

FORM 32969
REPLACES
FORM 30266

Caterpillar
D4 TRACTOR
44 INCH GAUGE

PARTS
Catalog



SERIAL NUMBERS
6U1 TO 6U9988
INCLUSIVE

CATERPILLAR TRACTOR CO.



D4 TRACTOR

44 INCH GAUGE

Please be sure to furnish the quantity, part number and name of each part wanted. It is also important to give the serial number of the machine for which the parts are intended. Location of serial number plates may be determined by referring to the "Specifications" page of this parts catalog. It is suggested that you write the serial number of your machine in this space so that it will be readily available when you need it.

HOW TO ORDER PARTS

THIS PARTS CATALOG FOR
MACHINE SERIAL NUMBER

6U.....

To insure prompt delivery, please don't overlook furnishing the correct name of the consignee, also the street address, town, county and state to which the parts are to be shipped, and indicate whether shipment is to be made by freight, express, parcel post or by other means.

WHERE TO ORDER PARTS

Caterpillar dealers maintain over 400 stores in the United States, and similar establishments are located strategically in nearly all countries throughout the world. These organizations are backed by the extensive facilities and resources of Caterpillar Tractor Co.

Dealer personnel are factory trained in the stocking and issuing of parts, and large stocks are constantly maintained to insure prompt service. Contact your nearest Caterpillar dealer to make sure that he has your name and address, the correct serial number of your machine, and an accurate list of accessories and attachments. This record will facilitate the issuance of parts when you need them in a hurry.

WHAT THE CATERPILLAR DEALER CAN DO FOR YOU

with the factory for new developments in repair and maintenance methods, operating procedures, and parts requirements. Their parts stocks are active and

Caterpillar dealers are in the business of making it economical and profitable for you to own and operate Caterpillar machinery. They are in constant touch up-to-date, including all parts normally required to protect your investment in Caterpillar machinery.

Nearly all Caterpillar dealers offer 24-hour emergency service. For quick reference, write the name and address of the local dealer on your desk pad or the front of your phone book.

ONLY CATERPILLAR PARTS GIVE CATERPILLAR PERFORMANCE

The same quality and craftsmanship that has made Caterpillar products famous throughout the world is built into all Caterpillar replacement parts.

FRANCAIS

COMMENT FAIRE UNE COMMANDE DE PIECES DE RECHANGE. Avant tout, soyez certain de fournir correctement la quantité, le numéro et le nom de chaque pièce désirée. Il est important encore d'indiquer le numéro de série de la machine pour laquelle les pièces sont destinées. L'endroit de la plaque au numéro de série peut être trouvé en étudiant la page des "Spécifications" de ce catalogue de pièces de rechange. Nous recommandons que vous inscriviez de numéro de série de votre machine dans l'espace réservé à cet effet à la page I de ce catalogue de pièces de rechange. Ainsi vous ne manquerez pas de le trouver aussitôt que vous en aurez besoin.

Afin d'assurer prompte livraison, ne manquez pas d'indiquer le nom correct du destinataire, son adresse, la rue, la ville, le département, le pays où les pièces en question devront être envoyées, tout en indiquant aussi comment la livraison devra être effectuée: par fret, exprès, colis postal ou par d'autres moyens.

OU COMMANDER LES PIECES DE RECHANGE. Les agences de distribution CATERPILLAR comprennent plus de 400 magasins aux Etats-Unis et des établissements similaires sont situés stratégiquement dans la plupart des pays du monde entier. Ces établissements ont l'appui des facilités et ressources extensives de la CATERPILLAR Tractor Co.

Le personnel de vente a reçu son training à l'usine pour ce qui regarde les stocks et la distribution des pièces de rechange et de vastes stocks sont constamment maintenus à jour pour assurer un service prompt. Mettez-vous en rapport avec l'agent CATERPILLAR le plus près de chez vous pour être sûr qu'il a votre nom et adresse, le numéro de série correct de votre machine et une liste précise des accessoires et pièces d'attache. Ce dossier facilitera la livraison de pièces de rechange quand vous en aurez besoin d'urgence.

CE QUE L'AGENT-DISTRIBUTEUR CATERPILLAR PEUT FAIRE POUR VOUS. Les agents-distributeurs CATERPILLAR sont dans les affaires pour rendre économiques et lucratifs pour vous et la possession et l'opération des machines CATERPILLAR. Ils sont constamment en contact avec l'usine, afin d'être au courant de nouveaux développements dans les méthodes de réparations et d'entretien, les procès d'opération, ainsi que pour leurs besoins de pièces de rechange. Leurs stocks de pièces de remplacement sont actifs et au jour, y-inclus toutes les pièces normalement nécessaires pour protéger vos fonds engagés dans les machines CATERPILLAR.

La plupart des agents CATERPILLAR vous offrent un service d'urgence de 24 heures. Afin d'obtenir des renseignements sans délai, soyez certain d'avoir le nom et l'adresse de votre agent sur place dans un carnet sur votre bureau ou à la première page de votre annuaire de téléphone.

SEULES LES PIECES DE RECHANGE CATERPILLAR VOUS DONNENT LA PRODUCTION CATERPILLAR. La même qualité et la main-d'œuvre qui ont rendu fameux dans le monde entier les produits CATERPILLAR, sont construits dans toutes les pièces de rechange CATERPILLAR.

ITALIANO

MODO DI ORDINARE PEZZI. Si prega di essere sicuri d'indicare la quantità, il numero ed il nome di ogni pezzo desiderato. Ed è altresì importante riferire il numero di serie della macchina per la quale sono destinati i pezzi. Il collocamento delle placche contenenti i numeri di serie si può determinare col riferire alla pagina di specificazioni in questo catalogo di pezzi. Si suggerisce di scrivere il numero di serie della vostra macchina nello spazio provvisto a questo scopo sulla prima pagina di questo catalogo di pezzi.

Per assicurare pronta consegna, si prega di non mancare di fornire il nome del consegnatario correttamente scritto, come pure l'indirizzo, cioè la strada, città, contea e lo stato dove saranno spediti i pezzi, indicando se la spedizione sarà fatta per carico, espresso, pacco postale o per altro mezzo.

DOVE SI ORDINANO PEZZI. I rivenditori CATERPILLAR mantengono più di 400 magazzini negli Stati Uniti, e simili stabilimenti si trovano convenientemente collocati in quasi tutti i paesi del mondo. Questi stabilimenti godono l'appoggio delle estese facilitazioni e forti risorse della ditta CATERPILLAR Tractor Co.

Il personale rivenditore viene istruito, alla fabbrica, nel mantenimento degli assortimenti e rilascio dei pezzi, e si mantengono assortimenti grossi per assicurare pronta consegna. Mettetevi in comunicazione col rivenditore e mantenuti al corrente, compresi tutti i pezzi che normalmente sono necessari per proteggere il vostro capitale di serie della vostra macchine ed una lista accurata di accessori ed attacchi. Così si rende più facile il rilascio di pezzi quando ne avrete di bisogno in fretta.

CIO CHE PUO FARE PER VOI IL RIVENDITORE CATERPILLAR. I rivenditori CATERPILLAR sono lì all'unico scopo di rendere economici e vantaggiosi per voi il possedere e manovrare macchinari CATERPILLAR. Egli sono constantemente in comunicazione colla fabbrica per essere il corrente delle nuove migliorie effettuate nei modi di riparazione e mantenimento, nei metodi d'operazione, e dello sviluppo in richiedimenti di pezzi. I loro assortimenti sono attivi e mantenuti al corrente, compresi tutti i pezzi che normalmente sono necessari per proteggere il vostro capitale di macchinari CATERPILLAR.

Quasi tutti i rivenditori CATERPILLAR offrono un servizio d'emergenza giorno e notte. Per riferimento istantaneo, appuntate il nome e l'indirizzo del vostro rivenditore locale sul taccuino della vostra scrivania o in avanti della vostra guida del telefono.

SOLTANTO I PEZZI CATERPILLAR DANNO RISULTATI DEGNI DELLA MARCA CATERPILLAR. La medesima qualità e lavorazione che hanno reso famosi i prodotti CATERPILLAR dappertutto il mondo si trovano in tutti i pezzi macchinari CATERPILLAR.

DEUTSCH

WIE MAN ERSATZTEILE BESTELLT. Vor allem muss die Qualität, die Teilnummer und Benennung jedes einzelnen gewünschten Teiles angegeben werden. Außerdem ist es notwendig, die Seriennummer der Maschine, für welche die einzelnen Teile bestimmt sind, bekannt zu geben. Die Tabelle, wo die Seriennummer zu finden ist, ist in diesem Teilkatalog unter dem Titel "Spezifikationen" enthalten. Es ist ratsam, die Seriennummer der Maschine an Seite I dieses Teilkataloges an der der zu diesem Zwecke bestimmten Stelle zu vermerken. Solcherart wird sie stets zu finden sein, so oft sie benötigt wird.

Um eine prompte Lieferung zu bewerkstelligen, muss der Name des Bestellers fehlerfrei, genau angegeben werden, namentlich die Strasse, die Stadt, die Provinz, das Land, mit einem Worte der Wohnort wohin die bestellten Maschinenenteile gesandt werden sollen. Bei dieser Gelegenheit darf man nicht vergessen mitzuteilen, ob die Waren per Fracht, Express, im Postpaket oder anders zugeschickt werden sollen.

WO MAN ERSATZTEILE ZU BESTELLEN HAT. CATERPILLAR-Vertreter haben über 400 Verkaufsstellen in den Vereinigten Staaten allein zu verwalten. Ähnliche Unternehmungen sind in den meisten Ländern der Welt strategisch verteilt. Diese Organisationen funktionieren mit der größten Leichtigkeit unter der Aegide der ausgedehnten Hilfsquellen der CATERPILLAR Tractor Co.

Das Verkaufspersonal hat Fabrikserziehung erhalten in Einlagerung und Ausfolgung von Ersatzteilen. Reichliche Vorräte sind überall vorhanden, um eine prompte Bedienung zu sichern. Treten Sie mit Ihrem nächsten CATERPILLAR Vertreter in Verbindung, überzeugen Sie sich, dass er Ihren Namen und Ihre Adresse kennt, als auch die genaue Seriennummer Ihrer Maschine. Er muss eine sorgfältig zusammengestellte Liste der Maschinenteile und Ansatzteile besitzen. Diese Liste wird die Herausgabe erleichtern, besonders wenn es sich um eine eilige Lieferung handelt.

WAS DER CATERPILLAR VERTRETER FÜR SIE TUN KANN. Es ist die Aufgabe des CATERPILLAR Vertreters, den Besitz und Gebrauch der CATERPILLAR Maschinerie für Sie möglichst wirksam und einträglich zu gestalten. Der Vertreter hält eine ständige Verbindung mit der Fabrik aufrecht, er beobachtet und benützt die neuesten Fortschritte und Erfindungen gleichviel ob es sich um Reparatur, Instandhalten, Gebrauchsverfahren und Bedarf an Maschinenteilen handelt. Die Lagerbestände sind aktiv und stets modern, um den normalen Arbeitsgang aufrecht erhalten zu können, Ihre Kapitalanlagen an CATERPILLAR Maschinen zu schützen und zu sichern.

Beinahe alle CATERPILLAR Vertreter halten einen 24-stündigen Notfalldienst aufrecht. Um eine schnelle Information bereit zu haben, schreiben Sie den Namen und die Adresse Ihres nächstliegenden CATERPILLAR Vertreters in Ihr Notizbüchlein an Ihrem Schreibtisch oder auf den Deckel Ihres Telefonbüchles.

NUR CATERPILLAR MASCHINENTEILE GEBEN CATERPILLAR VOLLENDUNG. Jene Qualität uno jene tadellose Ausführung, die den Weltruf der CATERPILLAR Erzeugnisse sicherten, ist in allen CATERPILLAR Maschinen und Ansatzteilen enthalten.

ESPAÑOL

CÓMO DEBEN PEDIRSE LAS PIEZAS. Es preciso que se especifique la cantidad y se dé el número y el nombre de las piezas que se necesiten. Es también importante dar el número de la serie a que pertenece la máquina para la cual se piden las piezas. Para saber dónde están las placas con el número de la serie, consultese la página de este catálogo de piezas en que se dan las "Especificaciones". Sería conveniente que insertara Ud. el número de la serie de su máquina en el espacio que se ha dejado para este objeto en la página uno de este catálogo; de esta manera lo tendrá siempre a la mano cuando la necesite.

Para que el despacho se efectúe con prontitud, es necesario que se dé el nombre correcto del consignatario, así como la dirección y los nombres de la ciudad y la provincia, departamento o estado a que han de enviarse las piezas. Debe especificarse, asimismo, si el despacho hay que hacerlo por flete, expreso, paquete postal u otro conductor.

DONDE PUEDEN CONSEGUIRSE LAS PIEZAS. Hay más de 400 tiendas en los EE. UU. en que se venden los tractores y los accesorios "CATERPILLAR". Establecimientos semejantes a éstos están situados en lugares estratégicos en casi todos los países del mundo. Estas organizaciones cuentan con la ayuda y las extensas facilidades y la cooperación de la CATERPILLAR Tractor Co.

El personal de las tiendas mencionadas ha recibido su preparación en la fábrica en lo que se refiere a piezas y accesorios. Las tiendas mantienen siempre una gran existencia de estos últimos, lo que les permite prestar un servicio rápido. Póngase Ud. en contacto con el agente de la CATERPILLAR más cercano y procure darle su nombre y dirección, así como el número de la serie de su máquina, y averiguar se aquél tiene una lista exacta de accesorios y conexiones. Esto le facilitará el conseguir las piezas cuando las necesite con urgencia.

LO QUE PUEDEN HACER POR UD. LOS AGENTES DE LA CATERPILLAR. Los agentes de la CATERPILLAR tienen por mira el hacer económico y provechoso el uso y el funcionamiento de las máquinas CATERPILLAR; están siempre en constante comunicación con la fábrica, para estar así al corriente de los últimos métodos que se emplean para hacer reparaciones y para la conservación y el funcionamiento de las máquinas y la selección de las piezas que se requieren. Las existencias que mantienen dichos agentes son completas en todo sentido e incluyen todas aquellas piezas que se consideran esenciales para proteger la inversión que Ud. ha hecho en máquinas CATERPILLAR.

Casi todos los agentes de la CATERPILLAR ofrecen un servicio de emergencia de 24 horas. Para cuando se presente el caso, procure Ud. tener siempre a la mano, en su escritorio, el nombre y la dirección del agente.

SOLO LAS PIEZAS CATERPILLAR DAN EL RESULTADO APETECIDO. Todas las piezas CATERPILLAR han sido fabricadas según el patrón de alta calidad y mano de obra que ha hecho famosos los productos CATERPILLAR.

PORTUGUES

COMO ENCOMENDAR PEÇAS AVULSAS. É indispensável indicar a quantidade, o número e o nome de cada peça que desejar. É também importante dar o número de série da máquina a que a nova peça se destina. As chapas que trazem os números de série podem ser localizadas pela página "Especificações" deste catálogo. Sugermos que V.S. escreva o número de série de sua máquina no espaço reservado para este fim na página número 1 do catálogo e assim te-lo-á pronto quando precisar.

A fim de assegurar pronta entrega, tenha o cuidado de indicar o nome exato do consignatário, com endereço completo incluindo rua e número, cidade, província ou estado e país para onde as peças devem ser despachadas, indicando também se o despacho deve ser feito por carga, correio expresso, ou outro meio de transporte.

PARA ONDE DIRIGIR A ENCOMENDA DE PEÇAS. Os distribuidores de CATERPILLAR mantêm mais de 400 casas nos Estados Unidos a estabelecimentos semelhantes estão localizados em pontos convenientes de quase todos os países do mundo. Todas estas organizações gozam das inúmeras vantagens e recursos da CATERPILLAR Tractor Co.

Todo o pessoal distribuidor tem experiência industrial em armazenamento e distribuição de peças e grandes estoques são sempre mantidos a fim de assegurar serviço pronto. Entre em contacto com o distribuidor de CATERPILLAR que lhe ficar mais próximo e providencie para que é uma lista precisa dos acessórios e peças correspondentes. Esta relação facilitará o fornecimento de peças quando V.S. tiver necessidade urgente delas.

O QUE O DISTRIBUIDOR DE CATERPILLAR PODE FAZER PARA SERVIR V.S. A função dos distribuidores de CATERPILLAR é tornar económico e proveitoso para V.S. possuir e operar maquinário CATERPILLAR. Constantemente em contacto com a fábrica a respeito de novos processos de concreto, e manutenção do maquinário, de técnicas de funcionamento e de características das peças, mantém um esforço ativo, incluindo sempre os últimos tipos e todas as peças normalmente necessárias para que V.S. tire o máximo proveito do capital aplicado em maquinário CATERPILLAR.

Quase todos os nossos distribuidores mantêm serviço de emergência para fornecimento dentro de 24 horas. Afim de ter sempre à mão as referências, escreva no bloco de sua escrivinha, ou na primeira página de sua lista de telefones, o nome e endereço de seu distribuidor.

SÓ PEÇAS CATERPILLAR PODEM OFERECER FUNCIONAMENTO CATERPILLAR. A mesma qualidade e técnica de manufatura que tornam os produtos CATERPILLAR famosos no mundo inteiro caracterizam as peças avulsas CATERPILLAR.

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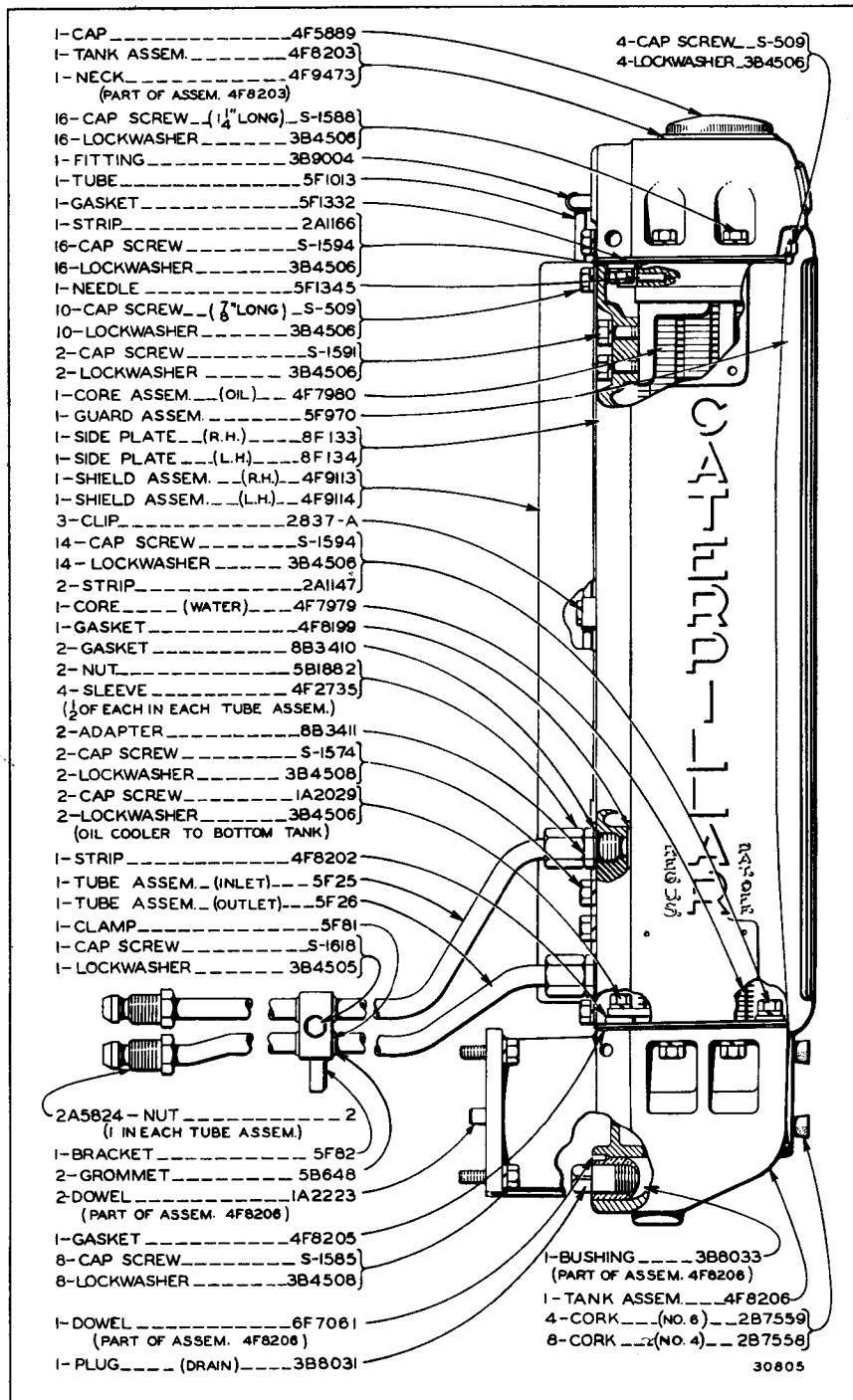
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"CATERPILLAR" D4 TRACTOR

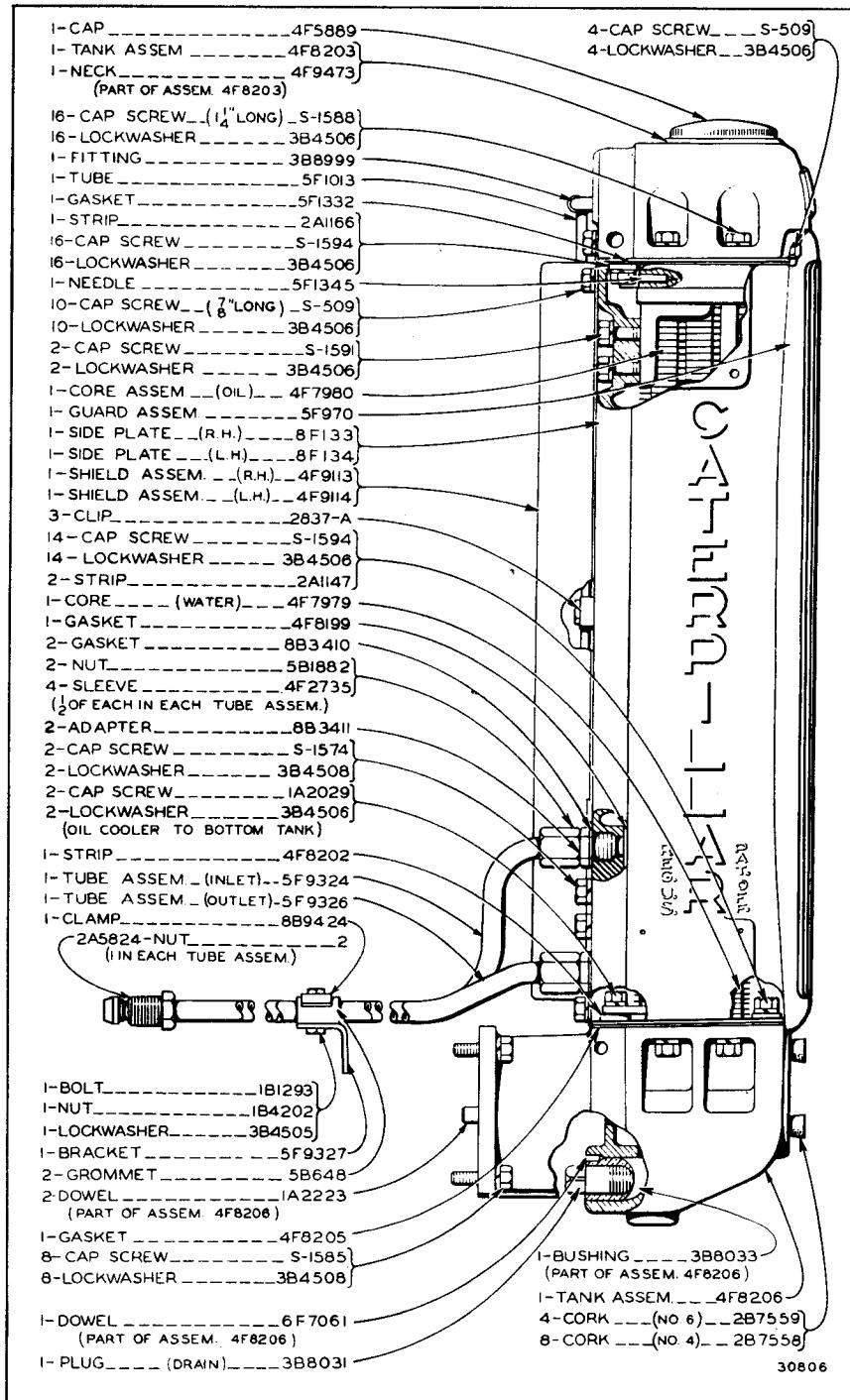


RADIATOR AND OIL COOLER

Serial No. 6U1191 to 6U1192, 6U1195, 6U1197 to 6U1202 inclusive

NOTE: 6F6041 Rust Inhibitor is available

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



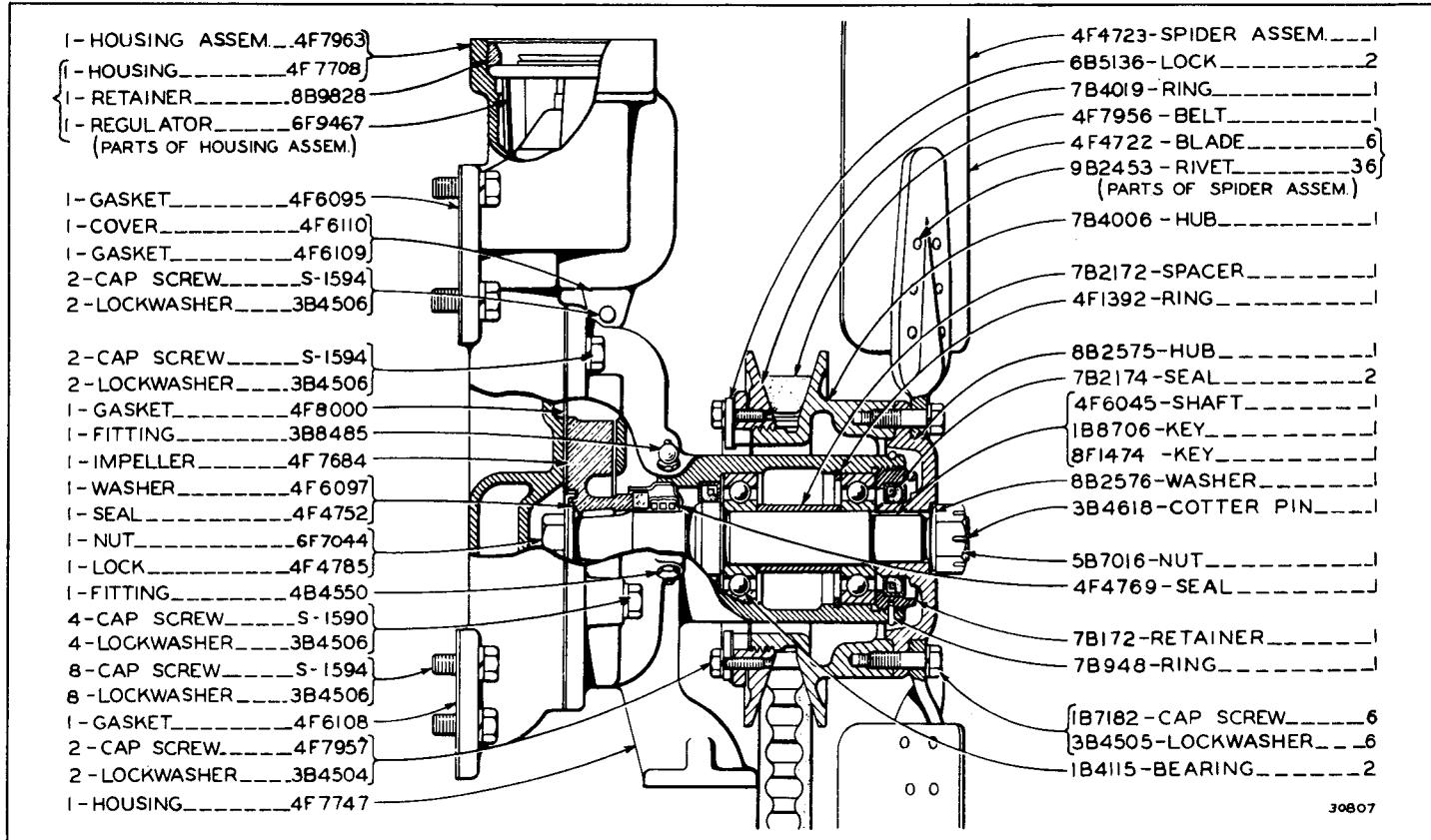
RADIATOR AND OIL COOLER

Serial No. 6U1193, 6U1194, 6U1196 and 6U1203—Up

NOTE: 6F6041 Rust Inhibitor is available

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4F6731 FAN AND WATER PUMP GROUP

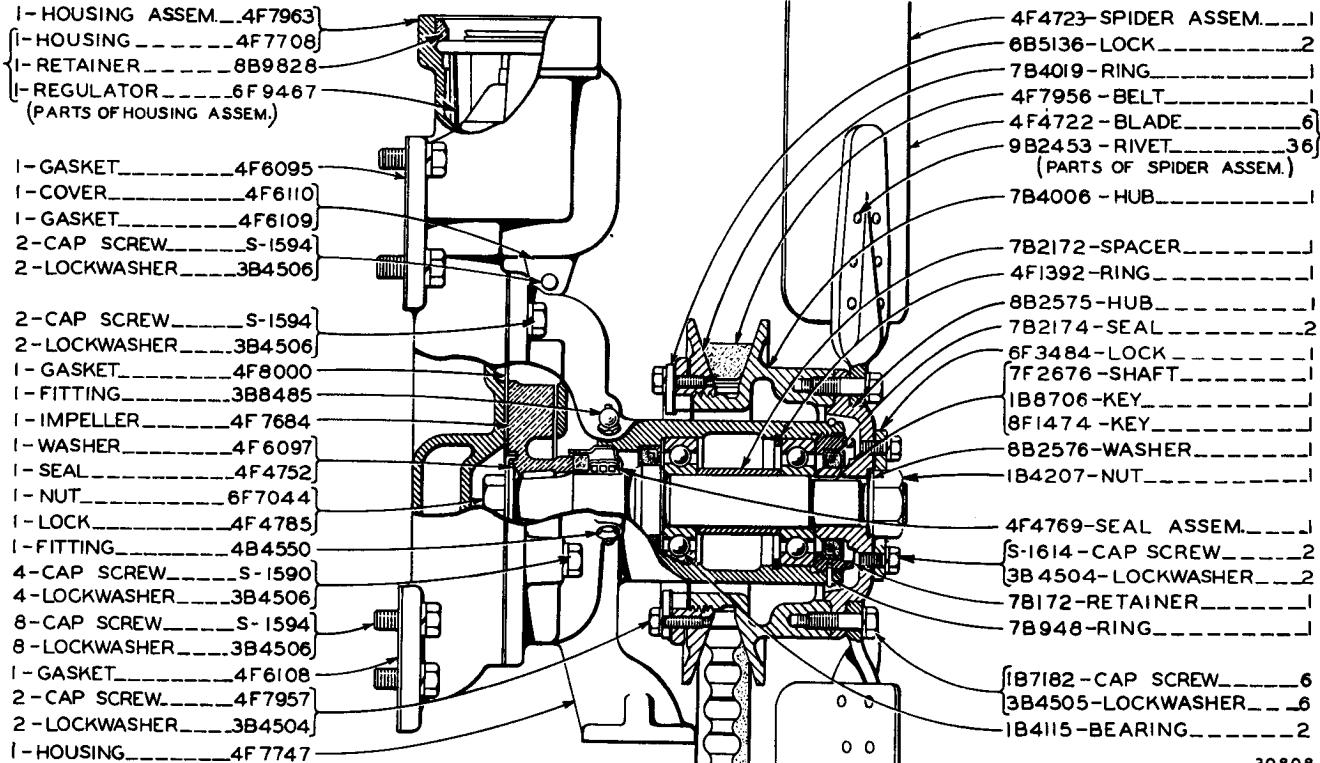
Serial No. 6U1 to 6U2510 inclusive

NOTE: 2H5099 Water Pump Gasket Group is available
Refer also to Page 156 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

DIESEL ENGINE

9



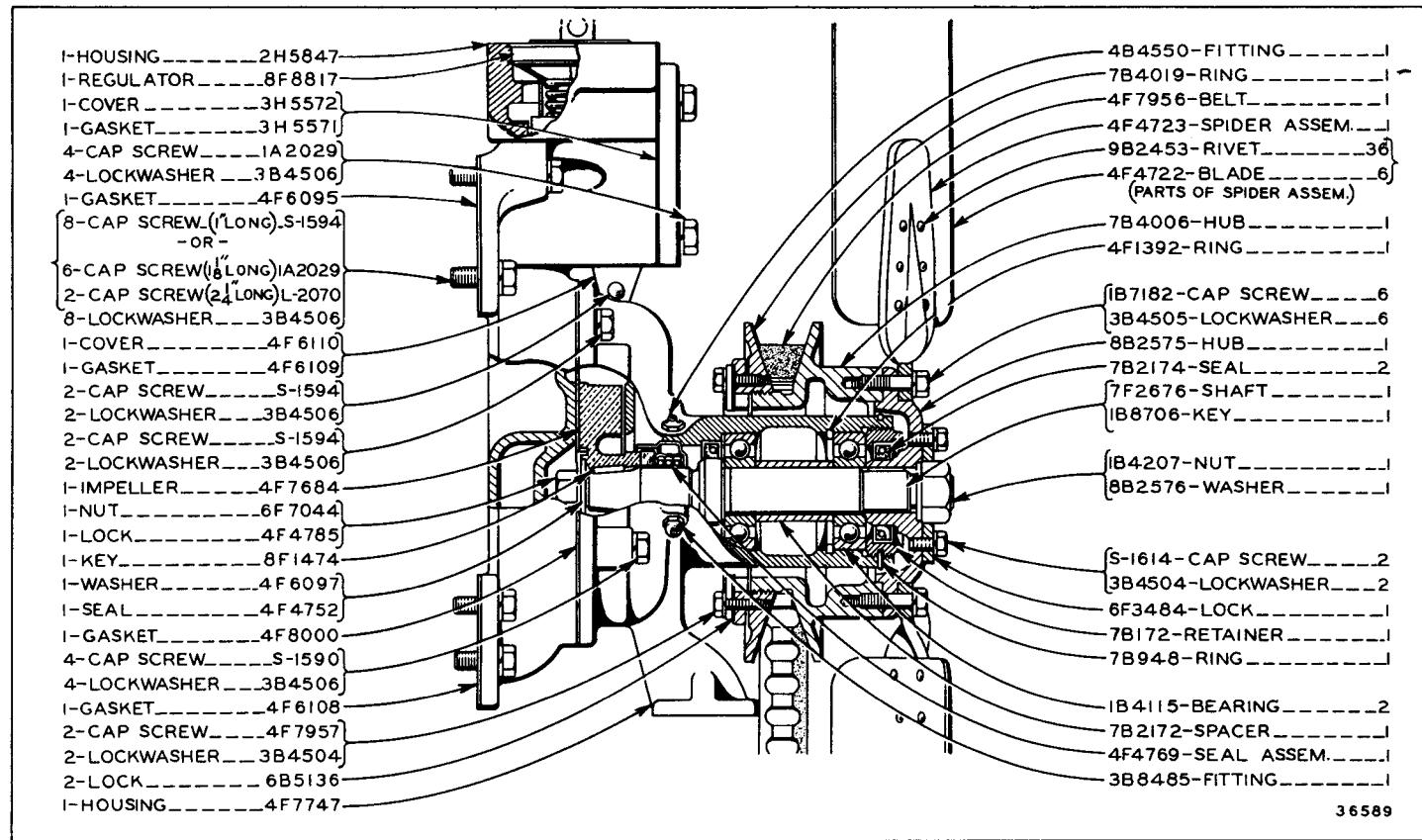
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4F6731 FAN AND WATER PUMP GROUP

Serial No. 6U2511 to 6U9063 inclusive

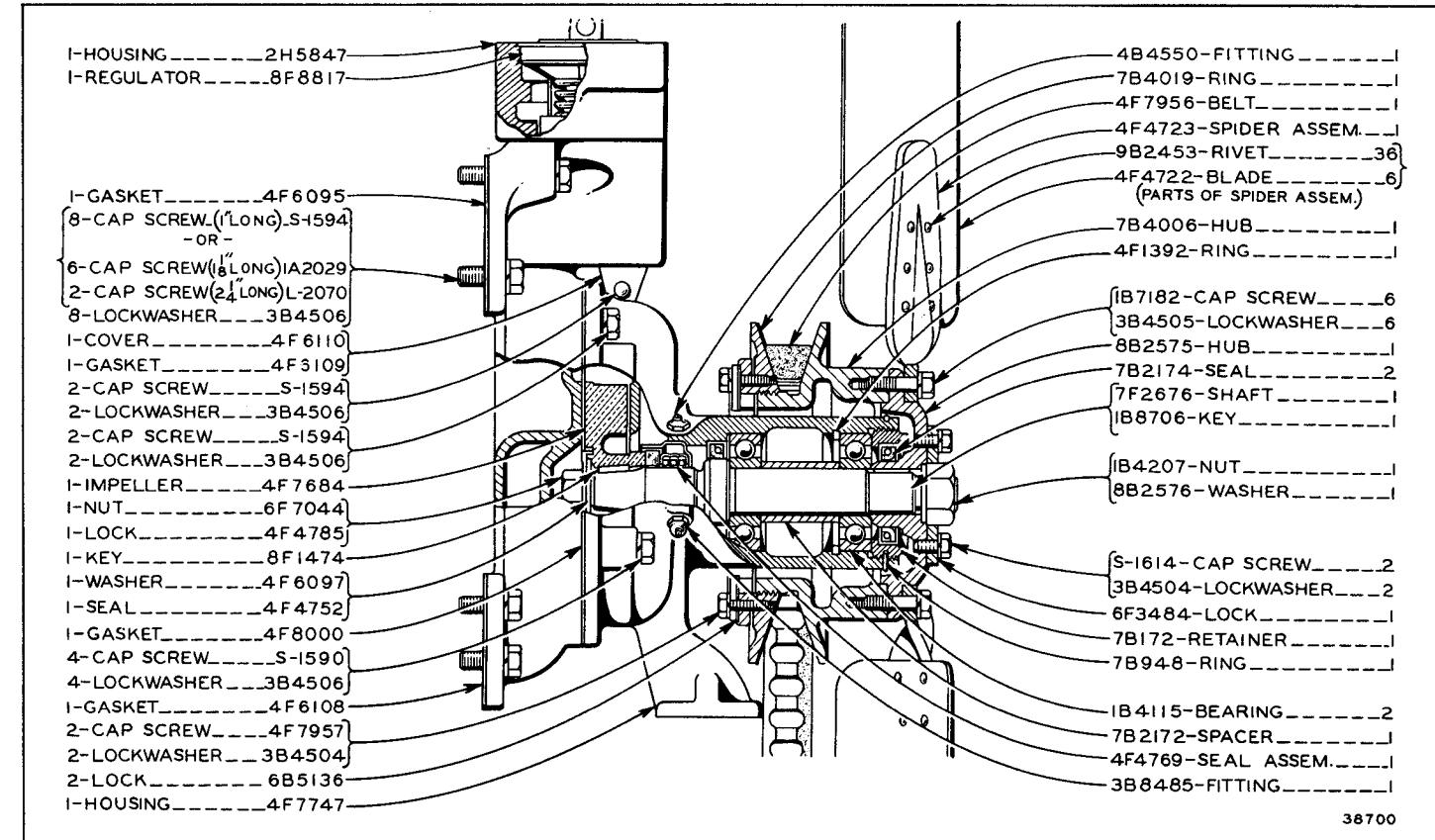
NOTE: 2H5099 Water Pump Gasket Group is available
Refer also to Page 156 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

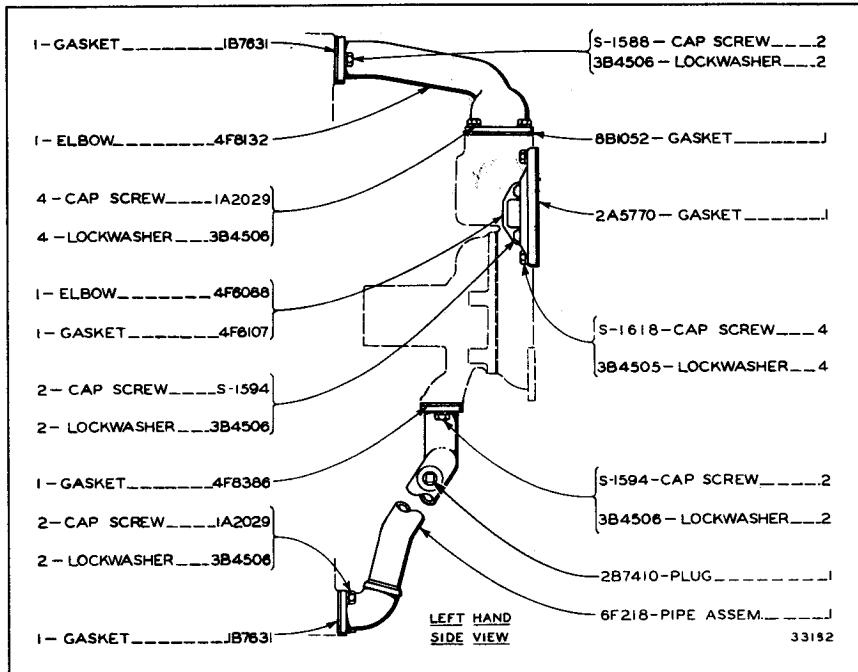


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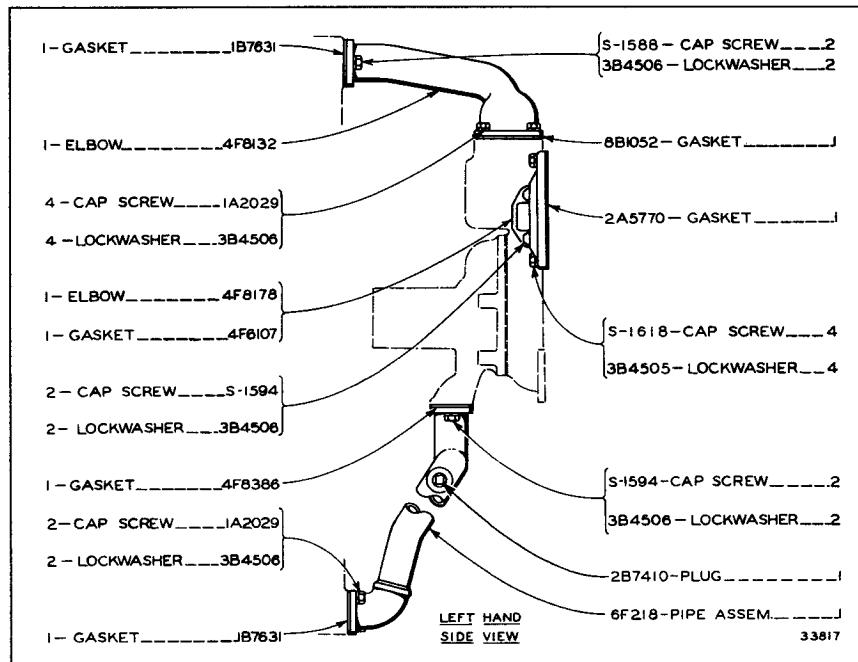
4F6731 FAN AND WATER PUMP GROUP
 Serial No. 6U9064 to 6U9951 inclusive
 NOTE: 2H5099 Water Pump Gasket Group is available
 Refer also to Page 156 for special parts



4F6731 FAN AND WATER PUMP GROUP
 Effective with Serial No. 6U9952
 NOTE: 2H5099 Water Pump Gasket Group is available
 Refer also to Page 156 for special parts

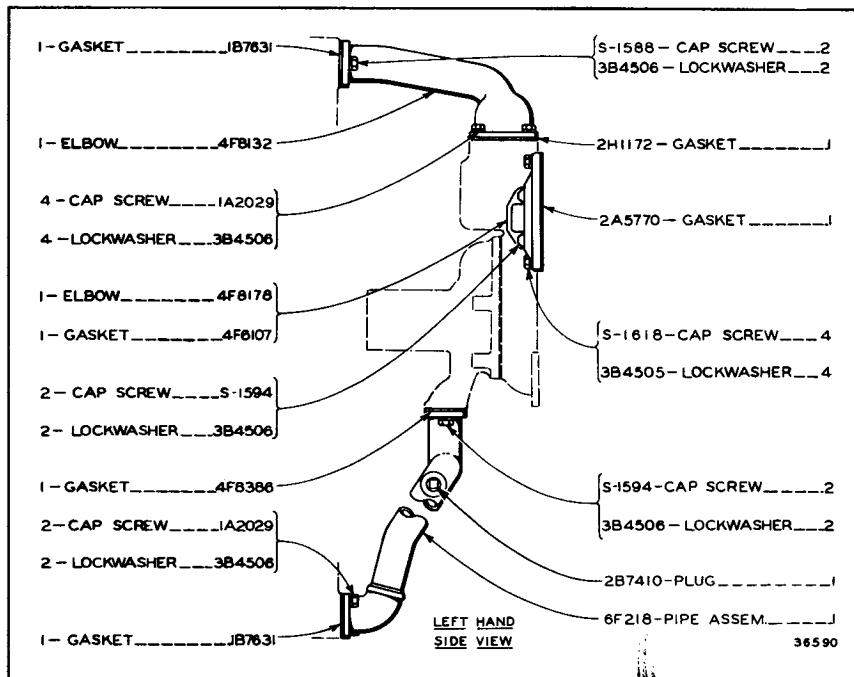
**WATER LINES**

Serial No. 6U1 to 6U6785 inclusive

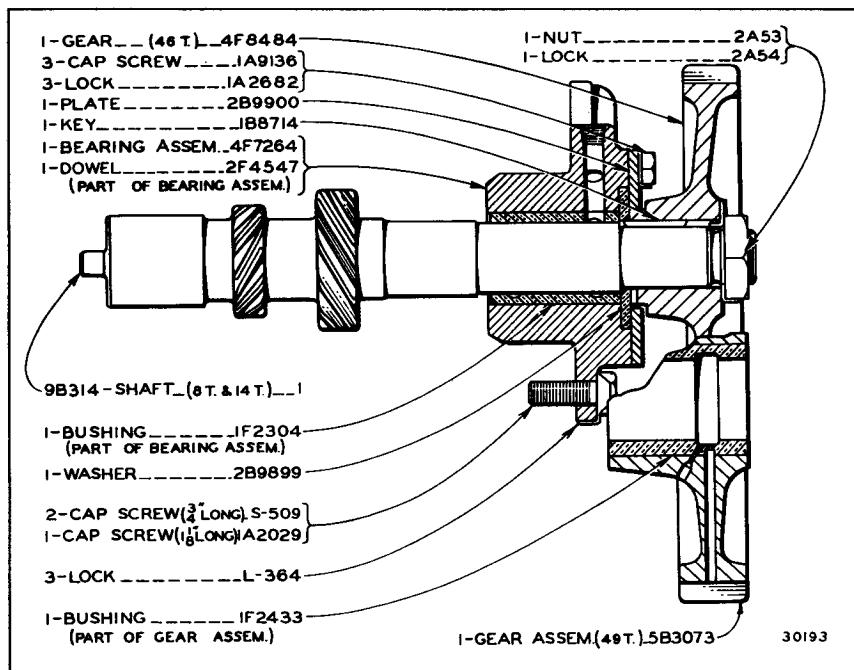
**WATER LINES**

Serial No. 6U6786 to 6U9063 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



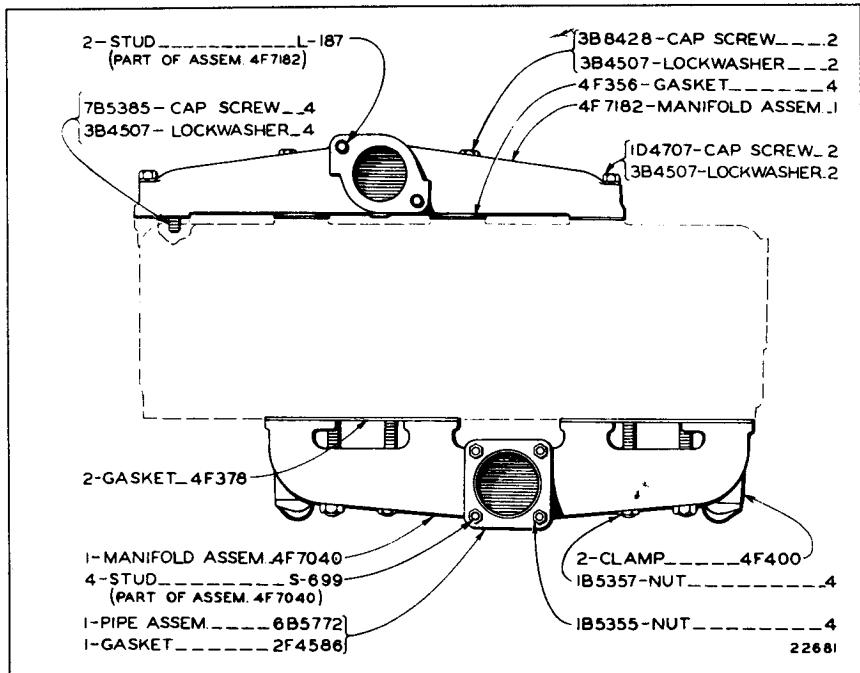
WATER LINES
Effective with Serial No. 6U9064



ACCESSORY SHAFT AND IDLER GEAR

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

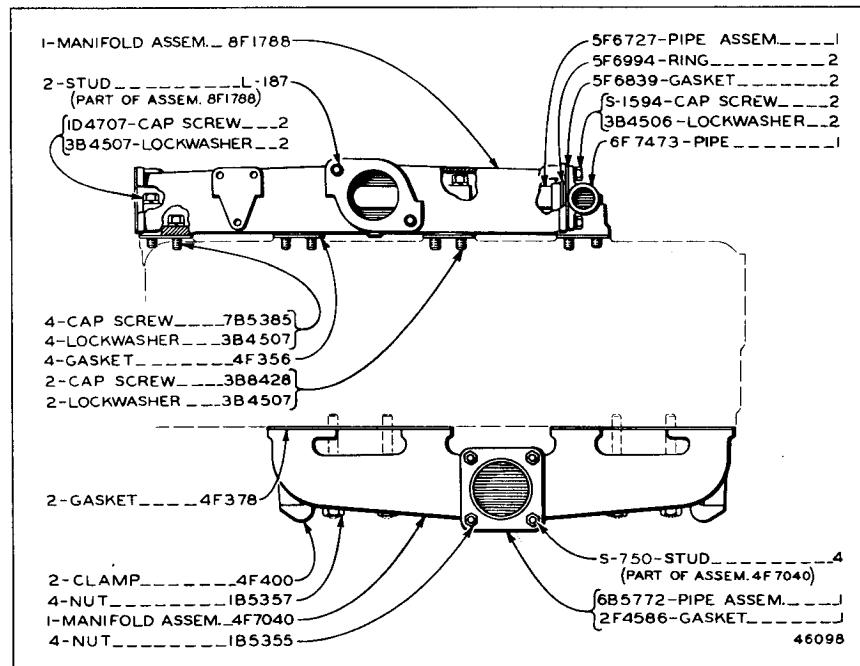
"CATERPILLAR" D4 TRACTOR



MANIFOLDS—Top View

Serial No. 6U1 to 6U2812 inclusive

Refer also to Pages 171 and 172 for special parts



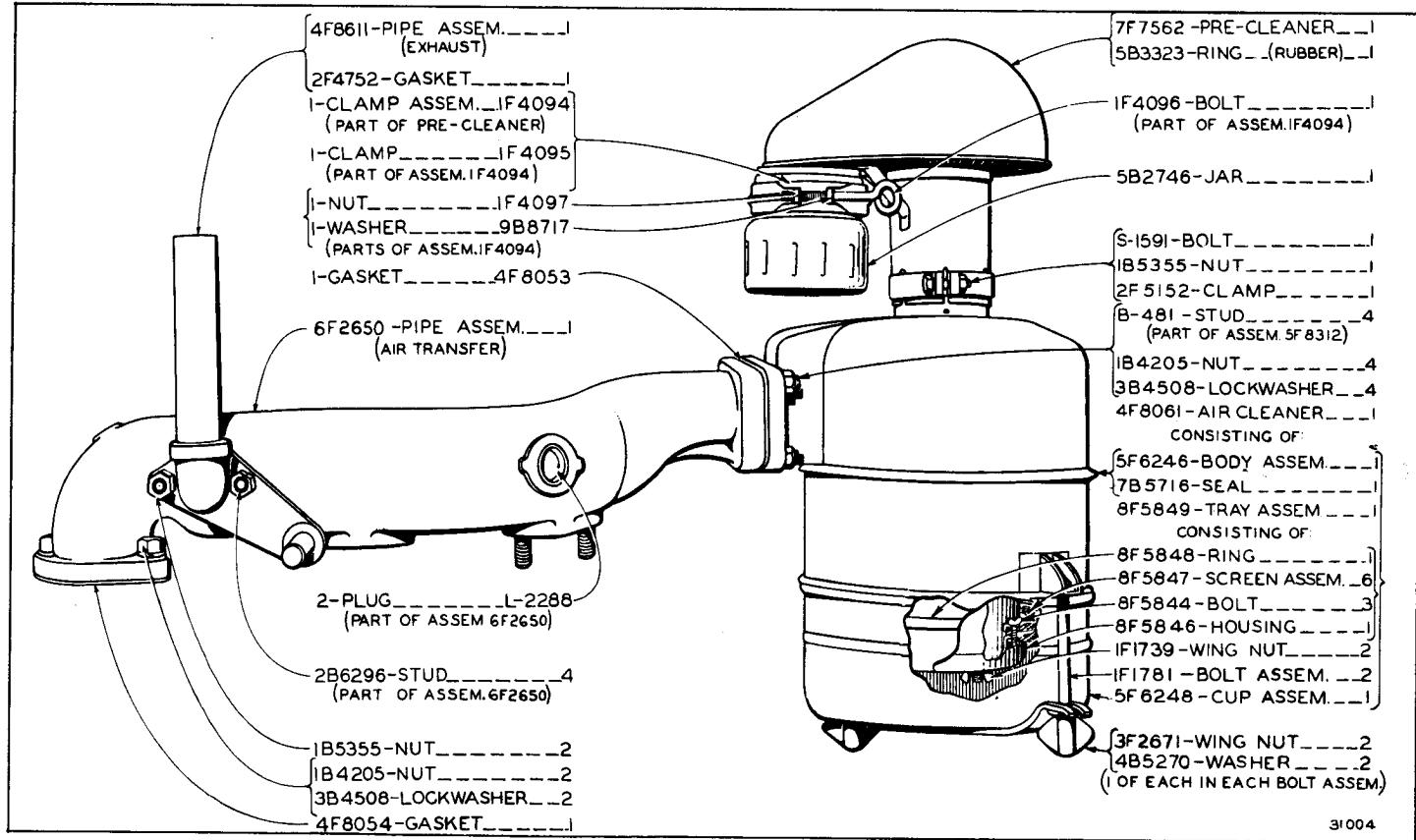
MANIFOLDS—Top View

Effective with Serial No. 6U2813

Refer also to Pages 171 and 172 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

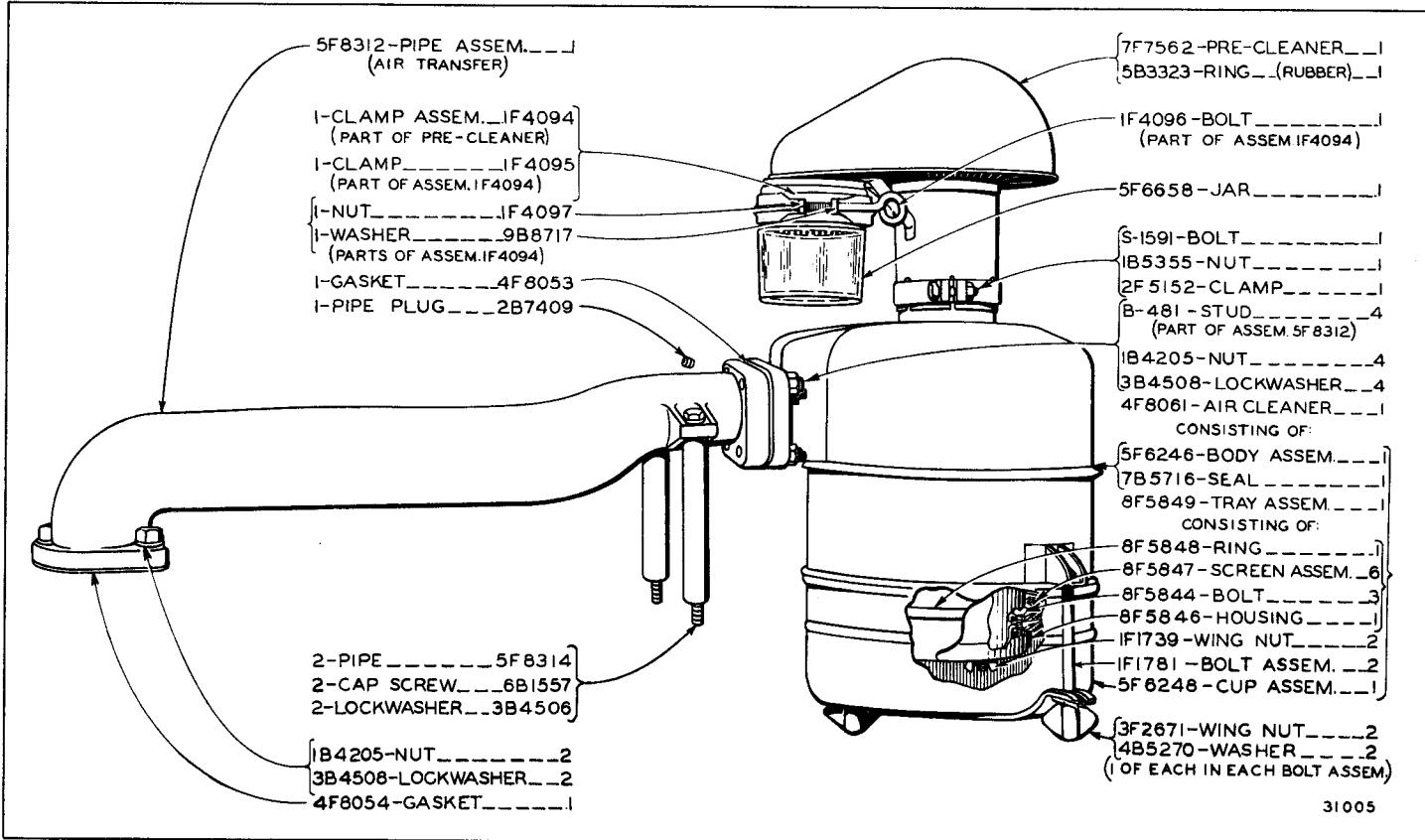


AIR CLEANER

Serial No. 6U1 to 6U2812 inclusive

NOTE: 8F6118 Precleaner is available for use where there is a possibility of foreign material other than dust being drawn into the Air Cleaner
Refer also to Pages 173 through 176 for special parts

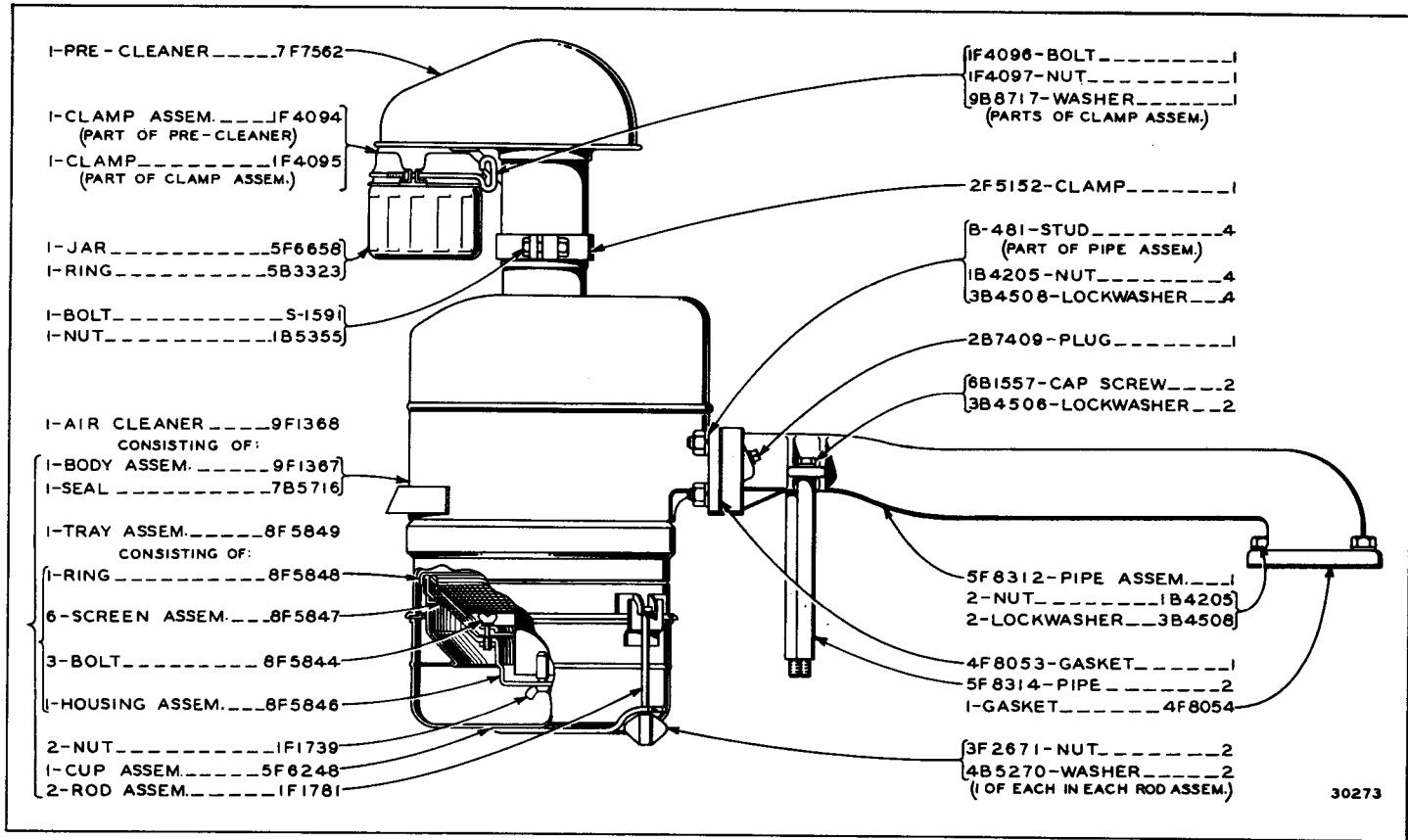
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



AIR CLEANER

Serial No. 6U2813 to 6U5344 inclusive

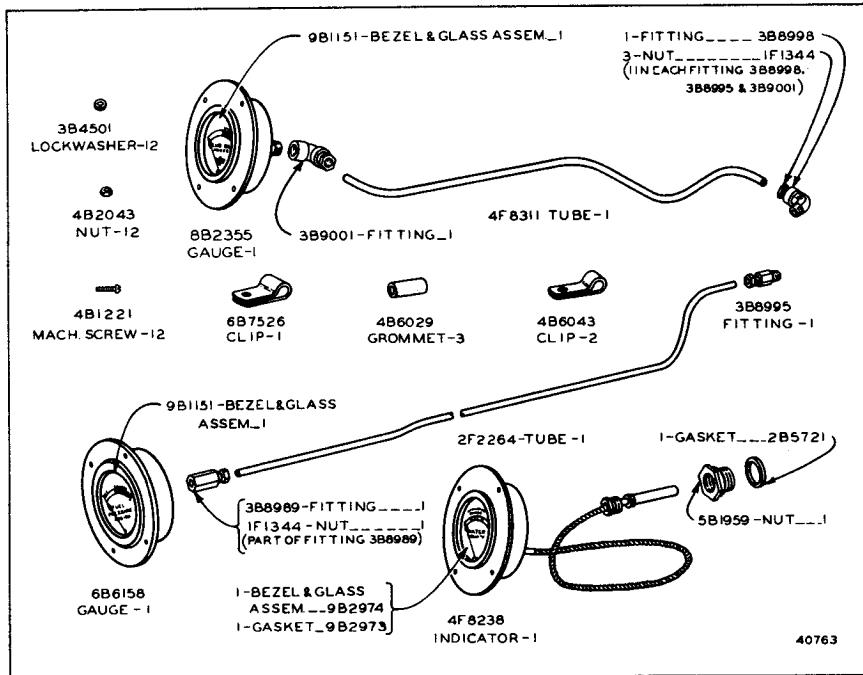
NOTE: 8F6118 Precleaner is available for use where there is a possibility of foreign material other than dust being drawn into the Air Cleaner
Refer also to Pages 173 through 176 for special parts

**AIR CLEANER**

Effective with Serial No. 6U5345

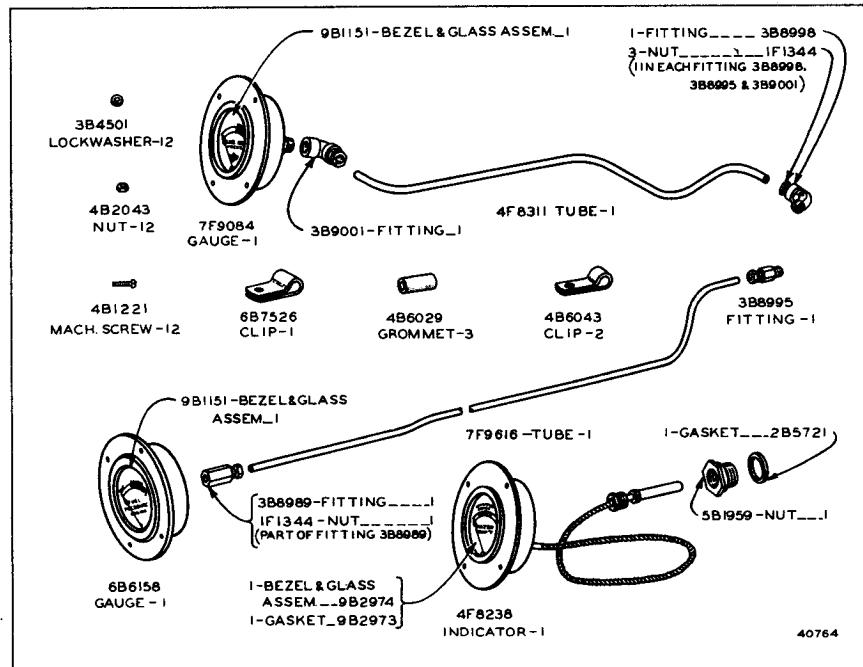
NOTE: 8F6118 Precleaner is available for use where there is a possibility of foreign material other than dust being drawn into the Air Cleaner
Refer also to Pages 173 through 176 for special parts

"CATERPILLAR" D4 TRACTOR



OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR

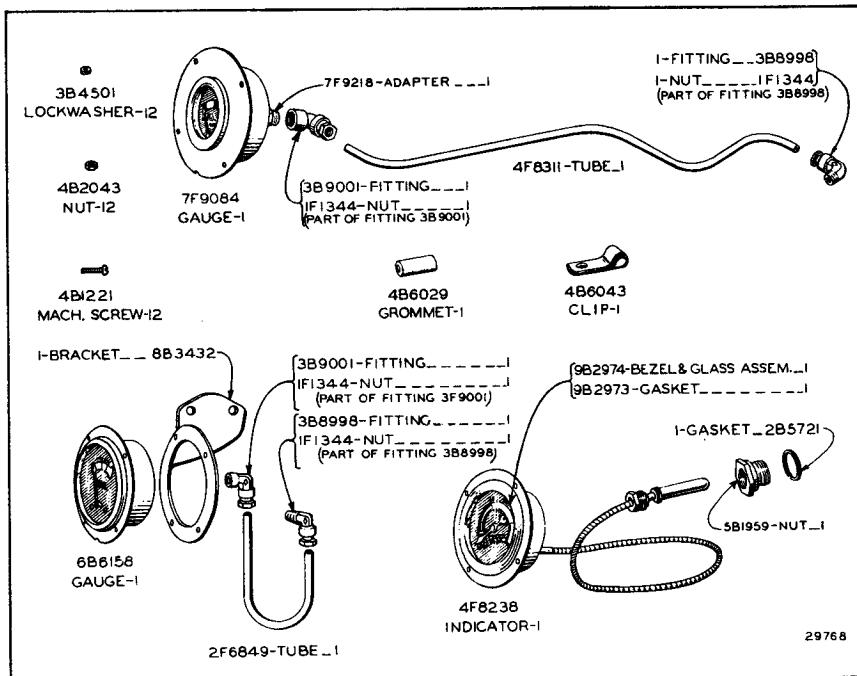
Serial No. 6U1 to 6U3289 inclusive



OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR

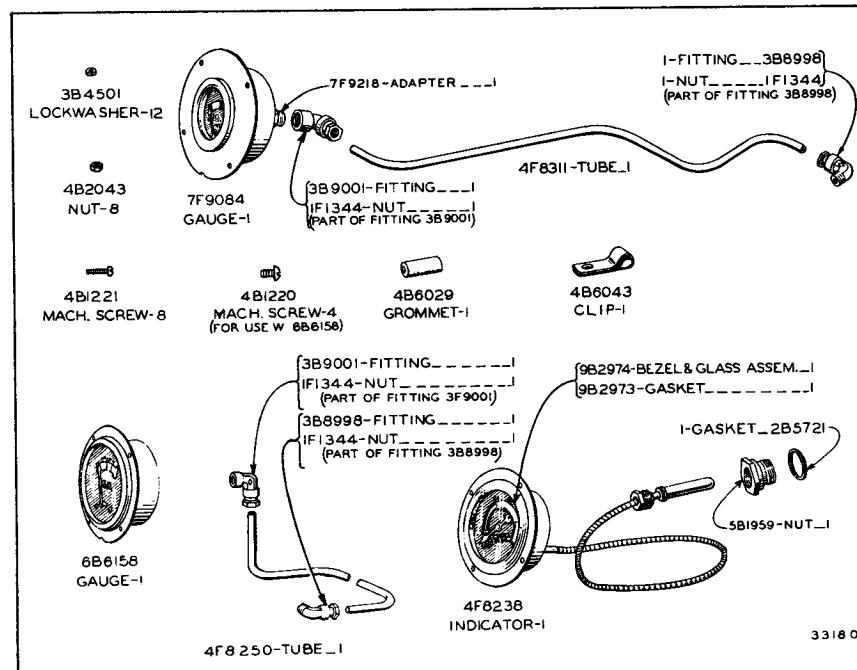
Serial No. 6U3290 to 6U4733 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR

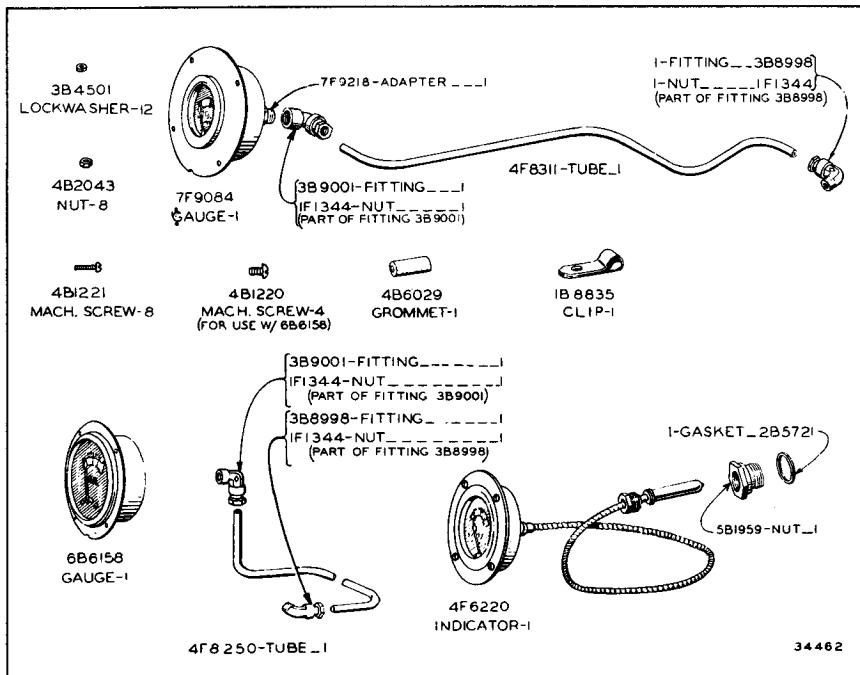
Serial No. 6U4734 to 6U6785 inclusive



OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR

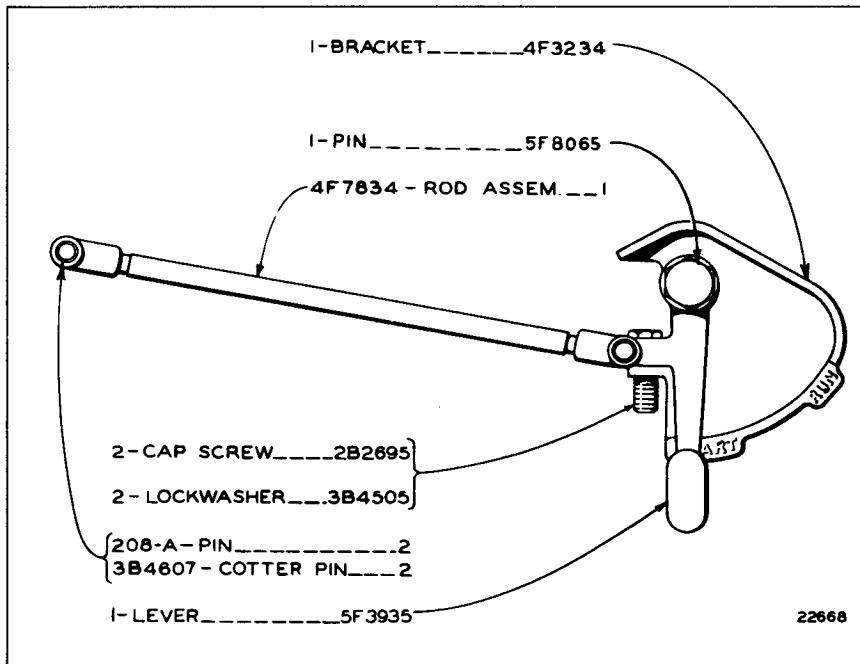
Serial No. 6U6786 to 6U7389 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR

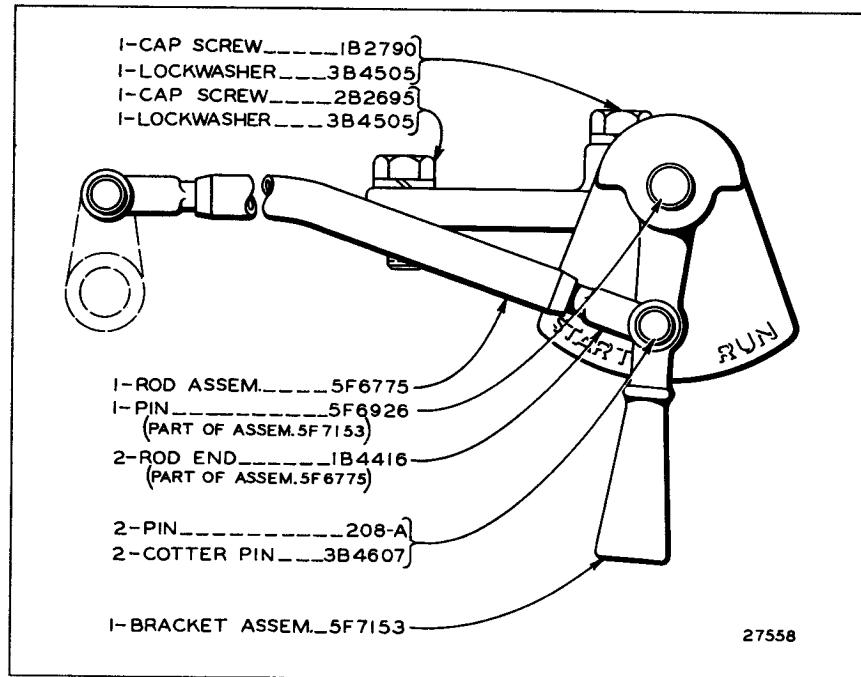
Effective with Serial No. 6U7390



COMPRESSION RELEASE CONTROL

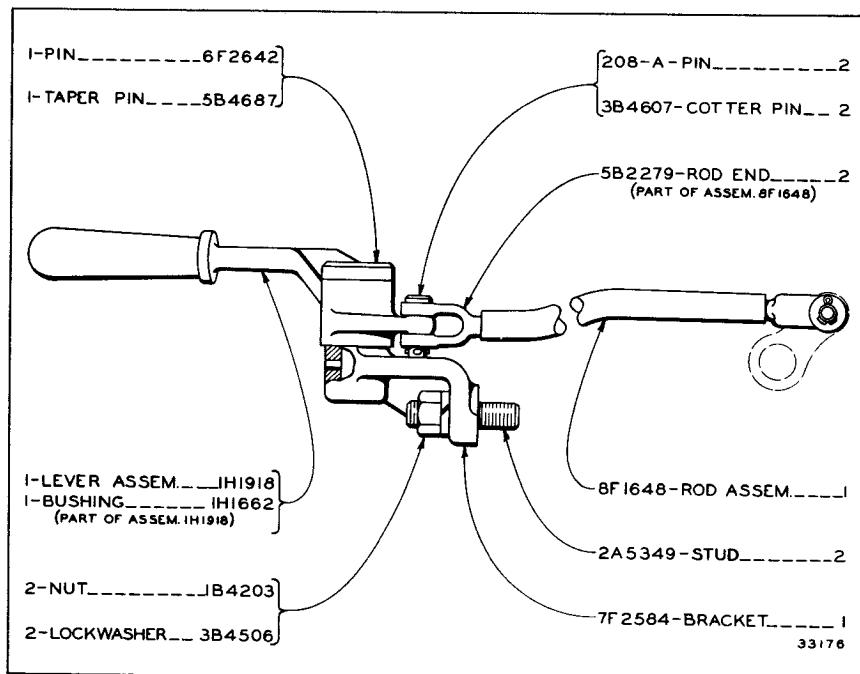
Serial No. 6U1 to 6U2812 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



COMPRESSION RELEASE CONTROL

Serial No. 6U2813 to 6U7402 inclusive

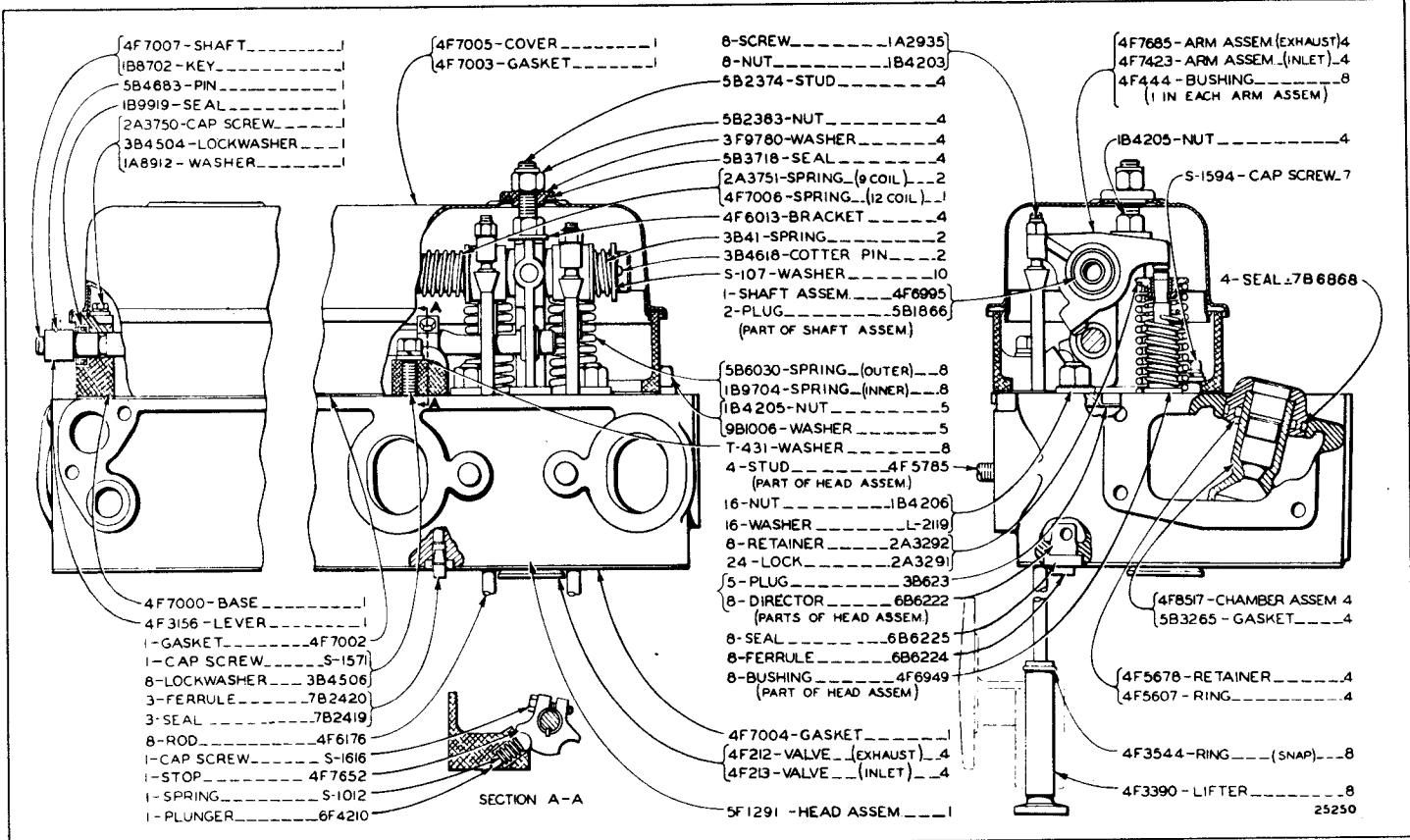


COMPRESSION RELEASE CONTROL

Effective with Serial No. 6U7403

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

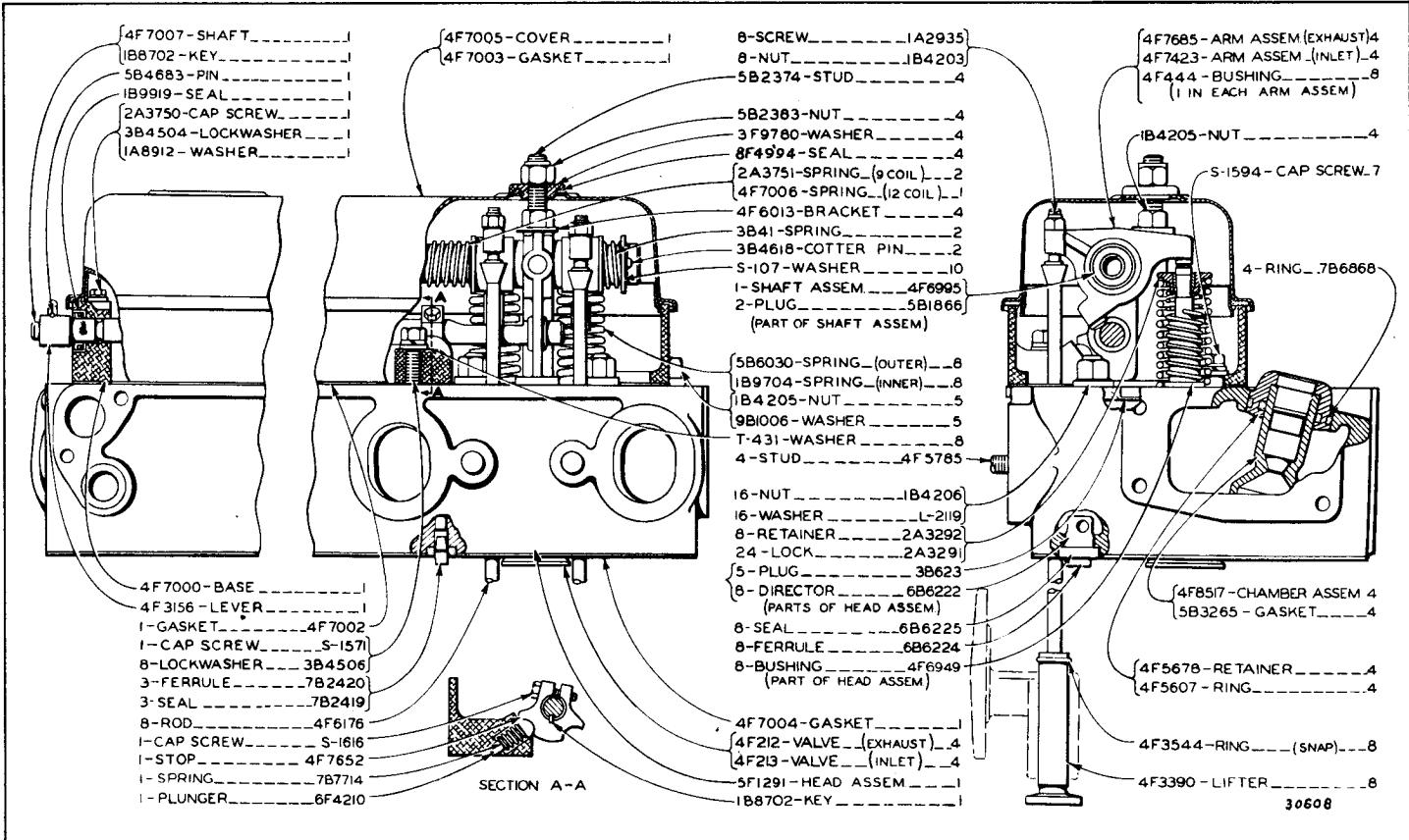
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



CYLINDER HEAD AND VALVE MECHANISM

Serial No. 6U1 to 6U1106 inclusive
NOTE: 2H5080 Valve Grinding Gasket Group is available

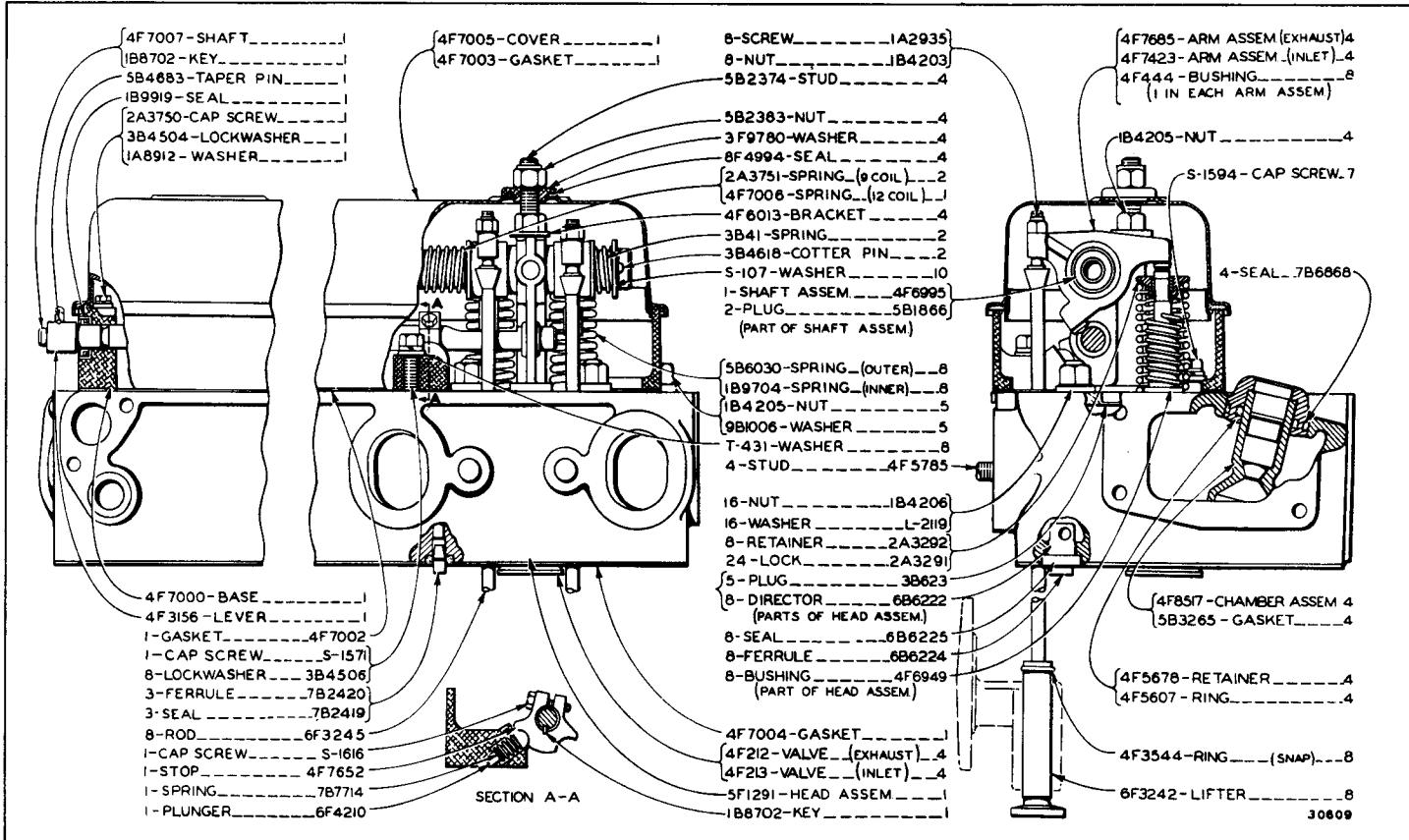
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CYLINDER HEAD AND VALVE MECHANISM

Serial No. 6U1107 to 6U2921 inclusive
NOTE: 2H5080 Valve Grinding Gasket Group is available

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

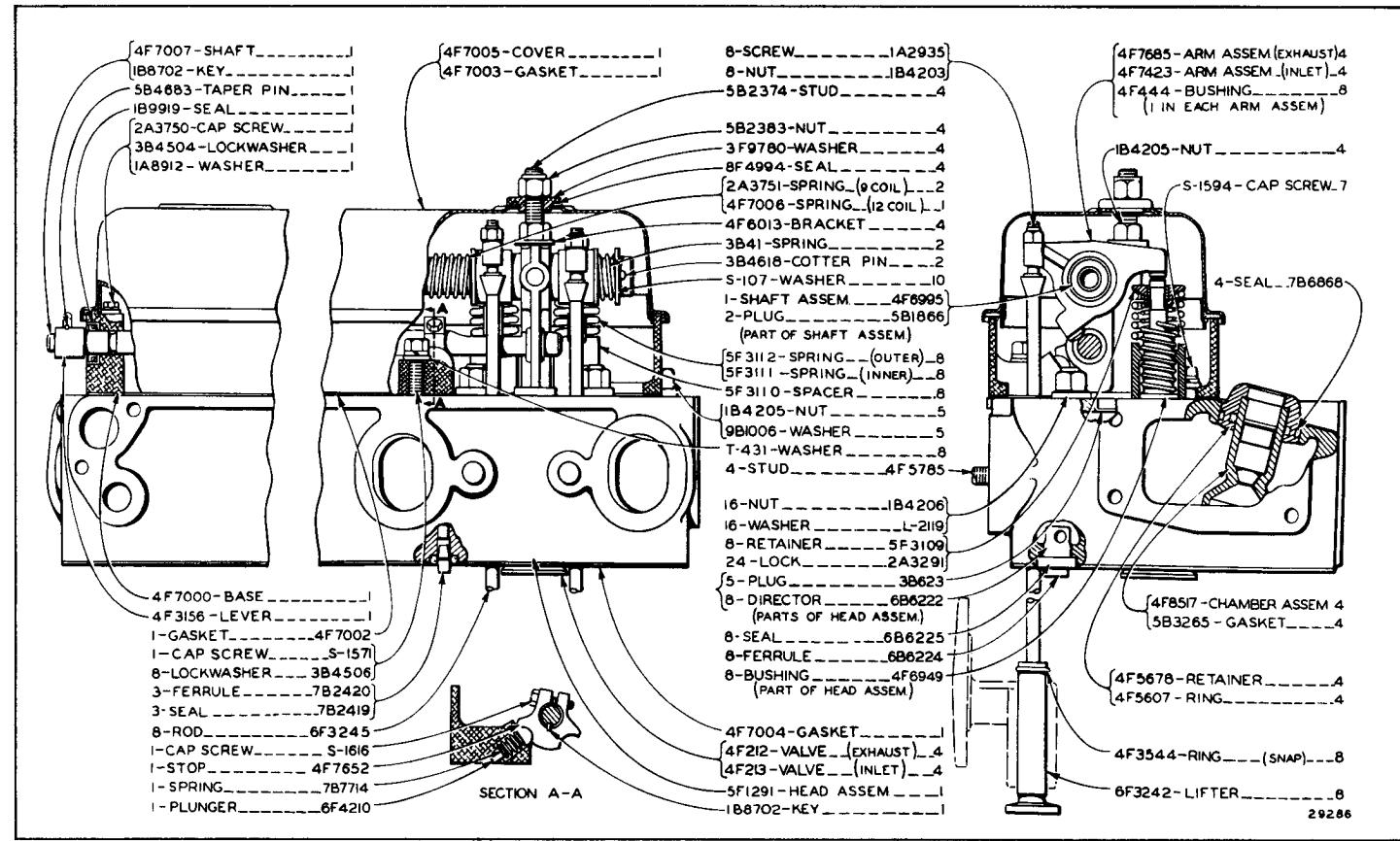


CYLINDER HEAD AND VALVE MECHANISM

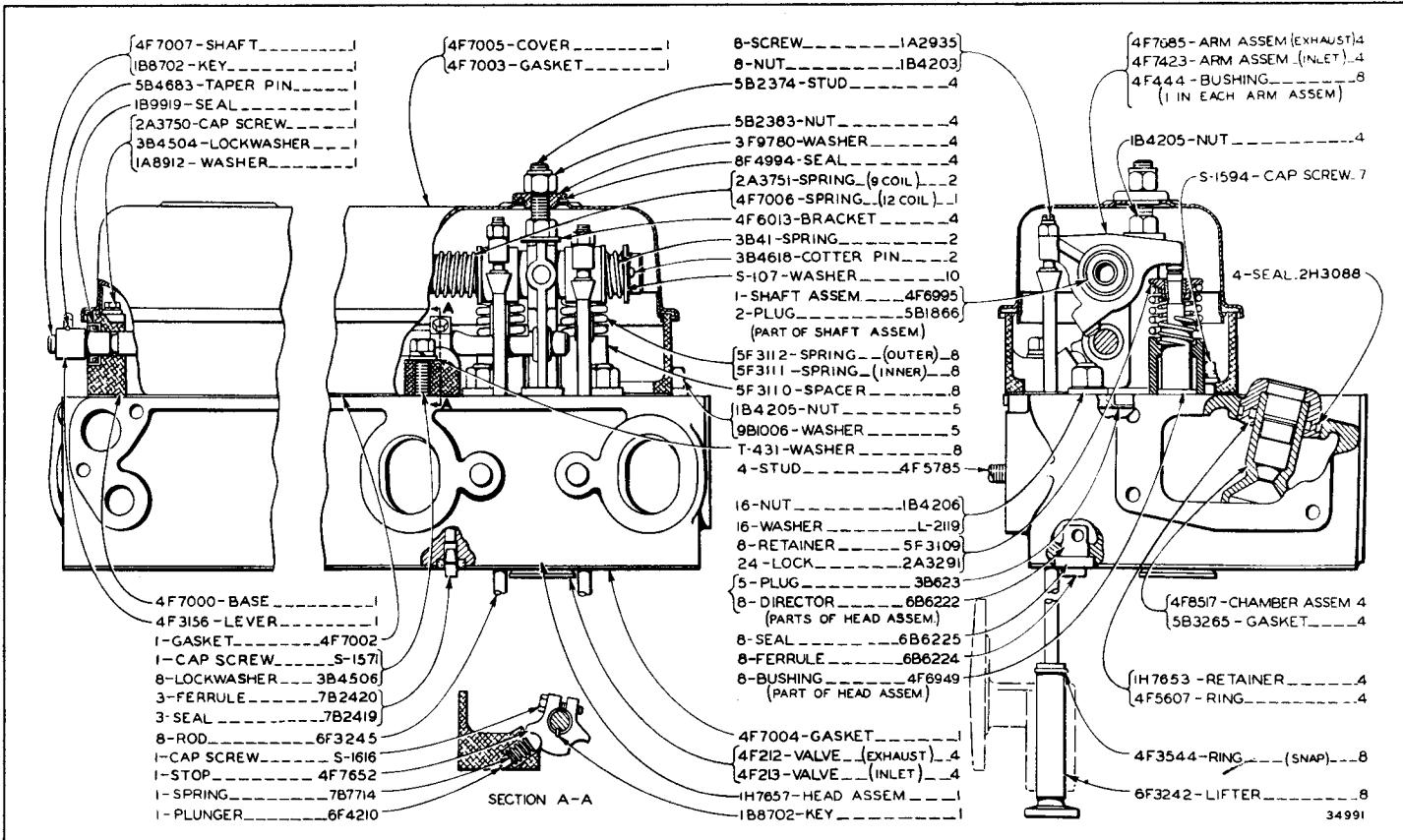
Serial No. 6U2922 to 6U3944 inclusive

NOTE: 2H5080 Valve Grinding Gasket Group is available

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



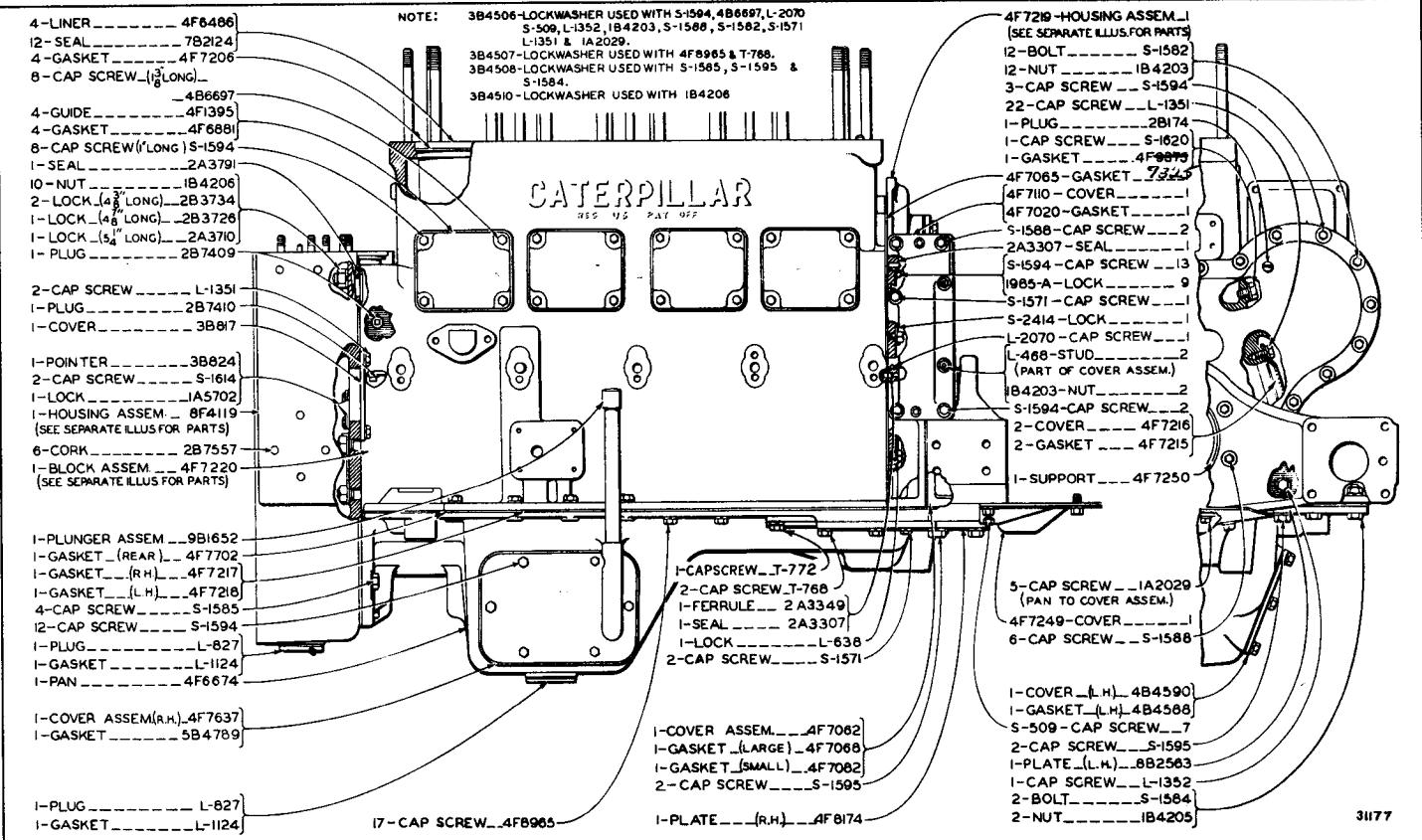
CYLINDER HEAD AND VALVE MECHANISM

Effective with Serial No. 6U8012

NOTE: 2H5080 Valve Grinding Gasket Group is available

34991

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

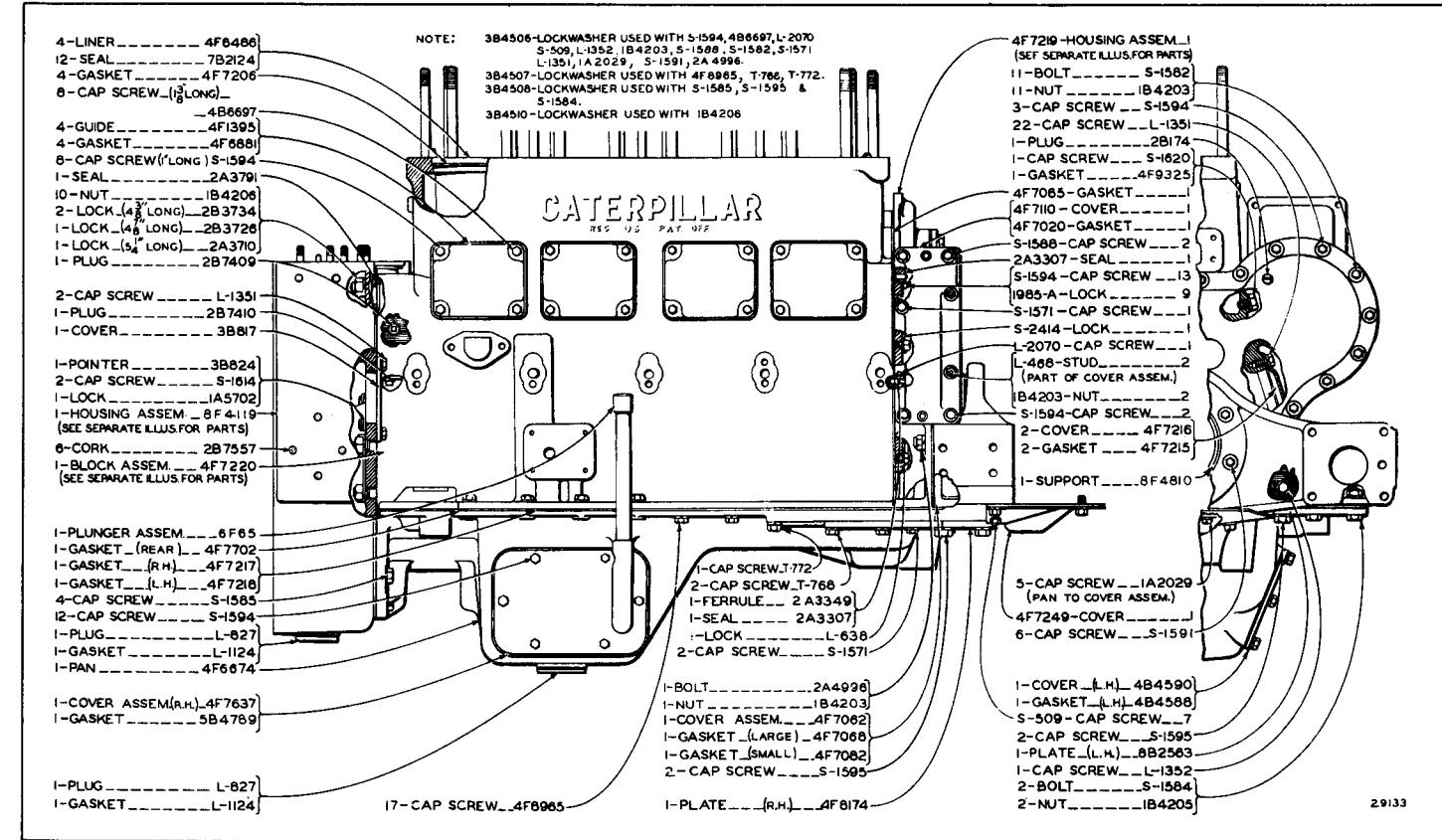


CYLINDER BLOCK AND COVERS

Serial No. 6U1 to 6U3901 inclusive, 4F7220, 4F7219 and 8F4119 parts are shown on Pages 34 and 36

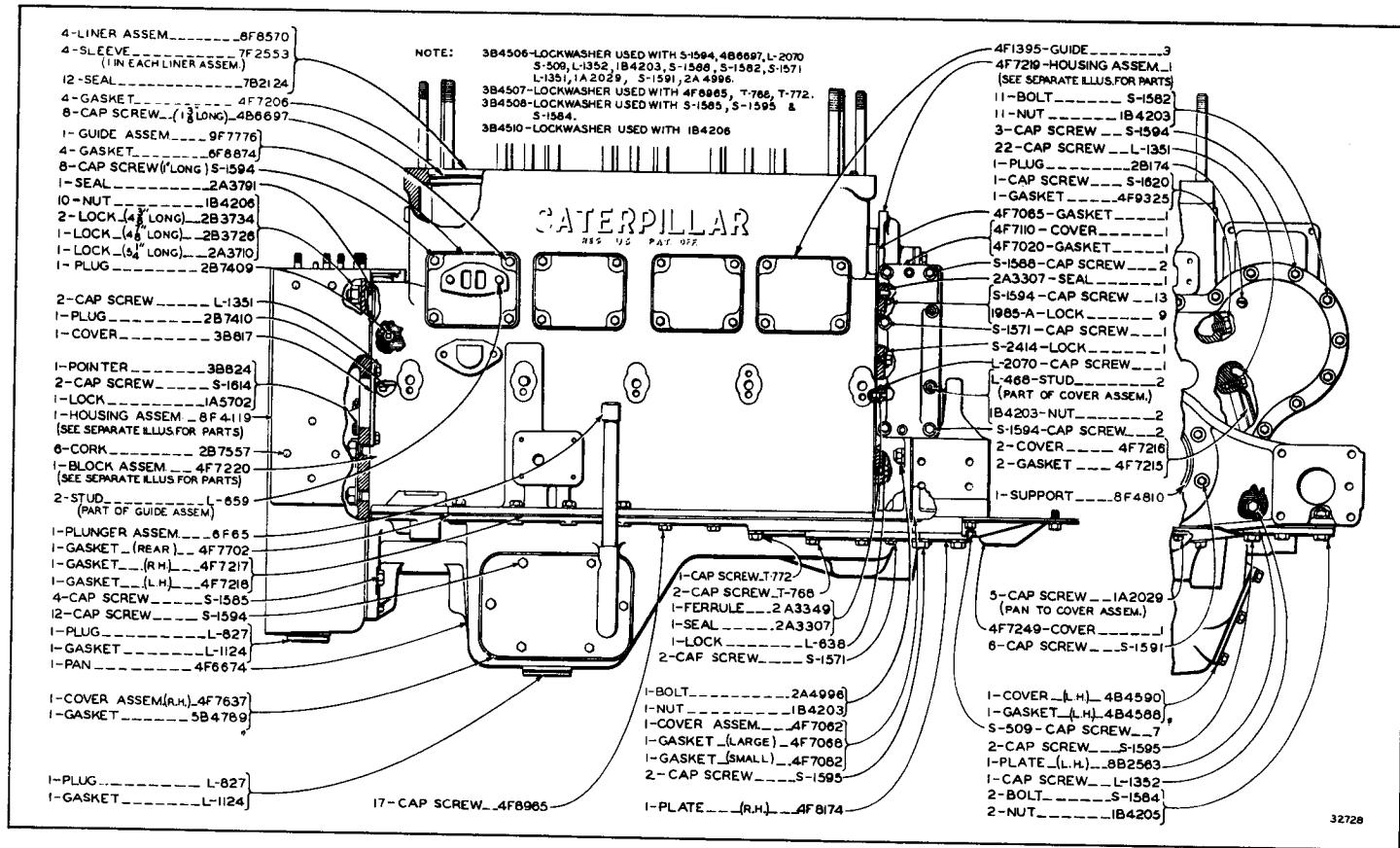
NOTE: 4H7073 Piston and Liner Replacement Group, 2H5080 Valve Grinding Gasket Group and 2H5091 Cylinder Liner and Piston Replacement Gasket Group are available. Cylinder Liner and Piston replacement require the use of 2H5080 and 2H5091 Gasket Groups

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



CYLINDER BLOCK AND COVERS

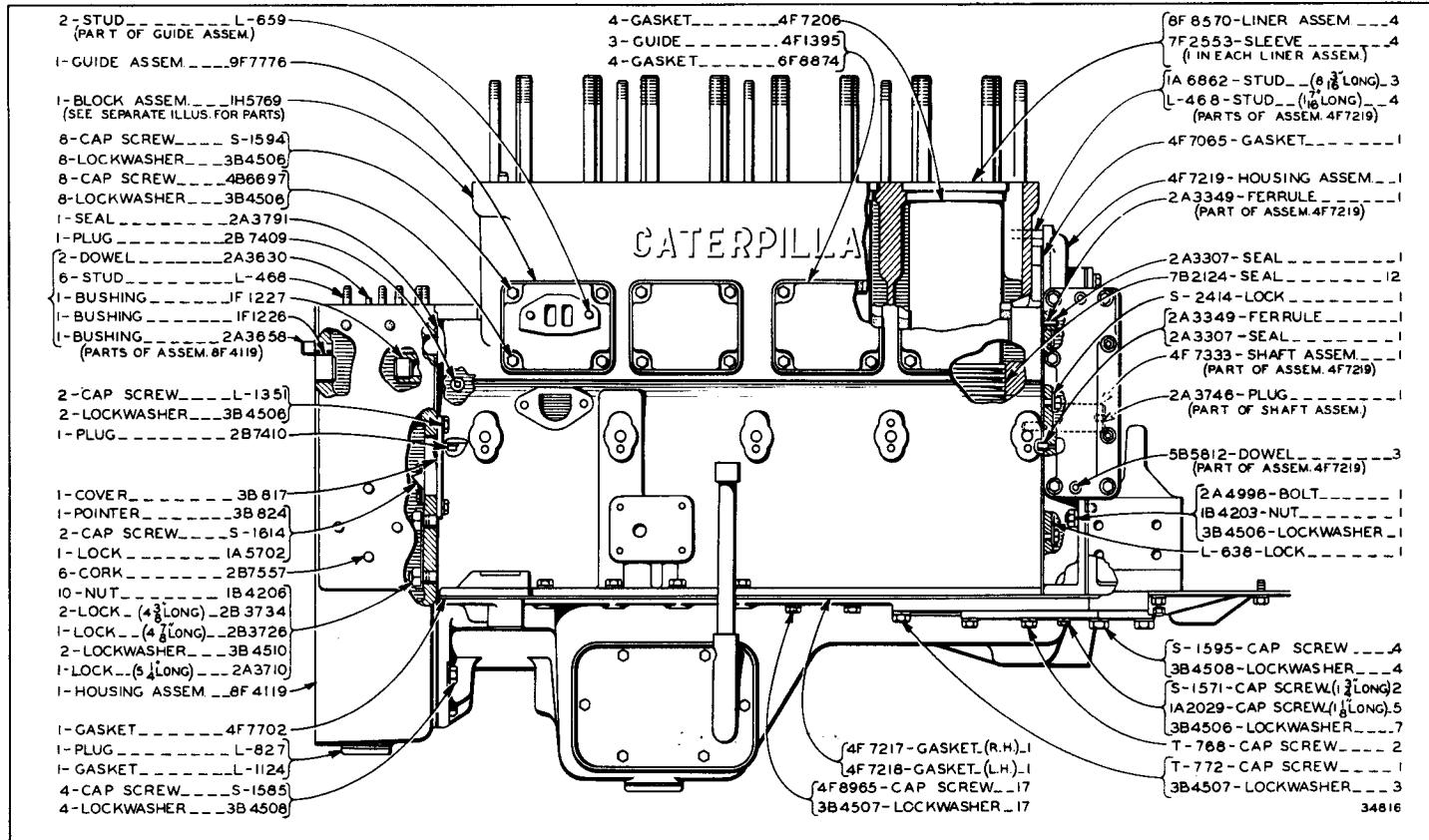
Serial No. 6U3902 to 6U7022, 6U7024, 6U7025, 6U7027 to 6U7029, 6U7032, 6U7037 and 6U7038 inclusive. 4F7220, 4F7219 and 8F4119 parts are shown on Pages 34 and 36. NOTE: 4H7073 Piston and Liner Replacement Group, 2H5080 Valve Grinding Gasket Group and 2H5091 Cylinder Liner and Piston Replacement Gasket Group are available. Cylinder Liner and Piston replacement require the use of 2H5080 and 2H5091 Gasket Groups



32728

Serial No. 6U7023, 6U7026, 6U7030, 6U7031, 6U7033 to 6U7036, 6U7039 to 6U8093, 6U8095 and 6U8096 inclusive. 4F7220, 4F7219 and 8F4119 parts are shown on Pages 34 and 36. NOTE: 4H7073 Piston and Liner Replacement Group, 2H5080 Valve Grinding Gasket Group and 2H5091 Cylinder Liner and Piston Replacement Gasket Group are available. Cylinder Liner and Piston replacement require the use of 2H5080 and 2H5091 Gasket Groups

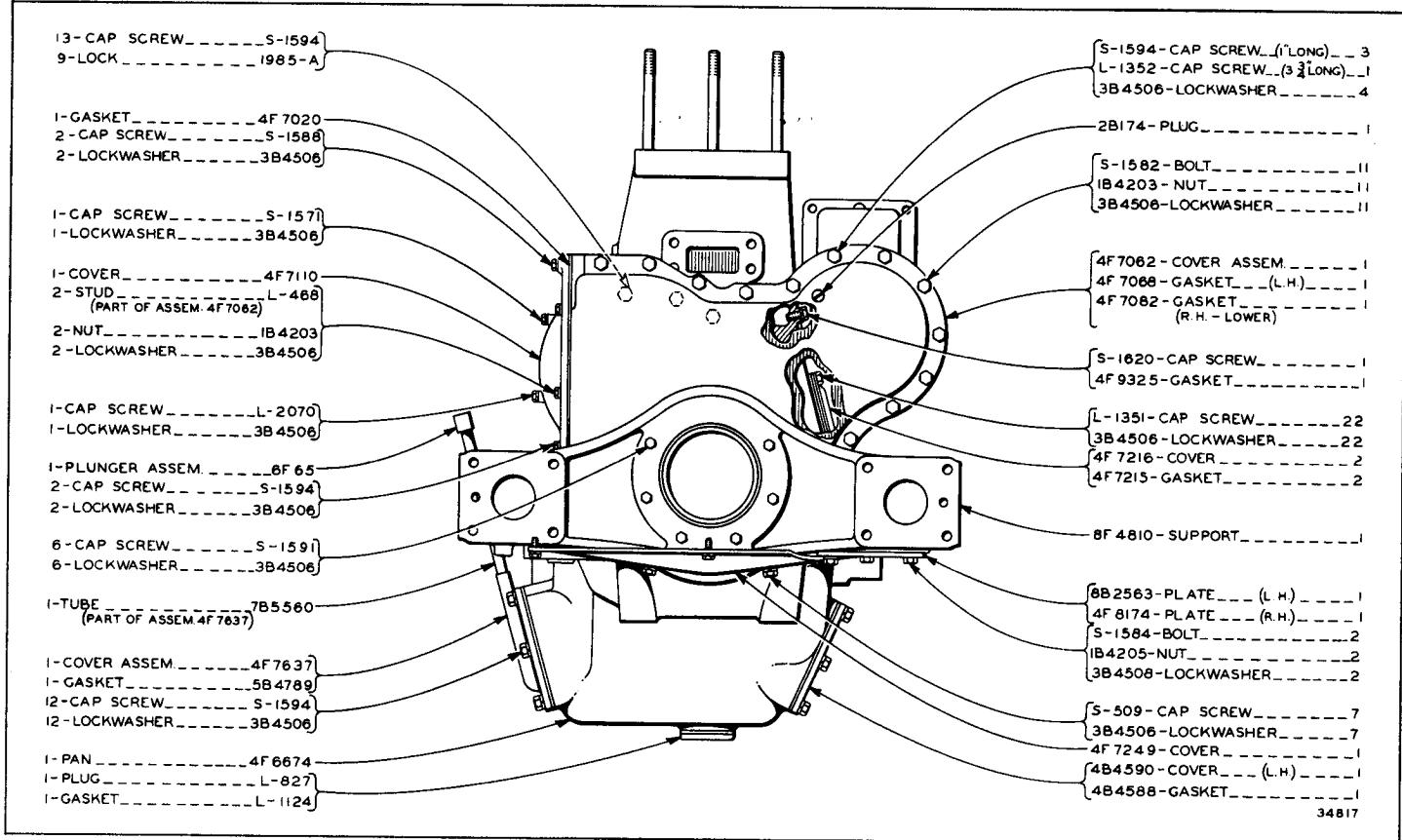
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



CYLINDER BLOCK AND COVERS—Side View

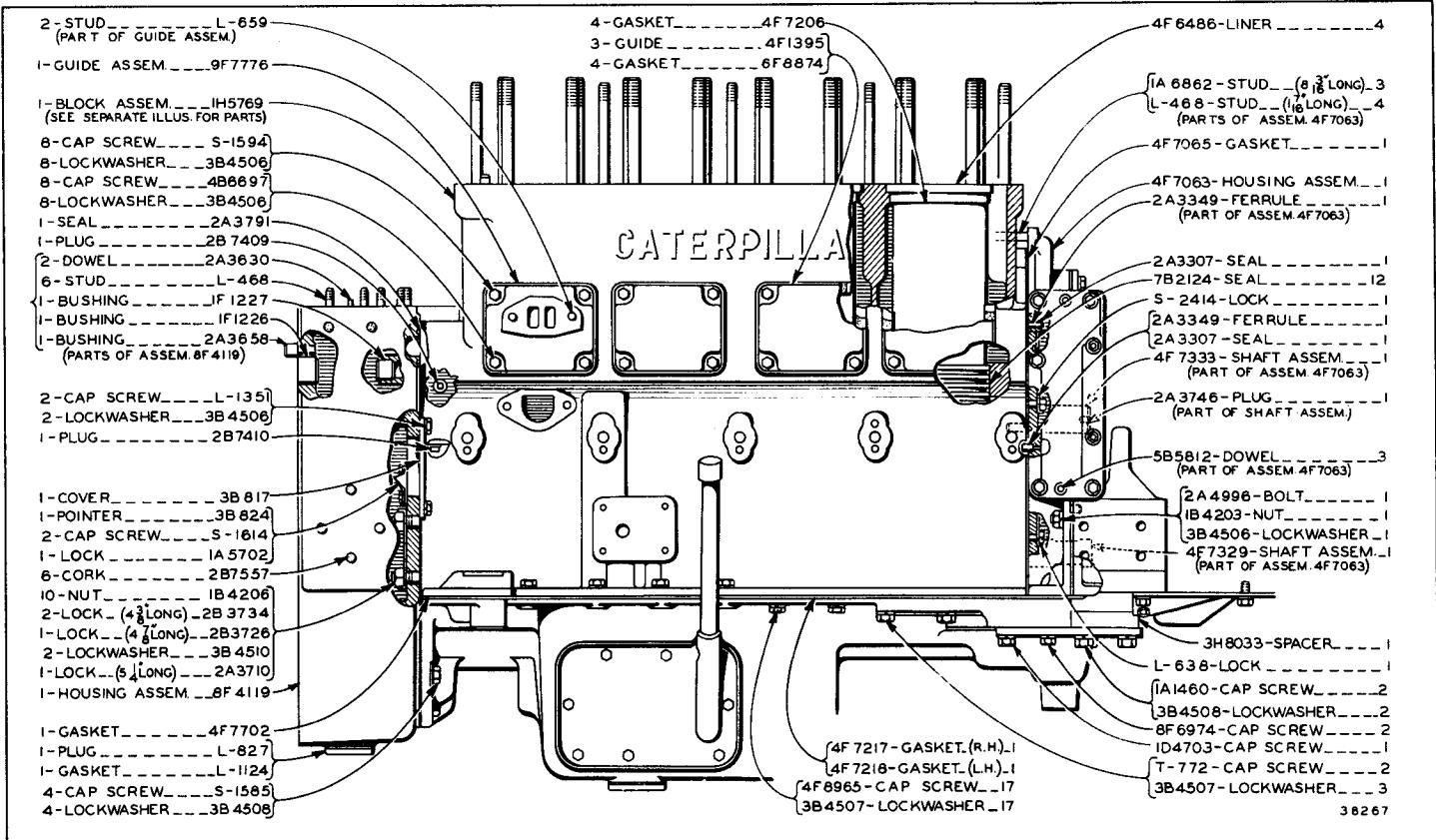
Serial No. 6U8094 and 6U8097 to 6U9806 inclusive. IH5769 parts are shown on Page 35. NOTE: 4H7073 Piston and Liner Replacement Group, 2H5080 Valve Grinding Gasket Group and 2H5091 Cylinder Liner and Piston Replacement Gasket Groups are available. Cylinder Liner and Piston replacement require the use of 2H5080 and 2H5091 Gasket Groups

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



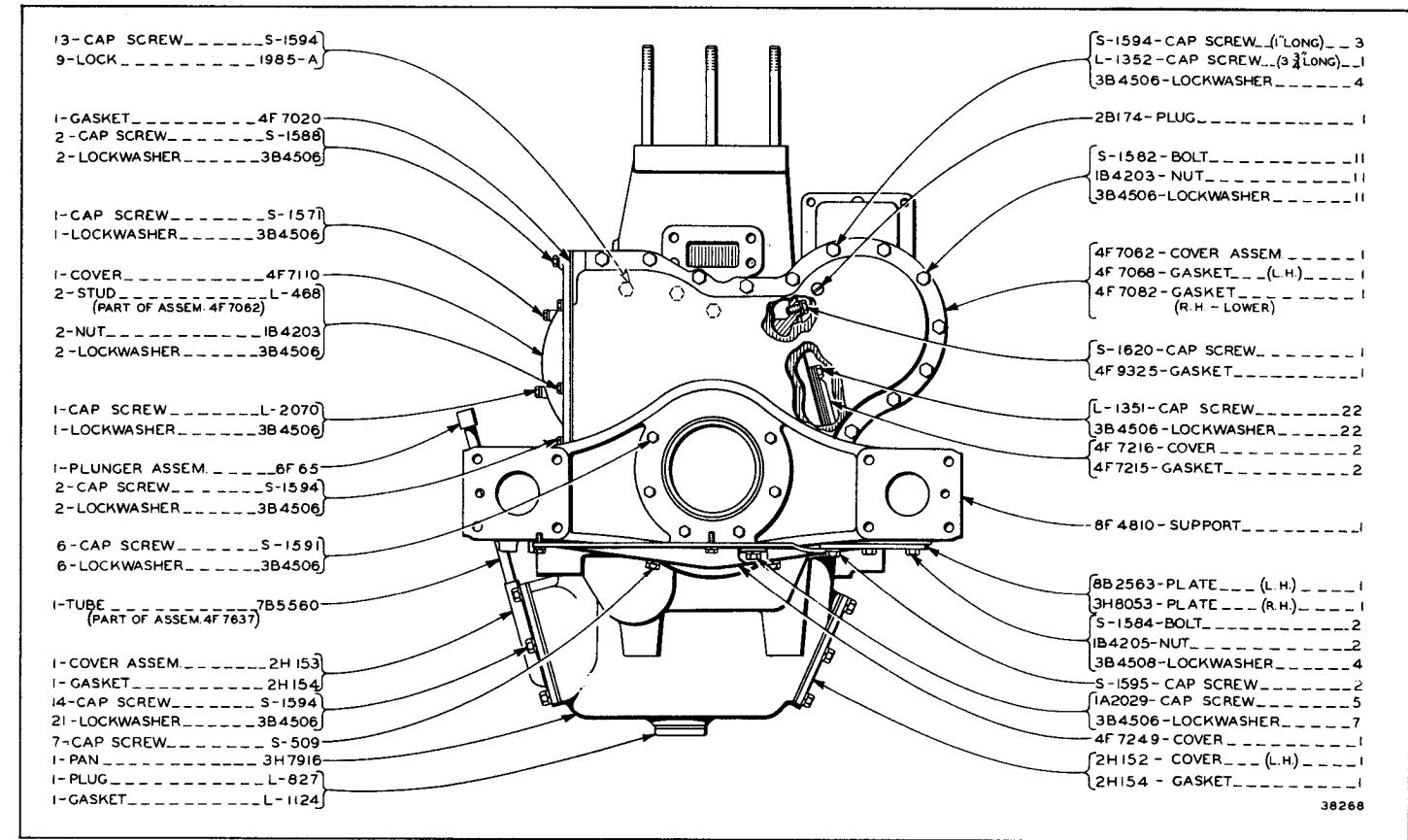
CYLINDER BLOCK AND COVERS—Front View
Serial No. 6U8094 and 6U8097 to 6U9806 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



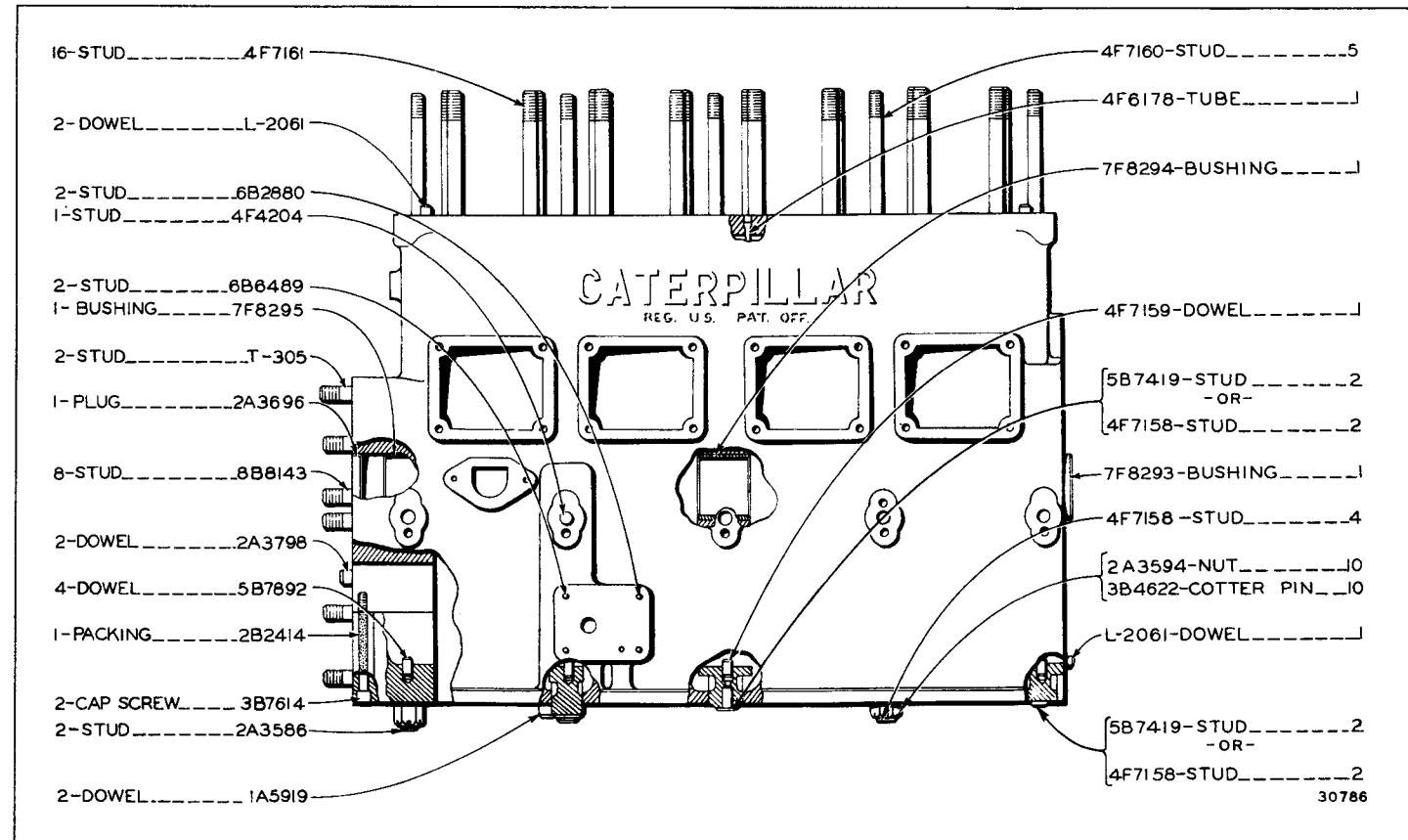
CYLINDER BLOCK AND COVERS—Side View

Effective with Serial No. 6U9807. IH5769 parts are shown on Page 35. NOTE: 4H7073 Piston and Liner Replacement Group, 2H5080 Valve Grinding Gasket Group and 2H5091 Cylinder Liner and Piston Replacement Gasket Group are available. Cylinder Liner and Piston replacement require the use of 2H5080 and 2H5091 Gasket Groups



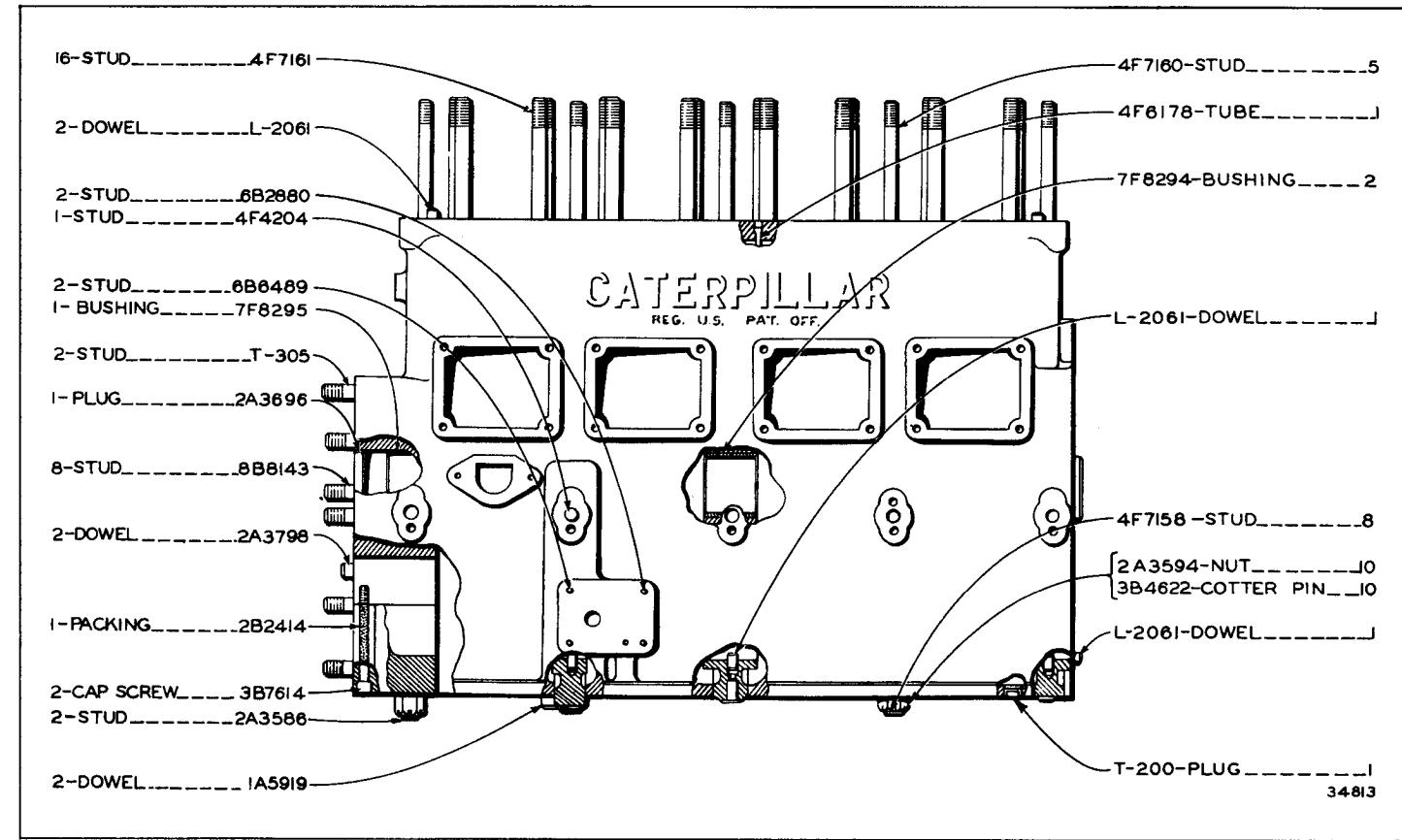
CYLINDER BLOCK AND COVERS—Front View
Effective with Serial No. 6U9807

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

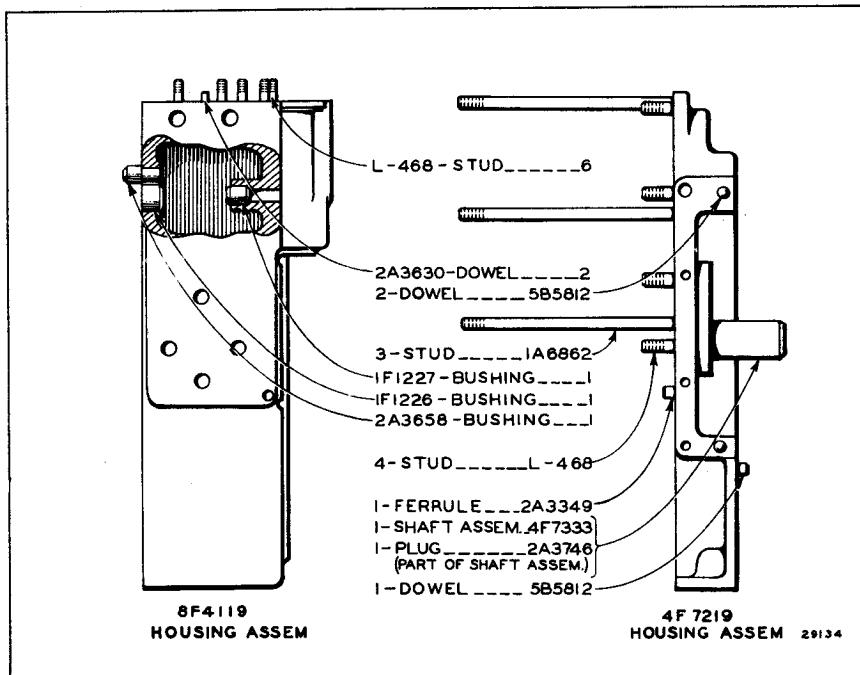


4F7220 CYLINDER BLOCK ASSEMBLY
Part of Cylinder Block and Covers shown on Pages 27, 28 and 29

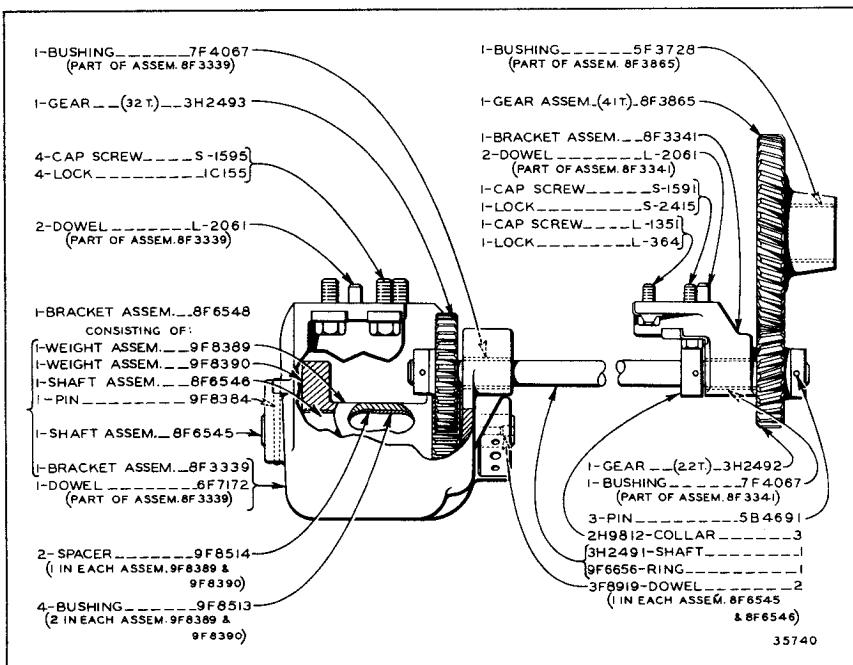
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



IH5769 CYLINDER BLOCK ASSEMBLY
Part of Cylinder Block and Covers shown on Pages 30 and 32



CYLINDER BLOCK HOUSING ASSEMBLIES
Part of Cylinder Block and Covers shown on Pages 27, 28 and 29



ENGINE BALANCER
Effective with Serial No. 6U9807

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

4F6947 Crankshaft Bearing Replacement Group
Serial No. 6U1 to 6U8093, 6U8095 and 6U8096 Inclusive
For use with Standard Crankshaft

Consists of:

Complete set of Bearing Assemblies as shown with Standard Crankshaft

4F8378 Crankshaft Bearing Replacement Group
Serial No. 6U1 to 6U8093, 6U8095 and 6U8096 Inclusive
For use with .030 Undersize Crankshaft

Consists of:

- 1 4F8375 Bearing Assembly—Front
- 2 4F8374 Bearing Assembly—Intermediate
- 1 4F8377 Bearing Assembly—Center
- 1 4F8376 Bearing Assembly—Rear

8H5811 Crankshaft Bearing Replacement Group
Serial No. 6U8094 and 6U8097—Up. For use with Standard Crankshaft

Consists of:

Complete set of Bearing Assemblies as shown with Standard Crankshaft

1H5809 Crankshaft Bearing Replacement Group
Serial No. 6U8094 and 6U8097—Up. For use with .030 Undersize Crankshaft

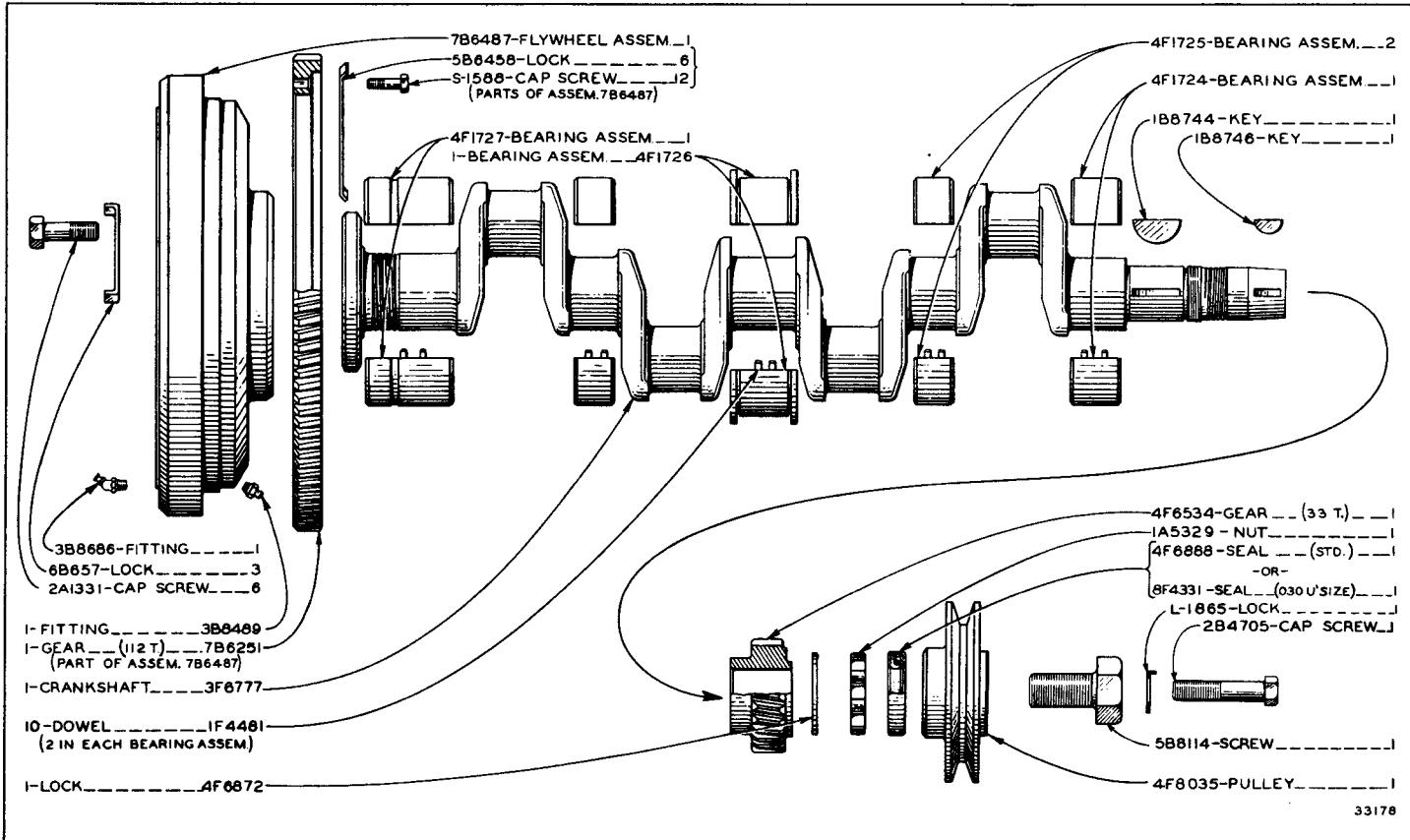
Consists of:

- 1 1H3729 Bearing Assembly—Front
- 2 1H3730 Bearing Assembly—Intermediate
- 1 1H3728 Bearing Assembly—Center
- 1 1H3731 Bearing Assembly—Rear

CRANKSHAFT BEARING REPLACEMENT GROUPS

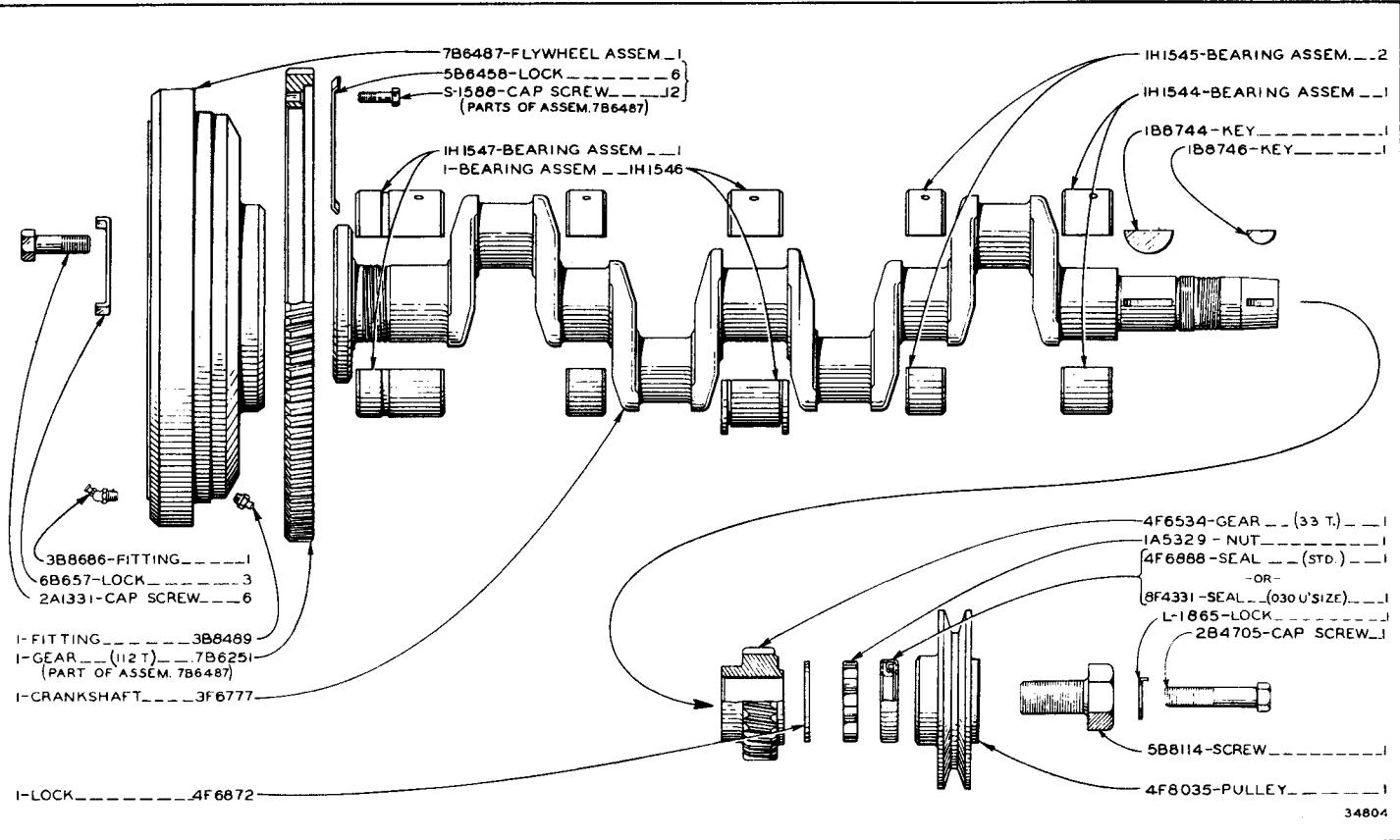
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



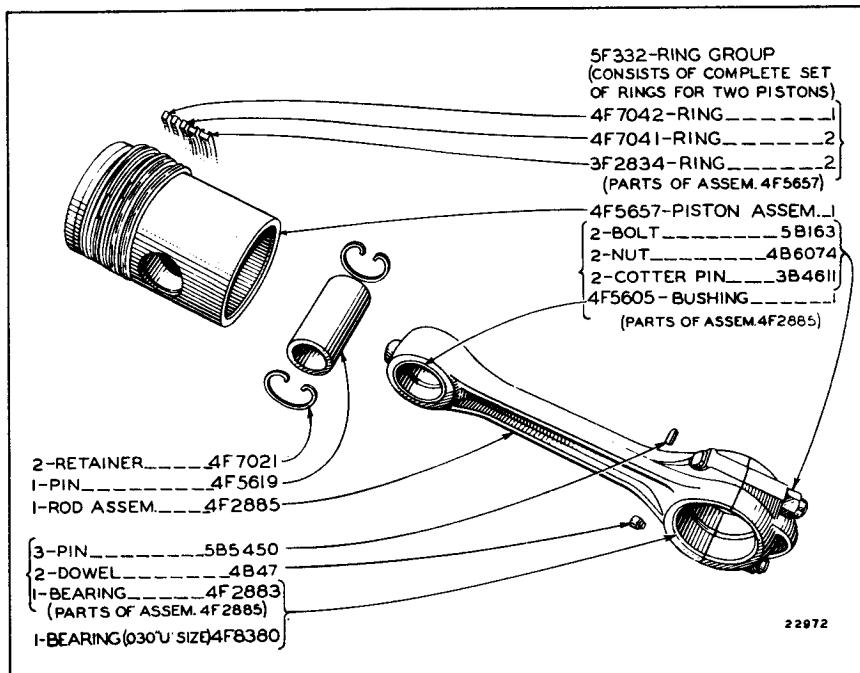
CRANKSHAFT

Serial No. 6U1 to 6U8093, 6U8095 and 6U8096 inclusive

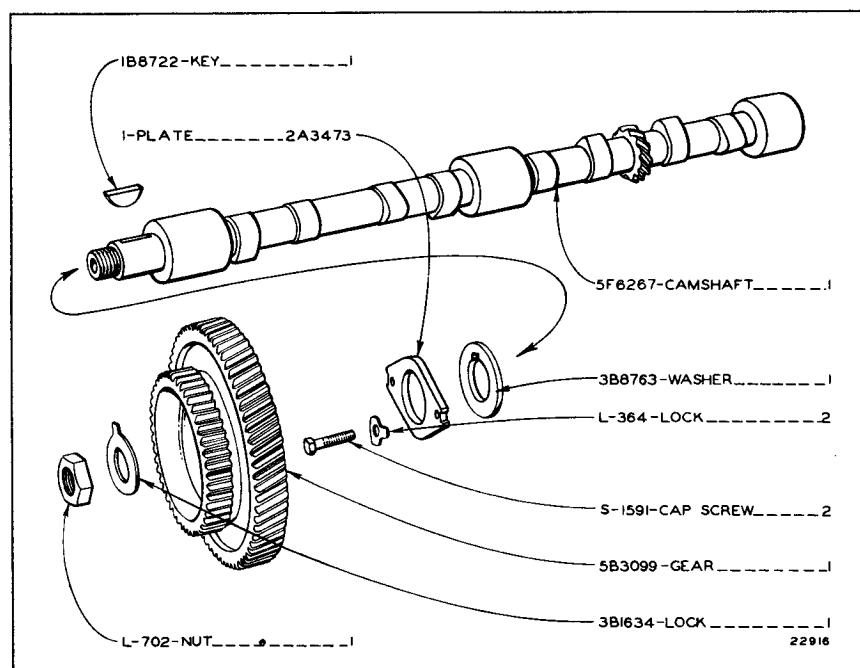


CRANKSHAFT

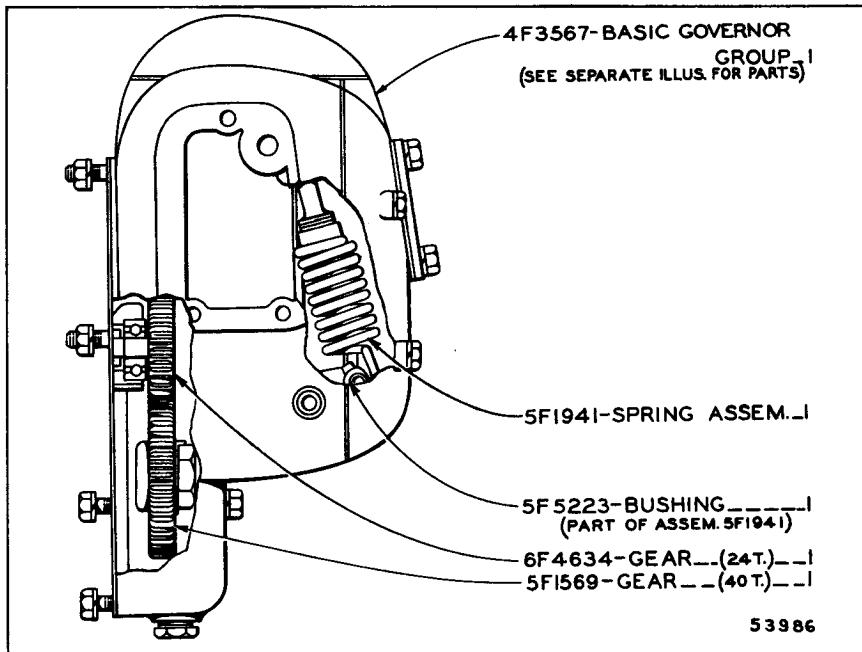
Serial No. 6U8094 and 6U8097—Up

**CONNECTING ROD AND PISTON—4 Groups Required**

NOTE: 4H7073 Piston and Liner Group consisting of 1—Piston Assembly, 1—Liner, 1—Gasket and 3—Seal, is available

**CAMSHAFT**

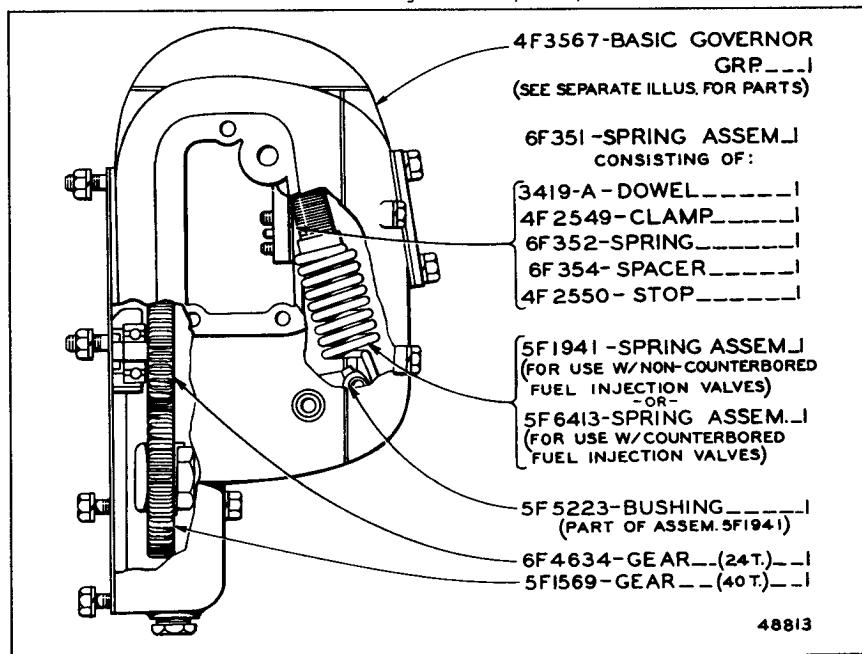
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**4F7592 COMPLETE GOVERNOR GROUP**

Serial No. 6U1 to 6U932 inclusive

4F3567 Basic Governor Group parts are shown on Pages 42 through 45

Refer also to Page 266 for special parts

**6F349 COMPLETE GOVERNOR GROUP**

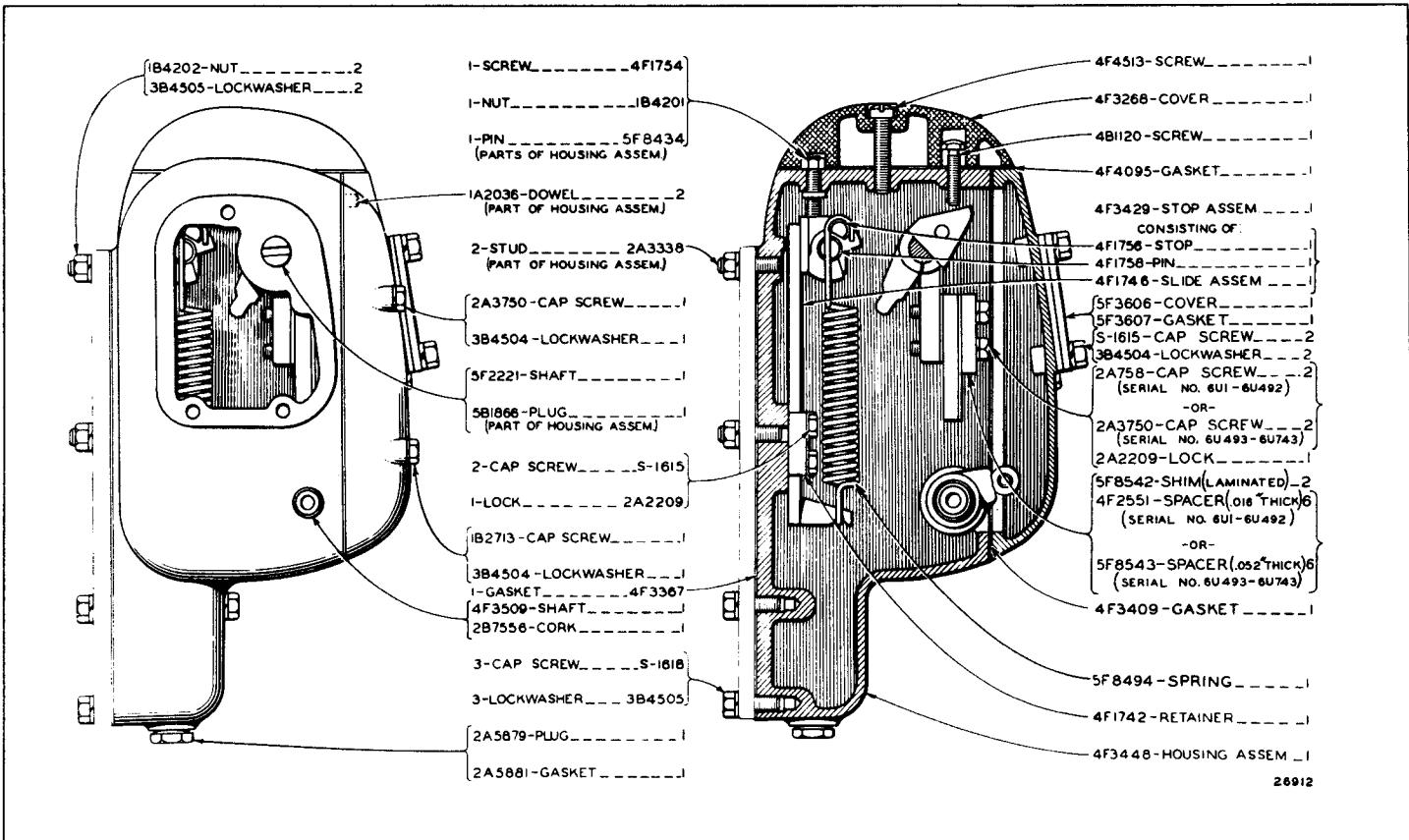
Effective with Serial No. 6U933

4F3567 Basic Governor Group parts are shown on Pages 44 through 55
Refer also to Page 266 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

"CATERPILLAR" D4 TRACTOR

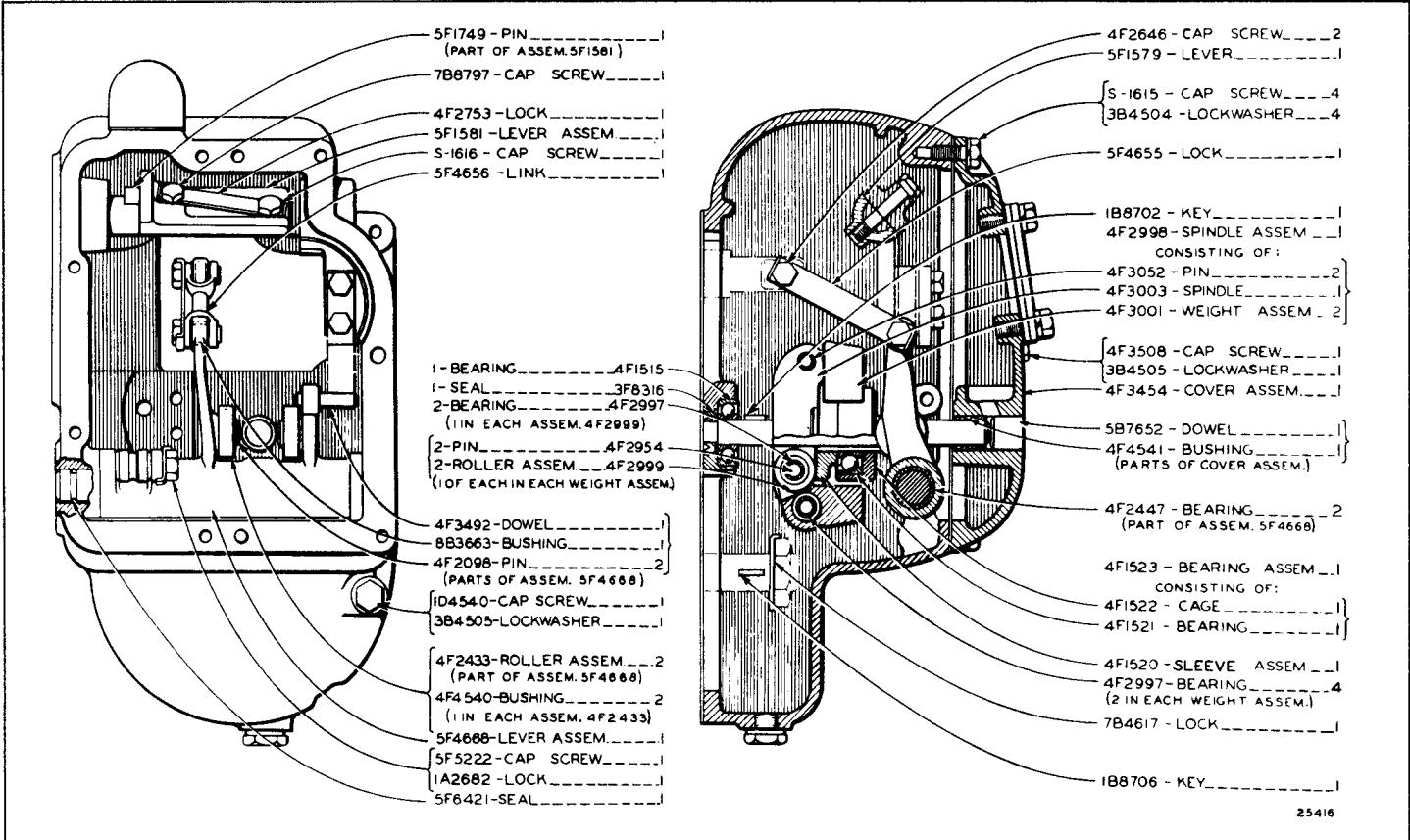
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4F3567 BASIC GOVERNOR GROUP—Part One

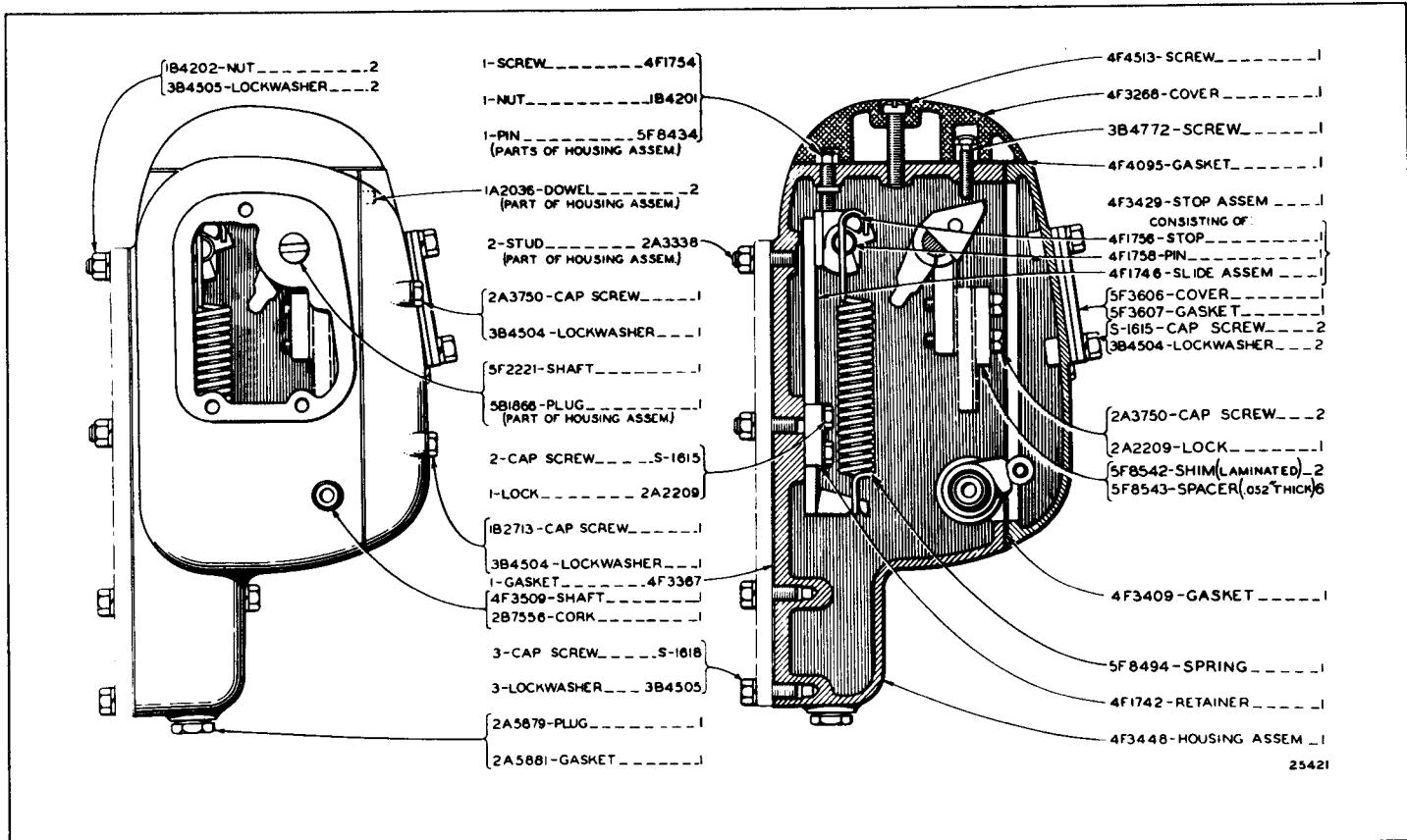
Serial No. 6U1 to 6U743 inclusive

Part of 4F7592 Complete Governor Group shown on Page 41



4F3567 BASIC GOVERNOR GROUP—Part Two
Serial No. 6U1 to 6U743 inclusive
Part of 4F7592 Complete Governor Group shown on Page 41

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

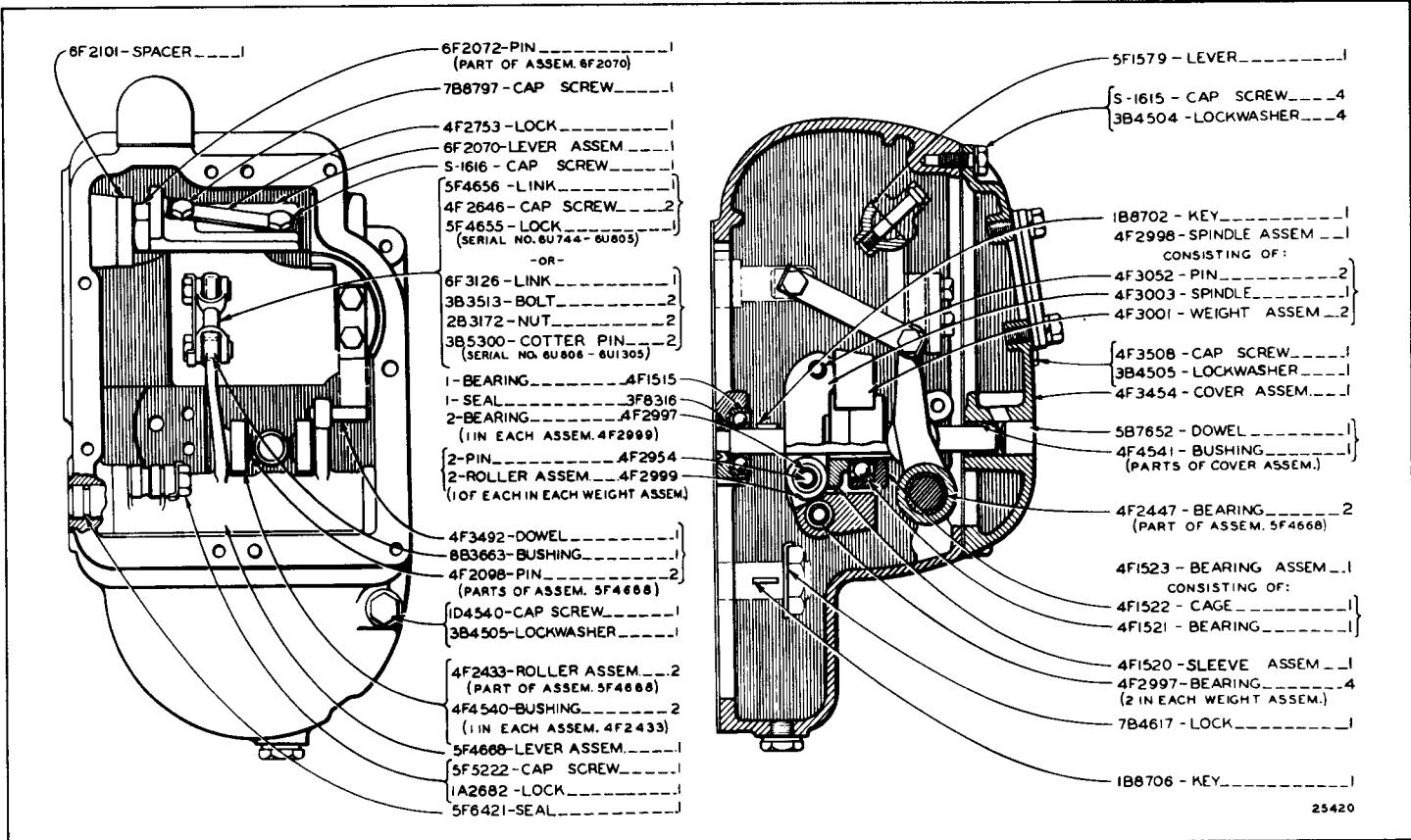


4F3567 BASIC GOVERNOR GROUP—Part One

Serial No. 6U744 to 6U1305 inclusive

Part of 4F7592 and 6F349 Complete Governor Groups shown on Page 41

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

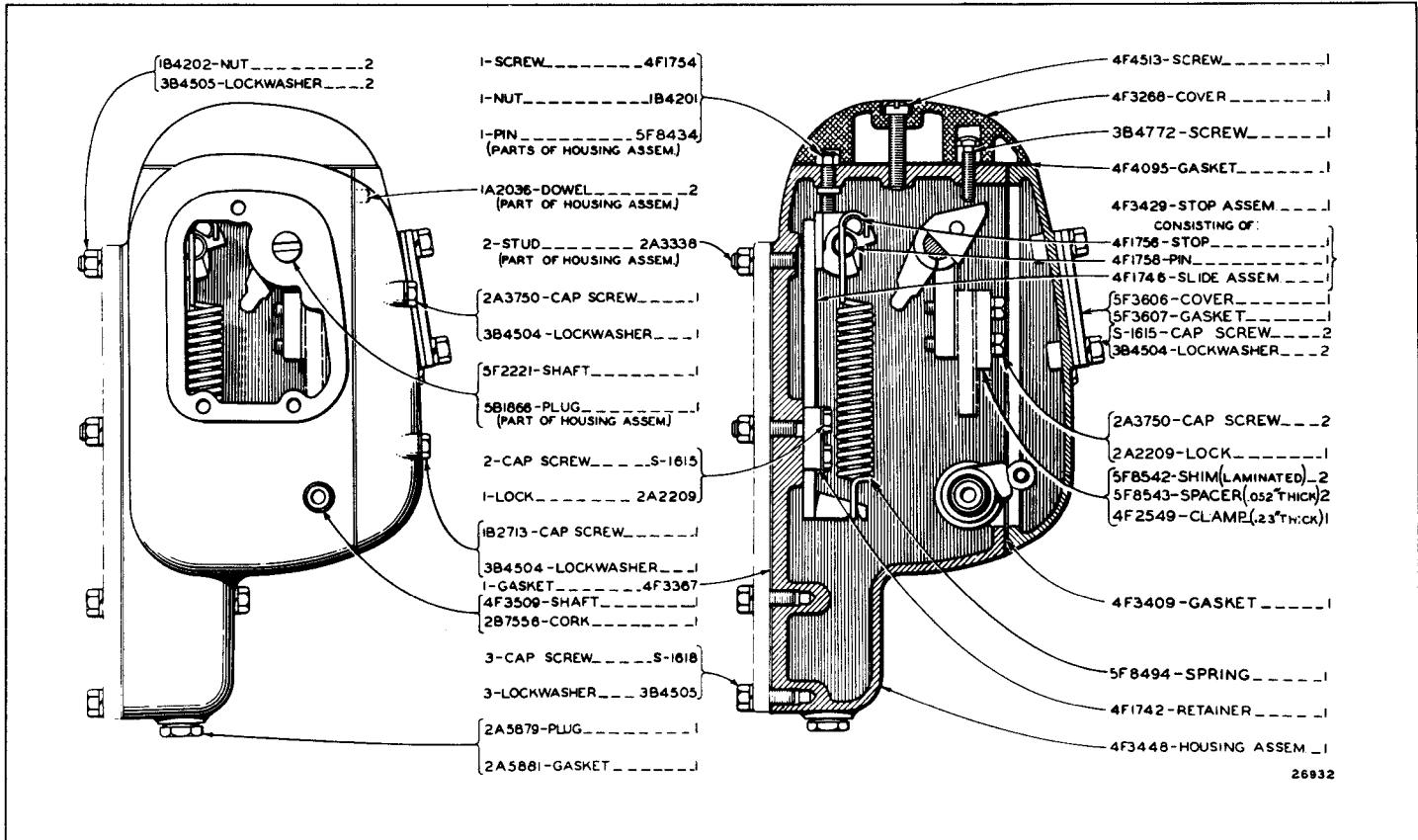


4F3567 BASIC GOVERNOR GROUP—Part Two

Serial No. 6U744 to 6U1305 inclusive

Part of 4F7592 and 6F349 Complete Governor Groups shown on Page 41

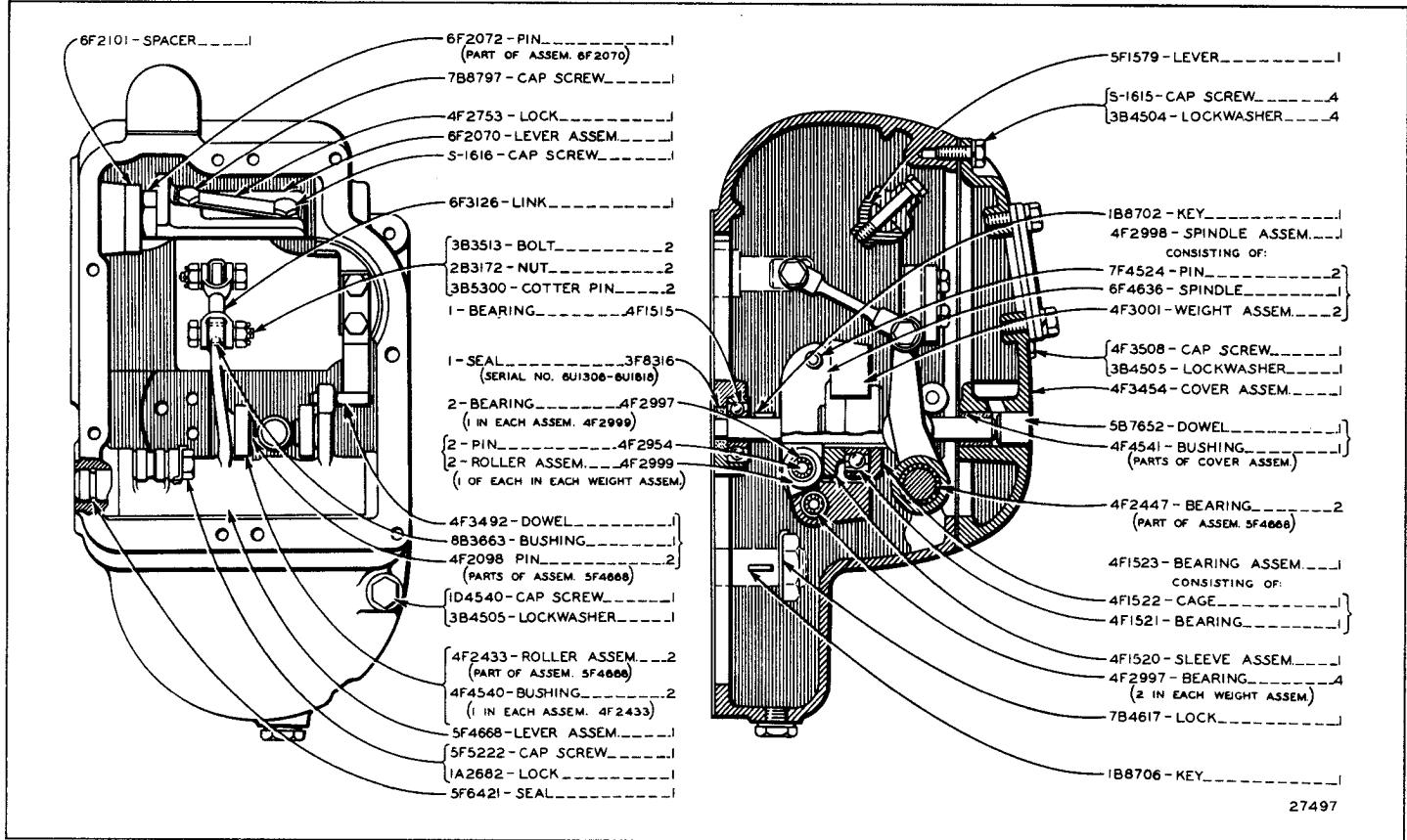
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4F3567 BASIC GOVERNOR GROUP—Part One

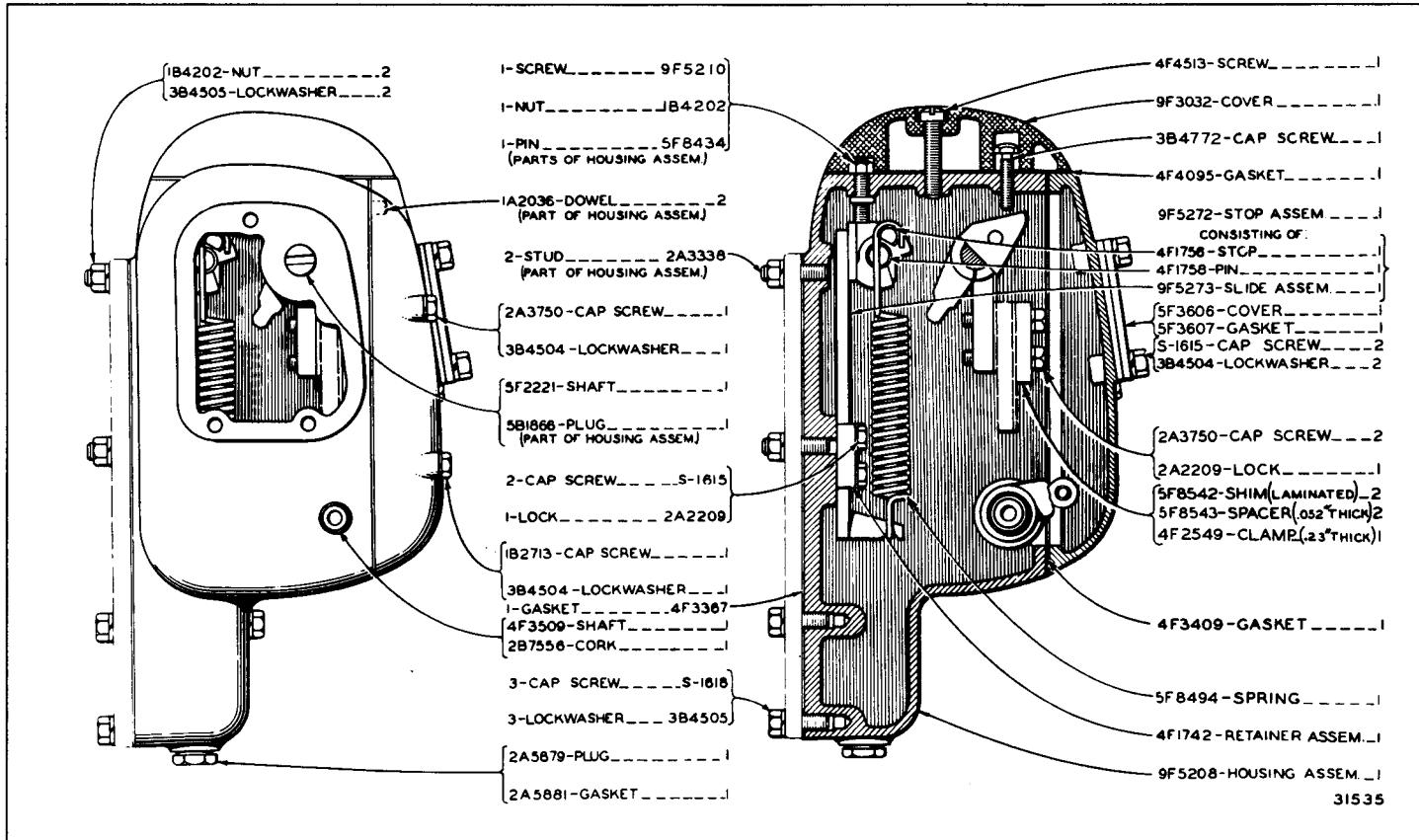
Serial No. 6U1306 to 6U6361 inclusive

Part of 6F349 Complete Governor Group shown on Page 41



4F3567 BASIC GOVERNOR GROUP—Part Two
 Serial No. 6U1306 to 6U6361 inclusive
 Part of 6F349 Complete Governor Group shown on Page 41

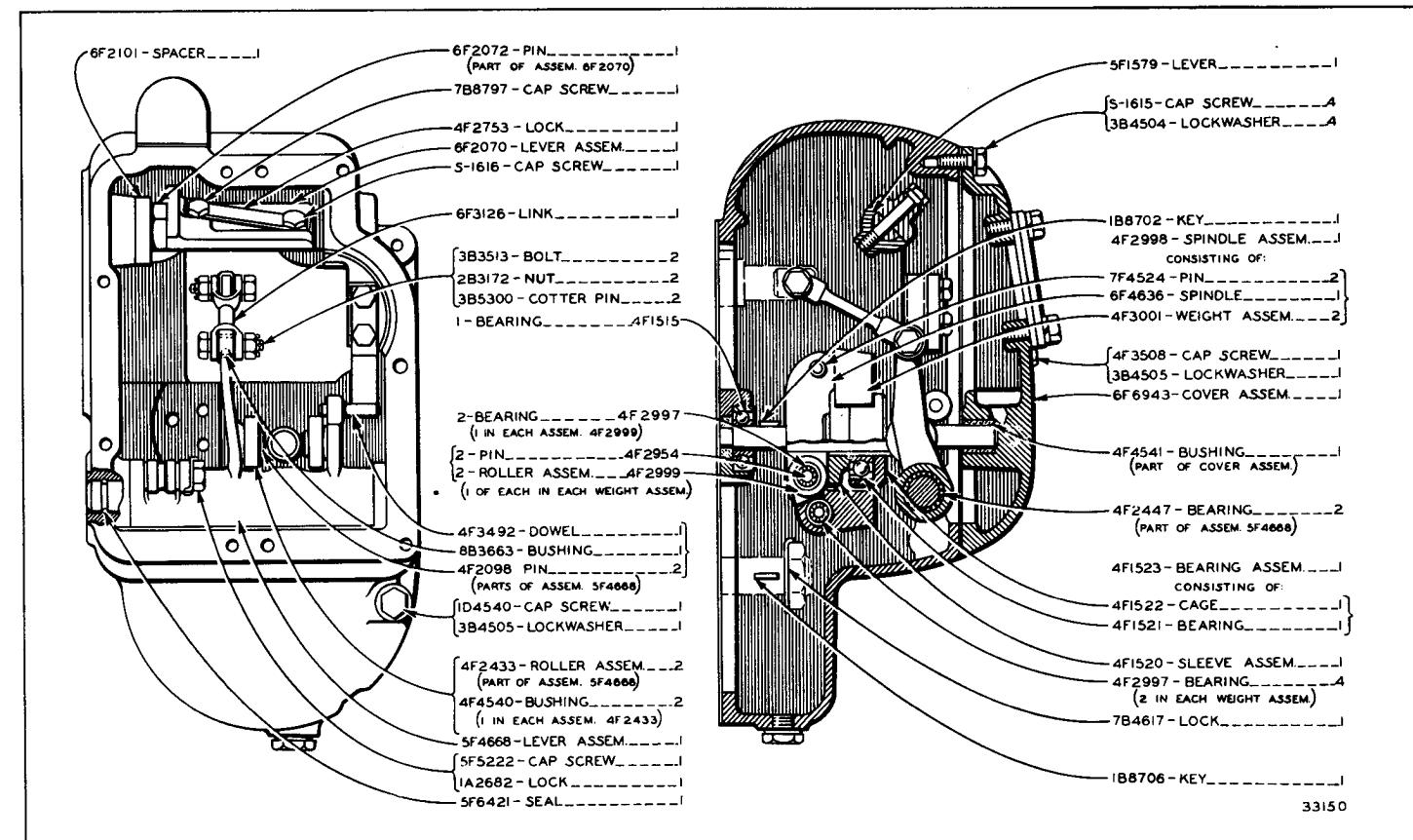
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4F3567 BASIC GOVERNOR GROUP—Part One

Serial No. 6U6362 to 6U7975 inclusive
 Part of 6F349 Complete Governor Group shown on Page 41

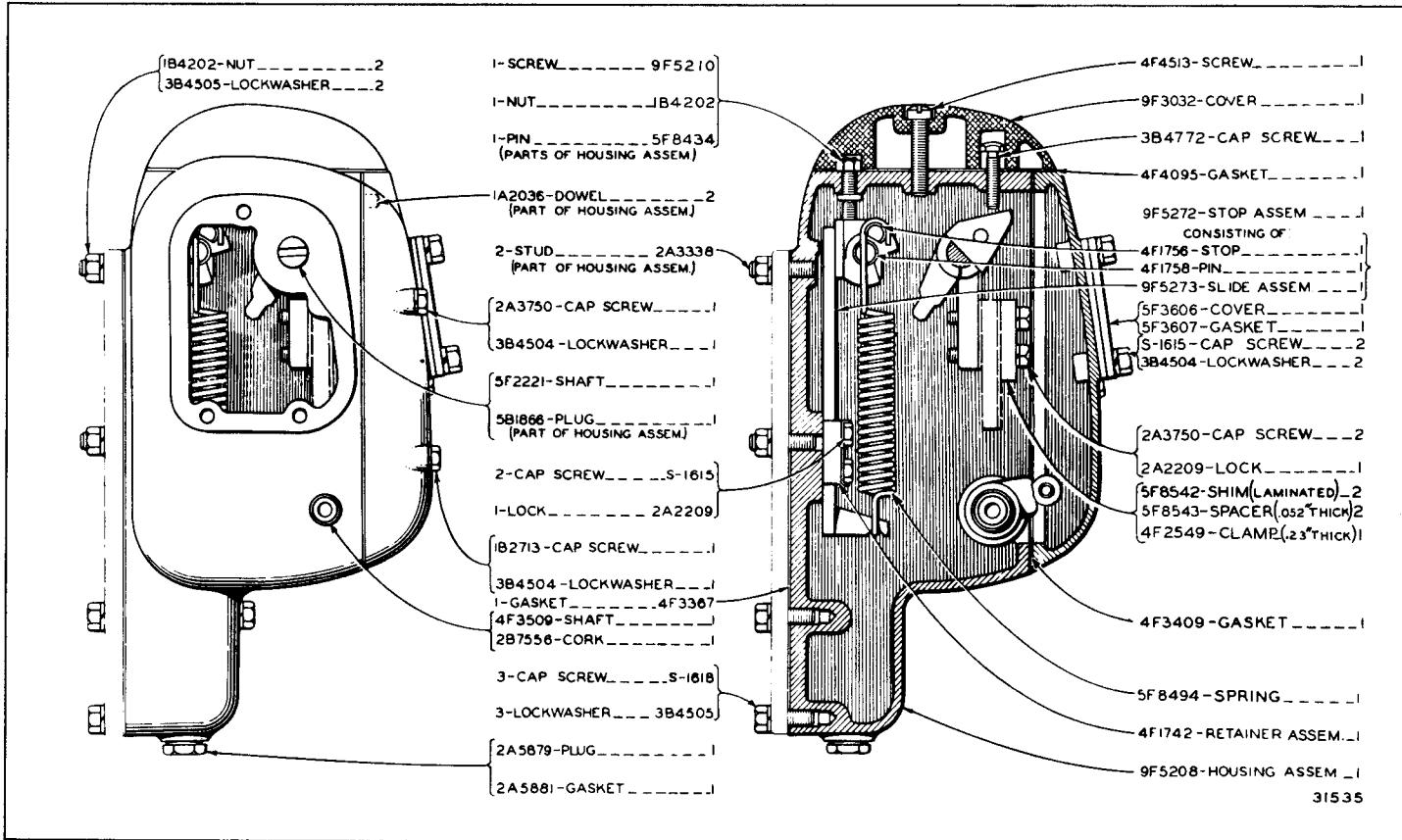
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



4F3567 BASIC GOVERNOR GROUP—Part Two
Serial No. 6U6362 to 6U7975 inclusive
Part of 6F349 Complete Governor Group shown on Page 41

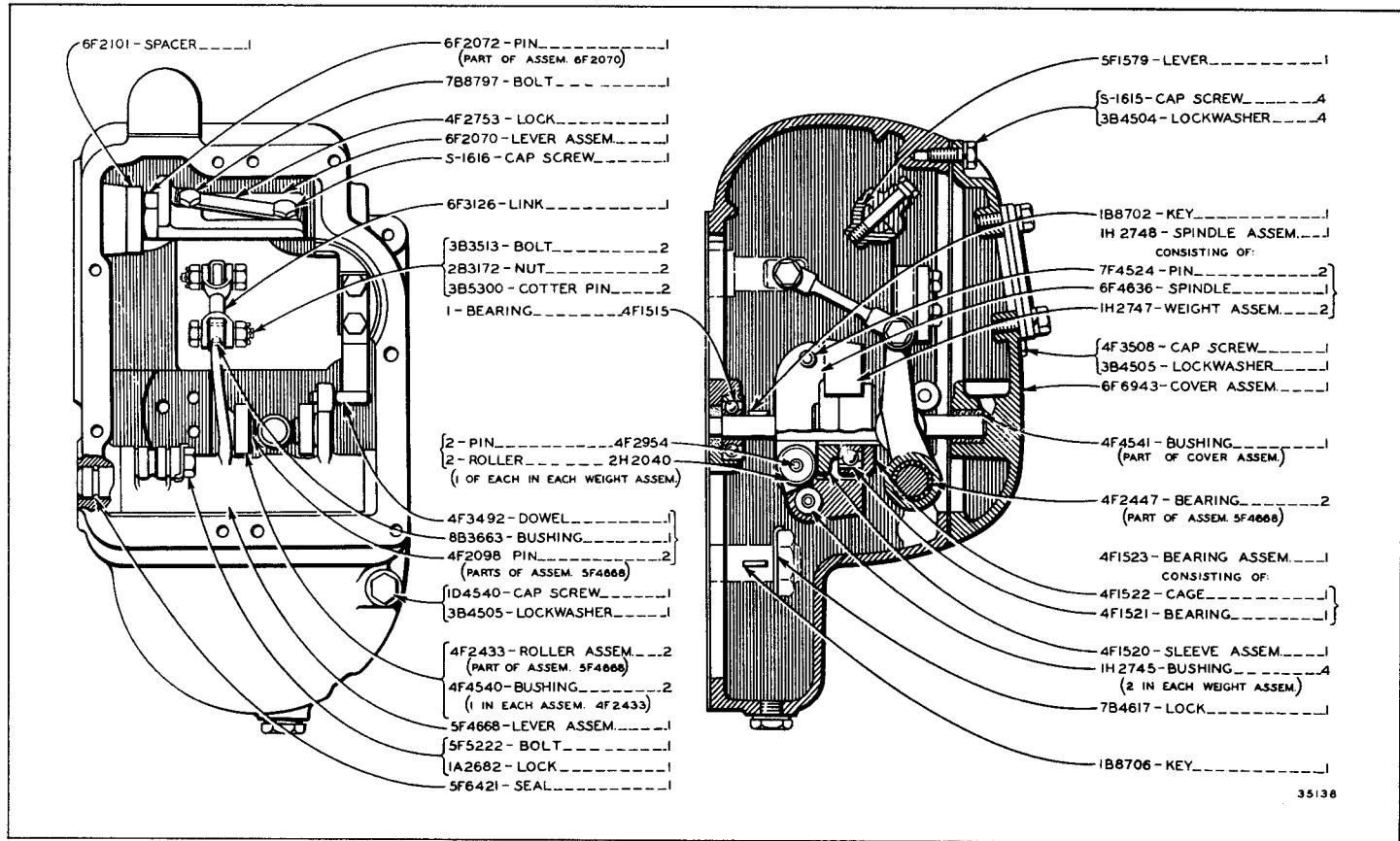
33150

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



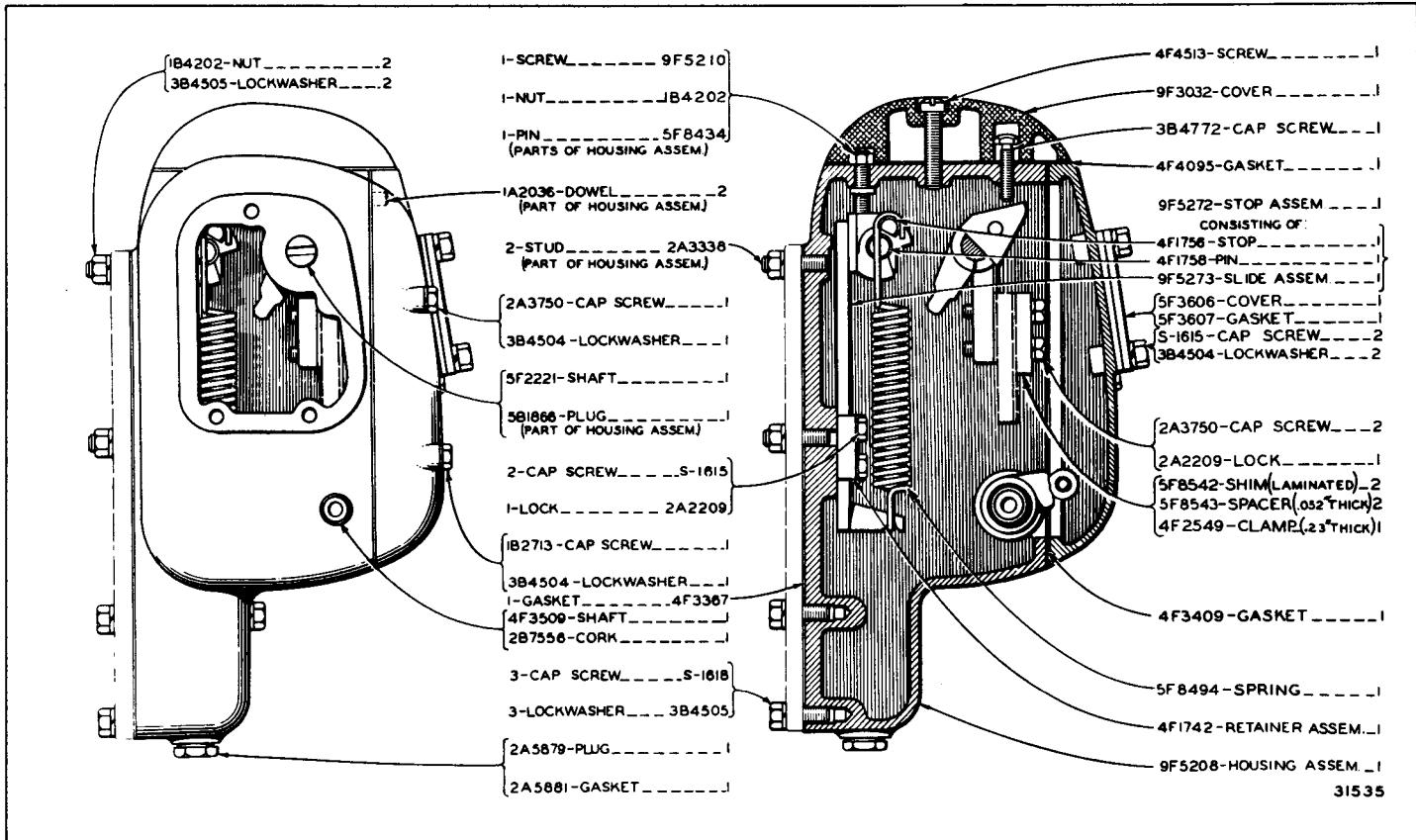
4F3567 BASIC GOVERNOR GROUP—Part One
 Serial No. 6U7976 to 6U9507 inclusive
 Part of 6F349 Complete Governor Group shown on Page 41

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



4F3567 BASIC GOVERNOR GROUP—Part Two
Serial No. 6U7976 to 6U9507 inclusive
Part of 6F349 Complete Governor Group shown on Page 41

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

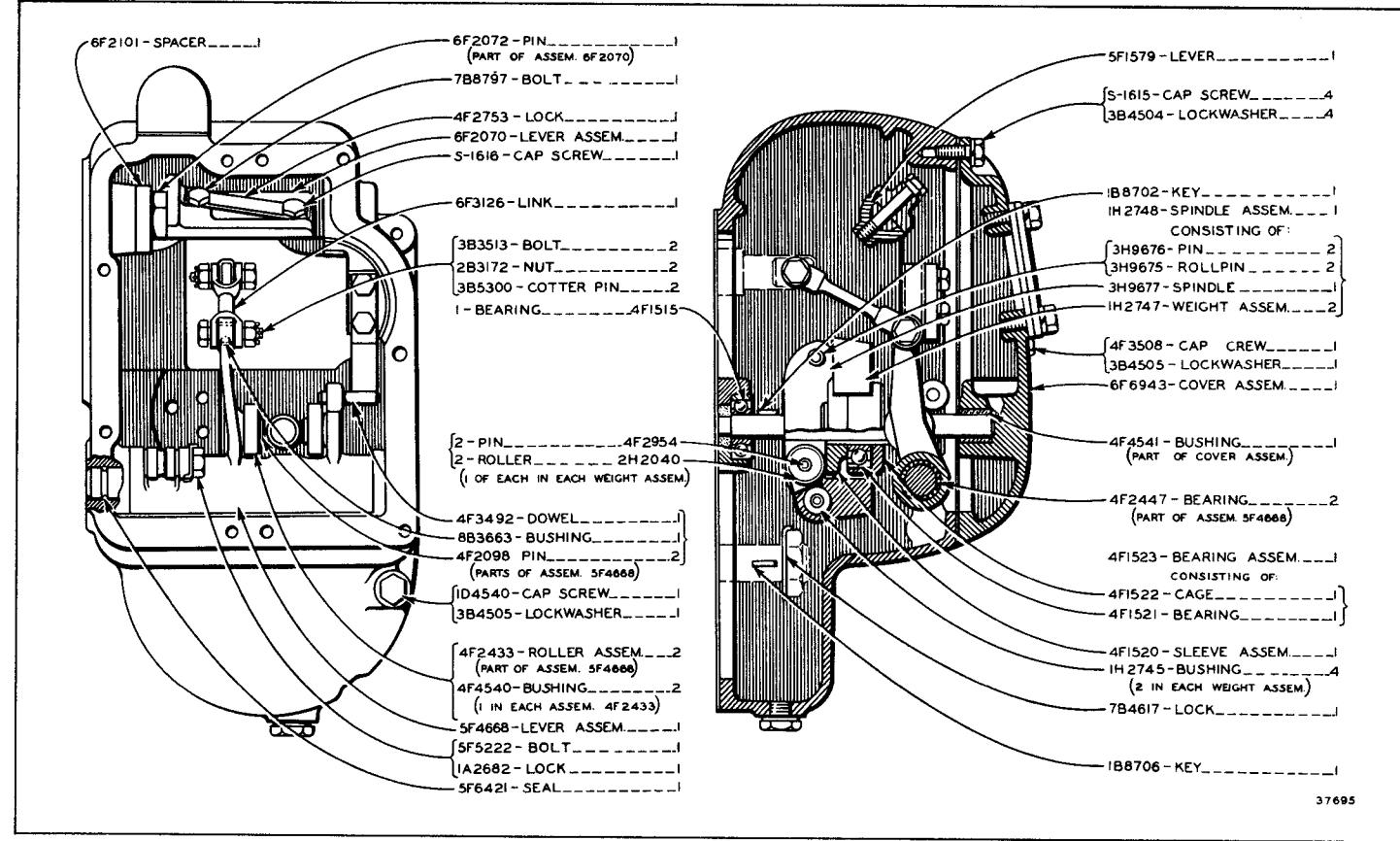


4F3567 BASIC GOVERNOR GROUP—Part One

Serial No. 6U9508 to 6U9762 inclusive

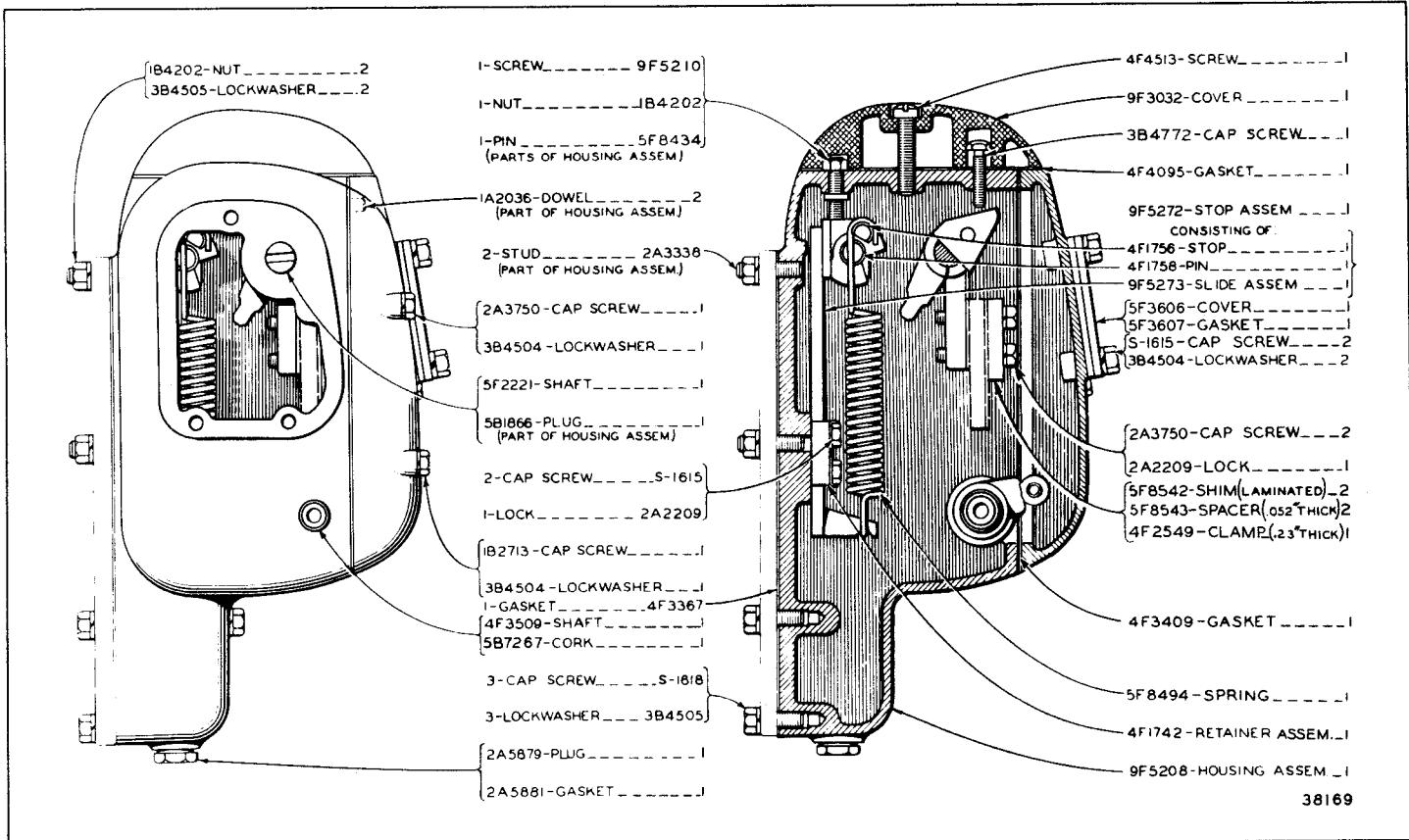
Part of 6F349 Complete Governor Group shown on Page 41

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



4F3567 BASIC GOVERNOR GROUP—Part Two
Serial No. 6U9508 to 6U9762 inclusive
Part of 6F349 Complete Governor Group shown on Page 41

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

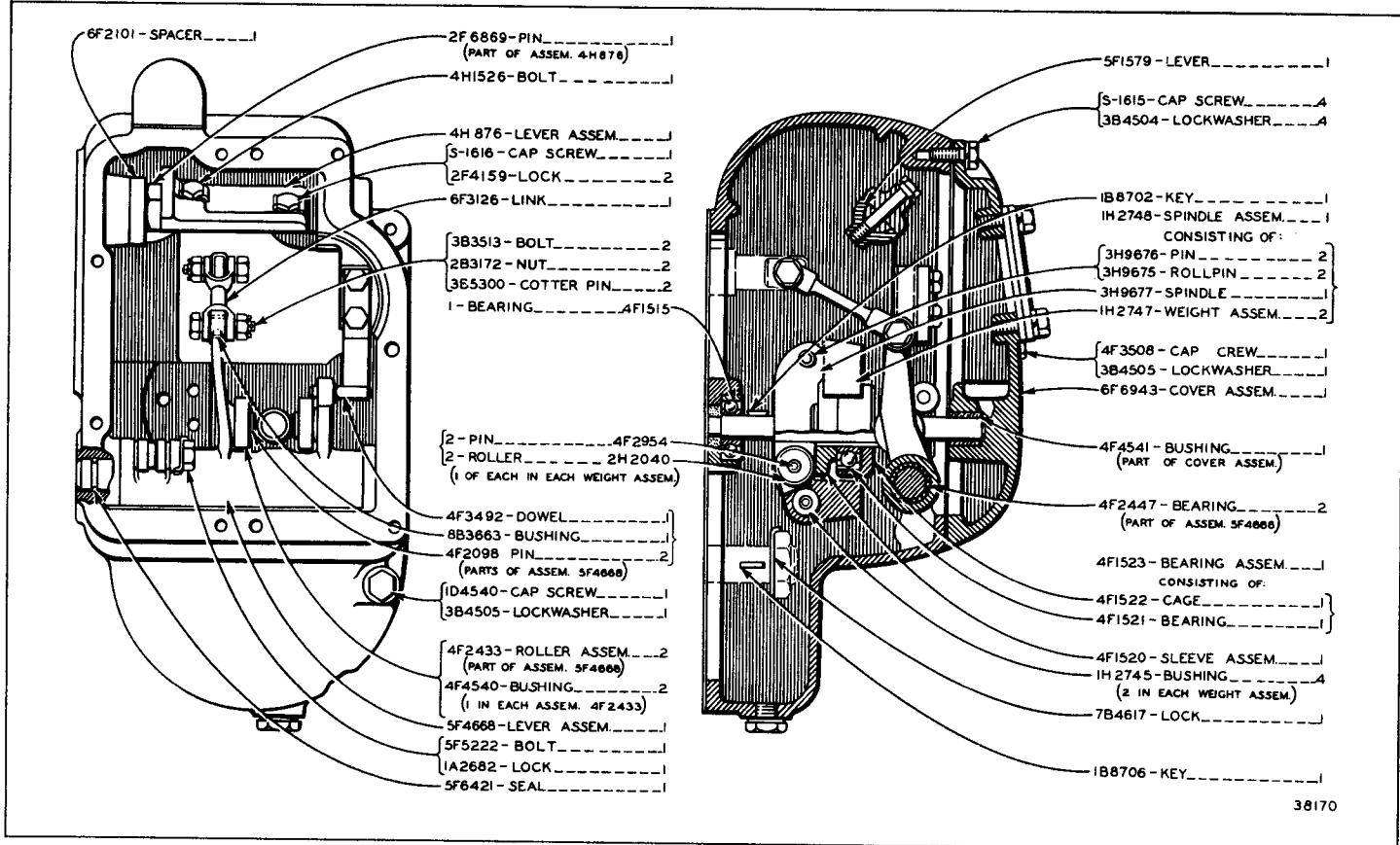


4F3567 BASIC GOVERNOR GROUP—Part One

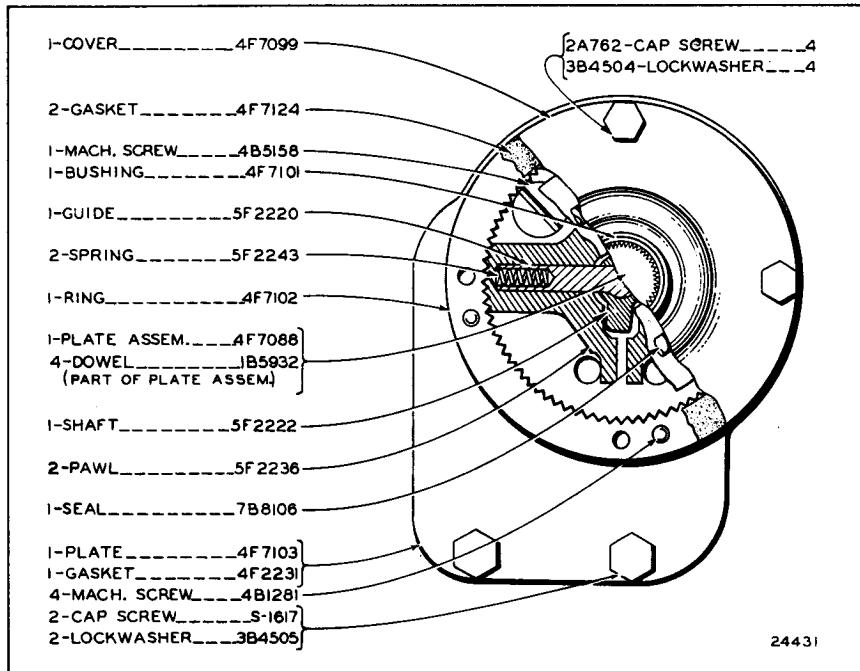
Effective with Serial No. 6U9763

Part of 6F349 Complete Governor Group shown on Page 41

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

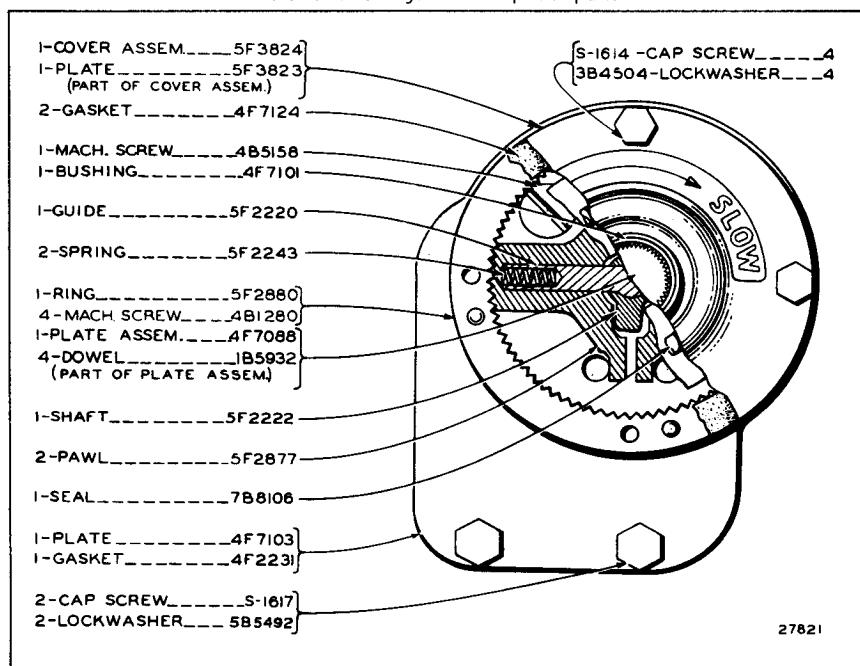


4F3567 BASIC GOVERNOR GROUP—Part Two
Effective with Serial No. 6U9763
Part of 6F349 Complete Governor Group shown on Page 41

**5F8592 GOVERNOR POSITIVE LOCKING CONTROL GROUP**

Serial No. 6U1 to 6U2973 inclusive

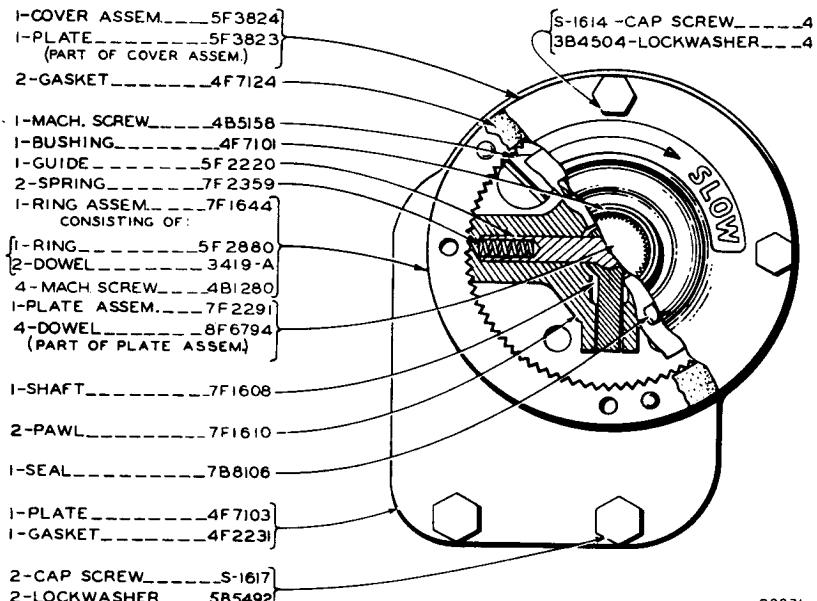
Refer also to Page 201 for special parts

**5F8592 GOVERNOR POSITIVE LOCKING CONTROL GROUP**

Serial No. 6U2974 to 6U3820 inclusive

Refer also to Page 201 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

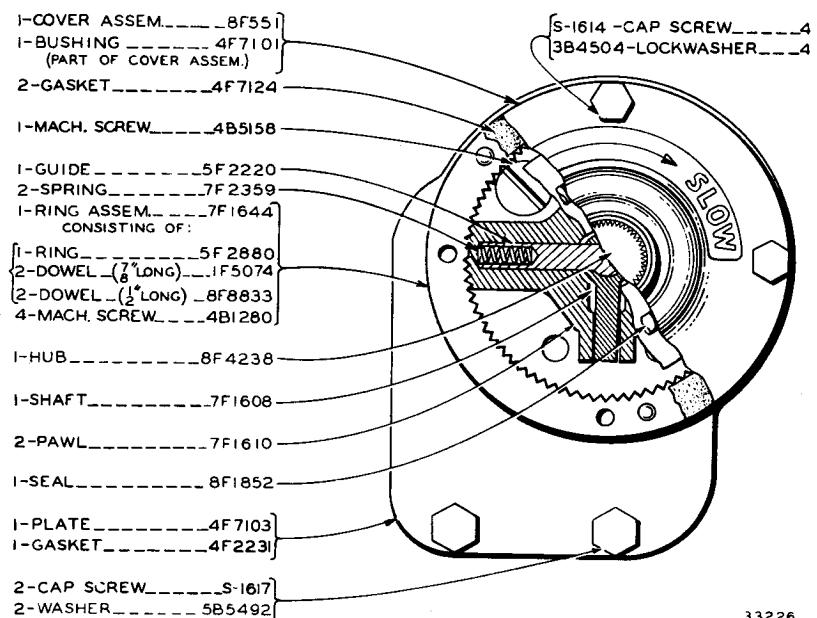


28931

5F8592 GOVERNOR POSITIVE LOCKING CONTROL GROUP

Serial No. 6U3821 to 6U5145 inclusive

Refer also to Page 201 for special parts



33226

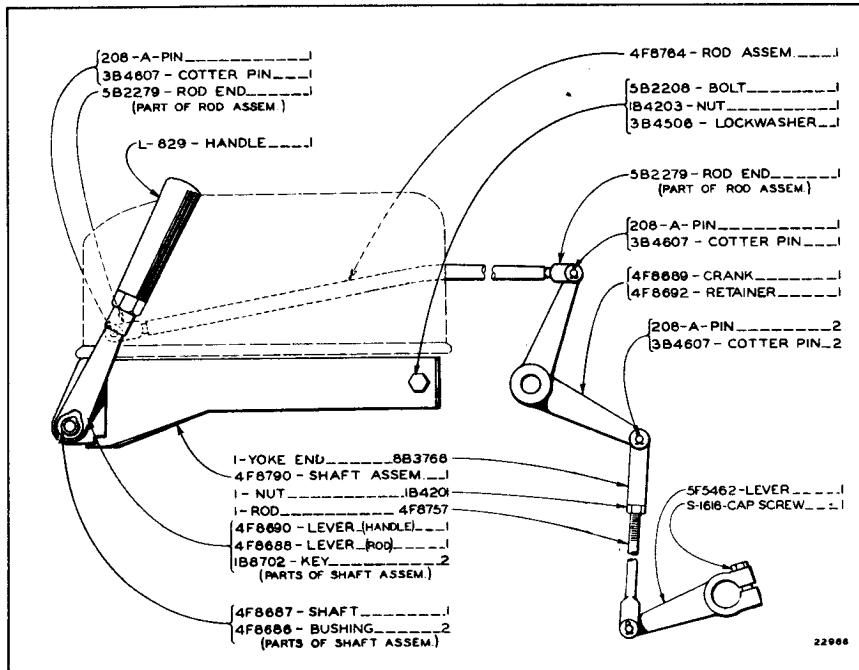
5F8592 GOVERNOR POSITIVE LOCKING CONTROL GROUP

Effective with Serial No. 6U5146

Refer also to Page 201 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

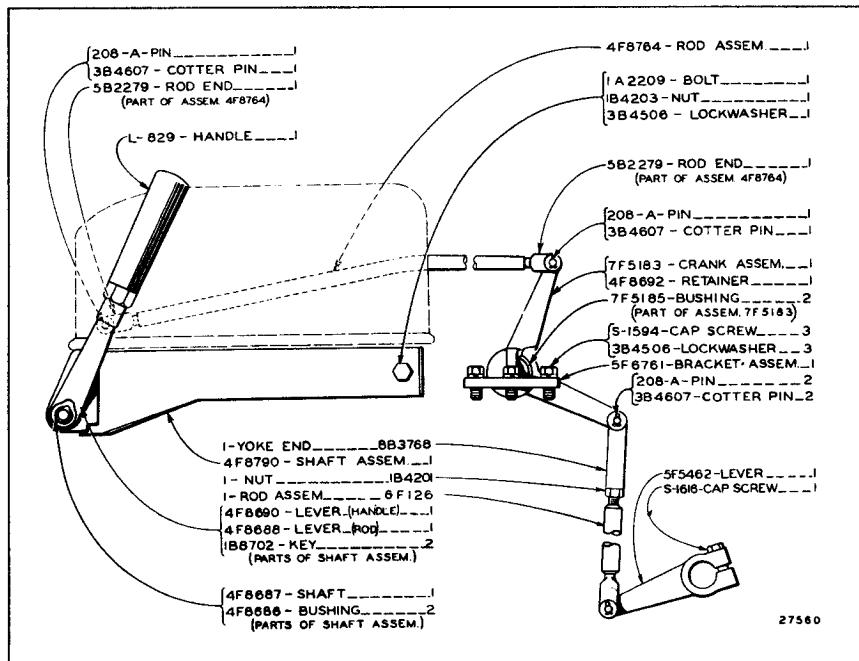
"CATERPILLAR" D4 TRACTOR



FUEL PUMP AND GOVERNOR CONTROL

Serial No. 6U1 to 6U2812 inclusive

Refer also to Page 201 for special parts

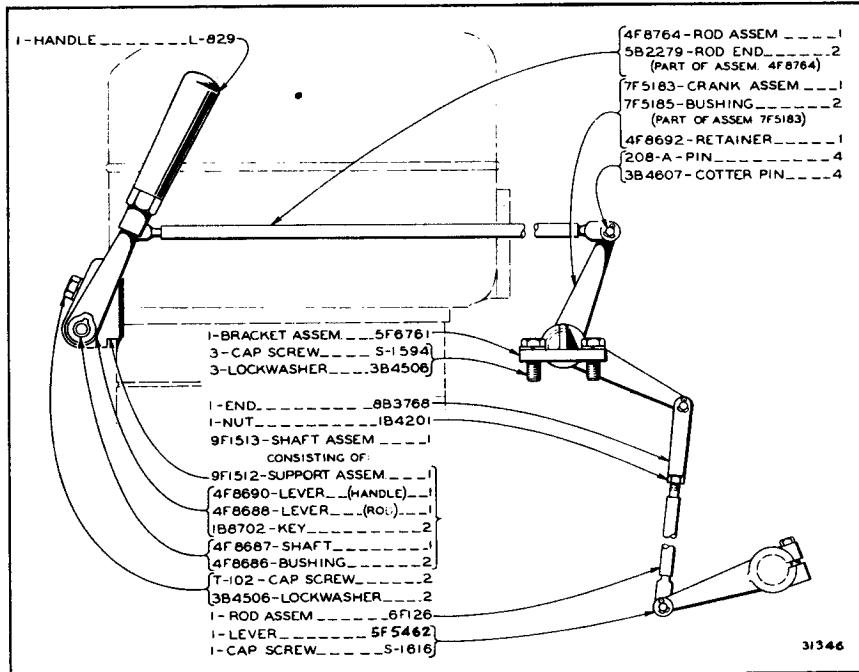


FUEL PUMP AND GOVERNOR CONTROL

Serial No. 6U2813 to 6U5344 inclusive

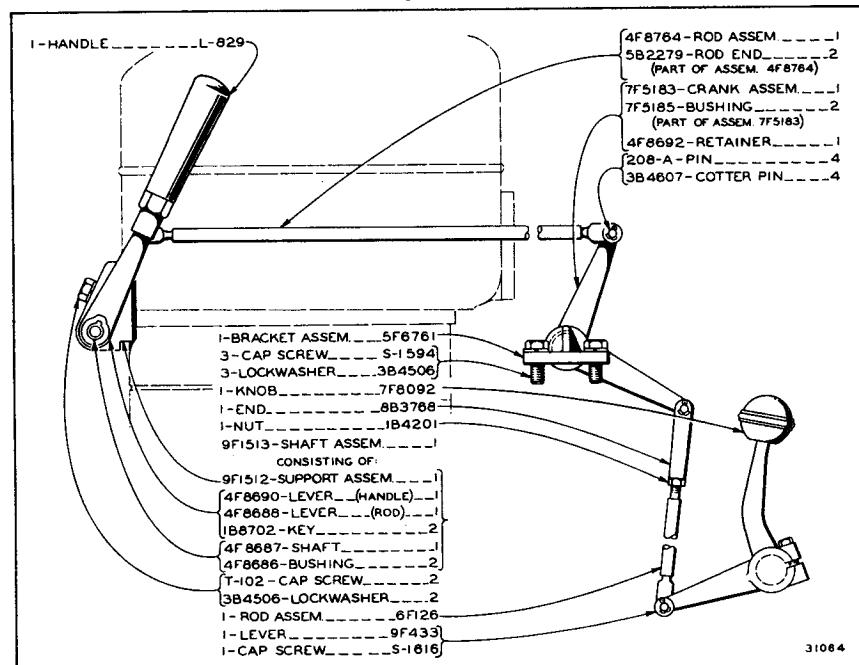
Refer also to Page 201 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**FUEL PUMP AND GOVERNOR CONTROL**

Serial No. 6U5345 to 6U6102 inclusive

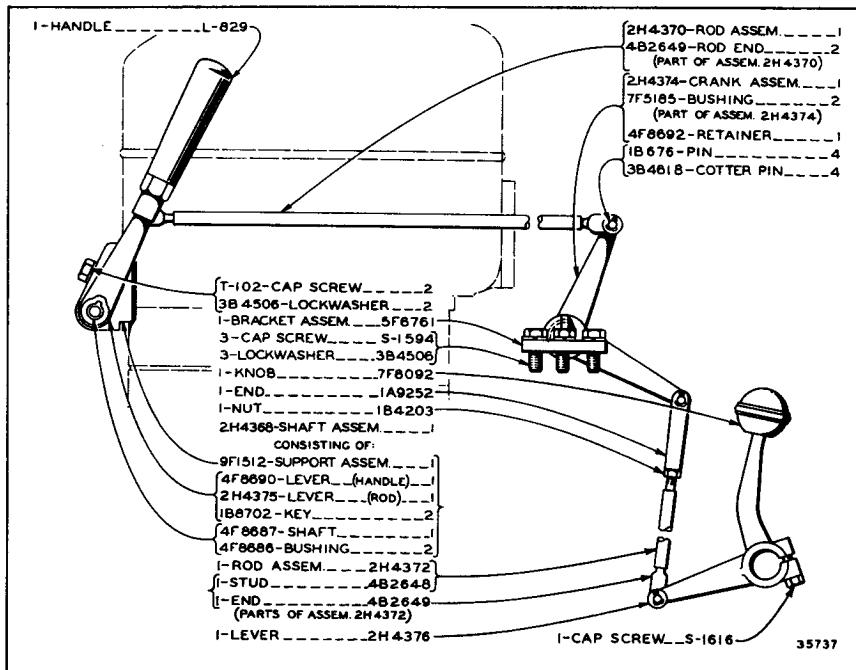
Refer also to Page 201 for special parts

**FUEL PUMP AND GOVERNOR CONTROL**

Serial No. 6U6103 to 6U8604, 6U8606 and 6U8612 inclusive

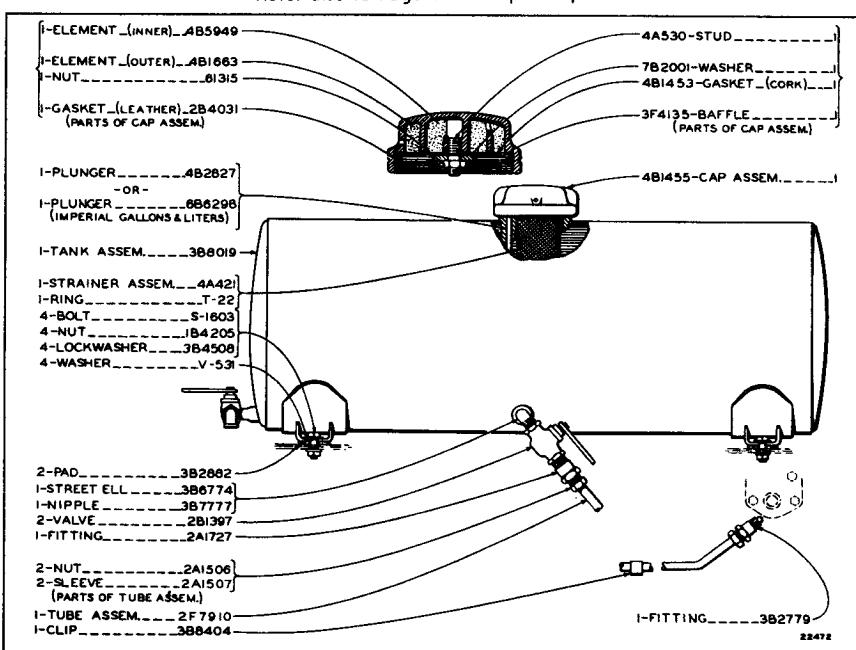
Refer also to Page 201 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



FUEL PUMP AND GOVERNOR CONTROL

Serial No. 6U8605, 6U8607 to 6U8611 and 6U8613—Up
Refer also to Page 201 for special parts

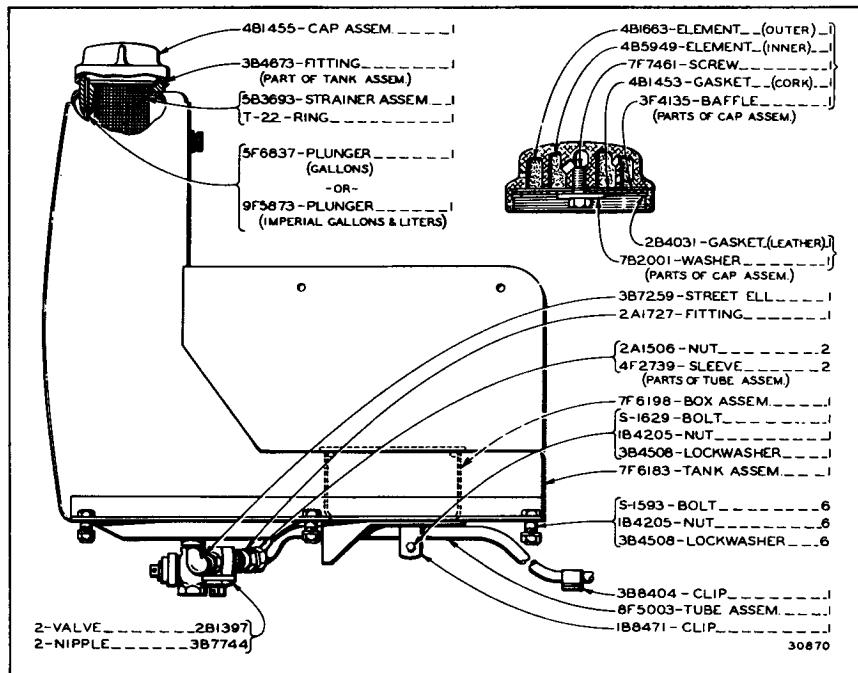


3B2773 FUEL SYSTEM GROUP

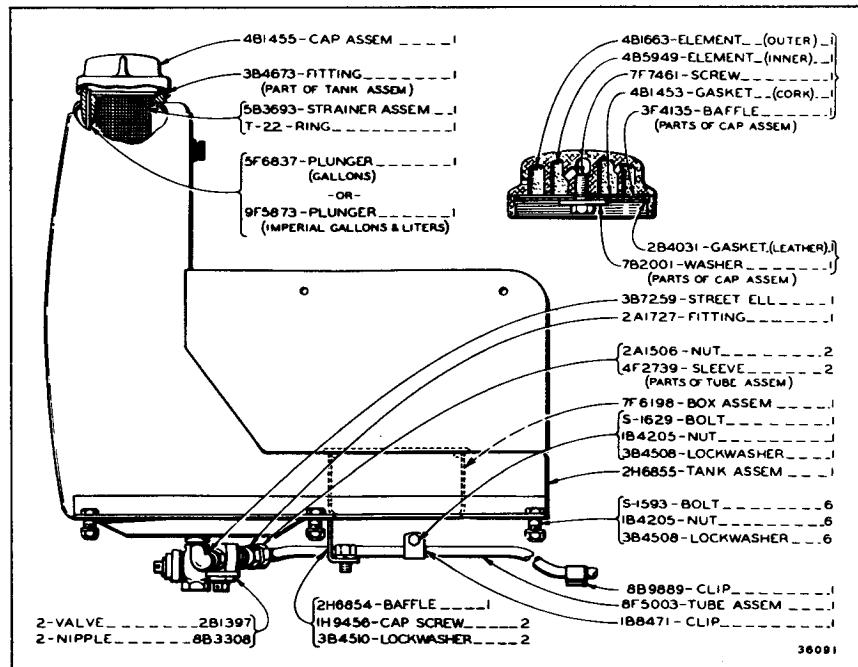
Serial No. 6U1 to 6U5842 inclusive

Also part of 8F6981 and 3H3848 Fender Mounted Fuel Tank Arrangements listed on Page 198
Refer also to Pages 206 and 207 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



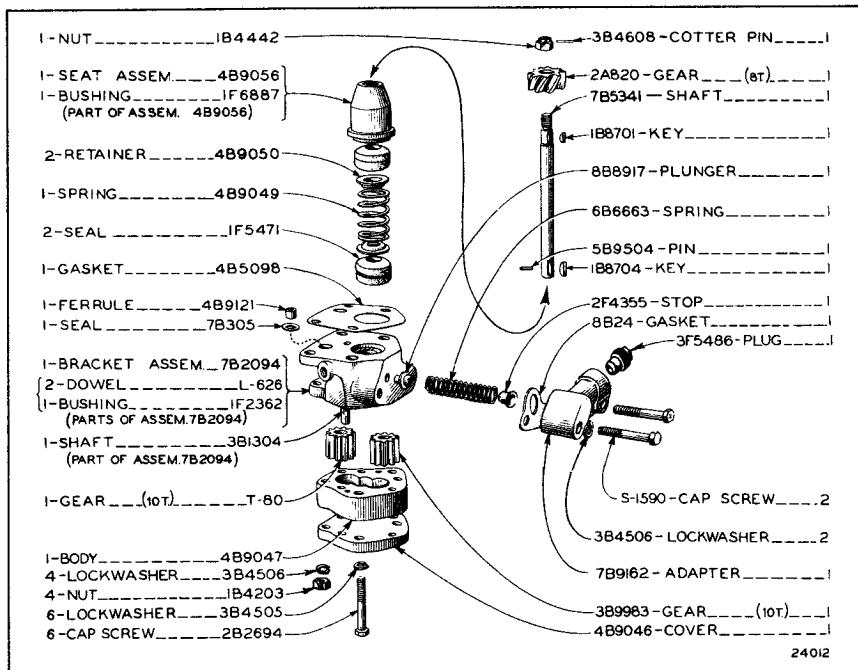
FUEL SYSTEM
Serial No. 6U5843 to 6U8799 inclusive



FUEL SYSTEM
Effective with Serial No. 6U8800

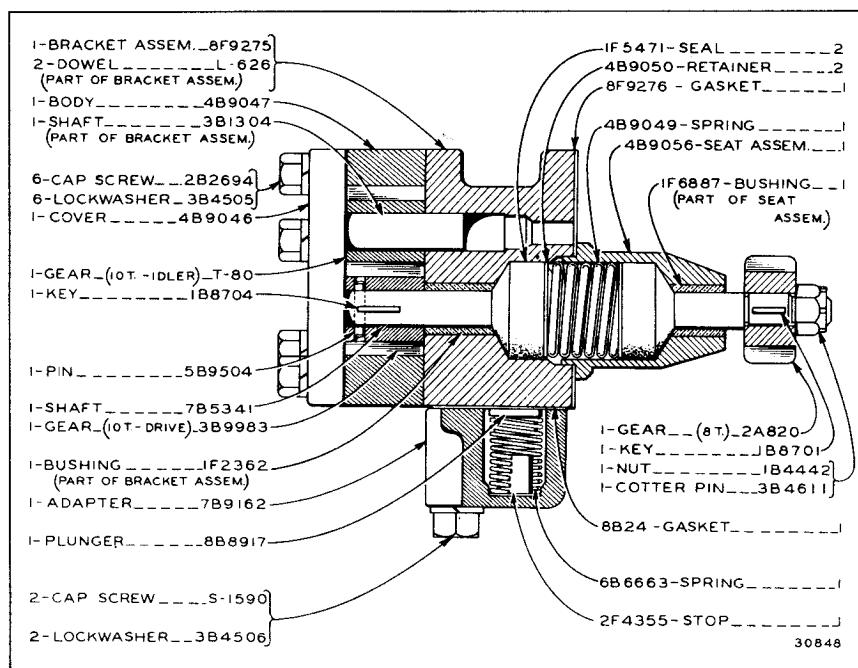
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

"CATERPILLAR" D4 TRACTOR



5F6607 FUEL TRANSFER PUMP GROUP

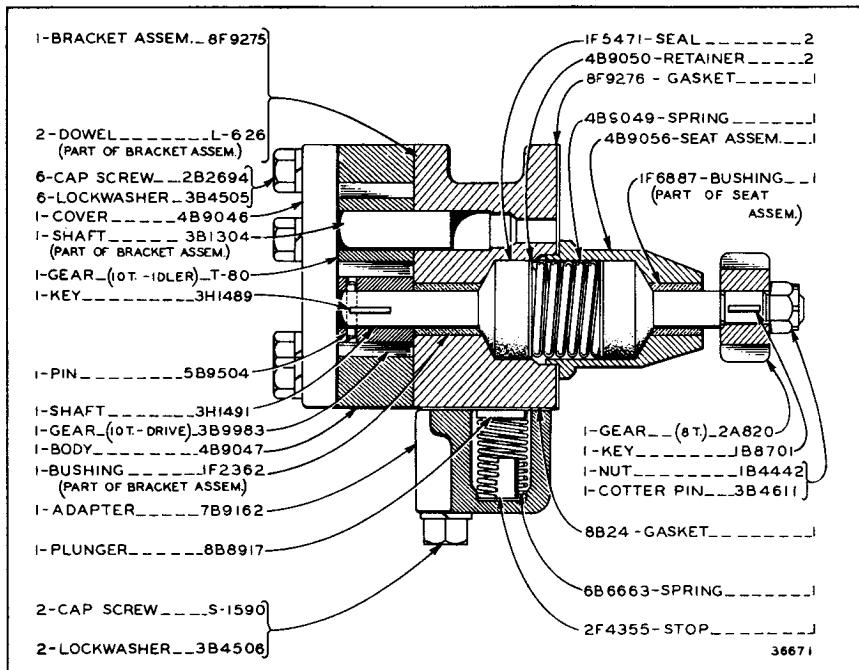
Serial No. 6U1 to 6U5843 inclusive



5F6607 FUEL TRANSFER PUMP GROUP

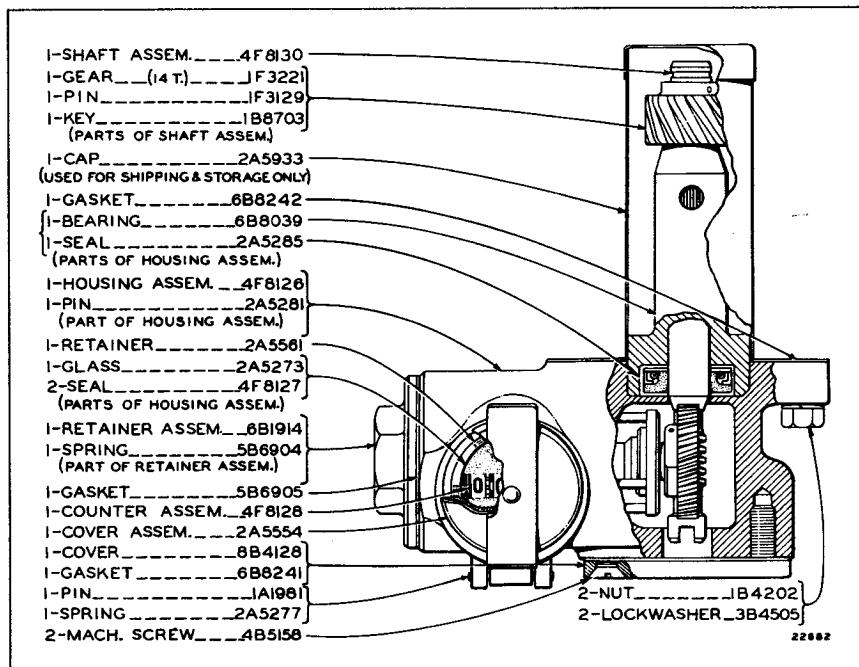
Serial No. 6U5844 to 6U8662 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



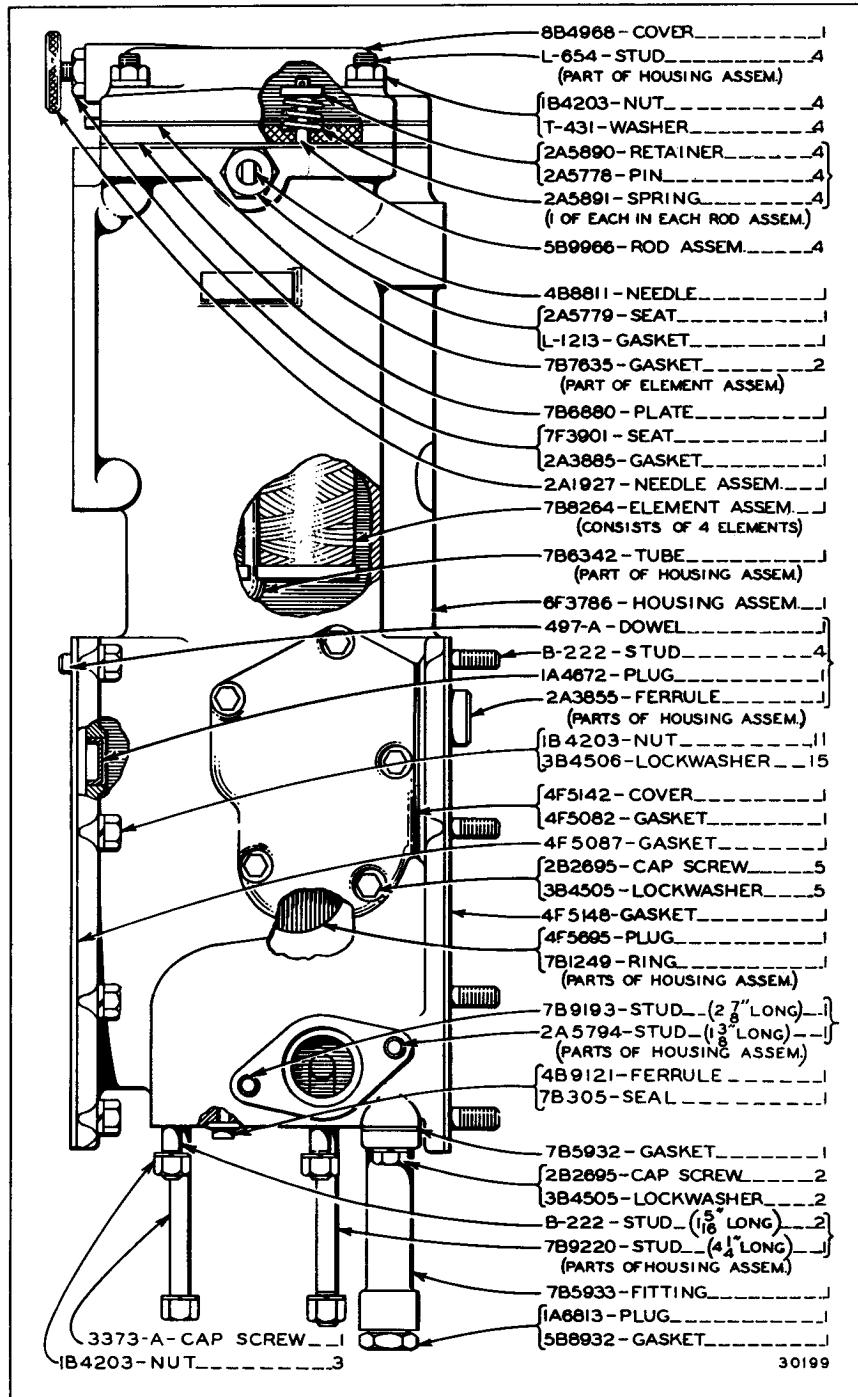
5F6607 FUEL TRANSFER PUMP GROUP

Effective with Serial No. 6U8663



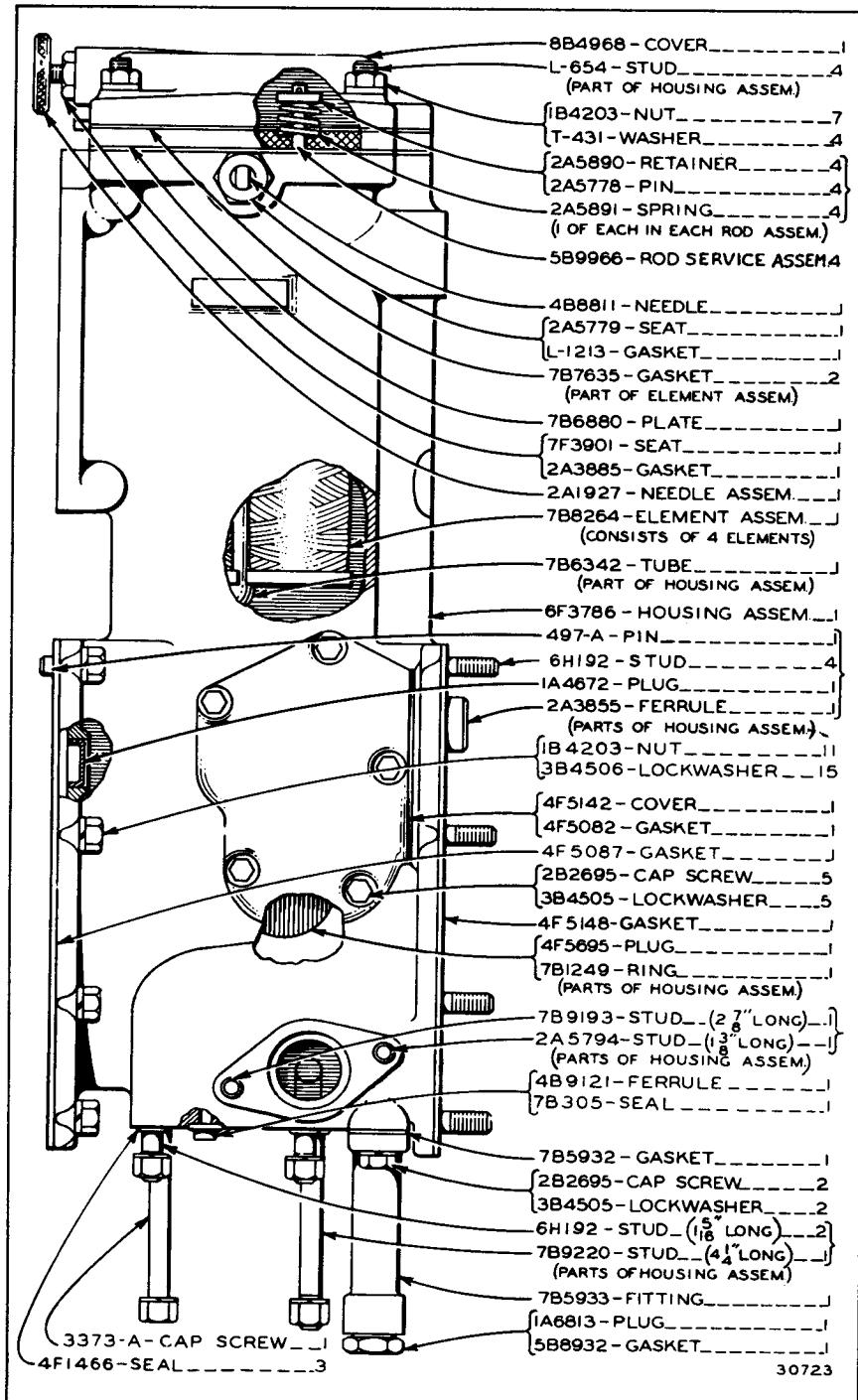
4F8125 HOUR METER GROUP

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



FUEL FILTER
Serial No. 6U1 to 6U5843 inclusive

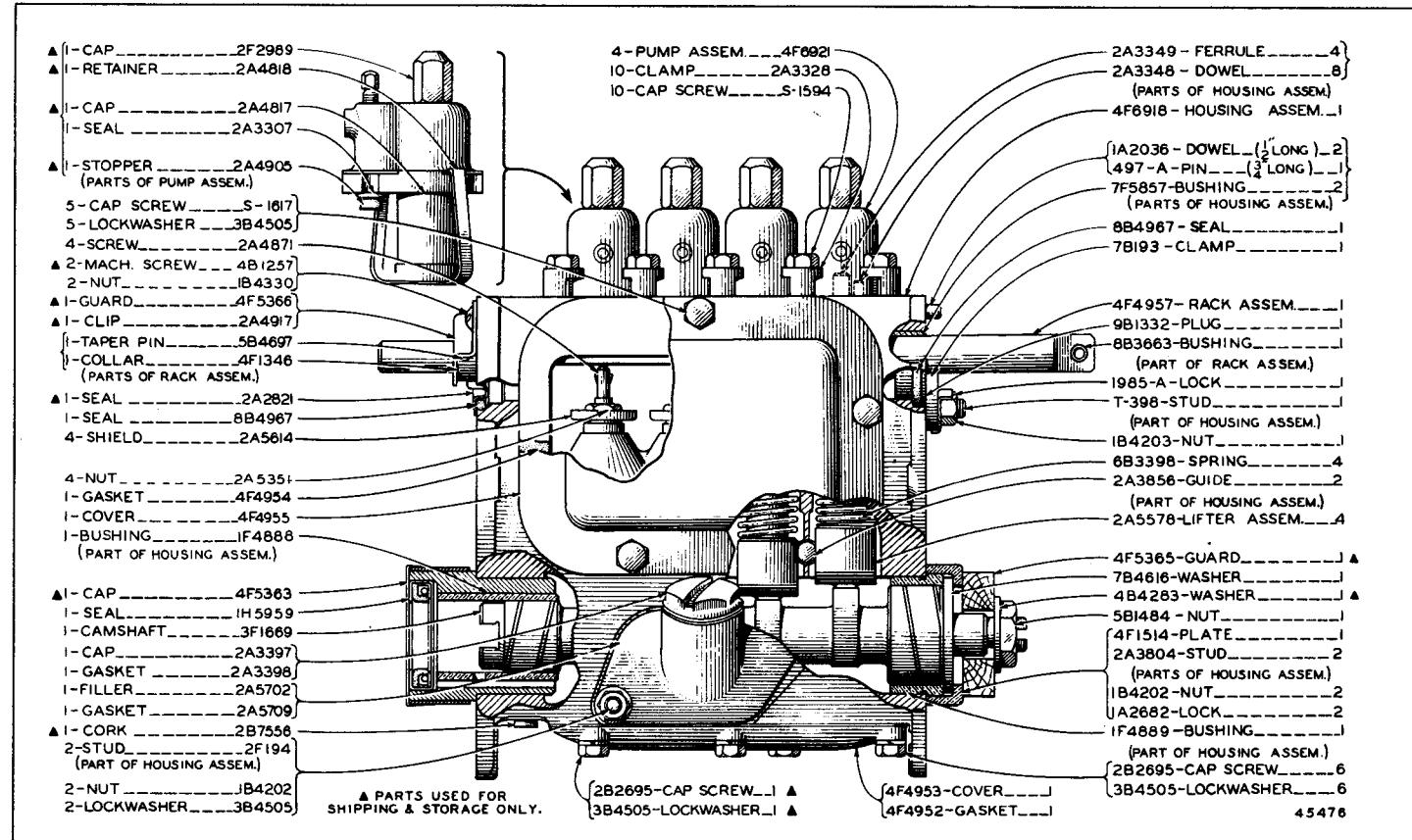
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



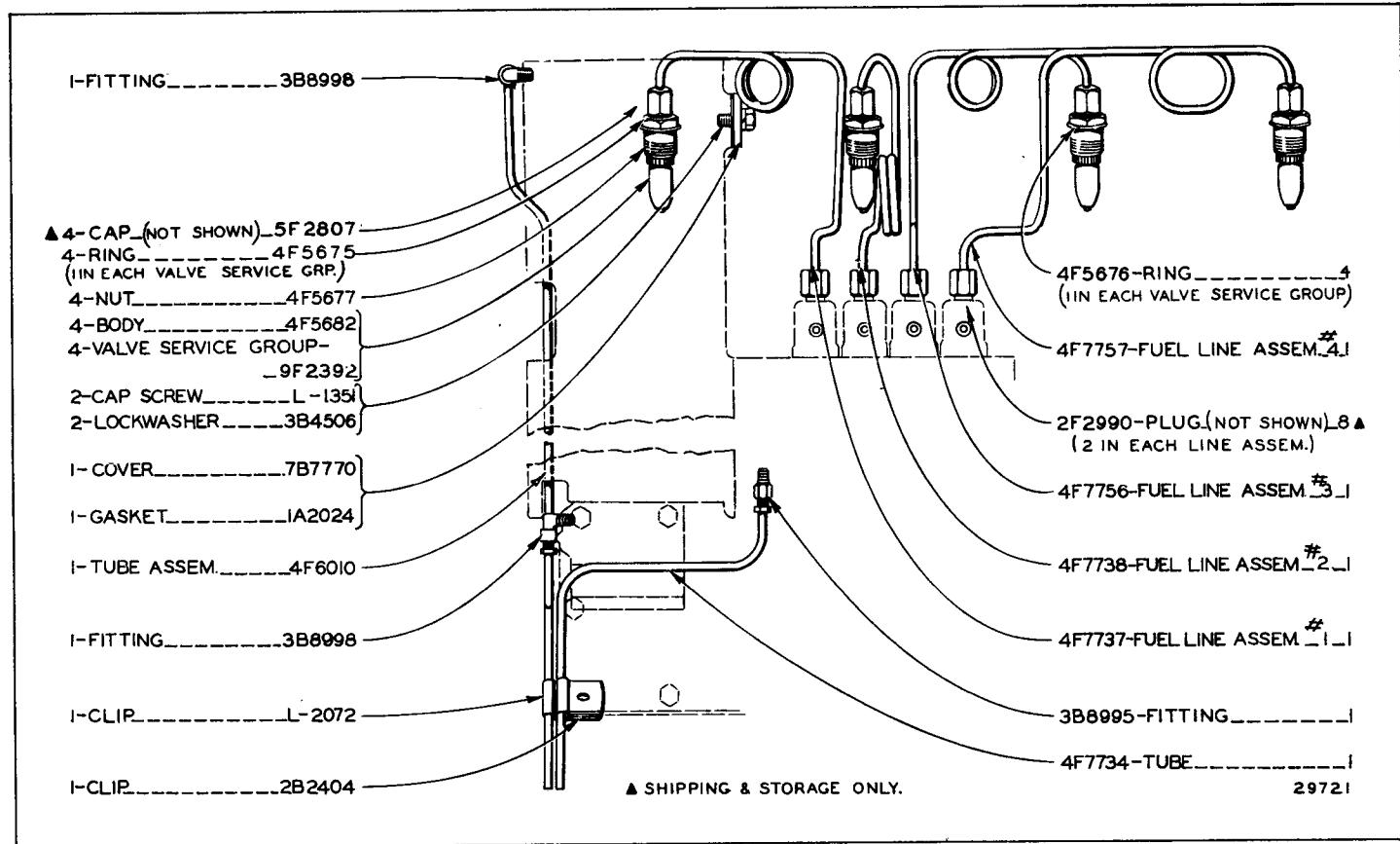
FUEL FILTER
Effective with Serial No. 6U5844

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



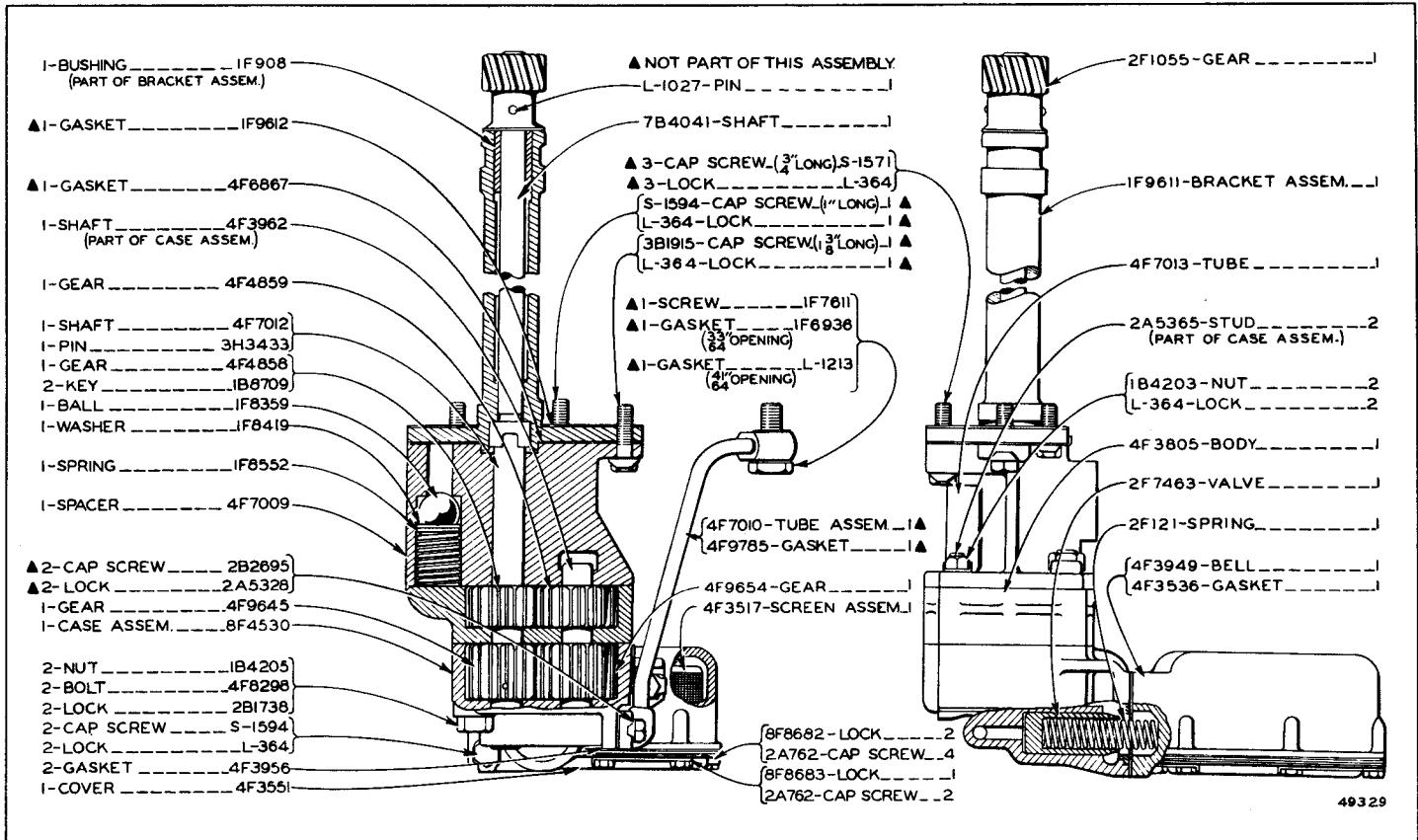
Note: 5F2430 Fuel Pump Housing Service Assembly consists of parts shown plus: 2A4717 Guard—1, 2A3307 Seal—4, 2A4716 Clamp —4, 4B4278 Washer—4, 1A2029 Bolt—4, and minus: 4F6921 Pump Assembly—4, S-1594 Bolt—10 and 2A3328 Clamp—10



FUEL INJECTION VALVES AND LINES

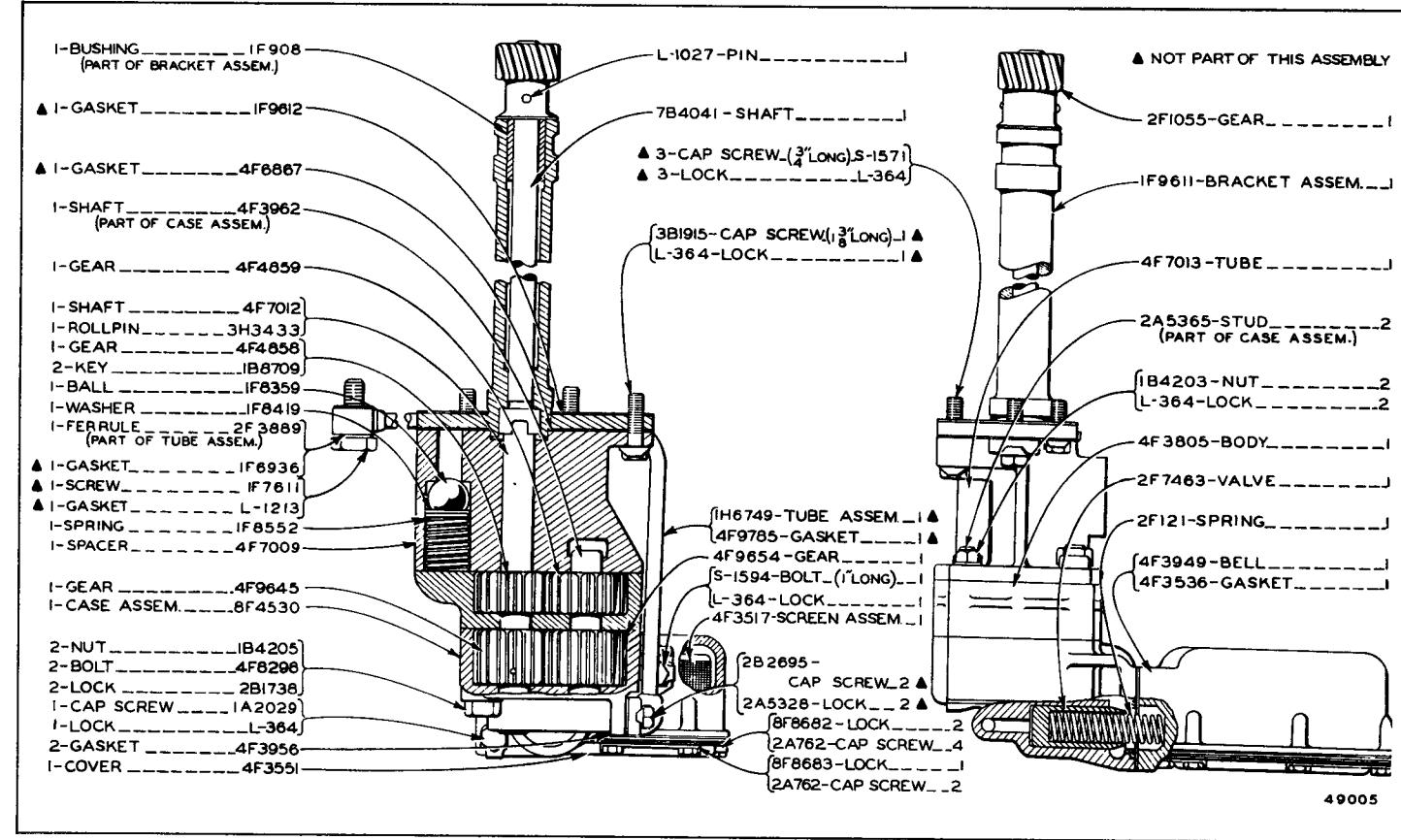
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



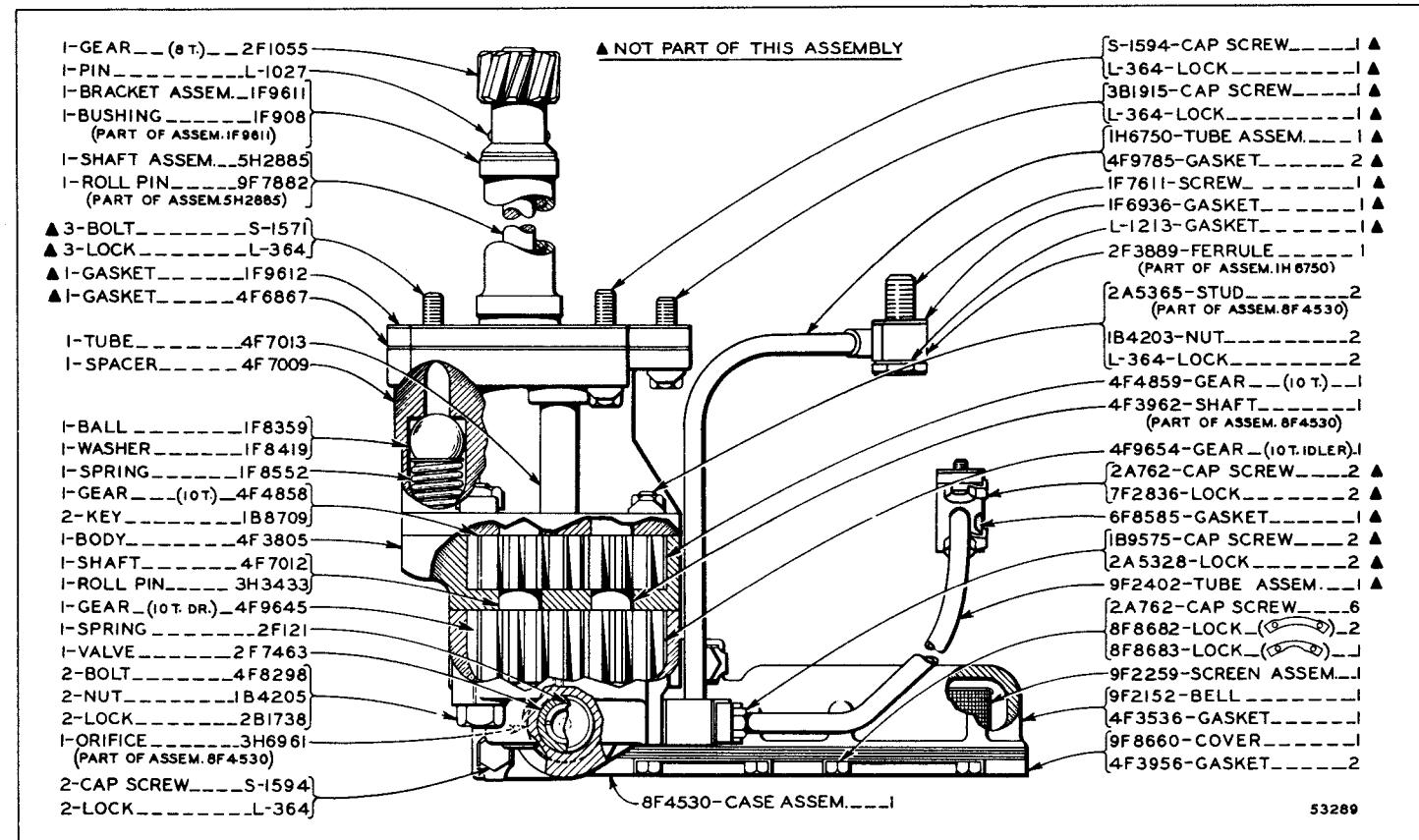
2H7668 OIL PUMP ASSEMBLY
Serial No. 6U1 to 6U8093, 6U8095 and 6U8096 inclusive

49329

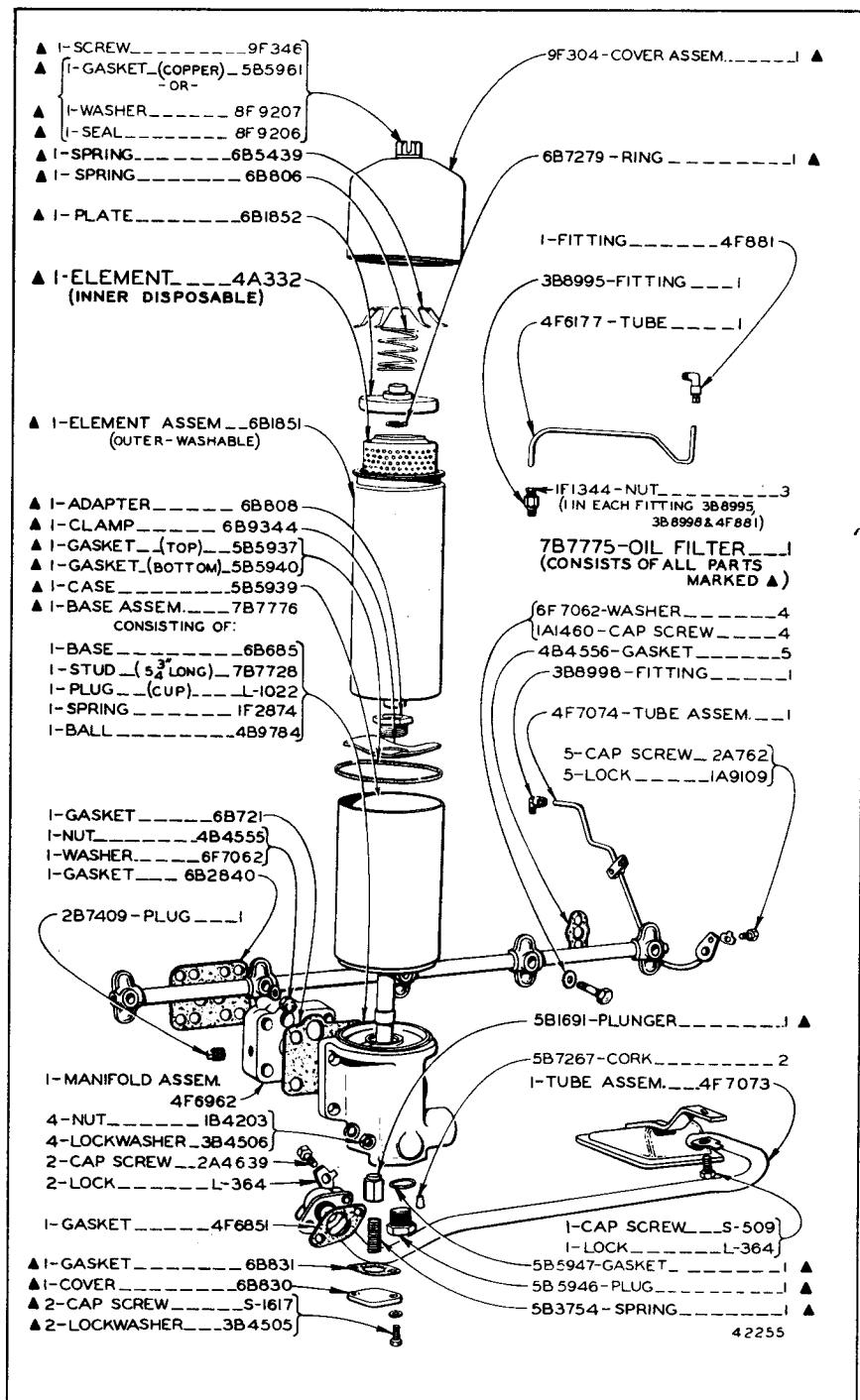


2H7103 OIL PUMP ASSEMBLY
Serial No. 6U8094 and 6U8097 to 6U9806 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



2H7735 OIL PUMP ASSEMBLY
Effective with Serial No. 6U9807

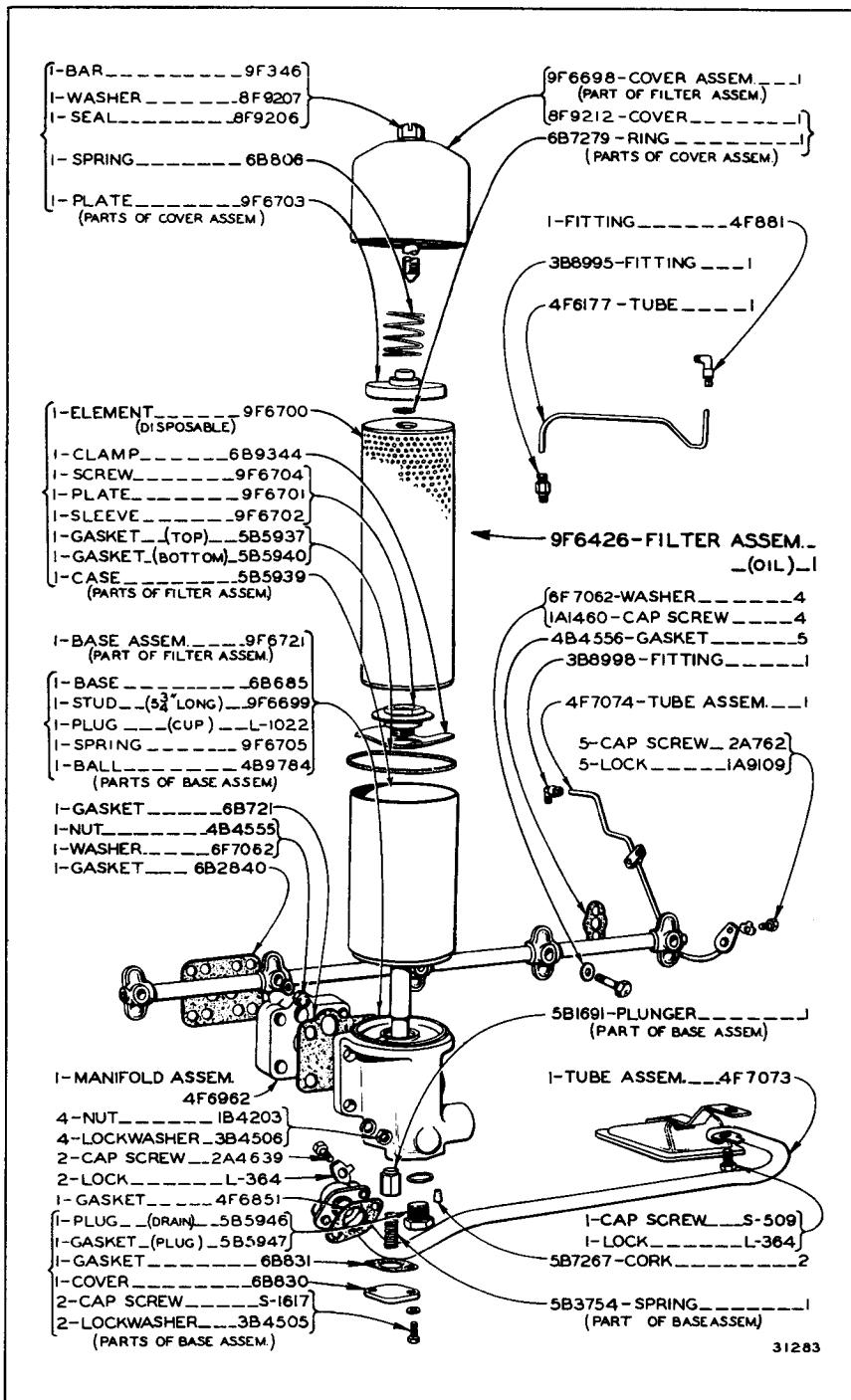


OIL LINES AND FILTER—By-Pass Flow System

Serial No. 6U1 to 6U6298 inclusive

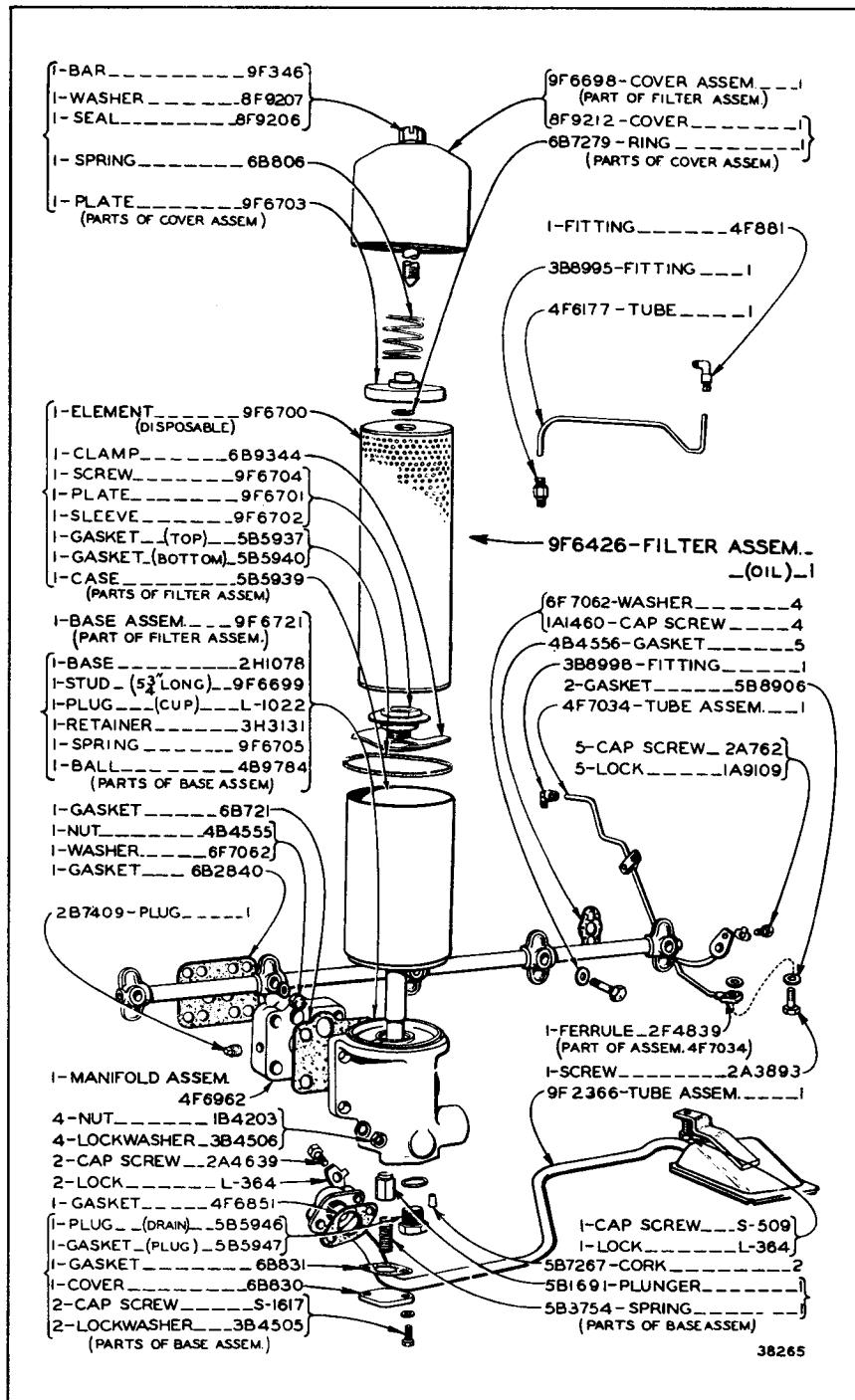
Refer also to Page 266 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



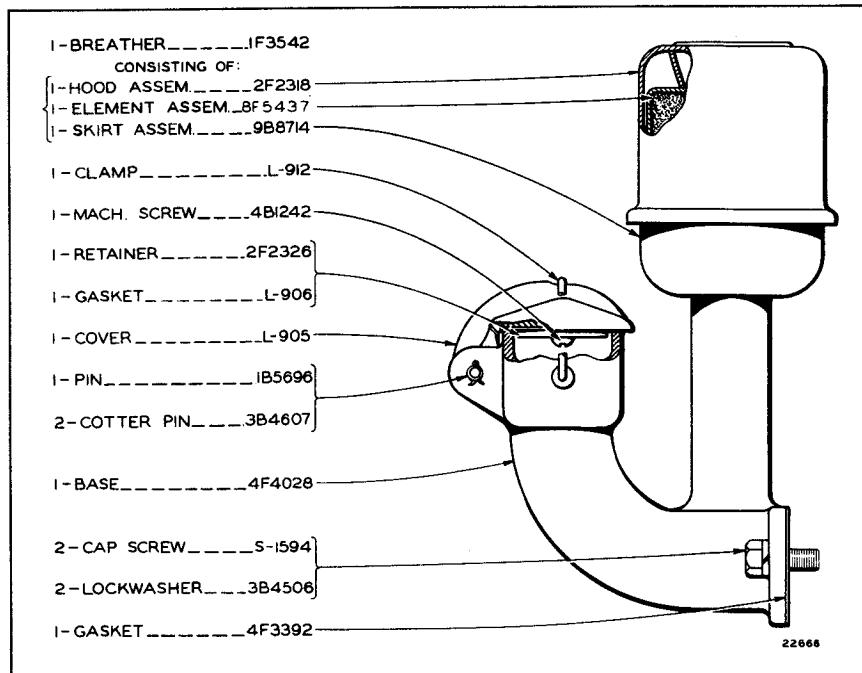
OIL LINES AND FILTER—Full Flow System
Serial No. 6U6299 to 6U9806 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

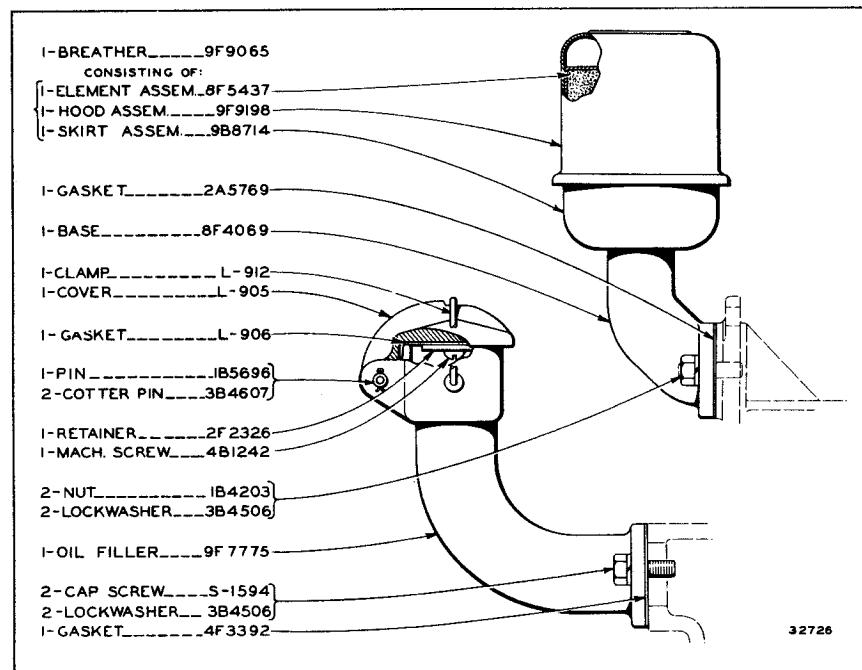


OIL LINES AND FILTER—Full Flow System
Effective with Serial No. 6U9807

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

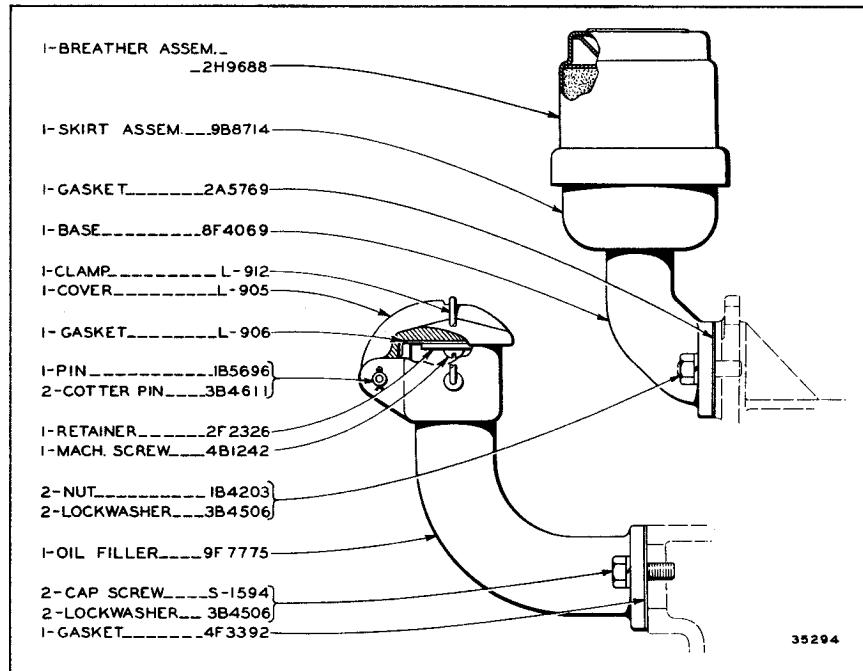
**BREATHER AND OIL FILLER**

Serial No. 6U1 to 6U7022, 6U7024, 6U7025, 6U7027 to 6U7029, 6U7032, 6U7037
and 6U7038 inclusive

**BREATHER AND OIL FILLER**

Serial No. 6U7023, 6U7026, 6U7030, 6U7031, 6U7033 to 6U7036 and 6U7039
to 6U8268 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



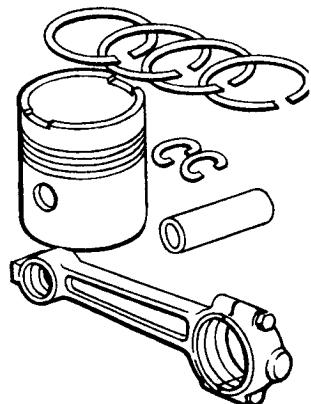
BREATHER AND OIL FILLER
Effective with Serial No. 6U8269

EXTRA BENEFITS IN GENUINE CAT PARTS — Genuine Cat Parts are made to the identical specifications and from the same materials as the parts that go into new machines. You know the fit is right and you will get maximum service life and performance when you insist on genuine Caterpillar Parts.

BENEFICIOS EXTRA EN LOS REPUESTOS GENUINOS CAT — Los repuestos genuinos Cat se fabrican con las mismas especificaciones y con los mismos materiales que las piezas originarias de las máquinas nuevas. Usted sabe que serán exactos y obtendrá máximo servicio y rendimiento cuando insista en repuestos genuinos Caterpillar.

AVANTAGES UNIQUES DES PIÈCES CAT D'ORIGINE — Les pièces de rechange Cat d'origine sont exactement conformes aux pièces utilisées pour le montage des machines neuves. Vous avez la certitude que leur installation ne présentera aucune difficulté... qu'elles "tiendront" sans que le rendement et l'efficacité de vos machines soient diminués.

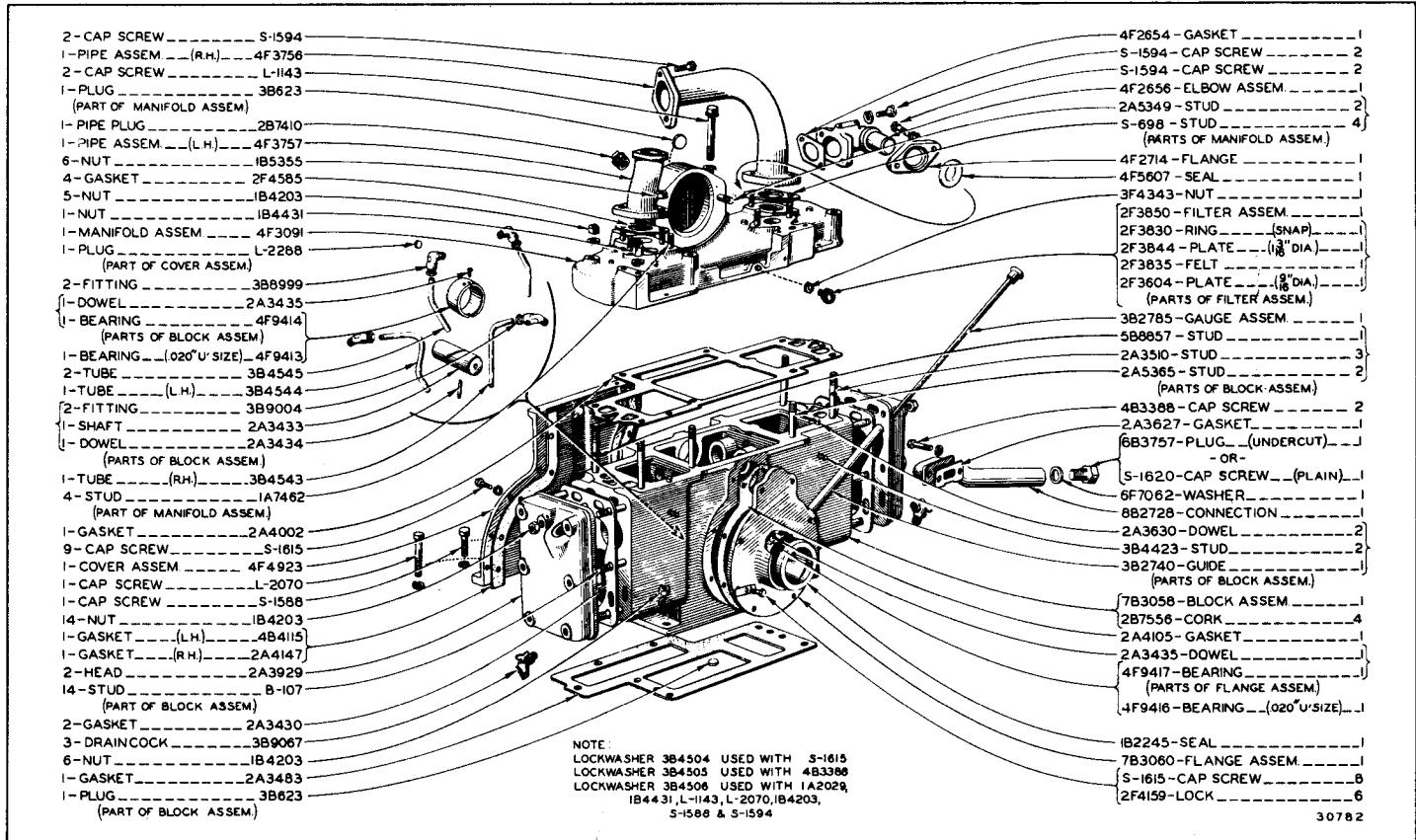
AS PEÇAS CAT, GENUÍNAS, OFERECEM VANTAGENS EXTRAS — As peças Cat, genuínas, são feitas conforme especificações idênticas e com o mesmo material empregado na fabricação das peças das máquinas novas. Você sabe que elas se ajustam corretamente e que prestam o máximo serviço e rendimento.



SPECIFY GENUINE CATERPILLAR PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

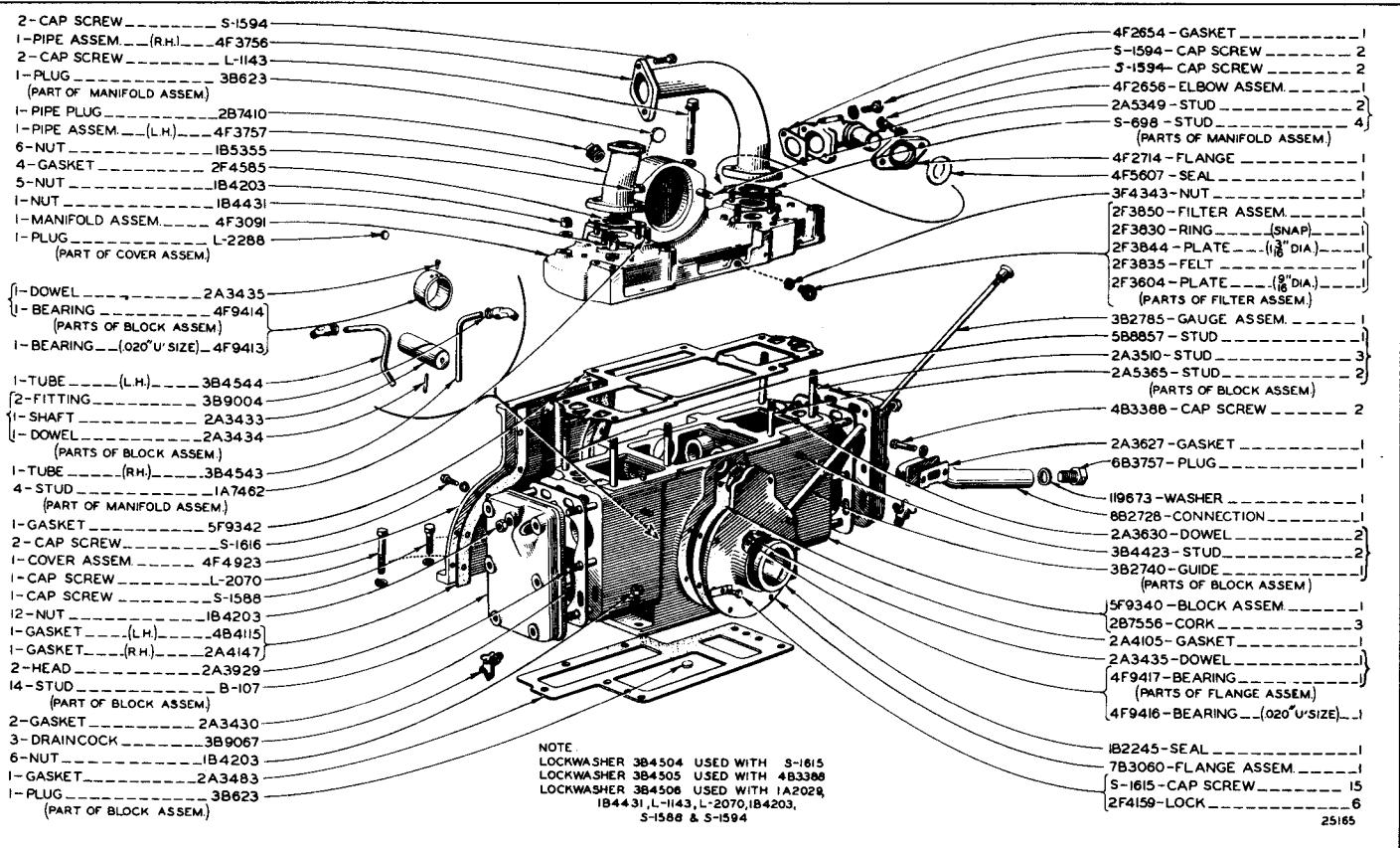
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



CYLINDER BLOCK, CYLINDER HEAD AND MANIFOLD

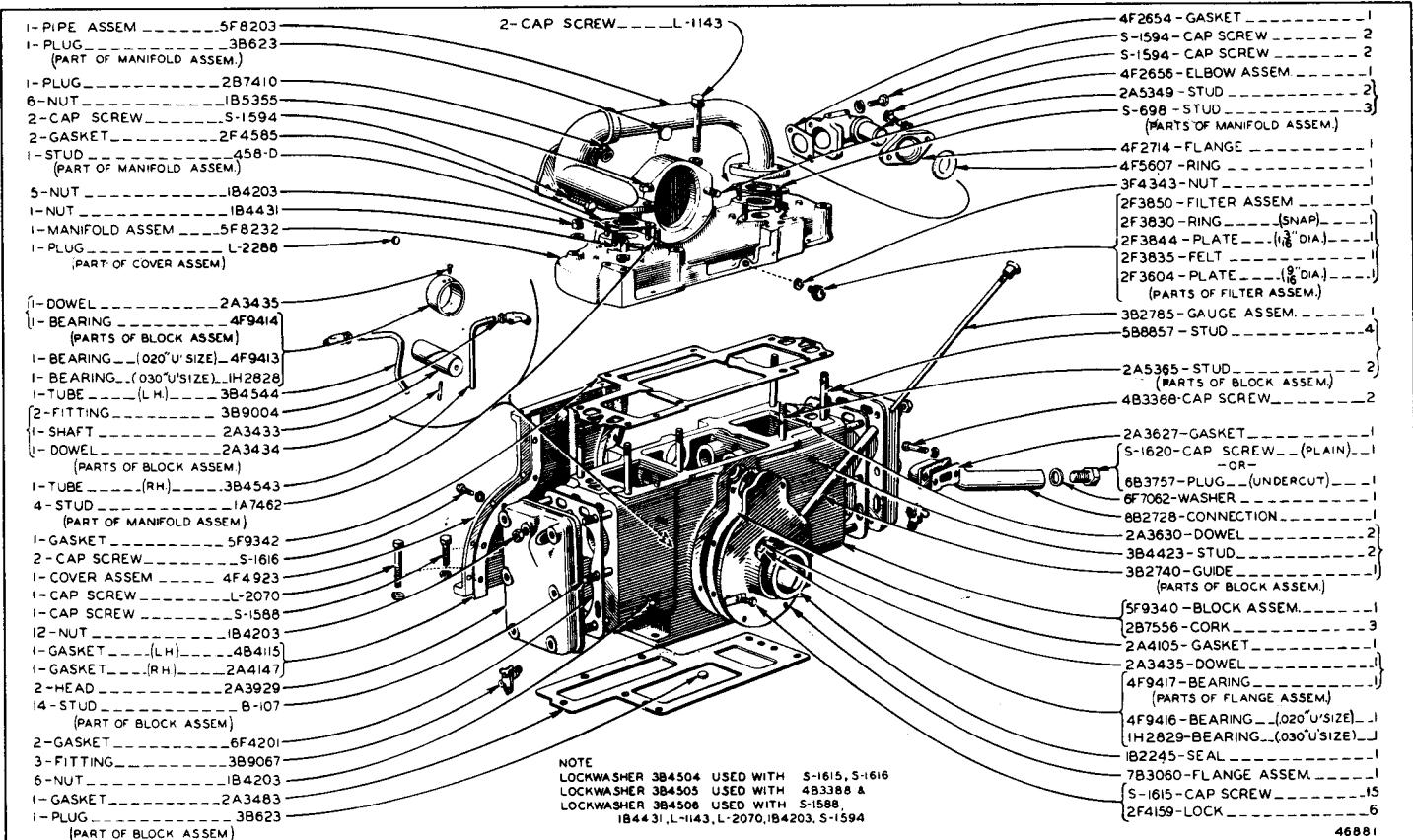
Serial No. 6U1 to 6U765 inclusive

NOTE: 2H5108 Starting Engine Gasket Group is available



ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

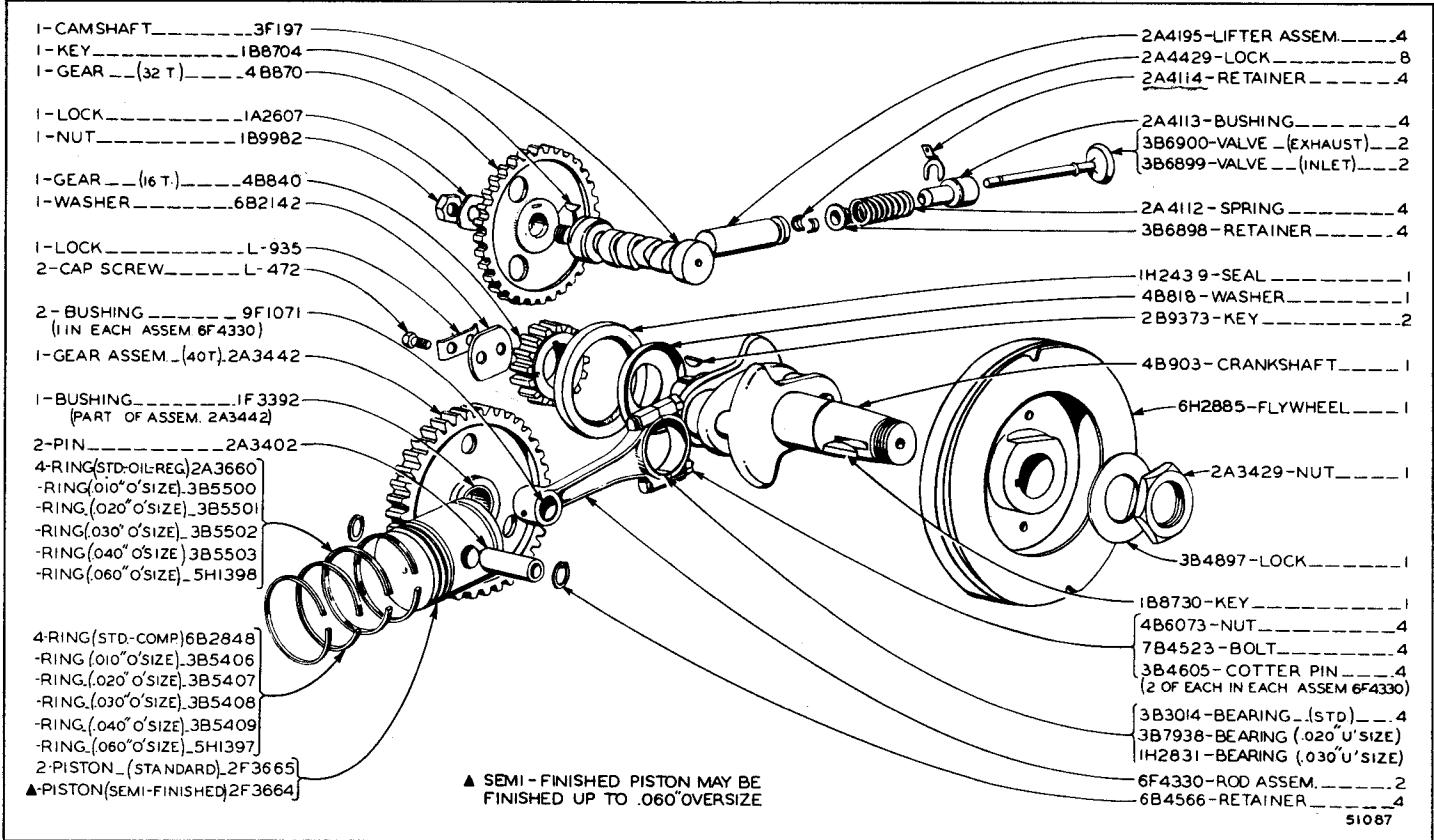


CYLINDER BLOCK, CYLINDER HEAD AND MANIFOLD

Effective with Serial No. 6U2813

NOTE: 2H5108 Starting Engine Gasket Group is available

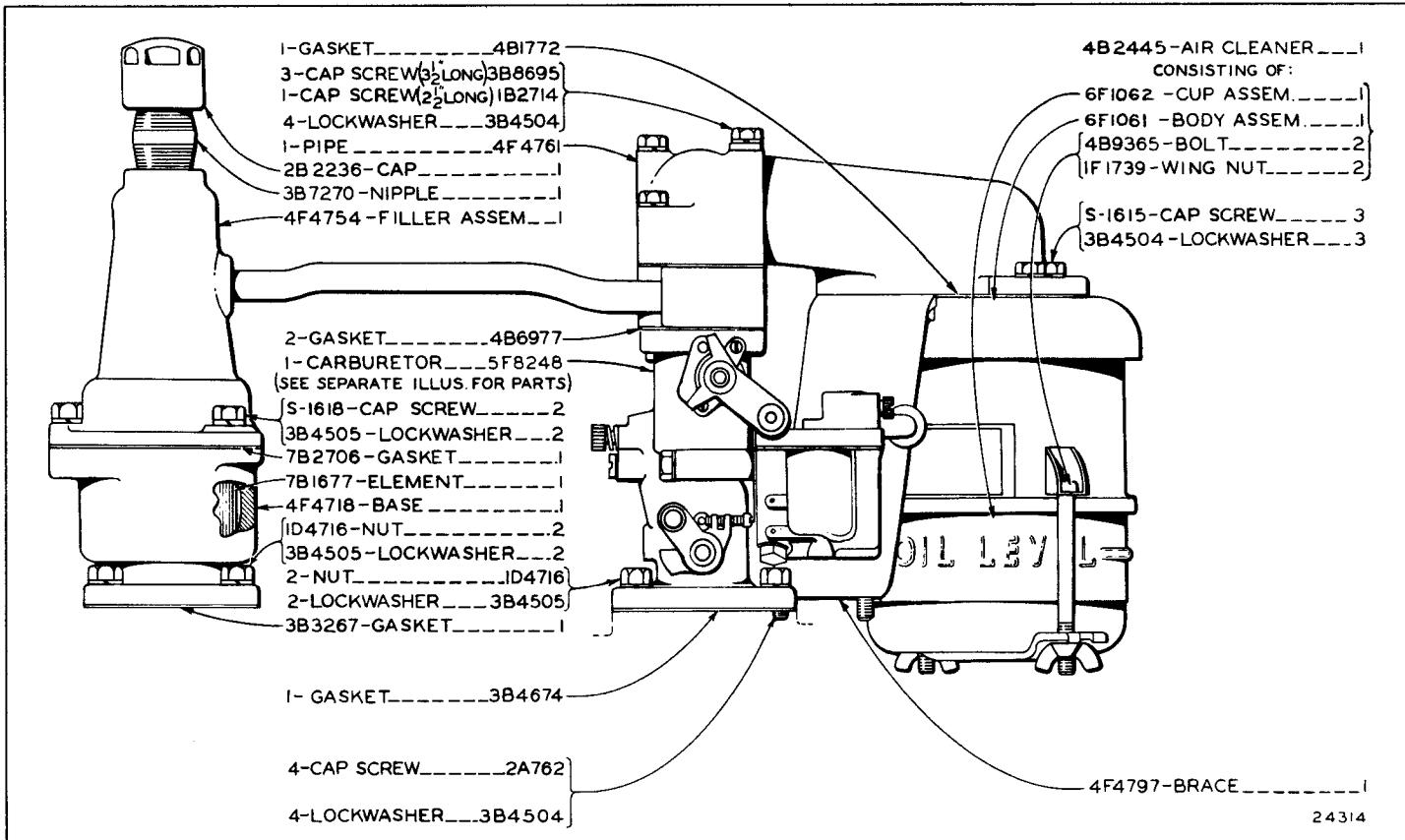
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CRANKSHAFT, CAMSHAFT, CONNECTING ROD AND PISTON, AND VALVE MECHANISM

4F9868 Piston Ring Group consists of complete set of rings for two 2F3665 Pistons. 4F9869 Piston Ring Group, .010" O'Size, 4F9870 Piston Ring Group, .020" O'Size, 4F9871 Piston Ring Group, .030" O'Size, or 4F9872 Piston Ring Group, .040" O'Size, each consists of complete sets of rings for two 2F3664 Pistons

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

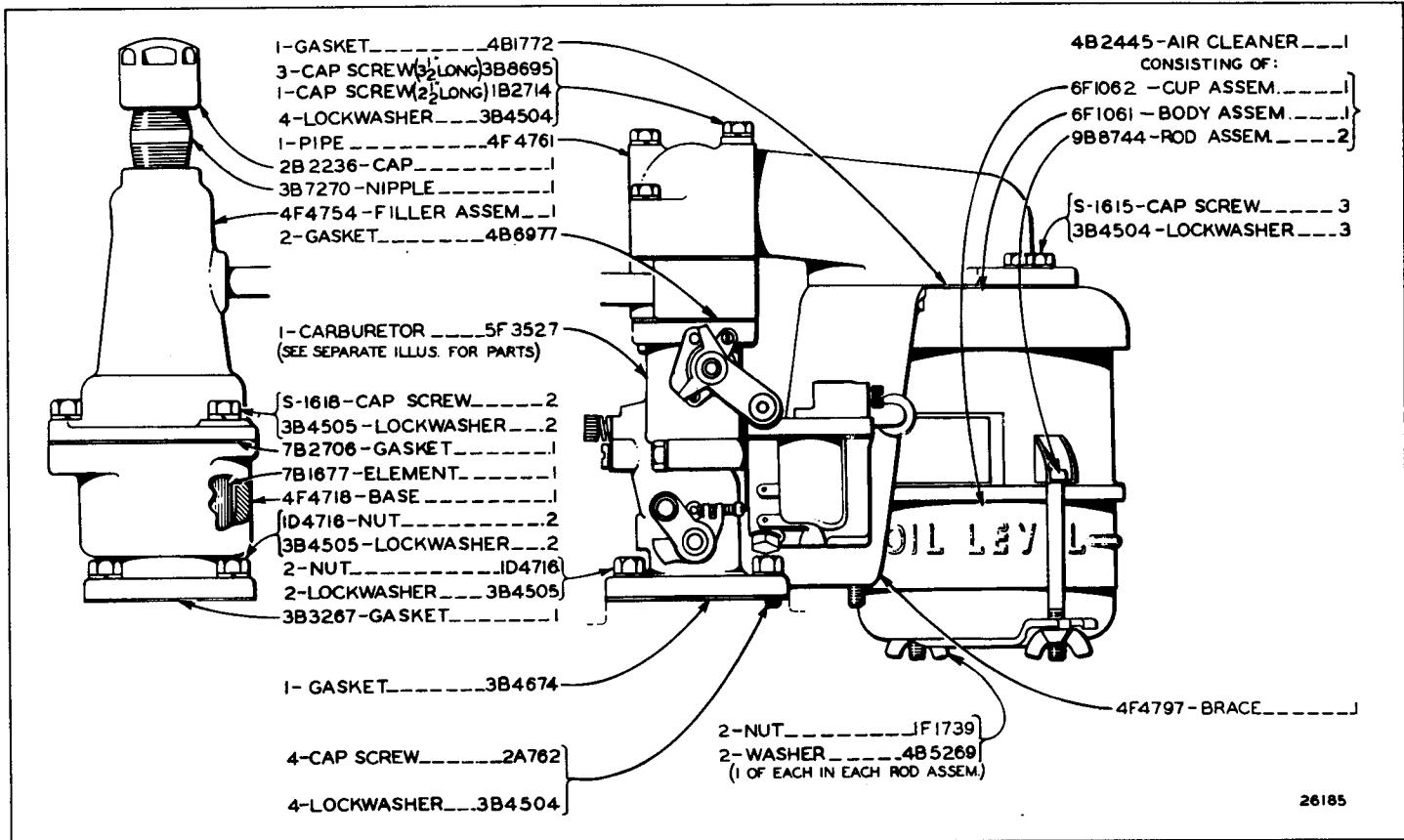


AIR CLEANER, BREATHER AND CARBURETOR

Serial No. 6U1 to 6U706 inclusive

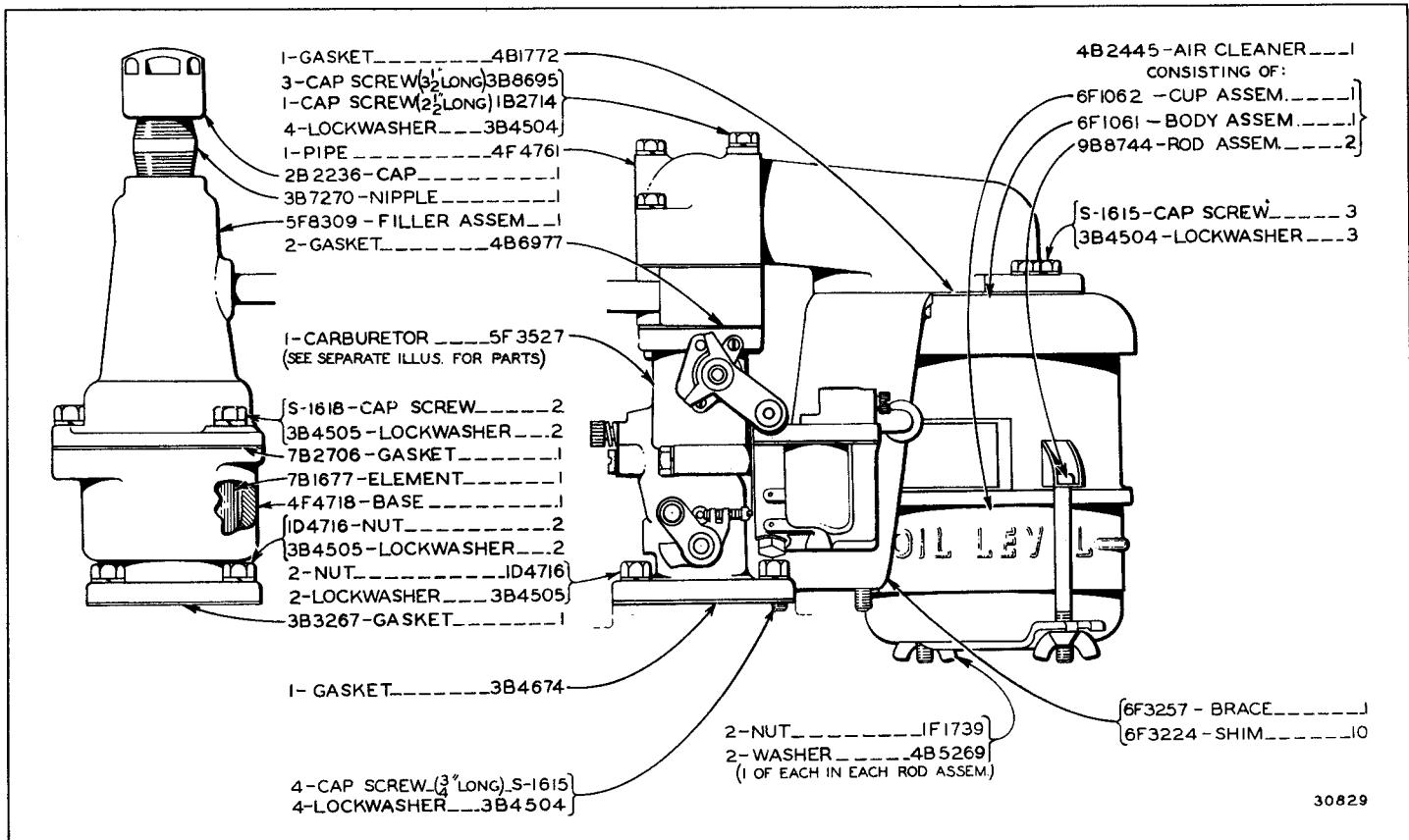
5F8248 Carburetor parts are shown on Page 83

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



AIR CLEANER, BREATHER AND CARBURETOR
Serial No. 6U707 to 6U1807 inclusive
5F3527 Carburetor parts are shown on Page 84

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

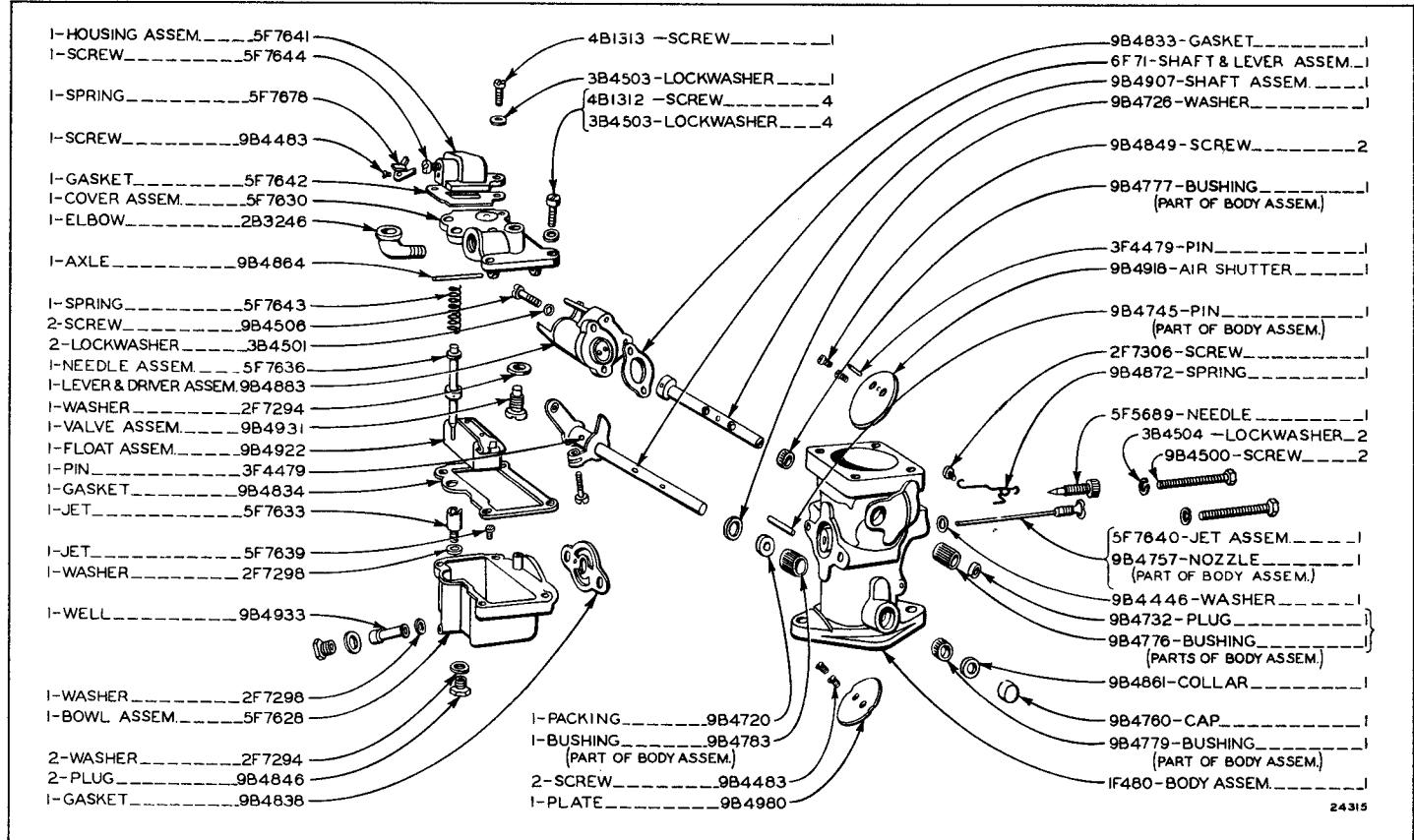


AIR CLEANER, BREATHER AND CARBURETOR

Effective with Serial No. 6U1808

5F3527 Carburetor parts are shown on Page 84

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

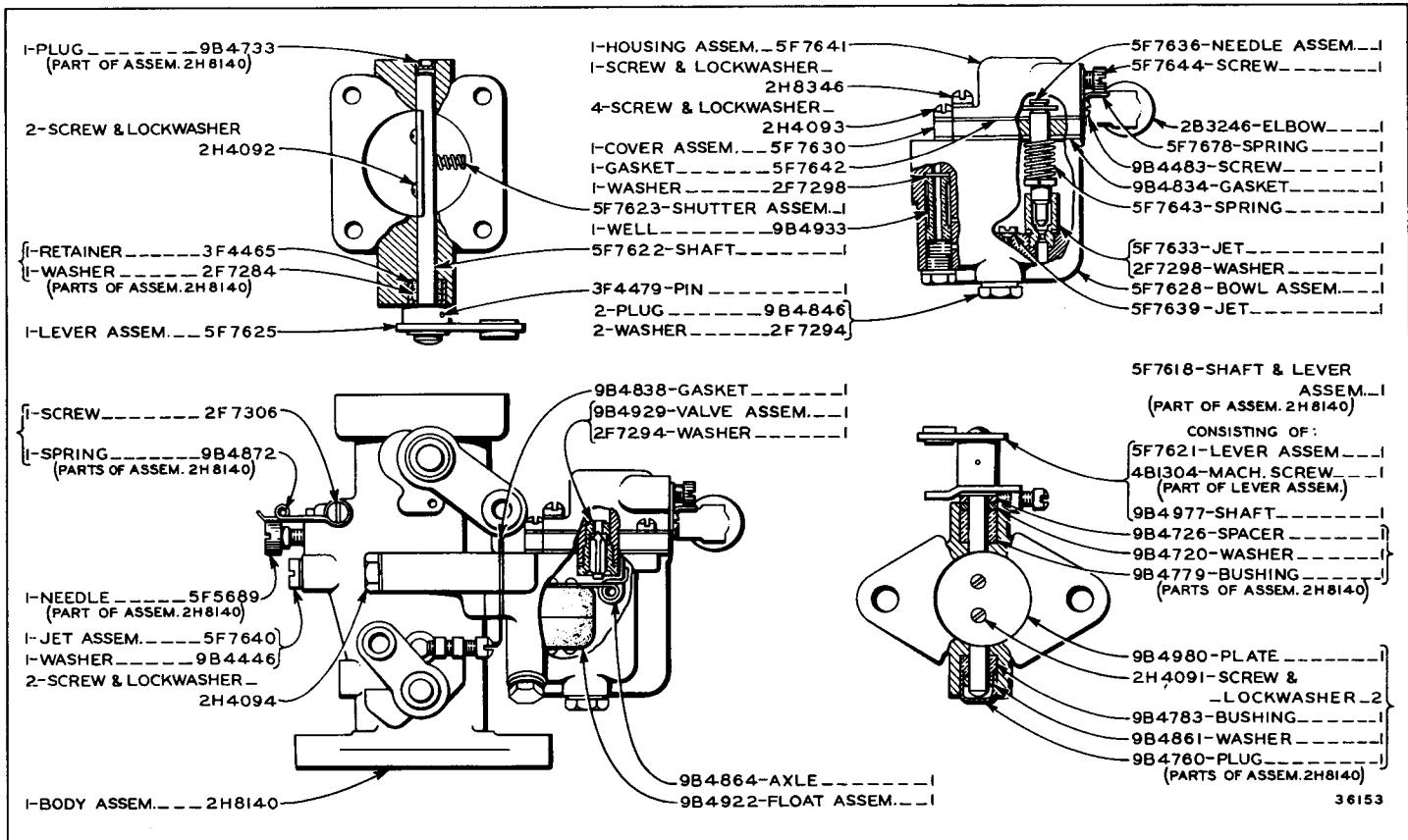


5F8248 CARBURETOR

Part of Air Cleaner, Breather and Carburetor shown on Page 80

Only separate parts serviced. When complete Carburetor is required, order 5F3527 shown on Page 84

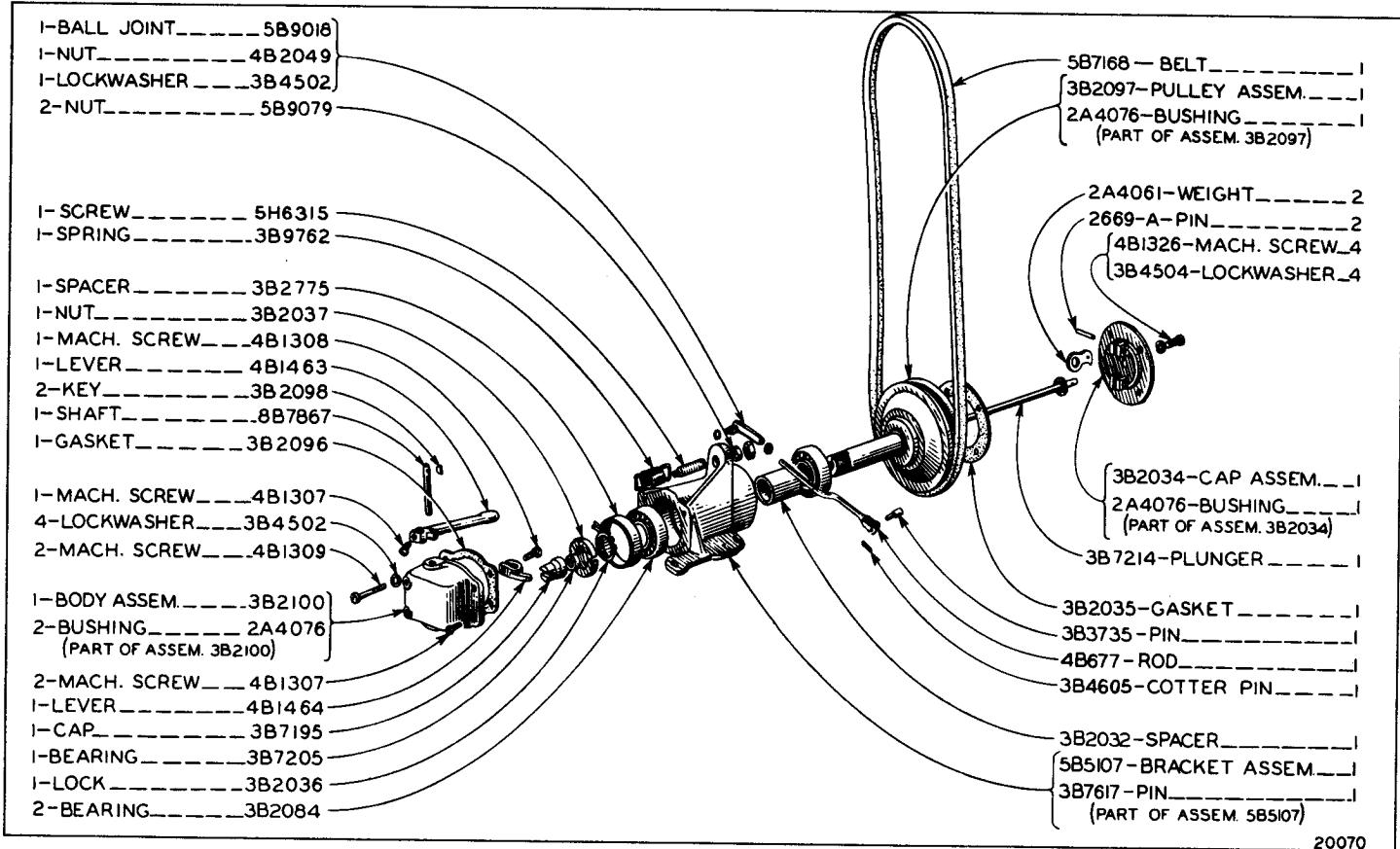
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



5F3527 CARBURETOR

Part of Air Cleaner, Breather and Carburetor shown on Pages 81 and 82

36153

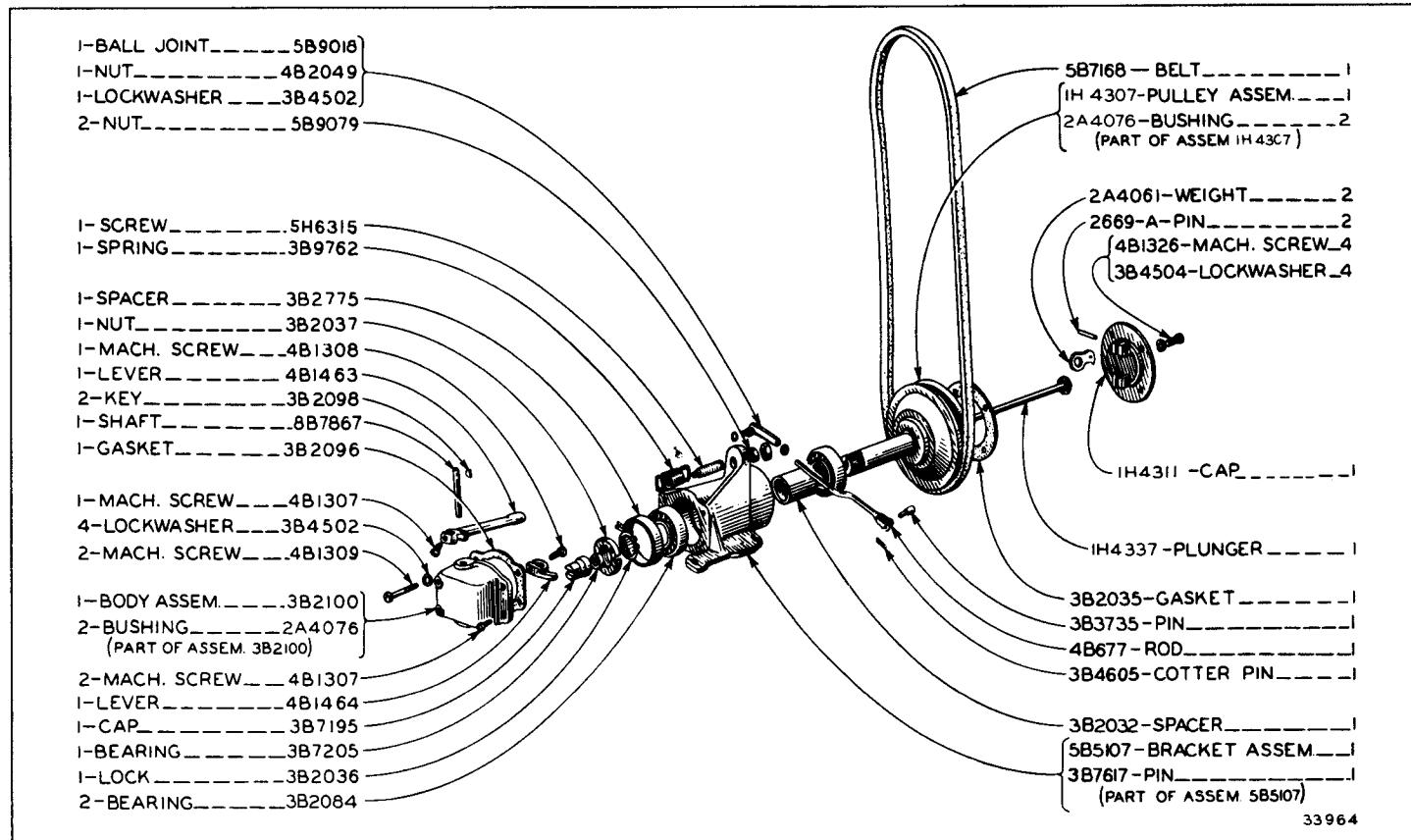


GOVERNOR

Serial No. 6U1 to 6U7685 inclusive

20070

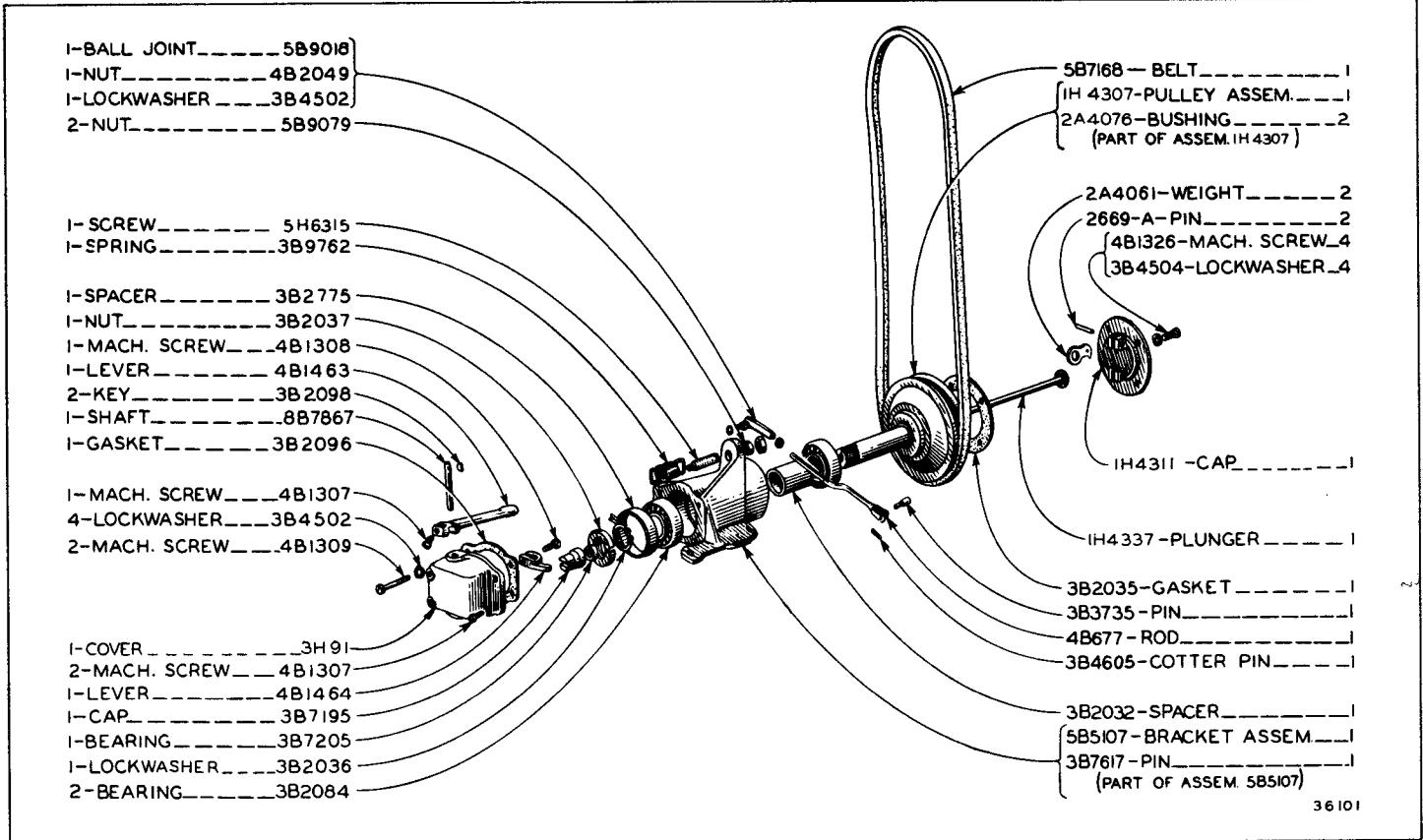
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



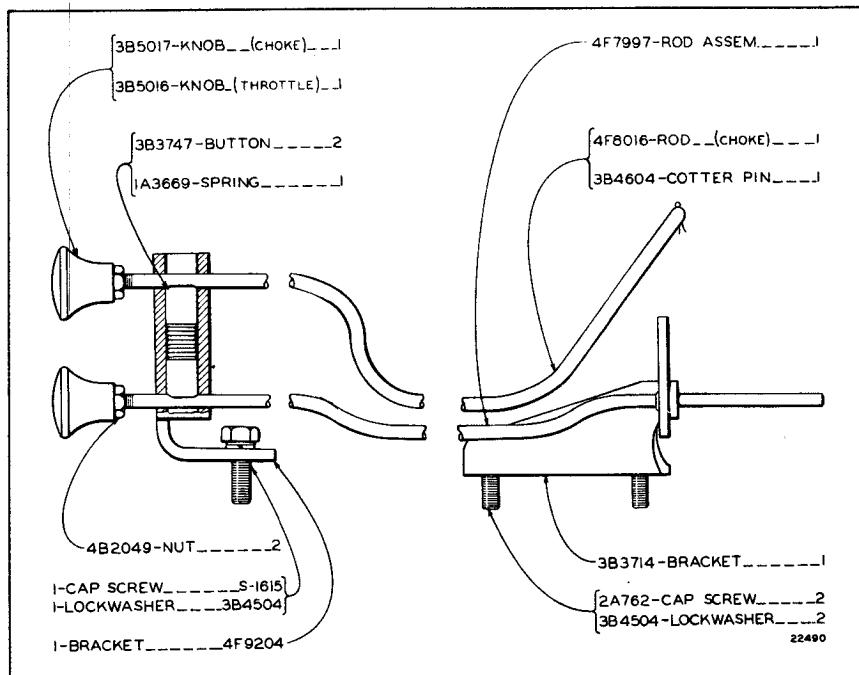
33964

GOVERNOR
Serial No. 6U7686 to 6U8444 inclusive

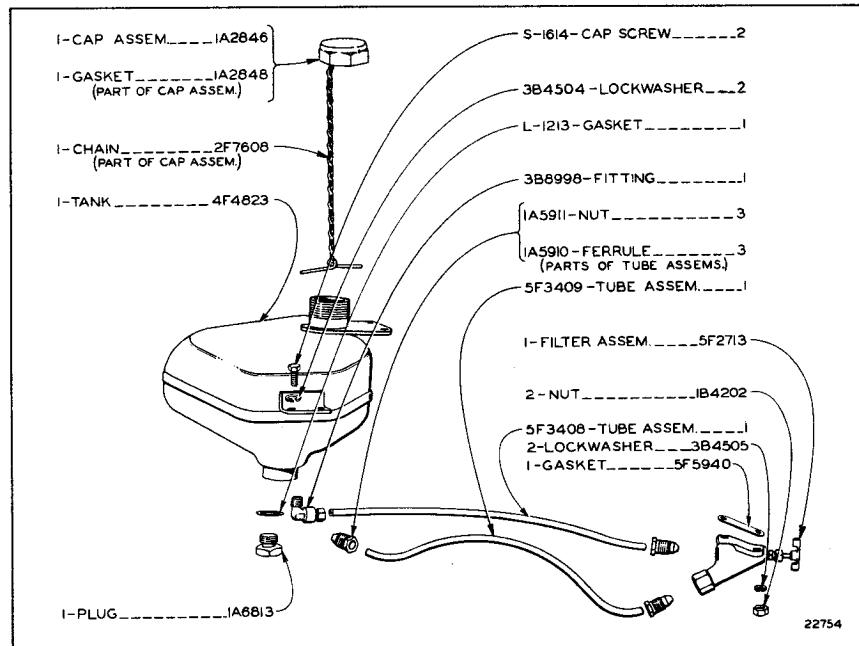
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



GOVERNOR
Effective with Serial No. 6U8445



CARBURETOR AND CHOKE CONTROLS



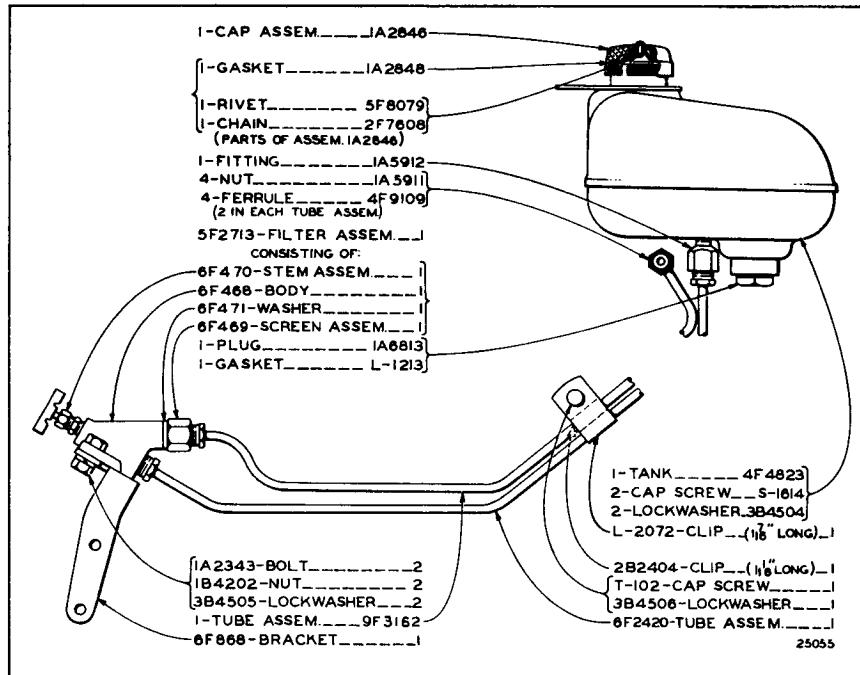
3B2773 FUEL SYSTEM GROUP

Serial No. 6U1 to 6U876 inclusive

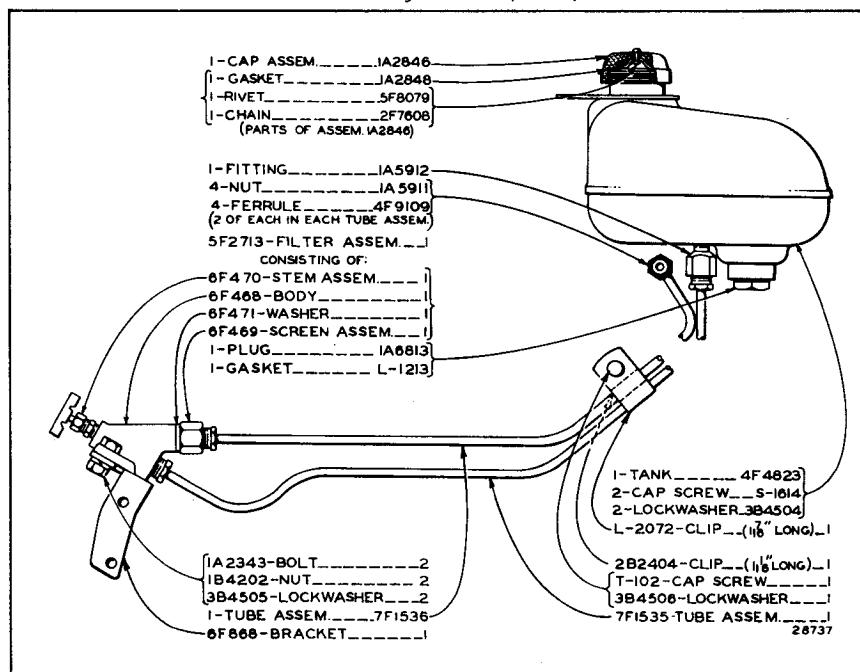
Also part of 1H4353 Attachments Arrangement listed on Page 268

Refer also to Page 213 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

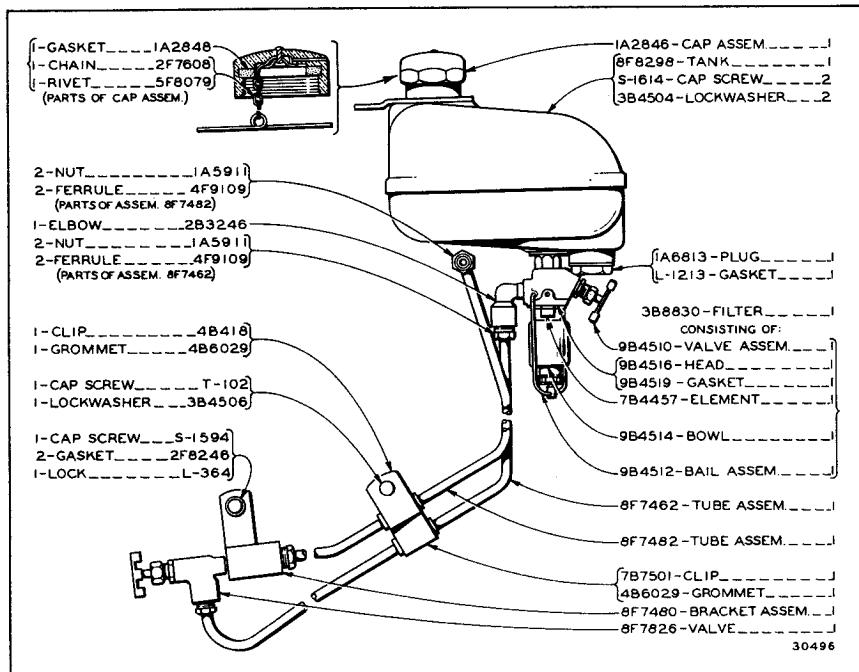
**FUEL SYSTEM**

Serial No. 6U877 to 6U3505 inclusive
 Refer also to Page 213 for special parts

**FUEL SYSTEM**

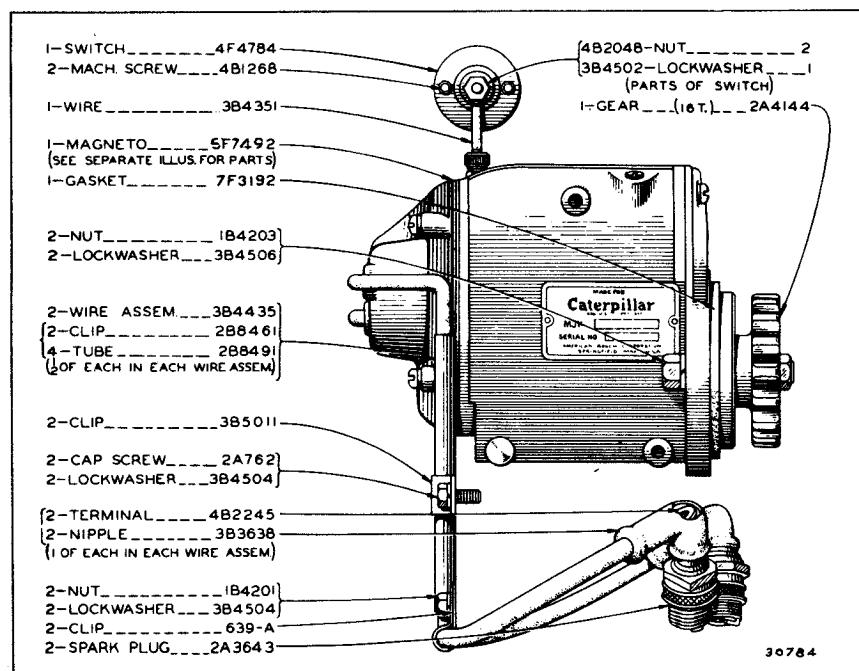
Serial No. 6U3506 to 6U5486 inclusive
 Refer also to Page 213 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



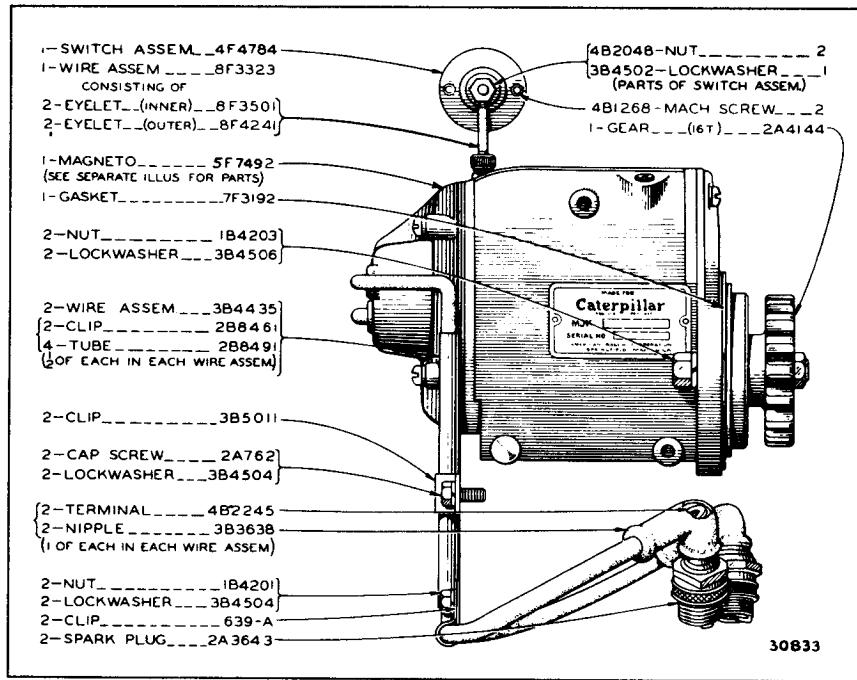
FUEL SYSTEM

Effective with Serial No. 6U5487



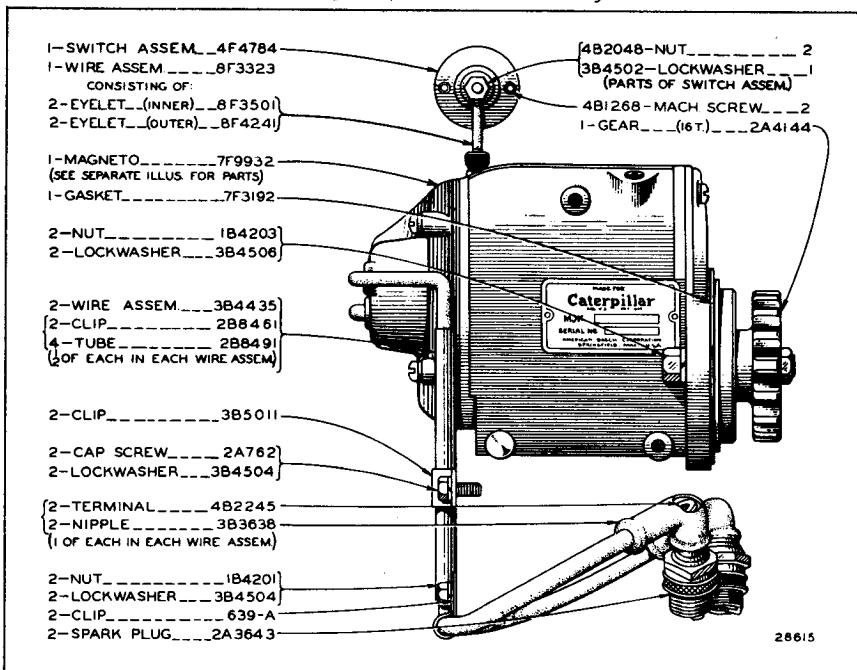
IGNITION SYSTEM
Serial No. 6U1 to 6U61 inclusive
5F7492 Magneto parts are shown on Page 92

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



IGNITION SYSTEM

Serial No. 6U62 to 6U3366 inclusive
5F7492 Magneto parts are shown on Page 92

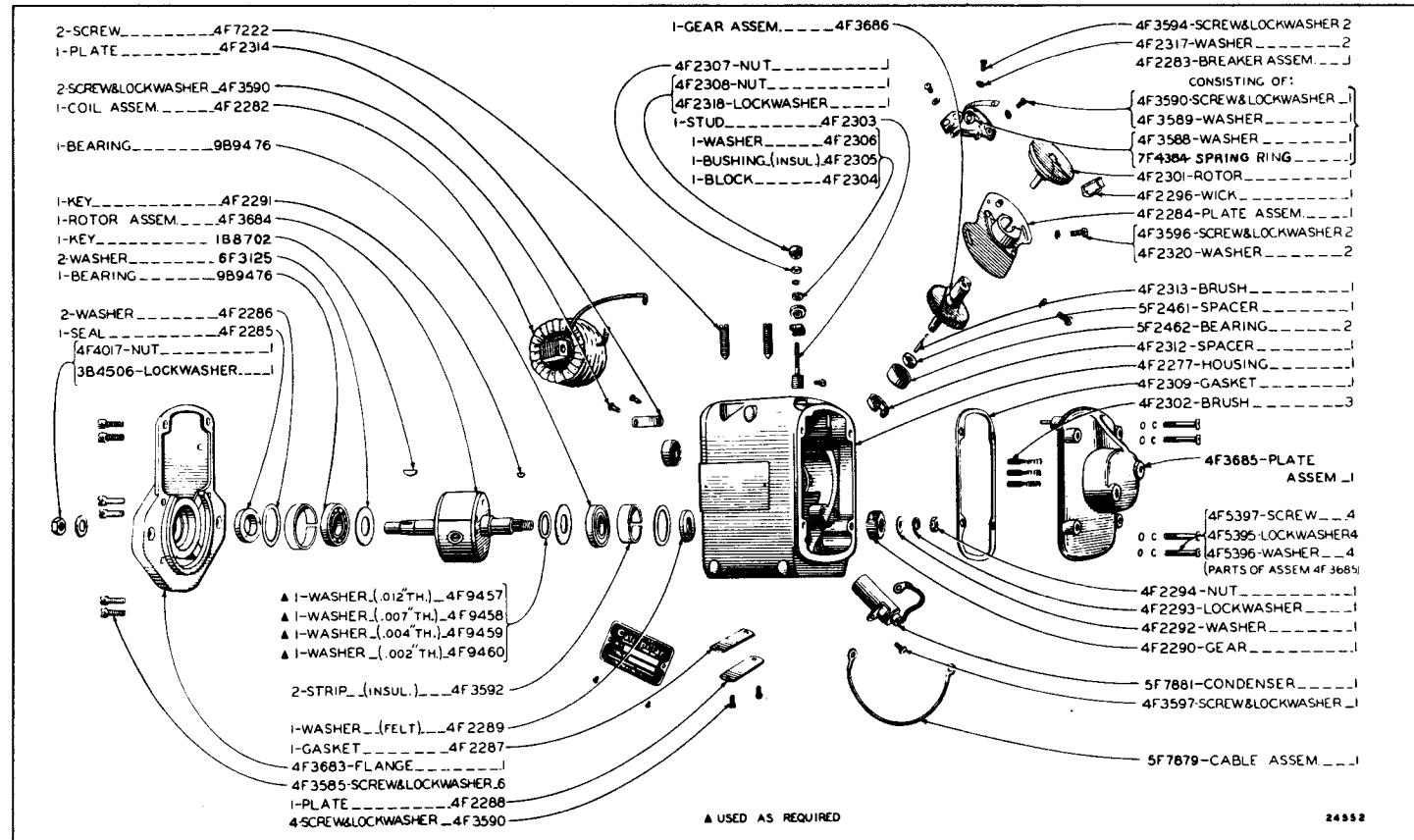


IGNITION SYSTEM

Effective with Serial No. 6U3367
7F9932 Magneto parts are shown on Page 93

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



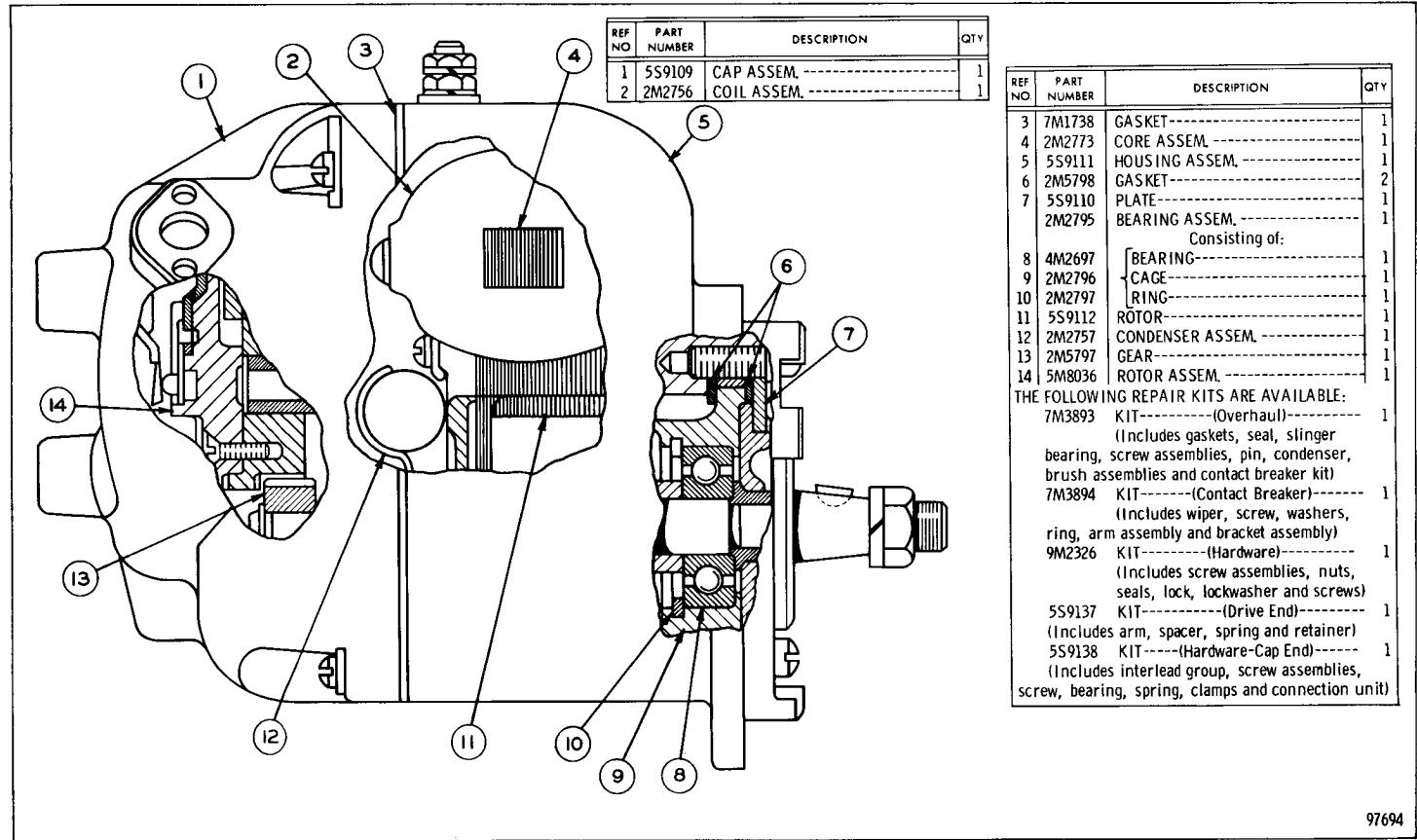
5F7492 MAGNETO

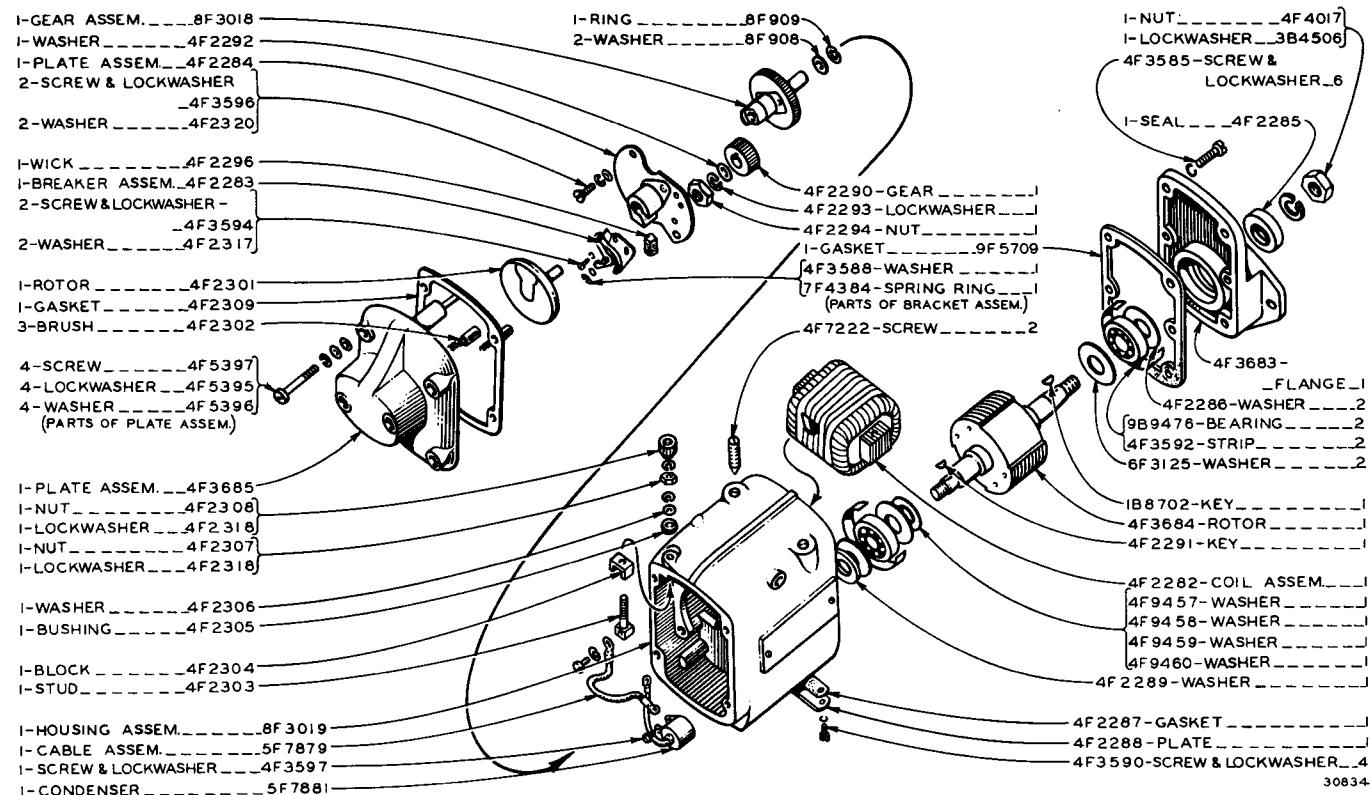
Part of Ignition System shown on Pages 90 and 91
Only separate parts serviced. When complete Magneto is required, order 7F9932

24552

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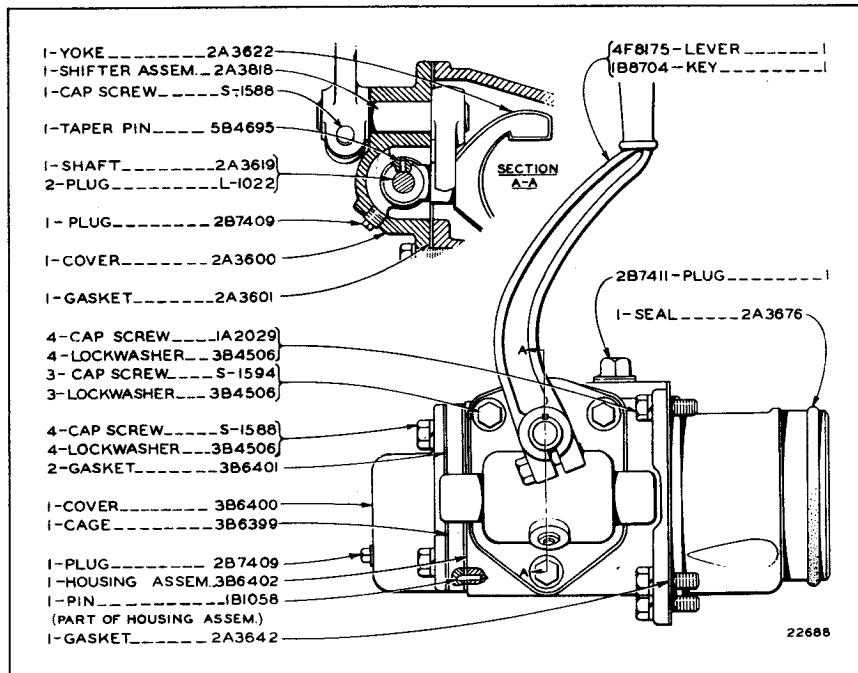
4S6471 MAGNETO ASSEMBLY—Field Installation





7F9932 MAGNETO

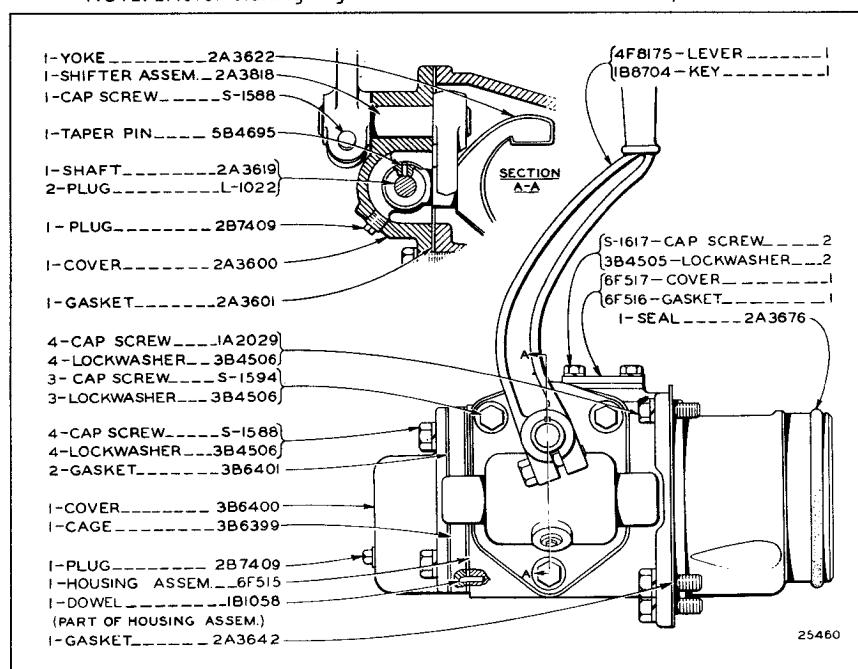
Part of Ignition System shown on Page 91



CLUTCH CONTROL AND HOUSING

Serial No. 6U1 to 6U1403 inclusive

NOTE: 2H5107 Starting Engine Clutch Mechanism Gasket Group is available

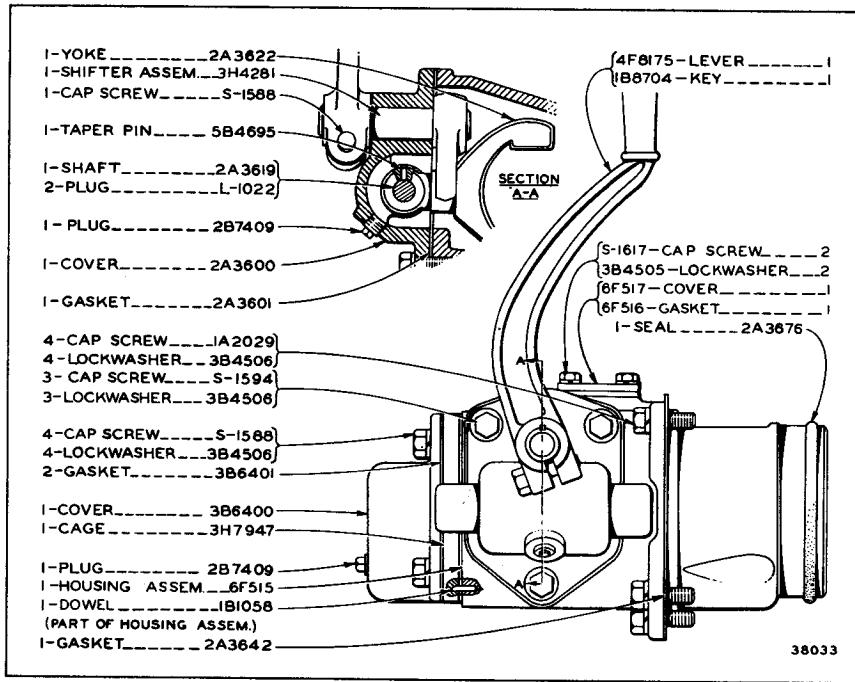


CLUTCH CONTROL AND HOUSING

Serial No. 6U1404 to 6U9640, 6U9642 and 6U9645 inclusive

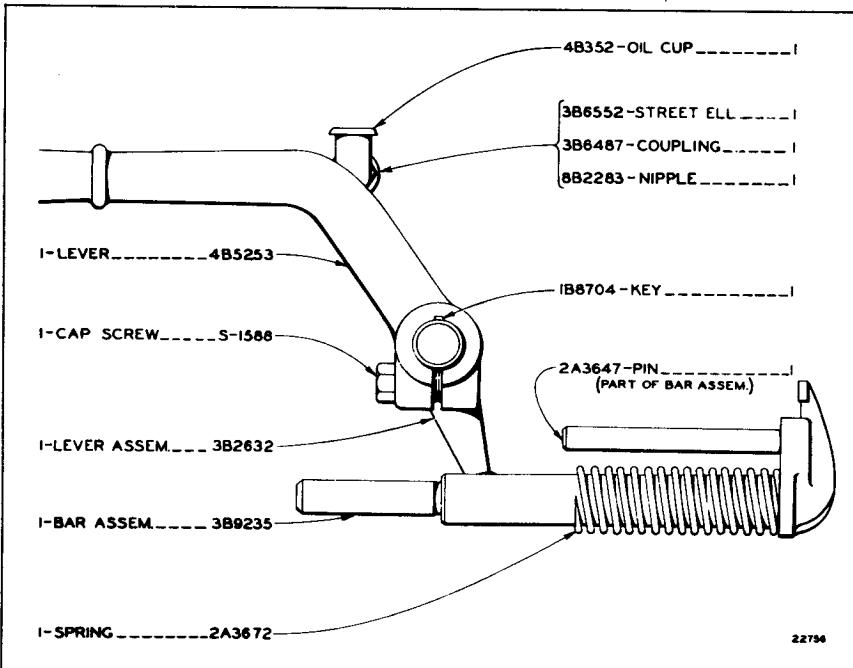
NOTE: 2H5107 Starting Engine Clutch Mechanism Gasket Group is available

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**CLUTCH CONTROL AND HOUSING**

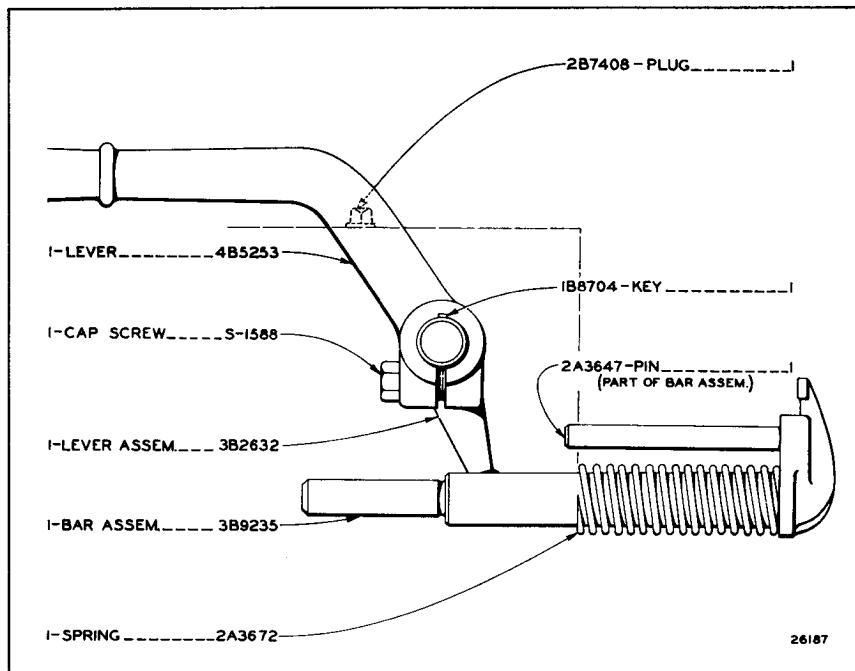
Serial No. 6U9641, 6U9643, 6U9644 and 6U9646—Up

NOTE: 2H5107 Starting Engine Clutch Mechanism Gasket Group available

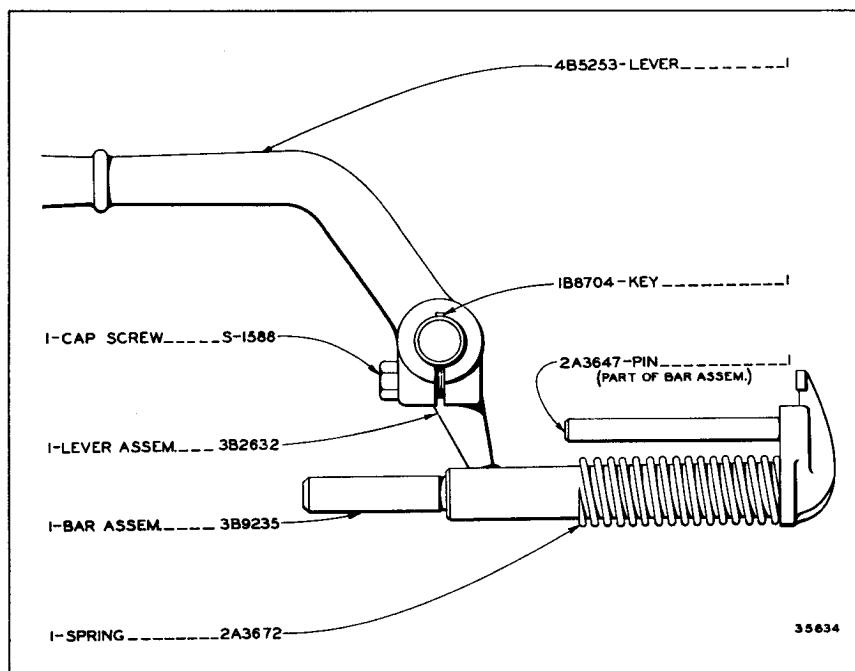
**STARTER PINION CONTROL**

Serial No. 6U1 to 6U1753 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

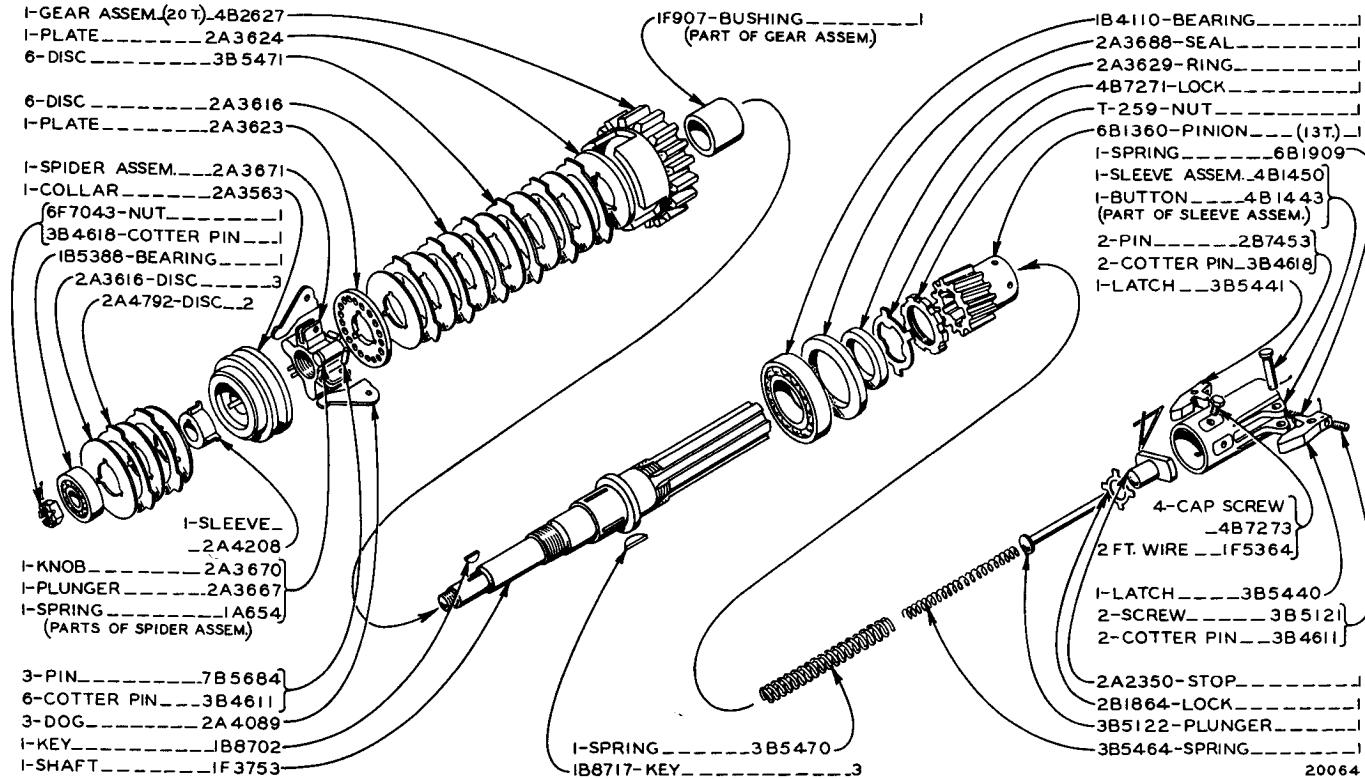


STARTER PINION CONTROL
Serial No. 6U1754 to 6U8519 inclusive



STARTER PINION CONTROL
Effective with Serial No. 6U8520

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

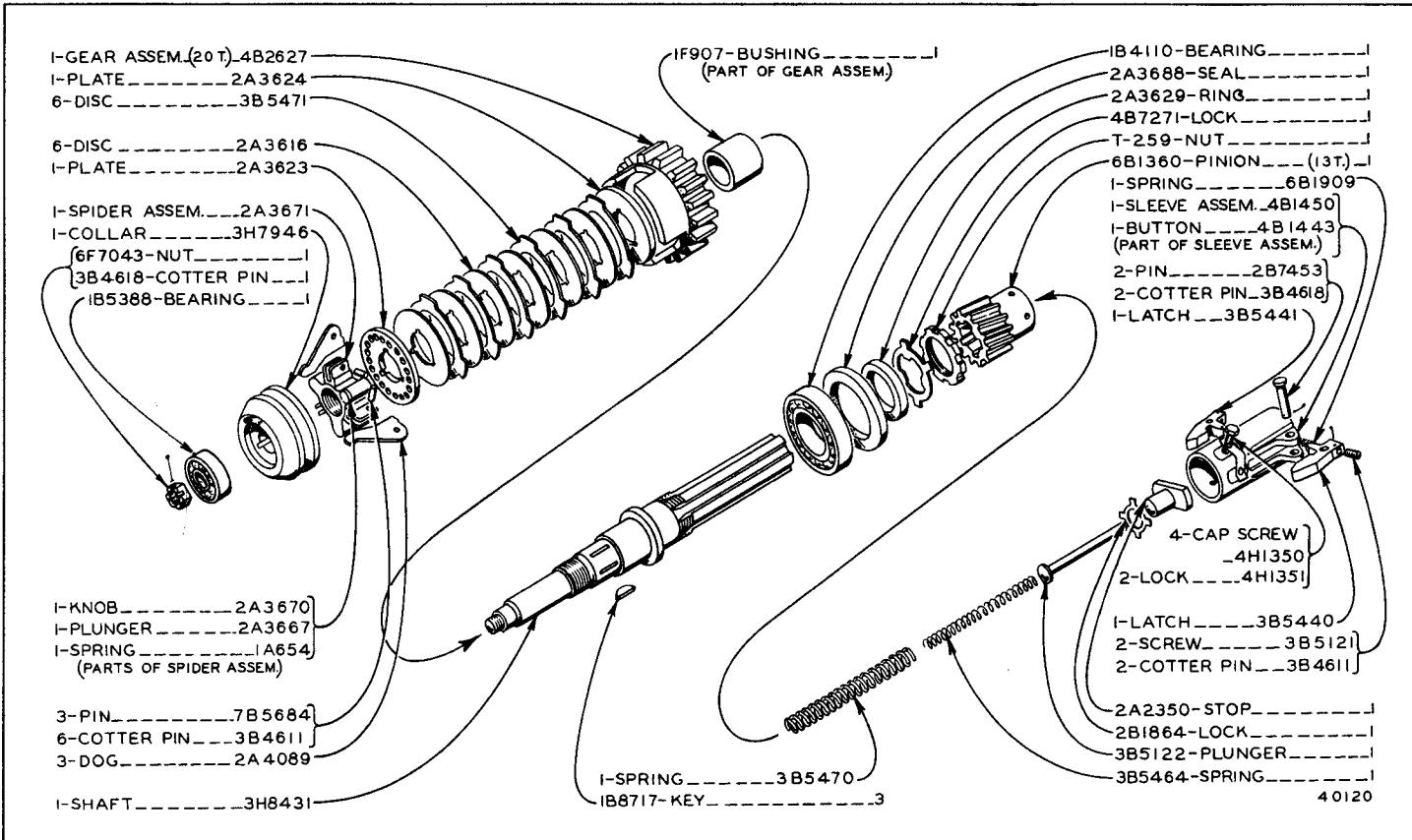


CLUTCH AND STARTER PINION

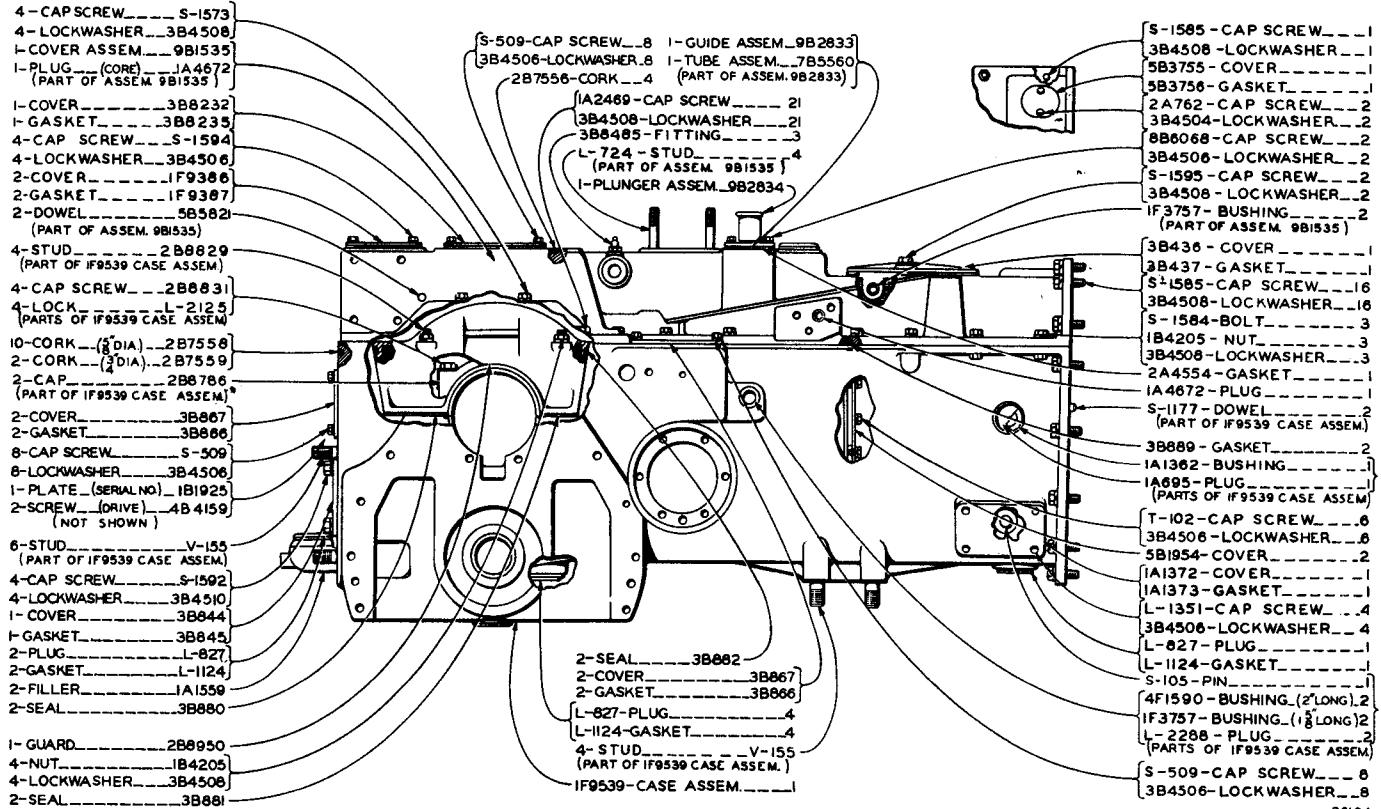
Serial No. 6U1 to 6U9640, 6U9642 and 6U9645 inclusive

"CATERPILLAR" D4 TRACTOR

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



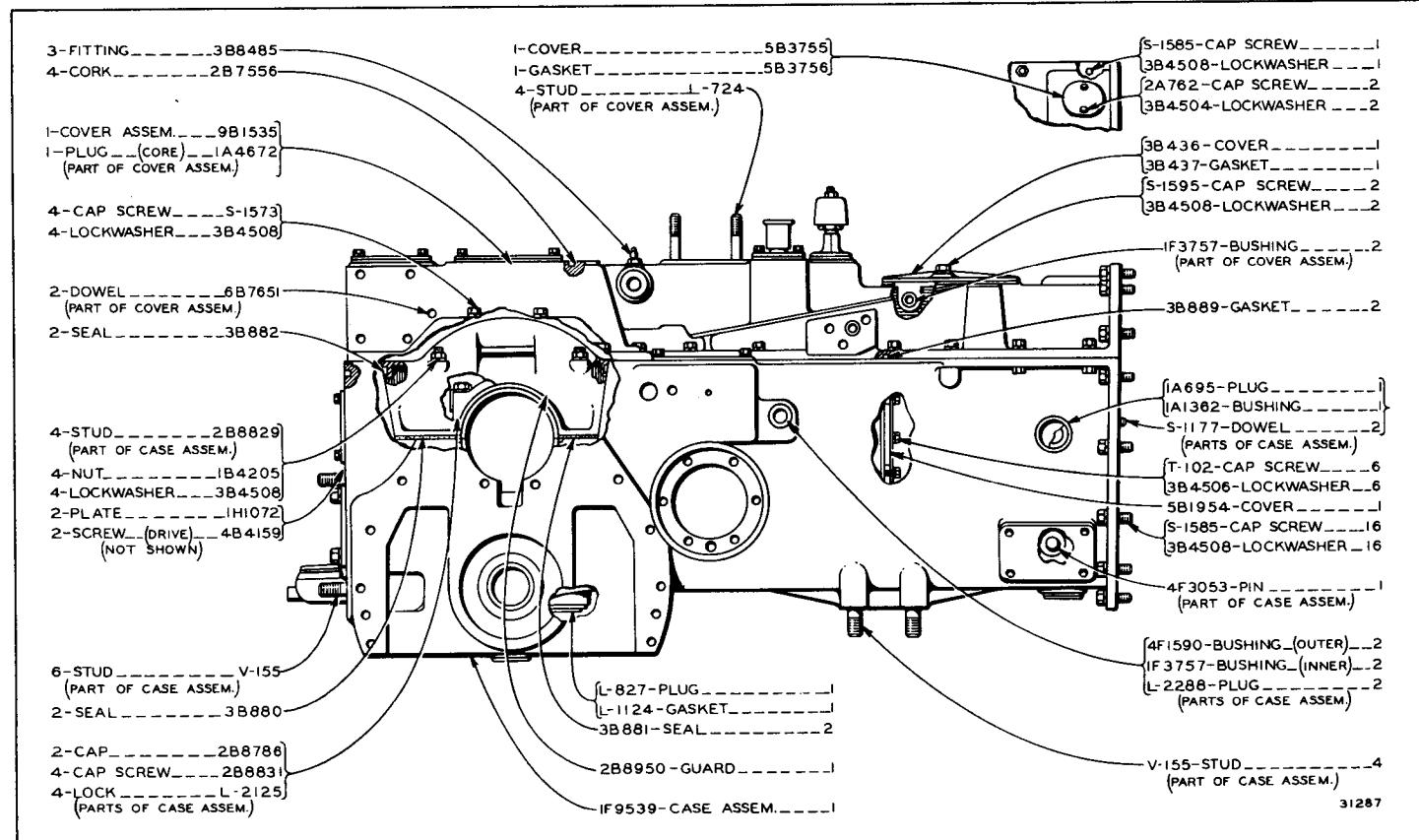
CLUTCH AND STARTER PINION
Serial No. 6U964I, 6U9643, 6U9644 and 6U9646—Up



TRANSMISSION CASE AND COVERS

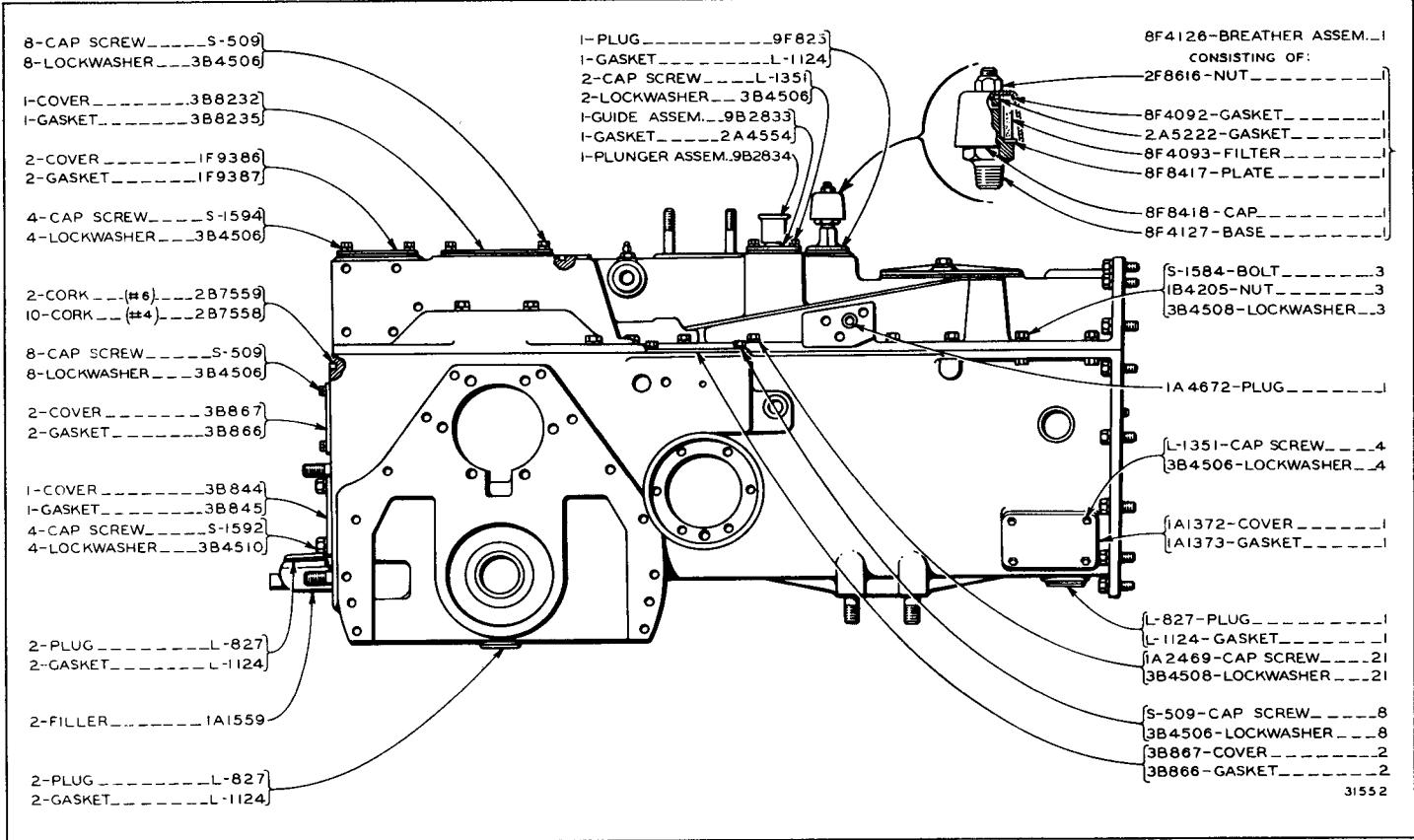
Serial No. 6U1 to 6U6371 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



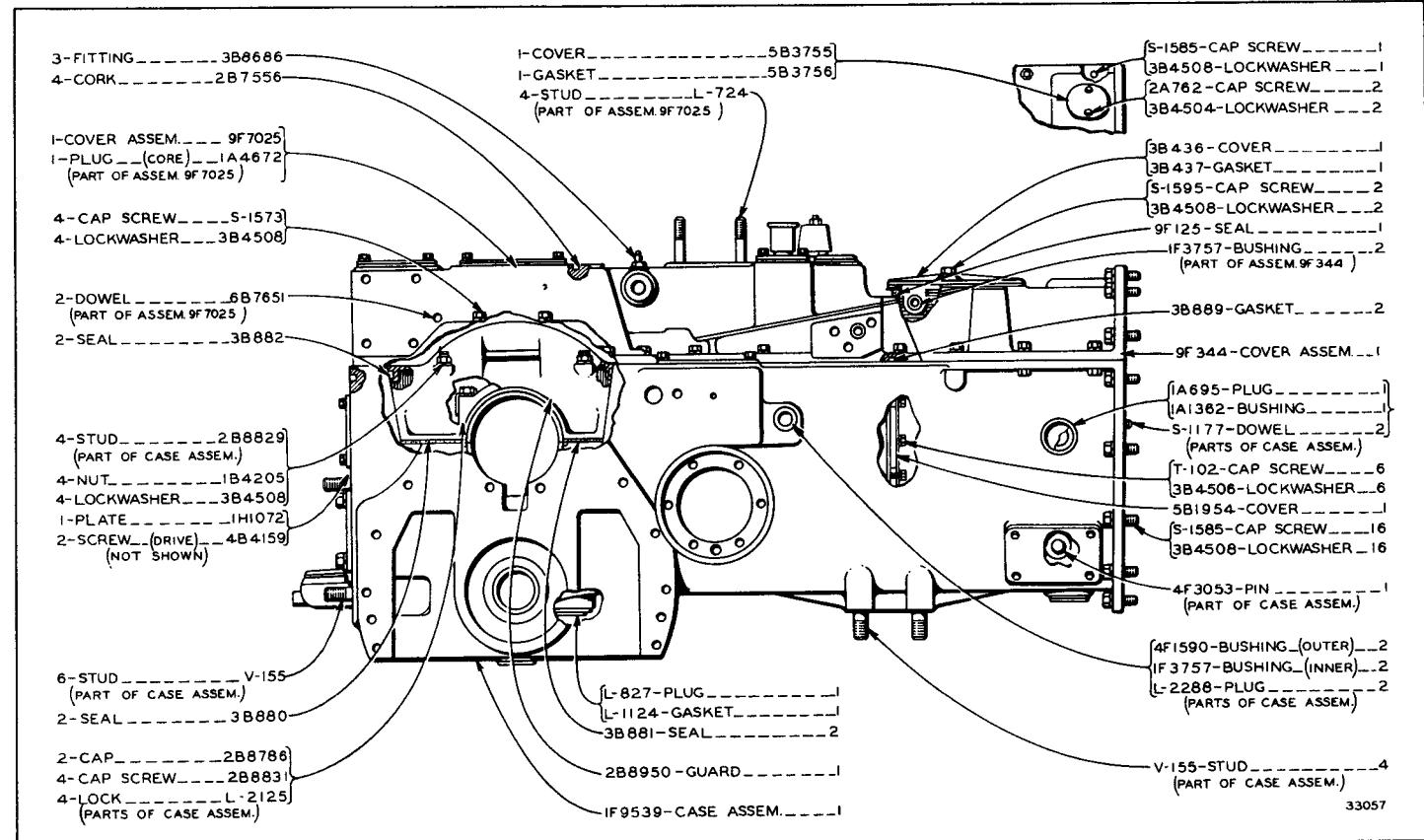
TRANSMISSION CASE AND COVERS—Part One
Serial No. 6U6372 to 6U7363 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

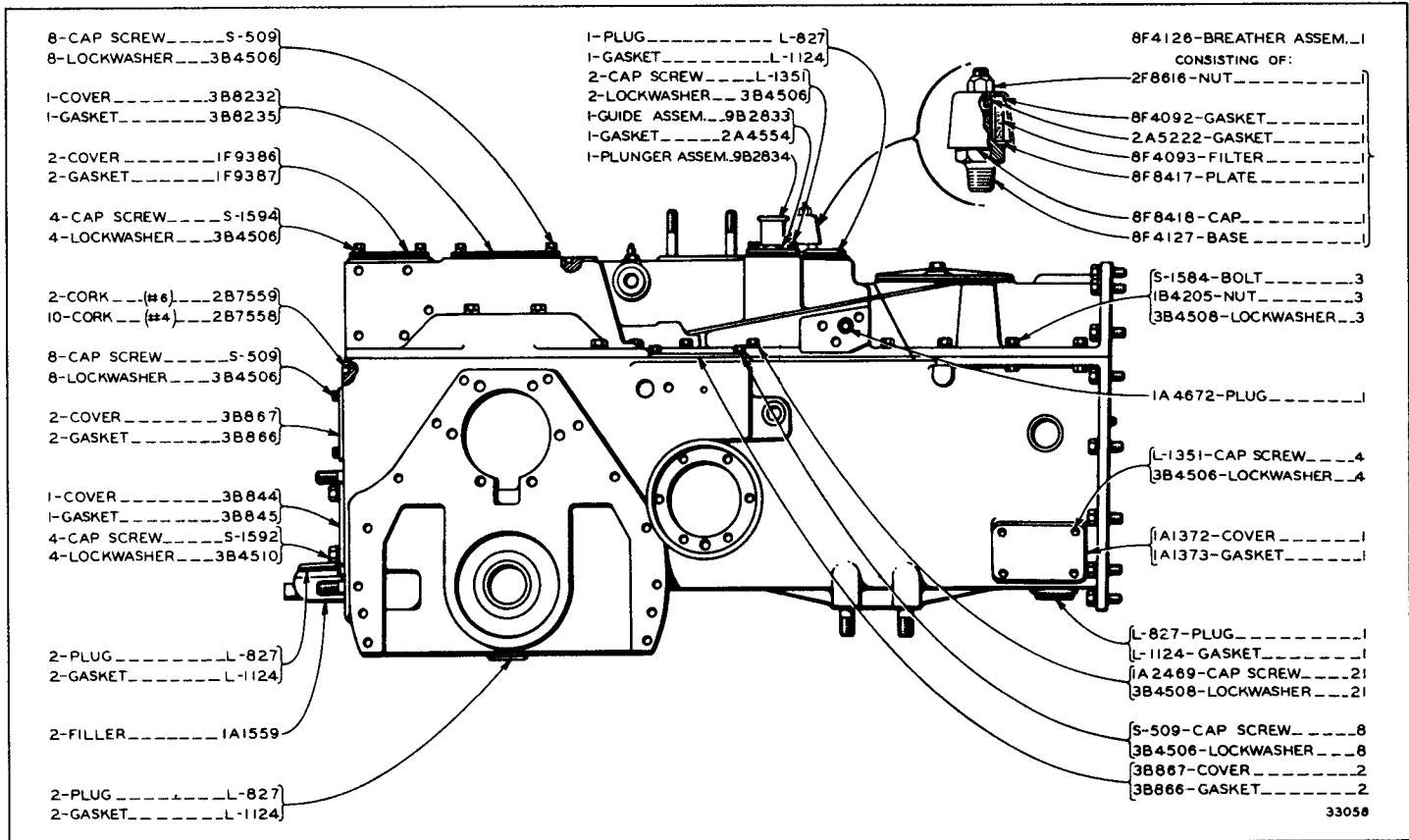


TRANSMISSION CASE AND COVERS—Part Two
Serial No. 6U6372 to 6U7363 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

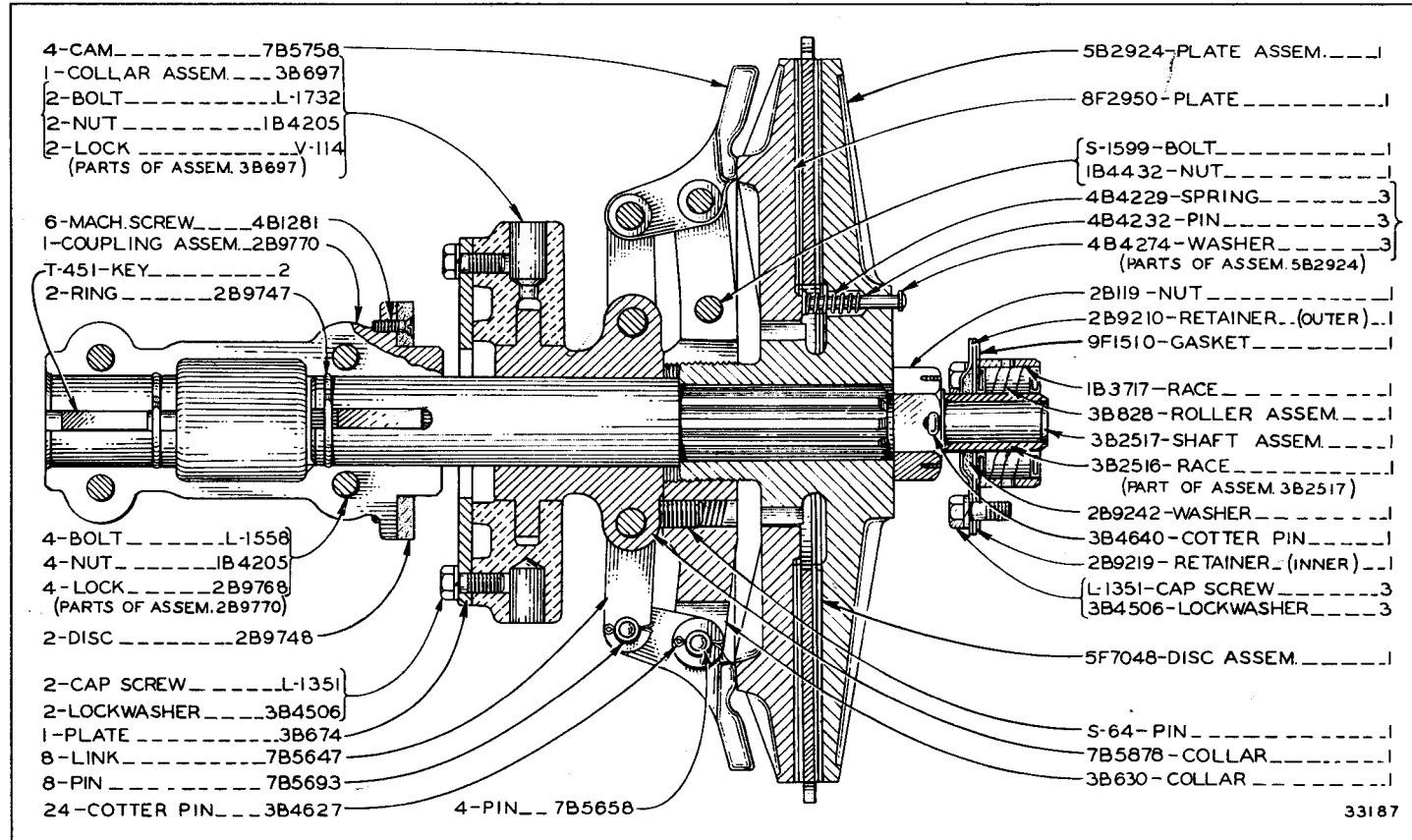


TRANSMISSION CASE AND COVERS—Part One
Effective with Serial No. 6U7364



TRANSMISSION CASE AND COVERS—Part Two
Effective with Serial No. 6U7364

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



"CATERPILLAR" D4 TRACTOR

11/6/00

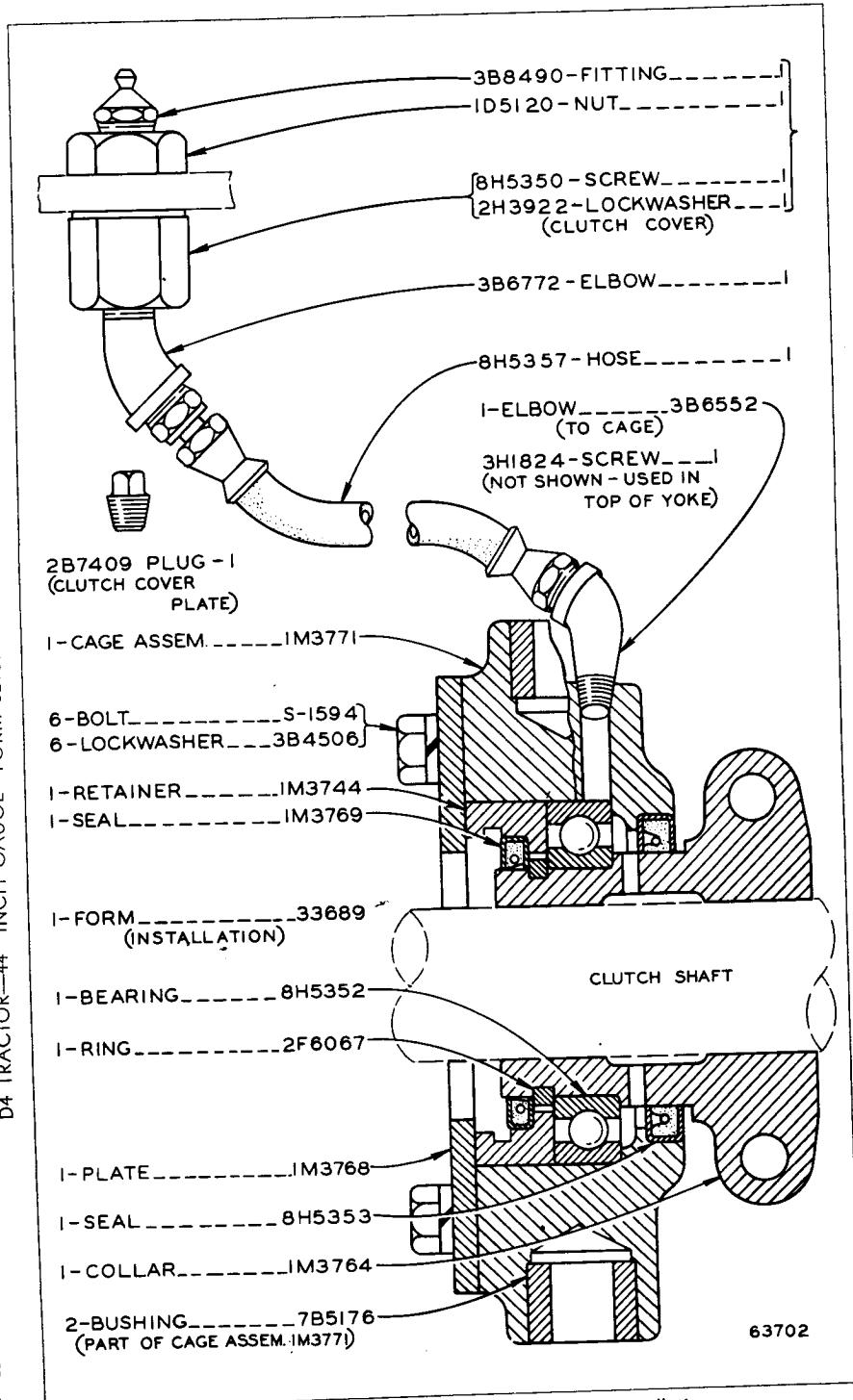
FLYWHEEL CLUTCH

Serial No. 6U1 to 6U8533 and 6U8537 inclusive

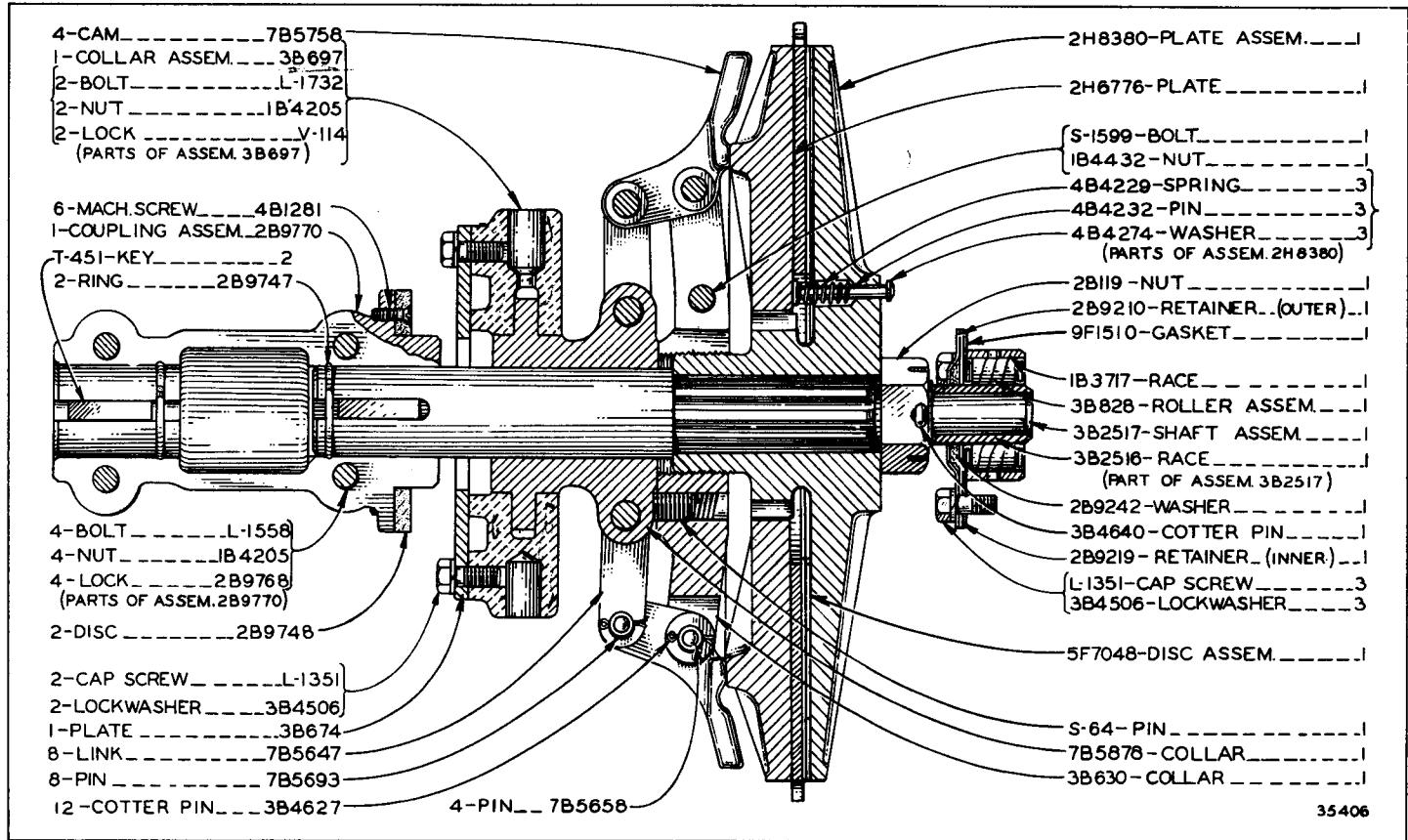
PLEASE INSERT THESE PAGES IN YOUR MASTER PARTS CATALOGS

PRINTED IN U.S.A.
D4 TRACTOR—44 INCH GAUGE—FORM 32969—INSERT BETWEEN PAGES 104 & 105

PAGE 1 of 8-61 PARTS CATALOG INSERT



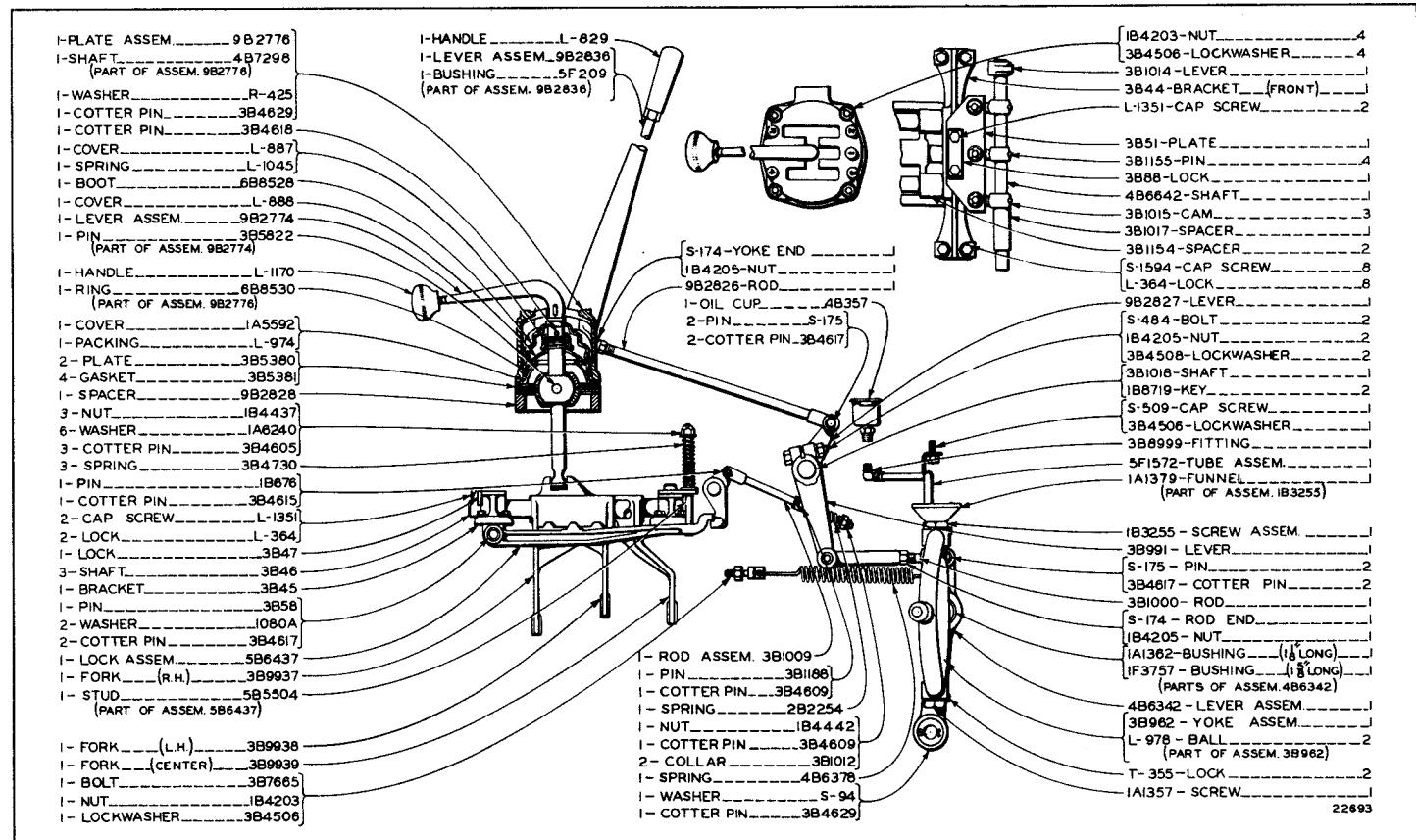
3K7302 FLYWHEEL CLUTCH GROUP—Field Installation



FLYWHEEL CLUTCH

Serial No. 6U8534 to 6U8536 and 6U8538—Up

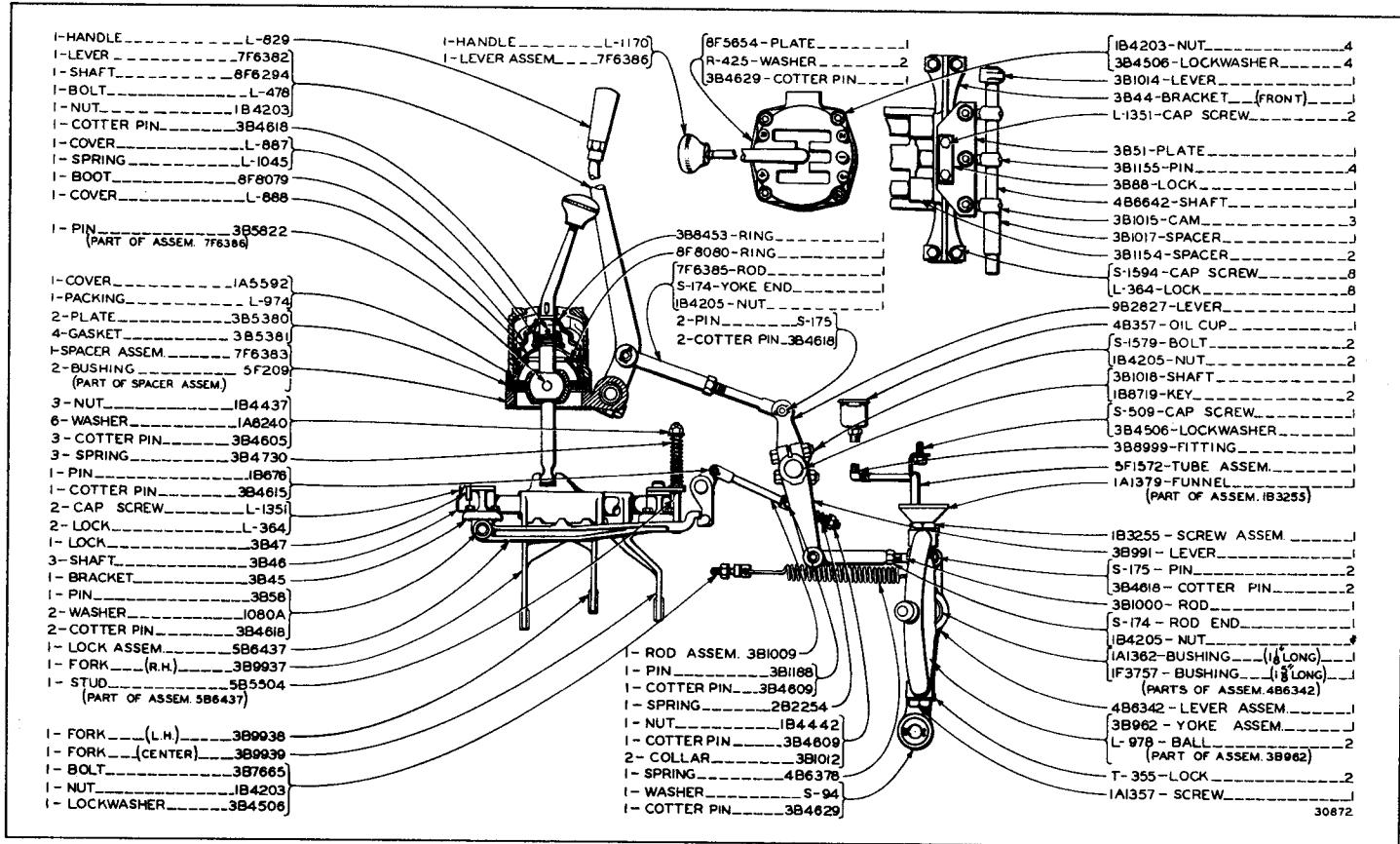
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL

Serial No. 6U1 to 6U5842 inclusive

Refer also to Pages 267 and 298 for special parts

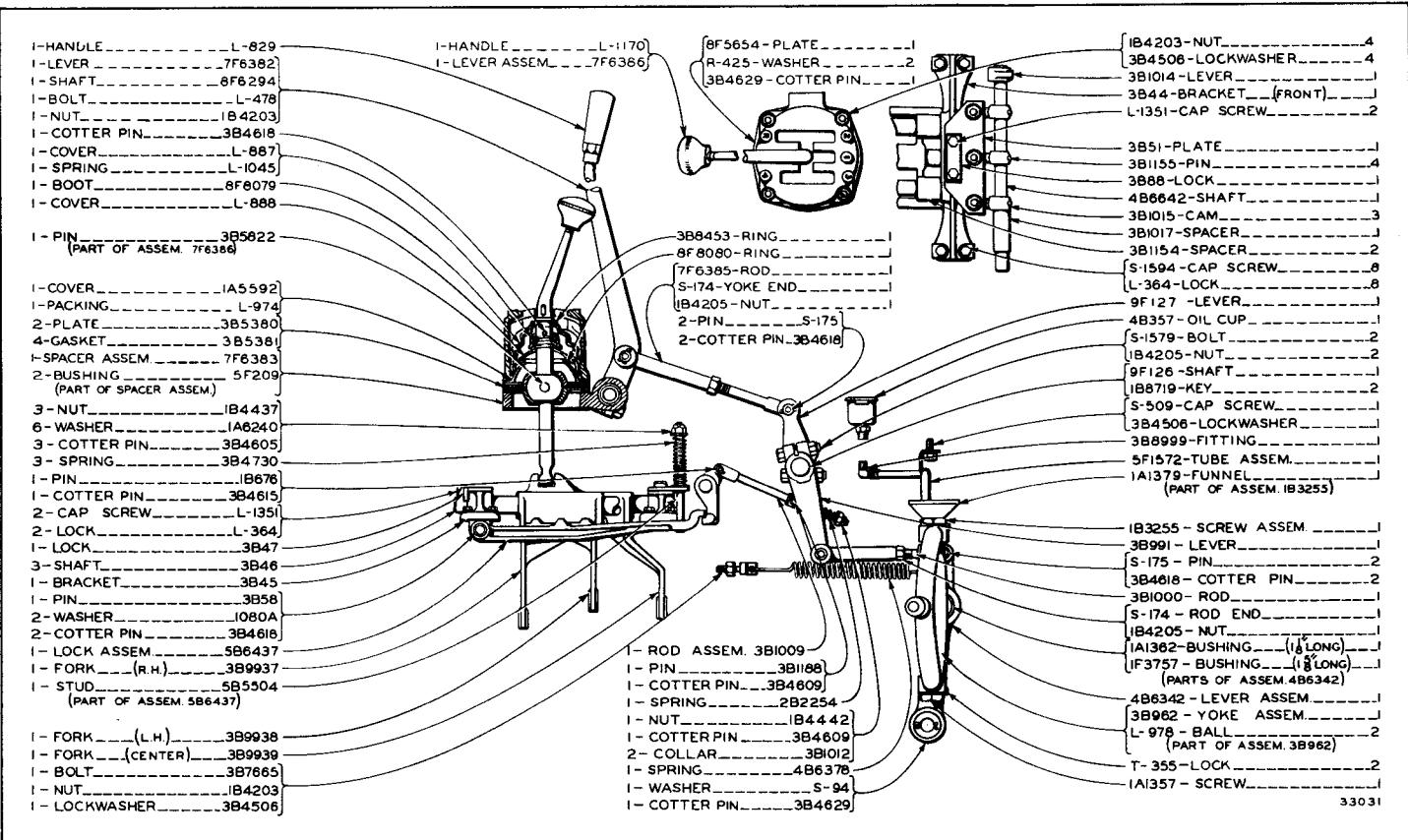


GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL

Serial No. 6U5843 to 6U7363 inclusive

Refer also to Pages 267 and 298 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

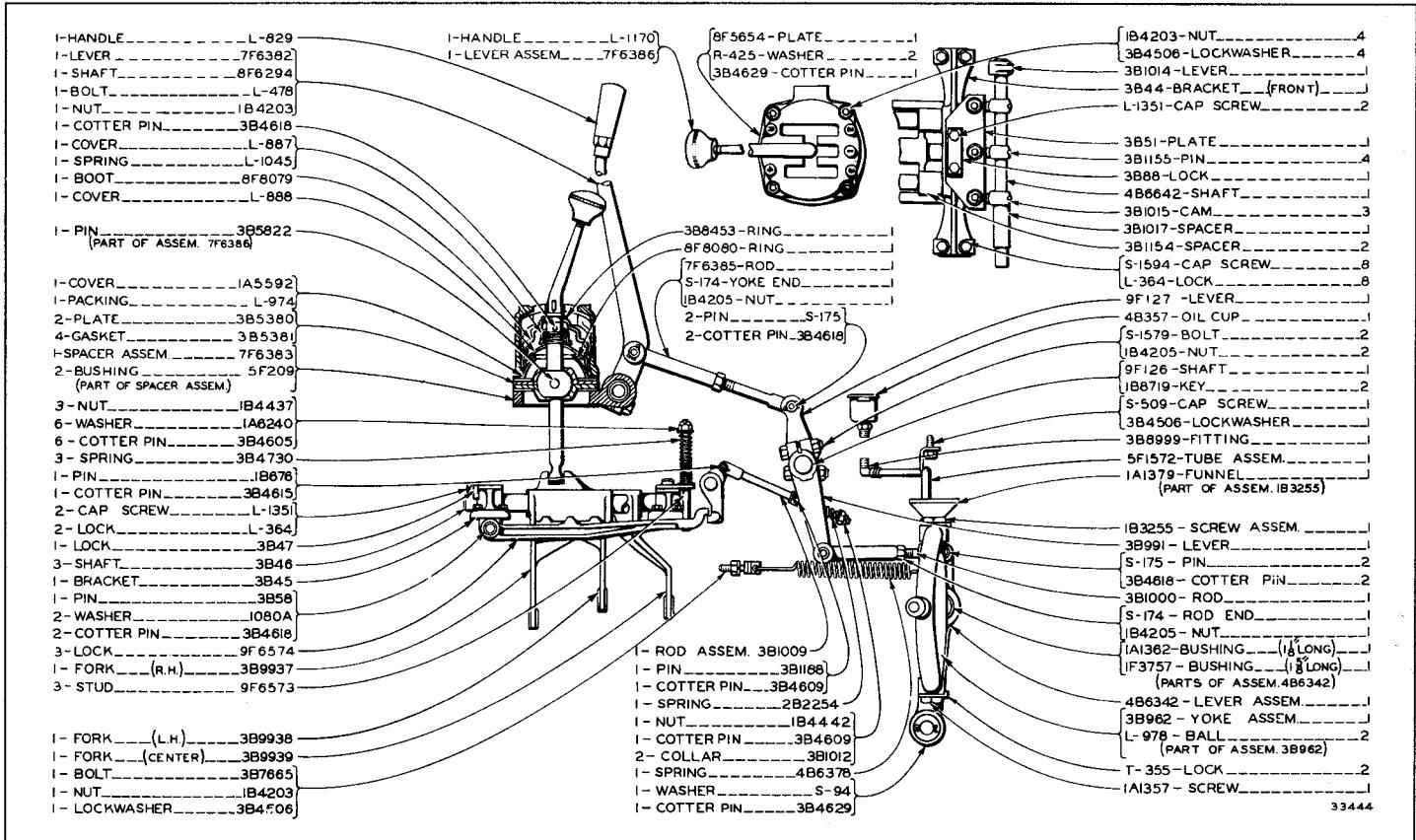


GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL

Serial No. 6U7364 to 6U7645 inclusive

Refer also to Pages 267 and 298 for special parts

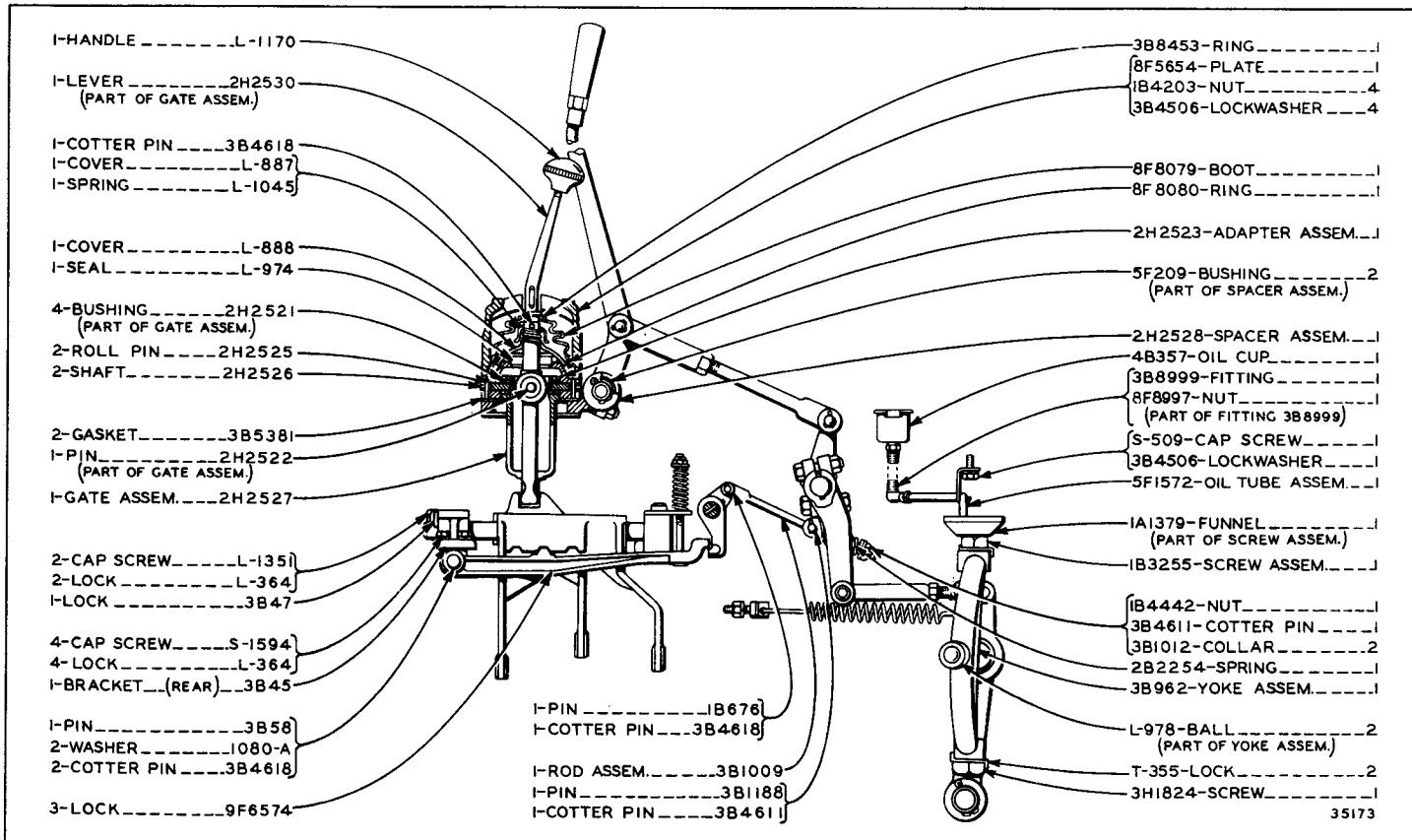
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL
Serial No. 6U7646 to 6U8224 inclusive
Refer also to Pages 267 and 298 for special parts

33444

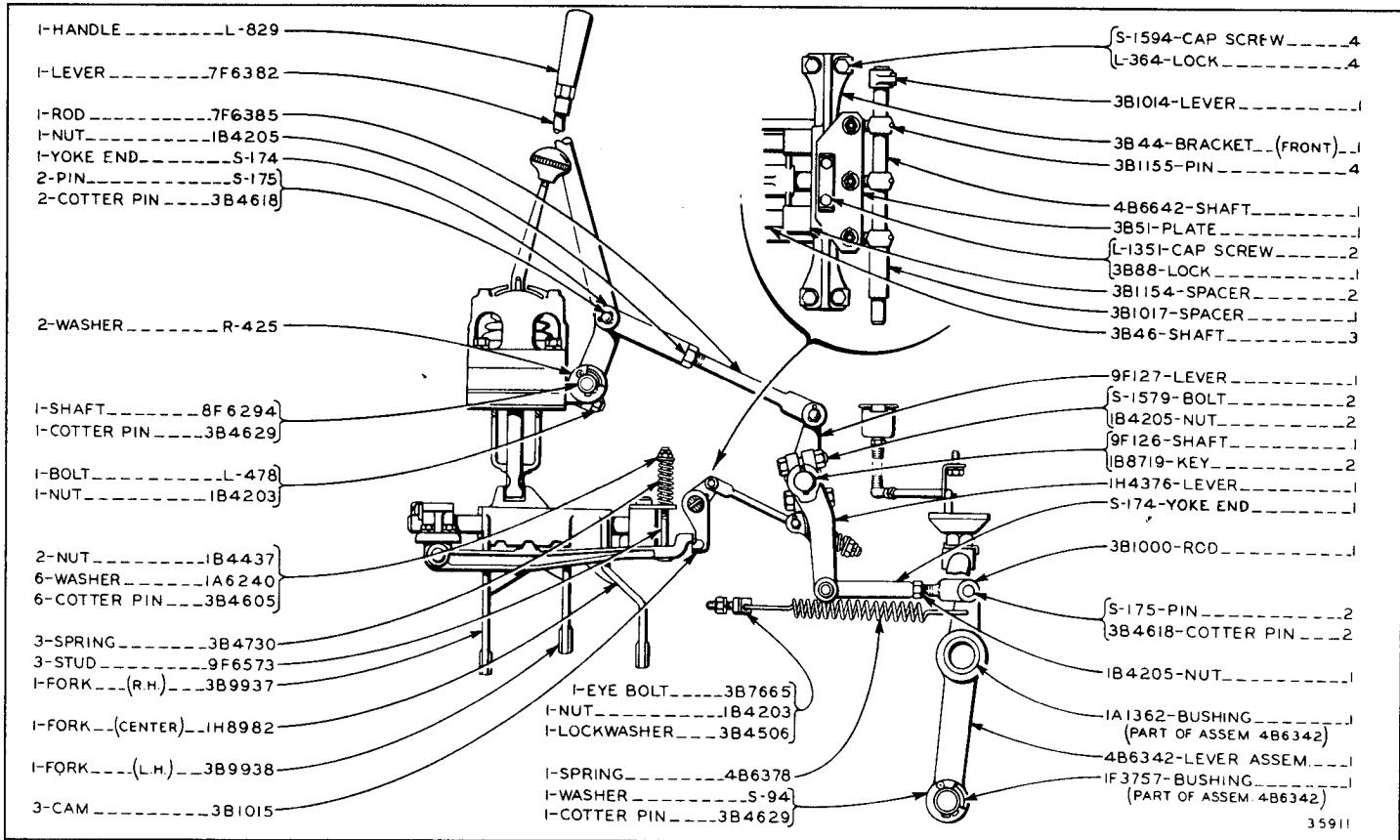
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part One

Serial No. 6U8225 to 6U9142 inclusive
Refer also to Page 298 for special parts

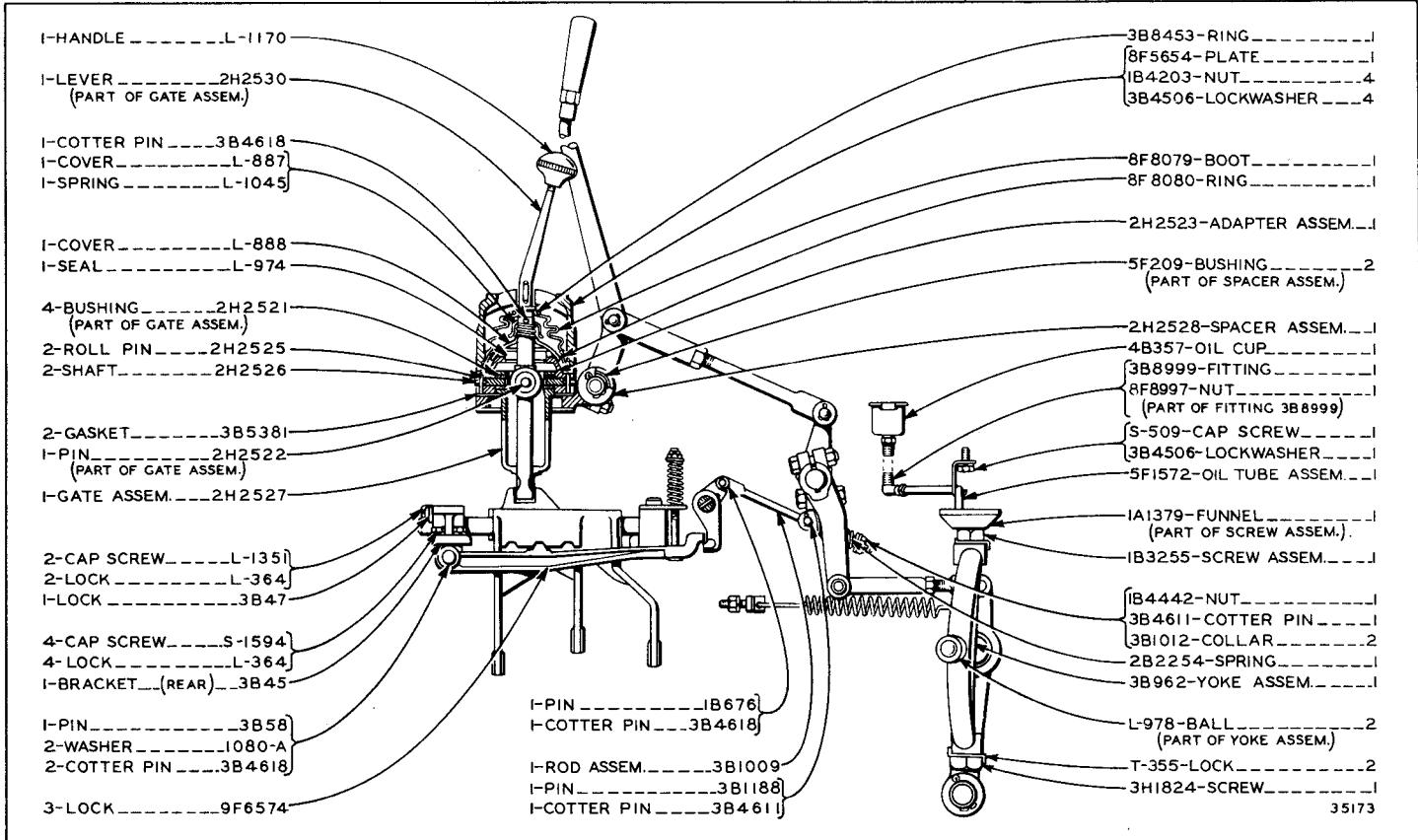
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part Two

Serial No. 6U8225 to 6U9142 inclusive
Refer also to Page 298 for special parts

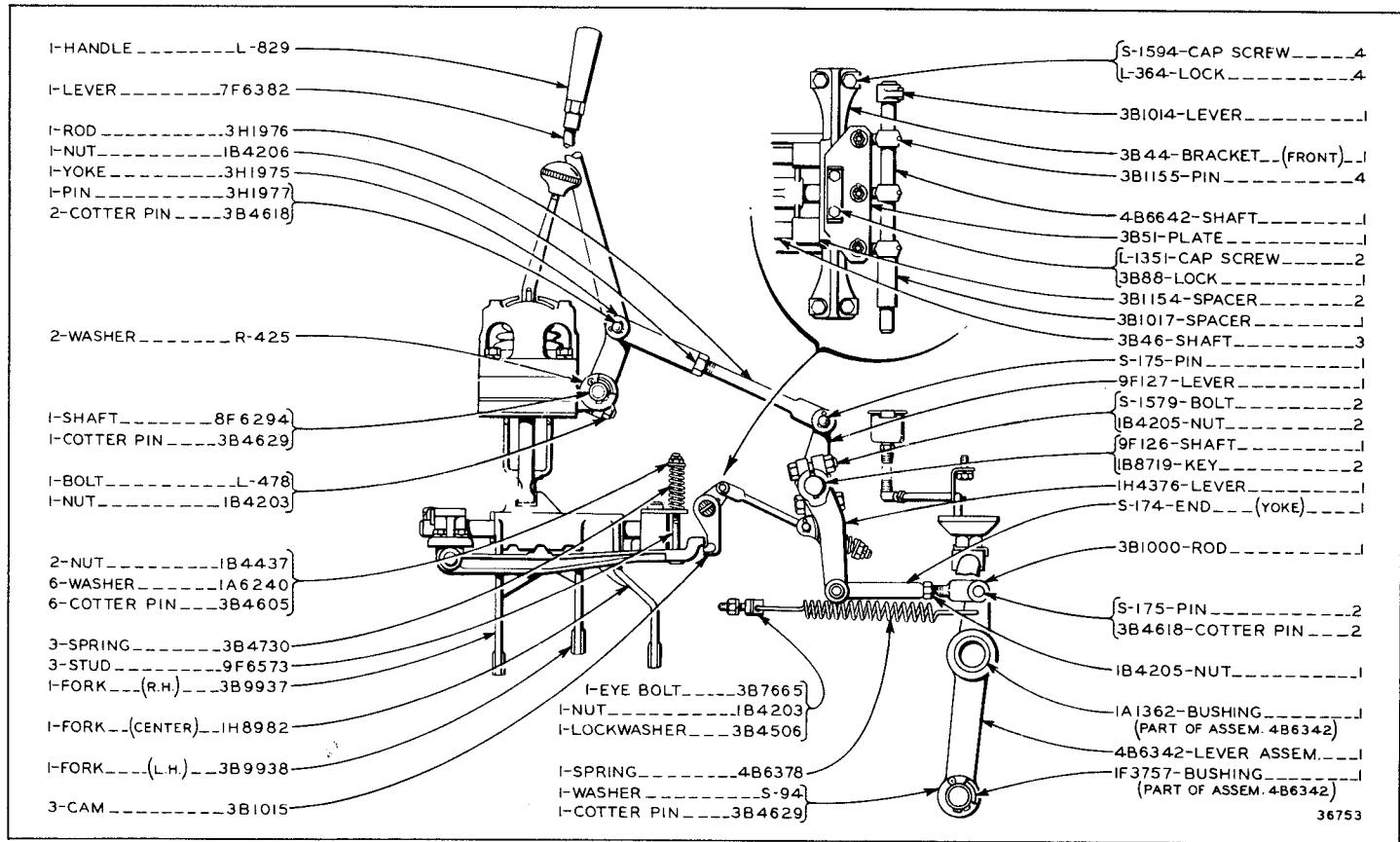
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part One

Serial No. 6U9143 to 6U9881 inclusive
Refer also to Page 298 for special parts

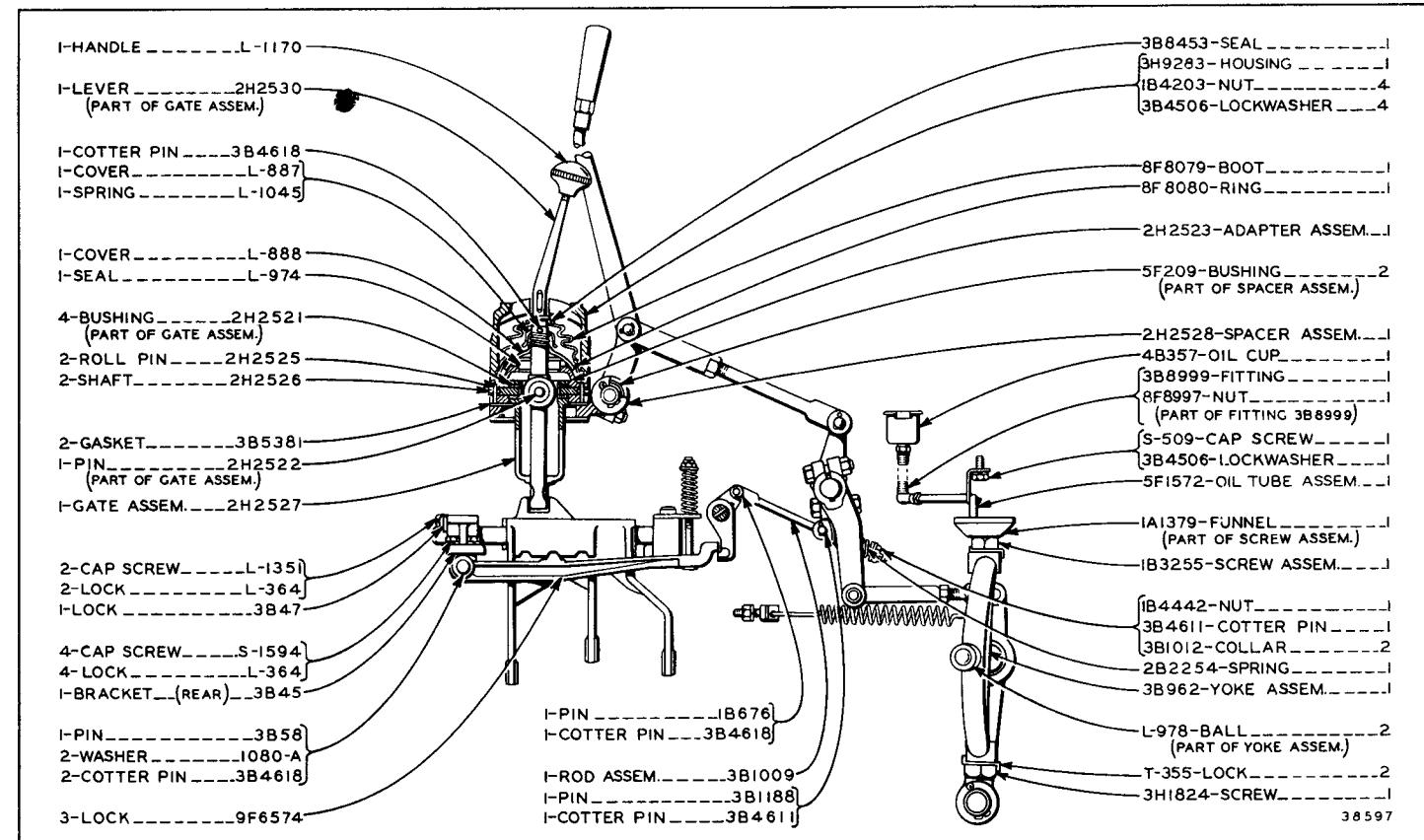
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part Two

Serial No. 6U9143 to 6U9881 inclusive
Refer also to Page 298 for special parts

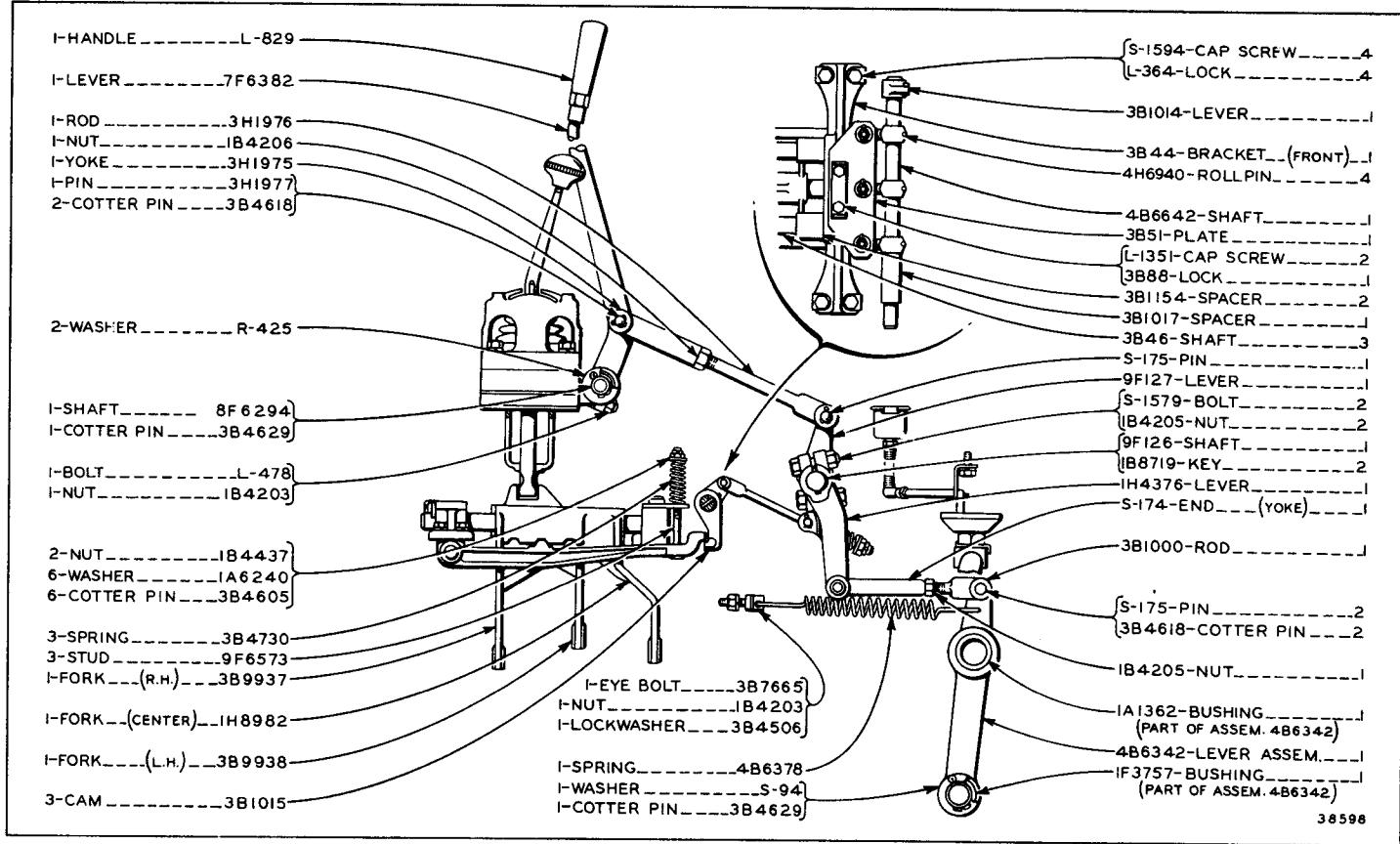
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part One

Effective with Serial No. 6U9882
Refer also to Page 298 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

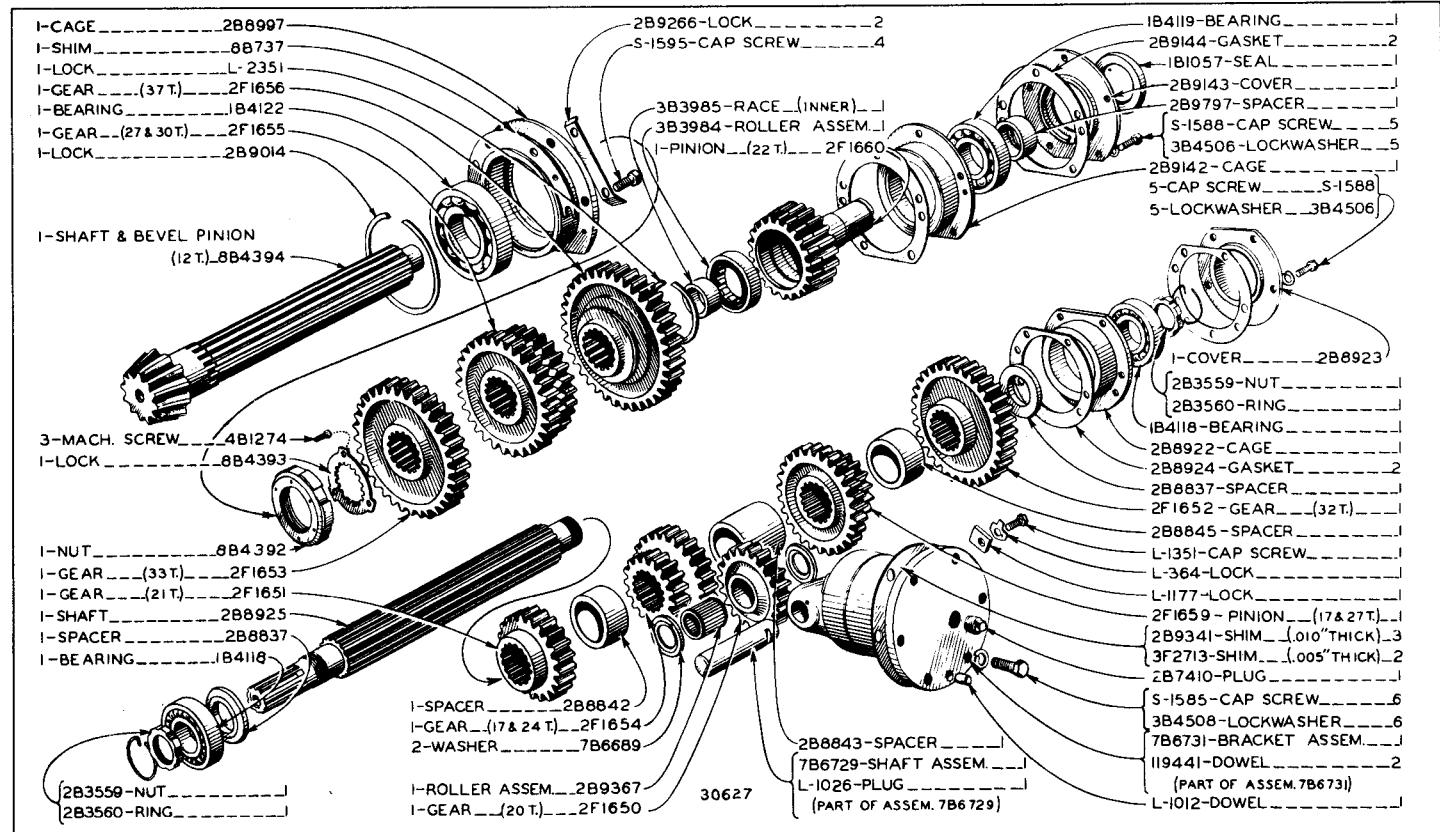


GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Part Two

Effective with Serial No. 6U9882

Refer also to Page 298 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

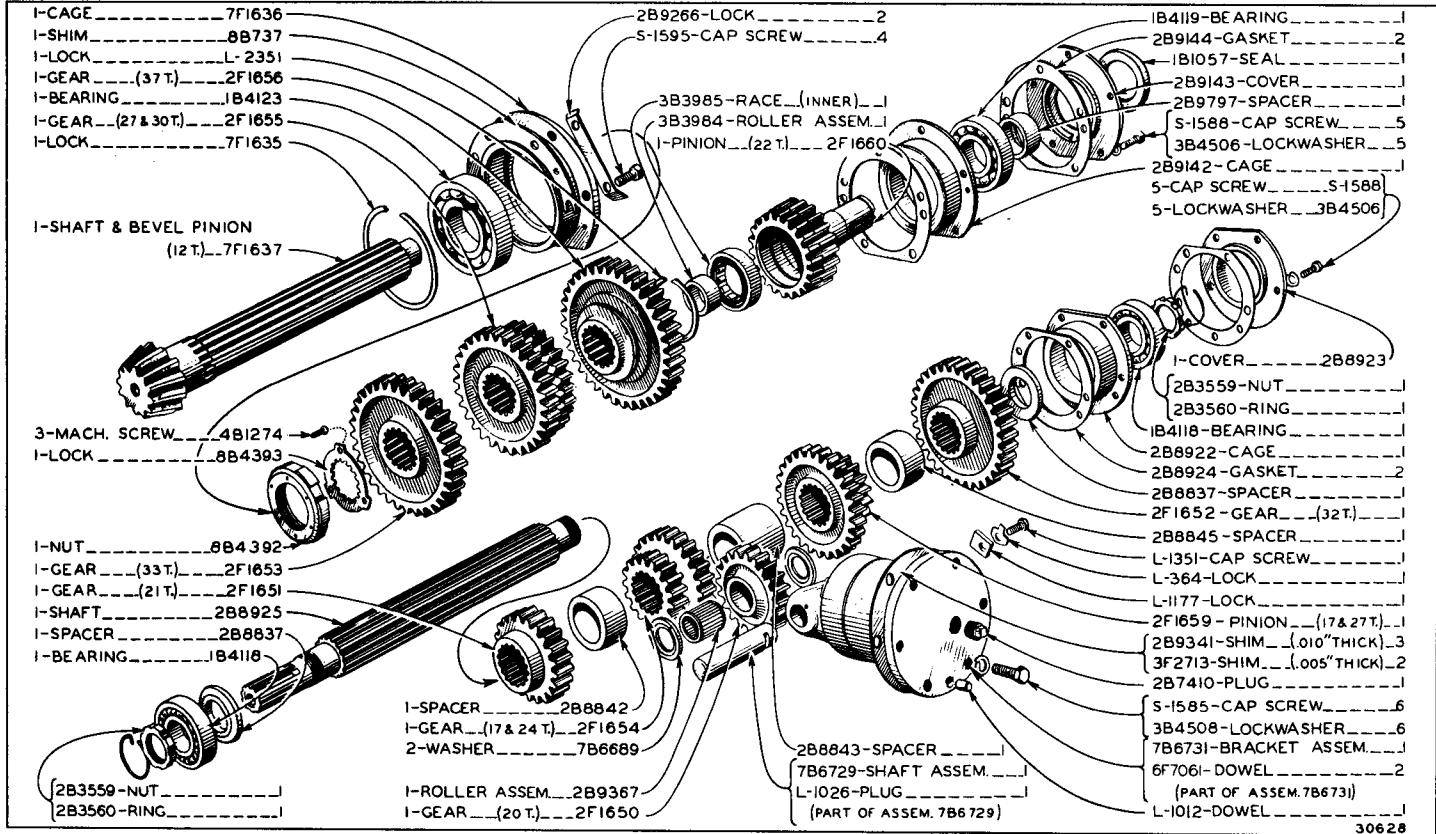


TRANSMISSION

Serial No. 6U1 to 6U3845 inclusive

NOTE: This Transmission provides the following speeds: (Forward) First—1.9, Second—2.7, Third—3.4, Fourth—4.2 and Fifth—6.1 M.P.H.; Reverse—2.2 M.P.H.

Refer also to Page 265 for special parts



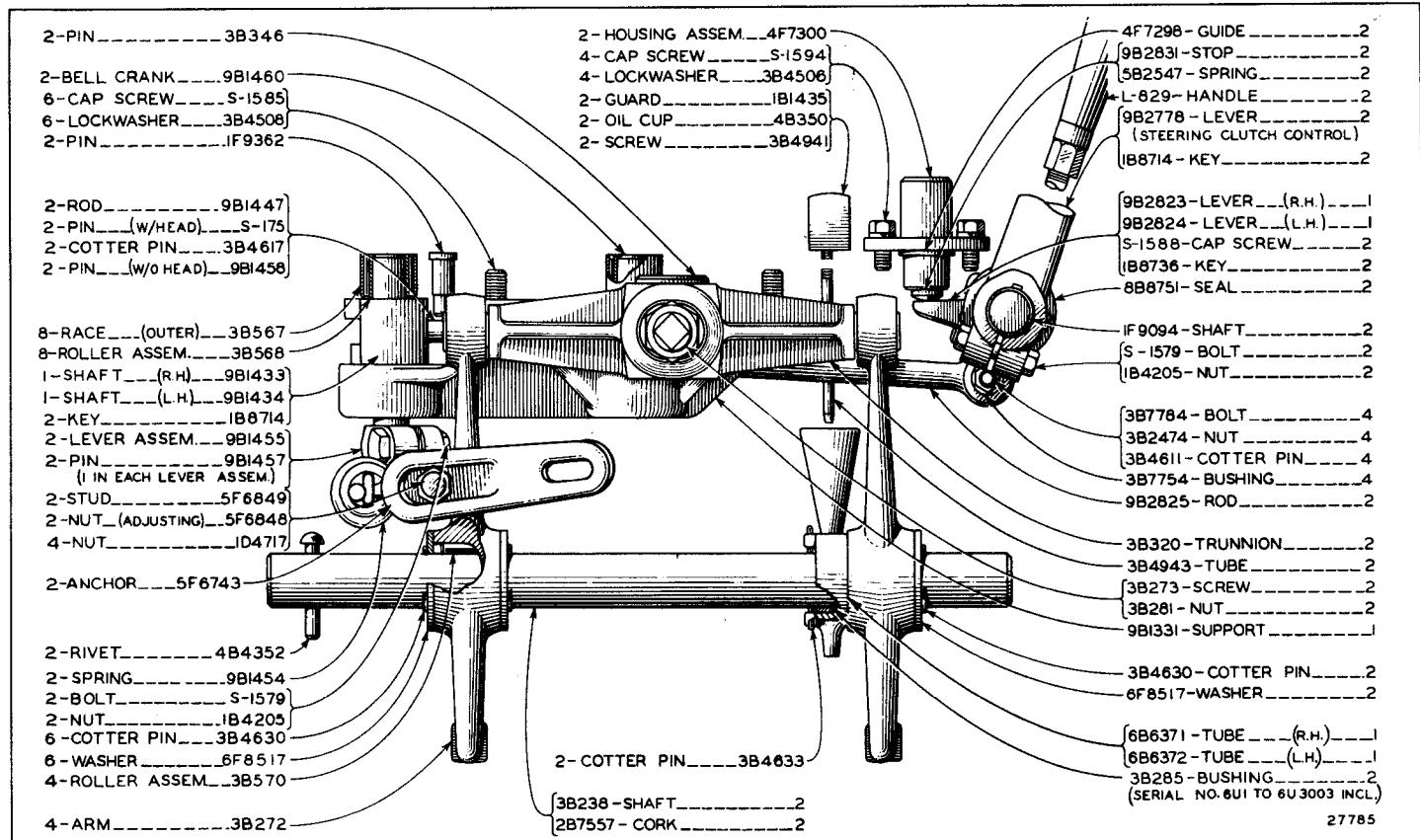
TRANSMISSION

Effective with Serial No. 6U3846

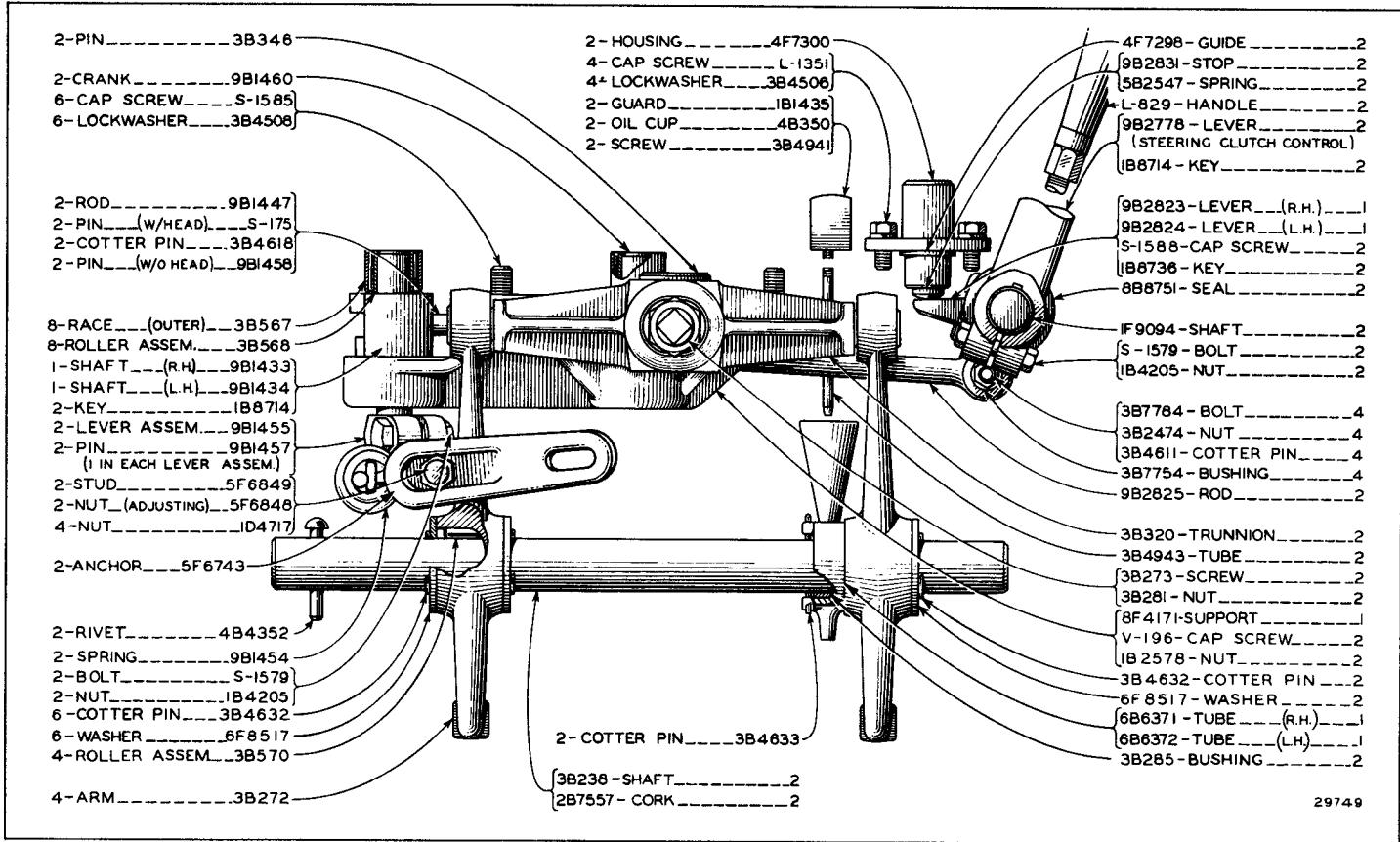
NOTE: This Transmission provides the following speeds: (Forward) First—1.9, Second—2.7, Third—3.4, Fourth—4.2 and Fifth—6.1 M.P.H.;
Reverse—2.2 M.P.H.

Refer also to Page 265 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

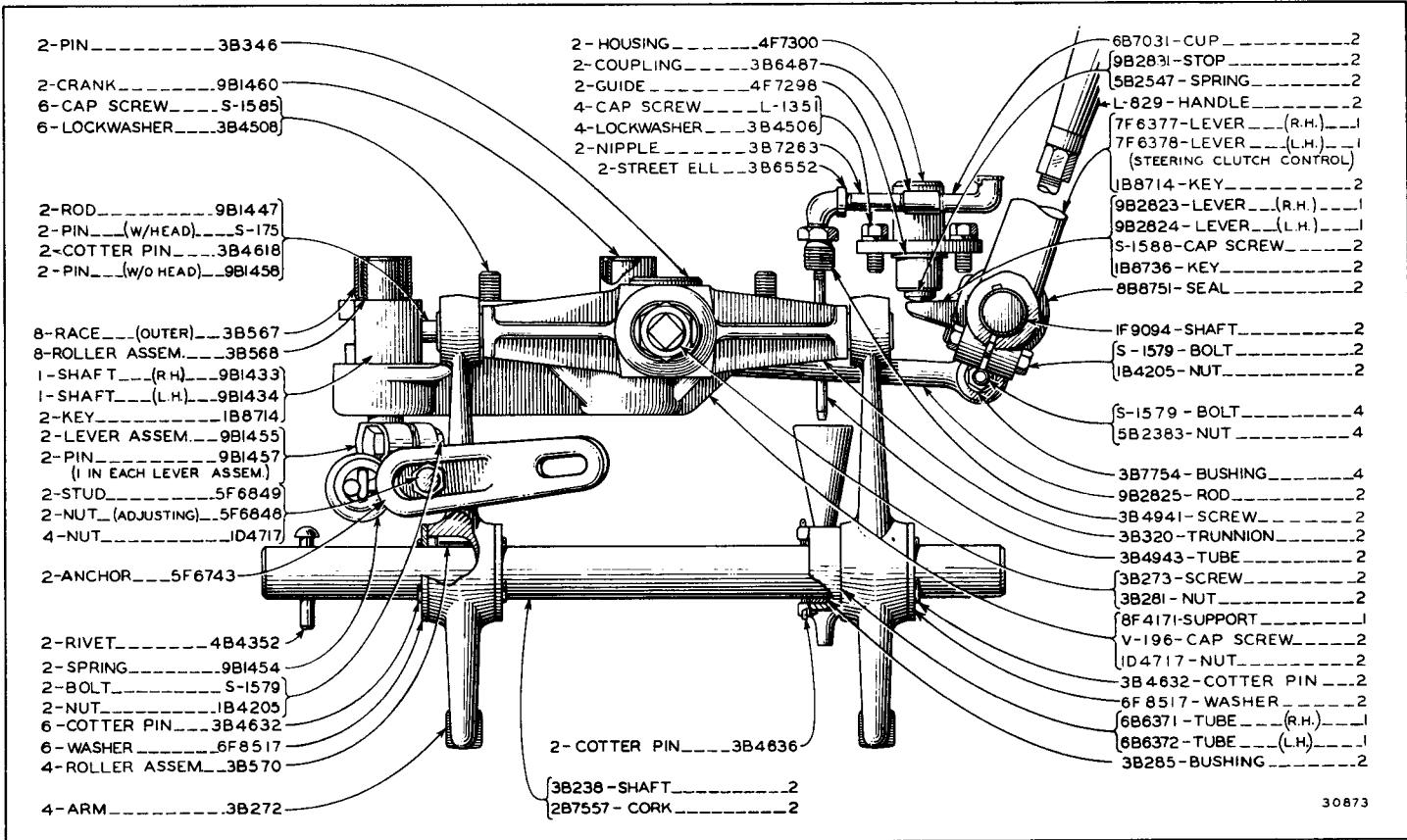


STEERING CLUTCH CONTROL
Serial No. 6U1 to 6U4780 inclusive



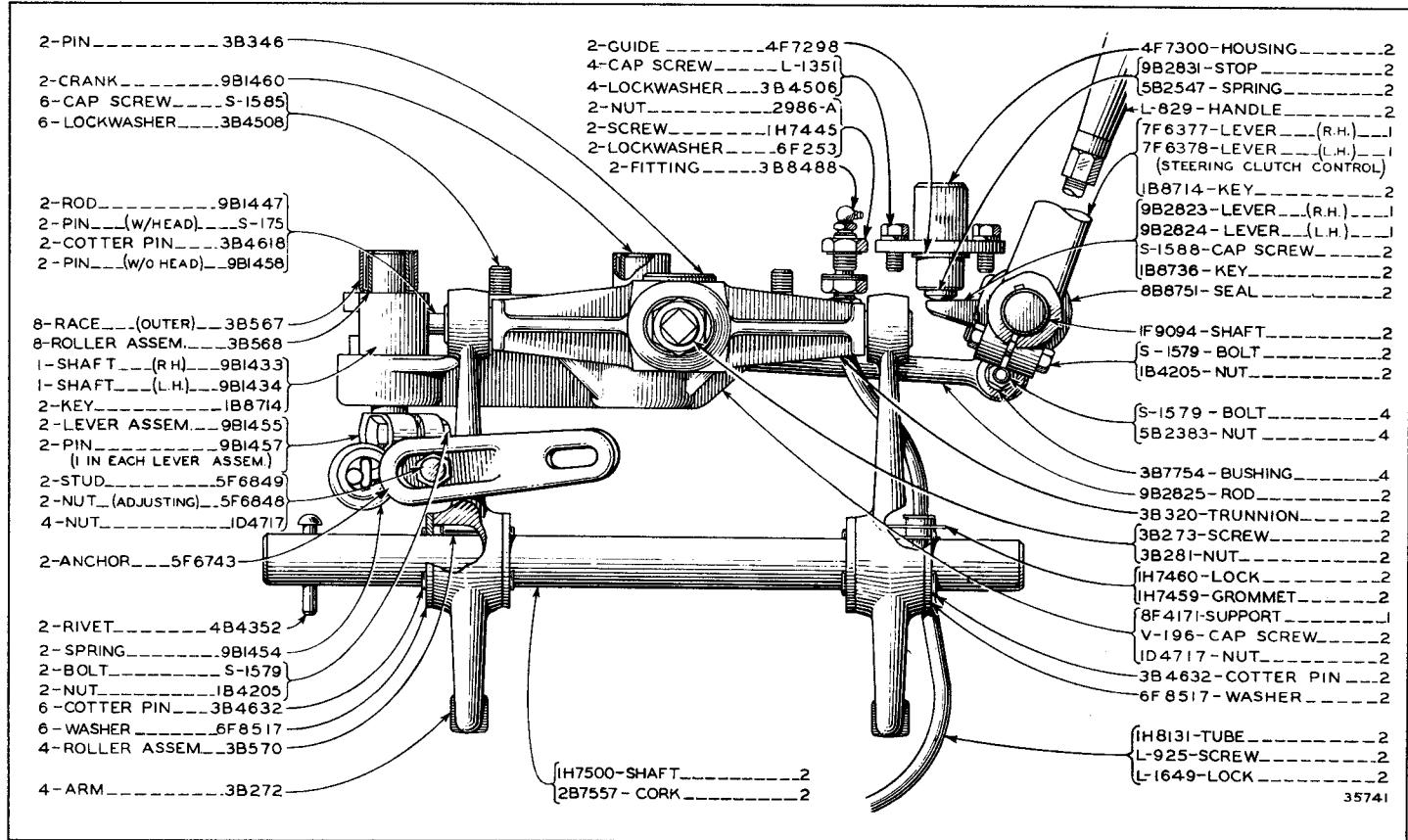
STEERING CLUTCH CONTROL
Serial No. 6U4781 to 6U5842 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



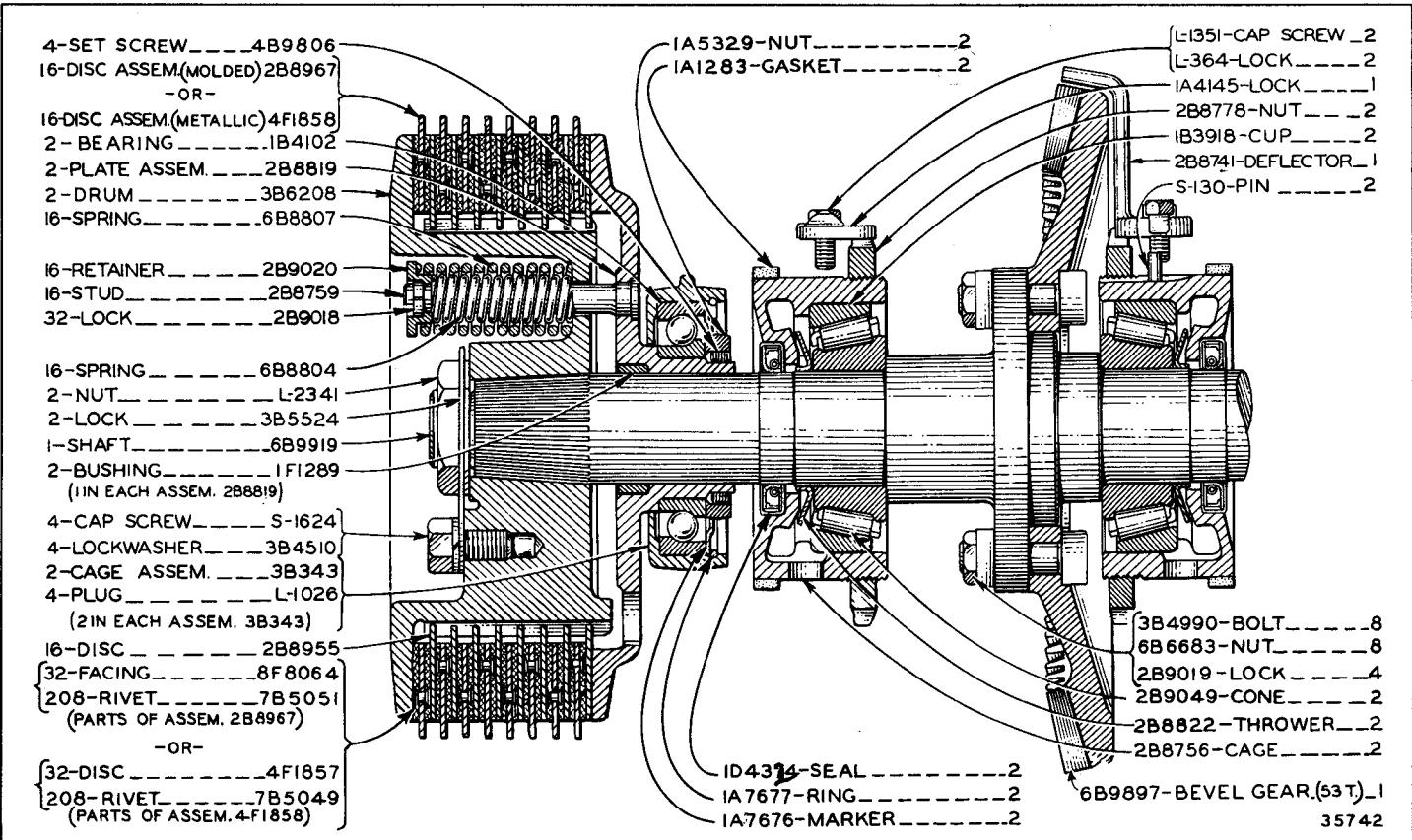
STEERING CLUTCH CONTROL
Serial No. 6U5843 to 6U8659 inclusive

30873



STEERING CLUTCH CONTROL
Effective with Serial No. 6U8660

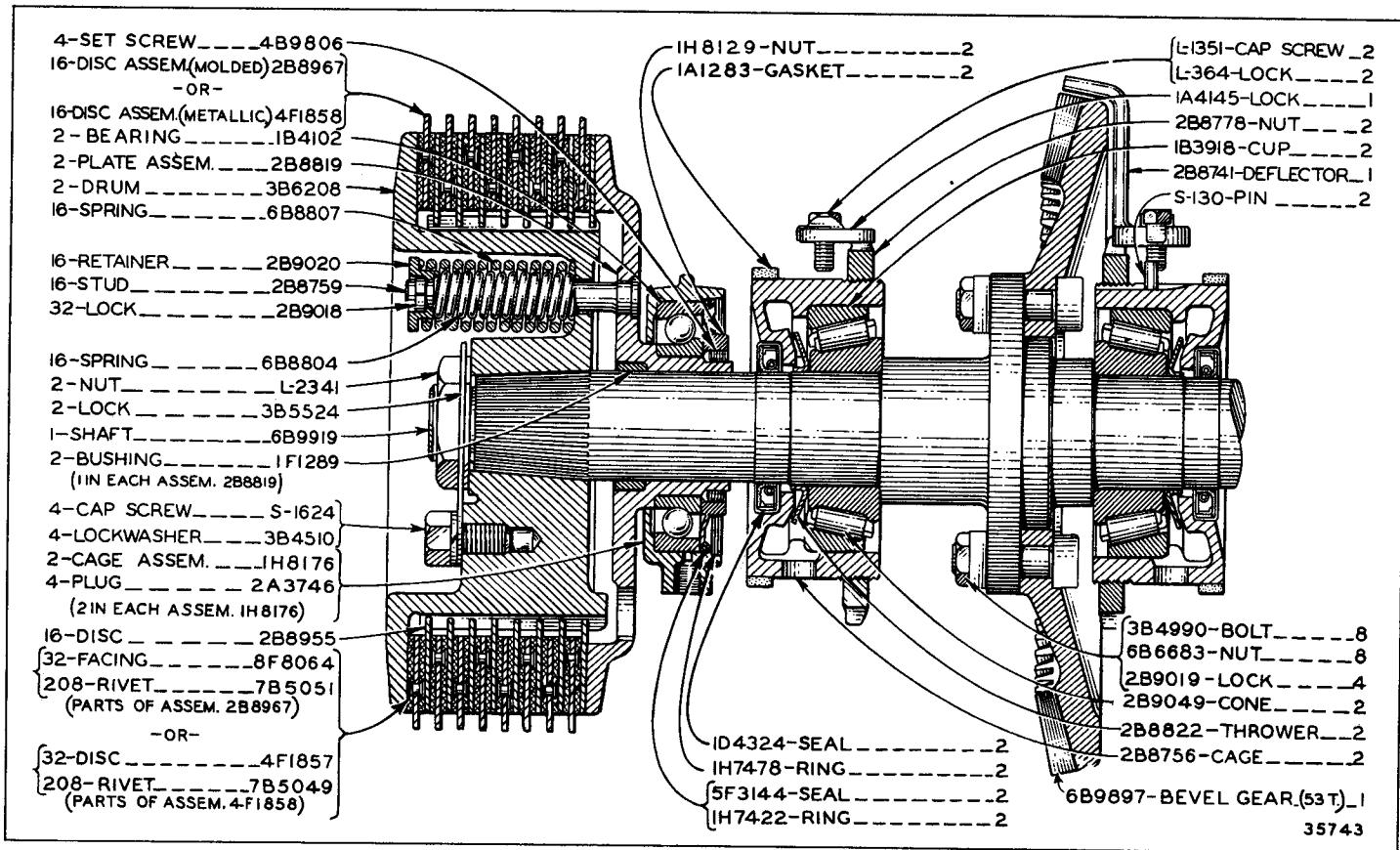
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



STEERING CLUTCH
Serial No. 6U1 to 6U8659 inclusive

35742

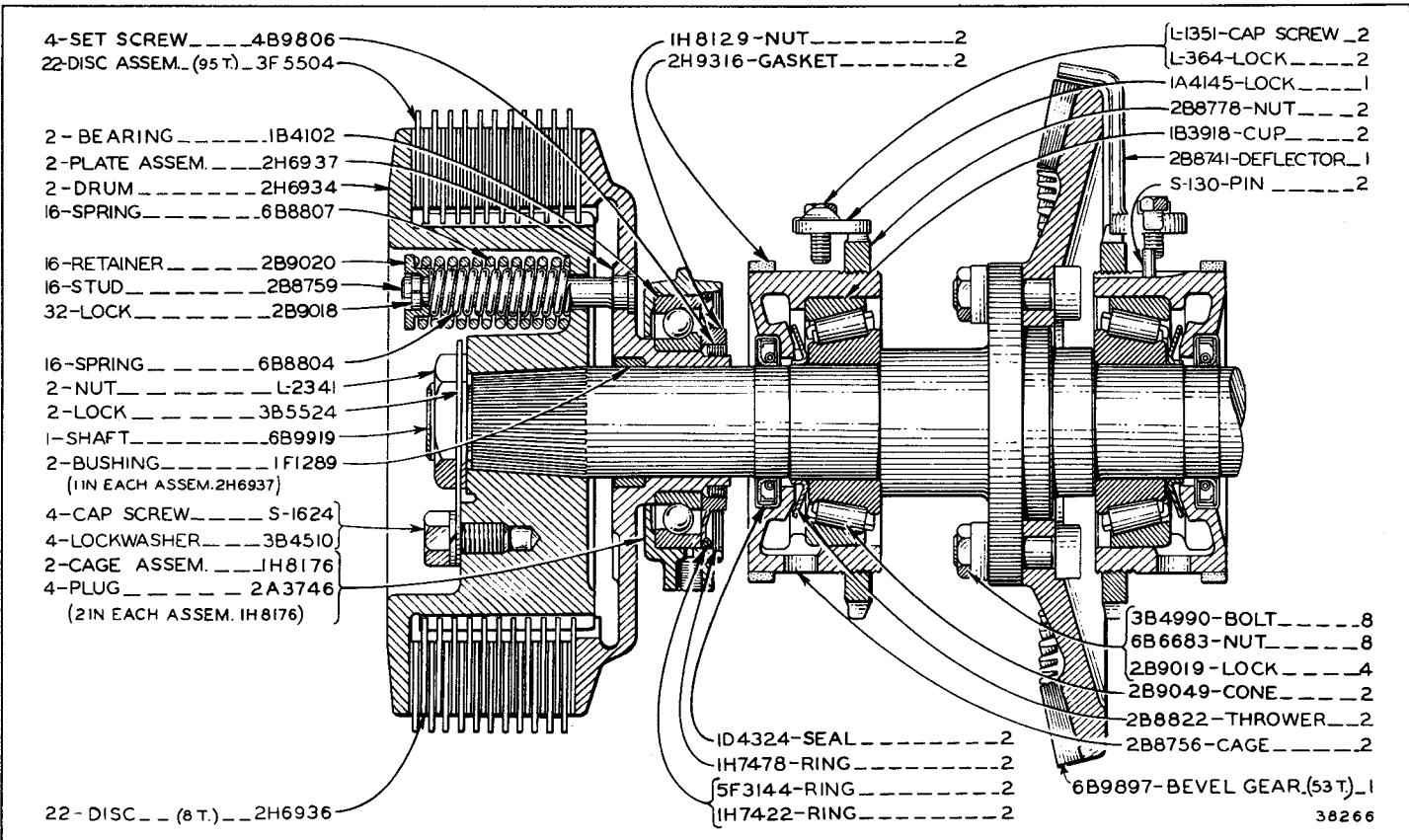
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



STEERING CLUTCH

Serial No. 6U8660 to 6U9781 inclusive

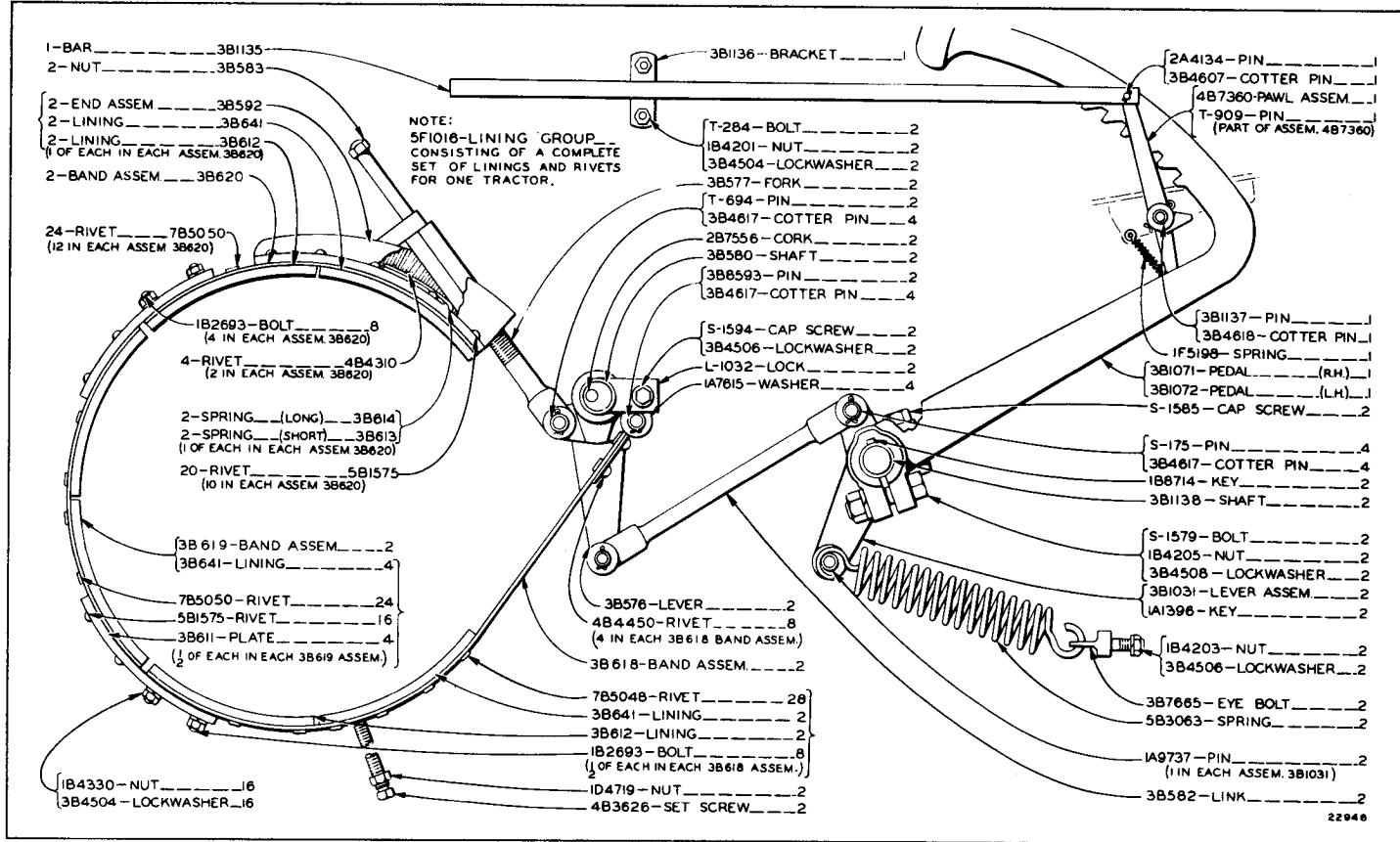
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



STEERING CLUTCH
Effective with Serial No. 6U9782

38266

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

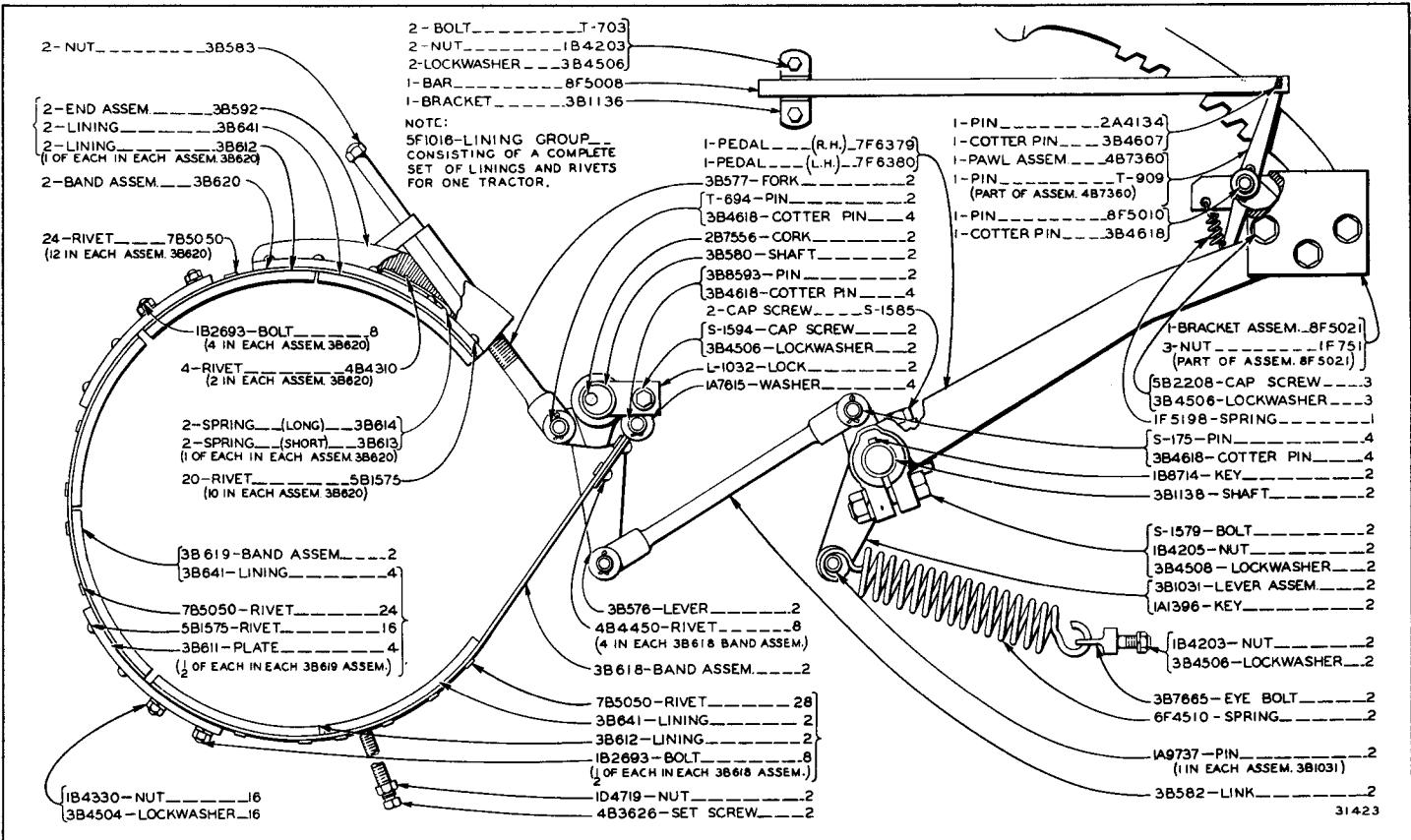


BRAKES

Serial No. 6U1 to 6U5842 inclusive

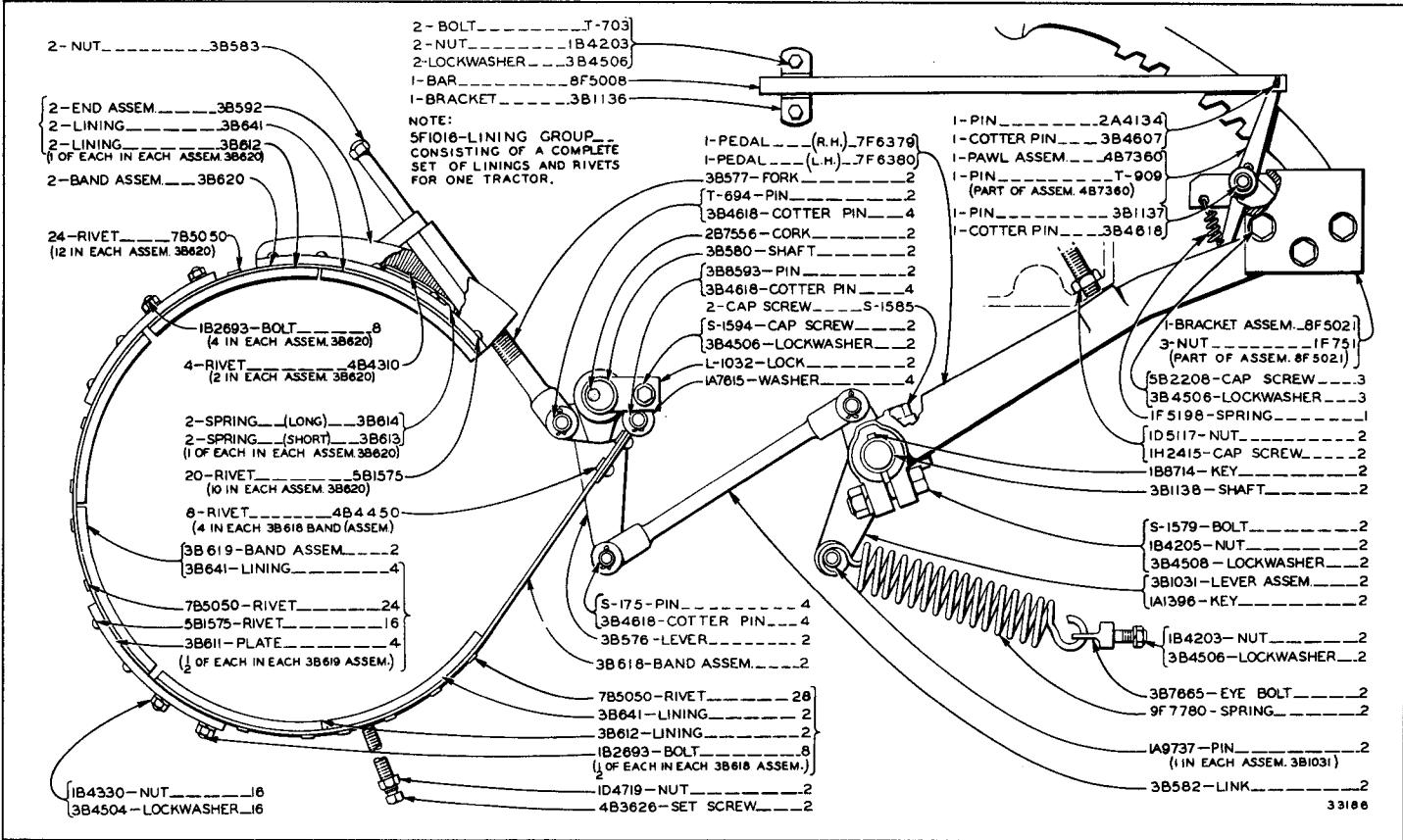
"CATERPILLAR" D4 TRACTOR

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



BRAKES
Serial No. 6U5843 to 6U7363 inclusive

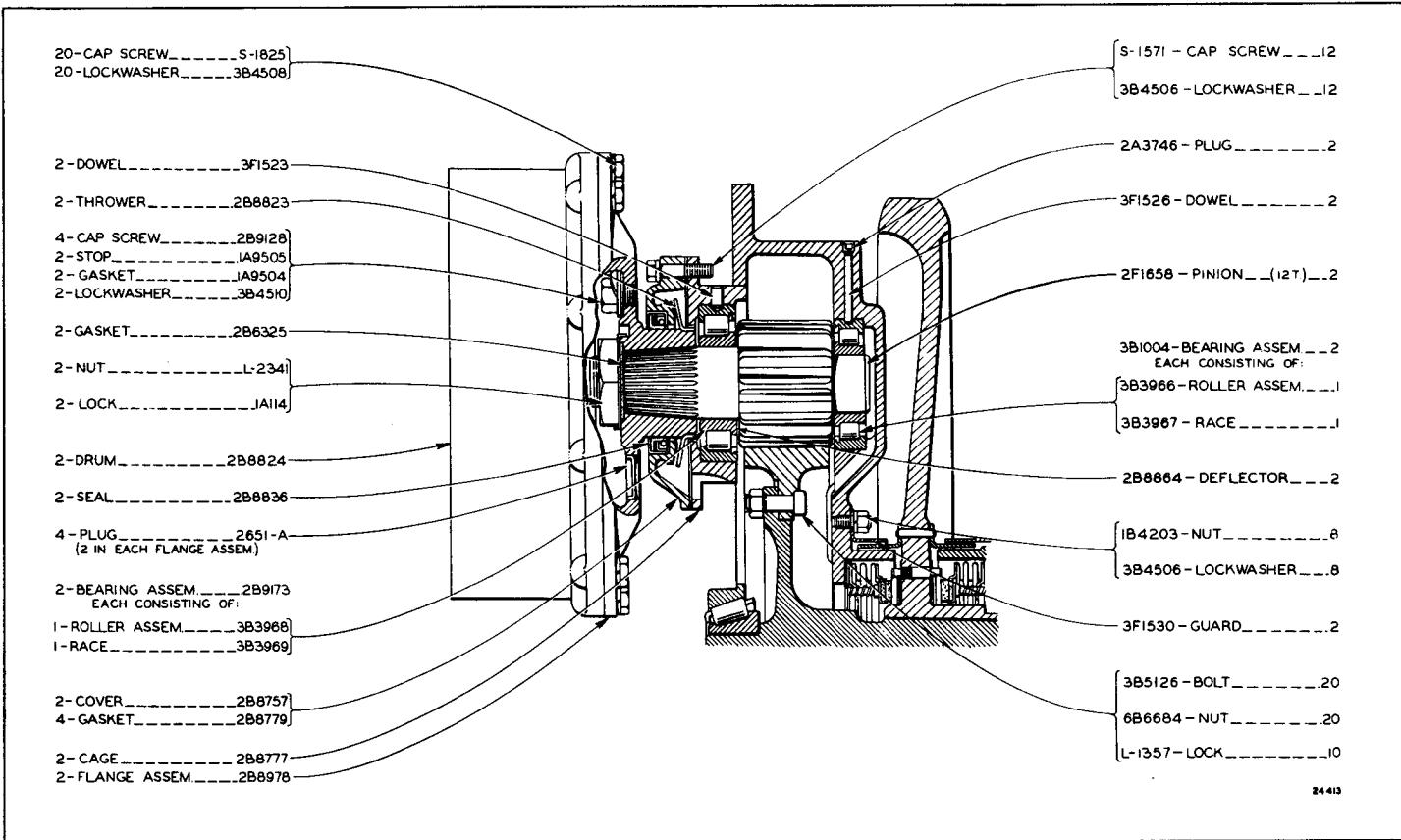
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



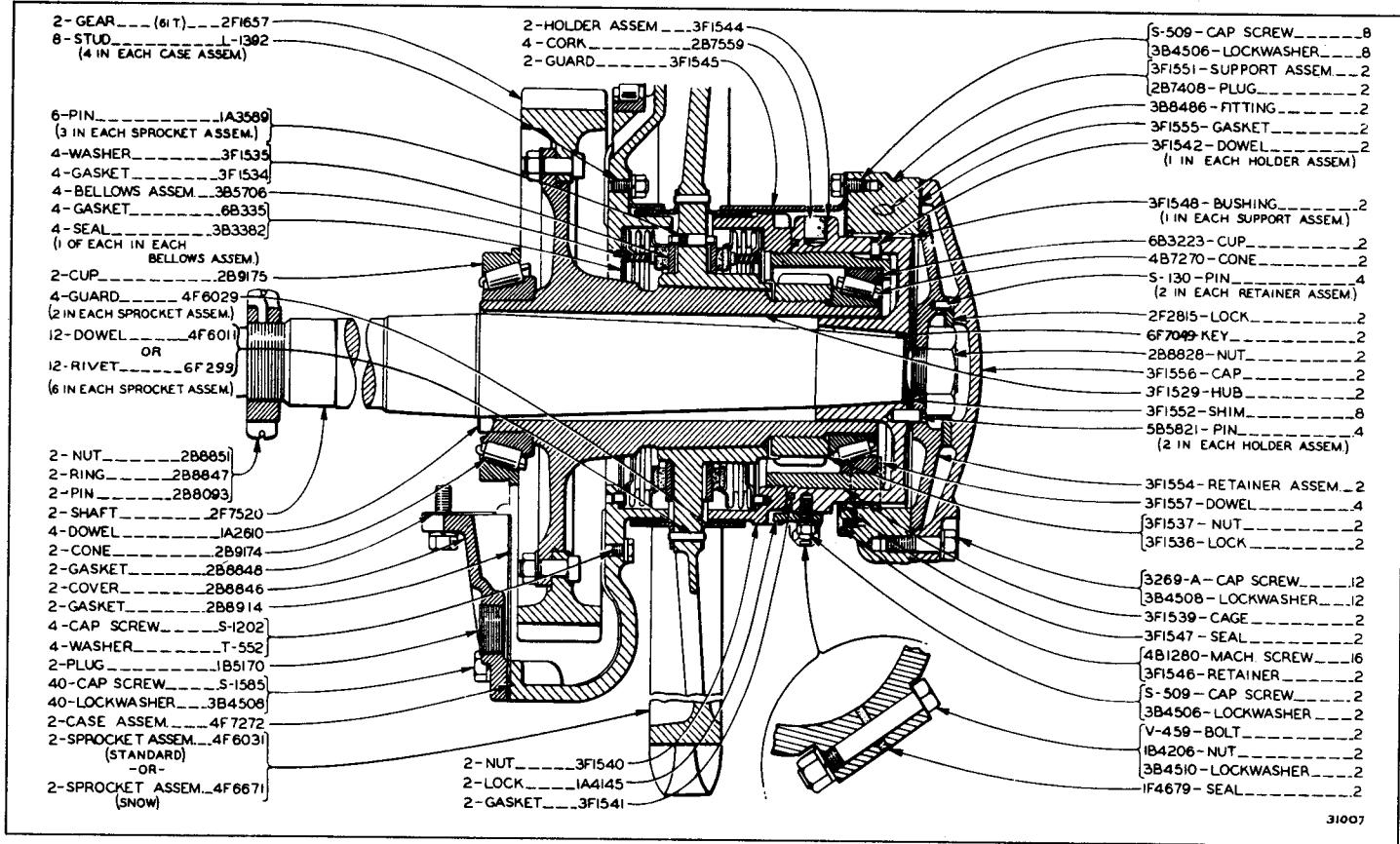
BRAKES
Effective with Serial No. 6U7364

33186

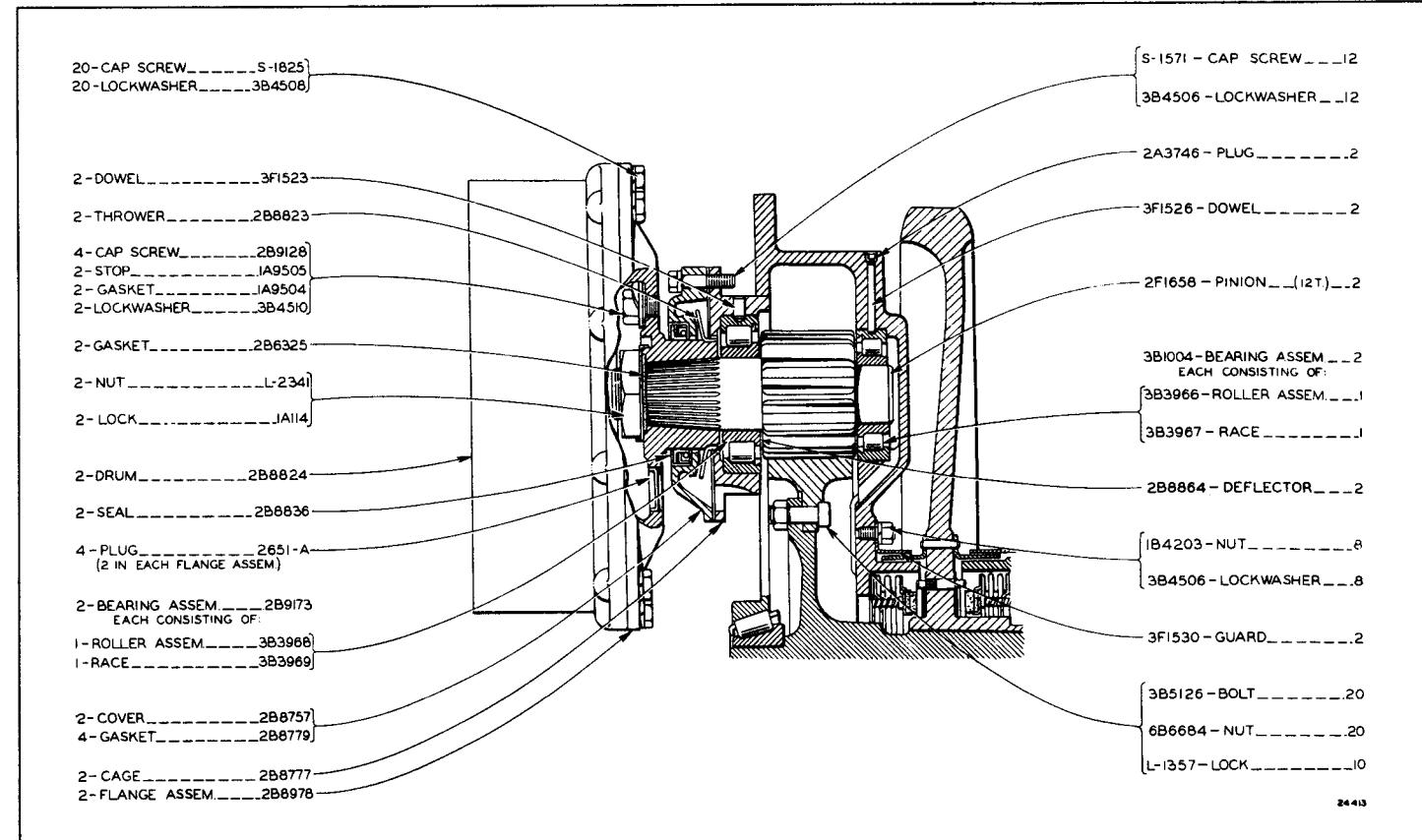
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



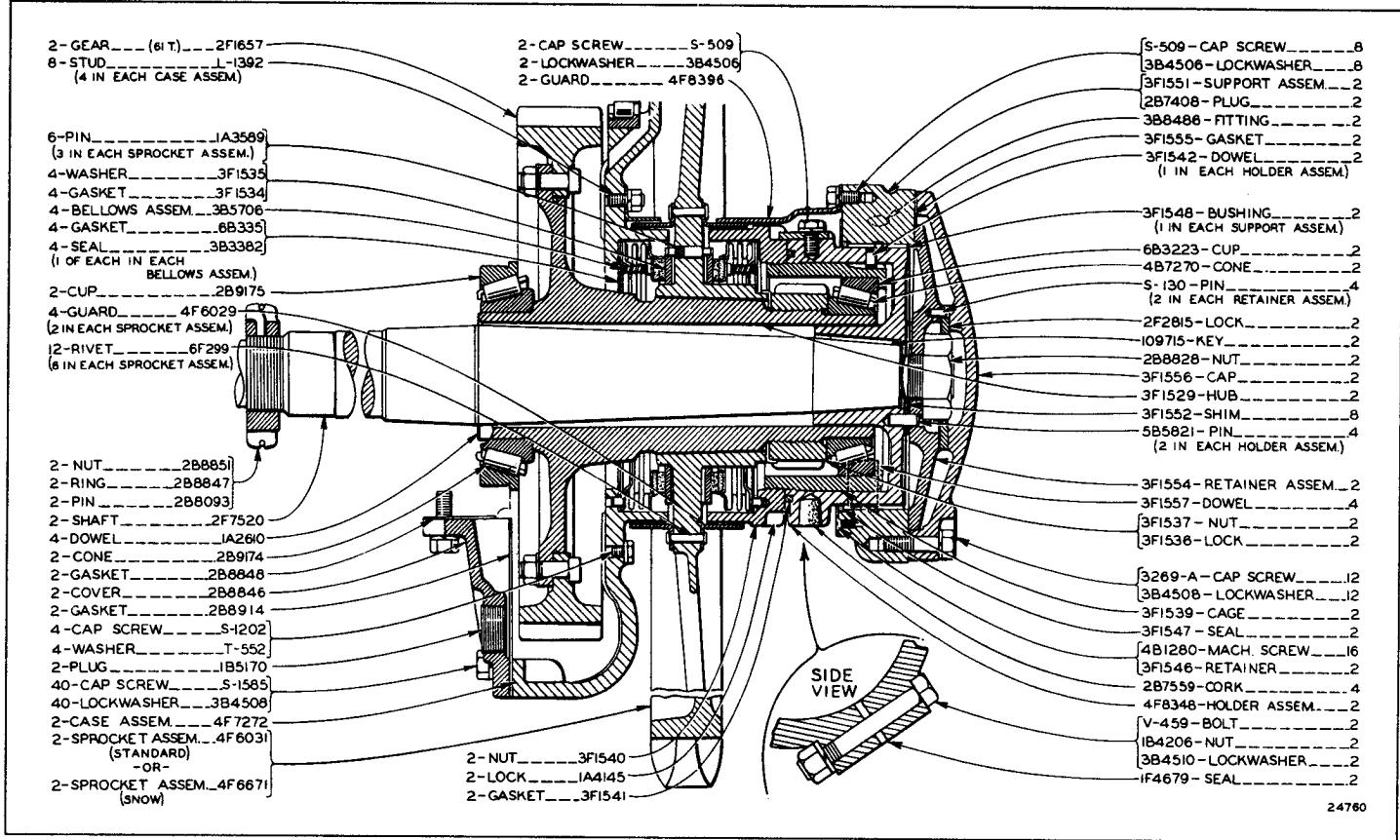
FINAL DRIVE—Part One
Serial No. 6U1 to 6U382 inclusive



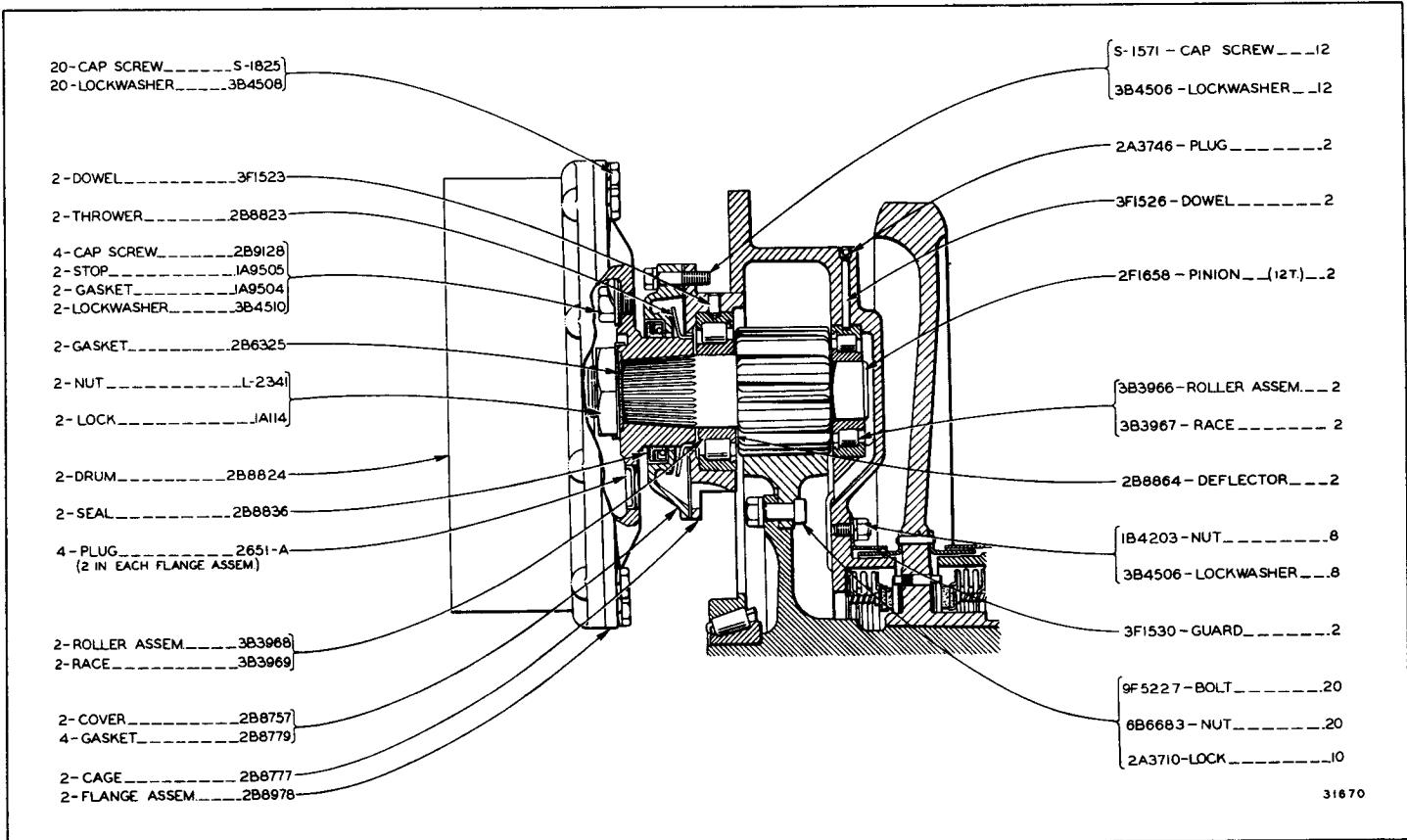
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FINAL DRIVE—Part One
Serial No. 6U383 to 6U6654 inclusive

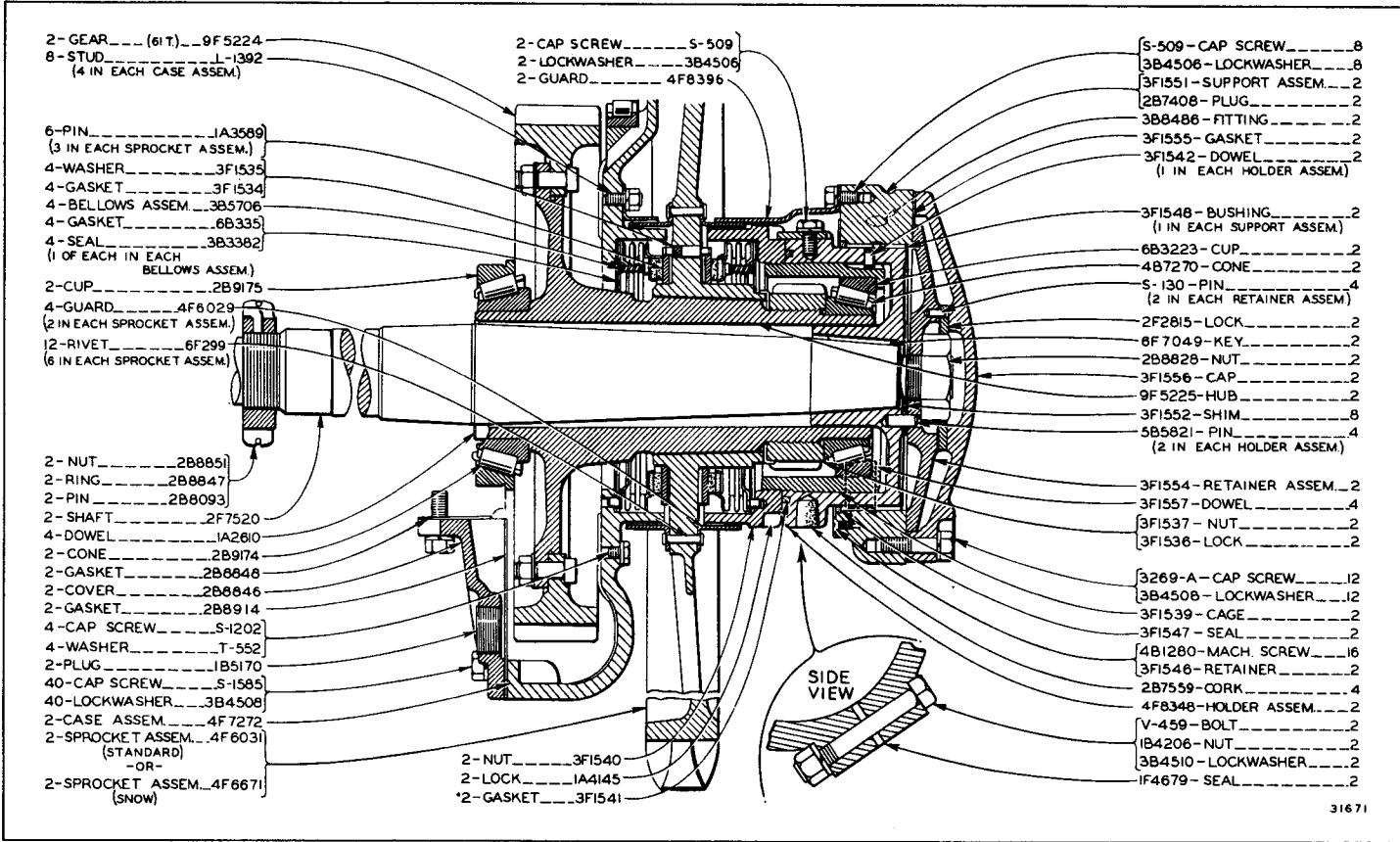


ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



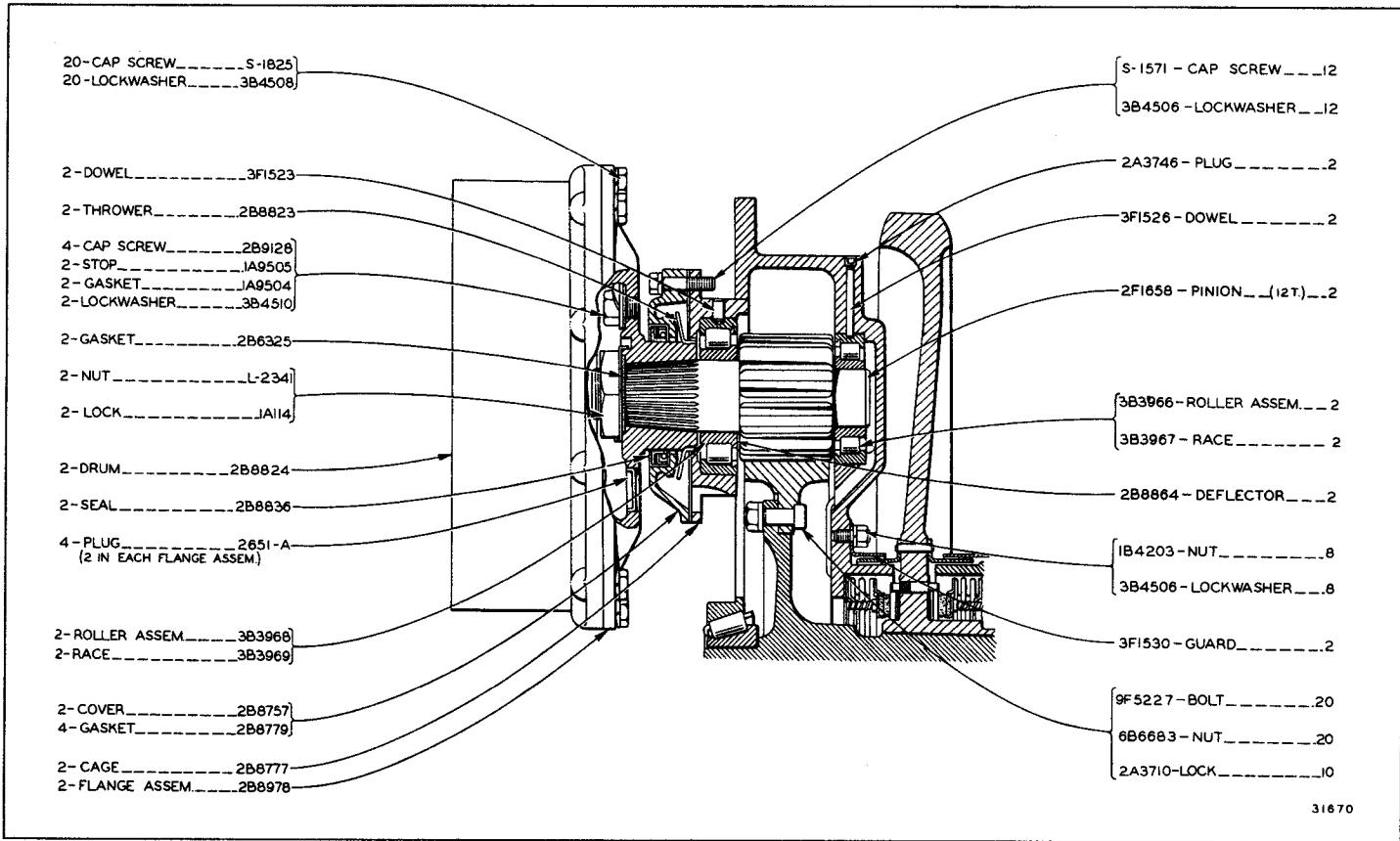
FINAL DRIVE—Part One
Serial No. 6U6655 to 6U7848 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

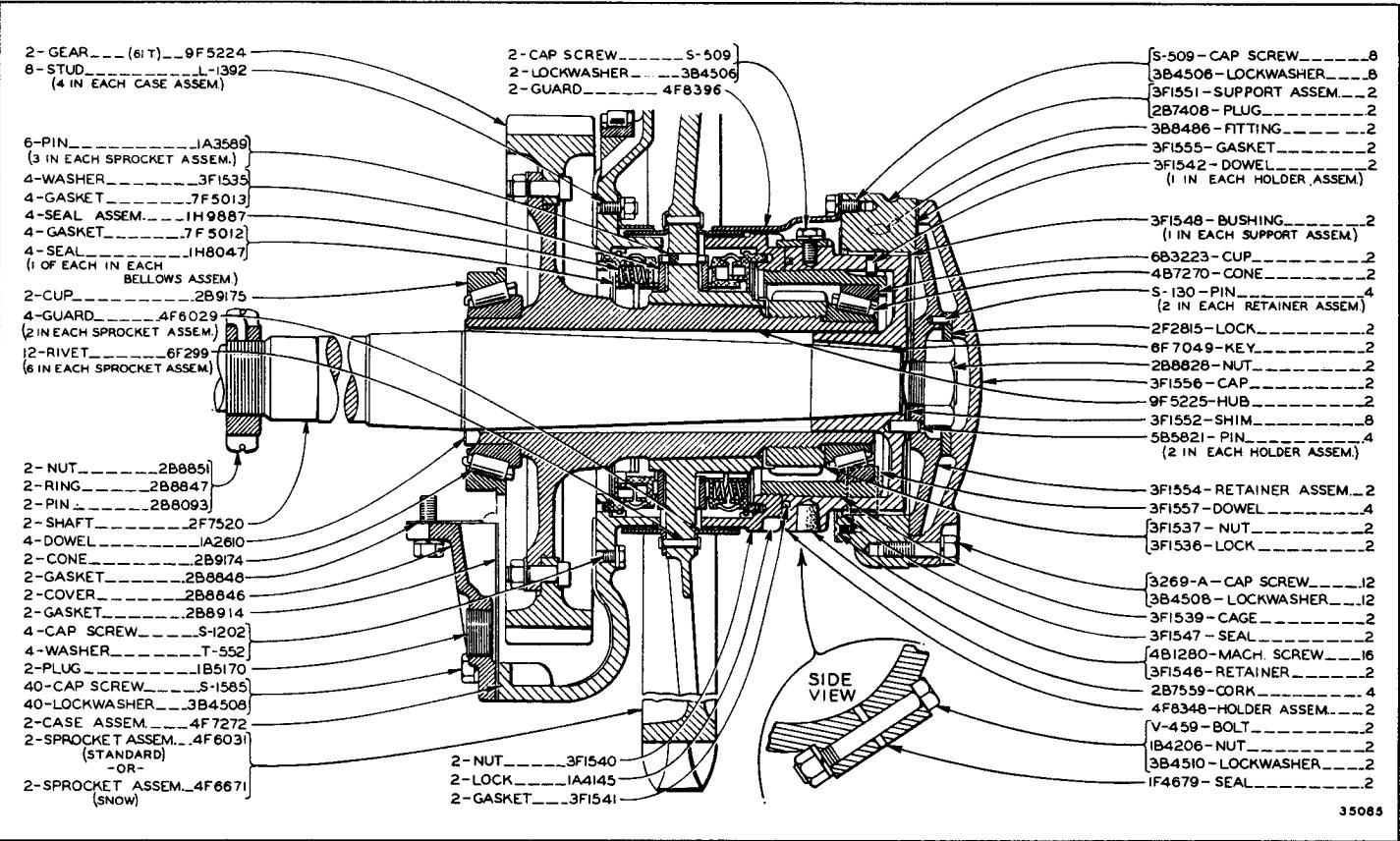


FINAL DRIVE—Part Two
Serial No. 6U6655 to 6U7848 inclusive

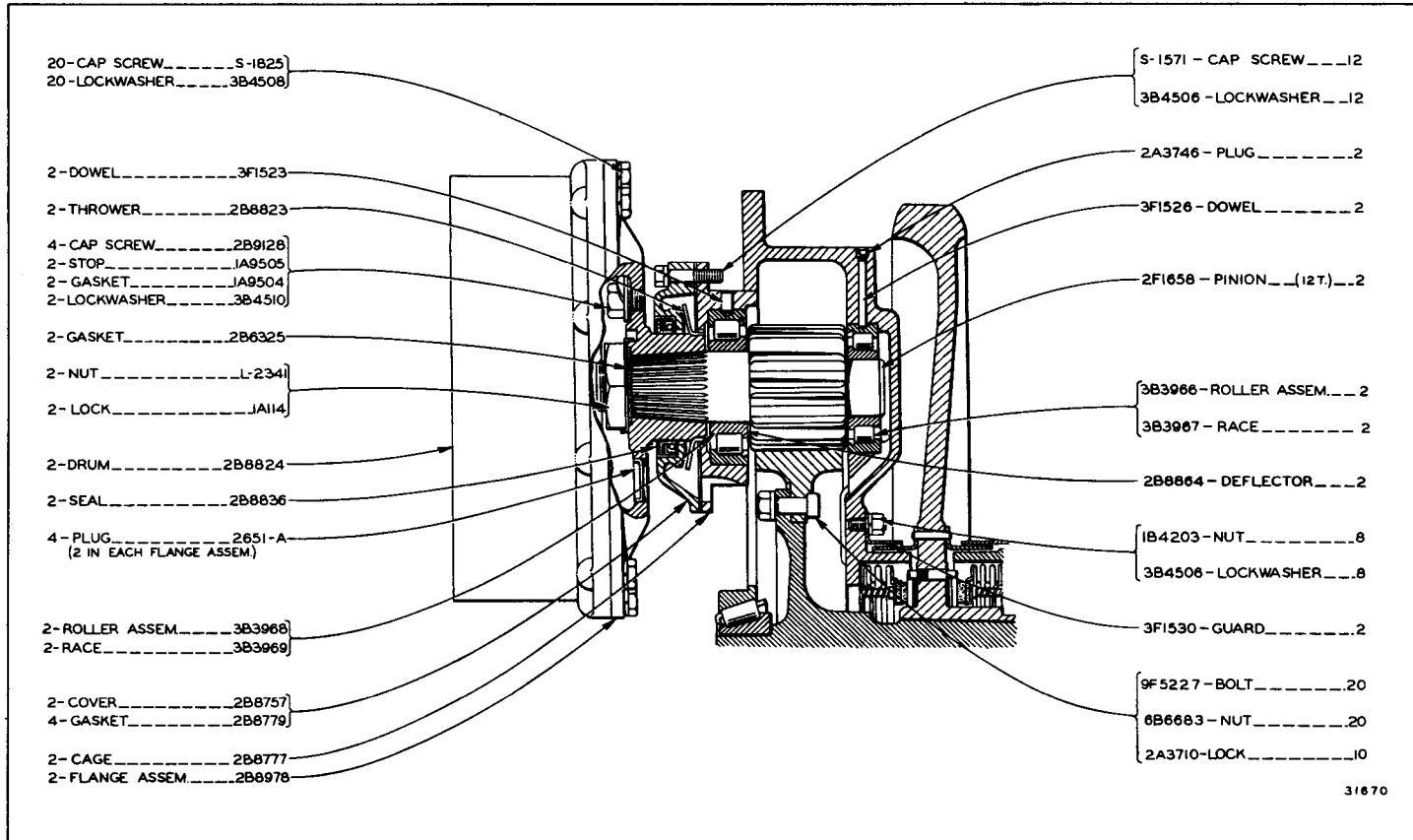
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



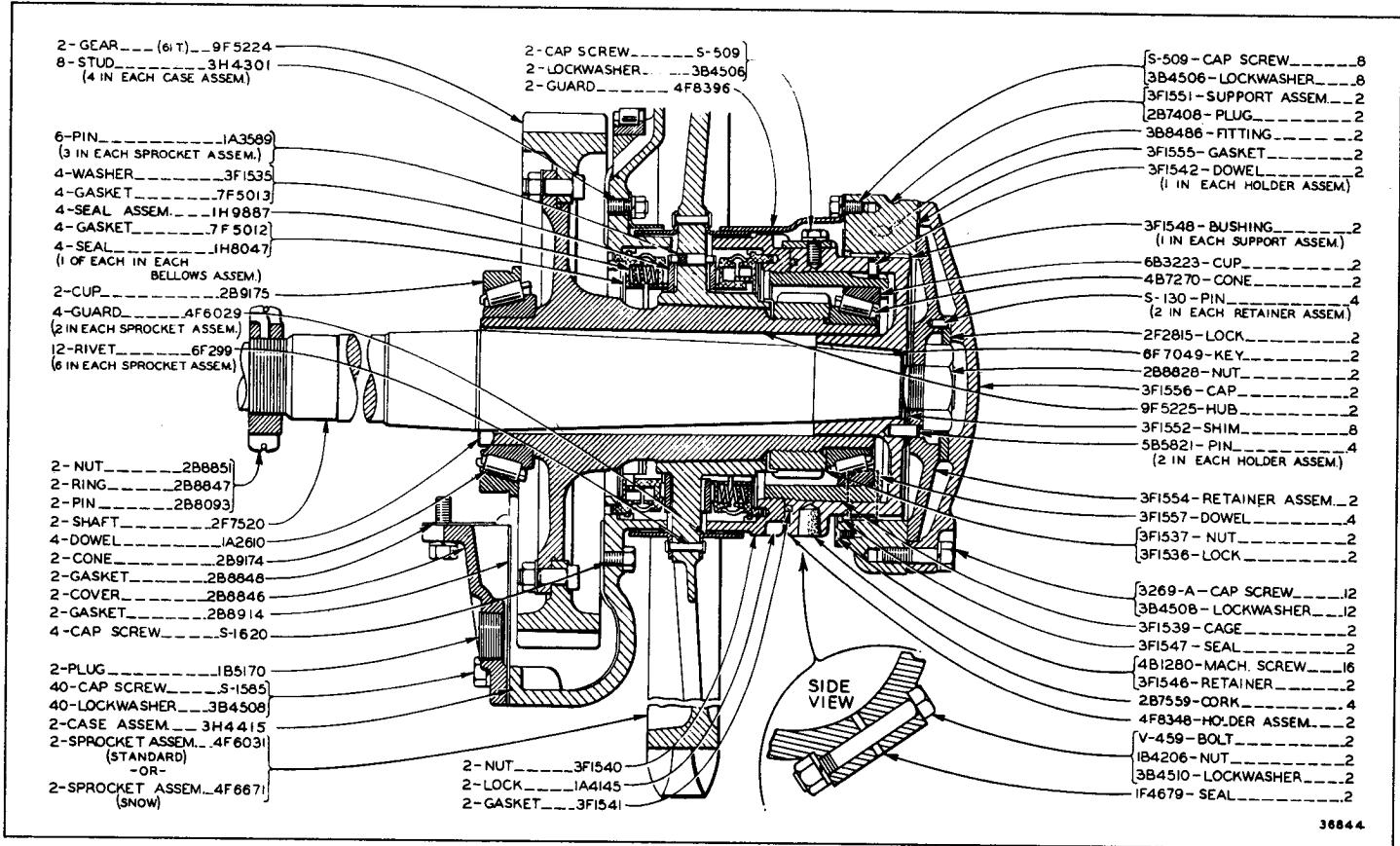
FINAL DRIVE—Part One
Serial No. 6U7849 to 6U9236 inclusive



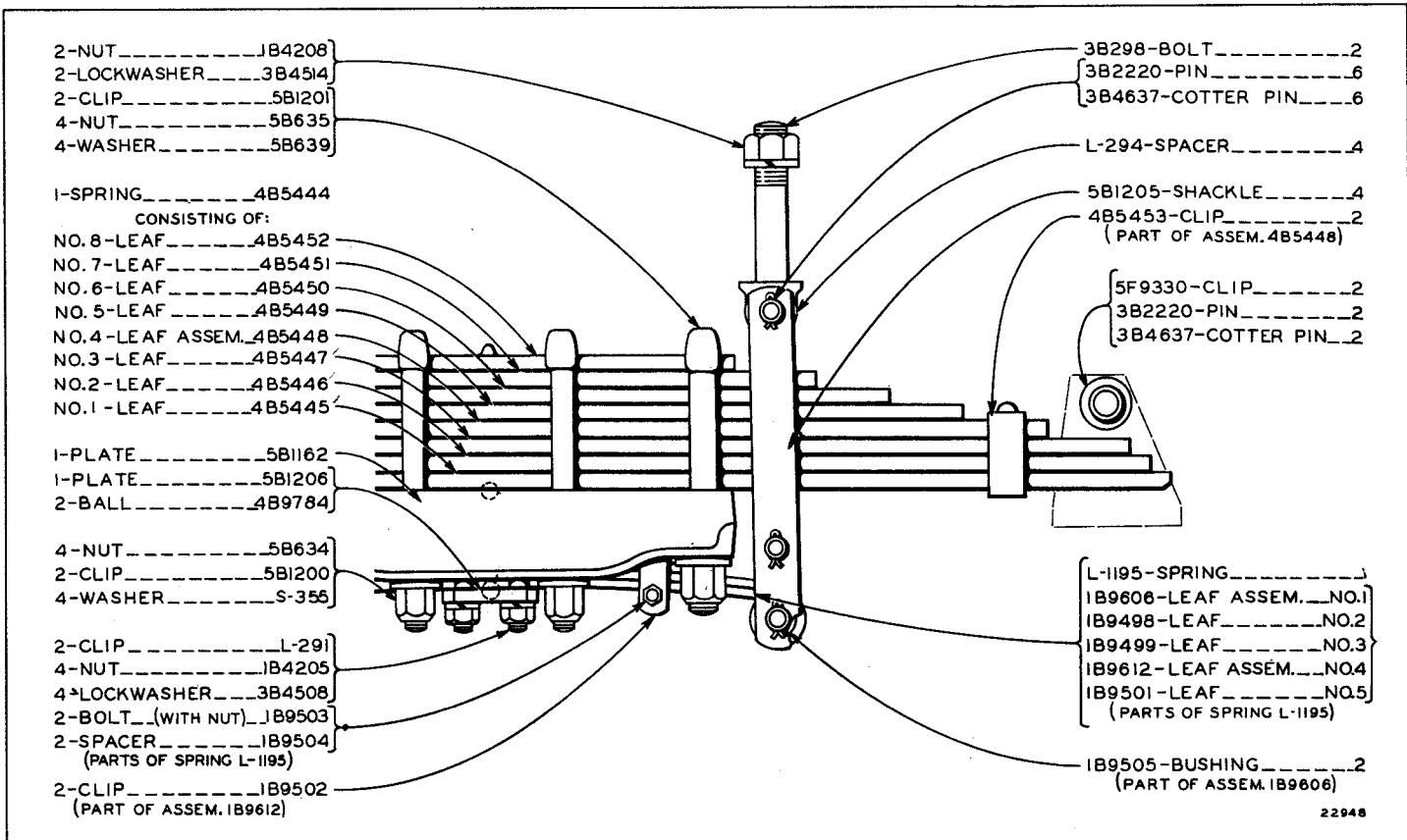
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FINAL DRIVE—Part One
Effective with Serial No. 6U9237



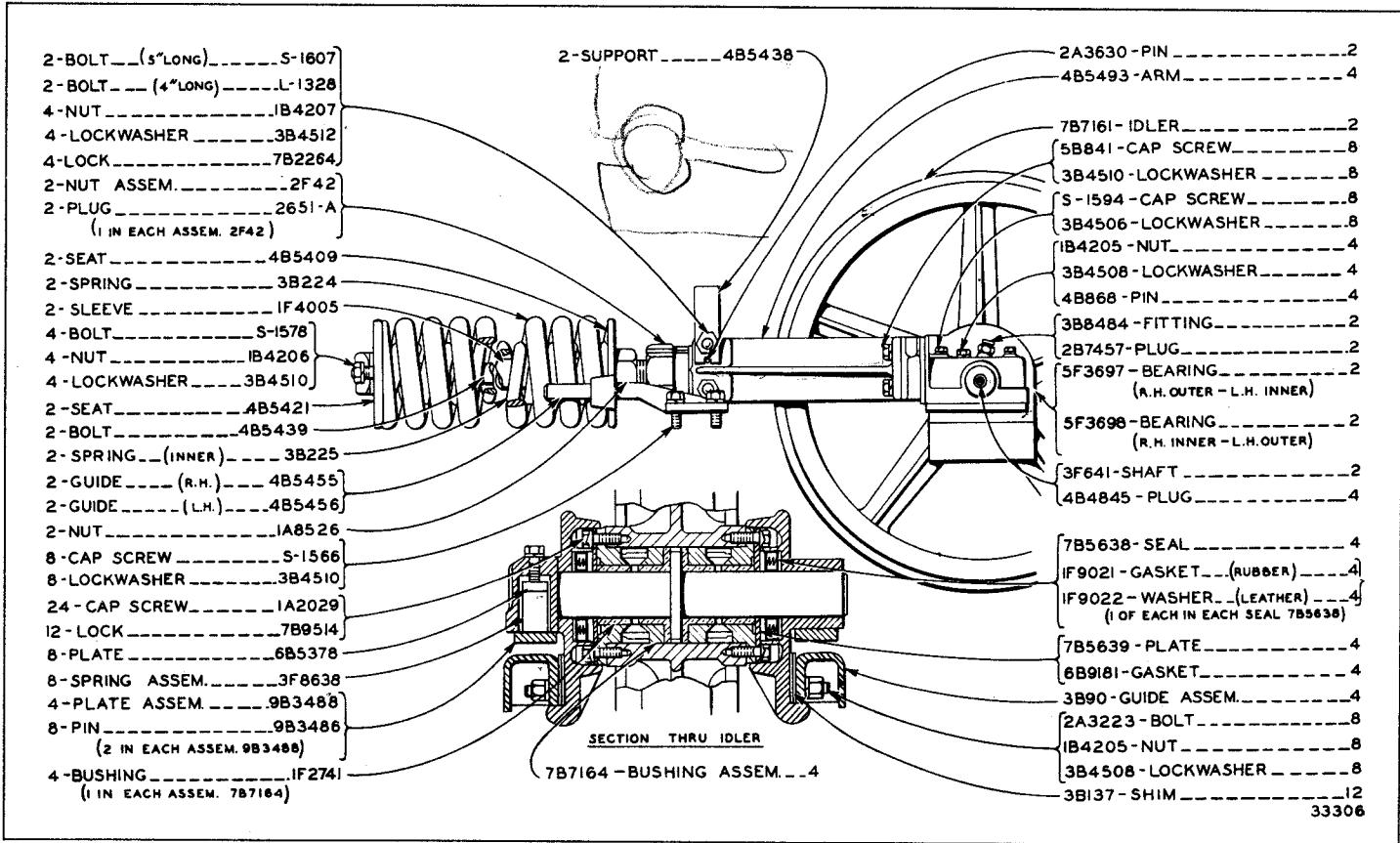
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



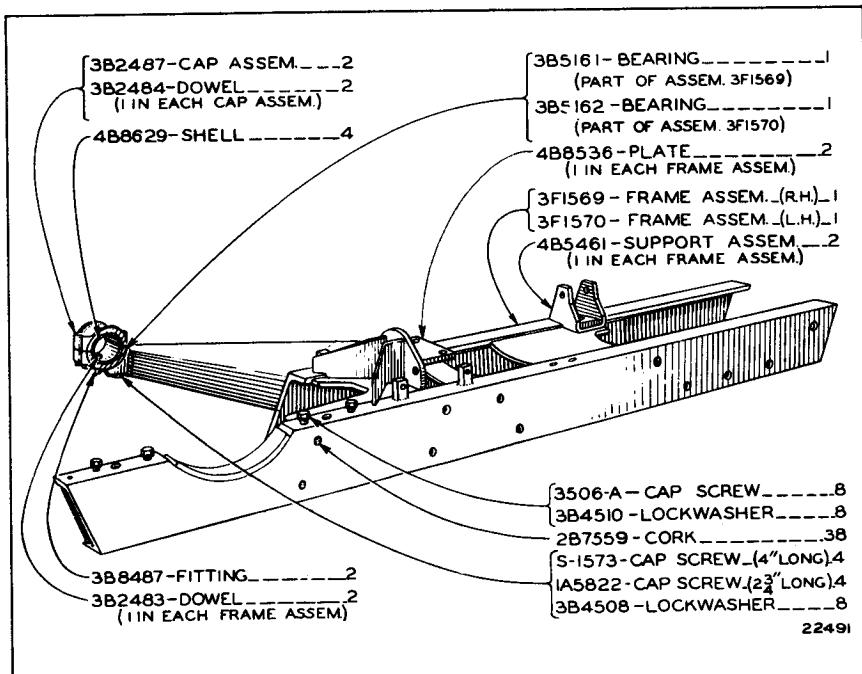
EQUALIZER SPRING

Refer also to Pages 278 and 279 for special parts

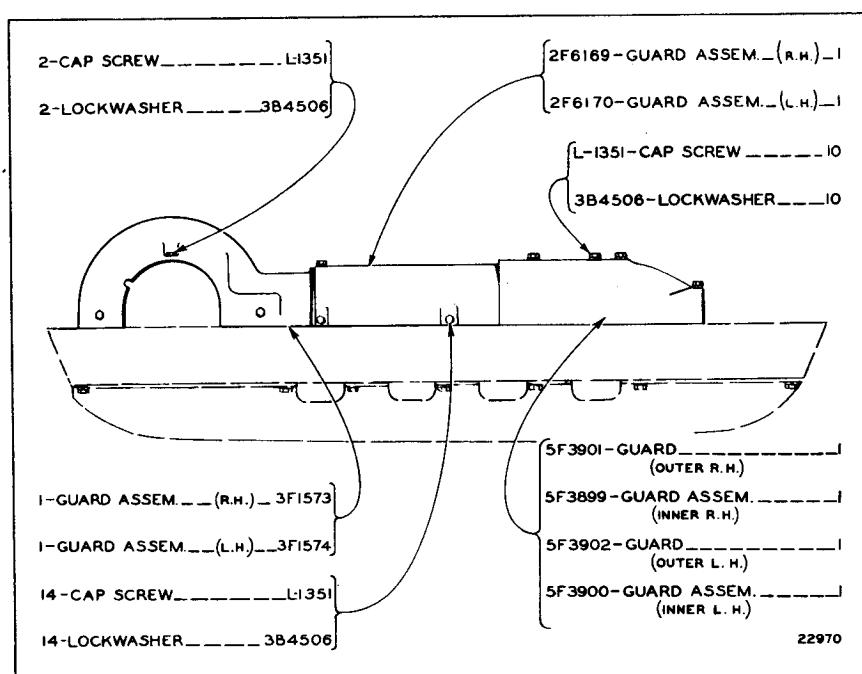
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



NOTE: 2H9482 Relief Valve is available, see Page 305
Refer also to Pages 270 and 271 for special parts

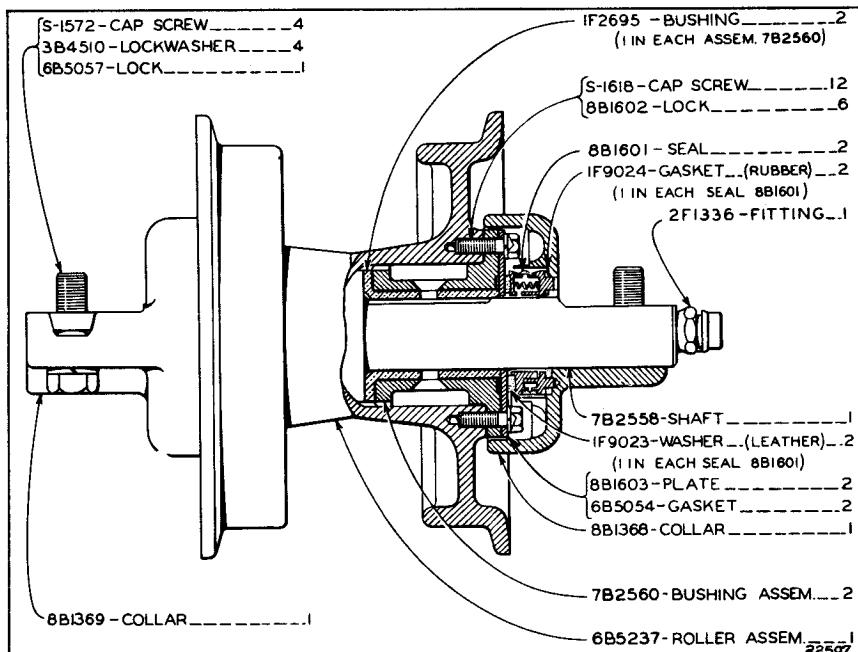


TRACK ROLLER FRAME
Refer also to Pages 272 through 276 for special parts



TRACK ROLLER FRAME GUARDS

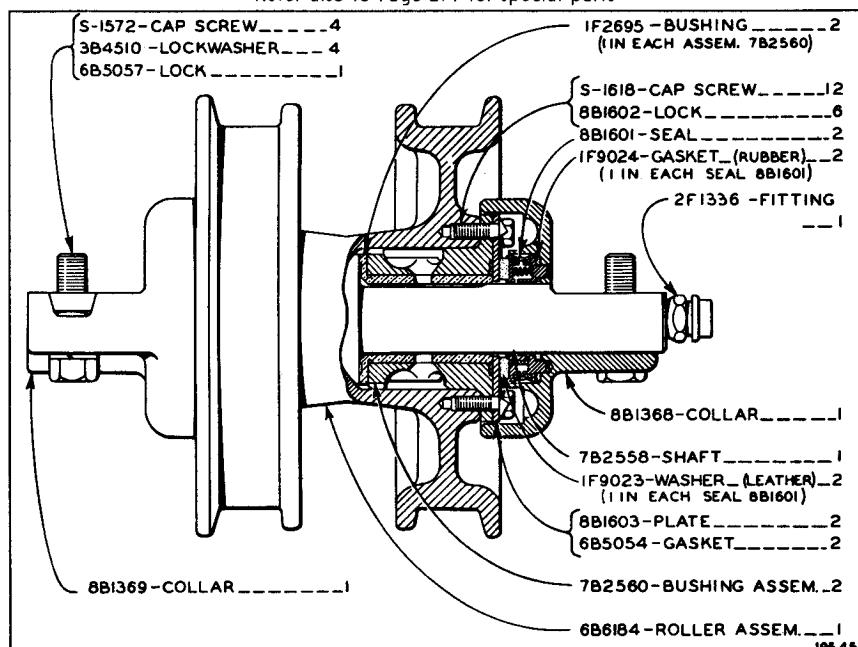
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**8B1599 TRACK ROLLER GROUP—Single Flange—4 Groups Required**

Serial No. 6U1 to 6U1425 inclusive

NOTE: 2H9482 Relief Valve is available, see Page 305

Refer also to Page 279 for special parts

**8B1600 TRACK ROLLER GROUP—Double Flange—4 Groups Required**

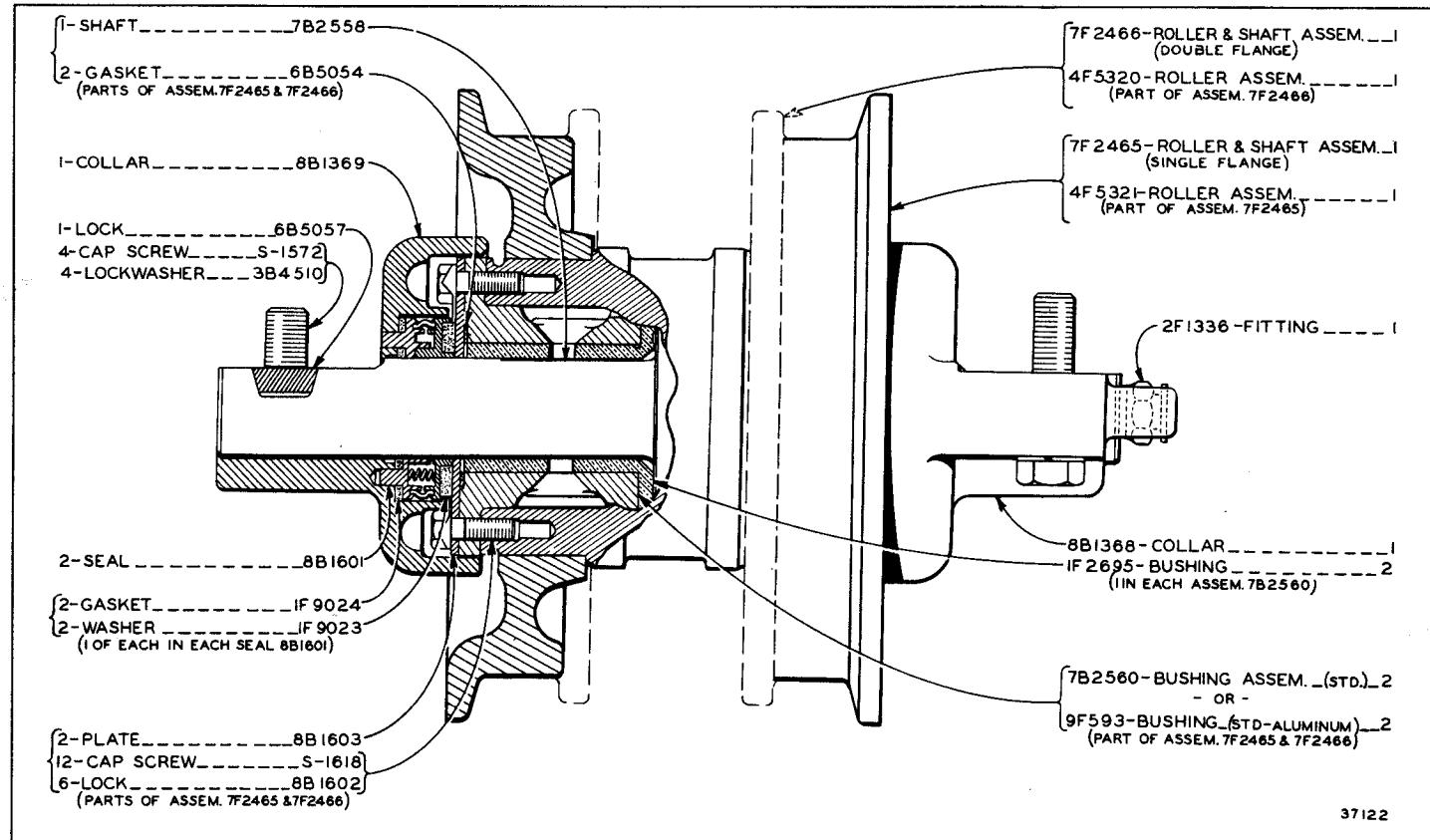
Serial No. 6U1 to 6U1425 inclusive

NOTE: 2H9482 Relief Valve is available, see Page 305

Refer also to Page 279 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



37122

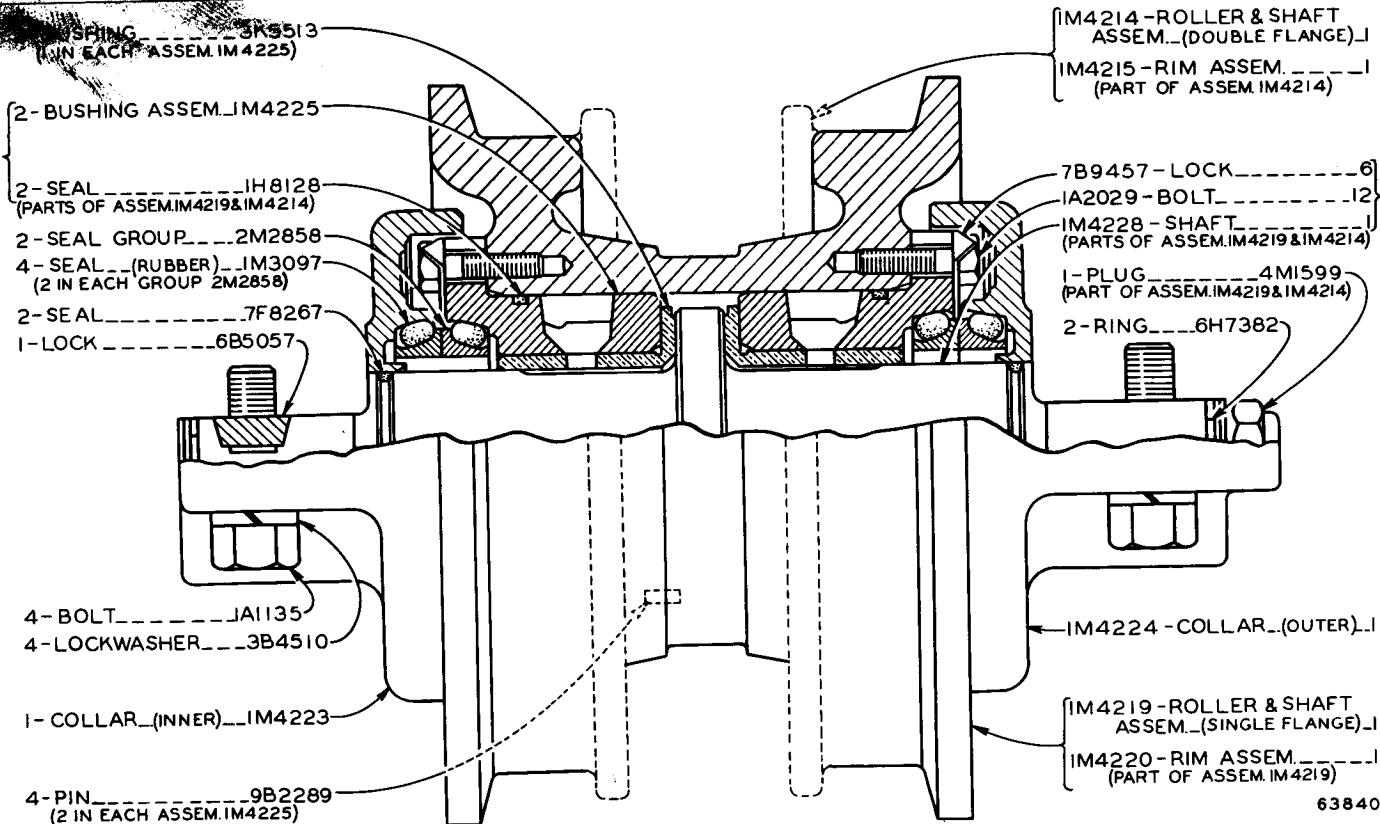
4F5322 TRACK ROLLER GROUP—Single Flange—4 Groups Required
 4F5323 TRACK ROLLER GROUP—Double Flange—4 Groups Required

Effective with Serial No. 6U1426

NOTE: 2H9482 Relief Valve is available, see Page 305

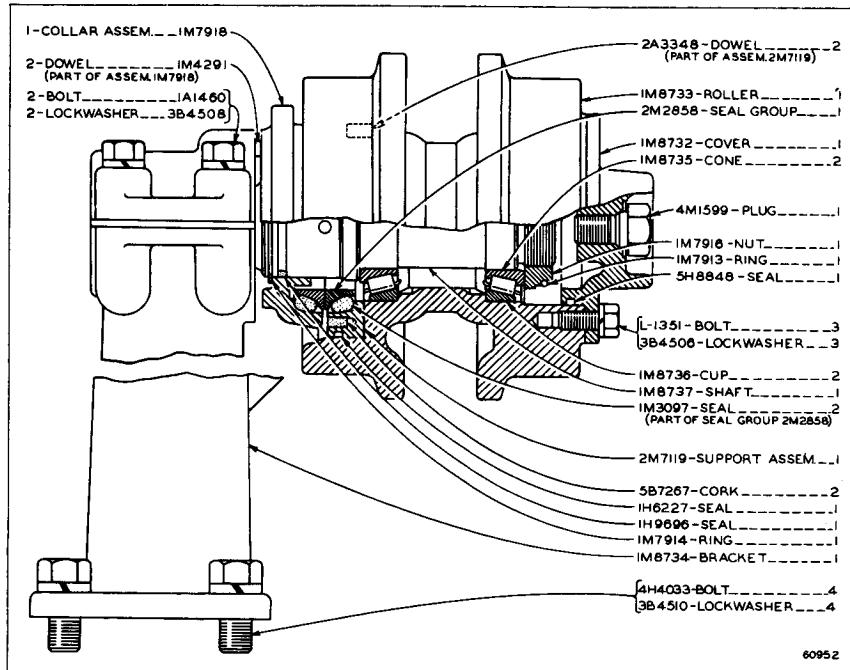
PLEASE INSERT THESE PAGES IN YOUR MASTER PARTS CATALOGS

D4 TRACTOR—44 INCH GAUGE—PARTS CATALOG—FORM 32969—INSERT BETWEEN PAGES 142 & 143



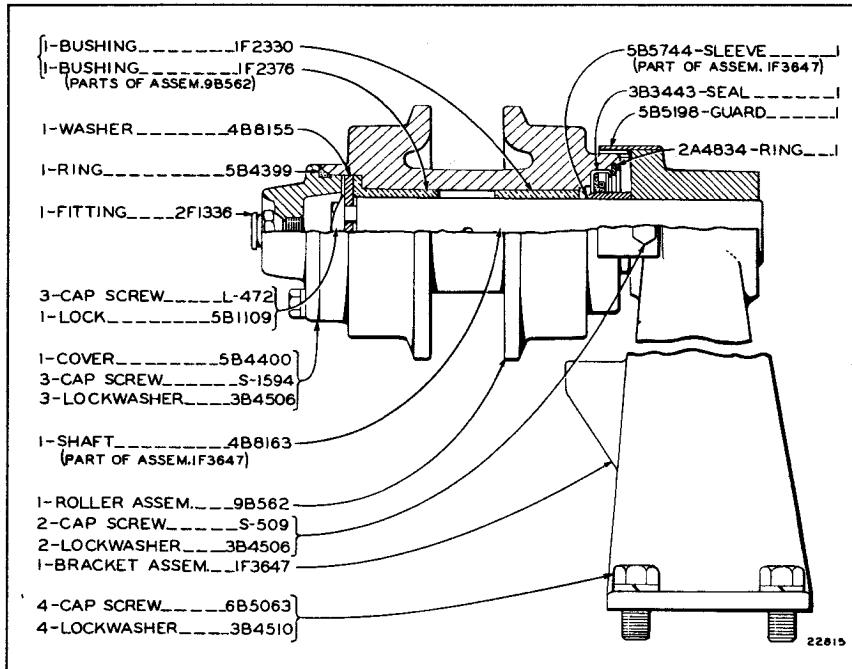
63840

IM4218 TRACK ROLLER GROUP—Single Flange—4 Groups Required—Field Installation
IM4213 TRACK ROLLER GROUP—Double Flange—6 Groups Required—Field Installation



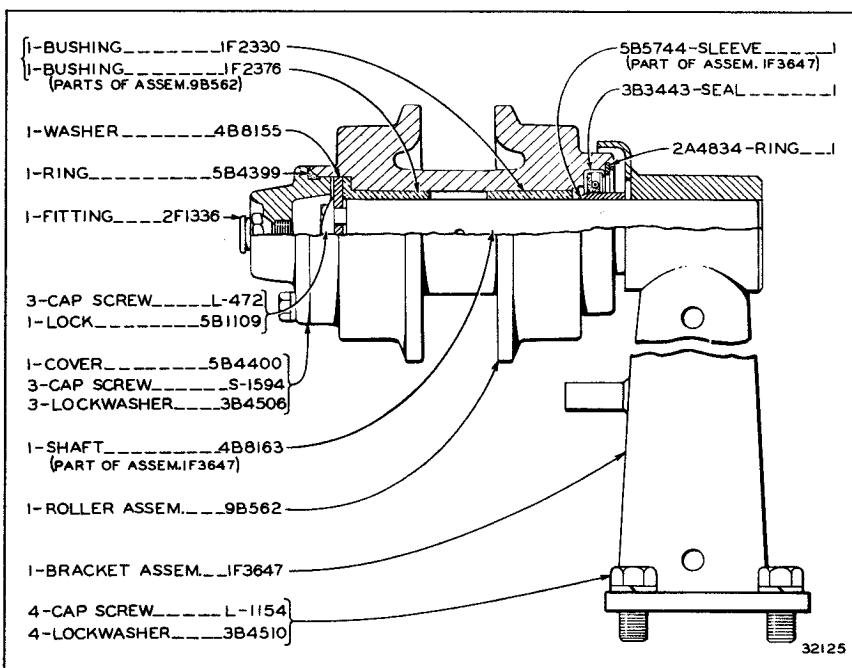
60952

IM8738 TRACK CARRIER ROLLER GROUP—Field Installation



IF3648 TRACK CARRIER ROLLER GROUP

Serial No. 6U1 to 6U4089 inclusive



IF3648 TRACK CARRIER ROLLER GROUP

Effective with Serial No. 6U4090

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

| I TRACK LINK ASSEM 585213 CONSISTING OF: | | | |
|--|---|--------------------------------------|--|
| Name | Complete Track Group (Hardware Included) 2 Req'd. per Tractor | Shoe (31 Req'd. For One Track) | |
| 31-LINK (R.H.) 6B4645 | | | |
| 30-BUSHING 4B6168 | | | |
| 30-PIN 4B6166 | | | |
| I-MASTER PIN 2F2566 -OR- I-MASTER PIN 5F3357 | | | |
| I-MASTER BUSHING 3B1642 | | | |
| 2-COLLAR 4B6167 | | | |
| 2-CORK 2B7557 (FOR USE W/ 2F2566 MASTER PIN) | | | |
| 2-PLUG 2A1275 (FOR USE W/ 2F2566 MASTER PIN) -OR- | | | |
| I-PLUG 5F3248 I-PLUG 5F3249 (FOR USE W/ 5F3357 MASTER PIN) | | | |
| 31-LINK (L.H.) 6B4646 | | | |
| | | 26257 | |
| S-1584 Track Shoe Bolt—124 Req'd. for one Track | | | |
| 2A3223 Track Shoe Bolt—124 Req'd. for one Track (Used only with 3B2166 and 3B2299 Shoes) | | | |
| 1B4432 Track Shoe Nut—Used with S-1584 and 2A3223 | | | |
| 1B4206 Track Shoe Nut—124 Req'd. for one Track (Used with 5F3926 Shoe) | | | |
| 3B4508 Lockwasher—Used with S-1584 and 2A3223 | | | |
| 3B4510 Lockwasher—124 Req'd. for one Track (Used with 5F3926 Shoe) H.T.=Heat Treated. S.S.=Single Spike. D.S.=Double Spike. | | | |

TRACK LINK ASSEMBLY—2 Assemblies Required

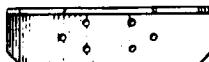
6B6981 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

Refer also to Pages 280 and 281 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



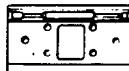
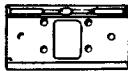
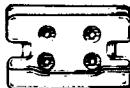
ICE GROUSER



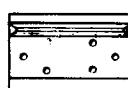
ANGLE SHOE



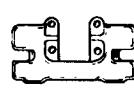
ICE & DIRT GROUSER

SEMI-SKELETON SNOW SHOE
(DOUBLE-SPIKE)SEMI-SKELETON SNOW SHOE
(SINGLE-SPIKE)

FLAT SHOE



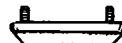
GROUSER SHOE



SKELETON SHOE



RUBBER SHOE PLATE



RUBBER SHOE



STREET PLATE

DIRT GROUSER
22844

| Name | Group Numbers (Hardware Included) | | Grouser or Street Plate | | | |
|--------------------|--------------------------------------|----------|----------------------------------|-------------------|-------------------|------------------------|
| | Full Set | Half Set | Part Number | Full Set Quantity | Half Set Quantity | For Use On Track Shoes |
| Ice & Dirt Grouser | 1B1490 | 3B2259 | L-1934 | 62 | 32 | 3B1640, 3B2778 |
| Street Plate | 3B2245 | 3B2243 | 3B2242 | 62 | 32 | 3B3964, 3B3965 |
| Ice Grouser | 1B1485 | 3B2653 | S-1847 R.H. S-1848 L.H. | 31 | 16 | 3B2166 & 3B2299 |
| Dirt Grouser | 1B1480 | 3B2652 | S-1845 R.H. S-1846 L.H. | 31 | 16 | 3B2299 |
| | | | | 31 | 16 | |

S-1584 Bolt - 2 Req'd. for each Grouser L-1934
S-1603 Bolt - 2 Req'd. for each Street Plate 3B2242

1B4205 Nut (Used with S-1584 & S-1603)

3B4508 Lockwasher (Used with S-1584 & S-1603)

S-1848 Bolt - 1 Req'd. for each Grouser S-1845, S-1846, S-1847 & S-1848

1B4321 Nut (Used with S-1844)

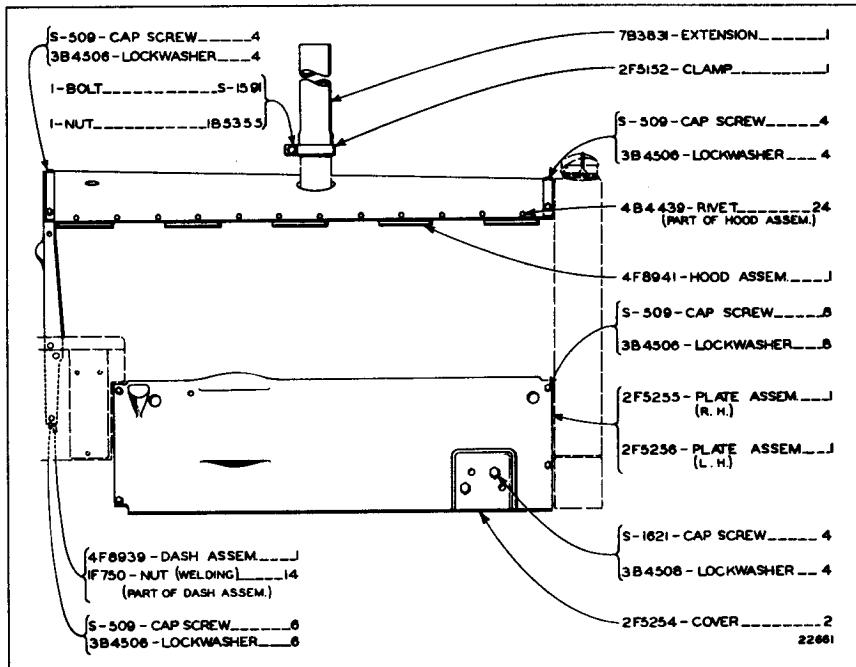
15037 Washer (Used with S-1844)

22845

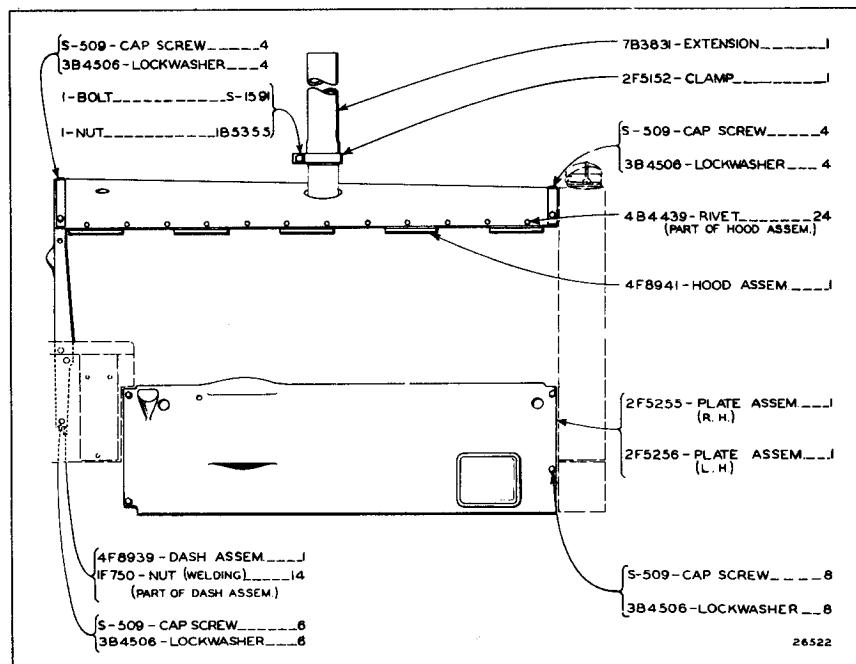
3B4512 Lockwasher (Used with S-1844)

TRACK SHOES, GROUSERS AND STREET PLATES
Refer also to Pages 280 and 281 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

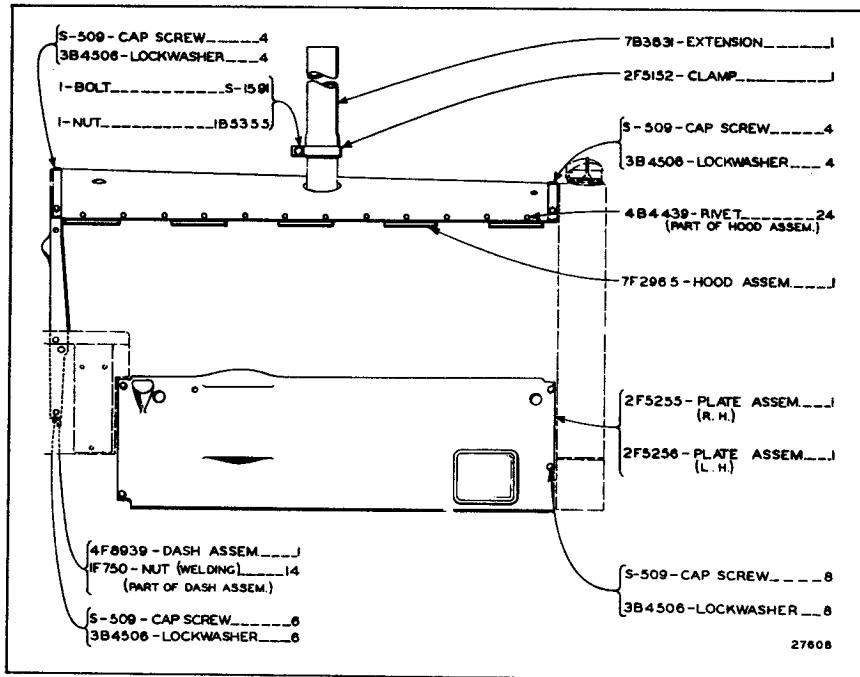
**HOOD AND DASH**

Serial No. 6U1 to 6U1861 inclusive
Refer also to Pages 164 and 165 for special parts

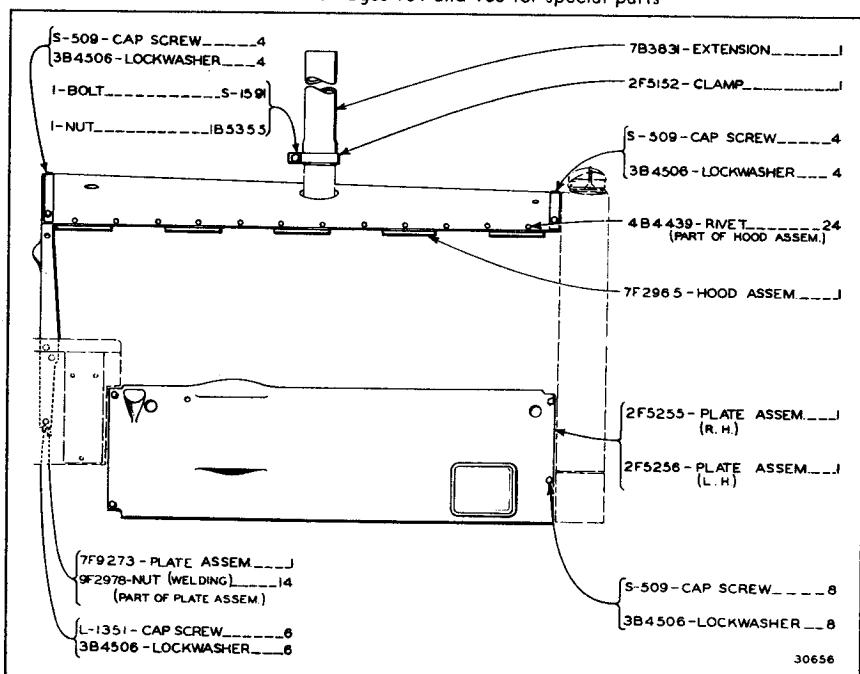
**HOOD AND DASH**

Serial No. 6U1862 to 6U2812 inclusive
Refer also to Pages 164 and 165 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

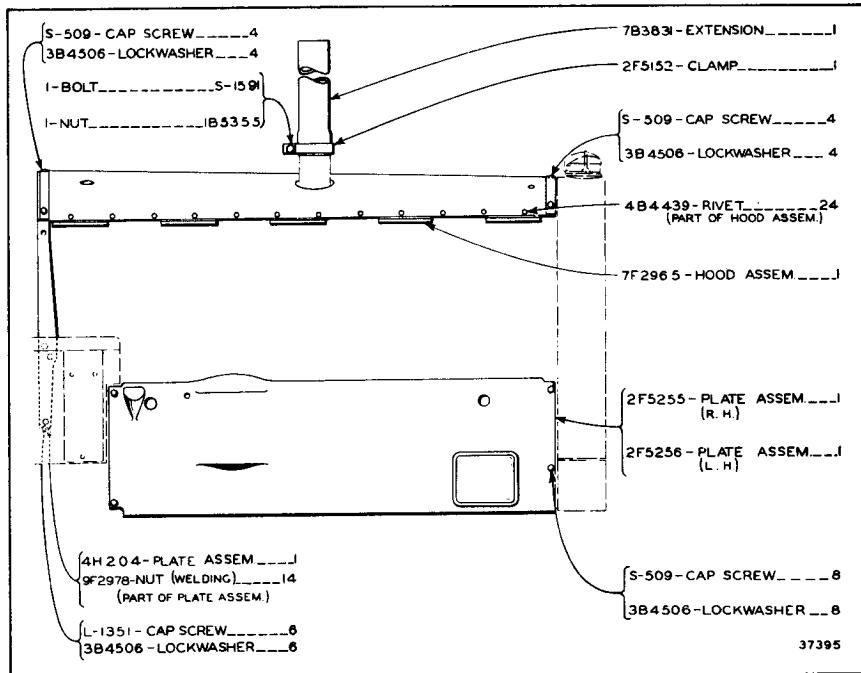
**HOOD AND DASH**

Serial No. 6U2813 to 6U4733 inclusive
Refer also to Pages 164 and 165 for special parts

**HOOD AND DASH**

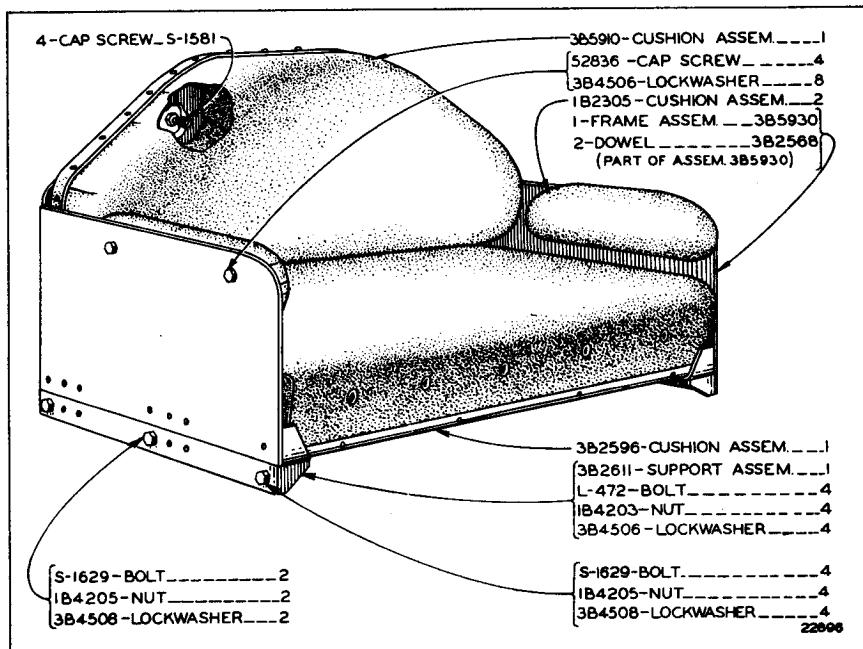
Serial No. 6U4734 to 6U9478 inclusive
Refer also to Pages 164 and 165 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



HOOD AND DASH

Effective with Serial No. 6U9479

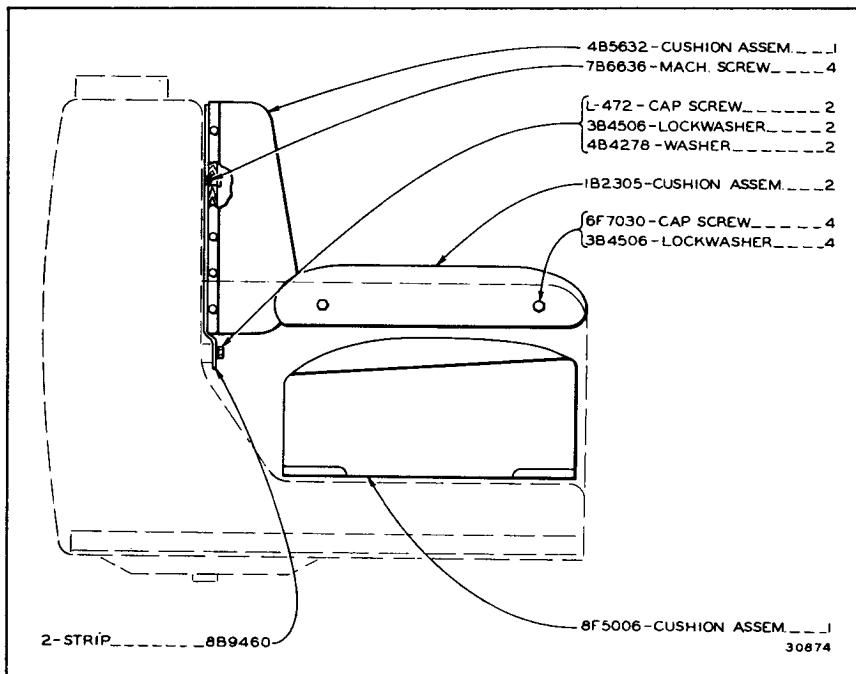


3B5931 SEAT GROUP

Serial No. 6U1 to 6U5842 inclusive

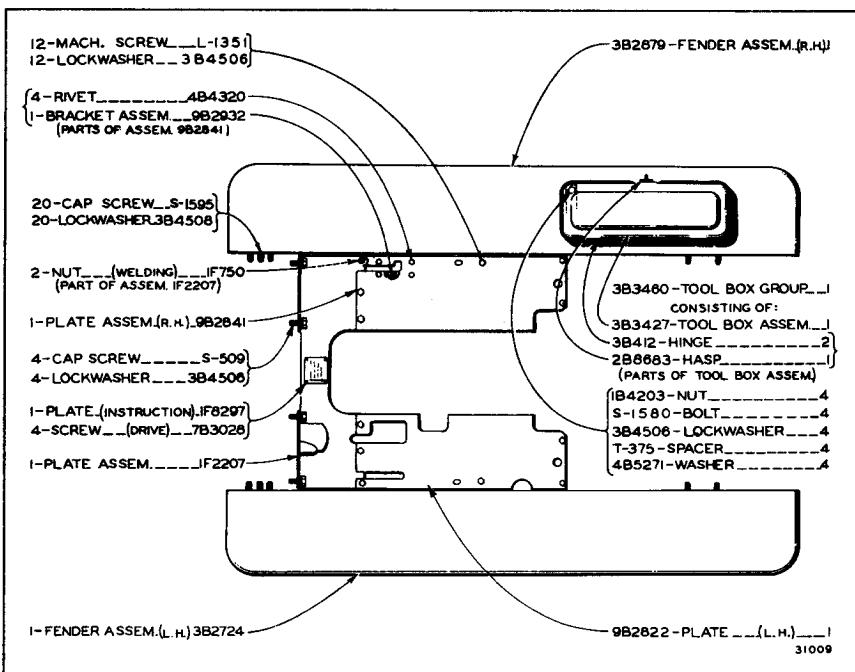
Also part of 8F6981 and 3H3848 Fender Mounted Fuel Tank Arrangements listed on Page 198
Refer also to Page 182 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



SEAT CUSHIONS

Effective with Serial No. 6U5843

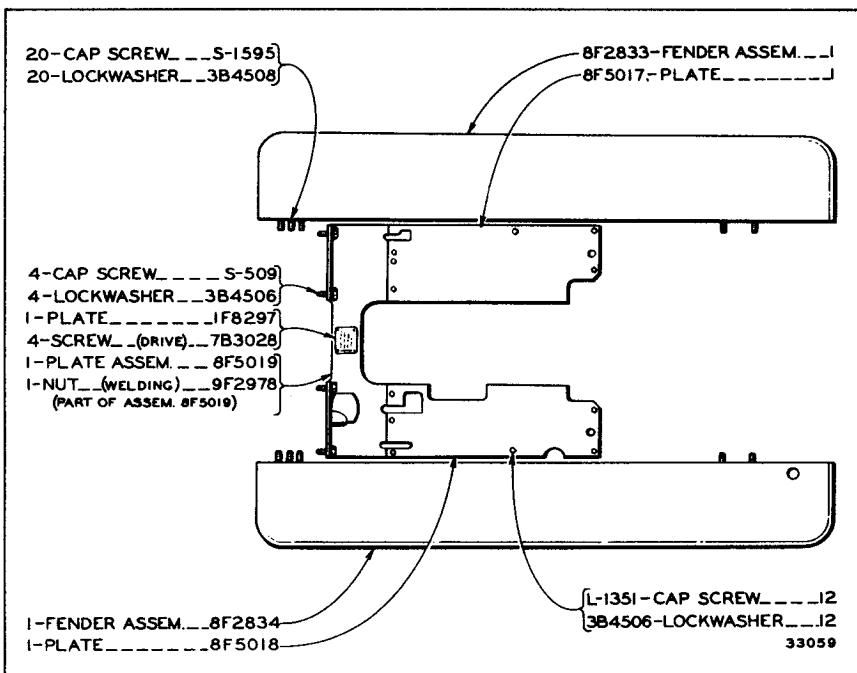


FENDERS AND TOOL BOX

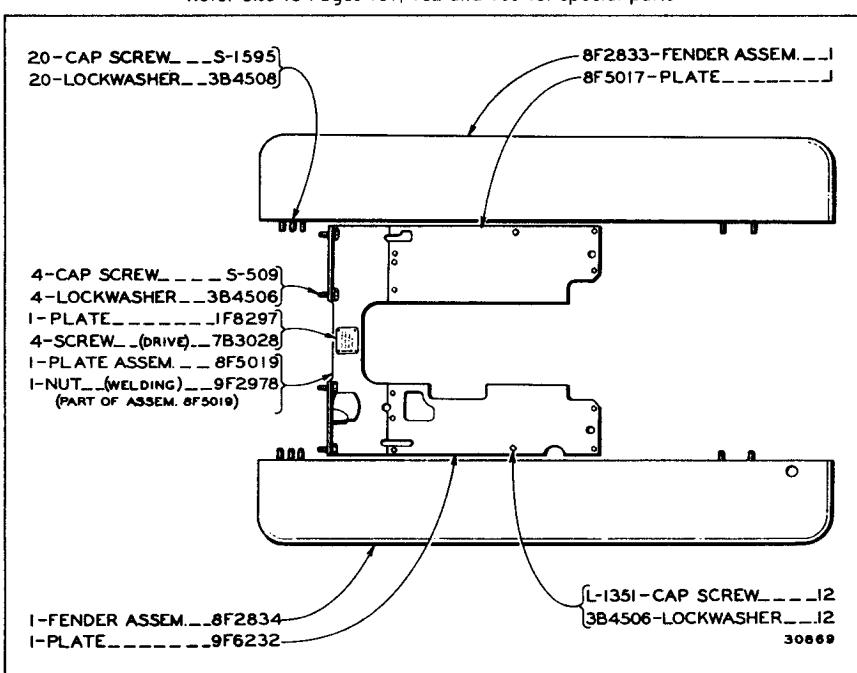
Serial No. 6U1 to 6U5842 inclusive

Refer also to Pages 161, 162, 163 and 200 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

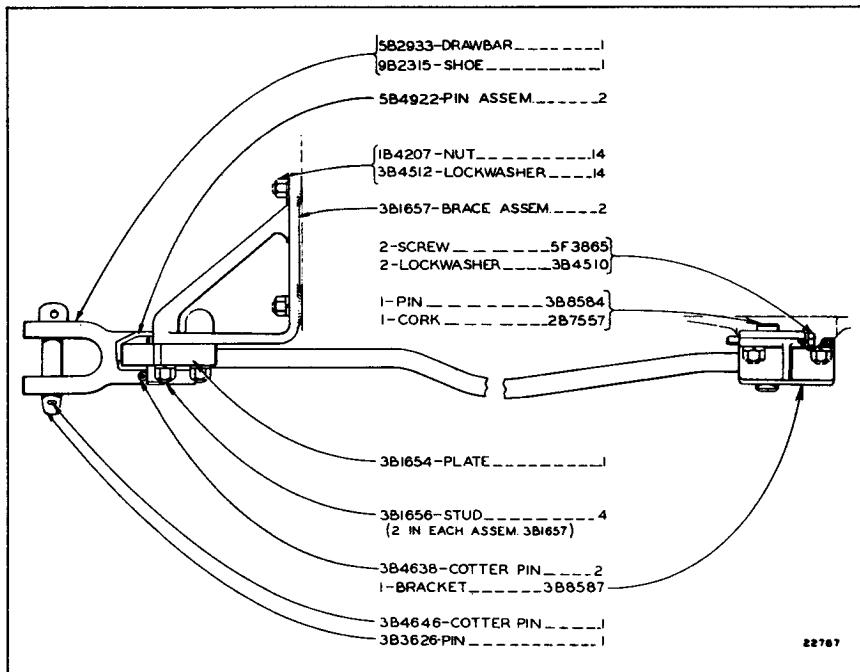
**FENDERS**

Serial No. 6U5843 to 6U7363 inclusive
Refer also to Pages 161, 162 and 163 for special parts

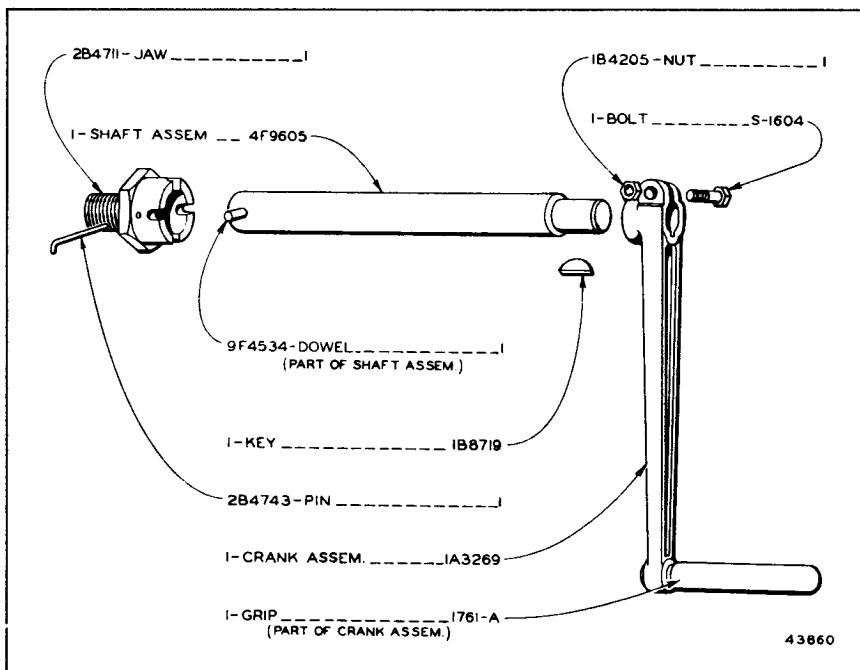
**FENDERS**

Effective with Serial No. 6U7364
Refer also to Pages 161, 162 and 163 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**DRAWBAR**

Refer also to Page 151 for special parts

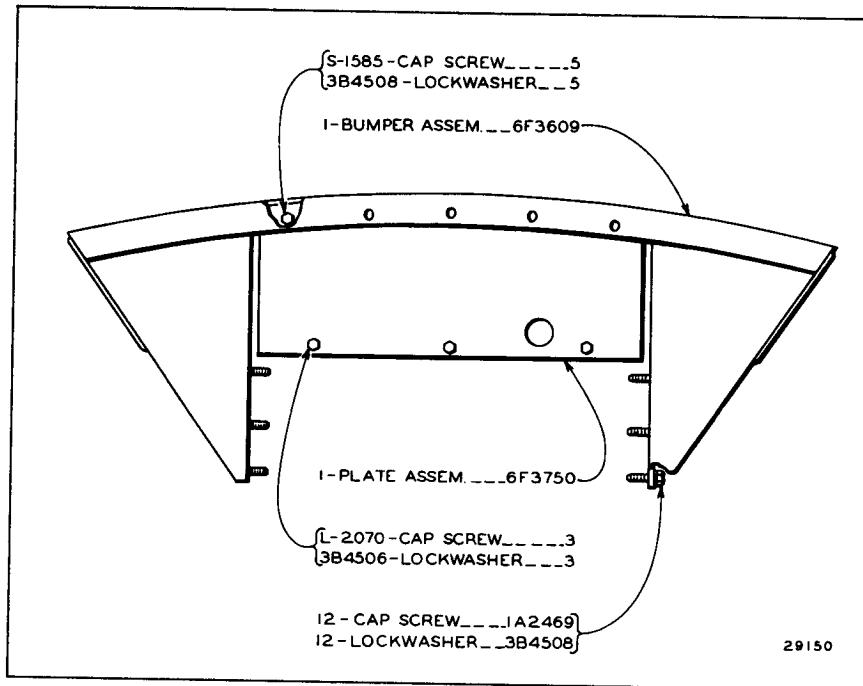
**4F8587 HAND CRANK GROUP**

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

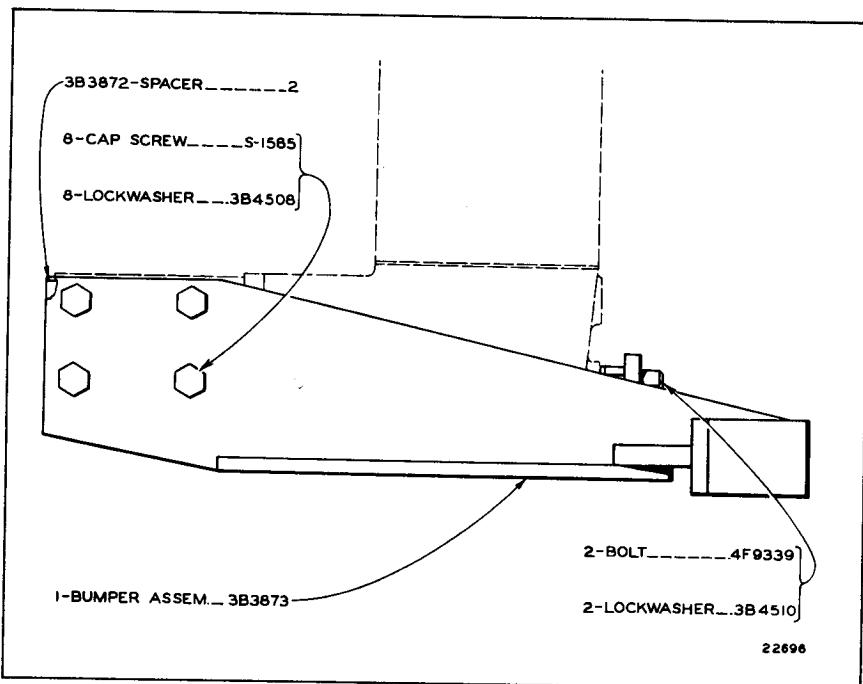
| | | |
|---|---|-----|
| 8F4499 | Serial No. 6U1 to 6U5142 Inclusive | |
| Only separate parts serviced. When complete Arrangement is required, order 3H8450 | | |
| Consists of: | | |
| | 6F3751 Bumper Group | 153 |
| | 6F3779 Radiator Guard Group..... | 154 |
| | 6F5211 Fender Group | 162 |
| | 6F5212 Crankcase Guard Group..... | 159 |
| | 8F3899 Equalizer Spring Group..... | 278 |
| | 8F4119 Flywheel Housing Assembly | |
| 8F4500 | Effective with Serial No. 6U5143 | |
| Only separate parts serviced. When complete Arrangement is required, order 3H8451 | | |
| Consists of: | | |
| | 6F3751 Bumper Group | 153 |
| | 6F3779 Radiator Guard Group..... | 154 |
| | 6F5211 Fender Group | 162 |
| | 6F5212 Crankcase Guard Group..... | 159 |
| | 8F3899 Equalizer Spring Group..... | 278 |
| 3H8450 | Serial No. 6U1 to 6U5142 Inclusive | |
| Consists of: | | |
| | 6F3751 Bumper Group | 153 |
| | 6F3779 Radiator Guard Group..... | 154 |
| | 8F3899 Equalizer Spring Group..... | 278 |
| | 3H8448 Crankcase Guard Group..... | 157 |
| | 3H9270 Fender Group | 163 |
| | 8F4119 Flywheel Housing Assembly | |
| 3H8451 | Effective with Serial No. 6U9807 | |
| NOTE: 1—6F3608 Plate, 2—1D4707 Lockwasher, 2—3B4507 Lockwasher, 1—S-1588 Bolt, 2—3B4506 Lockwasher and 1—S-1590 Bolt are required to adapt this group to D4 Tractors having Serial No. 6U5143 to 6U9806 Inclusive | | |
| Consists of: | | |
| | 6F3751 Bumper Group | 153 |
| | 6F3779 Radiator Guard Group..... | 154 |
| | 8F3899 Equalizer Spring Group..... | 278 |
| | 3H8448 Crankcase Guard Group..... | 157 |
| | 3H9270 Fender Group | 163 |
| 5H1732 | Effective with Serial No. 6U9807 | |
| Consists of: | | |
| | 8F3899 Equalizer Spring Group..... | 278 |
| | 3H8448 Crankcase Guard Group..... | 157 |
| | 3H9270 Fender Group | 163 |

GUARD ARRANGEMENTS—Heavy Duty

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

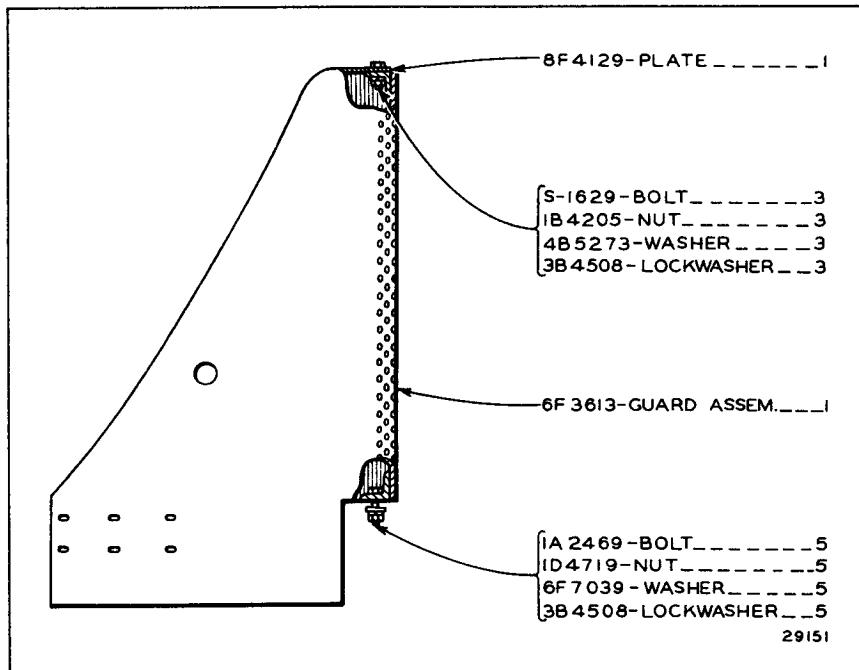


6F3751 BUMPER GROUP—Heavy Duty
Part of 8F4499, 8F4500, 3H8450 and 3H8451 Guard Arrangements

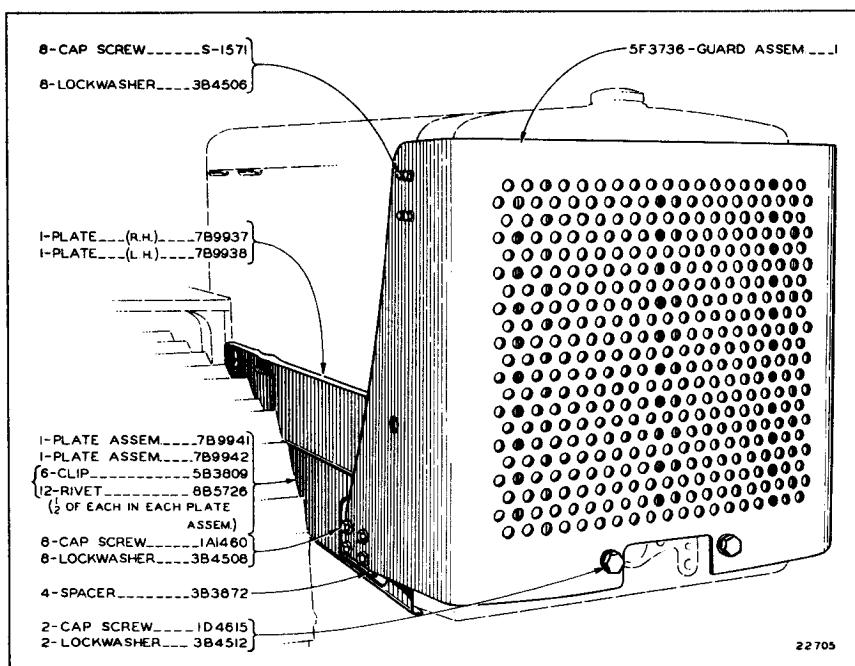


4F9341 FRONT BUMPER GROUP

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

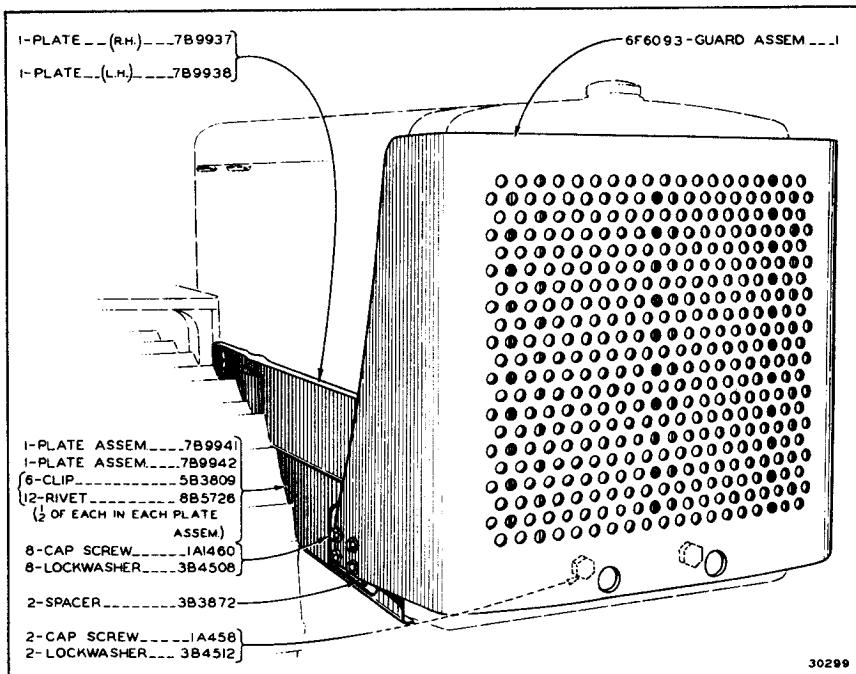


6F3779 RADIATOR GUARD GROUP—Heavy Duty
Part of 8F4499, 8F4500, 3H8450 and 3H8451 Guard Arrangements listed on Page 152

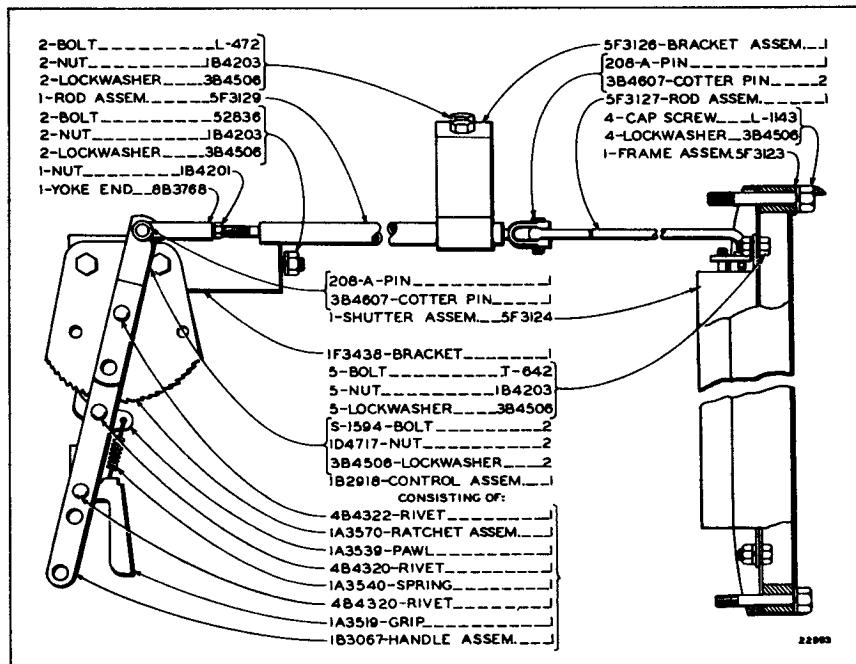


4F9340 RADIATOR GUARD GROUP
Only separate parts serviced. When Complete Group is required, order 6F6605

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

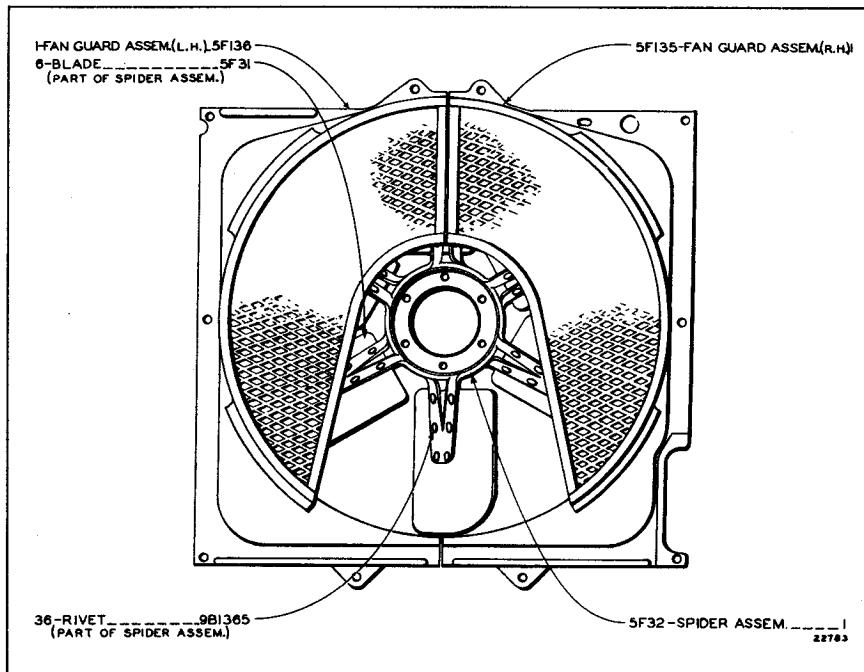


6F6605 RADIATOR GUARD GROUP



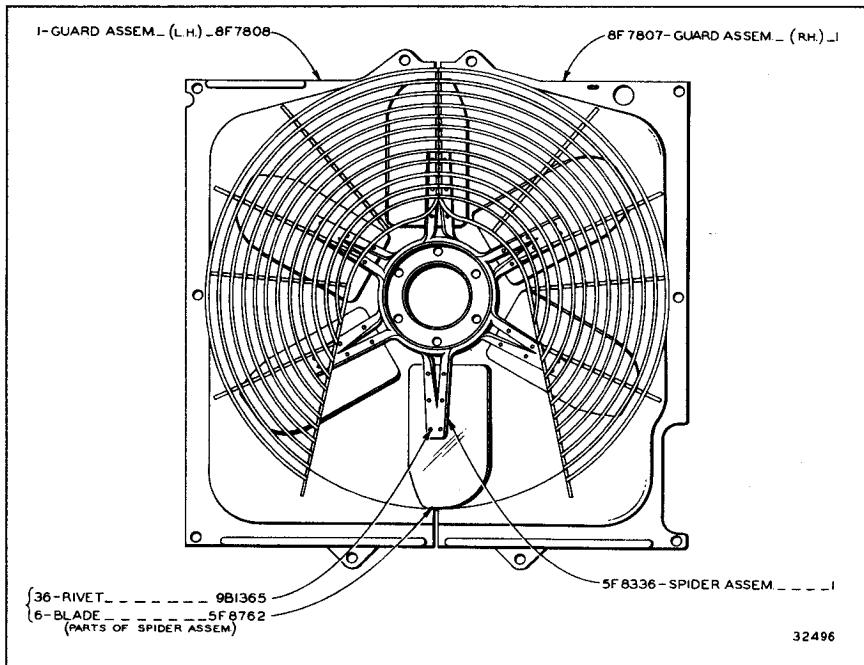
4F9184 RADIATOR SHUTTER GROUP

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**5F137 BLOWER FAN AND GUARD GROUP**

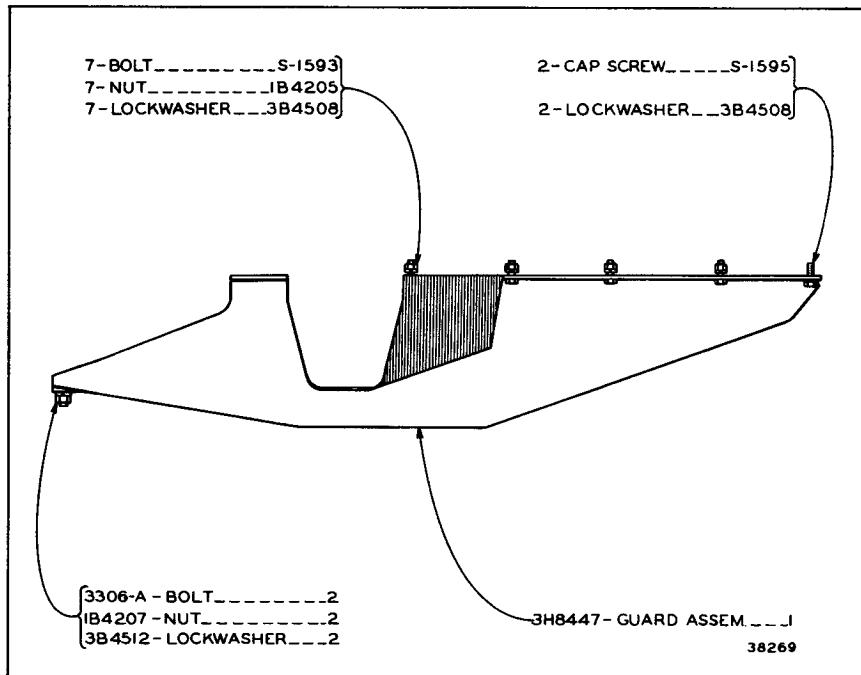
Serial No. 6U1 to 6U8374 inclusive

Only separate parts serviced. When complete Group is required, order 9F6443

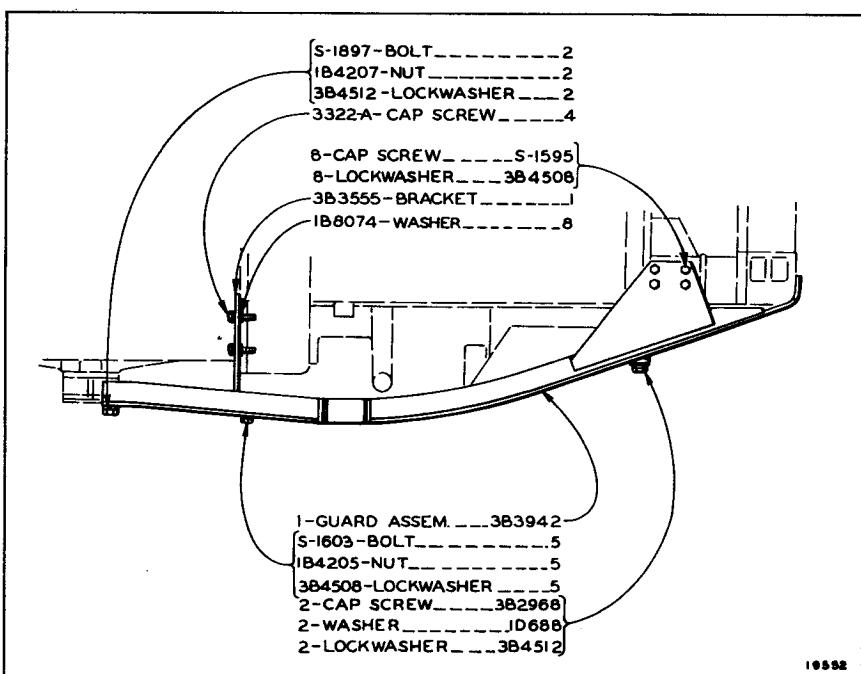
**9F6443 BLOWER FAN AND GUARD GROUP**

Part of 1H4353 and 8F262 Attachments Arrangements listed on Page 268

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

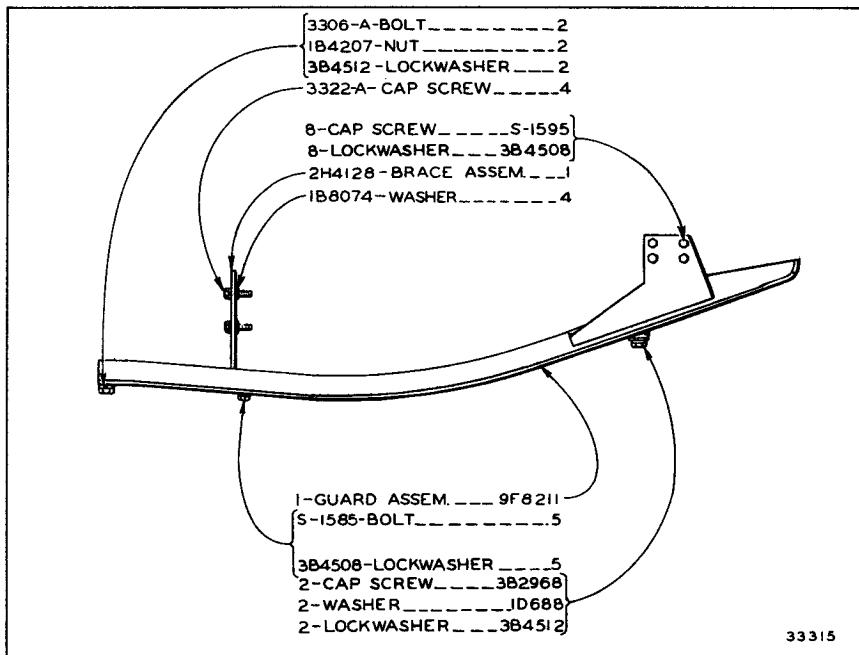


3H8448 CRANKCASE GUARD GROUP—Heavy Duty
Part of 3H8450, 3H8451 and 5H1732 Guard Arrangements listed on Page 152

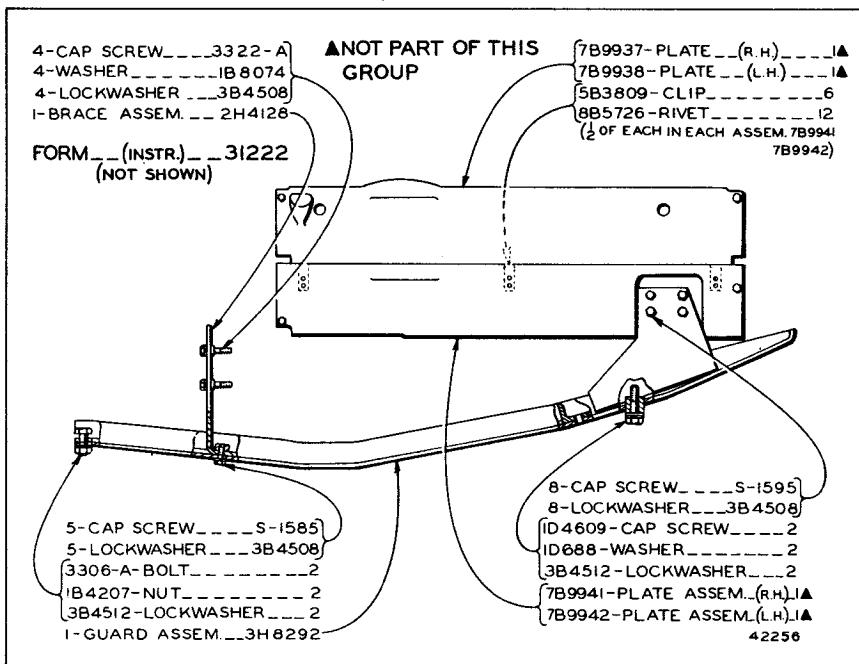


3B2661 CRANKCASE GUARD GROUP
Only separate parts serviced

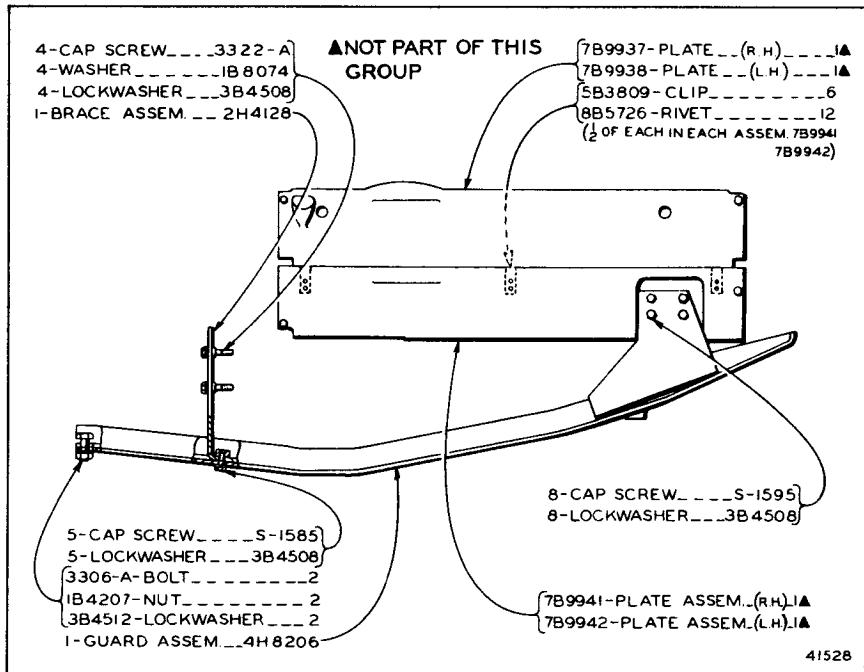
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**9F8606 CRANKCASE GUARD GROUP**

For use with Heavy Duty Equalizer Spring. Only separate parts serviced. When complete Group is required, order 3H8293 Guard Group, plus: 3H8386 Spacer—2, 3B4512 Lockwasher—2, ID688 Washer—2 and ID4615 Bolt—2

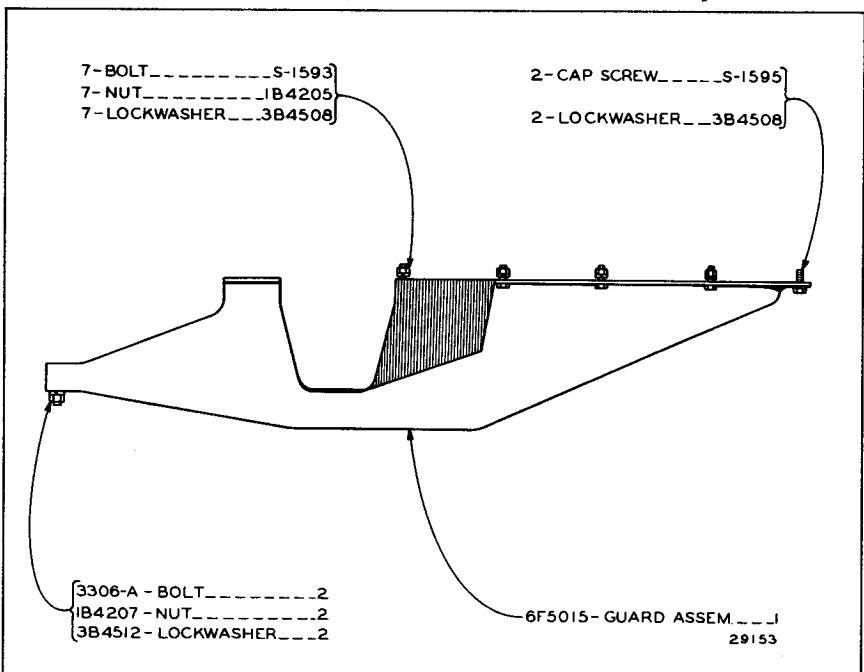
**3H8293 CRANKCASE GUARD GROUP**
Effective with Serial No. 6U9807

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**4H8205 CRANKCASE GUARD GROUP**

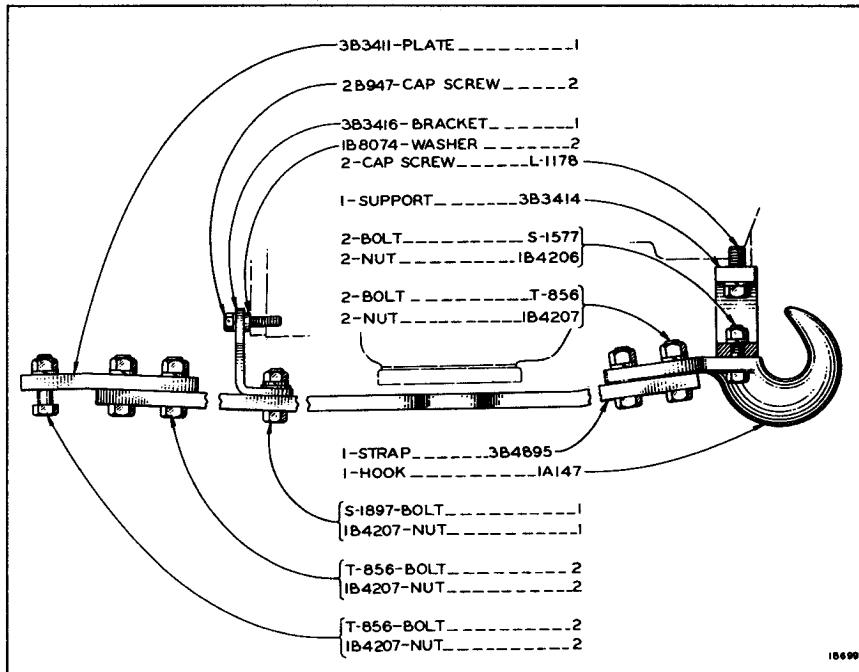
Effective with Serial No. 6U9807

For use on PD4 Pipelayer, ML4 Mobiloader and EA4 Earthauger

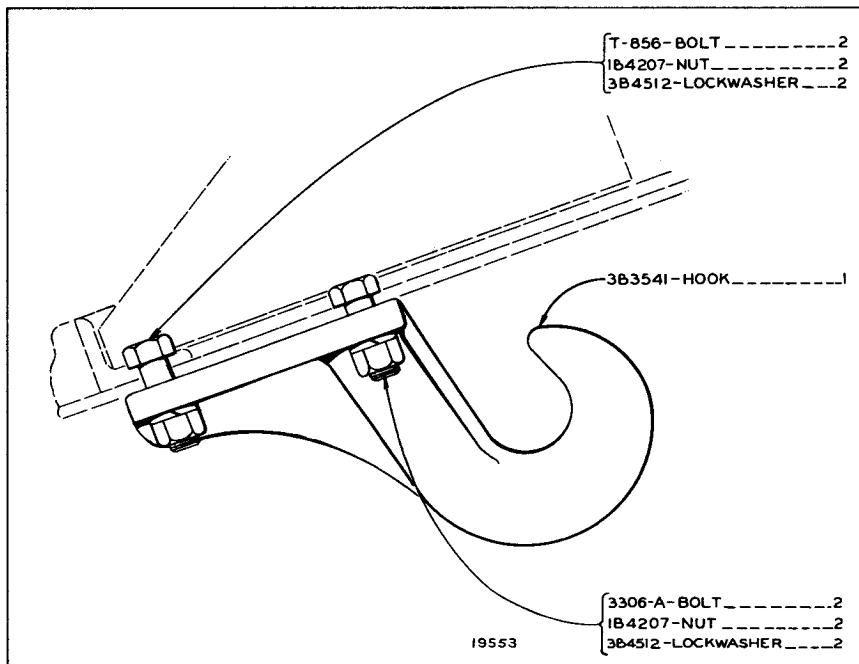
**6F5212 CRANKCASE GUARD GROUP—Heavy Duty**

Part of 8F4499 and 8F4500 Guard Arrangements listed on Page 152

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

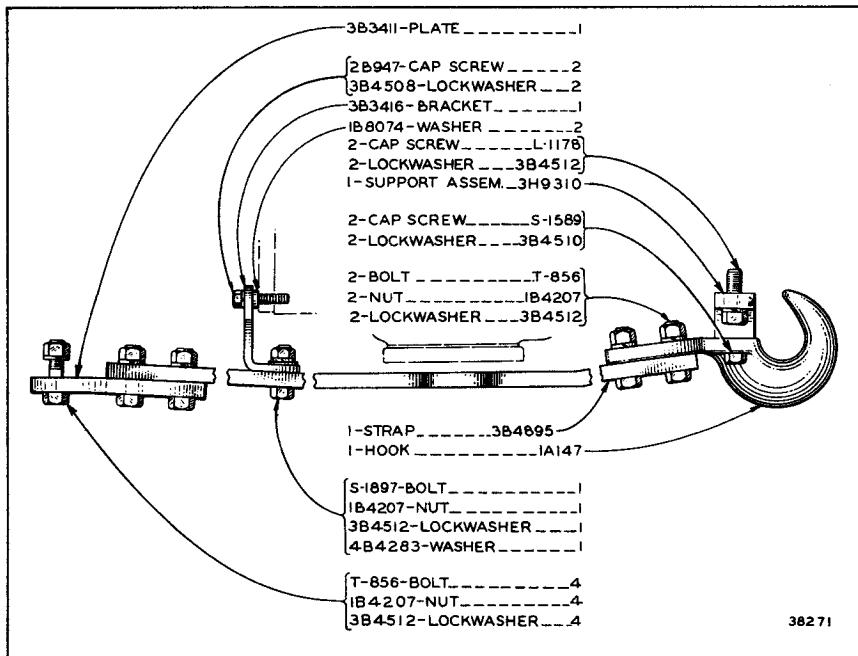


3B2664 FRONT PULL HOOK GROUP
Only separate parts serviced



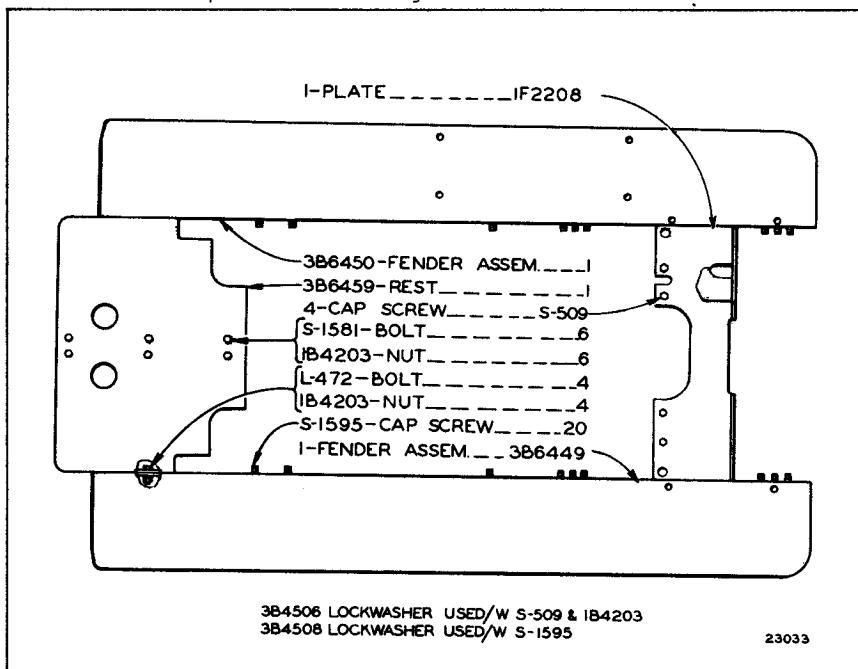
3B2665 FRONT PULL HOOK GROUP
For use with Crankcase Guard

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**3H9312 FRONT PULL HOOK GROUP**

Effective with Serial No. 6U9807

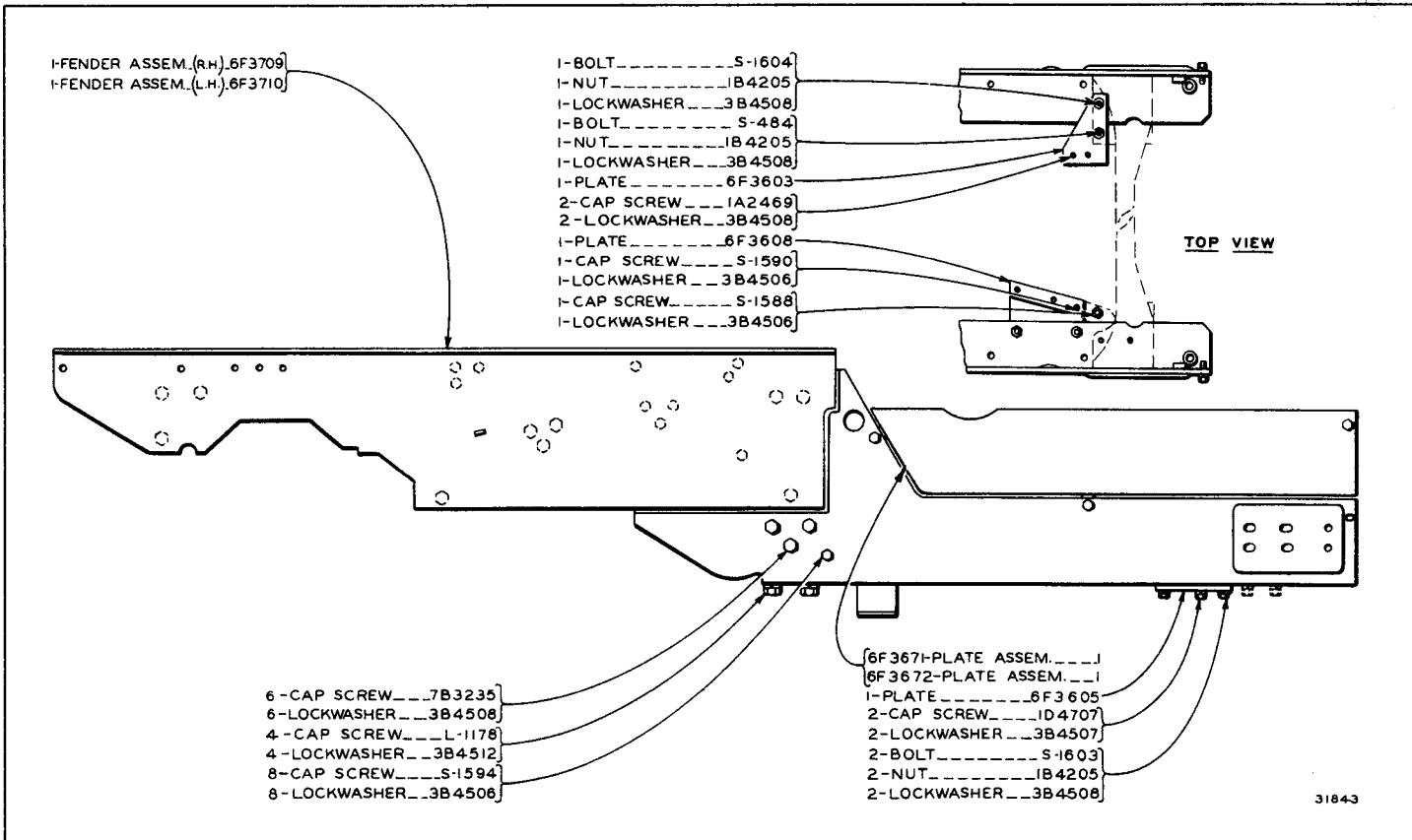
NOTE: 2—3H8386 Spacer, 2—S-1756 Bolt and 2—3B4512 Lockwasher are required to adapt this Group to D4 Tractors having Serial No. 6U1 to 6U9806 inclusive

**FENDERS**

Part of 4F7625 and 9F903 Rear Seat Arrangements listed on Page 199

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

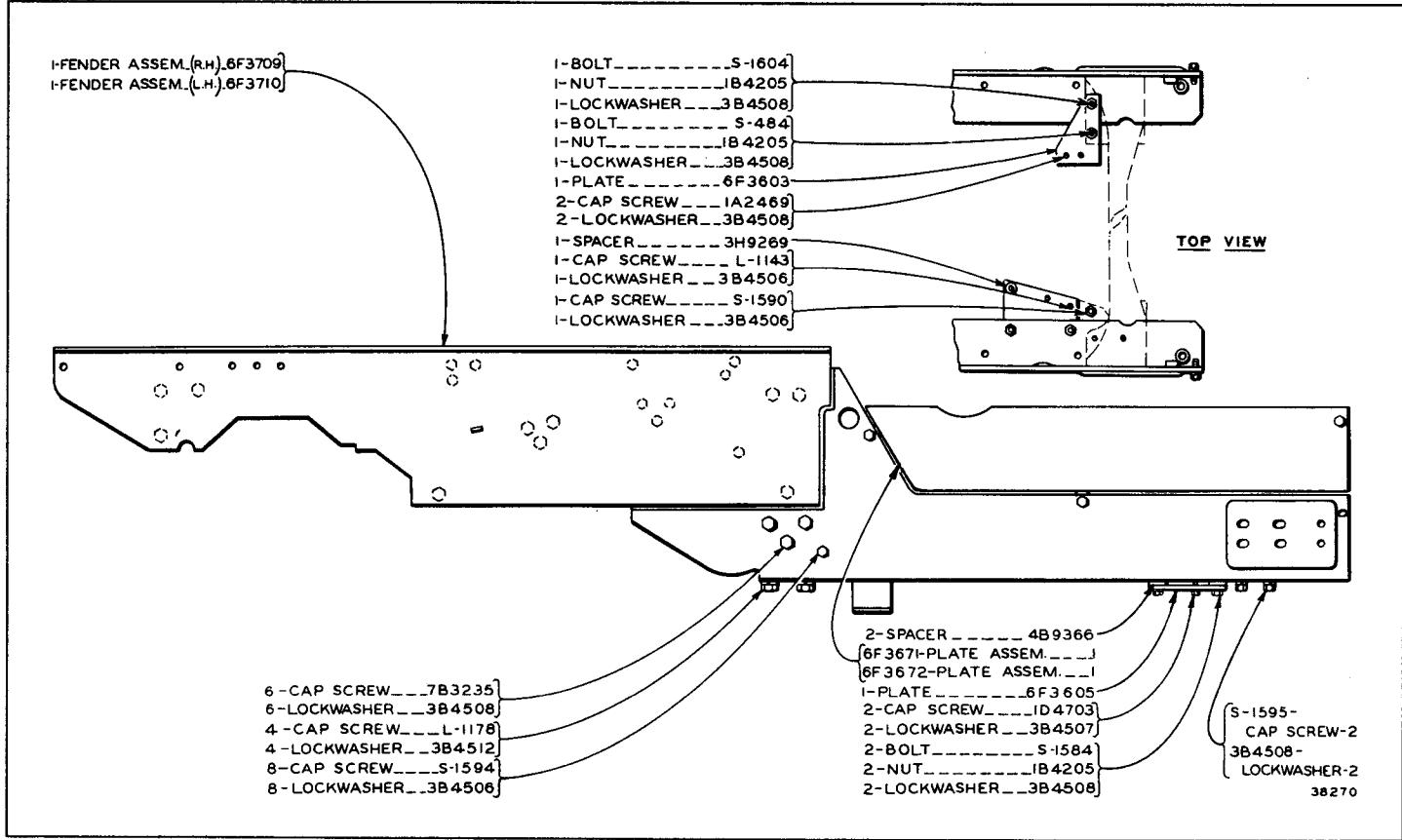
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



6F5211 FENDERS GROUP—Heavy Duty

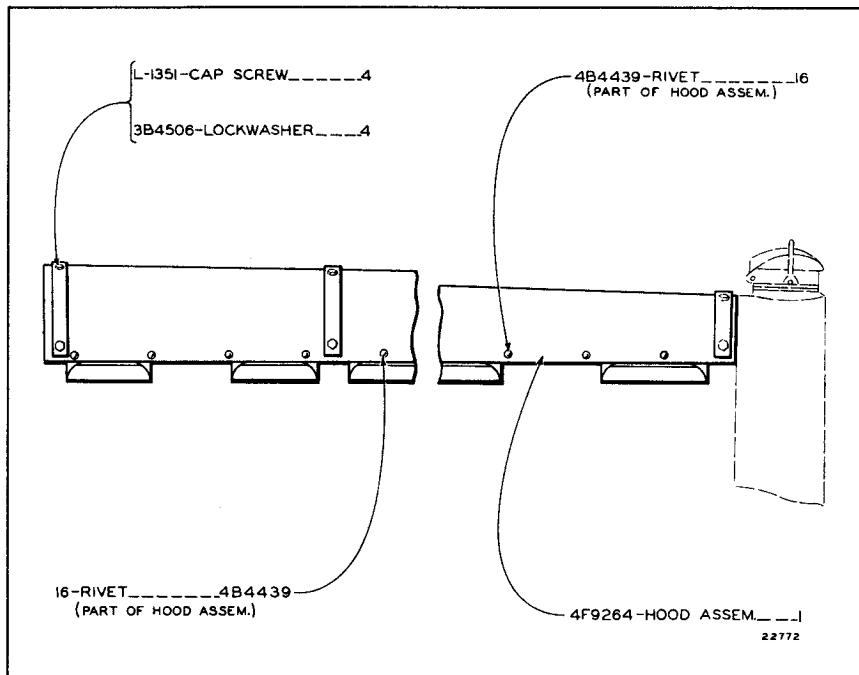
Only separate parts serviced

Part of 8F4499 and 8F4500 Guard Arrangements listed on Page 152

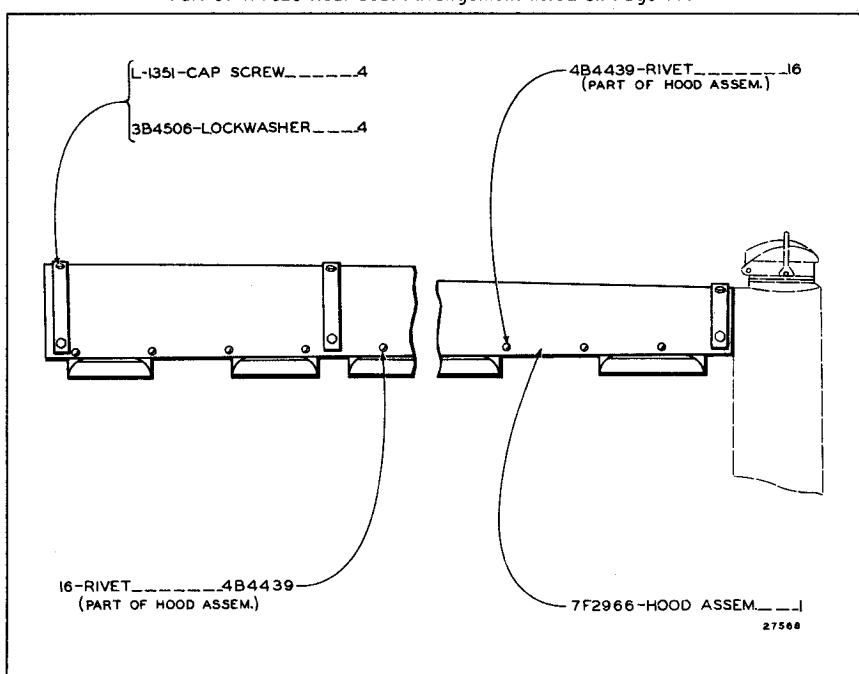


3H9270 FENDER GROUP—Heavy Duty

Part of 3H8450, 3H8451 and 5H1732 Guard Arrangements listed on Page 152

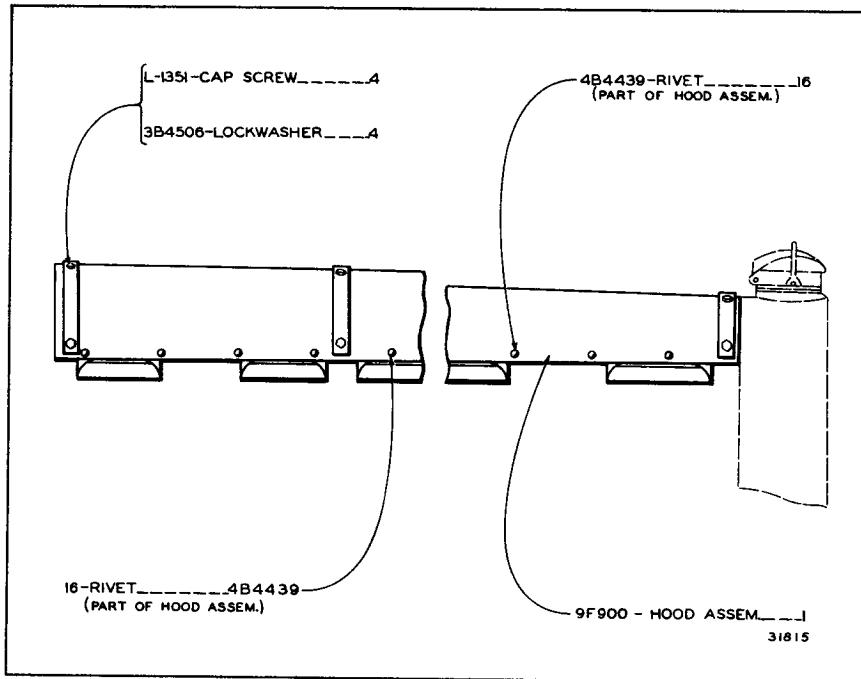
**HOOD—First Type**

Serial No. 6U1 to 6U2812 inclusive
Part of 4F7625 Rear Seat Arrangement listed on Page 199

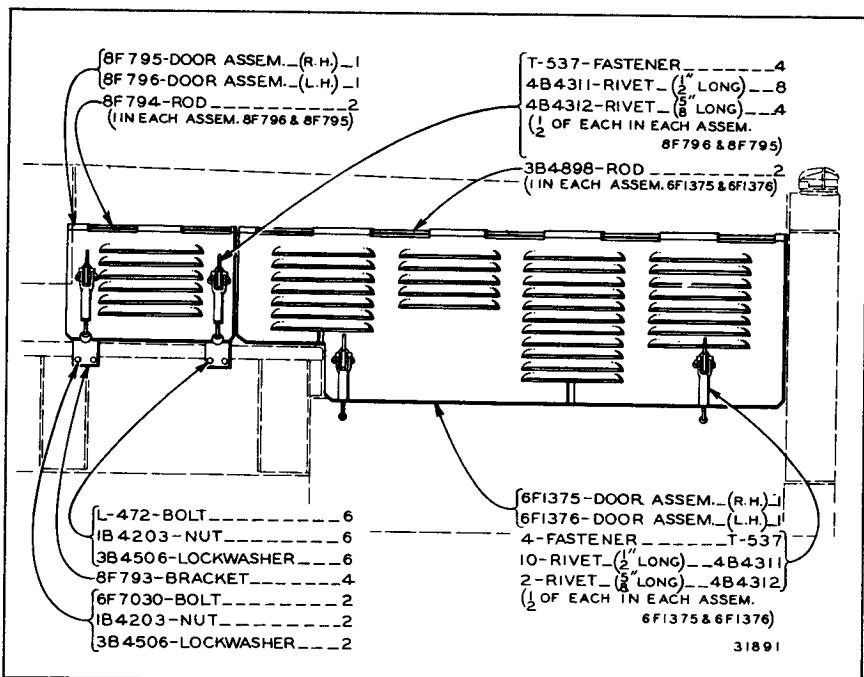
**HOOD—Second Type**

Effective with Serial No. 6U2813
Part of 4F7625 Rear Seat Arrangement listed on Page 199

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

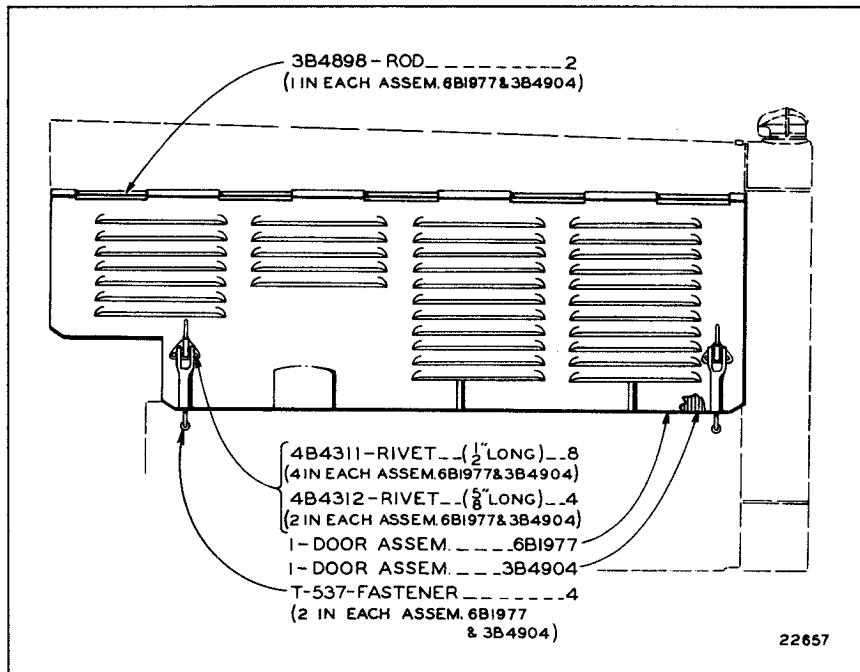


9F901 HOOD GROUP
Part of 9F903 Rear Seat Arrangement listed on Page 199



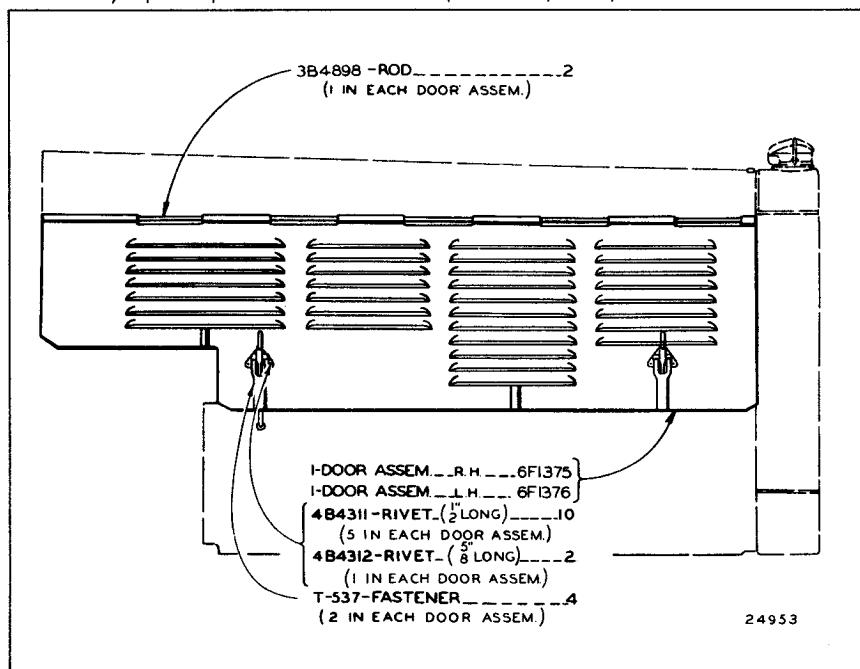
8F792 HOOD SIDE DOOR GROUP
For use with Rear Seat

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**6B1975 HOOD SIDE DOOR GROUP**

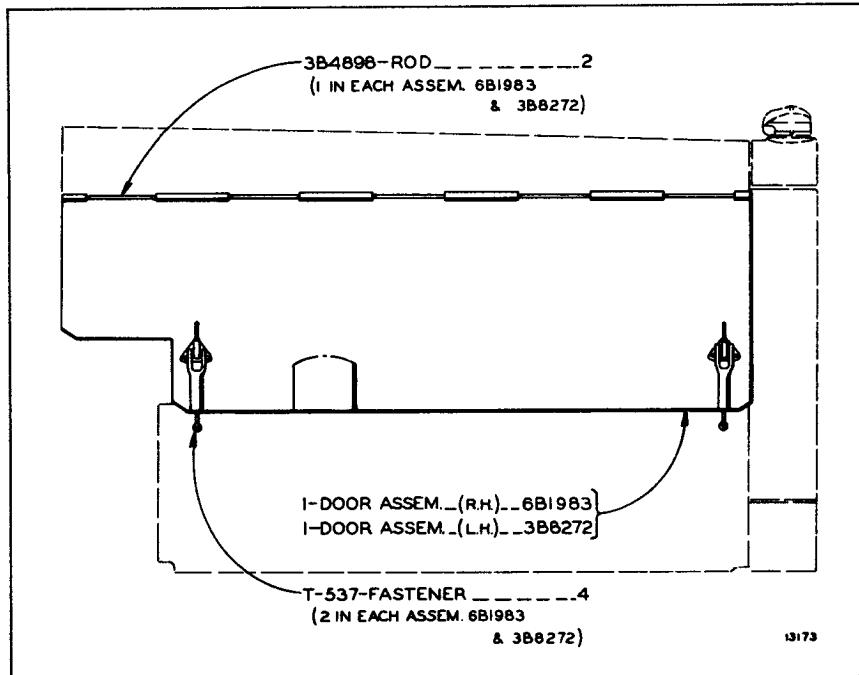
For use with Top Seat

Only separate parts serviced. When complete Group is required, order 6F1377

**6F1377 HOOD SIDE DOOR GROUP**

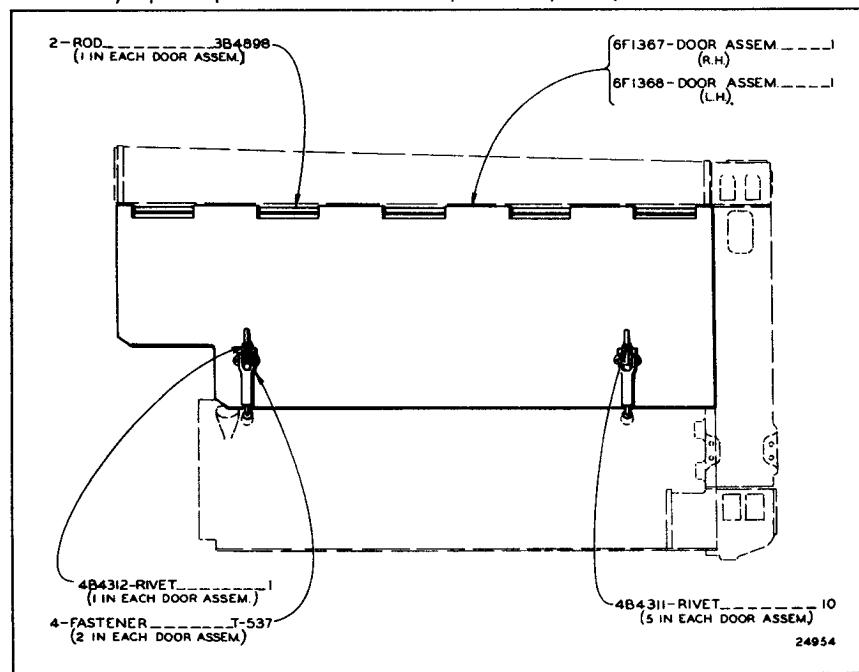
For use with Top Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**6B1982 WINTER HOOD SIDE DOOR GROUP**

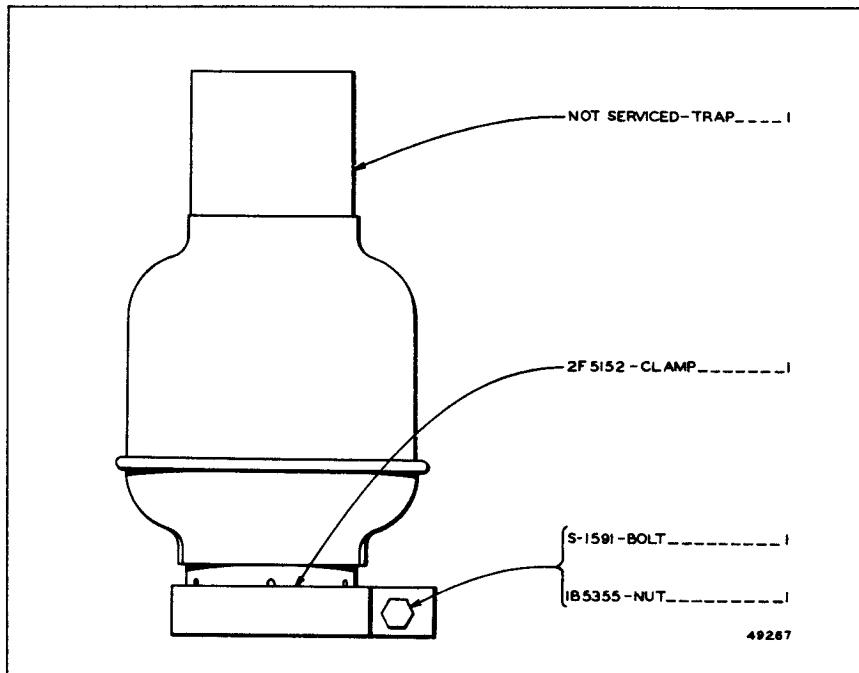
For use with Top Seat

Only separate parts serviced. When complete Group is required, order 6F1369

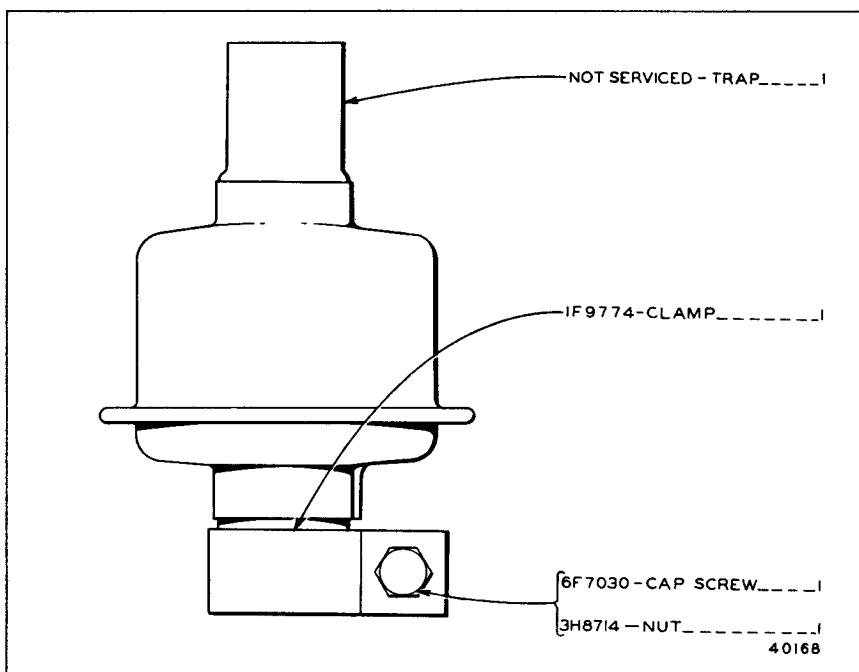
**6F1369 WINTER HOOD SIDE DOOR GROUP**

For use with Top Seat

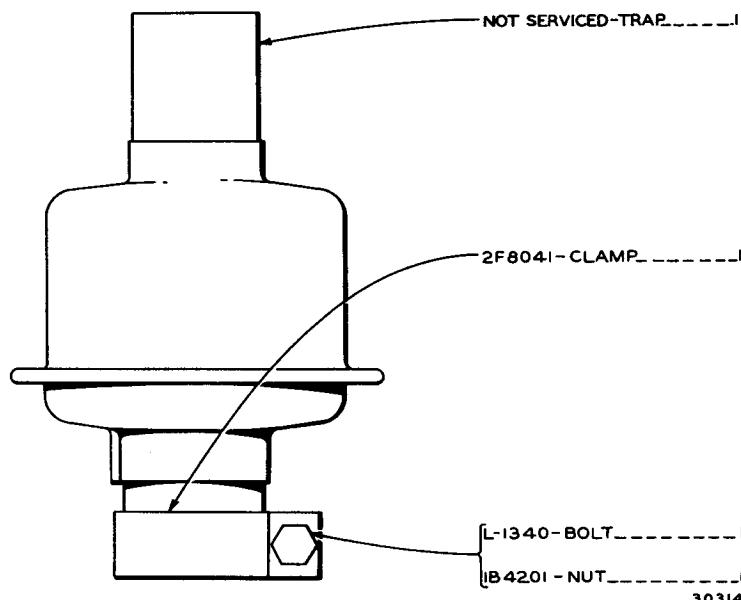
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



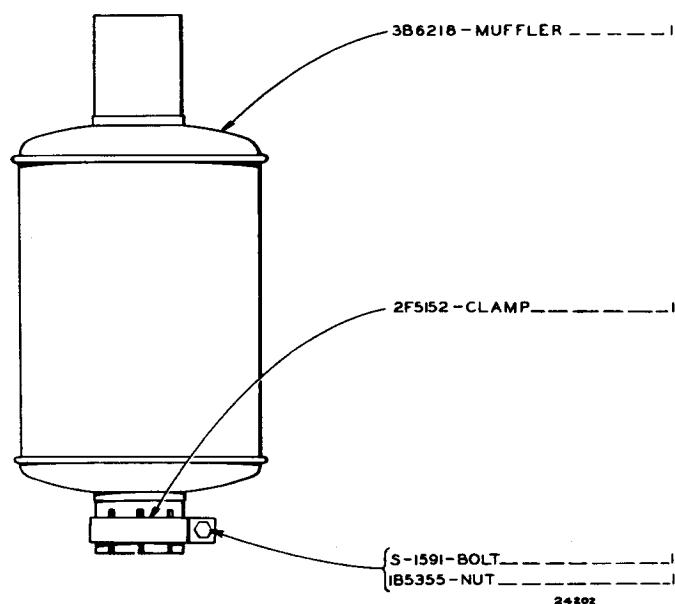
6F6522 EXHAUST RAIN TRAP GROUP—Diesel Engine

8F3822 EXHAUST RAIN TRAP GROUP—Starting Engine
Serial No. 6U1 to 6U2812 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

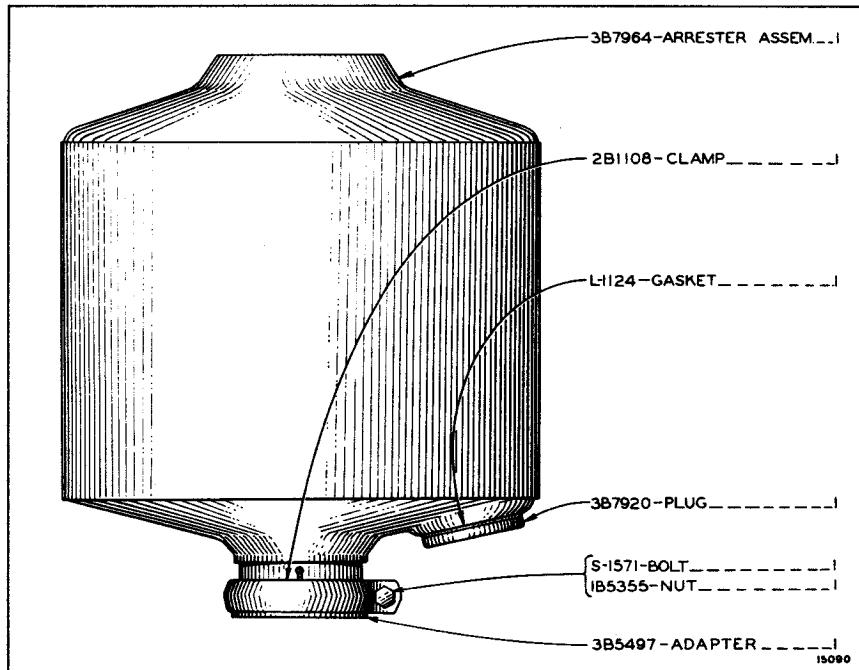


8F3825 EXHAUST RAIN TRAP GROUP—Starting Engine
Effective with Serial No. 6U2813

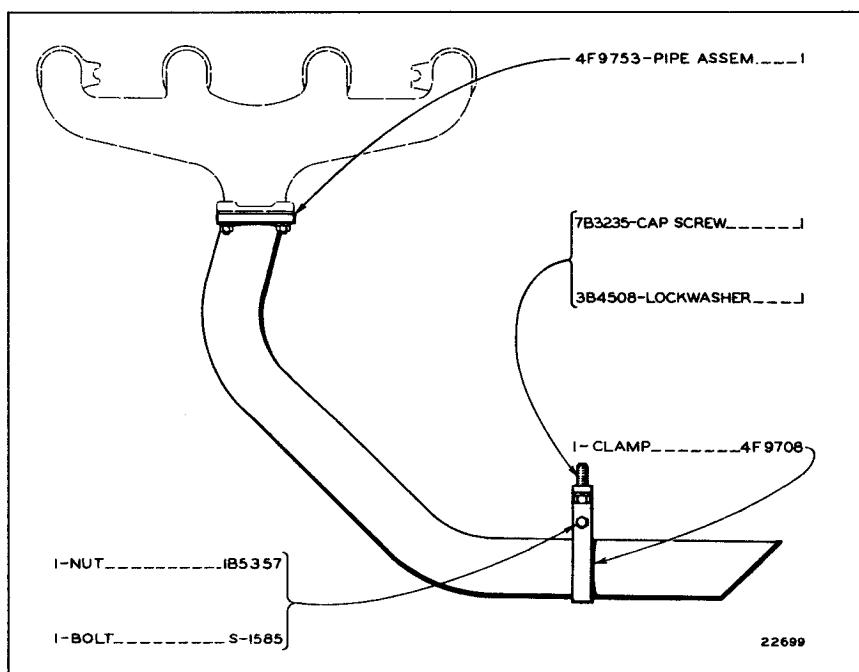


8B8205 MUFFLER GROUP—Diesel Engine

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



3B5498 SPARK ARRESTER GROUP—Diesel Engine

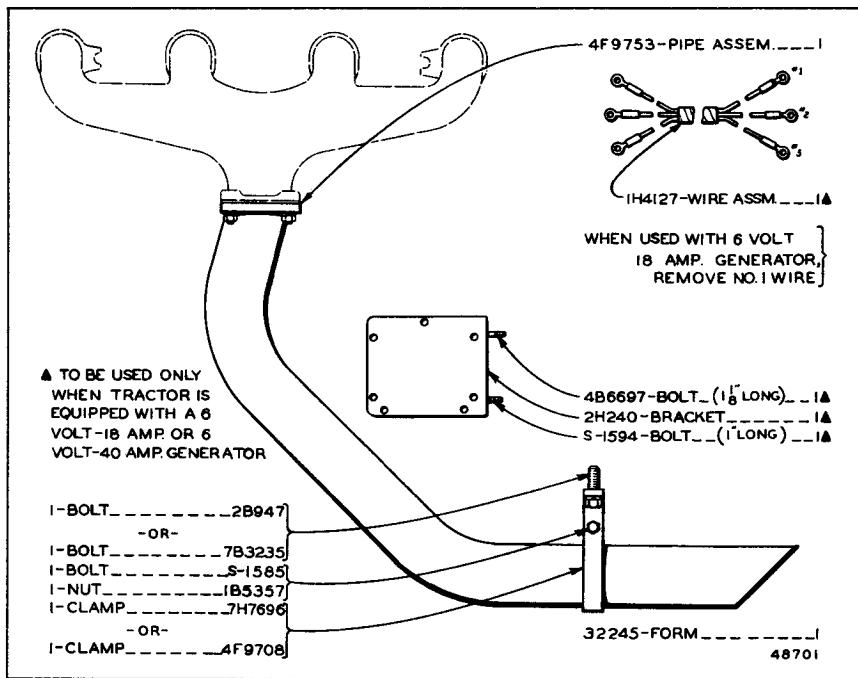


4F9837 DOWN EXHAUST GROUP

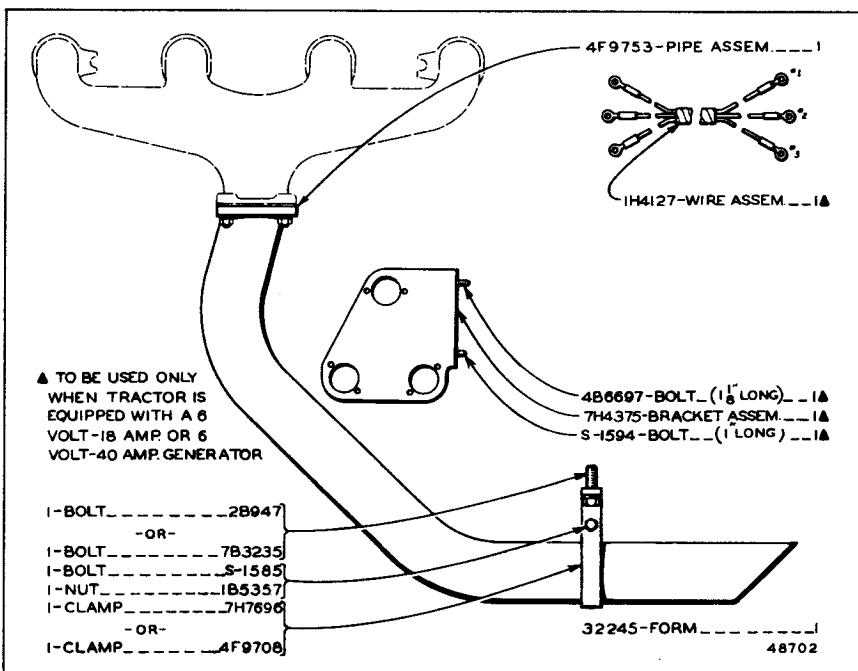
Also part of 8F262 Attachments Arrangement listed on Page 268

Only separate parts serviced. When complete Group is required, order 7H5120

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

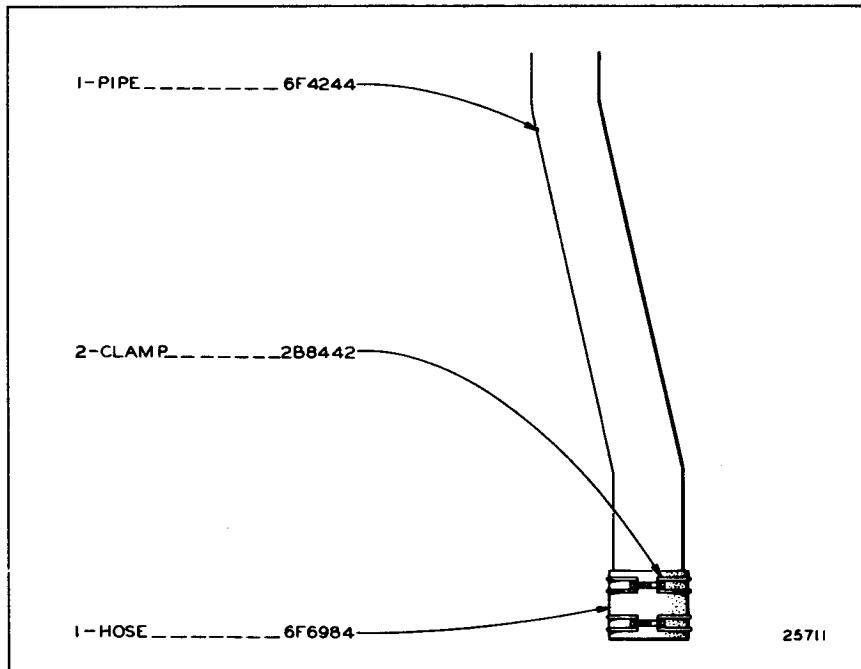
**7H5120 DOWN EXHAUST GROUP**

For use on Tractors equipped with Regulators without Shock Mounts

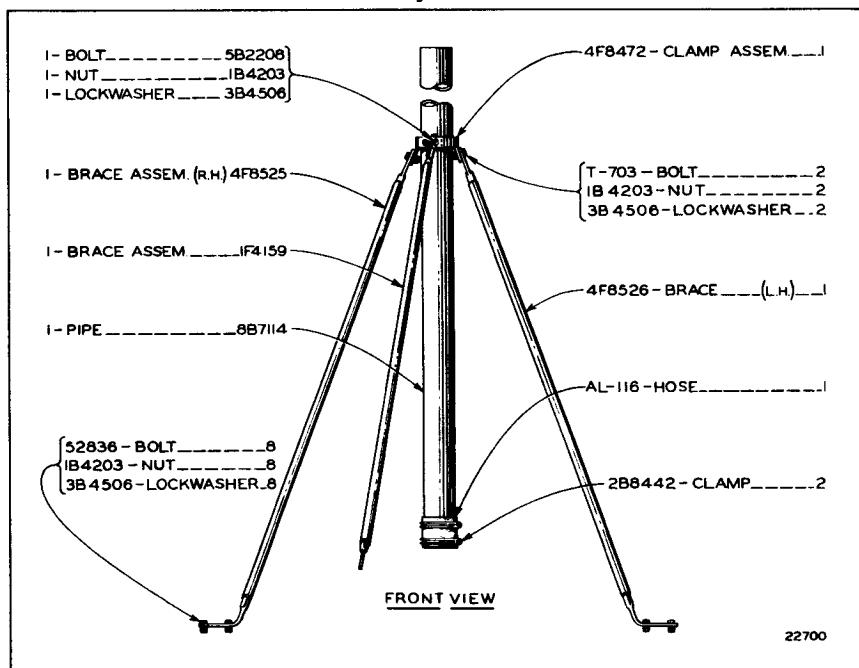
**7H7675 DOWN EXHAUST GROUP**

For use on Tractors equipped with Regulators with Shock Mounts

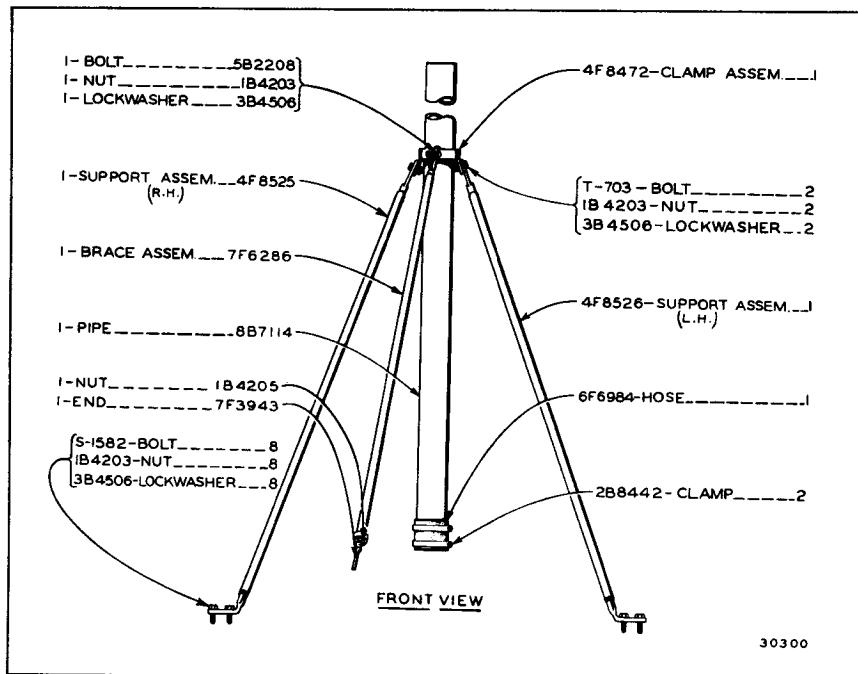
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**6F4245 AIR INLET EXTENSION GROUP**

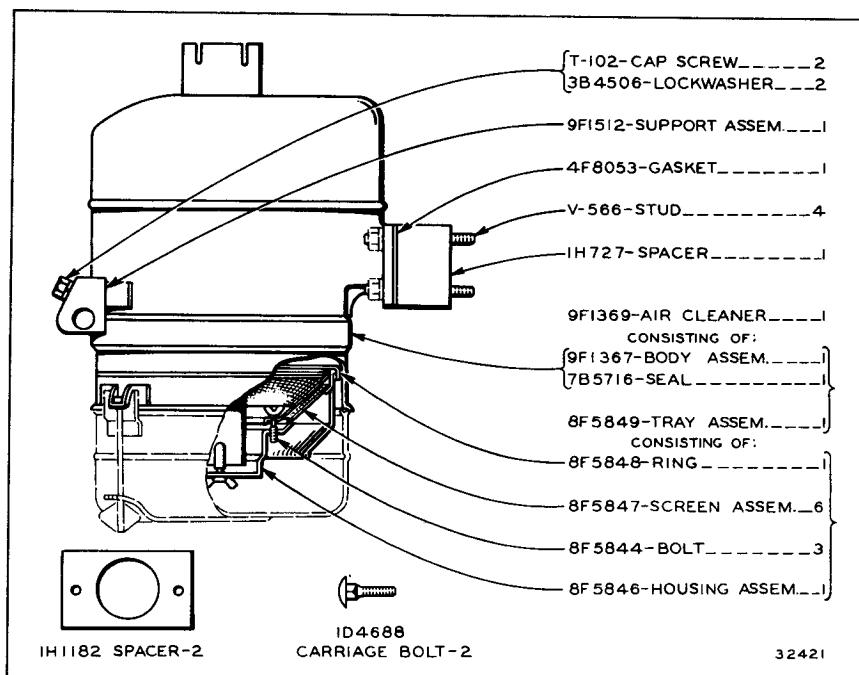
For use with 3B2658 Canopy Group—Second Type and 5F7658 Canopy Group—Second Type shown on Pages 177 and 178

**4F8535 AIR CLEANER INLET EXTENSION GROUP—First Type**
For use without Canopy Top

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

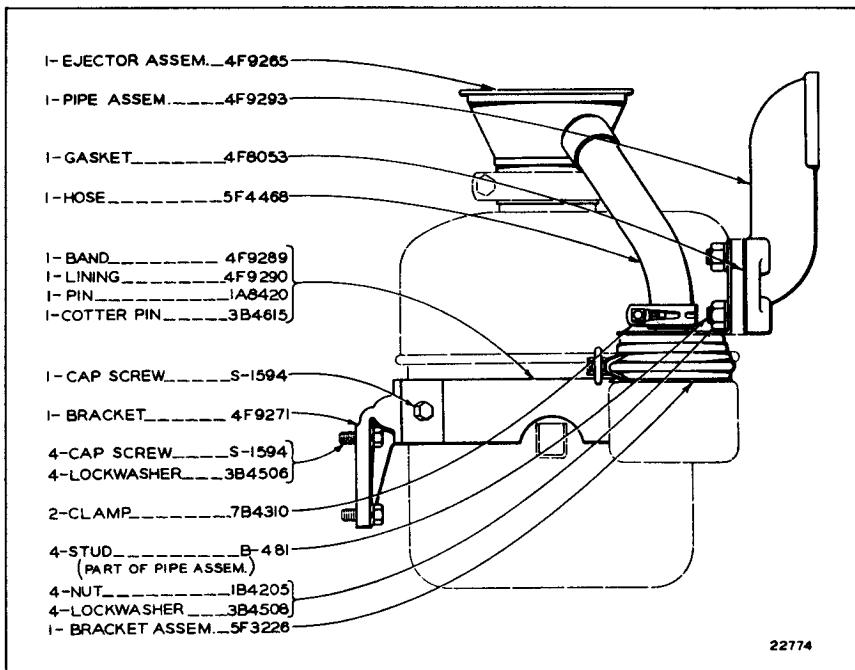


4F8535 AIR CLEANER INLET EXTENSION GROUP—Second Type
For use without Canopy Top

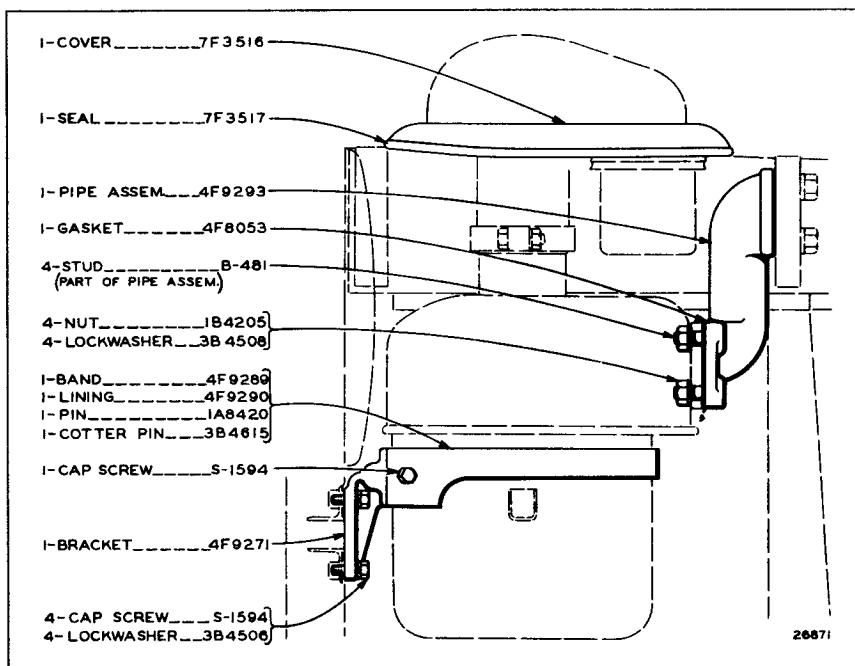


IH2881 AIR CLEANER GROUP—Field Replacement
Serial No. 6U1 to 6U5344 inclusive
For use with Wooden Cab

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

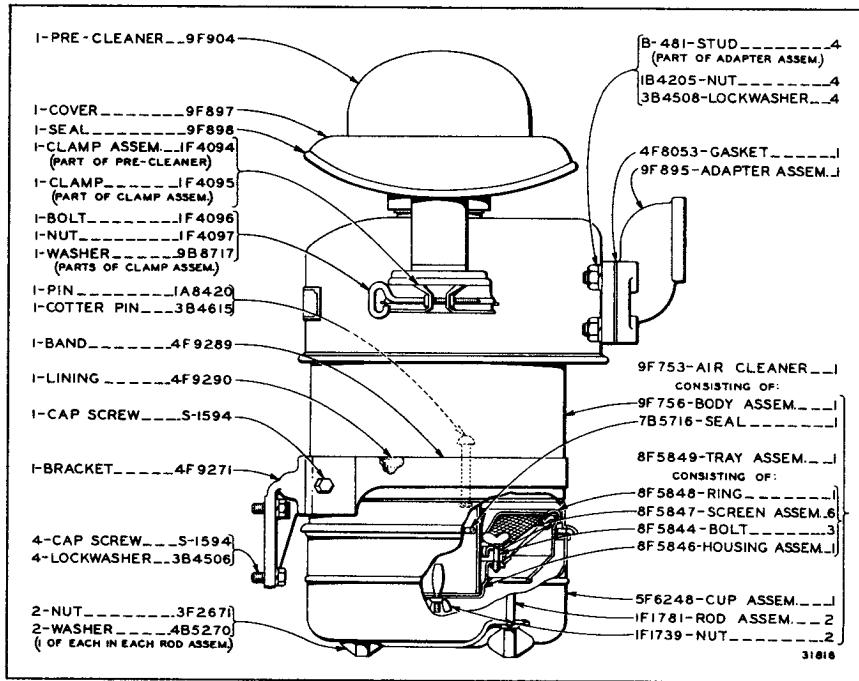


4F9196 AIR CLEANER GROUP—First Type
Part of 4F7625 Rear Seat Arrangement listed on Page 199

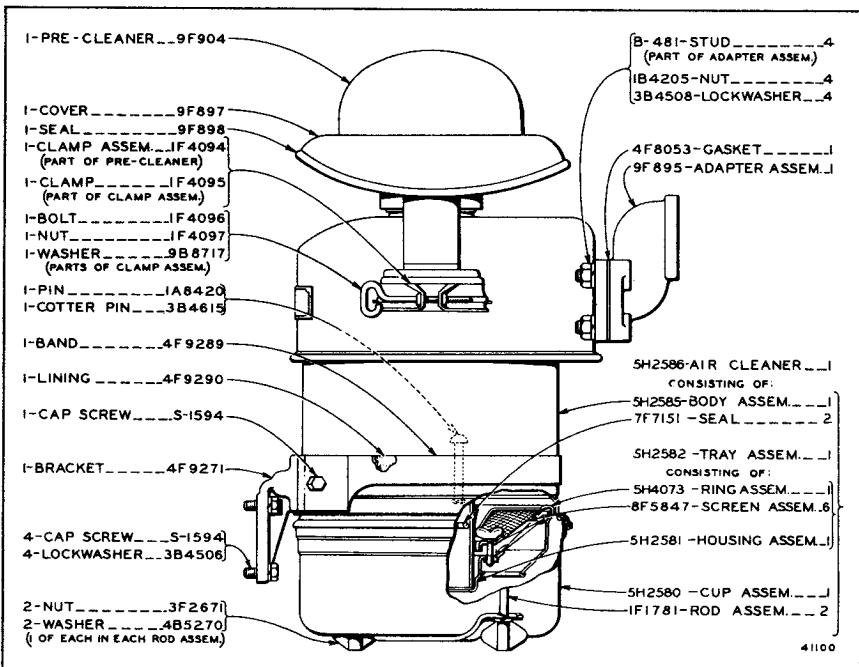


4F9196 AIR CLEANER GROUP—Second Type
Part of 4F7625 Rear Seat Arrangement listed on Page 199

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

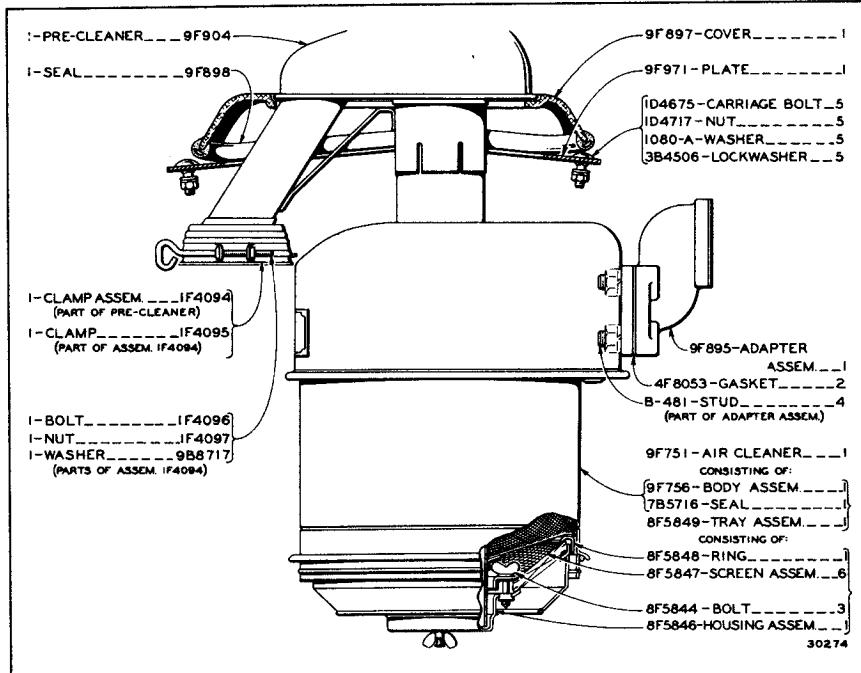


9F902 AIR CLEANER GROUP—First Type
Part of 9F903 Rear Seat Arrangement listed on Page 199



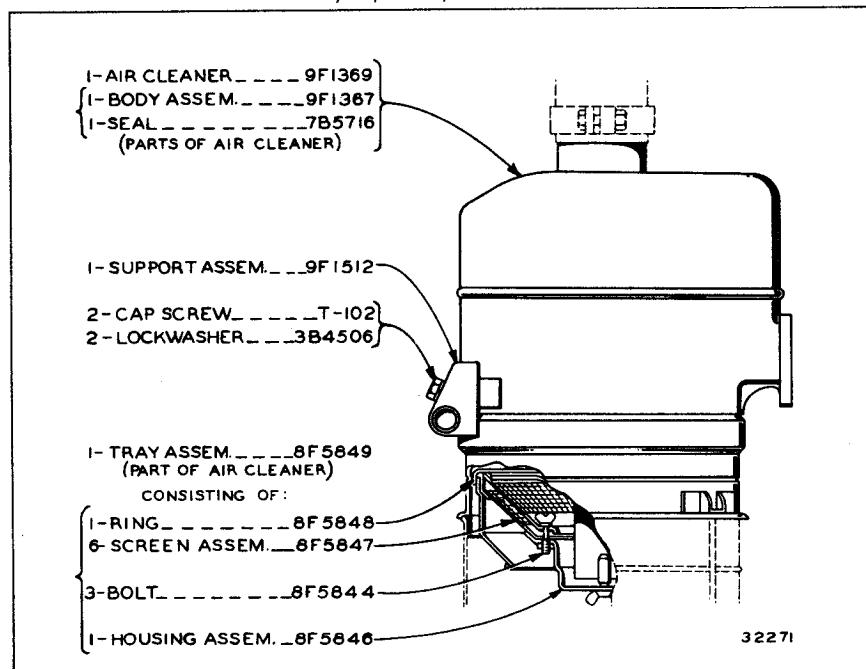
9F902 AIR CLEANER GROUP—Second Type
Part of 9F903 Rear Seat Arrangement listed on Page 199

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**9F1062 AIR CLEANER GROUP—Field Replacement**

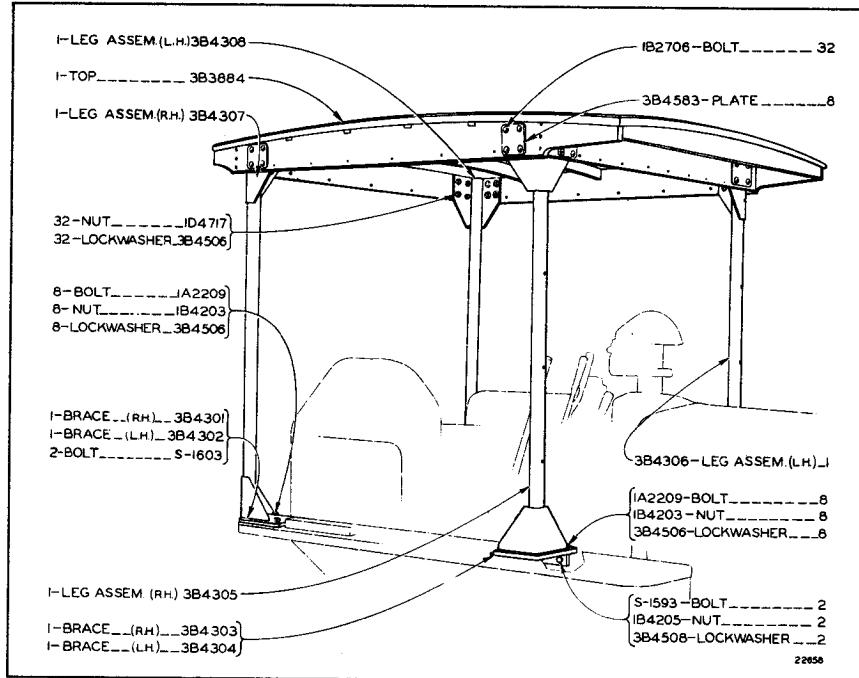
Serial No. 6U1 to 6U5344. For use with Rear Seat

Only separate parts serviced

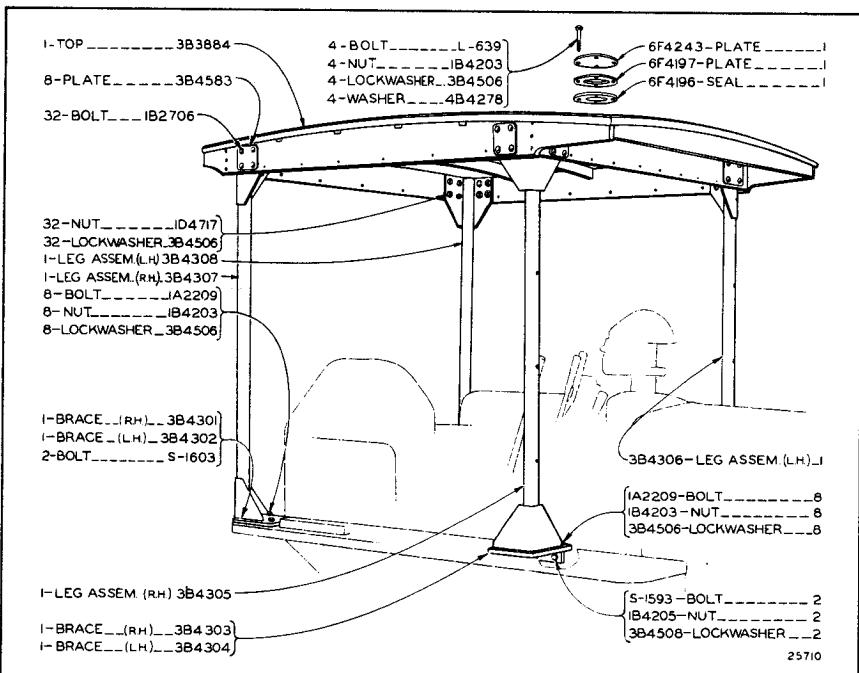
**9F792 AIR CLEANER GROUP—Field Changeover**

Only separate parts serviced

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

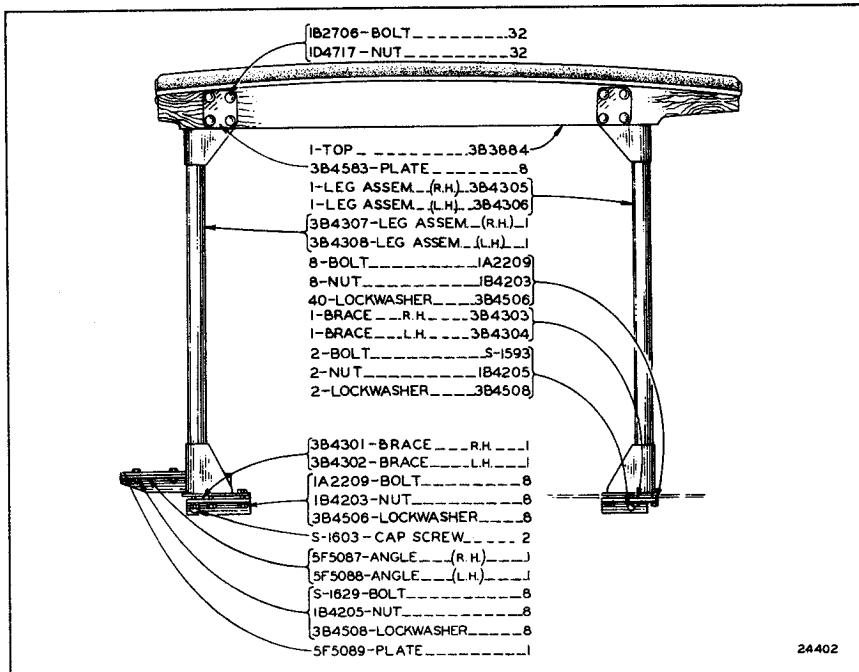


3B2658 CANOPY GROUP—First Type
Serial No. 6U1 to 6U5842 inclusive



3B2658 CANOPY GROUP—Second Type
Serial No. 6U1 to 6U5842 inclusive

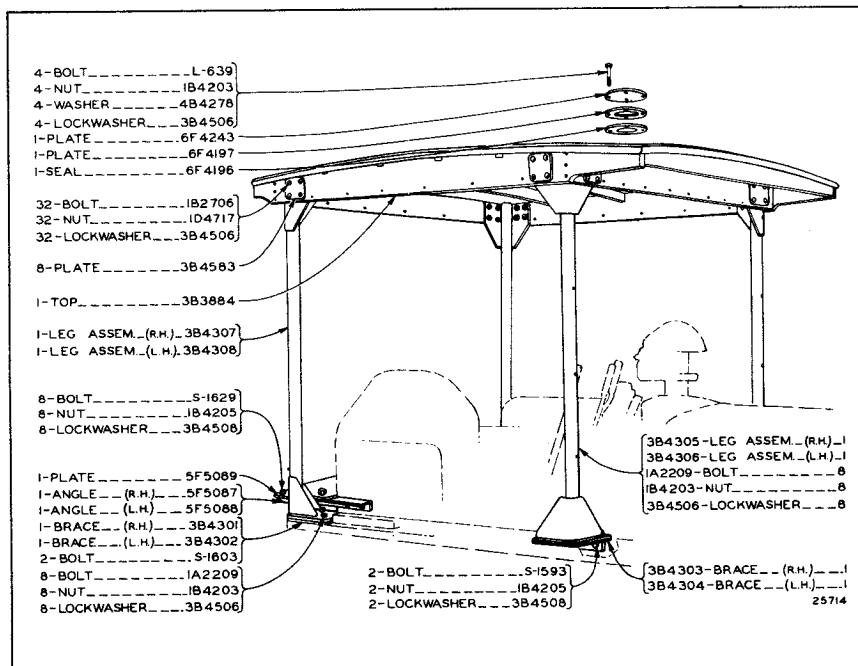
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



5F7658 CANOPY GROUP—First Type

Serial No. 6U1 to 6U5842 inclusive

For use with Rear Battery Box Mounting

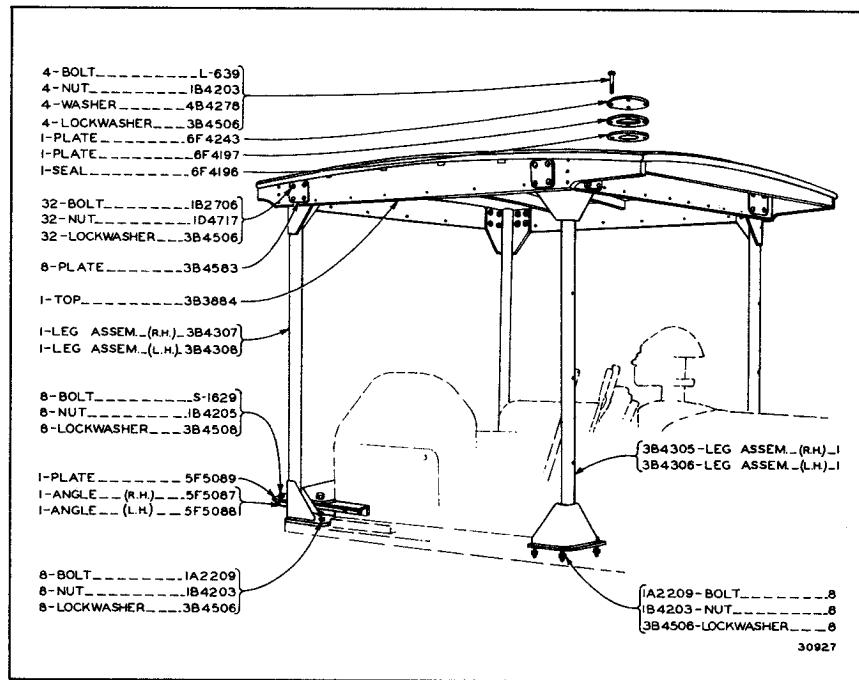


5F7658 CANOPY GROUP—Second Type

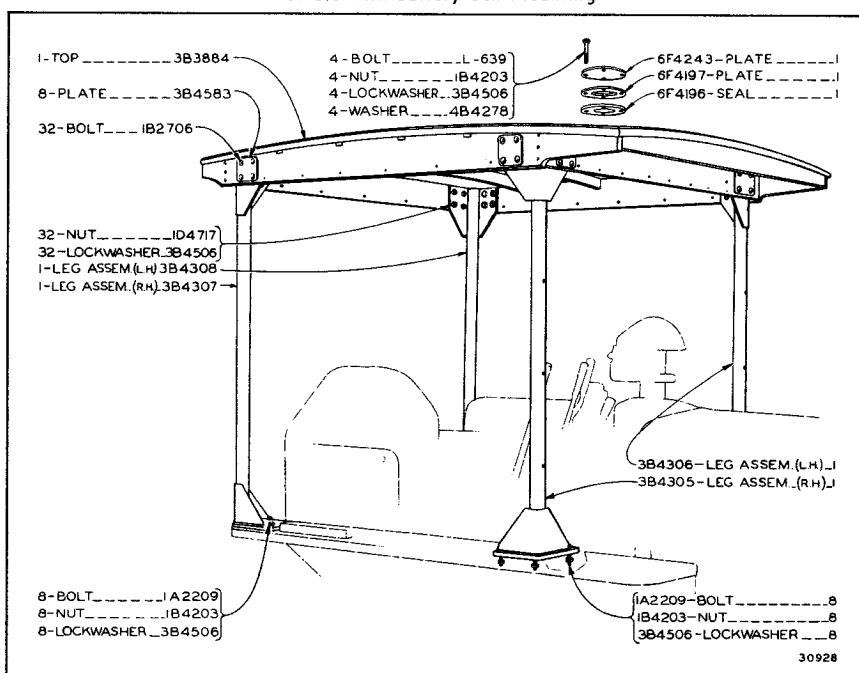
Serial No. 6U1 to 6U5842 inclusive

For use with Rear Battery Box Mounting

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



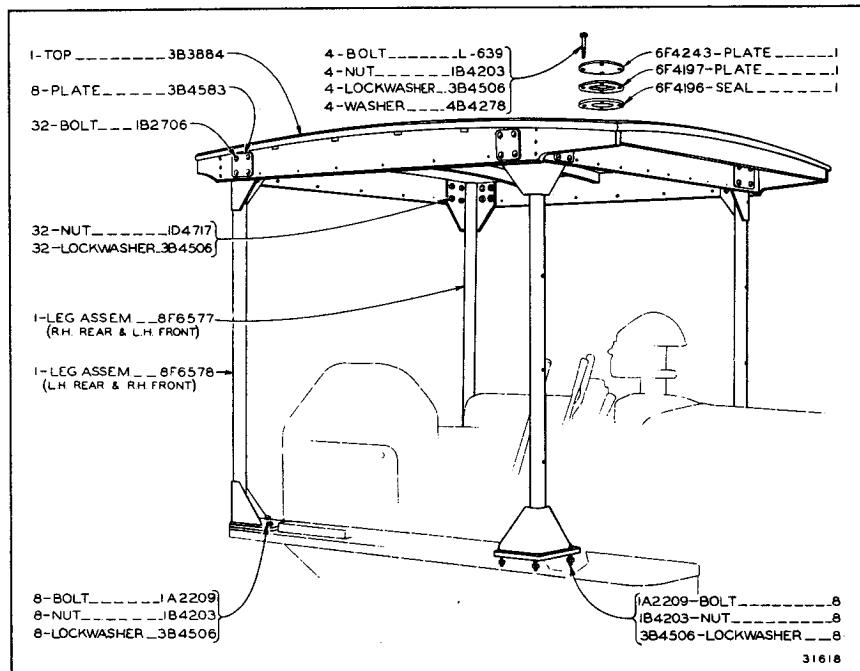
8F8801 CANOPY GROUP
Effective with Serial No. 6U5843
For use with Battery Box Mounting



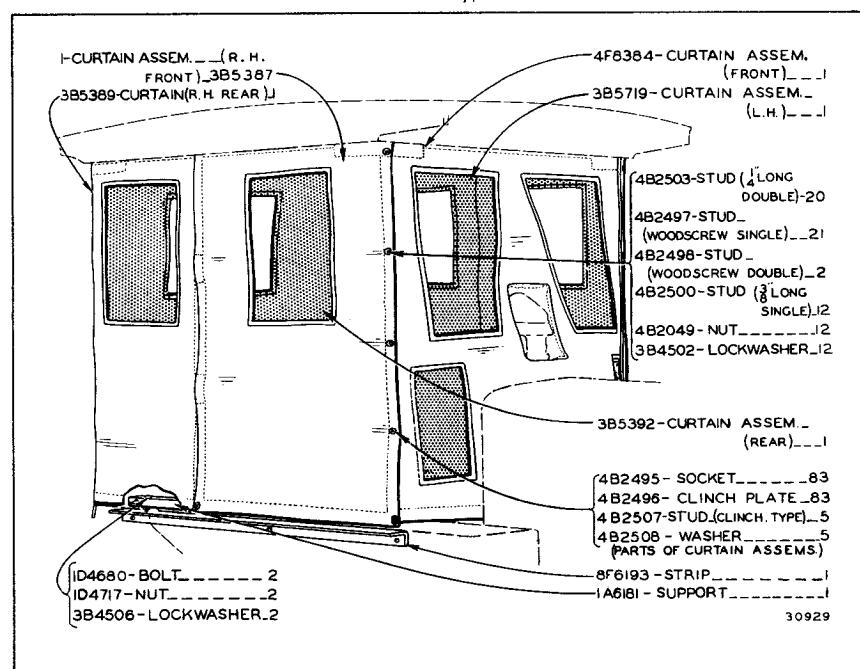
8F8802 CANOPY GROUP
Effective with Serial No. 6U5843

For use with Fender Mounted Fuel Tank and Heavy Duty Fenders

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

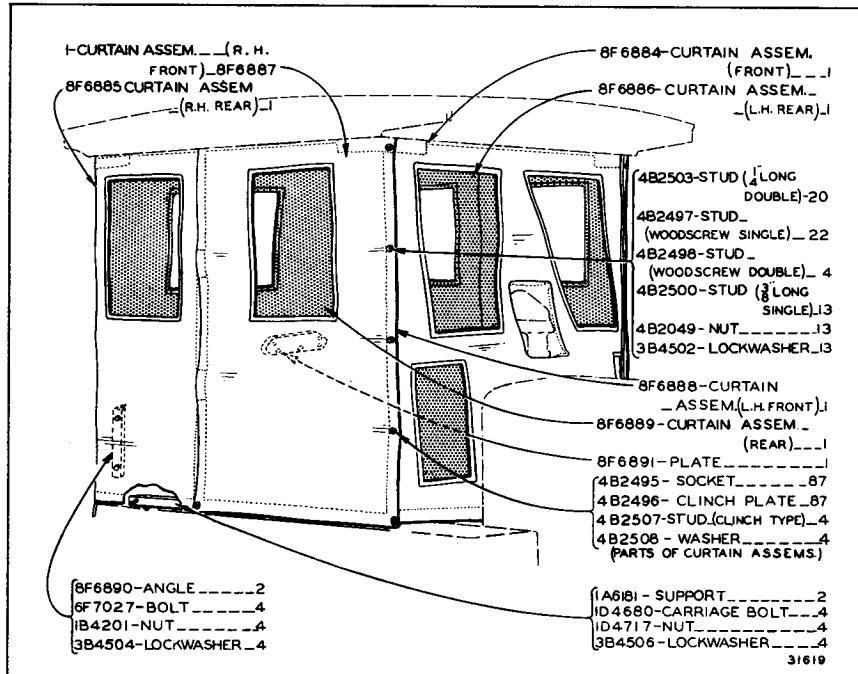


8F6576 CANOPY GROUP
Effective with Serial No. 6U5843
For use with seat-type Fuel Tank



4F8383 CANOPY CURTAIN GROUP
Serial No. 6U1 to 6U5842 inclusive
For use with side mounted Fuel Tank

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**8F6883 CANOPY CURTAIN GROUP**

Effective with Serial No. 6U5843

For use with seat-type Fuel Tank

4F8885 Cab Arrangement

Serial No. 6U1 to 6U5842 Inclusive

Consists of:

| | Page |
|---|------|
| I 3B8371 Wide Seat Group..... | 182 |
| I 4F8513 Cab Group | 183 |
| I 3B8367 Rear Fuel Tank Mounting Group..... | 187 |

2H3530 Cab Arrangement

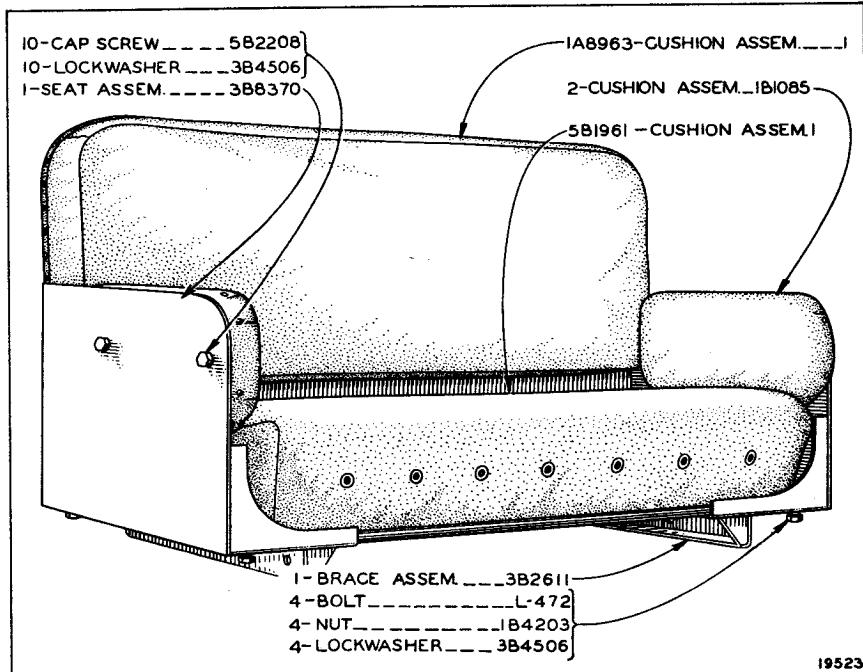
Effective with Serial No. 6U5843. For use with Bulldozer

Consists of:

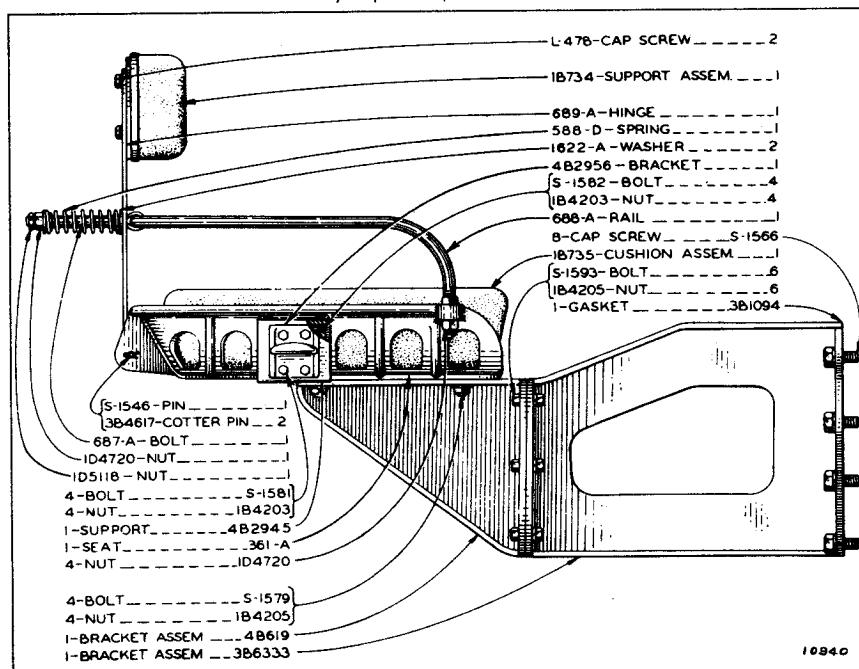
| | |
|----------------------------------|-----|
| I 2H2971 Cab Group | 184 |
| I 8F7929 Crossover Pipe Assembly | |

CAB ARRANGEMENTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

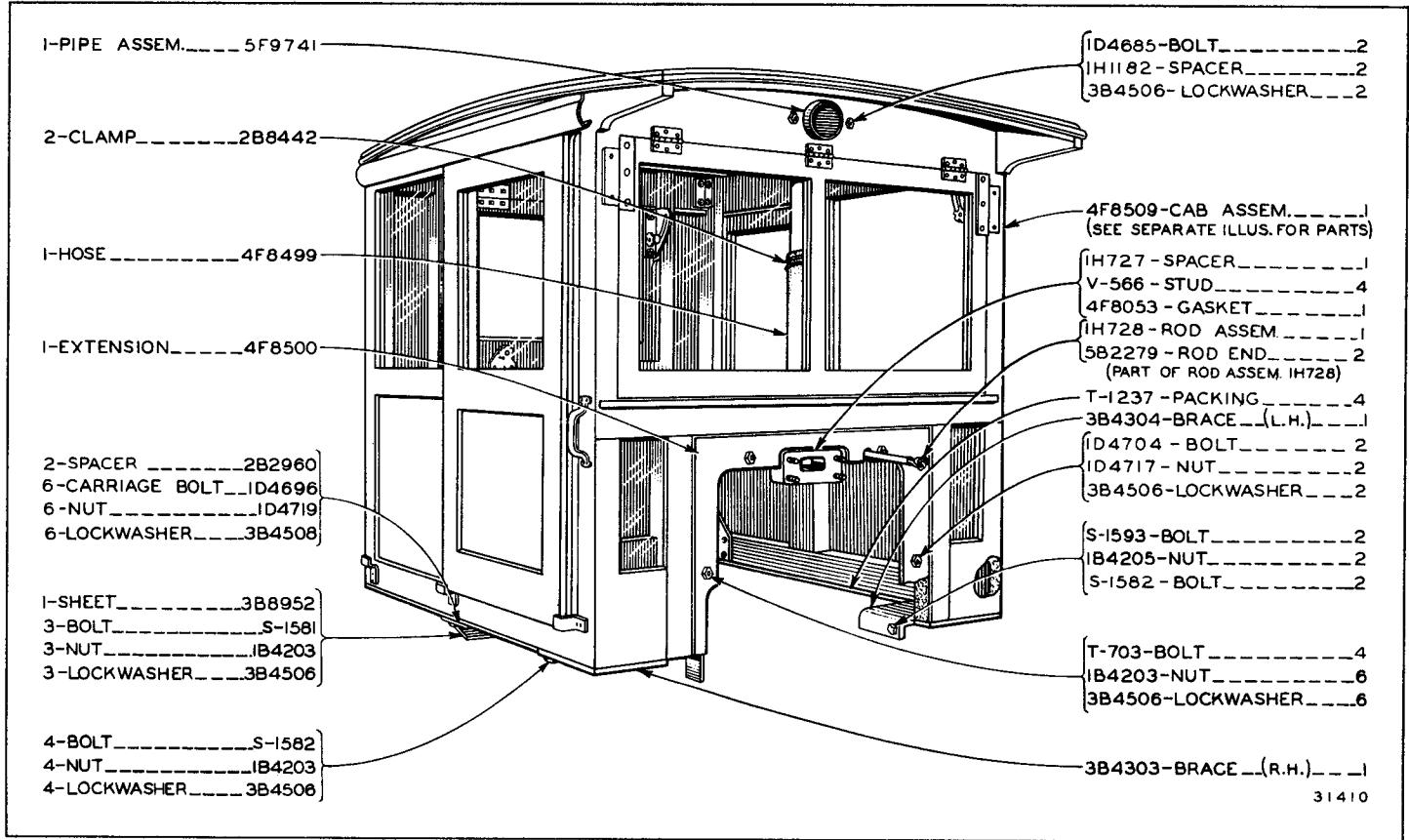


3B8371 WIDE SEAT GROUP
 Part of 4F885 Cab Arrangement listed on Page 181
 Only separate parts serviced

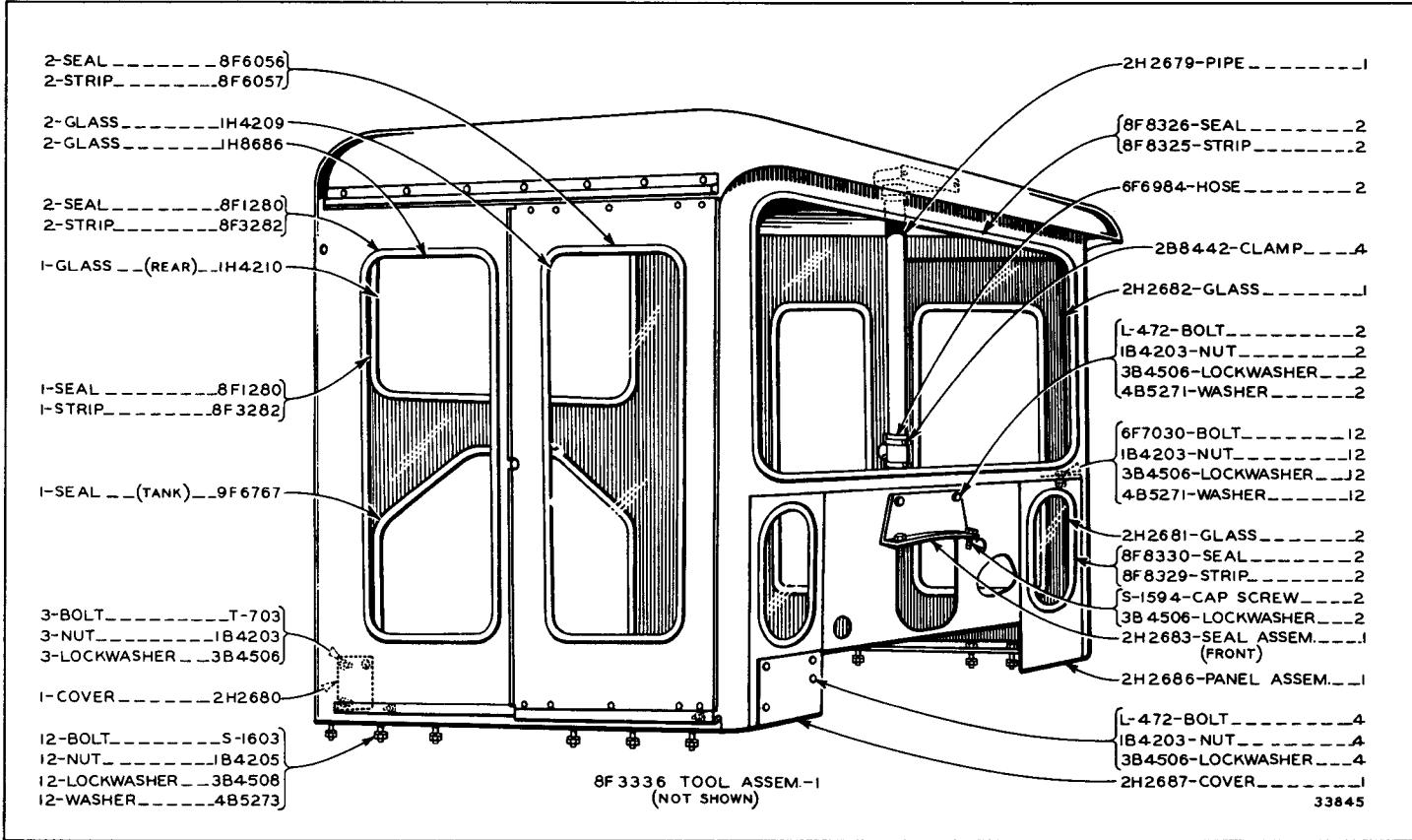


3B6235 SEAT GROUP
 Part of 4F7625 and 9F903 Rear Seat Arrangements listed on Page 199

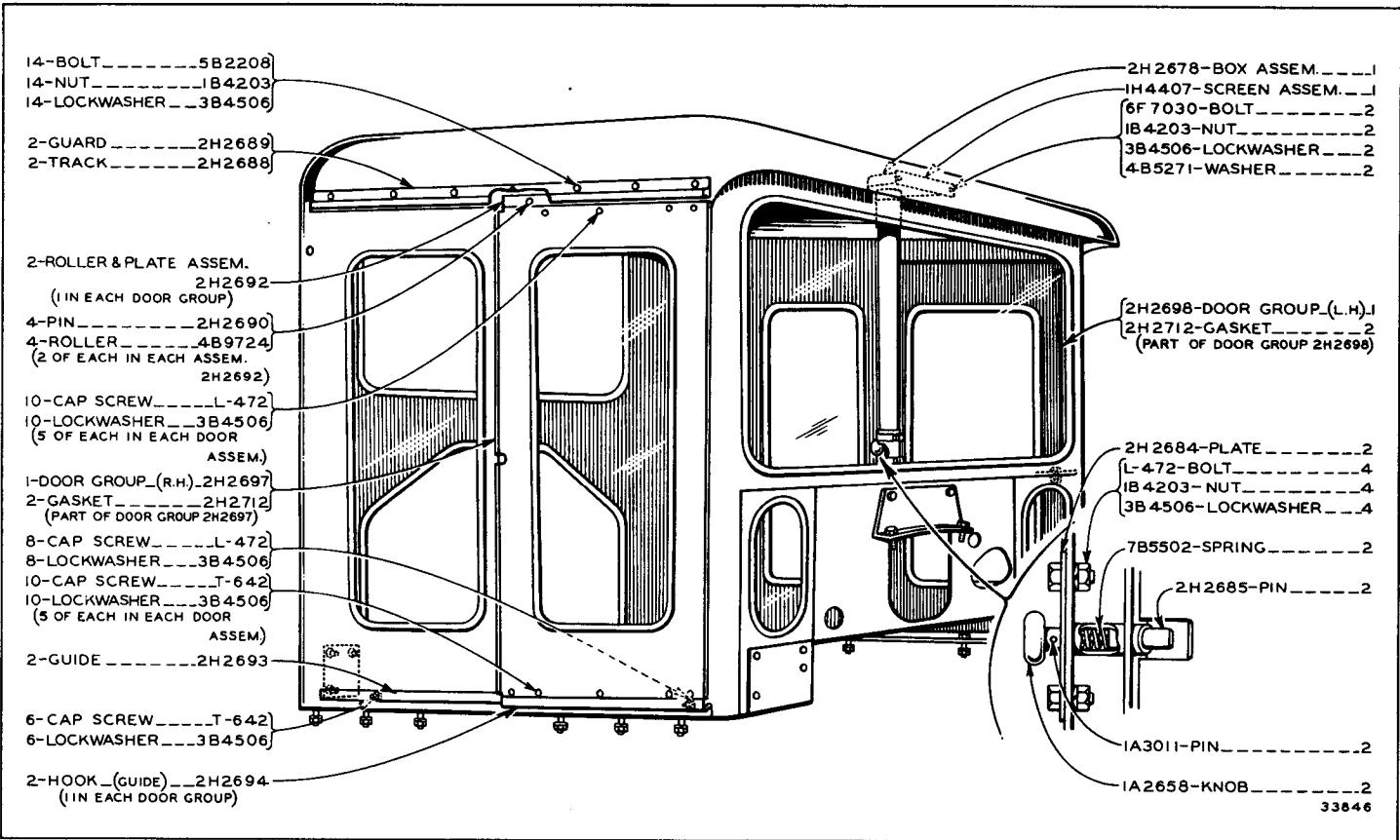
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



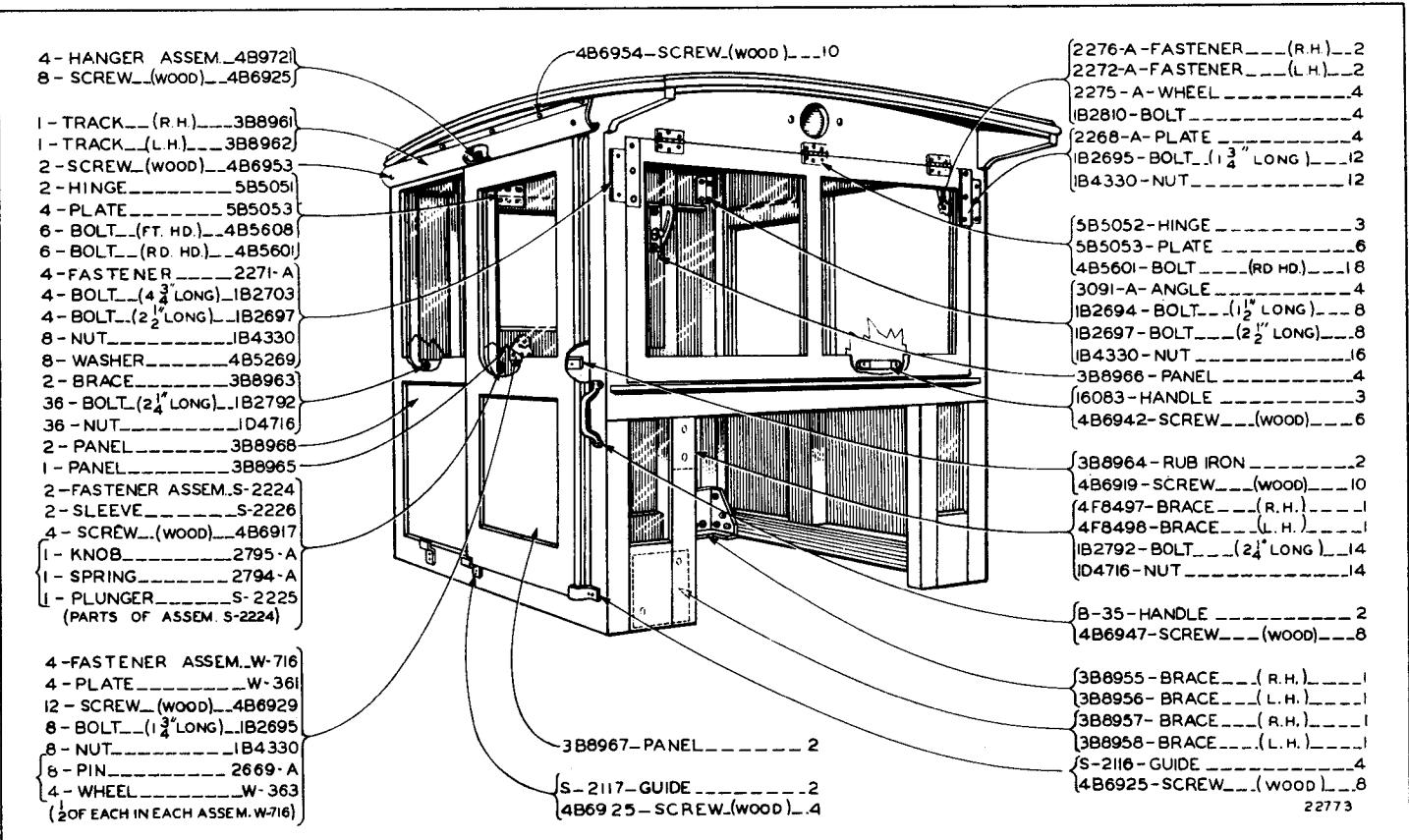
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



2H2971 CAB GROUP—Part Two

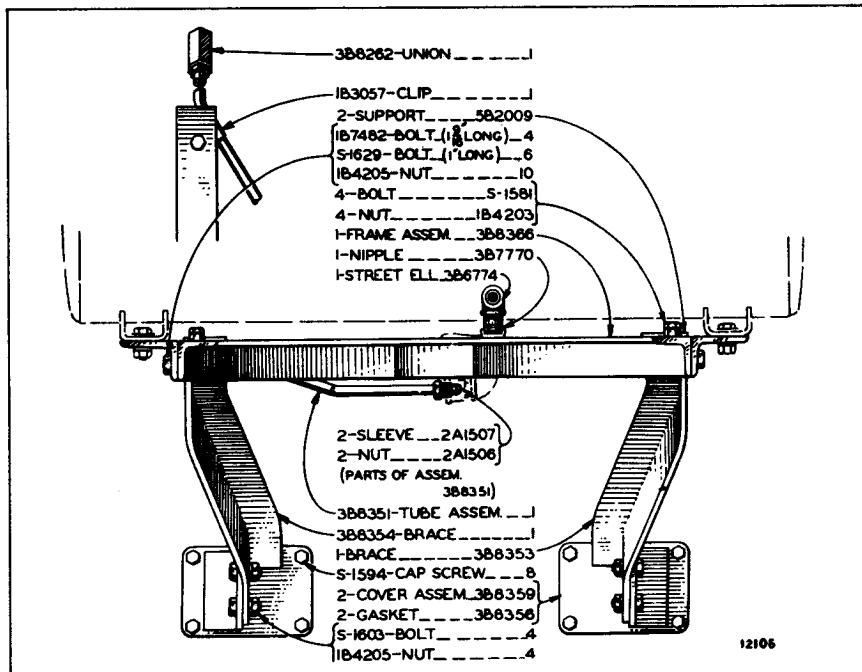
Effective with Serial No. 6U5843. For use without No. 44 Hydraulic Control, without Fender Mounted Fuel Tank. Also part of 2H3530 Cab Arrangement listed on Page 181

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

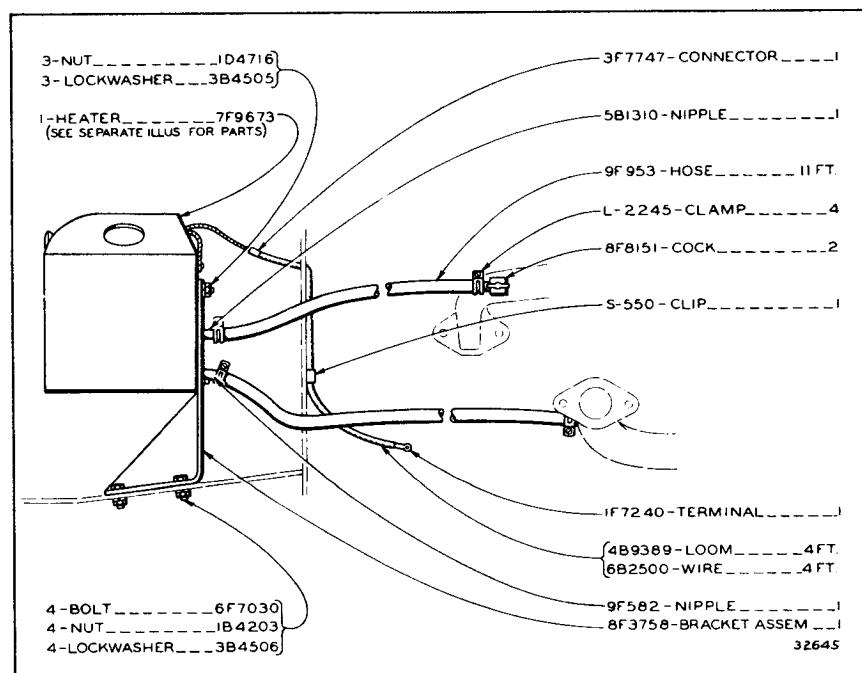


4F8509 CAB ASSEMBLY

Part of 4F8513 Cab Group shown on Page 183



3B8367 REAR FUEL TANK MOUNTING GROUP
Part of 4F885 Cab Arrangement listed on Page 181

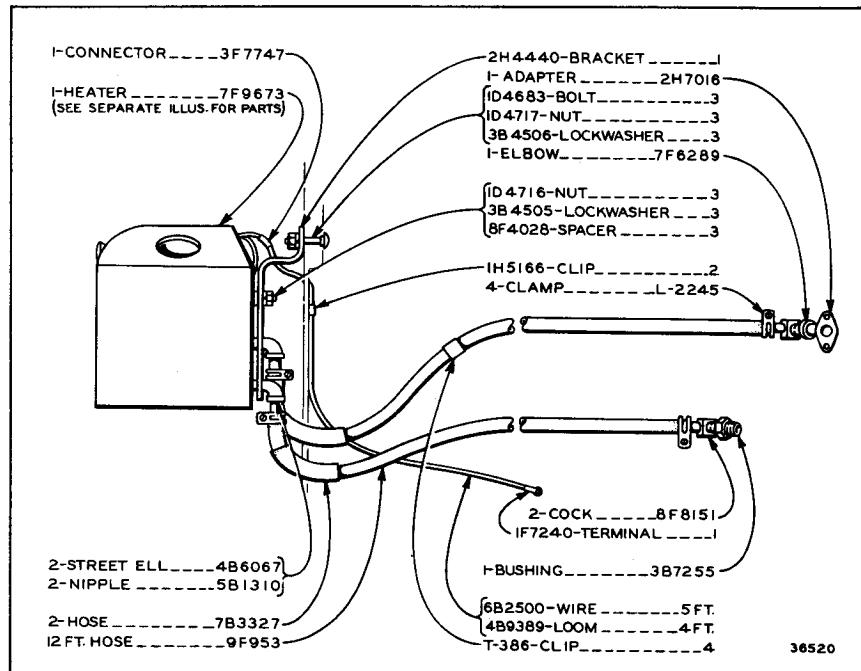


9F5646 CAB HEATER GROUP—6 Volt—First Type

Serial No. 6U1 to 6U5842 inclusive

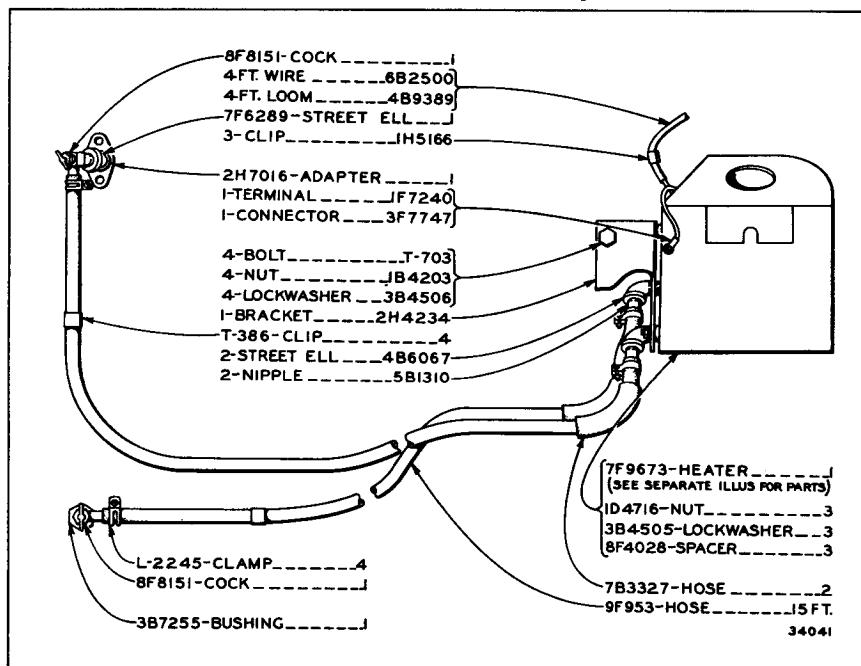
7F9673 Heater parts are shown on Page 189

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



9F5646 CAB HEATER GROUP—6 Volt—Second Type

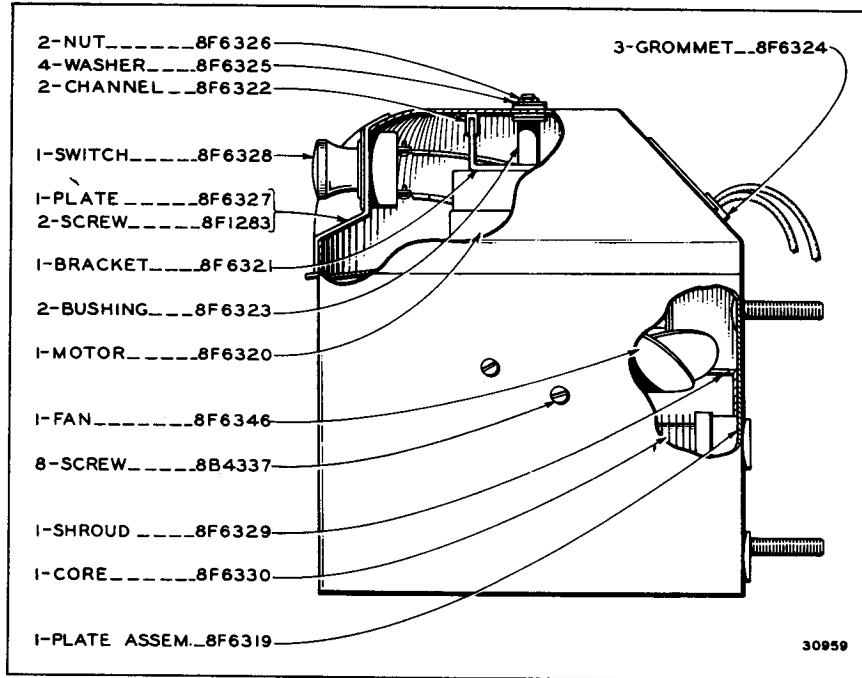
Serial No. 6U1 to 6U5842 inclusive
7F9673 Heater parts are shown on Page 189



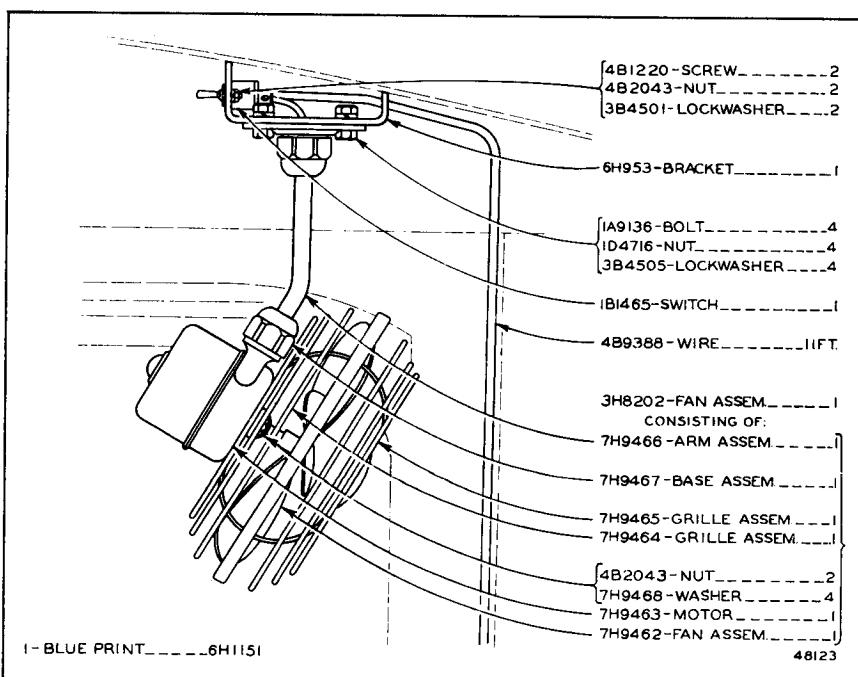
2H4235 CAB HEATER GROUP—6 Volt

Effective with Serial No. 6U5843
7F9673 Heater parts are shown on Page 189

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

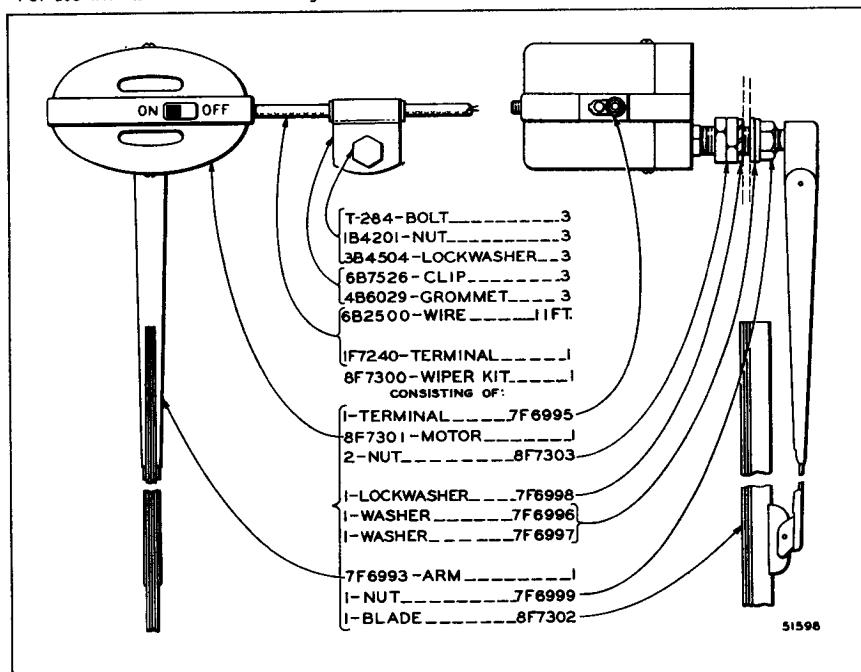
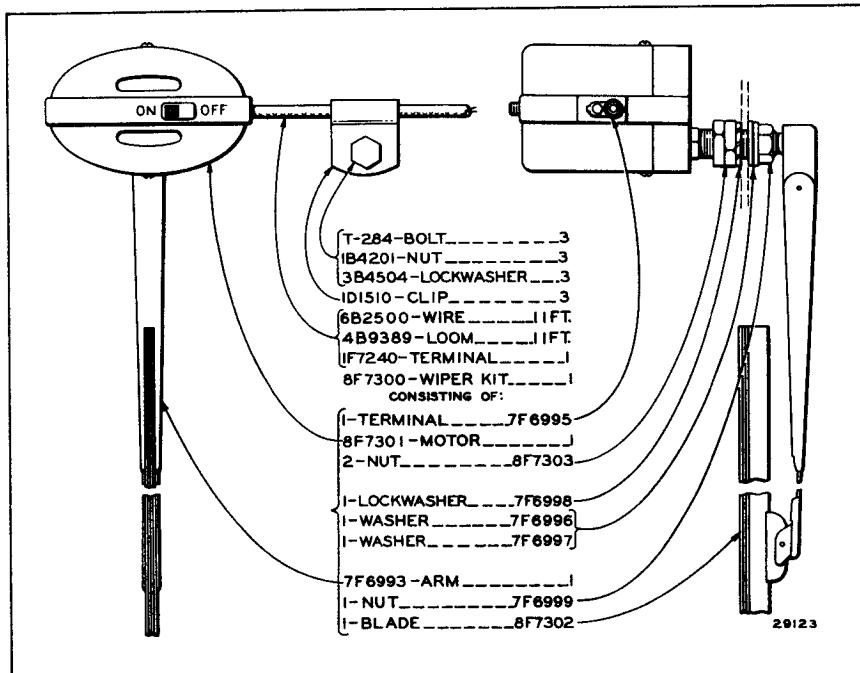


7F9673 HOT WATER HEATER—6 Volt
Part of 9F5646 and 2H4235 Cab Heater Groups shown on Pages 187 and 188

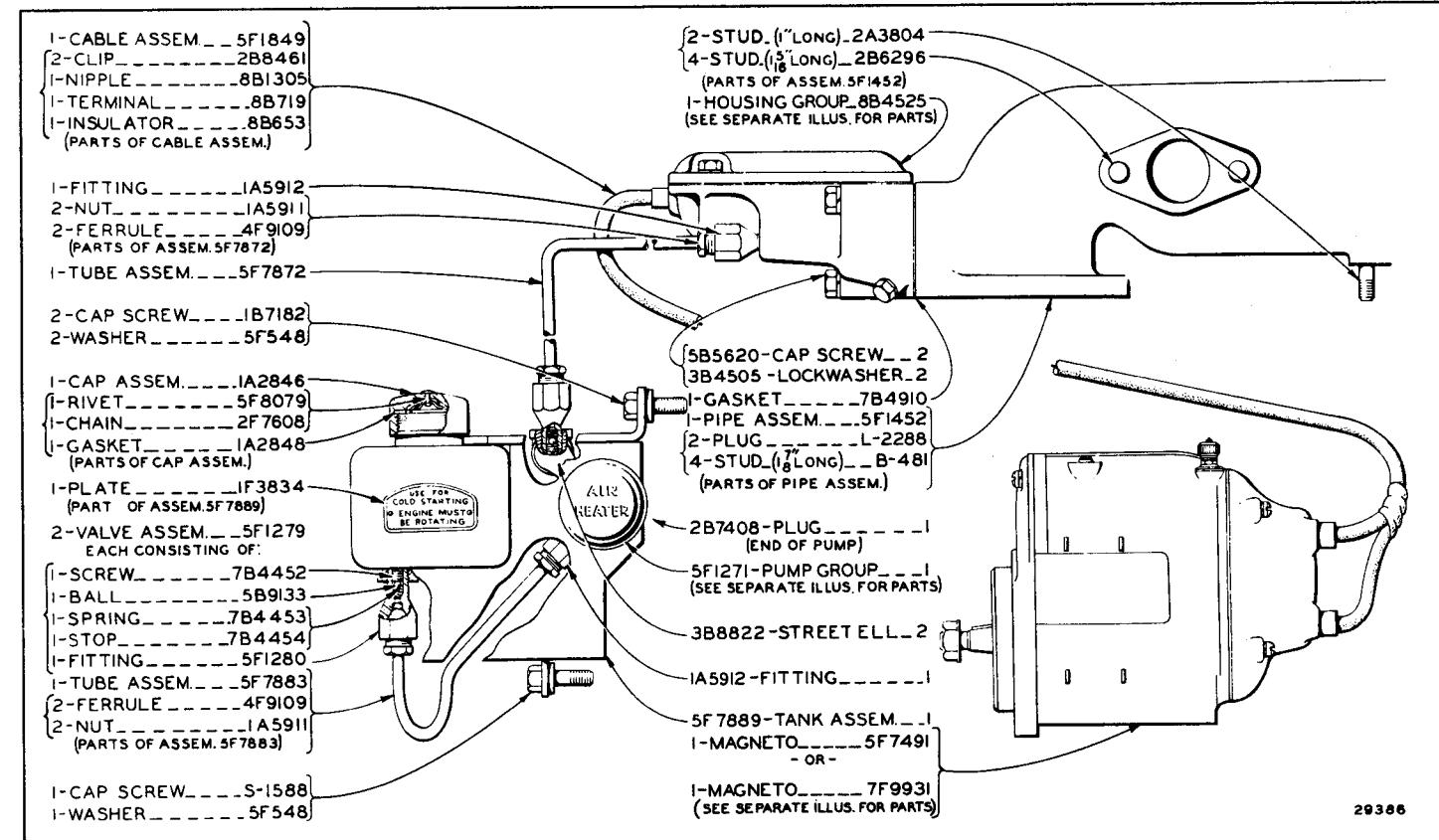


6H1151 DEFROSTER FAN GROUP—6 Volt
Effective with Serial No. 6U5843
For use with Steel Cab

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



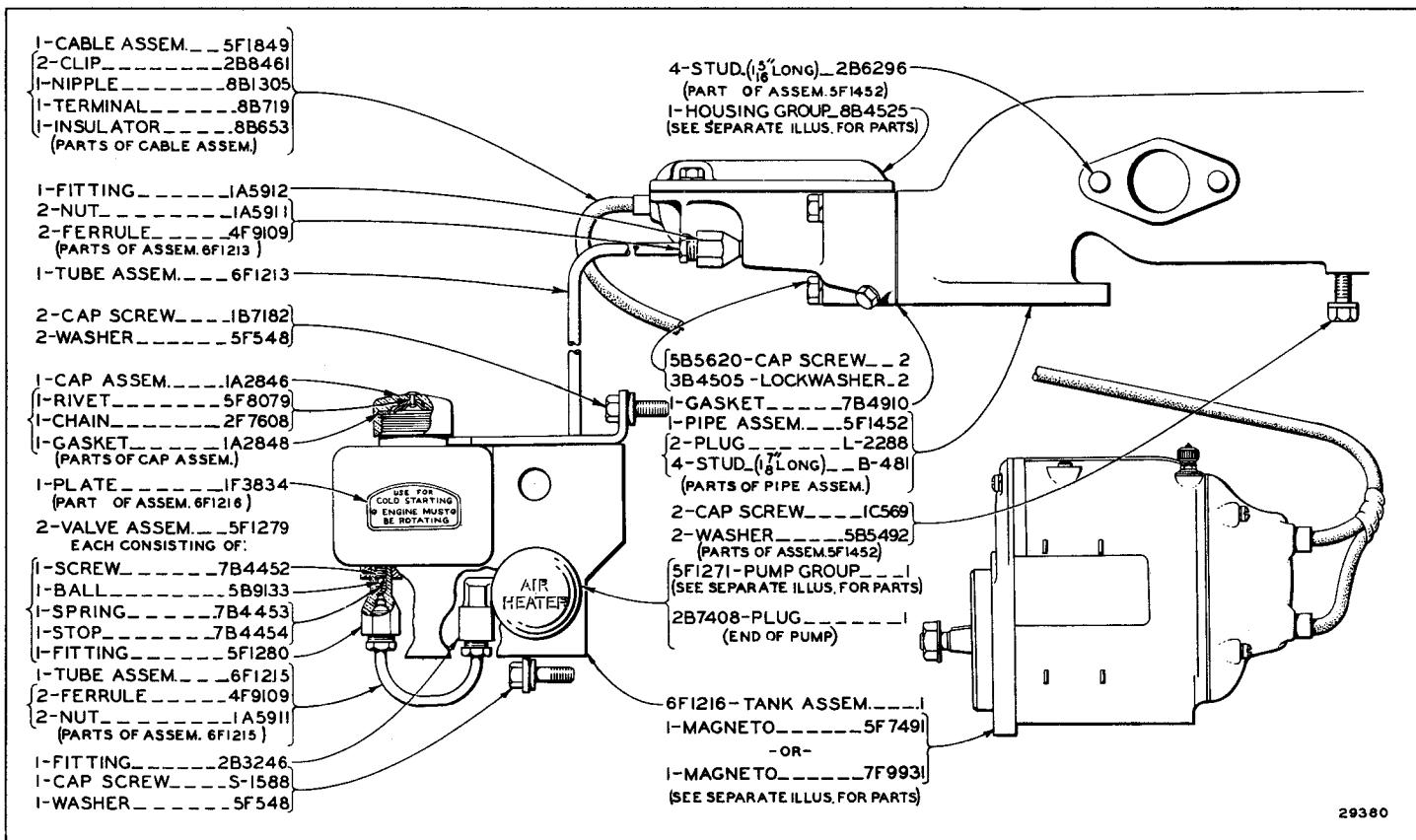
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



5F1298 MANIFOLD AIR HEATER GROUP—Factory Installed—For use with Gasoline Starting Engine

Serial No. 6U1 to 6U876 inclusive. 8B4525, 5F1271, 5F7491 and 7F9931 parts are shown on Pages 197, 198, 211 and 212. Only separate parts serviced. When complete Group is required, order 1—6F2934 Manifold Air Heater Group and 1—6F4174 Fuel System Changeover Group shown on Pages 193 and 213

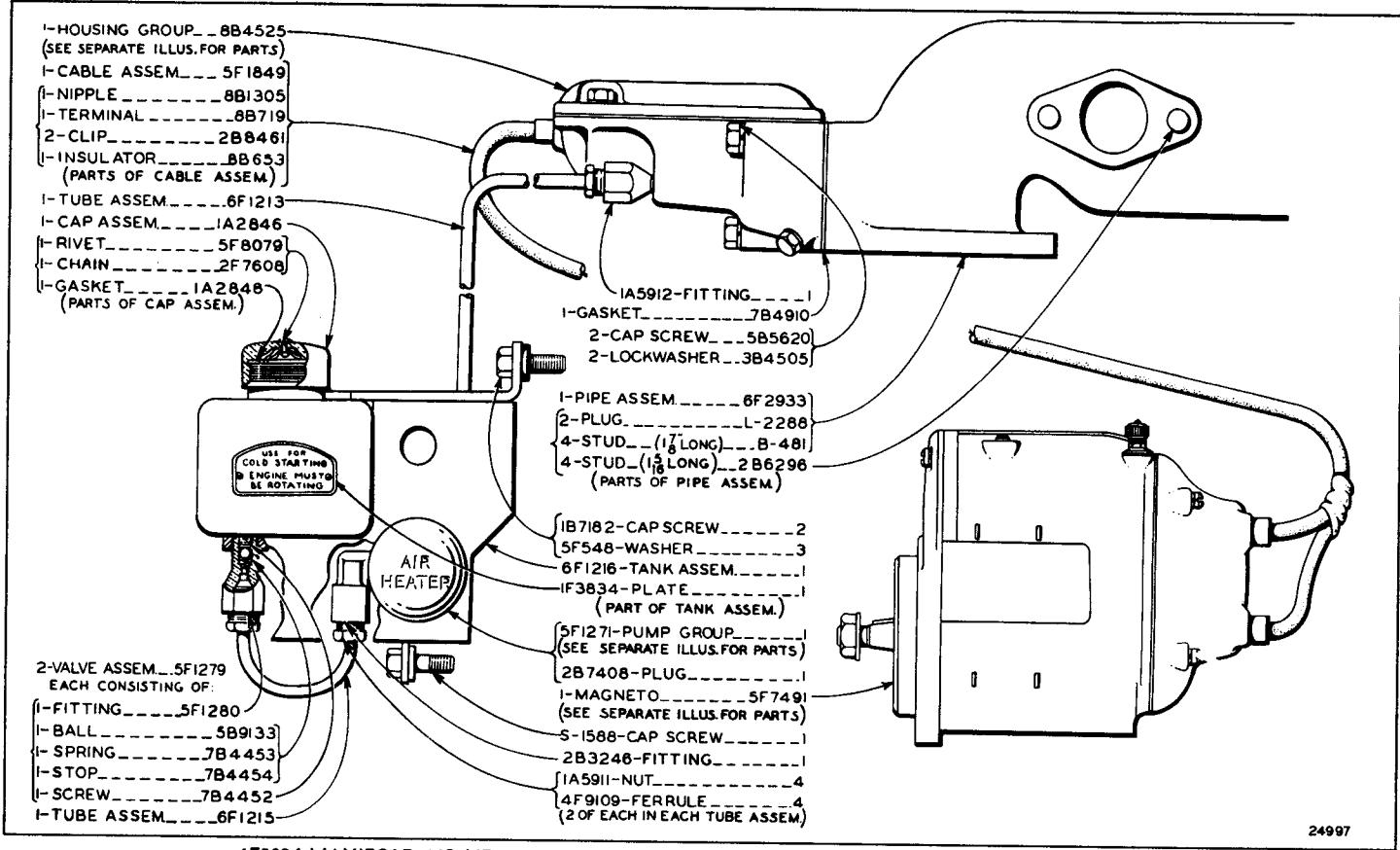
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



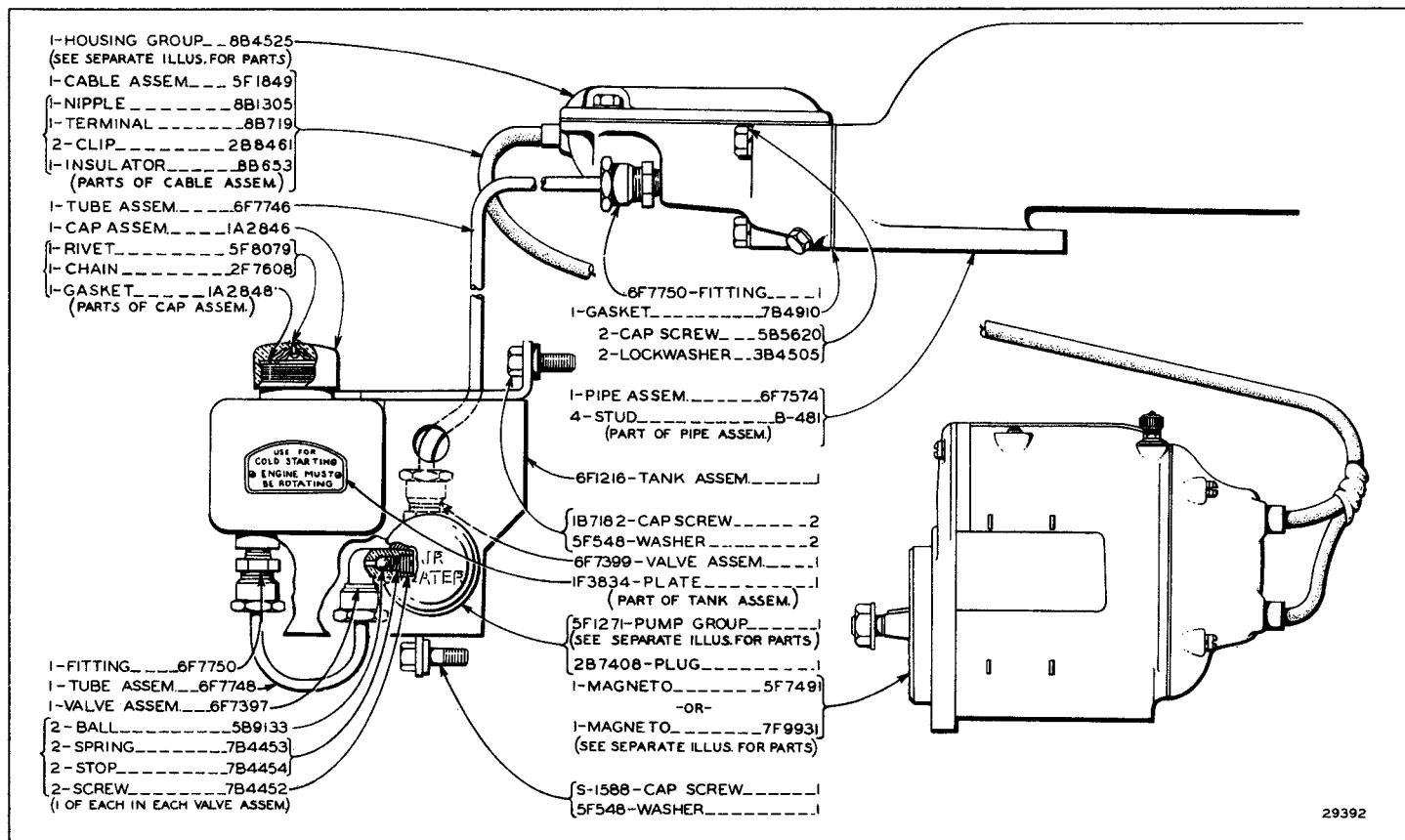
29380

6F1217 MANIFOLD AIR HEATER GROUP—Factory Installed—For use with Gasoline Starting Engine

Serial No. 6U1 to 6U876 inclusive. 8B4525, 5F1271, 5F7491 and 7F9931 parts are shown on Pages 197, 198, 211 and 212. Only separate parts serviced
When complete Group is required, order 1—6F2934 Manifold Air Heater Group and 1—6F4174 Fuel System Changeover Group
shown on Pages 193 and 213



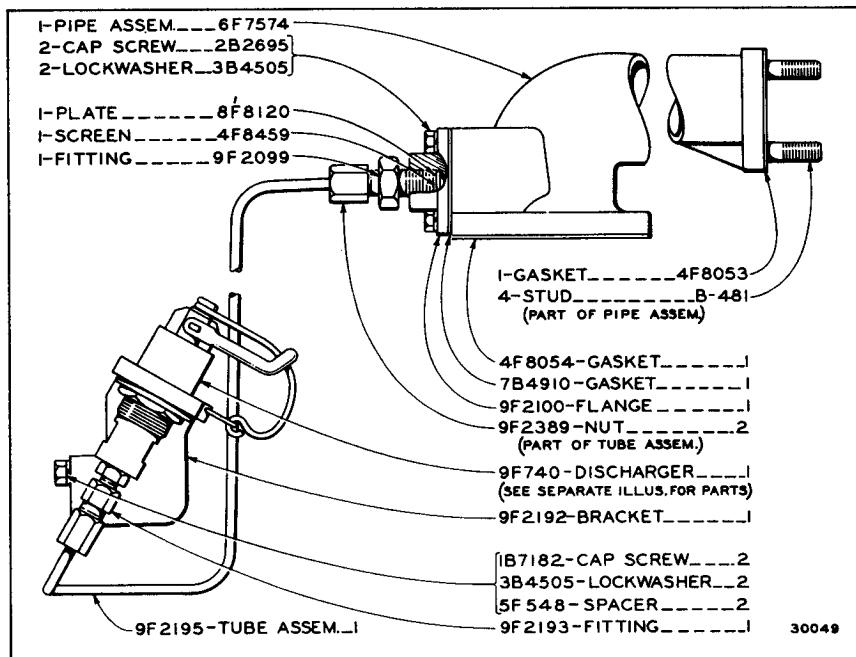
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



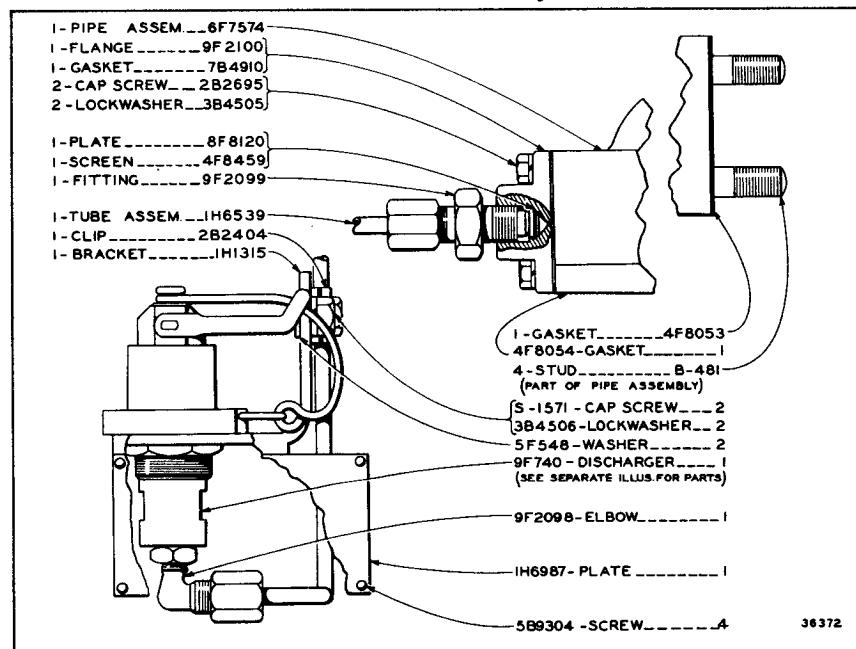
29392

6F833 MANIFOLD AIR HEATER GROUP—Factory Installed—For use with Gasoline Starting Engine

Serial No. 6U2813 to 6U6004 inclusive. 8B4525, 5F1271, 5F7491 and 7F9931 parts are shown on Pages 197, 198, 211 and 212. Only separate parts serviced. When complete Group is required order 3H6600 Ether Starting Aid Group shown on Page 196

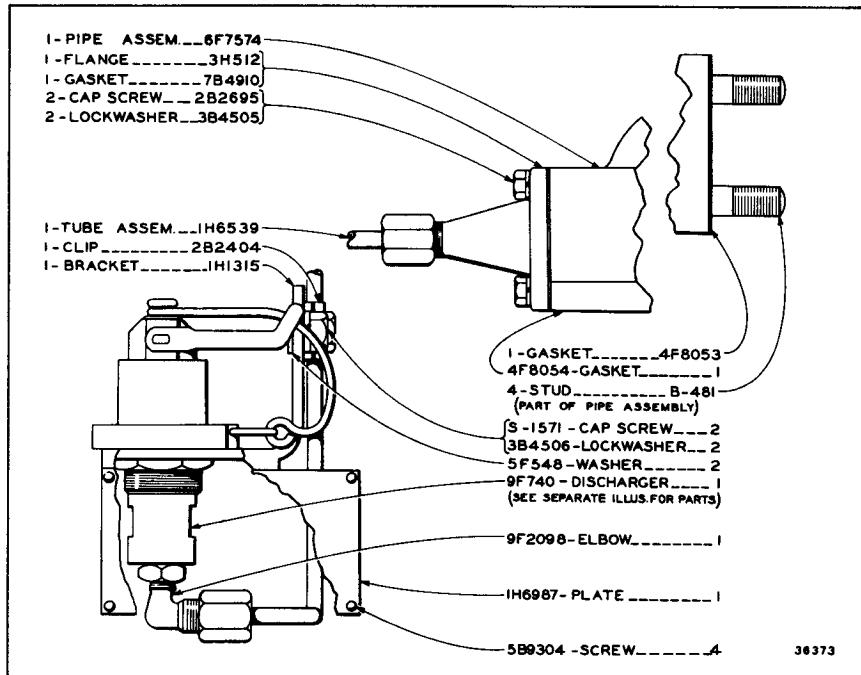
**9F2350 ETHER STARTING AID GROUP**

Serial No. 6U1 to 6U8268 inclusive. For use with Gasoline Starting Engine. 9F740 Discharger parts are shown on Page 197. Only separate parts serviced. When complete Group is required, order 3H6600 shown on Page 196

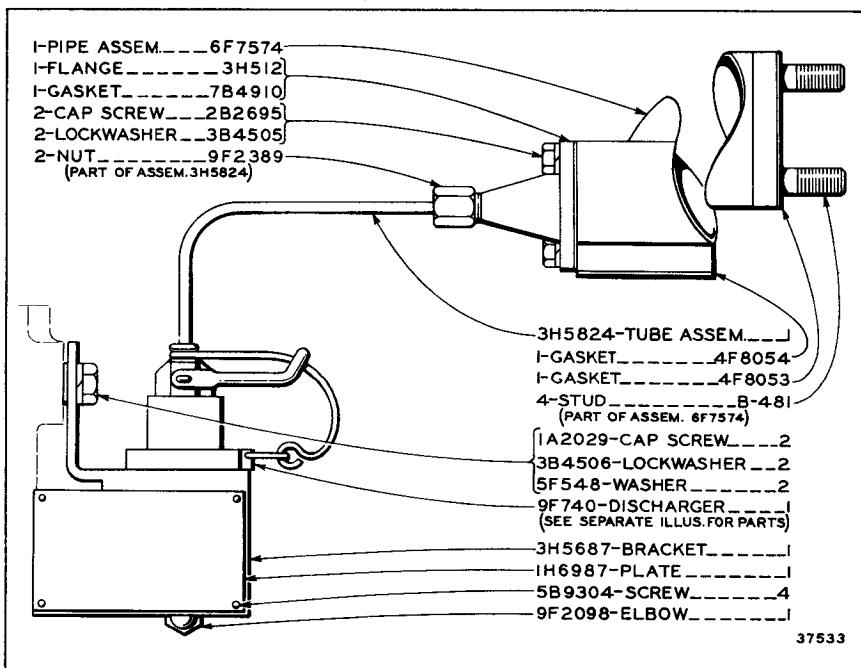
**IH6533 ETHER STARTING AID GROUP—First Type**

For use with Gasoline Starting Engine. 9F740 Discharger parts are shown on Page 197. Only separate parts serviced. When complete Group is required, order 3H6600 shown on Page 196

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

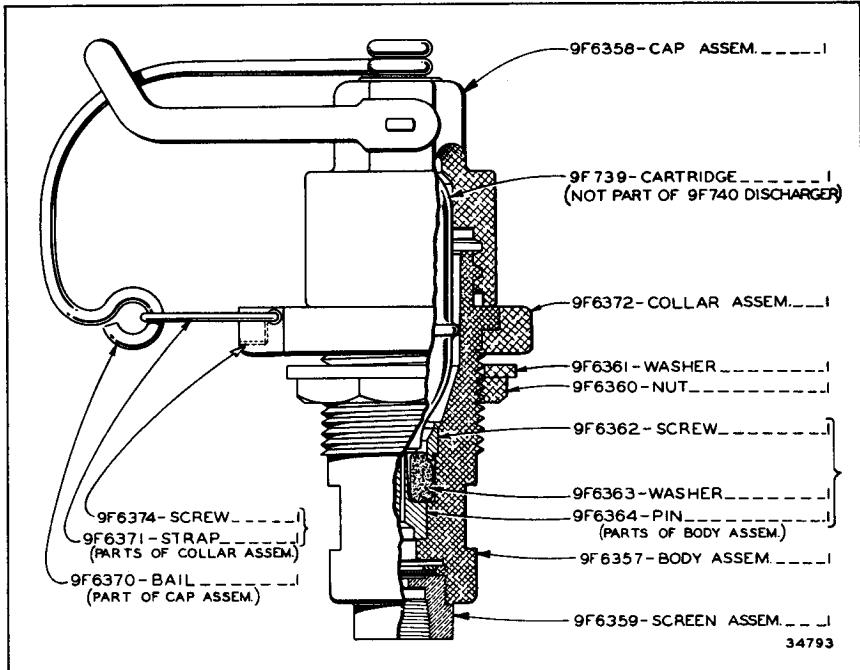
**IH6533 ETHER STARTING AID GROUP—Second Type**

For use with Gasoline Starting Engine. Only separate parts serviced. When complete Group is required, order 3H6600

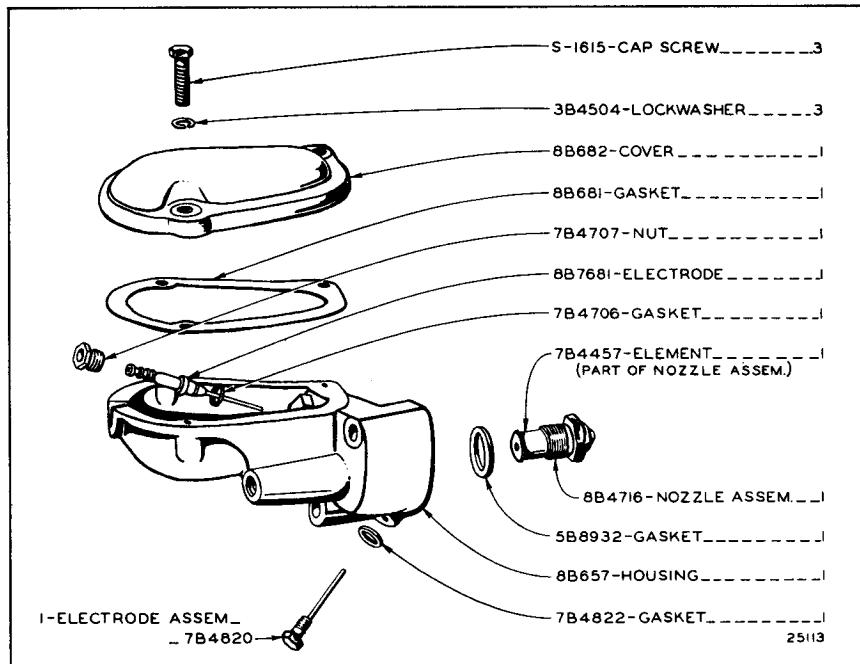
**3H6600 ETHER STARTING AID GROUP**

For use with Gasoline Starting Engine

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

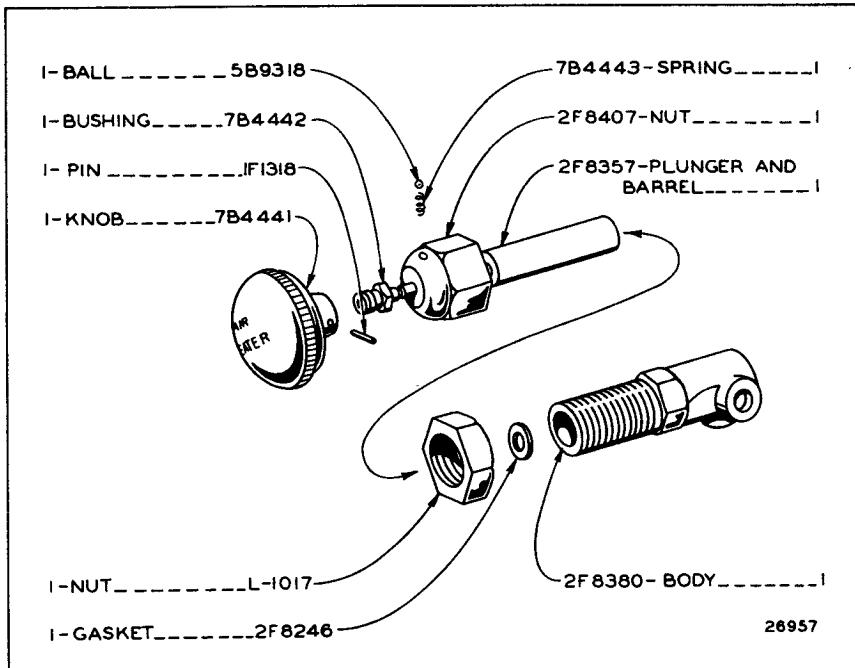
**9F740 DISCHARGER**

Part of 1H6533, 3H6600 and 9F2350 Ether Starting Aid Groups shown on Pages 195 and 196

**8B4525 HOUSING GROUP**

Part of Manifold Air Heater Groups shown on Pages 191 through 194

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



SF1271 PUMP GROUP
Part of Manifold Air Heater Groups shown on Pages 191 through 194

8F6981 Fender Mounted Fuel Tank Arrangement

Serial No. 6U5843 to 6U8224 Inclusive

Also part of 8F262 and 8F264 Attachment Arrangements listed on Pages 268 and 269

Consists of:

| | | |
|---|-------------------------------|-----|
| I | 3B2773 Fuel System Group..... | 60 |
| I | 3B3460 Tool Box Group..... | 200 |
| I | 3B5931 Seat Group | 148 |
| I | 8F6982 Controls Group | 202 |
| 2 | 1B1435 Guard | |

3H3848 Fender Mounted Fuel Tank Arrangement

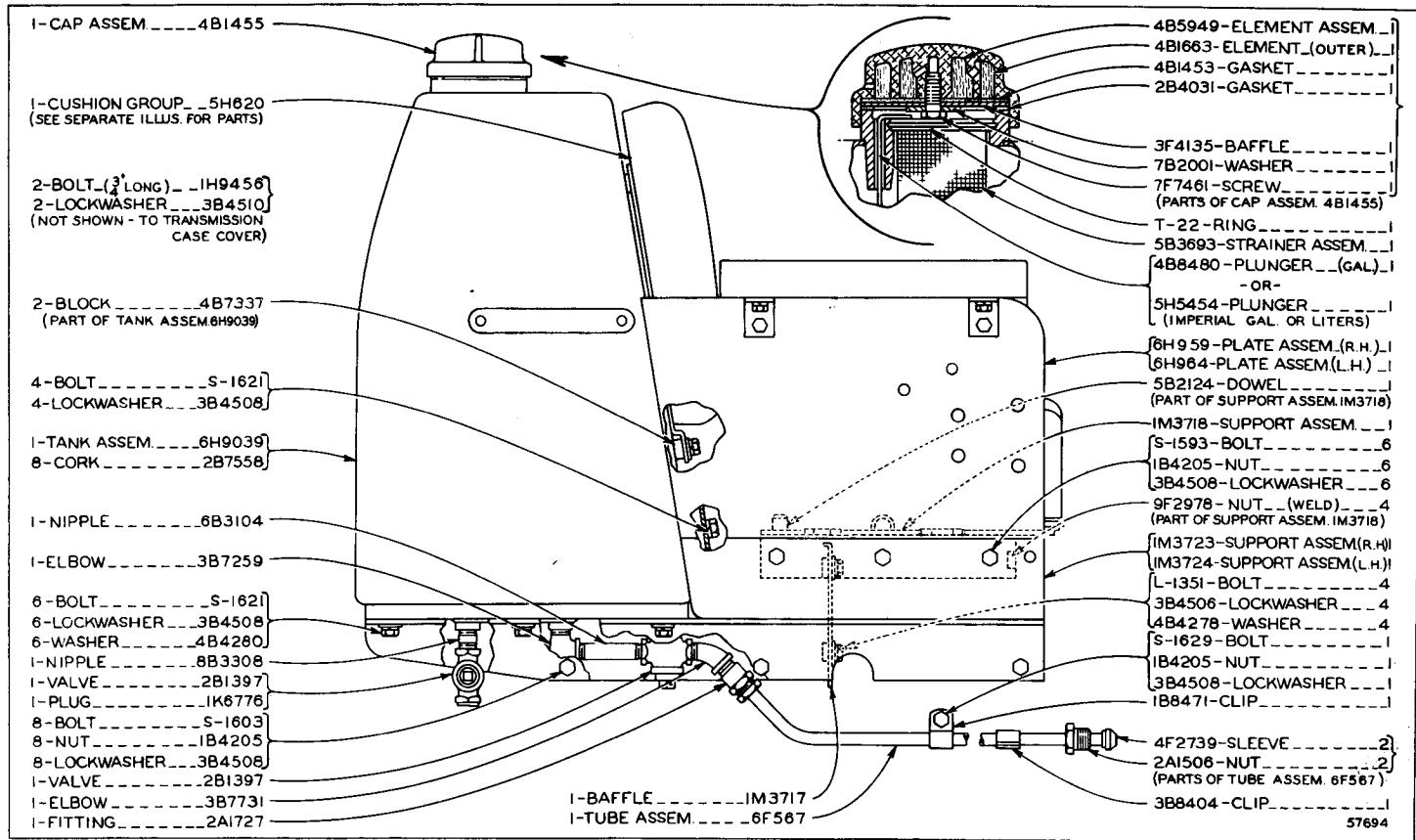
Effective with Serial No. 6U8225. Also part of 8F262 and 8F264 Attachment Arrangements listed on Pages 268 and 269. Only separate parts serviced

Consists of:

| | | |
|---|-------------------------------|-----|
| I | 3B2773 Fuel System Group..... | 60 |
| I | 3B3460 Tool Box Group..... | 200 |
| I | 3B5931 Seat Group | 148 |
| I | 3H3849 Controls Group | 201 |

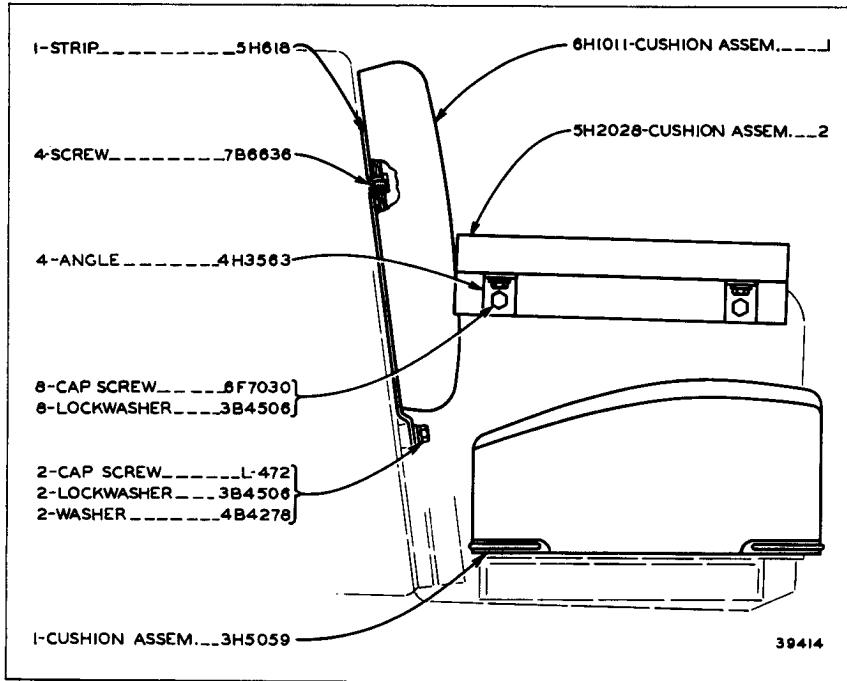
FENDER MOUNTED FUEL TANK ARRANGEMENTS

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**IM4136 FUEL TANK GROUP-45 U.S. Gallon**

Effective with Serial No. 6U8800

5H620 Seat Cushion Group parts are shown on reverse side of this insert



5H620 SEAT CUSHION GROUP
Part of IM4136 Fuel Tank Group shown on front side of this insert

4F7625 Rear Seat Arrangement

Only separate parts serviced. When complete Arrangement is required, order 9F903

Consists of: Page

| | | |
|--|-------------------------------|-----|
| | Fenders | 161 |
| | Controls | 203 |
| | Fuel System | 206 |
| | Governor Control | 201 |
| | Hood | 164 |
| | Miscellaneous Group | 208 |
| | 3B6235 Seat Group | 182 |
| | 4B1077 Drawbar Group | 210 |
| | 4F9196 Air Cleaner Group..... | 174 |

9F903 Rear Seat Arrangement

Consists of:

| | | |
|--|--------------------------------|-----|
| | Fuel System | 206 |
| | Fenders | 161 |
| | Controls | 203 |
| | Governor Control | 201 |
| | Miscellaneous Group | 208 |
| | 9F901 Hood Group | 165 |
| | 3B3460 Tool Box Group..... | 200 |
| | 3B6235 Seat Group | 182 |
| | 4B1077 Drawbar Group | 210 |
| | 9F902 Air Cleaner Group..... | 175 |
| | 8F133 Radiator Side Plate—R.H. | |
| | 8F134 Radiator Side Plate—L.H. | |

REAR SEAT ARRANGEMENTS

PARTS SERVICE — When you need replacement parts for your Caterpillar machines, you need only call on your CAT Dealer. In a short time, your order is filled and ready so that you can get your machine back on the job quickly where it can continue earning profits for you.

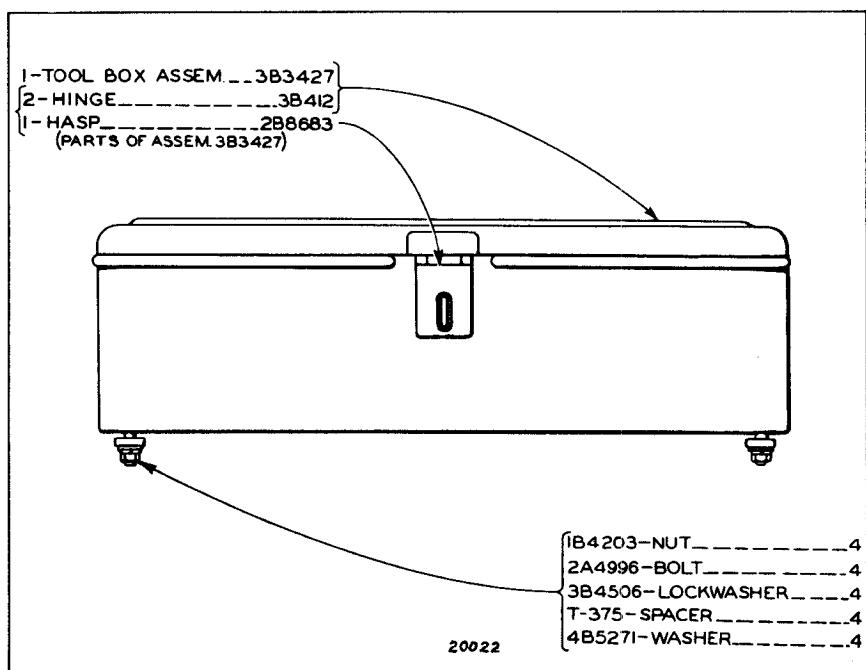
VENDEMOS REPUESTOS — Cuando usted necesita repuestos para sus máquinas Caterpillar, usted necesita sólo llamar a su Distribuidor Caterpillar. En poco tiempo su orden será atendida y llenada, de forma que usted podrá tener su máquina en trabajo, obteniendo ganancias para usted.

PIECES DE RECHANGE — Si vous avez besoin d'une pièce de rechange pour une machine Caterpillar, adressez-vous à votre concessionnaire CAT. Votre commande sera exécutée rapidement et vous pourrez remettre votre machine en service sans retard. Vous éviterez des interruptions prolongées toujours très onéreuses.

PEÇAS DE SUBSTITUIÇÃO — Se você precisar de peças para as suas máquinas Caterpillar, basta chamar o distribuidor Cat de sua zona. Em pouco tempo seu pedido é atendido e, prontamente, você pode levar sua máquina de volta para o trabalho, para ela continuar a lhe dar lucros.



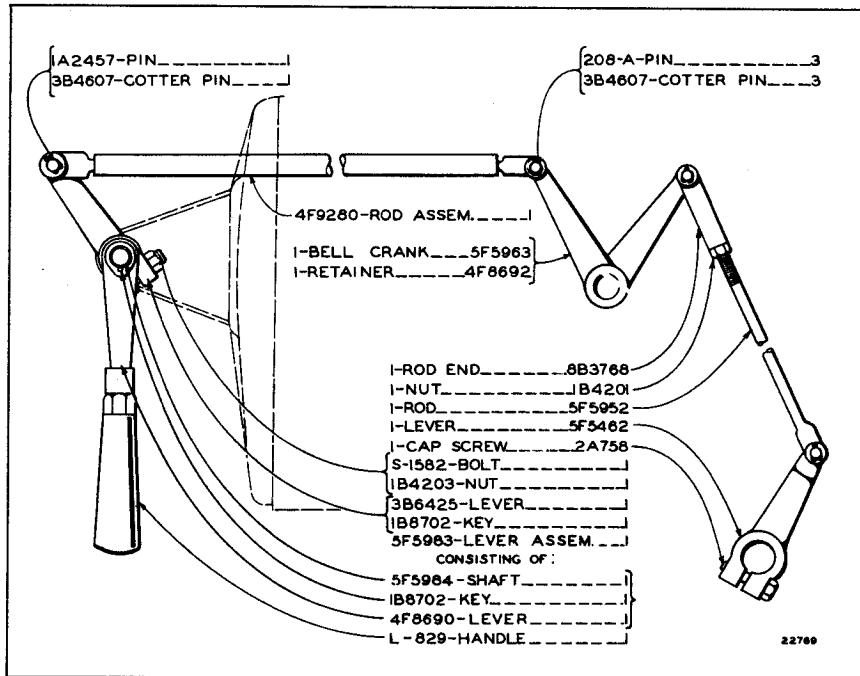
SPECIFY GENUINE
CATERPILLAR PARTS



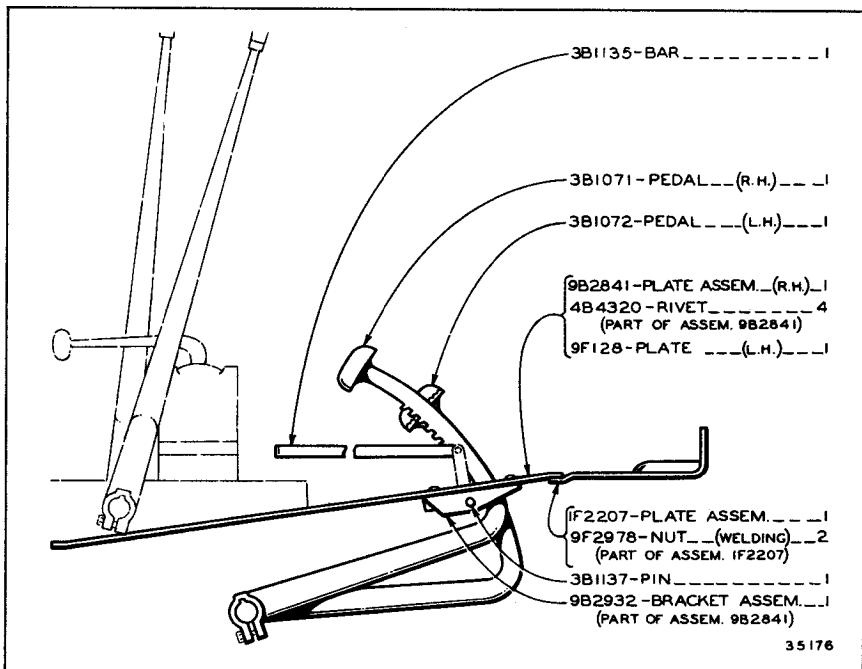
3B3460 TOOL BOX GROUP

Part of 8F6981 and 3H3848 Fuel Tank Arrangements and 9F903 Rear Seat Arrangement listed on Pages 198 and 199

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

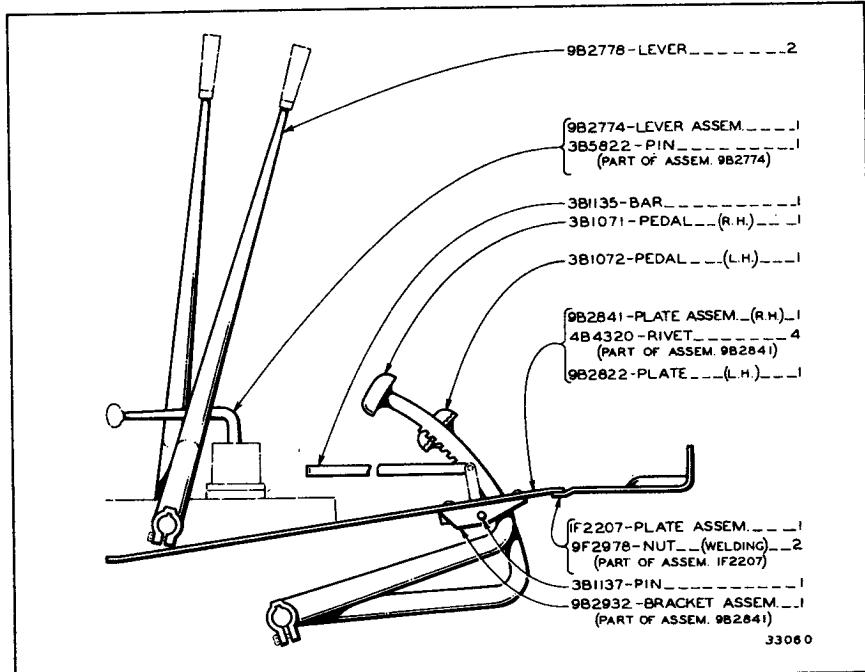
**GOVERNOR CONTROL**

Part of 4F7625 and 9F903 Rear Seat Arrangements listed on Page 199

**3H3849 CONTROLS GROUP**

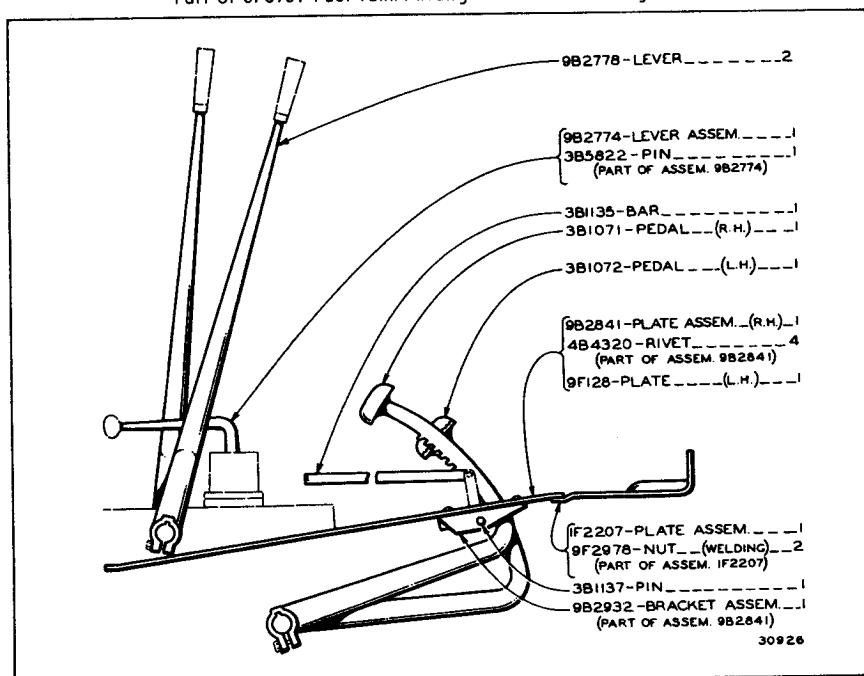
Part of 3H3848 Fuel Tank Arrangement listed on Page 198

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

"CATERPILLAR" D4 TRACTOR**8F6982 CONTROLS GROUP—First Type**

Serial No. 6U5843 to 6U7363 inclusive

Part of 8F6981 Fuel Tank Arrangement listed on Page 198

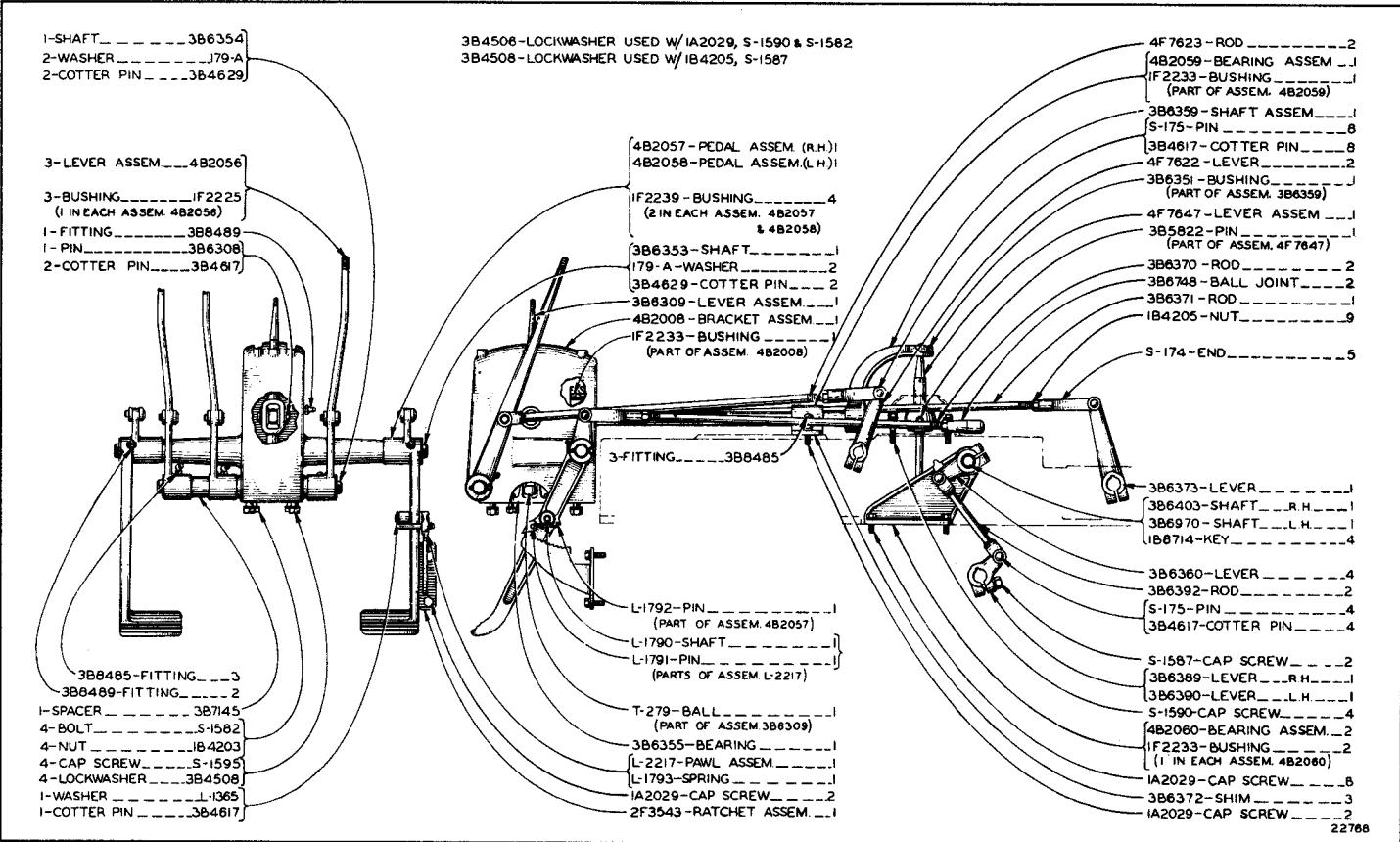
**8F6982 CONTROLS GROUP—Second Type**

Effective with Serial No. 6U7364

Part of 8F6981 Fuel Tank Arrangement listed on Page 198

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

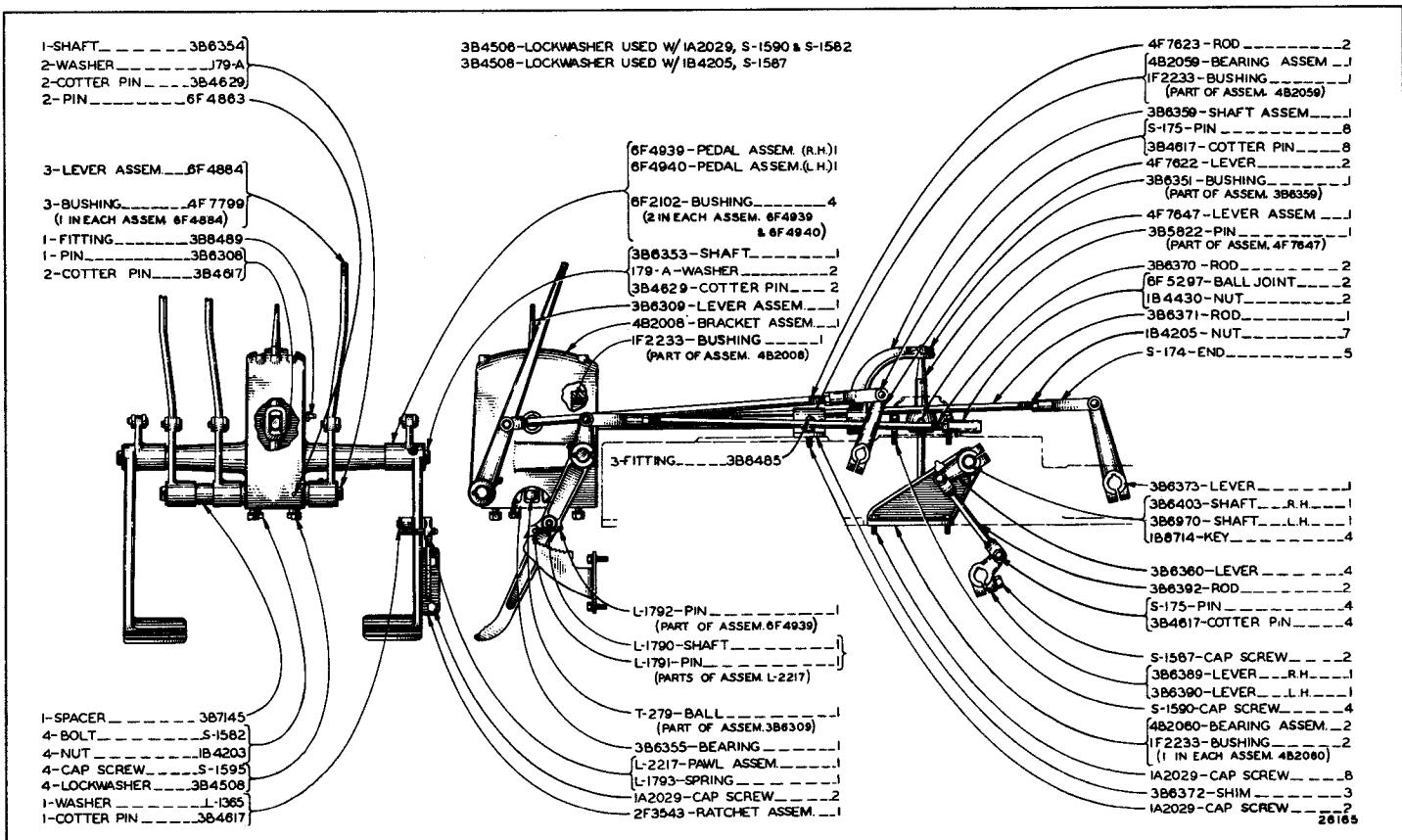
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CONTROLS—First Type

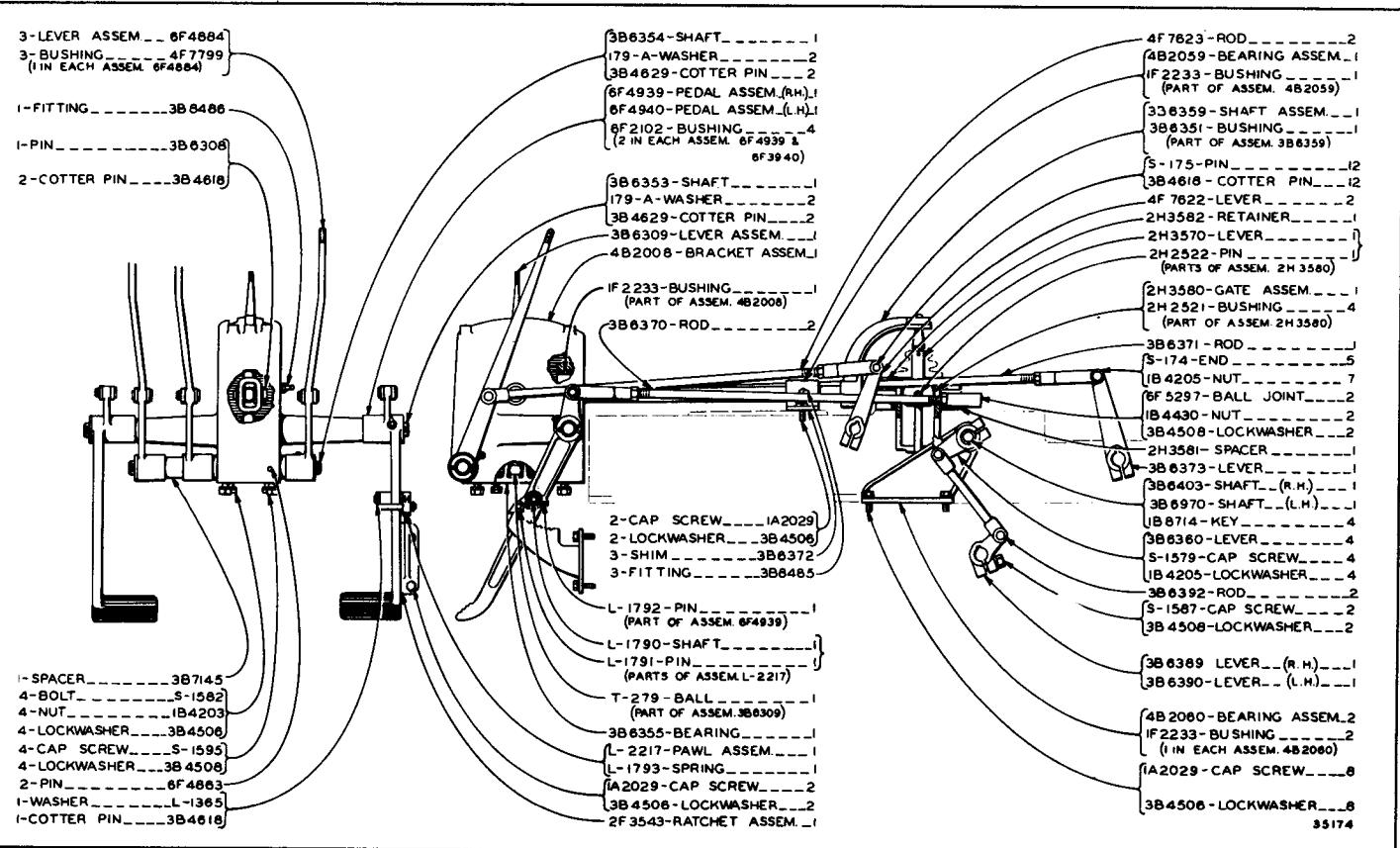
Part of 4F7625 and 9F903 Rear Seat Arrangements listed on Page 199

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



CONTROLS—Second Type

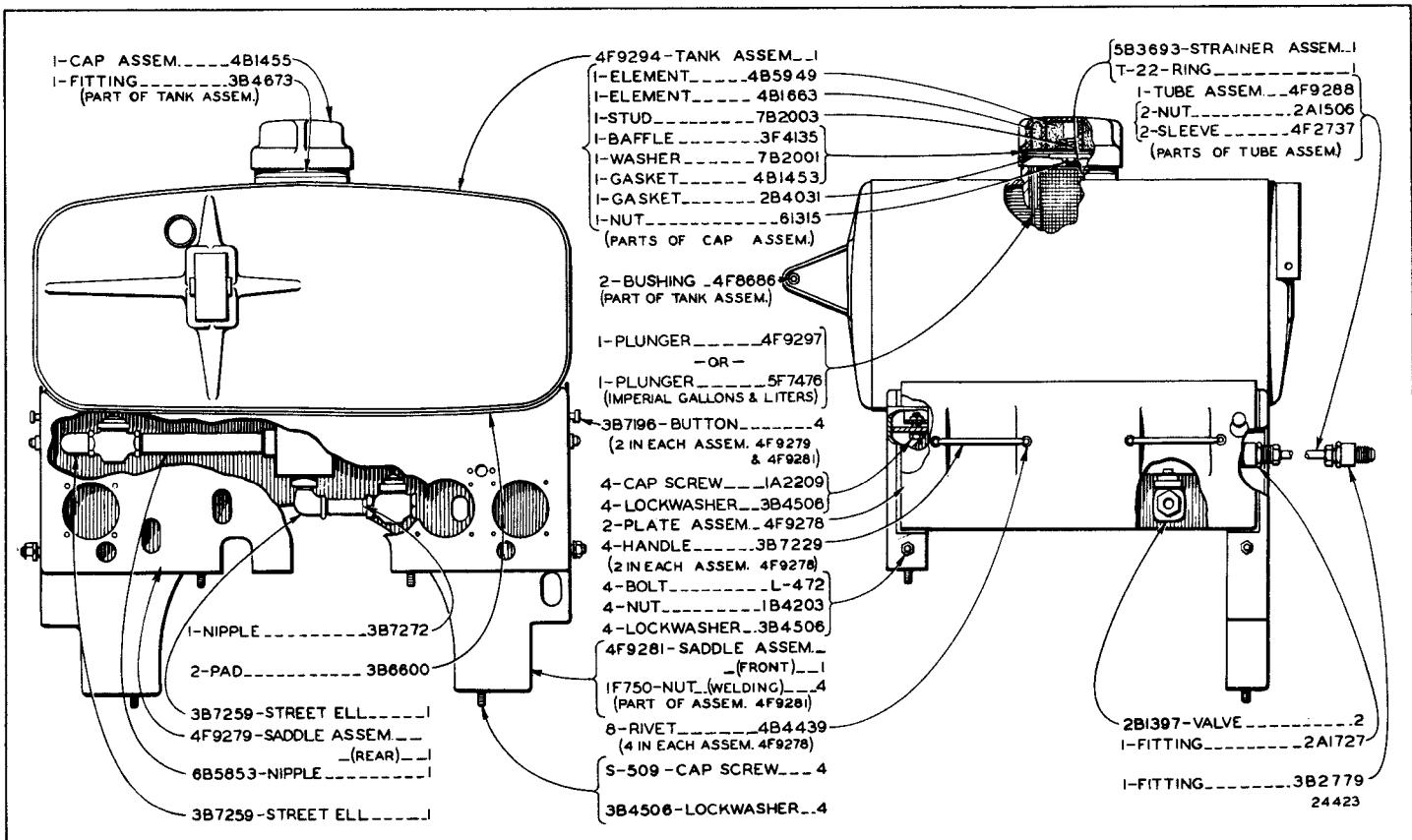
Part of 4F7625 and 9F903 Rear Seat Arrangements listed on Page 199



CONTROLS—Third Type

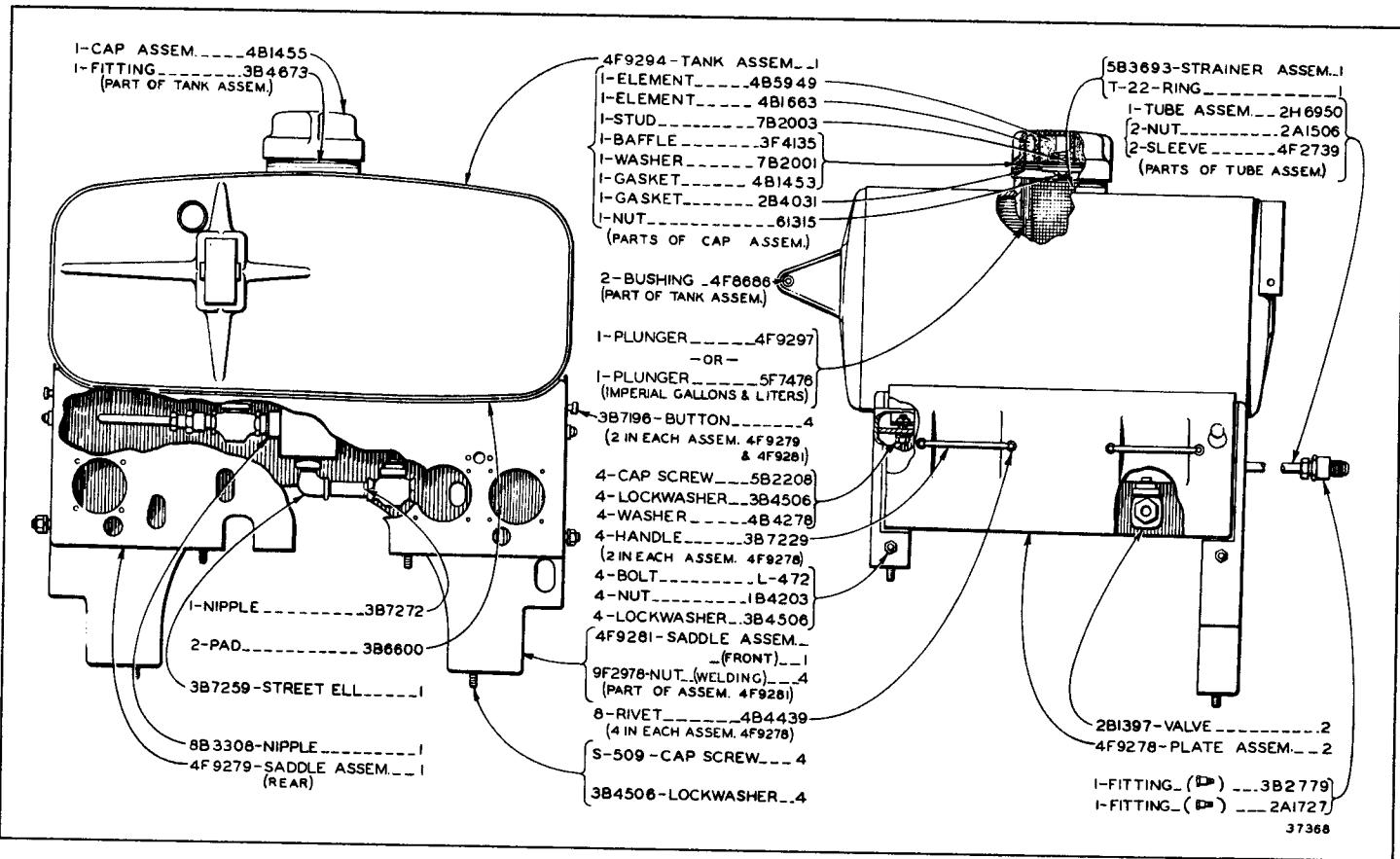
Part of 4F7625 and 9F903 Rear Seat Arrangements listed on Page 199

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



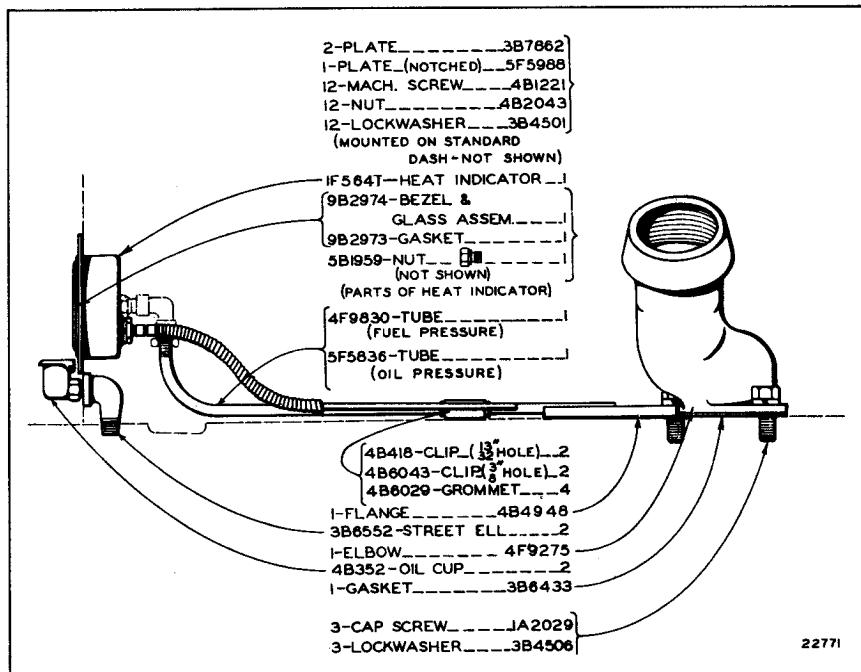
FUEL SYSTEM—First Type

Part of 4F7625 and 9F903 Rear Seat Arrangements listed on Page 199



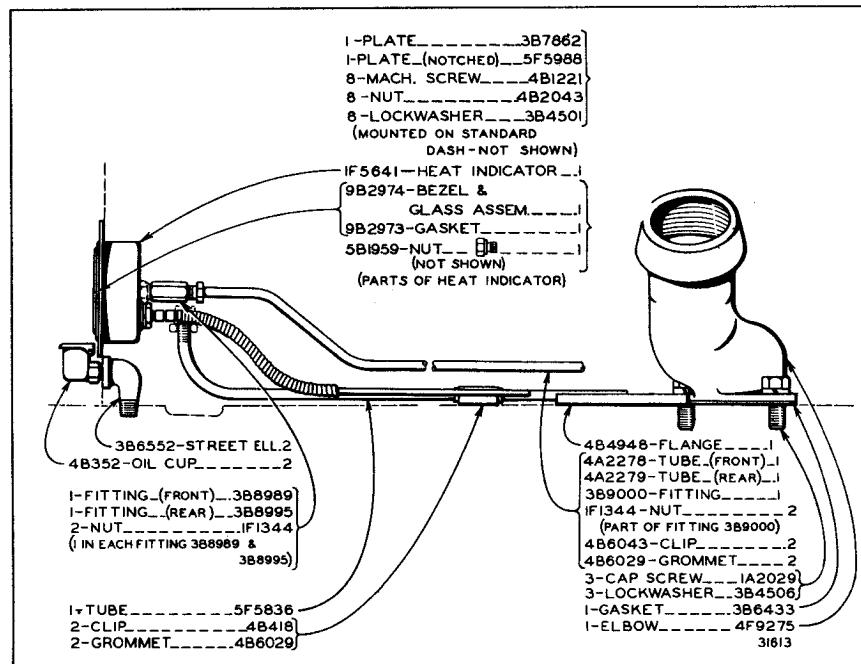
FUEL SYSTEM—Second Type

Part of 4F7625 and 9F903 Rear Seat Arrangements listed on Page 199



MISCELLANEOUS GROUP—First Type

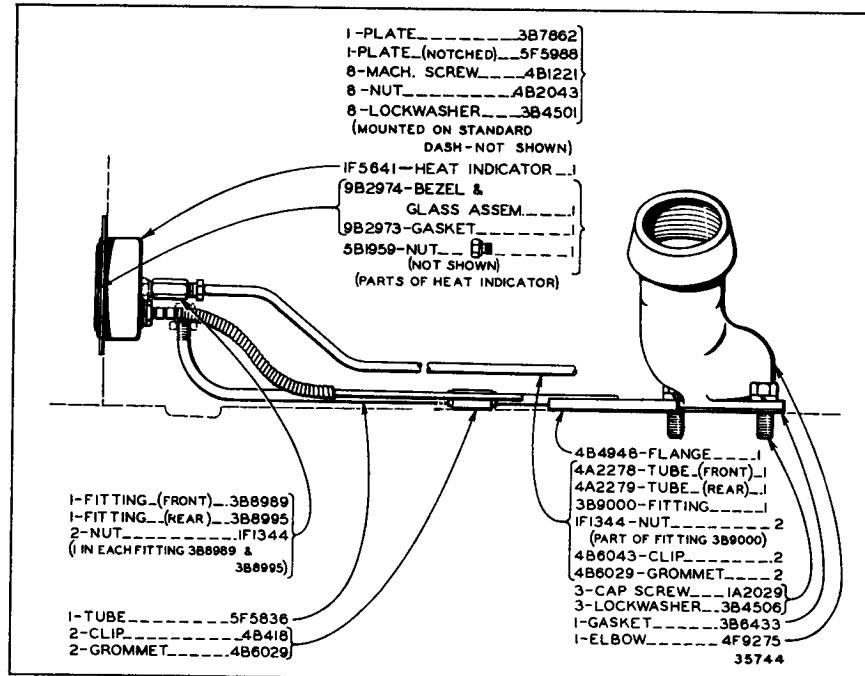
Part of 4F7625 and 9F903 Rear Seat Arrangements listed on Page 199



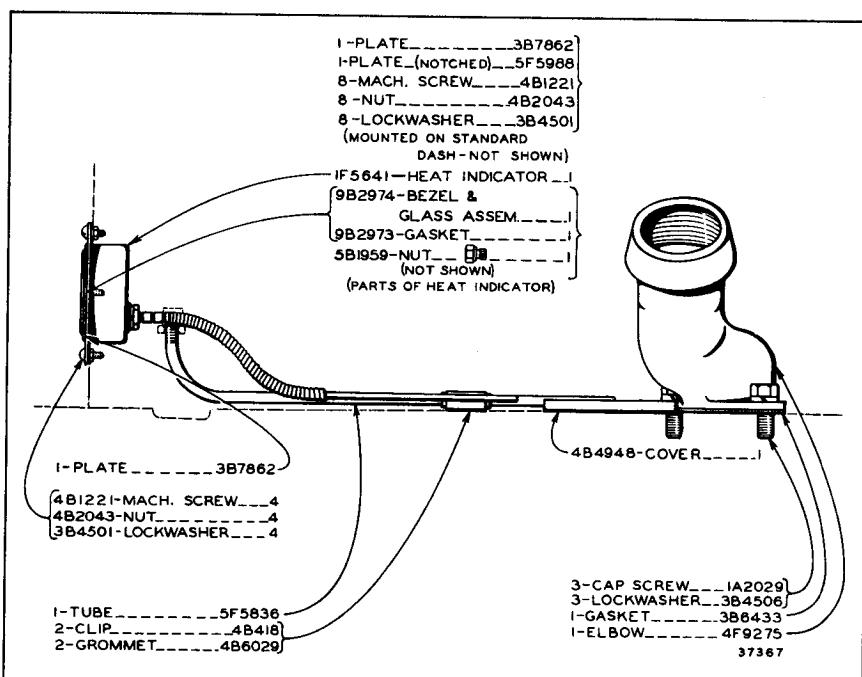
MISCELLANEOUS GROUP—Second Type

Part of 4F7625 and 9F903 Rear Seat Arrangements listed on Page 199

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

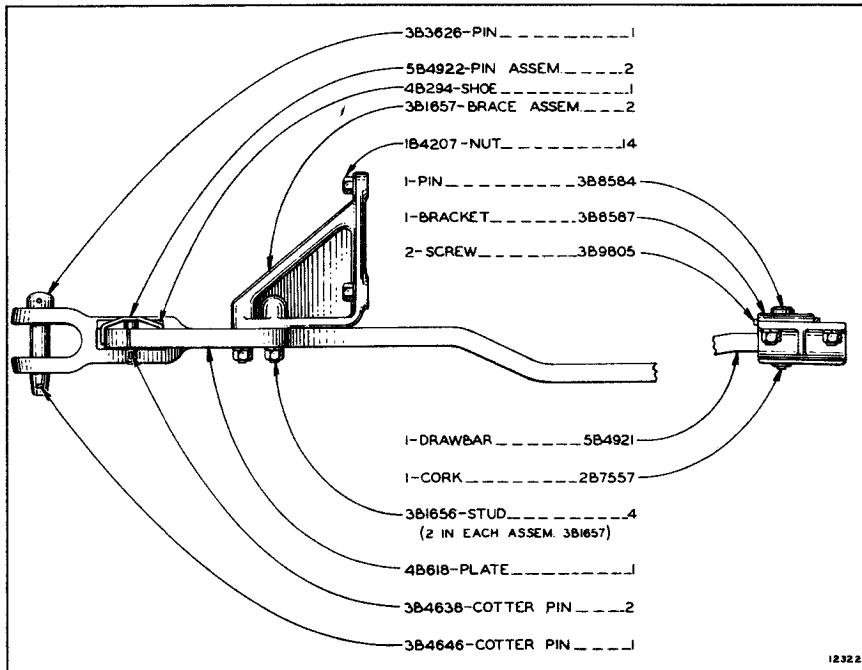


MISCELLANEOUS GROUP—Third Type
Part of 4F7625 and 9F903 Rear Seat Arrangements listed on Page 199

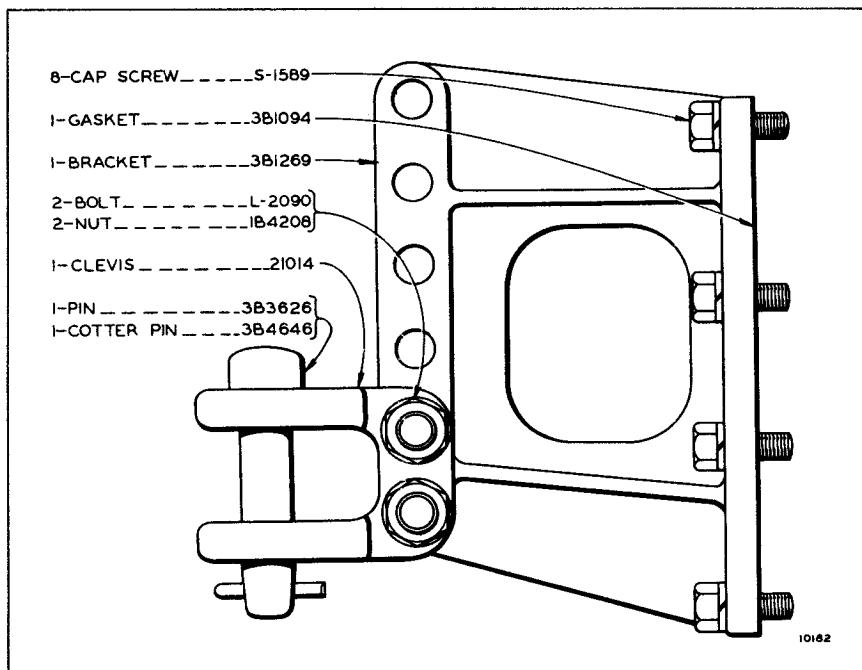


MISCELLANEOUS GROUP—Fourth Type
Part of 4F7625 and 9F903 Rear Seat Arrangements listed on Page 199

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

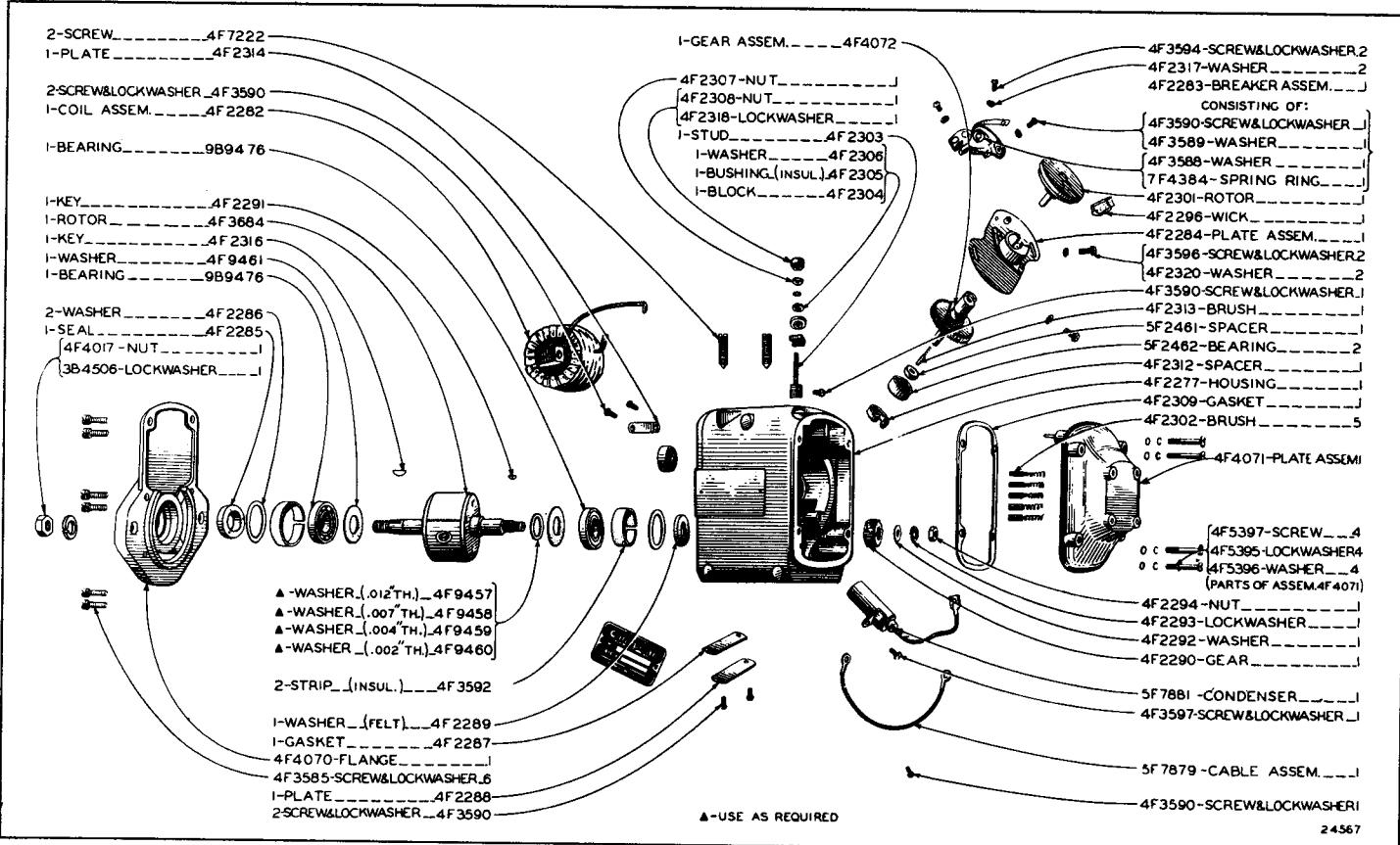
**4B1077 DRAWBAR GROUP**

Part of 4F7625 and 9F903 Rear Seat Arrangements listed on Page 199

**3B1270 HIGH DRAWBAR GROUP**

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

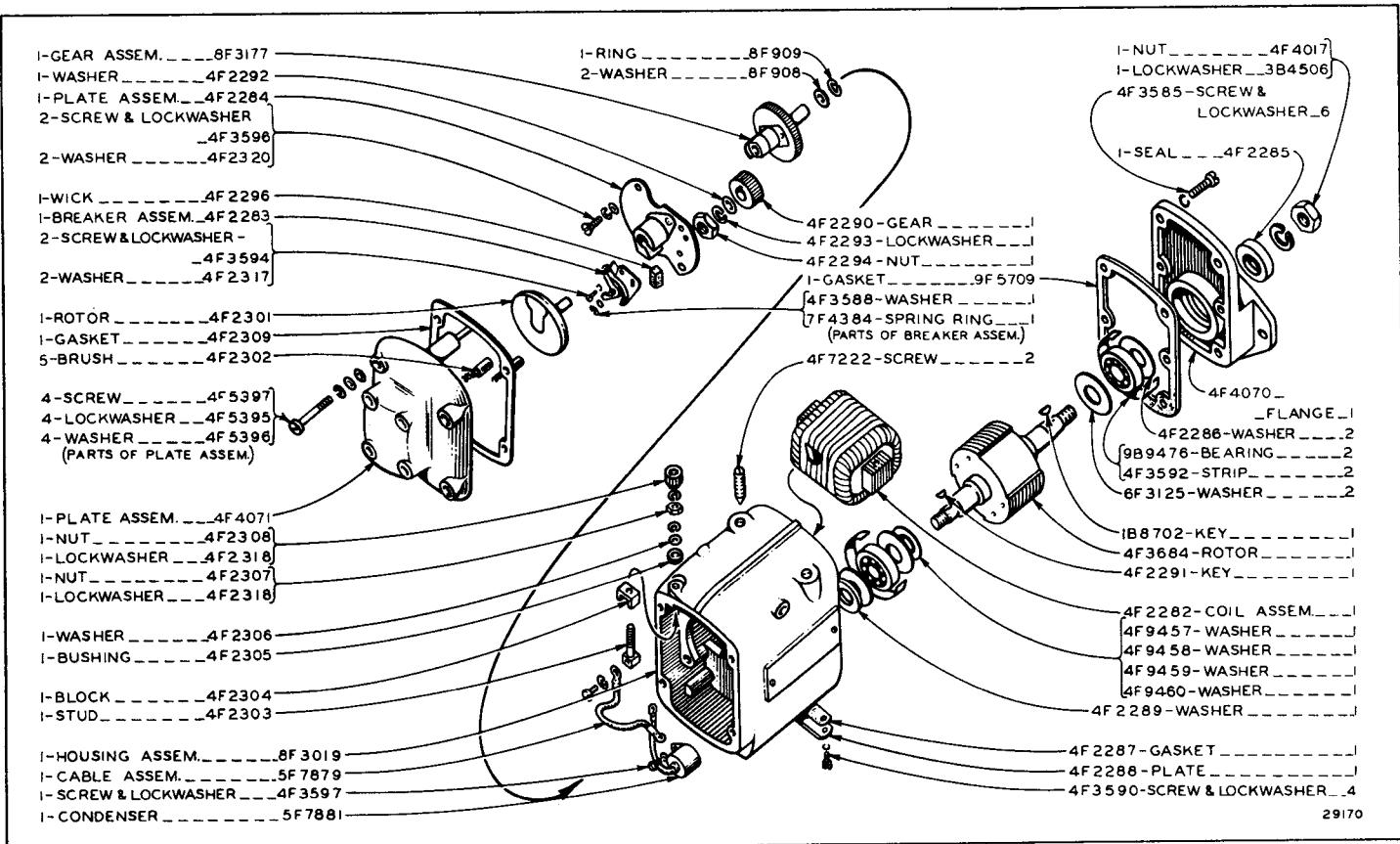
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



5F7491 MAGNETO

Part of Manifold Air Heater Groups shown on Pages 191 through 194
Only separate parts serviced. When complete Magneto is required, order 7F9931 shown on Page 212

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7F9931 MAGNETO

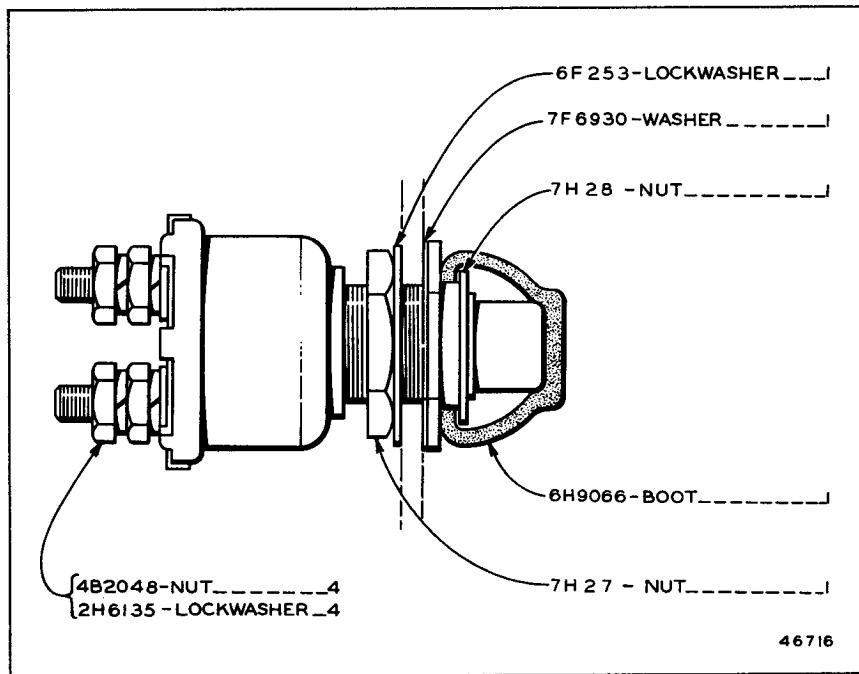
Part of Manifold Air Heater Groups shown on Pages 191, 192 and 194

6F4174 Fuel System Field Changeover Group—Starting Engine
 Serial No. 6U1 to 6U5486 inclusive

Consists of:

- | 2B3246 Elbow—Filter
- | 3B4506 Lockwasher
- | 3B7722 Reducing Bushing—Tank to Filter
- | 3B8830 Filter—Fuel
- | 4B418 Clip
- 2 4B6029 Grommet
- 2 5B5492 Washer
- | 7B7501 Clip
- 2 1C569 Bolt—Air Transfer Pipe
- 2 2F8246 Gasket—Insulating
- | 8F7462 Tube Assembly—Filter to Valve
- | 8F7480 Bracket Assembly—Shut-Off Valve
- | 8F7482 Tube Assembly—Valve to Carburetor
- | 8F7826 Valve—Shut-Off
- | L-364 Lock
- | S-1594 Bolt—Bracket to Cylinder Block
- | T-102 Bolt
- | 6B7440 Plug—Pipe (Tank)

6F4174 FUEL SYSTEM CHANGEOVER GROUP—Starting Engine



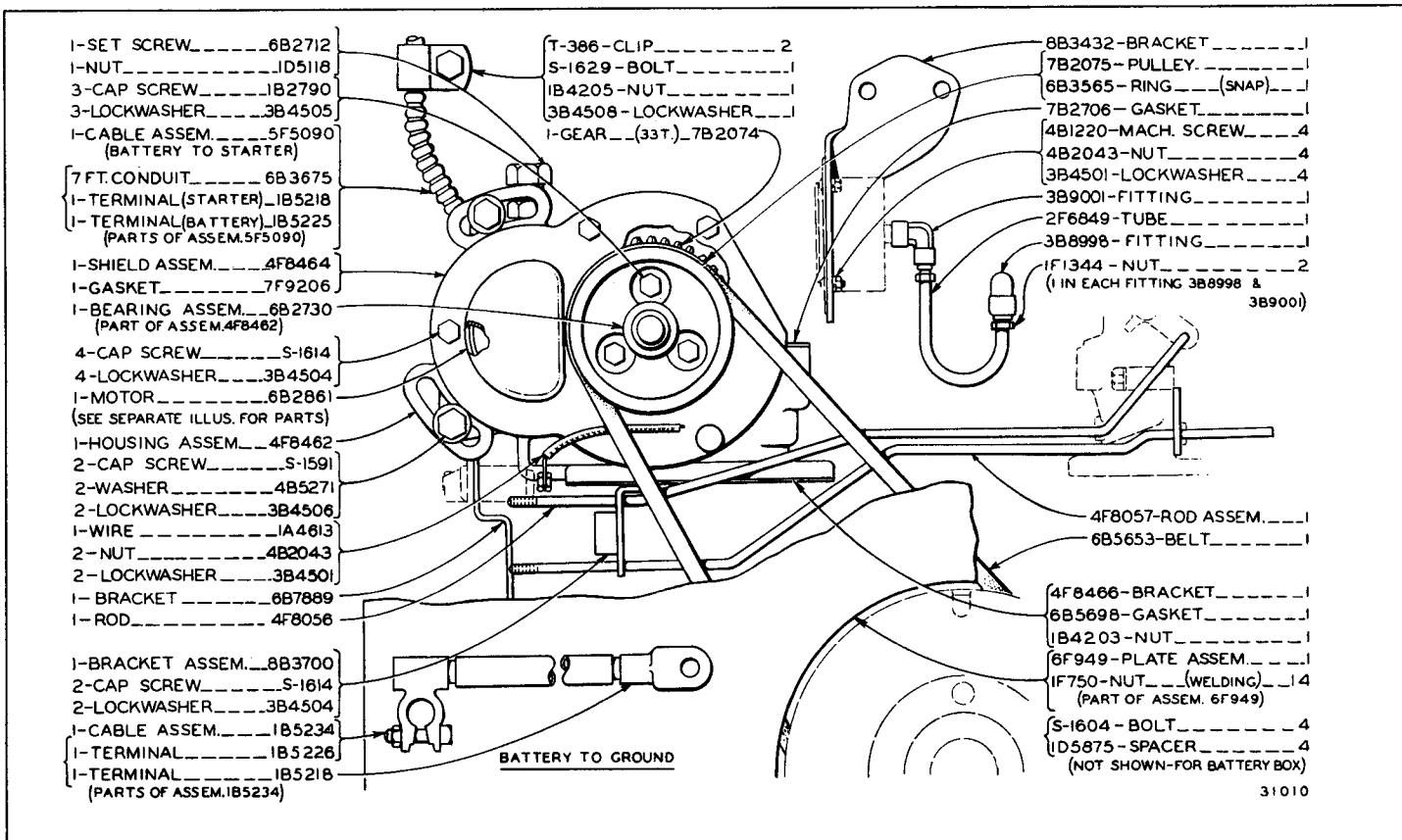
46716

3F1006 SWITCH

Part of 9F7907, 9F7908 and 7H2666 Electric Starter Groups shown on Pages 218, 219 and 220

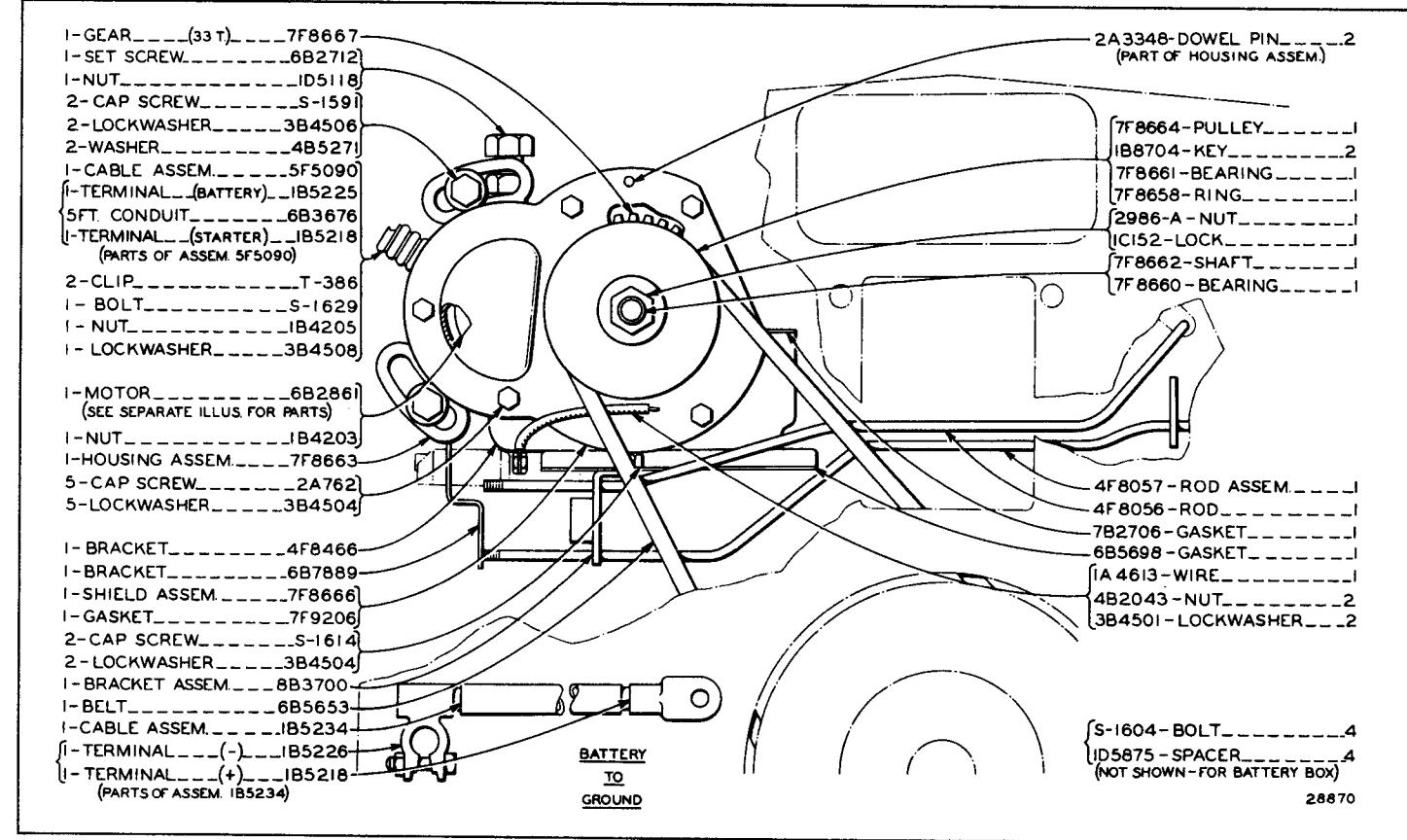
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

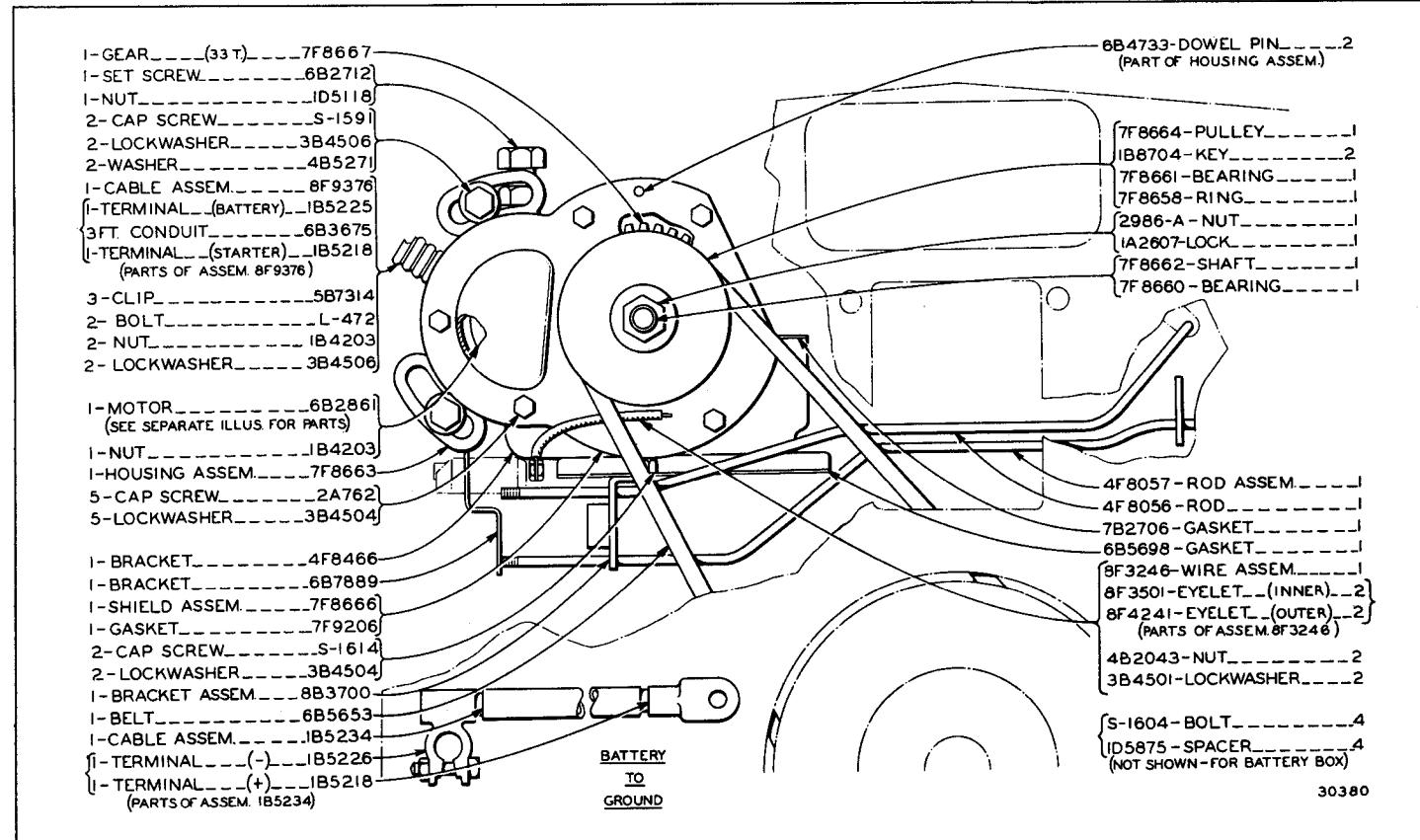


4F895I ELECTRIC STARTER GROUP—6 Volt—First Type

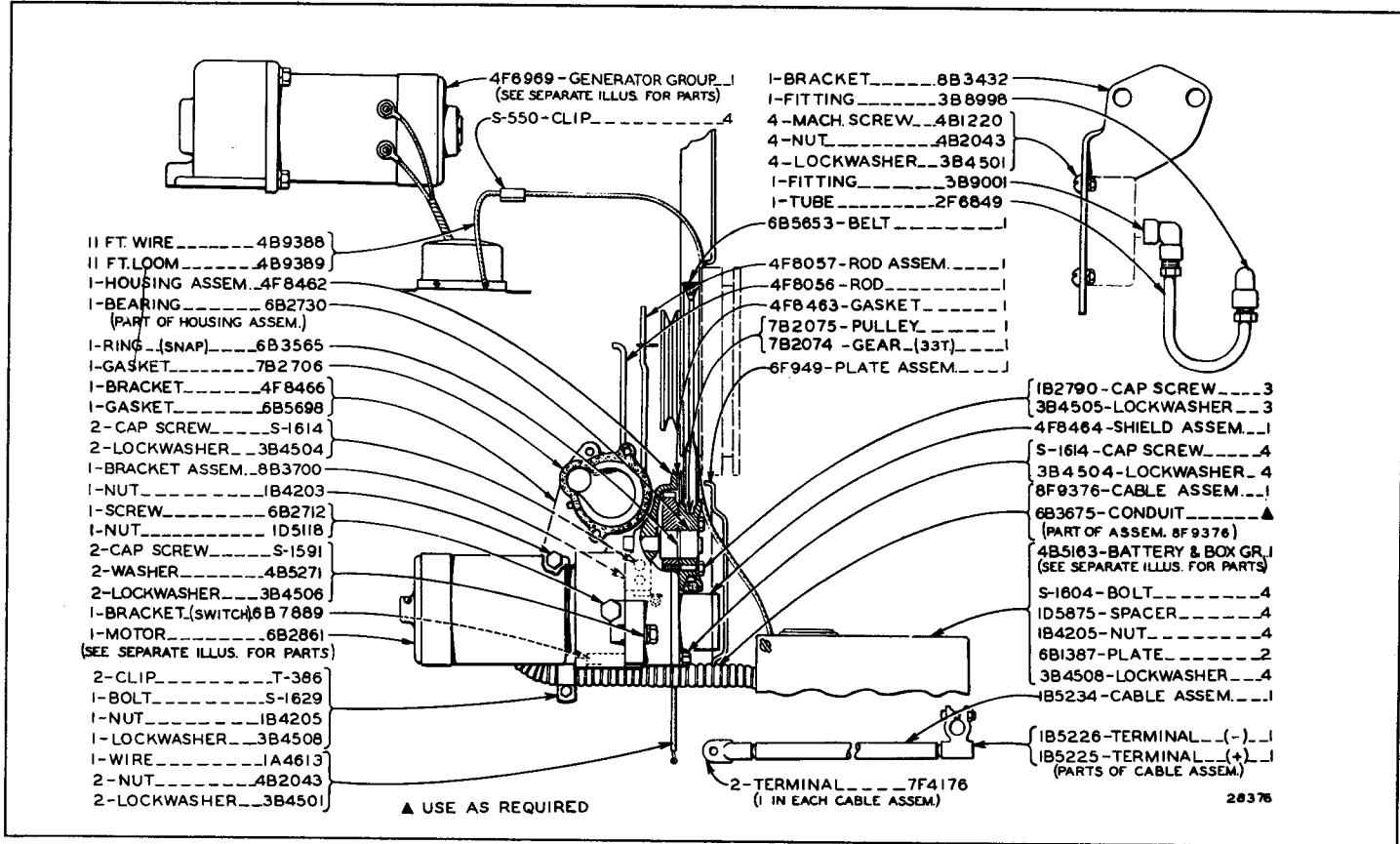
Serial No. 6U1 to 6U2812 inclusive. For use with Starting Engine, with Lights
6B2861 Motor parts are shown on Page 221



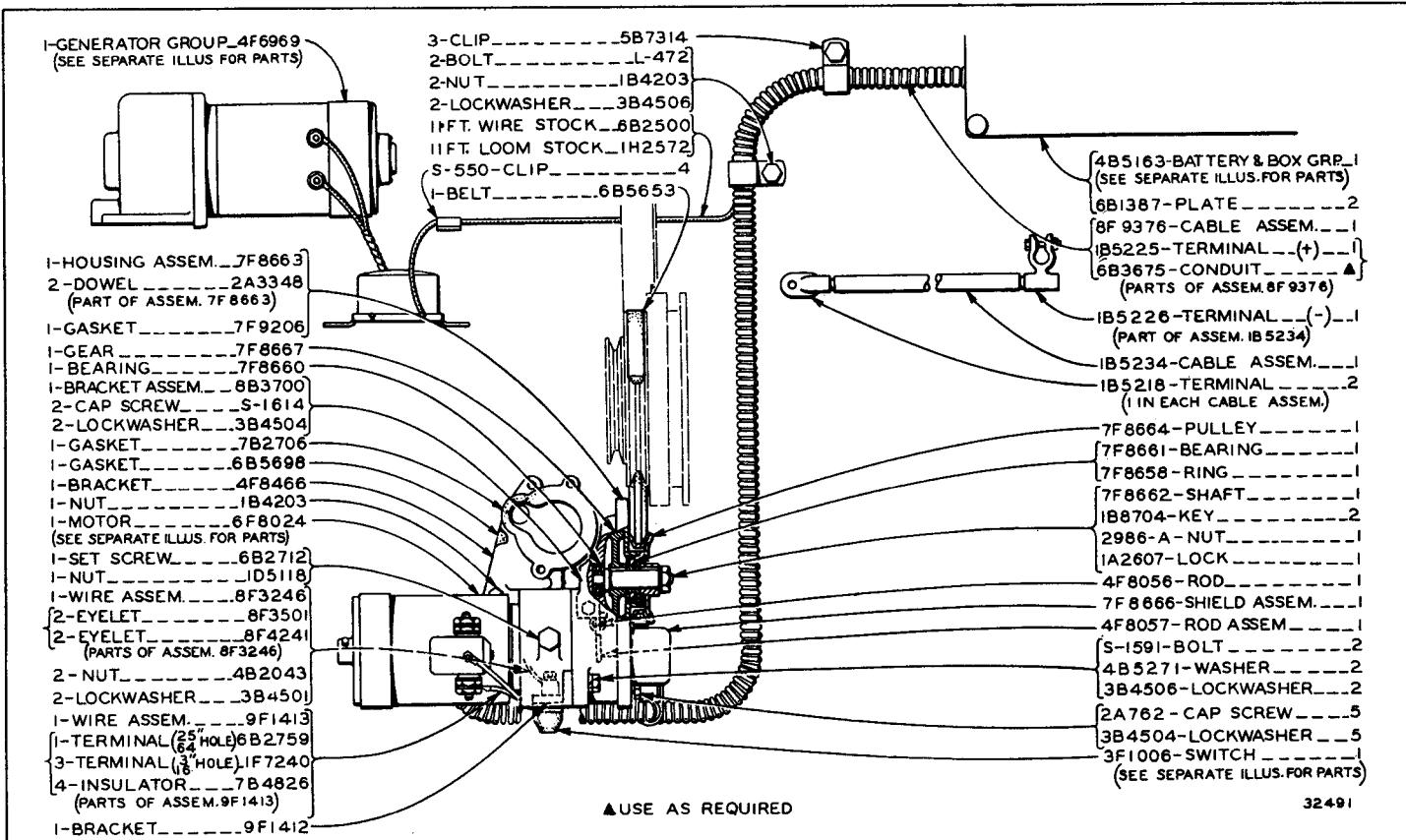
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4F8951 ELECTRIC STARTER GROUP—6 Volt—Third Type
Serial No. 6U1 to 6U2812 inclusive. For use with Starting Engine, with Lights
6B2861 Motor parts are shown on Page 221



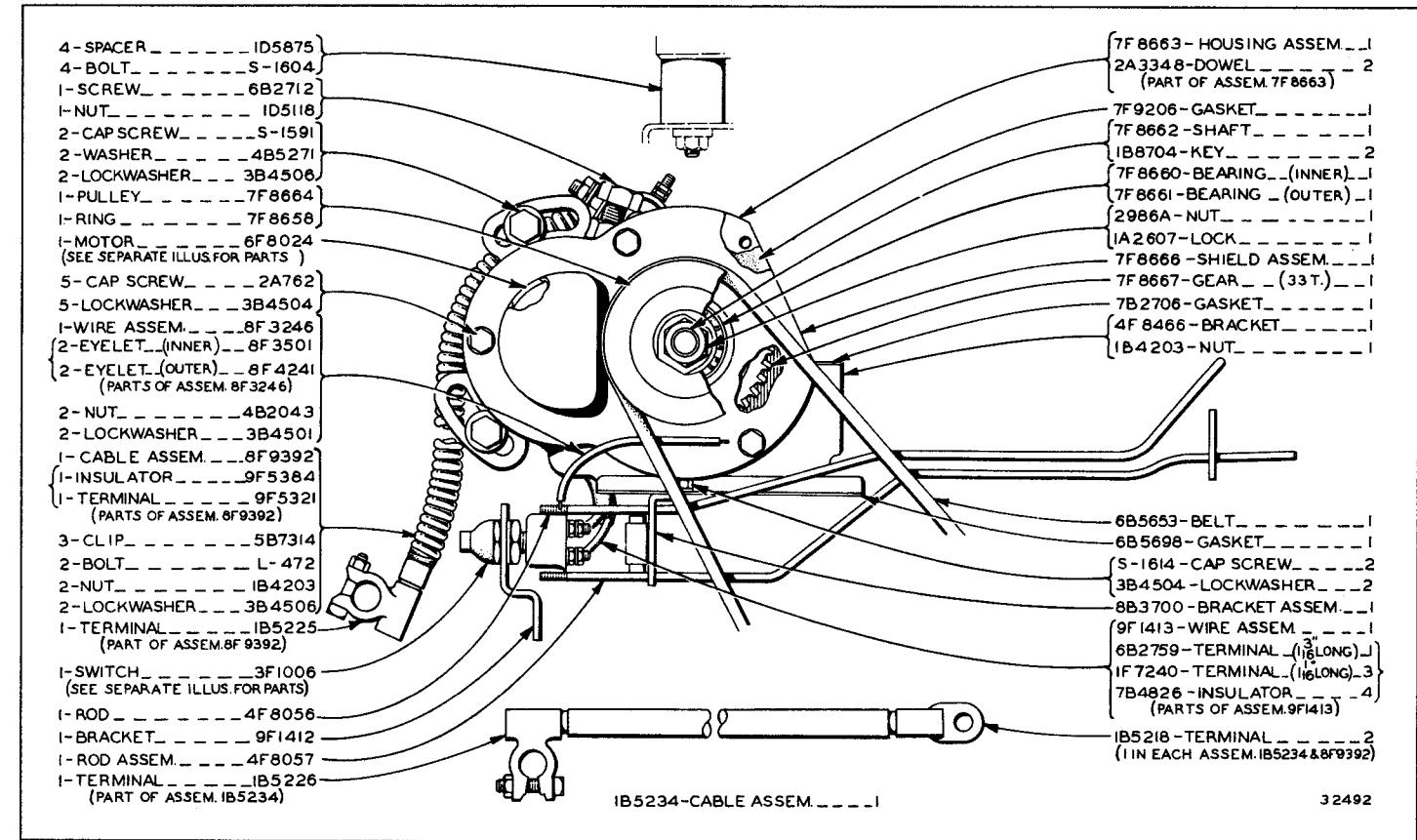
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



9F7907 ELECTRIC STARTER GROUP—6 Volt

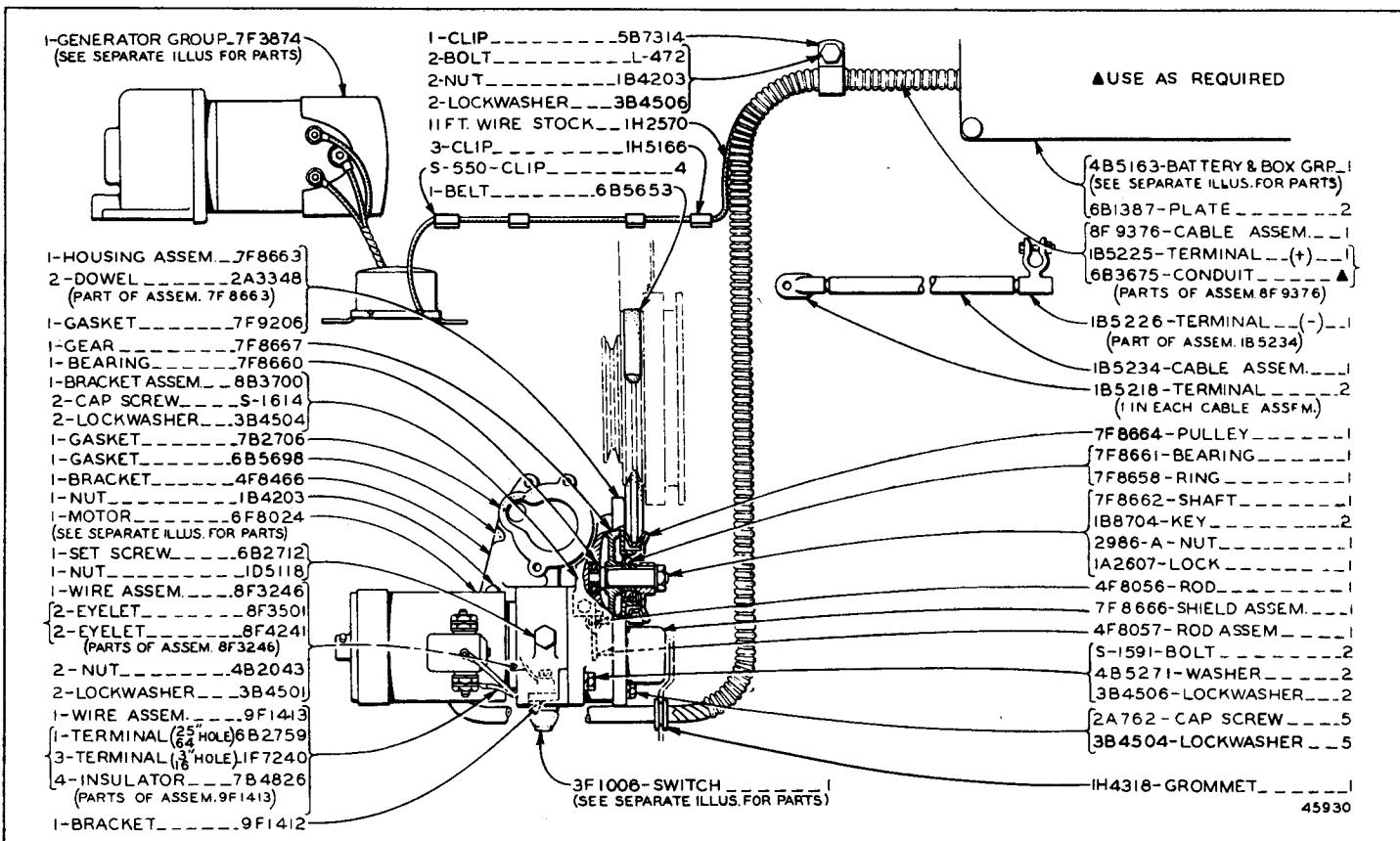
For use with Starting Engine, without Lights. Effective with Serial No. 6U2813

4F6969 Generator Group, 6F8024 Motor, 4B5163 Battery and Box Group and 3F1006 Switch parts are shown on Pages 213, 222, 223, 225 and 226



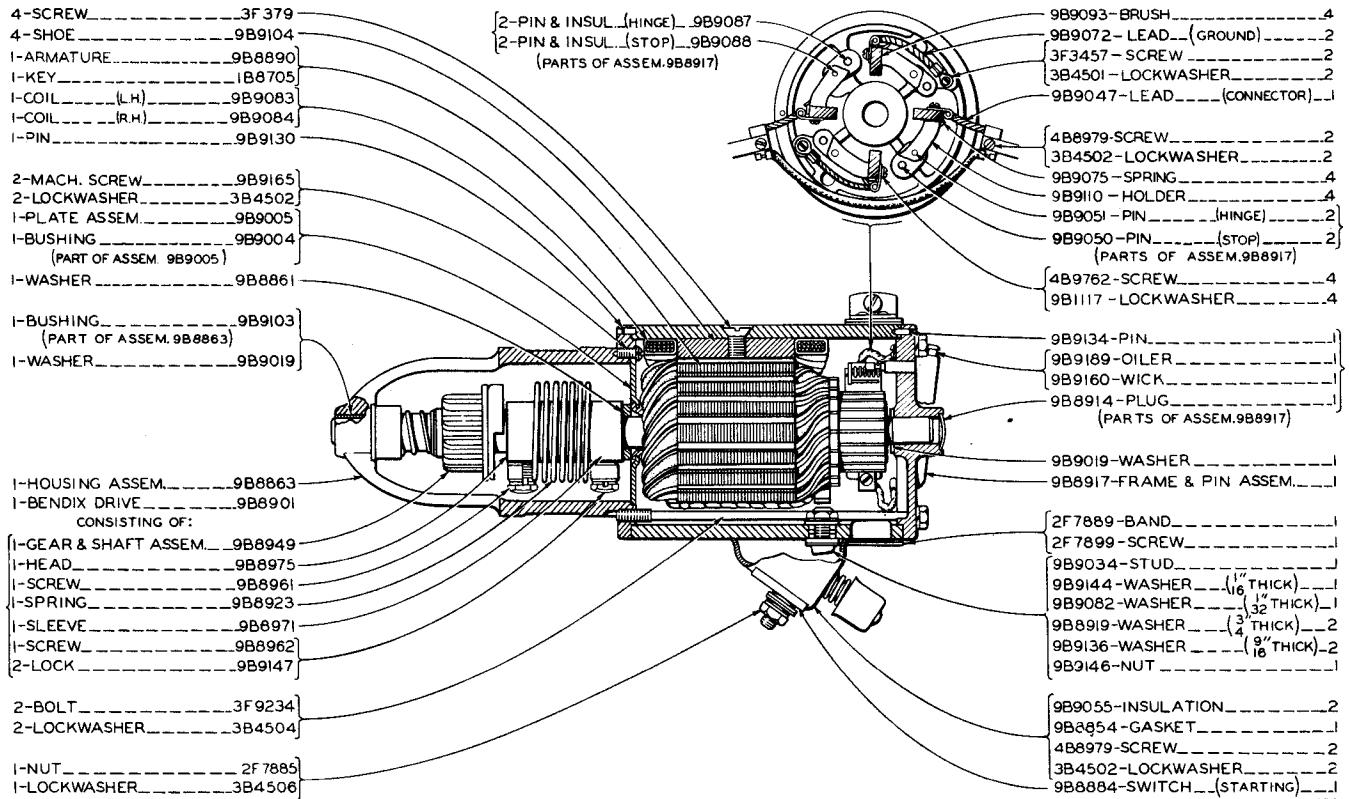
9F7908 ELECTRIC STARTER GROUP—6 Volt
For use with Starting Engine, with Lights. Effective with Serial No. 6U2813
6F8024 Motor and 3F1006 Switch parts are shown on Pages 213 and 222

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7H2666 ELECTRIC STARTER GROUP—6 Volt

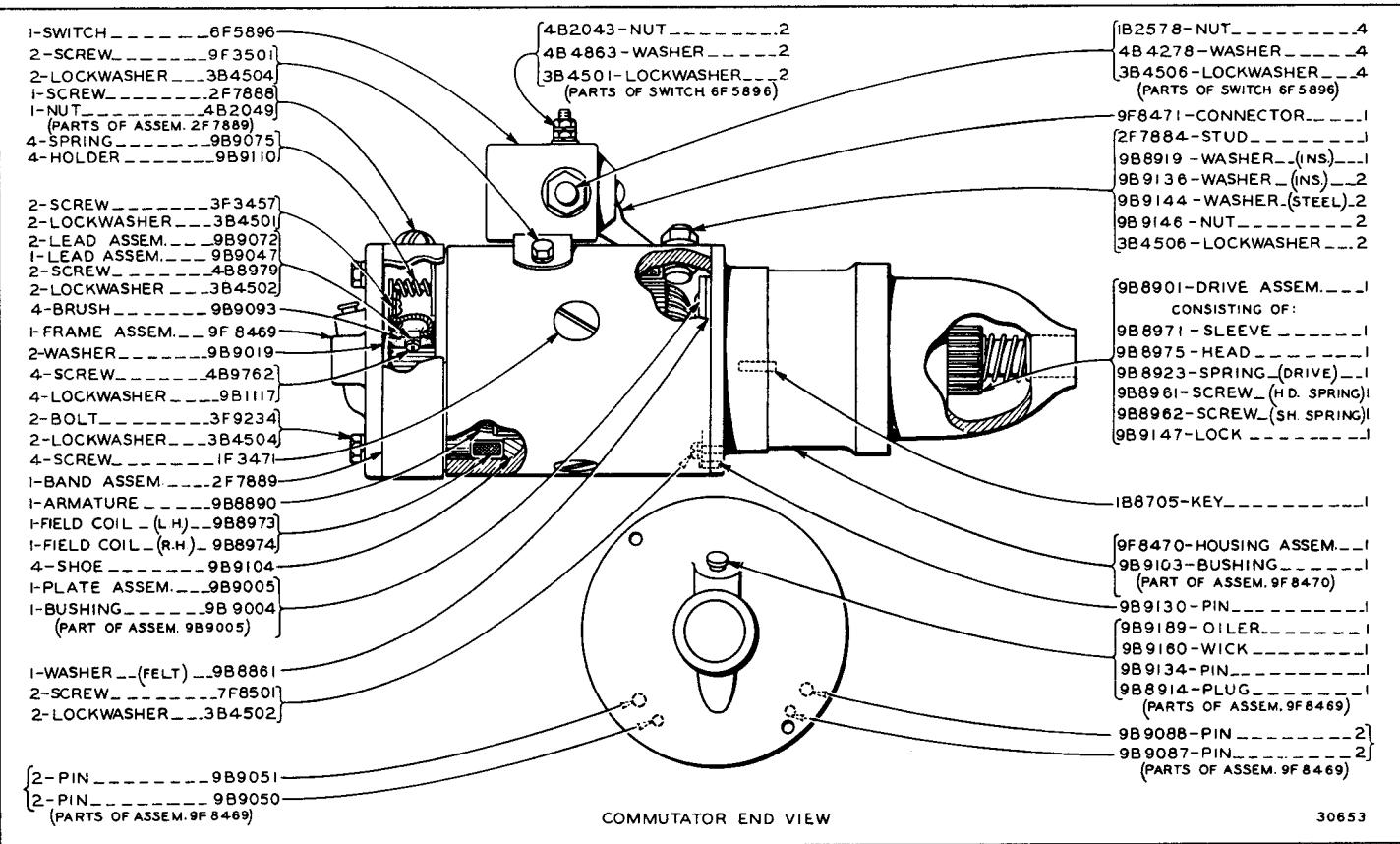
For use with Starting Engine, without Lights and with 40 Ampere Generator. Effective with Serial No. 6U2813. 7F3874 Generator Group, 6F8024 Motor, 3F1006 Switch and 4B5163 Battery and Box Group parts are shown on Pages 213, 222, 223 and 228



682861 STARTING MOTOR—6 Volt

Part of 4F8951 and 4F8301 Electric Starter Groups shown on Pages 214 through 217

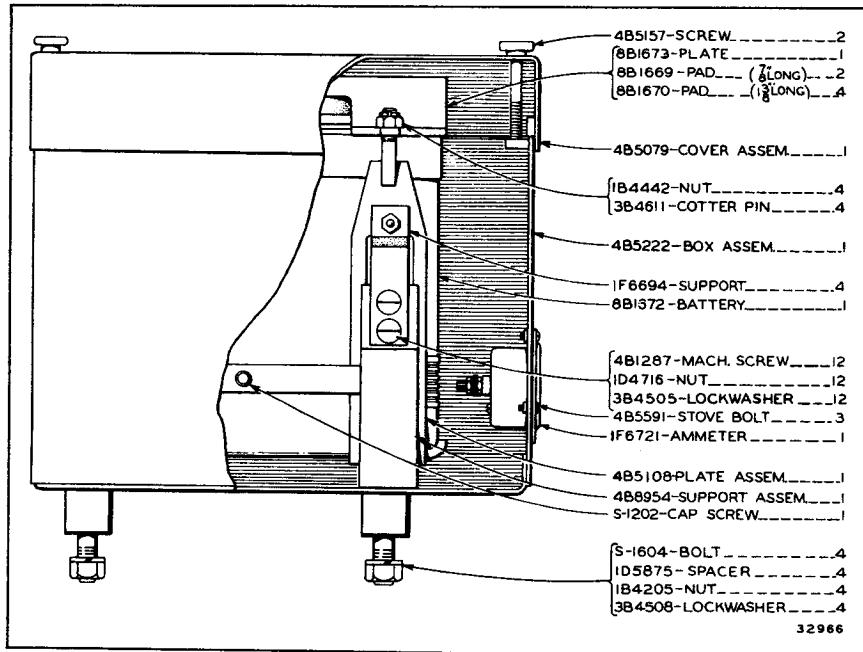
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



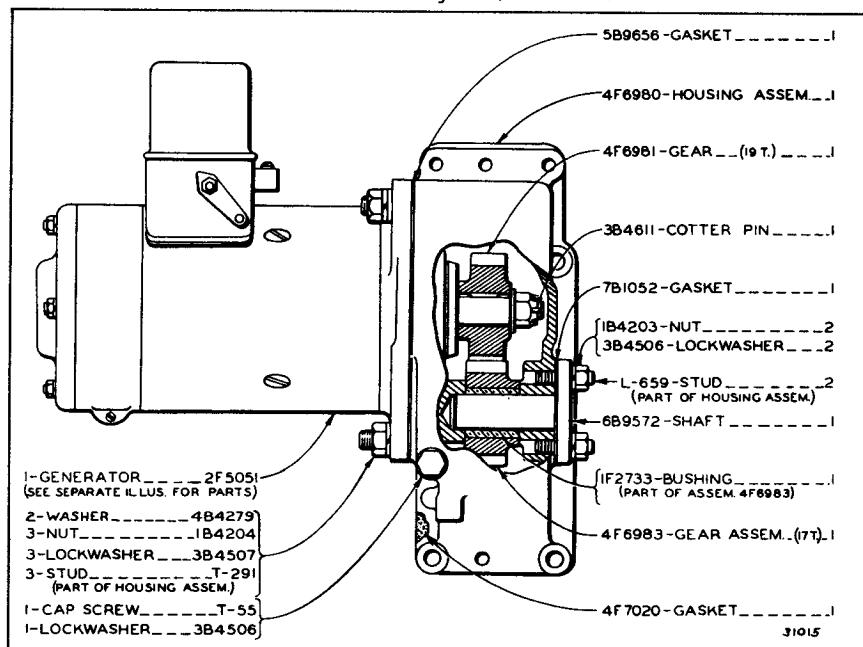
6F8024 MOTOR

Part of 9F7907, 9F7908 and 7H2666 Electric Starter Groups shown on Pages 218, 219 and 220

30653

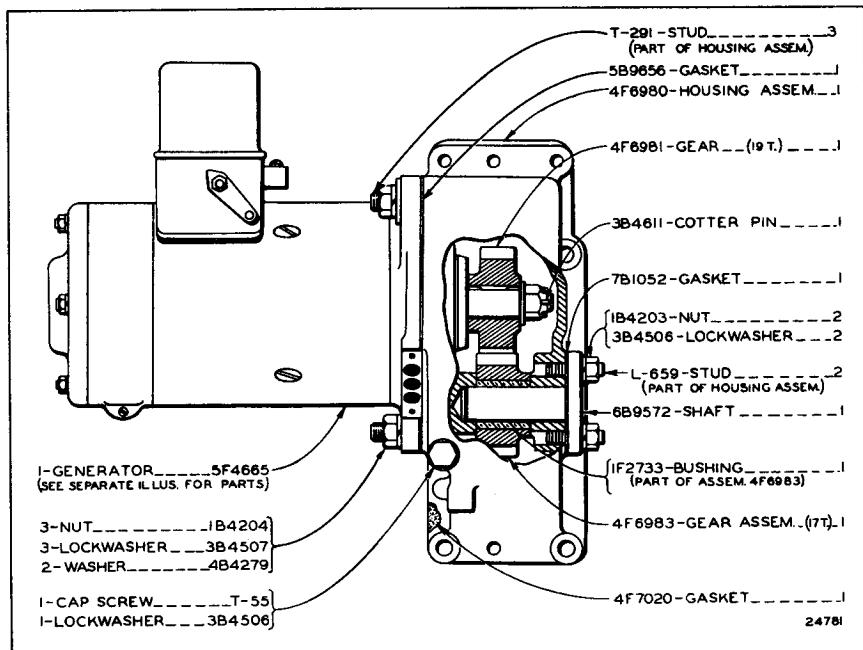
**4B5163 BATTERY AND BOX GROUP—6 Volt**

Part of 4F8301, 9F7907 and 7H2666 Electric Starter Groups and 4F7276, 4F7277, 4F7279, 4F7280, 7F7127, 7F7132, 3H1771 and 3H2614 Lighting System Groups shown on Pages 217, 218, 220, 252 through 258, 260 and 261

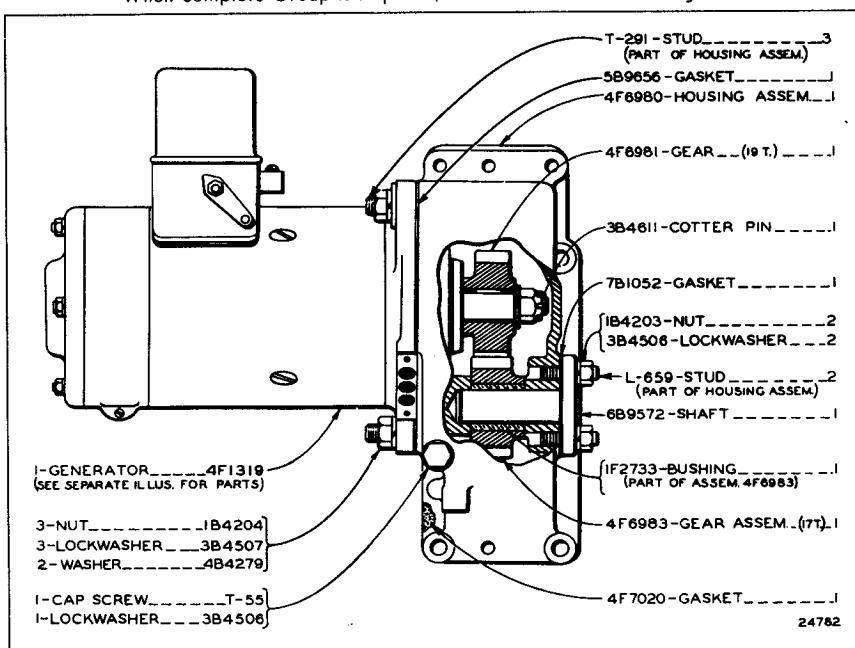
**5F625 GENERATOR GROUP—6 Volt, 20 Ampere—First Type**

For use without Battery. Part of 4F7275 and 4F7278 Lighting System Groups shown on Pages 252 and 254. 2F5051 Generator parts are shown on Page 233. Only separate parts serviced When complete Group required, order 7F3874 shown on Page 228

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

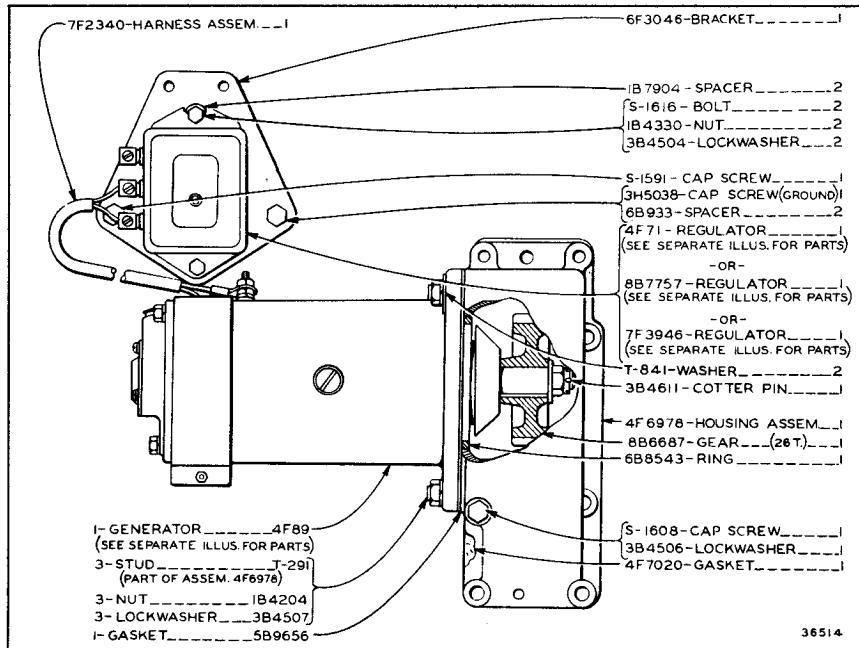
**5F625 GENERATOR GROUP—6 Volt, 20 Ampere—Second Type**

For use without Battery. Part of 4F7275 and 4F7278 Lighting System Groups shown on Pages 252 and 254. 5F4665 Generator parts are shown on Page 234. Only separate parts serviced
When complete Group is required, order 7F3874 shown on Page 228

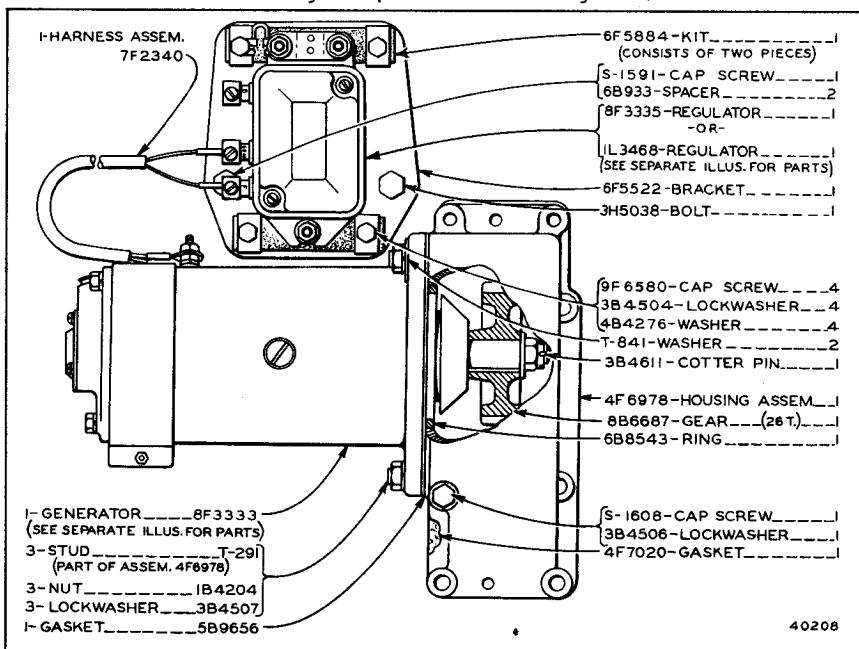
**5F625 GENERATOR GROUP—6 Volt, 20 Ampere—Third Type**

For use without Battery. Part of 4F7275 and 4F7278 Lighting System Groups shown on Pages 252 and 254. 4F1319 Generator parts are shown on Page 235. Only separate parts serviced
When complete Group is required, order 7F3874 shown on Page 228

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

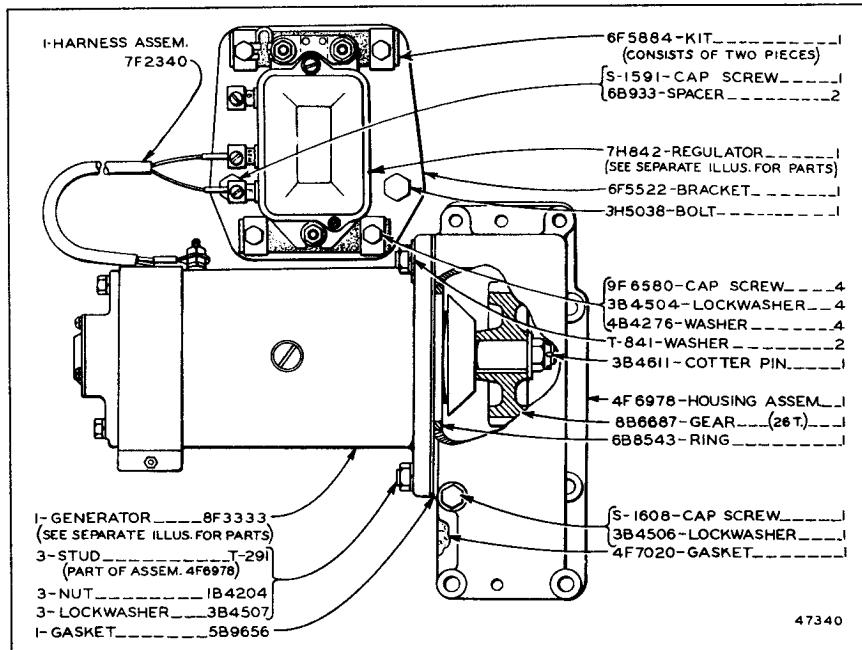
**4F6969 GENERATOR GROUP—6 Volt, 20 Ampere—First Type**

Part of 4F8301 and 9F7907 Electric Starter Groups and 4F7277, 4F7280 and 3H1771 Lighting System Groups shown on Pages 217, 218, 253, 254, 255 and 260. 4F89 Generator, 4F71, 8B7757 and 7F3946 Regulator parts are shown on Pages 236, 243 and 244

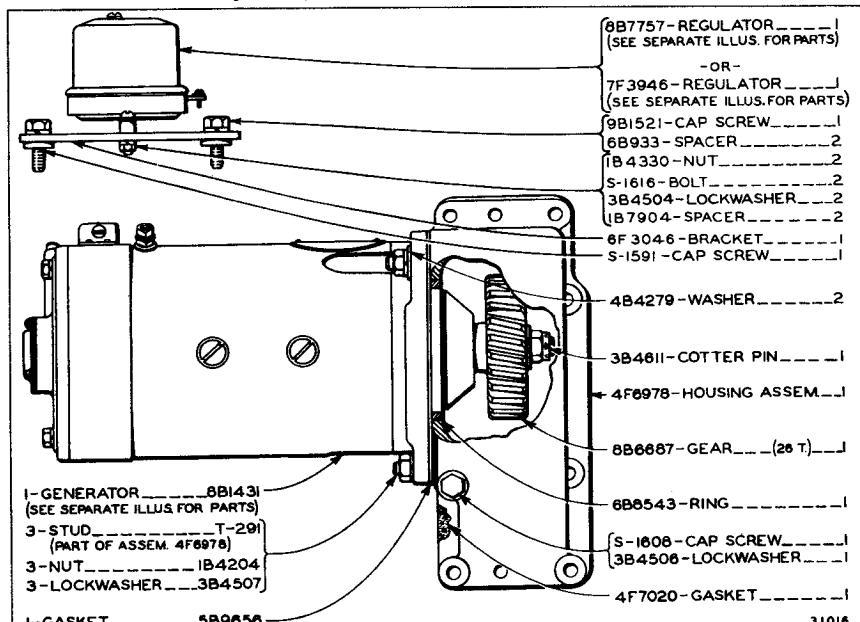
**4F6969 GENERATOR GROUP—6 Volt, 20 Ampere—Second Type**

Part of 4F8301 and 9F7907 Electric Starter Groups and 4F7277, 4F7280 and 3H1771 Lighting System Groups shown on Pages 217, 218, 253, 254, 255 and 260. 8F3333 Generator, IL3468 and 8F3335 Regulator parts are shown on Pages 238, 245 and 246

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

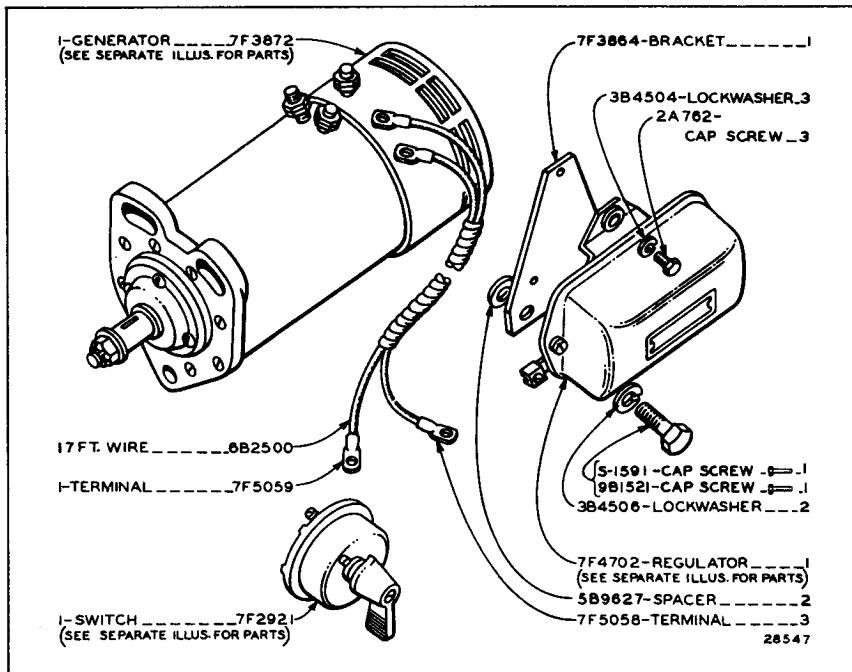
**4F6969 GENERATOR GROUP—6 Volt, 20 Ampere—Third Type**

Part of 4F8301 and 9F7907 Electric Starter Groups and 4F7277, 4F7280 and 3H1771 Lighting System Groups shown on Pages 217, 218, 253, 254, 255 and 260. 8F3333 Generator and 7H842 Regulator parts are shown on Pages 238 and 247

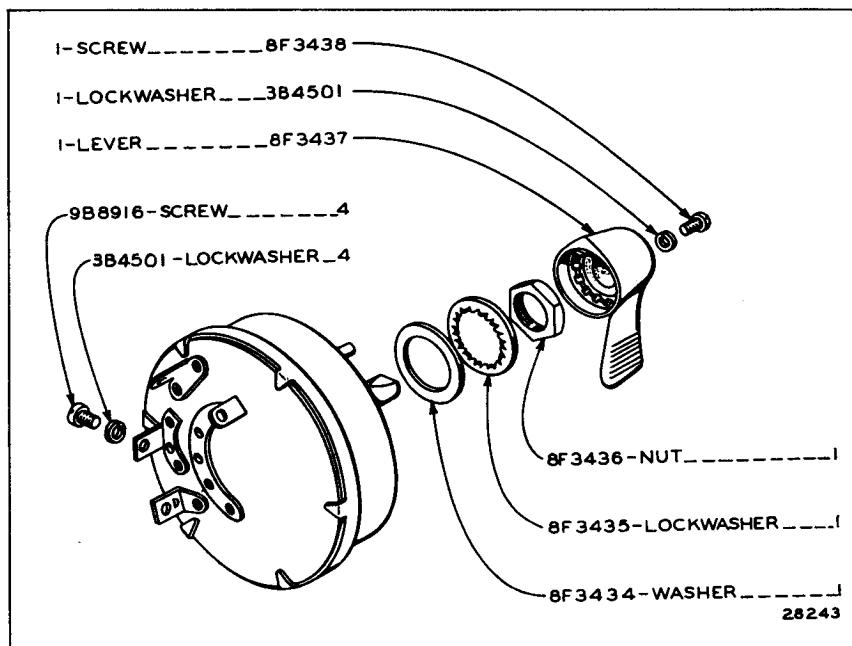
**4F6971 GENERATOR GROUP—6 Volt, 30 Ampere**

For use with Battery. Part of 4F7276 and 4F7279 Lighting System Groups shown on Pages 252 and 255. 8B1431 Generator, 8B7757 and 7F3946 Regulator parts are shown on Pages 239, 243 and 244. Only separate parts serviced. When complete Group is required, order 7F3874 shown on Page 228

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7F4832 GENERATOR SERVICE GROUP—6 Volt, 22 Ampere
7F3872 Generator and 7F4702 Regulator parts are shown on Pages 240 and 248

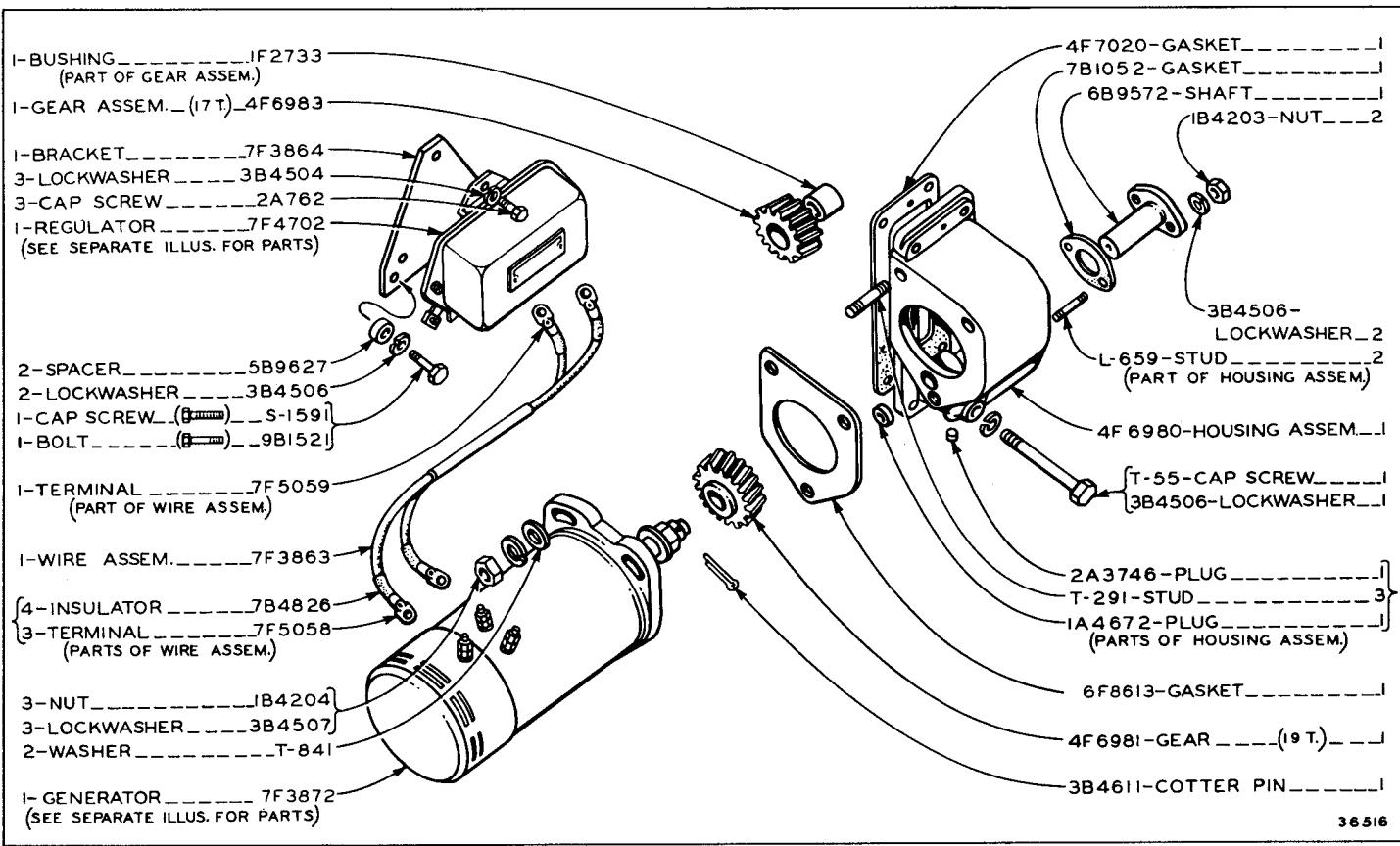


7F2921 SWITCH

Part of 4F7276, 4F7277, 4F7280, 7F7127, 7F7132, 7F7137, 3H1766, 3H1771 and 3H2614 Lighting System Groups shown on Pages 252 through 261 and 8F264 Attachment Arrangement listed on Page 269

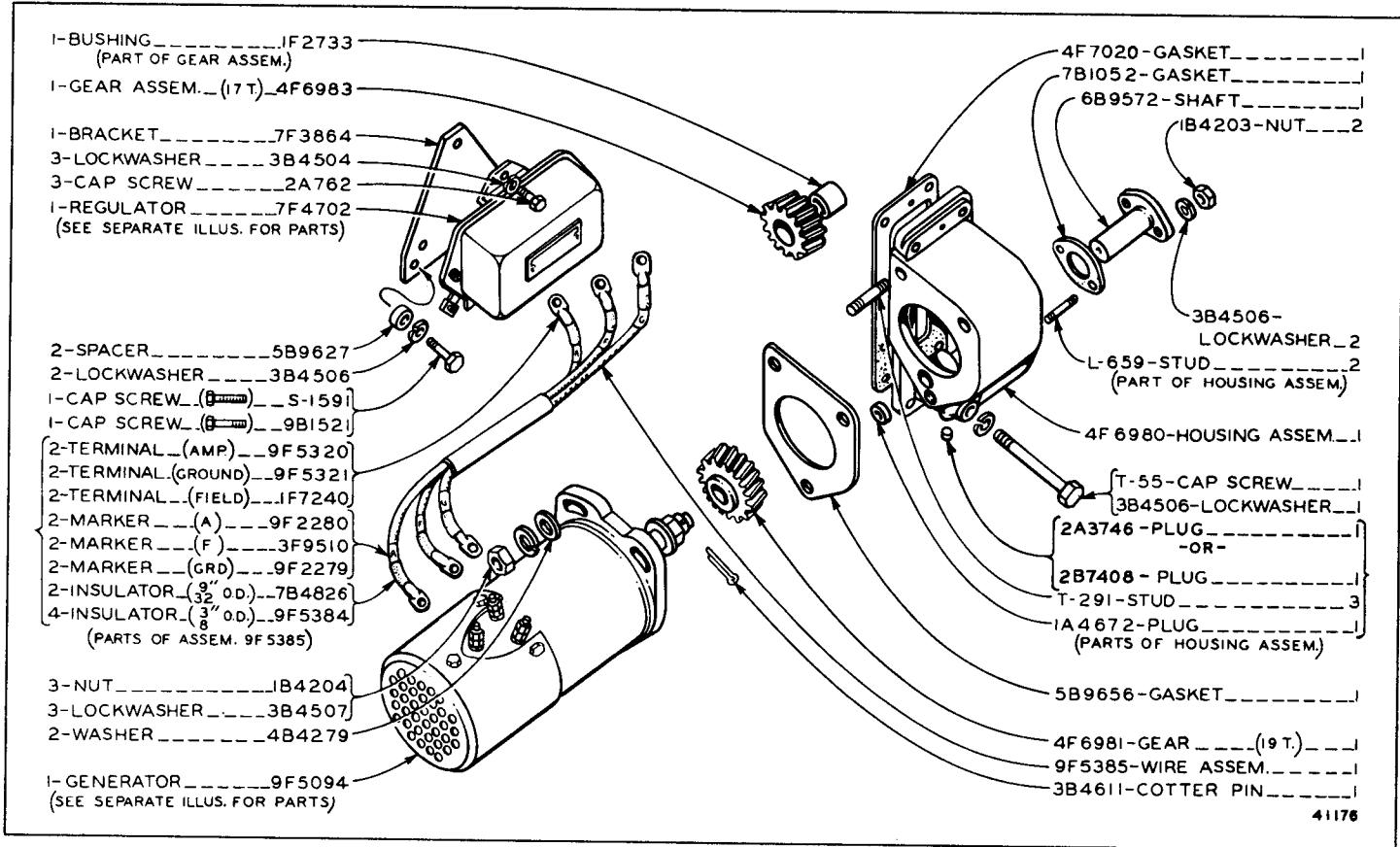
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7F3874 GENERATOR GROUP—6 Volt, 40 Ampere—First Type

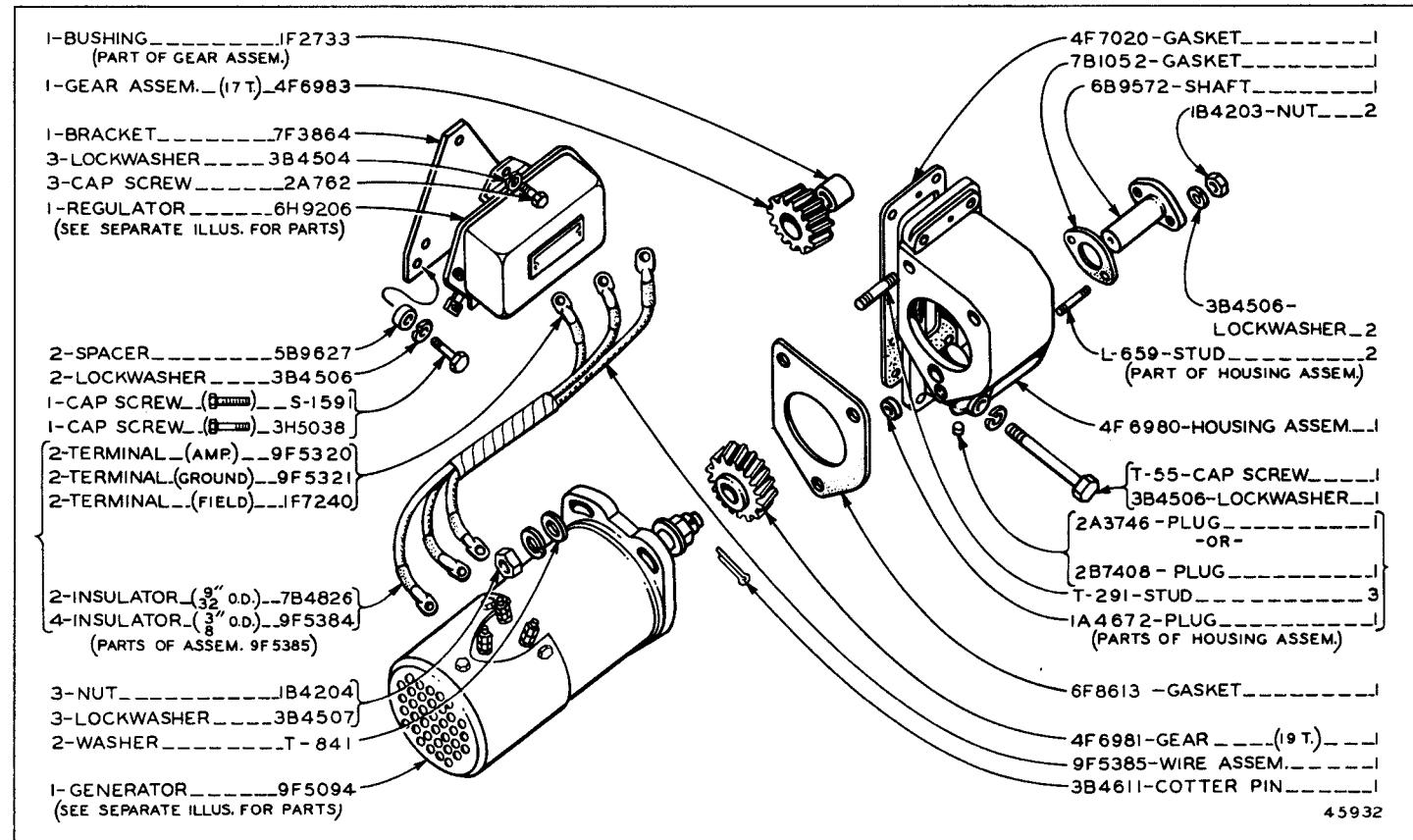
Part of 7H2666 Electric Starter Group and 7F7127, 7F7132, 7F7137, 3H1766 and 3H2614 Lighting System Groups shown on Pages 220 and 256 through 261. 7F3872 Generator and 7F4702 Regulator parts are shown on Pages 240 and 248



7F3874 GENERATOR GROUP—6 Volt, 40 Ampere—Second Type

Part of 7H2666 Electric Starter Group and 7F7127, 7F7132, 7F7137, 3H1766 and 3H2614 Lighting System Groups shown on Pages 220 and 256 through 261. 9F5094 Generator and 7F4702 Regulator parts are shown on Pages 241 and 248

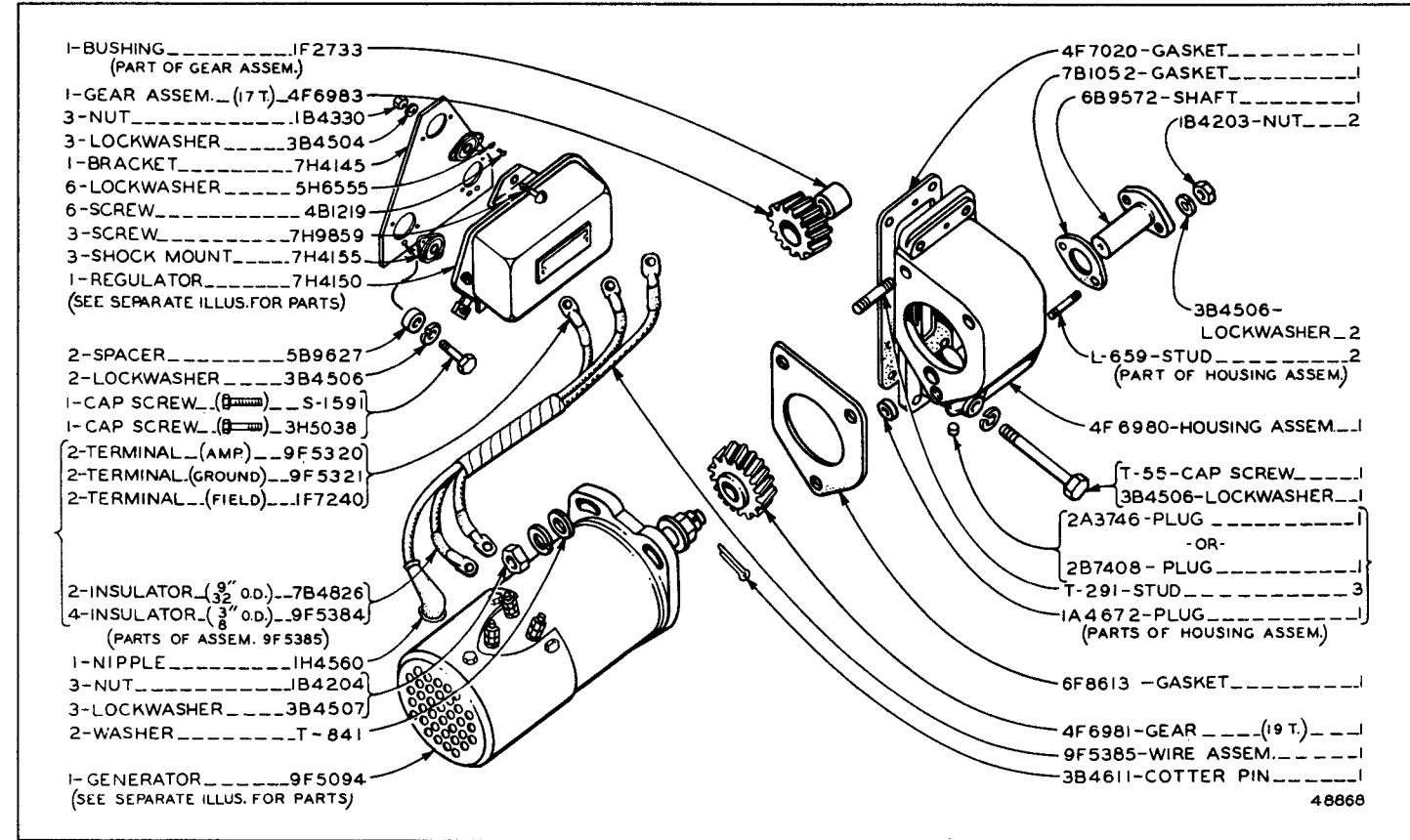
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



45932

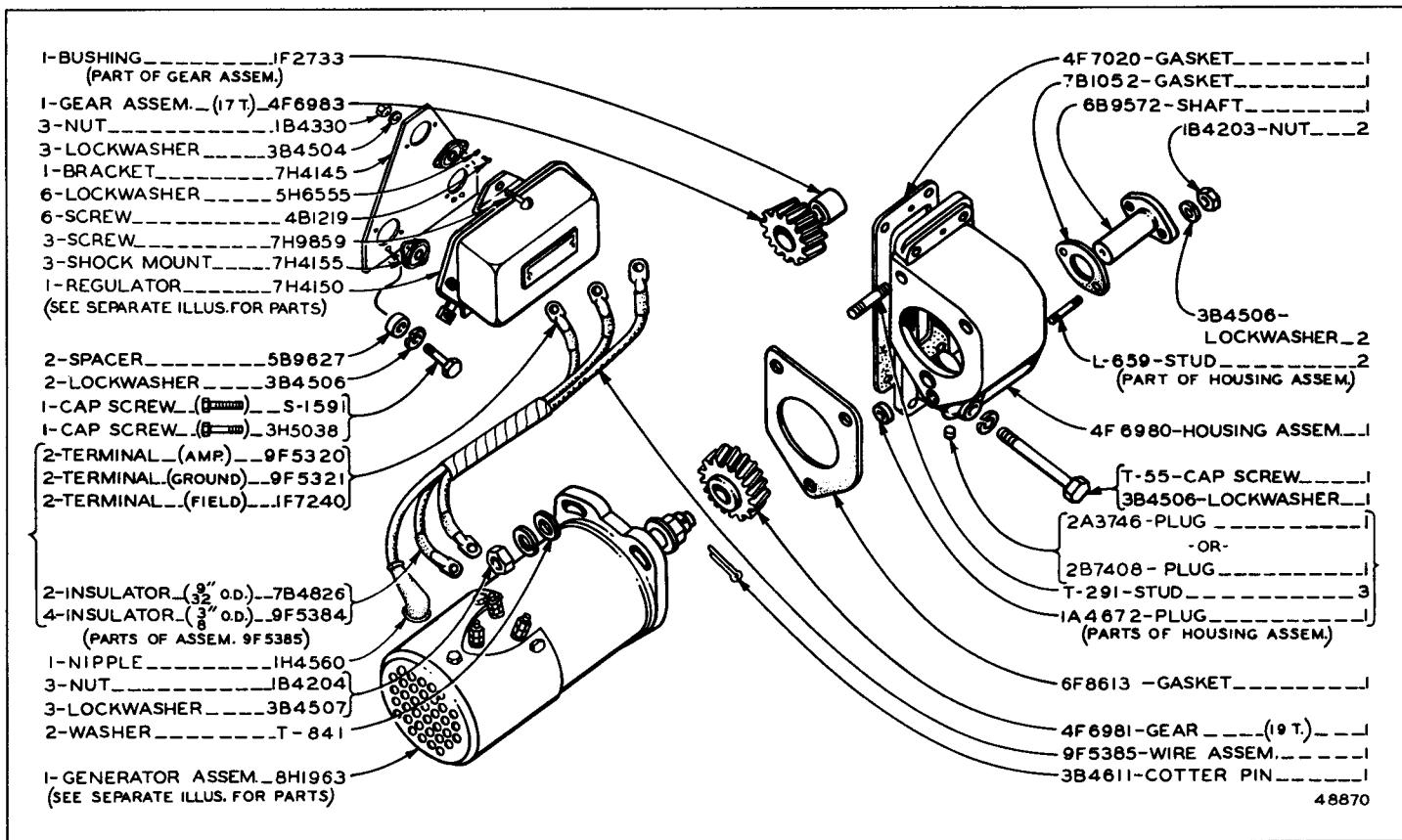
7F3874 GENERATOR GROUP—6 Volt, 40 Ampere—Third Type

Part of 7H2666 Electric Starter Group and 7F7127, 7F7132, 7F7137, 3H1766 and 3H3614 Lighting System Groups shown on Pages 220 and 256 through 261. 9F5094 Generator and 6H9206 Regulator parts are shown on Pages 241 and 249



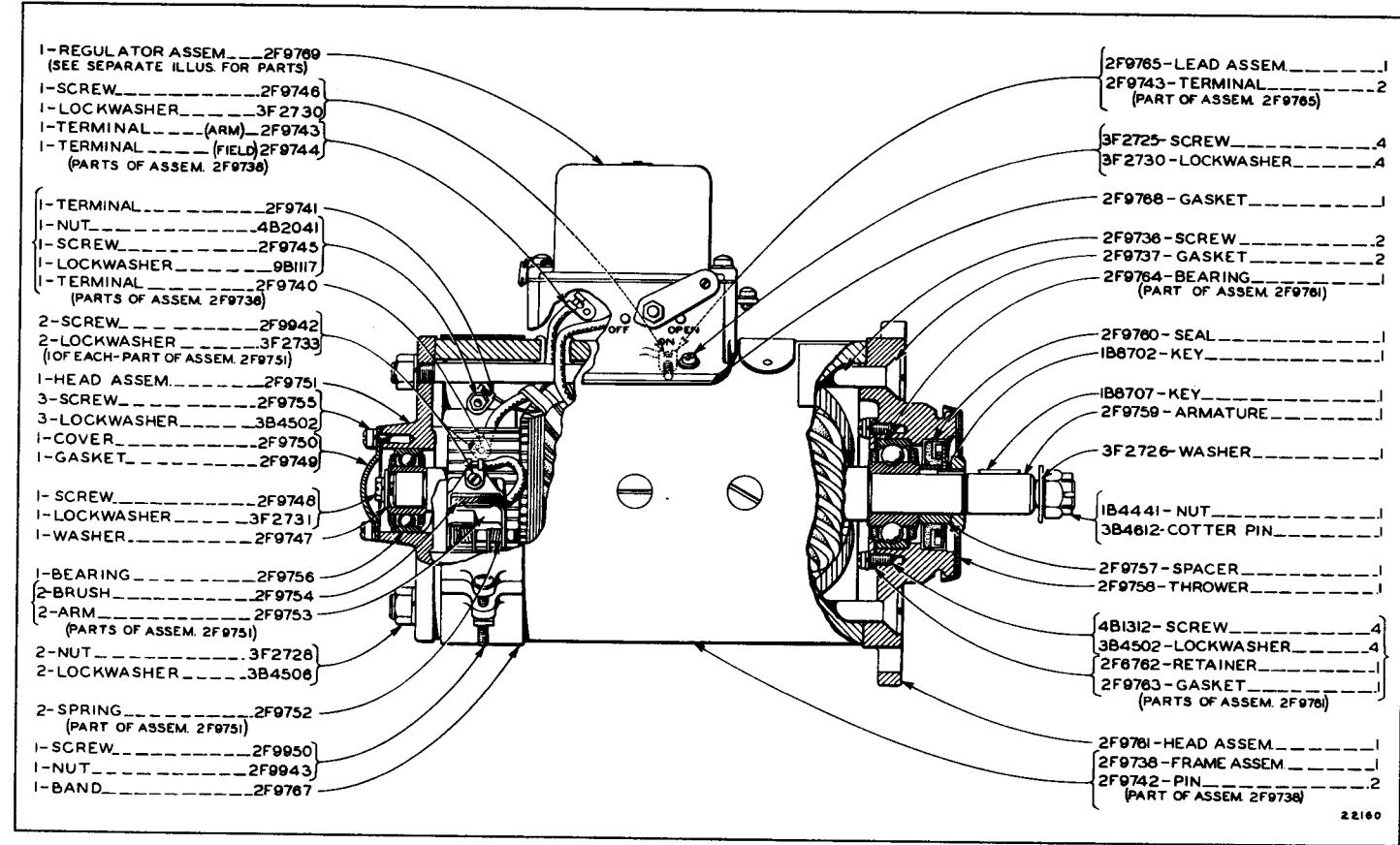
7F3874 GENERATOR GROUP—6 Volt, 40 Ampere—Fourth Type
 Part of 7H2666 Electric Starter Group and 7F7127, 7F7132, 7F7137, 3H1766 and 3H2614 Lighting Systems shown on Pages 220 and 256 through 261
 9F5094 Generator and 7H4150 Regulator parts are shown on Pages 241 and 250

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7F3874 GENERATOR GROUP—6 Volt, 40 Ampere—Fifth Type

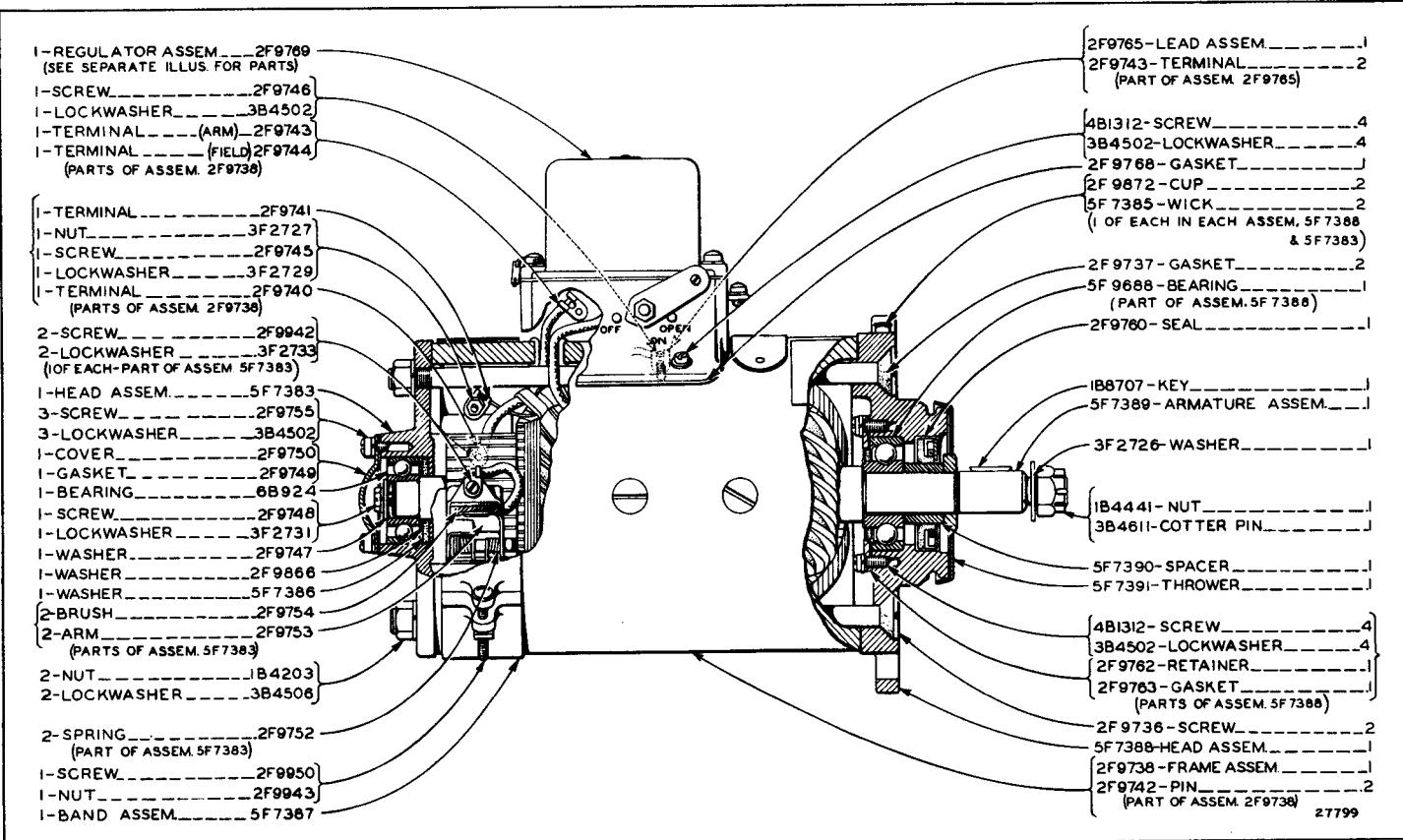
Part of 7H2666 Electric Starter Group and 7F7127, 7F7132, 7F7137, 3H1766 and 3H2614 Lighting System Groups shown on Pages 220 and 256 through 261. 8H1963 Generator and 7H4150 Regulator parts are shown on Pages 242 and 250



2F5051 GENERATOR—6 Volt, 20 Ampere

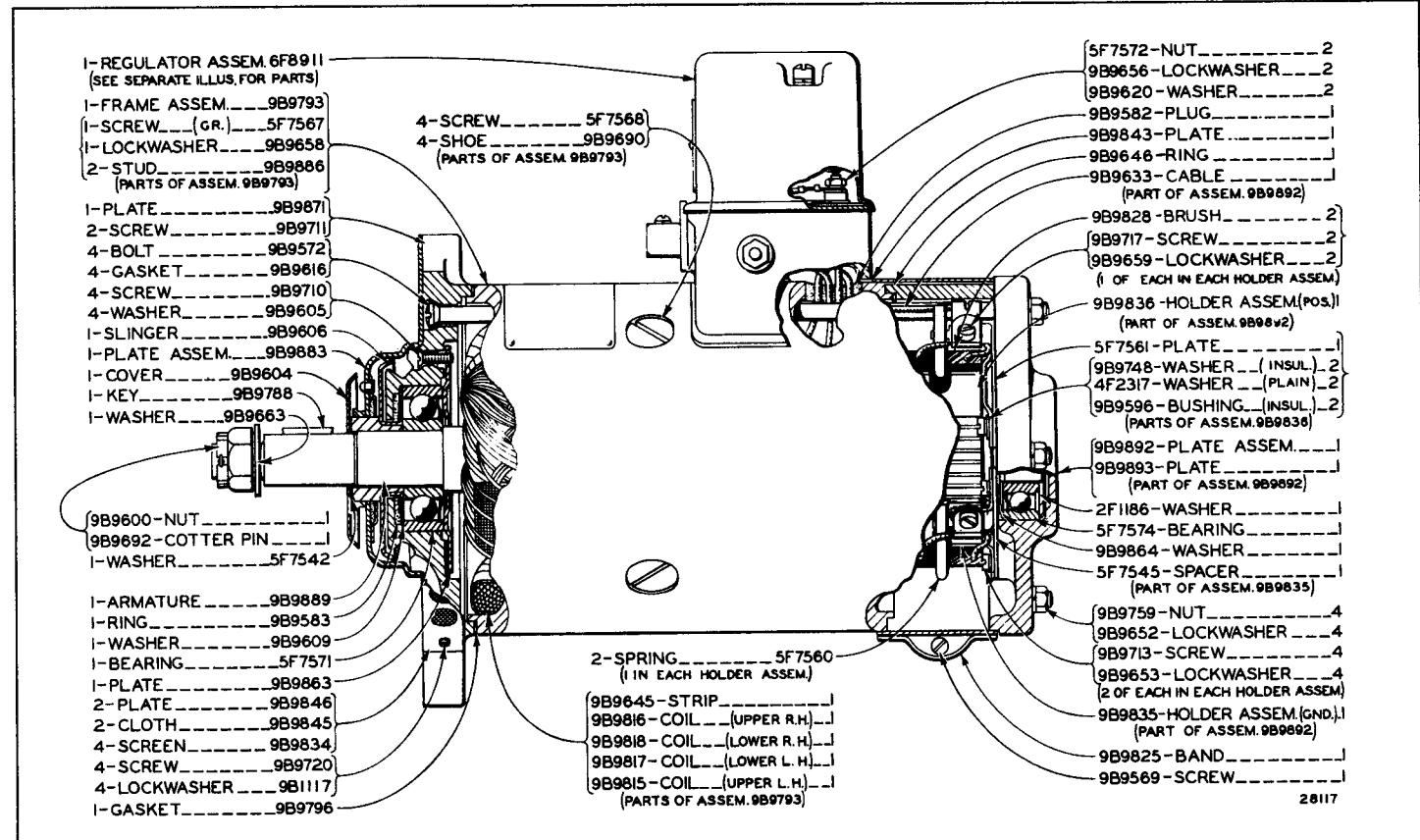
Part of 5F625 Generator Group shown on Page 223. 2H9769 Regulator parts are shown on Page 251. Only separate parts serviced
When complete Generator is required order 4F1319 shown on Page 235

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



5F4665 GENERATOR—6 Volt, 20 Ampere

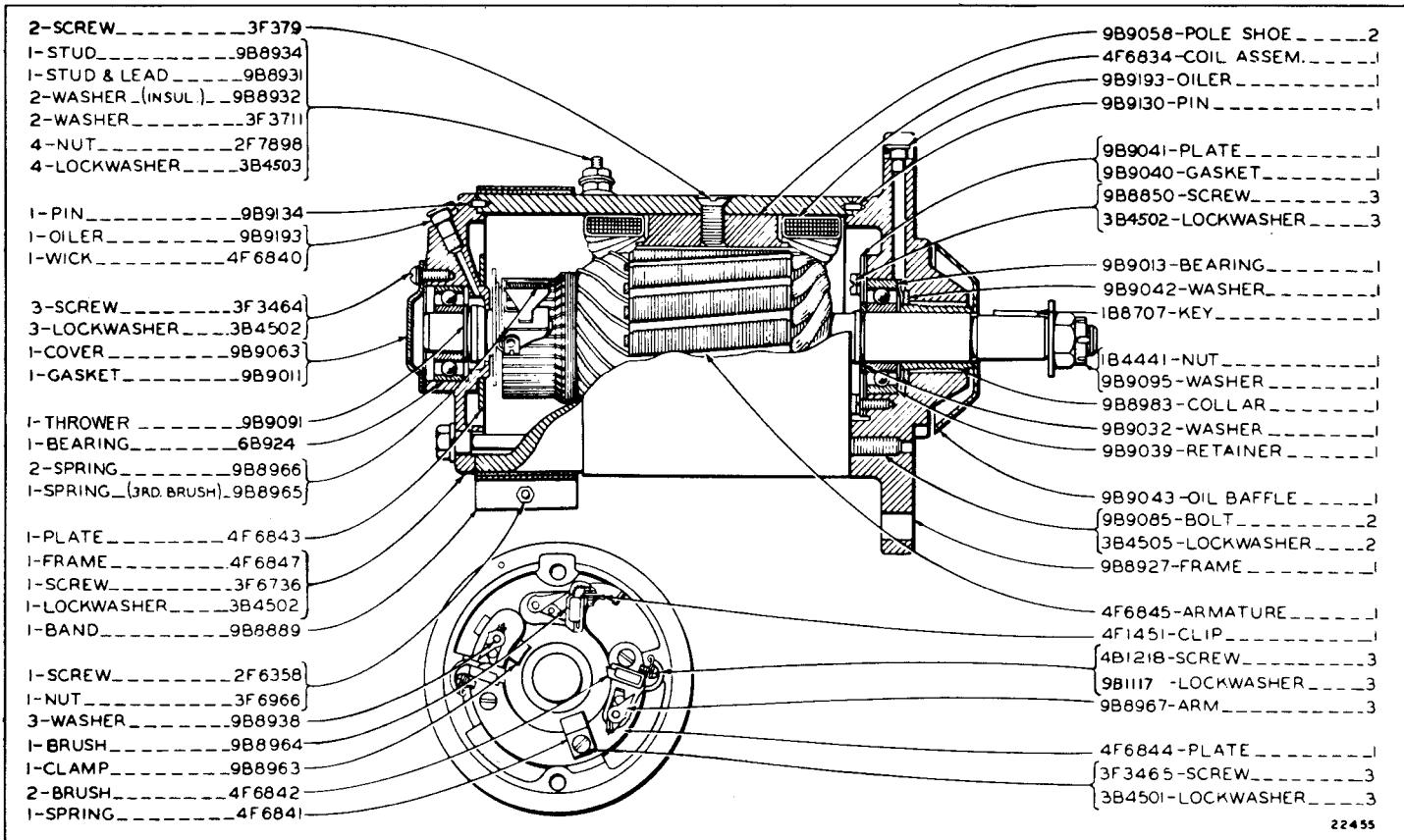
Part of 5F625 Generator Group shown on Page 224. 2H9769 Regulator parts are shown on Page 251. Only separate parts serviced
When complete Generator is required, order 7H4832 shown on Page 227



4F1319 GENERATOR—6 Volt, 20 Ampere

Part of 5F625 Generator Group shown on Page 224. 6F8911 Regulator parts are shown on Page 251. Only separate parts serviced
When complete Generator is required order 7F4832 shown on Page 227

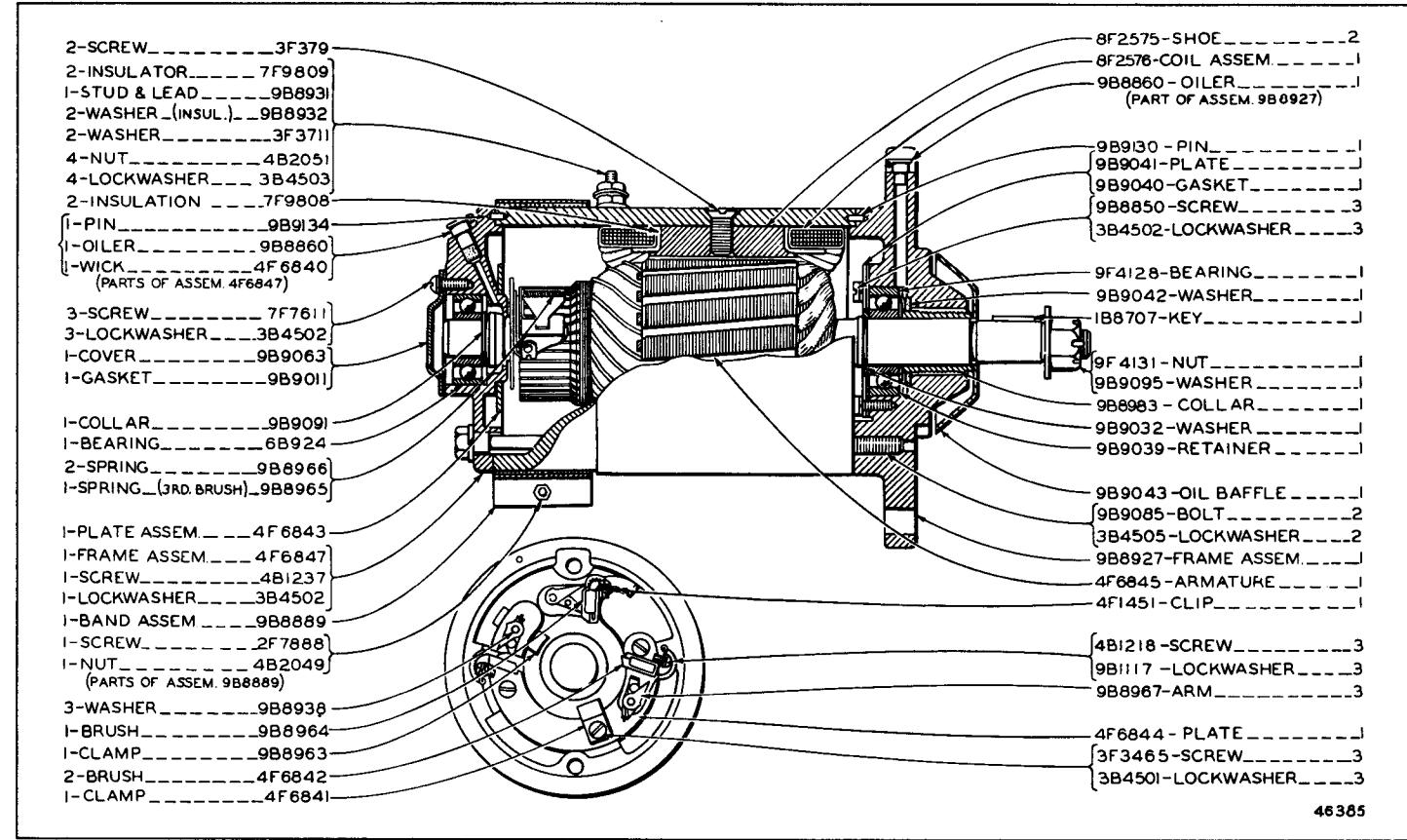
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



22455

4F89 GENERATOR—6 Volt, 20 Ampere

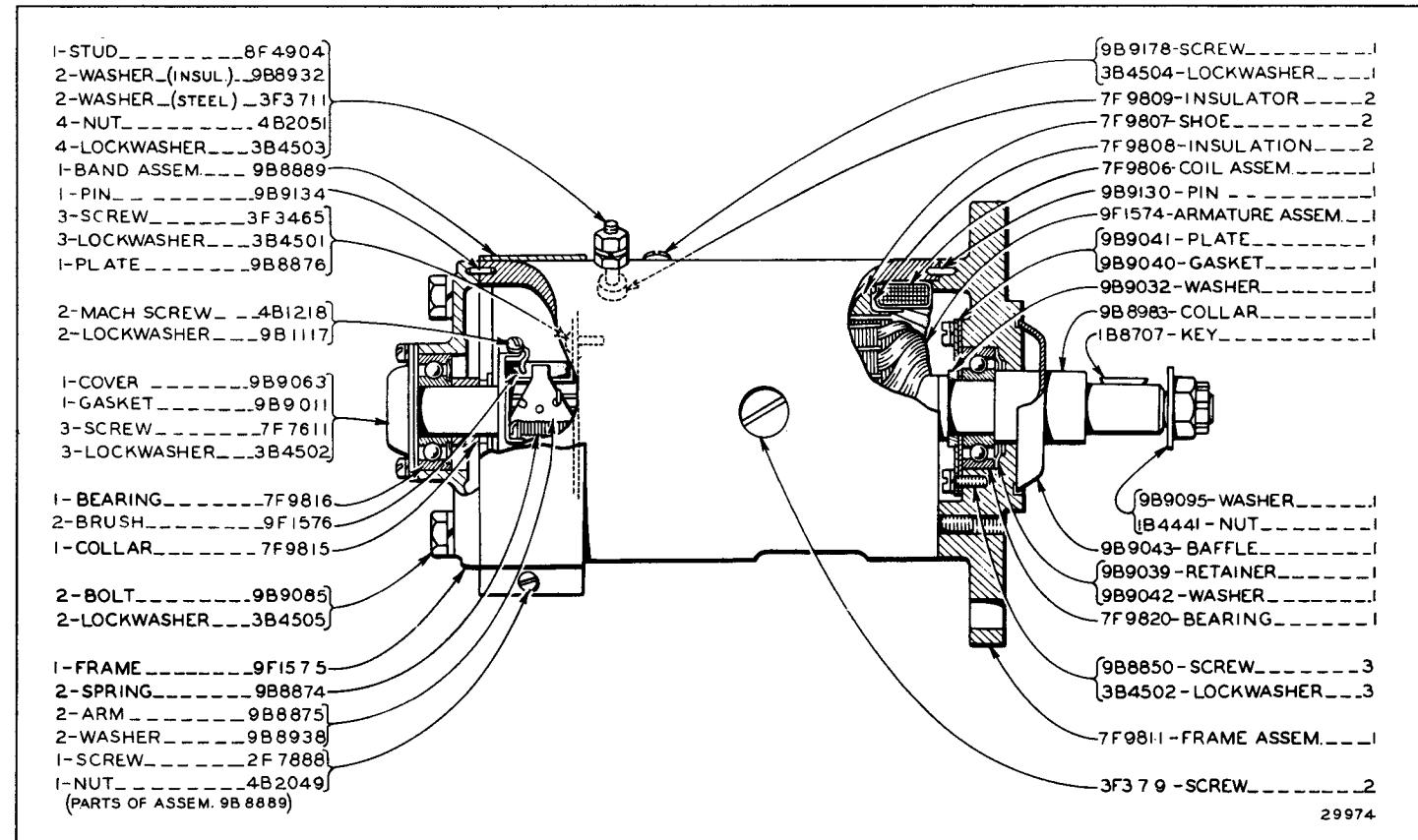
Part of 4F6969 Generator Group shown on Page 225. Only separate parts serviced. When complete Generator is required order 9F4992



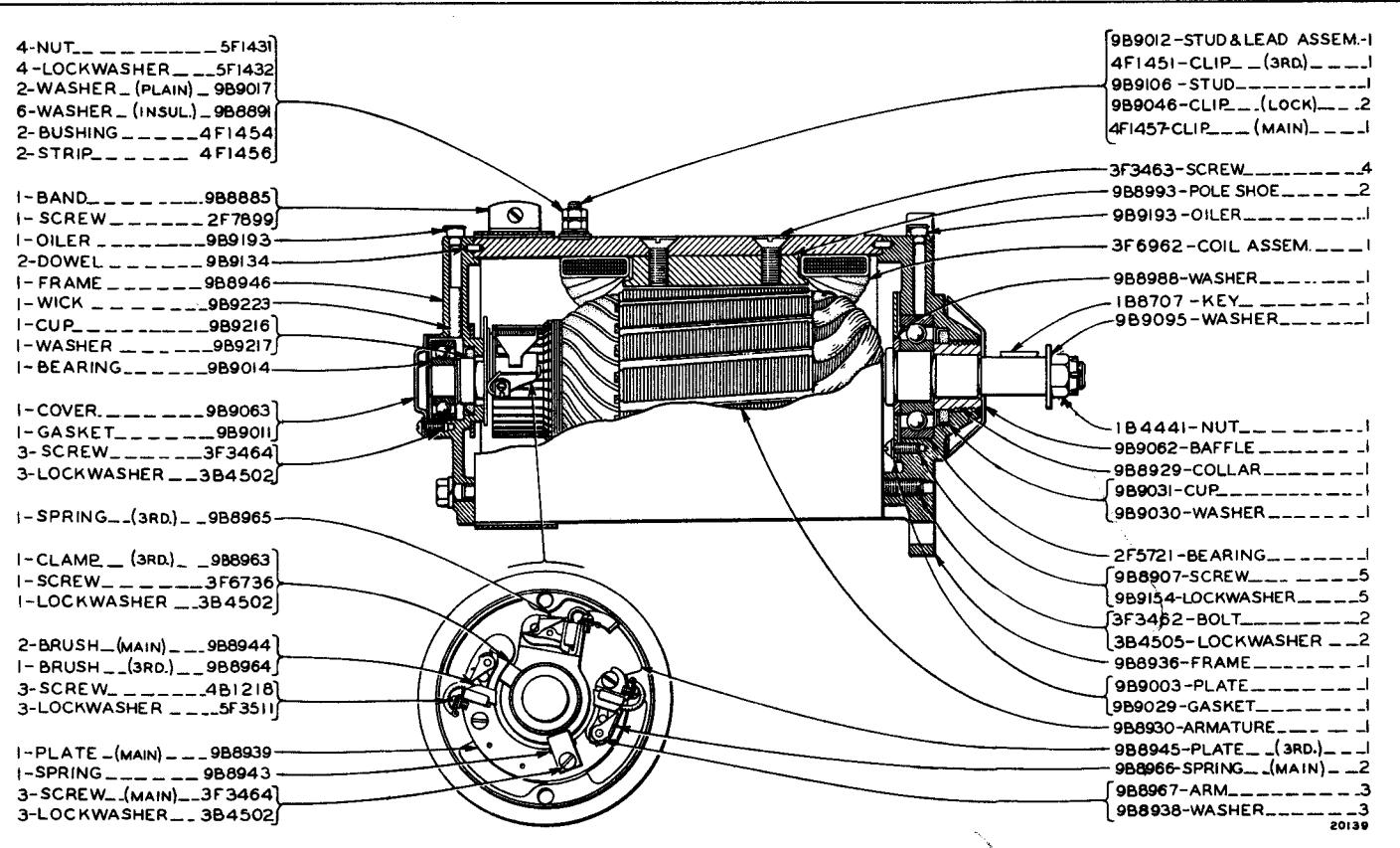
46385

9F4992 GENERATOR—6 Volt, 20 Ampere

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



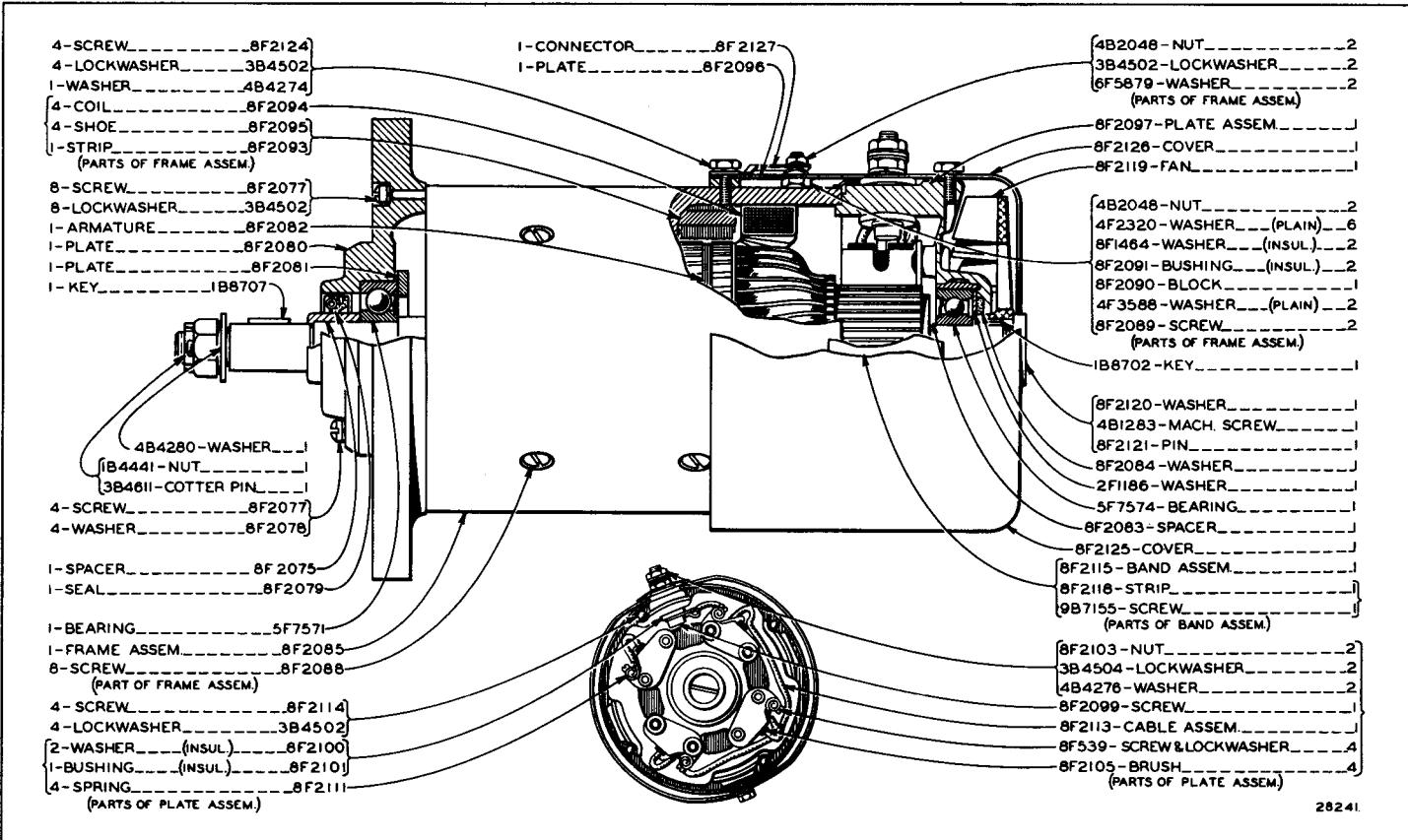
8F3333 GENERATOR—6 Volt, 20 Ampere
Part of 4F6969 Generator Group shown on Pages 225 and 226



8B1431 GENERATOR—6 Volt, 30 Ampere
Part of 4F6971 Generator Group shown on Page 226

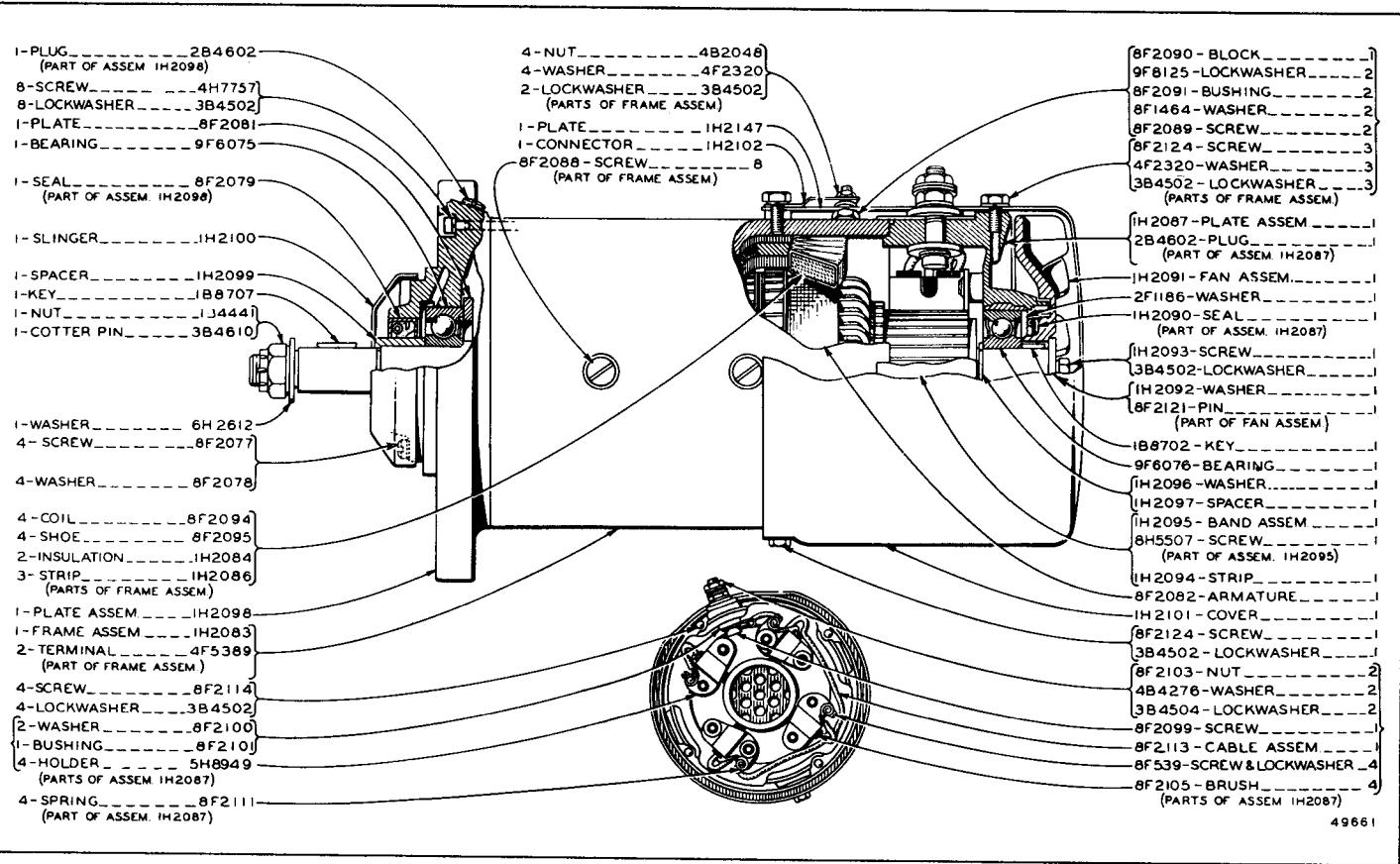
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7F3872 GENERATOR—6 Volt, 40 Ampere

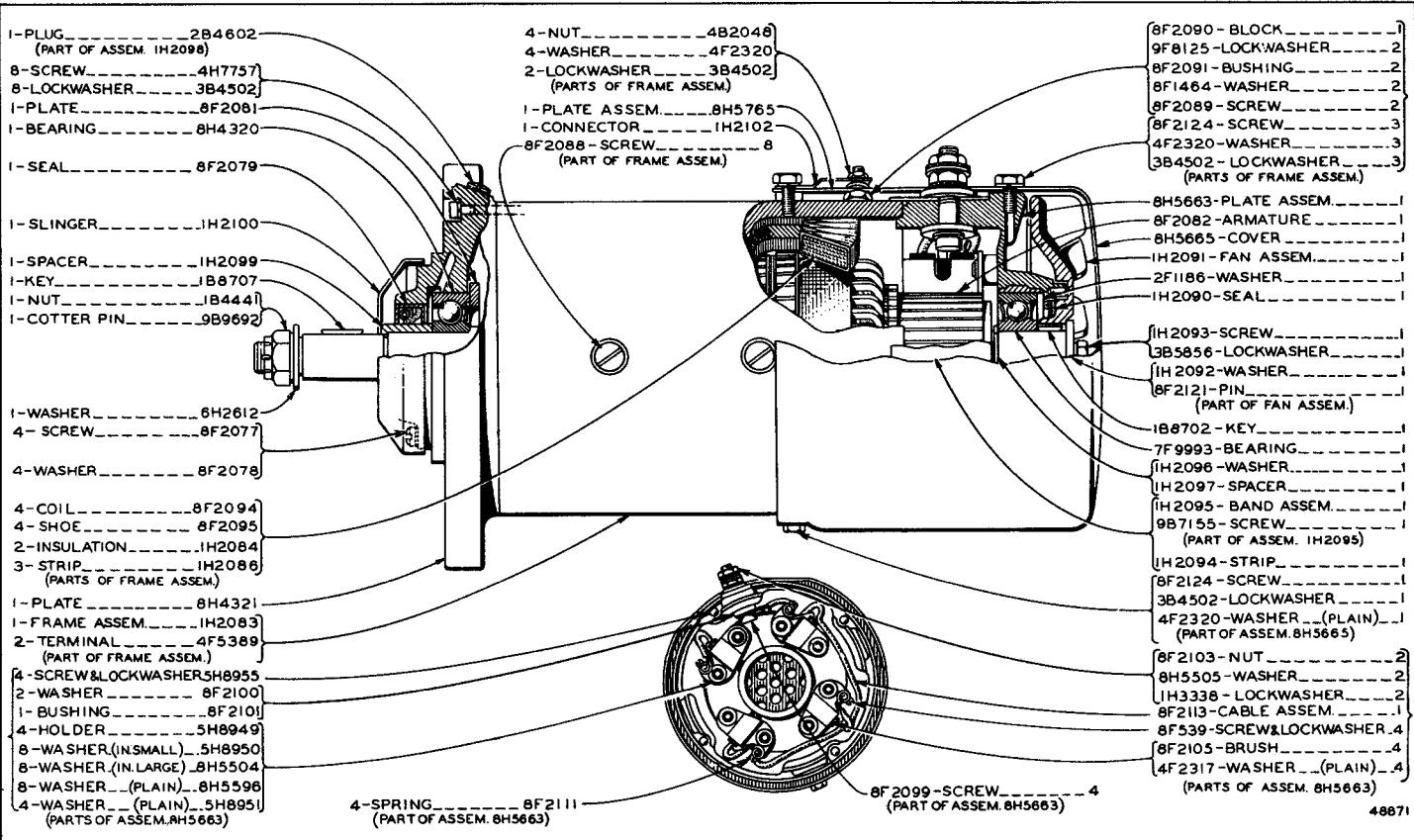
Part of 7F4832 Generator Service Group and 7F3874 Generator Group shown on Pages 227 and 228. Only separate parts serviced
When complete Generator is required, order 8H1963 shown on Page 242



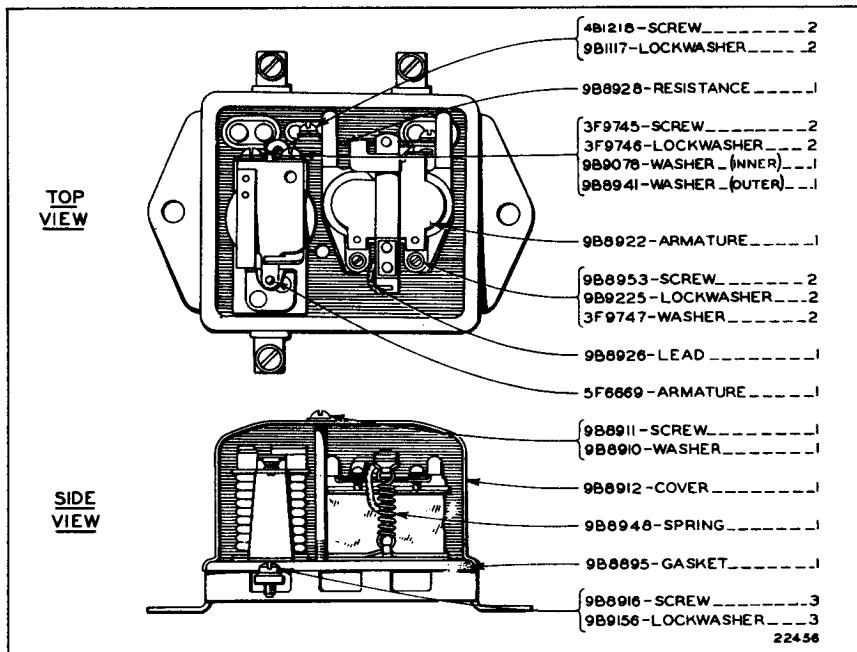
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

9F5094 GENERATOR—6 Volt, 40 Ampere
 Part of 7F3874 Generator Group shown on Pages 229, 230 and 231. Only separate parts serviced
 When complete Generator is required, order 8H1963 shown on Page 242

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

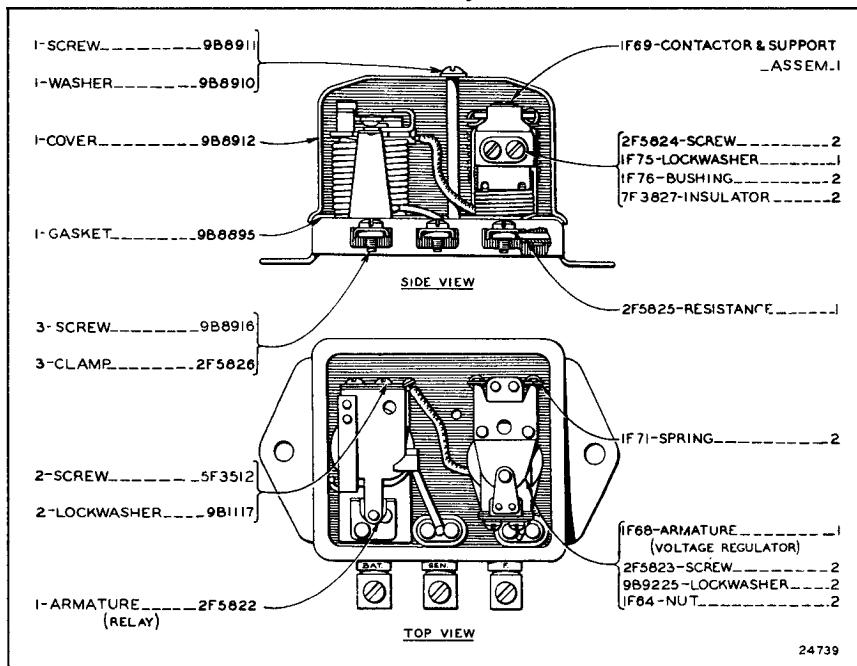


8H1963 GENERATOR—6 Volt, 40 Ampere
Part of 7F3874 Generator Group shown on Page 232

**4F71 REGULATOR—6 Volt, 20 Ampere**

Part of 4F6969 Generator Group shown on Page 225.

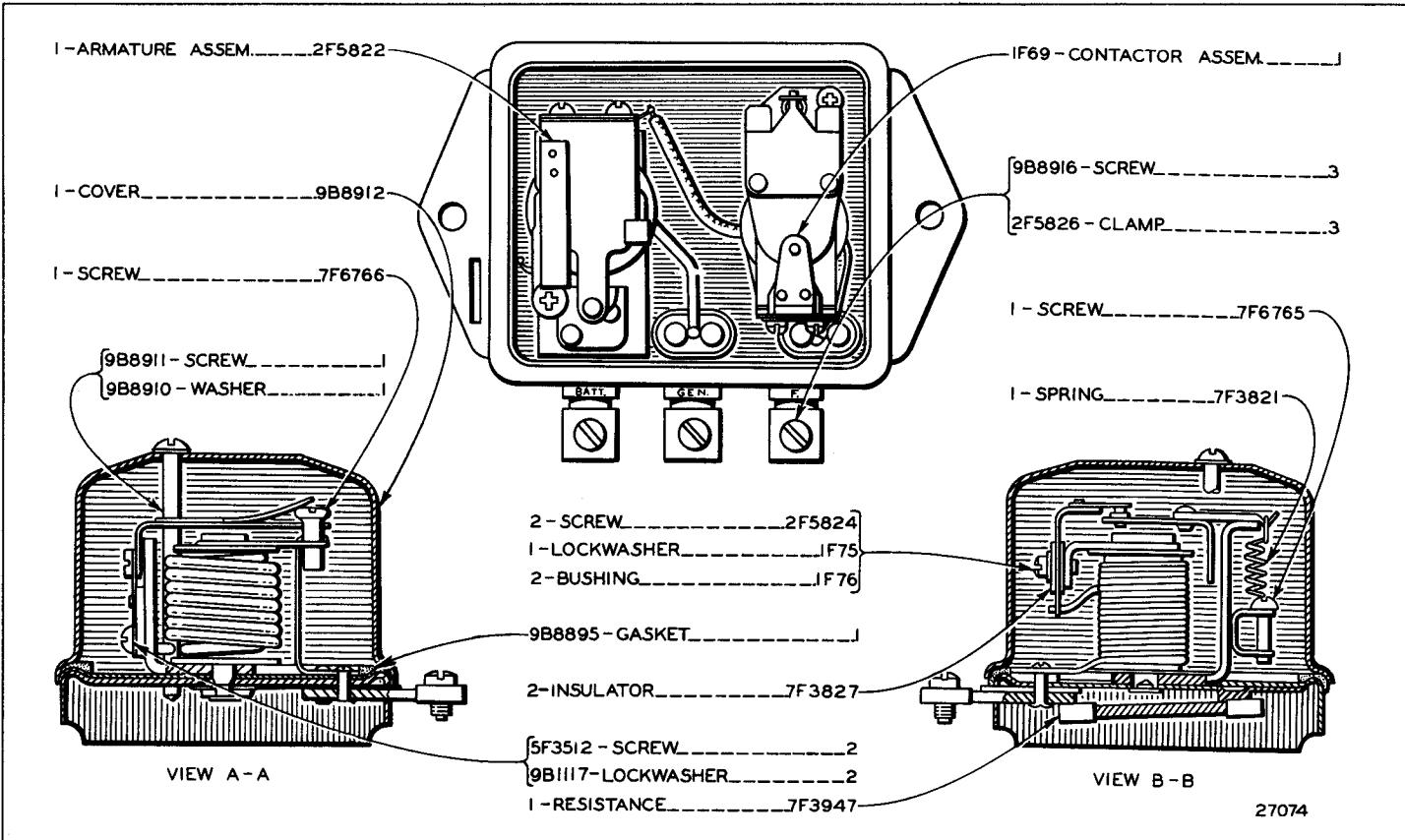
Only separate parts serviced. When complete Regulator is required, order 7F3946 shown on Page 244

**8B7757 REGULATOR—6 Volt, 20 Ampere**

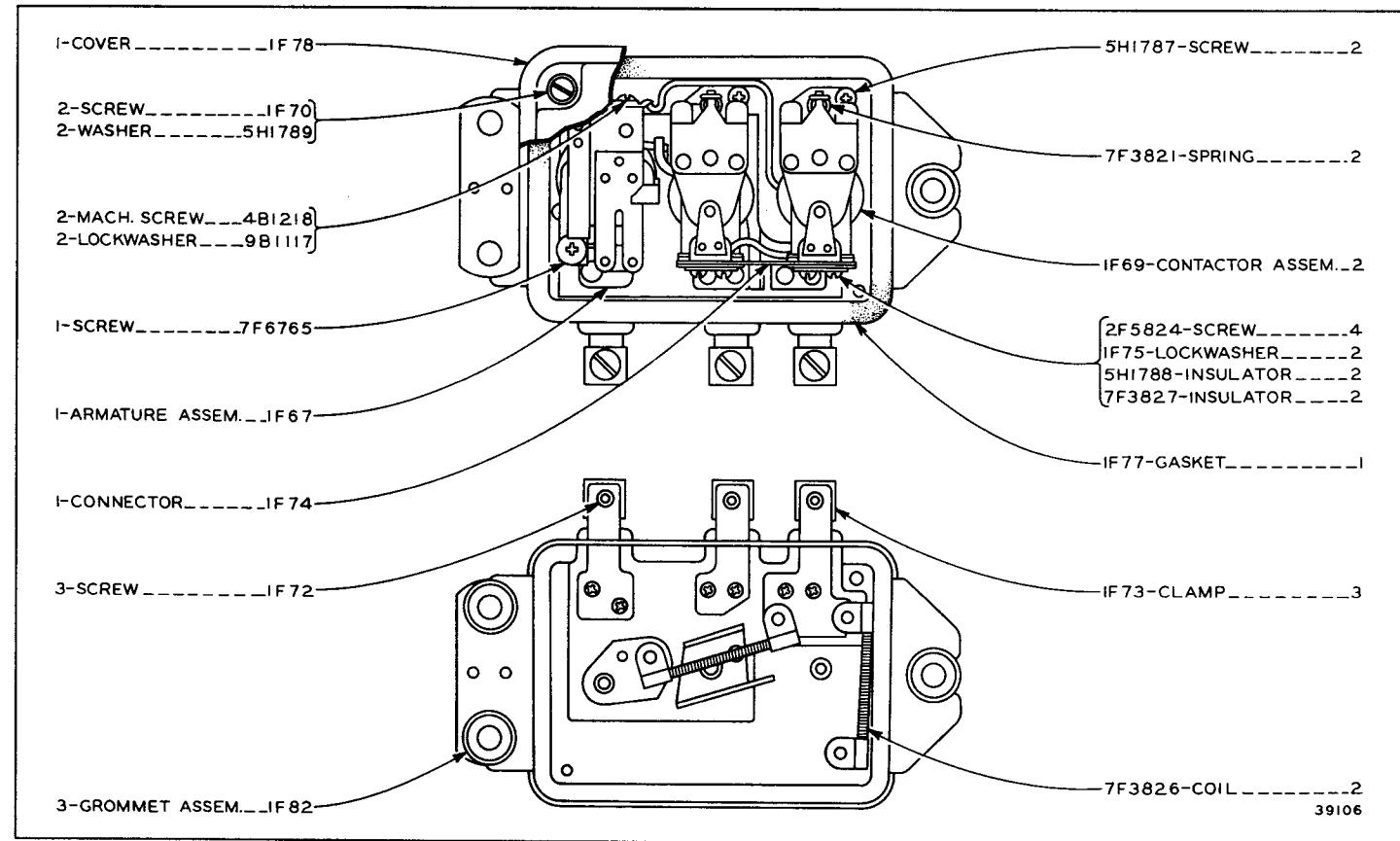
Part of 4F6969 and 4F6971 Generator Groups shown on Pages 225 and 226. Only separate parts serviced. When complete Regulator is required, order 7F3946 shown on Page 244

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

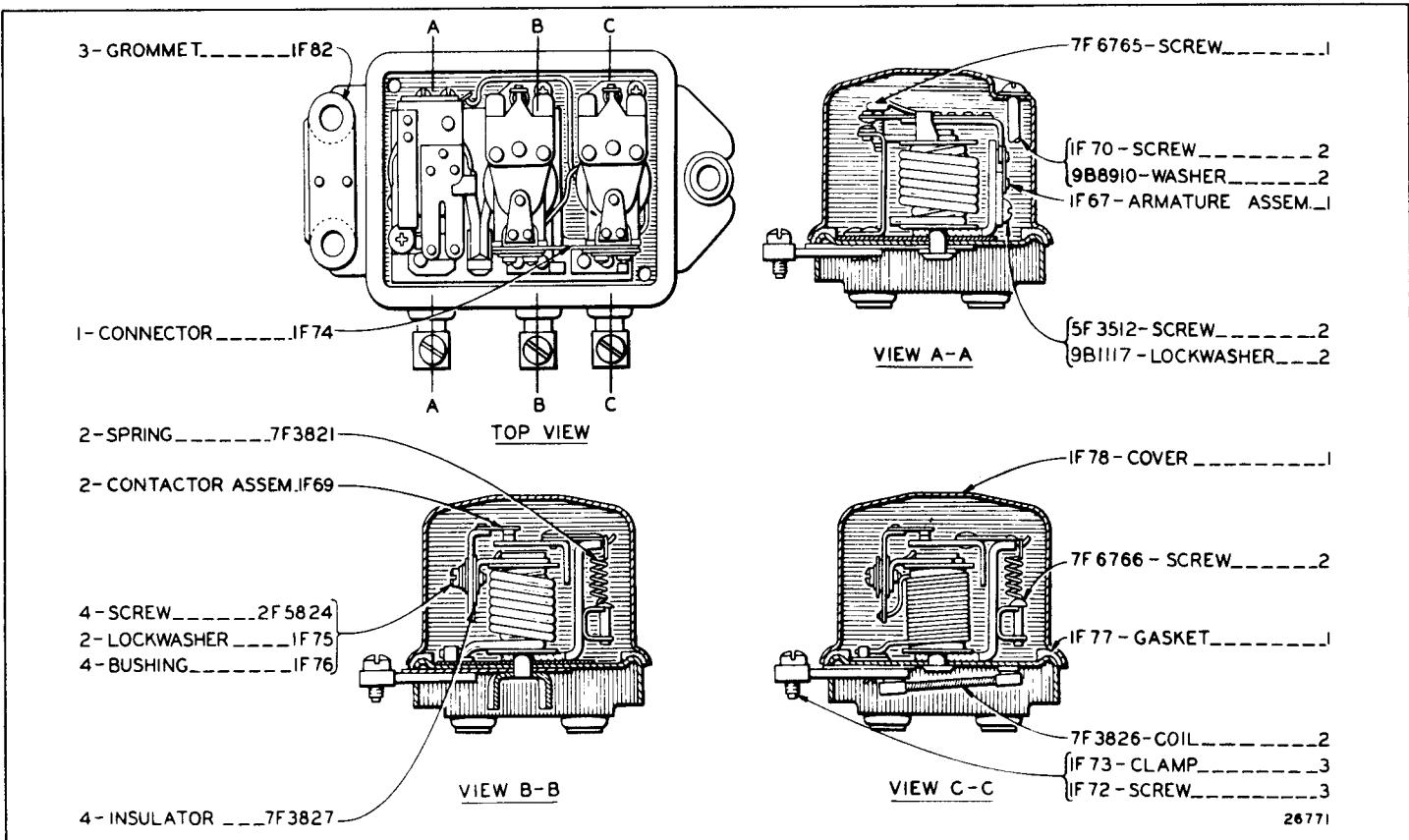


TF3946 REGULATOR—6 Volt, 20 Ampere
Part of 4F6969 and 4F6971 Generator Groups shown on Pages 225 and 226

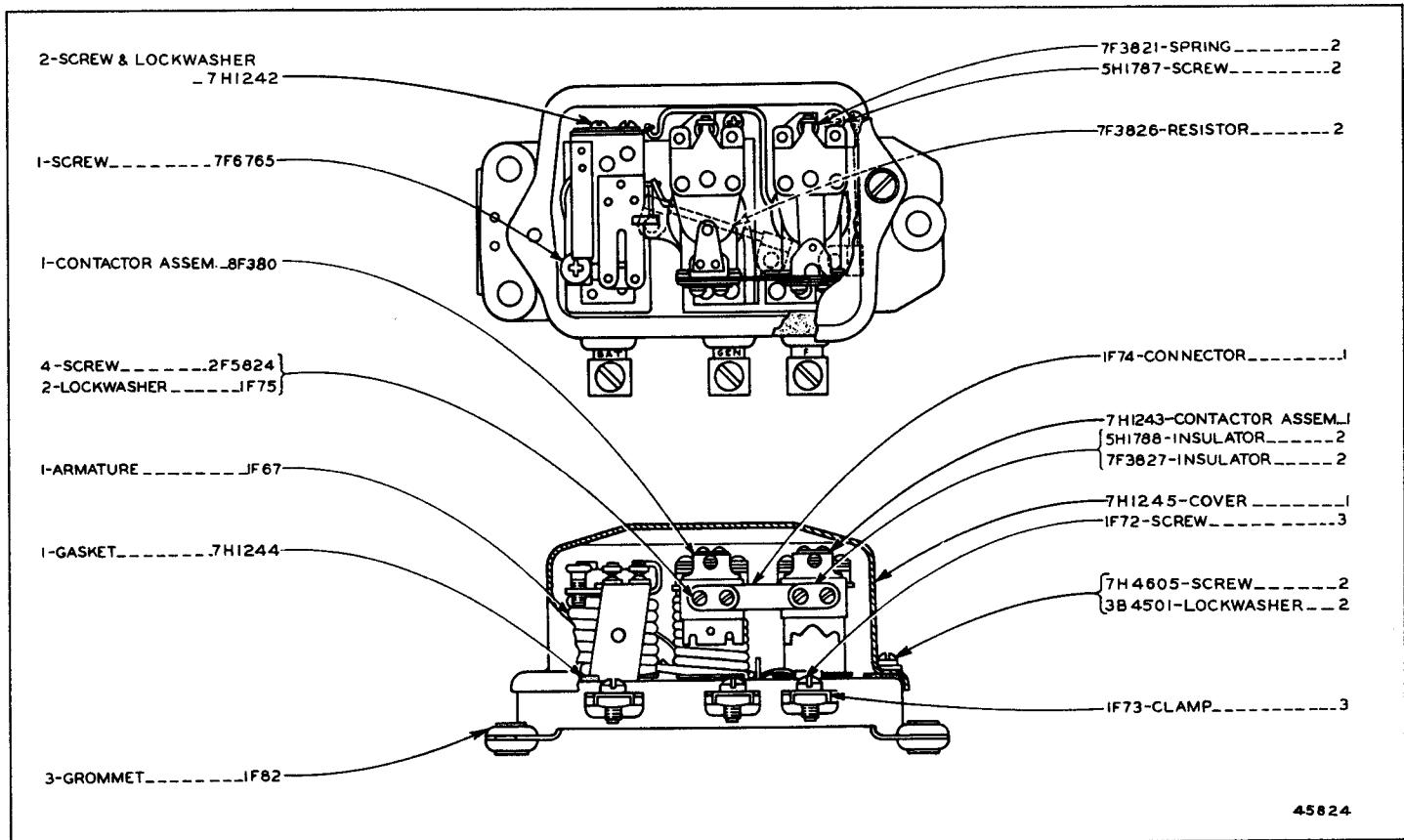


IL3468 REGULATOR—6 Volt, 20 Ampere
 Part of 4F6969 Generator Group shown on Page 225
 Only separate parts serviced. When complete Regulator is required, order 7H842 shown on Page 247

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



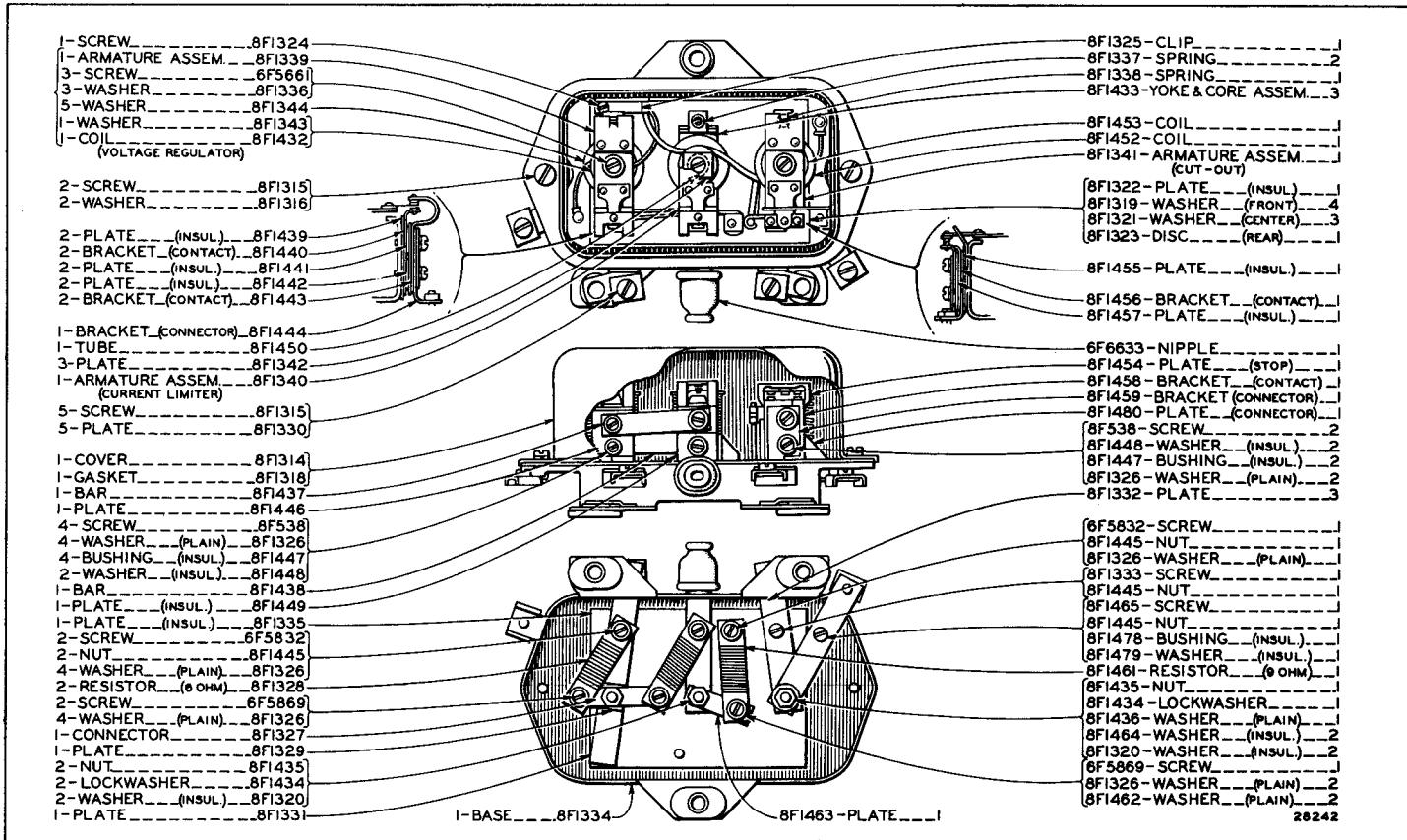
8F3335 REGULATOR—6 Volt, 20 Ampere
 Part of 4F6969 Generator Group shown on Page 225
 Only separate parts serviced. When complete Regulator is required, order 7H842



7H842 REGULATOR-6 Volt, 20 Ampere
Part of 4F6969 Generator Group shown on Page 226

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

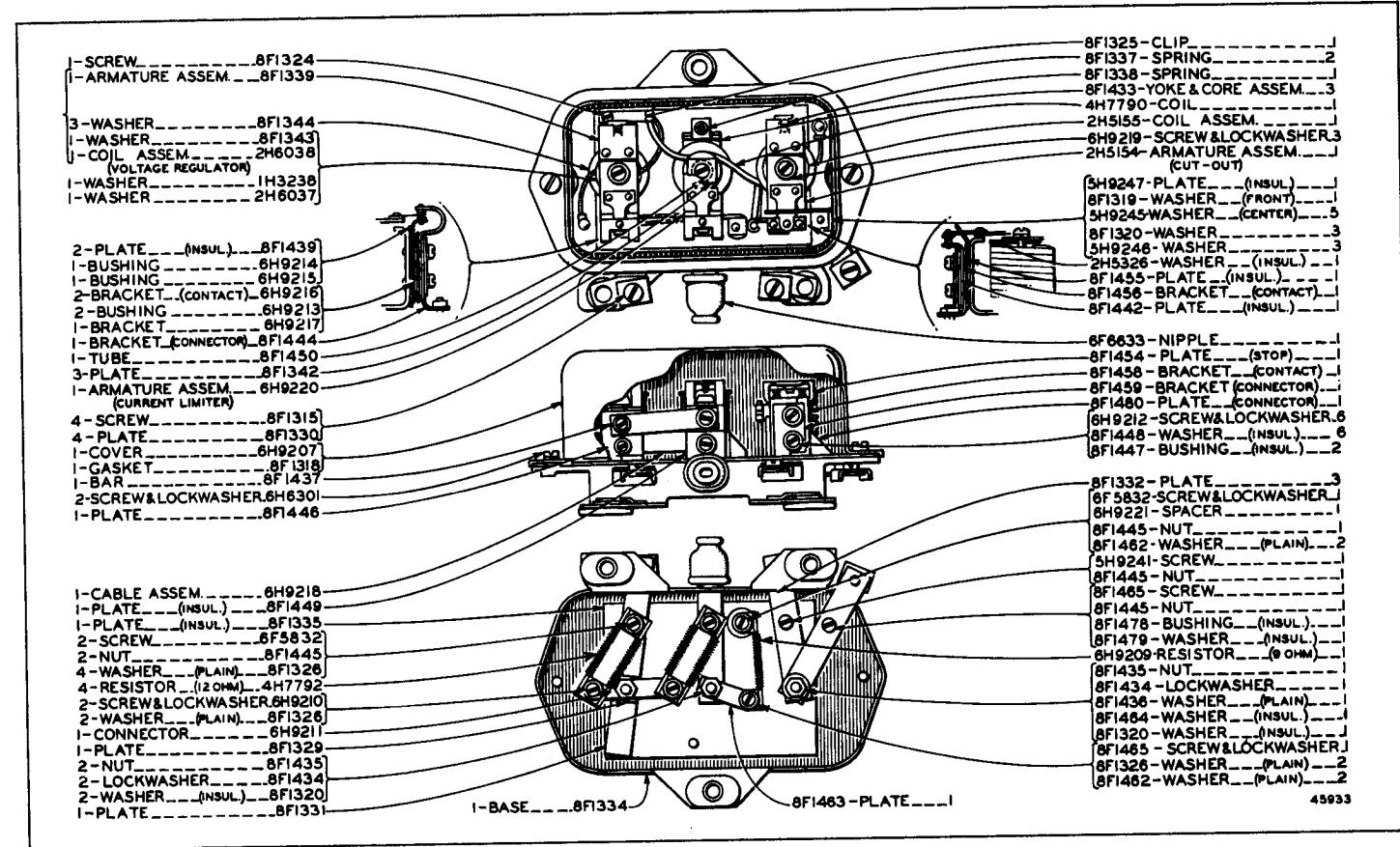
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7F4702 REGULATOR—6 Volt, 40 Ampere

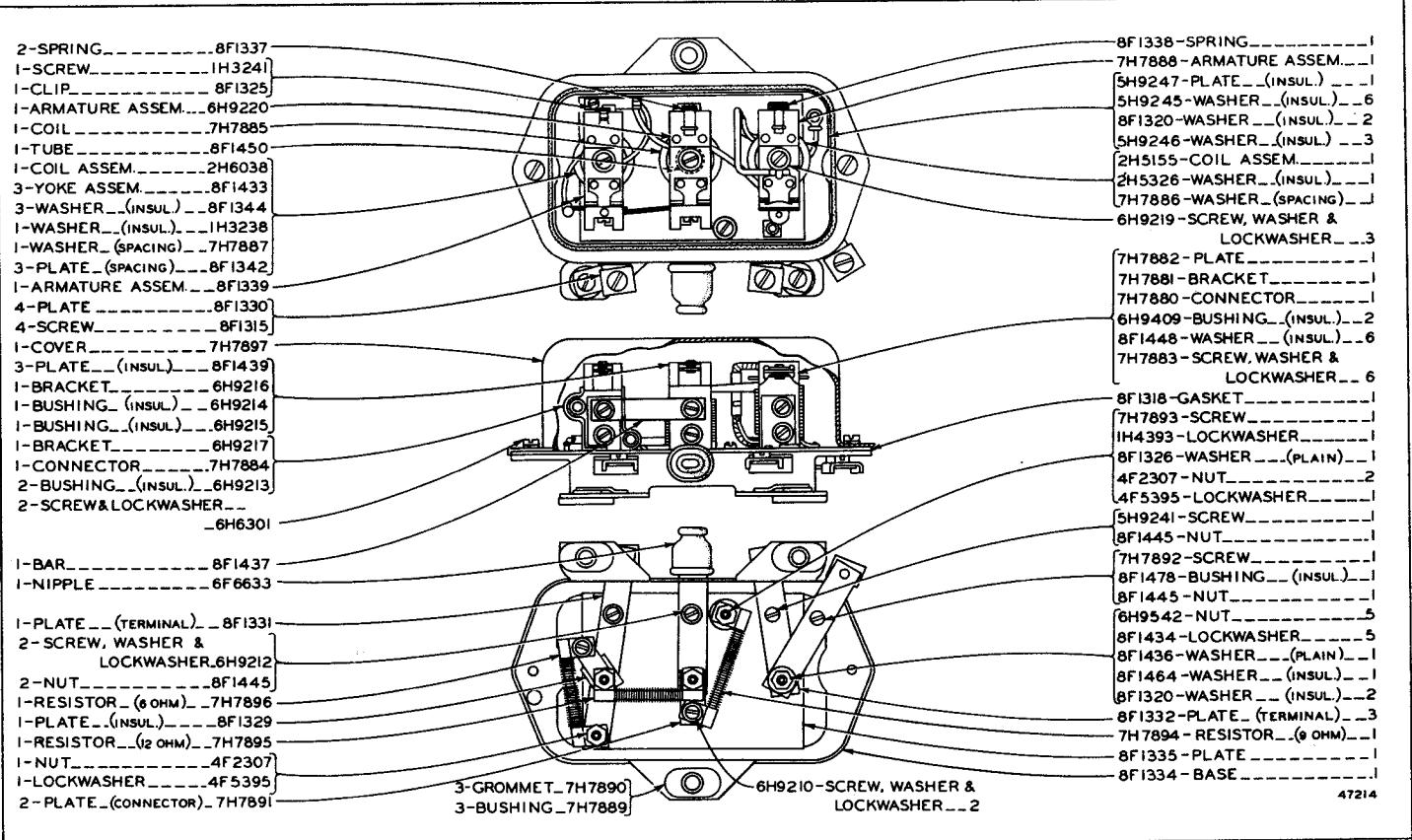
Part of 7F4832 Generator Service Group and 7F3874 Generator Group shown on Pages 227, 228 and 229. Only separate parts serviced
When complete Regulator is required, order 6H9206

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

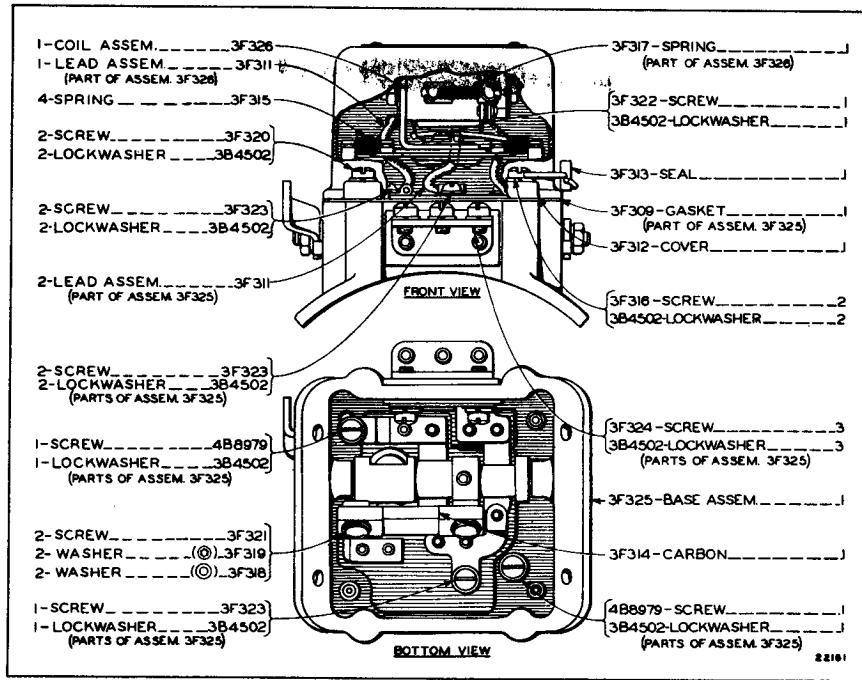


6H9206 REGULATOR—6 Volt, 40 Ampere
Part of 7F3874 Generator Group shown on Page 230

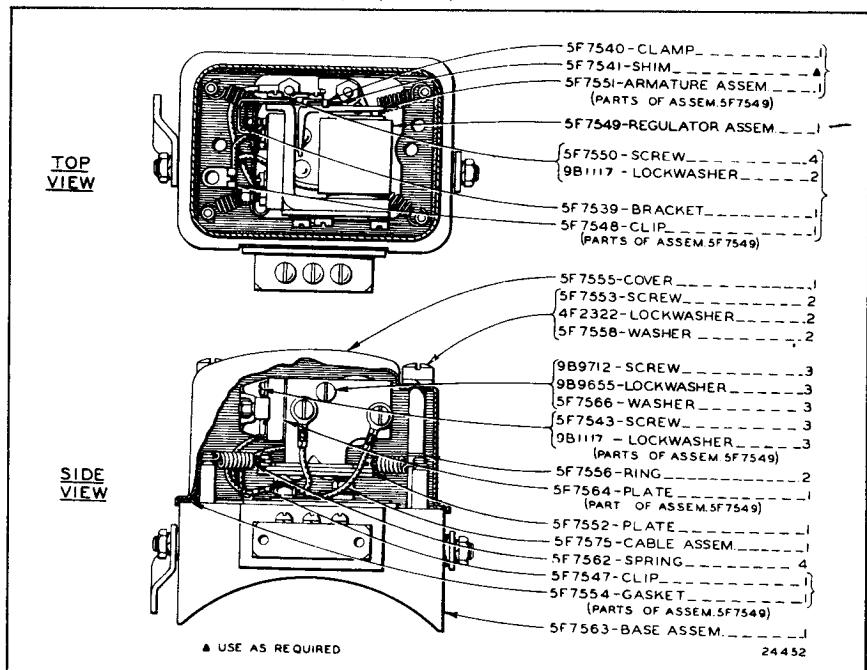
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



7H4150 REGULATOR—6 Volt, 40 Ampere
Part of 7F3874 Generator Group shown on Pages 231 and 232

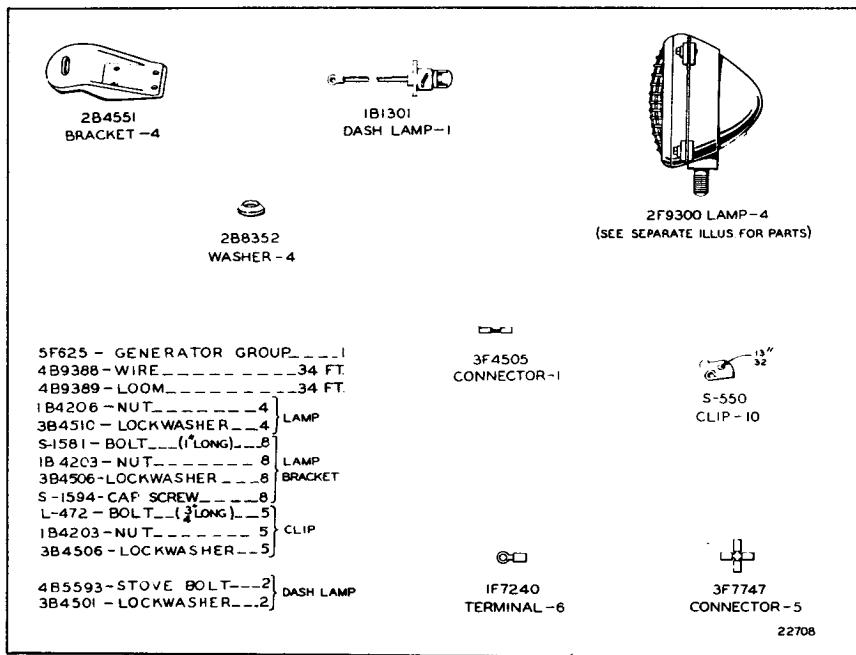


2F9769 REGULATOR ASSEMBLY—6 Volt, 20 Ampere
Part of 2F5051 and 5F4665 Generators shown on Pages 233 and 234
Only separate parts serviced

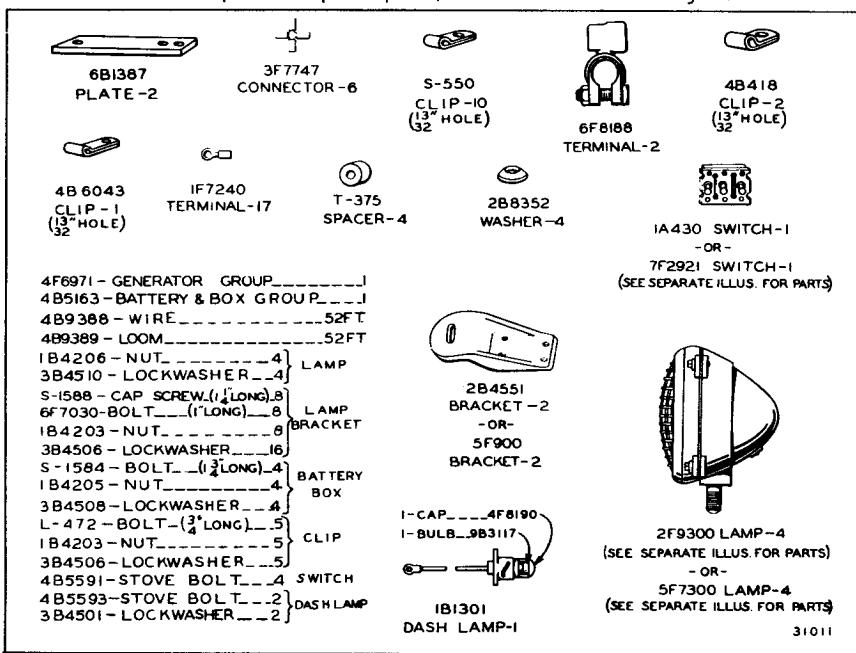


6F8911 REGULATOR ASSEMBLY—6 Volt, 20 Ampere
Part of 4F1319 Generator shown on Page 235

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

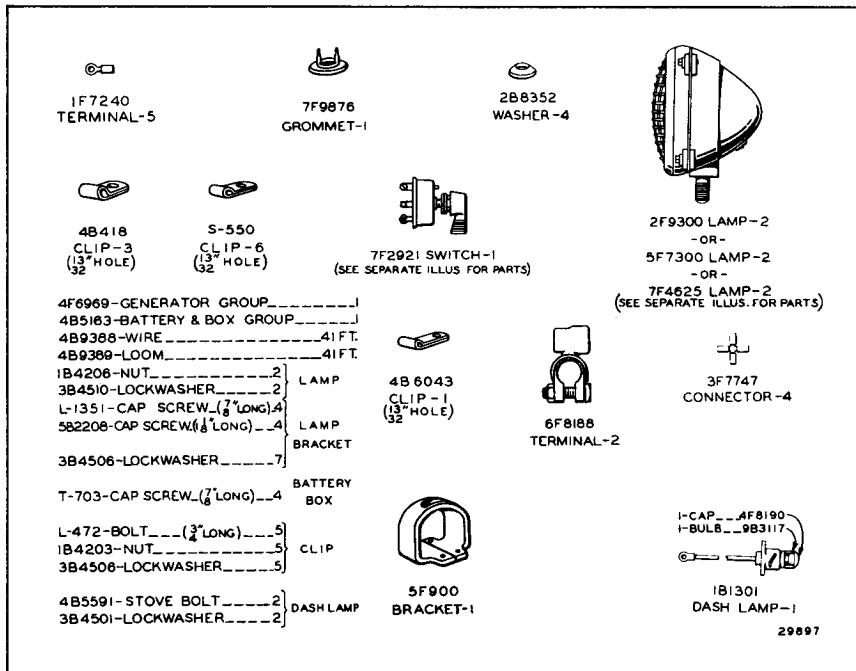
**4F7275 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp**

Serial No. 6U1 to 6U3427 inclusive. For use without Cab and Battery. 5F625 Generator and 2F9300 Lamp parts are shown on Pages 223 and 264. Only separate parts serviced
When complete Group is required, order 7F7137 shown on Page 259

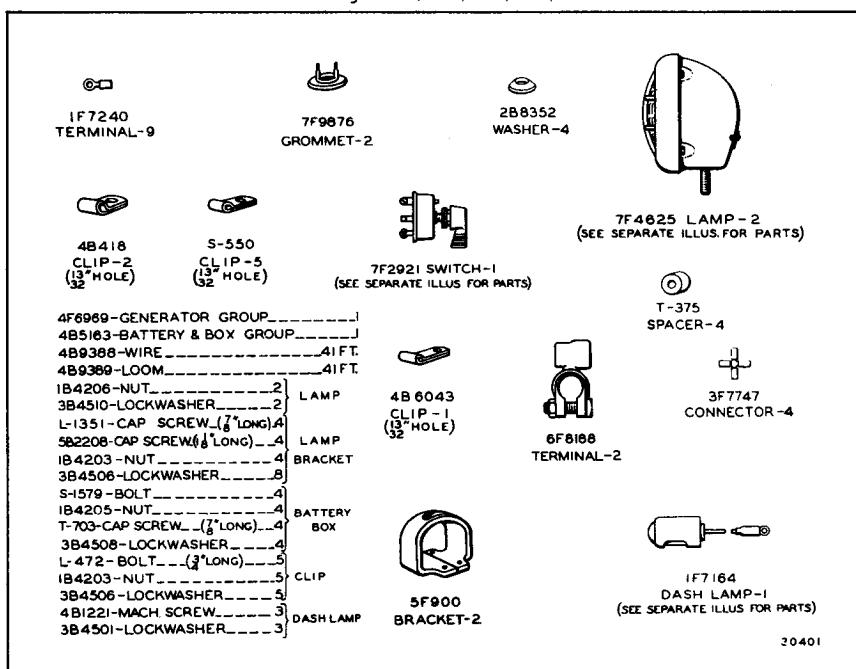
**4F7276 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp**

Serial No. 6U1 to 6U3465 inclusive. For use without Cab. 4F6971, 2F9300, 4B5163 and 7F2921 parts are shown on Pages 223, 226, 227 and 264. Only separate parts serviced
When complete Group is required, order 7F7132 shown on Page 257

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



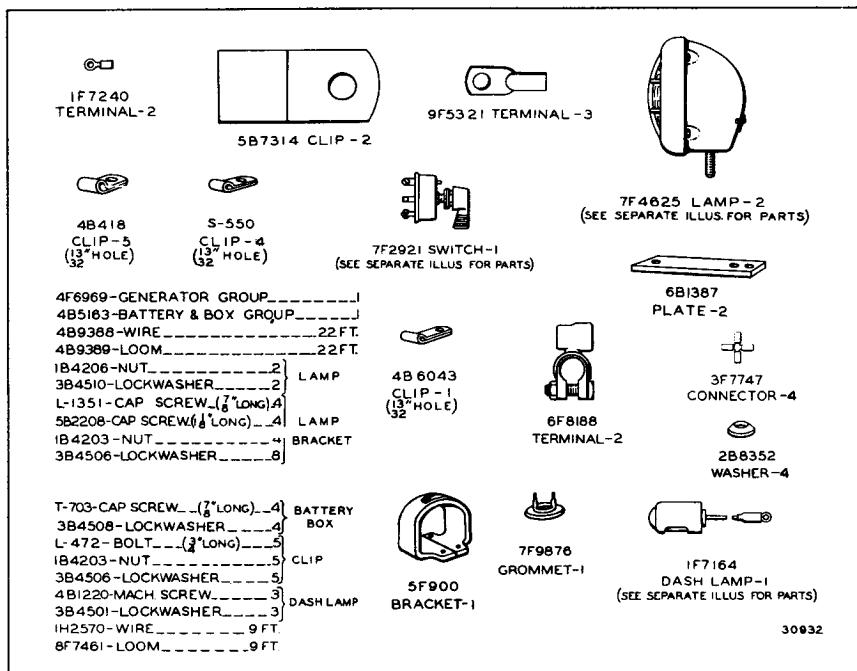
4F7277 LIGHTING SYSTEM GROUP—6 Volt—2 Lamp—First Type
For use without Cab. 7F2921, 2F9300, 5F7300, 7F4625, 4B5163 and 4F6969 parts
are shown on Pages 223, 225, 226, 227, 264 and 265



4F7277 LIGHTING SYSTEM GROUP—6 Volt—2 Lamp—Second Type
For use without Cab. 7F2921, 7F4625, 4B5163, 4F6969 and 1F7164 parts
are shown on Pages 223, 225, 226, 227, 262 and 265

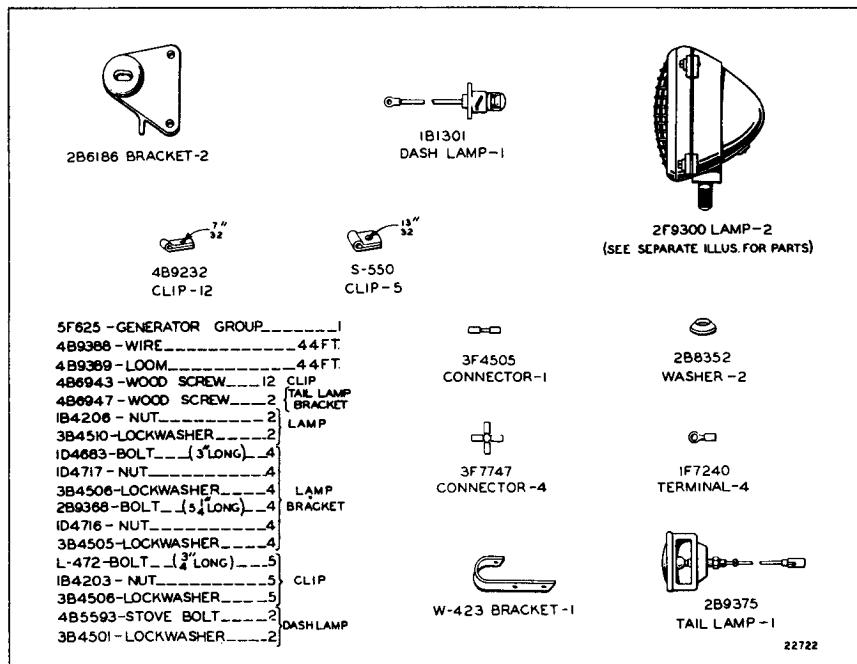
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

"CATERPILLAR" D4 TRACTOR



4F7277 LIGHTING SYSTEM GROUP—6 Volt—2 Lamp—Third Type

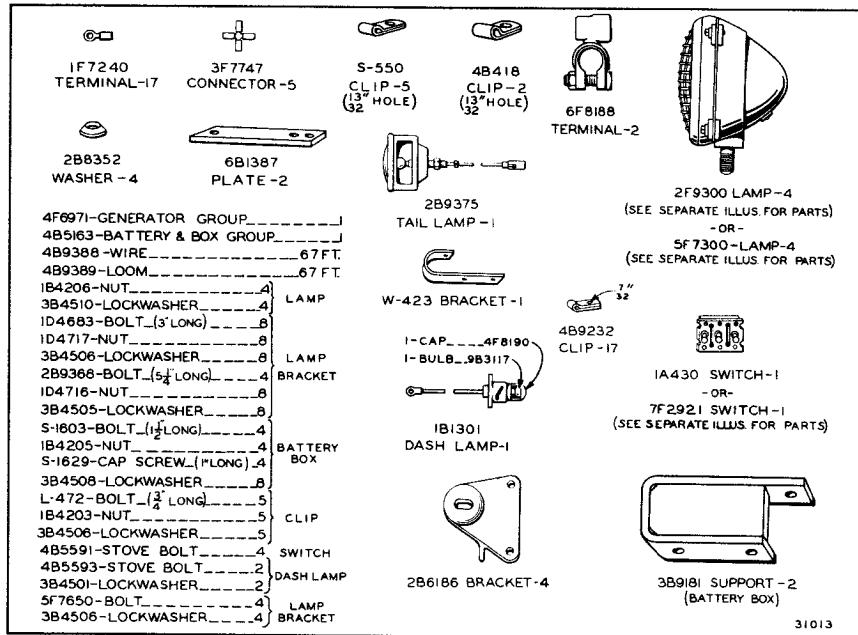
For use without Cab. 7F2921, 7B4625, 4B5163, 4F6969 and IF7164 parts
are shown on Pages 223, 225, 226, 227, 262 and 265



4F7278 LIGHTING SYSTEM GROUP—6 Volt—2 Lamp

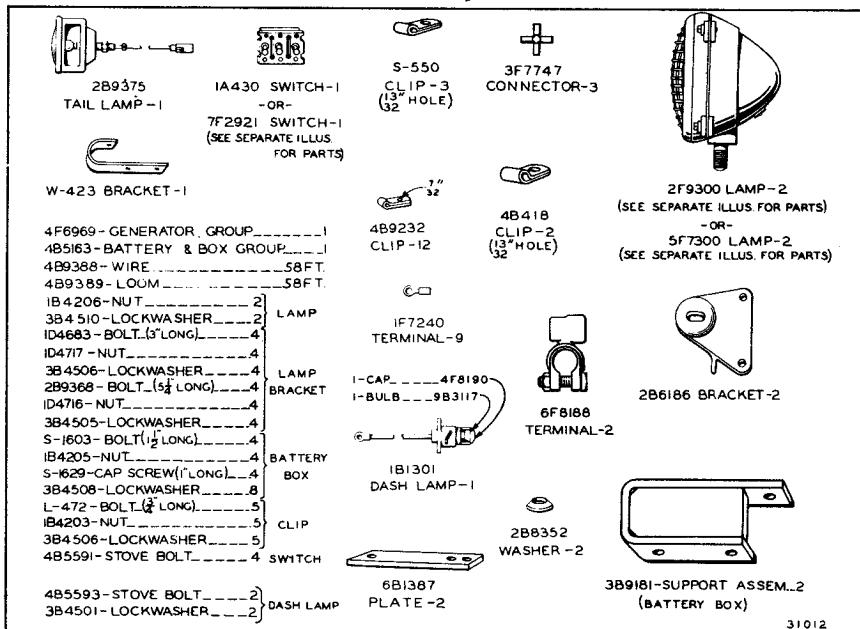
For use with Cab. 2F9300, 2B9375 and 5F625 parts are shown on Pages 223, 263 and 264

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**4F7279 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp**

For use with Cab. 2F9300, 5F7300, 2B9375, 4B5163 and 4F6971 parts are shown on Pages 223, 226, 263 and 264

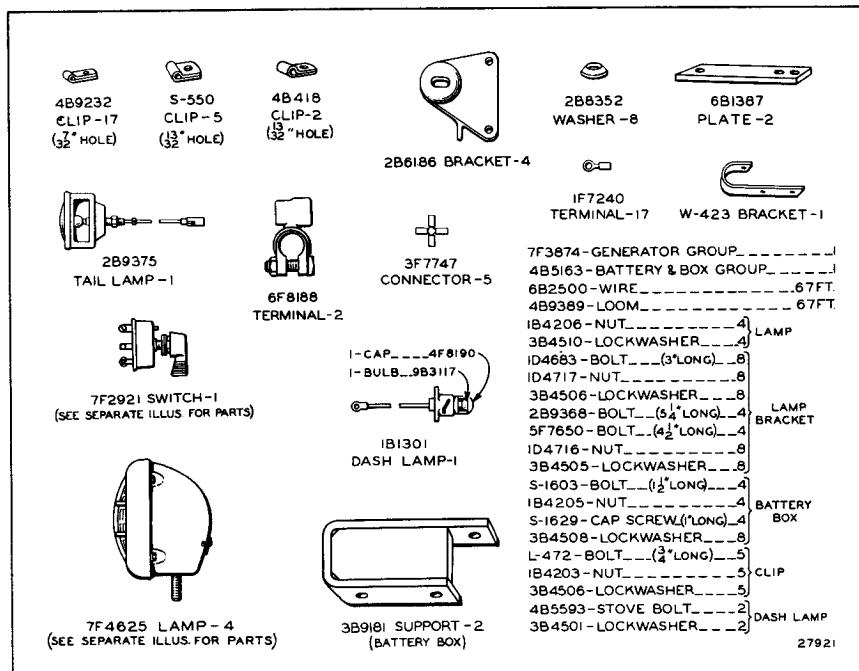
Only separate parts serviced. When complete Group is required, order 7F7127 shown on Page 256

**4F7280 LIGHTING SYSTEM GROUP—6 Volt—2 Lamp**

Serial No. 6U1 to 6U3395 inclusive. For use with Cab. 2F9300, 5F7300, 2B9375, 4B5163, 7F2921 and 4F6969 parts are shown on Pages 223, 225, 226, 227, 263 and 264

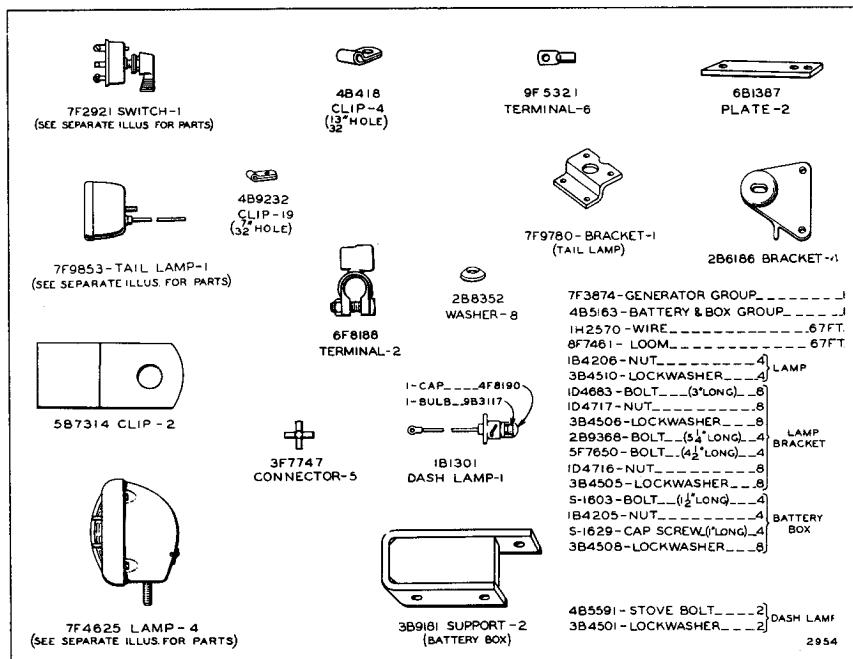
Only separate parts serviced. When complete Group is required, order 7F7127 shown on Page 256

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



7F7127 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp—First Type

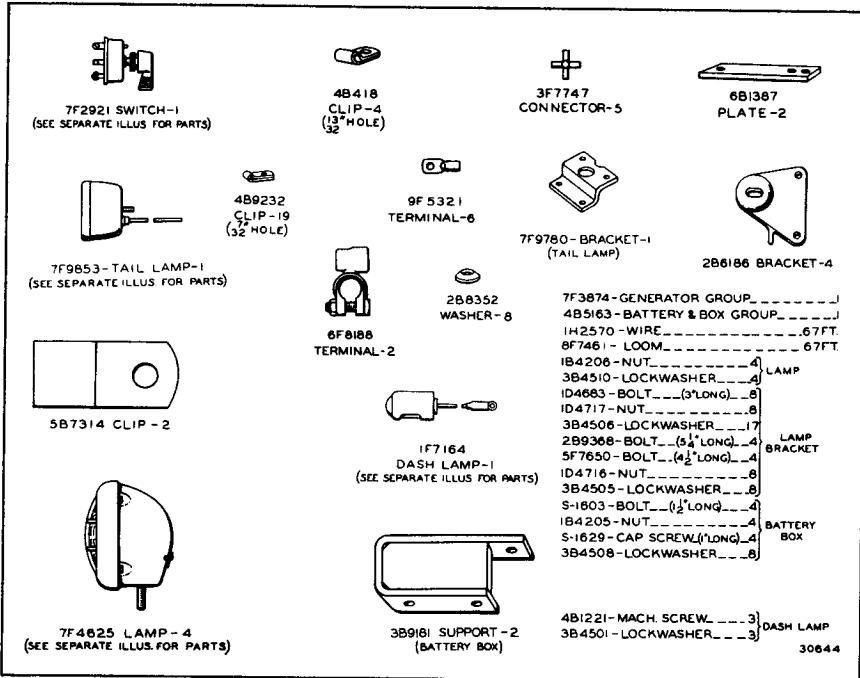
Serial No. 6U1 to 6U5842 inclusive. For use with Cab. 7F2921, 7F4625, 2B9375, 4B5163 and 7F3874 parts are shown on Pages 223, 227, 228, 263 and 265



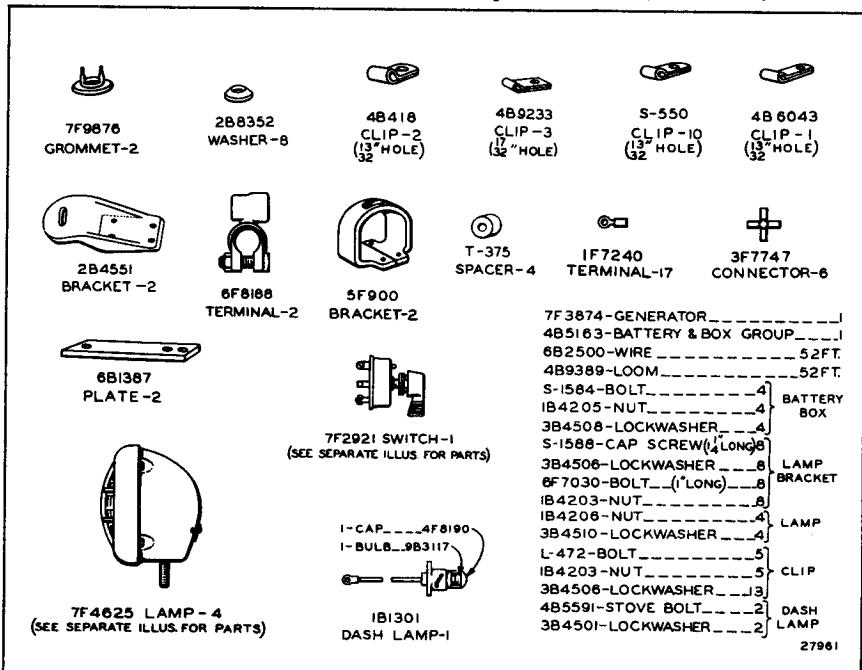
7F7127 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp—Second Type

Serial No. 6U1 to 6U5842 inclusive. For use with Cab. 4B5163, 7F2921, 7F4625, 7F3874 and 7F9853 parts are shown on Pages 223, 227, 228, 262 and 265

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



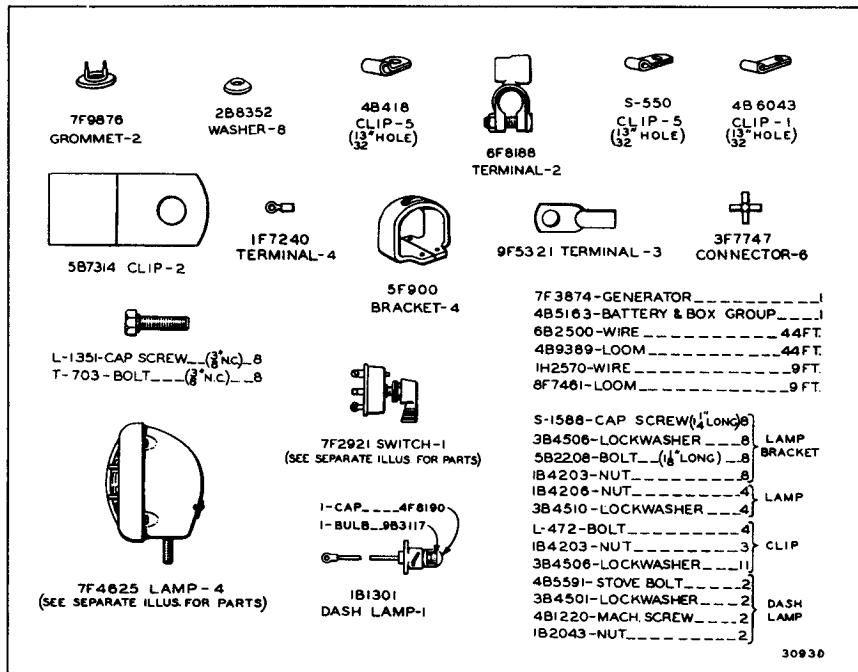
7F7127 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp—Third Type
Serial No. 6U1 to 6U5842 inclusive. For use with Cab. 4B5163, 7F2921, 7F4625, 7F3874, 7F9853 and IF7164 parts are shown on Pages 223, 227, 228, 262 and 265



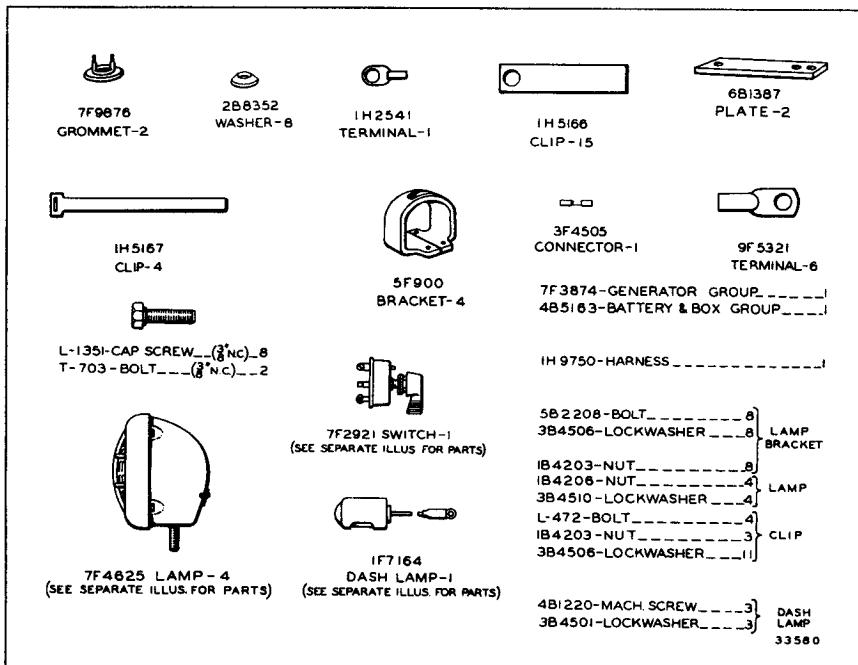
7F7132 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp—First Type
Serial No. 6U1 to 6U5842 inclusive. For use without Cab. 7F2921, 7F4625, 4B5163 and 7F3874 parts are shown on Pages 223, 227, 228 and 265

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"CATERPILLAR" D4 TRACTOR

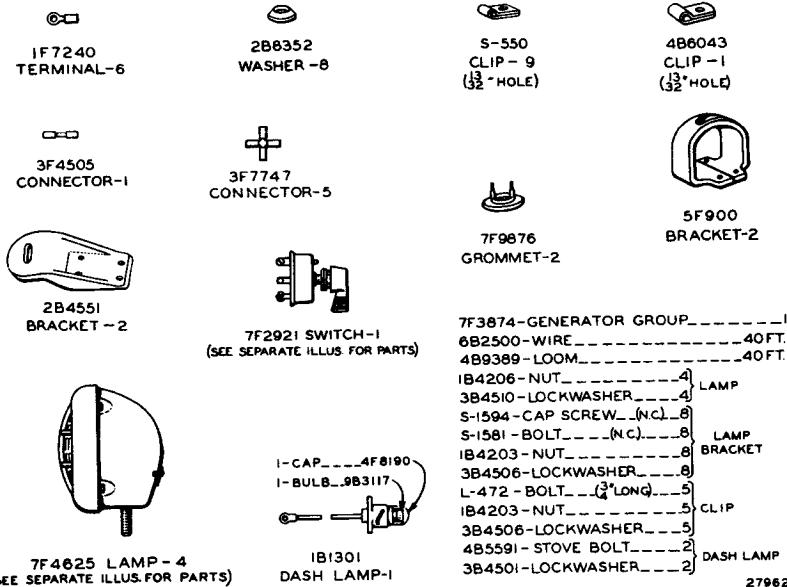


7F7132 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp—Second Type
Effective with Serial No. 6U5843. For use without Cab. 7F2921, 7F4625, 4B5163 and 7F3874
parts are shown on Pages 223, 227, 228 and 265

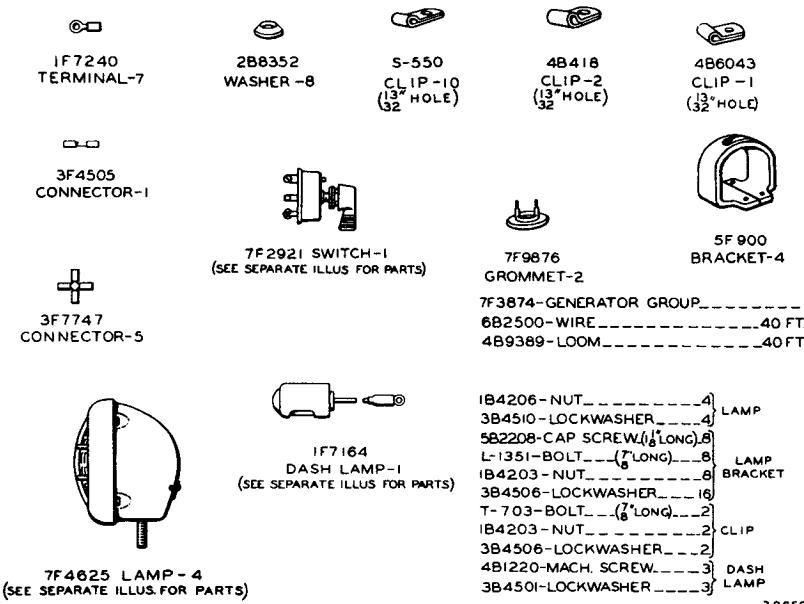


7F7132 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp—Third Type
Effective with Serial No. 6U5843. For use without Cab. 7F2921, 7F4625, 4B5163, 7F3874 and
1F7164 parts are shown on Pages 223, 227, 228, 262 and 265

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

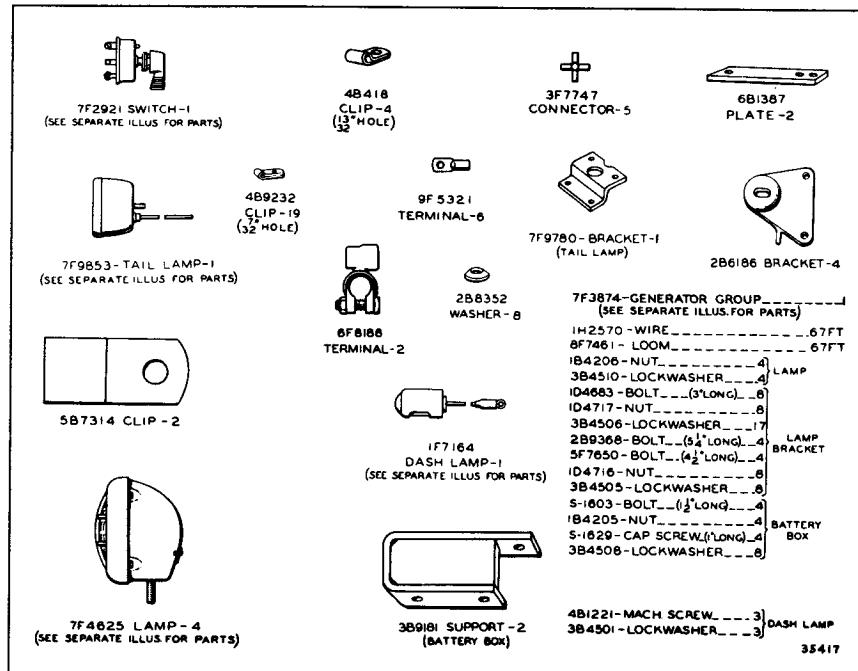


7F7137 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp—First Type
Serial No. 6U1 to 6U5842 inclusive. For use without Cab, without Battery. 7F2921, 7F4625 and 7F3874 parts are shown on Pages 227, 228 and 265



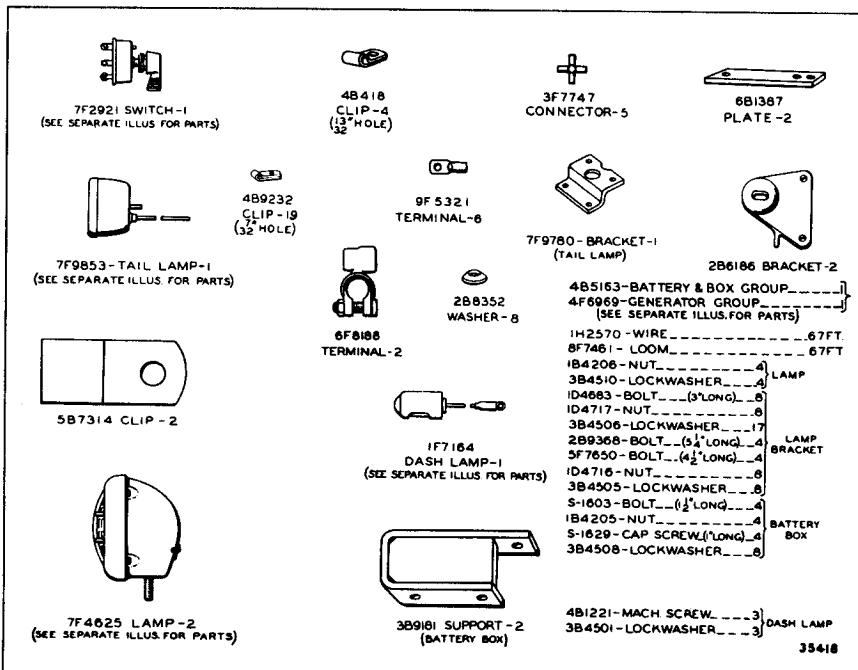
7F7137 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp—Second Type
Effective with Serial No. 6U5843. For use without Cab, without Battery. 7F2921, 7F4625, 7F3874 and IF7164 parts are shown on Pages 227, 228, 262 and 265

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3H1766 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp

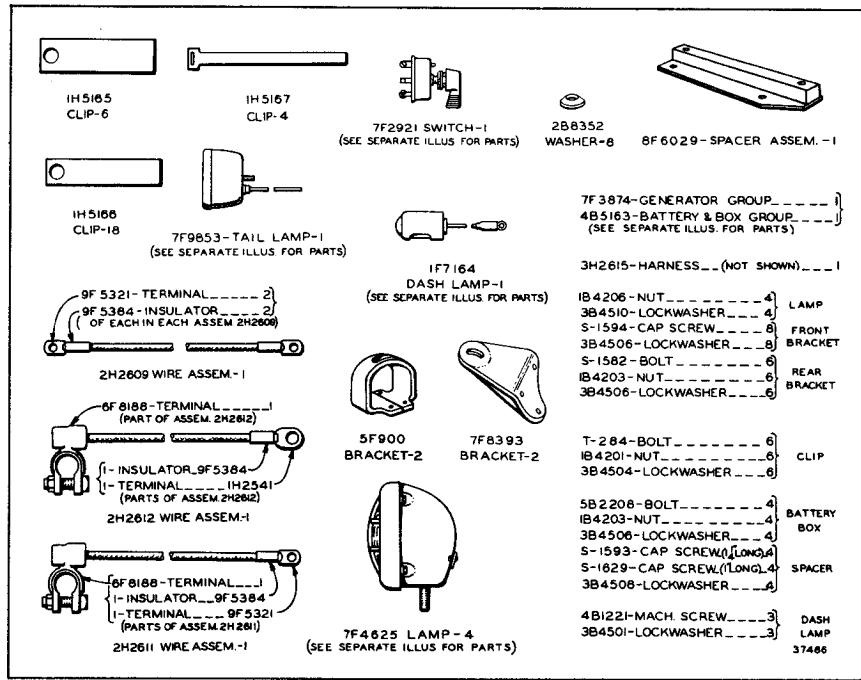
For use without Cab, without Battery. 7F2921, 7F4625, 7F3874, 7F9853 and IF7164 parts are shown on Pages 227, 228, 262 and 265



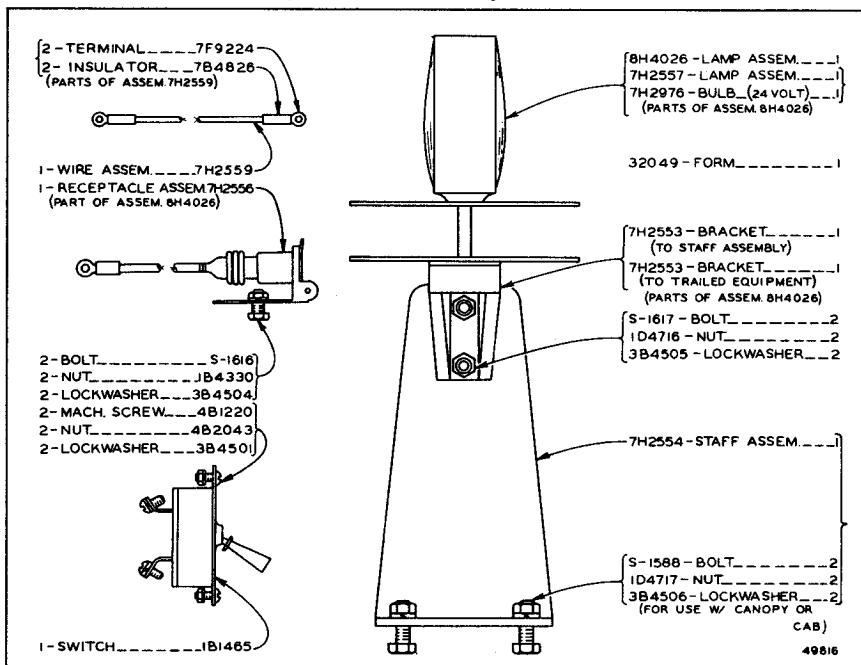
3H1771 LIGHTING SYSTEM GROUP—6 Volt—2 Lamp

For use with Cab. 7F2921, 7F4625, 4B5163, 4F6969, 7F9853 and IF7164 parts are shown on Pages 223, 225, 226, 227, 262 and 265

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

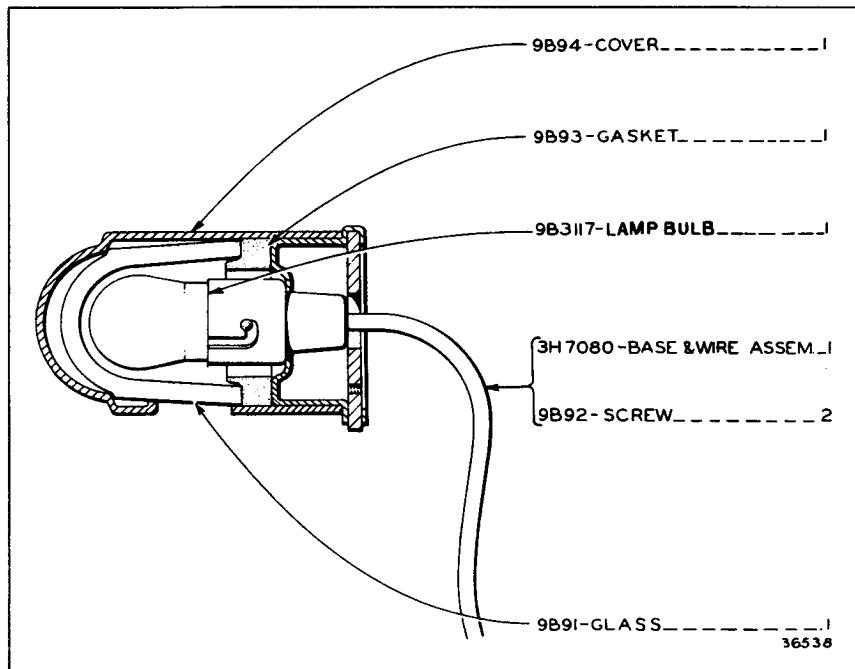
**3H2614 LIGHTING SYSTEM GROUP—6 Volt—4 Lamp**

Effective with Serial No. 6U5843. For use with Steel Cab. IF7164, 7F2921, 7F4625, 4B5163, 7F3874 and 7F9853 parts are shown on Pages 223, 227, 228, 262 and 265

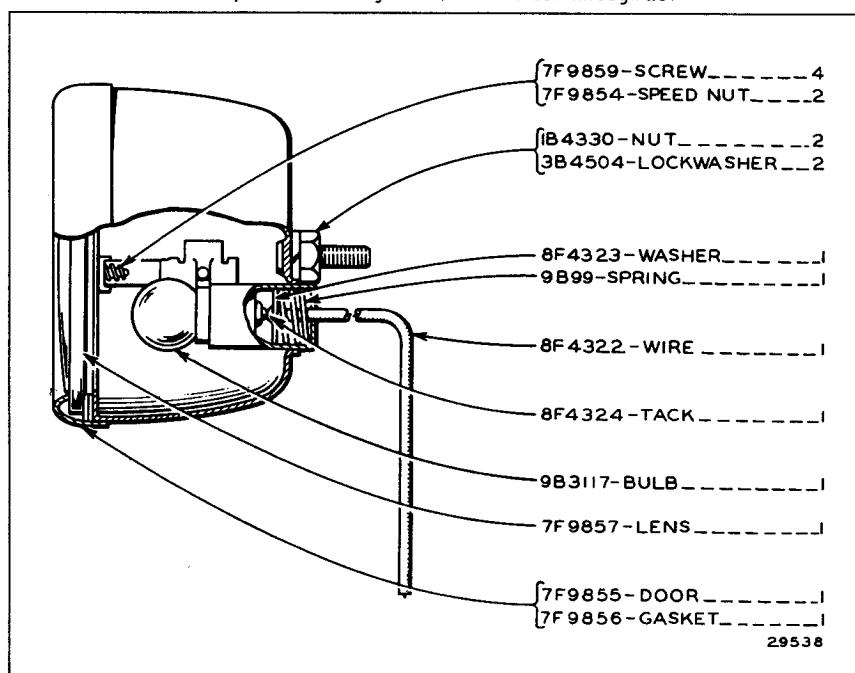
**7H2558 SAFETY LAMP GROUP—6 Volt**

Provides protection from night highway accidents involving heavy road machinery

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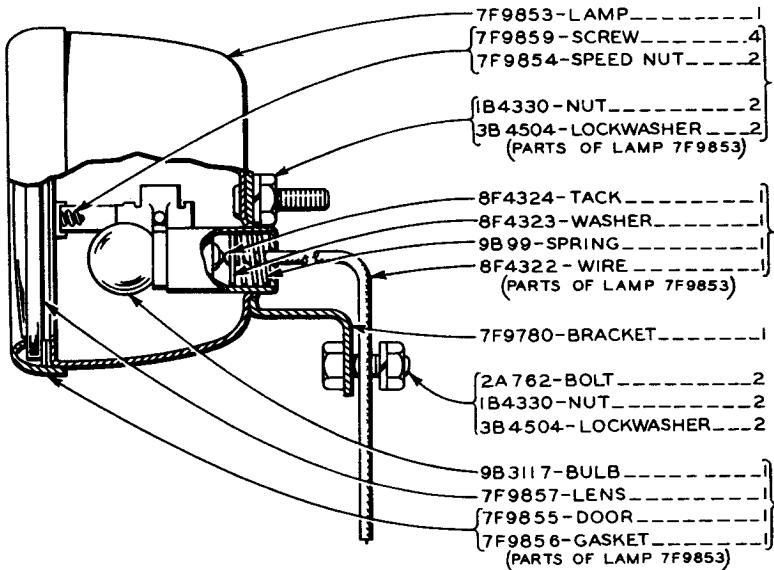
**IF7164 DASH LAMP ASSEMBLY—6 Volt**

Part of 4F7277, 7F7127, 7F7132, 7F7137, 3H1766, 3H1771 and 3H2614 Lighting System Groups shown on Pages 253, 254 and 257 through 261

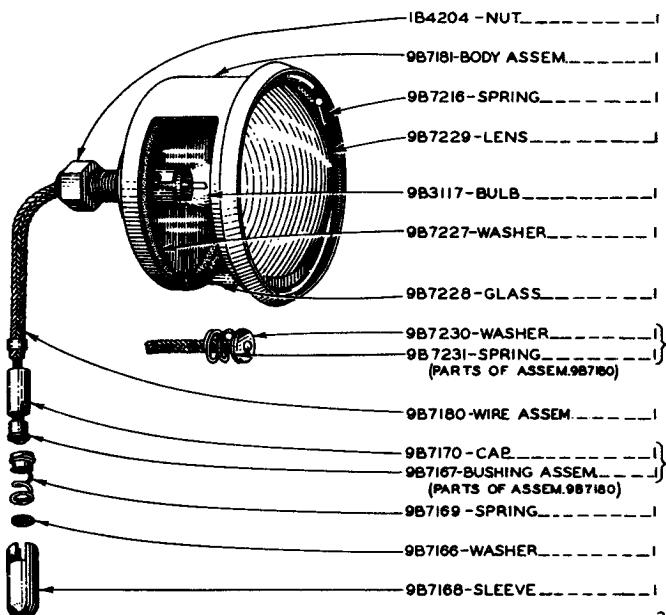
**7F9853 TAIL LAMP—6 Volt**

Part of 7F7127, 3H1766, 3H1771 and 3H2614 Lighting System Groups shown on Pages 256, 257, 260 and 261

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



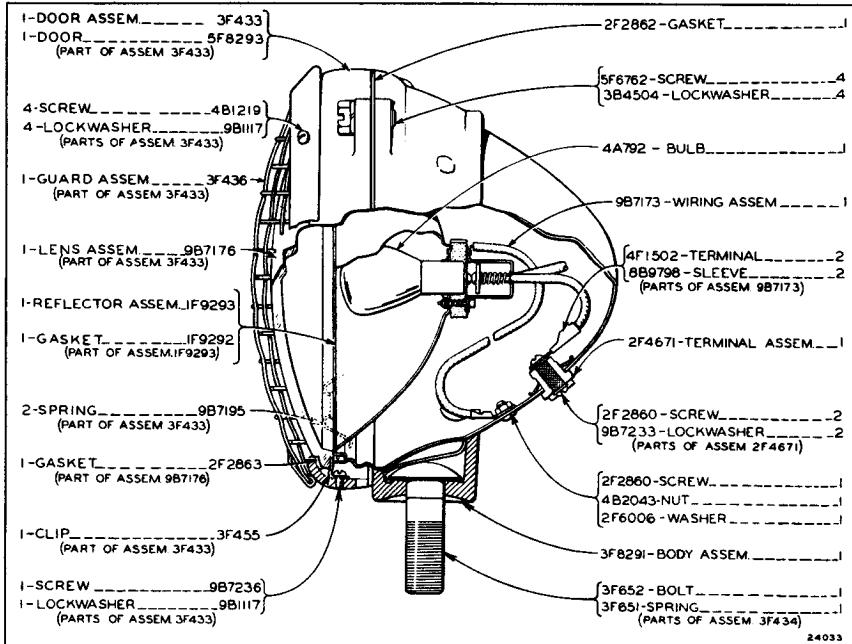
9F1699 TAIL LAMP GROUP—6 Volt



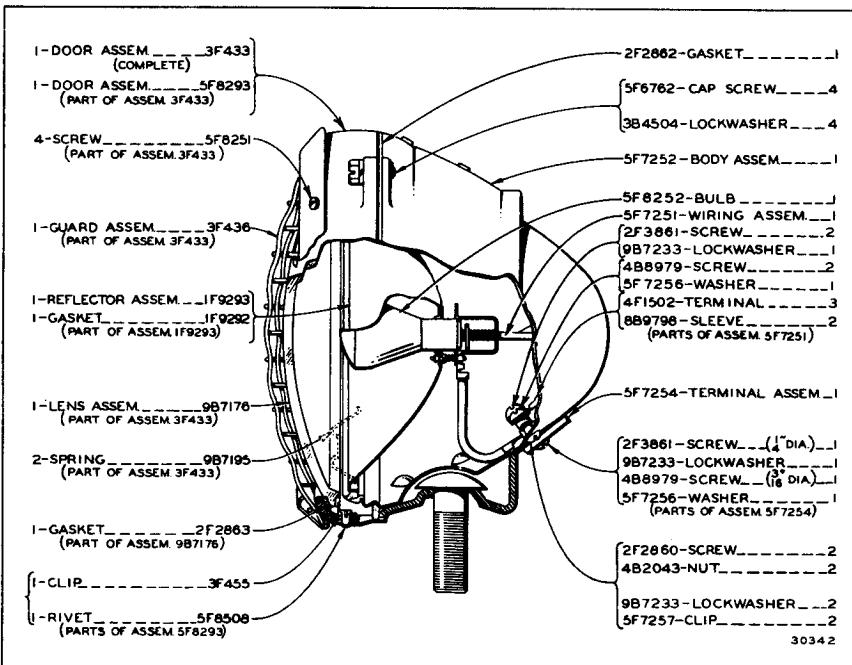
2B9375 TAIL LAMP—6 Volt

Part of 4F7278, 4F7279, 4F7280 and 7F7127 Lighting System Groups
shown on Pages 254, 255 and 256

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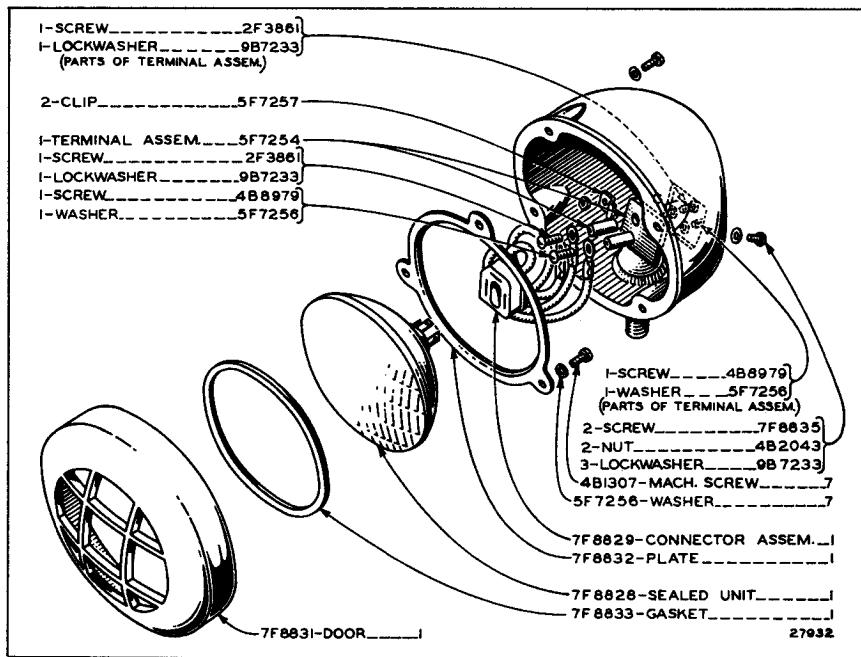
**2F9300 HEAD LAMP—6 Volt**

Part of 4F7275, 4F7276, 4F7277, 4F7278, 4F7279 and 4F7280 Lighting System Groups shown on Pages 252 through 255. Only separate parts serviced. When complete Lamp is required, order 7F4625

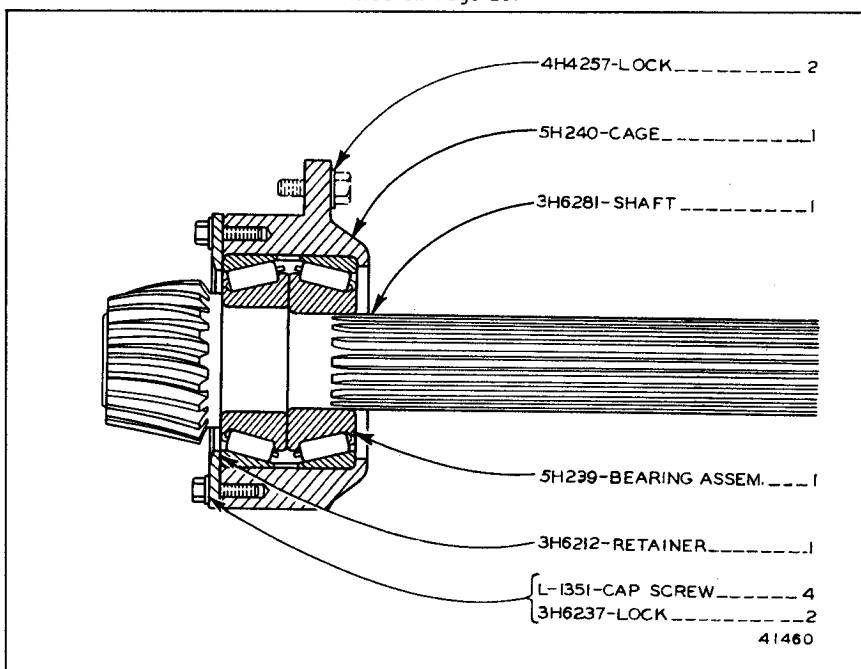
**5F7300 HEAD LAMP—6 Volt**

Part of 4F7277, 4F7279 and 4F7280 Lighting System Groups shown on Pages 253 and 255
Only separate parts serviced. When complete Lamp is required, order 7F4625

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

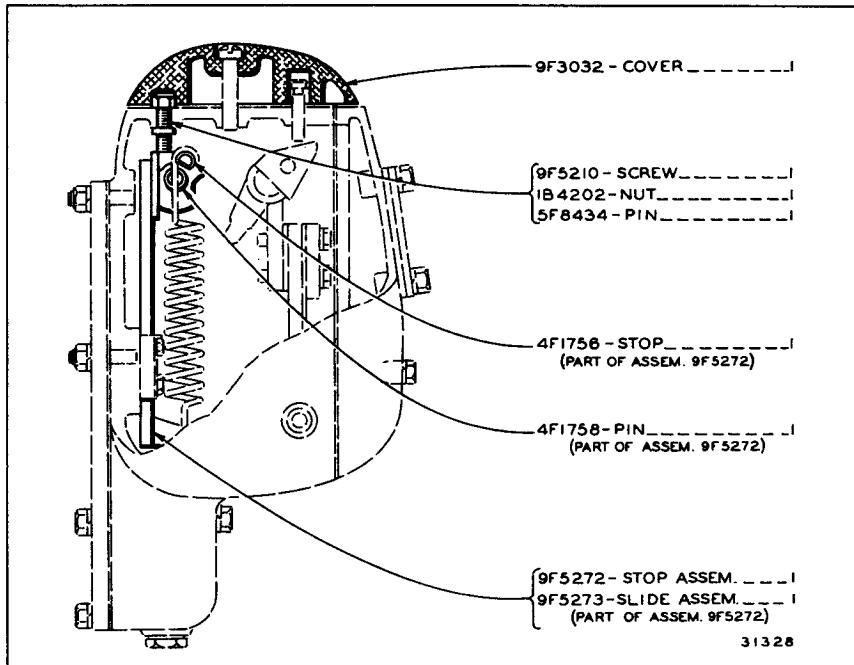
**7F4625 HEAD LAMP—6 Volt**

Part of 4F7277, 7F7127, 7F7132, 7F7137, 3H1766, 3H1771 and 3H2614 Lighting System Groups shown on Pages 253 through 261 and 8F264 Attachment Arrangement listed on Page 269

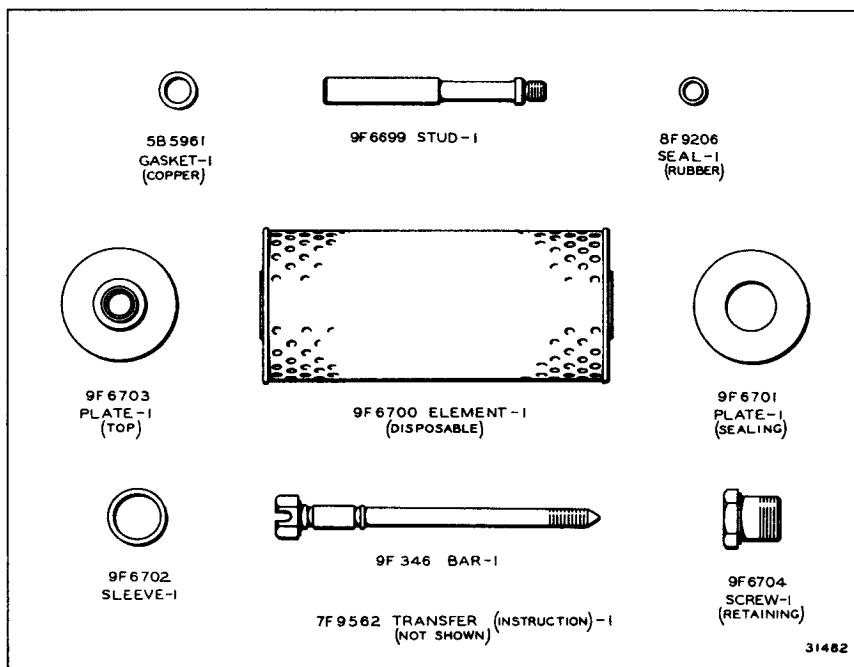


5H6054 BEARING GROUP—Field Changeover
Provides Heavy Duty Bearing for greater load-carrying capacity

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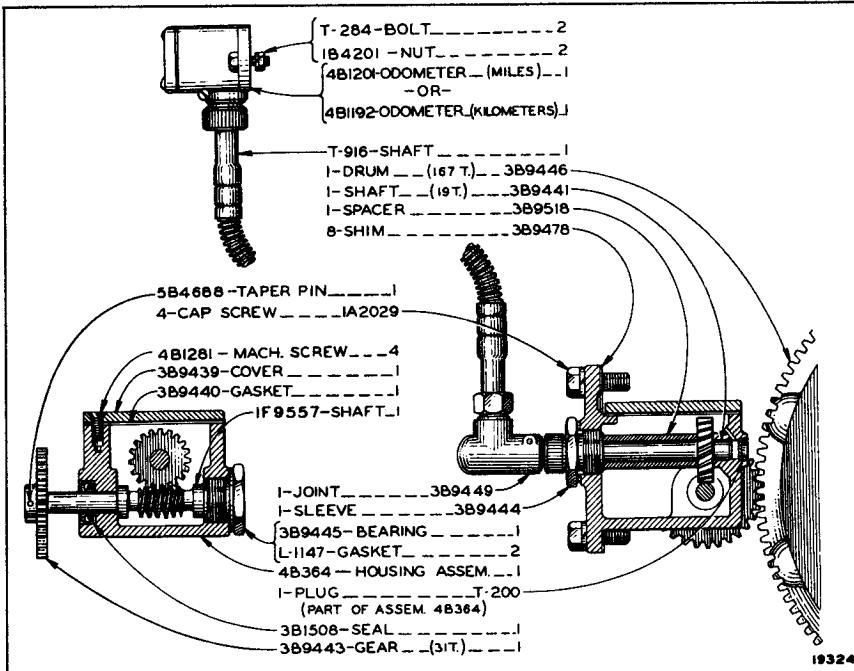
9F5284 LOW IDLE STOP CHANGEOVER GROUP
Serial No. 6U1 to 6U6361 inclusive



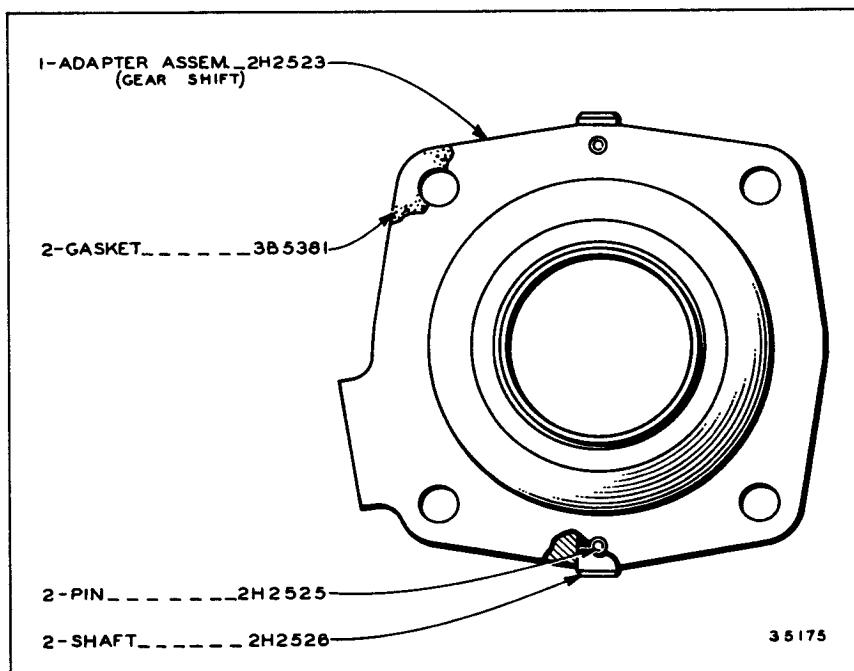
9F6430 FULL FLOW CHANGEOVER GROUP

For use when converting By-Pass Flow System to Full Flow System on D4 Tractors having
Serial No. 6U1 to 6U6298 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



IF9556 ODOMETER GROUP—Miles
IF9558 ODOMETER GROUP—Kilometers



2H4225 GEAR SHIFT CONTROL GROUP—Field Changeover
Serial No. 6U1 to 6U8224 inclusive

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IH4353 For use on D4 Tractors having Serial No. 6U1—Up. Factory Installation

Part of IH4352 Special Tractor Arrangement for Athey Mobiloader

Consists of:

Page

| | | | |
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| I | 3B2773 | Fuel System Group..... | 88 |
| I | 7B7302 | Front Idler Group..... | 270 |
| 2 | 3F4718 | Track Group—13" Flat Shoe..... | 280 |
| I | 9F6443 | Blower Fan and Guard Group..... | 156 |
| I | 7F1930 | Track Roller Frame Group..... | 272 |
| | | (Serial No. 6U1 to 6U9806 Inclusive) | |
| | | — or — | |
| I | 4H9017 | Track Roller Frame Group..... | 274 |
| | | (Effective with Serial No. 6U9807) | |
| 2 | 1B2305 | Seat Cushion—Side | |
| I | 3B5910 | Seat Cushion—Back | |
| 2 | 4B2049 | Nut | |
| I | 4F9559 | Plate Assembly—R.H. | |
| I | 4F9560 | Plate Assembly—L.H. | |
| I | 8F9344 | Seat Cushion Assembly | |
| 2 | 1H3214 | Extension | |

8F262 For use on D4 Tractors having Serial No. 6U1—Up

Part of 8F261 Special Tractor Arrangement for Eimco Loader

Consists of:

| | | | |
|---|--------|---|-----|
| I | 7B7302 | Front Idler Group..... | 270 |
| 2 | 3F4718 | Track Group..... | 280 |
| I | 4F9040 | Front Power Take-Off Group..... | 284 |
| I | 4F9837 | Down Exhaust Group..... | 170 |
| I | 5F137 | Blower Fan and Guard Group..... | 156 |
| | | — or — | |
| I | 9F6443 | Blower Fan and Guard Group..... | 156 |
| I | 7F1930 | Track Roller Frame Group..... | 272 |
| | | (Serial No. 6U1 to 6U9806 Inclusive) | |
| | | — or — | |
| I | 4H9017 | Track Roller Frame Group..... | 274 |
| | | (Effective with Serial No. 6U9807) | |
| I | 8F6981 | Fuel Tank Arrangement..... | 198 |
| | | (Serial No. 6U5843 to 6U8224 Inclusive) | |
| | | — or — | |
| I | 3H3848 | Fuel Tank Arrangement..... | 198 |
| | | (Effective with Serial No. 6U8225) | |
| 4 | 3B1656 | Stud | |
| I | 8F5937 | Fender Assembly—R.H. | |
| I | 8F5938 | Fender Assembly—L.H. | |

ATTACHMENT ARRANGEMENTS

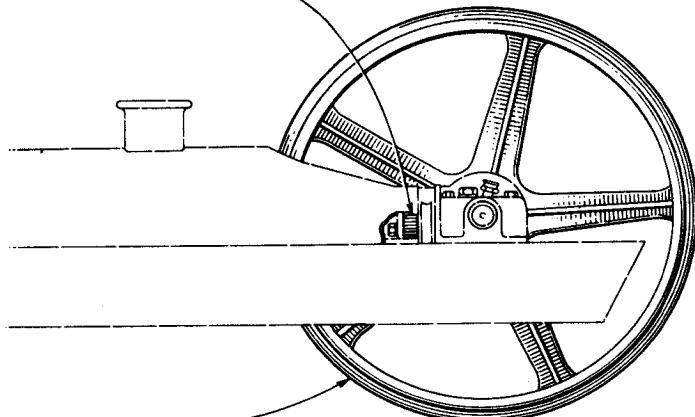
8F264 For use on D4 Tractors having Serial No. 6U1—Up
 Part of 8F263 Special Tractor Arrangement for Eimco Loader

| Consists of: | Page |
|--|------|
| 1 7B7302 Front Idler Group..... | 270 |
| 2 3F4718 Track Group—13" Flat Shoe..... | 280 |
| 1 7F2921 Switch | 227 |
| 1 7F4625 Lamp | 265 |
| 1 7F1930 Track Roller Frame Group..... (Serial No. 6U1 to 6U9806 Inclusive) | 272 |
| — or — | |
| 1 4H9017 Track Roller Frame Group..... (Effective with Serial No. 6U9807) | 274 |
| 1 8F6981 Fuel Tank Arrangement..... (Serial No. 6U5843 to 6U8224 Inclusive) | 198 |
| — or — | |
| 1 3H3848 Fuel Tank Arrangement..... (Effective with Serial No. 6U8225) | 198 |
| 6 2A1331 Bolt | |
| 4 1B4206 Nut | |
| 3 2B4551 Bracket | |
| 8 2B8352 Washer | |
| 4 3B1656 Stud | |
| 8 3B4510 Lockwasher | |
| 1 3B8489 Fitting | |
| 1 3B8686 Fitting | |
| 3 6B657 Lock | |
| 1 7B6487 Flywheel Assembly | |
| 4 1D4719 Nut | |
| 2 3F6222 Spacer | |
| 1 5F900 Bracket | |
| 1 8F5937 Fender Assembly—R.H. | |
| 1 8F5938 Fender Assembly—L.H. | |

8F264 ATTACHMENT ARRANGEMENT

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

4-SPACER ----- 4B8649
 8-CAP SCREW ----- S-1601
 8-LOCKWASHER ----- 3B4510



2 - IDLER ----- 7B6937

20092

7B7302 FRONT IDLER GROUP

Part of IH4353, 8F262 and 8F264 Attachments Arrangements listed on Pages 268 and 269

2-BEARING_(R.H.)_ 1F3645
 2-BEARING_(L.H.)_ 1F3646

8-BOLT-----S-1576
 8-NUT-----IB4206
 8-LOCKWASHER-----3B4510

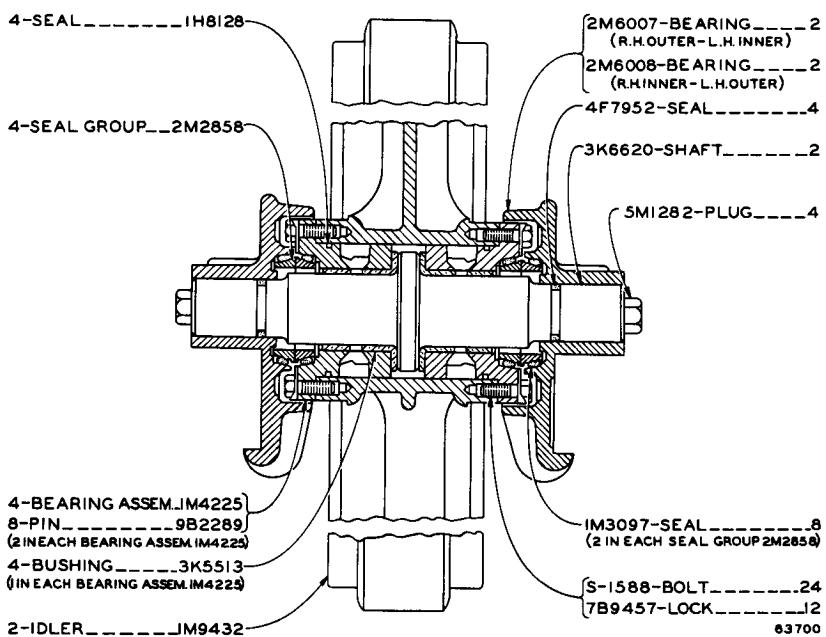
12-SHIM-----5B3833
 4-GUIDE-----1F3643
 2-IDLER-----7B6937

21085

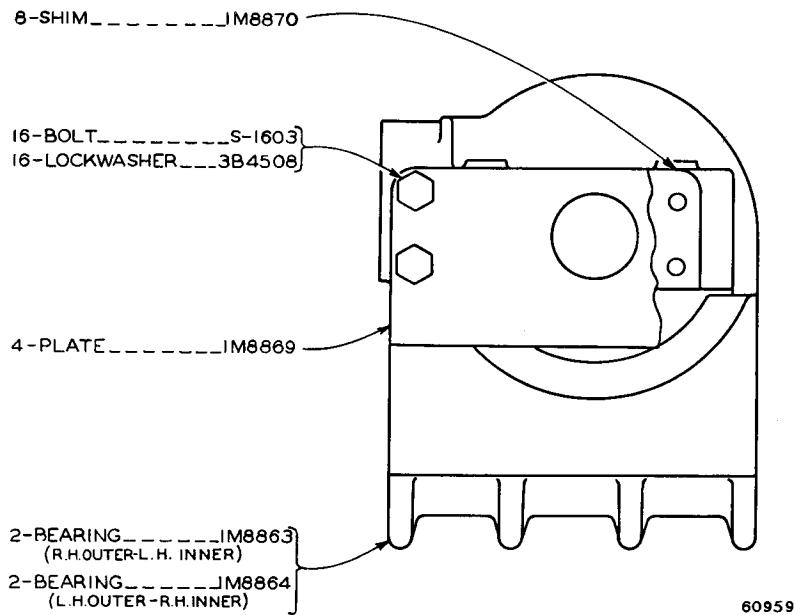
3F1383 FRONT IDLER GROUP— $25\frac{5}{8}$ " Outside Diameter

Serial No. 6U1 to 6U544 inclusive. For use with Standard Track Roller Frame

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



3K7133 FRONT IDLER GROUP—Field Installation



3K2385 FRONT IDLER BEARING GROUP
Part of 3K2383 Heavy Duty Track Roller Frame Arrangement listed on insert
between Pages 270 and 271

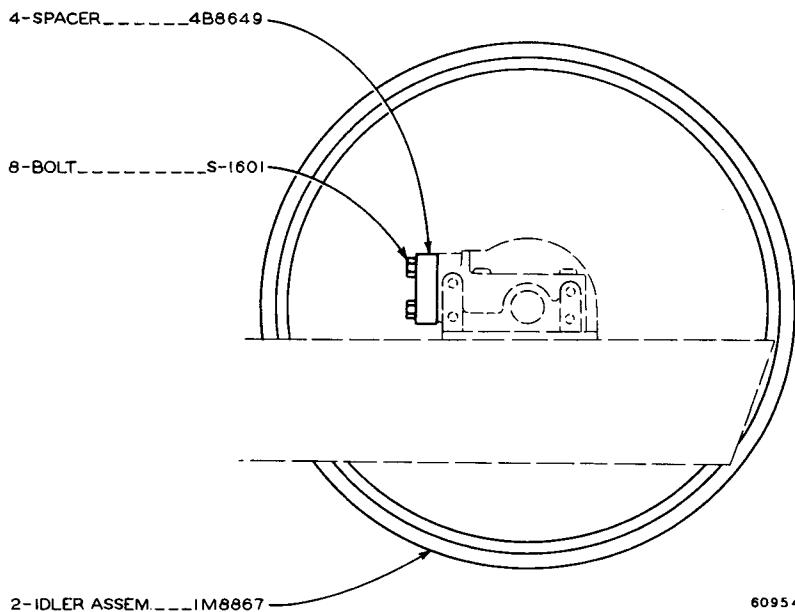
THE UNIVERSITY OF TORONTO LIBRARIES
SERIALS RECEIVED
JULY 1966

PLEASE INSERT THESE PAGES IN YOUR MAINTENANCE PARTS CATALOG

D4 TRACTOR—44 INCH GAUGE—PARTS CATALOG—FORM 32969—INSERT BETWEEN PAGES 270 & 271

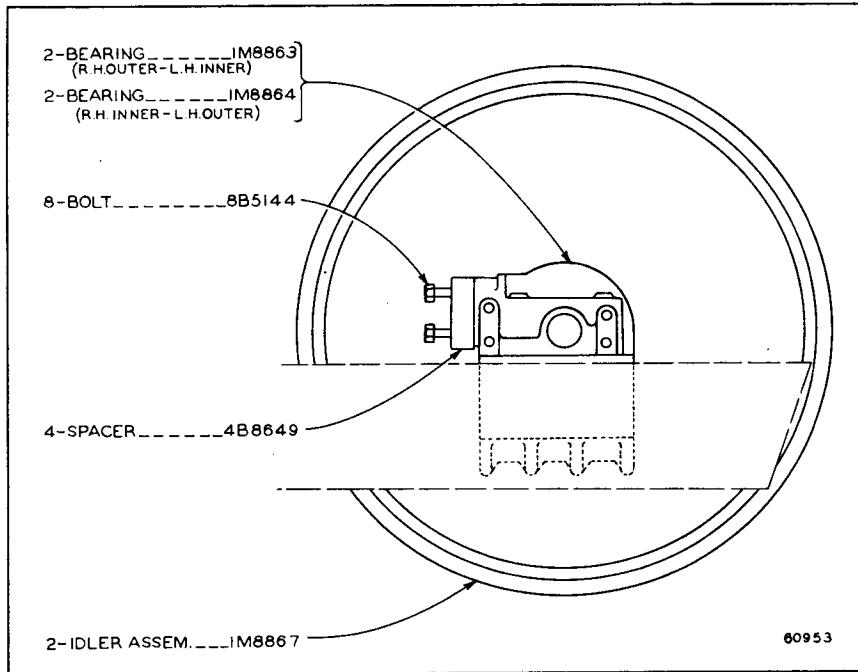
| | | |
|---|--|--------------------------|
| 3K2380 | Heavy Duty Track Roller Frame Arrangement—Four Roller | |
| Includes large Front Idlers | | |
| | Consists of: | Page |
| | 4H1452 Track Roller Frame Group..... | 277 |
| | 1M8868 Front Idler Group..... | Reverse side this insert |
| 3K2383 Heavy Duty Track Roller Frame Arrangement—Four Roller | | |
| For use with Standard Front Idlers | | |
| | Consists of: | |
| | 4H1452 Track Roller Frame Group..... | 277 |
| | 3K2385 Front Idler Bearing Group..... | between 270 & 271 |
| 3K2376 Track Roller Frame Arrangement—Five Roller | | |
| Includes large Front Idlers | | |
| | Consists of: | |
| | 5H481 Track Roller Frame Group..... | 276 |
| | 3K2378 Front Idler Group..... | Reverse side this insert |

HEAVY DUTY TRACK ROLLER FRAME ARRANGEMENTS



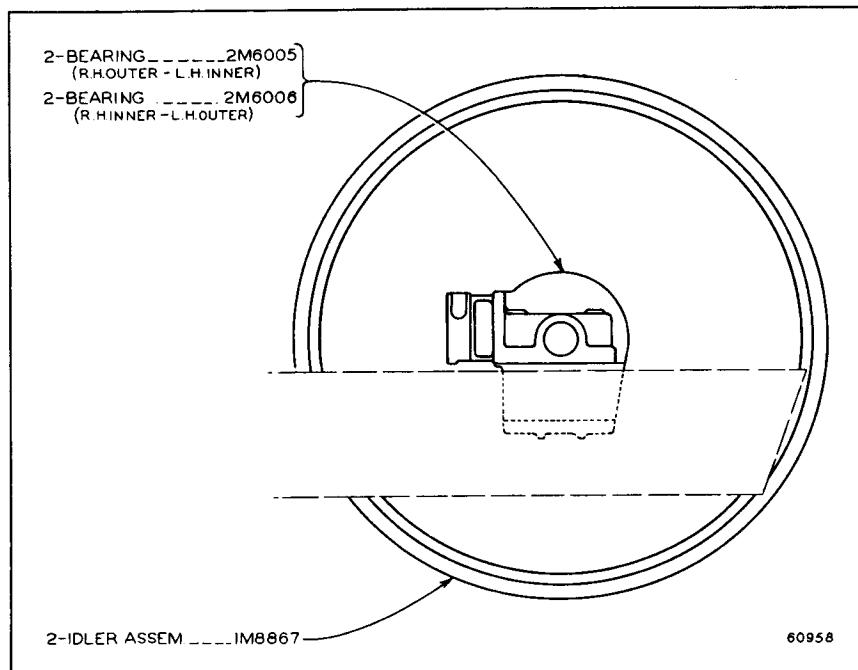
3K2375 FRONT IDLER GROUP—25 $\frac{5}{8}$ " Outside Diameter

IA



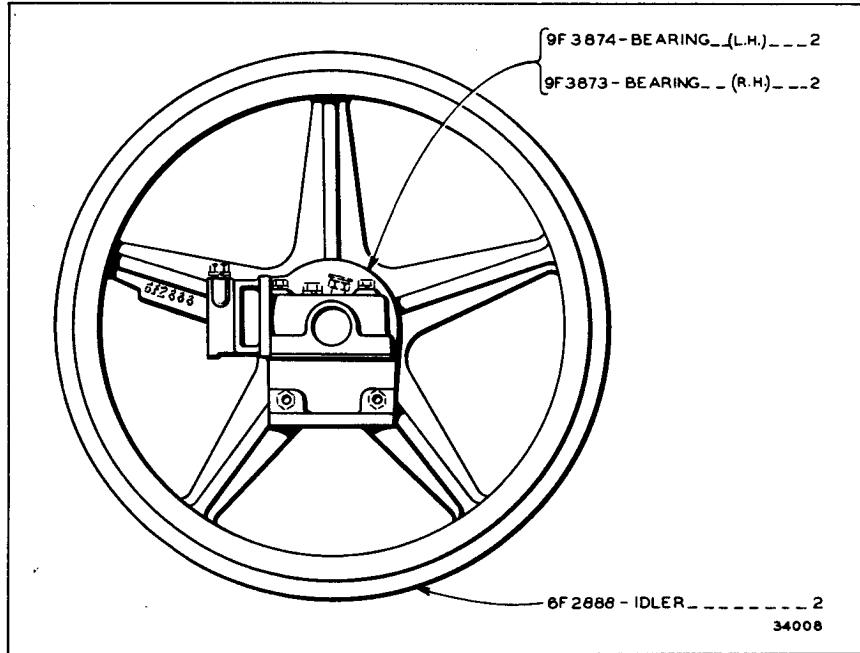
IM8868 FRONT IDLER GROUP— $25\frac{5}{8}$ " Outside Diameter

Part of 3K2380 Heavy Duty Track Roller Frame Arrangement listed on front side of this insert

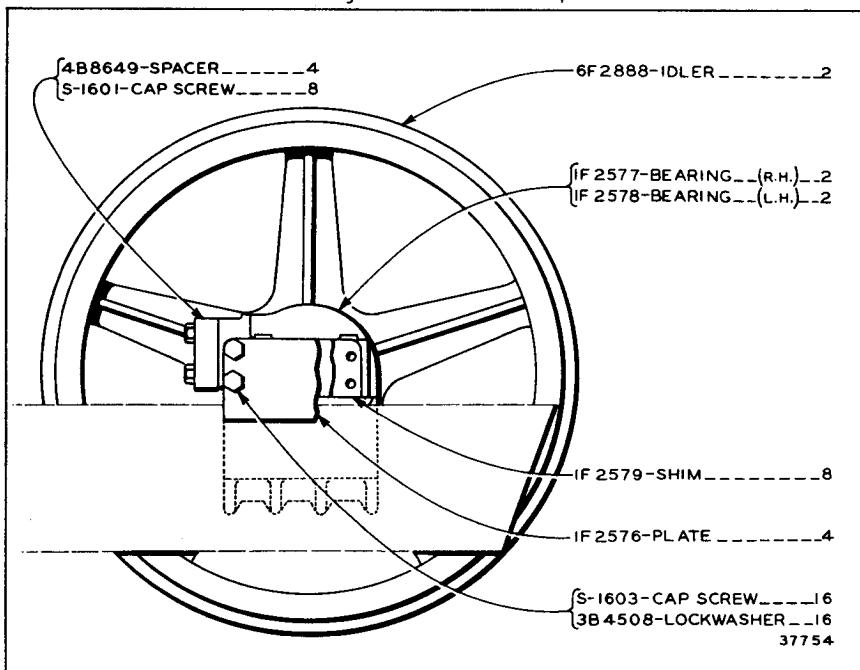


3K2378 FRONT IDLER GROUP— $25\frac{5}{8}$ " Outside Diameter

Part of 3K2376 Heavy Duty Track Roller Frame Arrangement listed on front side of this insert

**9F9260 FRONT IDLER GROUP—25½" Outside Diameter**

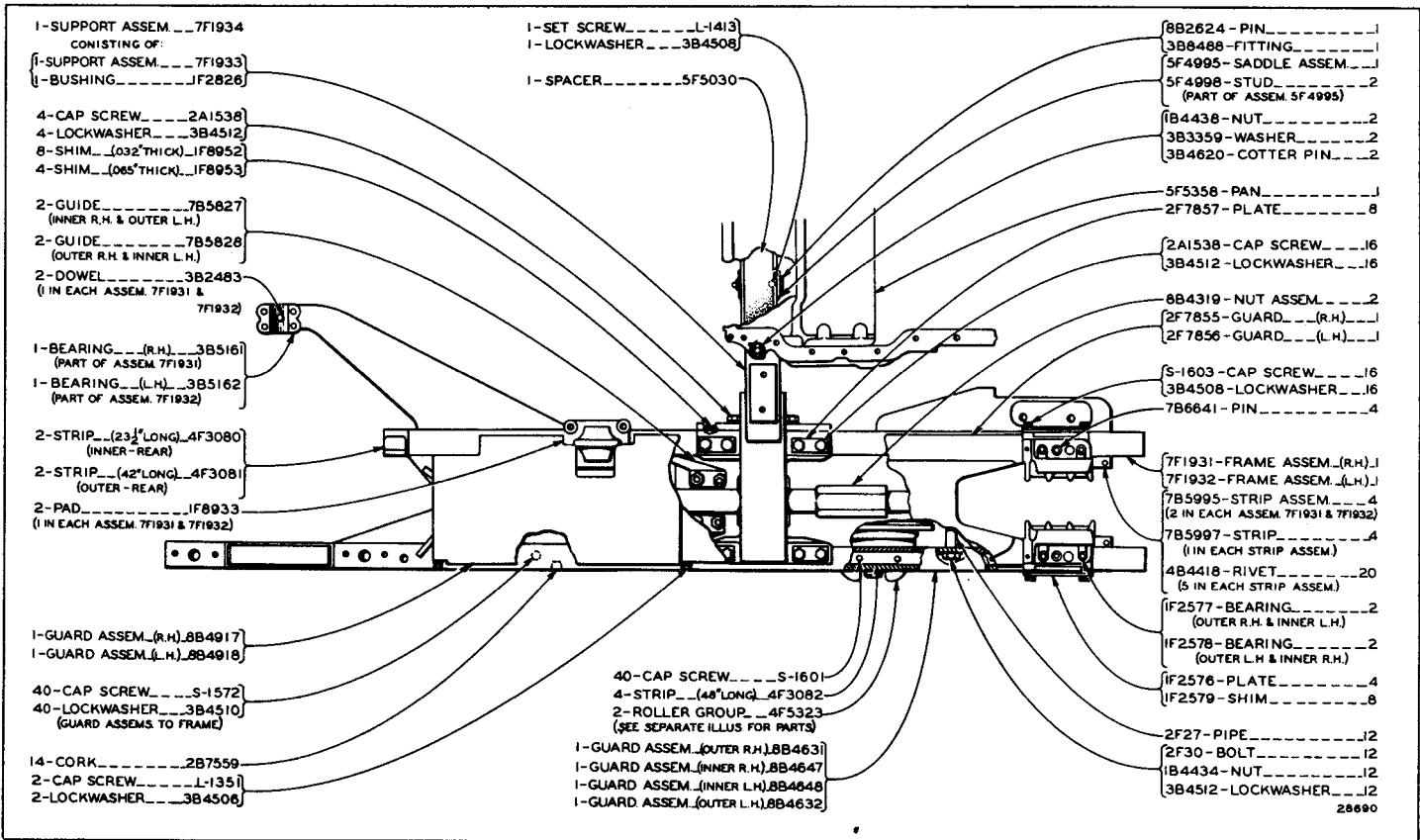
Effective with Serial No. 6U545. For use with Standard Four Roller Track Roller Frame only, requires 32-Section Track. NOTE: I Arm—4H2020, is required to adapt this Group to Tractors having Serial No. 6U545—Up

**3H3538 FRONT IDLER—25½" Outside Diameter**

For use with 4H1452 Track Roller Frame Group shown on Page 277

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

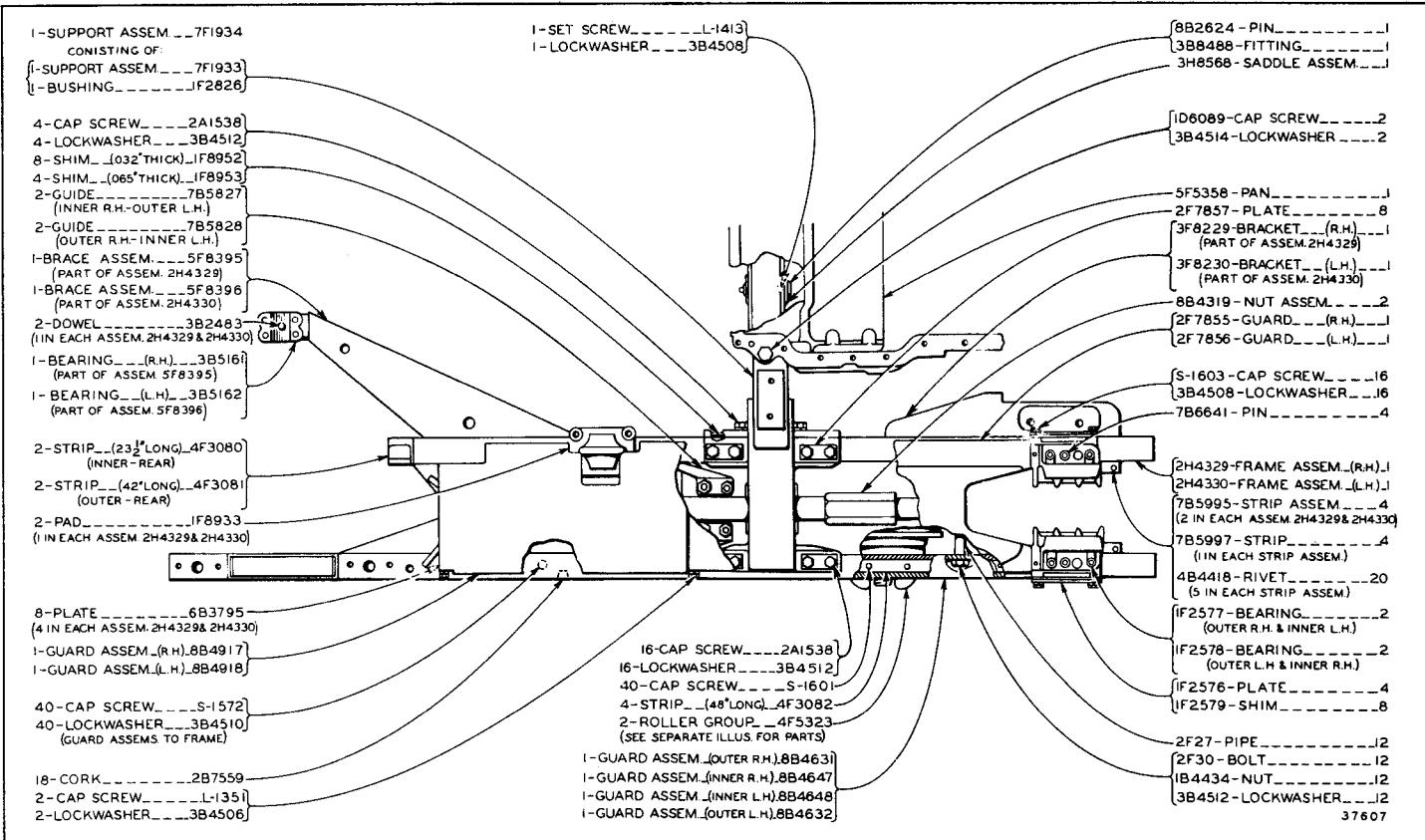


7F1930 FIVE ROLLER TRACK ROLLER FRAME GROUP—Non-Oscillating—First Type

Serial No. 6U1 to 6U9806 inclusive

Part of 1H4353, 8F262 and 8F264 Attachment Arrangements listed on Pages 268 and 269
4F5323 Track Roller Group parts are shown on Page 279

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



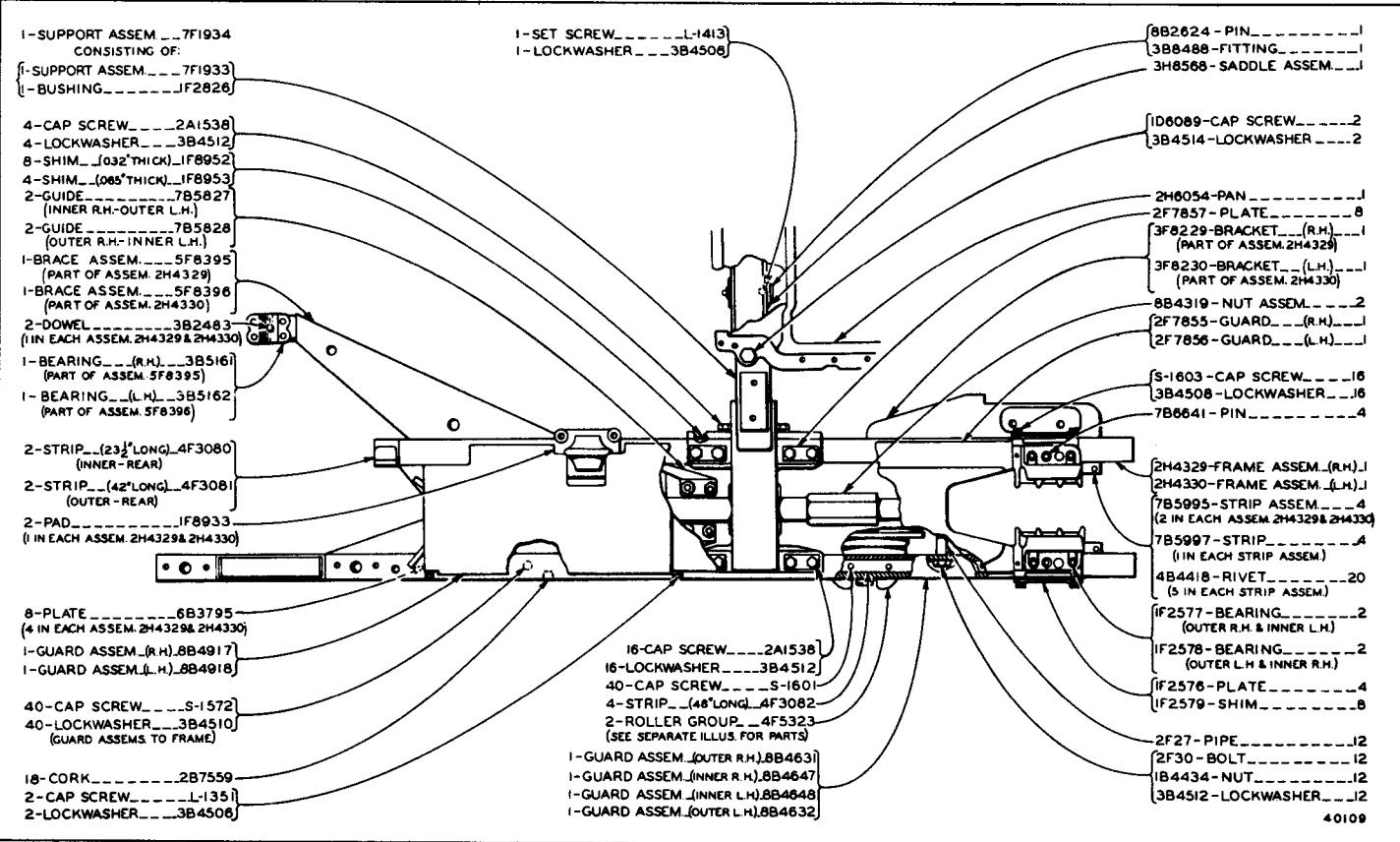
7F1930 FIVE ROLLER TRACK ROLLER FRAME GROUP—Non-Oscillating—Second Type

Serial No. 6U1 to 6U9806 inclusive

Part of 1H4353, 8F262 and 8F264 Attachment Arrangements listed on Pages 268 and 269

4F5323 Track Roller Group parts are shown on Page 279

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4H9017 FIVE TRACK ROLLER FRAME GROUP—Non-Oscillating

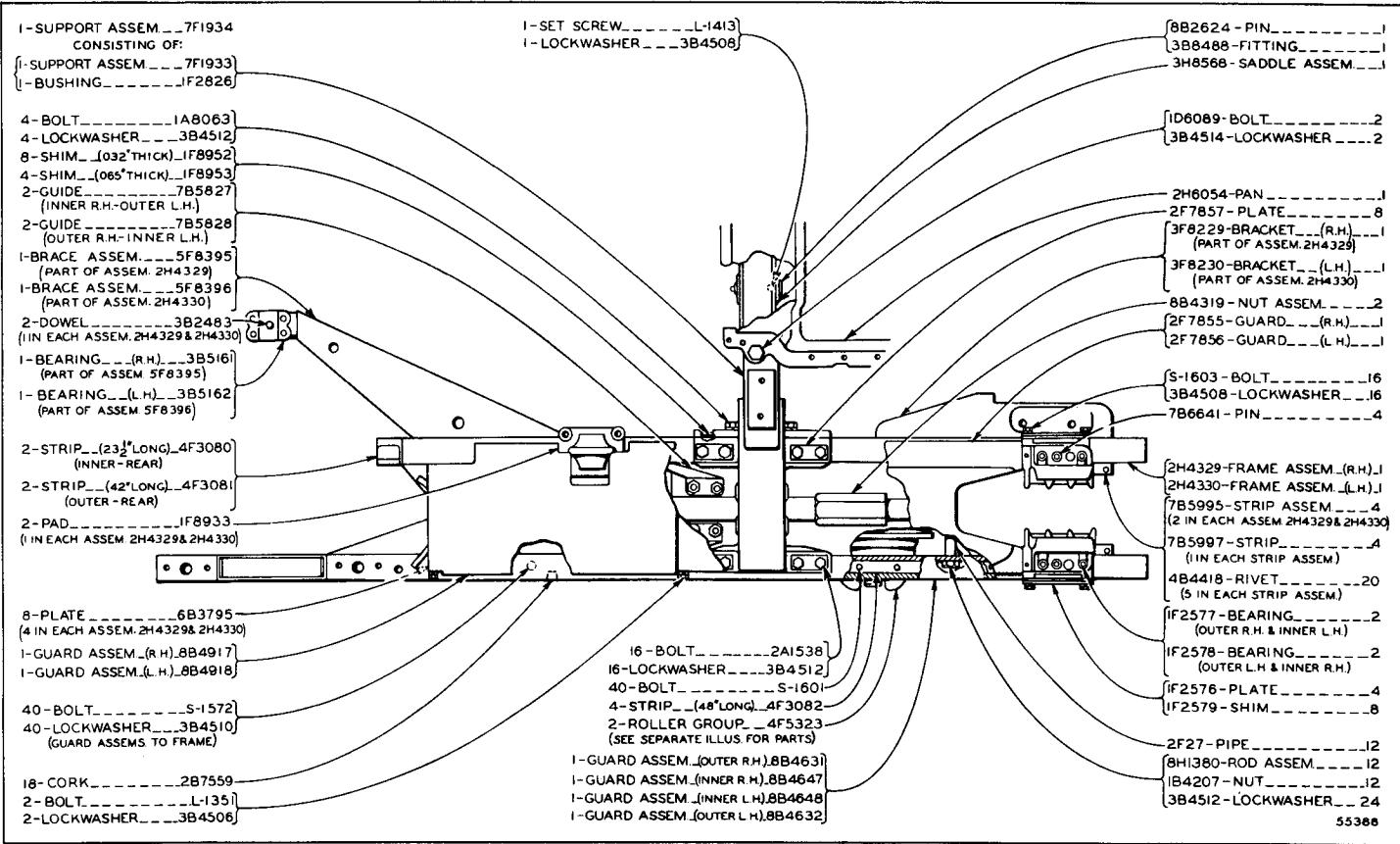
Part of 8F262, 8F264 and 1H4353 Attachments Arrangements listed on Pages 268 and 269
4F5323 Track Roller Group parts are shown on Page 279

D4 TRACTOR—44 INCH GAUGE—PARTS CATALOG—FORM 32969—INSERT BETWEEN PAGES 274 & 275

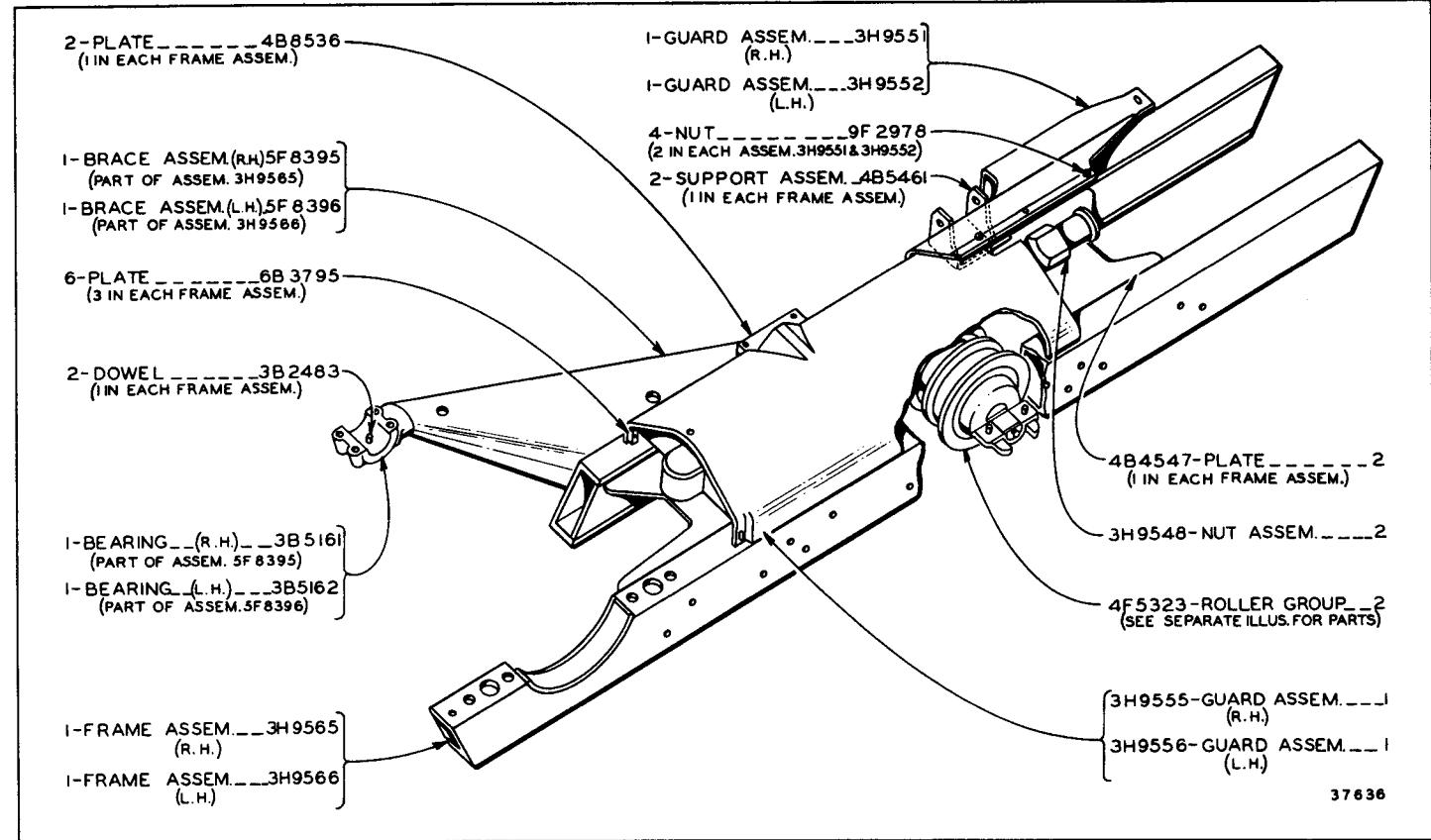
3

1-2-59

PARTS CATALOG INSERT



4H9017 FIVE ROLLER TRACK ROLLER FRAME GROUP—Non-Oscillating—Second Type
Part of 1H4353, 8F262 and 8F264 Attachments Arrangements listed on Pages 268 and 269
4F5323 Track Roller Group parts are shown on Page 279

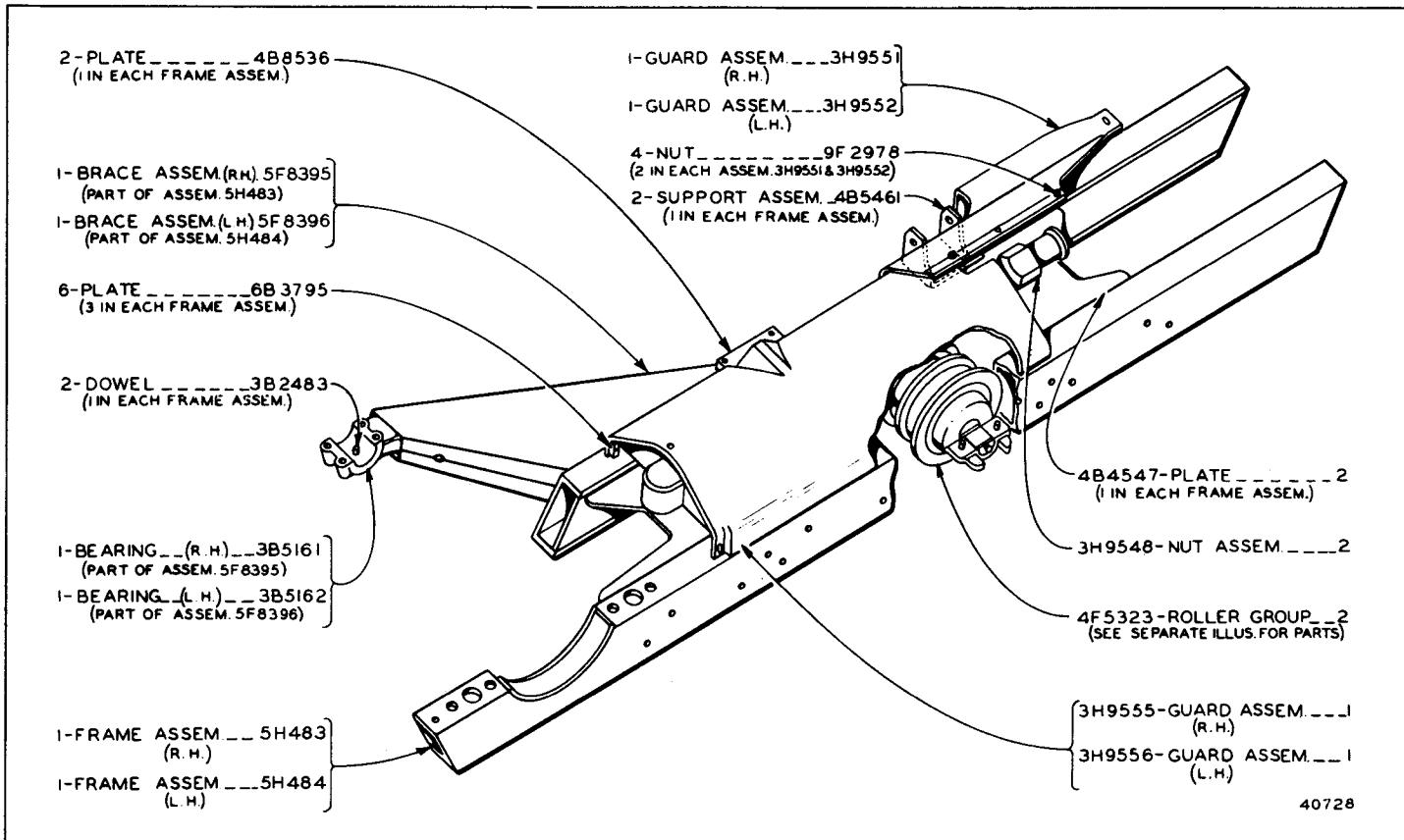


3H9567 FIVE ROLLER TRACK ROLLER FRAME GROUP

For use with Equalizer Spring

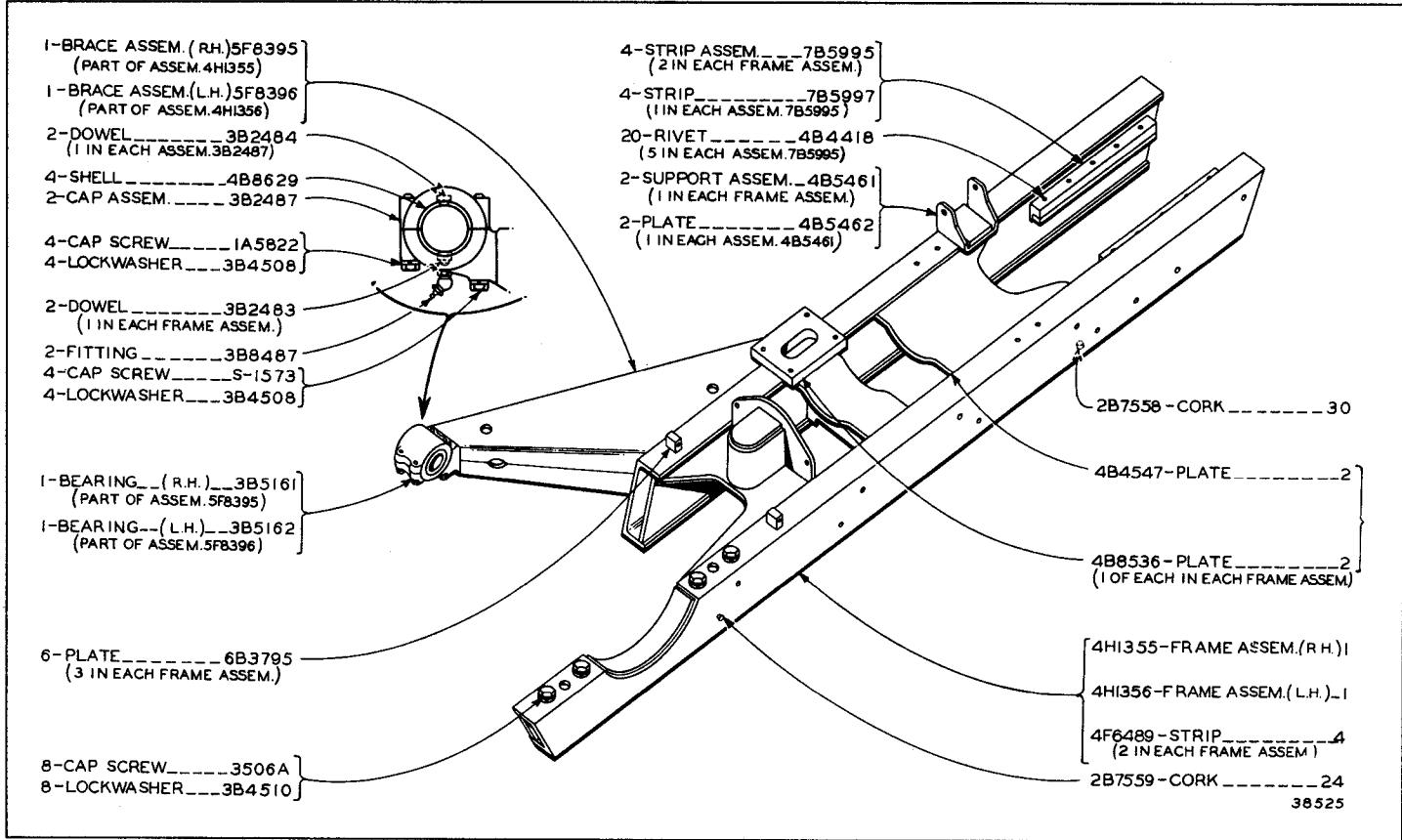
4F5323 Track Roller Group parts are shown on Page 279. Only separate parts serviced. When complete Group is required, order 5H481 shown on Page 276

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



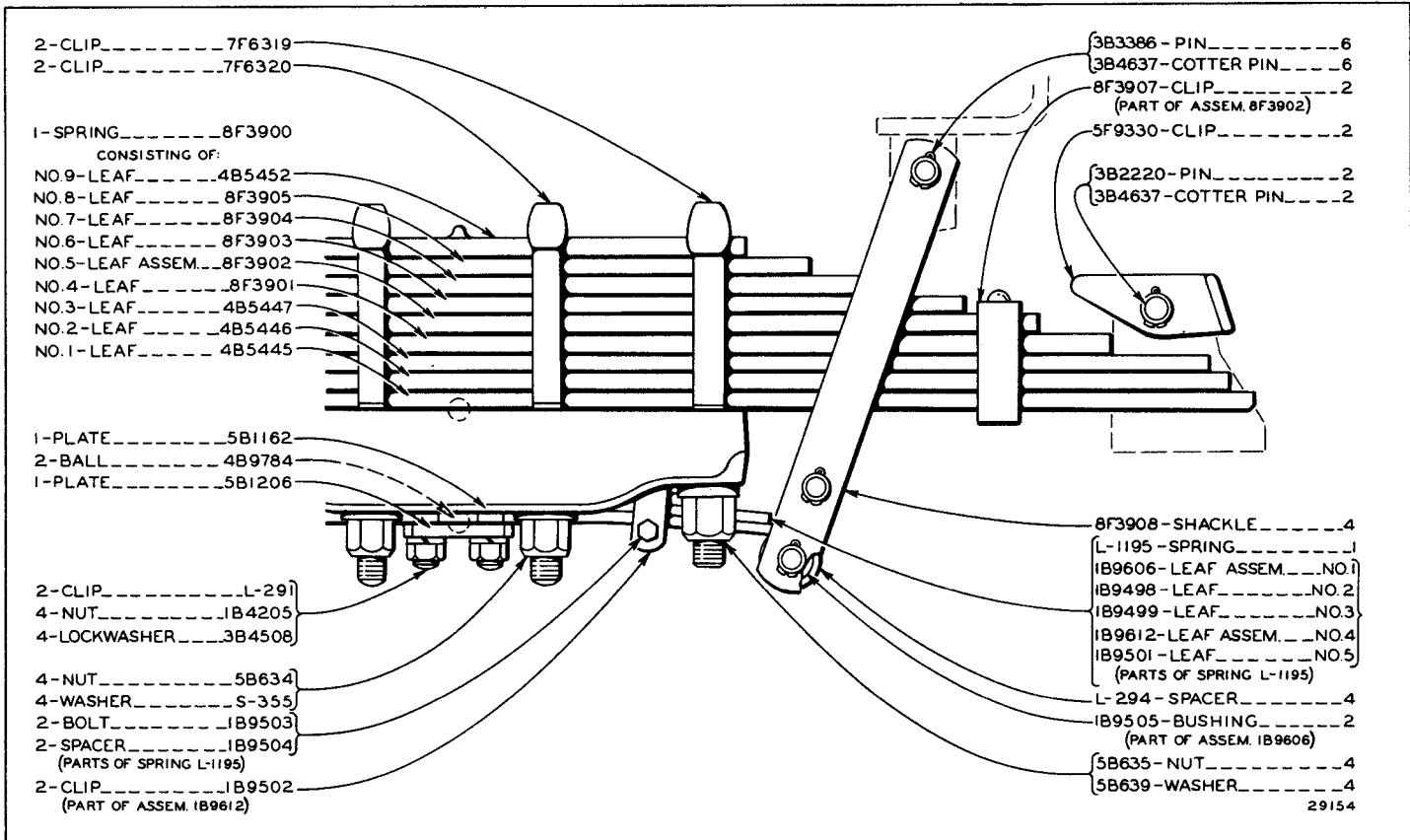
40728

5H481 FIVE ROLLER TRACK ROLLER FRAME GROUP
For use with Equalizer Spring
4F5323 Track Roller Group parts are shown on Page 279



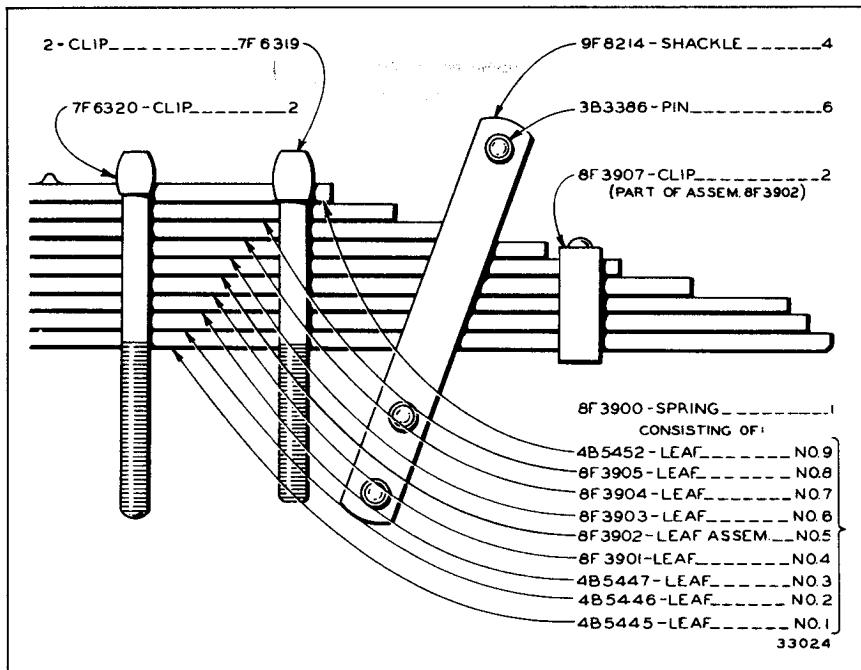
4H1452 TRACK ROLLER FRAME GROUP
For use with 3H3538 Front Idler shown on Page 271

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

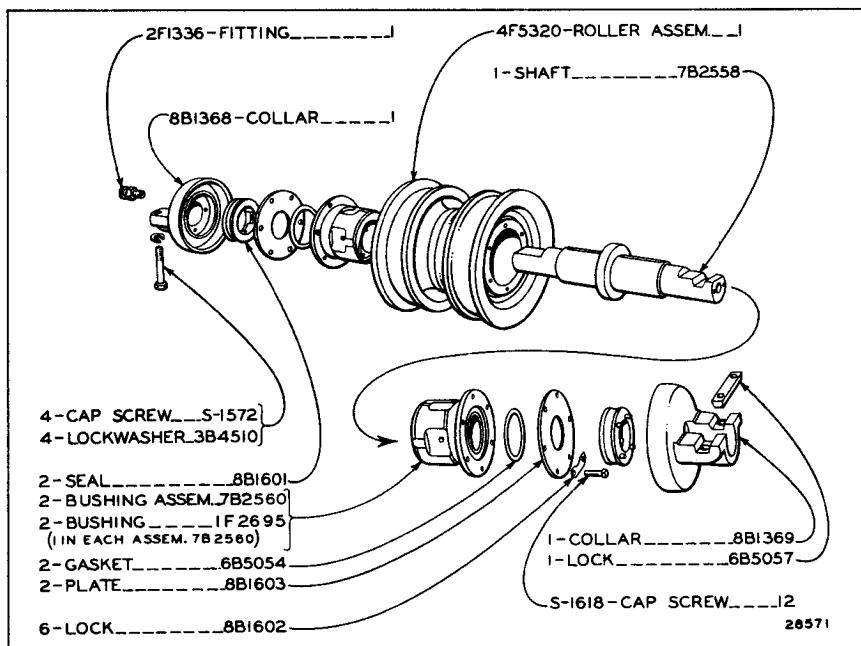


8F3899 EQUALIZER SPRING GROUP

Part of 8F4429, 8F4500, 3H8450, 3H8451 and 5H1732 Guard Arrangements listed on Page 152



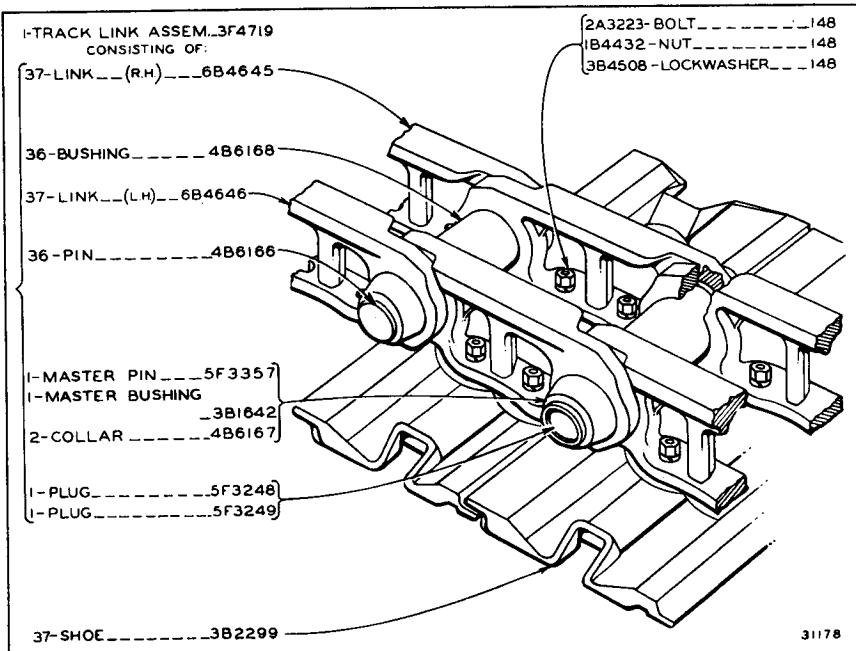
9F8215 EQUALIZER SPRING GROUP—Heavy Duty
Only separate parts serviced



4F5323 TRACK ROLLER GROUP—Double Flange
Part of 7FI930, 4H9017, 3H9567 and SH481 Track Roller Frame Groups
shown on Pages 272 through 276

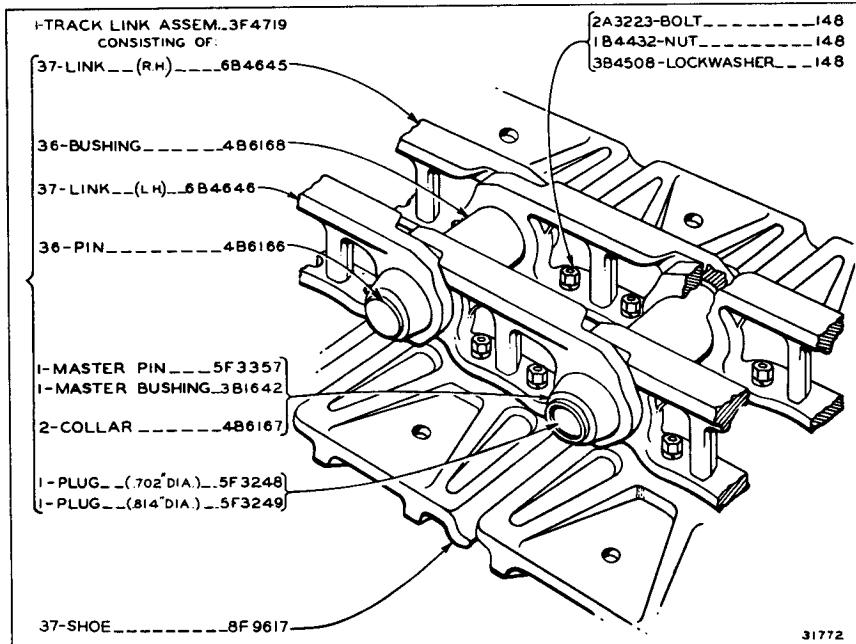
NOTE: 2H9482 Relief Valve is available, see Page 305

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**3F4718 TRACK GROUP—37 Link—13" Flat Shoe**

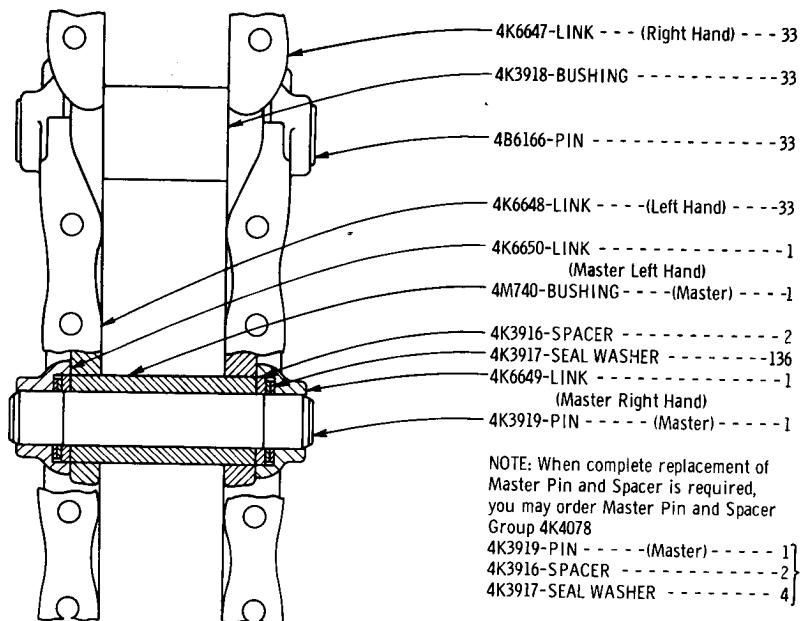
Part of 1H4353, 8F262 and 8F264 Attachment Arrangements listed on Pages 268 and 269

NOTE: 3F4712 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

**8F9616 TRACK GROUP—37 Link—13" Flat Shoe**

For use with 25 $\frac{5}{8}$ " O.D. Front Idler and Five Roller Track Roller Frame
NOTE: 3F4712 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



88045

| NAME | SHOE (34 Required for one Track) | COMPLETE TRACK GROUP (Hardware included) 2 Required per Tractor |
|------------------|--|---|
| 24" Grouser Shoe | 4K9316 | 4K9325 |
| 13" Grouser Shoe | 4K7052 | 4K9318 |
| 16" Grouser Shoe | 4K7175 | 4K9320 |
| 18" Grouser Shoe | 4K7188 | 4K9321 |
| 20" Grouser Shoe | 4K7184 | 4K9322 |

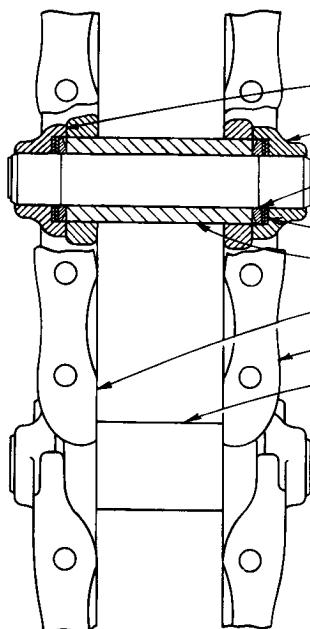
NOTE: 4K7038 Track Shoe Bolt—136 Required for one Track
7H3606 Nut—Used with 4K7038

TRACK GROUPS—2 Groups Required

Note: 4K4099 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

PLEASE INSERT THESE PAGES IN YOUR MASTER PARTS BOOKS

D4 TRACTOR—44 INCH GAUGE—FORM 32269—INSERT BETWEEN PAGES 280 & 281



4K4072-LINK ASSEM. ____ 1
CONSISTING OF:
4K3924-LINK ____ 1
(MASTER, LEFT HAND)
4K3923-LINK ____ 1
(MASTER, RIGHT HAND)
4K3916-SPACER ____ 2
4K3919-PIN ____ (MASTER) ____ 1

4K3917-SEAL WASHER ____ 148
4M740-BUSHING ____ (MASTER) ____ 1
6B4646-LINK ____ 36
(LEFT HAND)
6B4645-LINK ____ 36
(RIGHT HAND)
4K3918-BUSHING ____ 36
4B6166-PIN ____ 36

NOTE: WHEN COMPLETE RE-
PLACEMENT OF MASTER PIN
IS REQUIRED YOU MAY ORDER
MASTER PIN AND SPACER
GROUP 4K4078 WHICH
CONSISTS OF:
4K3919-PIN ____ (MASTER) ____ 1
4K3916-SPACER ____ 2
4K3917-SEAL WASHER ____ 2

82178

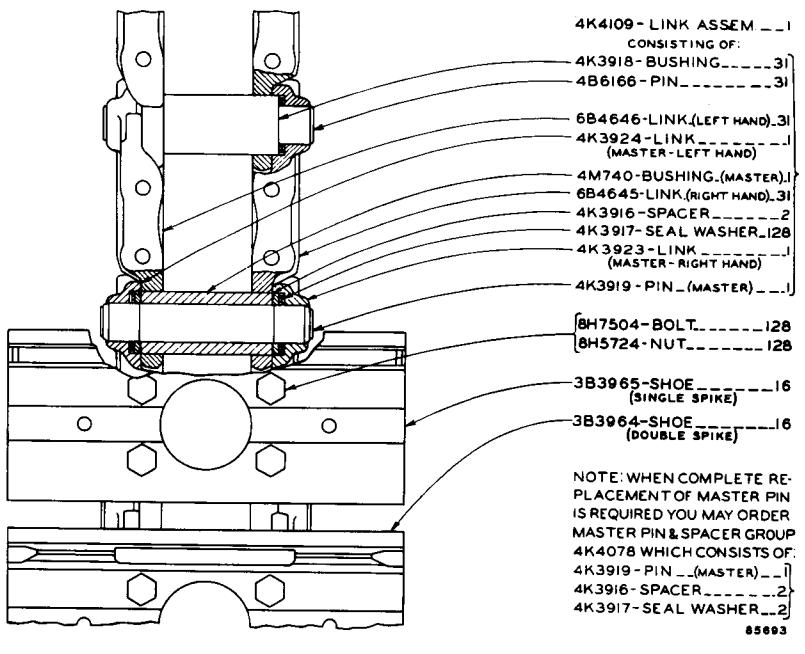
| NAME | SHOE (37 Required For One Track) | COMPLETE TRACK GROUP (Hardware Included) 2 Required per Tractor |
|------------------|--|---|
| 13" Grouser Shoe | 3B2299 | 4K4372 |
| 15" Grouser Shoe | 5F4517 | 4K4374 |

8H7504 Bolt—148 Required for One Track

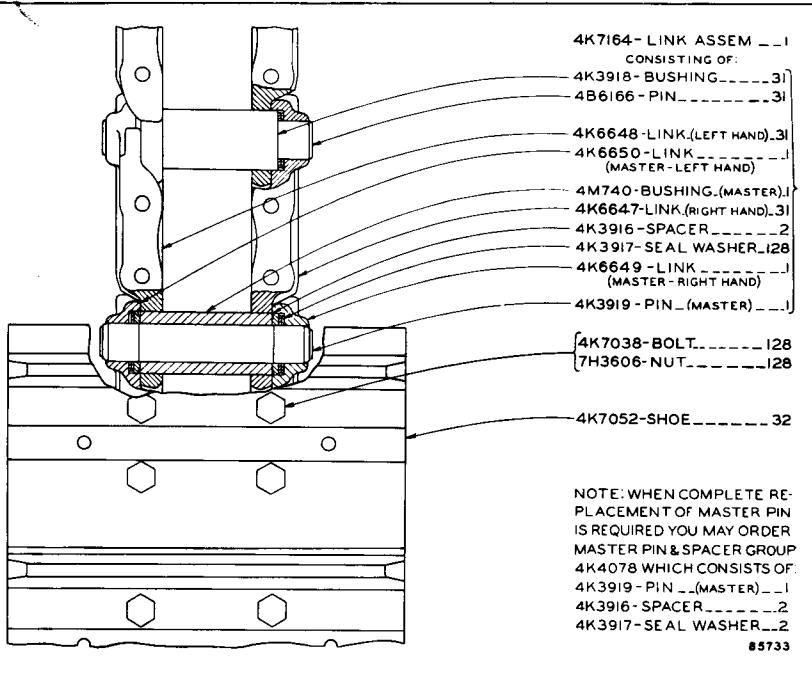
8H5724 Nut—148 Required for One Track

TRACK GROUPS—2 Groups Required

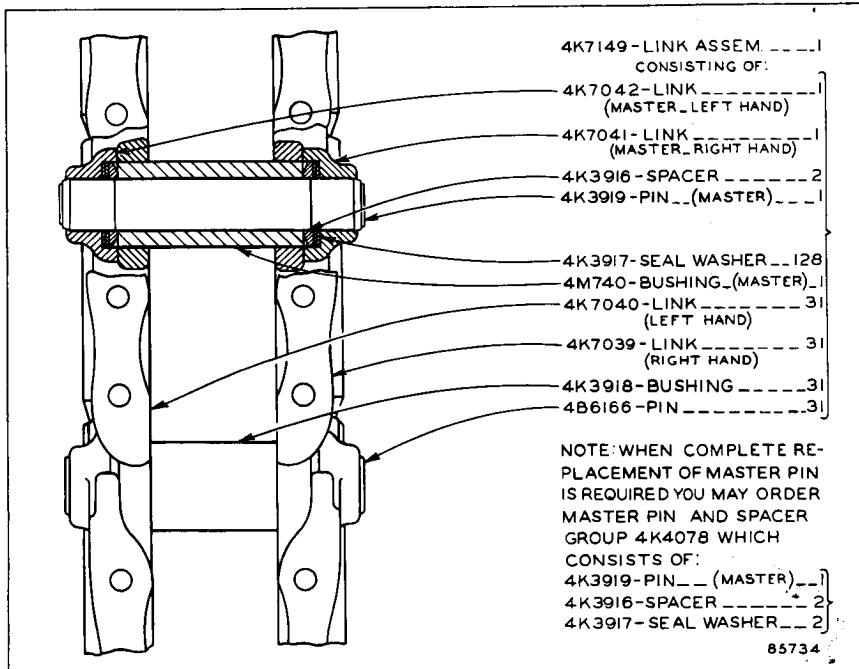
Note: 4K4082 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

PRINTED IN U.S.A.
D4 TRACTOR—44 INCH GAUGE—FORM 32969—INSERT BETWEEN PAGES 280 & 281**4K7785 TRACK GROUP—13" Semi-Skeleton Shoe—2 Groups Required**

Note: 4K4079 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

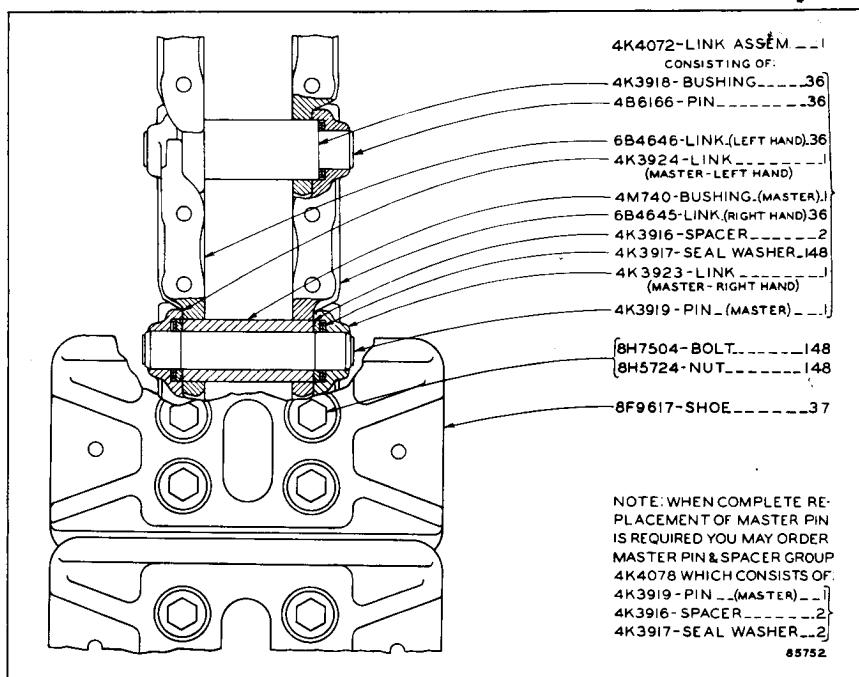
**4K7191 TRACK GROUP—13" Grouser Shoe—2 Groups Required**

Note: 4K4079 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available



4K7149 TRACK LINK ASSEMBLY—2 Groups Required

Note: 4K4079 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

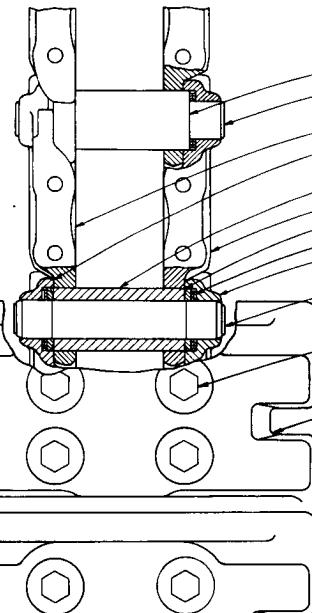


4K9480 TRACK GROUP—13" Flat Shoe—2 Groups Required

For use with Five Roller Track Roller Frame

Note: 4K4082 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

D4 TRACTOR—44 INCH GAUGE—FORM 32969—INSERT BETWEEN PAGES 280 & 281



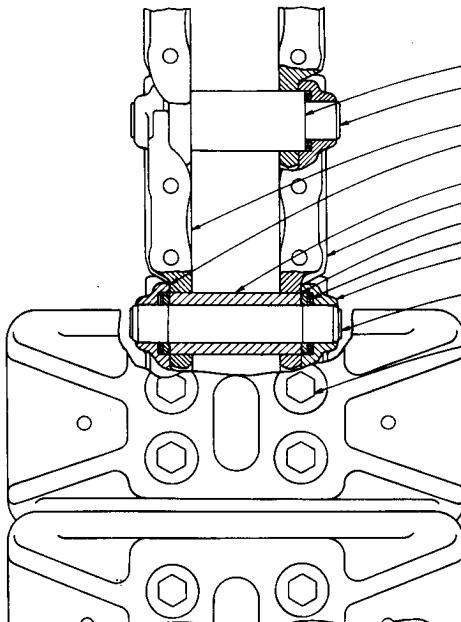
| | |
|--------------------------|-----|
| 4K7144-LINK ASSEM | —1 |
| CONSISTING OF: | |
| 4K3918-BUSHING | —36 |
| 4B6166-PIN | —36 |
| 4K6648-LINK,(LEFT HAND) | 36 |
| 4K6650-LINK | —1 |
| (MASTER-LEFT HAND) | |
| 4M740-BUSHING,(MASTER),I | |
| 4K6647-LINK,(RIGHT HAND) | 36 |
| 4K3916-SPACER | —2 |
| 4K3917-SEAL WASHER | 148 |
| 4K6649-LINK | —1 |
| (MASTER-RIGHT HAND) | |
| 4K3919-PIN (MASTER) | —1 |
| 4K7038-BOLT | 148 |
| 7H3606-NUT | 148 |
| 4K9028-SHOE | —37 |

NOTE: WHEN COMPLETE REPLACEMENT OF MASTER PIN IS REQUIRED YOU MAY ORDER MASTER PIN & SPACER GROUP 4K4078 WHICH CONSISTS OF:
4K3919-PIN (MASTER) —1
4K3916-SPACER —2
4K3917-SEAL WASHER —4

85926

4K9029 TRACK GROUP—13" Flat Shoe—2 Groups Required

Note: 4K4082 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available



| | |
|--------------------------|-----|
| 4K7144-LINK ASSEM | —1 |
| CONSISTING OF: | |
| 4K3918-BUSHING | —36 |
| 4B6166-PIN | —36 |
| 4K6648-LINK,(LEFT HAND) | 36 |
| 4K6650-LINK | —1 |
| (MASTER-LEFT HAND) | |
| 4M740-BUSHING,(MASTER),I | |
| 4K6647-LINK,(RIGHT HAND) | 36 |
| 4K3916-SPACER | —2 |
| 4K3917-SEAL WASHER | 148 |
| 4K6649-LINK | —1 |
| (MASTER-RIGHT HAND) | |
| 4K3919-PIN (MASTER) | —1 |
| 4K7038-BOLT | 148 |
| 7H3606-NUT | 148 |
| 4K8970-SHOE | —37 |

NOTE: WHEN COMPLETE REPLACEMENT OF MASTER PIN IS REQUIRED YOU MAY ORDER MASTER PIN & SPACER GROUP 4K4078 WHICH CONSISTS OF:
4K3919-PIN (MASTER) —1
4K3916-SPACER —2
4K3917-SEAL WASHER —4

85925

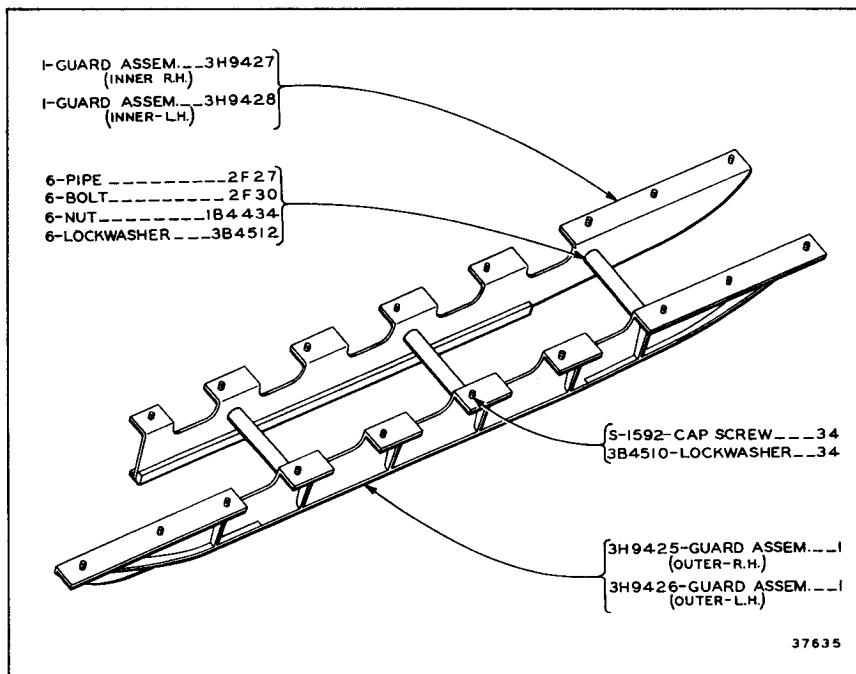
4K8921 TRACK GROUP—15" Flat Center Shoe—2 Groups Required

Note: 4K4082 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

32 LINK TRACK GROUPS—For use with 25 $\frac{5}{8}$ " O.D. Front Idler
 NOTE: 1F9881 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

| | TRACK GROUP (2 Reg'd.) | LINK ASSEM. | | TRACK SHOE | | SHOE BOLT | |
|----------|----------------------------------|-------------|----------|------------|----------|-----------|----------|
| Part No. | Description | Qty. | Part No. | Qty. | Part No. | Qty. | Part No. |
| 1F3535 | 13" Grouser Shoe | 1 | 1F3951 | 32 | 3B1640 | 128 | S-1584 |
| 1F7191 | 13" Grouser Shoe—H.T. | 1 | 1F3951 | 32 | 3B2778 | 128 | S-1584 |
| 2F8708 | 13" Semi-Skeleton Snow Shoe—H.T. | 1 | 1F3951 | 16 | 3B3964 | 128 | S-1584 |
| 4F1054 | 13" Skeleton Snow Shoe—H.T. | 1 | 1F3951 | 32 | 3B2166 | 128 | 2A3223 |
| 4F1383 | 13" Flat Shoe—H.T. | 1 | 1F3951 | 32 | 3B2299 | 128 | 2A3223 |
| 4F2260 | Street Plate | | | 64 | 3B2242 | 128 | S-1603 |

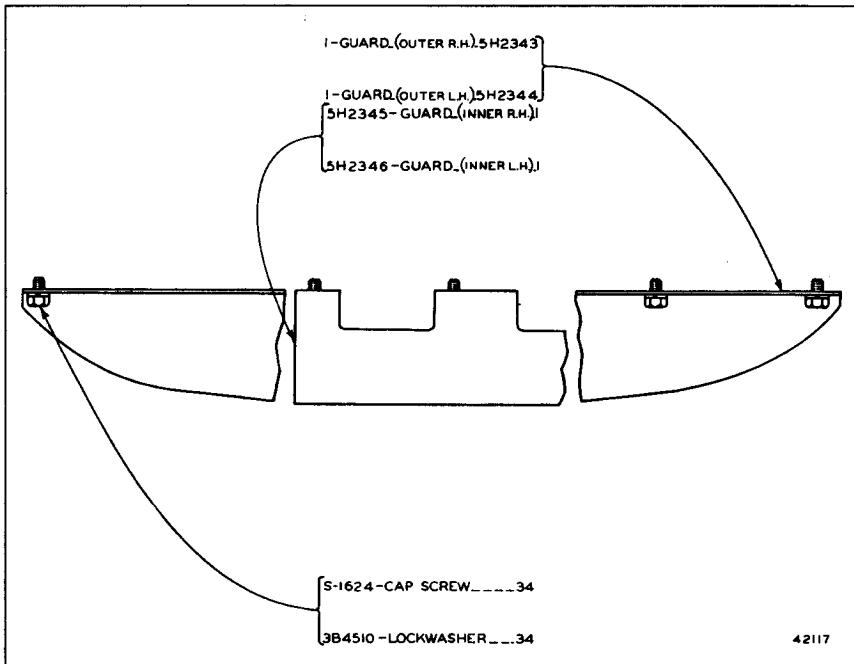
TRACK GROUPS—32 Link



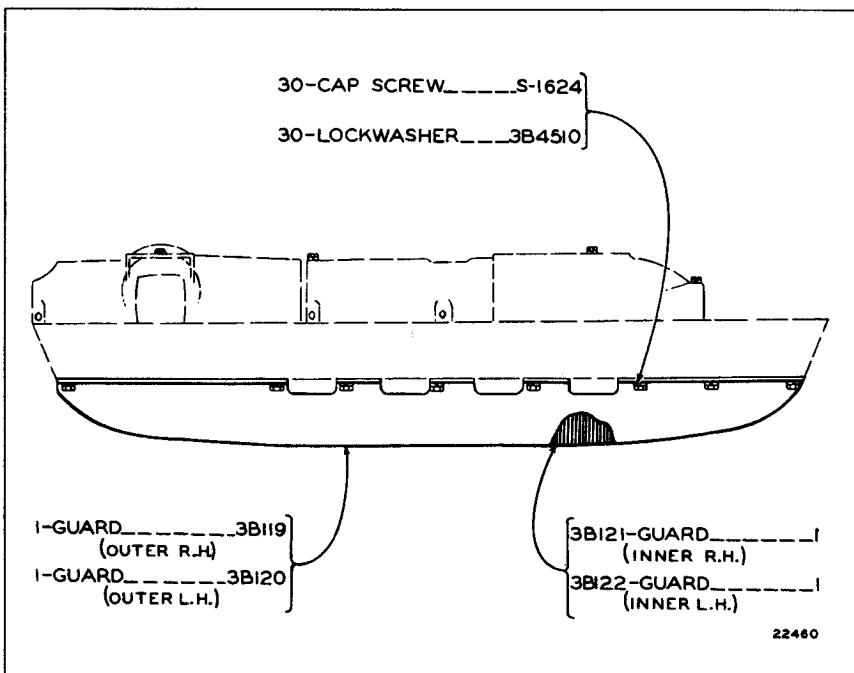
37635

3H9429 TRACK ROLLER DIRT GUARD GROUP
 For use with 3H9567 Track Roller Frame Group shown on Page 275

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

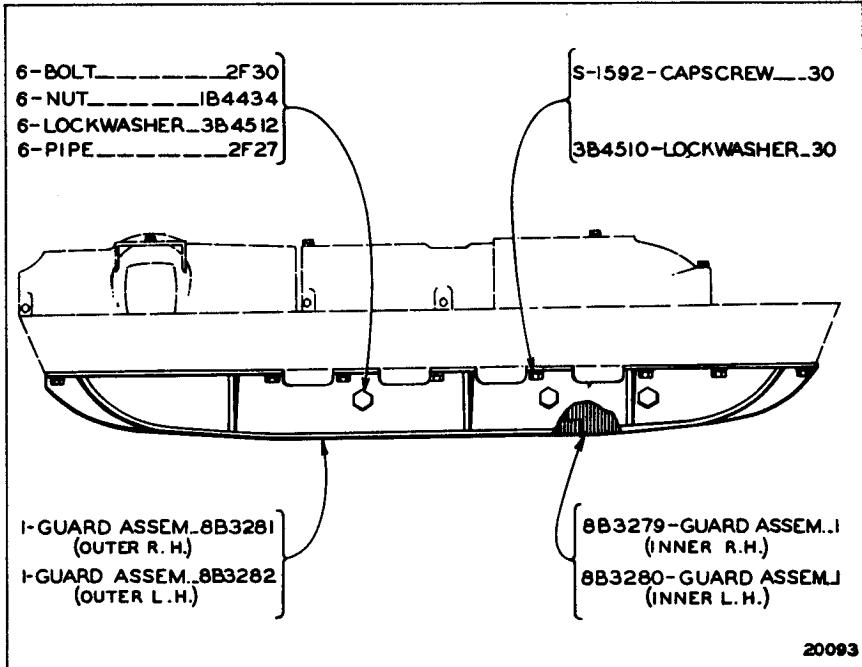


5H2342 TRACK ROLLER DIRT GUARD GROUP
For use with Five Roller Track Roller Frame and Equalizer Spring

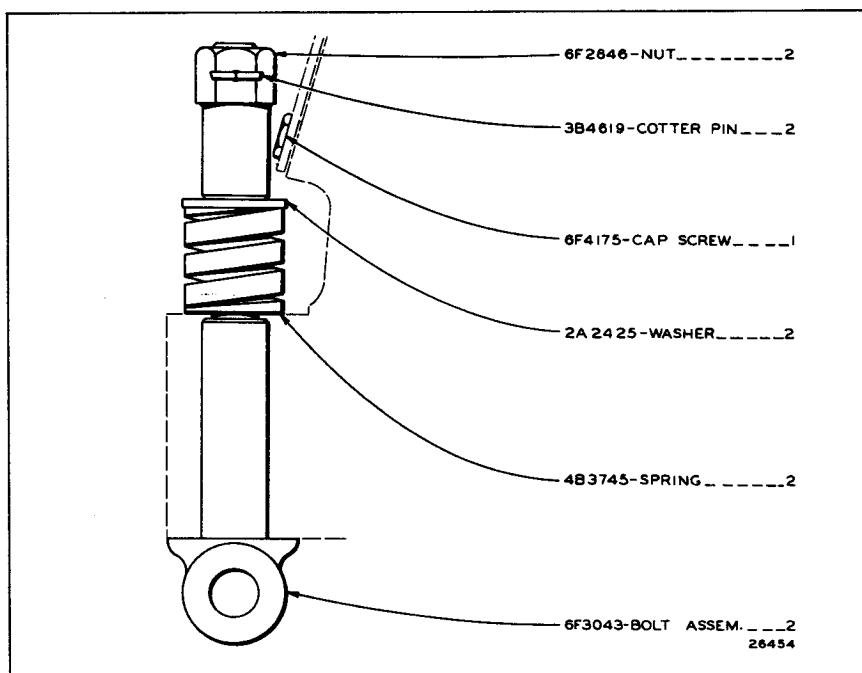


4F7237 TRACK ROLLER DIRT GUARD GROUP—Light Duty
Serial No. 6U1 to 6U5993 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

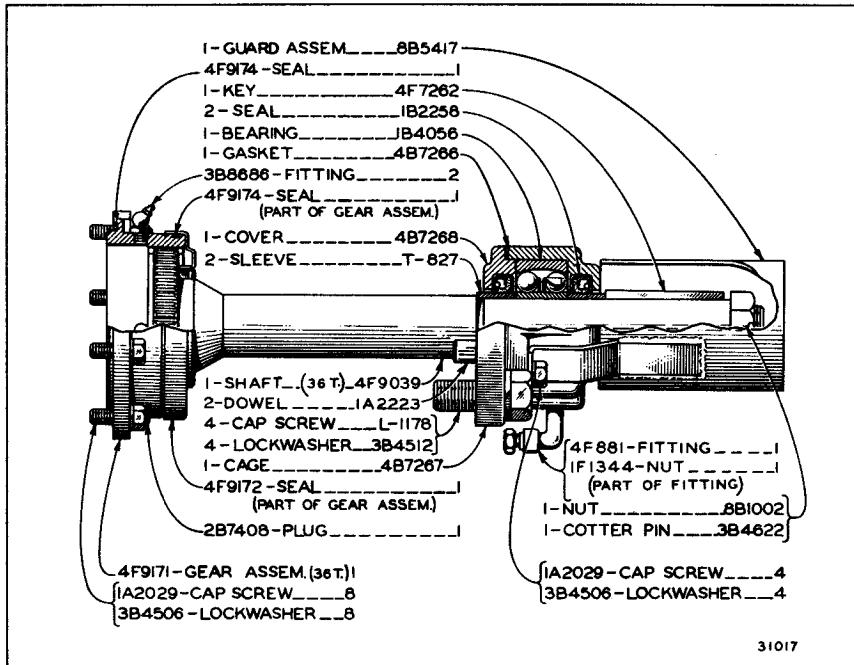


8B3283 TRACK ROLLER DIRT GUARD GROUP—Heavy Duty

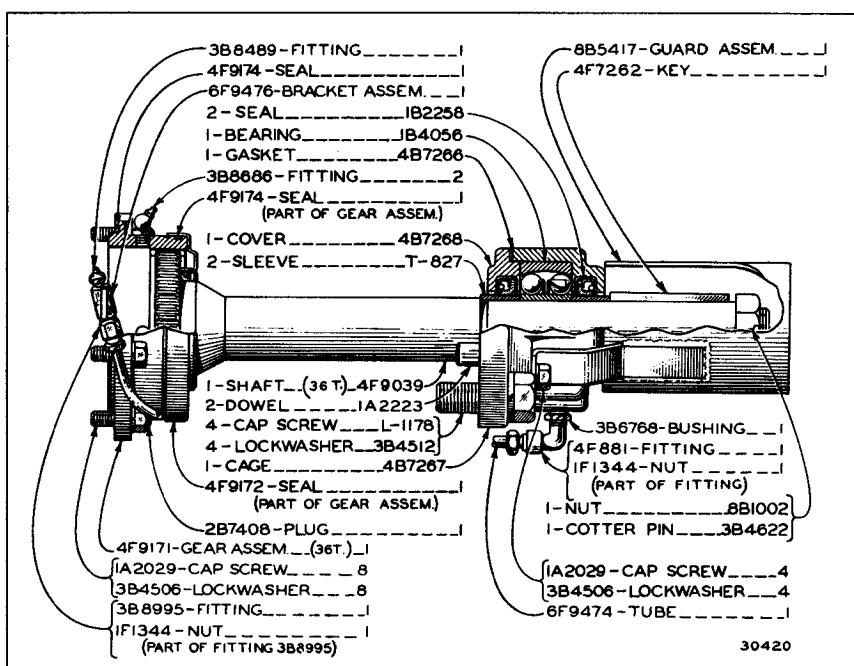


5F5599 SHACKLE BOLT GROUP—Spring Mounted

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

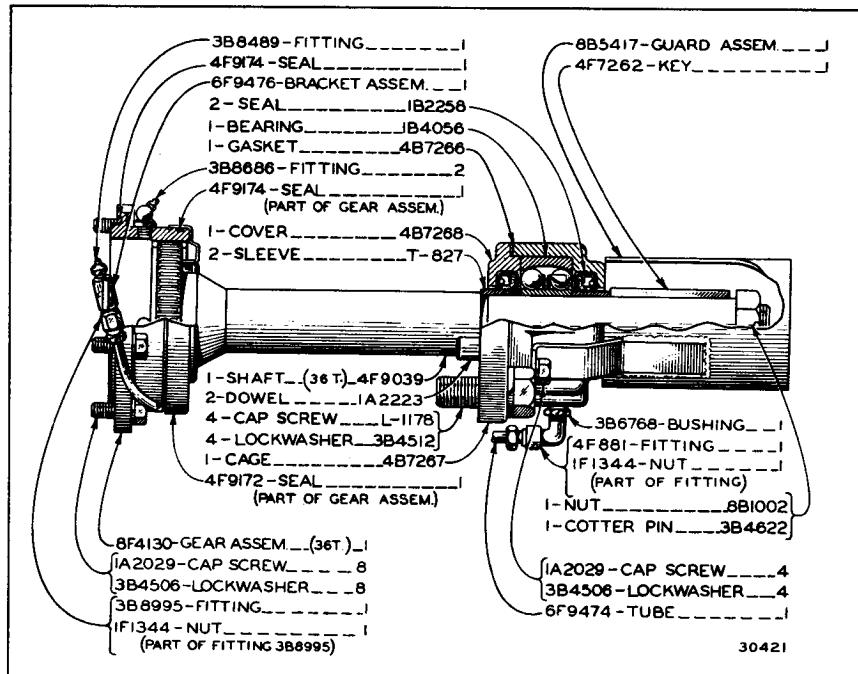


4F9040 FRONT POWER TAKE-OFF GROUP—First Type
Also part of 8F262 Attachment Arrangement listed on Page 268



4F9040 FRONT POWER TAKE-OFF GROUP—Second Type
Also part of 8F262 Attachment Arrangement listed on Page 268

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4F9040 FRONT POWER TAKE-OFF GROUP—Third Type
Also part of 8F262 Attachment Arrangement listed on Page 268

GET THE RIGHT PARTS THE FIRST TIME — Parts service from your Caterpillar Dealer is fast and accurate. You save time and you save money by getting the right parts for your equipment without unnecessary delays.

OBTENGA LOS REPUESTOS CORRECTOS DESDE UN COMIENZO — El suministro de repuestos de un Distribuidor Caterpillar es rápido y exacto. Usted gana tiempo y ahorra plata obteniendo los repuestos correctos para su equipo sin tardanzas indebidas.

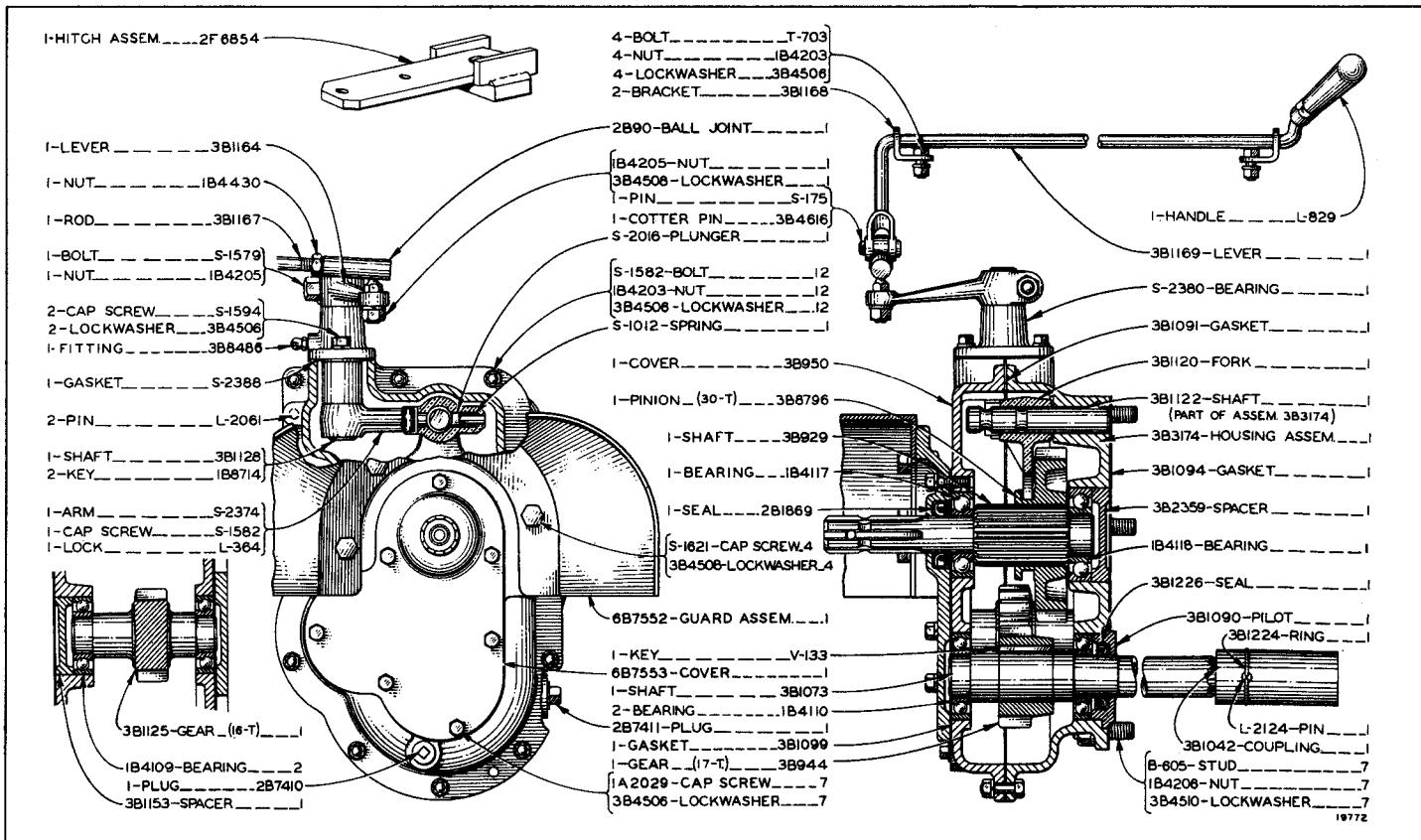
PROCUREZ-VOUS TOUT DE SUITE LA PIECE QU'IL FAUT — Le concessionnaire Caterpillar vous fournira exactement la pièce qu'il vous faut sans perte de temps. Vous pourrez faire la réparation rapidement et sans tâtonnements. Vous réaliserez ainsi des économies appréciables.

OBTENHA LOGO AS PEÇAS CERTAS — O serviço de peças de substituição do distribuidor Caterpillar é rápido e exato. Você economiza tempo e dinheiro obtendo as peças certas para o seu equipamento, sem atrasos desnecessários.



SPECIFY GENUINE CATERPILLAR PARTS

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

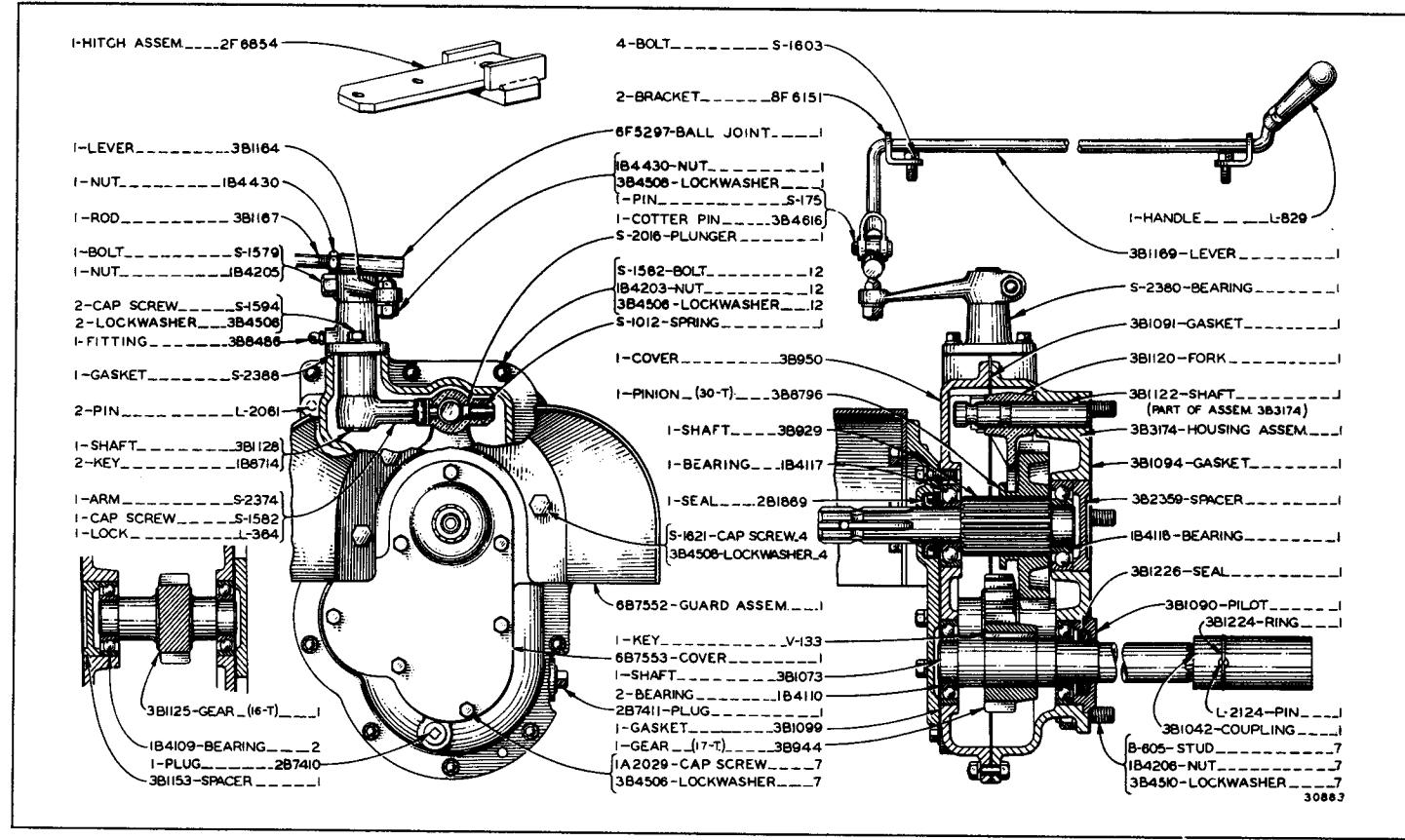


2F7984 REAR POWER TAKE-OFF GROUP—Single Speed, 545 R.P.M.—First Type

Serial No. 6U1 to 6U5842 inclusive

For use with Top Seat, includes 1 3/8" 6-Spline Shaft. Belt Pulley Drive is not required. Only separate parts serviced
When complete Group is required, order 2F7982 shown on Page 289

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

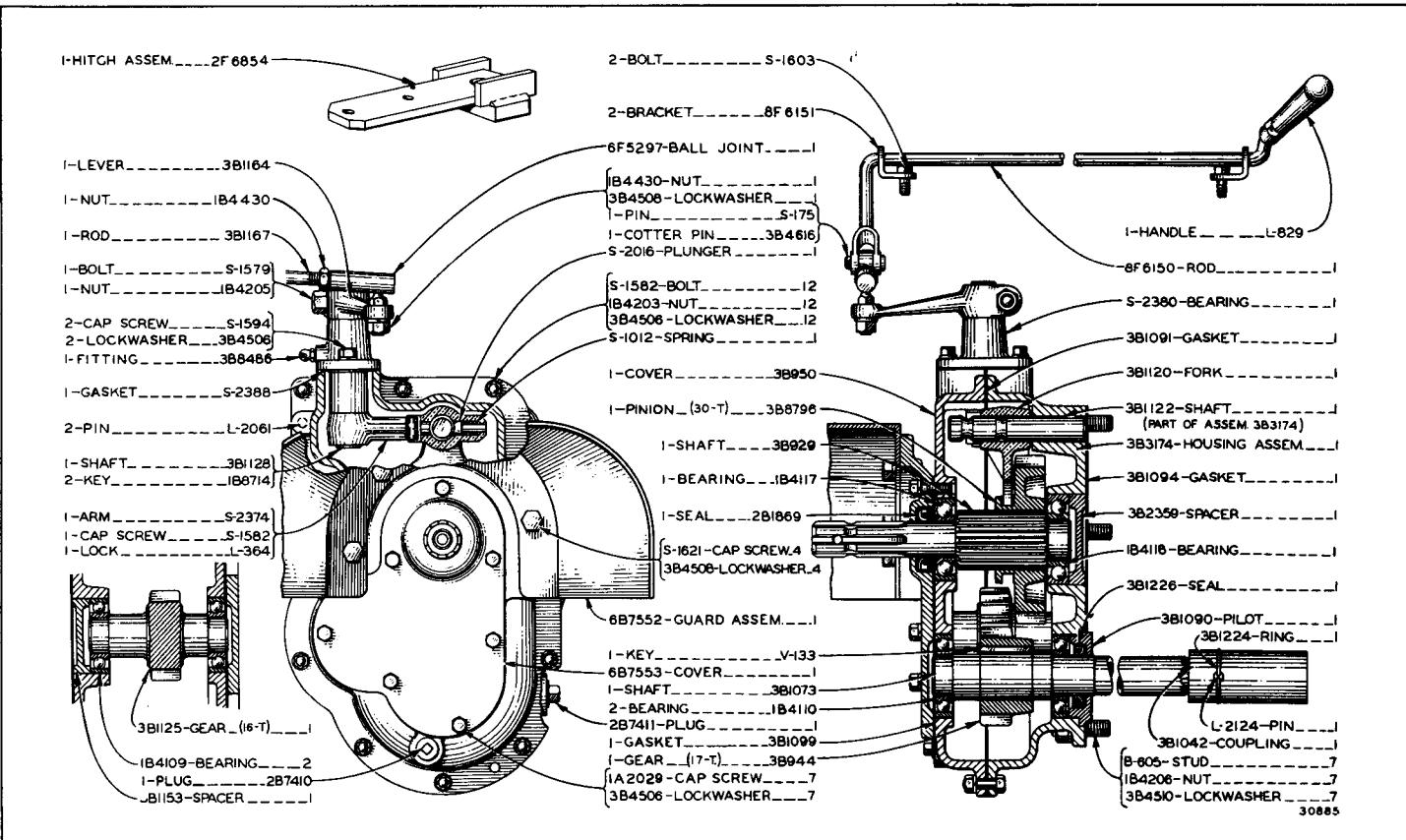


2F7984 REAR POWER TAKE-OFF GROUP—Single Speed, 545 R.P.M.—Second Type

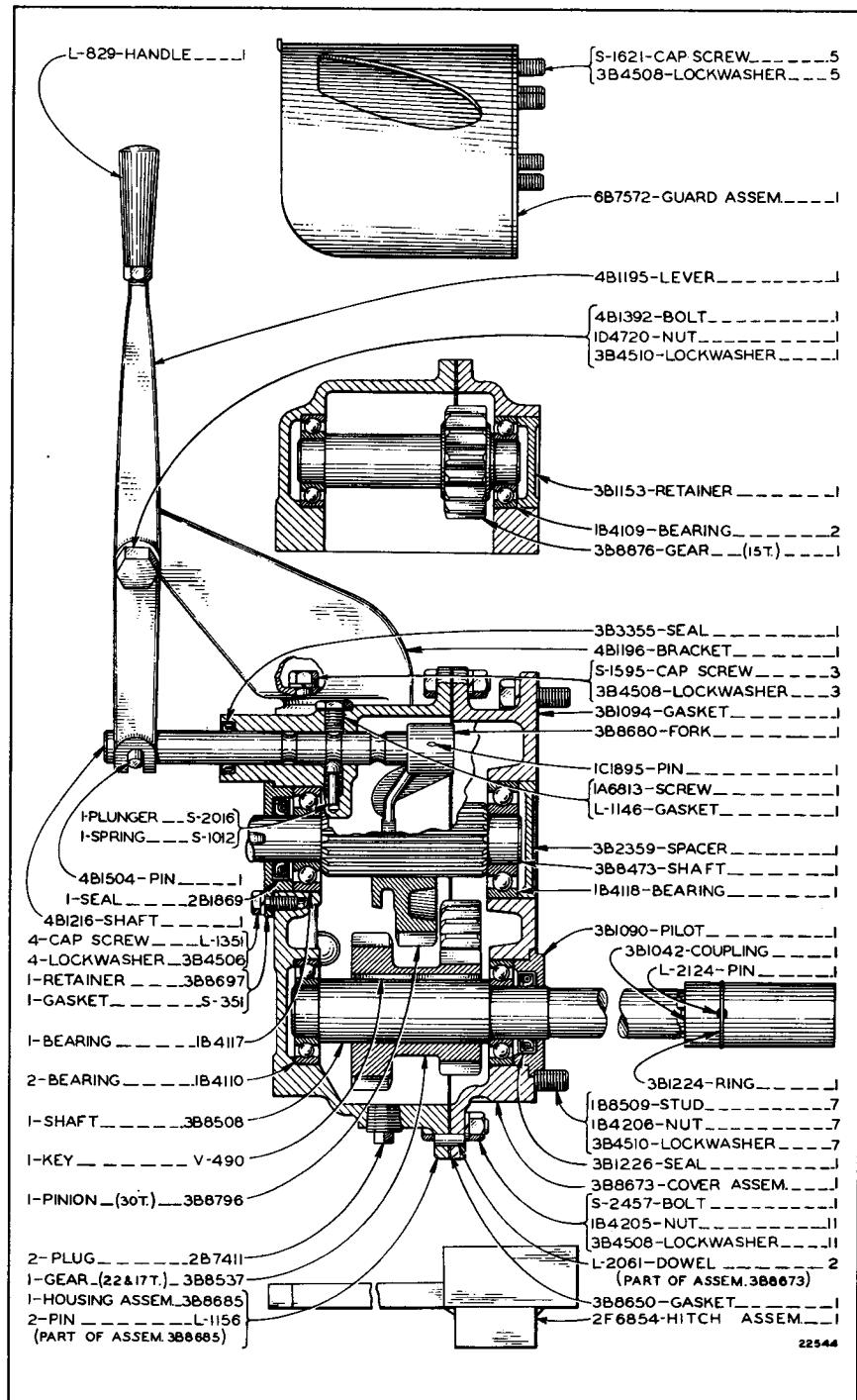
Effective with Serial No. 6U5843

For use with Top Seat, includes 1 3/8" 6-Spline Shaft. Belt Pulley Drive is not required
Only separate parts serviced. When complete Group is required, order 2F7982 shown on Page 289

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



8F6315 REAR POWER TAKE-OFF GROUP—Single Speed, 545 R.P.M.
Effective with Serial No. 6U5843. For use with Seat Type Fuel Tank

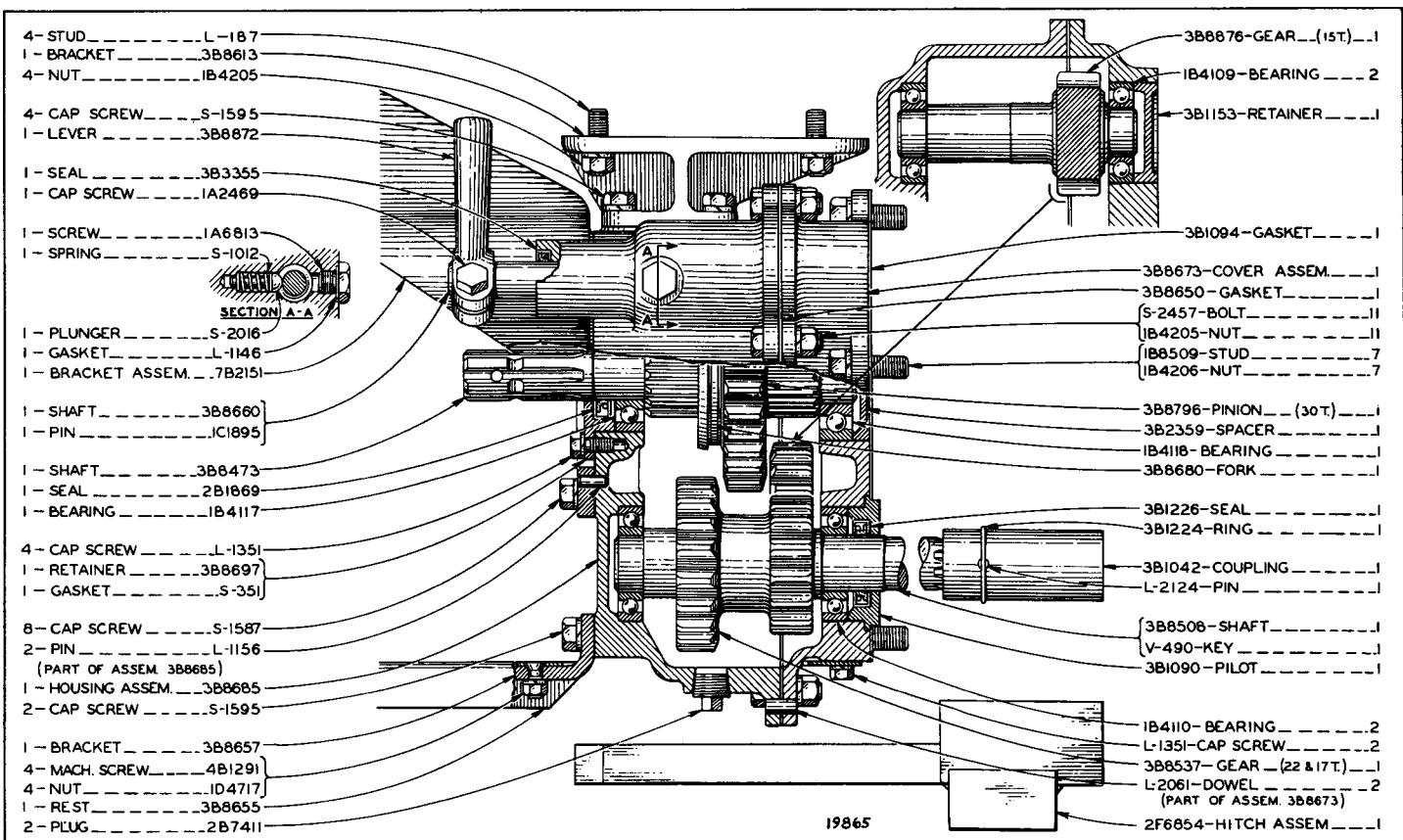


**2F7982 REAR POWER TAKE-OFF GROUP—Two Speed—545 R.P.M. Clockwise,
705 R.P.M. Counterclockwise**

For use with Top Seat. Can be used with 3B8977 or 3B9029 Belt Pulley Drive Group

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

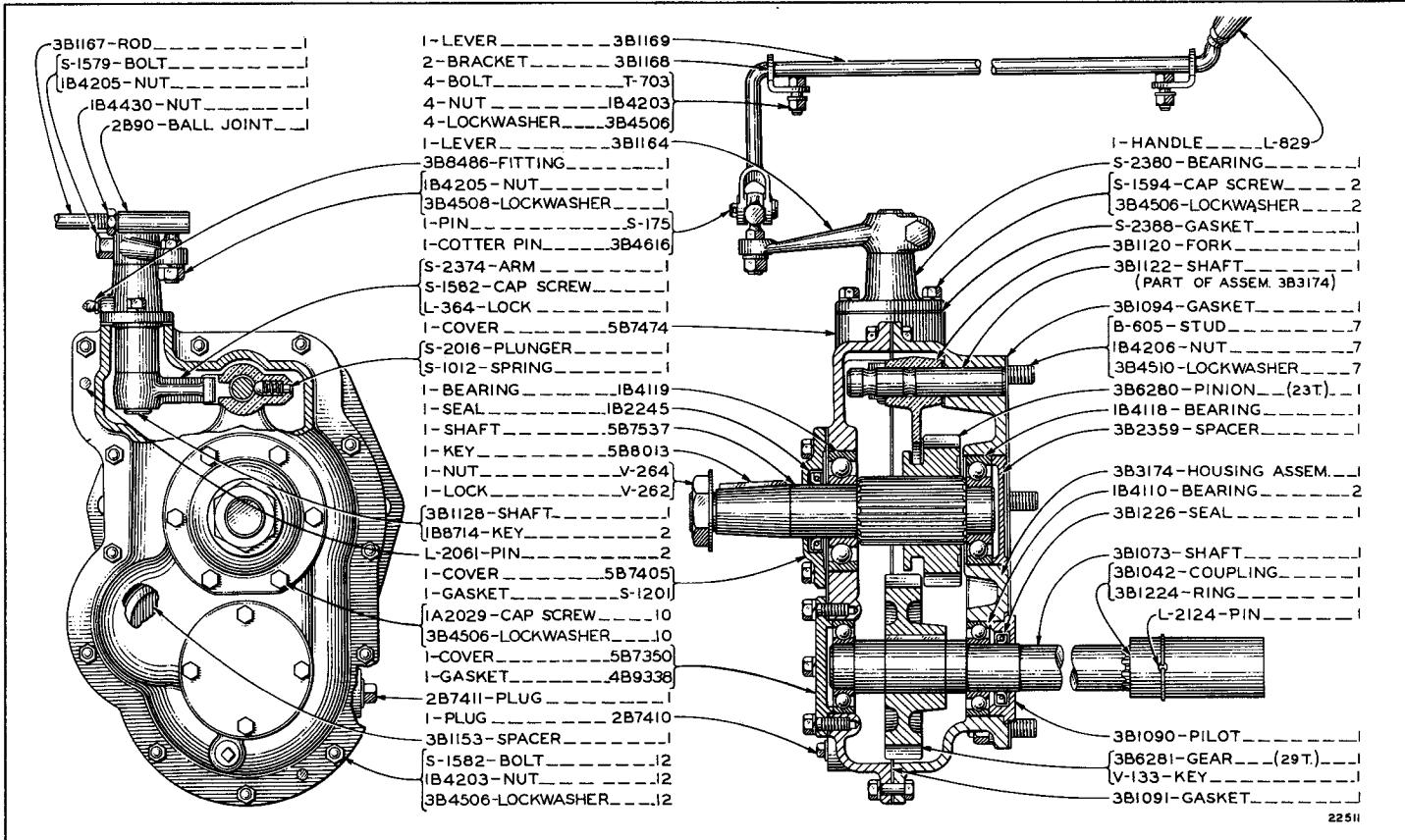
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



2F7983 REAR POWER TAKE-OFF GROUP—Two Speed—545 R.P.M. Clockwise, 705 R.P.M. Counterclockwise
For use with Rear Seat. Can be used with 3B8977 or 3B9029 Belt Pulley Drive Group

19865

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



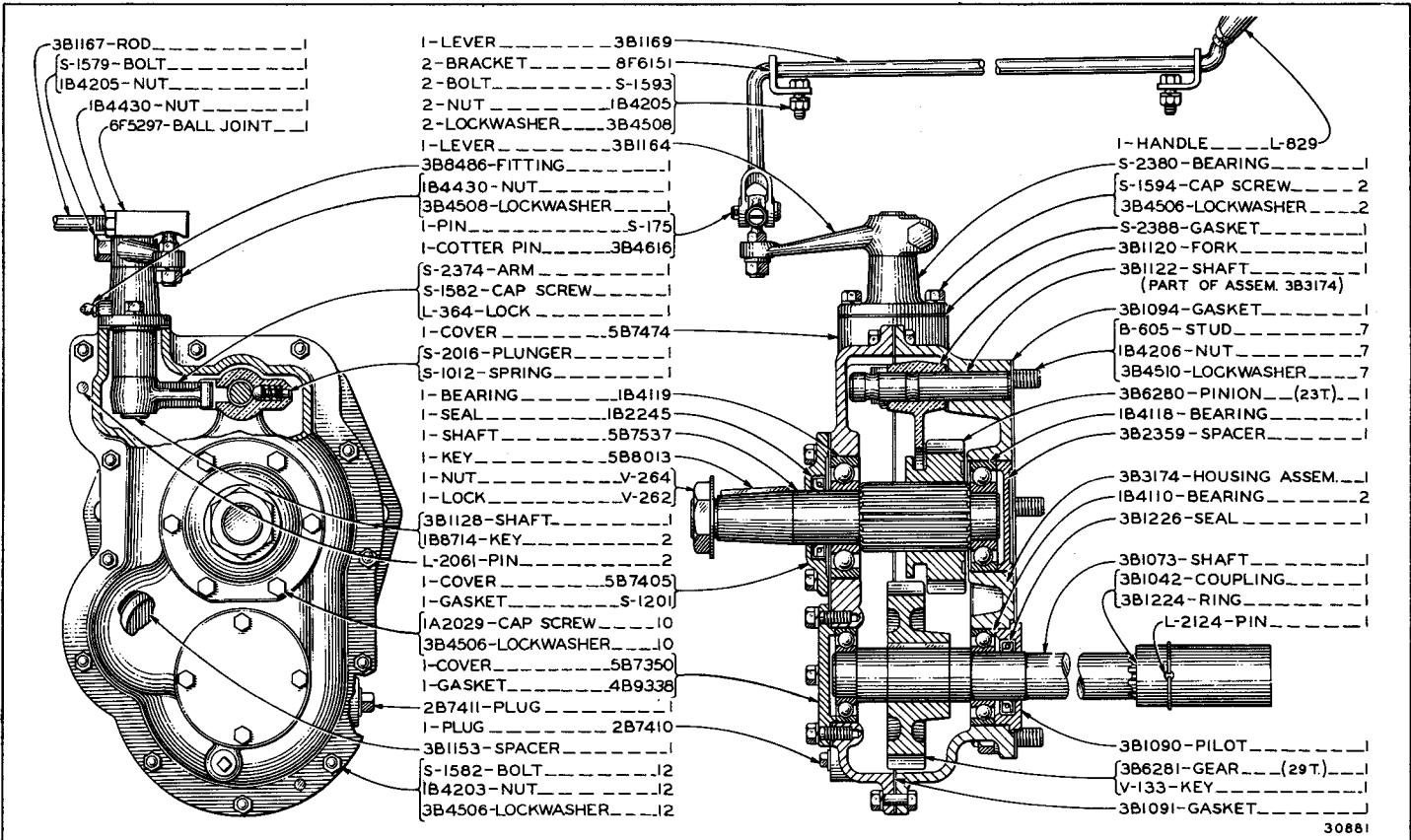
5B7690 REAR POWER TAKE-OFF GROUP—1200 R.P.M.—First Type

Serial No. 6U1 to 6U5843 inclusive

Industrial Type. For use with Top Seat, includes tapered shaft

"CATERPILLAR" D4 TRACTOR

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

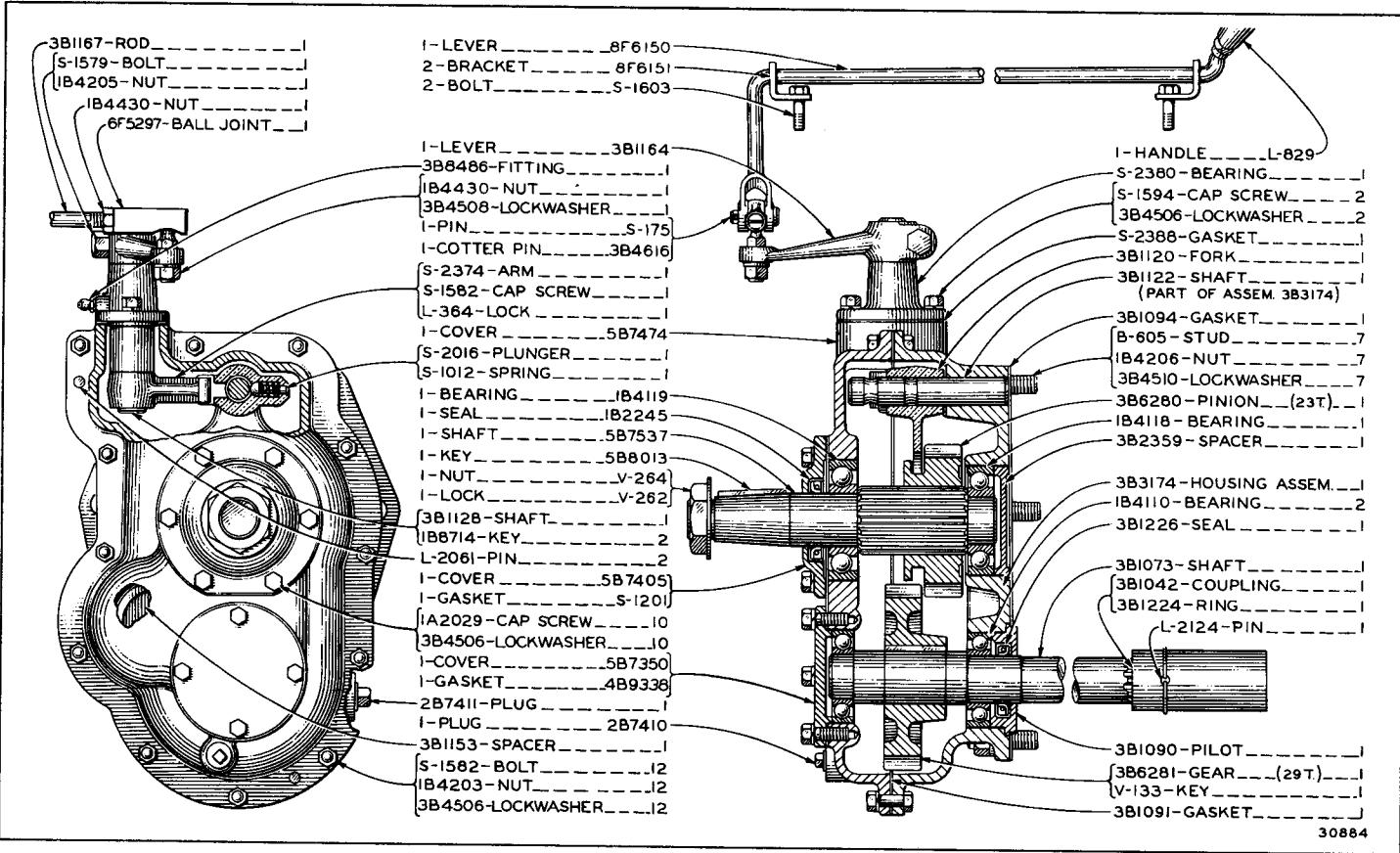


5B7690 REAR POWER TAKE-OFF GROUP—1200 R.P.M.—Second Type

Effective with Serial No. 6U5843

Industrial Type. For use with Top Seat, includes tapered shaft

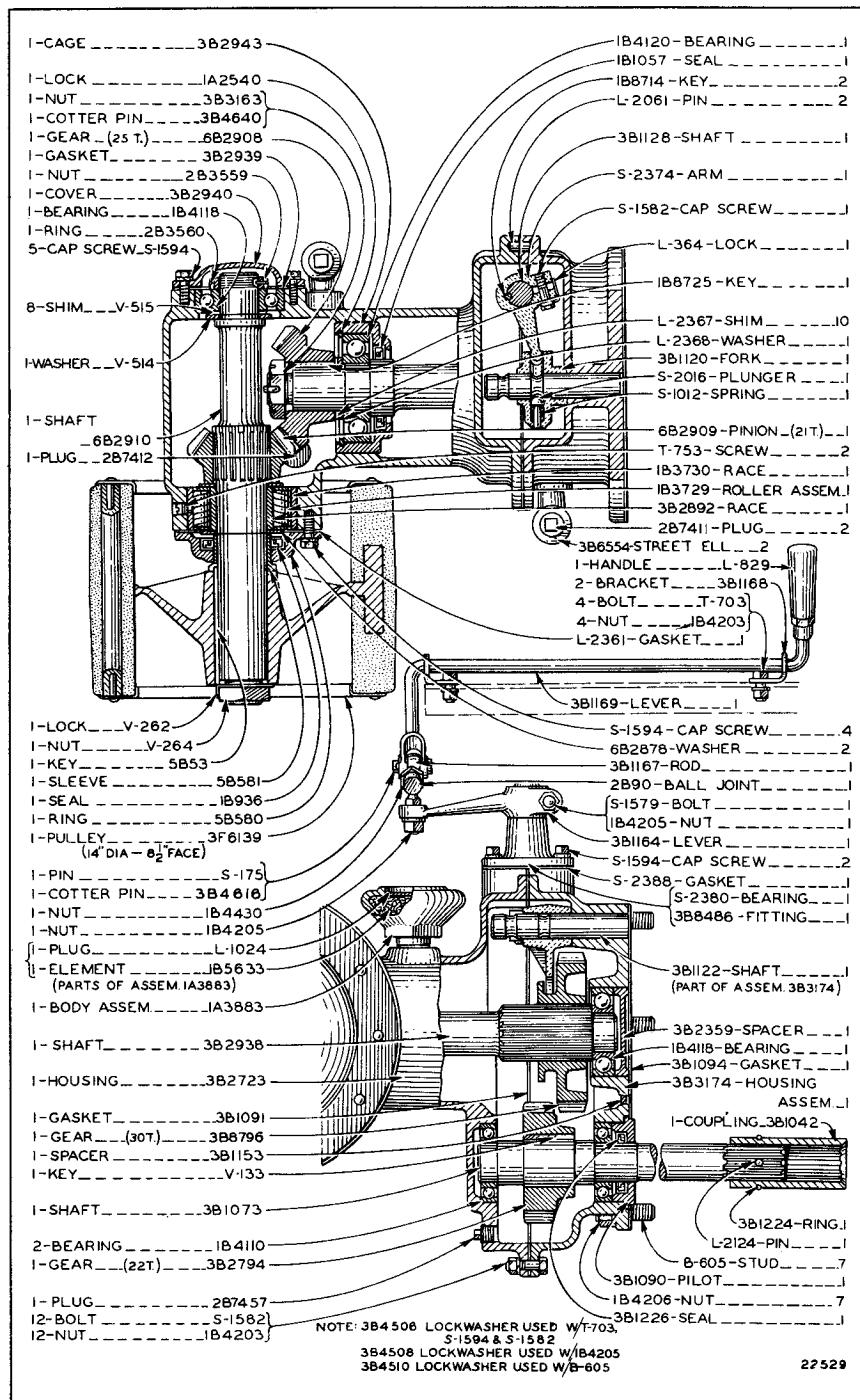
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



8F6307 REAR POWER TAKE-OFF GROUP—1200 R.P.M.

Effective with Serial No. 6U5843

For use with Seat Type Fuel Tank

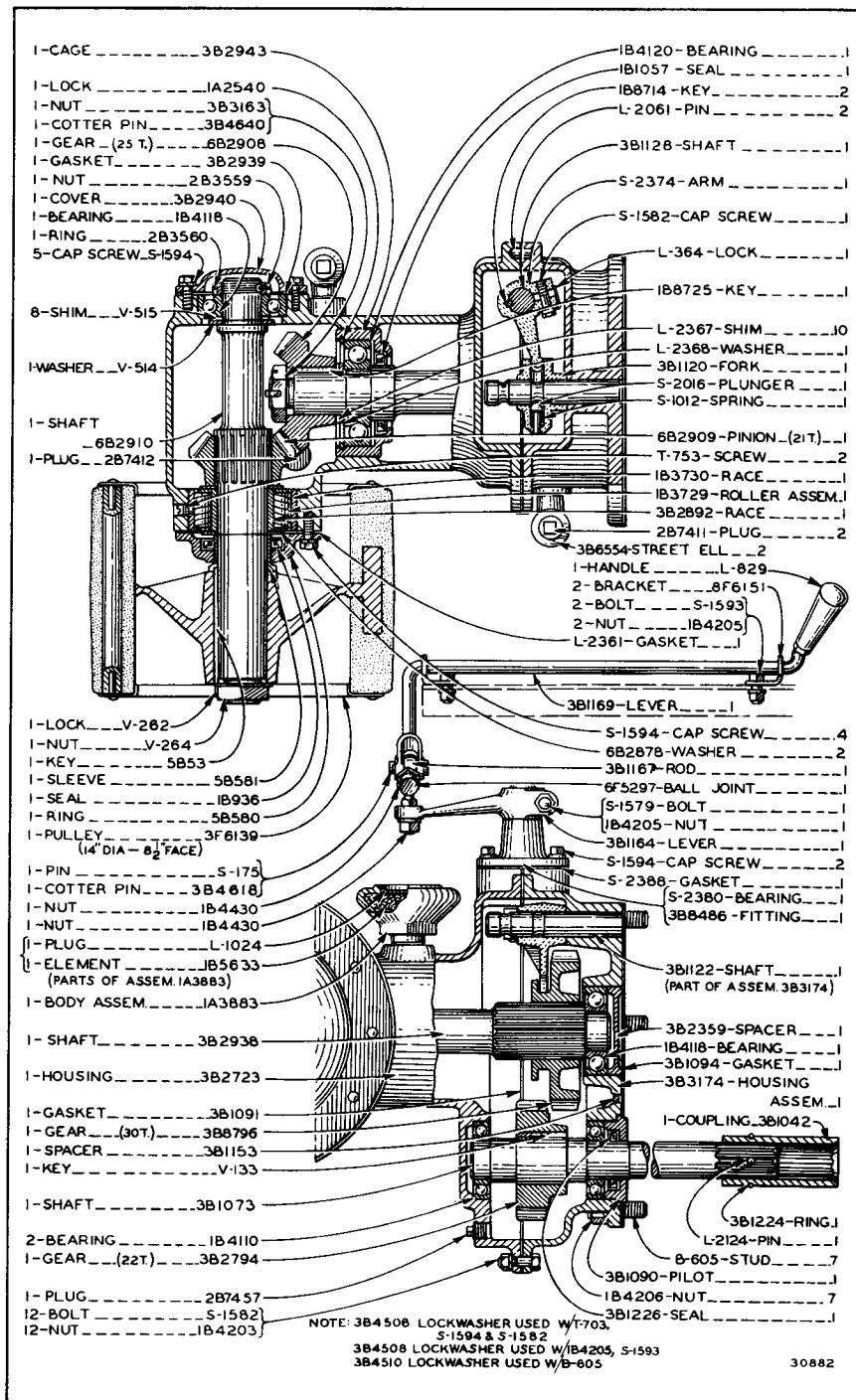


3F6598 BELT PULLEY DRIVE GROUP—With Pulley—840 R.P.M.—First Type

3B2660 BELT PULLEY DRIVE GROUP—Without Pulley—First Type

Serial No. 6U1 to 6U5842 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



30882

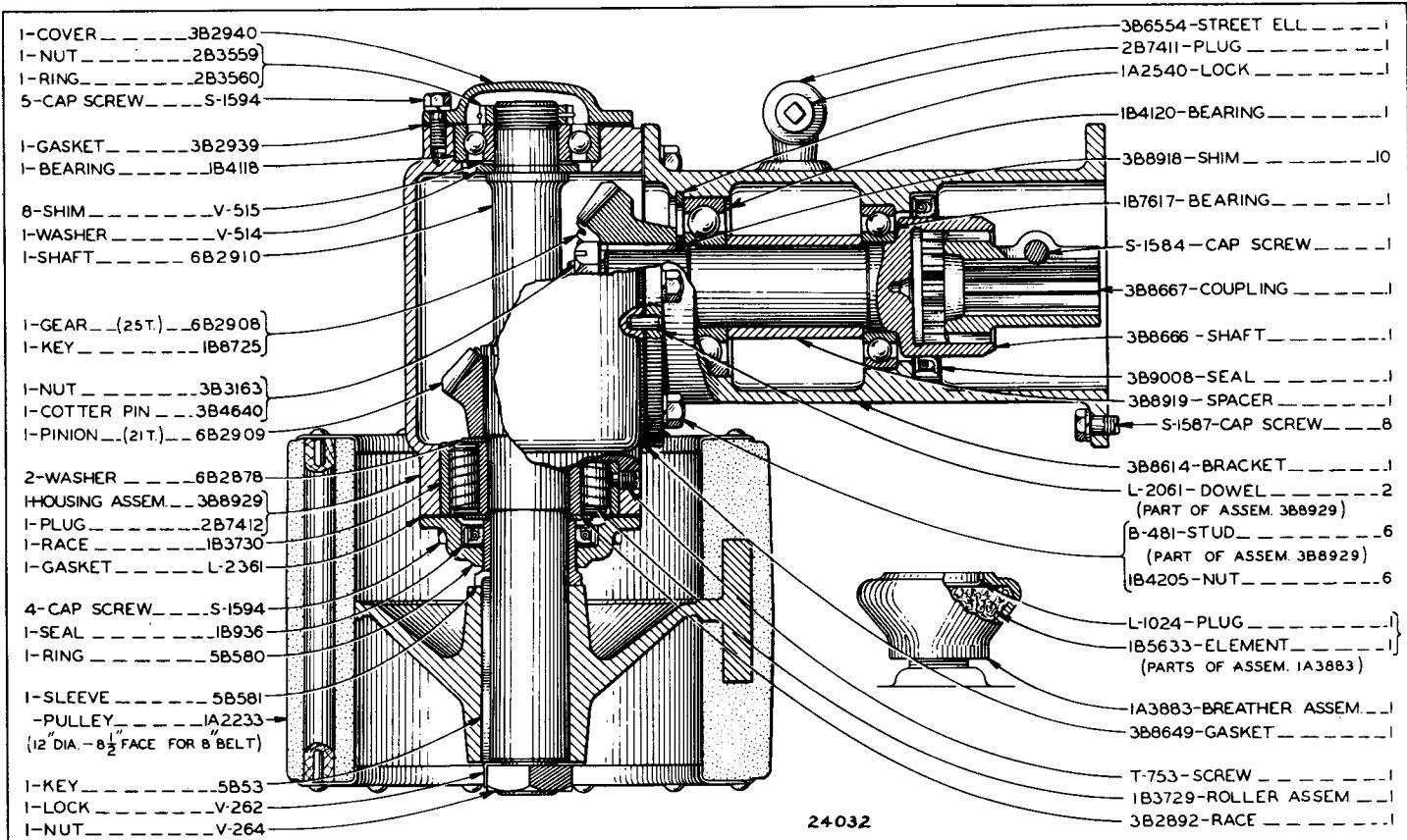
3F6598 BELT PULLEY DRIVE GROUP—With Pulley—840 R.P.M.—Second Type

3B2660 BELT PULLEY DRIVE GROUP—Without Pulley—Second Type

Effective with Serial No. 6U5843

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

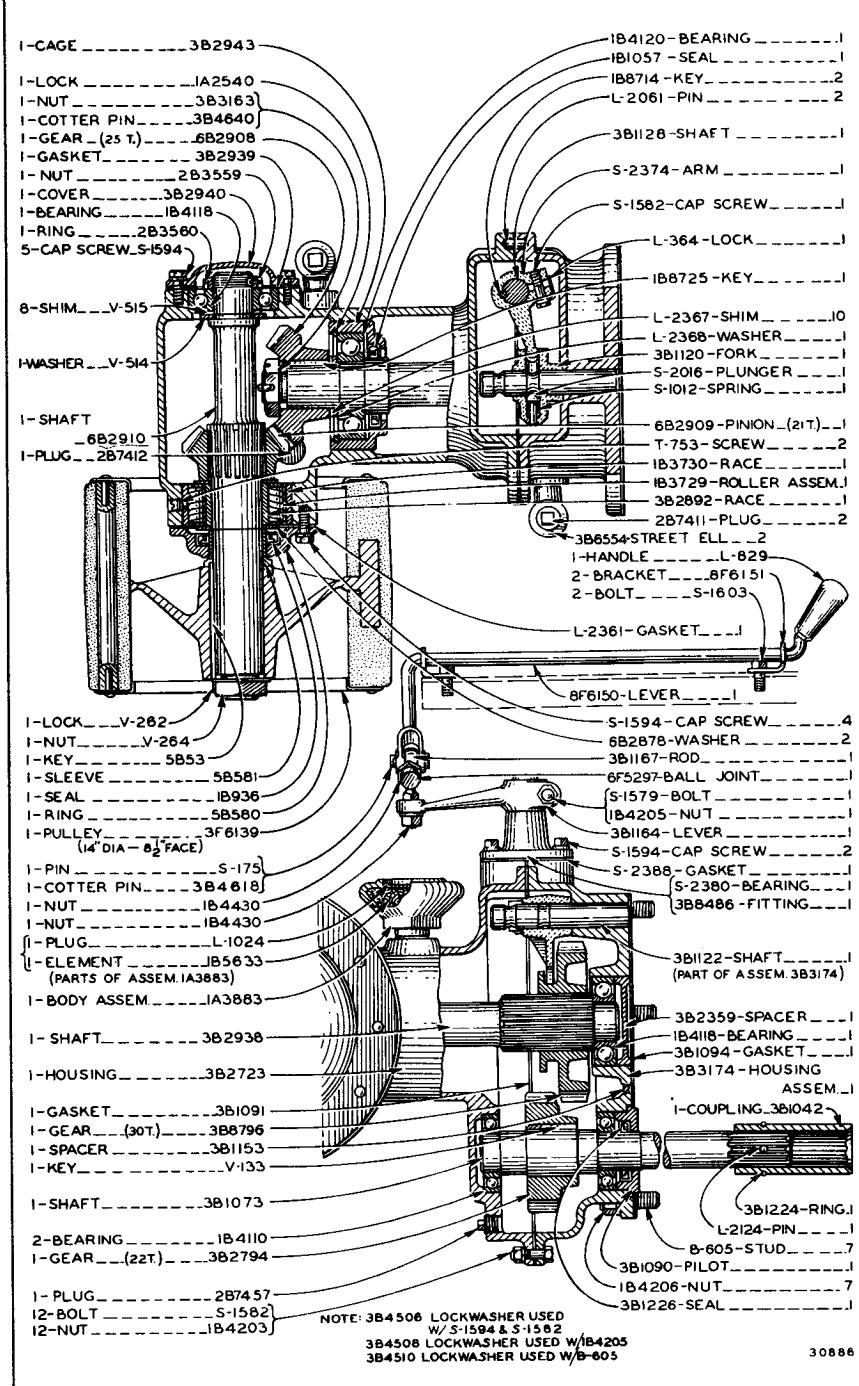


24032

3B8977 BELT PULLEY DRIVE GROUP—Two Speed (With Pulley)—648 R.P.M. Clockwise, 840 R.P.M. Counterclockwise

3B9029 BELT PULLEY DRIVE GROUP—Two Speed—Without Pulley

For use with 2F7982 or 2F7983 Rear Power Take-Off Group shown on Pages 289 and 290

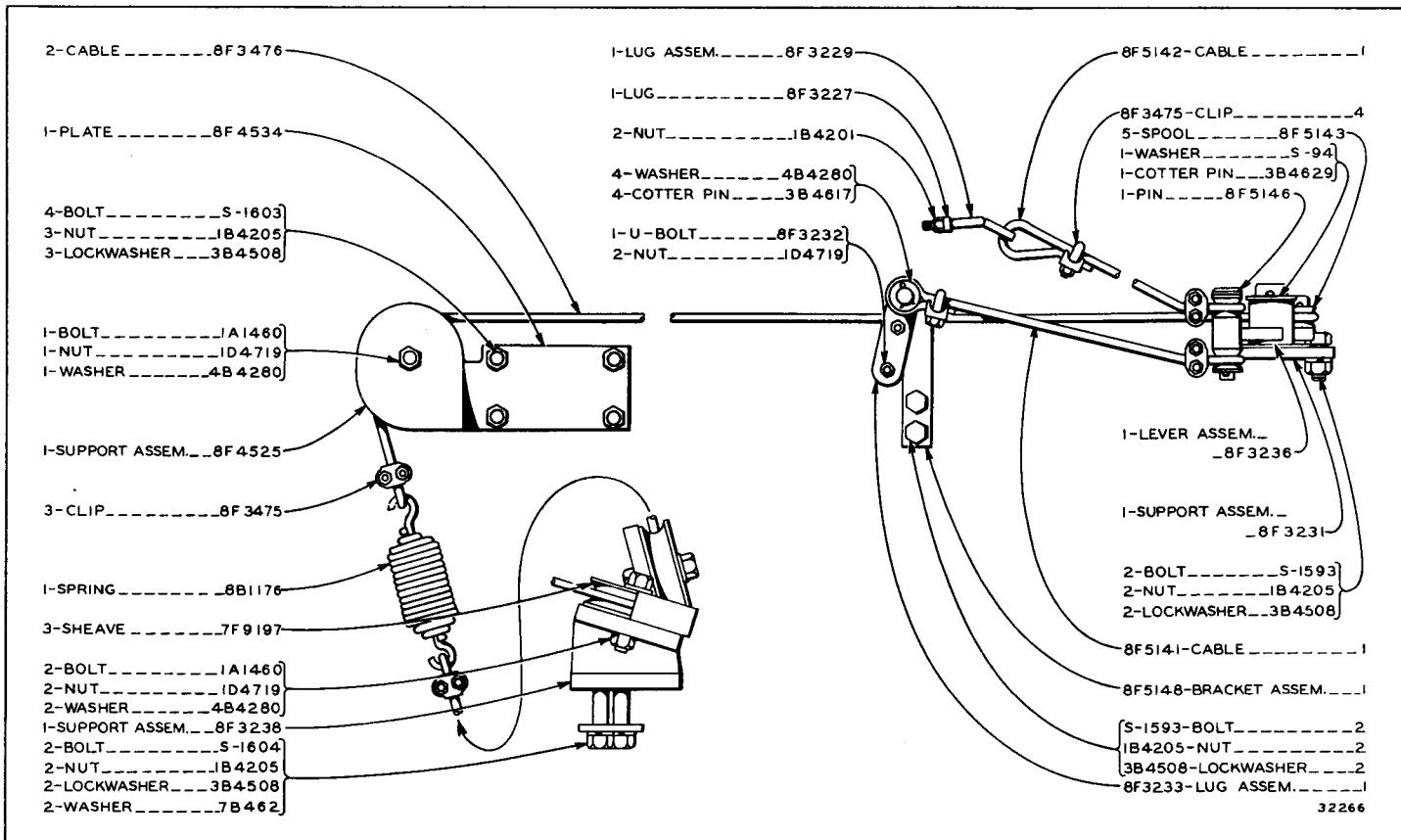


30886

8F6344 BELT PULLEY DRIVE GROUP—With Pulley
 8F6356 BELT PULLEY DRIVE GROUP—Without Pulley
 Effective with Serial No. 6U5843

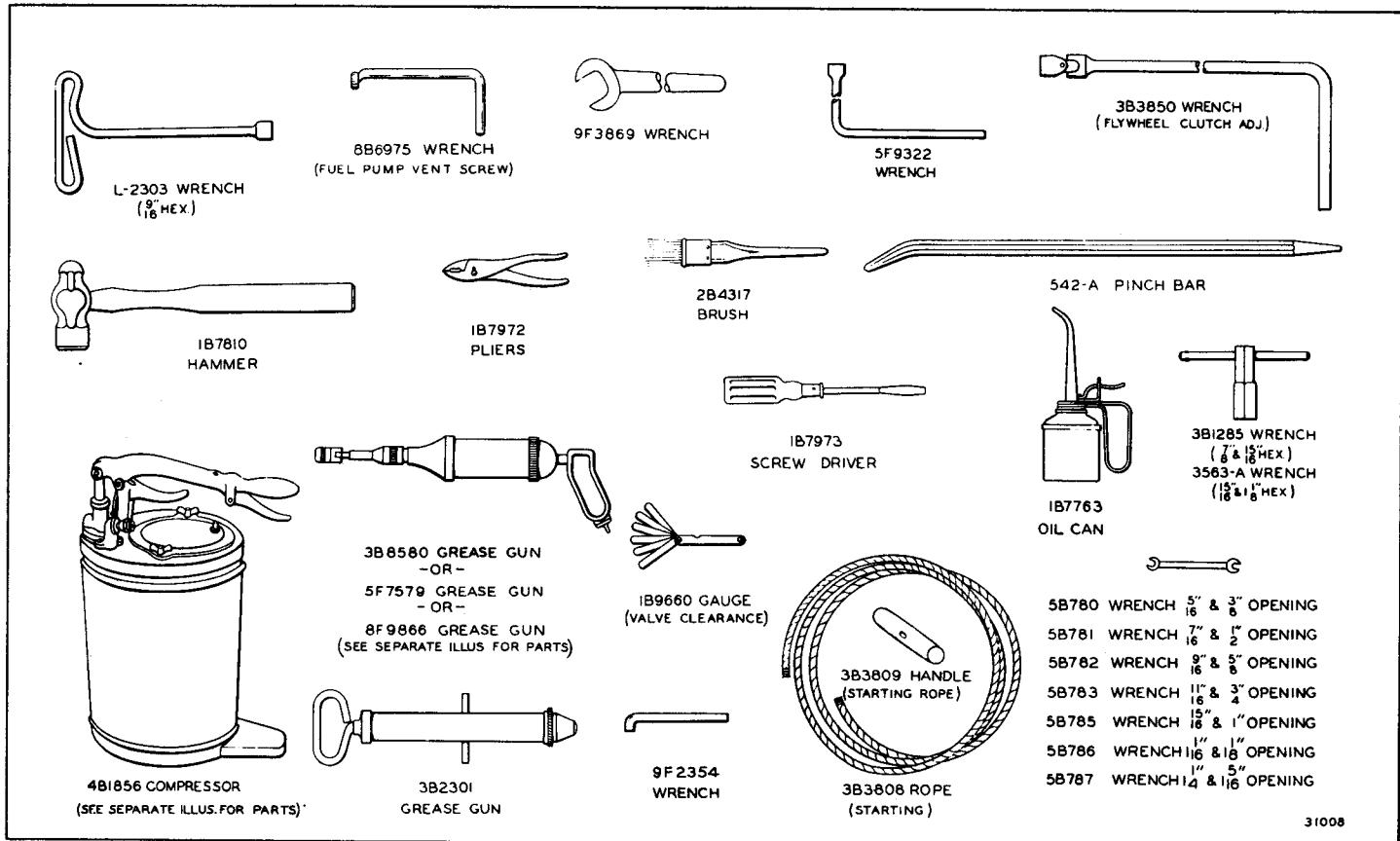
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

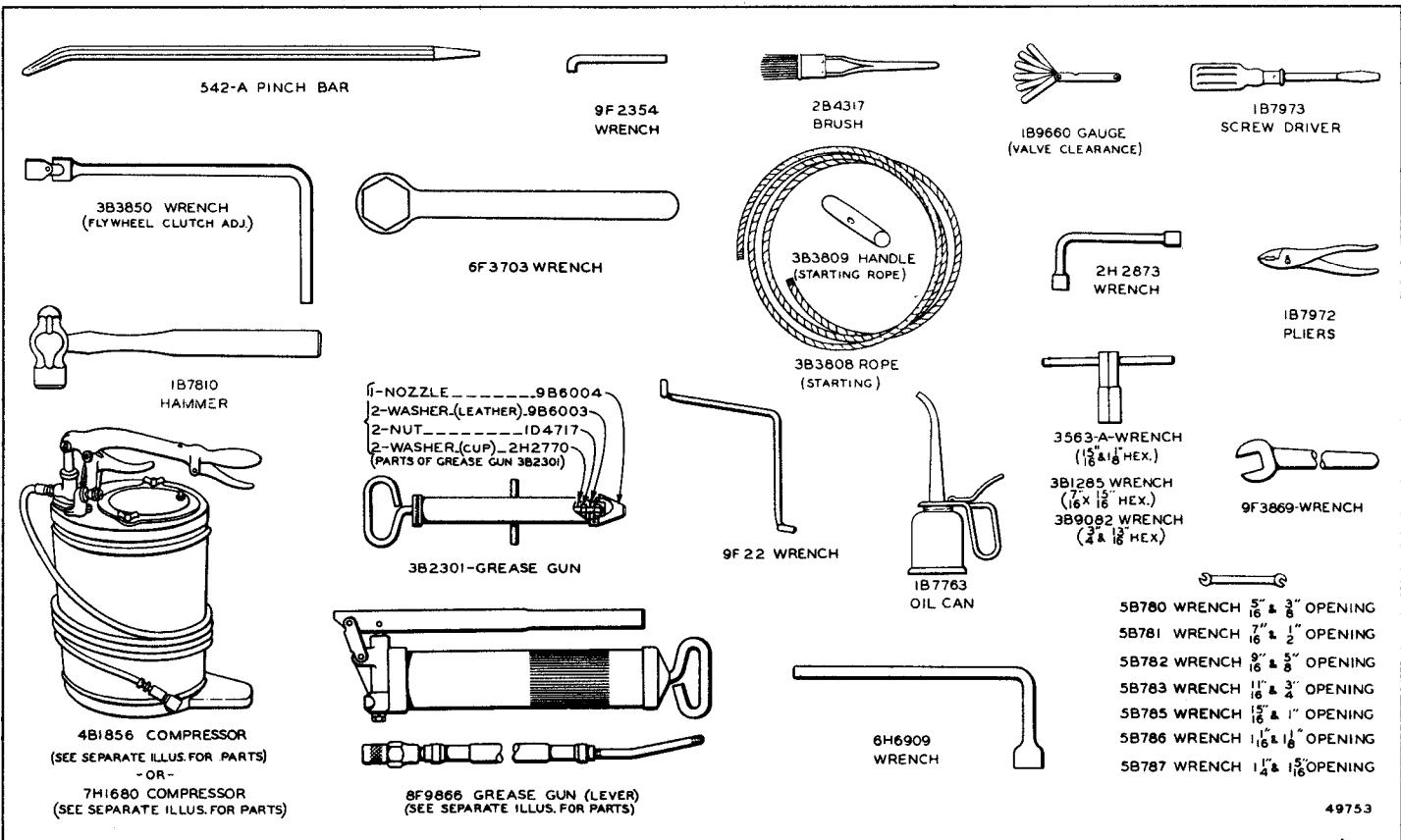


8F3474 FLYWHEEL CLUTCH KICK-OUT GROUP
For use with Trailing Agricultural Implements

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

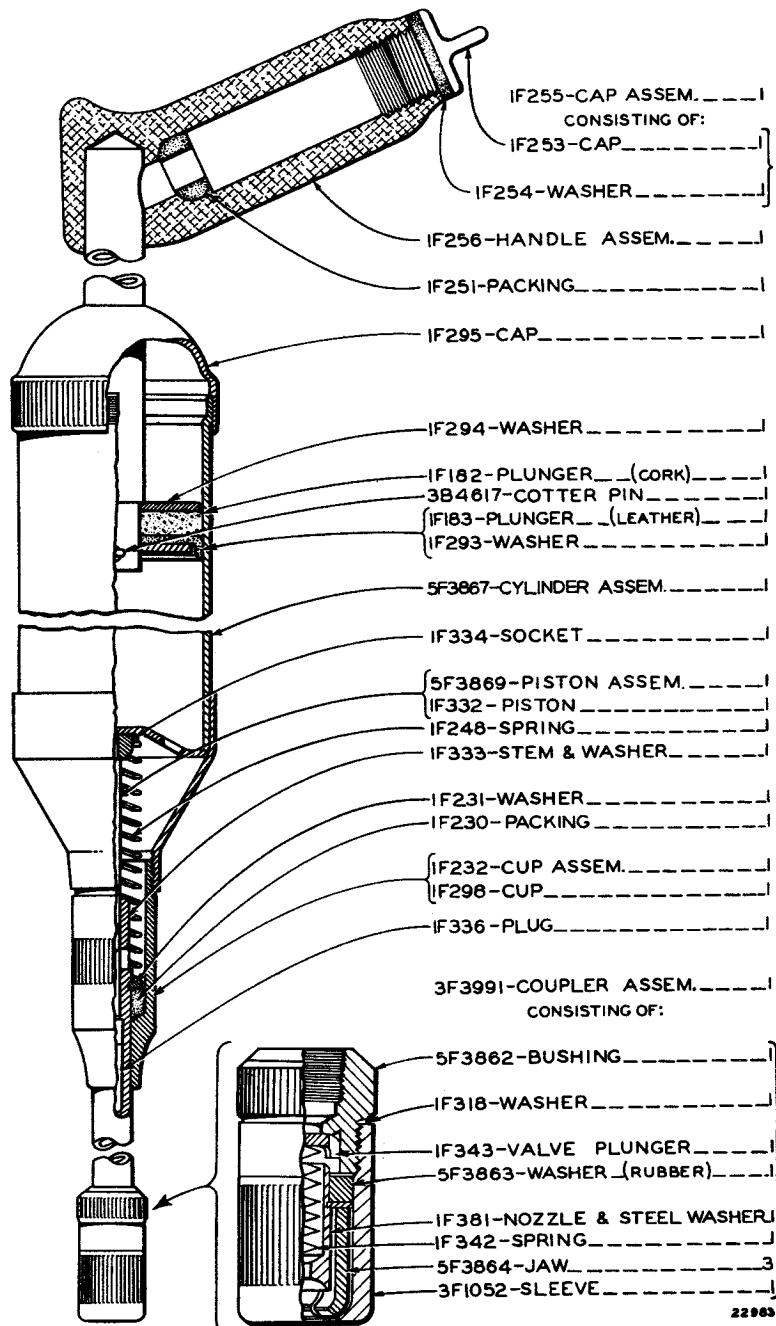


ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



6H9832 TOOL GROUP

4B1856 and 7H1860 Volume Compressor parts, not included in this Group, are shown on Pages 304 and 305
8F9866 Grease Gun parts are shown on Page 303



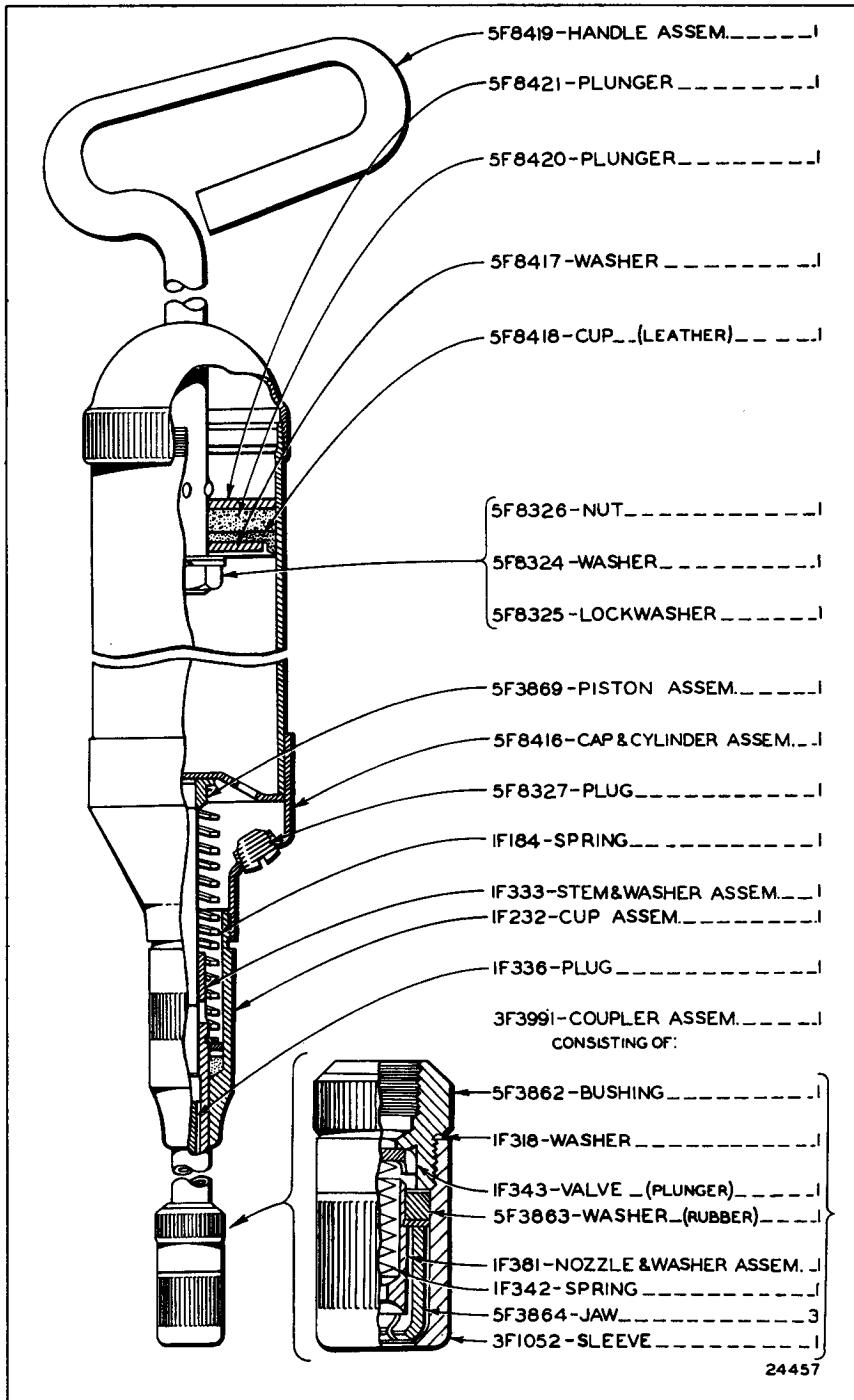
22863

3B8580 GREASE GUN

Part of 5F4178 Tool Group shown on Page 299

Only separate parts serviced. When complete Grease Gun is required,
order 8F9866 shown on Page 303

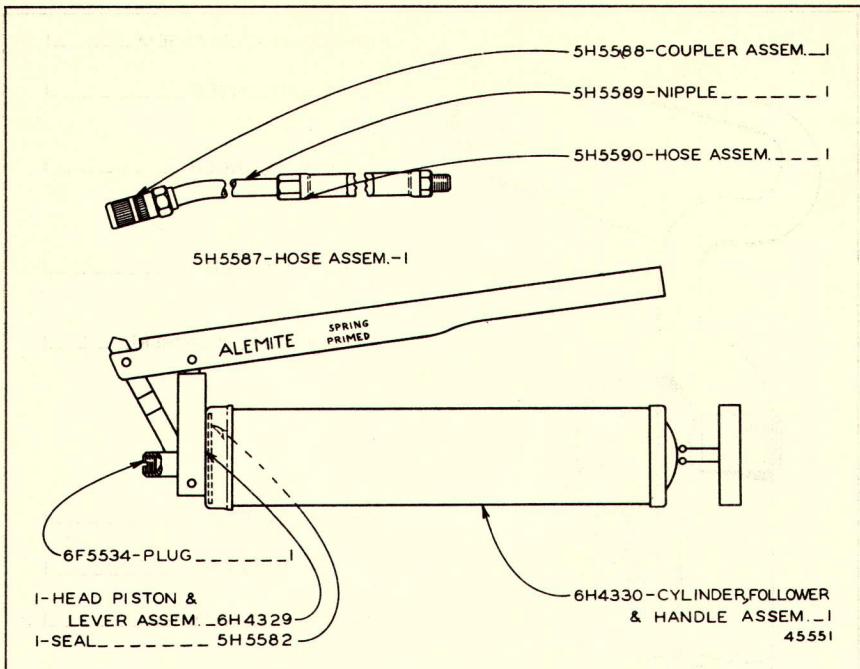
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**5F7579 GREASE GUN**

Part of 5F4178 Tool Group shown on Page 299

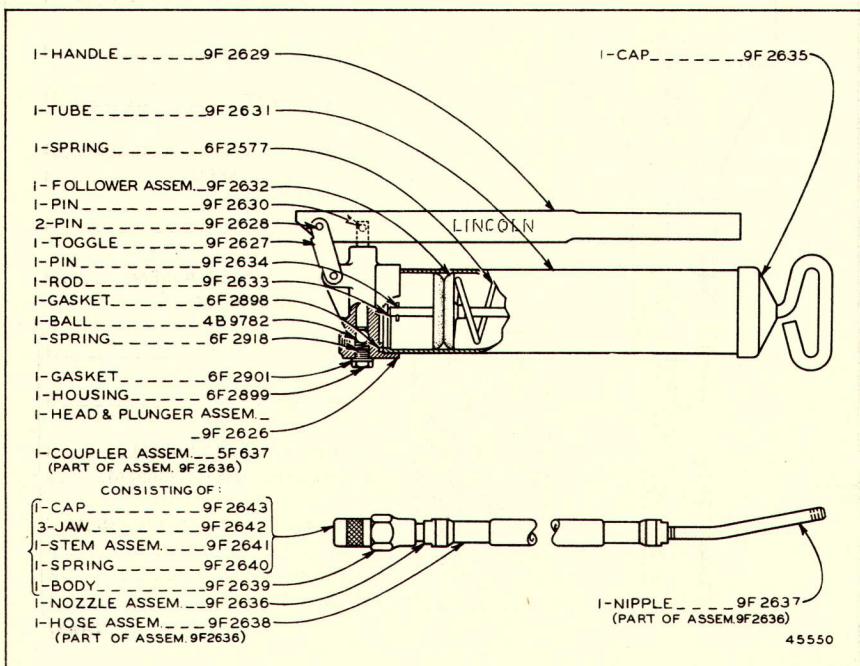
Only separate parts serviced. When complete Grease Gun is required, order 8F9866

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



8F9866 GREASE GUN—First Type

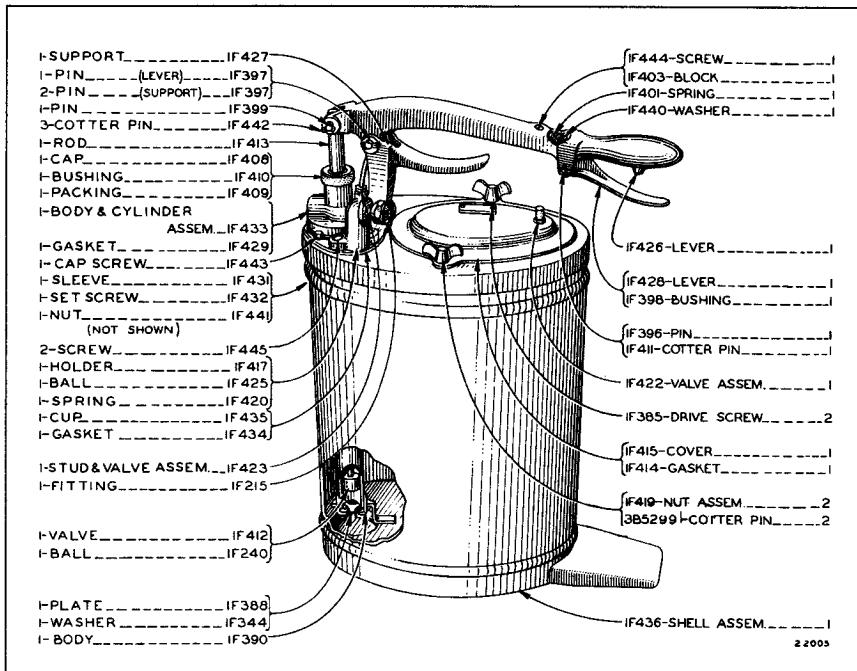
Part of 6H9832 Tool Group shown on Page 300



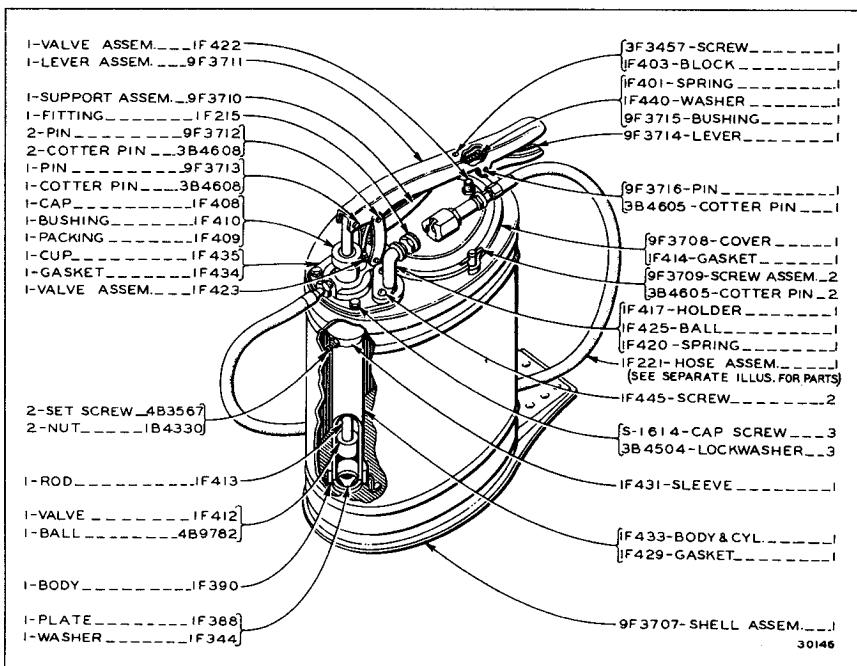
8F9866 GREASE GUN—Second Type

Part of 6H9832 Tool Group shown on Page 300

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

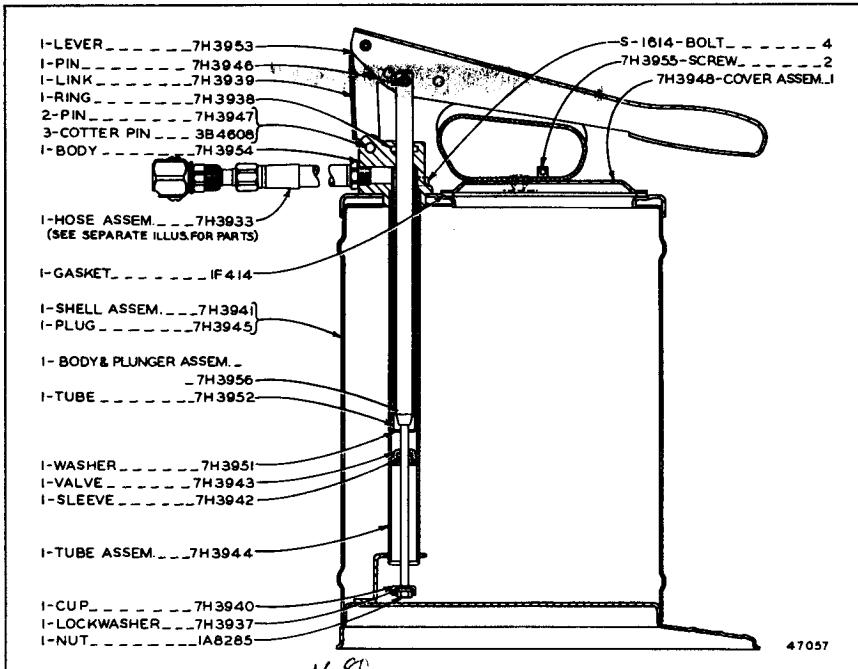
**4B1856 VOLUME COMPRESSOR—First Type**

Only separate parts serviced. When complete Compressor is required, order 7H1860

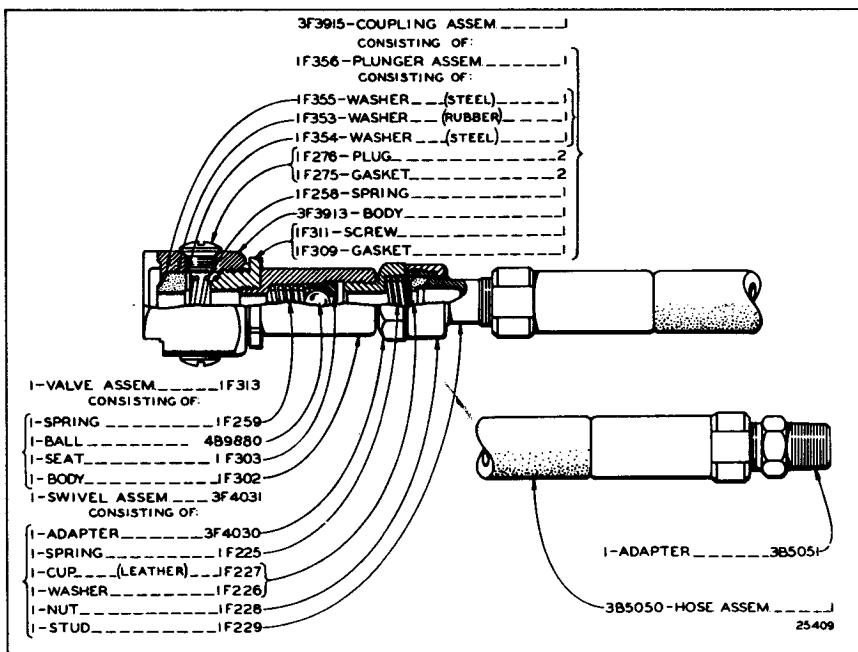
**4B1856 VOLUME COMPRESSOR—Second Type**

Only separate parts serviced. When complete Compressor is required, order 7H1860

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



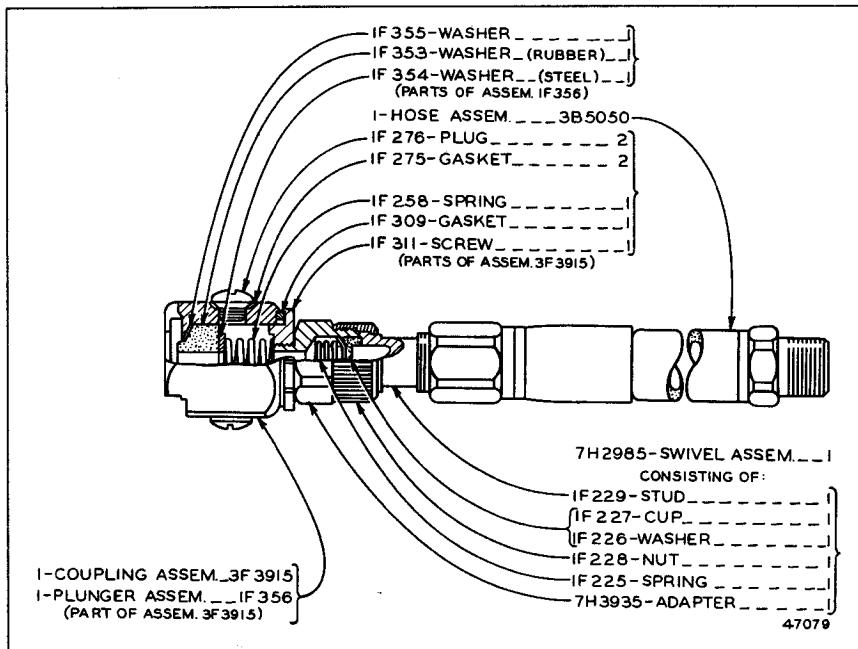
7H1860 VOLUME COMPRESSOR
7H3933 Hose Assembly parts are shown on Page 306



IF221 HOSE ASSEMBLY

Part of 4B1856 Volume Compressor. NOTE: 2H9482 Relief Valve is available for use with Volume Compressor. This Valve controls lubricating pressure to proper maximum, thereby preventing damage to the seals.

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**7H3933 HOSE ASSEMBLY**

Part of 7H1860 Volume Compressor shown on Page 305. NOTE: 2H9482 Relief Valve is available for use with Volume Compressor. This Valve controls the lubricating pressure to proper maximum thereby preventing damage to the seals

| Quantity Used | Part No. | Description |
|---------------|----------|--|
| 2 | 1B1925 | Plate—Tractor Serial No. On back of Transmission Case and left hand side of Cylinder Block |
| 4 | 4B4159 | Drive Screw |
| 2 | 8B6578 | Plate—Name |
| 8 | 4B4159 | Drive Screw |
| 1 | 9F1220 | Transfer Group Consisting of the Following: |
| 1 | 6B2233 | Transfer—Safety |
| 2 | 7B9975 | Transfer (Diesel)—2½" High |
| 2 | 8B87 | Transfer ("Caterpillar")—2½" High |
| 1 | 8B7667 | Transfer (Diesel)—2" High |
| 1 | 8B8130 | Transfer ("Caterpillar")—2" High |
| 1 | 8B8132 | Transfer—Model Designation |
| 1 | 8B8137 | Transfer (Manufactured by Caterpillar Tractor Co., Peoria, Illinois) |
| 1 | 3F4136 | Transfer—Certification Label |
| 1 | 9F149 | Transfer—Tractor Instructions |
| 1 | 9F988 | Transfer—Pre-Cleaner Instructions |
| 1 | 6B1919 | Transfer—By-Pass Filter System |
| —or— | | |
| 1 | 7F9562 | Transfer—Full-Flow Filter System |

NAME PLATE AND TRANSFERS

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

MEMORANDA

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

MEMORANDA

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

MEMORANDA

RECEIVED
CATERPILLAR TRACTOR CO.

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MEMORANDA

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

MEMORANDA

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

SPECIFICATIONS

(SUBJECT TO CHANGE WITHOUT NOTICE)

Weight, shipping (approximate) 10,275 lbs.

DIMENSIONS

| | |
|---------------------------------------|-----------|
| Length | 10' 1/4" |
| Height | 5' 9 3/8" |
| Width | 5' 2" |
| Gauge (center to center tracks) | 44" |
| Ground clearance | 11-7/16" |

CAPACITIES

| | |
|---|------------|
| Cooling system | 11 Gal. |
| Crankcase, lubricating oil | 5 Gal. |
| Transmission, lubricating oil | 4 1/2 Gal. |
| Final Drive, lubricating oil, each side | 1 3/4 Gal. |
| Fuel Tank | 30 Gal. |

ATTACHMENTS

Additional equipment such as Power Take-Offs, Belt Pulley Drives, Hydraulic Controls, Lighting Systems, Cabs, etc., are available at extra cost. Consult your "Caterpillar" Dealer.

MACHINE SERIAL NUMBER PLATE LOCATION

Serial number plates are located on the back of the transmission case and on the left-hand side of the cylinder block.