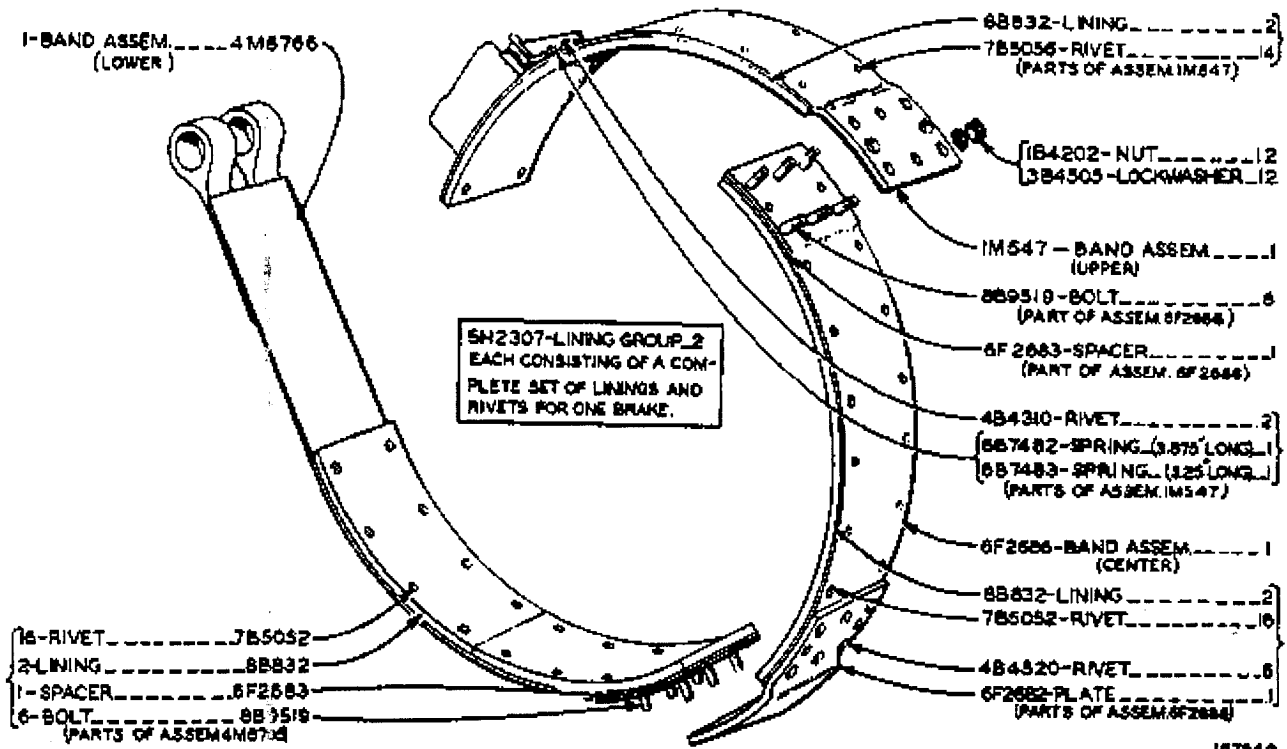


BRAKE BAND ASSEMBLIES

Part of 3S8202 Brake Group shown on Pages 119 and 121



Note	Ref	Number	Qty	Part Name
		4M-8766	1	BAND ASSEM.
				(LOWER)
		7B-5052	16	RIVET
		8B-0832	2	LINING
		6F-2683	1	SPACER
		8B-9519	6	BOLT
				(PARTS OF ASSEM 4M8766)
		8B-0832	2	LINING
		7B-5056	14	RIVET
				(PARTS OF ASSEM. 1M547)
		1B-4202	12	NUT
		3B-4505	12	LOCKWASHER
		1M-0547	1	BAND ASSEM.
				(UPPER)
		8B-9519	6	BOLT
				(PART OF ASSEM. 6F2686)
		6F-2683	1	SPACER
				(PART OF ASSEM. 6F2686)
		4B-4310	2	RIVET
		6B-7482	1	SPRING (3.875" LONG)
		6B-7483	1	SPRING (3.25" LONG)
				(PARTS OF ASSEM. 1M547)
		6F-2686	1	BAND ASSEM.
				(CENTER)
		8B-0832	2	LINING
		7B-5052	16	RIVET
		4B-4320	6	RIVET
		6F-2682	1	PLATE

6P4355 STEERING CLUTCH GROUP

- 1-CAGE 2P9047
- 1-CONE 613566
- 1-CLIP 645648
- 10-BOLT 338940
- 10-NUTS 436487
- 5-LOCK 778051
- 1-SHAFT 8P1182
- 1-CAGE 6P4219
- SPACER-SEAL 2 C
- 355135-SEAL 2

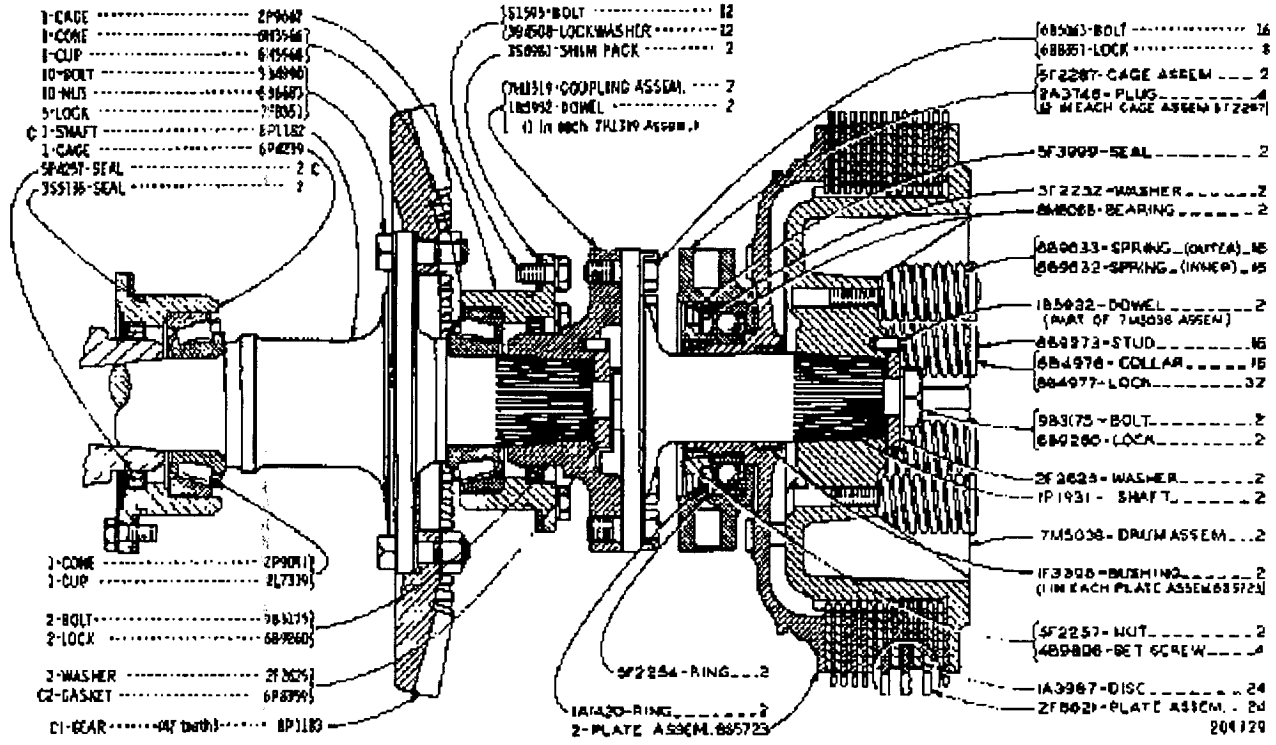
- 1S1593-BOLT 12
- 394508-LOCKWASHER 12
- 350981-SHM PACK 2
- 7M1319-COUPLING ASSEM. 2
- 1B1932-DOWEL 2
- (1 In EACH 7M1319 ASSEM.)

- 685063-BOLT 16
- 688351-LOCK 8
- 5F2287-CAGE ASSEM. 2
- 2A3748-PLUG 4
- 12 MEACH CAGE ASSEM. 172287

- 1-CONE 2P9011
- 1-CUP 2L7319
- 2-BOLT 983175
- 2-LOCK 682665
- 2-WASHER 2F2625
- 2-GASKET 6P8794
- 11-GEAR (47 teeth) 8P1183

- 5F2254-RING 2
- 1A1420-RING 2
- 2-PLATE ASSEM. 885723

- 5F3009-SEAL 2
- 3F2232-WASHER 2
- 8M2628-BEARING 2
- 880033-SPRING (OUTER) .. 16
- 889032-SPRING (INNER) .. 16
- 1B5022-DOWEL 2
- (PART OF 7M3036 ASSEM.)
- 883573-STUD 16
- 884976-COLLAR 16
- 884977-LOCK 32
- 983175-BOLT 2
- 684260-LOCK 2
- 2F2625-WASHER 2
- 1P1931-SHAFT 2
- 7M5038-DRUM ASSEM. 2
- 1F3006-BUSHING 2
- (1 IN EACH PLATE ASSEM. 885723)
- 5F2257-NUT 2
- 4B9806-RET SCREW 4
- 1A3987-DISC 24
- 2F602-PLATE ASSEM. 24
- 204129



Note	Ref	Number	Qty	Part Name
		6P-4355	1	STEERING CLUTCH GROUP
		2P-9667	1	CAGE
		6H-3566	1	CONE
		6H-3568	1	CUP
		3B-4990	10	BOLT
		6B-6683	10	NUT
		7F-8351	5	LOCK
C		8P-1182	1	SHAFT
		6P-4239	1	CAGE
C		5P-4257	2	SEAL
		3S-5135	2	SEAL
		2P-9091	1	CONE
		1L-7319	1	CUP
		9B-3175	2	BOLT
		6B-9260	2	LOCK
		2F-2625	2	WASHER
C		6P-8359	2	GASKET
C		8P-1183	1	GEAR (47 teeth)
		0S-1595	12	BOLT
		3B-4508	12	LOCKWASHER
		3S-6981	2	SHIM PACK
		7H-1319	2	COUPLING ASSEM.
		1B-5932	2	DOWEL
				(1 in each 7H1319 Assem.)
		5F-2254	2	RING
		1A-1420	2	RING
		8S-5723	2	PLATE ASSEM.

6B-5063	16	BOLT
6B-8357	8	LOCK
5F-2287	2	CAGE ASSEM.
2A-3746	4	PLUG
		(2 IN EACH CAGE ASSEM. 5F2287)
5F-3999	2	SEAL
5F-2252	2	WASHER
8M-8068	2	BEARING
6B-9633	16	SPRING (OUTER)
6B-9632	16	SPRING (INNER)
1B-5932	2	DOWEL
		(PART OF 7M5038 ASSEM.)
6B-9273	16	STUD
6B-4978	16	COLLAR
6B-4977	32	LOCK
9B-3175	2	BOLT
6B-9260	2	LOCK
2F-2625	2	WASHER
1P-1931	2	SHAFT
7M-5038	2	DRUM ASSEM
1F-3396	2	BUSHING
		(1 IN EACH PLATE ASSEM.8S5723)
5F-2257	2	NUT
4B-9806	4	SET SCREW
1A-3987	24	DISC
2F-8621	24	PLATE ASSEM.