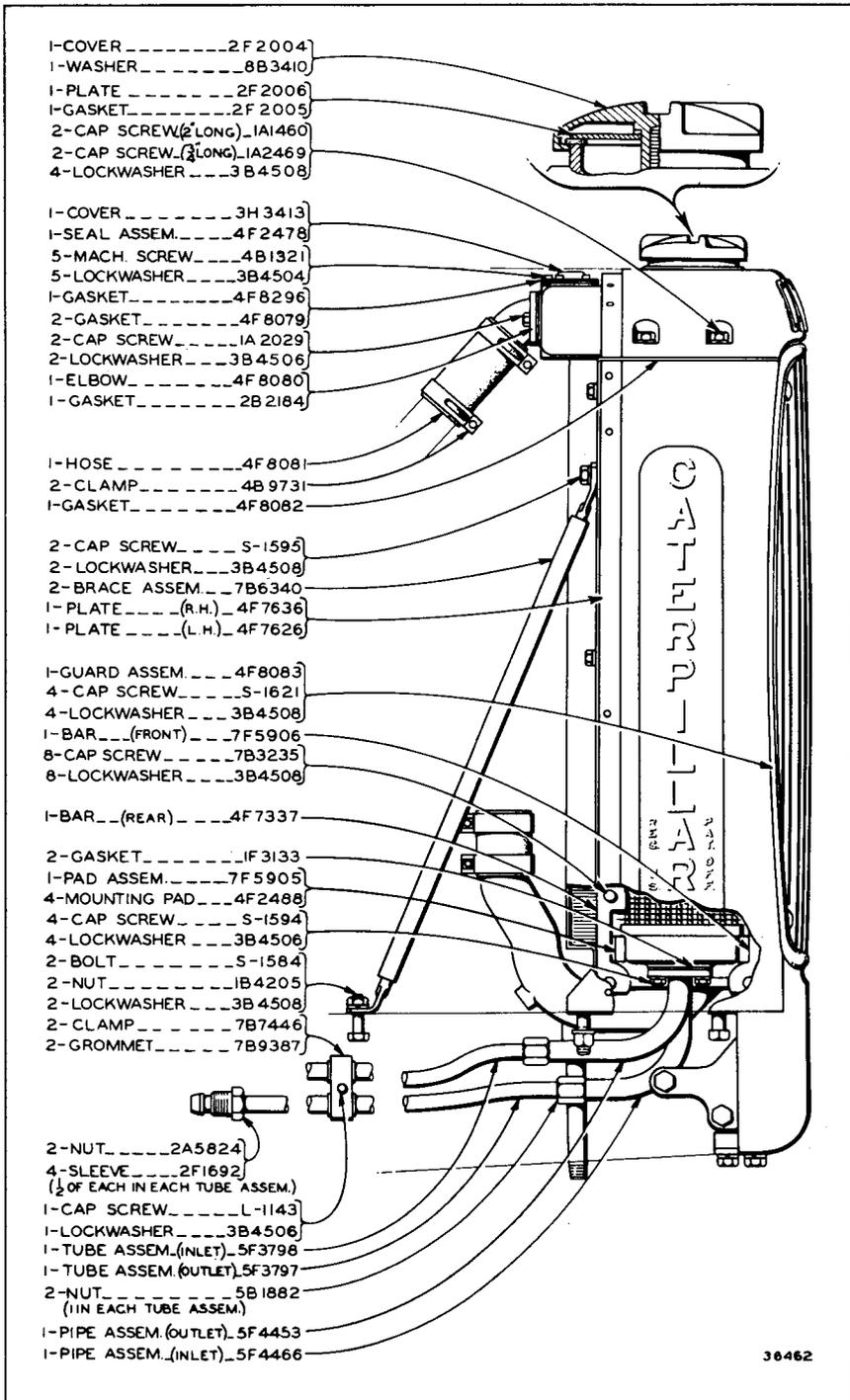
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



4F6771 RADIATOR AND OIL COOLER GROUP—Rear View

Serial No. 8U1837 to 8U3557 inclusive

Note: 6F6041 Rust Inhibitor is available

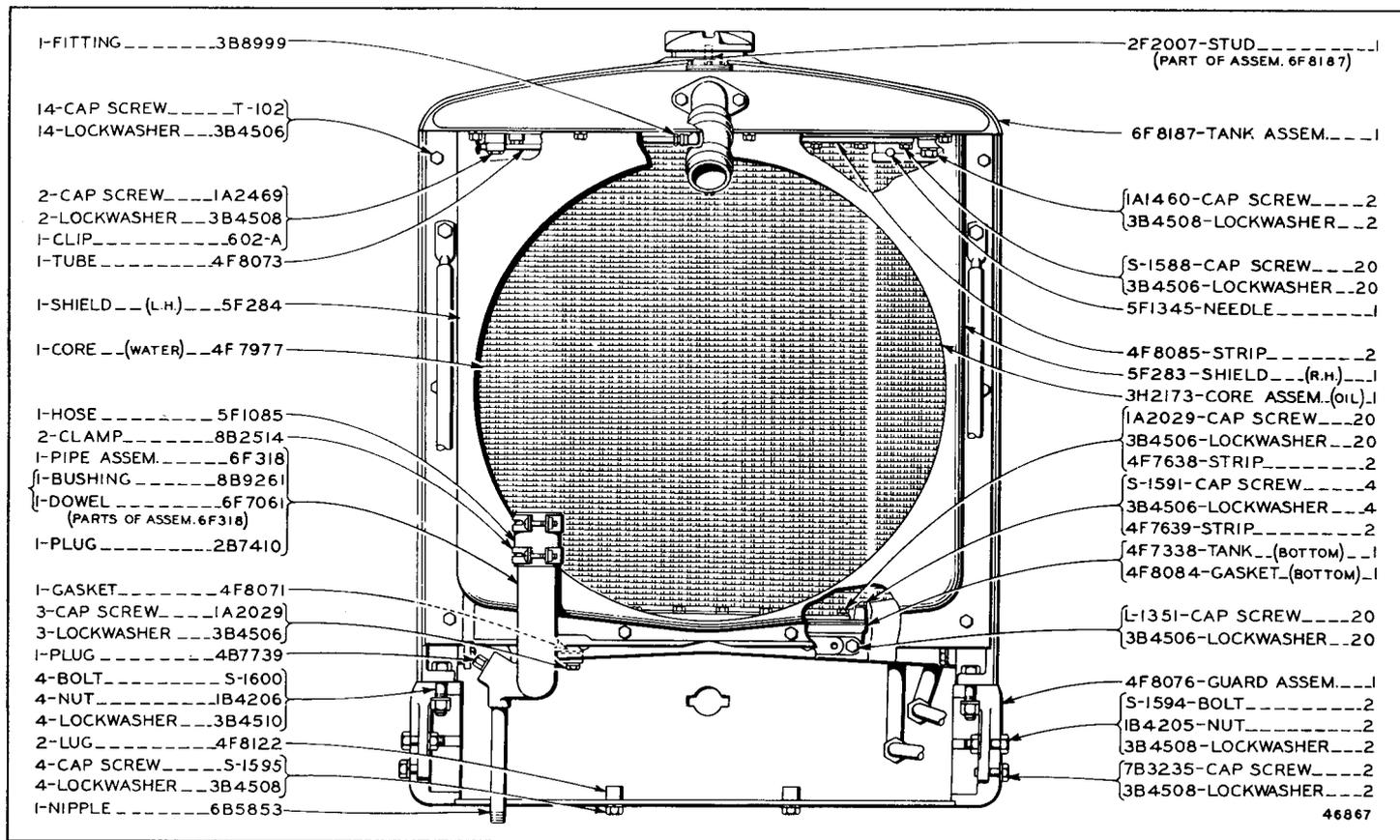


4F6771 RADIATOR AND OIL COOLER GROUP—Side View

Serial No. 8U1837 to 8U3557 inclusive

Note: 6F6041 Rust Inhibitor is available

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

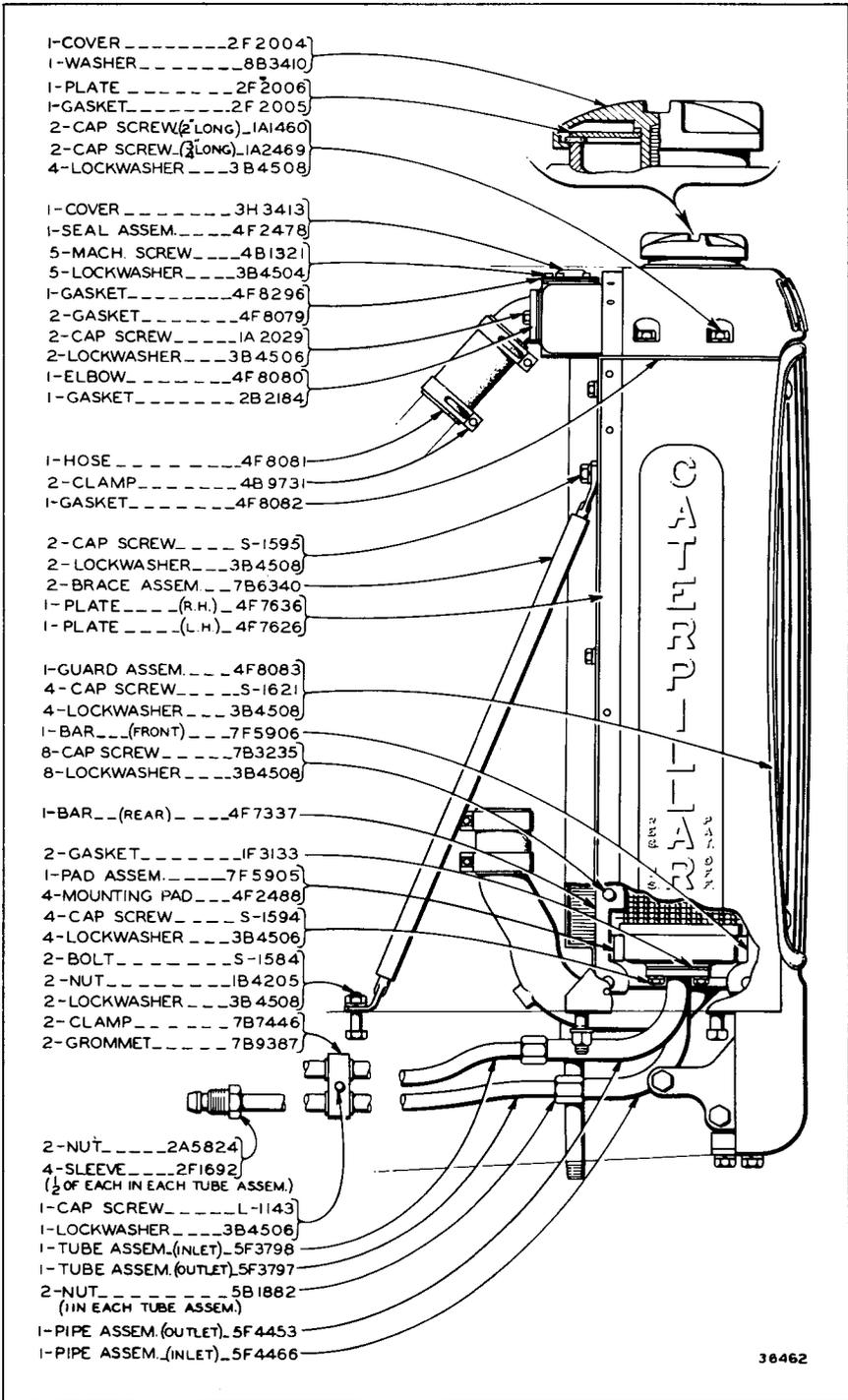


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4F6771 RADIATOR AND OIL COOLER GROUP—Rear View

Effective with Serial No. 8U3558

Note: 6F6041 Rust Inhibitor is available

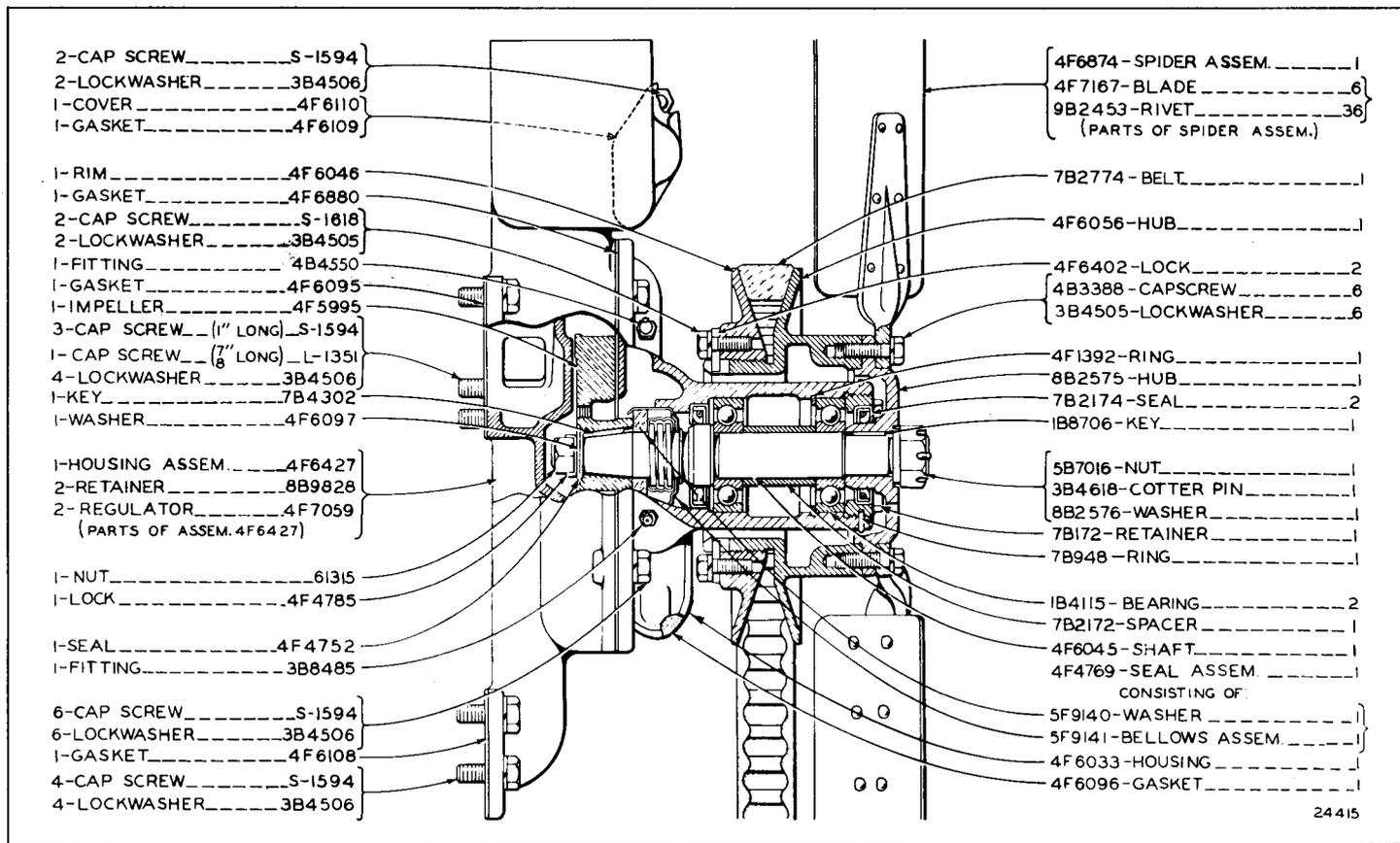


4F6771 RADIATOR AND OIL COOLER GROUP—Side View

Effective with Serial No. 8U3558

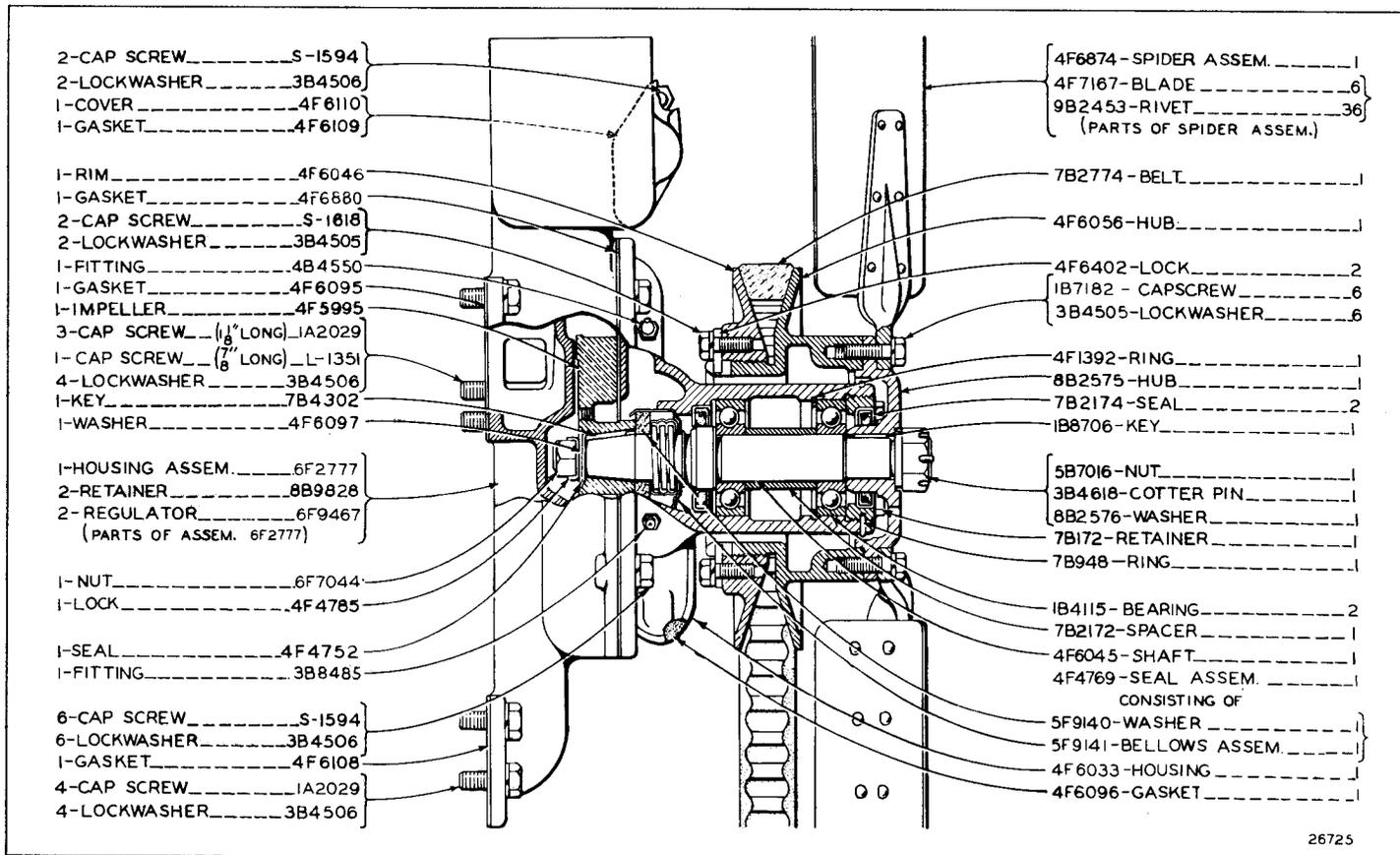
Note: 6F6041 Rust Inhibitor is available

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



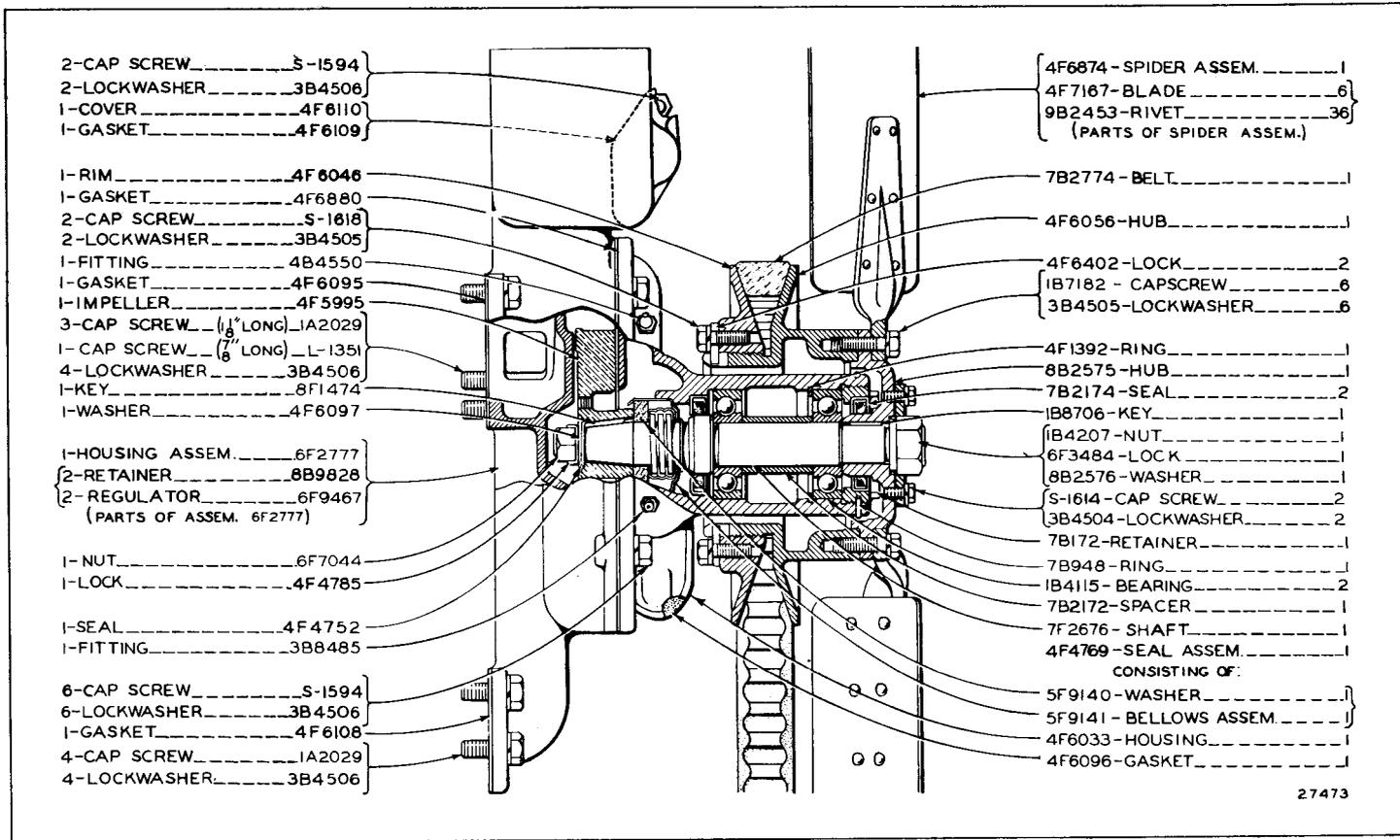
24415

4F6729 FAN AND WATER PUMP GROUP
 Serial No. 8U1 to 8U1046 inclusive
 Note: 2H5106 Water Pump Gasket Group is available



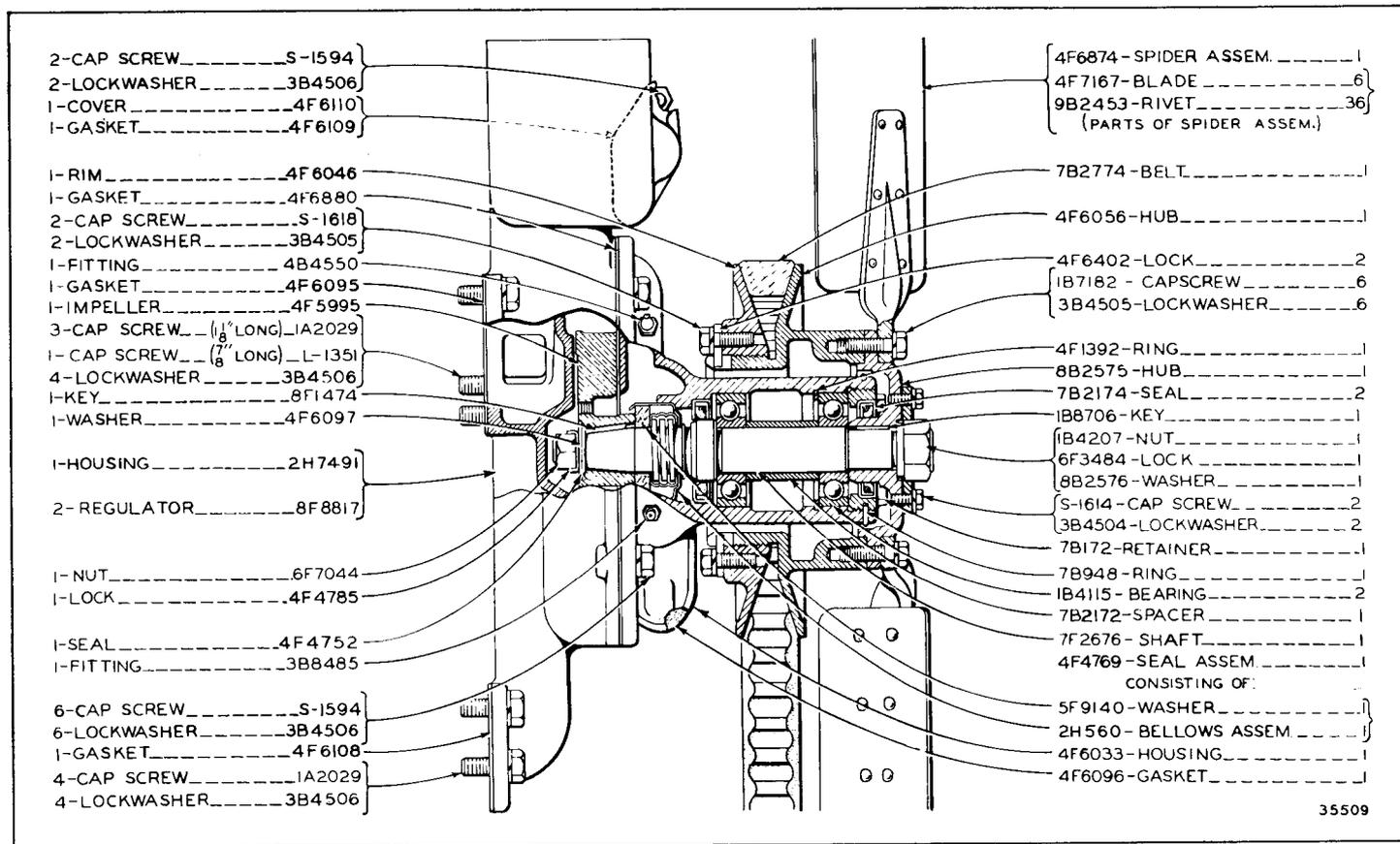
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4F6729 FAN AND WATER PUMP GROUP
 Serial No. 8U1047 to 8U1661 inclusive
 Note: 2H5106 Water Pump Gasket Group is available



27473

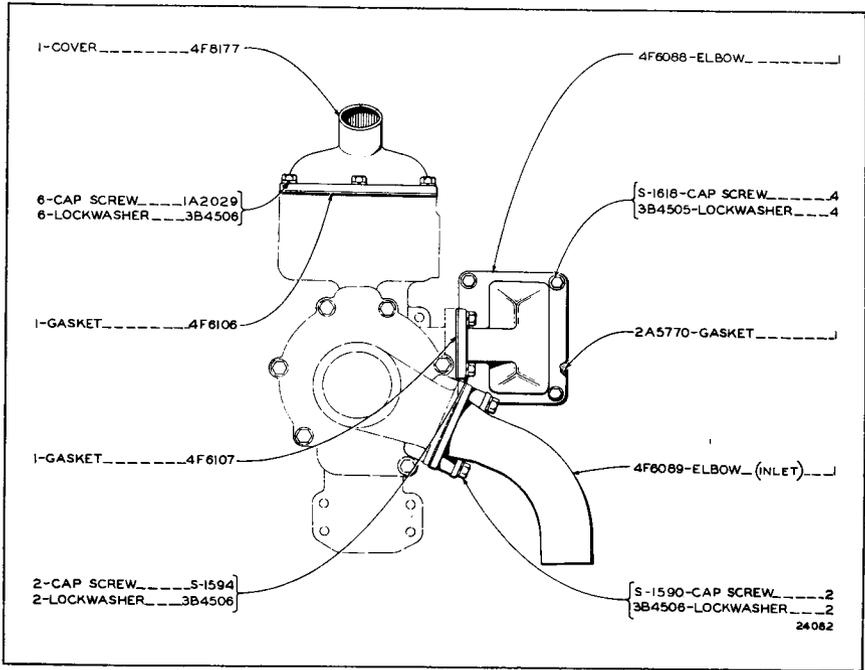
4F6729 FAN AND WATER PUMP GROUP
 Serial No. 8U1662 to 8U6330 inclusive
 Note: 2HS106 Water Pump Gasket Group is available



35509

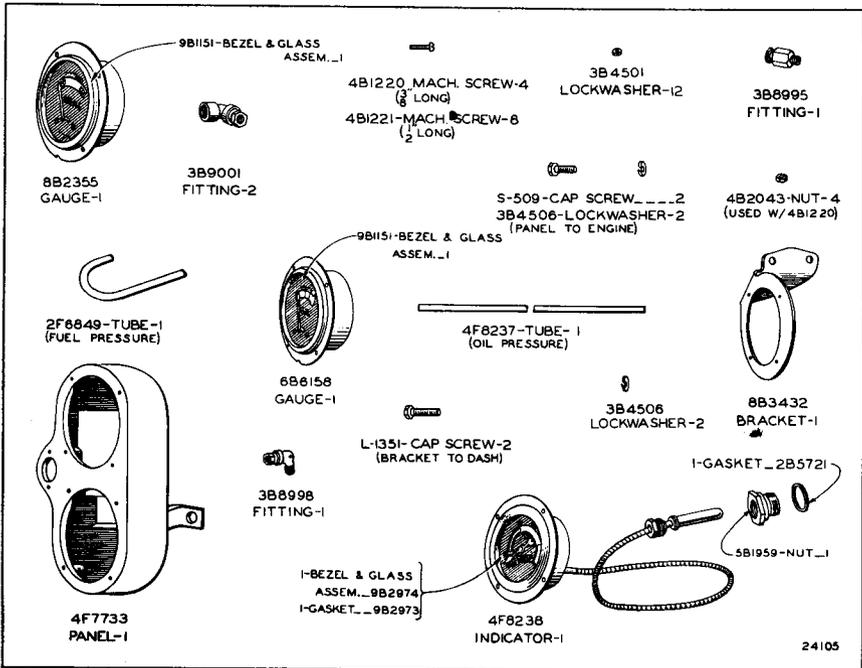
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 Effective with Serial No. 8U6331
 Note: 2H5106 Water Pump Gasket Group is available

"CATERPILLAR" D6 TRACTOR



WATER LINES

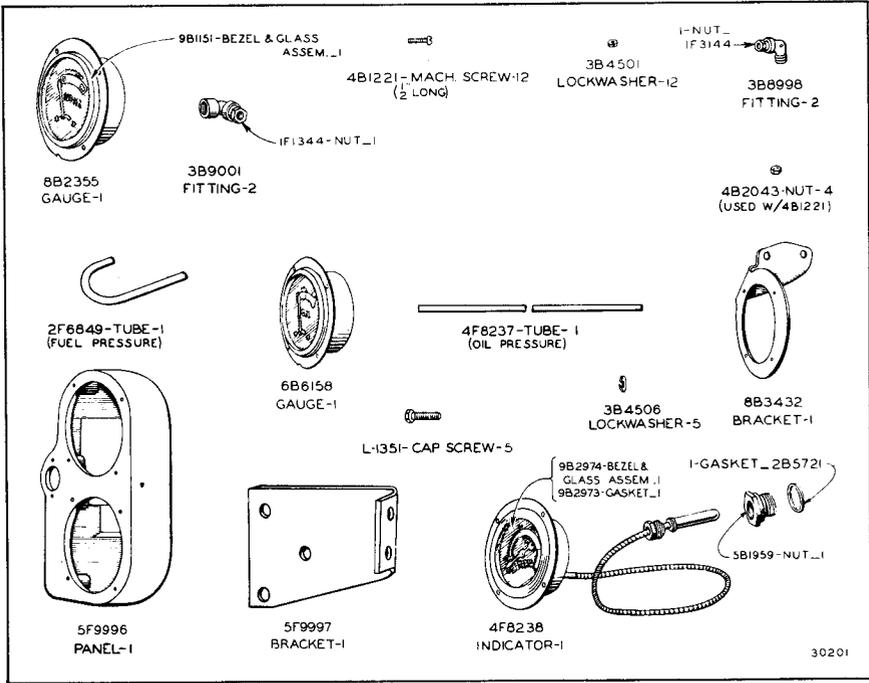
Serial No. 8U1 to 8U4902 inclusive



OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR

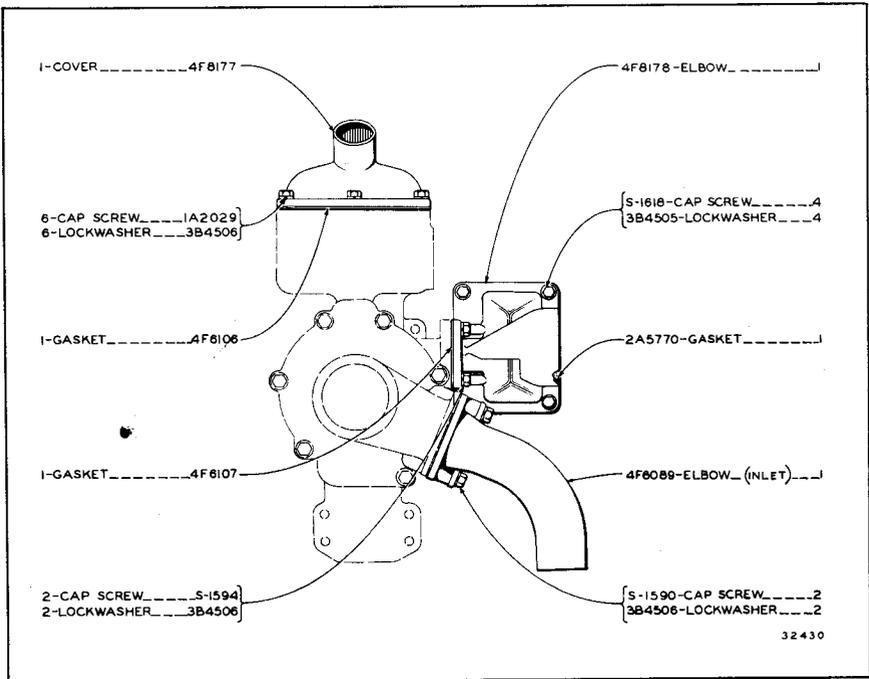
Serial No. 8U1 to 8U826 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR

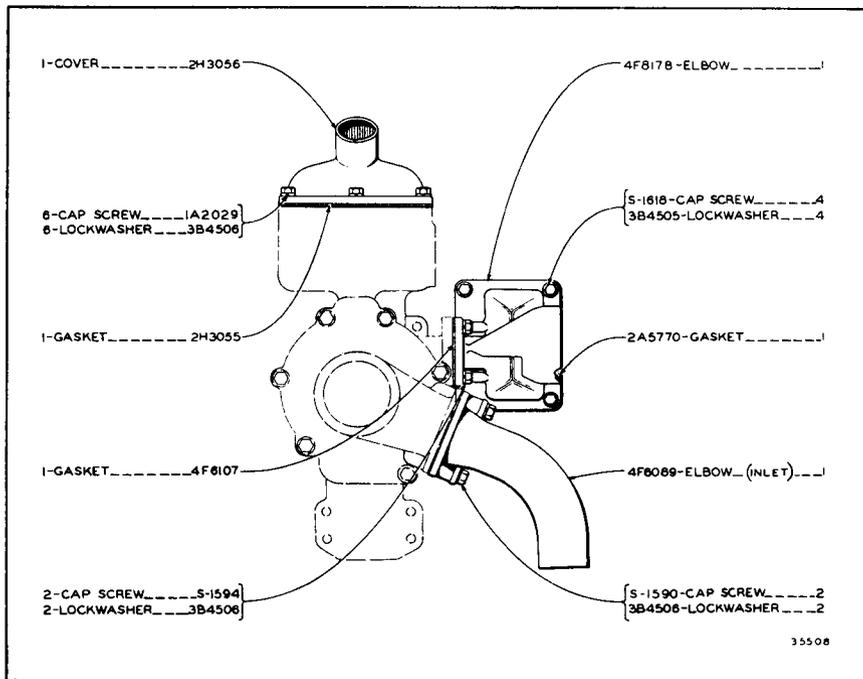
Serial No. 8U827 to 8U4902 inclusive



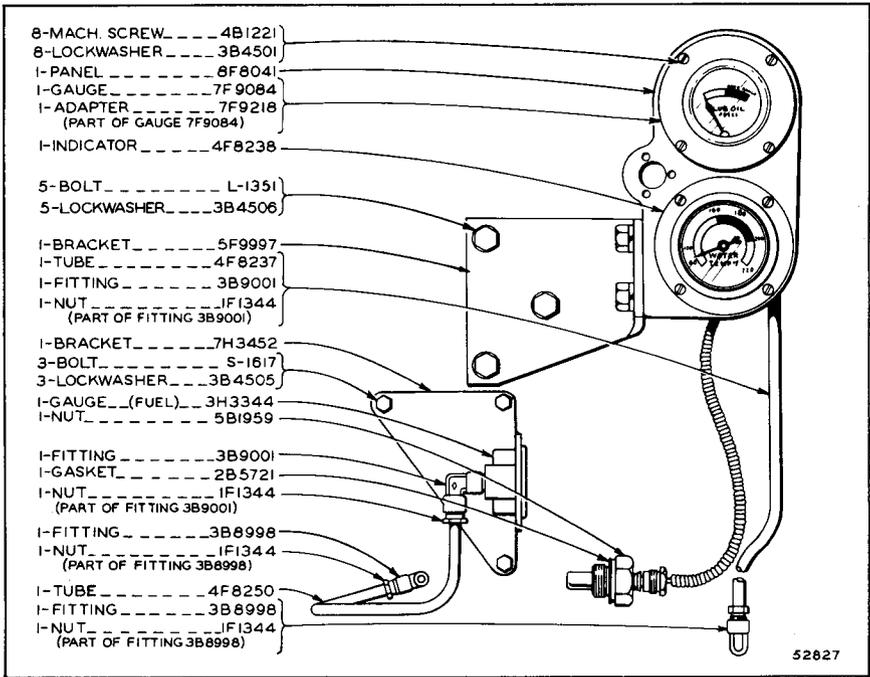
WATER LINES

Serial No. 8U4903 to 8U6330 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

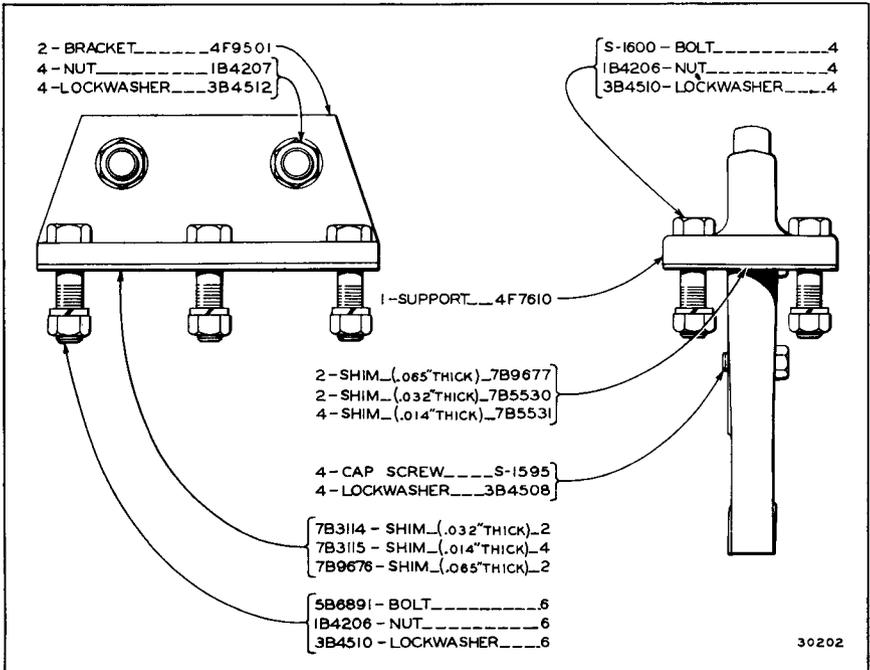


WATER LINES
Effective with Serial No. 8U6331



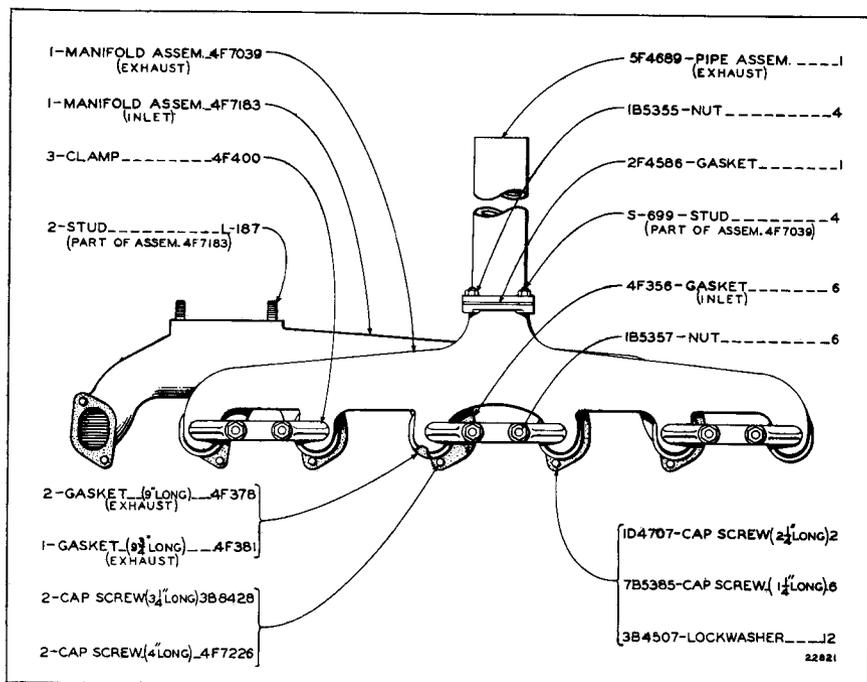
OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR

Effective with Serial No. 8U4903



ENGINE SUPPORT

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



MANIFOLDS

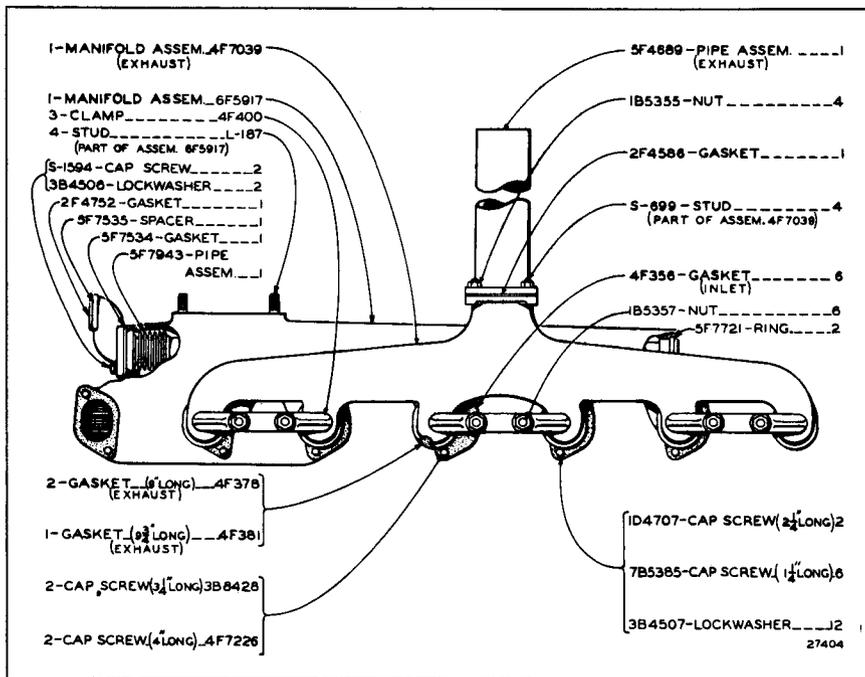
Serial No. 8U1 to 8U1708 inclusive

- 1 Compression Release Control Page 23
- 1 3B8428 Cap Screw
- 3 4B7220 Cap Screw
- 1 7F9621 Manifold
- 2 L-187 Stud

7F1533 INLET MANIFOLD CHANGEOVER GROUP

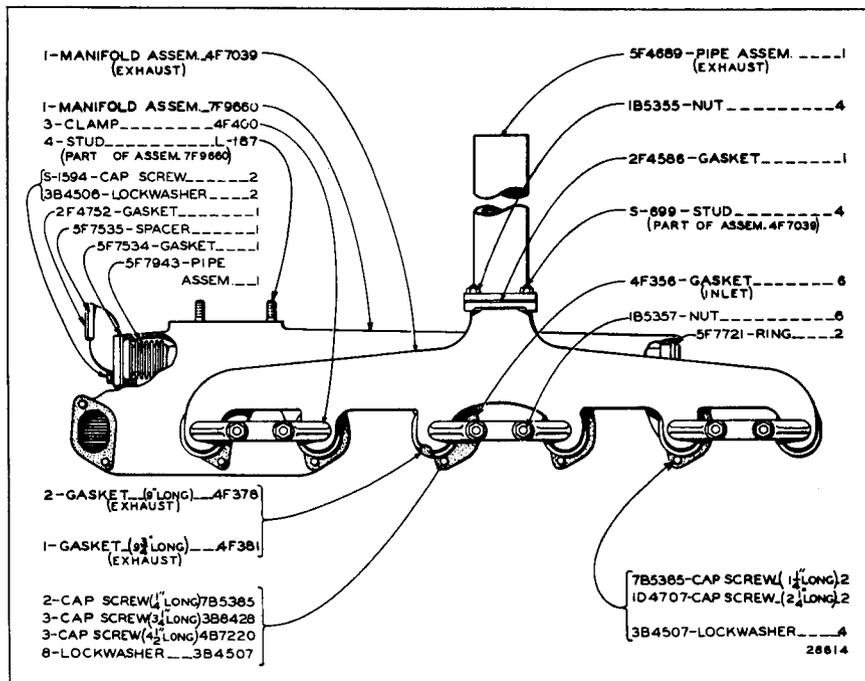
Serial No. 8U1 to 8U1708 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



MANIFOLDS

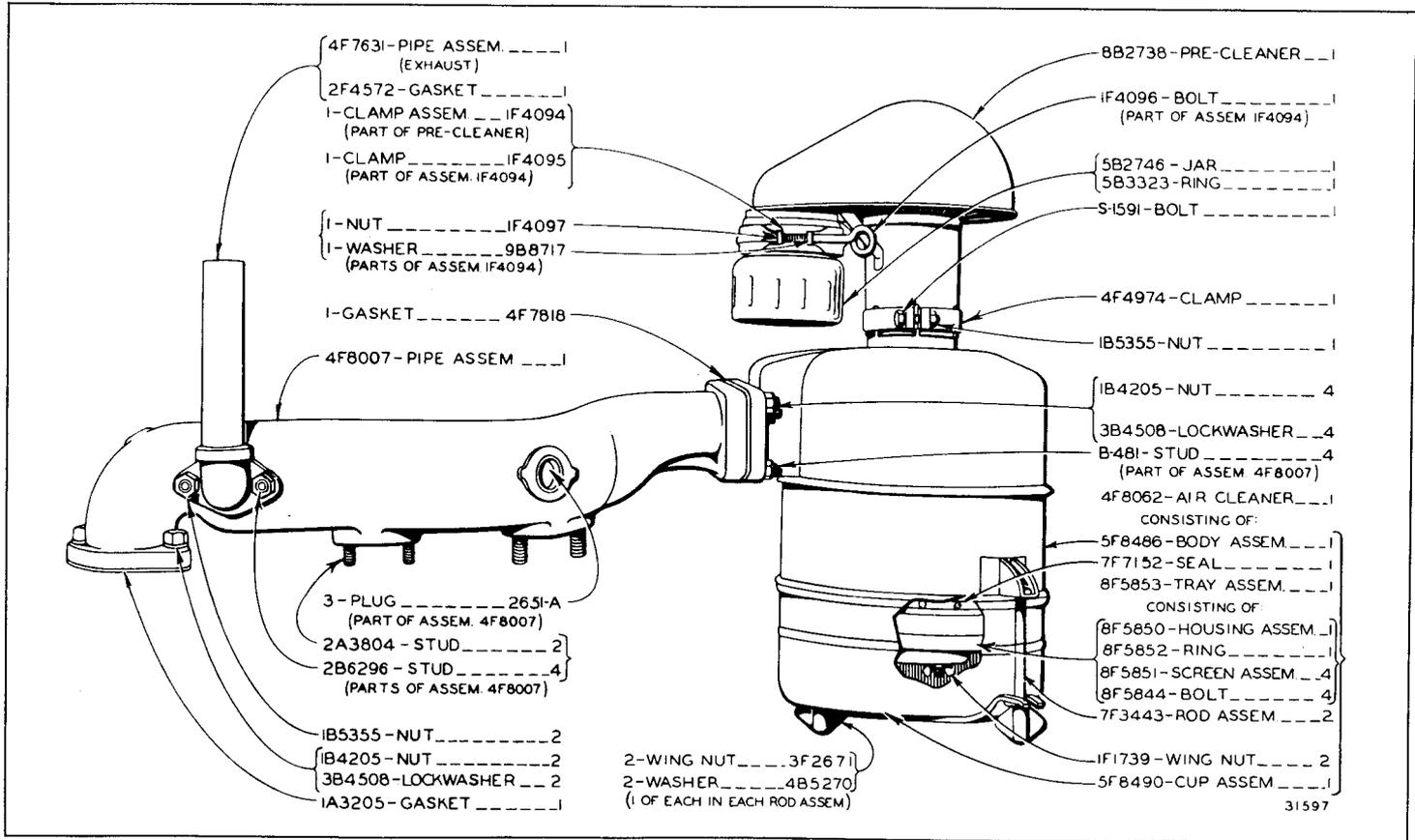
Serial No. 8U1709 to 8U2317 inclusive



MANIFOLDS

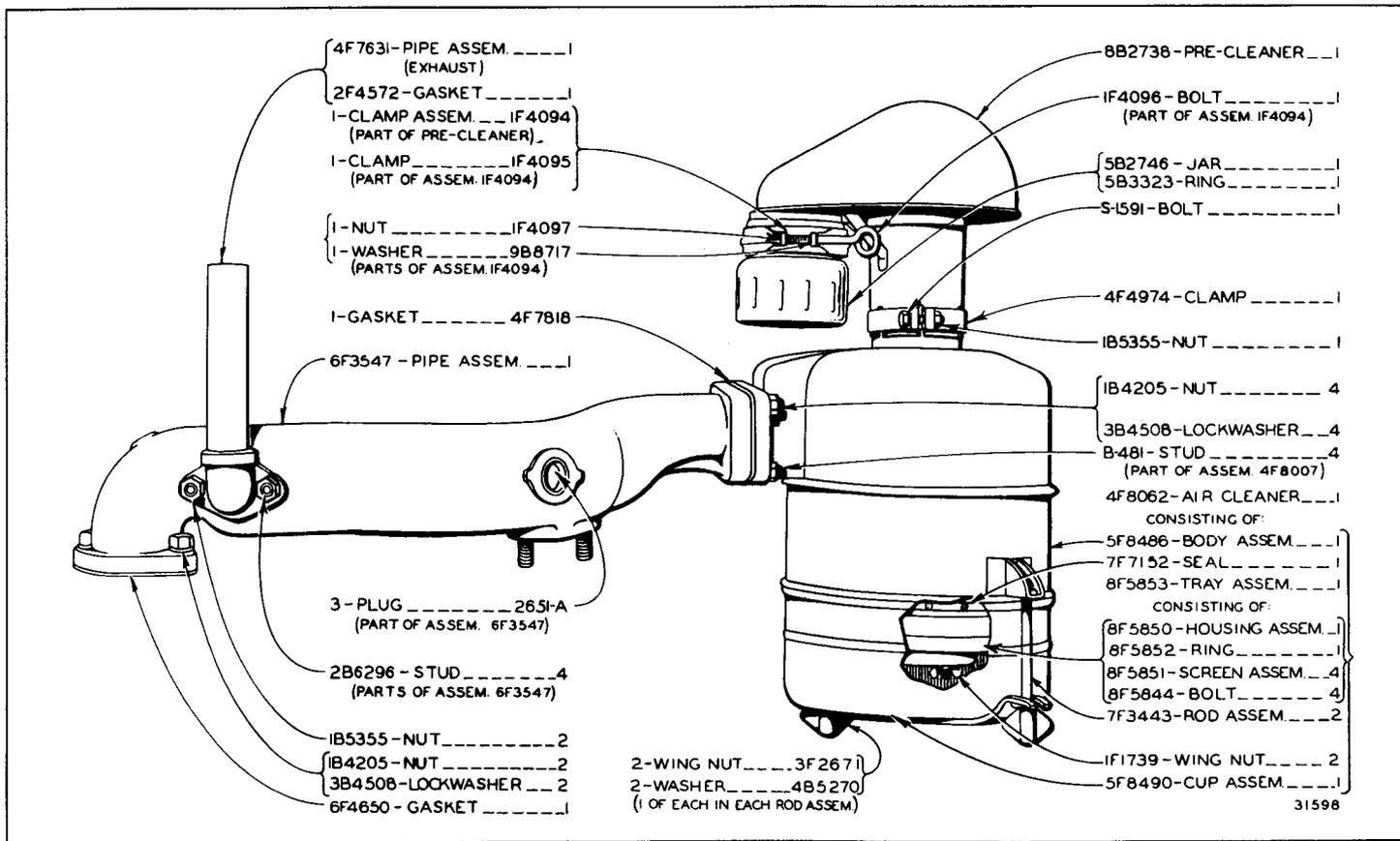
Effective with Serial No. 8U2318

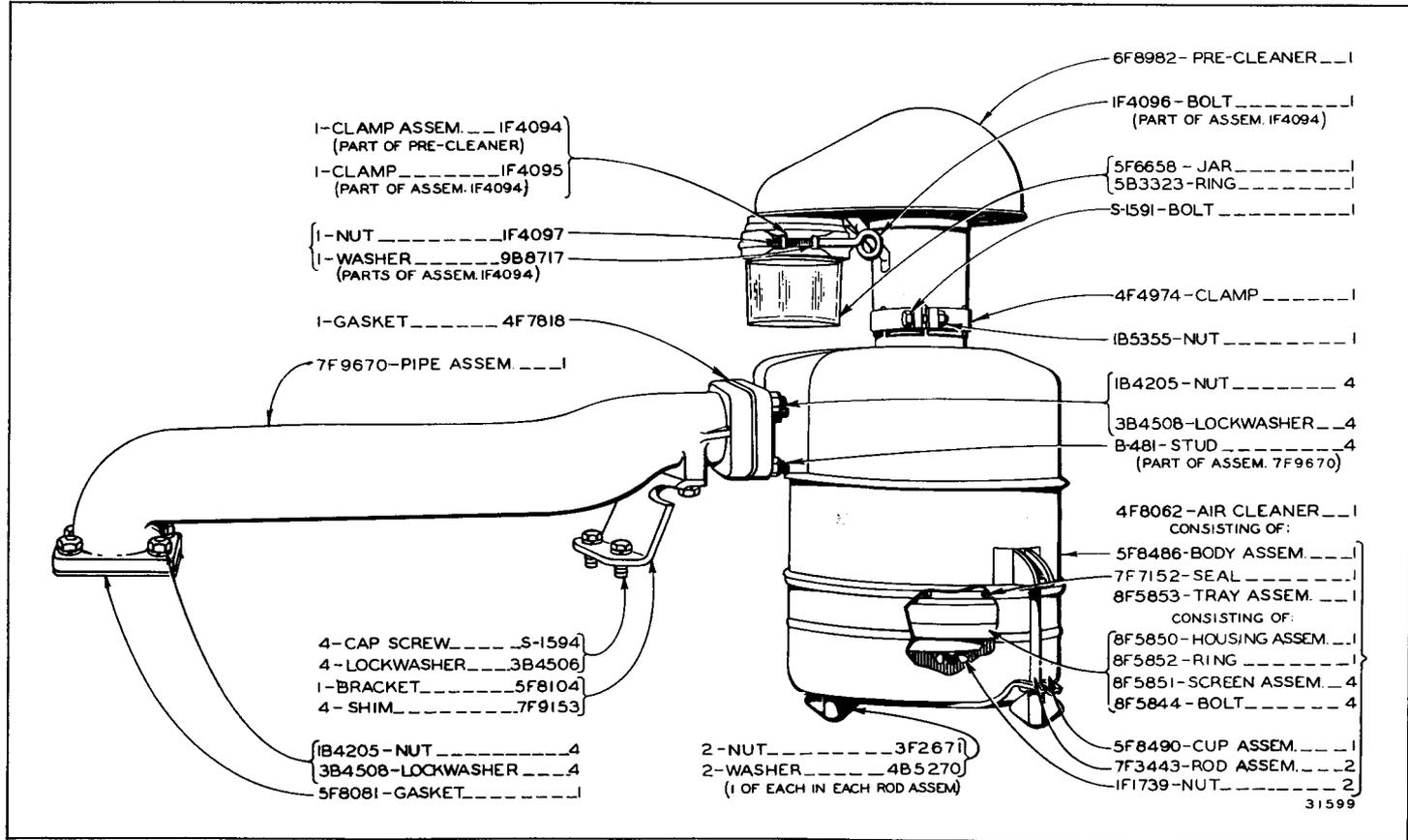
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



AIR CLEANER

Serial No. 8U1 to 8U1035 inclusive

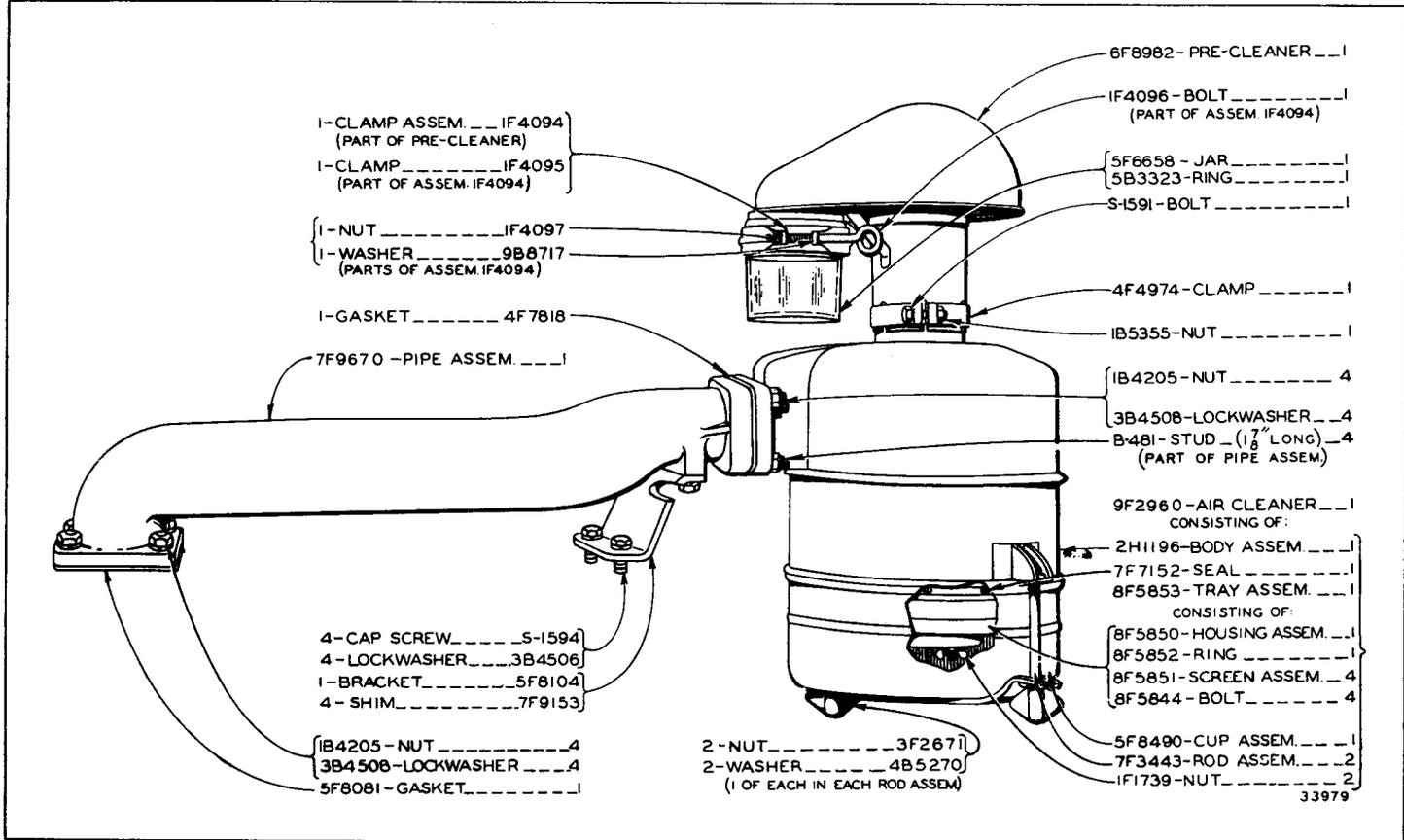




AIR CLEANER

Serial No. 8U1709 to 8U4484 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



1-CLAMP ASSEM. ___ IF4094
(PART OF PRE-CLEANER)

1-CLAMP _____ IF4095
(PART OF ASSEM. IF4094)

1-NUT _____ IF4097

1-WASHER _____ 9B8717
(PARTS OF ASSEM. IF4094)

1-GASKET _____ 4F7818

7F9670 -PIPE ASSEM. ___ 1

4-CAP SCREW _____ S-1594

4-LOCKWASHER _____ 3B4506

1-BRACKET _____ 5F8104

4-SHIM _____ 7F9153

1B4205-NUT _____ 4

3B4506-LOCKWASHER _____ 4

5F8081-GASKET _____ 1

6F8982- PRE-CLEANER ___ 1

1F4096-BOLT _____ 1
(PART OF ASSEM. IF4094)

5F6658 - JAR _____ 1

5B3323-RING _____ 1

S-1591-BOLT _____ 1

4F4974-CLAMP _____ 1

1B5355-NUT _____ 1

1B4205-NUT _____ 4

3B4506-LOCKWASHER _____ 4

B-481-STUD (1 7/8" LONG) _____ 4
(PART OF PIPE ASSEM.)

9F2960-AIR CLEANER ___ 1
CONSISTING OF:

2H1196-BODY ASSEM. _____ 1

7F7152-SEAL _____ 1

8F5853-TRAY ASSEM. _____ 1

CONSISTING OF:

8F5850-HOUSING ASSEM. _____ 1

8F5852-RING _____ 1

8F5851-SCREEN ASSEM. _____ 4

8F5844-BOLT _____ 4

5F8490-CUP ASSEM. _____ 1

7F3443-ROD ASSEM. _____ 2

1F1739-NUT _____ 2

33979

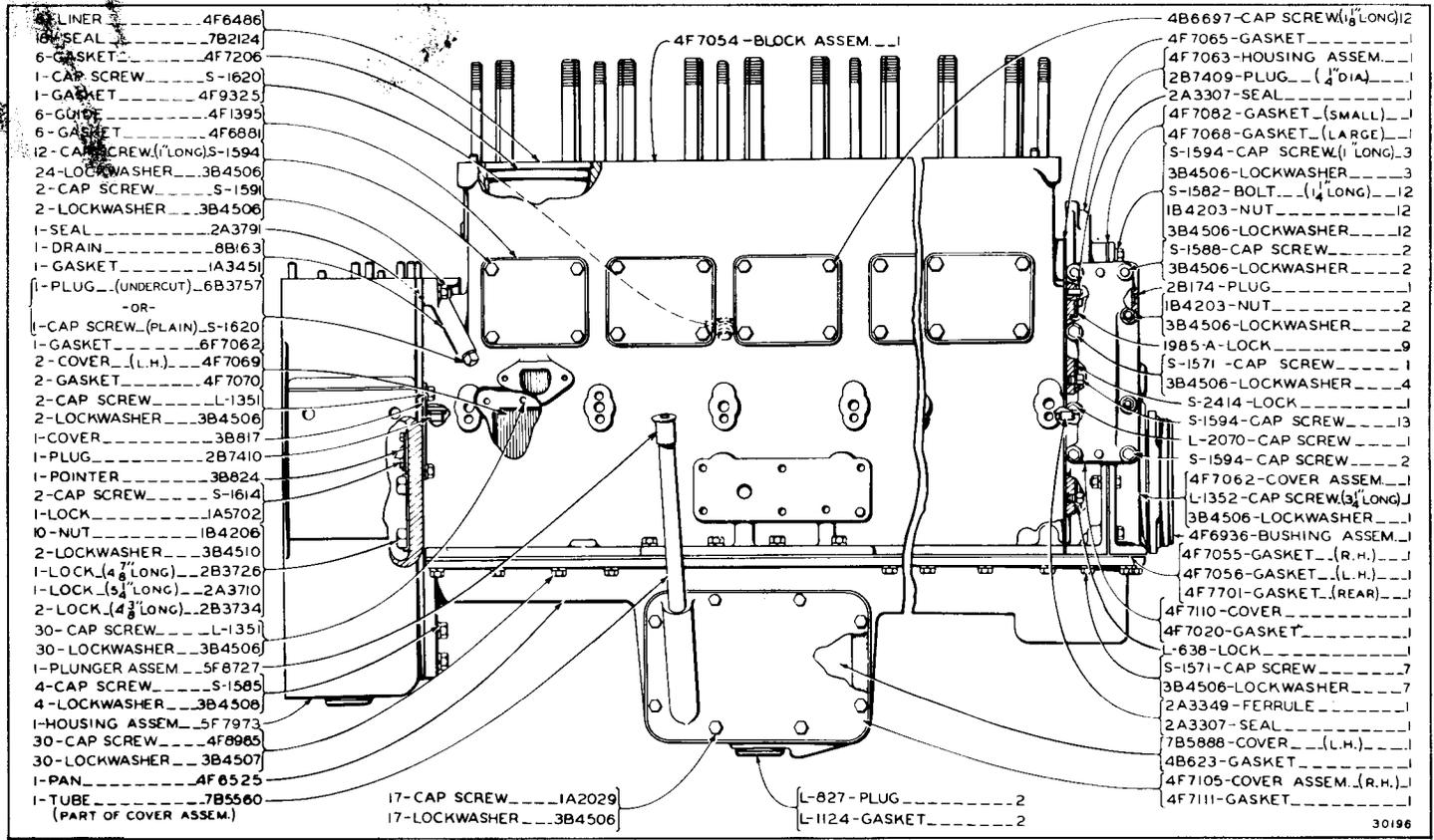
2-NUT _____ 3F2671

2-WASHER _____ 4B5270

(1 OF EACH IN EACH ROD ASSEM)

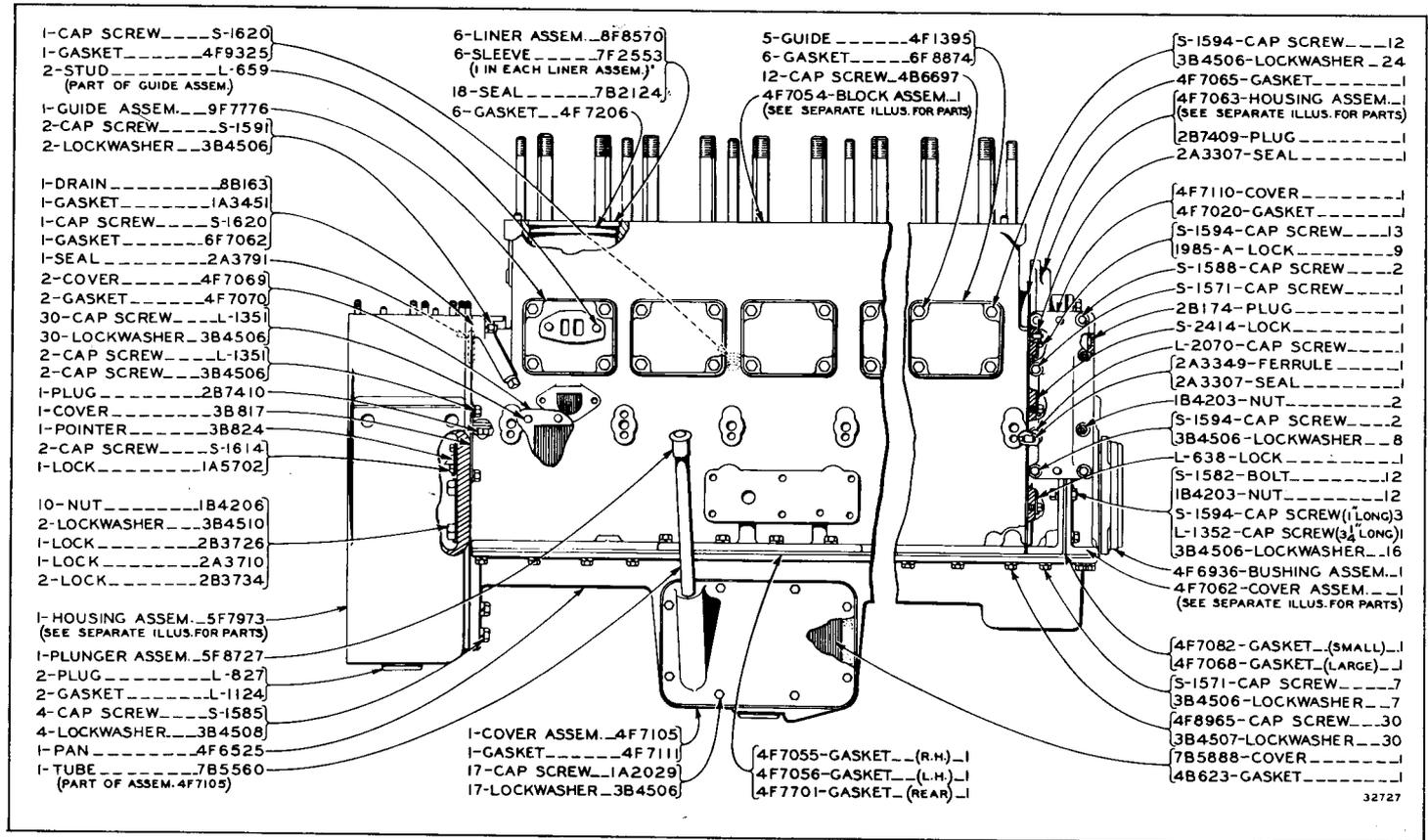
AIR CLEANER

Effective with Serial No. 8U4485



CYLINDER BLOCK AND COVERS
 Serial No. 8U1 to 8U5109 inclusive

4F7054, 5F7973, 4F7063 and 4F7062 Assembly parts are shown on Pages 18 and 19
 Note: 2H5089 Cylinder Liner and Piston Replacement Gasket Group and 2H5079 Valve Grinding Gasket Group are available.
 Piston and liner replacement require the use of 2H5089 and 2H5079 Gasket Groups



- 1-CAP SCREW...S-1620
- 1-GASKET...4F9325
- 2-STUD...L-659
(PART OF GUIDE ASSEM.)
- 1-GUIDE ASSEM...9F7776
- 2-CAP SCREW...S-1591
- 2-LOCKWASHER...3B4506
- 1-DRAIN...8B163
- 1-GASKET...1A3451
- 1-CAP SCREW...S-1620
- 1-GASKET...6F7062
- 1-SEAL...2A3791
- 2-COVER...4F7069
- 2-GASKET...4F7070
- 30-CAP SCREW...L-1351
- 30-LOCKWASHER...3B4506
- 2-CAP SCREW...L-1351
- 2-CAP SCREW...3B4506
- 1-PLUG...2B7410
- 1-COVER...3B817
- 1-POINTER...3B824
- 2-CAP SCREW...S-1614
- 1-LOCK...1A5702
- 10-NUT...1B4206
- 2-LOCKWASHER...3B4510
- 1-LOCK...2B3726
- 1-LOCK...2A3710
- 2-LOCK...2B3734
- 1-HOUSING ASSEM...5F7973
(SEE SEPARATE ILLUS.FOR PARTS)
- 1-PLUNGER ASSEM...5F8727
- 2-PLUG...L-827
- 2-GASKET...L-1124
- 4-CAP SCREW...S-1585
- 4-LOCKWASHER...3B4508
- 1-PAN...4F6525
- 1-TUBE...7B5560
(PART OF ASSEM.4F7105)

- 6-LINER ASSEM...8F8570
- 6-SLEEVE...7F2553
(1 IN EACH LINER ASSEM.)
- 18-SEAL...7B2124
- 6-GASKET...4F7206

- 5-GUIDE...4F1395
- 6-GASKET...6F8874
- 12-CAP SCREW...4B6697
- 4F7054-BLOCK ASSEM...1
(SEE SEPARATE ILLUS.FOR PARTS)

- 5-1594-CAP SCREW...12
- 3B4506-LOCKWASHER...24
- 4F7065-GASKET...1
- 4F7063-HOUSING ASSEM...1
(SEE SEPARATE ILLUS.FOR PARTS)
- 2B7409-PLUG...1
- 2A3307-SEAL...1
- 4F7110-COVER...1
- 4F7020-GASKET...1
- 5-1594-CAP SCREW...13
- 19B5-A-LOCK...9
- 5-1588-CAP SCREW...2
- 5-1571-CAP SCREW...1
- 2B174-PLUG...1
- 5-2414-LOCK...1
- L-2070-CAP SCREW...1
- 2A3349-FERRULE...1
- 2A3307-SEAL...1
- 1B4203-NUT...2
- 5-1594-CAP SCREW...2
- 3B4506-LOCKWASHER...8
- L-638-LOCK...1
- 5-1582-BOLT...12
- 1B4203-NUT...12
- 5-1594-CAP SCREW(1 LONG)3
- L-1352-CAP SCREW(3/4 LONG)3
- 3B4506-LOCKWASHER...16
- 4F6936-BUSHING ASSEM...1
- 4F7062-COVER ASSEM...1
(SEE SEPARATE ILLUS.FOR PARTS)
- 4F7082-GASKET...(SMALL)...1
- 4F7068-GASKET...(LARGE)...1
- 5-1571-CAP SCREW...7
- 3B4506-LOCKWASHER...7
- 4F8965-CAP SCREW...30
- 3B4507-LOCKWASHER...30
- 7B5888-COVER...1
- 4B623-GASKET...1

- 1-COVER ASSEM...4F7105
- 1-GASKET...4F7111
- 17-CAP SCREW...1A2029
- 17-LOCKWASHER...3B4506

- 4F7055-GASKET...(R.H.)...1
- 4F7056-GASKET...(L.H.)...1
- 4F7701-GASKET...(REAR)...1

32727

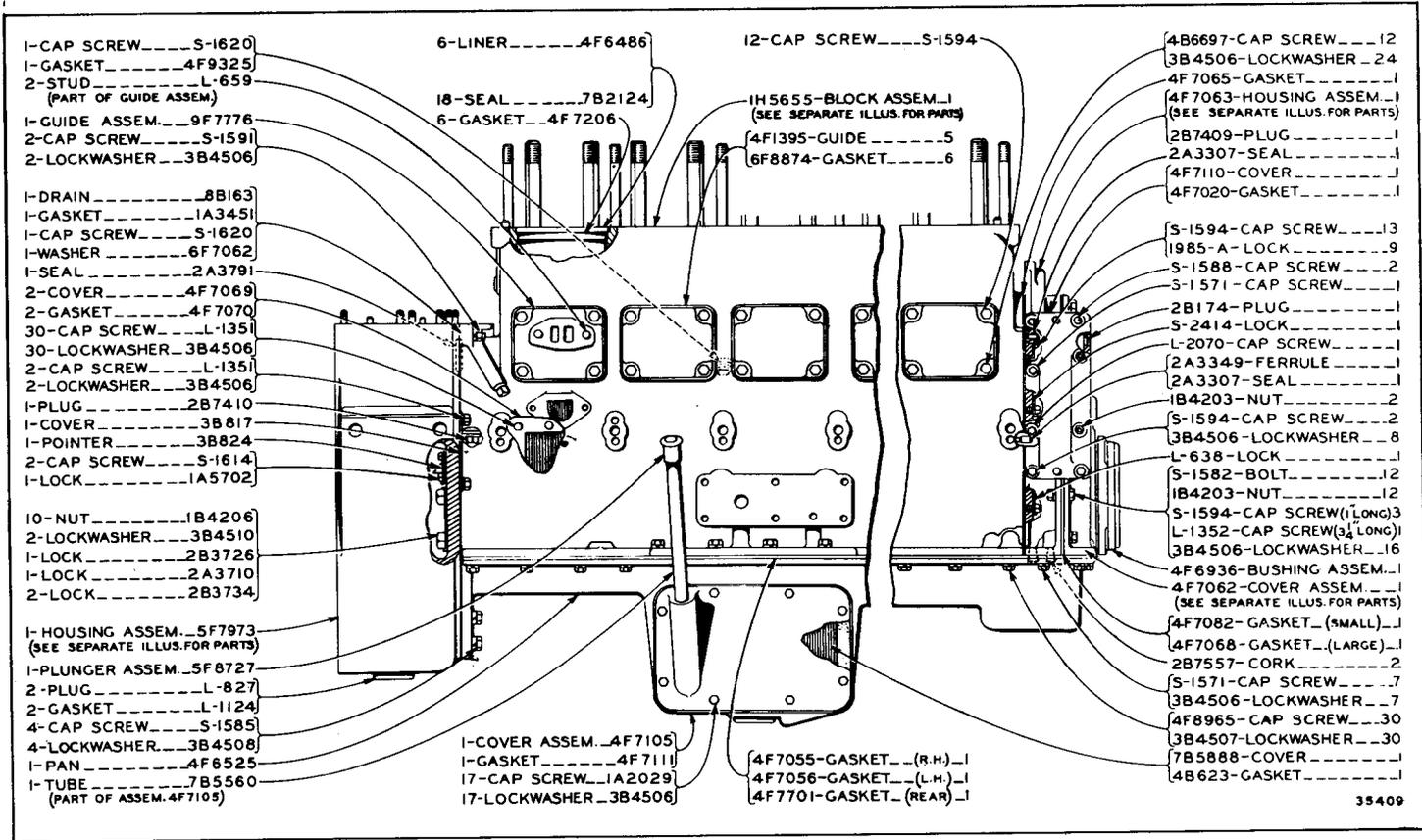
CYLINDER BLOCK AND COVERS

Serial No. 8U5110 to 8U5951, inclusive

4F7054, 5F7973, 4F7063 and 4F7062 Assembly parts are shown on Pages 18 and 19

Note: 2H5089 Cylinder Liner and Piston Replacement Gasket Group and 2H5079 Valve Grinding Gasket Group are available.

Piston and liner replacement require the use of 2H5089 and 2H5079 Gasket Groups



35409

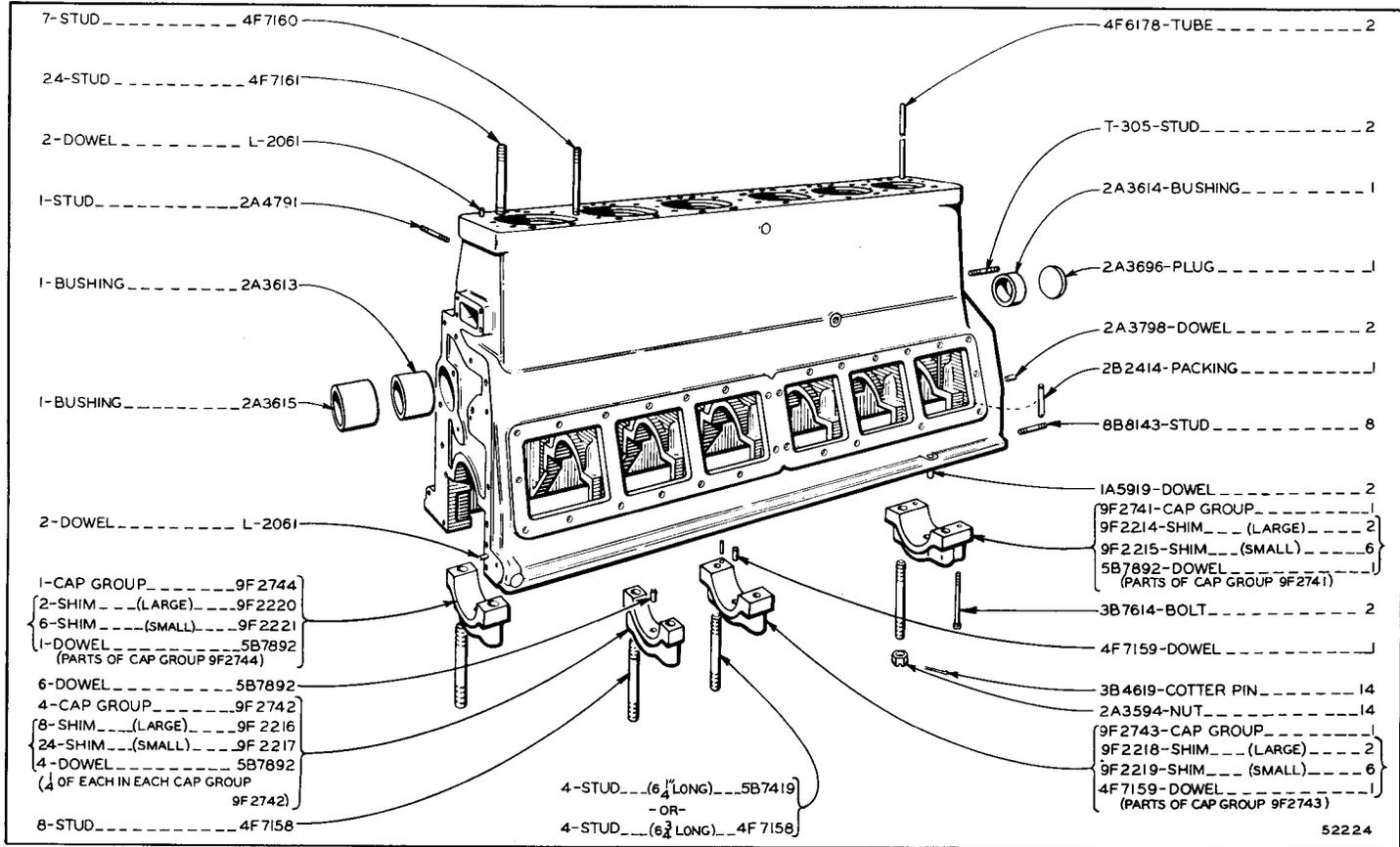
CYLINDER BLOCK AND COVERS

Effective with Serial No. 8U5952

1H5655, 5F7973, 4F7063 and 4F7062 Assembly parts are shown on Pages 18A and 19

Note: 2H5089 Cylinder Liner and Piston Replacement Gasket Group and 2H5079 Valve Grinding Gasket Group are available.

Piston and liner replacement require the use of 2H5089 and 2H5079 Gasket Groups

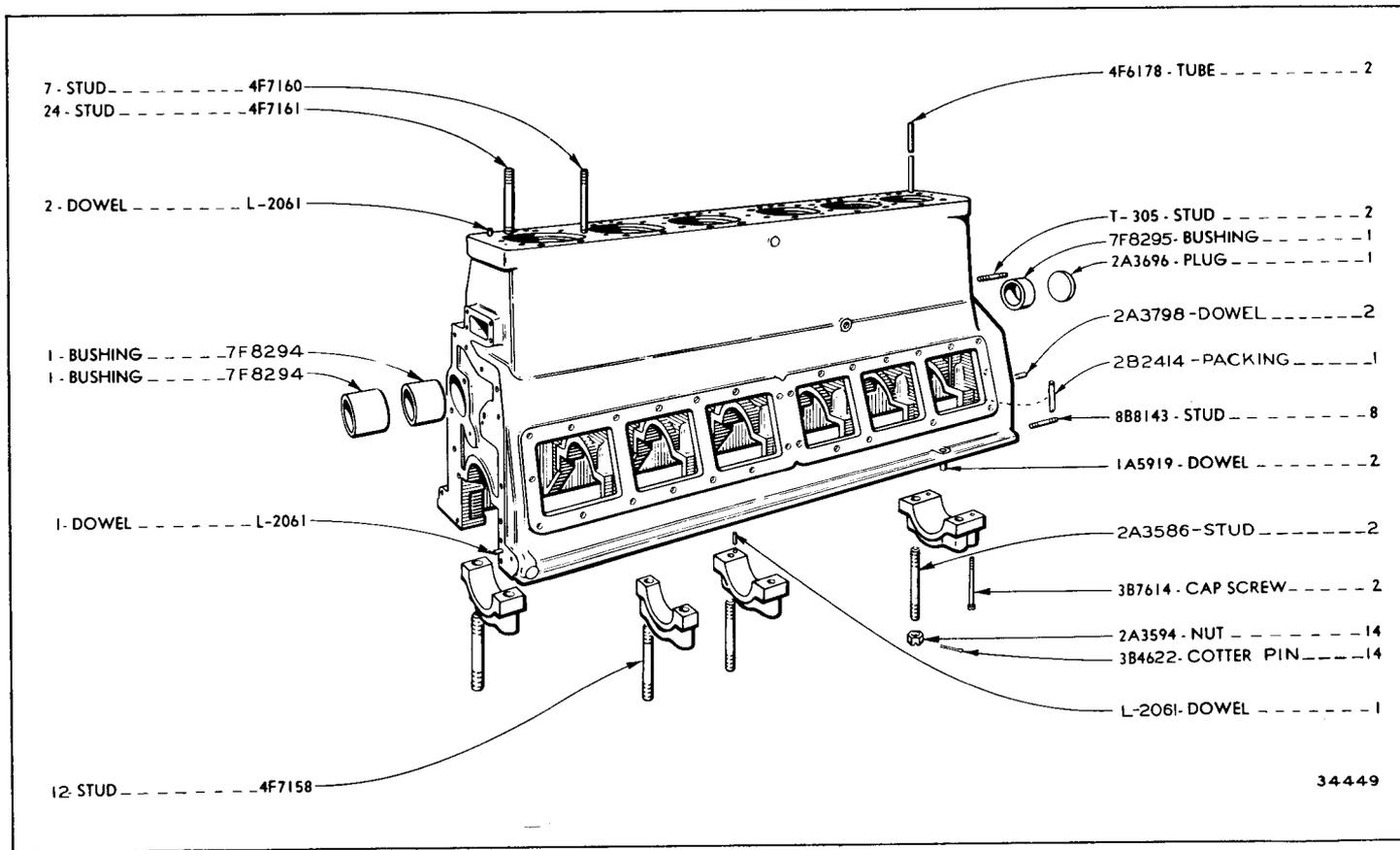


4F7054 CYLINDER BLOCK ASSEMBLY

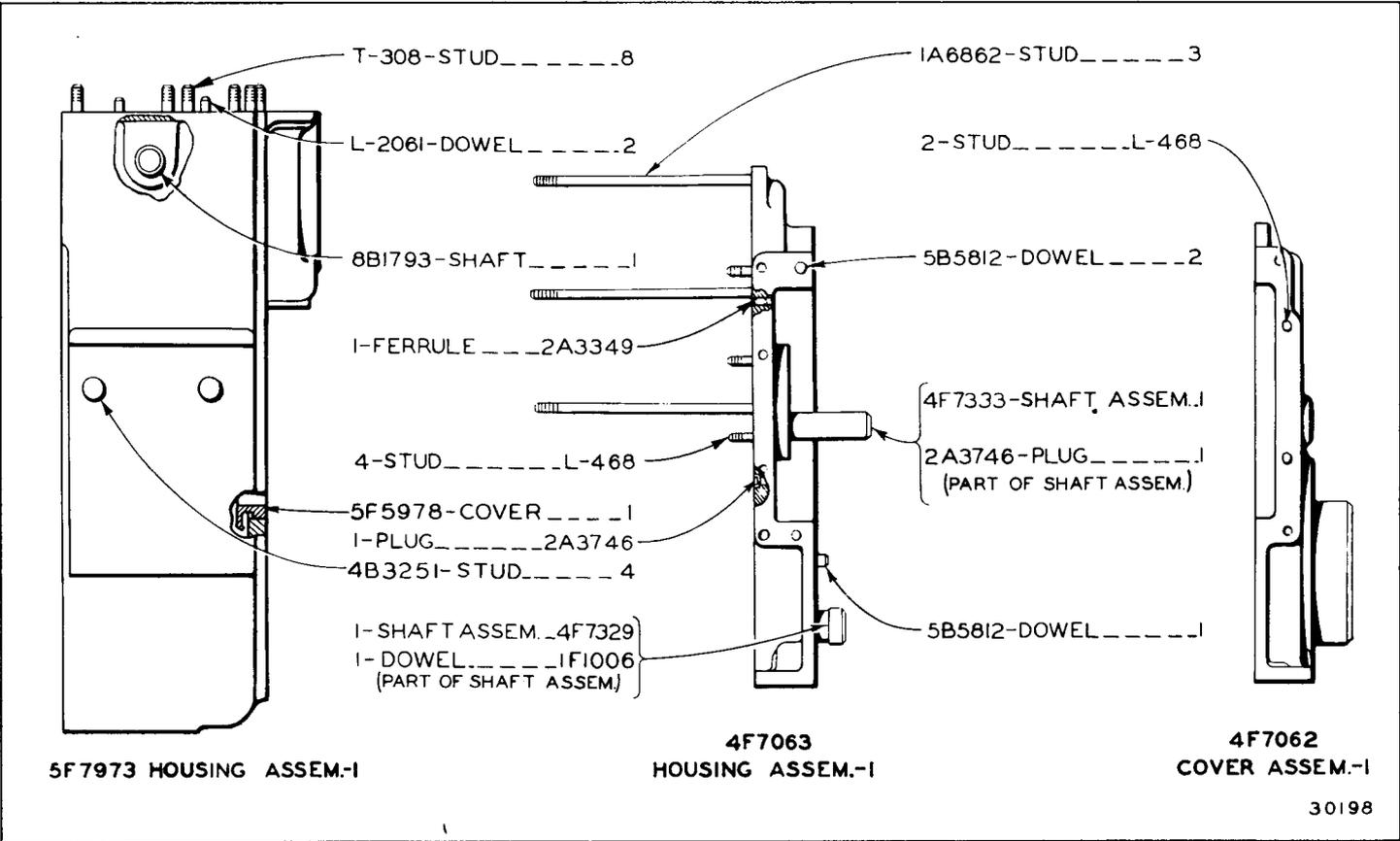
Part of Cylinder Block and Covers shown on Pages 16B and 16C

Only separate parts serviced. When complete Assembly is required order 1—1H5655 Assembly, 1—1H5741 Bearing Replacement Group and 1—1H5648 Tube Assembly

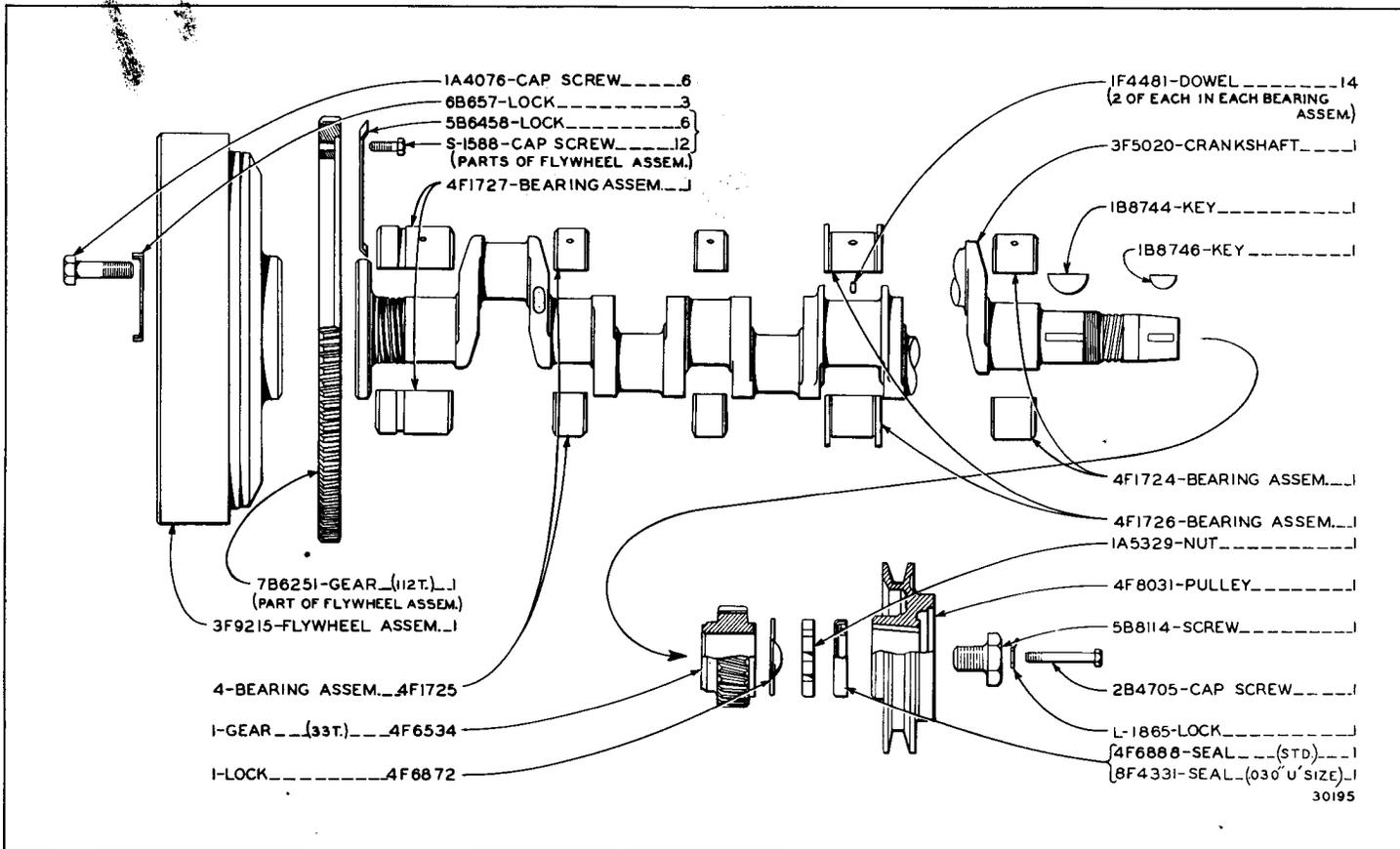
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



IH5655 CYLINDER BLOCK ASSEMBLY
 Part of Cylinder Block and Covers shown on Page 17



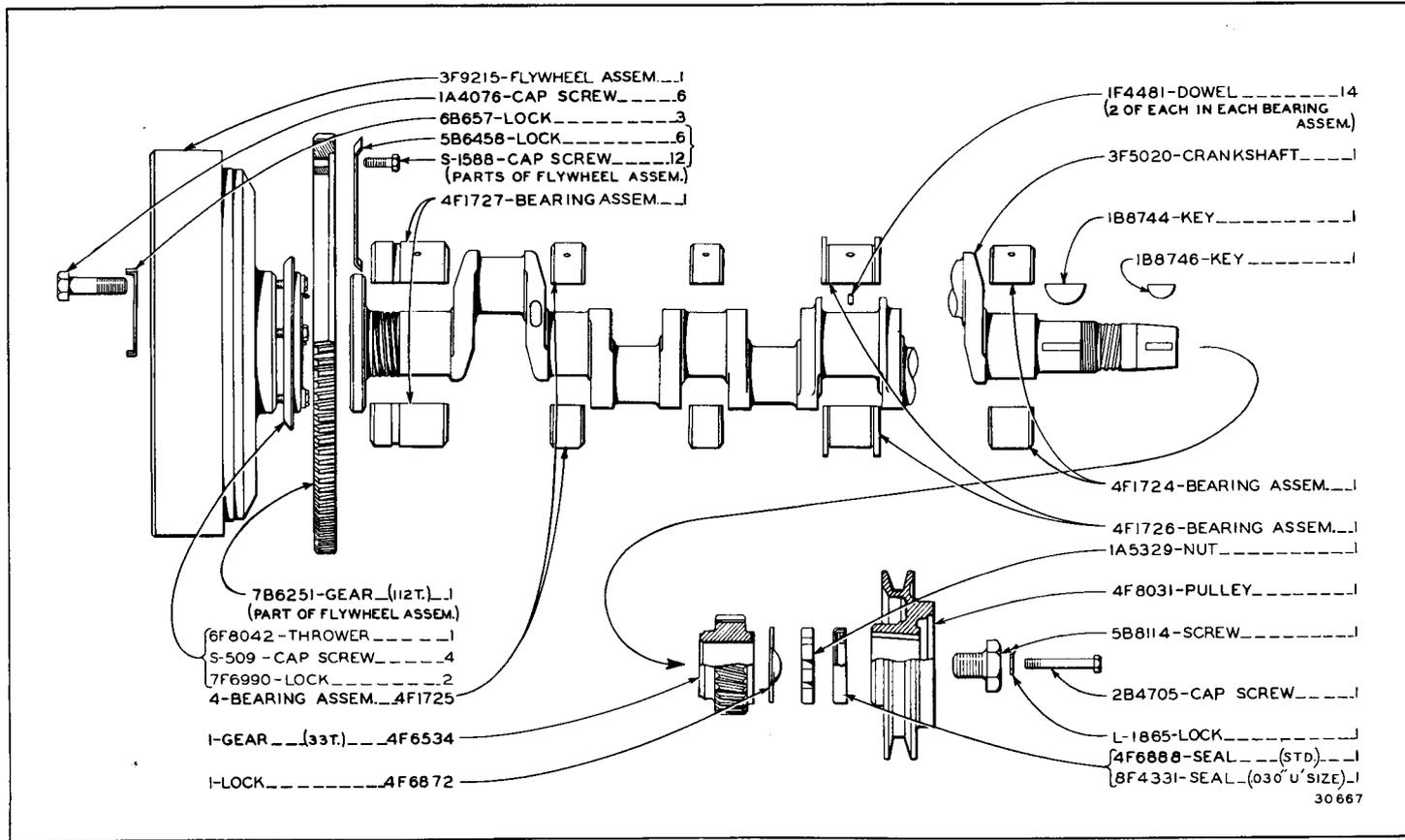
CYLINDER BLOCK COVER AND HOUSING ASSEMBLIES
 Part of Cylinder Block and Covers shown on Pages 16B, 16C and 17



CRANKSHAFT

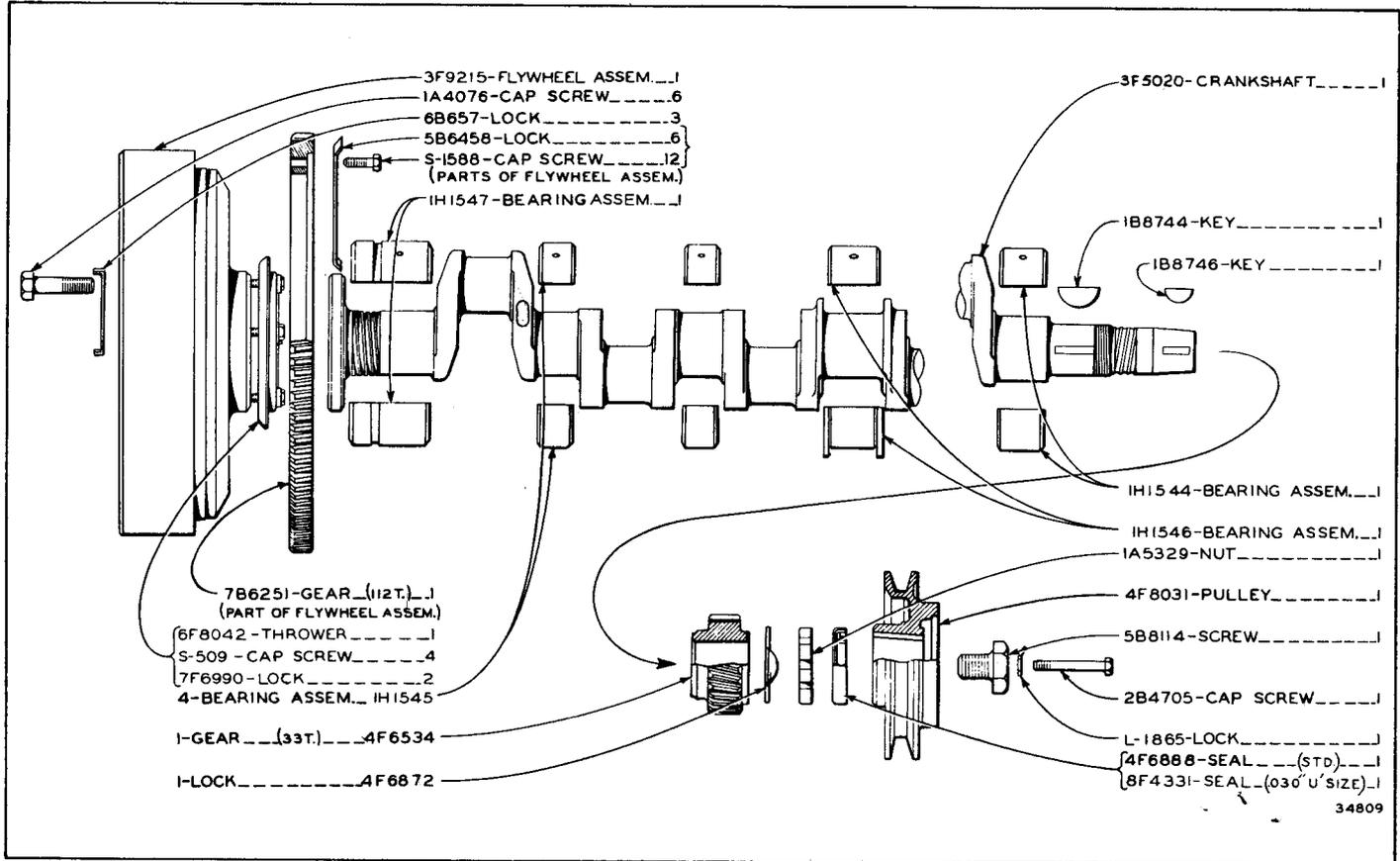
Serial No. 8U1 to 8U1808 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CRANKSHAFT

Serial No. 8U1809 to 8U5951 inclusive



34809

CRANKSHAFT
 Effective with Serial No. 8U5952

4F6948 Crankshaft Bearing Replacement Group

Serial No. 8U1 to 8U5951 inclusive

For use with Standard Crankshaft

Consists of:

Complete set of Bearings as shown with Standard Crankshaft

4F8379 Crankshaft Bearing Replacement Group

Serial No. 8U1 to 8U5951 inclusive

For use with .030 Undersize Crankshaft

Consists of:

- 1 4F8375 Bearing Assembly—Front
- 4 4F8374 Bearing Assembly—Intermediate
- 1 4F8377 Bearing Assembly—Center
- 1 4F8376 Bearing Assembly—Rear

1H5741 Crankshaft Bearing Replacement Group

Effective with Serial No. 8U5952

For use with Standard Crankshaft

Consists of:

Complete set of Bearing Assemblies as shown with Standard Crankshaft

1H5742 Crankshaft Bearing Replacement Group

Effective with Serial No. 8U5952

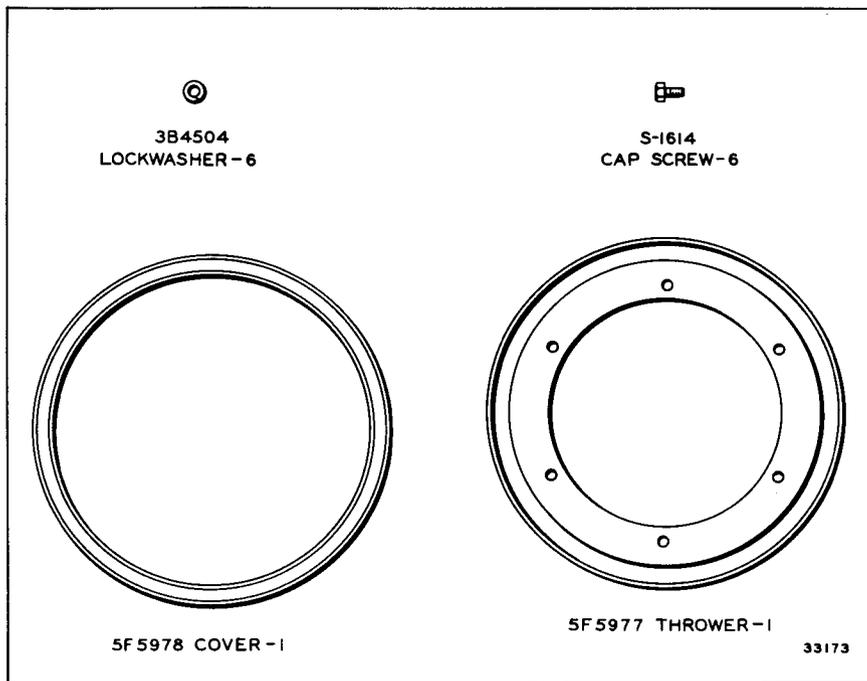
For use with .030 Undersize Crankshaft

Consists of:

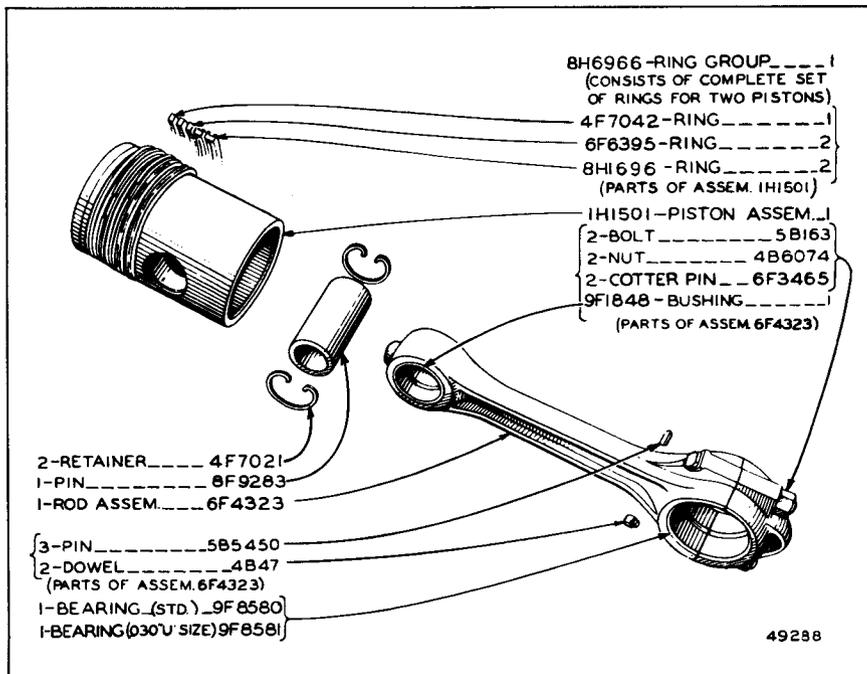
- 1 1H3729 Bearing Assembly—Front
- 4 1H3730 Bearing Assembly—Intermediate
- 1 1H3728 Bearing Assembly—Center
- 1 1H3731 Bearing Assembly—Rear

CRANKSHAFT BEARING REPLACEMENT GROUPS

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



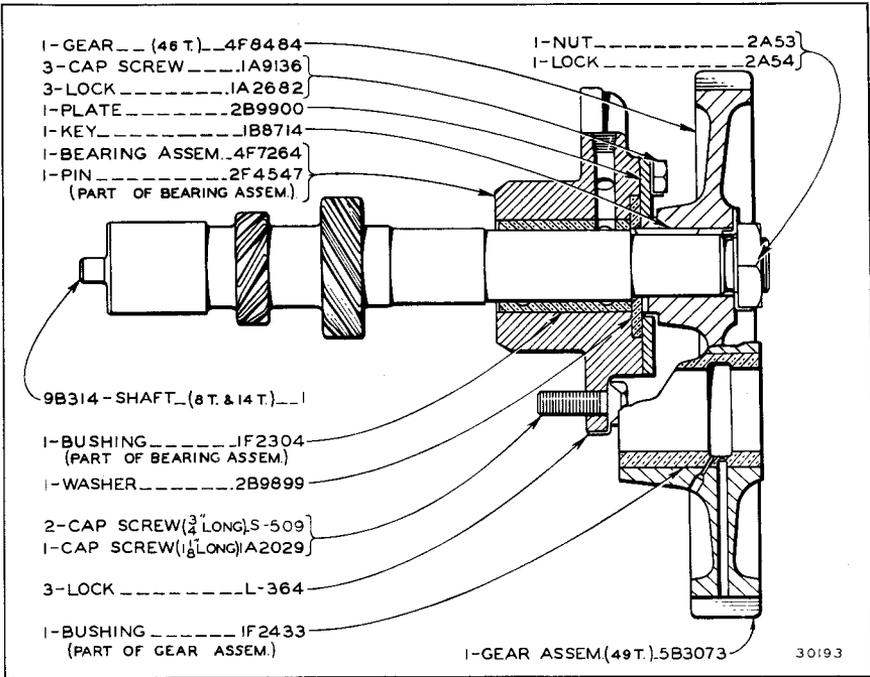
6F5606 REAR MAIN BEARING DIRT SLINGER GROUP
 Serial No. 8U1 to 8U1808 inclusive



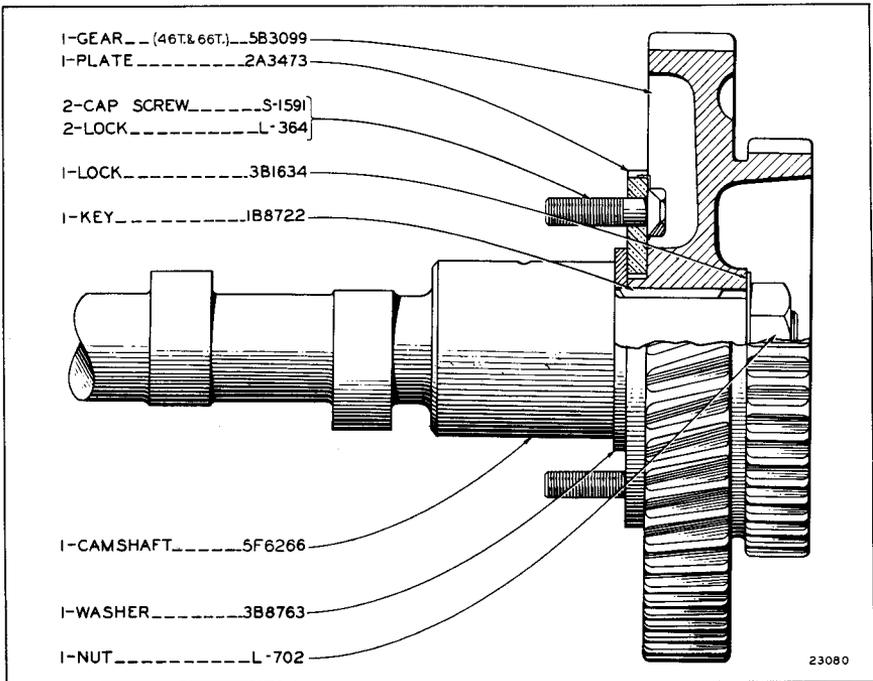
CONNECTING ROD AND PISTON—6 Required

Note: 4H7073 Piston and Liner Group, consisting of 1—Piston Assembly, 1—Liner, 3—Seal
 1—Gasket, is available

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

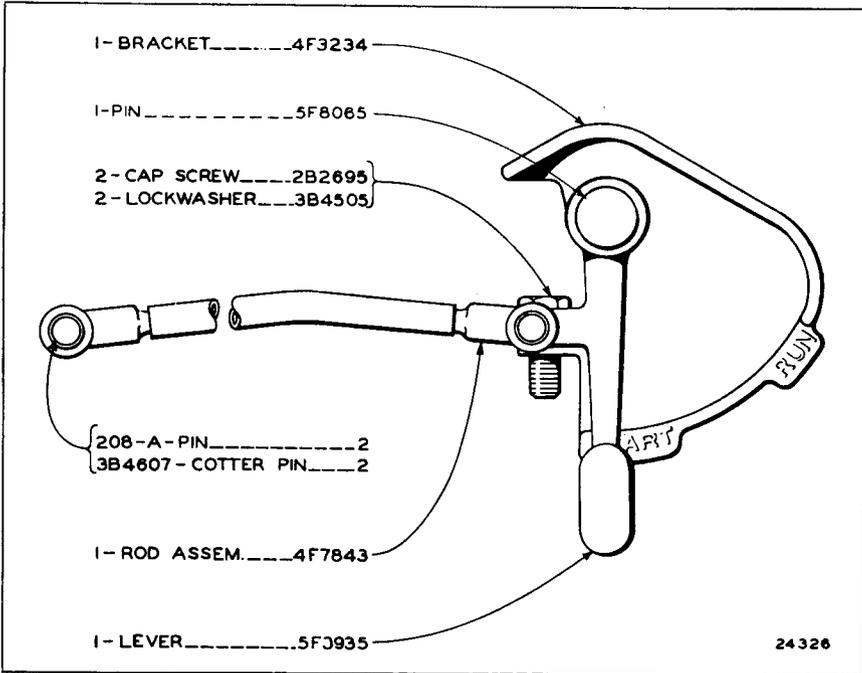


ACCESSORY SHAFT AND IDLER GEAR

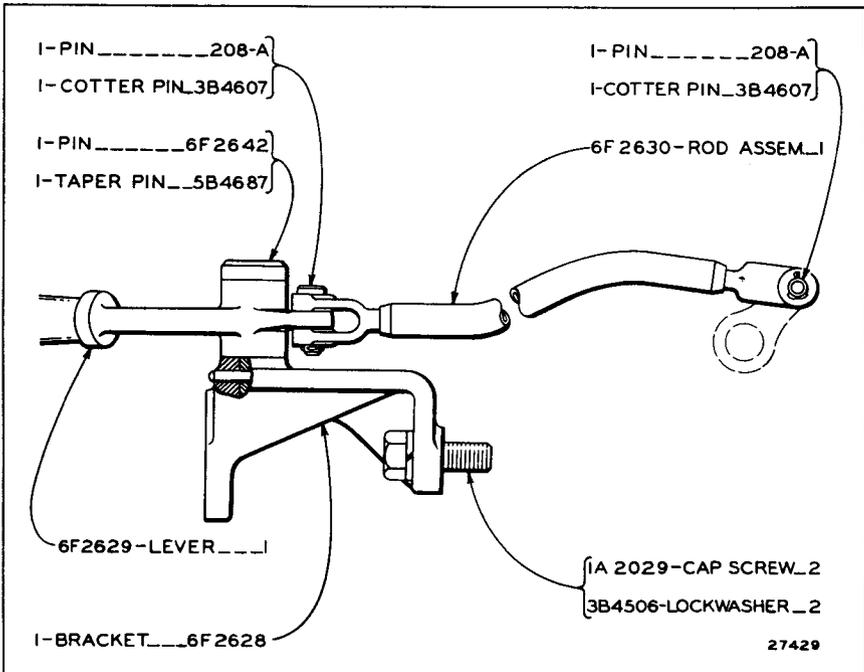


CAMSHAFT

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



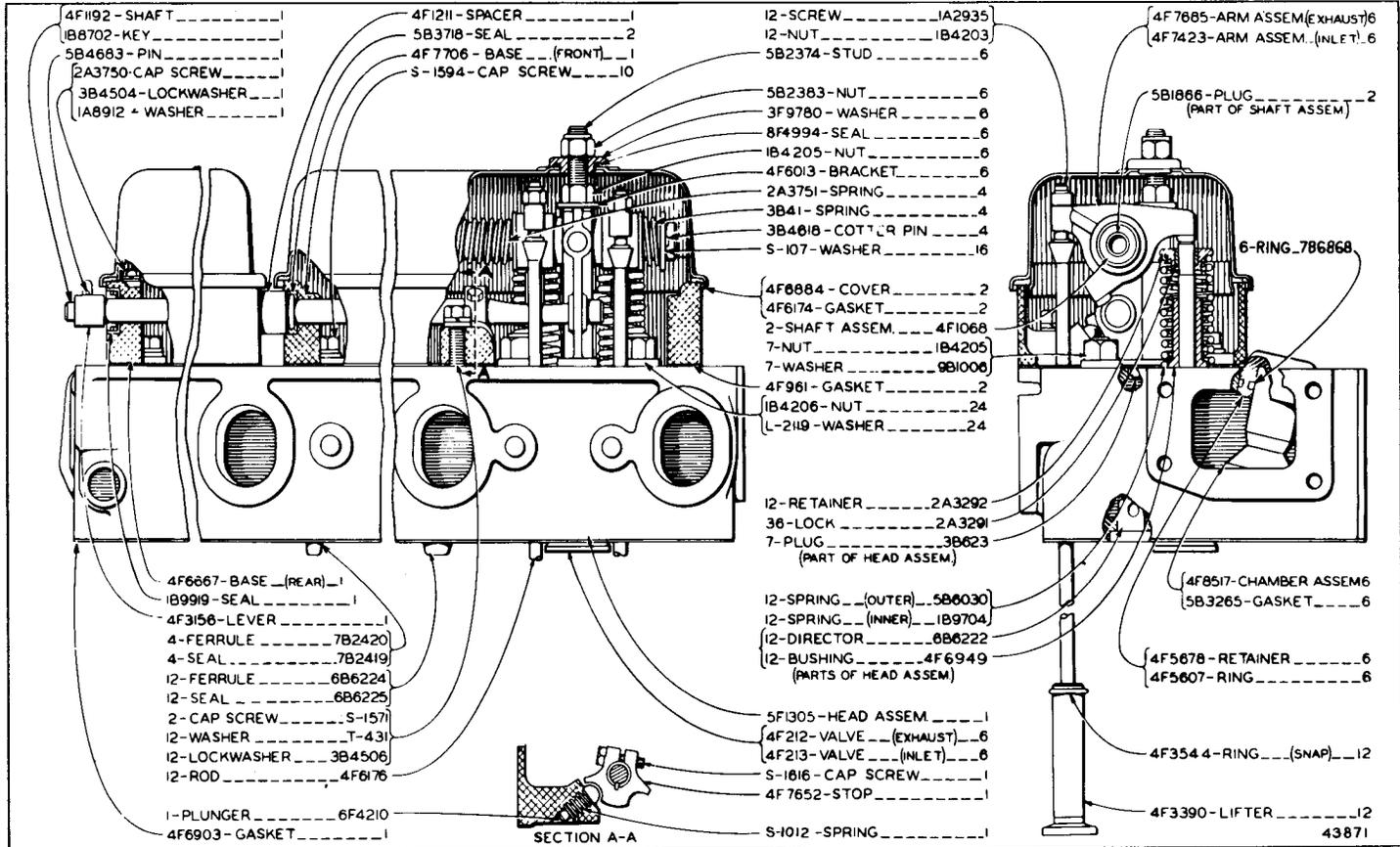
COMPRESSION RELEASE CONTROL
Serial No. 8U1 to 8U1708 inclusive



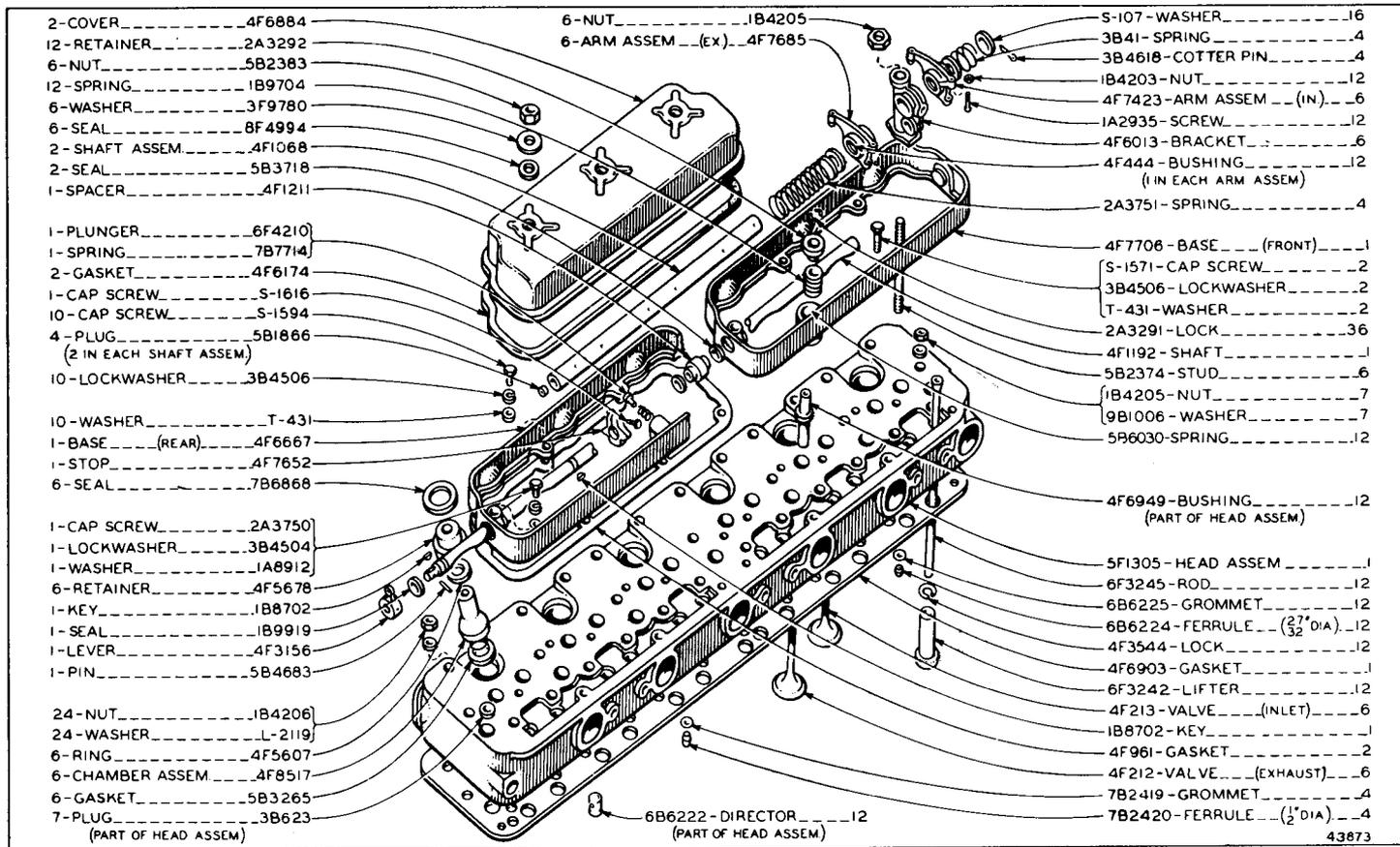
COMPRESSION RELEASE CONTROL
Effective with Serial No. 8U1709

Part of 7F1533 Inlet Manifold Changeover Group listed on Page 12

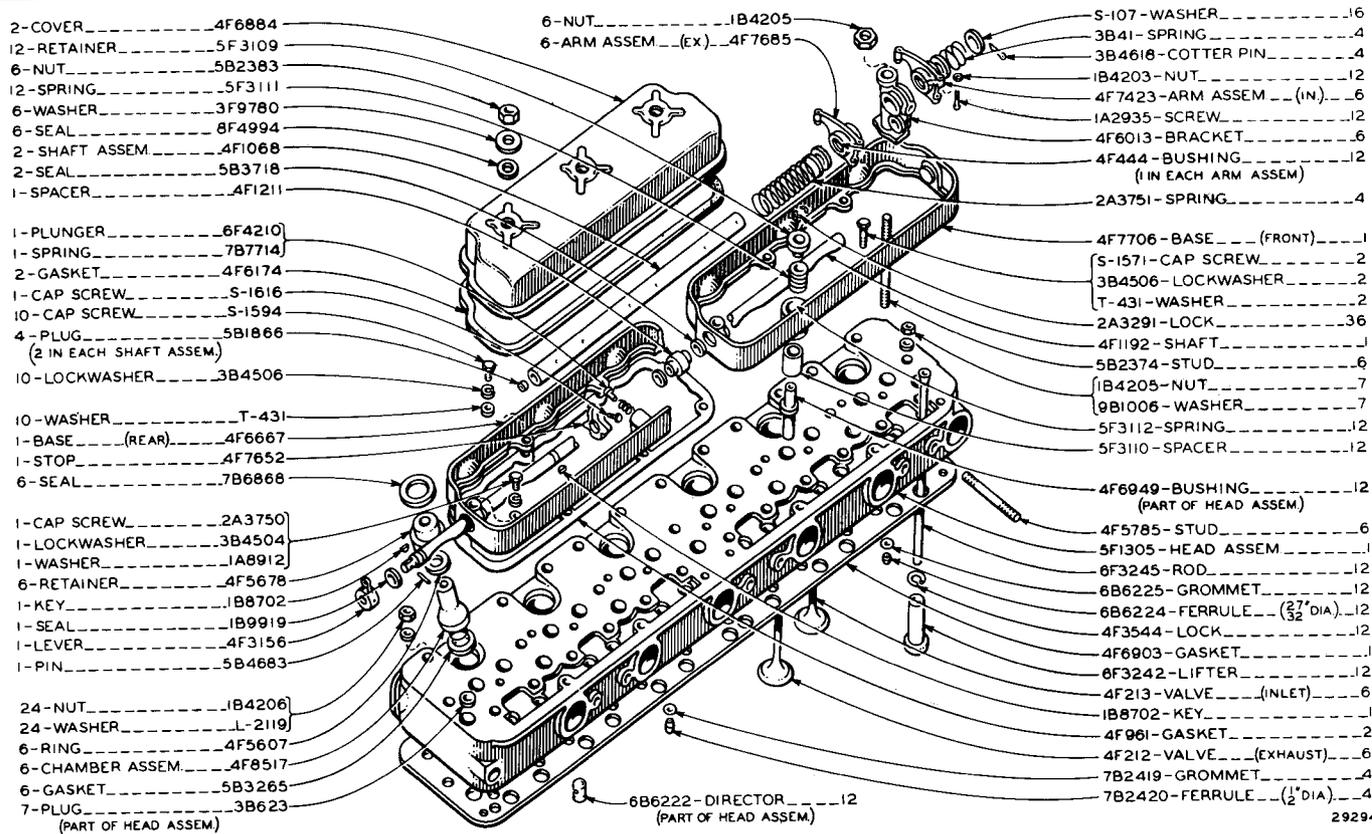
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CYLINDER HEAD AND VALVE MECHANISM
 Serial No. 8U1 to 8U830 inclusive
 Note: 2H5079 Valve Grinding Gasket Group is available



CYLINDER HEAD AND VALVE MECHANISM
 Serial No. 8U1929 to 8U3023 inclusive
 Note: 2H5079 Valve Grinding Gasket Group is available

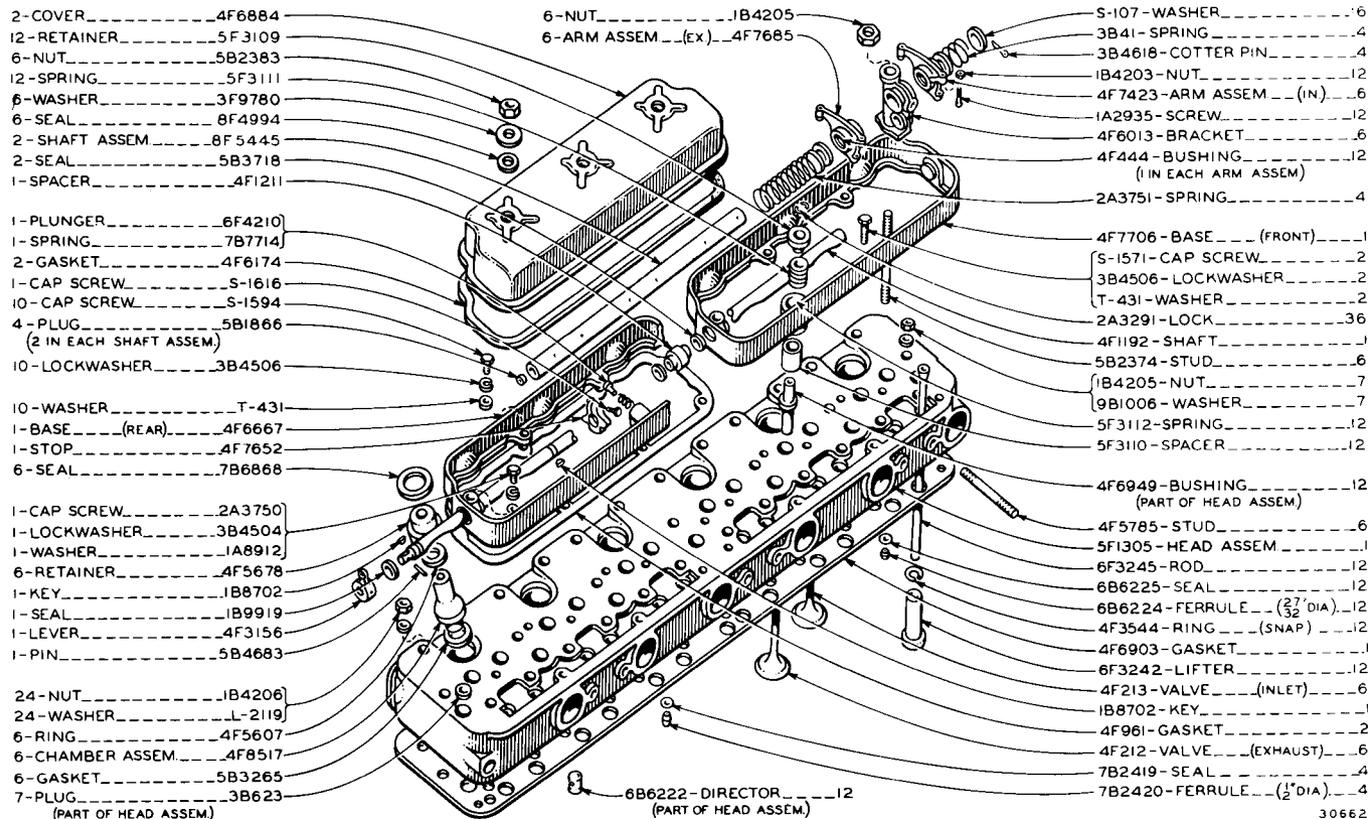


29294

CYLINDER HEAD AND VALVE MECHANISM

Serial No. 8U3024 to 8U4133 inclusive

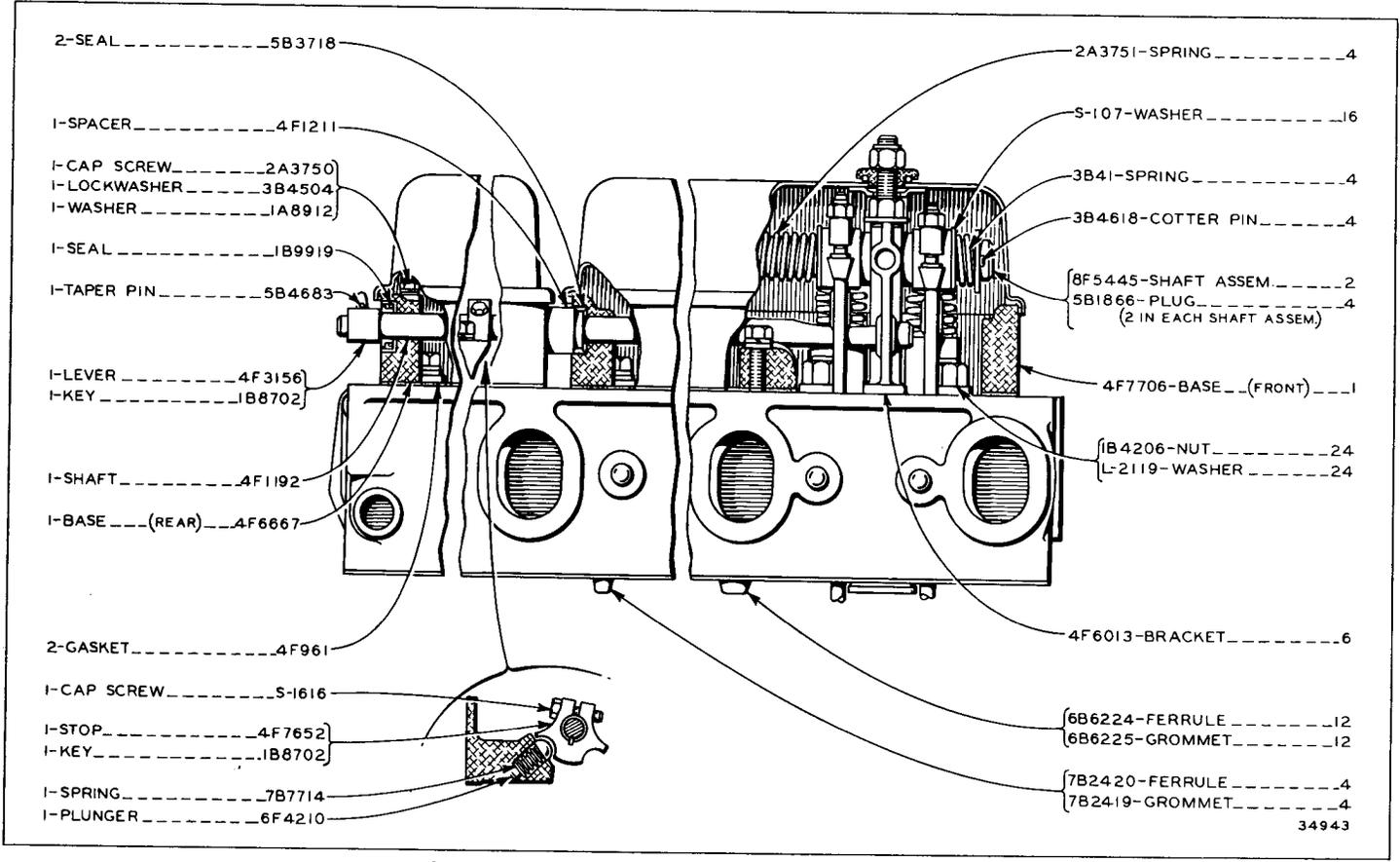
Note: 2H5079 Valve Grinding Gasket Group is available



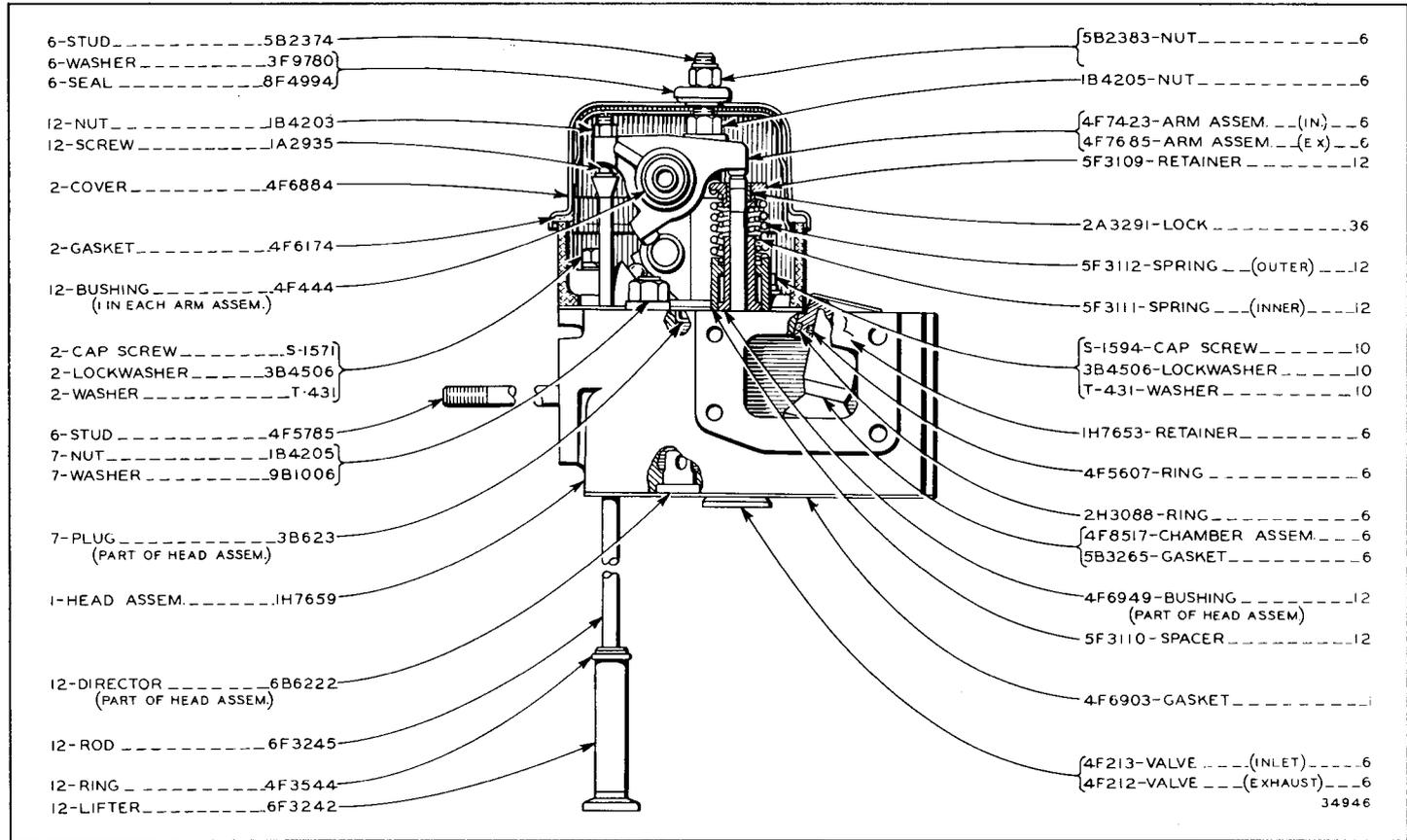
CYLINDER HEAD AND VALVE MECHANISM

Serial No. 8U4134 to 8U5875 inclusive

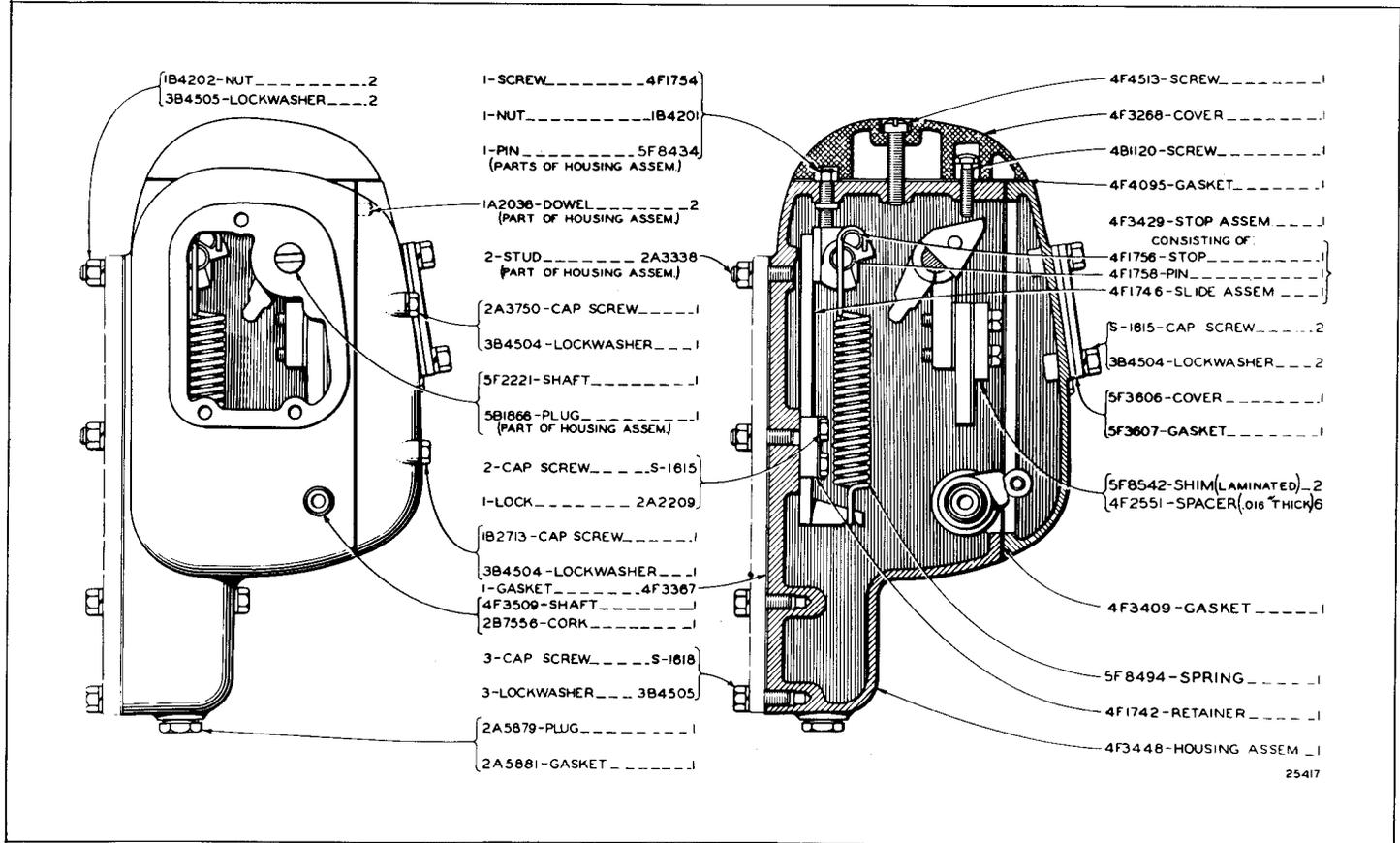
Note: 2H5079 Valve Grinding Gasket Group is available



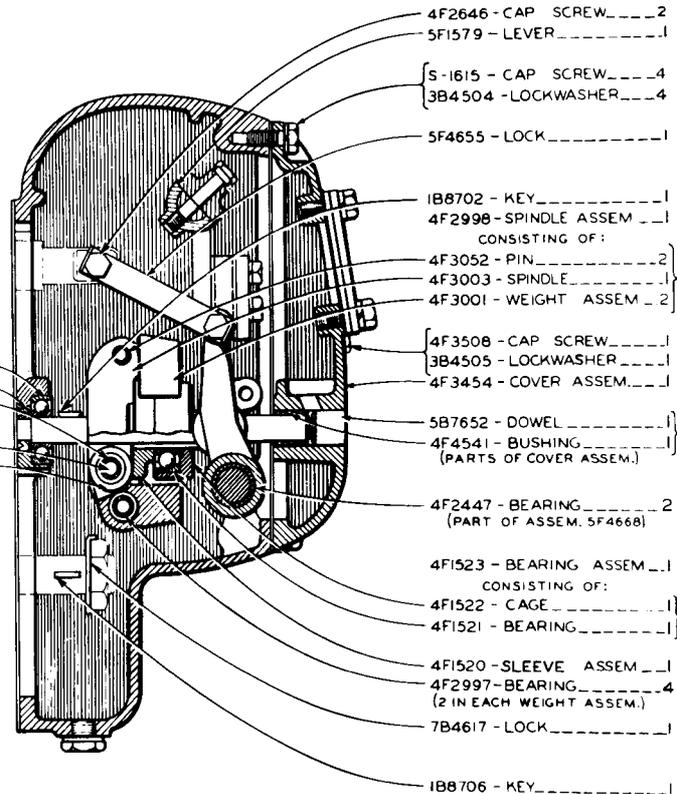
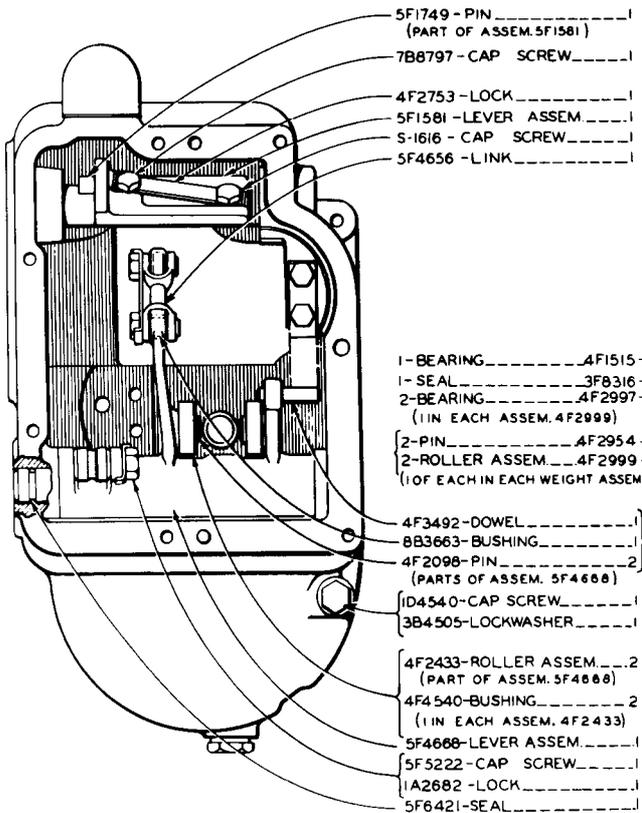
CYLINDER HEAD AND VALVE MECHANISM—Side View
 Effective with Serial No. 8U5876
 Note: 2H5079 Valve Grinding Gasket Group is available



CYLINDER HEAD AND VALVE MECHANISM—End View
 Effective with Serial No. 8U5876
 Note: 2H5079 Valve Grinding Gasket Group is available



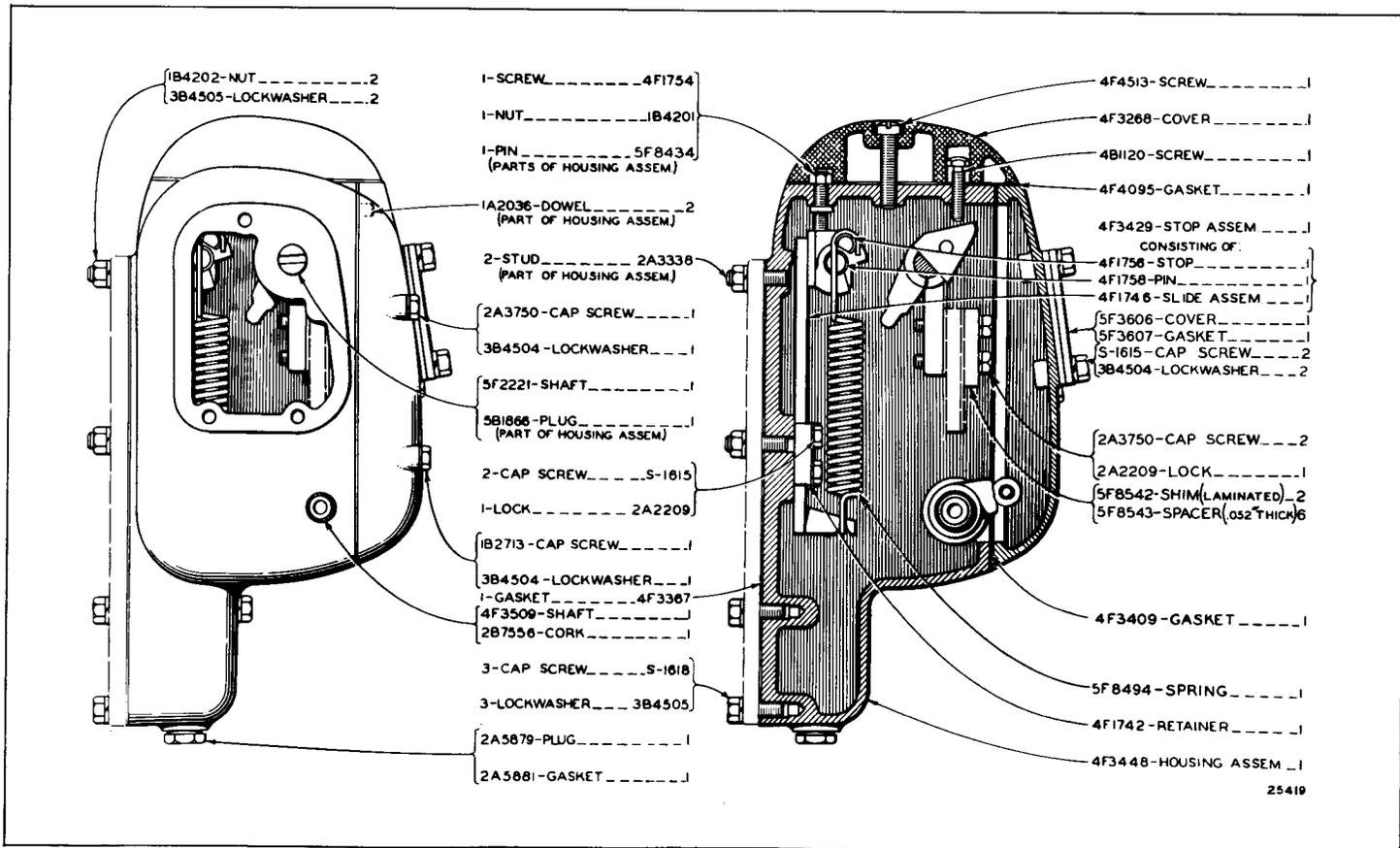
BASIC GOVERNOR—Part One
 Serial No. 8U1 to 8U382, 8U384, 8U386, 8U387 and 8U395 inclusive
 Part of 4F7592 Complete Governor Group shown on Page 36



25416

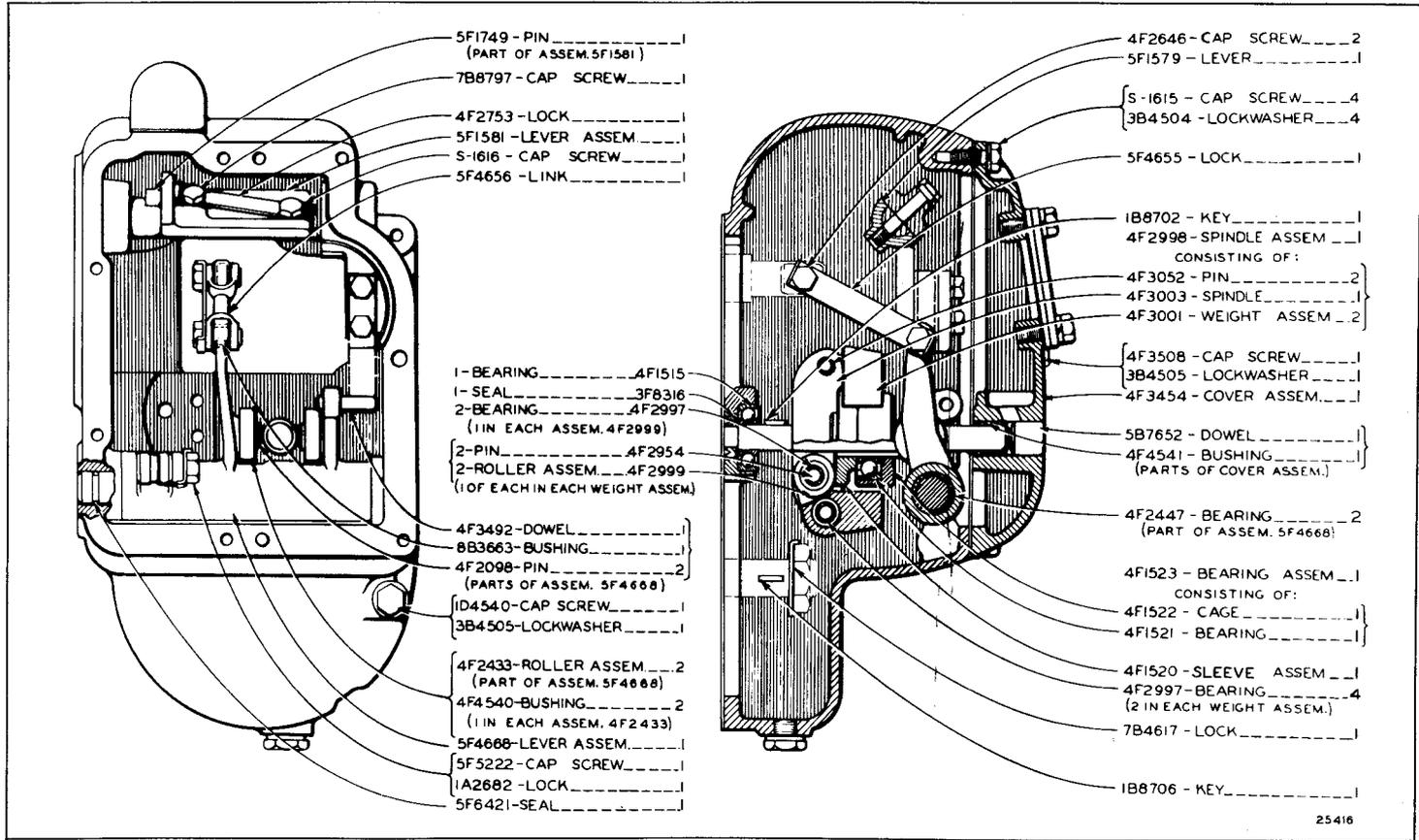
BASIC GOVERNOR—Part Two

Serial No. 8U1 to 8U382, 8U384, 8U386, 8U387 and 8U395 inclusive
 Part of 4F7592 Complete Governor Group shown on Page 36

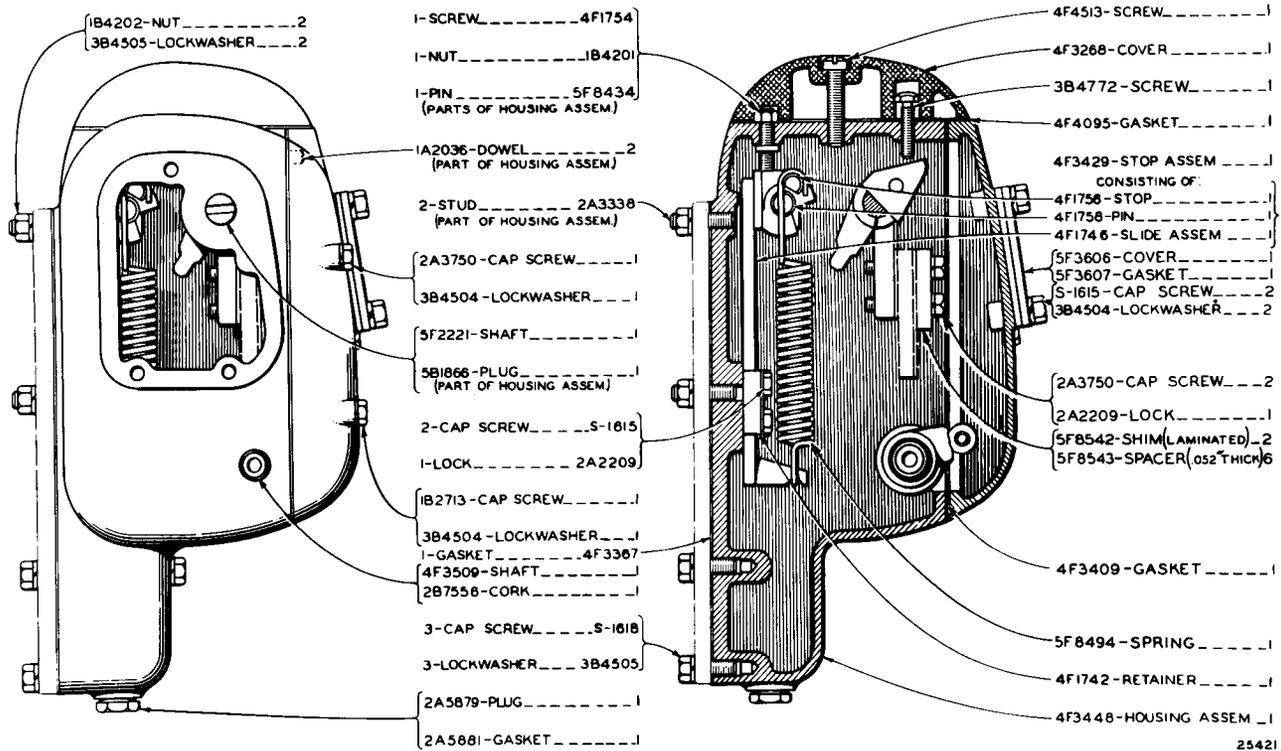


25419

BASIC GOVERNOR—Part One
 Serial No. 8U383, 8U385, 8U388 to 8U394 and 8U396 to 8U569 inclusive
 Part of 4F7592 Complete Governor Group shown on Page 36

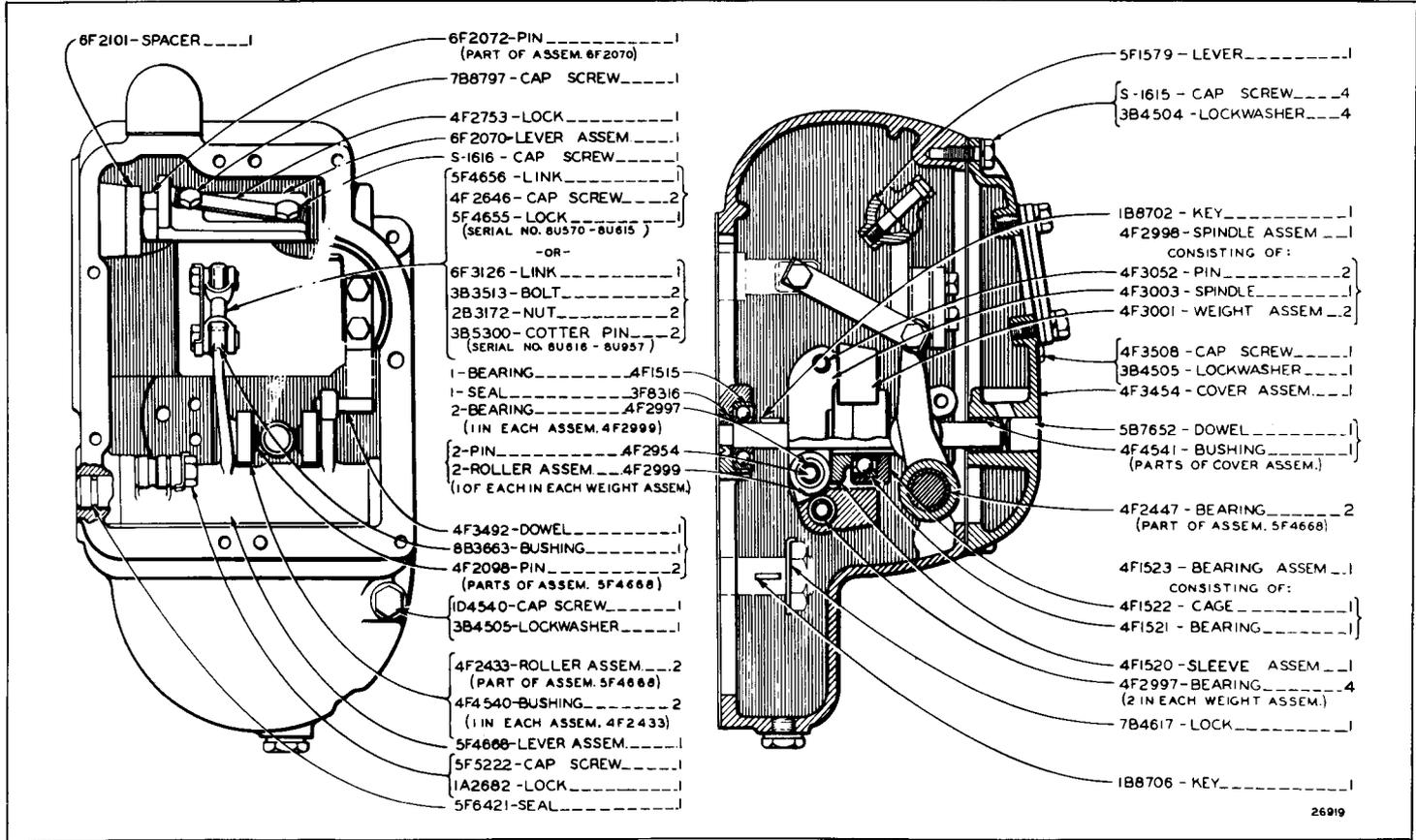


BASIC GOVERNOR—Part Two
 Serial No. 8U383, 8U385, 8U388 to 8U394 and 8U396 to 8U569 inclusive
 Part of 4F7592 Complete Governor Group shown on Page 36



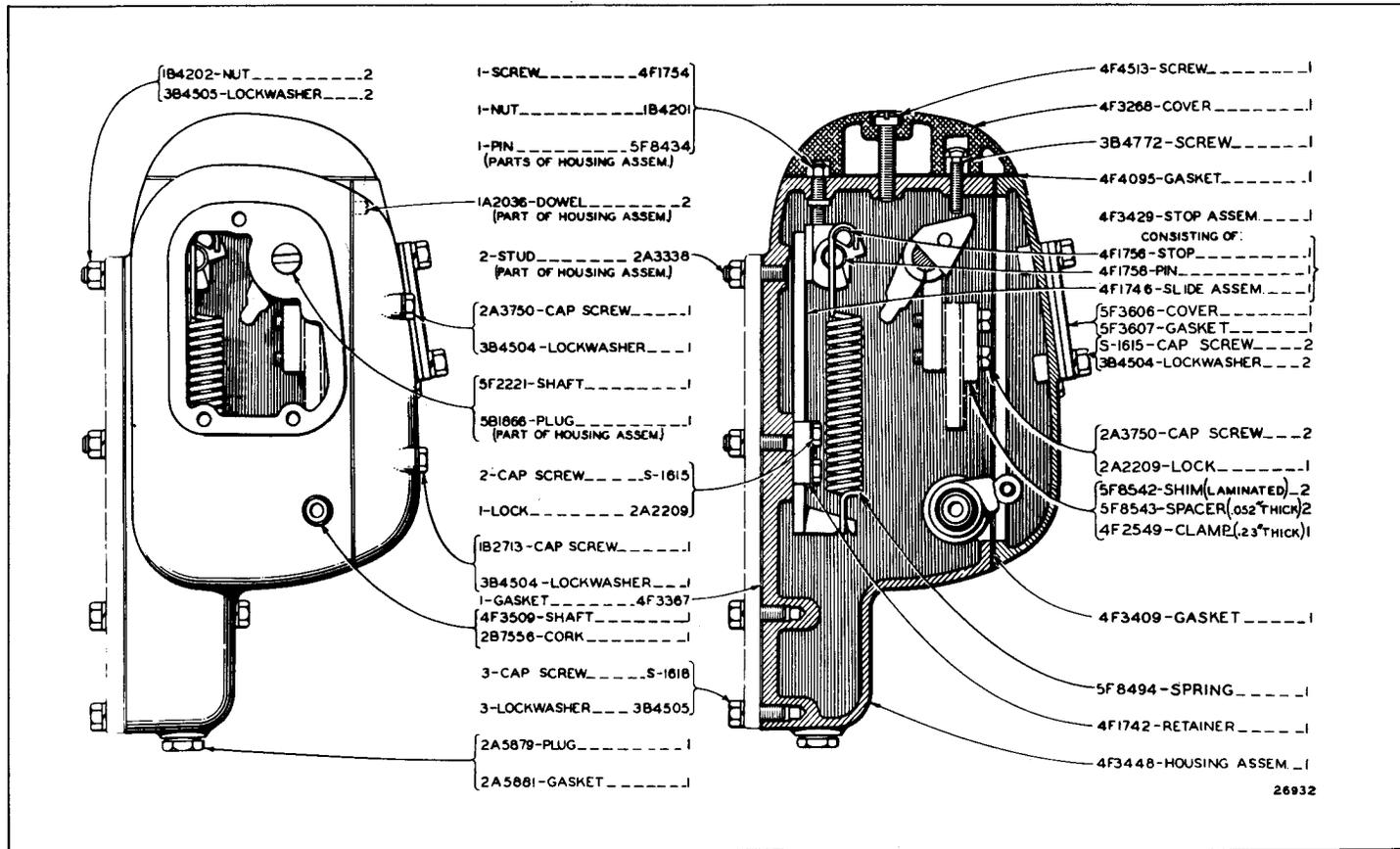
25421

BASIC GOVERNOR—Part One
 Serial No. 8U570 to 8U957 inclusive
 Part of 4F7592 Complete Governor Group shown on Page 36



26919

BASIC GOVERNOR—Part Two
 Serial No. 8U570 to 8U957 inclusive
 Part of 4F7592 Complete Governor Group shown on Page 36



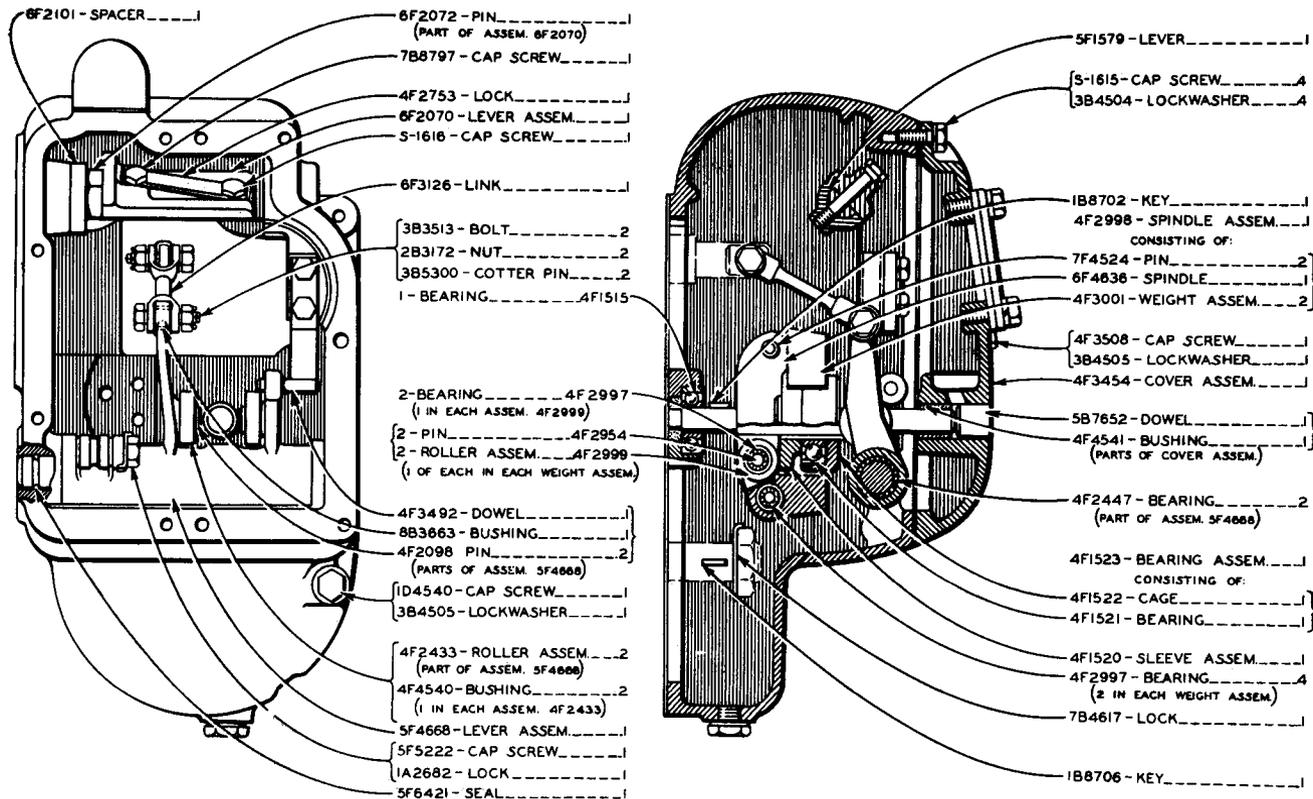
26932

BASIC GOVERNOR—Part One

Serial No. 8U958 to 8U4570 inclusive

Part of 4F7592 and 6F349 Complete Governor Groups shown on Pages 36 and 37

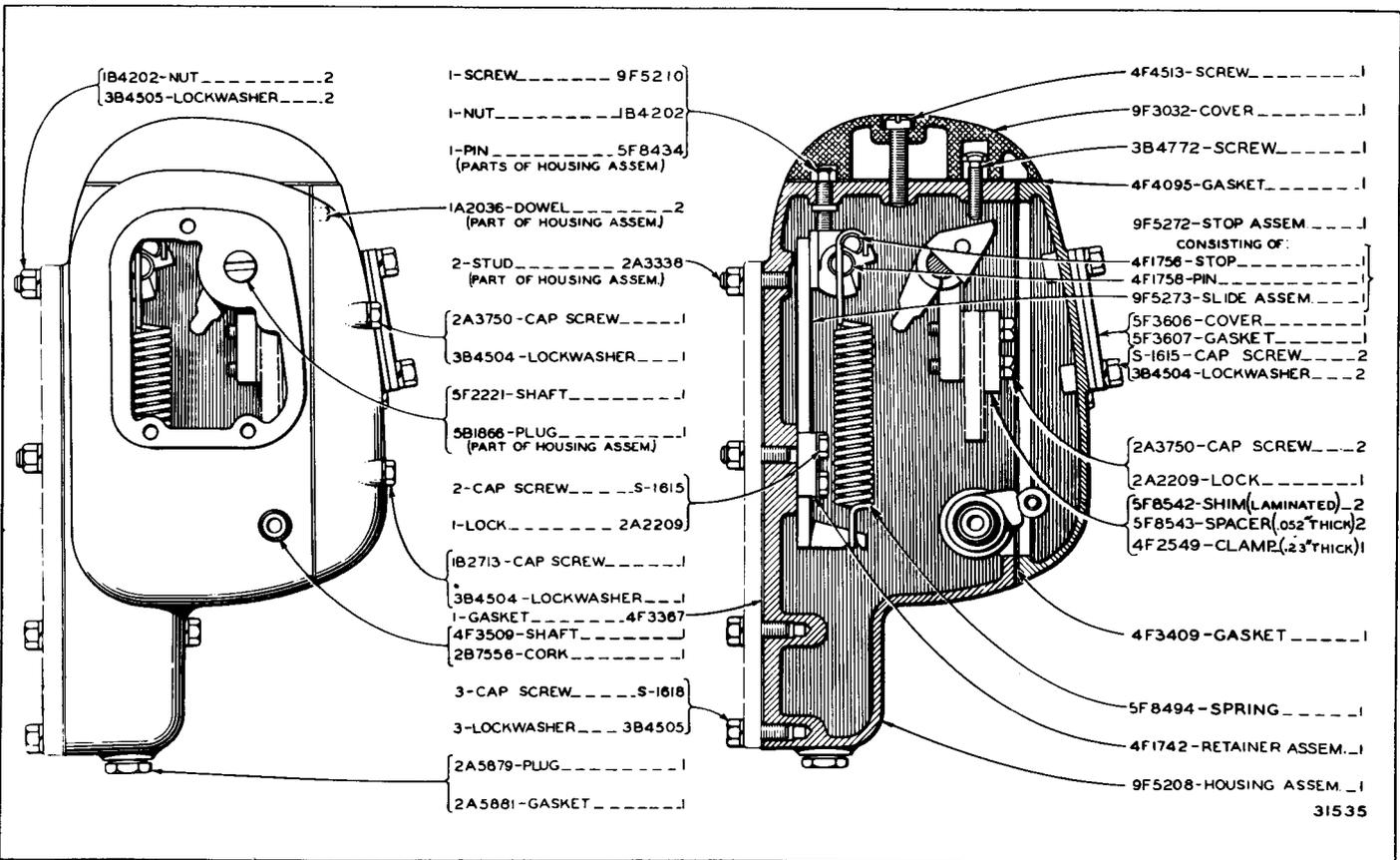
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31534

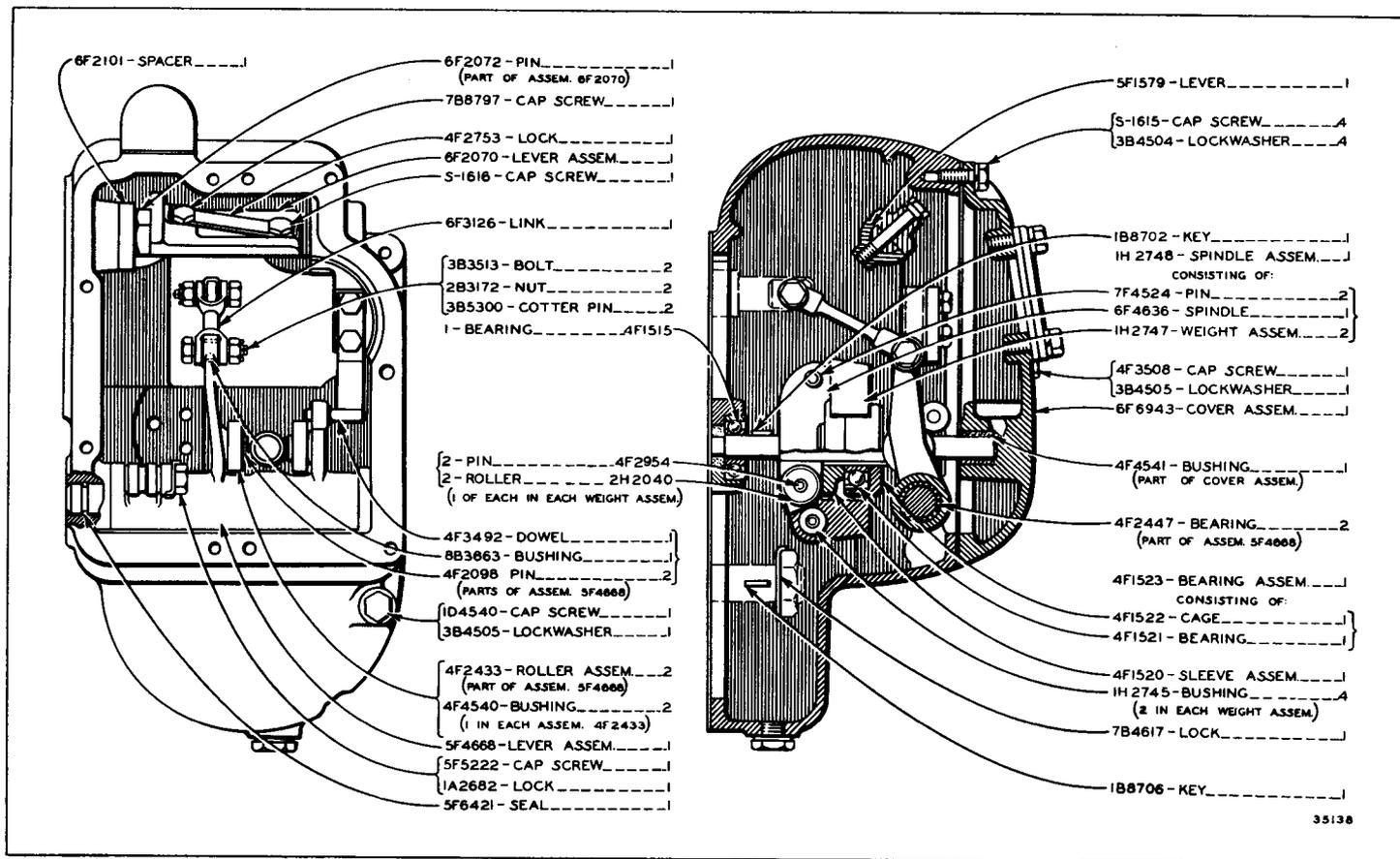
BASIC GOVERNOR—Part One

Effective with Serial No. 8U4571. Part of 6F349 Complete Governor Group shown on Page 37



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

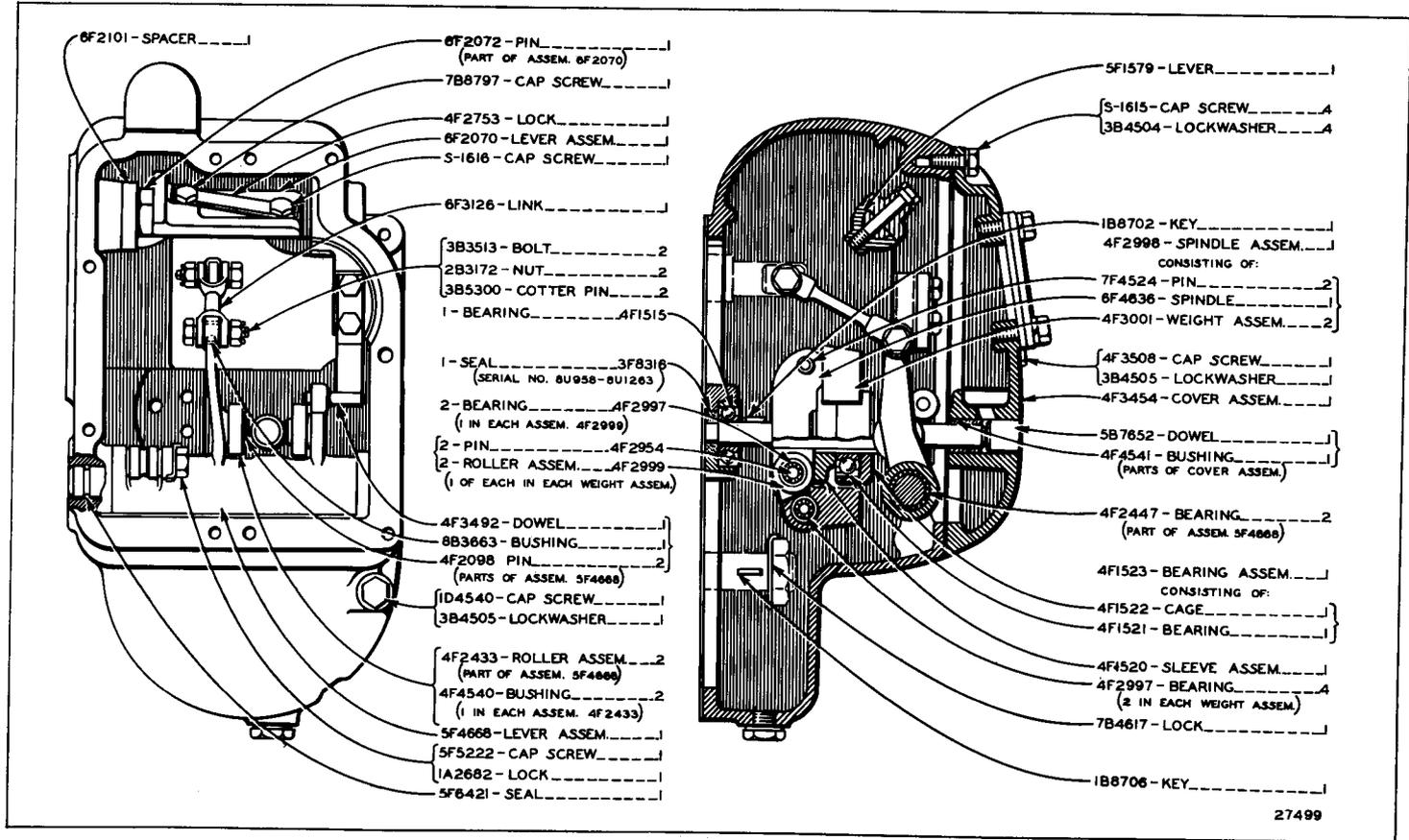
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



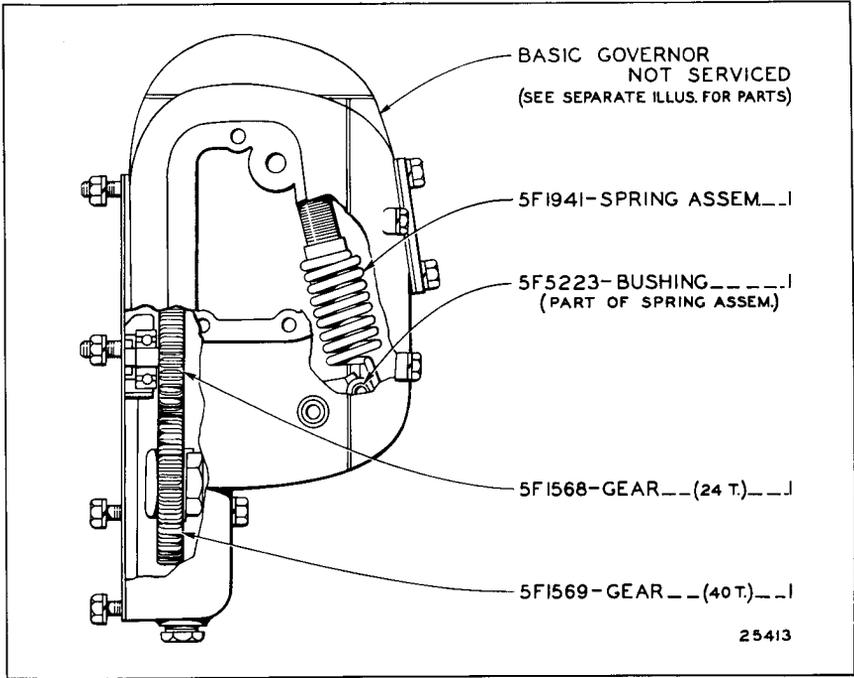
35138

BASIC GOVERNOR—Part Two

Effective with Serial No. 8U6009. Part of 6F349 complete Governor Group shown on Page 37
Additional parts are shown on insert



BASIC GOVERNOR—Part Two
 Serial No. 8U958 to 8U4570 inclusive
 Part of 4F7592 and 6F349 Complete Governor Groups shown on Pages 36 and 37

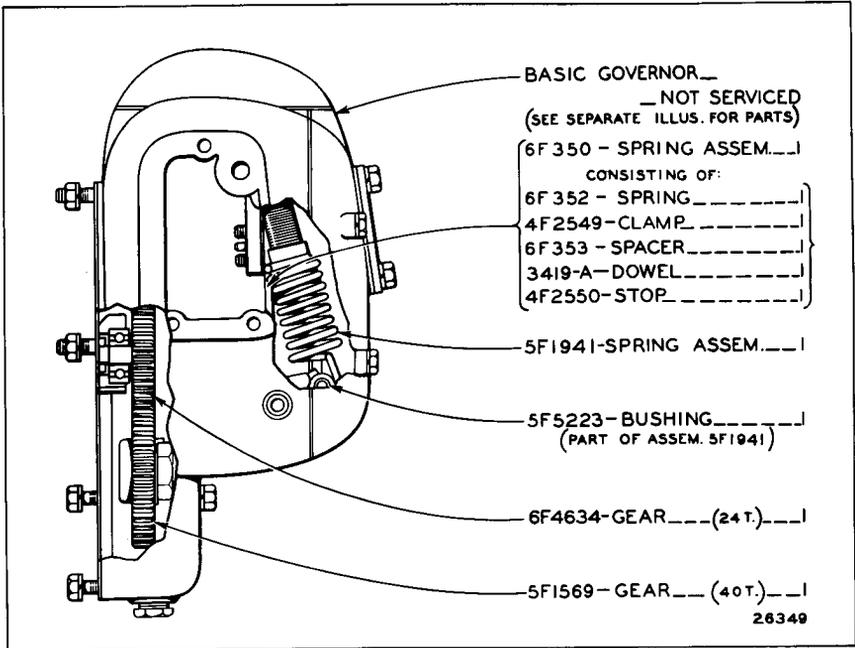


4F7592 COMPLETE GOVERNOR GROUP

Serial No. 8U1 to 8U715 inclusive

Basic Governor Parts are shown on Pages 28 through 33

Only Separate Parts Serviced. When Complete Governor Is Required Order 6F349



4F7592 COMPLETE GOVERNOR GROUP

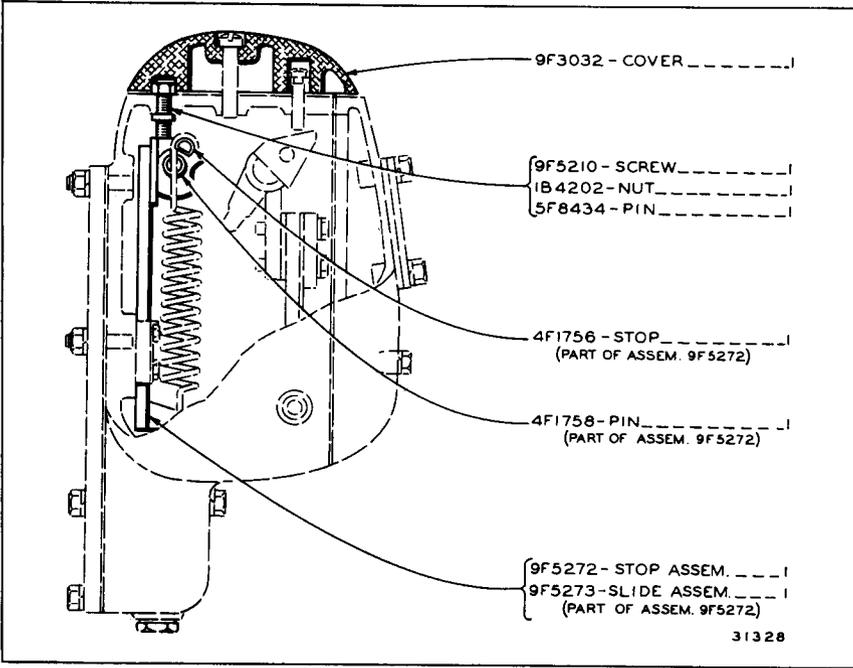
Serial No. 8U716 to 8U1620 inclusive

Basic Governor Parts are shown on Pages 32 through 35

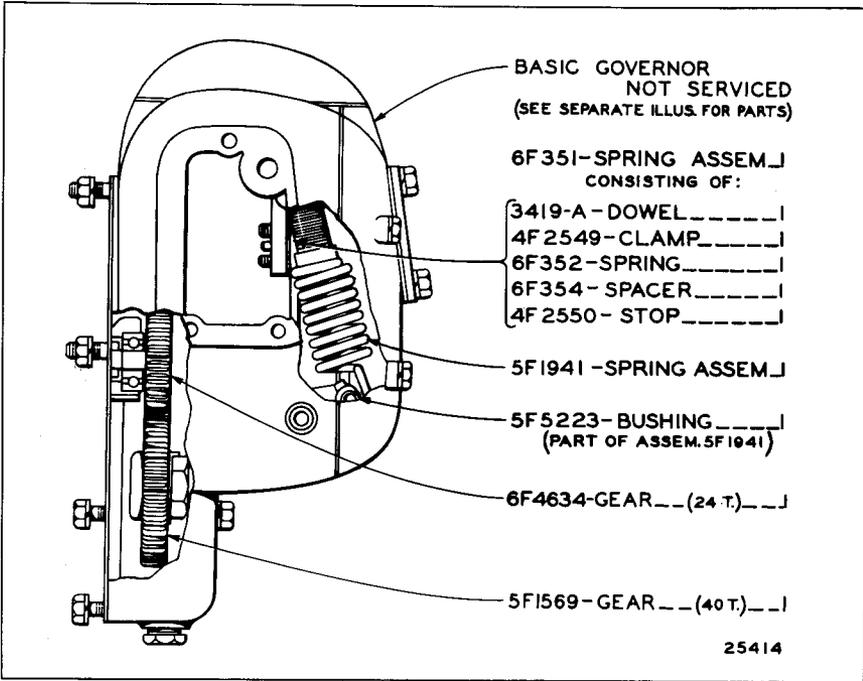
Only Separate Parts Serviced. When Complete Governor Is Required Order 6F349

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 34 & 35 IN FORM 3024—
PARTS CATALOG FOR D6 TRACTOR—60 INCH GAUGE



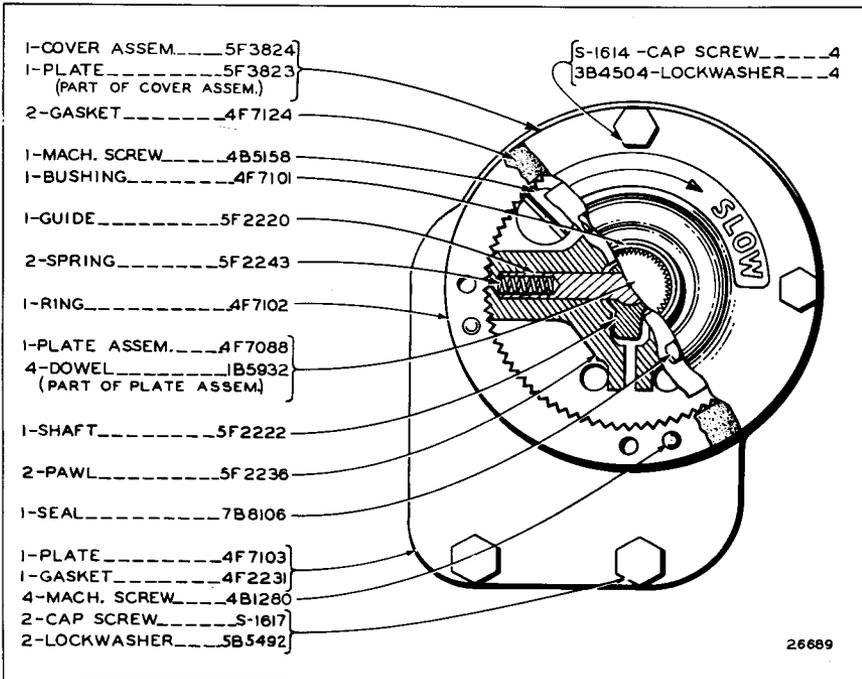
9F5284 LOW IDLE STOP CHANGEOVER GROUP
Serial No. 8U1 to 8U4570 inclusive



6F349 COMPLETE GOVERNOR GROUP

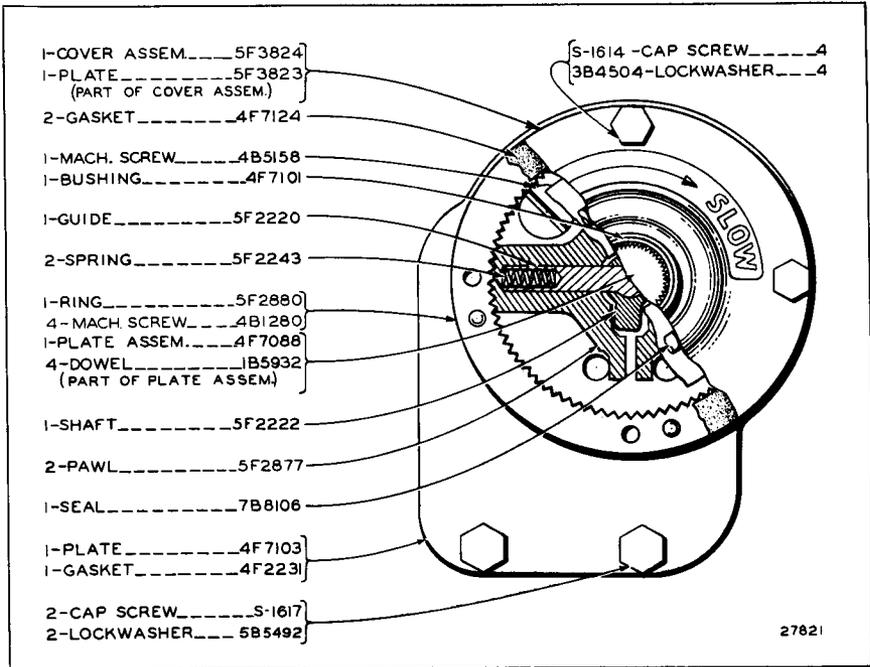
Effective with Serial No. 8U1621

Basic Governor Parts are shown on Pages 34 and 35

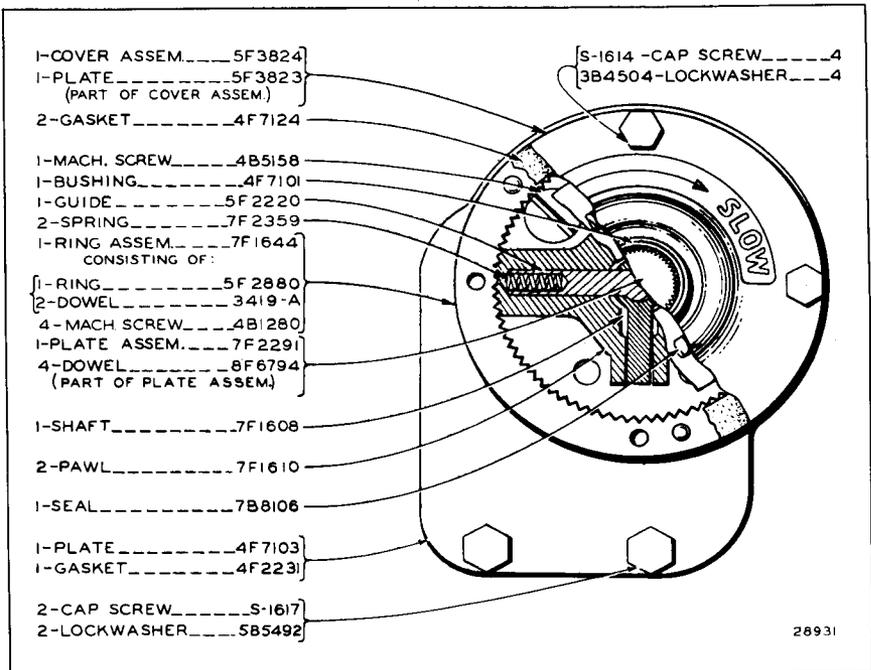


5F8592 GOVERNOR POSITIVE LOCKING CONTROL GROUP

Serial No. 8U1 to 8U1963 inclusive

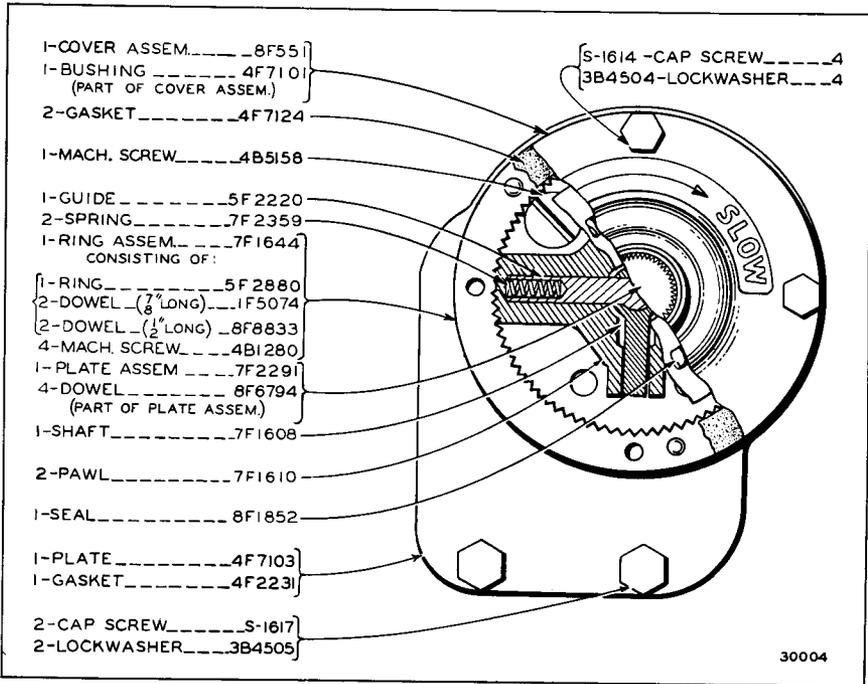


5F8592 GOVERNOR POSITIVE LOCKING CONTROL GROUP
 Serial No. 8U1964 to 8U2810 inclusive



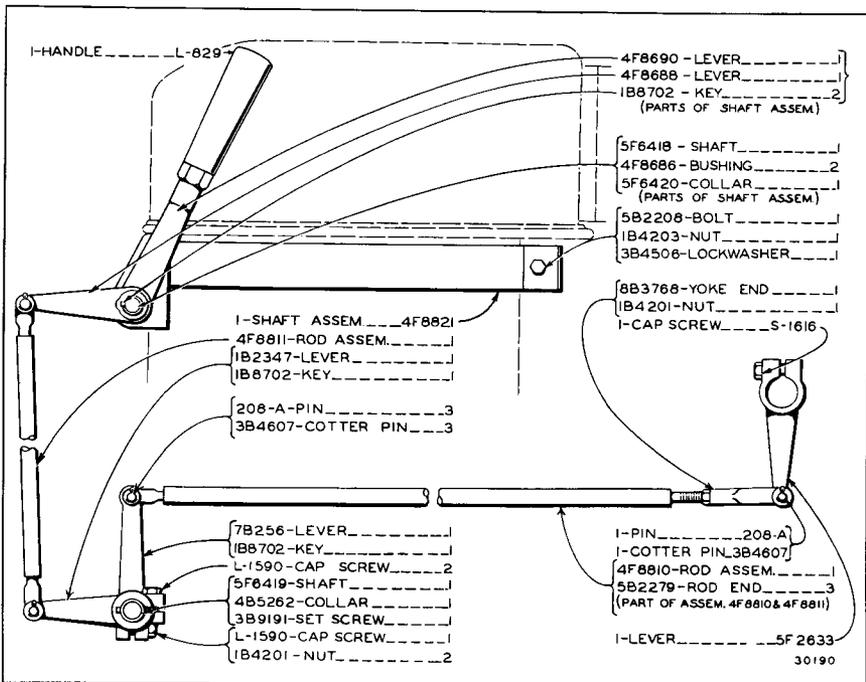
5F8592 GOVERNOR POSITIVE LOCKING CONTROL GROUP
 Serial No. 8U2811 to 8U3745 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



5F8592 GOVERNOR POSITIVE LOCKING CONTROL GROUP

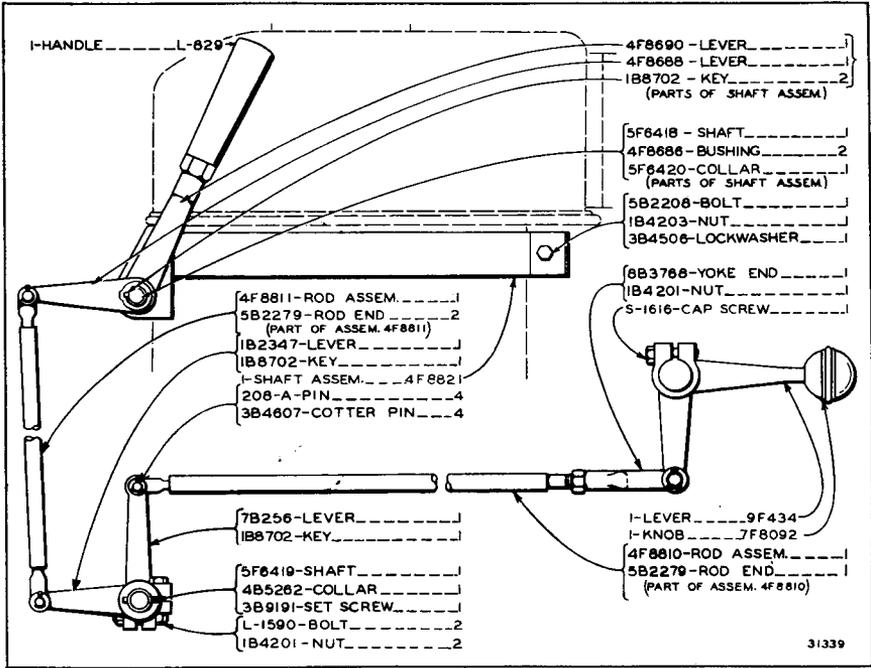
Effective with Serial No. 8U3746



FUEL PUMP AND GOVERNOR CONTROL

Serial No. 8U1 to 8U4353 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

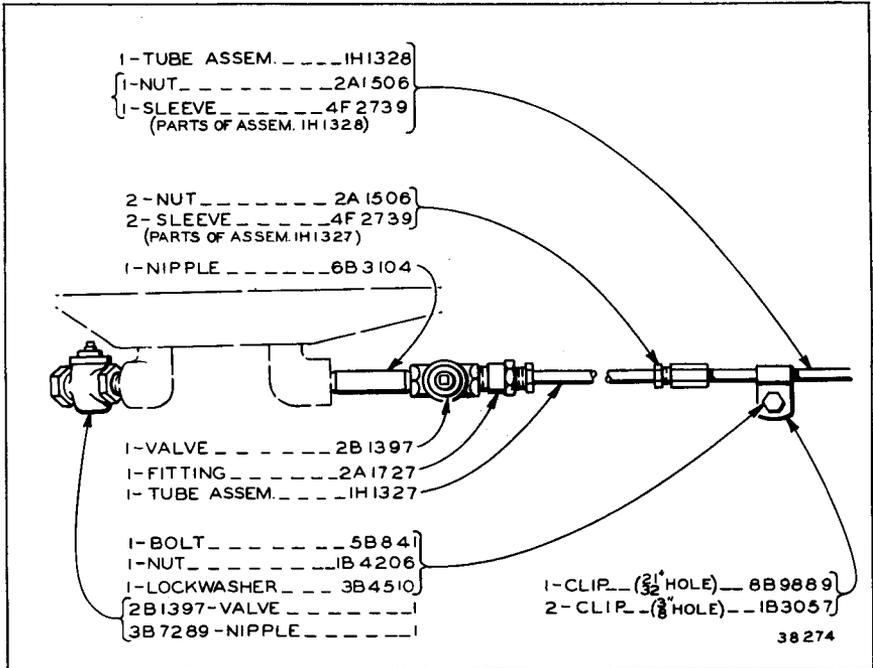


FUEL PUMP AND GOVERNOR CONTROL

Serial No. 8U4354 to 8U4866 inclusive

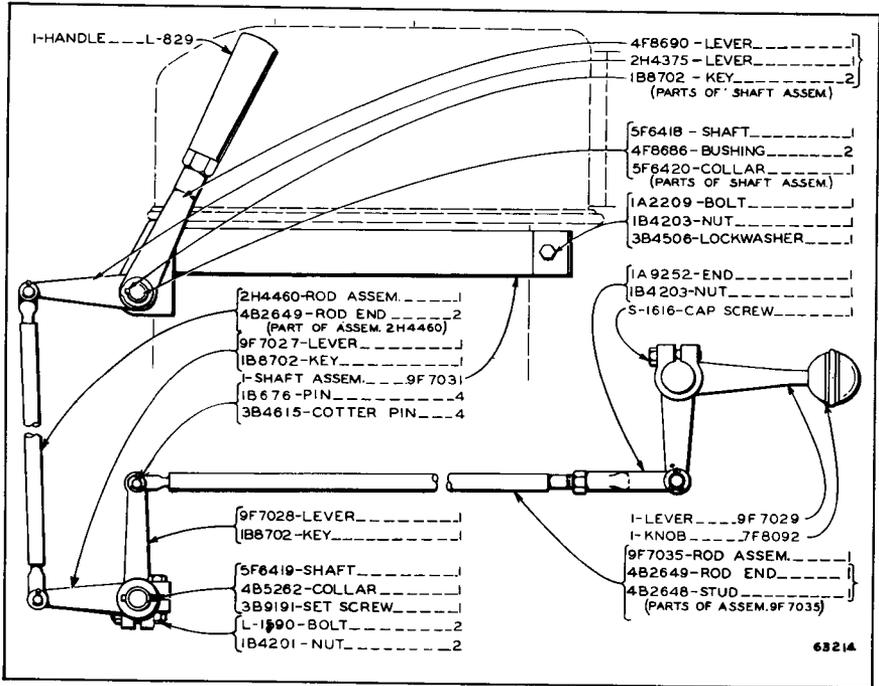
7

10-54



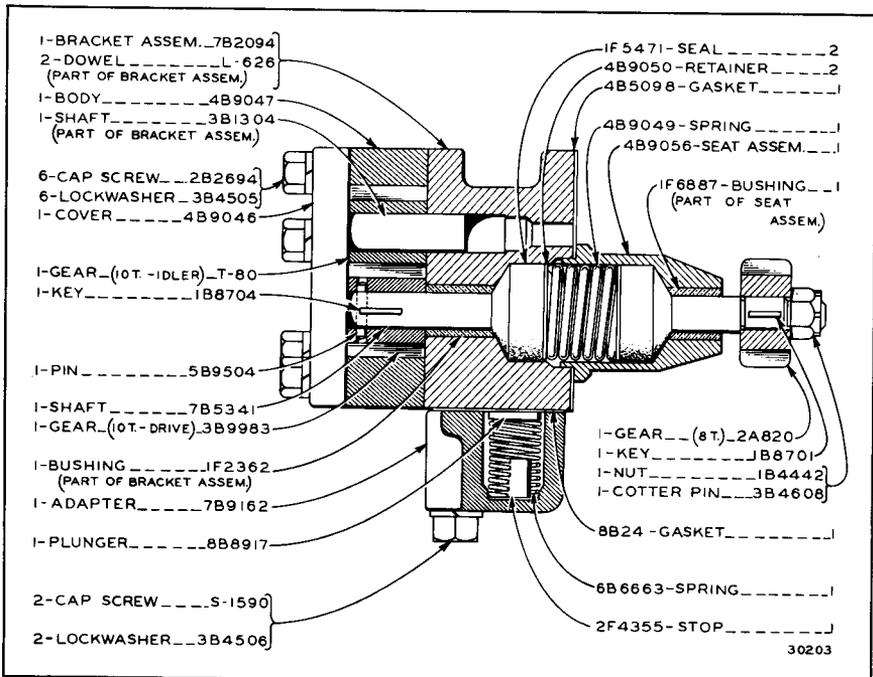
FUEL LINES

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FUEL PUMP AND GOVERNOR CONTROL

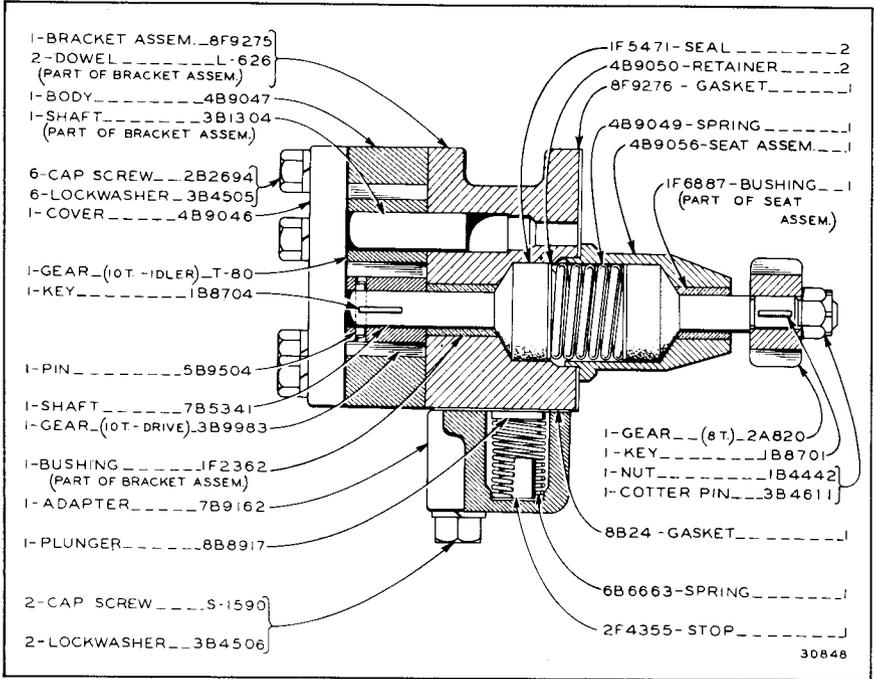
Effective with Serial No. 8U4867



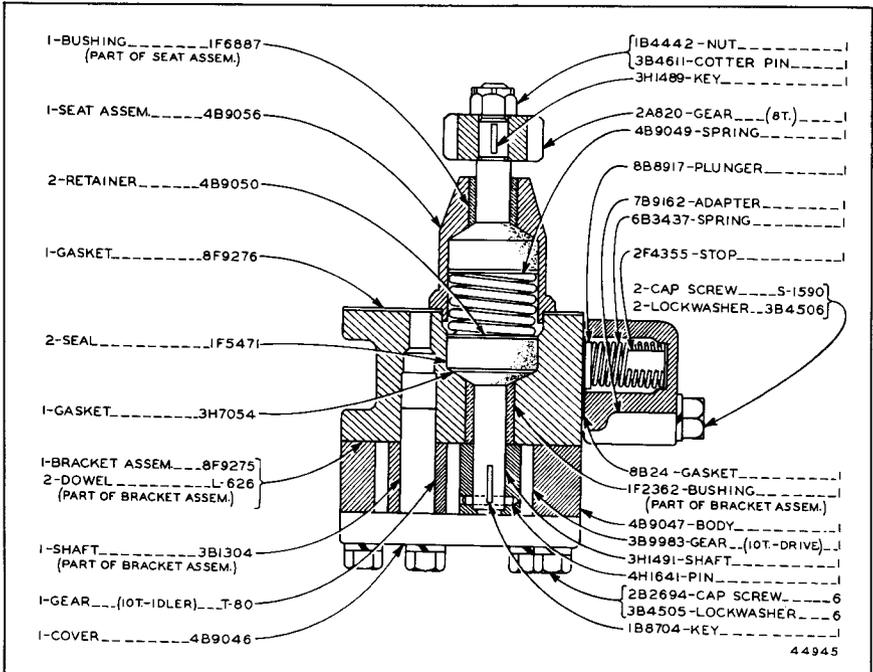
5F6607 FUEL TRANSFER PUMP GROUP

Serial No. 8U1 to 8U4234 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

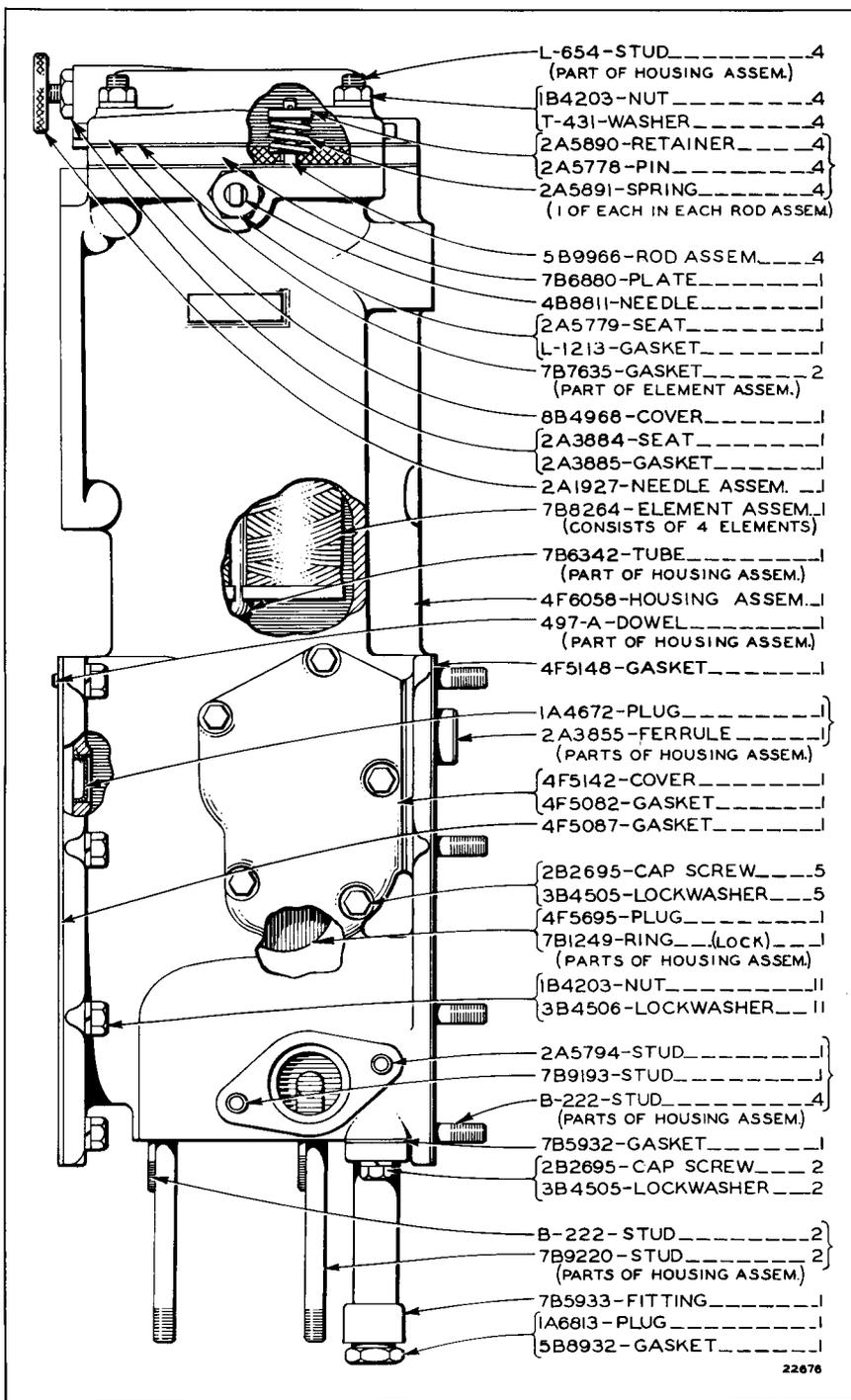


5F6607 FUEL TRANSFER PUMP GROUP
 Serial No. 8U4235 to 8U6430 inclusive



5F6607 FUEL TRANSFER PUMP GROUP
 Effective with Serial No. 8U6431

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

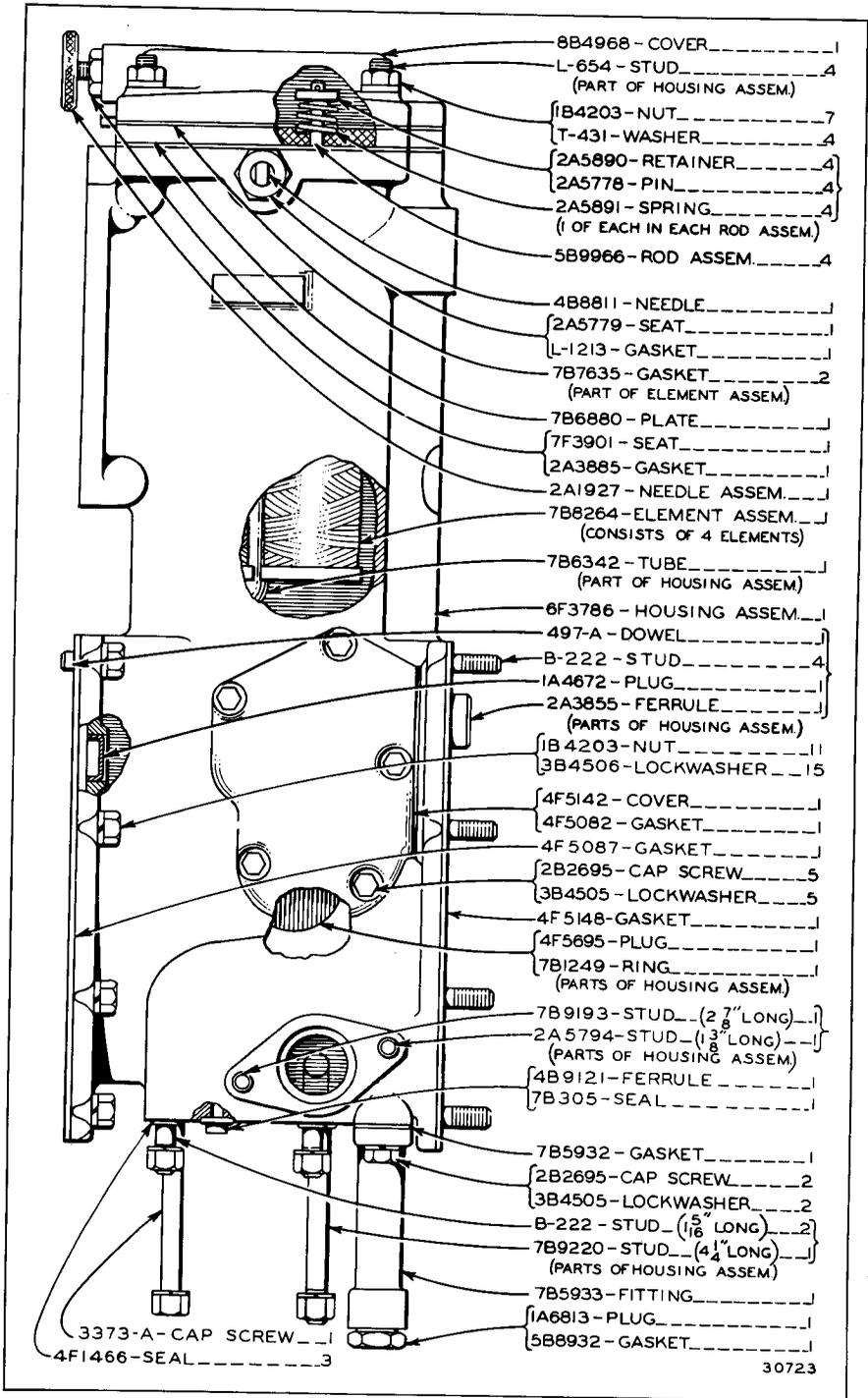


22676

FUEL FILTER

Serial No. 8U1 to 8U4234 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

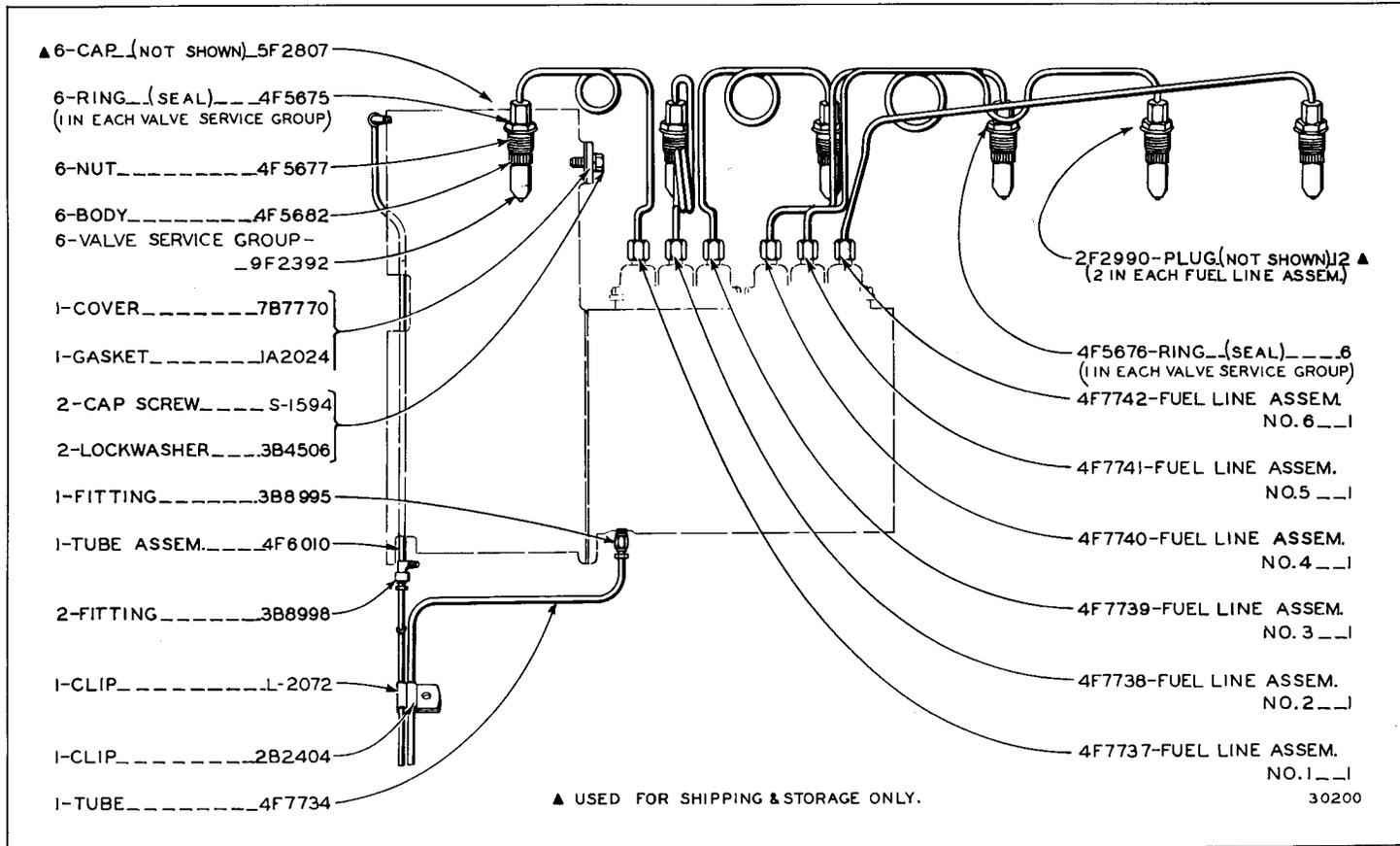


30723

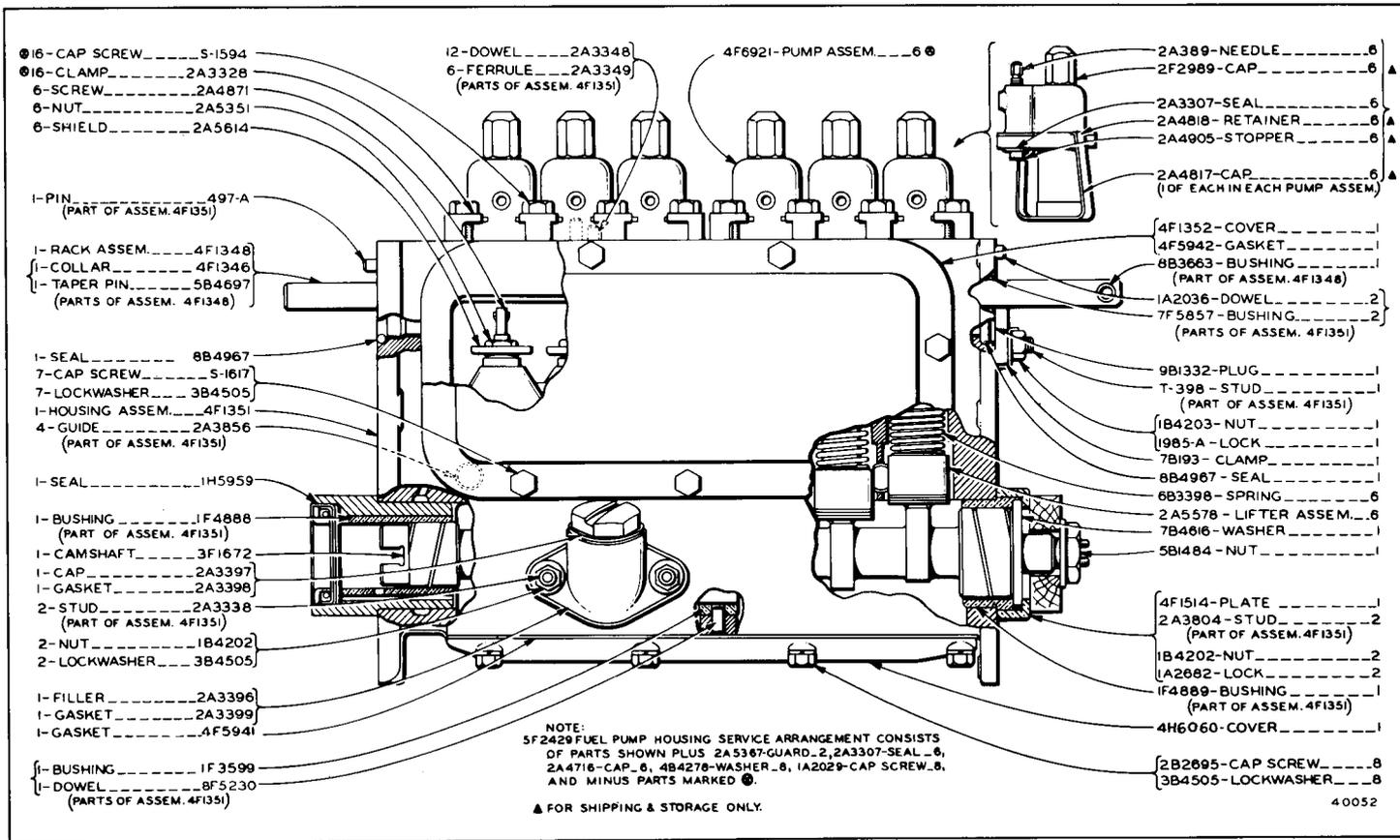
FUEL FILTER

Effective with Serial No. 8U4235

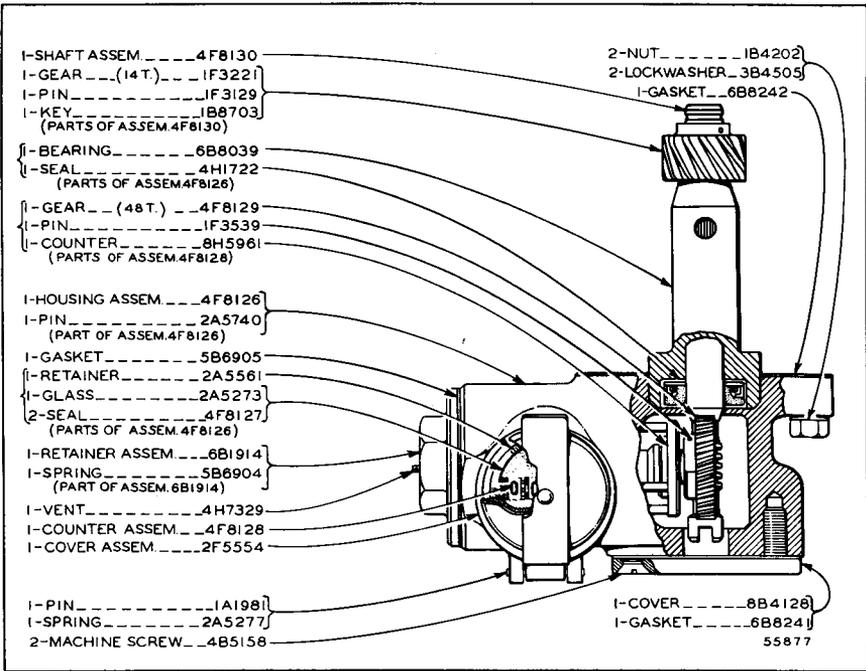
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



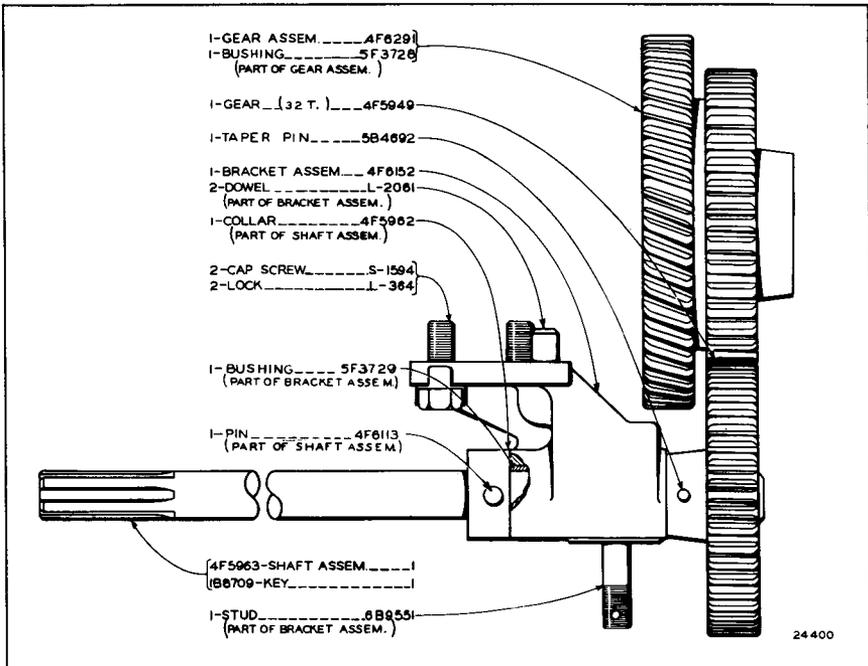
FUEL INJECTION VALVES AND LINES



FUEL PUMP HOUSING

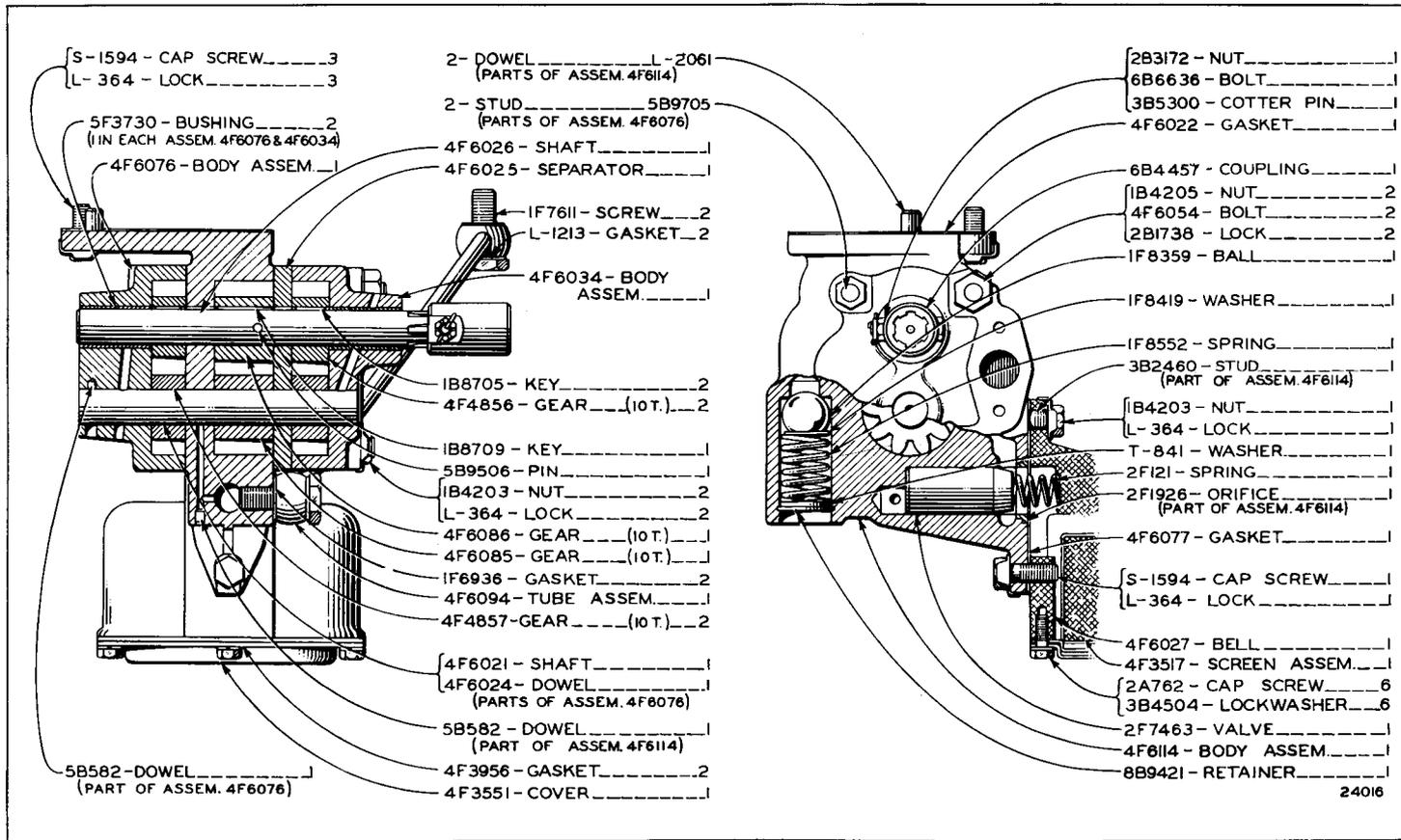


4F8125 HOUR METER GROUP



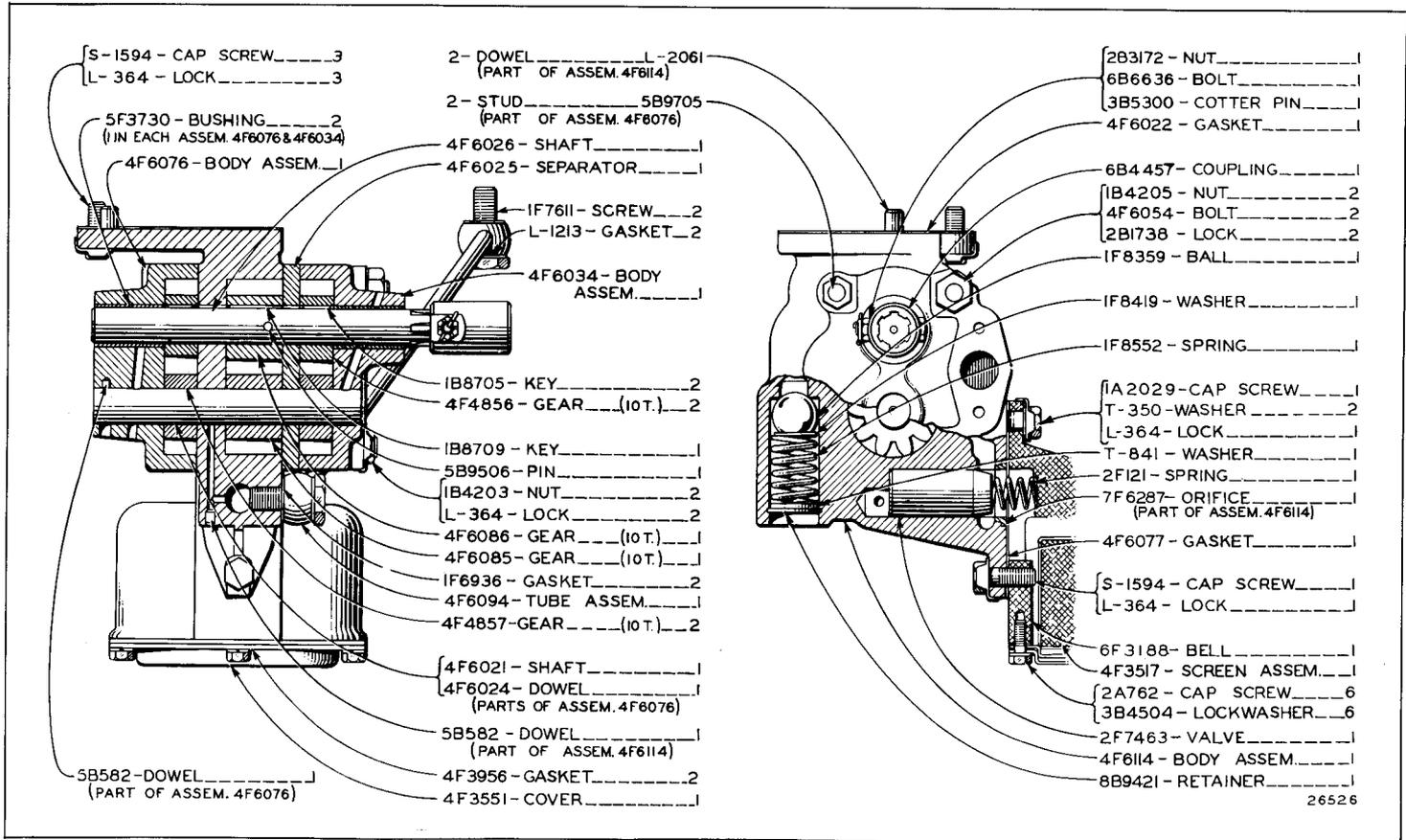
OIL PUMP DRIVE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4F6768 OIL PUMP GROUP
Serial No. 8U1 to 8U1293 inclusive

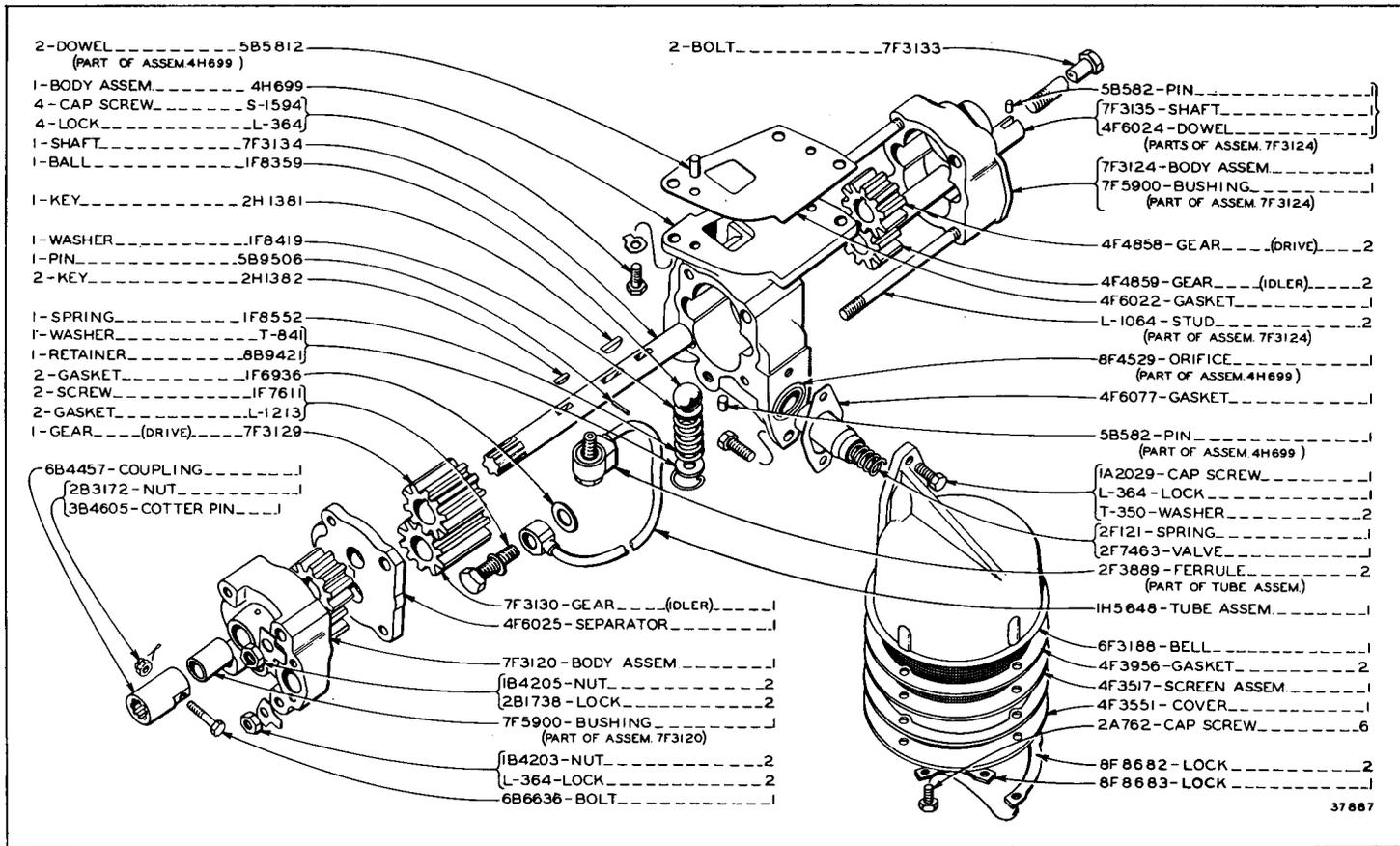
24016



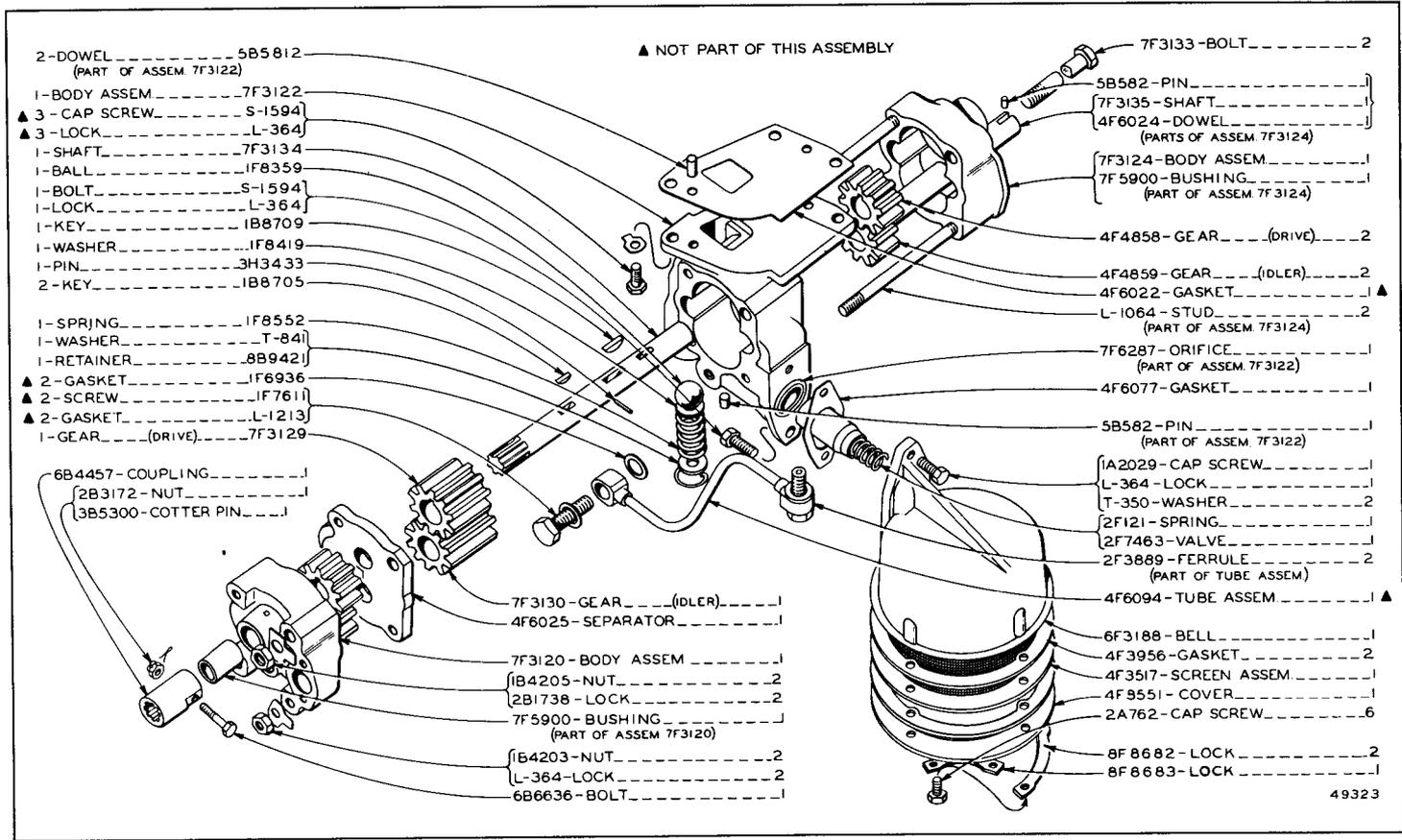
4F6768 OIL PUMP GROUP
Serial No. 8U1294 to 8U2215 inclusive

26526

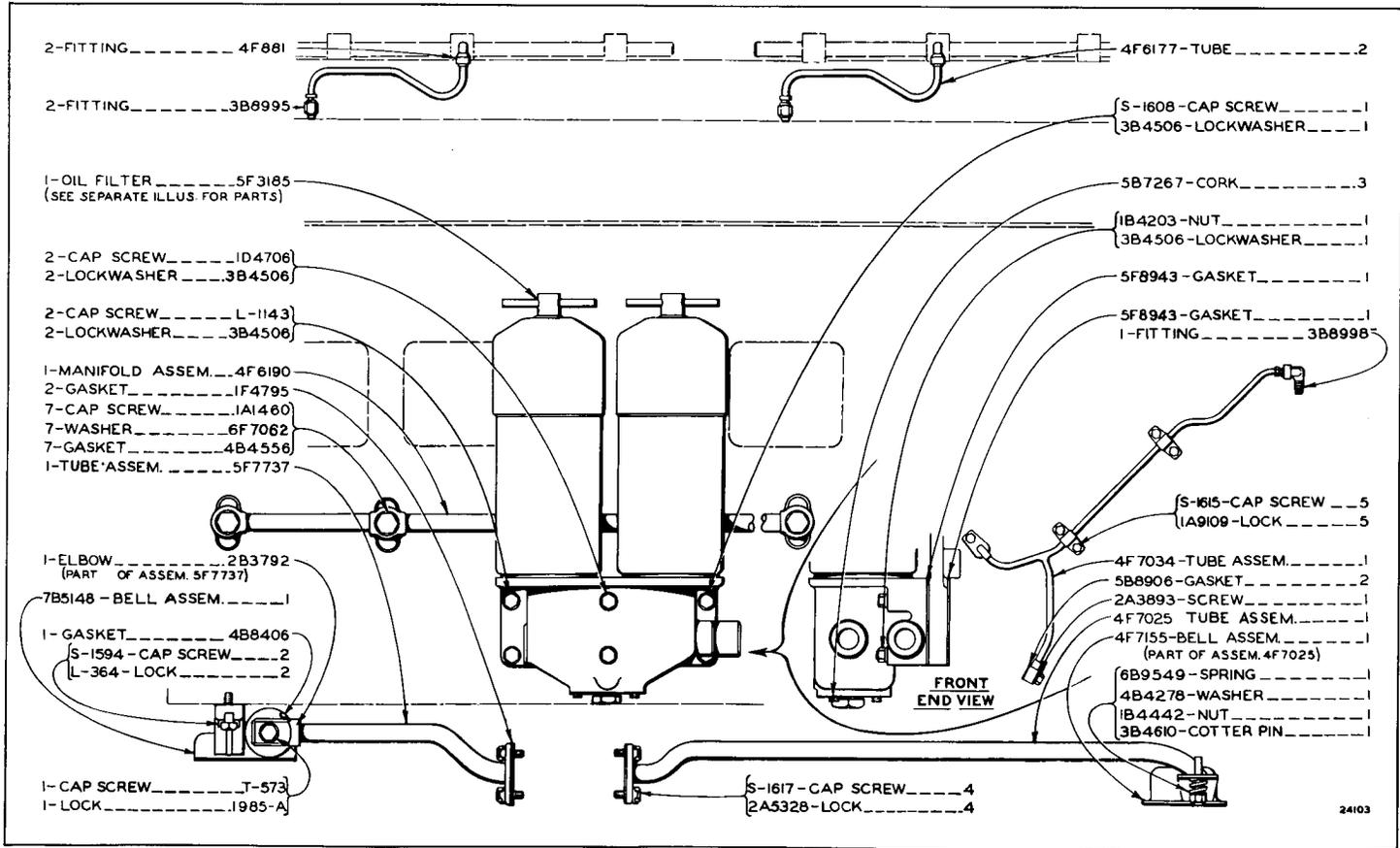
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



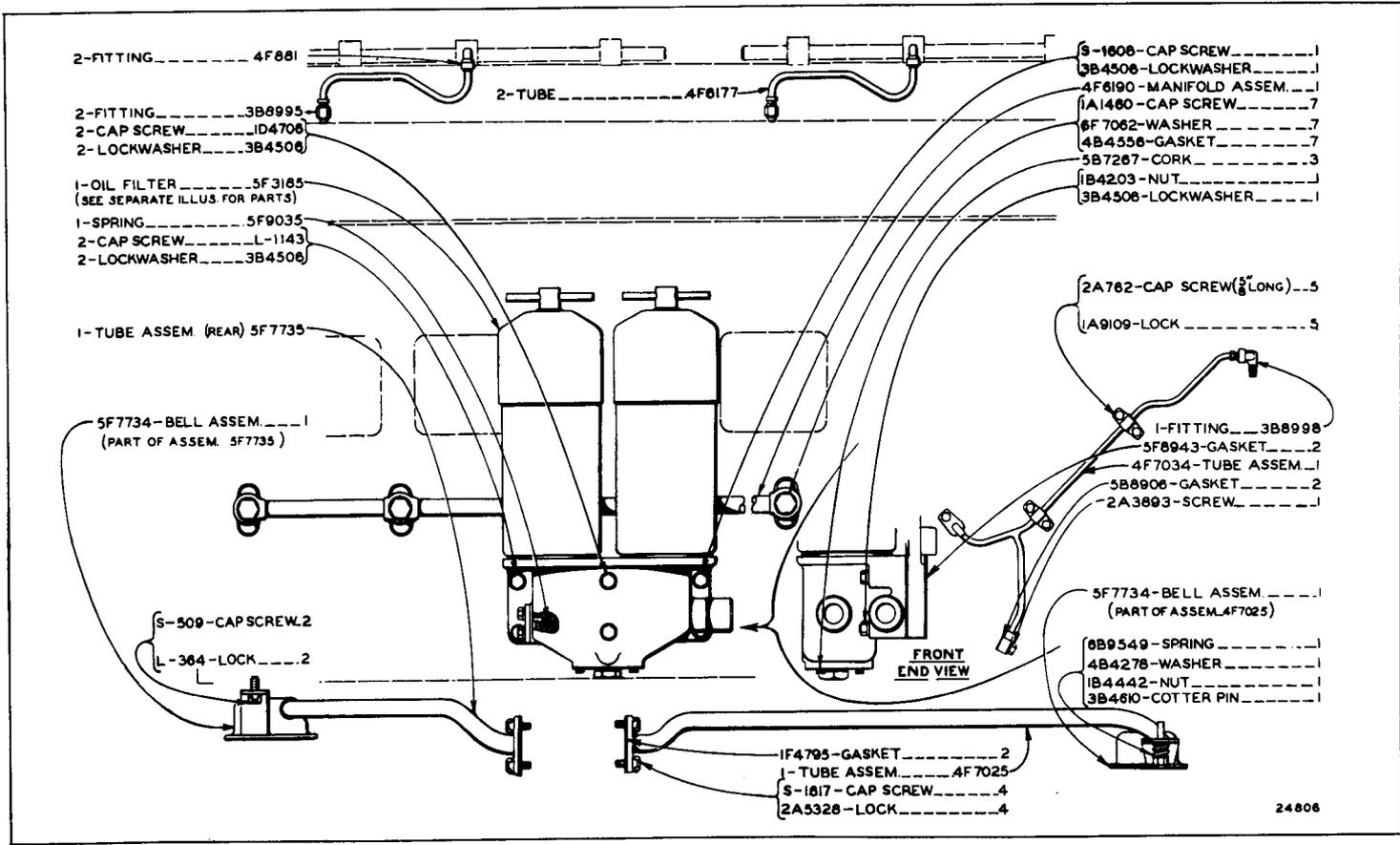
IH5808 OIL PUMP GROUP
Effective with Serial No. 8U5952



2H7731 OIL PUMP ASSEMBLY
Serial No. 8U2216 to 8U5951 inclusive



OIL LINES—By-Pass Flow System
 Serial No. 8U1 to 8U223 inclusive
 5F3185 Oil Filter parts are shown on Page 53



- 2-FITTING 4F881
- 2-FITTING 3B8995
- 2-CAP SCREW 1D4706
- 2-LOCKWASHER 3B4506
- 1-OIL FILTER 5F3185
(SEE SEPARATE ILLUS FOR PARTS)
- 1-SPRING 5F9035
- 2-CAP SCREW L-1143
- 2-LOCKWASHER 3B4506

- S-1606-CAP SCREW 1
- 3B4506-LOCKWASHER 1
- 4F6190-MANIFOLD ASSEM. 1
- 1A1460-CAP SCREW 7
- 6F7062-WASHER 7
- 4B4556-GASKET 7
- 5B7267-CORK 3
- 1B4203-NUT 1
- 3B4506-LOCKWASHER 1

1-TUBE ASSEM (REAR) 5F7735

5F7734-BELL ASSEM. 1
(PART OF ASSEM. 5F7735)

S-509-CAP SCREW.....2
L-364-LOCK 2

2A762-CAP SCREW(5" LONG)....5
1A9109-LOCK 5

1-FITTING 3B8998
5F8943-GASKET 2
4F7034-TUBE ASSEM. 1
5B8906-GASKET 2
2A3893-SCREW 1

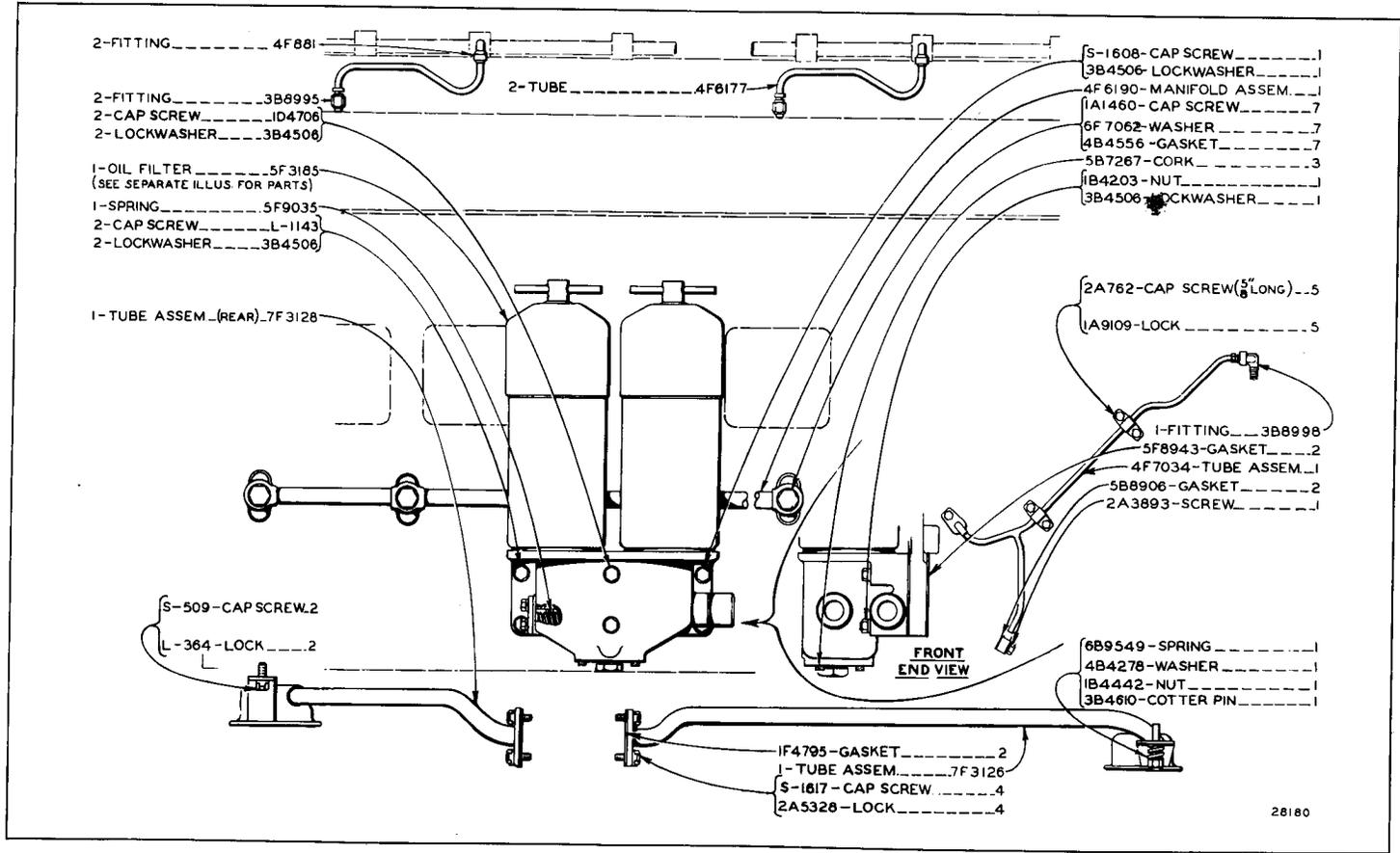
5F7734-BELL ASSEM. 1
(PART OF ASSEM. 4F7025)

8B9549-SPRING 1
4B4278-WASHER 1
1B4442-NUT 1
3B4610-COTTER PIN 1

1F4795-GASKET 2
1-TUBE ASSEM. 4F7025
S-1817-CAP SCREW 4
2A5328-LOCK 4

24806

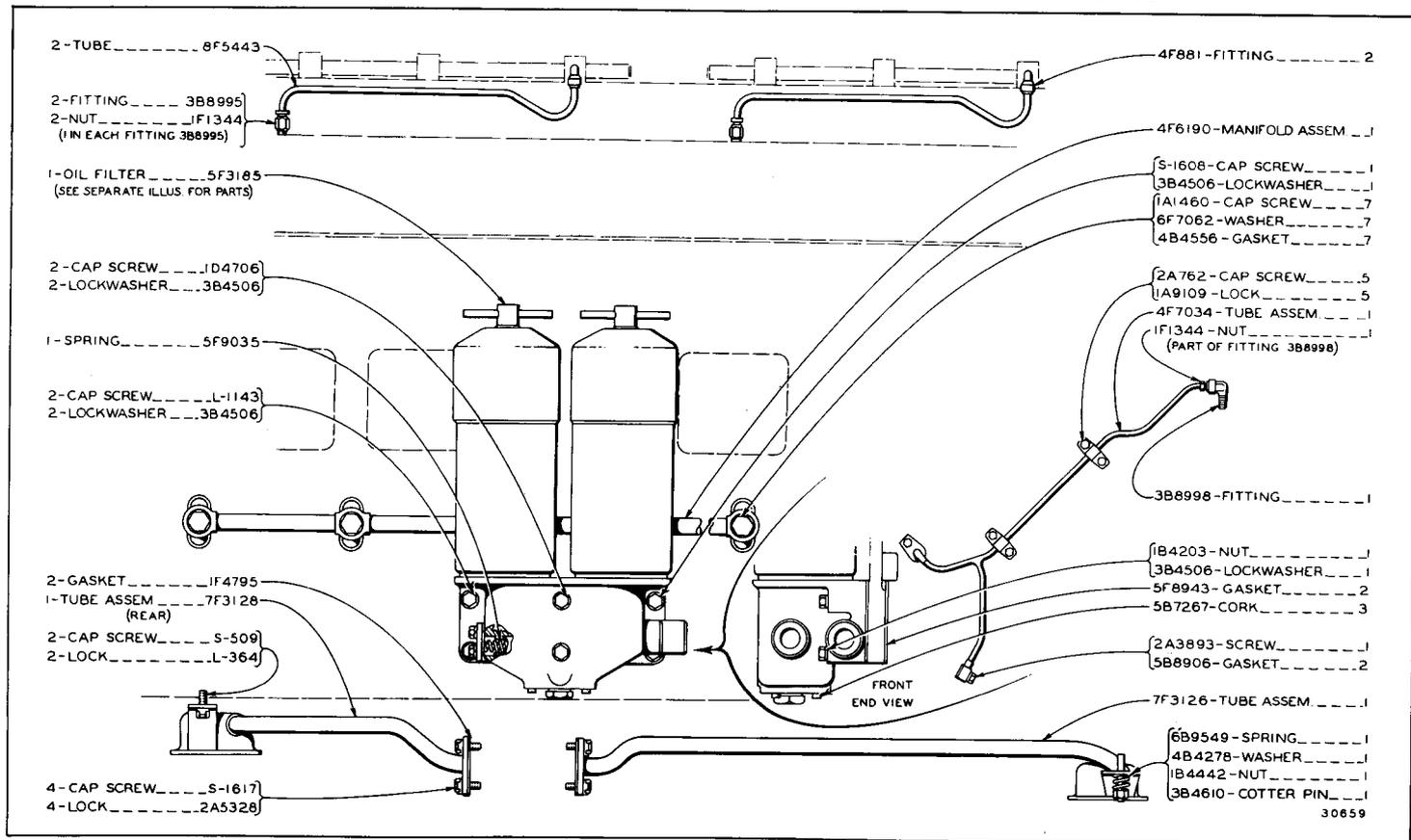
OIL LINES—By-Pass Flow System
Serial No. 8U224 to 8U2215 inclusive
5F3185 Oil Filter parts are shown on Page 53



OIL LINES—By-Pass Flow System
 Serial No. 8U2216 to 8U4133 inclusive
 5F3185 Oil Filter parts are shown on Page 53

INSERT BETWEEN PAGES 52 & 53 IN FORM 30324—PARTS CATALOG FOR D6 TRACTOR—60 INCH GAUGE

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



235

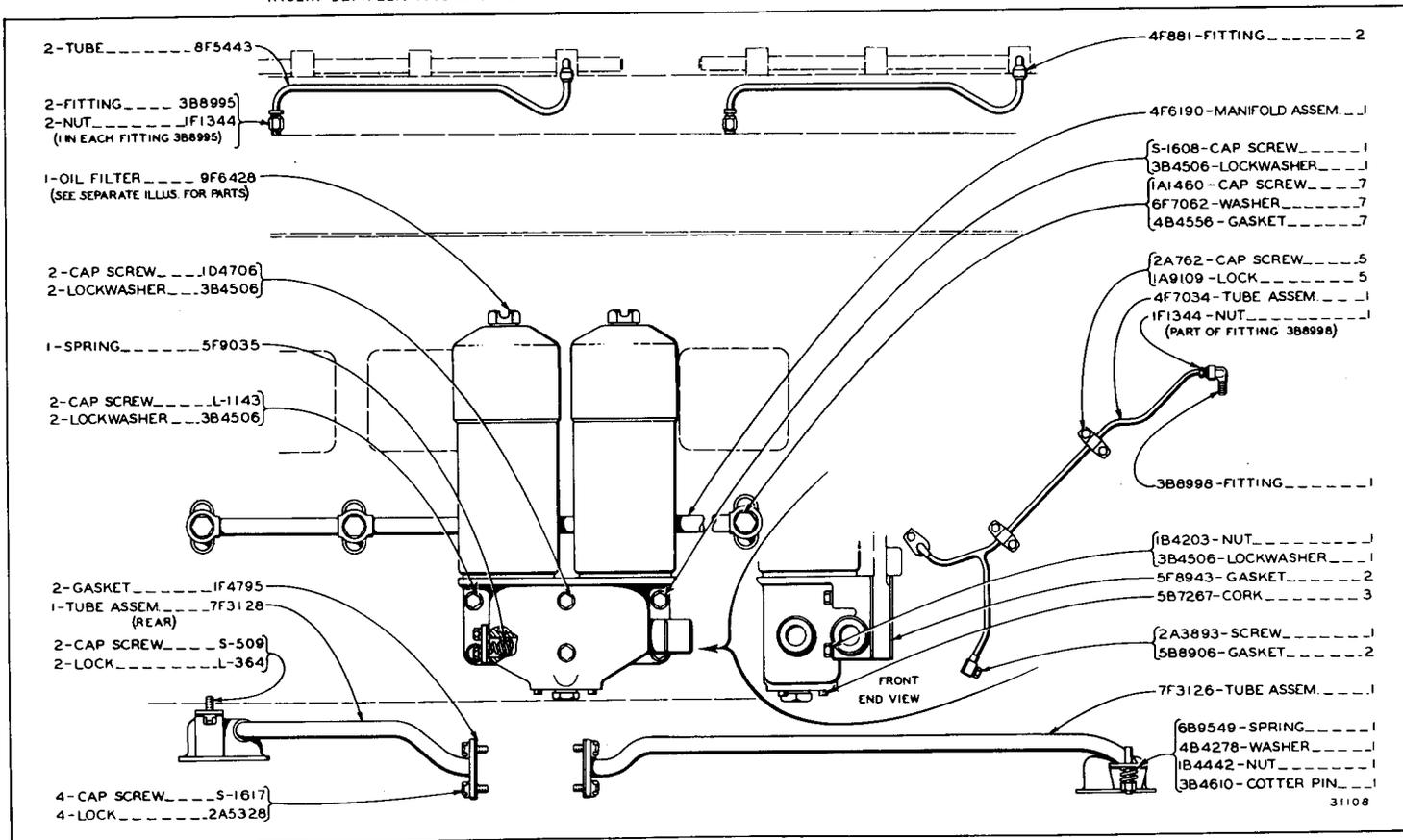
8-51

PARTS CATALOG INSERT

52A

OIL LINES—By-Pass Flow System
Serial No. 8U4134 to 8U4416 inclusive
5F3185 Oil Filter parts are shown on Page 53

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



- 2-TUBE _____ 8F5443
- 2-FITTING _____ 3B8995
- 2-NUT _____ 1F1344
(IN EACH FITTING 3B8995)
- 1-OIL FILTER _____ 9F6428
(SEE SEPARATE ILLUS. FOR PARTS)
- 2-CAP SCREW _____ 1D4706
- 2-LOCKWASHER _____ 3B4506
- 1-SPRING _____ 5F9035
- 2-CAP SCREW _____ L-1143
- 2-LOCKWASHER _____ 3B4506
- 2-GASKET _____ 1F4795
- 1-TUBE ASSEM. _____ 7F3128
(REAR)
- 2-CAP SCREW _____ S-509
- 2-LOCK _____ L-364
- 4-CAP SCREW _____ S-1617
- 4-LOCK _____ 2A5328

- 4F881-FITTING _____ 2
- 4F6190-MANIFOLD ASSEM. _____ 1
- 5-1608-CAP SCREW _____ 1
- 3B4506-LOCKWASHER _____ 1
- 1A1460-CAP SCREW _____ 7
- 6F7062-WASHER _____ 7
- 4B4556-GASKET _____ 7
- 2A762-CAP SCREW _____ 5
- 1A9109-LOCK _____ 5
- 4F7034-TUBE ASSEM. _____ 1
- 1F1344-NUT _____ 1
(PART OF FITTING 3B8998)
- 3B8998-FITTING _____ 1
- 1B4203-NUT _____ 1
- 3B4506-LOCKWASHER _____ 1
- 5F8943-GASKET _____ 2
- 5B7267-CORK _____ 3
- 2A3893-SCREW _____ 1
- 5B8906-GASKET _____ 2
- 7F3126-TUBE ASSEM. _____ 1
- 6B9549-SPRING _____ 1
- 4B4278-WASHER _____ 1
- 1B4442-NUT _____ 1
- 3B4610-COTTER PIN _____ 1

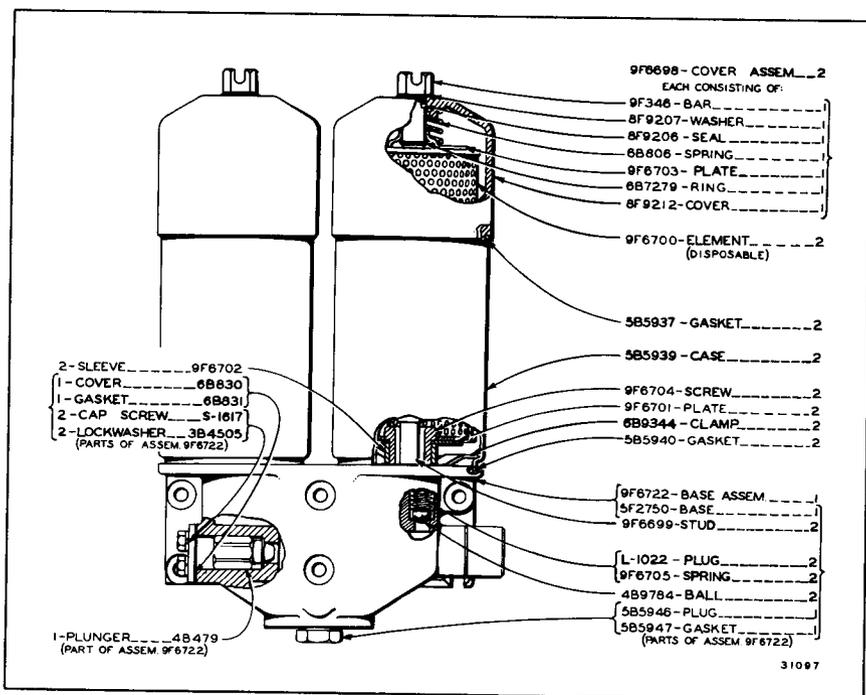
31108

OIL LINES—Full-Flow System

Effective with Serial No. 8U4417

9F6428 Oil Filter Assembly parts are shown on Page 52D

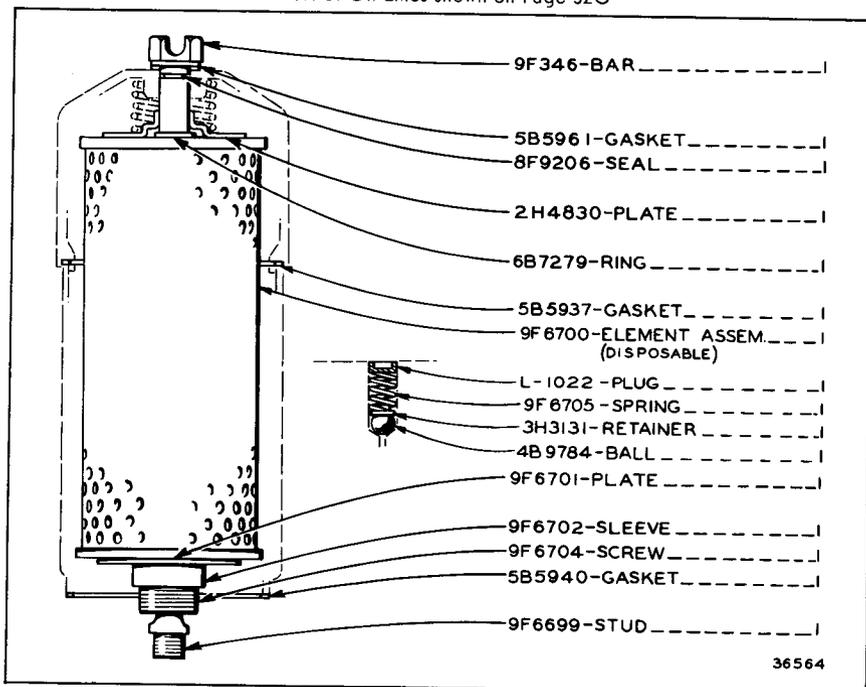
"CATERPILLAR" D6 TRACTOR



9F6428 OIL FILTER ASSEMBLY—Full-Flow System

Effective with Serial No. 8U4417

Part of Oil Lines shown on Page 52C

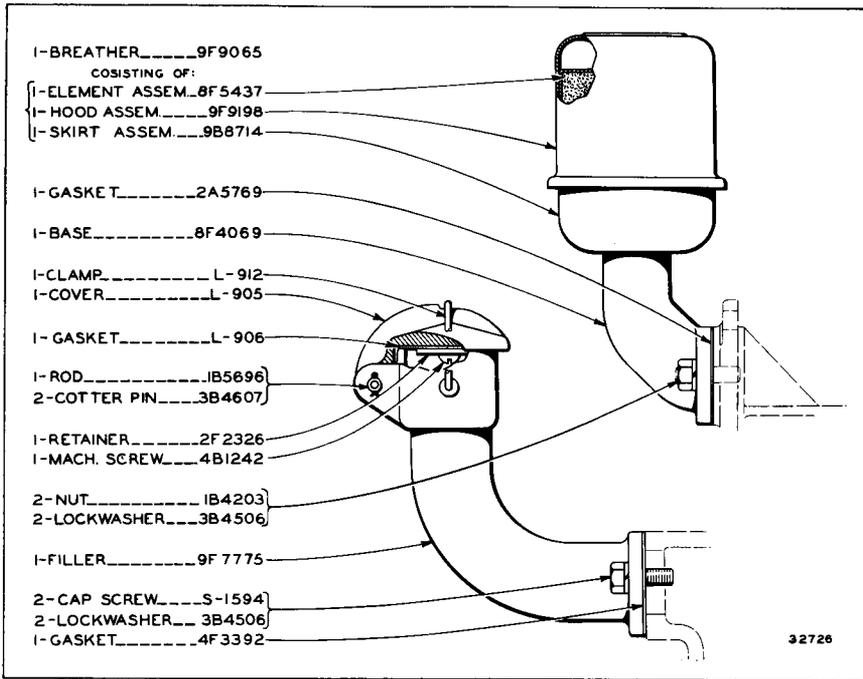


9F6430 FULL-FLOW CHANGEOVER GROUP—2 Groups Required

For use when converting By-Pass Flow System to Full-Flow System on D6 Tractors
having Serial No. 8U1 to 8U4416 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 52 & 53 IN FORM 30324—
PARTS CATALOG FOR D6 TRACTOR—40 INCH GAUGE

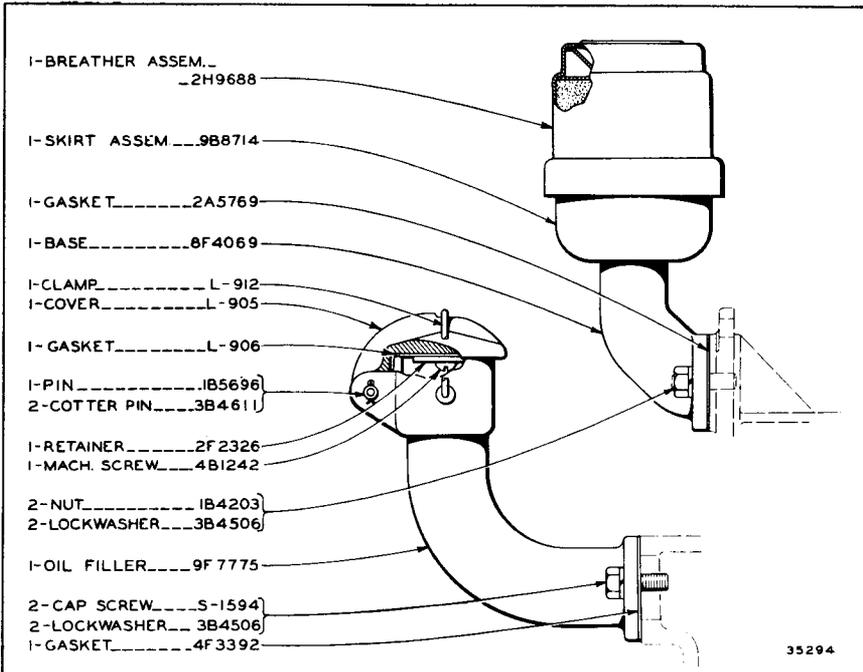


BREATHER AND OIL FILLER

Serial No. 8U5110 to 8U6138 inclusive

18

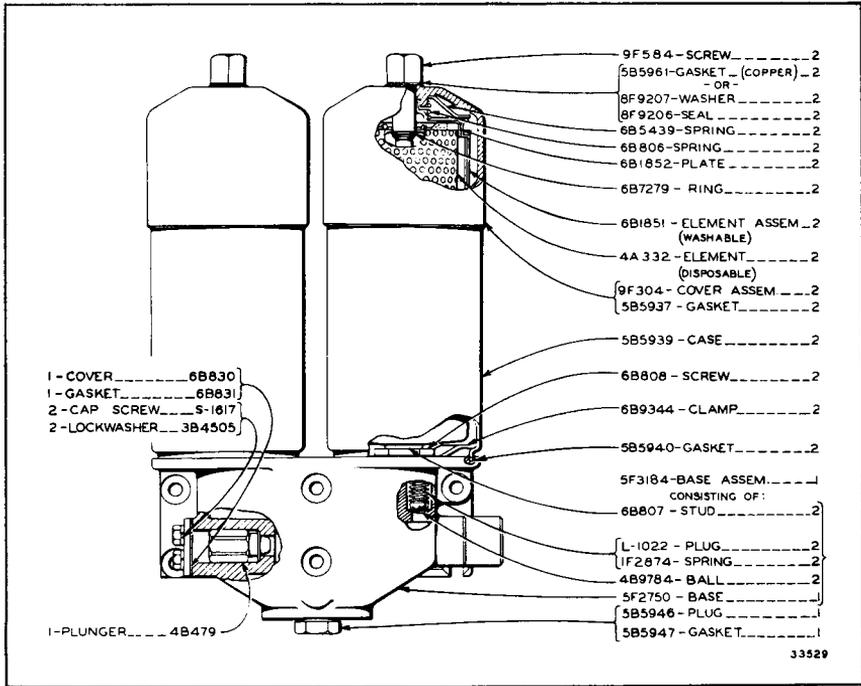
6-53



BREATHER AND OIL FILLER

Effective with Serial No. 8U6139

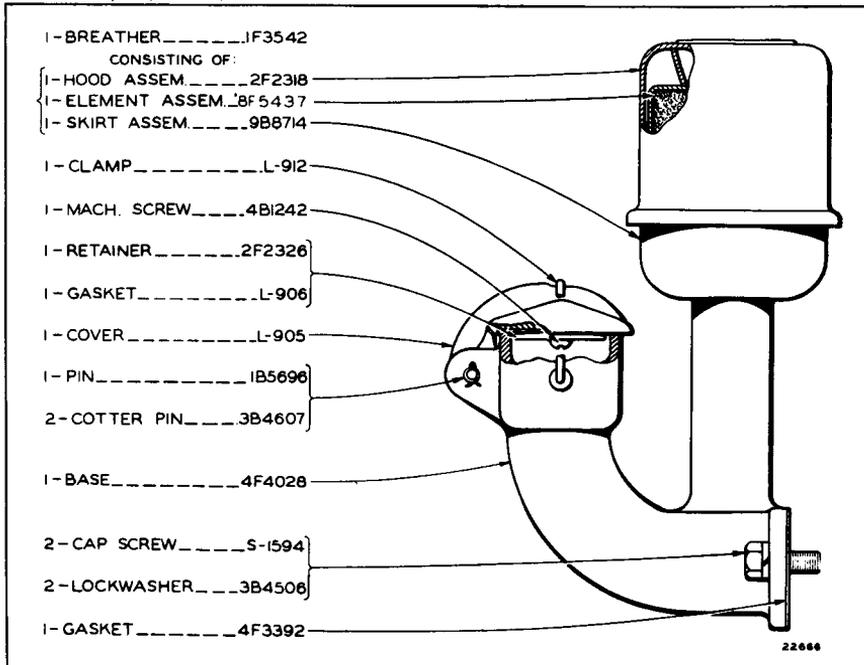
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**5F3185 OIL FILTER—By-Pass Flow System**

Serial No. 8U1 to 8U4416 inclusive

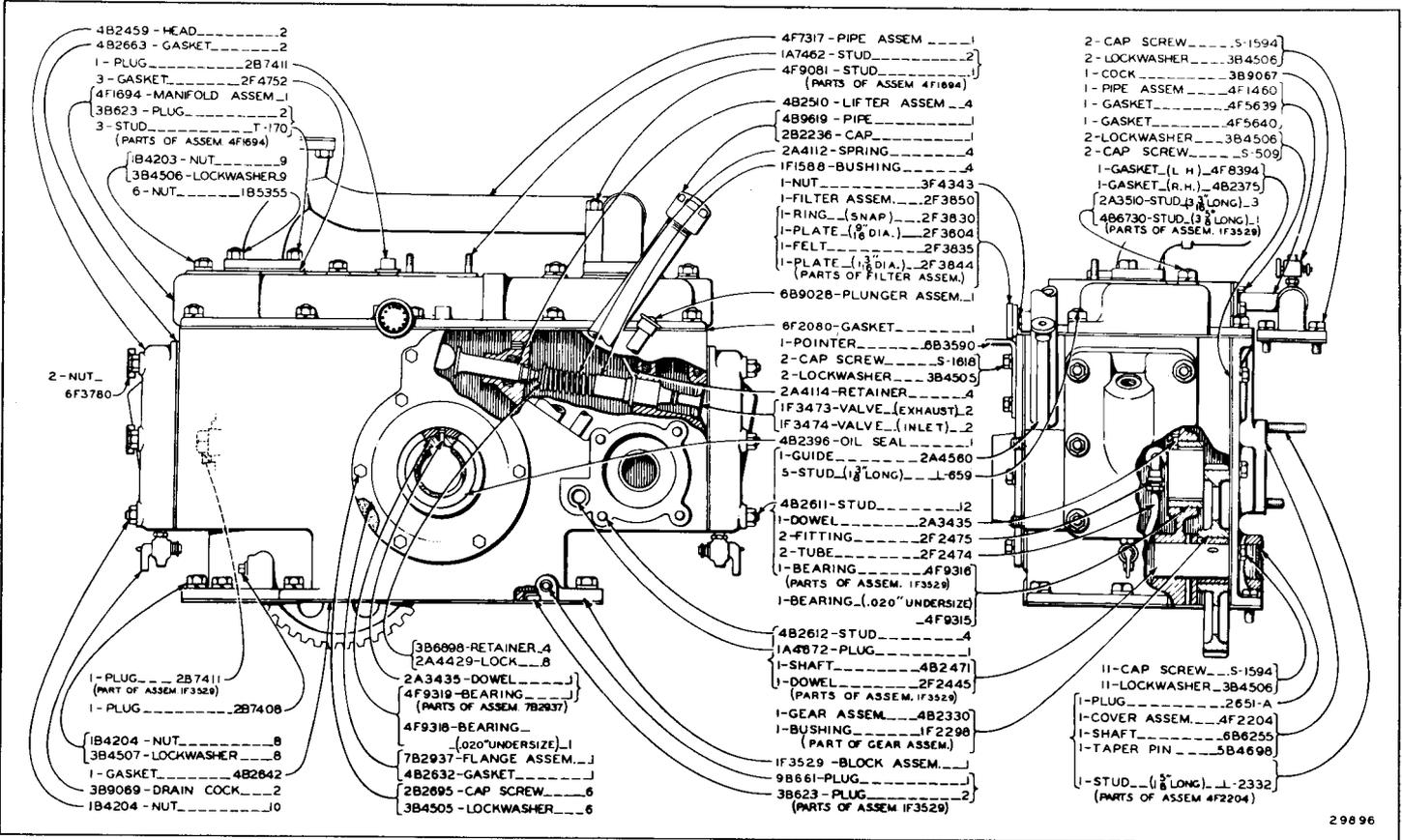
9F6430 Full Flow Change Over Group parts are shown on Insert

Only separate parts serviced. When complete Filter is required order 9F6428

**BREATHER AND OIL FILLER**

Serial No. 8U1 to 8U5109 inclusive

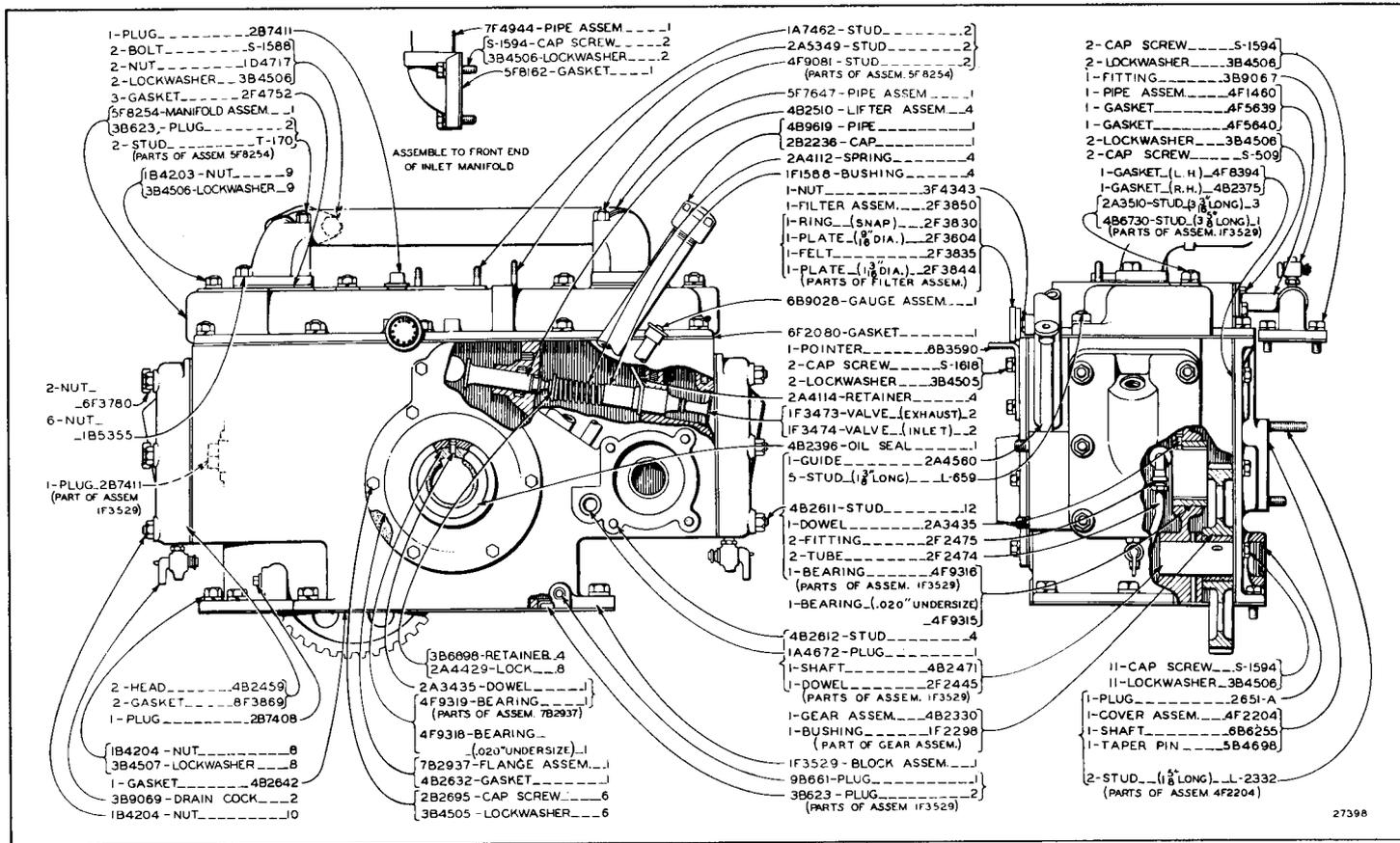
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM

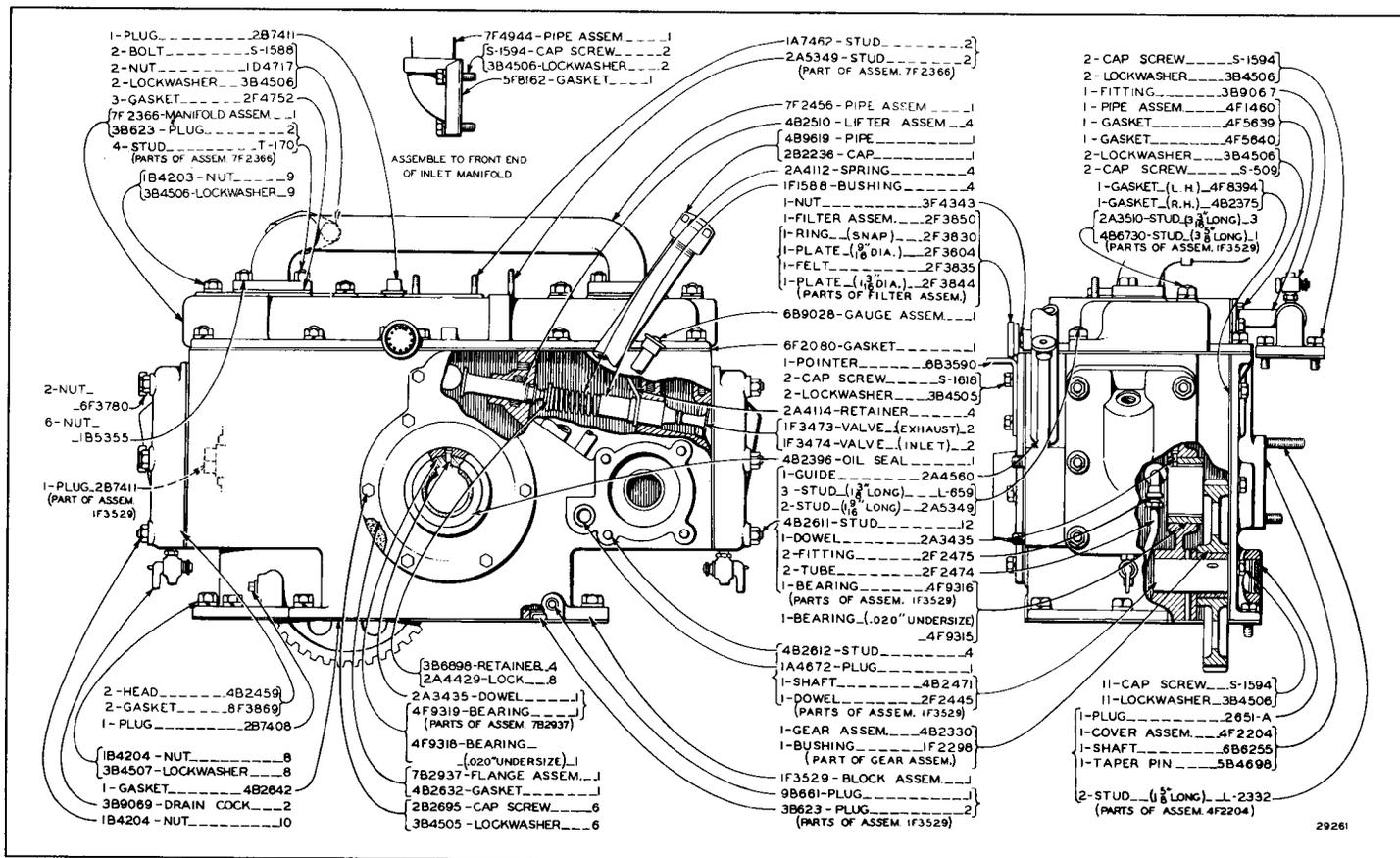
Serial No. 8U1 to 8U1708 inclusive

Note: 2H5075 Starting Engine Gasket Group is available

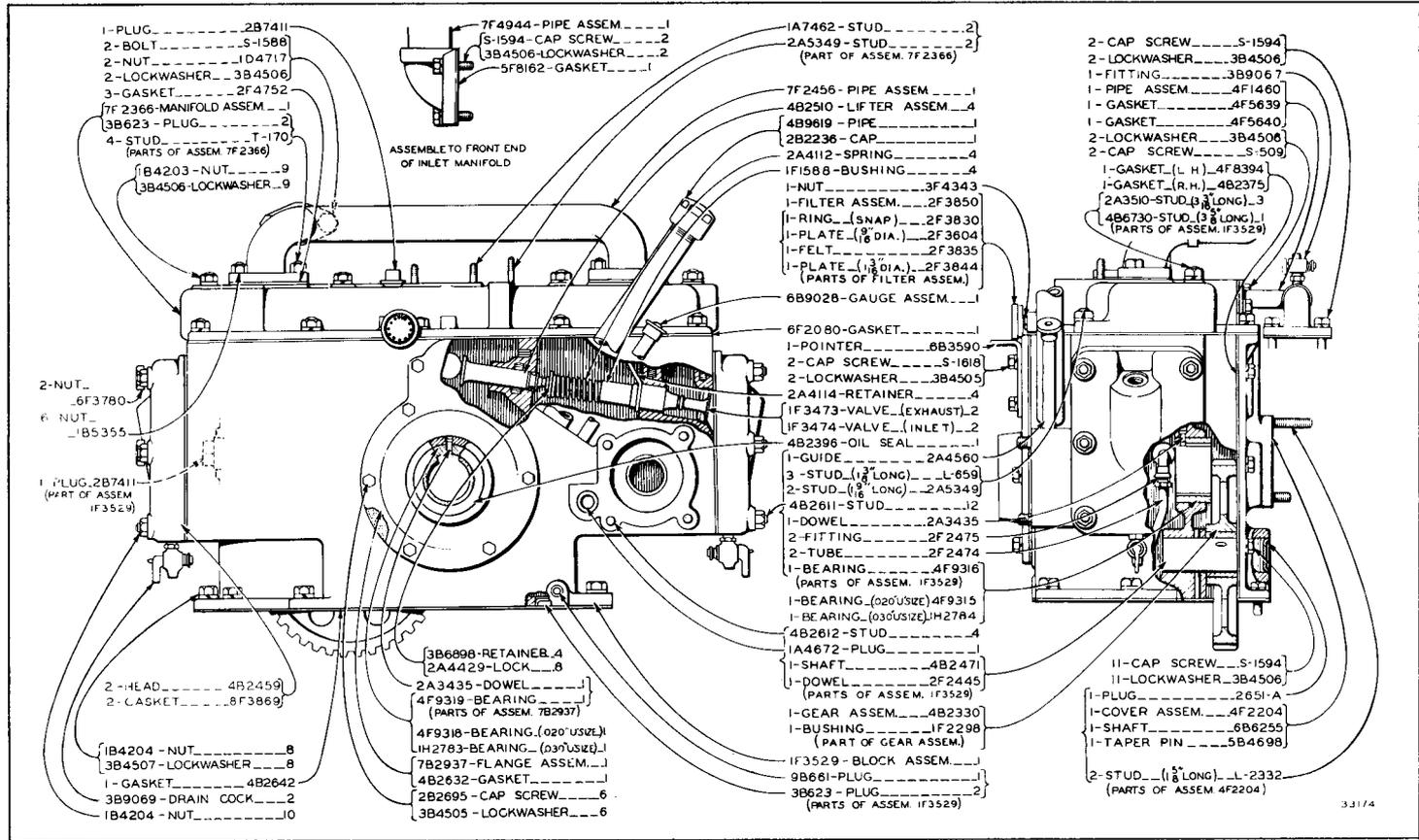


CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM

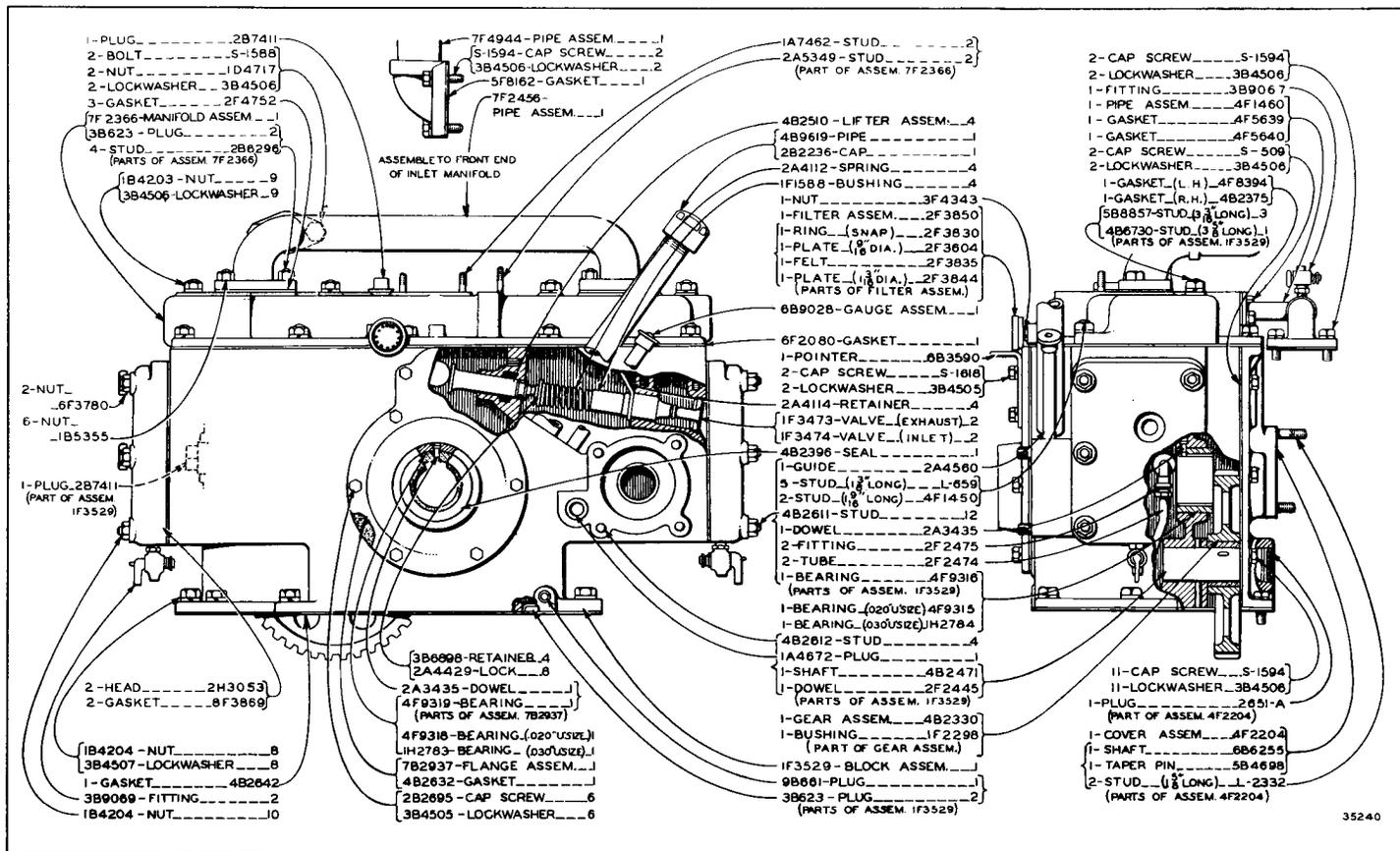
Serial No. 8U1709 to 8U2663 inclusive
 Note: 2H5075 Starting Engine Gasket Group is available



CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM
 Serial No. 8U2664 to 8U5225 inclusive
 Note: 2H5075 Starting Engine Gasket Group is available



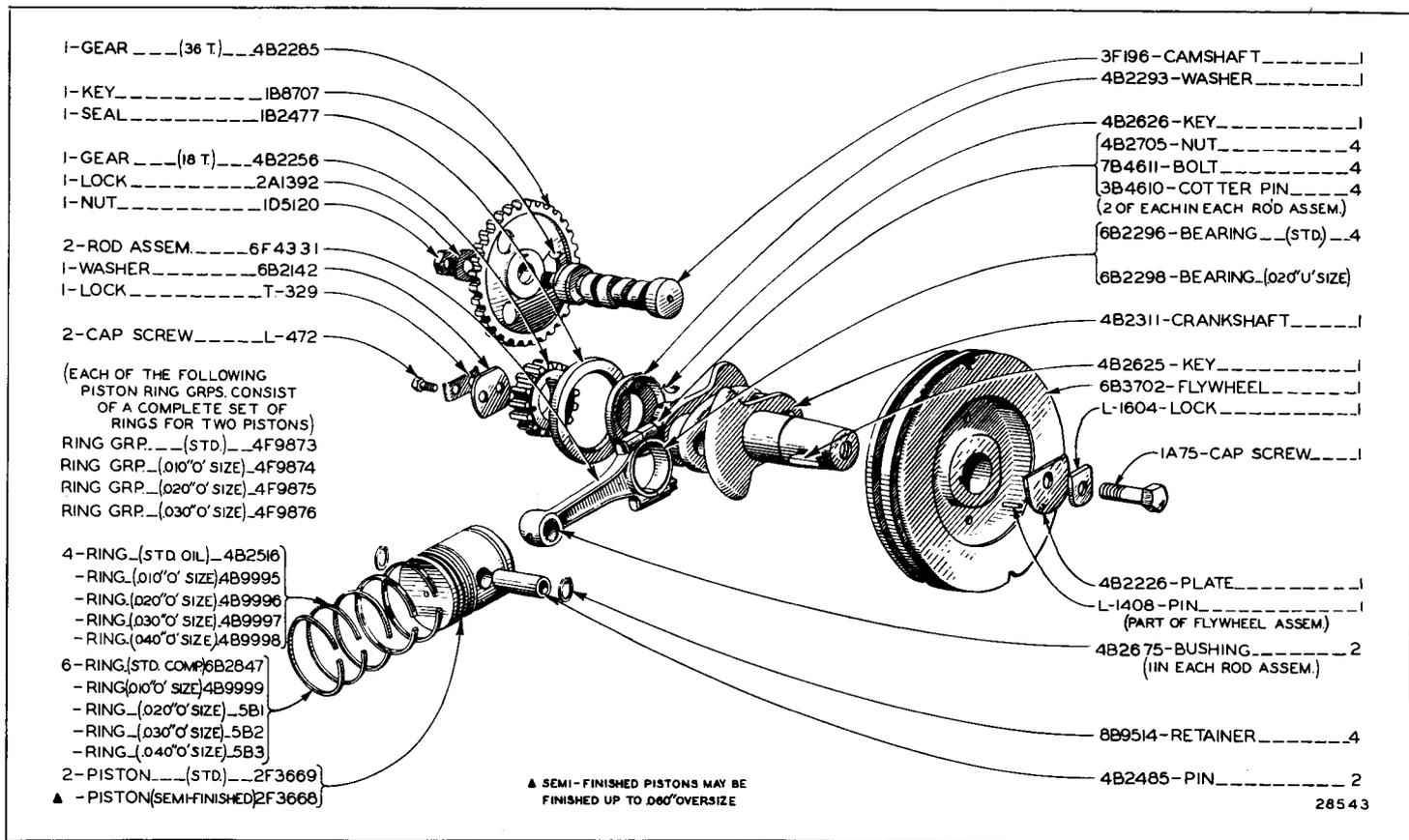
CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM
 Serial No. 8U5226 to 8U6159 inclusive
 Note: 2H5075 Starting Engine Gasket Group is available



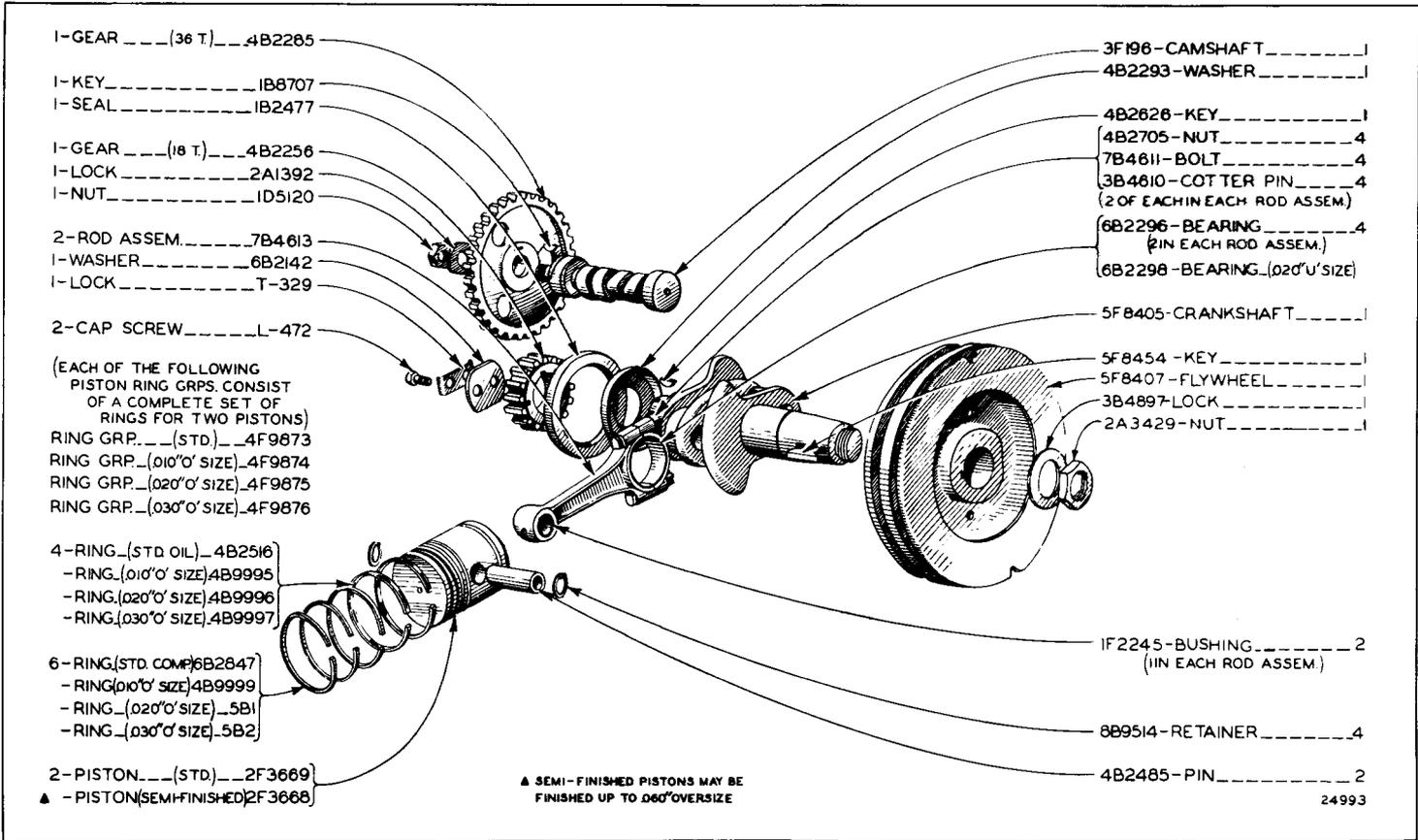
CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM

Effective with Serial No. 8U6160

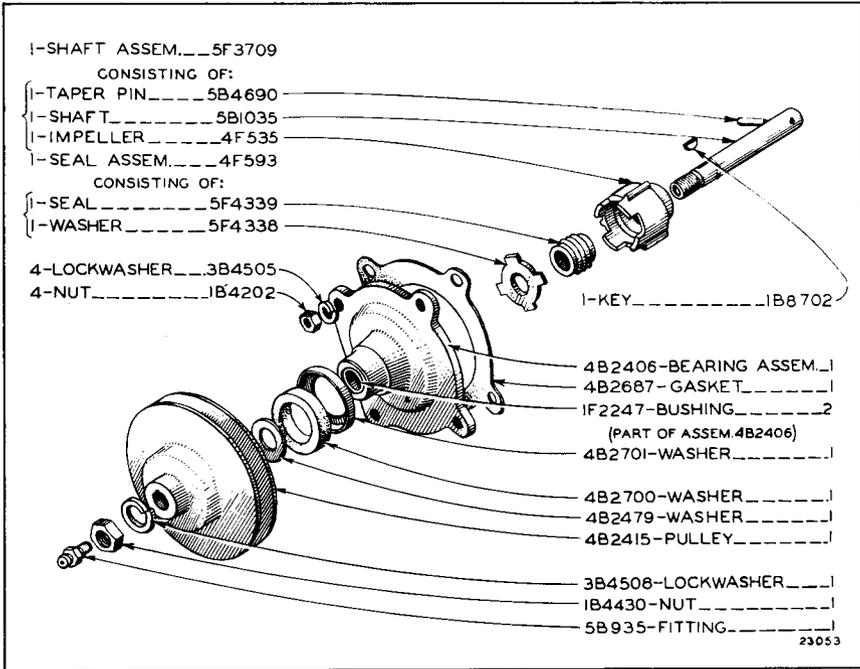
Note: 2H5075 Starting Engine Gasket Group is available



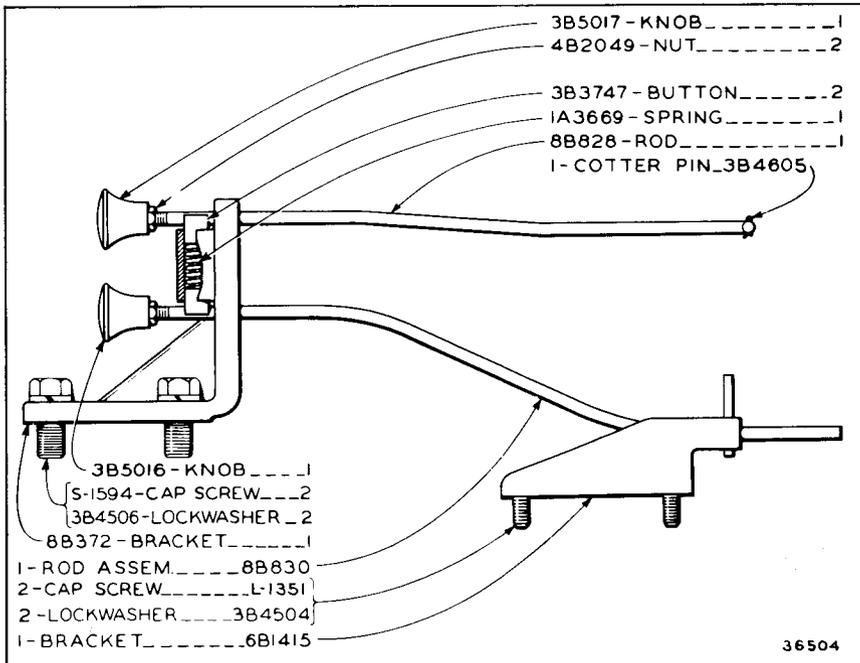
CRANKSHAFT, CAMSHAFT, CONNECTING ROD AND PISTON
 Serial No. 8U1 to 8U585 inclusive



CRANKSHAFT, CAMSHAFT, CONNECTING ROD AND PISTON
Effective with Serial No. 8U586

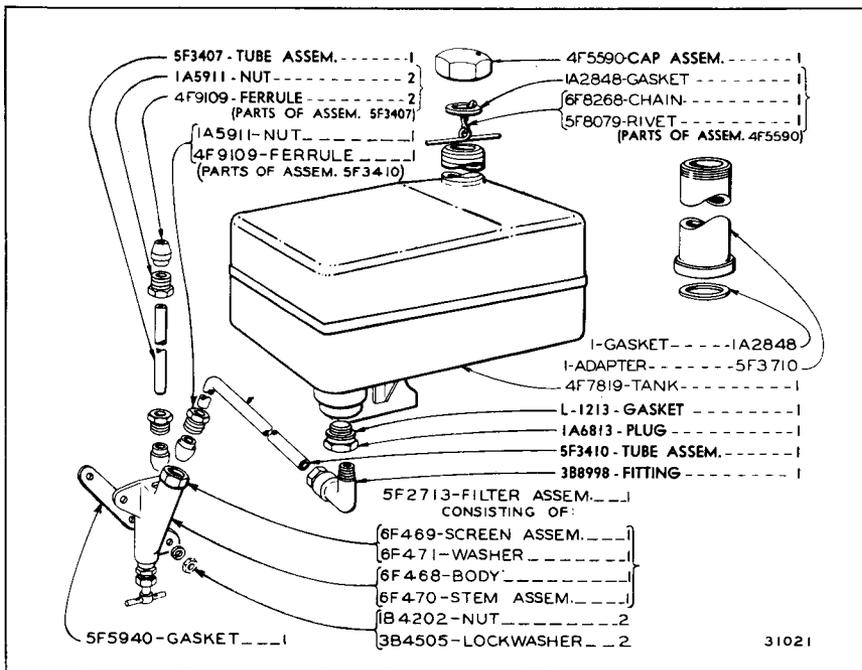


WATER PUMP



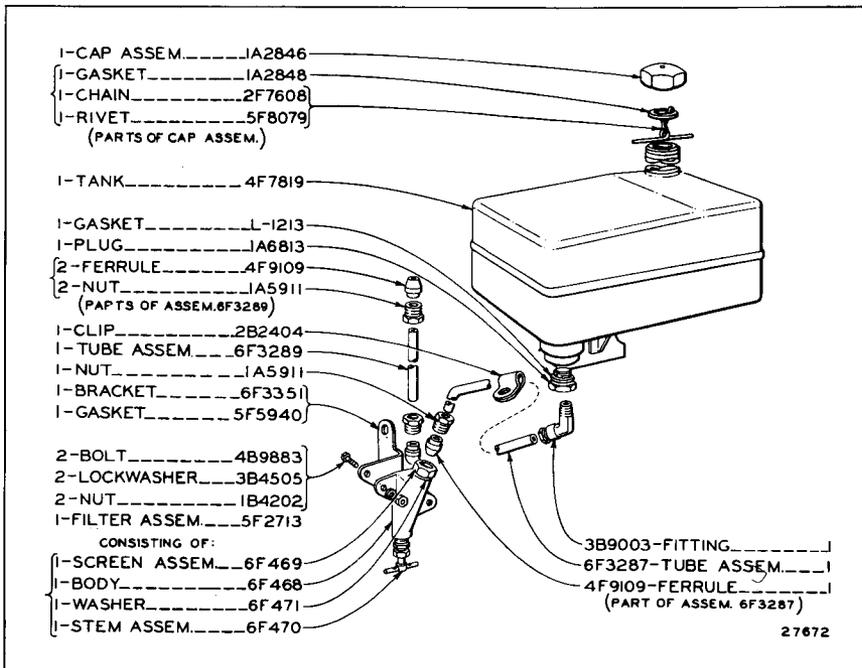
CARBURETOR AND CHOKE CONTROL

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



FUEL SYSTEM

Serial No. 8U1 to 8U1035 inclusive

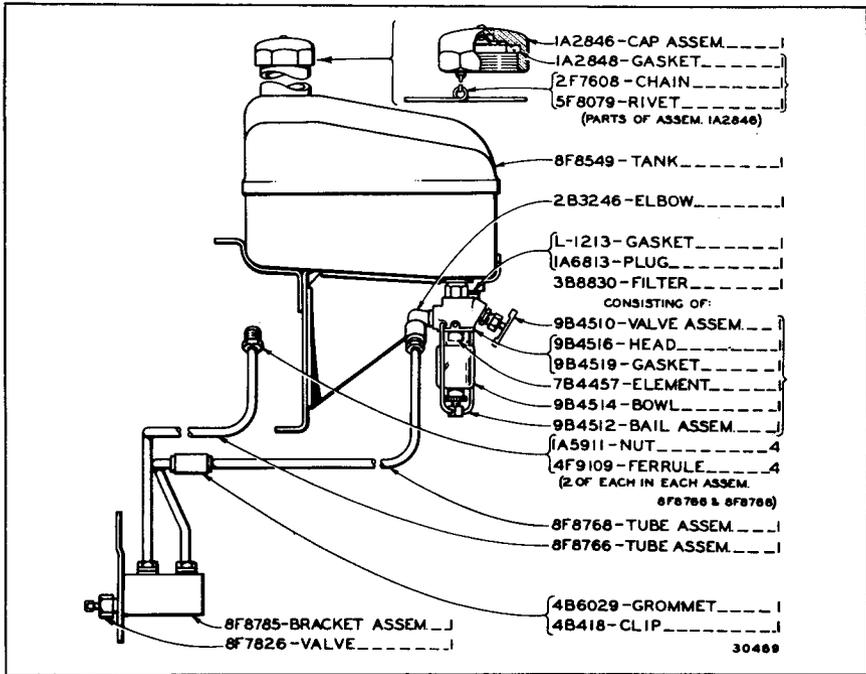


FUEL SYSTEM

Serial No. 8U1036 to 8U4025 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 60 & 61 IN FORM 30324—
PARTS CATALOG FOR D6 TRACTOR—60 INCH GAUGE

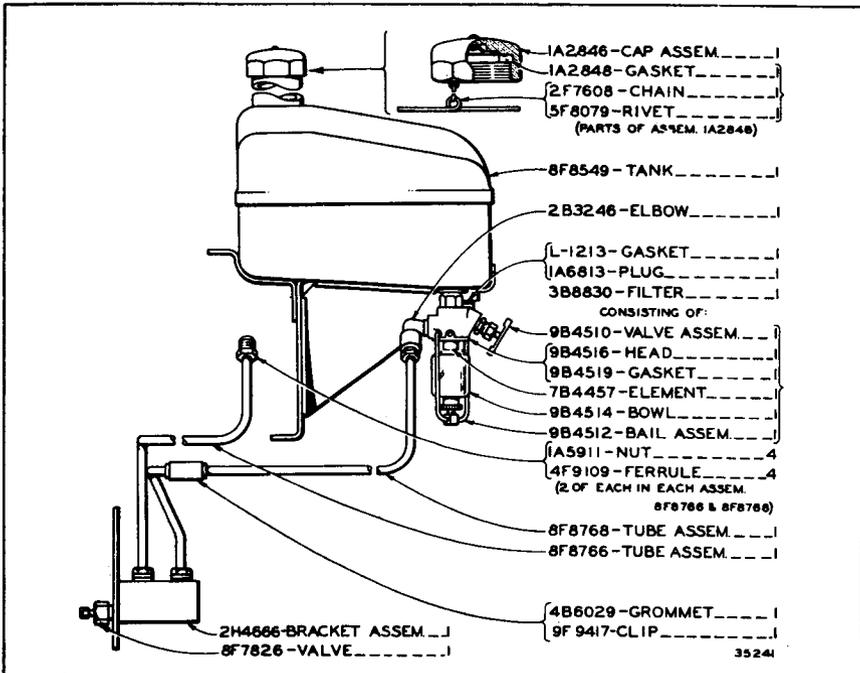


FUEL SYSTEM

Effective with Serial No. 8U4026

9

7-53



FUEL SYSTEM

Effective with Serial No. 8U6160

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

- 1 2B3246 Fitting
- 1 3B7722 Bushing
- 1 3B8830 Fuel Filter Assem.
- 1 4B418 Clip
- 1 4B6029 Grommet
- 2 5B5492 Washer
- 1 6B7440 Plug
- 1 8F7826 Valve
- 1 8F8766 Tube Assem.
- 1 8F8768 Tube Assem.
- 2 6F3780 Nut
- 2 1C569 Cap Screw

6F4173 FUEL SYSTEM CHANGEOVER GROUP

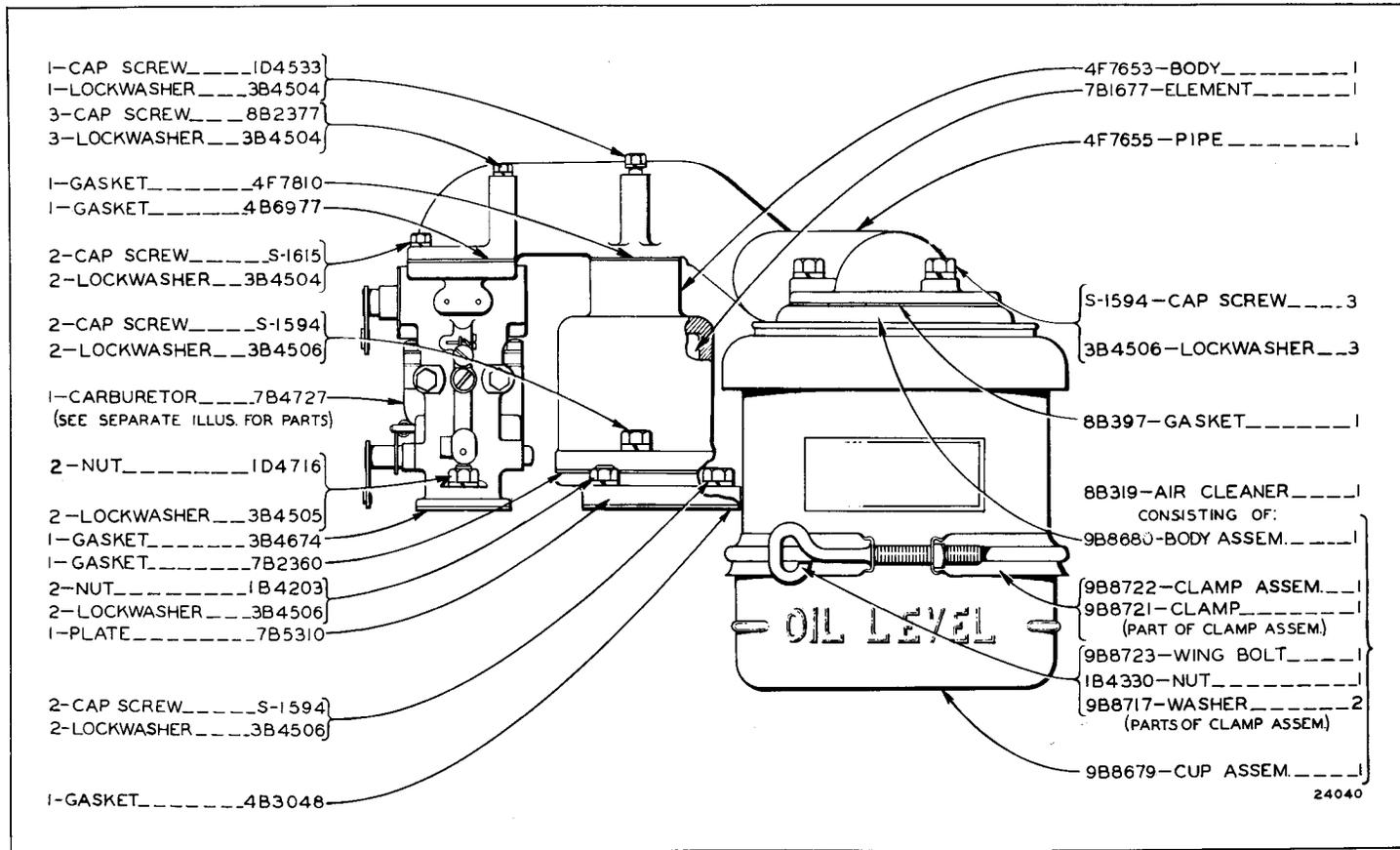
For use without Electric Starter
Serial No. 8U1 to 8U4025 inclusive

- 1 1A5912 Fitting
- 1 3B7722 Bushing
- 1 3B8830 Filter Assem.
- 2 5B5492 Washer
- 1 6B7440 Plug
- 1 8F80 Tube Assem.
- 1 8F82 Tube Assem.
- 1 8F7826 Valve
- 1 8F8785 Bracket Assem.
- 1 6F3481 Clip
- 1 6F3633 Rod Assembly
- 2 6F3780 Nut
- 2 1C569 Cap Screw

6F4172 FUEL SYSTEM CHANGEOVER GROUP

For use with Electric Starter
Serial No. 8U1 to 8U4025 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

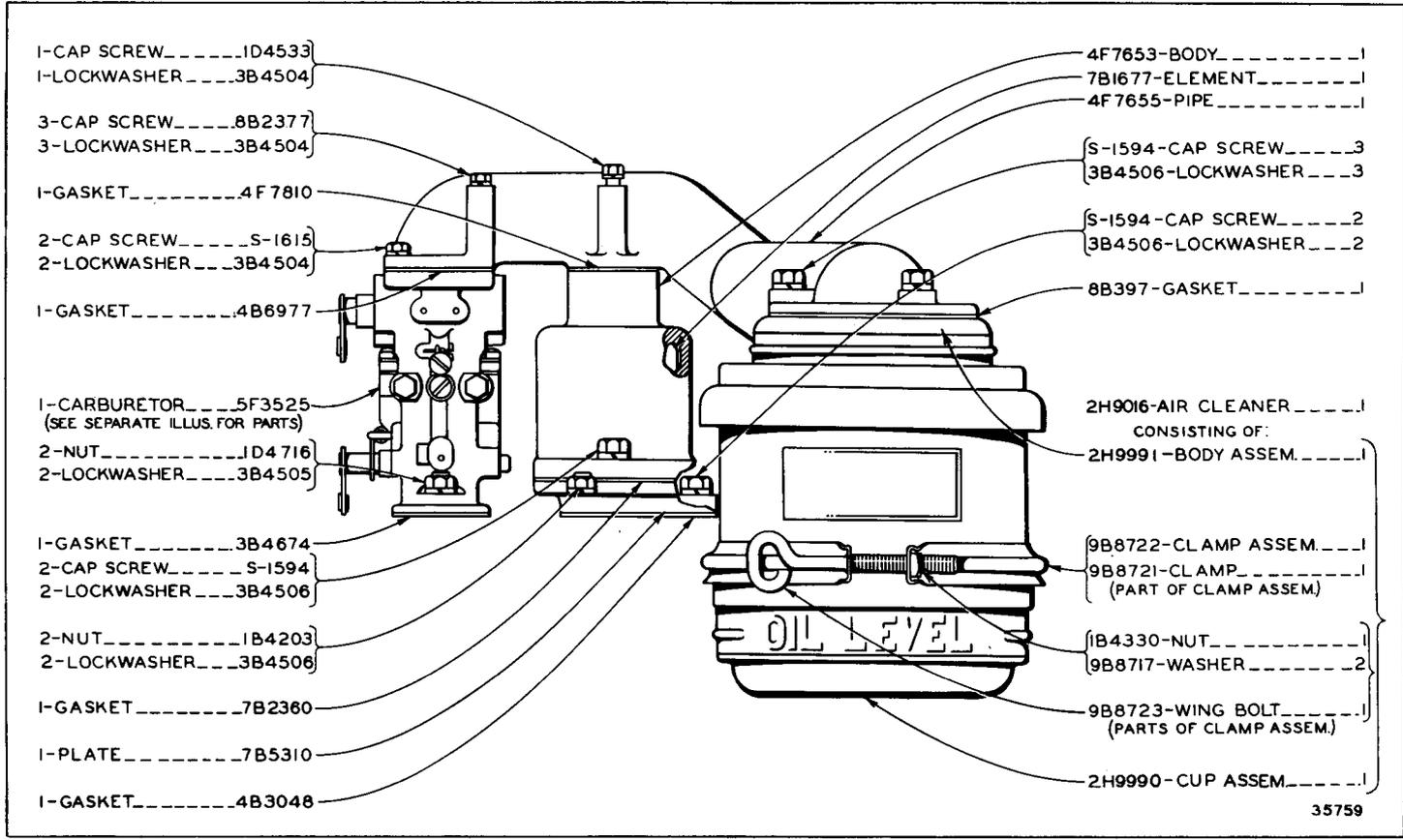


AIR CLEANER, BREATHER AND CARBURETOR

Serial No. 8U1 to 8U942 inclusive

7B4727 Carburetor parts are shown on Page 64

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

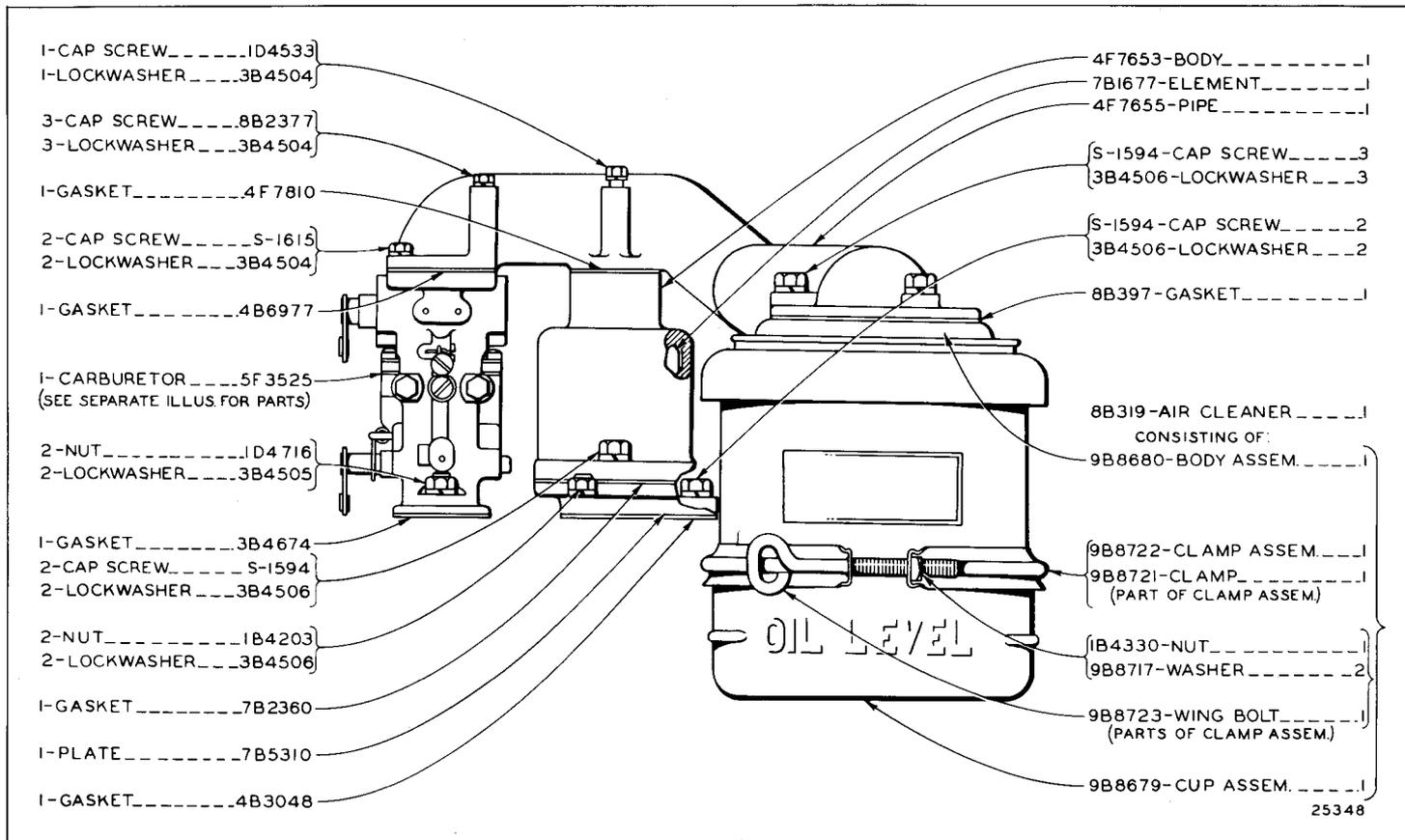


- 1-CAP SCREW.....1D4533
- 1-LOCKWASHER.....3B4504
- 3-CAP SCREW.....8B2377
- 3-LOCKWASHER.....3B4504
- 1-GASKET.....4F7810
- 2-CAP SCREW.....S-1615
- 2-LOCKWASHER.....3B4504
- 1-GASKET.....4B6977
- 1-CARBURETOR.....5F3525
(SEE SEPARATE ILLUS. FOR PARTS)
- 2-NUT.....1D4716
- 2-LOCKWASHER.....3B4505
- 1-GASKET.....3B4674
- 2-CAP SCREW.....S-1594
- 2-LOCKWASHER.....3B4506
- 2-NUT.....1B4203
- 2-LOCKWASHER.....3B4506
- 1-GASKET.....7B2360
- 1-PLATE.....7B5310
- 1-GASKET.....4B3048

- 4F7653-BODY.....1
- 7B1677-ELEMENT.....1
- 4F7655-PIPE.....1
- S-1594-CAP SCREW.....3
- 3B4506-LOCKWASHER.....3
- S-1594-CAP SCREW.....2
- 3B4506-LOCKWASHER.....2
- 8B397-GASKET.....1
- 2H9016-AIR CLEANER.....1
CONSISTING OF:
- 2H9991-BODY ASSEM.....1
- 9B8722-CLAMP ASSEM.....1
- 9B8721-CLAMP.....1
(PART OF CLAMP ASSEM.)
- 1B4330-NUT.....1
- 9B8717-WASHER.....2
- 9B8723-WING BOLT.....1
(PARTS OF CLAMP ASSEM.)
- 2H9990-CUP ASSEM.....1

35759

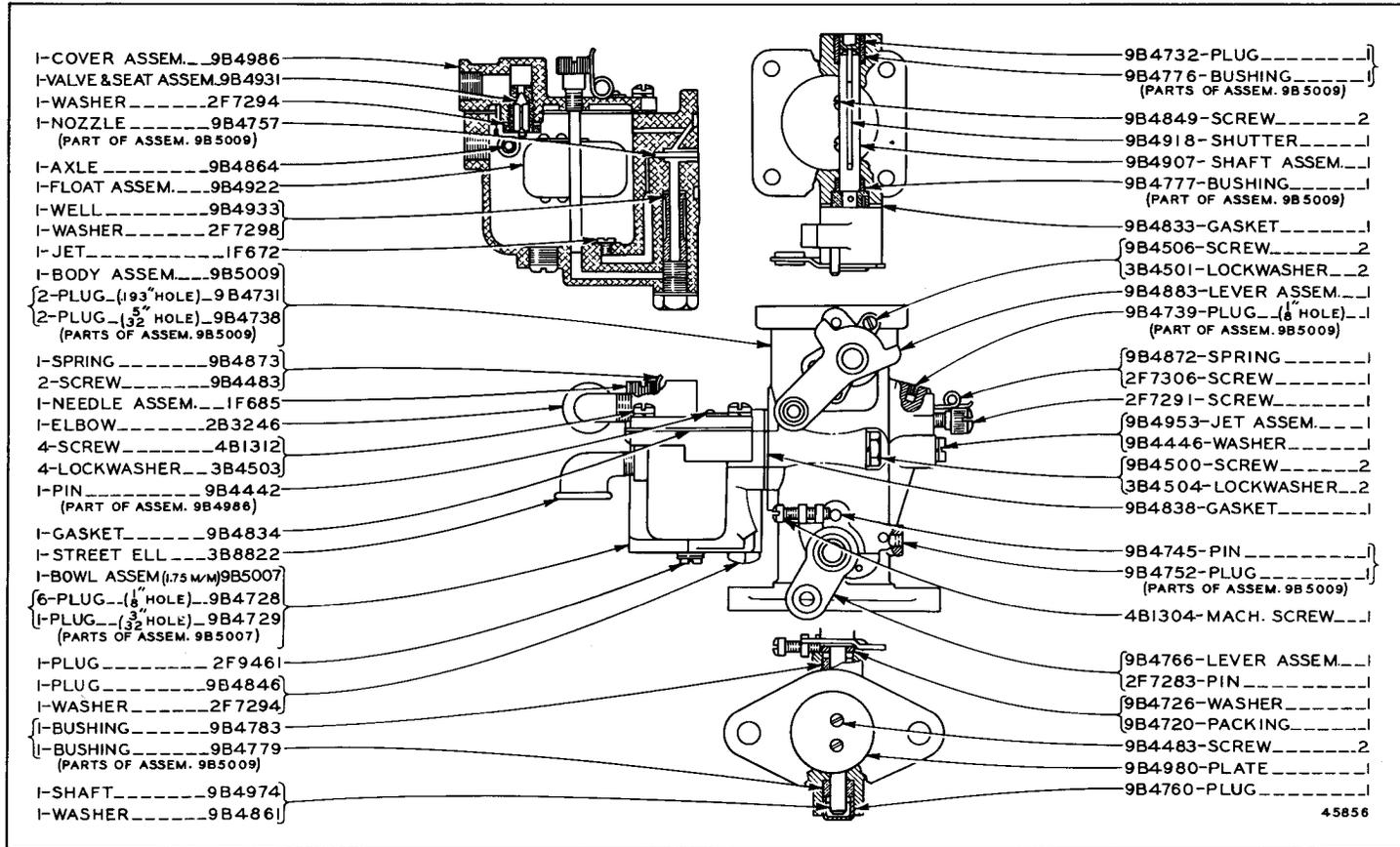
AIR CLEANER, BREATHER AND CARBURETOR
 Effective with Serial No. 8U6412
 5F3525 Carburetor parts are shown on Page 65



AIR CLEANER BREATHER AND CARBURETOR

Effective with Serial No. 8U943

5F3525 Carburetor parts are shown on Page 65



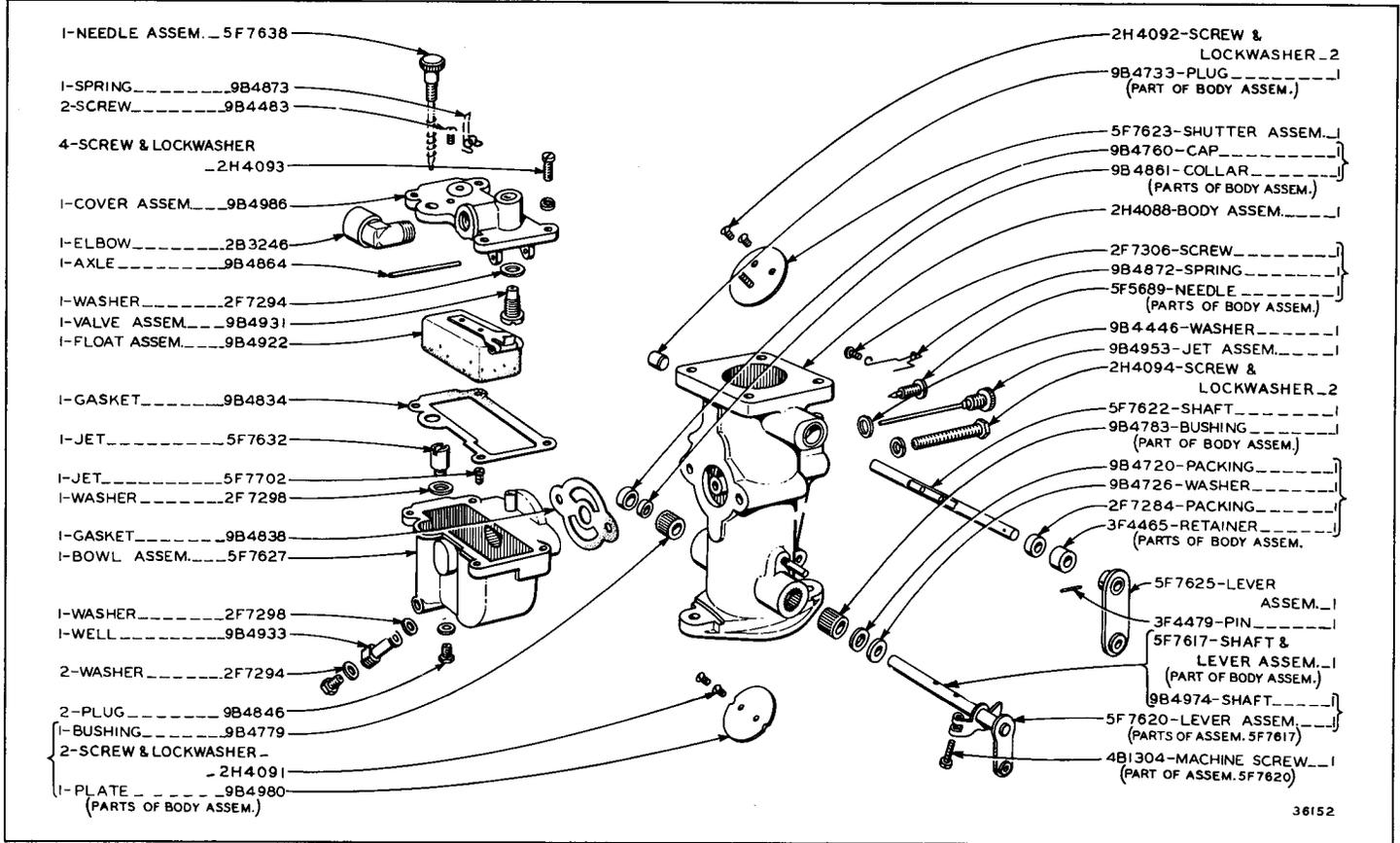
- 1-COVER ASSEM... 9B4986
- 1-VALVE & SEAT ASSEM... 9B4931
- 1-WASHER... 2F7294
- 1-NOZZLE... 9B4757
(PART OF ASSEM. 9B5009)
- 1-AXLE... 9B4864
- 1-FLOAT ASSEM... 9B4922
- 1-WELL... 9B4933
- 1-WASHER... 2F7298
- 1-JET... 1F672
- 1-BODY ASSEM... 9B5009
- {2-PLUG... (1/32" HOLE)... 9B4731
- {2-PLUG... (5/32" HOLE)... 9B4738
(PARTS OF ASSEM. 9B5009)
- 1-SPRING... 9B4873
- 2-SCREW... 9B4483
- 1-NEEDLE ASSEM... 1F685
- 1-ELBOW... 2B3246
- 4-SCREW... 4B1312
- 4-LOCKWASHER... 3B4503
- 1-PIN... 9B4442
(PART OF ASSEM. 9B4986)
- 1-GASKET... 9B4834
- 1-STREET ELL... 3B8822
- 1-BOWL ASSEM (1.75 W/M) 9B5007
- {6-PLUG... (1/8" HOLE)... 9B4728
- {1-PLUG... (3/32" HOLE)... 9B4729
(PARTS OF ASSEM. 9B5007)
- 1-PLUG... 2F9461
- 1-PLUG... 9B4846
- 1-WASHER... 2F7294
- {1-BUSHING... 9B4783
- {1-BUSHING... 9B4779
(PARTS OF ASSEM. 9B5009)
- 1-SHAFT... 9B4974
- 1-WASHER... 9B4861

- 9B4732-PLUG... 1
- 9B4776-BUSHING... 1
(PARTS OF ASSEM. 9B5009)
- 9B4849-SCREW... 2
- 9B4918-SHUTTER... 1
- 9B4907-SHAFT ASSEM... 1
- 9B4777-BUSHING... 1
(PART OF ASSEM. 9B5009)
- 9B4833-GASKET... 1
- {9B4506-SCREW... 2
- {3B4501-LOCKWASHER... 2
- 9B4883-LEVER ASSEM... 1
- 9B4739-PLUG... (1/8" HOLE)... 1
(PART OF ASSEM. 9B5009)
- {9B4872-SPRING... 1
- {2F7306-SCREW... 1
- 2F7291-SCREW... 1
- 9B4953-JET ASSEM... 1
- 9B4446-WASHER... 1
- 9B4500-SCREW... 2
- 3B4504-LOCKWASHER... 2
- 9B4838-GASKET... 1
- 9B4745-PIN... 1
- 9B4752-PLUG... 1
(PARTS OF ASSEM. 9B5009)
- 4B1304-MACH. SCREW... 1
- 9B4766-LEVER ASSEM... 1
- 2F7283-PIN... 1
- 9B4726-WASHER... 1
- 9B4720-PACKING... 1
- 9B4483-SCREW... 2
- 9B4980-PLATE... 1
- 9B4760-PLUG... 1

45856

7B4727 CARBURETOR

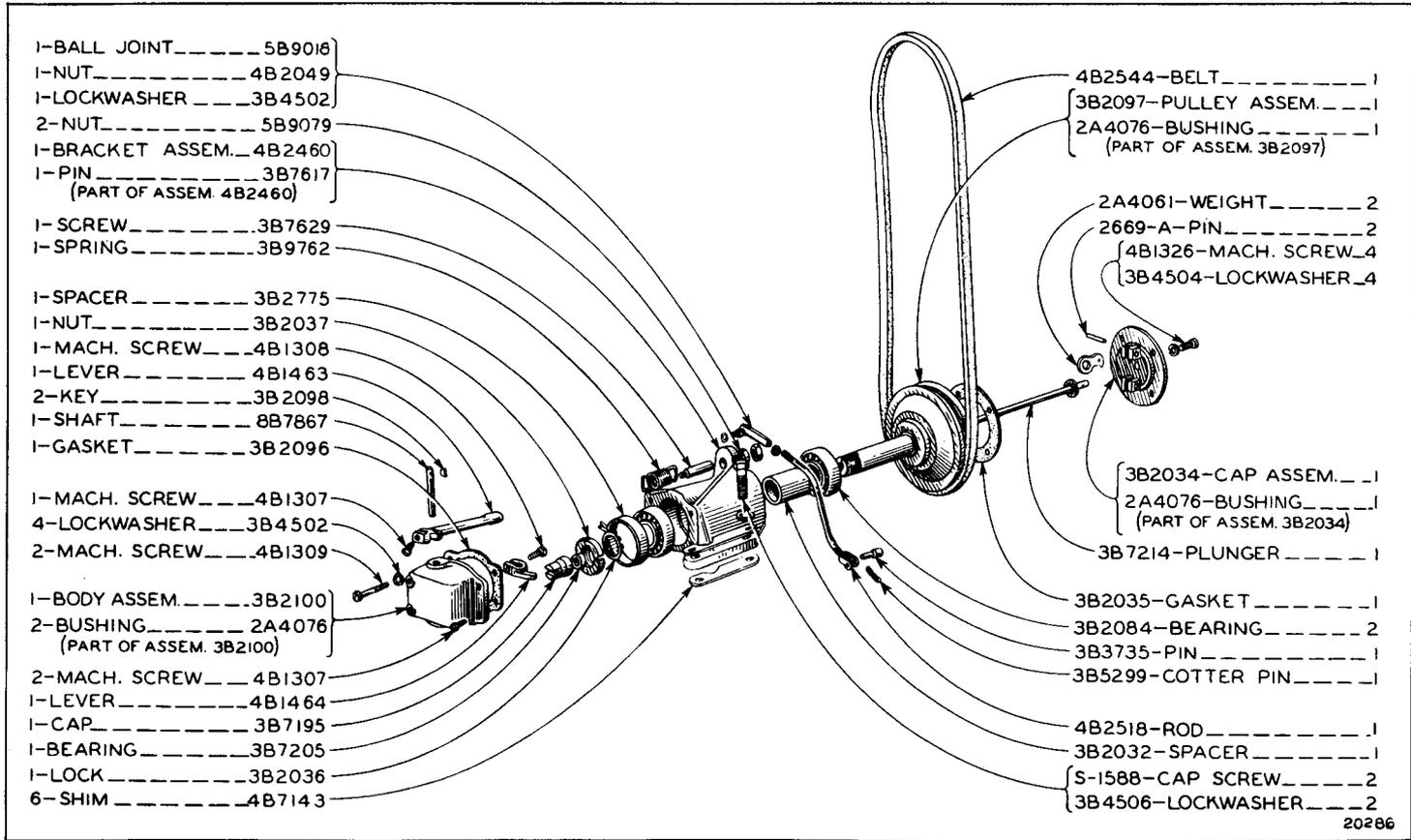
Part of Air Cleaner, Breather and Carburetor shown on Page 62
 Only separate parts serviced. When complete Carburetor is required order 1—5F3525 and 4—L11404



36152

5F3525 CARBURETOR

Part of Air Cleaner, Breather and Carburetor shown on Page 63



20286

GOVERNOR
 Serial No. 8U1 to 8U5654 inclusive

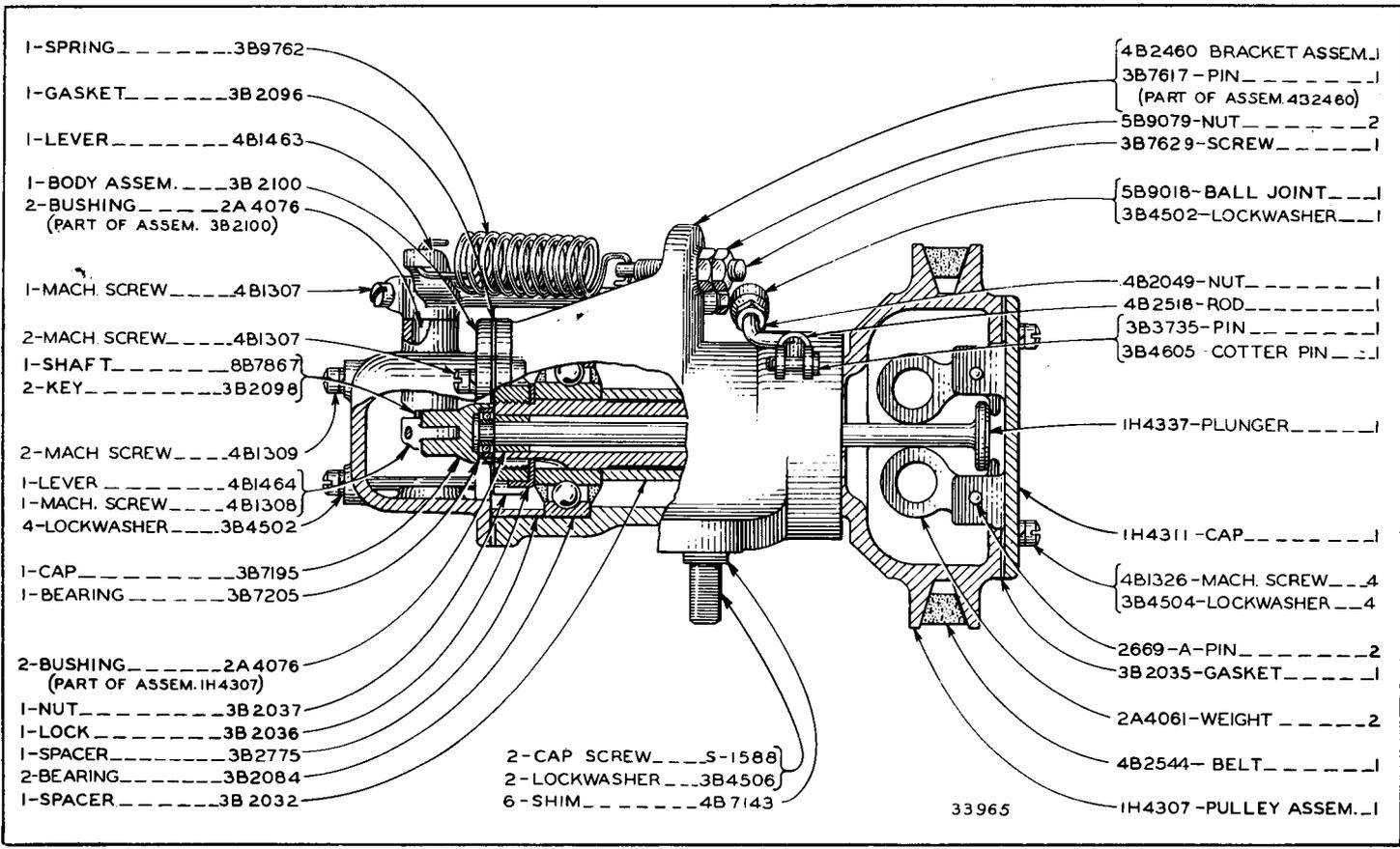
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

13

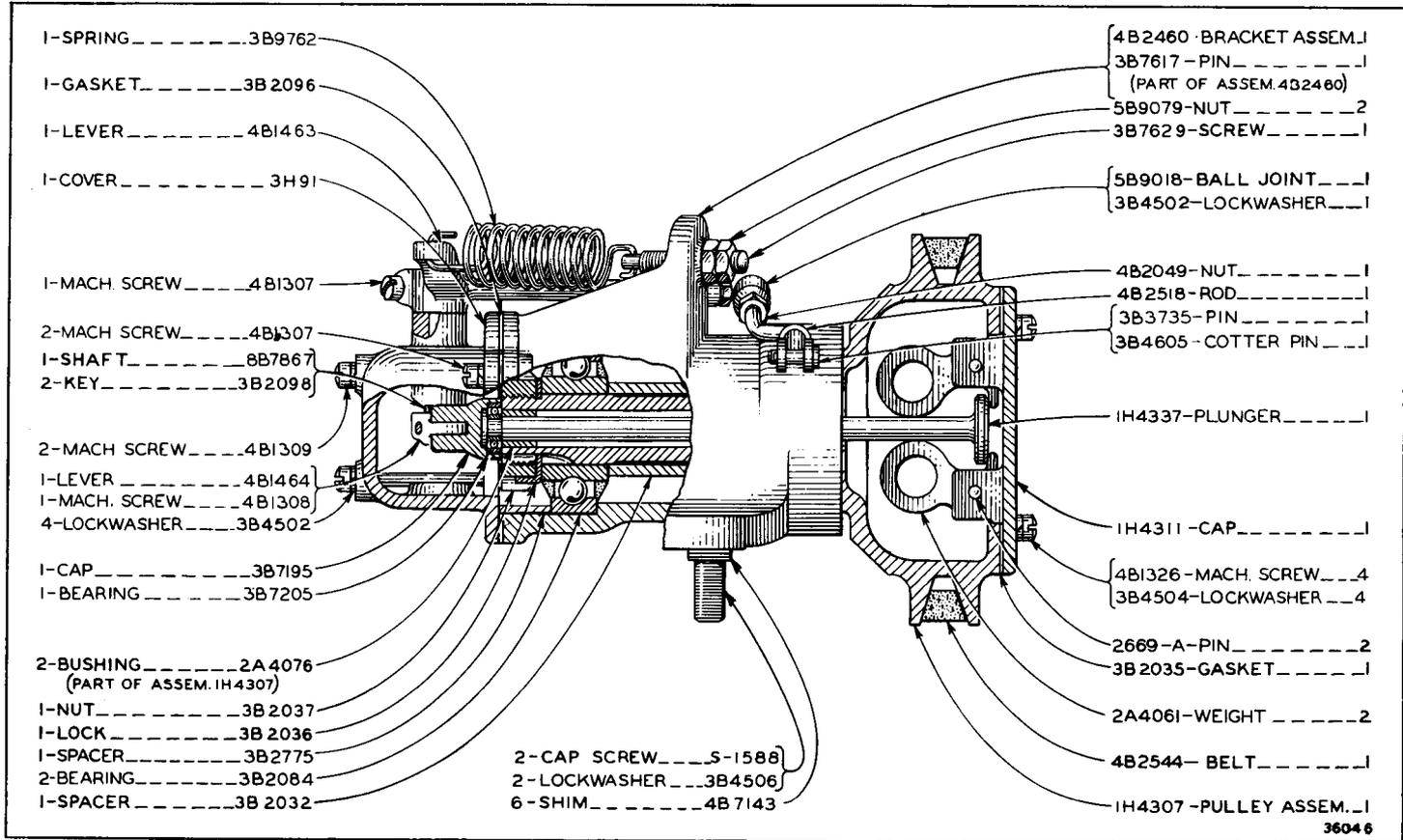
5-53

PARTS CATALOG INSERT

66A

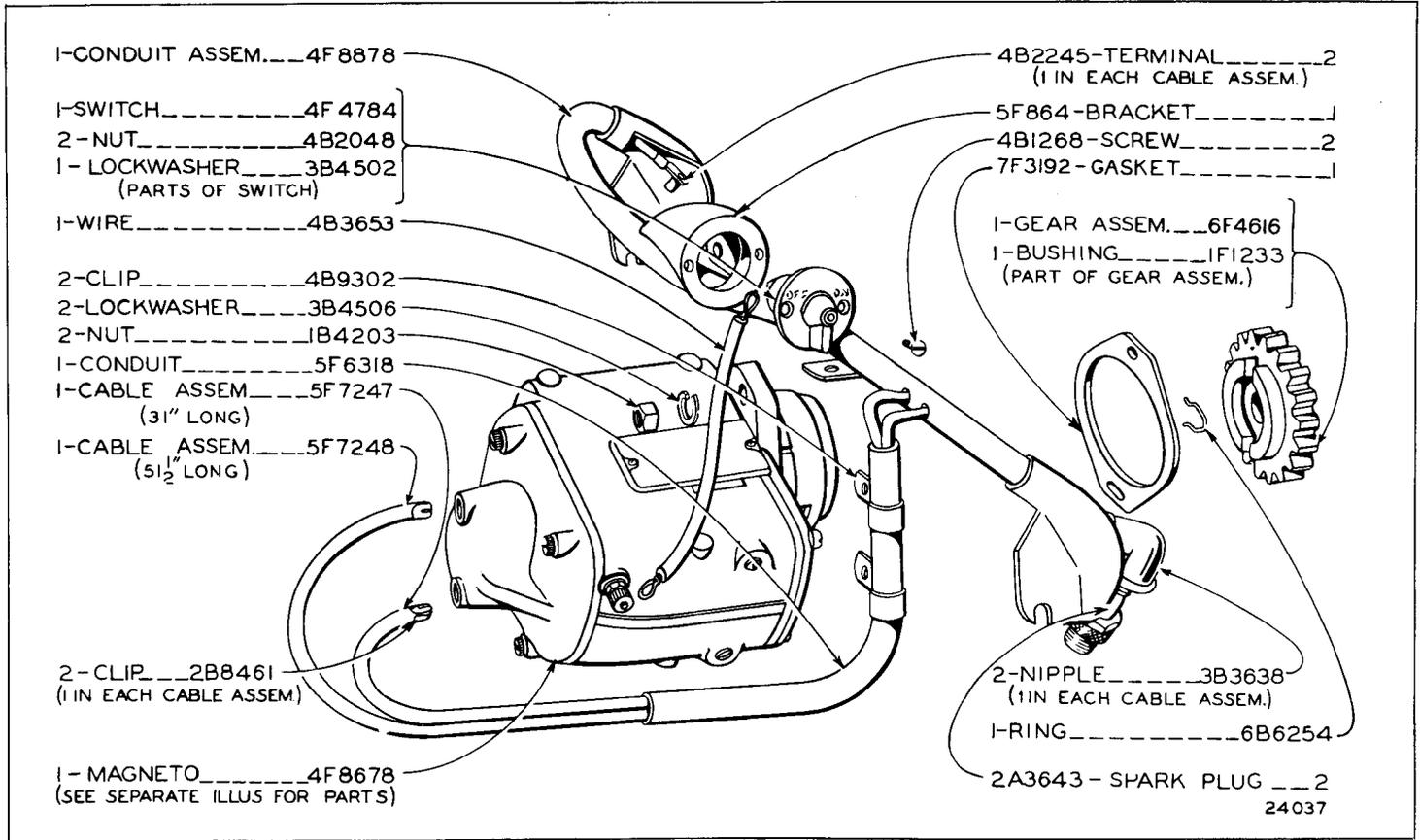


GOVERNOR
Serial No. 8U5655 to 8U6271 inclusive



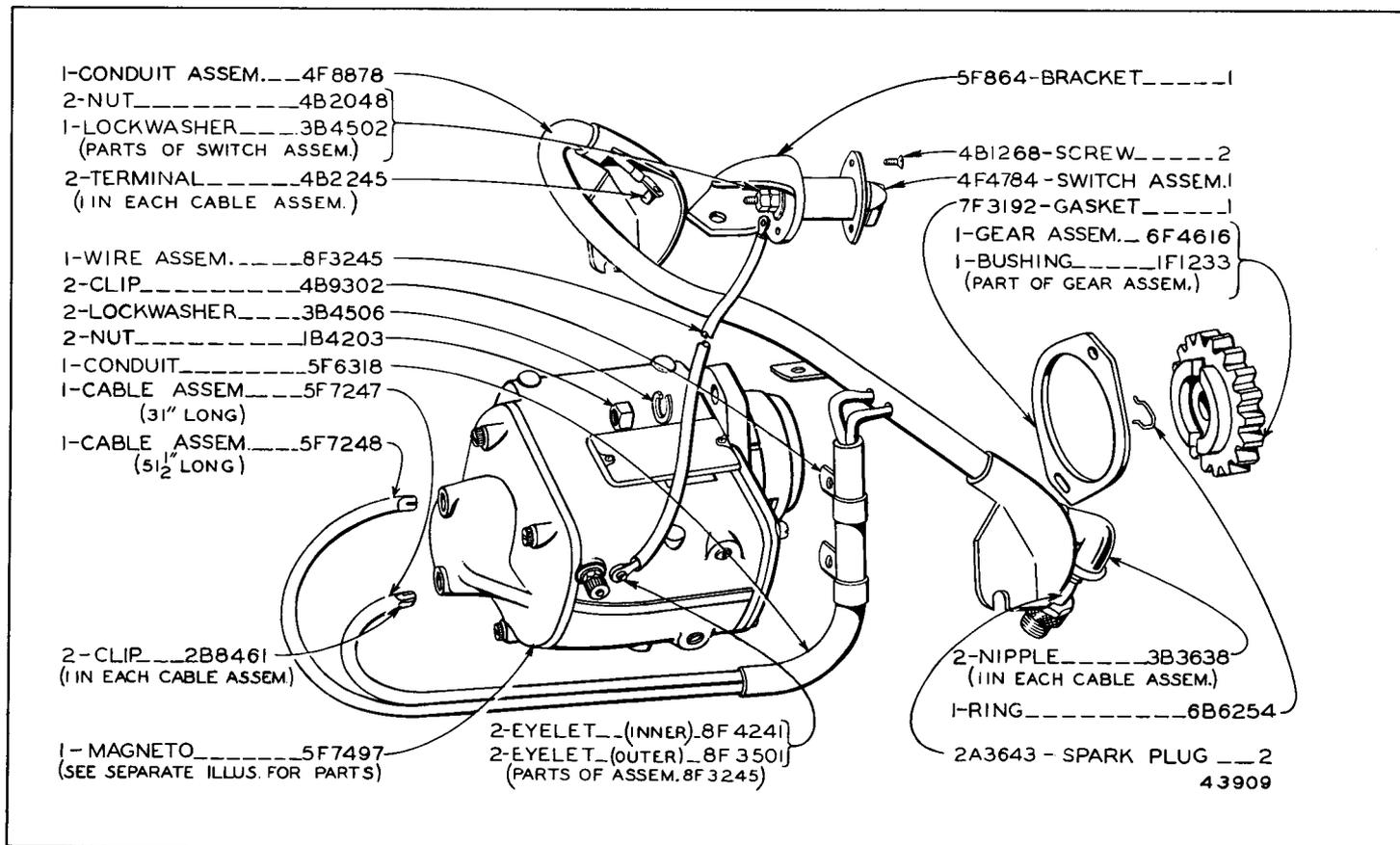
36046

GOVERNOR
 Effective with Serial No. 8U6272



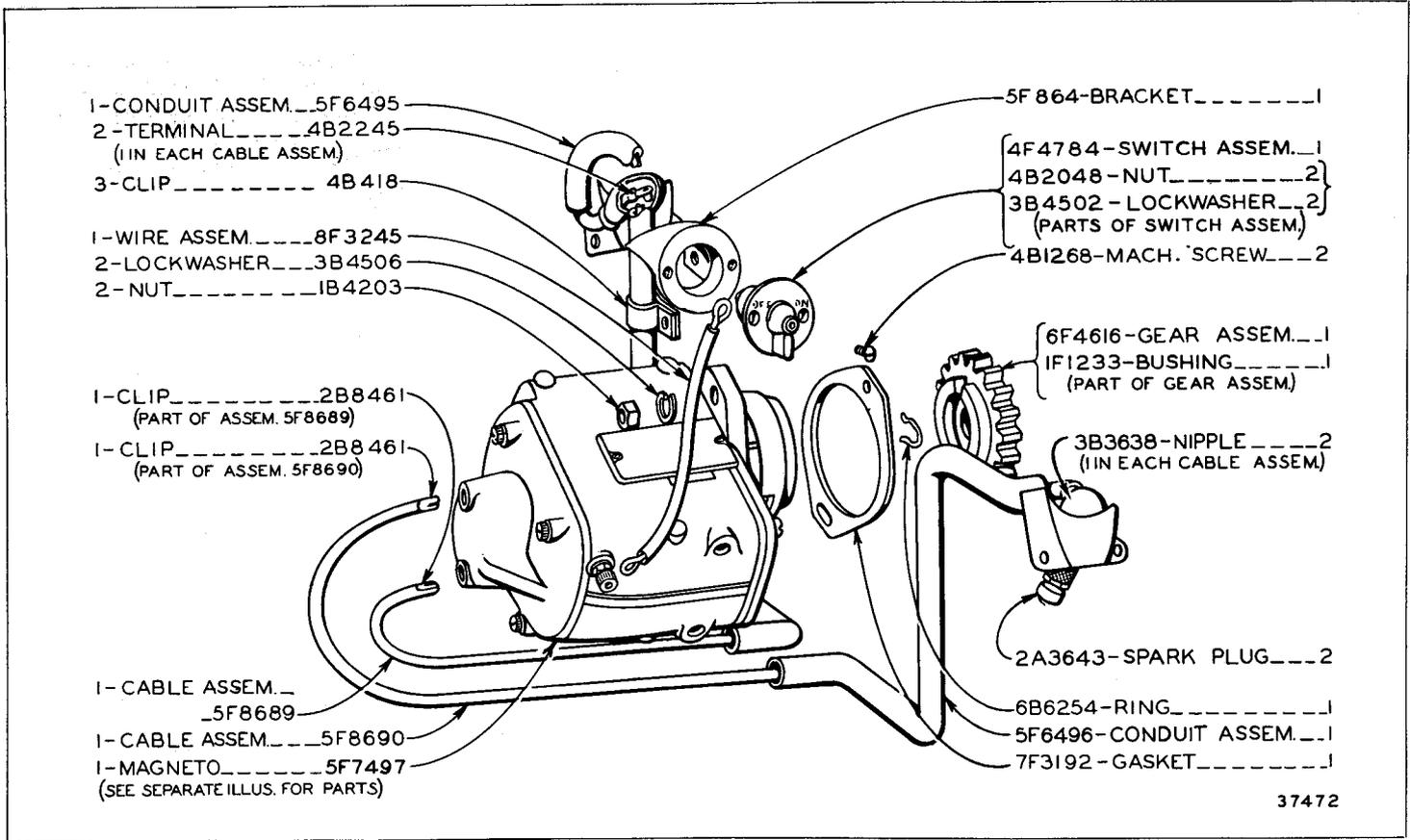
IGNITION SYSTEM

Serial No. 8U1 to 8U98 inclusive
 4F8678 Magneto parts are shown on Page 72



IGNITION SYSTEM

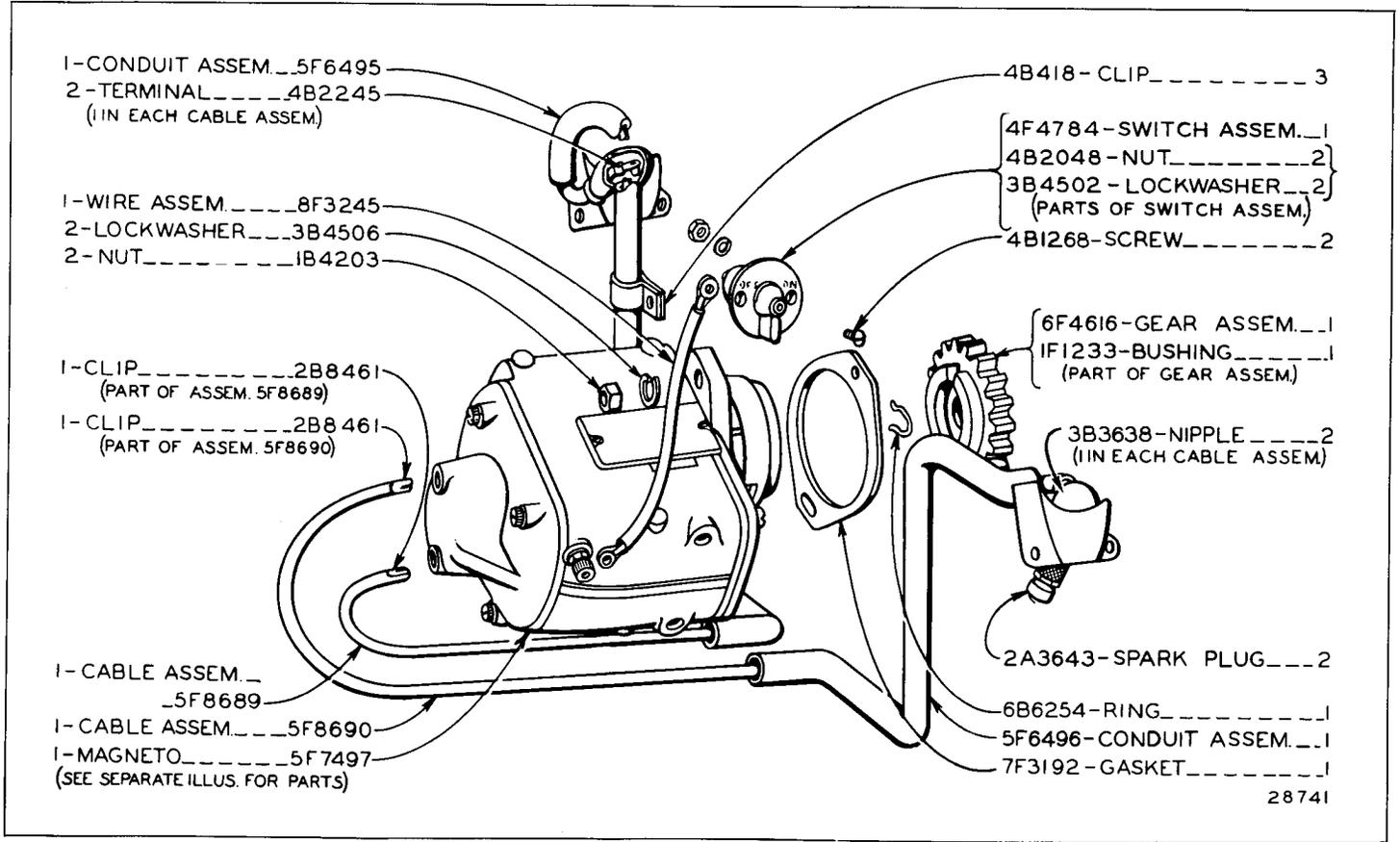
Serial No. 8U99 to 8U1505 inclusive
 5F7497 Magneto parts are shown on Page 73



37472

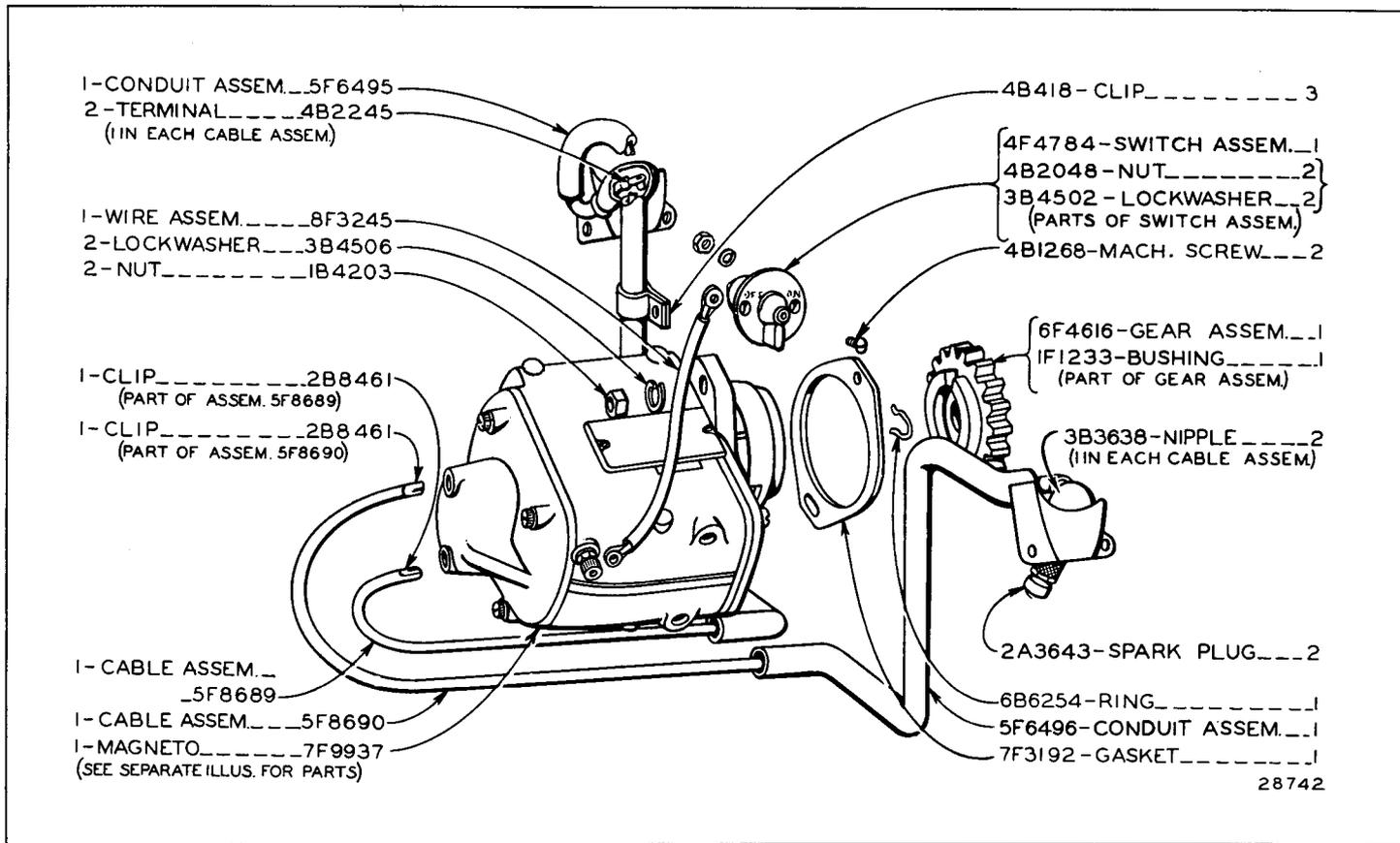
IGNITION SYSTEM

Serial No. 8U1506 to 8U1708 inclusive
 5F7497 Magneto parts are shown on Page 73



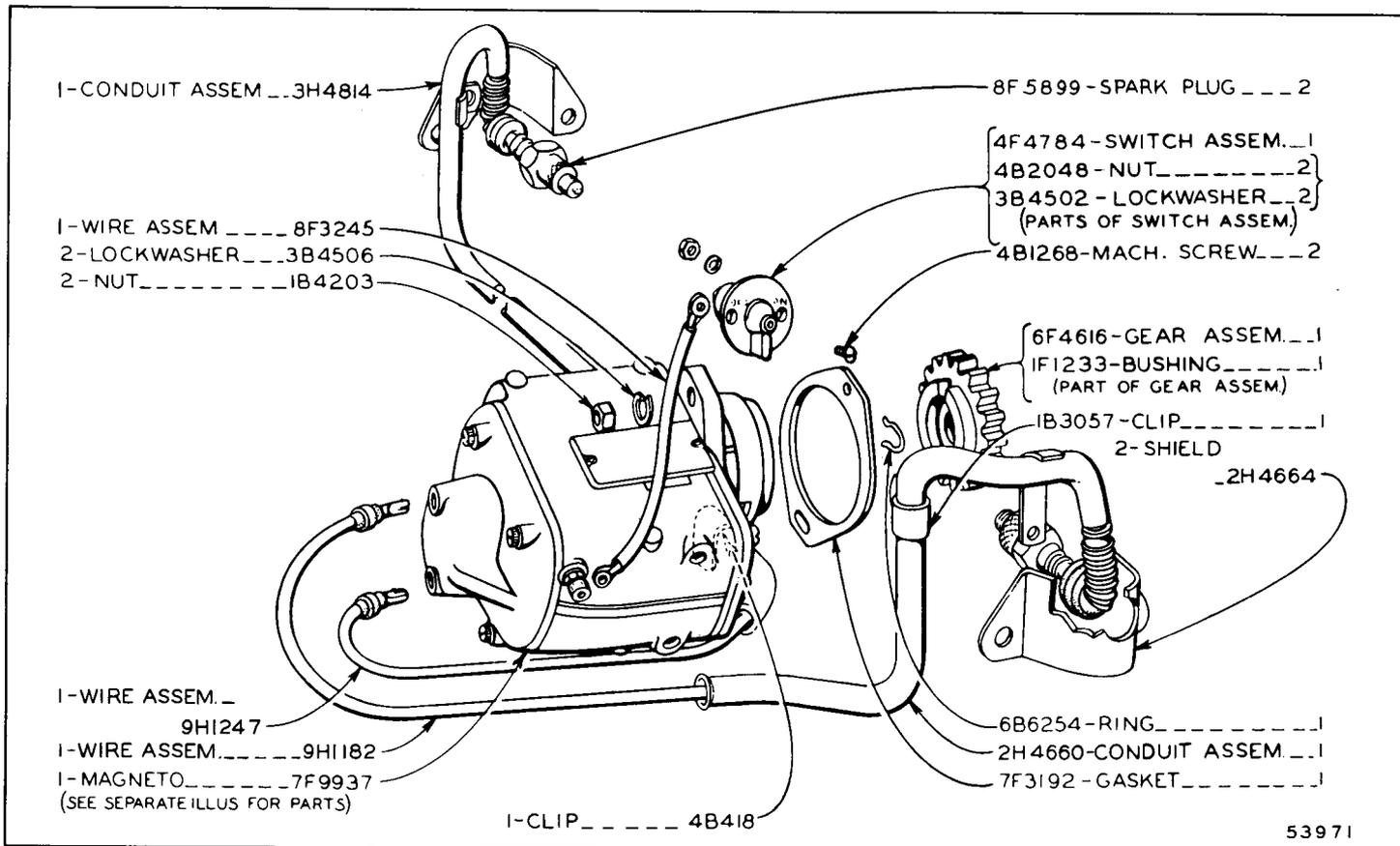
IGNITION SYSTEM

Serial No. 8U1709 to 8U2412 inclusive
 5F7497 Magneto parts are shown on Page 73



IGNITION SYSTEM

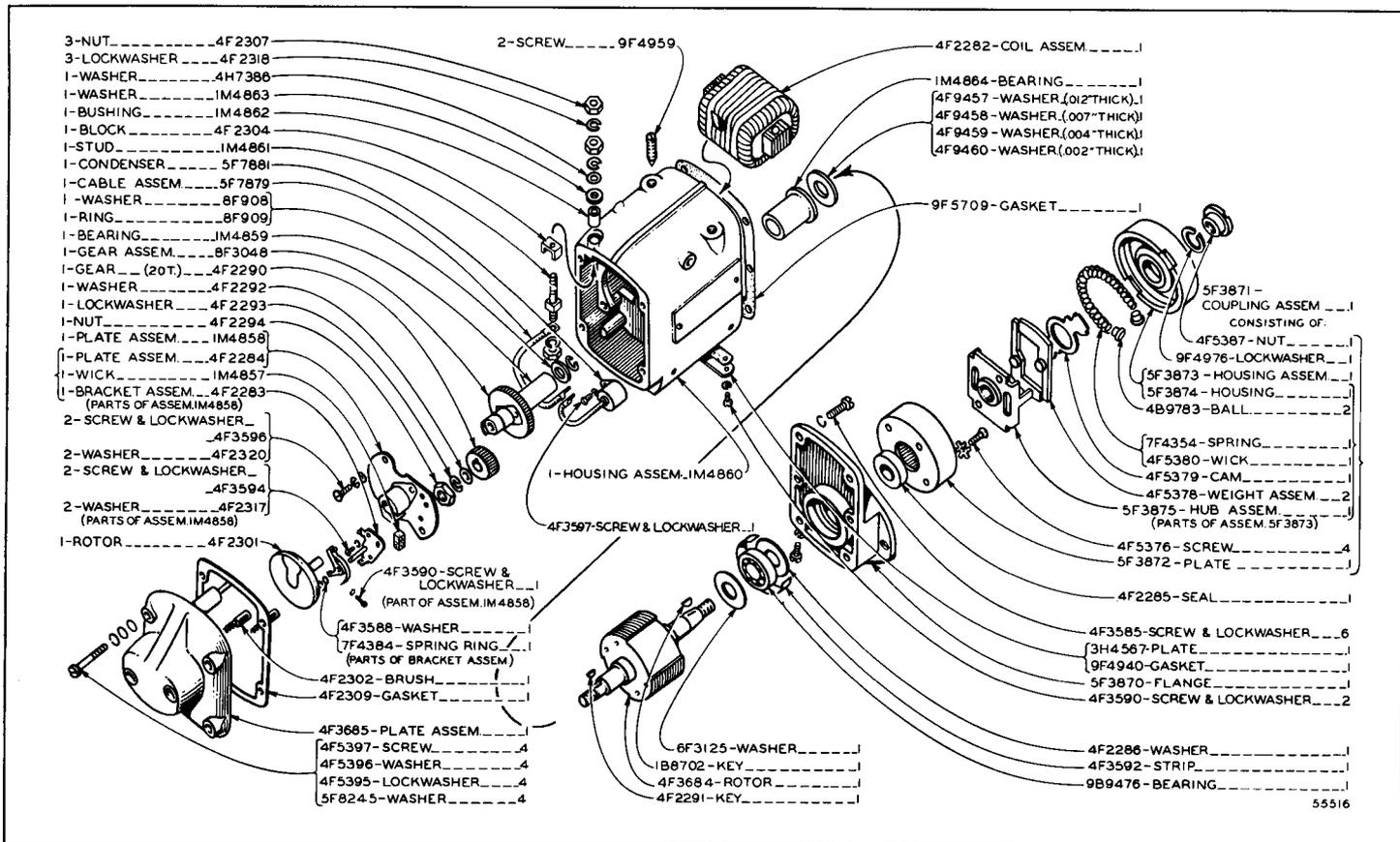
Serial No. 8U2413 to 8U6159 inclusive
 7F9937 Magneto parts are shown on Page 74



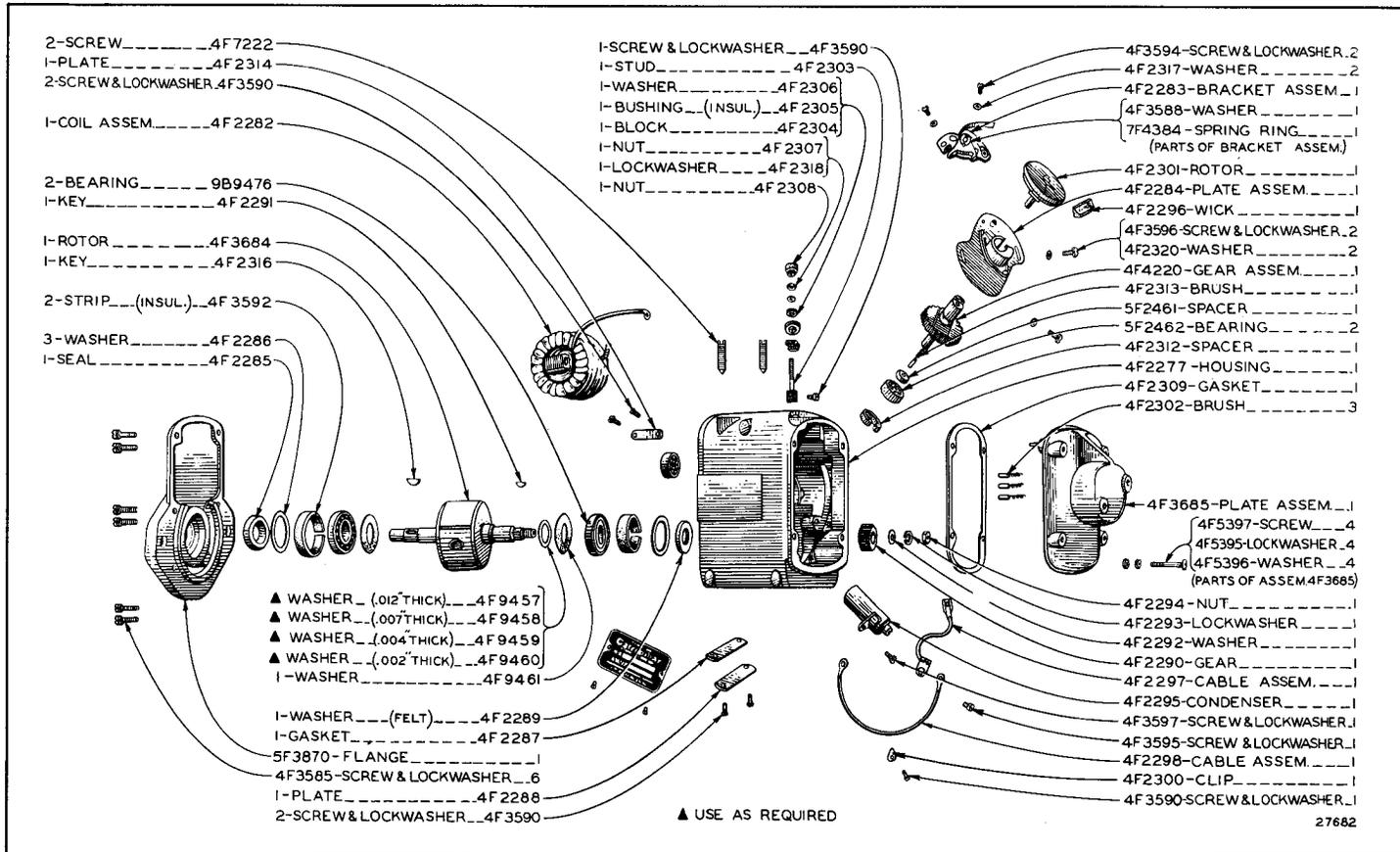
IGNITION SYSTEM

Effective with Serial No. 8U6160
 7F9937 Magneto parts are shown on Page 74

53971

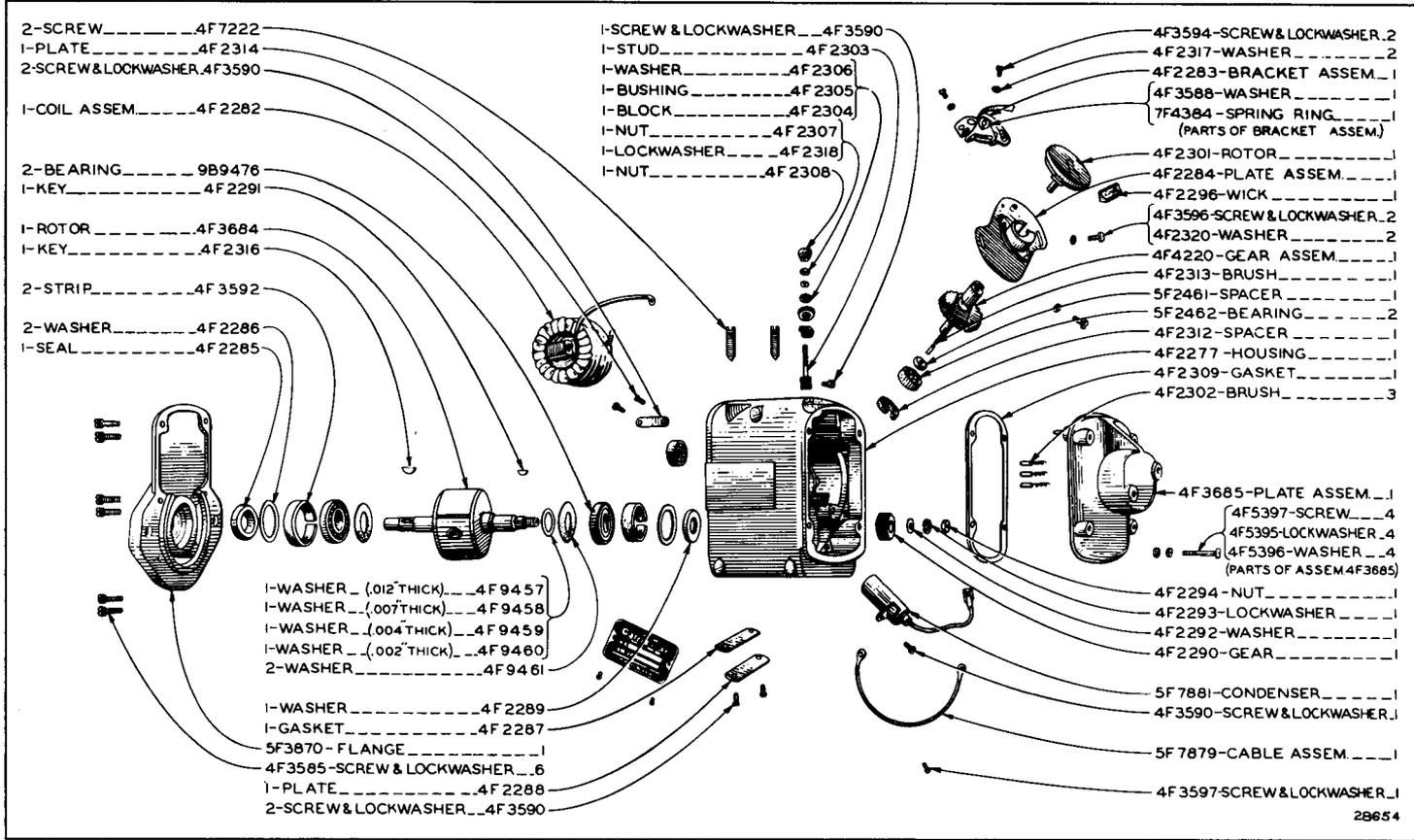


9H4479 MAGNETO



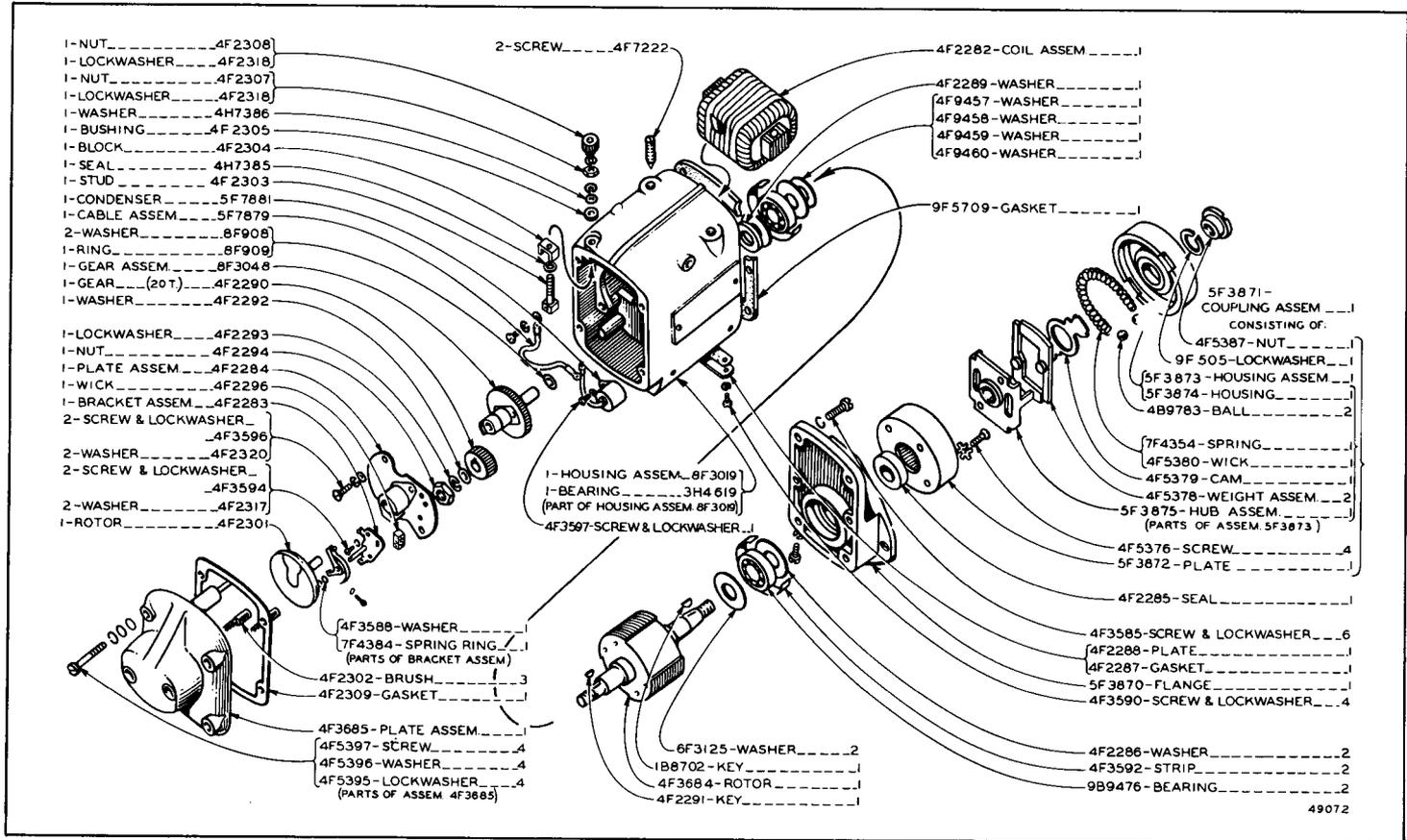
4F8678 MAGNETO

Part of Ignition System shown on Page 67. 5F3871 Magneto Coupling Assembly parts are shown on Page 75
 Only separate parts serviced. When complete Magneto is required order 9H4479 shown on Page 71



5F7497 MAGNETO

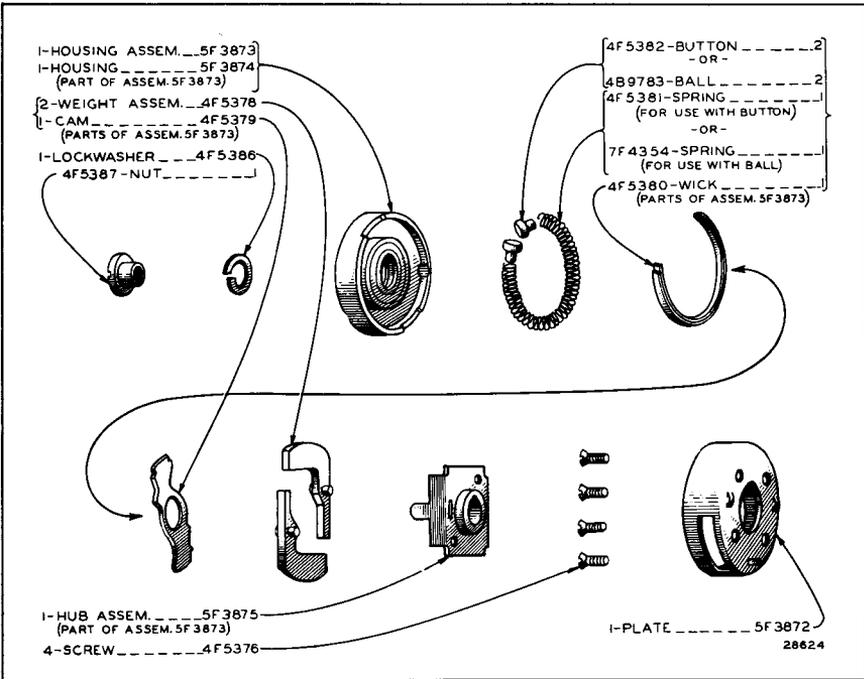
Part of Ignition Systems shown on Pages 68, 69 and 70. 5F3871 Magneto Coupling Assembly parts are shown on Page 75
Only separate parts serviced. When complete Magneto is required order 9H4479 shown on Page 71



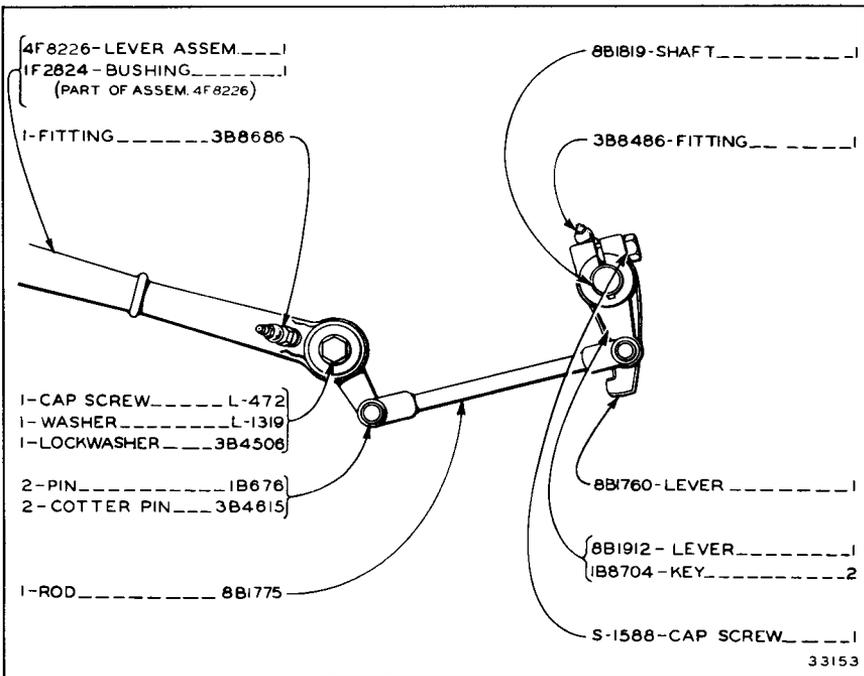
7F9937 MAGNETO

Part of Ignition System shown on Pages 70A and 70B

Only separate parts serviced. When complete Magneto is required order 9H4479 shown on Page 71

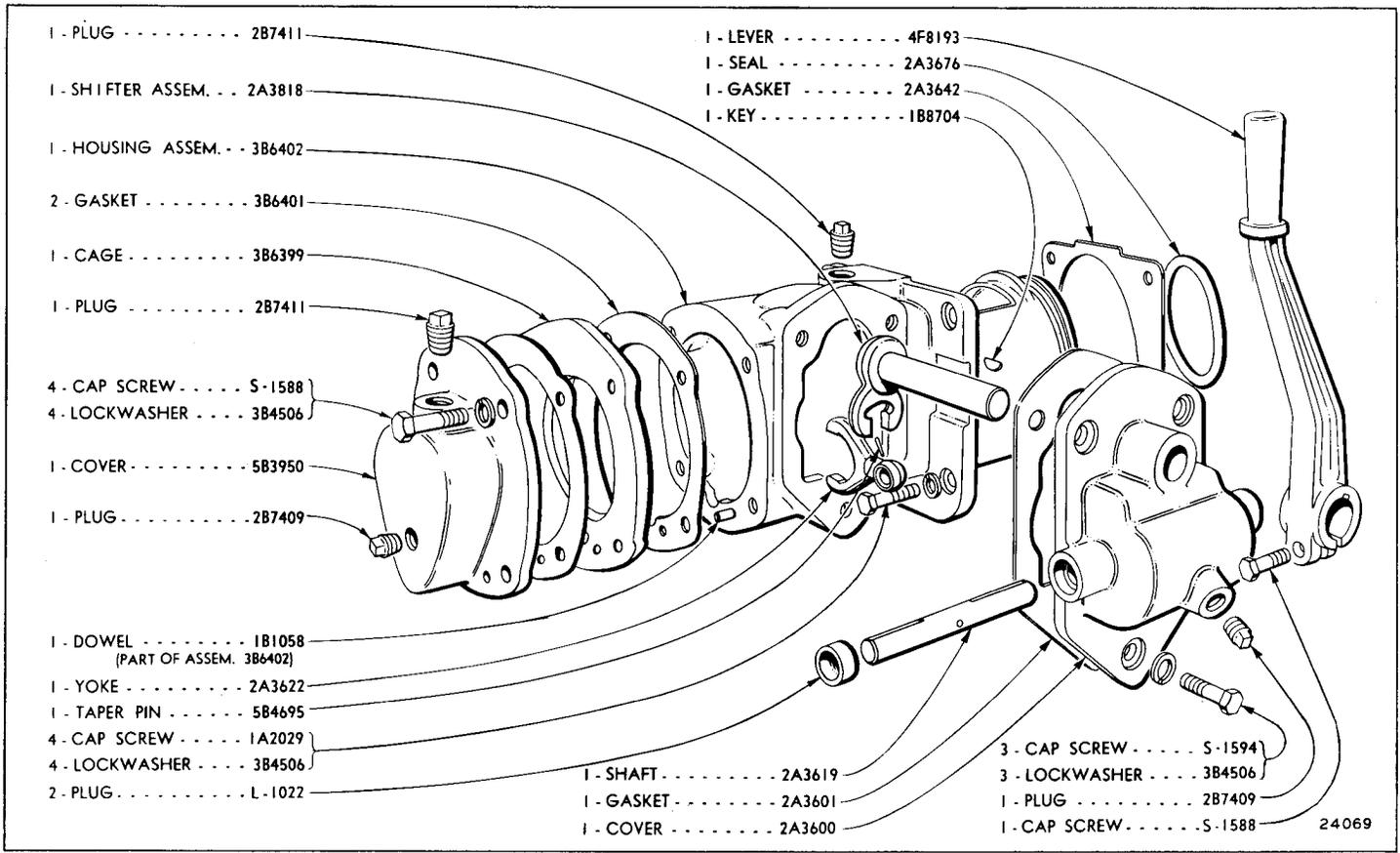


5F3871 MAGNETO COUPLING ASSEMBLY
 Part of 4F8678 and 5F7497 Magnetos shown on Pages 72 and 73

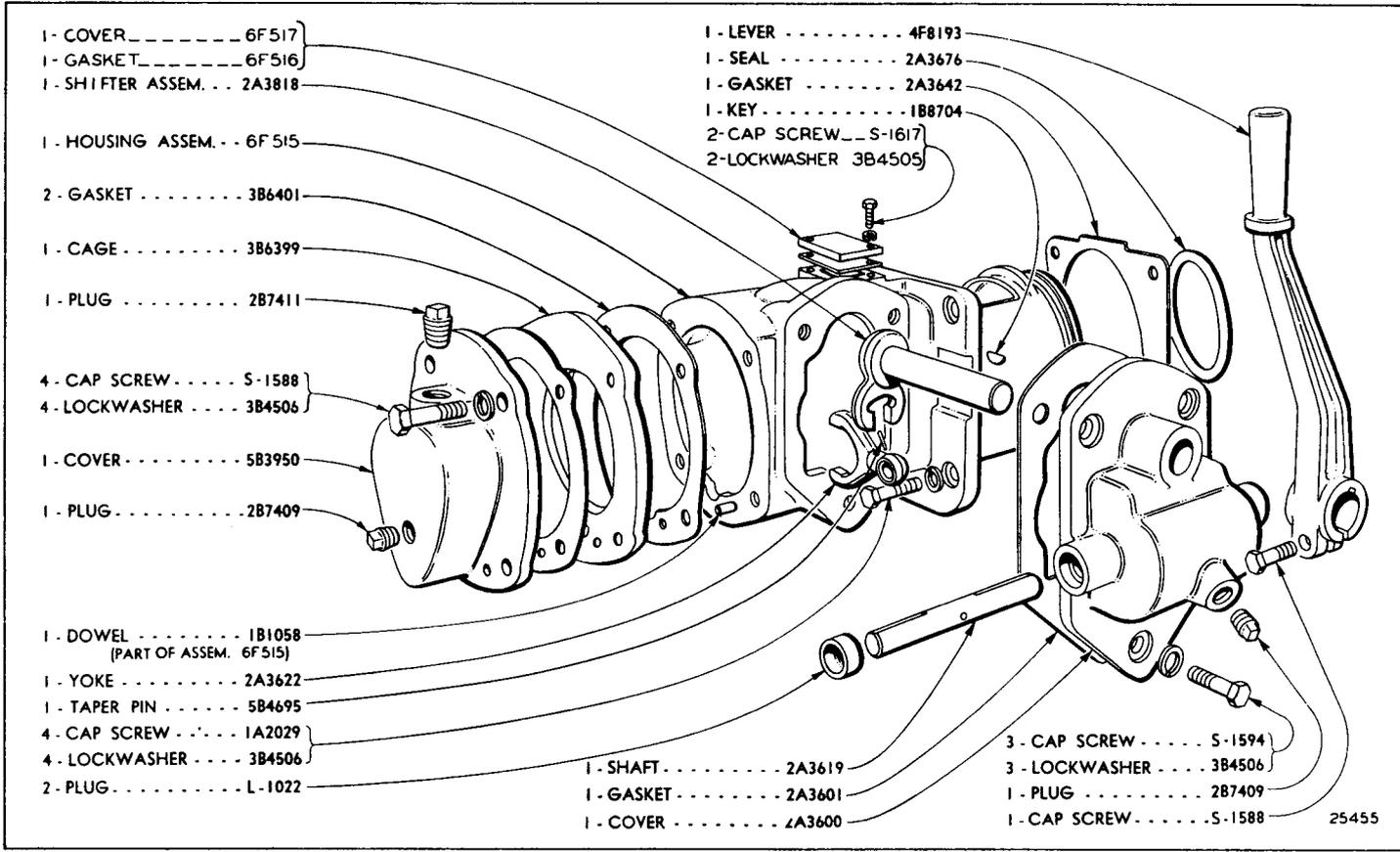


STARTER PINION CONTROL

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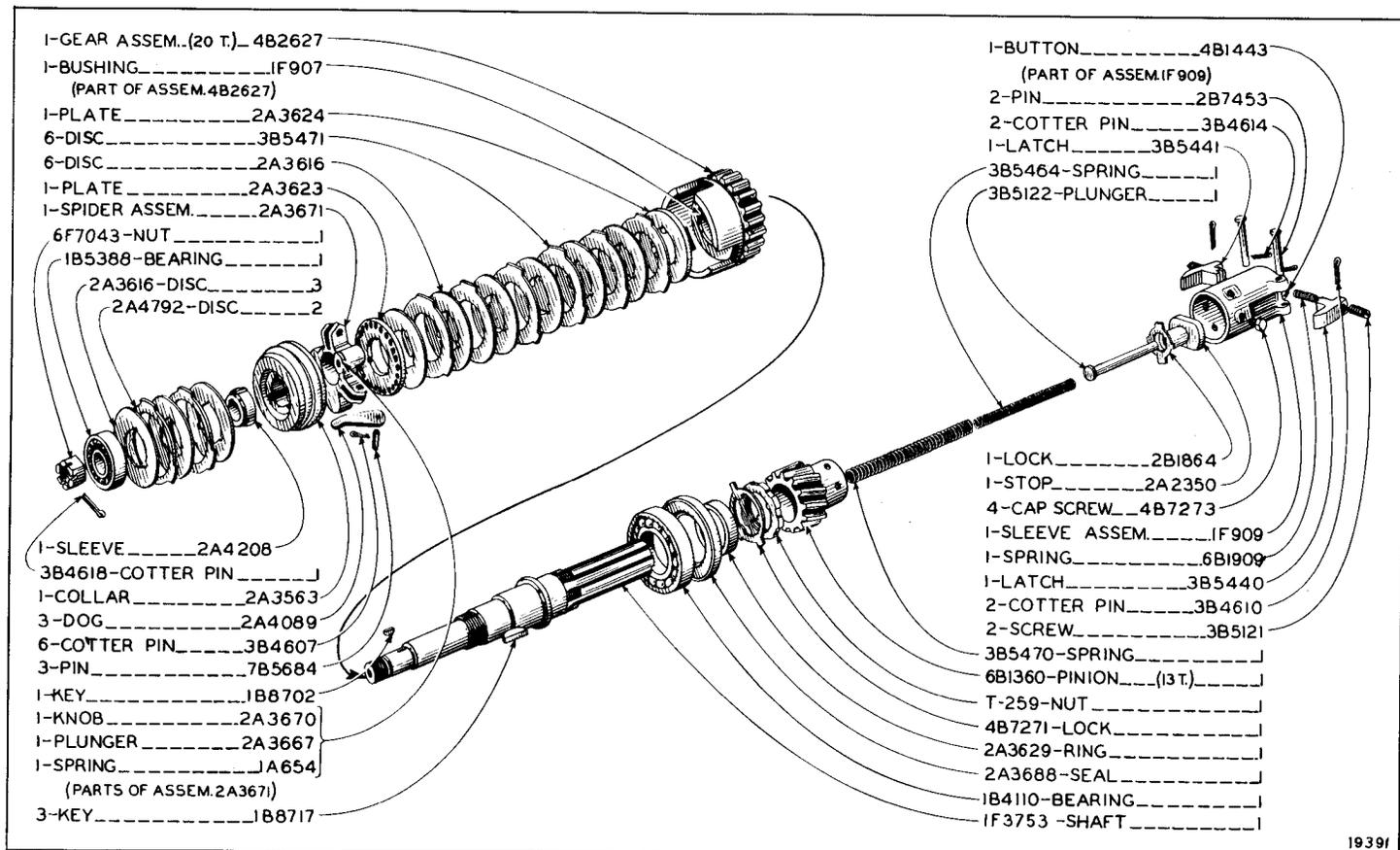
CLUTCH CONTROL AND HOUSING
 Serial No. 8U1 to 8U1009 inclusive
 Note: 2H5107 Starting Engine Clutch Mechanism Gasket Group is available



CLUTCH CONTROL AND HOUSING

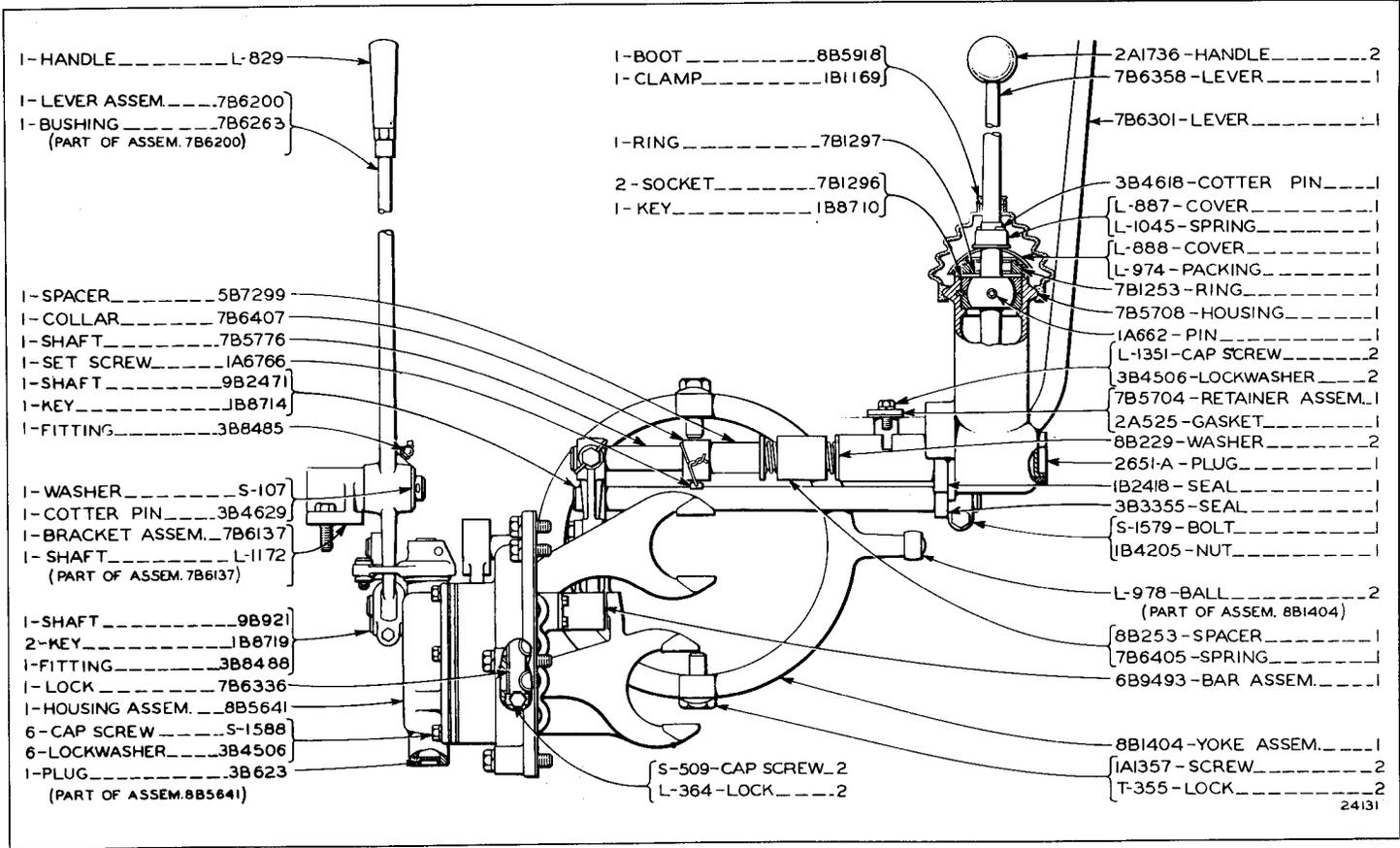
Effective with Serial No. 8U1010

Note: 2H5107 Starting Engine Clutch Mechanism Gasket Group is available



CLUTCH AND STARTER PINION

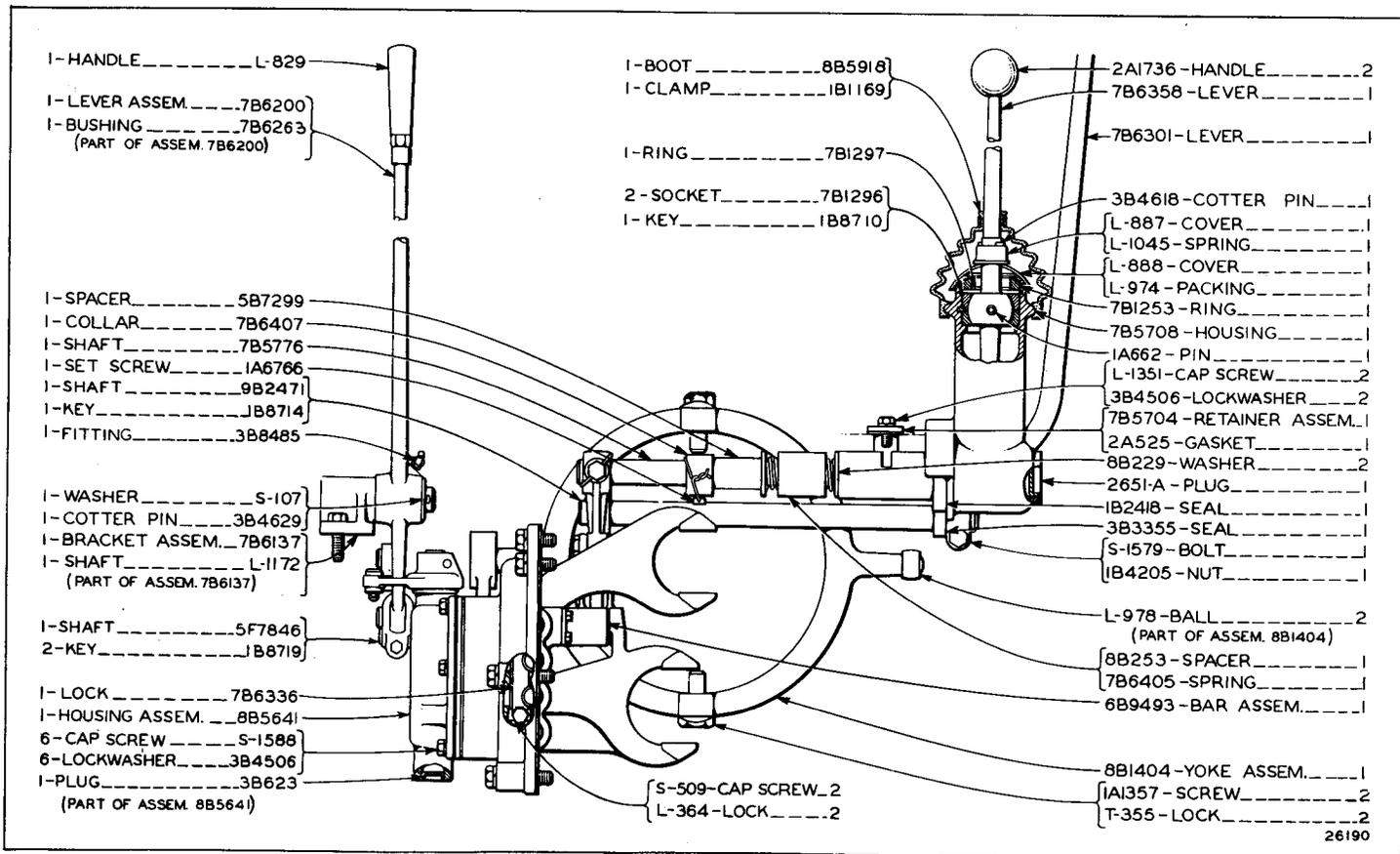
19391



24131

GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part One

Serial No. 8U1 to 8U1128 inclusive
Additional parts are shown on Page 81

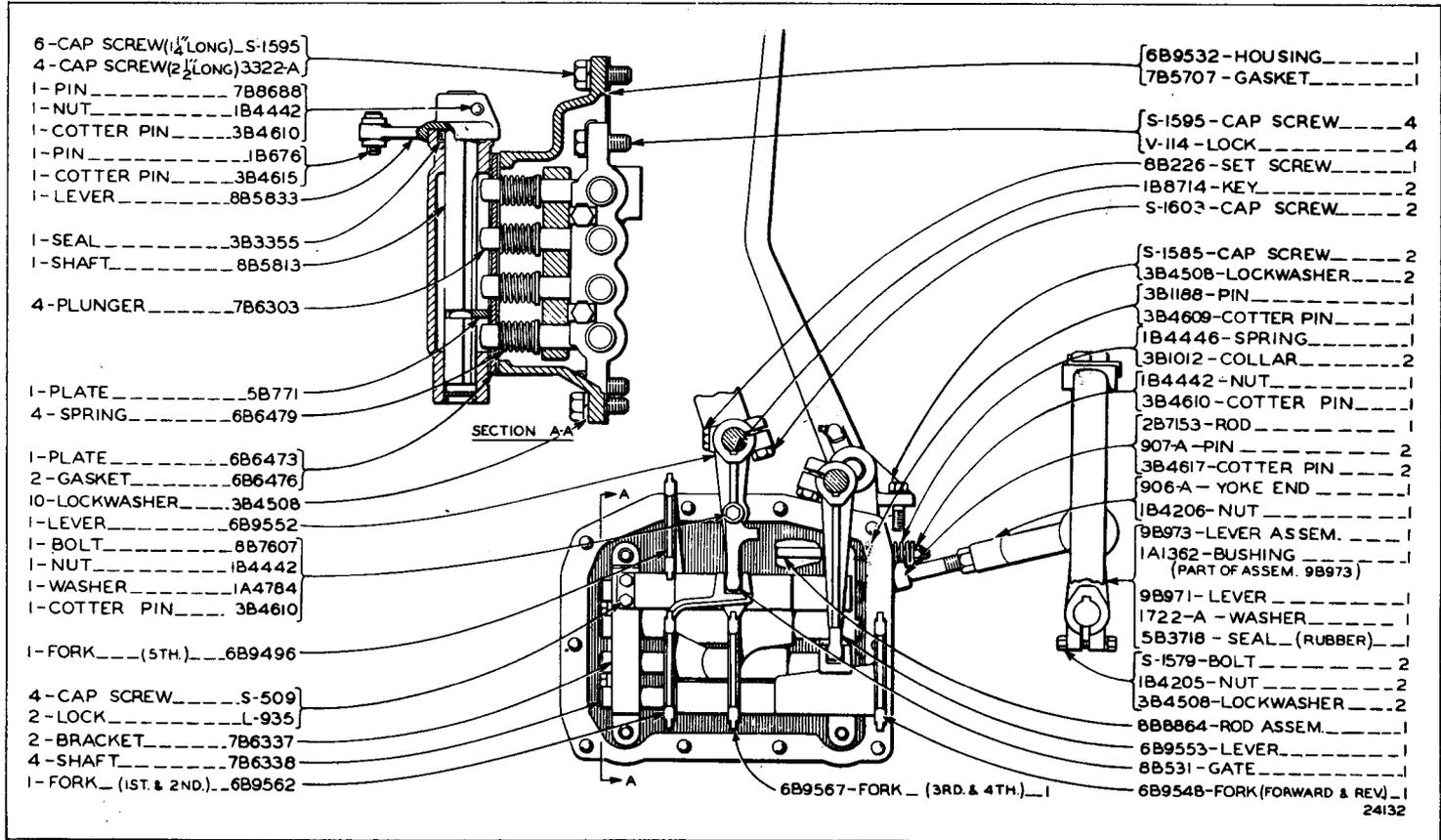


GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part One

Serial No. 8U1129 to 8U5115 inclusive

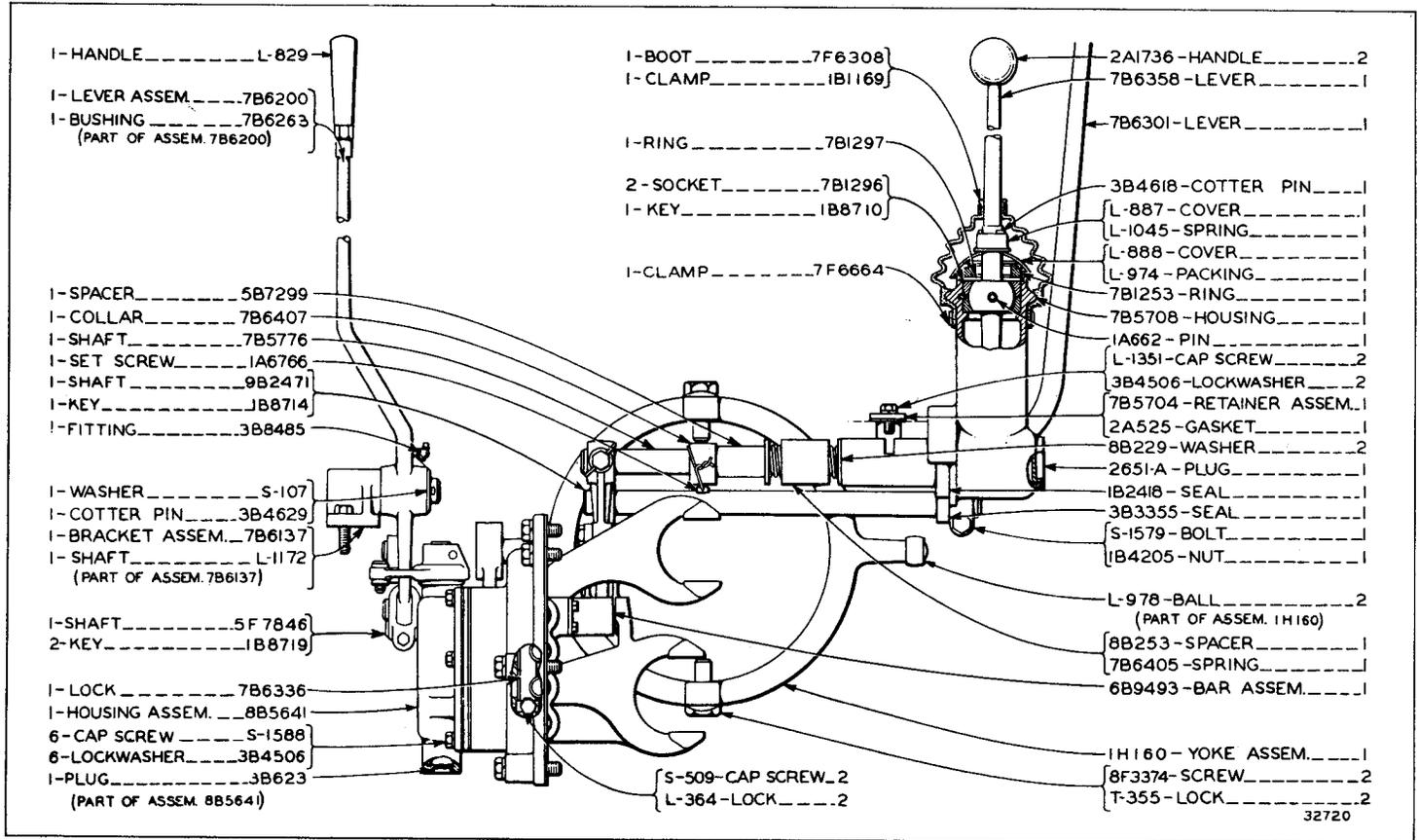
Additional parts are shown on Page 81

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

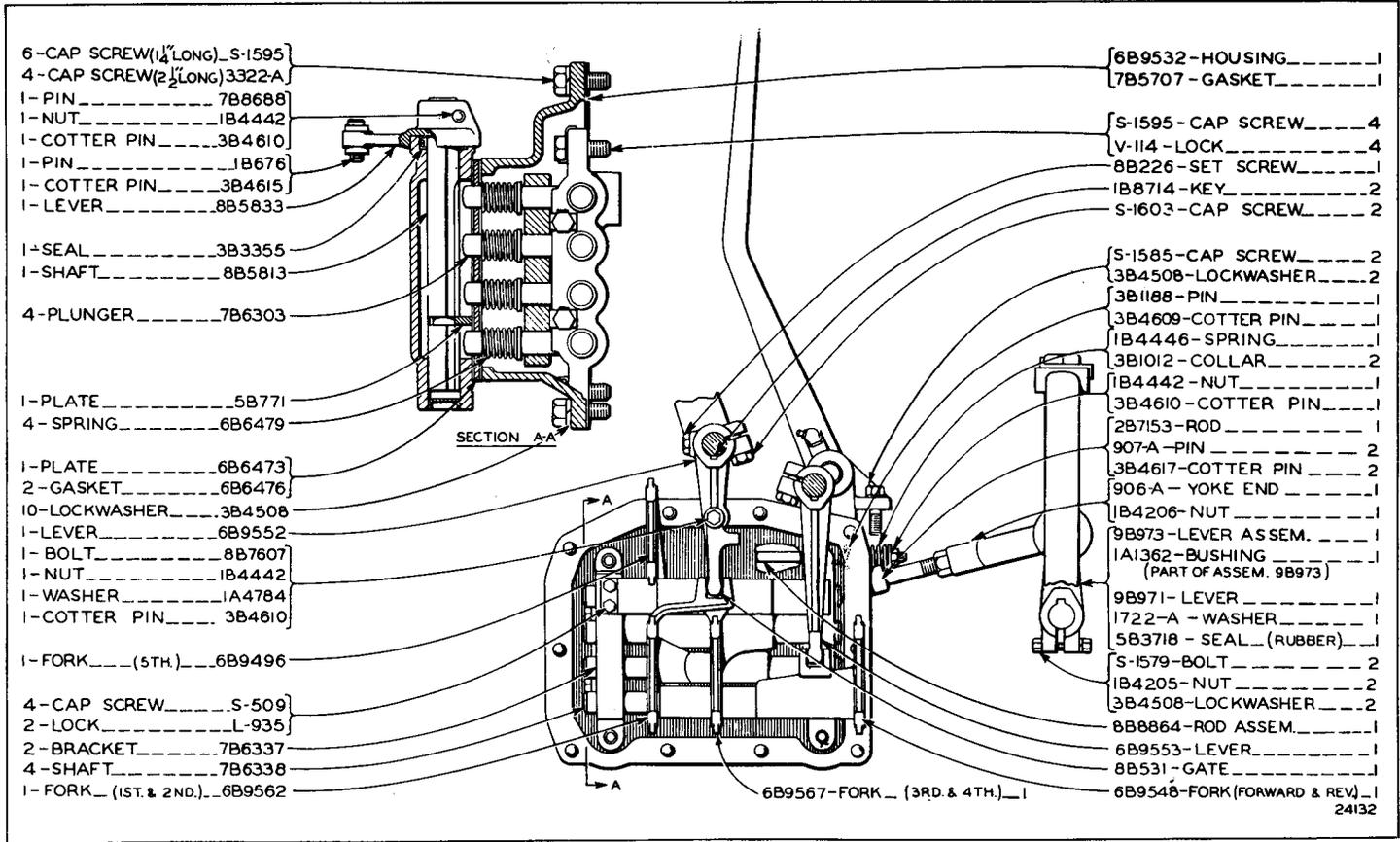


GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part Two

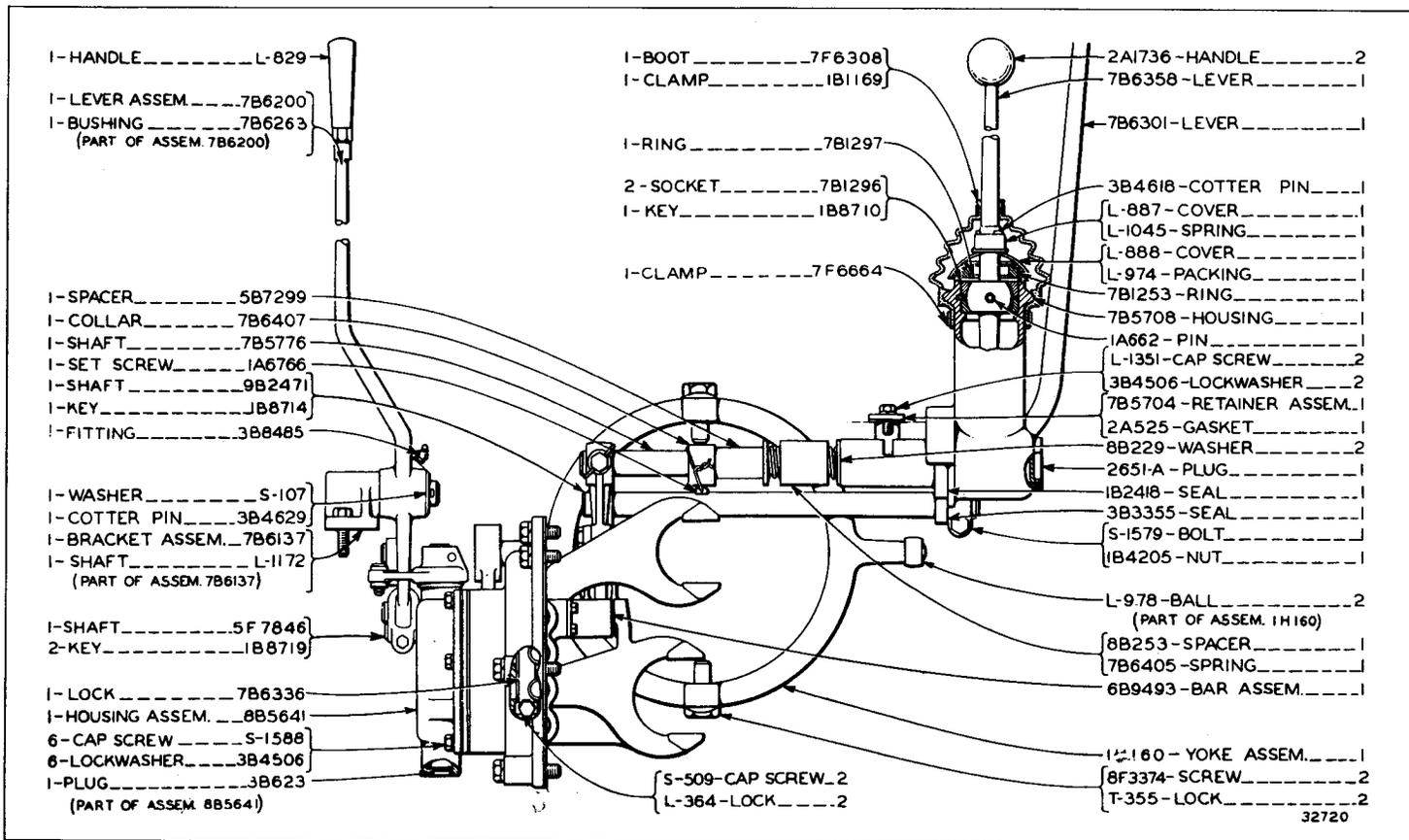
Serial No. 8U1 to 8U5115 inclusive. Additional parts are shown on Pages 79 and 80



GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part One
Serial No. 8U5116 to 8U5975 inclusive

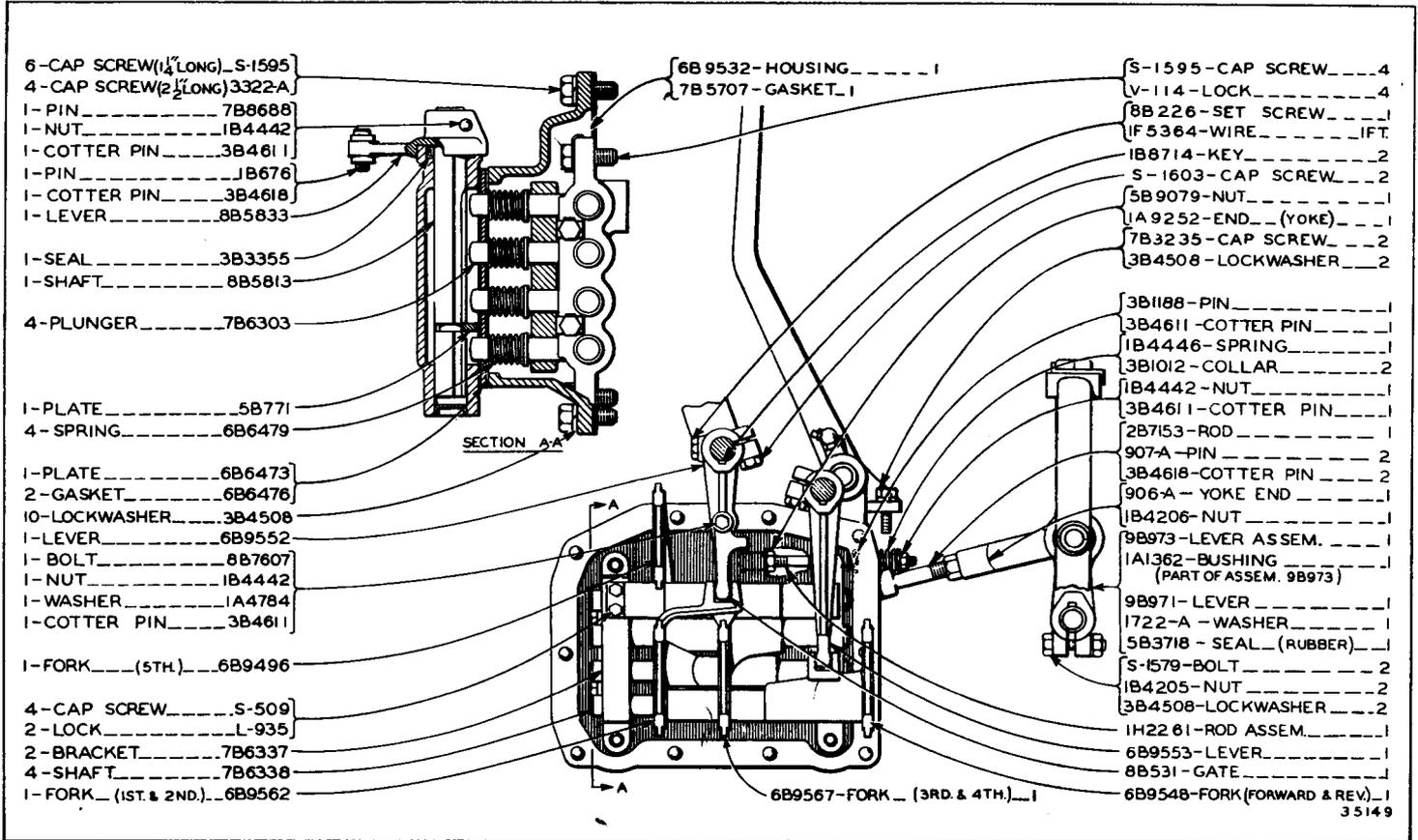


GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part Two
 Serial No. 8U5116 to 8U5975 inclusive



GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part One
Serial No. 8U5976 to 8U6443 inclusive

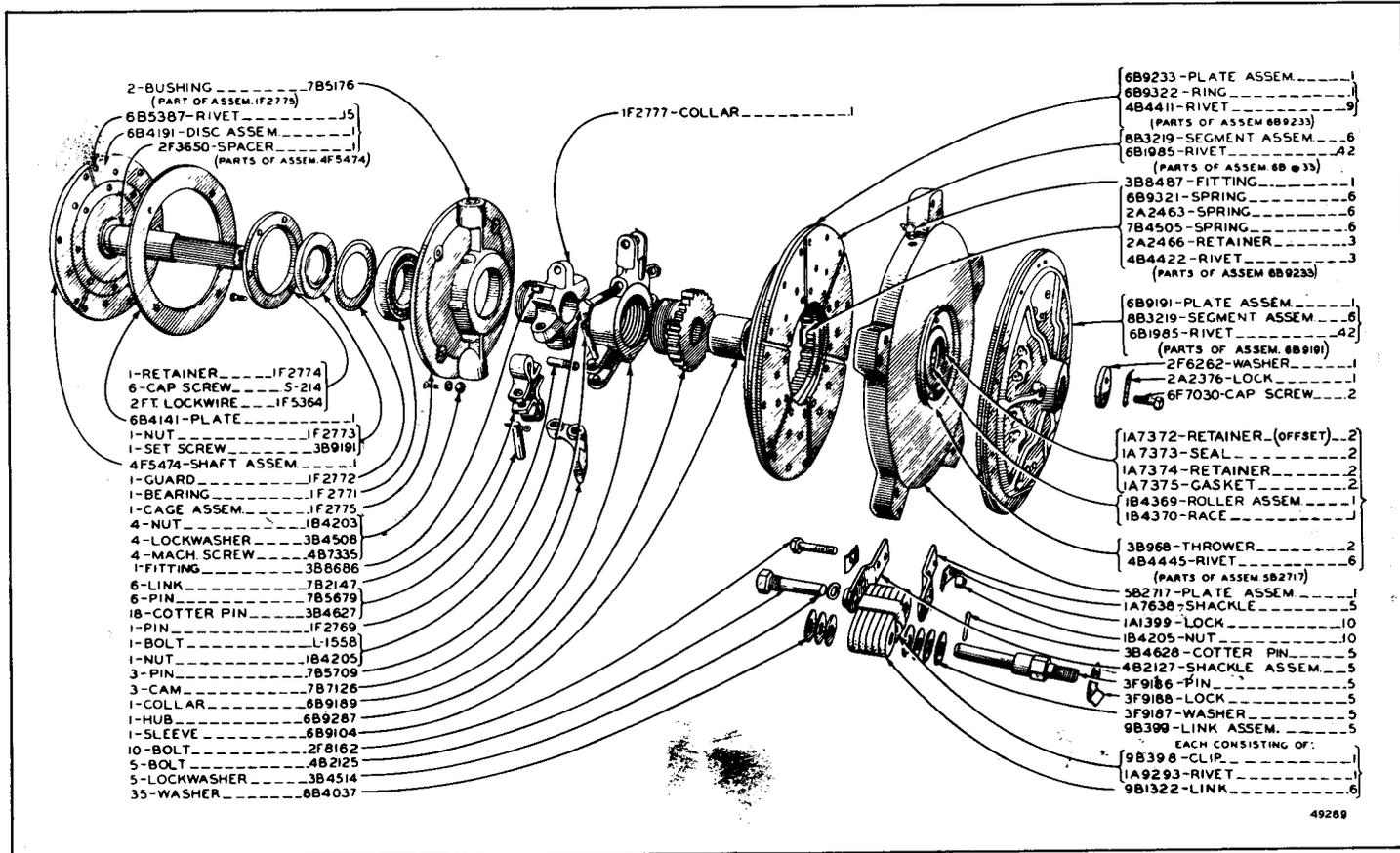
ONLY "CATERILLAR" PARTS GIVE "CATERILLAR" PERFORMANCE



GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part Two
Serial No. 8U5976 to 8U6443 inclusive

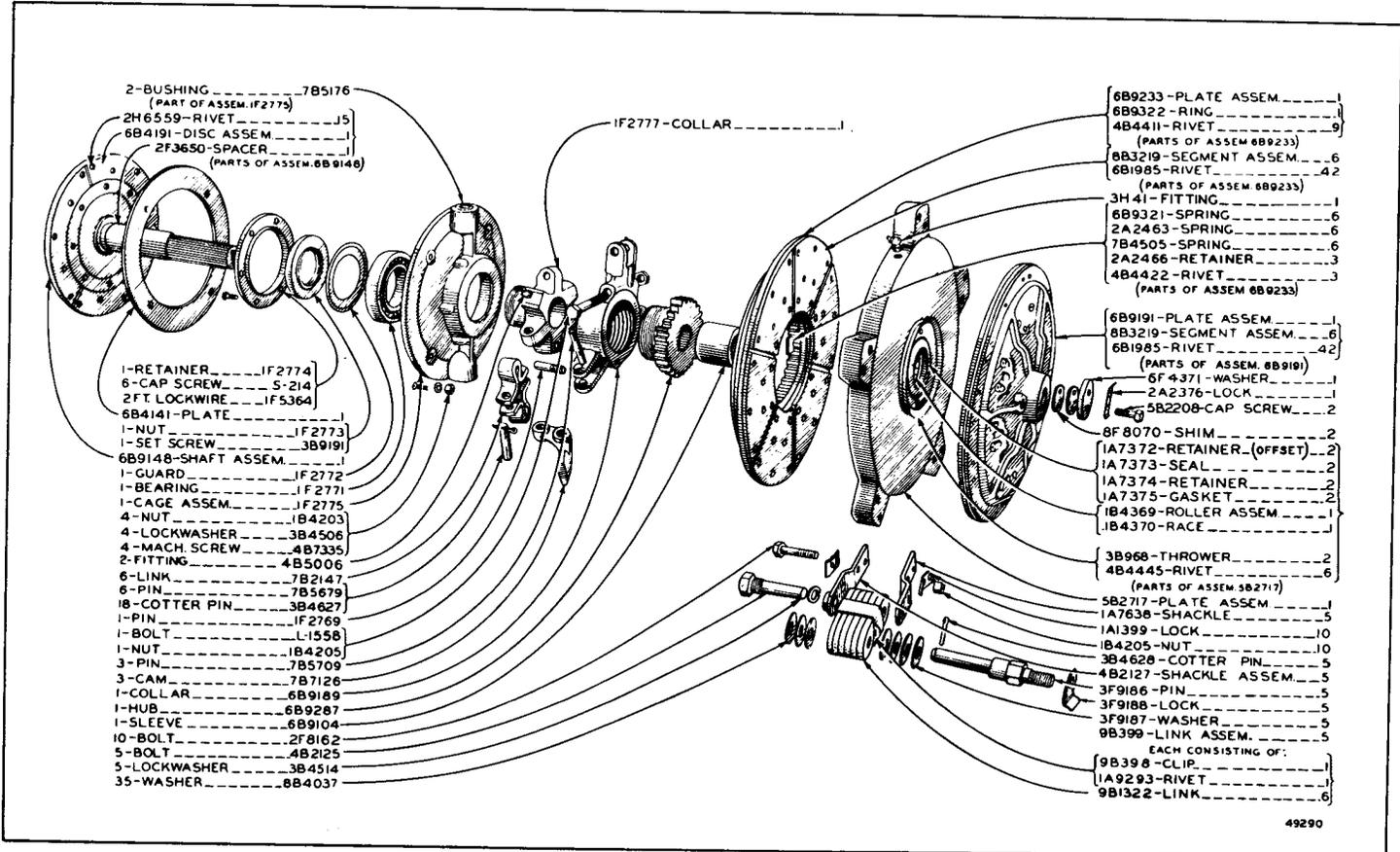
- S-1595-CAP SCREW...4
- V-114-LOCK...4
- 8B226-SET SCREW...1
- IF5364-WIRE...IFT
- IB8714-KEY...2
- S-1603-CAP SCREW...2
- 5B9079-NUT...1
- IA9252-END (YOKE)...1
- 7B3235-CAP SCREW...2
- 3B4508-LOCKWASHER...2
- 3B1188-PIN...1
- 3B4611-COTTER PIN...1
- IB4446-SPRING...1
- 3B1012-COLLAR...2
- IB4442-NUT...1
- 3B4611-COTTER PIN...1
- 2B7153-ROD...1
- 907-A-PIN...2
- 3B4618-COTTER PIN...2
- 906-A-YOKE END...1
- IB4206-NUT...1
- 9B973-LEVER ASSEM.
(PART OF ASSEM. 9B973)
- 9B971-LEVER...1
- 1722-A-WASHER...1
- 5B3718-SEAL (RUBBER)...1
- S-1579-BOLT...2
- IB4205-NUT...2
- 3B4508-LOCKWASHER...2
- IH2261-ROD ASSEM...1
- 6B9553-LEVER...1
- 8B531-GATE...1
- 6B9548-FORK (FORWARD & REV)...1

35149



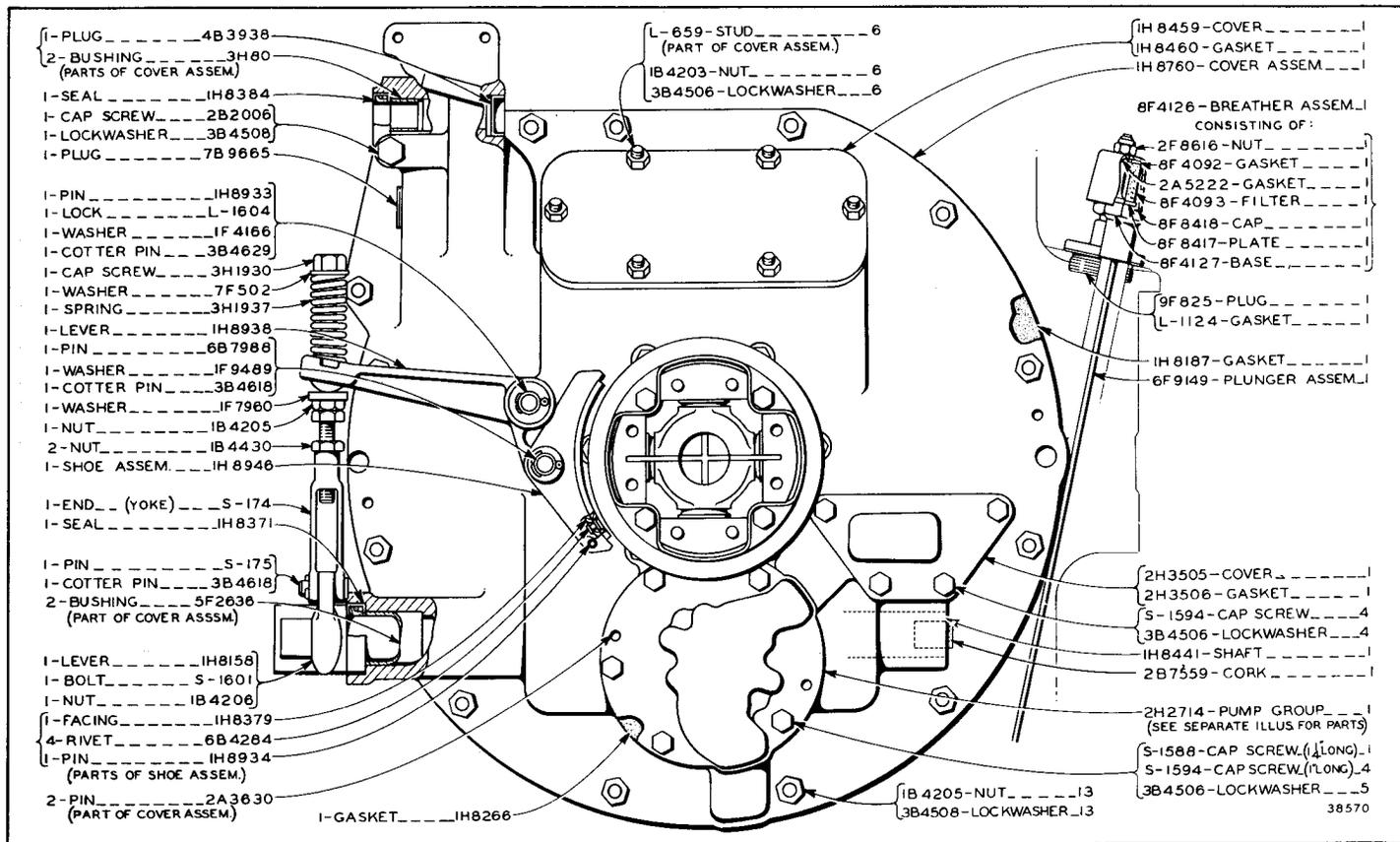
49289

FLYWHEEL CLUTCH
Serial No. 8U1 to 8U1228 inclusive

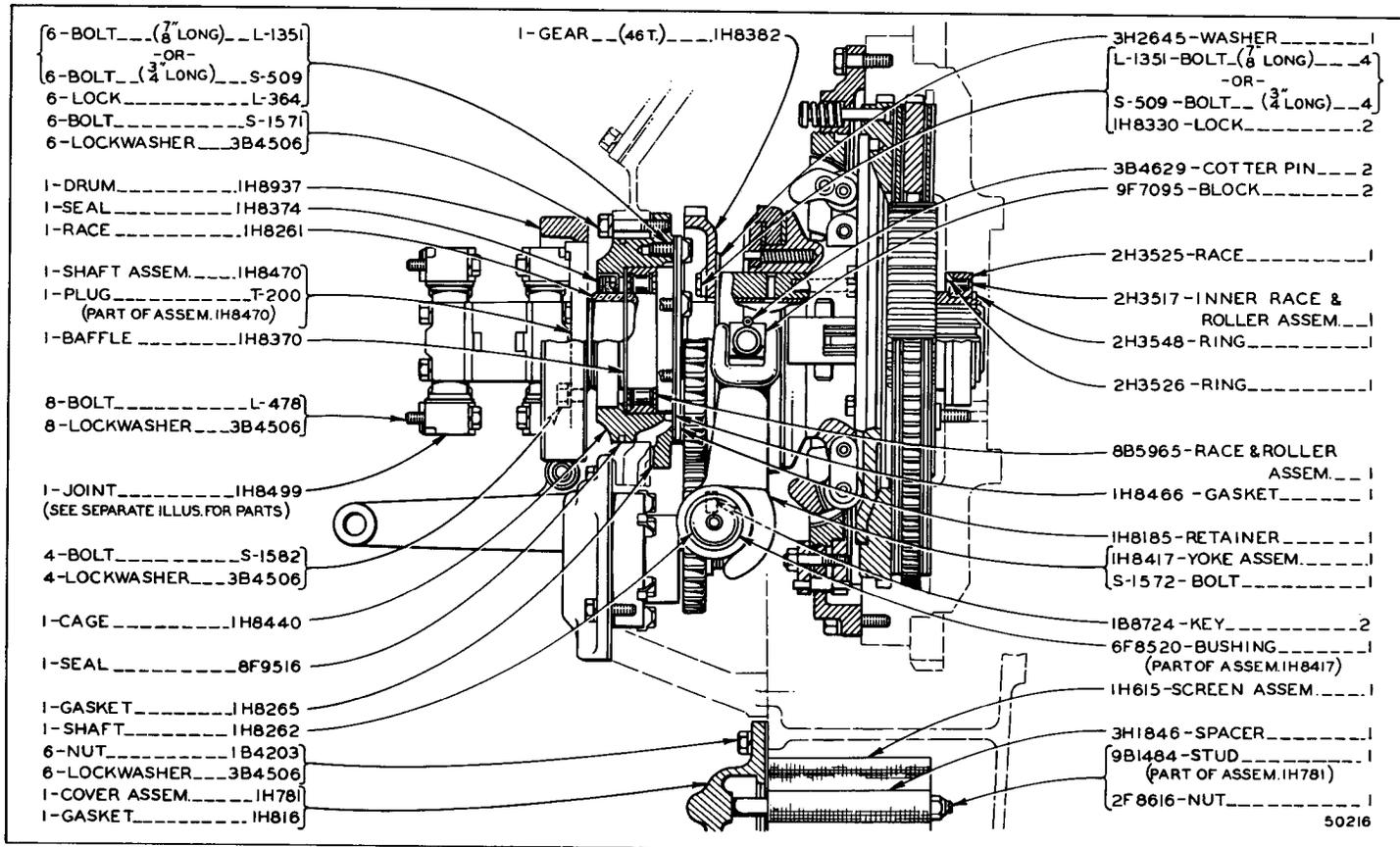


FLYWHEEL CLUTCH
Effective with Serial No. 8U1229

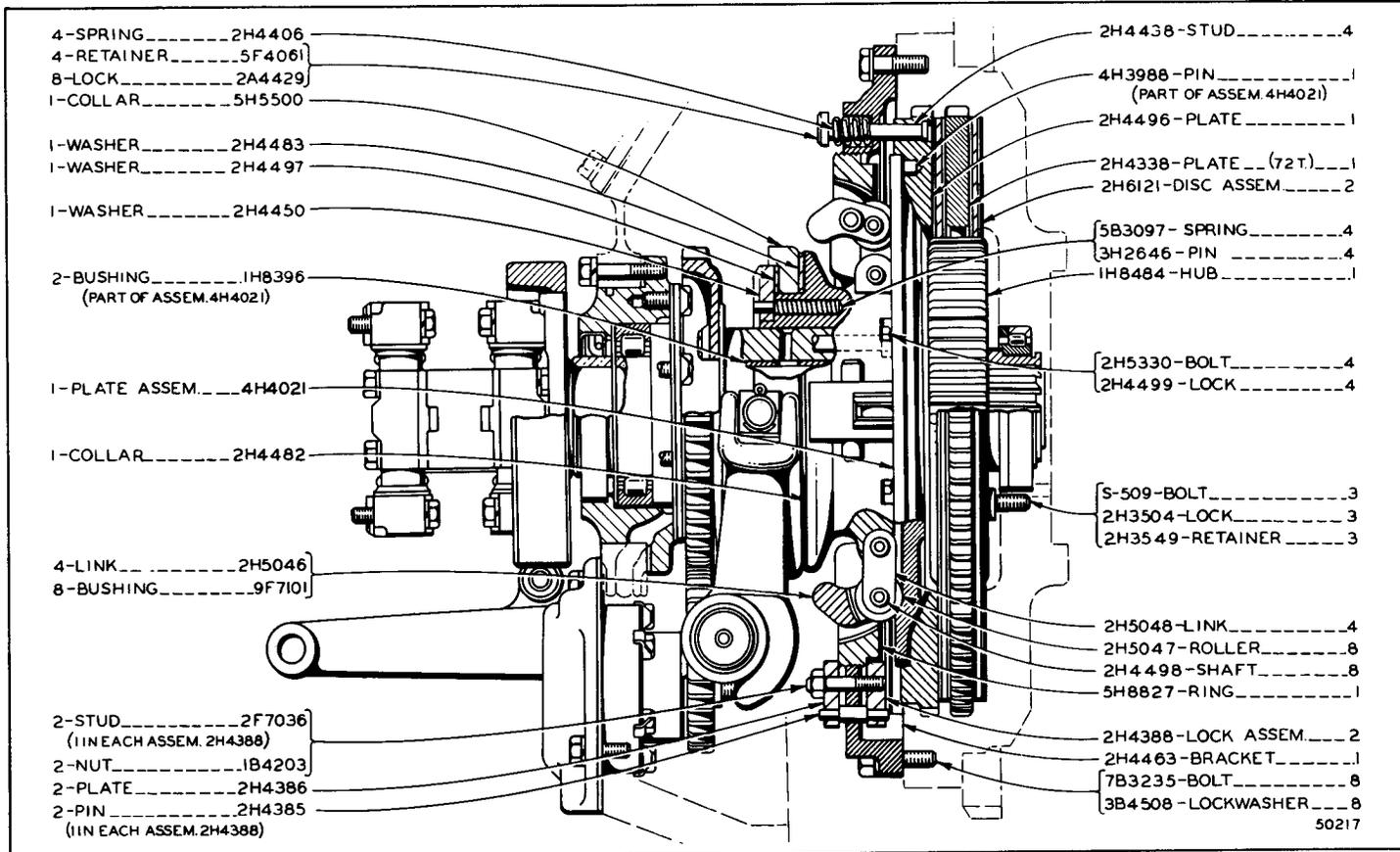
49290



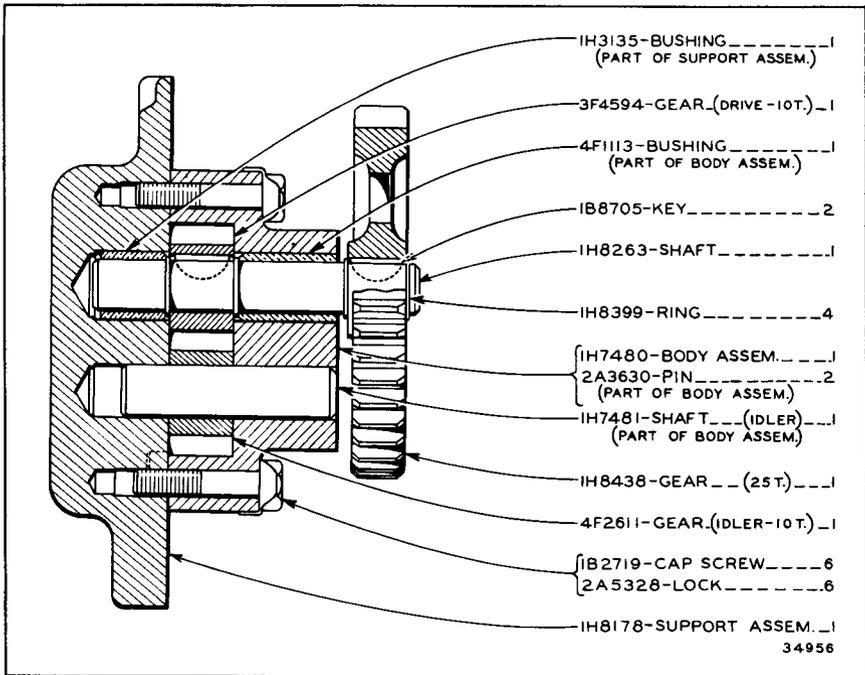
IH8500 FLYWHEEL CLUTCH GROUP—Part One
 Part of 3H7176 Oil Clutch Arrangement listed on Page 83
 2H2714 Oil Pump Group parts are shown on Page 82E
 ADDITIONAL PARTS ARE SHOWN ON PAGES 82C AND 82D



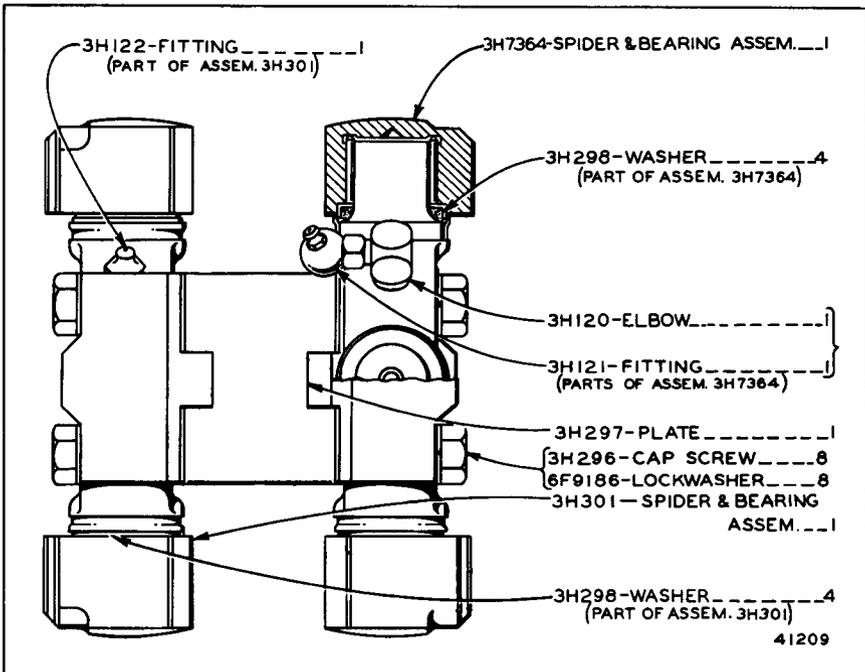
IH8500 FLYWHEEL CLUTCH GROUP—Part Two
 Part of 3H7176 Oil Clutch Arrangement listed on Page 83
 IH8499 Universal Joint parts are shown on Page 82E
 ADDITIONAL PARTS ARE SHOWN ON PAGES 82B AND 82D



IH8500 FLYWHEEL CLUTCH GROUP—Part Three
 Part of 3H7176 Oil Clutch Arrangement listed on Page 83
 ADDITIONAL PARTS ARE SHOWN PAGES 82B AND 82C

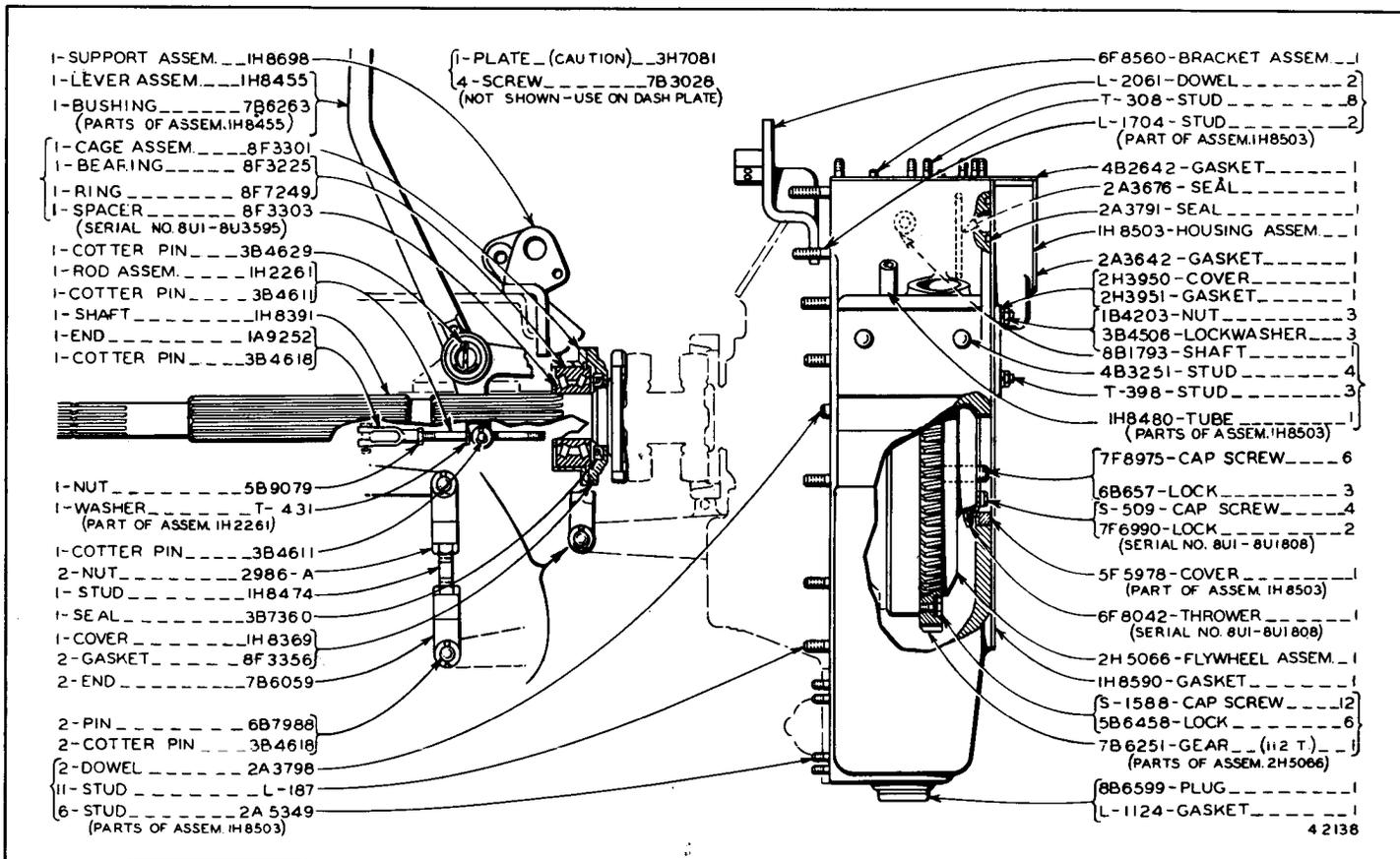


2H2714 OIL PUMP GROUP—Flywheel Clutch
 Part of IH8500 Flywheel Clutch Group shown on Page 82B



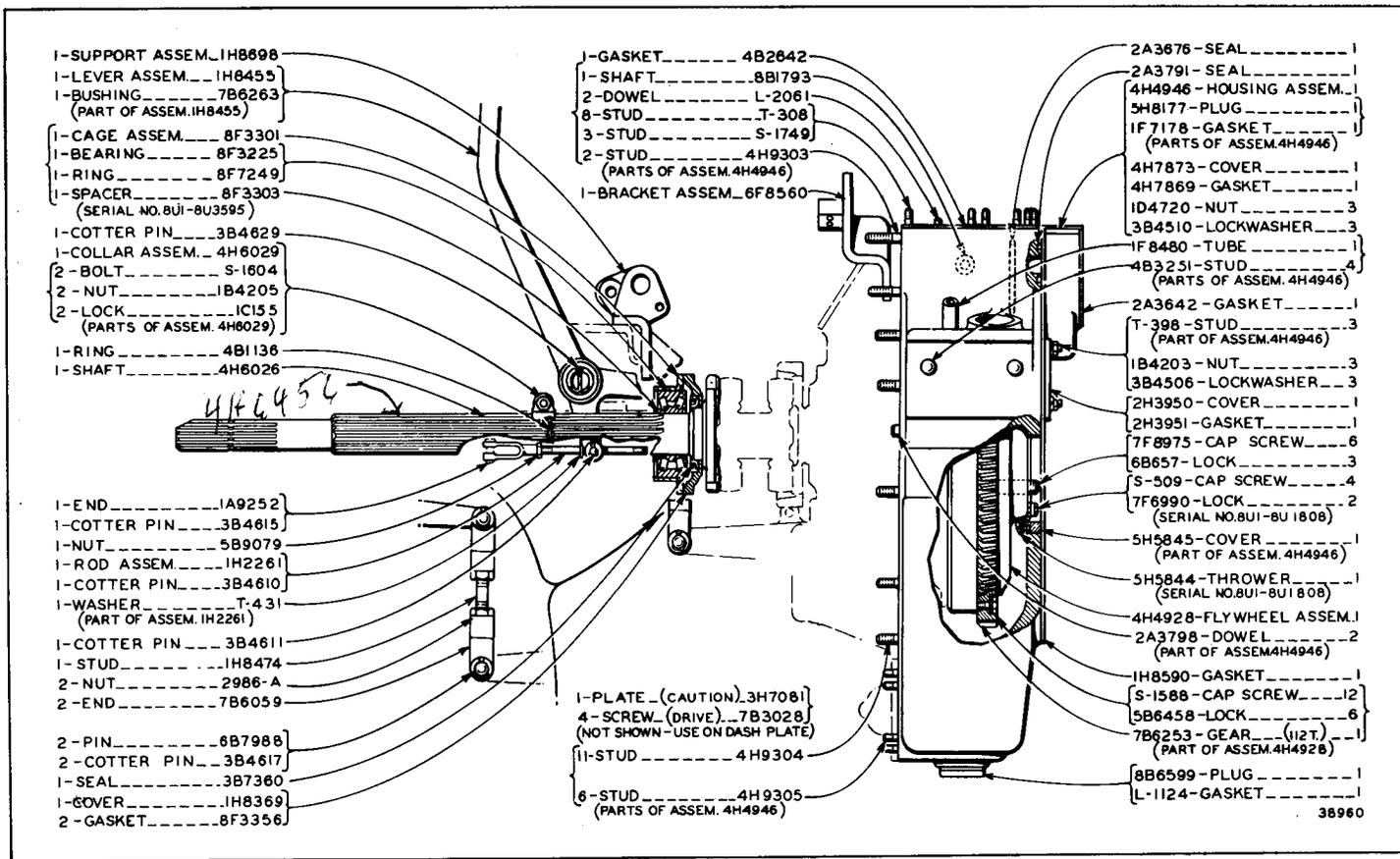
IH8499 UNIVERSAL JOINT
 Part of IH8500 Flywheel Clutch Group shown on Page 82C

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3H7175 OIL CLUTCH MOUNTING GROUP—First Type
 Part of 3H7176 Oil Clutch Arrangement listed on Page 83

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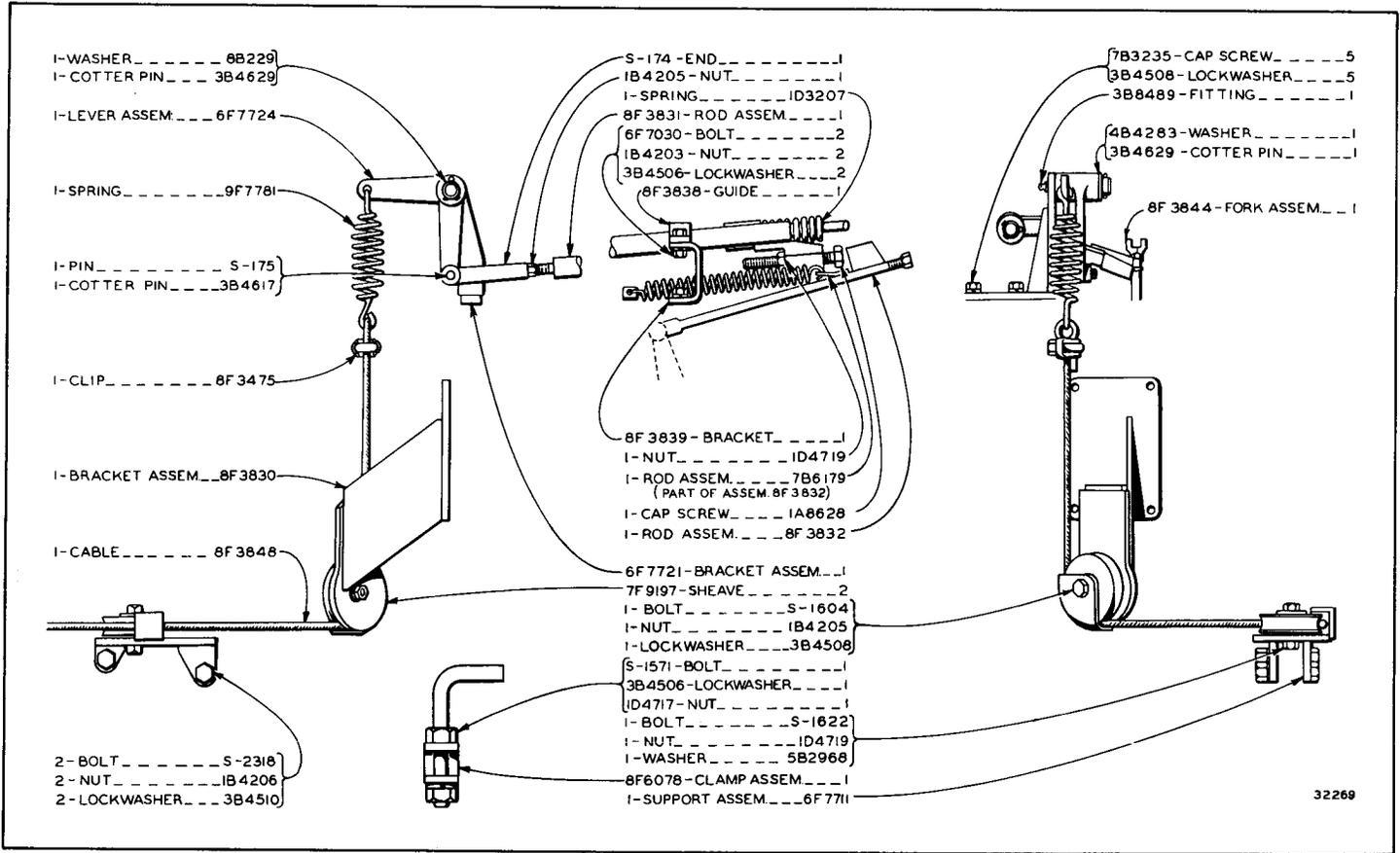


3H7175 OIL CLUTCH MOUNTING GROUP—Second Type
 Part of 3H7176 Oil Clutch Arrangement listed on Page 83

CLUTCH, TRANSMISSION AND CHASSIS

826

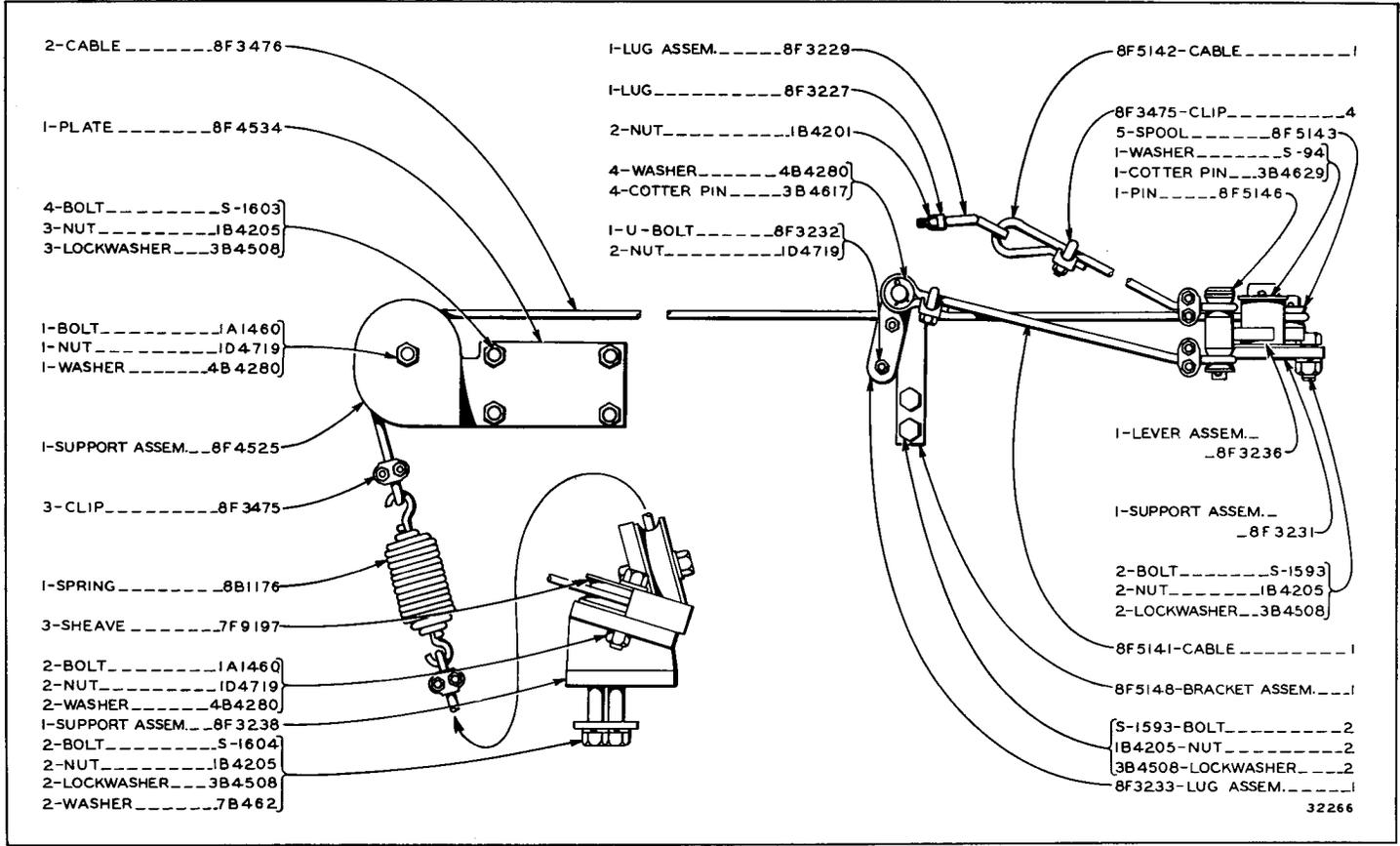
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



6F6076 FLYWHEEL CLUTCH KICK-OUT GROUP
 For use with Trailing Agricultural Implements
 Serial No. 8U1 to 8U2829 inclusive

82H

"CATERPILLAR" D6 TRACTOR

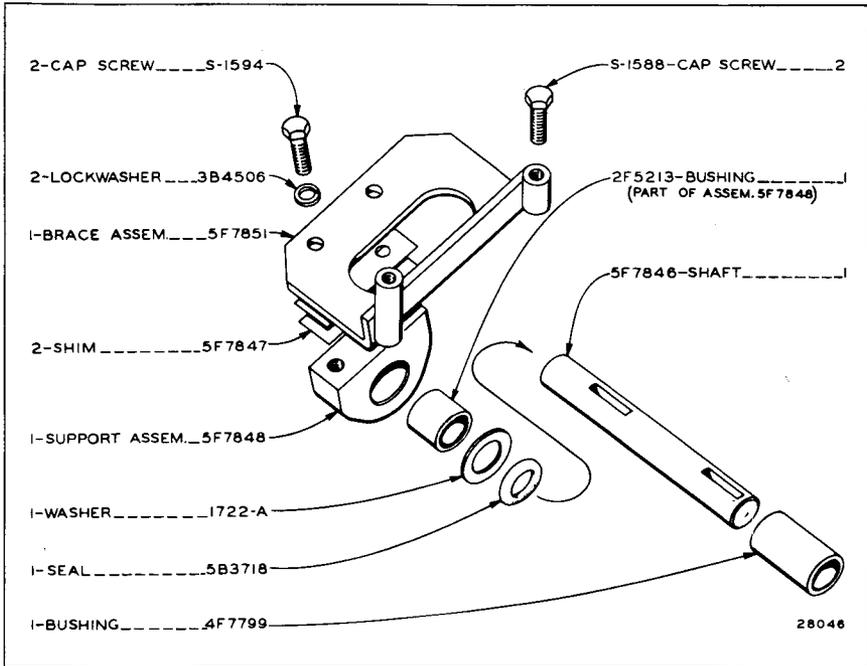


32266

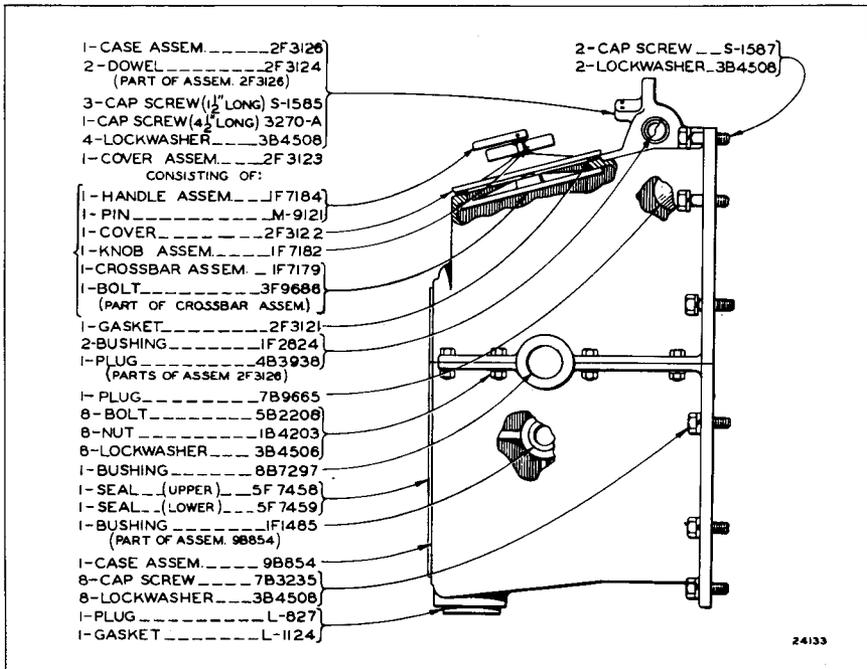
8F3829 FLYWHEEL CLUTCH KICK-OUT GROUP
 For use with Trailing Agricultural Implements
 Effective with Serial No. 8U2830

Consists of:		Page
I	IH8500 Flywheel Clutch Group.....	82B
I	3H7175 Oil Clutch Mounting Group.....	82F

3H7176 OIL CLUTCH ARRANGEMENT—Field Changeover
Serial No. 8U1 to 8U6443 inclusive

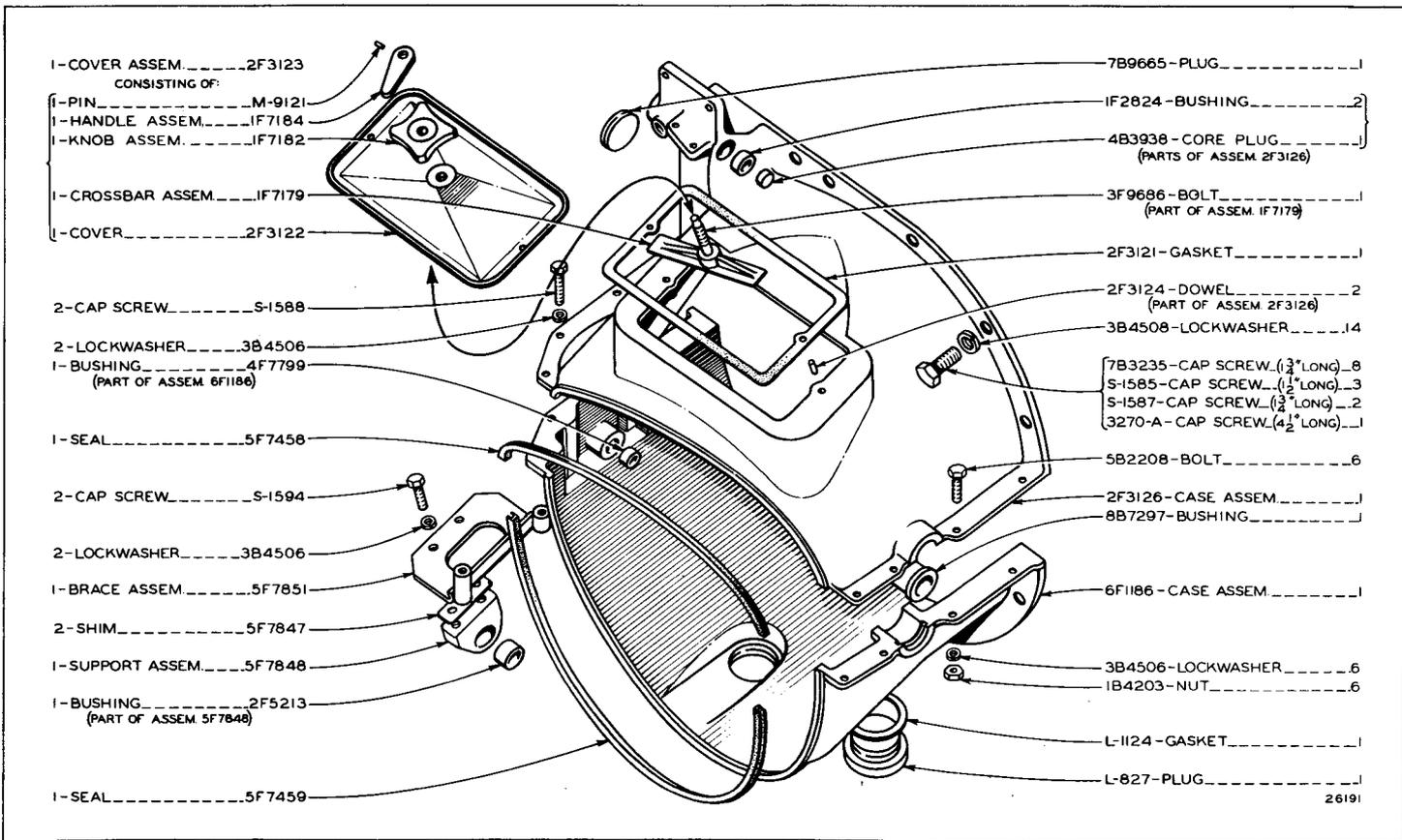


6F1493 FLYWHEEL CLUTCH SHAFT OUTBOARD BEARING AND BUSHING GROUP—Field Changeover
Serial No. 8U1 to 8U1128 inclusive

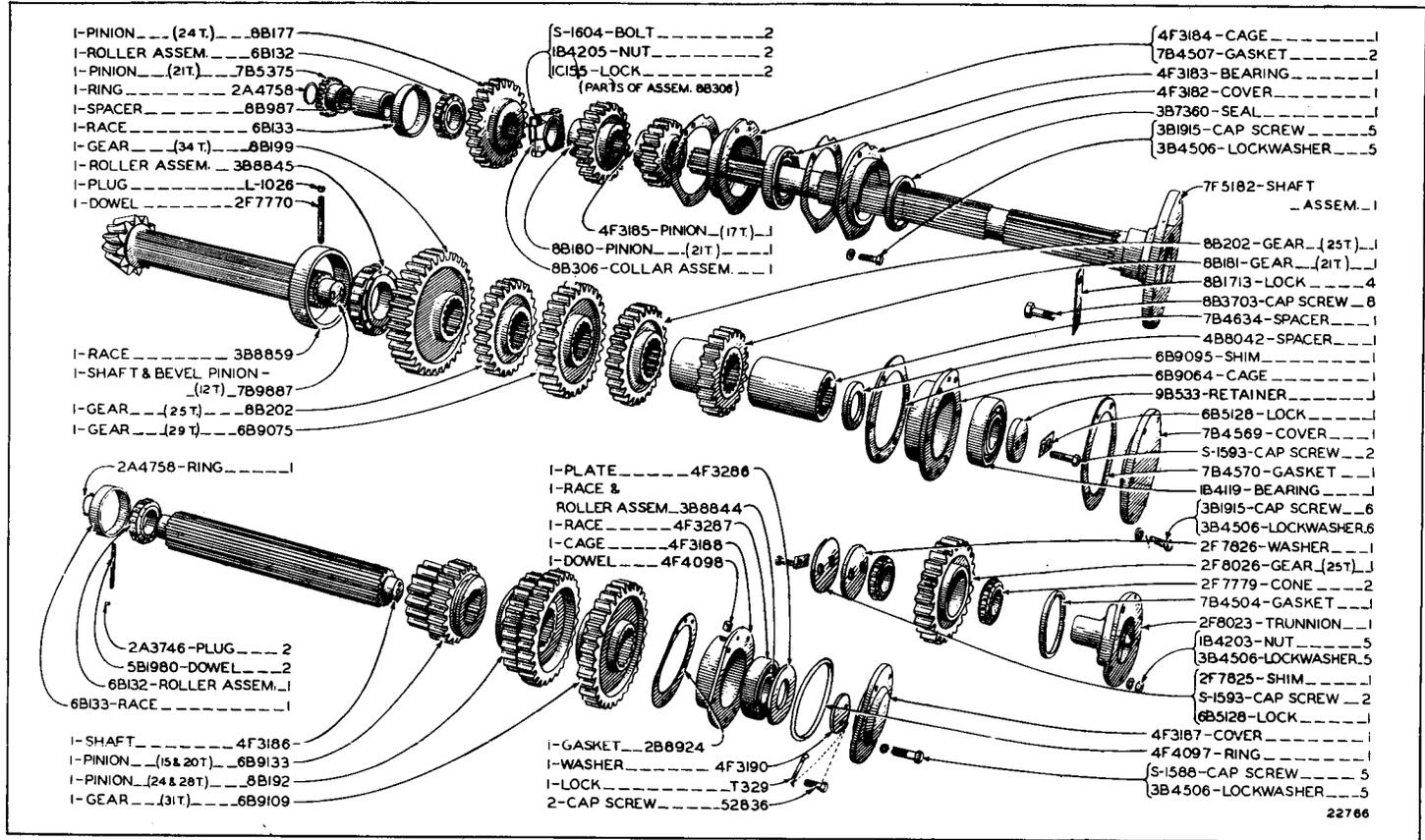


FLYWHEEL CLUTCH ENCLOSURE
Serial No. 8U1 to 8U1128 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FLYWHEEL CLUTCH ENCLOSURE
 Serial No. 8U1129 to 8U6443 inclusive

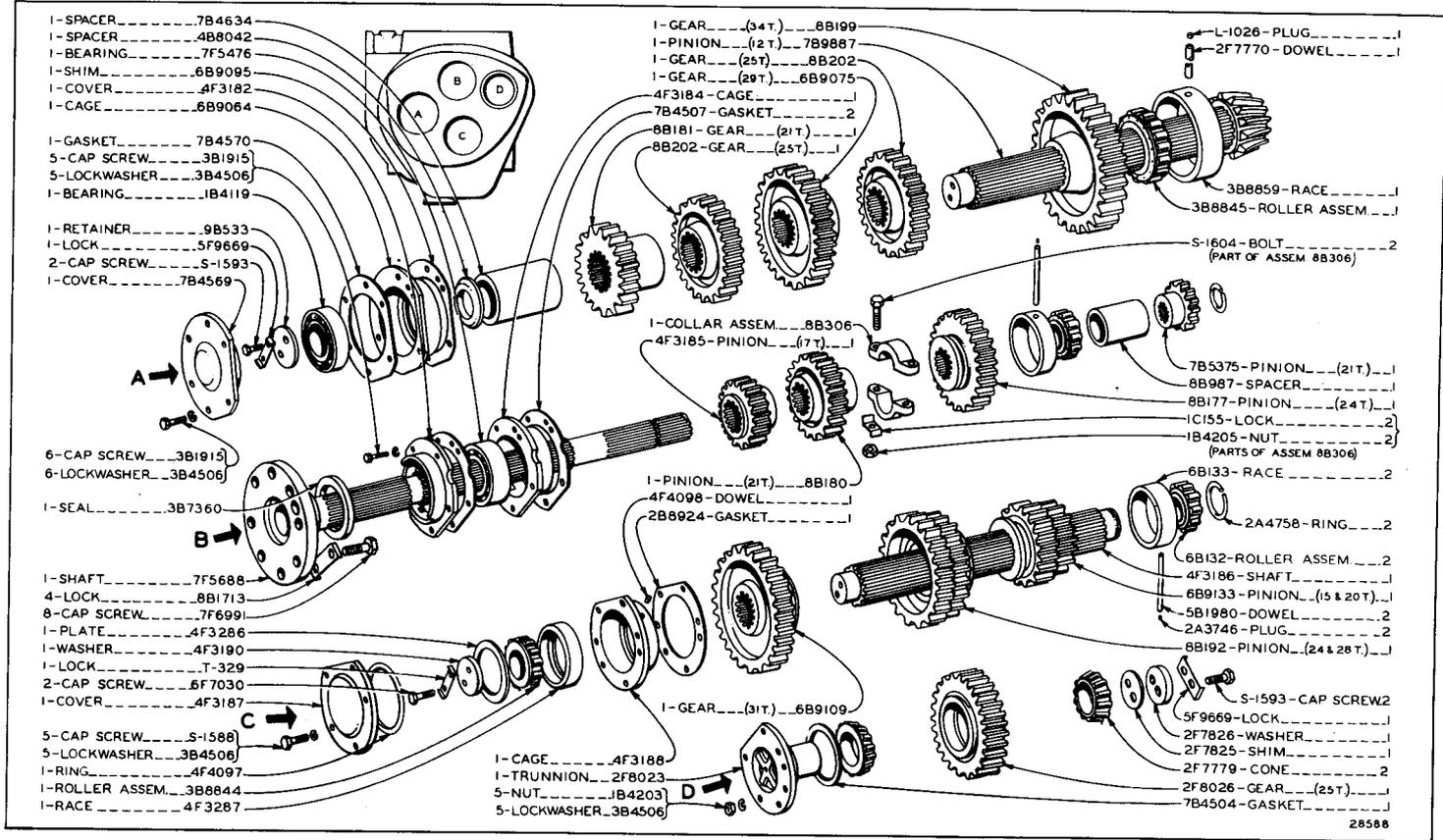


22786

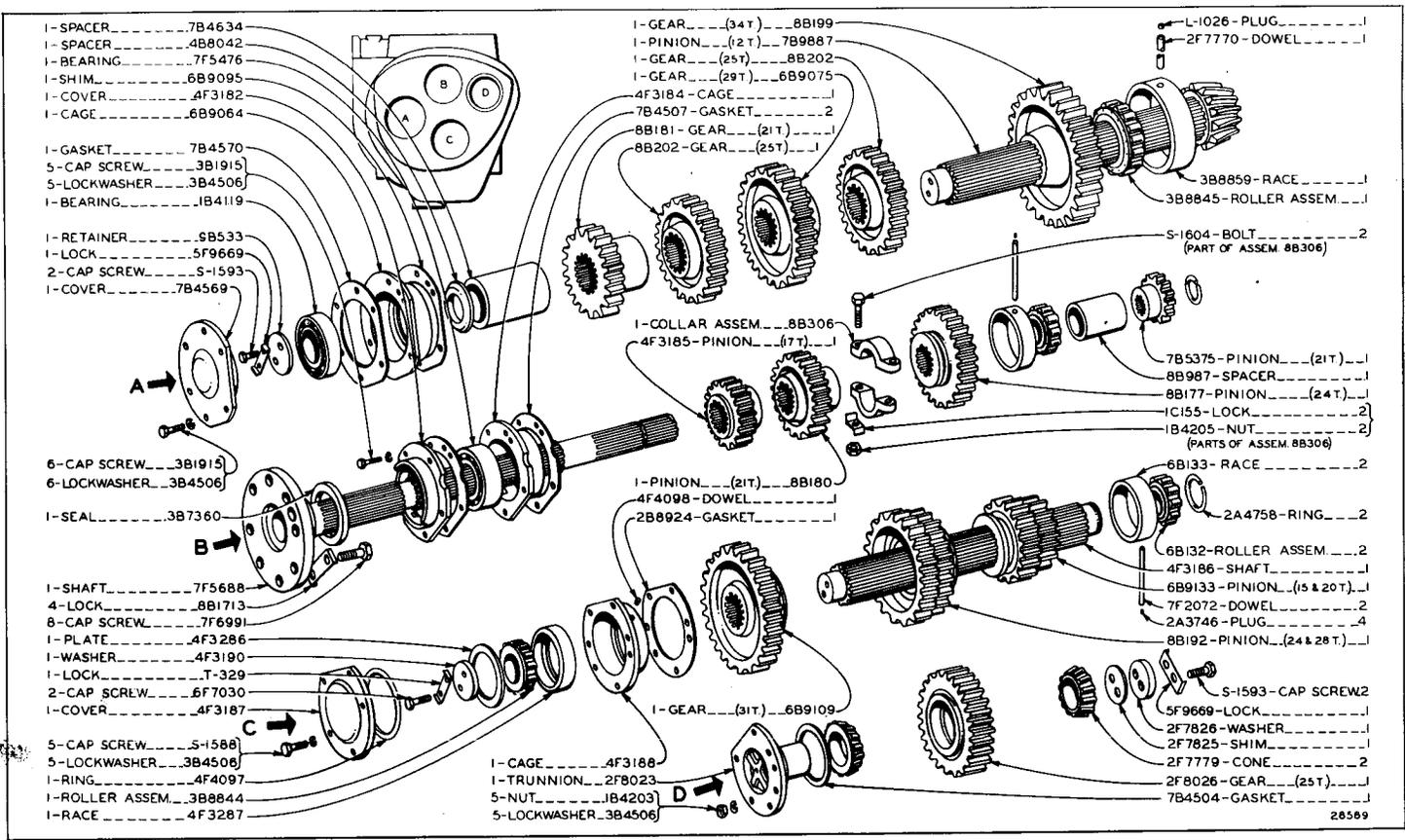
7B8428 TRANSMISSION GROUP

Serial No. 8U1 to 8U1880 inclusive

This group provides speeds of: (Forward) First—1.4, Second—2.3, Third—3.2, Fourth—4.4 and Fifth—5.8, (Reverse) First—1.8, Second—2.8, Third—3.9 and Fourth—5.4 M.P.H.



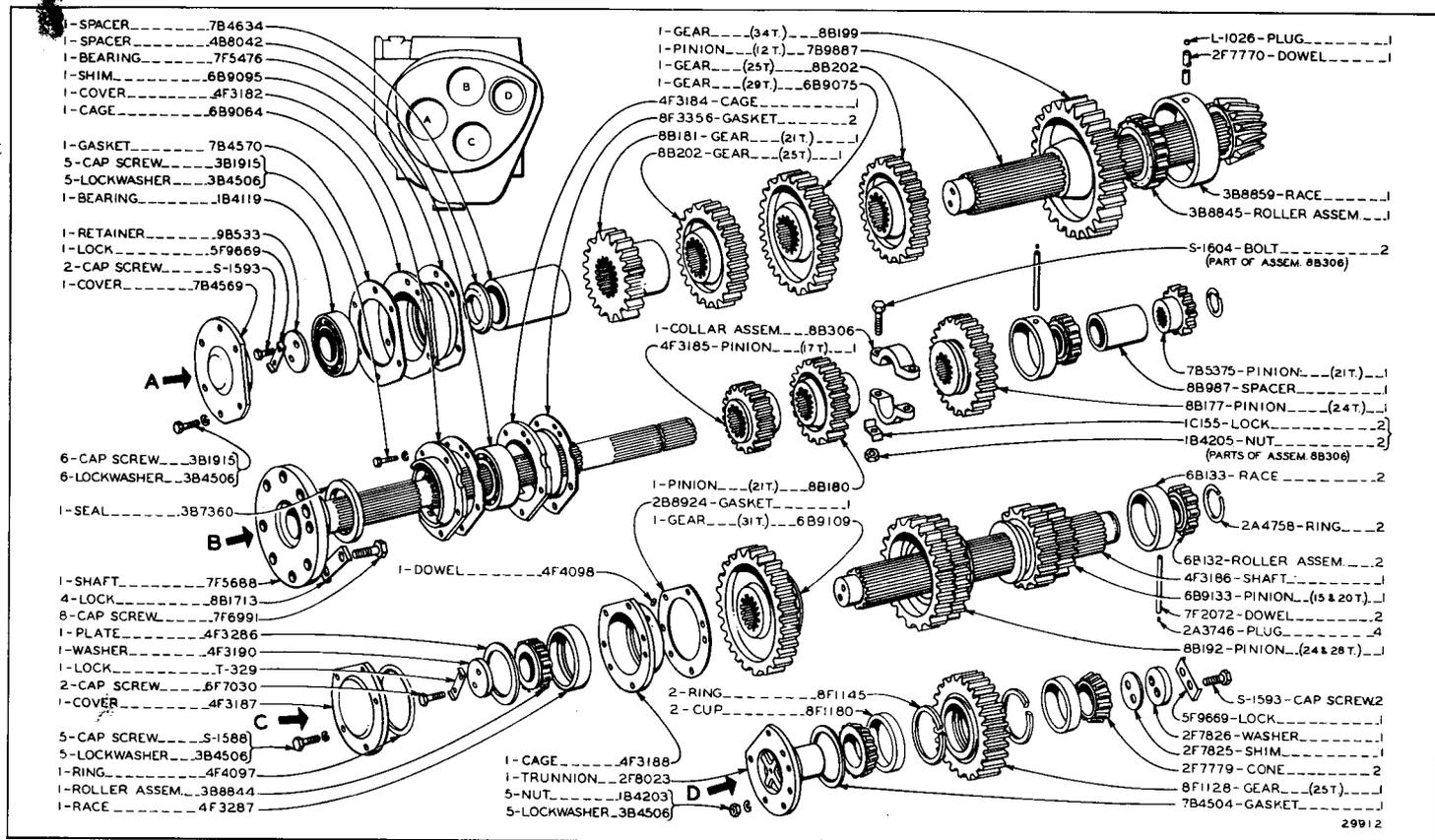
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

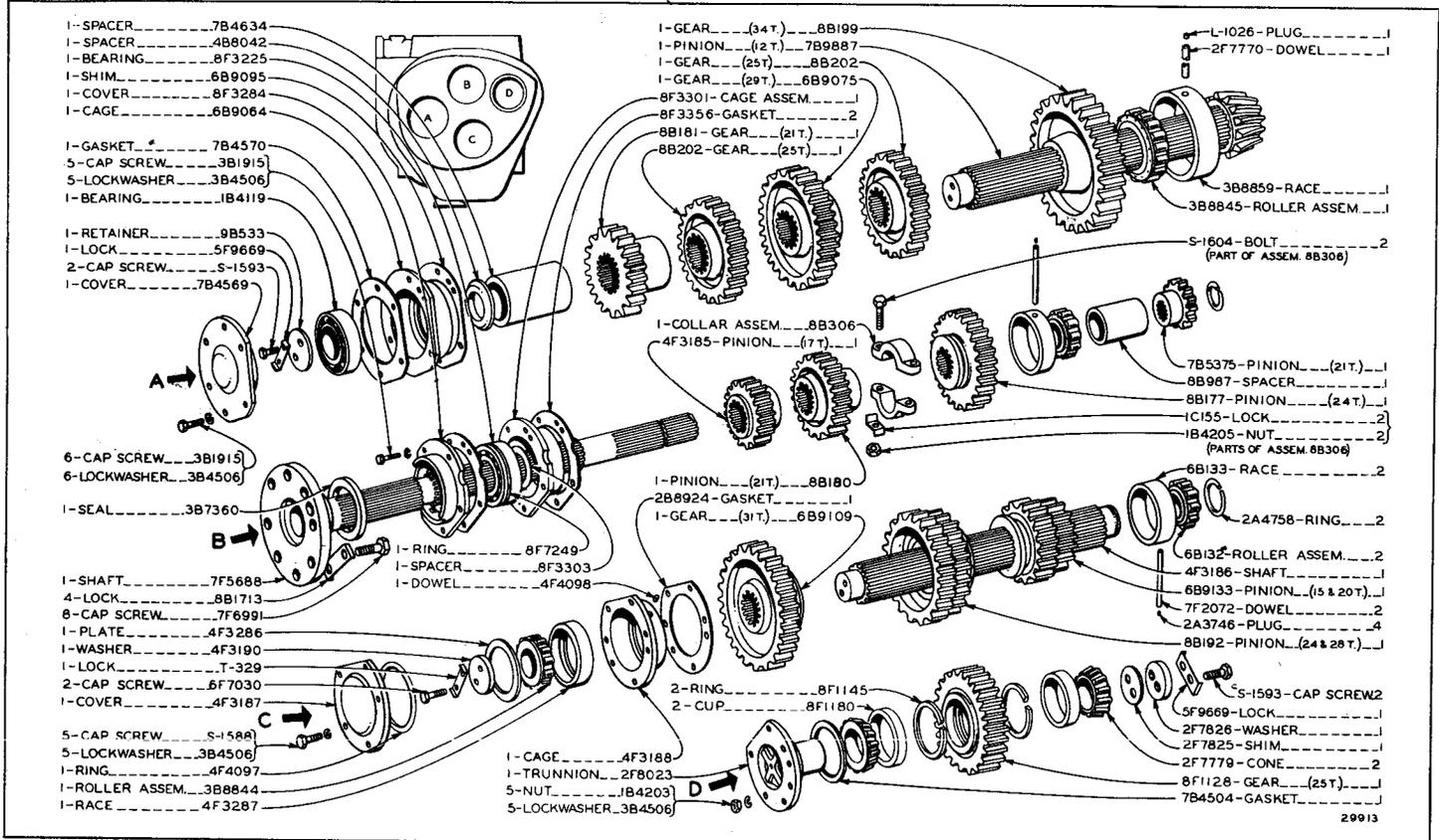


7B8428 TRANSMISSION GROUP

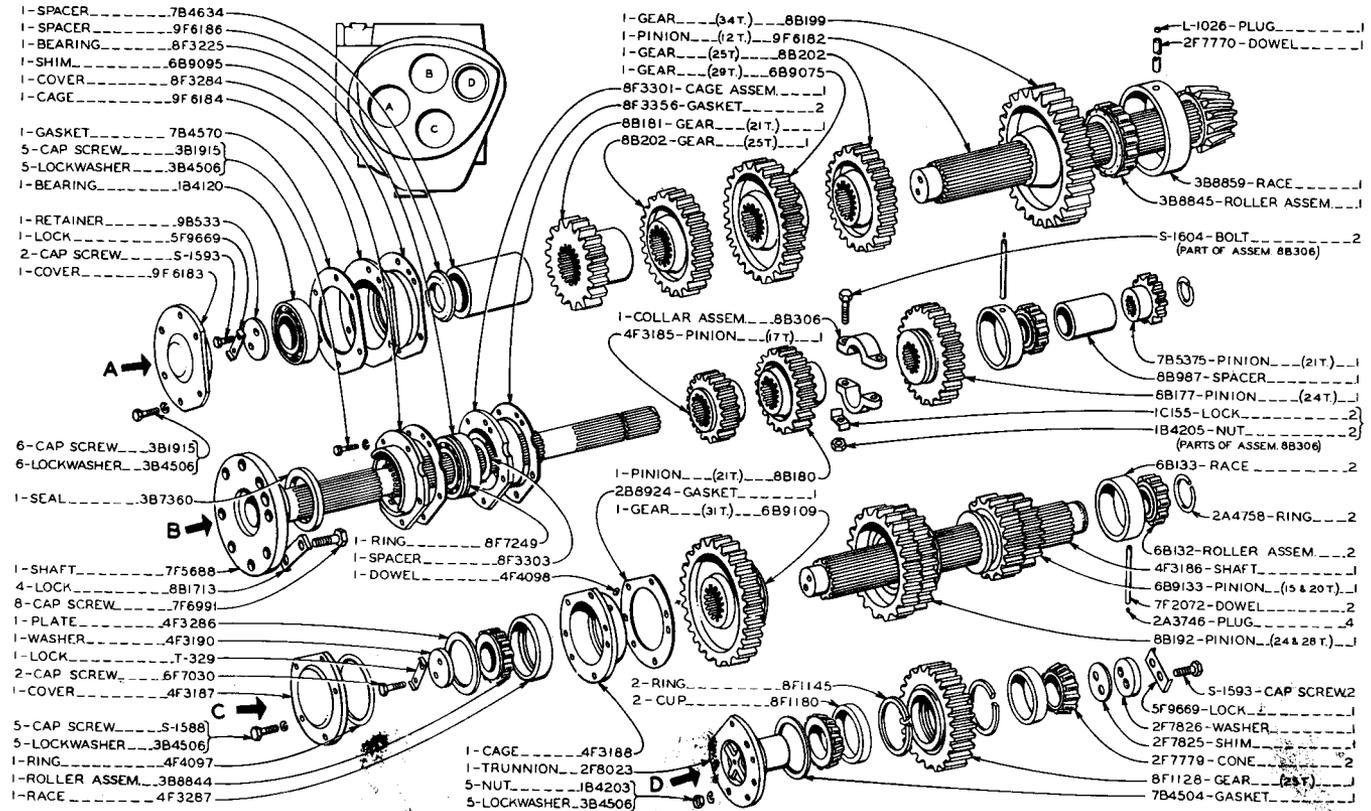
Serial No. 8U2421 to 8U3563 inclusive

This group provides speeds of: (Forward) First—1.4, Second—2.3, Third—3.2, Fourth—4.4 and Fifth—5.8, (Reverse) First—1.8, Second—2.8, Third—3.9 and Fourth—5.4 M.P.H.





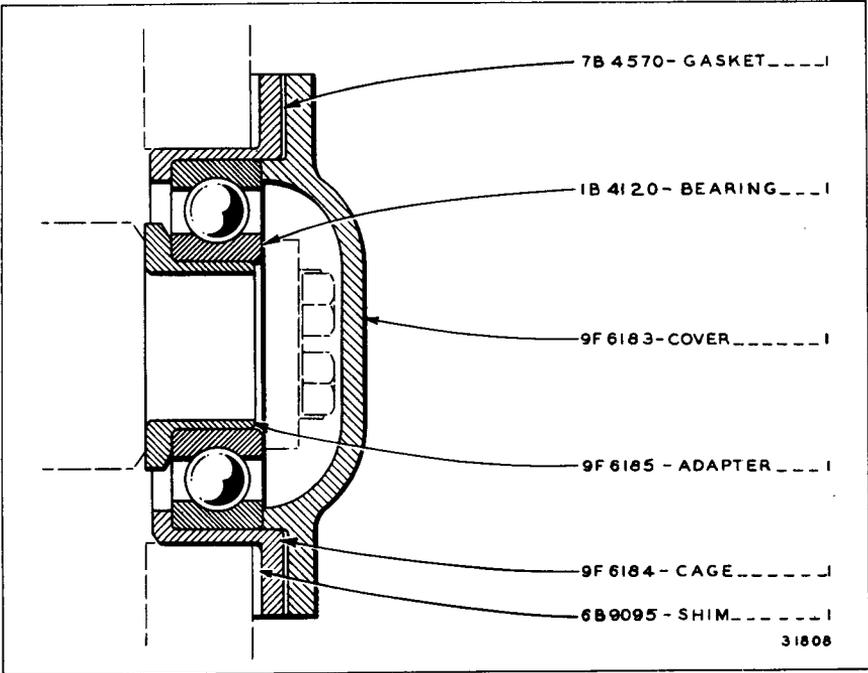
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



788428 TRANSMISSION GROUP

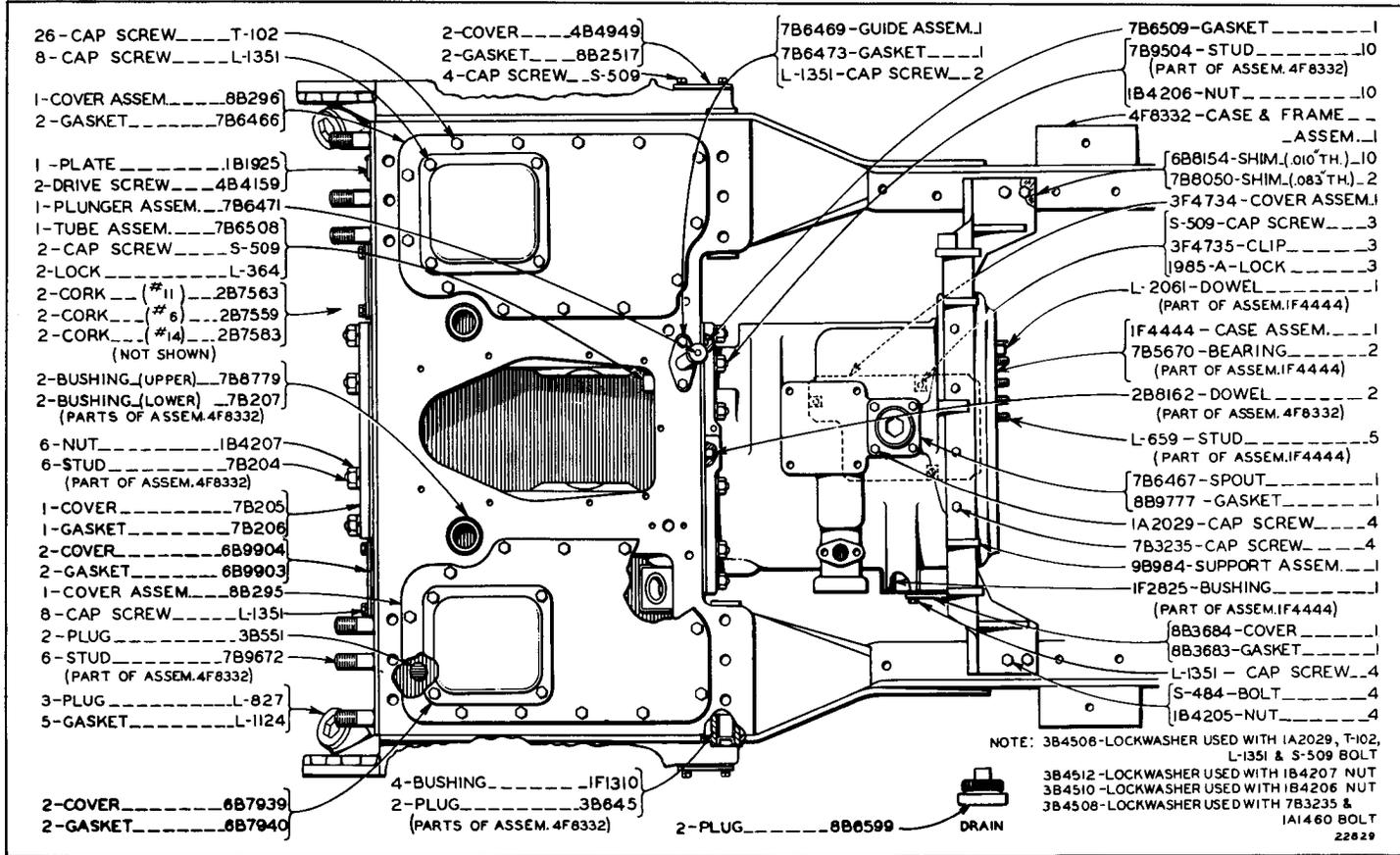
Serial No. 8U4935 to 8U6443 inclusive, this group provides speeds of: (Forward) First—1.4, Second—2.3, Third—3.2, Fourth—4.4 and Fifth—5.8, (Reverse) First—1.8, Second—2.8, Third—3.9 and Fourth—5.4 M.P.H.

31803

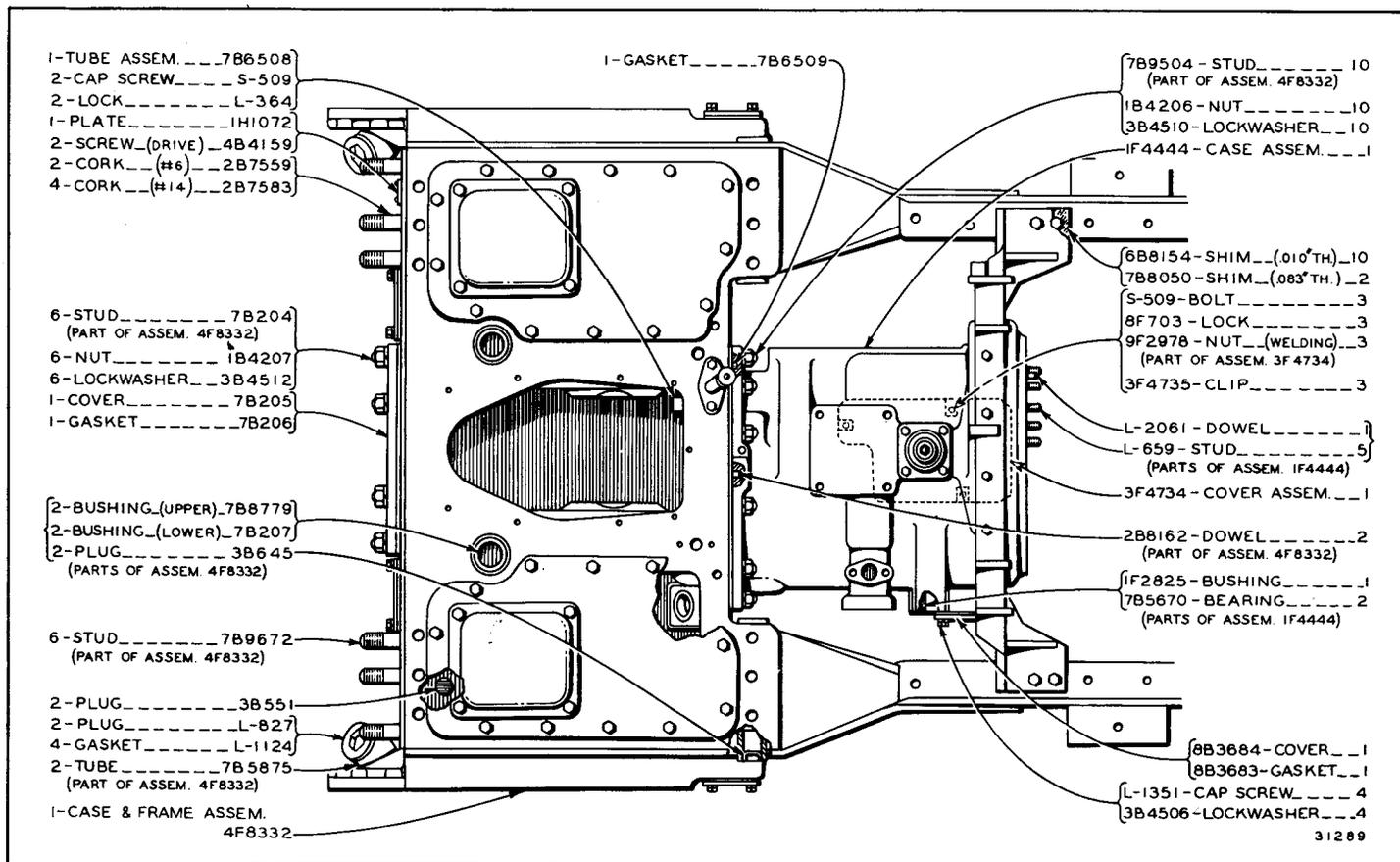


9F7430 PINION BEARING GROUP—Field Changeover
Serial No. 8U1 to 8U4934 inclusive

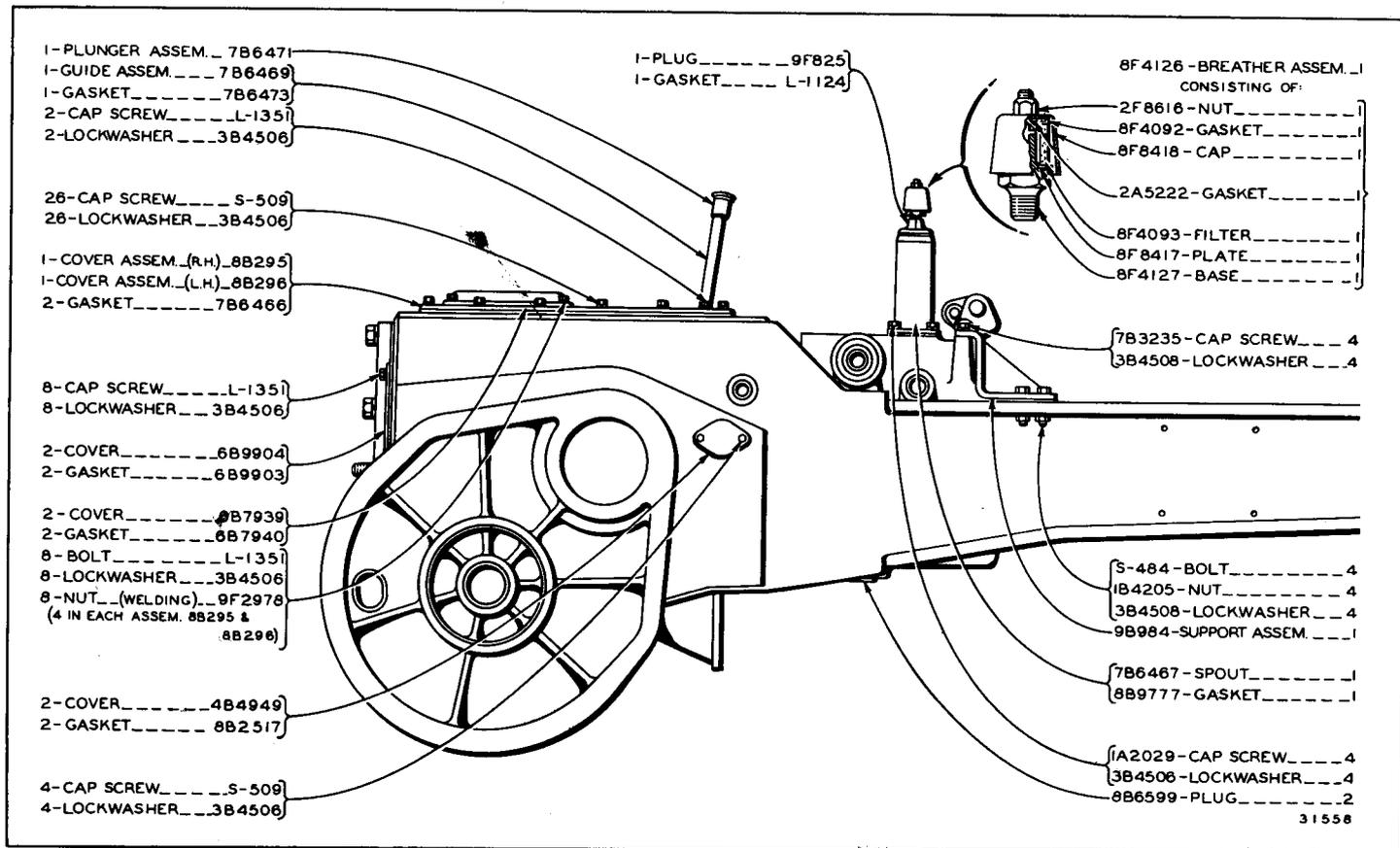
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



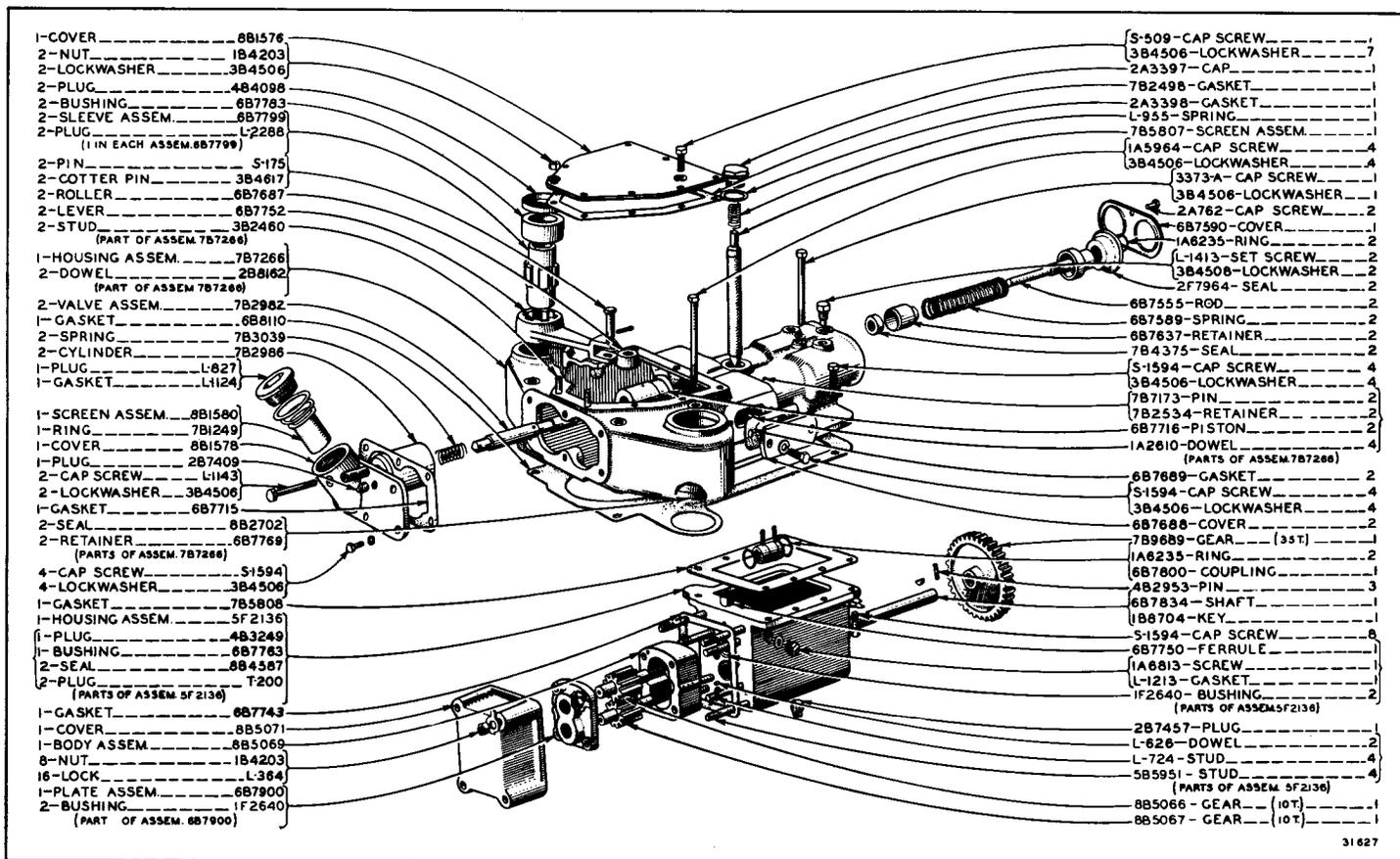
TRANSMISSION CASE AND COVERS
 Serial No. 8U1 to 8U4591 inclusive



TRANSMISSION CASE AND COVERS—Part One
 Effective with Serial No. 8U4592

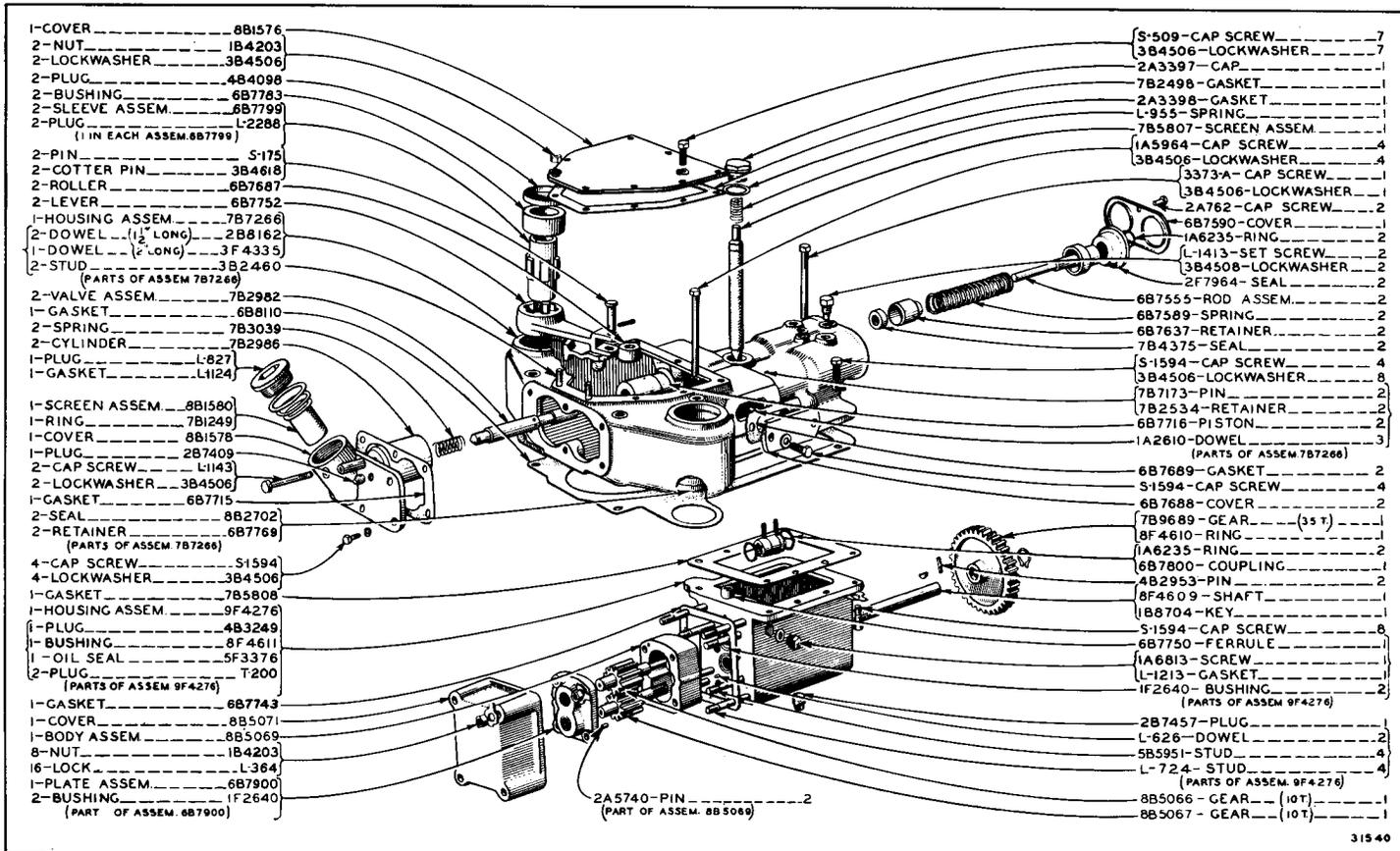


TRANSMISSION CASE AND COVERS—Part Two
 Effective with Serial No. 8U4592



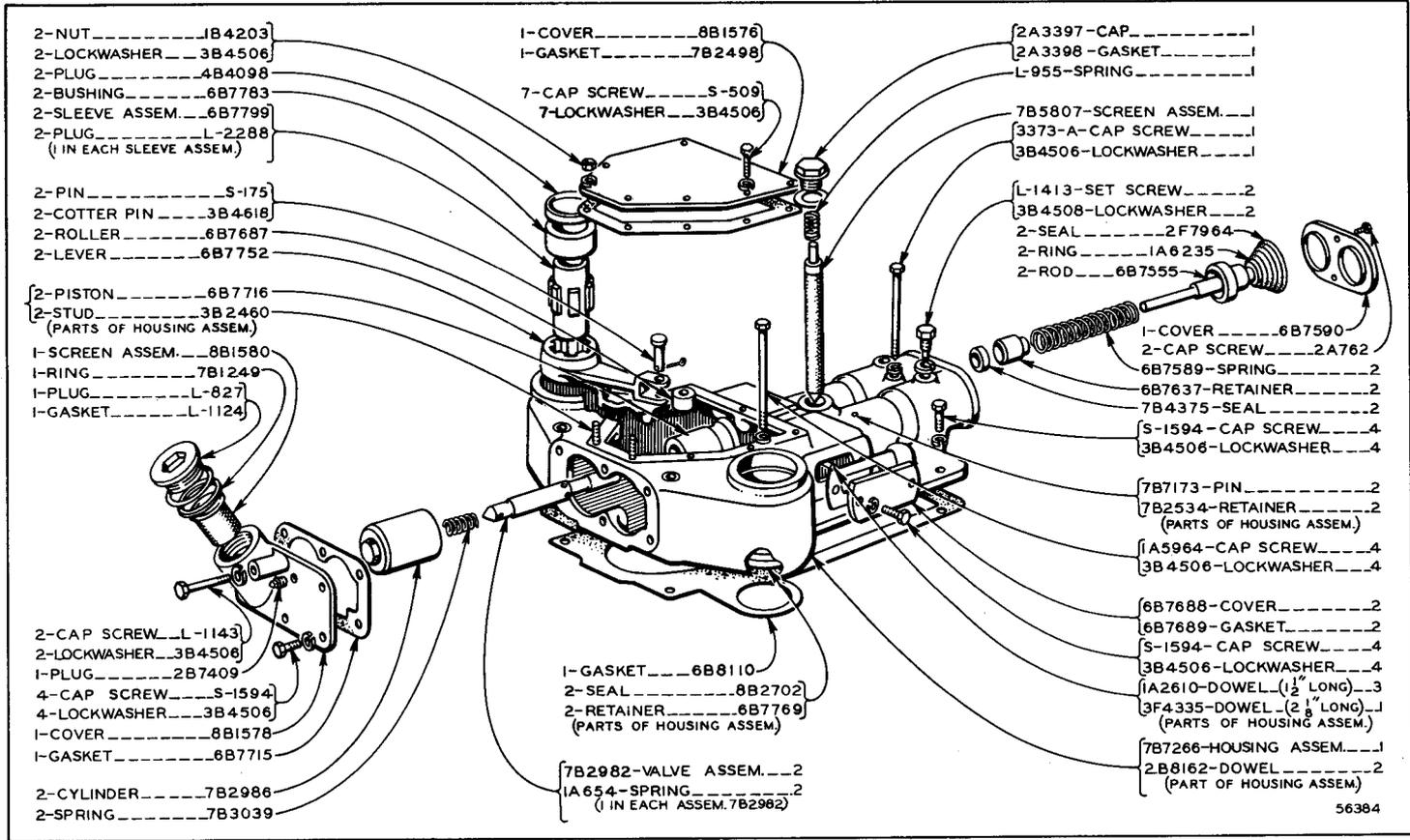
STEERING CLUTCH HYDRAULIC CONTROL MECHANISM
 Serial No. 8U1 to 8U4618 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

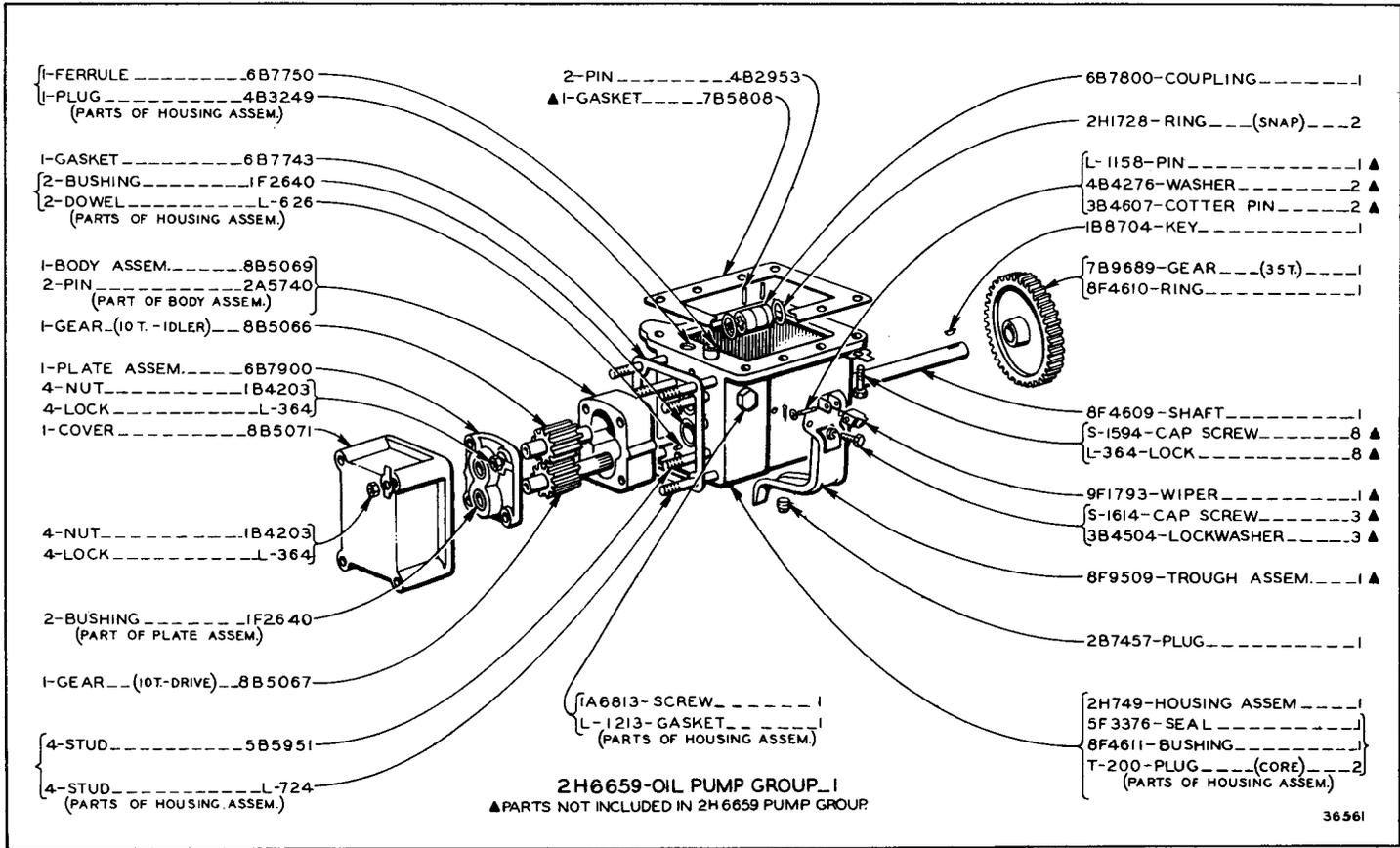


STEERING CLUTCH HYDRAULIC CONTROL MECHANISM
 Serial No. 8U4619 to 8U5487 inclusive

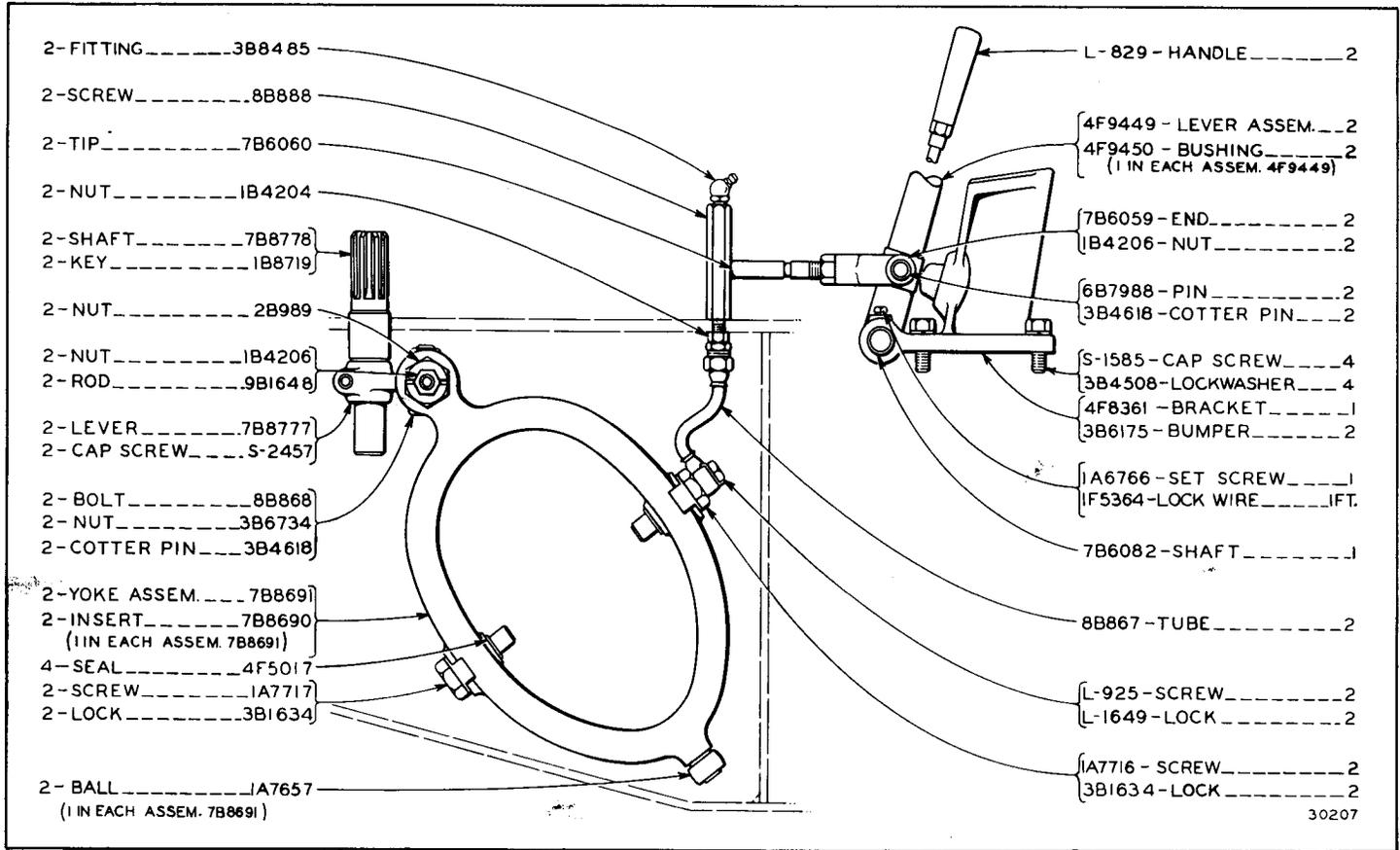
CLUTCH, TRANSMISSION AND CHASSIS 92A



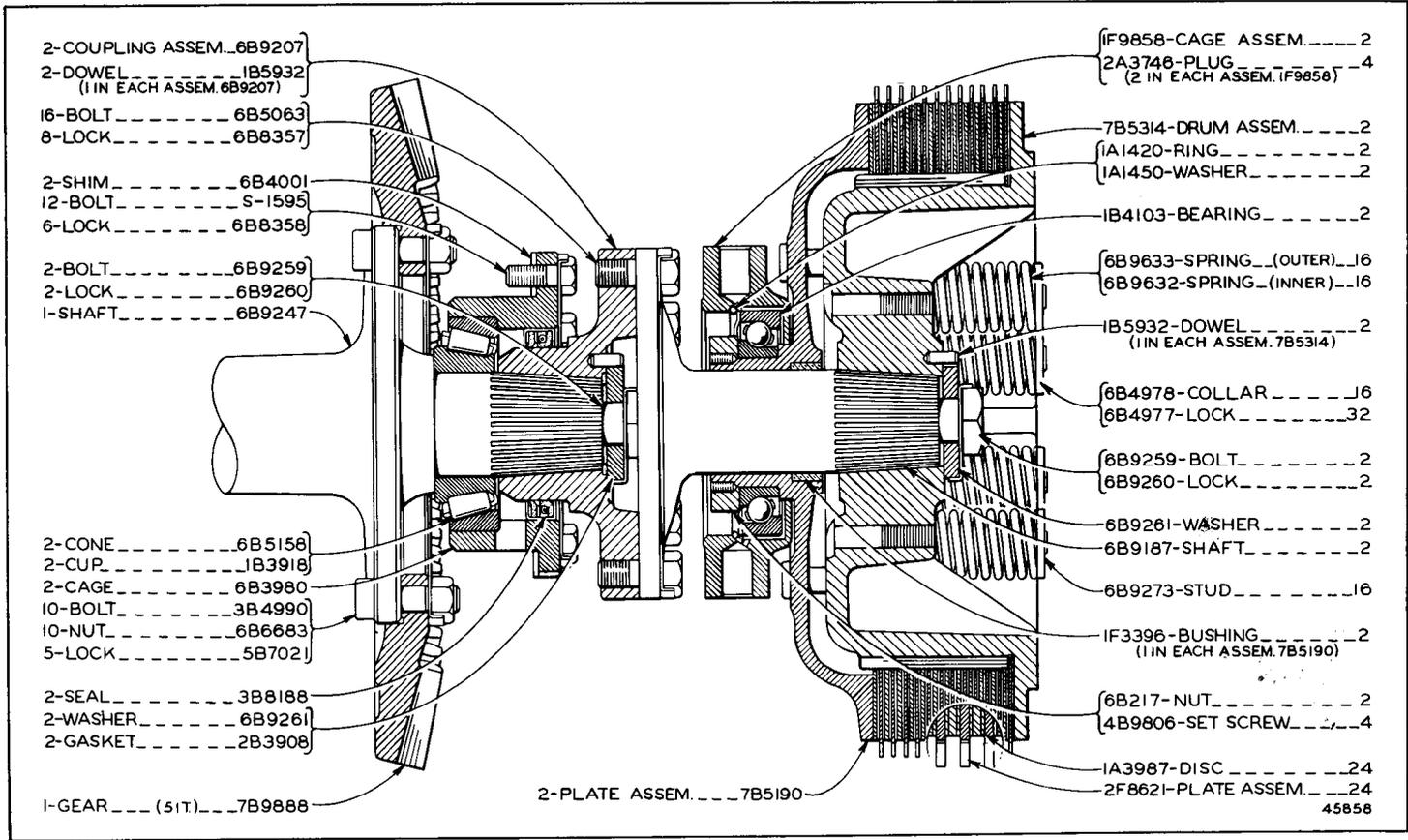
STEERING CLUTCH HYDRAULIC CONTROL MECHANISM—Part One
 Effective with Serial No. 8U5488



STEERING CLUTCH HYDRAULIC CONTROL MECHANISM—Part Two
 Effective with Serial No. 8U5488

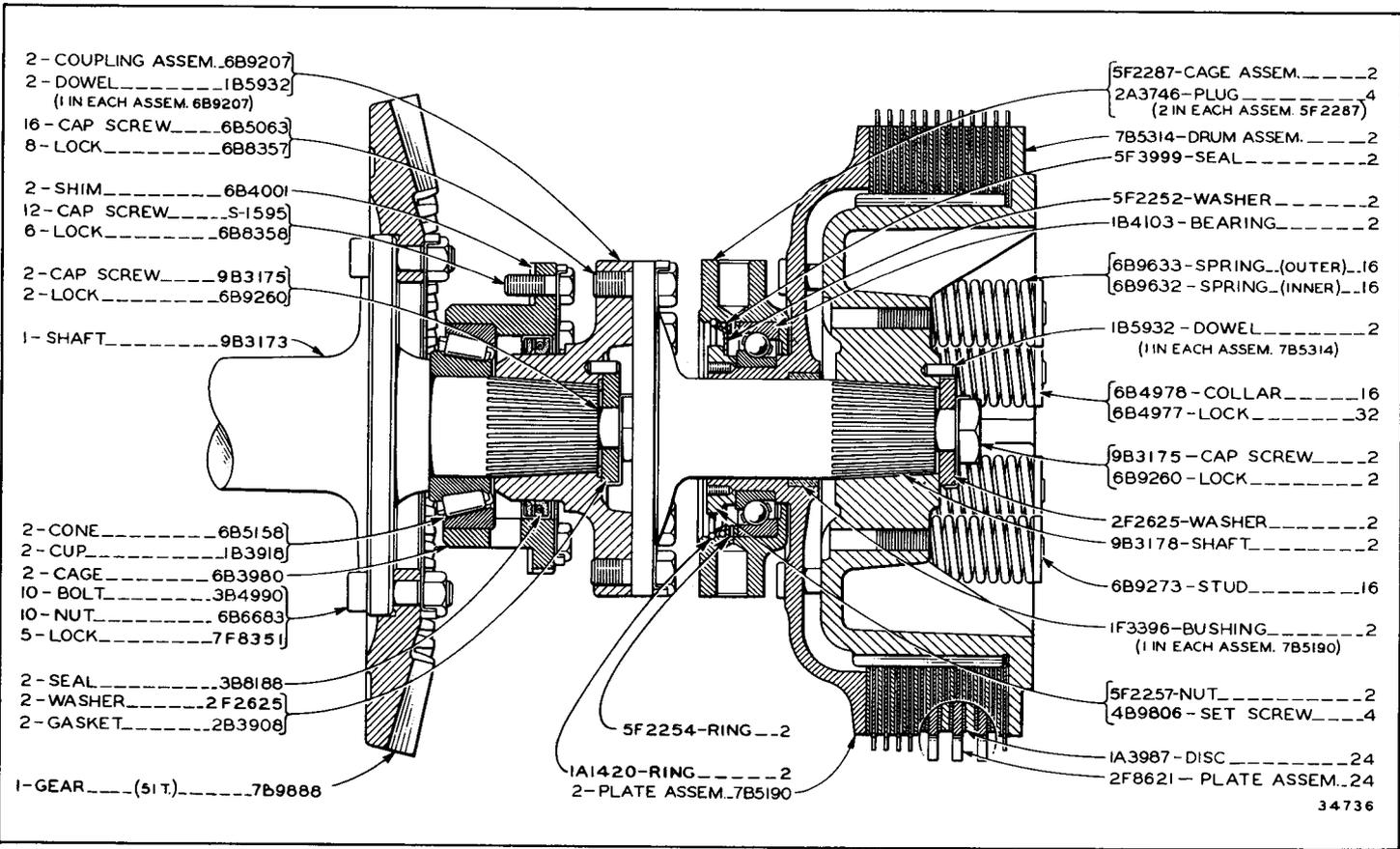


STEERING CLUTCH CONTROL



STEERING CLUTCH
 Serial No. 8U1 to 8U125 inclusive

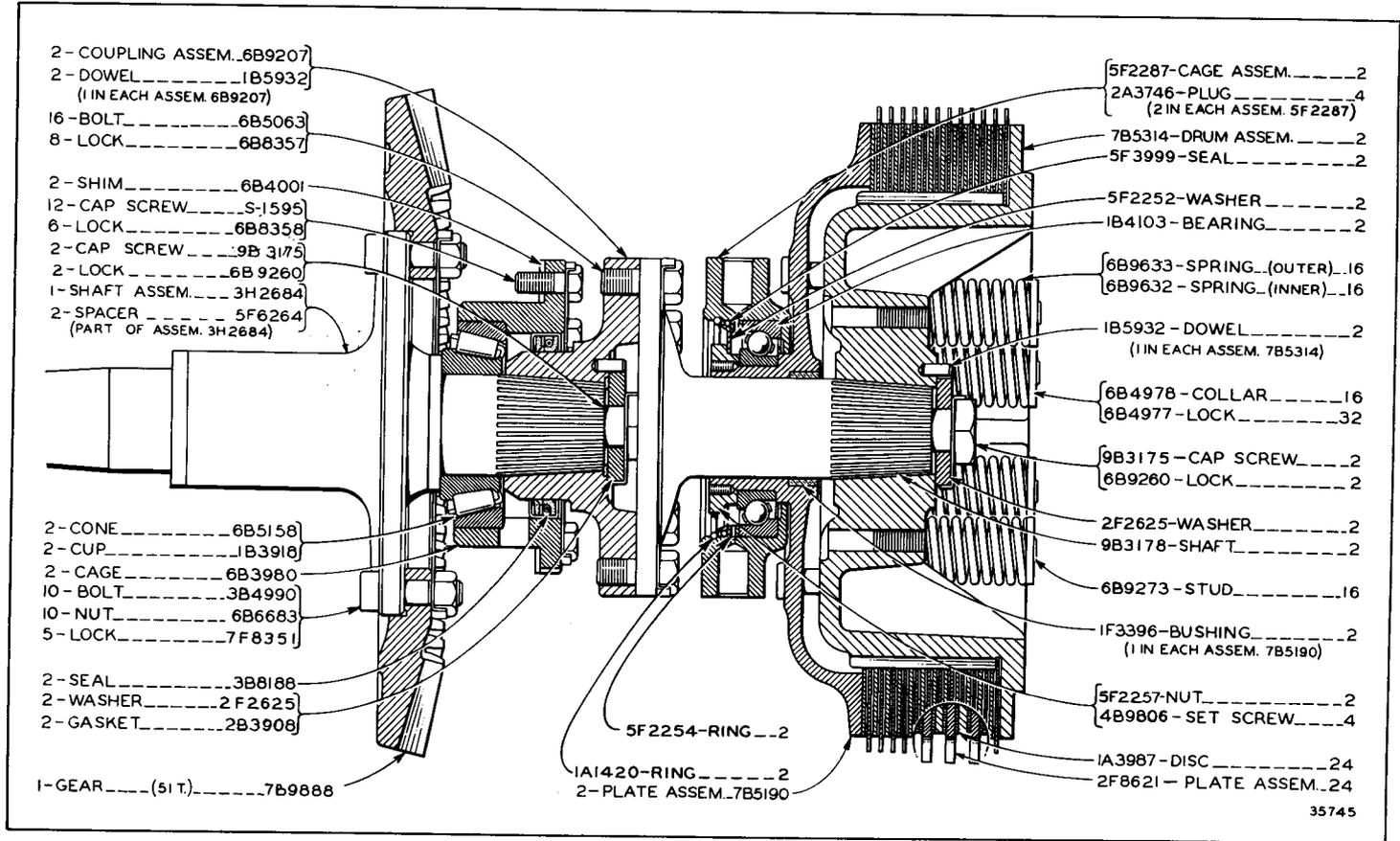
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



STEERING CLUTCH
 Serial No. 8U126 to 8U6420 inclusive

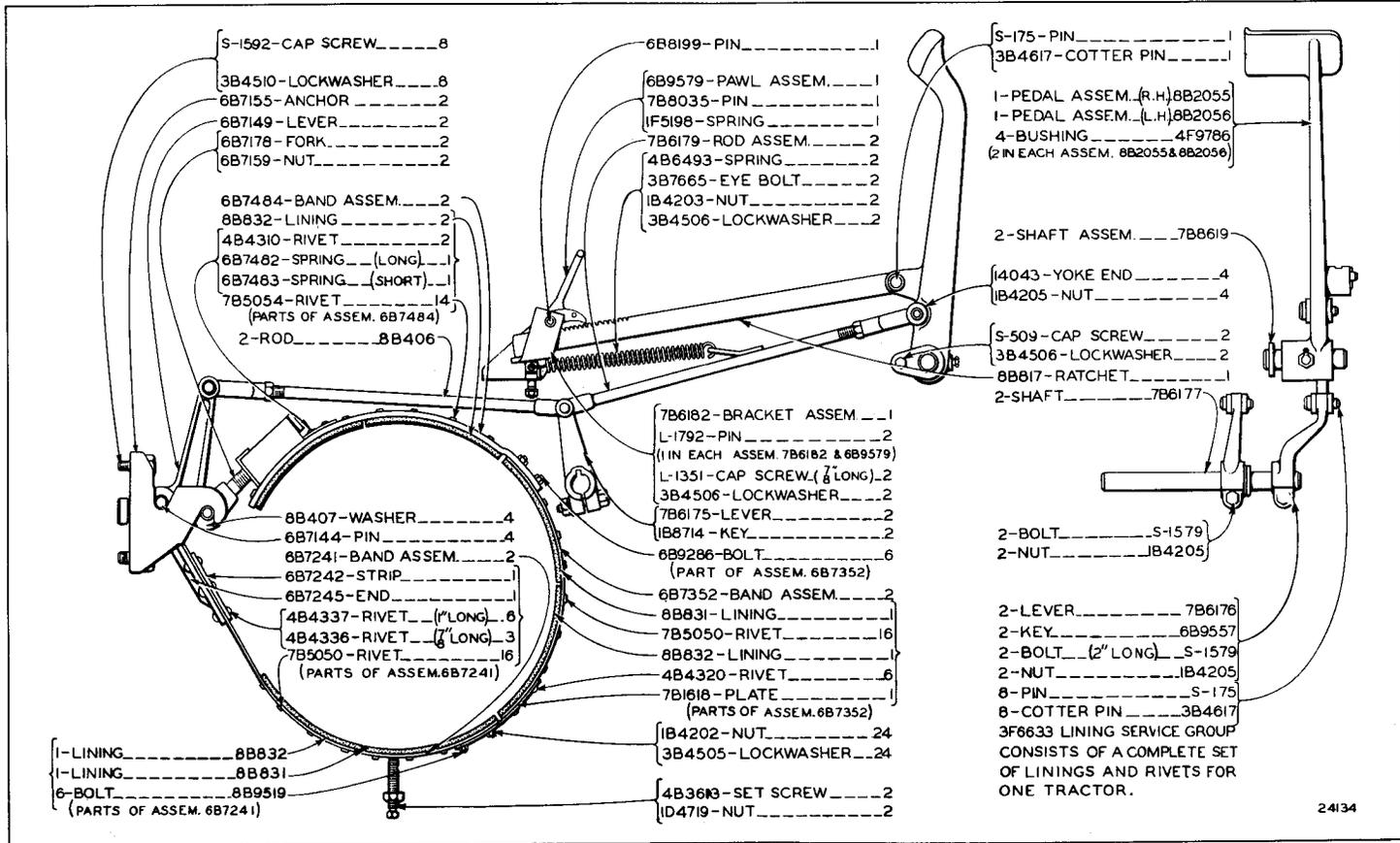
34736

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



STEERING CLUTCH
 Effective with Serial No. 8U6421

35745

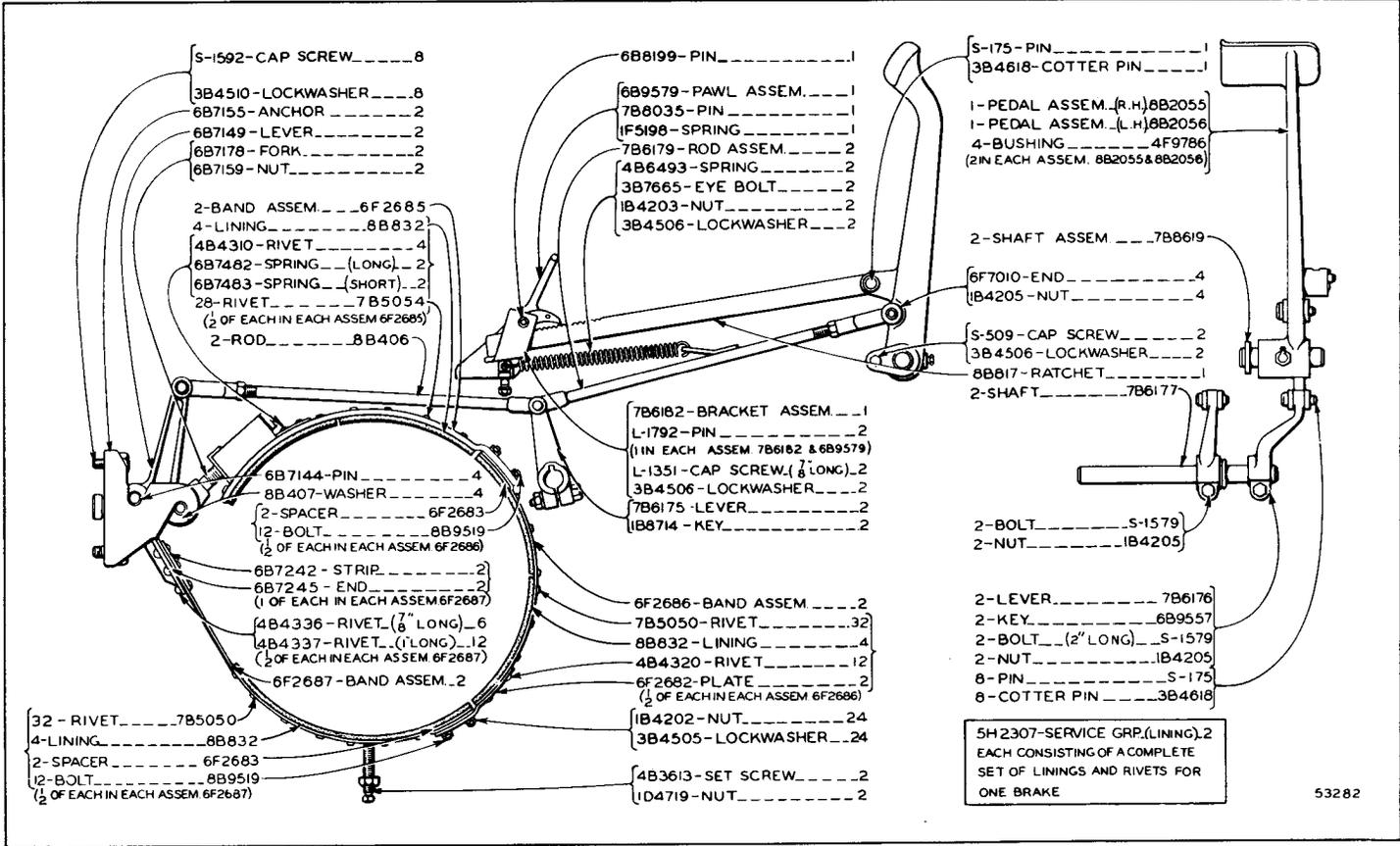


24134

BRAKES

Serial No. 8U1 to 8U2233 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



- 5-1592-CAP SCREW.....8
- 3B4510-LOCKWASHER.....8
- 6B7155-ANCHOR.....2
- 6B7149-LEVER.....2
- 6B7178-FORK.....2
- 6B7159-NUT.....2

- 2-BAND ASSEM.....6F2685
- 4-LINING.....8B832
- 4B4310-RIVET.....4
- 6B7482-SPRING (LONG).....2
- 6B7483-SPRING (SHORT).....2
- 28-RIVET.....7B5054
- (2 OF EACH IN EACH ASSEM 6F2685)
- 2-ROD.....8B406

- 6B7144-PIN.....4
- 8B407-WASHER.....4
- 2-SPACER.....6F2683
- 12-BOLT.....8B9519
- (2 OF EACH IN EACH ASSEM 6F2686)

- 6B7242-STRIP.....2
- 6B7245-END.....2
- (1 OF EACH IN EACH ASSEM 6F2687)
- 4B4336-RIVET (7/8" LONG).....6
- 4B4337-RIVET (1" LONG).....12
- (2 OF EACH IN EACH ASSEM 6F2687)

- 6F2687-BAND ASSEM.....2

- 32-RIVET.....7B5050
- 4-LINING.....8B832
- 2-SPACER.....6F2683
- 12-BOLT.....8B9519
- (2 OF EACH IN EACH ASSEM 6F2687)

- 6B8199-PIN.....1
- 6B9579-PAWL ASSEM.....1
- 7B6035-PIN.....1
- 1F5198-SPRING.....1
- 7B6179-ROD ASSEM.....2
- 4B6493-SPRING.....2
- 3B7665-EYE BOLT.....2
- 1B4203-NUT.....2
- 3B4506-LOCKWASHER.....2

- 7B6182-BRACKET ASSEM.....1
- L-1792-PIN.....2
- (1 IN EACH ASSEM 7B6182 & 6B9579)
- L-1351-CAP SCREW (7/8" LONG).....2
- 3B4506-LOCKWASHER.....2
- 7B6175-LEVER.....2
- 1B8714-KEY.....2

- 6F2686-BAND ASSEM.....2
- 7B5050-RIVET.....32
- 8B832-LINING.....4
- 4B4320-RIVET.....12
- 6F2682-PLATE.....2
- (2 OF EACH IN EACH ASSEM 6F2686)
- 1B4202-NUT.....24
- 3B4505-LOCKWASHER.....24

- 4B3613-SET SCREW.....2
- 1D4719-NUT.....2

- S-175-PIN.....1
- 3B4618-COTTER PIN.....1
- 1-PEDAL ASSEM (R.H.) 8B2055
- 1-PEDAL ASSEM (L.H.) 8B2056
- 4-BUSHING.....4F9786
- (2 IN EACH ASSEM. 8B2055 & 8B2056)

- 2-SHAFT ASSEM.....7B8619
- 6F7010-END.....4
- 1B4205-NUT.....4
- S-509-CAP SCREW.....2
- 3B4506-LOCKWASHER.....2
- 8B817-RATCHET.....1
- 2-SHAFT.....7B6177

- 2-BOLT.....S-1579
- 2-NUT.....1B4205

- 2-LEVER.....7B6176
- 2-KEY.....6B9557
- 2-BOLT (2" LONG).....S-1579
- 2-NUT.....1B4205
- 8-PIN.....S-175
- 8-COTTER PIN.....3B4618

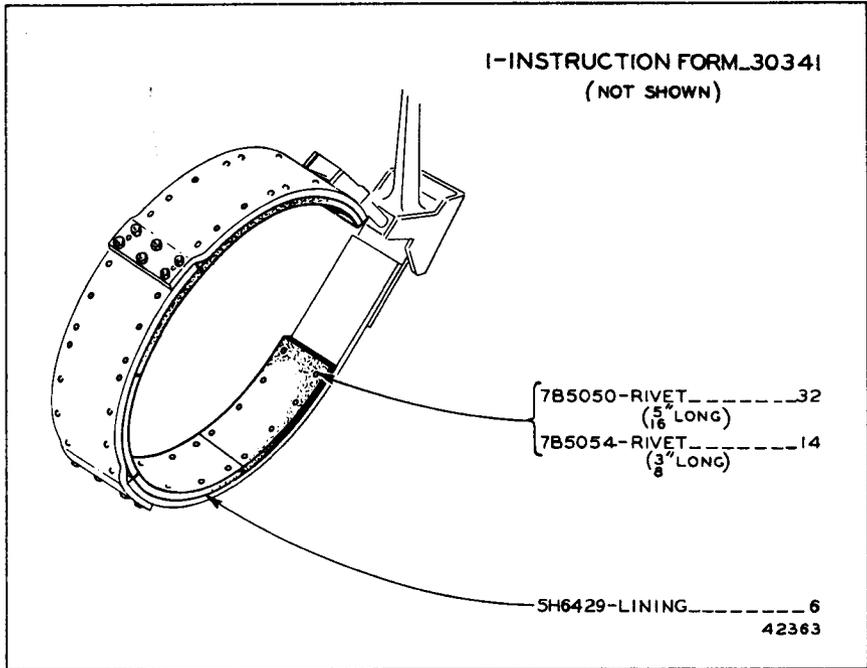
5H2307-SERVICE GRP.(LINING).2
EACH CONSISTING OF A COMPLETE
SET OF LININGS AND RIVETS FOR
ONE BRAKE

53282

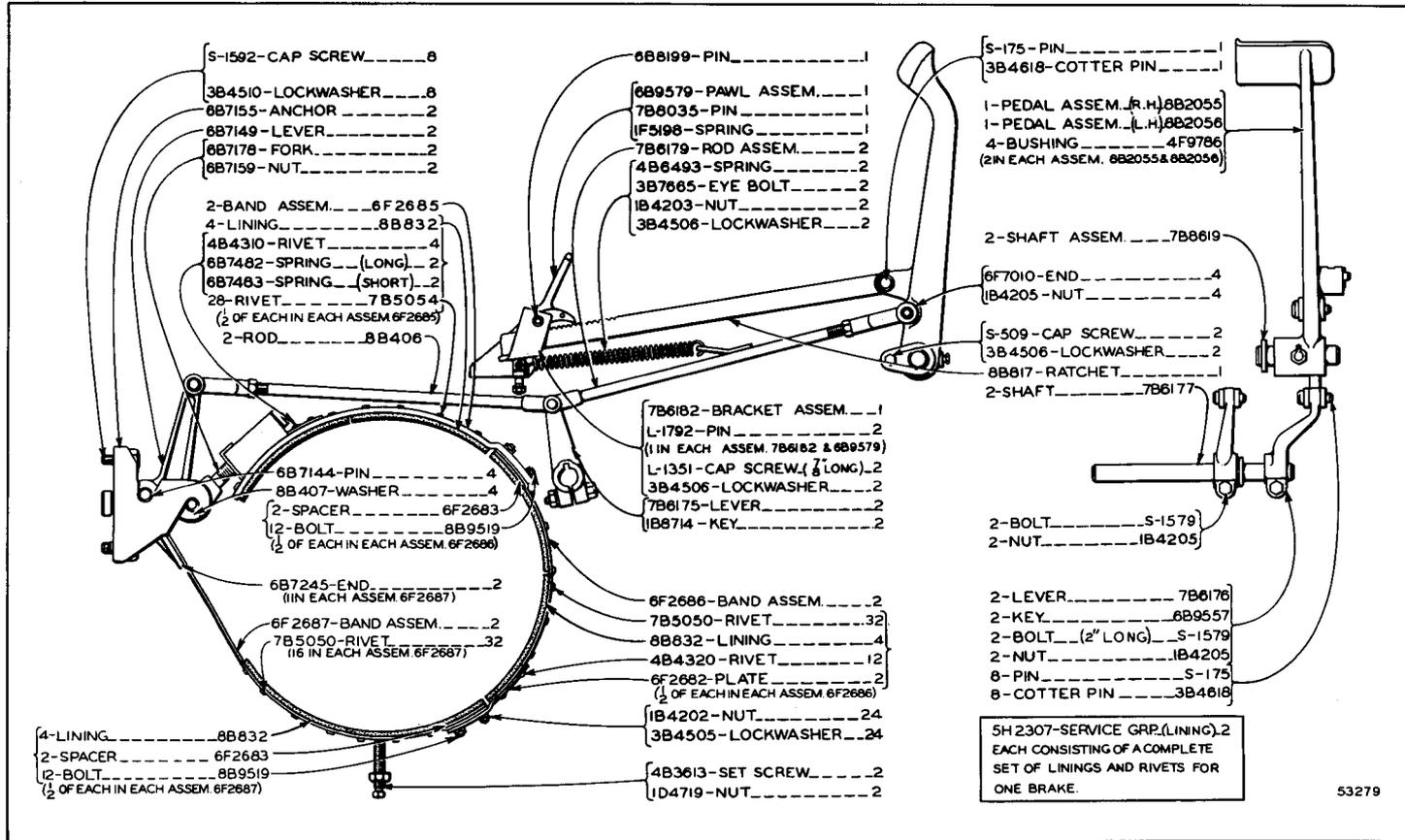
CLUTCH, TRANSMISSION AND CHASSIS

96A

BRAKES
Serial No. 8U2234 to 8U5085 inclusive

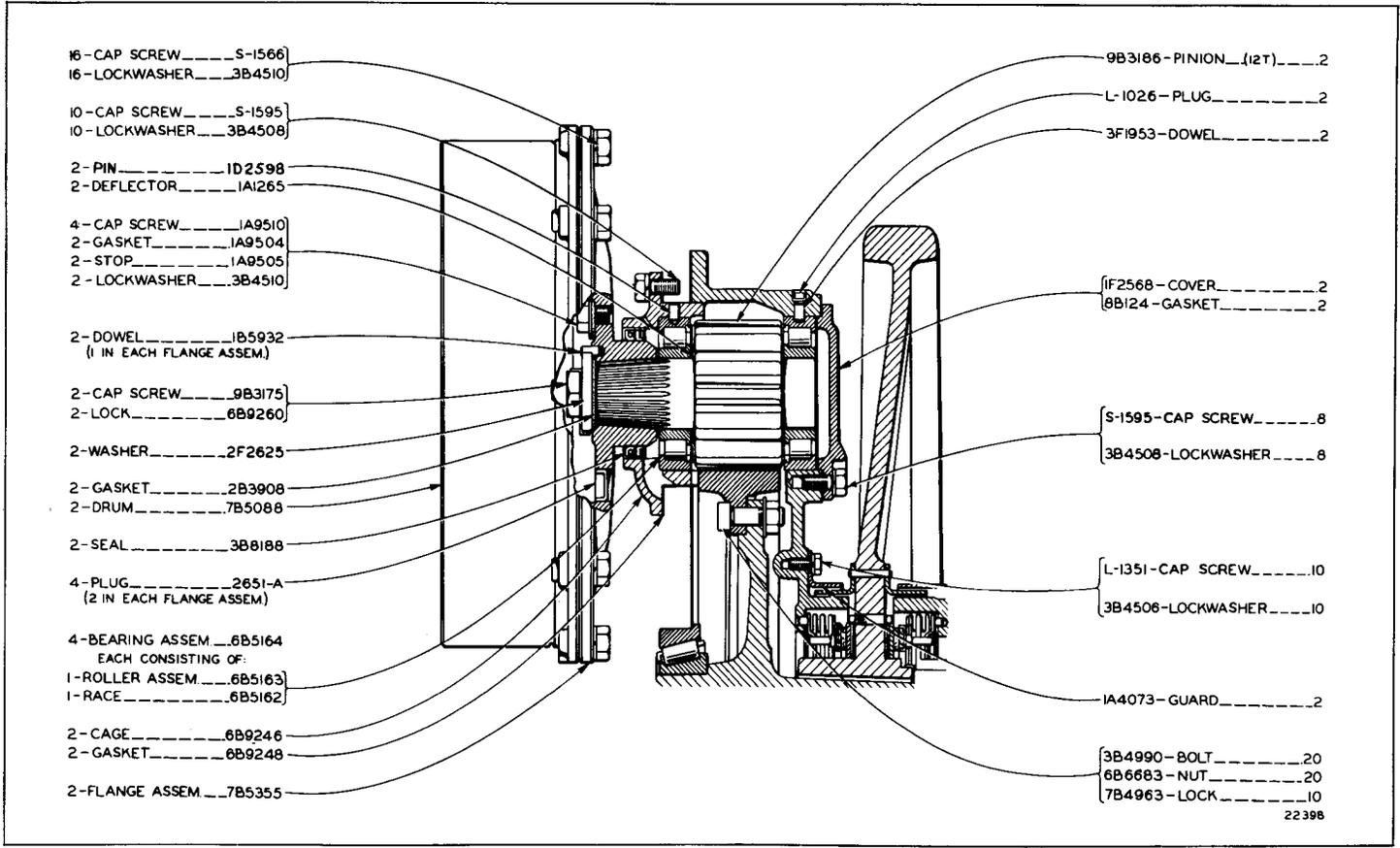


5H6430 BRAKE LINING GROUP—For Undersize Drum
Effective with Serial No. 8U2234

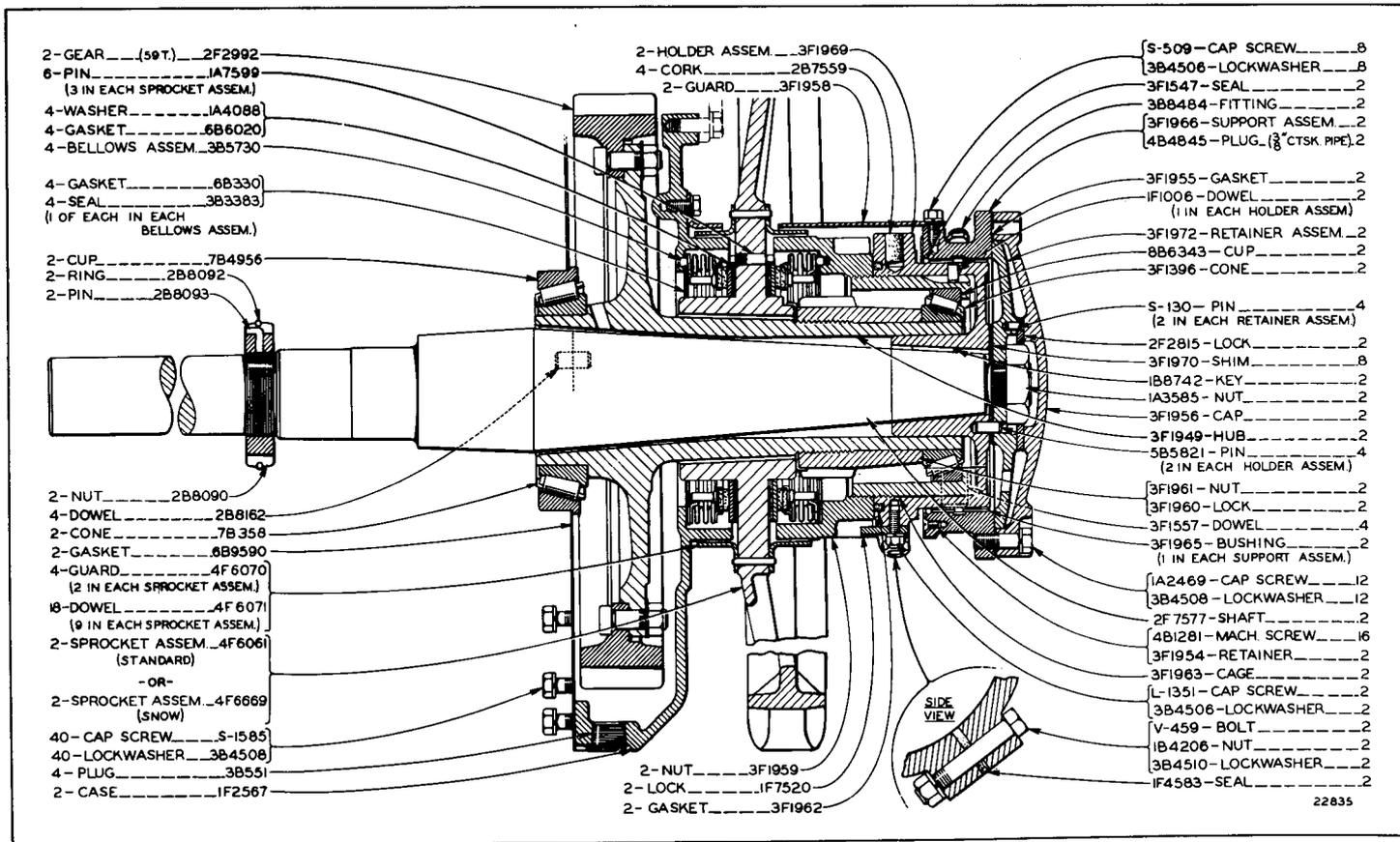


53279

BRAKES
Effective with Serial No. 8U5087



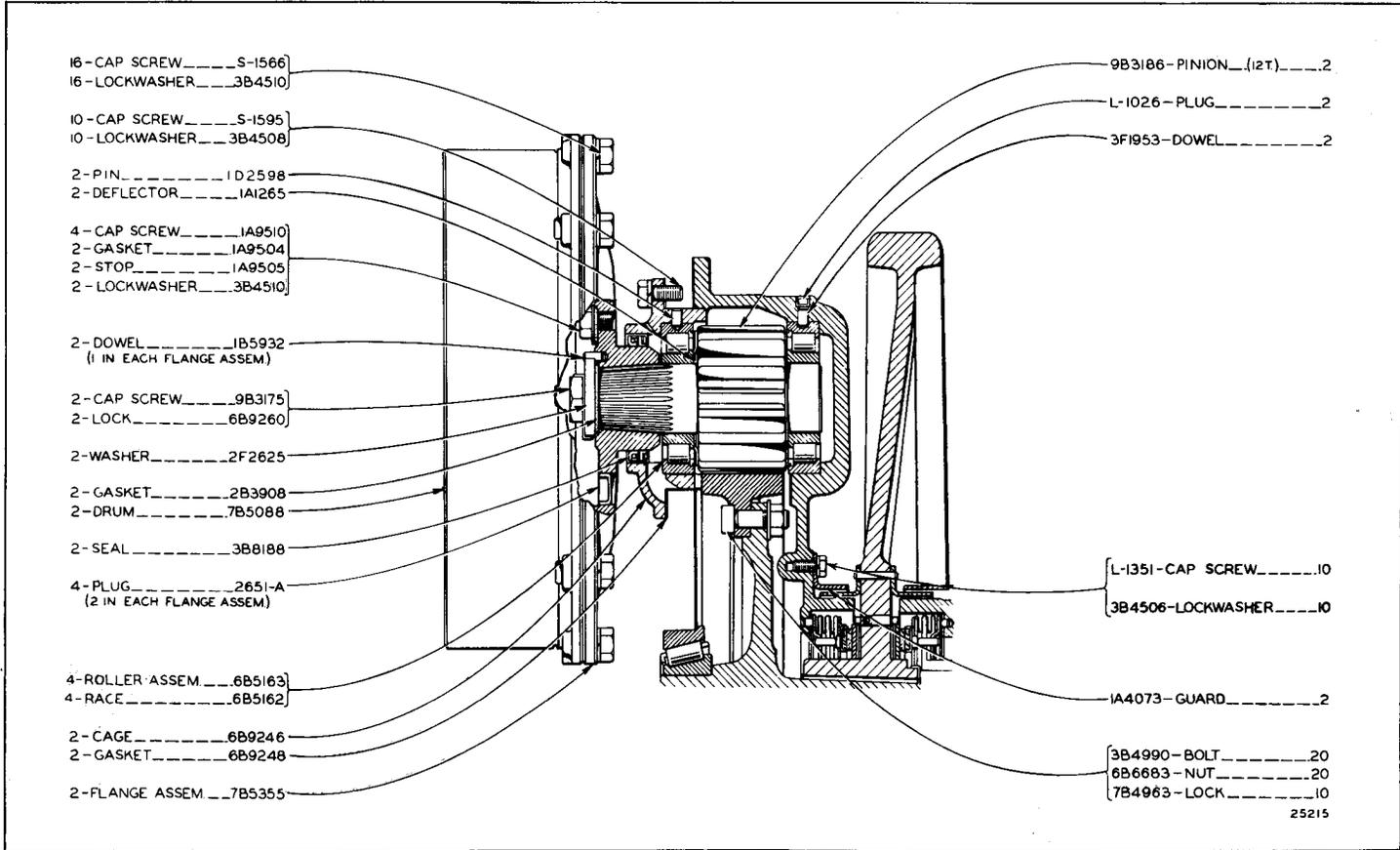
FINAL DRIVE—Part One
 Serial No. 8U1 to 8U28 inclusive



FINAL DRIVE—Part Two

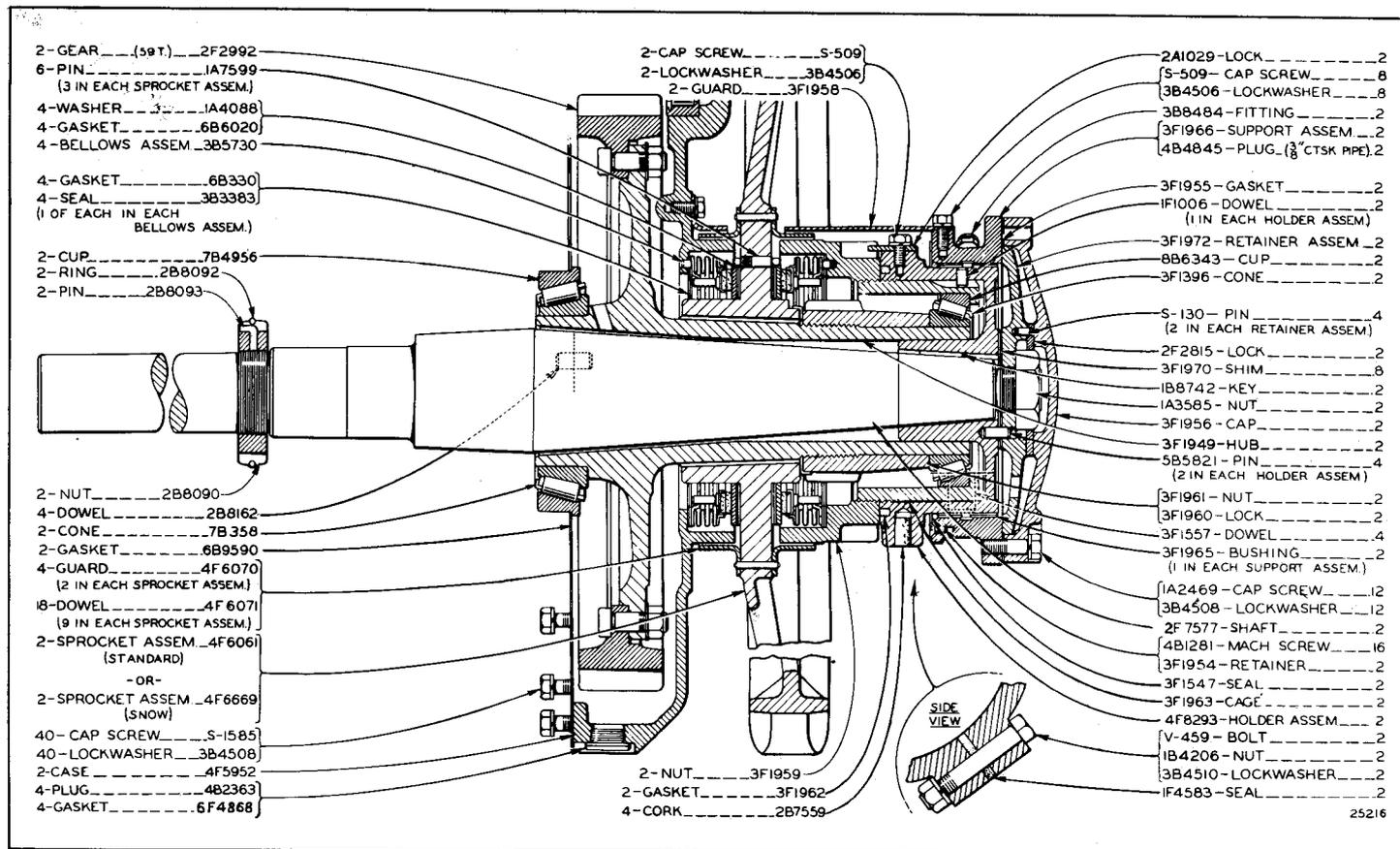
Serial No. 8U1 to 8U28 inclusive

Note: 3H2643 Track Sprocket Rim or 4H5679 Snow Sprocket Rim is available



25215

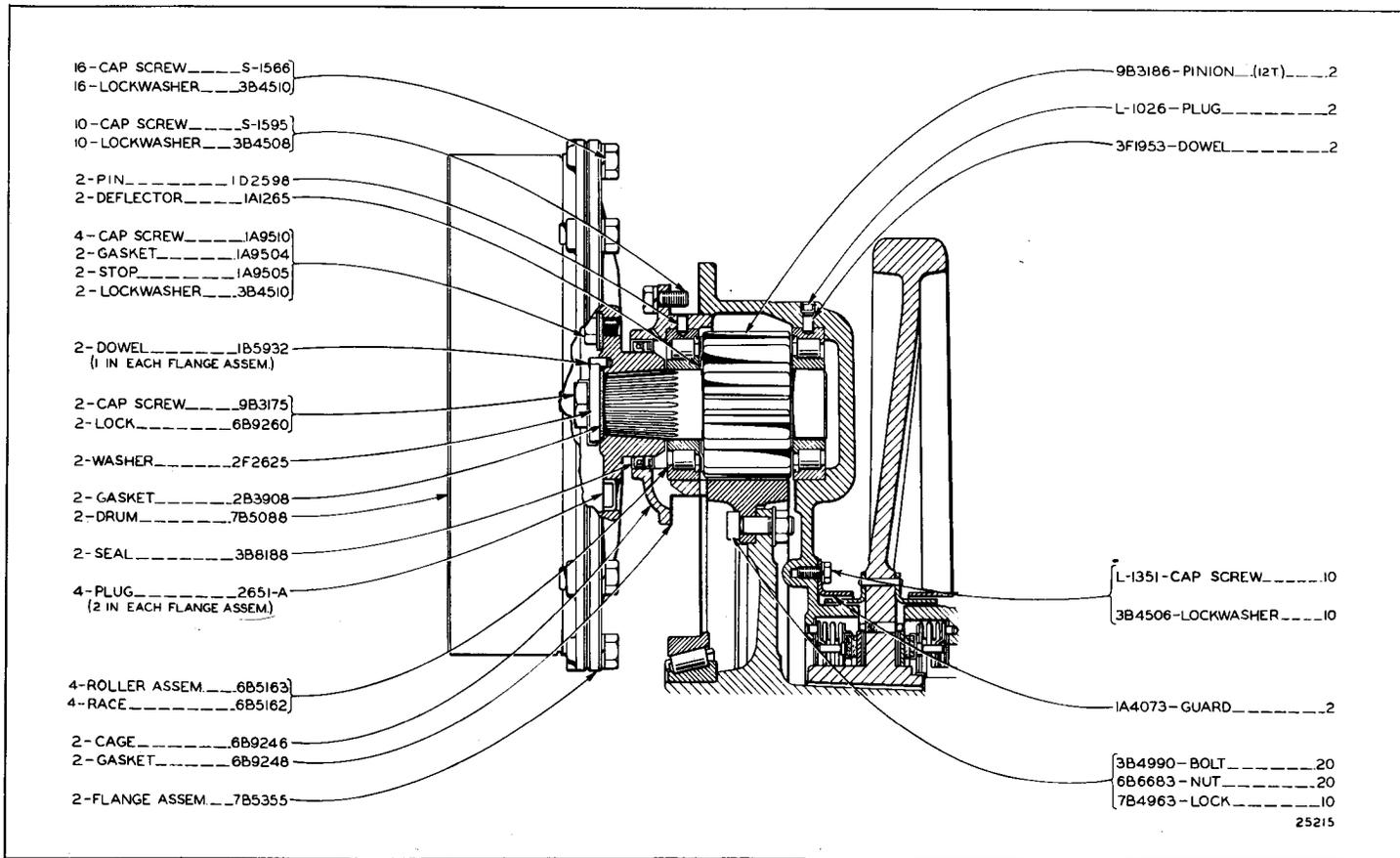
FINAL DRIVE—Part One
 Serial No. 8U29 to 8U2519 inclusive



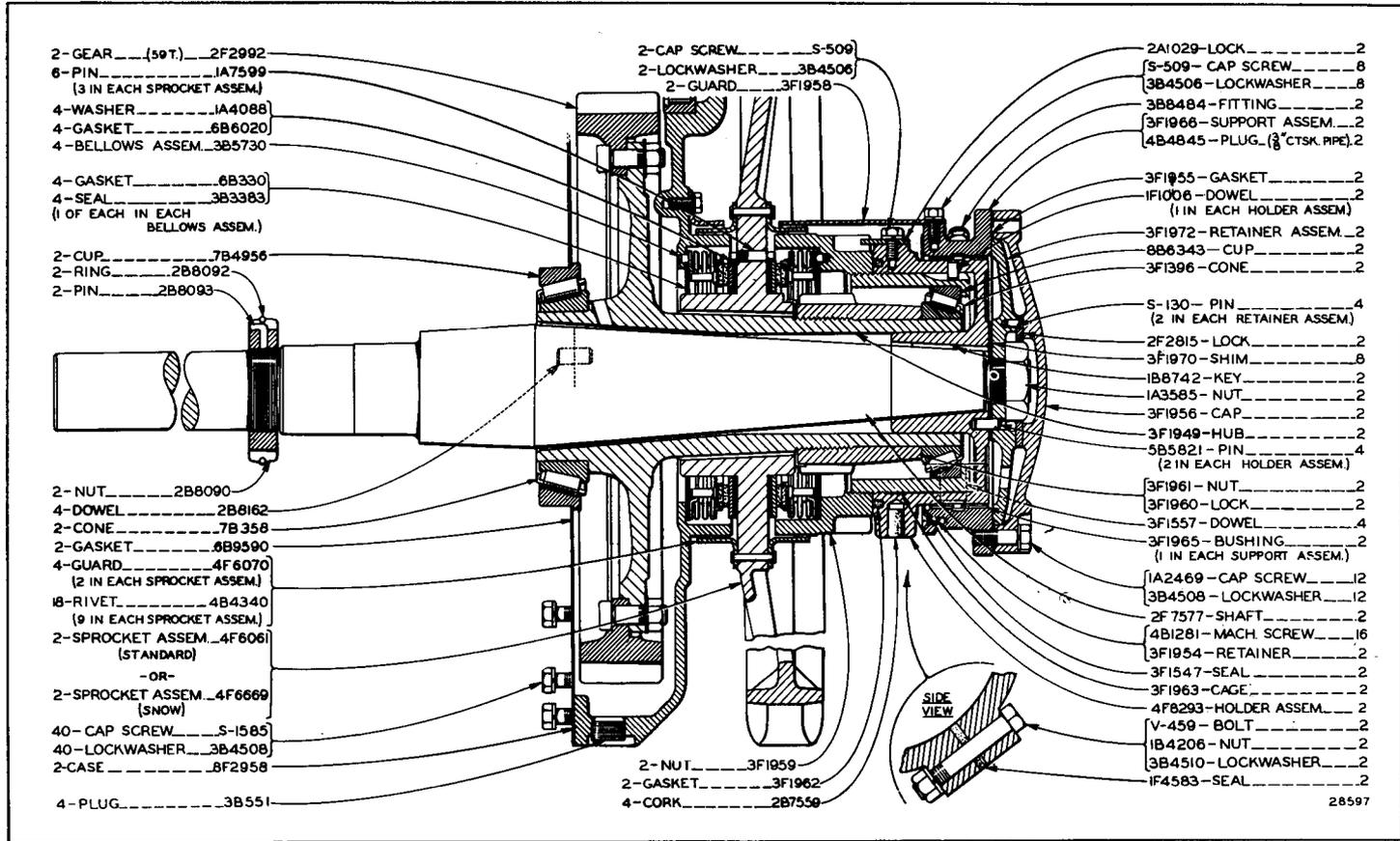
FINAL DRIVE—Part Two

Serial No. 8U29 to 8U219 inclusive

Note: 3H2643 Track Sprocket Rim or 4H5679 Snow Sprocket Rim is available



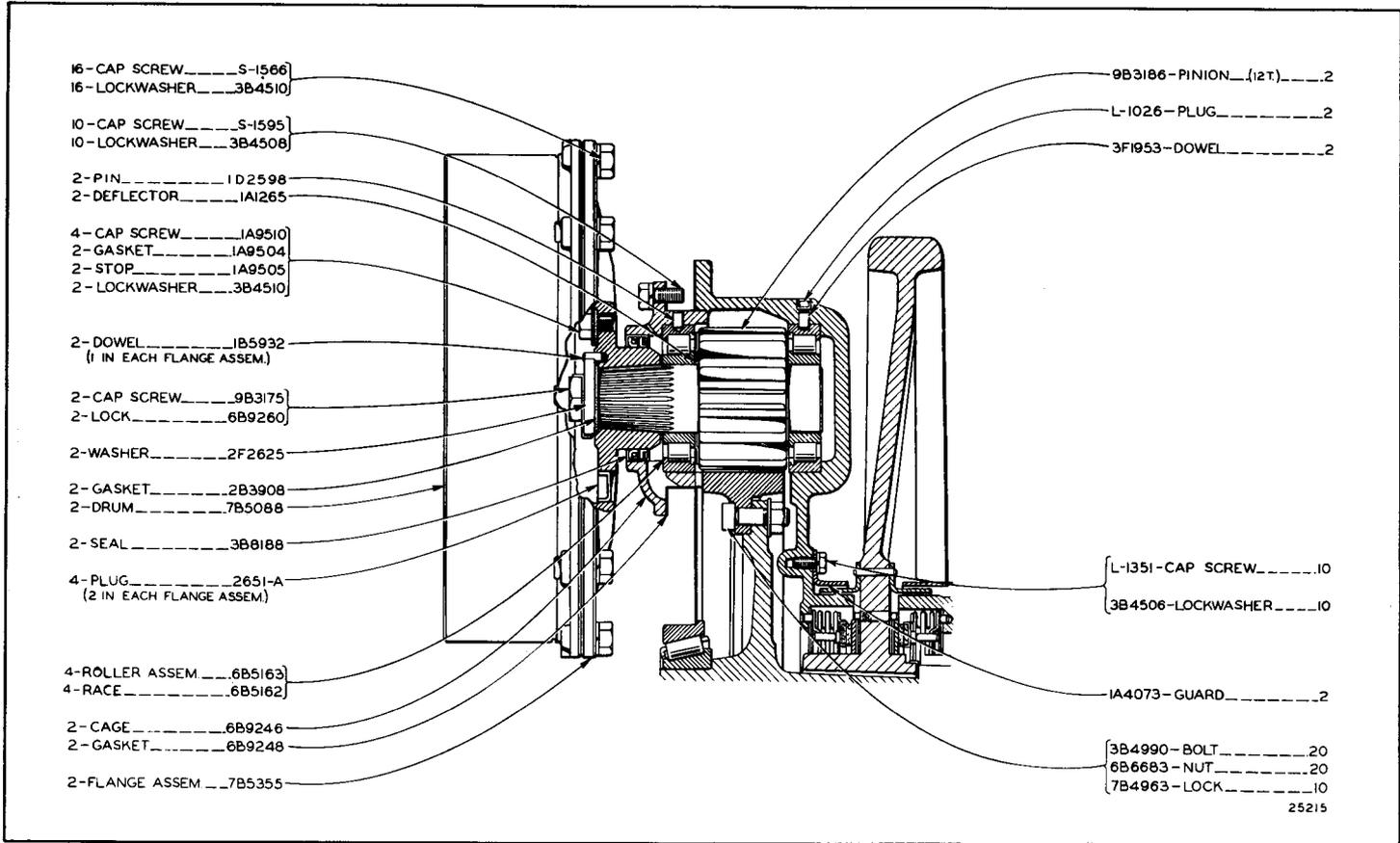
FINAL DRIVE—Part One
 Serial No. 8U2520 to 8U3949 inclusive



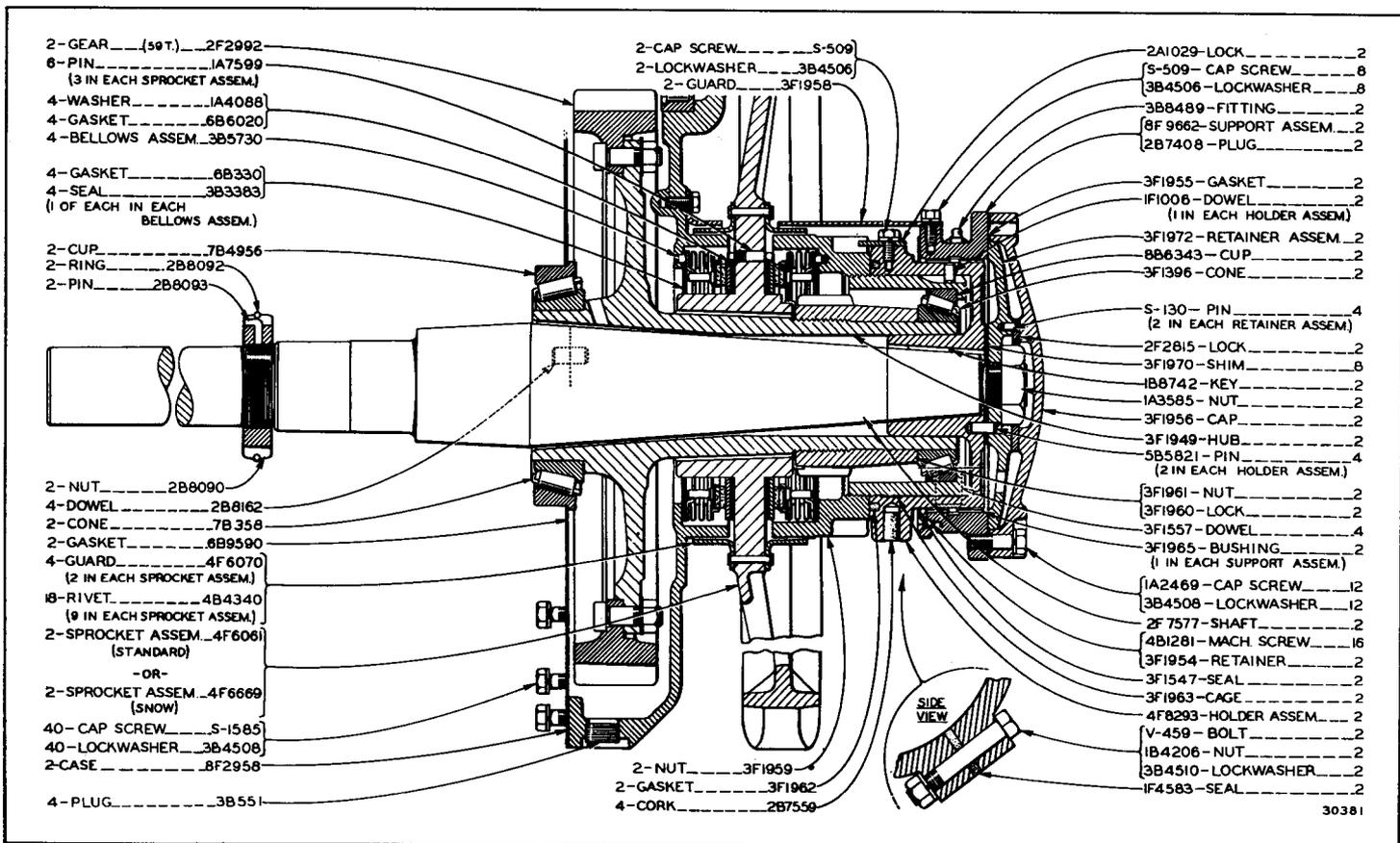
FINAL DRIVE—Part Two

Serial No. 8U2520 to 8U3949 inclusive

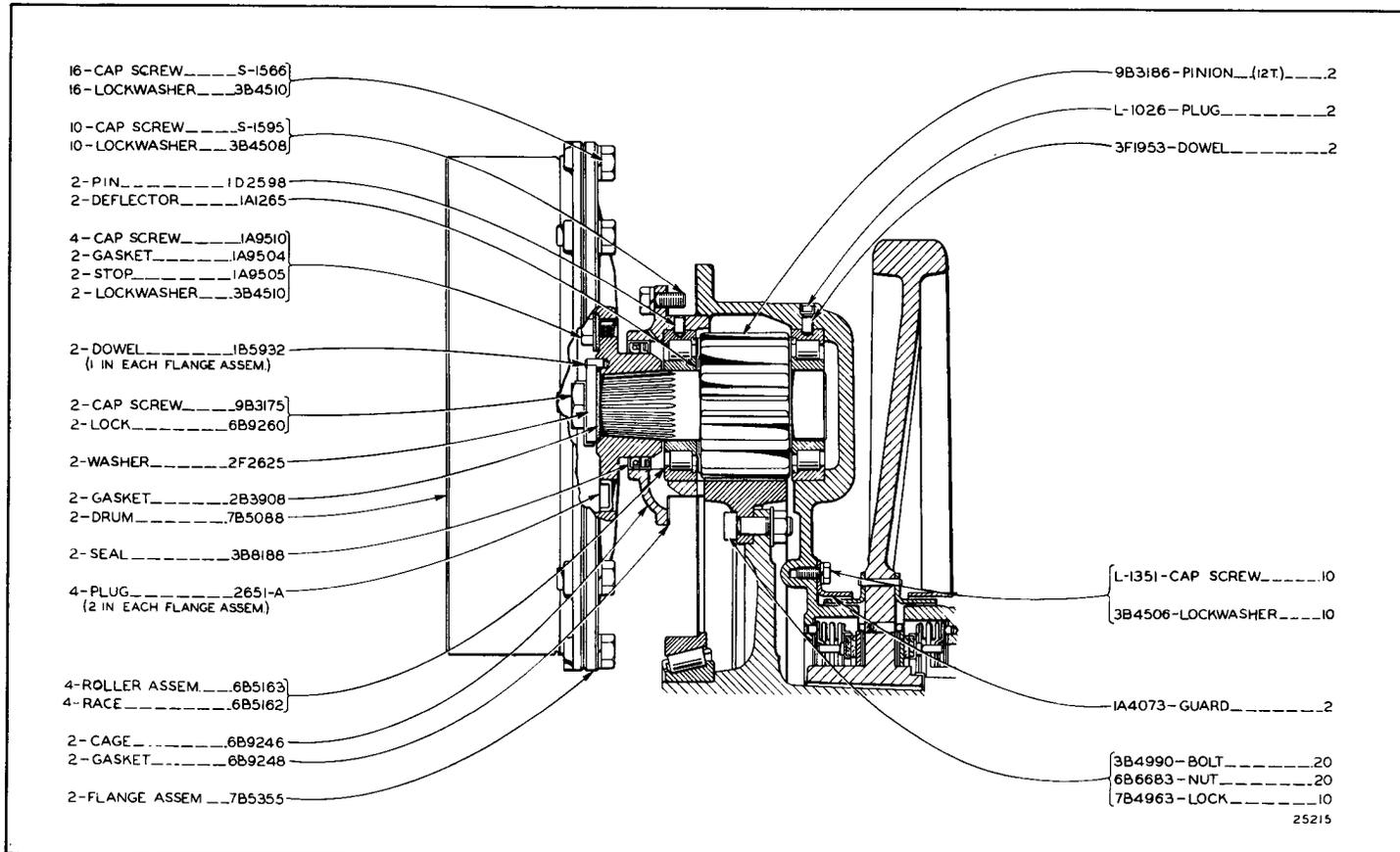
Note: 3H2643 Track Sprocket Rim or 4H5679 Snow Sprocket Rim is available



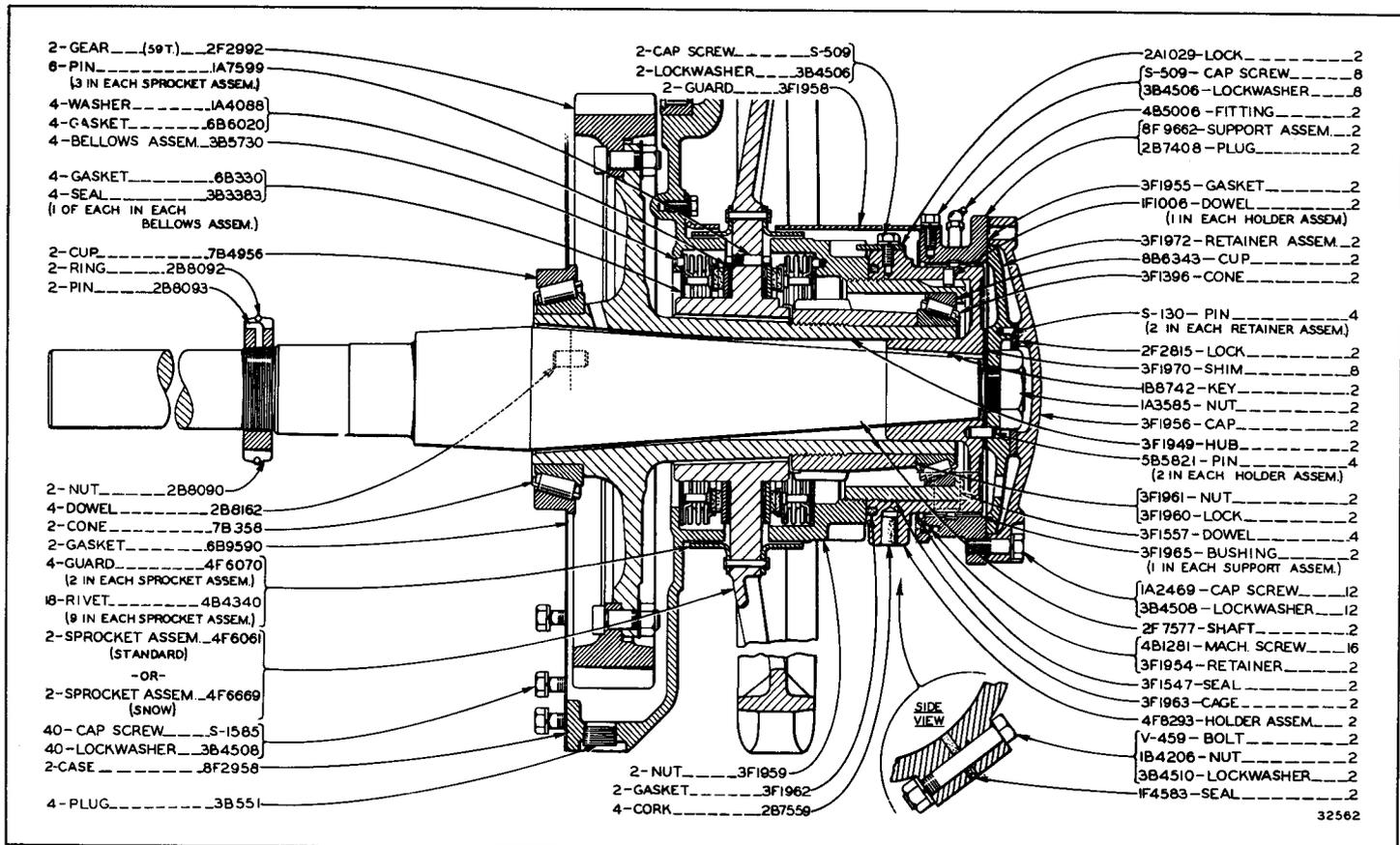
FINAL DRIVE—Part One
 Serial No. 8U3950 to 8U4365 inclusive



FINAL DRIVE—Part Two
 Serial No. 8U3950 to 8U4365 inclusive
 Note: 3H2643 Track Sprocket Rim or 4H5679 Snow Sprocket Rim is available



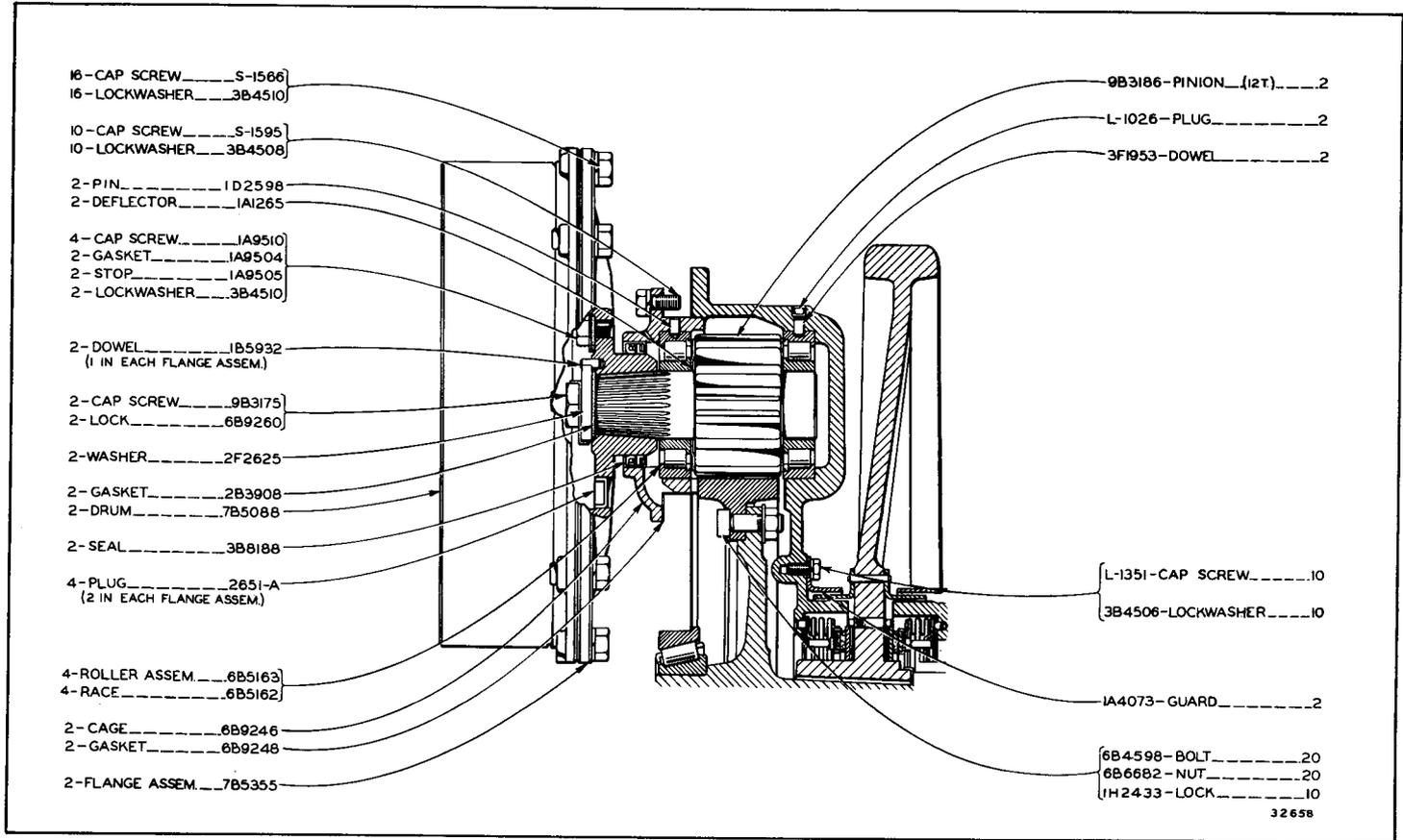
FINAL DRIVE—Part One
 Serial No. 8U4366 to 8U5136 inclusive



32562

FINAL DRIVE—Part Two
 Serial No. 8U4366 to 8U5136 inclusive
 Note: 3H2643 Track Sprocket Rim or 4H5679 Snow Sprocket Rim is available

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

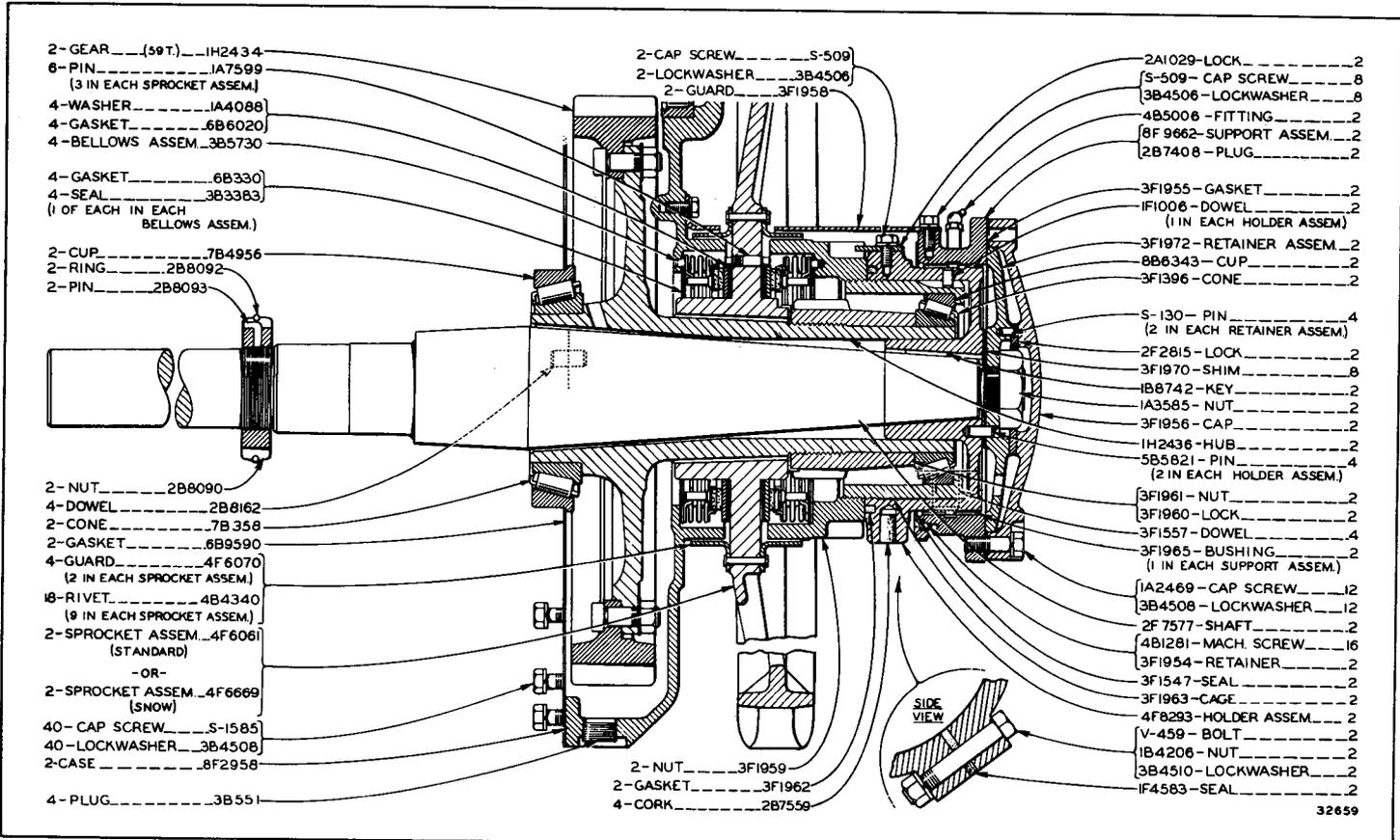


- 16-CAP SCREW.....S-1566
- 16-LOCKWASHER.....3B4510
- 10-CAP SCREW.....S-1595
- 10-LOCKWASHER.....3B4508
- 2-PIN.....1D2598
- 2-DEFLECTOR.....1A1265
- 4-CAP SCREW.....1A9510
- 2-GASKET.....1A9504
- 2-STOP.....1A9505
- 2-LOCKWASHER.....3B4510
- 2-DOWEL.....1B5932
(1 IN EACH FLANGE ASSEM.)
- 2-CAP SCREW.....9B3175
- 2-LOCK.....6B9260
- 2-WASHER.....2F2625
- 2-GASKET.....2B3908
- 2-DRUM.....7B5088
- 2-SEAL.....3B8188
- 4-PLUG.....2651-A
(2 IN EACH FLANGE ASSEM.)
- 4-ROLLER ASSEM.....6B5163
- 4-RACE.....6B5162
- 2-CAGE.....6B9246
- 2-GASKET.....6B9248
- 2-FLANGE ASSEM.....7B5355

- 9B3186-PINION...(12T).....2
- L-1026-PLUG.....2
- 3F1953-DOWEL.....2
- L-1351-CAP SCREW.....10
- 3B4506-LOCKWASHER.....10
- 1A4073-GUARD.....2
- 6B4598-BOLT.....20
- 6B6682-NUT.....20
- 1H2433-LOCK.....10

FINAL DRIVE—Part One
Serial No. 8U5137 to 8U5761 inclusive

32658

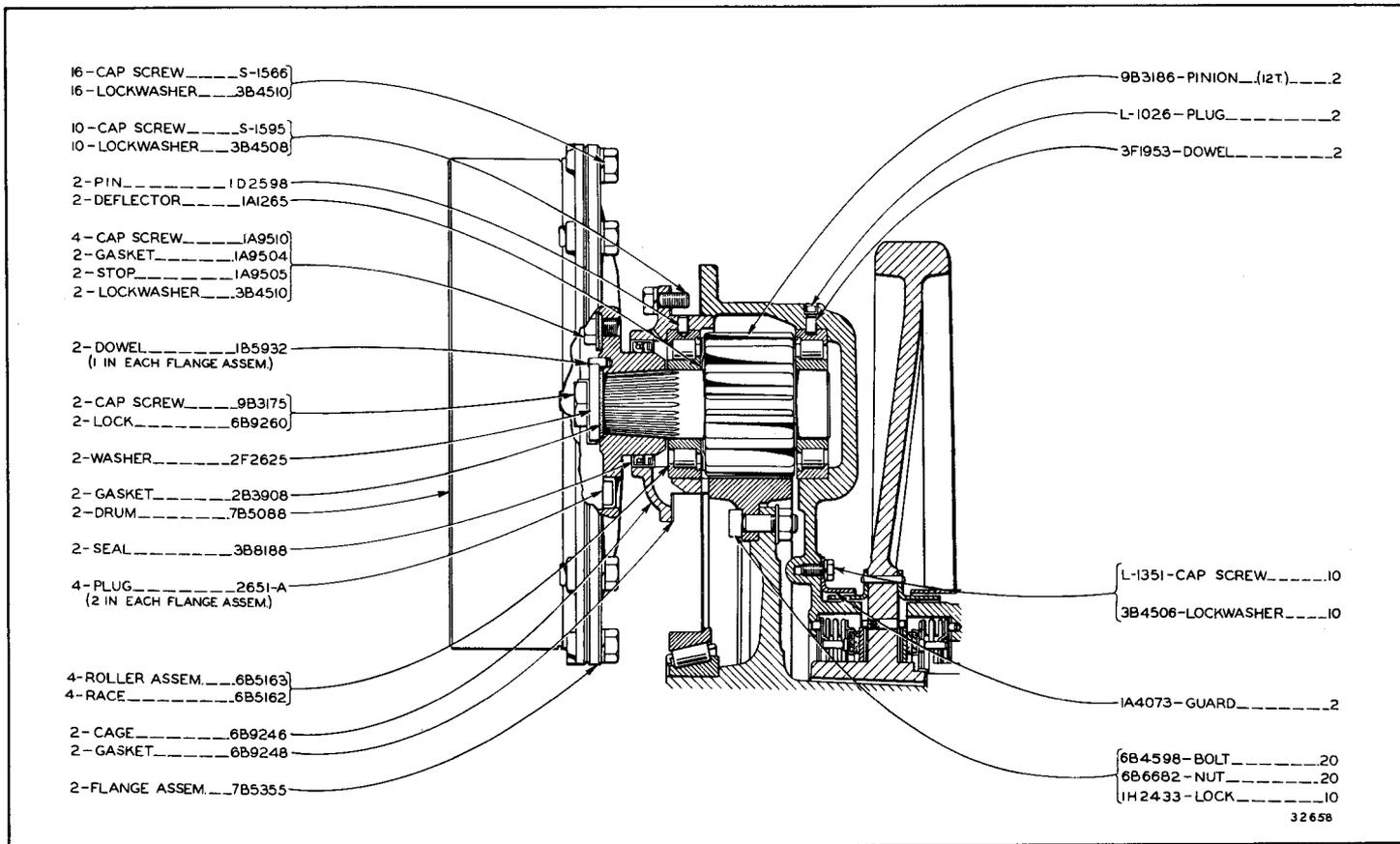


FINAL DRIVE—Part Two
 Serial No. 8U5137 to 8U5761 inclusive
 Note: 3H2643 Track Sprocket Rim or 4H5679 Snow Sprocket Rim is available

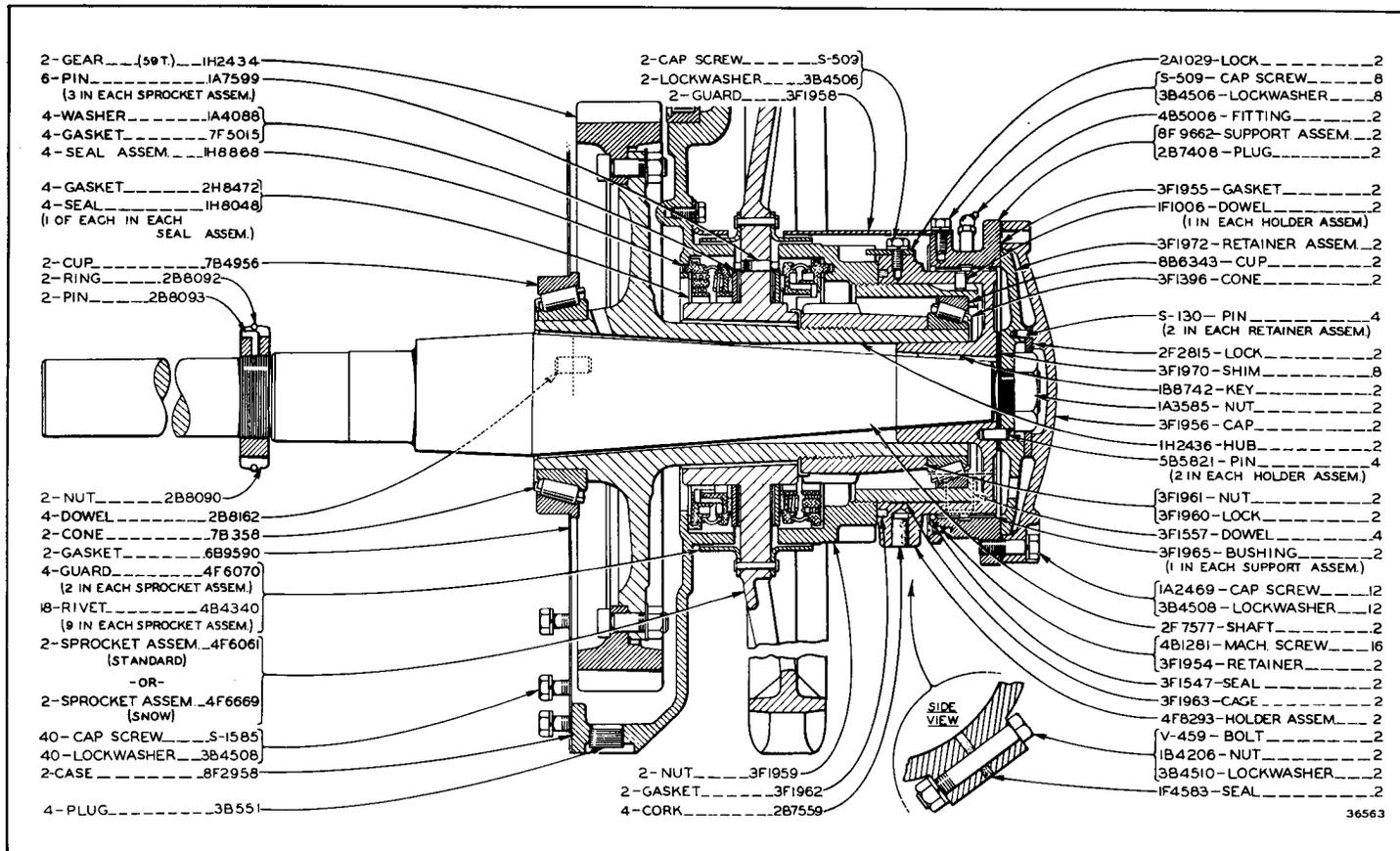
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

104F

"CATERPILLAR" D6 TRACTOR



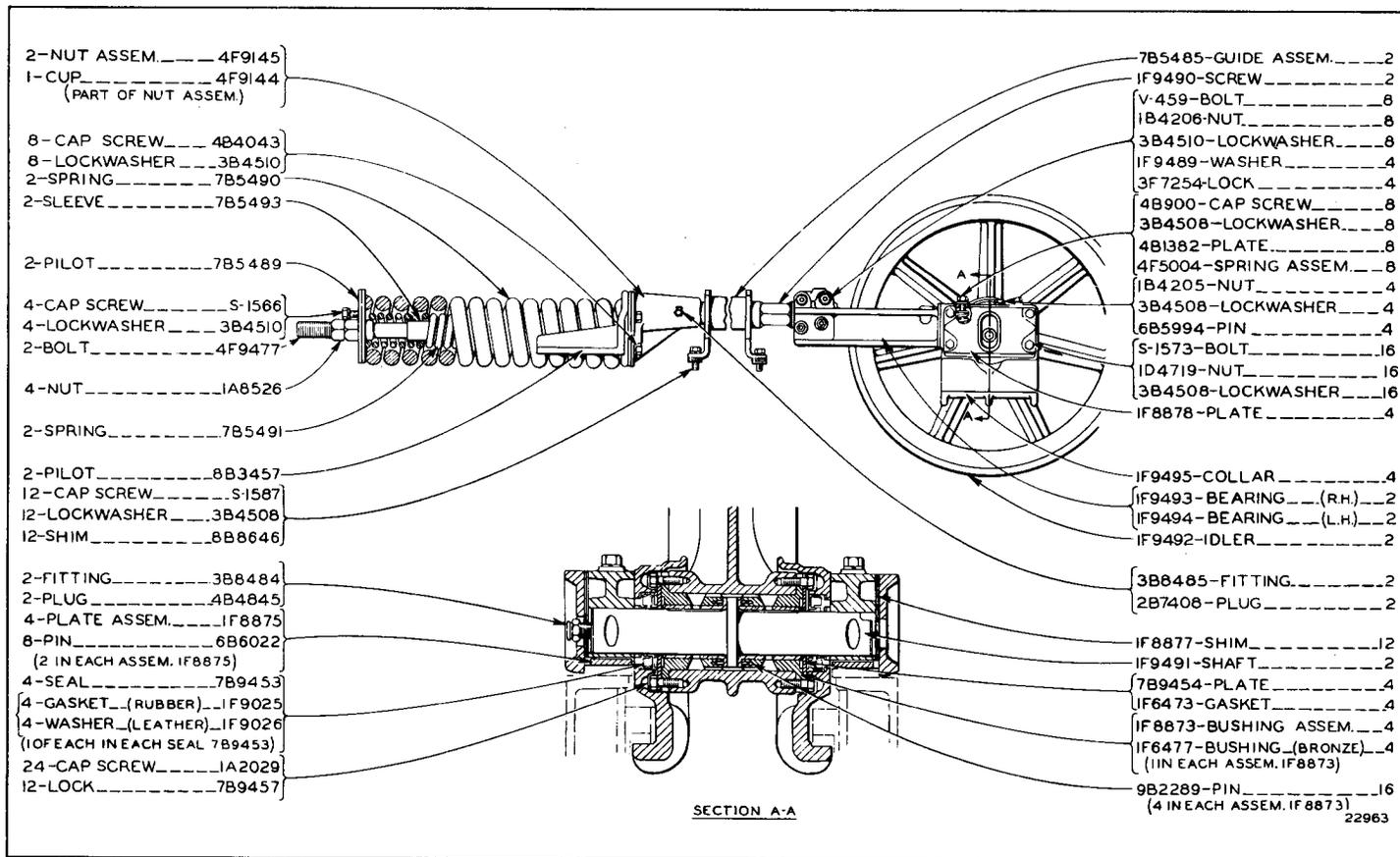
FINAL DRIVE—Part One
Effective with Serial No. 8U5762

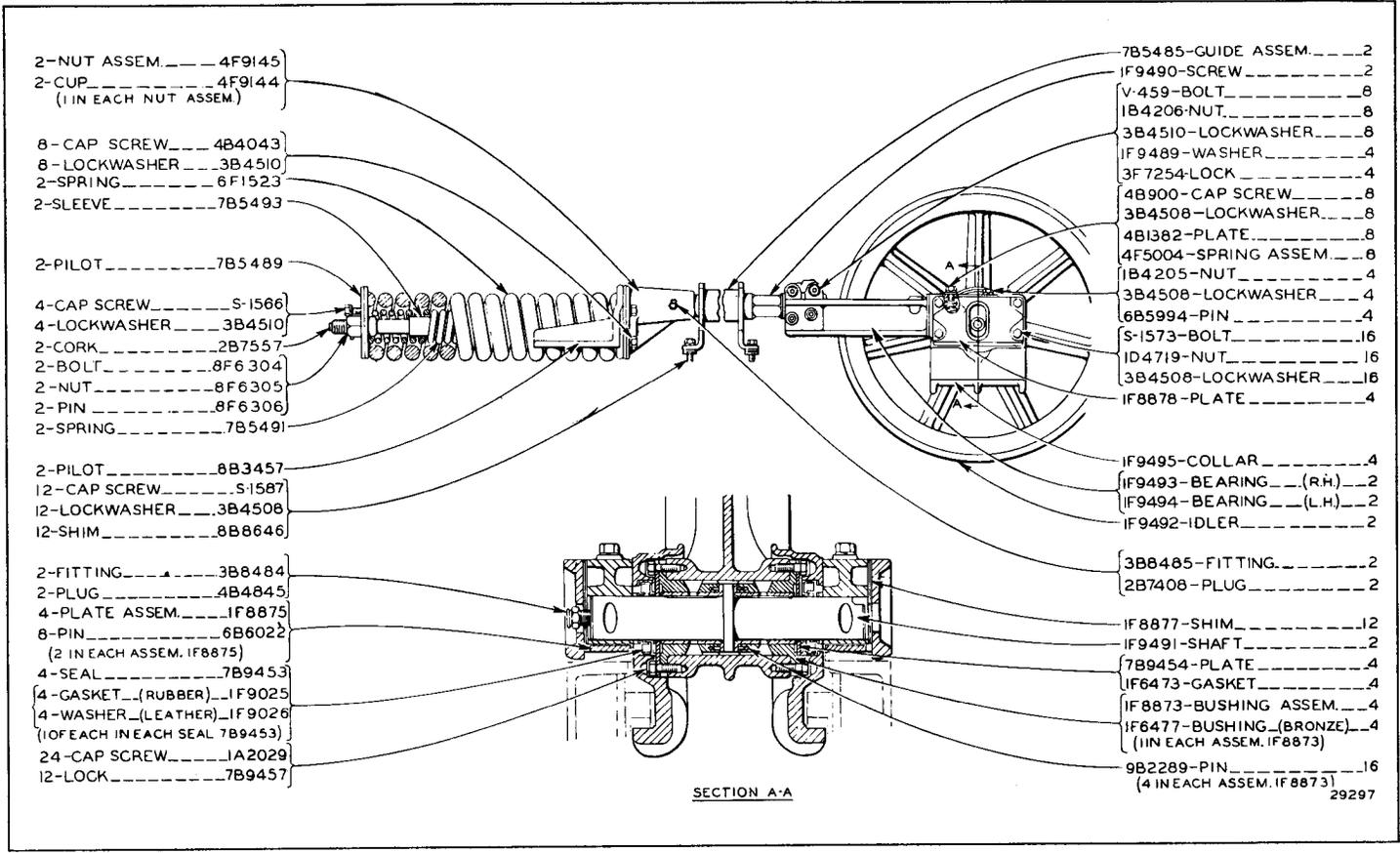


FINAL DRIVE—Part Two

Effective with Serial No. 8U5762

Note: 3H2643 Track Sprocket Rim or 4H5679 Snow Sprocket Rim is available

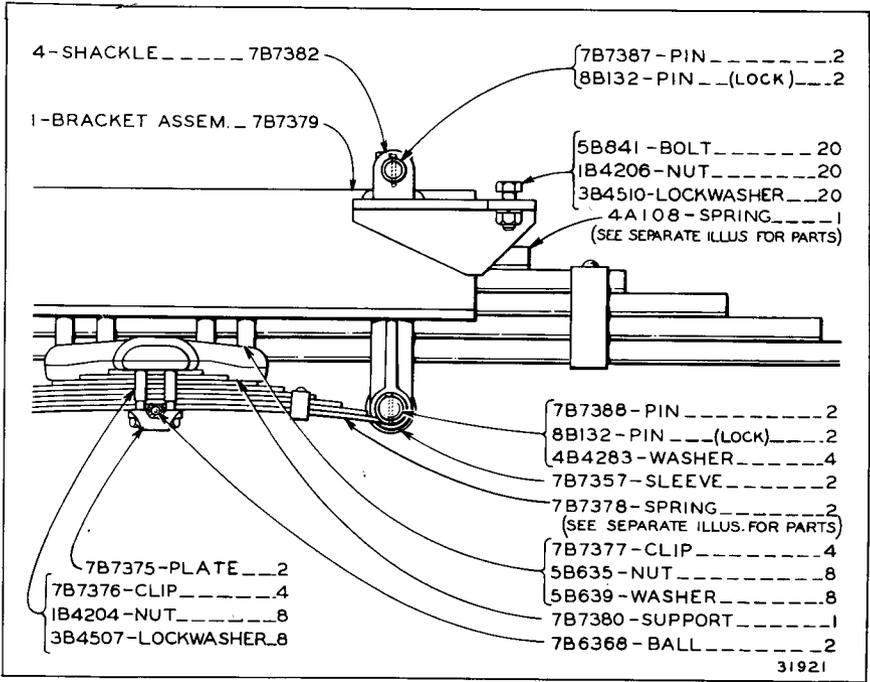




FRONT IDLER

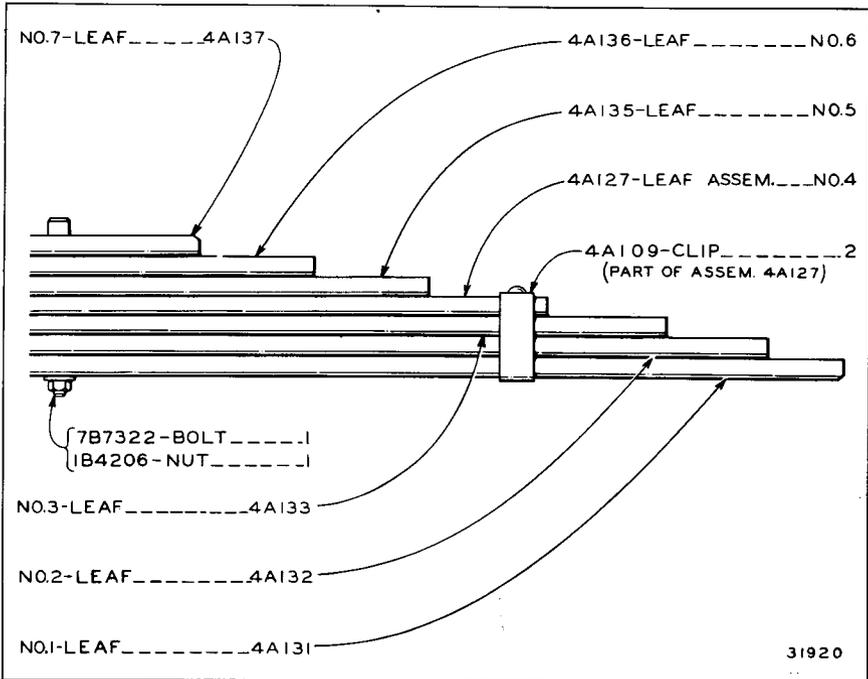
Effective with Serial No. 8U3229

Note: 2H9482 Relief Valve is available, see Page 203. Refer also to Page 183 for special parts



EQUALIZER SPRING

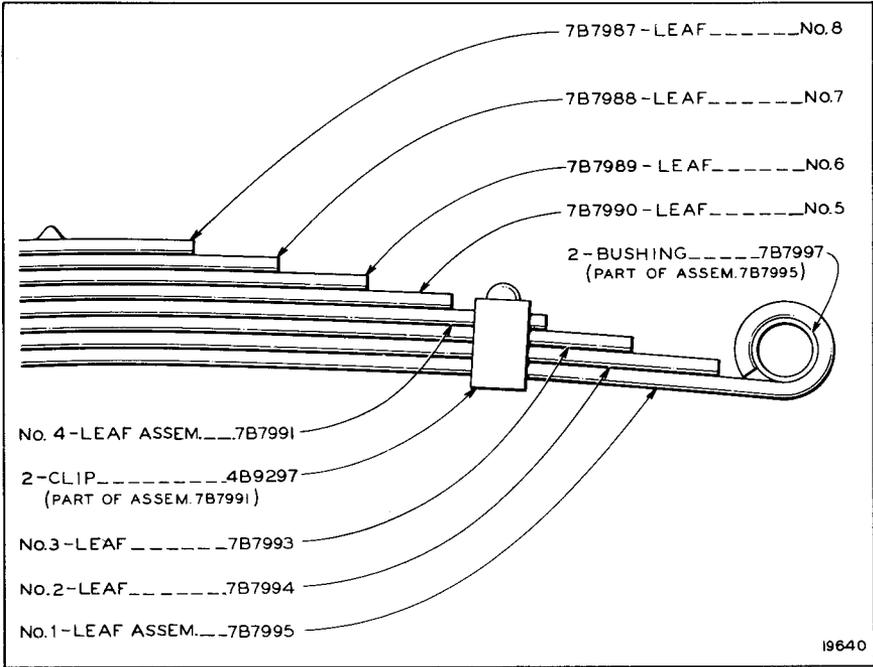
Refer to Page 185 for special parts



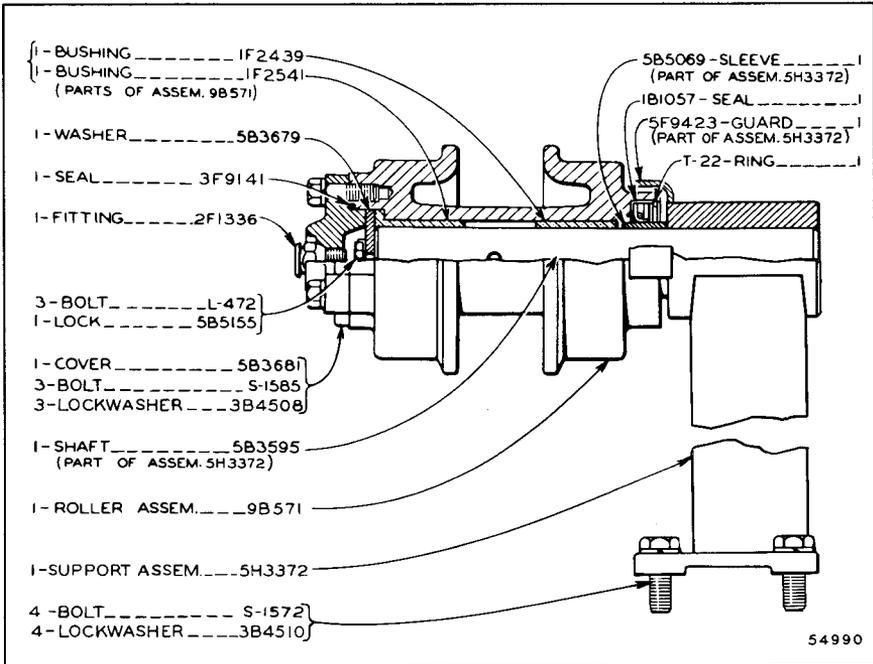
4A108 SPRING

Part of Equalizer Spring

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



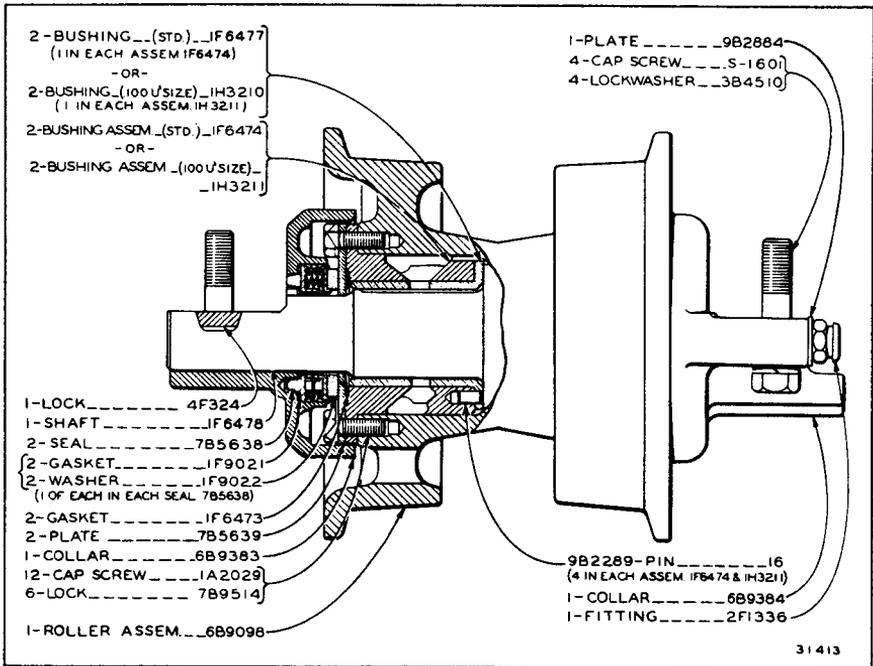
7B7378 SPRING
 Part of Equalizer Spring



9B572 TRACK CARRIER ROLLER GROUP—4 Groups Required

Only separate parts serviced. When complete Group is required order 1M7923 shown on Page 114A. Refer to Page 183 for special parts

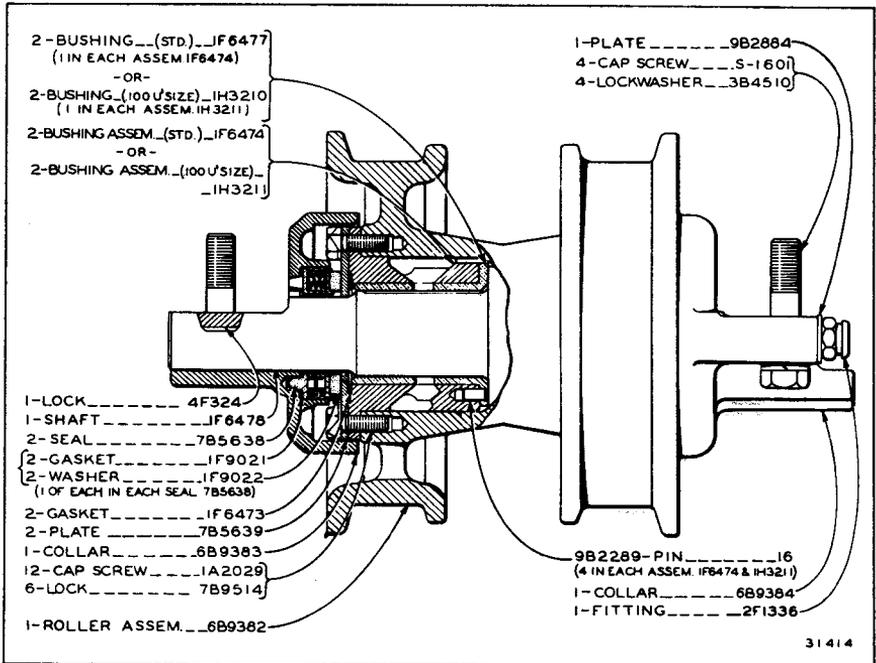
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



TRACK ROLLER—Single Flange (4 Groups Required)

Serial No. 8U1 to 8U656 inclusive

Note: 2H9482 Relief Valve is available, see Page 203

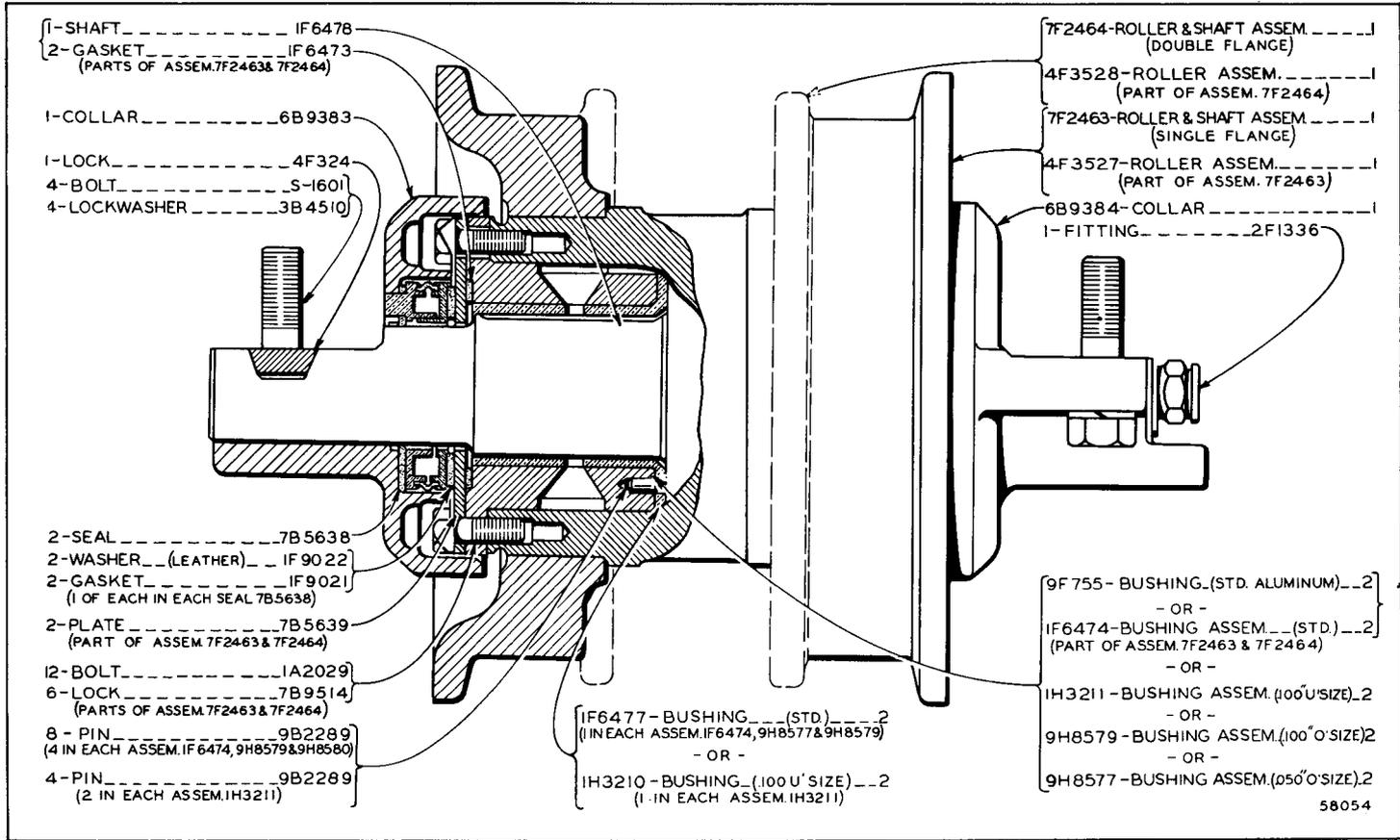


TRACK ROLLER—Double Flange (8 Groups Required)

Serial No. 8U1 to 8U656 inclusive

Note: 2H9482 Relief Valve is available, see Page 203

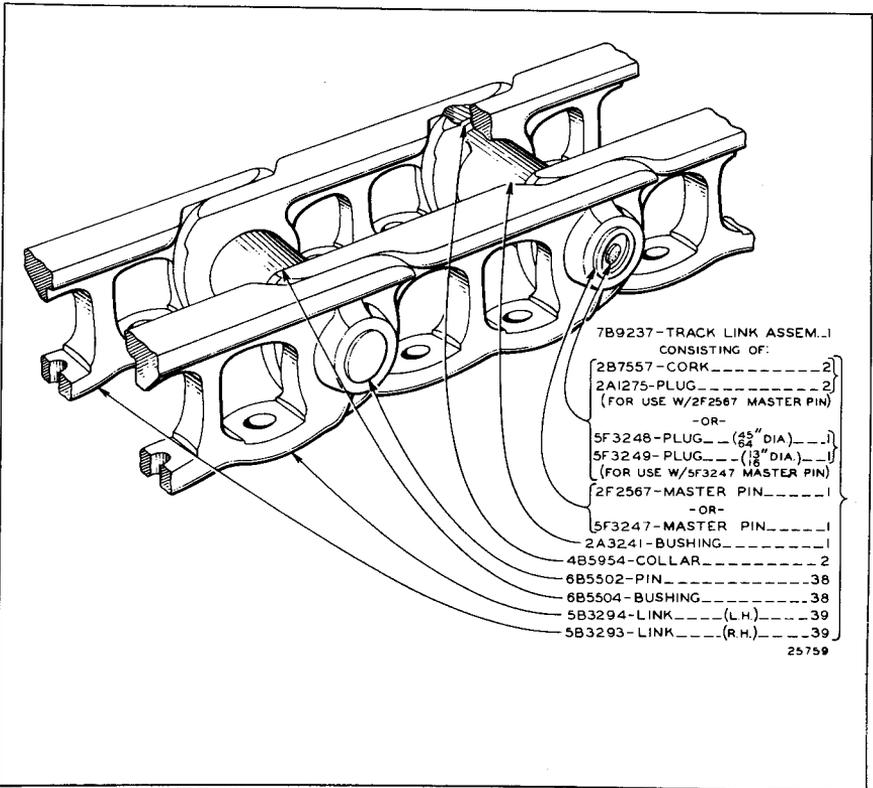
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4F3521 TRACK ROLLER GROUP—Single Flange—4 Groups Required
 4F3522 TRACK ROLLER GROUP—Double Flange—8 Groups Required

Effective with Serial No. 8U657. Only separate parts serviced. When complete Group is required order 1M3826 or 1M3827 shown on Page 114B

Note: 2H9482 Relief Valve is available, see Page 203



Name	Complete Track Group (Hardware Included) 2 Req'd. per Tractor	Shoe (39 Req'd. For One Track)
16" Grouser Shoe	8B1383	3B248
16" Skeleton Shoe	8B1382	2B7448
16" Flat Shoe	8B1381	2B7314
16" Semi-Skeleton Snow Shoe H.T. (2" Grouser)	8B1379	3B2957 (S.S. — 19 Req'd.) 3B2958 (D.S. — 20 Req'd.)
16" Semi-Skeleton Snow Shoe H.T. (3" Grouser)	8B1380	6B7194 (S.S. — 19 Req'd.) 6B7193 (D.S. — 20 Req'd.)
18" Grouser Shoe H.T.	8B1384	3B247
20" Grouser Shoe H.T.	8B1385	3B254
24" Grouser Shoe H.T.	8B1386	3B249

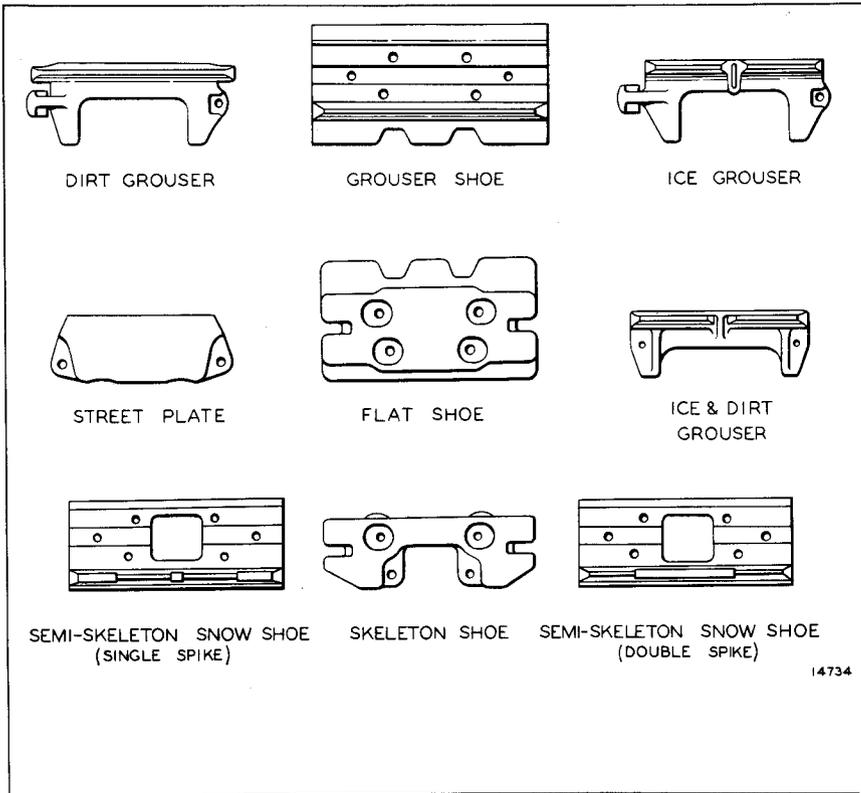
2F1009 Track Shoe Bolt — 156 Req'd. for One Track
2B9512 Nut (Used with 2F1009)
3B4509 Lockwasher (Used with 2F1009)
H.T. = Heat Treated. S.S. = Single Spike. D.S. = Double Spike.

21310

TRACK LINK ASSEMBLY (2 Assemblies Req'd.)

8B755 Track Pin and Bushing (consists of complete set of Pins and Bushings for one Track.)
Refer to Page 182 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



14734

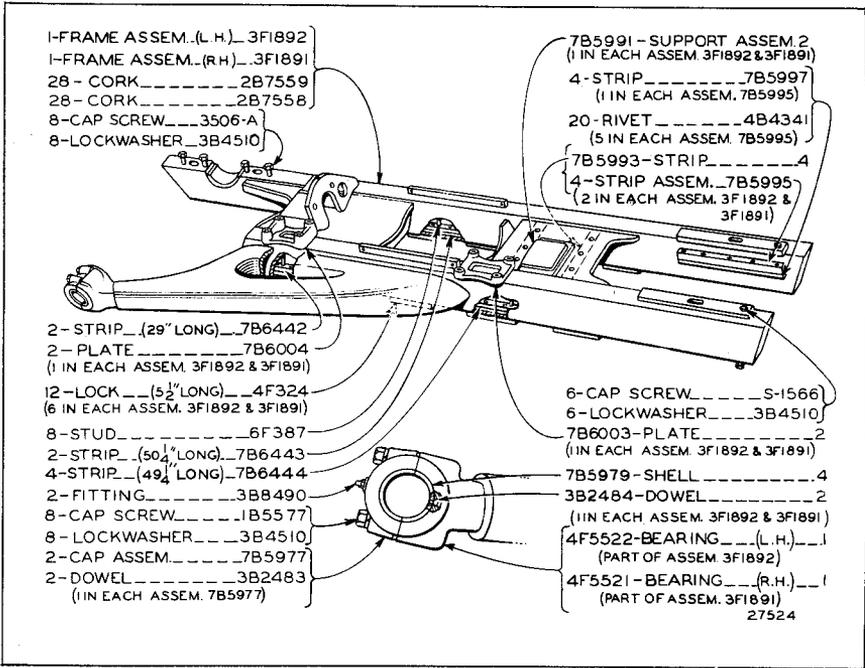
Name	Group Numbers (Hardware Included)		Grouser or Street Plate			
	Full Set	Half Set	Part Number	Full Set Quantity	Half Set Quantity	For Use On Track Shoes
Ice & Dirt Grouser	8B3203	8B3204	4B5395	78	40	3B247, 3B248, 3B249, 3B254, 3B2957, 3B2958,
Street Plate	8B3145	8B3146	3B325	78	40	
Ice Grouser	8B3198	8B3199	2B7437 R.H. 2B7438 L.H.	39 39	20 20	2B7314 & 2B7448
Dirt Grouser	8B3201	8B3202	2B7357 R.H. 2B7358 L.H.	39 39	20 20	2B7314

- 2A3223 Bolt — 2 Req'd. for each Grouser 4B5395
- S-1603 Bolt — 2 Req'd. for each Street Plate 3B325
- 1B4205 Nut (Used with 2A3223 & S-1603)
- 3B4508 Lockwasher (Used with 2A3223 & S-1603)
- S-1844 Bolt — 1 Req'd. for each Grouser 2B7357, 2B7358, 2B7437 & 2B7438
- 1B4331 Nut (Used with S-1844)
- 15057 Washer (Used with S-1844)
- 3B4512 Lockwasher (Used with S-1844)

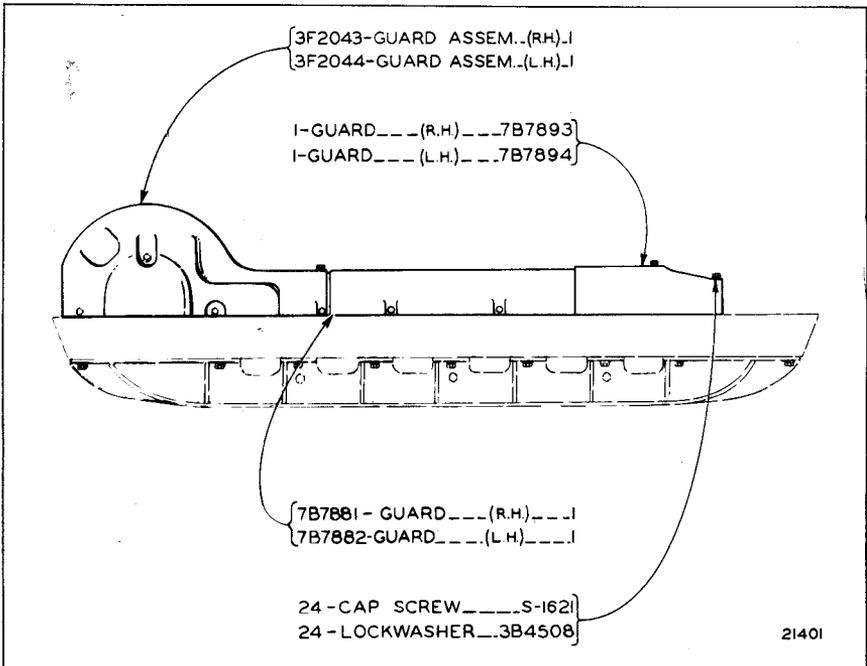
21311

TRACK SHOES, GROUSERS AND STREET PLATES

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



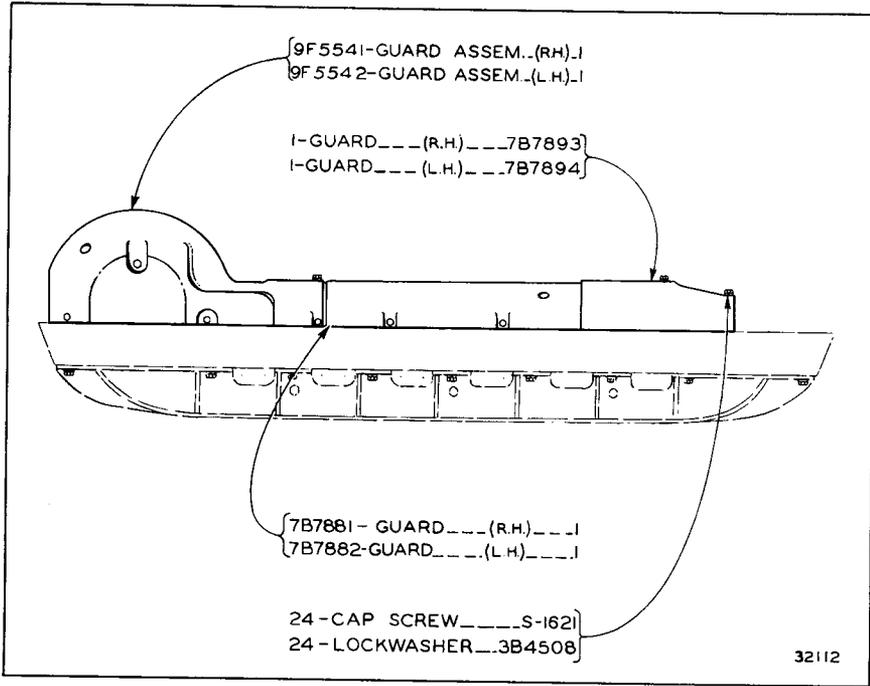
TRACK ROLLER FRAME



TRACK ROLLER FRAME GUARDS

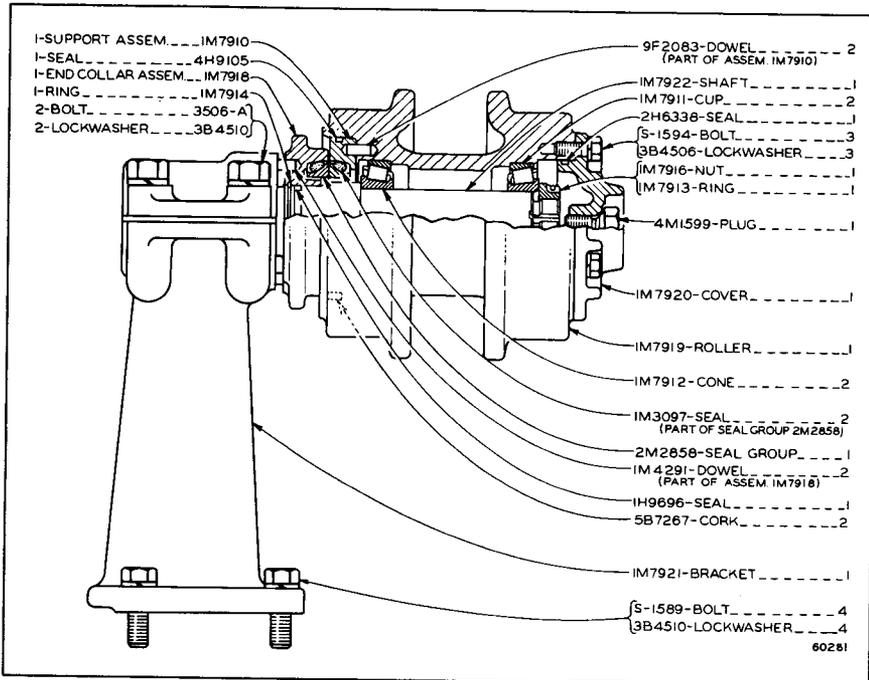
Serial No. 8U1 to 8U4365 inclusive
 Refer to Page 184 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



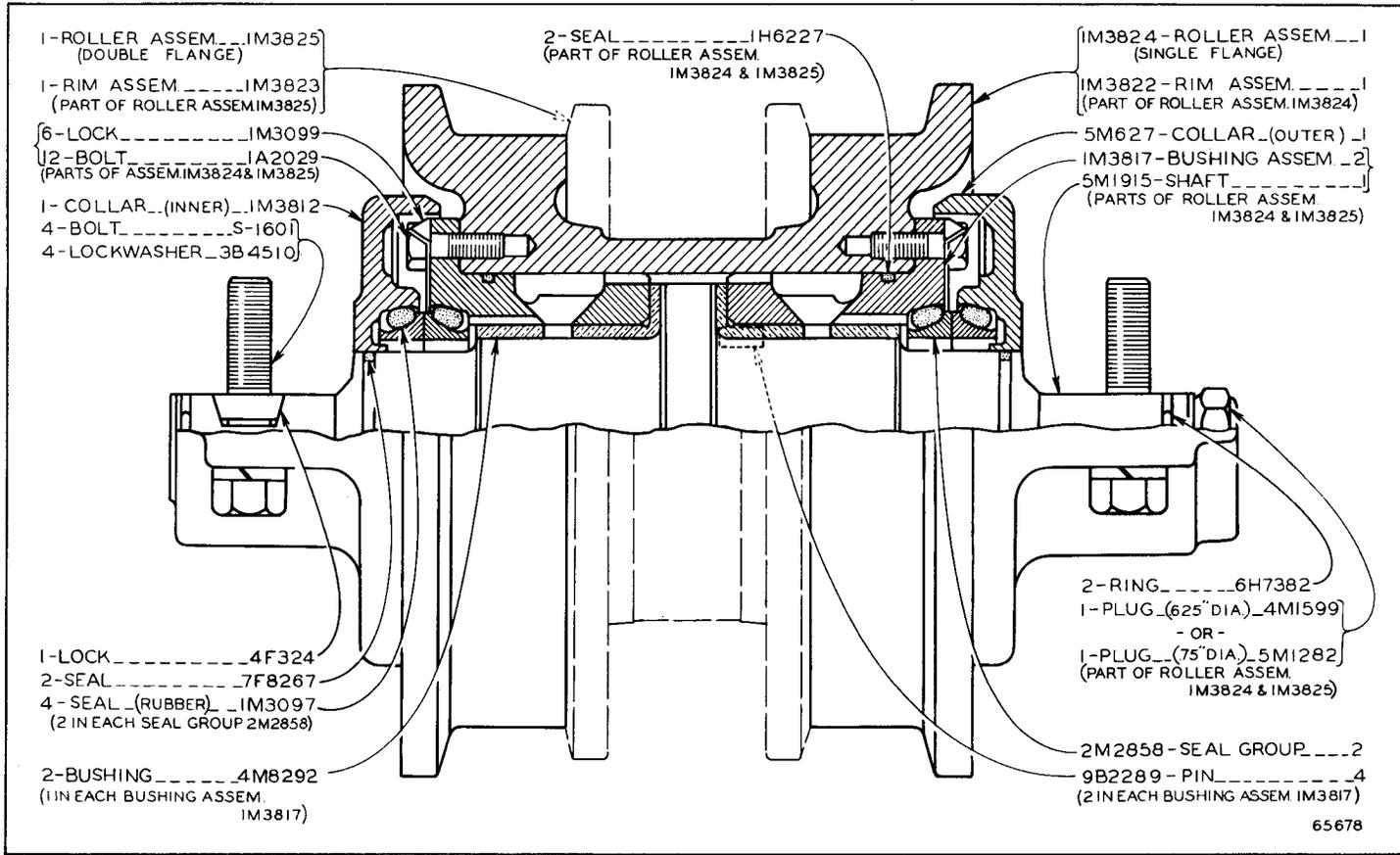
TRACK ROLLER FRAME GUARDS

Effective with Serial No. 8U4366

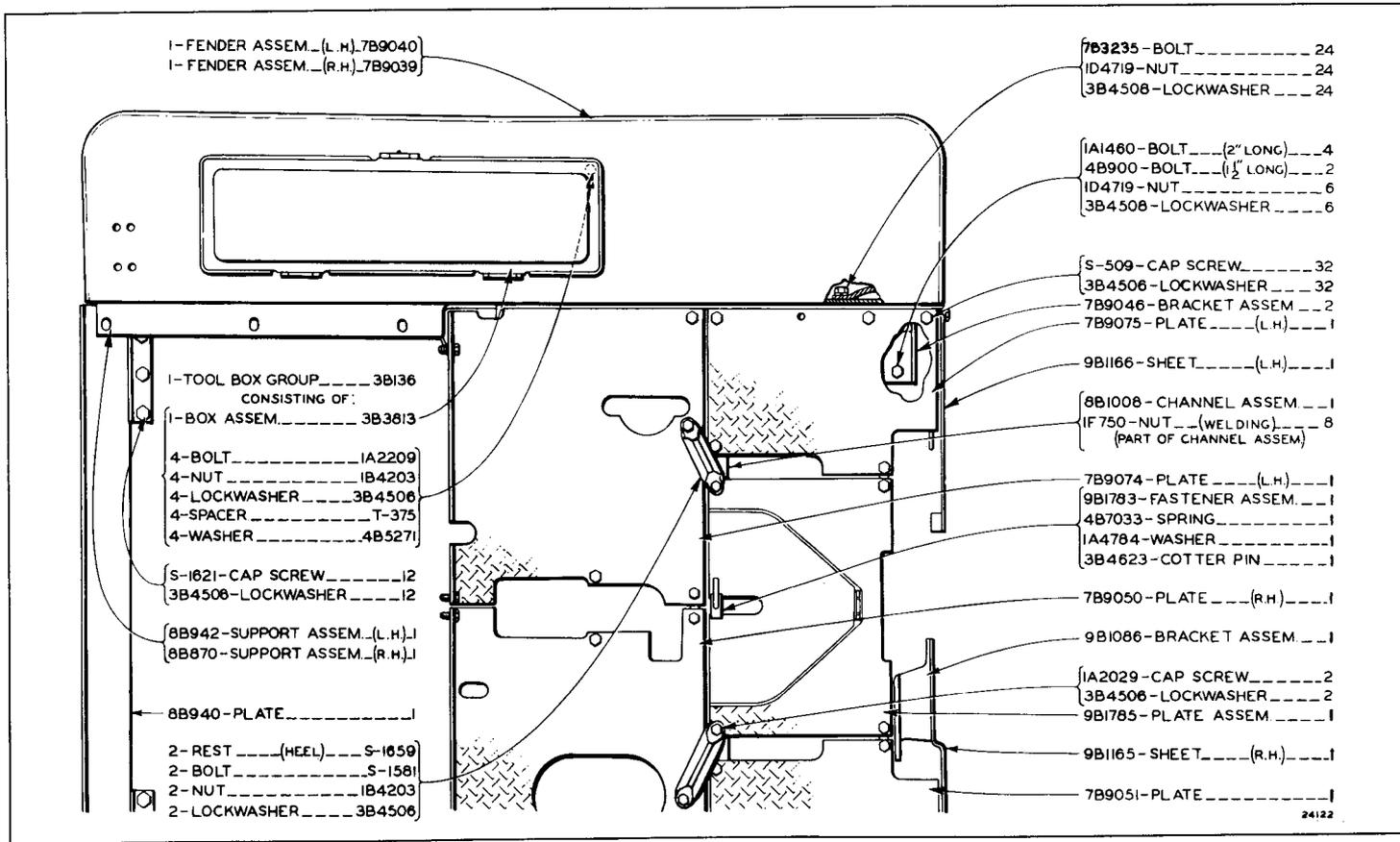


IM7923 TRACK CARRIER ROLLER GROUP—4 Groups Required

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

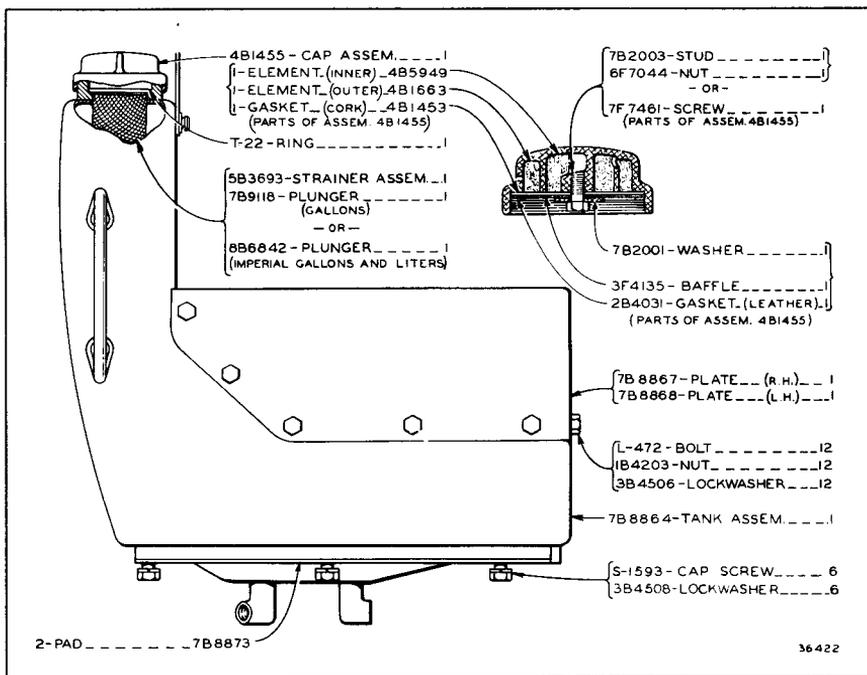


IM3826 TRACK ROLLER GROUP—Single Flange
IM3827 TRACK ROLLER GROUP—Double Flange

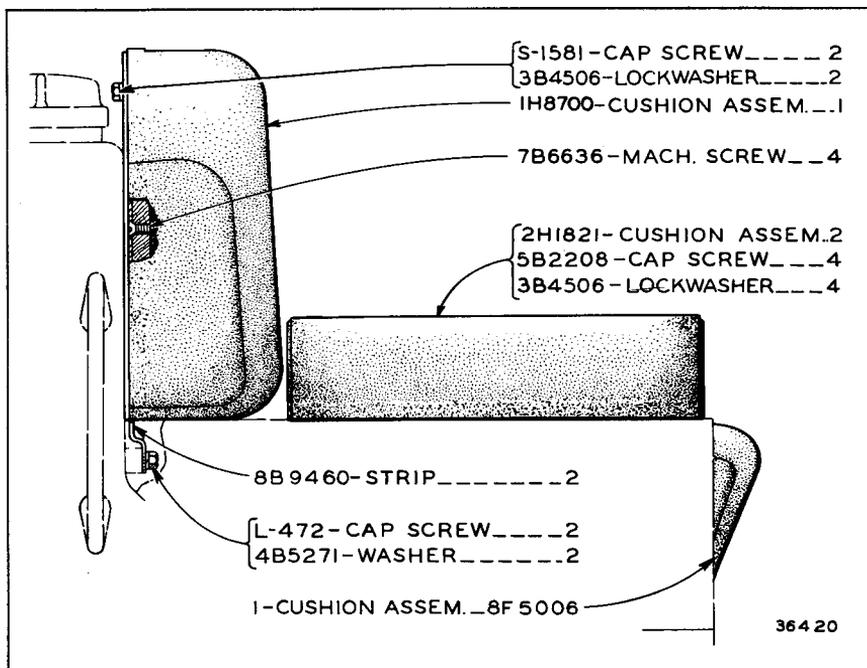


FENDERS AND TOOL BOX

24122



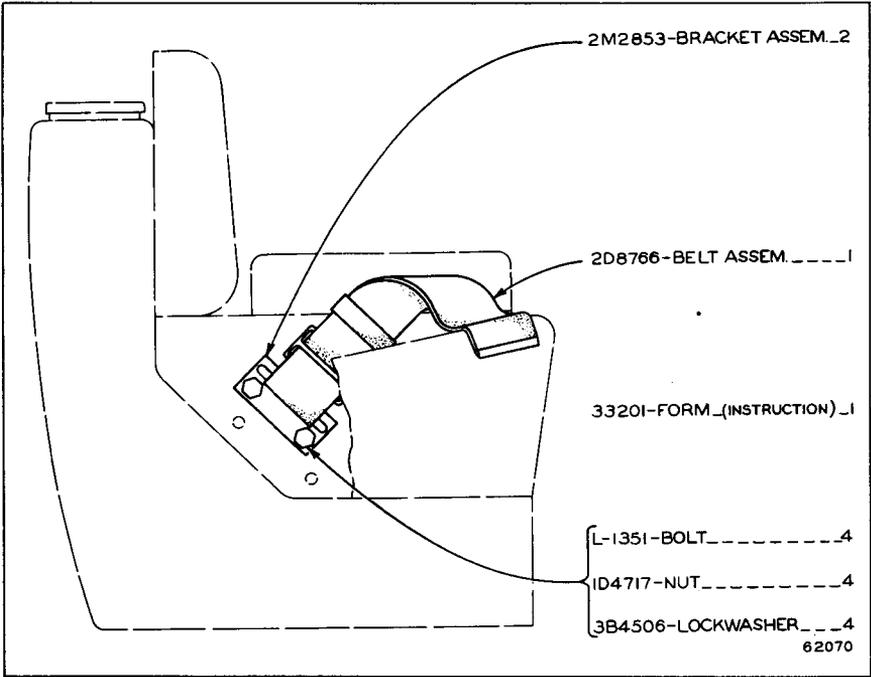
FUEL TANK AND SEAT FRAME



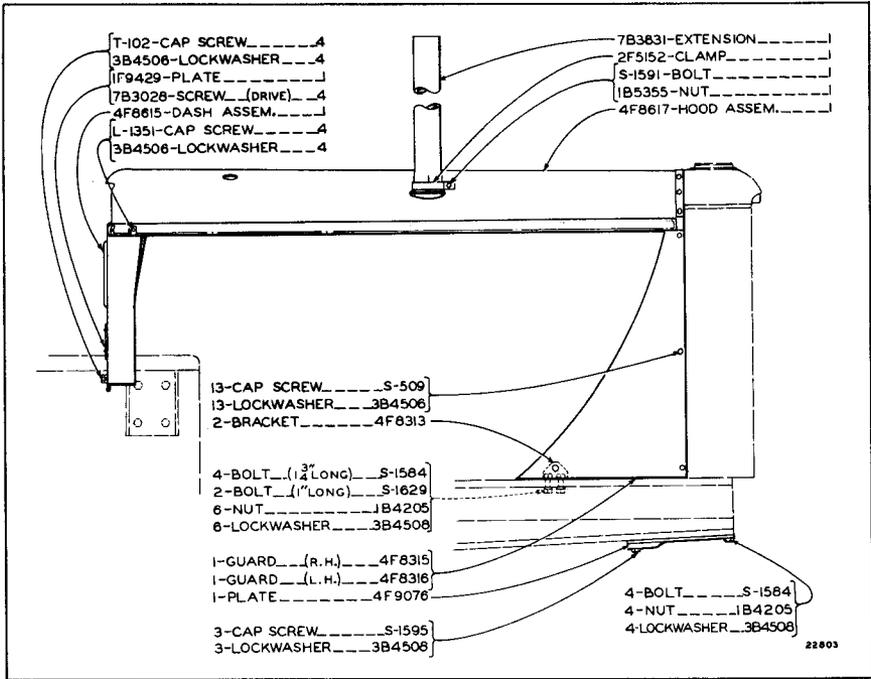
SEAT CUSHIONS

Refer to Page 134 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

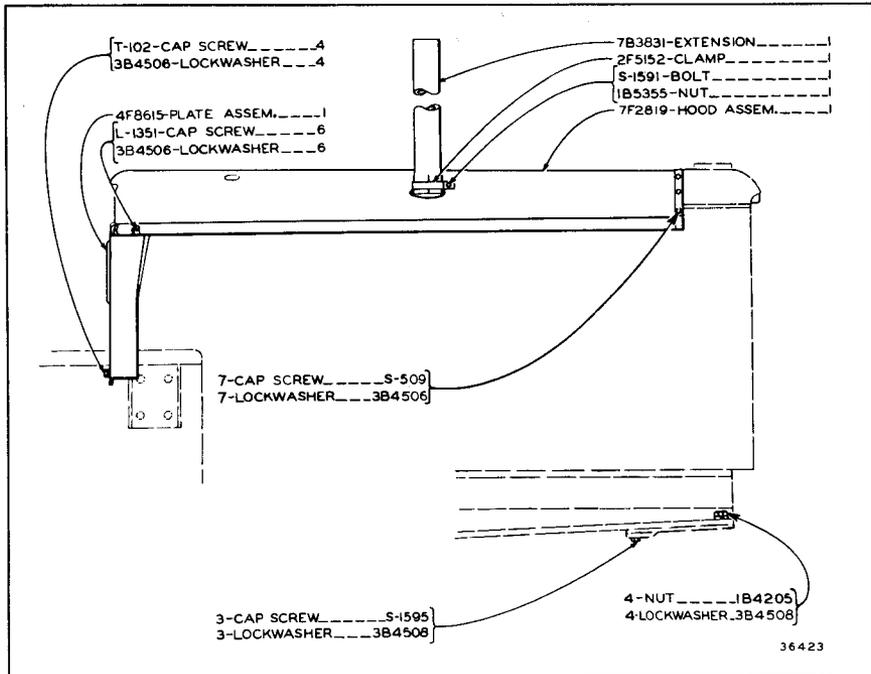


2M2832 SEAT BELT GROUP



HOOD AND DASH

Serial No. 8U1 to 8U1708 inclusive
 Refer to Pages 124 and 125 for special parts

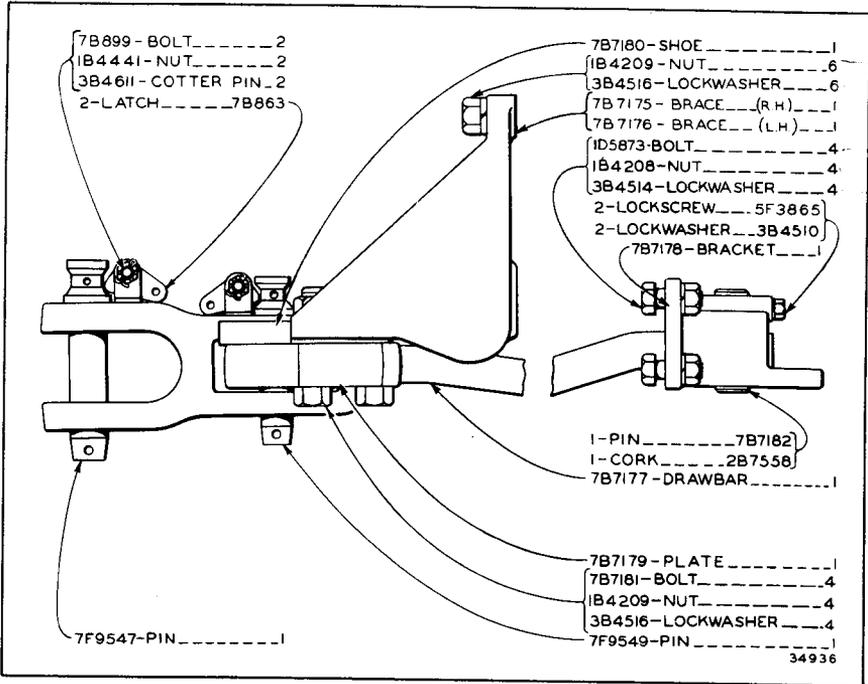


HOOD AND DASH

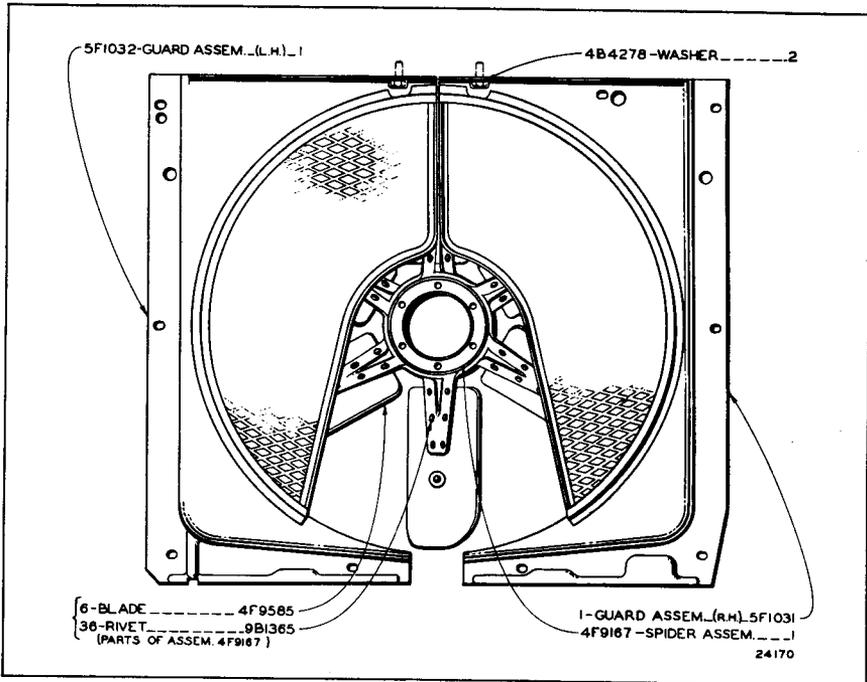
Effective with Serial No. 8U1709
 Refer to Pages 124 and 125 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

"CATERPILLAR" D6 TRACTOR

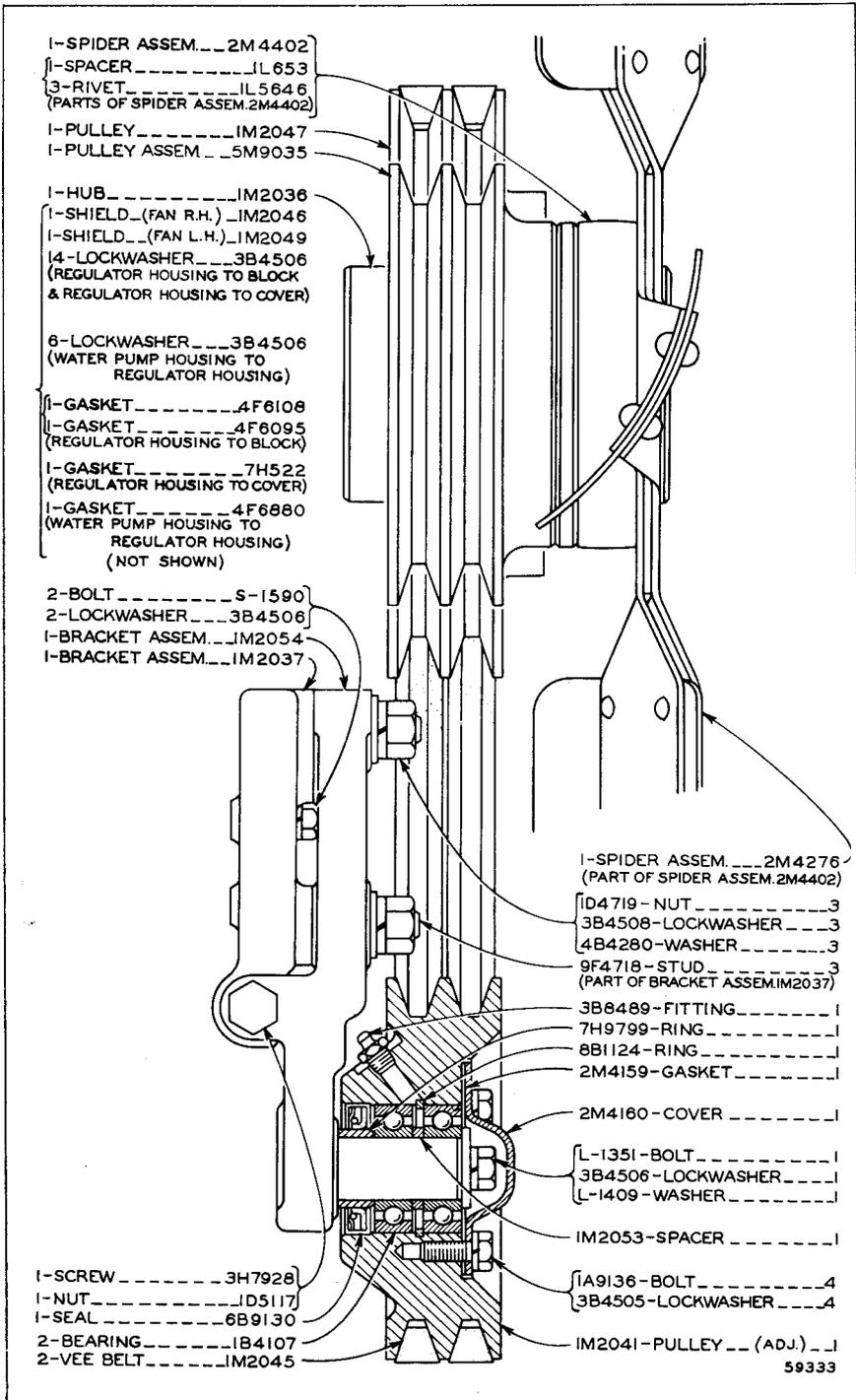


DRAWBAR



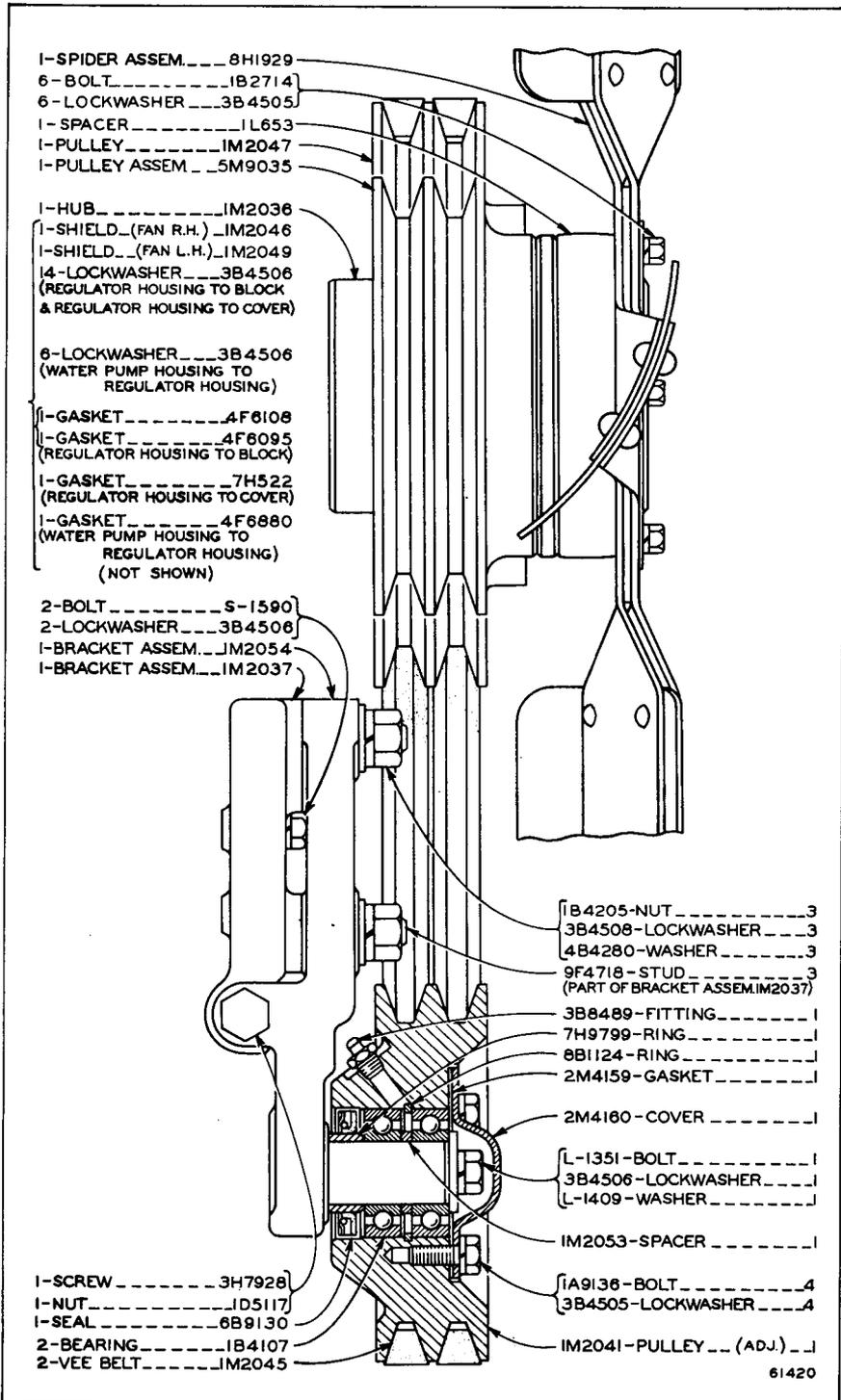
5F54 BLOWER FAN AND GUARD GROUP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



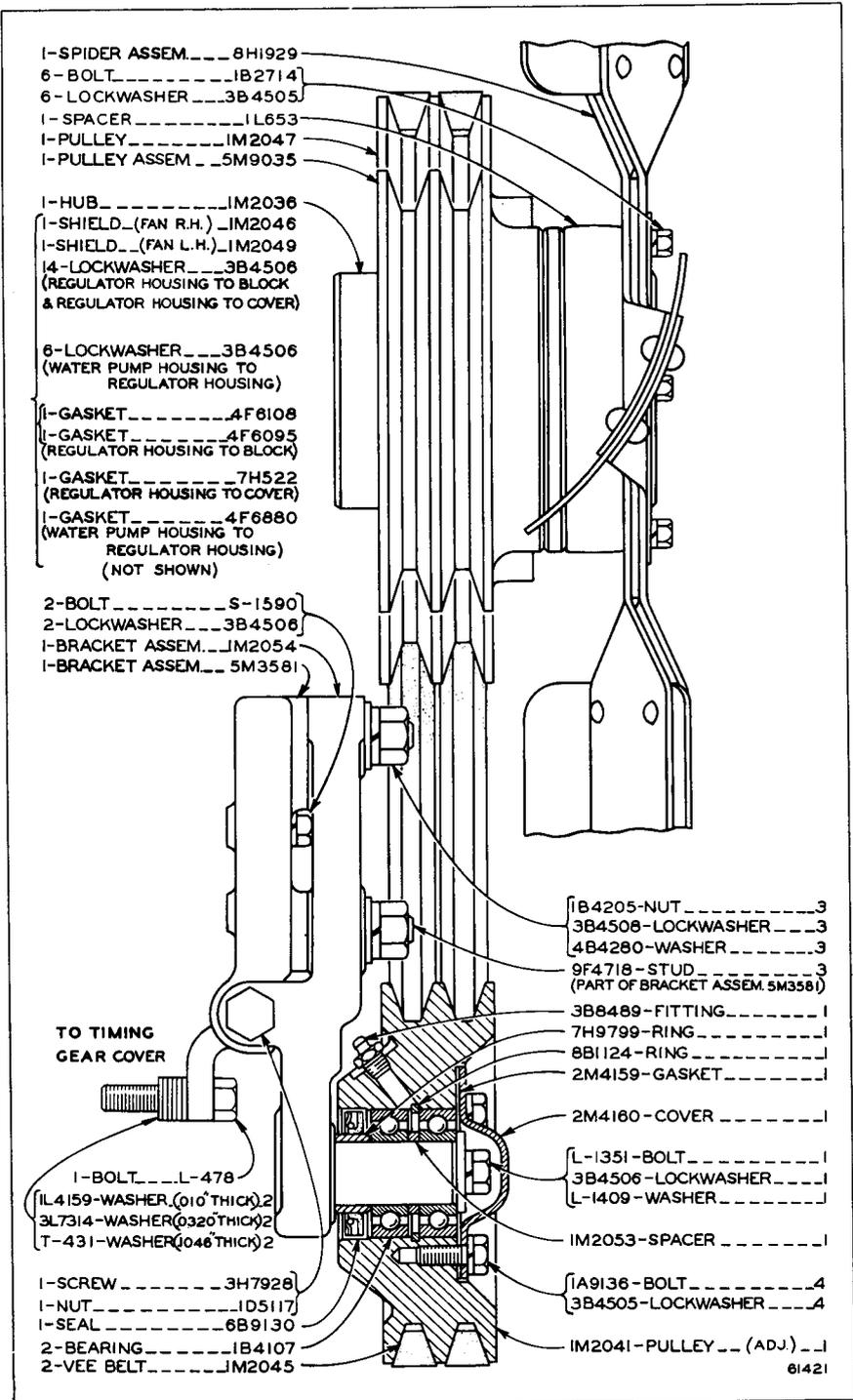
IM3608 BELT TIGHTENER GROUP—Field Installation—First Type
For use with Suction Fan

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



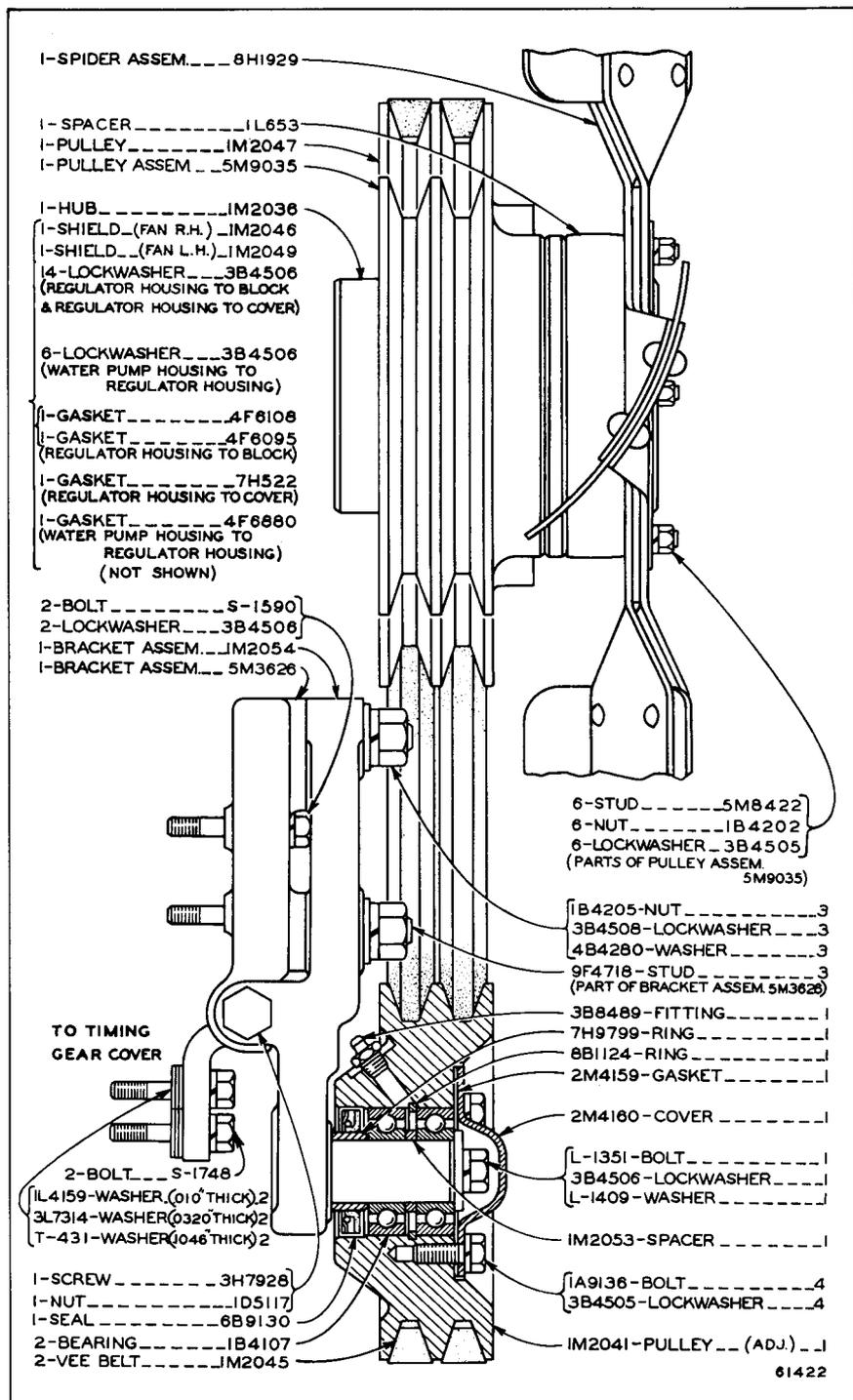
IM3608 BELT TIGHTENER GROUP—Field Installation—Second Type
 For use with Suction Fan

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



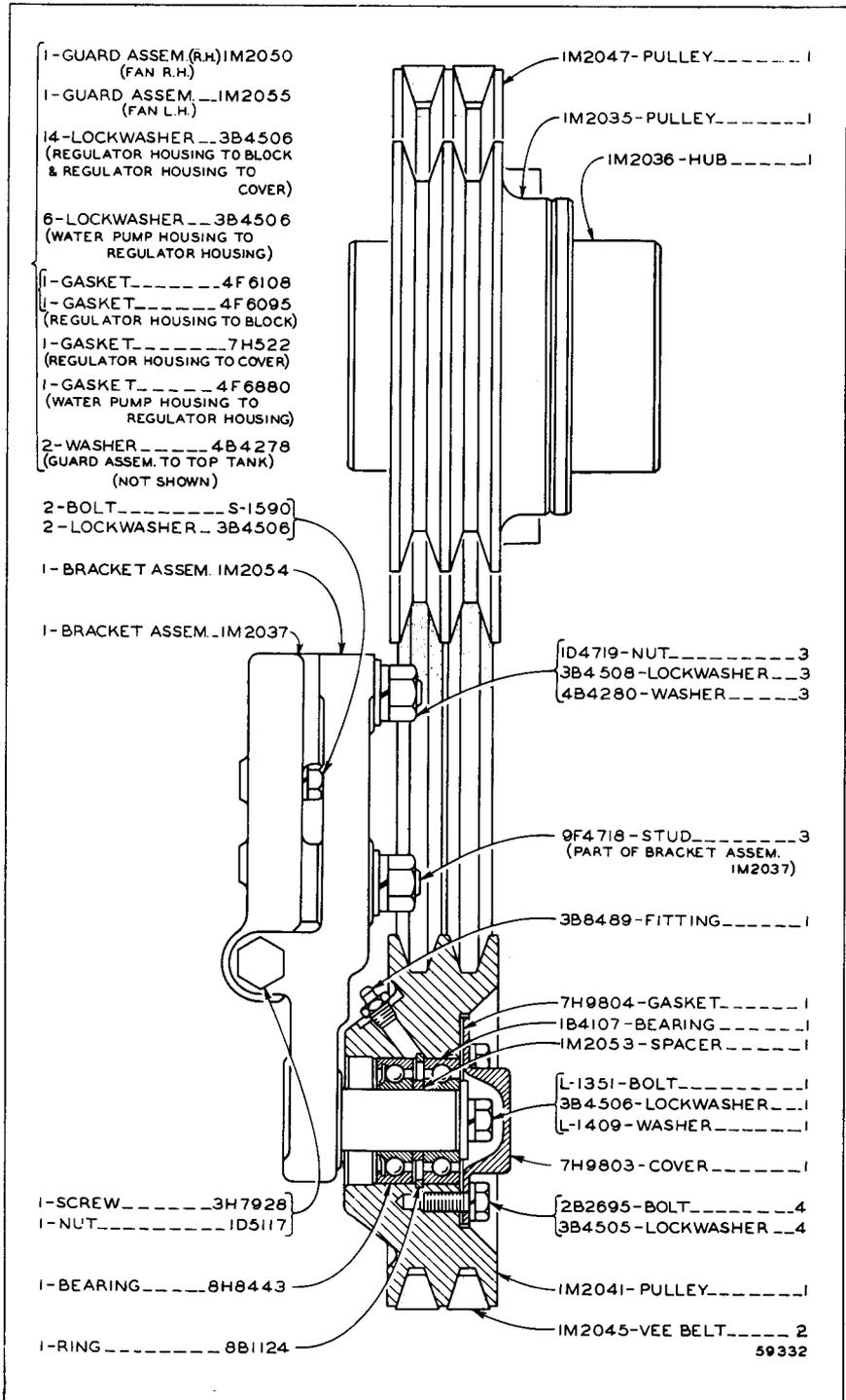
IM3608 BELT TIGHTENER GROUP—Field Installation—Third Type
 For use with Suction Fan

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



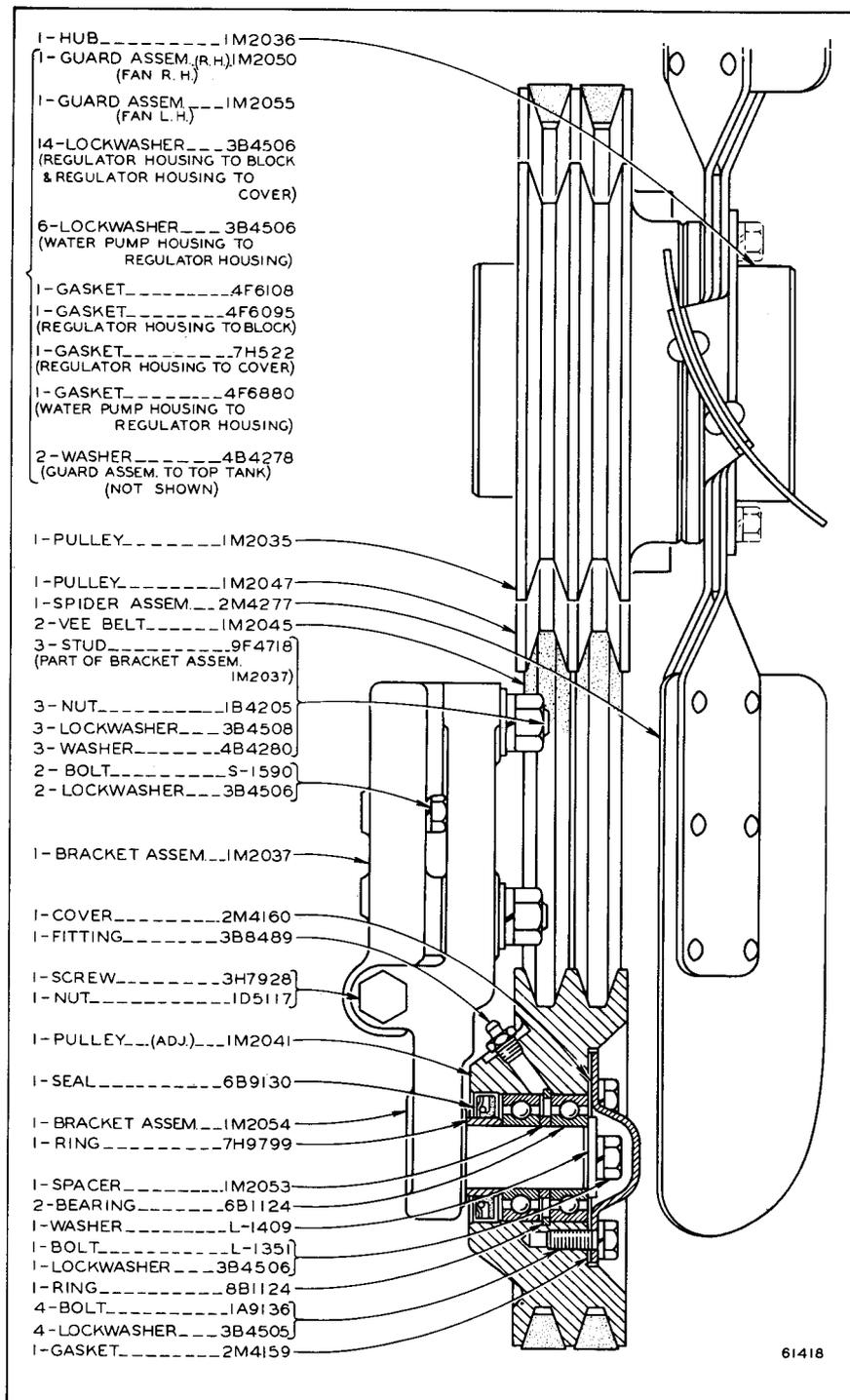
IM3608 BELT TIGHTENER GROUP—Field Installation—Fourth Type
For use with Suction Fan

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



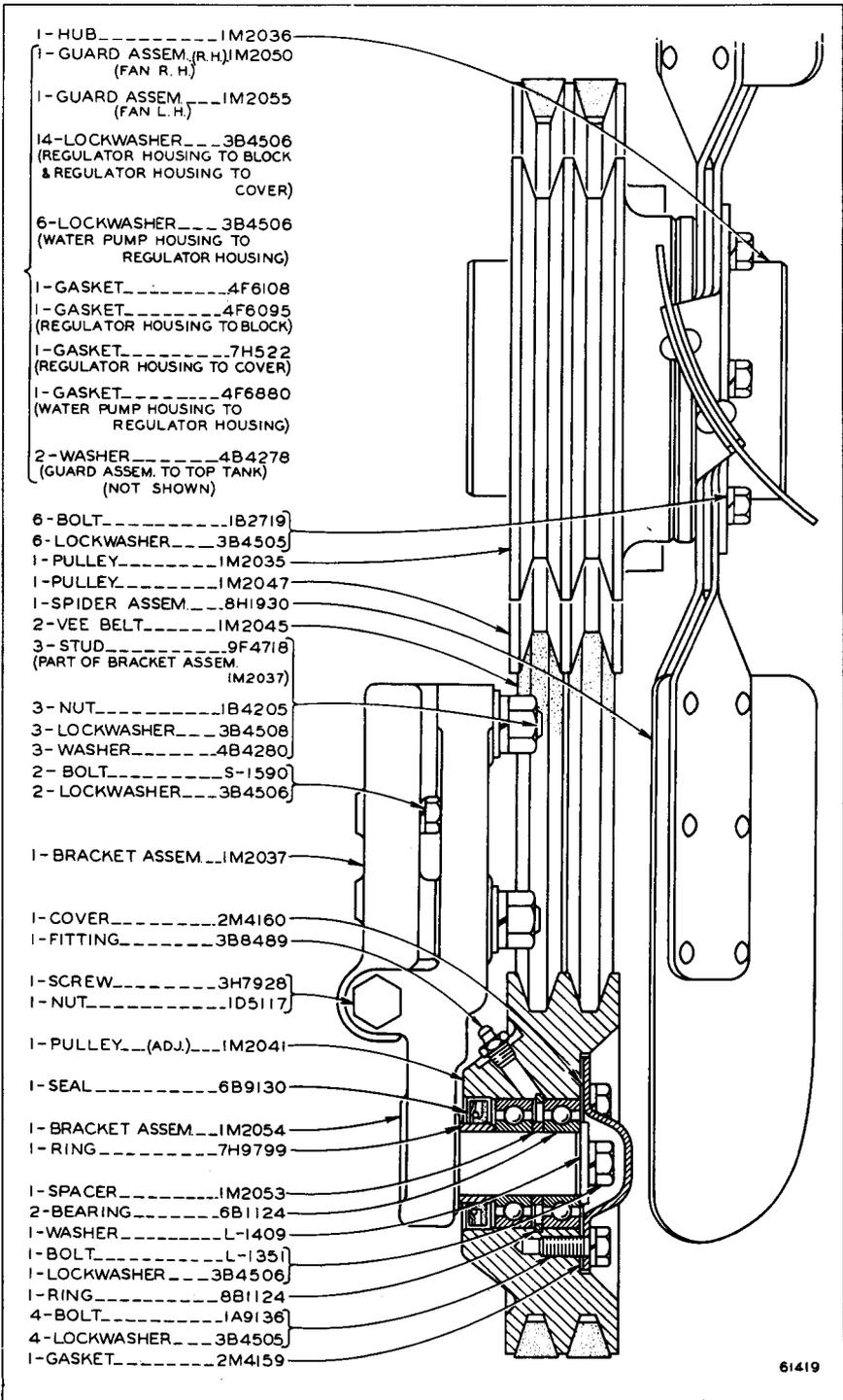
IM2042 BELT TIGHTENER GROUP—Field Installation—First Type
 For use with Blower Fan

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



IM2042 BELT TIGHTENER GROUP—Field Installation—Second Type
 For use with Blower Fan

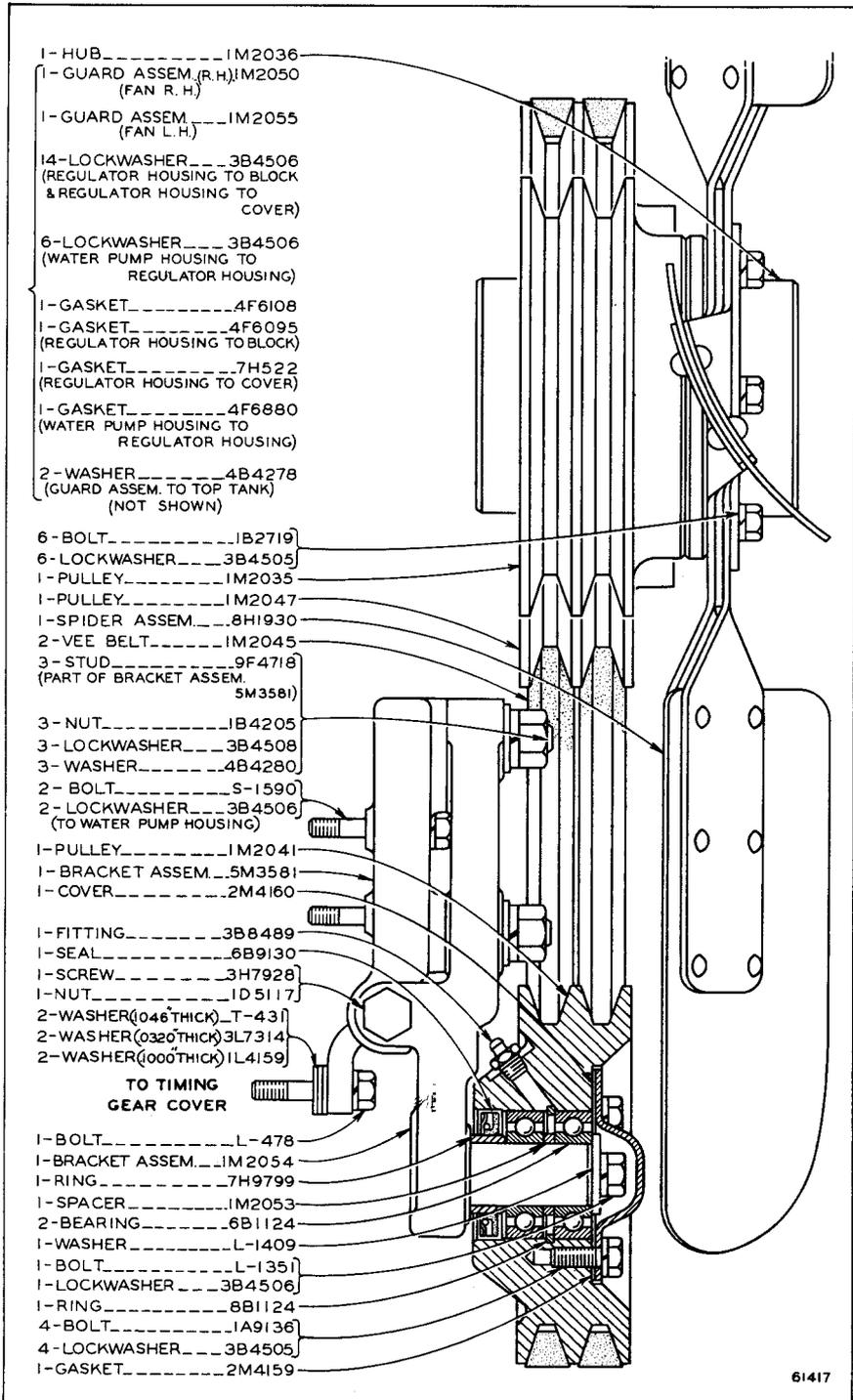
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



61419

IM2042 BELT TIGHTENER GROUP—Field Installation—Third Type
 For use with Blower Fan

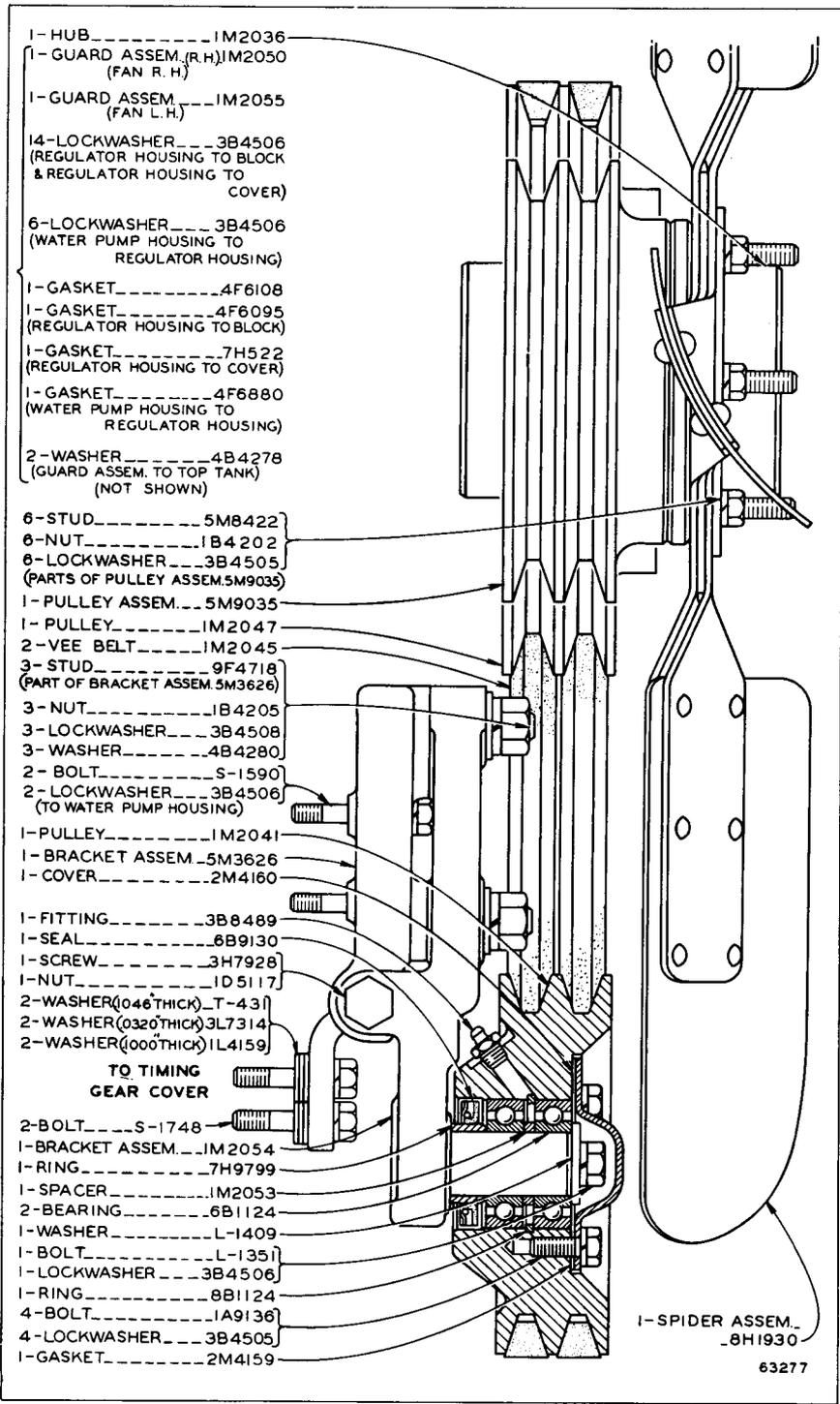
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



61417

IM2042 BELT TIGHTENER GROUP—Field Installation—Fourth Type
 For use with Blower Fan

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



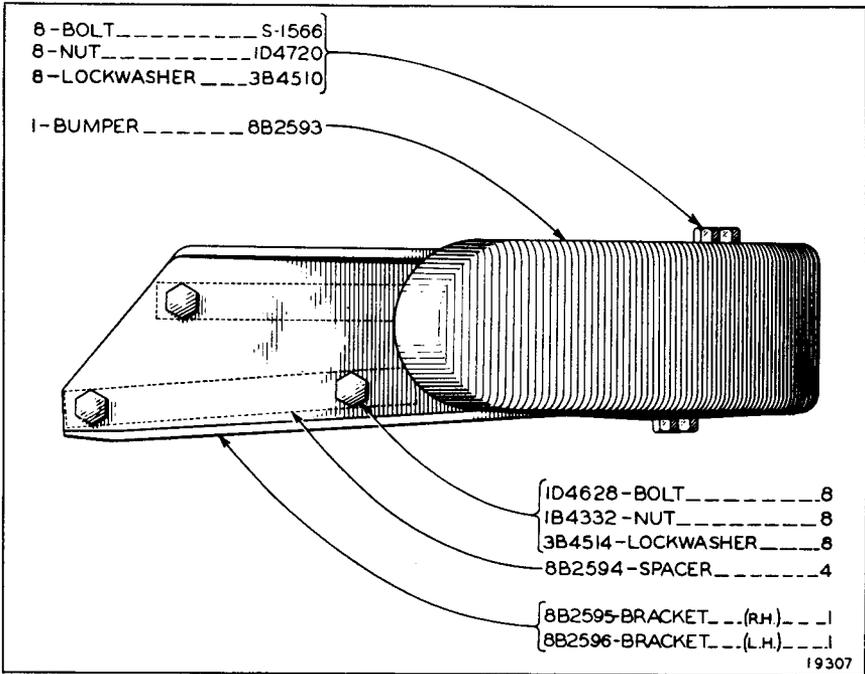
- 1-HUB-----IM2036
- 1-GUARD ASSEM.(R.H.)IM2050
(FAN R. H.)
- 1-GUARD ASSEM.-----IM2055
(FAN L.H.)
- 14-LOCKWASHER___3B4506
(REGULATOR HOUSING TO BLOCK
& REGULATOR HOUSING TO
COVER)
- 6-LOCKWASHER___3B4506
(WATER PUMP HOUSING TO
REGULATOR HOUSING)
- 1-GASKET-----4F6108
- 1-GASKET-----4F6095
(REGULATOR HOUSING TOBLOCK)
- 1-GASKET-----7H522
(REGULATOR HOUSING TO COVER)
- 1-GASKET-----4F6880
(WATER PUMP HOUSING TO
REGULATOR HOUSING)
- 2-WASHER-----4B4278
(GUARD ASSEM. TO TOP TANK)
(NOT SHOWN)
- 6-STUD-----5M8422
- 6-NUT-----1B4202
- 6-LOCKWASHER___3B4505
(PARTS OF PULLEY ASSEM.5M9035)
- 1-PULLEY ASSEM.---5M9035
- 1-PULLEY-----IM2047
- 2-VEE BELT-----IM2045
- 3-STUD-----9F4718
(PART OF BRACKET ASSEM.5M3626)
- 3-NUT-----1B4205
- 3-LOCKWASHER___3B4508
- 3-WASHER-----4B4280
- 2-BOLT-----S-1590
- 2-LOCKWASHER___3B4506
(TO WATER PUMP HOUSING)
- 1-PULLEY-----IM2041
- 1-BRACKET ASSEM.5M3626
- 1-COVER-----2M4160
- 1-FITTING-----3B8489
- 1-SEAL-----6B9130
- 1-SCREW-----3H7928
- 1-NUT-----1D5117
- 2-WASHER(046THICK)_T-431
- 2-WASHER(0320THICK)3L7314
- 2-WASHER(0006THICK)1L4159
- TO TIMING
GEAR COVER**
- 2-BOLT-----S-1748
- 1-BRACKET ASSEM.---IM2054
- 1-RING-----7H9799
- 1-SPACER-----IM2053
- 2-BEARING-----6B1124
- 1-WASHER-----L-1409
- 1-BOLT-----L-1351
- 1-LOCKWASHER___3B4506
- 1-RING-----8B1124
- 4-BOLT-----1A9136
- 4-LOCKWASHER___3B4505
- 1-GASKET-----2M4159

1-SPIDER ASSEM.____
_8H1930

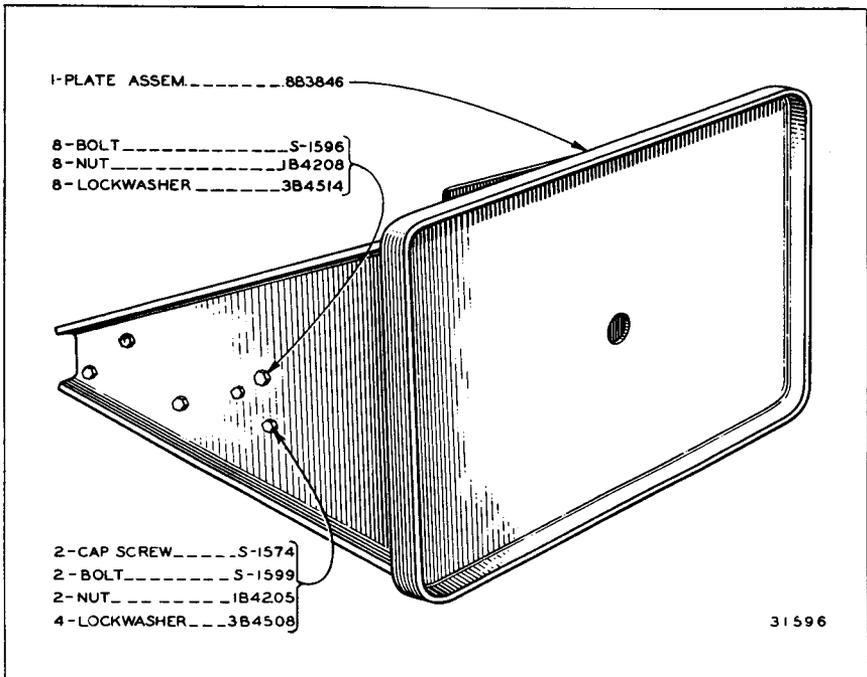
63277

IM2042 BELT TIGHTENER GROUP—Field Installation—Fifth Type
For use with Blower Fan

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

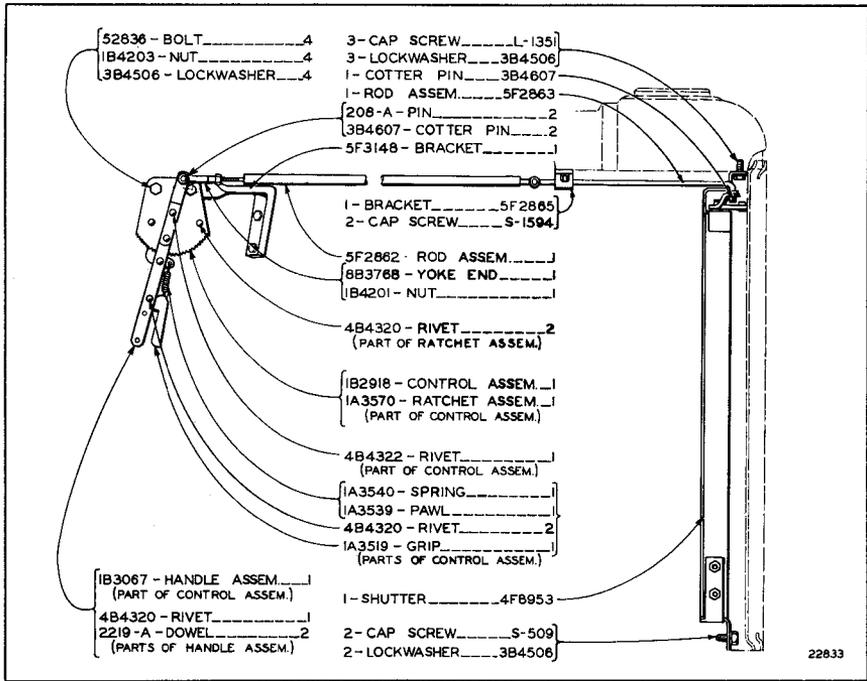


8B2601 FRONT BUMPER GROUP

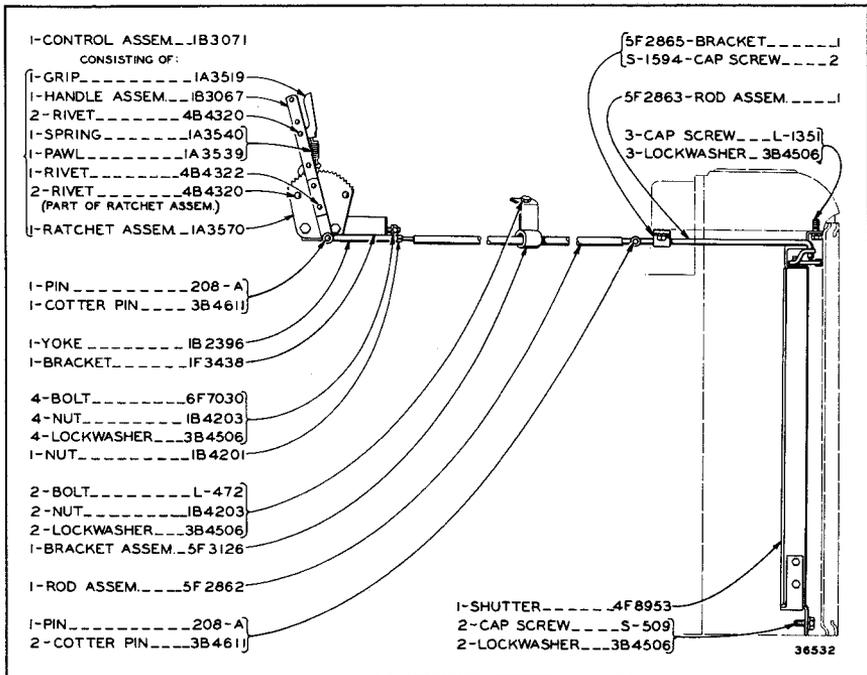


8B3847 PUSH BUMPER GROUP

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



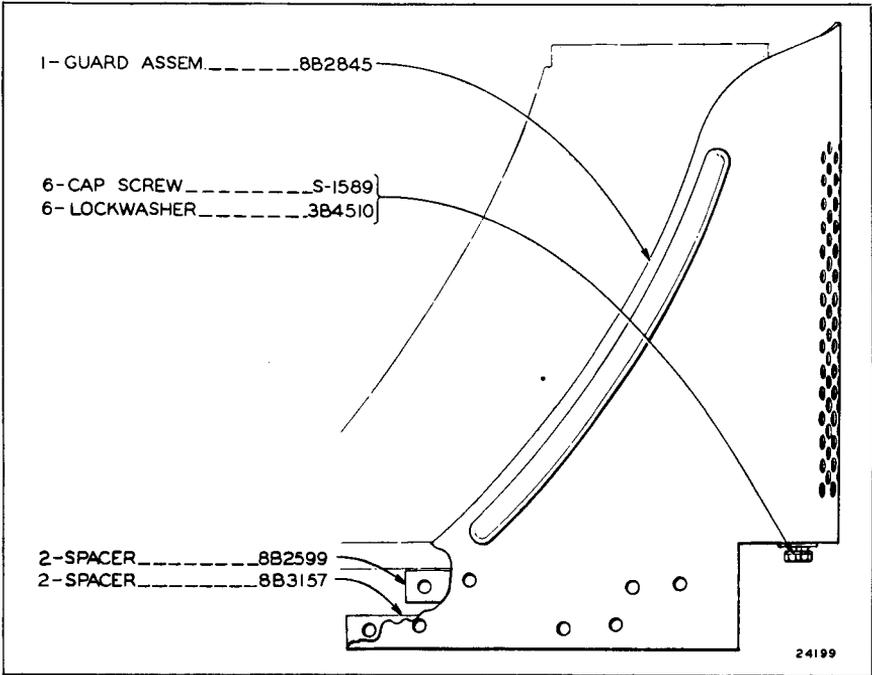
4F9123 RADIATOR SHUTTER GROUP



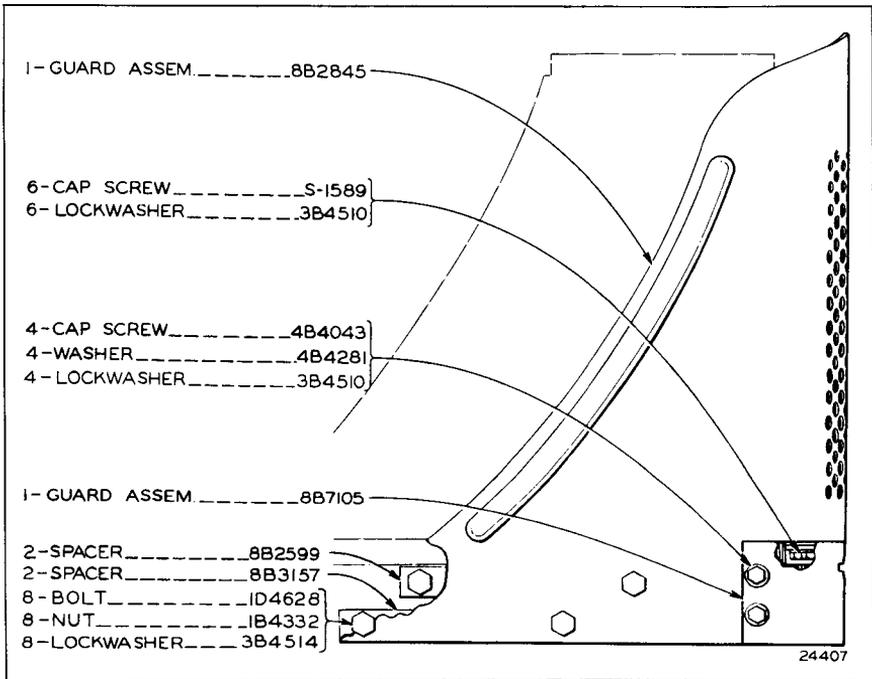
5F4587 RADIATOR SHUTTER GROUP

For use with Cab

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

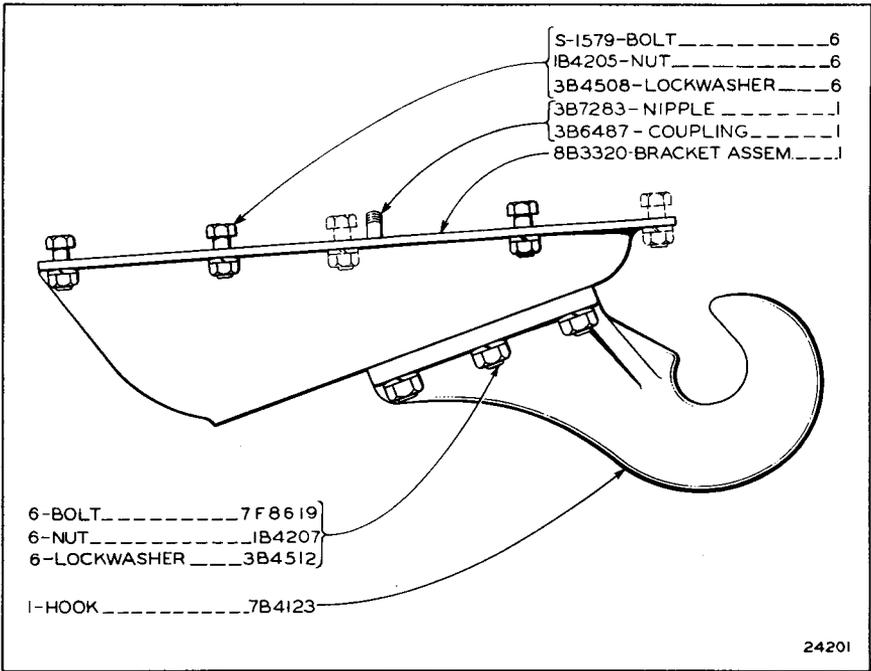


8B2846 RADIATOR GUARD GROUP
For use with Bumper

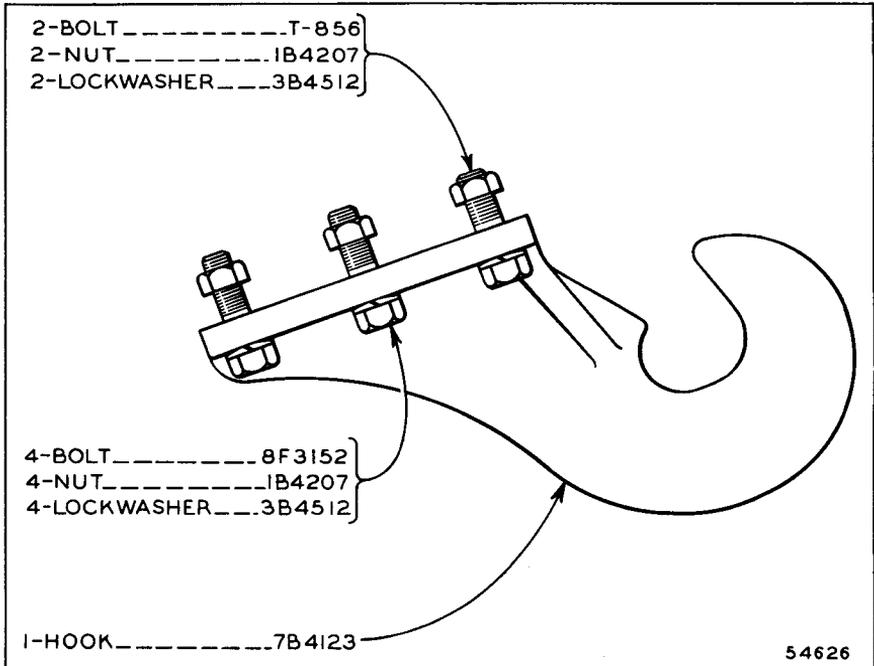


8B7106 RADIATOR GUARD GROUP
For use without Bumper

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



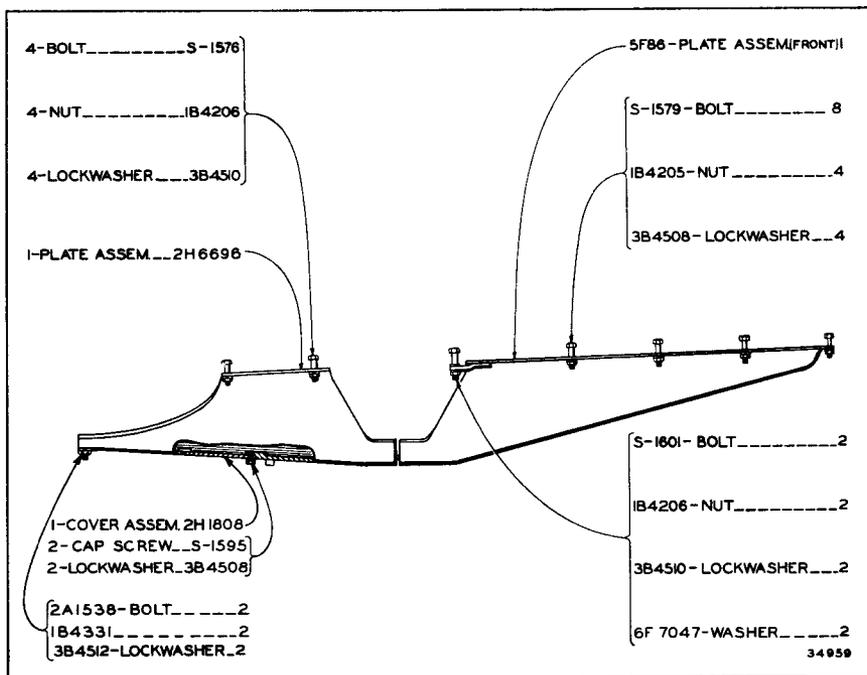
8B3321 FRONT PULL HOOK GROUP



7B4464 FRONT PULL HOOK GROUP
For use with Crankcase Guard

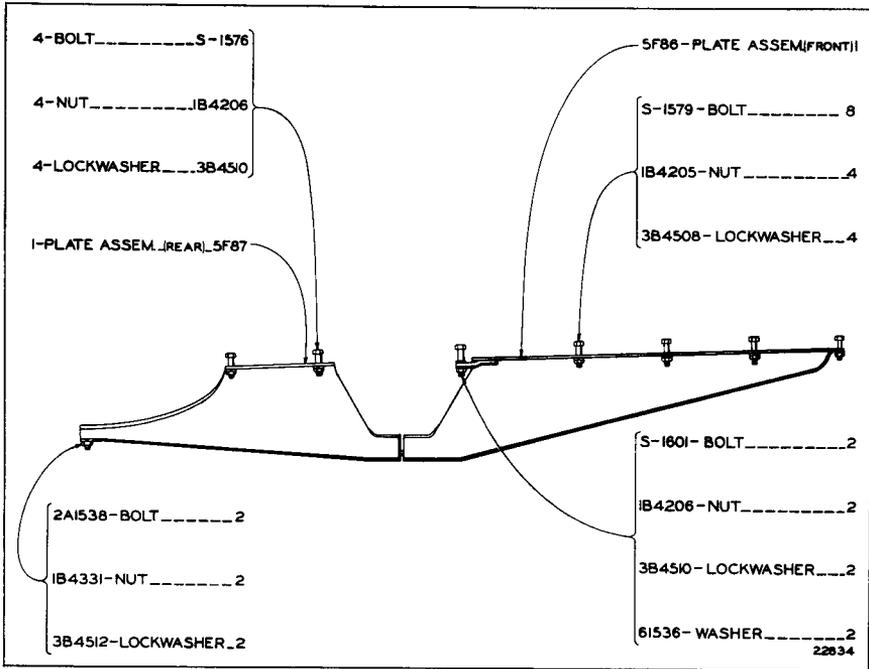
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 122 & 123 IN FORM 30324—PARTS CATALOG
FOR D6 TRACTOR—60 INCH GAUGE

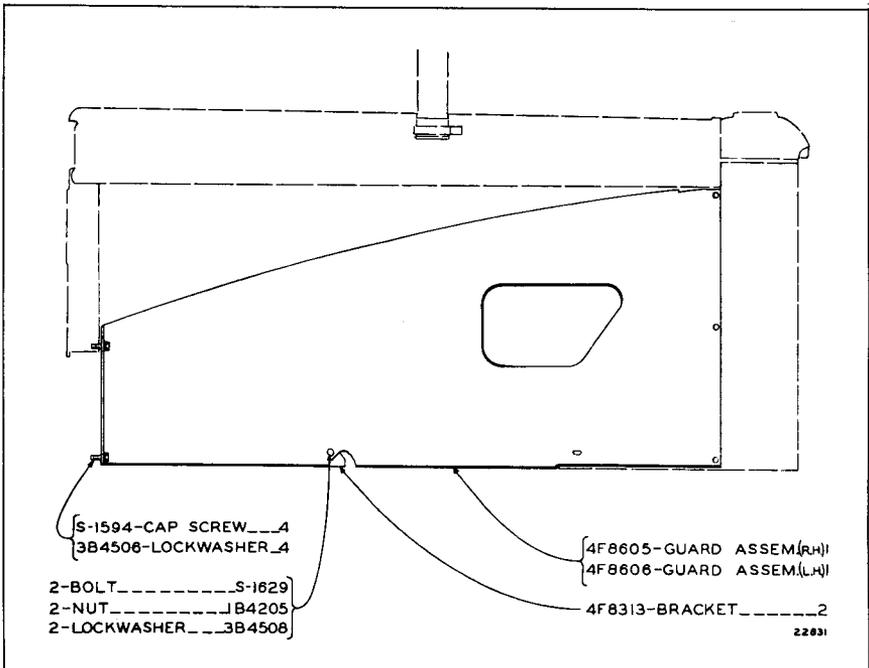


3H481 CRANKCASE GUARD GROUP (Replaces 5F88)

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

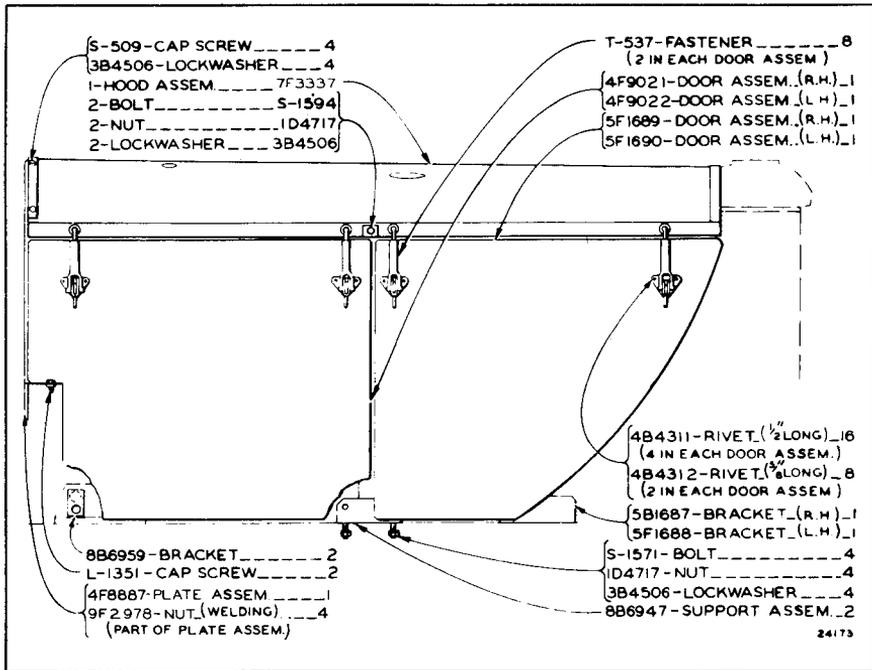


5F88 CRANKCASE GUARD GROUP



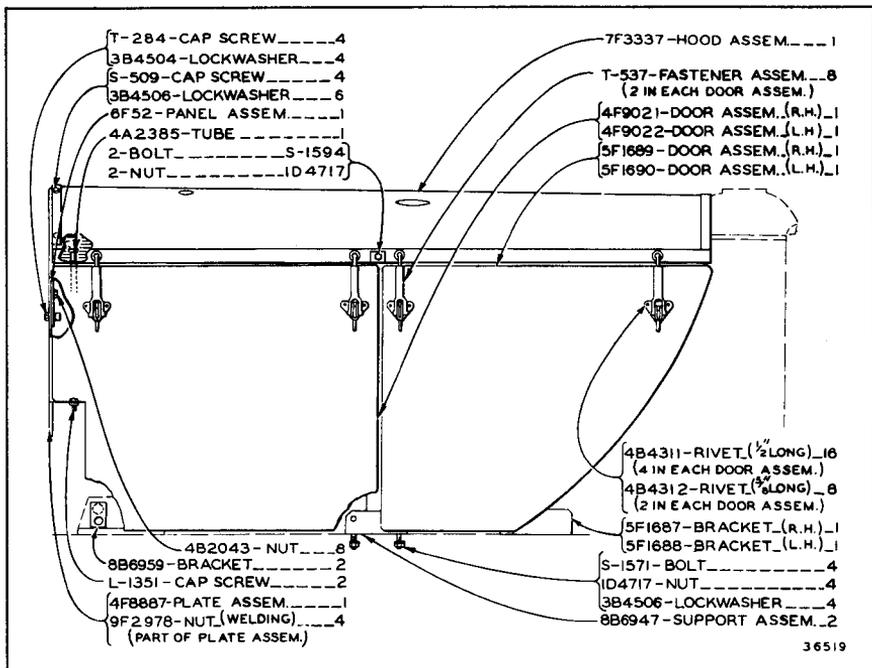
4F8609 BRUSH GUARD GROUP

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



5F1686 WINTER HOOD GROUP—First Type

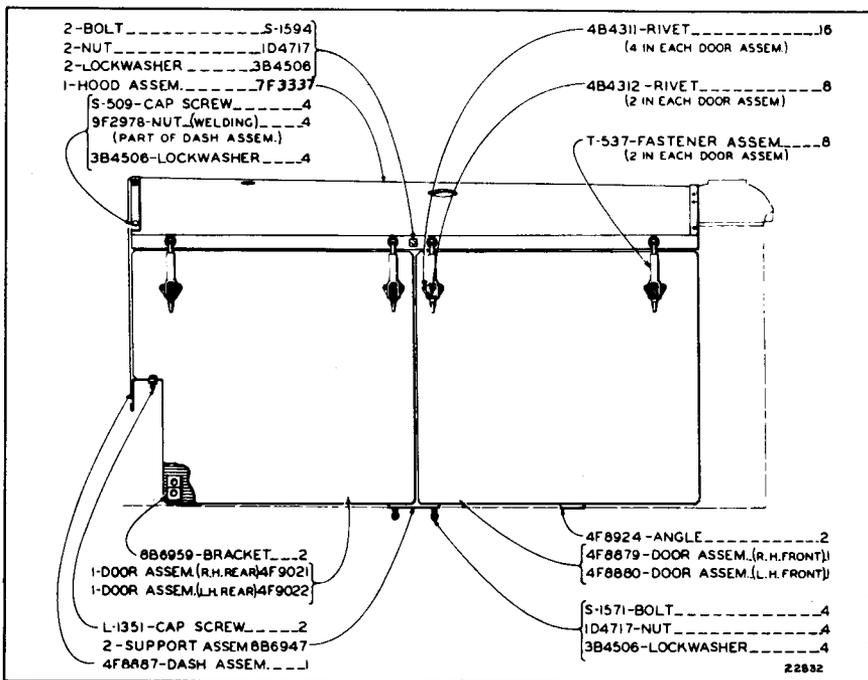
For use with Bulldozer



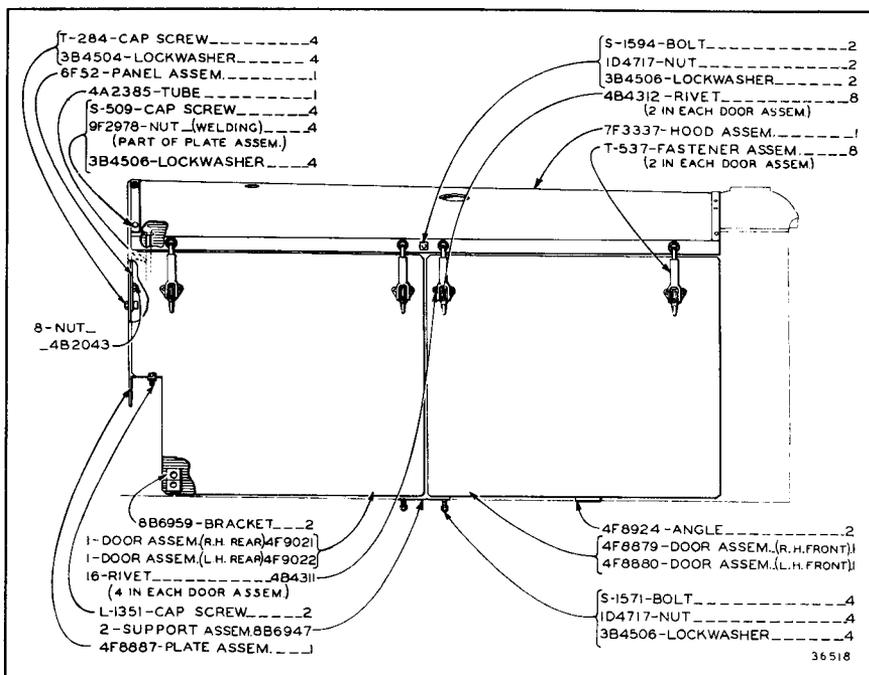
5F1686 WINTER HOOD GROUP—Second Type

For use with Bulldozer

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

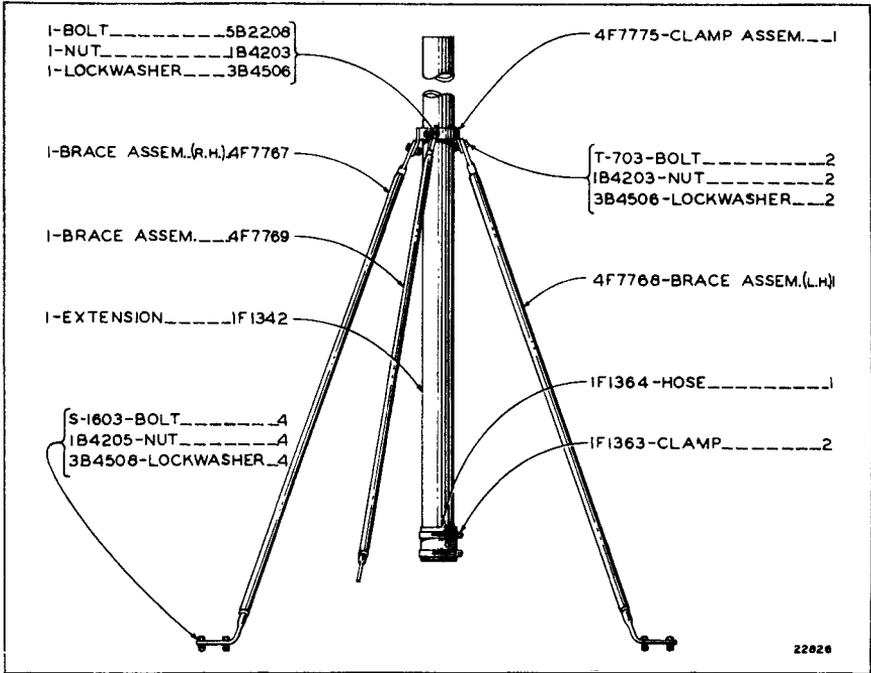


4F9080 WINTER HOOD GROUP—First Type

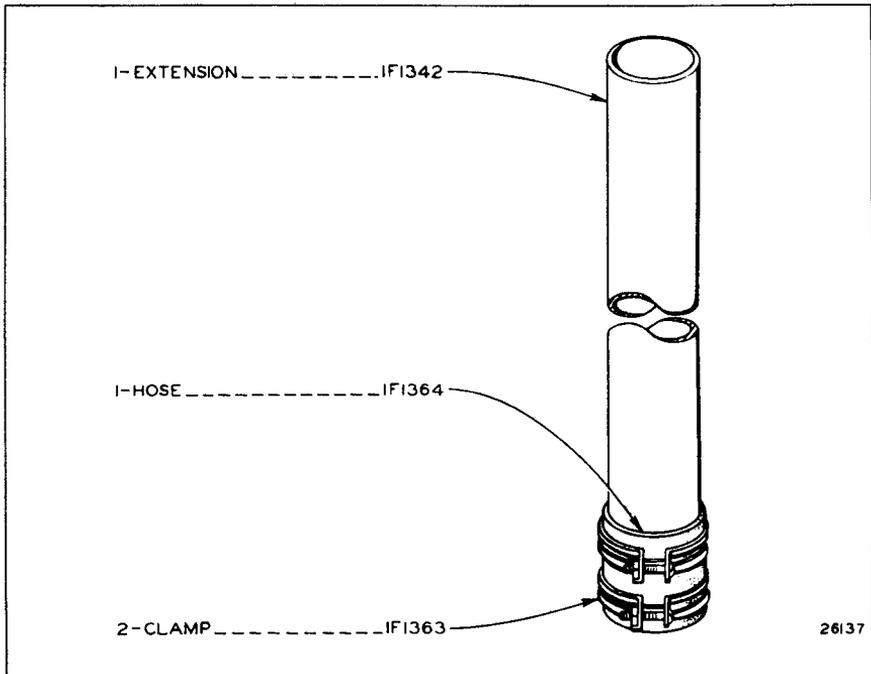


4F9080 WINTER HOOD GROUP—Second Type

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



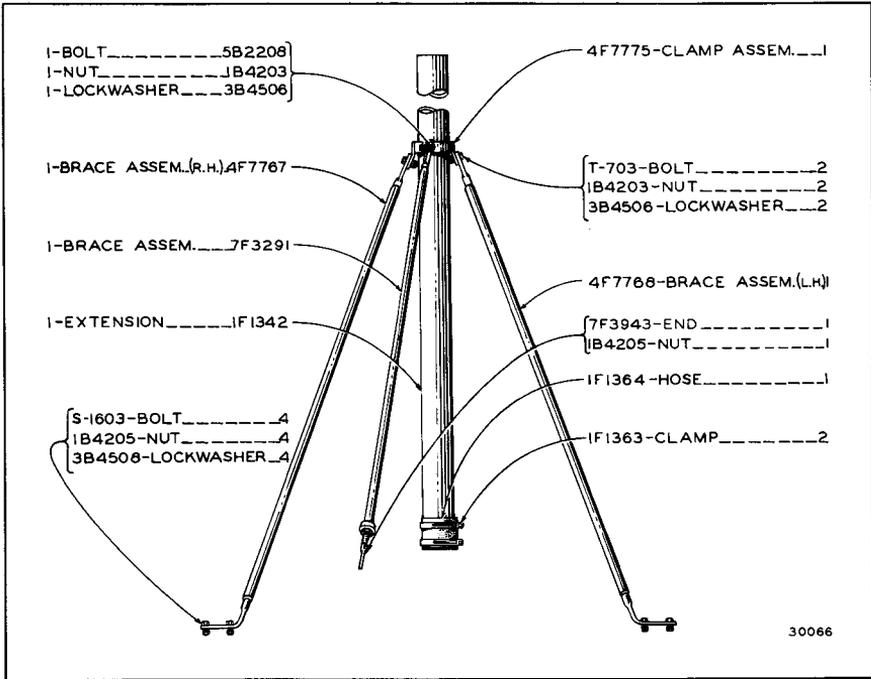
4F7776 AIR CLEANER INLET PIPE EXTENSION GROUP—First Type



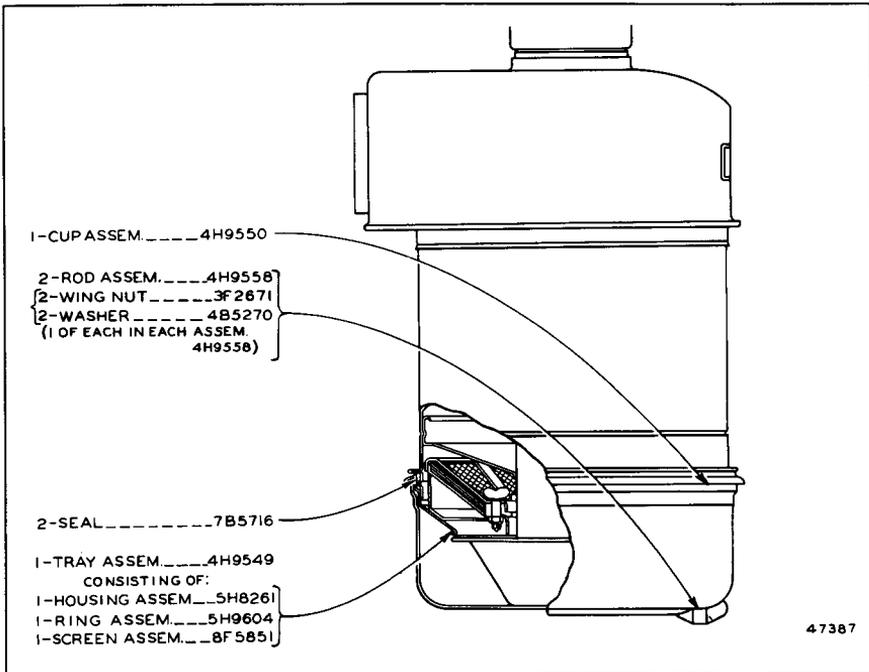
6F1631 AIR CLEANER INLET EXTENSION GROUP

For use with 8B5093 and 5F4364 Canopy Groups (Second Types) shown on Pages 136 and 137. Only separate parts serviced

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



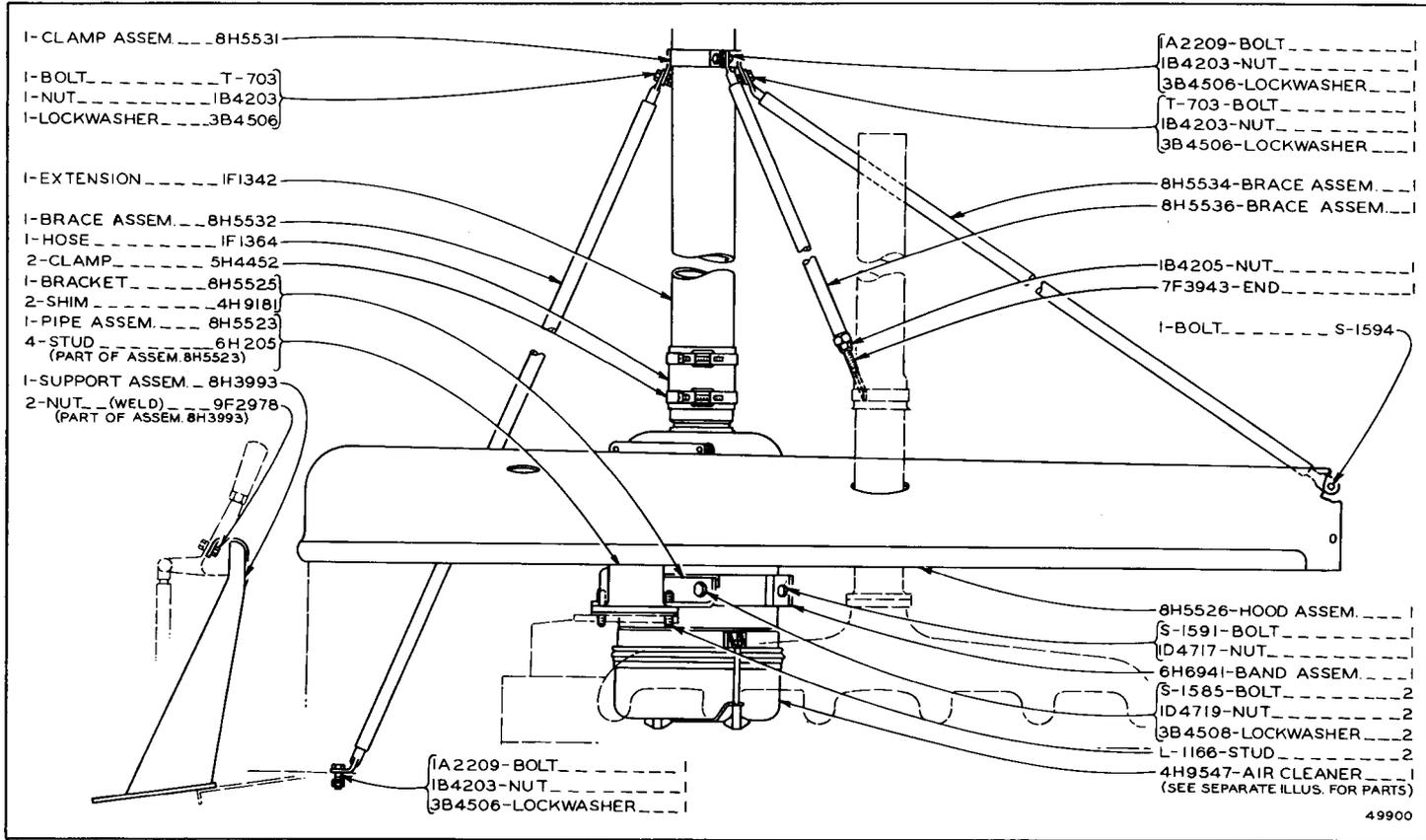
4F776 AIR CLEANER INLET PIPE EXTENSION GROUP—Second Type



4H9547 AIR CLEANER

Part of 8H5522 Air Cleaner Group shown on Page 126B

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

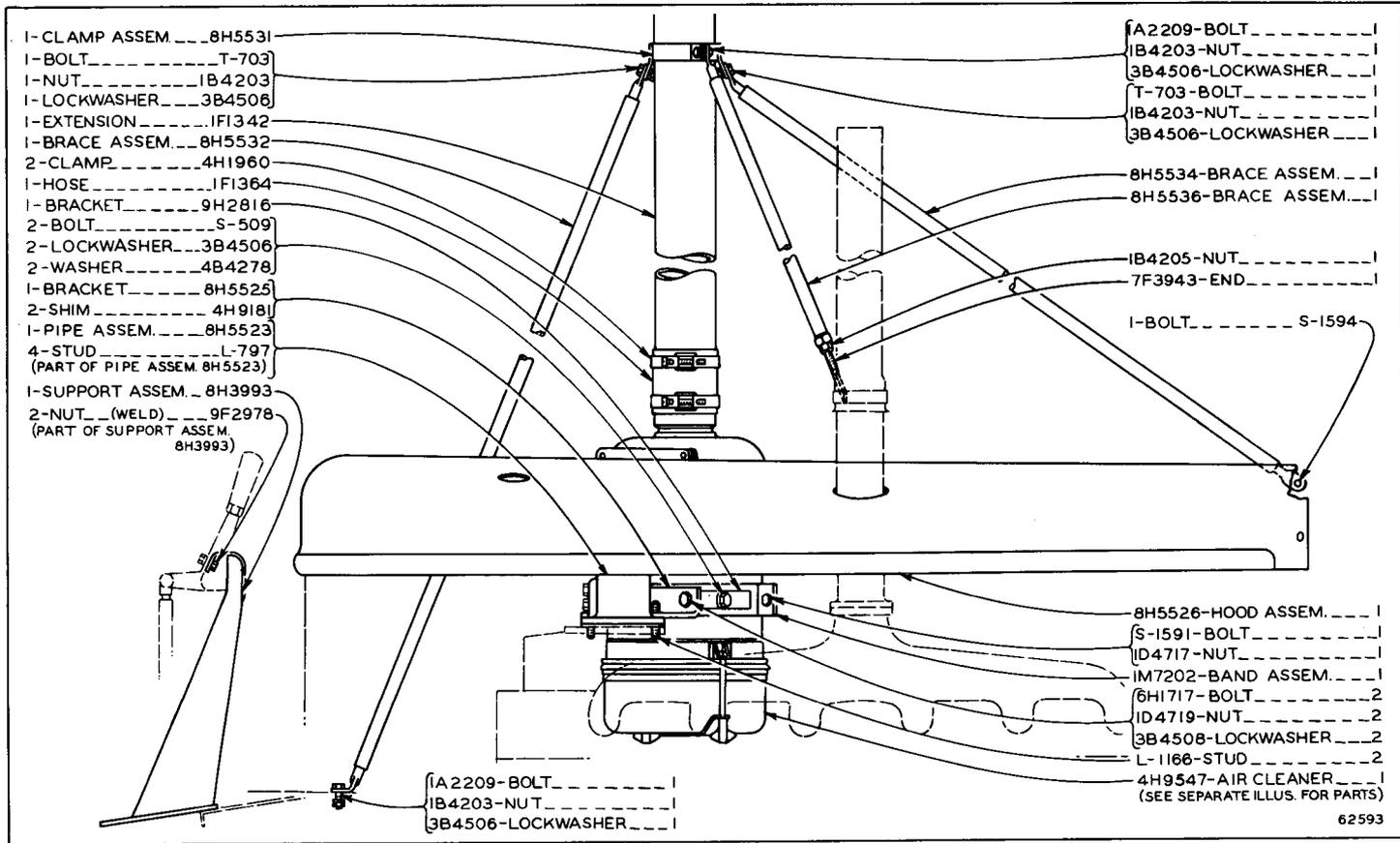


8H5522 AIR CLEANER GROUP—Factory Installation Only

Side mounted with inlet extension

4H9547 Air Cleaner parts are shown on Page 126A

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

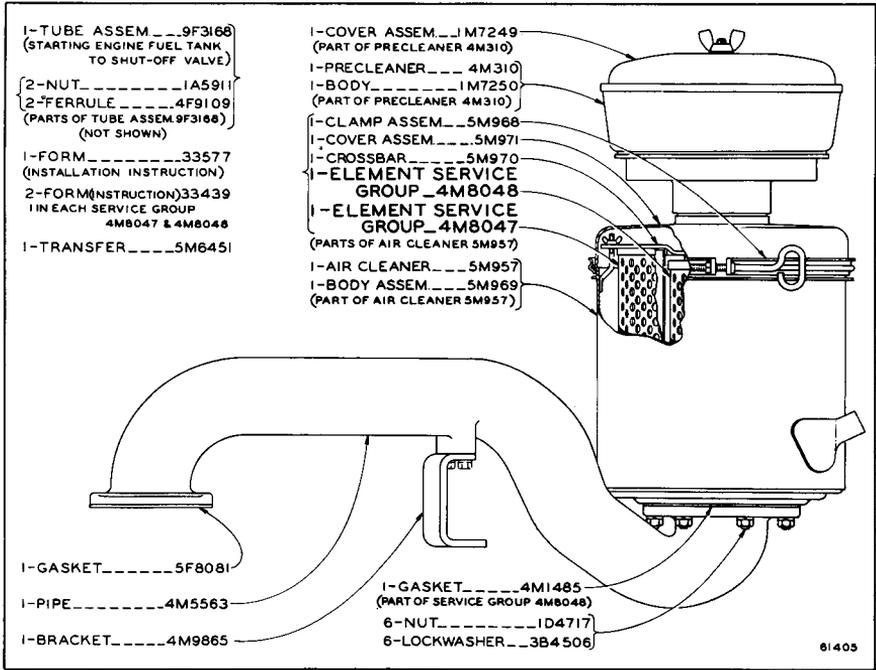


ATTACHMENTS

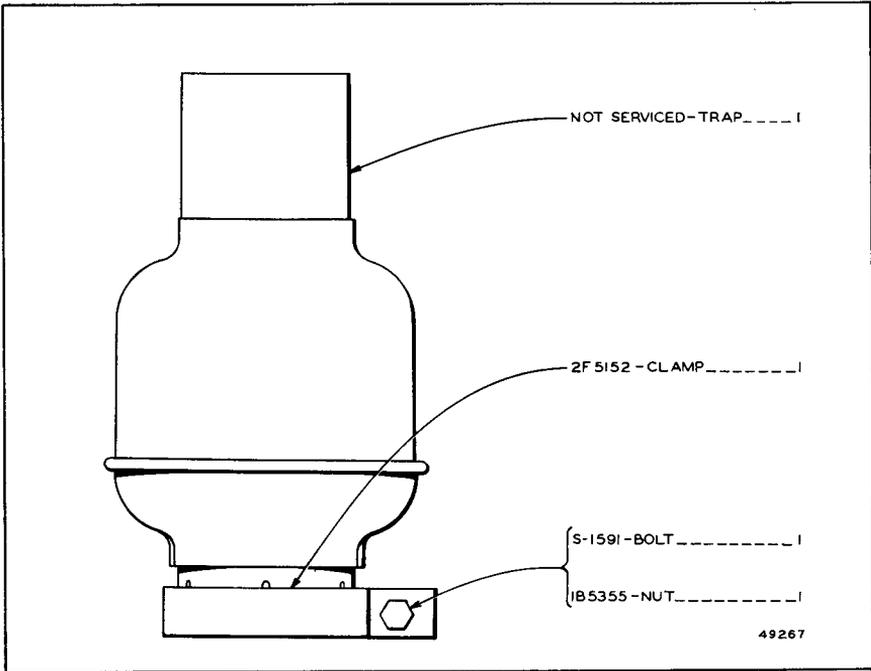
126C

62593

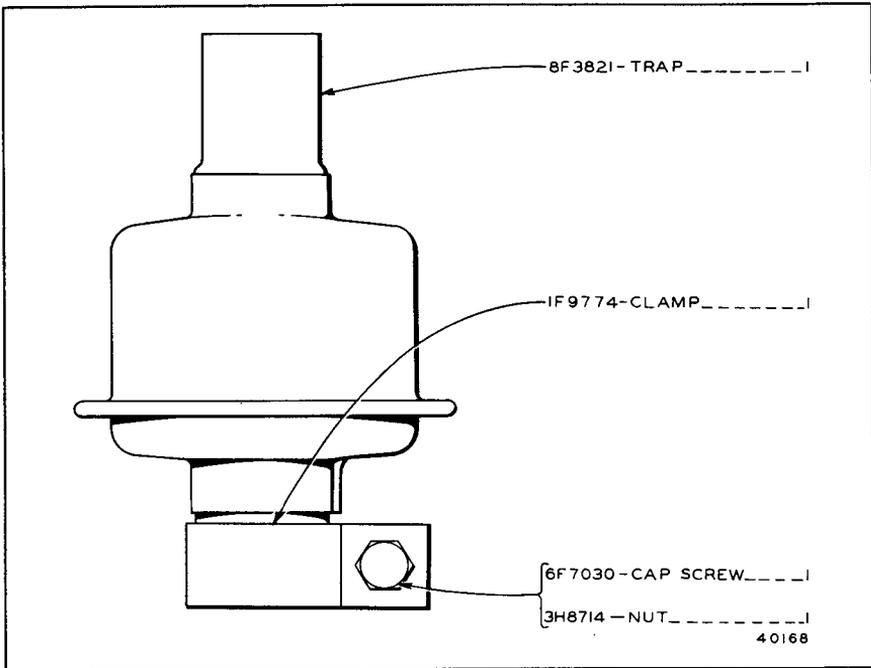
8H5522 AIR CLEANER GROUP—Factory Installation Only—Second Type
 Side mounted with inlet extension
 4H9547 Air Cleaner parts are shown on Page 126A



4M5562 AIR CLEANER GROUP—Field Installation

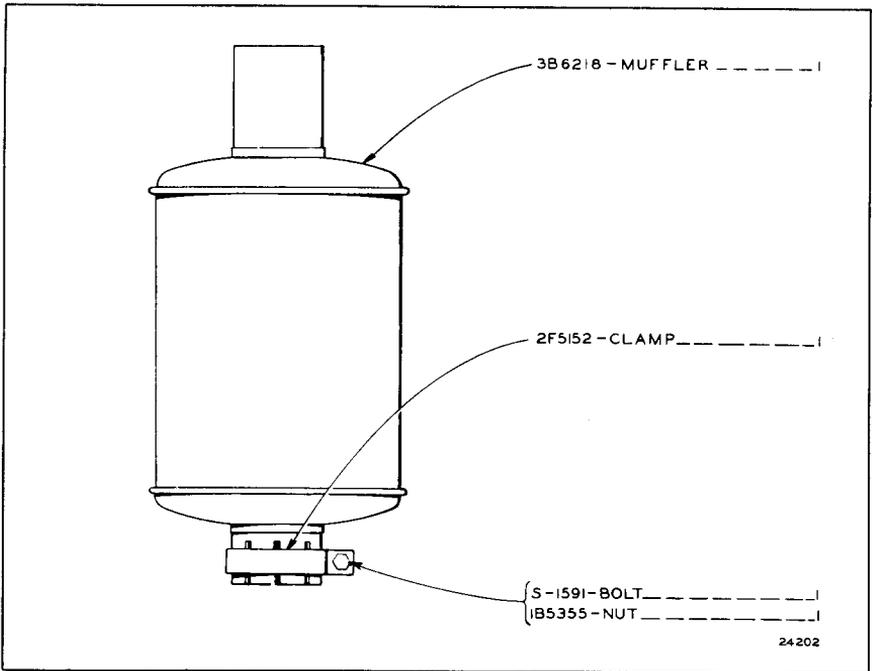


6F6522 EXHAUST RAIN TRAP GROUP

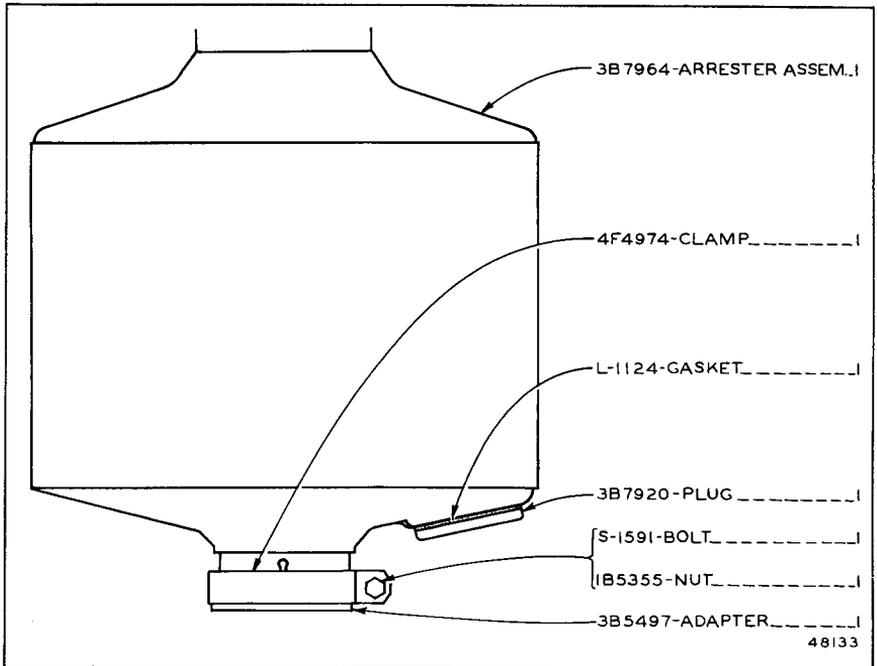


8F3822 EXHAUST RAIN TRAP GROUP—Starting Engine

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



8B8205 MUFFLER GROUP



3B5498 SPARK ARRESTER GROUP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

4F8886 Only separate parts serviced. When complete Arrangement is required, order 8H5592 listed below.

Consists of: Page

- | | | |
|---|-------------------------------------|-----|
| I | 8B5698 Wide Seat Cushion Group..... | 134 |
| I | 4F8717 Cab Group | 130 |

6F2171 For use with Rear Cable Control—Only separate parts serviced. When complete Arrangement is required, order 8H5592 listed below.

Consists of:

- | | | |
|---|--|------|
| I | 8B5698 Wide Seat Cushion Group..... | 134 |
| I | 4F8717 Cab Group | 130 |
| I | 6F2181 Cable Control Levers Group..... | 130H |

1H8690 For use with Rear Cable Control—Only separate parts serviced. When complete Arrangement is required, order 8H5592 listed below.

Consists of:

- | | | |
|----|--------------------------------|------|
| I | 1H5244 Lever Group | 130H |
| I | 1H8735 Cab Group | 130D |
| 10 | 4B4278 Washer | |
| 10 | 5B2208 Bolt | |
| I | 1H5085 Boot and Frame Assembly | |

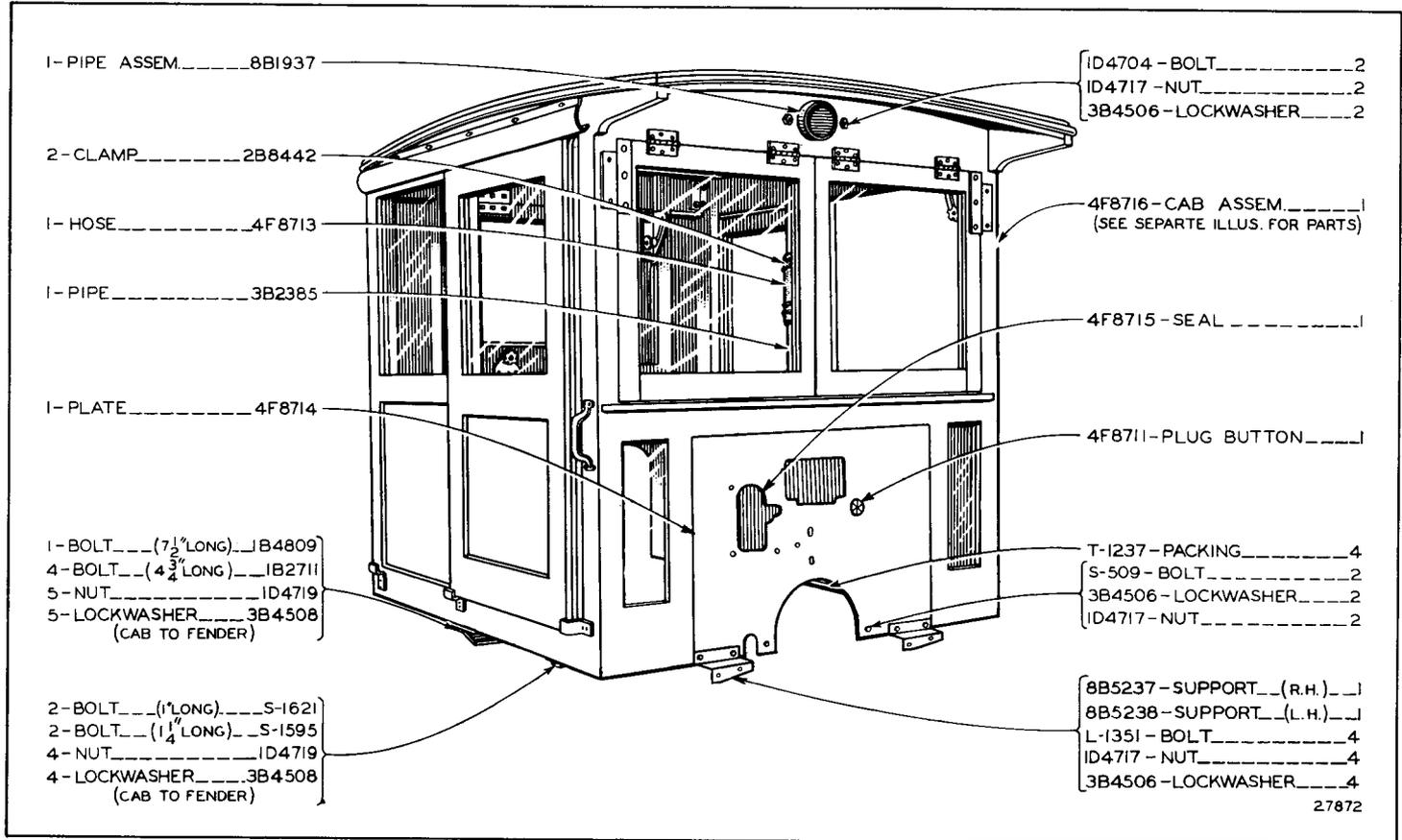
8H5592 For use with Rear Cable Control

Consists of:

- | | | |
|----|--------------------------------|------|
| I | 1H5244 Lever Group | 130H |
| I | 8H5591 Cab Group | 130F |
| 10 | 4B4278 Washer | |
| 10 | 5B2208 Bolt | |
| I | 1H5085 Boot and Frame Assembly | |

CAB ARRANGEMENTS

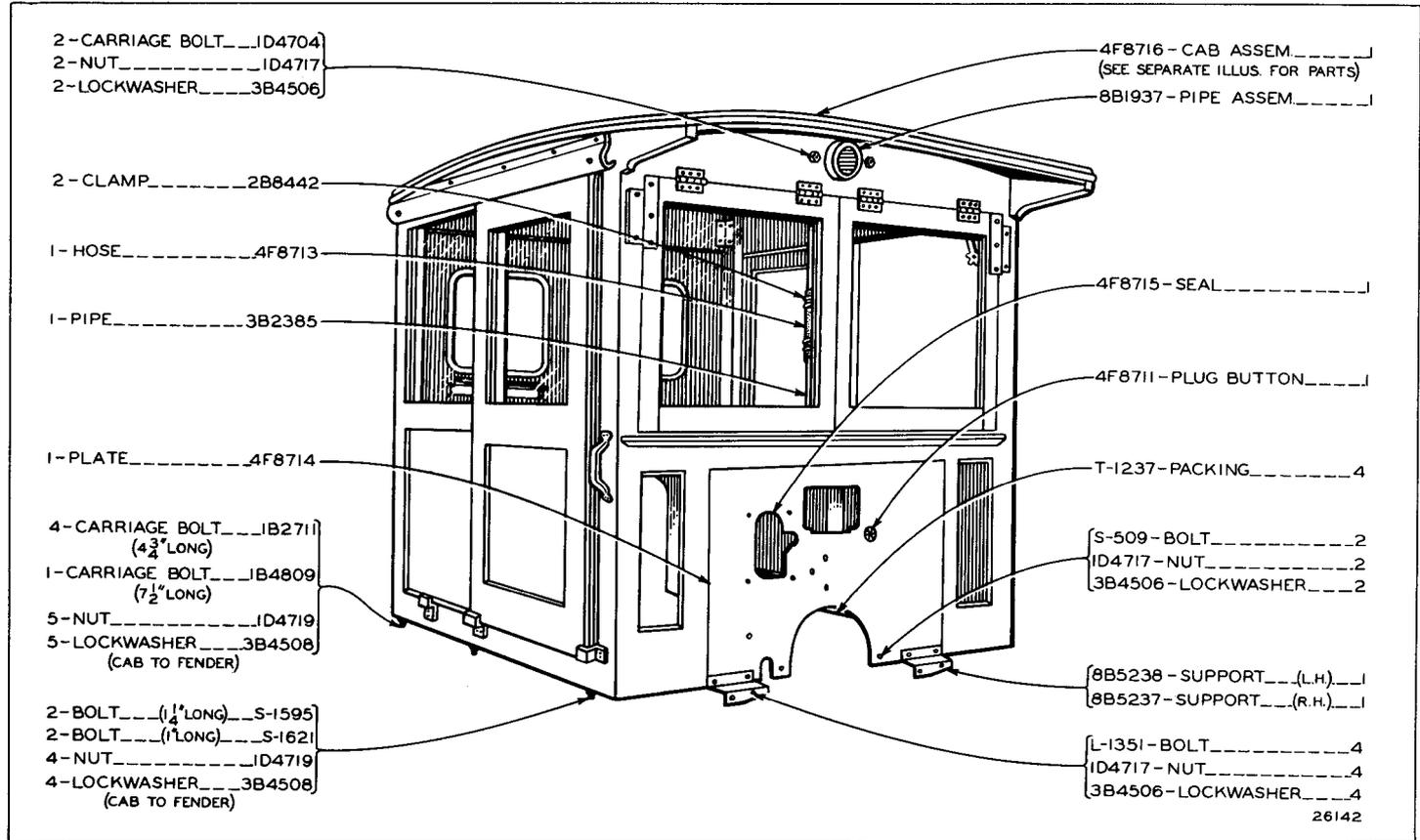
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



4F8717 CAB GROUP—First Type

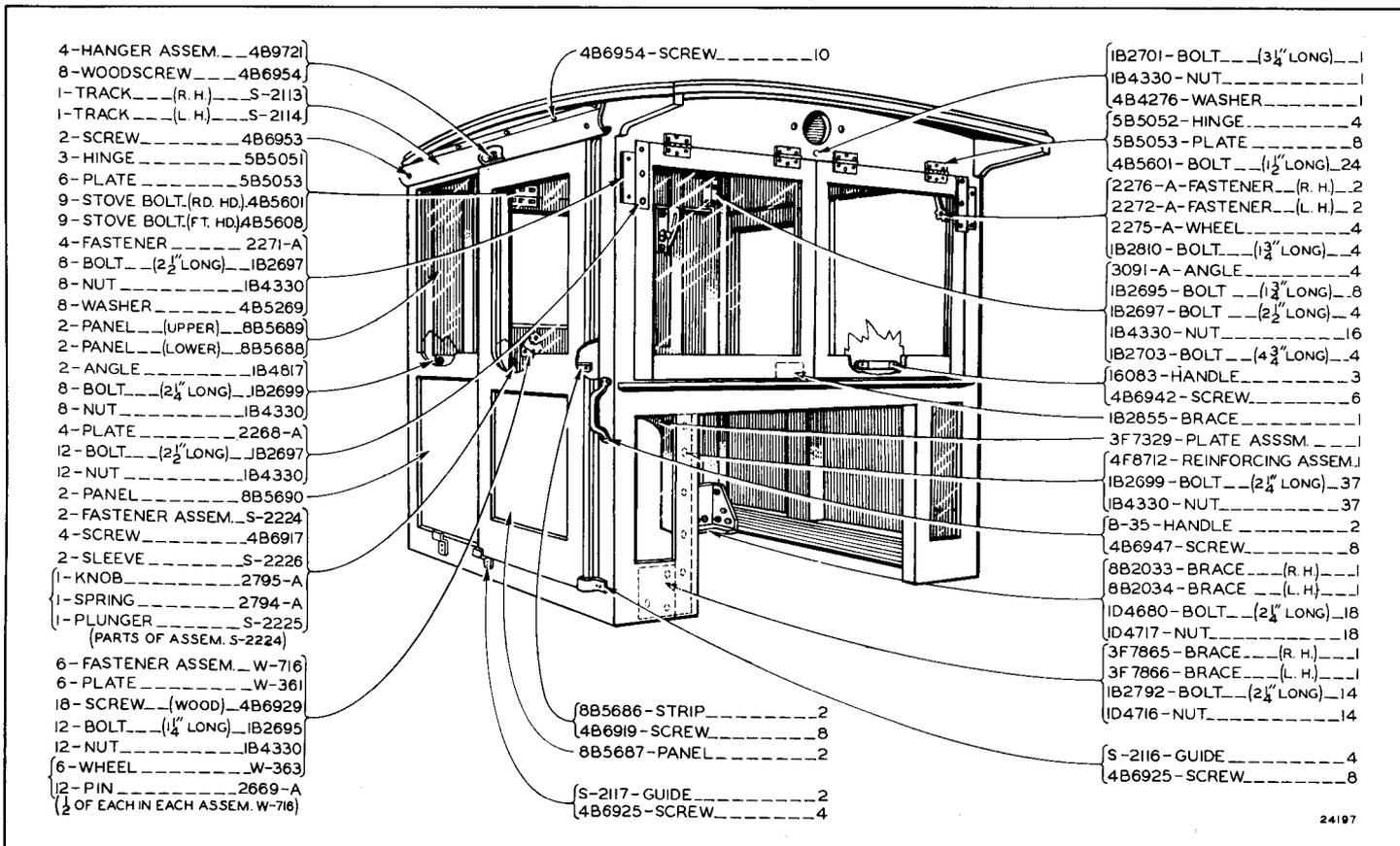
Part of 4F8886 and 6F2171 Cab Arrangements listed on Page 129. 4F8716 Cab Assembly parts are shown on Page 130B. Only separate parts serviced. When complete Group is required, order 8H5591 shown on Page 130F

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



4F8717 CAB GROUP—Second Type

Part of 4F8886 and 6F2171 Cab Arrangements listed on Page 129. 4F8716 Cab Assembly parts are shown on Page 130C. Only separate parts serviced. When complete Group is required, order 8H5591 shown on Page 130F

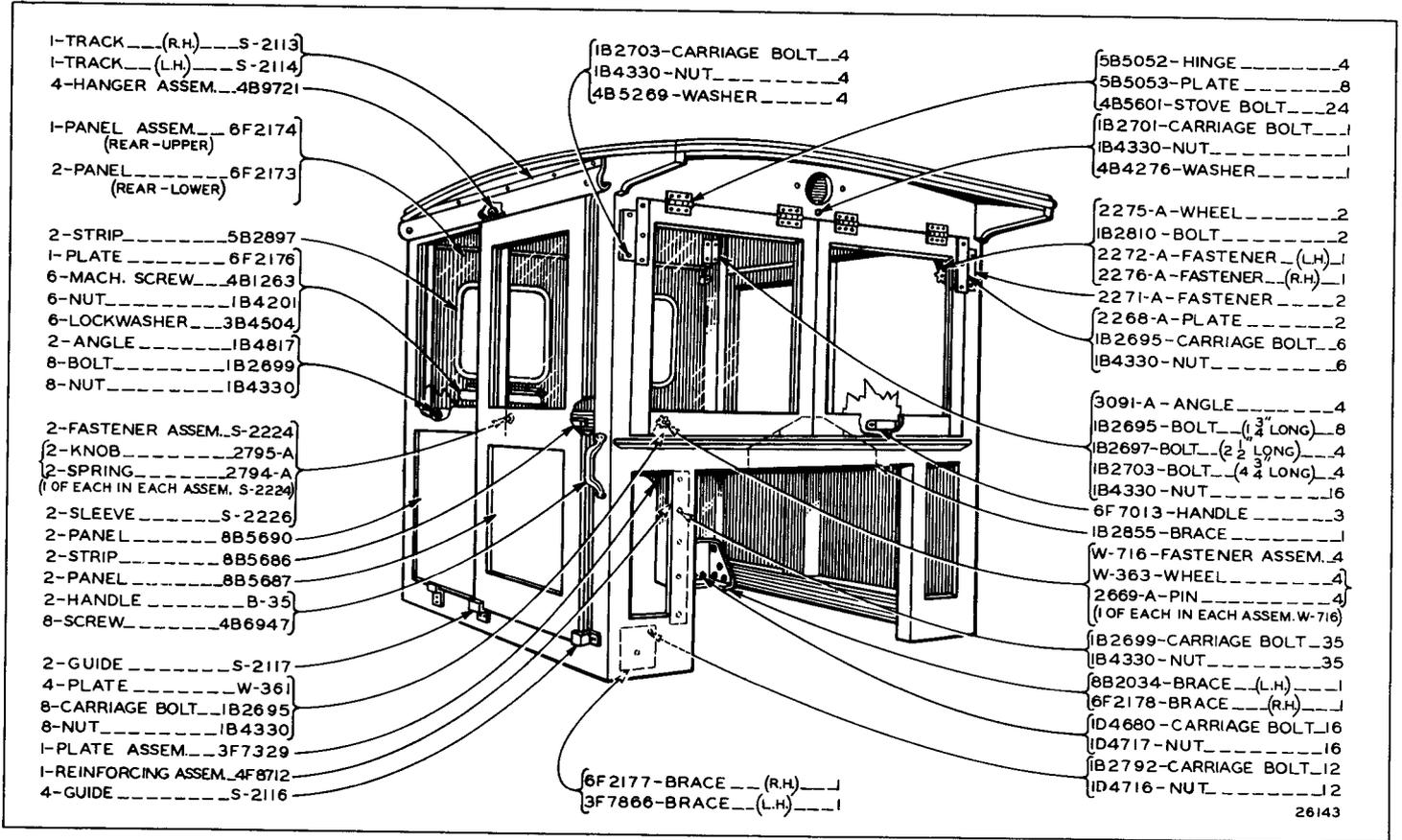


24197

4F8716 CAB ASSEMBLY—First Type

Part of 4F8717 Cab Group shown on Page 130. Only separate parts serviced. When complete Group is required order 8H5591 shown on Page 130F

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



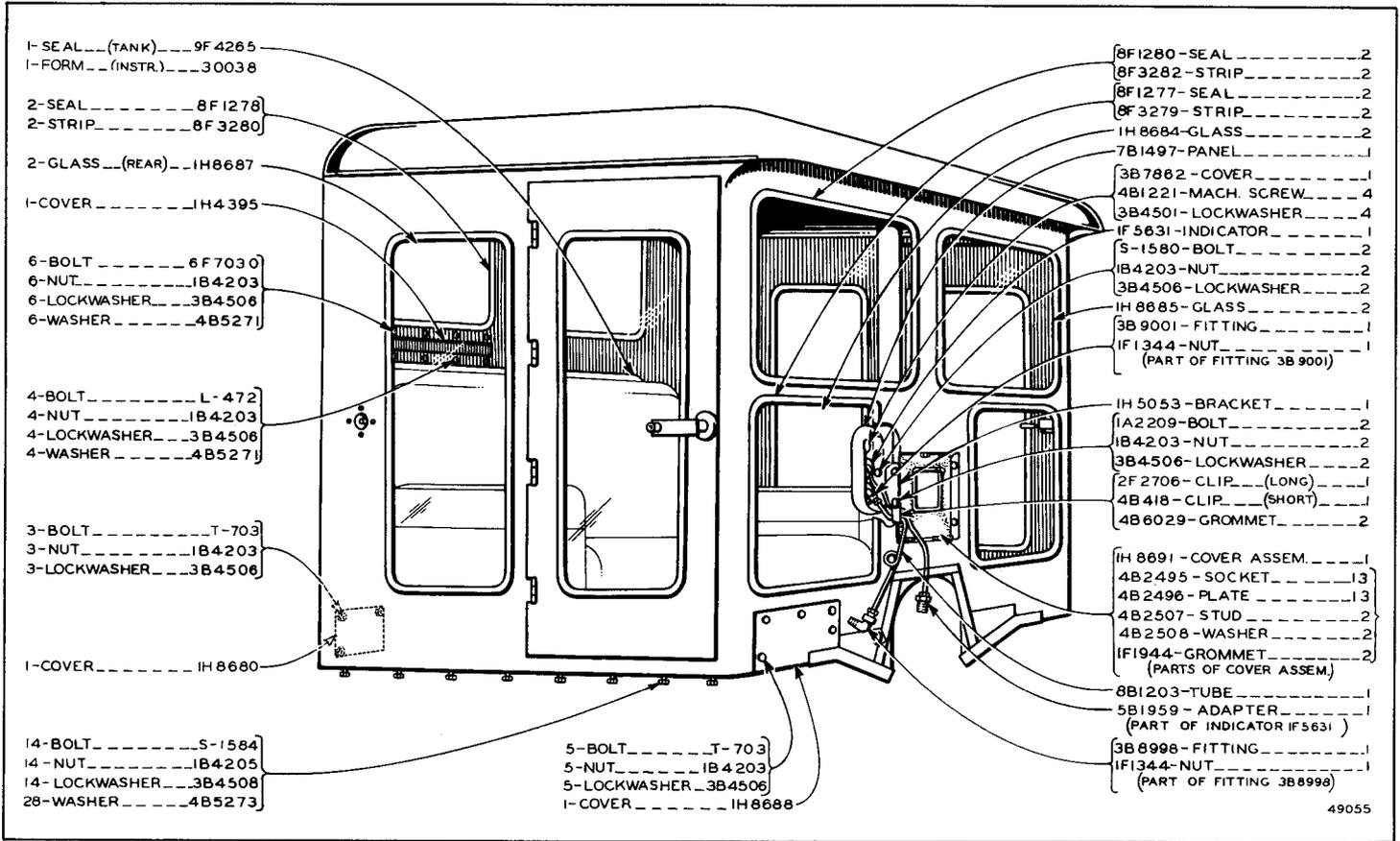
ATTACHMENTS

130C

4F8716 CAB ASSEMBLY—Second Type

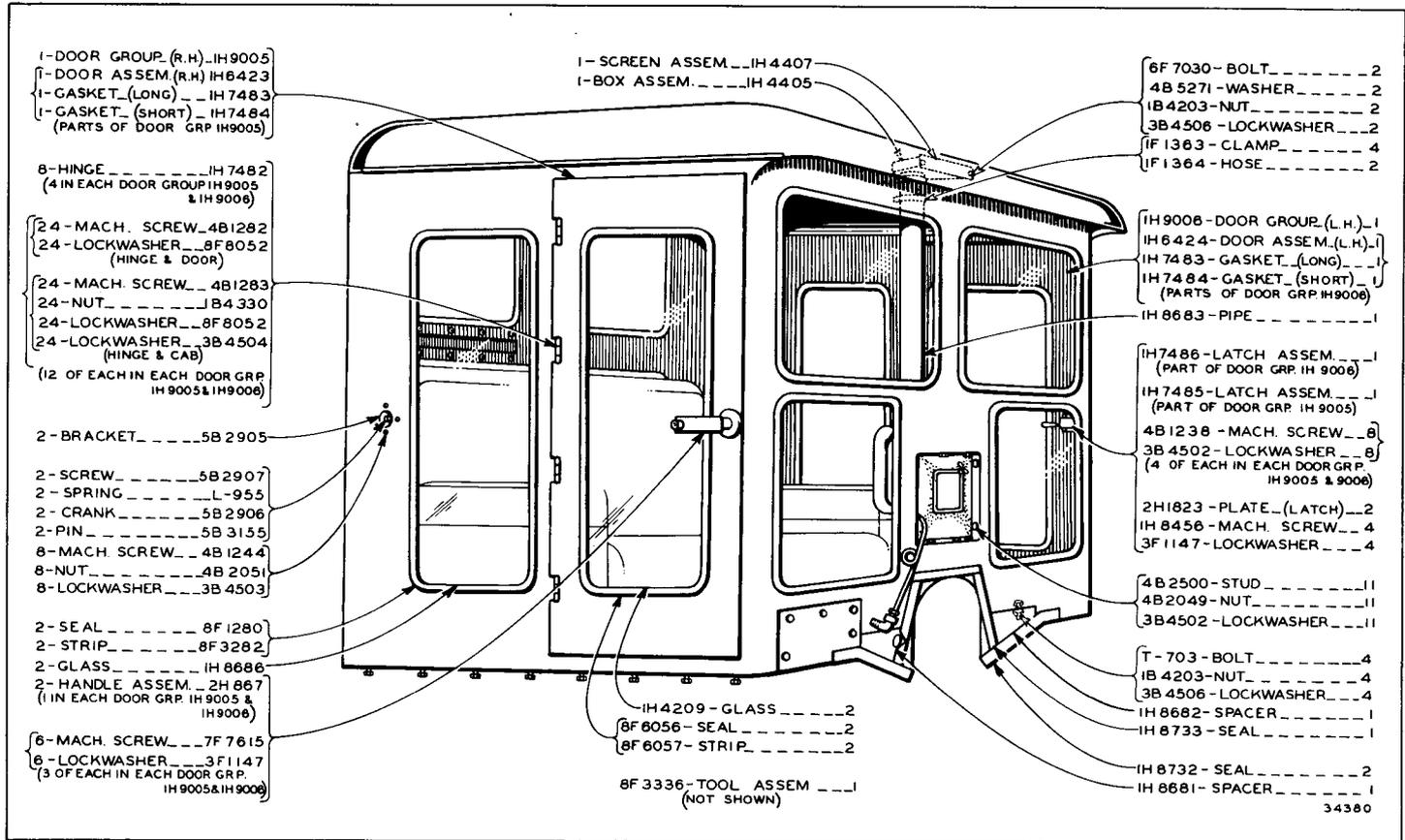
Part of 4F8717 Cab Group shown on Page 130A. Only separate parts serviced. When complete Group is required order 8H5591 shown on Page 130F

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



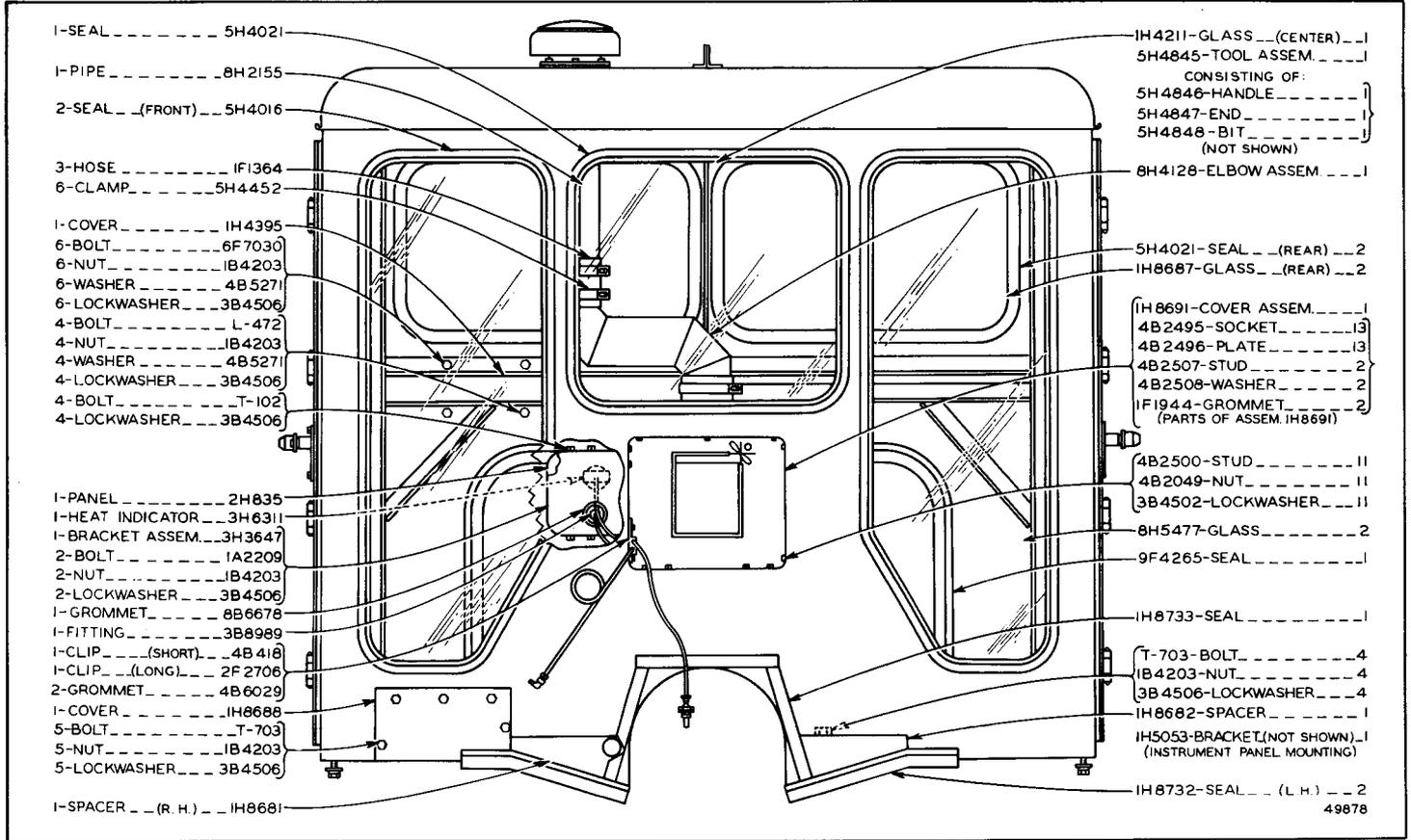
130D "CATERPILLAR" D6 TRACTOR

IH8735 CAB GROUP—Part One
 Part of IH8690 Cab Arrangement listed on Page 129



IH8735 CAB GROUP—Part Two
 Part of IH8690 Cab Arrangement listed on Page 129

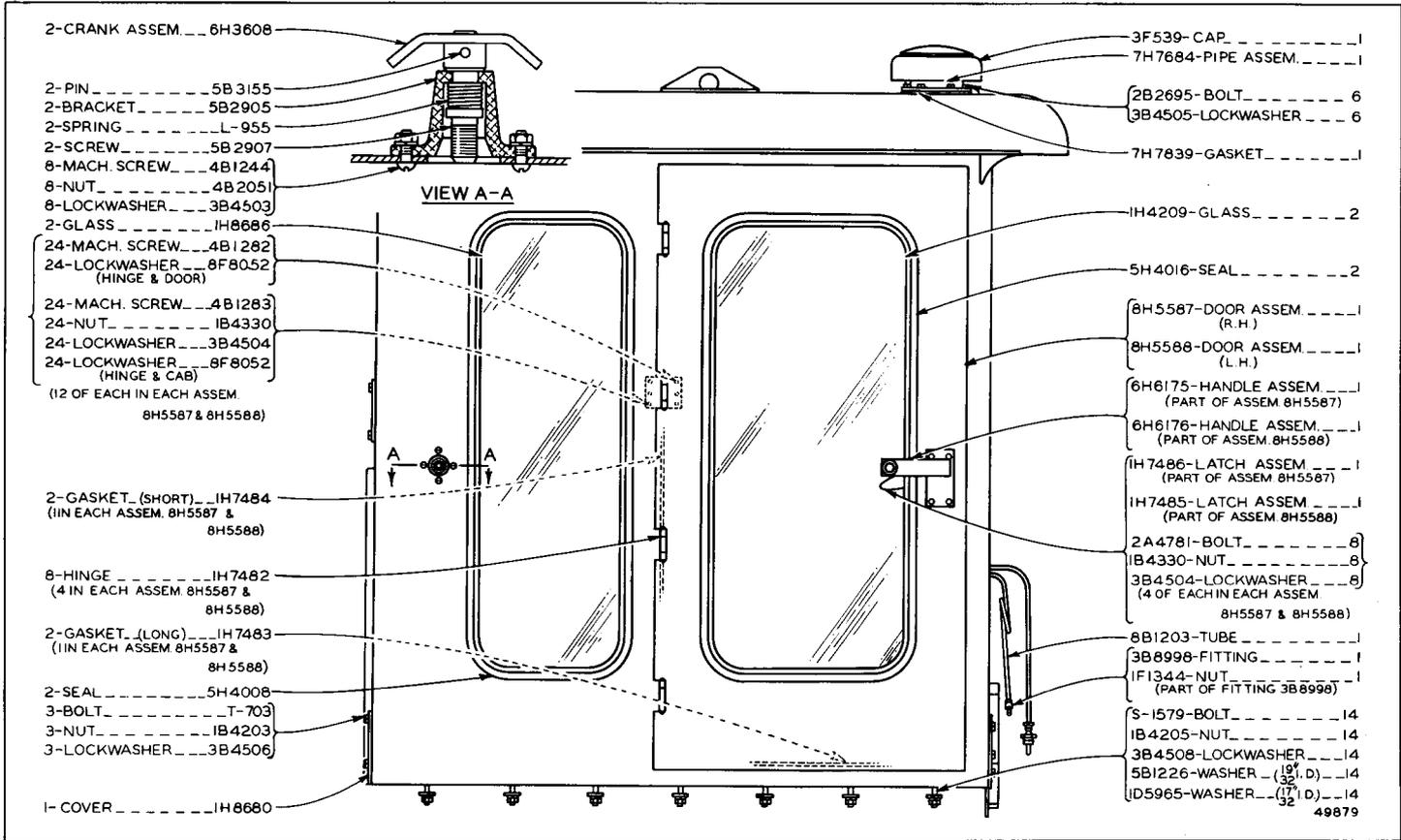
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



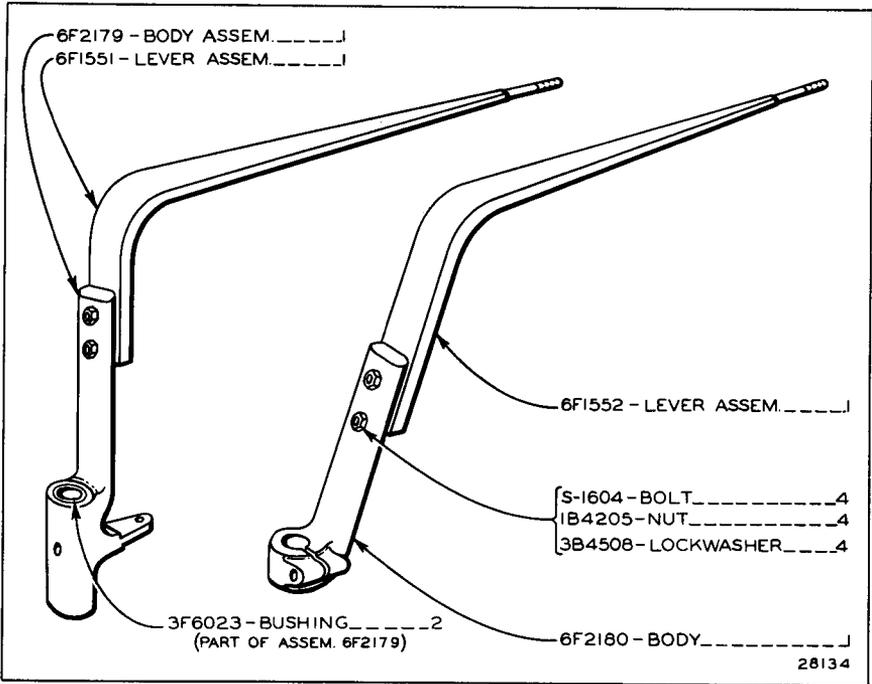
130F

"CATERPILLAR" D6 TRACTOR

8H5591 CAB GROUP—Front View
Part of 8H5592 Cab Arrangement listed on Page 129

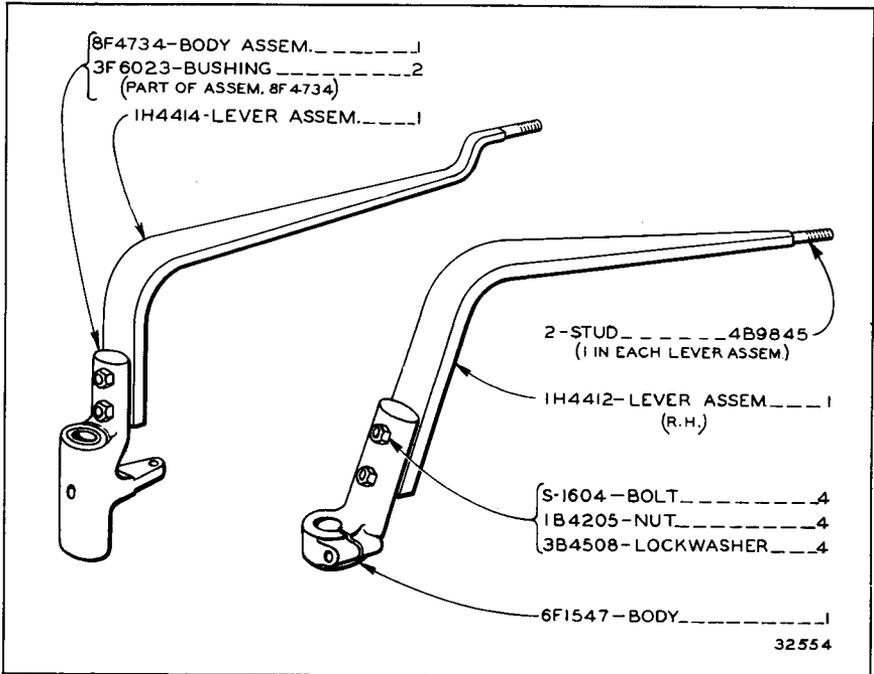


8H5591 CAB GROUP—Side View
 Part of 8H5592 Cab Arrangement listed on Page 129



6F2181 CABLE CONTROL LEVERS GROUP

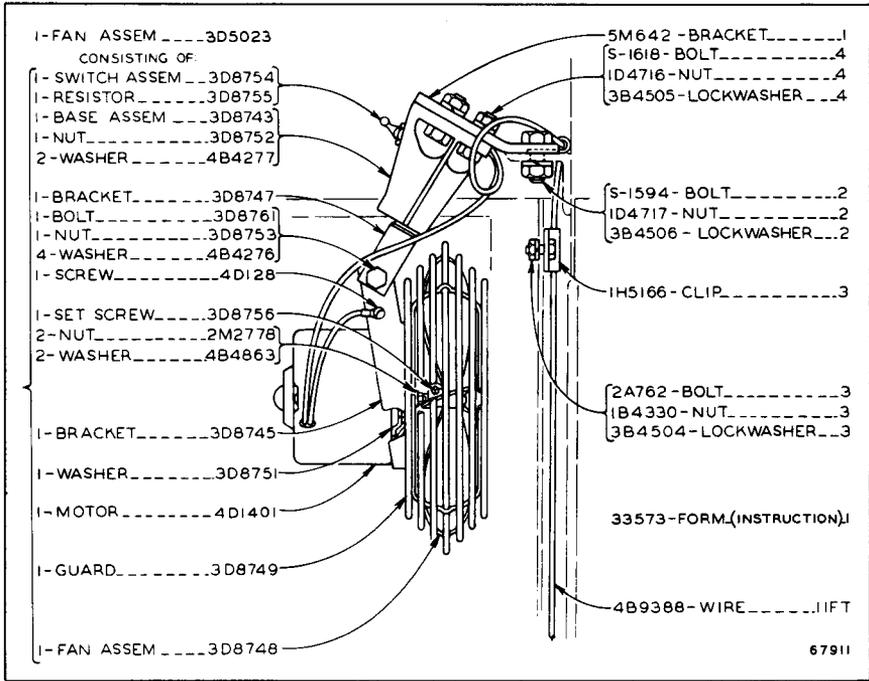
Part of 6F2171 Cab Arrangement listed on Page 129
Only separate parts serviced



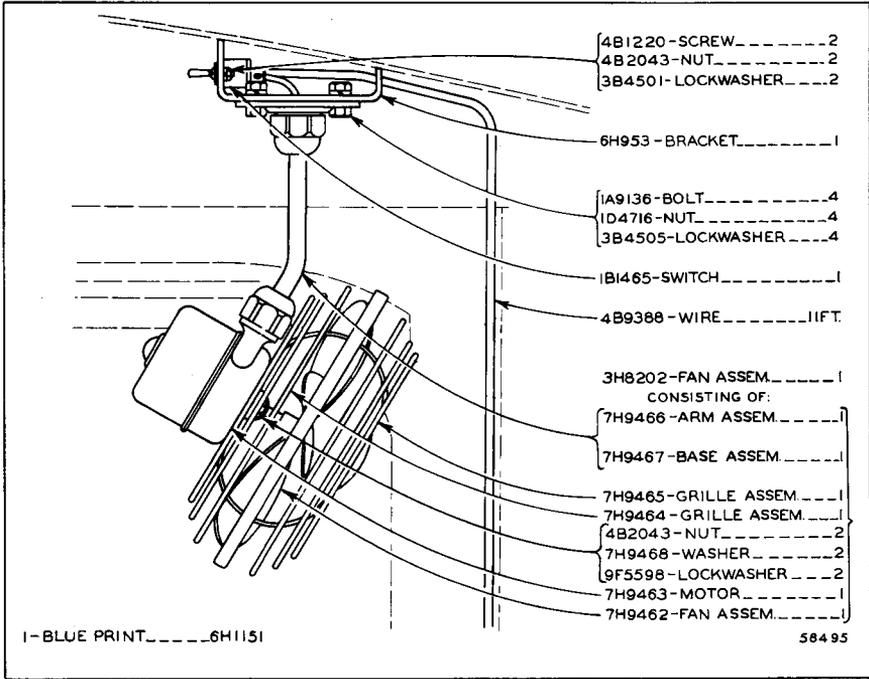
IH5244 LEVERS GROUP

Part of IH8690 and 8H5592 Cab Arrangements listed on Page 129

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

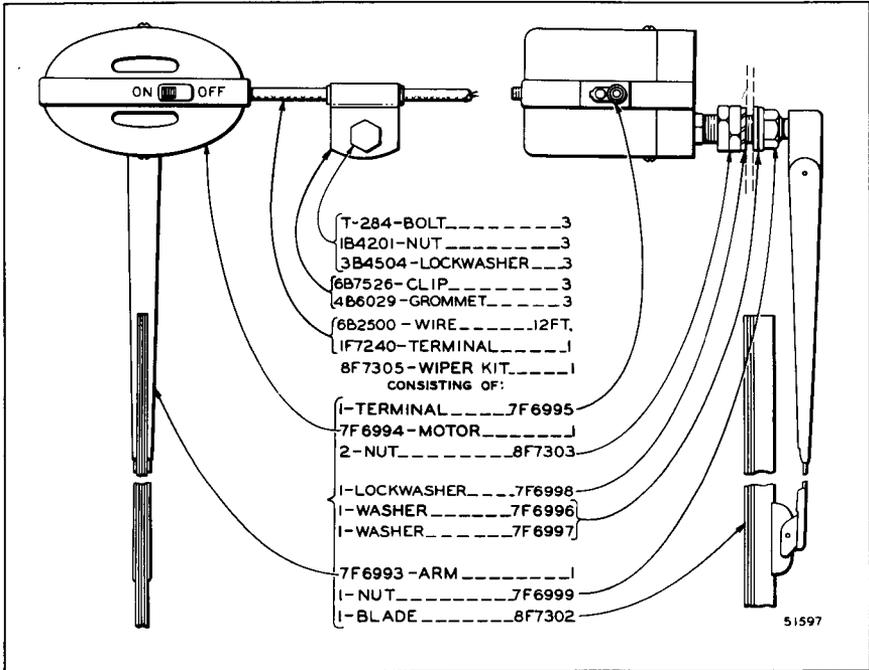


5M2023 DEFROSTER FAN GROUP—6 Volt



6H1151 DEFROSTER FAN GROUP—6 Volt

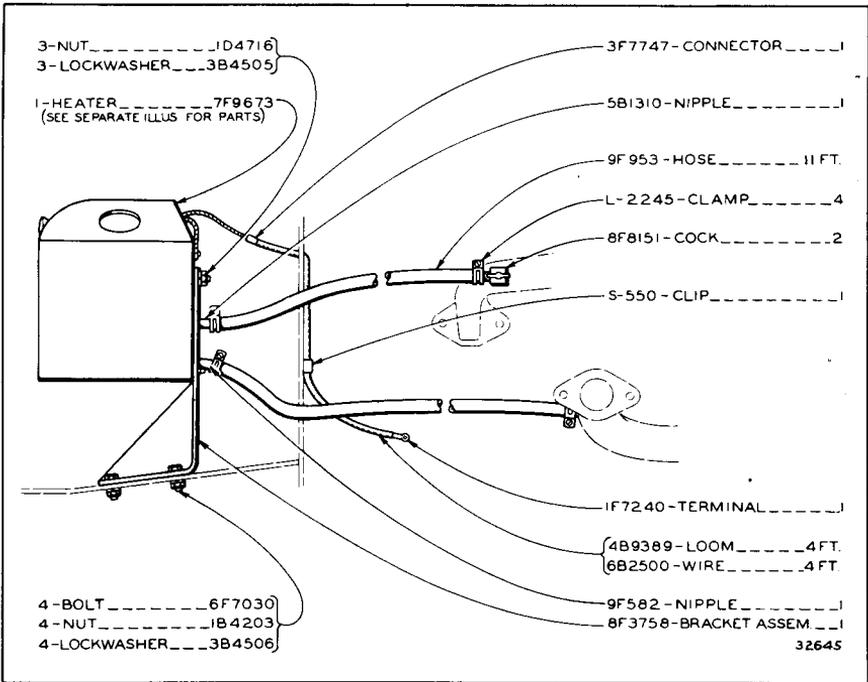
Only separate parts serviced. When complete Group is required order 5M2023 shown on Page 130J



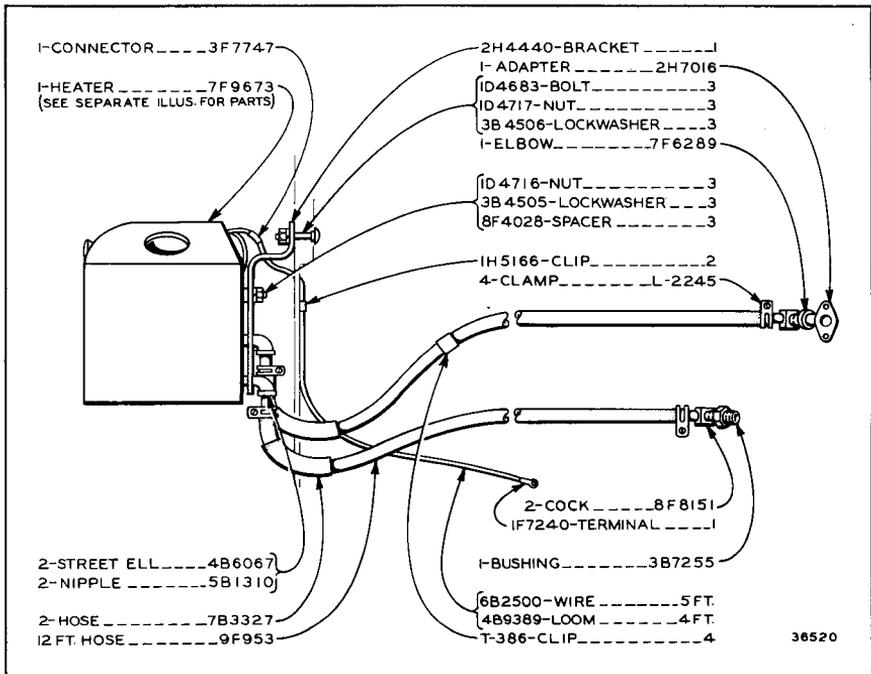
8F7304 WINDSHIELD WIPER GROUP—6 Volt

For use with Cab

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

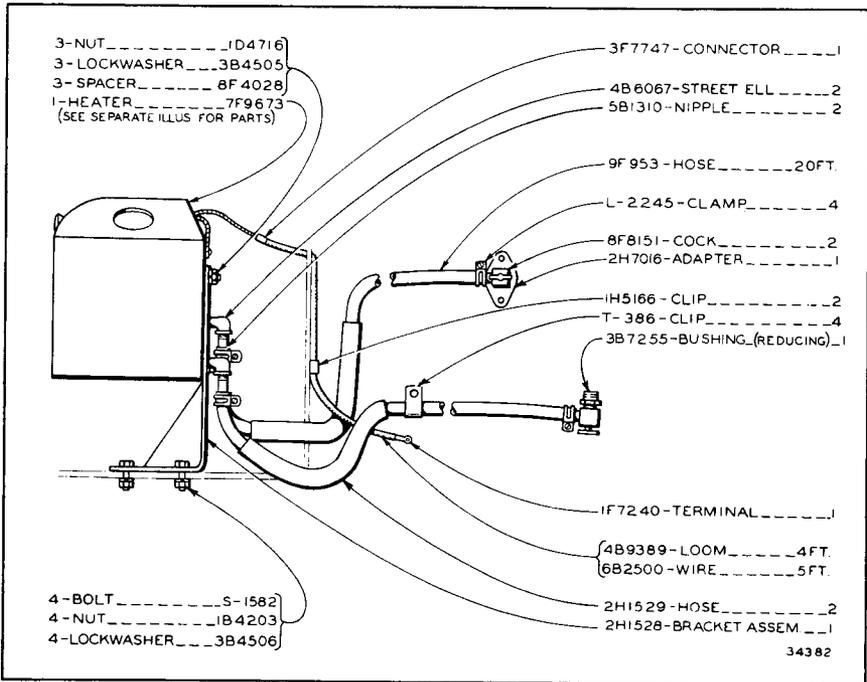


9F5646 CAB HEATER GROUP—6 Volt—First Type
 For use with 4F8886 and 6F2171 Cab Arrangements listed on Page 129



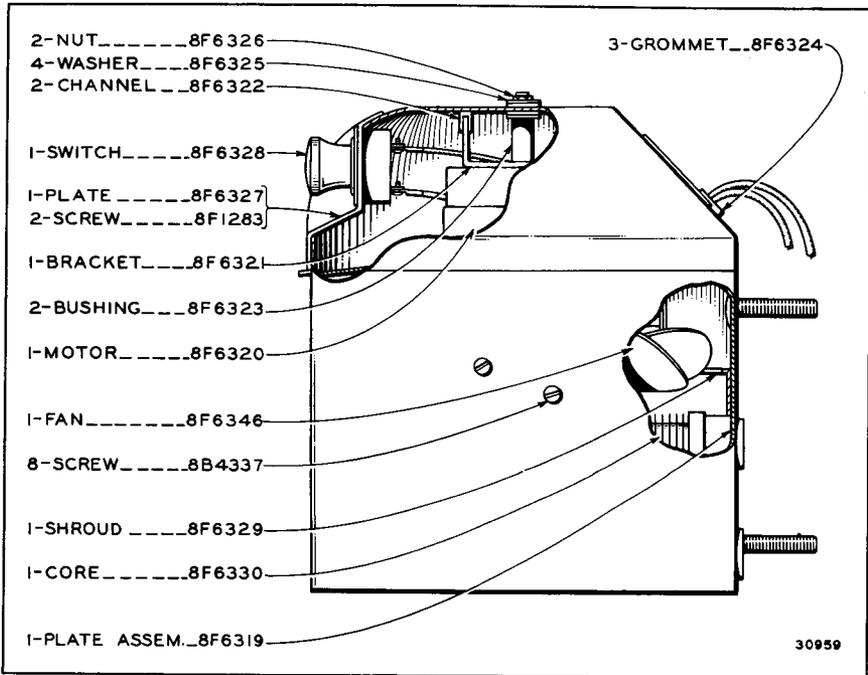
9F5646 CAB HEATER GROUP—6 Volt—Second Type
 For use with 4F8886 and 6F2171 Cab Arrangements listed on Page 129

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



2H866 CAB HEATER GROUP—6 Volt

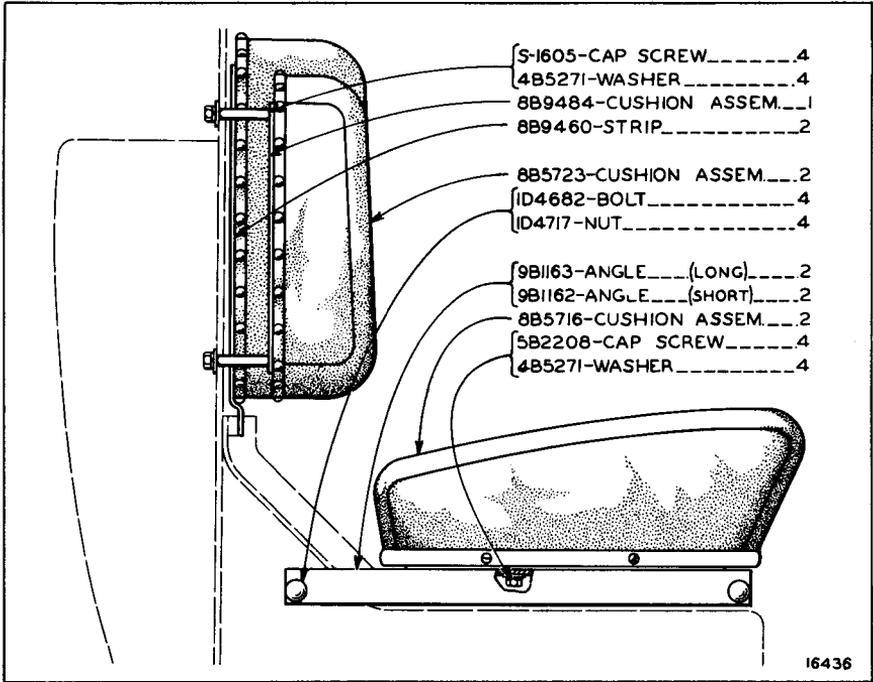
For use with 1H8735 Cab Group shown on Pages 130D and 130E



7F9673 HOT WATER HEATER—6 Volt

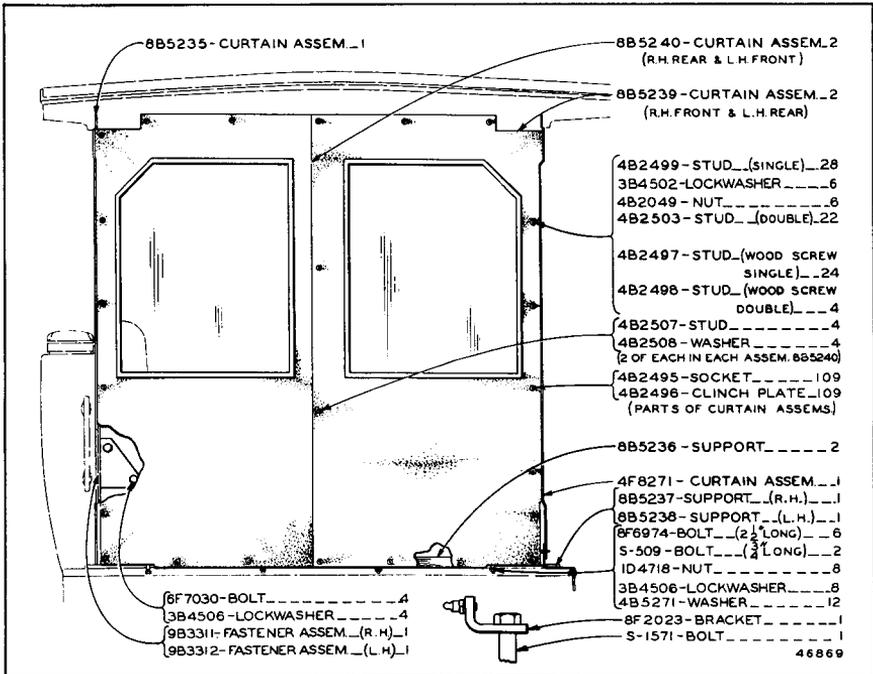
Part of 9F5646 and 2H866 Cab Heater Groups

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



8B5698 WIDE SEAT CUSHION GROUP

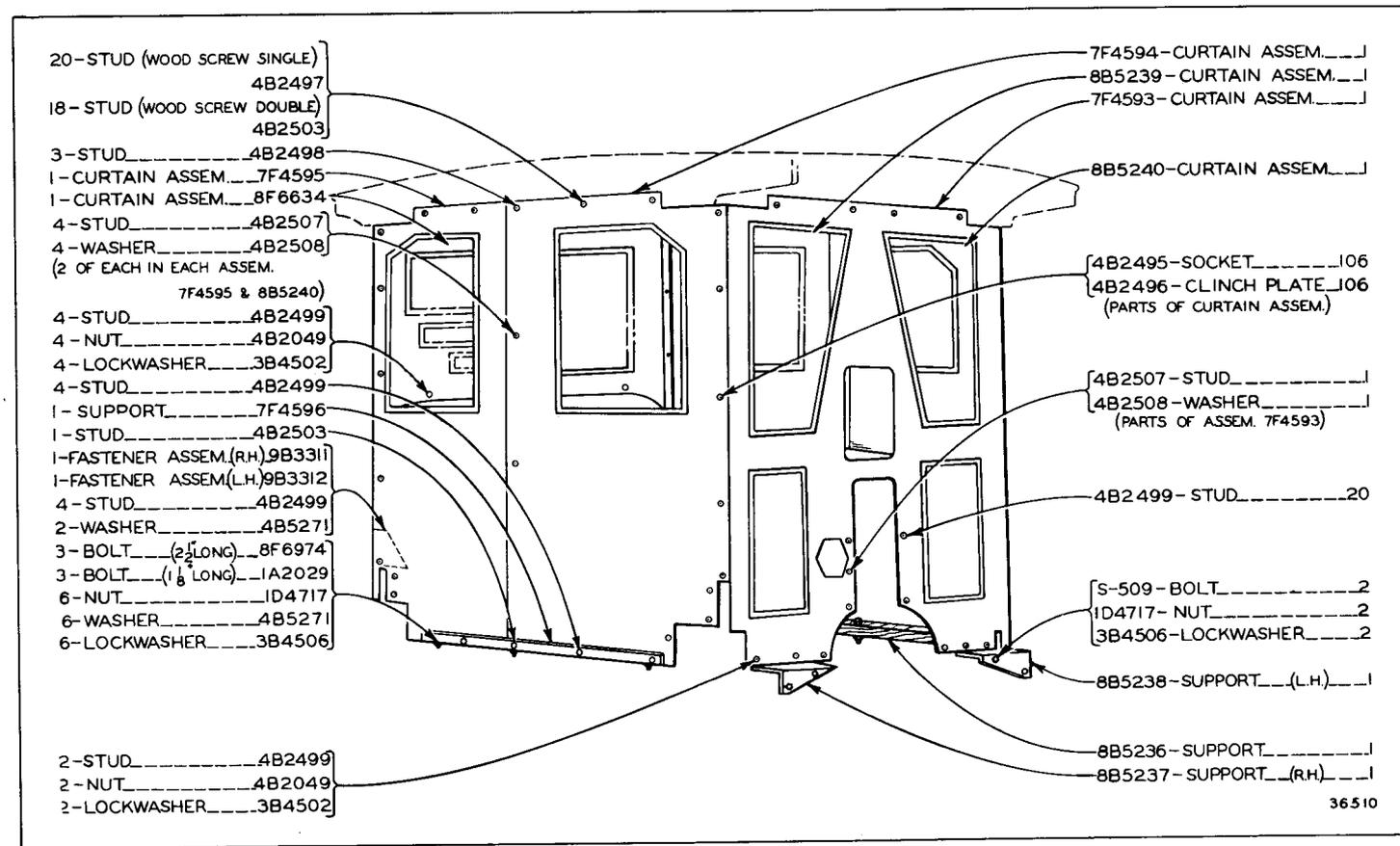
Part of 4F8886 and 6F2171 Cab Arrangements listed on Page 129



4F8272 CANOPY CURTAIN GROUP

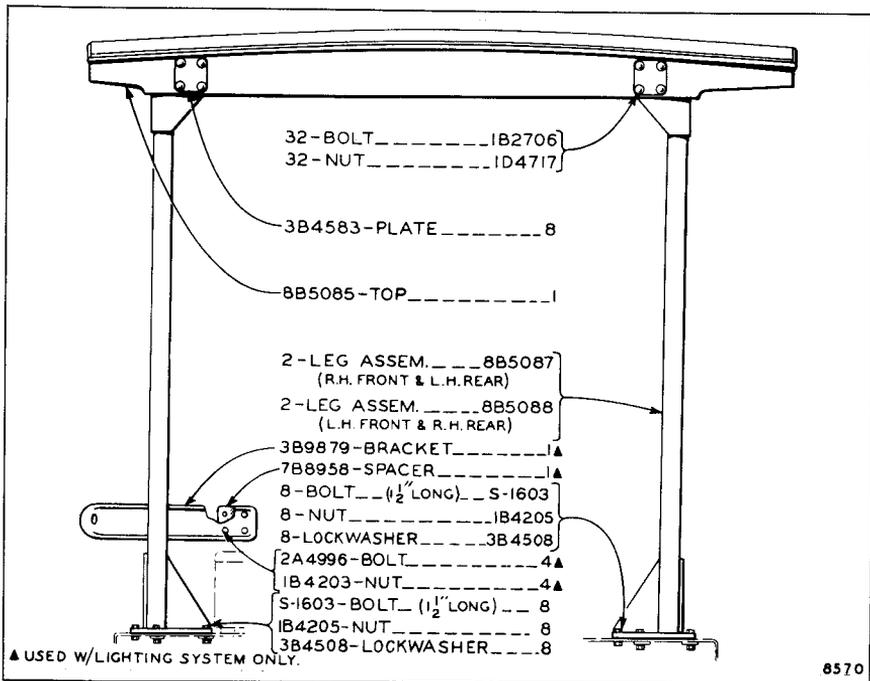
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

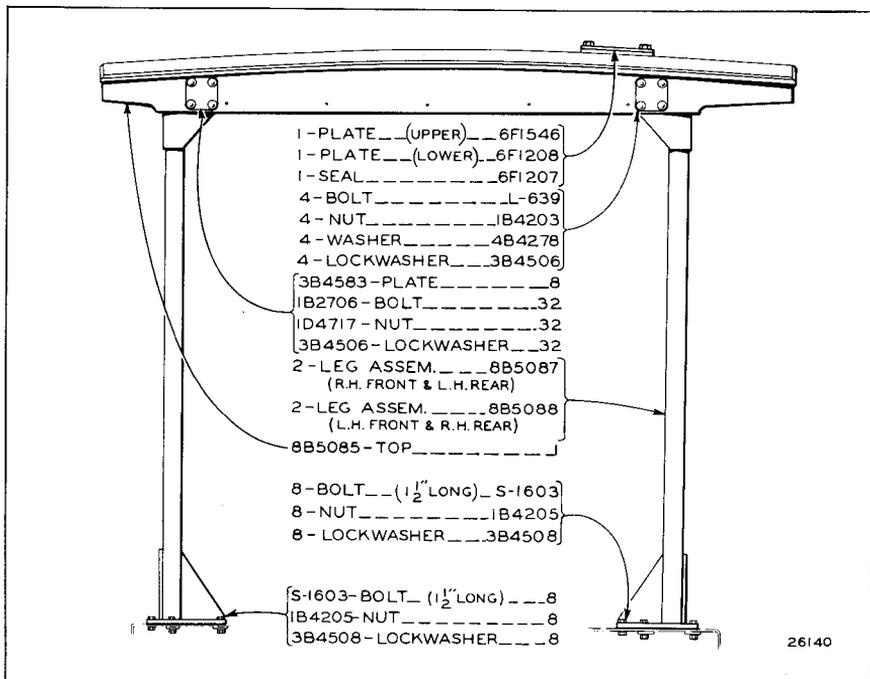


36510

7F4592 CANOPY CURTAIN GROUP
 For use with Bulldozer and Cable Control



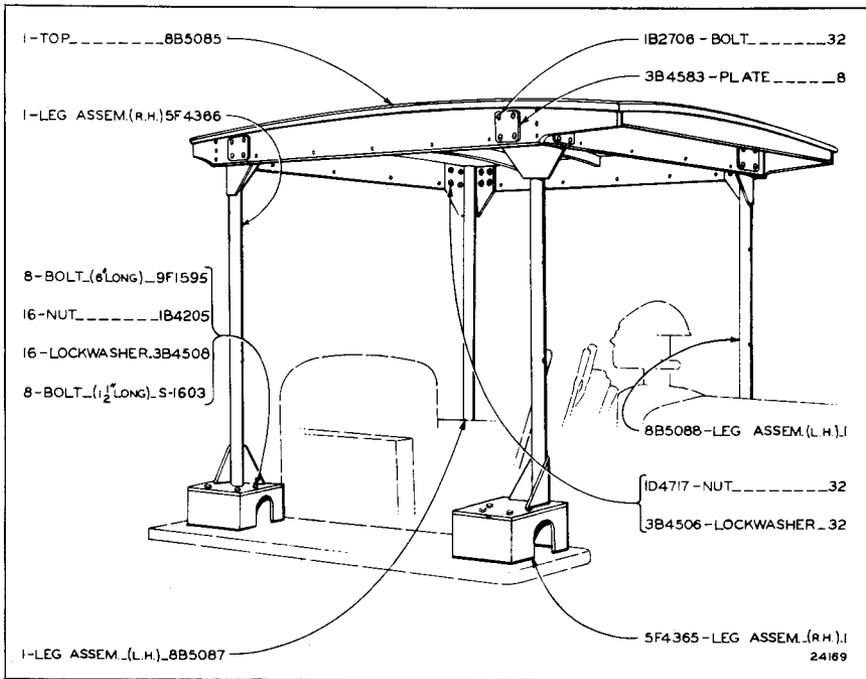
8B5093 CANOPY GROUP—First Type



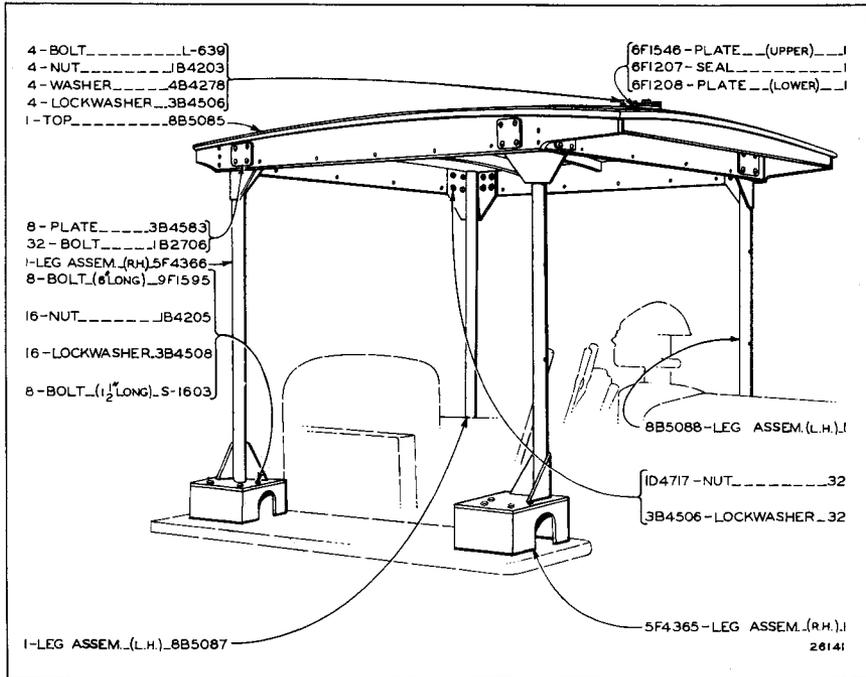
8B5093 CANOPY GROUP—Second Type

For use with 6F1631 Air Cleaner Inlet Extension Group shown on Page 126

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

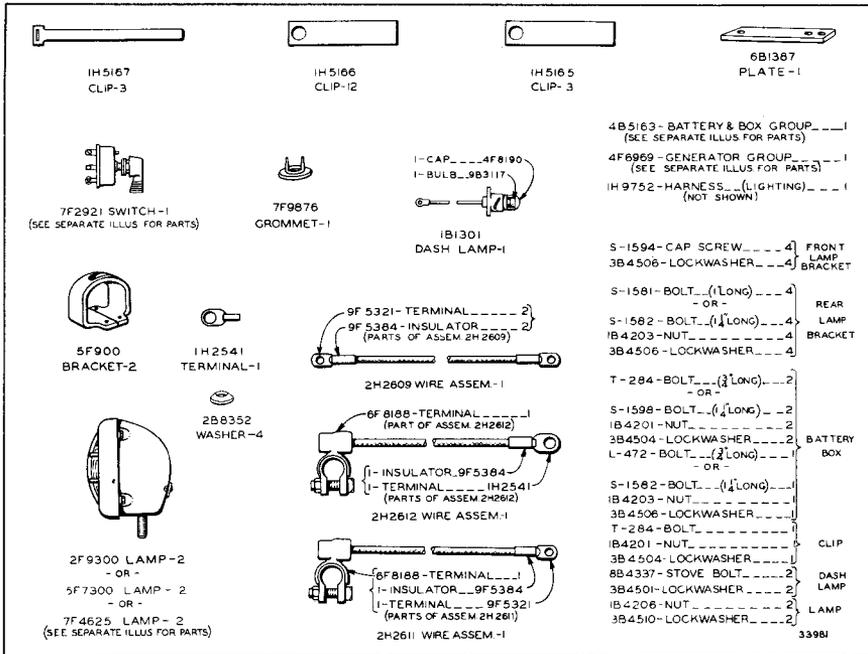


5F4364 CANOPY GROUP—First Type
For use with Bulldozer



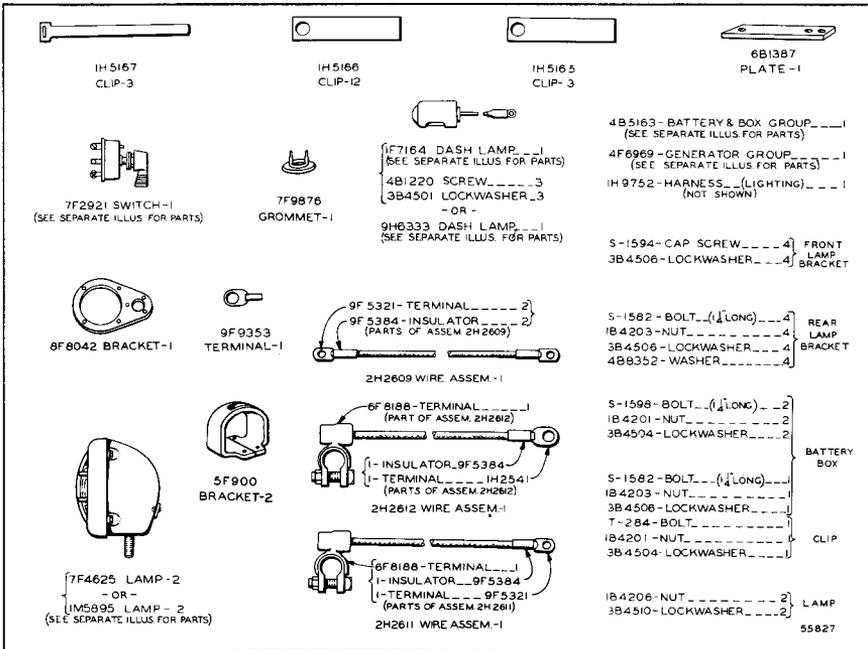
5F4364 CANOPY GROUP—Second Type
For use with Bulldozer and with 6F1631 Air Cleaner Inlet Extension Group
shown on Page 126

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



4F7283 LIGHTING SYSTEM GROUP—6 Volt, 18 Ampere—2 Lamp—First Type

For use without Cab, with Battery
 2F9300, 5F7300, 7F4625, 4B5163, 7F2921 and 4F6969 parts are shown
 on Pages 141, 142, 144B, 144C and 145



4F7283 LIGHTING SYSTEM GROUP—6 Volt, 18 Ampere—2 Lamp—Second Type

For use without Cab, with Battery
 7F4625, 1F7164, 9H0333, 1M5895, 4B5163, 7F2921 and 4F6969 parts are shown
 on Pages 142, 144, 144A, 144B, 144C and 145

IF 7240 TERMINAL-17
3F7747 CONNECTOR-5
5F900 BRACKET-1
3F4505 CONNECTOR-1
1H5166 CLIP-18
1H5167 CLIP-4
1H5165 CLIP-6
7F9291 SWITCH-1 (SEE SEPARATE ILLUS FOR PARTS)
7F8393 BRACKET-1
7F8042 BRACKET-1
7F4625 LAMP-2 (SEE SEPARATE ILLUS FOR PARTS)
9F5321 TERMINAL-2
9F5384 INSULATOR-2 (PARTS OF ASSEM 2H2609)
2H2609 WIRE ASSEM-1
6F8188 TERMINAL-1 (PART OF ASSEM 2H2612)
1 INSULATOR, **9F5384**
1 TERMINAL, **9F9353** (PARTS OF ASSEM 2H2612)
2H2612 WIRE ASSEM-1
6F8188 TERMINAL-1
1 INSULATOR, **9F5384**
1 TERMINAL, **9F5321** (PARTS OF ASSEM 2H2611)
2H2611 WIRE ASSEM-1
4B5163-BATTERY & BOX GROUP-1
4F6969-GENERATOR GROUP-1 (SEE SEPARATE ILLUS FOR PARTS)
4B9389-LOOM-82 FT
6B2500-WIRE-82 FT
1B4206-NUT-4
3B4510-LOCKWASHER-4
2B8352-WASHER-8 LAMP
5-1594-CAP SCREW-8 FRONT LAMP
3B4506-LOCKWASHER-8 BRACKET
5-1582-BOLT-6 REAR LAMP
1B4203-NUT-6 REAR LAMP
3B4506-LOCKWASHER-6 BRACKET
IF7164 DASH LAMP-1 (SEE SEPARATE ILLUS FOR PARTS)
4B1221-MACH. SCREW-3 DASH LAMP
3B4501-LOCKWASHER-3
T-284-BOLT-(2 LONG)-6 CLIP
1B4201-NUT-6
3B4504-LOCKWASHER-6

50041

3H1770 LIGHTING SYSTEM GROUP—6 Volt, 18 Ampere—2 Lamp

For use with Cab, with Battery

7F4625, 7F9853, 1F7164, 4B5163, 7F2921 and 4F6969 parts are shown on Pages 142, 143, 144, 144B, 144C and 145

1-CAP-4F8190
1-BULB-9B3117
1B1301 DASH LAMP-1
3F7747 CONNECTOR-3
S-550 CLIP-10 (13" HOLE)
2B9375 TAIL LAMP-1
4B9232 CLIP-12
2F9300 LAMP-4 (SEE SEPARATE ILLUS FOR PARTS)
4F6969-GENERATOR GROUP-1
4B5163-BATTERY & BOX GROUP-1
4B9388-WIRE-63 FT
4B9389-LOOM-63 FT
1D4683-BOLT-(3" LONG)-4
1D4717-NUT-4
3B4506-LOCKWASHER-4 (LAMP BRACKET)
2B9368-BOLT-(5 1/4" LONG)-4
1D4716-NUT-4
3B4505-LOCKWASHER-4
S-1584-BOLT-4 (BATTERY BOX)
1B4205-NUT-4
3B4508-LOCKWASHER-4
S-1581-BOLT-2
1B4203-NUT-2 (CLIP)
3B4506-LOCKWASHER-2
8B4337-SCREW-2 (DASH LAMP)
3B4501-LOCKWASHER-2
1B4206-NUT-2 (LAMP)
3B4510-LOCKWASHER-2
7F2921 SWITCH-1 (SEE SEPARATE ILLUS FOR PARTS)
6B1387 PLATE-2
T-375 SPACER-4
1F7240 TERMINAL-9
6F8188 TERMINAL-2
2B8352 WASHER-2
4B418 CLIP-2 (13" HOLE)
2B6186 BRACKET-2
4B9233 CLIP-2 (17" HOLE)
W-423 BRACKET-1

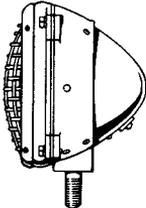
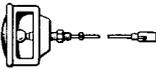
31593

4F7286 LIGHTING SYSTEM GROUP—6 Volt, 18 Ampere—4 Lamp

For use with Cab, with Battery. 2F9300, 2B9375, 4B5163, 7F2921 and 4F6969 parts are shown on Pages 141, 142, 144B, 144C and 145. Only separate parts serviced.

When complete Group is required, order 7F7128 shown on Pages 140B and 140C

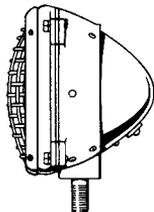
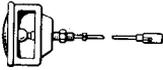
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

	5F625 - GENERATOR GROUP.....1 4B9388 - WIRE.....45 FT. 4B9389 - LOOM.....45 FT.	
IB1301 DASH LAMP-1	ID4683 - BOLT.....(3" LONG).....4 ID4717 - NUT.....4 3B4506 - LOCKWASHER.....4 2B9368 - BOLT.....(5 1/4" LONG).....4 ID4716 - NUT.....4 3B4505 - LOCKWASHER.....4	{ (LAMP BRACKET)
	S-1581 - BOLT.....2 IB4203 - NUT.....2 3B4506 - LOCKWASHER.....2 4B6943 - WOOD SCREW.....1/2	{ (CLIP)
2F9300 LAMP-2 (SEE SEPARATE ILLUSTRATION FOR PARTS)	8B4337 - SCREW.....2 3B4501 - LOCKWASHER.....2	{ (DASH LAMP)
	IB4206 - NUT.....2 3B4510 - LOCKWASHER.....2 4B6947 - WOOD SCREW.....2 (TAIL LAMP)	{ (LAMP)
2B9375 TAIL LAMP-1	 4B9233 CLIP-2 (17" HOLE)	 4B9232 CLIP-12 (7" 3/2)
	 S-550 CLIP-8 (13 3/2" HOLE)	 3F7747 CONNECTOR-4
		 IF7240 TERMINAL-4
		 2B6186 BRACKET-2

24177

4F7284 LIGHTING SYSTEM GROUP—6 Volt, 21 Ampere—2 Lamp—First Type

For use with Cab, without Battery
2F9300, 2B9375 and 5F625 parts are shown on Pages 141, 142 and 146A

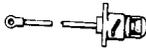
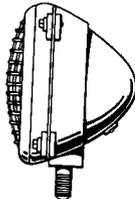
	5F625 - GENERATOR GROUP.....1 (SEE SEPARATE ILLUS. FOR PARTS)	
IB1301 DASH LAMP-1	4B9388 - WIRE.....45 FT. 4B9389 - LOOM.....45 FT.	
	ID4683 - BOLT.....(3" LONG).....4 ID4717 - NUT.....4 3B4506 - LOCKWASHER.....4 2B9368 - BOLT.....(5 1/4" LONG).....4 ID4716 - NUT.....4 3B4505 - LOCKWASHER.....4	{ (LAMP BRACKET)
5F7300 LAMP-2 (SEE SEPARATE ILLUSTRATION FOR PARTS)	S-1581 - BOLT.....2 IB4203 - NUT.....2 3B4506 - LOCKWASHER.....2 4B6943 - WOOD SCREW.....1/2	{ (CLIP)
	8B4337 - SCREW.....2 3B4501 - LOCKWASHER.....2	{ (DASH LAMP)
2B9375 TAIL LAMP-1 (SEE SEPARATE ILLUS. FOR PARTS)	IB4206 - NUT.....2 3B4510 - LOCKWASHER.....2 4B6947 - WOOD SCREW.....2 (TAIL LAMP)	{ (LAMP)
	 4B9233 CLIP-2 (17" HOLE)	 4B9232 CLIP-12 (7" 3/2)
	 S-550 CLIP-8 (13 3/2" HOLE)	 3F7747 CONNECTOR-4
		 IF7240 TERMINAL-4
		 2B6186 BRACKET-2

36525

4F7284 LIGHTING SYSTEM GROUP—6 Volt, 21 Ampere—2 Lamp—Second Type

For use with Cab, without Battery
5F7300, 2B9375 and 5F625 parts are shown on Pages 141, 142 and 146A

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

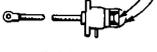
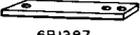
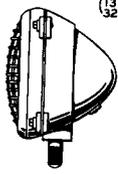
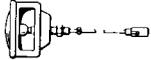
	5F625 - GENERATOR GROUP-----1	
IB1301 DASH LAMP-1	4B9368 - WIRE-----41 FT.	3F7747 CONNECTOR-5
	4B9389 - LOOM-----41 FT.	
IF7240 TERMINAL-6	S-1594 - CAP SCREW-----8 } (FRONT LAMP 3B4506 - LOCKWASHER-----8 } BRACKET)	
	S-1581 - BOLT-----8 } (REAR LAMP IB4203 - NUT-----8 } BRACKET)	
S-550 CLIP-13 (13/32" HOLE)	3B4506 - LOCKWASHER-----8 } (CLIP)	2F9300 LAMP-4 (SEE SEPARATE ILLUS. FOR PARTS)
	S-1581 - BOLT (3/8" x 1")-----2 } (DASH IB4203 - NUT-----2 } LAMP)	
4B9233 CLIP-2 (17/32" HOLE)	3B4506 - LOCKWASHER-----2 } (DASH S-1597 - BOLT (1/4" x 1")-----2 } LAMP)	2B8352 WASHER-4
	IB4201 - NUT-----3 } (CLIP)	
5F900 BRACKET-4	3B4504 - LOCKWASHER-----3 } (CLIP)	
	S-1598 - BOLT (1/4" LONG)-----2 } (CLIP)	
	IB4201 - NUT-----2 } (CLIP)	
	3B4504 - LOCKWASHER-----2 } (CLIP)	
	8B4337 - SCREW-----2 } (DASH 3B4501 - LOCKWASHER-----2 } LAMP)	
	IB4206 - NUT-----4 } (LAMP)	
	3B4510 - LOCKWASHER-----4 } (LAMP)	

24174

4F7281 LIGHTING SYSTEM GROUP—6 Volt, 21 Ampere—4 Lamp

For use without Cab, without Battery

2F9300 and 5F625 parts are shown on Pages 141 and 146A. Only separate parts serviced.
When complete Group is required, order 7F7138, shown on Pages 140C and 140D

1 - CAP-----4F8190	4F6971 - GENERATOR GROUP-----1		
1 - BULB-----9B3117	4B5163 - BATTERY & BOX GROUP-----1		
	4B9368 - WIRE-----72 FT.		
IB1301 DASH LAMP-1	4B9389 - LOOM-----72 FT.		
	ID4683 - BOLT (3" LONG)-----4 } (LAMP 3B4506 - LOCKWASHER-----4 } BRACKET)		
7F2921 SWITCH-1 (SEE SEPARATE ILLUS FOR PARTS)	2B9368 - BOLT (5/4" LONG)-----4 } (LAMP ID4716 - NUT-----4 } BRACKET)		
	5F7650 - BOLT (4 1/2" LONG)-----4 } (REAR LAMP ID4716 - NUT-----4 } BRACKET)		
3F7747 CONNECTOR-5	3B4505 - LOCKWASHER-----4 } (REAR LAMP ID4683 - BOLT (3" LONG)-----4 } BRACKET)		
	ID4717 - NUT-----4 } (LAMP)		
4B9233 CLIP-2	3B4506 - LOCKWASHER-----4 } (LAMP)		
	6F7030 - BOLT-----2 } (CLIP)		
S-550 CLIP-10	IB4203 - NUT-----2 } (CLIP)	2F9300 LAMP-4 (SEE SEPARATE ILLUS FOR PARTS)	
	3B4506 - LOCKWASHER-----2 } (CLIP)		
4B9232 CLIP-17	S-1584 - BOLT-----4 } (BATTERY IB4205 - NUT-----4 } BOX)		
	3B4508 - LOCKWASHER-----4 } (DASH 8B4337 - SCREW-----2 } LAMP)		
2B9375 TAIL LAMP-1	3B4501 - LOCKWASHER-----2 } (DASH LAMP)	6F8188 TERMINAL-2	2B6186 BRACKET-4

31594

4F7285 LIGHTING SYSTEM GROUP—6 Volt, 29 Ampere—4 Lamp

For use with Cab, with Battery. 2F9300, 2B9375, 4B5163, 7F2921 and 4F6971 parts are shown on Pages 141, 142, 144B, 144C and 146B. Only separate parts serviced.

When complete Group is required, order 7F7128, shown on Pages 140B and 140C

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

4B9233 CLIP-2 (17/32" HOLE)

S-550 CLIP-10 (13/32" HOLE)

4B9232 CLIP-17 (7/32" HOLE)

IF7240 TERMINAL-14

3F7747 CONNECTOR-5

W-423 BRACKET-1

2B8352 WASHER-8

9F5321 TERMINAL-3

6B1387 PLATE-2 (FOR USE W/STD FENDERS)

5B7314 CLIP-2

2B9375 TAIL LAMP-1

6F8188 TERMINAL-2

2B6186 BRACKET-4

I-CAP-4F8190

I-BULB-9B3117

IB1301 DASH LAMP-1

4B418 CLIP-12 (13/32" HOLE)

7F4625 LAMP-4 (SEE SEPARATE ILLUS. FOR PARTS)

7F2921 SWITCH-1 (SEE SEPARATE ILLUS. FOR PARTS)

7F3874-GENERATOR GROUP-1

4B5163-BATTERY & BOX GROUP-1

1H2570-WIRE-72 FT

8F7461-LOOM-72 FT

IB4206-NUT-4

3B4510-LOCKWASHER-4 LAMP

6F7030-BOLT-2

6F7030-BOLT-(1" LONG)-2 CLIP

S-1582-BOLT-(1 1/4" LONG)-2

IB4203-NUT-2

3B4506-LOCKWASHER-2

ID4683-BOLT-(3" LONG)-8

ID4717-NUT-8

3B4506-LOCKWASHER-8

2B9368-BOLT-(5 1/8" LONG)-4 LAMP BRACKET

5F7650-BOLT-(4 1/2" LONG)-4

ID4716-NUT-8

3B4505-LOCKWASHER-8

S-1584-BOLT-(1 3/4" LONG)-4 BATTERY BOX

-OR-

S-484-BOLT-(2 1/4" LONG)-4

8B4337-STOVE BOLT-2 DASH LAMP

3B4501-LOCKWASHER-2

36521

7F7128 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—4 Lamp—First Type

For use with Cab, with Battery

7F4625, 2B9375, 4B5163, 7F2921 and 7F3874 parts are shown on Pages 142, 144B, 144C and 148

4B9233 CLIP-2 (17/32" HOLE)

S-550 CLIP-10 (13/32" HOLE)

4B9232 CLIP-17 (7/32" HOLE)

IF7240 TERMINAL-14

3F7747 CONNECTOR-5

9F5321 TERMINAL-3

2B8352 WASHER-8

6B1387 PLATE-2 (FOR USE W/STD FENDERS)

5B7314 CLIP-2

7F9853-TAIL LAMP-1 (SEE SEPARATE ILLUS. FOR PARTS)

6F8188 TERMINAL-2

2B6186 BRACKET-4

I-CAP-4F8190

I-BULB-9B3117

IB1301 DASH LAMP-1

4B418 CLIP-12 (13/32" HOLE)

7F4625 LAMP-4 (SEE SEPARATE ILLUS. FOR PARTS)

7F2921 SWITCH-1 (SEE SEPARATE ILLUS. FOR PARTS)

7F9780-BRACKET-1 (TAIL LAMP)

7F3874-GENERATOR GROUP-1

4B5163-BATTERY & BOX GROUP-1

1H2570-WIRE-72 FT

8F7461-LOOM-72 FT

IB4206-NUT-4

3B4510-LOCKWASHER-4 LAMP

6F7030-BOLT-(1" LONG)-2 CLIP

IB4203-NUT-2

3B4506-LOCKWASHER-2

ID4683-BOLT-(3" LONG)-8

ID4717-NUT-8

3B4506-LOCKWASHER-8

2B9368-BOLT-(5 1/8" LONG)-4 LAMP BRACKET

5F7650-BOLT-(4 1/2" LONG)-4

ID4716-NUT-8

3B4505-LOCKWASHER-8

S-1584-BOLT-4 BATTERY BOX

8B4337-STOVE BOLT-2 DASH LAMP

3B4501-LOCKWASHER-2

29547

7F7128 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—4 Lamp—Second Type

For use with Cab, with Battery

7F4625, 7F9853, 4B5163, 7F2921 and 7F3874 parts are shown on Pages 142, 143, 144B, 144C and 148

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

489233 CLIP-2 ($\frac{1}{32}$ " HOLE)	S-550 CLIP-10 ($\frac{1}{32}$ " HOLE)	489232 CLIP-17 ($\frac{7}{32}$ " HOLE)	1F7240 TERMINAL-14	3F7747 CONNECTOR-5	9F5321 TERMINAL-3
5B7314 CLIP-2	8F8042 BRACKET-1	2B8352 WASHER-8		1F7164 DASH LAMP-1 (SEE SEPARATE ILLUS FOR PARTS)	
				7F3874-GENERATOR GROUP_____}	
7F953-TAIL LAMP-1 (SEE SEPARATE ILLUS FOR PARTS)	6F8188 TERMINAL-2	2B6186 BRACKET-4		4B5163-BATTERY & BOX GROUP_____}	
				8F7461-LOOM_____72 FT.	
7F4625 LAMP-4 (SEE SEPARATE ILLUS FOR PARTS)	4B418 CLIP-12 ($\frac{1}{32}$ " HOLE)	7F9780-BRACKET-1 (TAIL LAMP)		1H2570-WIRE_____72 FT.	
				IB4206-NUT_____4}	LAMP
	7F2921 SWITCH-1 (SEE SEPARATE ILLUS FOR PARTS)	4B1221-MACH. SCREW-3		3B4510-LOCKWASHER_____4}	LAMP
				6F7030-BOLT_____1}	CLIP
				S-1582-BOLT_____1}	CLIP
				IB4203-NUT_____2}	CLIP
				3B4506-LOCKWASHER_____2}	CLIP
				ID4717-NUT_____8}	LAMP BRACKET
				3B4506-LOCKWASHER_____8}	LAMP BRACKET
				2B9368-BOLT_____4}	LAMP BRACKET
				S-1581-BOLT_____2}	LAMP BRACKET
				5F7650-BOLT_____4}	LAMP BRACKET
				ID4716-NUT_____8}	LAMP BRACKET
				3B4505-LOCKWASHER_____8}	LAMP BRACKET
				S-484-BOLT_____4	BATTERY BOX
				4B1221-MACH. SCREW-3	DASH LAMP
				3B4501-LOCKWASHER-3	DASH LAMP

36528

7F7128 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—4 Lamp—Third Type

For use with Cab, with Battery

7F4625, 7F9853, 1F7164, 4B5163, 7F2921 and 7F3874 parts are shown on Pages 142, 143, 144, 144B, 144C and 148

2B8352 WASHER-8	1F7240 TERMINAL-6	489233 CLIP-2 ($\frac{1}{32}$ " HOLE)	S-550 CLIP-13 ($\frac{1}{32}$ " HOLE)	7F9876 GROMMET-2
1-CAP-4F8190	3F7747 CONNECTOR-5	7F3874-GENERATOR GROUP_____1		
		6B2500-WIRE_____50 FT.		
1-BULB-9B3117	7F2921 SWITCH-1 (SEE SEPARATE ILLUS FOR PARTS)	4B9389-LOOM_____50 FT.		
		IB4206-NUT_____4}		
IB1301 DASH LAMP-1	5F900 BRACKET-4	3B4510-LOCKWASHER_____4}		
		S-1594-CAP SCREW_____8}		
7F4625 LAMP-4 (SEE SEPARATE ILLUS FOR PARTS)		3B4506-LOCKWASHER_____8}		
		S-1581-BOLT_____8}		
		IB4203-NUT_____8}		
		3B4506-LOCKWASHER_____8}		
		S-1581-BOLT_____2}		
		IB4203-NUT_____2}		
		3B4506-LOCKWASHER_____2}		
		S-1597-BOLT_____3}		
		S-1598-BOLT_____2}		
		IB4201-NUT_____5}		
		3B4504-LOCKWASHER_____5}		
		8B4337-STOVE BOLT_____2}		
		3B4501-LOCKWASHER_____2}		

27965

7F7138 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—4 Lamp—First Type

For use without Cab, without Battery

7F4625, 7F2921 and 7F3874 parts are shown on Pages 142, 144C and 148

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

7F9876 GROMMET-2

2B8352 WASHER -8

IH5167 CLIP-3

IH5166 CLIP-16

8F8042 BRACKET-1

IF7164 DASH LAMP-1 (SEE SEPARATE ILLUS FOR PARTS)

IH5165 CLIP-3

IH9753-HARNES (LIGHTING)-----1
7F3874 GENERATOR GROUP-----1
(SEE SEPARATE ILLUS FOR PARTS)

IB4206-NUT-----4 } LAMP
3B4510-LOCKWASHER-----4 }

S-1594-CAP SCREW-----8 } LAMP
IB4203-NUT-----8 } BRACKET
3B4506-LOCKWASHER-----16 }

7F2921 SWITCH-1 (SEE SEPARATE ILLUS FOR PARTS)

6F7030-BOLT--(1"LONG)-----1 } CLIP
T-284 -BOLT--(3"LONG)-----1 }
S-1582-BOLT--(1/4"LONG)-----9 }

7F4625 LAMP-4 (SEE SEPARATE ILLUS FOR PARTS)

5F900 BRACKET-4

IB4201-NUT-----1 }
3B4504-LOCKWASHER-----1 } DASH
4B1220 MACH. SCREW-----3 } LAMP
3B4501-LOCKWASHER-----3 }

54827

7F7138 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—4 Lamp—Second Type
For use without Cab, without Battery

7F4625, IF7164, 7F2921 and 7F3874 parts are shown on Pages 142, 144, 144C and 148

7F9876 GROMMET-2

2B8352 WASHER -8

IH5167 CLIP-3

IH5166 CLIP-16

8F8042 BRACKET-1

5H7907 DASH LAMP-1 (SEE SEPARATE ILLUS FOR PARTS)

IH5165 CLIP-3

IH9753-HARNES (LIGHTING)-----1
7F3874 GENERATOR GROUP-----1
(SEE SEPARATE ILLUS FOR PARTS)

IB4206-NUT-----4 } LAMP
3B4510-LOCKWASHER-----4 }

S-1594-BOLT-----8 } LAMP
IB4203-NUT-----8 } BRACKET
3B4506-LOCKWASHER-----16 }

7F2921 SWITCH-1 (SEE SEPARATE ILLUS FOR PARTS)

6F7030-BOLT--(1"LONG)-----1 } CLIP
T-284 -BOLT--(3"LONG)-----1 }
S-1582-BOLT--(1/4"LONG)-----9 }

7F4625 LAMP-4
-OR-
1M5895 LAMP-4 (SEE SEPARATE ILLUS FOR PARTS)

5F900 BRACKET-4

IB4201-NUT-----1 }
3B4504-LOCKWASHER-----1 } DASH
4B1220 MACH. SCREW-----3 } LAMP
3B4501-LOCKWASHER-----3 }

54828

7F7138 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—4 Lamp—Third Type
For use without Cab, without Battery

7F4625, 5H7907, 1M5895, 7F2921 and 7F3874 parts are shown on Pages 142, 144, 144A, 144C and 148

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

		4F6971-GENERATOR GROUP _____ 1	I-CAP. _____ 4F8190
IF7240 TERMINAL-17	4B418 CLIP-2 ($\frac{13}{32}$ " HOLE)	4B5163-BATTERY & BOX GROUP _____ 1	I-BULB _____ 9B3117
		4B9388-WIRE _____ 57 FT	
6F8188 TERMINAL-2	4B9233 CLIP-2 ($\frac{13}{32}$ " HOLE)	4B9389-LOOM _____ 57 FT	1B1301 DASH LAMP-1
		S-1594-CAP SCREW _____ 8	
3F7747 CONNECTOR-6	S-550 CLIP-10 ($\frac{13}{32}$ " HOLE)	6F7030-BOLT _____ 8 (LAMP BRACKET)	2B8352 WASHER-4
		1B4203-NUT _____ 8 (BATTERY BOX)	
6B1387 PLATE-2	S-1584-BOLT _____ 4	3B4506-LOCKWASHER _____ 16	5F900 BRACKET-4
		S-1598-BOLT _____ 2 (1 $\frac{1}{4}$ " LONG)	
7F2921 SWITCH-1 (SEE SEPARATE ILLUS FOR PARTS)	S-1598-BOLT _____ 2 (1 $\frac{1}{4}$ " x 1")	S-1597-BOLT _____ 2 (1 $\frac{1}{4}$ " x 1")	T-375 SPACER-4
	1B4201-NUT _____ 5	1B4201-NUT _____ 5	
6B1387 PLATE-2	3B4504-LOCKWASHER _____ 5 (CLIP)	6F7030-BOLT _____ 2 (1 $\frac{3}{8}$ " x 1")	2F9300 LAMP-4 (SEE SEPARATE ILLUS FOR PARTS)
	3B4506-LOCKWASHER _____ 2	1B4203-NUT _____ 2	
7F2921 SWITCH-1 (SEE SEPARATE ILLUS FOR PARTS)	3B4506-LOCKWASHER _____ 2	3B4506-LOCKWASHER _____ 2	
		8B4337-SCREW _____ 2 (DASH LAMP)	
8B4337-SCREW _____ 2 (DASH LAMP)	3B4501-LOCKWASHER _____ 2	1B4206-NUT _____ 4 (LAMP)	
		1B4206-NUT _____ 4 (LAMP)	
1B4206-NUT _____ 4 (LAMP)	3B4510-LOCKWASHER _____ 4		

31592

4F7282 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—4 Lamp

For use without Cab, with Battery. 2F9300, 4B5163, 7F2921 and 4F6971 parts are shown on Pages 141, 144B, 144C and 146B. Only separate parts serviced. When complete Group is required, order 7F7133 shown on Page 140F

IF7240 TERMINAL-17	3F7747 CONNECTOR-5	5F900 BRACKET-2	3F4505 CONNECTOR-1	IH5166 CLIP-18	IH5167 CLIP-4
IH5165 CLIP-6	7F2921 SWITCH-1 (SEE SEPARATE ILLUS FOR PARTS)	7F9853-TAIL LAMP-1 (SEE SEPARATE ILLUS FOR PARTS)	7F2921 SWITCH-1 (SEE SEPARATE ILLUS FOR PARTS)	7F3874-GENERATOR GROUP _____ 1 (SEE SEPARATE ILLUS FOR PARTS)	4B9389-LOOM _____ 82 FT
					6B2500-WIRE _____ 82 FT
9F5321-TERMINAL _____ 2	7F8393 BRACKET-2	2H2609 WIRE ASSEM-1	7F8393 BRACKET-2	1B4206-NUT _____ 4	1B4206-NUT _____ 4 LAMP
9F5364-INSULATOR _____ 2 (PARTS OF ASSEM 2H2609)			8F8042 BRACKET-1	3B4510-LOCKWASHER _____ 4	3B4510-LOCKWASHER _____ 4 LAMP
9F8188-TERMINAL _____ 1 (PART OF ASSEM 2H2612)				2B8352-WASHER _____ 6	2B8352-WASHER _____ 6
1-INSULATOR_9F5364			7F4625 LAMP-4 (SEE SEPARATE ILLUS FOR PARTS)	S-1594-CAP SCREW _____ 8	S-1594-CAP SCREW _____ 8
1-TERMINAL_9F9353 (PARTS OF ASSEM 2H2612)				3B4506-LOCKWASHER _____ 6	3B4506-LOCKWASHER _____ 6
2H2612 WIRE ASSEM-1				S-1582-BOLT _____ 6	S-1582-BOLT _____ 6
				1B4203-NUT _____ 6	1B4203-NUT _____ 6
6F8188-TERMINAL _____ 1				3B4506-LOCKWASHER _____ 6	3B4506-LOCKWASHER _____ 6
1-INSULATOR_9F5364					1F7164 DASH LAMP-1 (SEE SEPARATE ILLUS FOR PARTS)
1-TERMINAL_9F5321 (PARTS OF ASSEM 2H2612)				4B1221-MACH. SCREW _____ 3	4B1221-MACH. SCREW _____ 3 DASH LAMP
2H2612 WIRE ASSEM-1				3B4501-LOCKWASHER _____ 3	3B4501-LOCKWASHER _____ 3
				T-284-BOLT _____ 6 (1 $\frac{1}{2}$ " LONG)	T-284-BOLT _____ 6 CLIP
6F8188-TERMINAL _____ 1				1B4201-NUT _____ 6	1B4201-NUT _____ 6
1-INSULATOR_9F5364				3B4504-LOCKWASHER _____ 6	3B4504-LOCKWASHER _____ 6
1-TERMINAL_9F5321 (PARTS OF ASSEM 2H2612)					

50040

3H1765 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—4 Lamp

For use with Cab, without Battery. 7F4625, 7F9853, 1F7164, 7F2921 and 7F3874 parts are shown on Pages 142, 143, 144, 144C and 148

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

9F5321 TERMINAL-3

7F9876 GROMMET-2

6B1387 PLATE-1

S-550 CLIP-16 (1 3/32" HOLE)

1F7240 TERMINAL-5

2B8352 WASHER-8

1-CAP...4F8190
1-BULB...9B3117

4B418 CLIP-5 (1 3/32" HOLE)

IB1301 DASH LAMP-1

5F900 BRACKET-4

7F4625 LAMP-4 (SEE SEPARATE ILLUS. FOR PARTS)

8F7461 -LOOM-----17FT
1H2570-WIRE-----17FT
7F3874-GENERATOR GROUP-----1
4B5163-BATTERY & BOX GROUP-----1
6B2500-WIRE-----42FT
4B9389-LOOM-----42FT
IB4206-NUT-----4 } LAMP
3B4510-LOCKWASHER-----4 }
L-1351-BOLT----- (3/8" N.C.)-----8 }
3B4506-NUT-----8 }
T-703-BOLT-----8 } LAMP BRACKET
IB4203-NUT-----8 }
3B4506-LOCKWASHER-----8 }
T-284-BOLT----- (1/4" DIA.)-----1 }
L-472-CAP SCREW----- (3/8" DIA.)-----1 }
S-1598-BOLT----- (1 1/4" LONG)-----2 } CLIP
IB4201-NUT-----3 }
3B4504-LOCKWASHER-----3 }
6F7030-BOLT----- (3/8" DIA.)-----1 }
IB4203-NUT-----1 }
3B4506-LOCKWASHER-----1 } DASH LAMP
8B4337-STOVE BOLT-----2 }
3B4501-LOCKWASHER-----2 }
29899

7F133 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—4 Lamp—First Type

For use without Cab, with Battery

7F4625, 4B5163, 7F2921 and 7F3874 parts are shown on Pages 142, 144B, 144C and 148

5F900 BRACKET-4

1H5167 CLIP-7

4F4262 SUPPORT-2

7F9876 GROMMET-2

1H5166 CLIP-17

2B8352 WASHER-8

1H5165 CLIP-3

7F2921 SWITCH-1 (SEE SEPARATE ILLUS. FOR PARTS)

8F8042 BRACKET-1

{ 7F164 DASH LAMP-----1 (SEE SEPARATE ILLUS. FOR PARTS)
4B1220 SCREW-----3
3B4501 LOCKWASHER-----3
-OR-
9H6333-DASH LAMP-----1 (SEE SEPARATE ILLUS. FOR PARTS)

7F3874-GENERATOR GROUP-----1 }
4B5163-BATTERY & BOX GROUP-----1 (SEE SEPARATE ILLUS. FOR PARTS)
1H9754-HARNESS (LIGHTING)-----1 }
IB4206-NUT-----4 } LAMP
3B4510-LOCKWASHER-----4 }
S-1594-CAP SCREW-----8 } LAMP BRACKET
IB4203-NUT-----8 }
3B4506-LOCKWASHER-----8 }
5B2208-BOLT-----2 }
6F7030-BOLT-----6 } SUPPORT
IB4203-NUT-----6 }
3B4506-LOCKWASHER-----6 }
T-284-BOLT----- (1/4" DIA.)-----1 }
L-472-BOLT----- (3/8" DIA.)-----1 }
S-1582-BOLT----- (3/8" DIA.)-----9 } CLIP
IB4201-NUT-----3 }
3B4504-LOCKWASHER-----3 }
6F7030-BOLT (1 LONG)-----1 }
IB4203-NUT-----1 }
3B4506-LOCKWASHER-----9 }
9F5321-TERMINAL-----2 }
9F5384-INSULATOR-----2 (PARTS OF ASSEM 2H2609)
2H2609 WIRE ASSEM.-1 }
6F8188-TERMINAL-----1 (PART OF ASSEM 2H2612)
1-INSULATOR...9F5384 }
1-TERMINAL...1H2541 (PARTS OF ASSEM 2H2612)
2H2612 WIRE ASSEM.-1 }
6F8188-TERMINAL-----1 }
1-INSULATOR...9F5384 }
1-TERMINAL...9F5321 (PARTS OF ASSEM 2H2611)
2H2611 WIRE ASSEM.-1 }

7F4625 LAMP-4
OR
1M5895-LAMP-4 (SEE SEPARATE ILLUS. FOR PARTS)

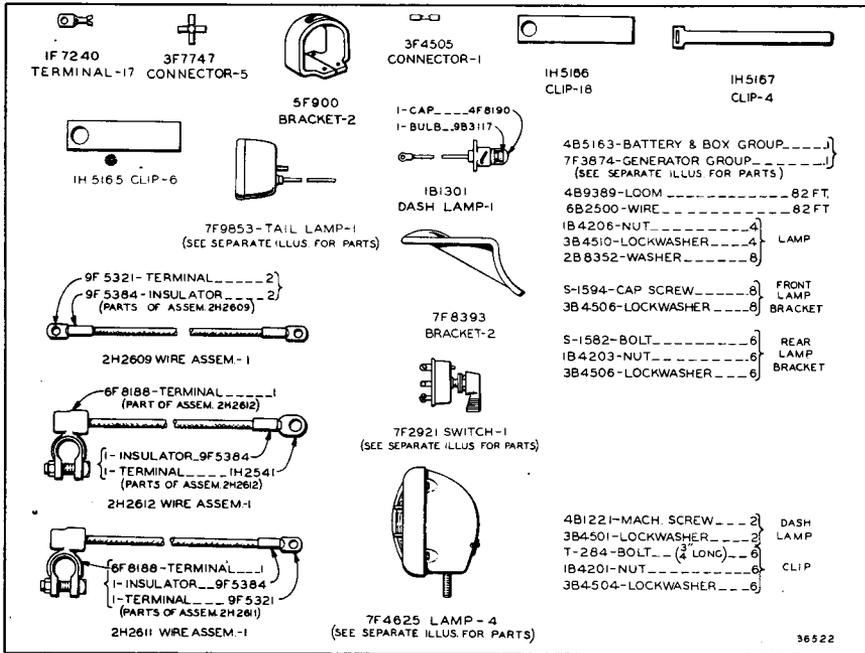
55828

7F133 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—4 Lamp—Second Type

For use without Cab, with Battery

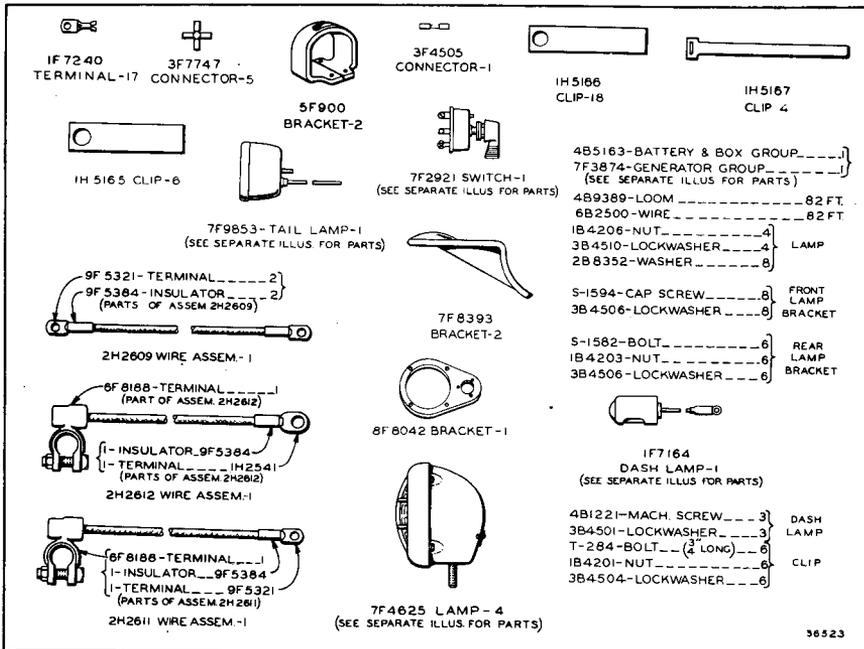
7F4625, 1F7164, 9H6333, 1M5895, 4B5163, 7F2921 and 7F3874 parts are shown on Pages 142, 144, 144A, 144B, 144C and 148

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



8F6028 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—4 Lamp—First Type

For use with Cab, with Battery
7F4625, 7F9853, 4B5163, 7F2921 and 7F3874 parts
are shown on Pages 142, 143, 144B, 144C and 148



8F6028 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—4 Lamp—Second Type

For use with Cab, with Battery
7F4625, 7F9853, 1F7164, 4B5163, 7F2921 and 7F3874 parts
are shown on Pages 142, 143, 144, 144B, 144C and 148

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

			7F3874-GENERATOR GRP...1 (SEE SEPARATE ILLUS FOR PARTS)	5H5362-WIRE ASSEM...1 (BATTERY TO AMMETER-FOR USE W/O ELECTRIC STARTER)
3H4107 STRAP-1 (CIR. BREAKER TO SWITCH)	IH5165 CLIP-3	4B6029 GROMMET-2	6H3573-CABLE ASSEM...1 (BATTERY TO STARTER-FOR USE W/ ELECTRIC STARTER)	5H5351-WIRE ASSEM...1 (AMMETER TO STARTER)
				3H8388-BATTERY & BOX GRP (SEE SEPARATE ILLUS FOR PARTS)
IH5166 CLIP-16	3H4105 BREAKER-1 (CIRCUIT)	7F9876 GROMMET-2	2B8352 WASHER-8	5H5353-HARNESS...1 (SWITCH TO REAR LAMP & TAIL LAMP)
				5H5352-HARNESS...1 (SWITCH TO FRONT LAMP & AMMETER TO REGULATOR)
{ IF7164 DASH LAMP...1 SEE SEPARATE ILLUS FOR PARTS	5F900 BRACKET-2	IH4318 GROMMET-1	3H4106 STRAP-1 (CIR. BREAKER TO AMMETER)	S-1582-BOLT...6 REAR IB4203-NUT...6 BRACKET 3B4506-LOCKWASHER...6 TO CAB
{ 4B1220 SCREW...3 3B4501 LOCKWASHER...1				IB4206-NUT...4 LAMP 3B4510-LOCKWASHER...4 TO BRACKET
- OR -	7F2921 SWITCH-1 (SEE SEPARATE ILLUS FOR PARTS)	7F8393 BRACKET-2	7F8393 BRACKET-2	IA2029-BOLT...8 LAMP 3B4506-LOCKWASHER...8 BRACKET TO RADIATOR
9H6333-DASH LAMP...1 (SEE SEPARATE ILLUS. FOR PARTS)			7F6429 AMMETER-1	5B3447-SCREW...2 CIRCUIT 3B4501-LOCKWASHER...2 BREAKER TO PANEL
	7F9853-TAIL LAMP-1 (SEE SEPARATE ILLUS FOR PARTS)	7F6429 AMMETER-1	7F6429 AMMETER-1	T-284-BOLT...5 CLIP IB4201-NUT...5 TO 3B4504-LOCKWASHER...5 DASH 4B4278-WASHER...5
{ 7F4625 LAMP-4 - OR - IM5895 LAMP-4 (SEE SEPARATE ILLUS. FOR PARTS)	7F9853-TAIL LAMP-1 (SEE SEPARATE ILLUS FOR PARTS)	7F6429 AMMETER-1	7F6429 AMMETER-1	55984

5H8800 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—4 Lamp

For use with Cab, with Battery

7F4625, 7F9853, IF7164, 9H6333, IM5895, 3H8388, 7F2921 and 7F3874 parts are shown on Pages 142, 143, 144, 144A, 144C and 148



7F9876
GROMMET-1



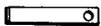
IH5166
CLIP-6



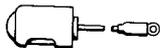
IH5165 CLIP-6



5F900
BRACKET-1



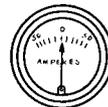
3H4107 STRAP-1
(CIR. BREAKER TO SWITCH)



{ 1F7164 LAMP _____ }
(SEE SEPARATE ILLUS. FOR PARTS)
4B1220 SCREW _____ 3
3B4501 LOCKWASHER _____ 3
- OR -
9H6333 DASH LAMP _____ 1
(SEE SEPARATE ILLUS. FOR PARTS)



4B6029
GROMMET-1



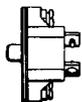
7F6429
AMMETER-1



IH4318
GROMMET-1



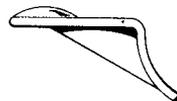
2B8352
WASHER-4



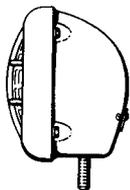
3H4105 BREAKER-1
(CIRCUIT)



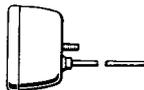
3H4106 STRAP-1
(CIR. BREAKER TO AMMETER)



7F8393
BRACKET-1



{ 7F4625 - LAMP - 2
- OR -
1M5895 LAMP - 2
(SEE SEPARATE ILLUS. FOR PARTS)



7F9853 - TAIL LAMP-1
(SEE SEPARATE ILLUS. FOR PARTS)



7F2921 SWITCH-1
(SEE SEPARATE ILLUS. FOR PARTS)

- 7F3874 - GENERATOR GRP. ___ 1
(SEE SEPARATE ILLUS. FOR PARTS)
- 3H8388 - BATTERY BOX GRP. ___ 1
(SEE SEPARATE ILLUS. FOR PARTS)
- 5H5349 - CABLE ASSEM. ___ 1
(BATTERY TO STARTER)
- 5H5351 - WIRE ASSEM. ___ 1
(AMMETER TO STARTER
FOR USE W/ELEC. STARTER)
- 5H5362 - WIRE ASSEM. ___ 1
(BATTERY TO AMMETER
FOR USE W/O ELEC. STARTER)
- 5H5352 - HARNESS ___ 1
(SWITCH TO FRONT LAMP
& AMMETER TO REGULATOR)
- 5H5353 - HARNESS ___ 1
(SWITCH TO REAR LAMP)

- 5B3447 - SCREW ___ 2
- 3B4501 - LOCKWASHER ___ 2
- 4B1220 - MACH. SCREW ___ 3
- 3B4501 - LOCKWASHER ___ 3
- 1A2029 - BOLT ___ 4
- 3B4506 - LOCKWASHER ___ 4
- 1B4206 - NUT ___ 2
- 3B4510 - LOCKWASHER ___ 2
- S-1562 - BOLT ___ 3
- 1B4203 - NUT ___ 3
- 3B4506 - LOCKWASHER ___ 3
- T-284 - BOLT ___ 5
- 1B4201 - NUT ___ 5
- 3B4504 - LOCKWASHER ___ 5
- 4B4276 - WASHER ___ 5

- CIRCUIT
BREAKER
TO GAUGE
PANEL
- DASH
LAMP
TO GAUGE
PANEL
- LAMP
BRACKET
TO
RADIATOR
- LAMP
TO
BRACKET
- REAR
BRACKET
TO
CAB
- CLIP
55940

6H2587 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—2 Lamp

For use with Cab, with Battery

7F4625, 7F9853, 1F7164, 9H6333, 1M5895, 3H8388, 7F2921 and 7F3874 parts are shown on Pages 142, 143, 144, 144A, 144C and 148



IH 5165 CLIP-9
($\frac{7}{8}$ " LONG)

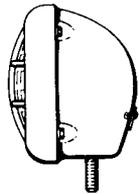
IH5166 CLIP-4
($\frac{3}{4}$ " LONG)



3H 4107 STRAP-1
(CIR. BREAKER TO SWITCH)



7F2921 SWITCH-1
(SEE SEPARATE ILLUS FOR PARTS)



{ 7F4625 LAMP-4
- OR -
IM5895 LAMP-4
(SEE SEPARATE ILLUS FOR PARTS)



IH5167
CLIP-10



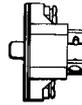
7F9876
GROMMET-2



2B8352
WASHER-8



5F900
BRACKET-2



3H4105 BREAKER -1
(CIRCUIT)



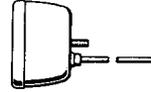
{ IF7164 DASH LAMP ___1
(SEE SEPARATE ILLUS. FOR PARTS)

4B1220 SCREW ___3

3B4501 LOCKWASHER ___3

- OR -

9H6333 DASH LAMP ___1
(SEE SEPARATE ILLUS. FOR PARTS)



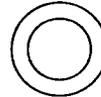
7F9853-TAIL LAMP-1
(SEE SEPARATE ILLUS. FOR PARTS)



4B6029 GROMMET-2



7F8393
BRACKET-2



3H2900 GROMMET-1

7F3874 GENERATOR GROUP-1
(SEE SEPARATE ILLUS. FOR PARTS)

5H5353-HARNESS ___1
(SWITCH TO REAR LAMP & TAIL
LAMP)

5H5352-HARNESS ___1
(SWITCH TO FRONT LAMP &
AMMETER TO REGULATOR)

S-1582-BOLT ___6 } REAR
IB4203-NUT ___6 } BRACKET
3B4506-LOCKWASHER ___6 } TO
CAB

IB4206-NUT ___4 } LAMP
3B4510-LOCKWASHER ___4 } BRACKET

1A2029-BOLT ___8 } LAMP
3B4506-LOCKWASHER ___8 } BRACKET
RADIATOR

5B3447-SCREW ___2 } CIRCUIT
3B4501-LOCKWASHER ___2 } BREAKER
TO
PANEL

S-1570-BOLT ___3 } CLIP
IB4201-NUT ___3 } TO
3B4504-LOCKWASHER ___3 } ANGLE

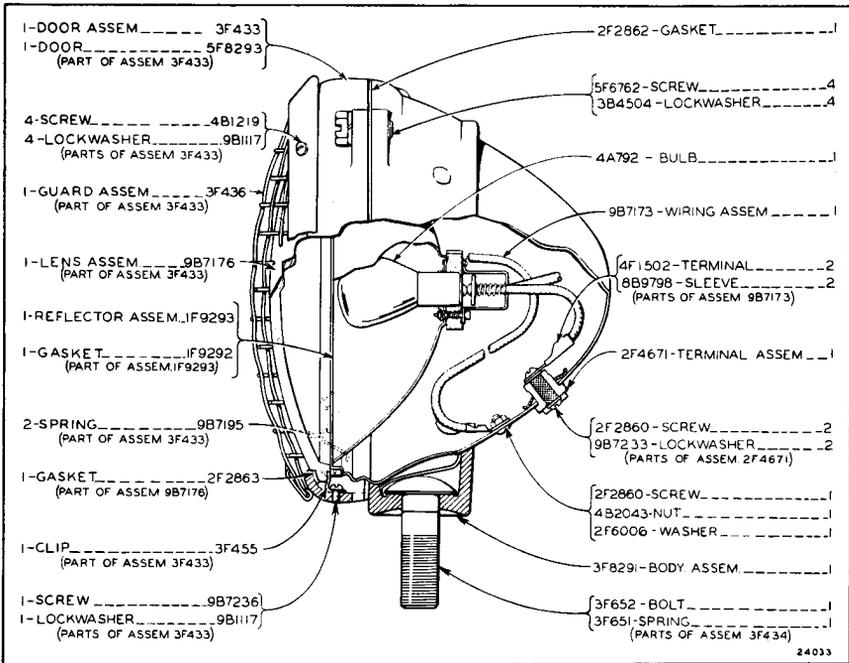
6F7027-BOLT ___1 } CLIP
IB4201-NUT ___1 } TO
3B4505-LOCKWASHER ___1 } DASH

55943

6H3998 LIGHTING SYSTEM GROUP—6 Volt, 40 Ampere—4 Lamp

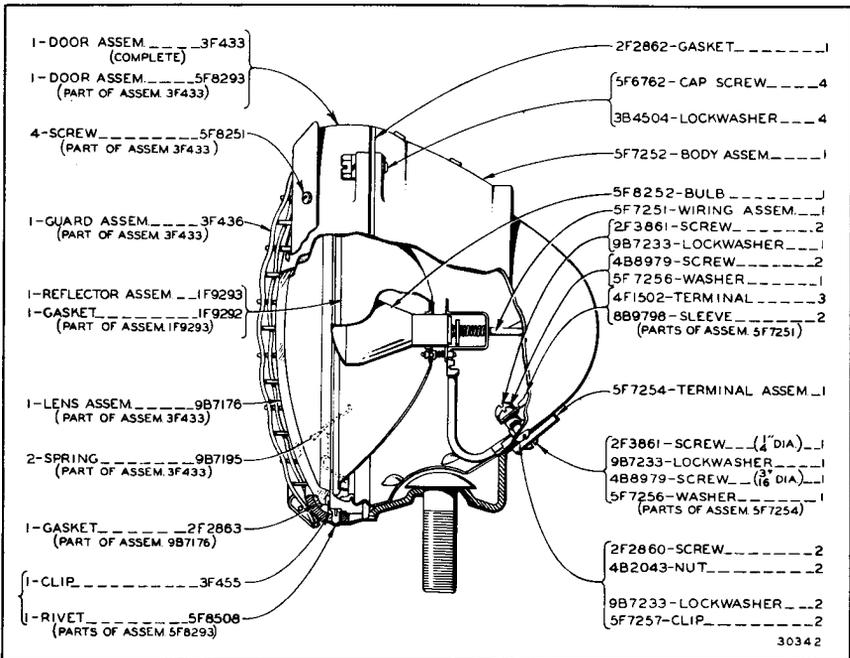
For use with Cab, without Battery

7F4625, 7F9853, 1F7164, 9H6333, IM5895, 7F2921 and 7F3874 parts are shown on Pages 142, 143, 144, 144A, 144C and 148



2F9300 LAMP—6 Volt

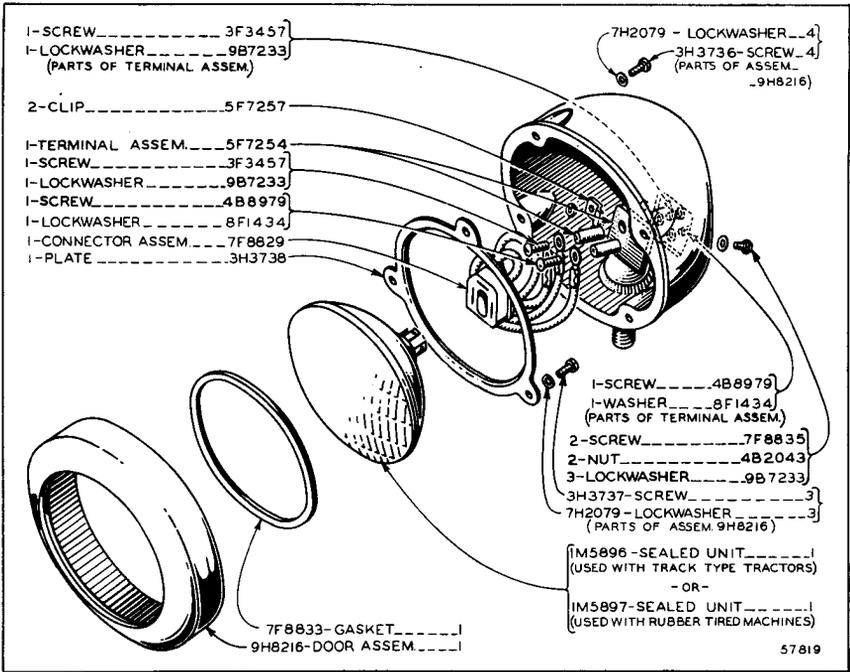
Part of 4F7283, 4F7286, 4F7284, 4F7281, 4F7285 and 4F7282 Lighting System Groups shown on Pages 138, 139, 140, 140A and 140E. Only separate parts serviced. When complete Group is required order 7F4625 shown on Page 142



5F7300 HEAD LAMP—6 Volt

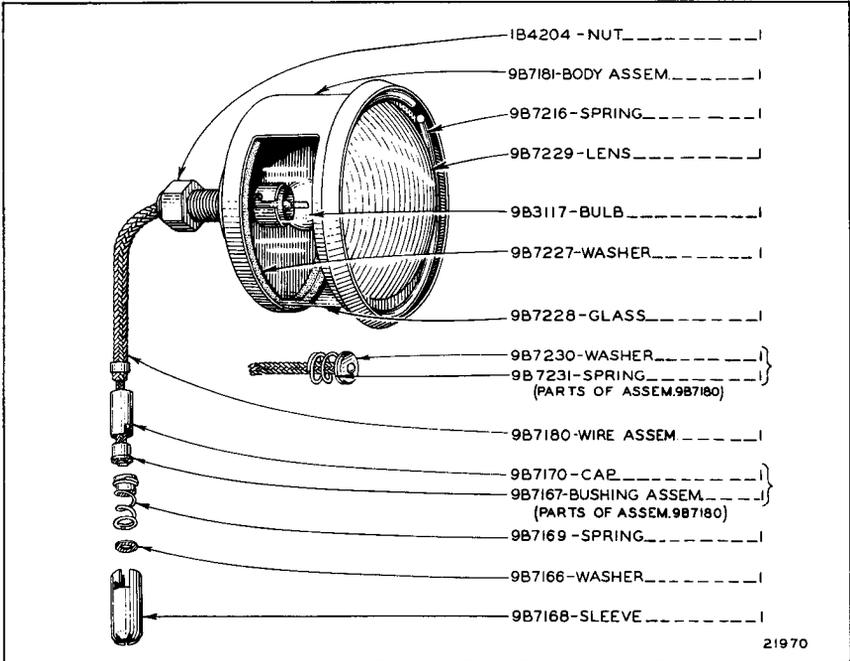
Part of 4F7283 and 4F7284 Lighting System Groups shown on Pages 138 and 140. Only separate parts serviced. When complete Group is required order 7F4625 shown on Page 142

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



7F4625 HEAD LAMP—6 Volt

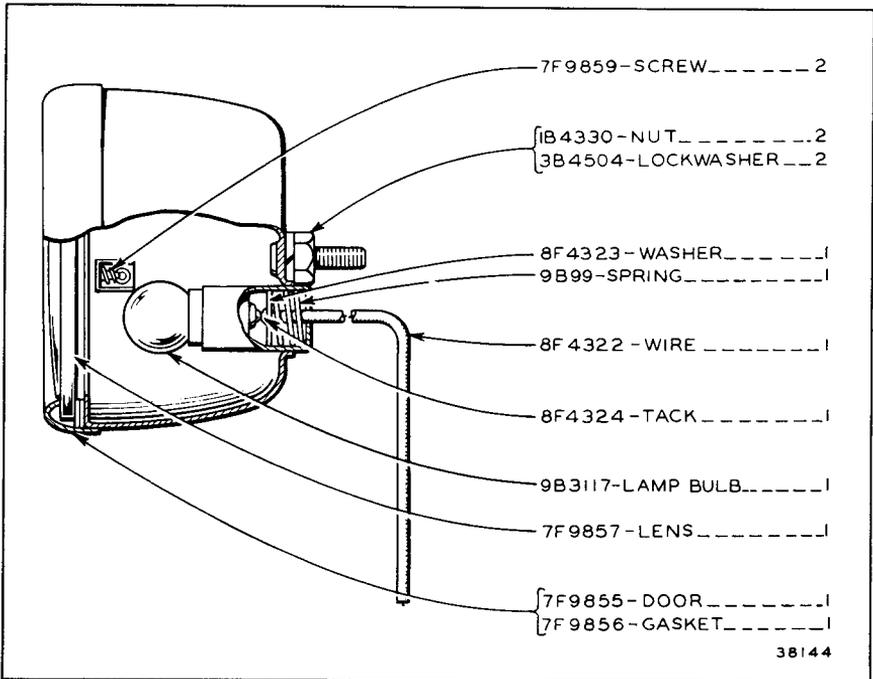
Part of 4F7283, 3H1770, 7F7128, 7F7138, 3H1765, 7F7133, 8F6028, 5H8800, 6H2587 and 6H3998 Lighting System Groups shown on Pages 138, 139, and 140B through 140K



2B9375 TAIL LAMP—6 Volt

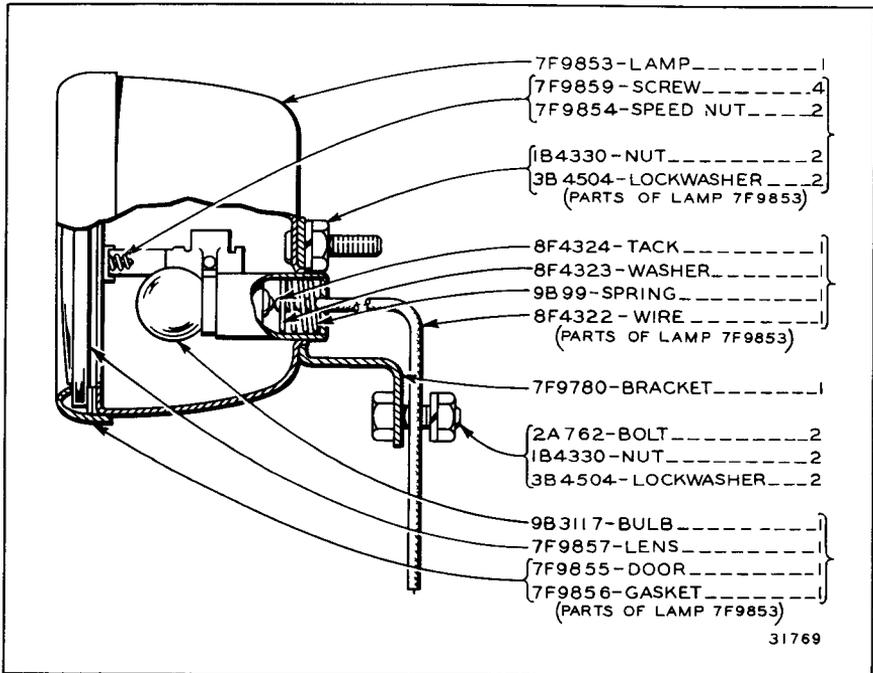
Part of 4F7286, 4F7284, 4F7285 and 7F7128 Lighting System Groups shown on Pages 139, 140, 140A and 140B

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



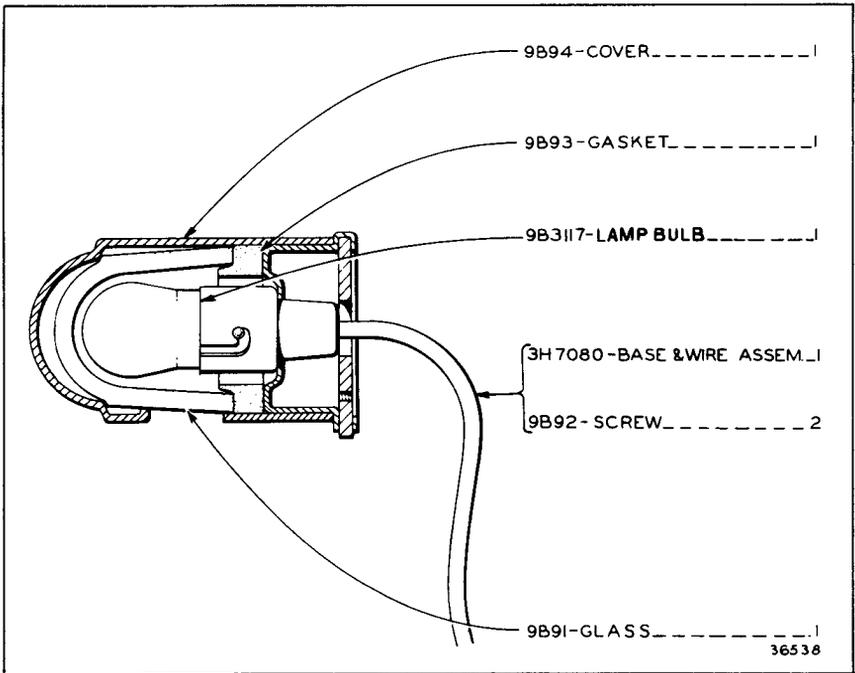
7F9853 TAIL LAMP—6 Volt

Part of 3H1770, 7F7128, 3H1765, 8F6028, 5H8800, 6H2587 and 6H3998 Lighting System Groups shown on Pages 139, 140B, 140C, 140E and 140G through 140K



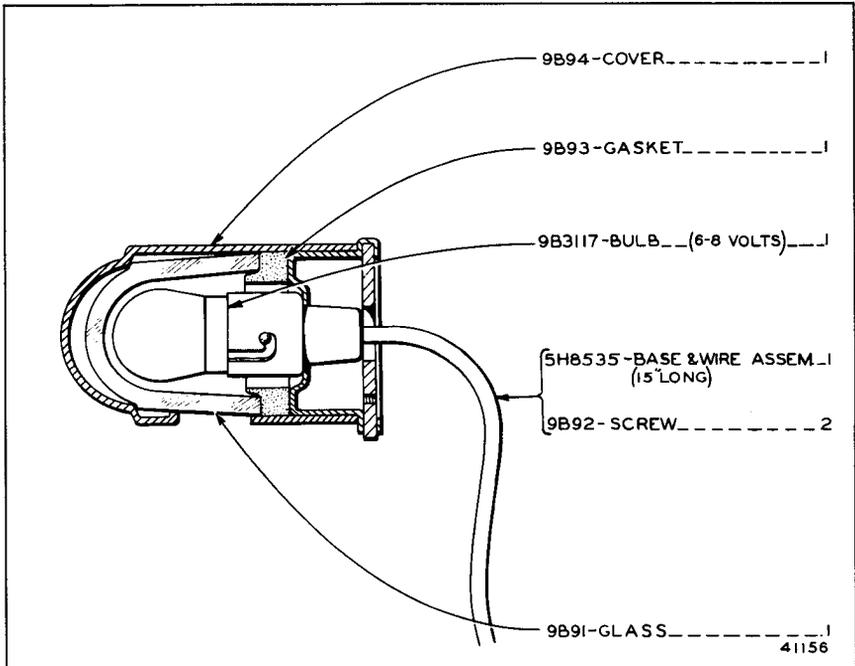
9F1699 TAIL LAMP GROUP—6 Volt

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



1F7164 DASH LAMP—6 Volt

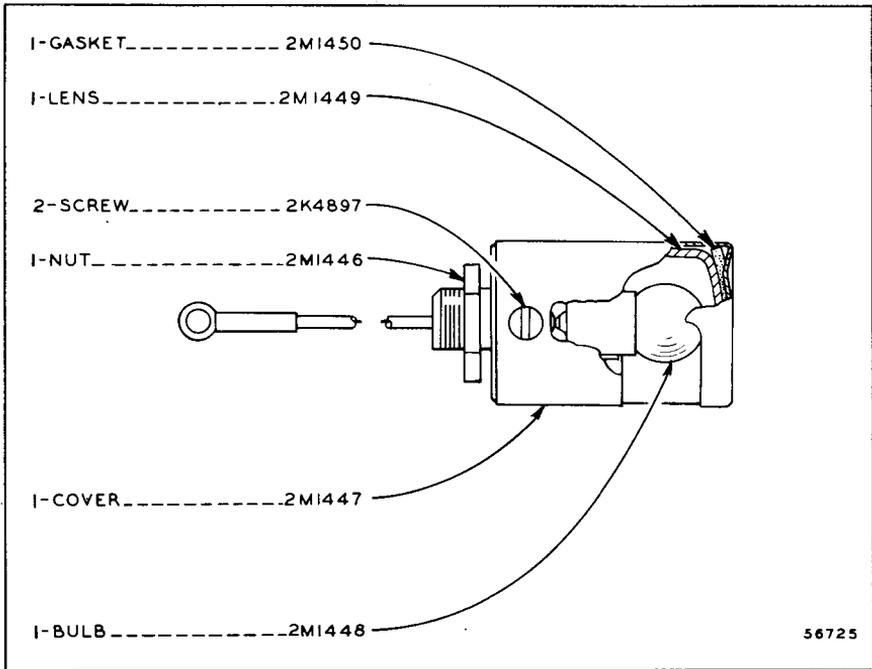
Part of 4F7283, 3H1770, 7F7128, 7F7138, 3H1765, 7F7133, 8F6028, 5H8800, 6H2587 and 6H3998 Lighting System Groups shown on Pages 138, 139 and 140C through 140K



5H7907 DASH LAMP—6 Volt

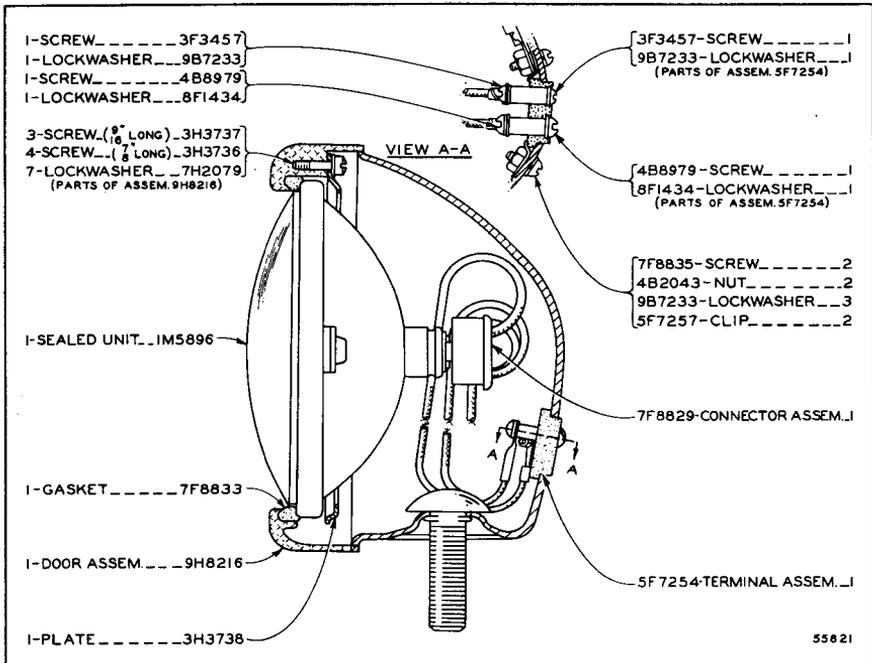
Part of 7F7138 Lighting System Group shown on Page 140D

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



9H6333 DASH LAMP—6 Volt

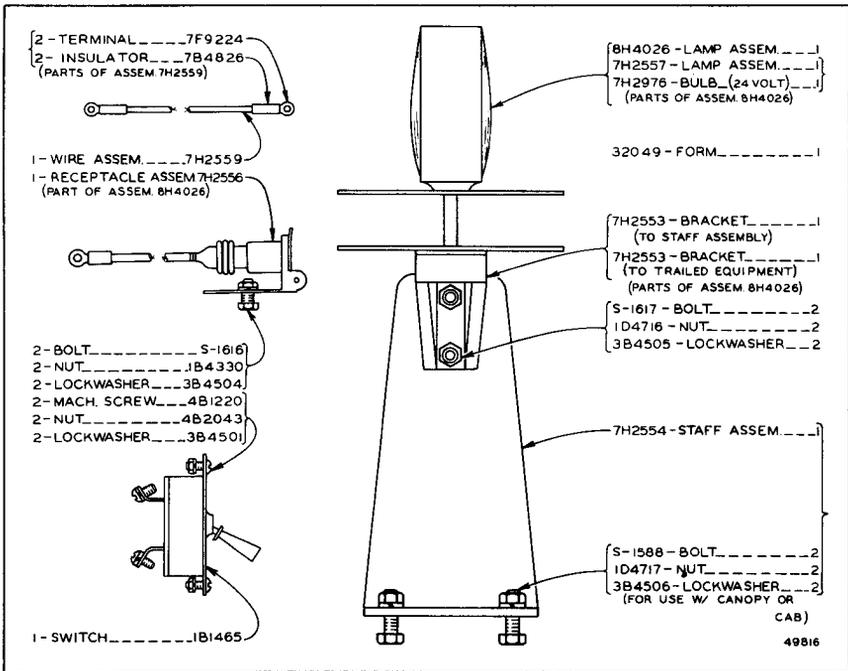
Part of 4F7283, 7F7133, 5H8800, 6H2587 and 6H3998 Lighting System Groups shown on Pages 138, 140F, 140H, 140J and 140K



IM5895 FLOOD LAMP—6 Volt

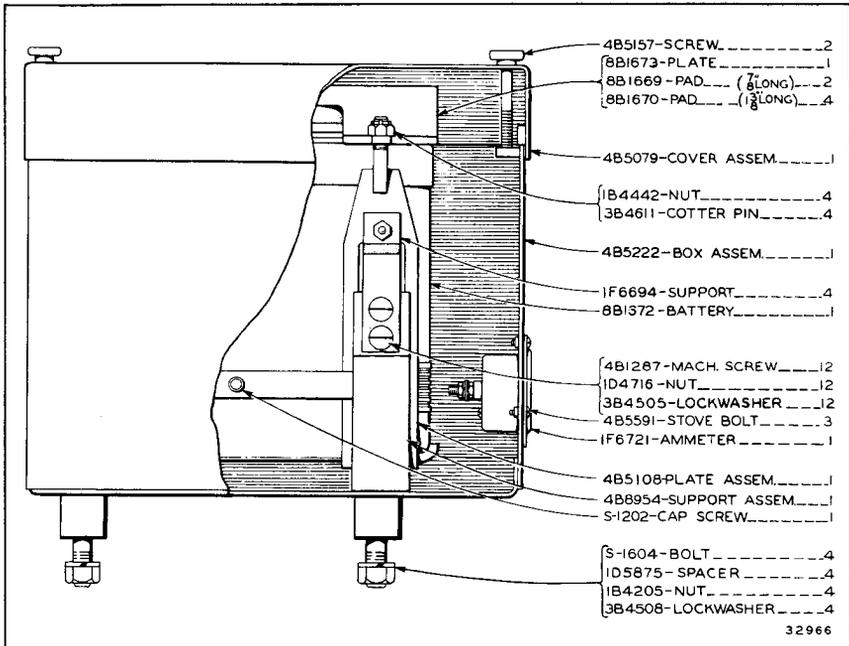
Part of 4F7283, 7F7138, 7F7133, 5H8800, 6H2587 and 6H3998 Lighting System Groups shown on Pages 138, 140D, 140F, 140H, 140J and 140K

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



7H2558 SAFETY LAMP GROUP—6 Volt or 24 Volt

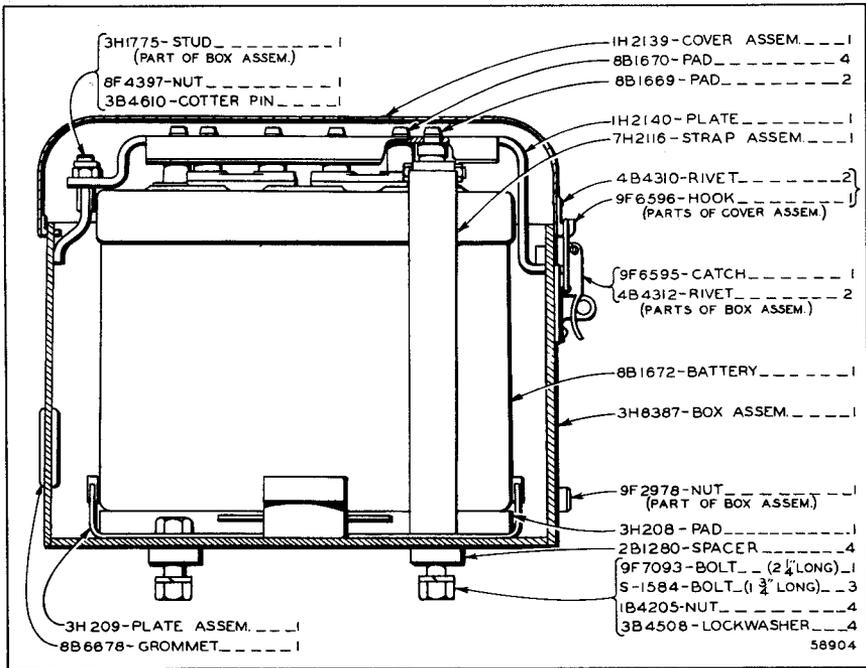
Provides Safety Lamp for Tractors or Trailed Equipment to prevent night highway accidents involving heavy road machinery



4B5163 BATTERY AND BOX GROUP—6 Volt

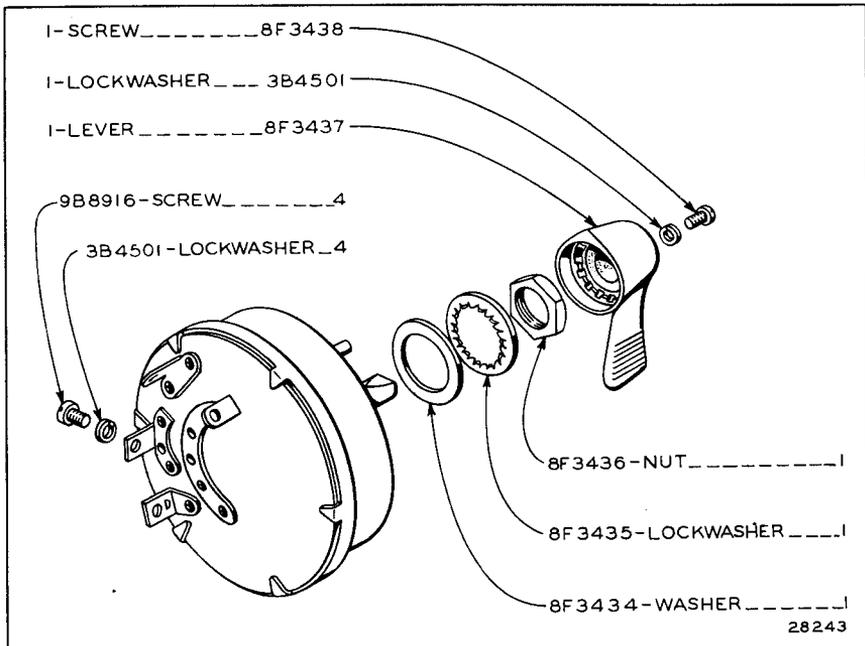
Part of 4F7283, 3H1770, 4F7286, 4F7285, 7F7128, 4F7282, 7F7133, 8F6028, 2H3256 and 4F8317 Groups shown on Pages 138, 139, 140A, 140B, 140C, 140E, 140F, 140G and 176, 178 and 179

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



3H8388 BATTERY BOX GROUP—6 Volt

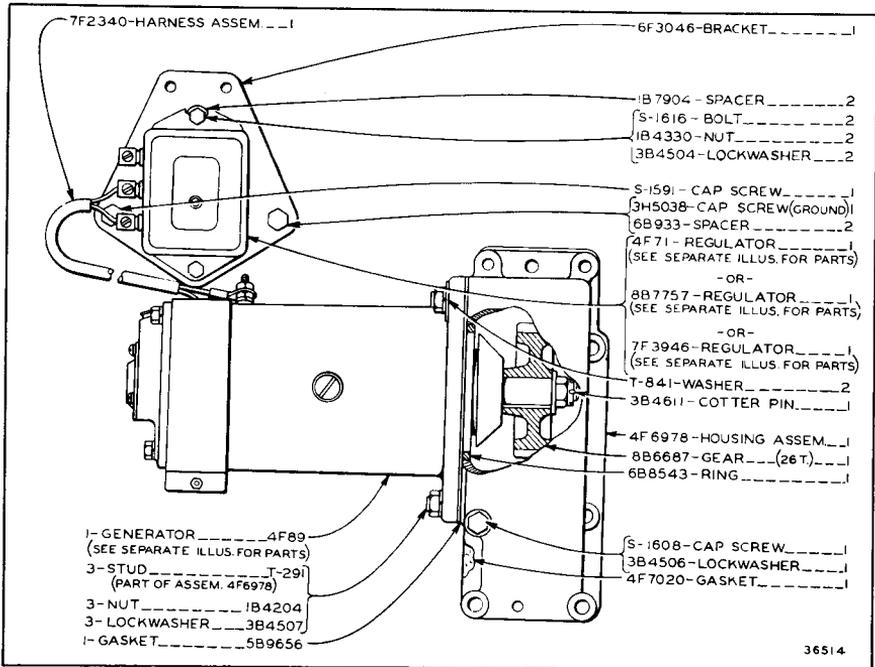
Part of 5H8800 and 6H2587 Lighting System Groups shown on Pages 140H and 140J



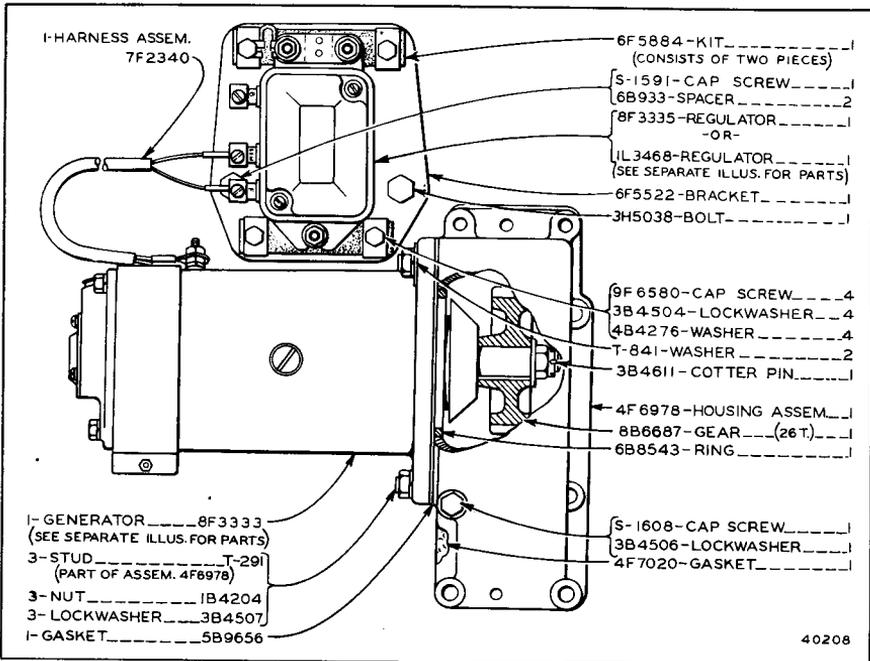
7F2921 SWITCH

Part of 4F7283, 3H1770, 4F7286, 4F7285, 7F7128, 7F7138, 4F7282, 3H1765, 7F7133, 8F6028, 5H8800, 6H2587, 6H3998 and 7F4832 Groups shown on Pages 138, 139, 140A through 140K and 147

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

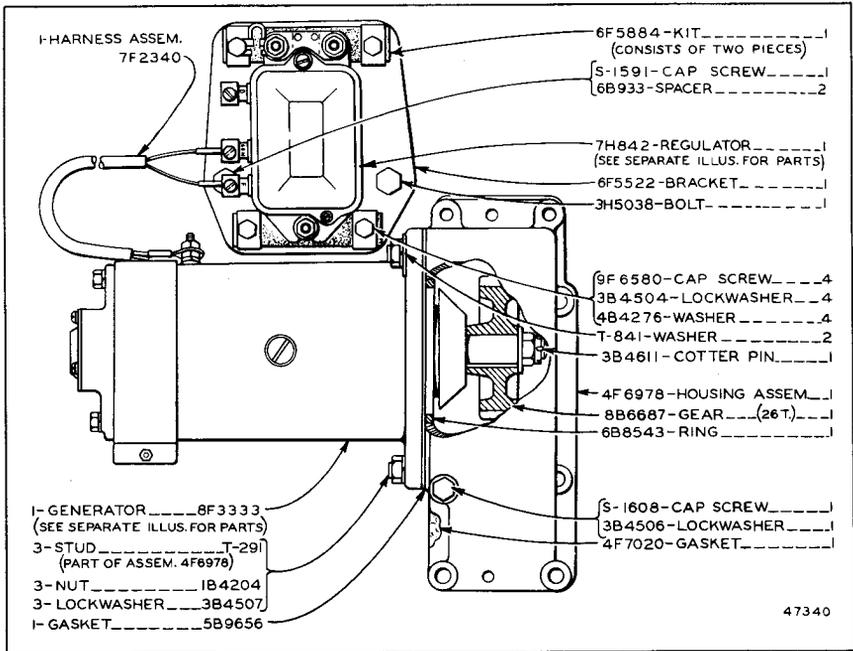


4F699 GENERATOR GROUP—6 Volt, 18 Ampere—First Type—For use with Battery
 Part of 4F7283, 3H1770, 4F7286 Lighting System Groups, 2H3256 and 4F8317 Electric Starter Groups shown on Pages 138, 139, 176, 178 and 179. 4F89 Generator, 4F71, 8B7757 and 7F3946 Regulator parts are shown on Pages 149, 157 and 158

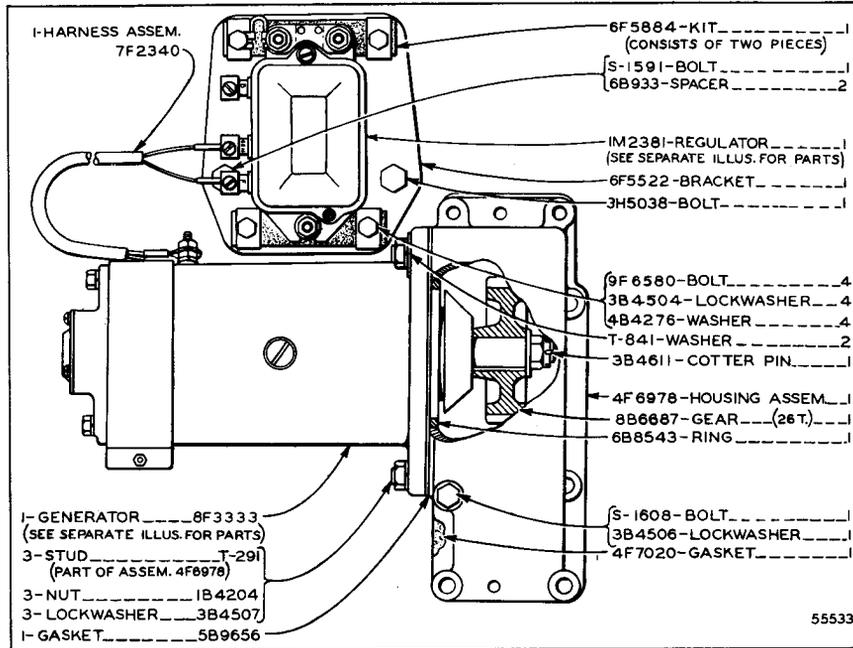


4F699 GENERATOR GROUP—6 Volt, 18 Ampere—Second Type—For use with Battery
 Part of 4F7283, 3H1770, 4F7286 Lighting System Groups, 2H3256 and 4F8317 Electric Starter Groups are shown on Pages 138, 139, 176, 178 and 179. 8F3333 Generator, 8F3335 and 1L3468 Regulator parts are shown on Pages 151, 159 and 160

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

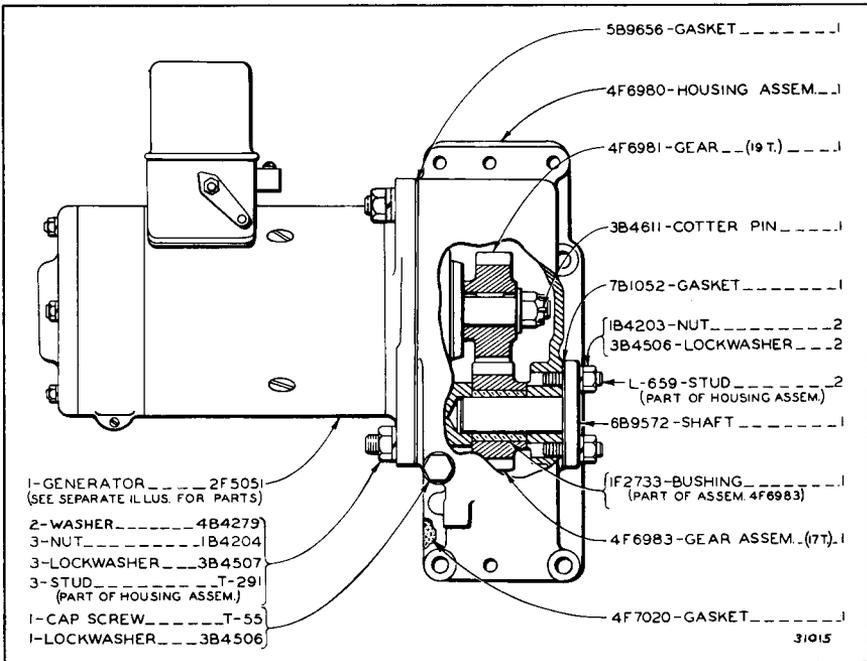


4F6969 GENERATOR GROUP—6 Volt, 18 Ampere—Third Type—For use with Battery
 Part of 4F7283, 3H1770, 4F7286 Lighting System Groups, 2H3256 and 4F8317 Electric Starter Groups shown on Pages 138, 139, 176, 178 and 179. 8F3333 Generator and 7H842 Regulator parts are shown on Pages 151 and 160A

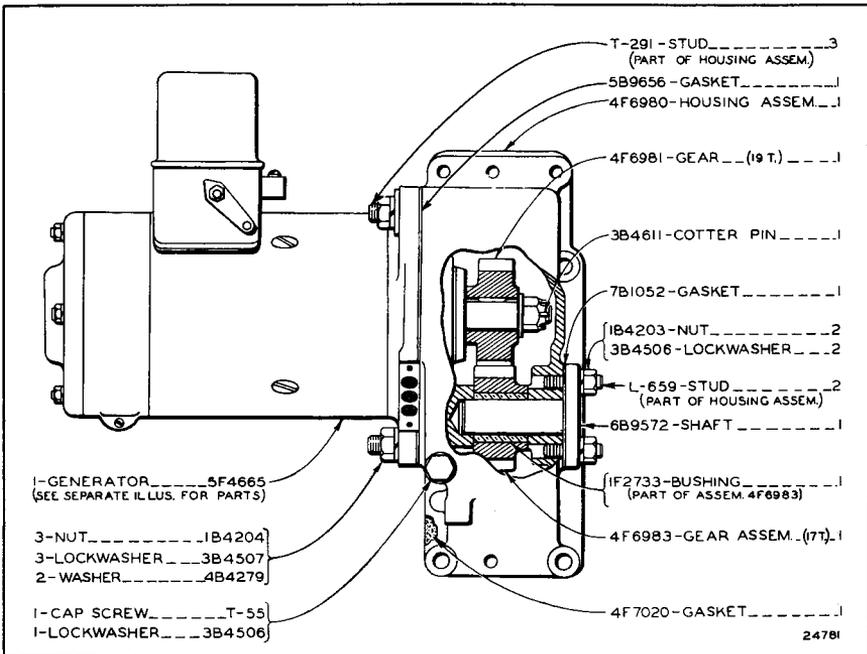


4F6969 GENERATOR GROUP—6 Volt, 18 Ampere—Fourth Type—For use with Battery
 Part of 4F7283, 3H1770, 4F7286 Lighting System Groups, 2H3256 and 4F8317 Electric Starter Groups shown on Pages 138, 139, 176, 178 and 179. 8F3333 Generator and 1M2381 Regulator parts are shown on Pages 151 and 160B

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

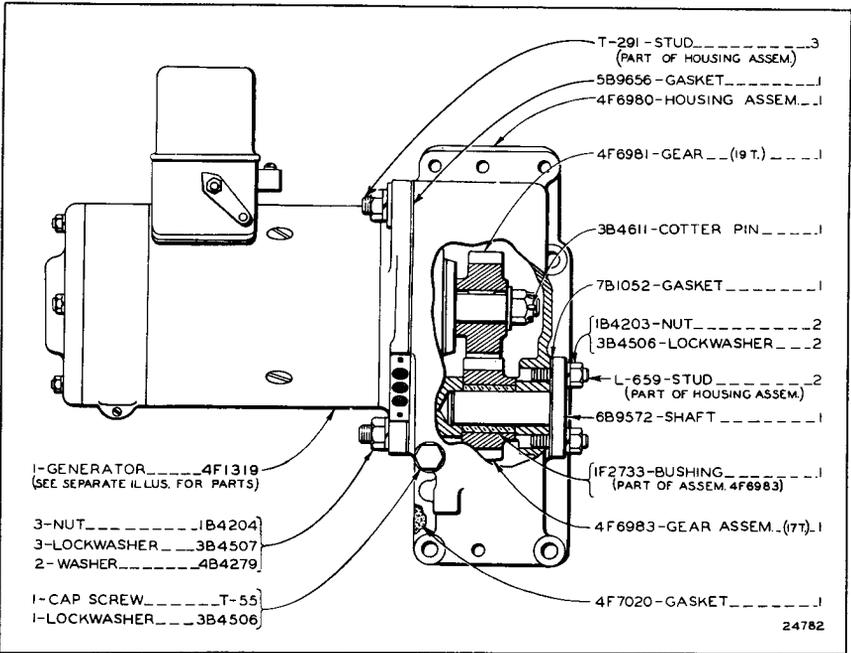


5F625 GENERATOR GROUP—6 Volt, 21 Ampere—First Type—For use without Battery
 Part of 4F7284 and 4F7281 Lighting System Groups shown on Pages 140 and 140A. 2F5051
 Generator parts are shown on Page 152. Only separate parts serviced. When complete Group
 is required order 7F3874 shown on Pages 148, 148A and 148B

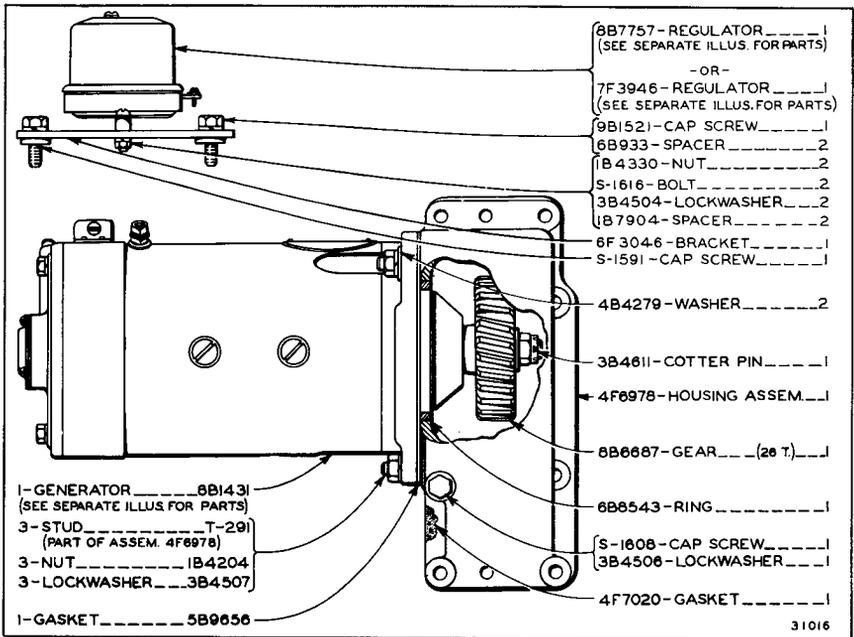


5F625 GENERATOR GROUP—6 Volt, 21 Ampere—Second Type—For use without Battery
 Part of 4F7284 and 4F7281 Lighting System Groups shown on Pages 140 and 140A. 5F4665
 Generator parts are shown on Page 153. Only separate parts serviced. When complete Group
 is required order 7F3874 shown on Pages 148, 148A and 148B

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

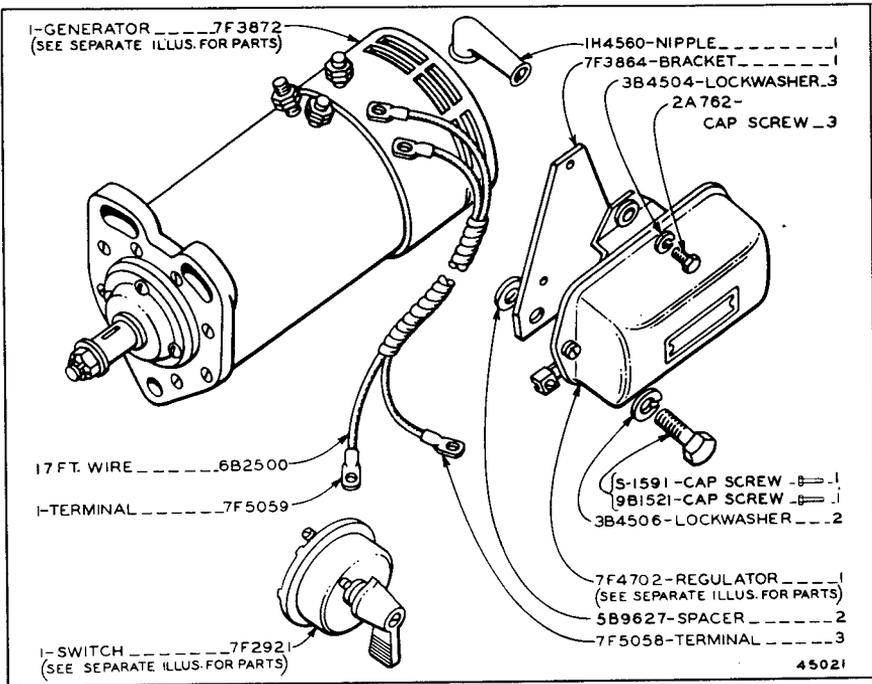


5F625 GENERATOR GROUP—6 Volt, 21 Ampere—Third Type—For use without Battery
 Part of 4F7284 and 4F7281 Lighting System Groups shown on Pages 140 and 140A. 4F1319 Generator parts are shown on Page 154. Only separate parts serviced. When complete Group is required order 7F3874 shown on Pages 148, 148A and 148B



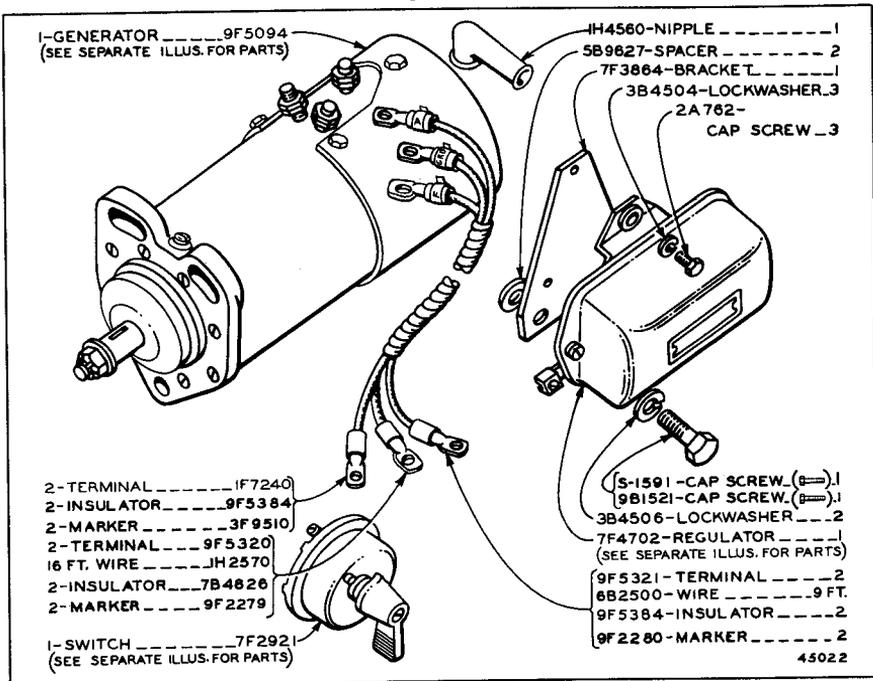
4F6971 GENERATOR GROUP—6 Volt, 29 Ampere—For use with Battery
 Part of 4F7275 and 4F7282 Lighting System Groups shown on Pages 140A and 140E. 8B1431 Generator, 8B7757 and 7F3946 Regulator parts are shown on Pages 155, 157 and 158. Only separate parts serviced. When complete Group is required order 7F3874 shown on Pages 148, 148A and 148B

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7F4832 GENERATOR SERVICE GROUP—6 Volt, 40 Ampere—First Type

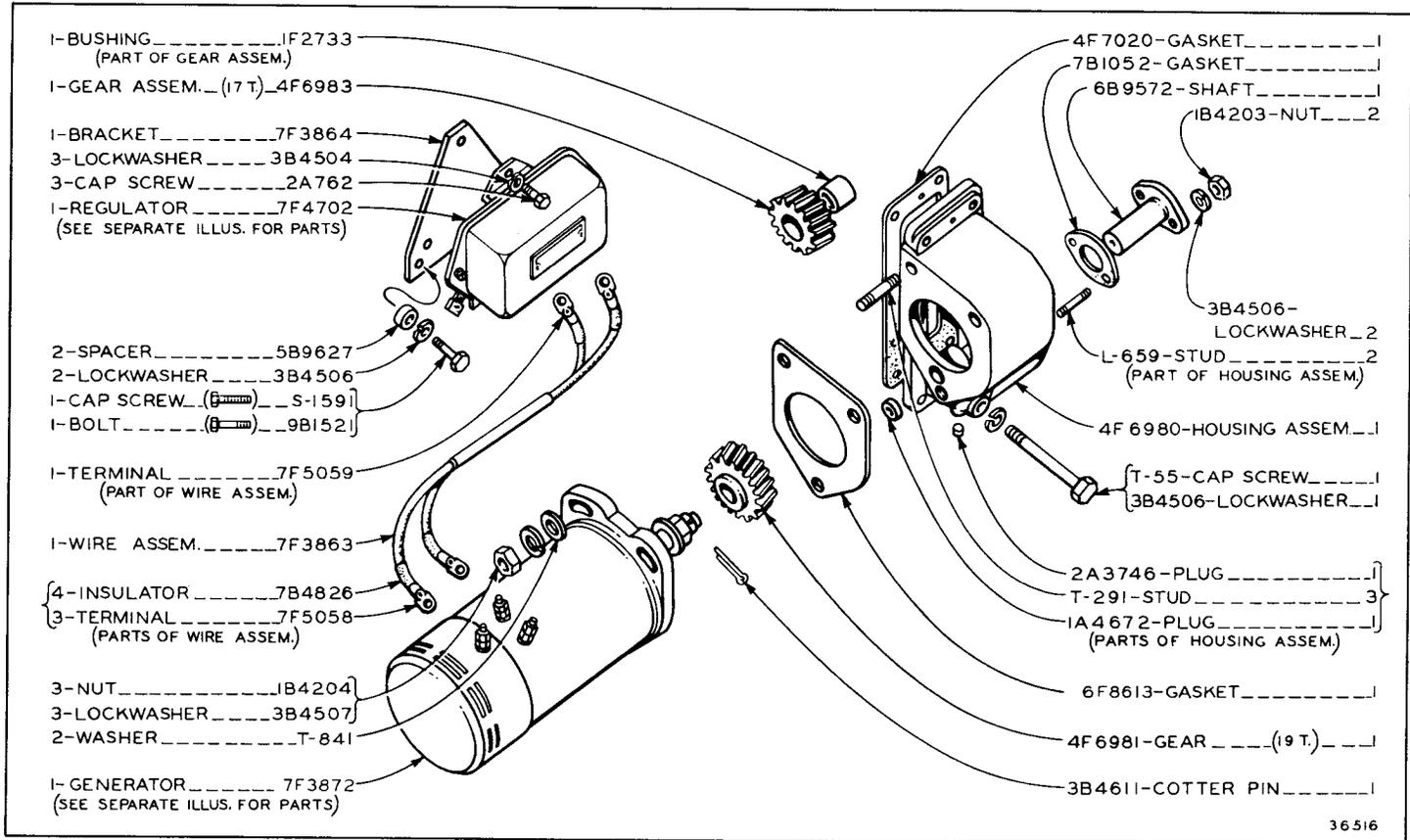
7F2921 Switch, 7F3872 Generator and 7F4702 Regulator parts
are shown on Pages 144C, 156 and 162



7F4832 GENERATOR SERVICE GROUP—6 Volt, 40 Ampere—Second Type

7F2921 Switch, 9F5094 Generator and 7F4702 Regulator parts
are shown on Pages 144C, 148C and 162

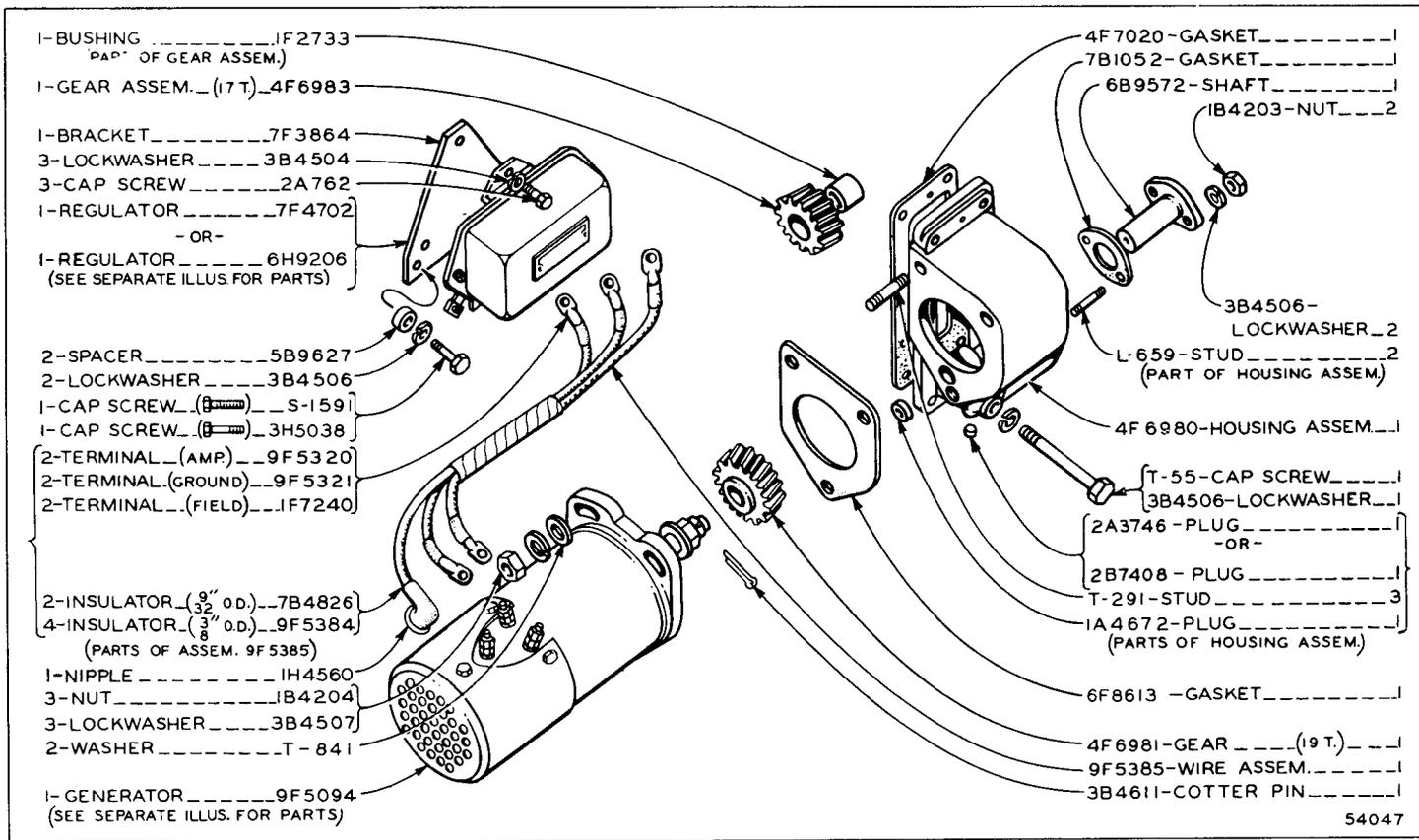
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



36516

7F3874 GENERATOR GROUP—6 Volt, 40 Ampere—First Type

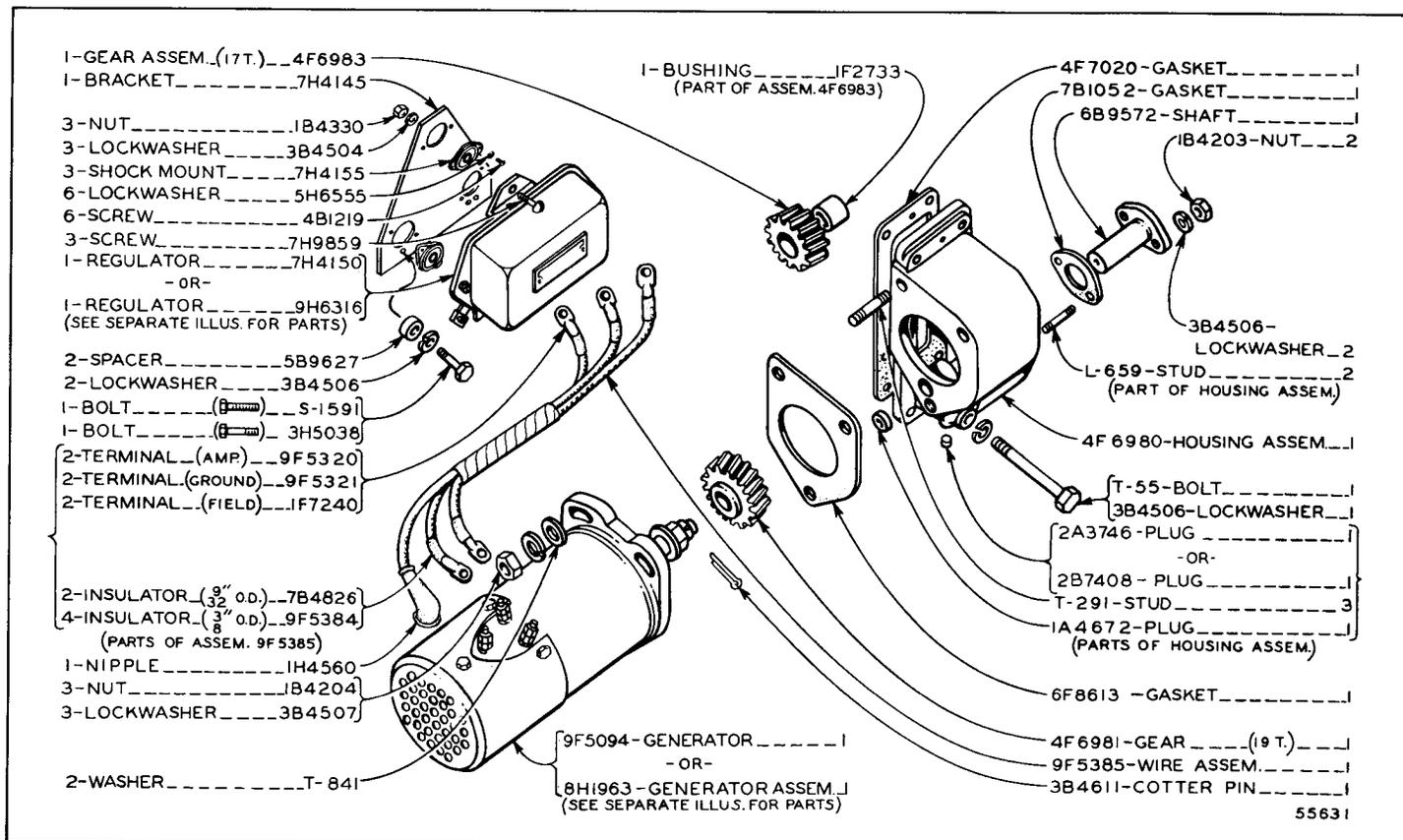
Part of 7F7128, 7F7138, 3H1765, 7F7133, 8F6028, 5H8800, 6H2587 and 6H3998 Lighting System Groups shown on Pages 140B through 140K.
7F3872 Generator and 7F4702 Regulator parts are shown on Pages 156 and 162



54047

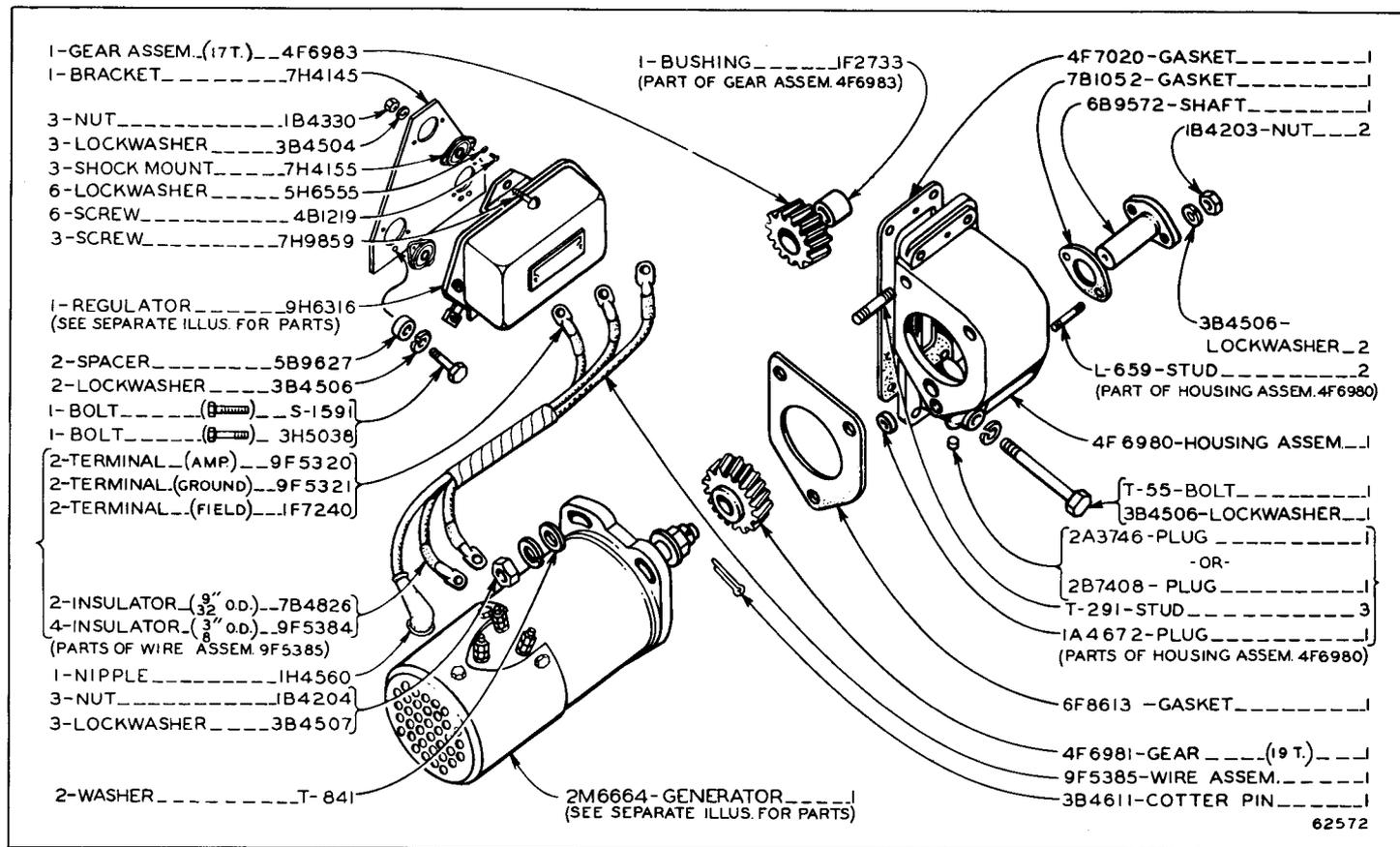
7F3874 GENERATOR GROUP—6 Volt, 40 Ampere—Second Type

Part of 7F7128, 7F7138, 3H1765, 7F7133, 8F6028, 5H880, 6H2587 and 6H3998 Lighting System Groups shown on Pages 140B through 140K
 9F5094 Generator, 7F4702 and 6H9206 Regulator parts are shown on Pages 148C, 162 and 162B



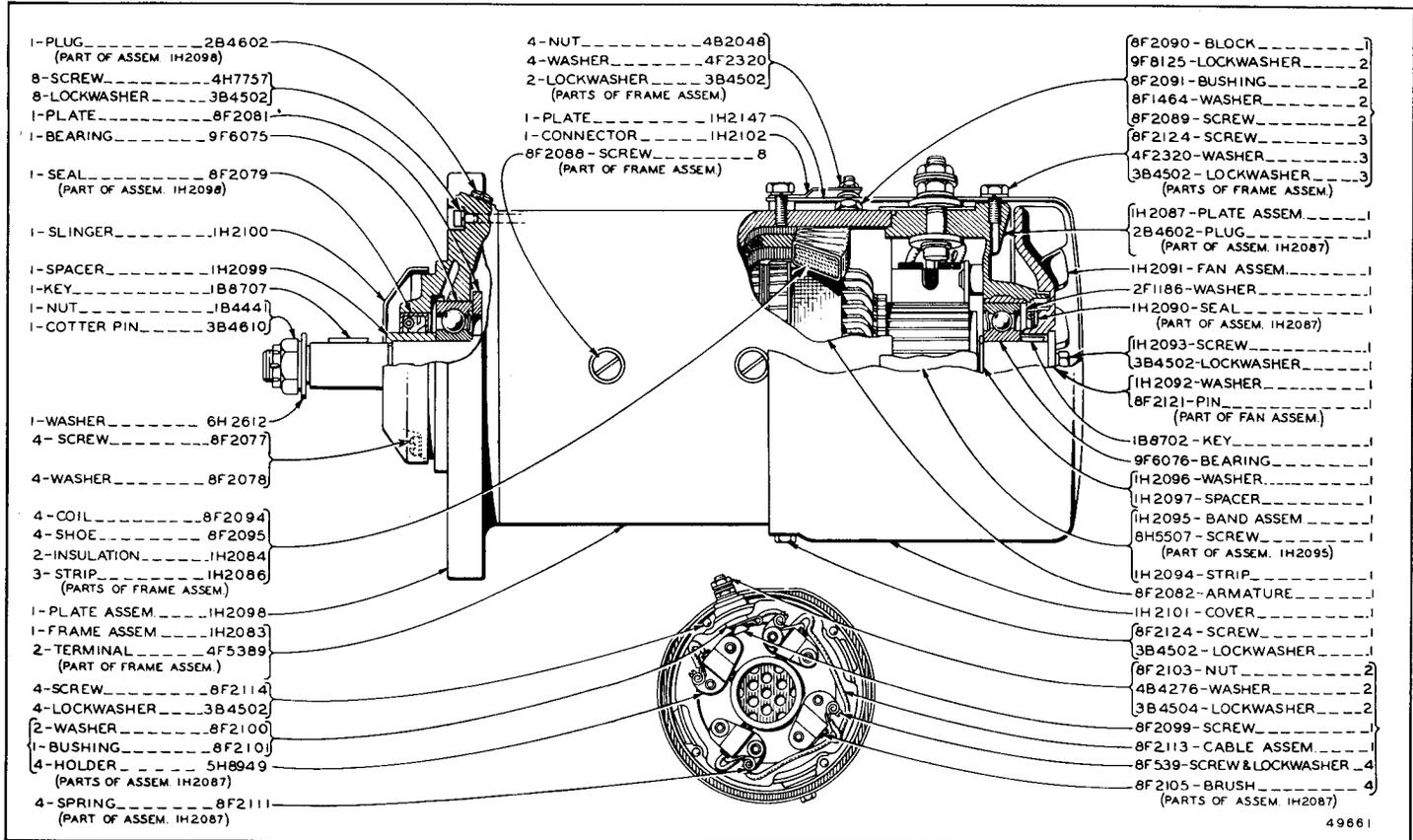
7F3874 GENERATOR GROUP—6 Volt, 40 Ampere—Third Type

Part of 7F7128, 7F7138, 3H1765, 7F7133, 8F6028, 5H8800, 6H2587 and 6H3998 Lighting System Groups shown on Pages 140B through 140K
 9F5094 and 8H1963 Generator, 7H4150 and 9H6316 Regulator parts are shown on Pages 148C, 148D, 162C and 162D



7F3874 GENERATOR GROUP—6 Volt, 40 Ampere—Fourth Type

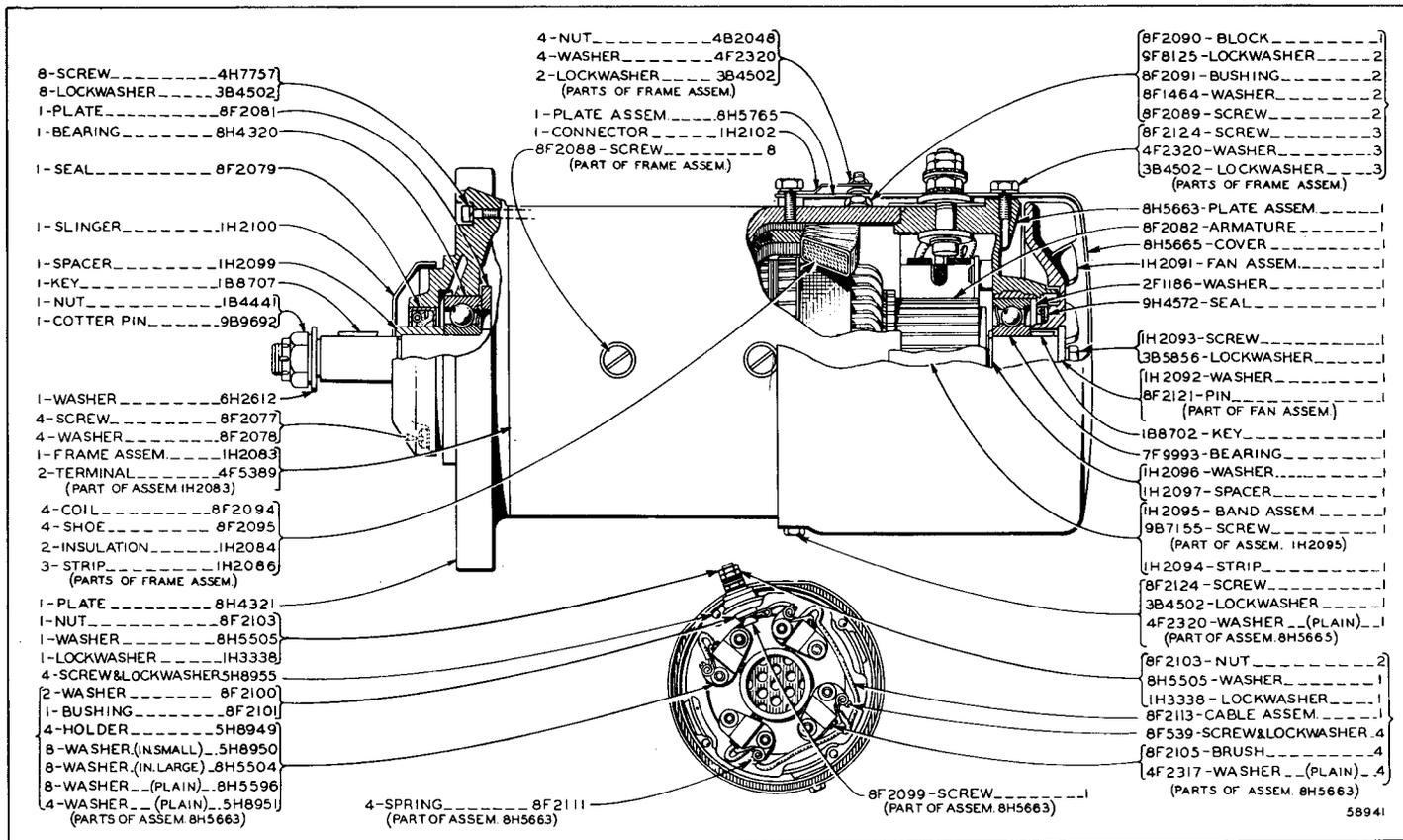
Part of 7F7128, 7F7138, 3H1765, 7F7133, 8F6028, 5H8800, 6H2587 and 6H3998 Lighting System Groups shown on Pages 140B through 140K
 2M6664 Generator and 9H6316 Regulator parts are shown on Pages 148F and 162D



49661

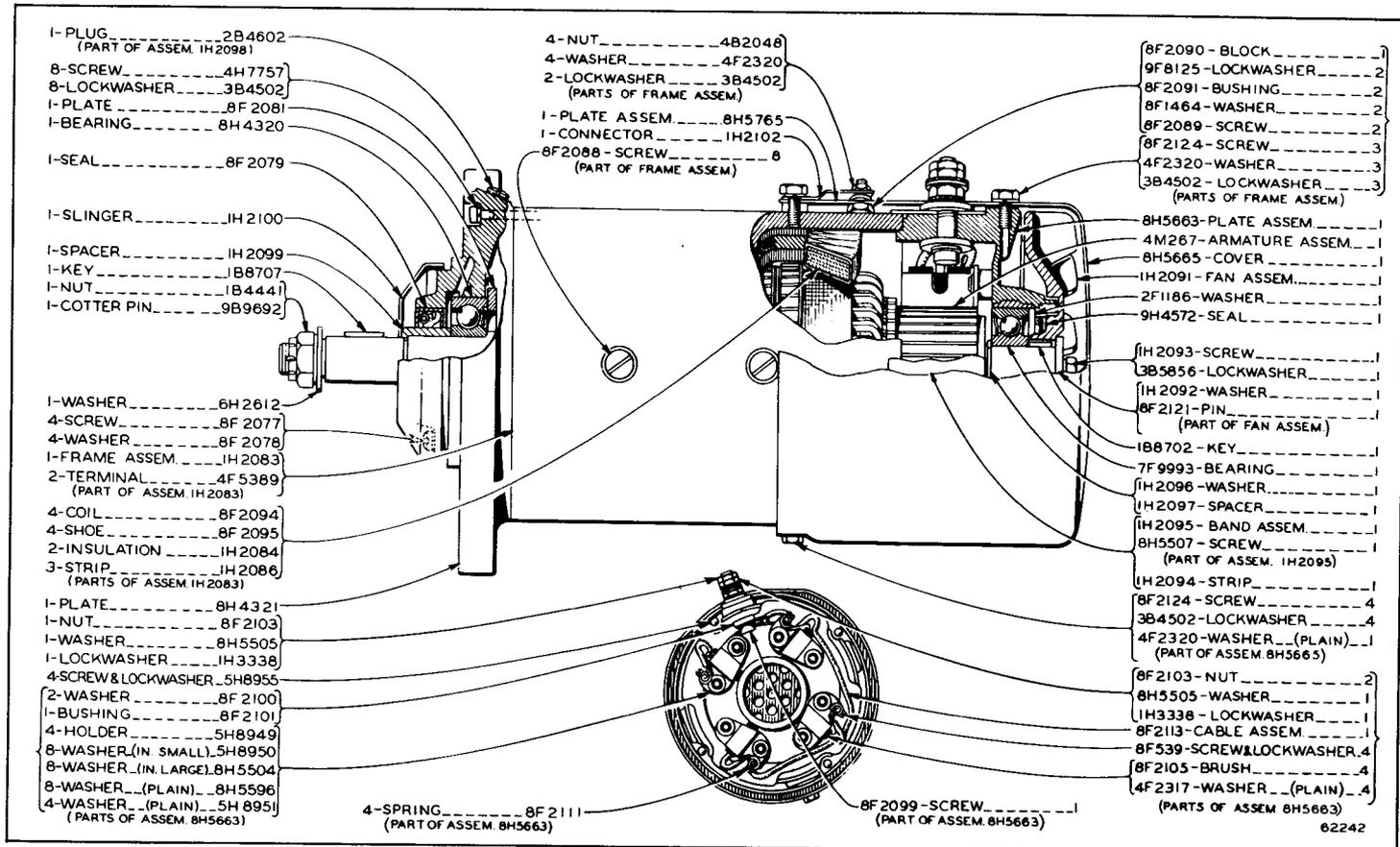
9F5094 GENERATOR—6 Volt, 40 Ampere

Part of 7F4832 Generator Service Group and 7F3874 Generator Group shown on Pages 147, 148A & 148B
Only separate parts serviced. When complete Generator is required order 2M6664 shown on Page 148F



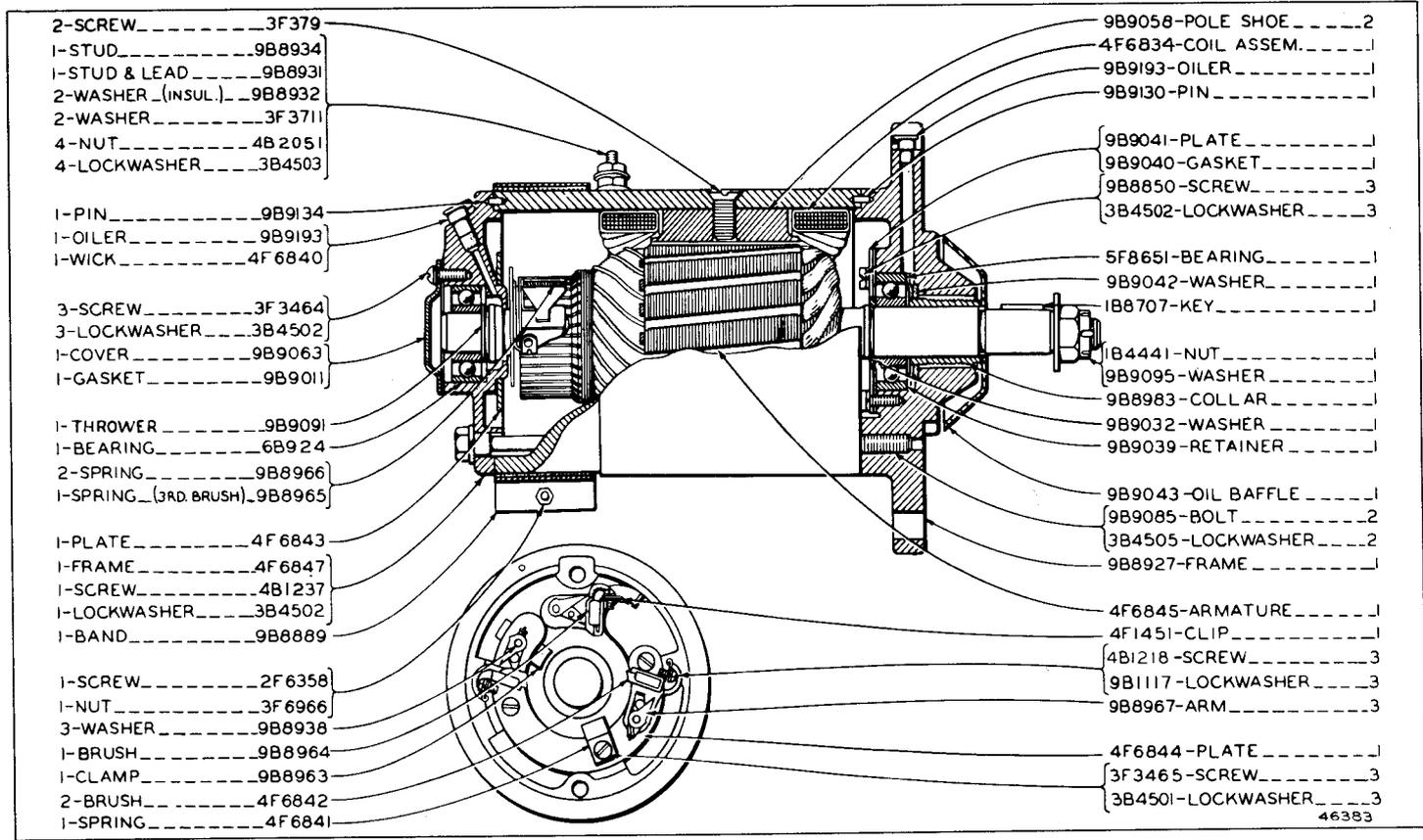
8H1963 GENERATOR—6 Volt, 40 Ampere

Part of 7F4832 Generator Service Group and 7F3874 Generator Group shown on Pages 147 and 148B
 Only separate parts serviced. When complete Generator is required order 2M6664 shown on Page 148F



62242

2M6664 GENERATOR—6 Volt, 40 Ampere
Part of 7F3874 Generator Group shown on Page 148C



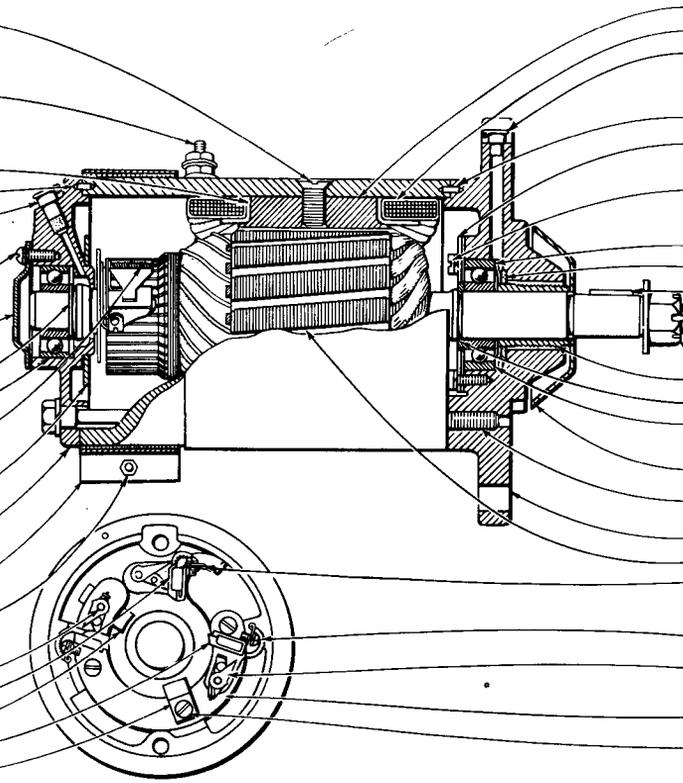
4F89 GENERATOR—6 Volt, 18 Ampere

Part of 4F6969 Generator Group shown on Page 145

Only separate parts serviced. When complete Generator is required order 9F4992 shown on Page 150

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

- 2-SCREW _____ 3F379
- 2-INSULATOR _____ 7F9809
- 1-STUD & LEAD _____ 9B8931
- 2-WASHER (INSUL.) _____ 9B8932
- 2-WASHER _____ 3F3711
- 4-NUT _____ 4B2051
- 4-LOCKWASHER _____ 3B4503
- 2-INSULATION _____ 7F9808
- 1-PIN _____ 9B9134
- 1-OILER _____ 9B8860
- 1-WICK _____ 4F6840
(PARTS OF ASSEM. 4F6847)
- 3-SCREW _____ 7F7611
- 3-LOCKWASHER _____ 3B4502
- 1-COVER _____ 9B9063
- 1-GASKET _____ 9B9011
- 1-COLLAR _____ 9B9091
- 1-BEARING _____ 6B924
- 2-SPRING _____ 9B8966
- 1-SPRING (3RD. BRUSH) _____ 9B8965
- 1-PLATE ASSEM _____ 4F6843
- 1-FRAME ASSEM _____ 4F6847
- 1-SCREW _____ 4B1237
- 1-LOCKWASHER _____ 3B4502
- 1-BAND ASSEM _____ 9B8889
- 1-SCREW _____ 2F7888
- 1-NUT _____ 4B2049
(PARTS OF ASSEM. 9B8889)
- 3-WASHER _____ 9B8938
- 1-BRUSH _____ 9B8964
- 1-CLAMP _____ 9B8963
- 2-BRUSH _____ 4F6842
- 1-CLAMP _____ 4F6841

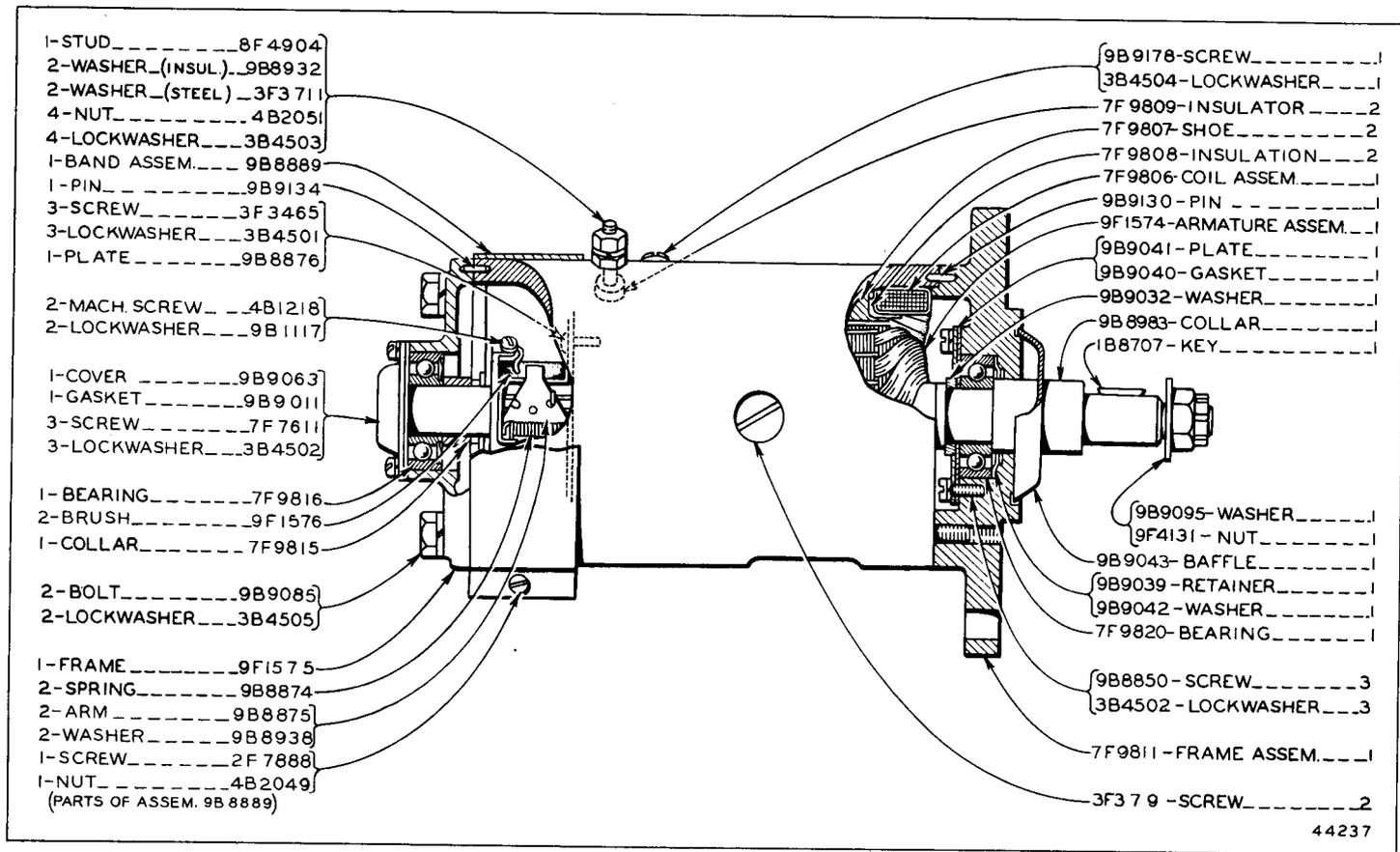


- 8F2575-SHOE _____ 2
- 8F2576-COIL ASSEM. _____ 1
- 9B8860-OILER _____ 1
(PART OF ASSEM. 9B8927)
- 9B9130-PIN _____ 1
- 9B9041-PLATE _____ 1
- 9B9040-GASKET _____ 1
- 9B8850-SCREW _____ 3
- 3B4502-LOCKWASHER _____ 3
- 9F4128-BEARING _____ 1
- 9B9042-WASHER _____ 1
- 1B8707-KEY _____ 1
- 9F4131-NUT _____ 1
- 9B9095-WASHER _____ 1
- 9B8983-COLLAR _____ 1
- 9B9032-WASHER _____ 1
- 9B9039-RETAINER _____ 1
- 9B9043-OIL BAFFLE _____ 1
- 9B9085-BOLT _____ 2
- 3B4505-LOCKWASHER _____ 2
- 9B8927-FRAME ASSEM. _____ 1
- 4F6845-ARMATURE _____ 1
- 4F1451-CLIP _____ 1
- 4B1218-SCREW _____ 3
- 9B1117-LOCKWASHER _____ 3
- 9B8967-ARM _____ 3
- 4F6844-PLATE _____ 1
- 3F3465-SCREW _____ 3
- 3B4501-LOCKWASHER _____ 3

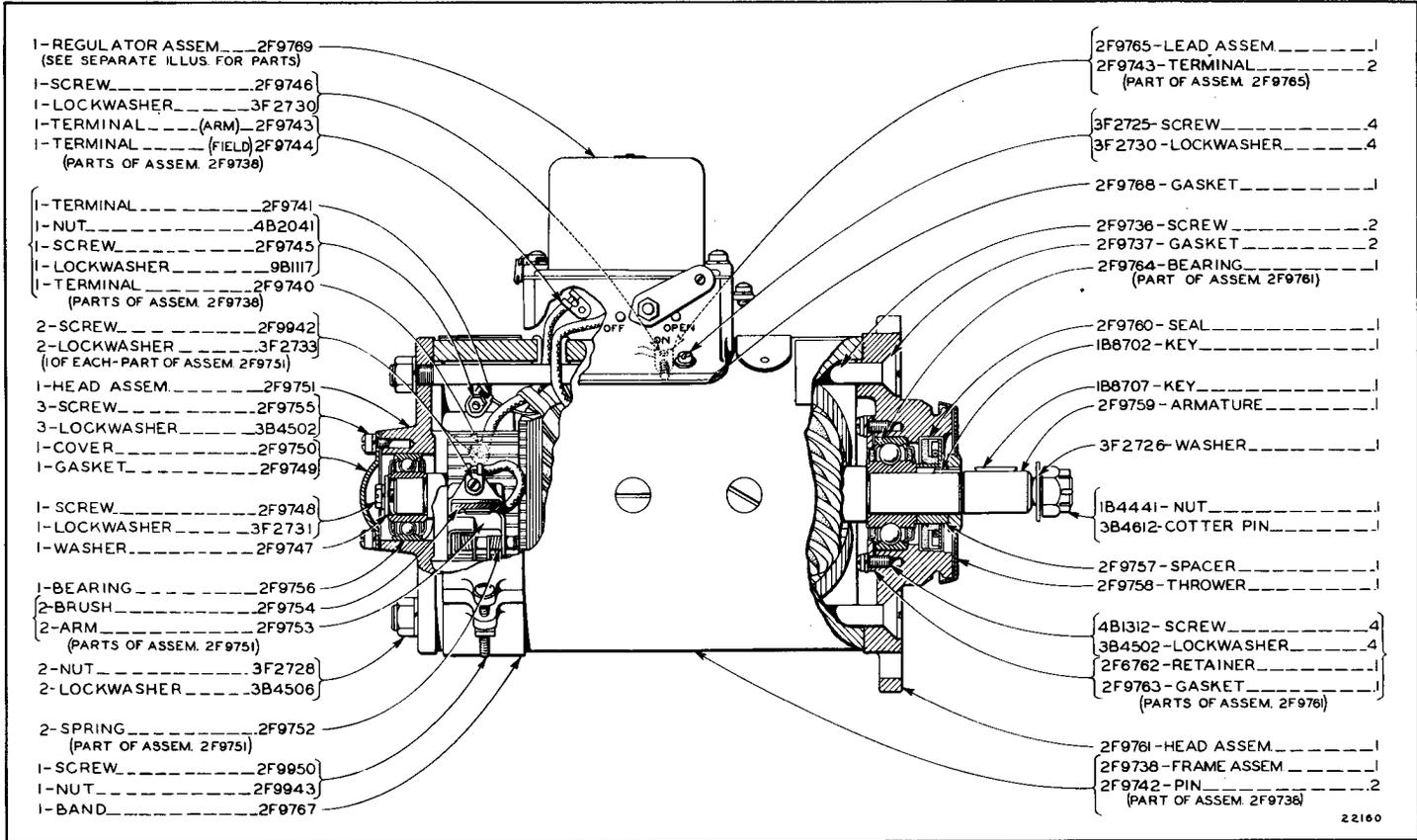
46385

9F4992 GENERATOR—6 Volt, 18 Ampere

150 "CATERPILLAR" D6 TRACTOR

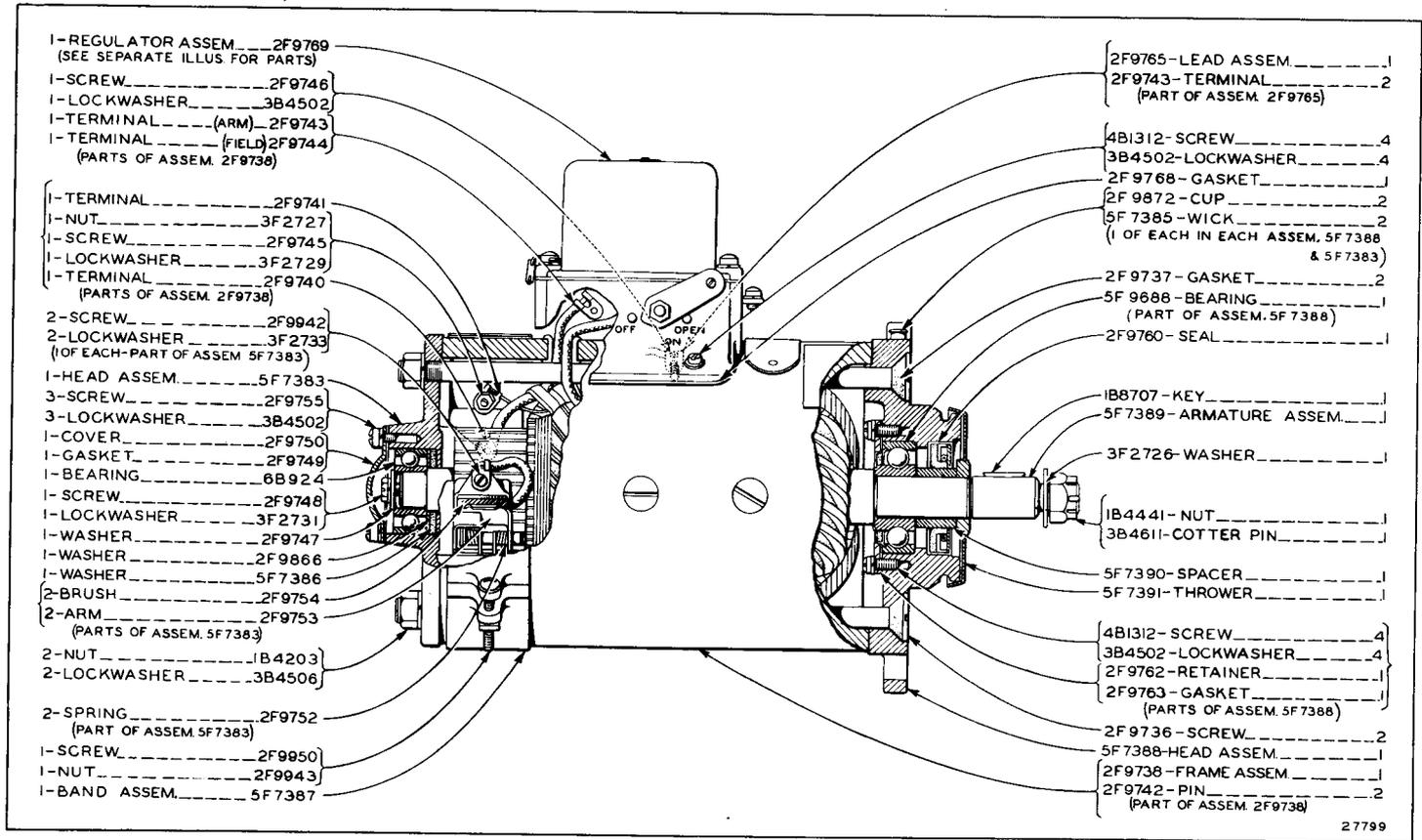


8F3333 GENERATOR—6 Volt, 18 Ampere
 Part of 4F6969 Generator Group shown on Pages 145 and 146



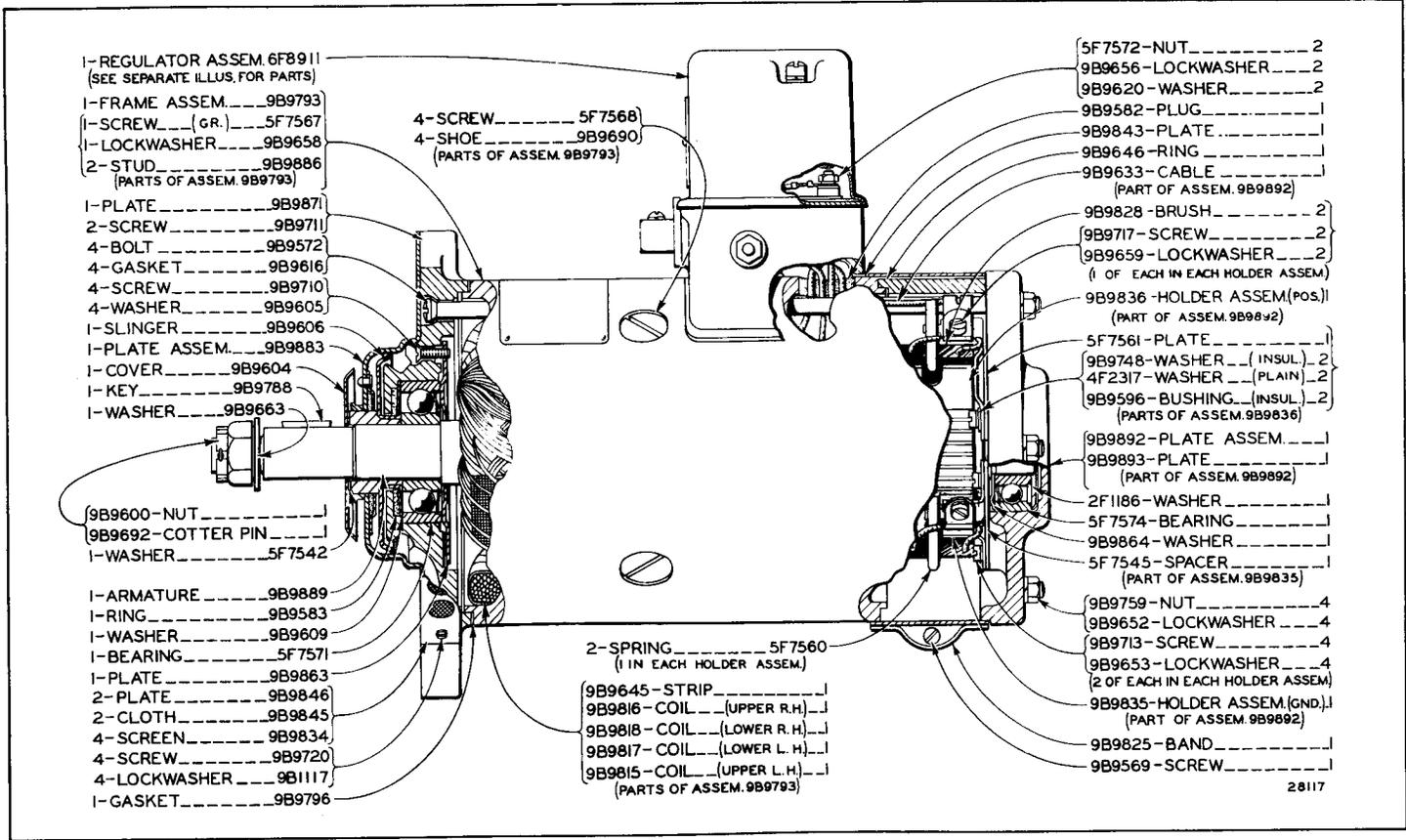
2F5051 GENERATOR—6 Volt, 19 Ampere

Part of 5F625 Generator Group shown on Page 146A. 2F9769 Regulator Assembly parts are shown on Page 160C
 Only separate parts serviced. When complete Generator is required order 7F4832 shown on Page 147



5F4665 GENERATOR—6 Volt, 21 Ampere

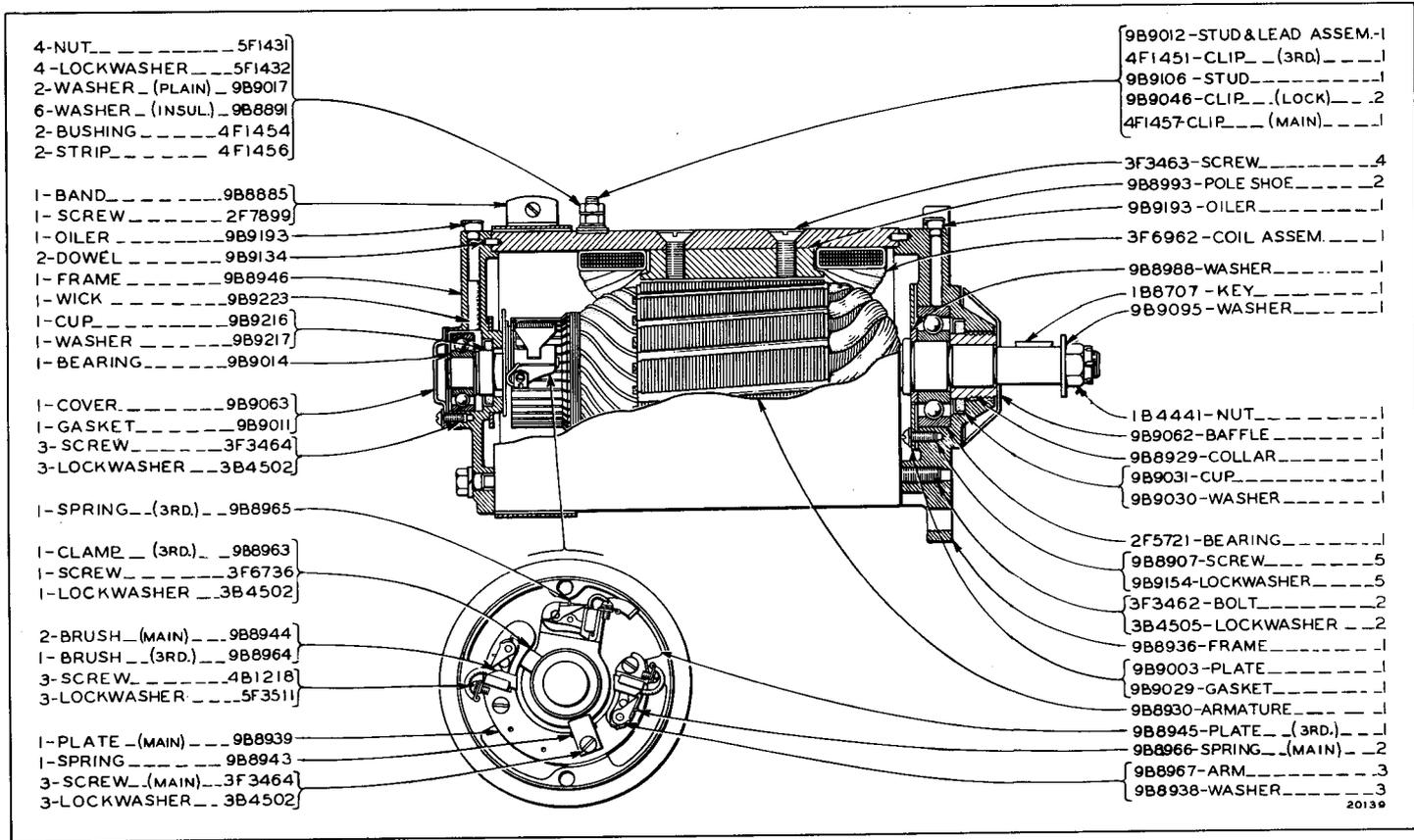
Part of 5F625 Generator Group shown on Page 146A. 2F9769 Regulator Assembly parts are shown on Page 160C
Only separate parts serviced. When complete Generator is required order 7F4832 shown on Page 147



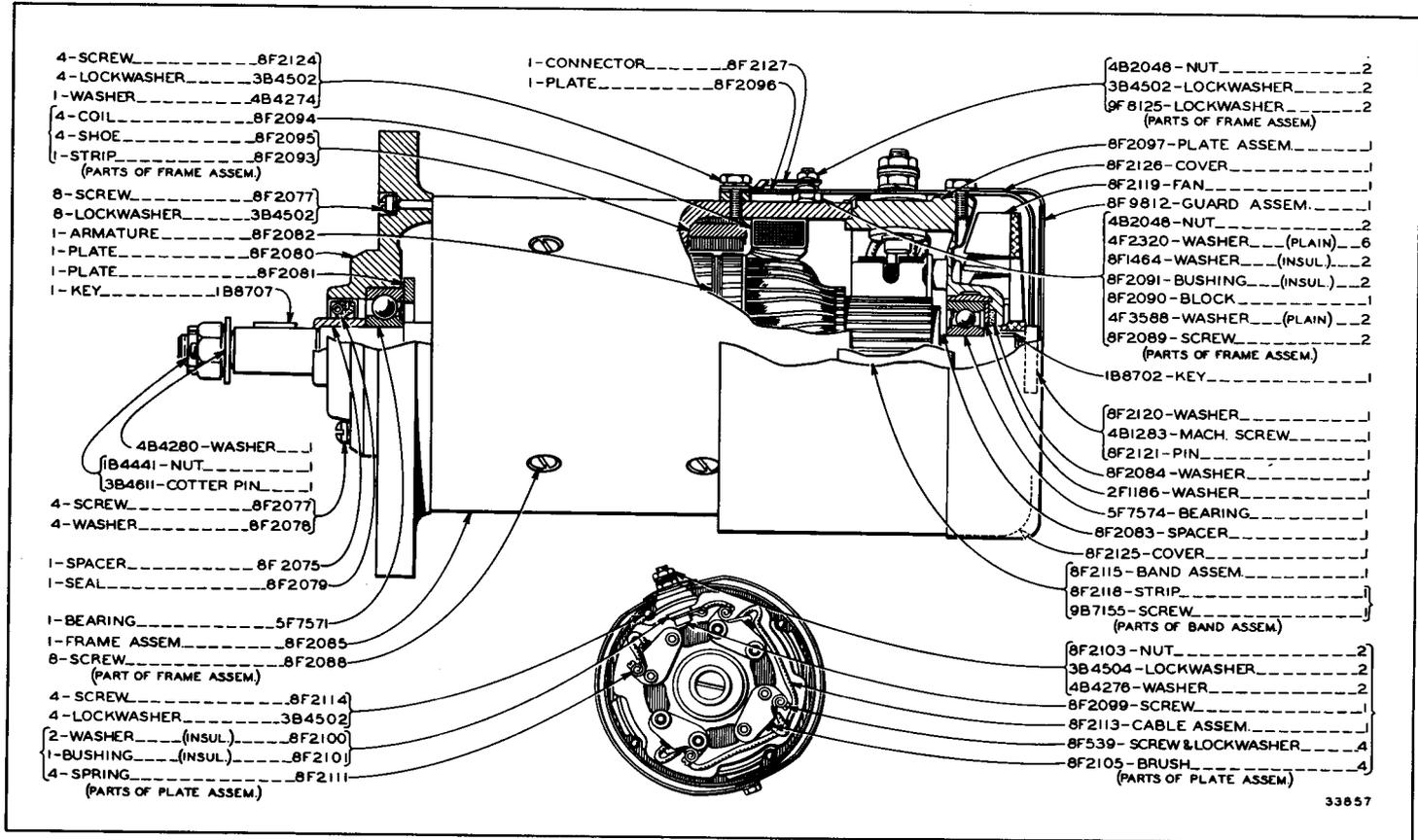
28117

4F1319 GENERATOR—6 Volt, 21 Ampere

Part of 5F625 Generator Group shown on Page 146B. 6F8911 Regulator Assembly parts are shown on Page 161
Only separate parts serviced. When complete Generator is required order 7F4832 shown on Page 147



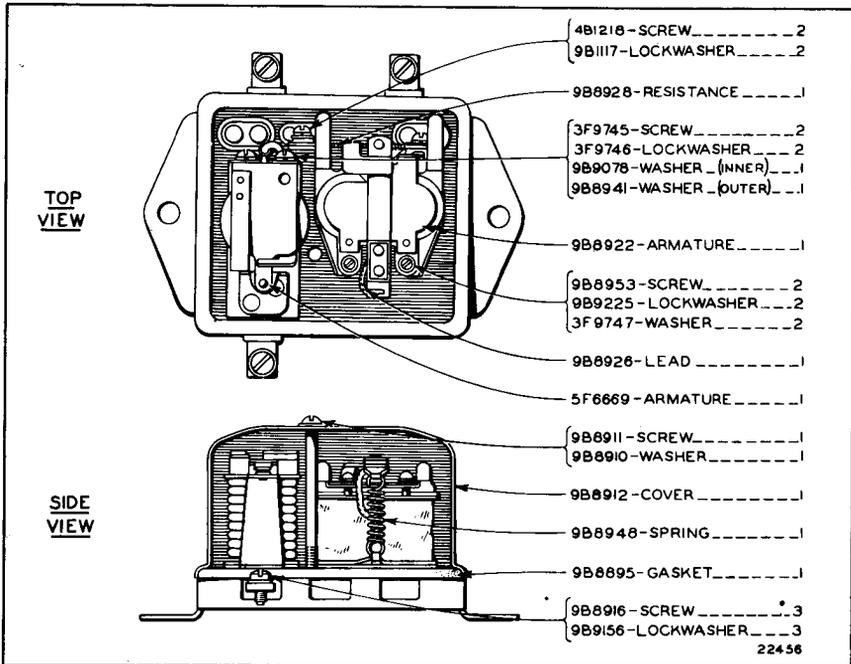
8B1431 GENERATOR—6 Volt, 29 Ampere
 Part of 4F6971 Generator Group shown on Page 146B



33857

7F3872 GENERATOR—6 Volt, 40 Ampere

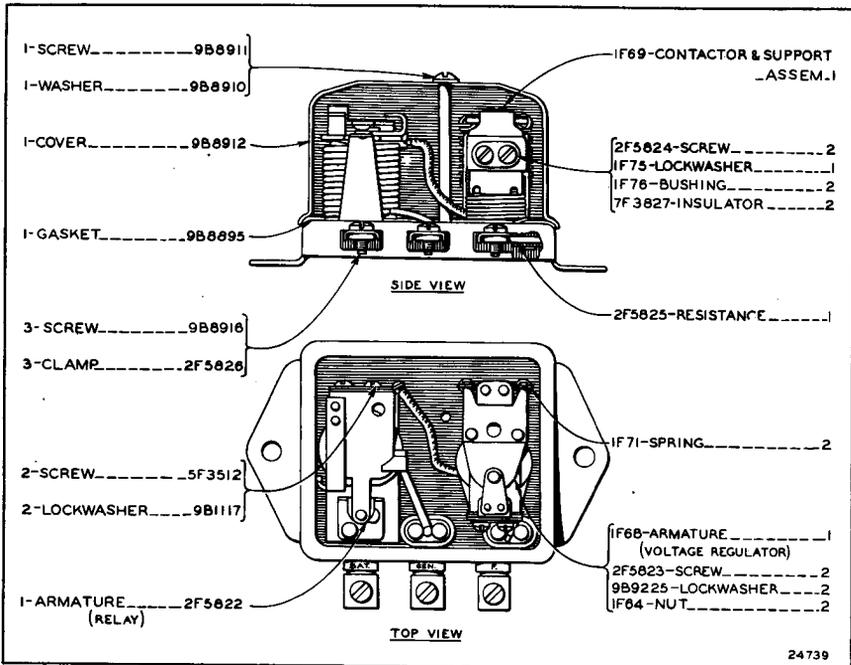
Part of 7F4832 Generator Service Group and 7F3874 Generator Group shown on Pages 147 and 148
 Only separate parts serviced. When complete Generator is required order 2M6664 shown on Page 148E



4F71 REGULATOR—6 Volt, 18 Ampere

Part of 4F6969 Generator Group shown on Page 145

Only separate parts serviced. When complete Regulator is required order 7F3946 shown on Page 158

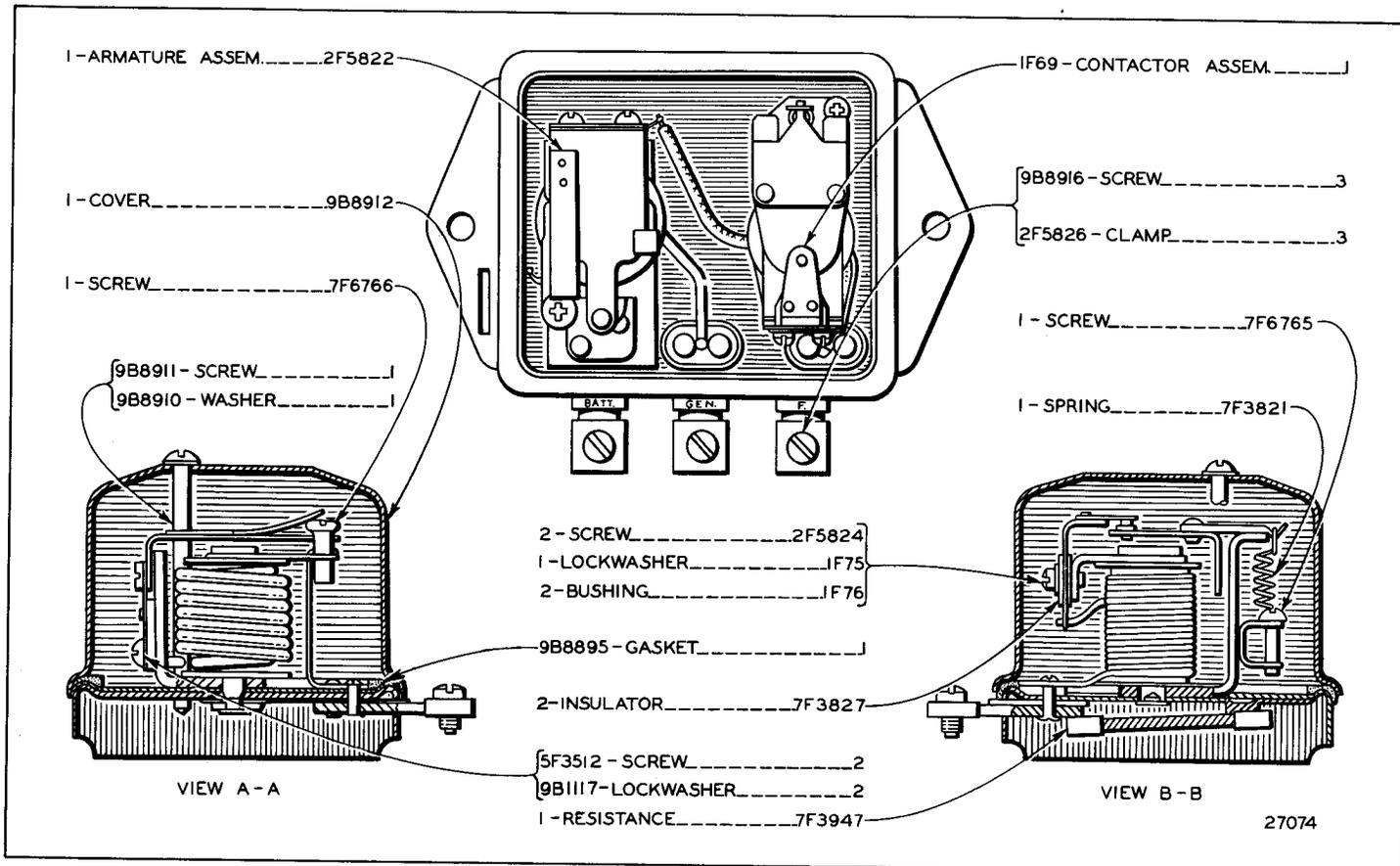


8B7757 REGULATOR—6 Volt, 29 Ampere

Part of 4F6969 and 4F6971 Generator Groups shown on Pages 145 and 146B

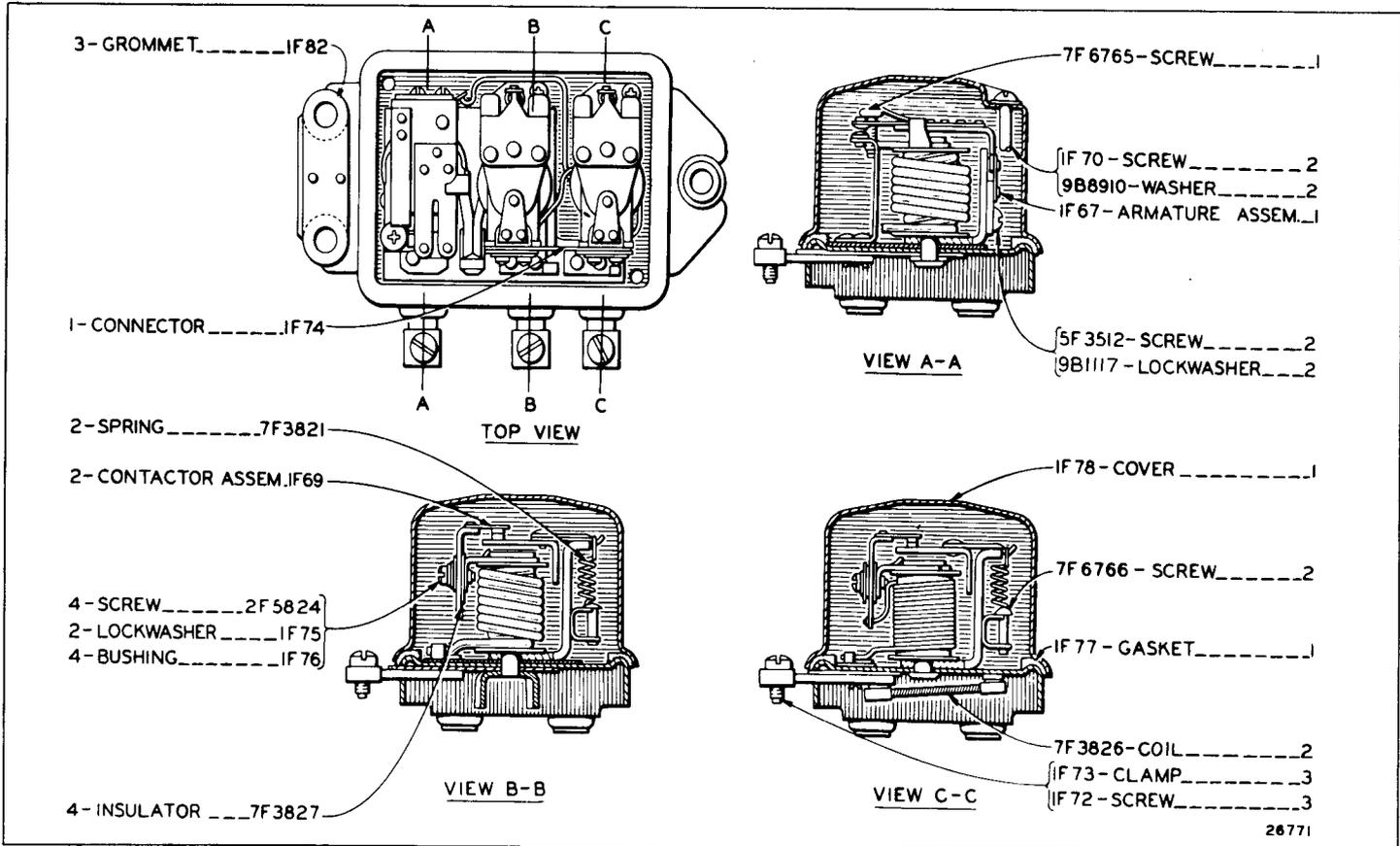
Only separate parts serviced. When complete Regulator is required order 7F3946 shown on Page 158

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



7F3946 REGULATOR—6 Volt, 29 Ampere

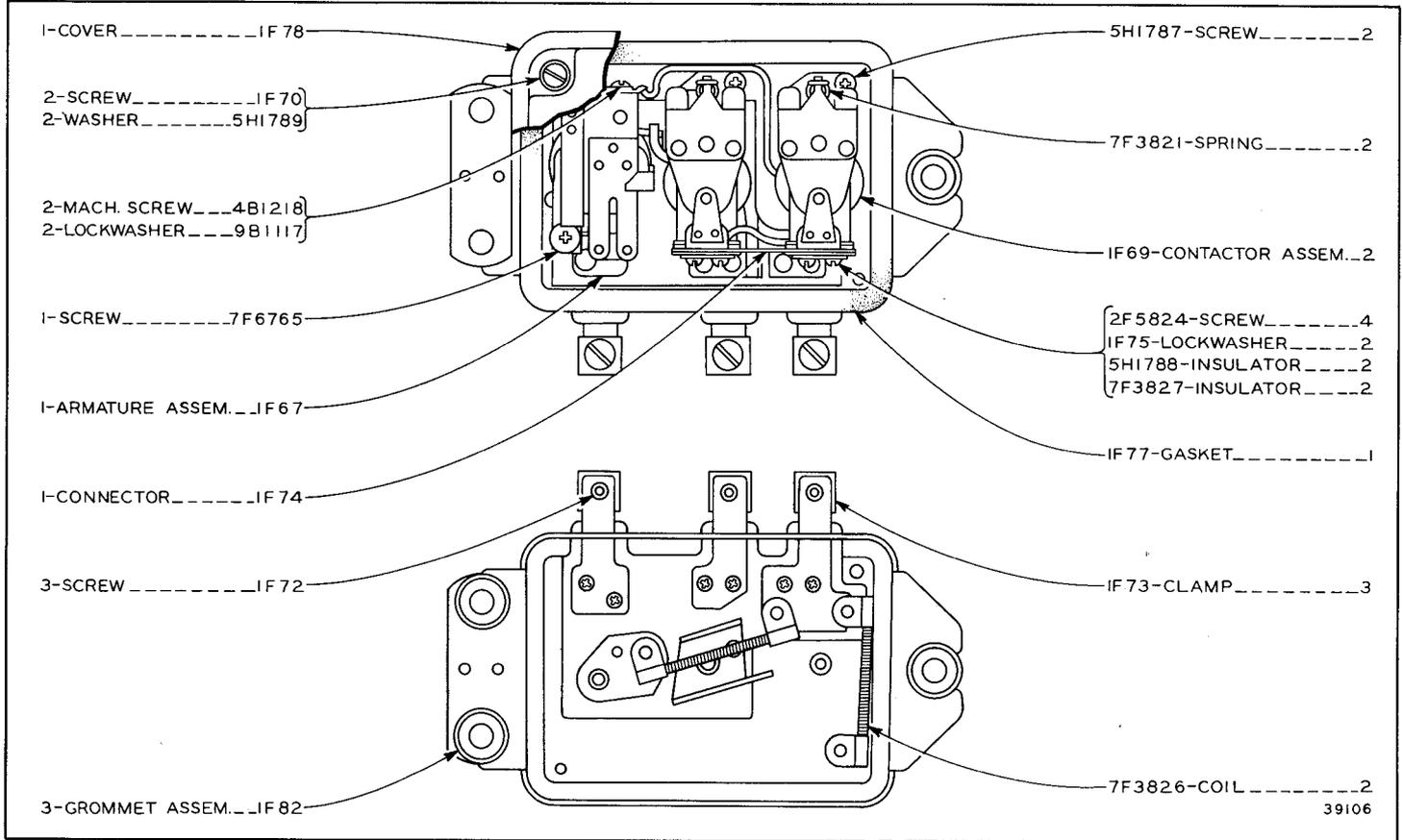
Part of 4F6969 and 4F6971 Generator Groups shown on Pages 145 and 146B



8F3335 REGULATOR—6 Volt, 18 Ampere

Part of 4F6969 Generator Group shown on Page 145

Only separate parts serviced. When complete Regulator is required order IM2381 shown on Page 160B

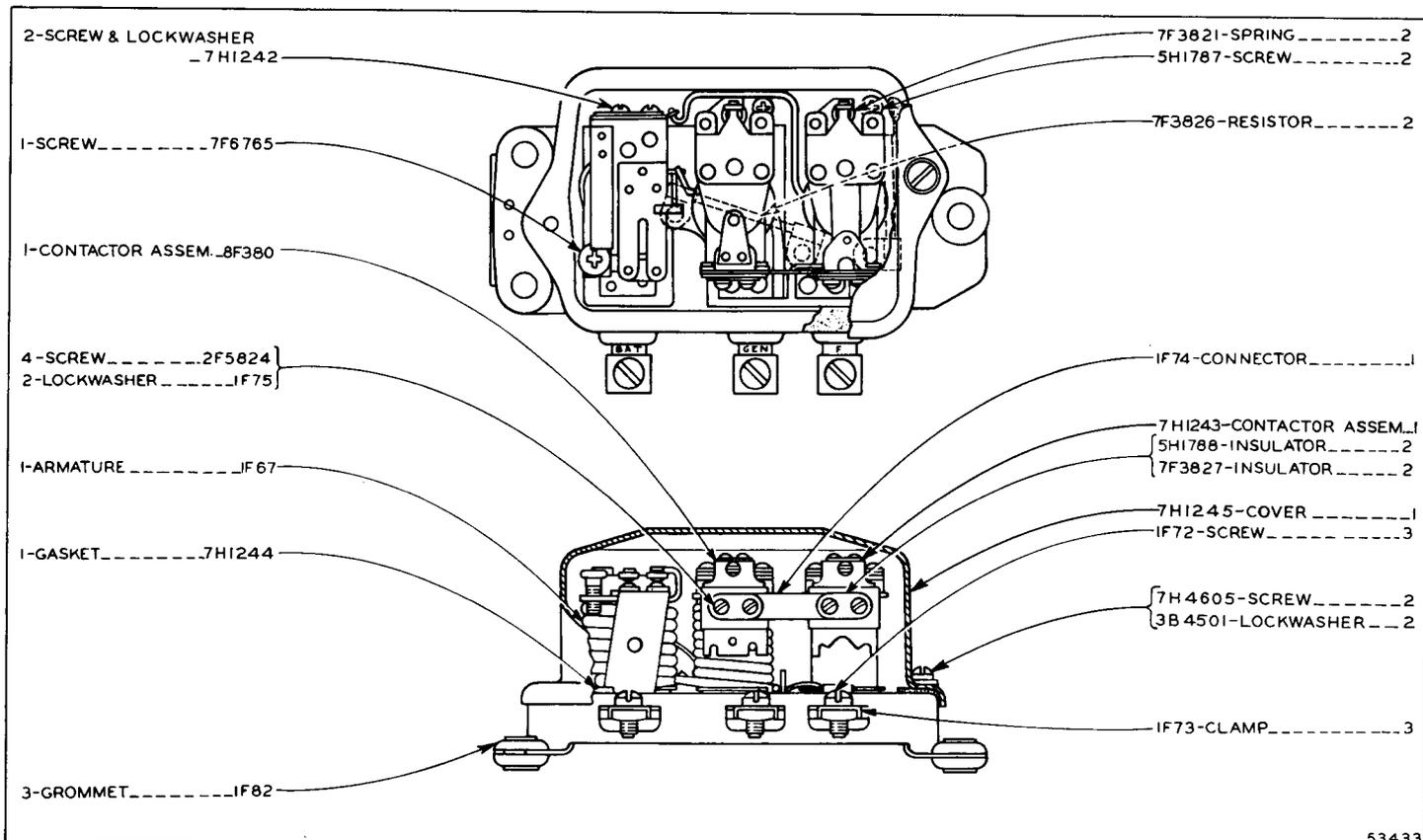


39106

IL3468 REGULATOR—6 Volt, 18 Ampere

Part of 4F6969 Generator Group shown on Page 145

Only separate parts serviced. When complete Regulator is required order 1M2381 shown on Page 160B

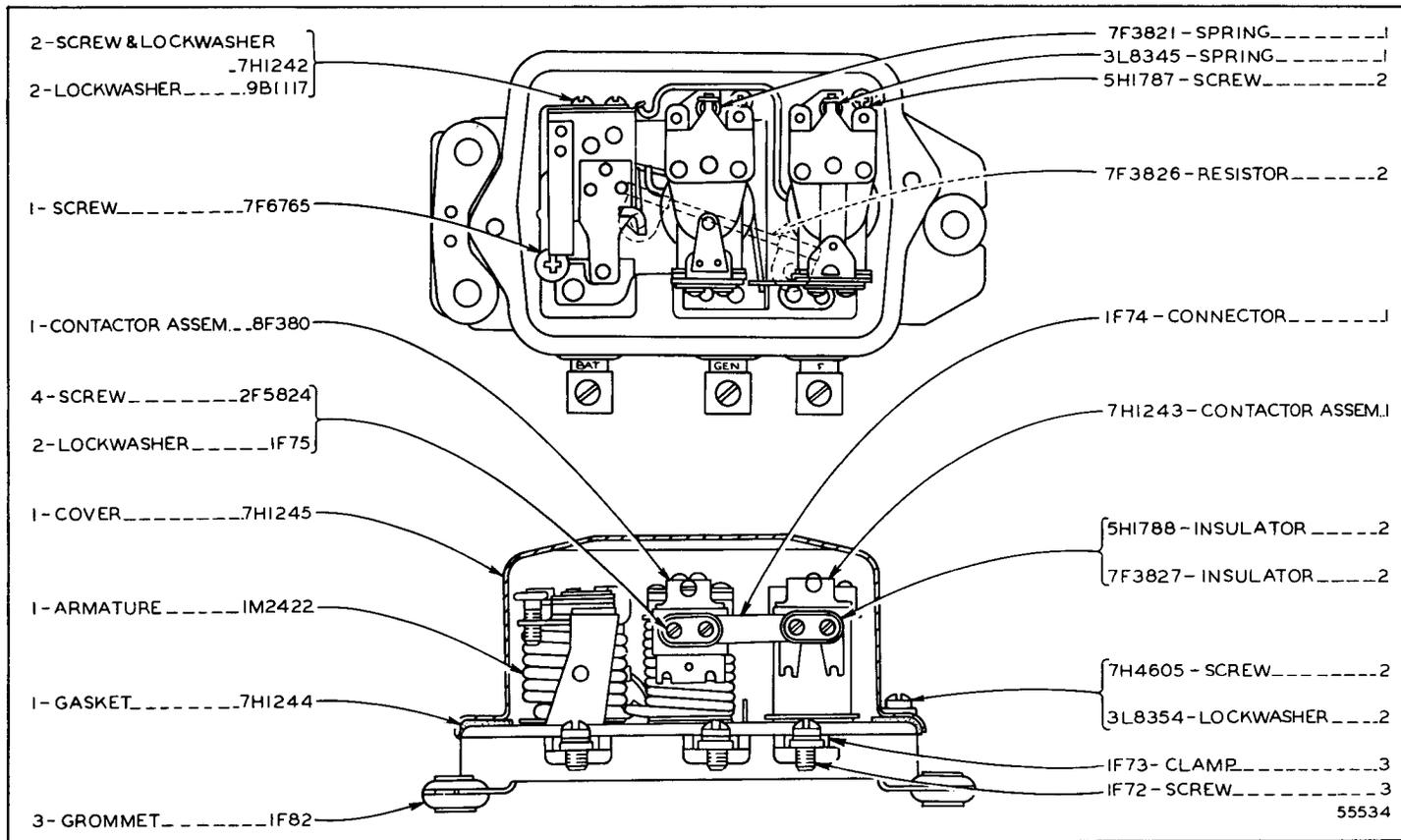


53433

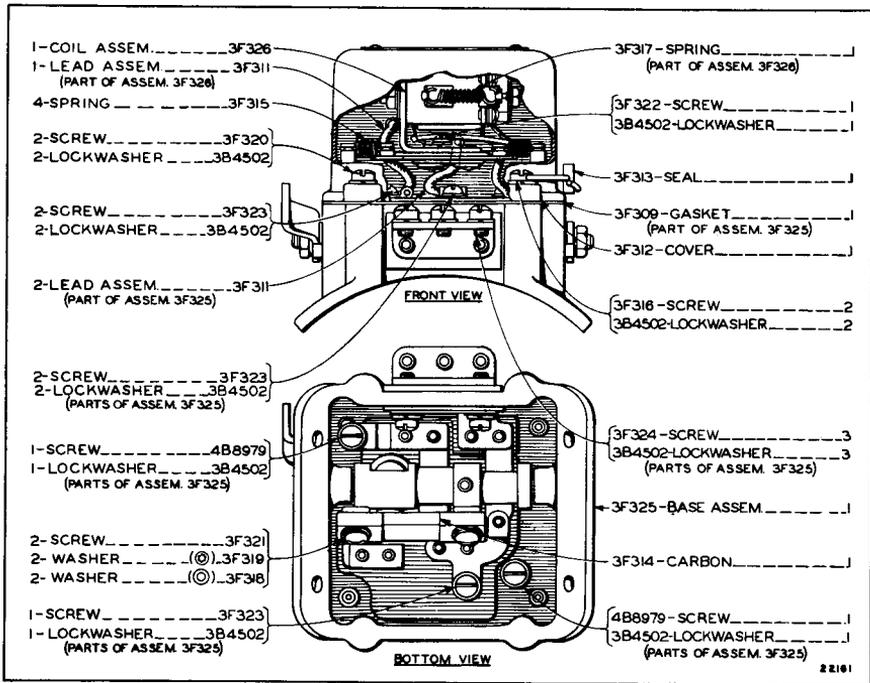
7H842 REGULATOR—6 Volt, 20 Ampere

Part of 4F6969 Generator Group shown on Page 146

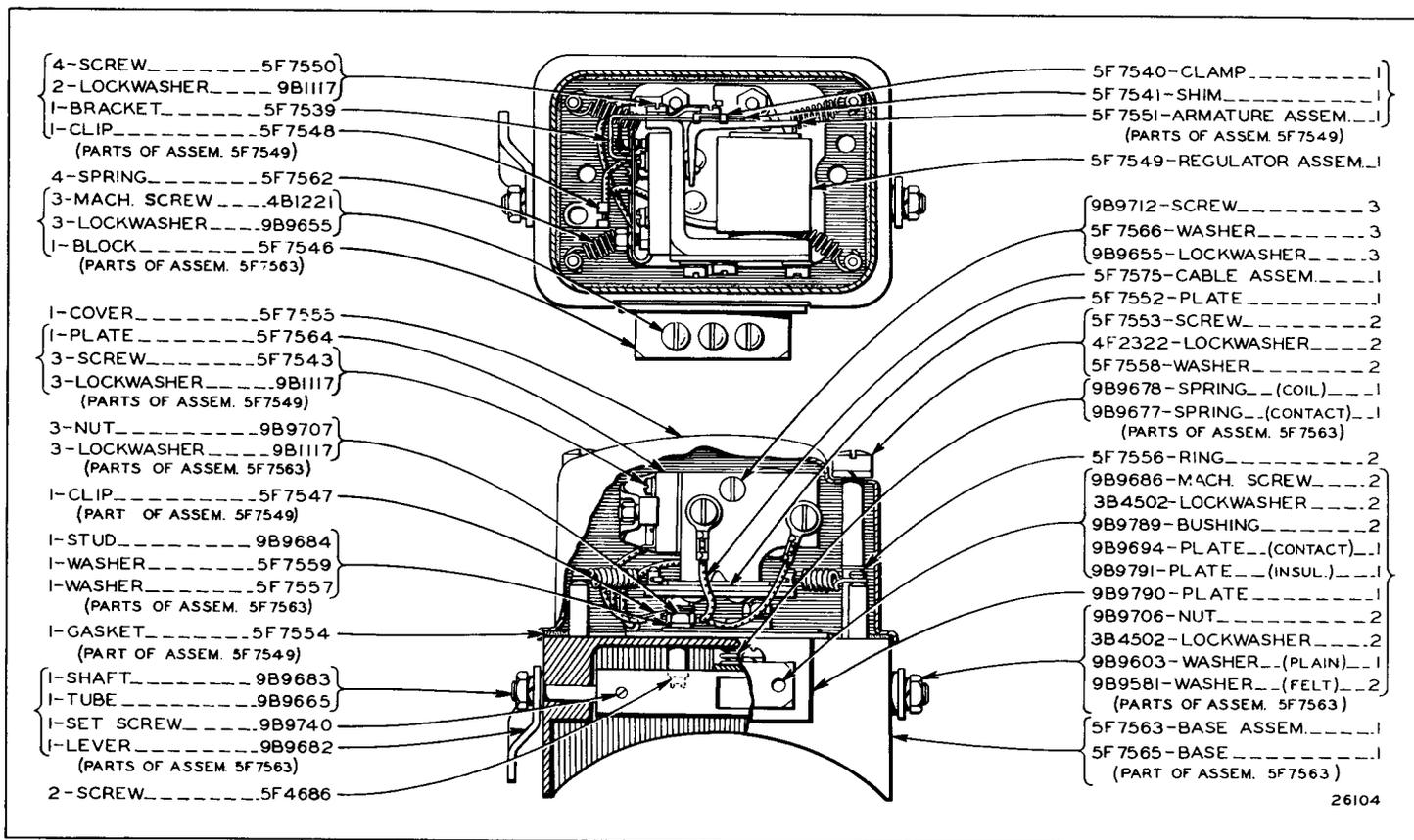
Only separate parts serviced. When complete Regulator is required order 1M2381 shown on Page 160B



IM2381 REGULATOR ASSEMBLY—6 Volt, 20 Ampere
Part of 4F6969 Generator Group shown on Page 146

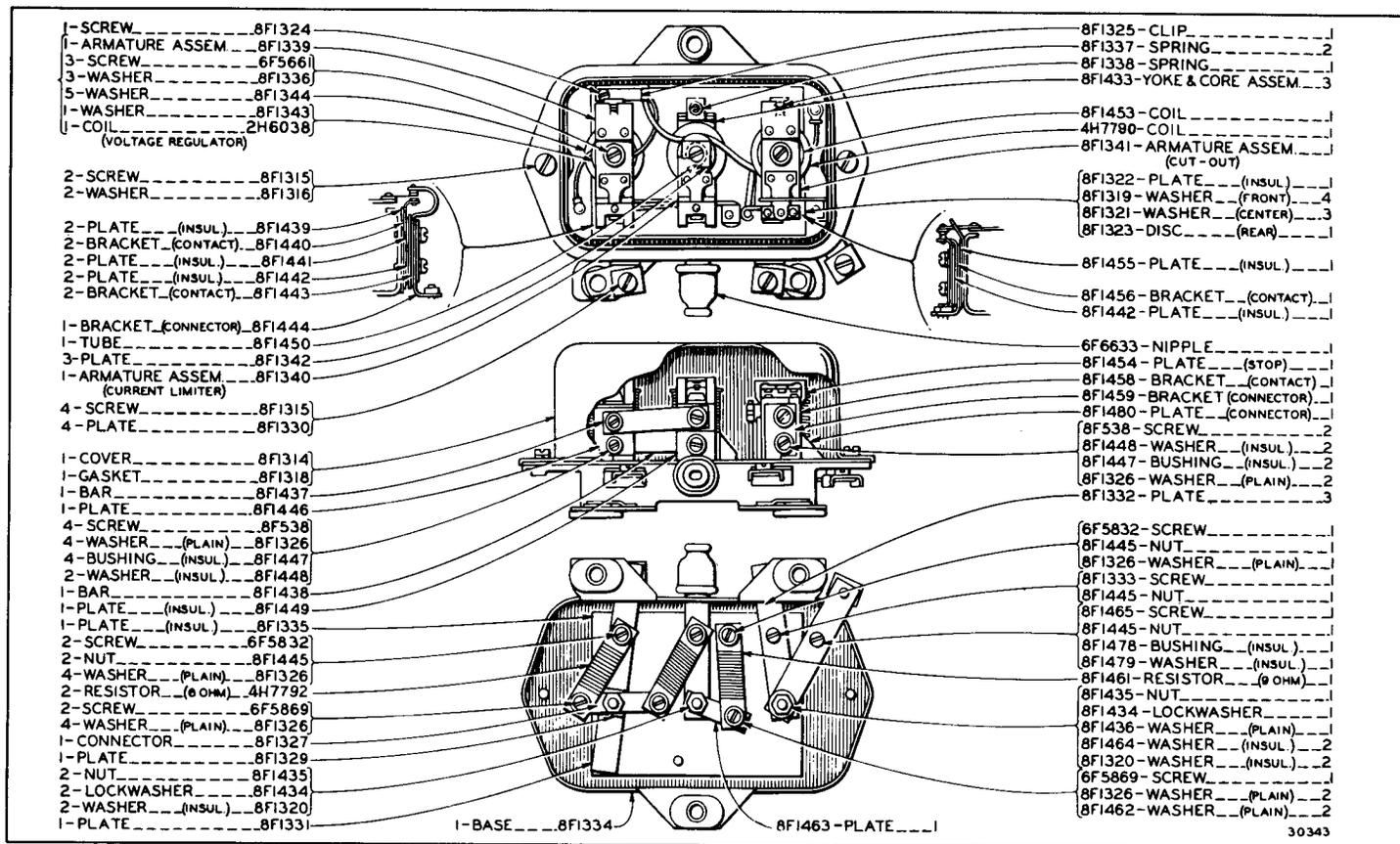


2F9769 REGULATOR ASSEMBLY—6 Volt, 21 Ampere
 Part of 2F5051 and 5F4665 Generators shown on Pages 152 and 153
 Only separate parts serviced



26104

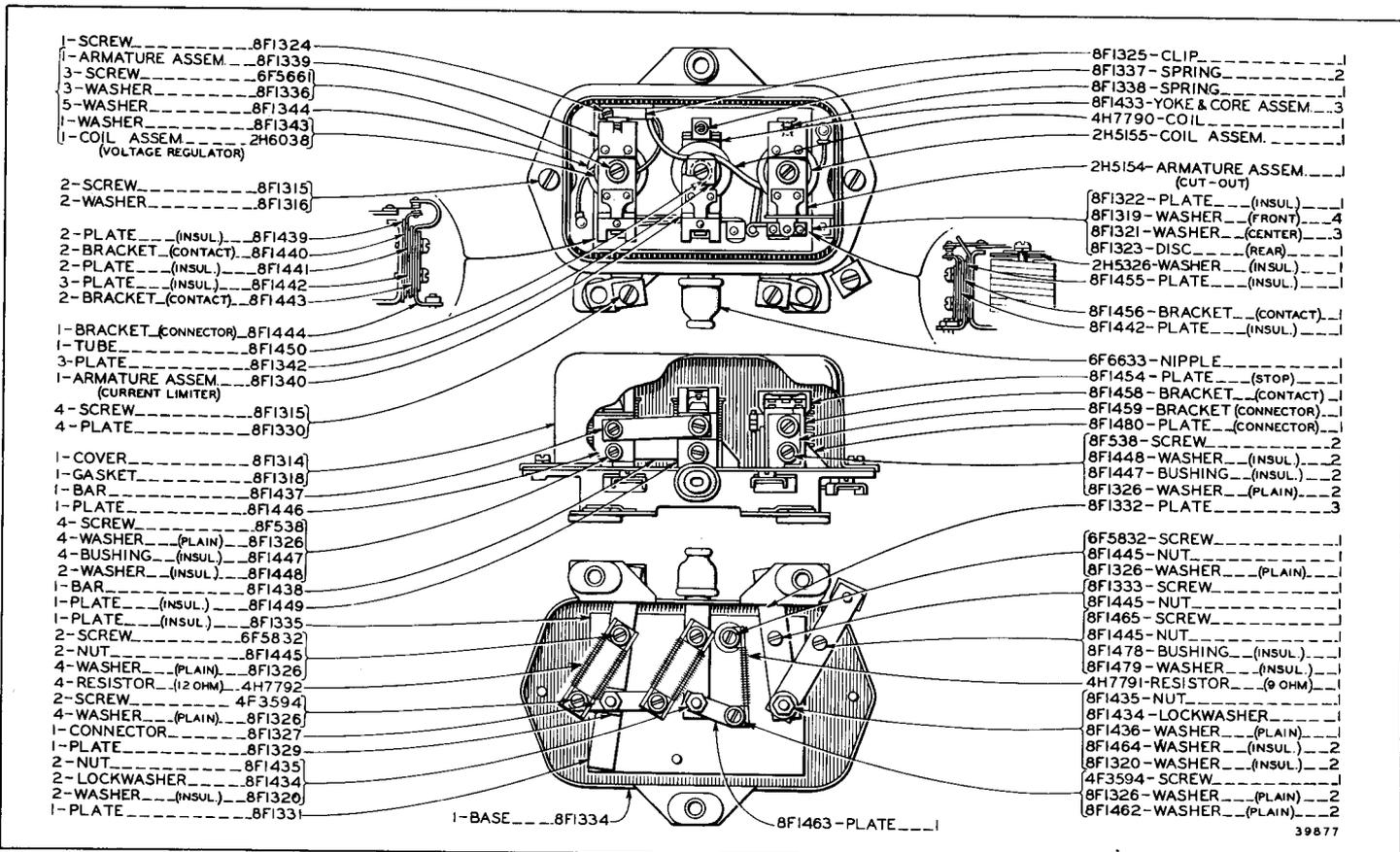
6F8911 REGULATOR ASSEMBLY—6 Volt, 21 Ampere
 Part of 4F1319 Generator shown on Page 154



30343

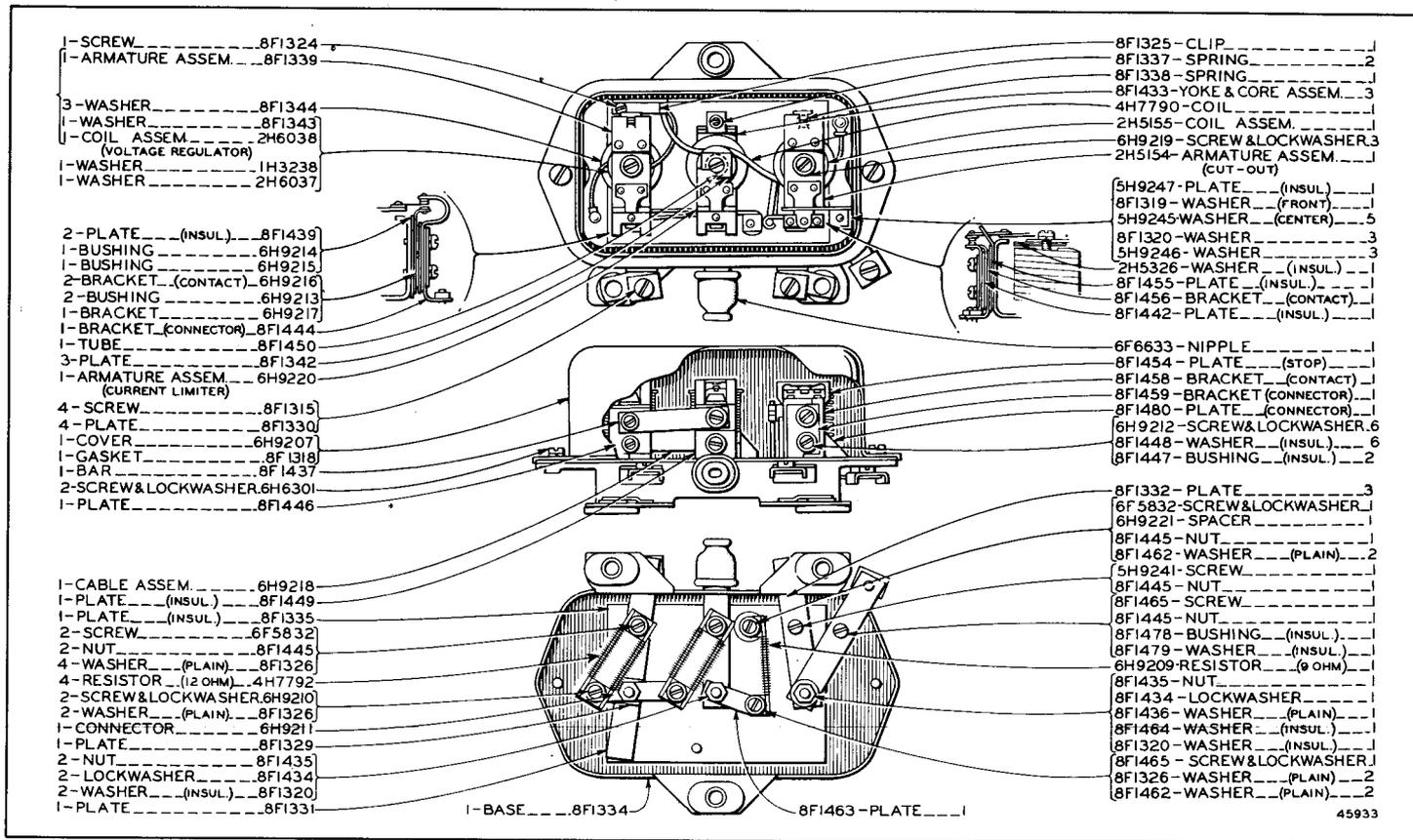
7F4702 REGULATOR—6 Volt, 40 Ampere—First Type

Part of 7F4832 Generator Service Group and 7F3874 Generator Group shown on Pages 147, 148 and 148A
 Only separate parts serviced. When complete Regulator is required order 9H6316 shown on Page 162D



7F4702 REGULATOR—6 Volt, 40 Ampere—Second Type

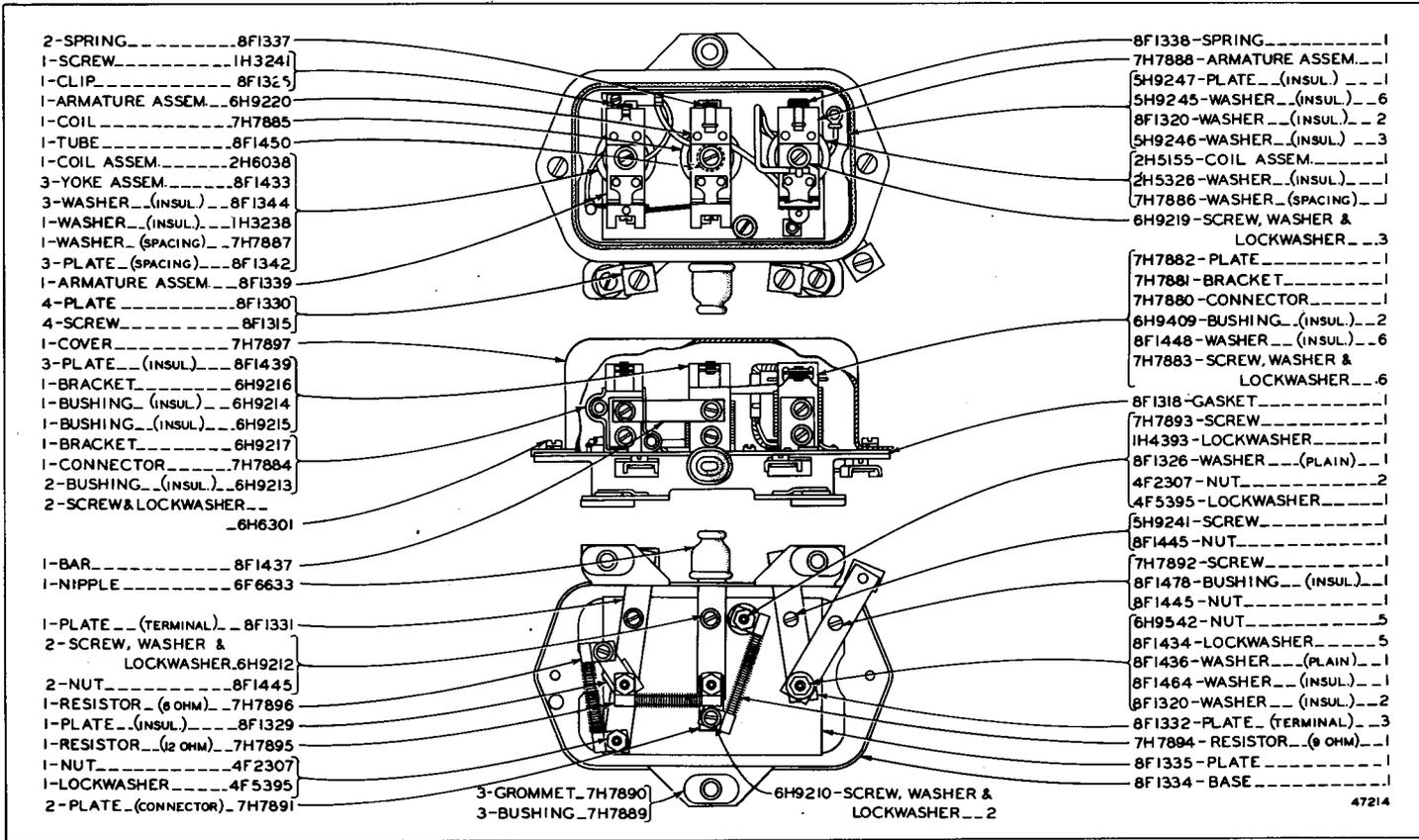
Part of 7F4832 Generator Service Group and 7F3874 Generator Group shown on Pages 147, 148 and 148A
 Only separate parts serviced. When complete Regulator is required order 9H6316 shown on Page 162D



6H9206 REGULATOR—6 Volt, 40 Ampere

Part of 7F3874 Generator Group shown on Page 148A

Only separate parts serviced. When complete Regulator is required order 9H6316 shown on Page 162D

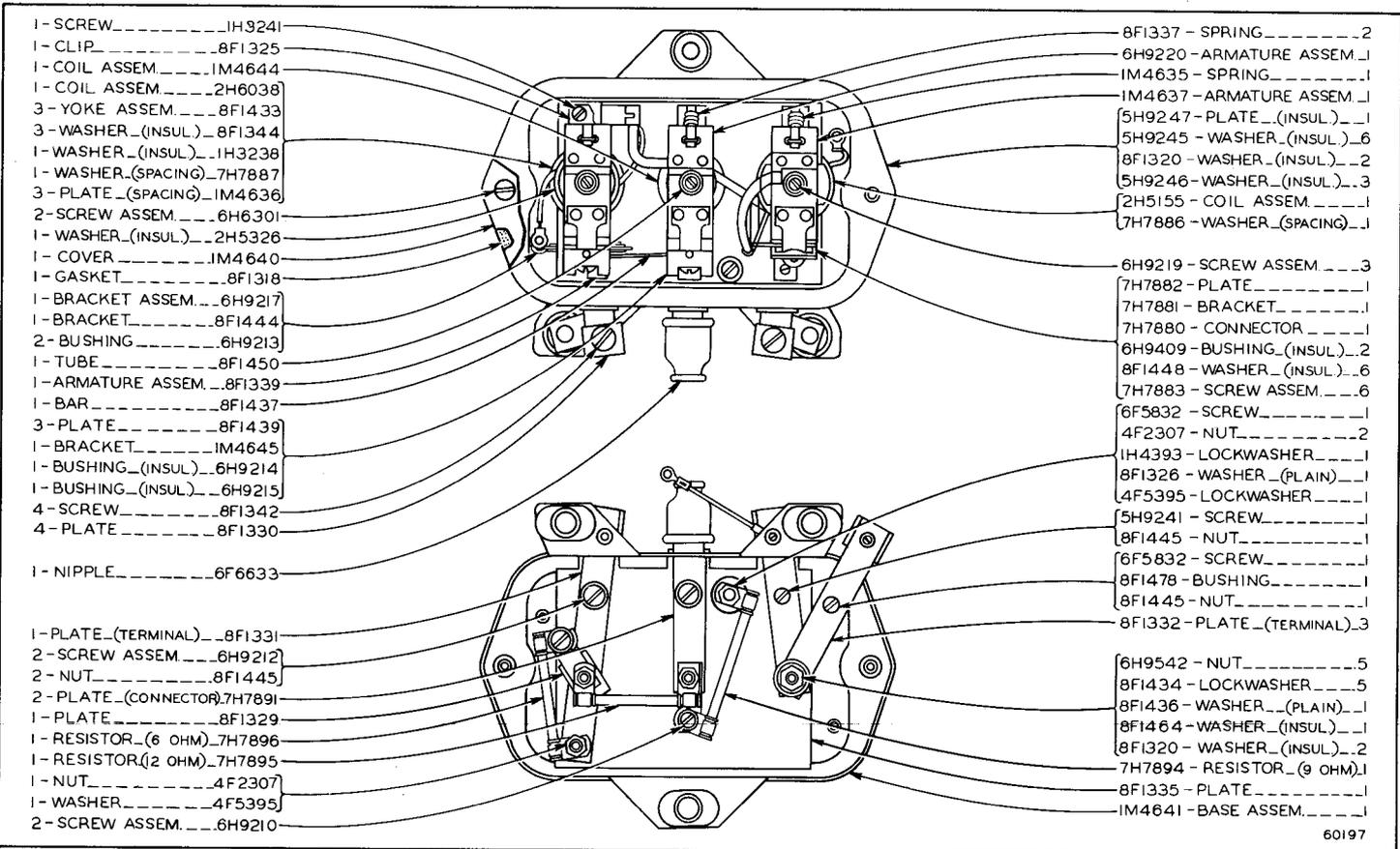


7H4150 REGULATOR—6 Volt, 40 Ampere

Part of 7F3874 Generator Group shown on Page 148B

Only separate parts serviced. When complete Regulator is required order 9H6316 shown on Page 162D.

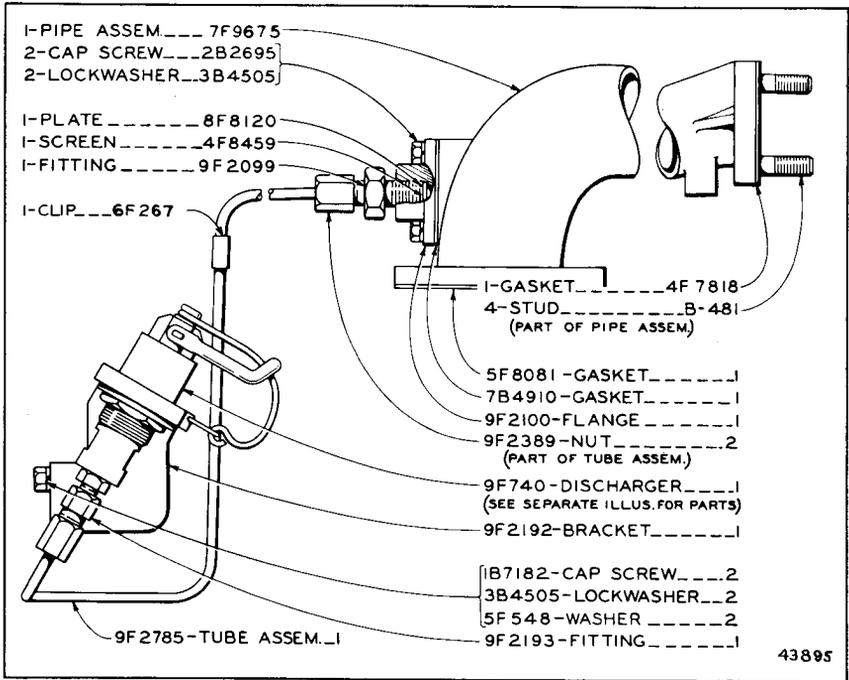
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



162D

"CATERPILLAR" D6 TRACTOR

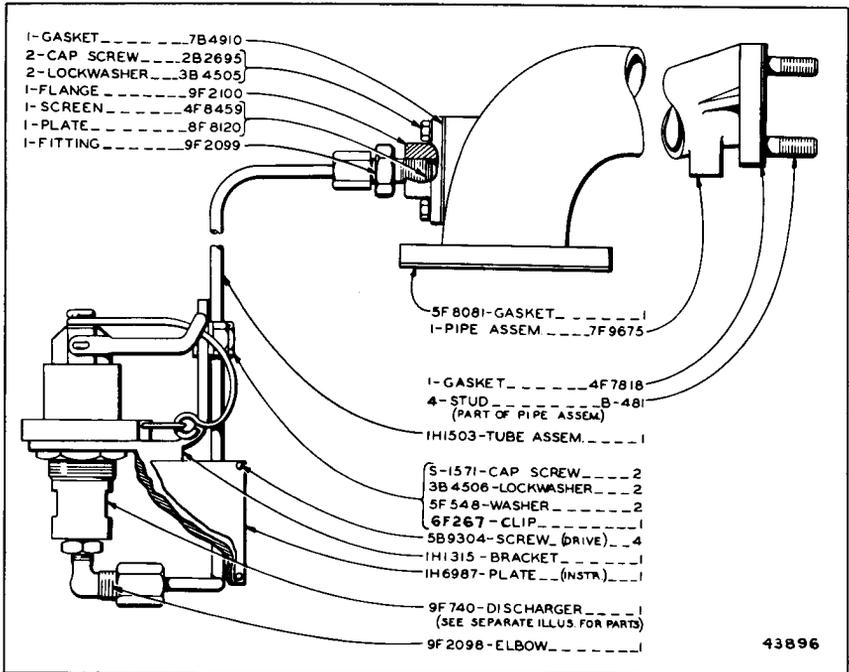
9H6316 REGULATOR—6 Volt, 40 Ampere
 Part of 7F3874 Generator Group shown on Page 148B



9F2805 ETHER STARTING AID GROUP—First Type

For use with Gasoline Starting Engine

9F740 Discharger parts are shown on Page 163

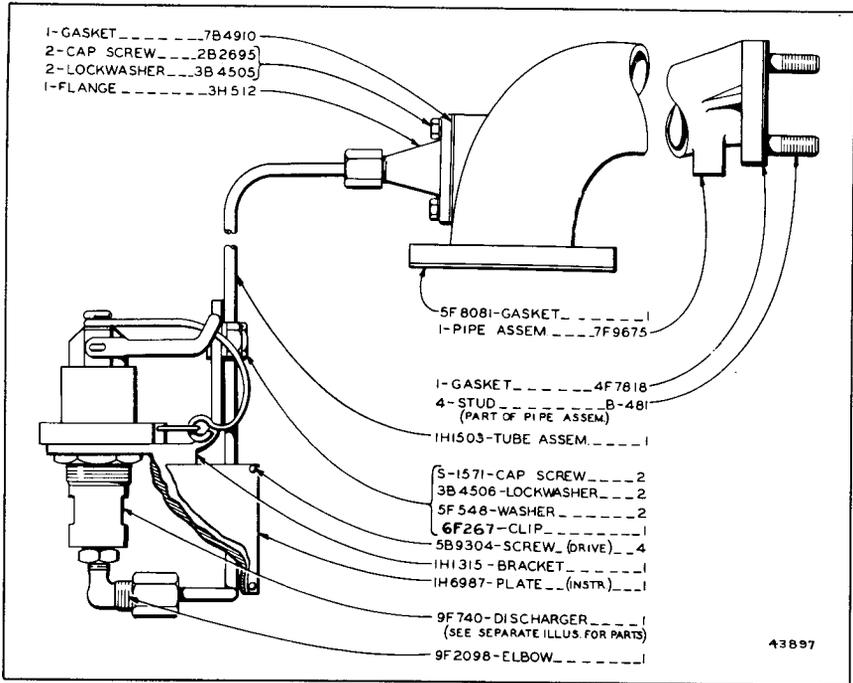


9F2805 ETHER STARTING AID GROUP—Second Type

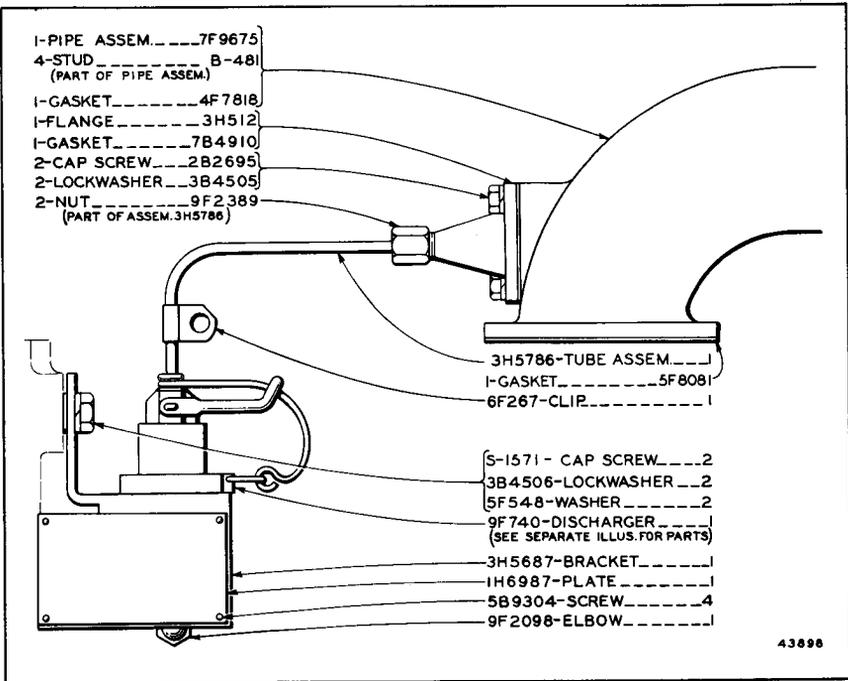
For use with Gasoline Starting Engine

9F740 Discharger parts are shown on Page 163

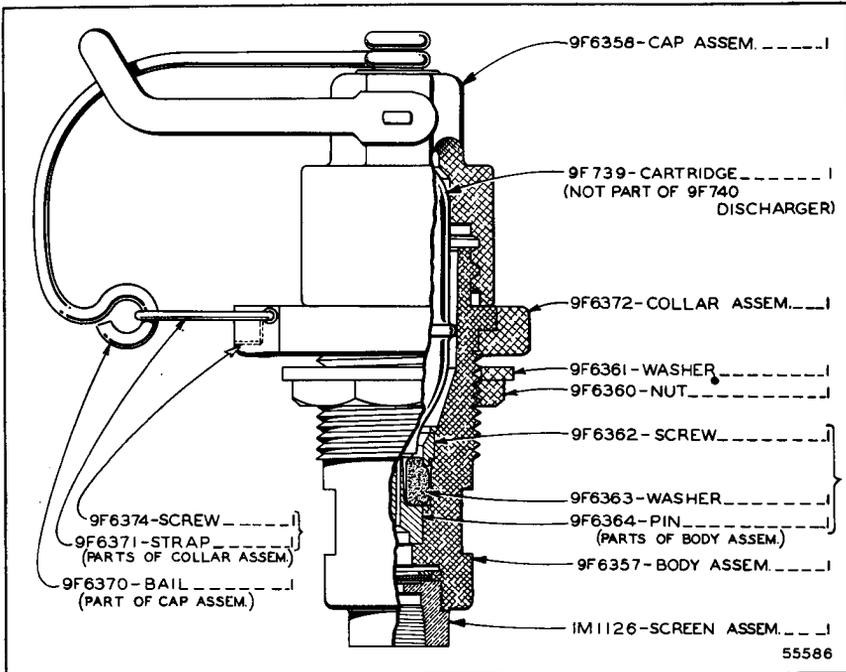
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



9F2805 ETHER STARTING AID GROUP—Third Type
 For use with Gasoline Starting Engine

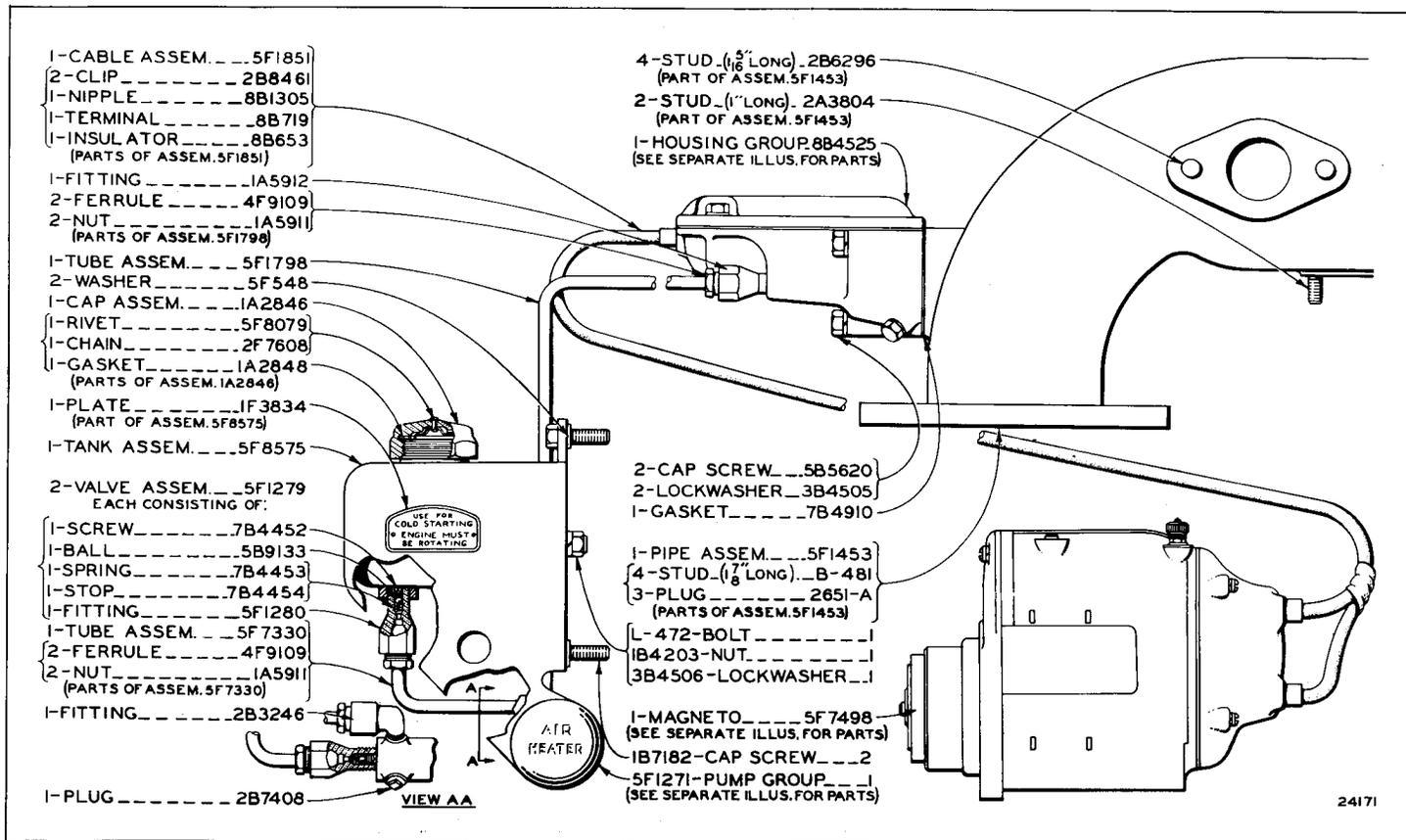


9F2805 ETHER STARTING AID GROUP—Fourth Type
 For use with Gasoline Starting Engine



9F740 DISCHARGER
 Part of 9F2805 Ether Starting Aid Group shown on Pages 162E and 162F

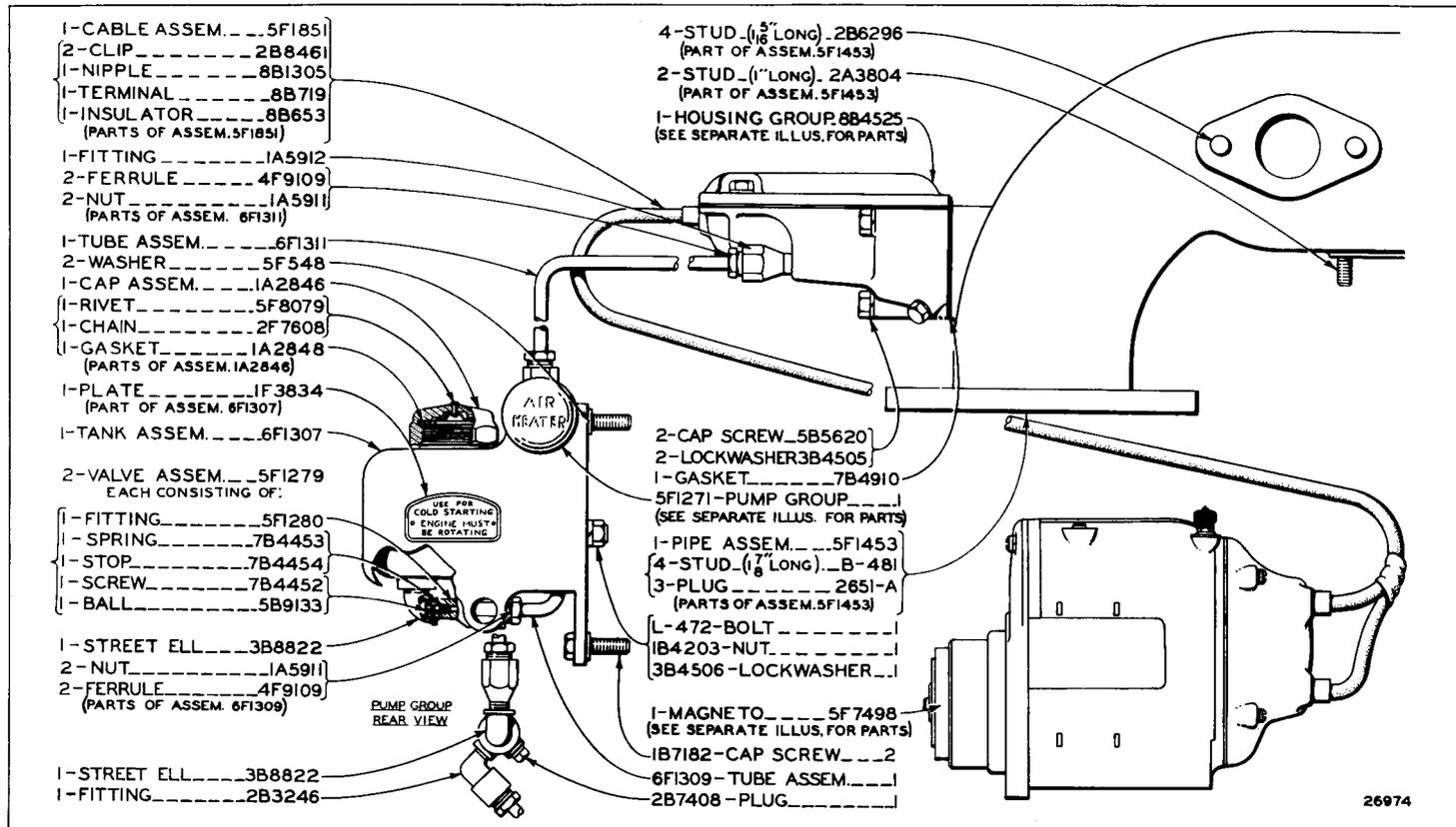
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



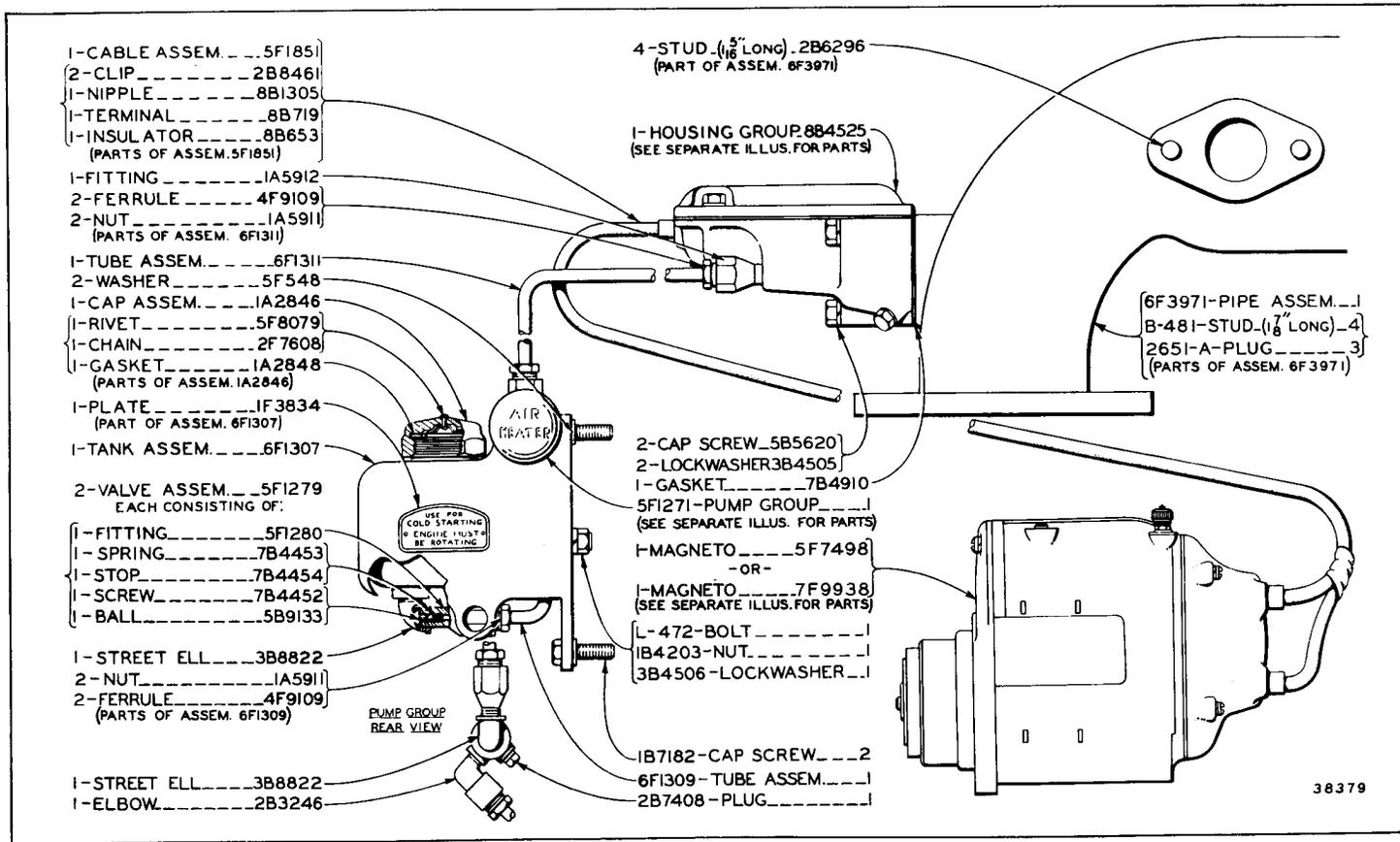
5F1294 MANIFOLD AIR HEATER GROUP (First Type)—For use with Gasoline Starting Engine

Serial No. 8U1 to 8U1035 inclusive

8B4525, 5F1271 and 5F7498 parts are shown on Pages 168 and 169



5F1294 MANIFOLD AIR HEATER GROUP (Second Type)—For use with Gasoline Starting Engine Serial No. 8U1 to 8U1035 inclusive. 8B4525, 5F1271 and 5F7498 parts are shown on Pages 168 and 169. Only Separate Parts Serviced. When Complete Group Is Required Order 6F3972 shown on Page 166 and 1-6F4172 Fuel System Changeover Group listed on Page 60



- 1-CABLE ASSEM.5F1851
- 2-CLIP2B8461
- 1-NIPPLE8B1305
- 1-TERMINAL8B719
- 1-INSULATOR8B653
(PARTS OF ASSEM. 5F1851)
- 1-FITTING1A5912
- 2-FERRULE4F9109
- 2-NUT1A5911
(PARTS OF ASSEM. 6F1311)
- 1-TUBE ASSEM.6F1311
- 2-WASHER5F548
- 1-CAP ASSEM.1A2846
- 1-RIVET5F8079
- 1-CHAIN2F7608
- 1-GASKET1A2848
(PARTS OF ASSEM. 1A2846)
- 1-PLATE1F3834
(PART OF ASSEM. 6F1307)
- 1-TANK ASSEM.6F1307
- 2-VALVE ASSEM.5F1279
EACH CONSISTING OF:
- 1-FITTING5F1280
- 1-SPRING7B4453
- 1-STOP7B4454
- 1-SCREW7B4452
- 1-BALL5B9133
- 1-STREET ELL3B8822
- 2-NUT1A5911
- 2-FERRULE4F9109
(PARTS OF ASSEM. 6F1309)
- 1-STREET ELL3B8822
- 1-ELBOW2B3246

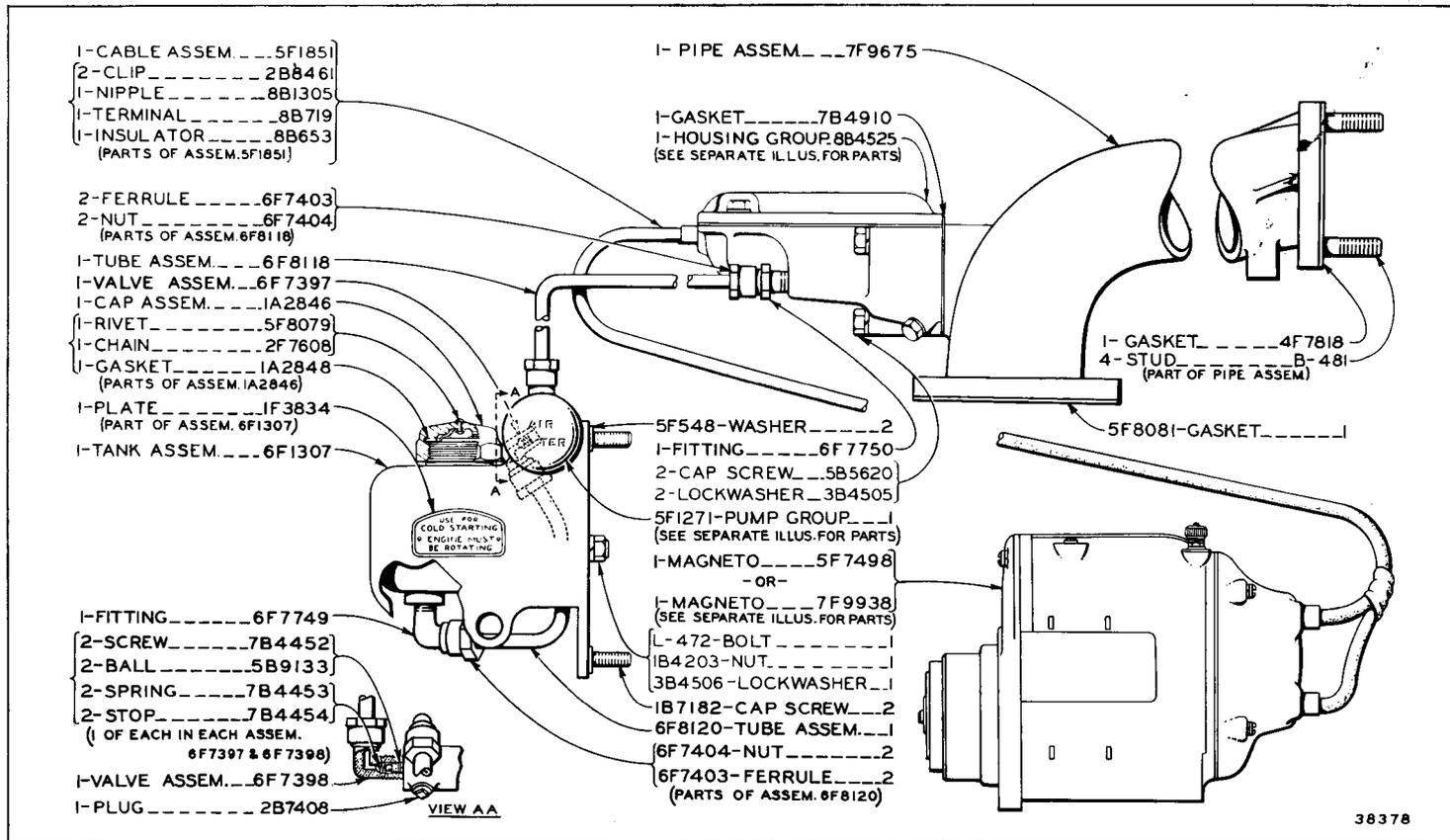
- 4-STUD (1/8" LONG) .2B6296
(PART OF ASSEM. 6F3971)
- 1-HOUSING GROUP 884525
(SEE SEPARATE ILLUS. FOR PARTS)
- 2-CAP SCREW .5B5620
- 2-LOCKWASHER 3B4505
- 1-GASKET7B4910
- 5F1271-PUMP GROUP1
(SEE SEPARATE ILLUS. FOR PARTS)
- 1-MAGNETO5F7498
-OR-
- 1-MAGNETO7F9938
(SEE SEPARATE ILLUS. FOR PARTS)
- 1-472-BOLT1
- 1B4203-NUT1
- 3B4506-LOCKWASHER1
- 1B7182-CAP SCREW2
- 6F1309-TUBE ASSEM.1
- 2B7408-PLUG1

- 6F3971-PIPE ASSEM.1
- B-481-STUD (1/8" LONG)4
- 2651-A-PLUG3
(PARTS OF ASSEM. 6F3971)

38379

6F3972 MANIFOLD AIR HEATER GROUP—For use with Gasoline Starting Engine
 Serial No. 8U1036 to 8U1708 inclusive
 884525, 5F1271, 5F7498 and 7F9938 parts are shown on Pages 168, 168A and 169

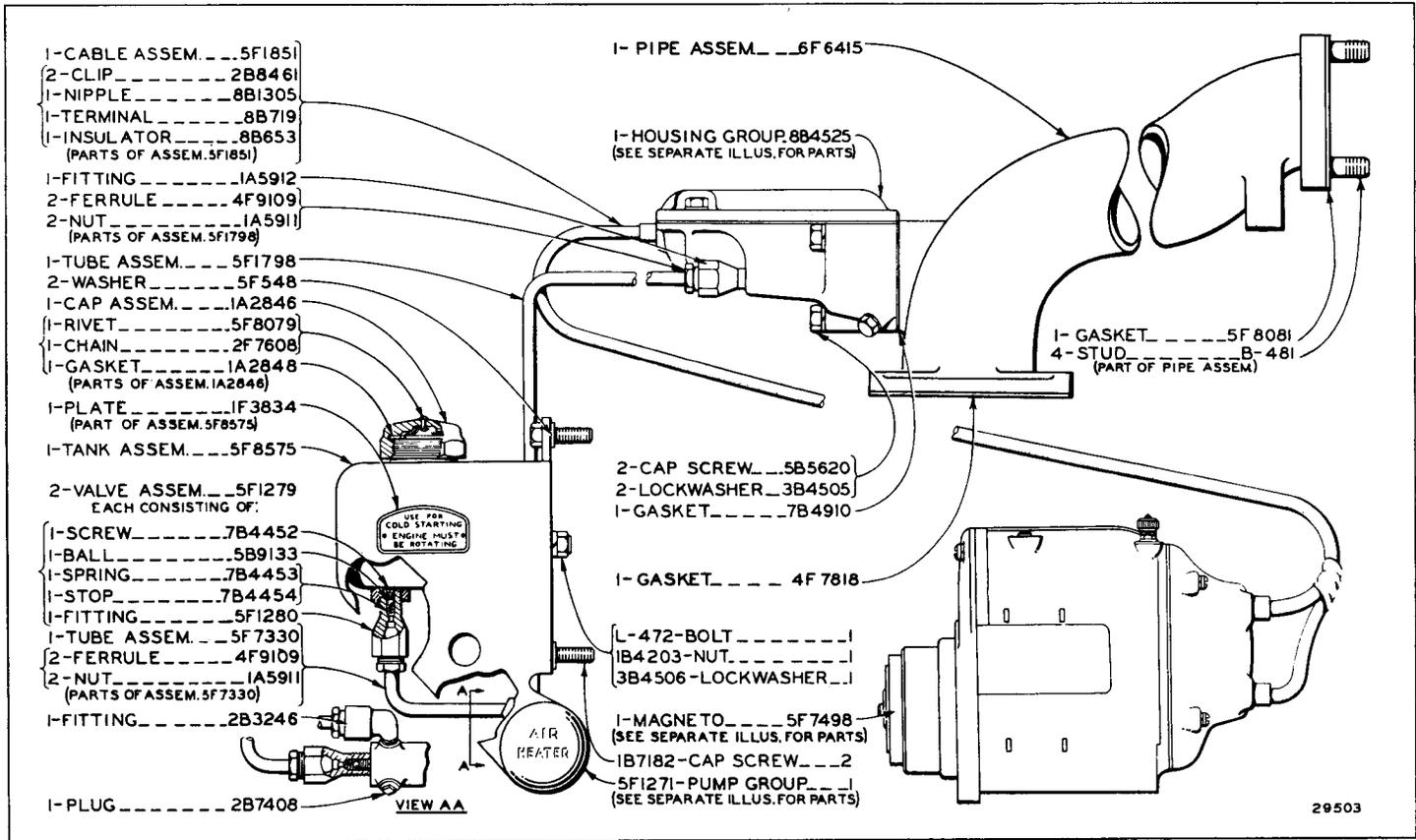
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



6F6525 MANIFOLD AIR HEATER GROUP—Second Type

For use with Gasoline Starting Engine. Effective with Serial No. 8U1709

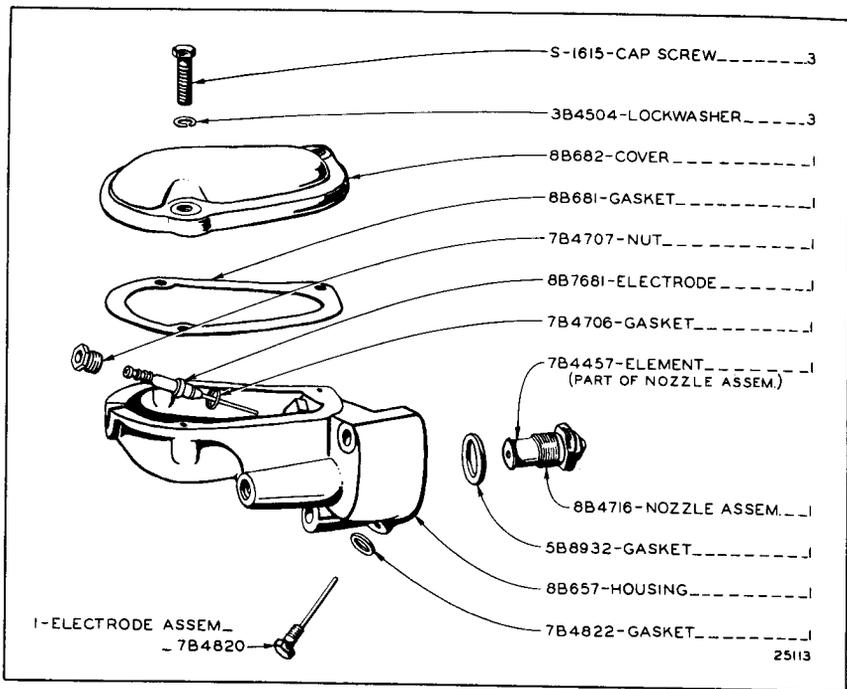
8B4525 Housing, 5F1271 Pump, 5F7498 and 7F9938 Magneto parts are shown on Pages 168, 168A and 169



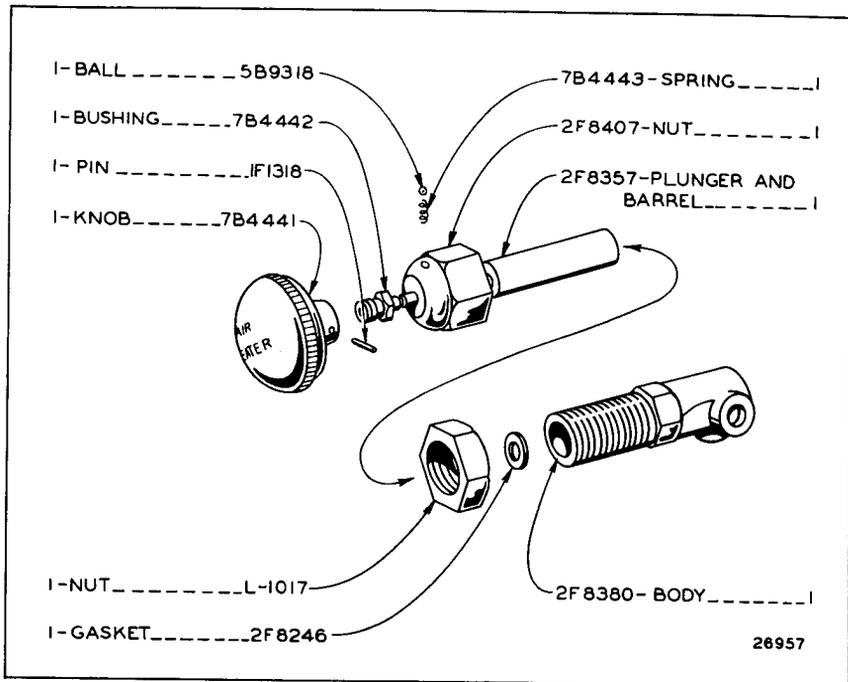
6F6525 MANIFOLD AIR HEATER GROUP—First Type

For use with Gasoline Starting Engine. Effective with Serial No. 8U1709
 8B4525 Housing, 5F1271 Pump and 5F7498 Magneto parts are shown on Pages 168 and 169

"CATERPILLAR" D6 TRACTOR



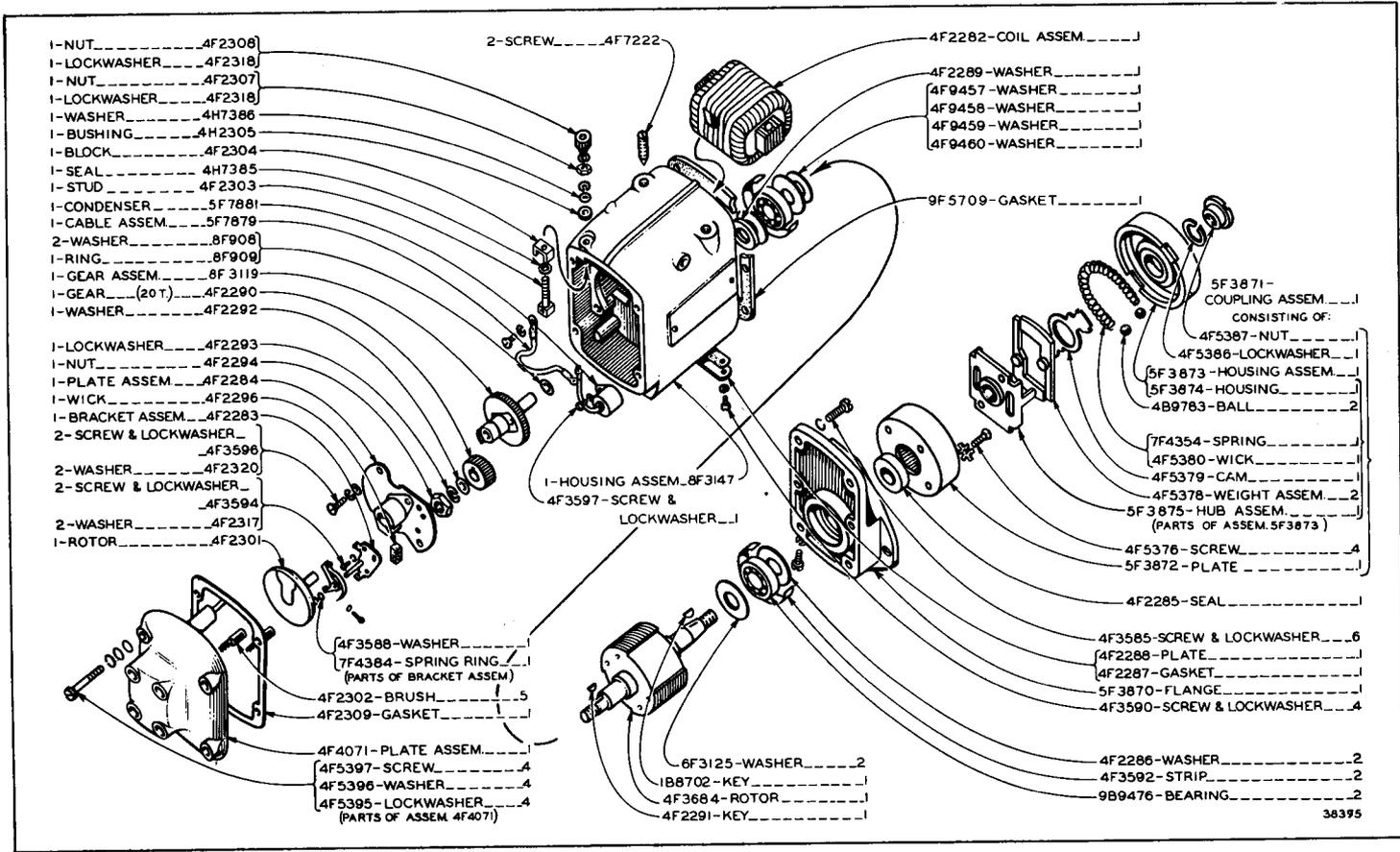
8B4525 MANIFOLD AIR HEATER HOUSING GROUP
 Part of Manifold Air Heater Groups



5F1271 MANIFOLD AIR HEATER PUMP GROUP
 Part of Manifold Air Heater Groups

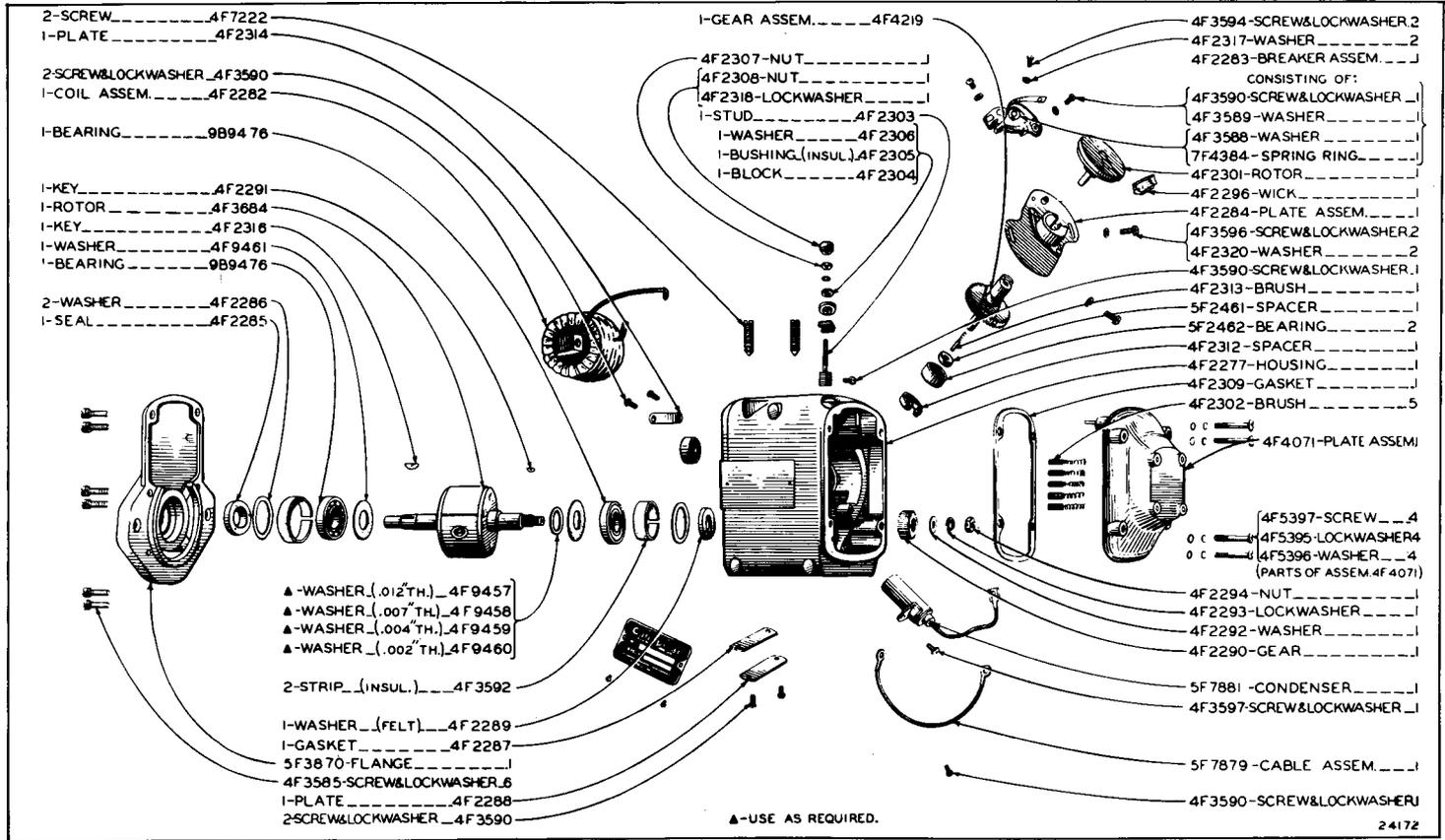
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

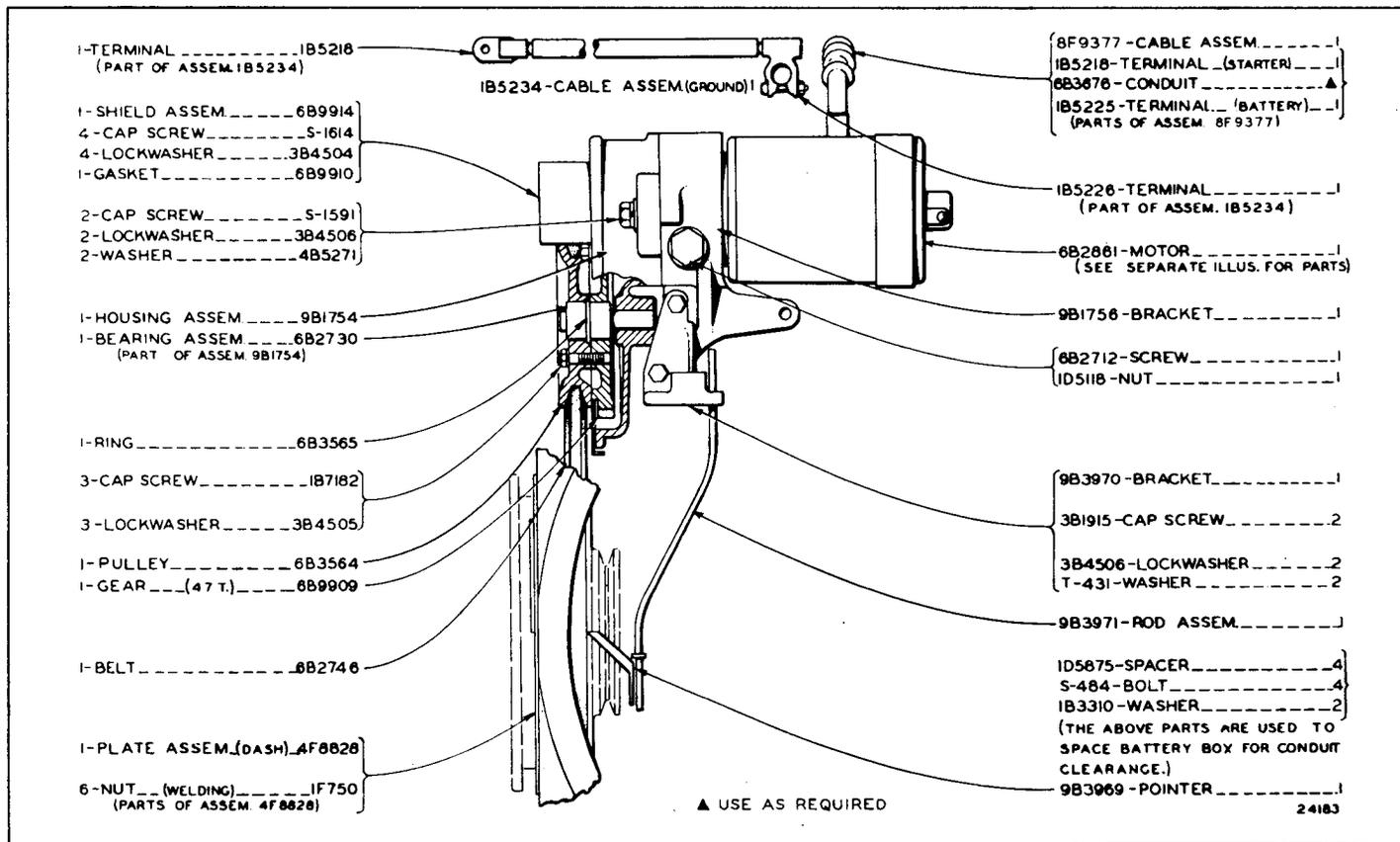


7F9938 MAGNETO (Replaces 5F7498)

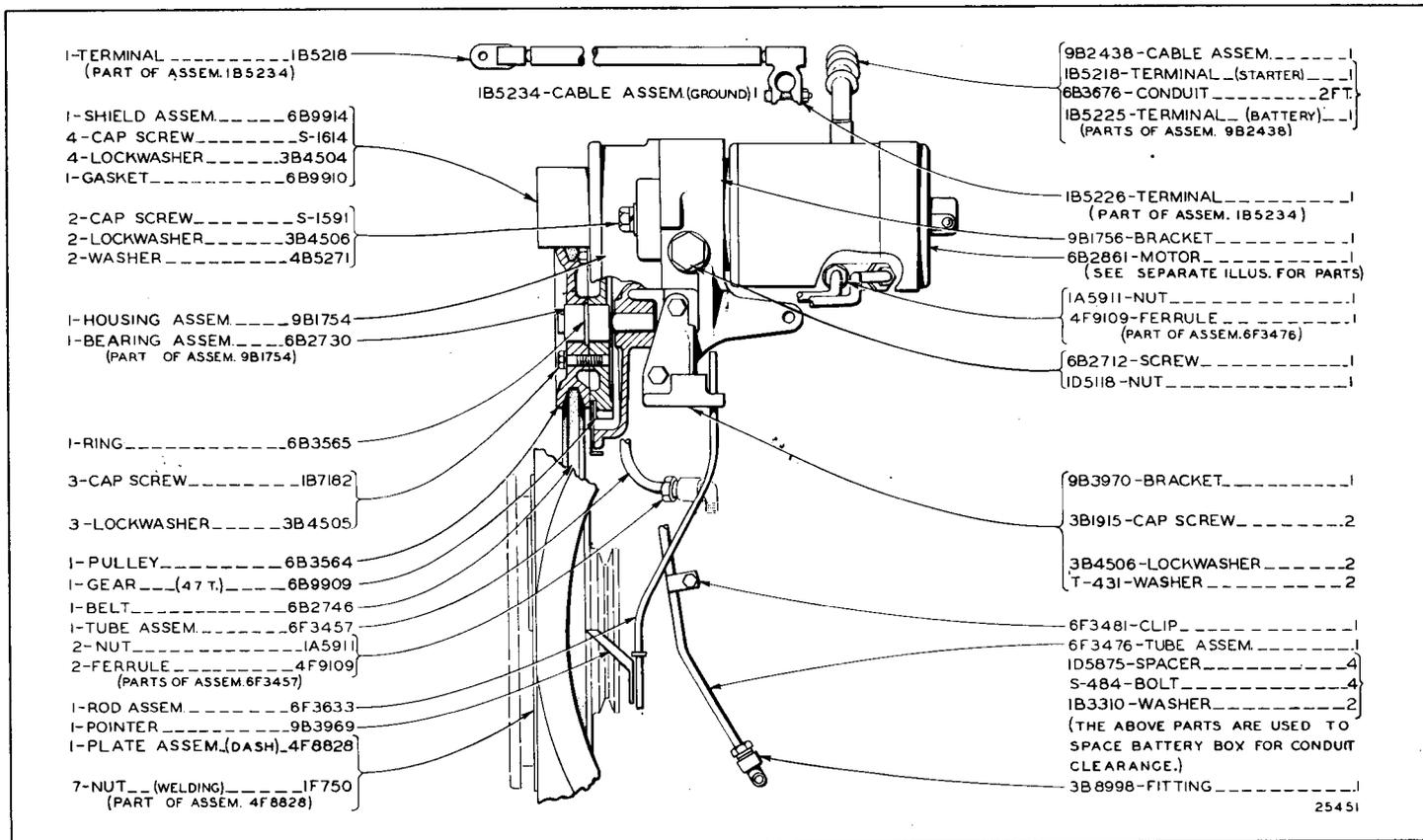
Part of 6F3972 and 6F6525 Manifold Air Heater Groups shown on Pages 166 and 166A



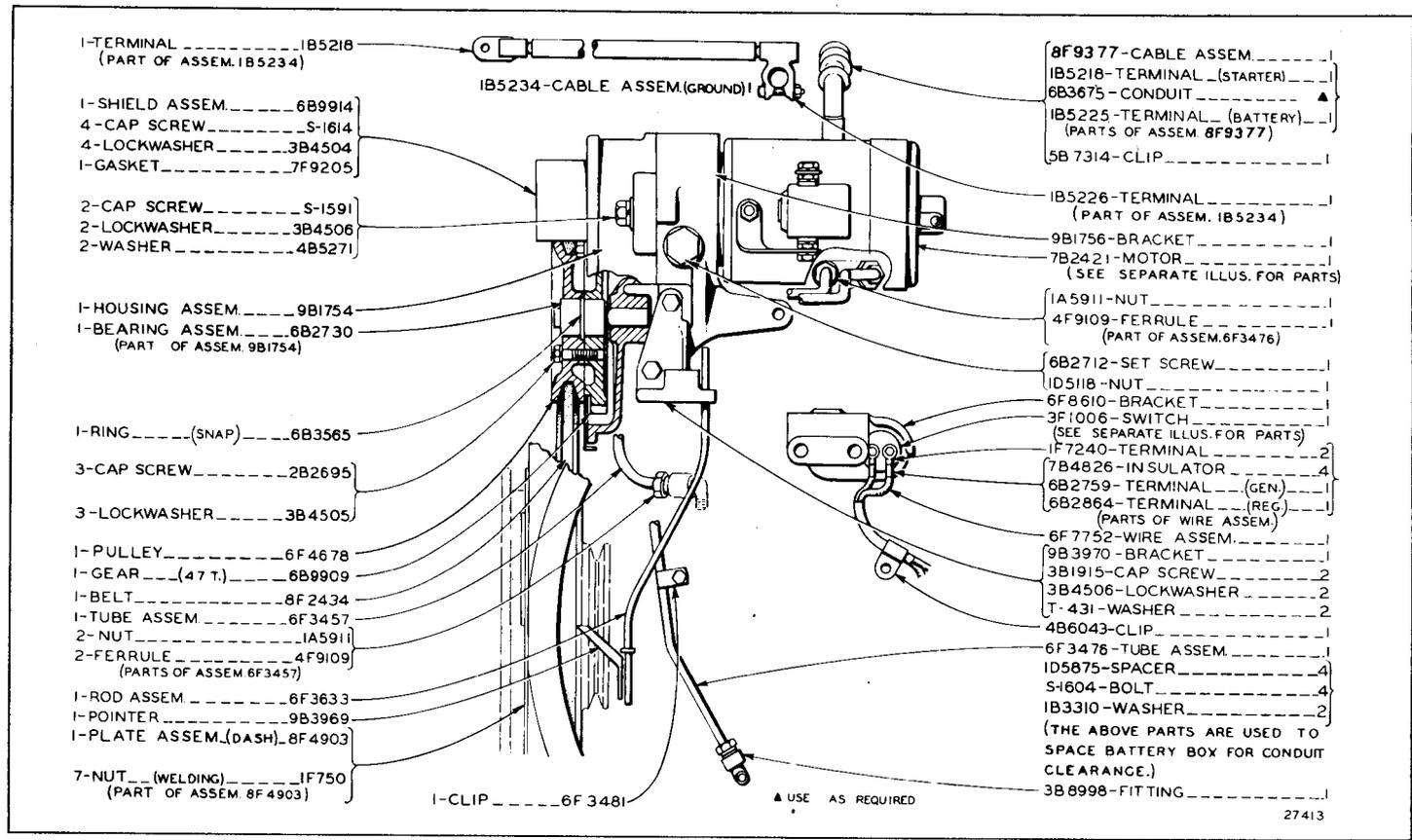
5F7498 MAGNETO
 Part of Manifold Air Heater Groups



4F8948 ELECTRIC STARTER GROUP—6 Volt (First Type)—For Gasoline Starting Engine
Serial No. 8U1 to 8U1708 inclusive. For use with Battery Lighting System
6B2861 Motor parts are shown on Page 180

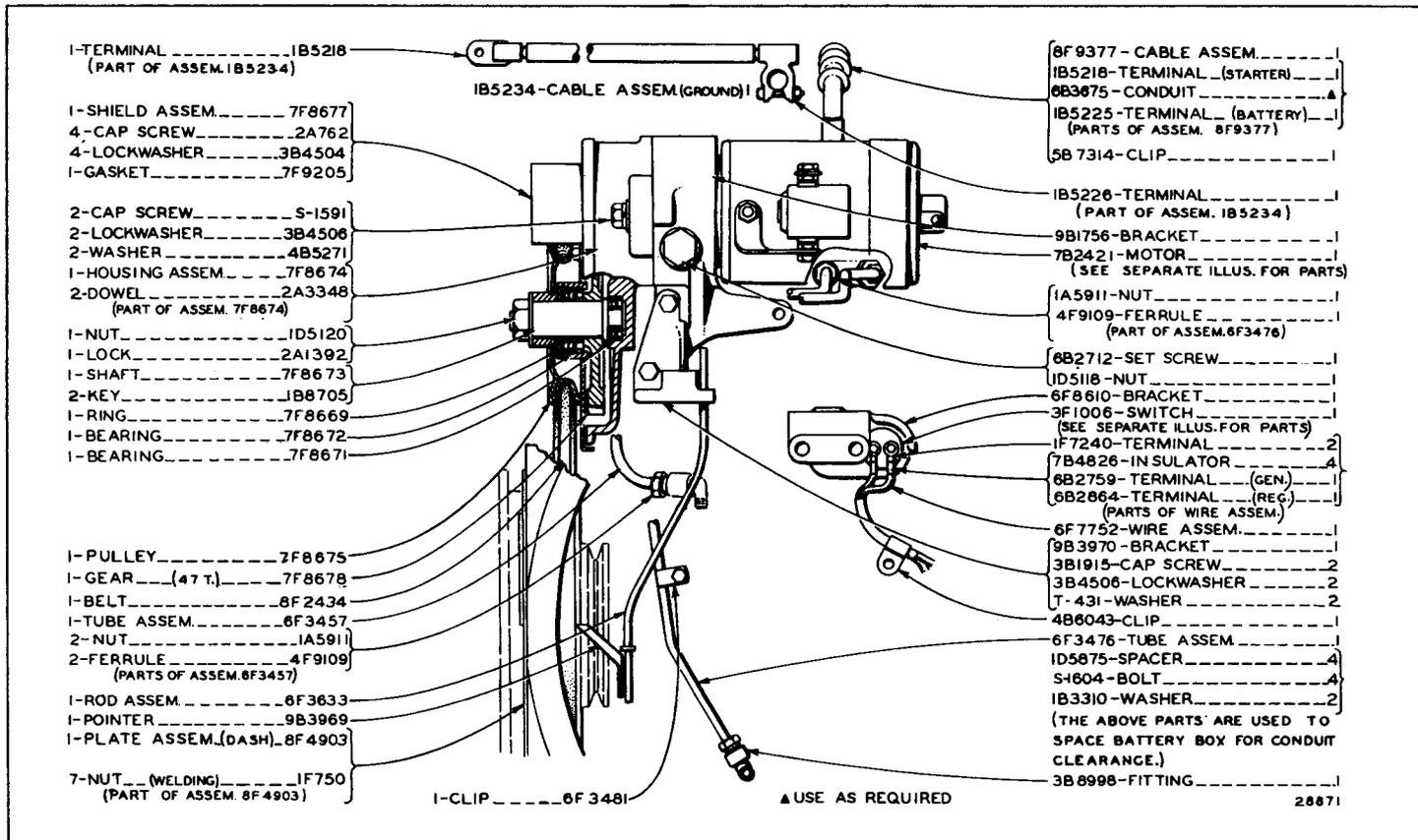


4F8948 ELECTRIC STARTER GROUP—6 Volt (Second Type)—For Gasoline Starting Engine
 Serial No. 8U1 to 8U1708 inclusive. For use with Battery Lighting System
 6B2861 Motor parts are shown on Page 180



4F8948 ELECTRIC STARTER GROUP—6 Volt (Third Type)—For Gasoline Starting Engine

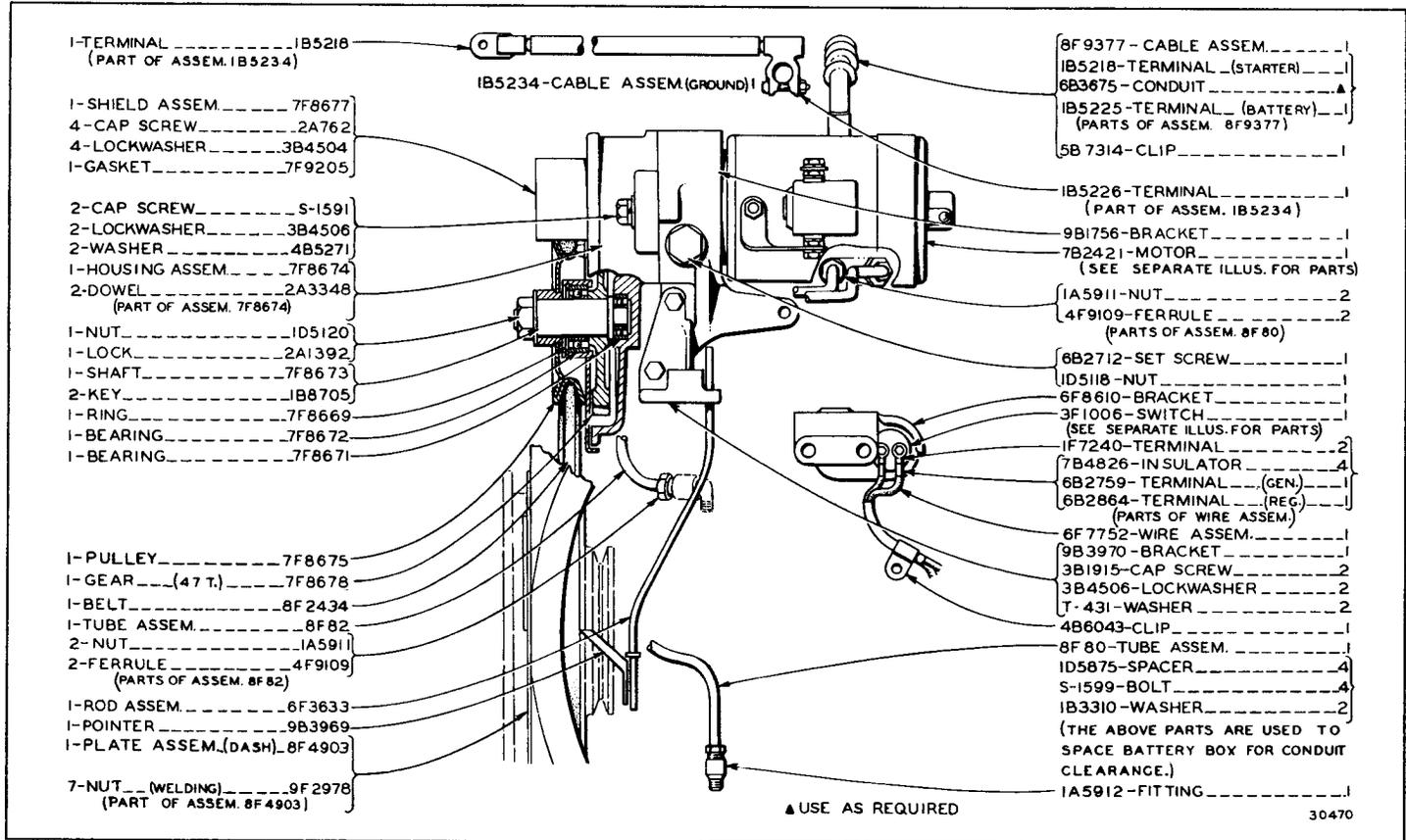
Serial No. 8U1709 to 8U4025 inclusive. For use with Battery Lighting System. 7B2421 Motor and 3F1006 Switch parts are shown on Pages 181 and 182
Note: 7F9666 Bracket is required in place of 6F8610 Bracket to adapt this group to Serial No. 8U1 to 8U1708 inclusive



4F8948 ELECTRIC STARTER GROUP—6 Volt (Fourth Type)—For Gasoline Starting Engine

Serial No. 8U1709 to 8U4025 inclusive. For use with Battery Lighting System. 7B2421 Motor and 3F1006 Switch parts are shown on Pages 181 and 182

Note: 7F9666 Bracket is required in place of 6F8610 Bracket to adapt this group to Serial No. 8U1 to 8U1708 inclusive



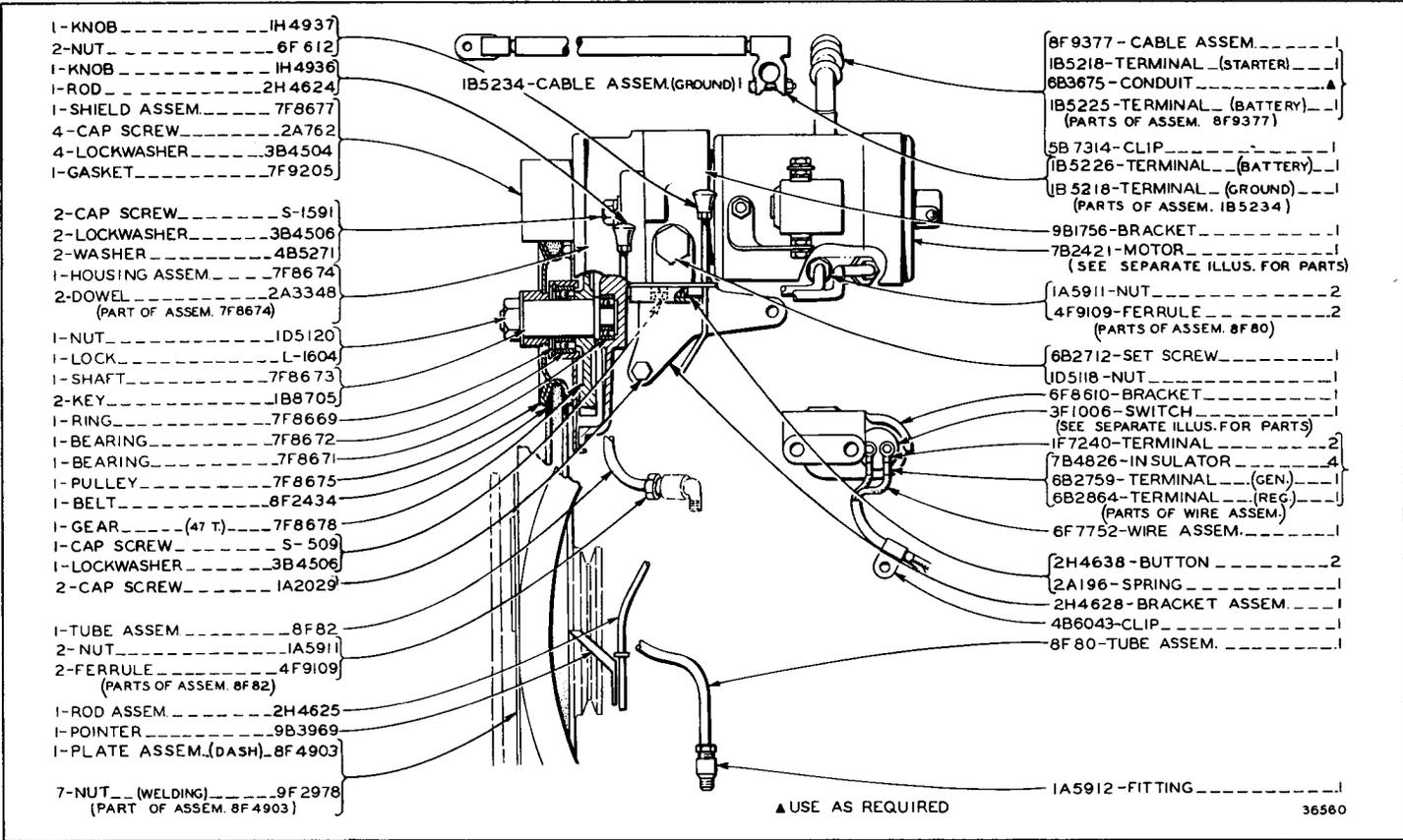
- 1-TERMINAL.....IB5218
(PART OF ASSEM. IB5234)
- 1-SHIELD ASSEM.....7F8677
- 4-CAP SCREW.....2A762
- 4-LOCKWASHER.....3B4504
- 1-GASKET.....7F9205
- 2-CAP SCREW.....S-1591
- 2-LOCKWASHER.....3B4506
- 2-WASHER.....4B5271
- 1-HOUSING ASSEM.....7F8674
- 2-DOWEL.....2A3348
(PART OF ASSEM. 7F8674)
- 1-NUT.....1D5120
- 1-LOCK.....2A1392
- 1-SHAFT.....7F8673
- 2-KEY.....1B8705
- 1-RING.....7F8669
- 1-BEARING.....7F8672
- 1-BEARING.....7F8671
- 1-PULLEY.....7F8675
- 1-GEAR (47 T.).....7F8678
- 1-BELT.....8F2434
- 1-TUBE ASSEM.....8F82
- 2-NUT.....1A5911
- 2-FERRULE.....4F9109
(PARTS OF ASSEM. 8F82)
- 1-ROD ASSEM.....6F3633
- 1-POINTER.....9B3969
- 1-PLATE ASSEM.(DASH).....8F4903
- 7-NUT (WELDING).....9F2978
(PART OF ASSEM. 8F4903)

IB5234-CABLE ASSEM.(GROUND)

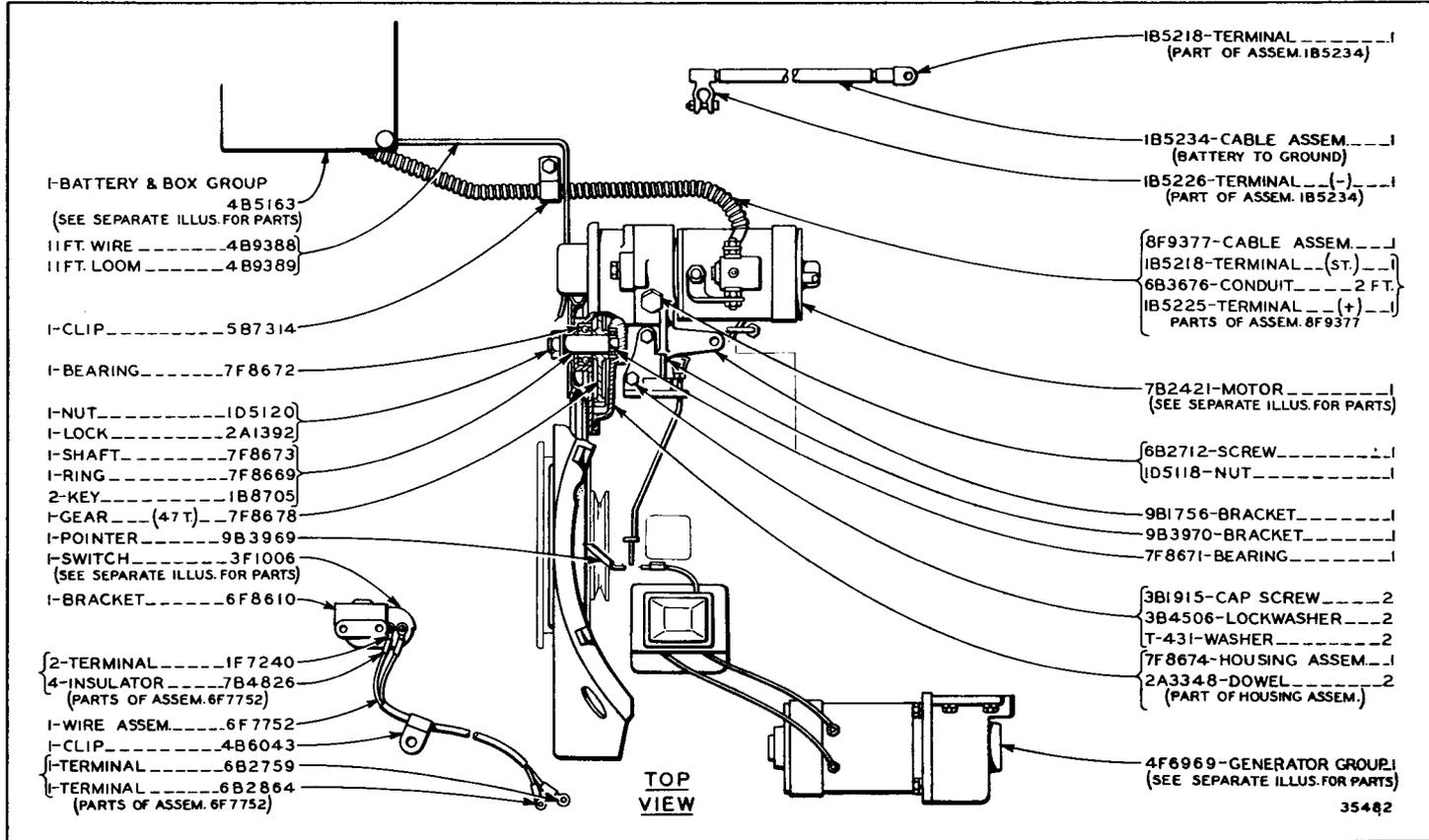
- 8F9377-CABLE ASSEM.....
- IB5218-TERMINAL (STARTER).....1
- 6B3675-CONDUIT.....1
- IB5225-TERMINAL (BATTERY).....1
(PARTS OF ASSEM. 8F9377)
- 5B7314-CLIP.....1
- IB5226-TERMINAL (PART OF ASSEM. IB5234).....1
- 9B1756-BRACKET.....1
- 7B2421-MOTOR.....1
(SEE SEPARATE ILLUS. FOR PARTS)
- 1A5911-NUT.....2
- 4F9109-FERRULE (PARTS OF ASSEM. 8F80).....2
- 6B2712-SET SCREW.....1
- 1D5118-NUT.....1
- 6F8610-BRACKET.....1
- 3F1006-SWITCH.....1
(SEE SEPARATE ILLUS. FOR PARTS)
- 1F7240-TERMINAL.....2
- 7B4826-IN SULATOR.....4
- 6B2759-TERMINAL (GEN.).....1
- 6B2864-TERMINAL (REG.).....1
(PARTS OF WIRE ASSEM.)
- 6F7752-WIRE ASSEM.....1
- 9B3970-BRACKET.....1
- 3B1915-CAP SCREW.....2
- 3B4506-LOCKWASHER.....2
- T-431-WASHER.....2
- 4B6043-CLIP.....1
- 8F80-TUBE ASSEM.....1
- 1D5875-SPACER.....4
- S-1599-BOLT.....4
- 1B3310-WASHER.....2
(THE ABOVE PARTS ARE USED TO SPACE BATTERY BOX FOR CONDUIT CLEARANCE.)
- 1A5912-FITTING.....1

30470

4F8948 ELECTRIC STARTER GROUP—6 Volt (Fifth Type)—For Gasoline Starting Engine
 Effective with Serial No. 8U4026. For use with Battery Lighting System
 7B2421 Motor and 3F1006 Switch parts are shown on Pages 181 and 182



4F8948 ELECTRIC STARTER GROUP—6 Volt (Sixth Type)—For Gasoline Starting Engine
 Effective with Serial No. 8U4026. For use with Battery Lighting System
 7B2421 Motor and 3F1006 Switch parts are shown on Pages 181 and 182



I-BATTERY & BOX GROUP
 4B5163
 (SEE SEPARATE ILLUS. FOR PARTS)
 I-FT. WIRE-----4B9388
 I-FT. LOOM-----4B9389

I-CLIP-----5B7314
 I-BEARING-----7F8672

I-NUT-----1D5120
 I-LOCK-----2A1392
 I-SHAFT-----7F8673
 I-RING-----7F8669
 2-KEY-----1B8705
 I-GEAR (47T)---7F8678
 I-POINTER-----9B3969
 I-SWITCH-----3F1006
 (SEE SEPARATE ILLUS. FOR PARTS)
 I-BRACKET-----6F8610

{2-TERMINAL-----1F7240
 {4-INSULATOR---7B4826
 (PARTS OF ASSEM. 6F7752)
 I-WIRE ASSEM.---6F7752
 I-CLIP-----4B6043
 I-TERMINAL-----6B2759
 I-TERMINAL-----6B2864
 (PARTS OF ASSEM. 6F7752)

IB5218-TERMINAL-----1
 (PART OF ASSEM. IB5234)

IB5234-CABLE ASSEM.---1
 (BATTERY TO GROUND)

IB5226-TERMINAL---(-)---1
 (PART OF ASSEM. IB5234)

{8F9377-CABLE ASSEM.---1
 IB5218-TERMINAL---(ST.)---1
 6B3676-CONDUIT---2 FT.
 IB5225-TERMINAL---(+)-1
 PARTS OF ASSEM. 8F9377

7B2421-MOTOR-----1
 (SEE SEPARATE ILLUS. FOR PARTS)

{6B2712-SCREW-----1
 {1D5118-NUT-----1

9B1756-BRACKET-----1

9B3970-BRACKET-----1

7F8671-BEARING-----1

{3B1915-CAP SCREW---2
 {3B4506-LOCKWASHER---2
 T-431-WASHER-----2
 7F8674-HOUSING ASSEM.---1
 2A3348-DOWEL-----2
 (PART OF HOUSING ASSEM.)

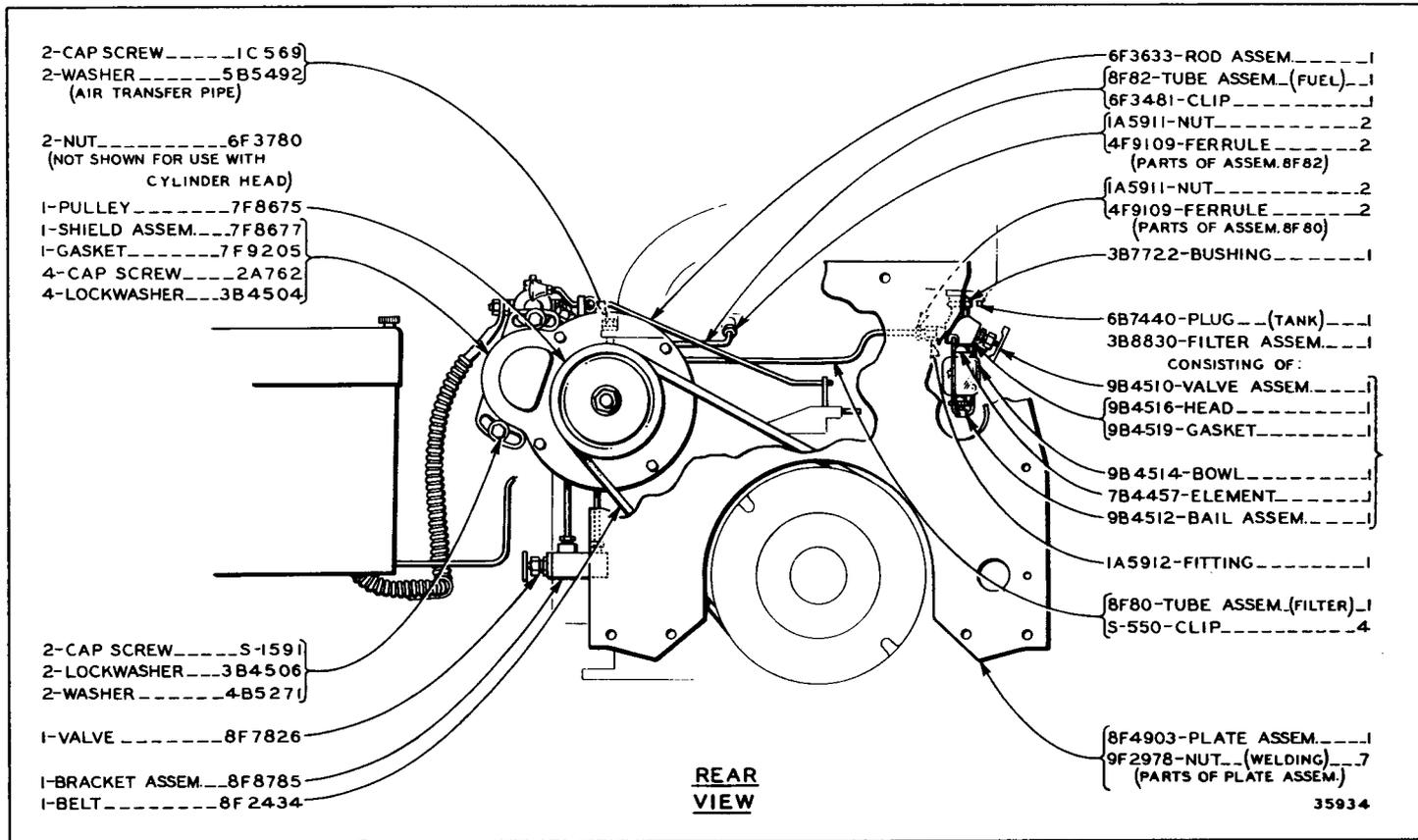
4F6969-GENERATOR GROUP.1
 (SEE SEPARATE ILLUS. FOR PARTS)

35482

2H3256 ELECTRIC STARTER GROUP—6 Volt (Top View)—For Gasoline Starting Engine

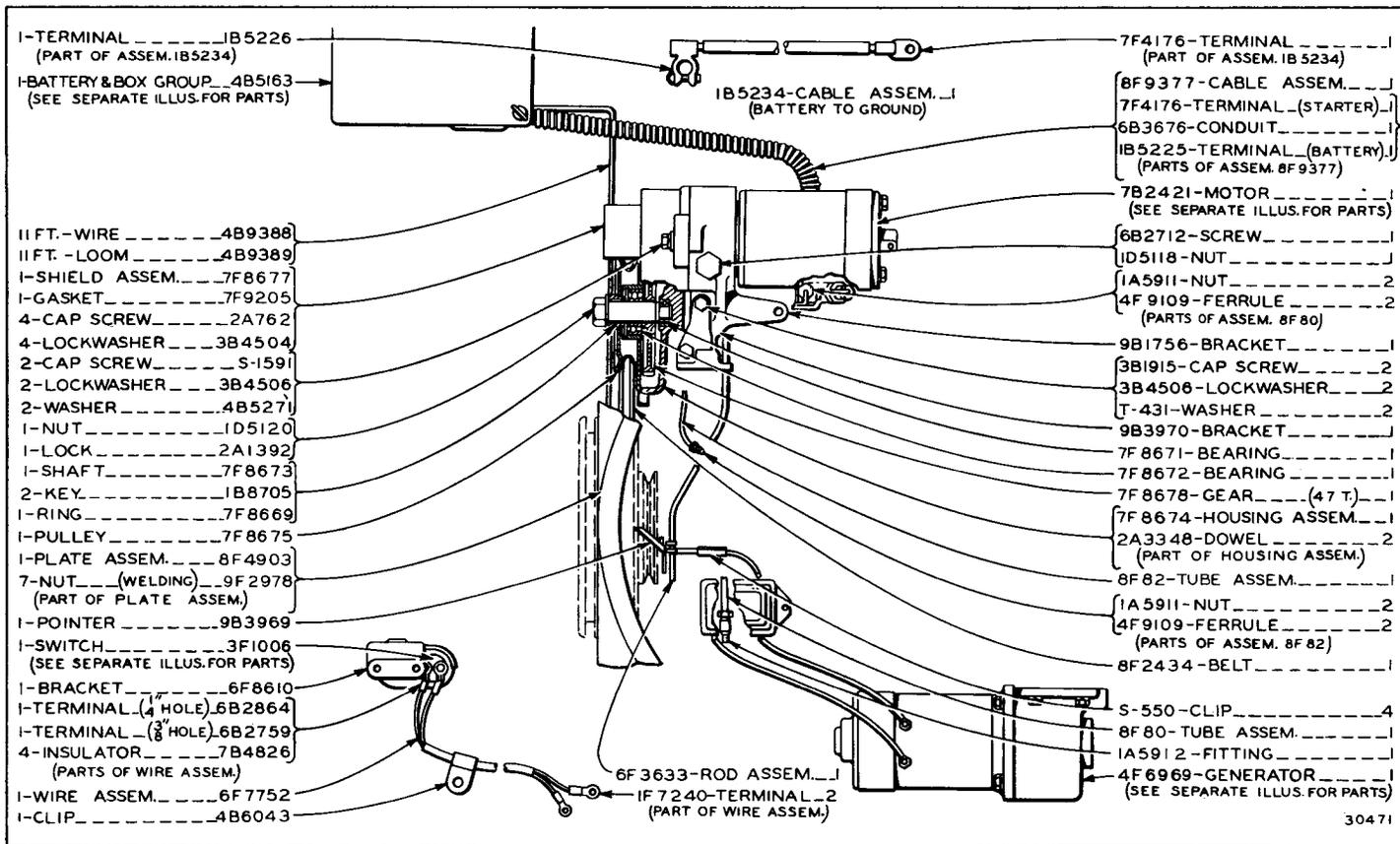
Serial No. 8U1 to 8U4025 inclusive. For use without Lights

4B5163 Battery and Box Group, 4F6969 Generator Group, 7B2421 Motor and 3F1006 Switch parts are shown on Pages 144, 145, 146, 146A, 181 and 182



35934

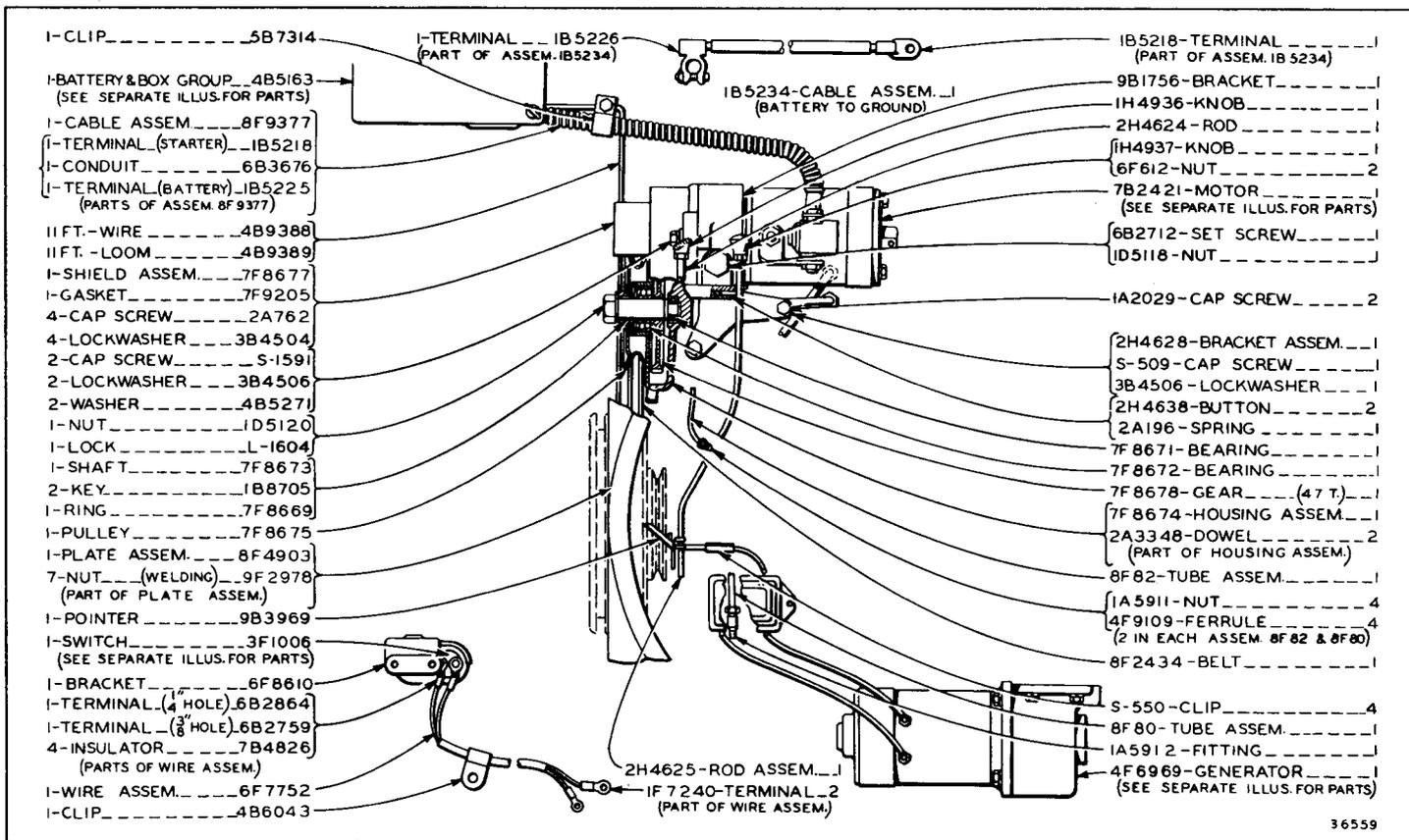
2H3256 ELECTRIC STARTER GROUP—6 Volt (Rear View)—For Gasoline Starting Engine
Serial No. 8U1 to 8U4025 inclusive. For use without Lights



4F8317 ELECTRIC STARTER GROUP—6 Volt (First Type)—For Gasoline Starting Engine

Effective with Serial No. 8U4026. For use without Lights

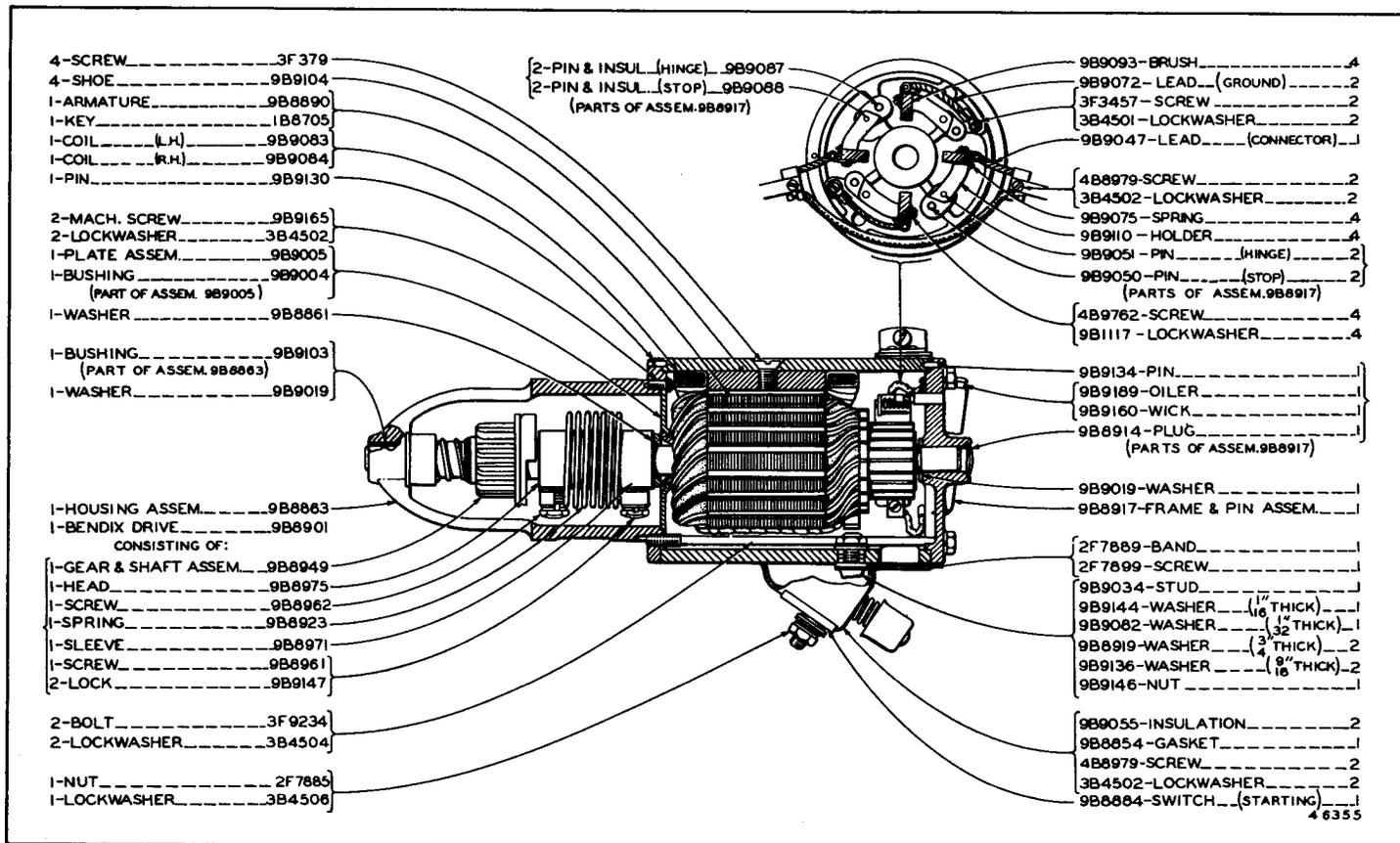
4B5163 Battery and Box Group, 4F6969 Generator Group, 7B2421 Motor and 3F1006 Switch parts are shown on Pages 144, 145, 146, 146A, 181 and 182



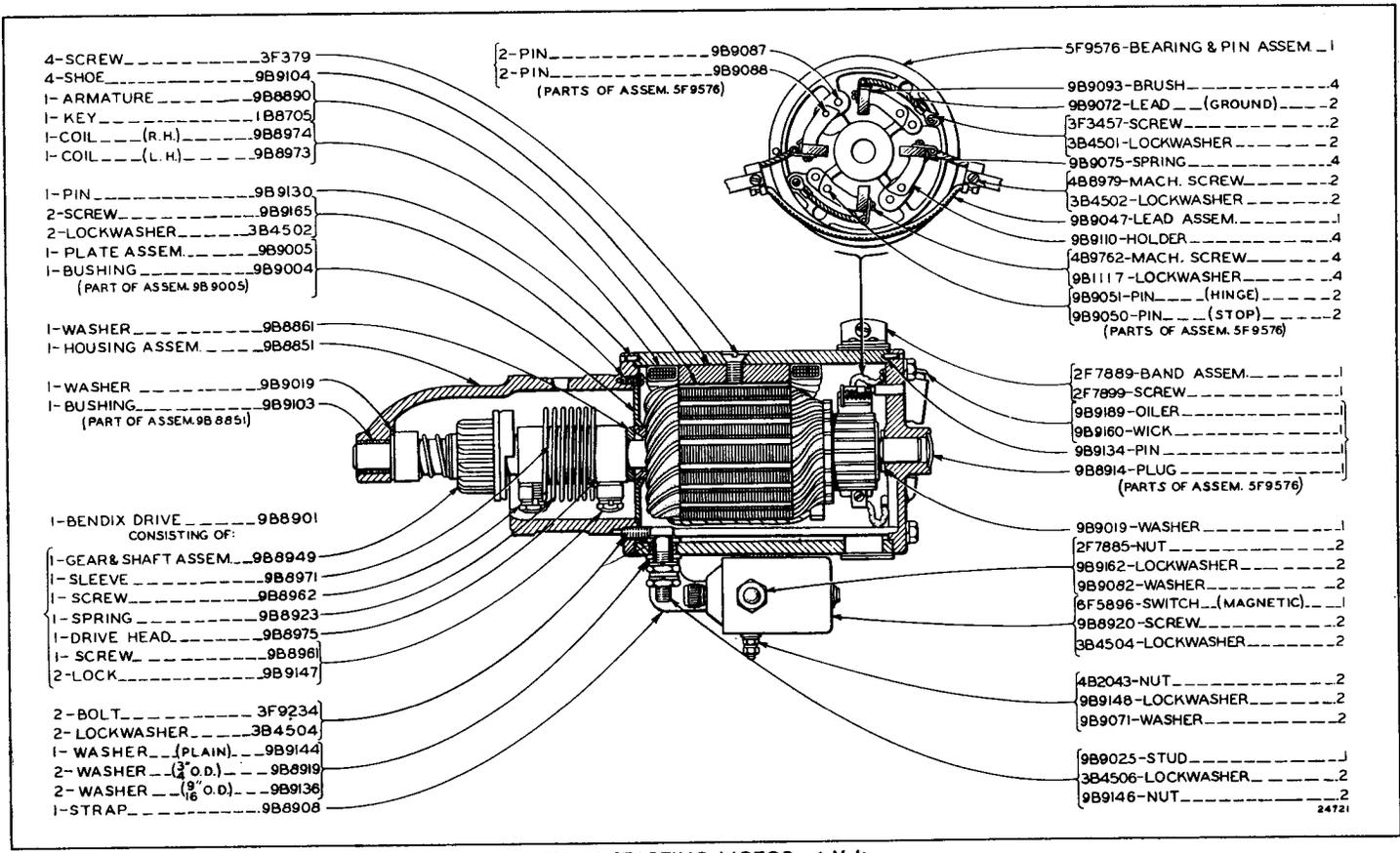
4F817 ELECTRIC STARTER GROUP—6 Volt (Second Type)—For Gasoline Starting Engine

Effective with Serial No. 8U4026. For use without Lights

4B5163 Battery and Box Group, 4F6969 Generator Group, 7B2421 Motor and 3F1006 Switch parts are shown on Pages 144, 145, 146, 146A, 181 and 182

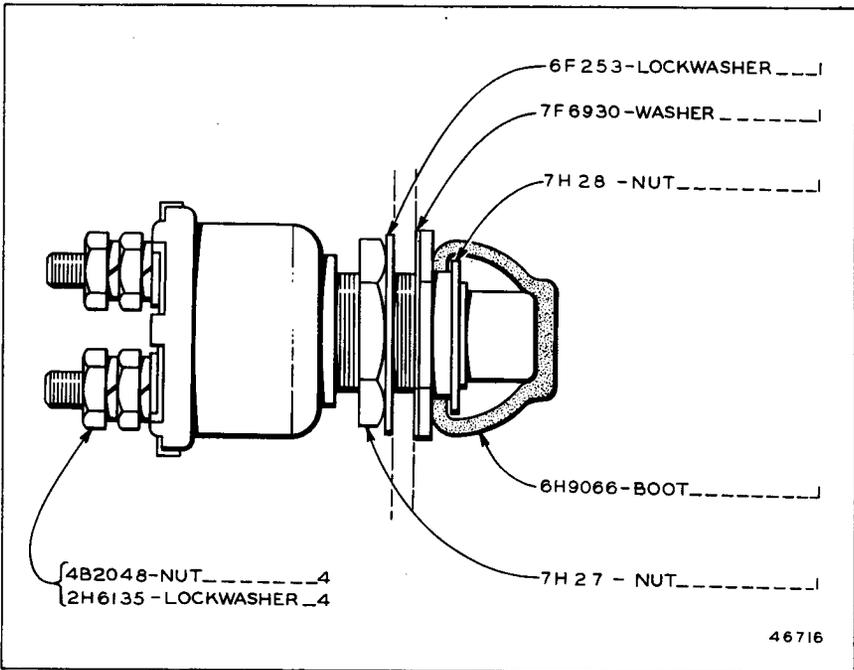


6B2861 STARTING MOTOR—6 Volt
 Part of 4F8948 Electric Starter Group shown on Pages 170 and 171



7B2421 STARTING MOTOR—6 Volt
 Part of 4F8948, 2H3256 and 4F8317 Electric Starter Groups shown on Pages 172 through 179

24721



3F1006 SWITCH

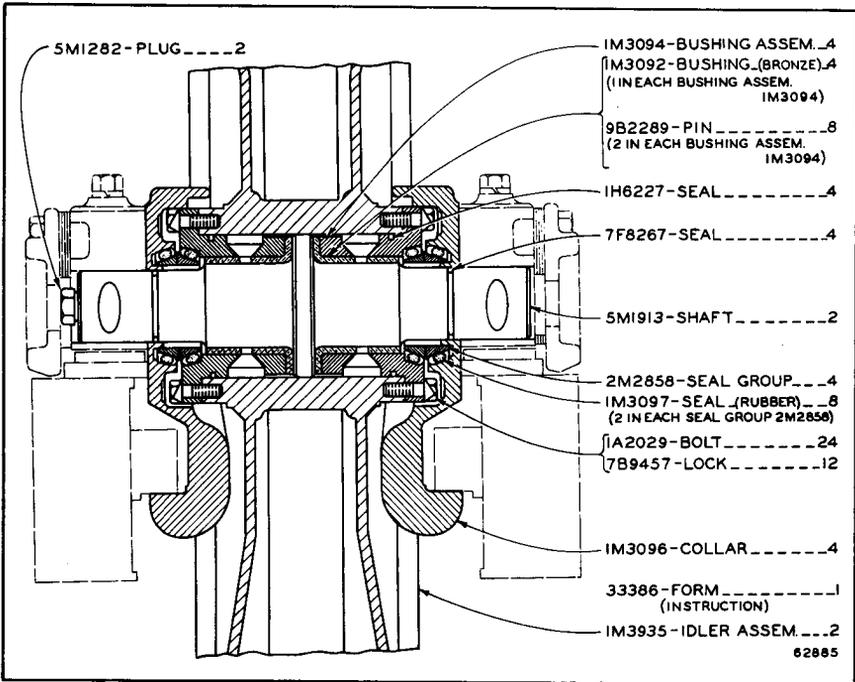
Part of 4F8948, 2H3256 and 4F8317 Electric Starter Groups shown on Pages 172 through 179

40 LINK TRACK GROUPS—For use with 27" O.D. Front Idler
 Note: 2F1487 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

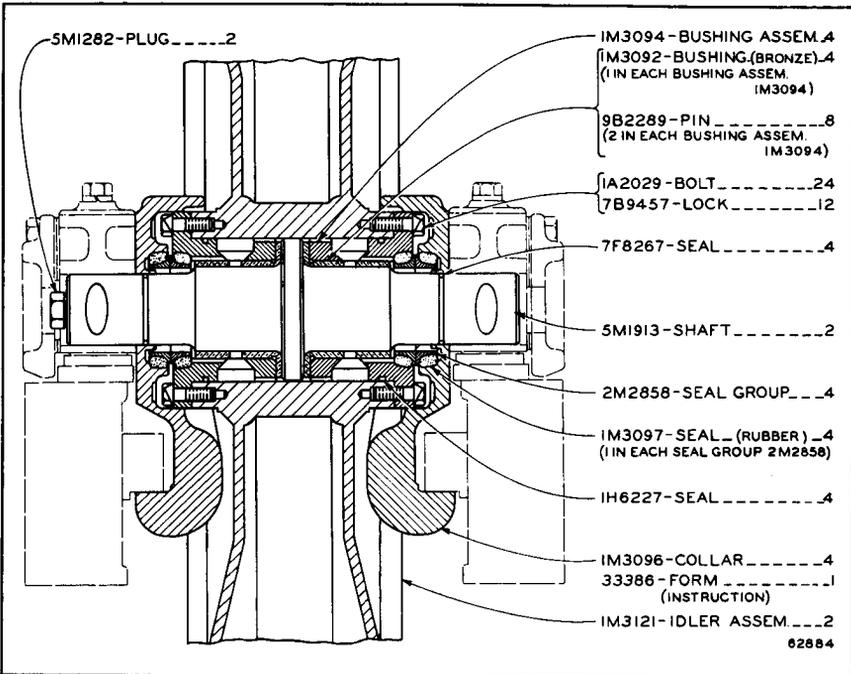
TRACK GROUP (2 Req'd.)		LINK ASSEMBLY		TRACK SHOE		SHOE BOLT	
Part No.	Description	Qty.	Part No.	Qty.	Part No.	Qty.	Part No.
1F3534	16" Grouser Shoe—H.T.	1	1F3931	40	3B248	160	2B9511
2F1848	16" Flat Shoe—H.T.	1	1F3931	40	2B7314	160	2F1009
4F1056	16" Skeleton Shoe—H.T.	1	1F3931	40	2B7448	160	2F1009
2F9221	16" Semi-Skeleton Snow Shoe—H.T.	1	1F3931	20	{3B2958}	160	2F1009
				20	{3B2957}		
1F7650	18" Grouser Shoe—H.T.	1	1F3931	40	3B247	160	2B9511
4F2258	Street Plate			80	3B325	160	S-1603
8B3146	Street Plate			40	3B325	80	S-1603

2B9512 Nut (Used with 2B9511 & 2F1009 Bolts)
 1B4205 Nut (Used with S-1603 Bolt)
 3B4508 Lockwasher (Used with S-1603 Bolt)
 3B4509 Lockwasher (Used with 2B9511 & 2F1009 Bolts)
 H.T.=Heat Treated
 Track Link Assembly parts are shown with Standard Track

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

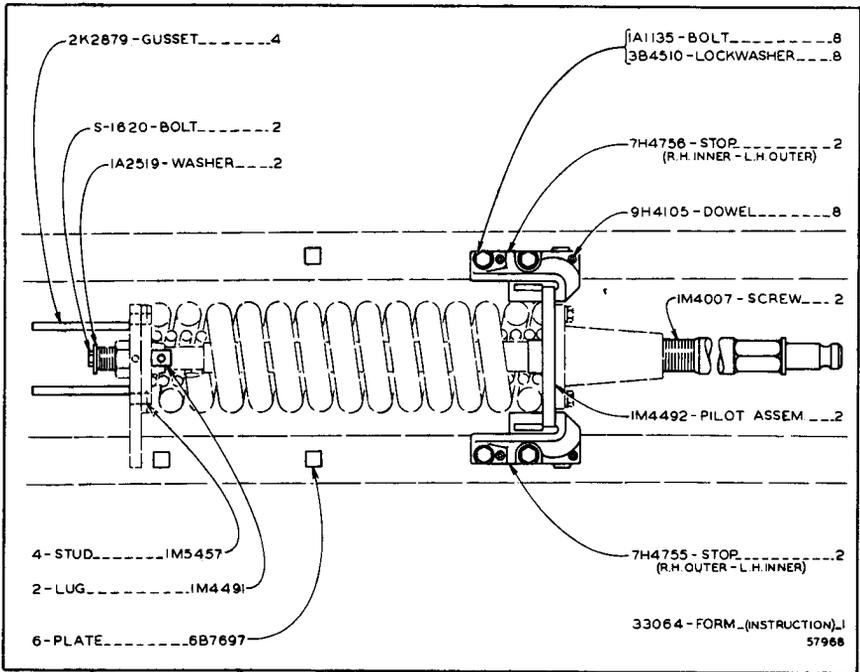


5M7814 FRONT IDLER GROUP—27" Outside Diameter—Field Installation

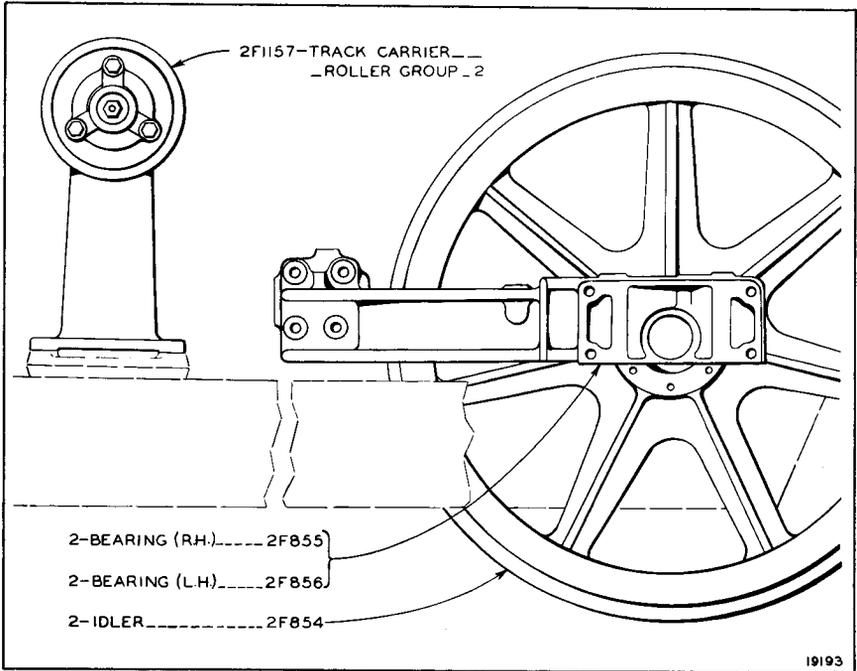


5M7815 FRONT IDLER GROUP—Field Installation
 For use with Standard Front Idler

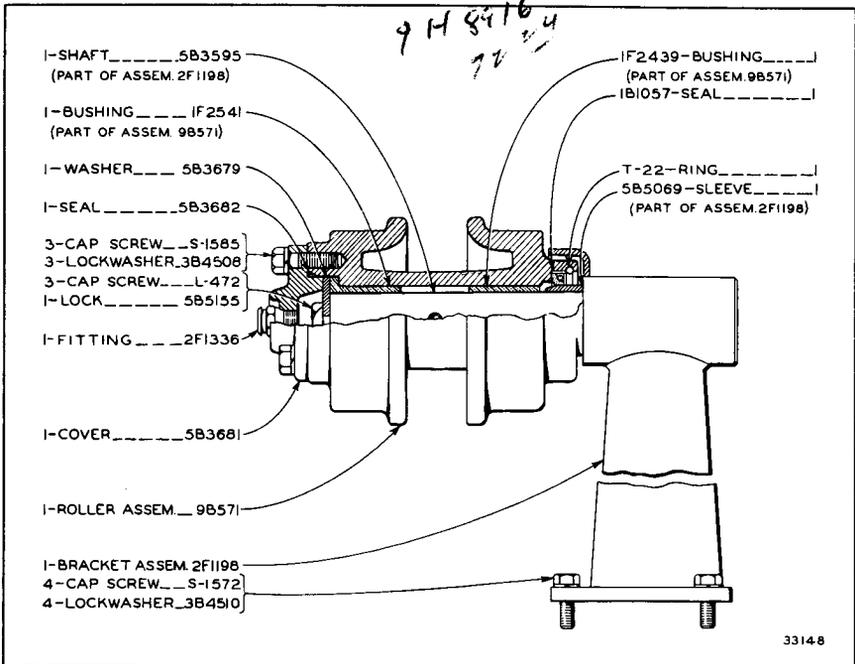
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



IM4496 STOP GROUP—Recoil Spring—Top View



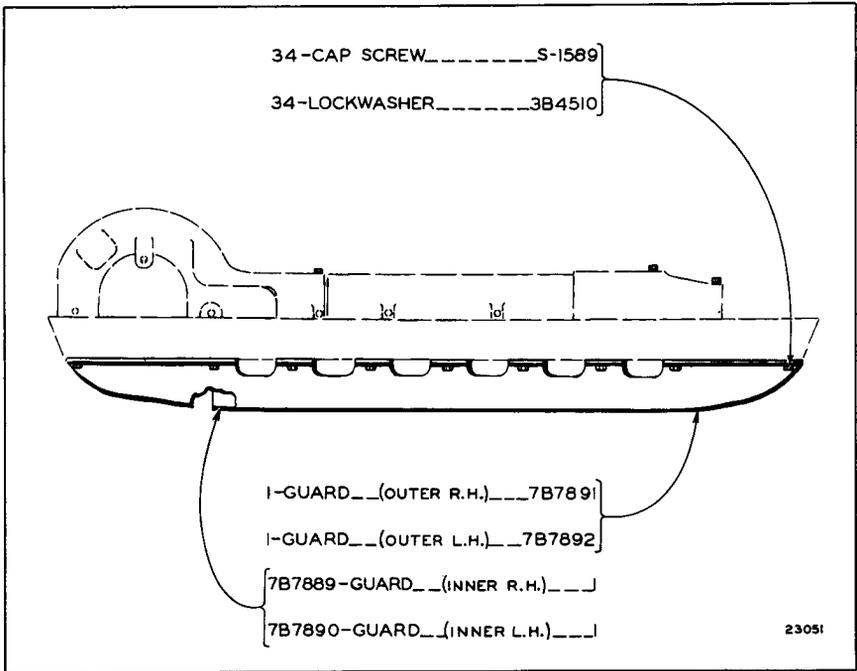
2F857 FRONT IDLER GROUP—27" Outside Diameter



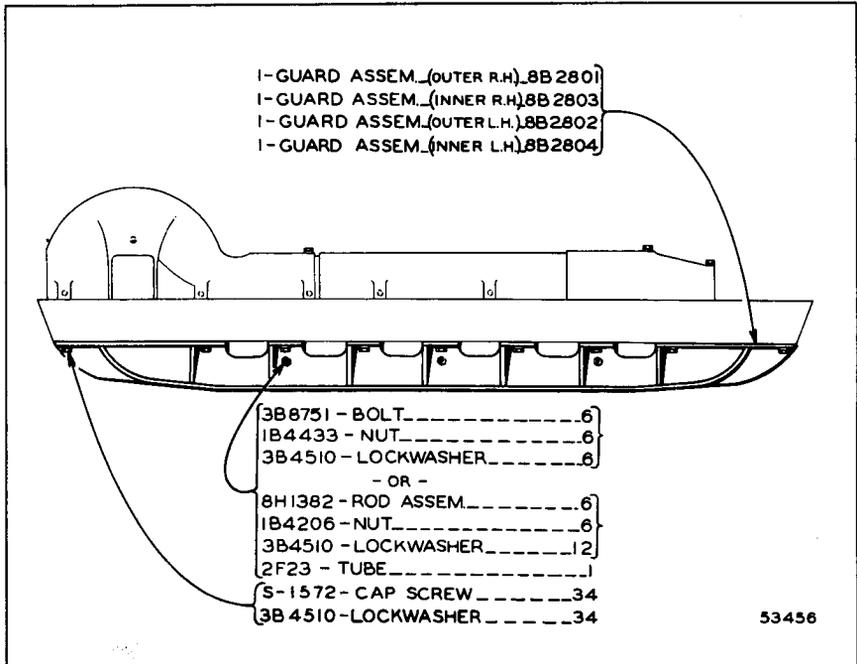
2F1157 TRACK CARRIER ROLLER GROUP
Part of 2F857 Front Idler Group

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

"CATERPILLAR" D6 TRACTOR



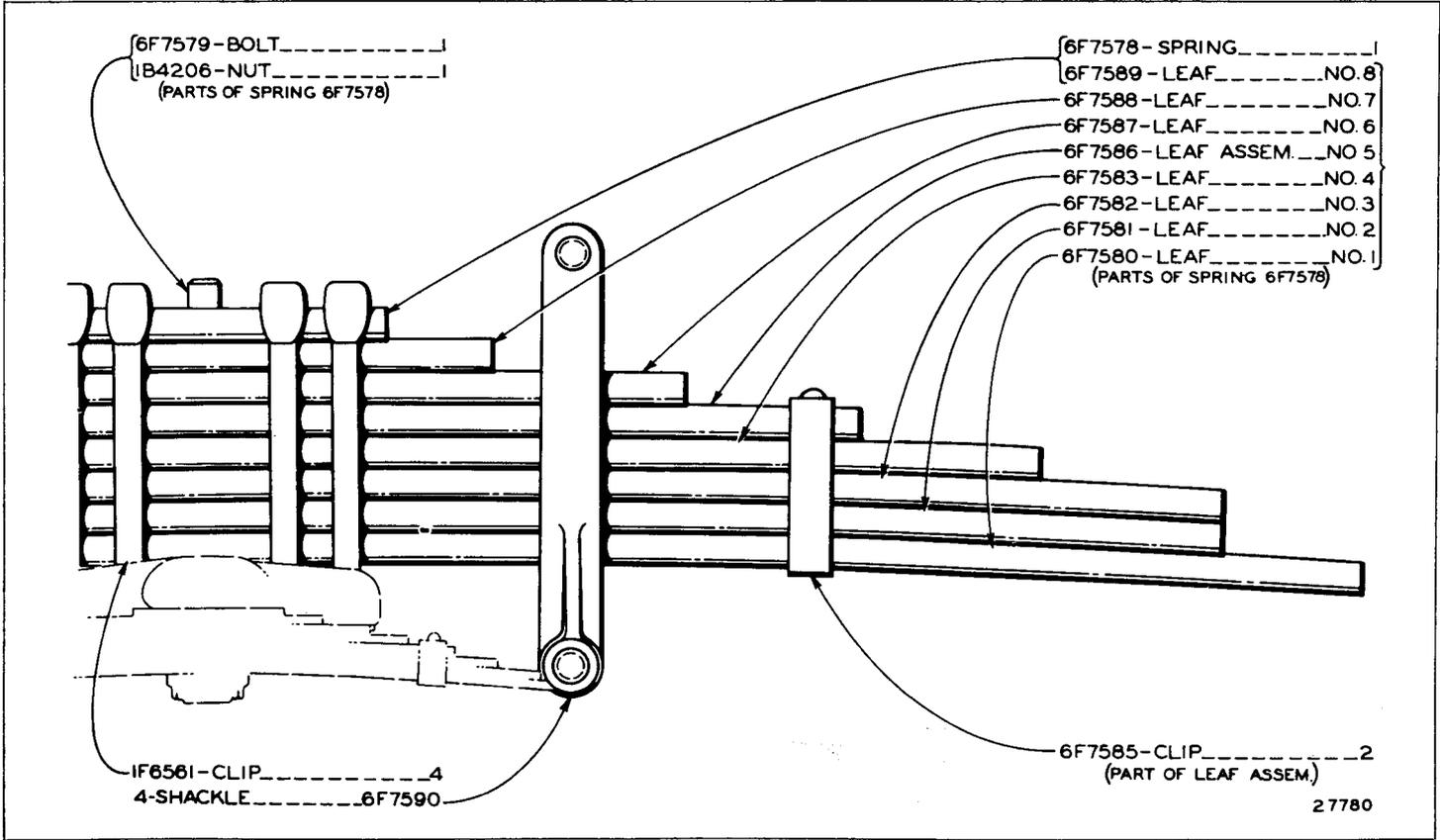
4F7236 TRACK ROLLER DIRT GUARD GROUP—Light Duty



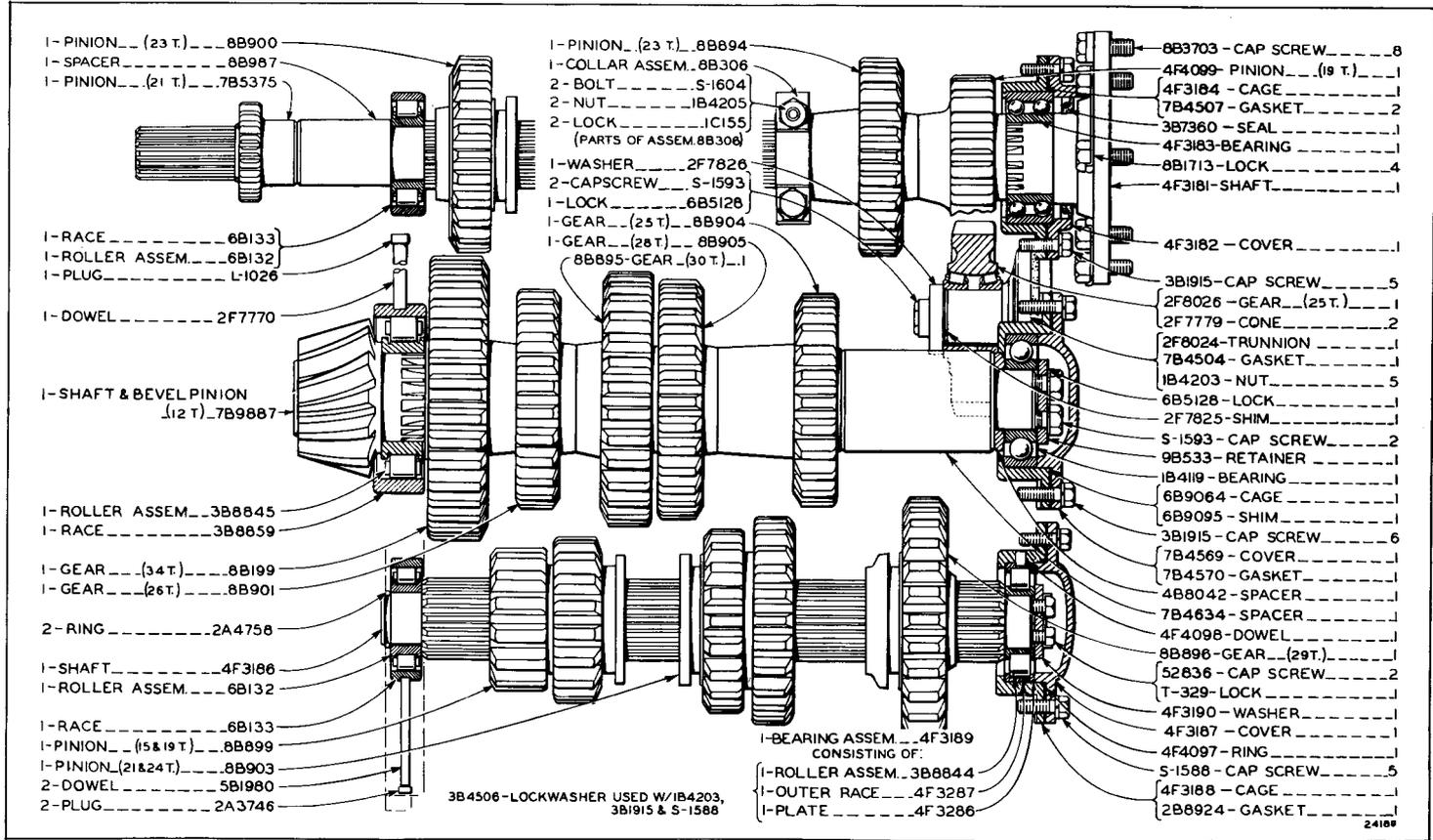
8B2868 TRACK ROLLER DIRT GUARD GROUP—Heavy Duty

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

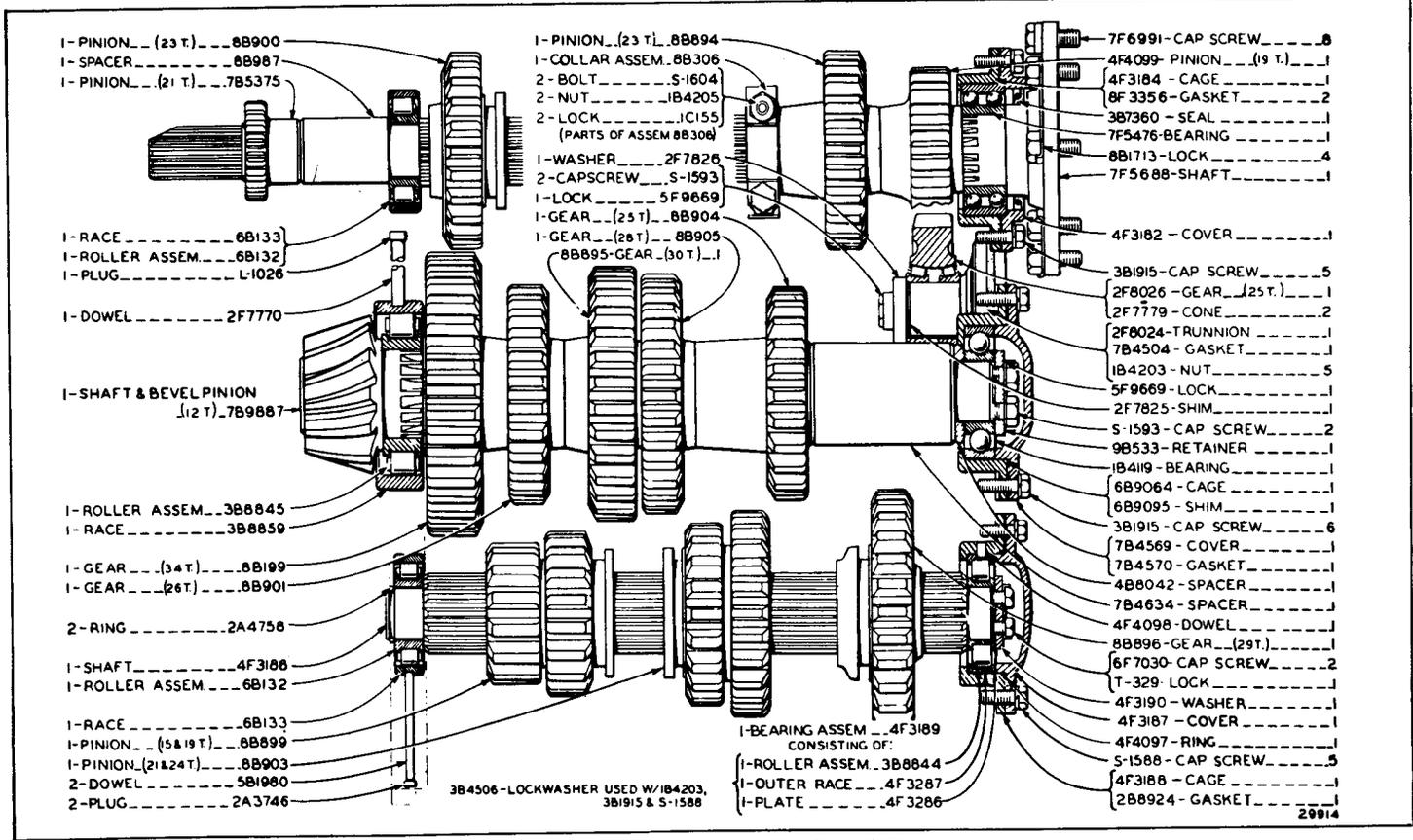


6F7591 EQUALIZER SPRING GROUP—Heavy Duty
Only separate parts serviced



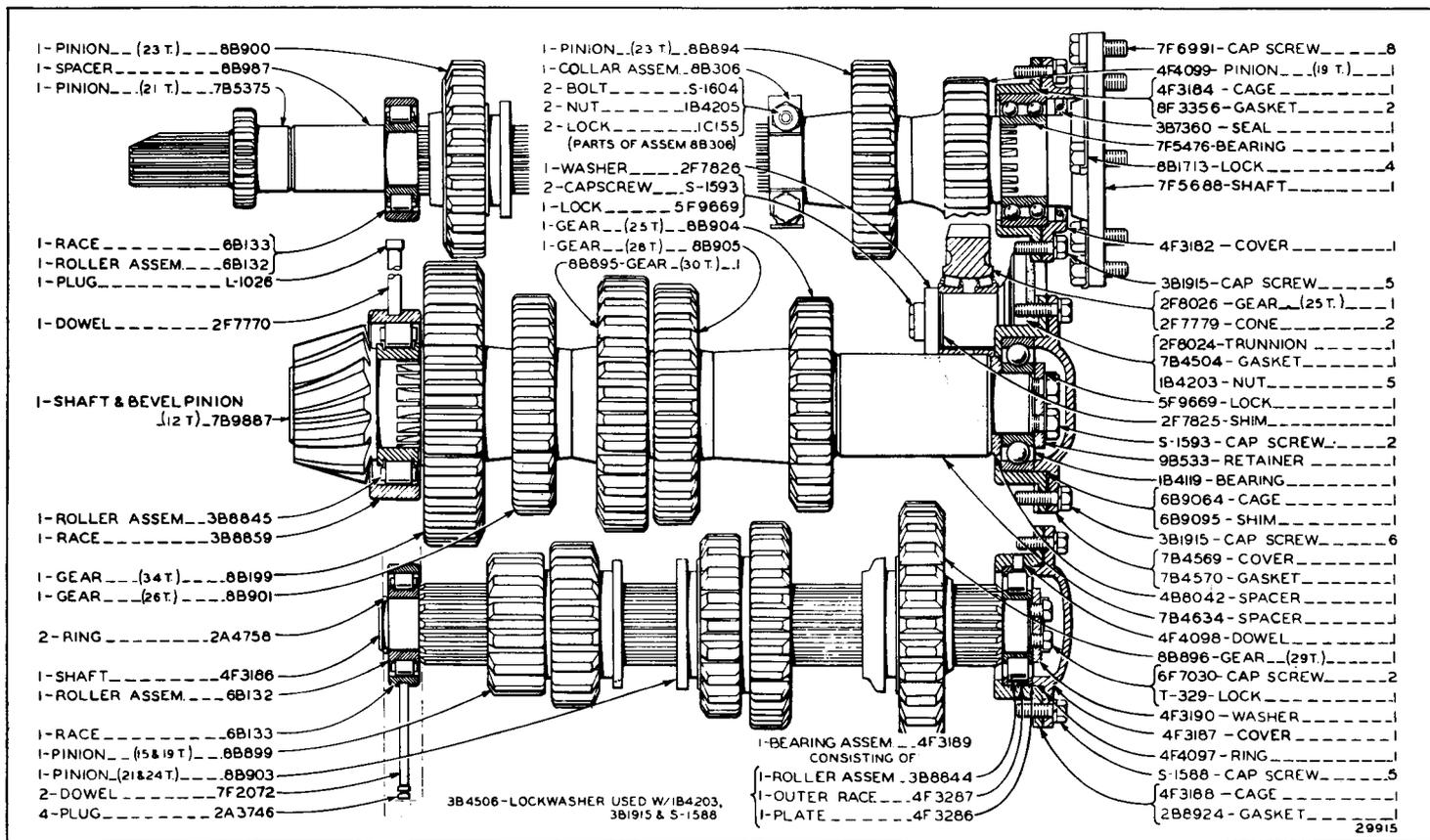
8B898 TRANSMISSION GROUP—First Type

Serial No. 8U1 to 8U1880 inclusive. Provides the following speeds: (Forward) First—1.7, Second—2.5, Third—3.0, Fourth—3.7 and Fifth—5.3 M.P.H. (Reverse) First—2.1, Second—3.0, Third—3.6 and Fourth—4.6 M.P.H.



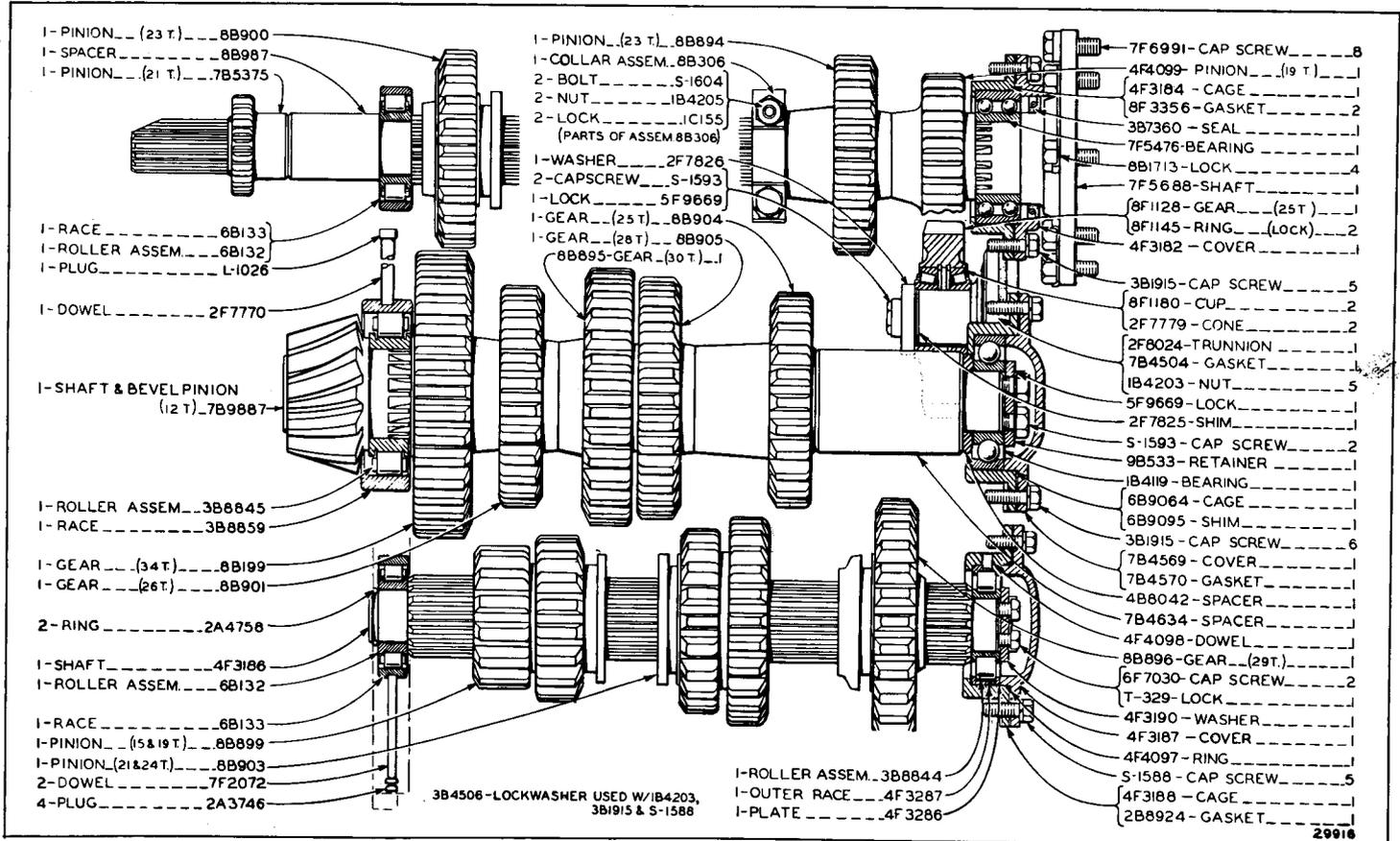
8B898 TRANSMISSION GROUP—Second Type

Serial No. 8U1881 to 8U2420 inclusive. Provides the following speeds: (Forward) First—1.7, Second—2.5, Third—3.0, Fourth—3.7 and Fifth—5.3 M.P.H. (Reverse) First—2.1, Second—3.0, Third—3.6 and Fourth—4.6 M.P.H.



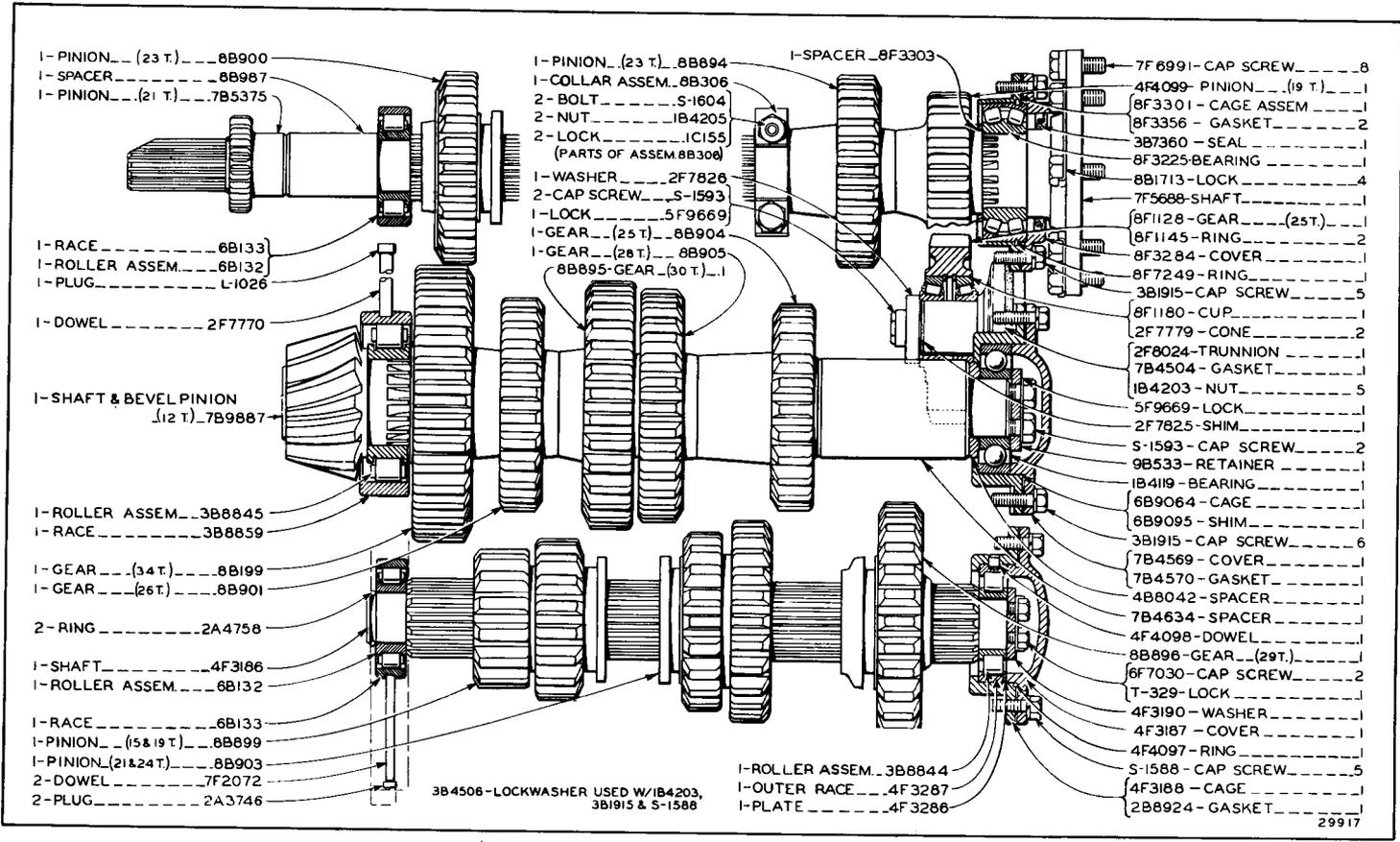
8898 TRANSMISSION GROUP—Third Type

Serial 8U2421 to 8U3563 inclusive. Provides the following speeds: (Forward) First—1.7, Second—2.5, Third—3.0, Fourth—3.7 and Fifth—5.3 M.P.H. (Reverse) First—2.1, Second—3.0, Third—3.6 and Fourth—4.6 M.P.H.



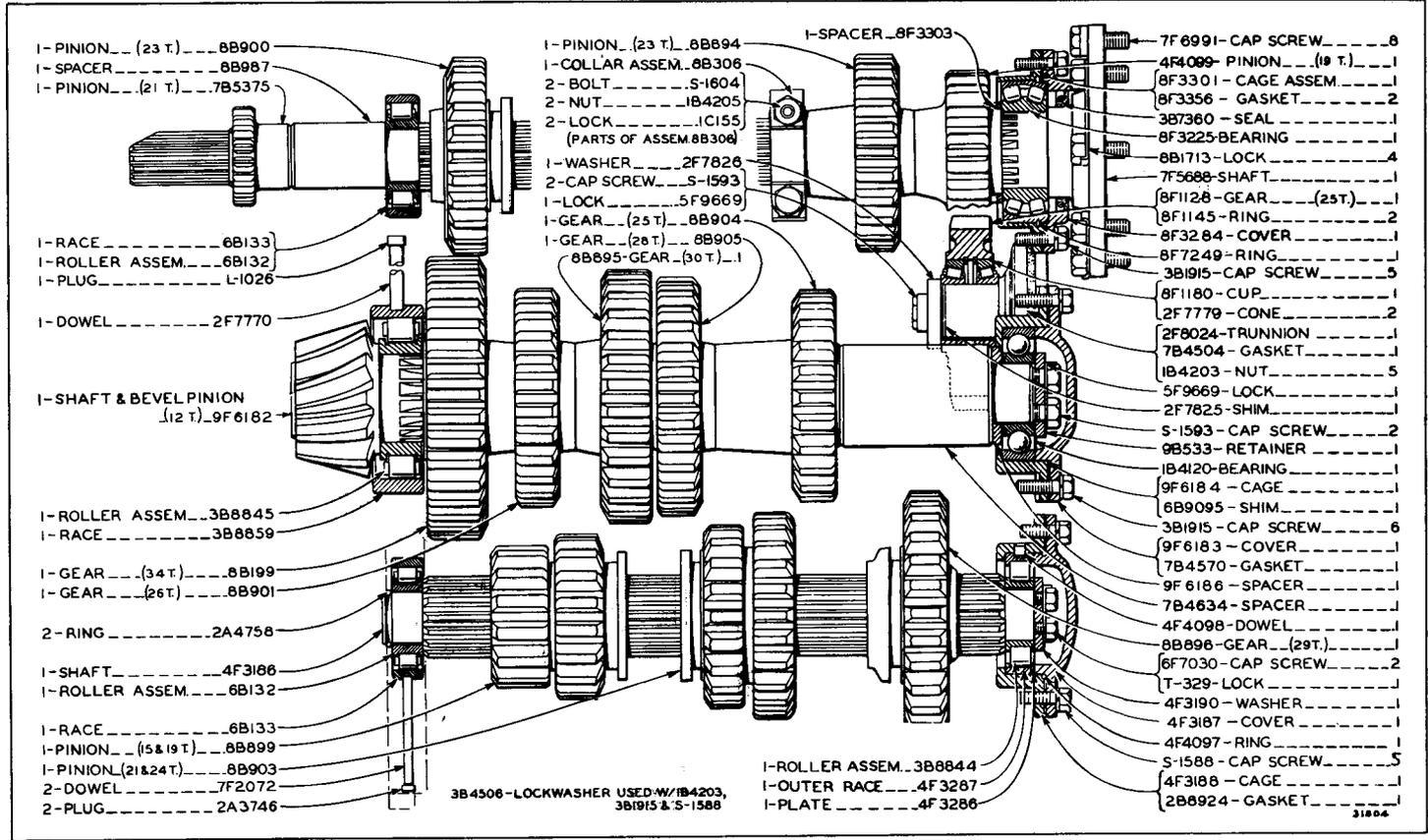
8B898 TRANSMISSION GROUP—Fourth Type

Serial 8U3564 to 8U3595 inclusive. Provides the following speeds: (Forward) First—1.7, Second—2.5, Third—3.0, Fourth—3.7 and Fifth—5.3 M.P.H. (Reverse) First—2.1, Second—3.0, Third—3.6 and Fourth—4.6 M.P.H.



8B898 TRANSMISSION GROUP—Fifth Type

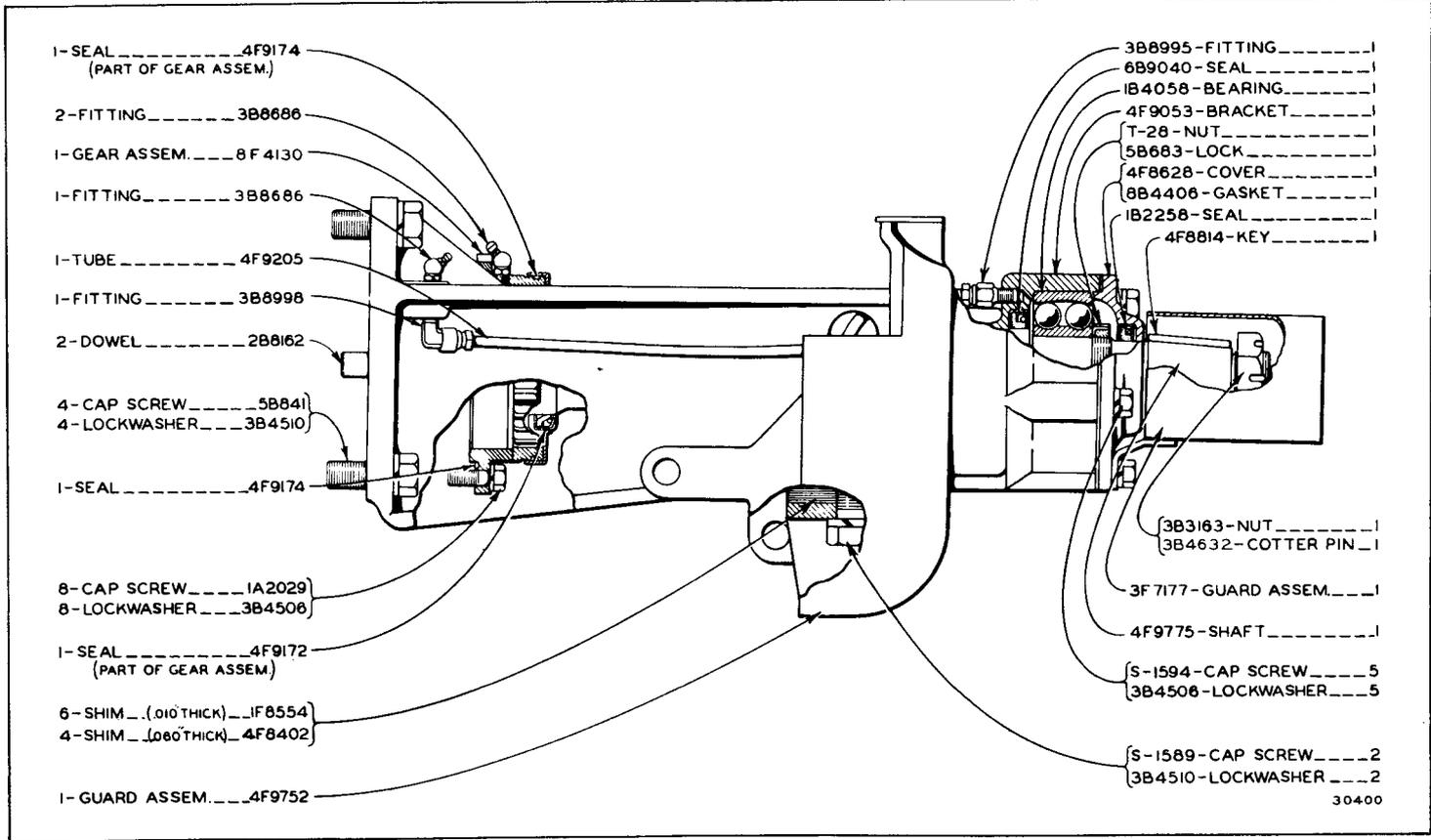
Serial No. 8U3596 to 8U4934 inclusive. Provides the following speeds: (Forward) First—1.7, Second—2.5, Third—3.0, Fourth—3.7 and Fifth—5.3 M.P.H. (Reverse) First—2.1, Second—3.0, Third—3.6 and Fourth—4.6 M.P.H.



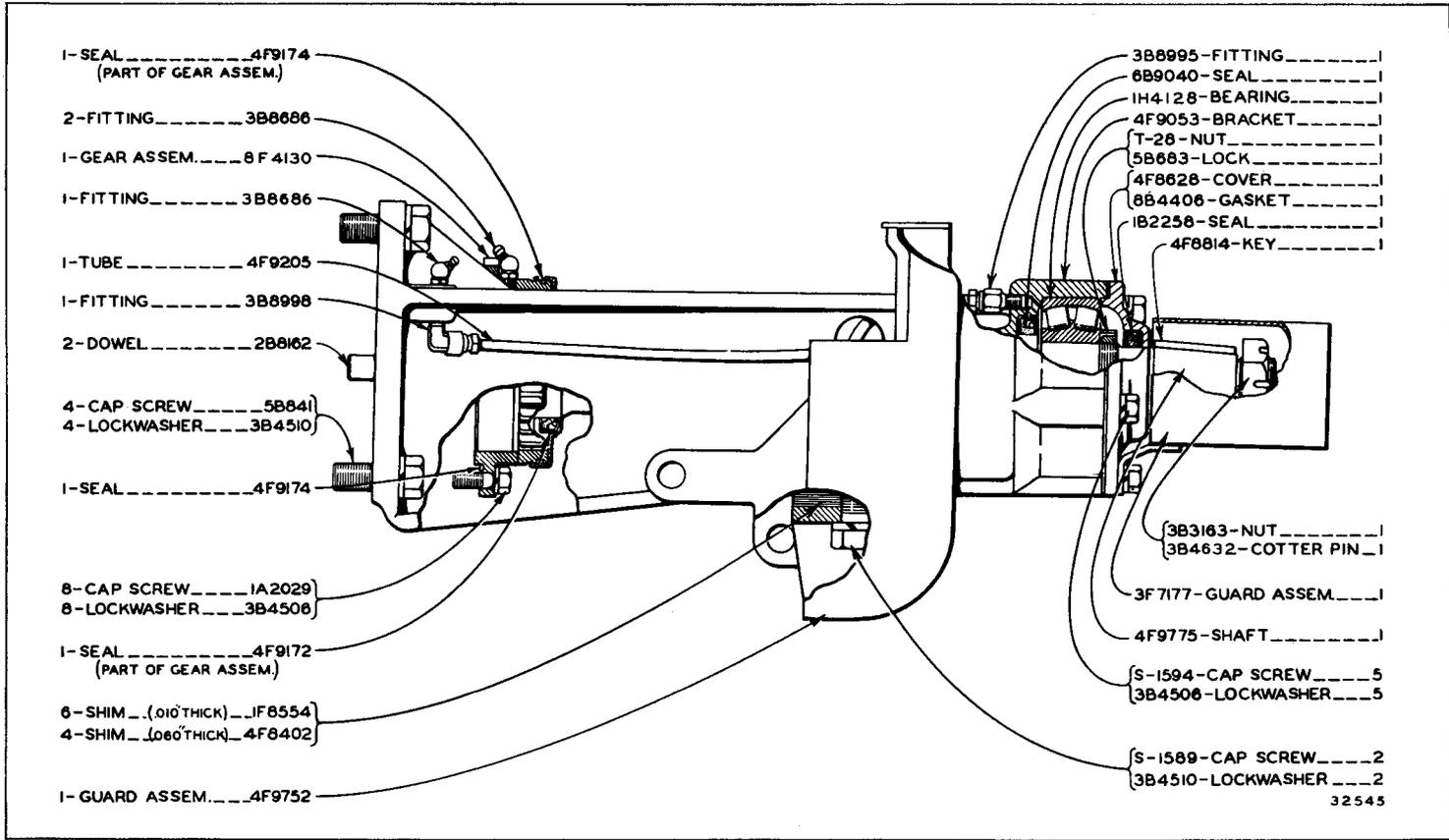
8B898 TRANSMISSION GROUP—Sixth Type

Effective with Serial No. 8U4935. Provides the following speeds: (Forward) First—1.7, Second—2.5, Third—3.0, Fourth—3.7 and Fifth—5.3 M.P.H. (Reverse) :First—2.1, Second—3.0, Third—3.6 and Fourth—4.6 M.P.H.

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

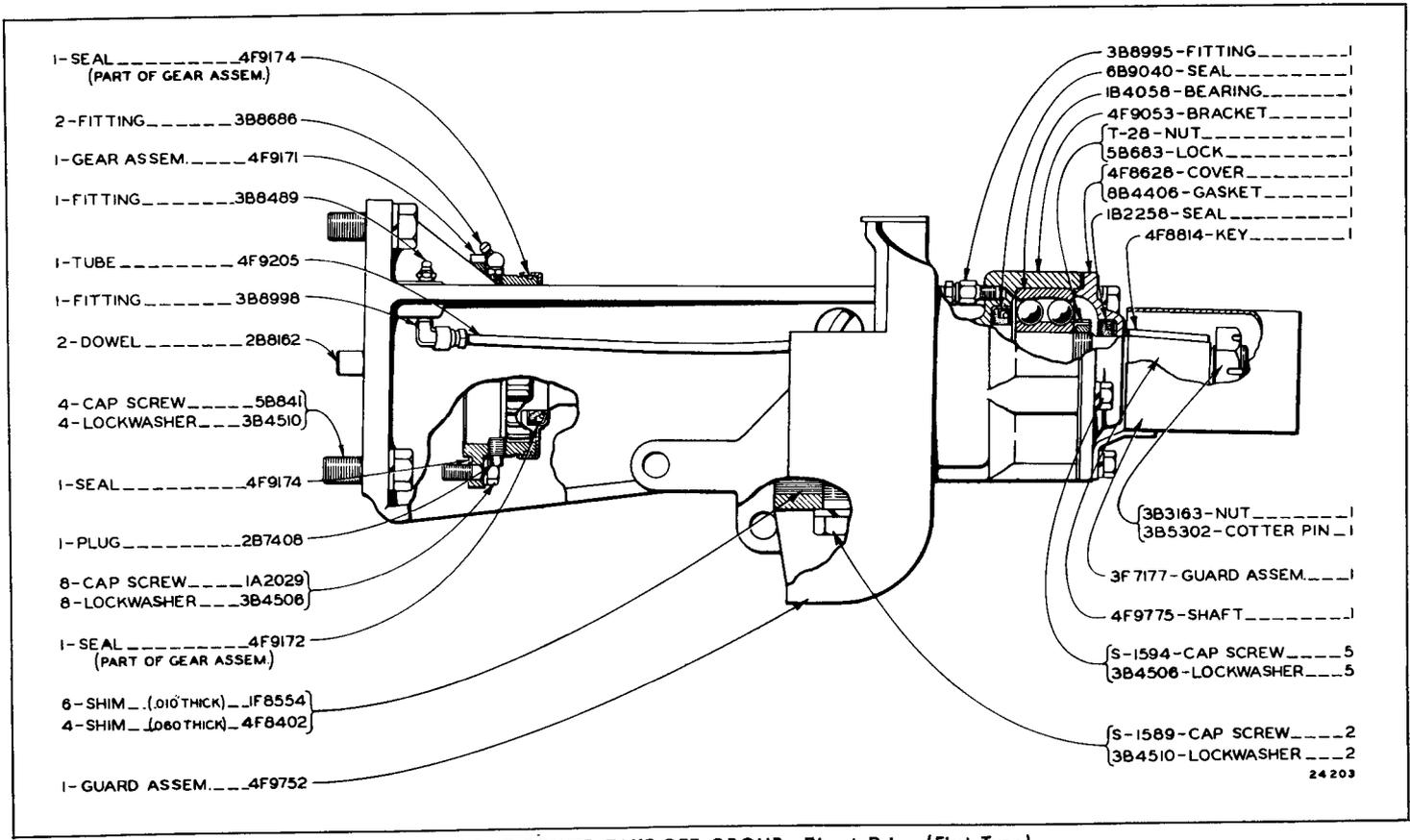


4F9776 FRONT POWER TAKE-OFF GROUP—Direct Drive (Second Type)



4F9776 FRONT POWER TAKE-OFF GROUP—Direct Drive (Third Type)

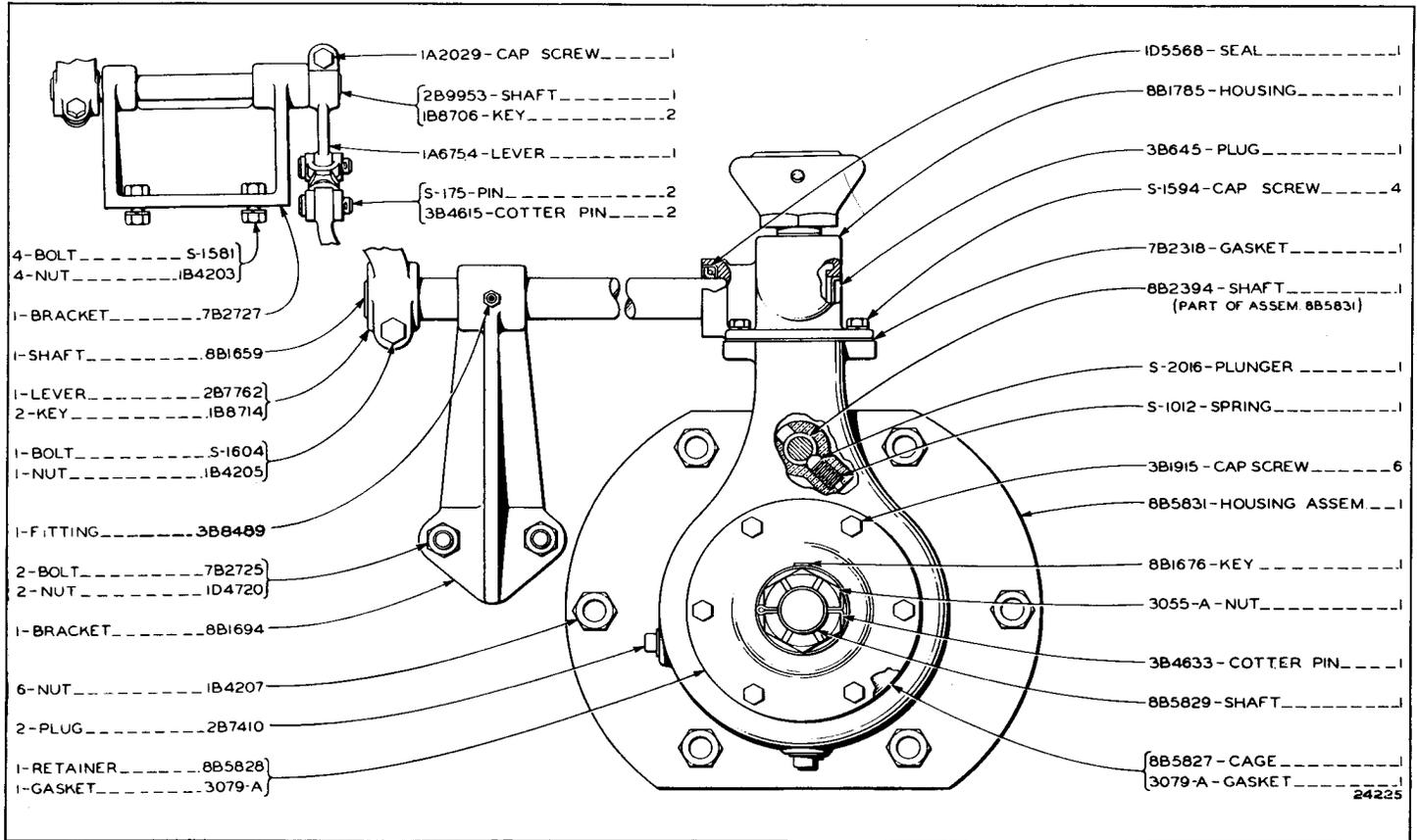
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



4F9776 FRONT POWER TAKE-OFF GROUP—Direct Drive (First Type)

ATTACHMENTS

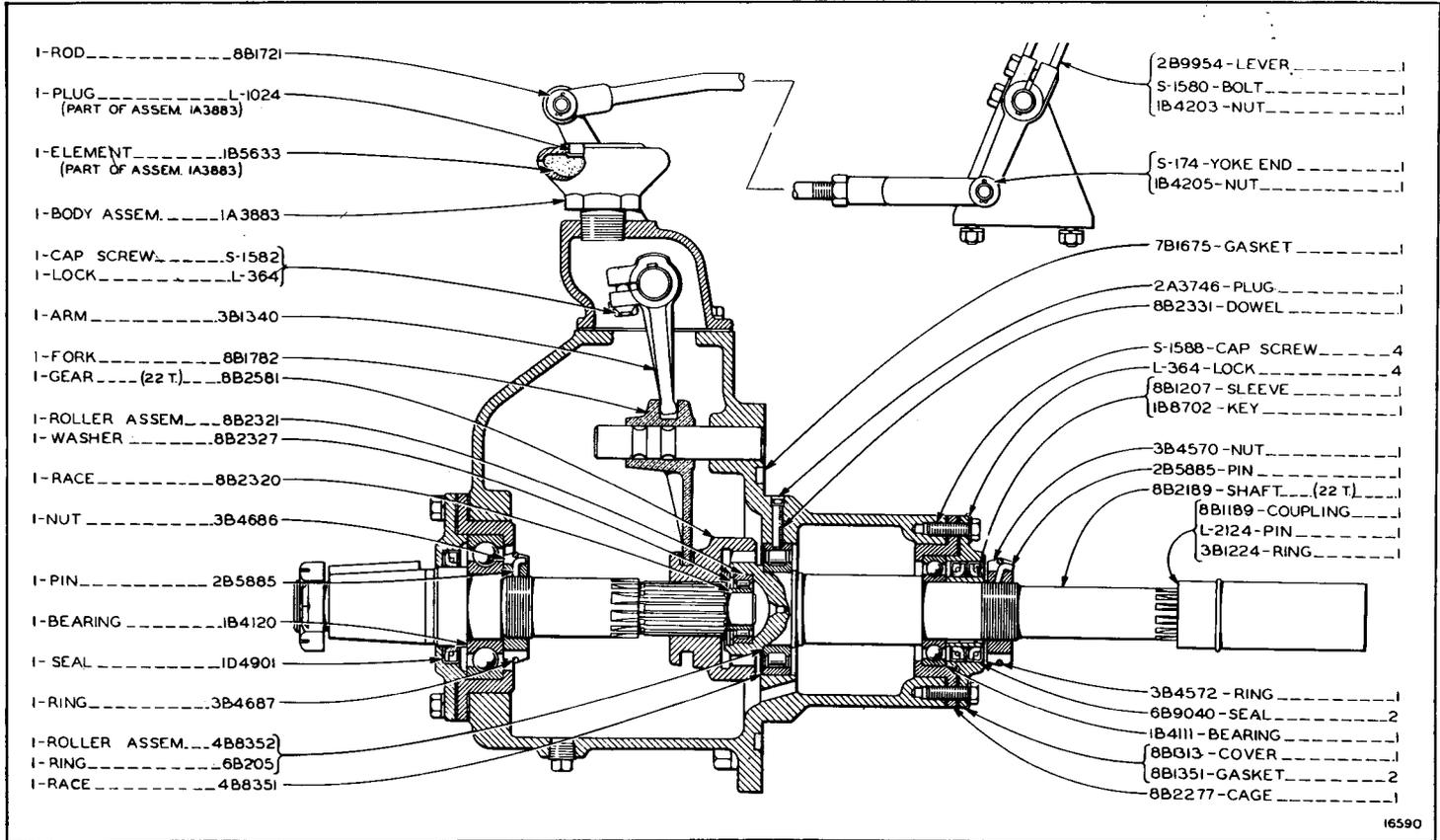
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



24225

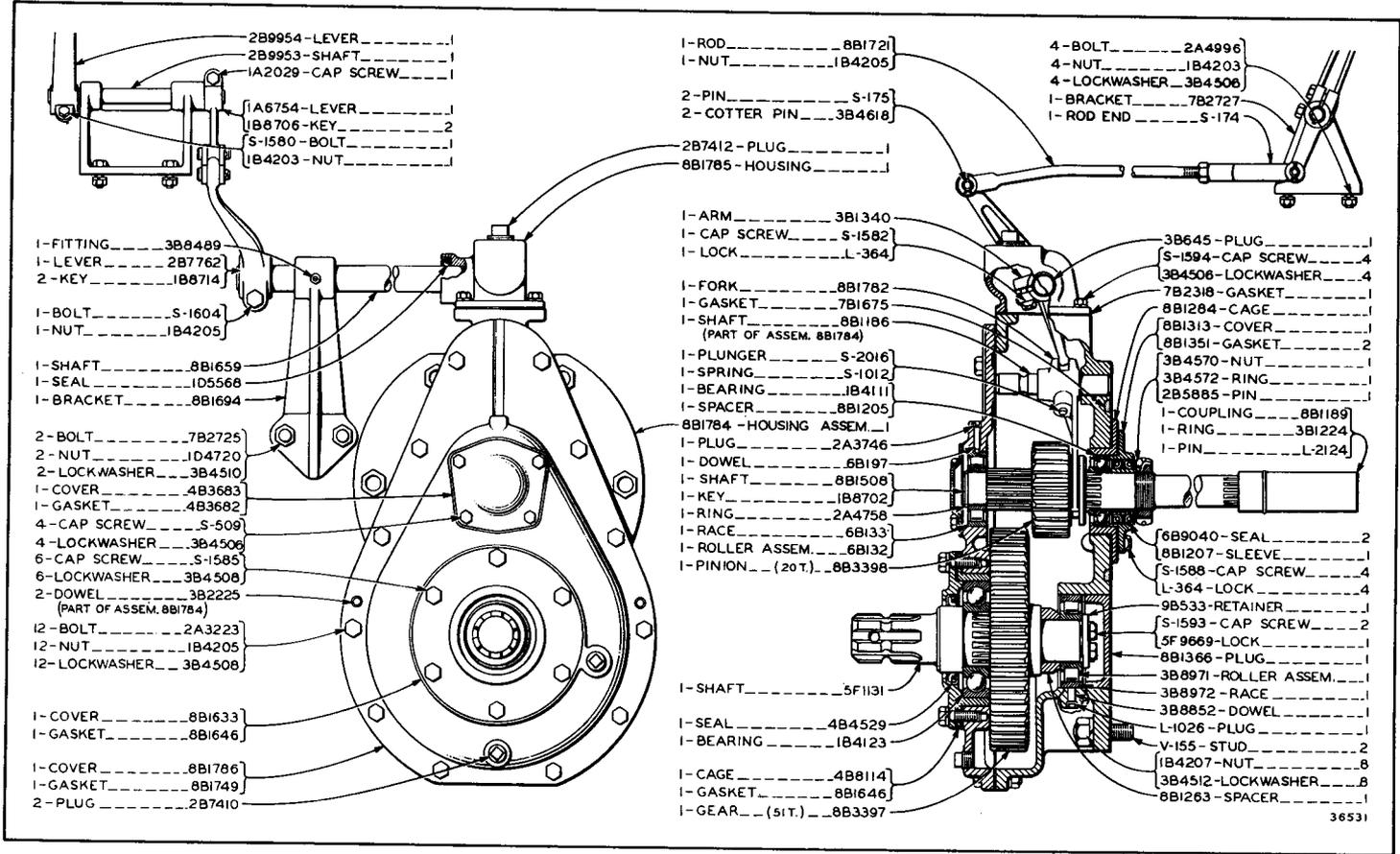
8B5832 REAR POWER TAKE-OFF GROUP—Direct Drive—Rear View
 Includes tapered shaft

192 "CATERPILLAR" D6 TRACTOR



8B5832 REAR POWER TAKE-OFF GROUP—Direct Drive—Side View
Includes tapered shaft

16590



- 2B9954 - LEVER 1
- 2B9953 - SHAFT 1
- 1A2029 - CAP SCREW 1
- 1A6754 - LEVER 1
- 1B8706 - KEY 2
- S-1580 - BOLT 1
- 1B4203 - NUT 1
- 1 - FITTING 3B8489
- 1 - LEVER 2B7762
- 2 - KEY 1B8714
- 1 - BOLT S-1604
- 1 - NUT 1B4205
- 1 - SHAFT 8B1659
- 1 - SEAL 1D5568
- 1 - BRACKET 8B1694
- 2 - BOLT 7B2725
- 2 - NUT 1D4720
- 2 - LOCK WASHER 3B4510
- 1 - COVER 4B3683
- 1 - GASKET 4B3682
- 4 - CAP SCREW S-509
- 4 - LOCK WASHER 3B4506
- 6 - CAP SCREW S-1585
- 6 - LOCK WASHER 3B4508
- 2 - DOWEL 3B2225
(PART OF ASSEM. 8B1784)
- 12 - BOLT 2A3223
- 12 - NUT 1B4205
- 12 - LOCK WASHER 3B4508
- 1 - COVER 8B1633
- 1 - GASKET 8B1646
- 1 - COVER 8B1786
- 1 - GASKET 8B1749
- 2 - PLUG 2B7410

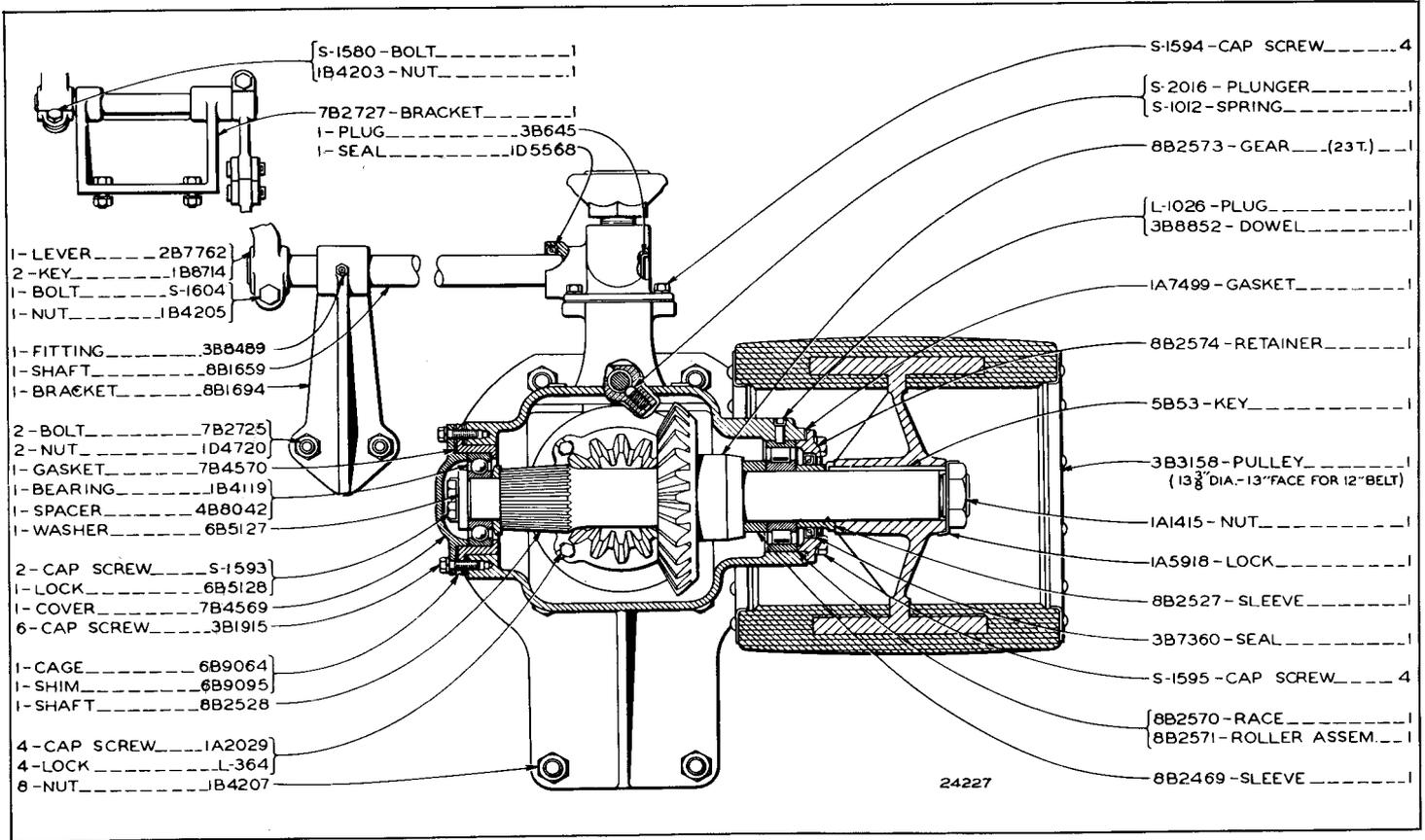
- 1 - ROD 8B1721
- 1 - NUT 1B4205
- 2 - PIN S-175
- 2 - COTTER PIN 3B4618
- 2B7412 - PLUG 1
- 8B1785 - HOUSING 1
- 1 - ARM 3B1340
- 1 - CAP SCREW S-1582
- 1 - LOCK L-364
- 1 - FORK 8B1782
- 1 - GASKET 7B1675
- 1 - SHAFT 8B1186
(PART OF ASSEM. 8B1784)
- 1 - PLUNGER S-2016
- 1 - SPRING S-1012
- 1 - BEARING 1B4111
- 1 - SPACER 8B1205
- 8B1784 - HOUSING ASSEM. 1
- 1 - PLUG 2A3746
- 1 - DOWEL 6B197
- 1 - SHAFT 8B1508
- 1 - KEY 1B8702
- 1 - RING 2A4758
- 1 - RACE 6B133
- 1 - ROLLER ASSEM. 6B132
- 1 - PINION (20T) 8B3398
- 1 - SHAFT 5F1131
- 1 - SEAL 4B4529
- 1 - BEARING 1B4123
- 1 - CAGE 4B8114
- 1 - GASKET 8B1646
- 1 - GEAR (51T) 8B3397

- 4 - BOLT 2A4996
- 4 - NUT 1B4203
- 4 - LOCK WASHER 3B4506
- 1 - BRACKET 7B2727
- 1 - ROD END S-174

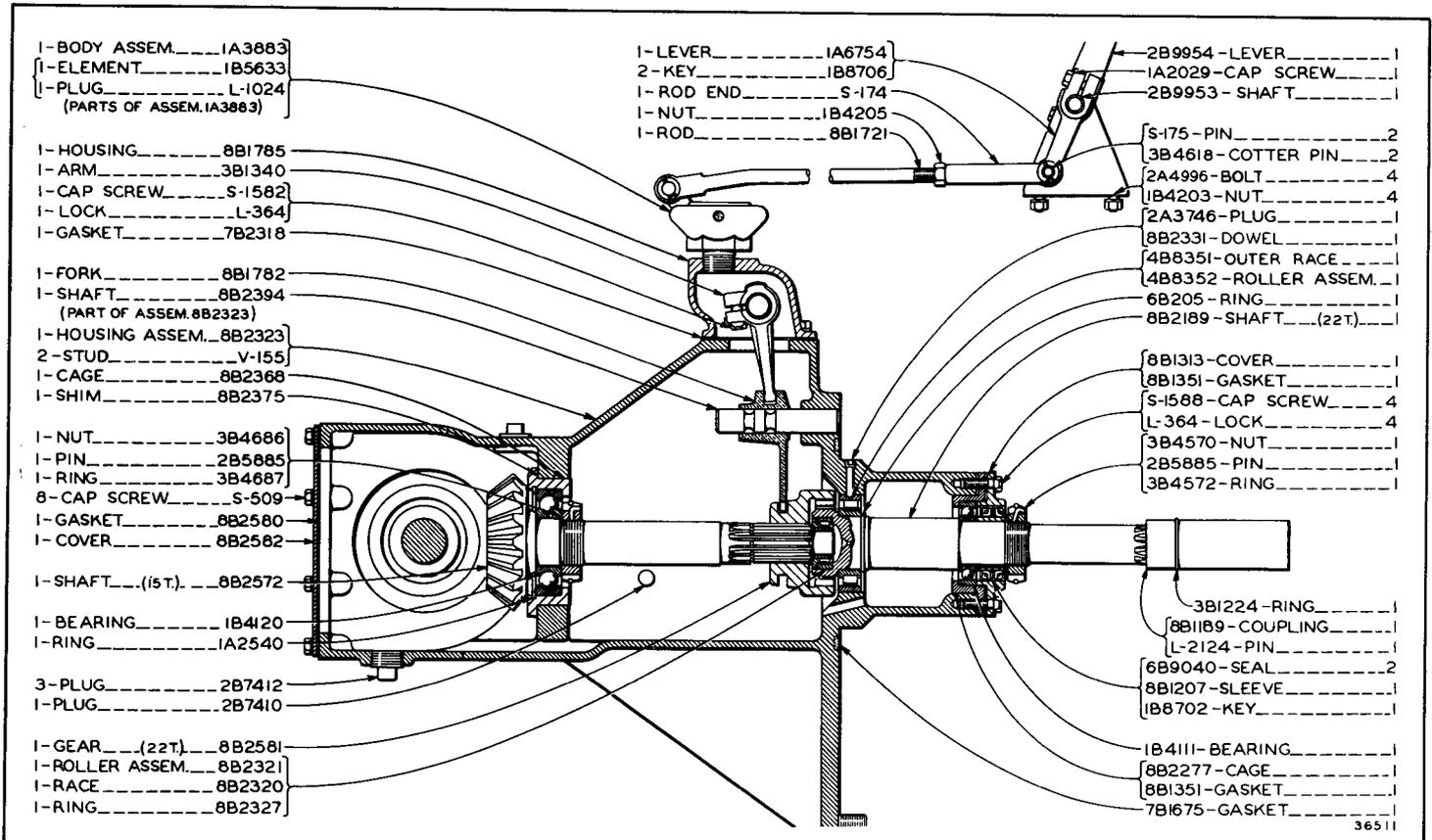
- 3B645 - PLUG 1
- S-1594 - CAP SCREW 4
- 3B4506 - LOCK WASHER 4
- 7B2318 - GASKET 1
- 8B1284 - CAGE 1
- 8B1313 - COVER 1
- 8B1351 - GASKET 2
- 3B4570 - NUT 1
- 3B4572 - RING 1
- 2B5885 - PIN 1
- 1 - COUPLING 8B1189
- 1 - RING 3B1224
- 1 - PIN L-2124
- 6B9040 - SEAL 2
- 8B1207 - SLEEVE 1
- S-1588 - CAP SCREW 4
- L-364 - LOCK 4
- 9B533 - RETAINER 1
- S-1593 - CAP SCREW 2
- 5F 9669 - LOCK 1
- 8B1366 - PLUG 1
- 3B8971 - ROLLER ASSEM. 1
- 3B8972 - RACE 1
- 3B8852 - DOWEL 1
- L-1026 - PLUG 1
- V-155 - STUD 2
- 1B4207 - NUT 8
- 3B4512 - LOCK WASHER 8
- 8B1263 - SPACER 1

36531

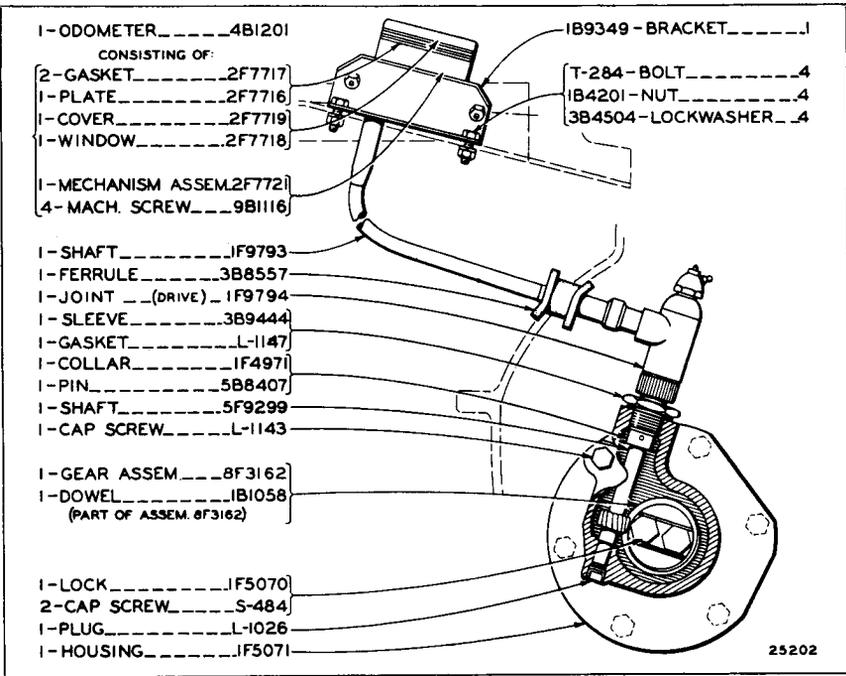
5F1130 REAR POWER TAKE-OFF GROUP—550 R.P.M.
Includes 1 3/8" standard A.S.A.E., 6-spline shaft



8B2399 BELT PULLEY DRIVE GROUP (With Pulley)—913 R.P.M.—Rear View
 8B2400 BELT PULLEY DRIVE GROUP (Without Pulley)
 Additional parts are shown on Page 196



8B2399 BELT PULLEY DRIVE GROUP—With Pulley—913 R.P.M.—Side View
 8B2400 BELT PULLEY DRIVE GROUP—Without Pulley
 Additional parts are shown on Page 195



5F9301 ODOMETER GROUP—Miles

Quantity Used	Part Number	Description
2	1B1925	Plate—Tractor Serial Number On transmission case and on side of cylinder block
4	7B3028	Drive Screw—Serial Number Plate
1	9F1221	Transfer Group Consisting of the following:
1	1H1444	Transfer—Full Flow Filter System On body of Filter
1	9F988	Transfer—Pre-Cleaner Instruction
1	1H1445	Transfer—By-Pass Filter System On body of Filter
1	1H1448	Transfer—Tractor Lubrication Instruction On rear of hood
1	1H2638	Transfer (D6)—1/8" High On back of fuel tank
3	1H2647	Transfer (Diesel)—2 1/2" High On back of fuel tank and on each side of hood
1	1H2648	Transfer (Manufactured by Caterpillar Tractor Co. Peoria, Illinois)—2 1/2" High On back of fuel tank
3	1H2650	Transfer ("Caterpillar")—2 1/2" High On back of fuel tank and on each side of hood
1	1H2670	Transfer—Certification Label On back of dash
2	1H2678	Transfer (cat)—2 1/2" High On each side of seat
1	1H3038	Transfer—Safety On back of dash

SERIAL NUMBER PLATE AND TRANSFERS

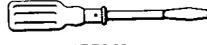
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



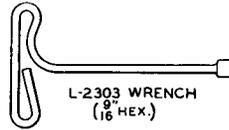
5B121B WRENCH
(MAGNETO MOUNTING NUT)



3B1285 WRENCH
($\frac{7}{16}$ & $\frac{15}{16}$ HEX)
3563-A WRENCH
($1\frac{1}{8}$ & $1\frac{1}{8}$ HEX)



IB7973
SCREW DRIVER



L-2303 WRENCH
($\frac{1}{16}$ HEX.)



5F9322
WRENCH



8B6975 WRENCH
(FUEL PUMP VENT SCREW)



542-A PINCH BAR



IB6109 WRENCH



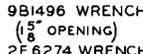
9F2355 WRENCH



1F221 HOSE
(PART OF 4B1856 COMPRESSOR)
(SEE SEPARATE ILLUS. FOR PARTS)



2B4317
BRUSH



9B1496 WRENCH
($1\frac{5}{8}$ OPENING)
2F6274 WRENCH
($2\frac{1}{16}$ OPENING)



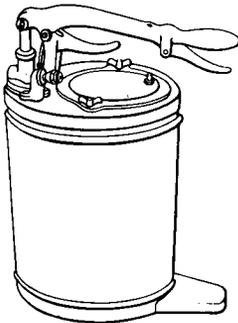
8B8423
SCREW DRIVER



IB7972
PLIERS



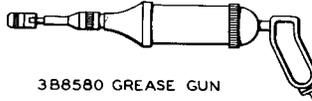
IB7810
HAMMER



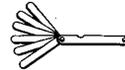
4B1856 COMPRESSOR
(SEE SEPARATE ILLUS. FOR PARTS)



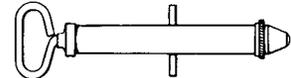
6F3703-WRENCH



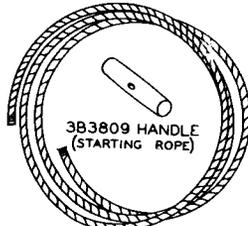
3B8580 GREASE GUN
-OR-
5F7579 GREASE GUN
-OR-



IB9660 GAUGE
(VALVE CLEARANCE)



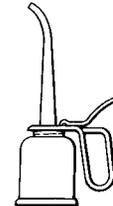
3B2301
GREASE GUN



3B3809 HANDLE
(STARTING ROPE)



8F9866 GREASE GUN
(SEE SEPARATE ILLUS. FOR PARTS)

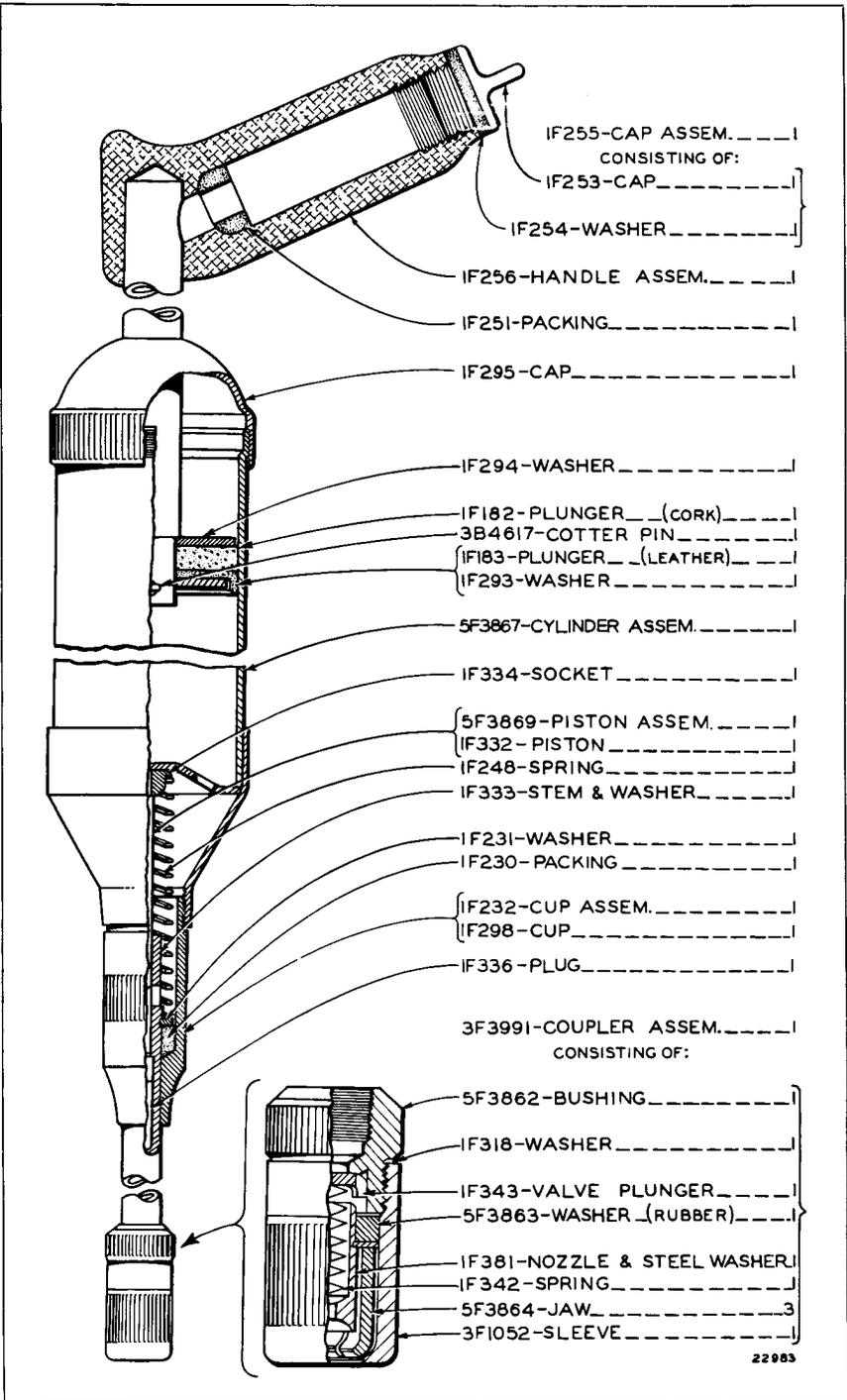


IB7763
OIL CAN

5B780 WRENCH $\frac{5}{16}$ & $\frac{3}{8}$ " OPENING
5B781 WRENCH $\frac{7}{16}$ & $\frac{1}{2}$ " OPENING
5B782 WRENCH $\frac{9}{16}$ & $\frac{5}{8}$ " OPENING
5B783 WRENCH $\frac{11}{16}$ & $\frac{3}{4}$ " OPENING
5B785 WRENCH $\frac{15}{16}$ & 1 " OPENING
5B786 WRENCH $1\frac{1}{16}$ & $1\frac{1}{8}$ " OPENING
5B787 WRENCH $1\frac{1}{4}$ & $1\frac{5}{8}$ " OPENING
5B789 WRENCH $1\frac{1}{2}$ & $1\frac{5}{8}$ " OPENING
31412

4F7205 TOOL GROUP

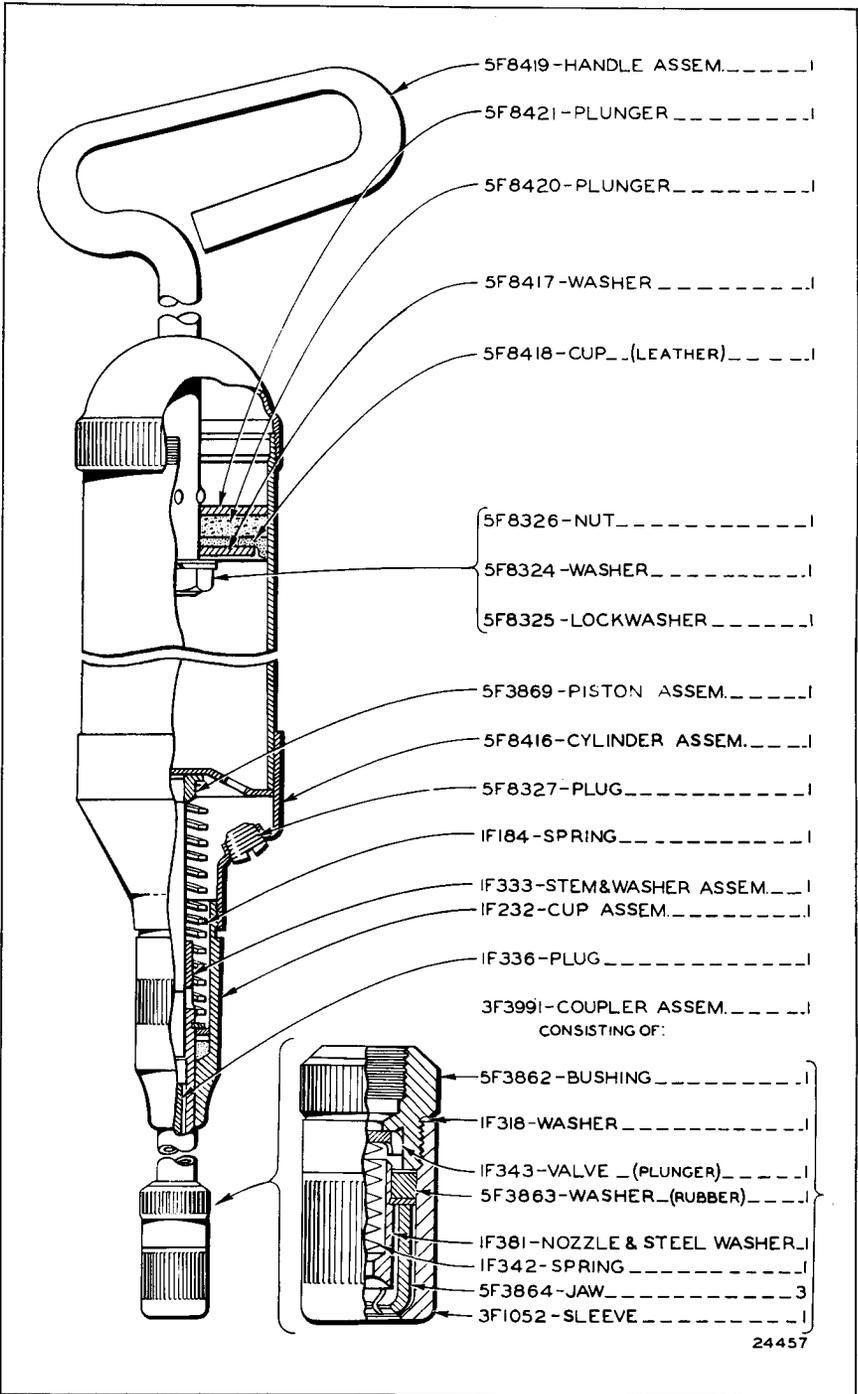
4B1856 Volume Compressor is not a part of this Tool Group
3B8580, 5F7579 and 8F9866 parts are shown on Pages 199, 200 and 201



388580 GREASE GUN

Only Separate Parts Serviced. When Complete Grease Gun Is Required Order 8F9866 shown on Page 201

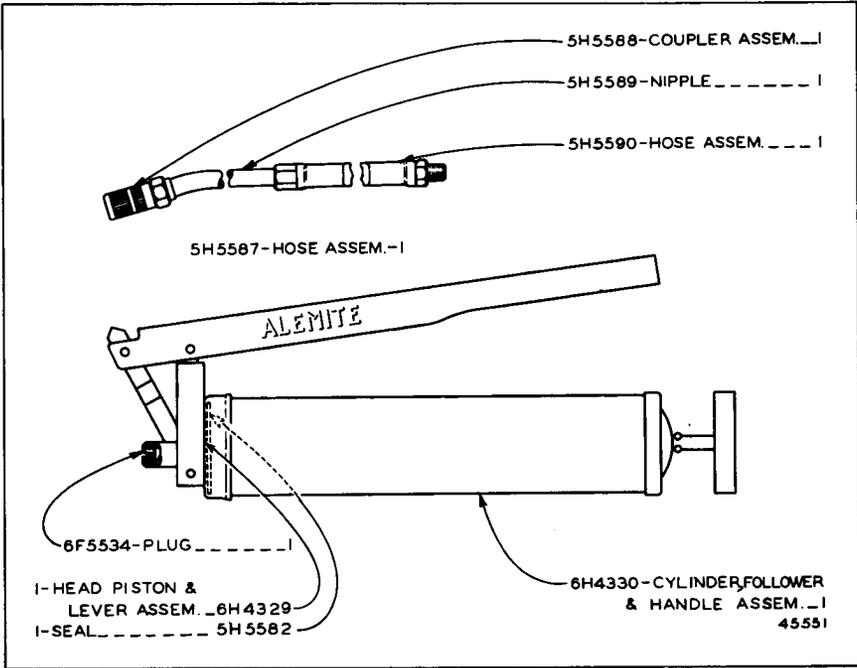
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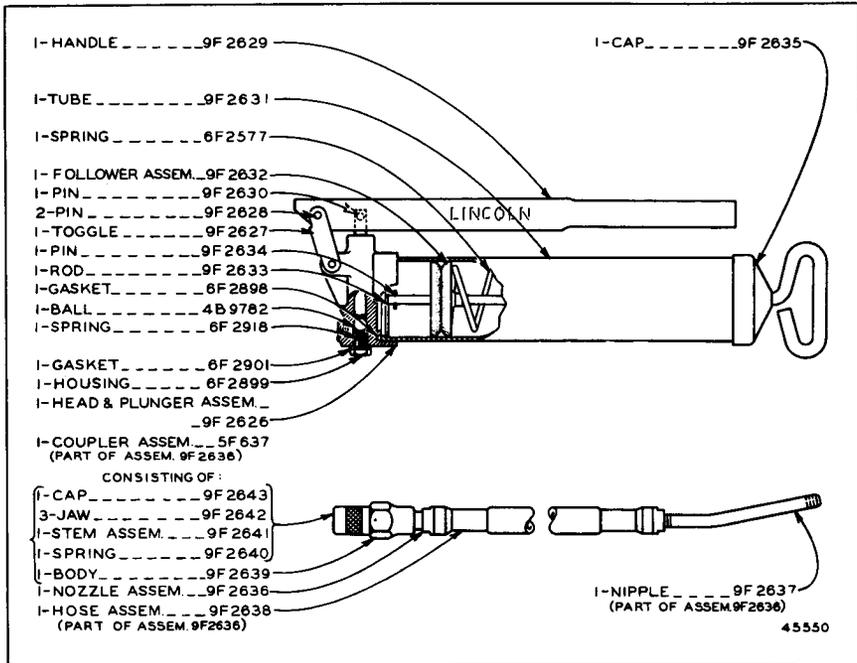
5F759 GREASE GUN

Only Separate Parts Serviced. When Complete Grease Gun Is Required Order 8F9866

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

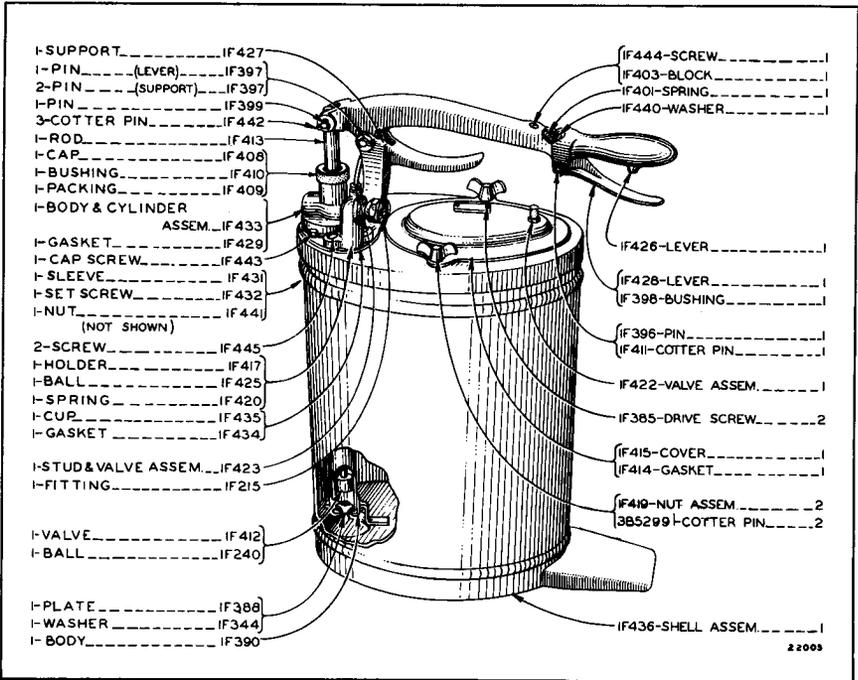


8F9866 GREASE GUN—First Type



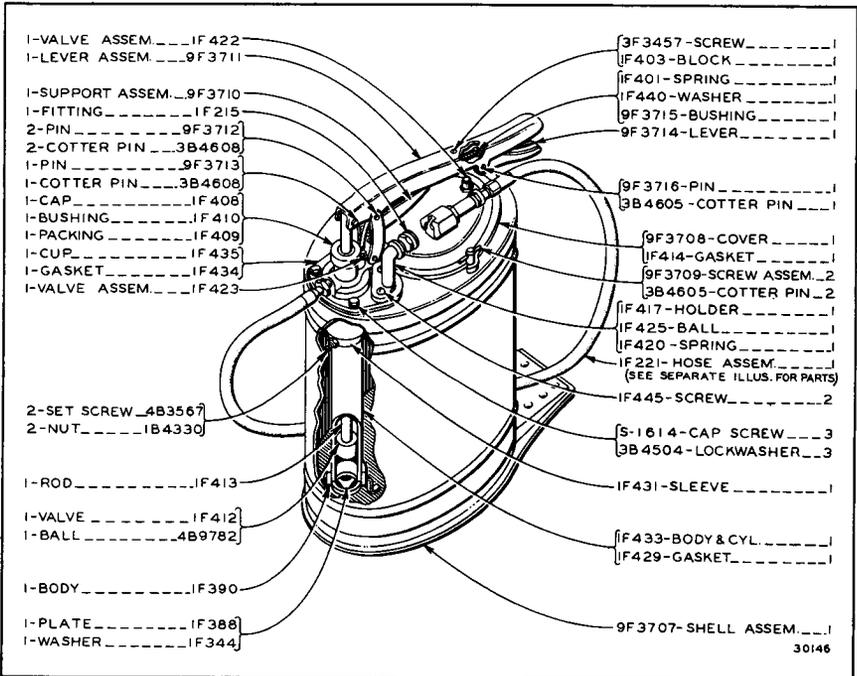
8F9866 GREASE GUN—Second Type

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



4B1856 VOLUME COMPRESSOR—First Type

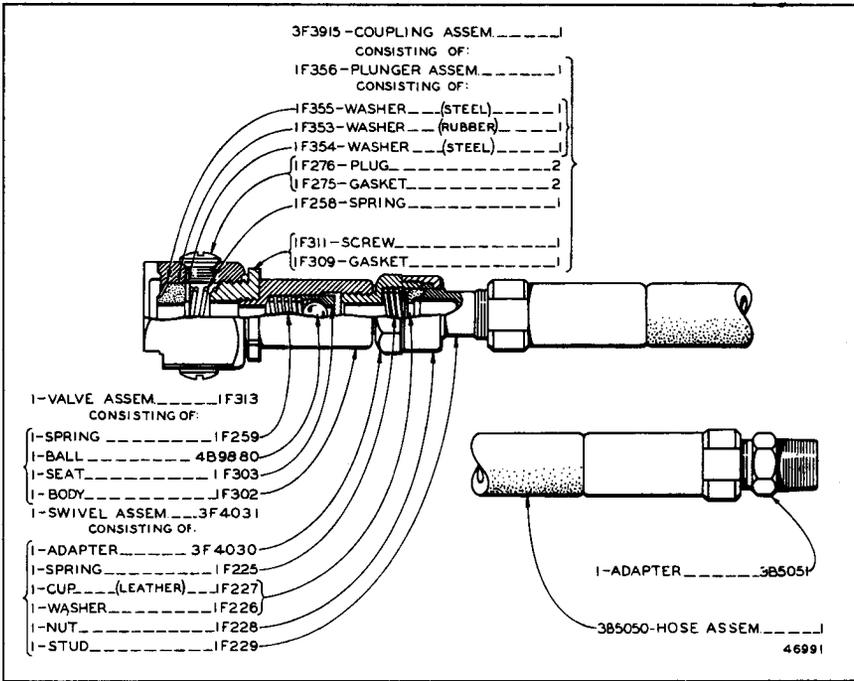
Only separate parts serviced. When complete Volume Compressor is required order 7H1680 shown on Page 204



4B1856 VOLUME COMPRESSOR—Second Type

Only separate parts serviced. When complete Volume Compressor is required order 7H1680 shown on Page 204

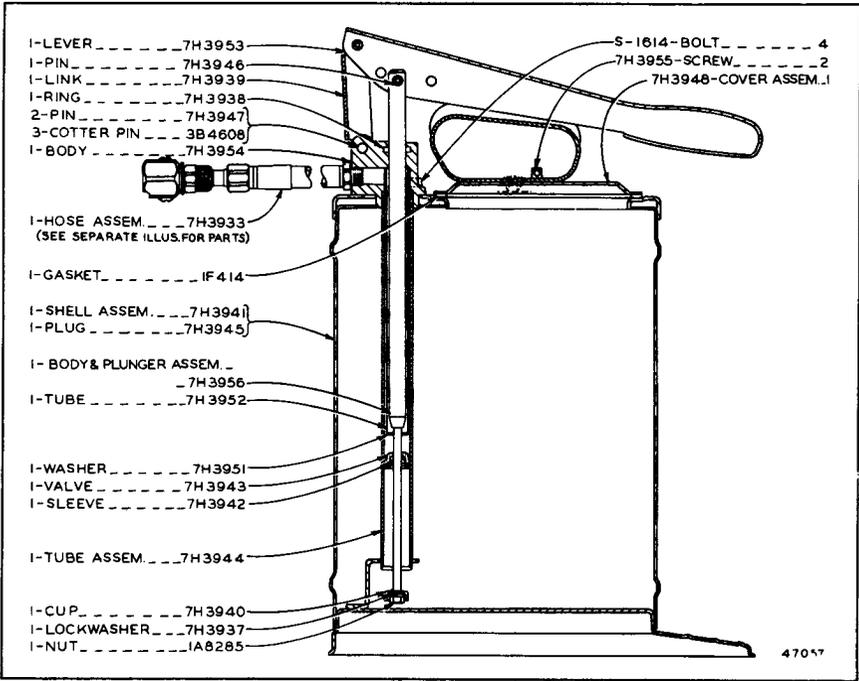
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



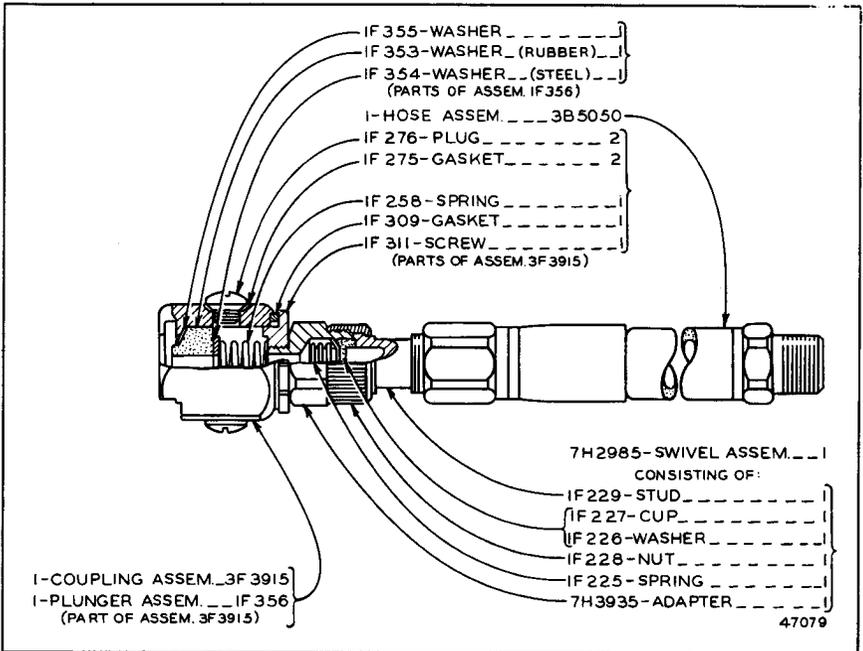
IF221 HOSE ASSEMBLY

Part of 4B1856 Volume Compressor

Note: 2H9482 Relief Valve is available for use with Volume Compressor. This valve controls the lubricating pressure to the proper maximum, thereby preventing damage to the seals



7H1680 VOLUME COMPRESSOR



7H3933 HOSE ASSEMBLY

Part of 7H1680 Volume Compressor

Note: 2H9482 Relief Valve is available for use with Volume Compressor. This valve controls the lubricating pressure to the proper maximum, thereby preventing damage to the seals

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

MEMORANDA

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

SPECIFICATIONS

(SUBJECT TO CHANGE WITHOUT NOTICE)

Weight, shipping (approximate) 16,725 lbs.

DIMENSIONS

Length	12' 5-3/16"
Height	6' 3/4"
Width	6' 8 1/2"
Gauge (center to center tracks)	60"
Ground clearance	12 1/2"

CAPACITIES

Cooling system	12 1/4 Gal.
Crankcase, lubricating oil	4 3/4 Gal.
Transmission, lubricating oil	9 Gal.
Final Drive, lubricating oil, each side	2 3/4 Gal.
Fuel Tank	48 Gal.

ATTACHMENTS

Additional equipment such as Power Take-Offs, Belt Pulley Drives Hydraulic Controls, Lighting Systems, Cabs, etc., are available at extra cost. Consult your "Caterpillar" Dealer.

MACHINE SERIAL NUMBER PLATE LOCATION

Serial number plates are located on the back of the transmission case and on the left-hand side of the cylinder block.