

FORM 1251  
REPLACES  
FORM 1091  
AND  
FORM 1092

# D2 TRACTOR 40 INCH GAUGE

## PARTS *Catalog*

SERIAL NUMBERS  
**4U1-UP**

CATERPILLAR TRACTOR CO.



# **D2 TRACTOR-40" GAUGE**

## **HOW TO ORDER PARTS**

Please be sure to furnish the quantity, part number and name of each part wanted. It is also important to give the serial number of the machine for which the parts are intended. Location of serial number plates may be determined by referring to the "Specifications" page of this parts catalog. It is suggested that you write the serial number of your machine in this space so that it will be readily available when you need it.

**THIS PARTS CATALOG FOR  
MACHINE SERIAL NUMBER**

**4U.....**

To insure prompt delivery, please don't overlook furnishing the correct name of the consignee, also the street address, town, county and state to which the parts are to be shipped, and indicate whether shipment is to be made by freight, express, parcel post or by other means.

## **WHERE TO ORDER PARTS**

Caterpillar dealers maintain over 400 stores in the United States, and similar establishments are located strategically in nearly all countries throughout the world. These organizations are backed by the extensive facilities and resources of Caterpillar Tractor Co.

Dealer personnel are factory trained in the stocking and issuing of parts, and large stocks are constantly maintained to insure prompt service. Contact your nearest Caterpillar dealer to make sure that he has your name and address, the correct serial number of your machine, and an accurate list of accessories and attachments. This record will facilitate the issuance of parts when you need them in a hurry.

## **WHAT THE CATERPILLAR DEALER CAN DO FOR YOU**

Caterpillar dealers are in the business of making it economical and profitable for you to own and operate Caterpillar machinery. They are in constant touch with the factory for new developments in repair and maintenance methods, operating procedures, and parts requirements. Their parts stocks are active and up-to-date, including all parts normally required to protect your investment in Caterpillar machinery.

Nearly all Caterpillar dealers offer 24-hour emergency service. For quick reference, write the name and address of the local dealer on your desk pad or the front of your phone book.

## **ONLY CATERPILLAR PARTS GIVE CATERPILLAR PERFORMANCE**

The same quality and craftsmanship that has made Caterpillar products famous throughout the world is built into all Caterpillar replacement parts.

## FRANÇAIS

**REDACTION DES COMMANDES DE PIECES.** Pour chaque pièce, indiquer la quantité, le numéro et la désignation. Le numéro de série de la machine à laquelle les pièces sont destinées est également indispensable. Nous vous conseillons d'inscrire le numéro de série de votre machine à la première page de ce catalogue, dans l'espace réservé à cet effet, de façon à le trouver facilement en toutes circonstances.

Pour obtenir une livraison rapide, nous vous prions d'indiquer très exactement le nom du destinataire et son adresse complète: rue, numéro, ville, département, en stipulant, par exemple: petite ou grande vitesse, colis postal, ou tout autre mode d'expédition.

**PASSATION DES COMMANDES.** Le réseau des Distributeurs Caterpillar couvre le monde entier avec ateliers et dépôts dans la plupart des grands centres. Toute cette organisation repose, en outre, sur l'expérience et les moyens techniques de la Caterpillar Tractor Co.

Les Distributeurs Caterpillar disposent d'un personnel formé à l'usine, parfaitement au courant de tous les problèmes que soulèvent le stockage et la distribution de pièces de rechange. On trouve toujours chez eux un assortiment complet de pièces, ce qui leur permet de servir rapidement les usagers. Mettez-vous en rapport avec le Distributeur Caterpillar le plus proche, assurez-vous qu'il connaît votre nom et votre adresse, le numéro de série de votre machine et les accessoires qui l'équipent. Ces renseignements lui seront utiles, surtout pour les dépannages urgents.

**DISTRIBUTEURS CATERPILLAR.** Les Distributeurs Caterpillar sont au service de l'usager pour lui faciliter la parfaite utilisation de son matériel. Par leurs rapports constants avec l'usine, ils sont toujours au courant de toutes dernières méthodes de réparation, d'entretien, d'emploi du matériel et de remplacement des pièces. Ils veillent, en particulier, à ce que leur stock de pièces réponde par sa composition aux besoins éventuels de tous les propriétaires de matériel Caterpillar, quel que soit l'âge de leur machine, pour réduire au strict minimum les arrêts toujours très coûteux.

Presque tous nos Distributeurs ont une permanence de jour et de nuit pour les appels urgents. Afin d'éviter toute perte de temps, ayez toujours à portée de la main le nom et l'adresse de votre Distributeur Caterpillar.

**RIEN NE SAURAIT SE SUBSTITUER A LA PIECE AUTHENTIQUE CATERPILLAR.** La qualité et la construction soignée qui ont fait la réputation mondiale du matériel Caterpillar se retrouvent dans toutes les pièces d'origine.

## ITALIANO

**MODO DI ORDINARE LE PARTI DI RICAMBIO.** Vi preghiamo di indicare con precisione la quantità, il numero e la denominazione di ogni parte richiesta. È altresì importante precisare il numero di serie della macchina sulla quale dovrà essere montata la parte. Vi consigliamo di scrivere il numero di serie della Vostra macchina nello spazio predisposto a questo scopo nella prima pagina di questo catalogo parti.

Per assicurare la pronta consegna, Vi preghiamo di non mancare di fornire il nome del destinatario, correttamente scritto, come pure l'indirizzo, cioè la strada, la città, la provincia e lo stato dove le parti dovranno essere spedite, indicando se la spedizione dovrà essere effettuata per ferrovia, per mare, per espresso, per pacco postale o per altro mezzo.

**DOVE SI ORDINANO LE PARTI.** I vari Distributori CATERPILLAR hanno organizzato oltre 400 depositi di parti di ricambio negli Stati Uniti e simili depositi si trovano convenientemente situati in quasi tutti i paesi del mondo. Questi depositi usufruiscono del vantaggio delle adeguate facilitazioni e delle forti risorse della CATERPILLAR TRACTOR CO. Il personale dei Distributori viene istruito dalla fabbrica per il mantenimento degli assortimenti e per la consegna delle parti. Vasti depositi vengono continuamente riforniti per assicurare la pronta consegna. Mettetevi in comunicazione con il Distributore CATERPILLAR più vicino a Voi ed assicurateVi che egli abbia il Vostro nome e indirizzo, l'esatto numero di serie della Vostra macchina ed una larga disponibilità di accessori vari. In questa maniera faciliterete la consegna delle parti quando ne avrete urgente necessità.

**CIO CHE PUÒ FARE PER VOI IL DISTRIBUTORE CATERPILLAR.** I Distributori CATERPILLAR hanno principalmente lo scopo di rendere economico e vantaggioso per Voi il possesso e l'uso dei macchinari CATERPILLAR. Essi sono costantemente in comunicazione con la fabbrica e perciò al corrente dei miglioramenti introdotti nei sistemi di riparazione, di manutenzione e di impiego delle macchine, nonché nella richiesta di parti di ricambio.

I loro assortimenti sono efficienti e continuamente aggiornati. Essi comprendono tutti i pezzi che normalmente sono richiesti per garantire il capitale da Voi impiegato in macchinari CATERPILLAR.

Quasi tutti i Distributori CATERPILLAR offrono giorno e notte servizio per casi urgenti.

Per rapidità di riferimento, segnate il nome e l'indirizzo del Vostro rivenditore locale sulla rubrica della Vostra scrivania o nella testata della vostra guida telefonica.

**SOLTANTO LE PARTI CATERPILLAR GARANTISCONO LA FAMA DELLA MARCA CATERPILLAR.** Le parti di ricambio CATERPILLAR vengono costruite con i materiali e con i sistemi di lavorazione che hanno resi famosi in tutto il mondo i prodotti CATERPILLAR.

## DEUTSCH

**WIE MAN ERSATZTEILE BESTELLT.** Bitte übersehen Sie nicht, bei jedem Ersatzteilposten die Anzahl, Nummer und Bezeichnung genau anzugeben. Ebenso wichtig ist es, die Seriennummer der Maschine aufzuführen, auf die die Teile passen sollen. Wir möchten Ihnen empfehlen, diese Seriennummer in dem dafür vorgesehenen Rechteck auf der ersten Seite dieses Katalogs einzufragen, damit sie stets schnell zu finden ist.

Um alle Zeitverluste bei der Lieferung zu vermeiden, ist es ratsam, den vollen Namen, sowie den Staat, das Land, die Stadt, die Straße und die Hausnummer des jeweiligen Empfängers genau anzugeben, wobei am besten auch die Verschiffungsart (Fracht, Eilgut, Postpaket, usw.) ausdrücklich vorzuschreiben ist.

**WO MAN ERSATZTEILE BESTELLT.** In fast allen Ländern der Welt bestehen Caterpillar-Vertretungen. Diese Firmen stehen in enger Fühlung mit der Hauptfabrik, bei der sie in vielen Fragen Rat und weitgehende Unterstützung finden.

Zwecks prompter Belieferung der Kundschaft aus ihren gut eingerichteten Ersatzteillagern verfügen diese Vertretungen über ein zahlreiches Personal, das in der Fabrik Schulung im Lager und Ausfolgen von Ersatzteilen erhalten hat. Es liegt in Ihrem Interesse, sich zu vergewissern, daß Ihre Anschrift, die Seriennummer und eine vollständige Beschreibung Ihrer Maschine, einschließlich allem Zubehör und Zusatzapparaten bei Ihrer zuständigen Vertretung vorliegen, so daß Rückfragen sich erübrigen, falls dringende Bestellungen beschleunigt bearbeitet werden müssen.

**AUFGABE DER CATERPILLAR VERTRETUNG.** Es ist die Aufgabe der Caterpillar-Vertretung, dafür zu sorgen, daß es für Sie vorteilhaft und einträglich ist, unser Gerät zu erwerben und damit zu arbeiten. Durch Ihre Verbindung mit der Zentrale kennt sie stets die neuesten Methoden, solche Maschinen zu benutzen, instand zu halten und zu reparieren, sowie die Einzelteile, die dazu erforderlich sind. Ihr modernes Lager entspricht dem vorausberechneten Bedarf ihrer Kundschaft, wobei besonderer Nachdruck auf die Teile gelegt wird, die sich erfahrungsgemäß schneller abnutzen. So ist sie in der Lage, diese Produktionsmittel in arbeitsfähigem Zustand zu erhalten und das in ihnen investierte Kapital vor Verlusten zu bewahren.

Bei fast allen Caterpillar-Vertretungen besteht ein Notdienst, Tag und Nacht. Um die Anschrift und Telefonnummer der nächsten Zweigstelle an der Hand zu haben, empfiehlt es sich, sie vorn auf Ihrem Adreß-oder Telefonbuch zu vermerken.

**WIR WARREN VOR NACHAHMUNGEN.** Die Qualität und Werkarbeit, die den Weltruf der Caterpillar-Geräte begründet haben, findet man nur bei unseren Original-Ersatzteilen.

## ESPAÑOL

**COMO PEDIR PIEZAS DE REPUESTO.** Es necesario indicar la cantidad, el número y el nombre de las piezas que se deseen. Es también importante dar el número de serie de la máquina para la cual se desean las piezas. Se sugiere que usted anote este número de serie de su máquina en el espacio que se ha dejado en la primera página, de manera que lo tenga siempre a mano cuando lo necesite.

Para que el despacho se efectúe con prontitud, es necesario que se dé el nombre correcto del consignatario, así como la dirección, además de los nombres de la provincia, y departamento o estado a que han de enviarse las piezas. Asimismo, debe especificarse el medio a utilizarse, si debe ser hecho como carga, o por expreso, paquete postal o en otra forma.

**DONDE PEDIR LAS PIEZAS.** Hay más de 400 establecimientos de los Distribuidores CATERPILLAR en los Estados Unidos, y en casi todo el mundo existen otros, similares, estratégicamente ubicados. Estas organizaciones están respaldadas por las extensas facilidades y recursos de Caterpillar Tractor Co.

El personal de los Distribuidores ha recibido su entrenamiento en la fábrica, en el almacenamiento y despacho de partes. Mantienen, además, grandes existencias de partes para asegurar un servicio rápido. Póngase en contacto con su Distribuidor CATERPILLAR para asegurarse de que tiene su nombre y dirección, el número de serie correcto de su máquina y una lista exacta de partes y accesorios. Este registro facilitará el despacho de partes cuando usted las necesite con urgencia.

**LO QUE EL DISTRIBUIDOR CATERPILLAR PUEDE HACER POR USTED.** Los Distribuidores tienen como objetivo el hacer económico y provechoso para usted poseer y trabajar maquinaria CATERPILLAR. Ellos están en contacto permanente con la fábrica para tener los últimos adelantos en los métodos de reparación y mantenimiento, procedimientos de trabajo y requerimientos de partes. Sus existencias de partes tienen gran movimiento y están siempre al día, incluyendo todas las partes normalmente requeridas para proteger su inversión en maquinaria CATERPILLAR.

Casi todos los Distribuidores ofrecen servicio de emergencia de día y de noche. Para referencia rápida, escriba el nombre y dirección de su Distribuidor local en la carpeta de su escritorio o en la tapa de su libro de teléfono.

**SOLO LAS PIEZAS CATERPILLAR DAN EL RESULTADO APETECIDO.** Todas las piezas CATERPILLAR han sido fabricadas según el patrón de alta calidad y mano de obra que ha hecho famosos los productos CATERPILLAR.

## PORTEGUES

**COMO FAZER OS PEDIDOS DE PEÇAS.** Ponha no pedido a quantidade, o número e o nome de cada peça desejada. É também preciso pôr-se o número de série da máquina para a qual a peça se destina. Escreva o número de série de sua máquina no espaço para o mesmo reservado na página No. I, para tê-lo à mão quando o precisar.

Para garantir pronta remessa não deixe de pôr o nome correto do consignatário bem como da rua, cidade, estado e país para onde as peças devem ser despachadas, indicando se o despacho deve ser feito como carga regular, encomenda postal via marítima ou aérea (regular ou expressa) ou qualquer outro modo.

**PARA ONDE DIRIGIR OS PEDIDOS DE PEÇAS.** Os distribuidores "Caterpillar" mantêm mais de 400 estabelecimentos comerciais nos Estados Unidos e em localizações estratégicamente espalhadas por quase todos os países do mundo. Tódas essas organizações contam com o apoio e a cooperação de Caterpillar Tractor Co.

Os distribuidores mantêm, sempre, grande estoque de peças para servir os clientes com presteza. E seu pessoal, treinado na fábrica, sabe como lidar com peças. Comunique-se com o distribuidor "Caterpillar", mais próximo para se certificar se éle tem o seu nome e endereço, o exato número de série de sua máquina e uma lista de seus equipamentos e acessórios. O registro desses dados facilitará a remessa de peças quando as pedir com urgência.

**O QUE O DISTRIBUIDOR "CATERPILLAR" PODE FAZER PARA LHE SERVIR.** Nossos distribuidores têm interesse em tornar econômica e lucrativa a posse e o uso de nossas máquinas. Mantendo constante contato com a fábrica, estão sempre bem informados sobre os métodos mais modernos empregados para manobrá-las, conservá-las e repará-las, bem como sobre tudo que se refere a peças de substituição. Têm em estoque peças para qualquer máquina existente no território a seu cargo e em quantidade suficiente para evitar que as máquinas fiquem paradas.

Quase todos os distribuidores "Caterpillar" têm serviço mecânico de emergência aberto dia e noite. Para uma rápida referência, escreva o nome e o endereço do seu distribuidor no bloco de notas de sua escrivaninha ou na sua lista de telefone.

**PEÇAS "CATERPILLAR" SÃO AS UNICAS RECOMENDAVEIS.** As peças "Caterpillar" são feitas conforme o padrão de alta qualidade e a técnica de fabricação que tornaram os produtos "Caterpillar" famosos em todo o mundo.

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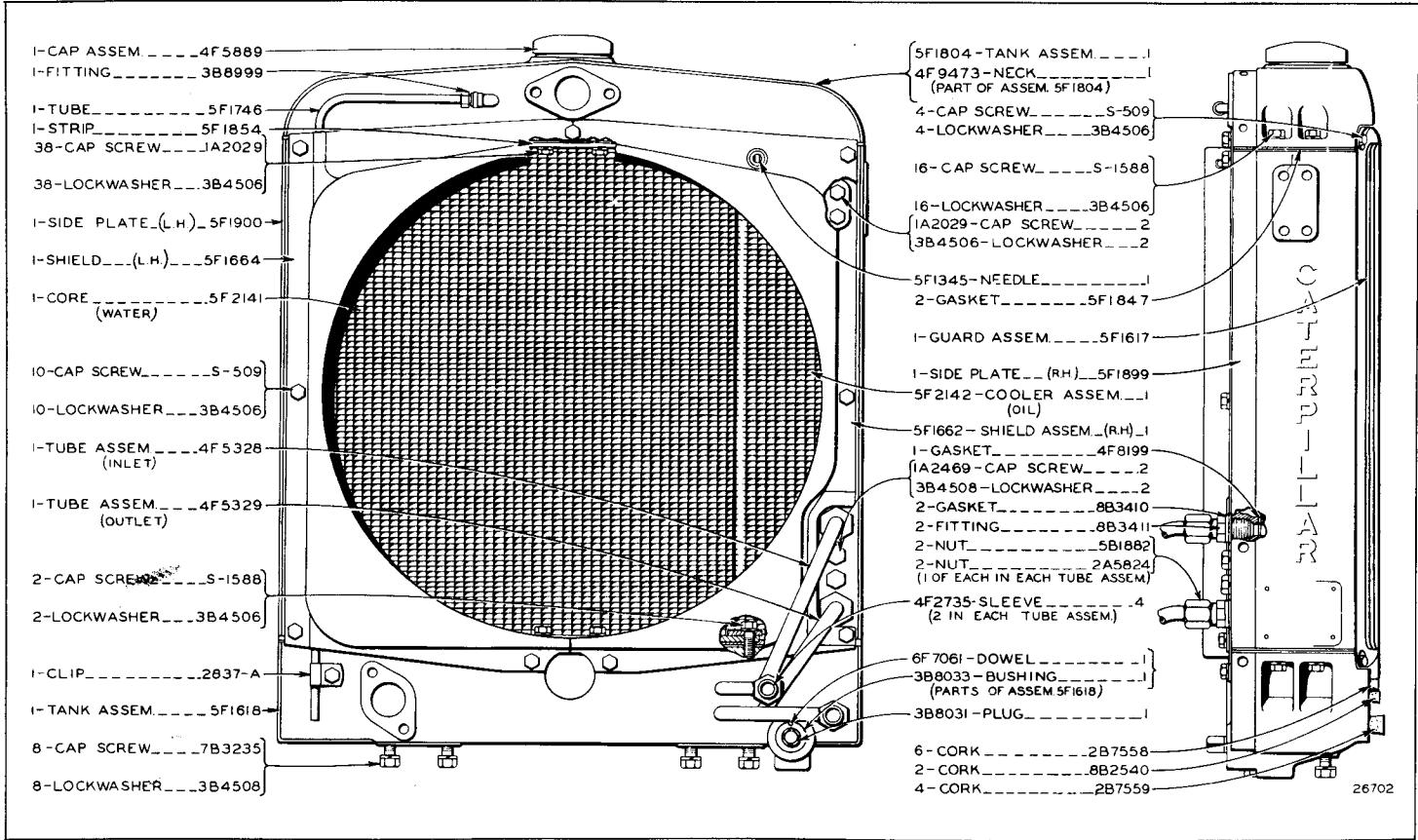
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ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

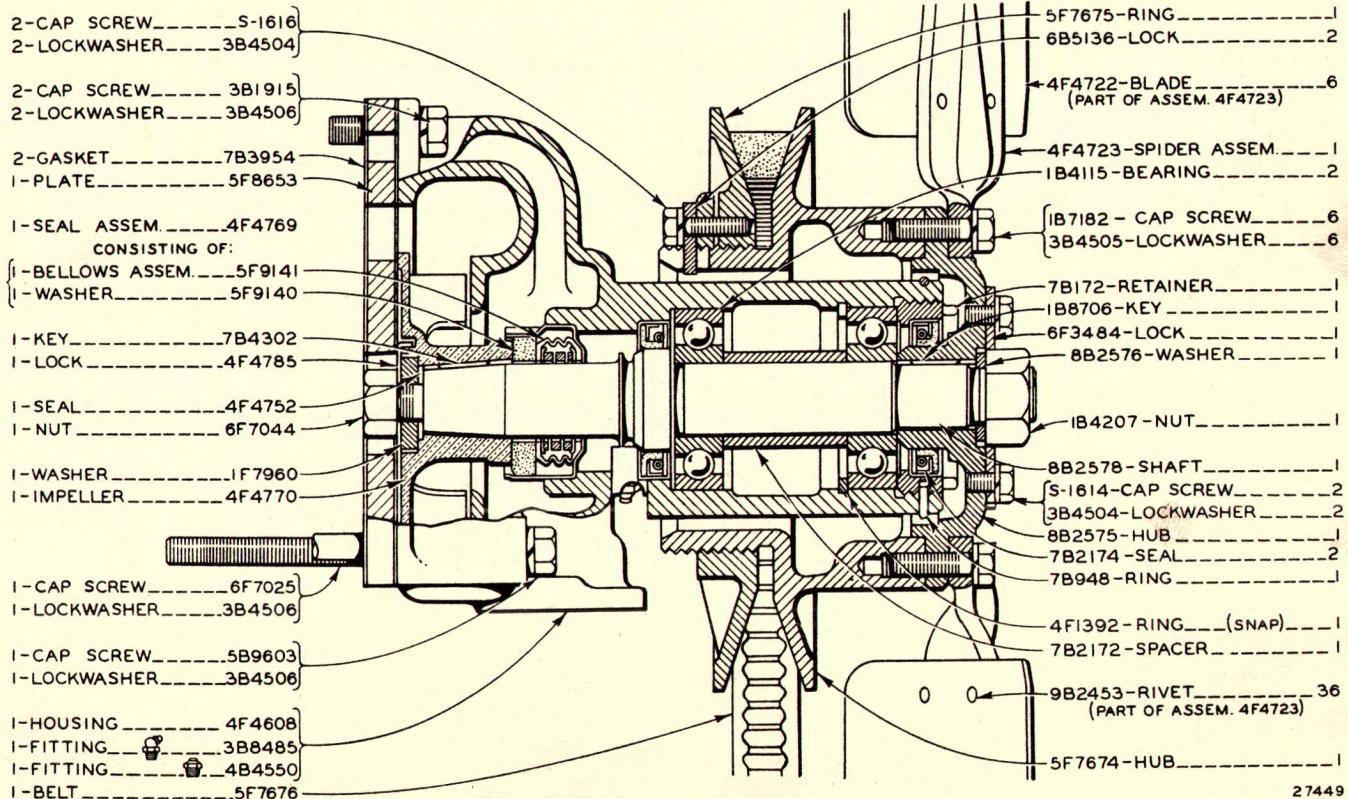


## PARTS CATALOG INSERT

6A

## INSERT BETWEEN PAGES 6 &amp; 7 IN FORM 12237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

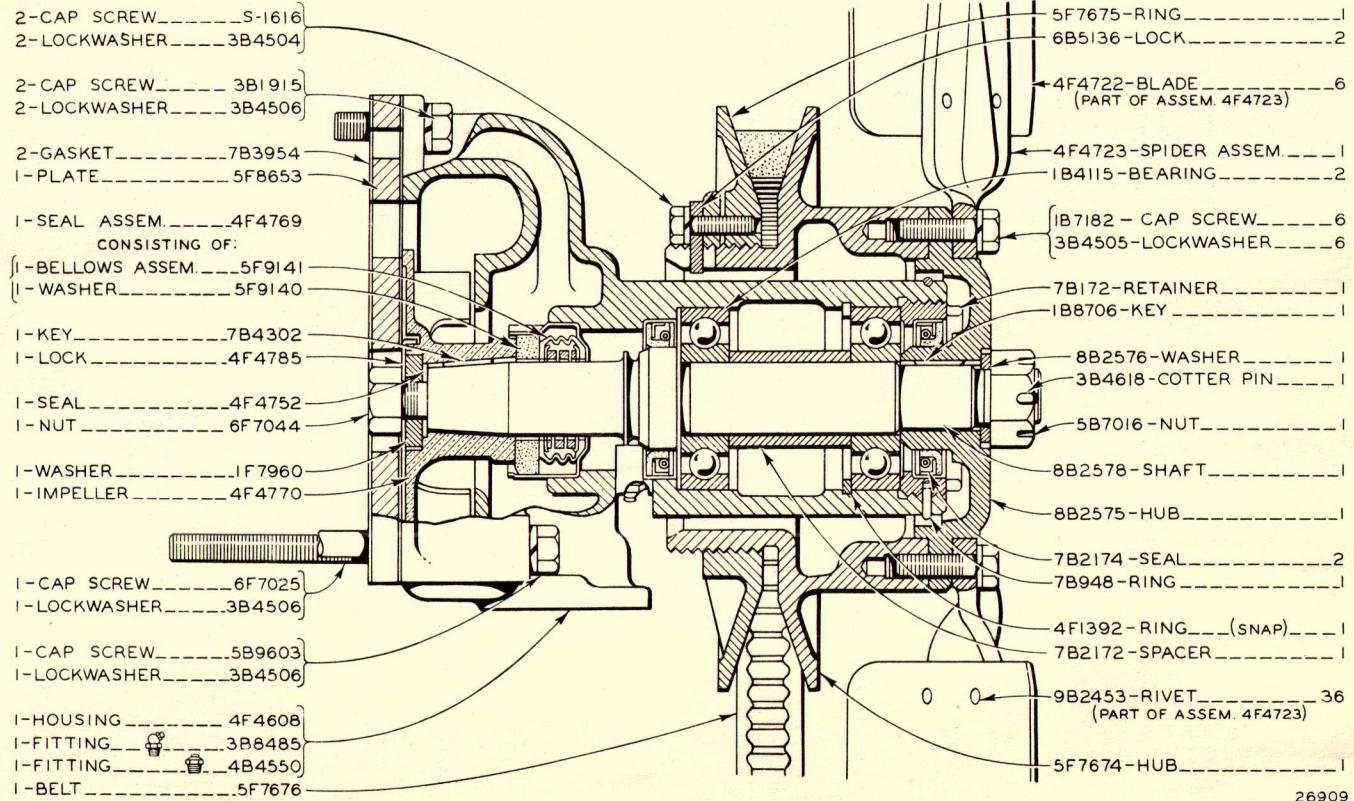


4F4569 FAN AND WATER PUMP Group.

Effective with Serial No. 4U1696

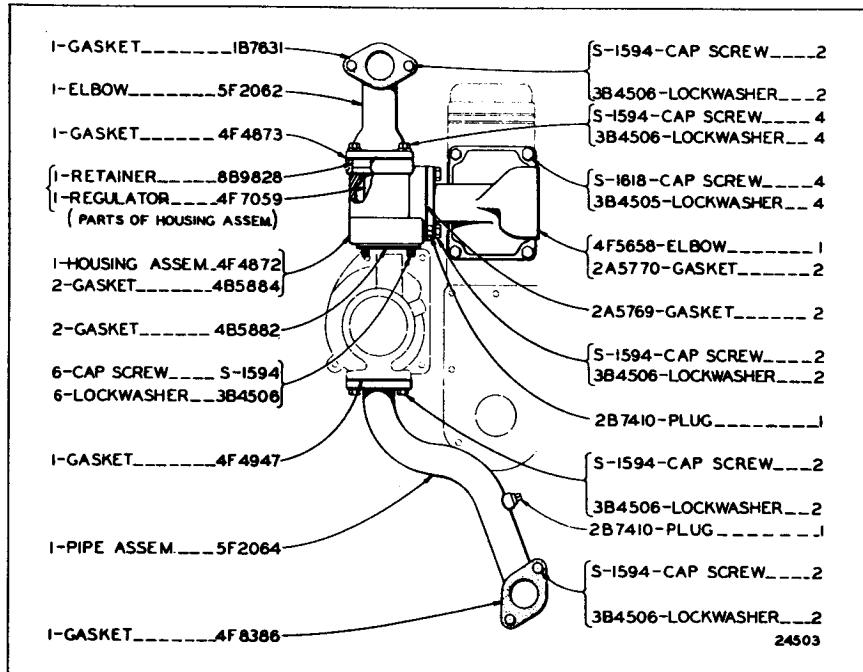
Refer to Page 72 for special parts. See Notice of Improved Parts No. 156

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

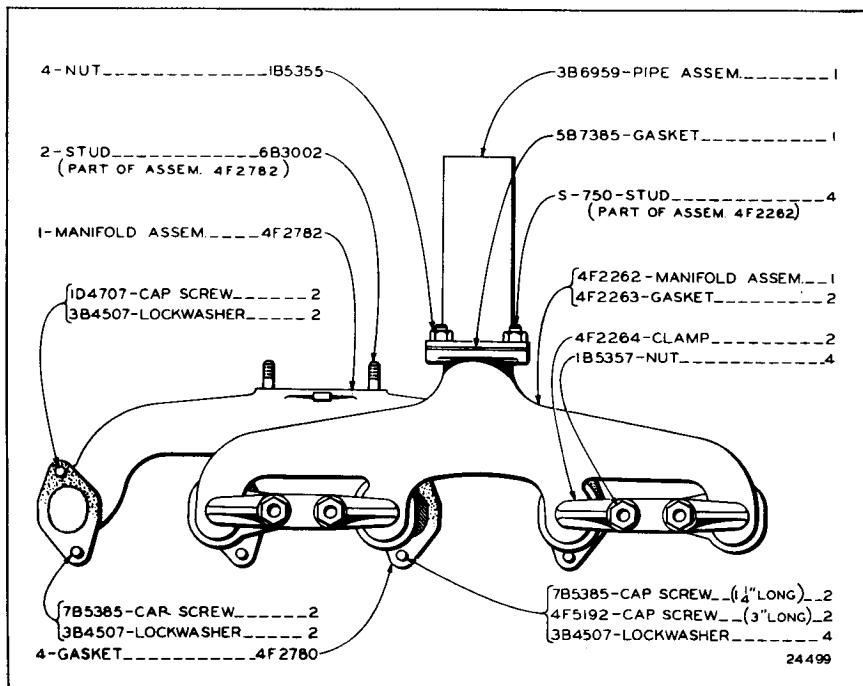


26909

FAN AND WATER PUMP  
Refer to Page 72 for special parts



## WATER LINES



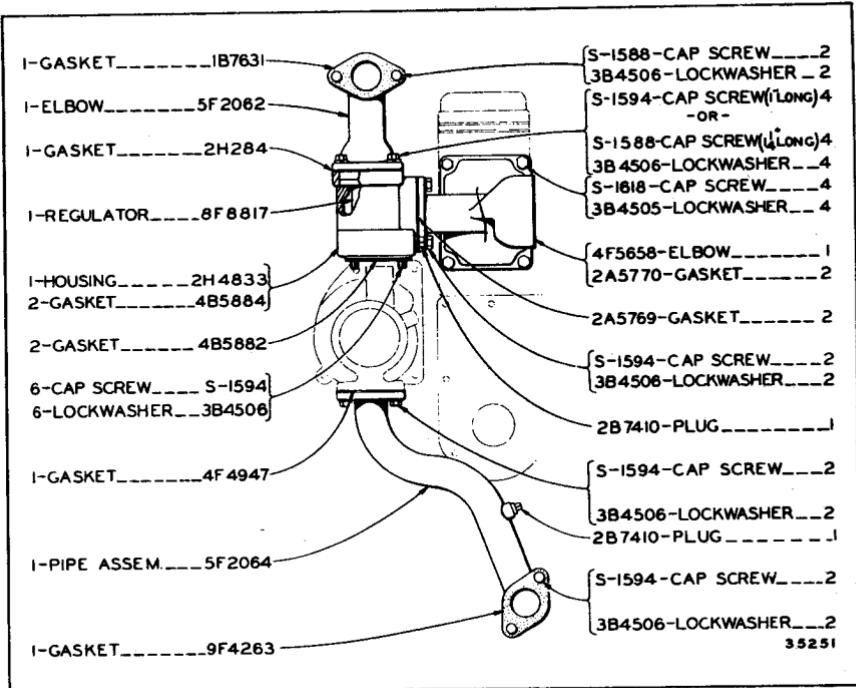
## MANIFOLDS

Serial No. 4U1 to 4U3292 inclusive

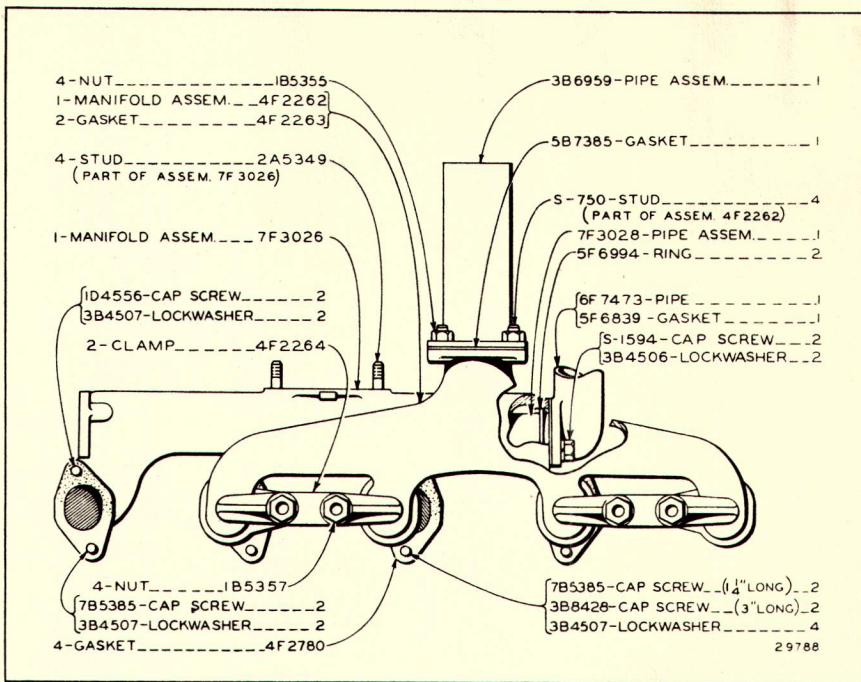
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

## PARTS CATALOG INSERT

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PARTS CATALOG FOR D2 TRACTOR - 40 INCH GAUGE



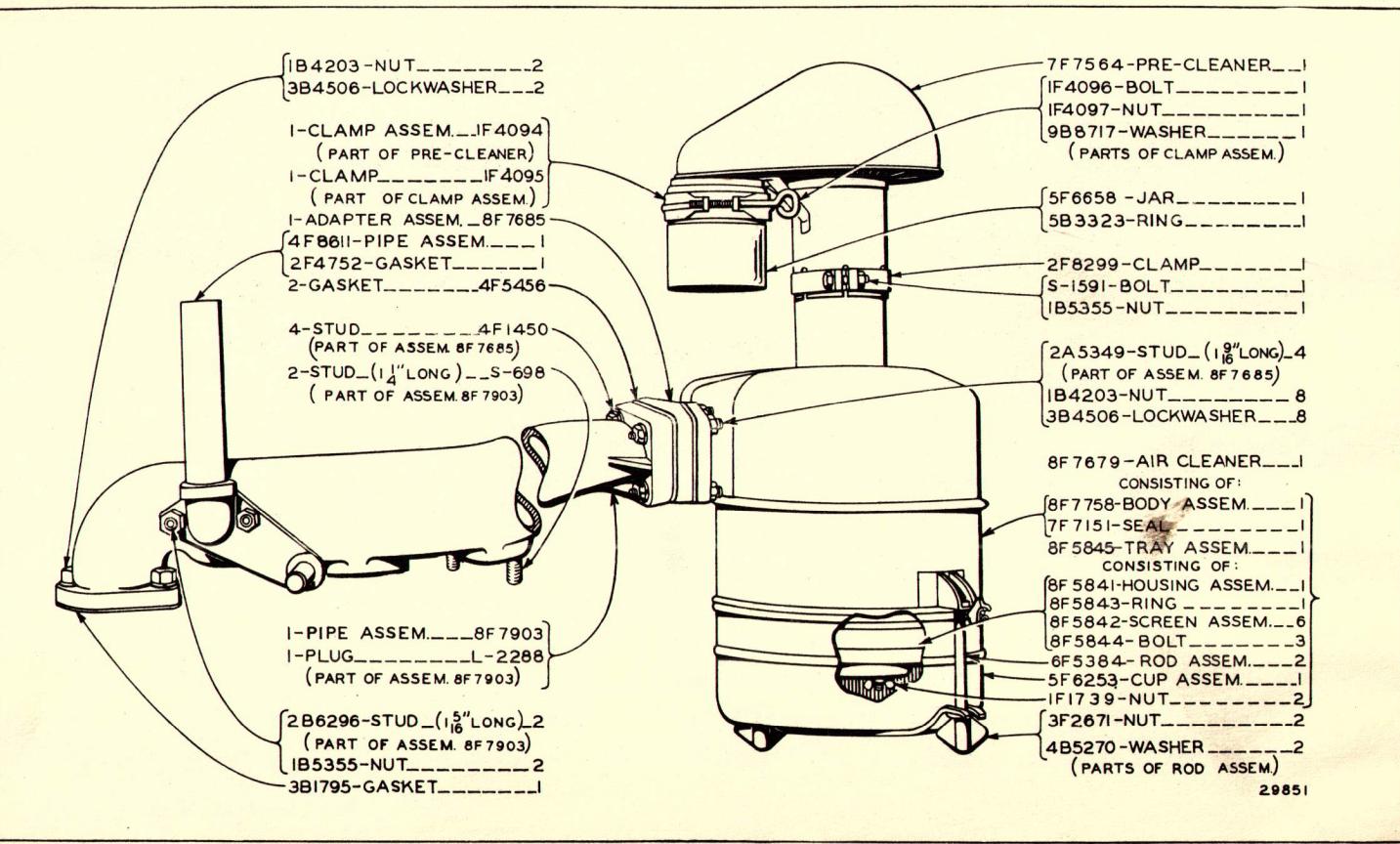
**WATER LINES**  
Effective with Serial No. 4U5865



### MANIFOLDS

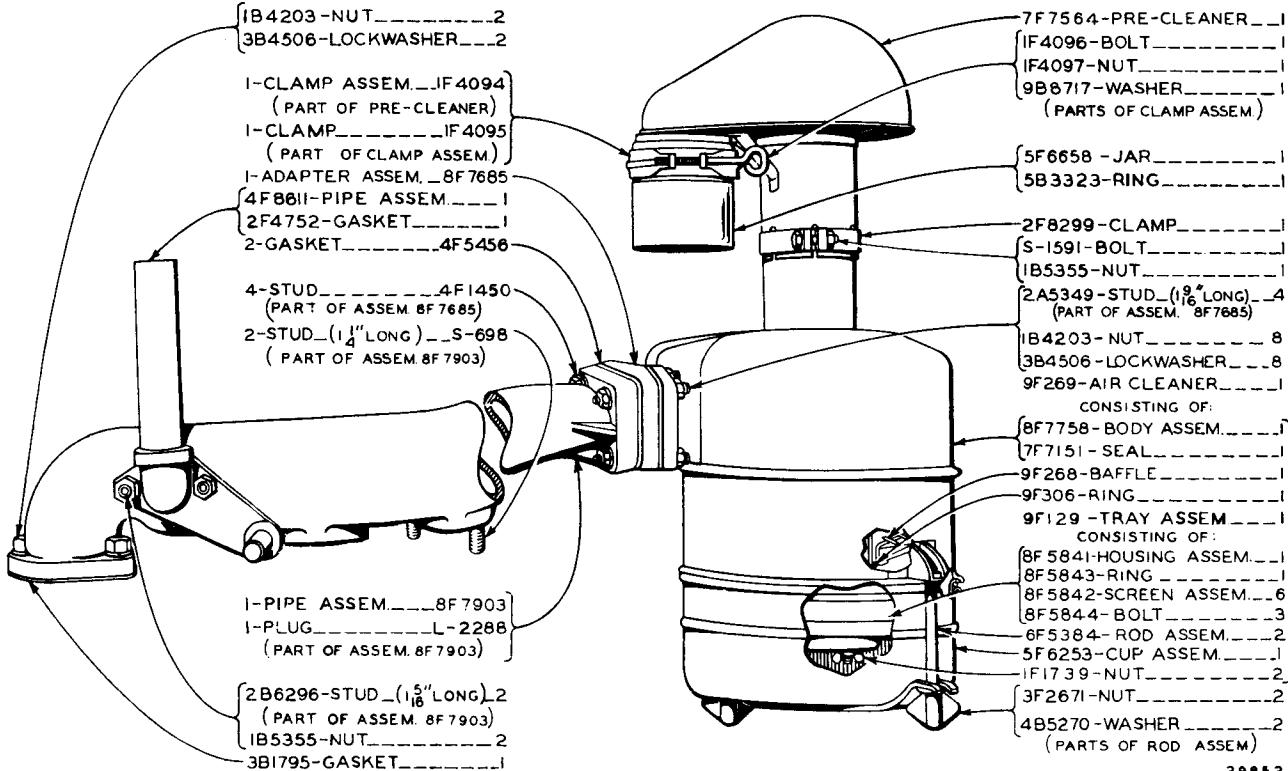
Effective with Serial No. 4U3293

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



## AIR CLEANER

Serial No. 4U2978 to 4U3279 inclusive  
8F6713 Precleaner is available for use where lint and chaff conditions exist

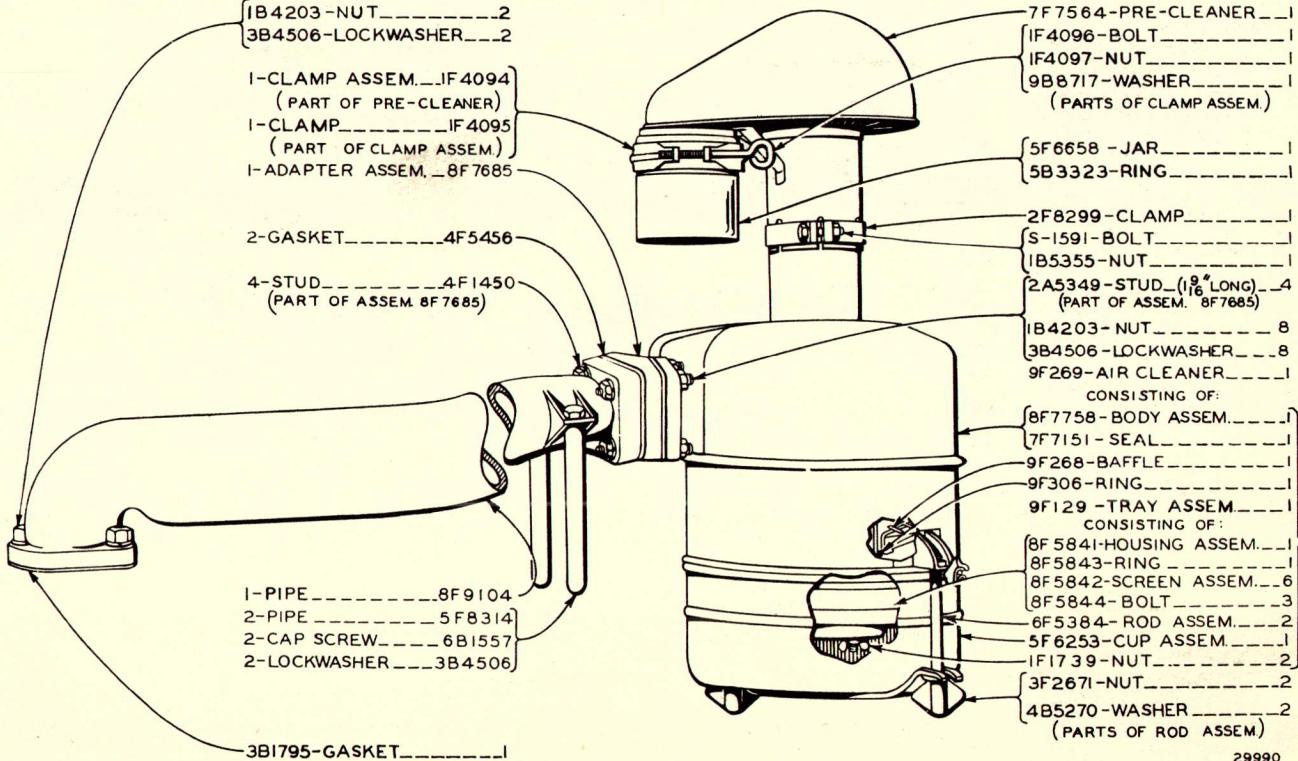


29852

**AIR CLEANER**  
 Serial No. 4U3280 to 4U3292 inclusive  
 8F6713 Precleaner is available for use where lint and chaff conditions exist  
**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**

## INSERT BETWEEN PAGES 8 &amp; 9 IN FORM 12237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

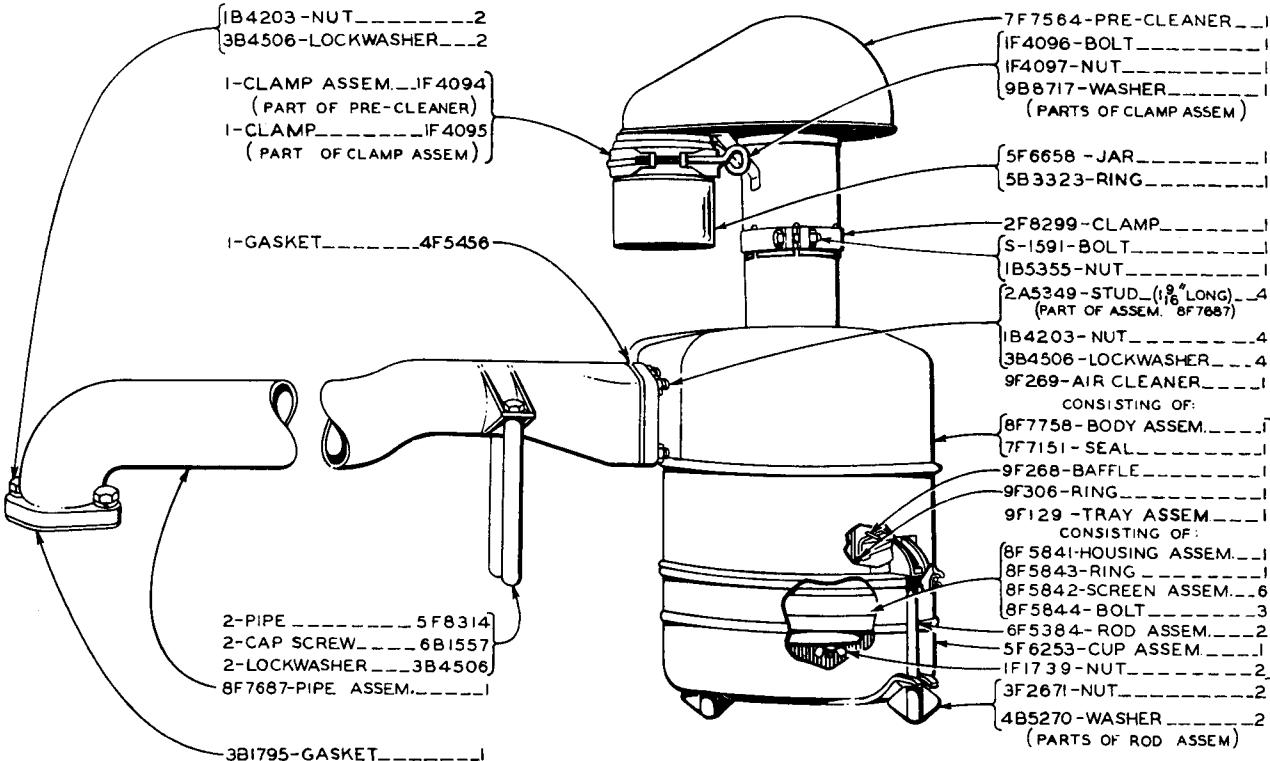
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



29990

## AIR CLEANER

Serial No: 4U3293 to 4U3565 inclusive  
8F6713 Precleaner is available for use where lint and chaff conditions exist

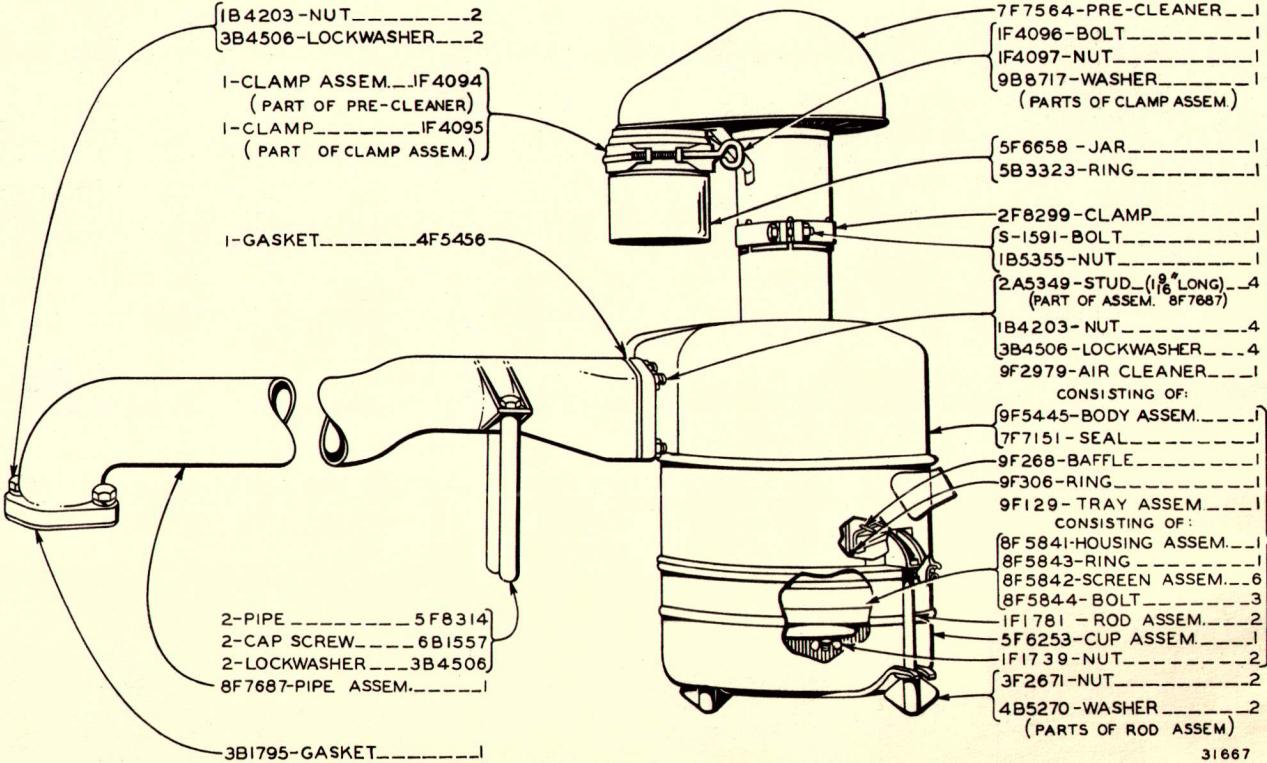


30461

**AIR CLEANER**  
Serial No. 4U3566 to 4U4298 inclusive  
8F6713 Precleaner is available for use where lint and chaff conditions exist  
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

## INSERT BETWEEN PAGES 8 &amp; 9 IN FORM 12237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

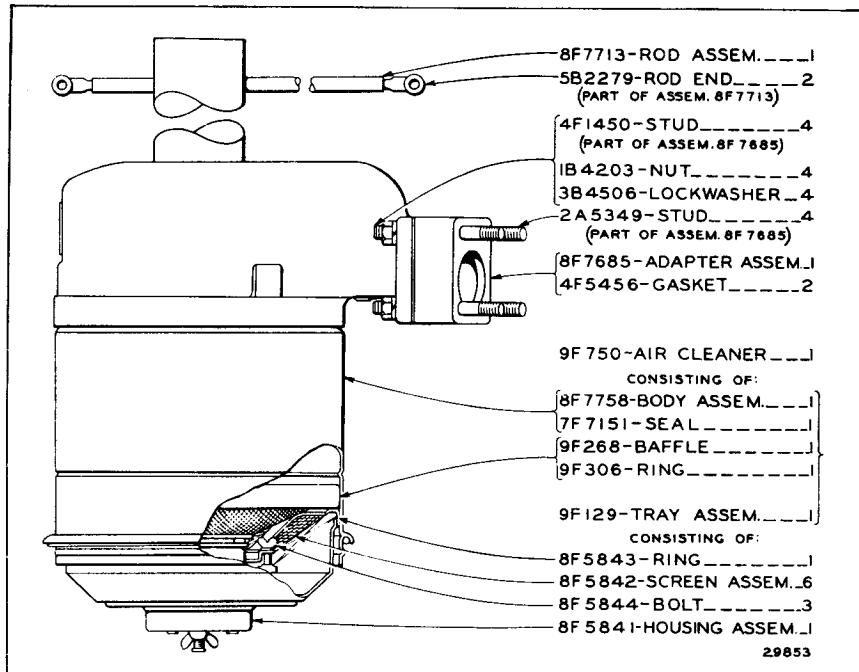
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



## AIR CLEANER

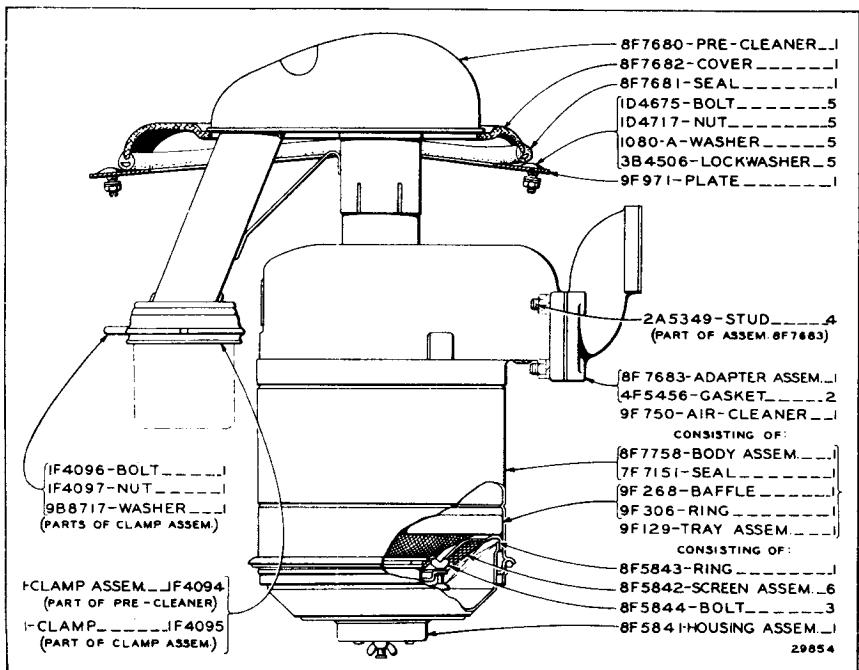
Effective with Serial No. 4U4299

8F6713 Precleaner is available for use where lint and chaff conditions exist



#### 9F270 AIR CLEANER GROUP—Field Replacement

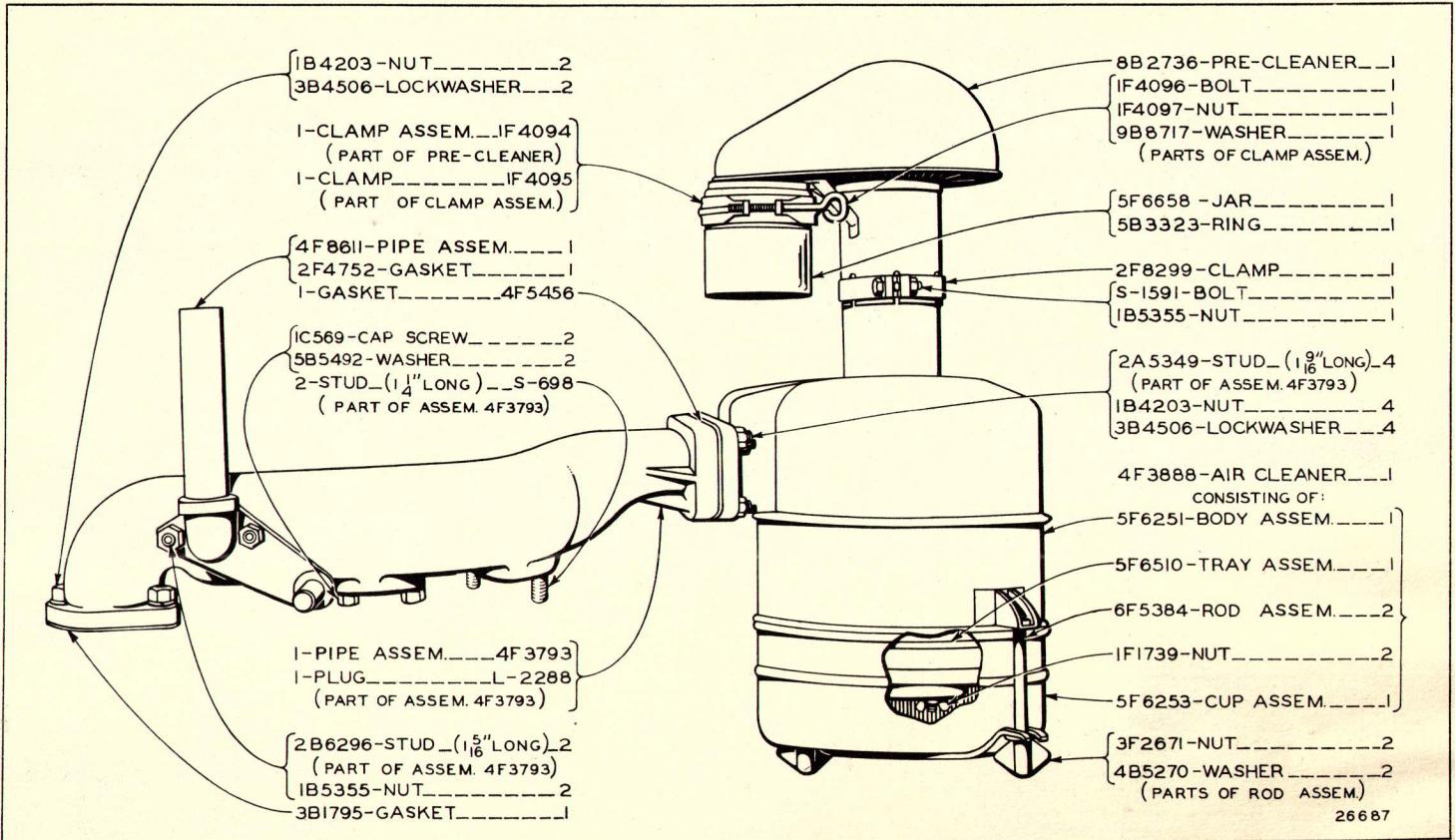
Serial No. 4U1 to 4U2977 inclusive



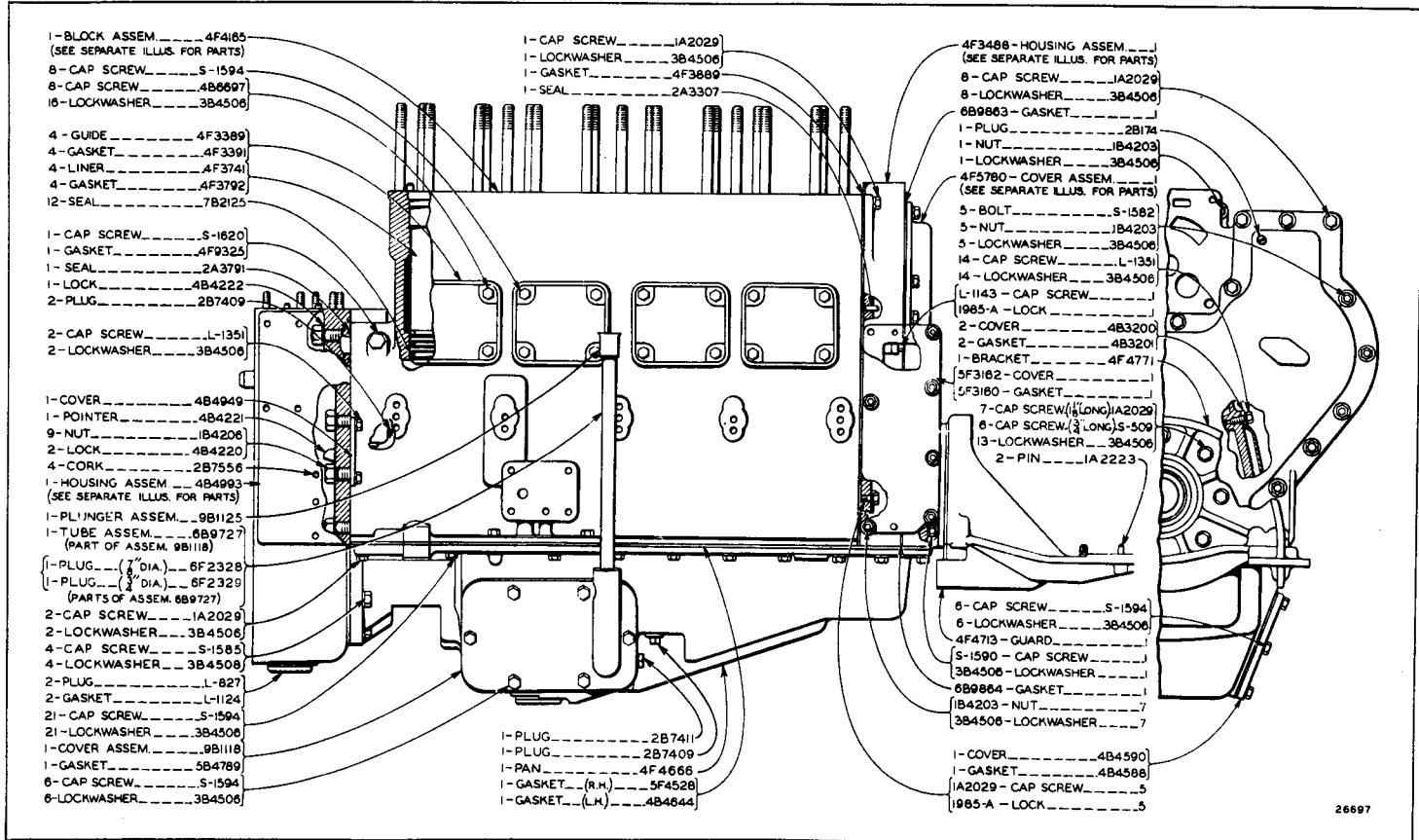
#### 9F271 AIR CLEANER GROUP—Field Replacement

For use with Rear Seat Arrangements  
Serial No. 4U1 to 4U2977 inclusive

**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**

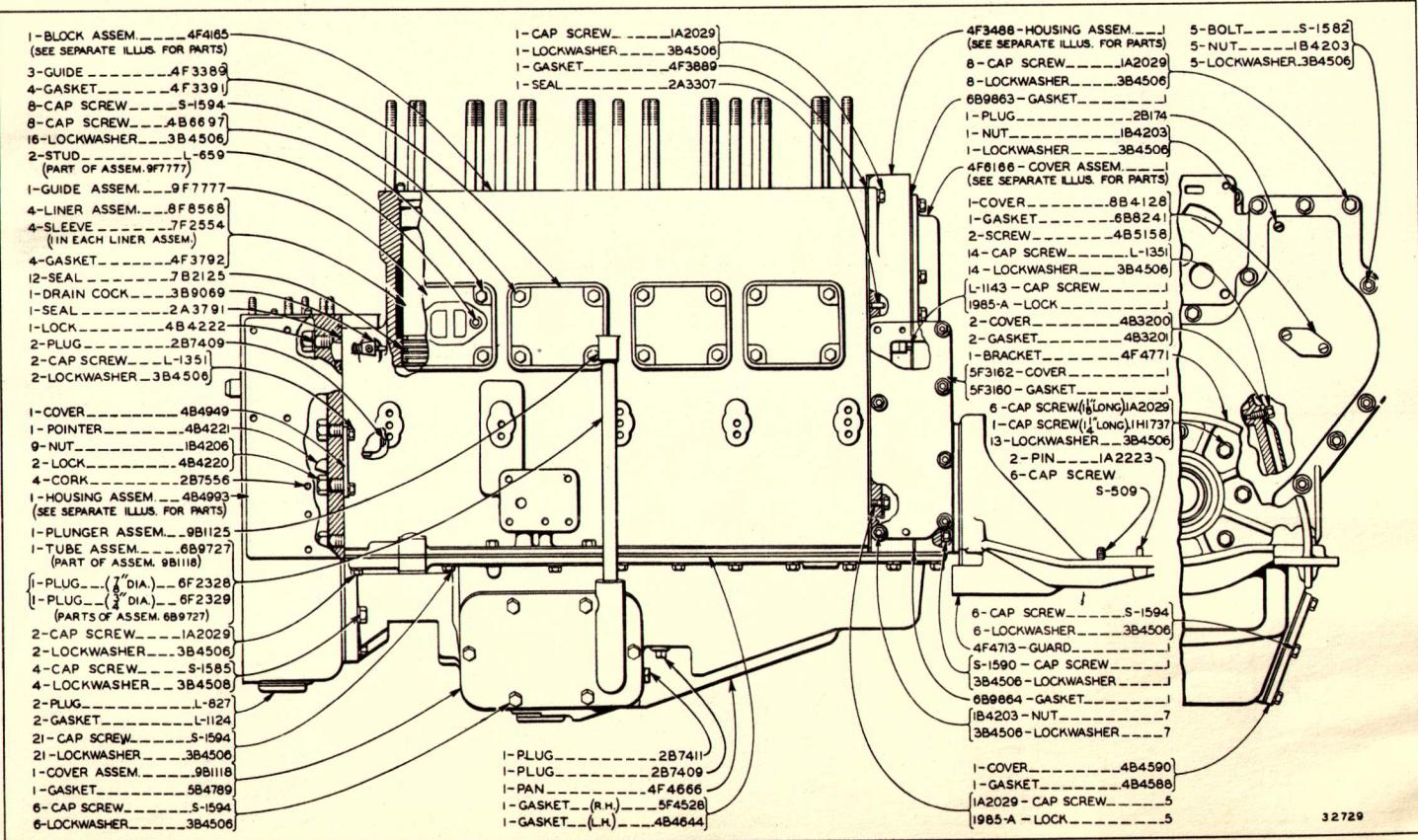


ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



## INSERT BETWEEN PAGES 10 &amp; 11 IN FORM 12237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



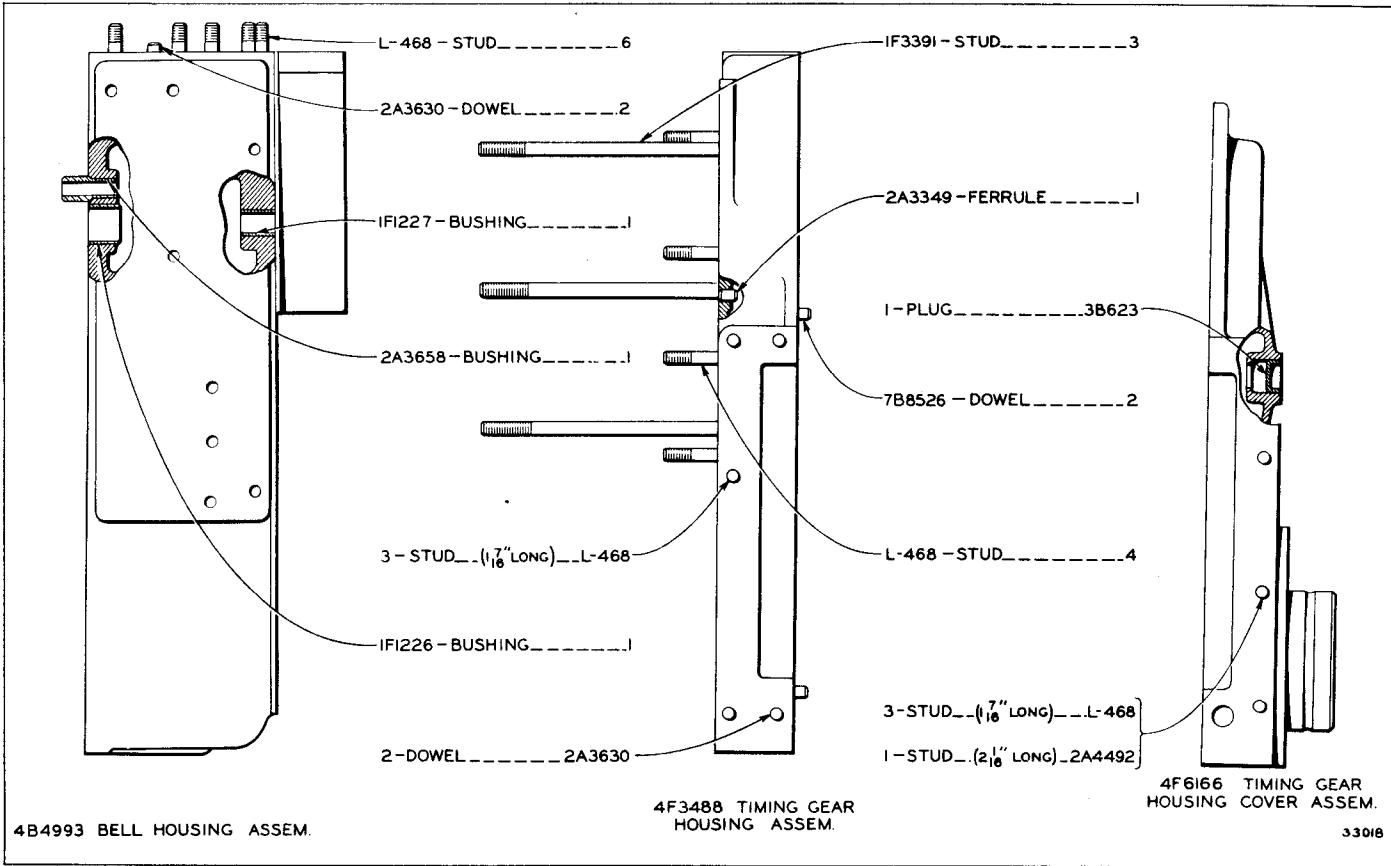
32729

## CYLINDER BLOCK AND COVERS

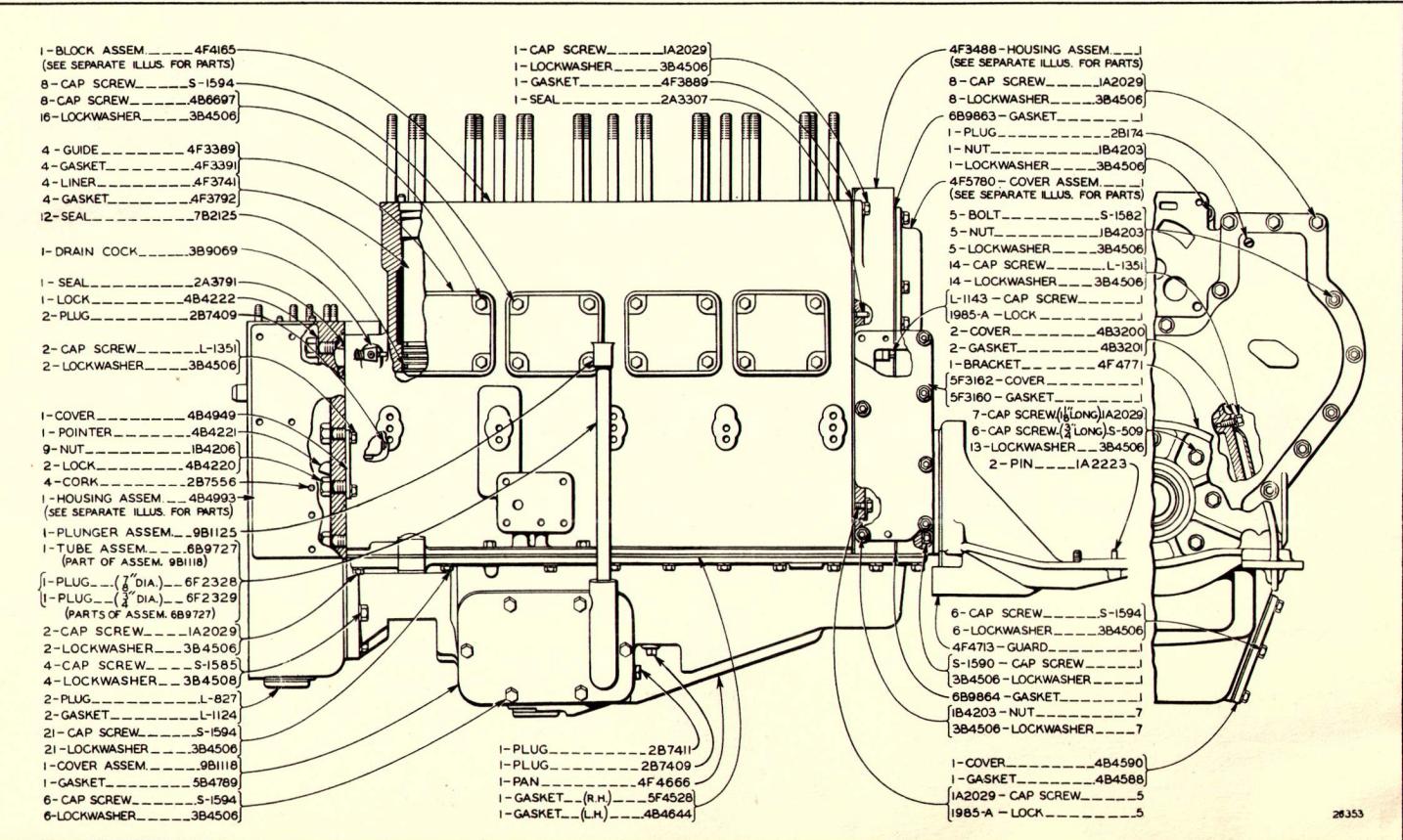
Serial No. 4U4661 to 4U4664, 4U4666 to 4U4673 and 4U4675—Up  
4F4165, 4B4993, 4F3488 and 4F6166 parts are shown on Page 12 and on reverse side of insert

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

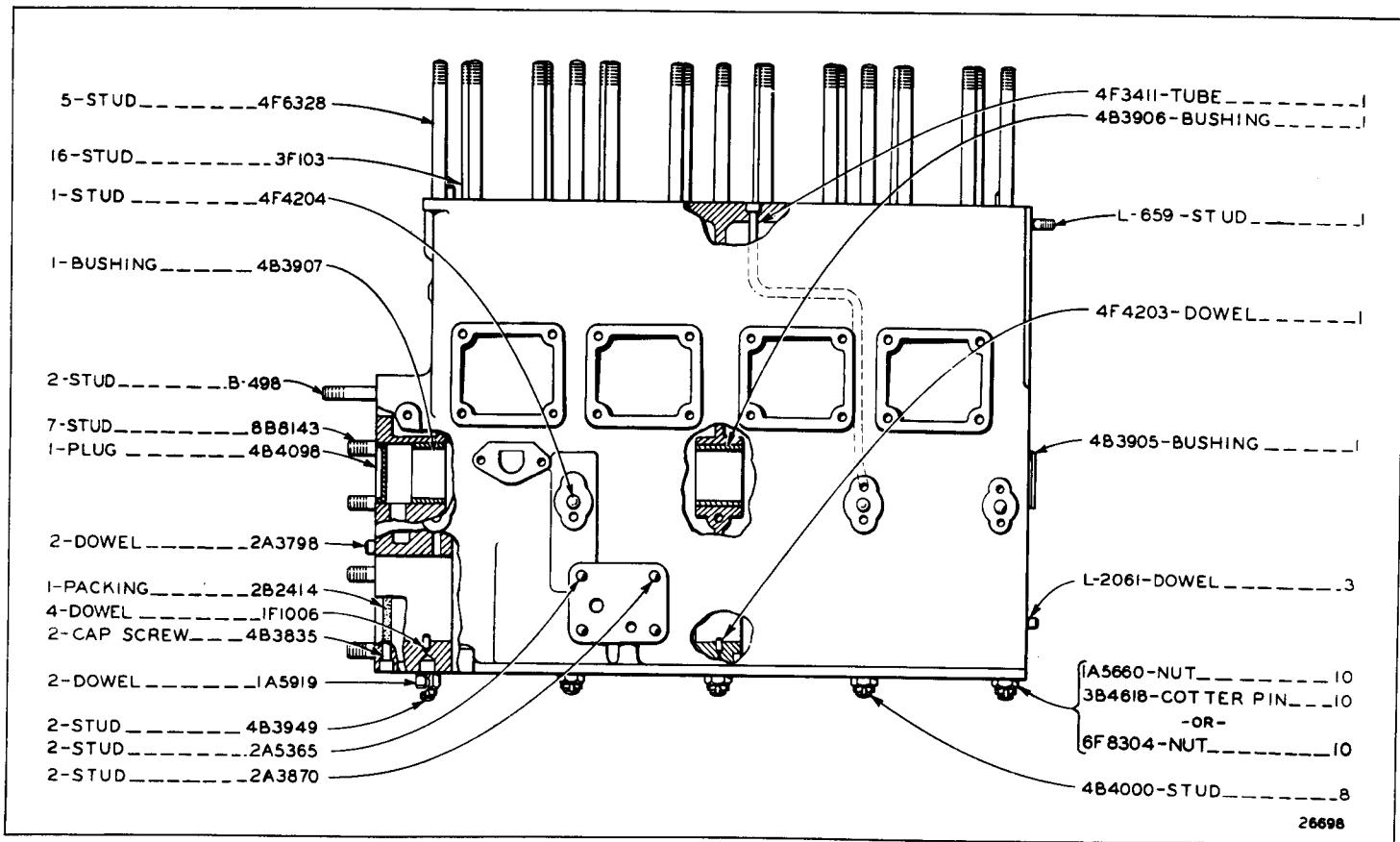
**CYLINDER BLOCK COVER AND HOUSING ASSEMBLIES**  
Part of Cylinder Block and Covers shown on front side of insert



ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



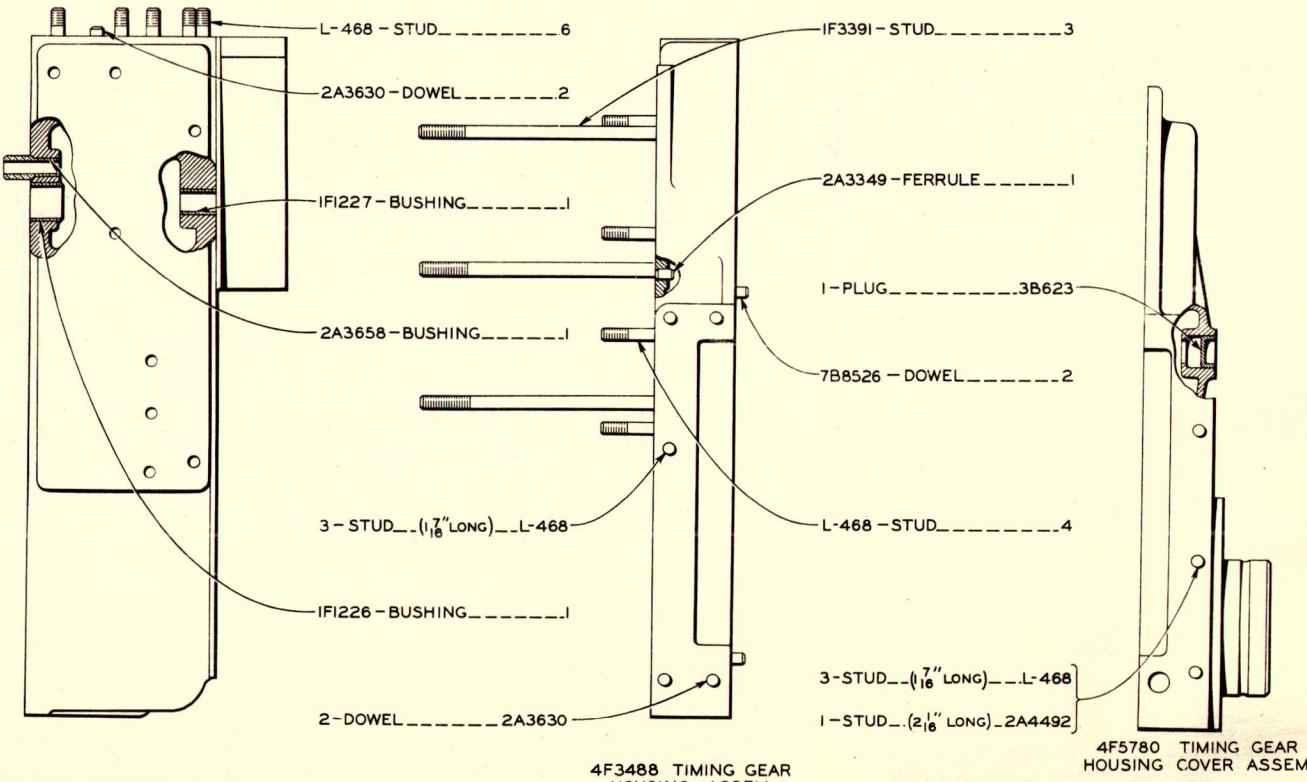
4F4165 CYLINDER BLOCK ASSEMBLY  
Part of Cylinder Block and Covers shown on Pages 10 and 11

26698

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

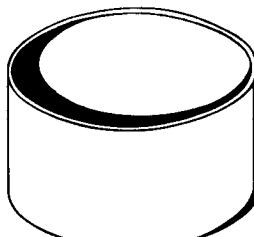
DIESEL ENGINE

13

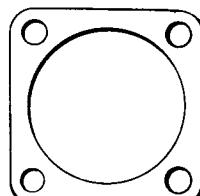


CYLINDER BLOCK COVER AND HOUSING ASSEMBLIES  
Part of Cylinder Block and Covers shown on Pages 10 and 11

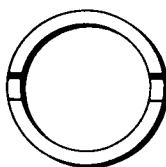
25835



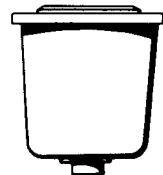
7F2554 SLEEVE - 4



4F4873 GASKET - 1



8B9828 RETAINER - I

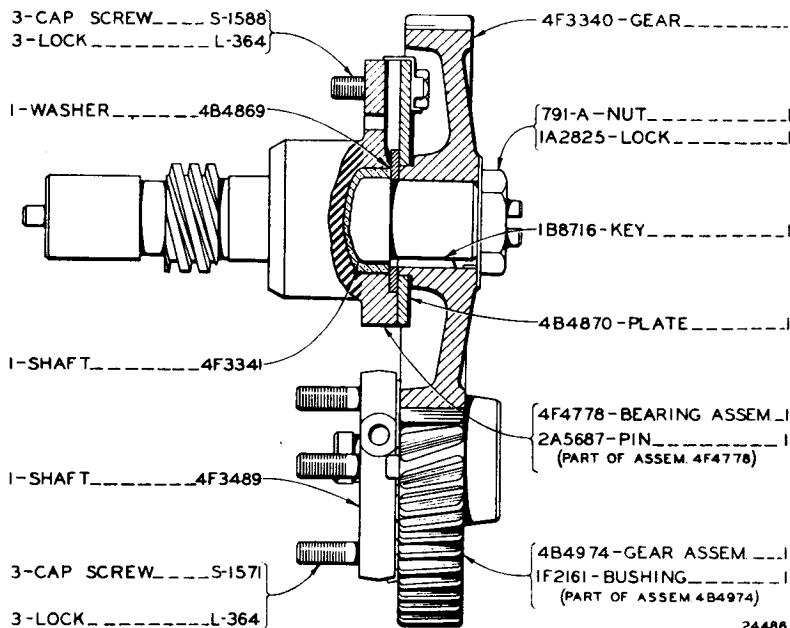


6F4696 REGULATOR - I

27745

**HIGH SULPHUR FUEL CHANGEOVER**

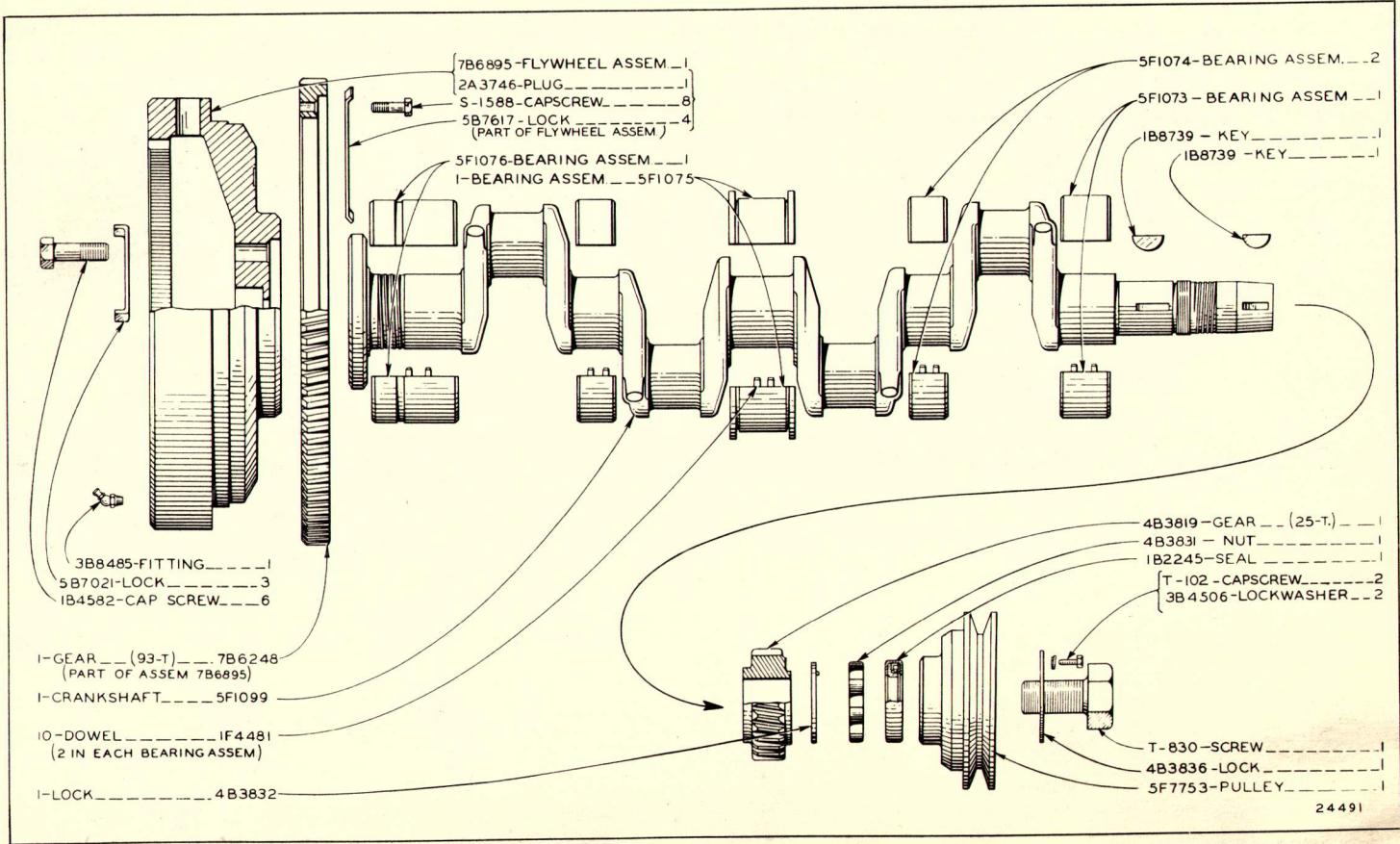
For use with fuel having sulphur in excess of .5% by weight. Effective with Serial No. 4U1696  
For machines prior to 4U1696, 4.4F3741 Liners are required in addition to the above parts



24486

**ACCESSORY SHAFT AND IDLER GEAR**

**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**



CRANKSHAFT

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**5F1081 Crankshaft Bearing Replacement Group—Precision Type**  
 Only separate parts serviced  
 For use with Standard Crankshaft

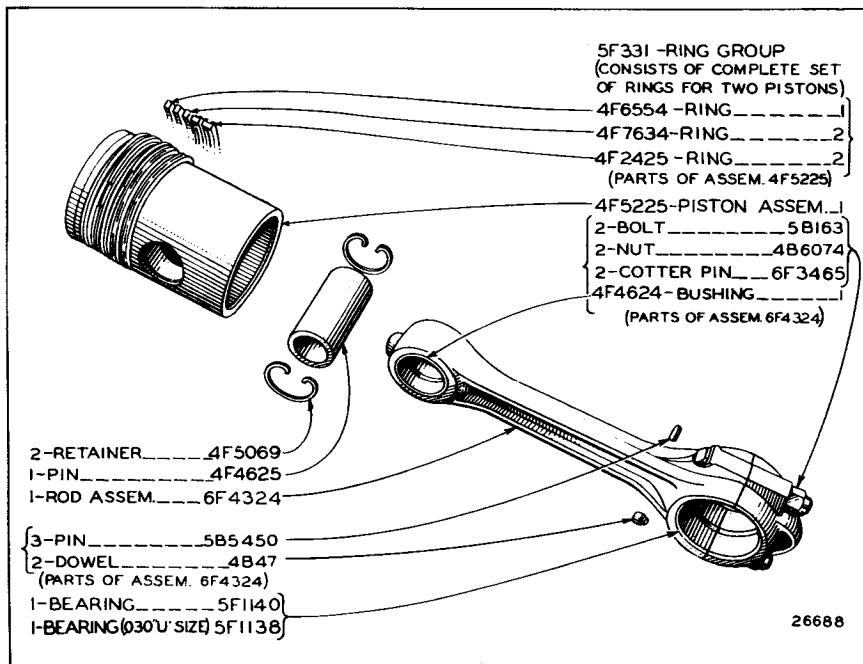
Consists of:

Complete set of Bearing Assemblies as shown with Standard Crankshaft

**5F1082 Crankshaft Bearing Replacement Group—Precision Type**  
 Only separate parts serviced  
 For use with .030 Undersize Crankshaft

Consists of:

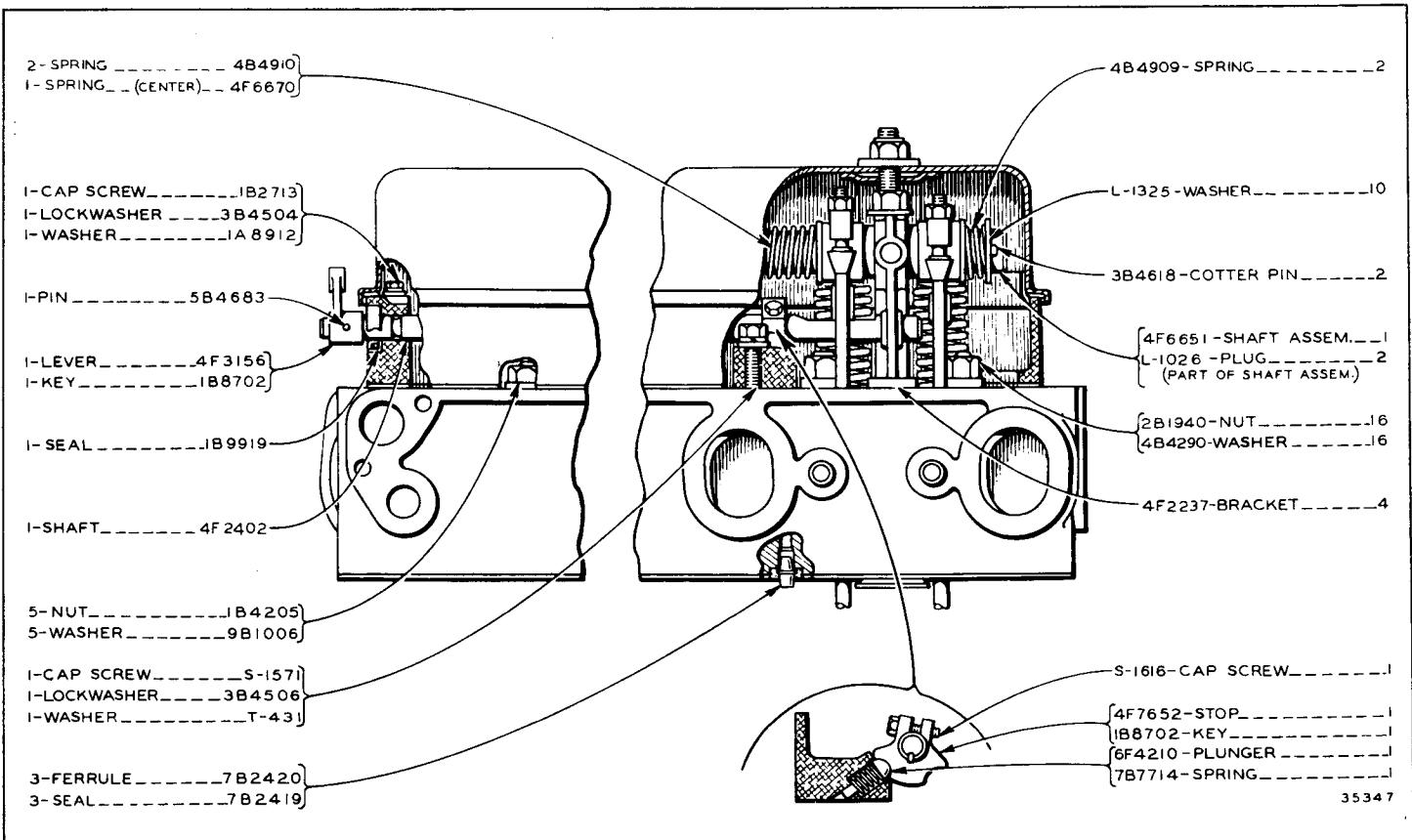
- 1 5F1077 Bearing Assembly—Front
- 2 5F1078 Bearing Assembly—Intermediate
- 1 5F1079 Bearing Assembly—Center
- 1 5F1080 Bearing Assembly—Rear



CONNECTING ROD AND PISTON (4 Groups Req'd)

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

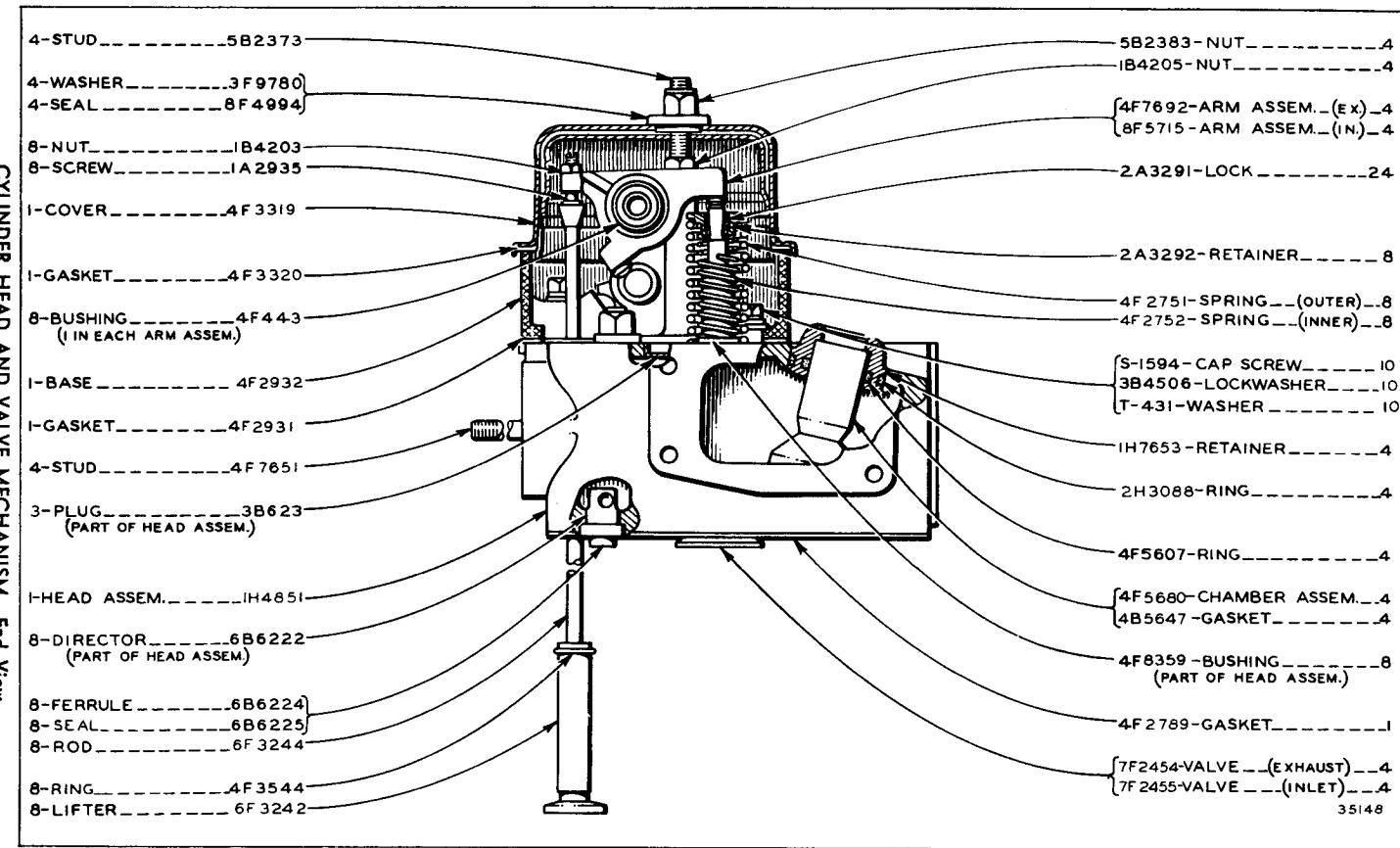
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CYLINDER HEAD AND VALVE MECHANISM—Side View

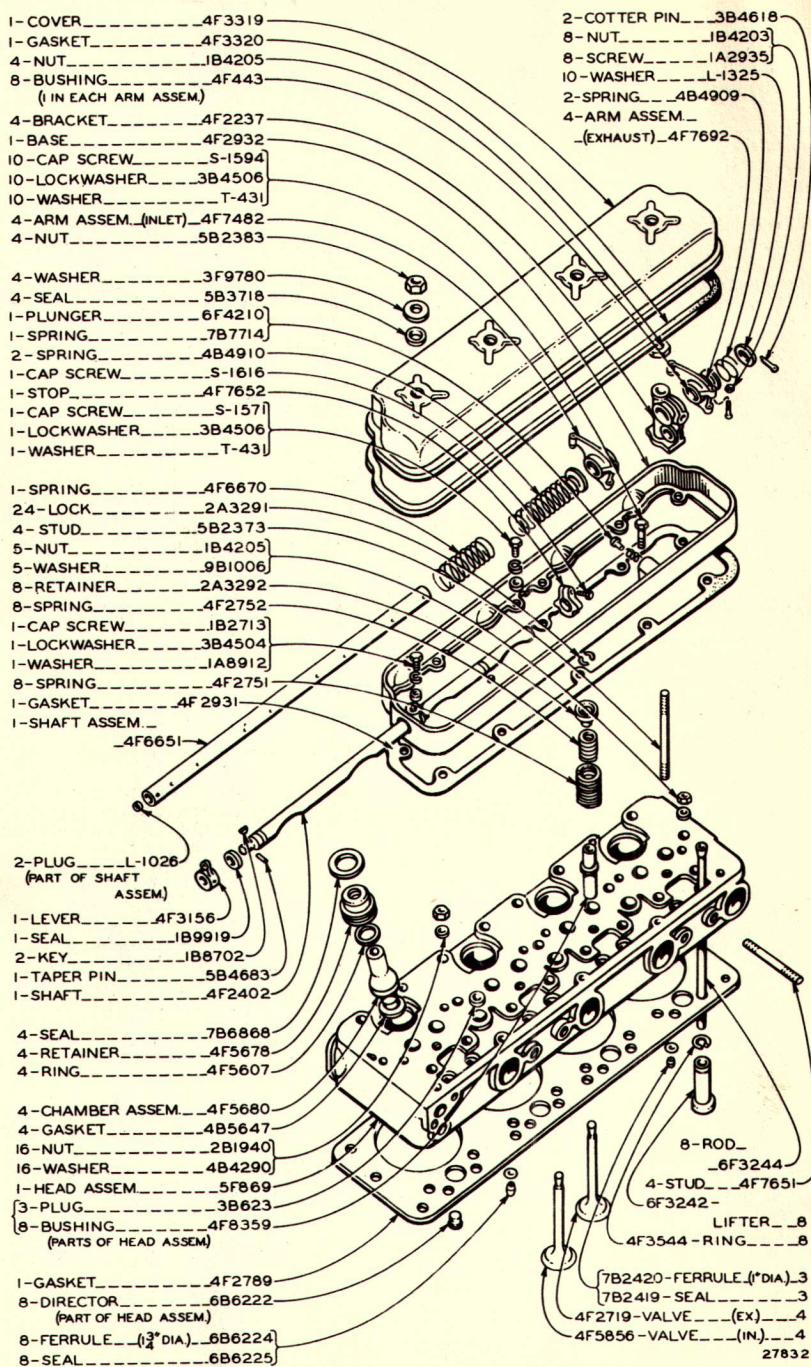
Serial No. 4U5687 and 4U5689—Up

Additional parts are shown on reverse side of insert. See Notice of Improved Parts No. 227



**CYLINDER HEAD AND VALVE MECHANISM-End View**  
 Serial No. 4U5687 and 4U5689-Up  
 Additional parts are shown on front side of insert. See Notice of Improved Parts No. 227  
**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**

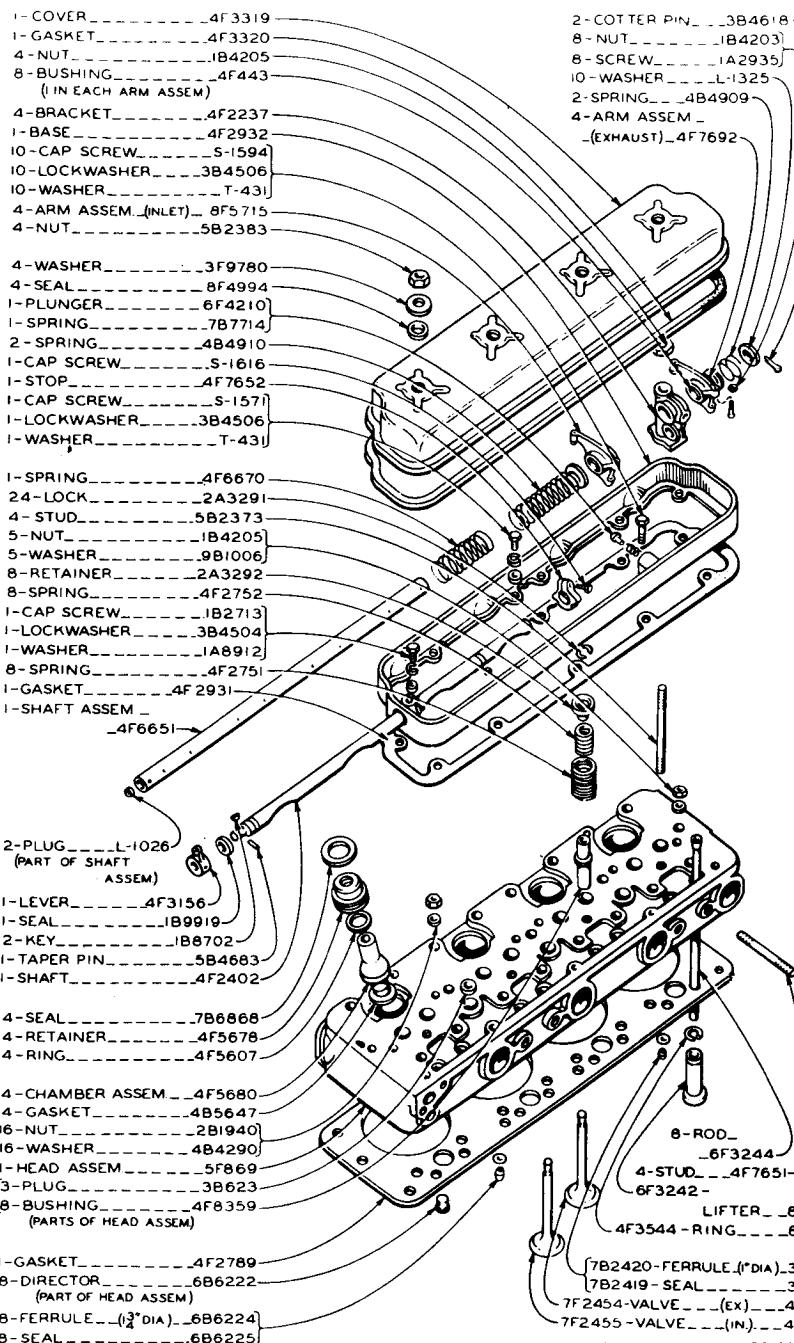
INSERT BETWEEN PAGES 16 &amp; 17 IN FORM 1227—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE



## CYLINDER HEAD AND VALVE MECHANISM

Serial No. 4U1982 to 4U2590 inclusive

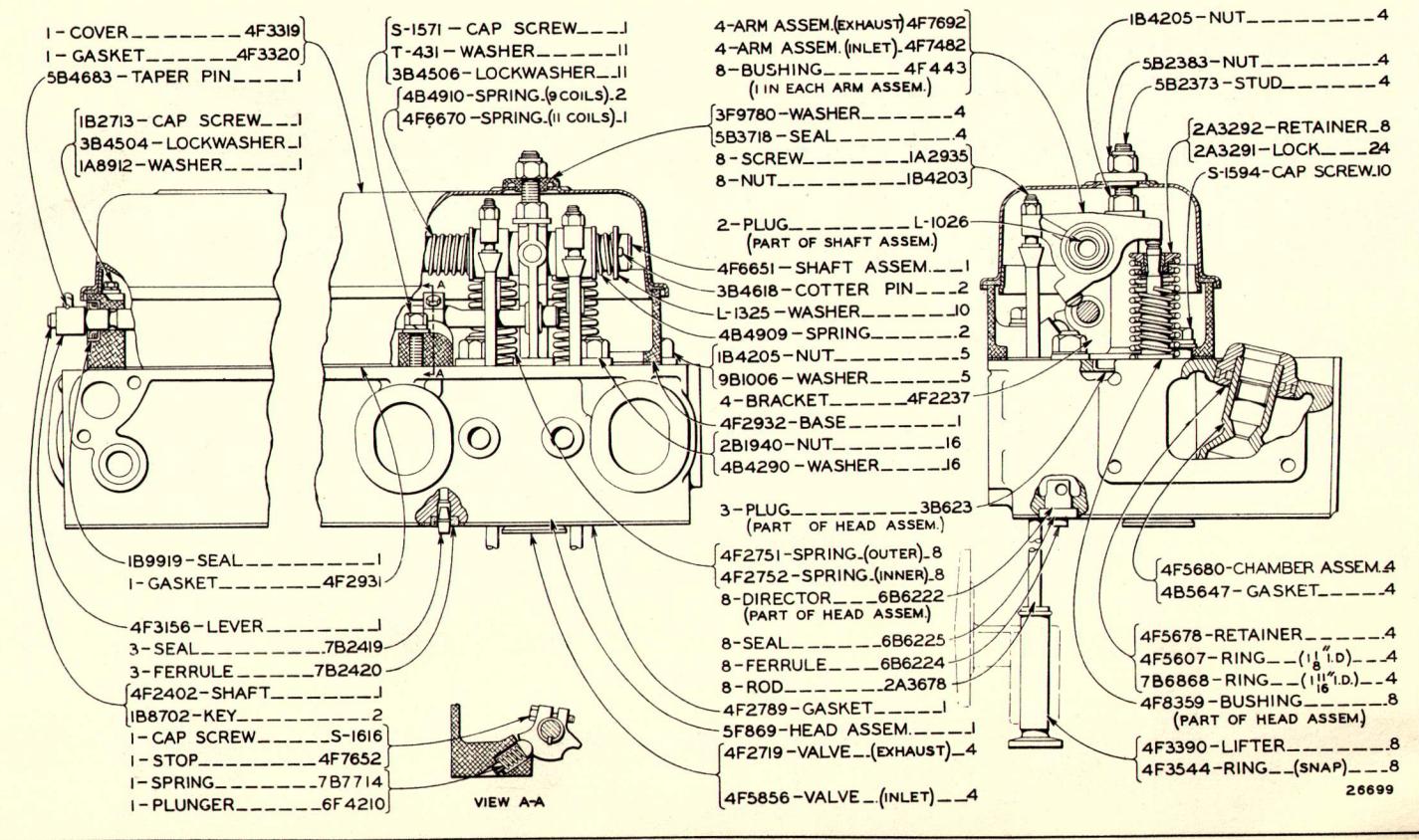
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



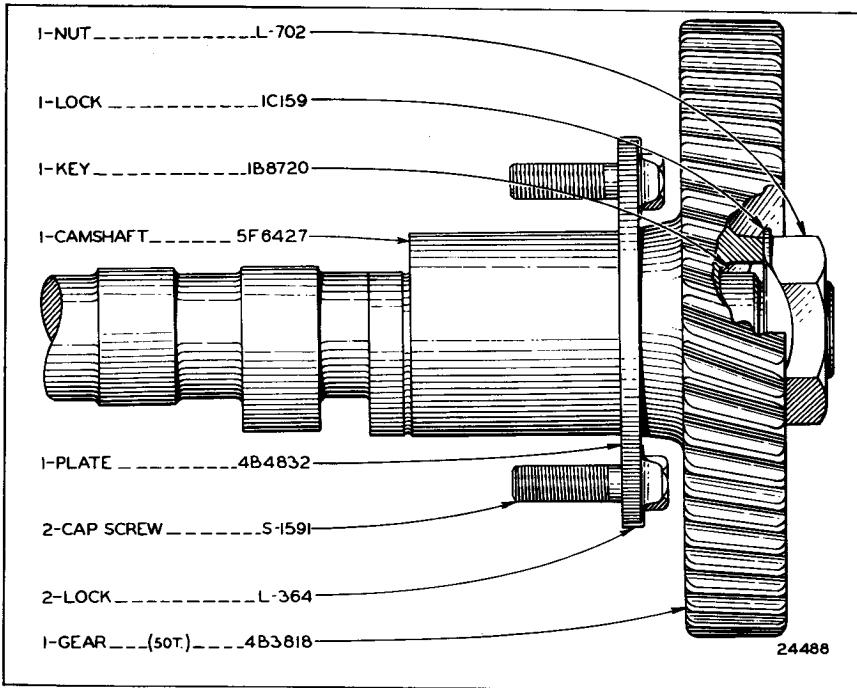
**CYLINDER HEAD AND VALVE MECHANISM**  
 Effective with Serial No. 4U2591

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

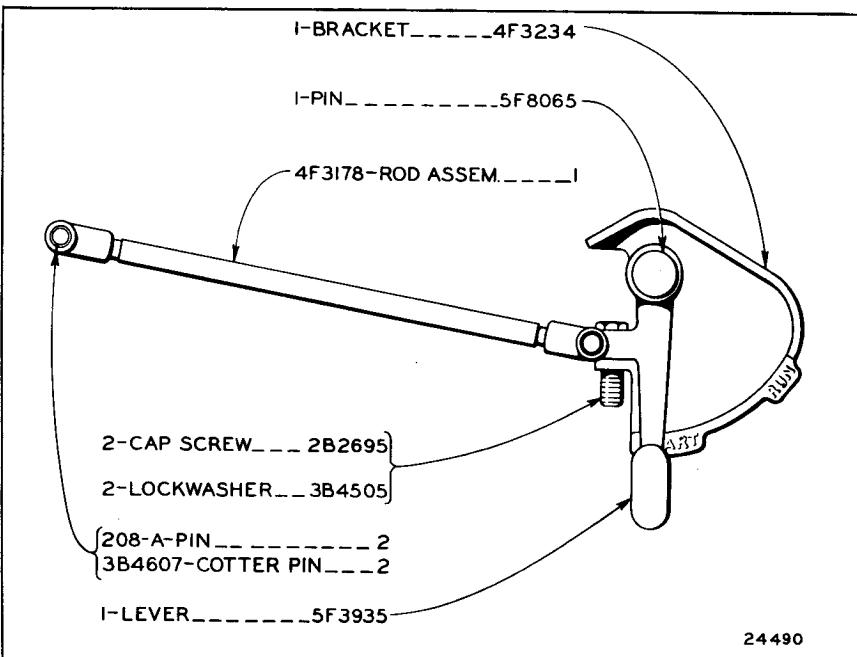
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



CYLINDER HEAD AND VALVE MECHANISM  
Serial No. 4U1 to 4U1981 inclusive

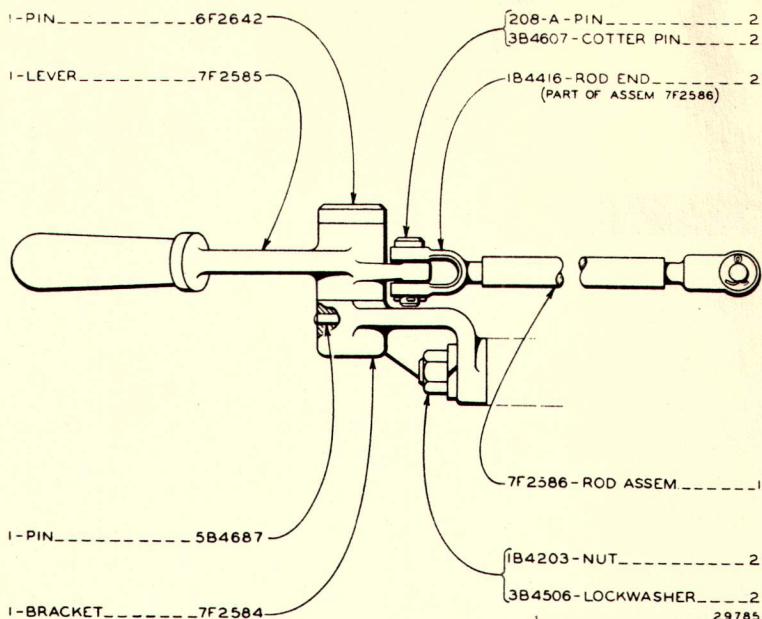


CAMSHAFT

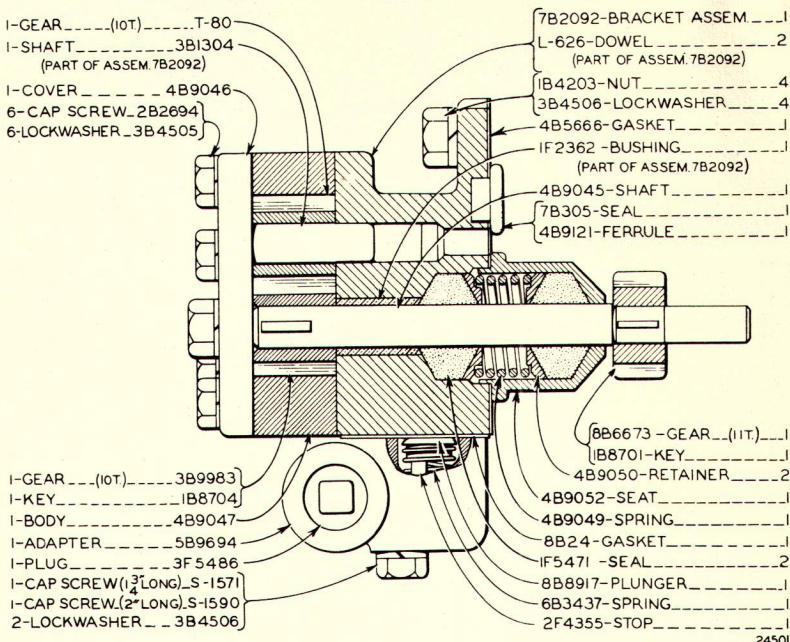


**COMPRESSION RELEASE CONTROL**  
Serial No. 4U1 to 4U3292 inclusive

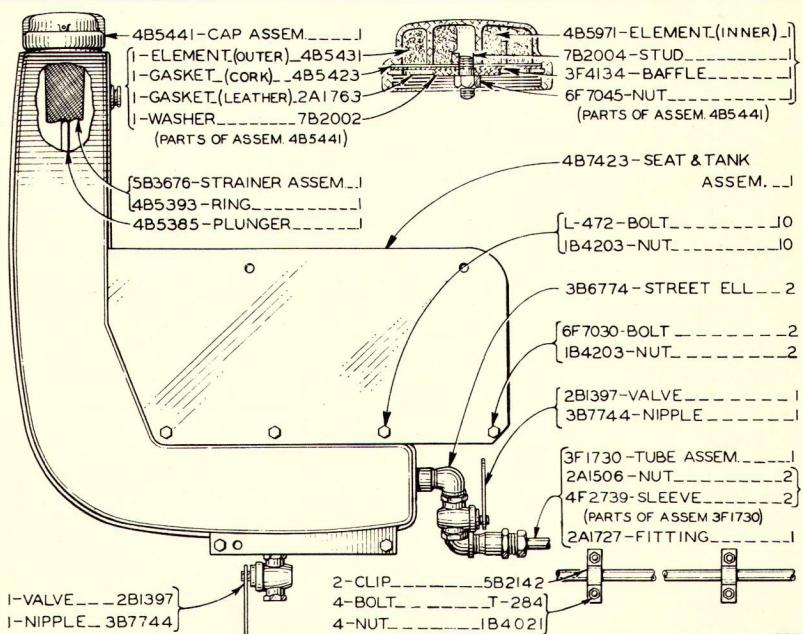
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 18 & 19 IN FORM 1225-TRACTOR-10 INCH GAUGE  
D2**COMPRESSION RELEASE CONTROL**

Effective with Serial No. 4U3293



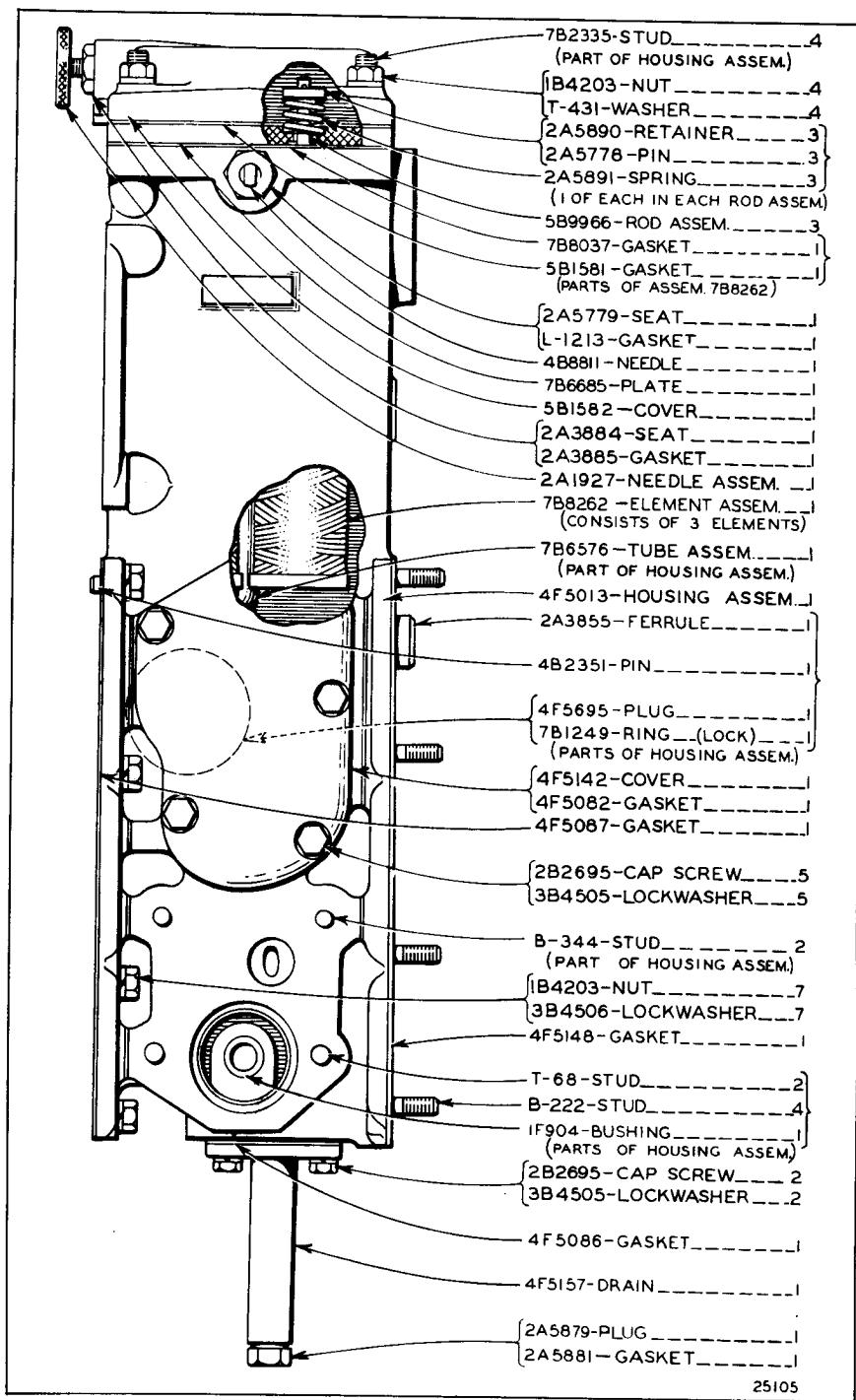
5F6606 FUEL TRANSFER PUMP GROUP



## FUEL SYSTEM

Refer to Pages 88 and 92 for special parts

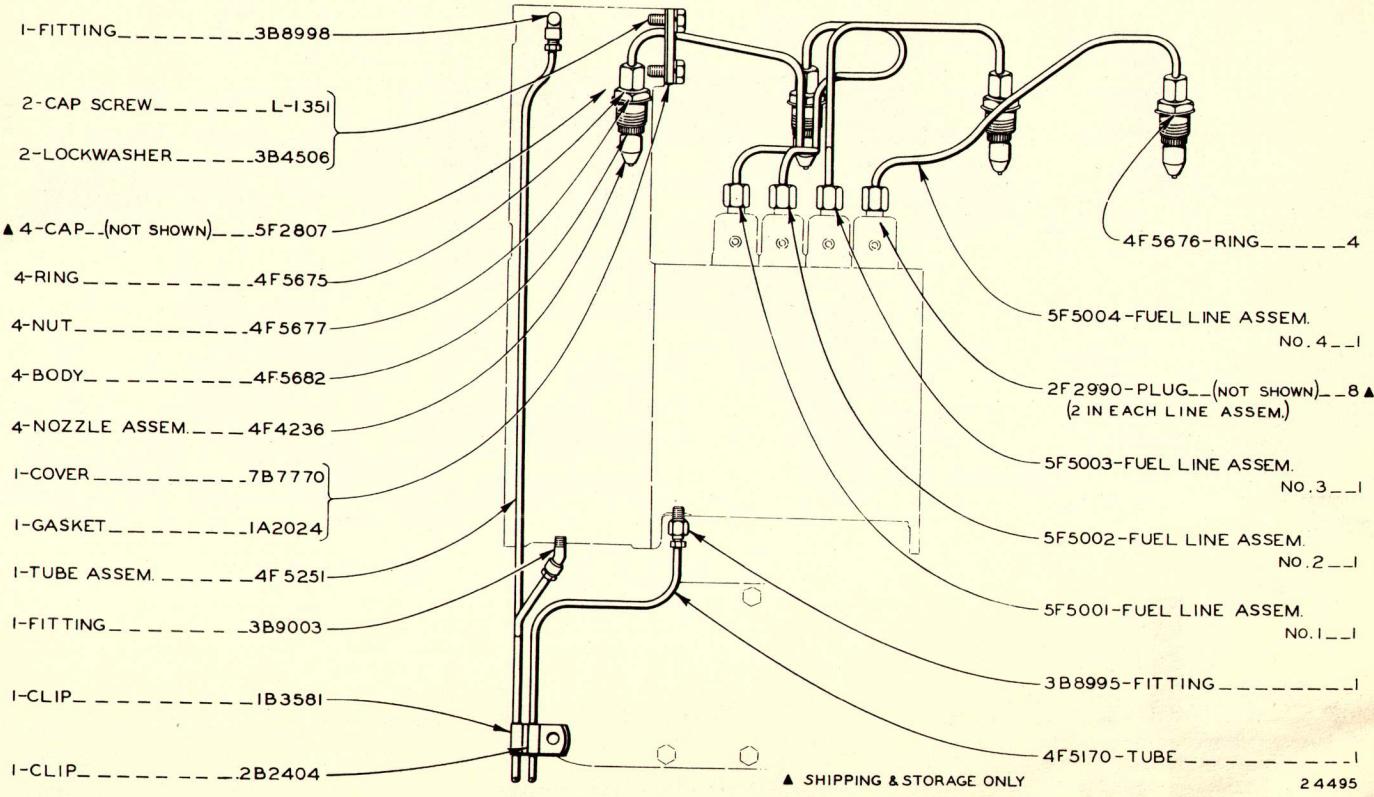
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



FUEL FILTER

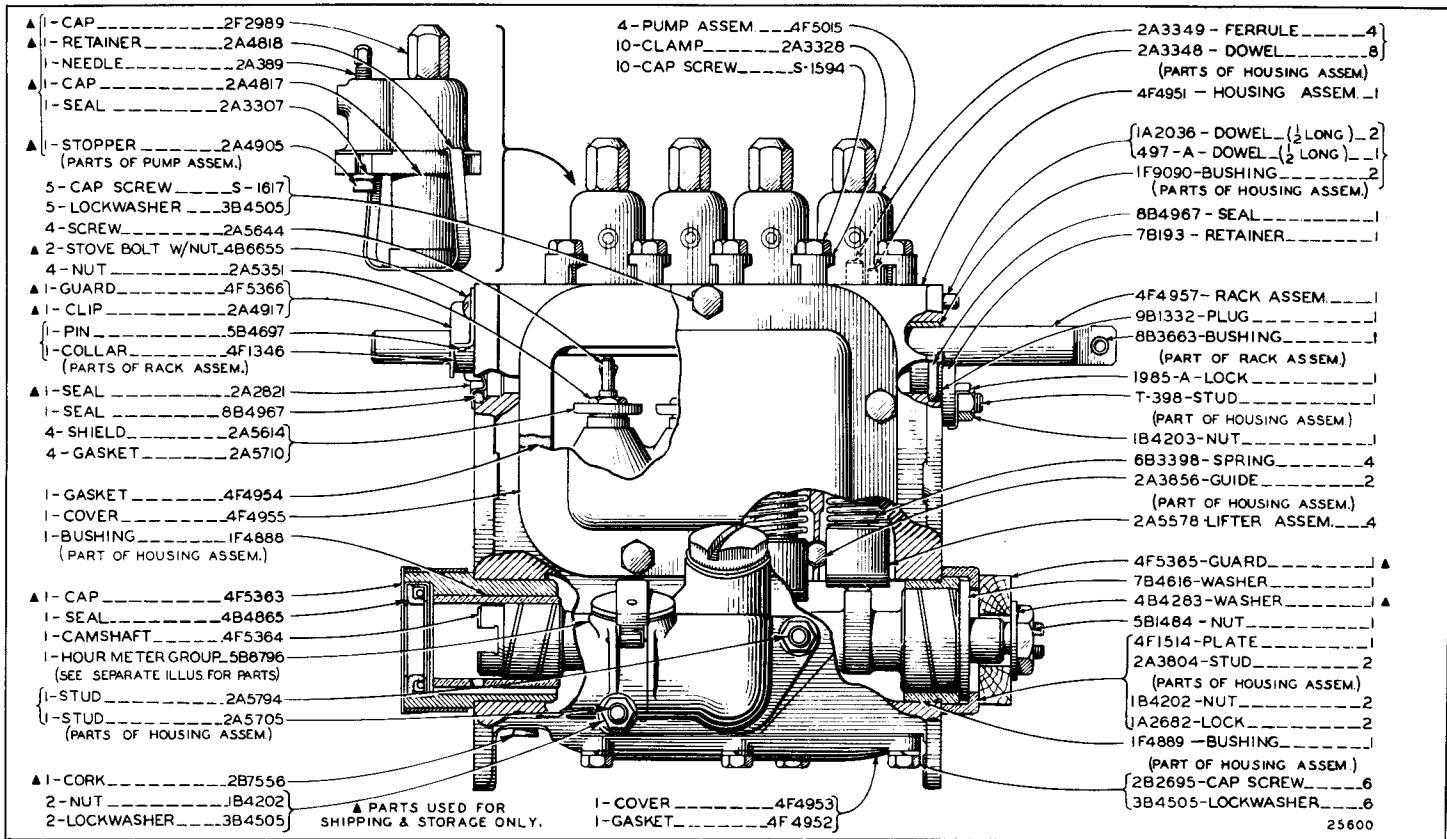
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



FUEL INJECTION VALVES AND LINES

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

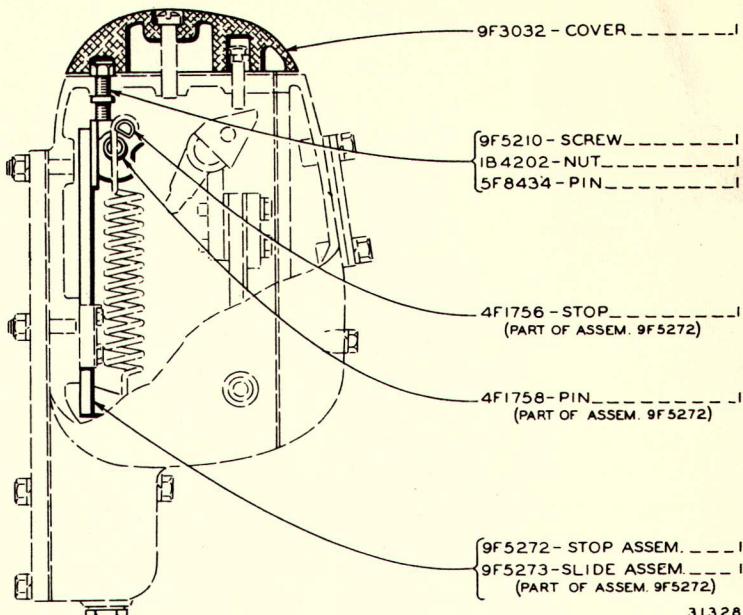


### FUEL PUMP HOUSING

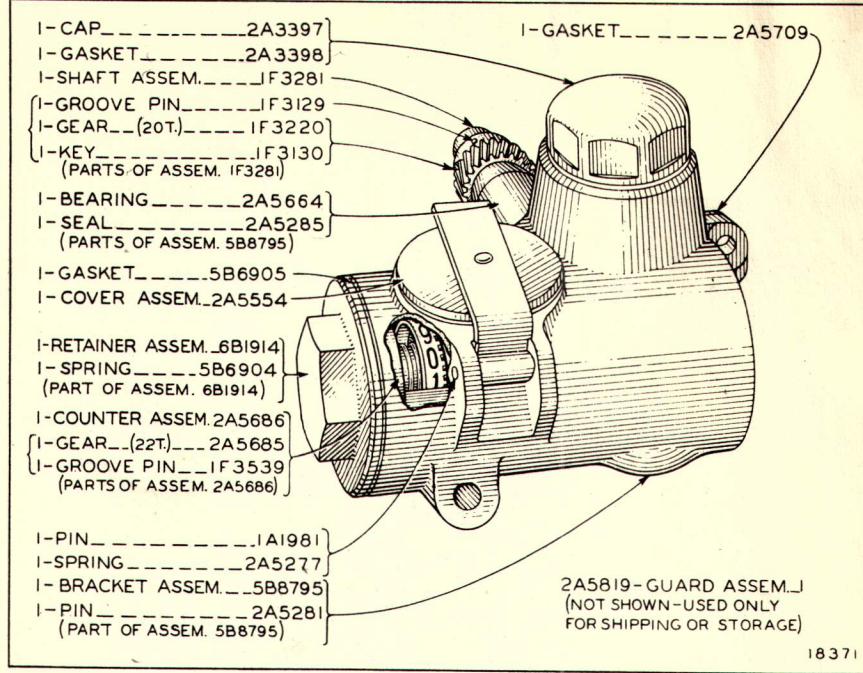
Fuel Pump Housing Serial No. 34PI and Up

Note: 5F2428 Fuel Pump Housing Service Assembly consists of parts shown plus: 2A4717 Guard—1, 2A3307 Seal—4, 2A4716 Cap—4, 4B4278 Washer—4, 1A2229 Cap C—4, and C—4; 4F5015 Pump A—4, 4F594 Cap C—4, 1F9094 Cap C—4, 1F9094 Cap C—4, 2A3328 Cl—4.

INSERT BETWEEN PAGES 28 & 29 IN FORM 12237—  
PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

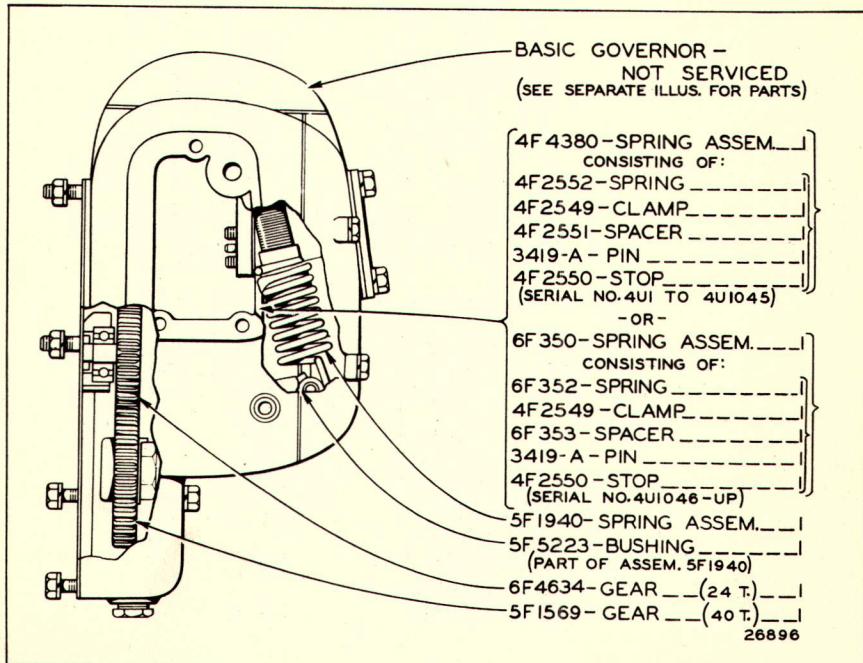
**9F5284 LOW IDLE STOP CHANGE-OVER GROUP**

Serial No. 4U1 to 4U4074 inclusive

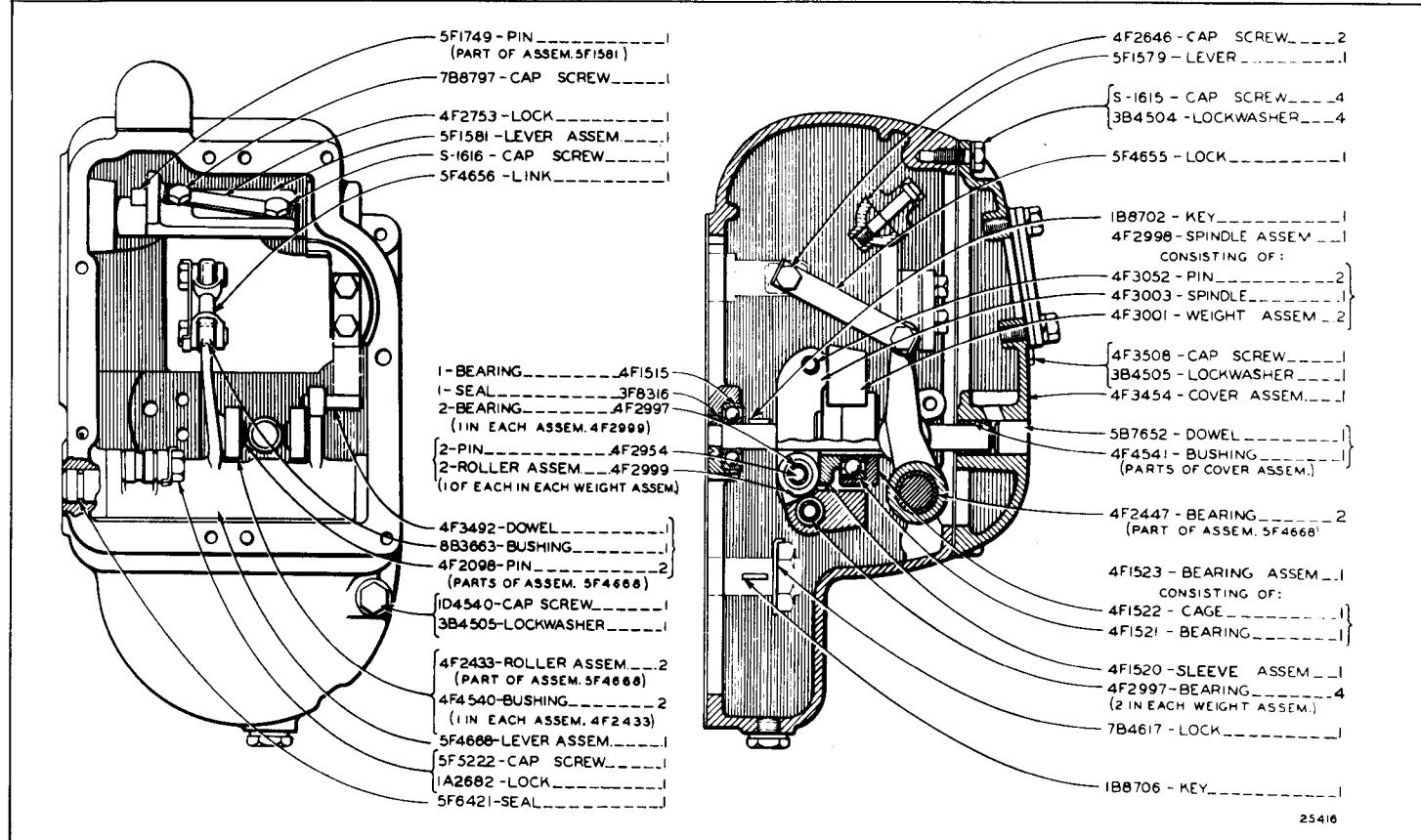


## 5B8796 HOUR METER GROUP

Part of Fuel Pump Housing

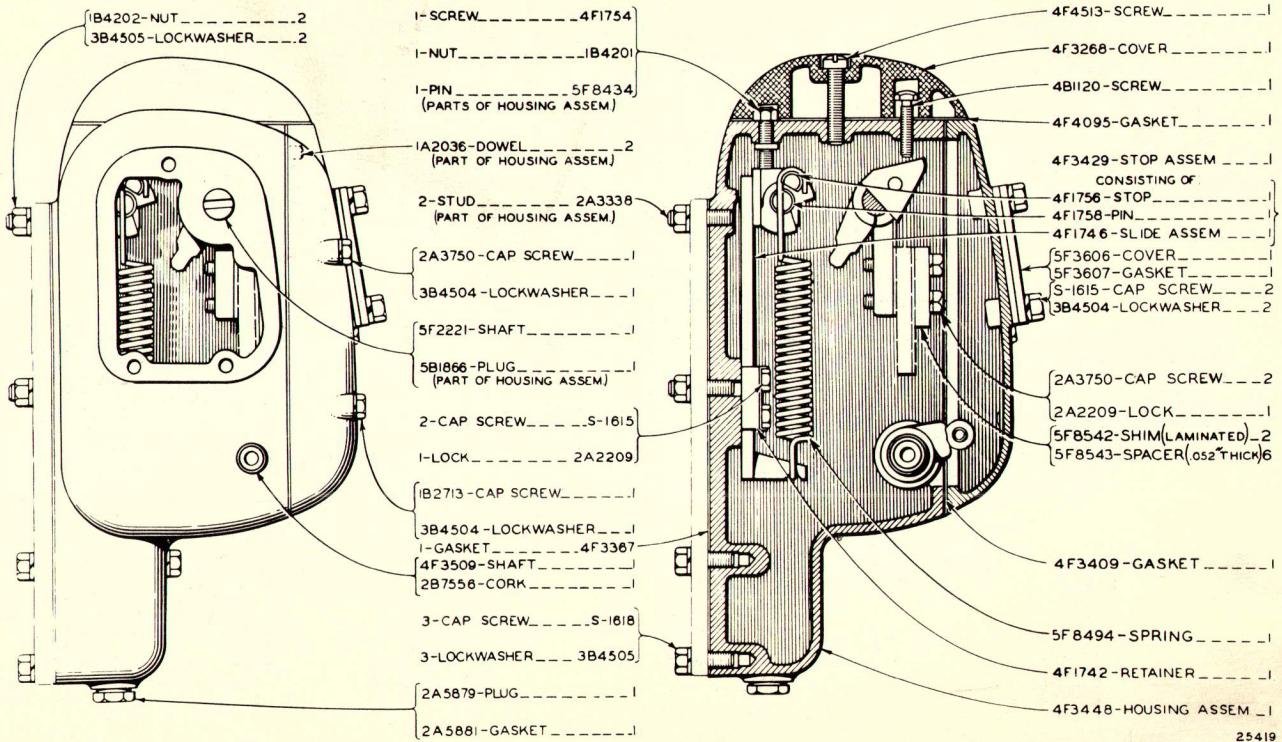
5F195 COMPLETE GOVERNOR GROUP  
Basic Governor parts are shown on Pages 24 through 29

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**"CATERPILLAR" D2 TRACTOR**

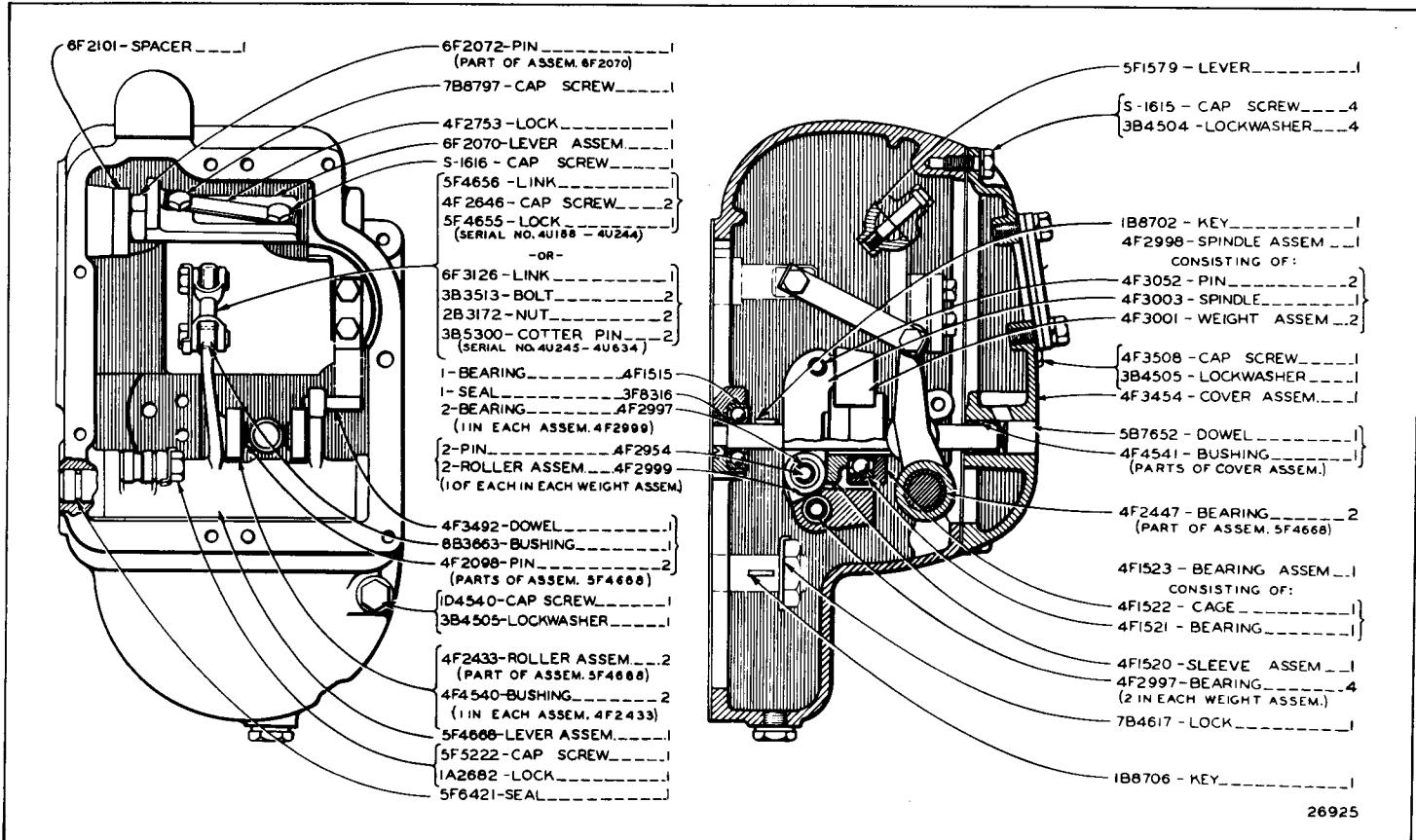
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

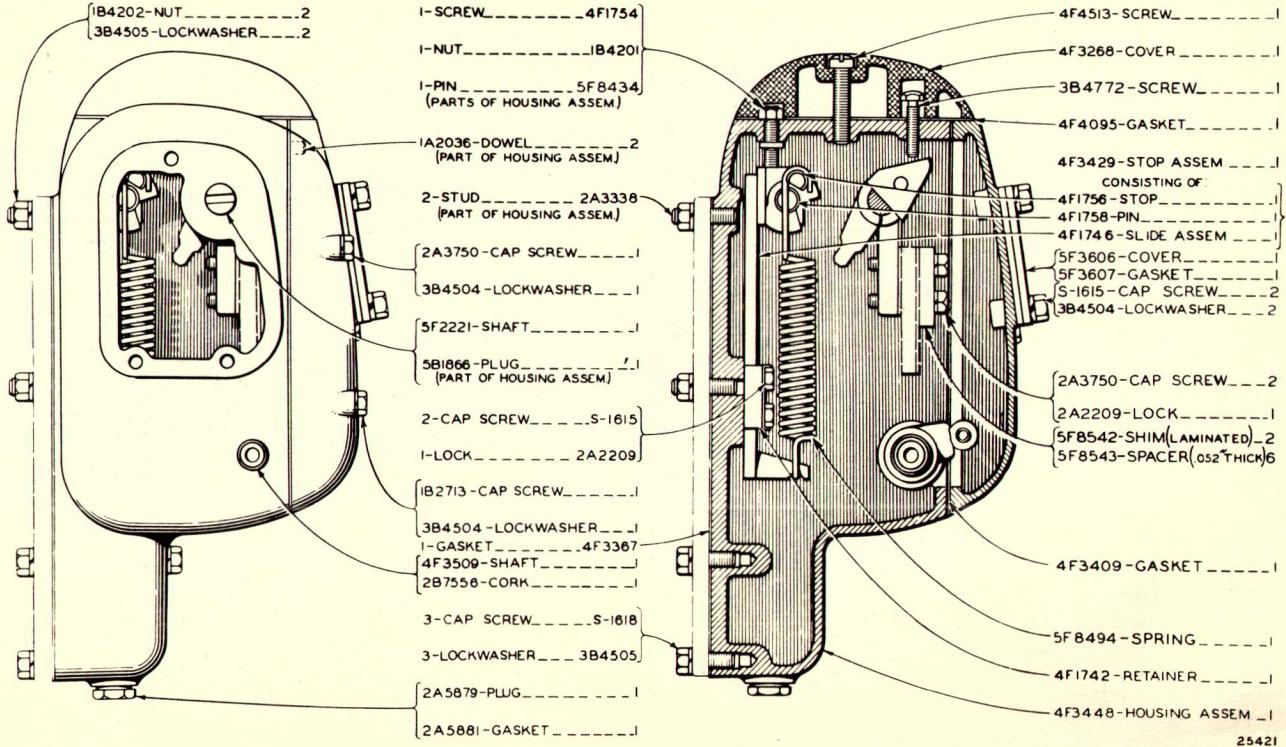


**BASIC GOVERNOR**  
Serial No. 4U1 to 4U187 Inclusive  
Part of 5F195 Complete Governor Group shown on Page 23

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

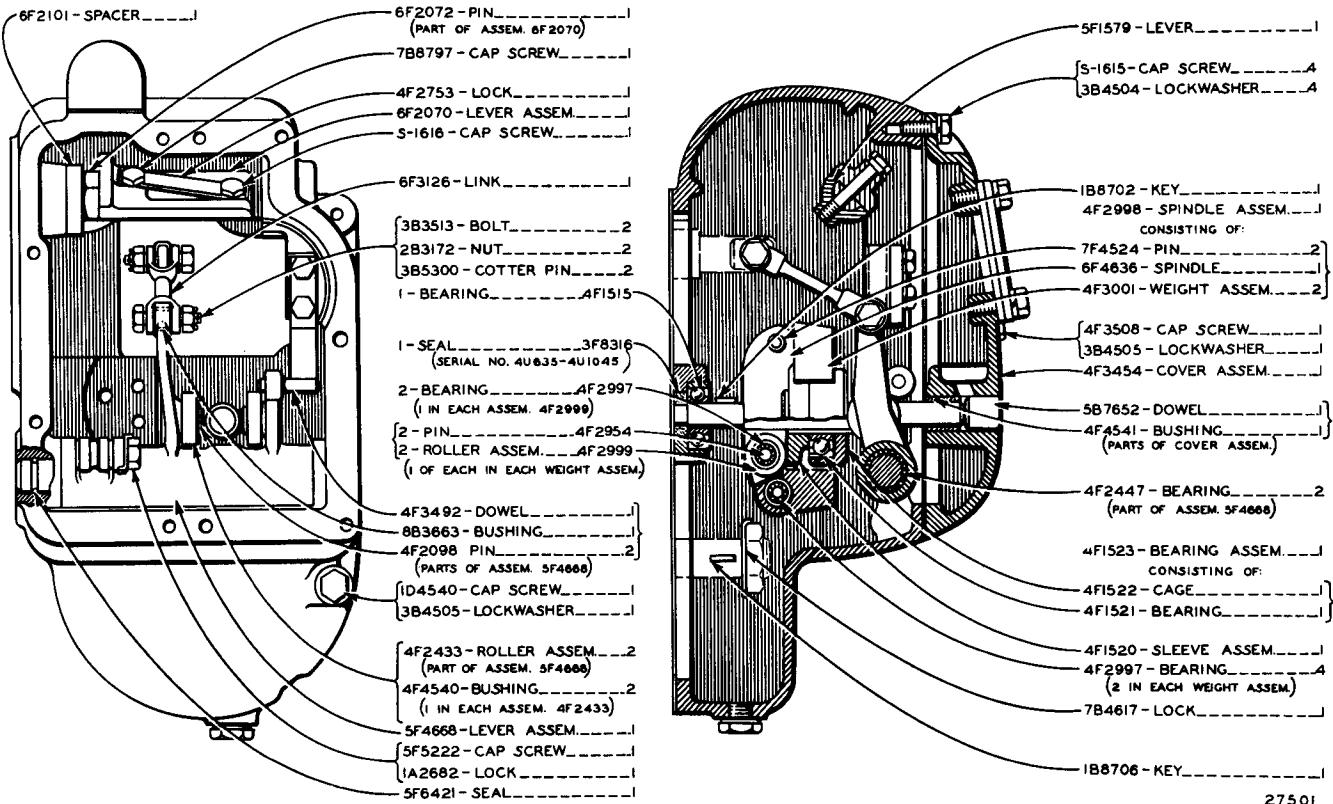


### BASIC GOVERNOR

Serial No. 4U188 to 4U634 Inclusive  
Part of 5F195 Complete Governor Group shown on Page 23

## "CATERPILLAR" D2 TRACTOR

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



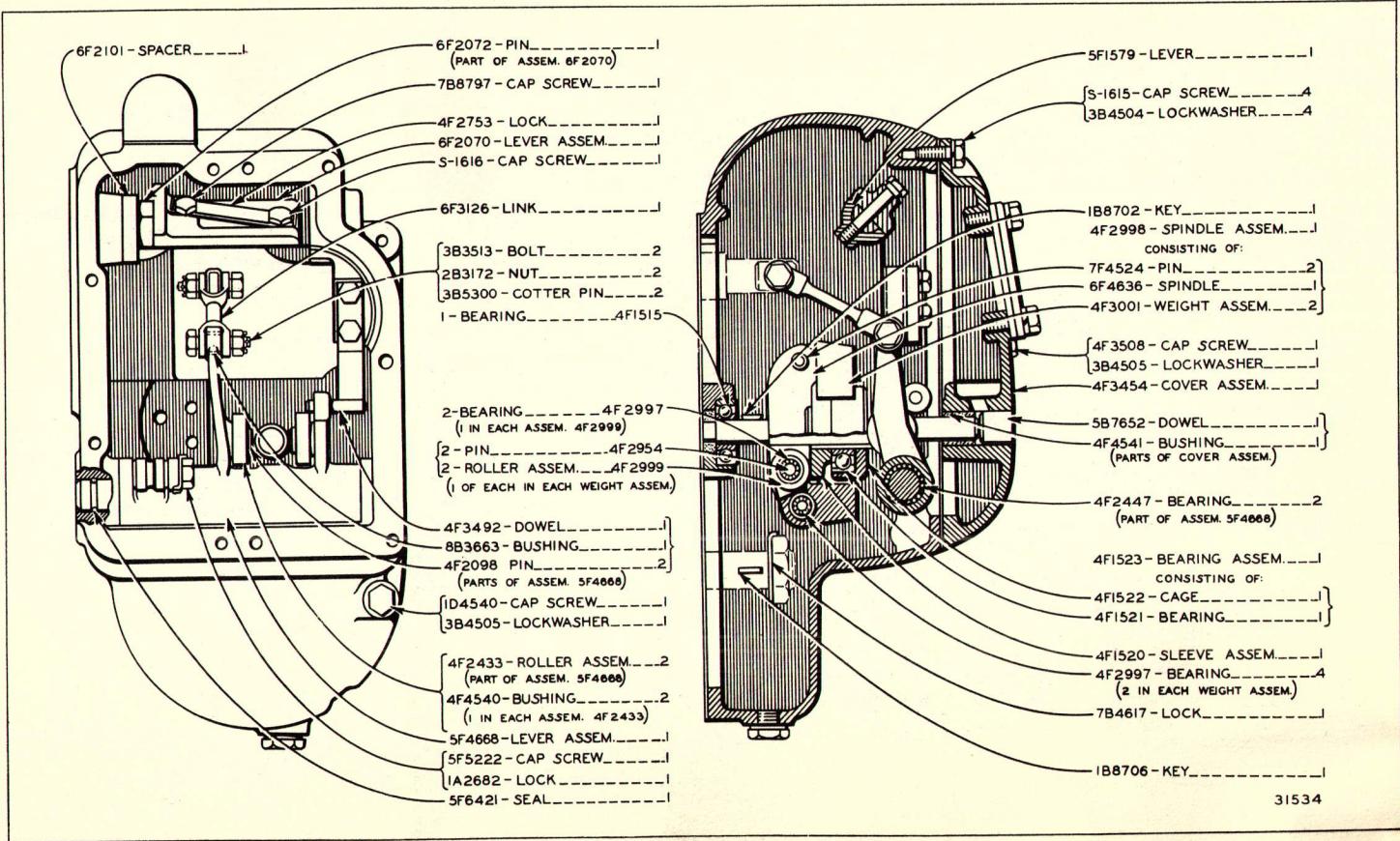
27501

## BASIC GOVERNOR

Serial No. 4U635 to 4U14074 in-1-sivn

## INSERT BETWEEN PAGES 28 &amp; 29 IN FORM 12237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

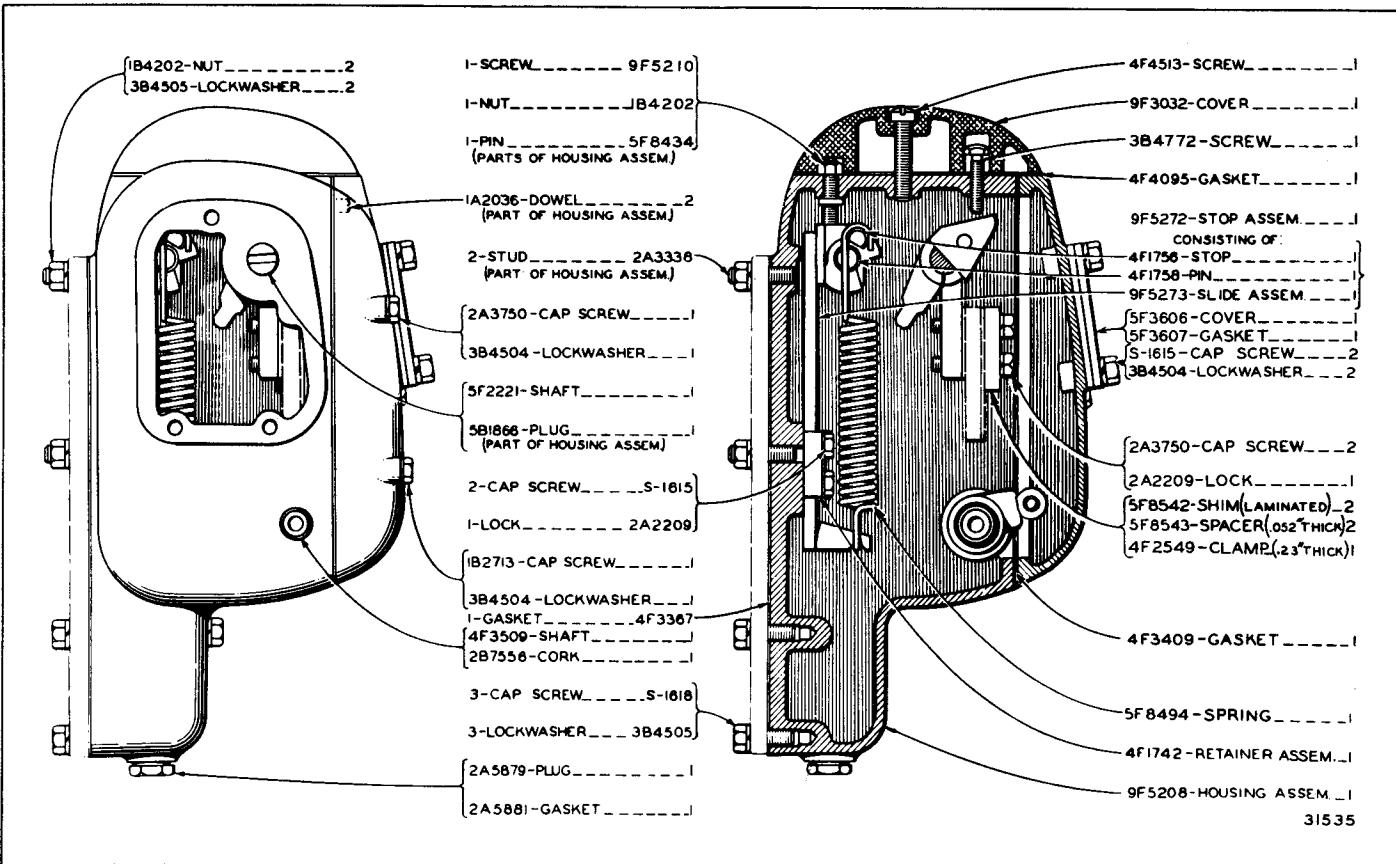


## BASIC GOVERNOR—Part One

Effective with Serial No. 4U4075. Part of 5F195 Complete Governor Group shown on Page 23  
Additional parts are shown on reverse side of insert

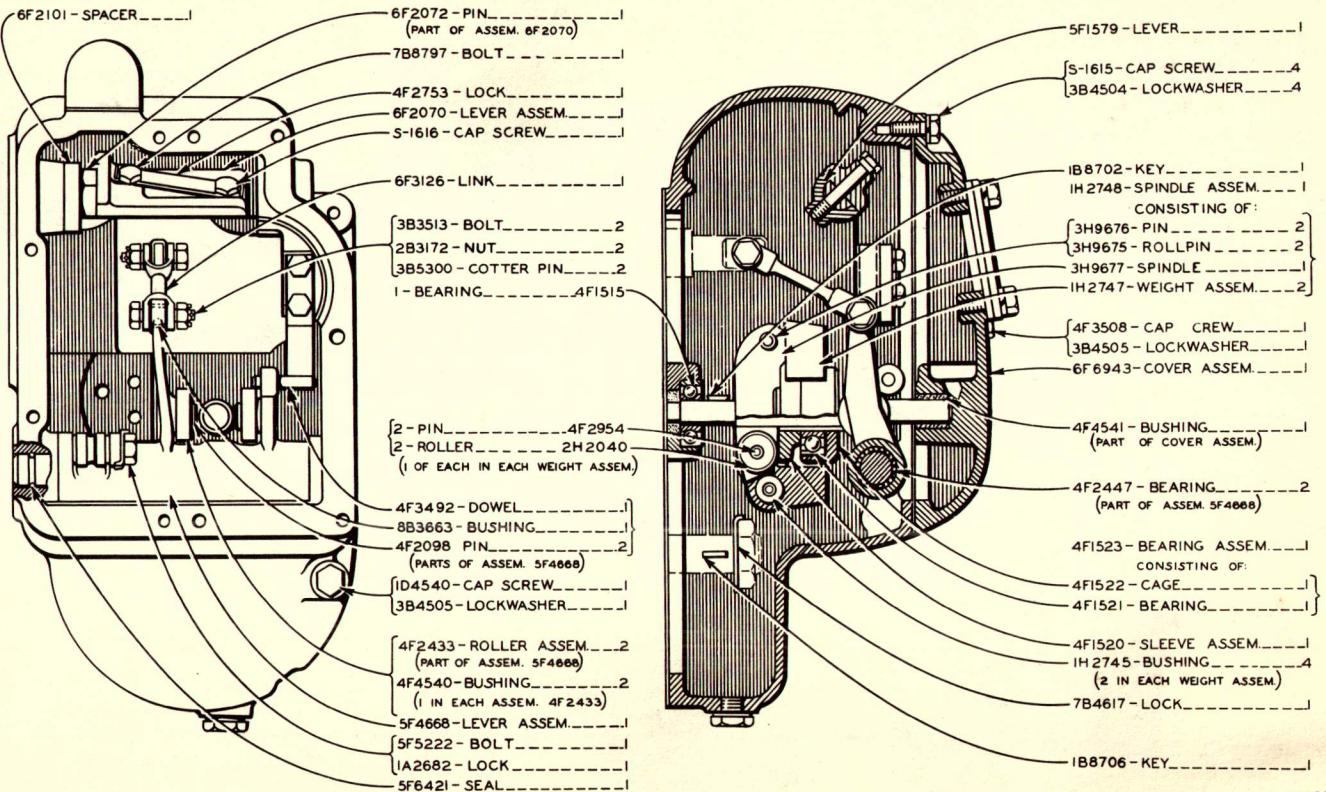
31534

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



BASIC GOVERNOR—Part Two  
Effective with Serial No. 4U4075. Part of 5F195 Complete Governor Group shown on Pg. 22

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

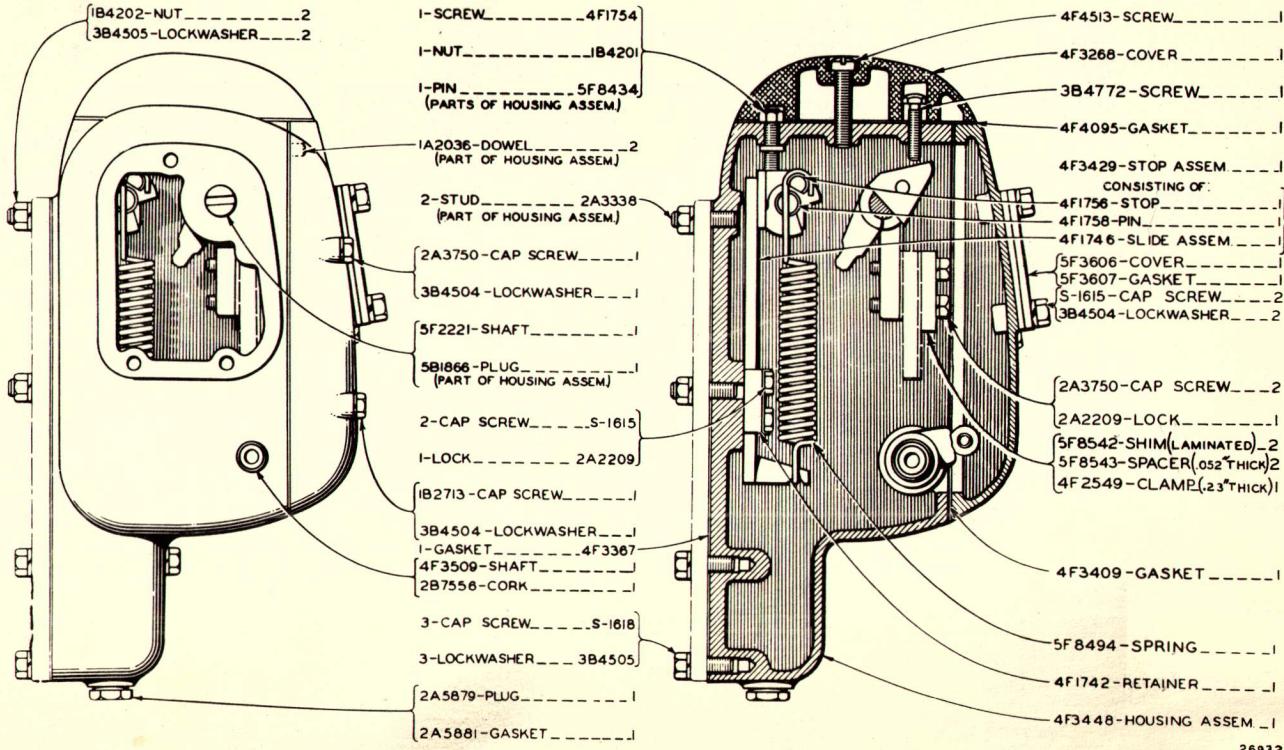


37695

**BASIC GOVERNOR—Part Two**

Effective with Serial No. 4U6398. Part of 5F195 complete Governor Group shown on Page 23  
 Additional parts are shown on insert. See Notice of Improved Parts No. 257

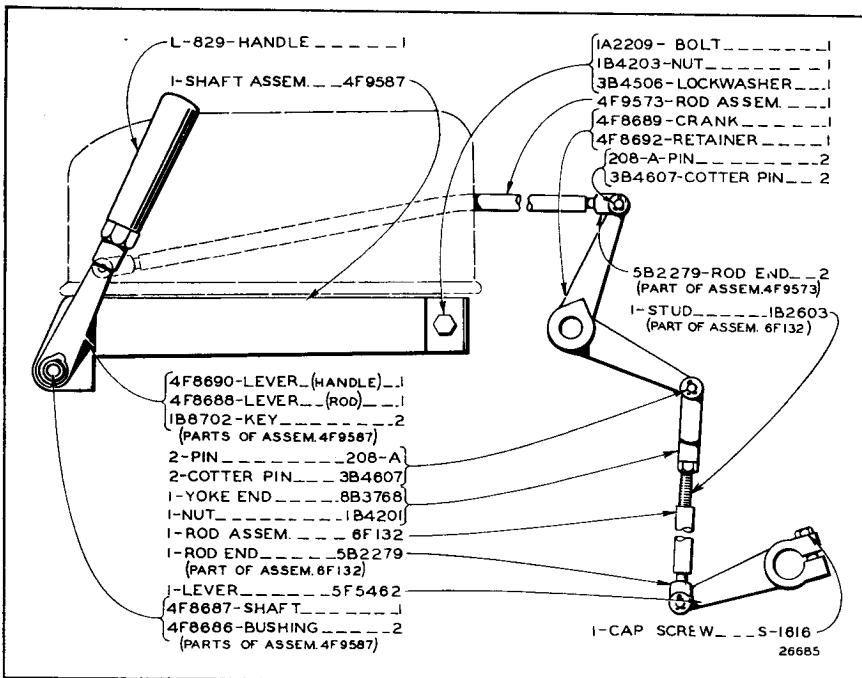
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



### BASIC GOVERNOR

Serial No. 4U635 to 4U4074 inclusive  
Part of 5F195 Complete Governor Group shown on Page 23

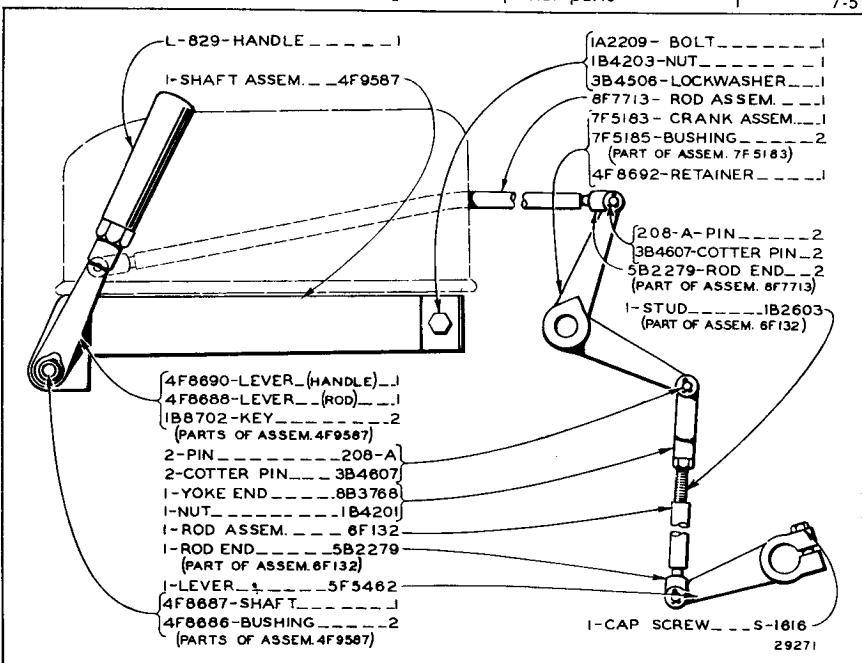
## "CATERPILLAR" D2 TRACTOR



## FUEL PUMP AND GOVERNOR CONTROL

Serial No. 4U1 to 4U2977 inclusive  
 Refer to Page 88 for special parts

7-51

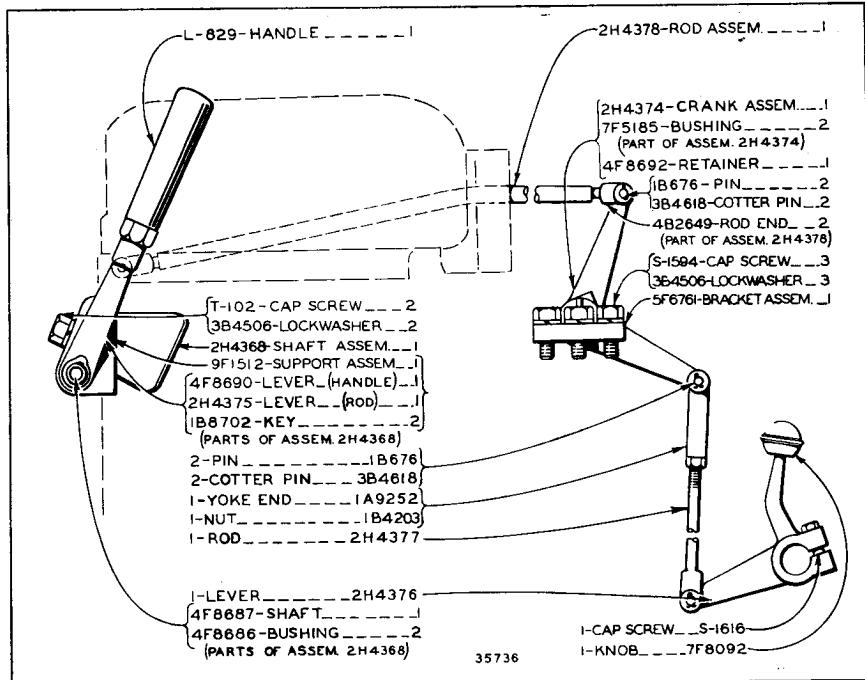


## FUEL PUMP AND GOVERNOR CONTROL

Serial No. 4U2978 to 4U3292 inclusive  
 Refer to Page 88 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

## PARTS CATALOG INSERT



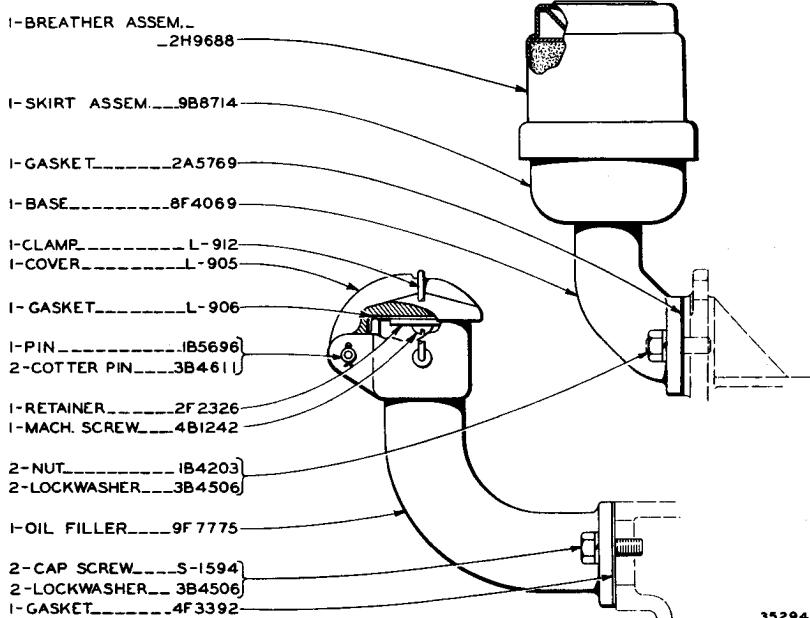
## FUEL PUMP AND GOVERNOR CONTROL

Effective with Serial No. 4U6159

See Notice of Improved Parts No. 236

## PARTS CATALOG INSERT

INSERT BETWEEN PAGES 30 &amp; 31 IN FORM 12-3/4-TRACTOR-40 INCH GAUGE

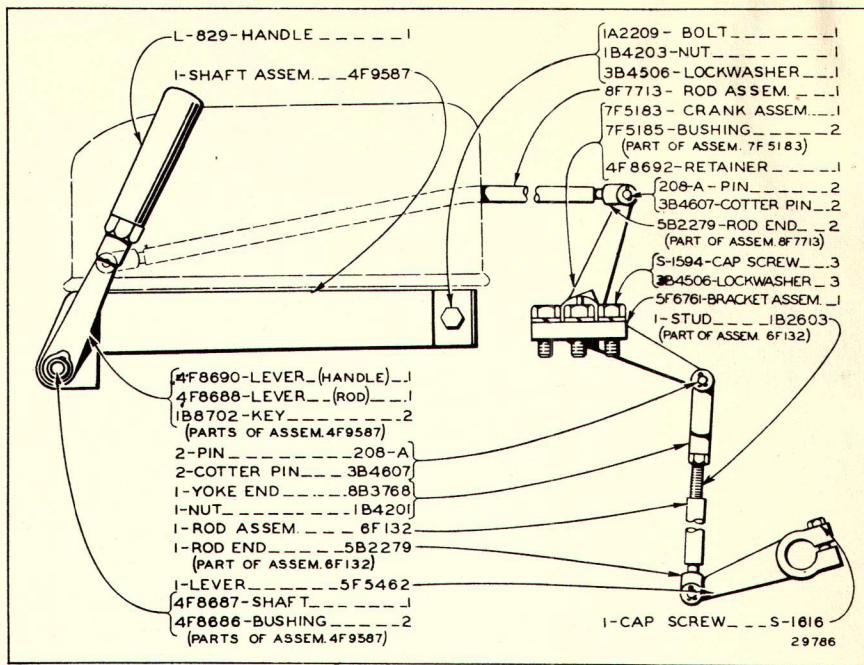
**BREATHER AND OIL FILLER**

Effective with Serial No. 4U5867

See Notice of Improved Parts No. 232

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

INSERT BETWEEN PAGES 30 & 31 IN FORM 12237—  
PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE



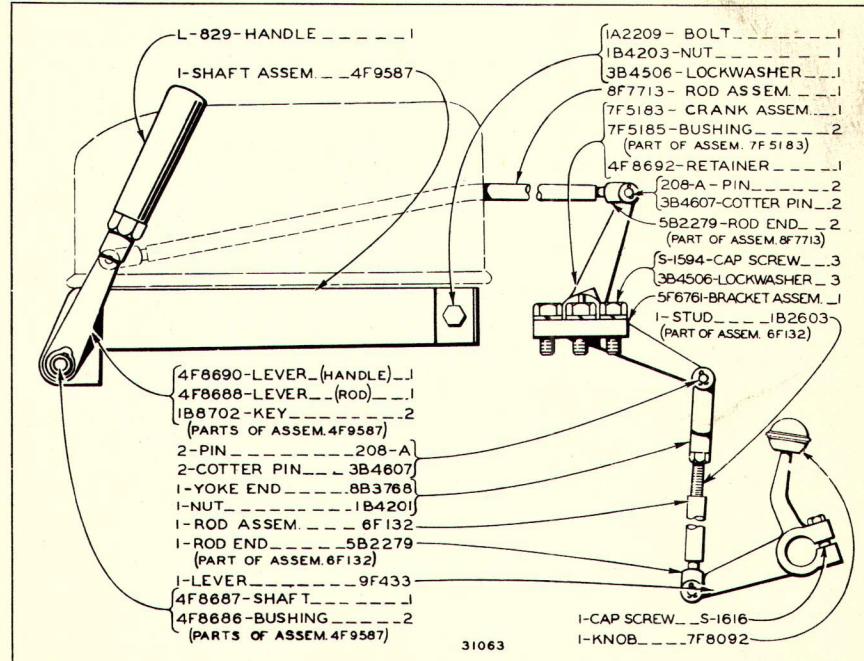
#### FUEL PUMP AND GOVERNOR CONTROL

Serial No. 4U3293 to 4U3883 inclusive

Refer to Page 88 for special parts

4

8-51

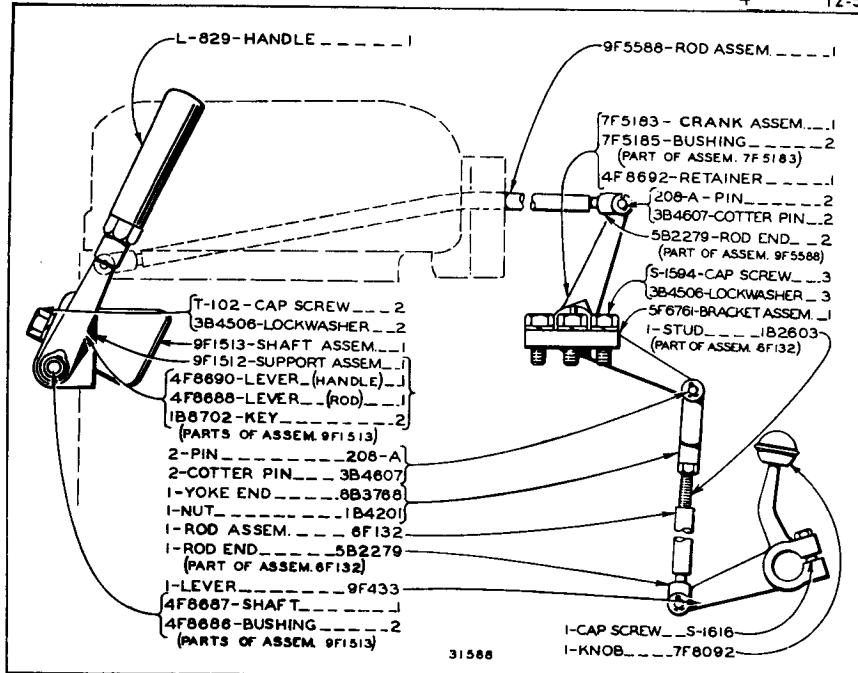


#### FUEL PUMP AND GOVERNOR CONTROL

Serial No. 4U3884 to 4U4298 inclusive

Refer to Page 88 for special parts

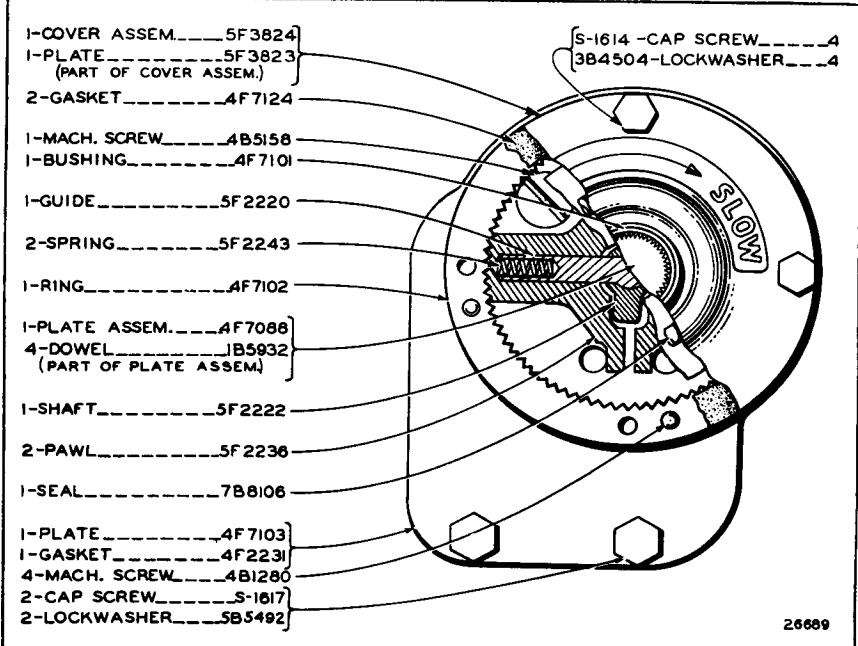
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



### FUEL PUMP AND GOVERNOR CONTROL

Effective with Serial No. 4U4299

Refer to Page 88 for special parts

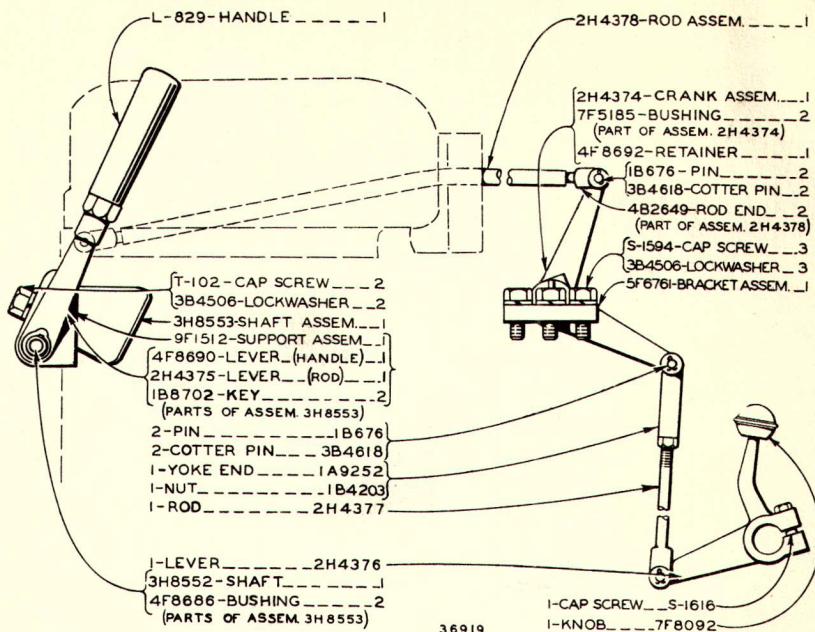


**5F8592 GOVERNOR POSITIVE LOCKING CONTROL GROUP**  
Serial No. 4U1 to 4U2061 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

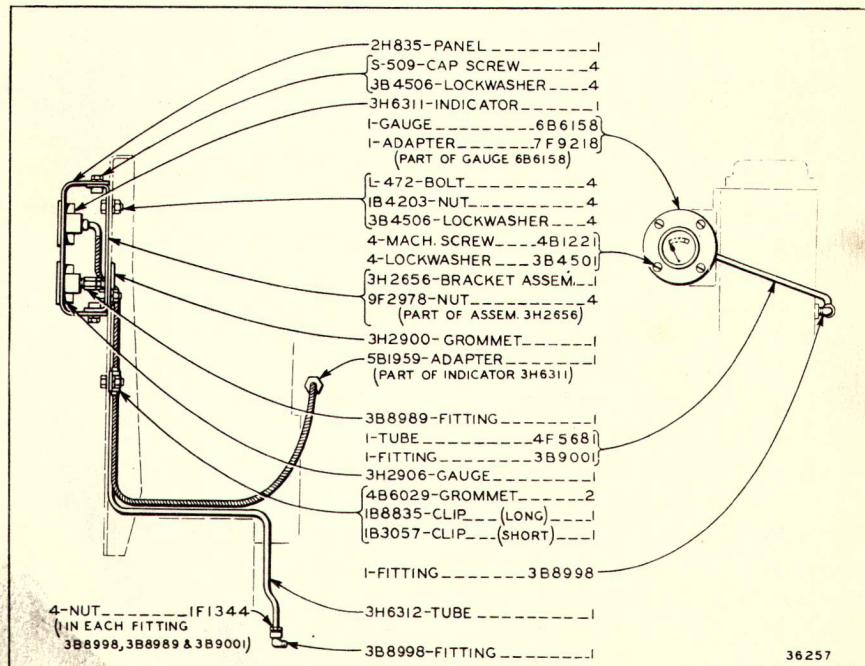
## PARTS CATALOG INSERT

INSERT BETWEEN PAGES 30 &amp; 31 IN FORM I2237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE



## FUEL PUMP AND GOVERNOR CONTROL

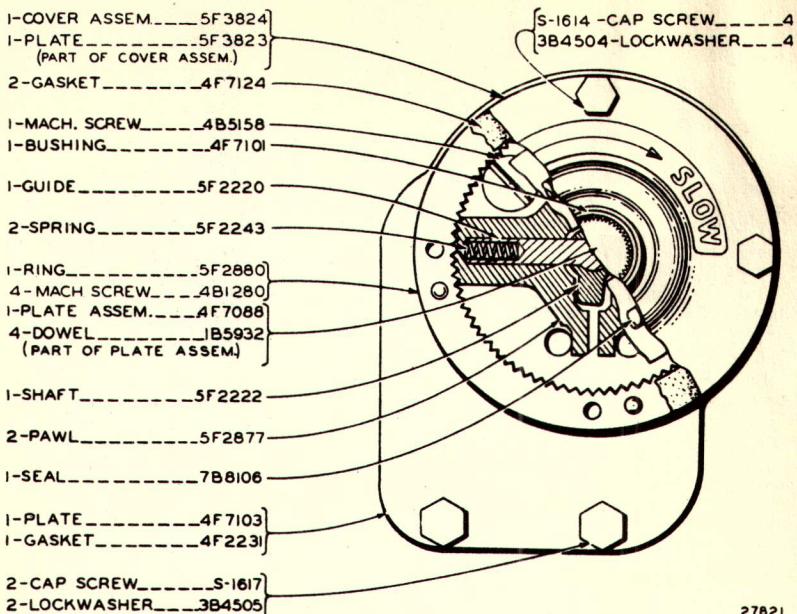
Effective with Serial No. 4U6373



## OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR

Effective with Serial No. 4U6373

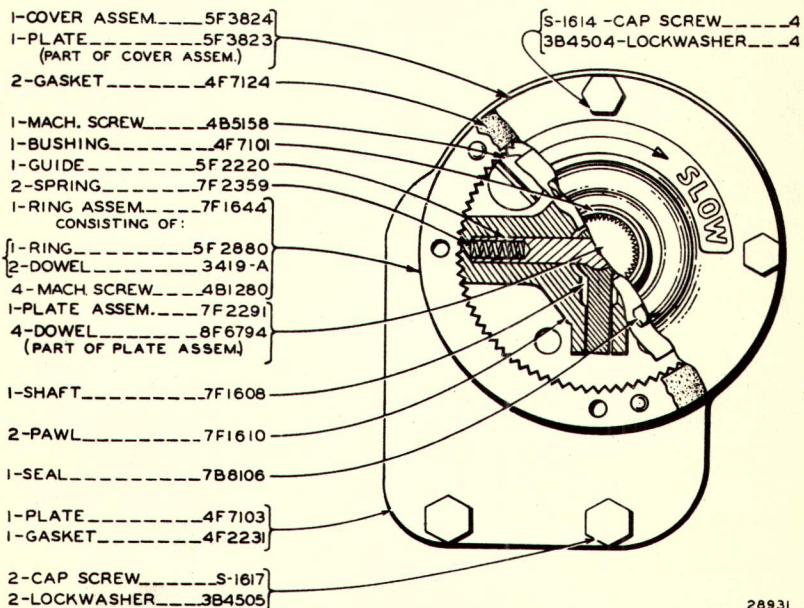
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



## 5F8592 GOVERNOR POSITIVE LOCKING CONTROL GROUP

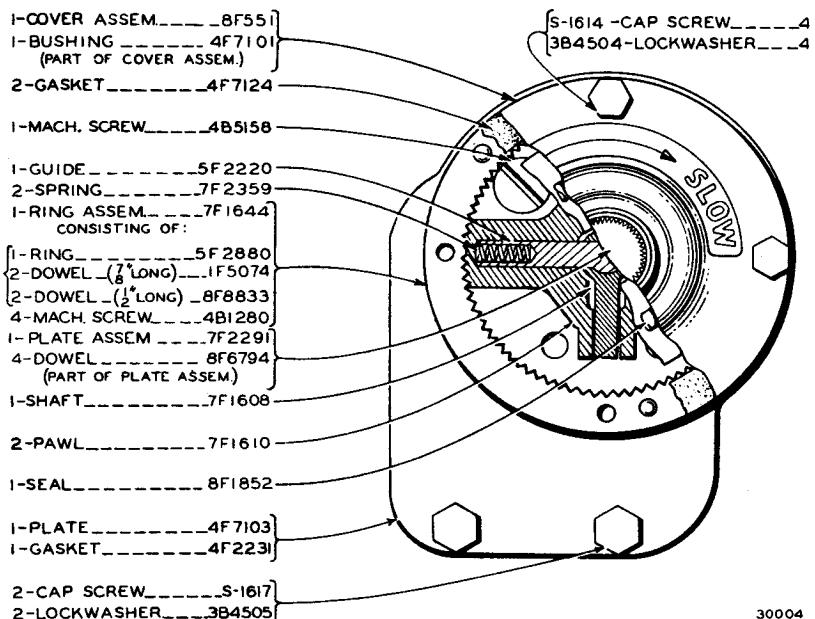
Serial No. 4U2062 to 4U2578 inclusive

9-50



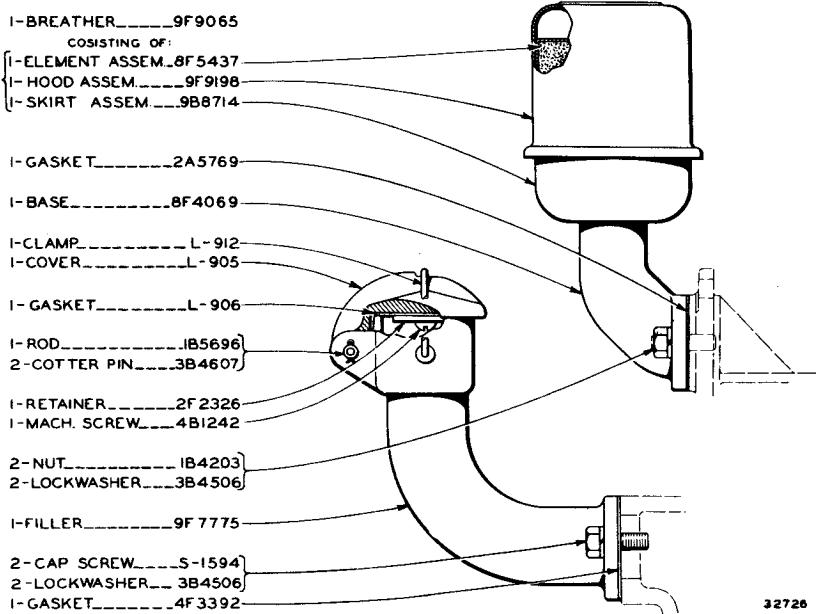
## 5F8592 GOVERNOR POSITIVE LOCKING CONTROL GROUP

Serial No. 4U2579 to 4U3469 inclusive



## 5F8592 GOVERNOR POSITIVE LOCKING CONTROL GROUP

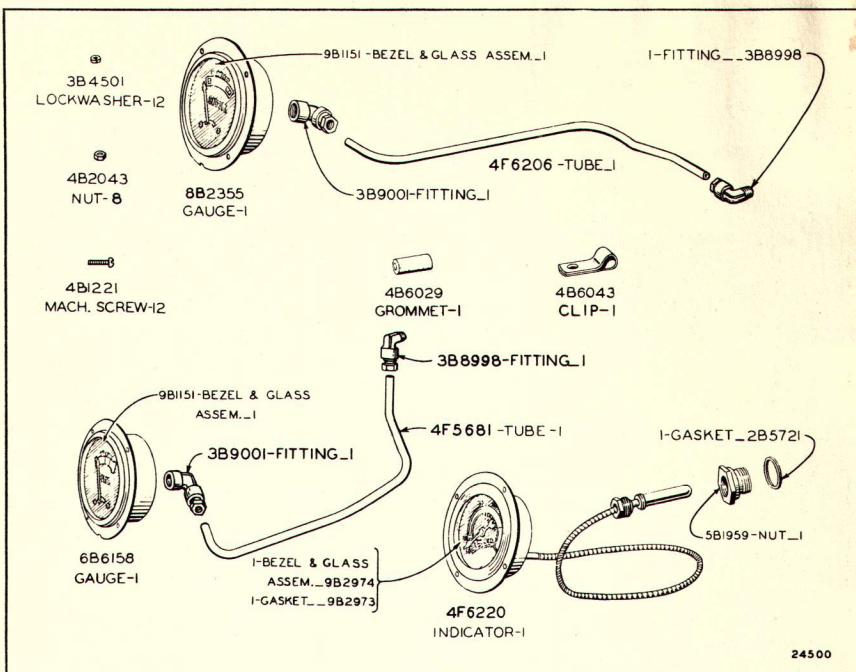
Effective with Serial No. 4U3470



## BREATHER AND OIL FILLER

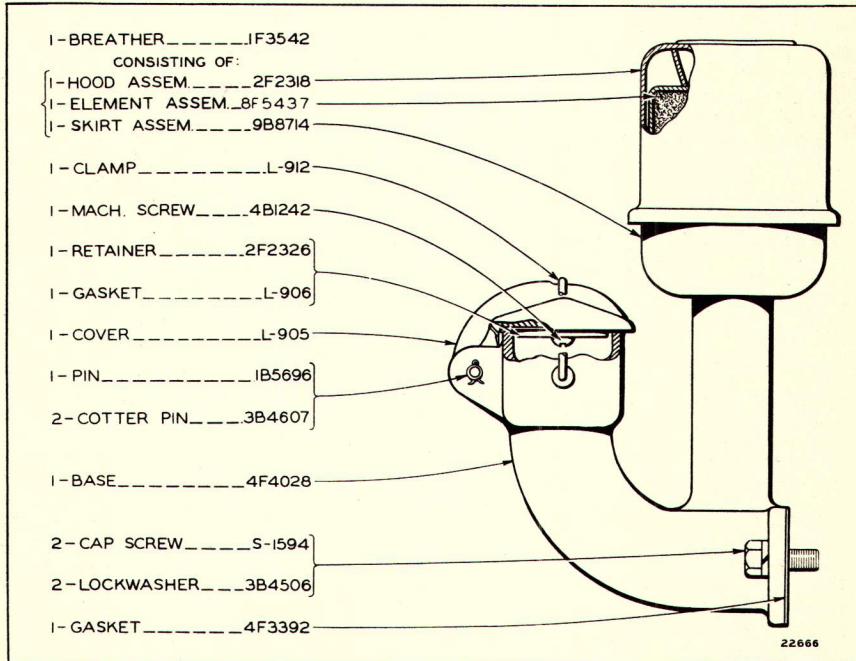
Serial No. 4U4661 to 4U4664, 4U4666 to 4U4673 and 4U4675—Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



## OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR

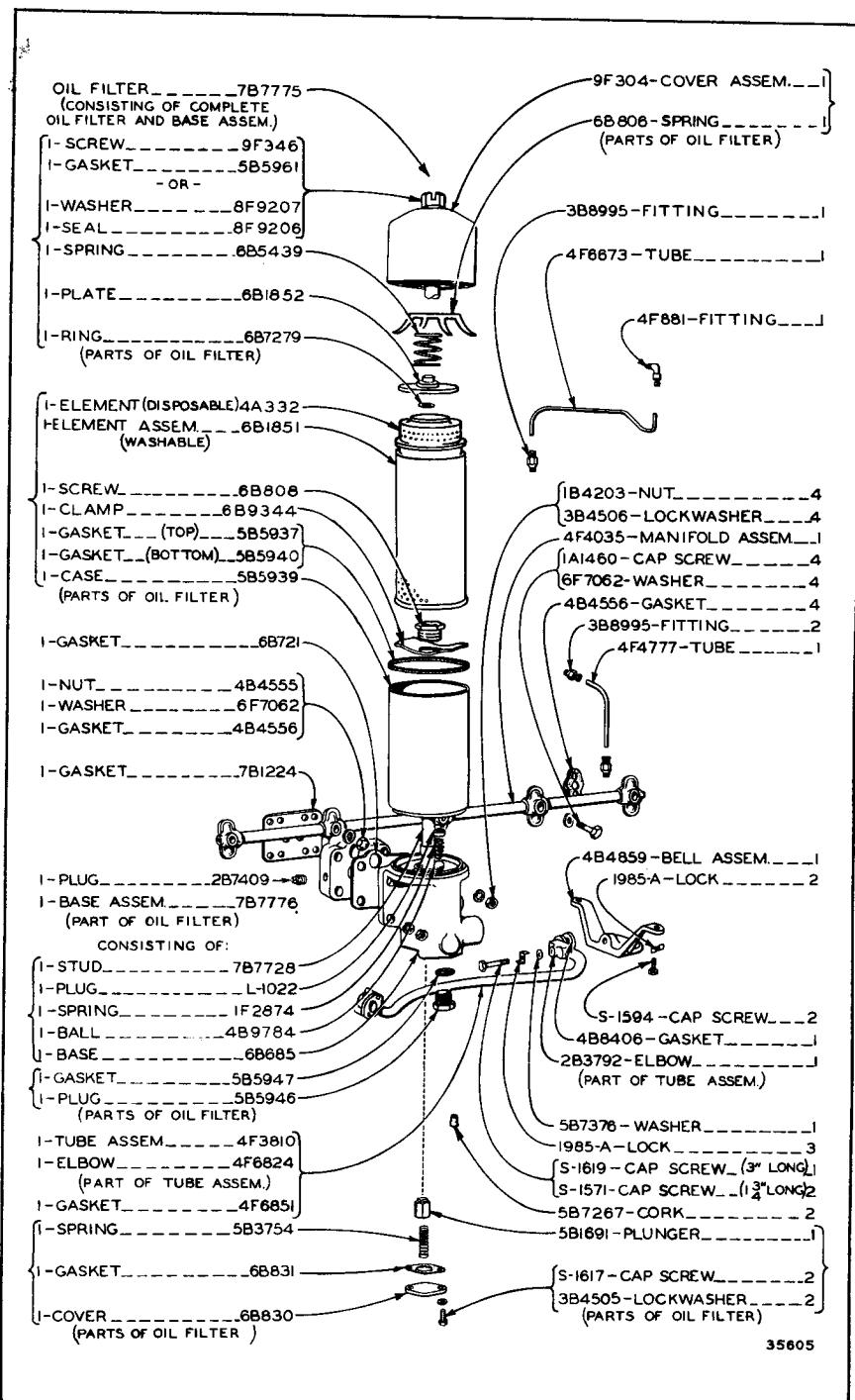
Refer to Page 90 for special parts



## BREATHER AND OIL FILLER

Serial No. 4U1 to 4U4660, 4U4665 and 4U4674 inclusive

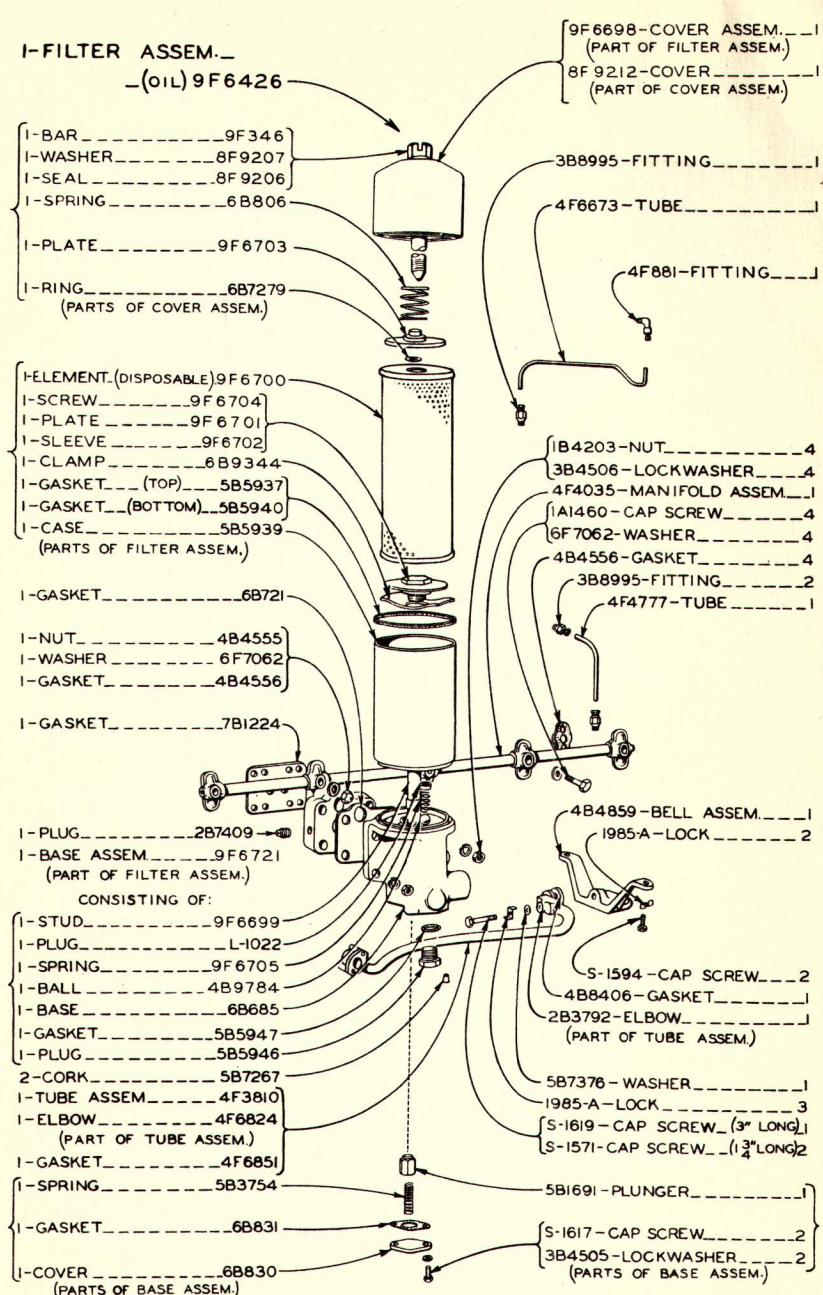
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



35605

**OIL LINES AND FILTER—By Pass Flow System**  
Serial No. 4U1 to 4U4060 inclusive

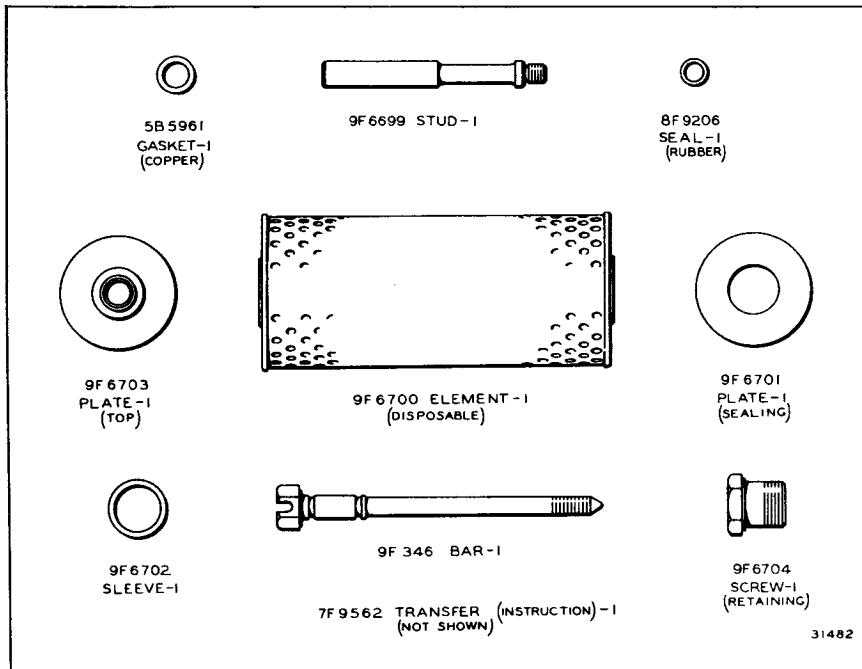
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



31461

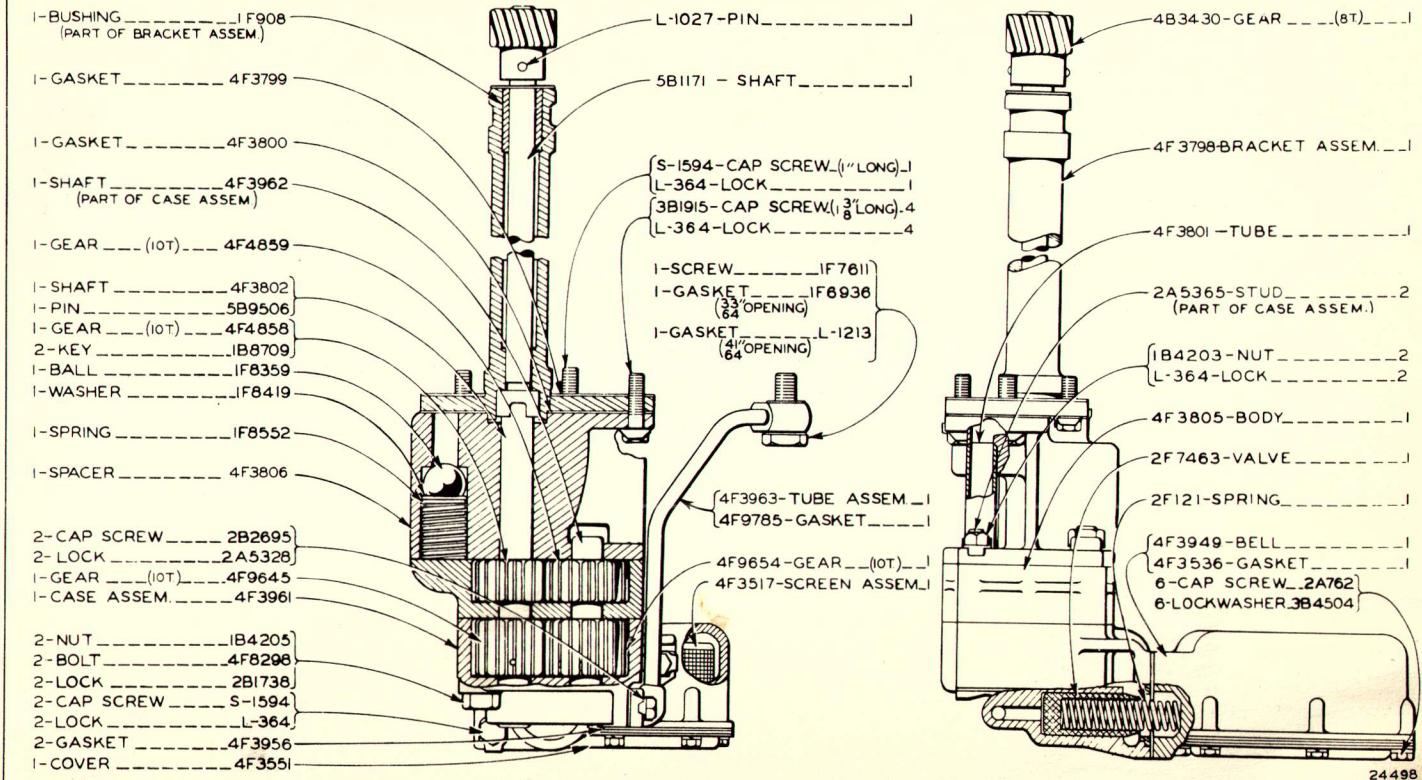
OIL LINES AND FILTER—Full Flow System  
Effective with Serial No. 4U4061

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**9F6430 FULL-FLOW CHANGEOVER GROUP**

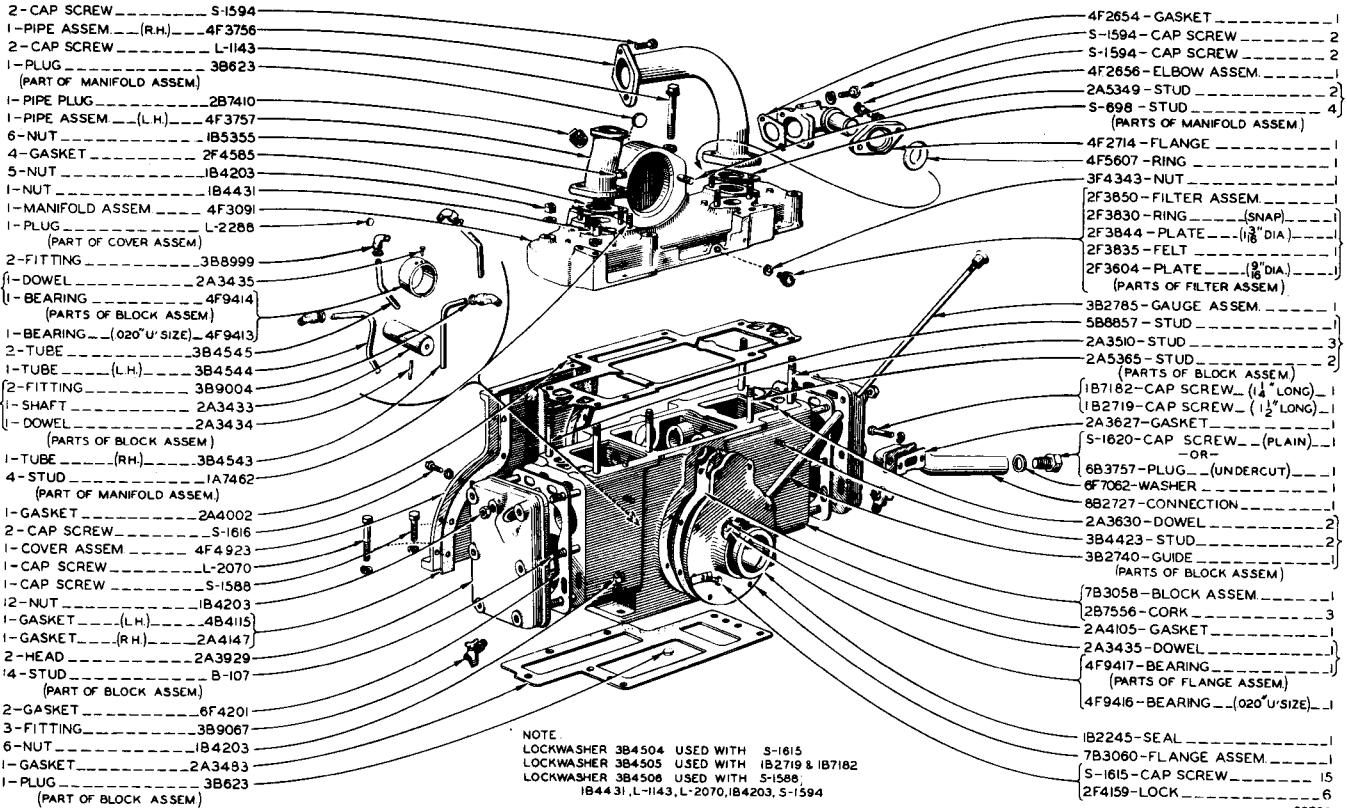
For use when converting By-Pass Flow System to Full-Flow System  
on D2 Tractors having Serial No. 4U1 to 4U4060 inclusive

4F4090 OIL PUMP GROUP



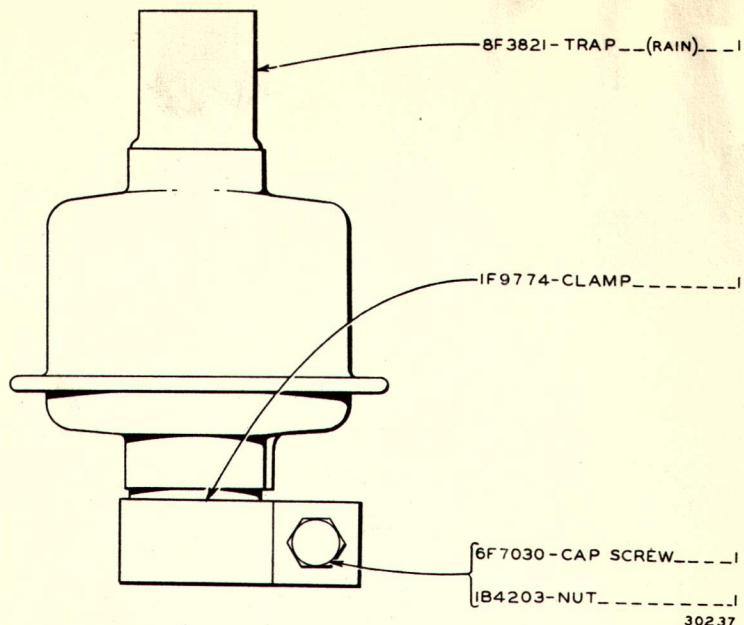
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



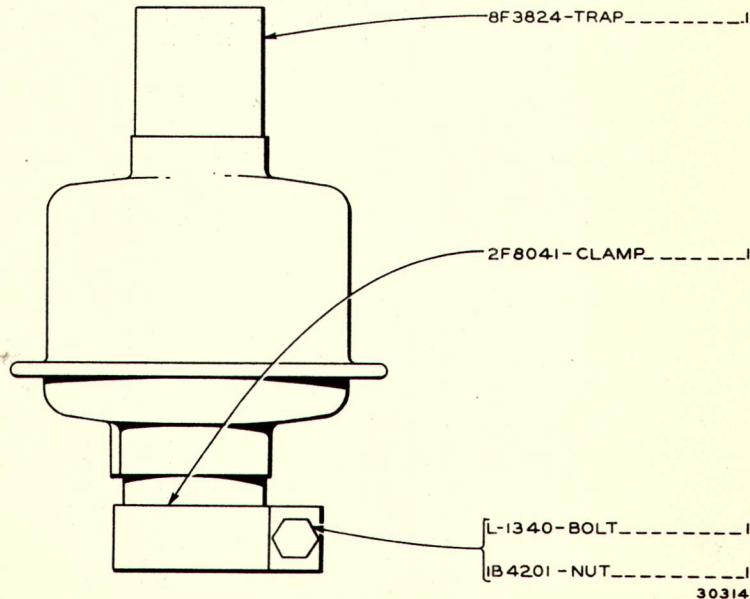
NOTE.  
LOCKWASHER 3B4504 USED WITH S-1615  
LOCKWASHER 3B4505 USED WITH (B2719 & IB7182)  
LOCKWASHER 3B4506 USED WITH S-1588,  
IB4431, L-1143, L-2070, IB4203, S-1594

INSERT BETWEEN PAGES 34 & 35 IN FORM 12237—  
PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE



**8F3822 EXHAUST RAIN TRAP GROUP—Starting Engine**  
Serial No. 4U1 to 4U3292 inclusive

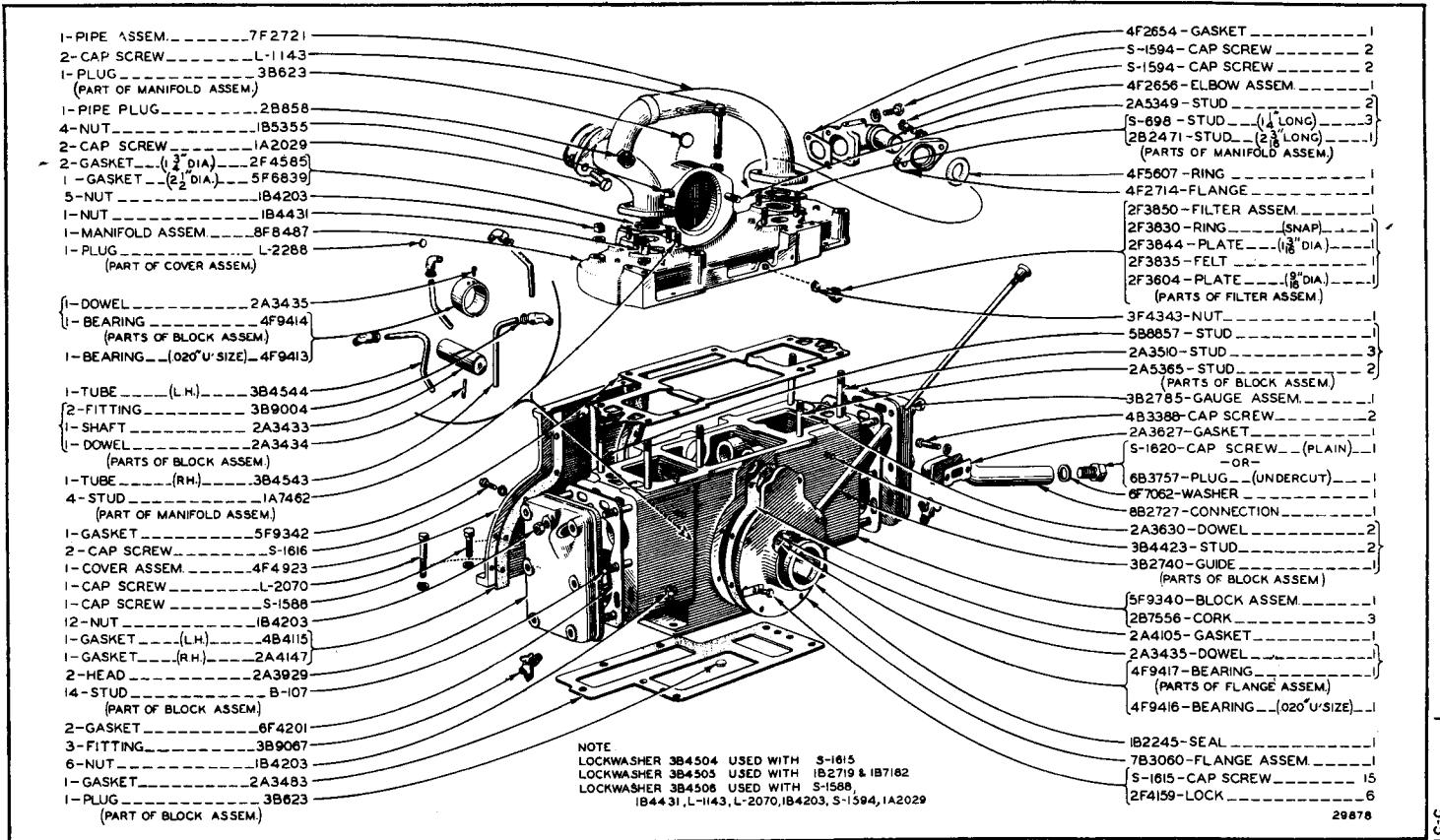
2 7-51



**8F3825 EXHAUST RAIN TRAP GROUP**  
Effective with Serial No. 4U3293

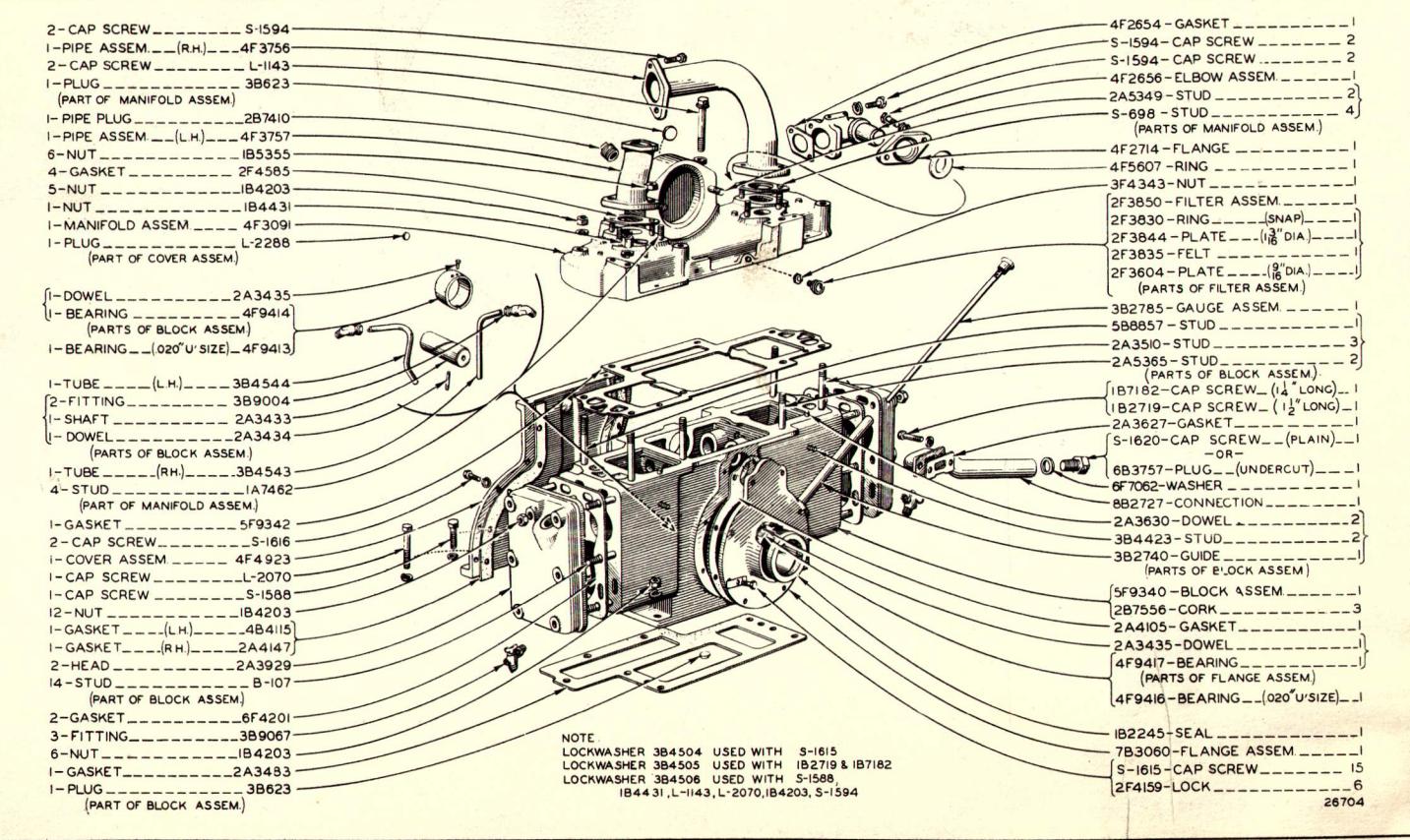
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



CYLINDER BLOCK, CYLINDER HEAD AND MANIFOLD  
Effective with Serial No. 4U3293

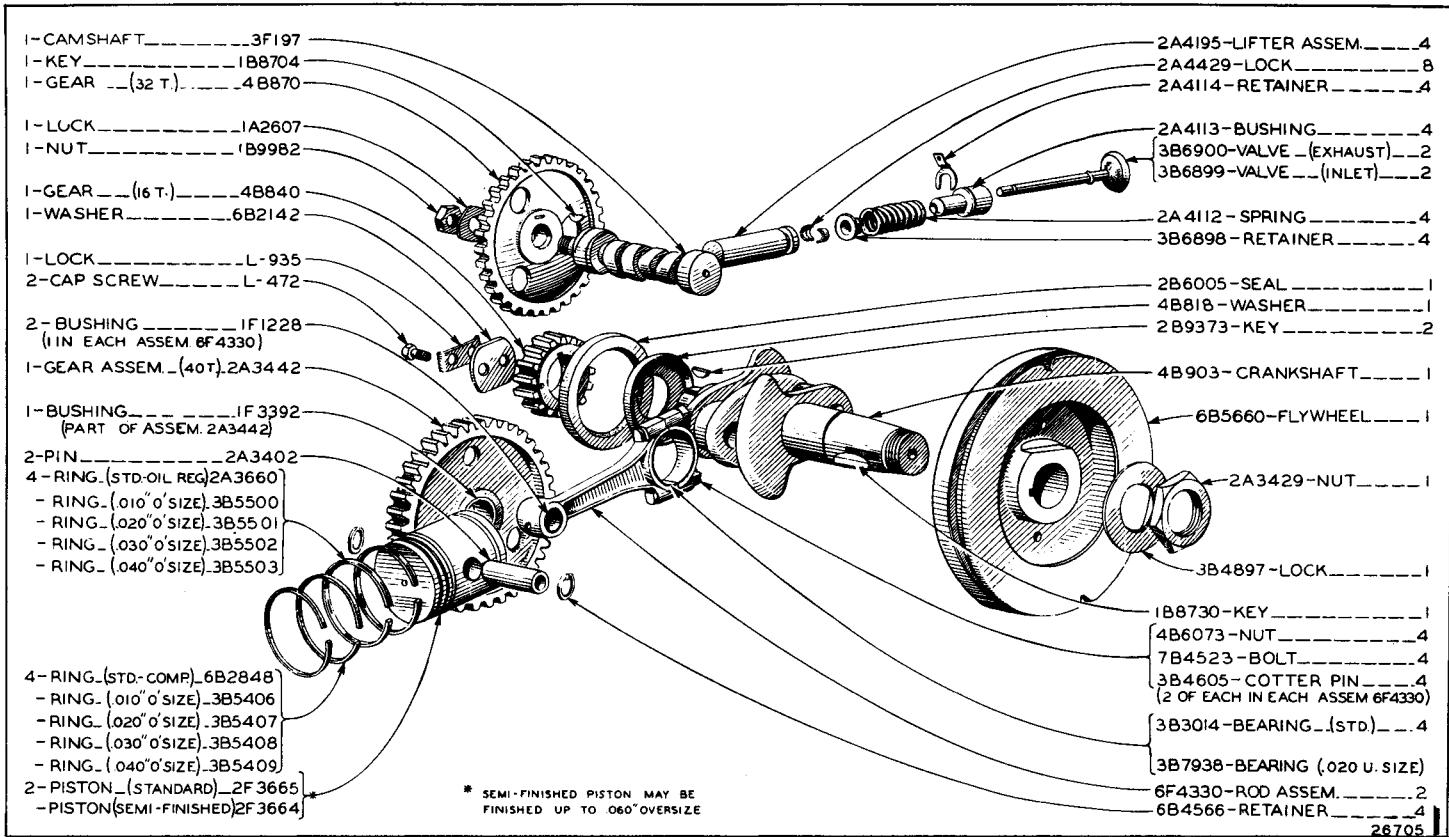
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



### CYLINDER BLOCK, CYLINDER HEAD AND MANIFOLD

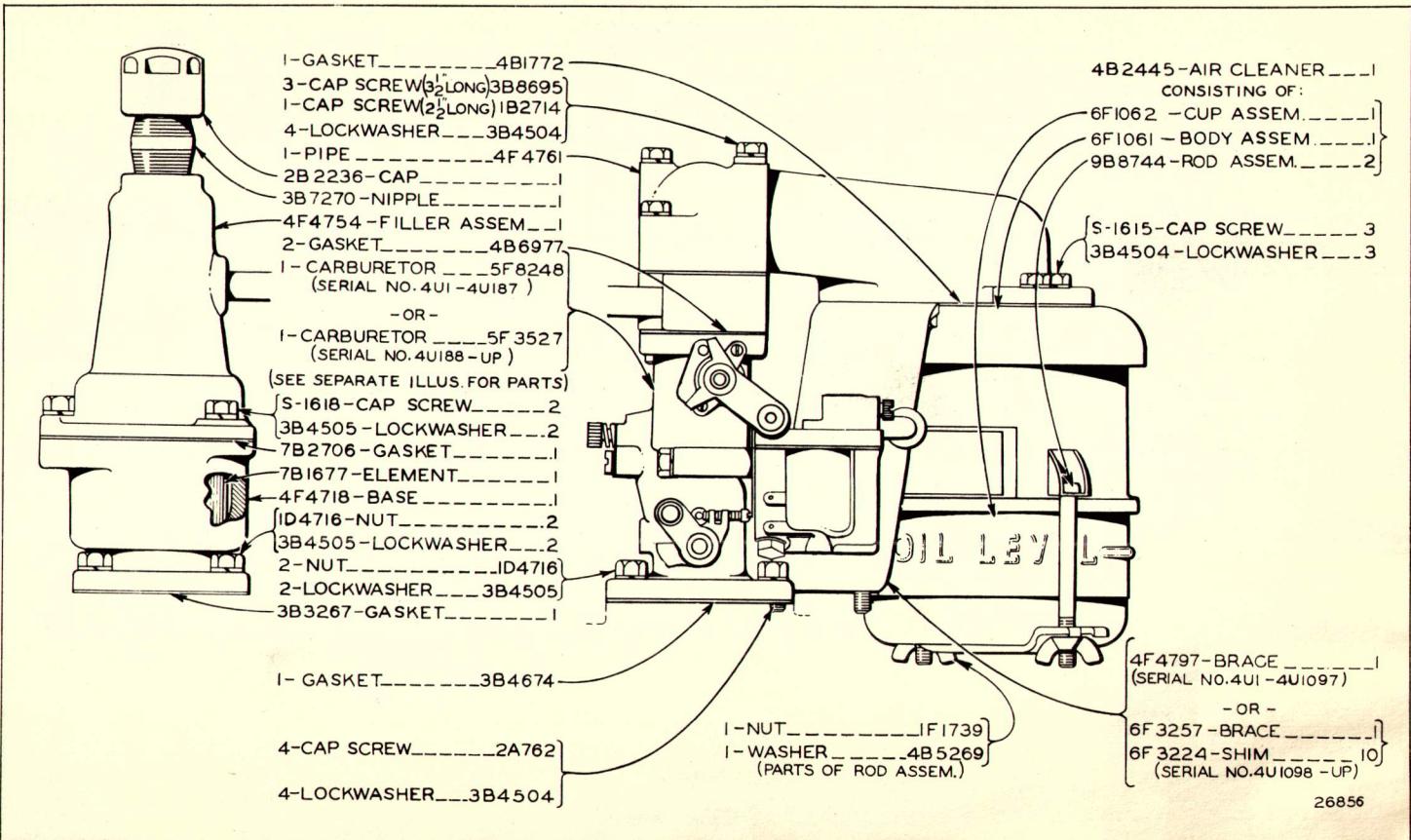
Serial No. 4U188 to 4U3292 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



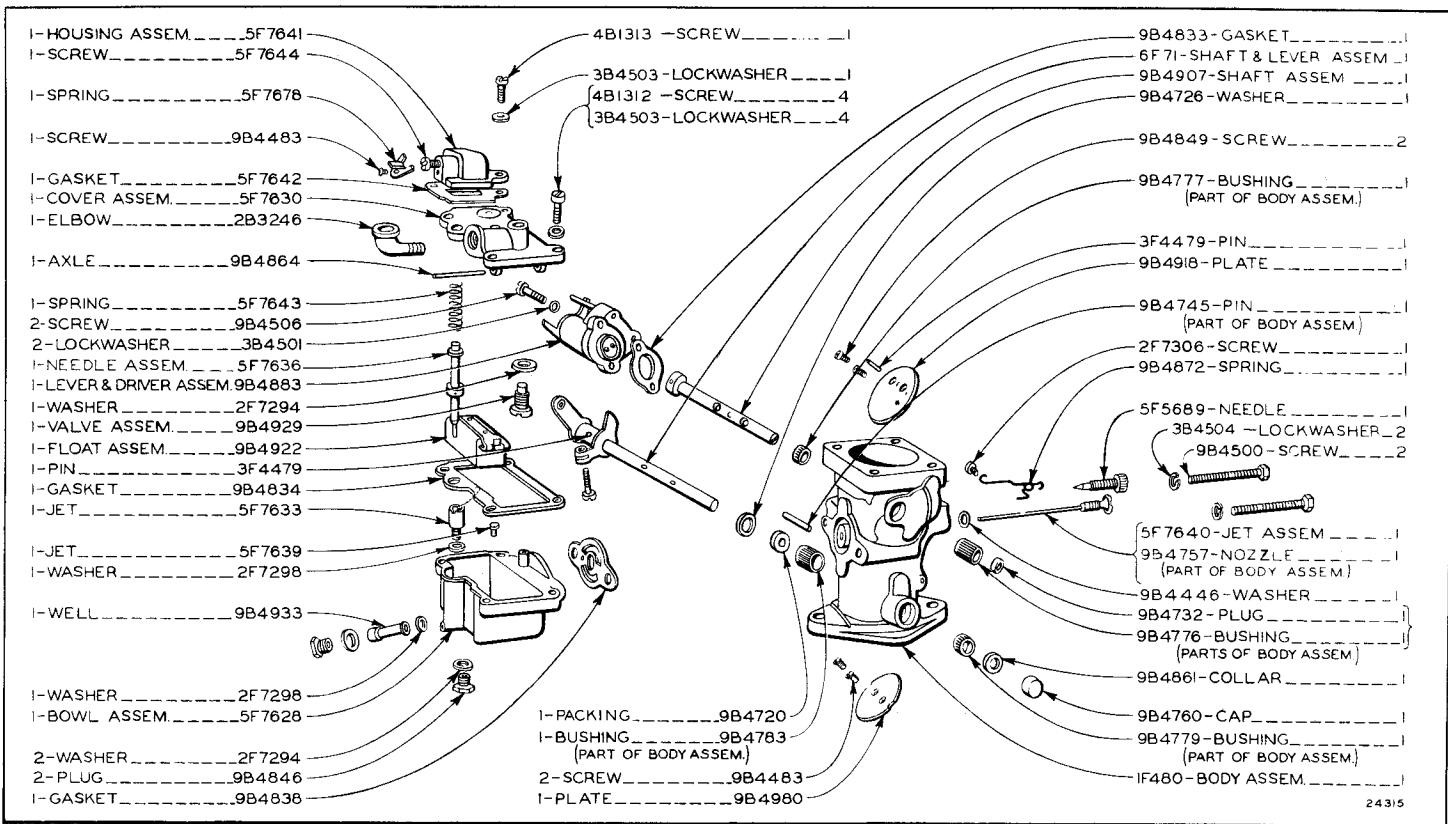
### CRANKSHAFT, CAMSHAFT, CONNECTING ROD, PISTON AND VALVE MECHANISM

4F9868 Piston Ring Group consists of a complete set of rings for two 2F3665 Pistons. 4F9869 Piston Ring Group (.010 O'size), 4F9870 Piston Ring Group (.020 O'size), 4F9871 Piston Ring Group (.030 O'size), 4F9872 Piston Ring Group (.040 O'size) each consists of a complete set of rings for two 2F3664 Pistons



AIR CLEANER, BREATHER AND CARBURETOR  
5F8248 and 5F3527 Carburetor parts are shown on Pages 38 and 39

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



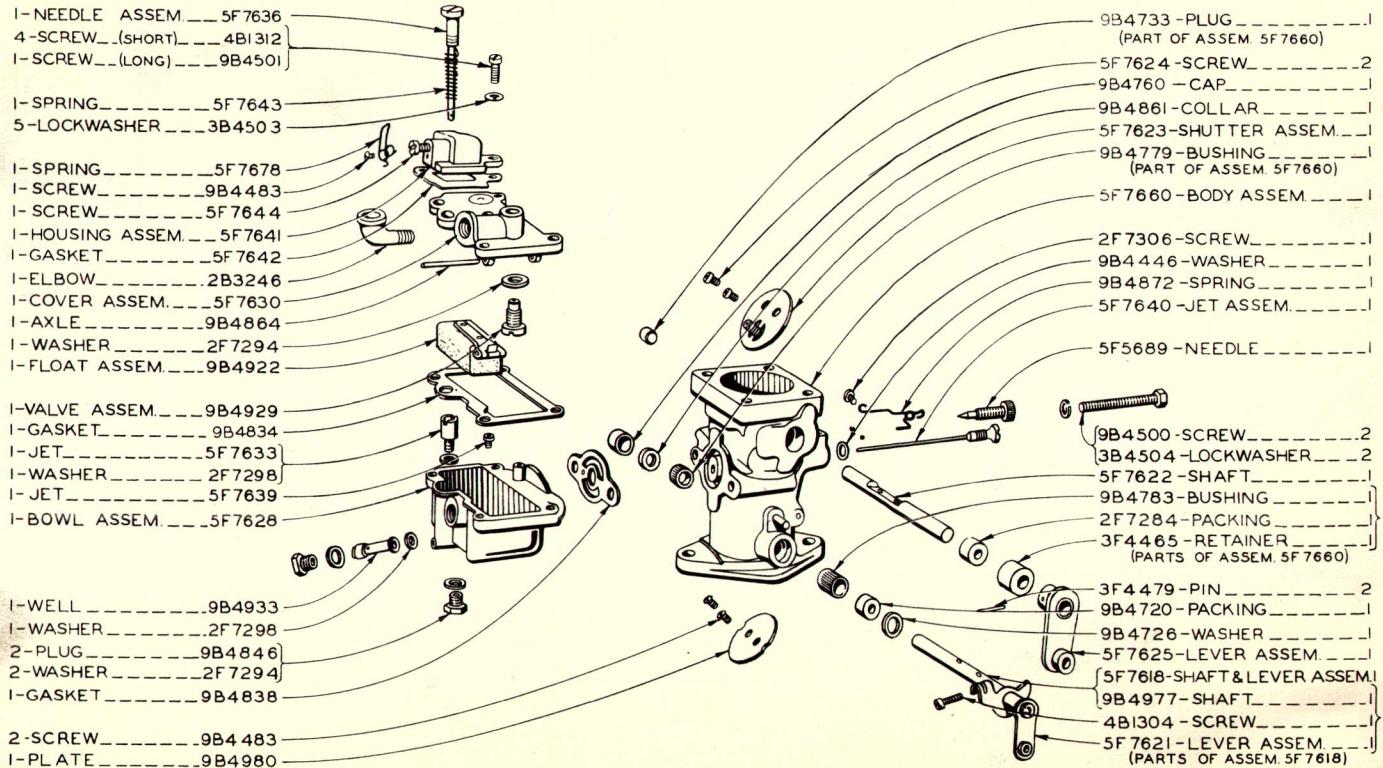
### 5F8248 CARBURETOR

Serial No. 4U1 to 4U187 Inclusive

Part of Air Cleaner, Breather and Carburetor shown on Page 37

Only separate parts serviced. When complete Carburetor is required order 5F3527

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



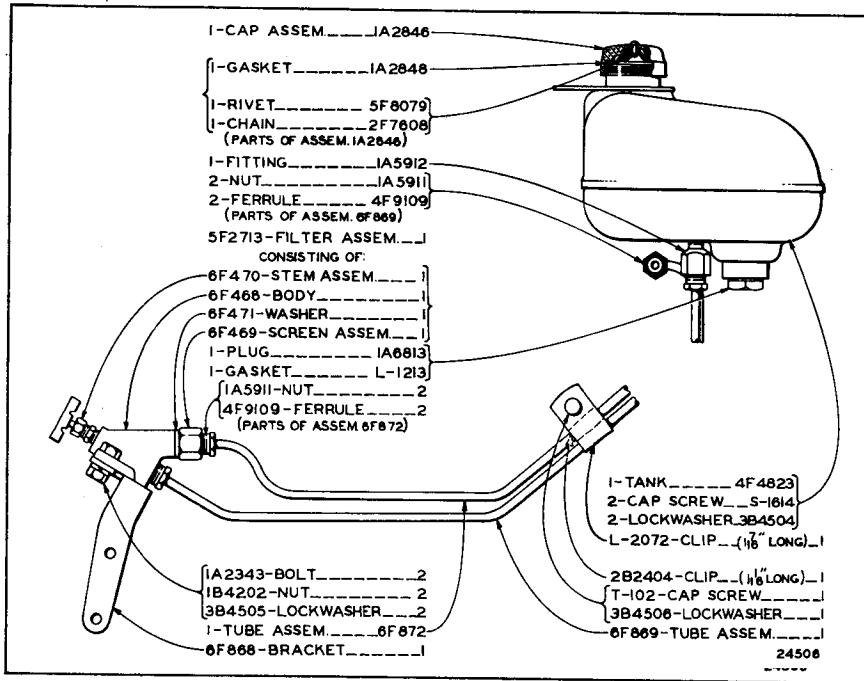
24847

**5F3527 CARBURETOR**

Effective with Serial No. 4U188

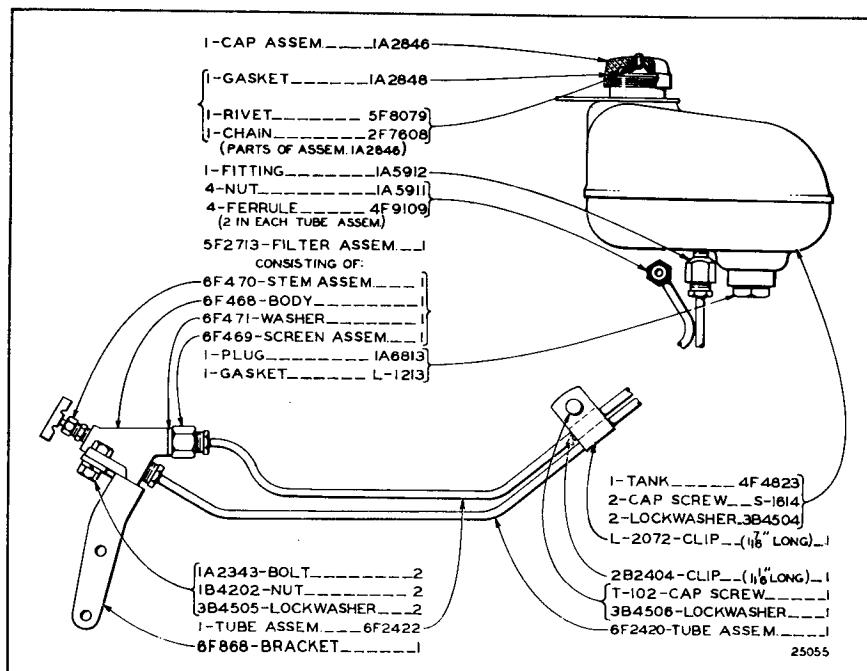
Part of Air Cleaner, Breather and Carburetor shown on Page 37

## "CATERPILLAR" D2 TRACTOR



## FUEL SYSTEM

Serial No. 4U1 to 4U321 Inclusive

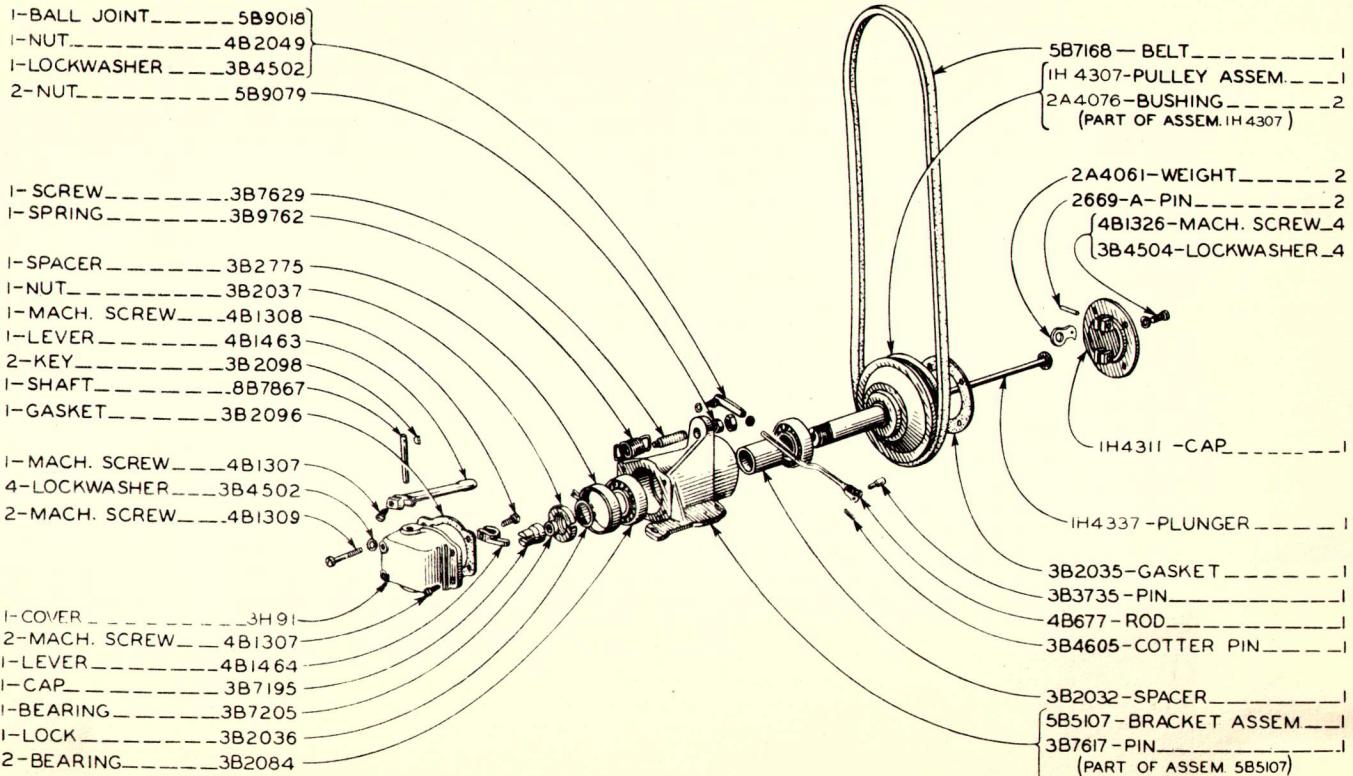


## FUEL SYSTEM

Serial No. 4U322 to 4U2383 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



36101

GOVERNOR  
 Effective with Serial No. 4U6039

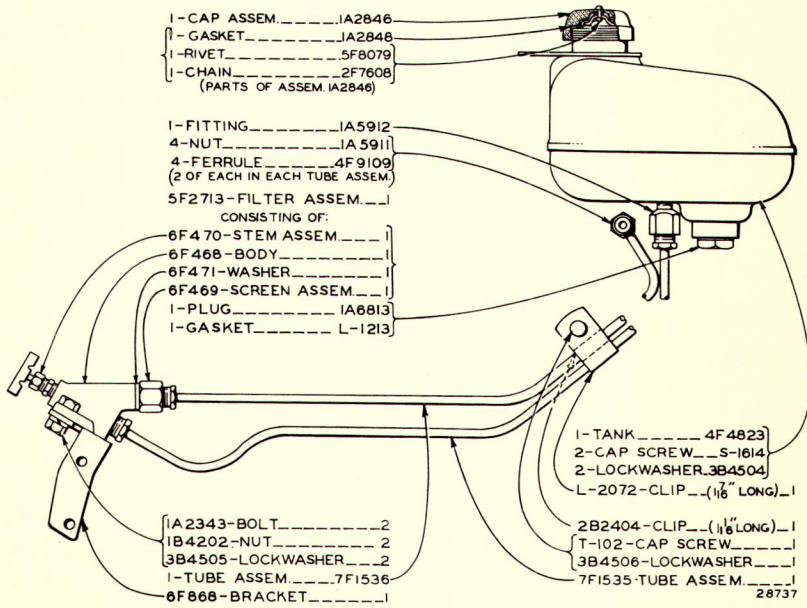
	2B3246	Elbow
	3B4506	Lockwasher
	3B7722	Reducing Bushing
	3B8830	Filter
	4B418	Clip
2	4B6029	Grommet
2	5B5492	Washer
	6B7440	Plug
	7B7501	Clip
2	IC569	Cap Screw
2	2F8246	Gasket
	8F7462	Tube Assembly
	8F7480	Bracket Assembly
	8F7482	Tube Assembly
	8F7826	Valve
	L-364	Lock
	S-1594	Cap Screw
	T-102	Cap Screw

## 6F4174 FUEL SYSTEM CHANGEOVER GROUP

Serial No. 4U1 to 4U321 inclusive

2

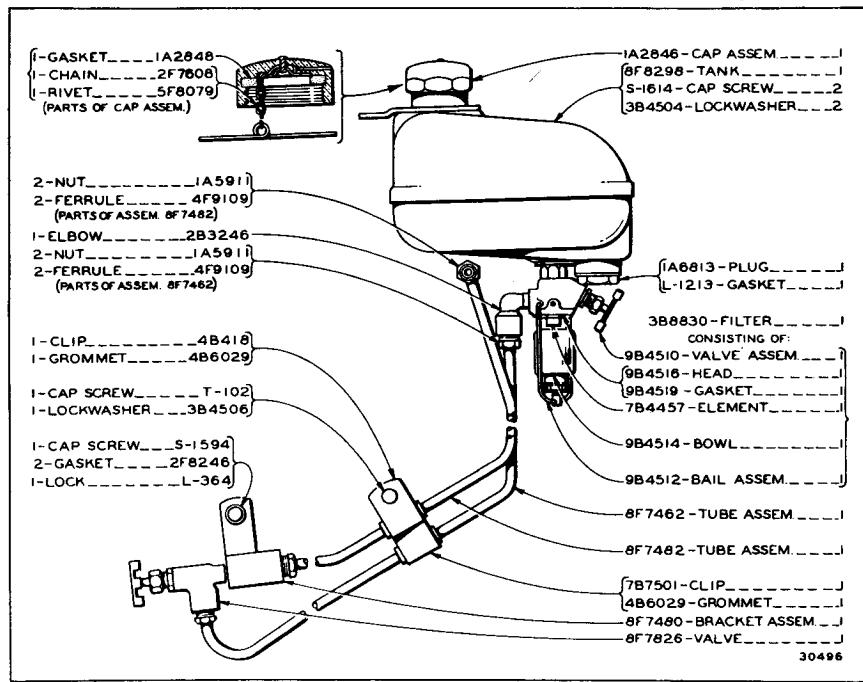
9-50



INSERT BETWEEN PAGES 40 &amp; 41 IN FORM I2237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

FUEL SYSTEM  
Serial No. 4U2384 to 4U3613 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

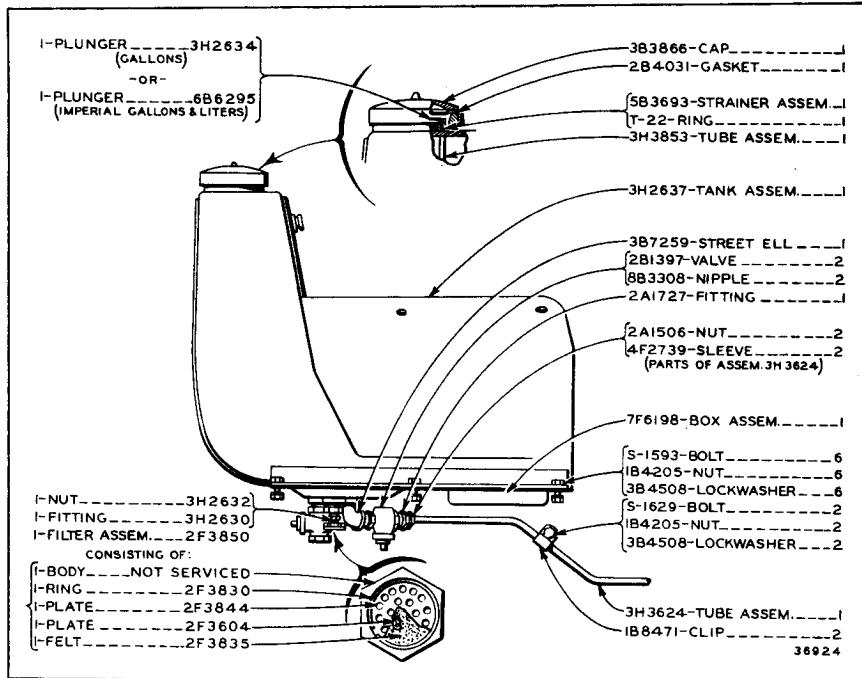


**FUEL SYSTEM**  
Effective with Serial No. 4U3614

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

## PARTS CATALOG INSERT

INSERT BETWEEN PAGES 40 & 41 IN FORM I2237—PARTS CATALOG FOR  
D2 TRACTOR—40 INCH GAUGE

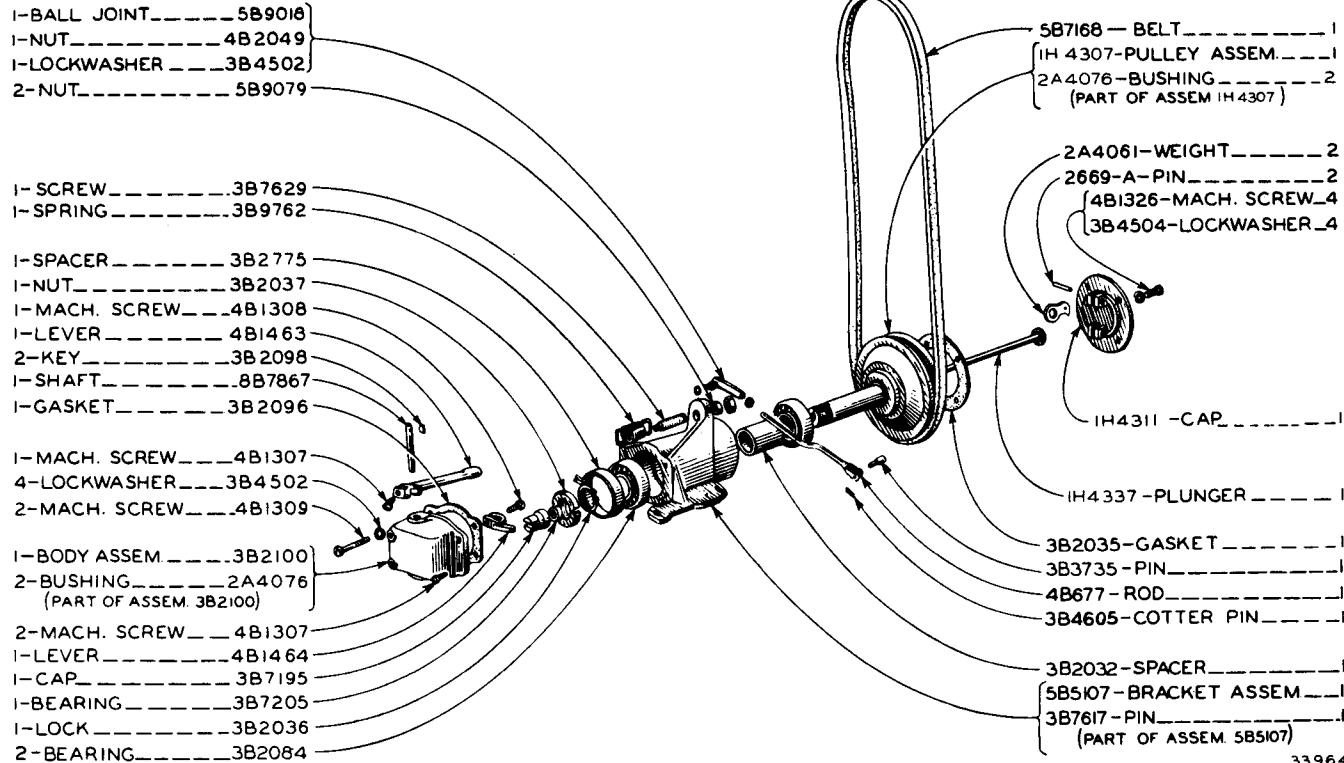


**FUEL SYSTEM**  
Effective with Serial No. 4U6373

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

## INSERT BETWEEN PAGES 40 &amp; 41 IN FORM 12237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

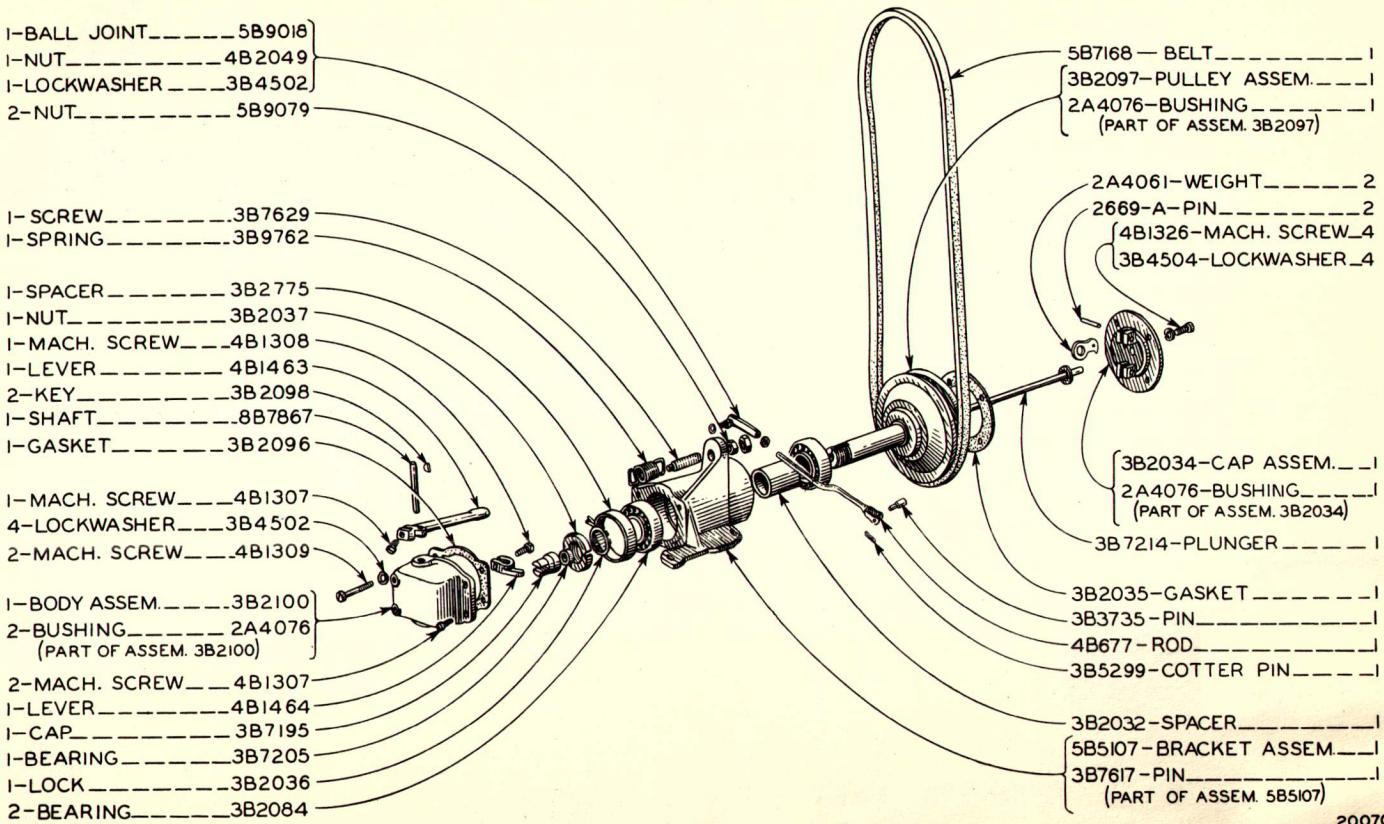
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



33964

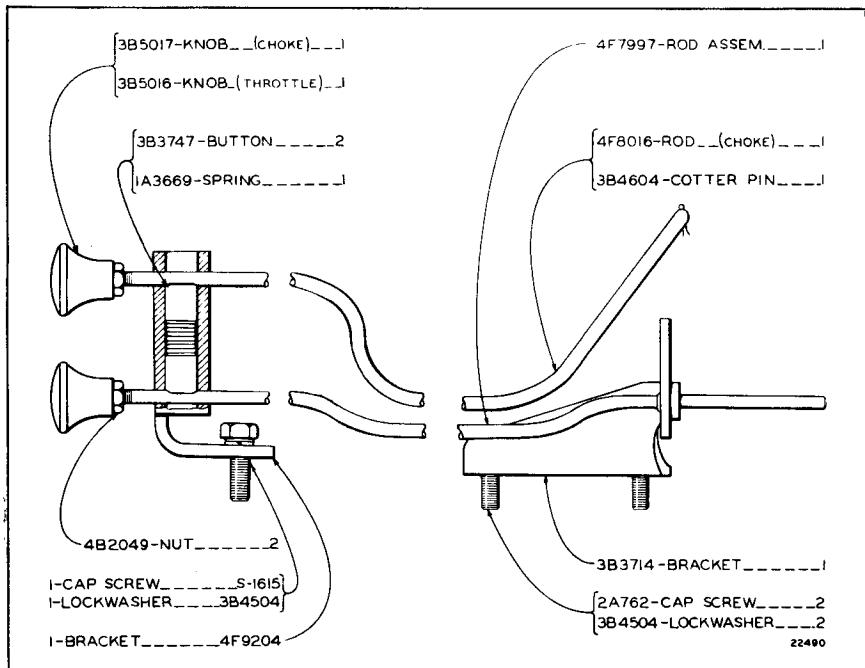
**GOVERNOR**  
 Effective with Serial No. 4U5279

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

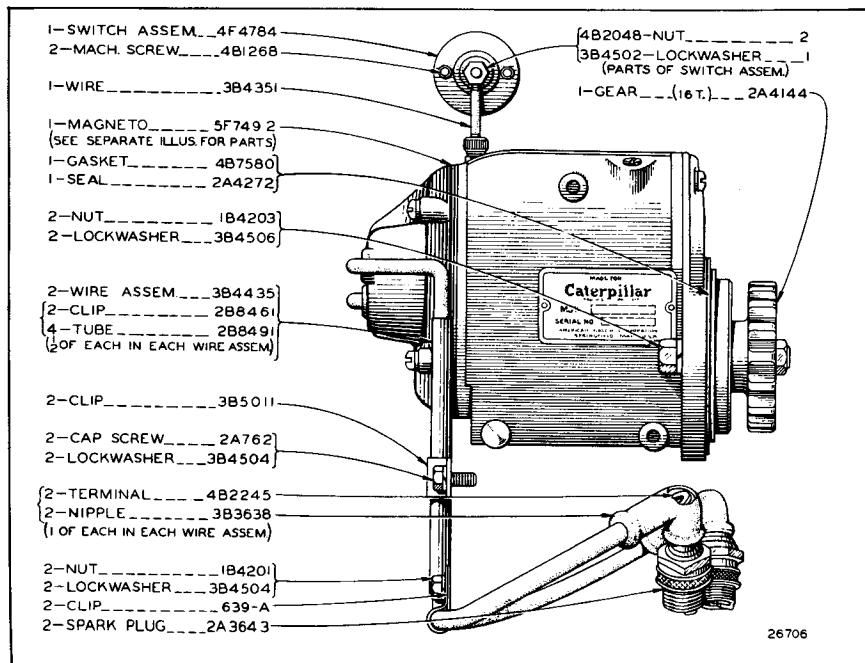


**GOVERNOR**  
Serial No. 4U1 to 4U5278 inclusive

20070



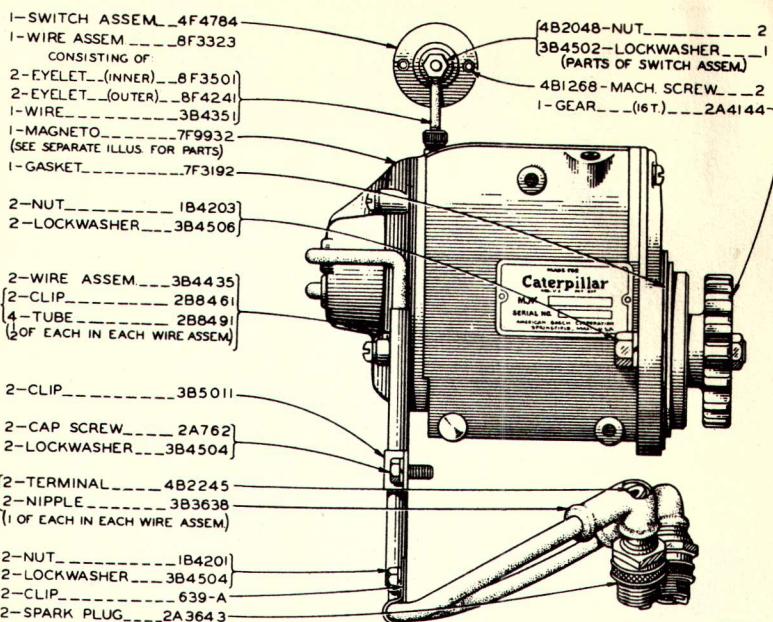
CARBURETOR AND CHOKE CONTROL



IGNITION SYSTEM

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 42 & 43 IN FORM 12237  
PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE



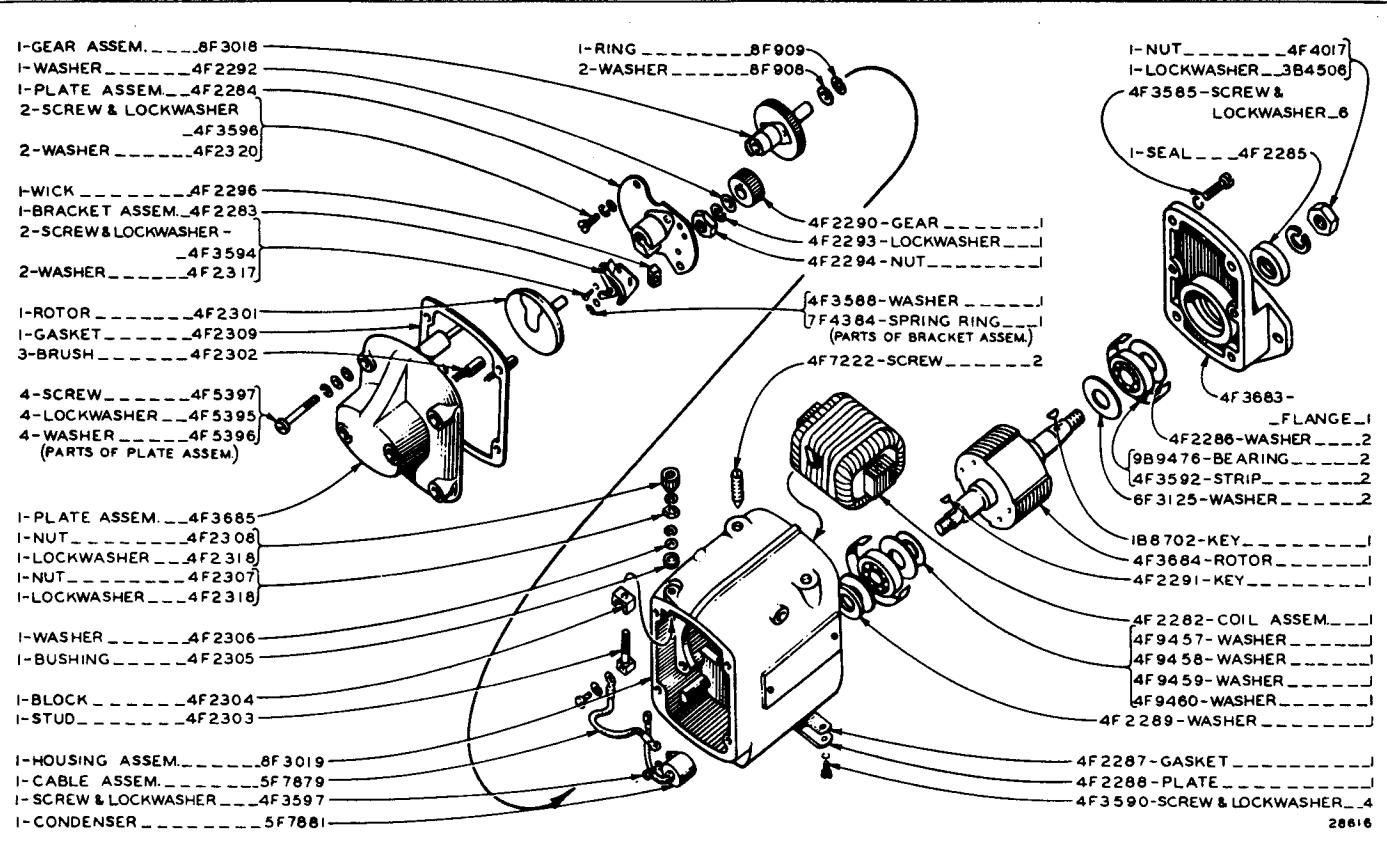
28615

## IGNITION SYSTEM

Effective with Serial No. 4U2274

7F9932 Magneto parts are shown on reverse side of insert

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

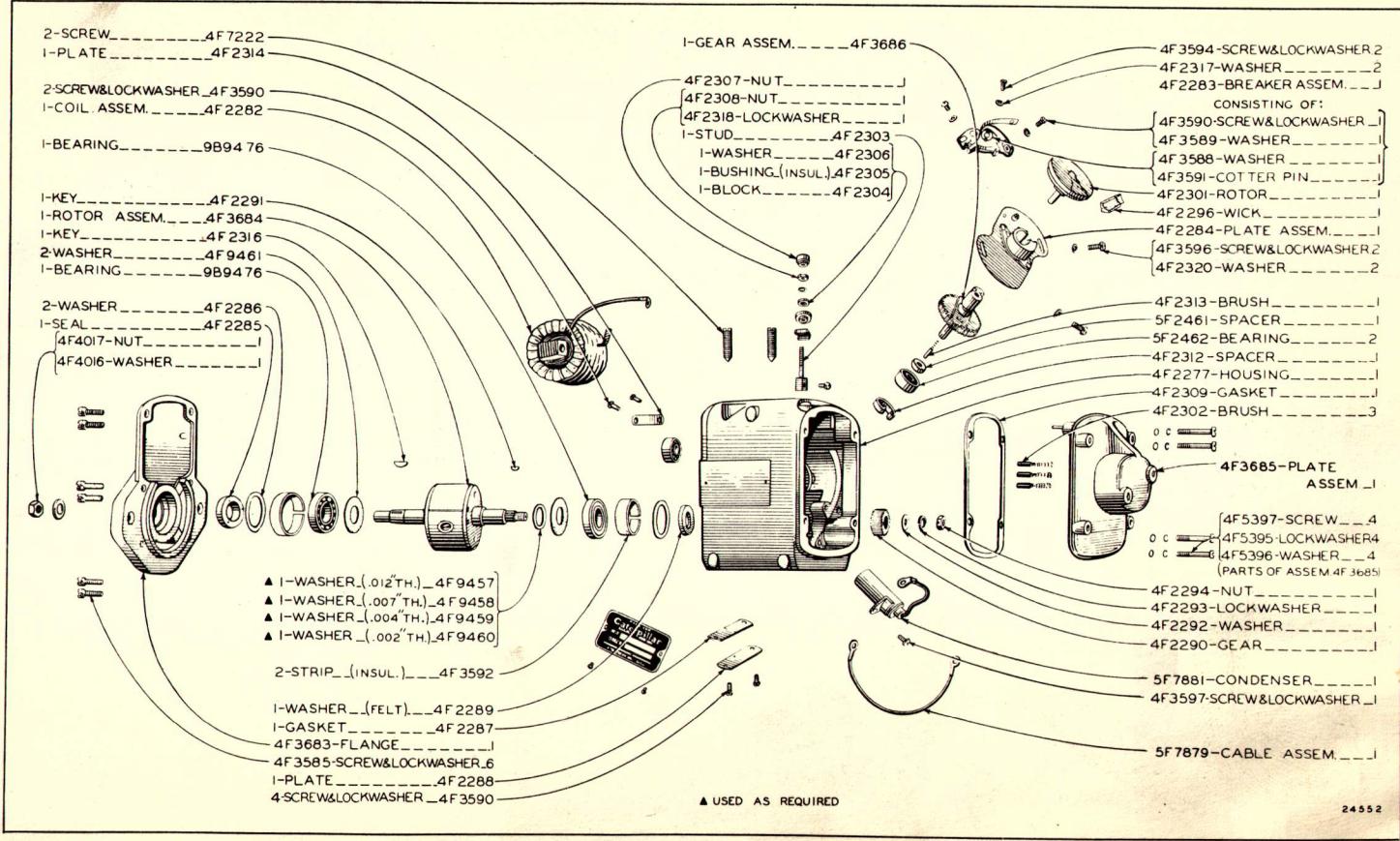


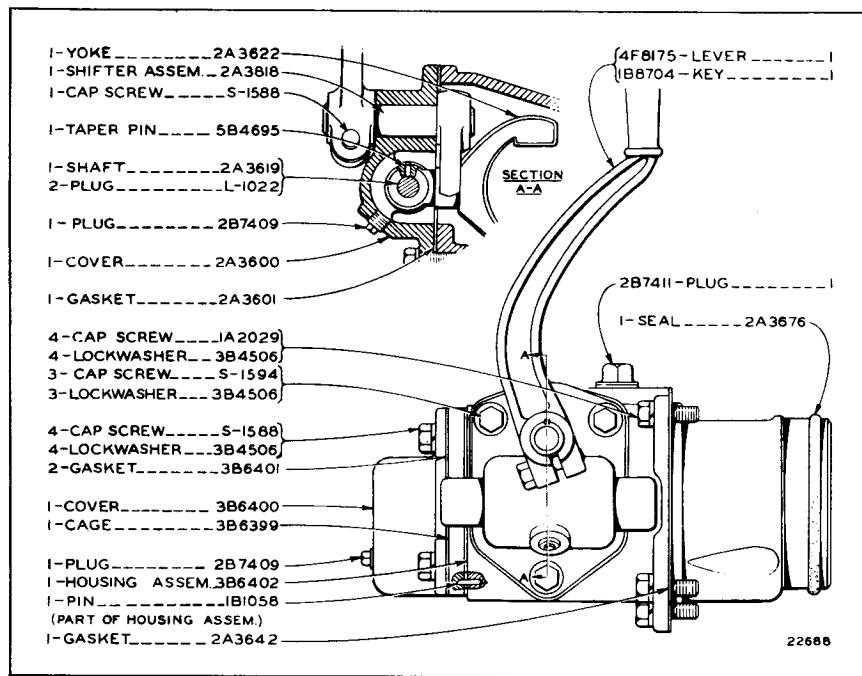
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

# STARTING ENGINE

43

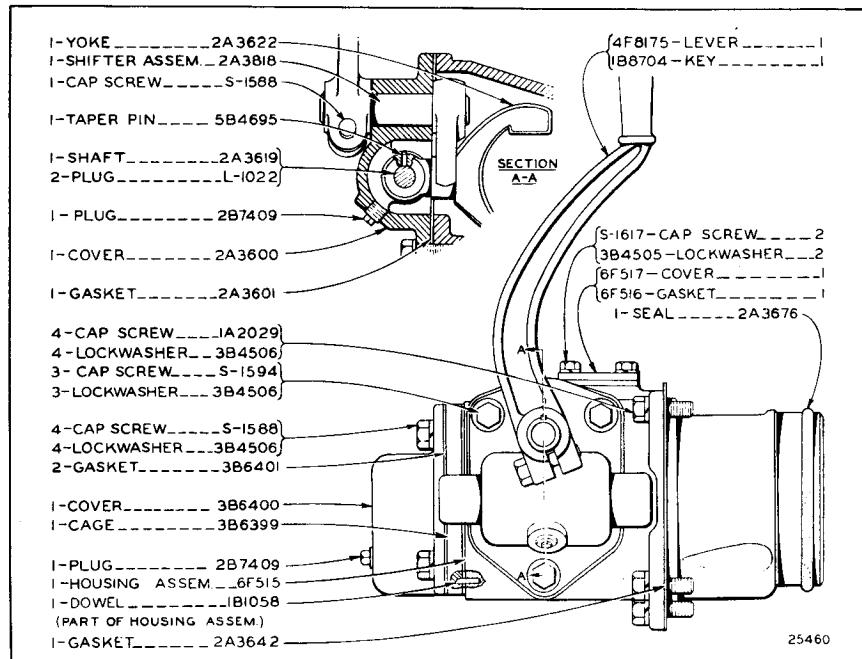
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE





## CLUTCH CONTROL AND HOUSING

Serial No. 4UI to 4U796 Inclusive



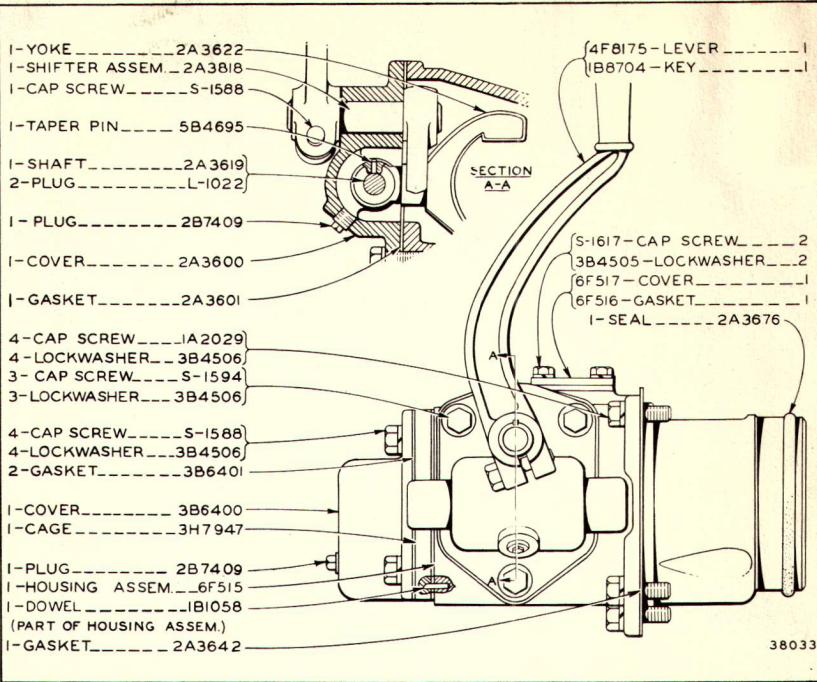
## CLUTCH CONTROL AND HOUSING

Effective with Serial No. 4U797

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

## PARTS CATALOG INSERT

PLEASE INSERT THESE PAGES IN YOUR MASTER PARTS CATALOG

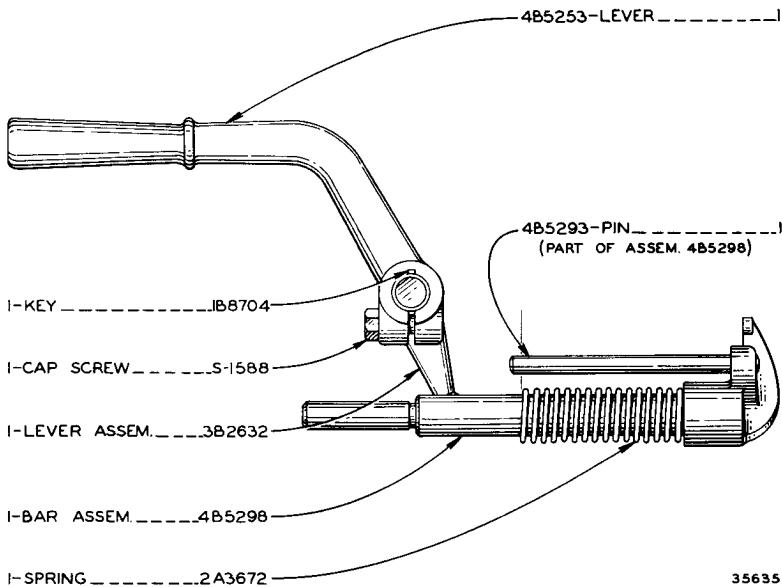
D2 TRACTOR—40 INCH GAUGE PARTS CATALOG—FORM I2237—  
INSERT BETWEEN PAGES 44 & 45

## CLUTCH CONTROL AND HOUSING

Effective with Serial No. 4U6399

See Notice of Improved Parts No. 259

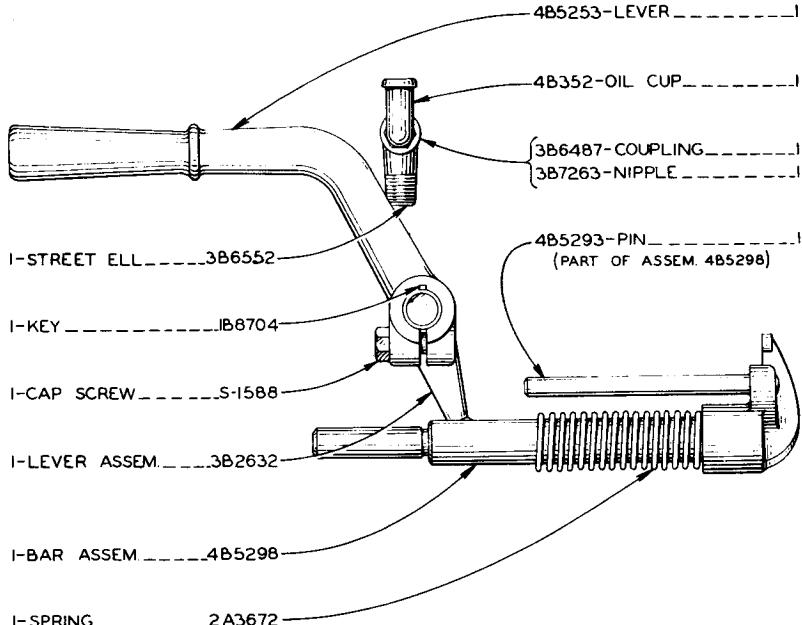
## PARTS CATALOG INSERT

IN USE IN YOUR  
MASTER PARTS CATALOGINSERT BETWEEN PAGES 44 & 45 IN FORM 12237—  
PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

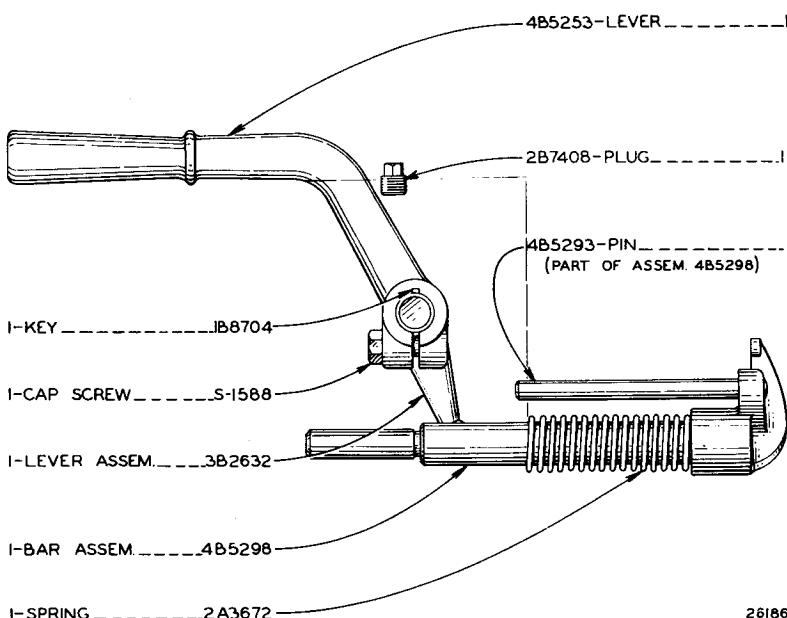
35635

**STARTER PINION CONTROL**  
Effective with Serial No. 4U5980

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



**STARTER PINION CONTROL**  
Serial No. 4U1 to 4U1005 Inclusive



**STARTER PINION CONTROL**  
Effective with Serial No. 4U1006

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

## "CATERPILLAR" D2 TRACTOR

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

I-GEAR ASSEM.(20 T.) 4B2627  
I-BUSHING \_\_\_\_\_ IF907  
(PART OF ASSEM.4B2627)

I-PLATE \_\_\_\_\_ 2A3624

6-DISC \_\_\_\_\_ 3B5471

6-DISC \_\_\_\_\_ 2A3616

I-PLATE \_\_\_\_\_ 2A3623

I-SPIDER ASSEM. \_\_\_\_\_ 2A3671

6F7043-NUT \_\_\_\_\_

IB5388-BEARING \_\_\_\_\_

2A3616-DISC \_\_\_\_\_ 3

2A4792-DISC \_\_\_\_\_ 2

I-SLEEVE \_\_\_\_\_ 2A4208

3B4618-COTTER PIN \_\_\_\_\_

I-COLLAR \_\_\_\_\_ 2A3563

3-DOG \_\_\_\_\_ 2A4089

6-COTTER PIN \_\_\_\_\_ 3B4607

3-PIN \_\_\_\_\_ 7B5684

I-KEY \_\_\_\_\_ IB8702

I-KNOB \_\_\_\_\_ 2A3670

I-PLUNGER \_\_\_\_\_ 2A3667

I-SPRING \_\_\_\_\_ JA654

(PARTS OF ASSEM.2A3671)

3-KEY \_\_\_\_\_ IB8717

I-BUTTON \_\_\_\_\_ 4B1443

(PART OF ASSEM.4B1450)

2-PIN \_\_\_\_\_ 2B7453

2-COTTER PIN \_\_\_\_\_ 3B4614

I-LATCH \_\_\_\_\_ 3B5441

3B5464-SPRING \_\_\_\_\_

3B5122-PLUNGER \_\_\_\_\_

IF5364-WIRE \_\_\_\_\_ 2 FT.

I-LOCK \_\_\_\_\_ 2B1864

I-STOP \_\_\_\_\_ 2A2350

4-CAP SCREW \_\_\_\_\_ 4B7273

I-SLEEVE ASSEM. \_\_\_\_\_ 4B1450

I-SPRING \_\_\_\_\_ 6B1809

I-LATCH \_\_\_\_\_ 3B5440

2-COTTER PIN \_\_\_\_\_ 3B4610

2-SCREW \_\_\_\_\_ 3B5121

3B5470-SPRING \_\_\_\_\_

6B1360-PINION \_\_\_\_\_ (13T.)

T-259-NUT \_\_\_\_\_

4B7271-LOCK \_\_\_\_\_

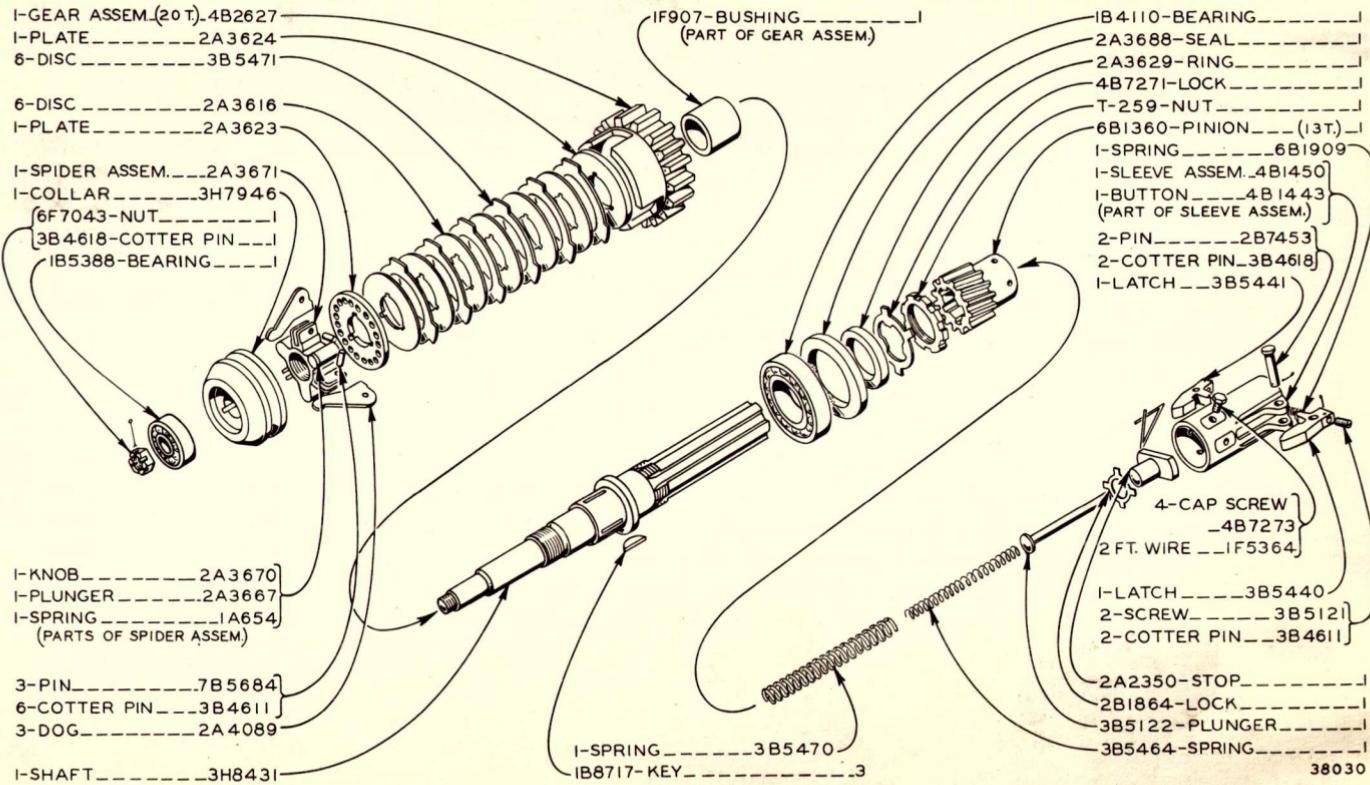
2A3629-RING \_\_\_\_\_

2A3688-SEAL \_\_\_\_\_

IB4110-BEARING \_\_\_\_\_

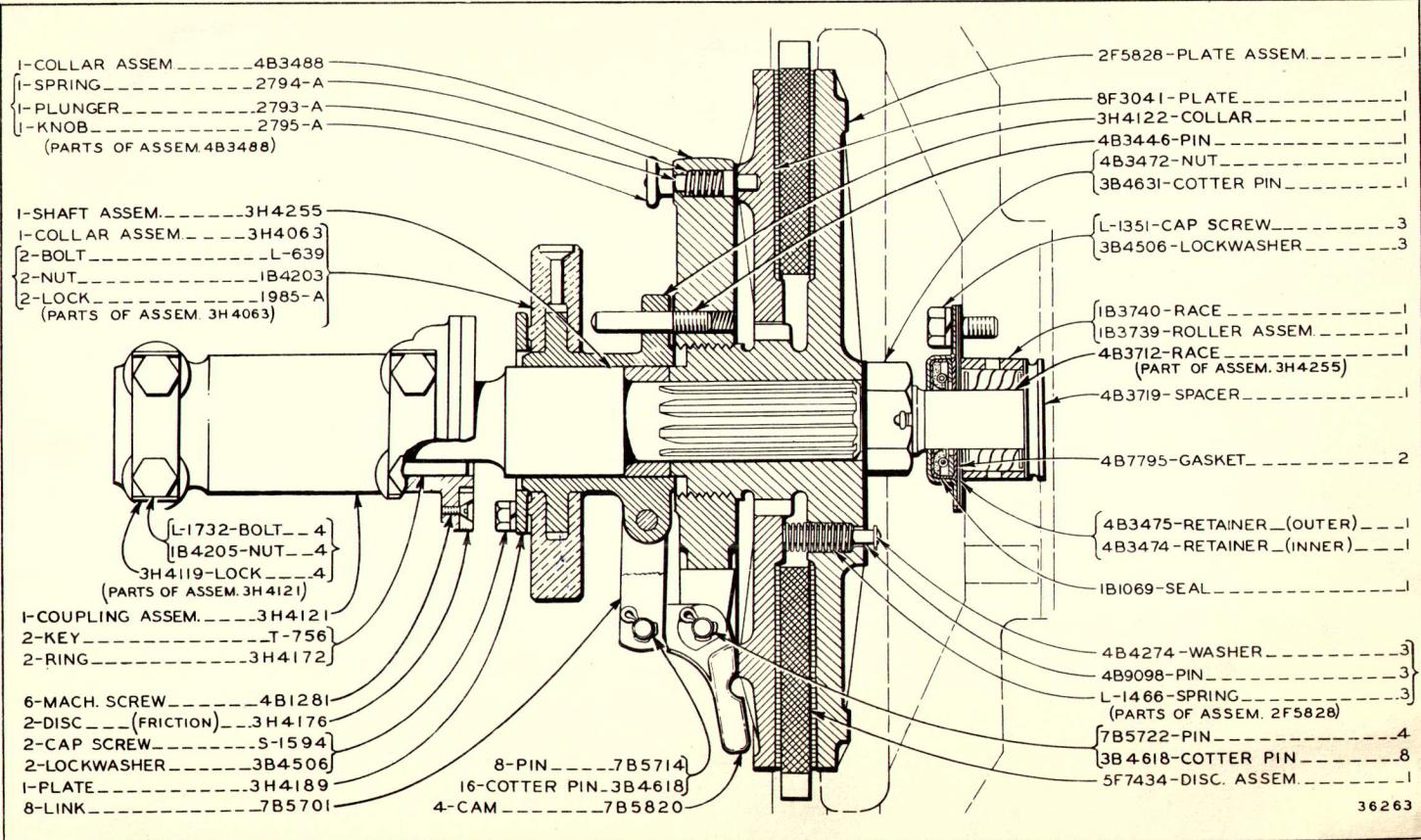
IF3753-SHAFT \_\_\_\_\_

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

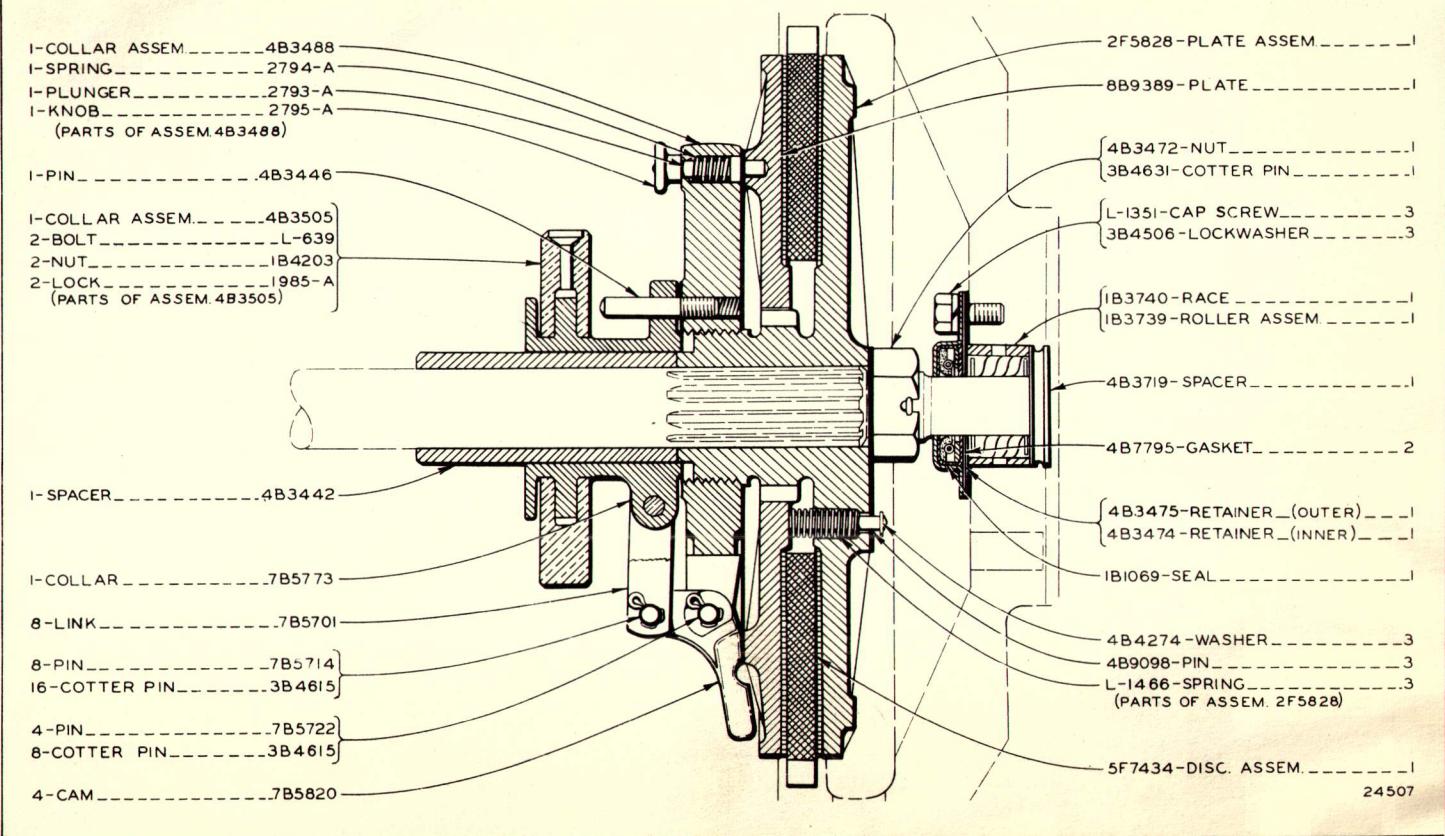


**CLUTCH AND STARTER PINION**  
Effective with Serial No. 4U6339  
See Notice of Improved Parts No. 259

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



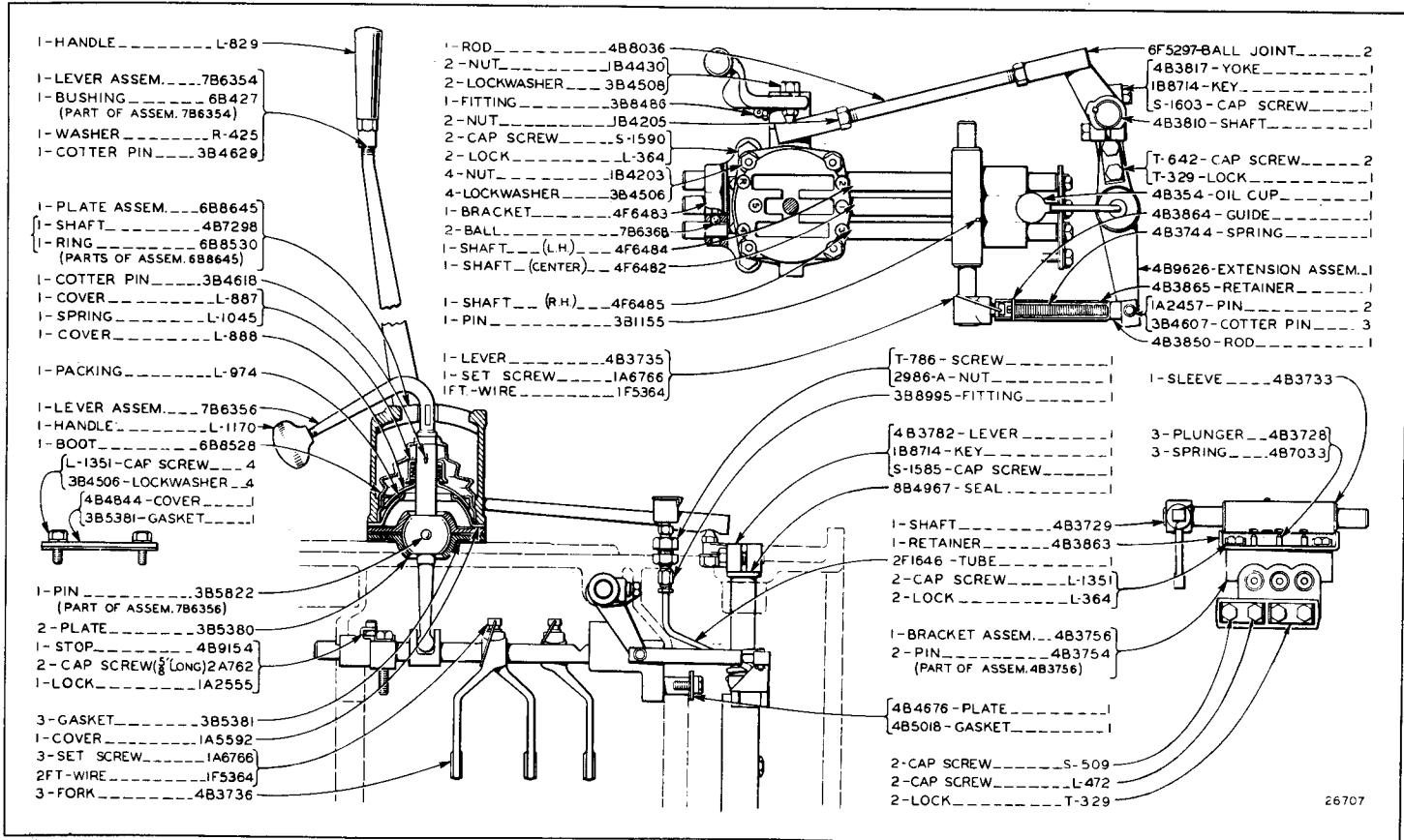
**FLYWHEEL CLUTCH**  
Effective with Serial No. 4U6373



FLYWHEEL CLUTCH

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



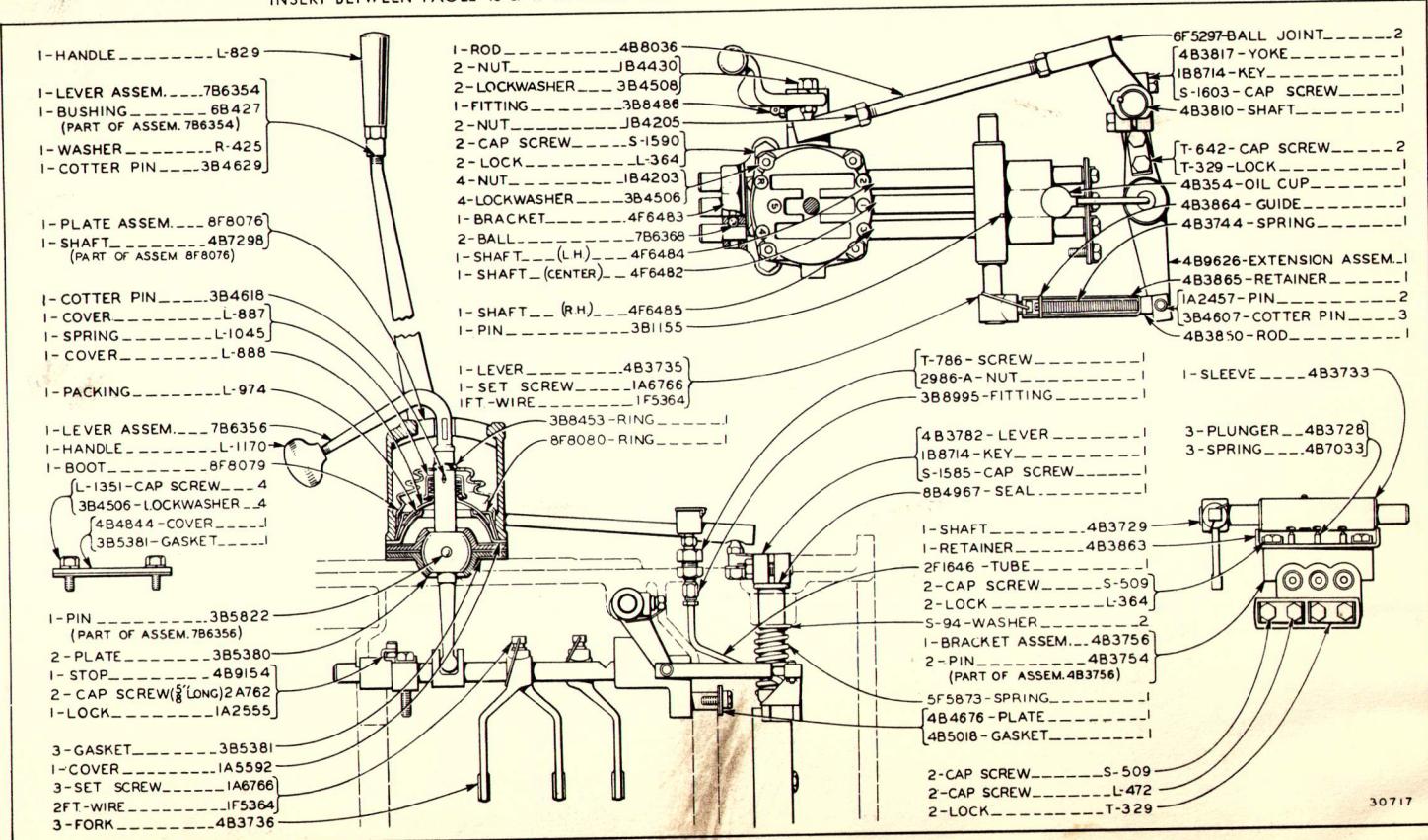
### GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL

Serial No. 4U1 to 4U362 Inclusive

26707

## INSERT BETWEEN PAGES 48 &amp; 49 IN FORM 12237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



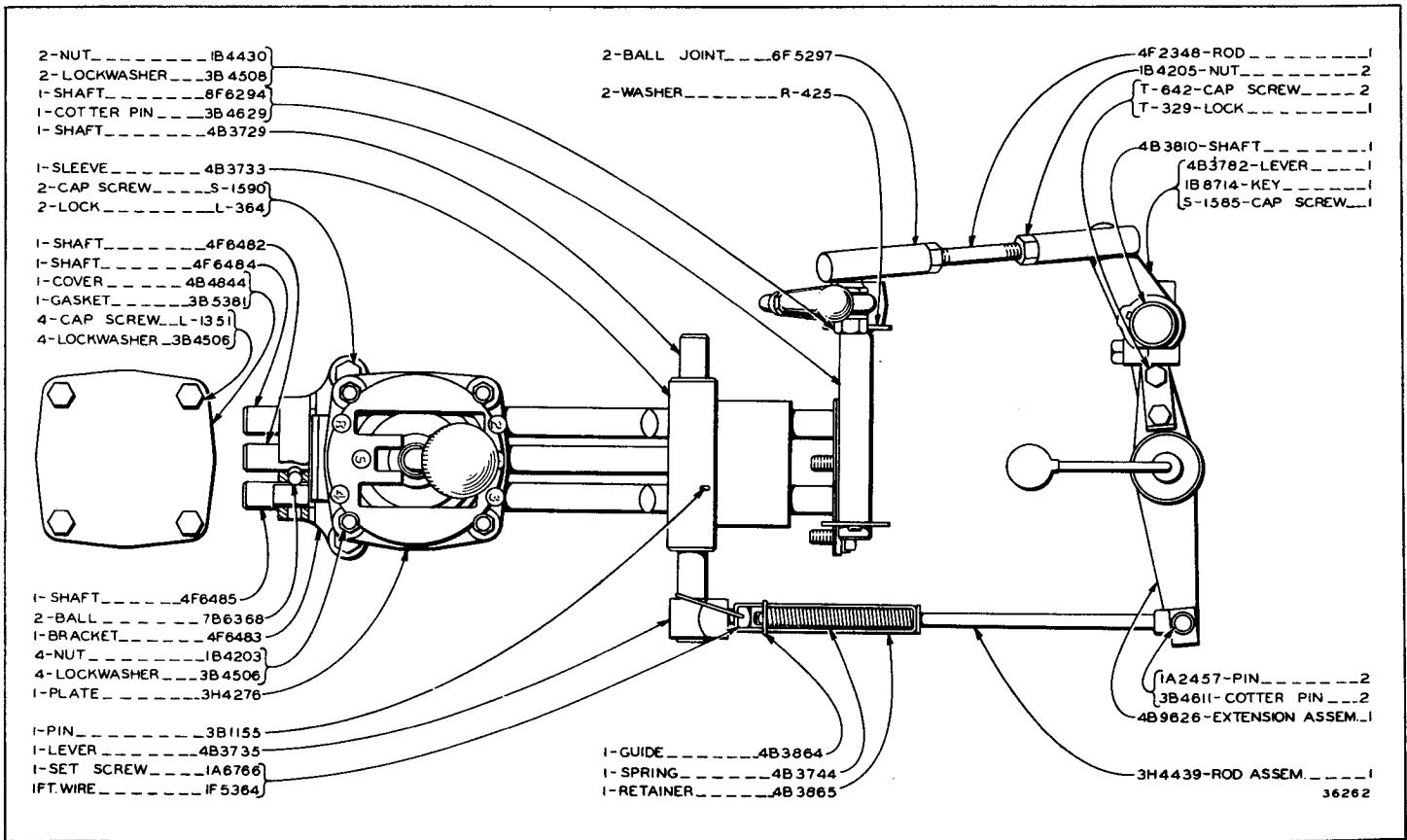
## GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL

Effective with Serial No. 4U3703

Refer to Pages 86 and 87 for special parts

30717

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



### GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Top View

Effective with Serial No. 4U6373

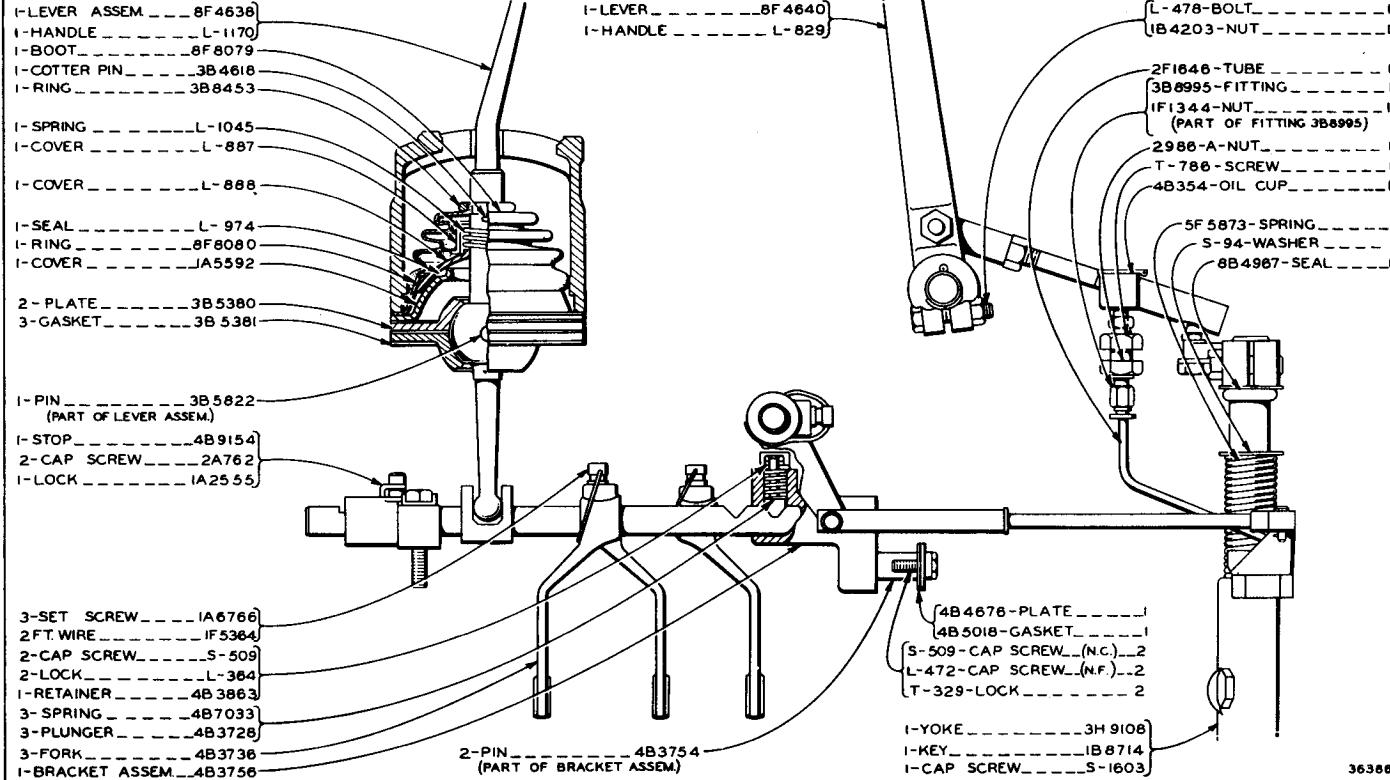
Additional parts are shown on reverse side of insert

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

Additional parts are shown on front side of insert

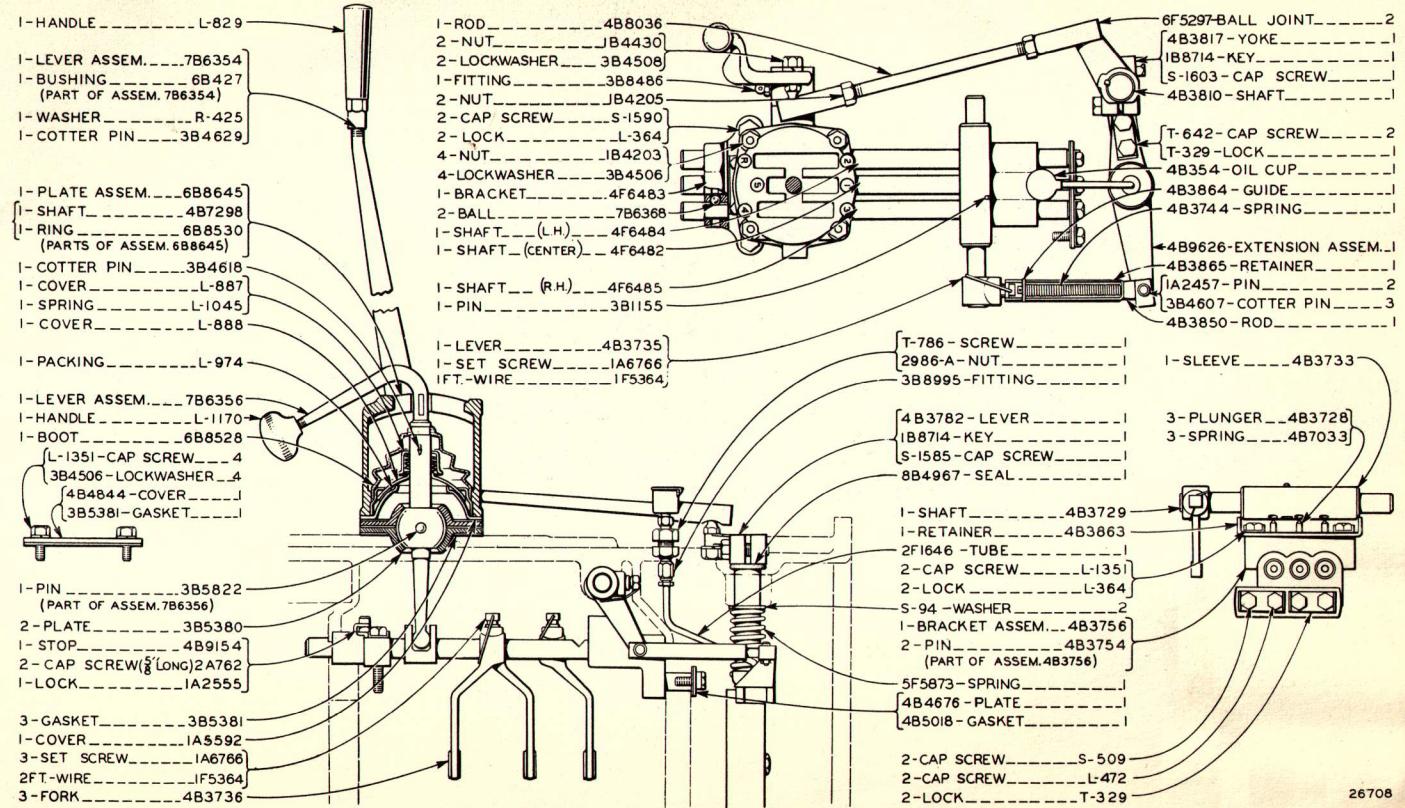
### GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL—Side View

Effective with Serial No. 4U3373



36386

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

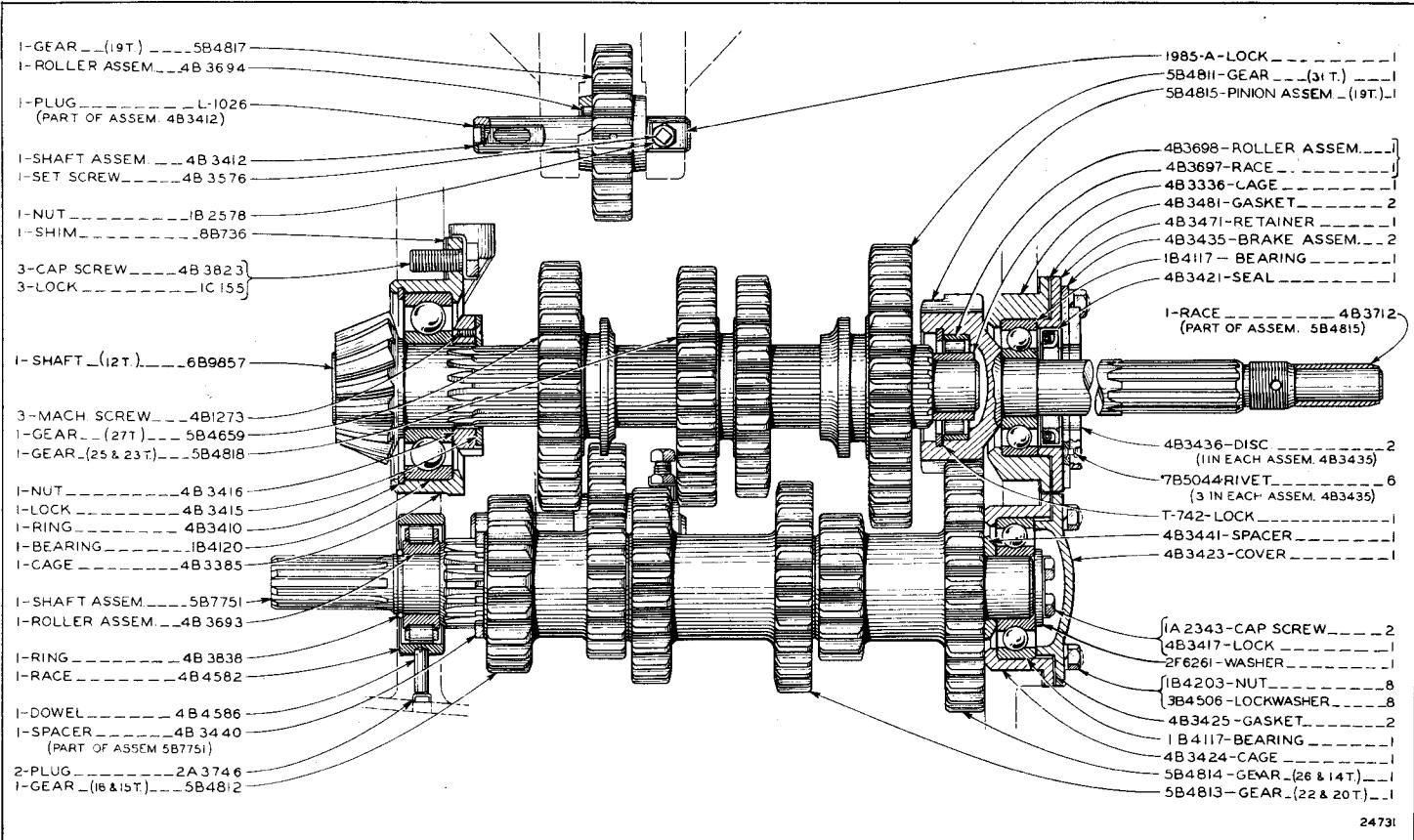


#### GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL

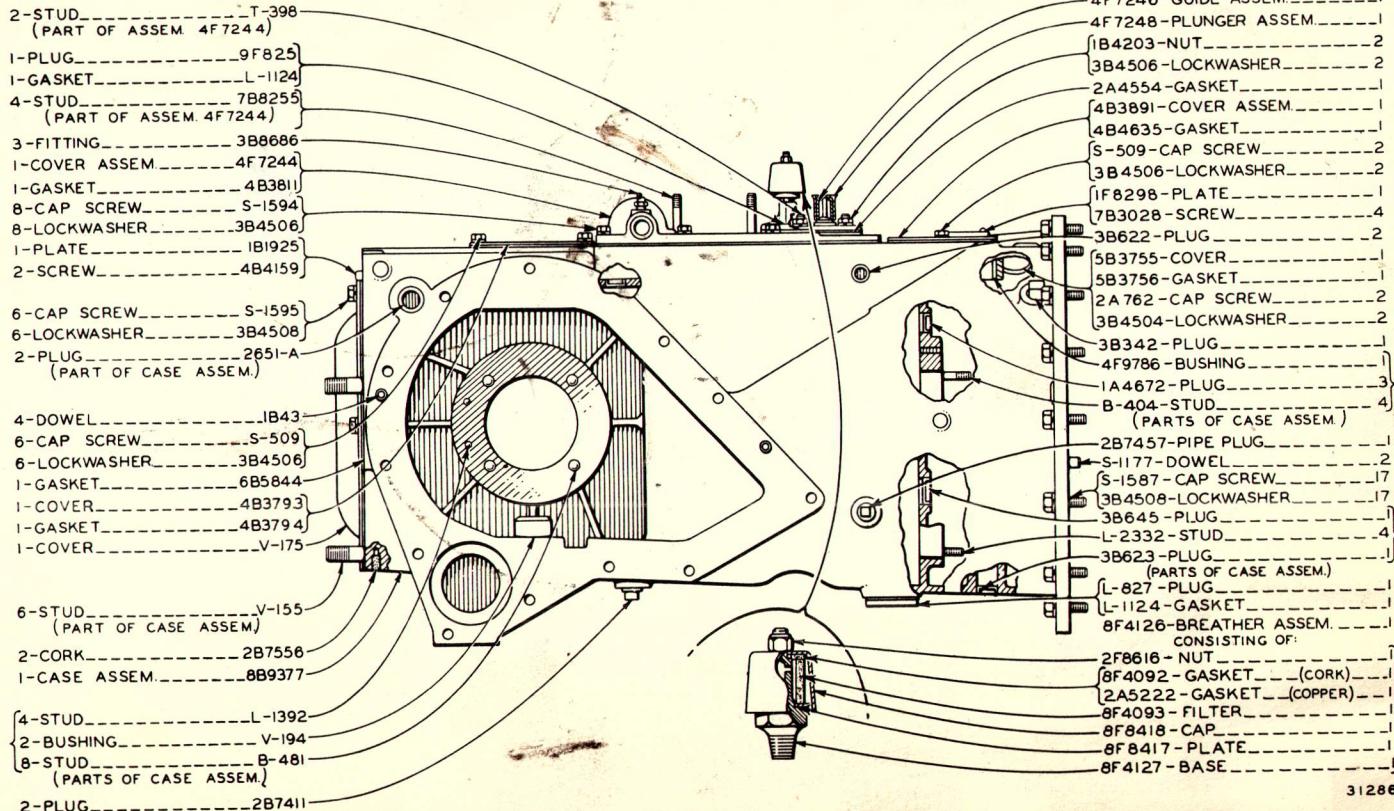
Serial No. 4U363 to 4U3702 inclusive

Refer to Pages 86 and 87 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRANSMISSION  
Refer to Page 75 for special parts

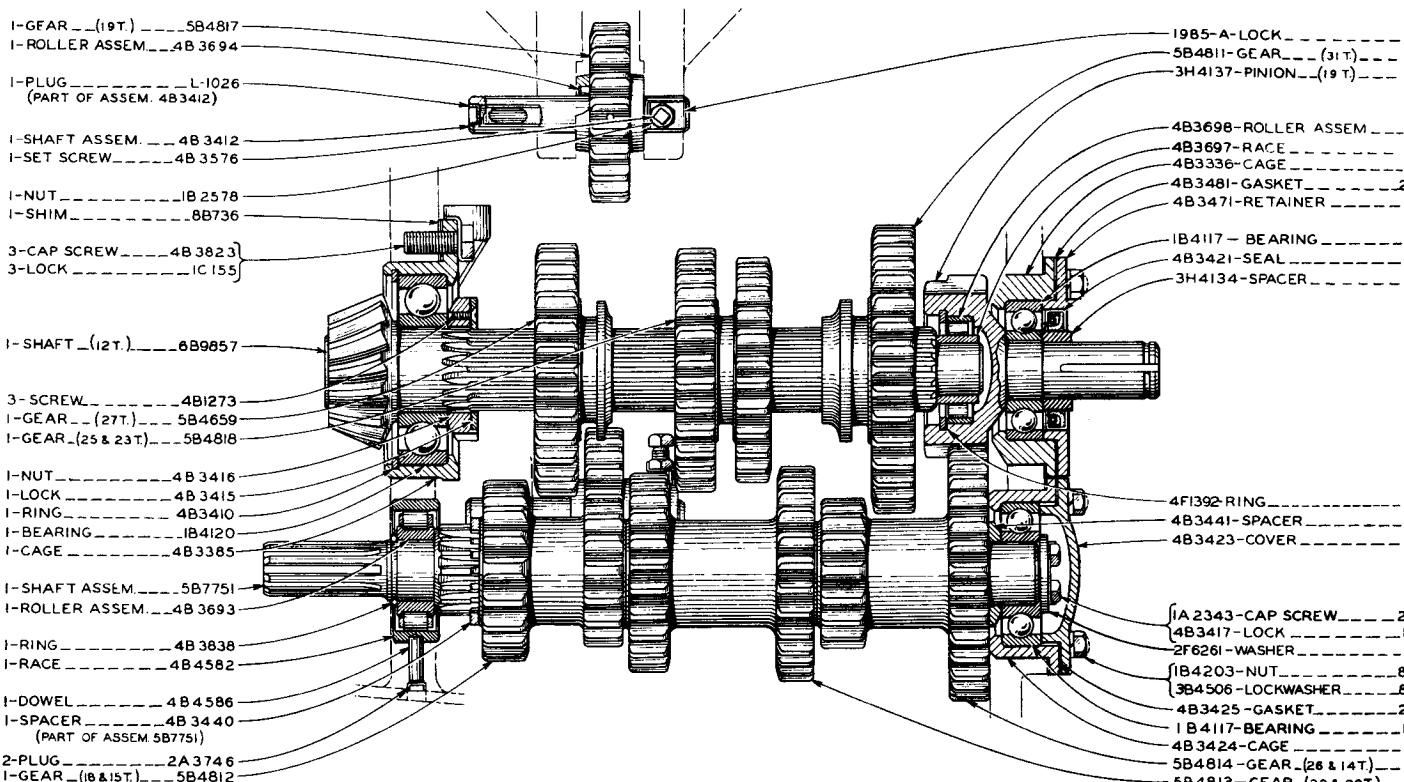


31286

TRANSMISSION CASE AND COVERS  
Effective with Serial No. 4U4078

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

INSERT BETWEEN PAGES 50 & 51 IN FORM 12237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

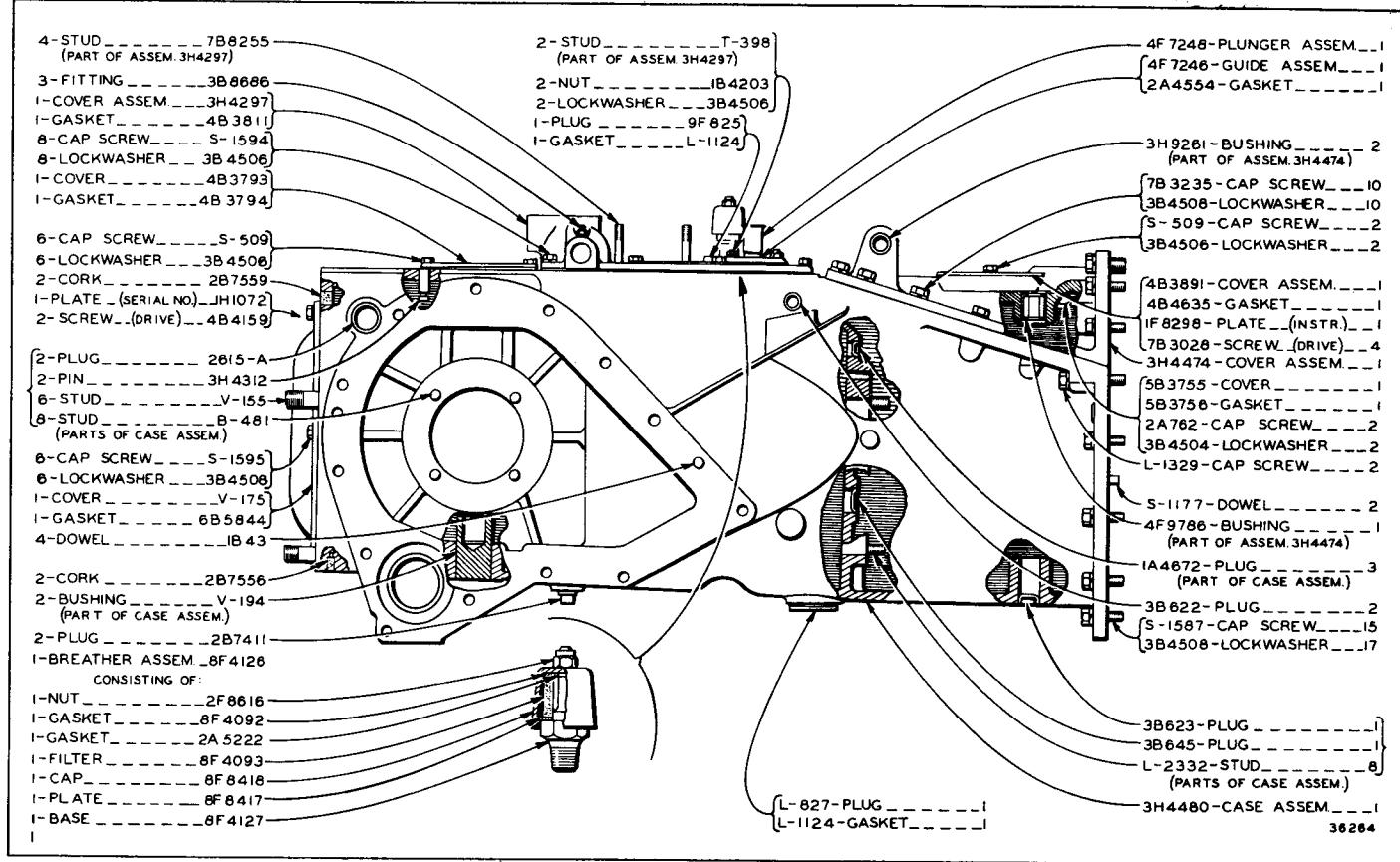


TRANSMISSION  
Effective with Serial No. 4U6373

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

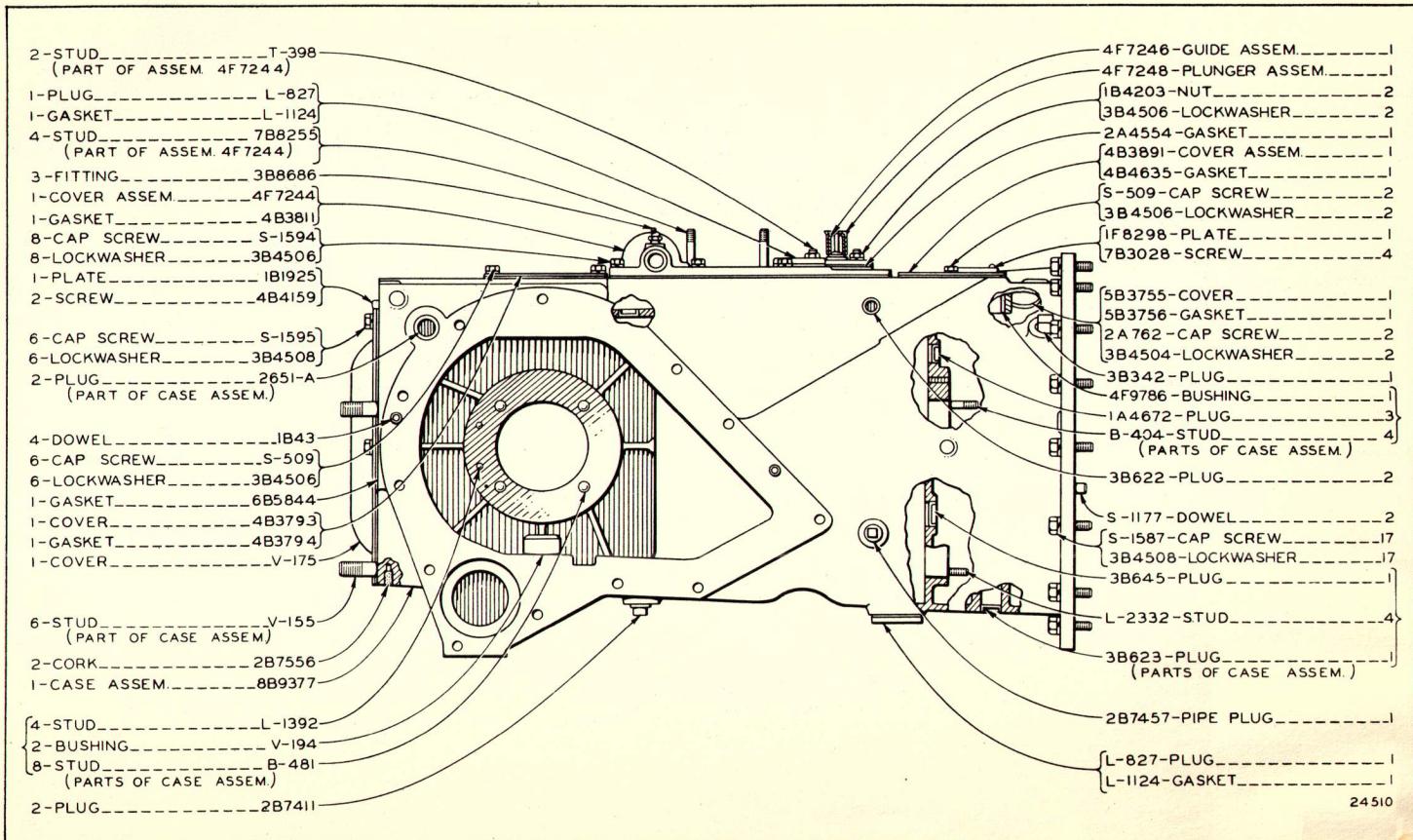
**TRANSMISSION CASE AND COVERS**

Effective with Serial No. 4U6373

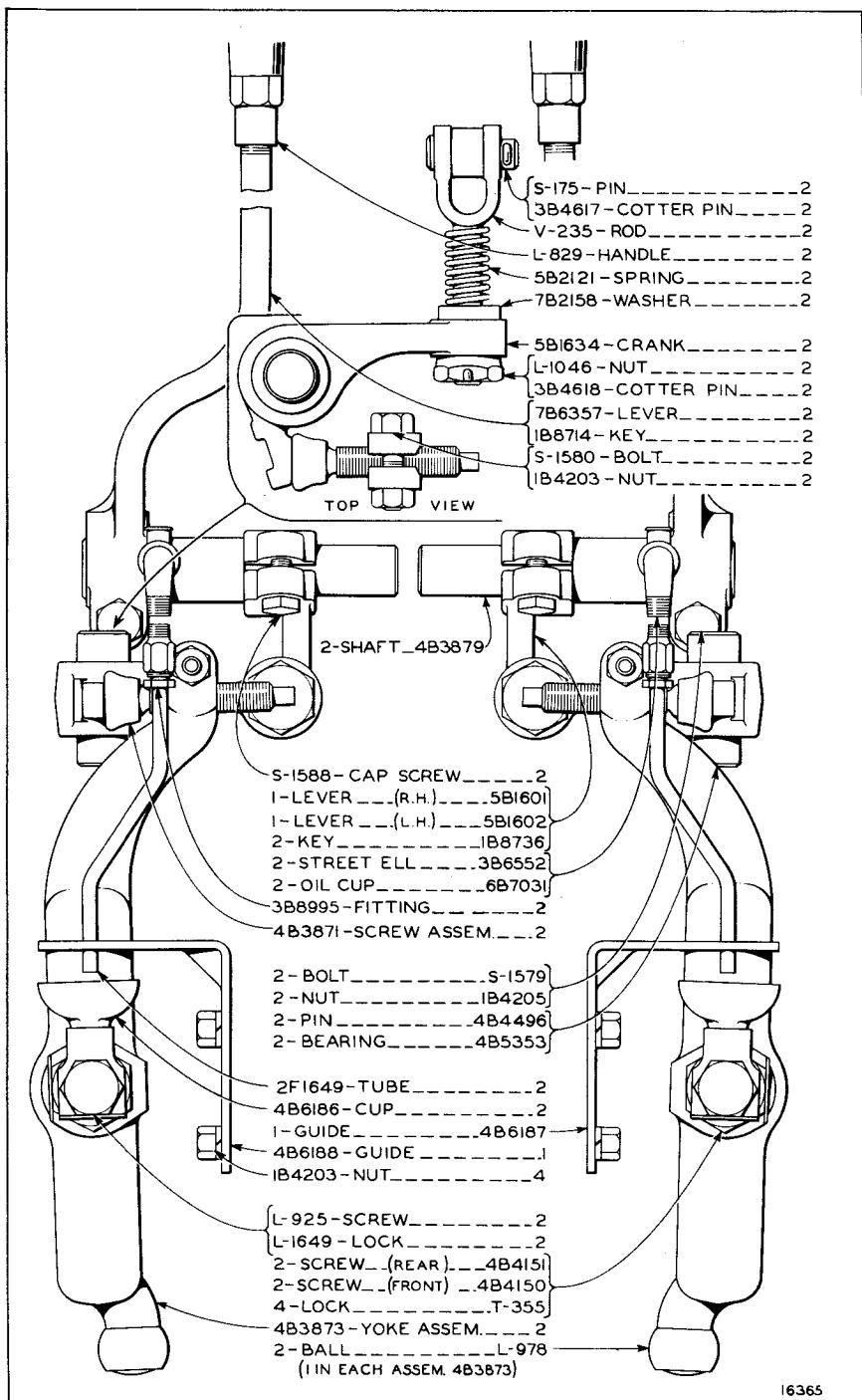


36264

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



TRANSMISSION CASE AND COVERS  
Serial No. 4U1 to 4U4077 inclusive



16365

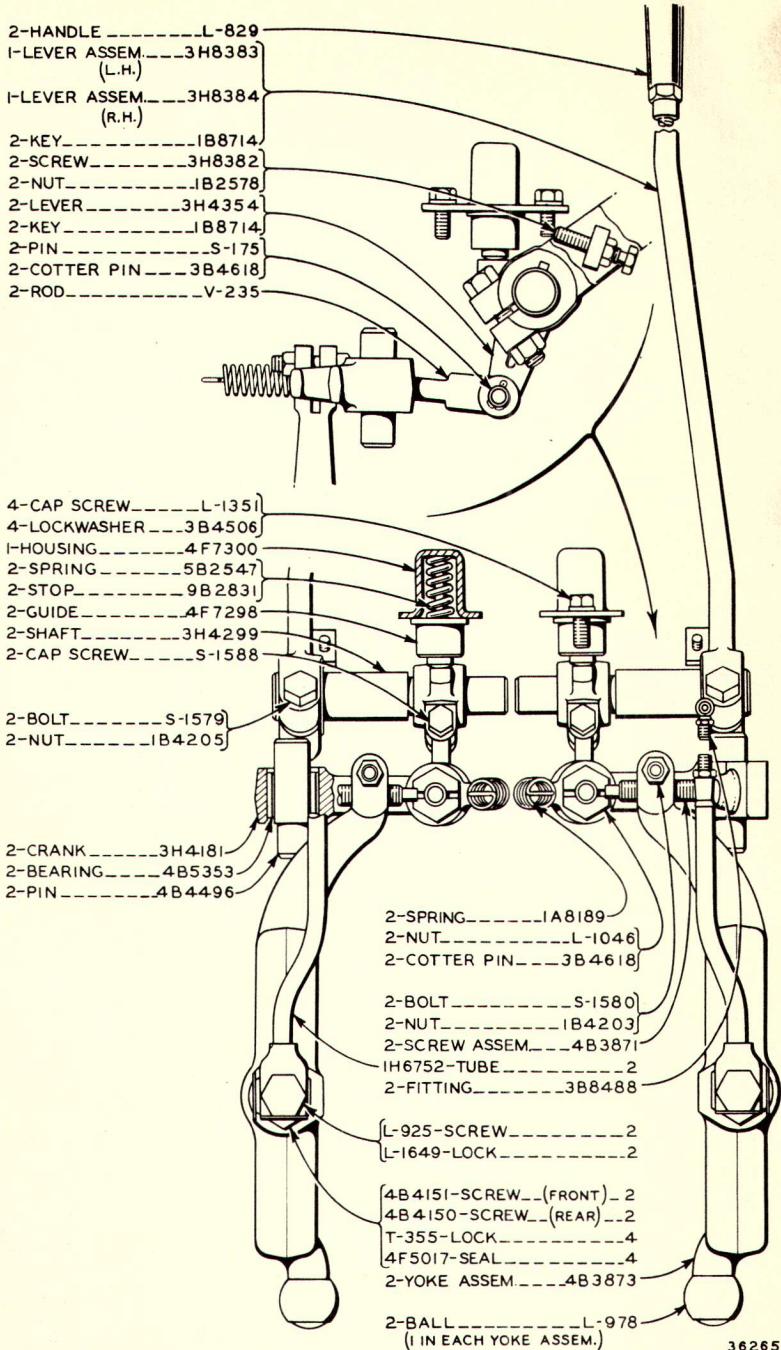
**STEERING CLUTCH CONTROL**

Refer to Page 85 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

## PARTS CATALOG INSERT

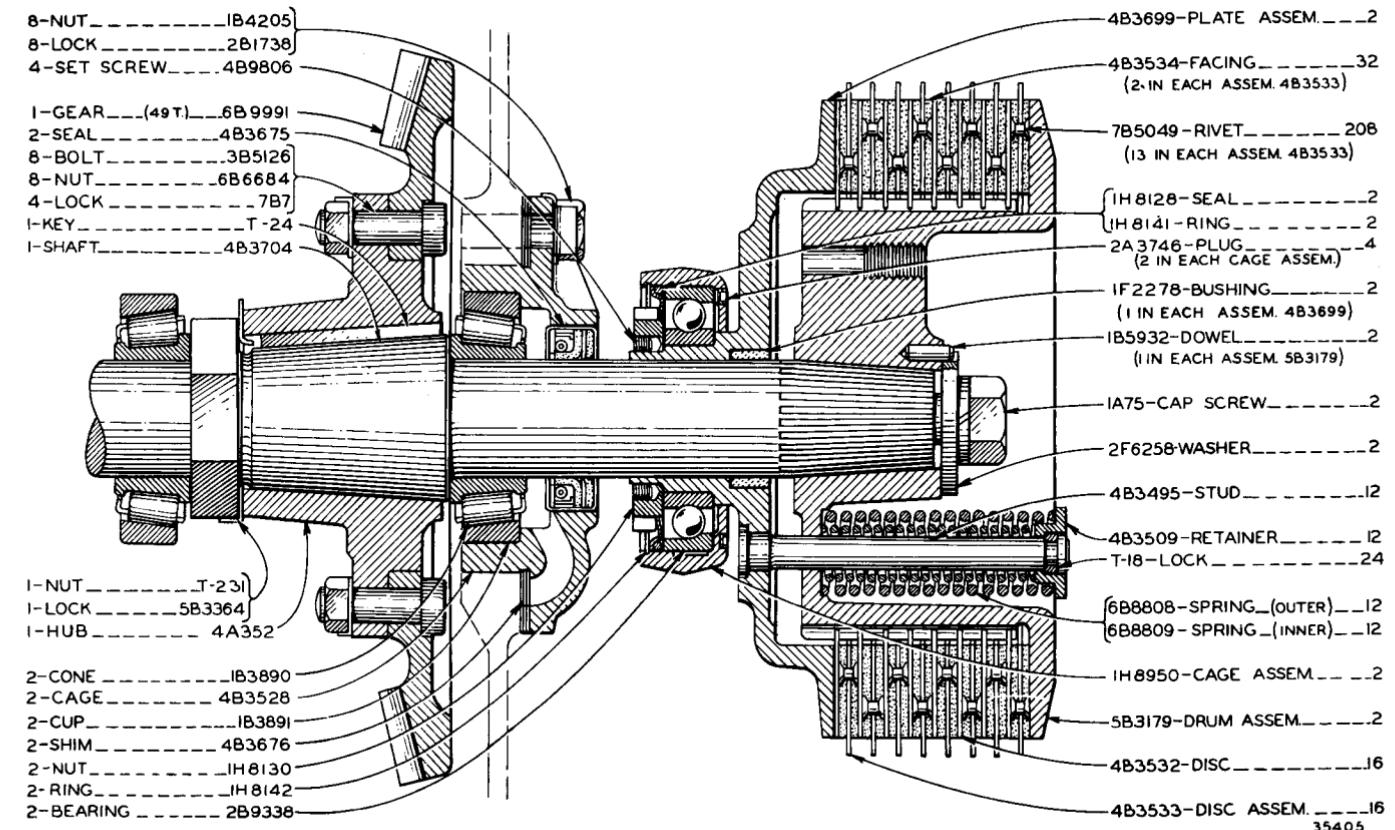
INSERT BETWEEN PAGES 52 &amp; 53 IN FORM I2237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE



STEERING CLUTCH CONTROL  
 Effective with Serial No. 4U6373

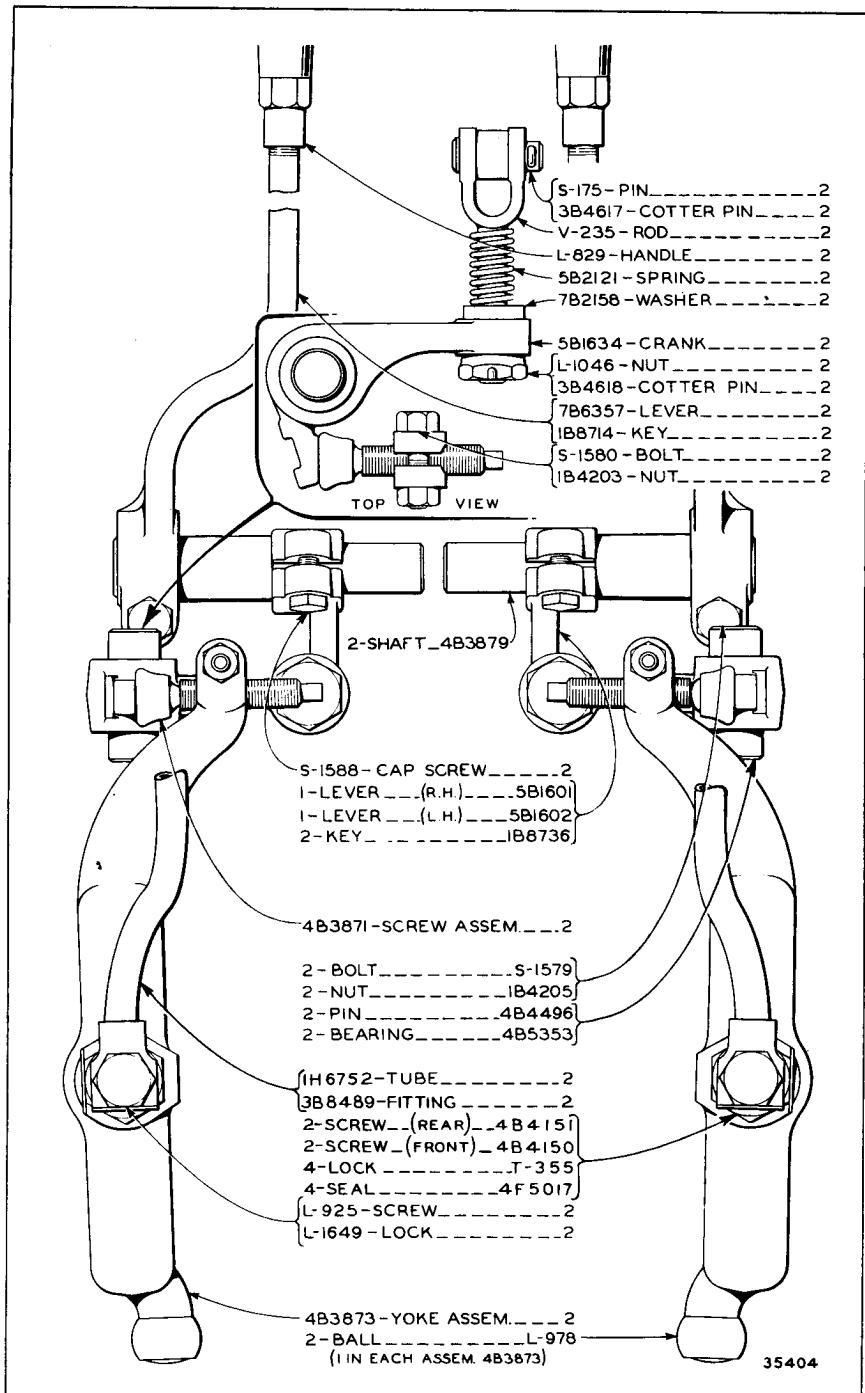
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



#### STEERING CLUTCH

Effective with Serial No. 4U6112  
See Notice of Improved Parts No. 235



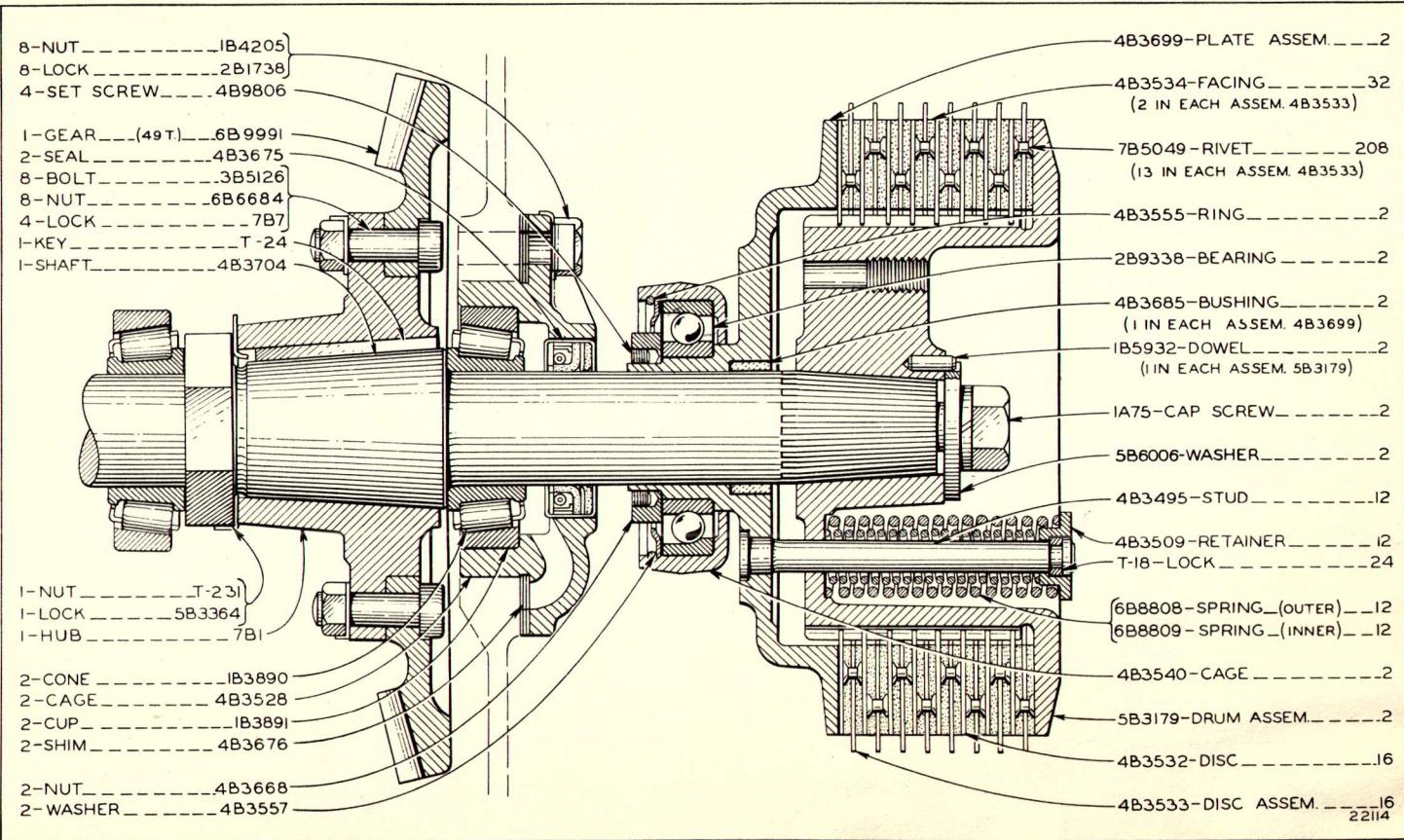
#### STEERING CLUTCH CONTROL

Effective with Serial No. 4U6112

Refer to Page 85 for special parts. See notice of Improved Parts No. 235

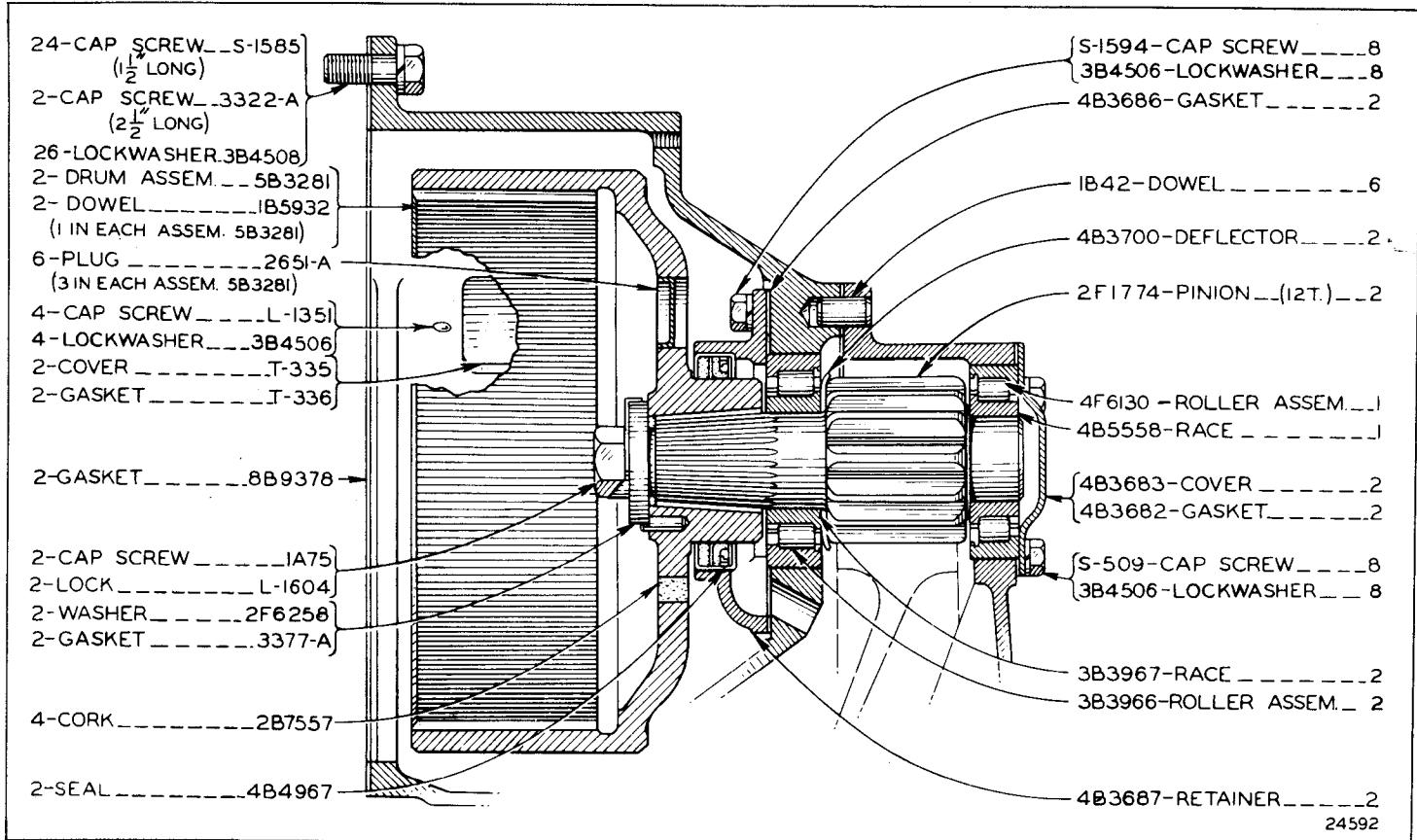
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

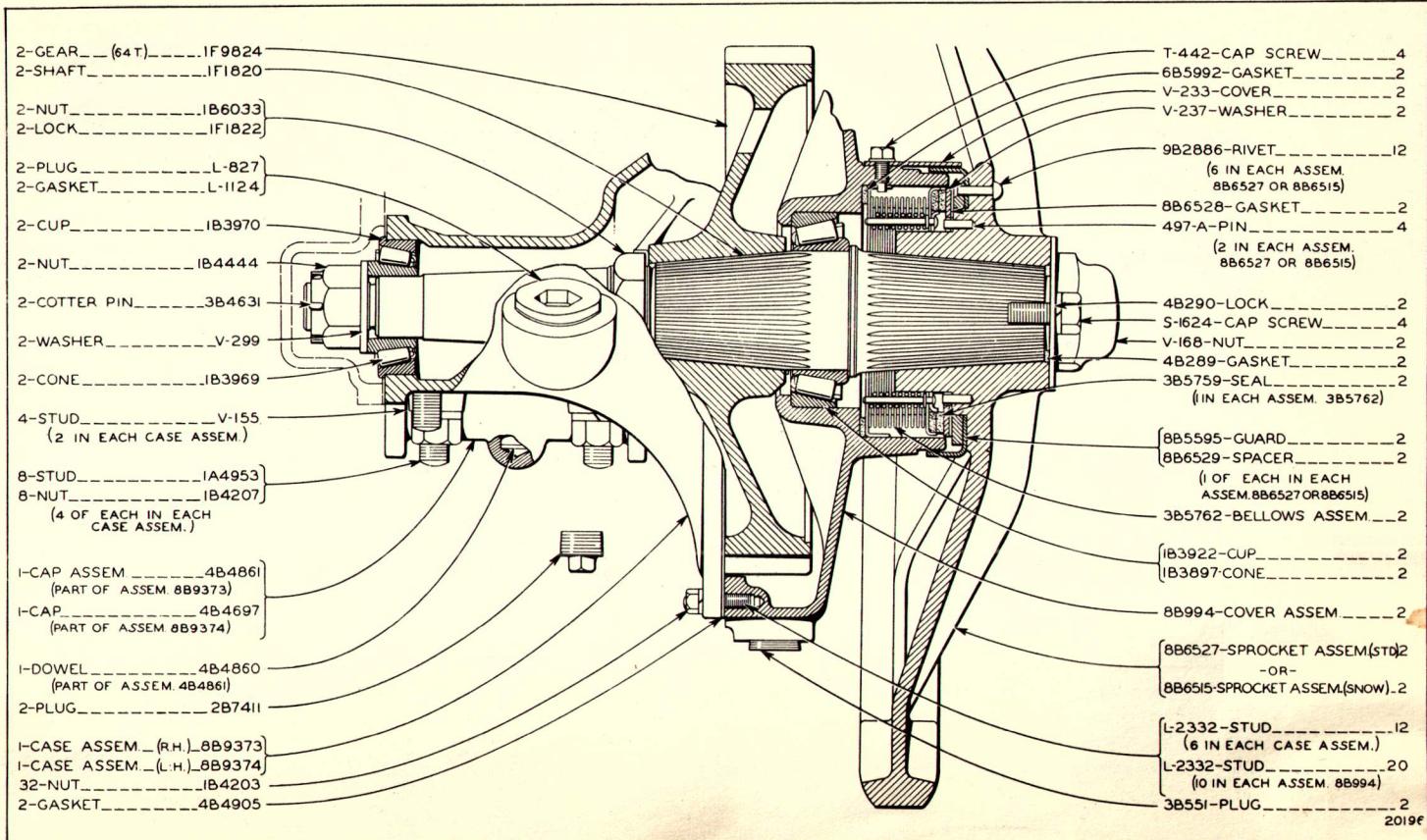


STEERING CLUTCH

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

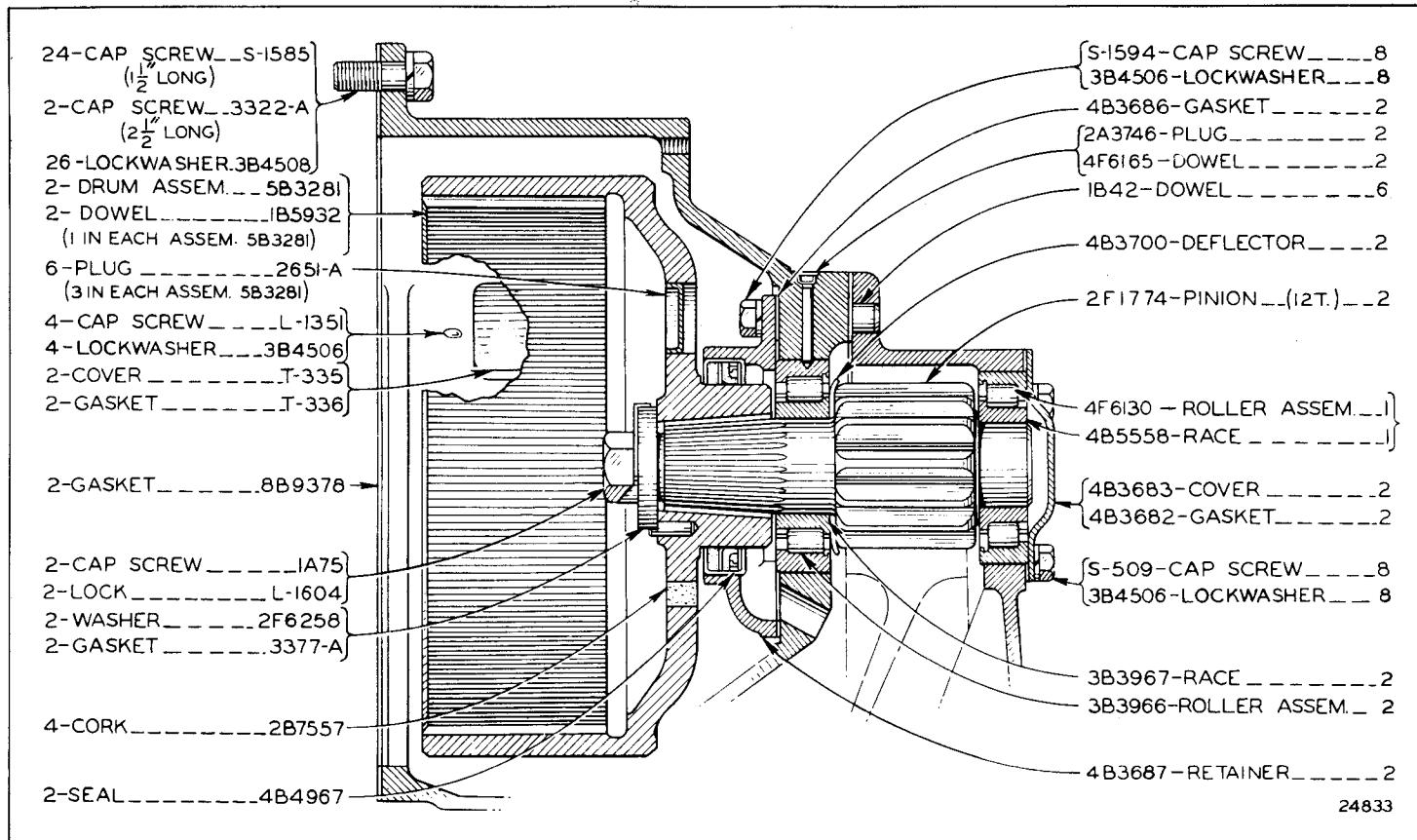


**FINAL DRIVE**  
Serial No. 4U1 to 4U46



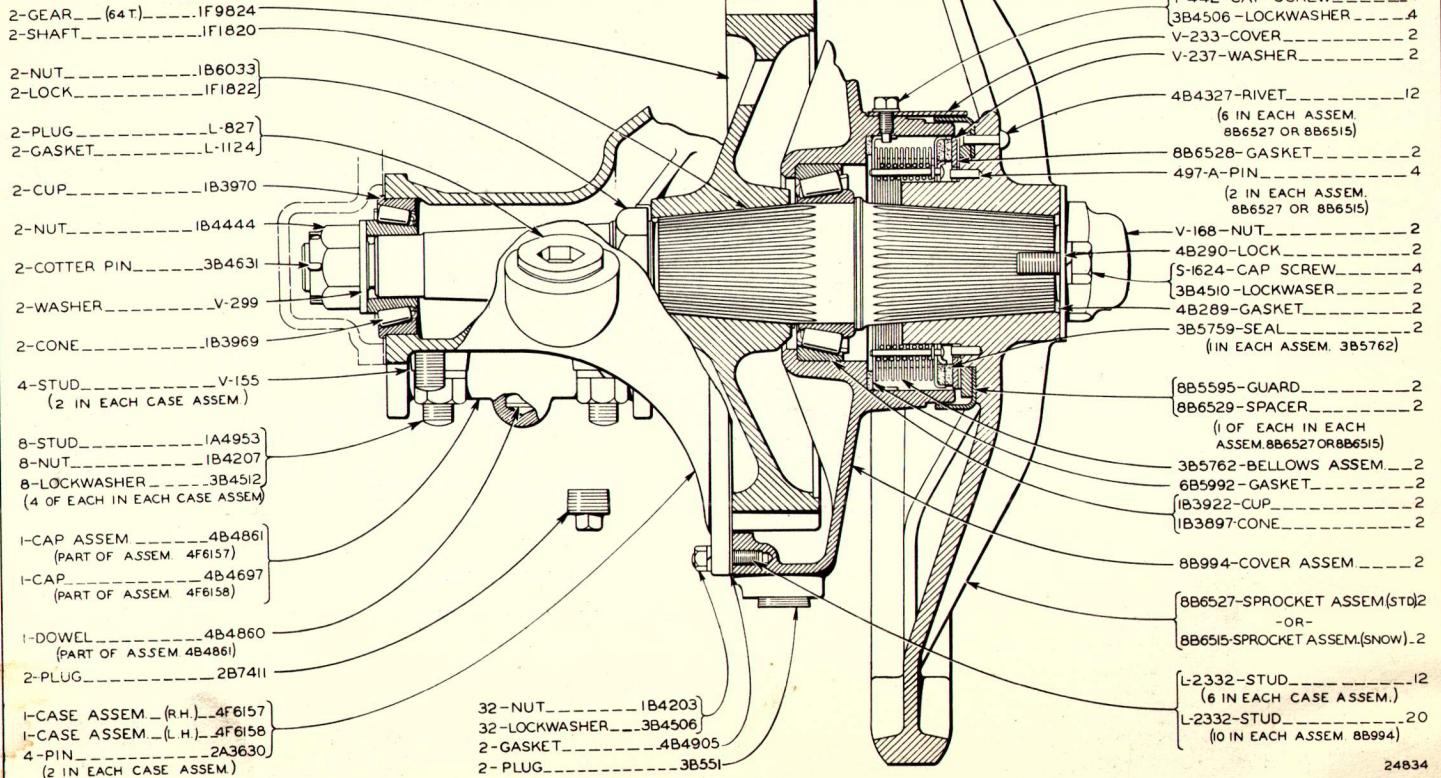
**FINAL DRIVE**  
Serial No. 4U1 to 4U6 Inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



# CLUTCH, TRANSMISSION AND CHASSIS

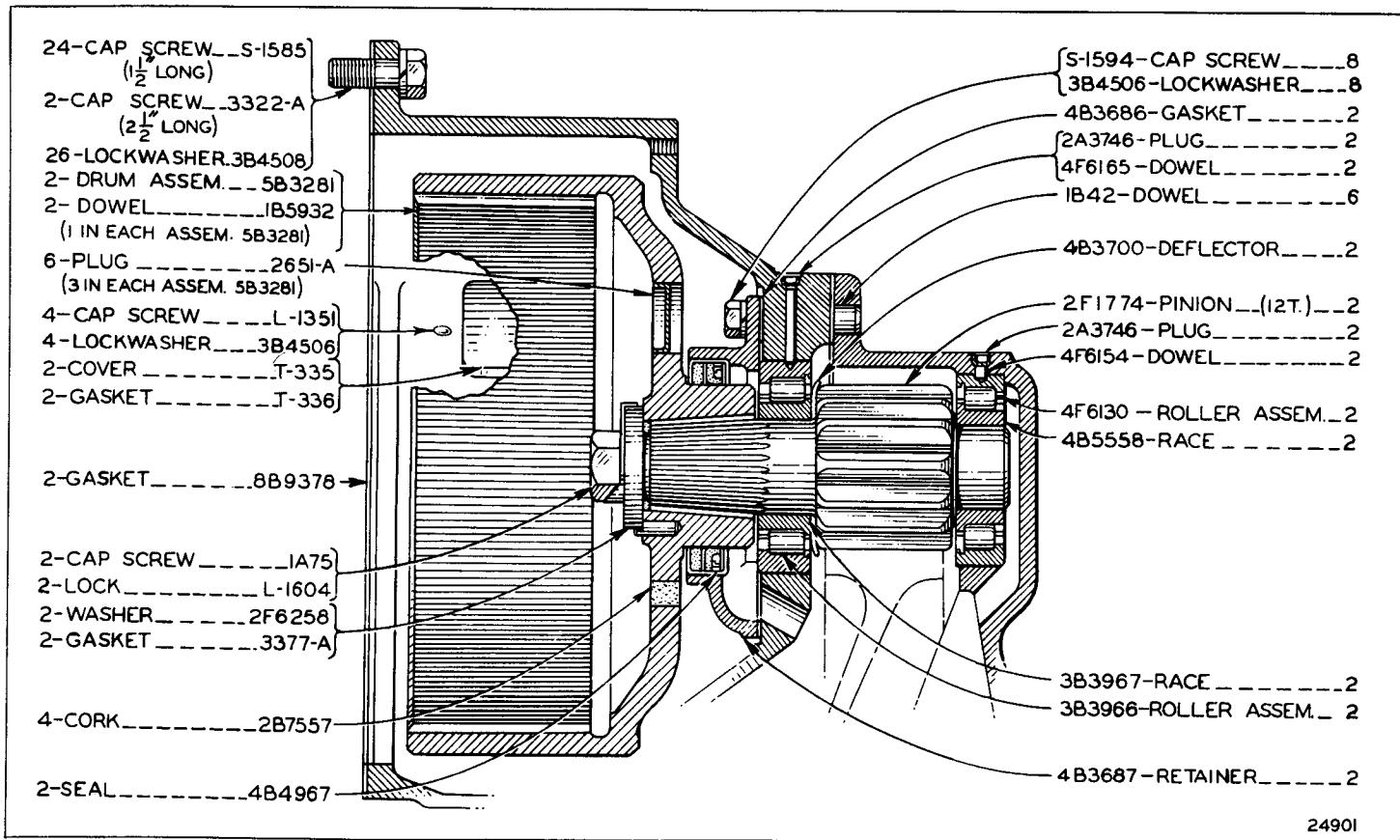
57



ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**FINAL DRIVE**  
Serial No. 4U47 to 4U50 Inclusive

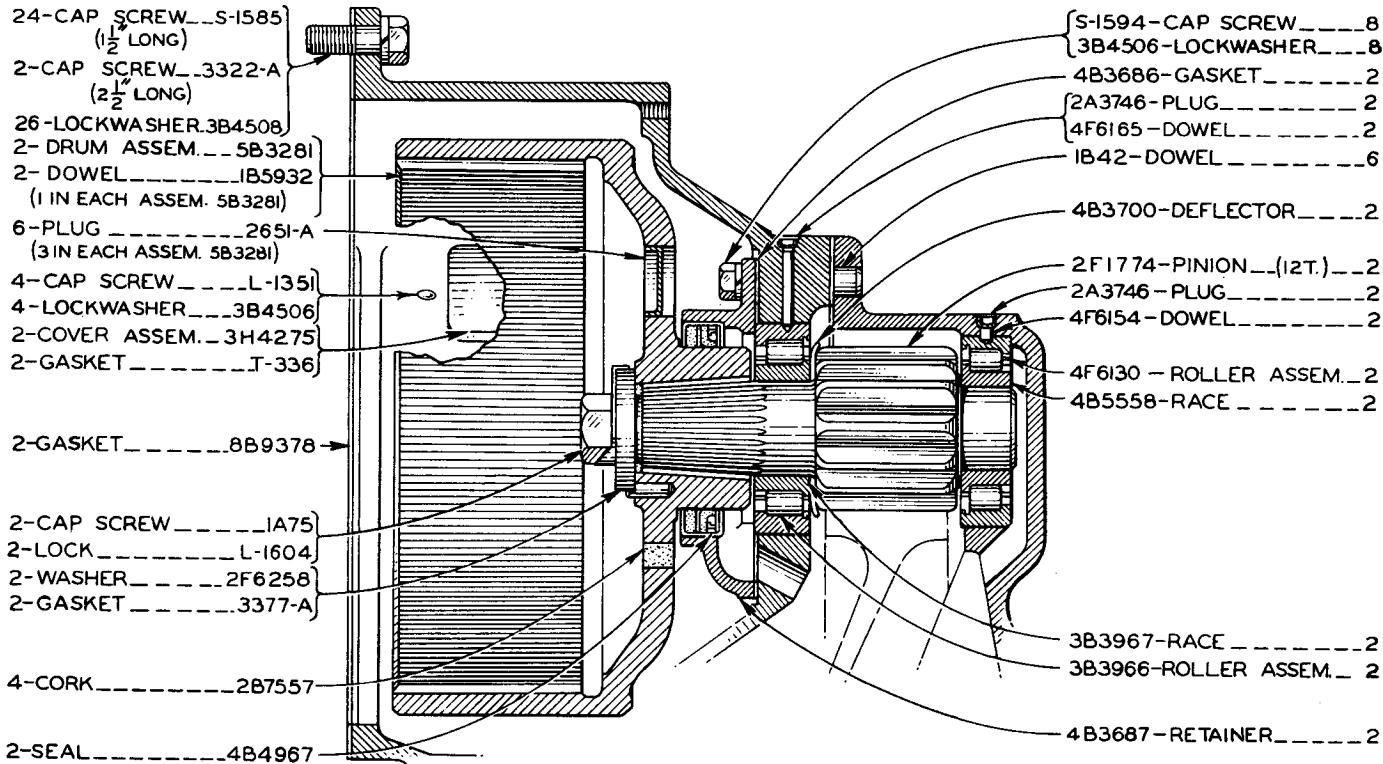
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FINAL DRIVE  
Effective with Serial No. 4U51

2490I

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



36920

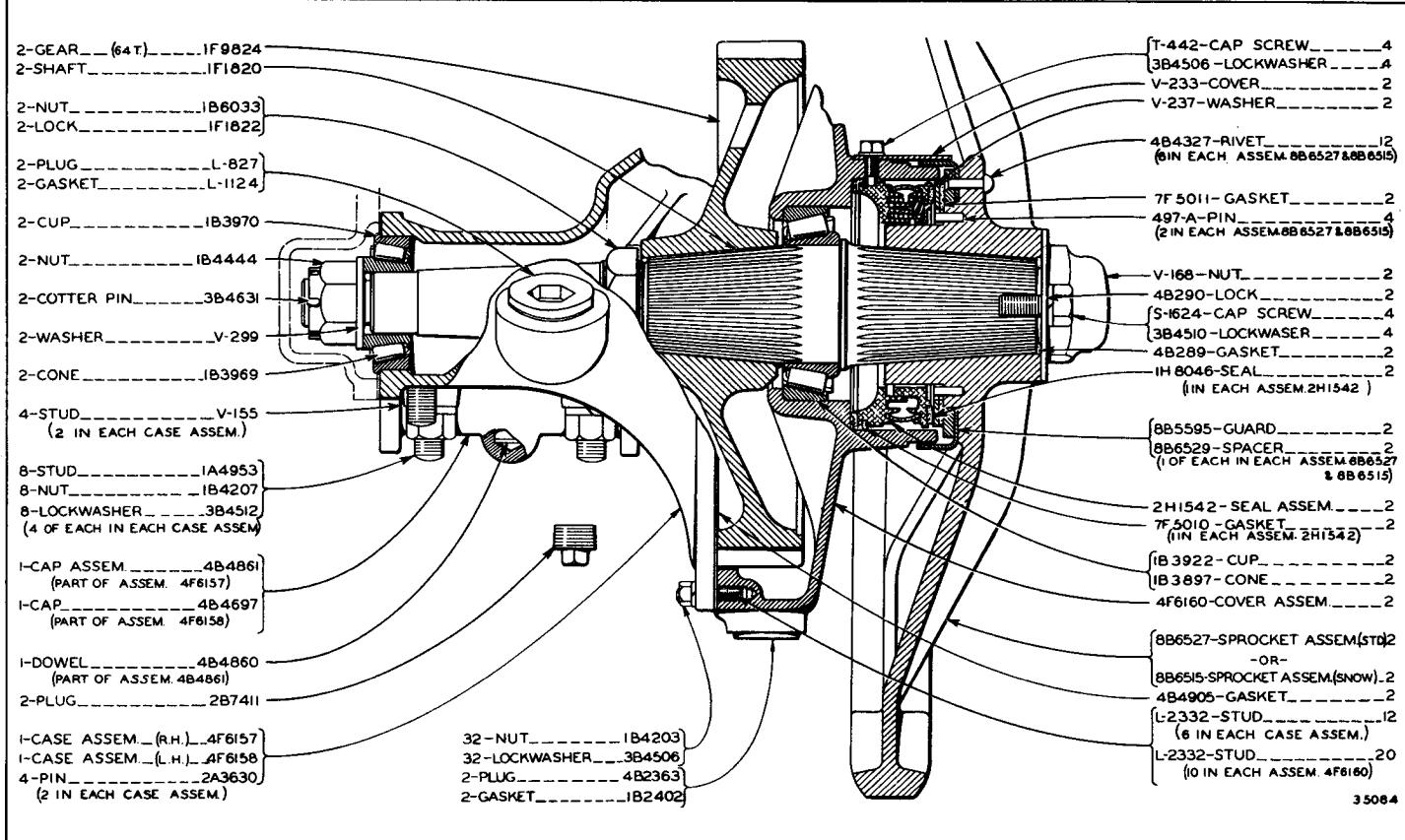
## FINAL DRIVE—Part One

Effective with Serial No. 4U6373

Additional parts are shown on reverse side of insert

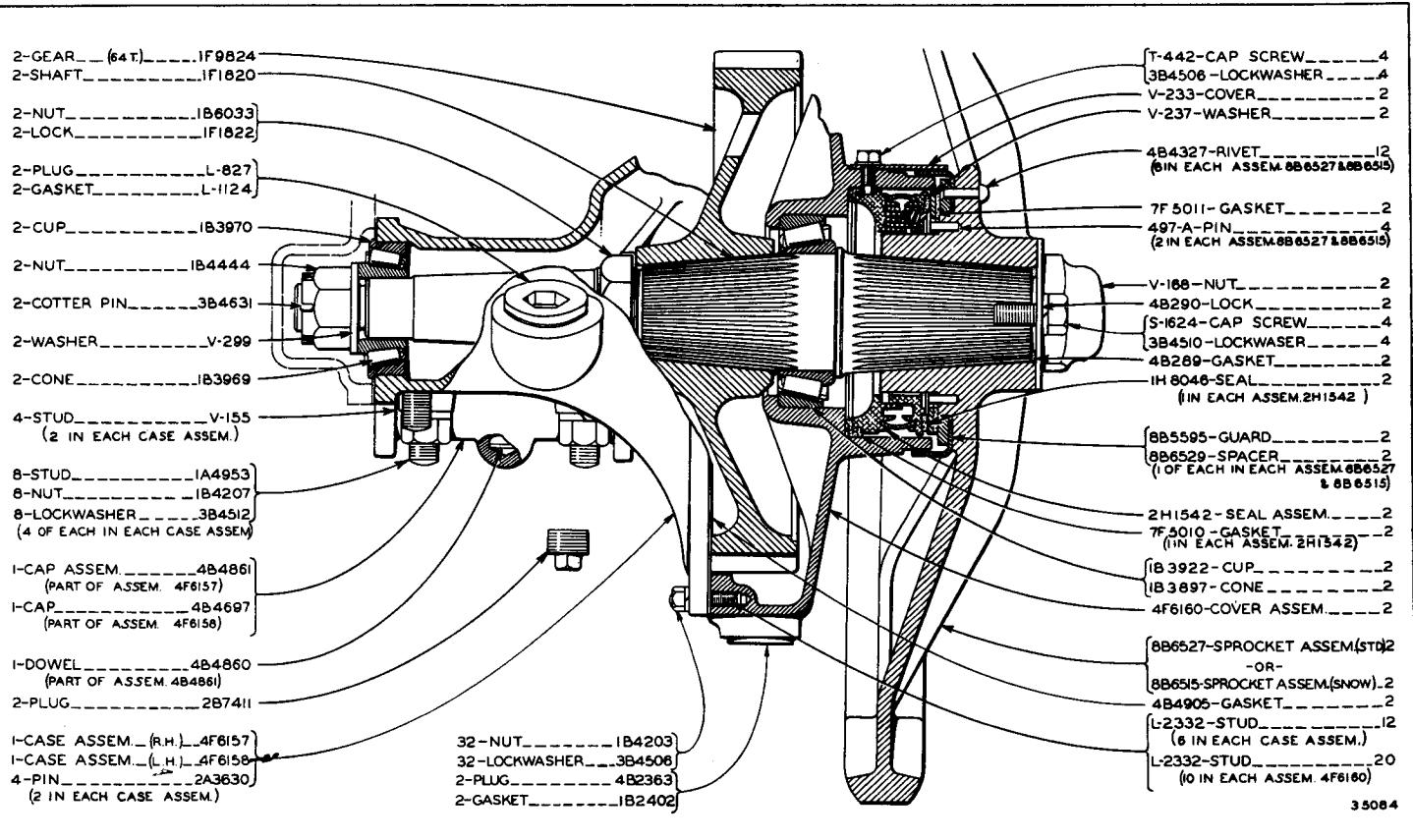
**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**

**FINAL DRIVE—Part Two**  
Effective with Serial No. 4U6373  
Additional parts are shown on front side of insert



## PARTS CATALOG INSERT

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



## FINAL DRIVE—Part Two

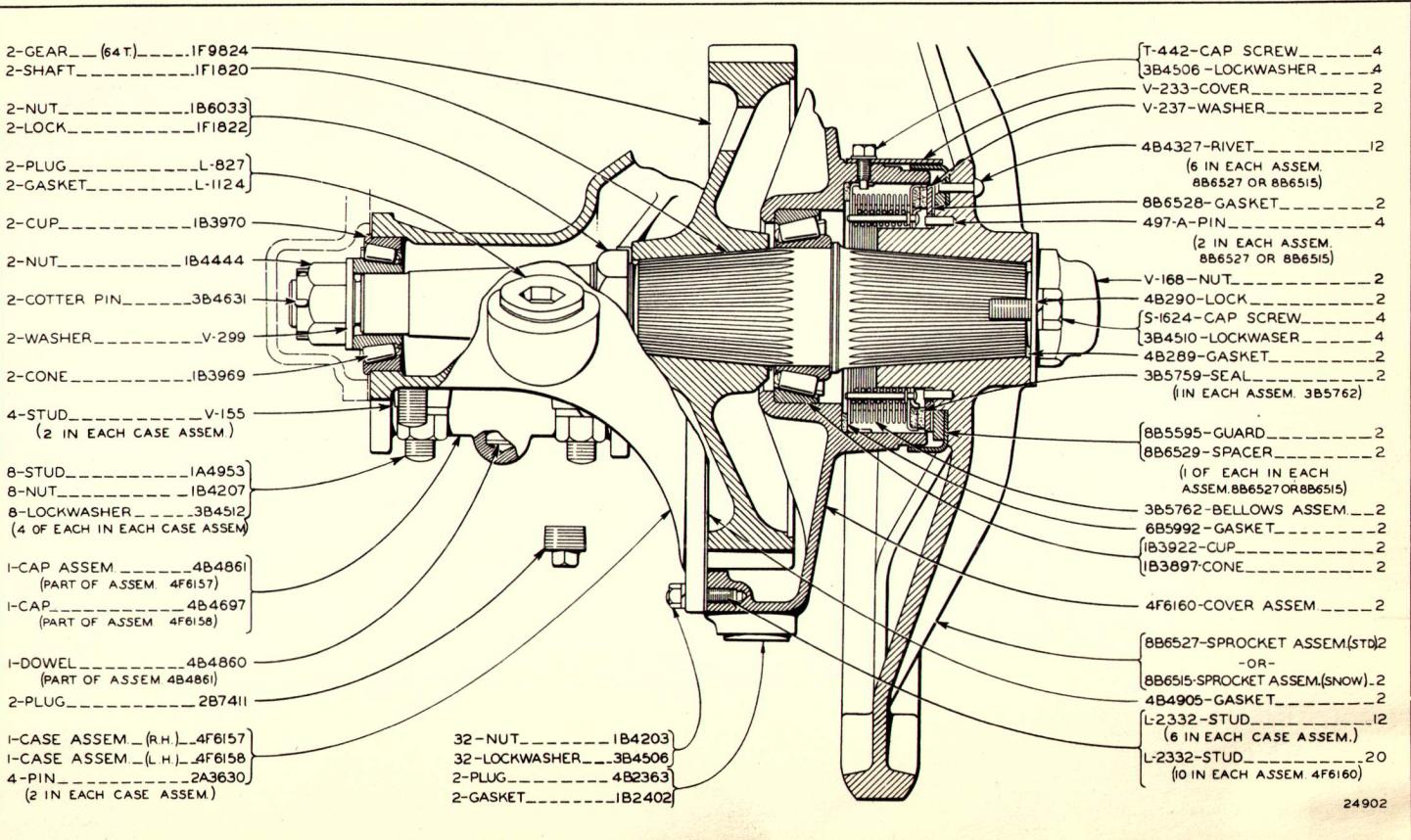
Effective with Serial No. 4U5651

Additional parts are shown on Page 58. See Notice of Improved Parts No. 227

# CLUTCH, TRANSMISSION AND CHASSIS

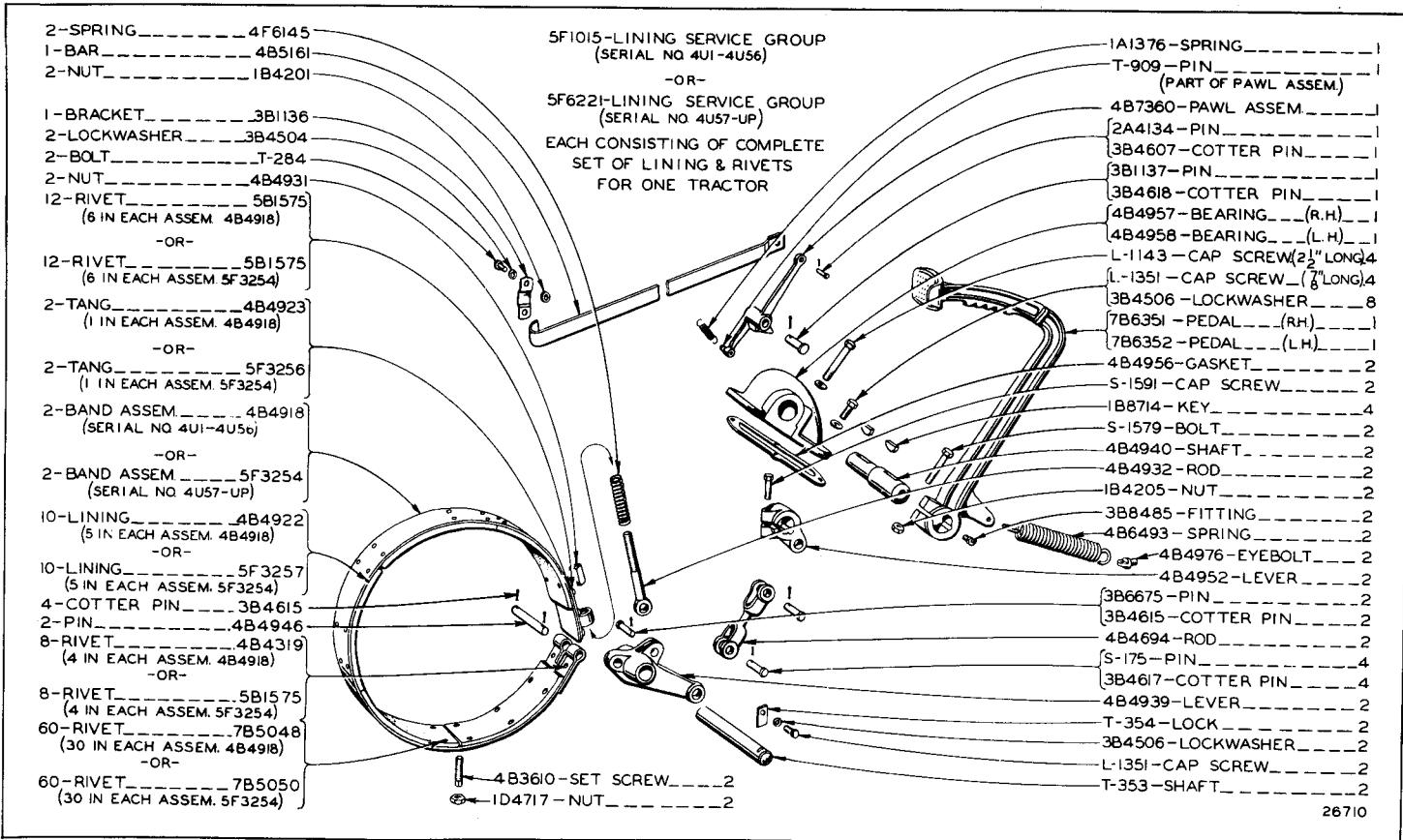
59

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

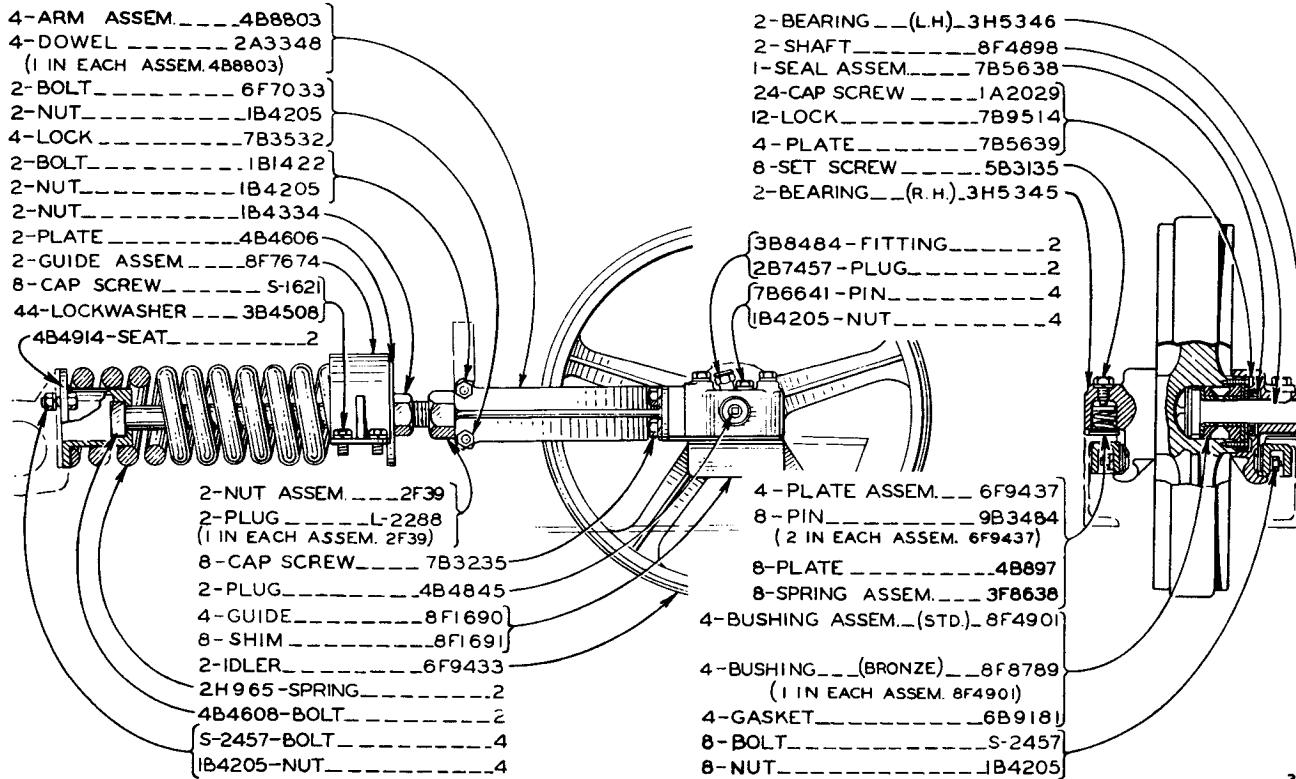


**FINAL DRIVE**  
Effective with Serial No. 4U51

**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**



ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

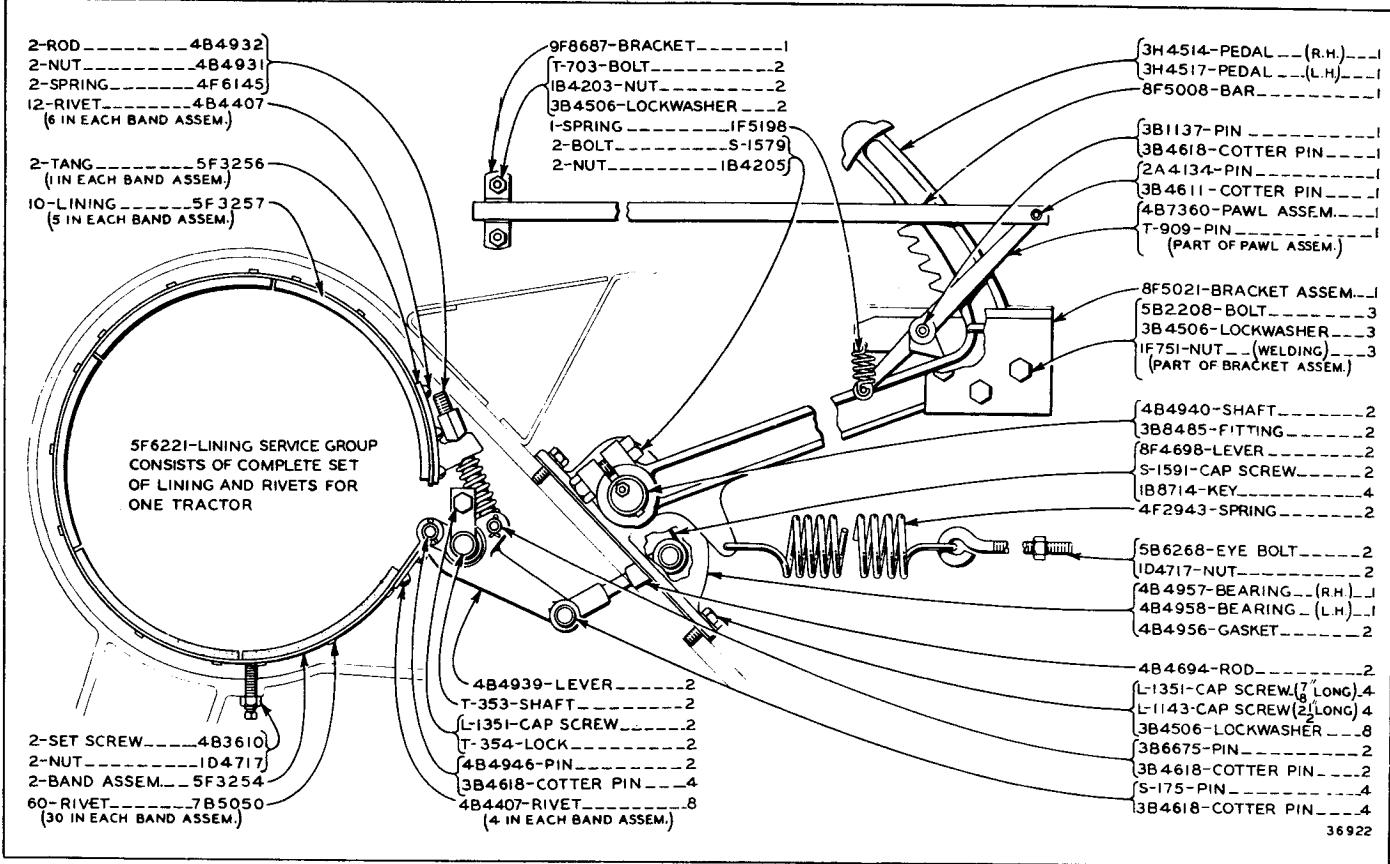


36387

**FRONT IDLER**  
 Effective with Serial No. 4U6373

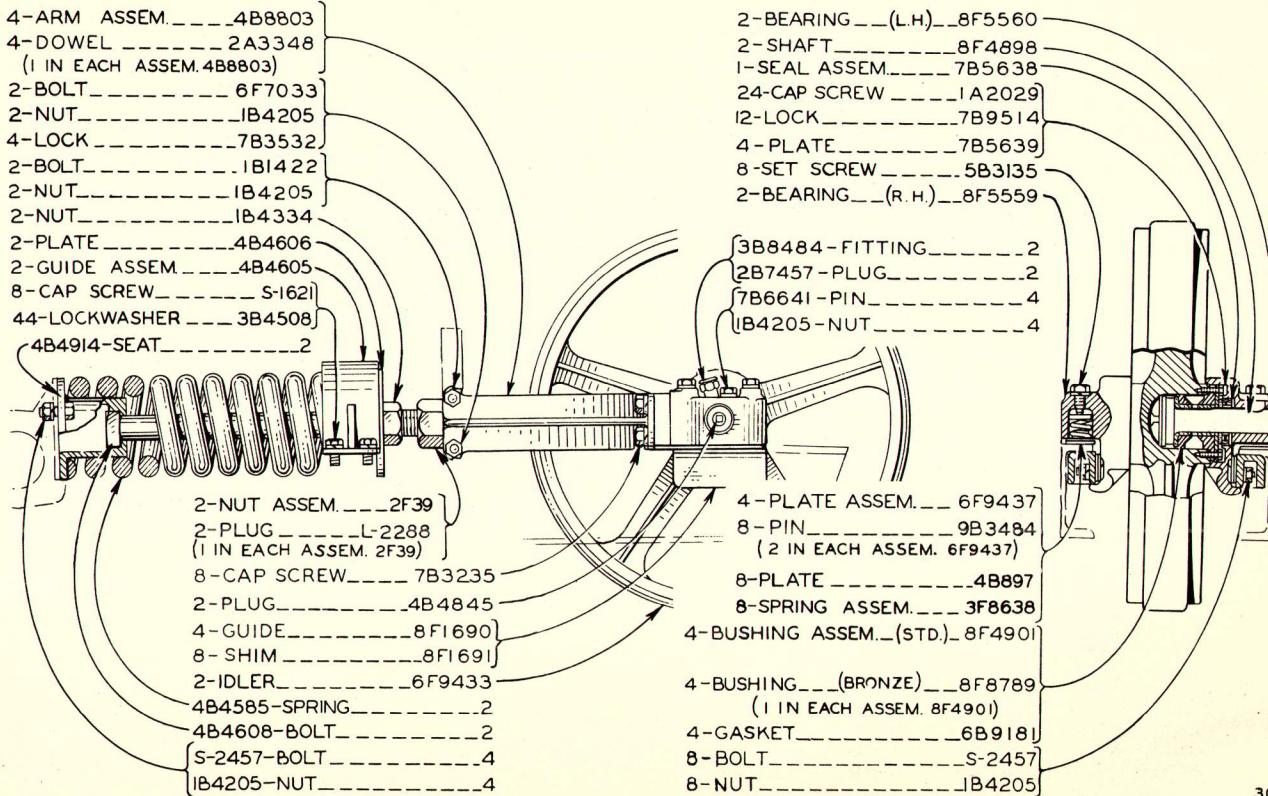
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**BRAKES**  
Effective with Serial No. 4U6373



## INSERT BETWEEN PAGES 60 &amp; 61 IN FORM 12237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

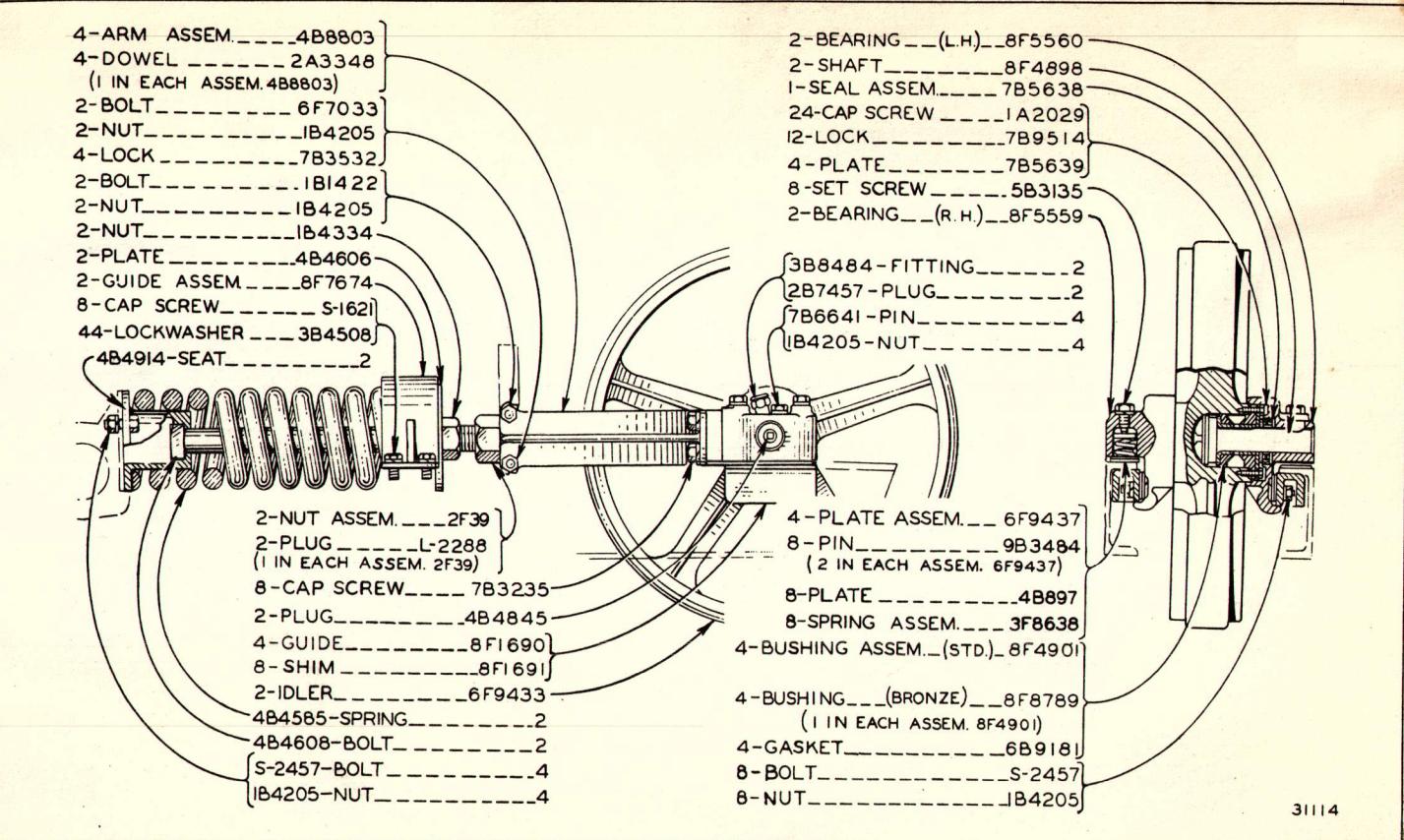


30462

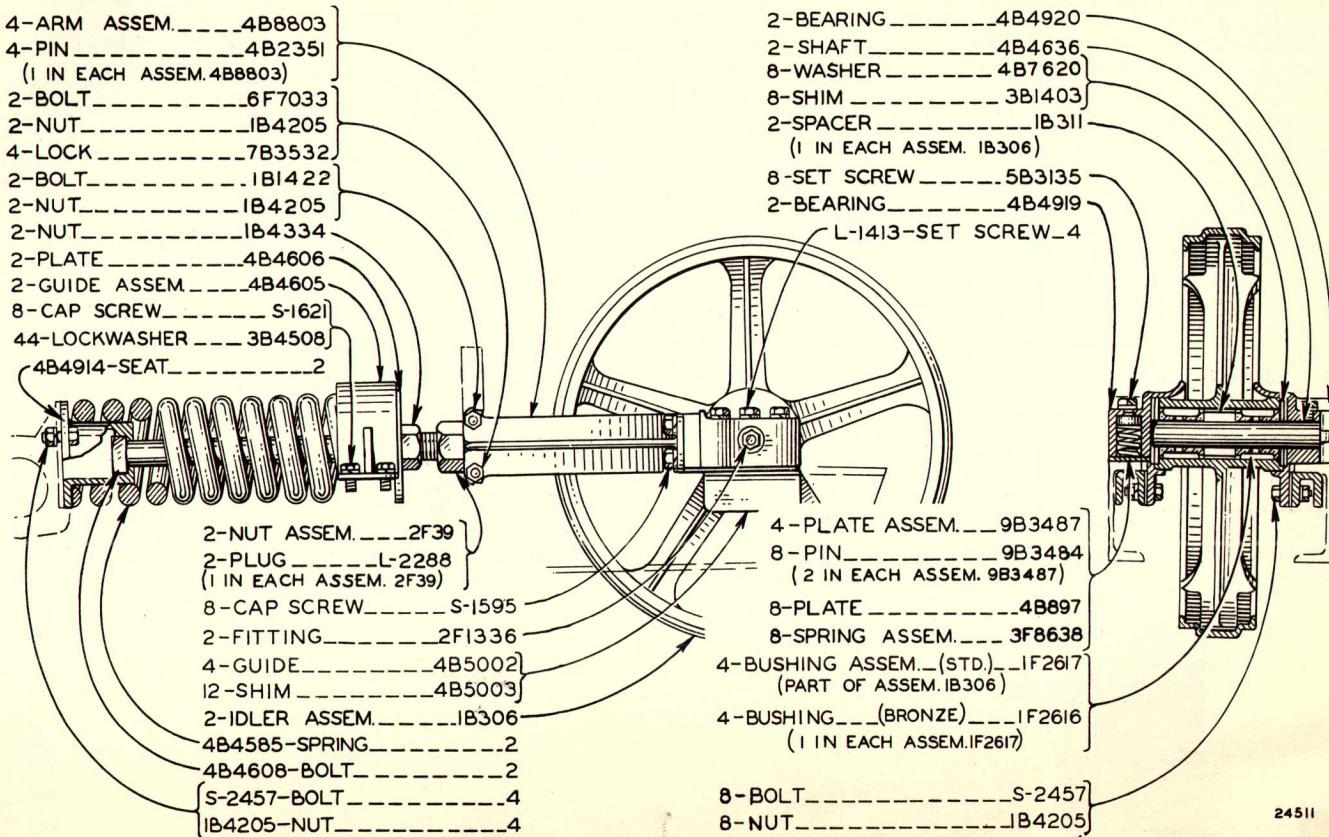
## FRONT IDLER

Serial No. 4U3611 to 4U3988 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



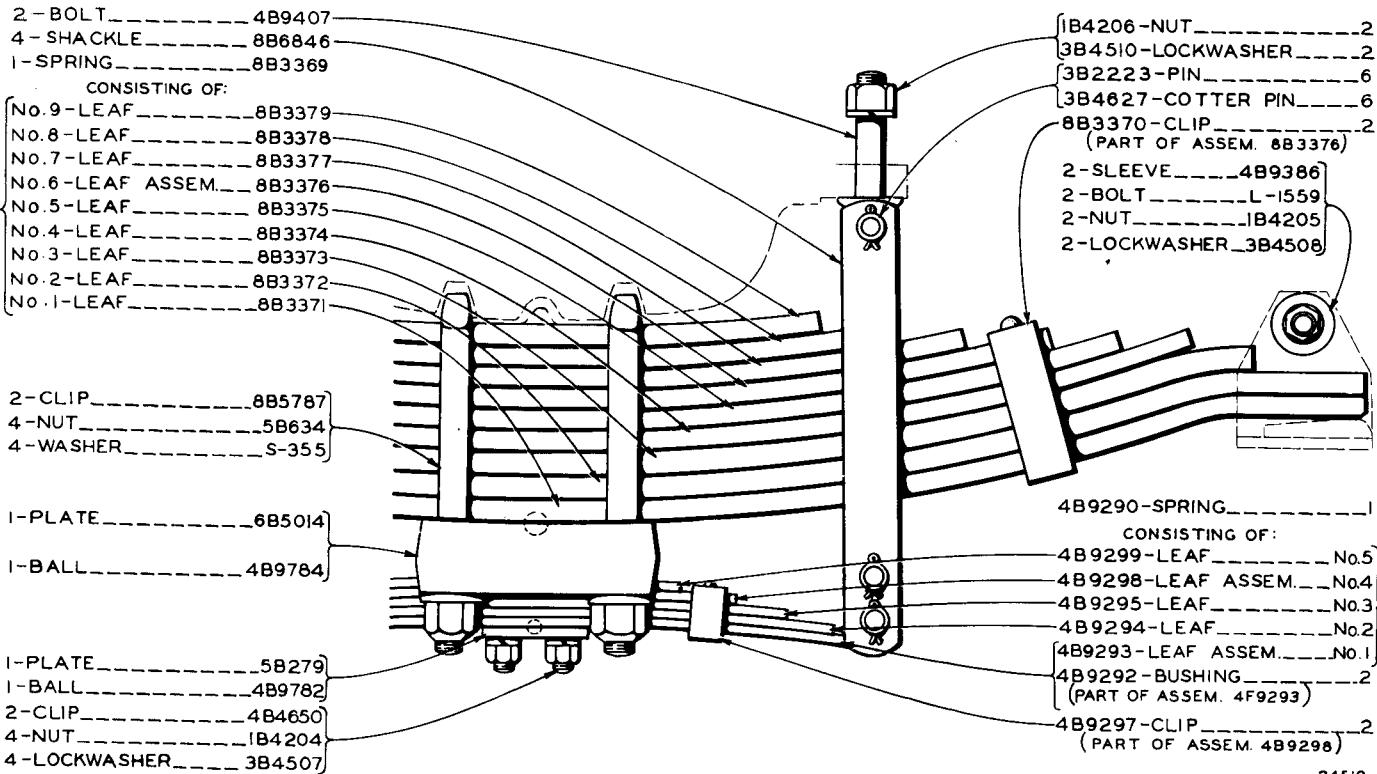
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



FRONT IDLER  
Serial No. 4U1 to 4U3610 inclusive

## "CATERPILLAR" D2 TRACTOR

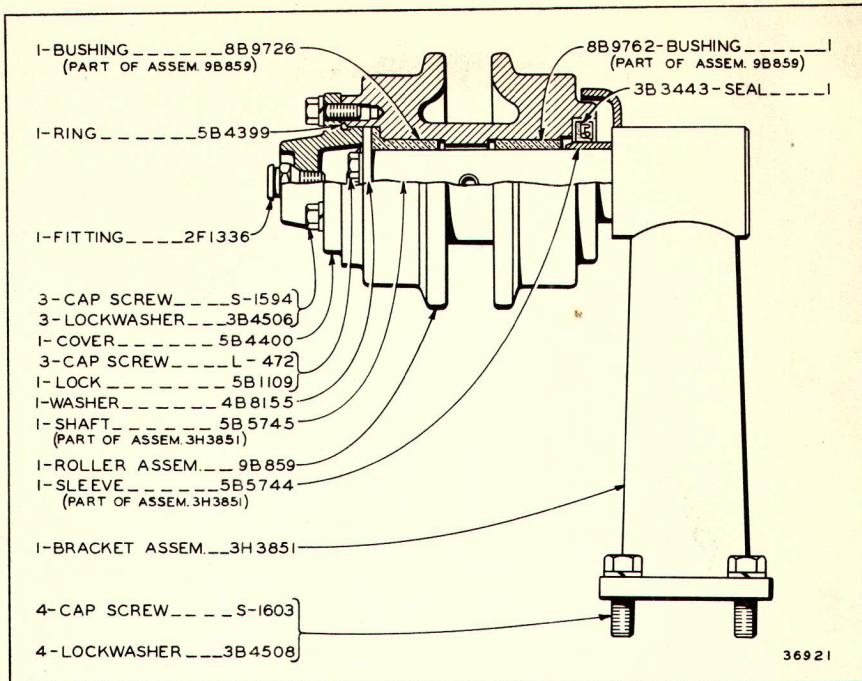
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



24519

## PARTS CATALOG INSERT

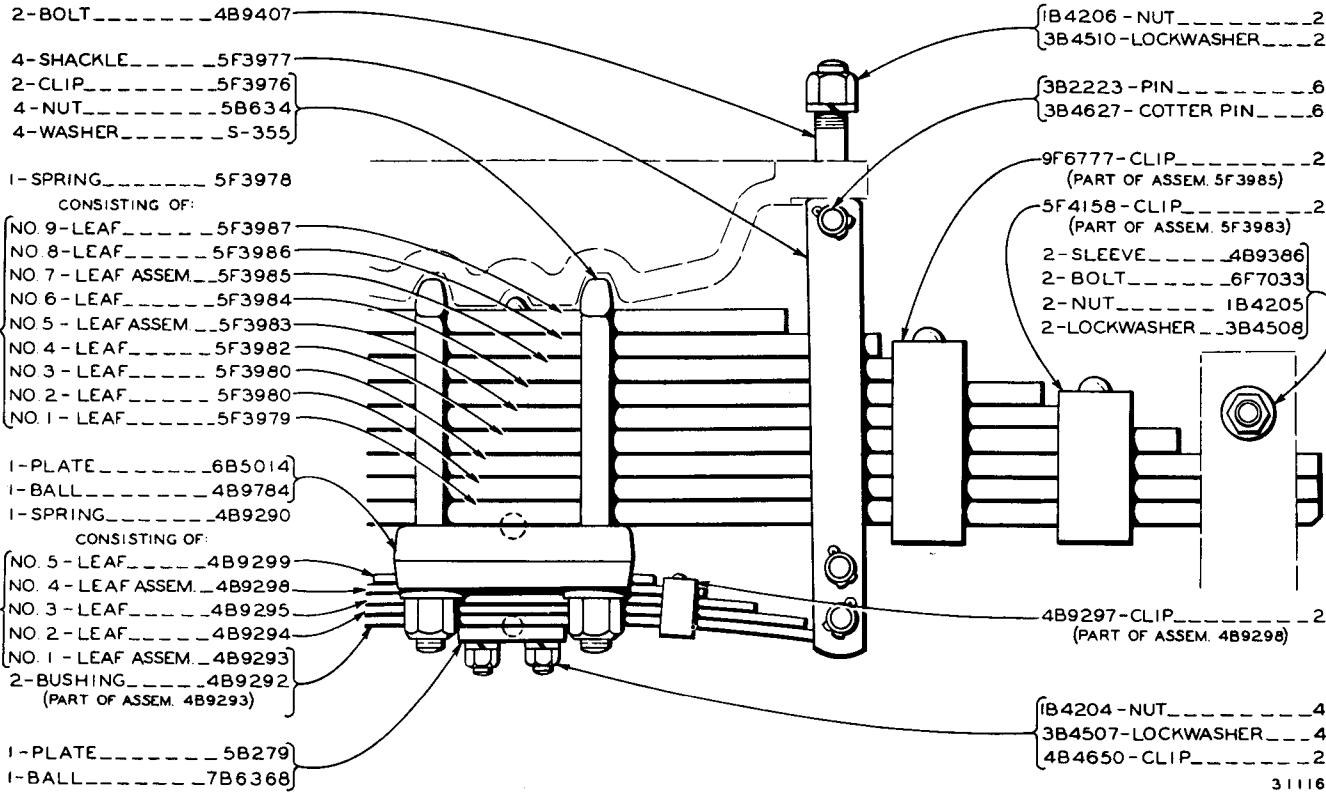
INSERT BETWEEN TRACTOR AND GALLIE



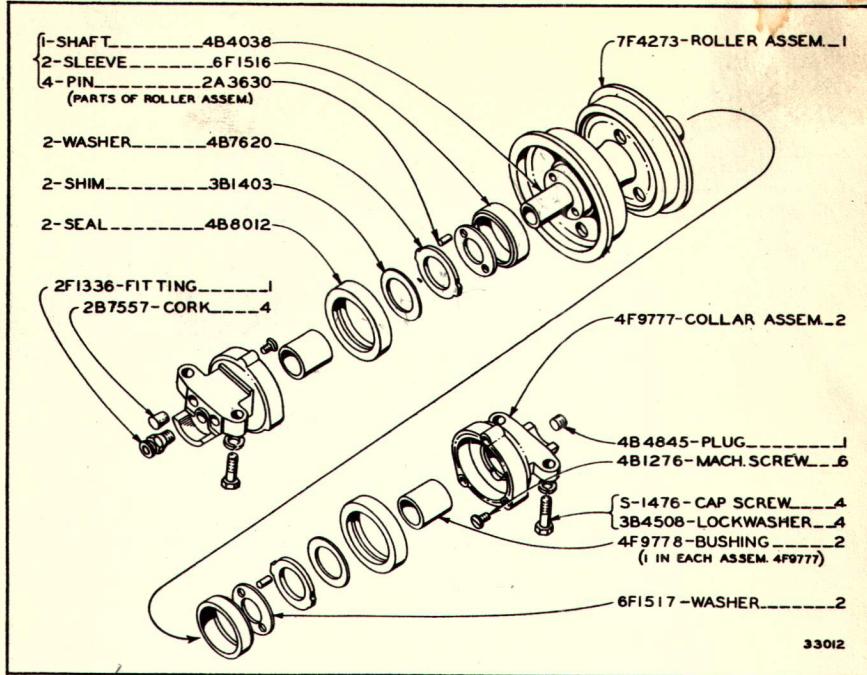
**3H3852 TRACK CARRIER ROLLER GROUP (2 Groups Req'd)**  
Effective with Serial No. 4U6373

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

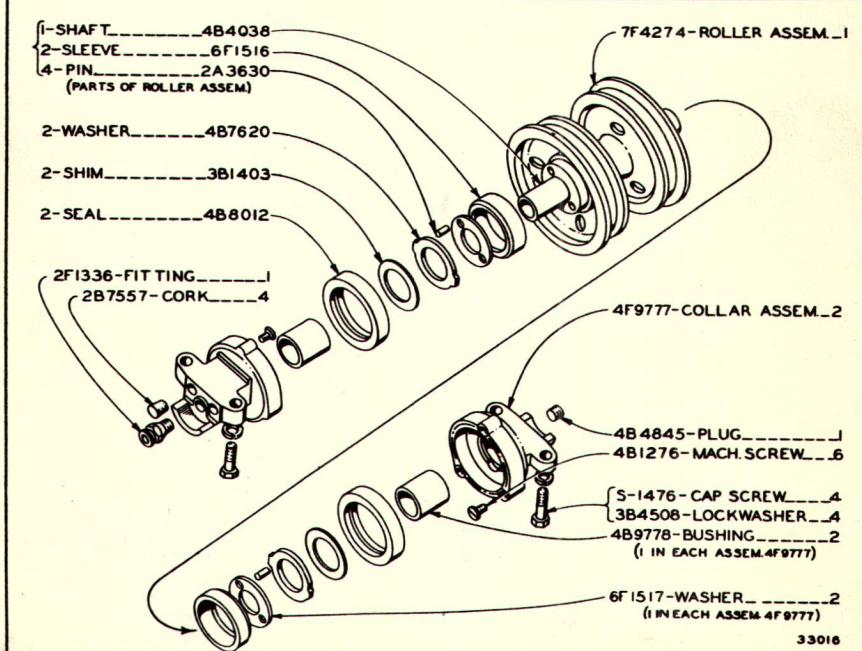


**EQUALIZER SPRING**  
Effective with Serial No. 4U3989



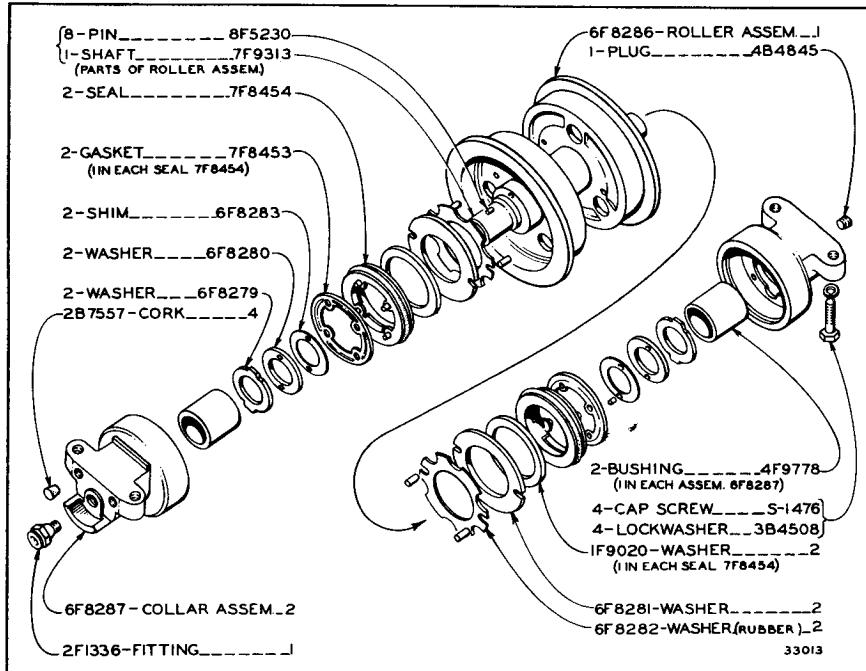
**4B7716 TRACK ROLLER GROUP—Single Flange (Field Replacement)**  
4 Groups Required

Serial No. 4U1 to 4U2388 inclusive

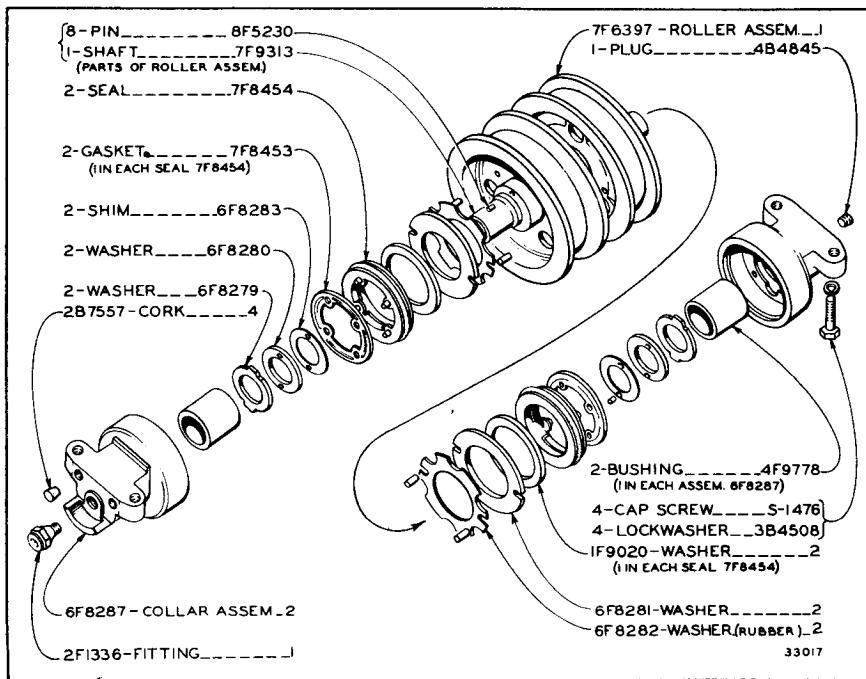


**4B7698 TRACK ROLLER GROUP—Double Flange (Field Replacement)**  
4 Groups Required

Serial No. 4U1 to 4U2388 inclusive



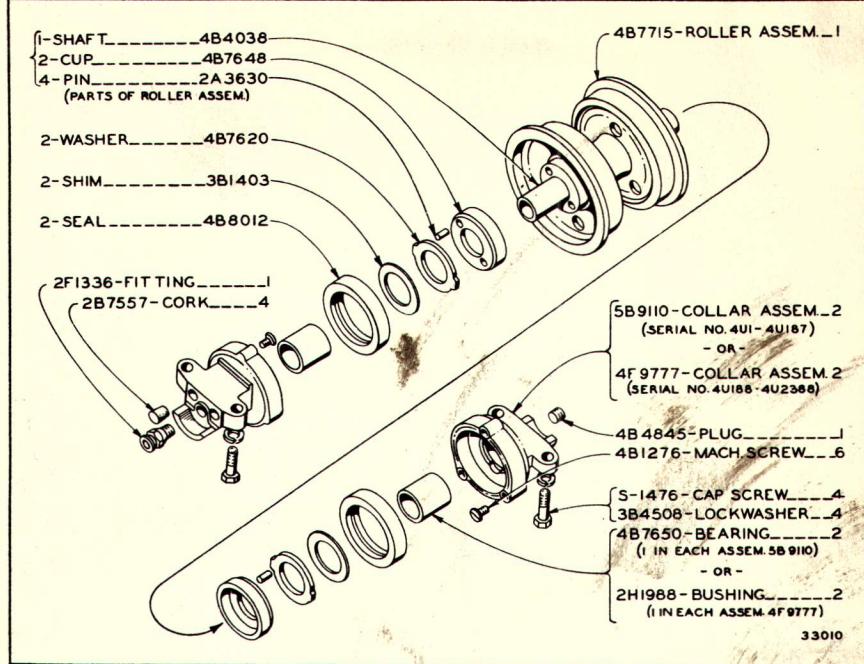
**7F6398 TRACK ROLLER GROUP—Single Flange (4 Groups Req'd.)**  
Effective with Serial No. 4U2389



**7F6399 TRACK ROLLER GROUP—Double Flange (4 Groups Req'd.)**  
Effective with Serial No. 4U2389

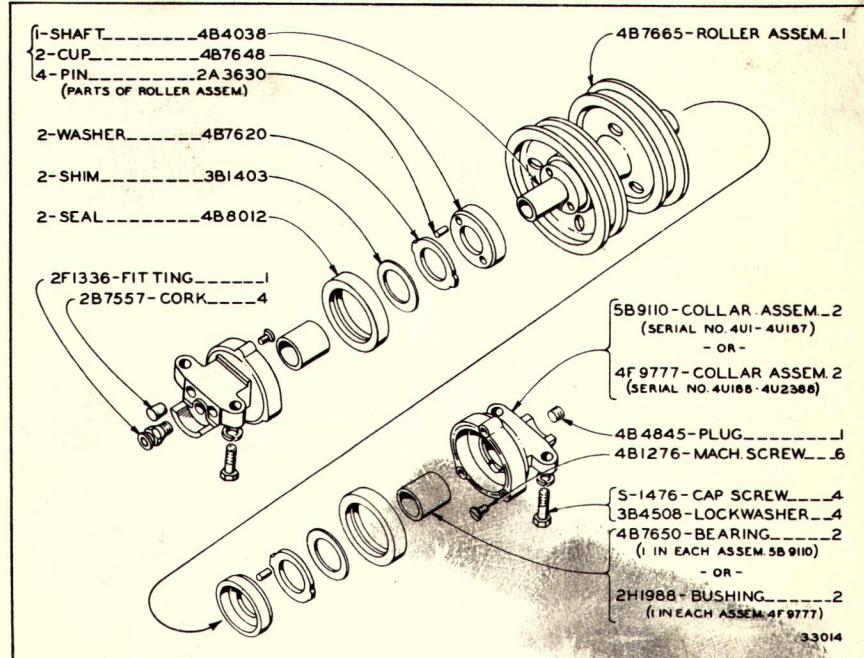
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

3 8-52



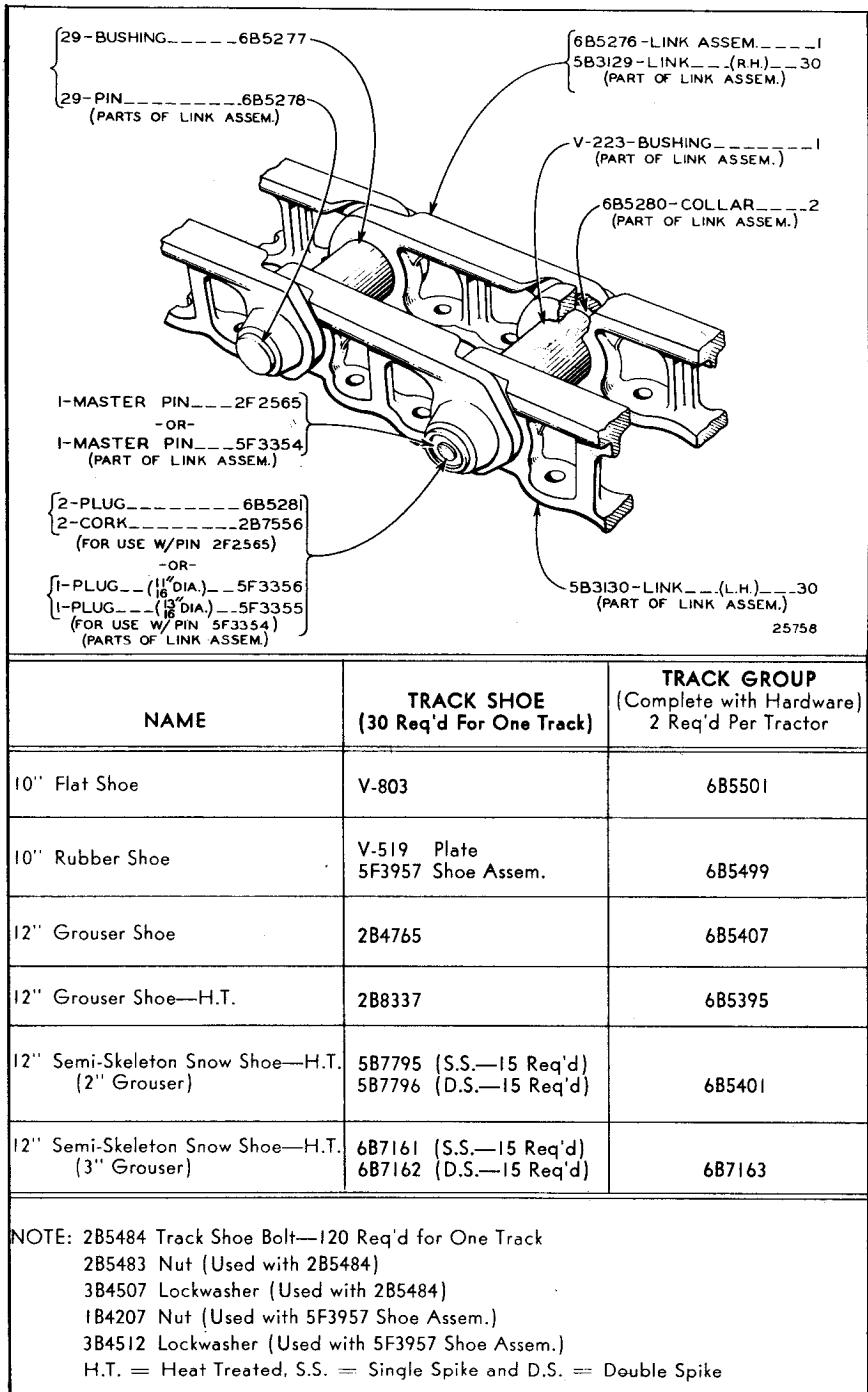
**4B7716 TRACK ROLLER GROUP—Single Flange (4 Groups Req'd.)**  
Serial No. 4UI to 4U2388 inclusive

4 8-52



**4B7698 TRACK ROLLER GROUP—Double Flange (4 Groups Req'd.)**  
Serial No. 4UI to 4U2388 inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**TRACK GROUPS (2 Groups Req'd)**

6B6980 Track Pin and Bushing Group

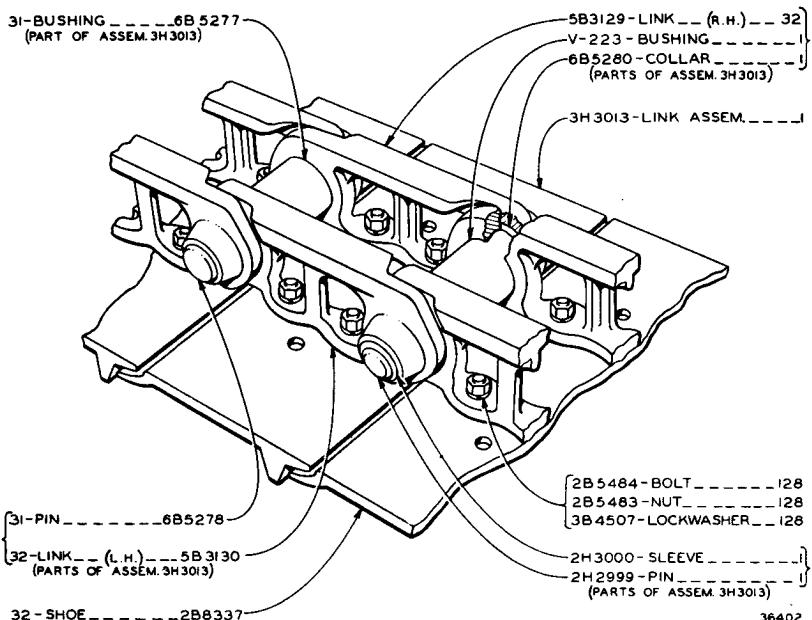
(Consists of complete set of Pins and Bushings for one Track)

Refer to Page 95 for special parts

**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**

## PARTS CATALOG INSERT

INSERT BETWEEN PAGES 64 &amp; 65 IN FORM I227—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGES



NAME	TRACK SHOE (30 Req'd For One Track)	TRACK GROUP (Complete with Hardware) 2 Req'd Per Tractor
10" Flat Shoe	V-803	3H3020
10" Rubber Shoe	V-519 Plate 5F3957 Shoe Assem.	3H3024
12" Grouser Shoe—H.T.	2B8337	3H3014
12" Semi-Skeleton Snow Shoe—H.T. (2" Grouser)	5B7795 (S.S.—15 Req'd) 5B7796 (D.S.—15 Req'd)	3H3022
12" Semi-Skeleton Snow Shoe—H.T. (3" Grouser)	6B7161 (S.S.—15 Req'd) 6B7162 (D.S.—15 Req'd)	3H3021

NOTE: 2B5484 Track Shoe Bolt—120 Req'd for One Track

2B5483 Nut (Used with 2B5484)

3B4507 Lockwasher (Used with 2B5484)

1B4207 Nut (Used with 5F3957 Shoe Assem.)

3B4512 Lockwasher (Used with 5F3957 Shoe Assem.)

H.T.=Heat Treated, S.S.=Single Spike and D.S.=Double Spike

## TRACK GROUPS (2 Groups Req'd)

Effective with Serial No. 4U6373

3H7146 Track Pin and Bushing Group (Consists of complete set of Pins and Bushings for one Track)

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



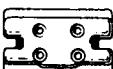
DIRT GROUSER



ICE GROUSER



ICE &amp; DIRT GROUSER



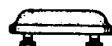
FLAT SHOE



GROUSER SHOE



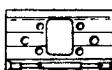
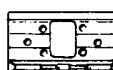
STREET PLATE



RUBBER SHOE



RUBBER SHOE PLATE

SEMI-SKELETON SNOW SHOE  
(DOUBLE SPIKE)SEMI-SKELETON SNOW SHOE  
(SINGLE SPIKE)

25029

NAME	GROUP NUMBERS (Hardware Included)		GROUSER OR STREET PLATE			
	Full Set	Half Set	Part Number	Full Set Quantity	Half Set Quantity	For use on Track Shoes
Ice & Dirt Grouser	3H3533	3H3534	V-801	60	30	2B8337, 5B7795 & 5B7796
Street Plate	3H3535	3H3536	T-332	60	30	
Ice Grouser	3H3532	3H3531	V-807 R.H. V-808 L.H.	30	15	V-803
Dirt Grouser	3H3530	3H3529	V-805 R.H. V-806 L.H.	30	15	V-803

NOTE: 2B5484 Bolt—2 Req'd for each Grouser V-801  
 T-244 Bolt—2 Req'd for each Street Plate T-332  
 1B4204 Nut (Used with 2B5484 & T-244)  
 3B4507 Lockwasher (Used with 2B5484 & T-244)  
 V-819 Bolt—I Req'd for each Grouser V-805, V-806, V-807 & V-808  
 1D4720 Nut (Used with V-819)  
 T-1215 Washer (Used with V-819)  
 3B4510 Lockwasher (Used with V-819)

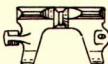
### TRACK SHOES, GROUSERS AND STREET PLATES

Effective with Serial No. 4U6373

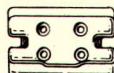
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



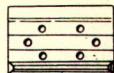
DIRT GROUSER



ICE GROUSER

ICE & DIRT  
GROUSER

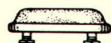
FLAT SHOE



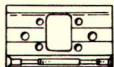
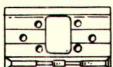
GROUSER SHOE



STREET PLATE



RUBBER SHOE

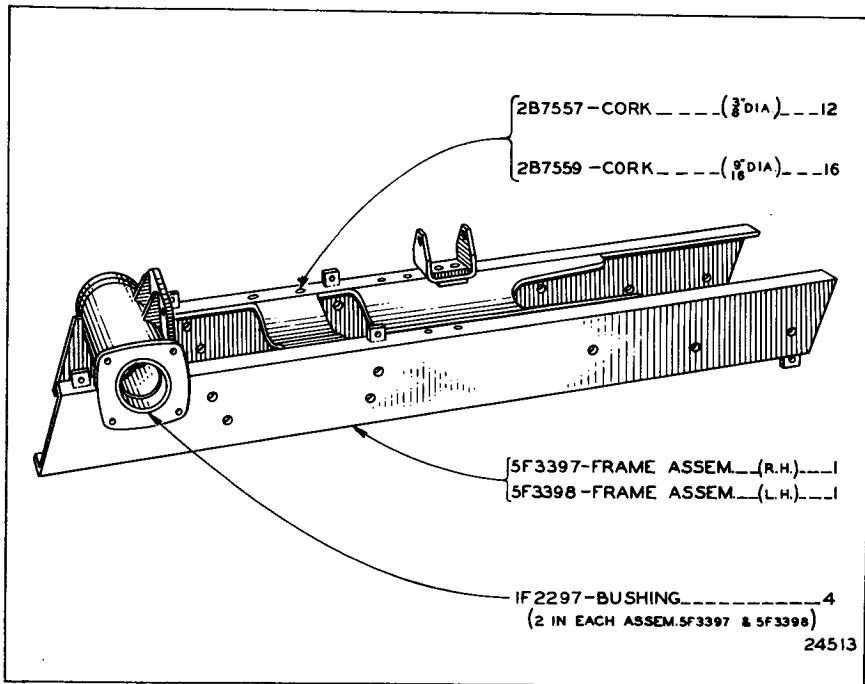
RUBBER SHOE  
PLATESEMI-SKELETON SNOW SHOE  
(DOUBLE SPIKE)

25029

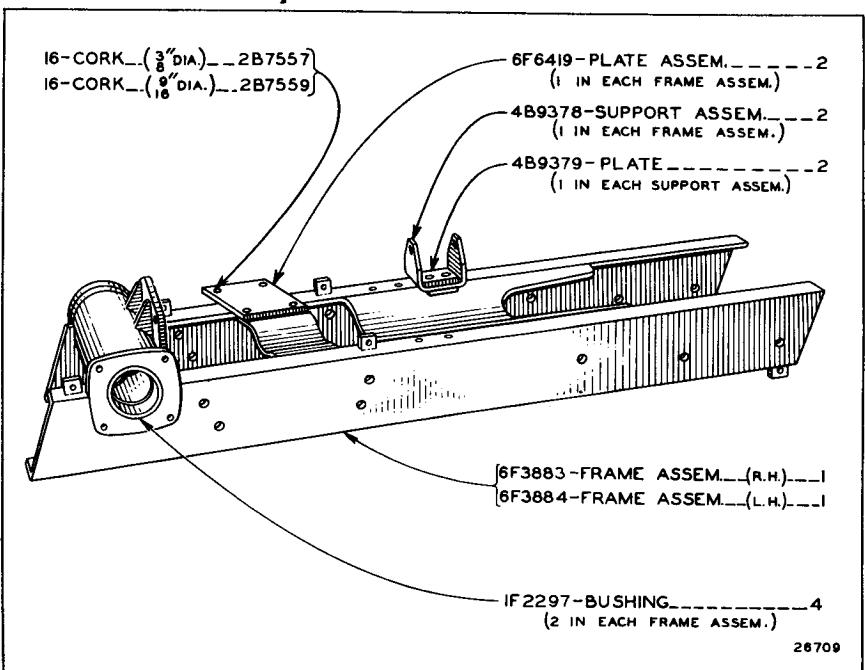
NAME	GROUP NUMBERS (Hardware Included)		GROUSER OR STREET PLATE			
	Full Set	Half Set	Part Number	Full Set Quantity	Half Set Quantity	For Use on Track Shoes
Ice & Dirt Grouser	IB1488	2B3236	V-801	60	30	2B4765, 2B8337 5B7795 & 5B7796
Street Plate	IB1493	2B3239	T-332	60	30	
Ice Grouser	IB1483	2B3238	V-807 R.H. V-808 L.H.	30	15	V-803
Dirt Grouser	IB1478	2B3237	V-805 R.H. V-806 L.H.	30	15	V-803

NOTE: 2B5484 Bolt—2 Req'd for each Grouser V-801  
 T-244 Bolt—2 Req'd for each Street Plate T-332  
 IB4204 Nut (Used with 2B5484 & T-244)  
 3B4507 Lockwasher (Used with 2B5484 & T-244)  
 V-819 Bolt—I Req'd for each Grouser V-805, V-806, V-807 & V-808  
 ID4720 Nut (Used with V-819)  
 T-1215 Washer (Used with V-819)  
 3B4510 Lockwasher (Used with V-819)

## TRACK SHOES, GROUSERS AND STREET PLATES

**TRACK ROLLER FRAME**

Serial No. 4UI to 4U1294 Inclusive

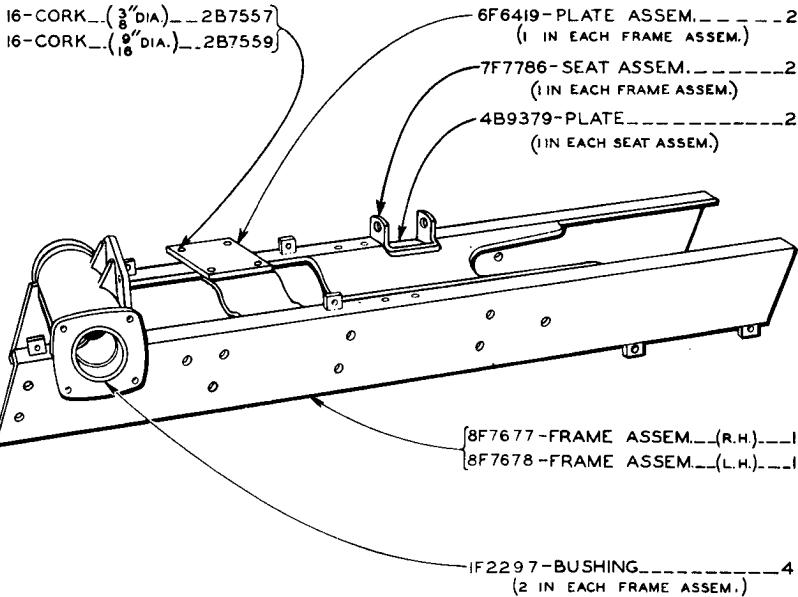
**TRACK ROLLER FRAME**

Serial No. 4U1295 to 4U3988 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

## PARTS CATALOG INSERT

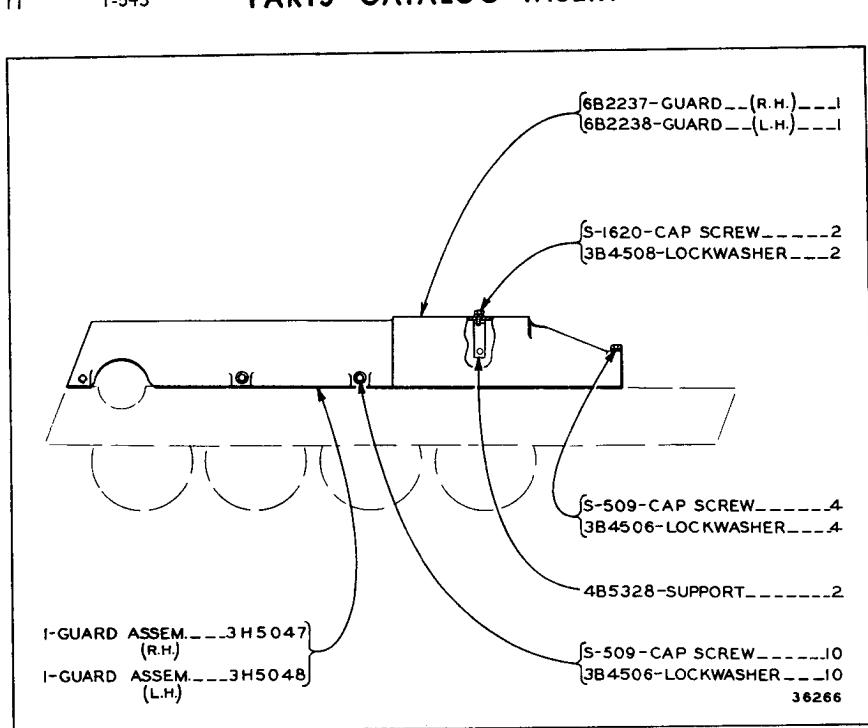
D2 TRACTOR—10 INCH GAUGE—PARTS CAVES OUT  
INSERT BETWEEN PAGES 66 & 67 AND CROSS OUT ILLUSTRATION 3115  
SHOWN ON INSERT NO. 3 DATED 10-51



42589

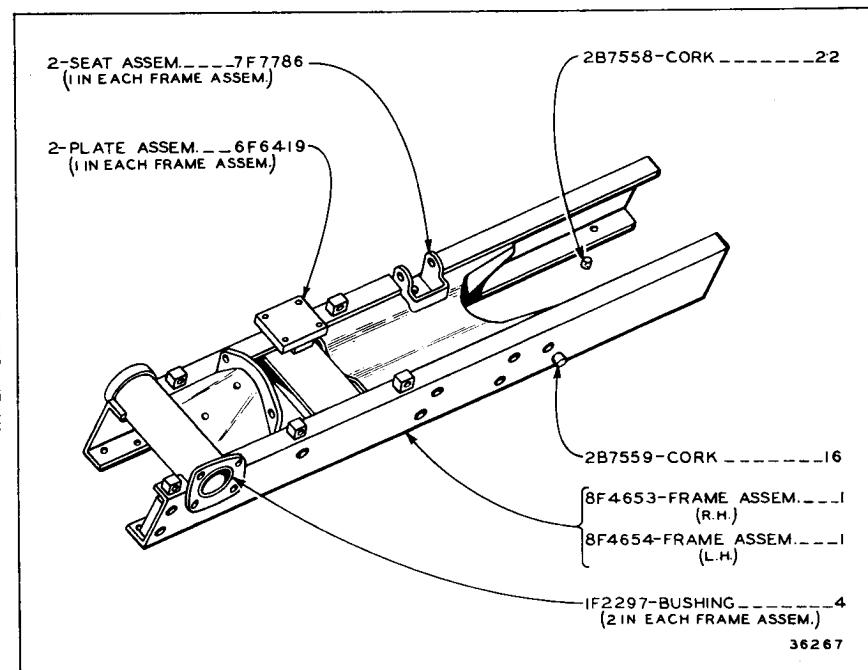
**TRACK ROLLER FRAME**  
Effective with Serial No. 4U3989

## PARTS CATALOG INSERT



## TRACK ROLLER FRAME GUARDS

Effective with Serial No. 4U6373

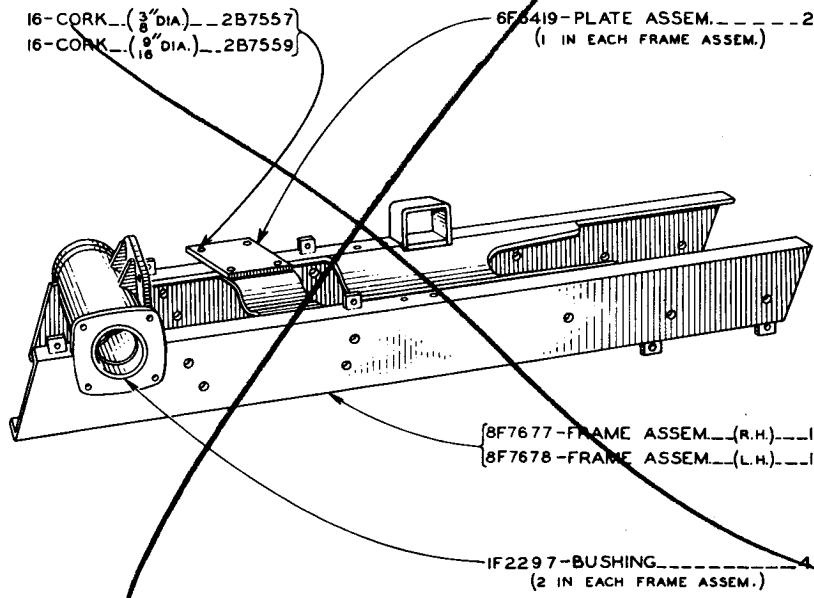


## TRACK ROLLER FRAME

Effective with Serial No. 4U6373

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

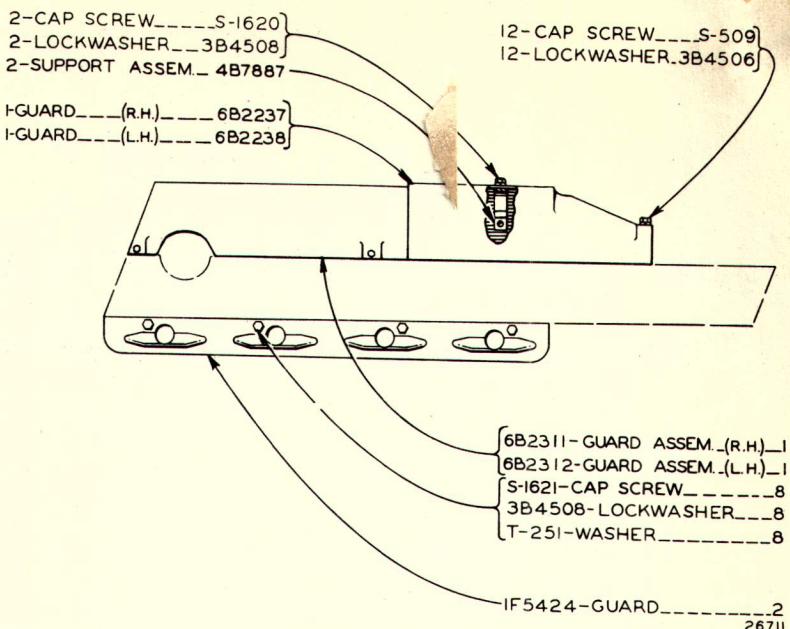
INSERT BETWEEN PAGES 66 & 67 IN FORM 66-1  
PARTS CATALOG FOR D2 TRACTOR-40 INCH GAUGE



31115

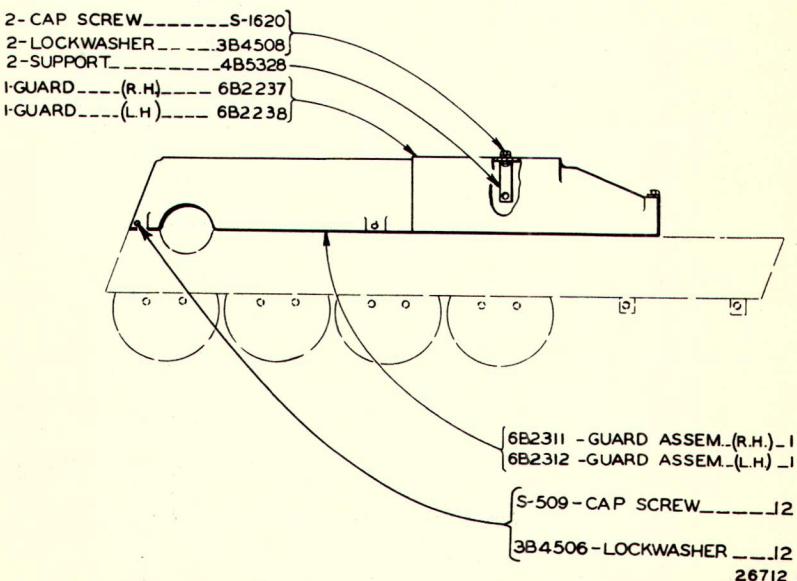
**TRACK ROLLER FRAME**  
Effective with Serial No. 4U3989

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



## TRACK ROLLER FRAME GUARDS

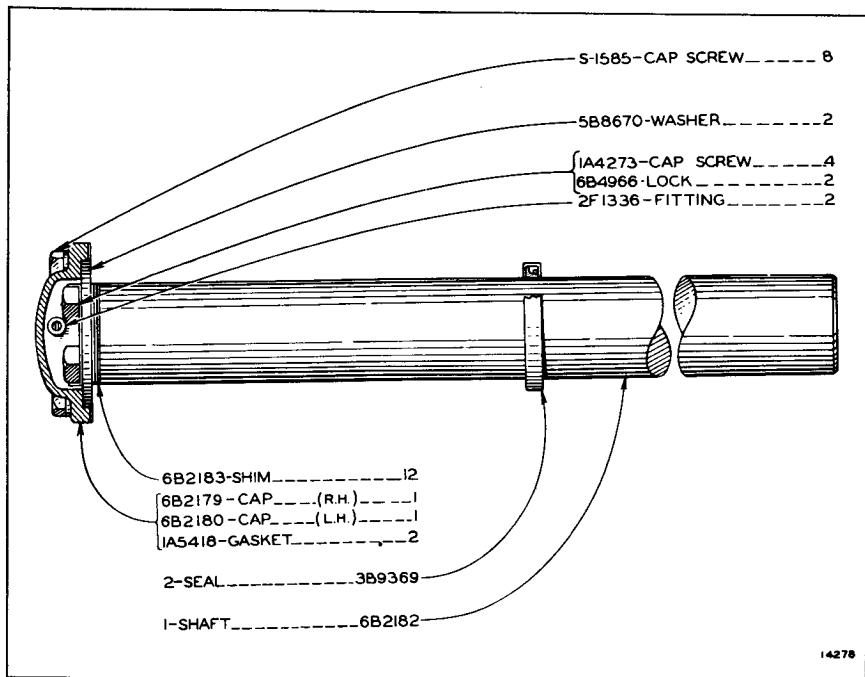
Serial No. 4U1 to 4U187 Inclusive



## TRACK ROLLER FRAME GUARDS

Effective with Serial No. 4U188

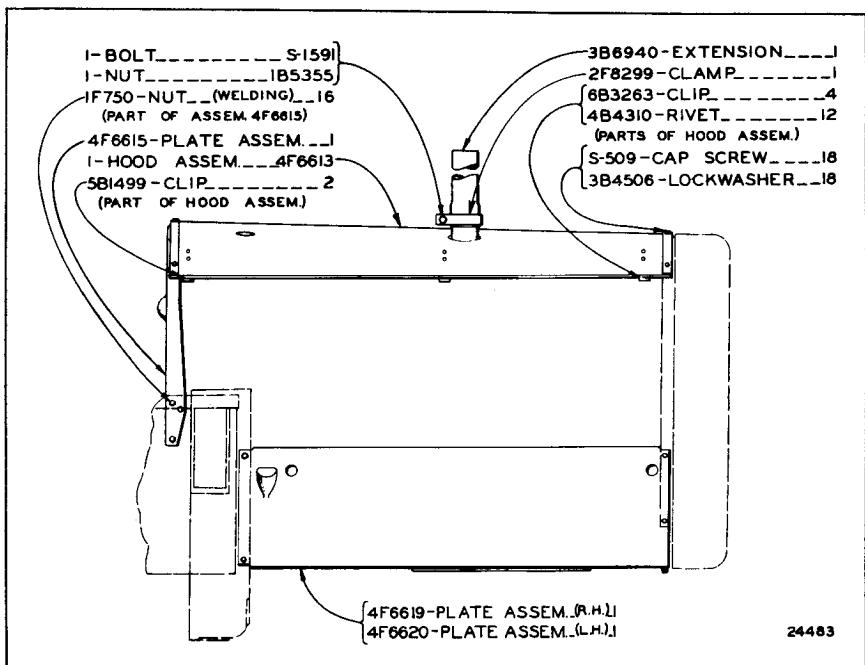
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



14278

**PIVOT SHAFT**

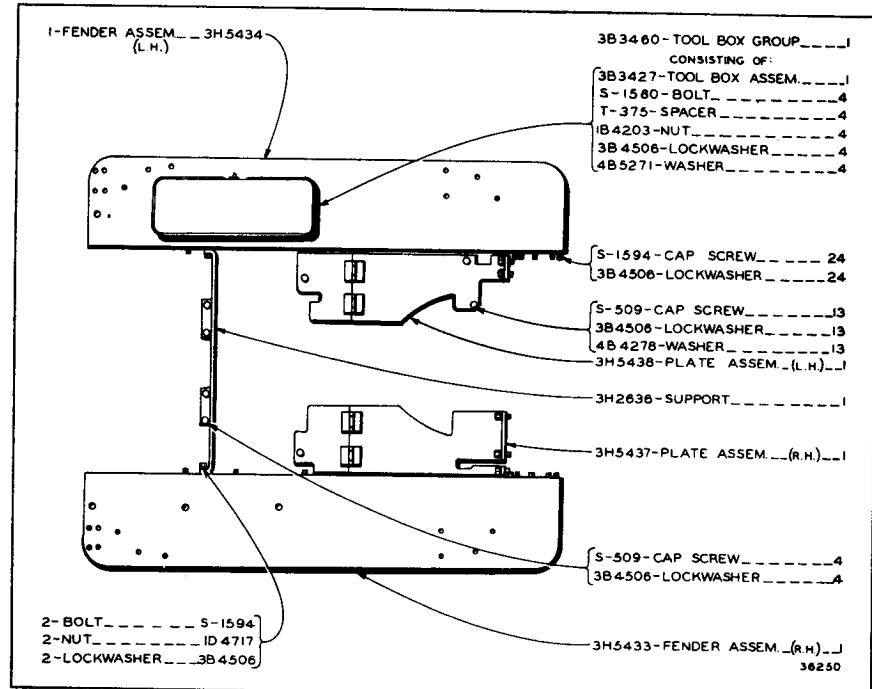
Serial No. 4U1 to 4U3656 inclusive



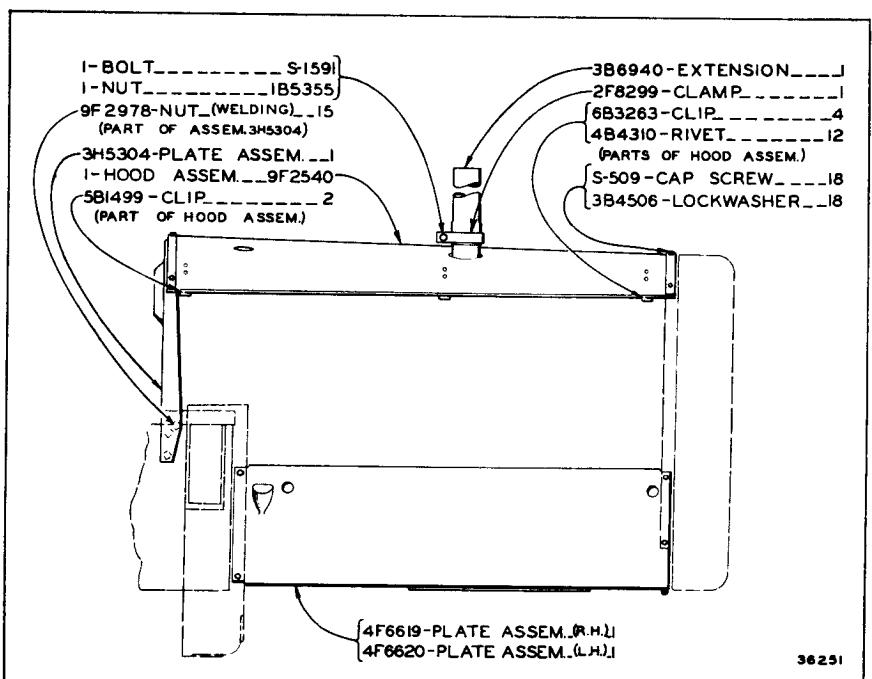
24463

**HOOD AND DASH**Serial No. 4U1 to 4U3292 inclusive  
Refer to Page 90 for special parts**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**

## PARTS CATALOG INSERT

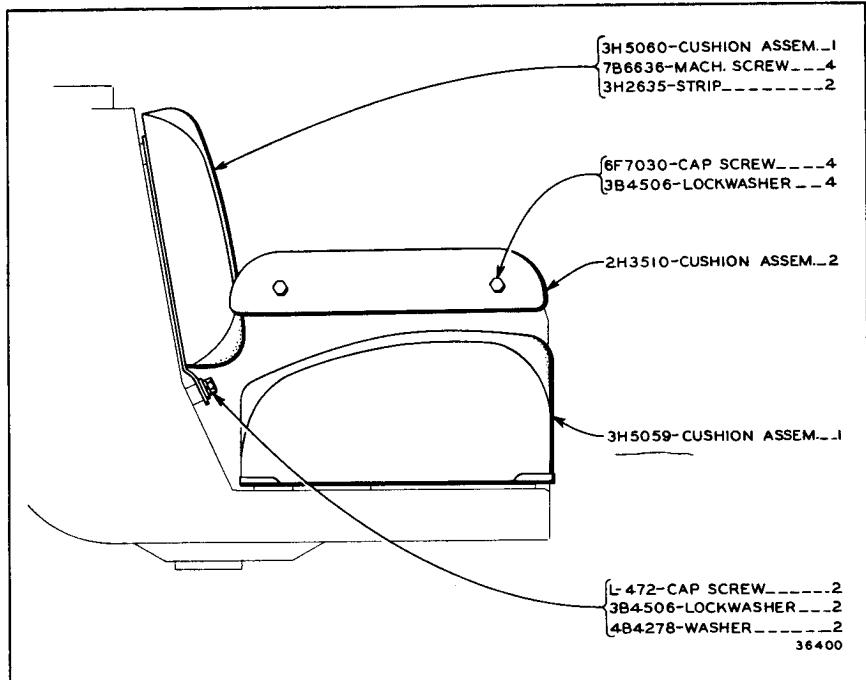


FENDERS AND TOOL BOX  
Effective with Serial No. 4U6373

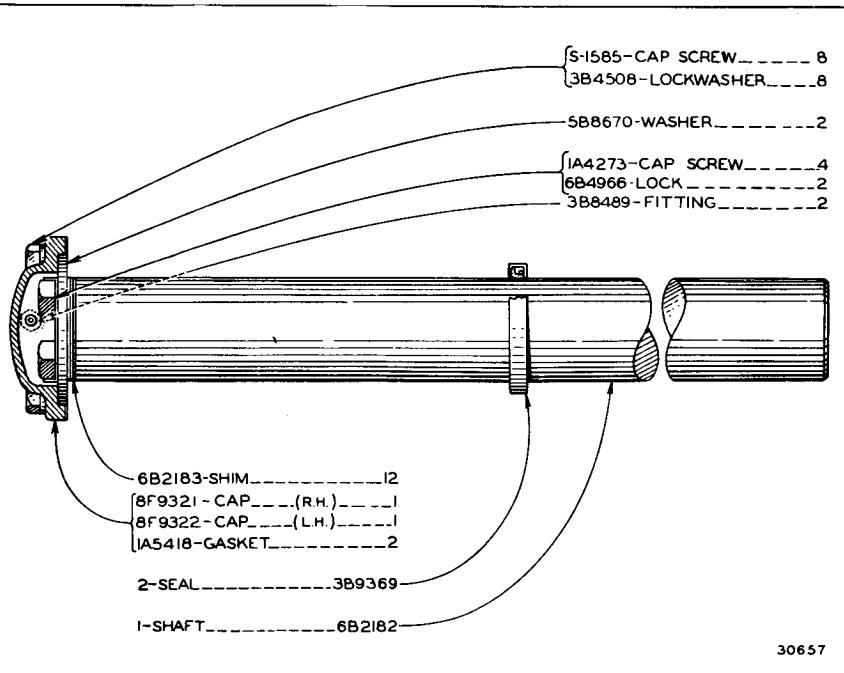


HOOD AND DASH  
Effective with Serial No. 4U6373

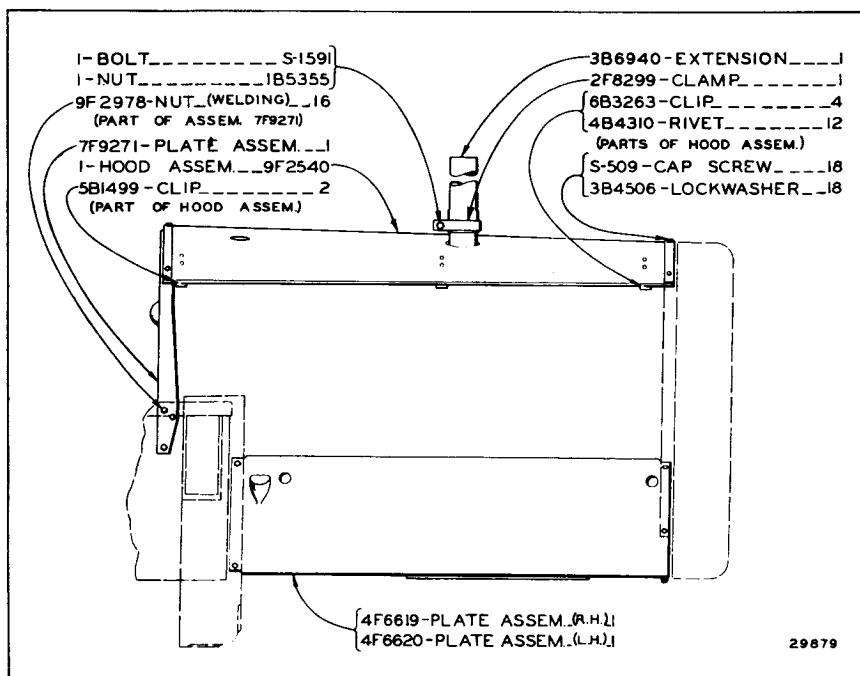
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**SEAT**

Effective with Serial No. 4U6373



**PIVOT SHAFT**  
Effective with Serial No. 4U3657

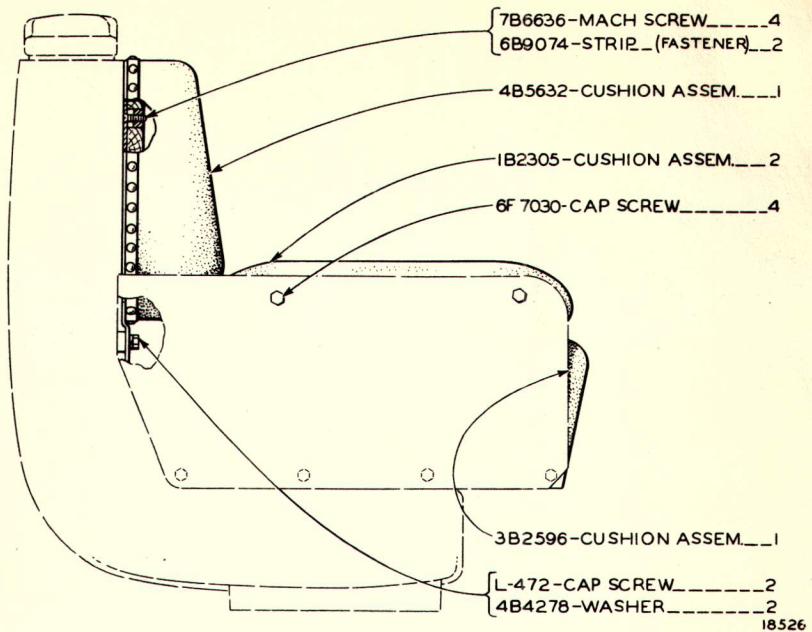


**HOOD AND DASH**

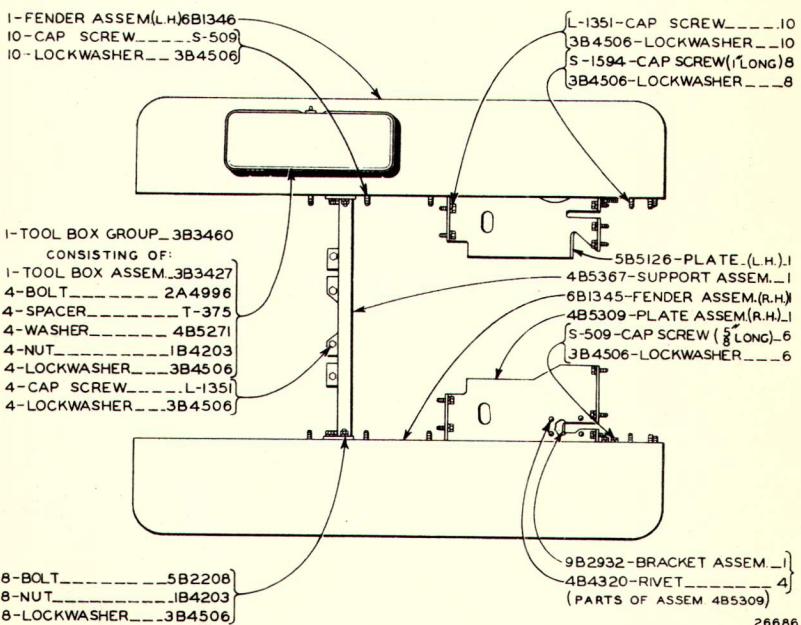
Effective with Serial No. 4U3293

Refer also to Page 90 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

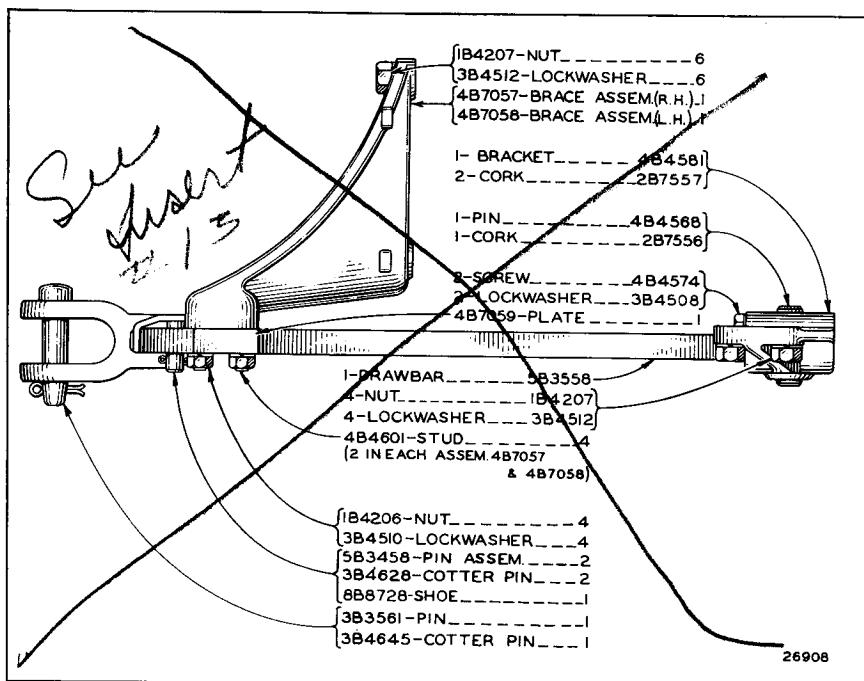
**SEAT CUSHIONS**

Refer to Pages 89 and 93 for special parts

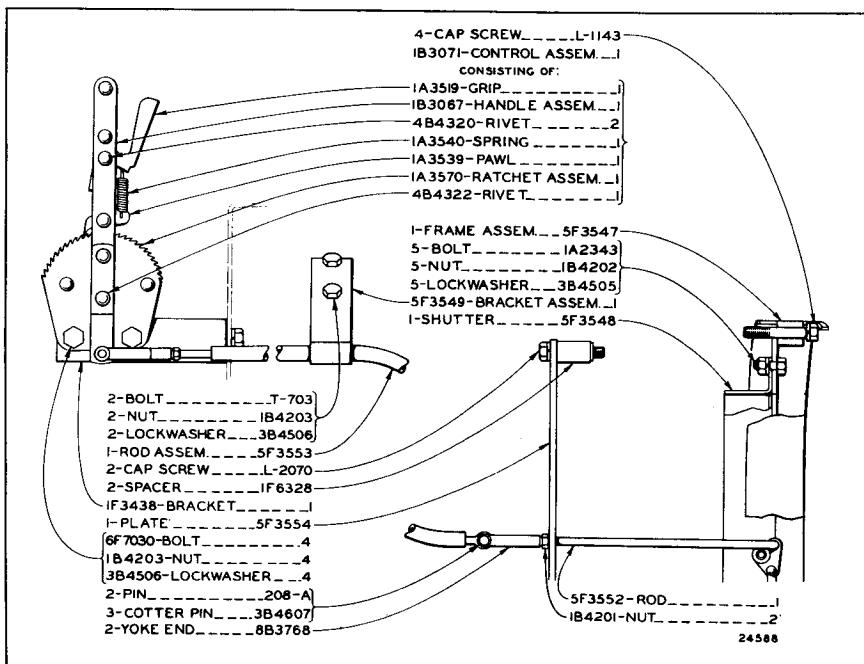
**FENDERS AND TOOL BOX**

Refer to Pages 89 and 93 for special parts

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



**DRAWBAR**  
Refer to Page 113 for special parts

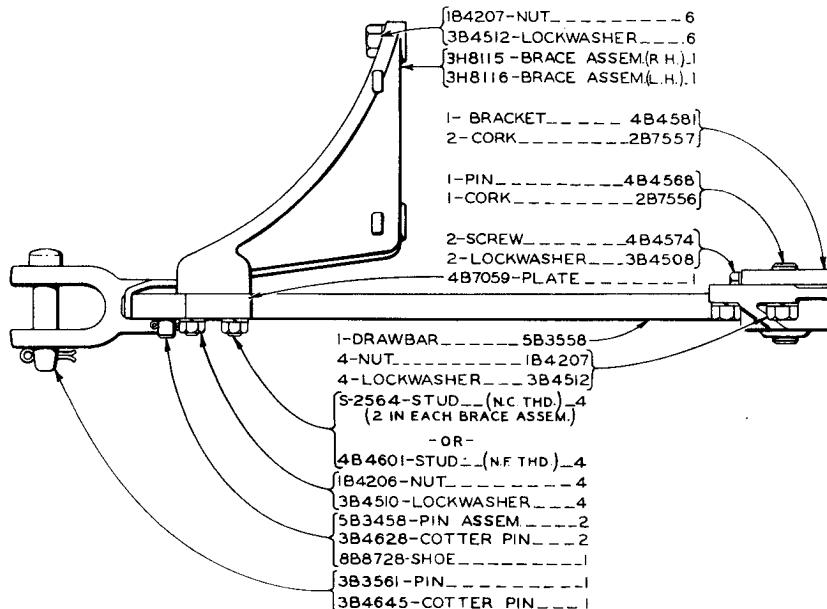


**5F3546 RADIATOR SHUTTER GROUP**

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

## PARTS CATALOG INSERT

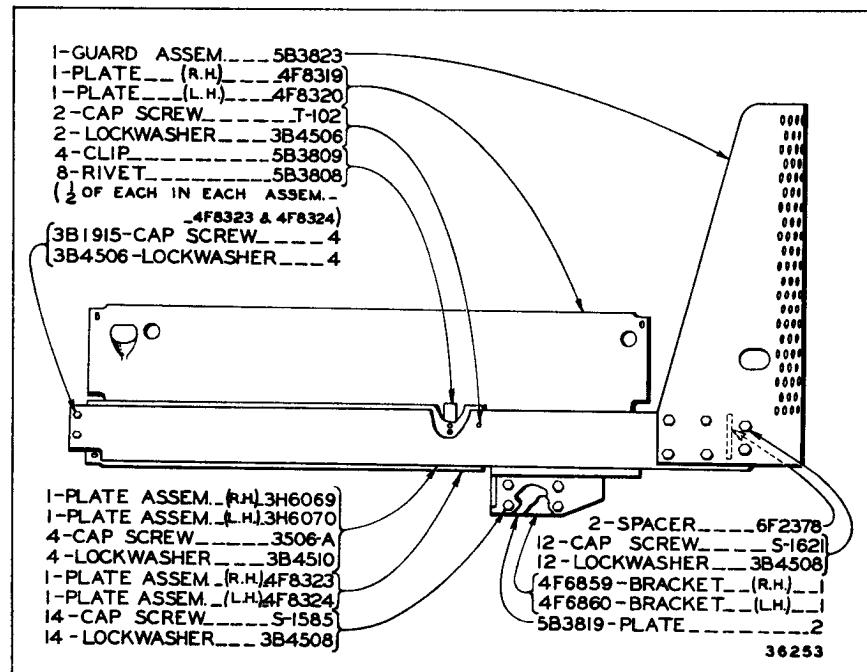
CROSS OUT ILLUSTRATION 26908 SHOWN ON PAGE 70 AND INSERT BETWEEN PAGES 70 &amp; 71 IN FORM 12237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE



36923

## DRAWBAR

Refer to Page 113 for special parts

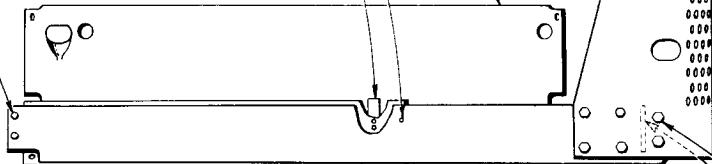


36253

**3H6072 RADIATOR GUARD GROUP—Replaces 4F8331**  
For use without Front Bumper

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

1-GUARD ASSEM \_\_\_\_ 5B3823  
 1-PLATE \_\_\_\_ (R.H.) \_\_\_\_ 4F8319  
 1-PLATE \_\_\_\_ (L.H.) \_\_\_\_ 4F8320  
 2-CAP SCREW \_\_\_\_ T-102  
 2-LOCKWASHER \_\_\_\_ 3B4506  
 4-CLIP \_\_\_\_ 5B3809  
 8-RIVET \_\_\_\_ 5B3808  
 (1/2 OF EACH IN EACH ASSEM.  
 4F8323 & 4F8324)  
 1A2029-CAP SCREW \_\_\_\_ 4  
 3B4506-LOCKWASHER \_\_\_\_ 4



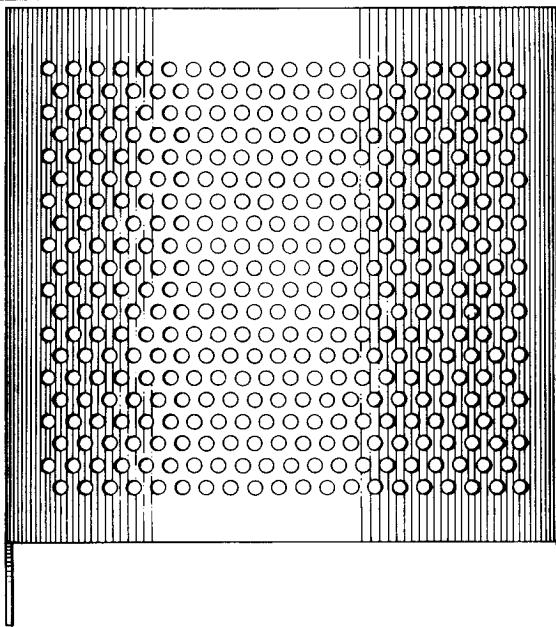
1-PLATE ASSEM. (R.H.) 5F7833  
 1-PLATE ASSEM. (L.H.) 5F7834  
 4-CAP SCREW \_\_\_\_ 3506-A  
 4-LOCKWASHER \_\_\_\_ 3B4510  
 1-PLATE ASSEM. (R.H.) 4F8323  
 1-PLATE ASSEM. (L.H.) 4F8324  
 14-CAP SCREW \_\_\_\_ S-1585  
 14-LOCKWASHER \_\_\_\_ 3B4508

2-SPACER \_\_\_\_ 6F2378  
 12-CAP SCREW \_\_\_\_ S-1621  
 12-LOCKWASHER \_\_\_\_ 3B4508  
 4F6859-BRACKET \_\_\_\_ (R.H.) \_\_\_\_ 1  
 4F6860-BRACKET \_\_\_\_ (L.H.) \_\_\_\_ 1  
 5B3819-PLATE \_\_\_\_ 2

24569

#### 4F8331 RADIATOR GUARD GROUP

For use without Front Bumper



12253

#### 583826 RADIATOR GUARD ASSEMBLY

For use with Front Bumper

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

I - SPIDER ASSEM. 5F8336

CONSISTING OF:

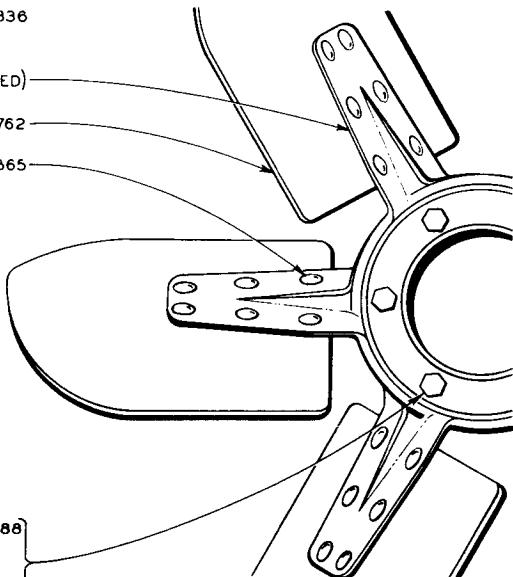
{ I - SPIDER ... (NOT SERVICED)

6 - BLADE ... 5F8762

36 - RIVET ... 9B1365

6 - CAP SCREW ... 4B3388

6 - LOCKWASHER ... 3B4505



5F8337 BLOWER FAN GROUP

9B1784 - STRIP

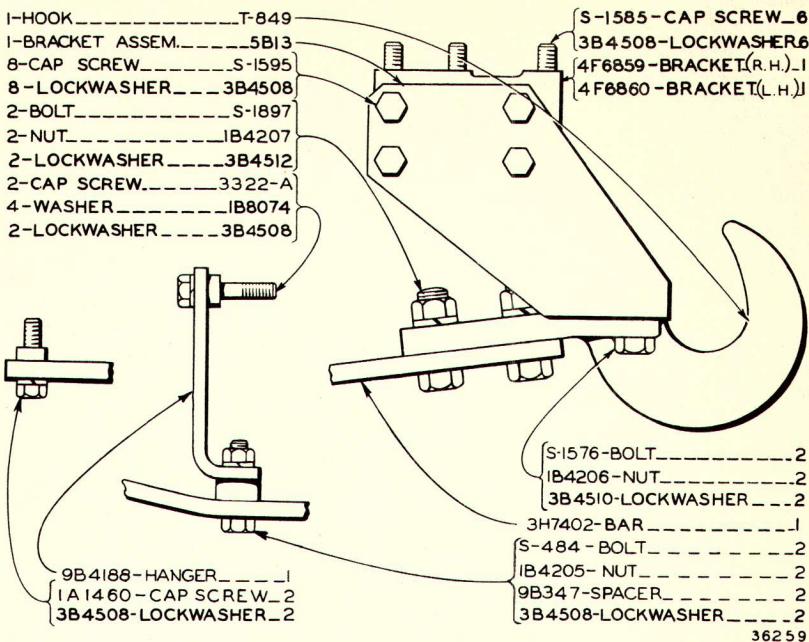
I - GUARD ASSEM. (L.H.) 6F214  
I - SHIELD ... (L.H.) ... 5F1664  
(PART OF ASSEM. 6F214)

6F213 - GUARD ASSEM. (R.H.) ...  
5F1662 - SHIELD ASSEM. (R.H.) ...  
(PART OF ASSEM. 6F213)

28145

5F9635 BLOWER FAN GUARD GROUP

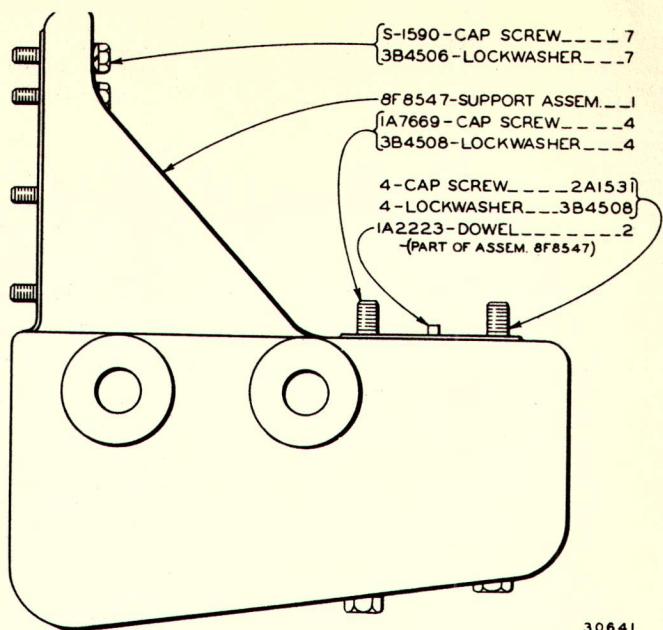
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**3H7401 FRONT PULL HOOK GROUP**

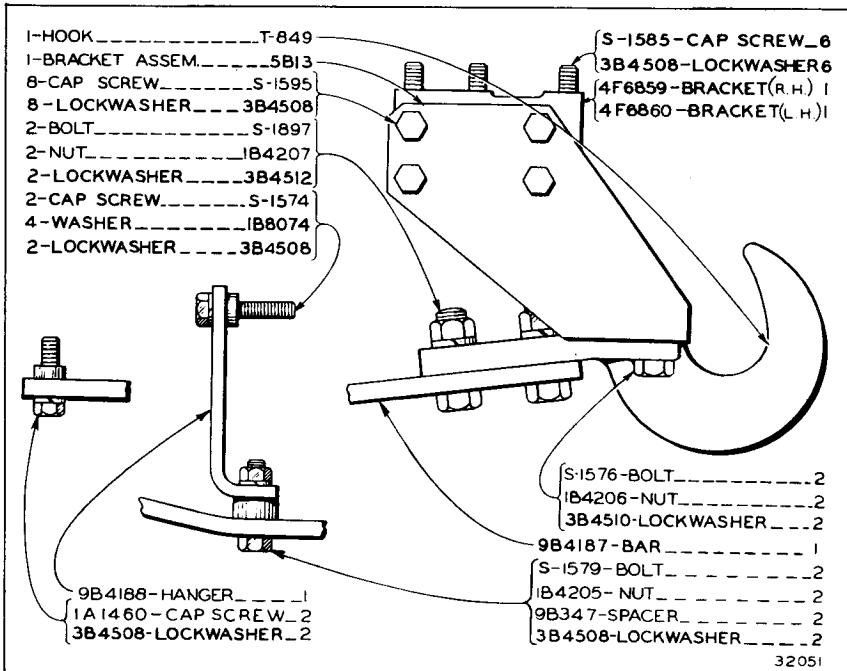
Effective with Serial No. 4U6373

For use without Crankcase Guard

INSERT BETWEEN PAGES 70 & 71 IN FORM  
PARTS CATALOG FOR D2 TRACTOR - 40 INCH GAUGE

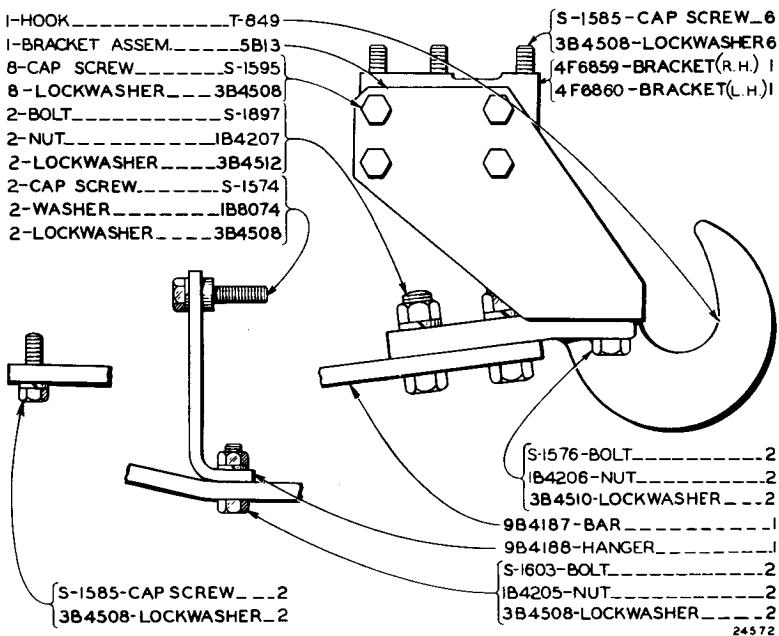


8F8488 RADIATOR SUPPORT GROUP—Heavy Weight

**4F8010 FRONT PULL HOOK GROUP—Second Type**

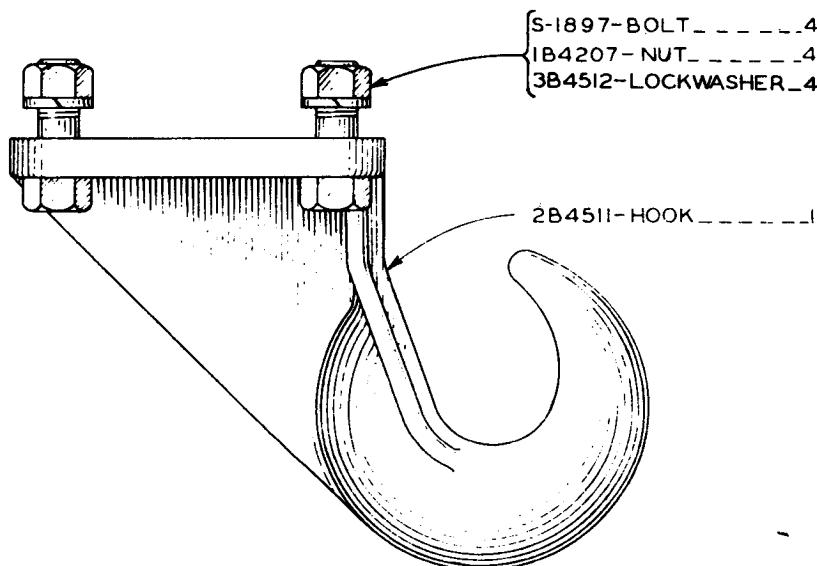
For use without Crankcase Guard

Effective with Serial No. 4U3989

**4F8010 FRONT PULL HOOK GROUP**

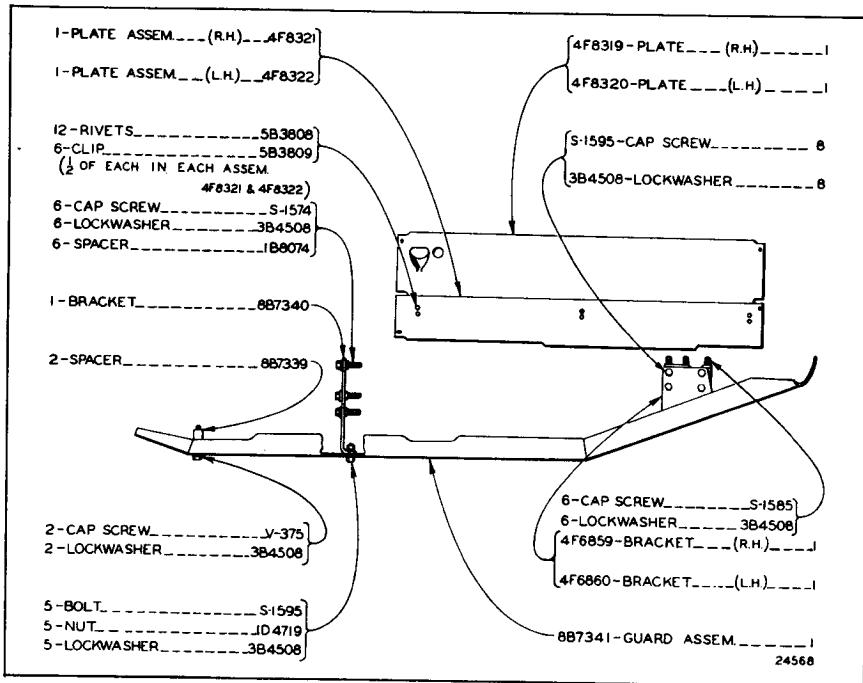
Serial No. 4U1 to 4U3988 inclusive

For use without Crankcase Guard

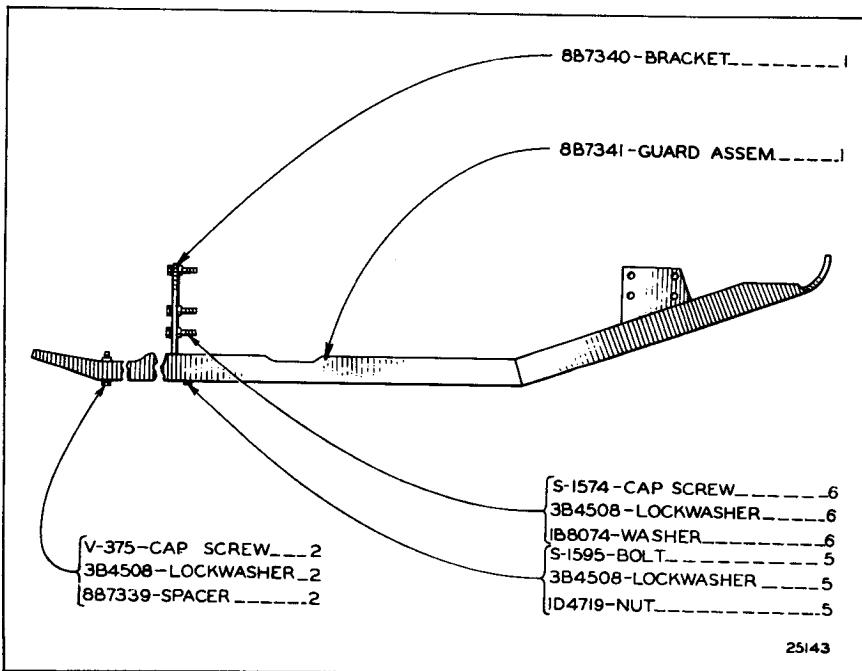
**2B4512 FRONT PULL HOOK GROUP**

For use with Crankcase Guard

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



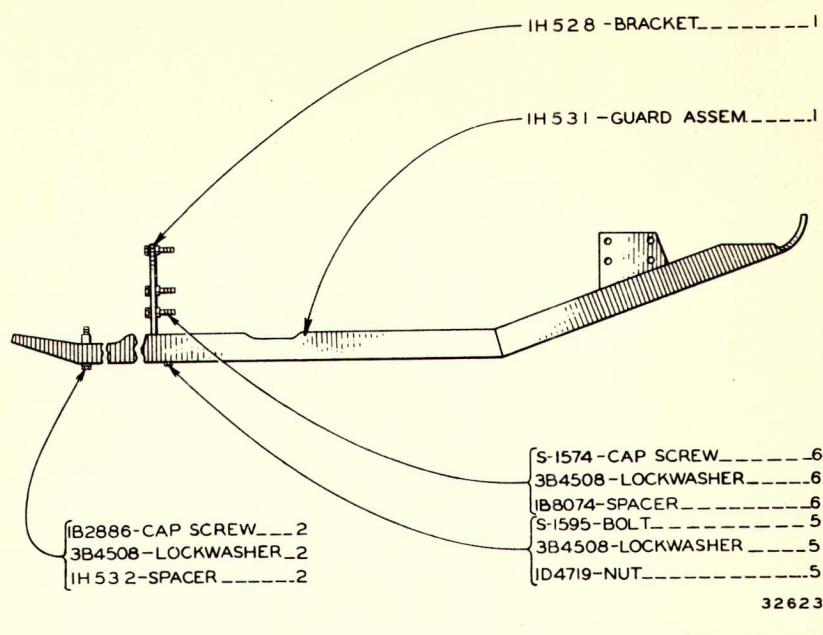
**4F8330 CRANKCASE GUARD GROUP**  
 For use without Front Bumper or Radiator Guard



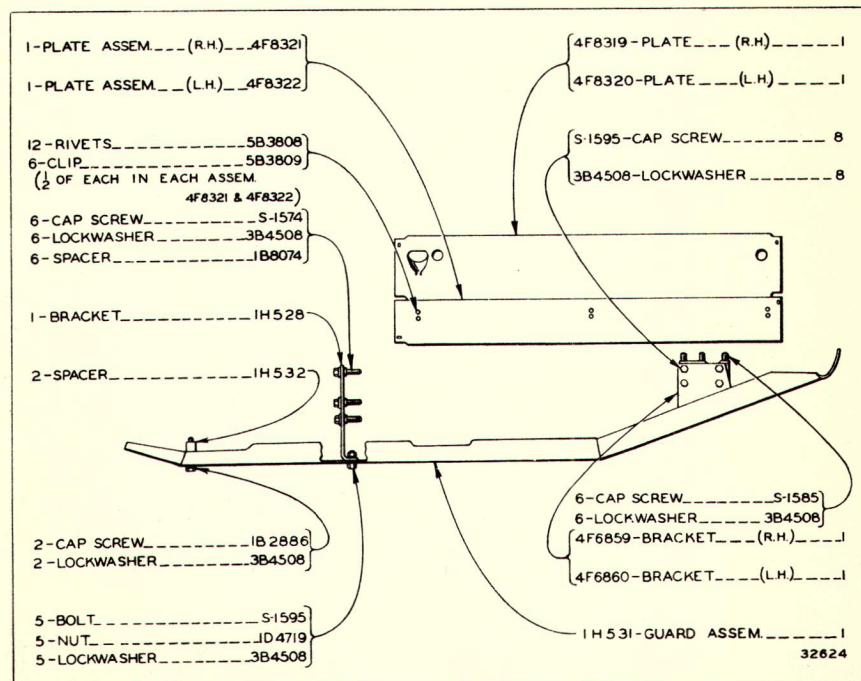
25143

**8B7343 CRANKCASE GUARD GROUP**  
 For use with Front Bumper or Radiator Guard

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

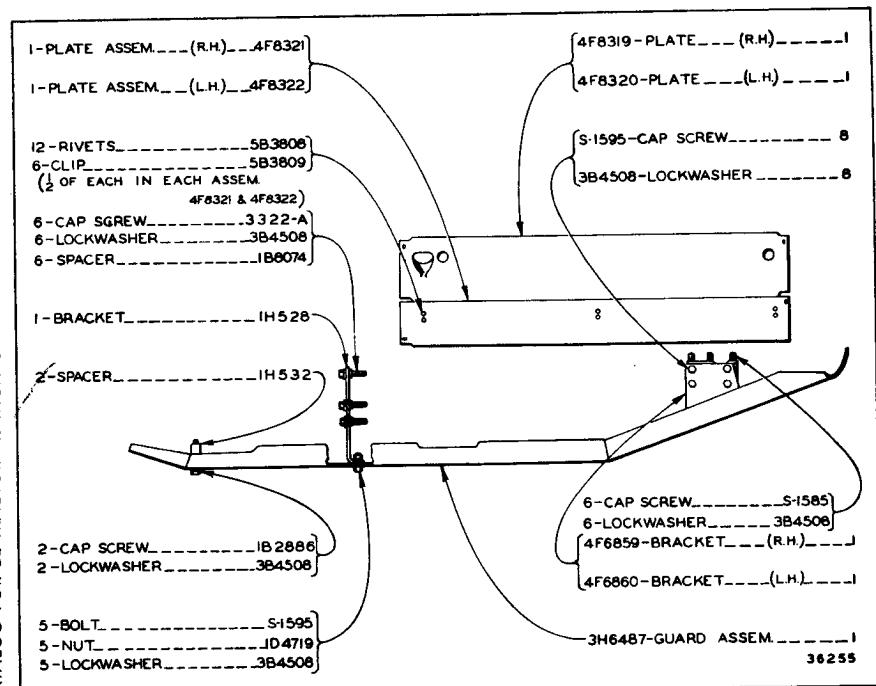
**IH527 CRANKCASE GUARD GROUP (Replaces 887343)**

For use with Front Bumper or Radiator Guard

**IH526 CRANKCASE GUARD GROUP (Replaces 4F8330)**

For use without Front Bumper or Radiator Guard

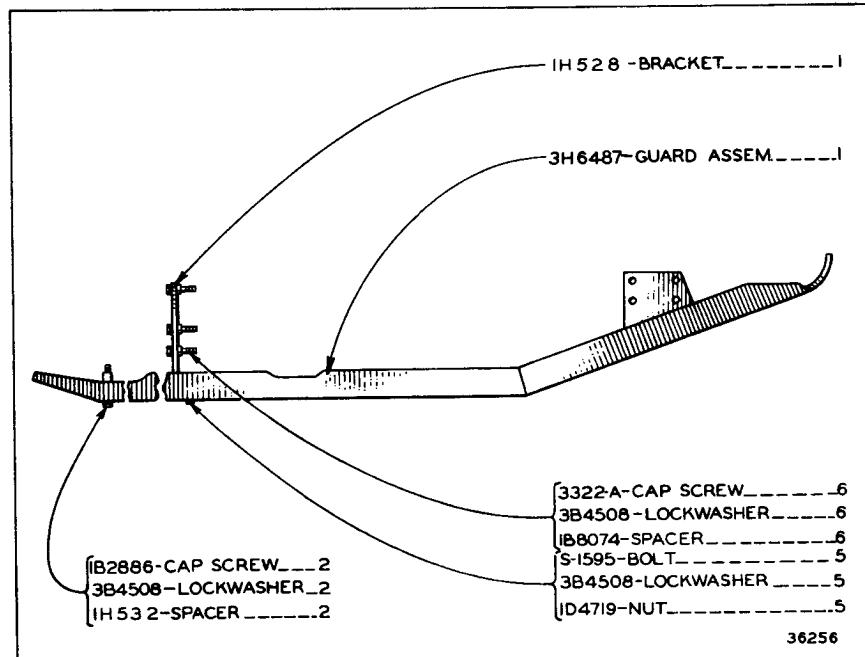
## PARTS CATALOG INSERT



## 3H6488 CRANKCASE GUARD GROUP

Effective with Serial No. 4U6373

For use without Front Bumper

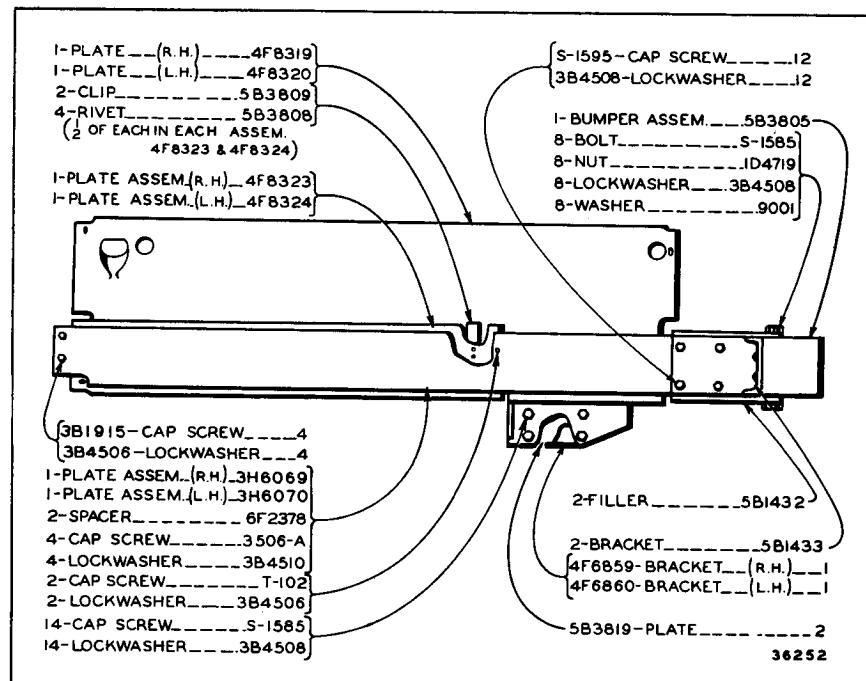


## 3H6489 CRANKCASE GUARD GROUP

Effective with Serial No. 4U6373

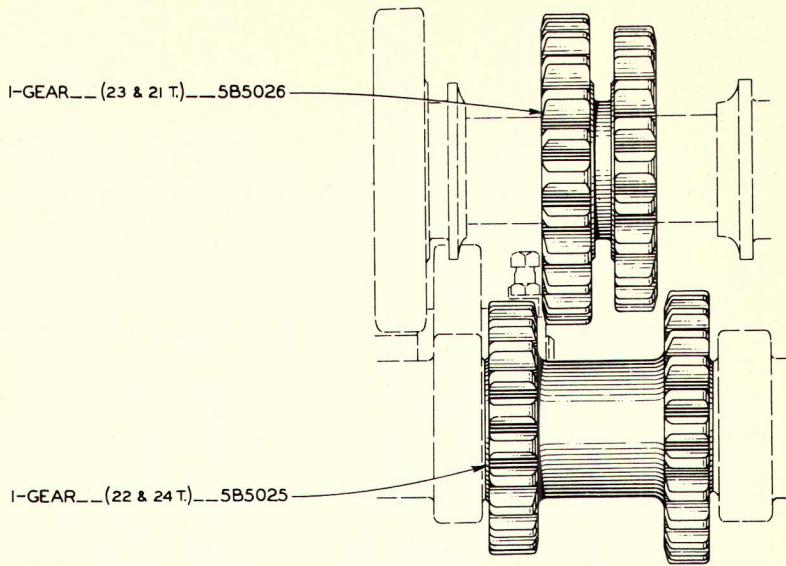
For use with Front Bumper

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



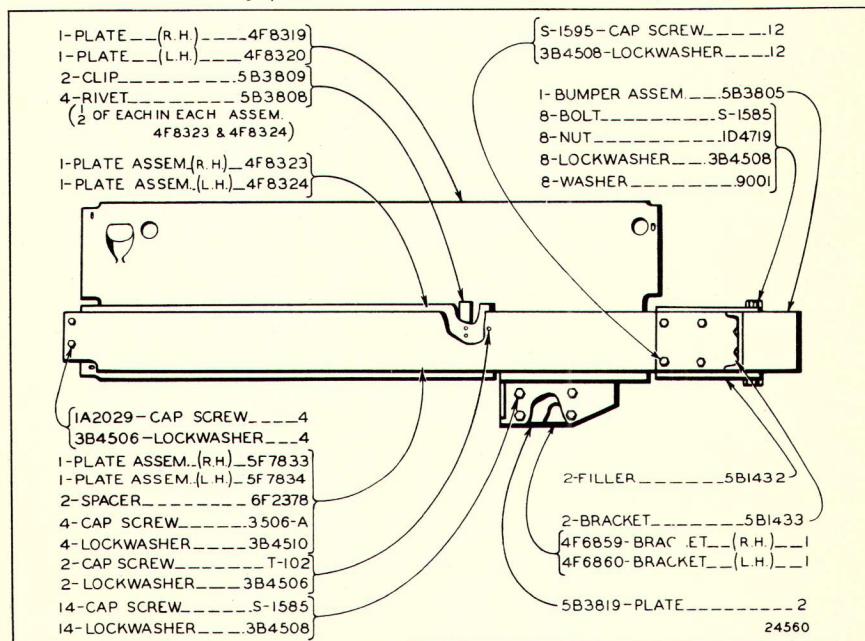
3H6071 FRONT BUMPER GROUP—Replaces 4F8329

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

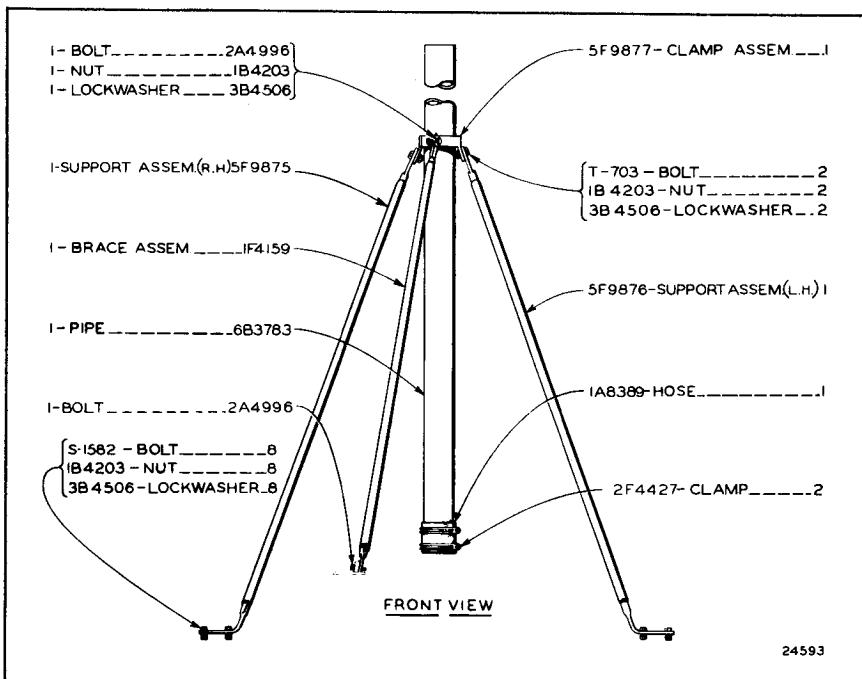
**6F1649 GEAR GROUP**

Only separate parts serviced

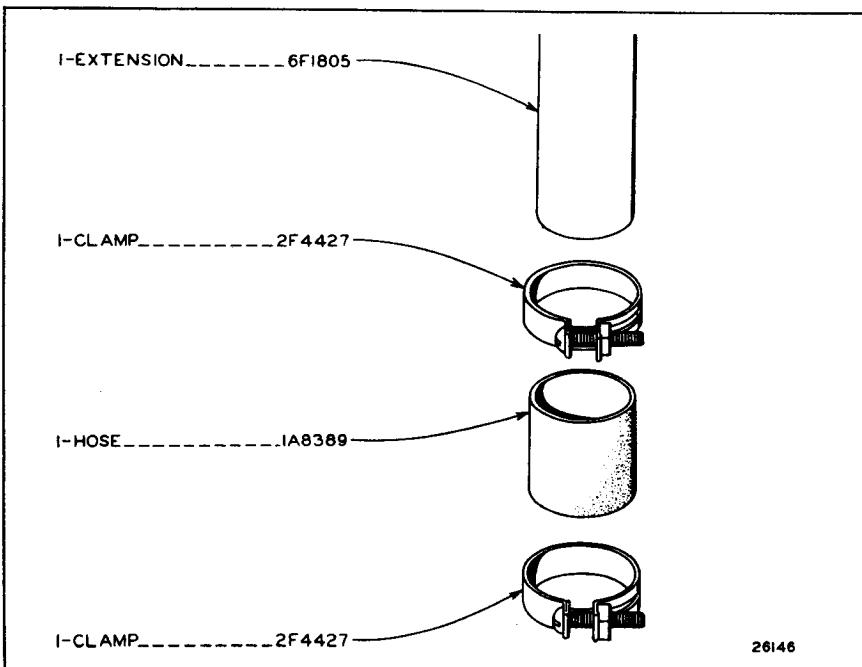
Note: When used with Standard Transmission and Final Drive Gears this group provides the following speeds: Third—3.6 M.P.H. and Fourth—4.24 M.P.H.

**4F8329 FRONT BUMPER GROUP**

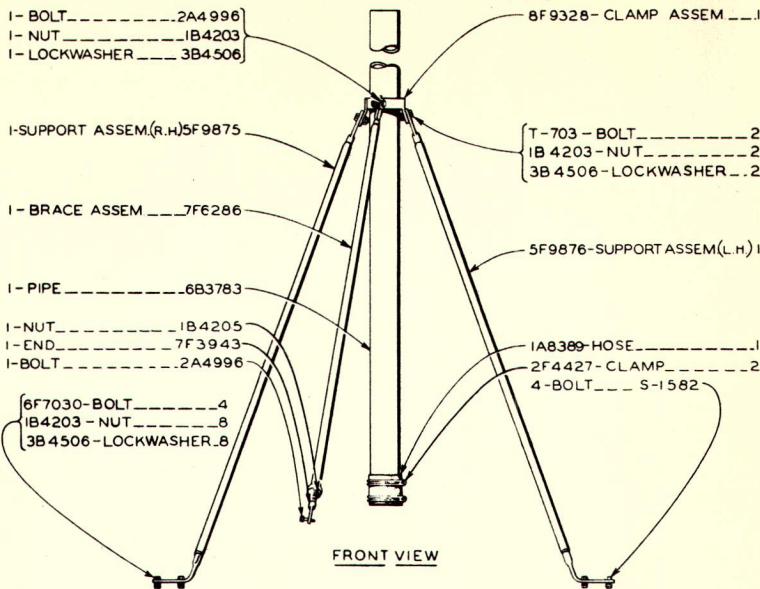
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



5F9878 AIR CLEANER INLET PIPE EXTENSION GROUP—First Type

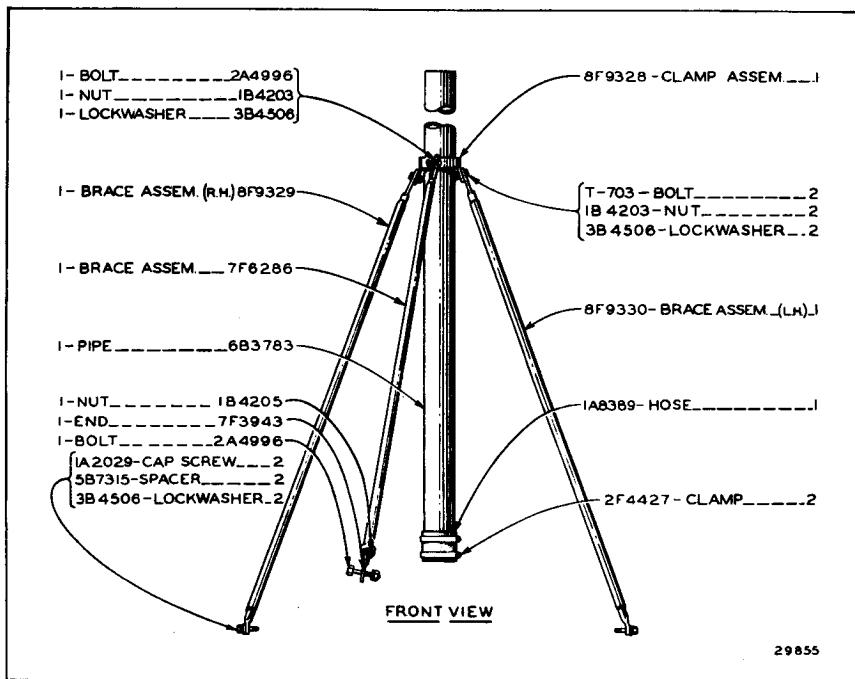
6F1781 AIR CLEANER INLET PIPE EXTENSION GROUP  
For use with Canopy Group

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



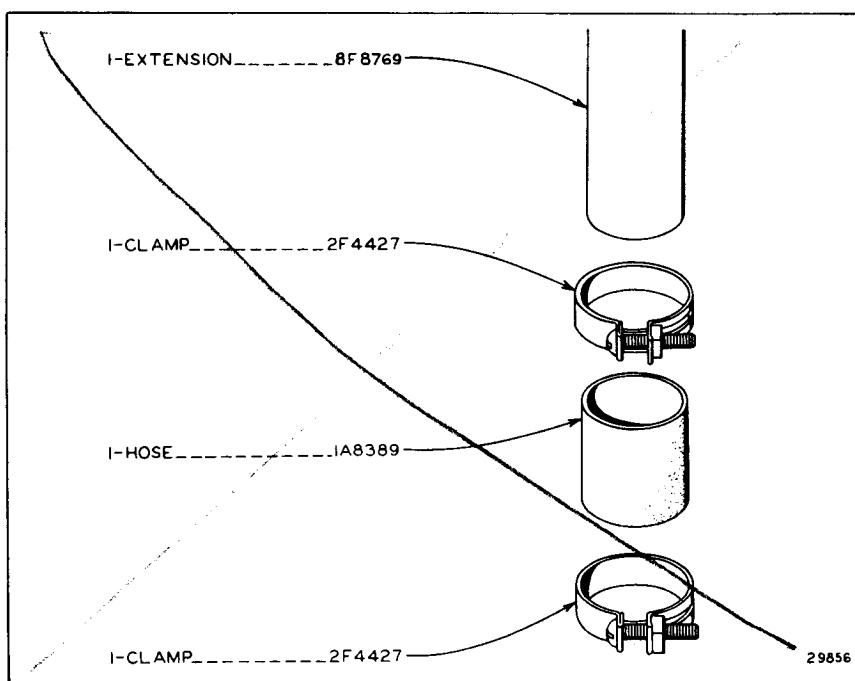
**5F9878 AIR CLEANER INLET PIPE EXTENSION GROUP—Second Type**  
Serial No. 4U1 to 4U2977 Inclusive

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



#### 8F9333 AIR CLEANER INLET PIPE EXTENSION GROUP

Effective with Serial No. 4U2978



#### 8F8770 AIR CLEANER INLET PIPE EXTENSION GROUP

For use with Canopy Group  
Effective with Serial No. 4U2978

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

I-EXTENSION-----7F6461

I-CLAMP-----2F4427

I-HOSE-----IA8389

I-CLAMP-----2F4427

29857

**7F6462 AIR CLEANER INLET PIPE EXTENSION GROUP**

For use with Canopy Top and Fender Mounted Tank

Serial No. 4U1 to 4U2977 inclusive

I-EXTENSION-----8F8771

I-CLAMP-----2F4427

I-HOSE-----IA8389

I-CLAMP-----2F4427

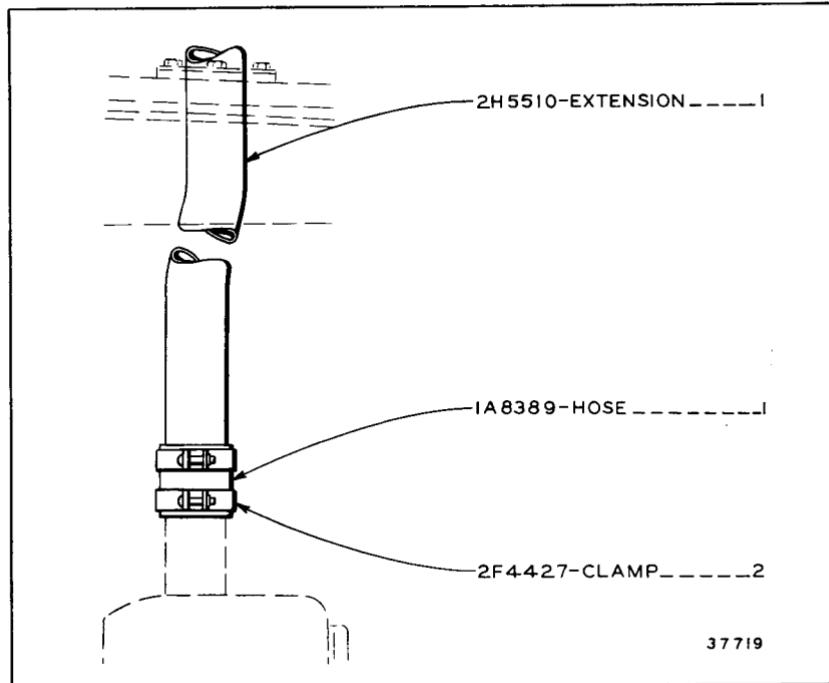
29858

**8F8772 AIR CLEANER INLET PIPE EXTENSION GROUP**

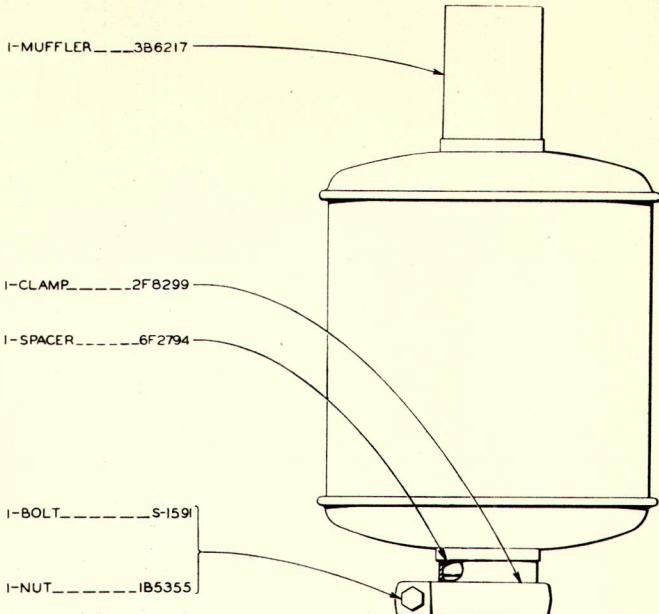
For use with Canopy Top and Fender Mounted Tank

Effective with Serial No. 4U2978

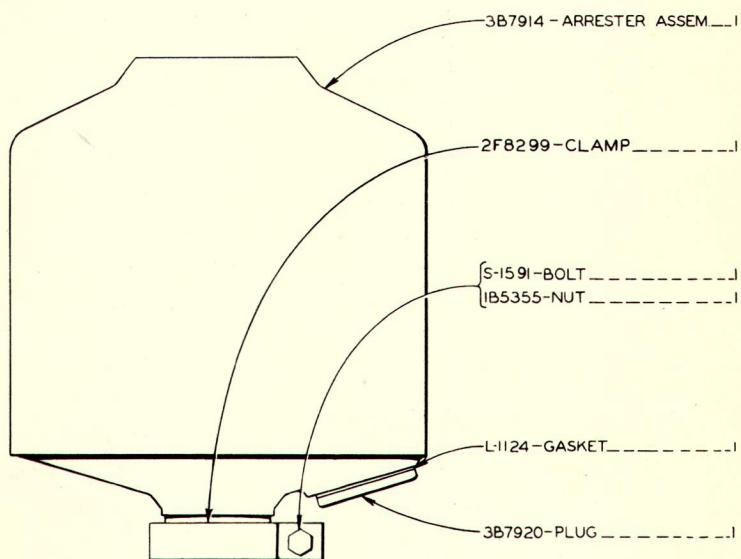
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



**2H5511 AIR CLEANER INLET PIPE EXTENSION GROUP (Replaces 8F8770 and 8F8772)**  
For use with Canopy Top  
Effective with Serial No. 4U2978

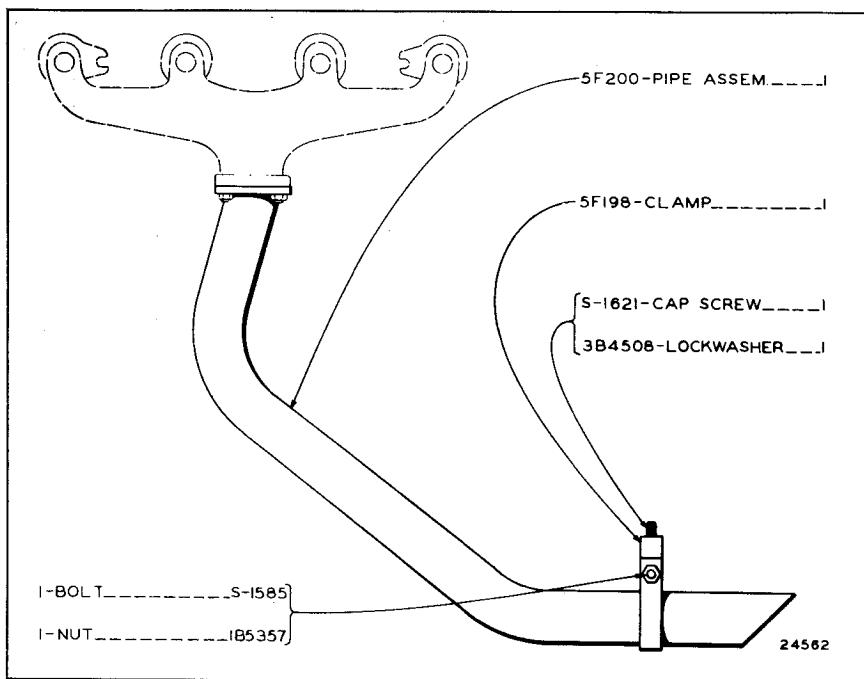


3B6232 MUFFLER GROUP

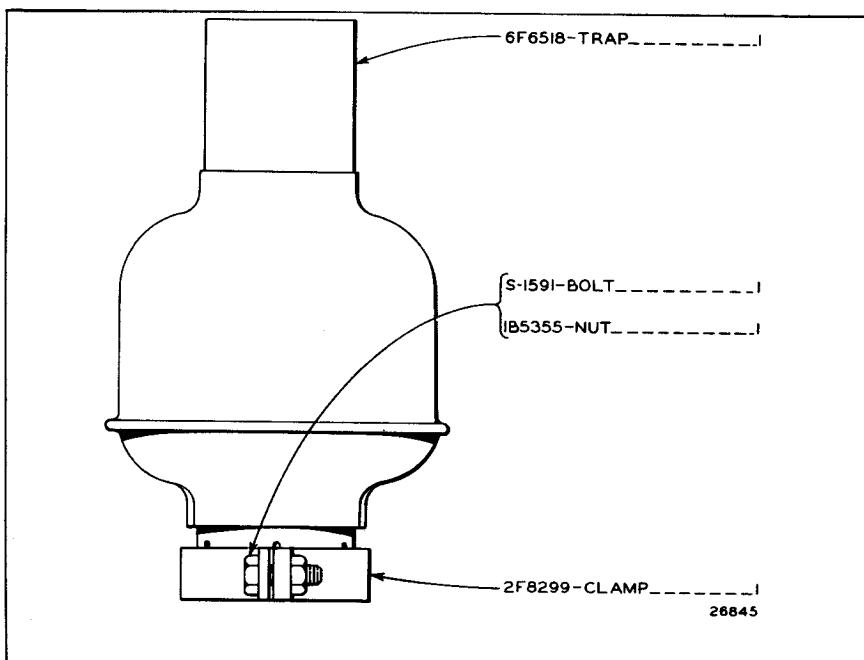


3B2655 SPARK ARRESTOR GROUP

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



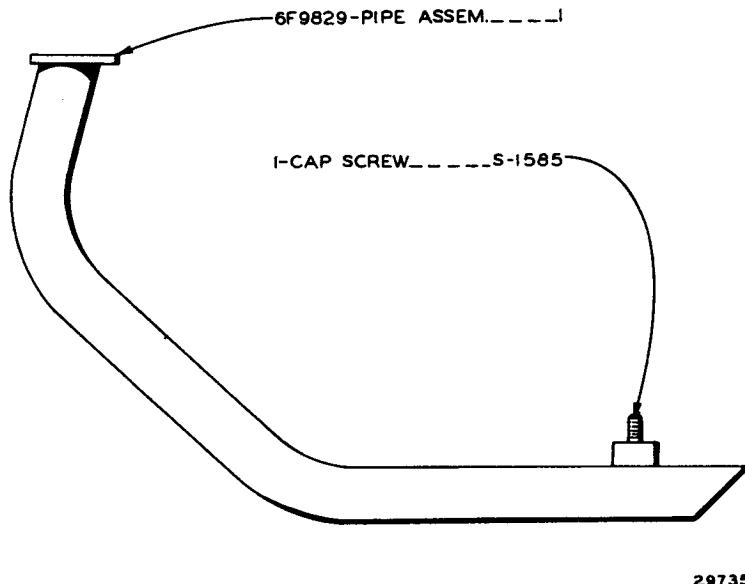
**5F260 DOWN EXHAUST GROUP**  
For use on Orchard Type Tractors



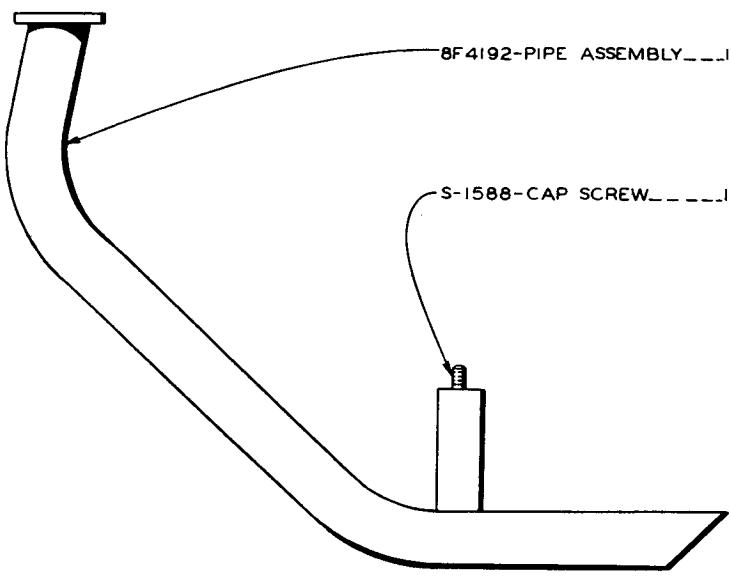
**6F6521 EXHAUST RAIN TRAP GROUP**  
Only separate parts serviced

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 78 &amp; 79 IN FORM 12237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

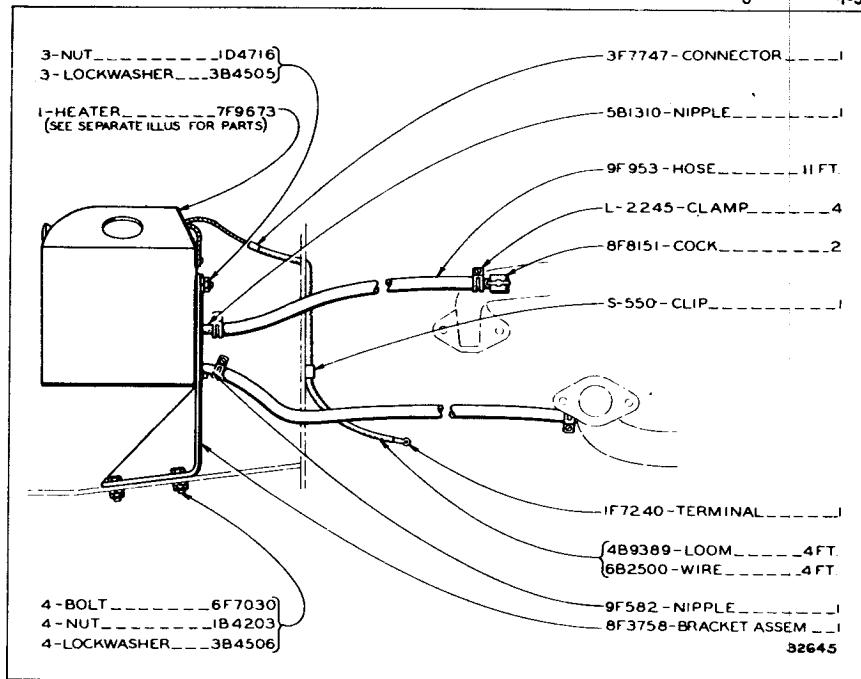


**DOWN EXHAUST**  
For use with Crankcase Guard  
Part of 8F258 Attachments Arrangement listed on insert

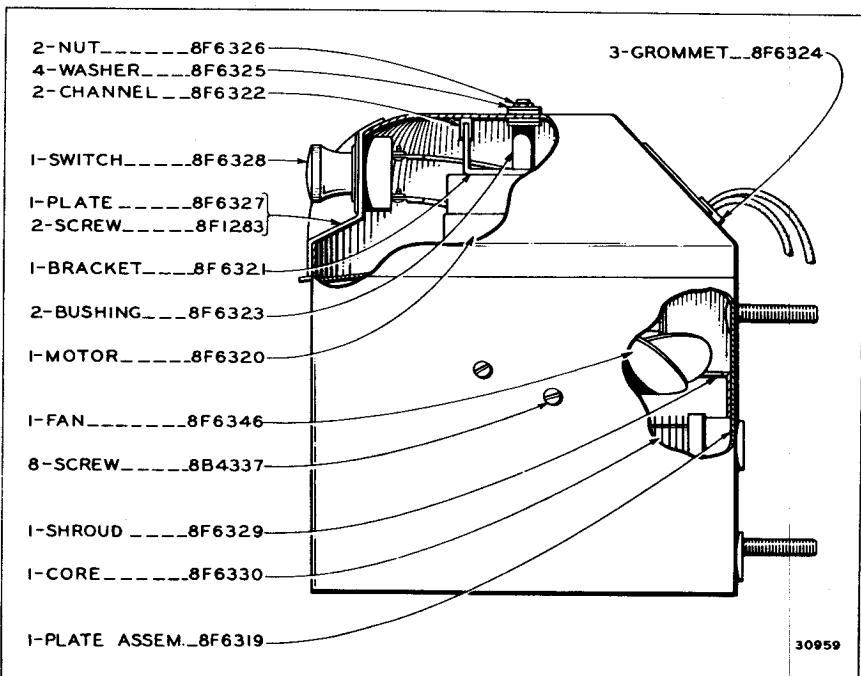


**DOWN EXHAUST**  
For use with Crankcase Guard and Orchard Type Tractors  
Part of 8F258 Attachments Arrangement listed on insert

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

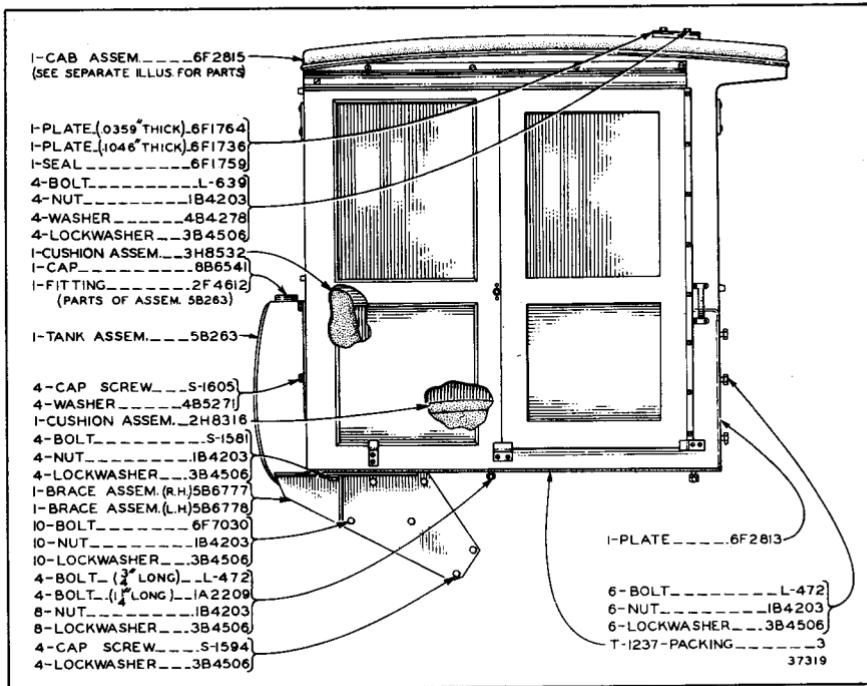


9F5646 CAB HEATER GROUP

7F9673 HEATER ASSEMBLY  
Part of 9F5646 Cab Heater Group

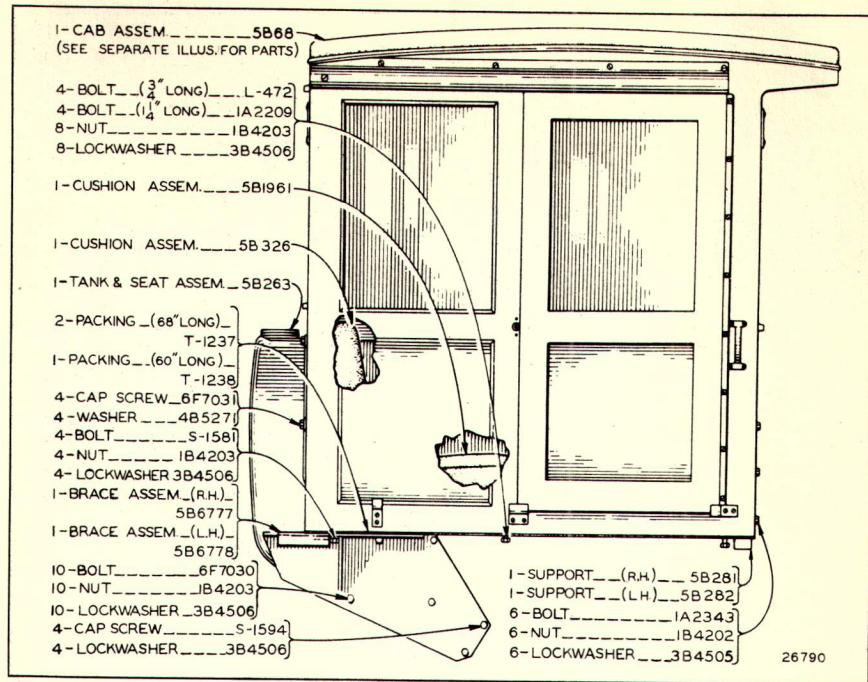
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

## PARTS CATALOG INSERT

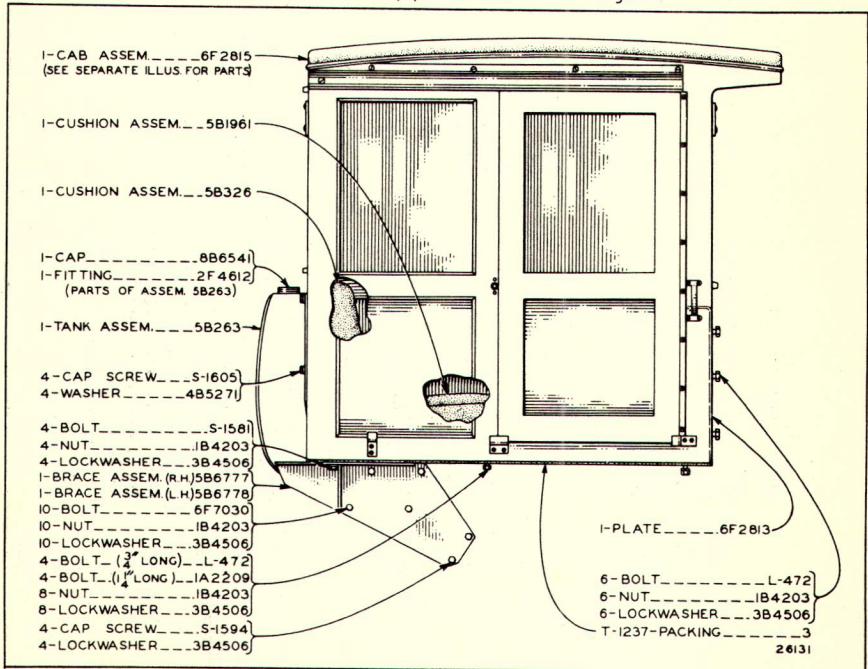


**6F2816 CAB GROUP—Second Type**  
6F2815 Cab Assembly parts are shown on Page 81

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**4B7954 CAB GROUP**

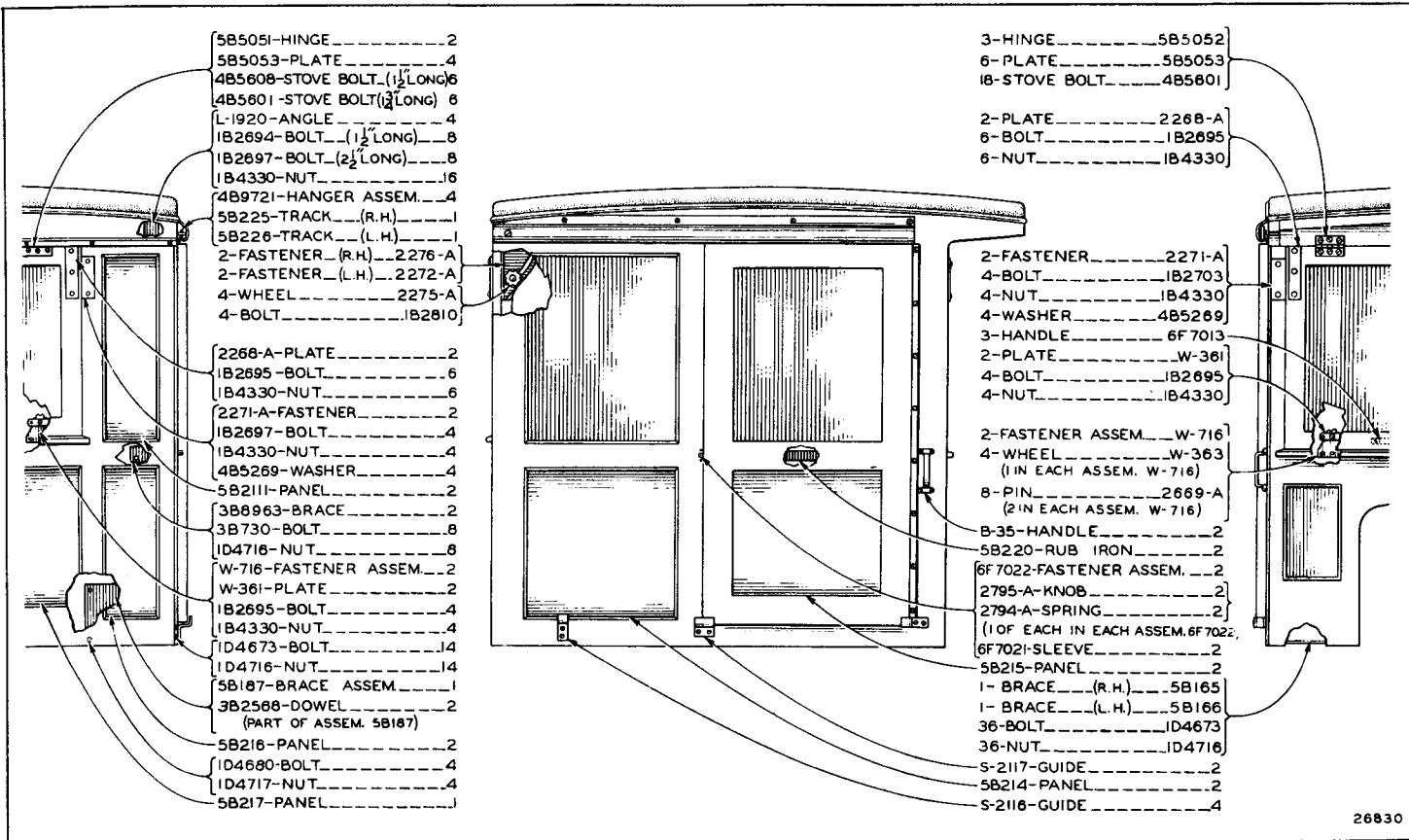
Only separate parts serviced. When complete Group is required order 6F2816  
5B68 Cab Assembly parts are shown on Page 80

**6F2816 CAB GROUP**

6F2815 Cab Assembly parts are shown on Page 81

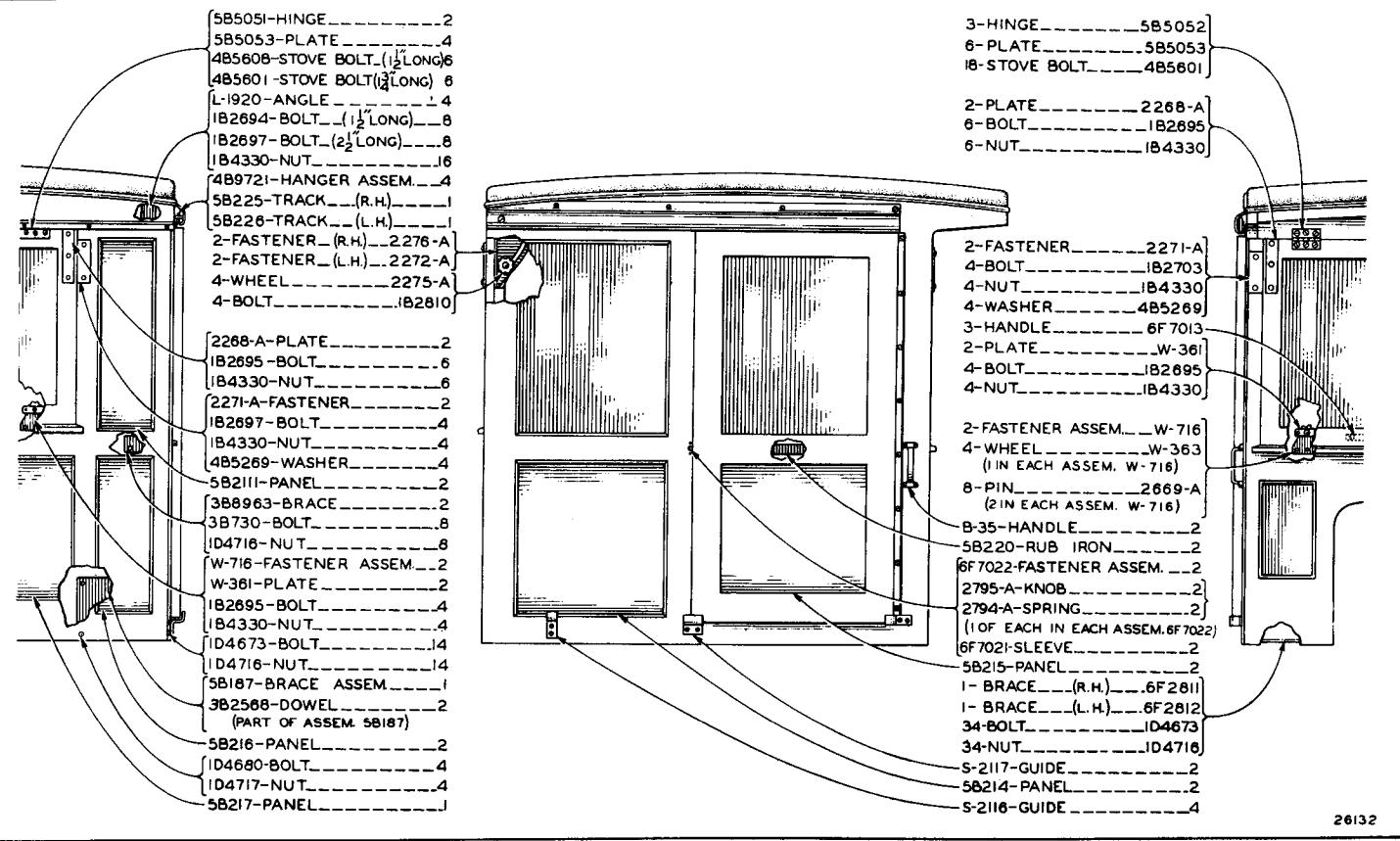
**ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE**

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

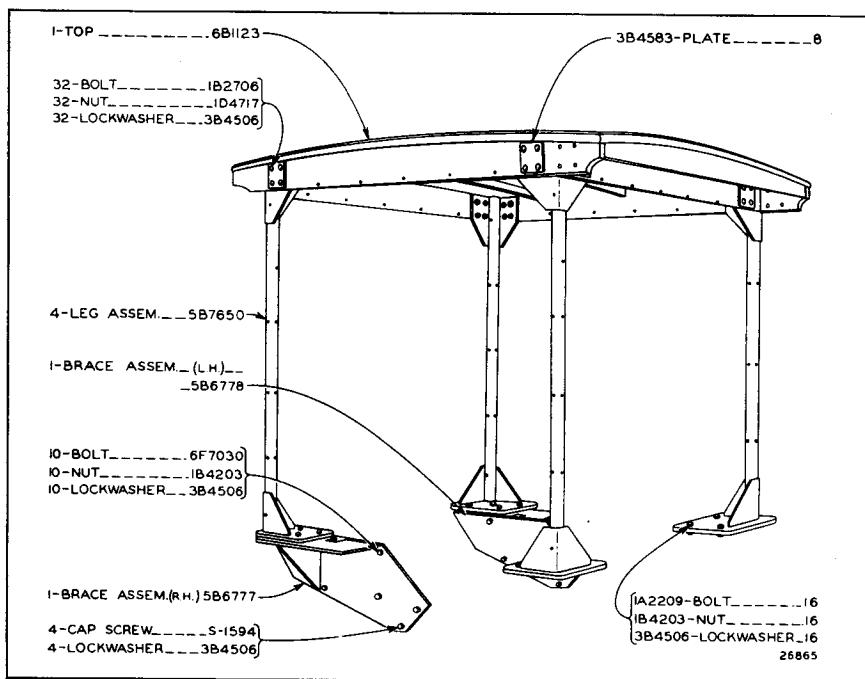


5B68 CAB ASSEMBLY  
Part of 4B7954 Cab Group shown on Page 79

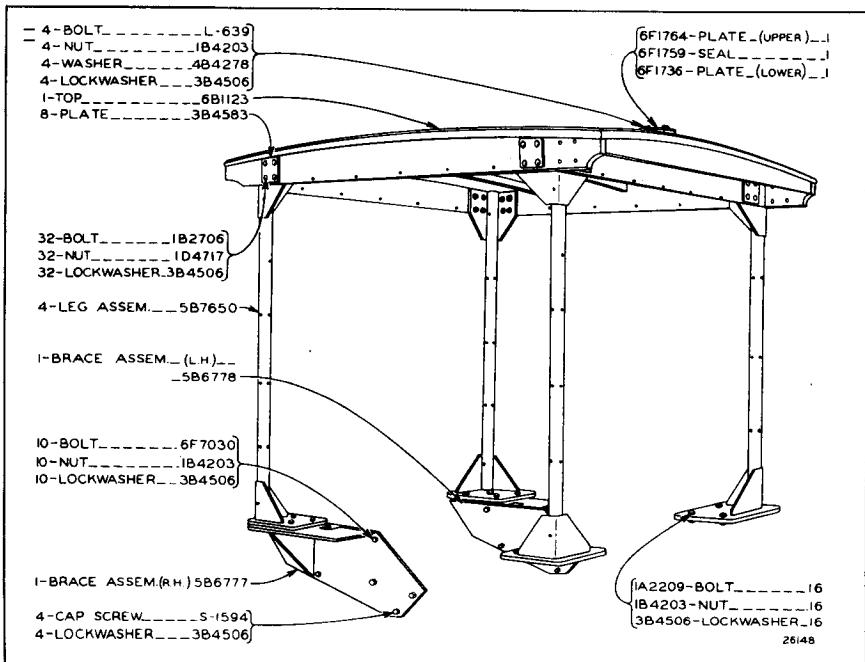
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



6F2815 CAB ASSEMBLY  
Part of 6F2816 Cab Group shown on Page 79



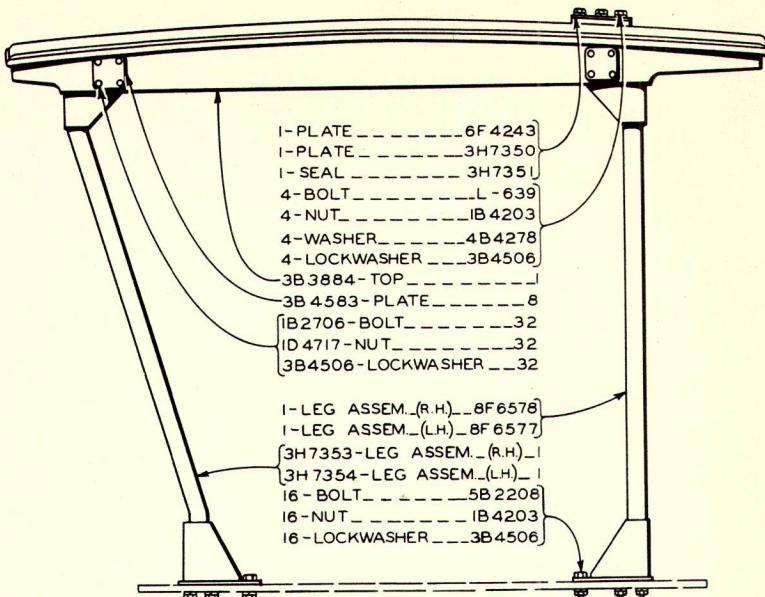
**5B7651 CANOPY GROUP—First Type**  
For use with Seat Mounted Fuel Tank



**5B7651 CANOPY GROUP—Second Type**  
For use with Seat Mounted Fuel Tank

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

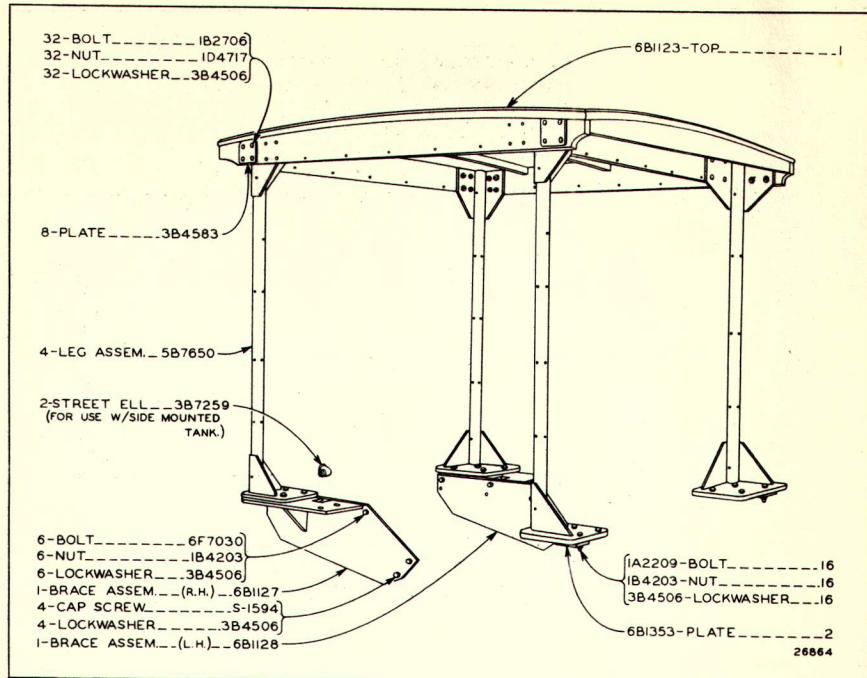
## PARTS CATALOG INSERT

IN ENGLISH  
D2 TRACTOR—40 INCH GAUGES

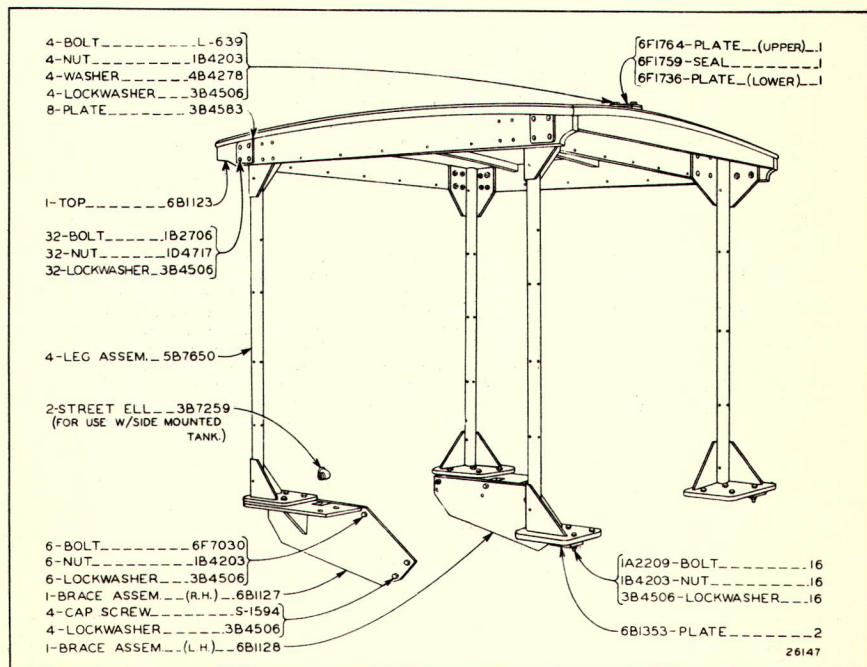
36254

**3H7355 CANOPY GROUP**  
Effective with Serial No. 4U6373

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

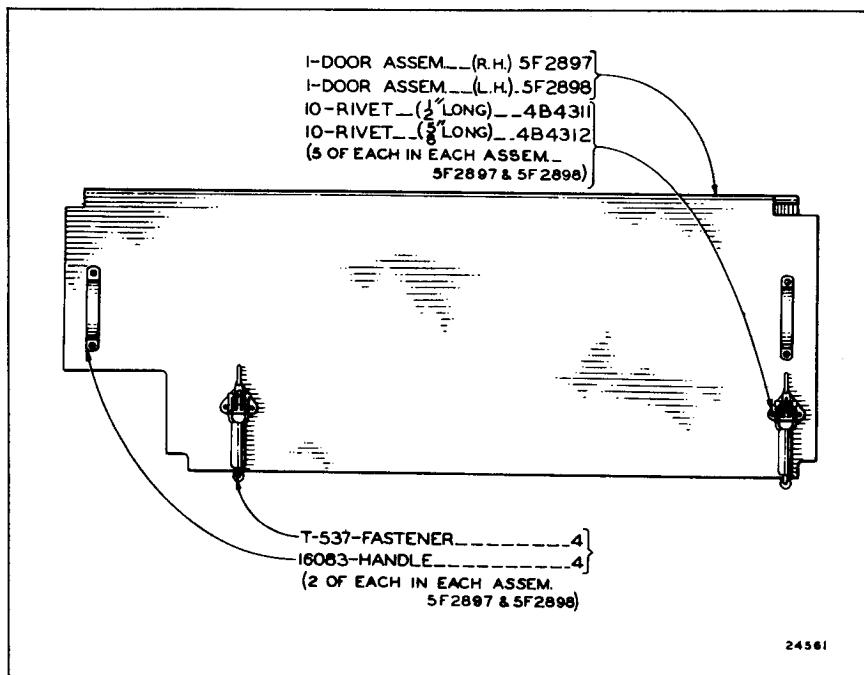


**4B9973 CANOPY GROUP—First Type**  
For use with Fender Mounted Fuel Tank

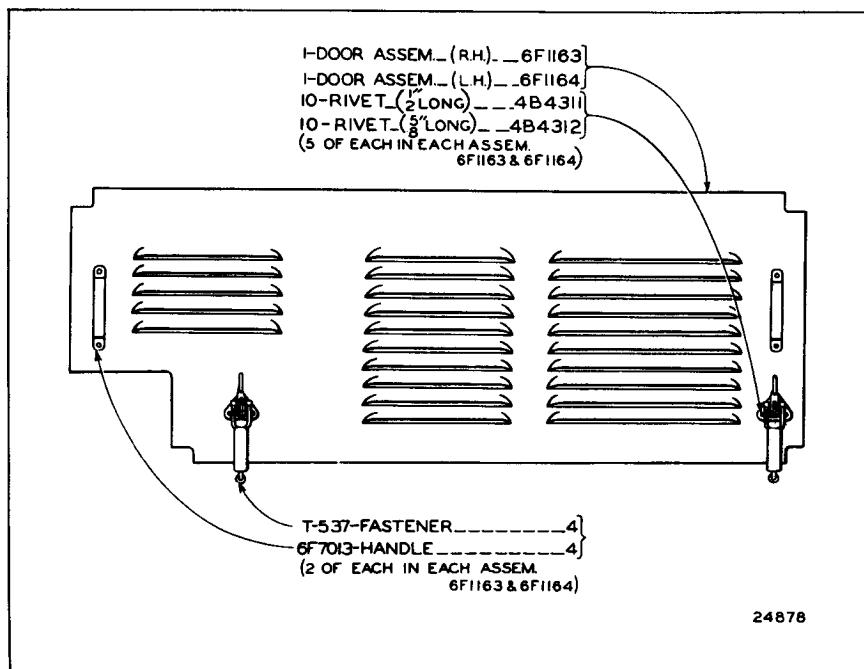


**4B9973 CANOPY GROUP—Second Type**  
For use with Fender Mounted Fuel Tank

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



**5F2894 HOOD SIDE DOOR GROUP**  
Only separate parts serviced



**6F1165 HOOD SIDE DOOR GROUP**  
Only separate parts serviced

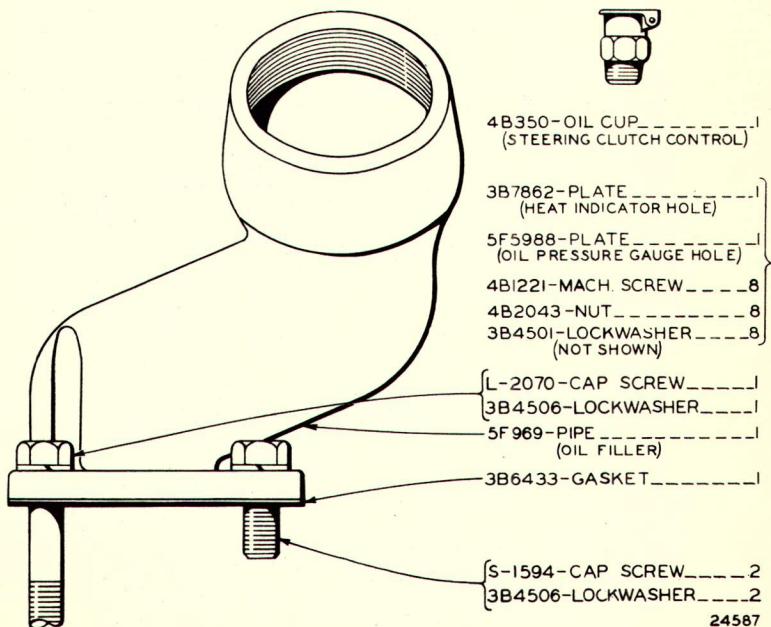
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

	Miscellaneous Group .....	Page 85
	Controls .....	Page 86
	Fuel System .....	Page 88
	Fuel Pump and Governor Control.....	Page 88
	Seat .....	Page 89
	Fenders .....	Page 89
	Oil Gauge, Fuel Gauge and Heat Indicator...Page 90	
	8F8123 Hood Group .....	Shown on insert
	8F8124 Air Cleaner Group .....	Shown on insert
	8F141 Radiator Side Plate—R.H.	
	8F142 Radiator Side Plate—L.H.	

**8F8125 REAR SEAT ARRANGEMENT (Replaces 5F1011)**

	Miscellaneous Group .....	Shown below
	Controls .....	Page 86
	Fuel System .....	Page 88
	Fuel Pump and Governor Control .....	Page 88
	Seat .....	Page 89
	Fenders .....	Page 89
	Oil Gauge, Fuel Gauge and Heat Indicator .....	Page 90
	5F974 Air Cleaner Group.....	Page 91
	5F978 Hood Group.....	Page 90

## 5F1011 REAR SEAT ARRANGEMENT

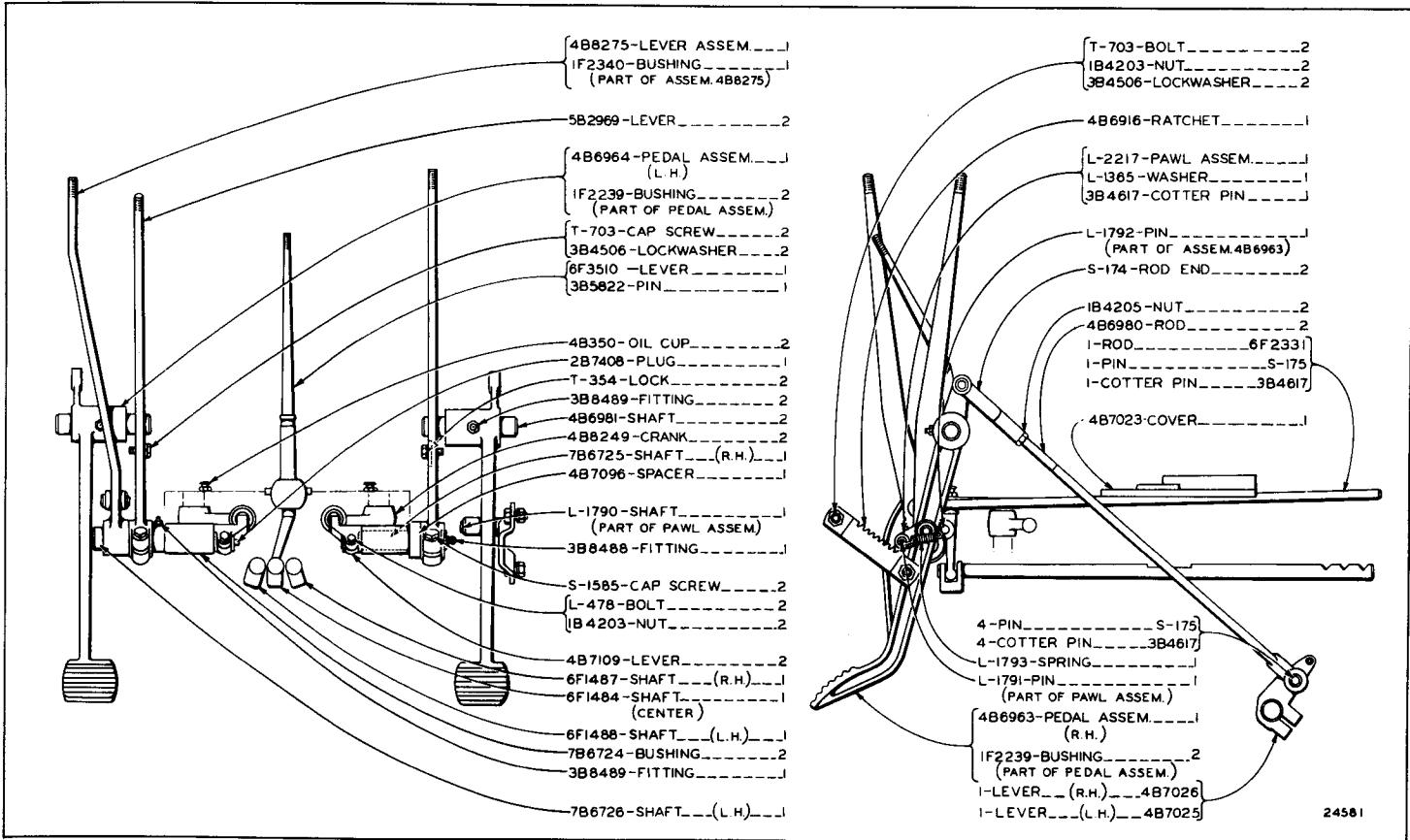


## MISCELLANEOUS GROUP

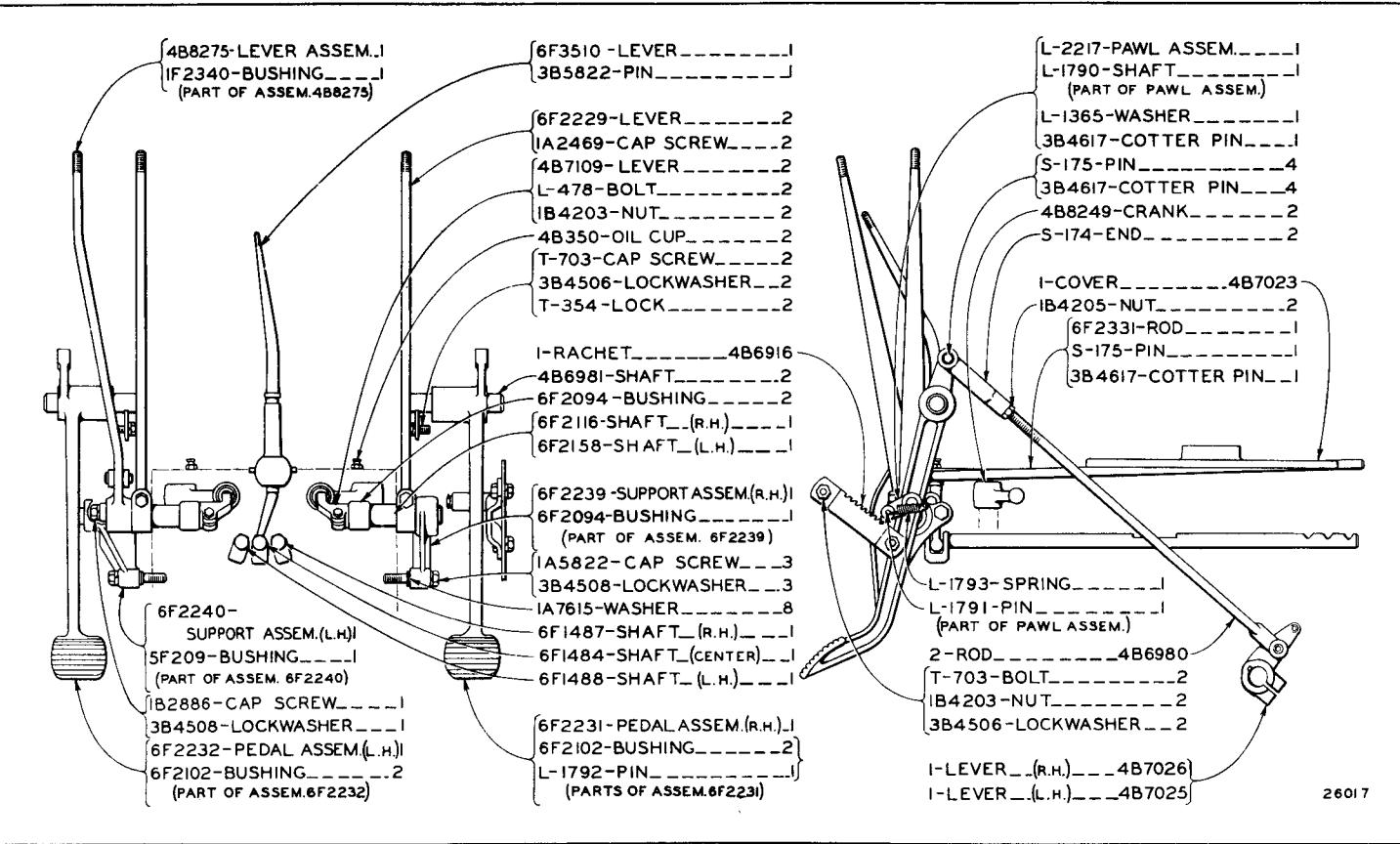
Part of 5F1011 Rear Seat Arrangement

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



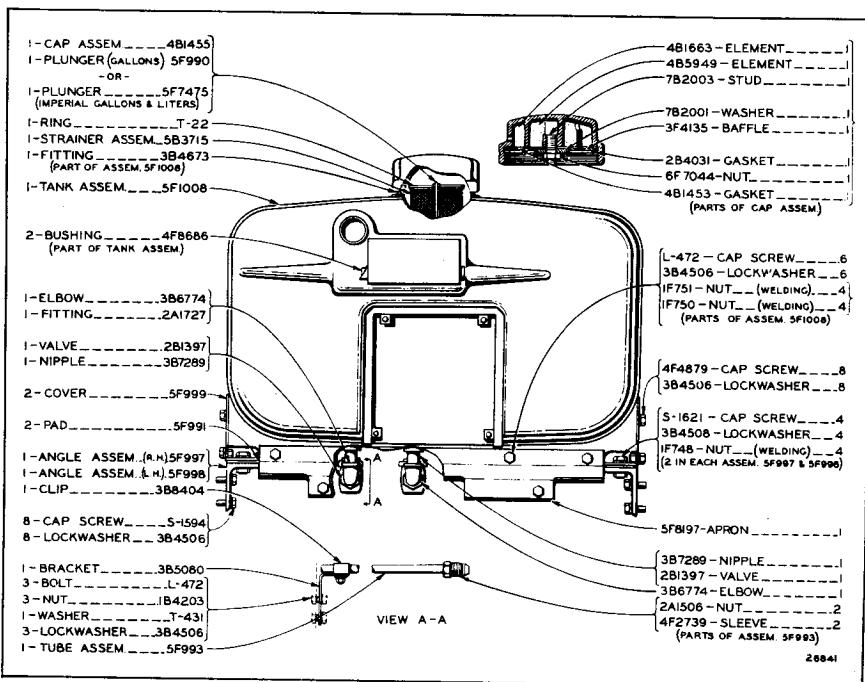
24581



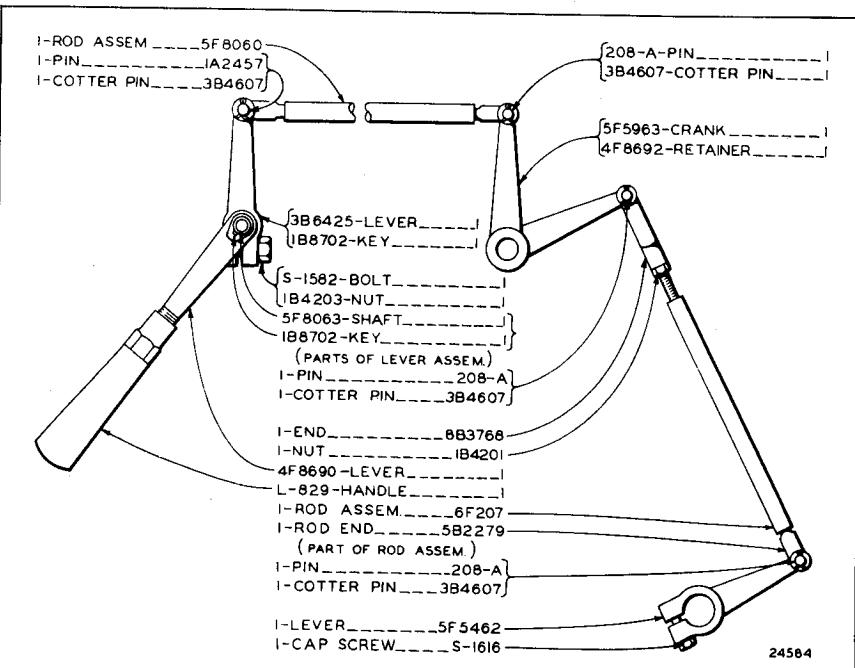
26017

**CONTROLS—Second Type**  
Part of 5F1011 Rear Seat Arrangement listed on Page 85

## "CATERPILLAR" D2 TRACTOR

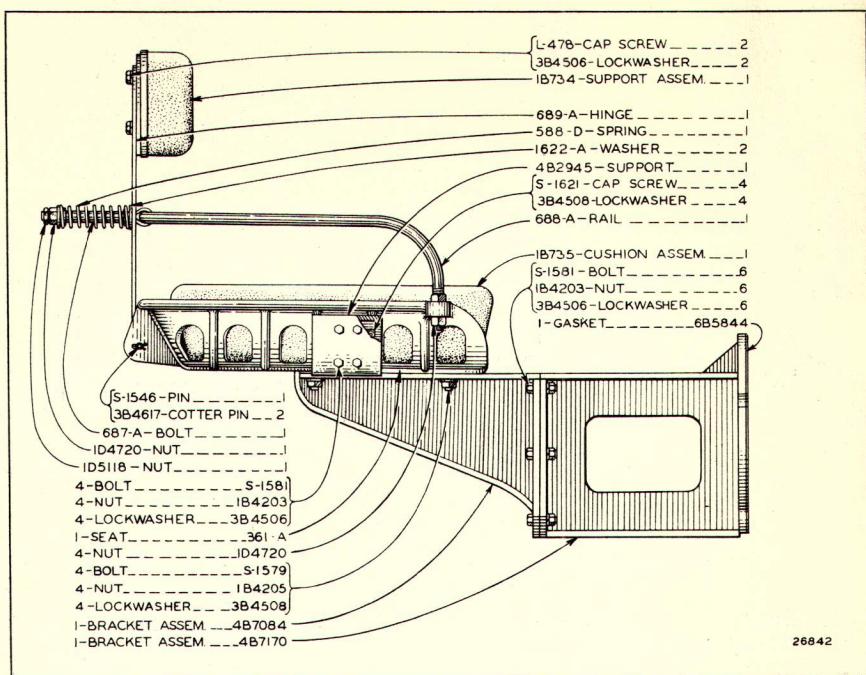


FUEL SYSTEM  
Part of 5F1011 Rear Seat Arrangement listed on Page 85

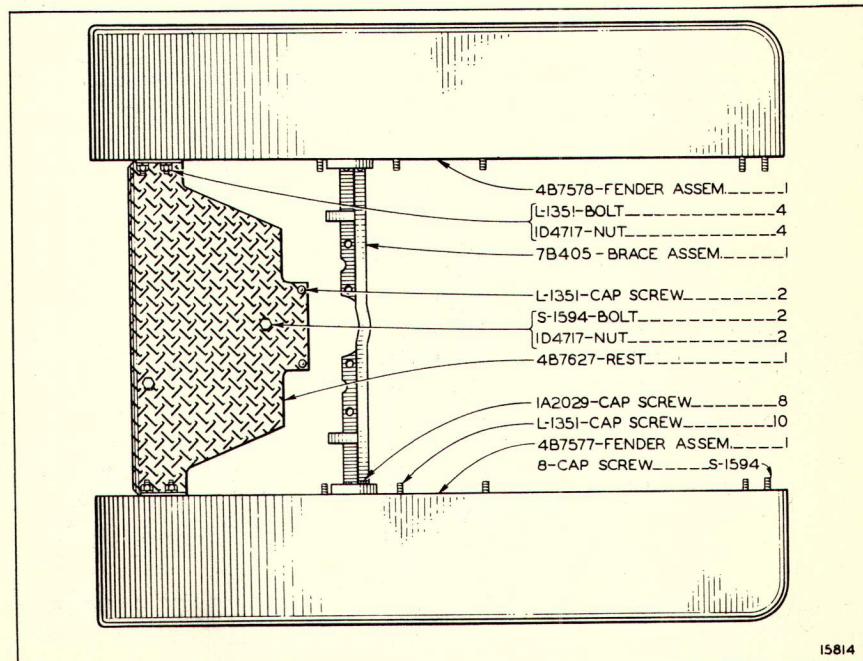


FUEL PUMP AND GOVERNOR CONTROL  
Part of 5F1011 Rear Seat Arrangement listed on Page 85

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

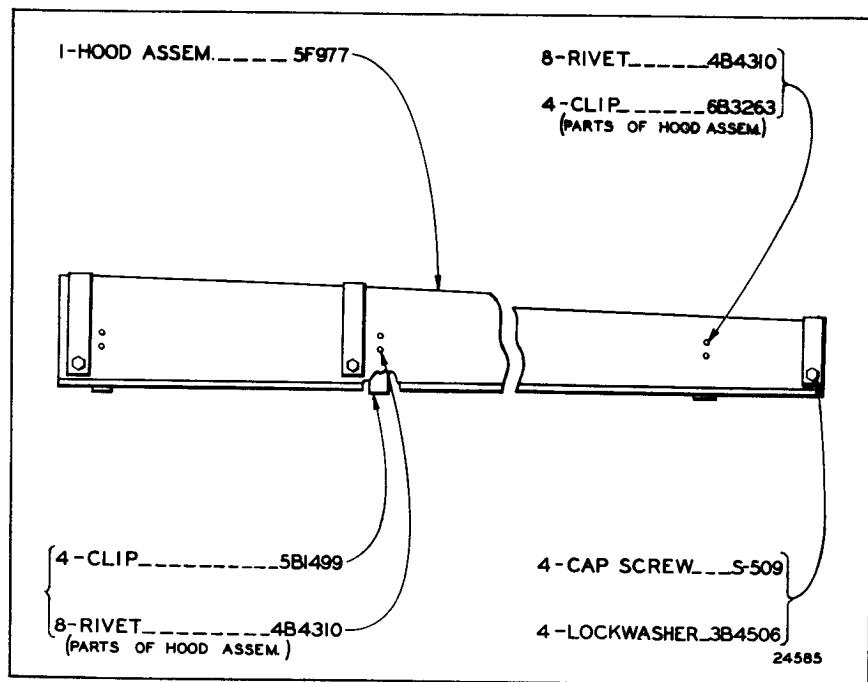
**SEAT**

Part of 5FI011 Rear Seat Arrangement listed on Page 85

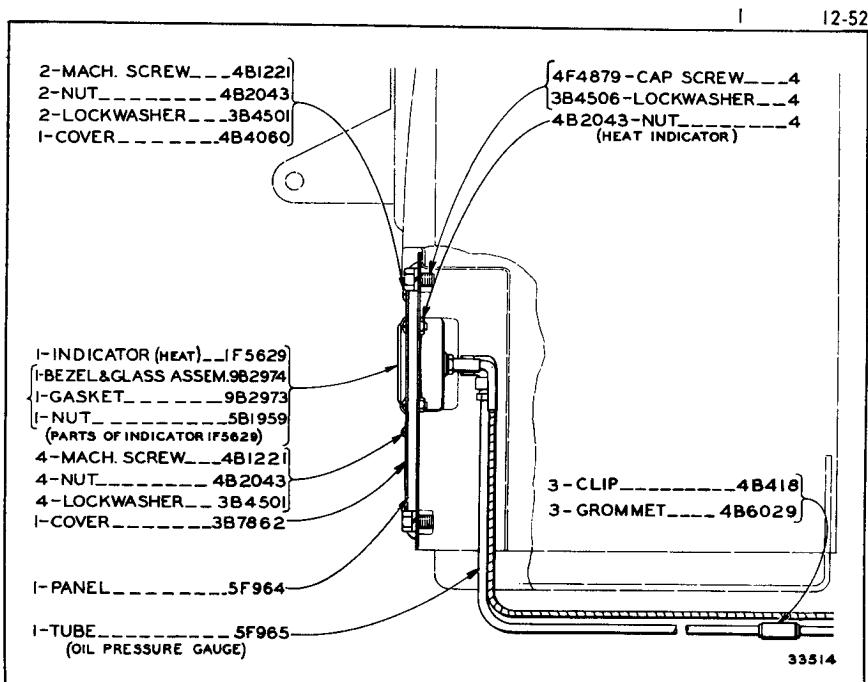
**FENDERS**

Part of 5FI011 Rear Seat Arrangement listed on Page 85

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



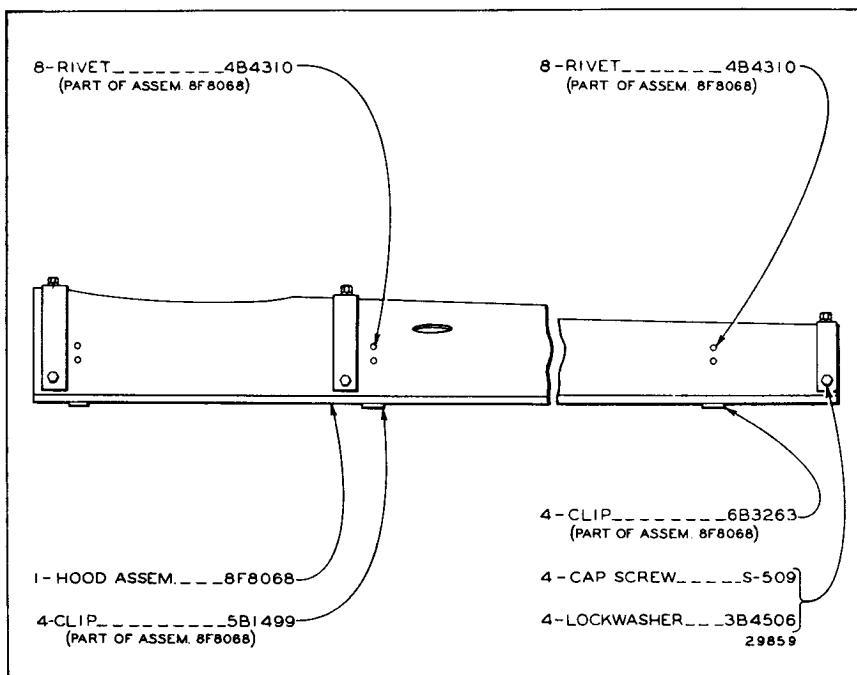
**5F978 HOOD GROUP**  
Part of 5F1011 Rear Seat Arrangement listed on Page 85



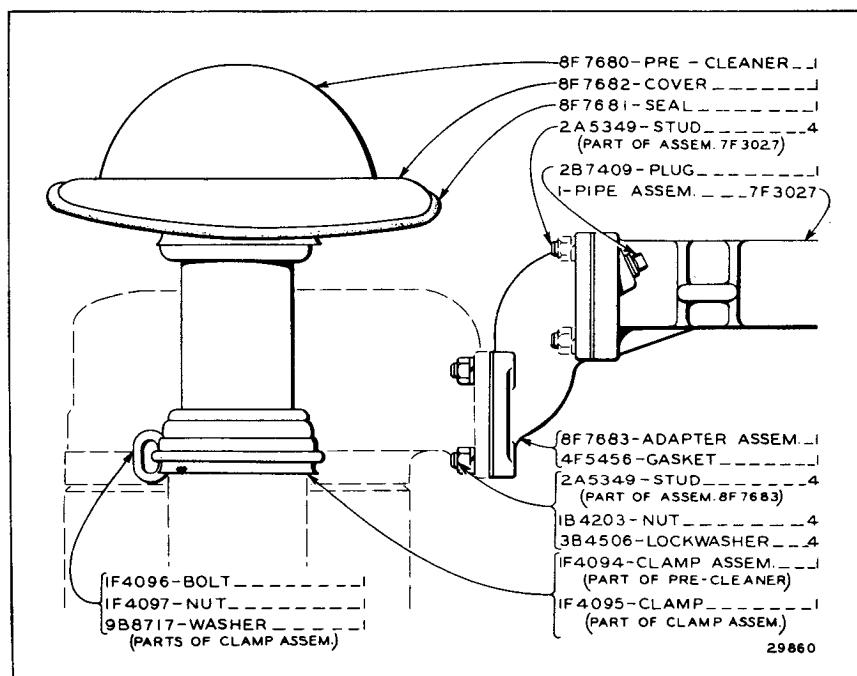
**OIL GAUGE, FUEL GAUGE AND HEAT INDICATOR**  
Part of 5F1011 Rear Seat Arrangement listed on Page 85

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 90 &amp; 91 IN FORM 1237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

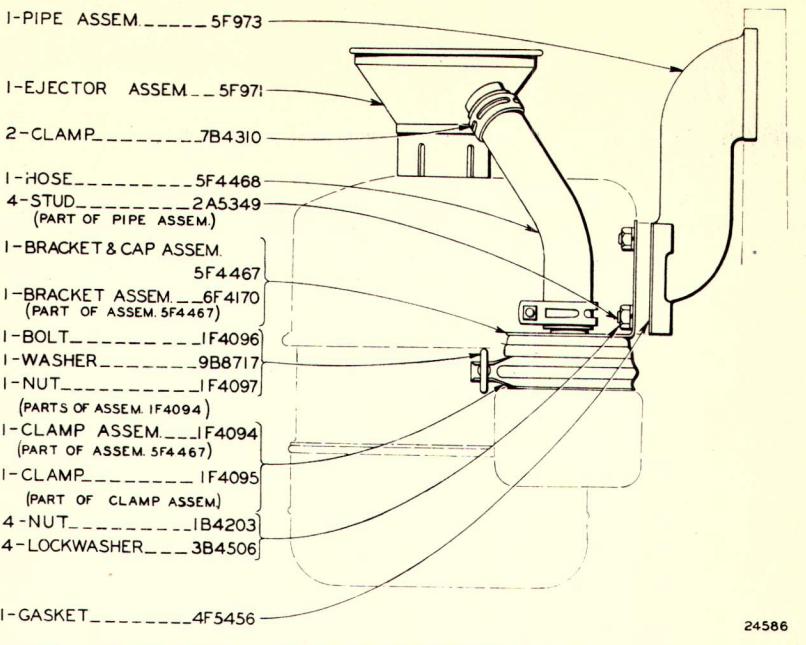


**8F8123 HOOD GROUP (Replaces 5F978)**  
Part of 8F8125 Rear Seat Arrangement listed on insert

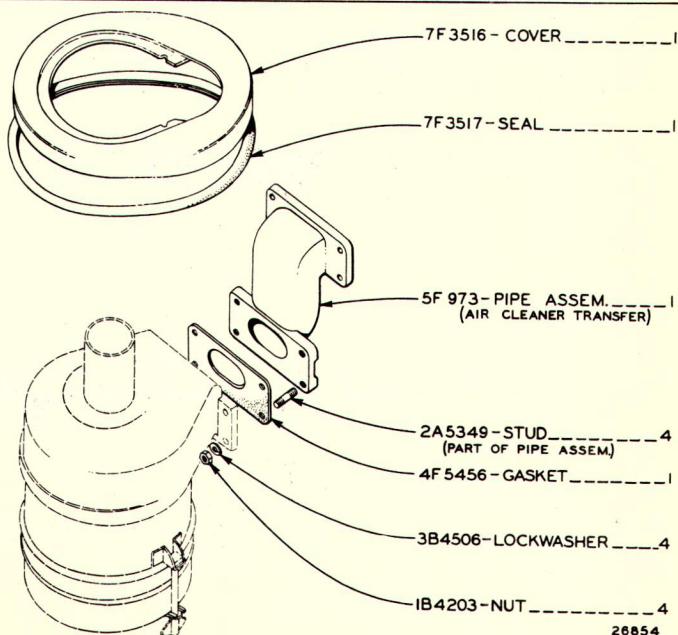


**BF8124 AIR CLEANER GROUP**  
Part of 8F8125 Rear Seat Arrangement listed on insert

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



**5F974 AIR CLEANER GROUP—First Type**  
Part of 5F1011 Rear Seat Arrangement listed on Page 85



**5F974 AIR CLEANER GROUP—Second Type**  
Part of 5F1011 Rear Seat Arrangement listed on Page 85

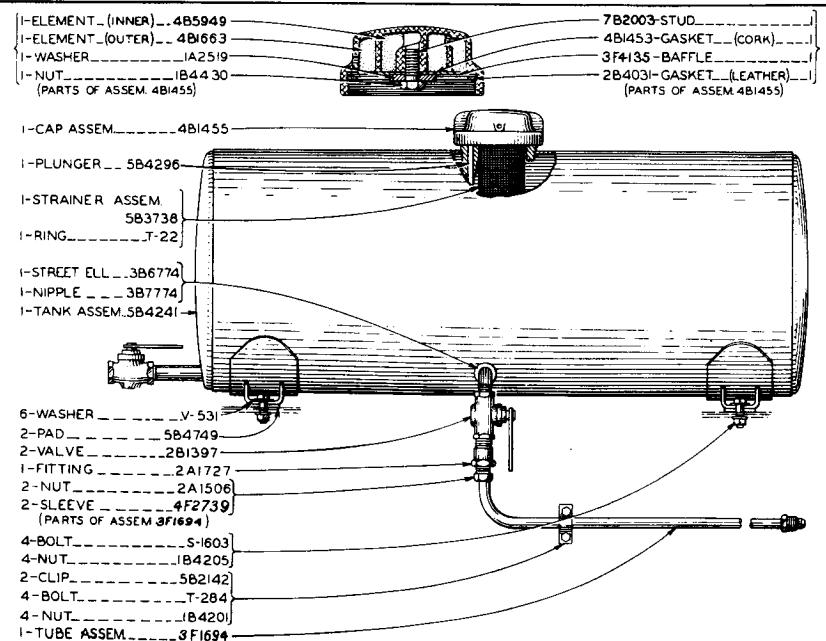
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**5B5050 Fuel System Arrangement—Fender Mounted Tank**

For use without Cab

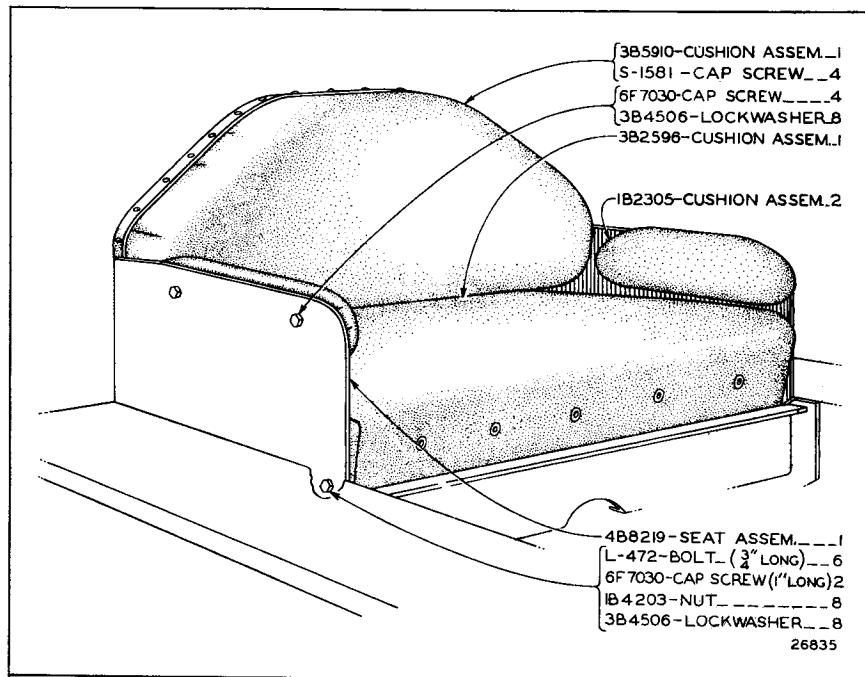
Consists of:

	Fuel System .....	Shown below
	Seat .....	Page 93
	Fenders .....	Page 93

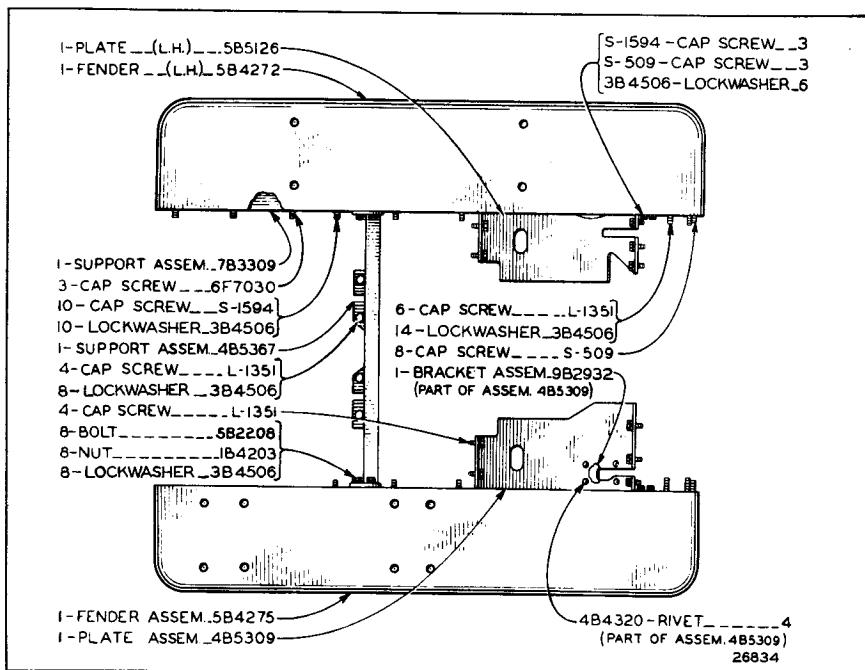


**FUEL SYSTEM**  
Part of 5B5050 Fuel System Arrangement

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

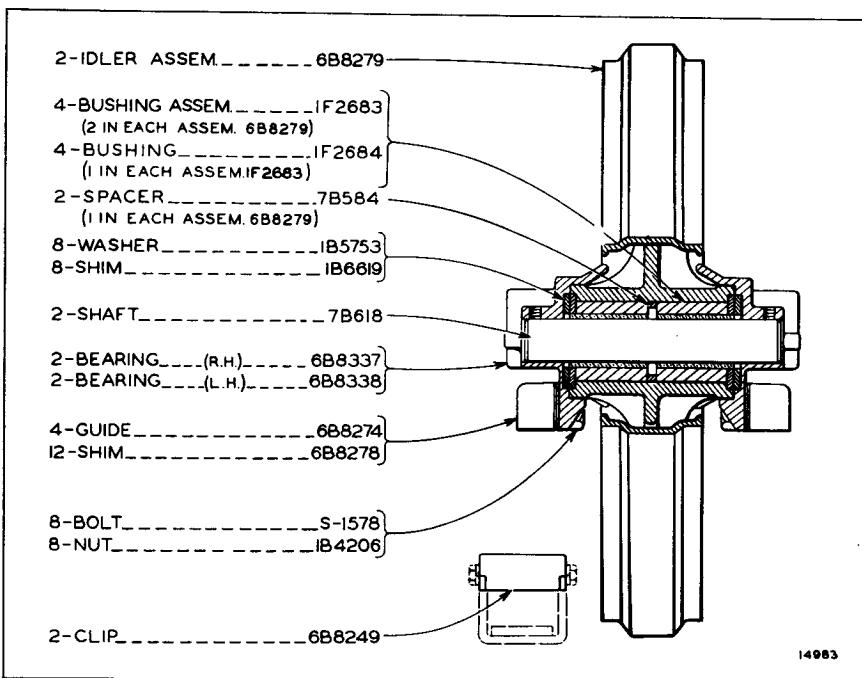


**SEAT**  
Part of 5B5050 Fuel System Arrangement



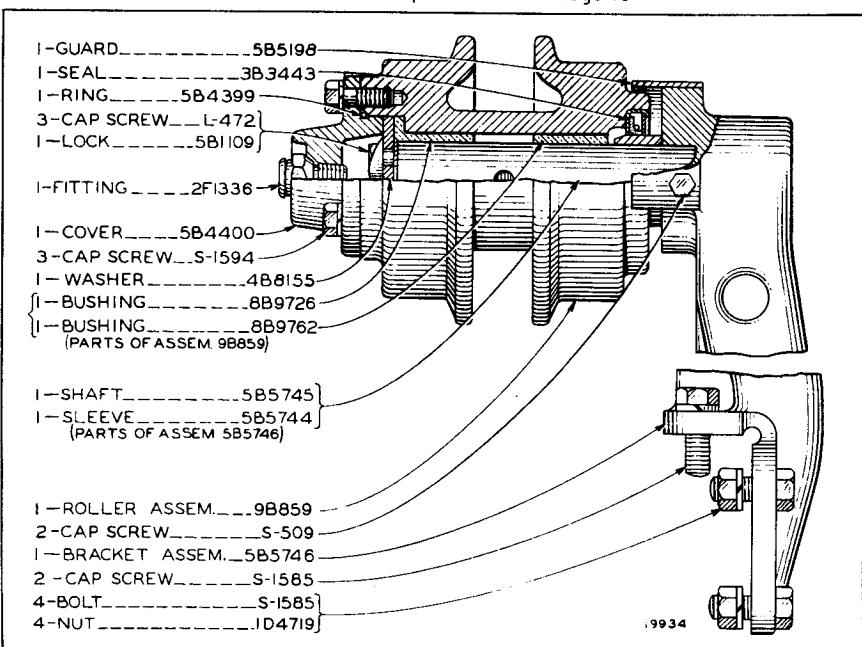
**FENDERS**  
Part of 5B5050 Fuel System Arrangement

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



**6B8475 FRONT IDLER GROUP—23½" O.D.**

For use with Standard Track Roller Frame  
31 Link Track Groups are listed on Page 95

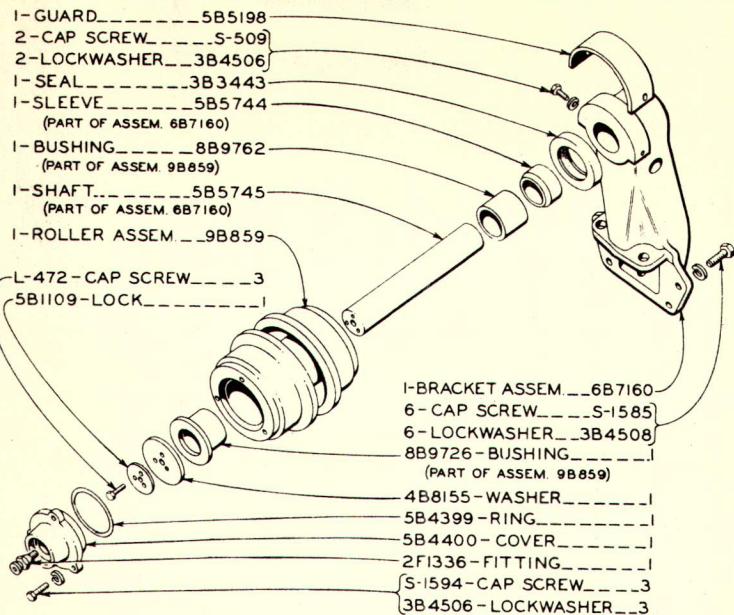


9B860 TRACK CARRIER ROLLER GROUP—2 Groups Req'd

Serial No. 4U1 to 4U1294 Inclusive. Only separate parts serviced.

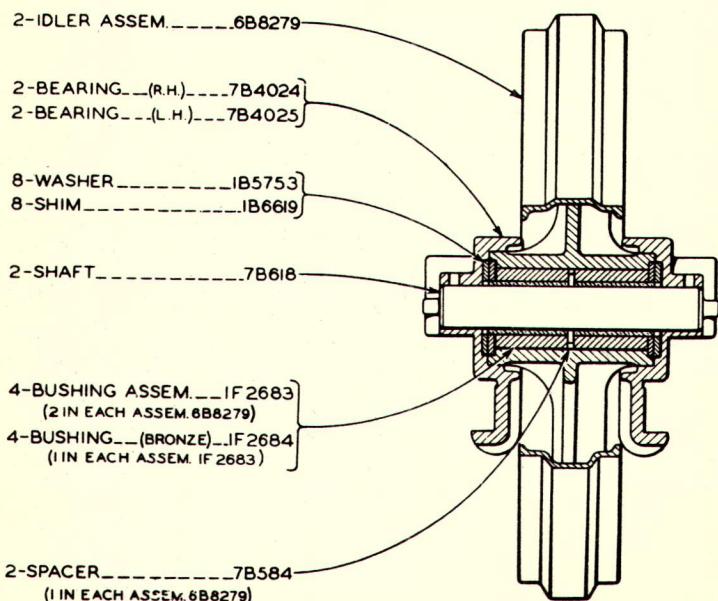
Schraub-Nr. 10-18-1274 inclusive. Only separate parts serviced  
9B861 Track Carrier Roller Group (consisting of two 9B860 Track Carrier Roller Groups  
and one each of 6F1051 and 6F1052 Guard Assemblies) is available

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



29738

**7F6343 TRACK CARRIER ROLLER GROUP**  
Part of 8F275 Track Roller Frame Group shown on insert



14714

**6B7240 FRONT IDLER GROUP— $23\frac{1}{2}$ " O. D.**  
For use with Five Roller Track Roller Frame  
Part of 8F258 and 8F260 Attachments Arrangements listed on front side of insert

**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**

## 8F258 For use on D2 Tractors having Serial No. 4U1—UP

Part of 8F257 Special Tractor Arrangement for Eimco Loader

Consists of:

1	Down Exhaust .....	Shown on insert
	or	
1	Down Exhaust .....	Shown on insert
1	5B5050 Fuel System Arrangement.....	Listed on Page 92
1	6B7240 Front Idler Group.....	Shown on reverse side of insert
1	5F8337 Blower Fan Group.....	Page 72
1	5F9090 Front Power Take-off Group.....	Page 122
1	5F9635 Blower Fan Guard Group.....	Page 72
1	8F275 Track Roller Frame Group—Non-oscillating.....	Shown on insert
2	8F762 Track Group—10" Flat Shoe.....	Shown below
2	4B413 Fitting .....	I 8F4712 Fender Support Assembly
4	4B4601 Stud .....	I 8F4713 Fender Assembly—R.H.
1	8F4662 Tube .....	I 8F4714 Fender—L.H.

## 8F260 For use on D2 Tractors having Serial No. 4U1—UP

Part of 8F259 Special Tractor Arrangement for Eimco Loader

Consists of:

1	4B8270 Seat Group .....	Page 93
1	5B4273 Fender Group .....	Page 93
1	6B7240 Front Idler Group.....	Shown on reverse side of insert
1	8F275 Track Roller Frame Group—Non-oscillating.....	Shown on insert
2	8F762 Track Group—10" Flat Shoe.....	Shown. below
6	1B4582 Cap Screw .....	I 7B6895 Flywheel Assembly
1	3B8485 Fitting .....	3 7B8351 Lock
2	4B5112 Spacer .....	4 ID4719 Nut

## ATTACHMENTS ARRANGEMENTS

For Eimco Loader

I-TRACK LINK ASSEM..6B7253  
CONSISTING OF:

35-LINK—(R.H.)—5B3129

34-BUSHING—6B5277

35-LINK—(L.H.)—5B3130

34-PIN—6B5278

I-MASTER PIN—5F3354

I-MASTER BUSHING—V-223

2-COLLAR—6B5280

I-PLUG—5F3355

I-PLUG—5F3356

35-SHOE—V-803

2B5484-BOLT-----140  
2B5483-NUT-----140  
(3B4507-LOCKWASHER---140

8F762 TRACK GROUP (35 Link)

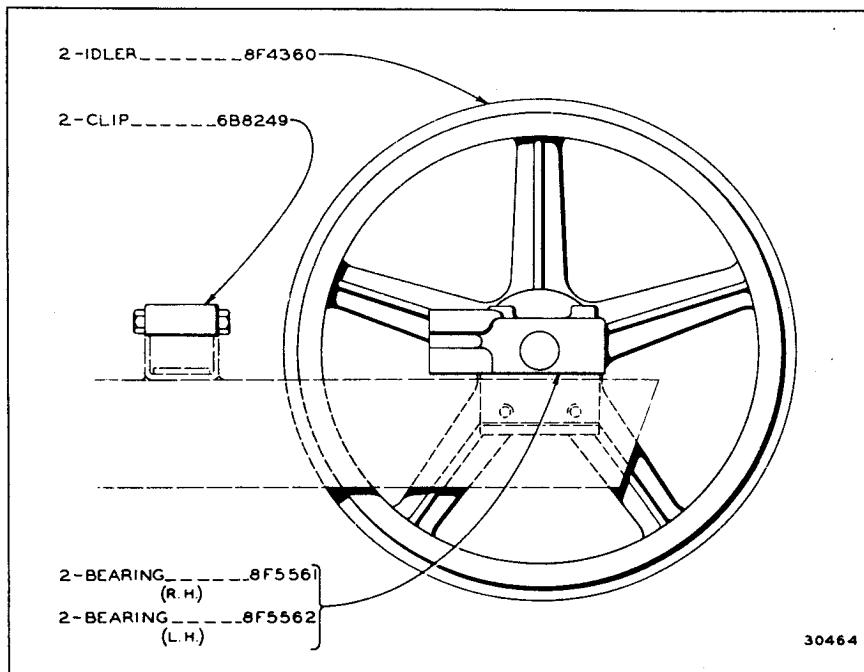
For use with Five Roller Track Roller Frame and 23½" O.D. Front Idler

6F2283 Track Pin and Bushing Group

(Consists of complete set of Pins and Bushings for one Track)

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

INSERT BETWEEN PAGES 94 & 95 IN FORM 12237—  
PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE



**8F5541 IDLER GROUP—Large O.D. (Spring Type)**  
Effective with Serial No. 4U3611

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**PARTS CATALOG INSERT**

TRACK GROUP (2 Req'd)		LINK ASSEMBLY		TRACK SHOE		SHOE BOLT	
Part No.	Description	Qty.	Part No.	Qty.	Part No.	Qty.	Part No.
3H5336	12" Grouser—H.T.	1	3H5334	33	2B8337	132	2B5484
3B5335	12" Semi-Skeleton Snow Shoe—H.T.	1	3H5334	17 16	5B7796 5B7795	132	2B5484
3H5339	Street Plate Group			66	T-332	132	T-244

1B4204 Nut (Used with T-244 Bolt)  
 2B5483 Nut (Used with 2B5484 Bolt)  
 3B4507 Lockwasher (Used with 2B5484 and T-244 Bolts)  
 H.T.—Heat Treated  
 Track Link Assembly parts are shown with Standard Track

**31 LINK TRACK GROUPS—For use with 23½" O.D. Front Idler**  
 Effective with Serial No. 4U6373

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

2-ROLLER GROUP—7F6343  
(SEE SEPARATE ILLUS. FOR PARTS)

12-CAP SCREW—S-1589  
12-LOCKWASHER—3B4510

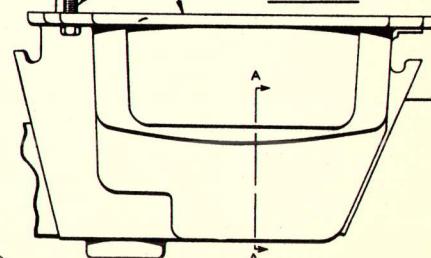
8-PLATE—6F248

2-BOLT—5B2208  
2-NUT—IB4203  
2-LOCKWASHER—3B4506

2-FITTING—3B8489

2-NUT—IB4206  
2-LOCKWASHER—3B4510  
2-STUD—S-1250  
(PART OF SADDLE ASSEM.)  
1-SPACER—5F9664  
1-BUSHING—IF3758  
(PART OF SUPPORT ASSEM.)  
1-SADDLE ASSEM.—5F9665  
1-SET SCREW—L-1413  
1-LOCKWASHER—3B4508  
1-PIN—5F9661  
1-FITTING—3B8488  
1-PAN—5F9604  
4-CAP SCREW—S-1588

VIEW A-A



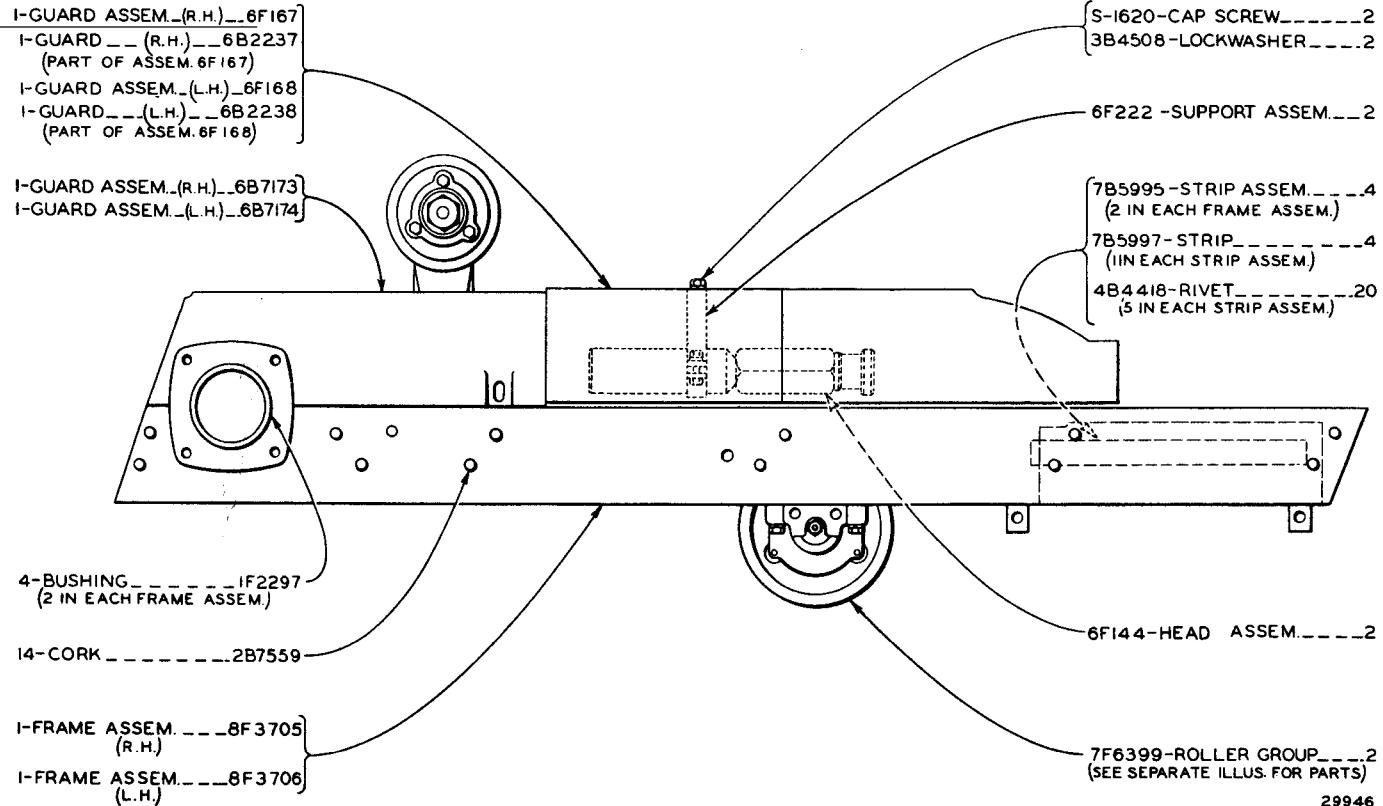
8F279-BRACKET—(R.H.)—1  
8F280-BRACKET—(L.H.)—1  
(PARTS OF SUPPORT ASSEM.)  
6F240-SHIM—(.032" THICK)—8  
6F241-SHIM—(.065" THICK)—4  
8F276-SUPPORT ASSEM.—1  
29737

#### 8F275 TRACK ROLLER FRAME GROUP—Non-Oscillating (Front View)

Part of 8F258 and 8F260 Attachments Arrangements listed on insert

7F6343 Track Roller Group parts are shown on insert

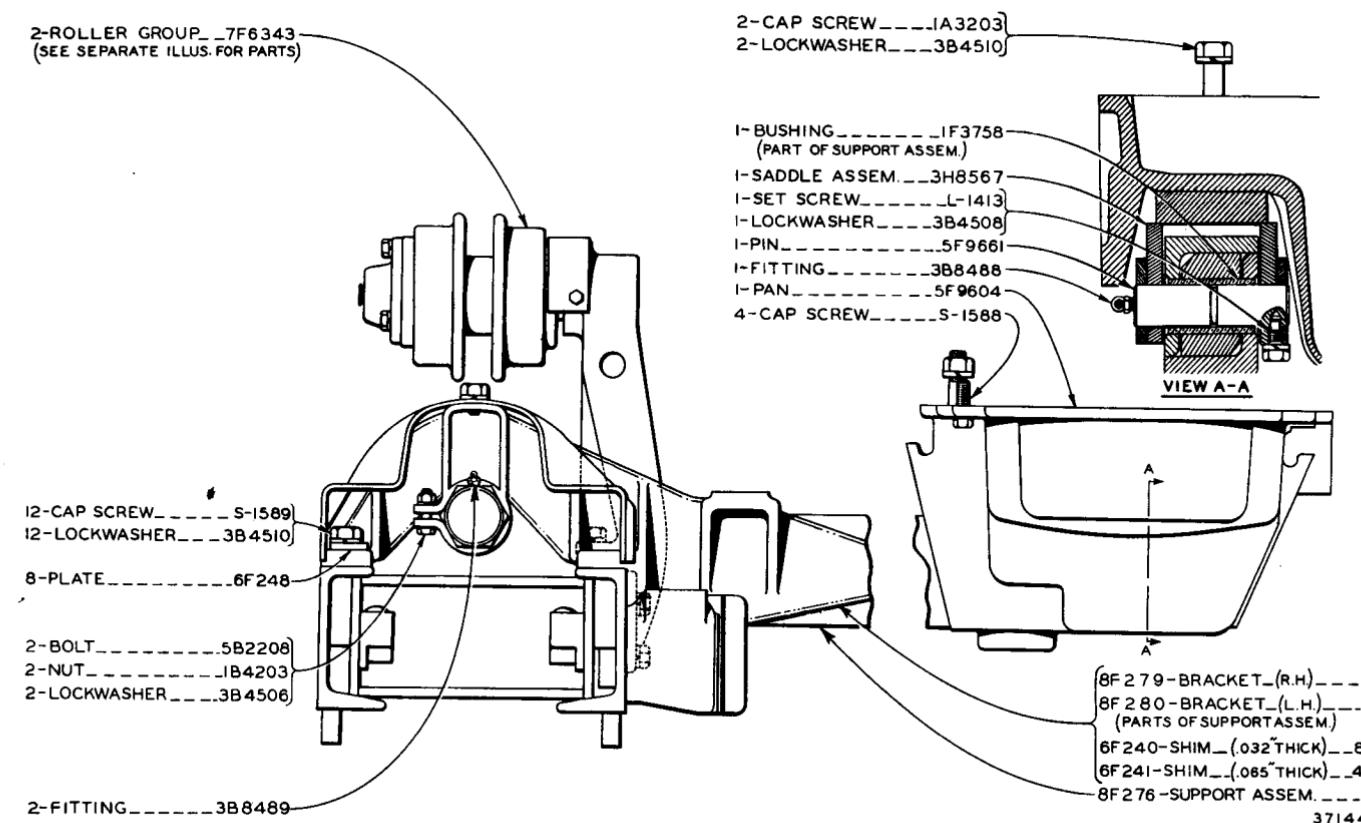
Additional parts are shown on reverse side of insert



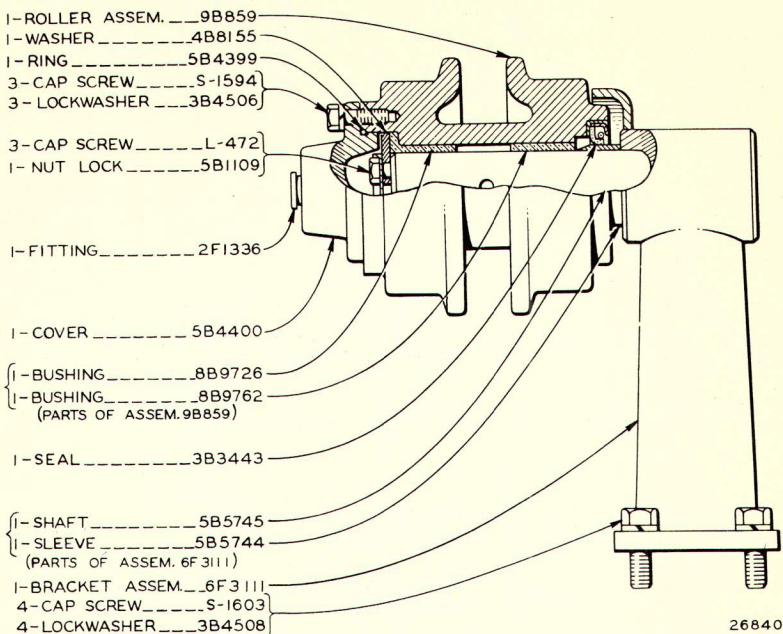
**8F275 TRACK ROLLER FRAME GROUP—Non-Oscillating [Side View]**  
 Part of 8F258 and 8F260 Attachments Arrangements listed on insert  
 7F6399 Track Roller Group parts are shown on front side of insert  
 Additional parts are shown on front side of insert

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



**8F275 TRACK ROLLER FRAME GROUP—Non-Oscillating—Front View (Second Type)**  
Part of 8F258 and 8F260 Attachments Arrangements listed on insert. 7F6343 Track Roller Group parts  
are shown on insert. Additional parts are shown on insert

**6F3880 TRACK CARRIER ROLLER GROUP—2 Groups Req'd**

Effective with Serial No. 4U1295. Only separate parts serviced

6F3879 Track Carrier Roller Group (consisting of two 6F3880 Track Carrier Roller Groups and one each of 6F1051 and 6F1052 Guard Assemblies) is available

TRACK GROUP (2 Req'd)		LINK ASSEMBLY		TRACK SHOE		SHOE BOLT	
Part No.	Description	Qty.	Part No.	Qty.	Part No.	Qty.	Part No.
6B8518	12" Grouser Shoe	1	6B8517	31	2B4765	124	2B5484
9B2766	12" Grouser—H.T.	1	6B8517	31	2B8337	124	2B5484
4F1049	12" Semi-Skeleton Snow Shoe—H.T.	1	6B8517	16 15	5B7796 5B7795	124	2B5484
4F2261	Street Plate Group			62	T-332	124	T-244

1B4204 Nut (Used with T-244 Bolt)

2B5483 Nut (Used with 2B5484 Bolt)

3B4507 Lockwasher (Used with 2B5484 and T-244 Bolts)

H.T. = Heat Treated

Track Link Assembly parts are shown with Standard Track

**31 LINK TRACK GROUPS—For use with 23½" O.D. Front Idler**

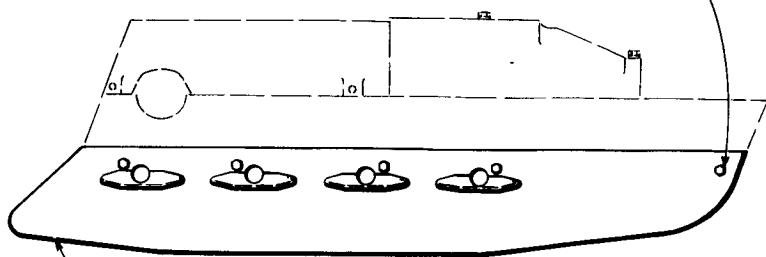
6F2282 Track Pin and Bushing Group

(consists of complete set of Pins and Bushings for one Track)

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

20-CAP SCREW -----S-1621

20-LOCKWASHER -----3B4508



4B4089 - GUARD (OUTER R.H.) -----|

5F4575 - GUARD (INNER R.H.) -----|

4B4090 - GUARD (OUTER L.H.) -----|

5F4576 - GUARD (INNER L.H.) -----|

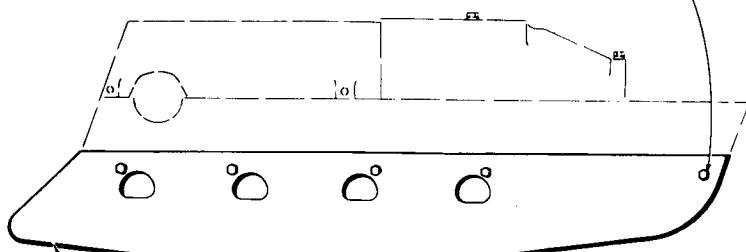
23048

**4F7238 TRACK ROLLER DIRT GUARD GROUP—Light Duty**

Only separate parts serviced  
 Serial No. 4U1 to 4U187 Inclusive  
 For use with Standard Track Roller Frame

20-CAP SCREW -----S-1621

20-LOCKWASHER -----3B4508



5F4573 - GUARD (OUTER R.H.) -----|

5F4575 - GUARD (INNER R.H.) -----|

5F4574 - GUARD (OUTER L.H.) -----|

5F4576 - GUARD (INNER L.H.) -----|

24570

**5F4572 TRACK ROLLER DIRT GUARD GROUP—Light Duty**

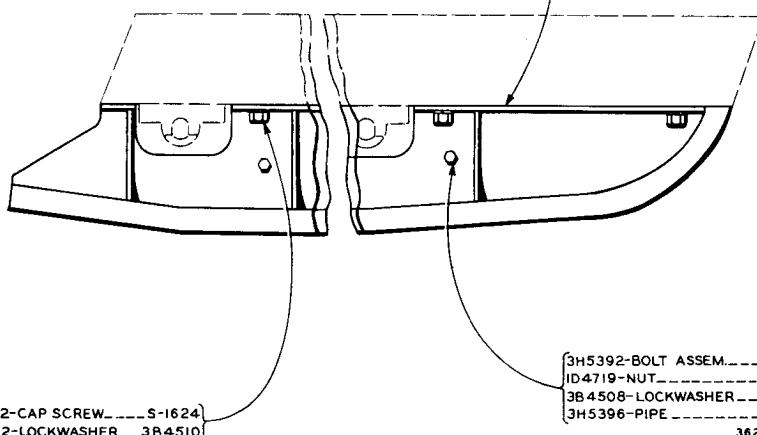
Effective with Serial No. 4U188  
 For use with Standard Track Roller Frame

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

## PARTS CATALOG INSERT

INSERT BETWEEN PAGES 96 & 97 IN FORM I2237—PARTS CATALOG FOR  
D2 TRACTOR—40 INCH GAUGE

I-GUARD ASSEM. (RH-OUTER) ... 3H5405  
I-GUARD ASSEM. (L.H-OUTER) ... 3H5406  
I-GUARD ASSEM. (RH-INNER) ... 3H5407  
I-GUARD ASSEM. (L.H-INNER) ... 3H5408

**3H5400 TRACK ROLLER DIRT GUARD GROUP—Heavy Duty**

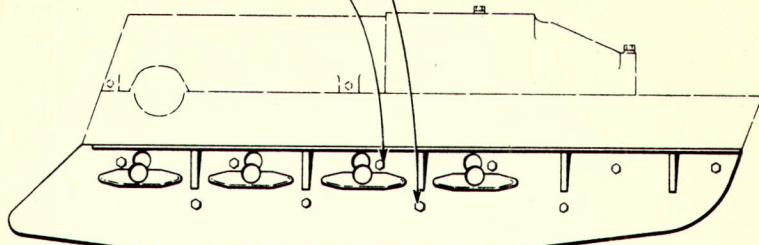
Effective with Serial No. 4U6373

For use with Standard Track Roller Frame

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

16-CAP SCREW-----S-1593  
 8-ROD-----9B2242

24-CAP SCREW-----S-1585



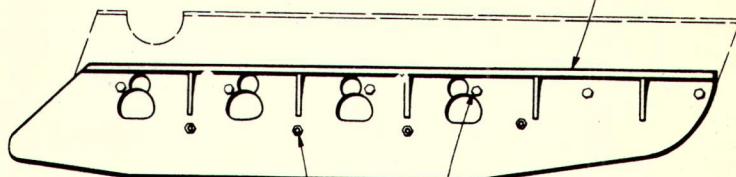
8B7935-GUARD ASSEM.(OUTER-R.H.)\_I  
 8B7933-GUARD ASSEM.(INNER-R.H.)\_I  
 8B7936-GUARD ASSEM.(OUTER-L.H.)\_I  
 8B7934-GUARD ASSEM.(INNER-L.H.)\_I

17928

#### 8B7939 TRACK ROLLER DIRT GUARD GROUP—Heavy Duty

Serial No. 4U1 to 4U187 Inclusive  
 For use with Standard Track Roller Frame

I-GUARD ASSEM.\_(OUTER R.H.)\_5F9989  
 I-GUARD ASSEM.\_(INNER R.H.)\_5F9991  
 I-GUARD ASSEM.\_(OUTER L.H.)\_5F9990  
 I-GUARD ASSEM.\_(INNER L.H.)\_5F9992



8-BOLT ASSEM.\_3F7061  
 8-NUT-----1B4432  
 8-LOCKWASHER\_3B4508  
 8-PIPE\_(1 1/2" LONG)\_2F26

S-1585 - CAP SCREW\_24  
 3B4508 - LOCKWASHER\_24

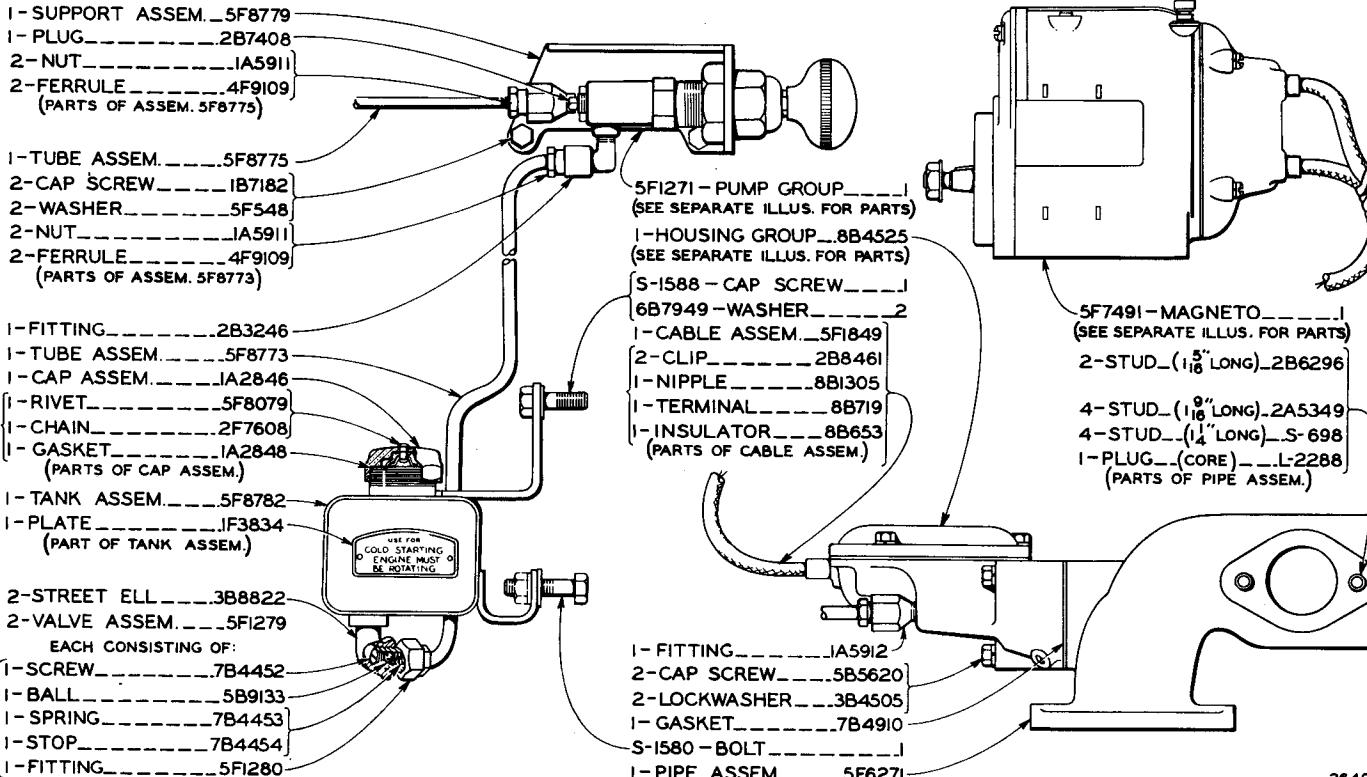
24591

#### 5F9984 TRACK ROLLER DIRT GUARD GROUP—Heavy Duty

Effective with Serial No. 4U188  
 For use with Standard Track Roller Frame

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

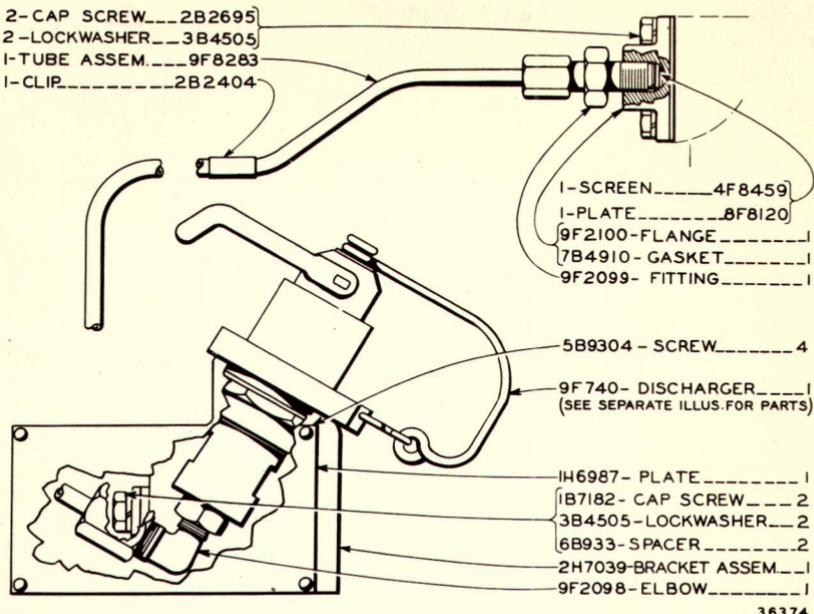
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



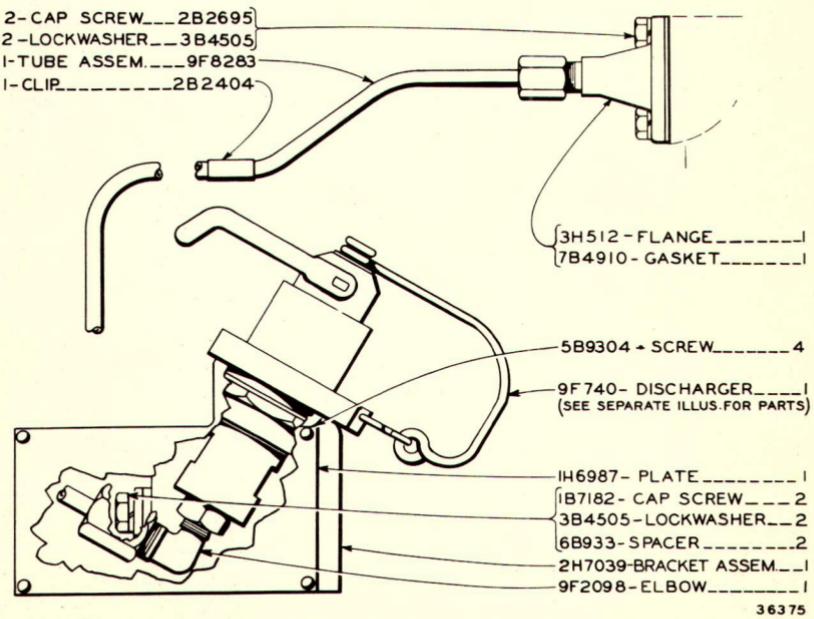
26407

5F8783 MANIFOLD AIR HEATER GROUP—For use with Gasoline Starting Engine—First Type  
 5F7491, 8B4525 and 5F1271 parts are shown on Pages 100 and 101

## PARTS CATALOG INSERT



**IH6532 ETHER STARTING AID GROUP (First Type)**  
For use with Electric Starting, without Gasoline Starting Engine  
9F740 Discharger parts are shown on insert

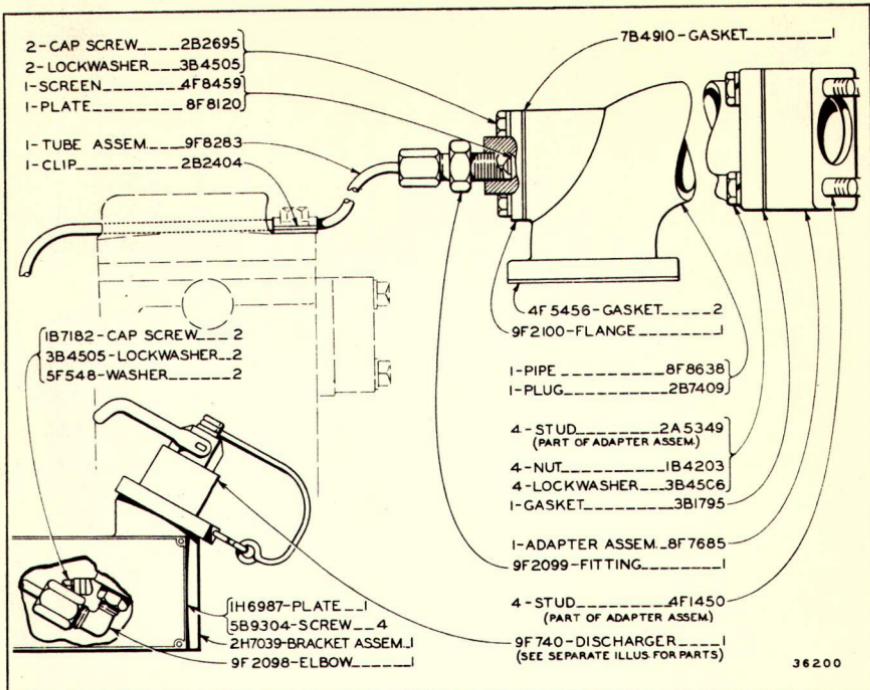


**IH6532 ETHER STARTING AID GROUP (Second Type)**  
For use with Electric Starting, without Gasoline Starting Engine  
9F740 Discharger parts are shown on insert

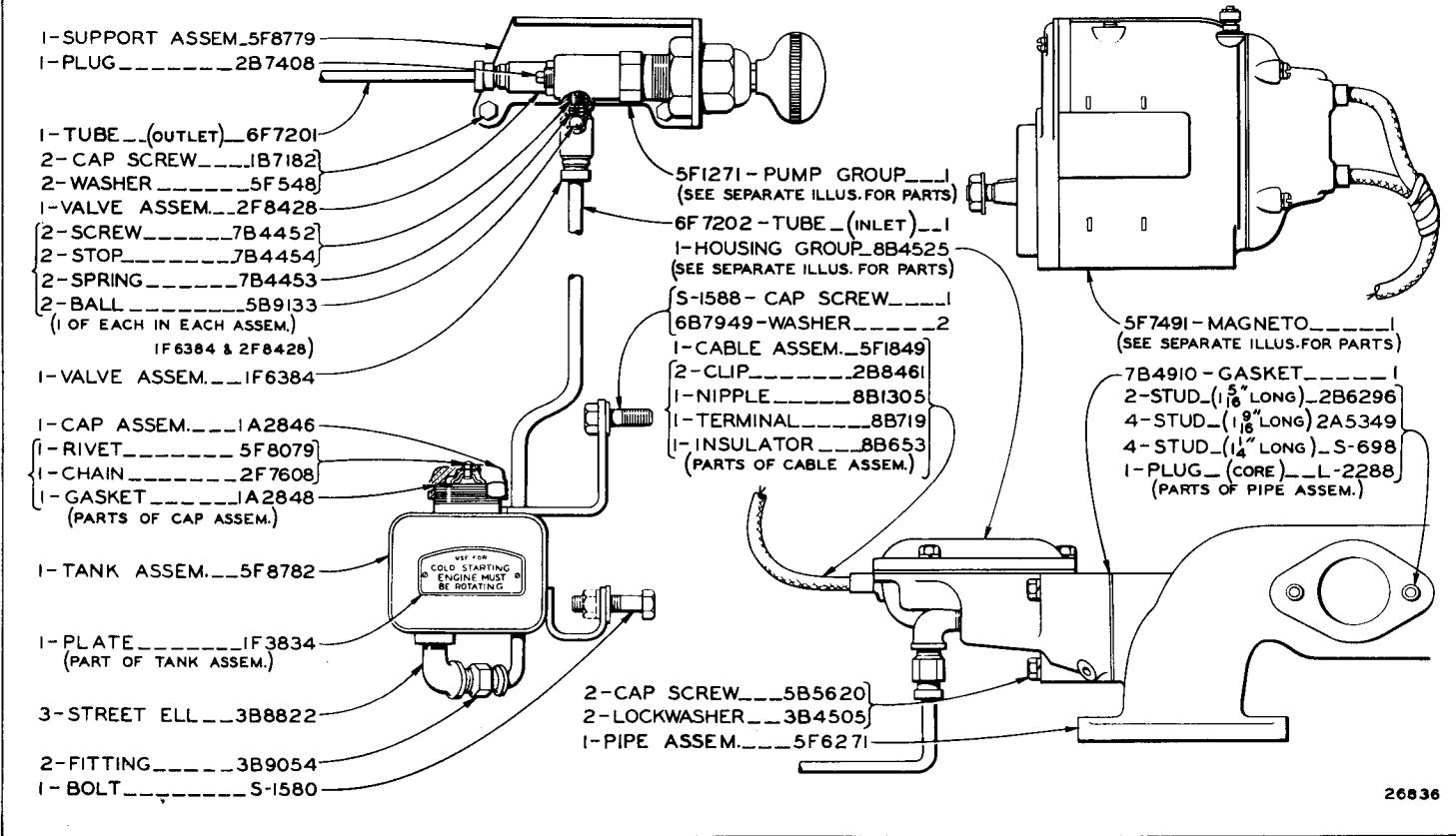
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

## PARTS CATALOG INSERT

PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

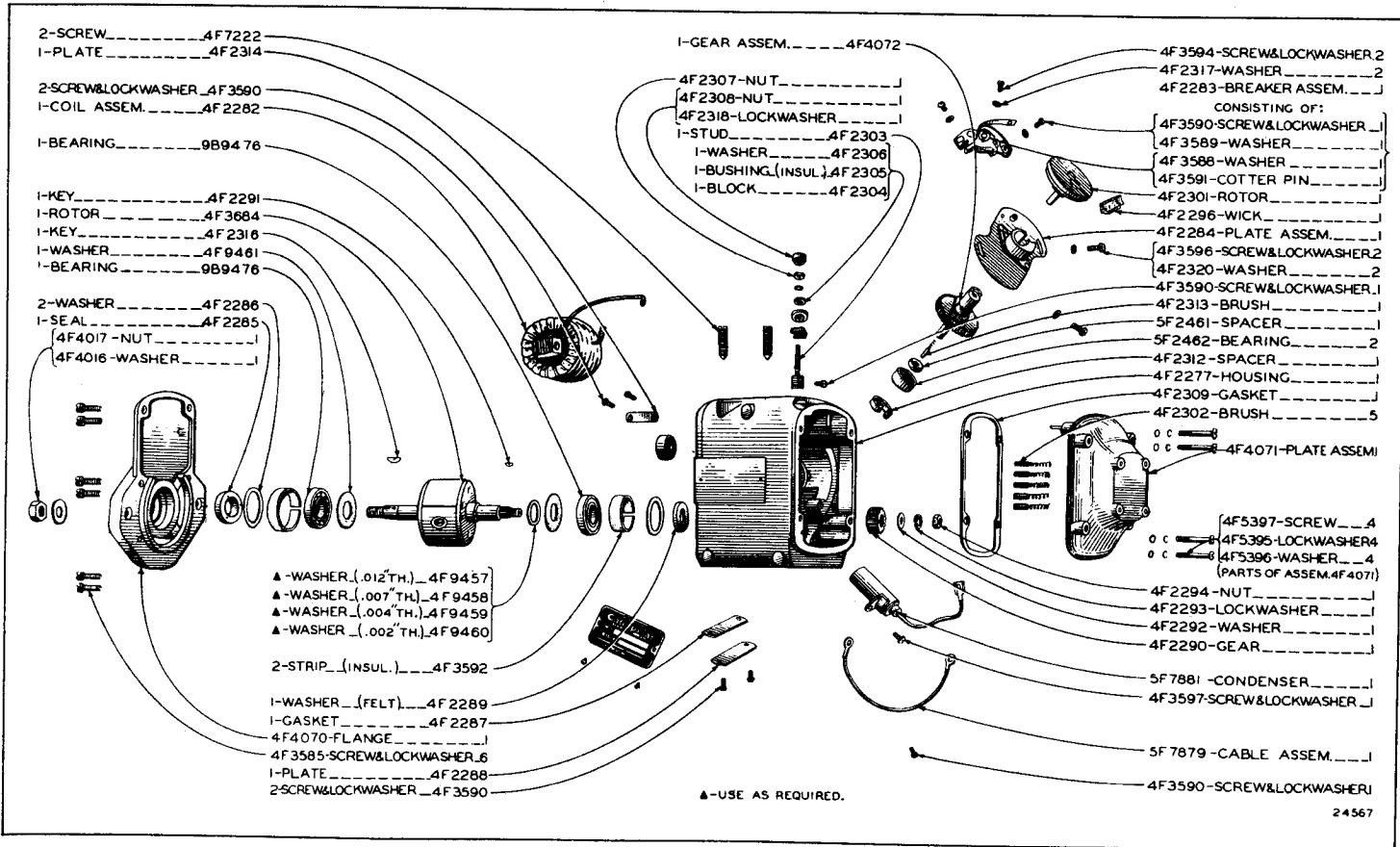
**9F2352 ETHER STARTING AID GROUP—Third Type**

For use with Gasoline Starting Engine. Effective with Serial No. 4U3293  
9F740 Discharger parts are shown on insert

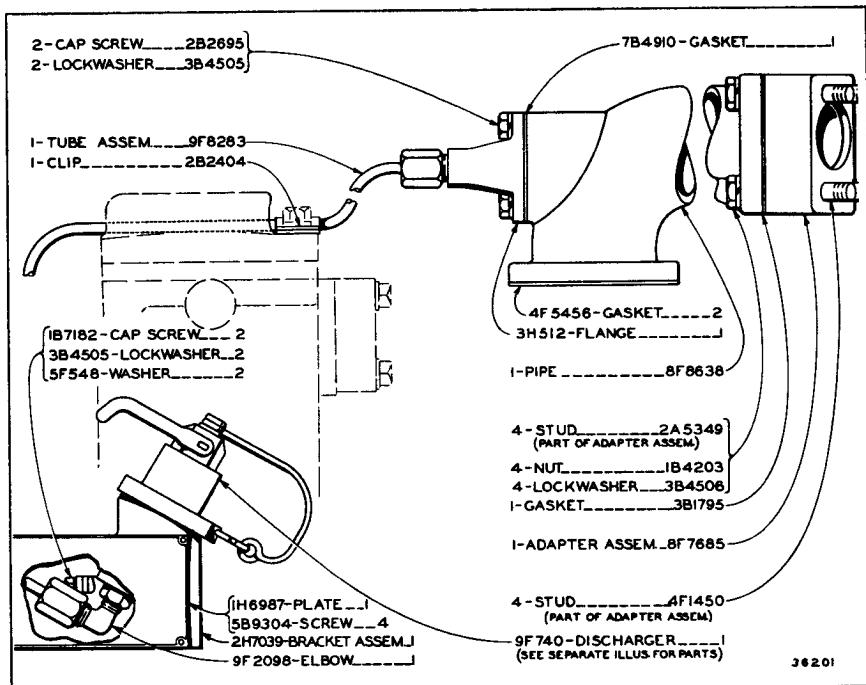


5F8783 MANIFOLD AIR HEATER GROUP—For use with Gasoline Starting Engine—Second Type  
5F749I, 8B4525 and 5F127I parts are shown on Pages 100 and 101

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



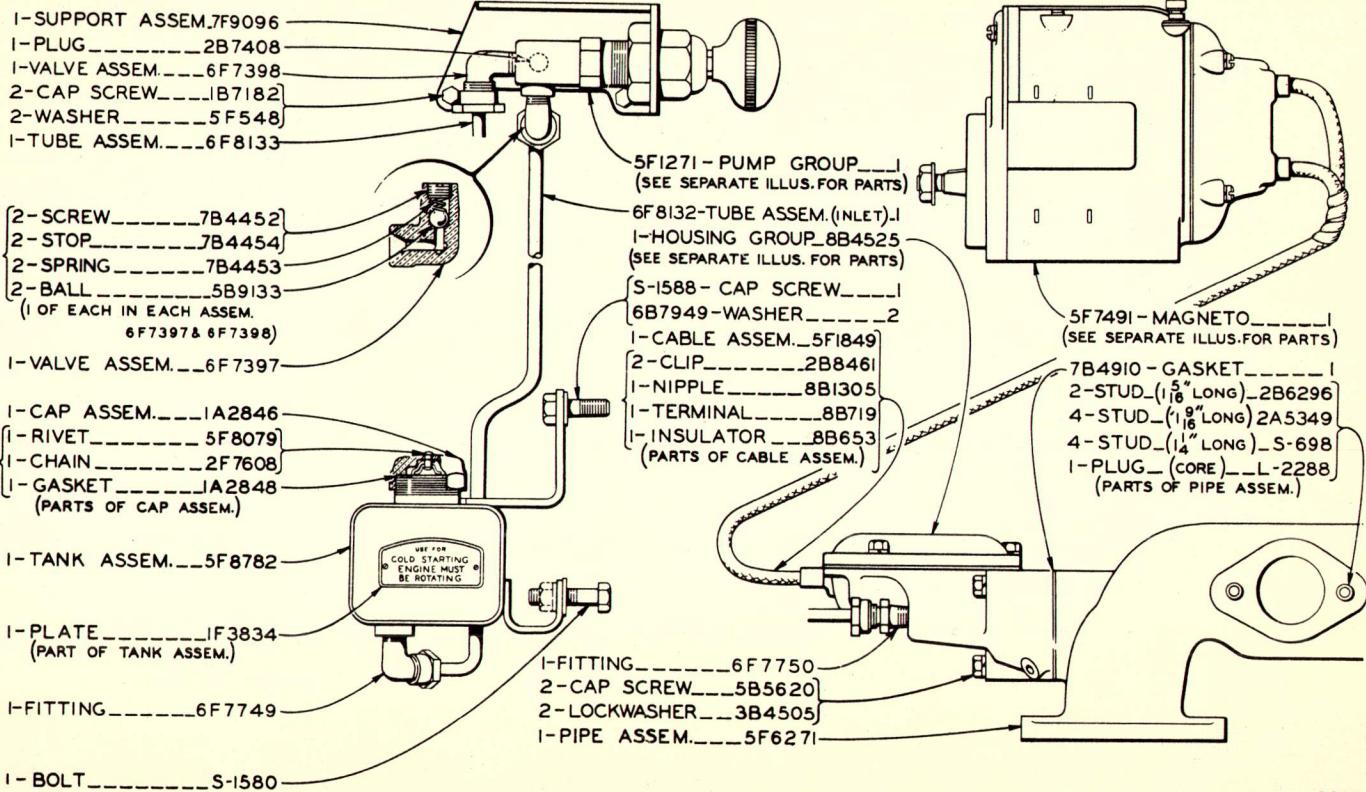
## PARTS CATALOG INSERT

**9F2352 ETHER STARTING AID GROUP—Fourth Type**

For use with Gasoline Starting Engine. Effective with Serial No. 4U3293  
9F740 Discharger parts are shown on insert

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



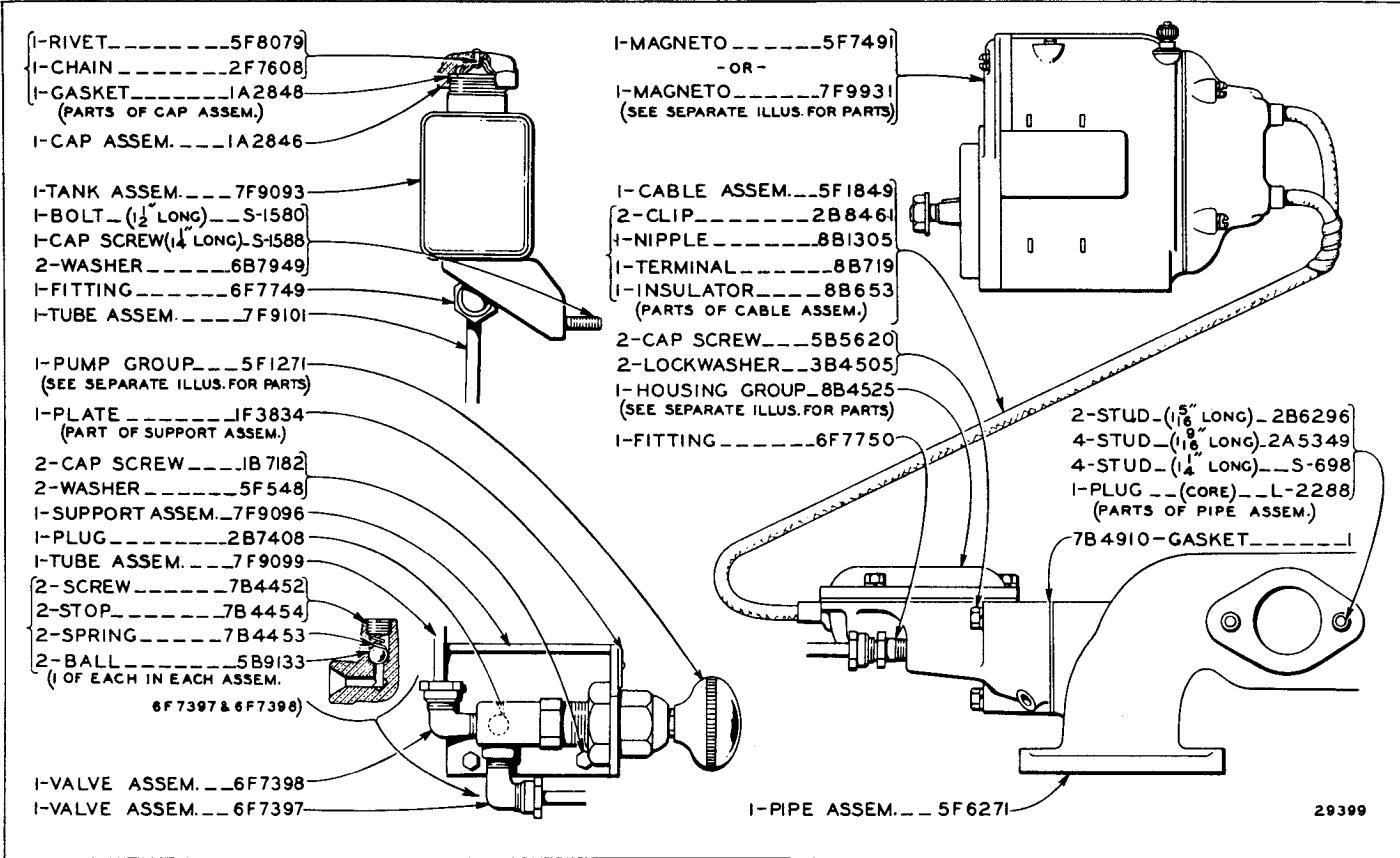
29398

## 5F8783 MANIFOLD AIR HEATER GROUP—Third Type

For use with Gasoline Starting Engine  
 5F7491, 8B4525 and 5F1271 parts are shown on Pages 100 and 101

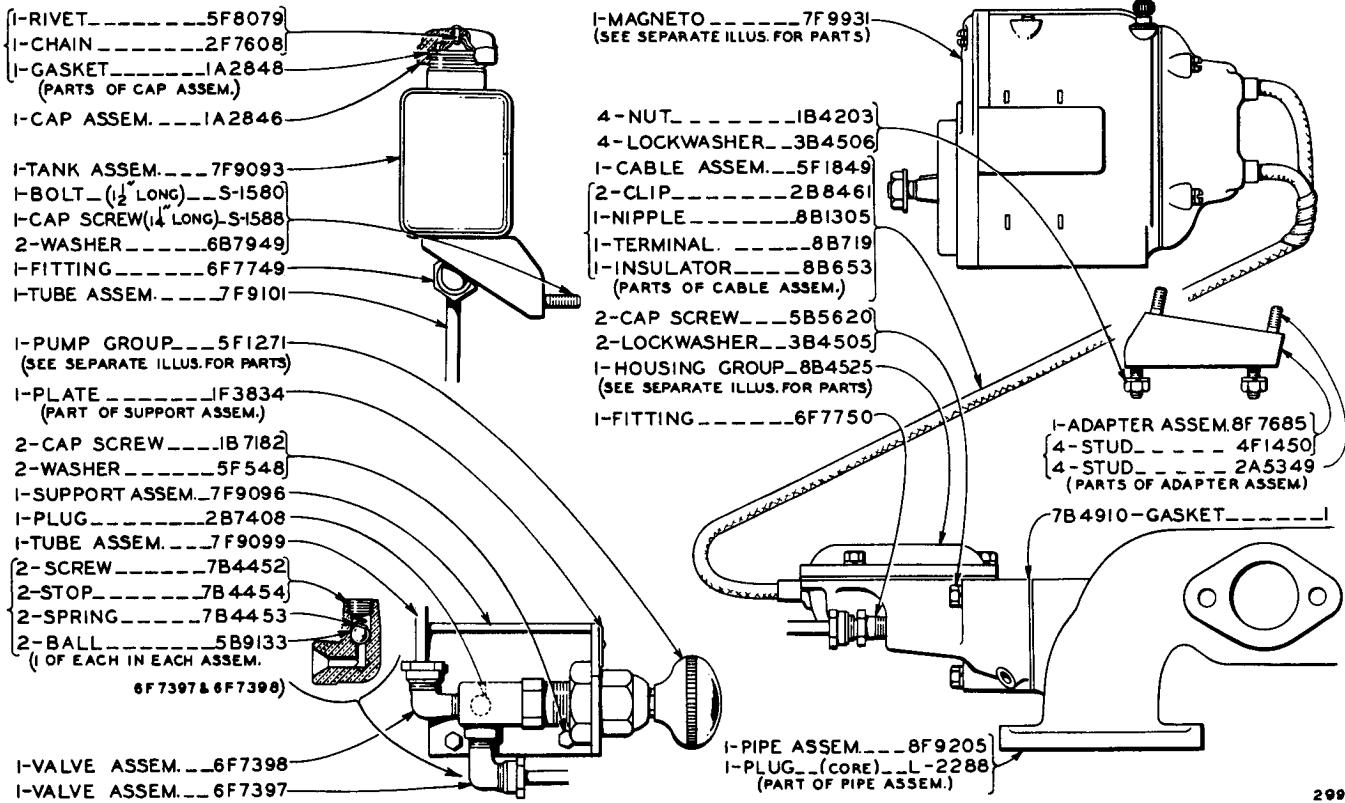
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**5F8783 MANIFOLD AIR HEATER GROUP—Fourth Type**  
 For use with Gasoline Starting Engine. 5F7491, 8B4525 and 5F1271 parts are shown on Pages 100 and 101. 7F9931 parts are shown on insert



29399

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

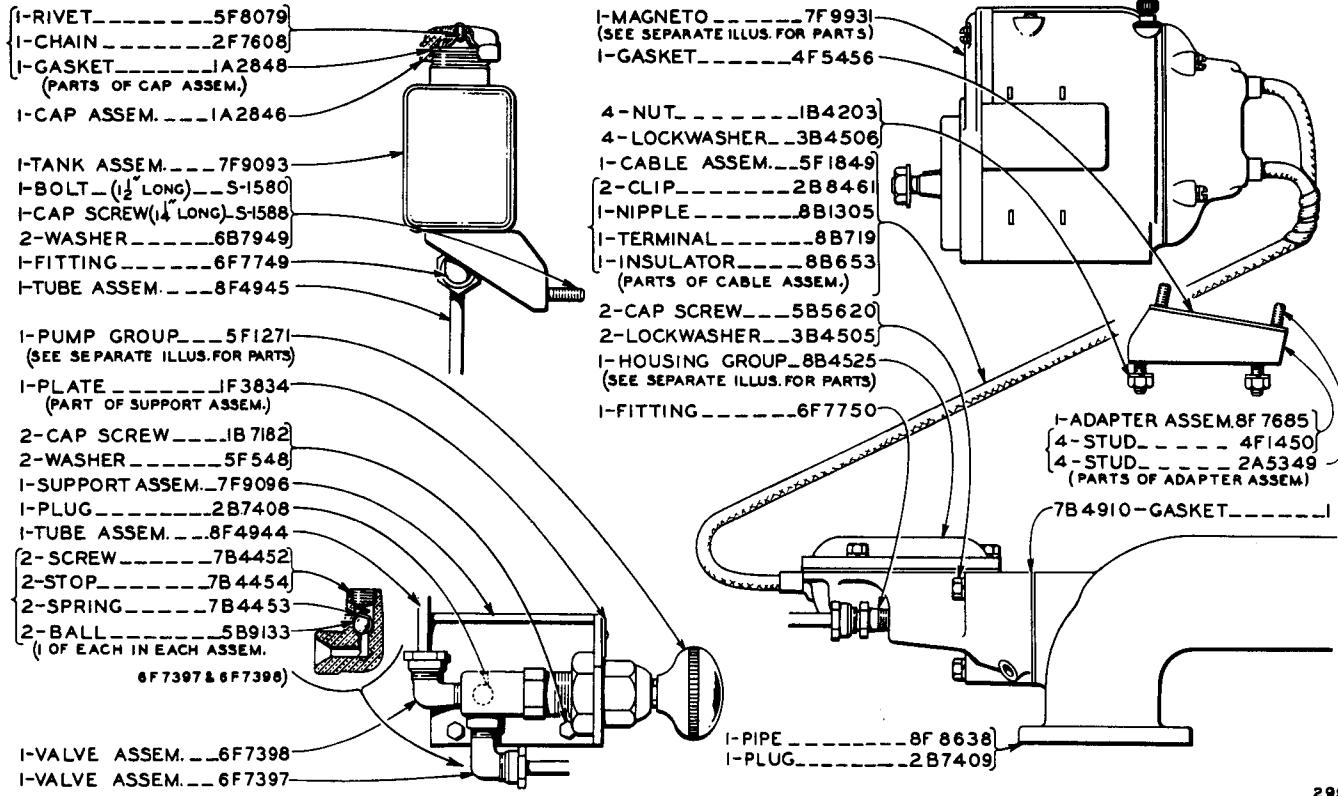


29991

8F9155 MANIFOLD AIR HEATER GROUP—For use with Gasoline Starting Engine

Serial No. 4U2978 to 4U3292 inclusive

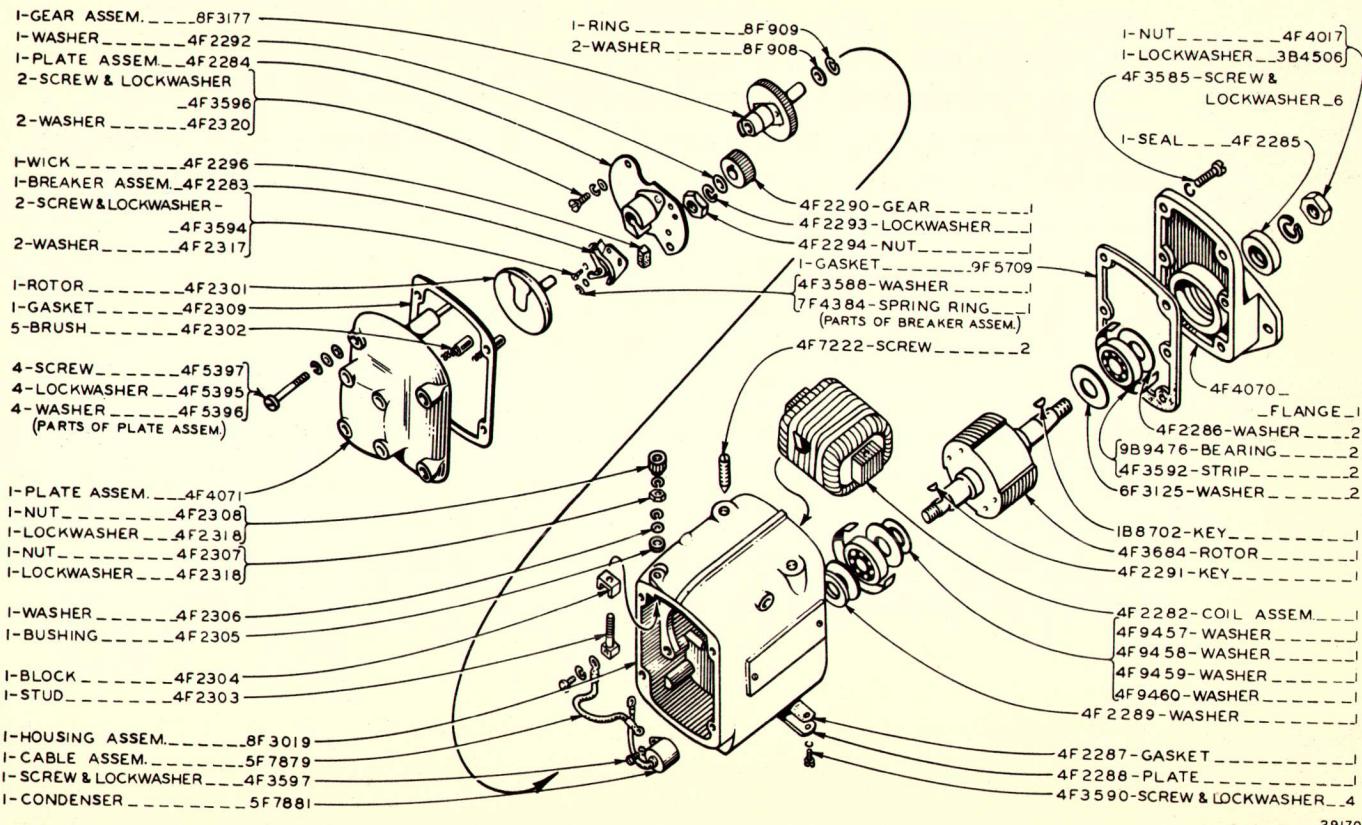
8B4525, 5F1271 and 7F9931 parts are shown on Page 101 and on insert



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

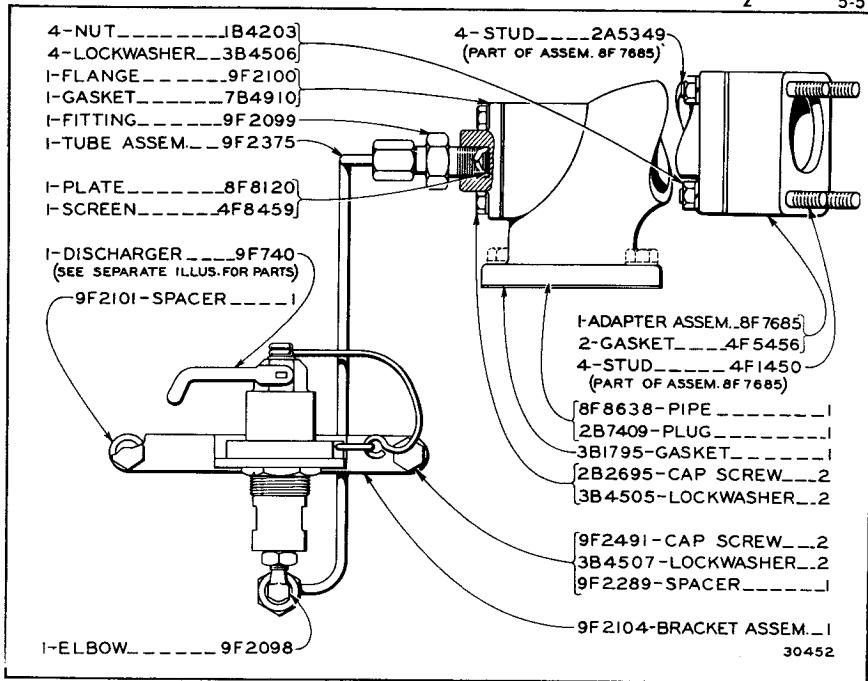
## INSERT BETWEEN PAGES 100 &amp; 101 IN FORM 12237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



29170

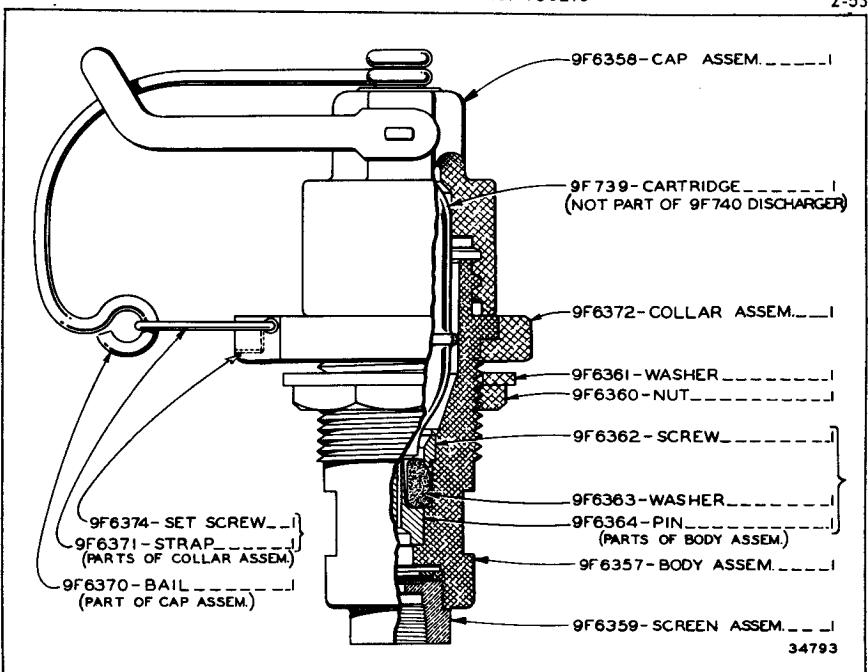
7F9931 MAGNETO (Replaces 5F7491)



## 9F2352 ETHER STARTING AID GROUP—First Type

For use with Gasoline Starting Engine  
 Effective with Serial No. 4U3293

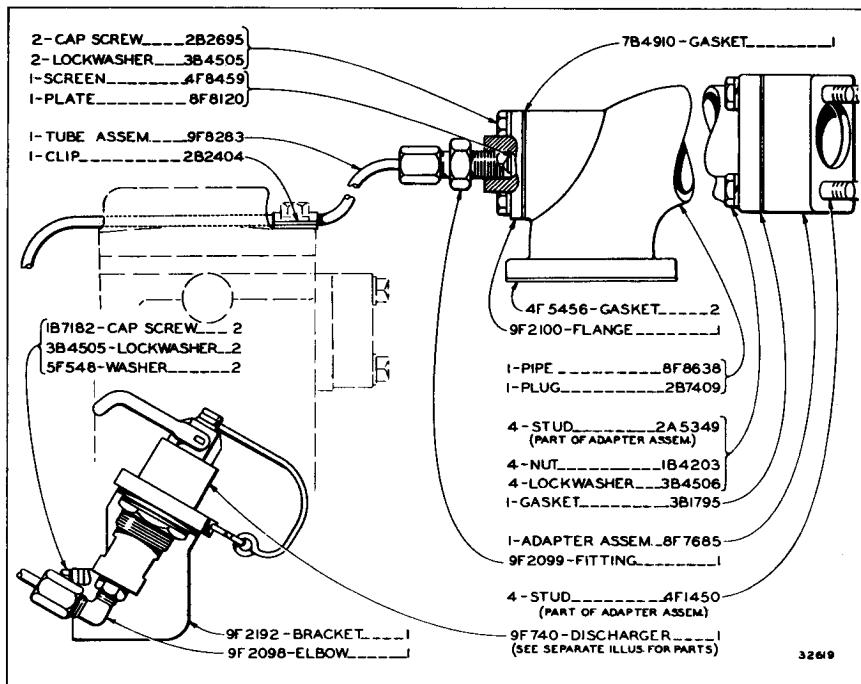
2-53



**9F740 DISCHARGER**  
 Part of 9F2352 Ether Starting Aid Group

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 98 & 99 IN HUKM 1223/—  
PARTS CATALOG FOR D2 TRACTOR—10 INCH GAUGE

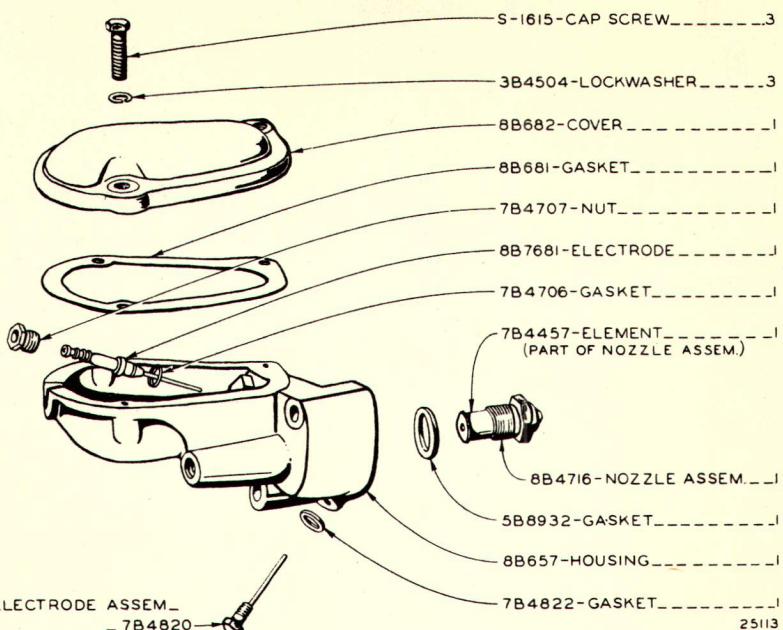


### 9F2352 ETHER STARTING AID GROUP—Second Type

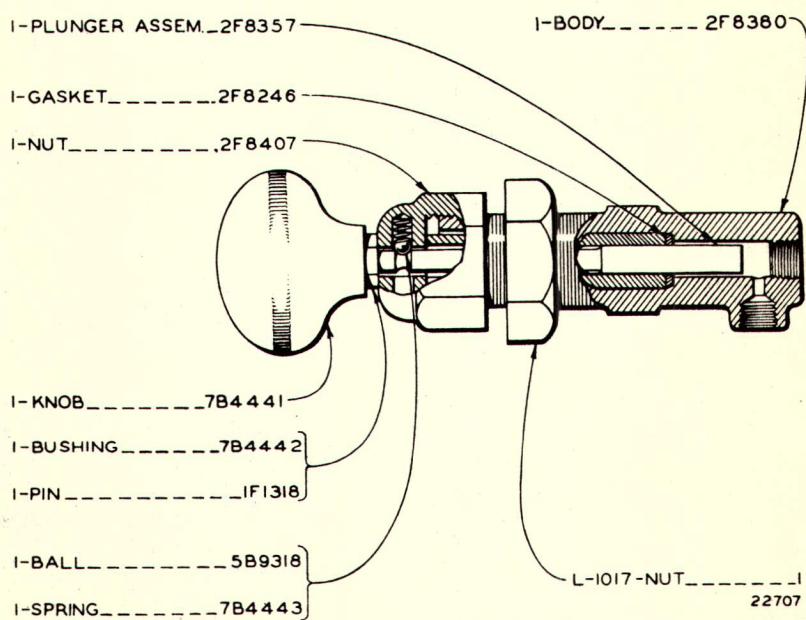
For use with Gasoline Starting Engine

Effective with Serial No. 4U3293

9F740 Discharger parts are shown on insert



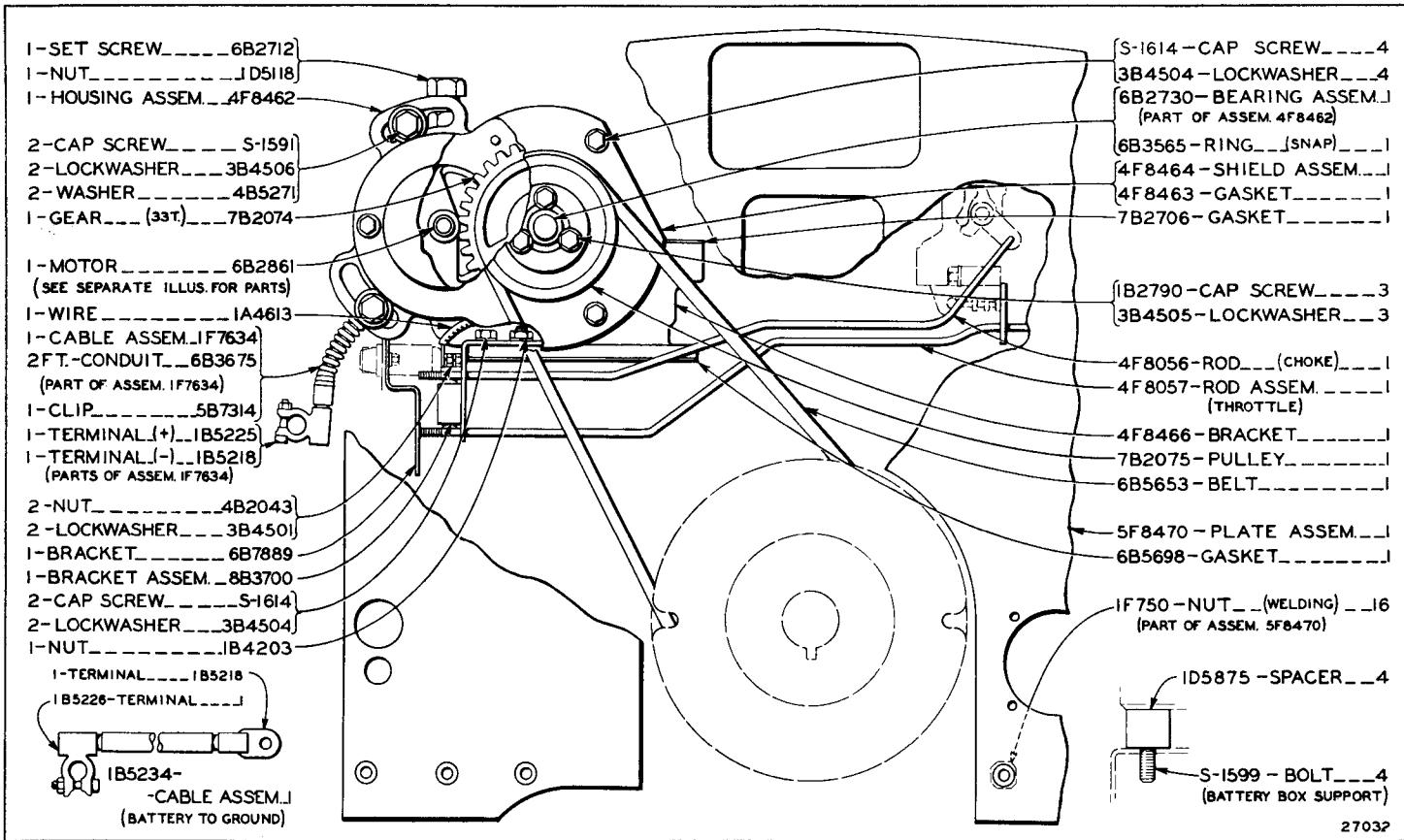
**8B4525 MANIFOLD AIR HEATER HOUSING GROUP**  
Part of 5F8783 Manifold Air Heater Group shown on Pages 98 and 99



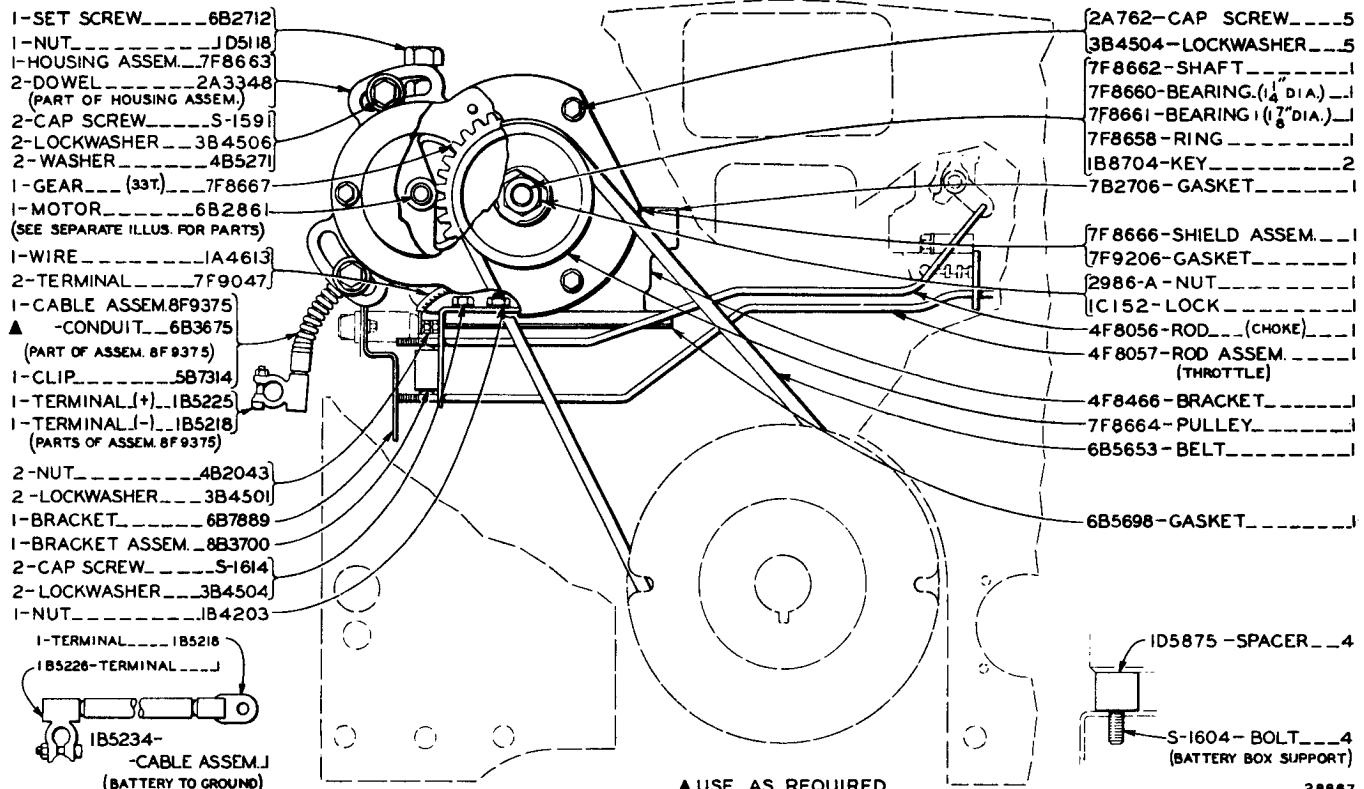
**5F1271 MANIFOLD AIR HEATER PUMP GROUP**  
Part of 5F8783 Manifold Air Heater Group shown on Pages 98 and 99

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

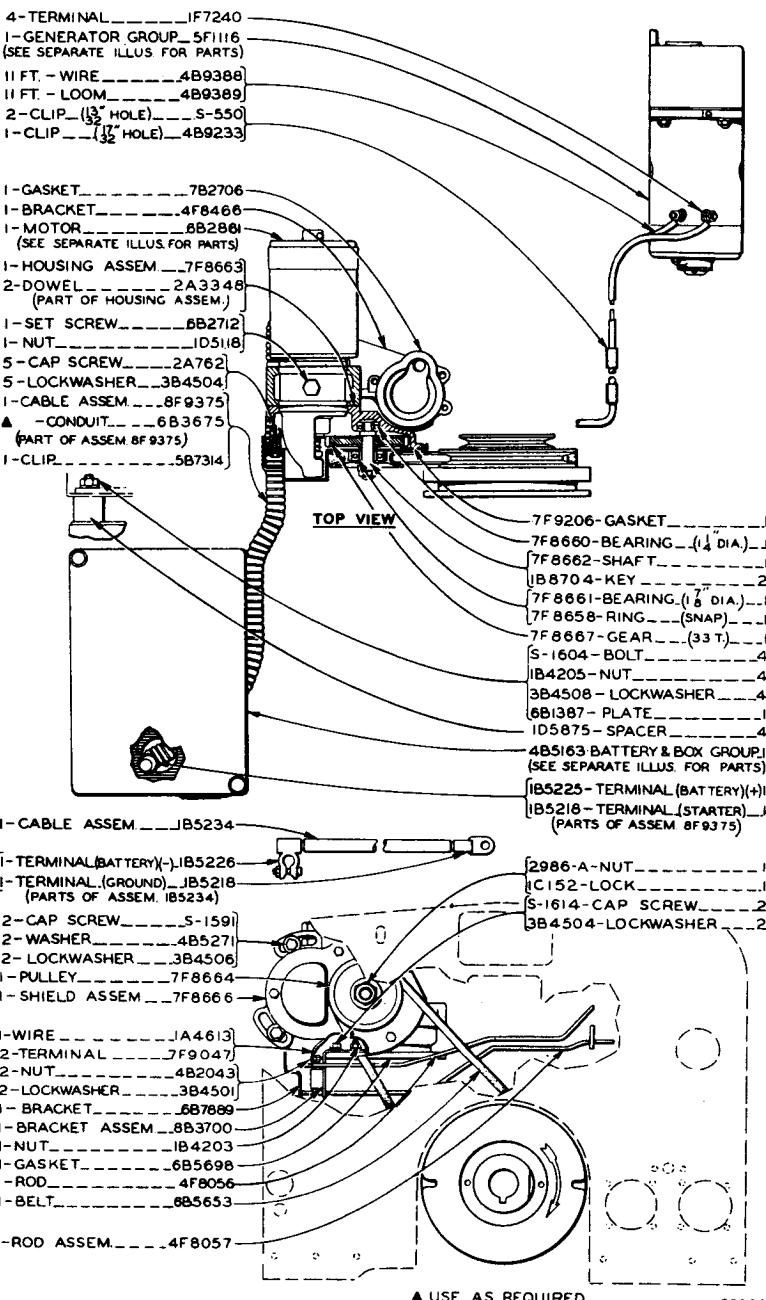
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



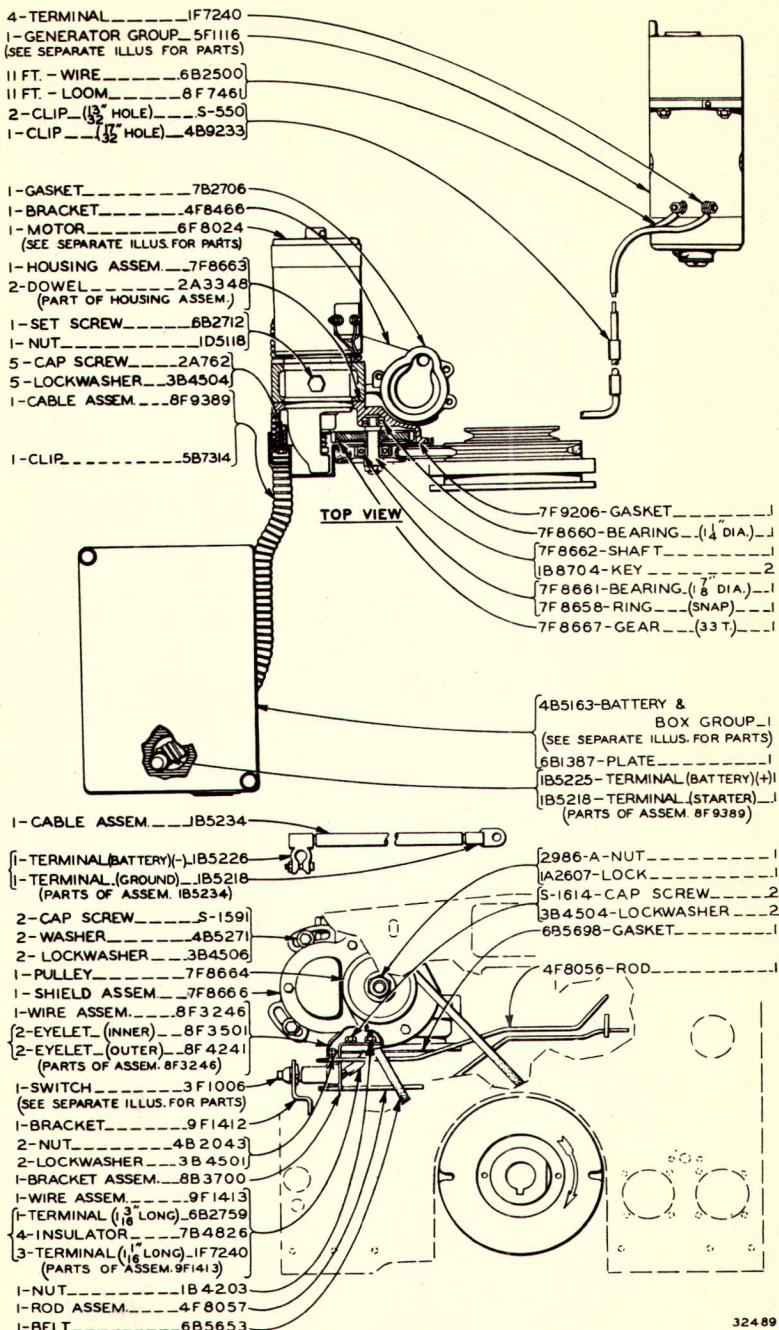
**5F8451 ELECTRIC STARTER GROUP—Second Type**  
For Gasoline Starting Engine. For use with Battery Lighting Systems  
6B2861 Starting Motor parts are shown on Page 104



**5F8452 ELECTRIC STARTER GROUP—Second Type**  
 For Gasoline Starting Engine. For use without Lights  
 6B2861, 4B5163 and 5F1116 parts are shown on Pages 104, 106 and 107

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 102 &amp; 103 IN FORM 12237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

**9F7905 ELECTRIC STARTER GROUP—For Gasoline Starting Engine**

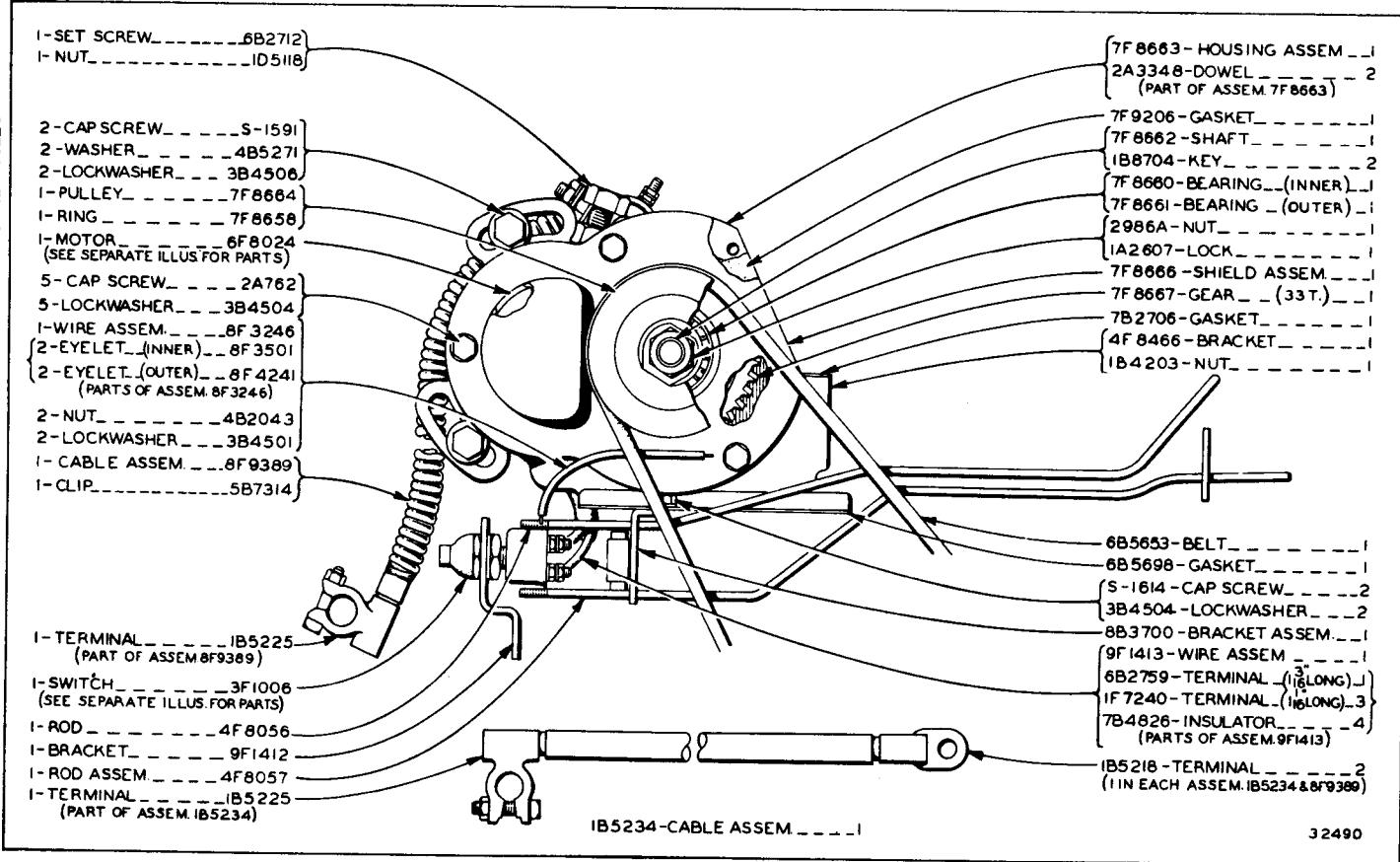
For use without Lights. Effective with Serial No. 4U2978

4B5163, 5F1116, 6F8024 and 3F1006 parts are shown on Pages 106, 107 and on insert

**ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE**

**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**

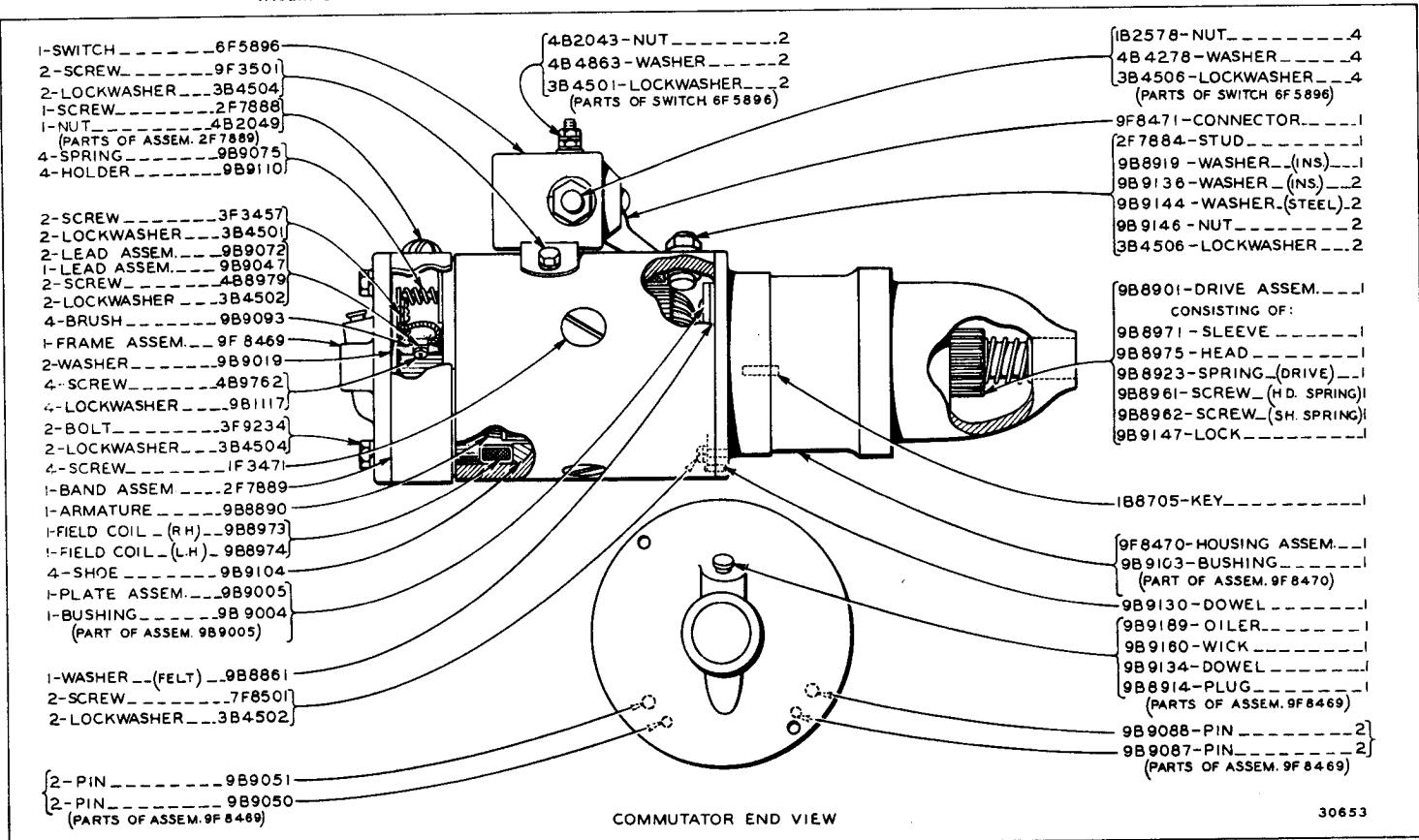
**9F7906 ELECTRIC STARTER GROUP—For Gasoline Starting Engine**  
 For use with Lights. Effective with Serial No. 4U2978  
 6F8024 and 3F1006 parts are shown on insert



32490

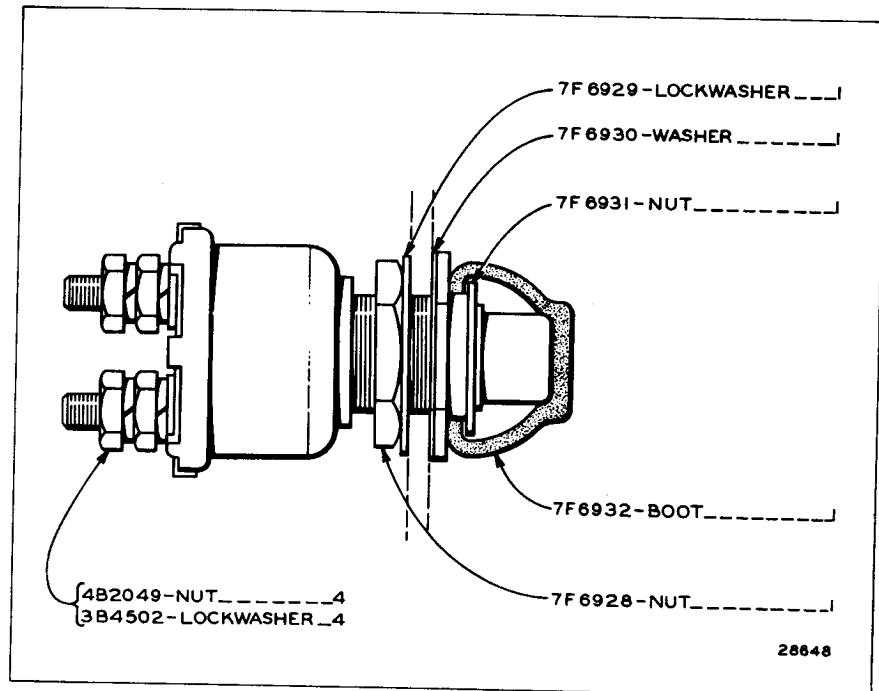
## INSERT BETWEEN PAGES 102 &amp; 103 IN FORM 12237—PARTS CATALOG FOR D2 TRACTOR—40 INCH GAUGE

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



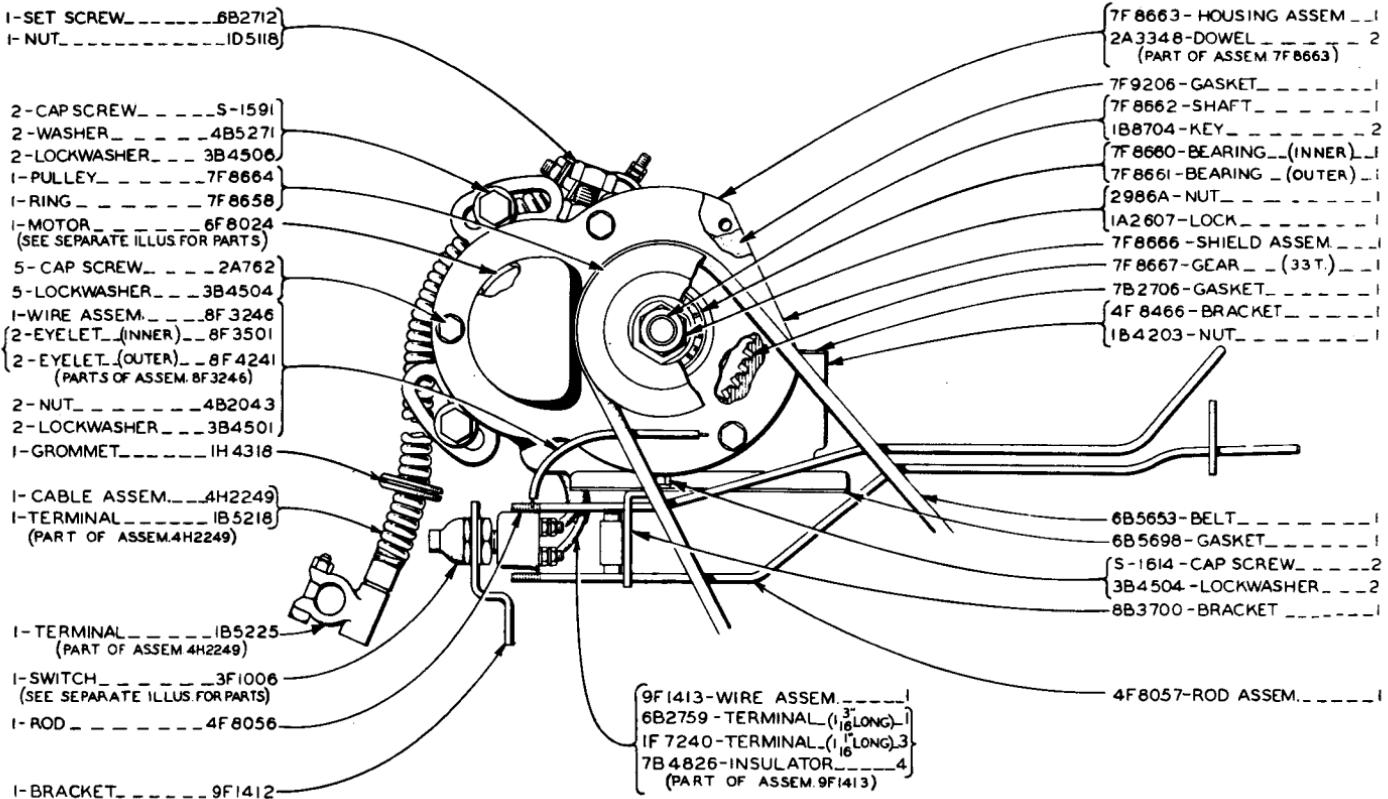
**6F8024 MOTOR**  
Part of 9F7905 and 9F7906 Electric Starter Groups shown on insert

30653

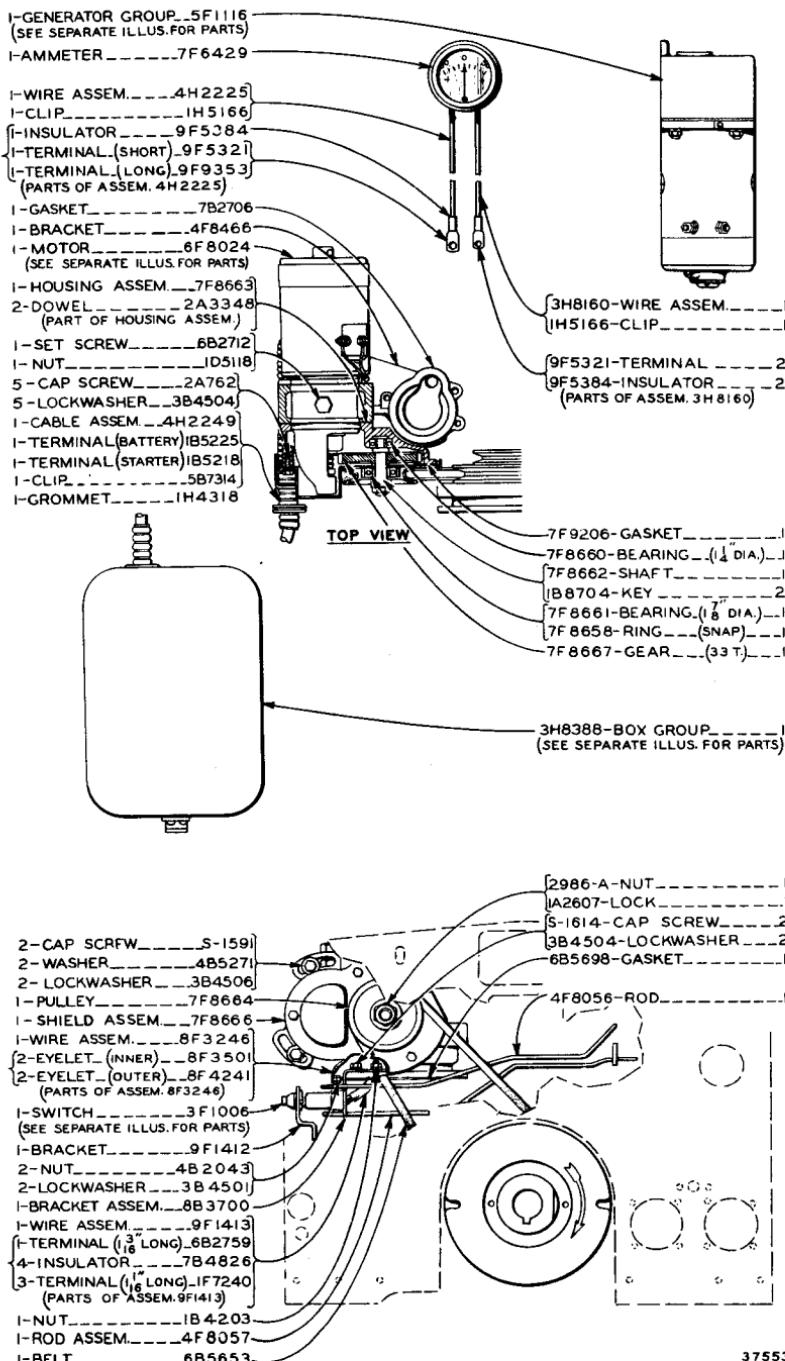


**3FI006 SWITCH**  
Part of 9F7905 and 9F7906 Electric Starter Groups shown on insert

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



**4H2250 ELECTRIC STARTER GROUP**  
For use with Gasoline Starting Engine and with Lights  
Effective with Serial No. 4U6373. 6F8024 Motor and 3F1006 Switch parts are shown on insert



## 4H2251 ELECTRIC STARTER GROUP

For use with Gasoline Starting Engine and without Lights

Effective with Serial No. 4U6373

5F1116, 6F8024, 3F1006 and 3H8388 parts are shown on insert

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

4-TERMINAL \_\_\_\_\_ IF7240  
 1-GENERATOR GROUP\_ 5F1116  
 (SEE SEPARATE ILLUS FOR PARTS)  
 11 FT. - WIRE \_\_\_\_\_ 4B9388  
 11 FT. - LOOM \_\_\_\_\_ 4B9389  
 2-CLIP\_( $\frac{1}{2}$ " HOLE) \_\_\_\_\_ S-550  
 1-CLIP\_( $\frac{17}{32}$ " HOLE) \_\_\_\_\_ 4B9233

1-GASKET\_\_\_\_\_ 7B2706  
 1-BRACKET\_\_\_\_\_ 4F8466  
 1-MOTOR\_\_\_\_\_ 6B2861  
 (SEE SEPARATE ILLUS FOR PARTS)  
 1-HOUSING ASSEM. \_\_\_\_\_ 4F8462  
 1-GEAR\_(33 T) \_\_\_\_\_ 7B2074  
 1-SET SCREW \_\_\_\_\_ 6B2712  
 1-NUT \_\_\_\_\_ D5118  
 4-CAP SCREW \_\_\_\_\_ S-1614  
 4-LOCKWASHER \_\_\_\_\_ 3B4504  
 1-CABLE ASSEM. \_\_\_\_\_ IF7634  
 2FT.-CONDUIT \_\_\_\_\_ 6B3675  
 (PART OF ASSEM. IF7634)  
 1-CLIP \_\_\_\_\_ 5B7314

TOP VIEW

4F8463-GASKET\_\_\_\_\_  
 6B3565-RING\_\_\_\_\_  
 6B2730-BEARING ASSEM. \_\_\_\_\_  
 (PART OF ASSEM. 4F8462)

1-CABLE ASSEM. \_\_\_\_\_ IB5234

S-1599-BOLT \_\_\_\_\_ 4  
 IB4205-NUT \_\_\_\_\_ 4  
 3B4508-LOCKWASHER \_\_\_\_\_ 4  
 6B1387-PLATE \_\_\_\_\_ 1  
 ID5875-SPACER \_\_\_\_\_ 4  
 4B5163-BATTERY & BOX GROUP.  
 (SEE SEPARATE ILLUS. FOR PARTS)  
 IB5225-TERMINAL (BATTERY)(+)  
 IB5218-TERMINAL (STARTER)...  
 (PARTS OF ASSEM. IF7634)

1-TERMINAL(BATTERY)(-)IB5226  
 1-TERMINAL(GROUND)IB5218  
 (PARTS OF ASSEM. IB5234)

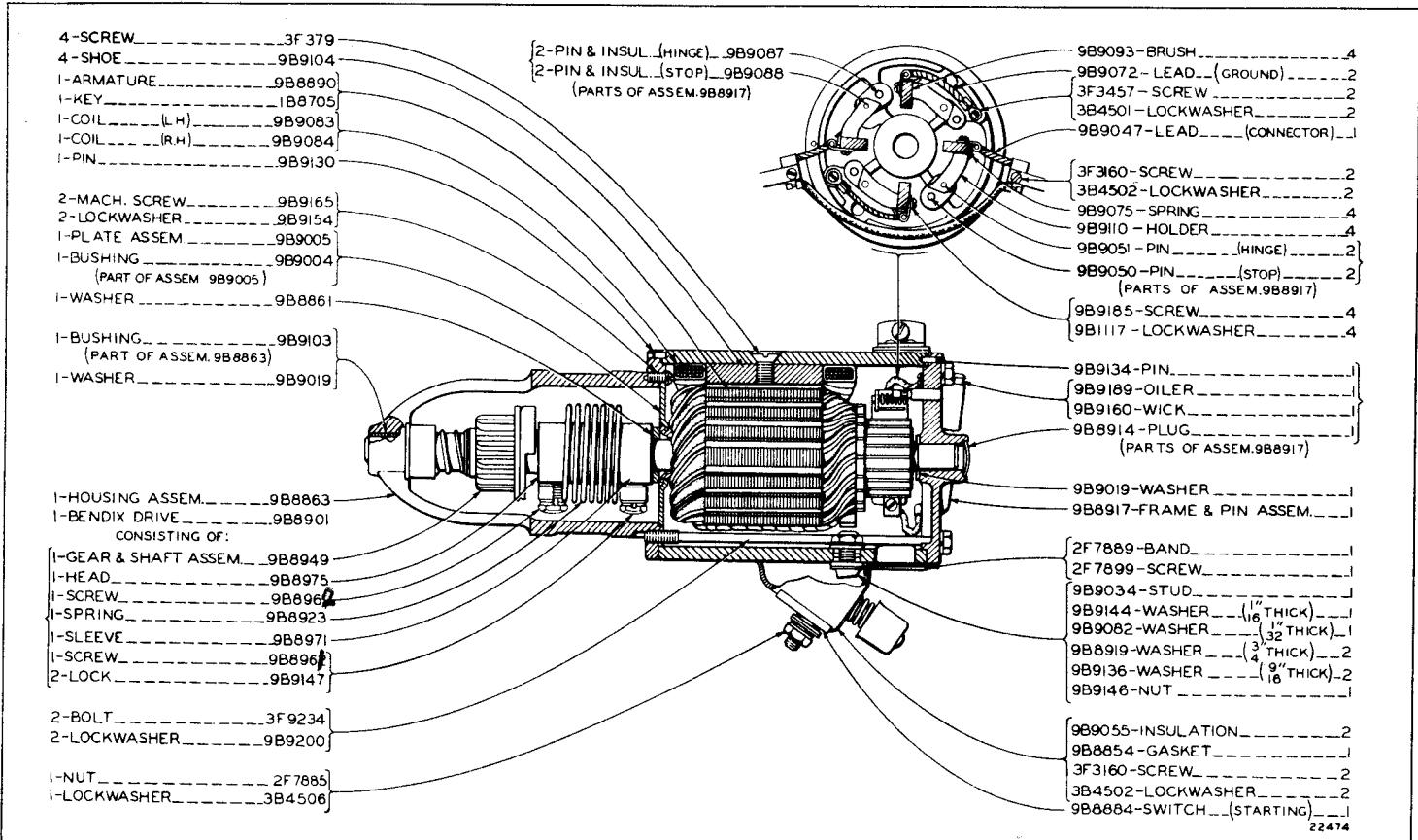
IB2790-CAP SCREW \_\_\_\_\_ 3  
 3B4505-LOCKWASHER \_\_\_\_\_ 3

2-CAP SCREW \_\_\_\_\_ S-1591  
 2-WASHER \_\_\_\_\_ 4B5271  
 2-LOCKWASHER \_\_\_\_\_ 3B4506  
 1-PULLEY \_\_\_\_\_ 7B2075  
 1-SHIELD ASSEM. \_\_\_\_\_ 4F8464  
 2-CAP SCREW \_\_\_\_\_ S-1614  
 2-LOCKWASHER \_\_\_\_\_ 3B4504  
 1-WIRE \_\_\_\_\_ IA4613  
 2-NUT \_\_\_\_\_ 4B2043  
 2-LOCKWASHER \_\_\_\_\_ 3B4501  
 1-BRACKET \_\_\_\_\_ 6B7889  
 1-BRACKET ASSEM. \_\_\_\_\_ 8B3700  
 1-NUT \_\_\_\_\_ IB4203  
 1-GASKET \_\_\_\_\_ 6B5698  
 1-ROD \_\_\_\_\_ 4F8056  
 1-BELT \_\_\_\_\_ 6B5653  
 1-ROD ASSEM. \_\_\_\_\_ 4F8057  
 1-PLATE ASSEM. \_\_\_\_\_ 5F8470  
 16-NUT \_\_\_\_\_ IF750  
 (PART OF ASSEM. 5F8470)

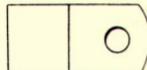
**5F8452 ELECTRIC STARTER GROUP—For Gasoline Starting Engine—First Type**  
 For use without Lights

6B2861, 4B5163 and 5F1116 parts are shown on Pages 104, 106 and 107

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



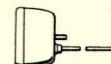
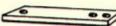
## PARTS CATALOG INSERT

S-550  
CLIP-15  
( $\frac{13}{32}$ " HOLE)4B418  
CLIP-2  
( $\frac{13}{32}$ " HOLE)4B9232  
CLIP-17  
( $\frac{7}{32}$ " HOLE)7F9780-BRACKET-1  
(TAIL LAMP)

5B7314 CLIP-1

5B9627  
WASHER-4IF7164  
DASH LAMP-1  
(SEE SEPARATE ILLUS FOR PARTS)6F8188  
TERMINAL-29F5321  
TERMINAL-113F7747  
CONNECTOR-32B8352  
WASHER-8

2B6186 BRACKET-2

7F9853-TAIL LAMP-1  
(SEE SEPARATE ILLUS FOR PARTS)6B1387  
PLATE-27F2921 SWITCH-1  
(SEE SEPARATE ILLUS FOR PARTS)7F4625 LAMP-2  
(SEE SEPARATE ILLUS FOR PARTS)

4B5163-BATTERY & BOX GROUP-----1  
5F1116-GENERATOR GROUP-----1  
(SEE SEPARATE ILLUS. FOR PARTS)

IH2570-WIRE-----60 FT

8F7461-LOOM-----60 FT

ID4683-BOLT...-(3" LONG)-----8

ID4717-NUT-----8

3B4506-LOCKWASHER-----8

2B9368-BOLT...-( $\frac{5}{8}$ " LONG)-----8

ID4716-NUT-----8

3B4505-LOCKWASHER-----8

IB4206-NUT-----4

3B4510-LOCKWASHER-----2

4B1221-MACH SCREW-----3

3B4501-LOCKWASHER-----3

L-472-BOLT-----4

IB4203-NUT-----4

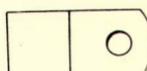
3B4506-LOCKWASHER-----4

35424

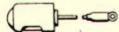
## 3H1772 LIGHTING SYSTEM GROUP

For use with Cab, includes Battery, 4B5163, 5F1116, 7F2921, 7F4625, 7F9853 and IF7164 parts are shown on Pages 106, 107 and on insert

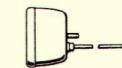
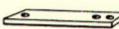
## PARTS CATALOG INSERT

S-550  
CLIP-15  
( $\frac{1}{32}$ " HOLE)  
 $\frac{1}{32}$ 4B418  
CLIP-2  
( $\frac{1}{32}$ " HOLE)  
 $\frac{1}{32}$ 4B9232  
CLIP-17  
( $\frac{1}{32}$ " HOLE)  
 $\frac{1}{32}$ 7F9780 - BRACKET-I  
(TAIL LAMP)

5B7314 CLIP-1

5B9627  
WASHER-4IF7164  
DASH LAMP-1  
(SEE SEPARATE ILLUS FOR PARTS)6F8188  
TERMINAL-29F5321  
TERMINAL-II3F7747  
CONNECTOR-32B8352  
WASHER-8

2B6186 BRACKET-4

7F4625 LAMP-4  
(SEE SEPARATE ILLUS FOR PARTS)7F9853 - TAIL LAMP-I  
(SEE SEPARATE ILLUS FOR PARTS)6B1387  
PLATE-27F2921 SWITCH-I  
(SEE SEPARATE ILLUS FOR PARTS)

7F3873-GENERATOR GROUP-----  
(SEE SEPARATE ILLUS. FOR PARTS)

1H2570 - WIRE ----- 60 FT

8F7461 - LOOM ----- 60 FT.

ID4683 - BOLT ----- (3" LONG) 8

ID4717 - NUT ----- 8

3B4506 - LOCKWASHER ----- 8

2B9366 - BOLT ----- (5 $\frac{1}{4}$ " LONG) 8

ID4716 - NUT ----- 8

3B4505 - LOCKWASHER ----- 8

IB4206 - NUT ----- 4

3B4510 - LOCKWASHER ----- 2

4B1221 - MACH SCREW ----- 3

3B4501 - LOCKWASHER ----- 3

FRONT

LAMP

BRACKET

DASH

LAMP

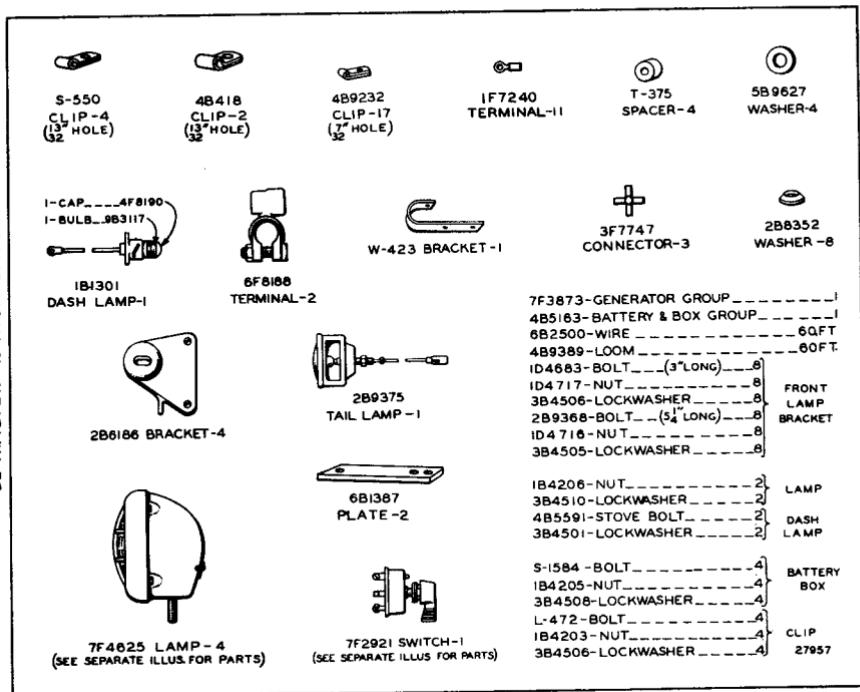
IB4206 - NUT ----- 4

1B4203 - NUT ----- 4

3B4506 - LOCKWASHER ----- 4

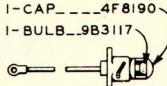
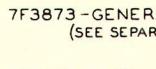
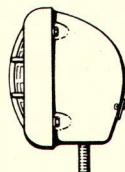
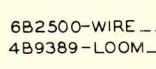
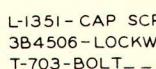
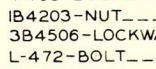
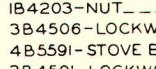
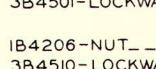
CLIP

## PARTS CATALOG INSERT



## 7F7126 LIGHTING SYSTEM GROUP—First Type

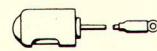
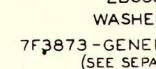
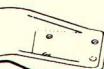
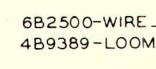
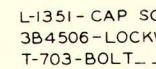
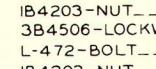
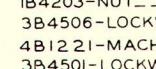
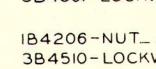
For use with Cab, includes Battery. 4B5163 and 289375 parts are shown on Pages 106 and 113. 7F2921, 7F3873 and 7F4625 parts are shown on insert

 IB1301 DASH LAMP-1	 3F7747 CONNECTOR-5	 7F9876 GROMMET-2	 S-550 CLIP-14 ( $\frac{13}{32}$ " HOLE)	 IF7240 TERMINAL-8
 7F2921 SWITCH-1 (SEE SEPARATE ILLUS FOR PARTS)	 2B4551 BRACKET - 2	 2B8352 WASHER - 8	 7F3873 - GENERATOR GROUP (SEE SEPARATE ILLUS. FOR PARTS)	
 7F4625 LAMP - 4 (SEE SEPARATE ILLUS. FOR PARTS)	 4B6043 CLIP - 1 ( $\frac{13}{32}$ " HOLE)	 5F900 BRACKET-2	 6B2500-WIRE 4B9389-LOOM	31 FT. 31 FT.
			 L-1351 - CAP SCREW 3B4506 - LOCKWASHER T-703 - BOLT	8 } (FRONT LAMP 8 } (REAR LAMP 8 } (BRACKET) 8 } (BRACKET)
			 IB4203-NUT 3B4506-LOCKWASHER L-472-BOLT	8 } (CLIP) 8 } (CLIP) 3 } (CLIP)
			 4B5591-STOVE BOLT 3B4501-LOCKWASHER	2 } (DASH LAMP) 2 } (DASH LAMP)
			 IB4206-NUT 3B4510-LOCKWASHER	4 } (LAMP) 4 } (LAMP)
				29898

**7F7136 LIGHTING SYSTEM GROUP—First Type**

For use without cab, without Battery

7F2921, 7F3873 and 7F4625 parts are shown on insert

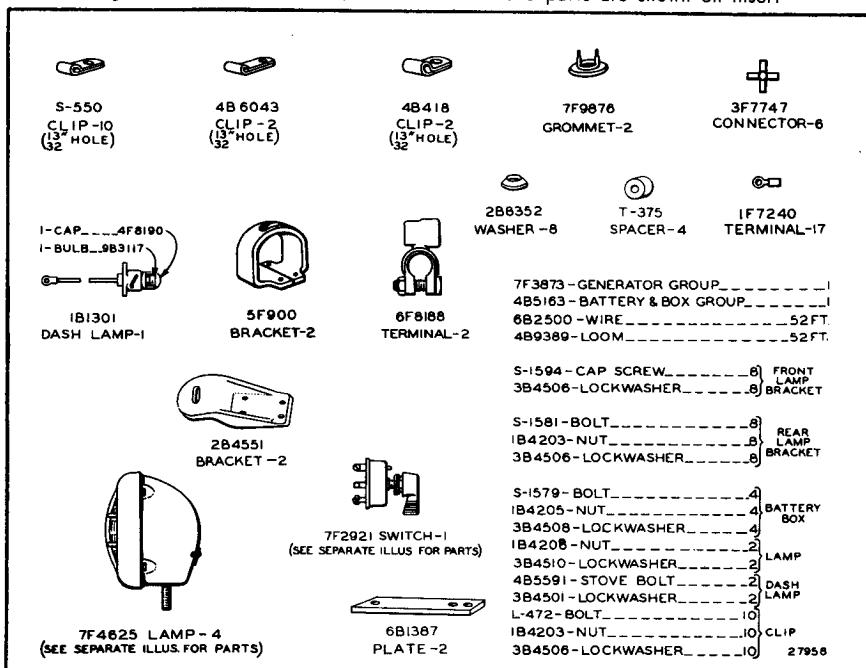
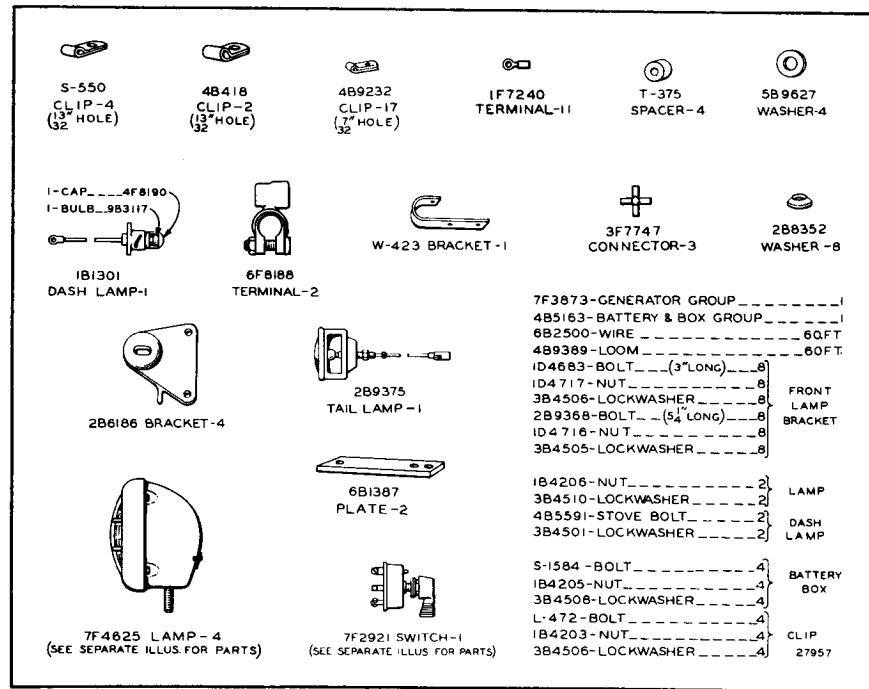
 IF7164 DASH LAMP-1 (SEE SEPARATE ILLUS FOR PARTS)	 4B6043 CLIP - 1 ( $\frac{13}{32}$ " HOLE)	 7F9876 GROMMET-2	 S-550 CLIP-14 ( $\frac{13}{32}$ " HOLE)	 IF7240 TERMINAL-8
 7F2921 SWITCH-1 (SEE SEPARATE ILLUS FOR PARTS)	 2B4551 BRACKET - 2	 2B8352 WASHER - 8	 7F3873 - GENERATOR GROUP (SEE SEPARATE ILLUS. FOR PARTS)	
 7F4625 LAMP - 4 (SEE SEPARATE ILLUS. FOR PARTS)	 5F900 BRACKET-2	 6B2500-WIRE 4B9389-LOOM	 L-1351 - CAP SCREW 3B4506 - LOCKWASHER T-703 - BOLT	8 } (FRONT LAMP 8 } (REAR LAMP 8 } (BRACKET) 8 } (BRACKET)
			 IB4203-NUT 3B4506-LOCKWASHER L-472-BOLT	8 } (CLIP) 8 } (CLIP) 3 } (CLIP)
			 4B1221-MACH SCREW 3B4501-LOCKWASHER	3 } (DASH LAMP) 3 } (DASH LAMP)
			 IB4206-NUT 3B4510-LOCKWASHER	4 } (LAMP) 4 } (LAMP)
				30649

**7F7136 LIGHTING SYSTEM GROUP—Second Type**

For use without Cab, includes Battery

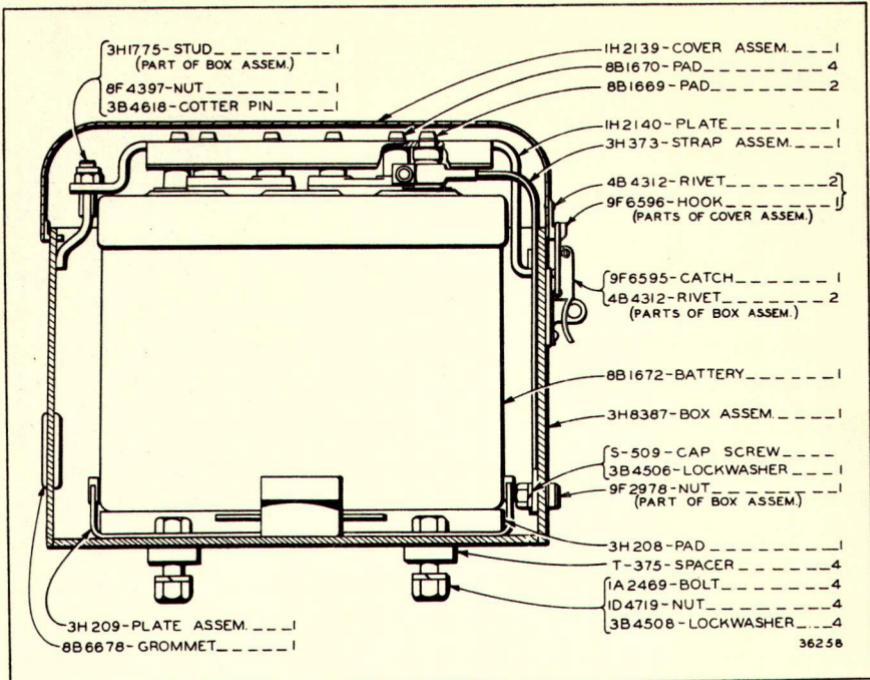
1F7164, 7F2921, 7F3873 and 7F4625 parts are shown on insert

**ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE**



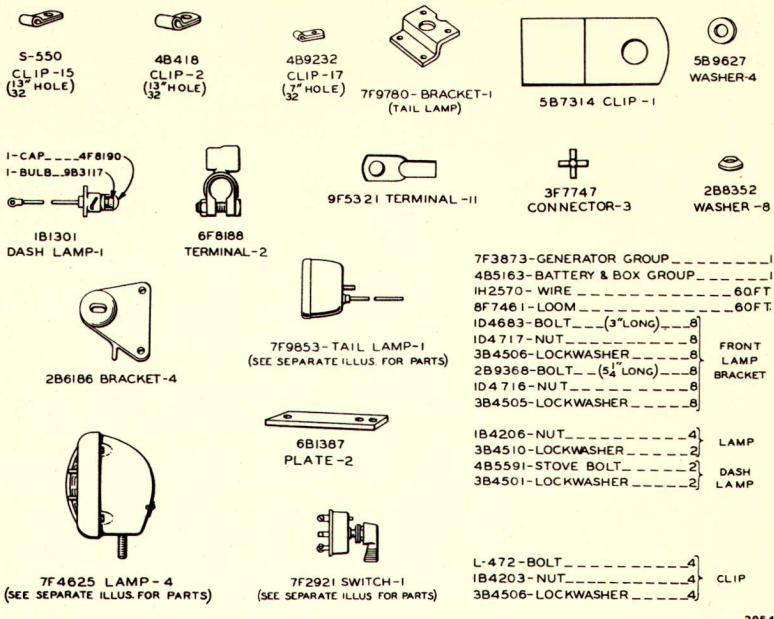
**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**

## PARTS CATALOG INSERT

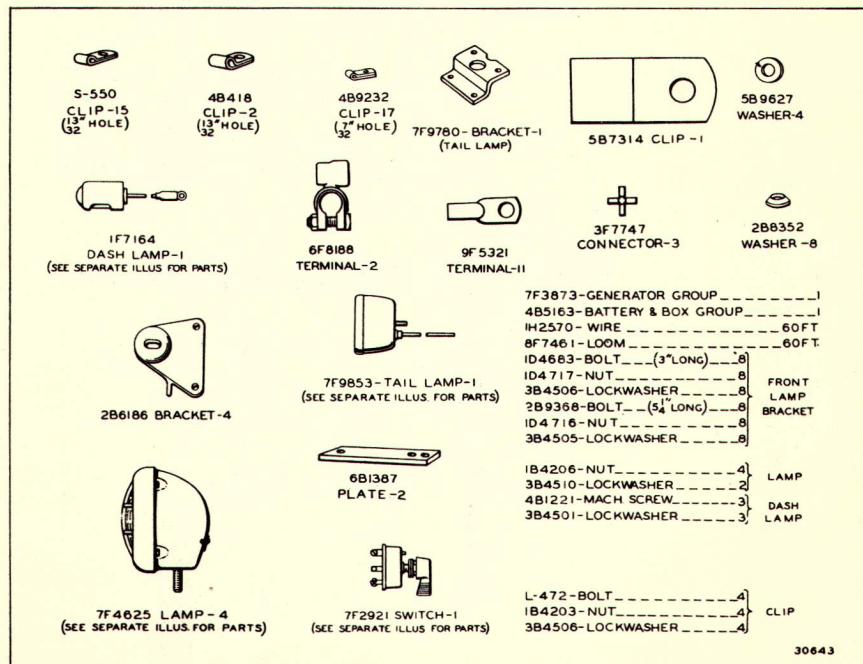
**3H8388 BATTERY AND BOX GROUP**

Effective with Serial No. 4U6373

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

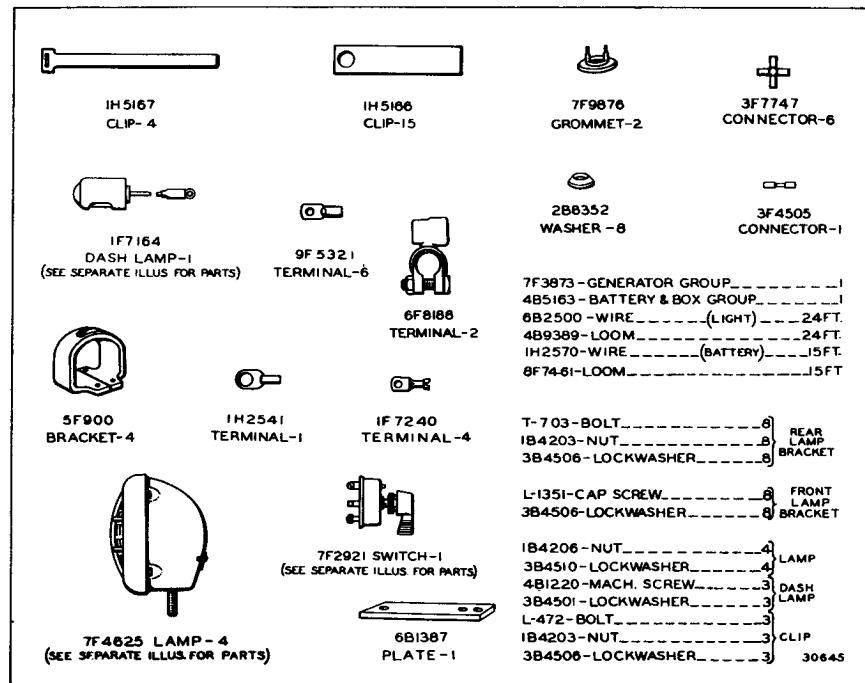
**7F7126 LIGHTING SYSTEM GROUP—Second Type**

For use with Cab, includes Battery. 4B5163 parts are shown on Page 106  
7F2921, 7F3873, 7F4625 and 7F9853 parts are shown on insert

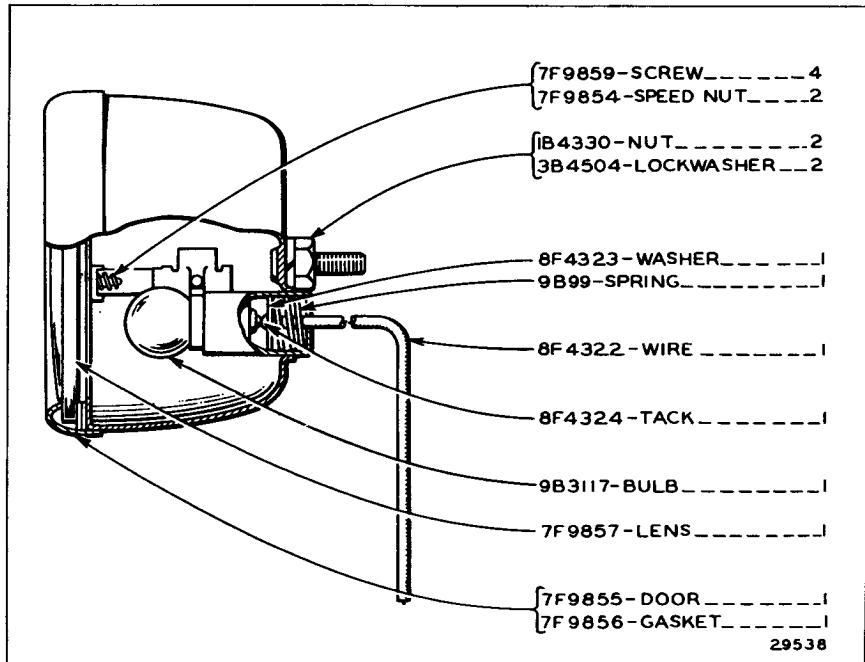
**7F7126 LIGHTING SYSTEM GROUP—Third Type**

For use with Cab, includes Battery. 4B5163 parts are shown on Page 106  
7F2921, 7F3873, 7F4625, 7F9853 and IF7164 parts are shown on insert

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

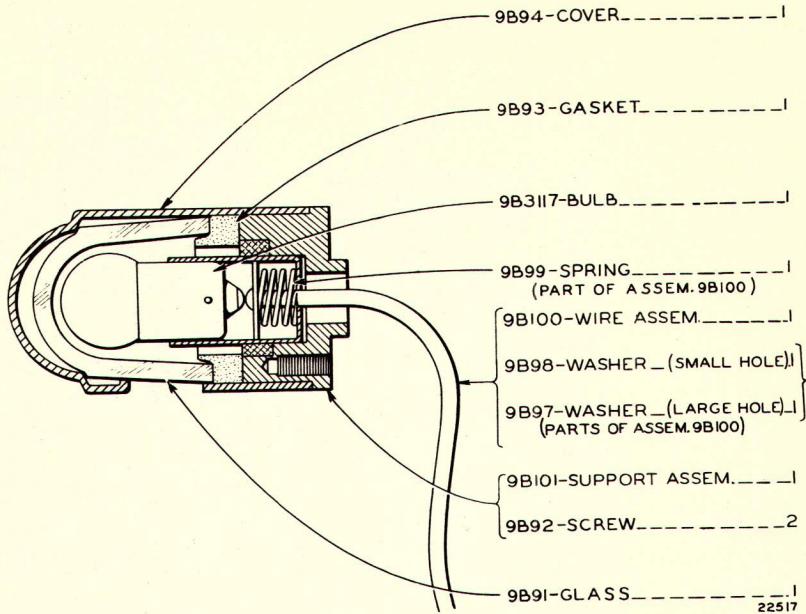
**7F7131 LIGHTING SYSTEM GROUP—Second Type**

For use without Cab, includes Battery. 4B5163 parts are shown on Page 106  
IF7164, 7F2921, 7F3873 and 7F4625 parts are shown on insert

**7F9853 TAIL LAMP**

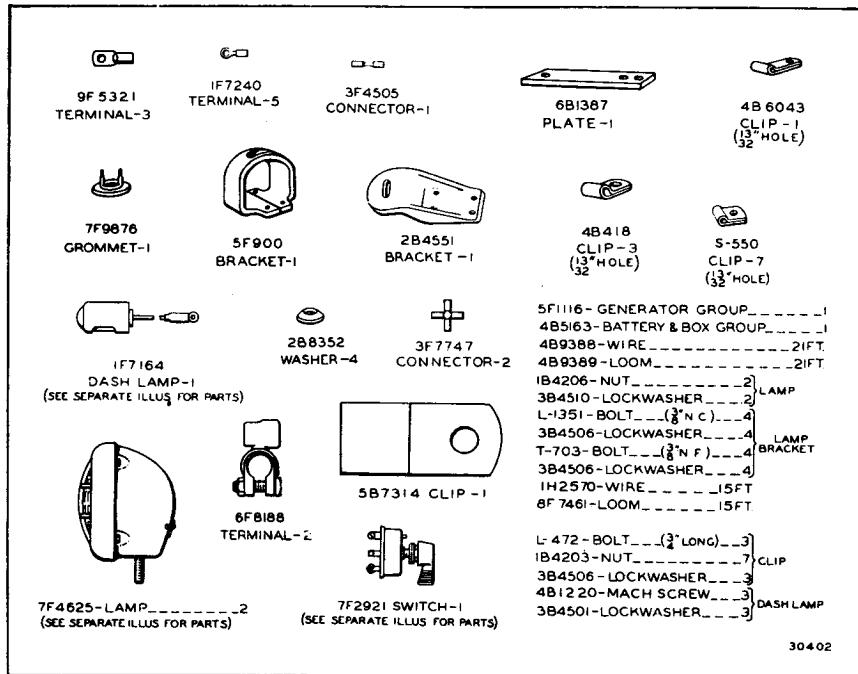
Part of 7F7126 Lighting System Group shown on front side of insert

**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**



**IF7164 DASH LAMP ASSEMBLY**  
Part of 7F7136 and 4F6562 Lighting System Groups

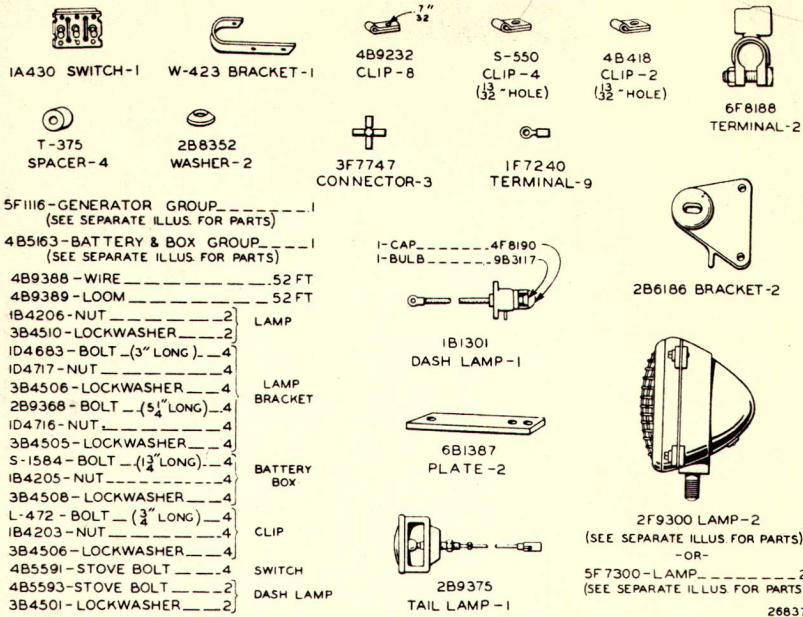
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



30402

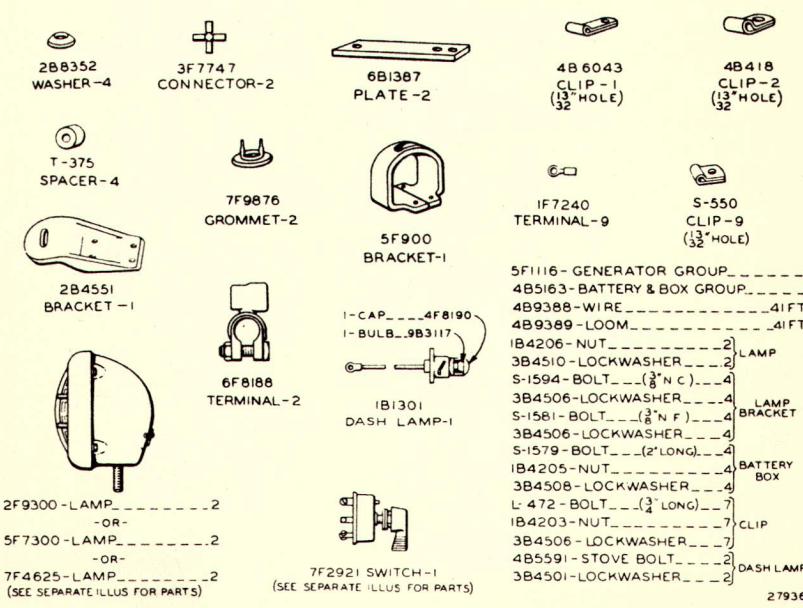
**4F6562 LIGHTING SYSTEM GROUP—Second Type**

For use without Cab, includes Battery, 4B5163 and 5F1116 parts are shown on Pages 106 and 107. IF7164, 7F2921 and 7F4625 parts are shown on insert

**4F6563 LIGHTING SYSTEM GROUP**

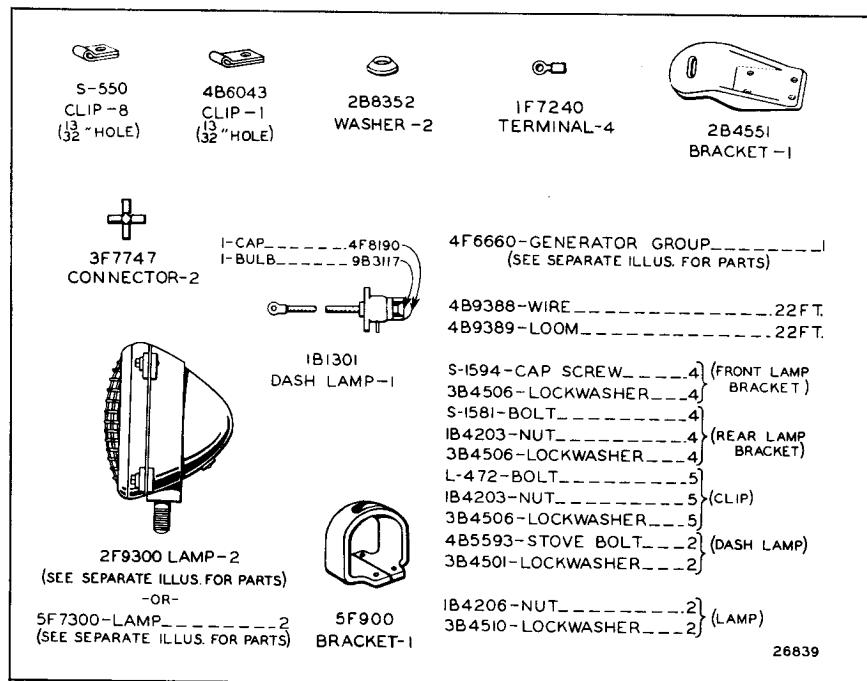
For use with Cab, includes Battery

4B5163, 5F1116, 2F9300, 5F7300 and 2B9375 parts are shown on Pages 106, 107, 112 and 113

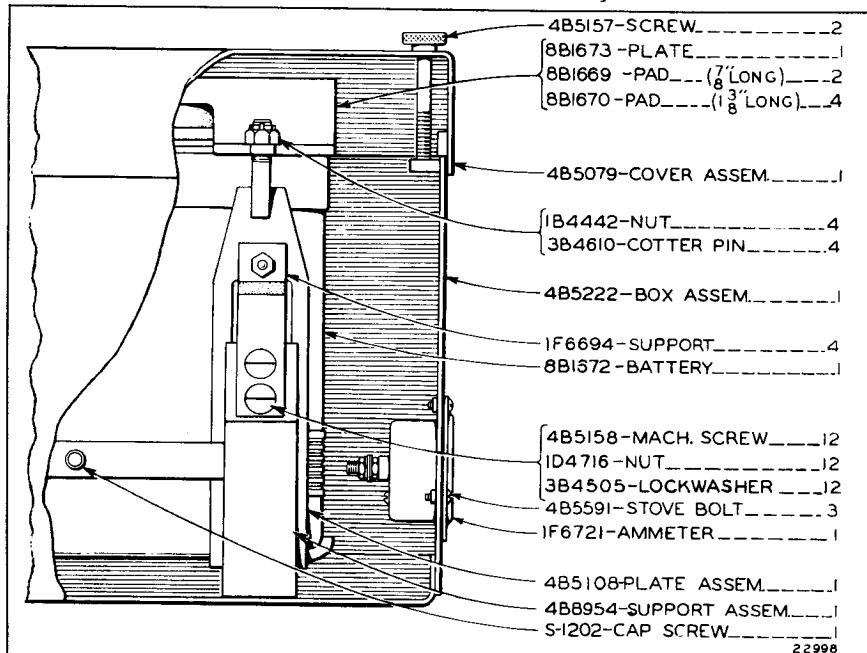
**4F6562 LIGHTING SYSTEM GROUP**

For use without Cab, includes Battery. 4B5163, 5F1116, 2F9300 and 5F7300 parts are shown on Pages 106, 107 and 112. 7F2921 and 7F4625 parts are shown on insert

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**4F6561 LIGHTING SYSTEM GROUP**

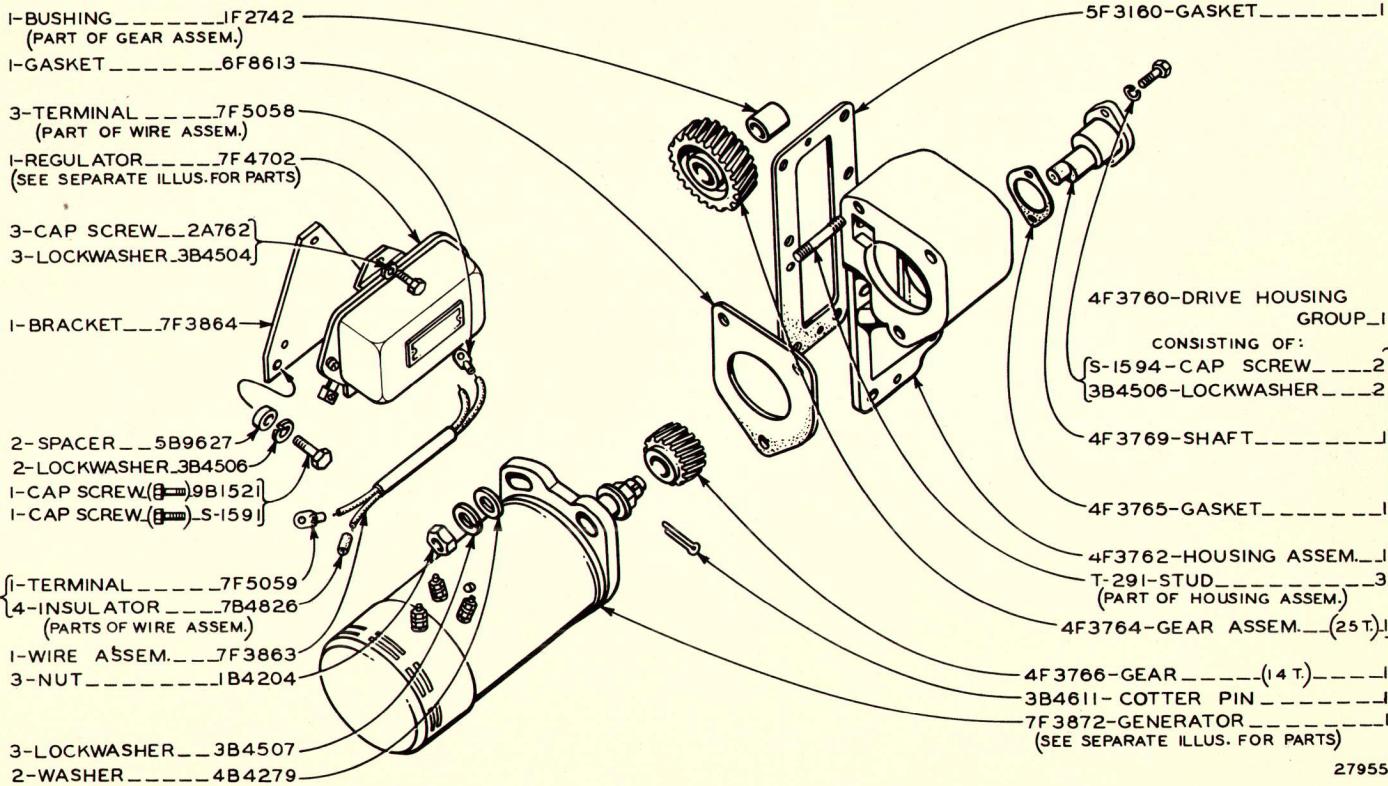
For use without Cab and Battery  
4F6660, 2F9300 and 5F7300 parts are shown on Pages 107 and 112

**4B5163 BATTERY AND BOX GROUP**

Part of 5F8452 Electric Starter Group,  
4F6563 and 4F6562 Lighting System Groups shown on Pages 103 and 105

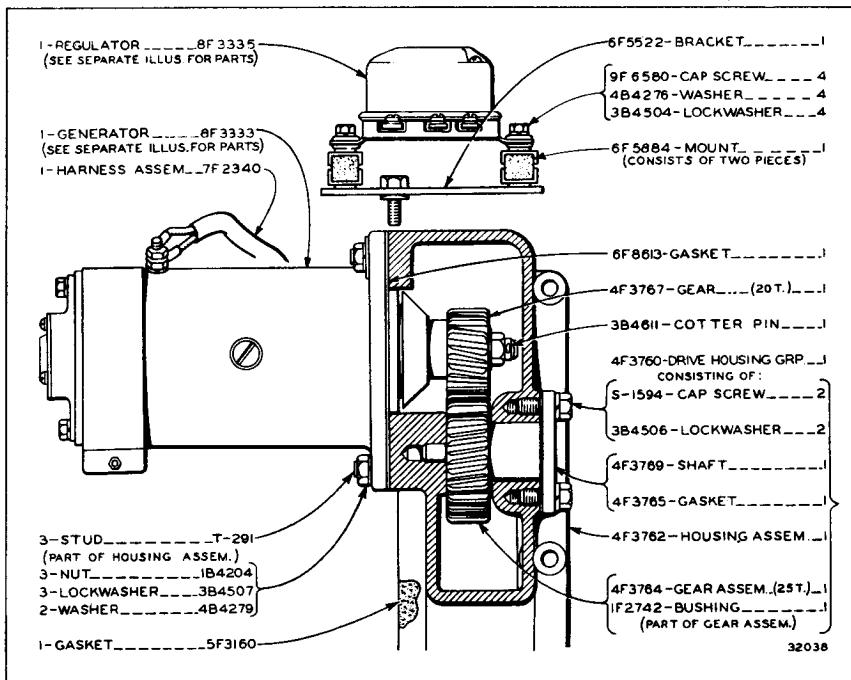
**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



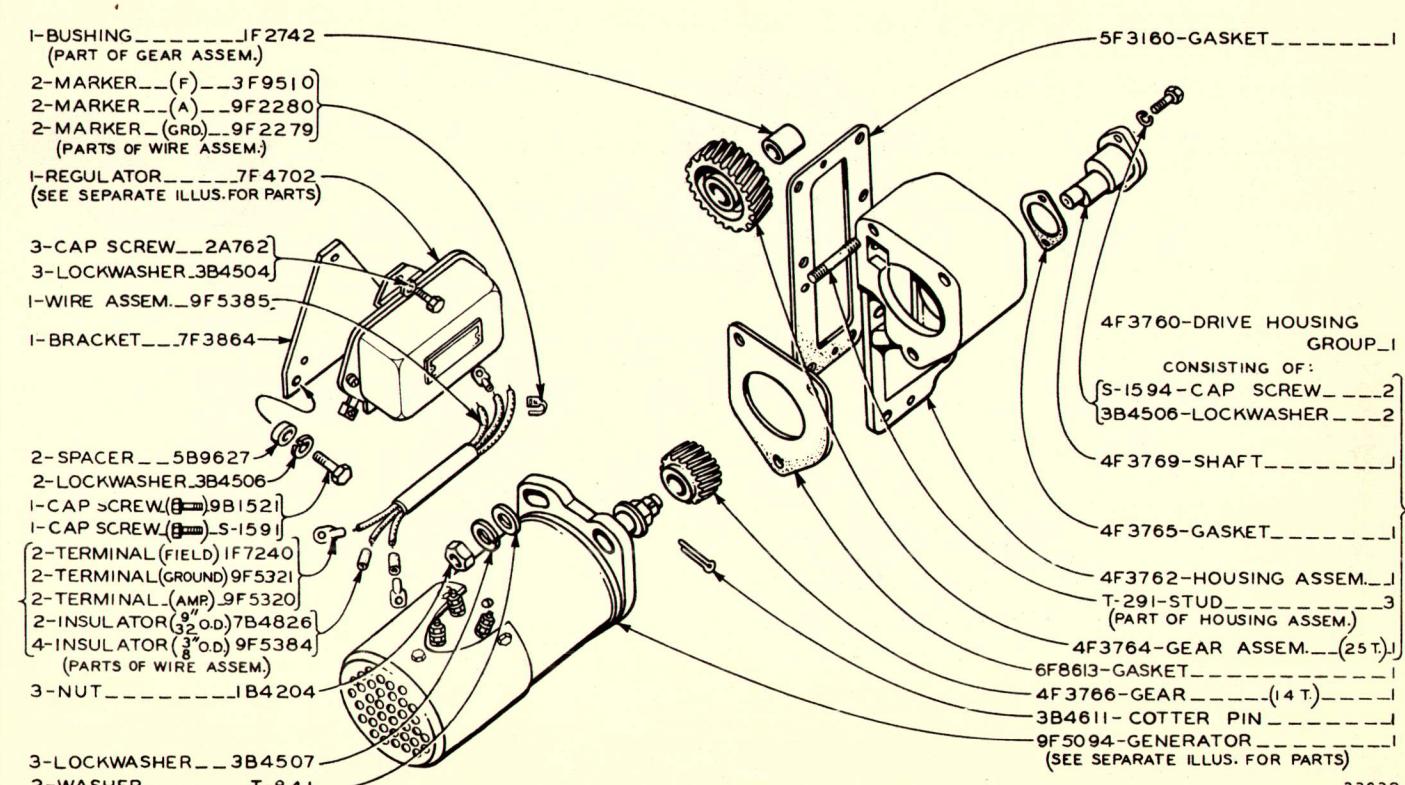
27955

**7F3873 GENERATOR GROUP—6 Volt, 40 Ampere (First Type)**  
 Part of 7F7126, 7F7136 and 7F7131 Lighting System Groups  
 7F3872 and 7F4702 parts are shown on insert



**5F1116 GENERATOR GROUP—6 Volt, 115 Watt—Second Type**  
 For use with Battery. Part of 5F8452 Electric Starter Group, 4F6563 and  
 4F6562 Lighting System Groups shown on Pages 103 and 105  
 8F3333 and 8F3335 parts are shown on insert

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

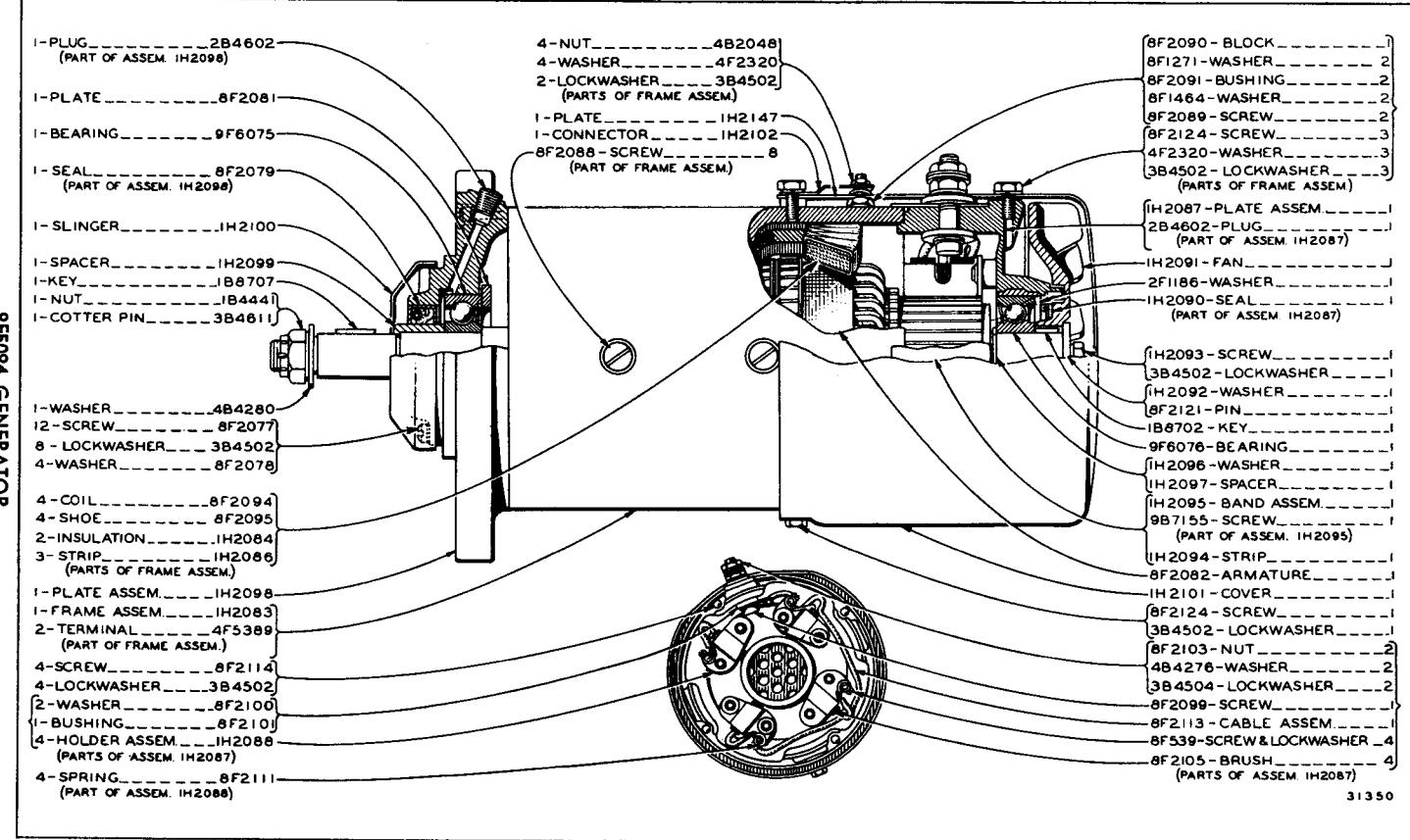


33632

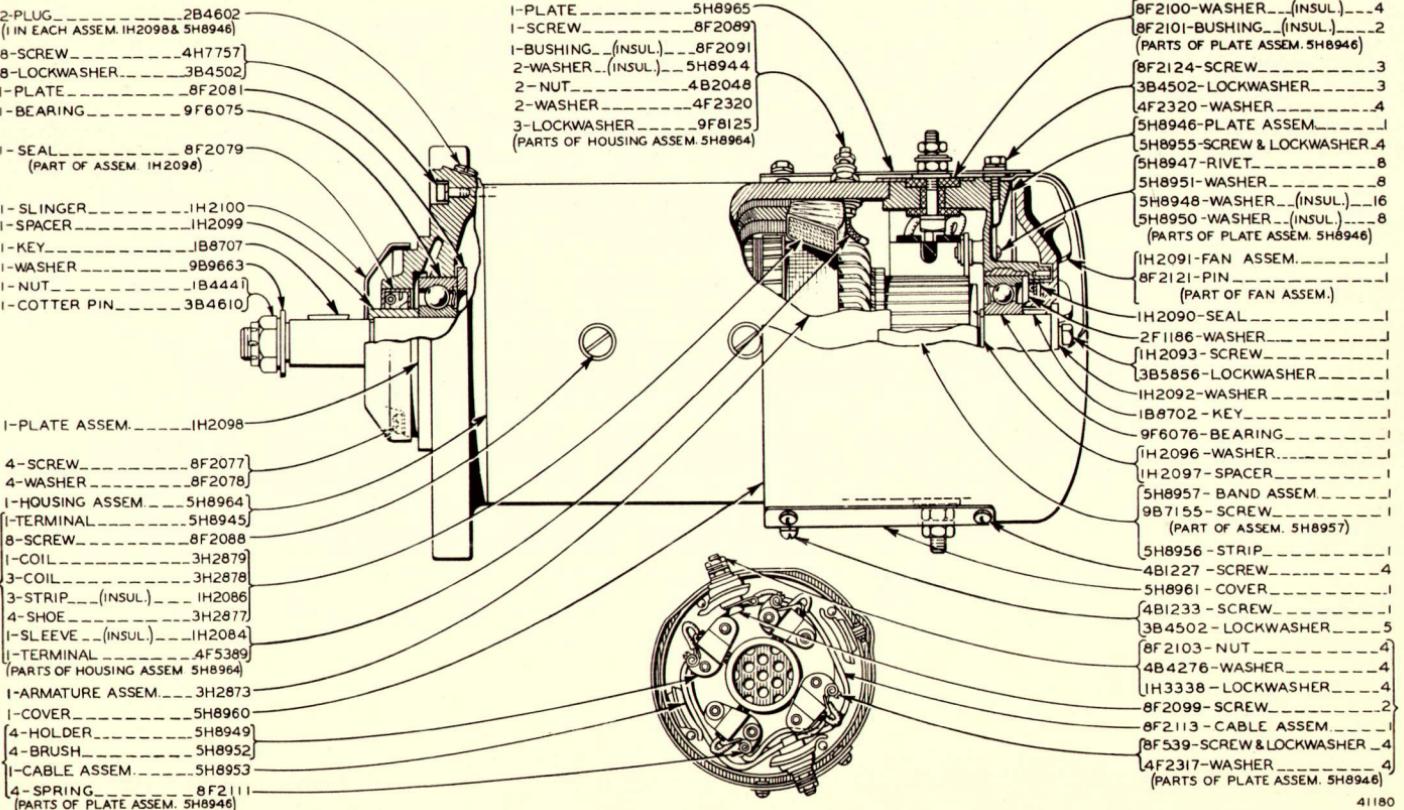
**7F3873 GENERATOR GROUP—6 Volt, 40 Ampere (Second Type)**  
 Part of 7F7126, 7F7136 and 7F7131 Lighting System Groups shown on insert  
 7F4702 Regulator and 9F5094 Generator parts are shown on insert

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

Part of 7F3873 Generator Group shown on front side of insert



ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



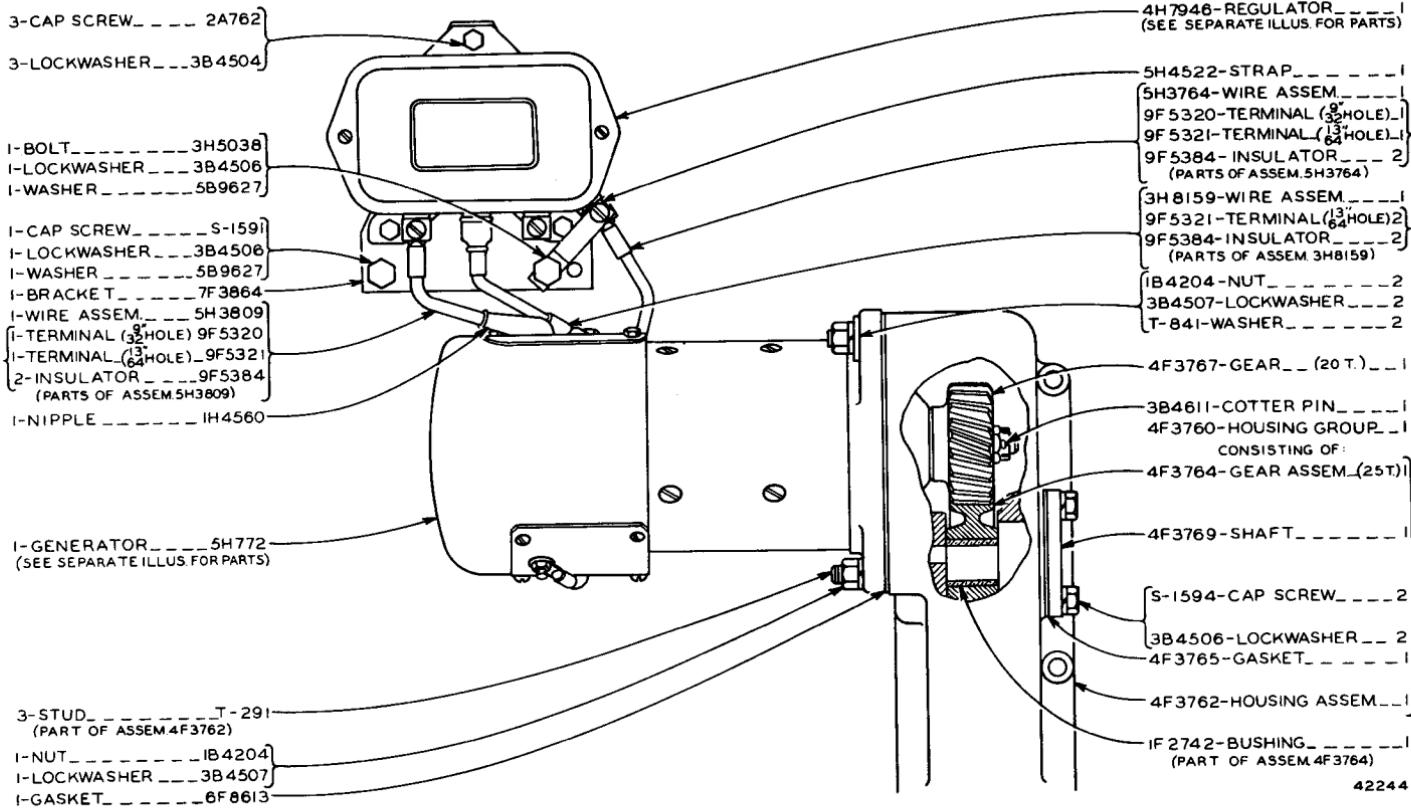
41180

**5H772 GENERATOR**

Part of 6H2718 Generator Group shown on insert

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

D2 F C C 0 N O H 7 0 0 0 0



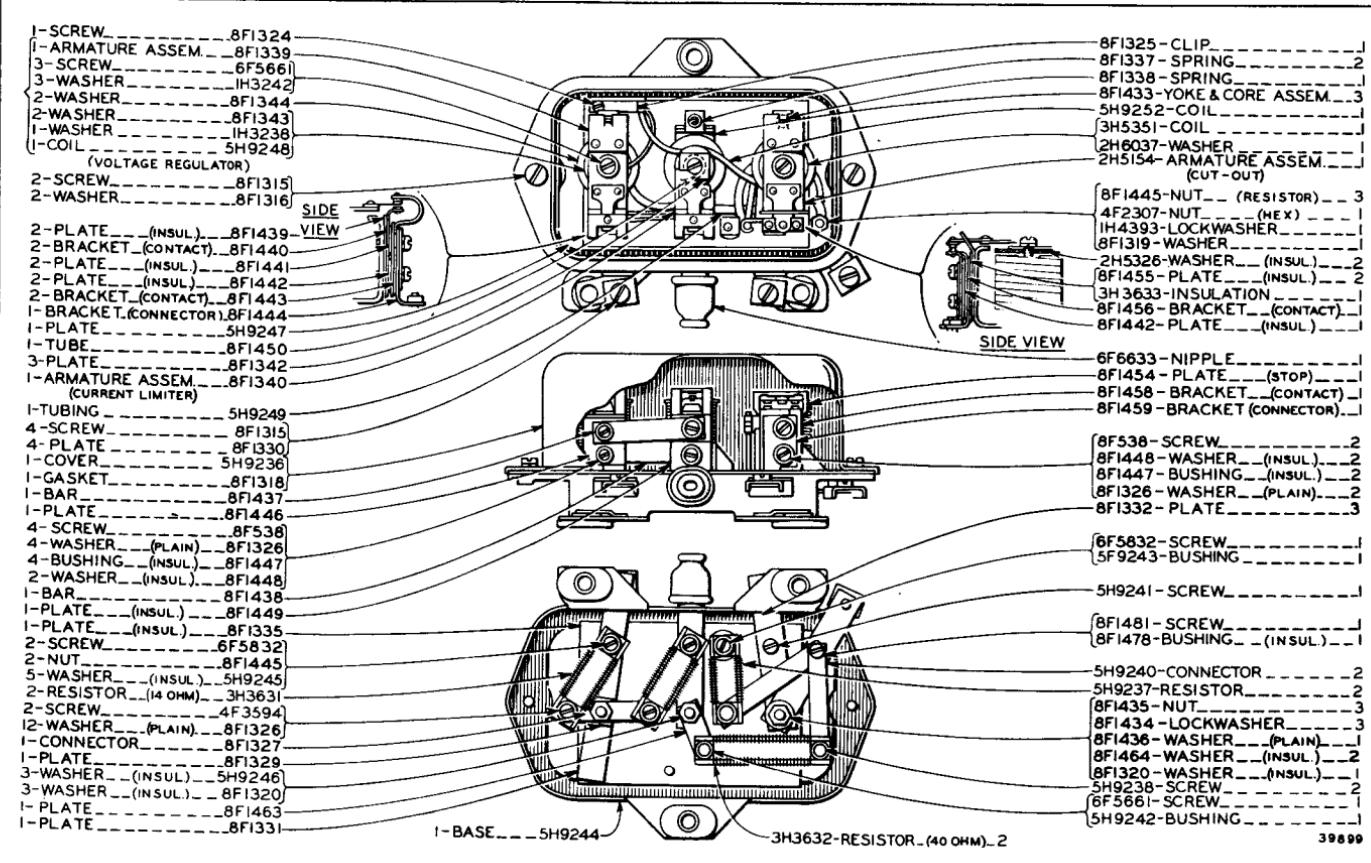
42244

6H2718 GENERATOR GROUP—24 Volt, 18 Ampere  
4H7946 Regulator and 5H772 Generator parts are shown on insert

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

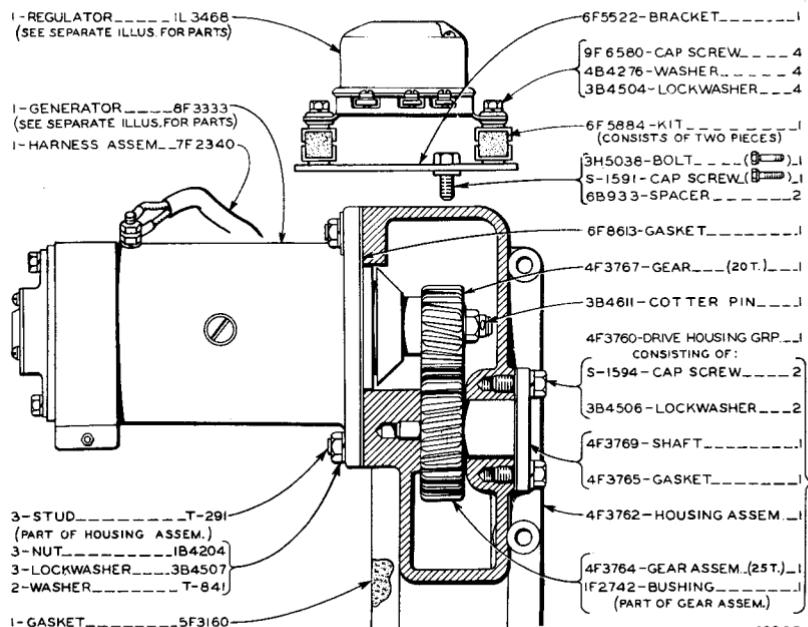
Part of 6H2718 Generator Group shown on front side of insert

#### **4H7946 REGULATOR**



## PARTS CATALOG INSERT

FC-M 122-7-INSERT DIVISION

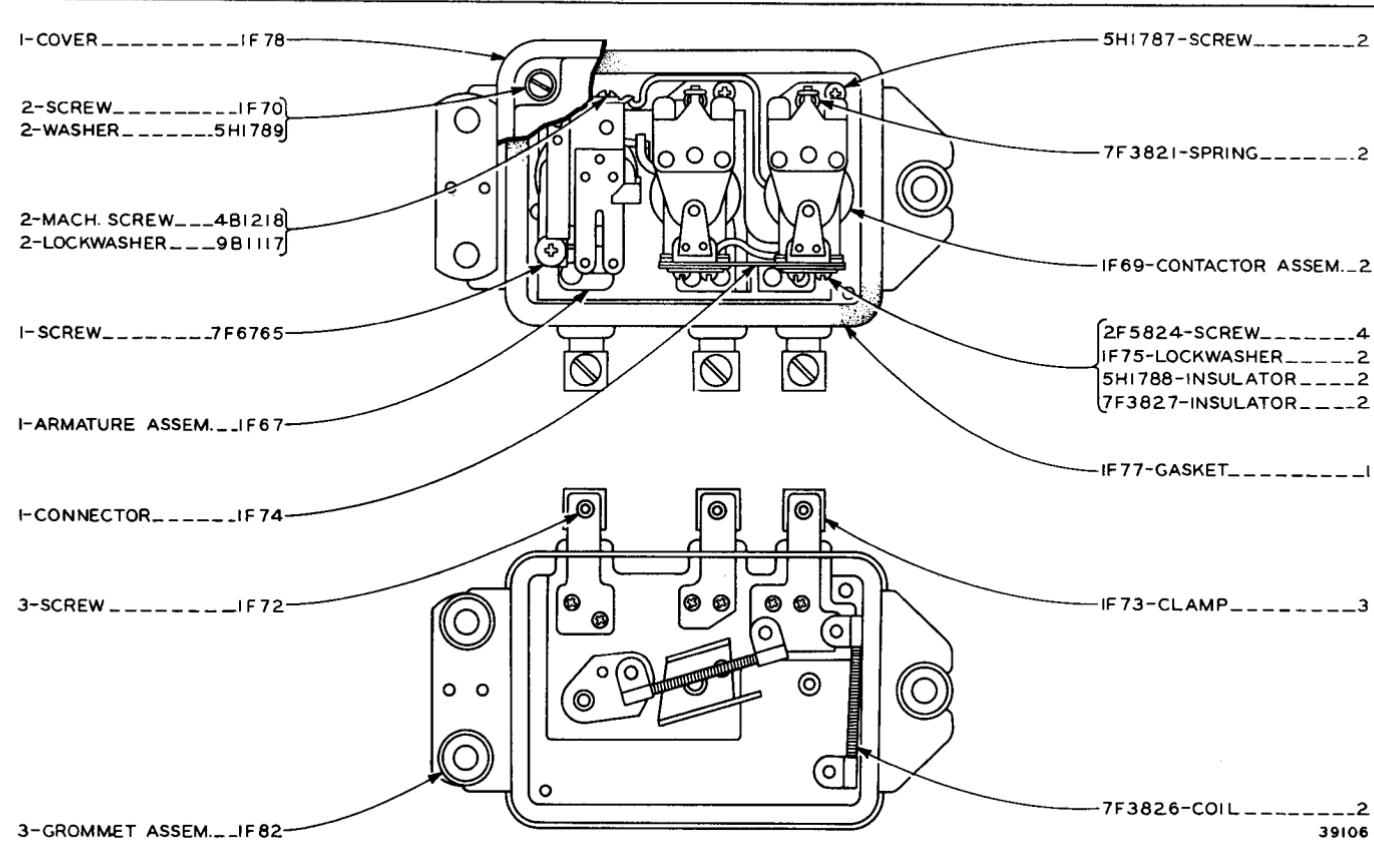
**5F1116 GENERATOR GROUP—6 Volt, 115 Watt (Third Type)**

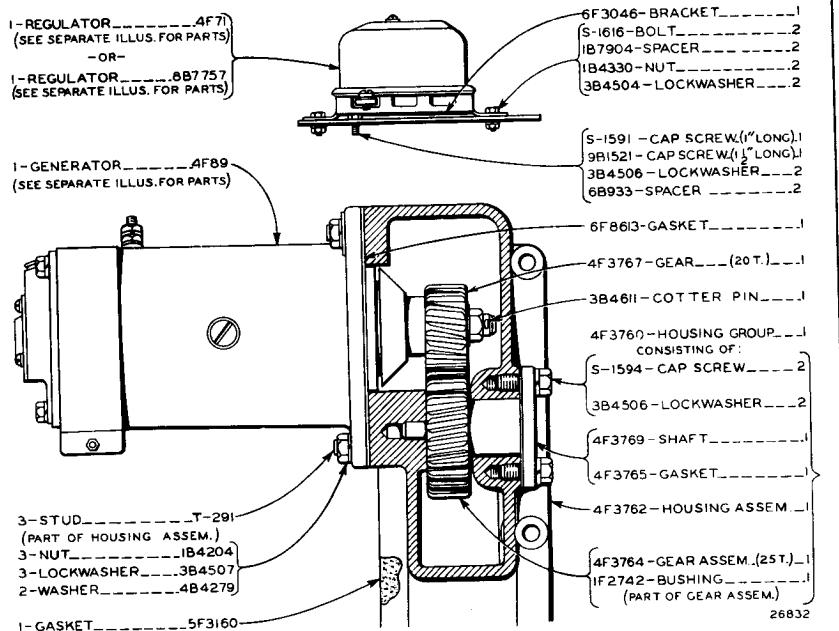
For use with Battery. Part of 5F8452 Electric Starter Group, 4F6563 and 4F6562 Lighting System Groups shown on Pages 103 and 105. 8F3333 and IL3468 parts are shown on insert

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

Part of 5F116 Generator Group shown on front side of insert

### IL3468 REGULATOR



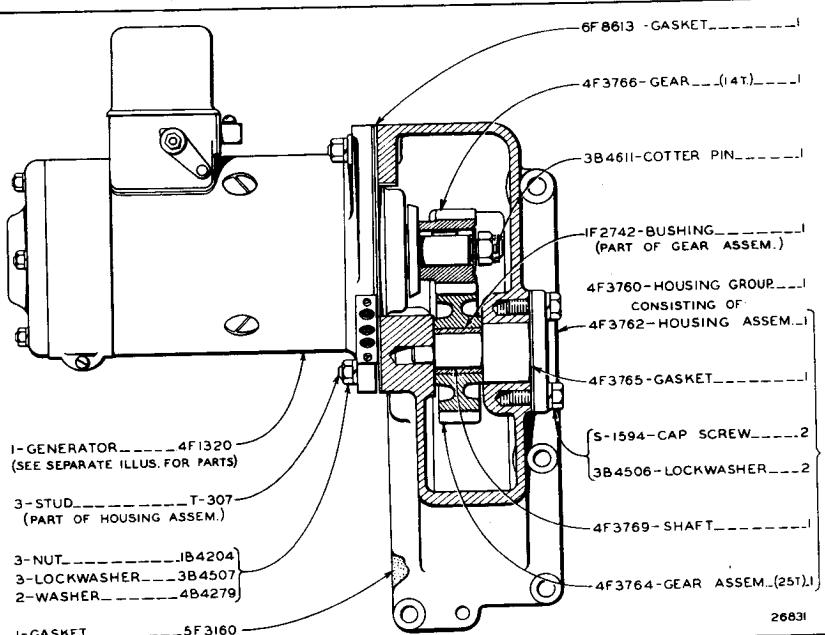


#### 5F1116 GENERATOR GROUP—6 Volt, 115 Watt—For use with Battery

Part of 5F8452 Electric Starter Group,

4F6563 and 4F6562 Lighting System Groups shown on Pages 103 and 105

4F89, 4F71 and 8B7757 parts are shown on Pages 108 and 110



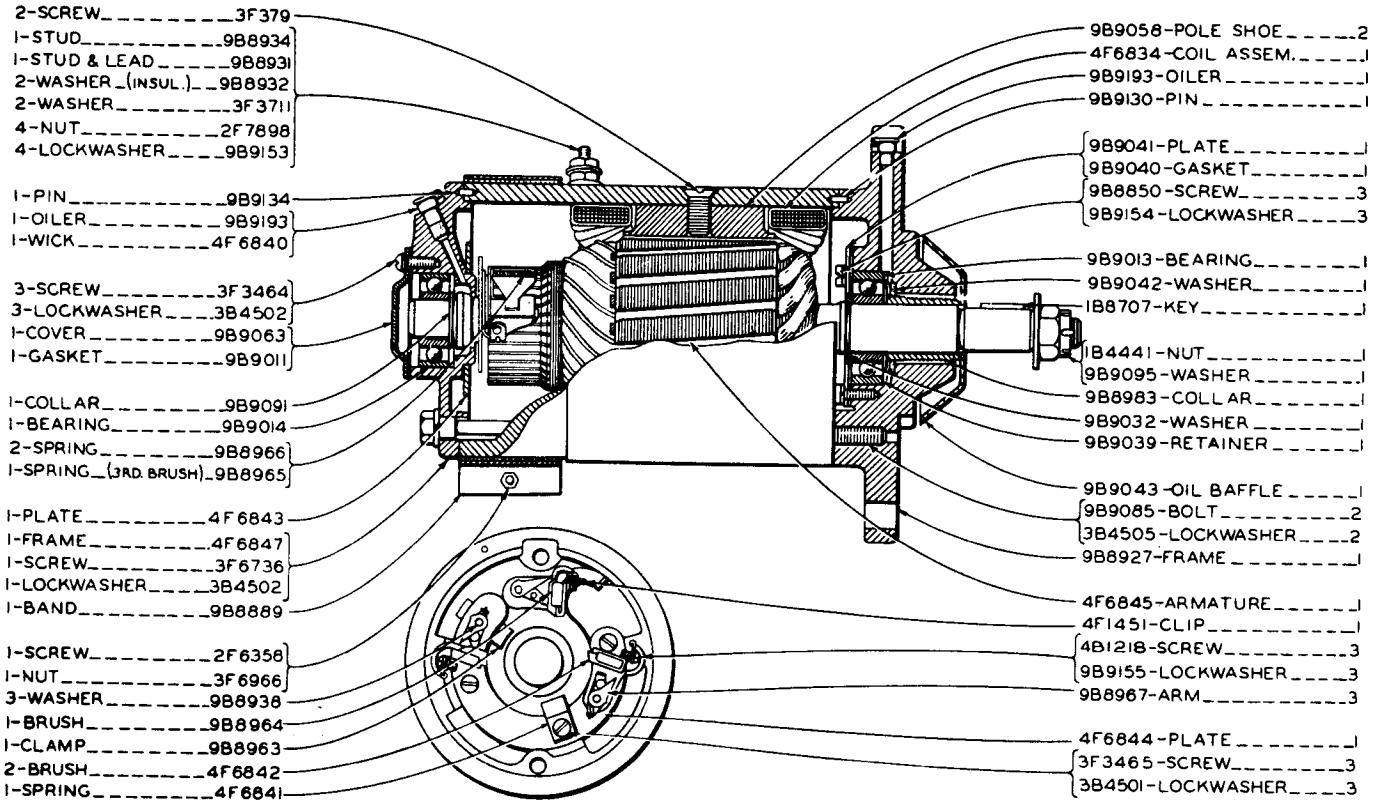
#### 4F6660 GENERATOR GROUP—6 Volt, 130 Watt—For use without Battery

Part of 4F6561 Lighting System Group shown on Page 106

4F1320 Generator parts are shown on Page 109

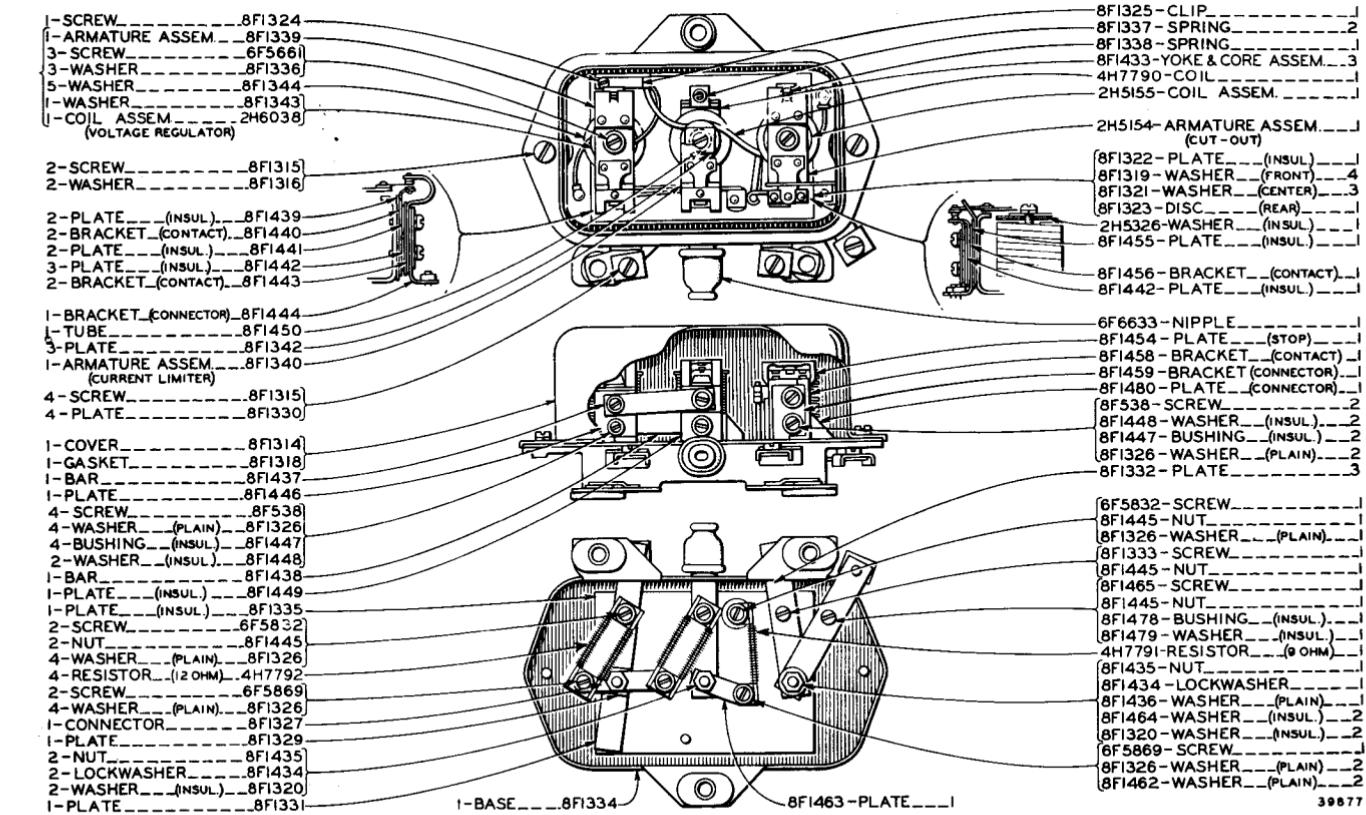
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

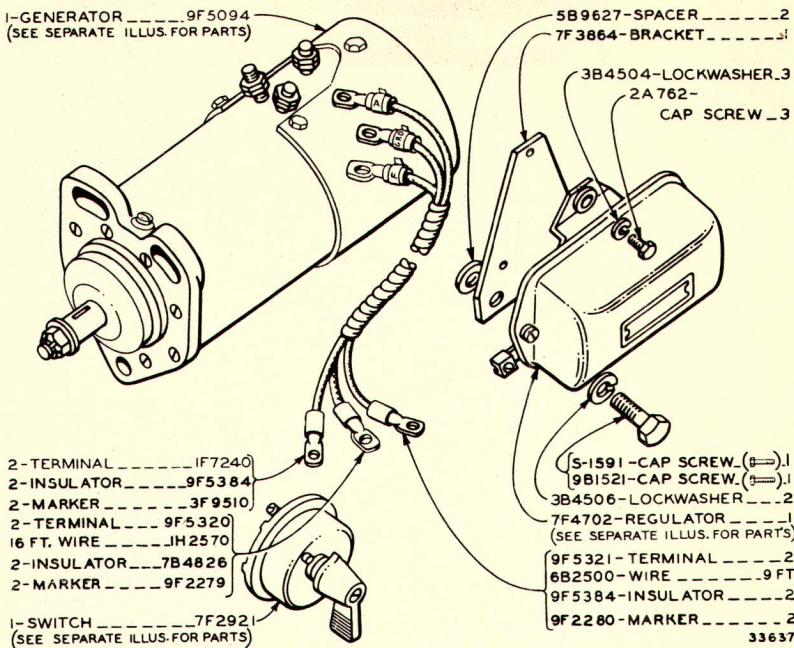


22455

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



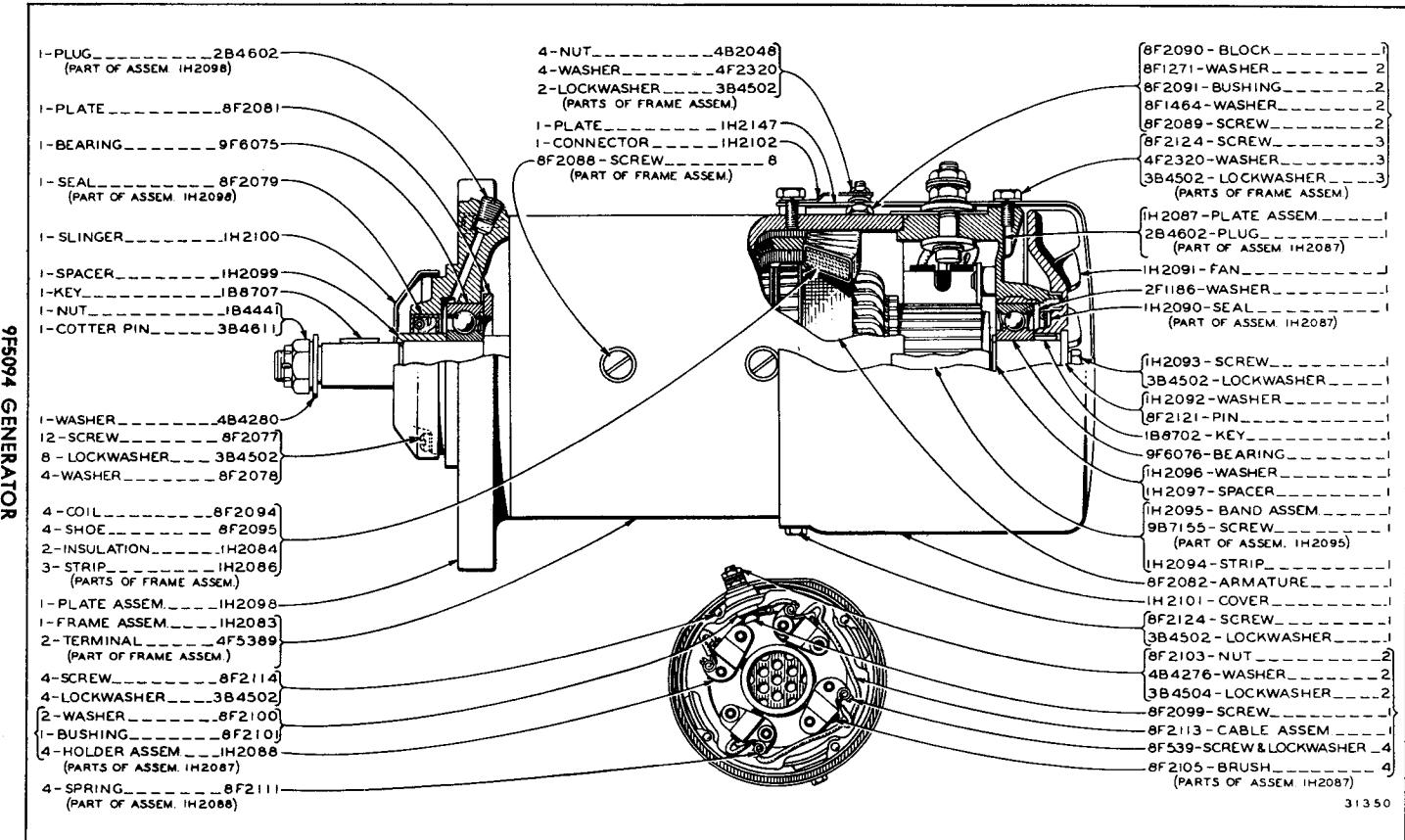
7F4702 REGULATOR—Second Type  
Part of 7F3873 Generator Group shown on insert

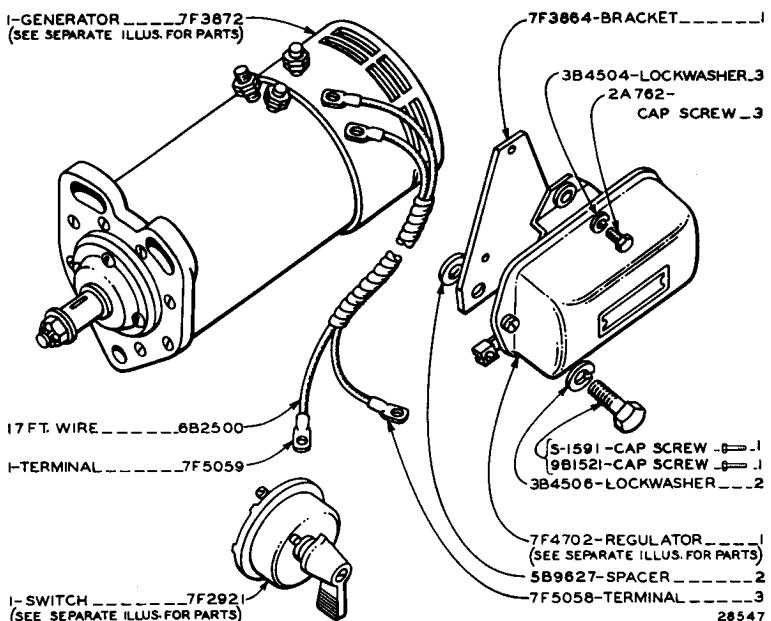


7F4832 GENERATOR SERVICE GROUP—Second Type  
7F2921, 7F4702 and 9F5094 parts are shown on insert

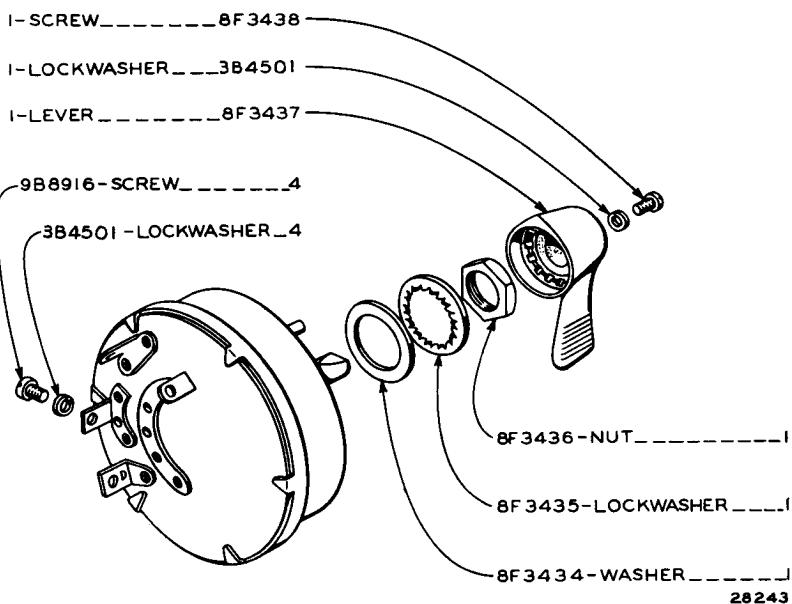
**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**

Part of 7F4832 Generator Service Group shown on front side of insert



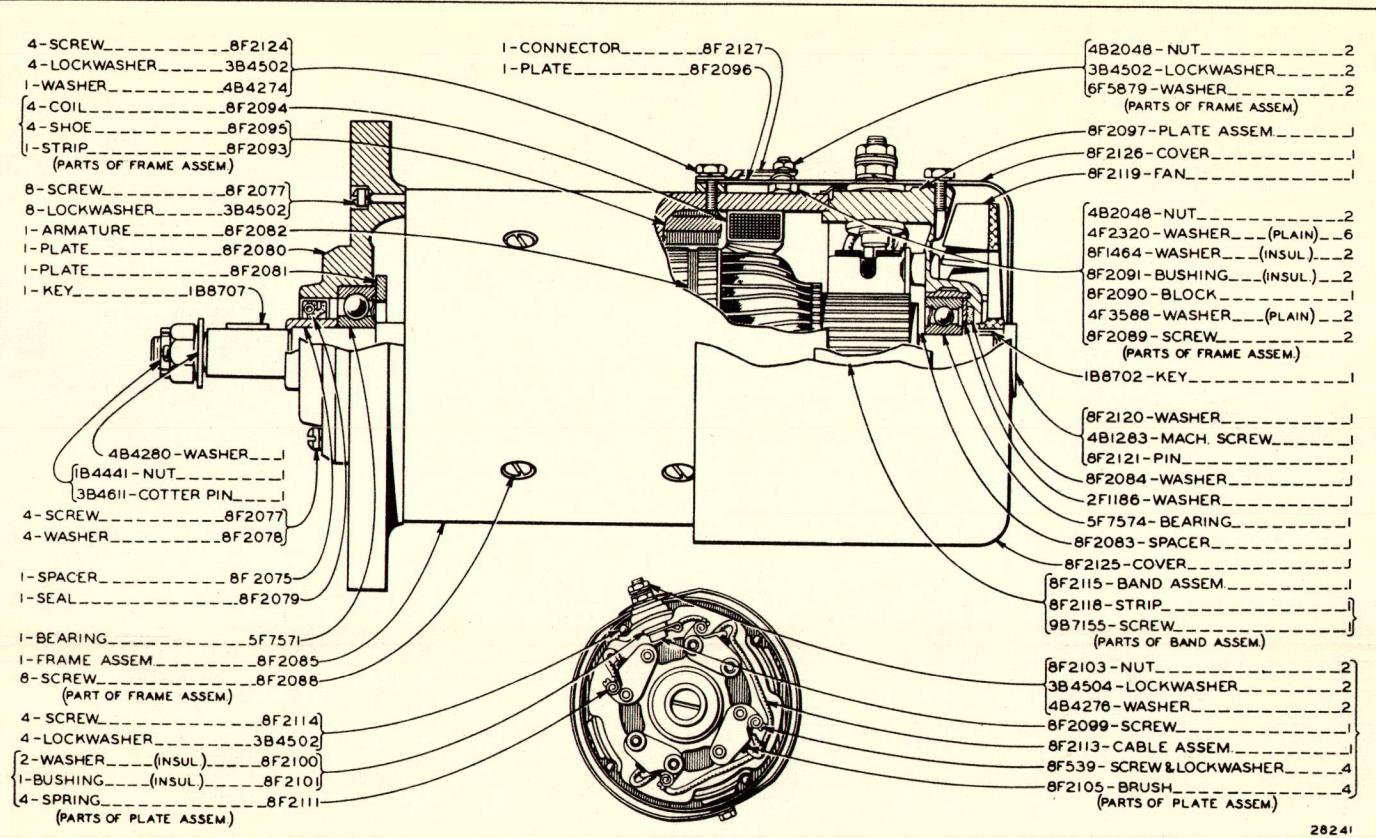
**7F4832 GENERATOR SERVICE GROUP—First Type**

7F2921 parts are shown below. 7F3872 and 7F4702 parts are shown on insert

**7F2921 SWITCH****ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE**

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

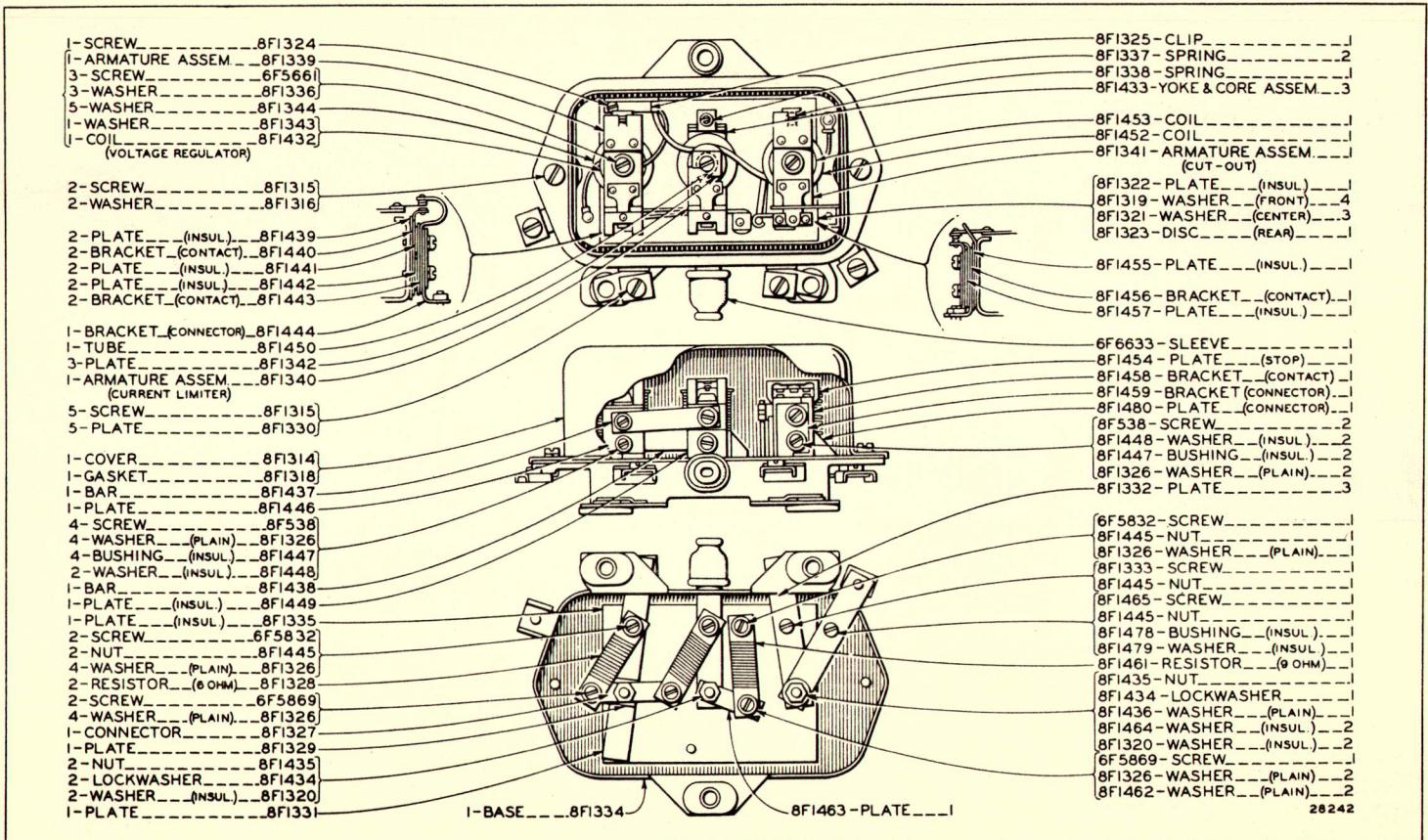
7F3872 GENERATOR



28241

## PARTS CATALOG INSERT

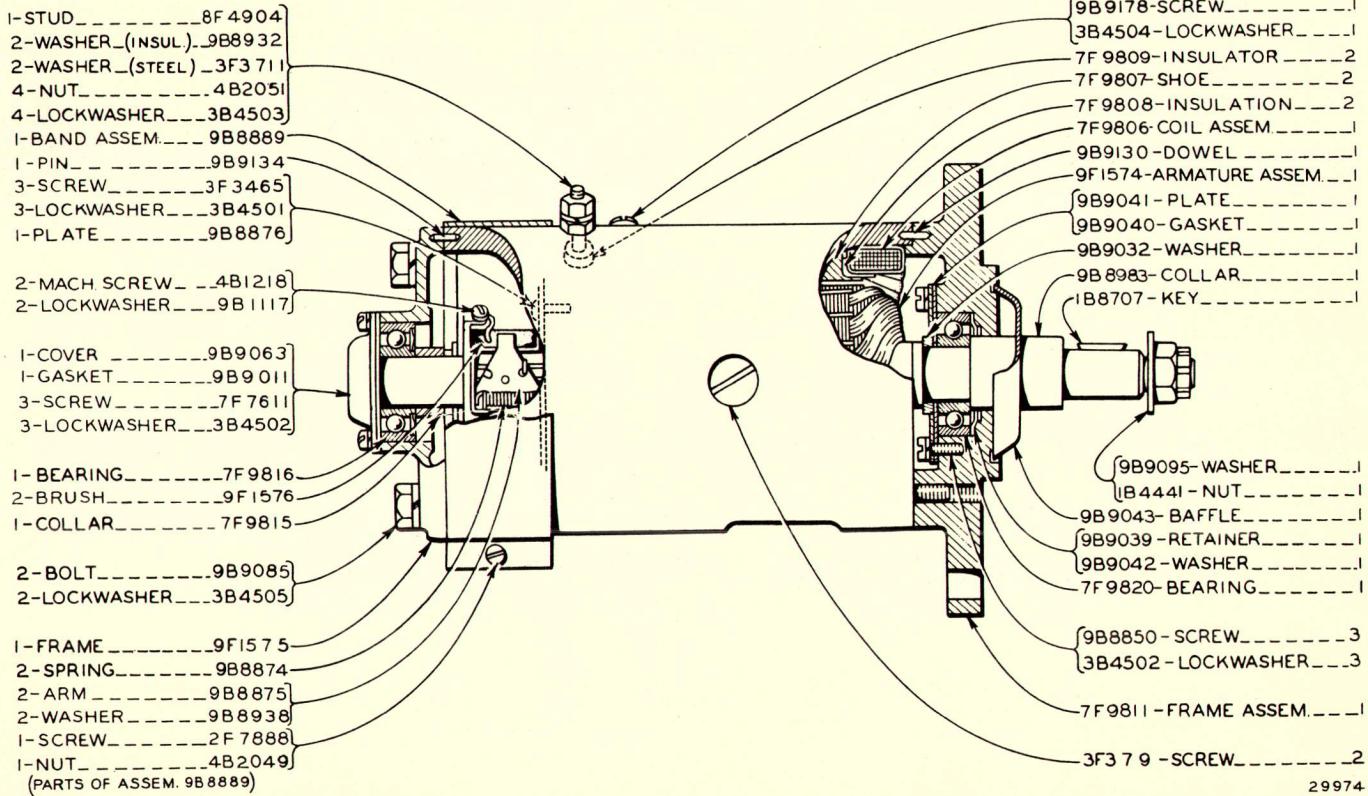
108F



7F4702 REGULATOR

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

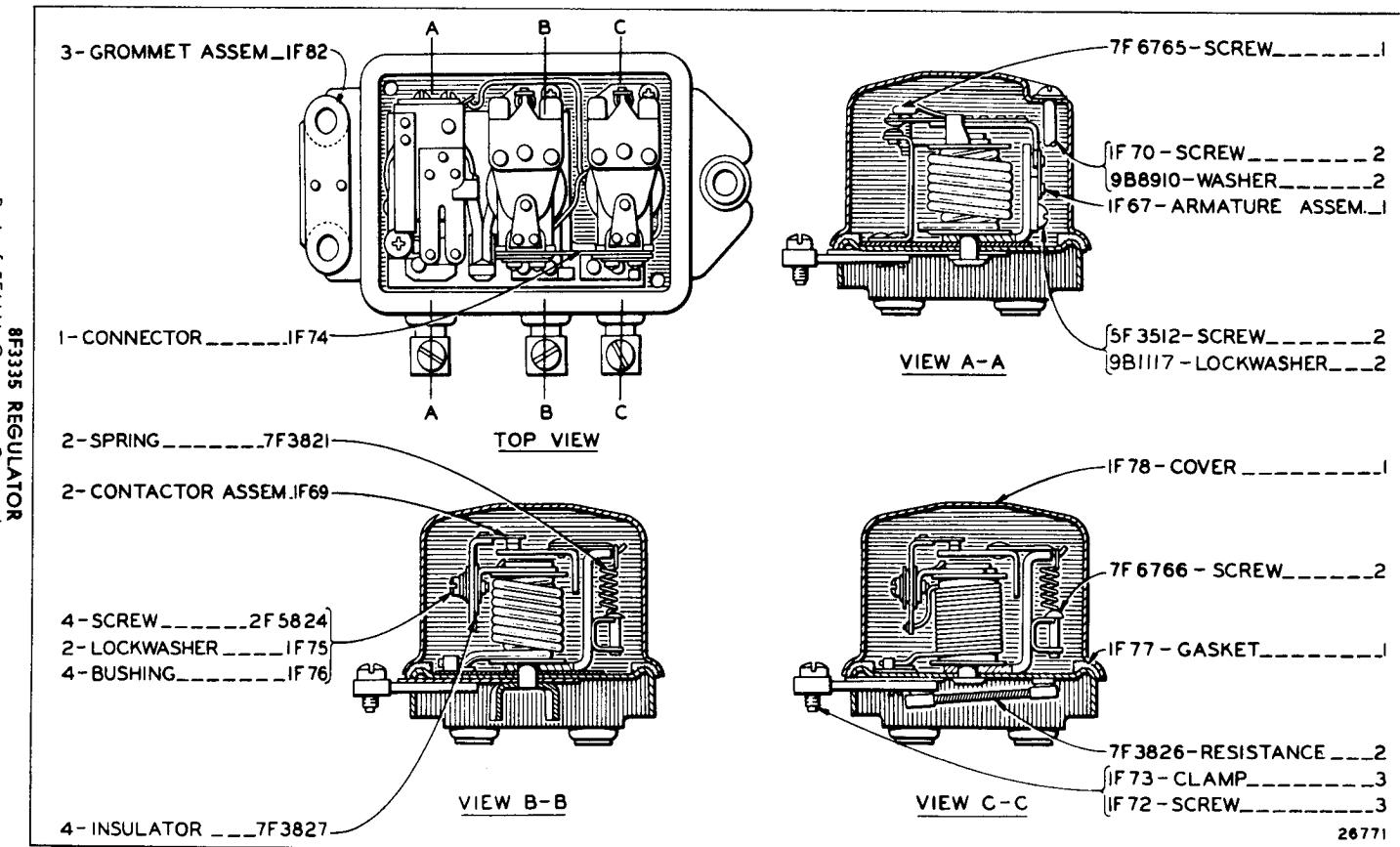


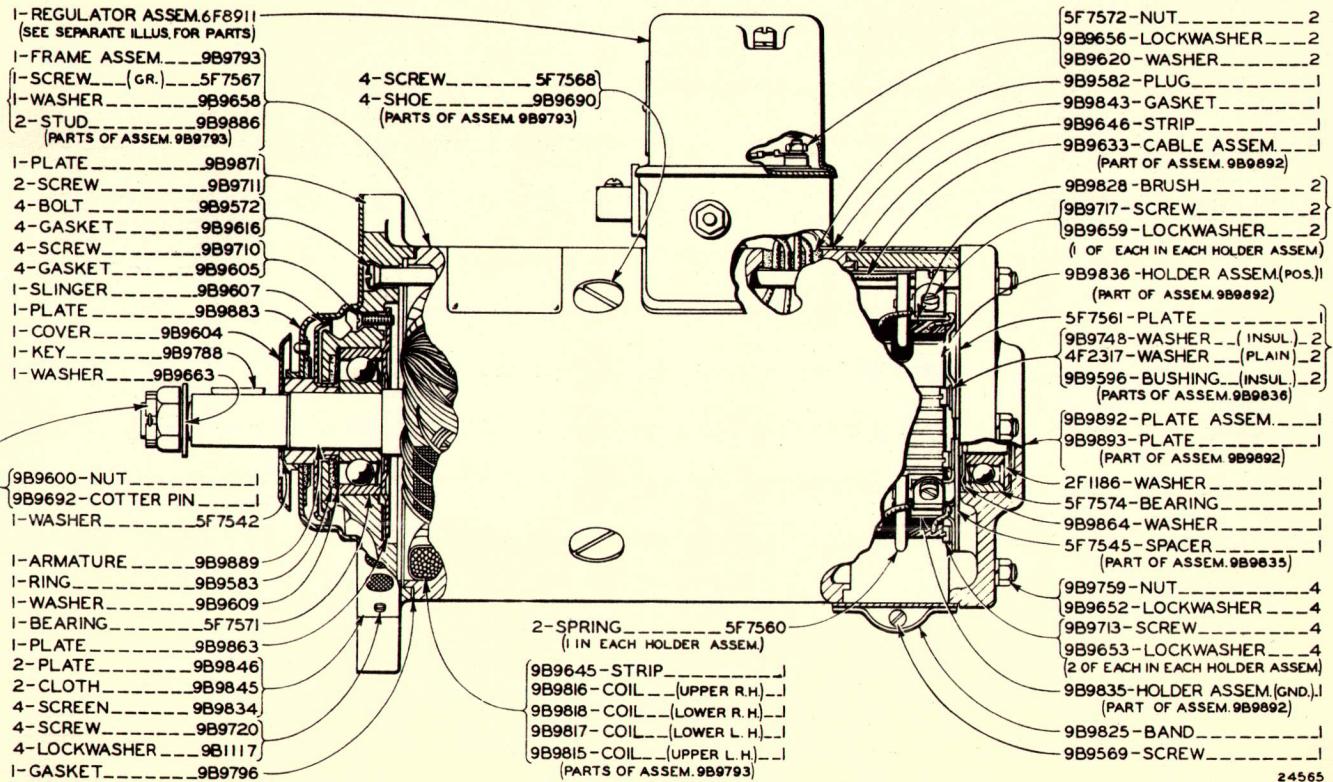
8F333 GENERATOR

Part of 5F1116 Generator Group shown on insert

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

Part of 5F1116 Generator Group shown on insert

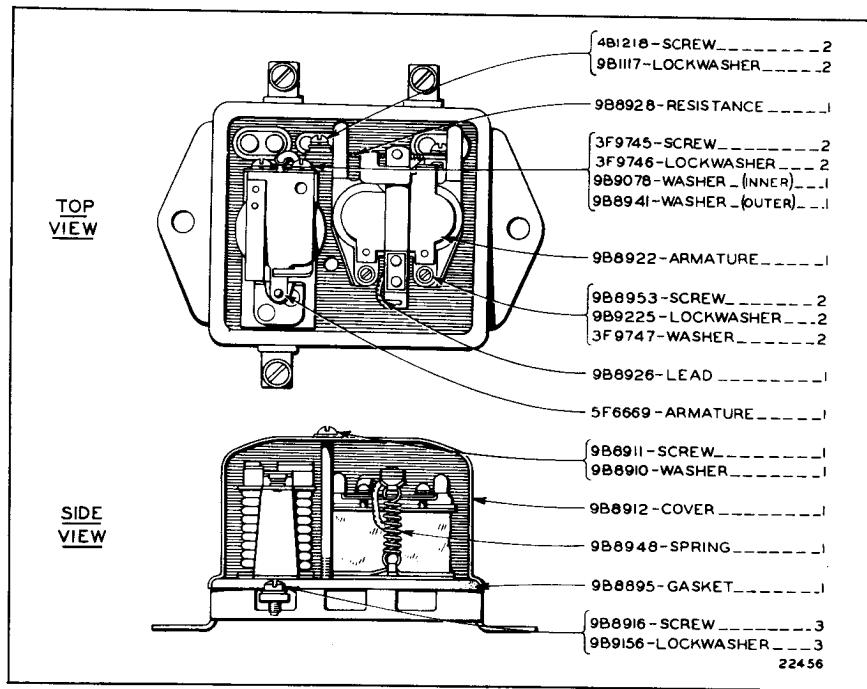




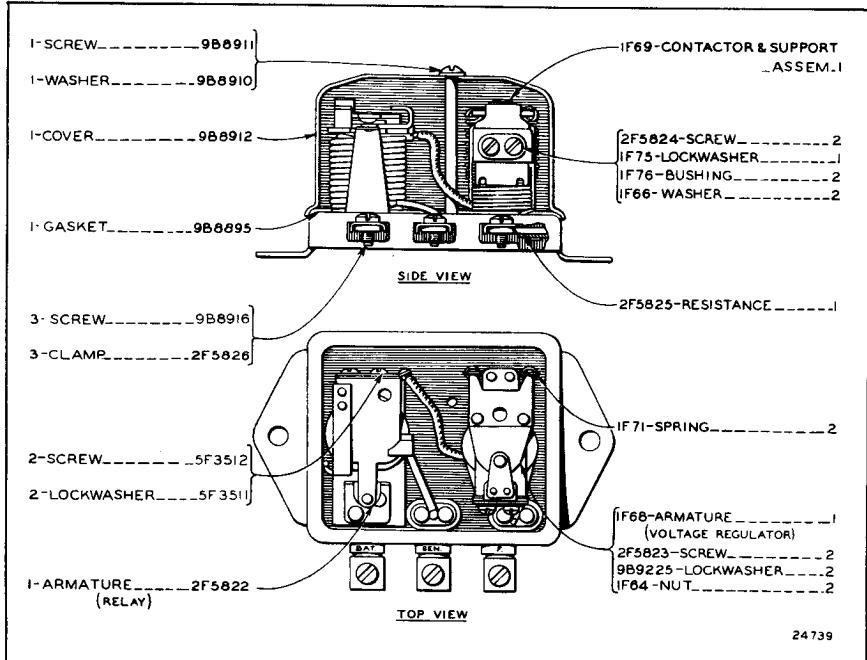
24565

**4F1320 GENERATOR**

Part of 4F6660 Generator Group shown on Page 107  
6F891I Regulator Assembly parts are shown on Page 111

**4F71 REGULATOR**

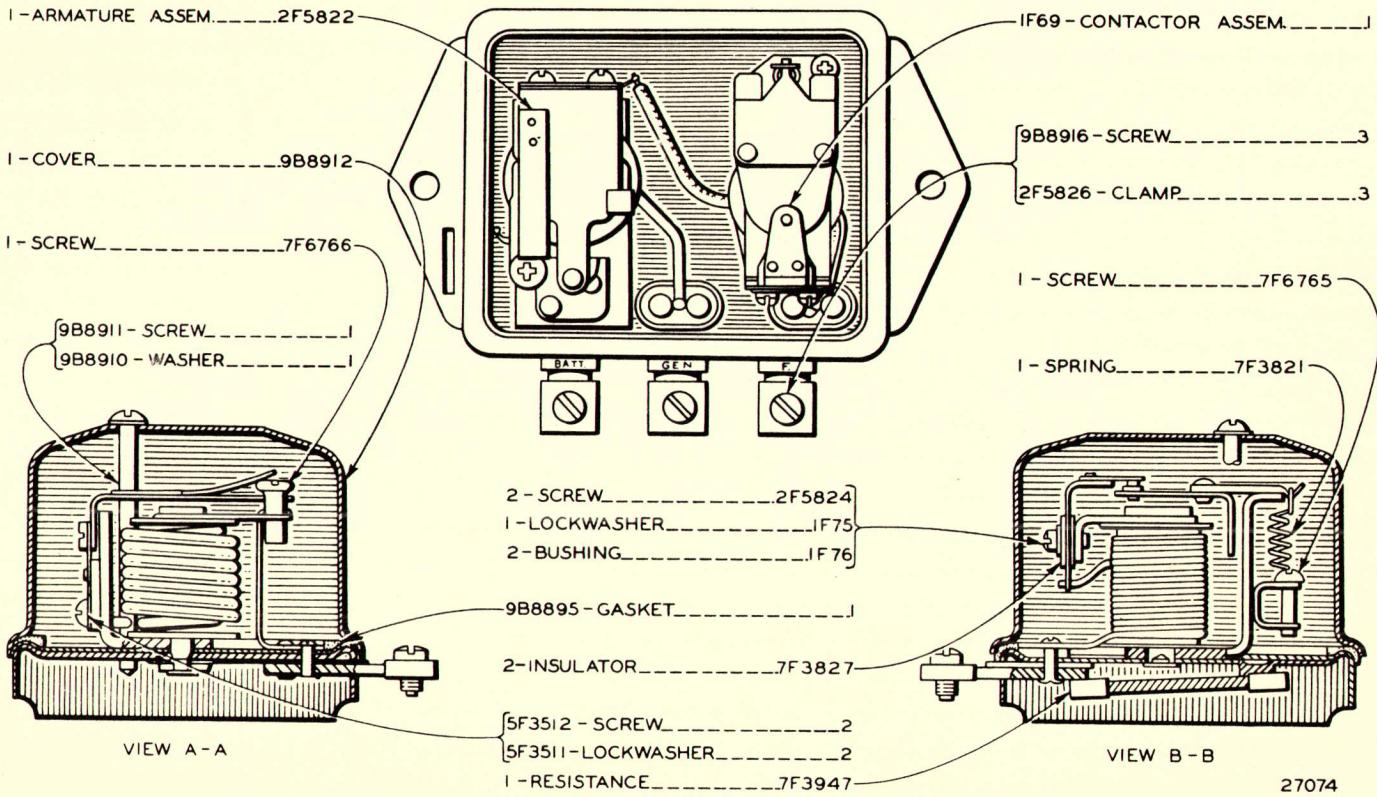
Part of 5F1116 Generator Group shown on Page 107  
Only separate parts serviced. When complete Regulator is required order 8B7757

**8B7757 REGULATOR**

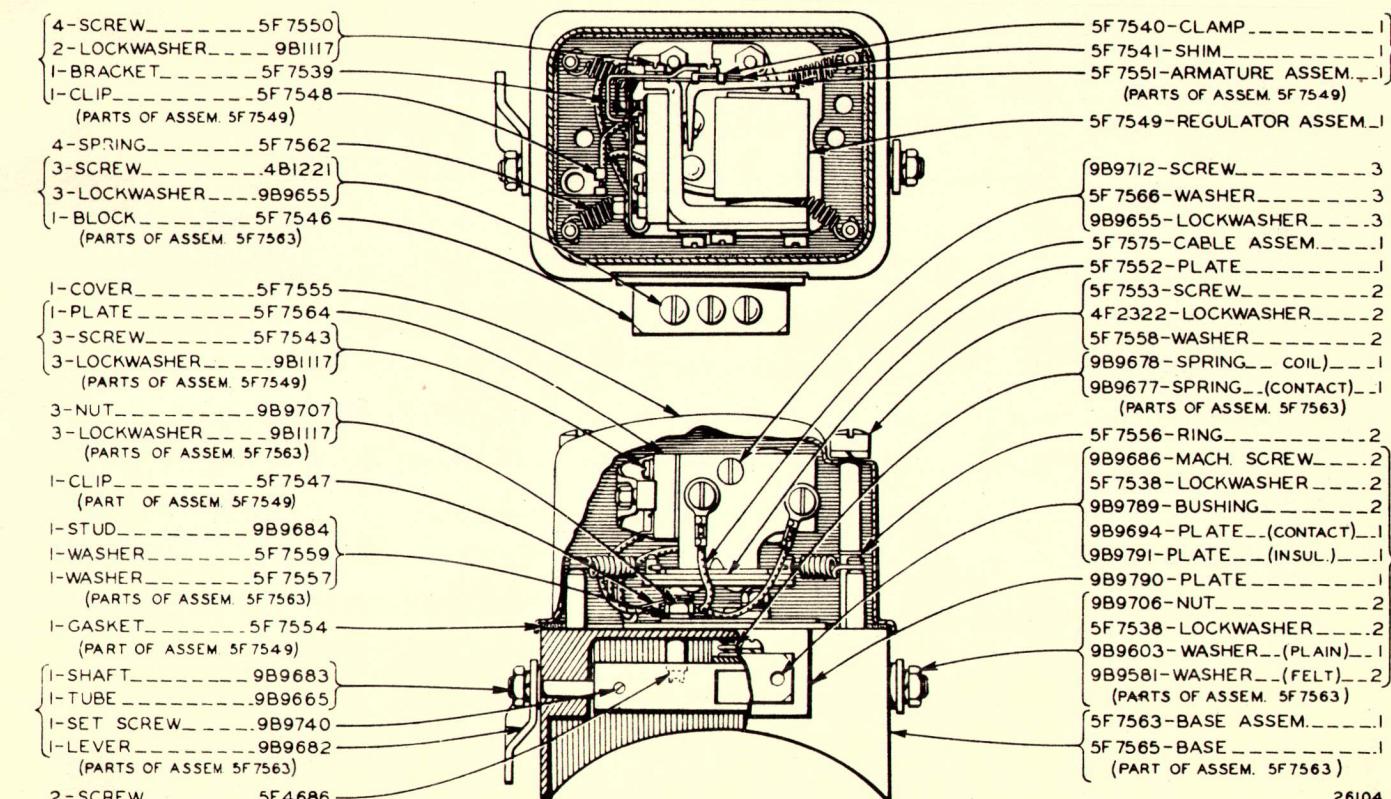
Part of 5F1116 Generator Group shown on Page 107

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

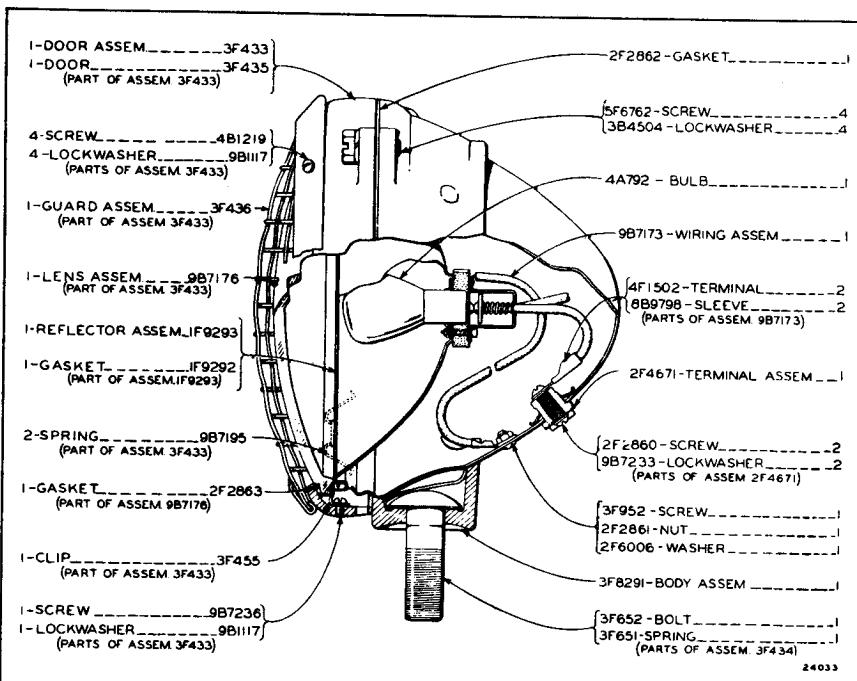


**7F3946 REGULATOR (Replaces 8B7757 Regulator)**  
Part of 5F1116 Generator Group shown on Page 107



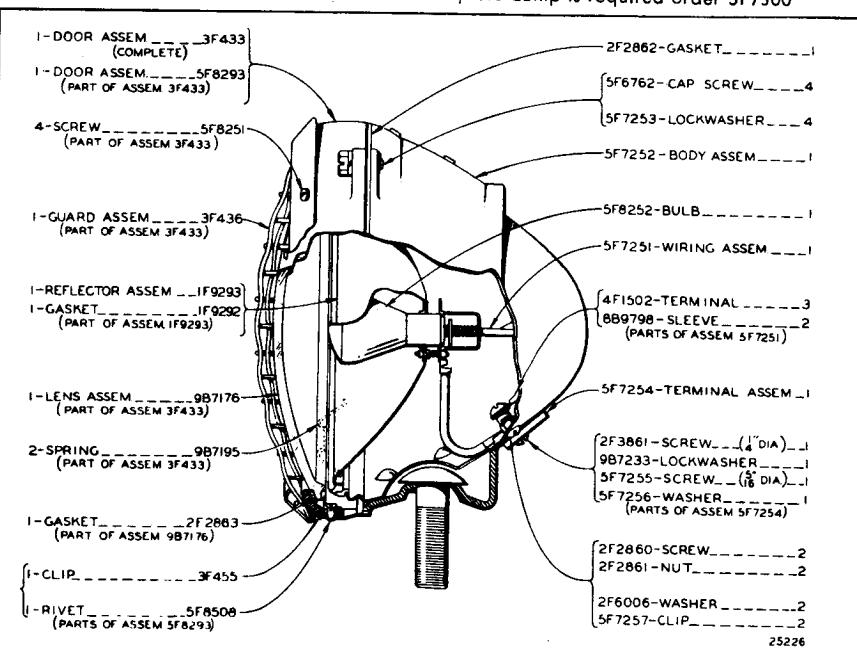
26104

6F89II REGULATOR ASSEMBLY  
Part of 4F1320 Generator shown on Page 109



## 2F9300 LAMP

Part of Lighting System Groups shown on Pages 105 and 106  
Only separate parts serviced. When complete Lamp is required order 5F7300



## 5F7300 LAMP

Part of Lighting System Groups shown on Pages 105 and 106

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

I-SCREW-----2F 3861  
 I-LOCKWASHER-----9B7233  
 (PARTS OF TERMINAL ASSEM.)

2-CLIP-----5F7257

I-TERMINAL ASSEM.---5F7254

I-SCREW-----2F 3861

I-LOCKWASHER-----9B7233

I-SCREW-----4B8979

I-LOCKWASHER-----5F7256

I-SCREW-----5F 7255

I-WASHER-----5F7256

(PARTS OF TERMINAL ASSEM.)

2-SCREW-----7F8835

2-NUT-----4B2043

3-LOCKWASHER-----9B 7233

4B1307-MACH. SCREW-----7

5F 7256-LOCKWASHER-----7

7F 8829-CONNECTOR ASSEM.-----1

7F 8832-PLATE-----1

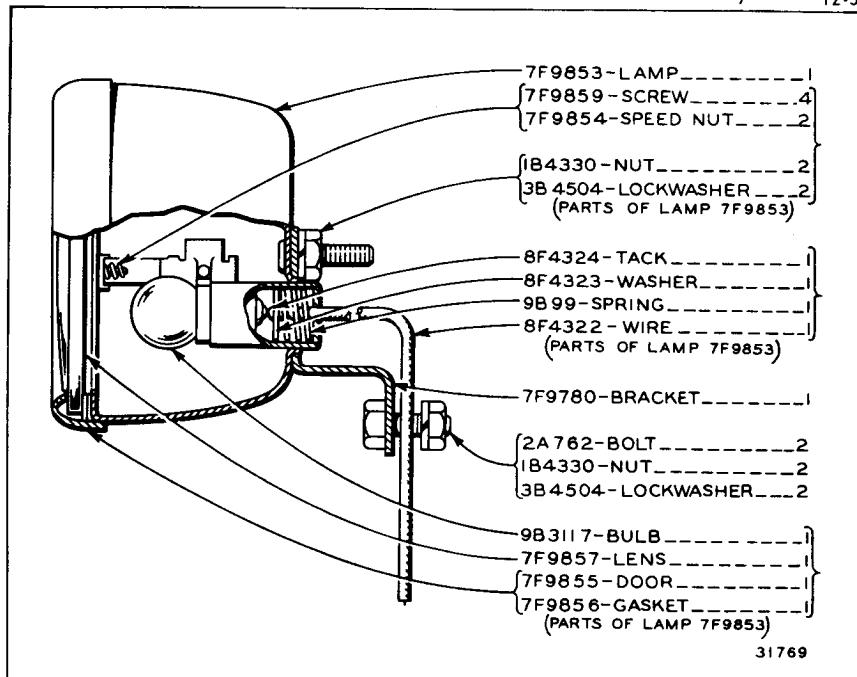
7F 8828-SEALED UNIT-----1

7F 8833-GASKET-----1

27032

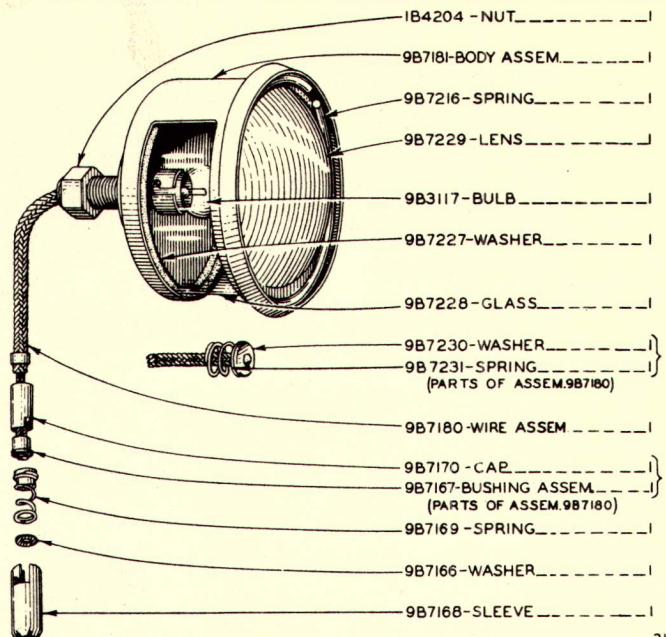
7F8831-DOOR-----1

7F4625 LAMP

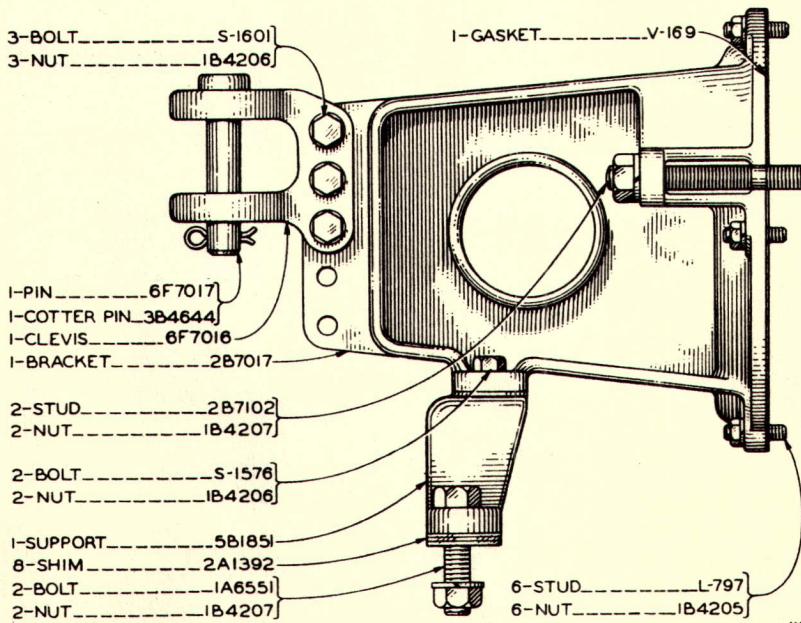


9F1699 TAIL LAMP GROUP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



**2B9375 TAIL LAMP**  
Part of 4F6563 Lighting System Group shown on Page 105



**4B7960 HIGH DRAWBAR GROUP**

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**2F7989 Belt Pulley Drive Group—Without Pulley**

For use with Top Seat

Consists of:

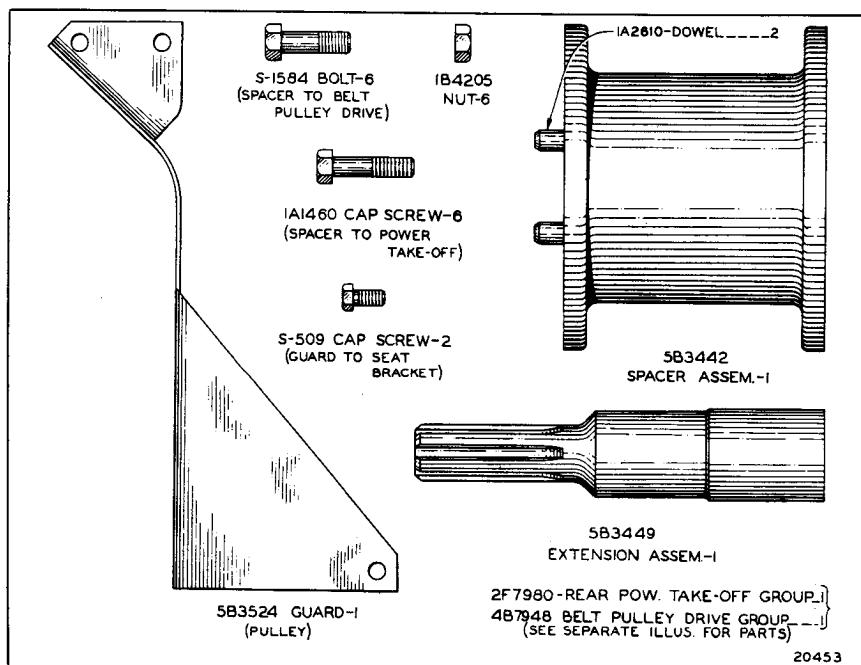
- | 4B7949 Belt Pulley Drive Group ..... Page 115
- | 2F7981 Rear Power Take-Off Group ..... Page 120

**2F7991 Belt Pulley Drive Group—With Pulley**

For use with Top Seat

Consists of:

- | 4B7948 Belt Pulley Drive Group ..... Page 115
- | 2F7981 Rear Power Take-Off Group ..... Page 120

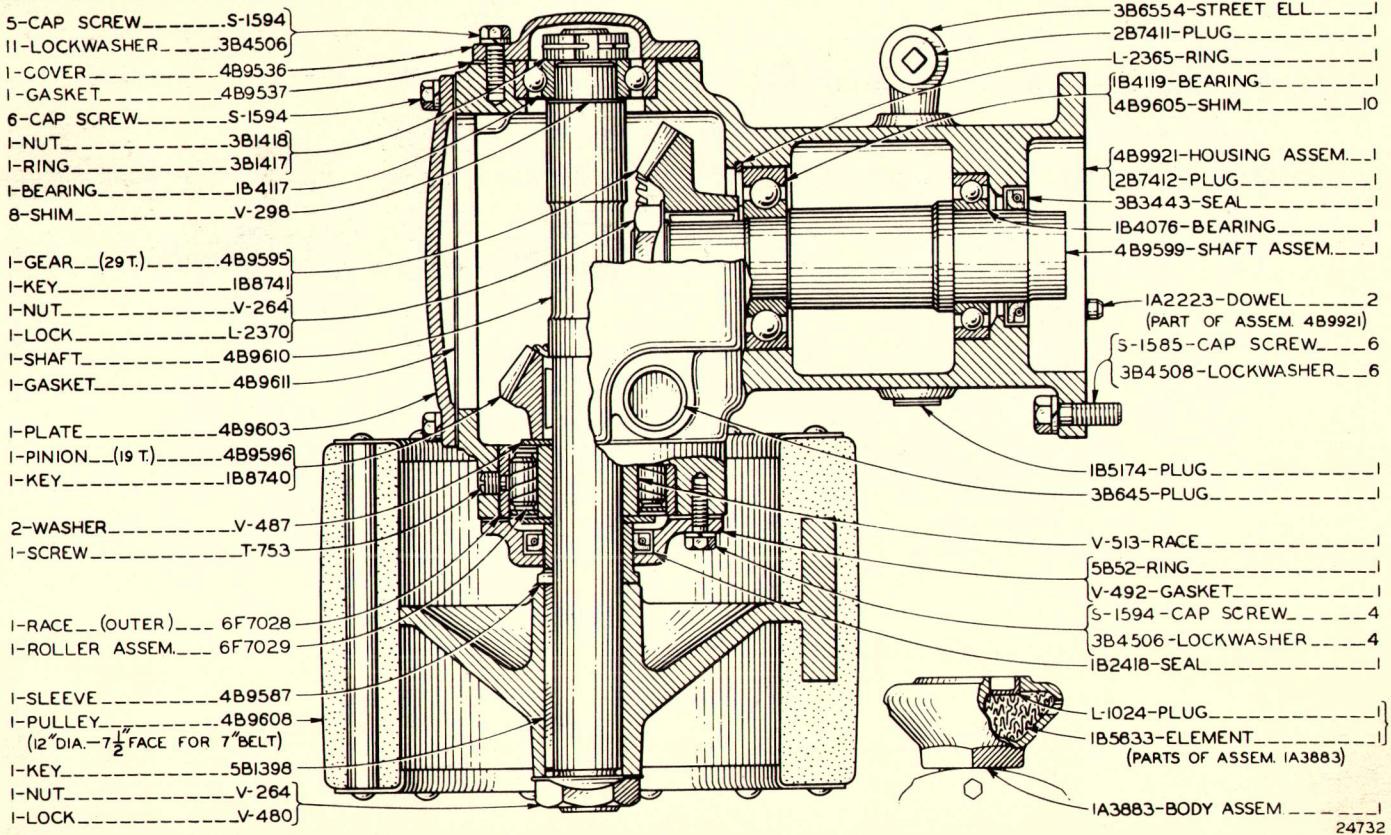
**2F7992 BELT PULLEY DRIVE GROUP—850 R.P.M.**

For use with Rear Seat

4B7948 and 2F7980 parts are shown on Pages 115 and 121

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

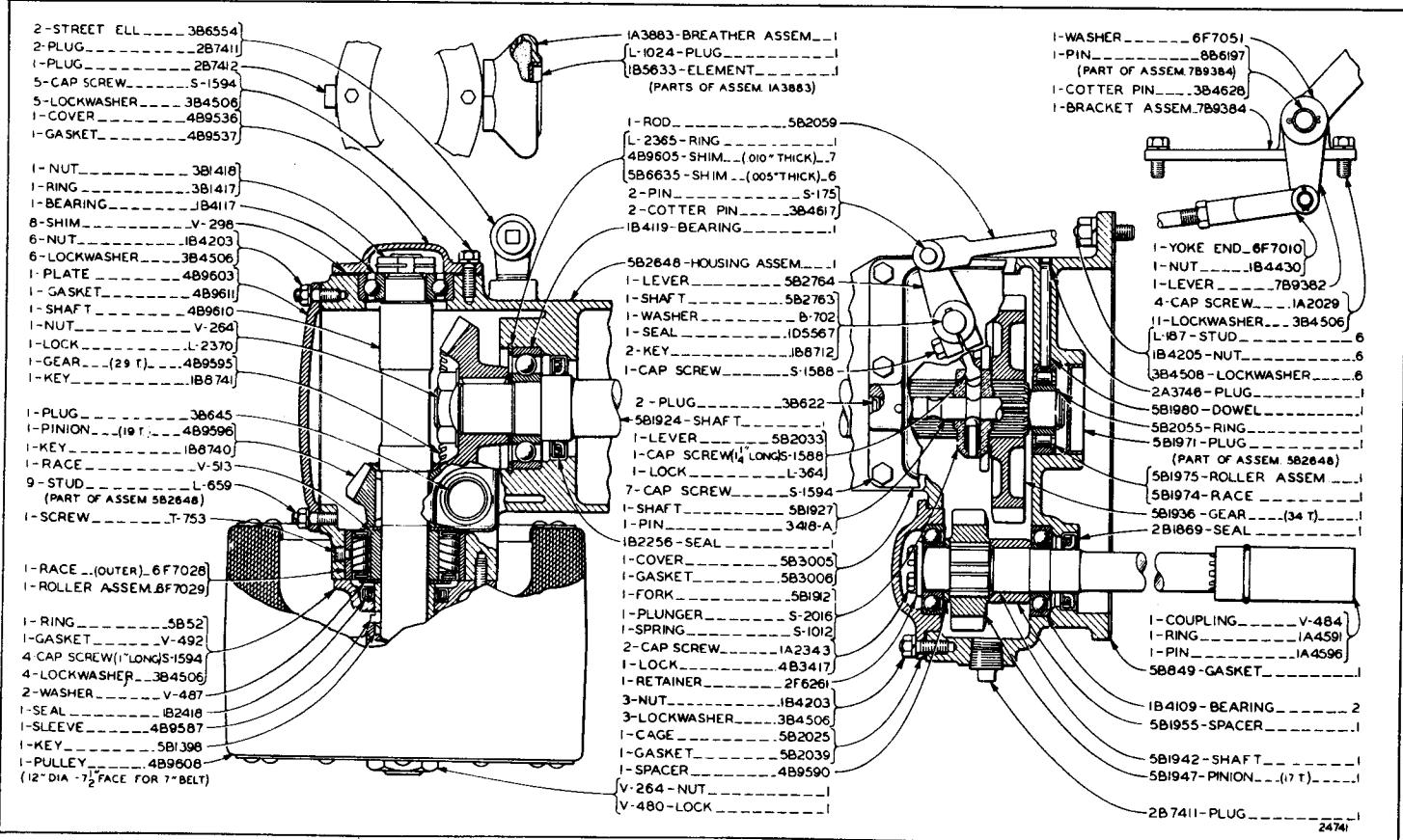


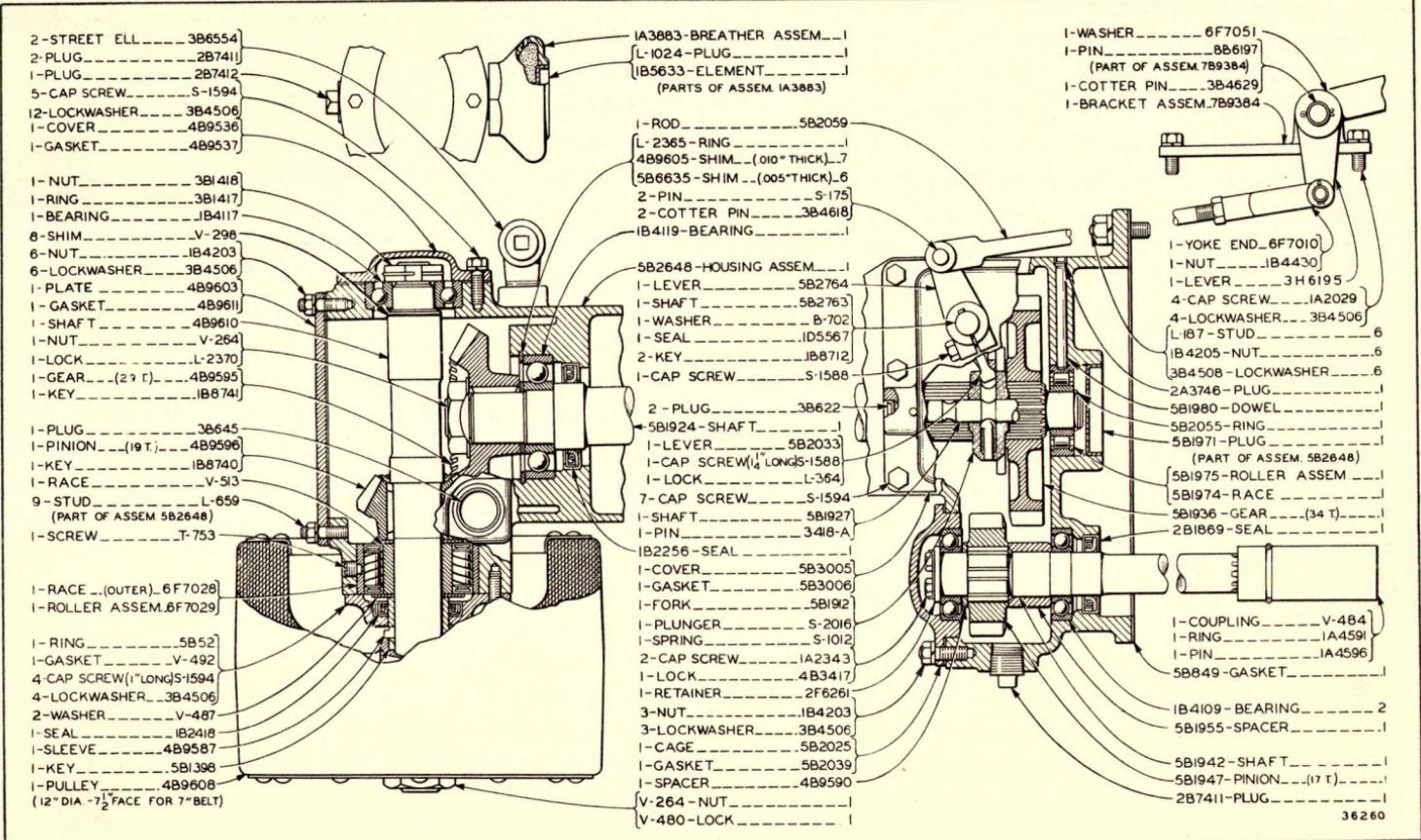
4B7948 BELT PULLEY DRIVE GROUP—With Pulley—850 R.P.M.

4B7949 BELT PULLEY DRIVE GROUP—Without Pulley—850 R.P.M.

For use with Top Seat. Part of 2F7989, 2F7991 and 2F7992 Belt Pulley Drive Groups shown on Page 114

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

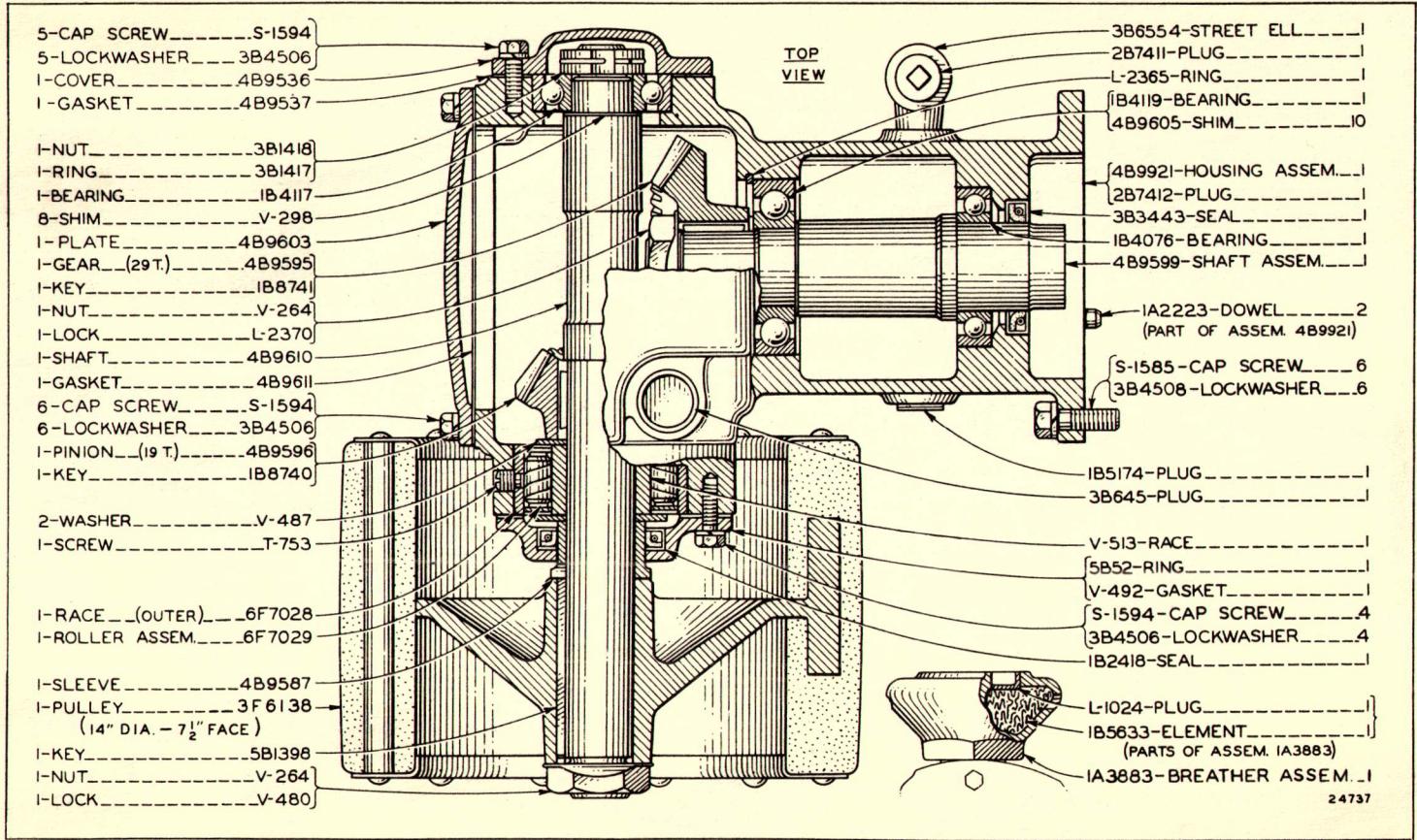




3H6272 BELT PULLEY DRIVE GROUP—With Pulley—850 R.P.M.  
3H6269 BELT PULLEY DRIVE GROUP—Without Pulley—850 R.P.M.  
Effective with Serial No. 4U6373. For use with Top Seat

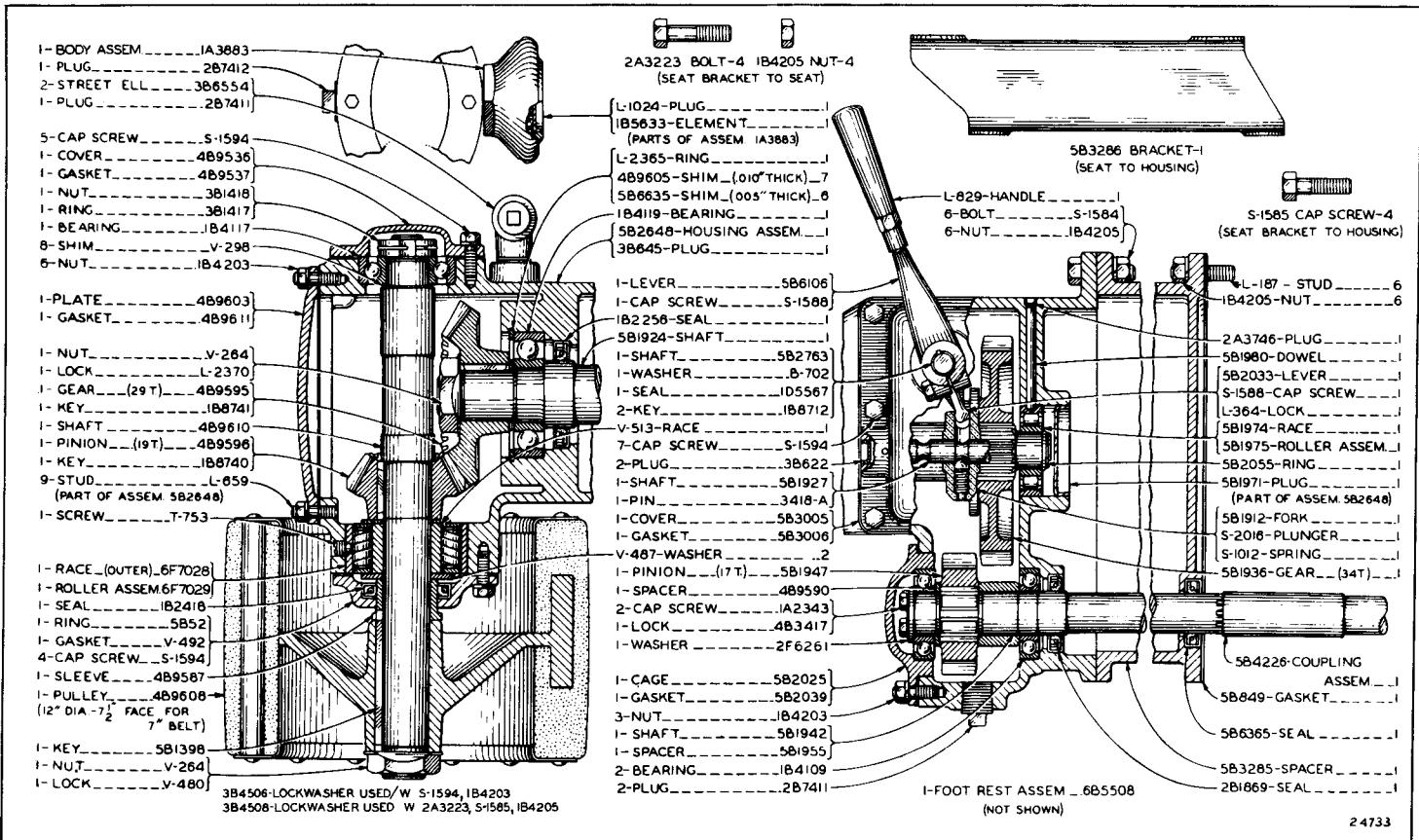
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

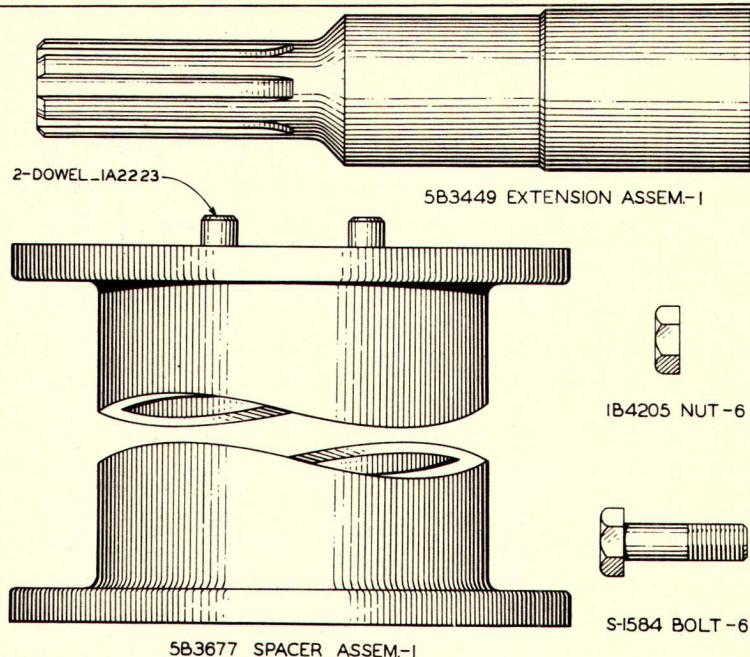
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



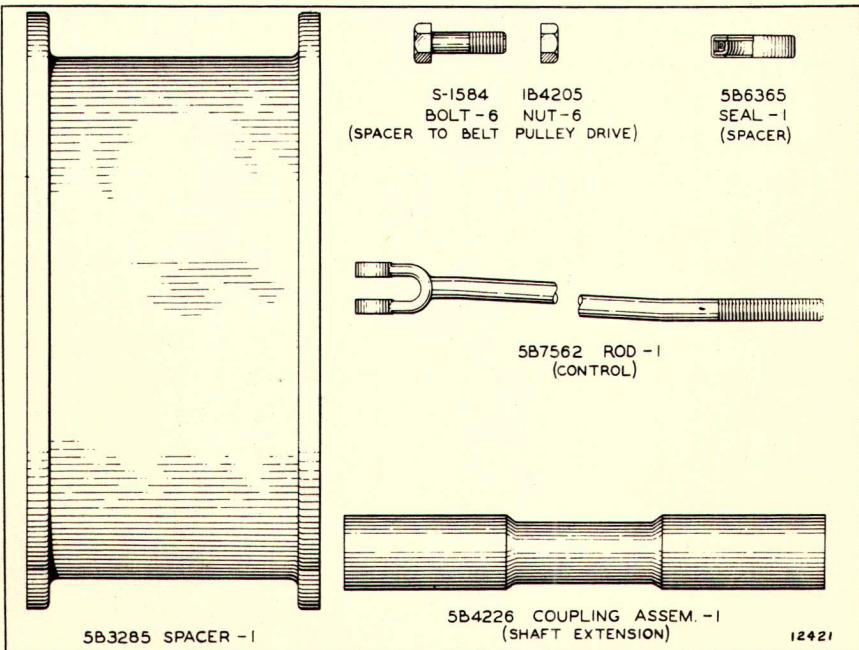
3F6267 BELT PULLEY DRIVE GROUP—3070 F.P.M.  
For use with 5B5050 Fuel System Arrangement listed on Page 92

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



**5B4019 SPACER AND EXTENSION GROUP**

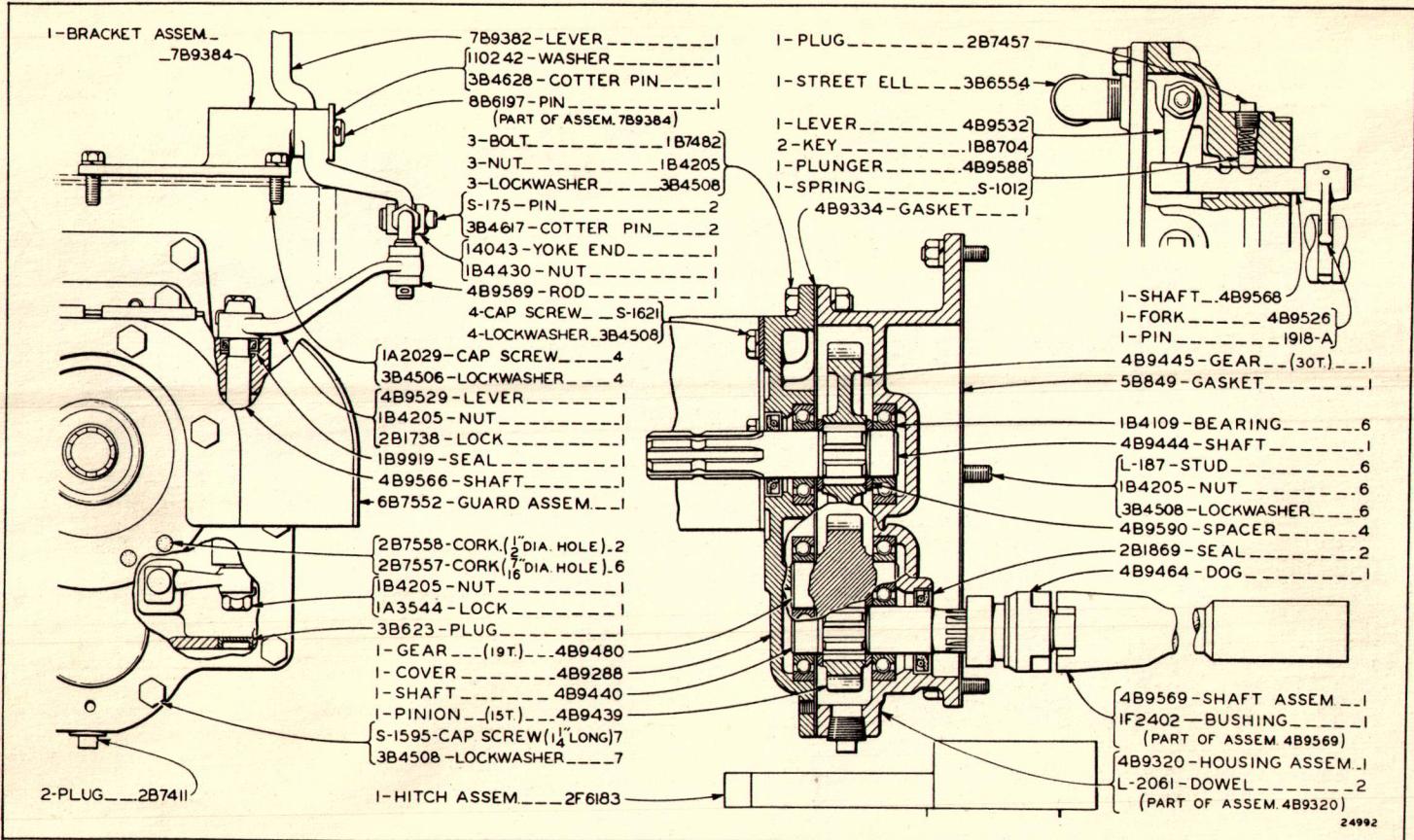
Only separate parts serviced

For use with 2F7989 or 2F7991 Belt Pulley Drive Groups  
when a pulley larger than 12" in diameter is required**5B7375 SPACER AND EXTENSION GROUP**For use with 8B6200 or 8B6202 Belt Pulley Drive Groups  
when a pulley larger than 12" in diameter is required

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

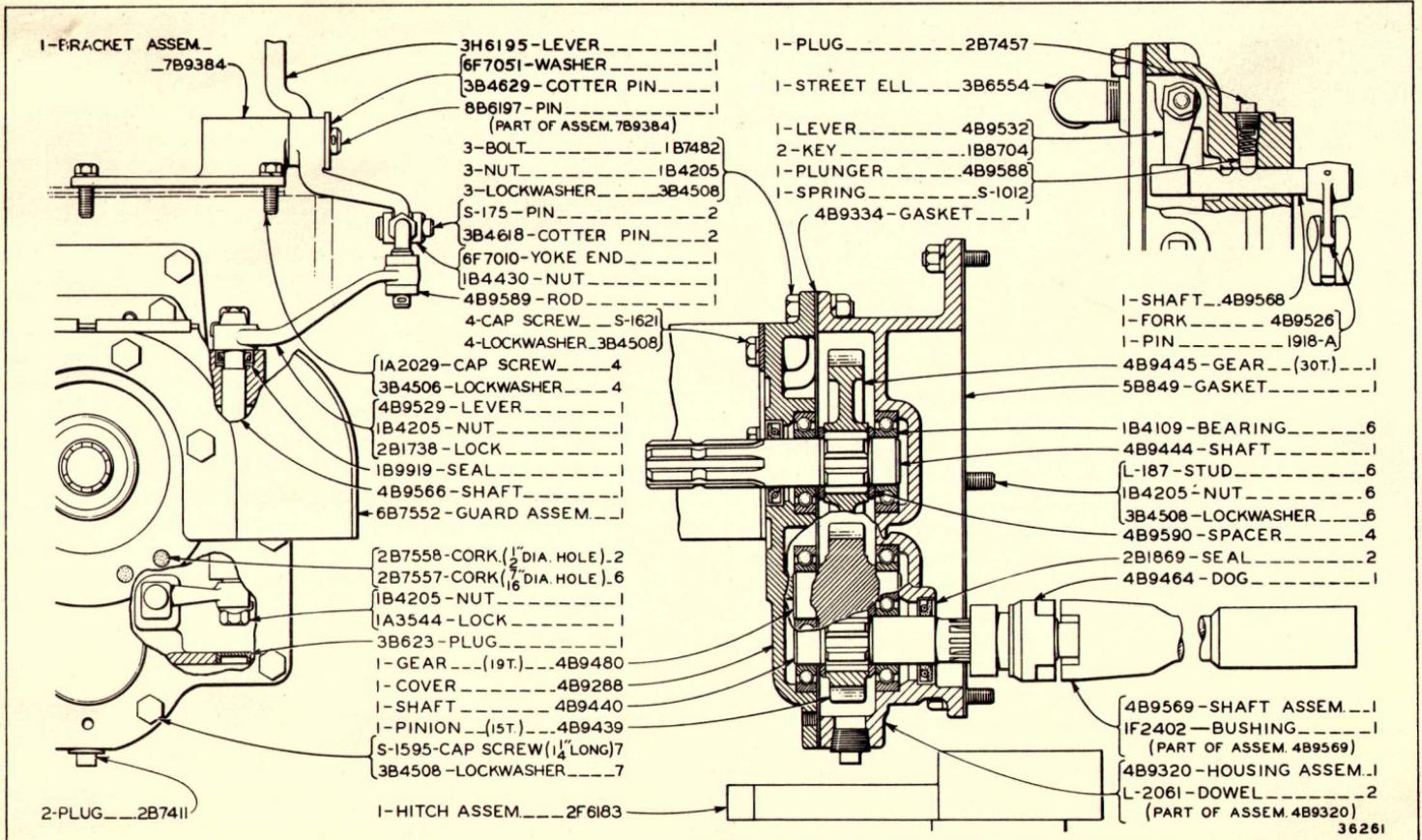
## "CATERPILLAR" D2 TRACTOR

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



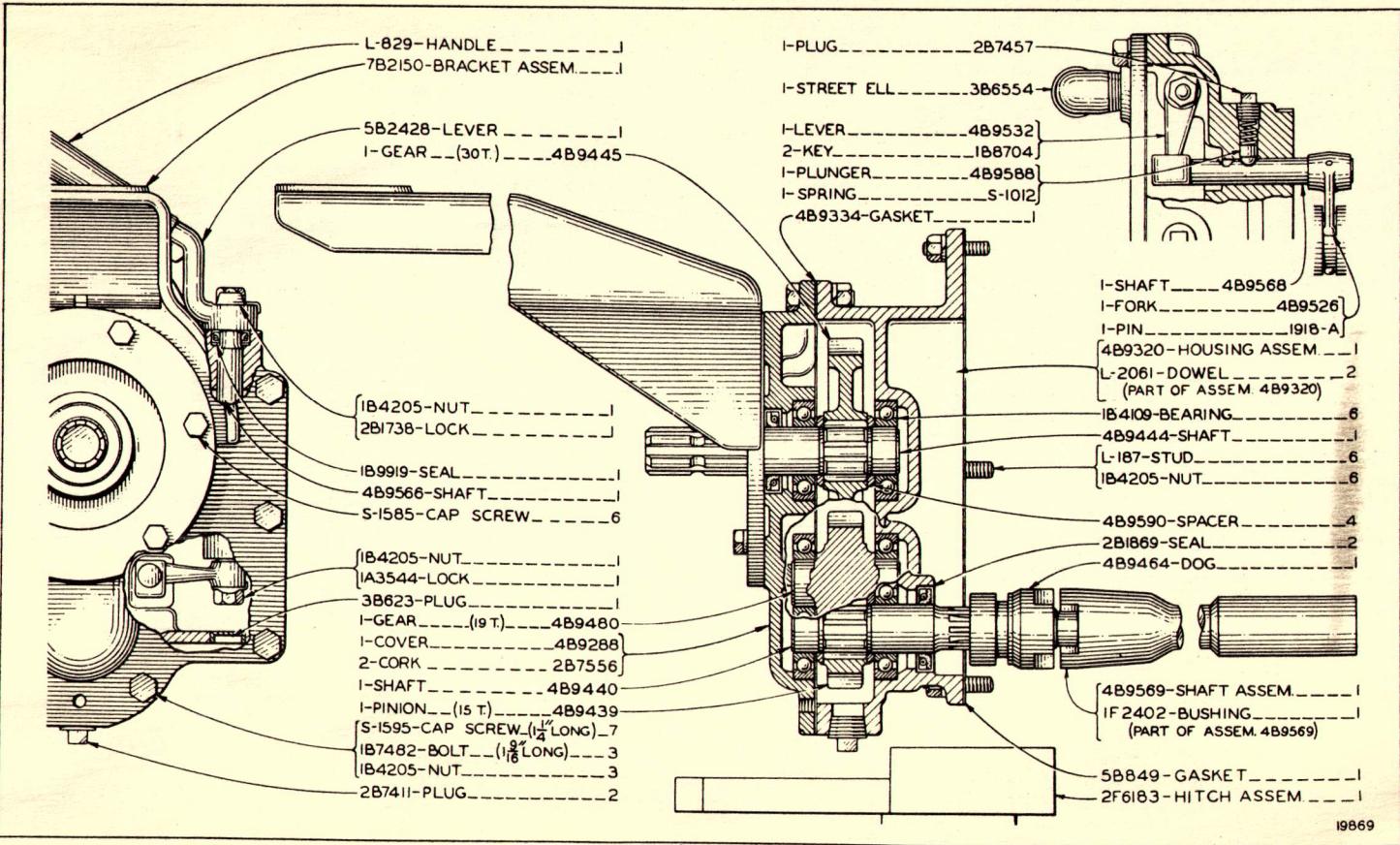
2F7981 REAR POWER TAKE-OFF GROUP—548 R.P.M.

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



**3H6271 REAR POWER TAKE-OFF GROUP—548 R.P.M.**  
For use with Top Seat only. Includes 13/8", 6-Spline Shaft  
Effective with Serial No. 4U6373

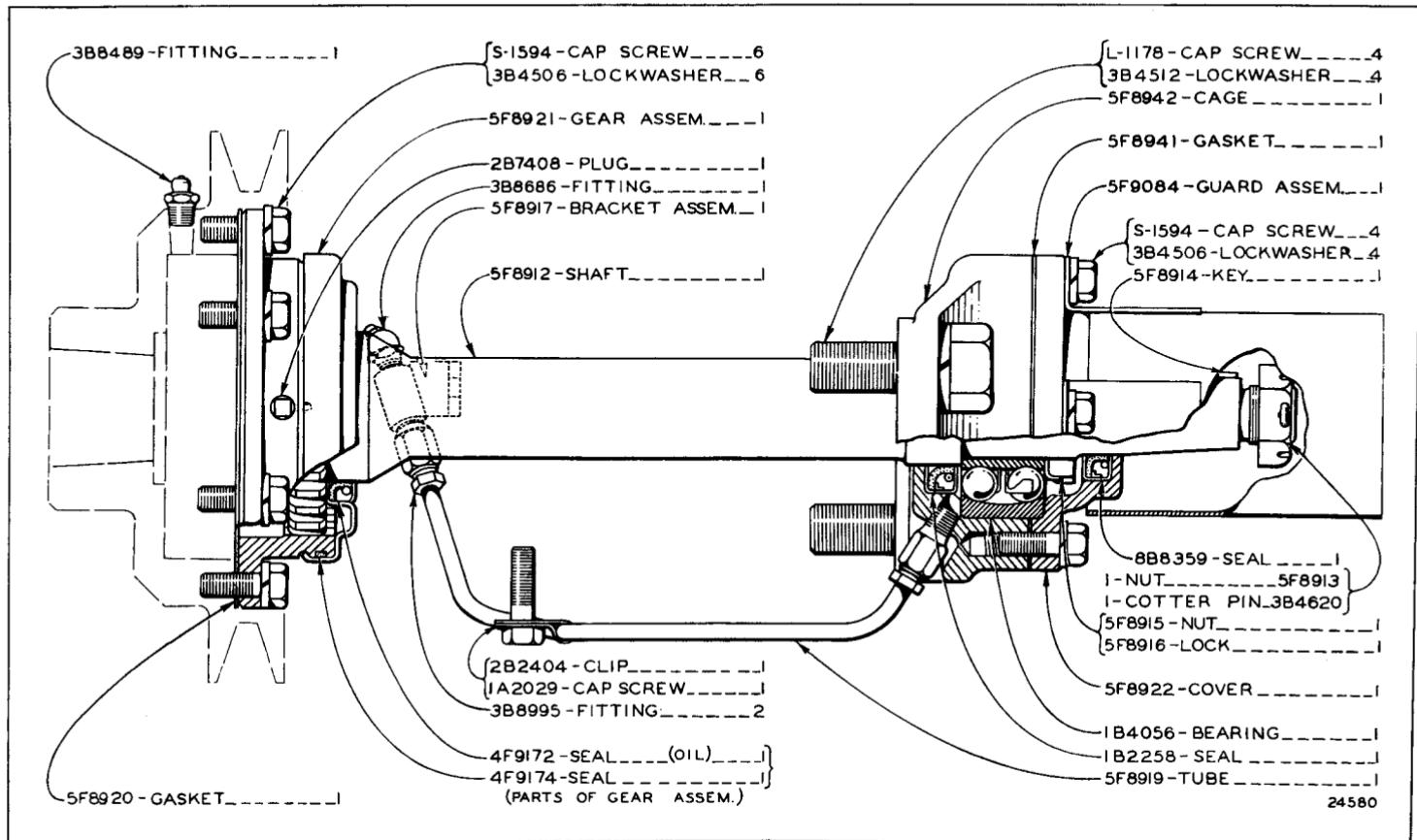
## ATTACHMENTS



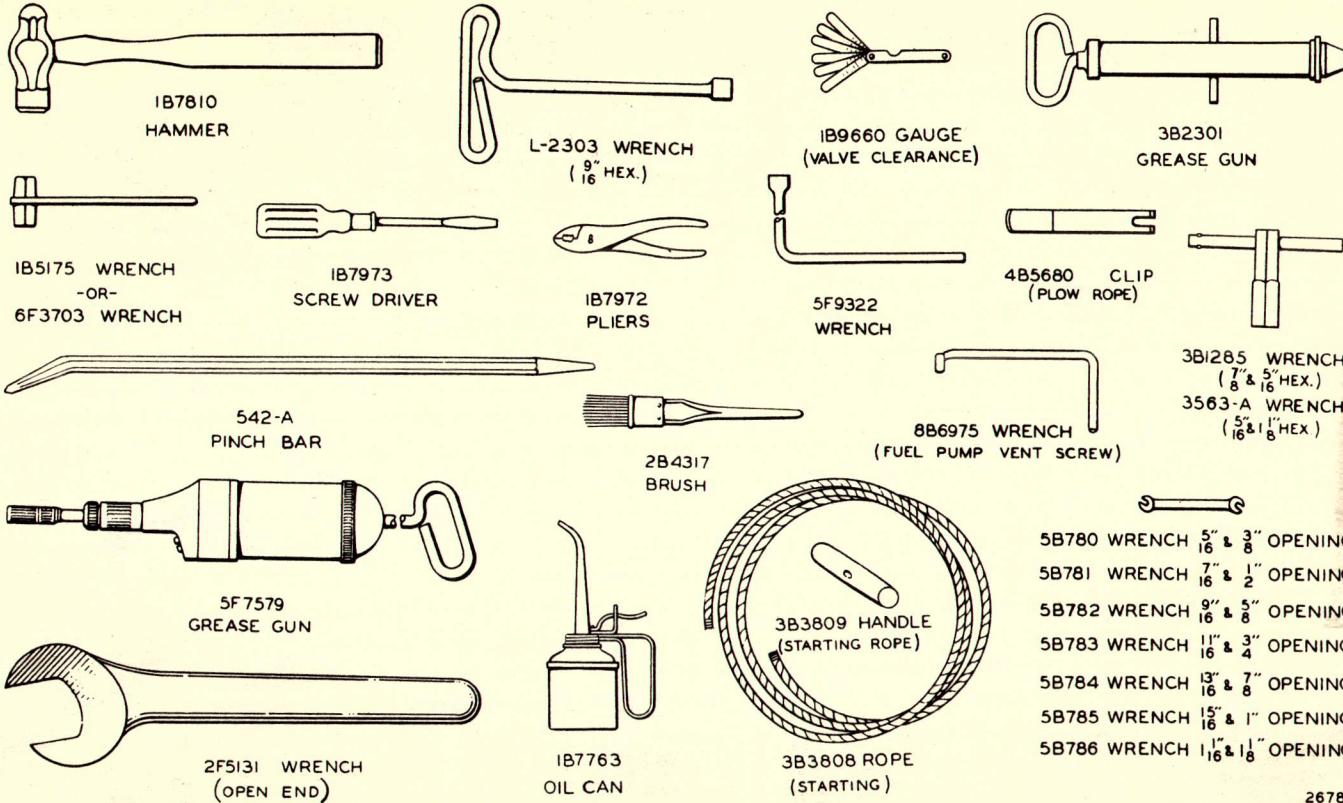
19869

**2F7980 REAR POWER TAKE-OFF GROUP—548 R.P.M.**  
For use with Rear Seat. Includes 1 3/8", 6-Spline Shaft  
Part of 2F7992 Belt Pulley Drive Group shown on Page 114

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

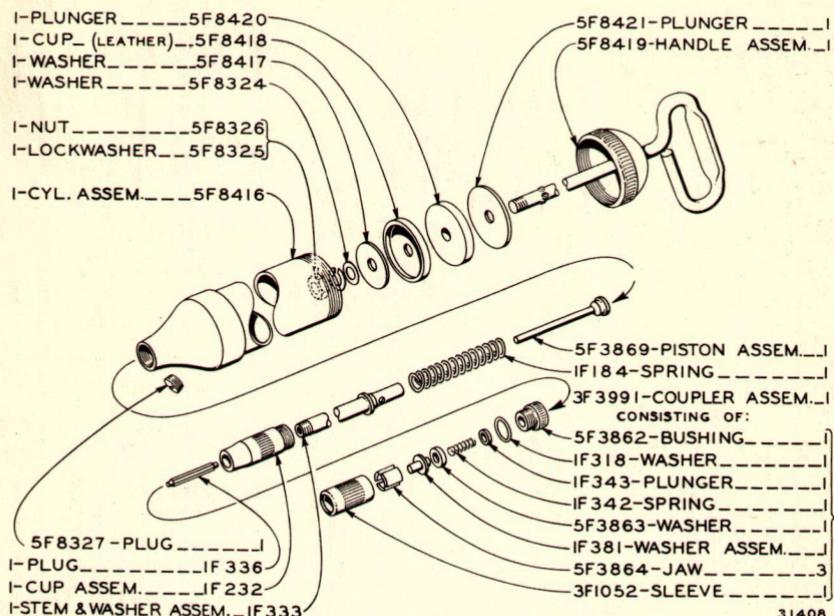


ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



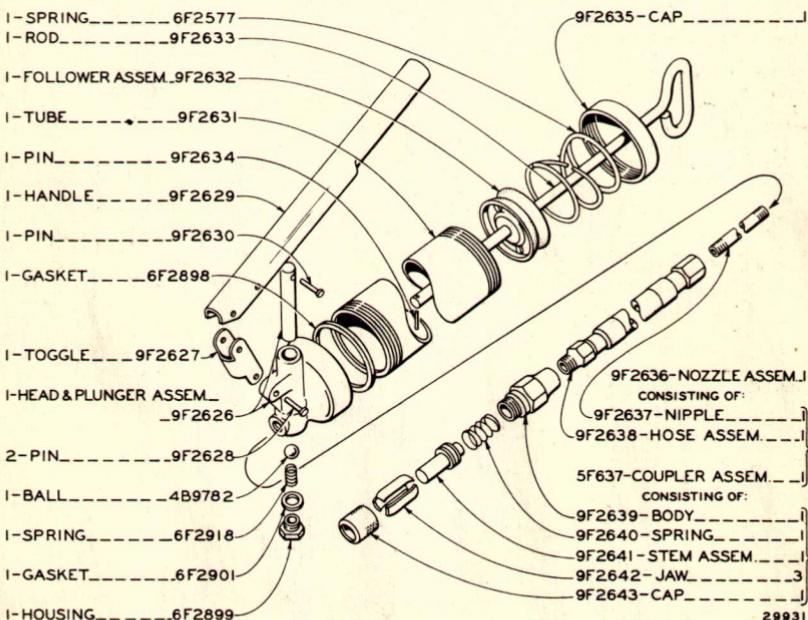
5F4177 TOOL GROUP

5F7579 Grease Gun parts are shown on Page 138



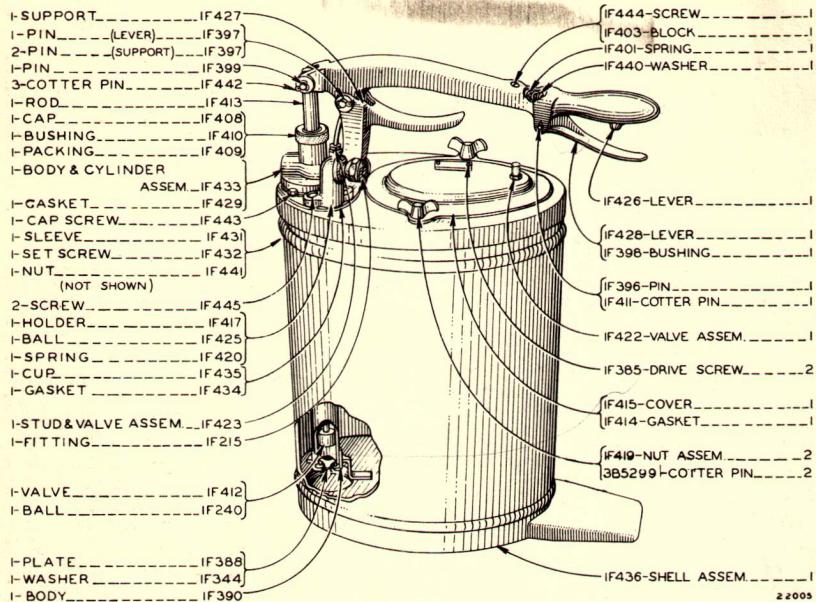
## 5F7579 GREASE GUN

Only separate parts serviced. When complete Grease Gun is required order 8F9866



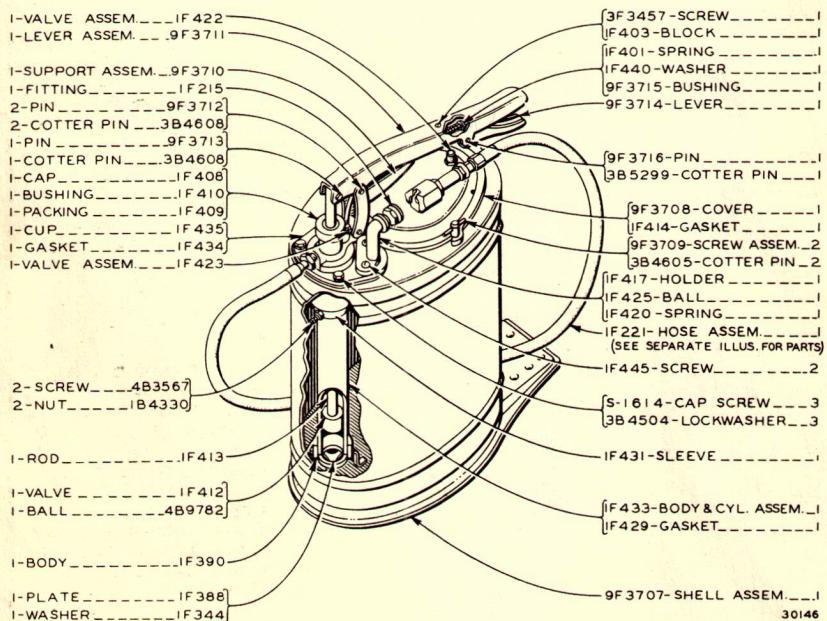
## 8F9866 GREASE GUN

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

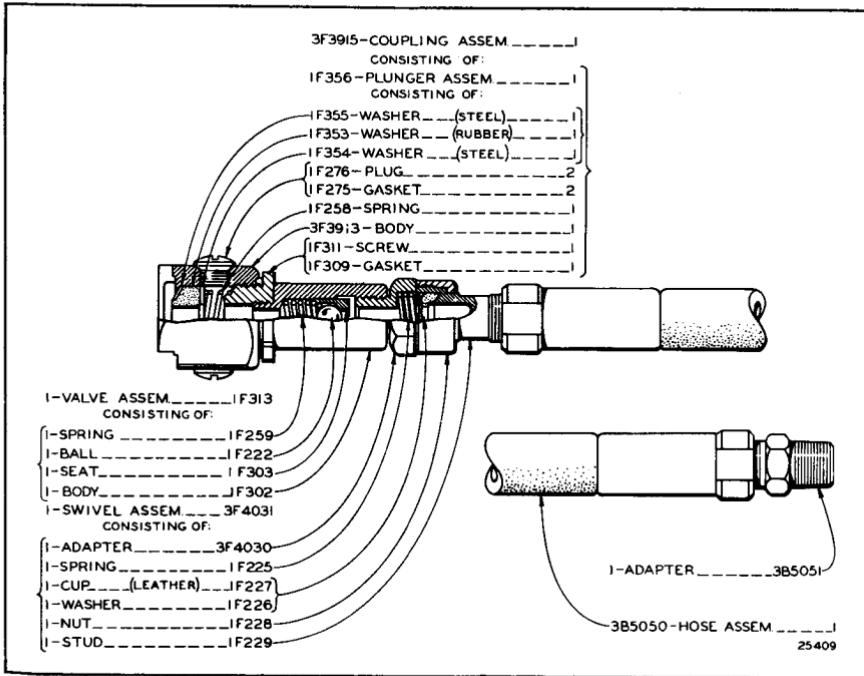


4B1856 VOLUME COMPRESSOR—First Type

2 1-51



4B1856 VOLUME COMPRESSOR—Second Type



**IF221 HOSE ASSEMBLY**  
Part of 4B1856 Volume Compressor

Quantity Used	Part Number	Description
2	4B5846	Name Plate (D2) On radiator side plates
8	4B4159	Drive Screw
2	IH1072	Plate—Tractor Serial Number On transmission case and cylinder block
4	7B3028	Drive Screw
1	9F1219	Transfer Group Consisting of the following:
1	9F988	Transfer—PreCleaner Instructions
1	IH1444	Transfer—Full Flow Filter System On body of filter
1	IH1445	Transfer—By Pass Filter System On body of filter
1	IH1446	Transfer—Tractor Instructions On back of dash
1	IH2640	Transfer (Diesel)—2" High On back of fuel tank
2	IH2647	Transfer (Diesel)—2½" High On each side of hood
1	IH2648	Transfer (Manufactured by Caterpillar Tractor Co., Peoria, Illinois) On back of fuel tank
2	IH2650	Transfer ("Caterpillar")—2½" High On each side of hood
1	IH2656	Transfer ("Caterpillar")—2" High On back of fuel tank
1	IH2657	Transfer (D2) On back of fuel tank
1	IH2670	Certification Label On back of dash
2	IH2678	Transfer—Cat
1	IH3038	Transfer—Safety On back of dash

## NAME PLATES AND TRANSFERS

# SPECIFICATIONS

(SUBJECT TO CHANGE WITHOUT NOTICE)

Weight, shipping (approximate) .....	6,710 lbs.
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## DIMENSIONS

Length .....	8' 11 5/8"
Height .....	4' 9 3/8"
Width .....	4' 7 3/4"
Gauge (center to center tracks).....	40"
Ground clearance .....	9"

## CAPACITIES

Cooling system .....	7 3/4 Gal.
Crankcase, lubricating oil .....	3 3/4 Gal.
Transmission, lubricating oil .....	2 Gal.
Final Drive, lubricating oil, each side.....	1 Gal.
Fuel Tank .....	20 Gal.

## ATTACHMENTS

Additional equipment such as Power Take-Offs, Belt Pulley Drives, Hydraulic Controls, Lighting Systems, Cabs, etc., are available at extra cost. Consult your "Caterpillar" Dealer.

## MACHINE SERIAL NUMBER PLATE LOCATION

Serial number plates are located on the back of the transmission case and on the left-hand side of the cylinder block.