FORM 8984
REPLACES
FORM 7831

D2 TRACTOR
50 INCH GAUGE

SERIAL NUMBERS
5J3501-UP

BUNTING TRACTOR CO., INC.
BURLEY, IDAHO

CATERPILLAR TRACTOR CO.
PEORIA, ILLINOIS, U. S. A.

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JUNE
1947

THIS PARTS CATALOG contains illustrations, part numbers, names and the quantities required of all serviced parts of the "Caterpillar" Diesel D2 Tractor and attachments.

"Caterpillar" machines and attachments are sold and serviced by a world-wide organization of responsible distributors and dealers with well stocked Parts Departments and factory trained servicemen. To insure the continued satisfactory operation of your "Caterpillar" equipment, use only **Genuine "CATERPILLAR" Parts** which are built to the same high standards of quality, material and workmanship as the original parts.

There is a "Caterpillar" Dealer near you.

How to Order Parts Correctly

To insure receiving correct parts with a minimum of delay, place orders with the nearest "Caterpillar" Dealer, being sure to furnish the quantity, part number and name of each item wanted. The serial number of the machine for which the parts are intended should always be given. This is important!

Do not overlook furnishing the correct name of the consignee, also the street address, town, county and state to which the parts are to be shipped and state whether shipment is to be made by freight, express, parcel post or other means.

Claims

Claims for mistakes or failure to ship all parts ordered should be made promptly upon receipt of the shipment.

The shipper's responsibility for breakage, loss or damage ceases upon delivery of the merchandise to the transportation company from whom a receipt is obtained indicating that the shipment was accepted by them in good condition.

If any of the material shown on the bill of lading or express receipt is short, broken or otherwise damaged do not accept the shipment until the carrier's agent acknowledges the shortage or damage on the original freight bill. This should always be done otherwise the transportation companies will not entertain a claim for loss or damage. If the agent does not make an inspection, then an affidavit should be made that he was notified (on a certain date) and failed to do so. This affidavit with the original freight bill and the original bill of lading (if available) will support your claim.

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

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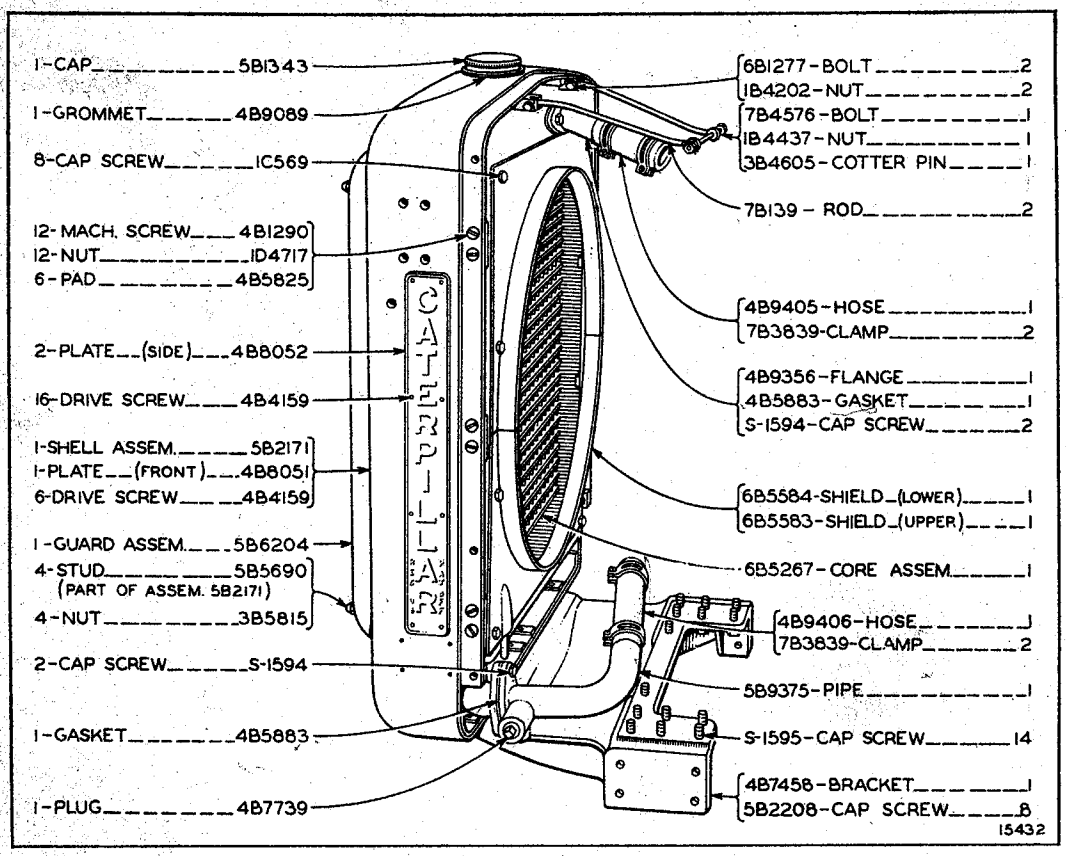
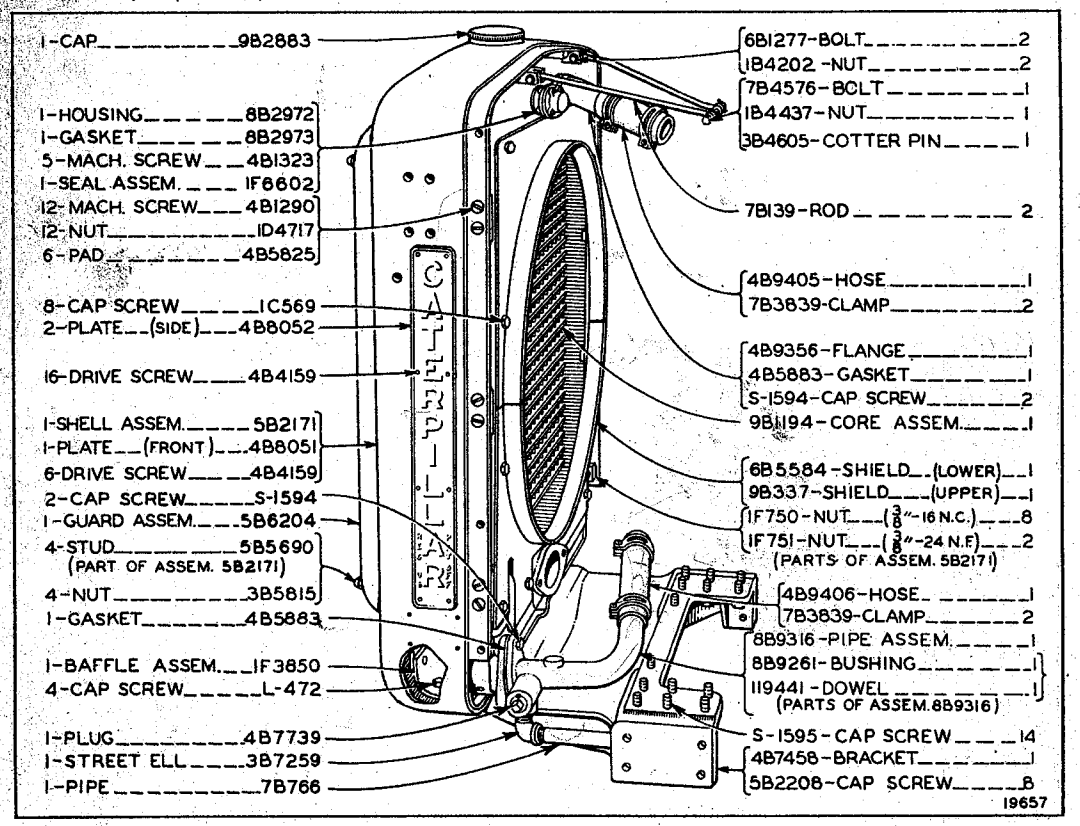
Diesel Engine

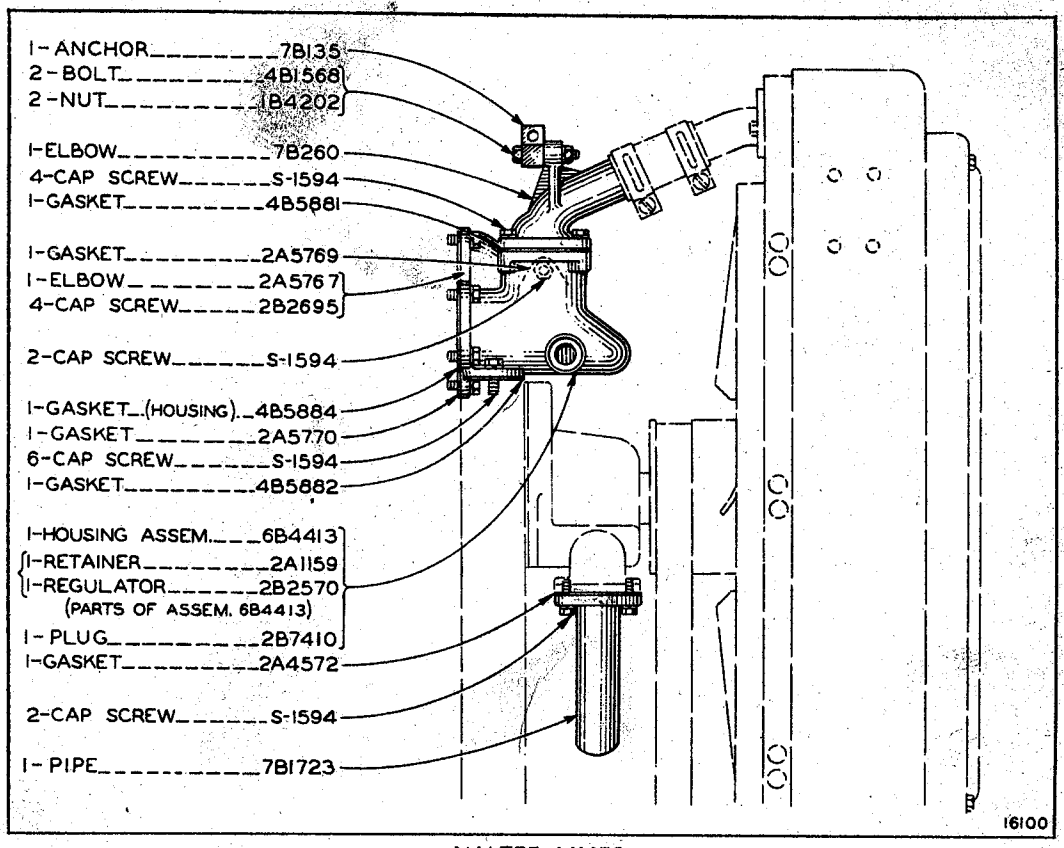


RADIATOR GROUP
Serial No. 5J3501 to 5J4982 Inclusive
Only separate parts serviced. When complete group is required order 9B1295.

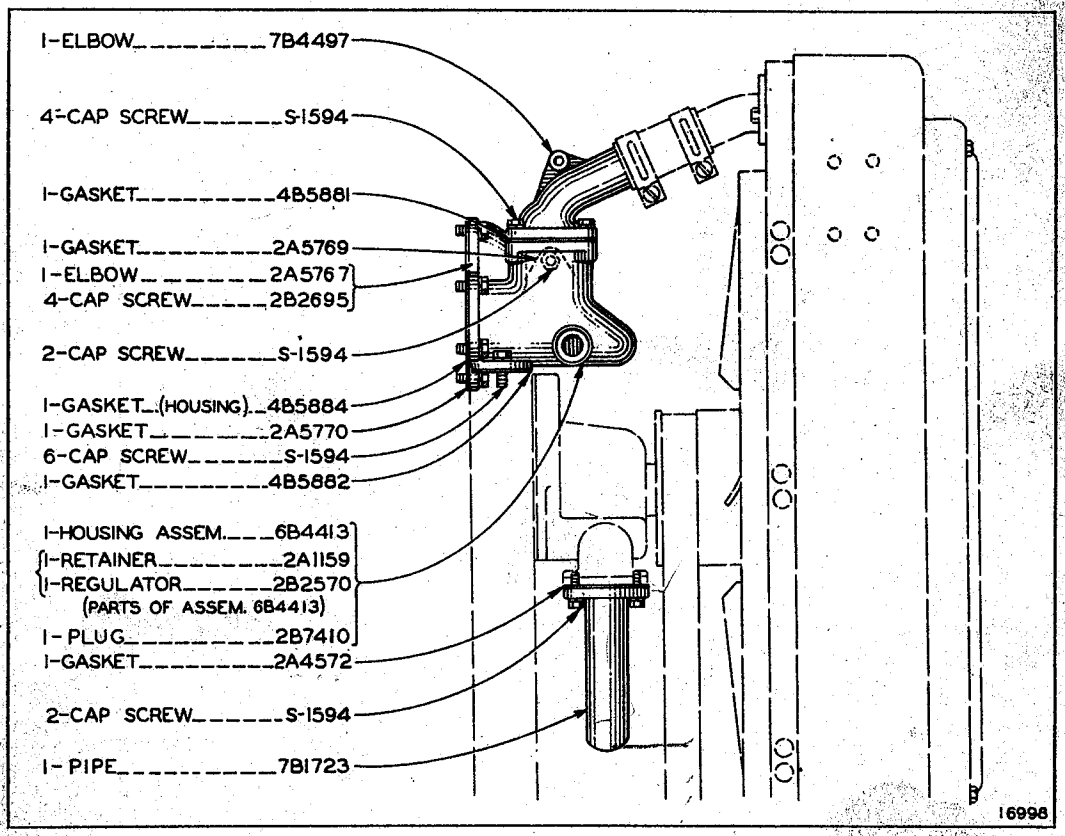


9B1295 RADIATOR GROUP
Effective with Serial No. 5J4983

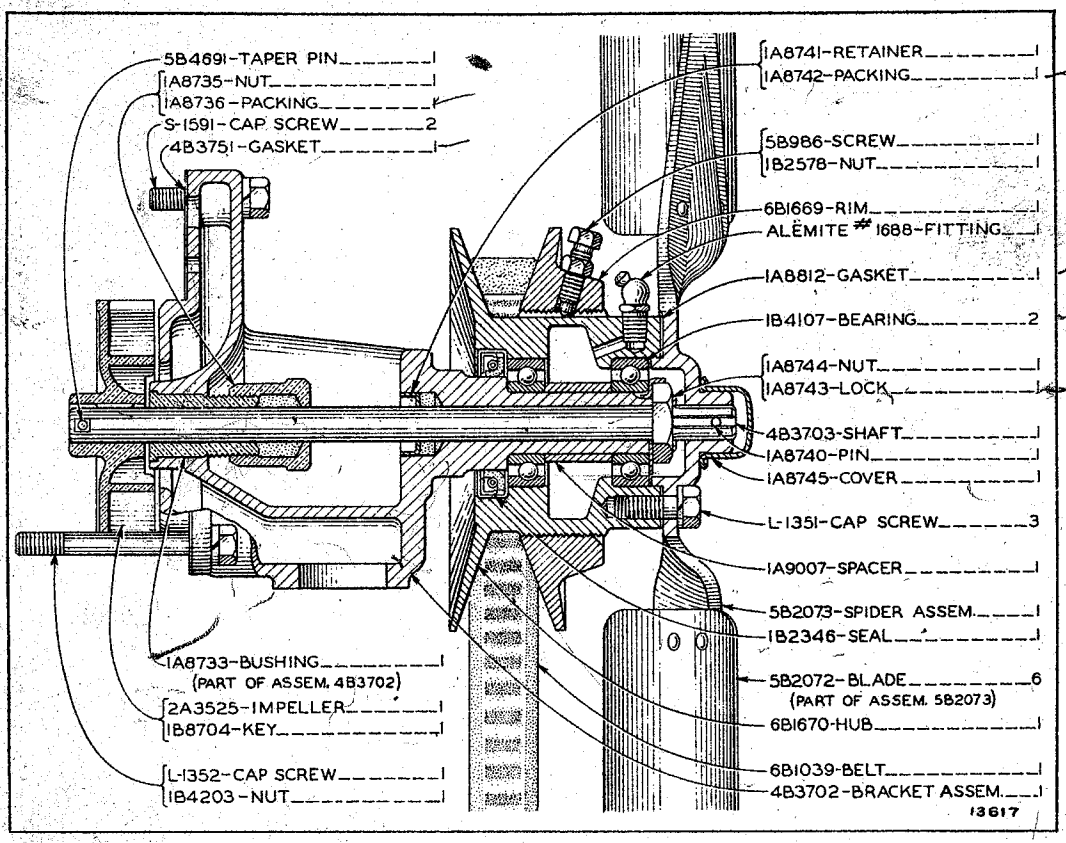
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



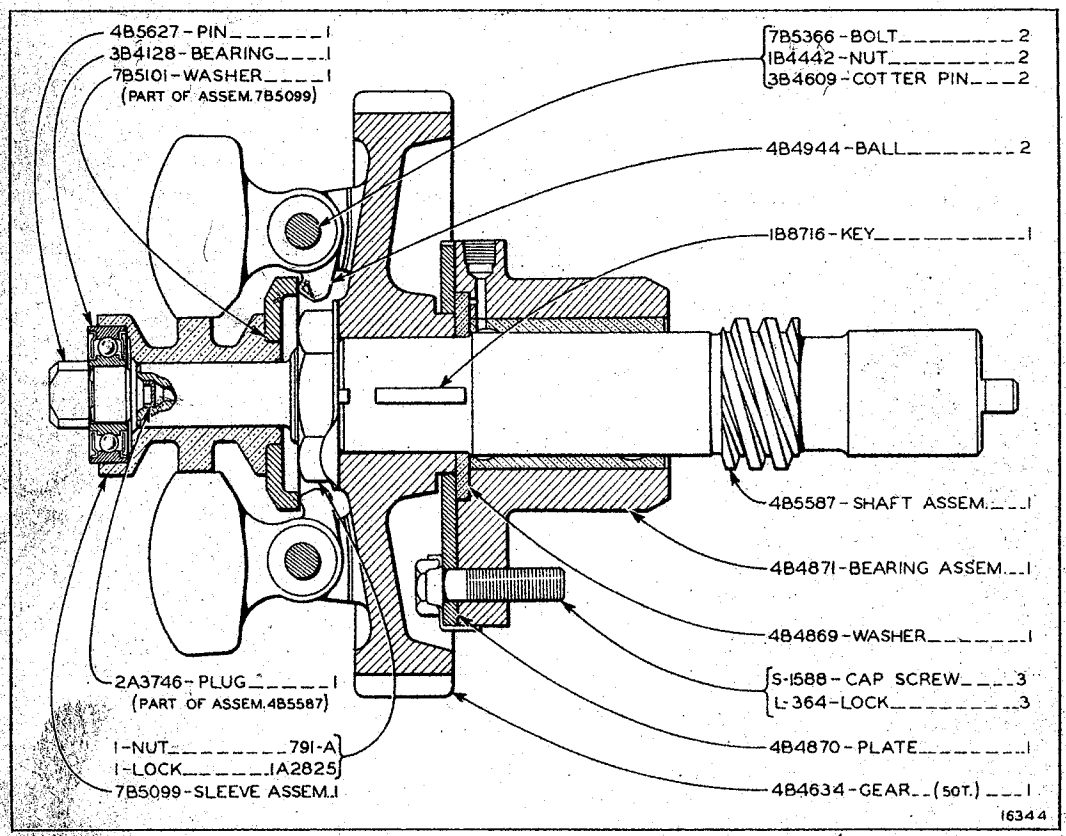
WATER LINES
Serial No. 5J3501 to 5J3981 Inclusive



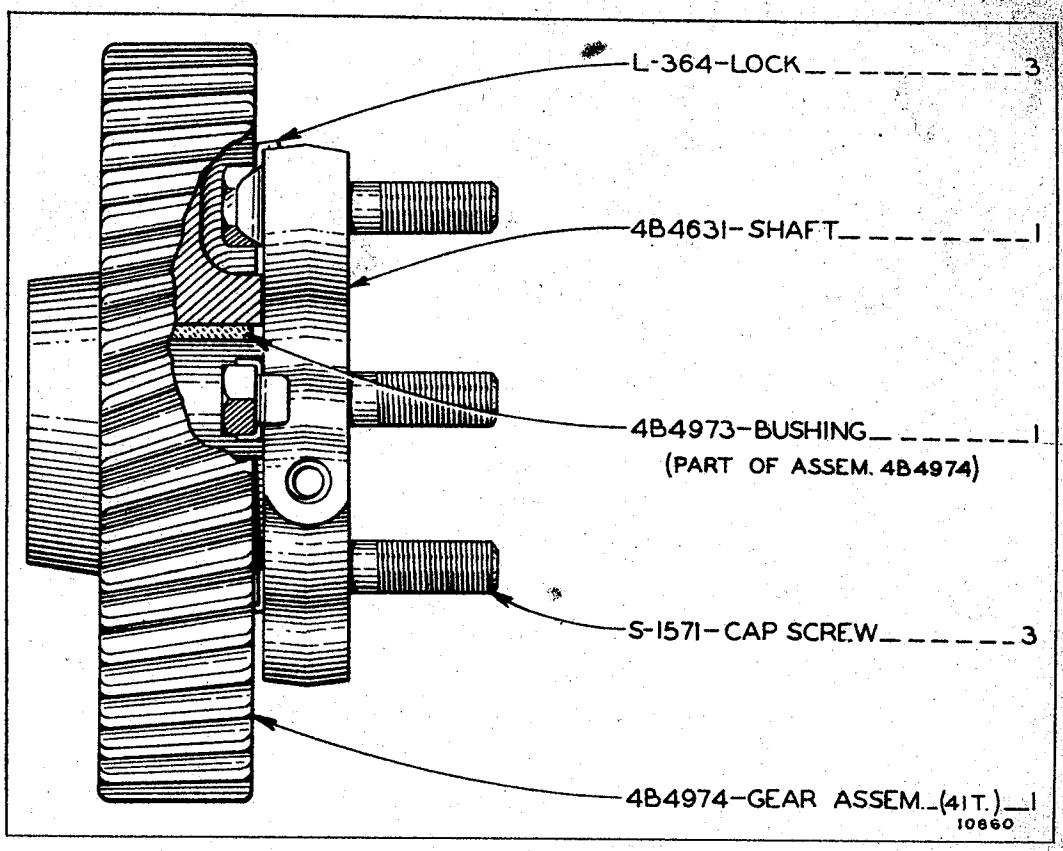
WATER LINES
Effective with Serial No. 5J3982



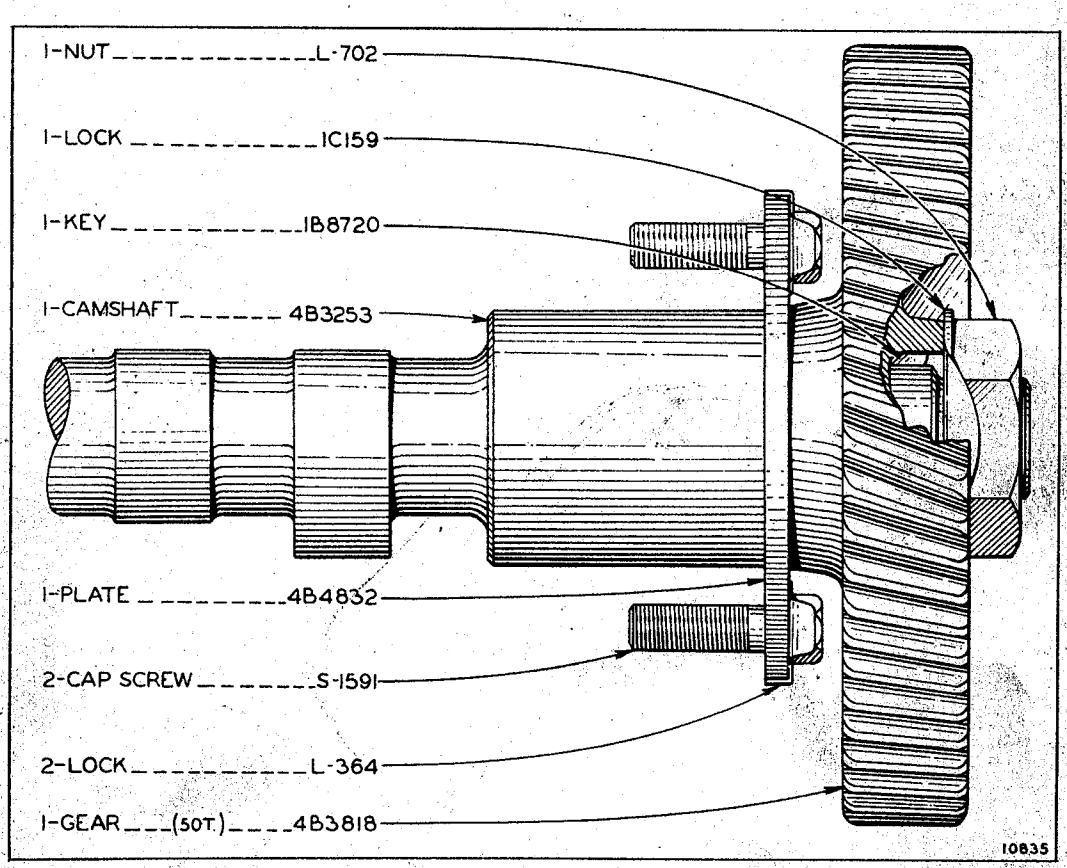
FAN AND WATER PUMP



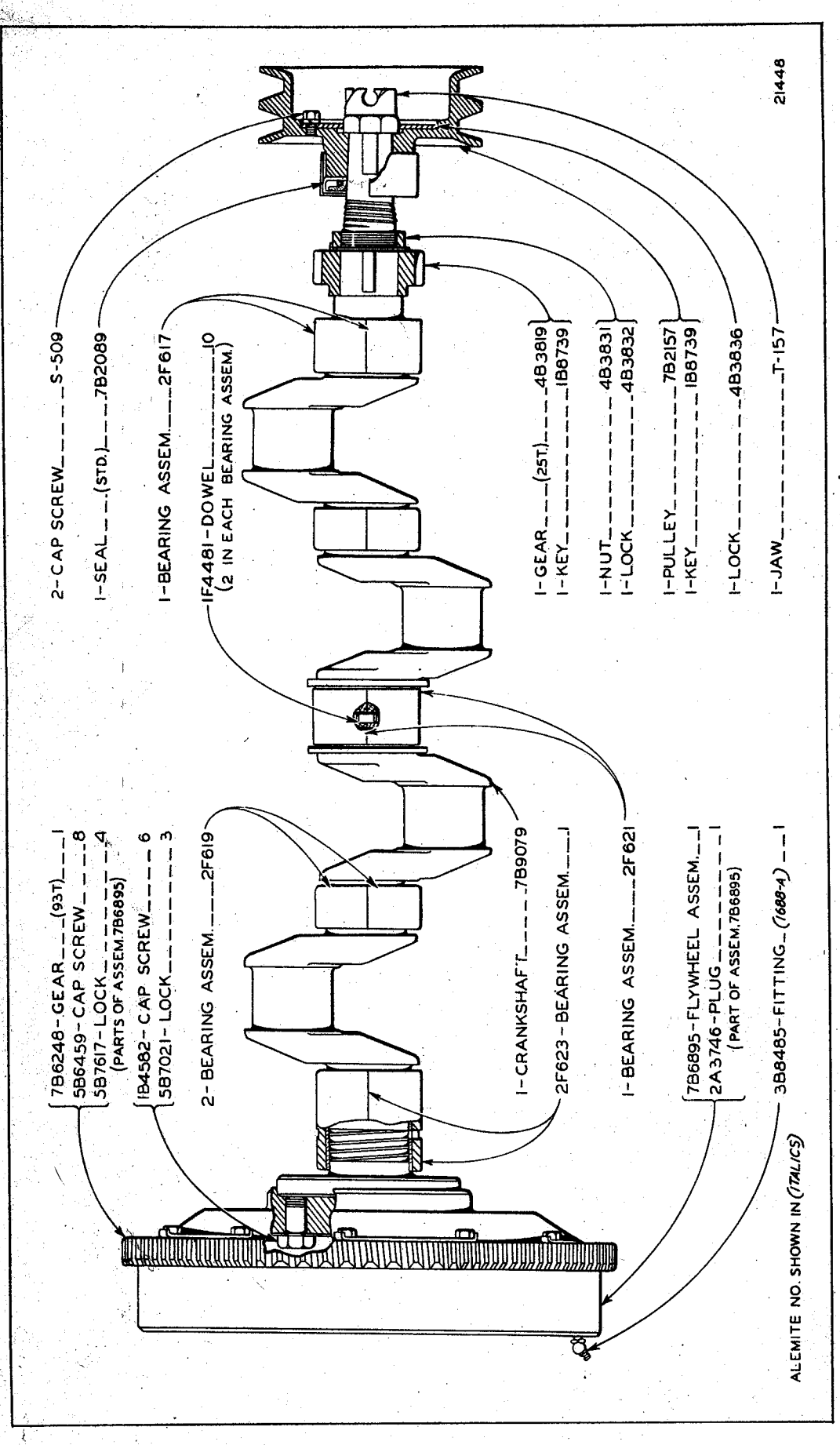
ACCESSORY SHAFT AND GOVERNOR



ACCESSORY IDLER GEAR



CAMSHAFT



CRANKSHAFT

Refer also to Page 122 for special parts

2F624 Crankshaft Bearing Replacement Group

For use with Standard Crankshaft

Consists of:

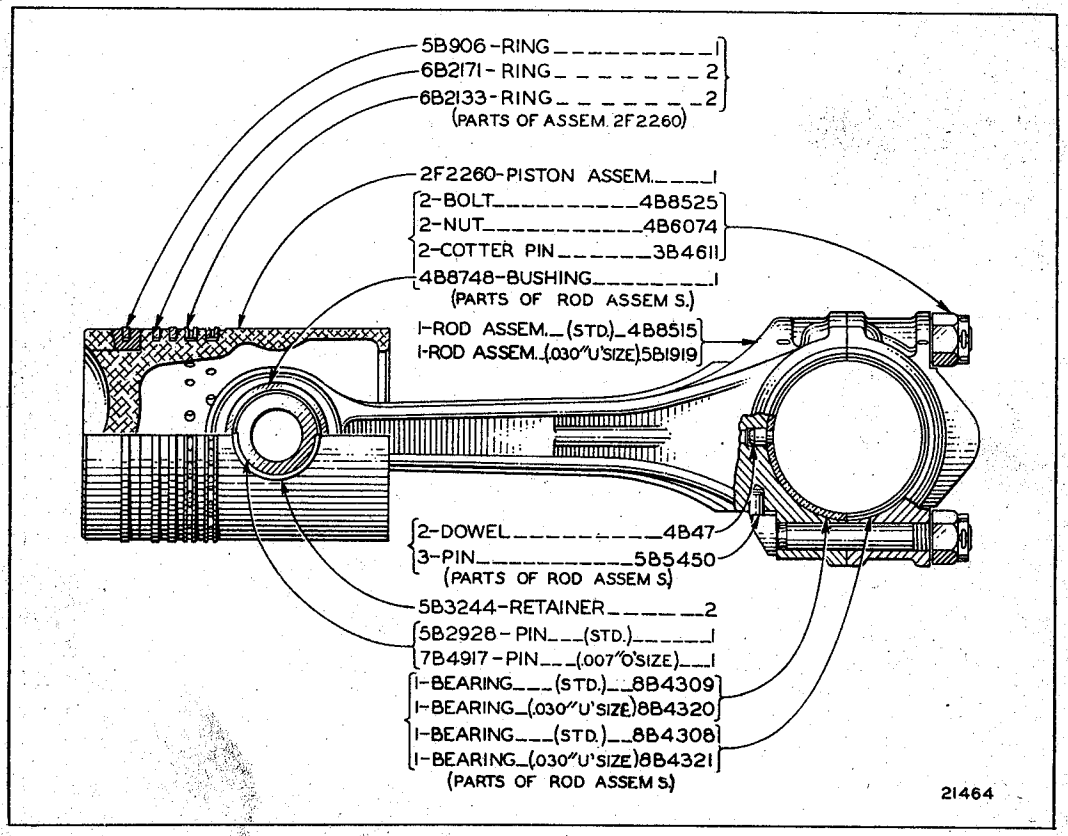
Complete set of Bearings as shown with Standard Crankshaft.

5B1879 Crankshaft Bearing Replacement Group

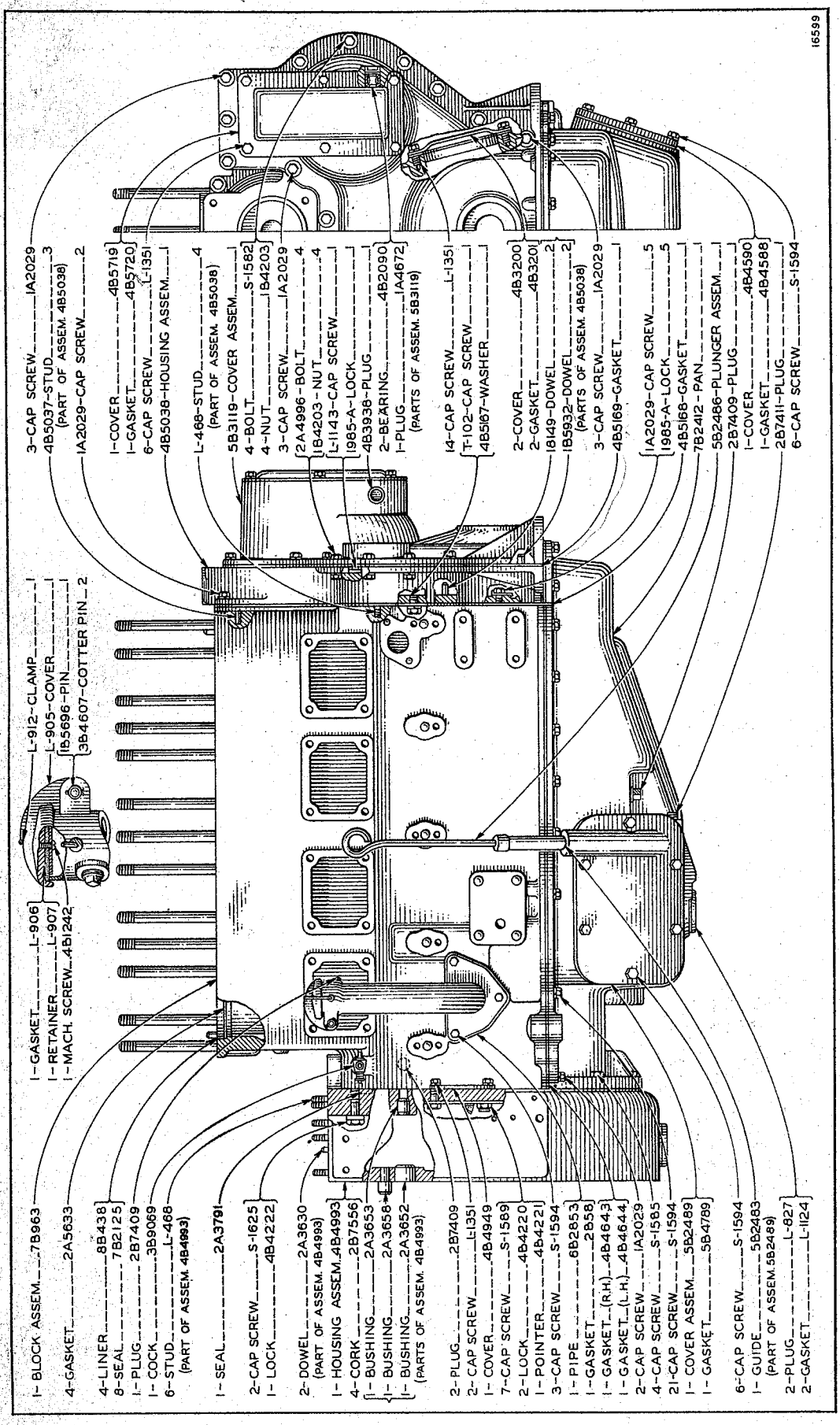
For use with .030 Undersize Crankshaft

Consists of:

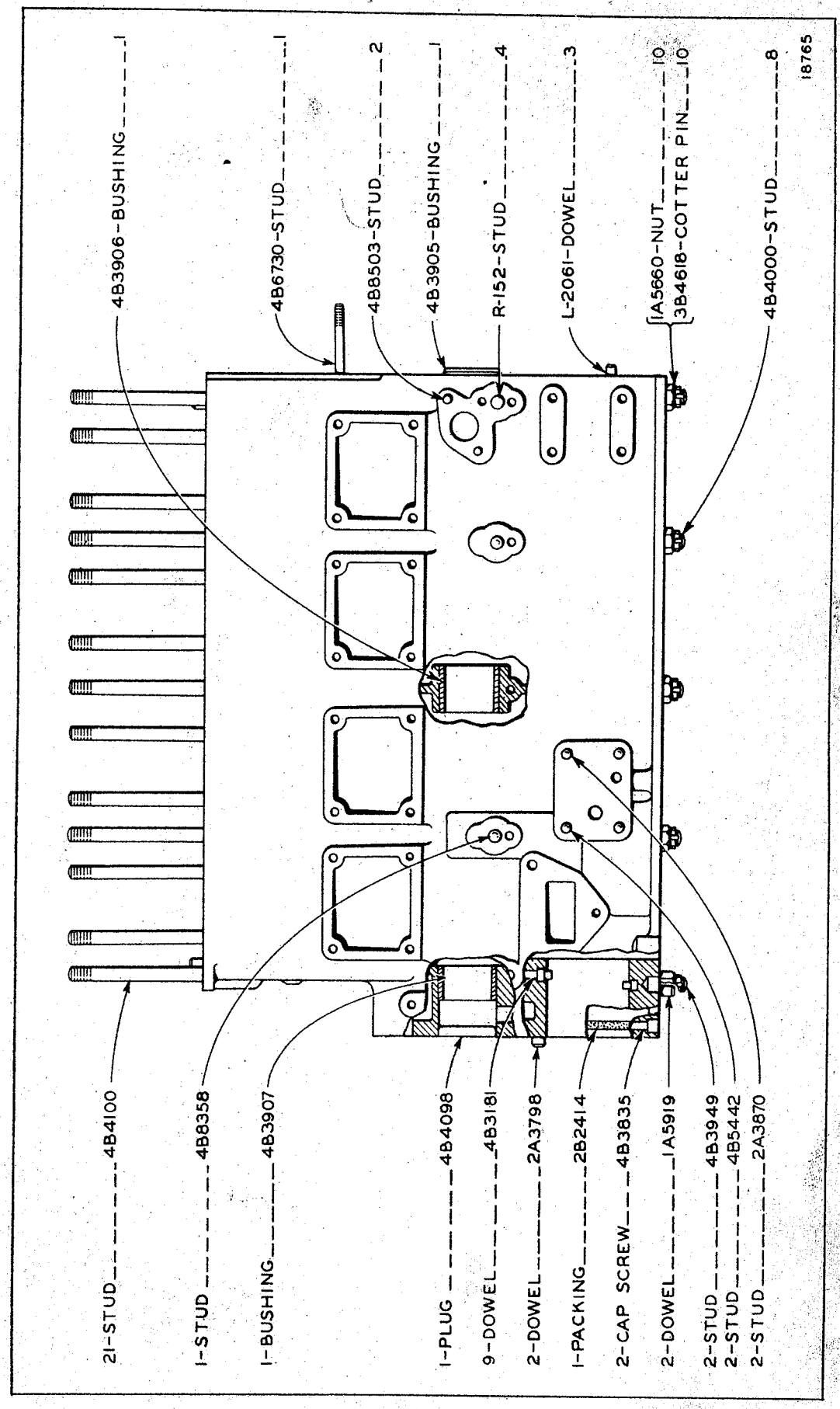
1	2F626	Bearing Assem.-Front
2	2F628	Bearing Assem.-Intermediate
1	2F630	Bearing Assem.-Center
1	2F632	Bearing Assem.-Rear



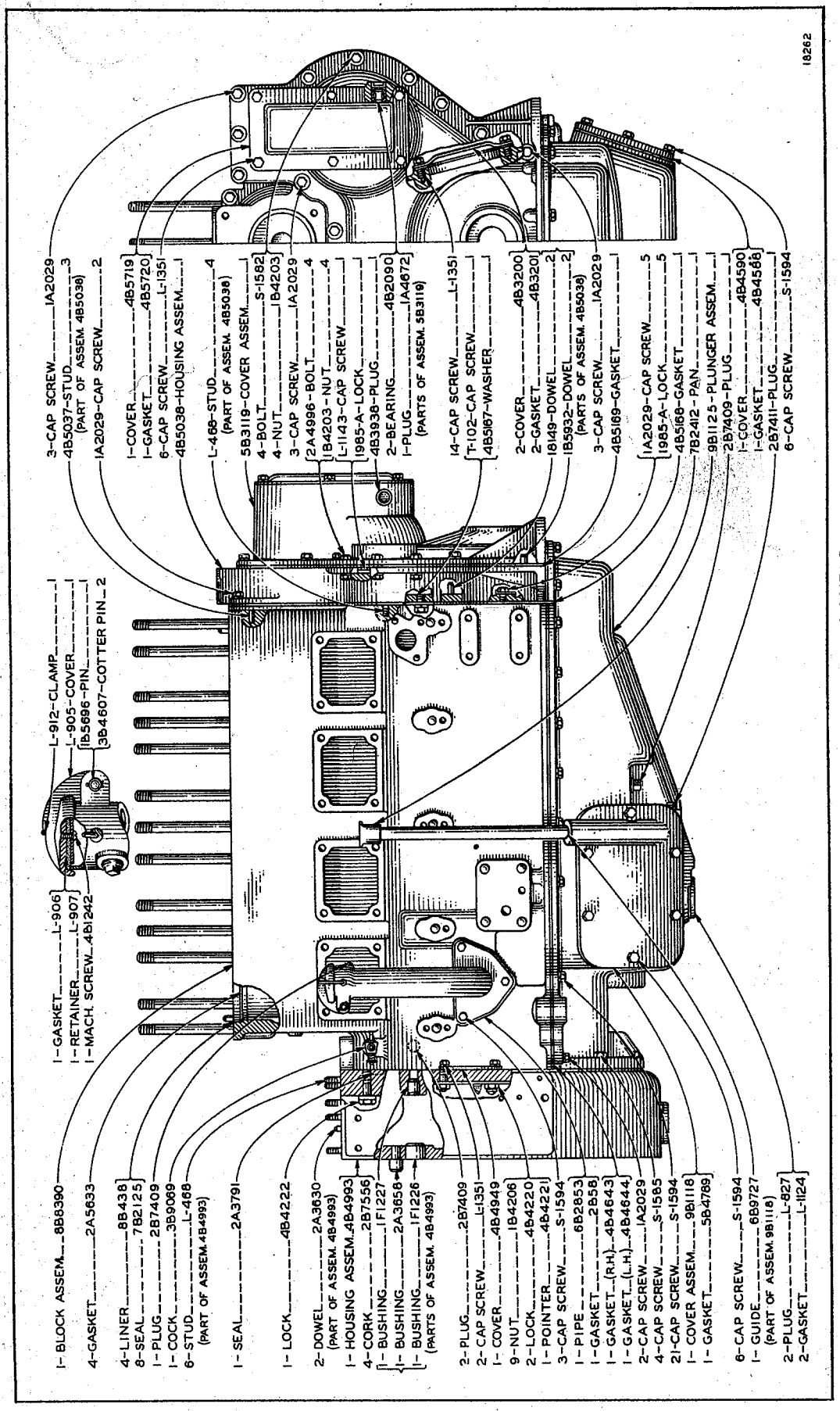
CONNECTING ROD AND PISTON (4 Groups Req'd.)



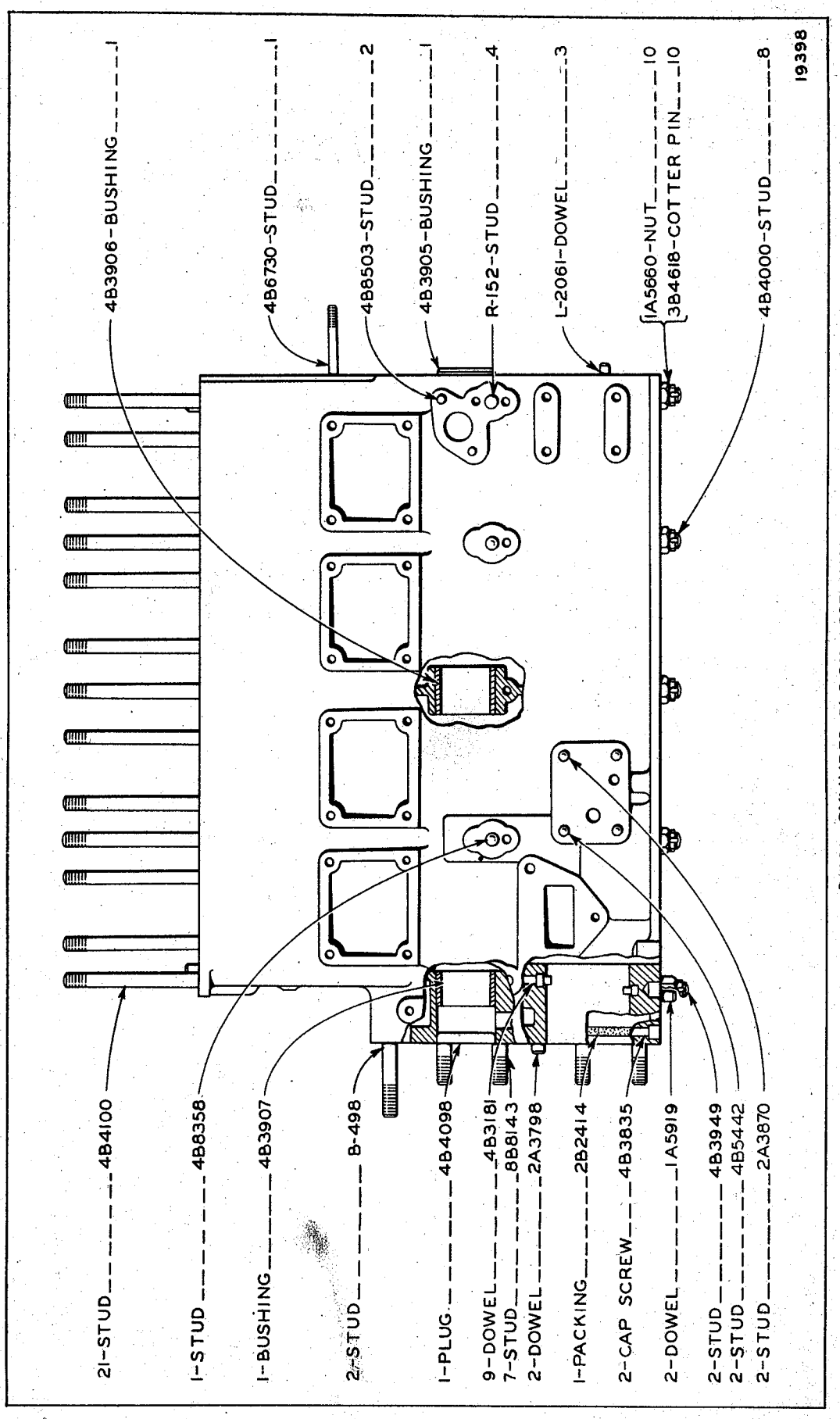
CYLINDER BLOCK AND COVERS
Serial No. 5J3501 to 5J5788 Inclusive
Refer also to Pages 122 and 138 for special parts



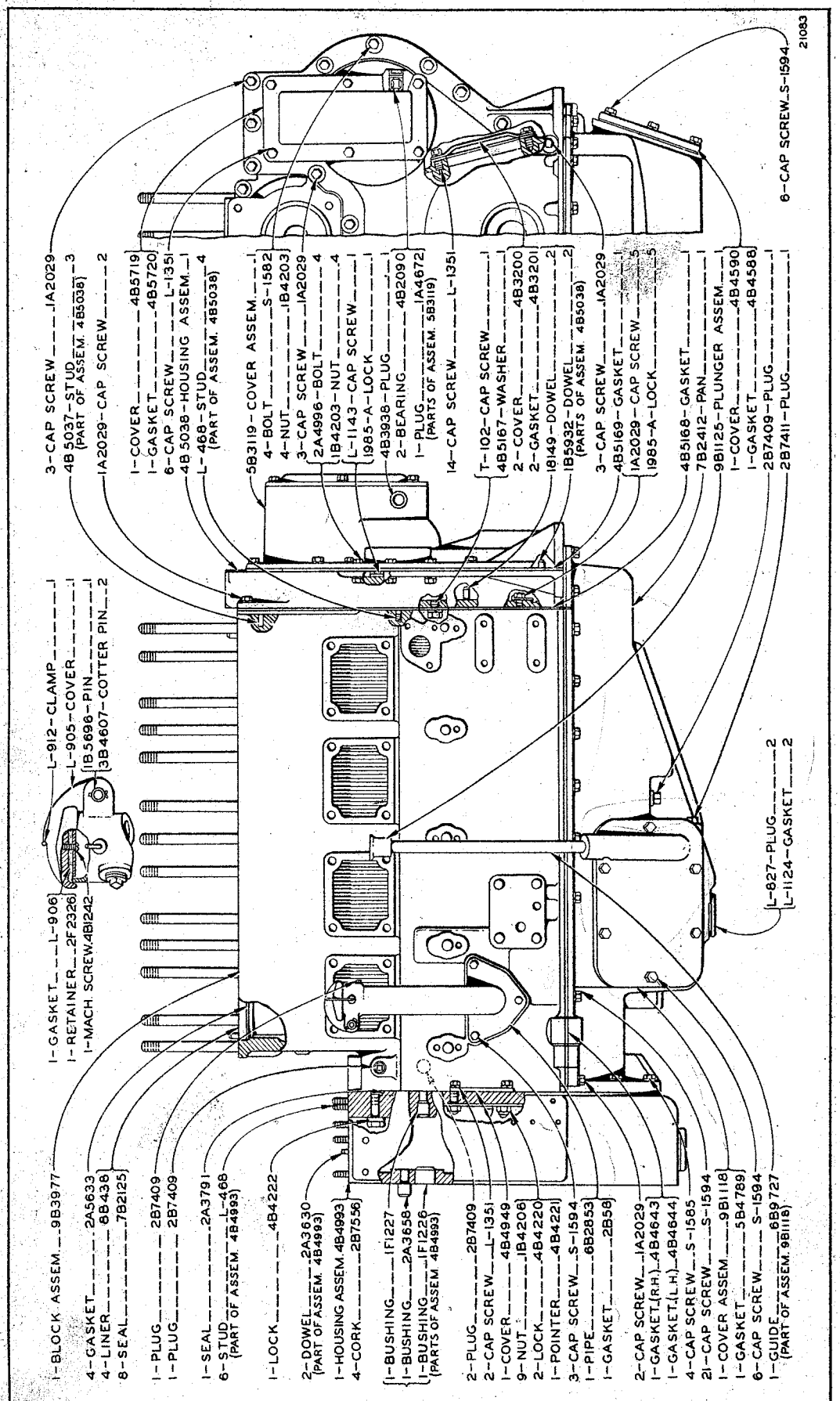
7B963 CYLINDER BLOCK ASSEMBLY
Serial No. 5J3501 to 5J5788 Inclusive



CYLINDER BLOCK AND COVERS
Serial No. 5J5789 to 5J6590 Inclusive
Refer also to Pages 122 and 138 for special parts

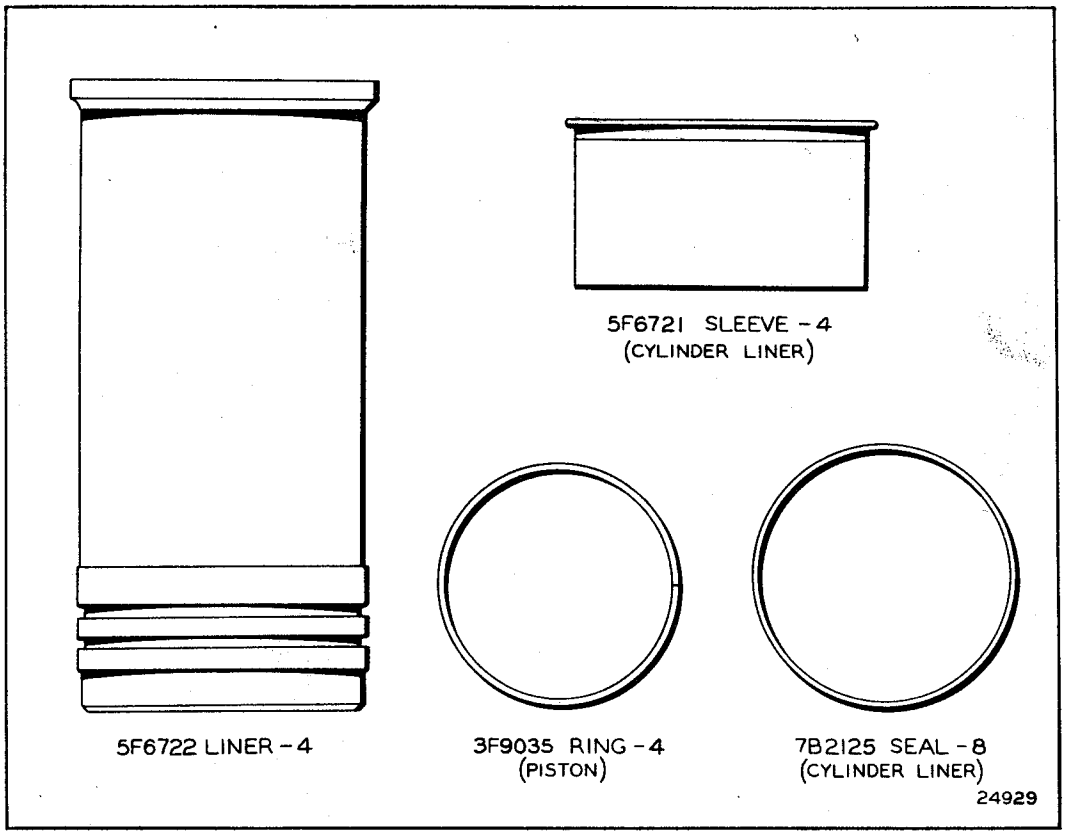


8B8390 CYLINDER BLOCK ASSEMBLY
Serial No. 5J5789 to 5J6590 Inclusive

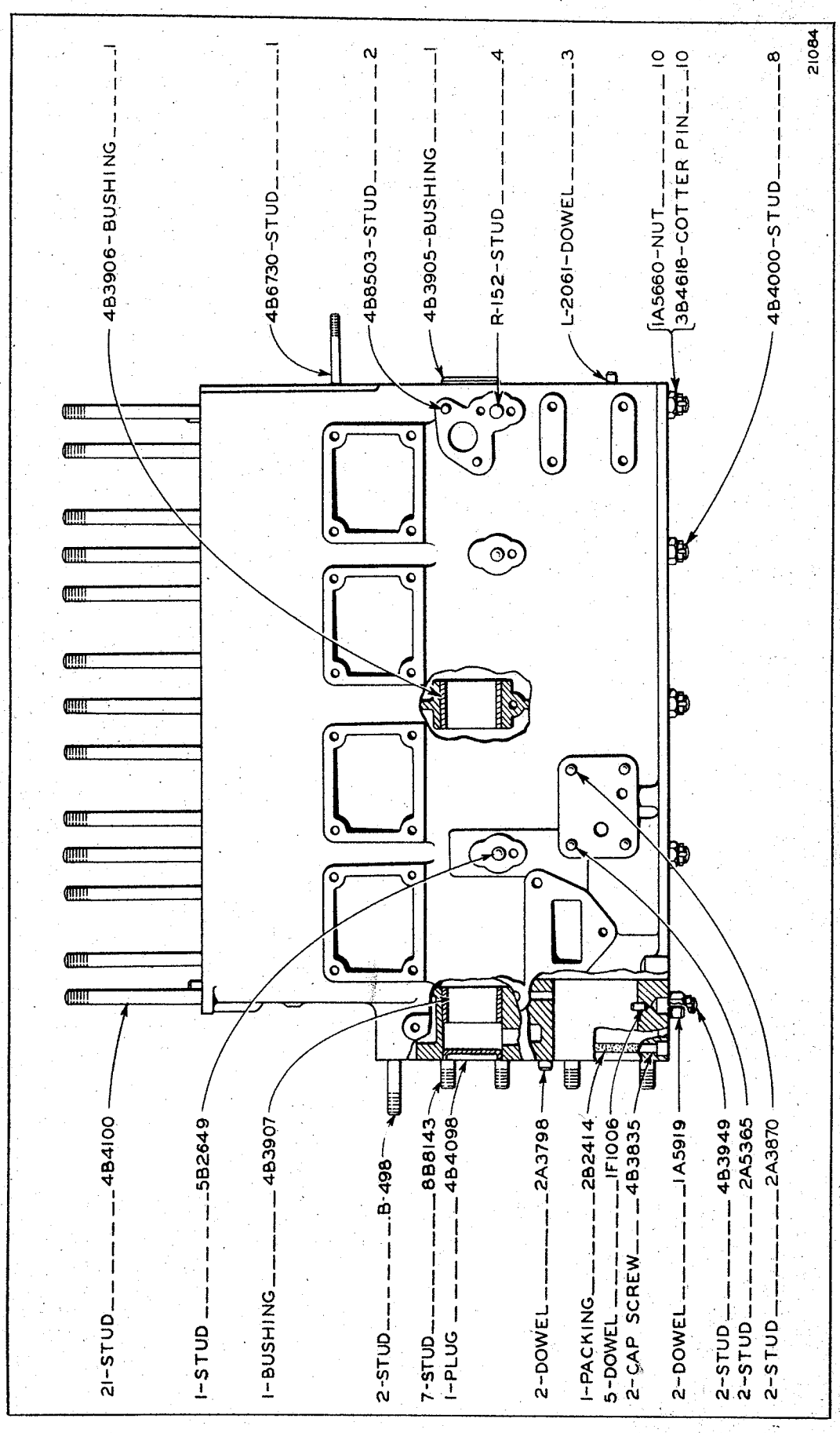


CYLINDER BLOCK AND COVERS
Effective with Serial No. 5J6591
Refer also to Pages 122 and 138 for special parts

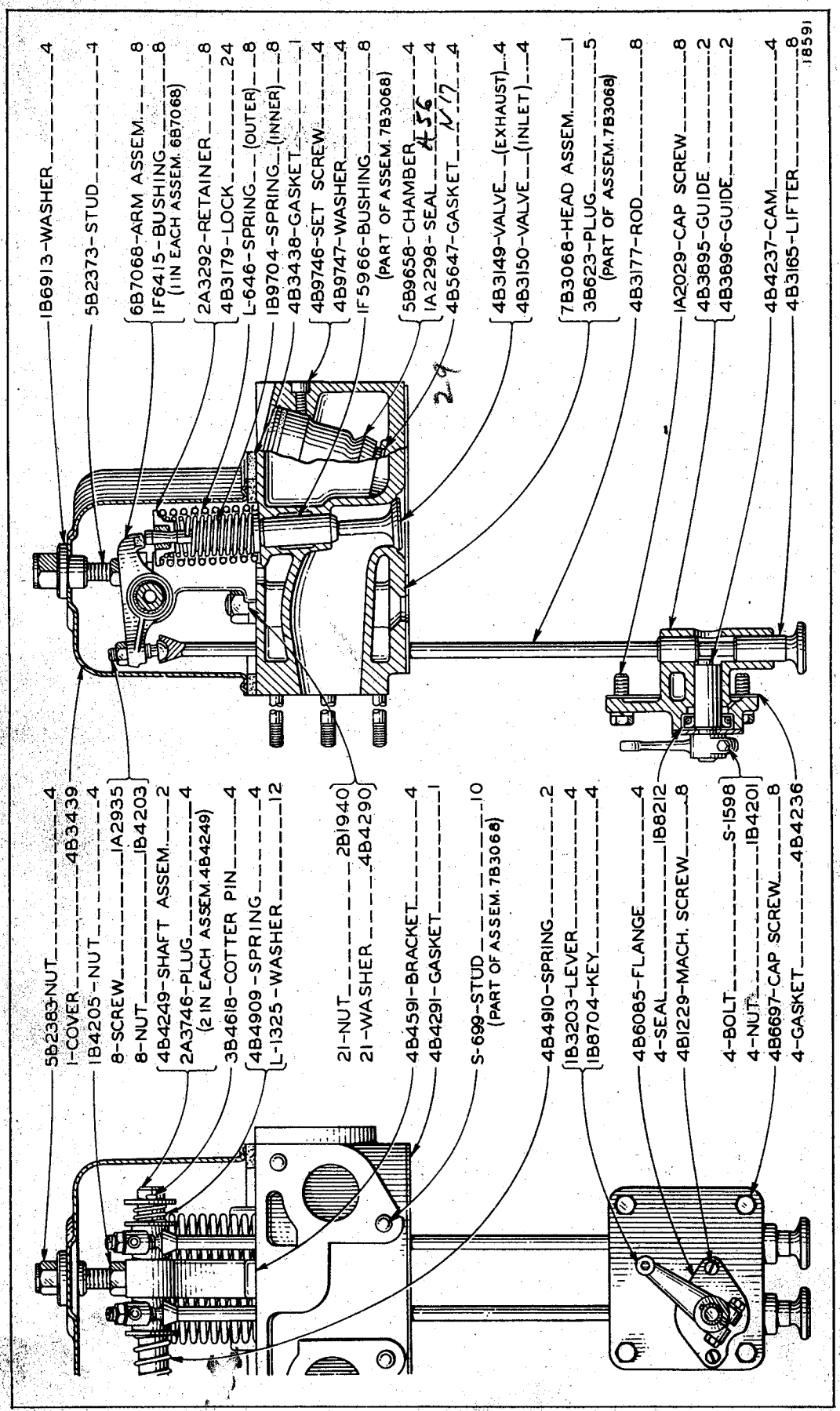
INSERT BETWEEN PAGES 18 & 19 IN FORM 8984
—PARTS CATALOG FOR D2 TRACTOR—50 INCH GAUGE



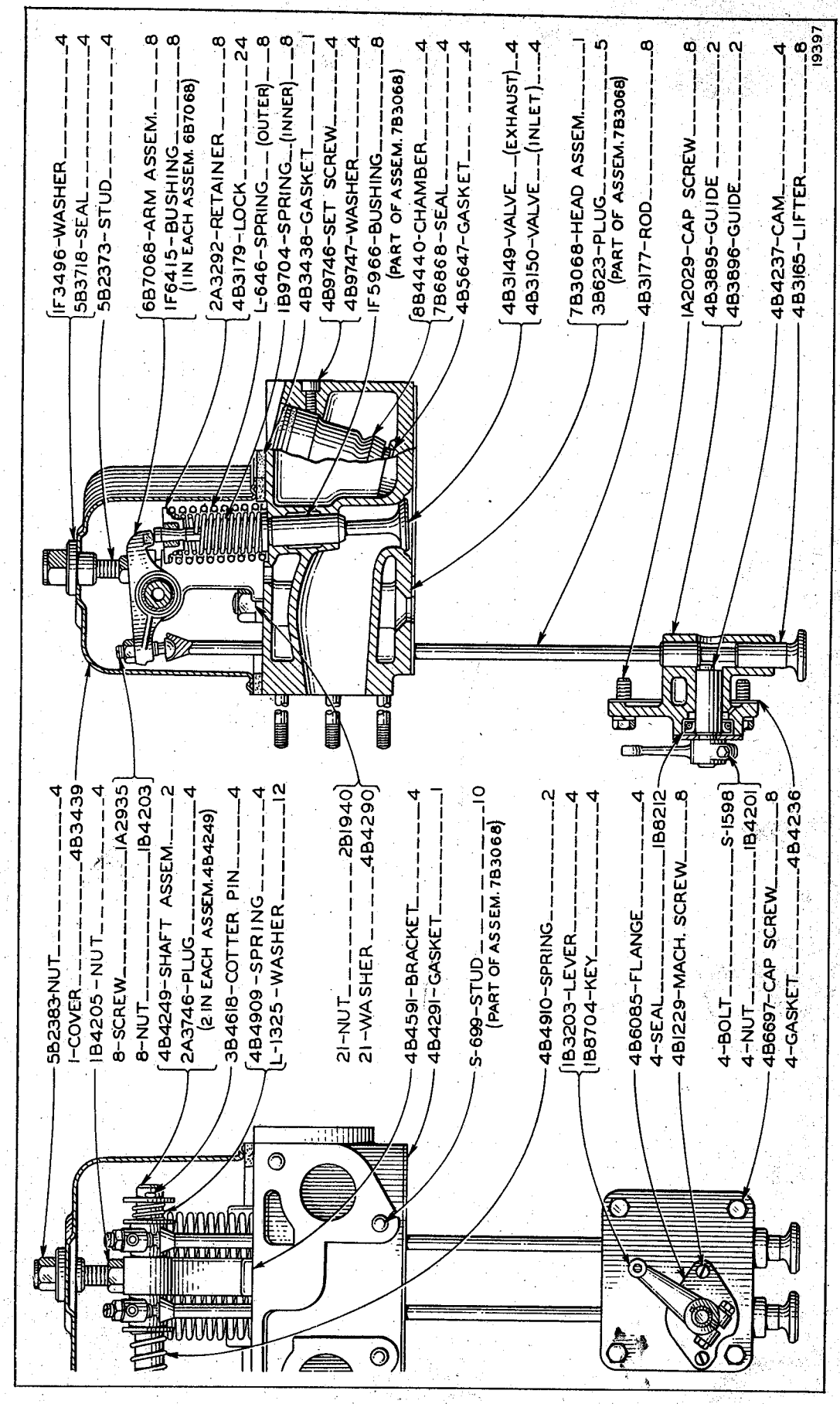
6F3004 CYLINDER LINER AND RING GROUP
For use with fuel having sulphur in excess of .5% (by weignt)



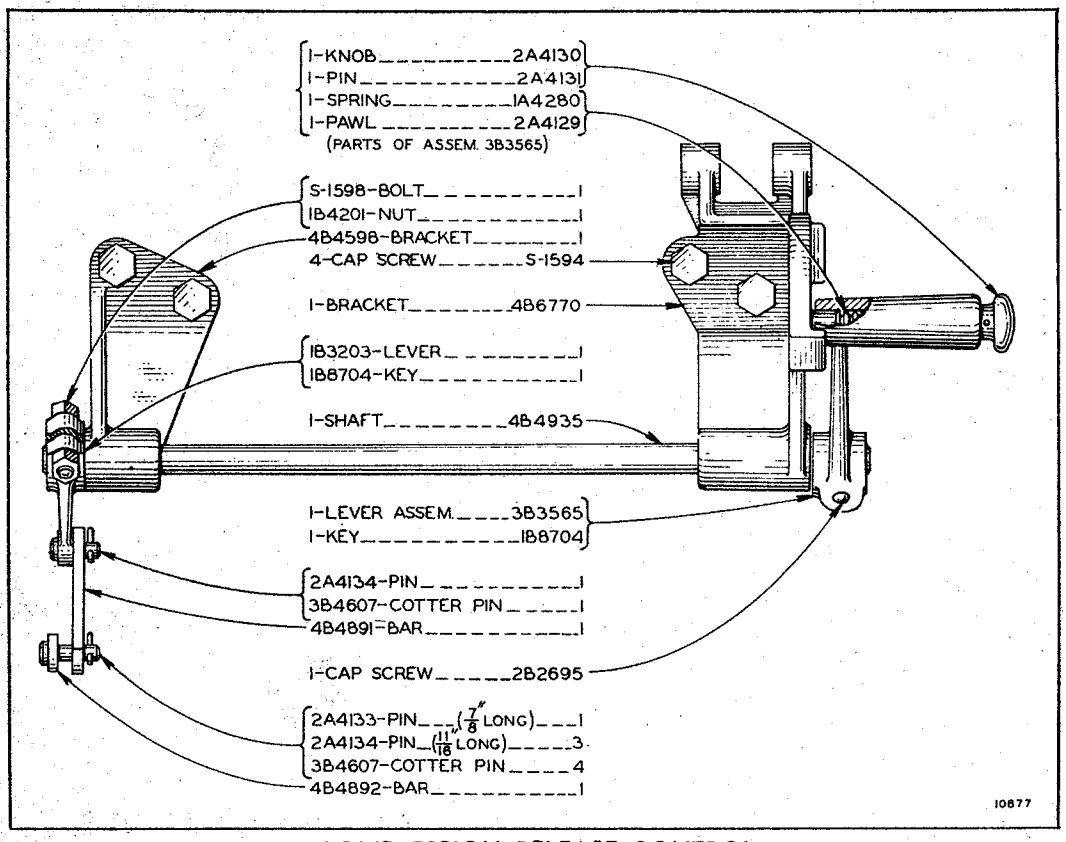
9B3977 CYLINDER BLOCK ASSEMBLY
Effective with Serial No. 5J6591



CYLINDER HEAD AND VALVE MECHANISM
Serial N. 5J3501 to 5J4353 Inclusive

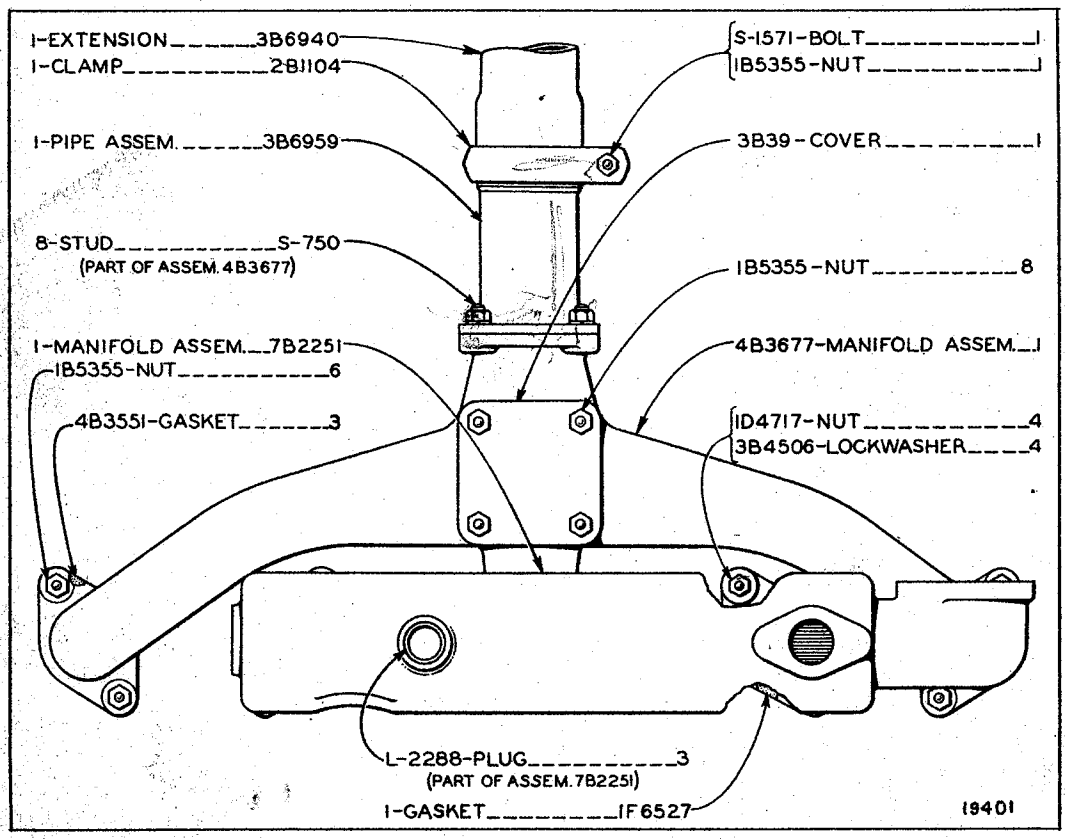


CYLINDER HEAD AND VALVE MECHANISM
Effective with Serial No. 5J4354



COMPRESSION RELEASE CONTROL

Refer to Page 123 for special parts

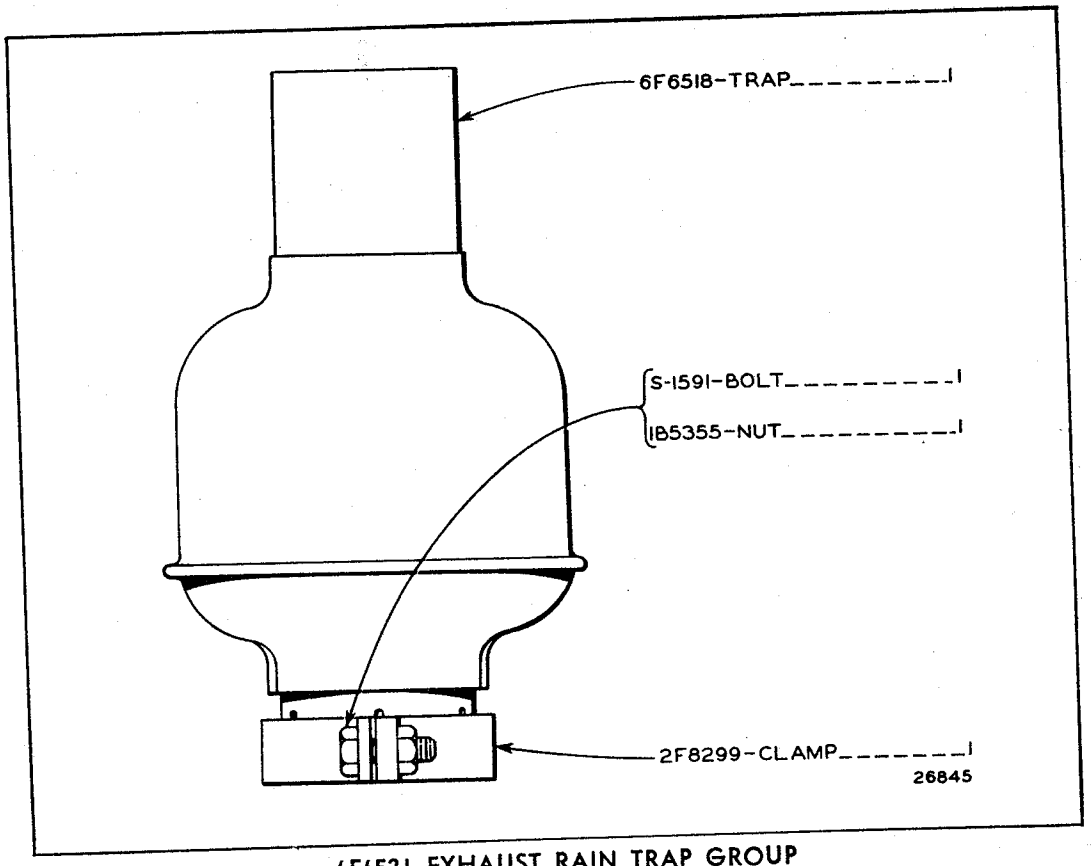


MANIFOLDS

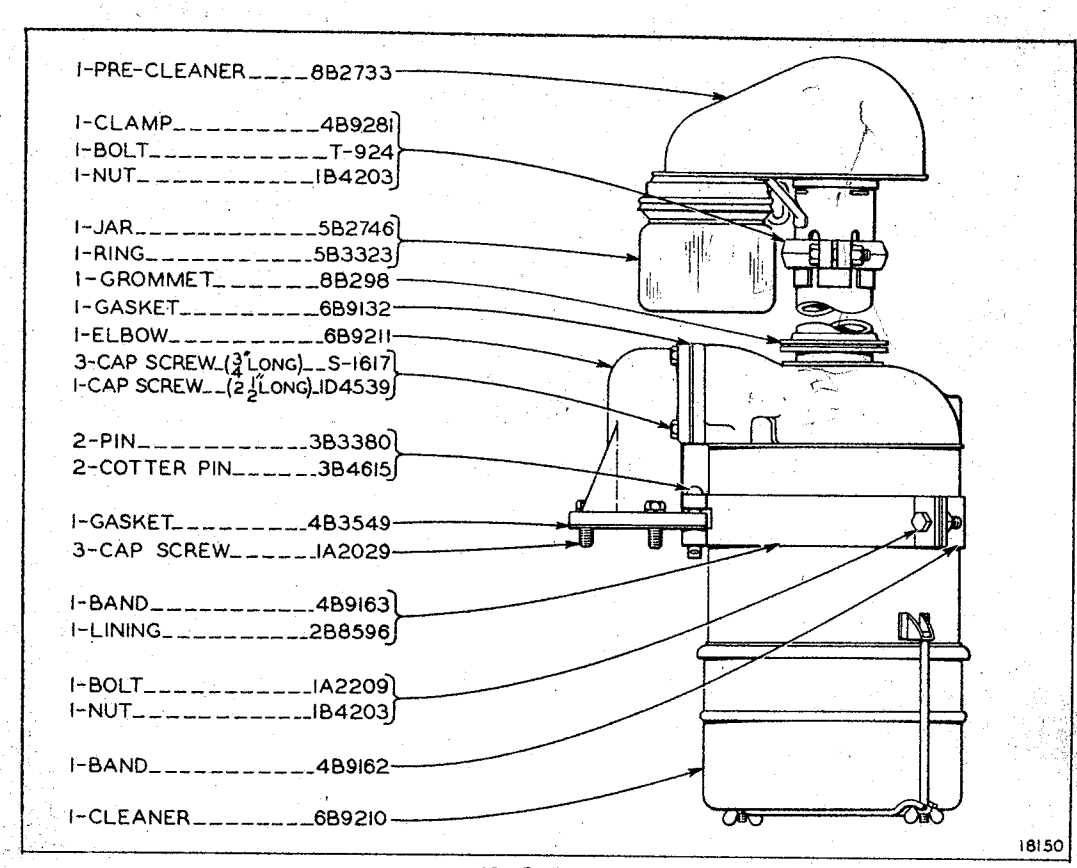
Refer also to Page 158 for special parts

PARTS CATALOG INSERT

INSERT BETWEEN PAGES 22 & 23 IN FORM 8984—
PARTS CATALOG FOR D2 TRACTOR

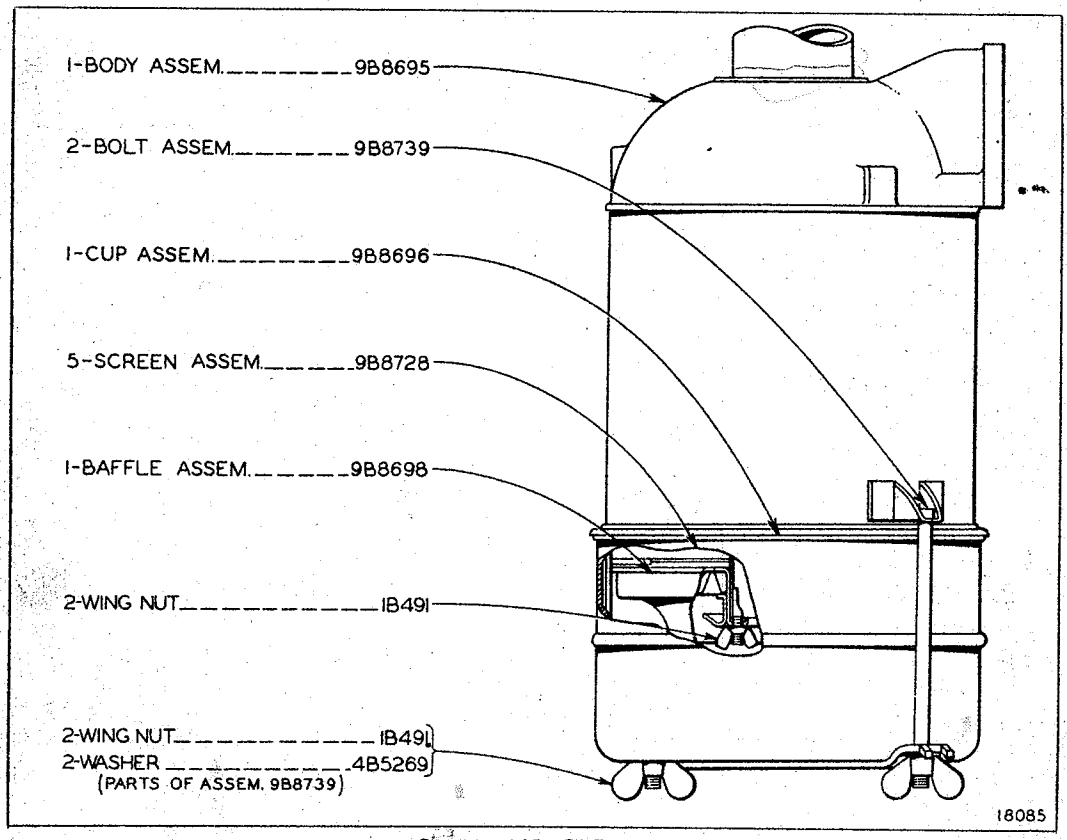


6F6521 EXHAUST RAIN TRAP GROUP
Only separate parts serviced

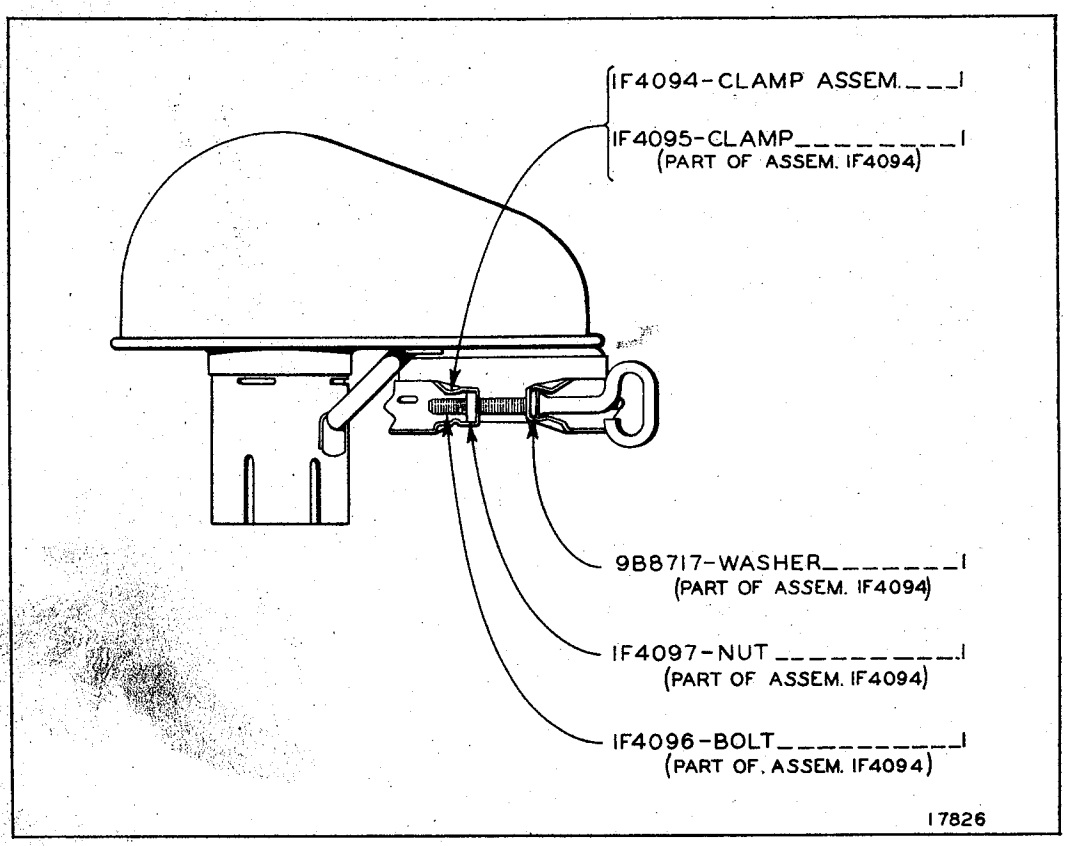


AIR CLEANER

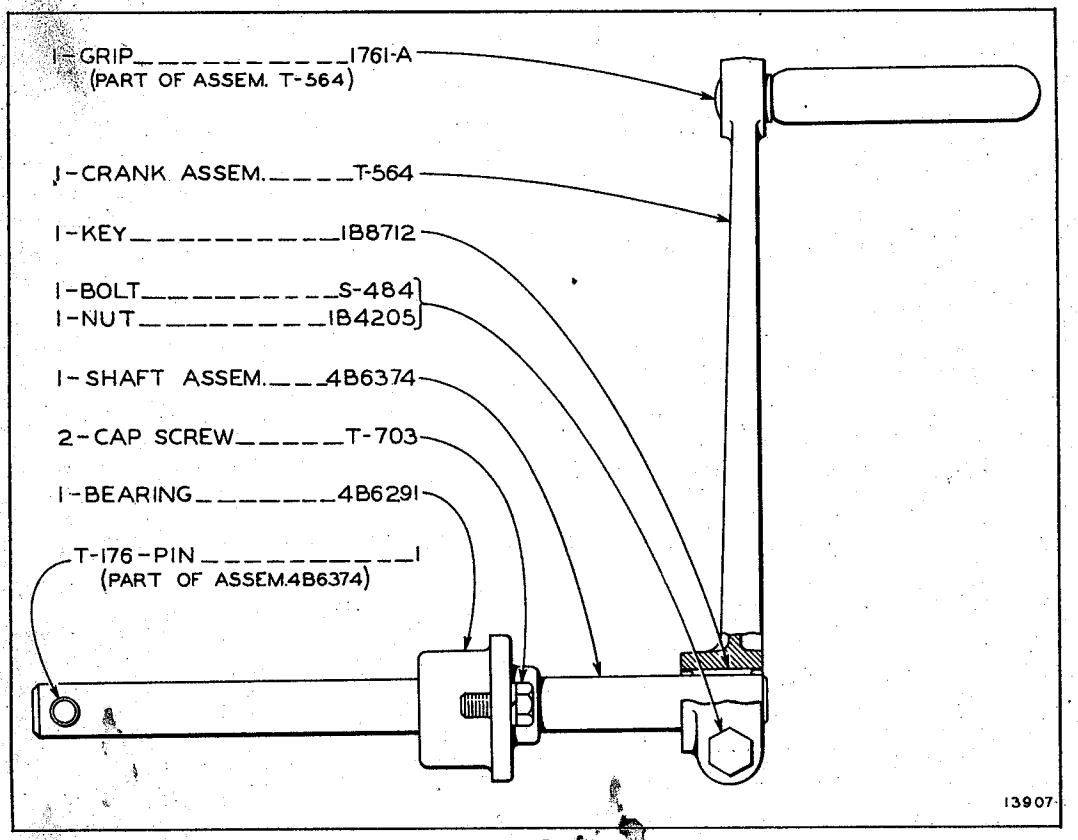
Refer also to Page 159 for special parts



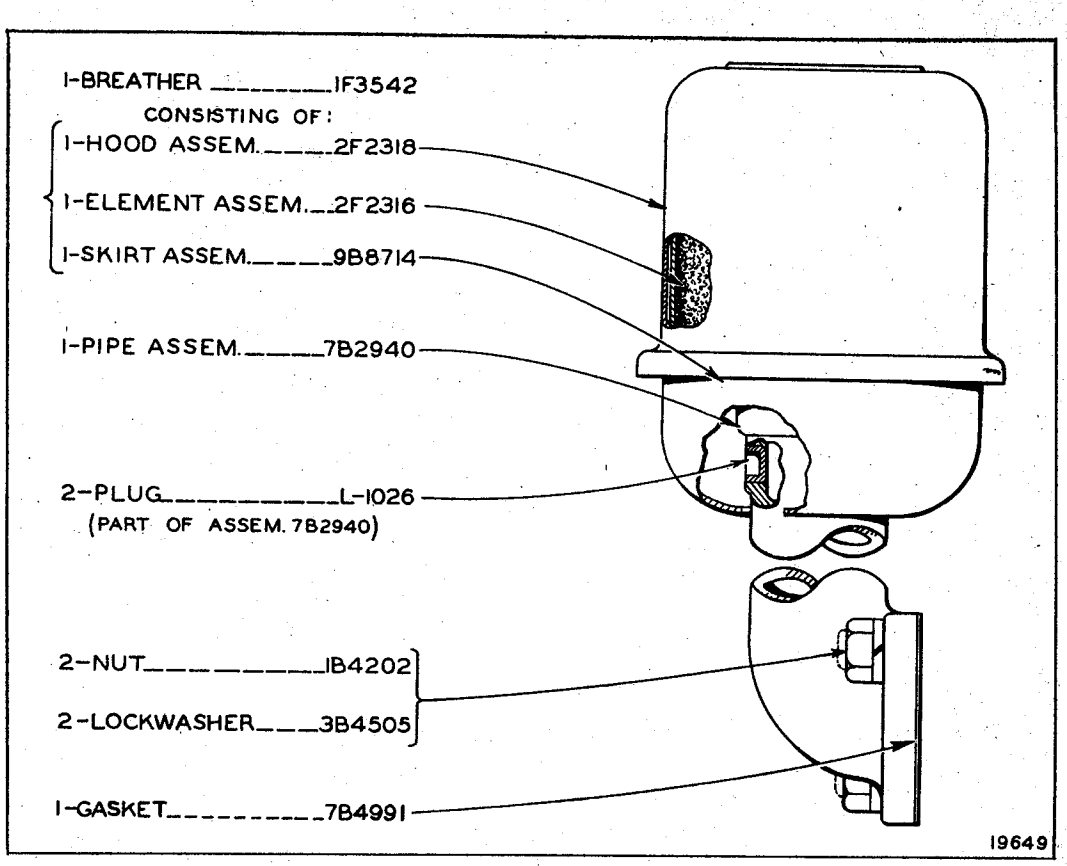
6B9210 AIR CLEANER



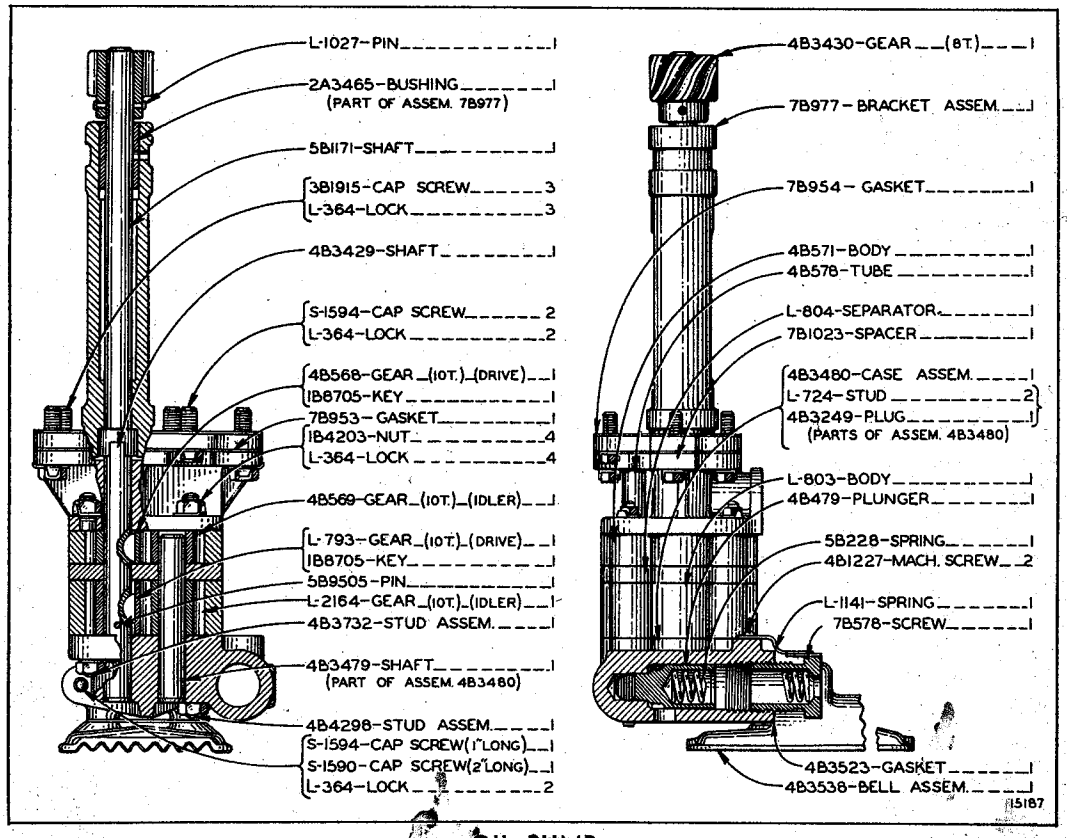
8B2733 PRE-CLEANER



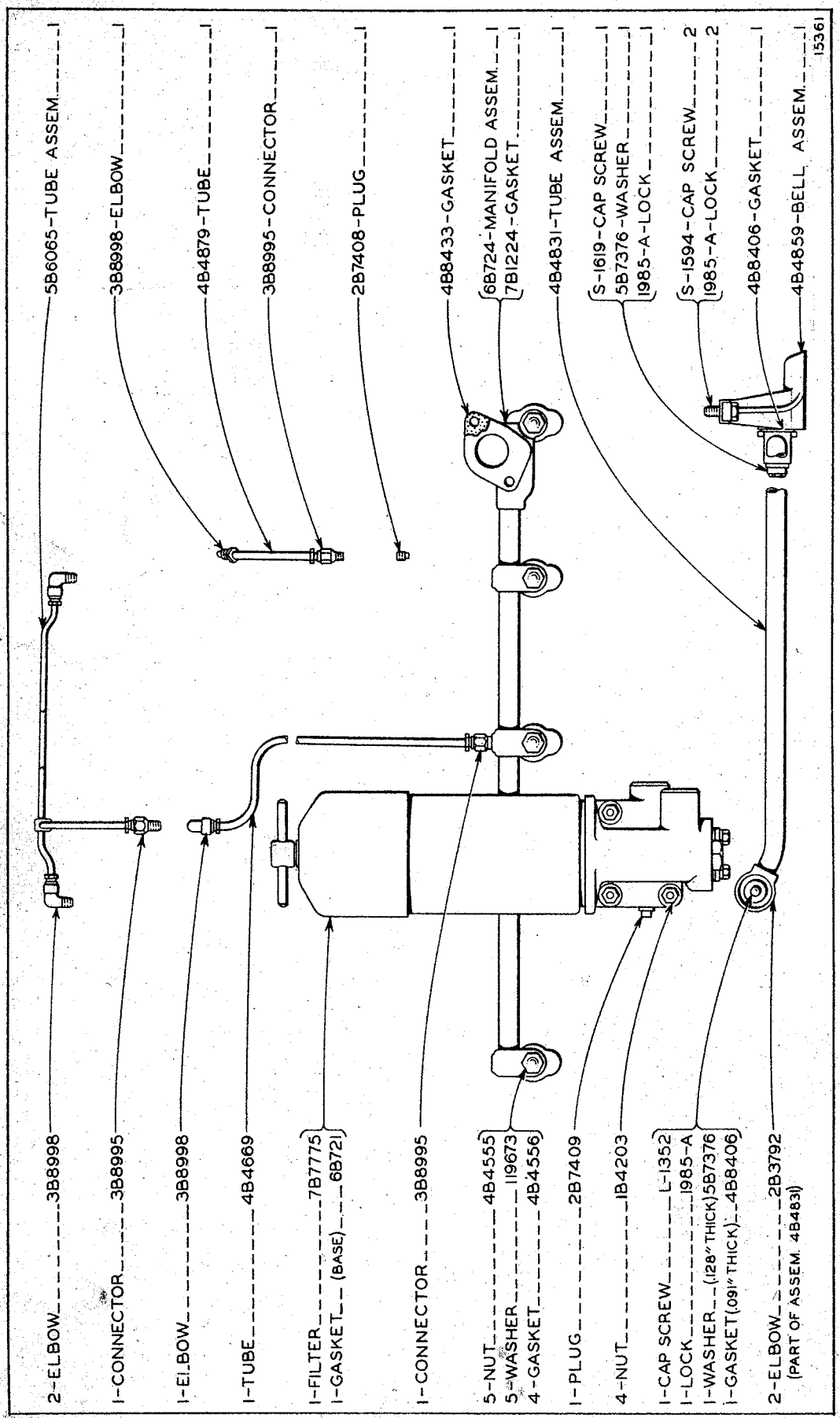
HAND CRANK
Serial No. 5J3501 to 5J6158 Inclusive



BREATHER

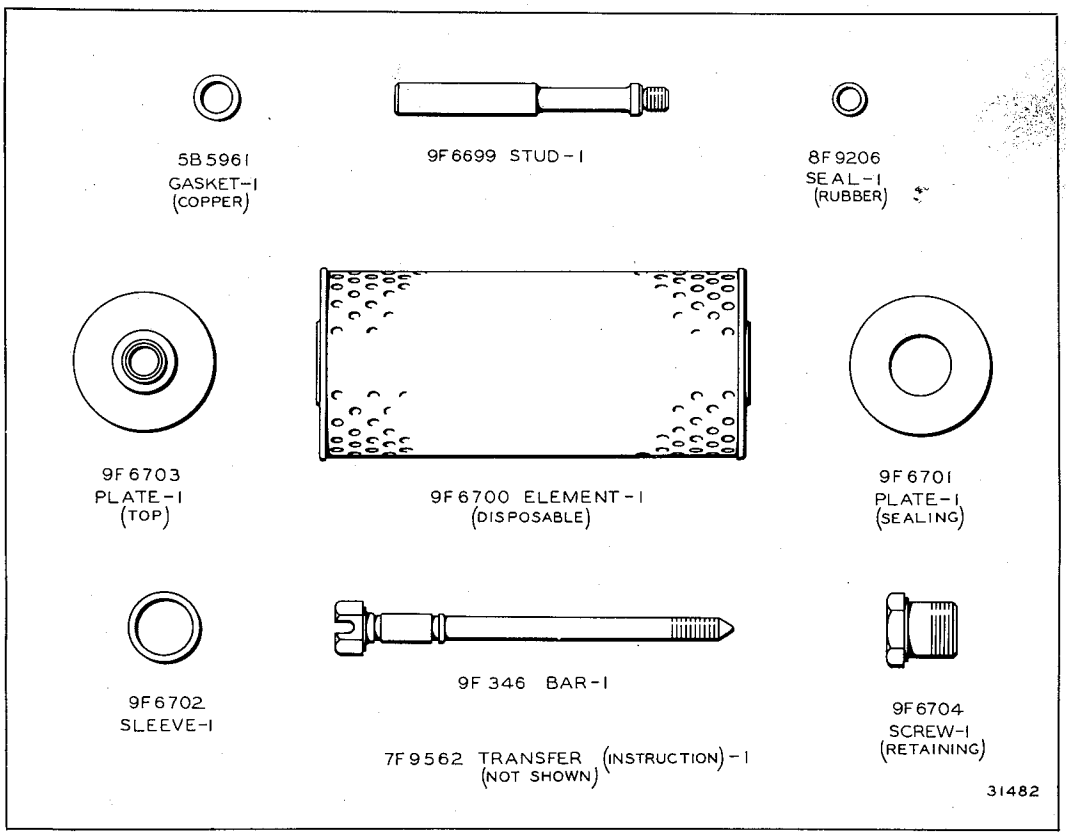


OIL PUMP

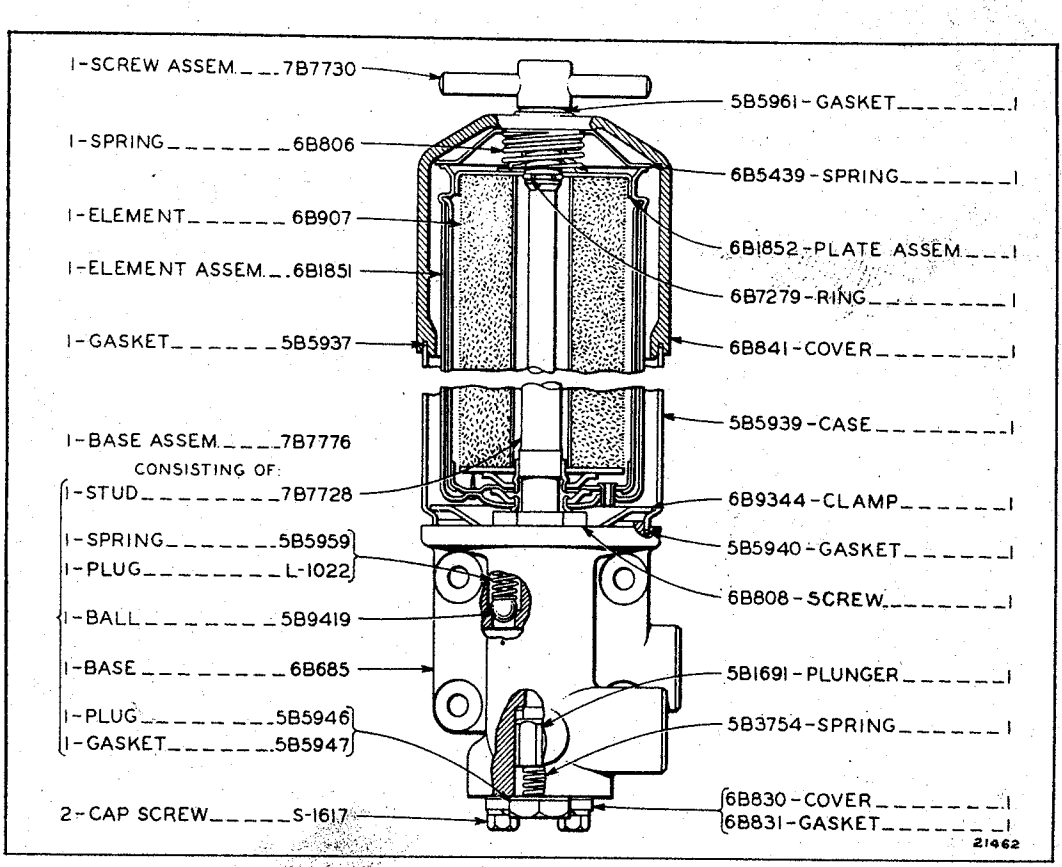

2-ELBOW 3B8998
1-CONNECTOR 3B8995
1-ELBOW 3B8998
1-TUBE 4B4669
1-FILTER 7B7775
1-GASKET (BASE) 6B721
1-CONNECTOR 3B8995
5-NUT 4B4555
5-WASHER 119673
4-GASKET 4B4556
1-PLUG 2B7409
4-NUT 1B4203
1-CAP SCREW L-1352
1-LOCK 1985-A
1-WASHER (.128" THICK) 5B7376
1-GASKET (.091" THICK) 4B8406
2-ELBOW 2B3792
(PART OF ASSEM. 4B4831)
5B6065-TUBE ASSEM.
3B8998-ELBOW
4B4879-TUBE
3B8995-CONNECTOR
2B7408-PLUG
4B8433-GASKET
6B724-MANIFOLD ASSEM.
7B1224-GASKET
4B4831-TUBE ASSEM.
S-1619-CAP SCREW
5B7376-WASHER
1985-A-LOCK
S-1594-CAP SCREW
1985-A-LOCK
4B8406-GASKET
4B4859-BELL ASSEM.
15361

OIL LINES

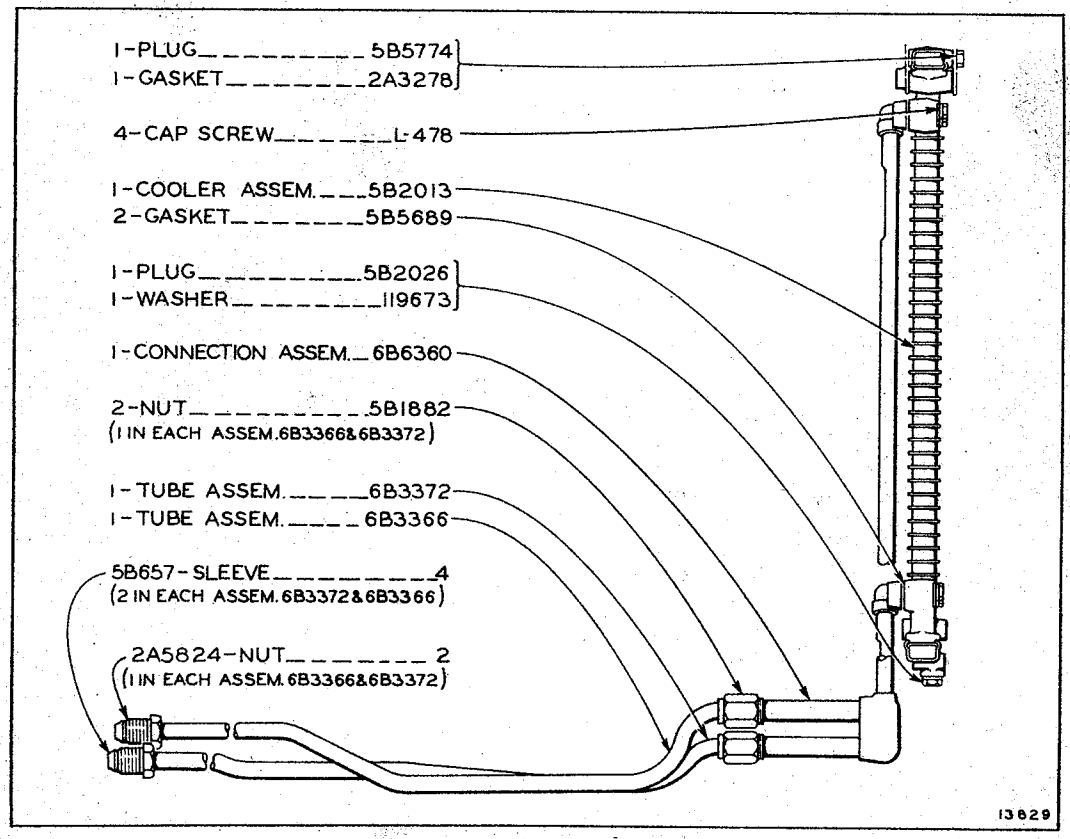
INSERT BETWEEN PAGES 26 & 27 IN FORM 8984—
PARTS CATALOG FOR D2 TRACTOR—50 INCH GAUGE



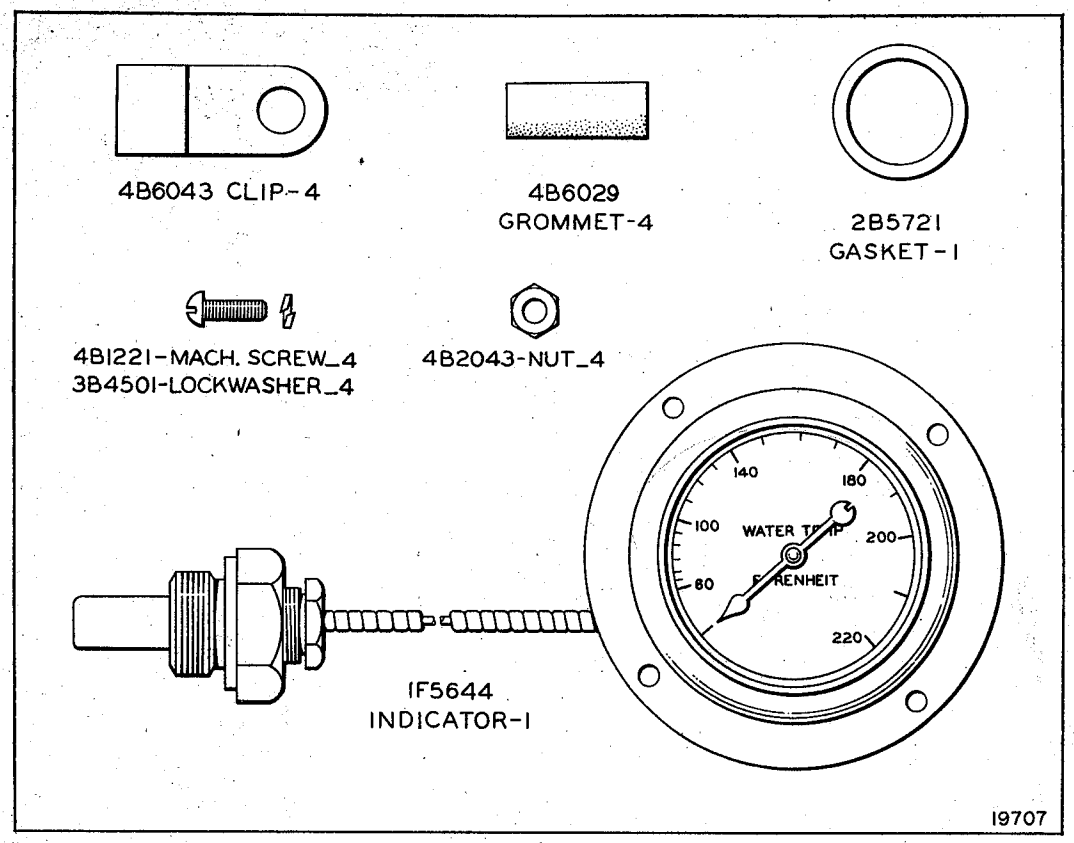
9F6430 FULL-FLOW CHANGEOVER GROUP
For use when converting By-Pass Flow System to Full-Flow System
on D2 Tractors having Serial No. 5J3501 to 5J10561 inclusive



7B7775 OIL FILTER

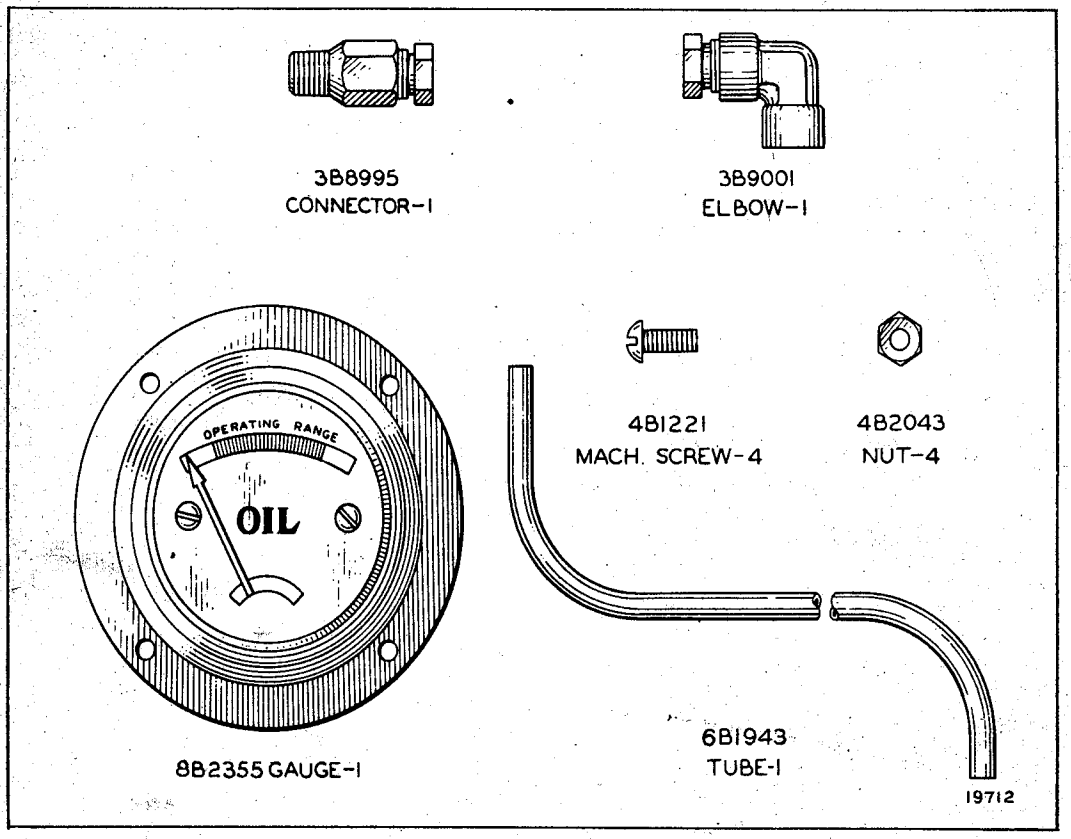


OIL COOLER

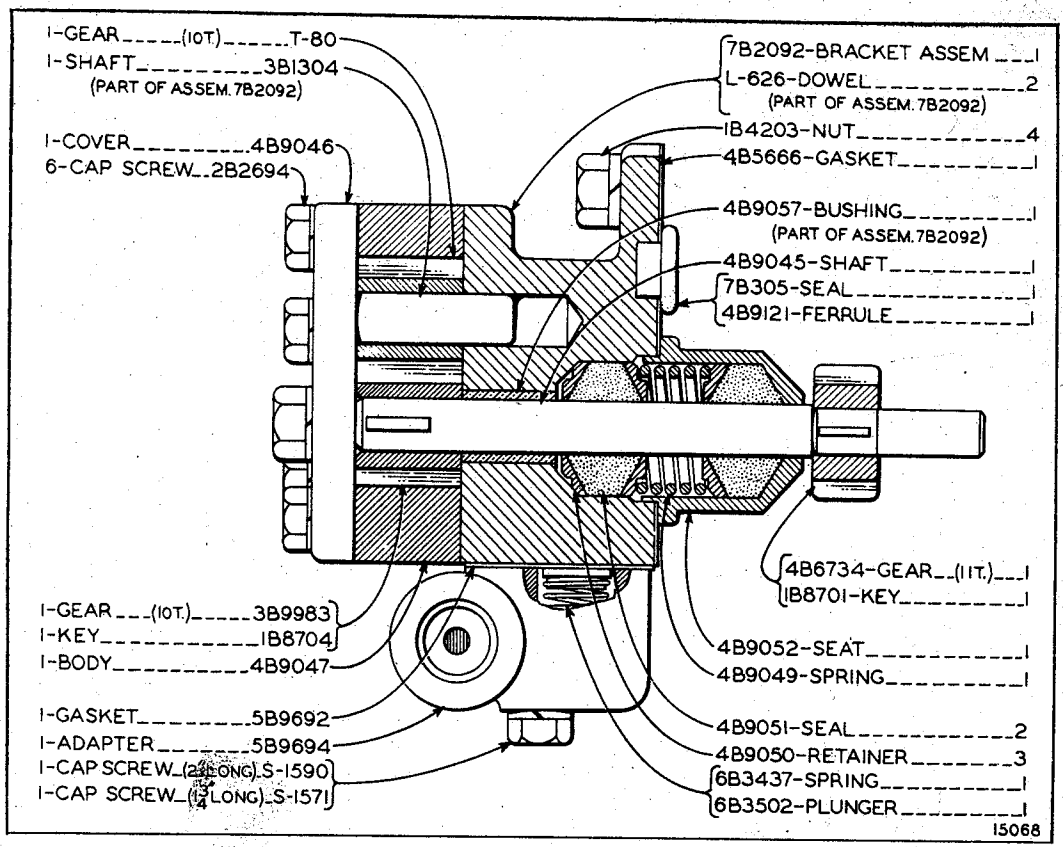


HEAT INDICATOR

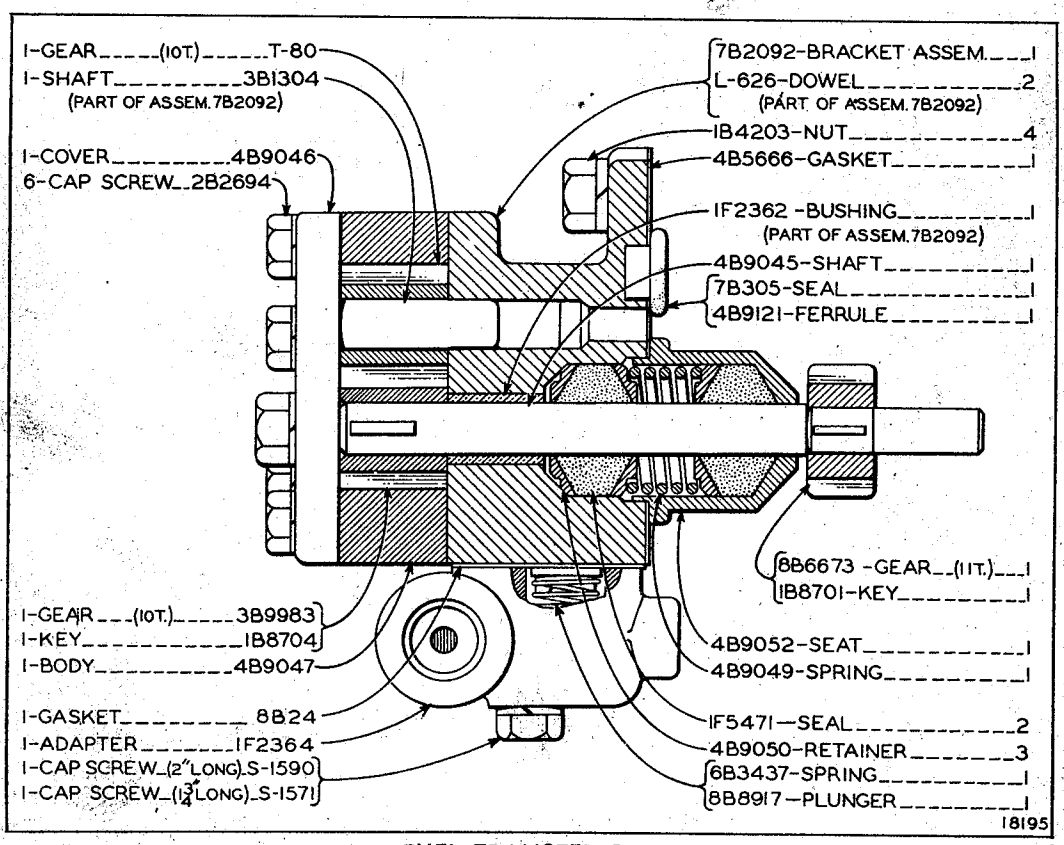
Refer also to Page 110 for special parts



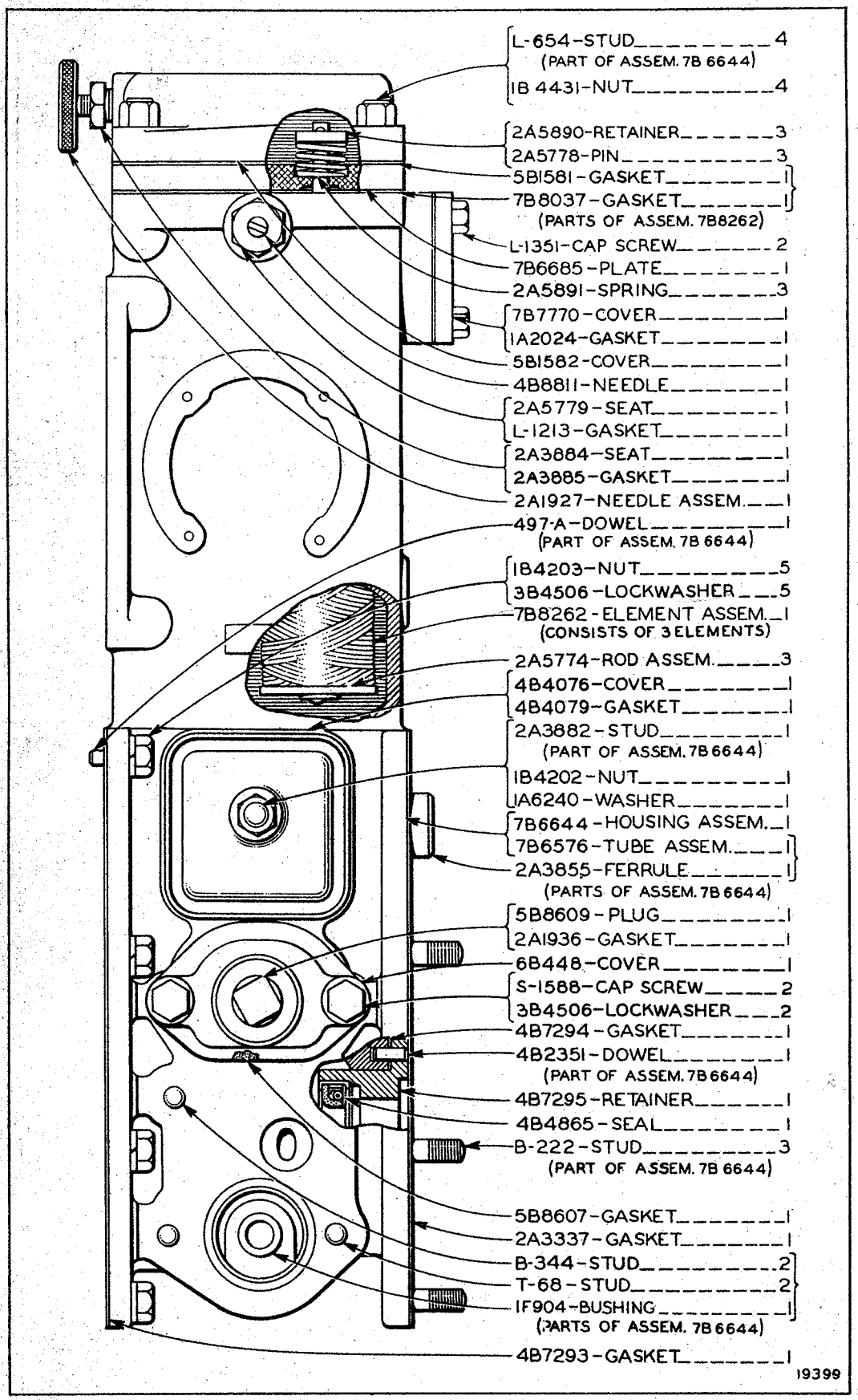
OIL PRESSURE GAUGE



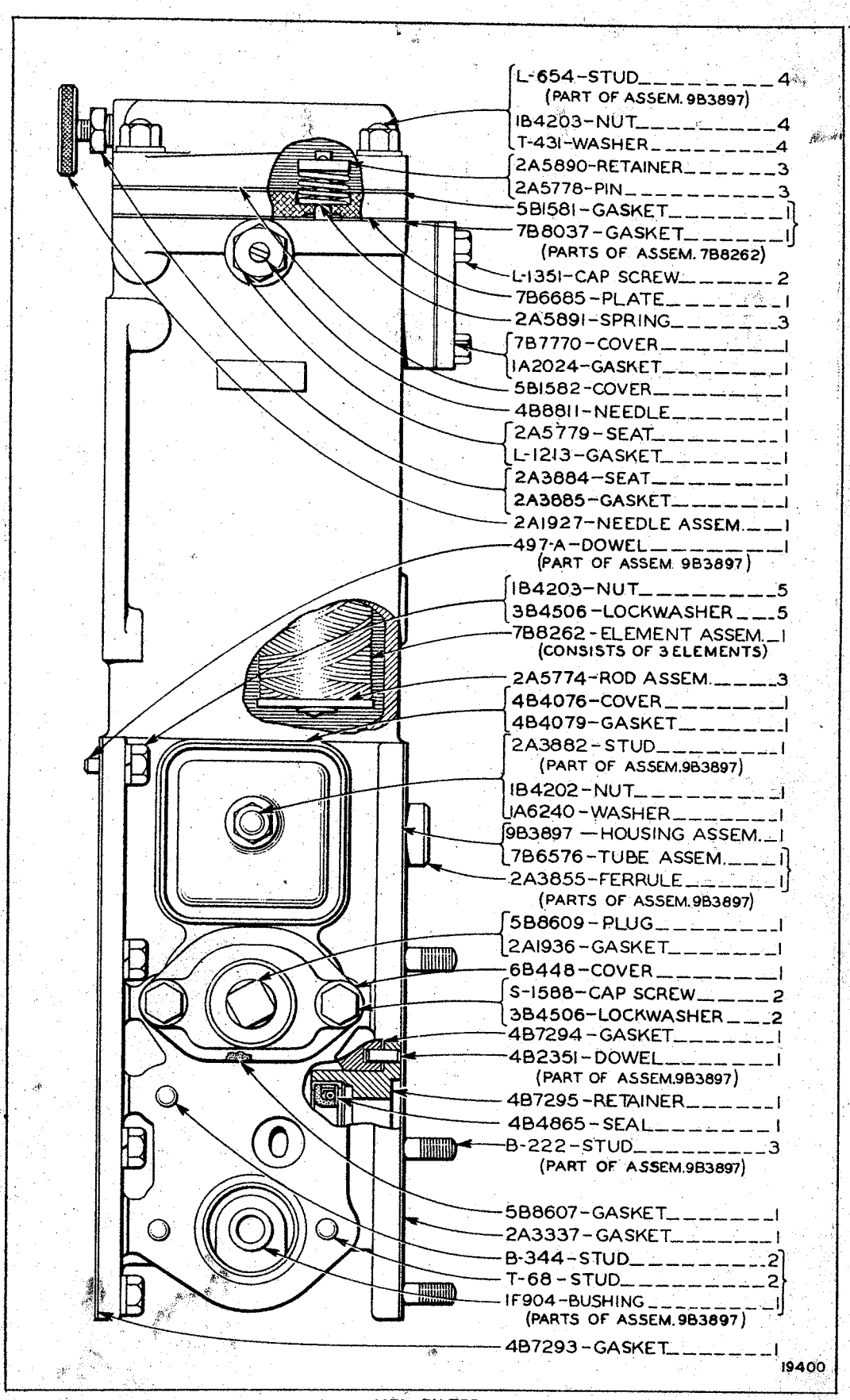
FUEL TRANSFER PUMP
Serial No. 5J3501 to 5J5633 Inclusive



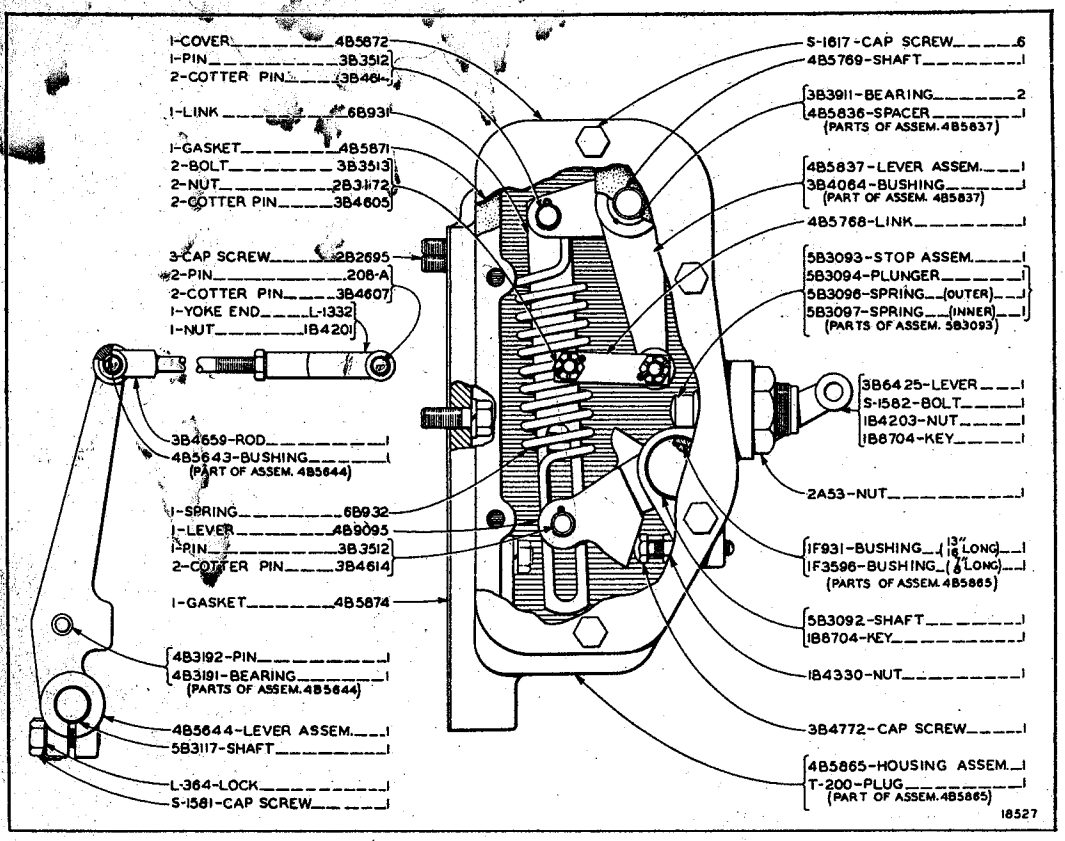
FUEL TRANSFER PUMP
Effective with Serial No. 5J5634



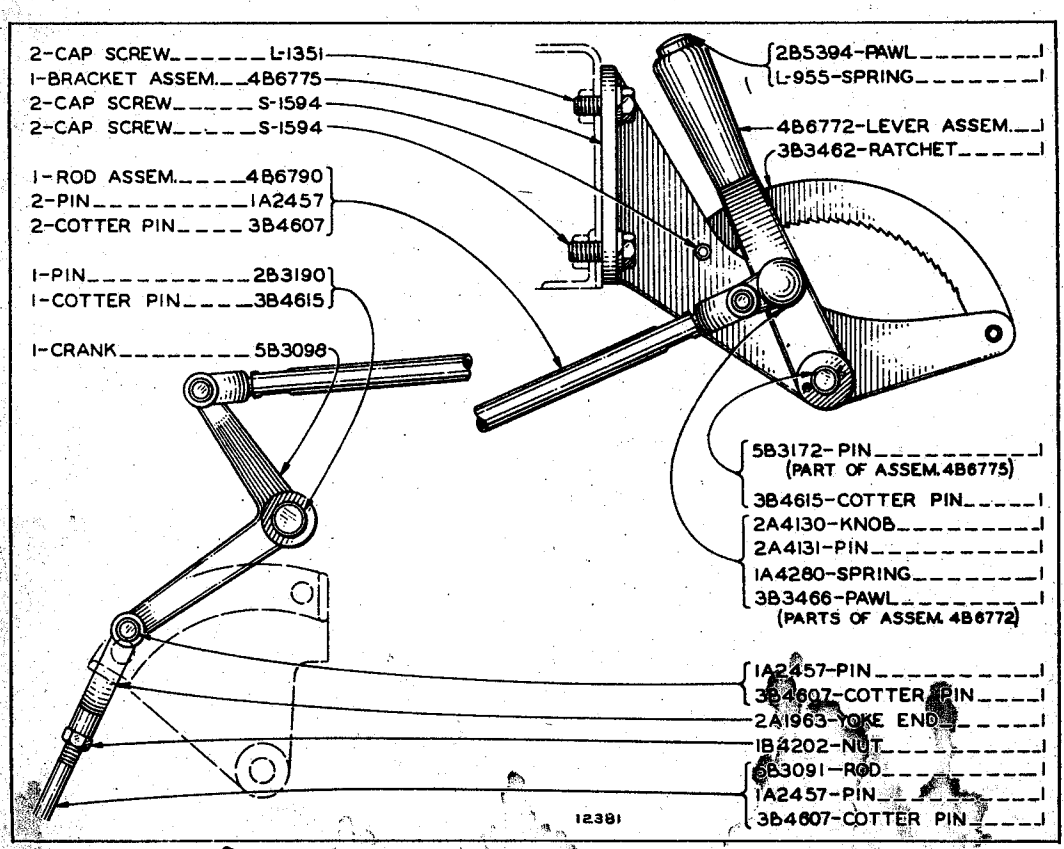
FUEL FILTER
Serial No. 5J3501 to 5J5360 Inclusive



FUEL FILTER
Effective with Serial No. 5J5361

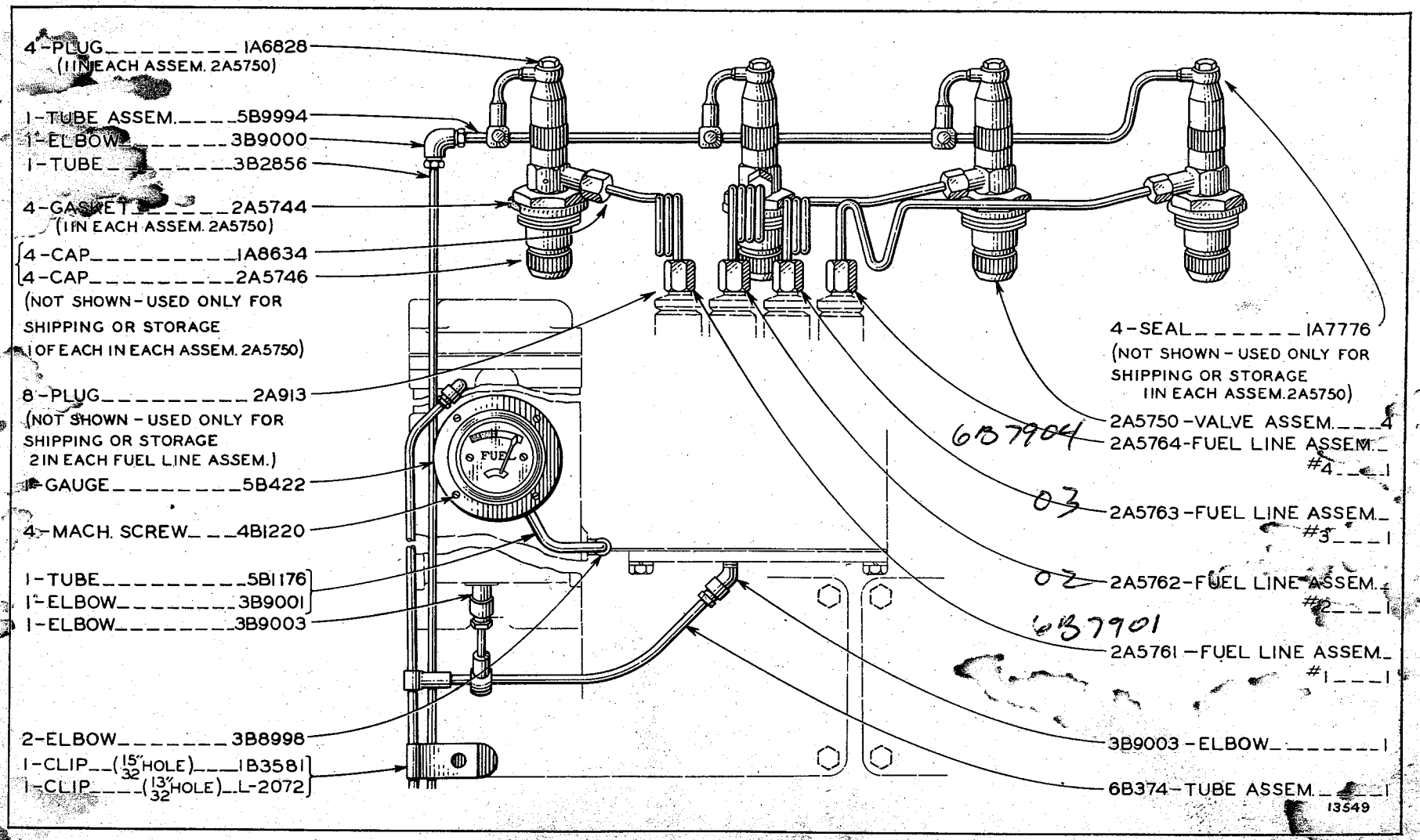


FUEL PUMP AND GOVERNOR CONTROL MECHANISM

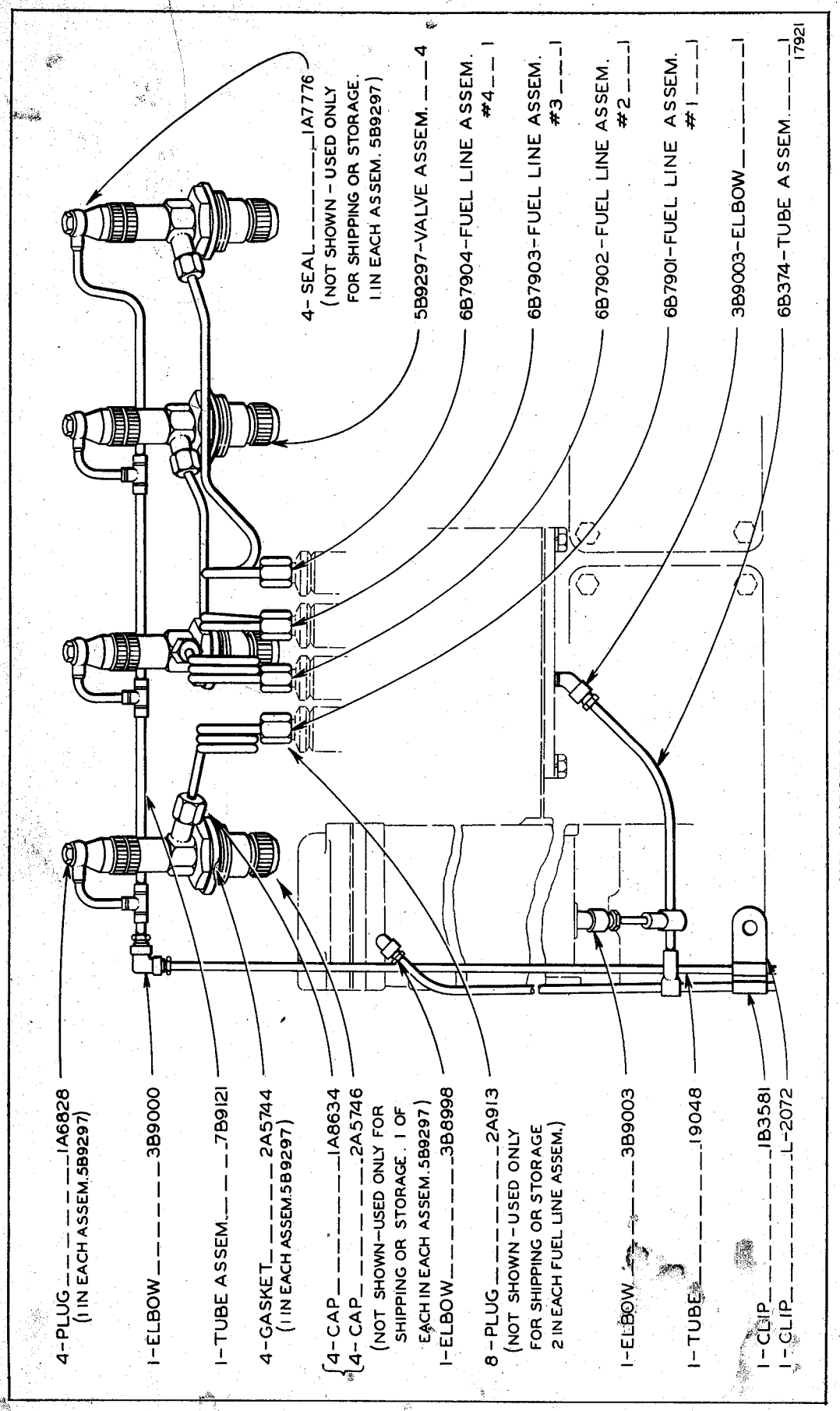


FUEL PUMP AND GOVERNOR CONTROL

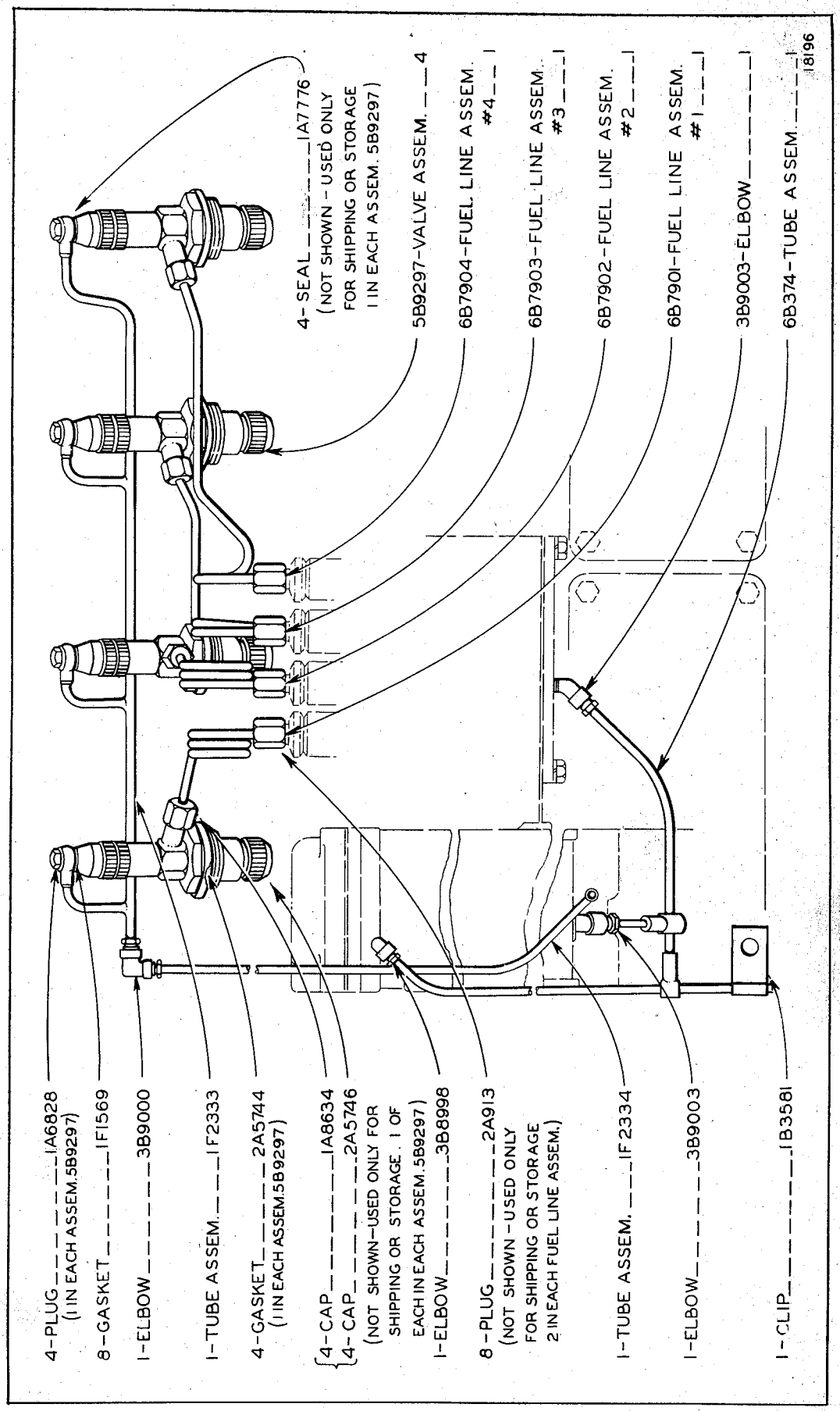
Refer also to Page 107 for special parts



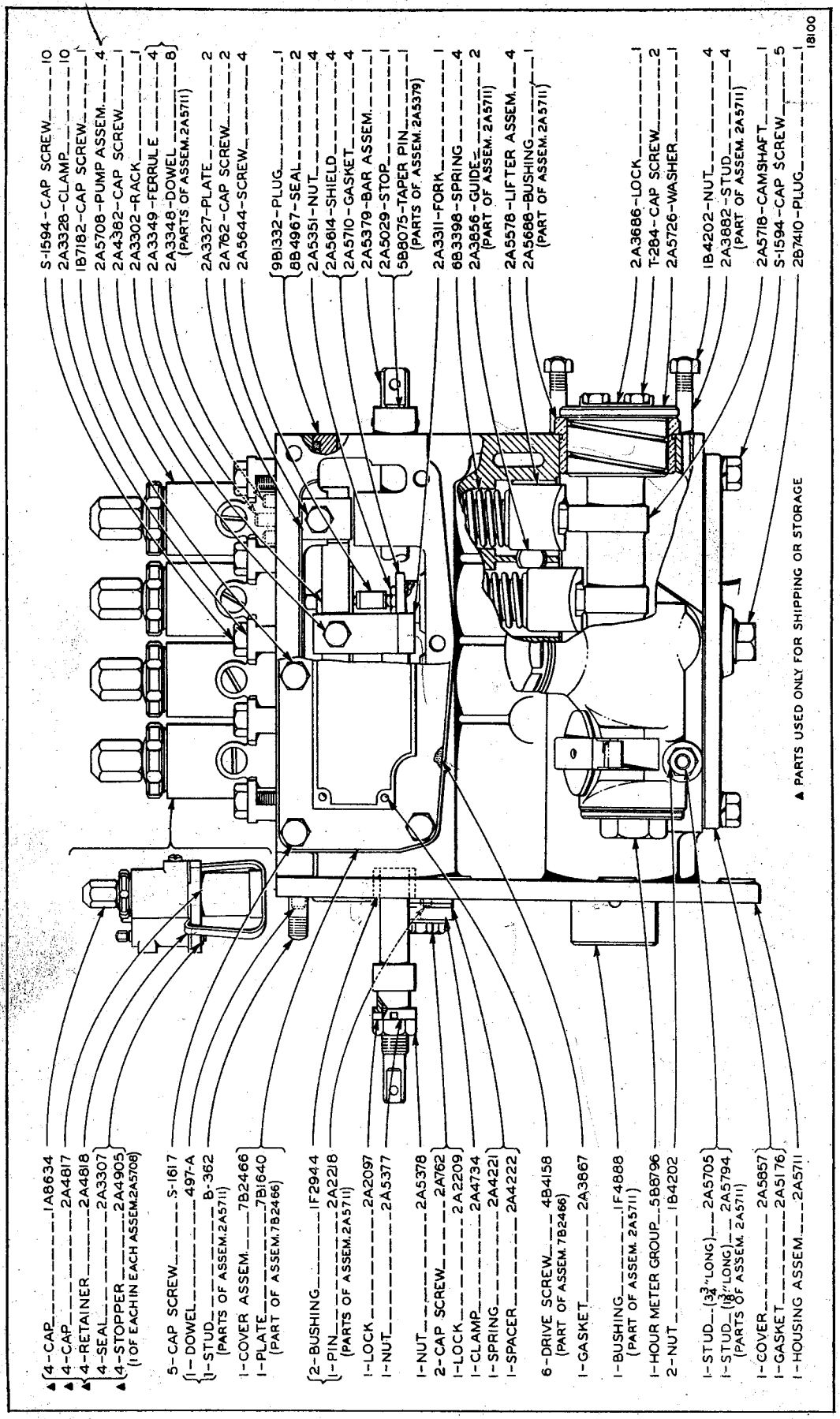
FUEL INJECTION VALVES AND LINES
Serial No. 5J3501 to 5J5360 Inclusive



FUEL INJECTION VALVES AND LINES
Serial No. 5J5361 to 5J5633 Inclusive

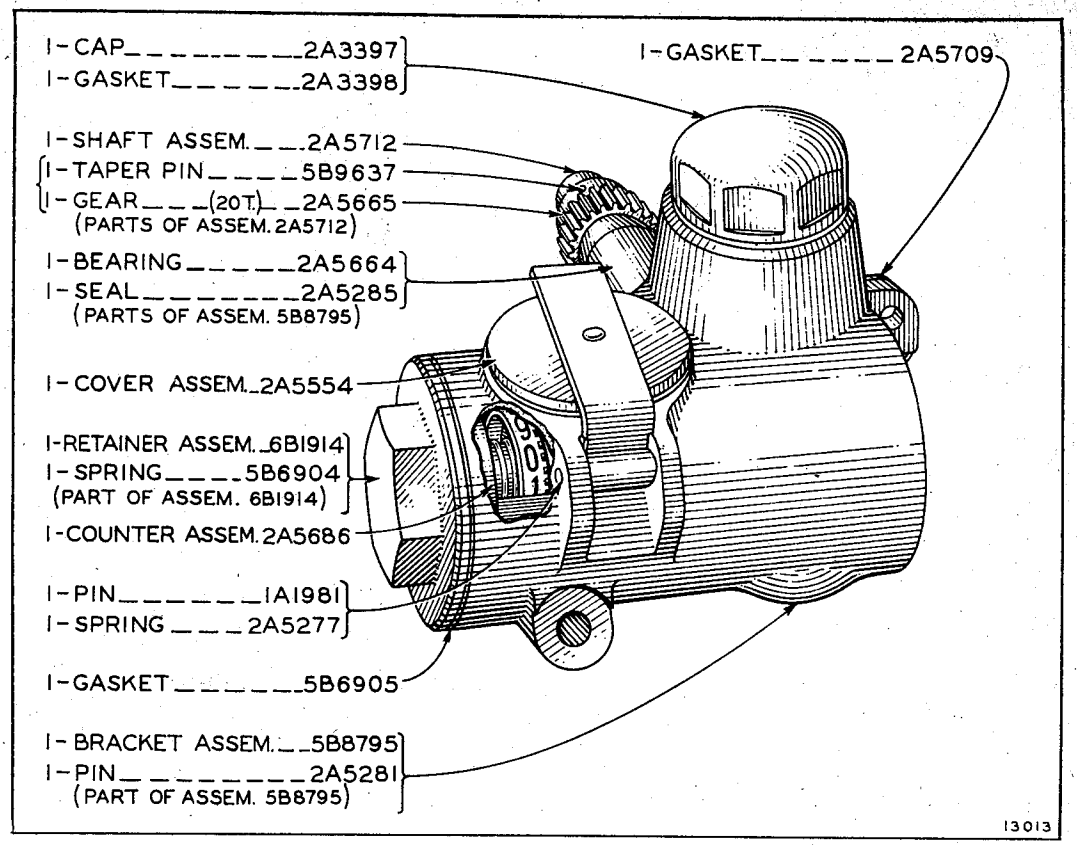


FUEL INJECTION VALVES AND LINES
Effective with Serial No. 5J5634



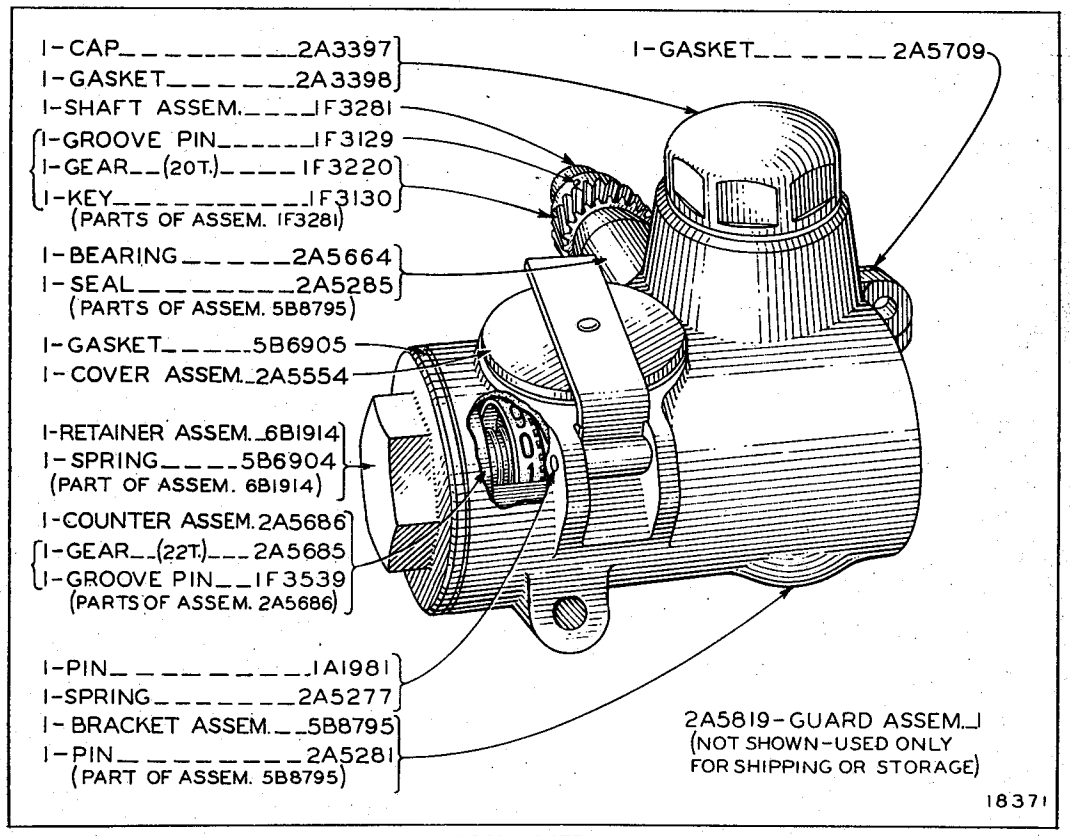
FUEL PUMP HOUSING

Fuel Pump Housing Serial No. 10P4340 & Up and 20P1 & Up



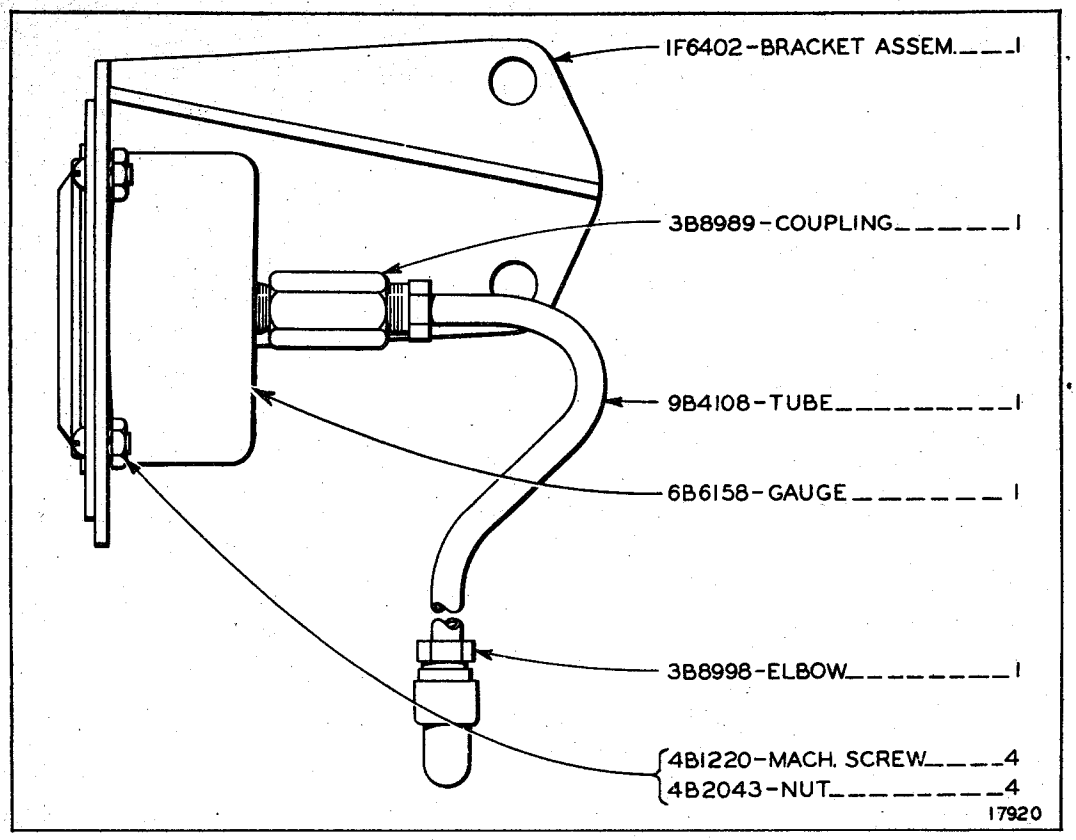
HOUR METER GROUP

Fuel Pump Housing Serial No. 10P4340 & Up and 20P1 to 20P7637 Inclusive
Only separate parts serviced. When complete group is required order 5B8796.



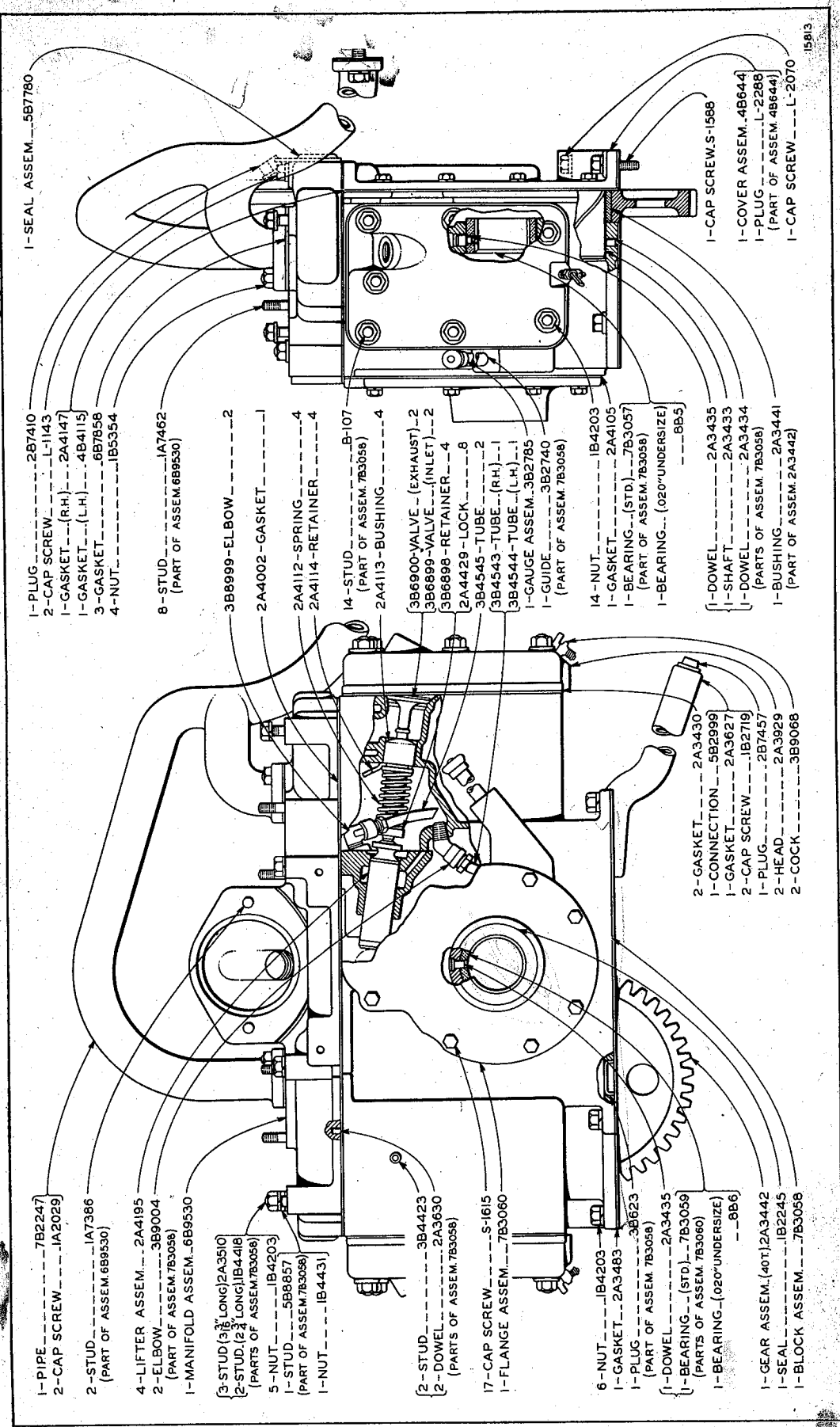
5B8796 HOUR METER GROUP

Fuel Pump Housing Serial No. 20P7638 & Up

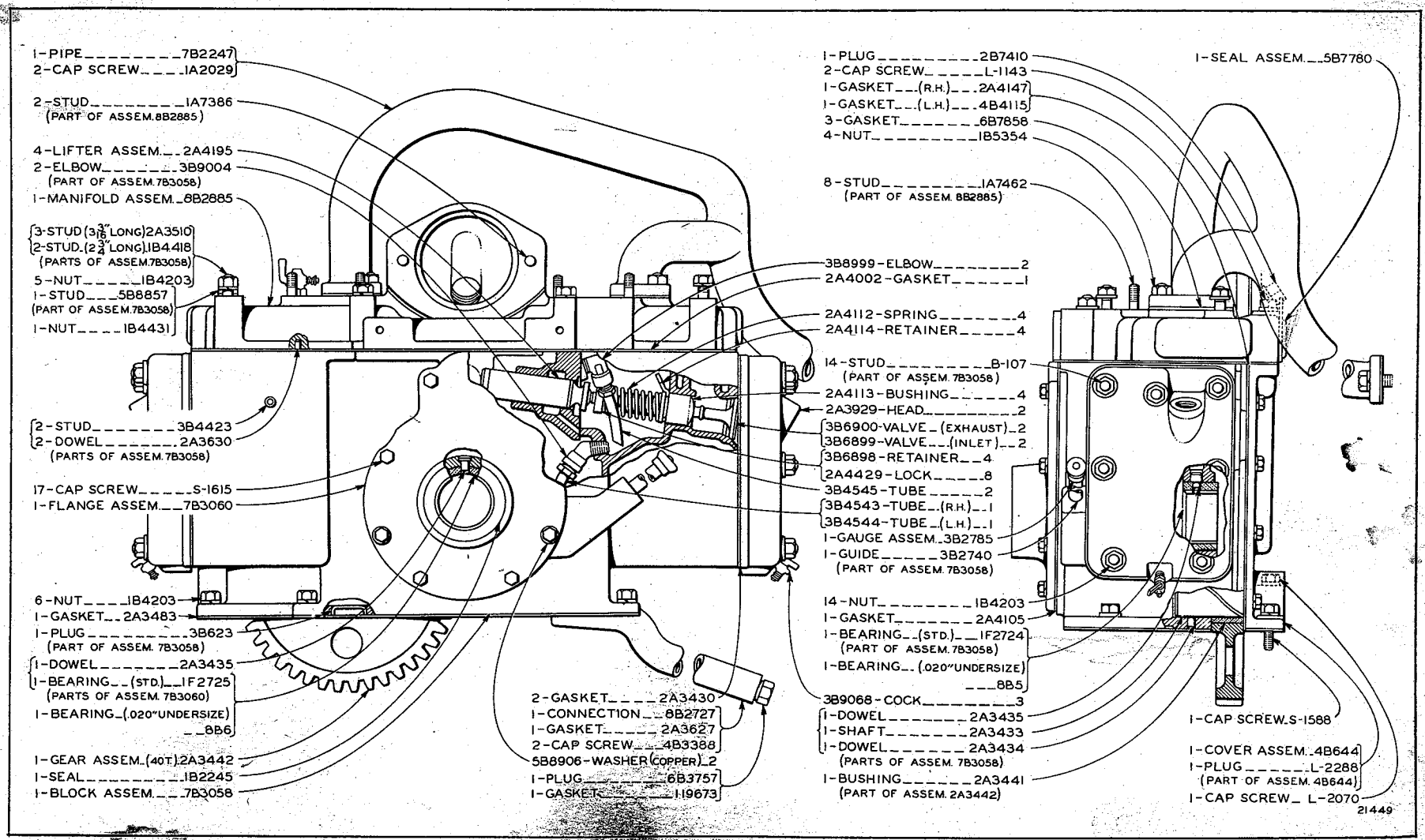


FUEL PRESSURE GAUGE
Effective with Serial No. 5J5361

Starting Engine

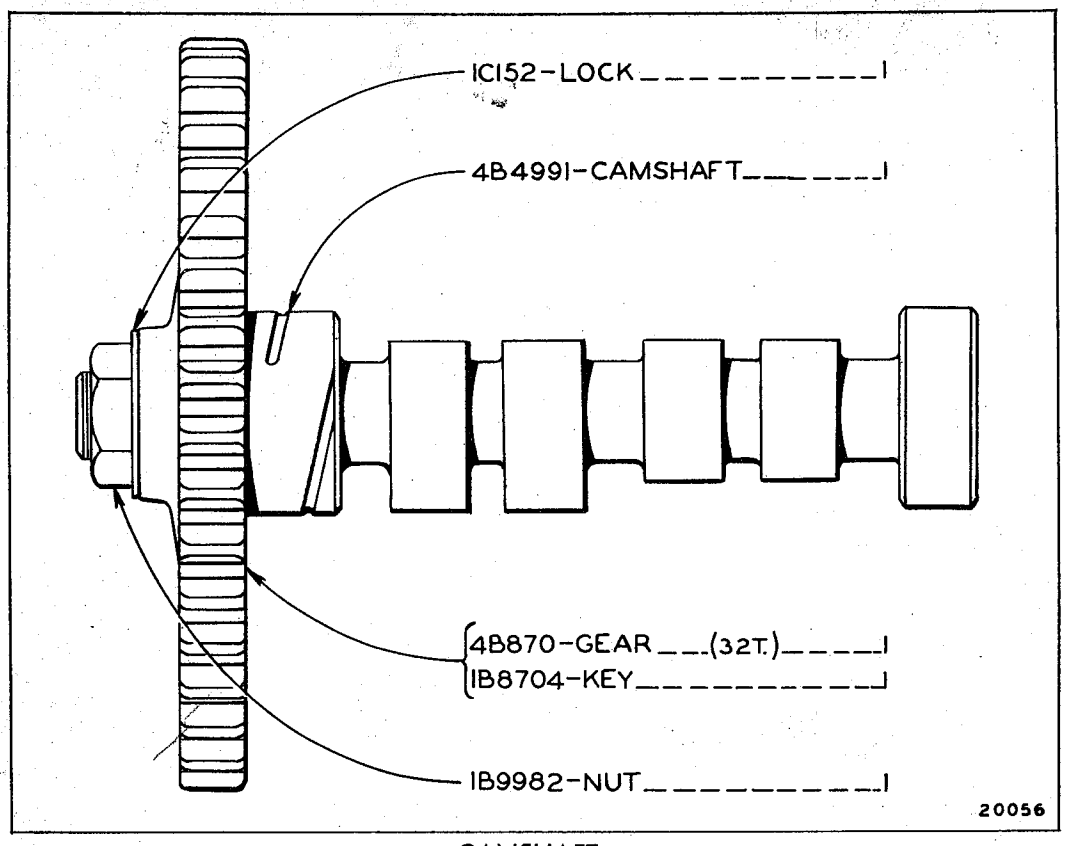


CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM
Serial No. 5J3501 to 5J3845 Inclusive

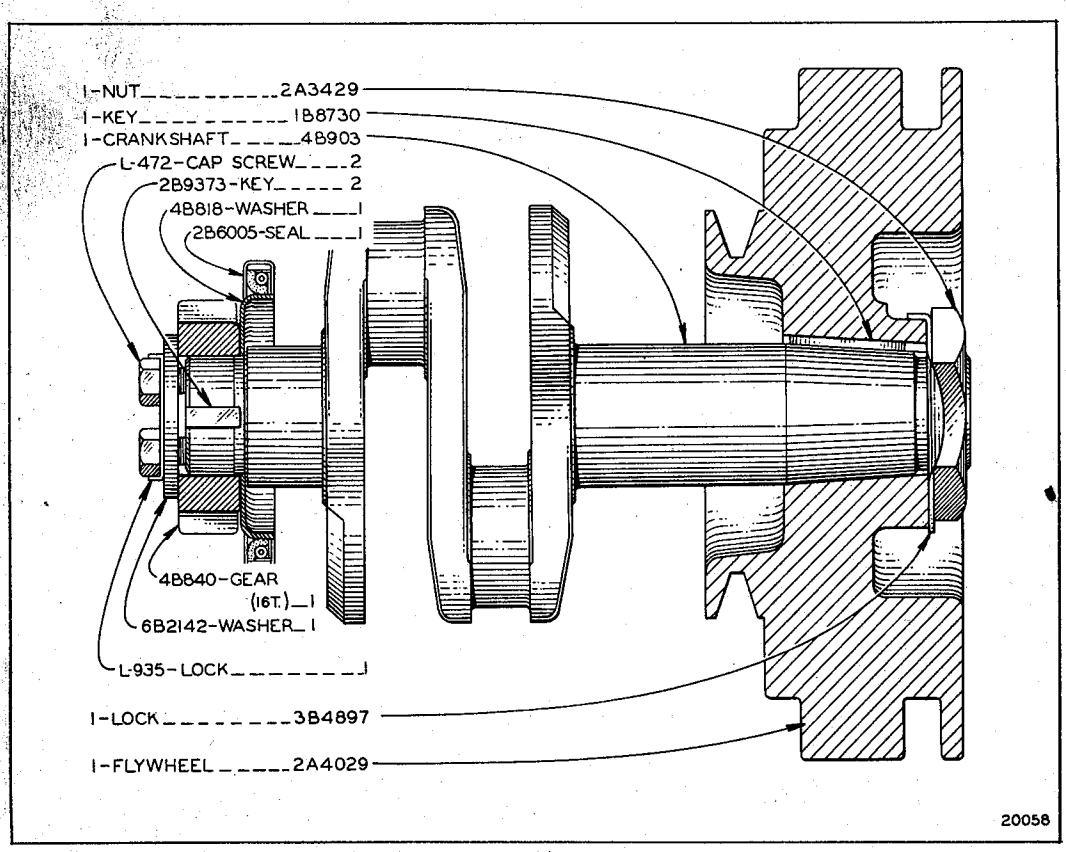


CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM

Engines with Serial No. 5J3846

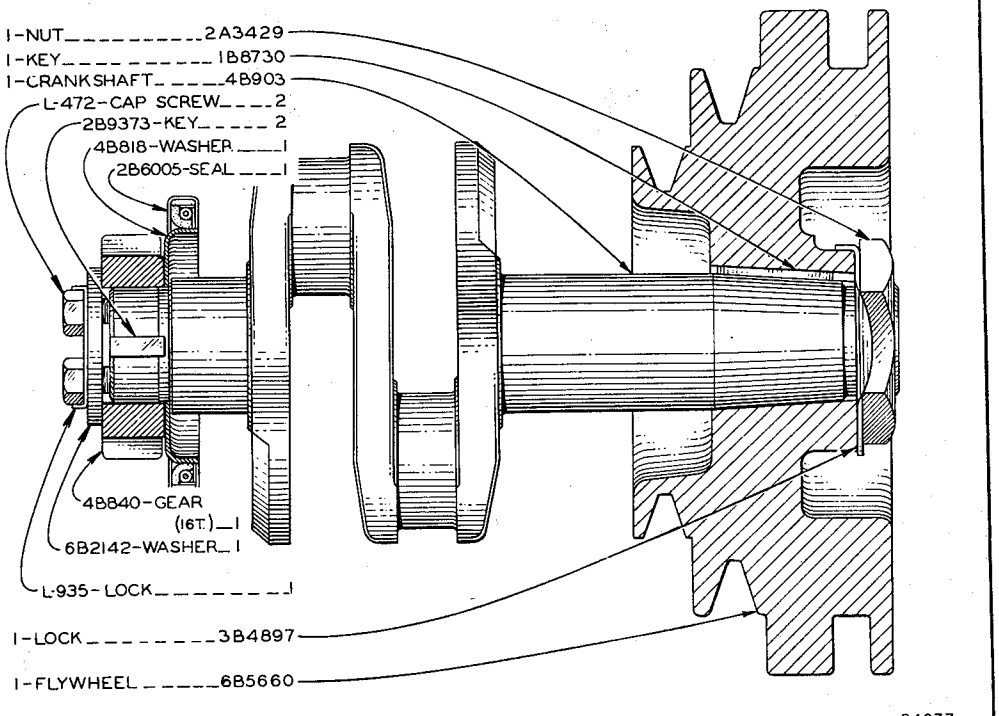


CAMSHAFT

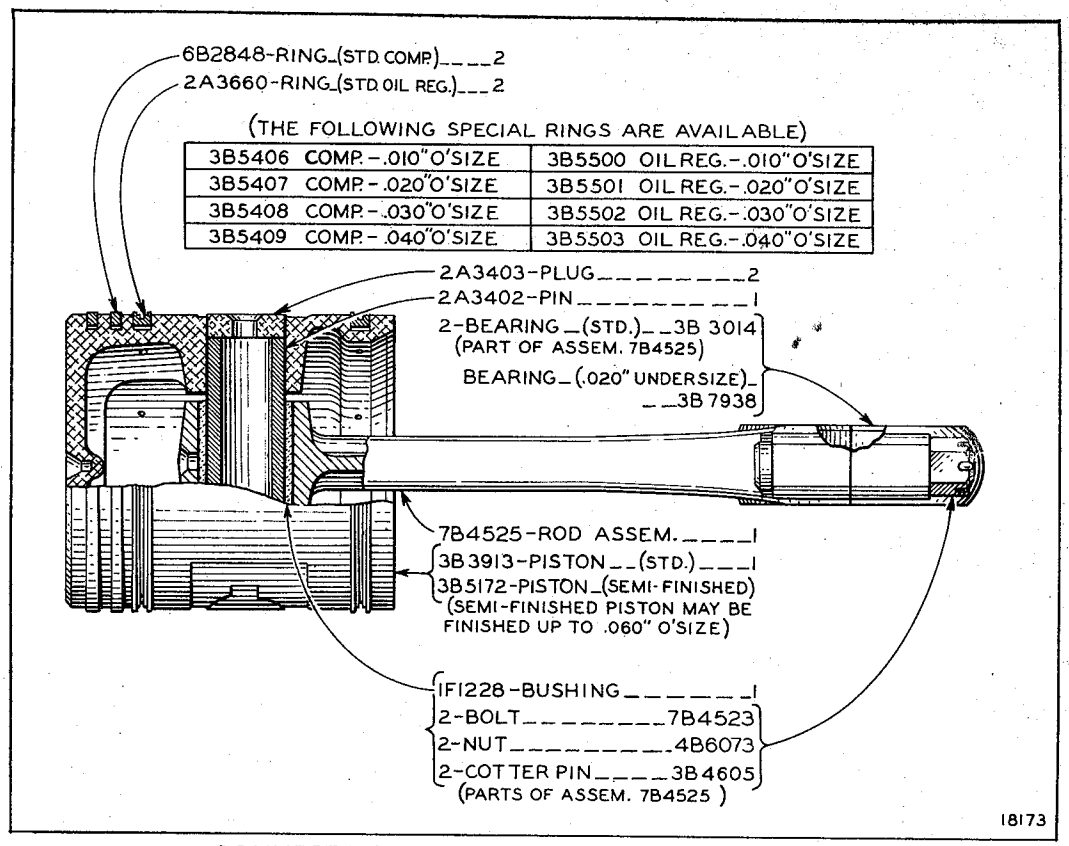


CRANKSHAFT

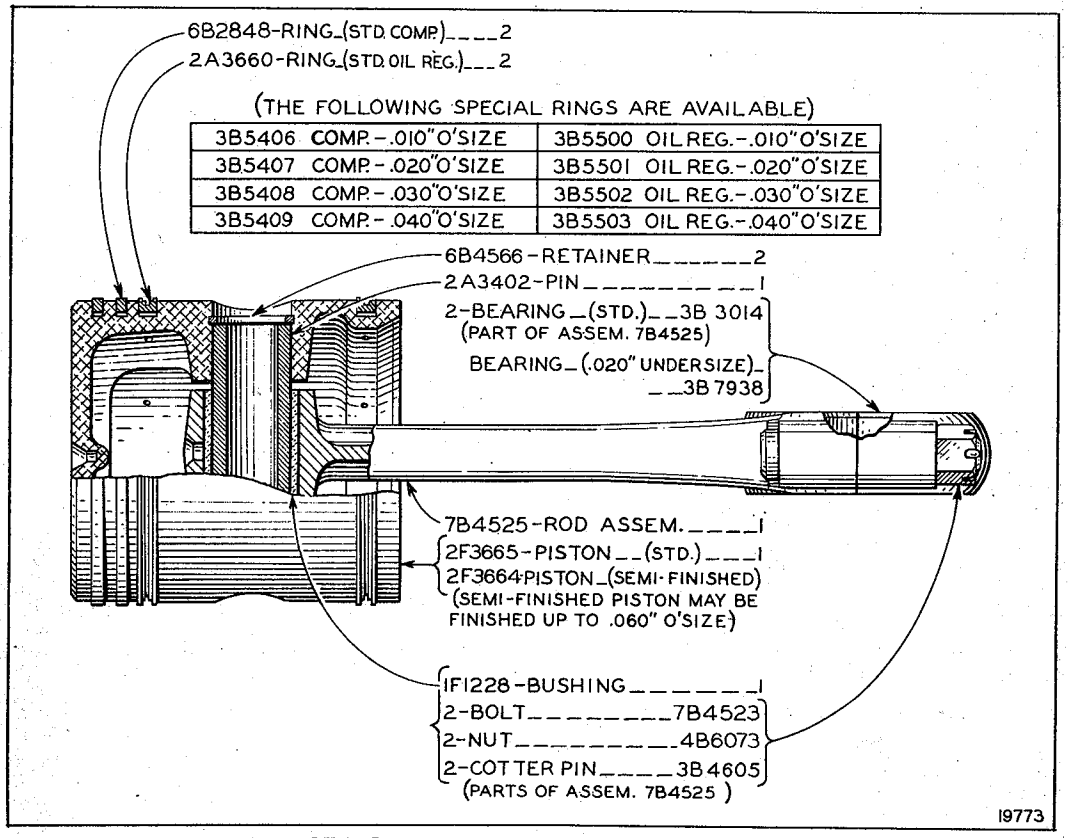
INSERT BETWEEN PAGES 42 & 43 IN FORM 8984
—PARTS CATALOG FOR D2 TRACTOR—50 INCH GAUGE



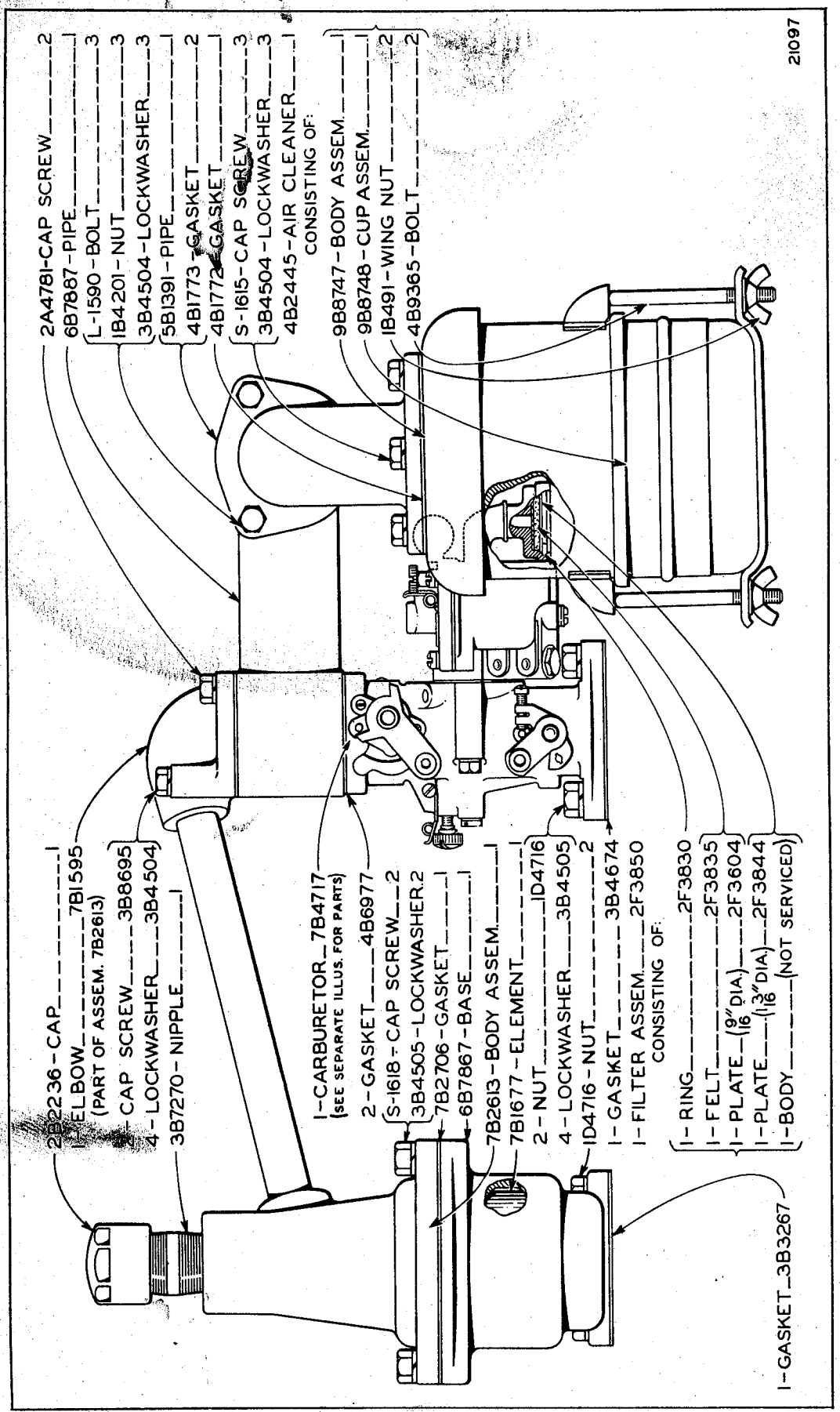
CRANKSHAFT
Effective with Serial No. 5J9415



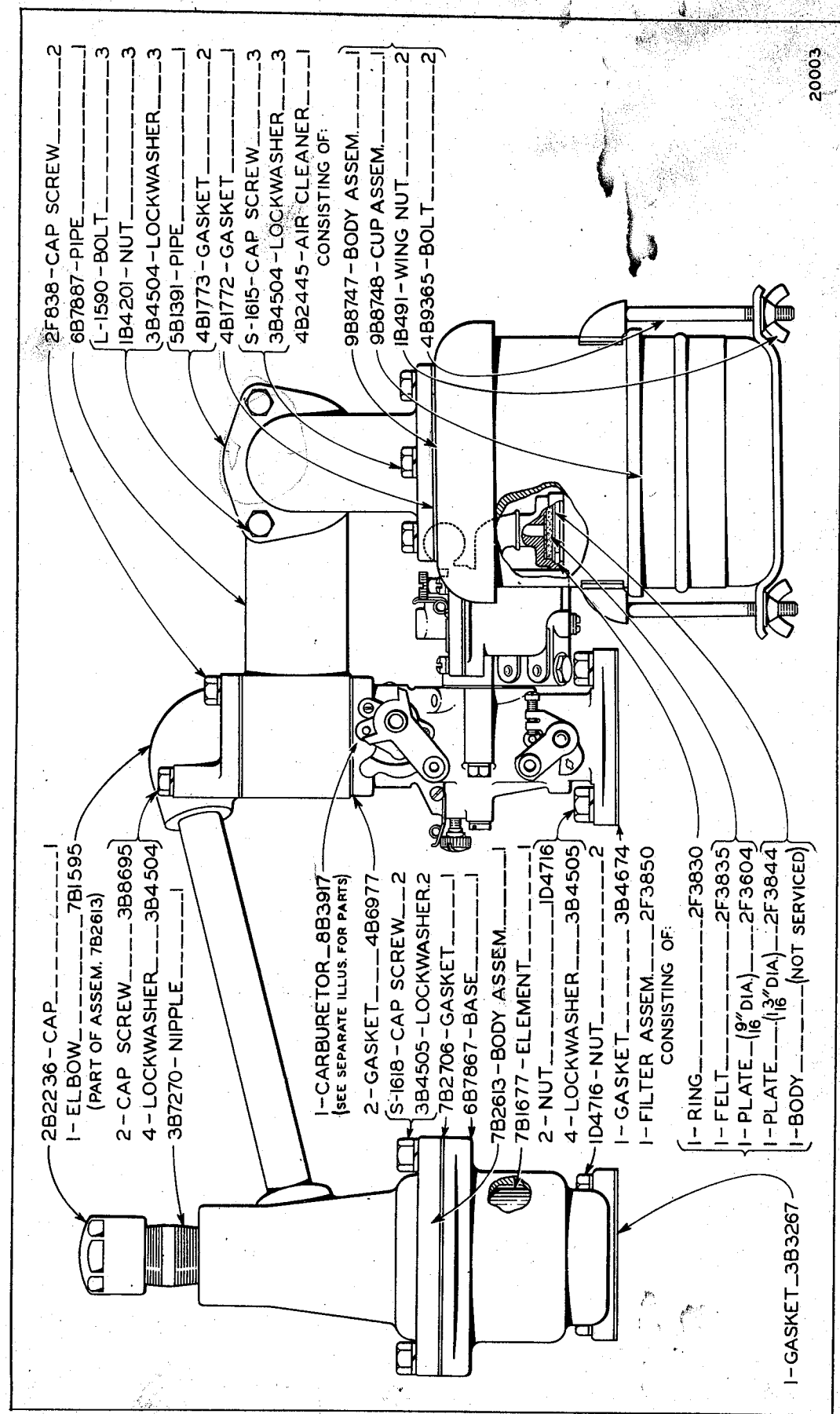
CONNECTING ROD AND PISTON (2 Groups Req'd.)
Serial No. 5J3501 to 5J6158 Inclusive



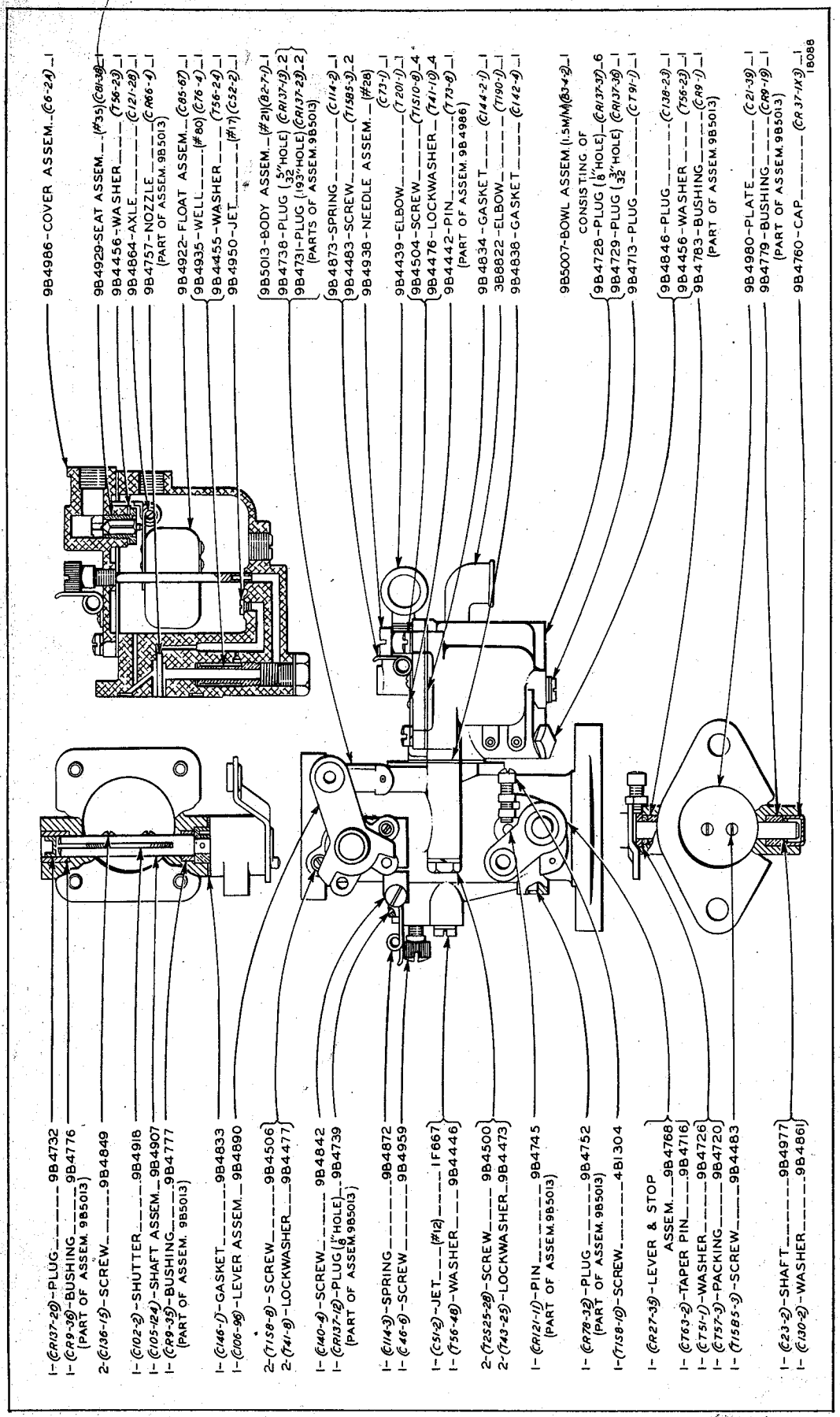
CONNECTING ROD AND PISTON (2 Groups Req'd.)
Effective with Serial No. 5J6159



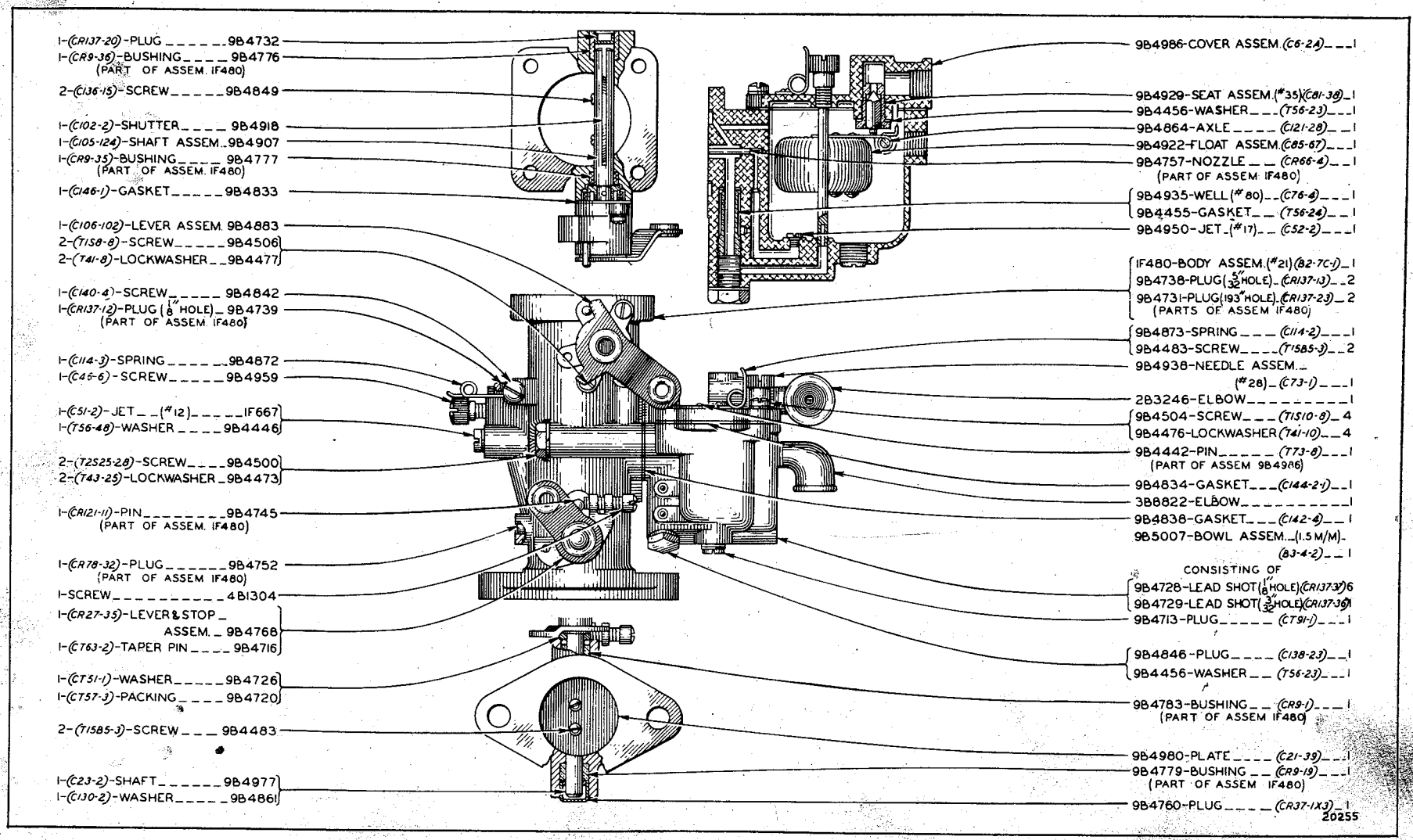
AIR CLEANER, BREATHER AND CARBURETOR
Serial No. 5J3501 to 5J4937 Inclusive



AIR CLEANER, BREATHER AND CARBURETOR
Effective with Serial No. 5J4938

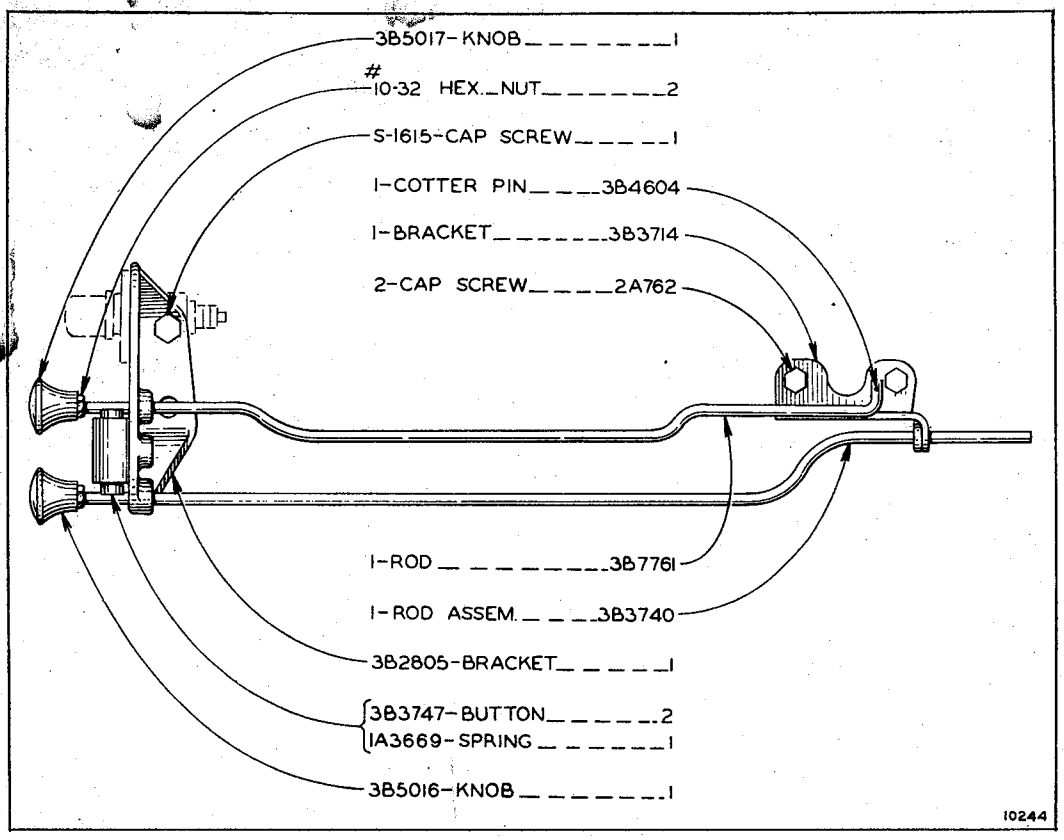


7B4717 CARBURETOR *(Model TU4C, No. 9546A)*
Numbers shown in *(italics)* are "Zenith" part numbers. (See Page 163)

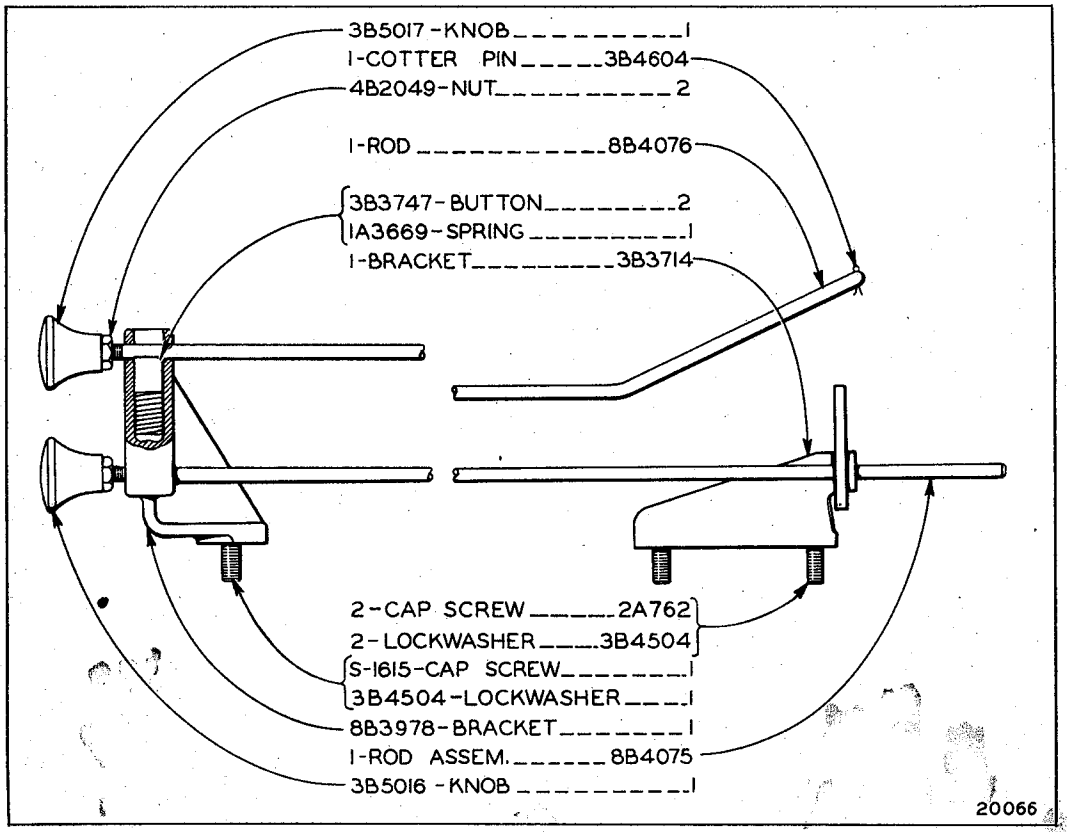


8B3917 CARBURETOR *(Model TU4C)*

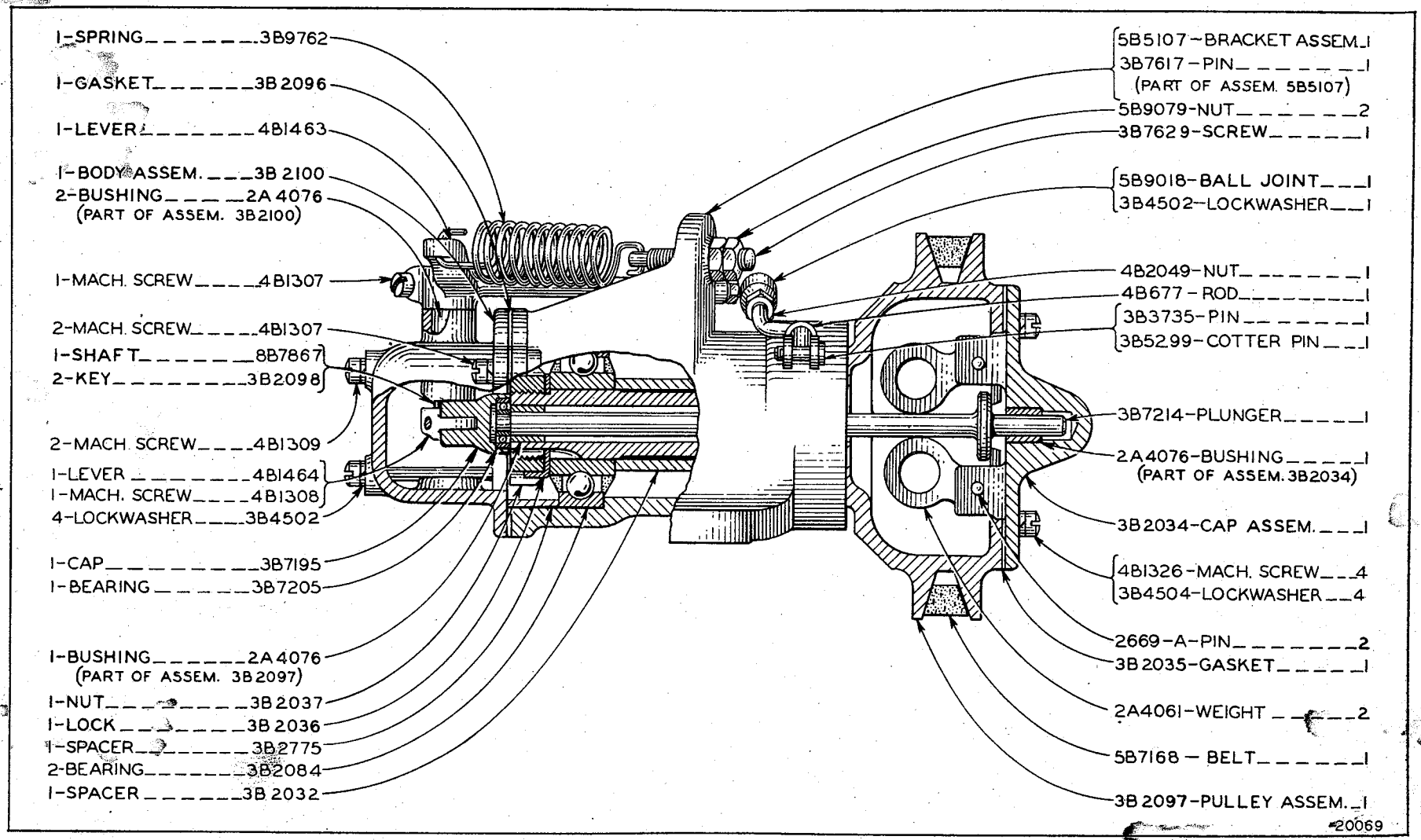
Numbers shown in *(italics)* are "Zenith" part numbers. (See Page 163)



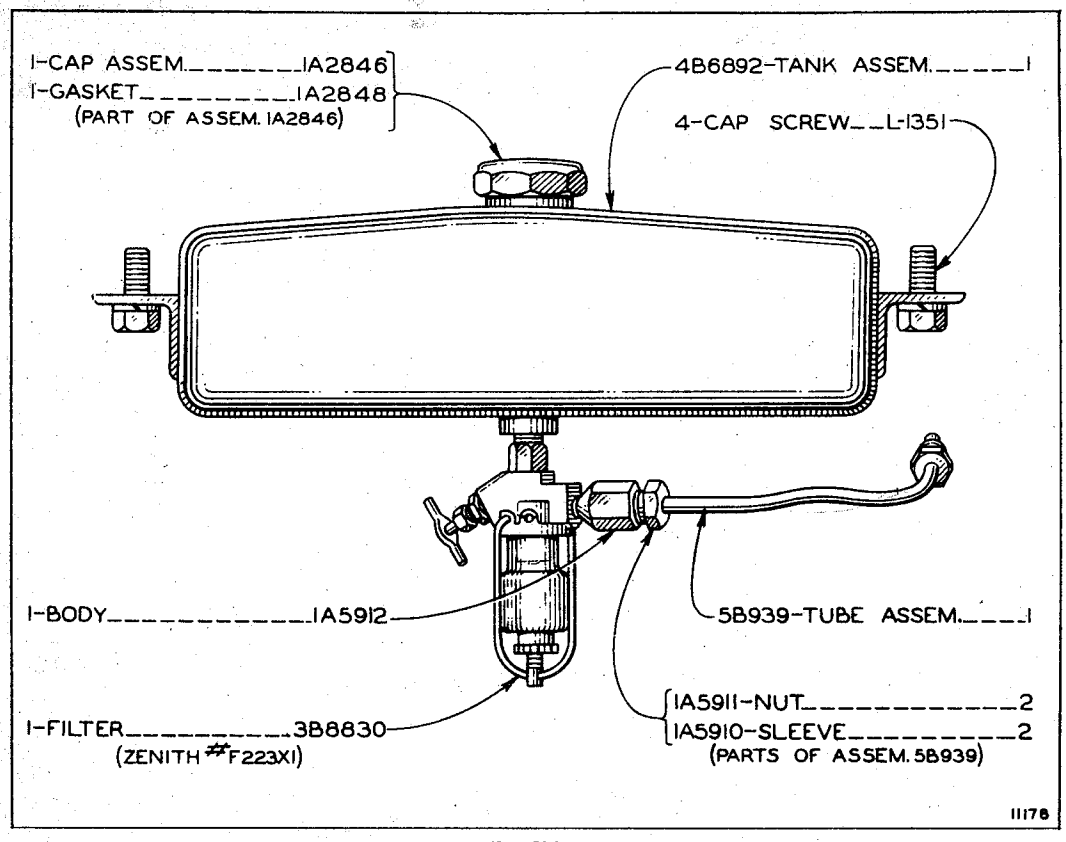
CARBURETOR AND CHOKE CONTROL
Serial No. 5J3501 to 5J4937 Inclusive



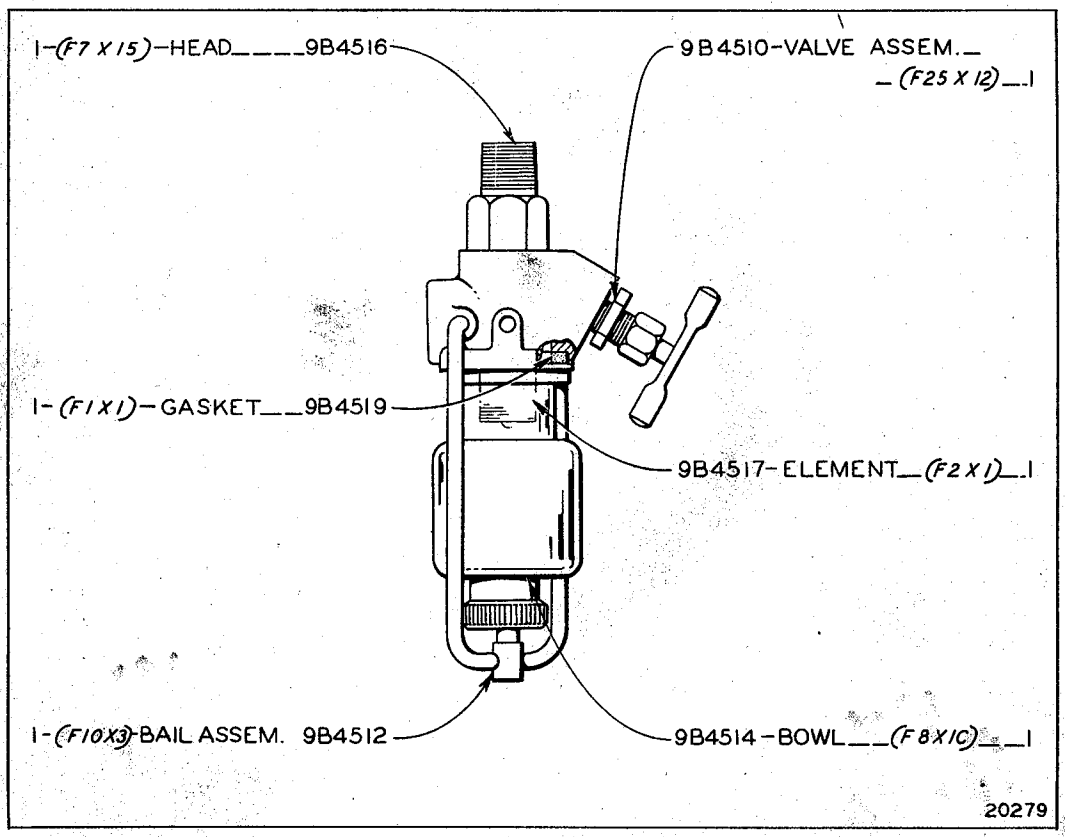
CARBURETOR AND CHOKE CONTROL
Effective with Serial No. 5J4938


1-SPRING 3B9762
1-GASKET 3B2096
1-LEVER 4B1463
1-BODY ASSEM. 3B2100
2-BUSHING 2A4076
(PART OF ASSEM. 3B2100)
1-MACH. SCREW 4B1307
2-MACH. SCREW 4B1307
1-SHAFT 8B7867
2-KEY 3B2098
2-MACH. SCREW 4B1309
1-LEVER 4B1464
1-MACH. SCREW 4B1308
4-LOCKWASHER 3B4502
1-CAP 3B7195
1-BEARING 3B7205
1-BUSHING 2A4076
(PART OF ASSEM. 3B2097)
1-NUT 3B2037
1-LOCK 3B2036
1-SPACER 3B2775
2-BEARING 3B2084
1-SPACER 3B2032
5B5107-BRACKET ASSEM. 1
3B7617-PIN 1
(PART OF ASSEM. 5B5107)
5B9079-NUT 2
3B7629-SCREW 1
5B9018-BALL JOINT 1
3B4502-LOCKWASHER 1
4B2049-NUT 1
4B677-ROD 1
3B3735-PIN 1
3B5299-COTTER PIN 1
3B7214-PLUNGER 1
2A4076-BUSHING 1
(PART OF ASSEM. 3B2034)
3B2034-CAP ASSEM. 1
4B1326-MACH. SCREW 4
3B4504-LOCKWASHER 4
2669-A-PIN 2
3B2035-GASKET 1
2A4061-WEIGHT 2
5B7168-BELT 1
3B2097-PULLEY ASSEM. 1
20069

GOVERNOR



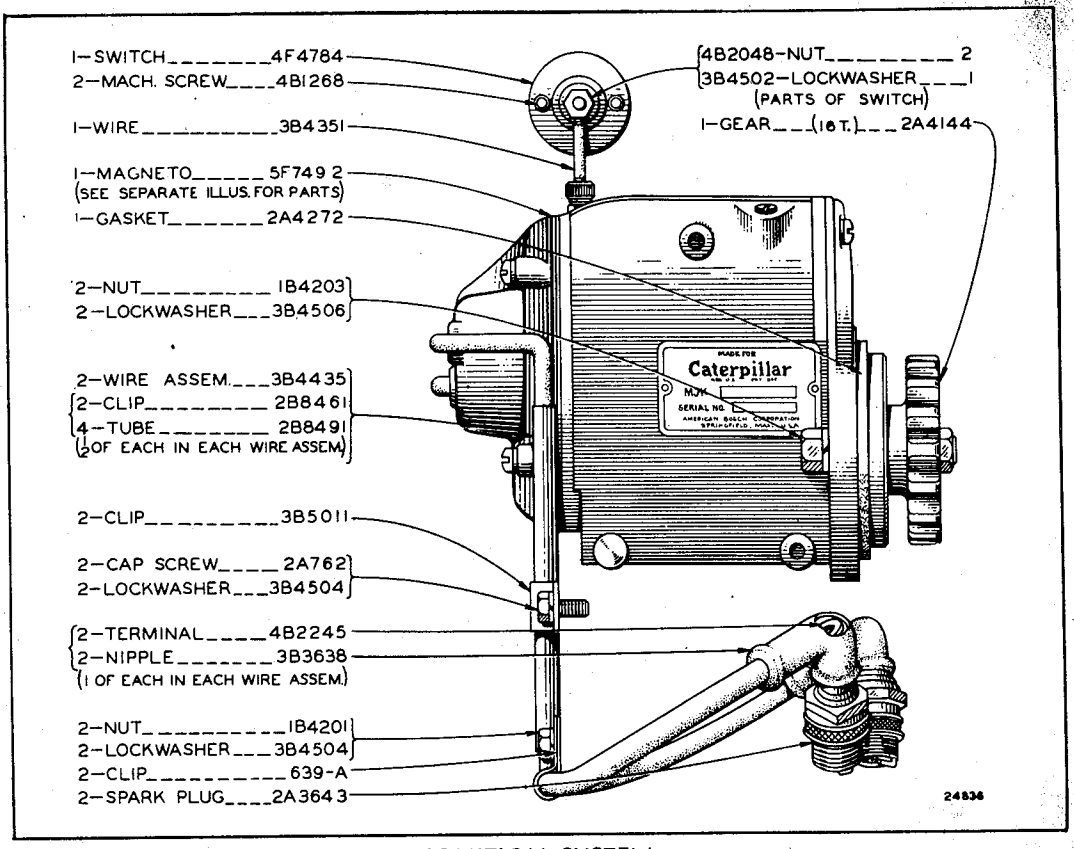
FUEL SYSTEM



3B8830 FUEL FILTER *(F223X1)*

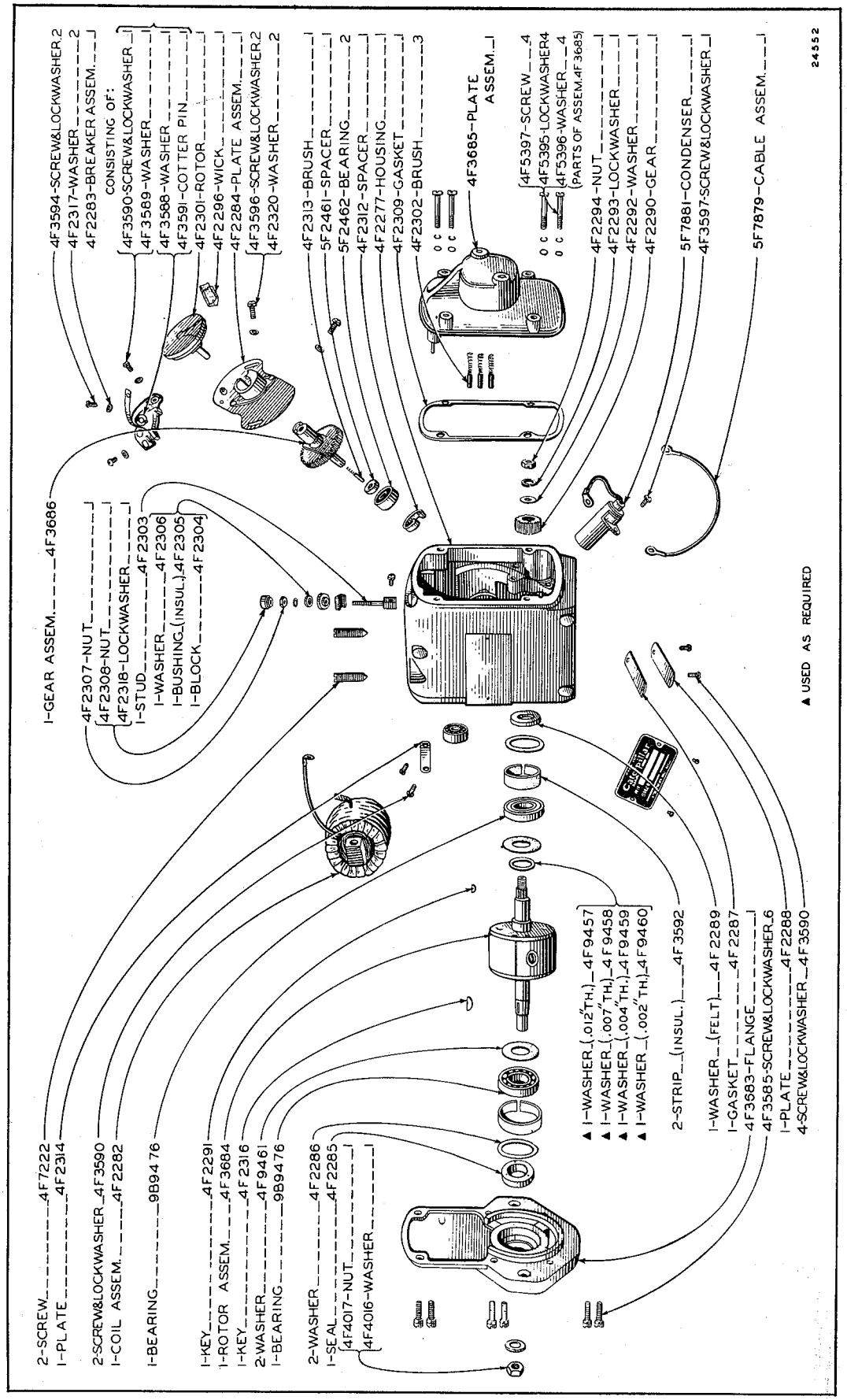
Numbers shown in *(italics)* are "Zenith" part numbers. (See Page 163)

INSERT BETWEEN PAGES 50 & 51 IN FORM 8984
—PARTS CATALOG FOR D2 TRACTOR—50 INCH GAUGE



IGNITION SYSTEM

Effective with Serial No. 5J10055
5F7492 Magneto is shown on reverse side of insert
See Notice of Improved Parts No. 139

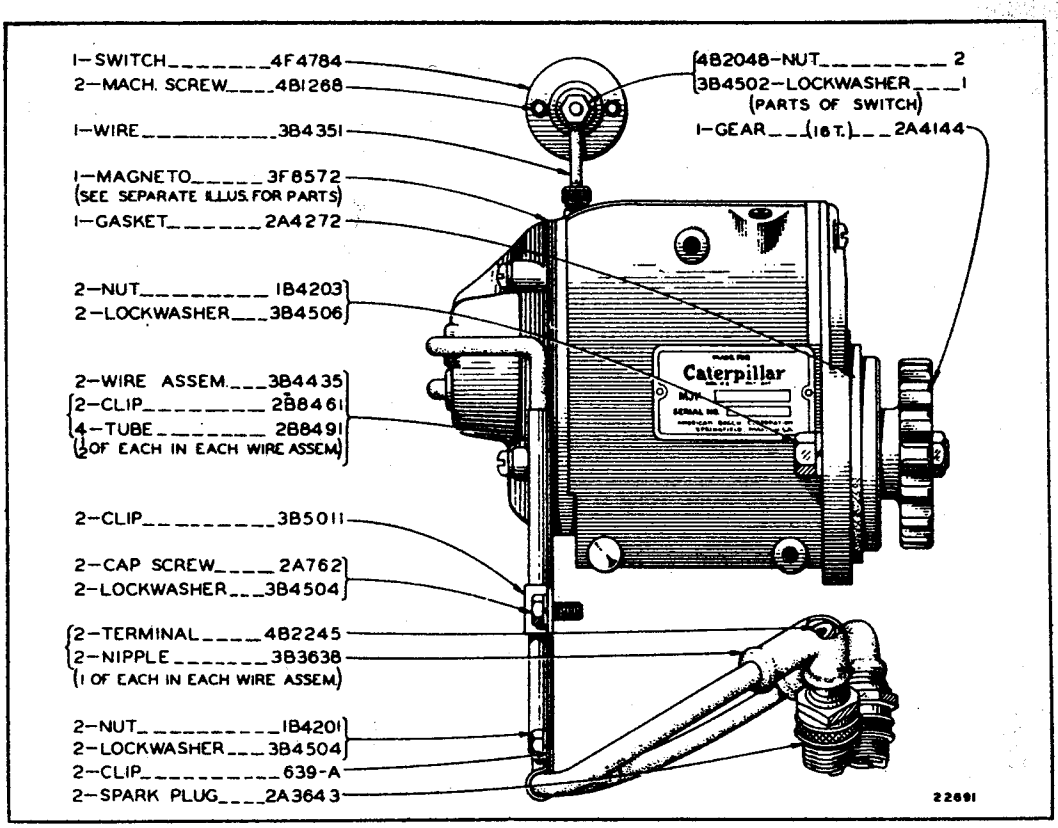


5F7492 MAGNETO

See Notice of Improved Parts No. 139

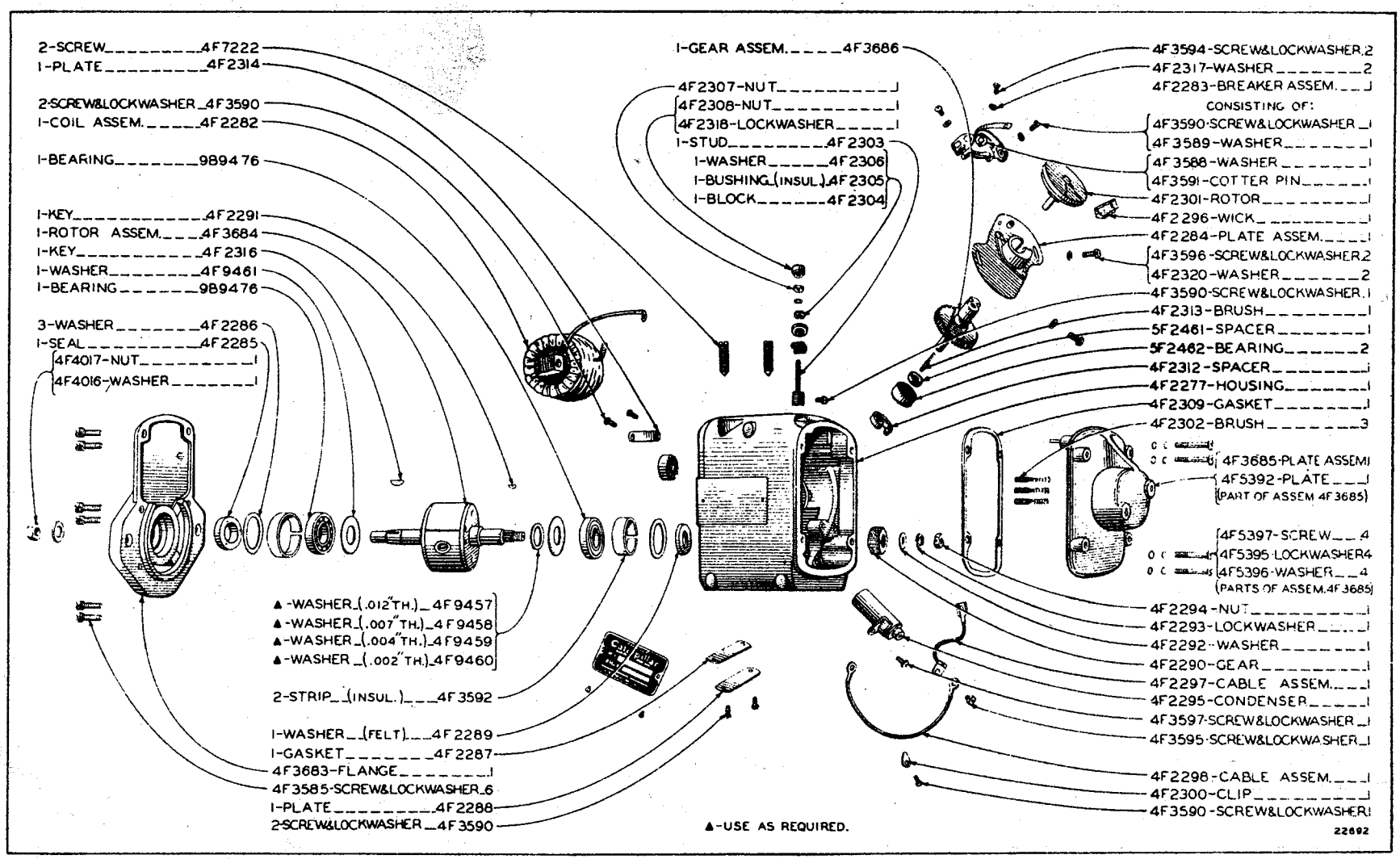
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

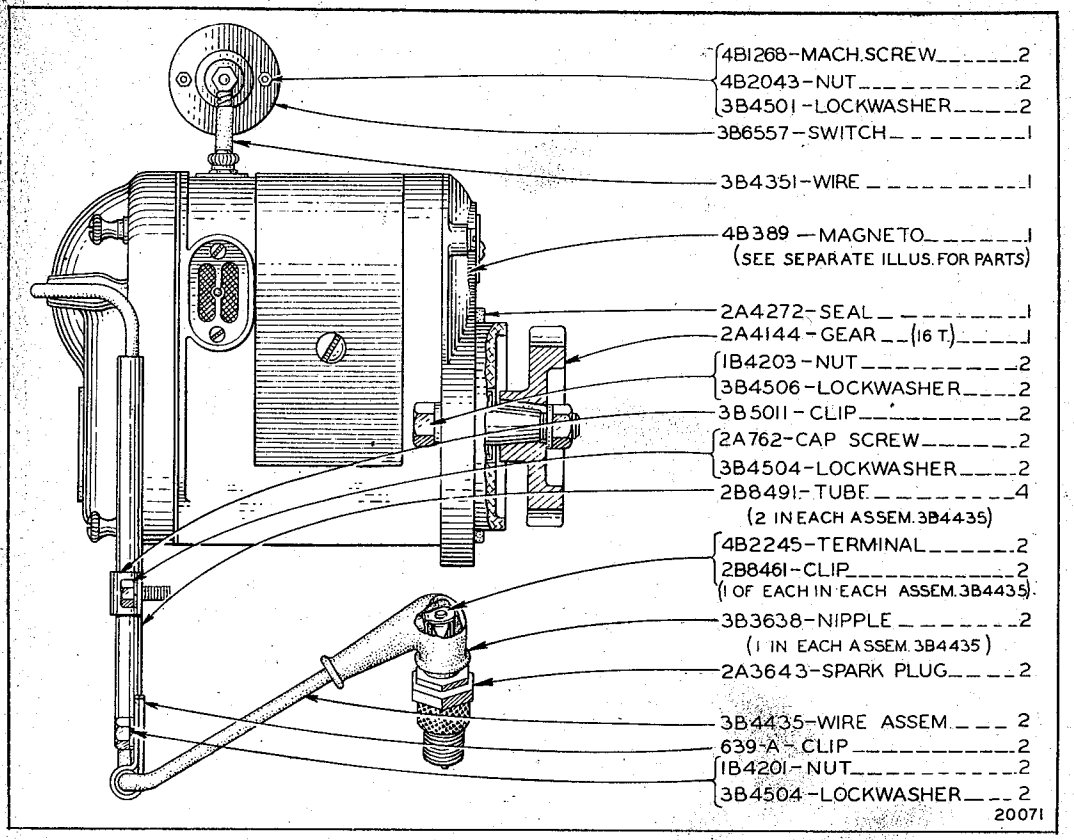
INSERT BETWEEN PAGE 50 & 51 IN FORM 8984
—D2 TRACTOR (50 Inch Gauge)



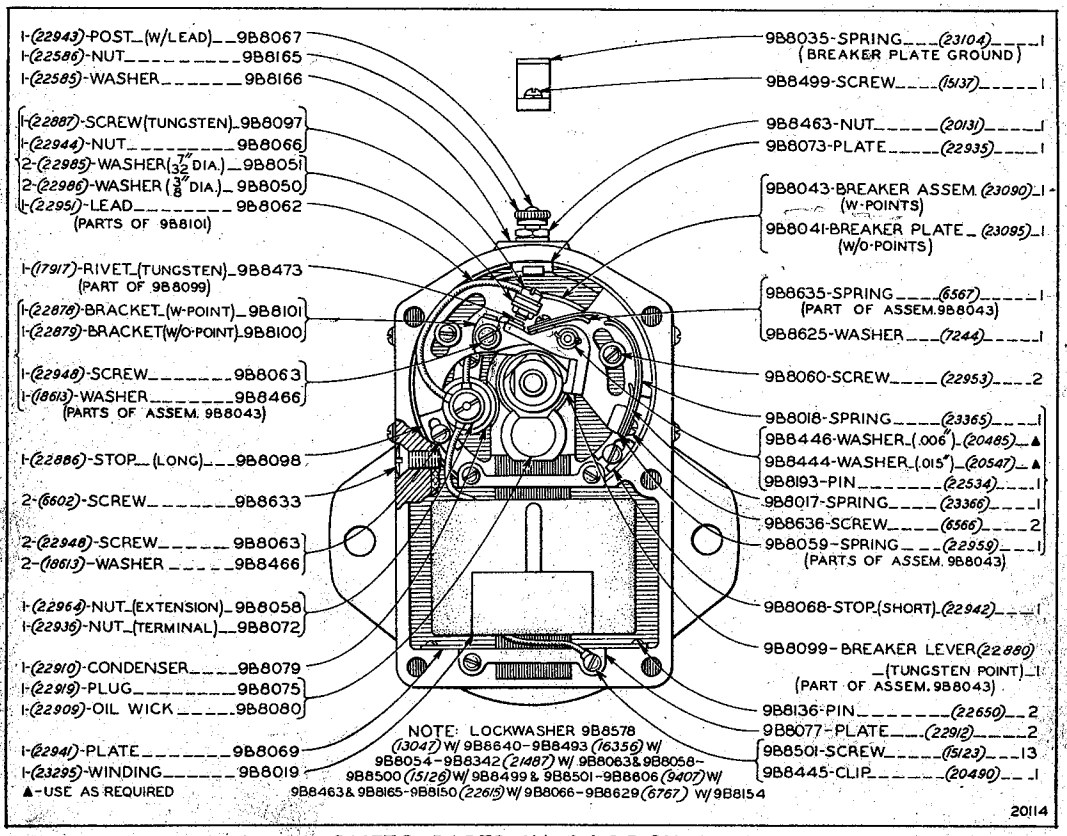
IGNITION SYSTEM

Effective with Serial No. 5J8678
3F8572 Magneto is shown on reverse side of insert
See Notice of Improved Parts No. 122


2-SCREW_____4F7222
1-PLATE_____4F2314
2-SCREW&LOCKWASHER_4F3590
1-COIL ASSEM._____4F2282
1-BEARING_____989476
1-KEY_____4F2291
1-ROTOR ASSEM.____4F3684
1-KEY_____4F2316
1-WASHER_____4F9461
1-BEARING_____989476
3-WASHER_____4F2286
1-SEAL_____4F2285
4F4017-NUT_____1
4F4016-WASHER_____1
▲-WASHER_(.012"TH.)_4F9457
▲-WASHER_(.007"TH.)_4F9458
▲-WASHER_(.004"TH.)_4F9459
▲-WASHER_(.002"TH.)_4F9460
2-STRIP_(INSUL.)____4F3592
1-WASHER_(FELT)___4F2289
1-GASKET_____4F2287
4F3683-FLANGE_____1
4F3585-SCREW&LOCKWASHER_6
1-PLATE_____4F2288
2-SCREW&LOCKWASHER_4F3590
1-GEAR ASSEM._____4F3686
4F2307-NUT_____1
4F2308-NUT_____1
4F2318-LOCKWASHER_____1
1-STUD_____4F2303
1-WASHER_____4F2306
1-BUSHING_(INSUL.)_4F2305
1-BLOCK_____4F2304
4F3594-SCREW&LOCKWASHER_2
4F2317-WASHER_____2
4F2283-BREAKER ASSEM.___1
CONSISTING OF:
4F3590-SCREW&LOCKWASHER_1
4F3589-WASHER_____1
4F3588-WASHER_____1
4F3591-COTTER PIN_____1
4F2301-ROTOR_____1
4F2296-WICK_____1
4F2284-PLATE ASSEM._____1
4F3596-SCREW&LOCKWASHER_2
4F2320-WASHER_____2
4F3590-SCREW&LOCKWASHER_1
4F2313-BRUSH_____1
5F2461-SPACER_____1
5F2462-BEARING_____2
4F2312-SPACER_____1
4F2277-HOUSING_____1
4F2309-GASKET_____1
4F2302-BRUSH_____3
4F3685-PLATE ASSEM.
4F5392-PLATE___1
(PART OF ASSEM 4F3685)
4F5397-SCREW___4
4F5395-LOCKWASHER4
4F5396-WASHER___4
(PARTS OF ASSEM.4F3685)
4F2294-NUT_____1
4F2293-LOCKWASHER_____1
4F2292-WASHER_____1
4F2290-GEAR_____1
4F2297-CABLE ASSEM._____1
4F2295-CONDENSER_____1
4F3597-SCREW&LOCKWASHER_1
4F3595-SCREW&LOCKWASHER_1
4F2298-CABLE ASSEM._____1
4F2300-CLIP_____1
4F3590-SCREW&LOCKWASHER_1
▲-USE AS REQUIRED.
22692

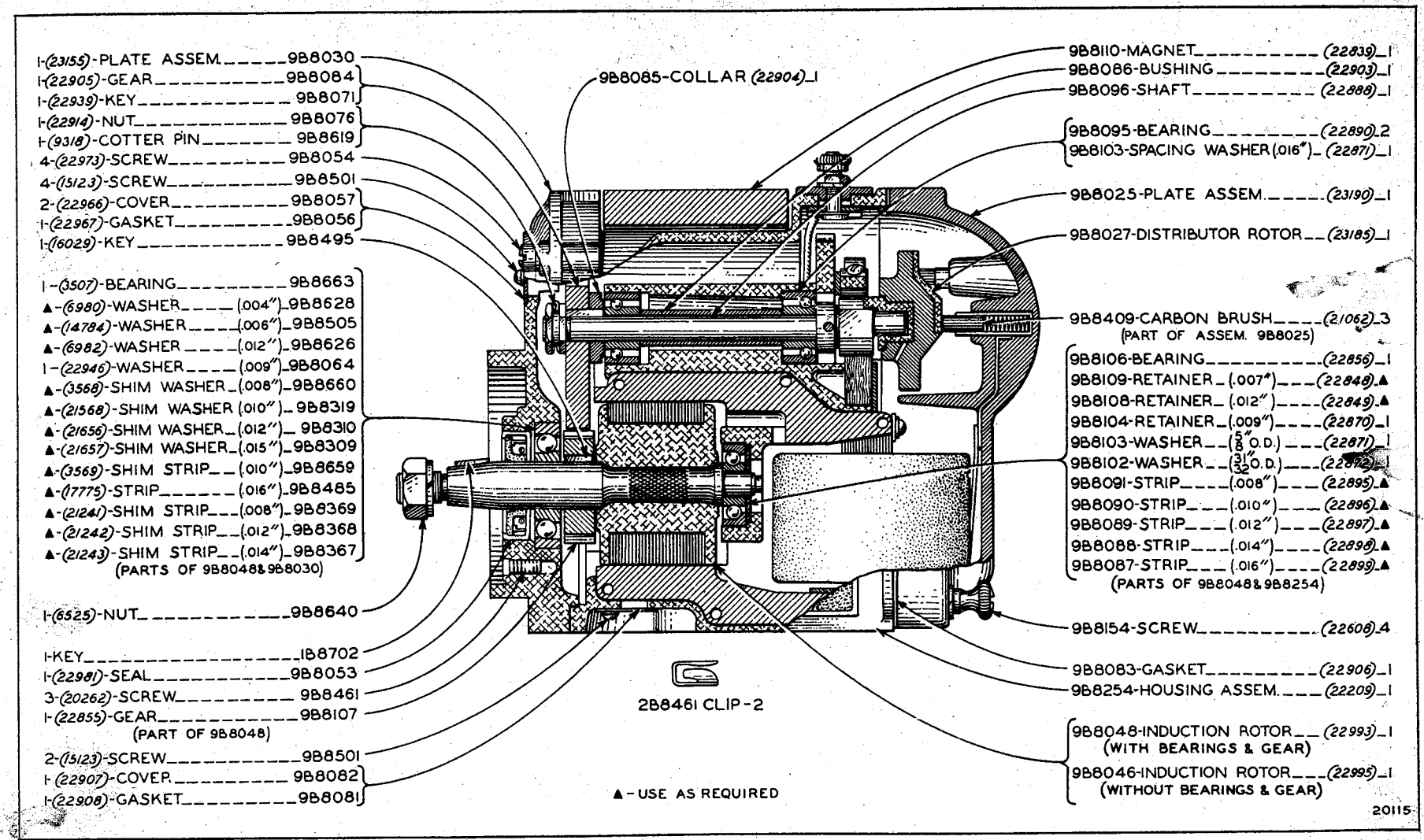


IGNITION SYSTEM



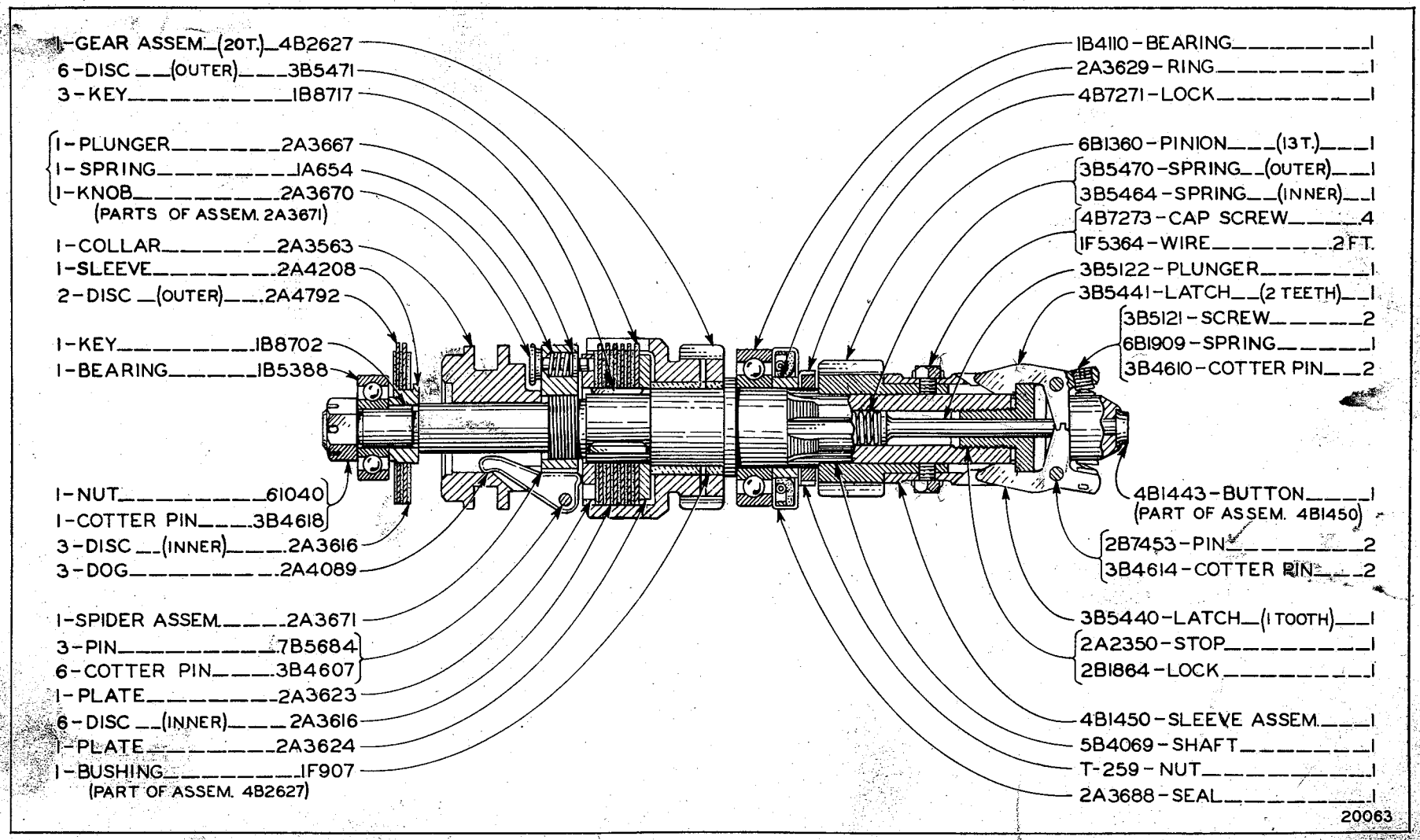
4B389 MAGNETO PARTS *(Model RC-2H, No. B-23255)*

Numbers shown in *(italics)* are "Eisemann" part numbers. (See Page 163)

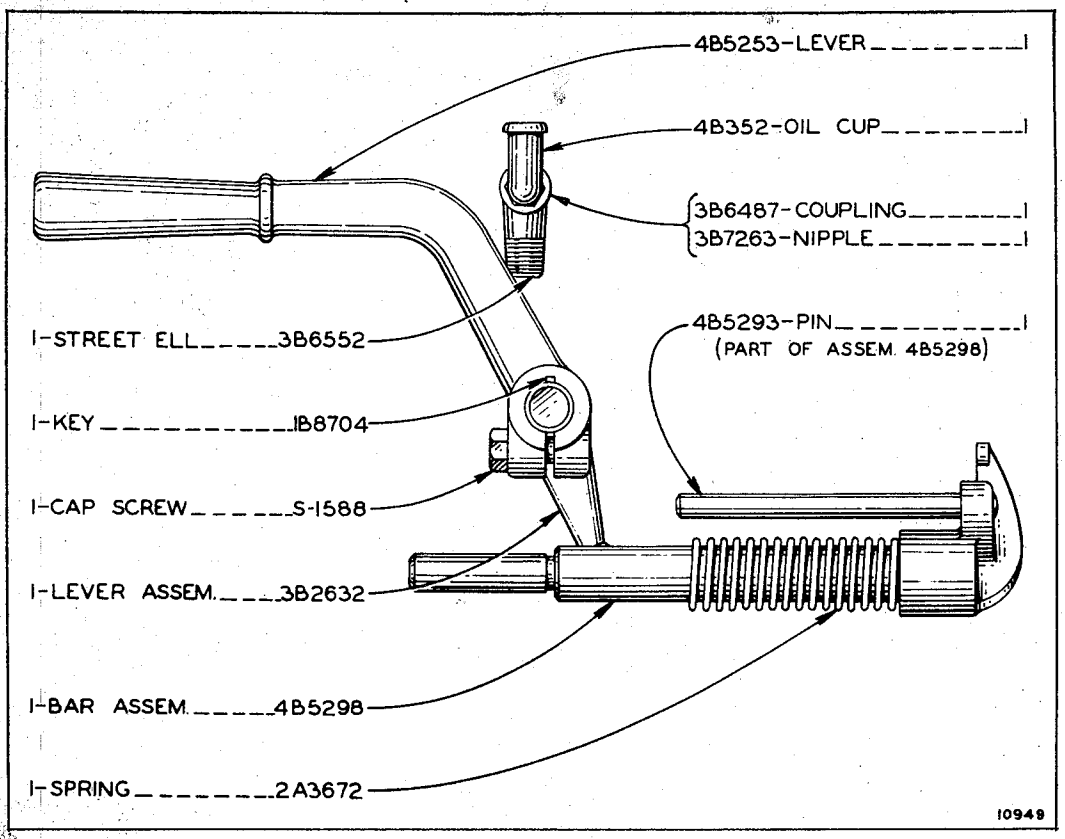


4B389 MAGNETO PARTS *(Model RC-2H, No. B-23255)*

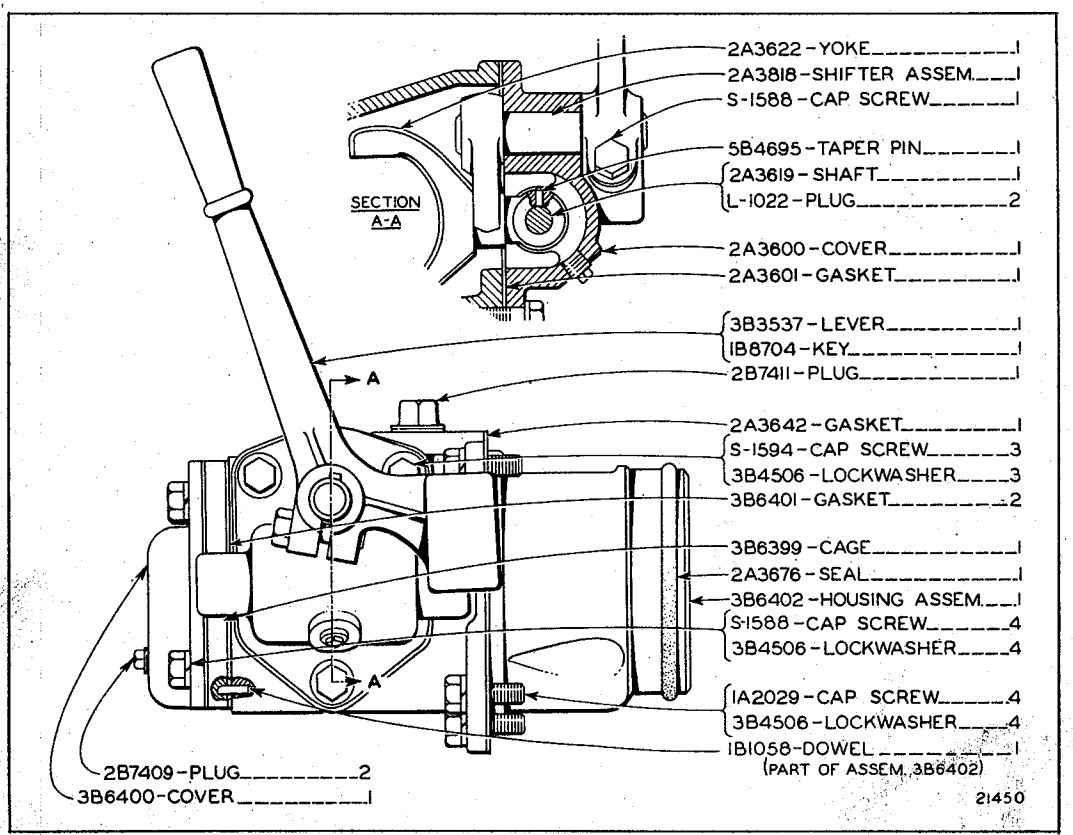
Numbers shown in *(italics)* are "Eisemann" part numbers. (See Page 163)



CLUTCH AND STARTER PINION

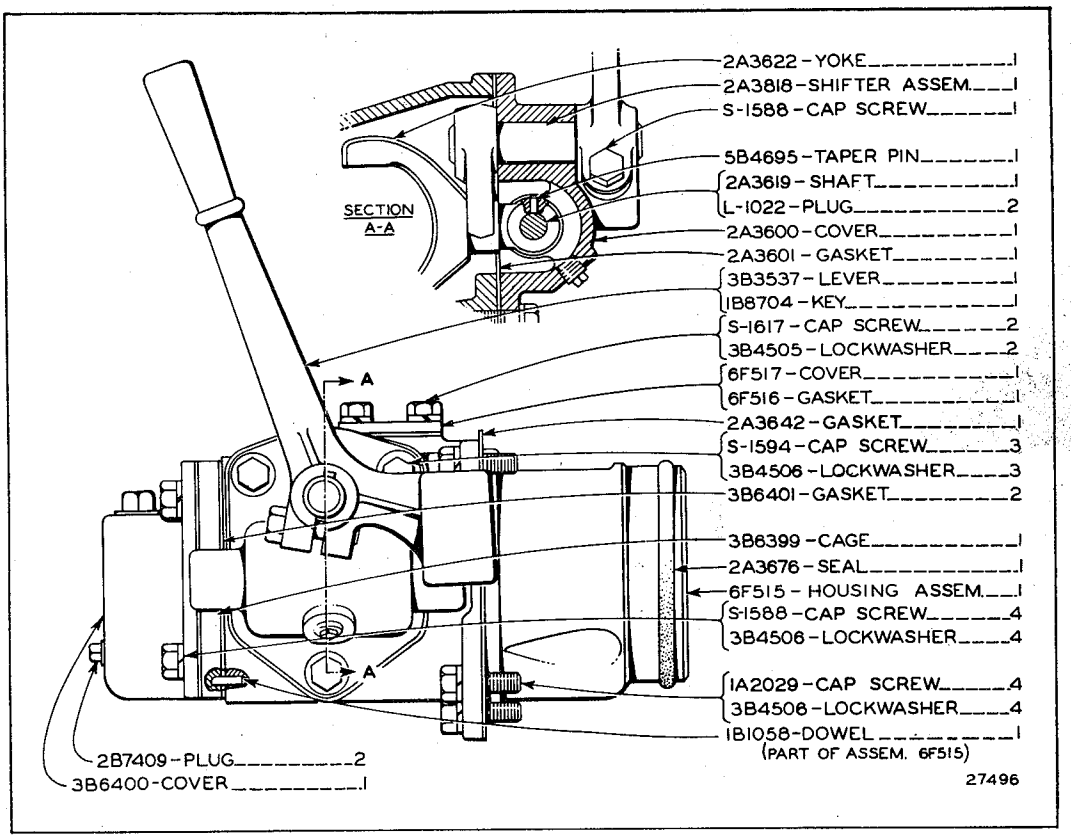


STARTER PINION CONTROL



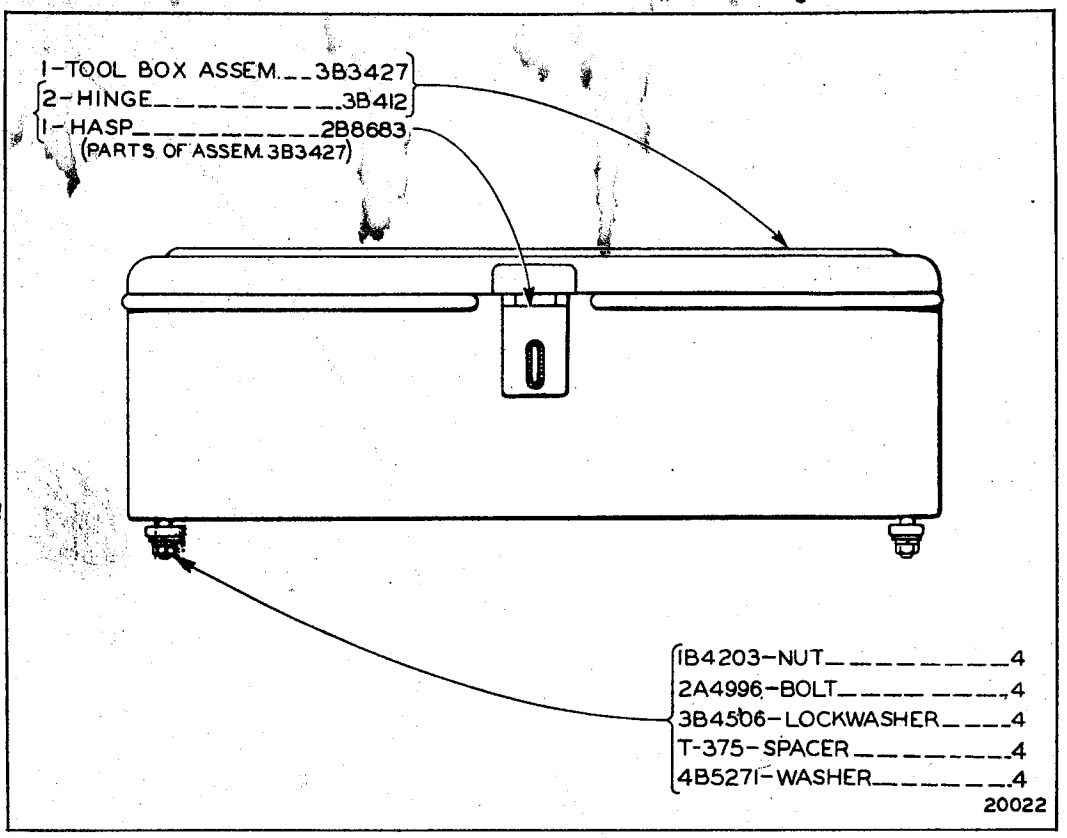
CLUTCH HOUSING

INSERT BETWEEN PAGES 54 & 55 IN FORM 8984
—PARTS CATALOG FOR D2 TRACTOR—50 INCH GAUGE

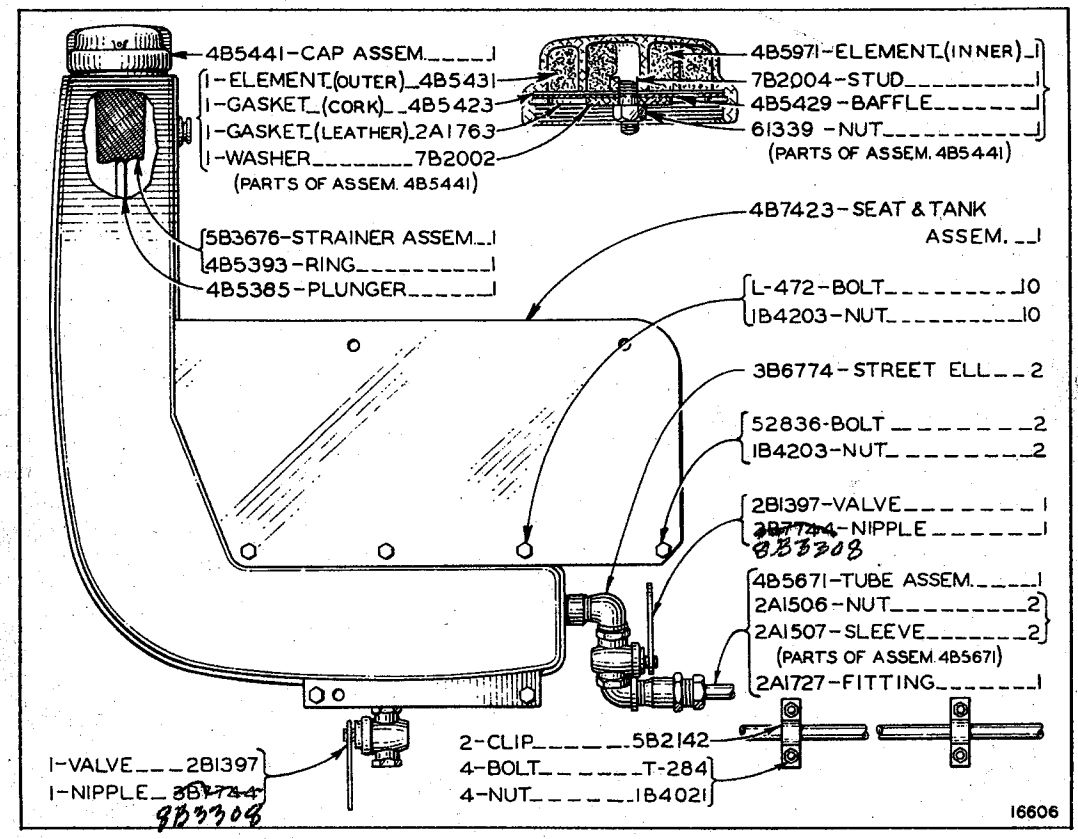


CLUTCH HOUSING AND CONTROL—Field Replacement

Clutch, Transmission and Chassis

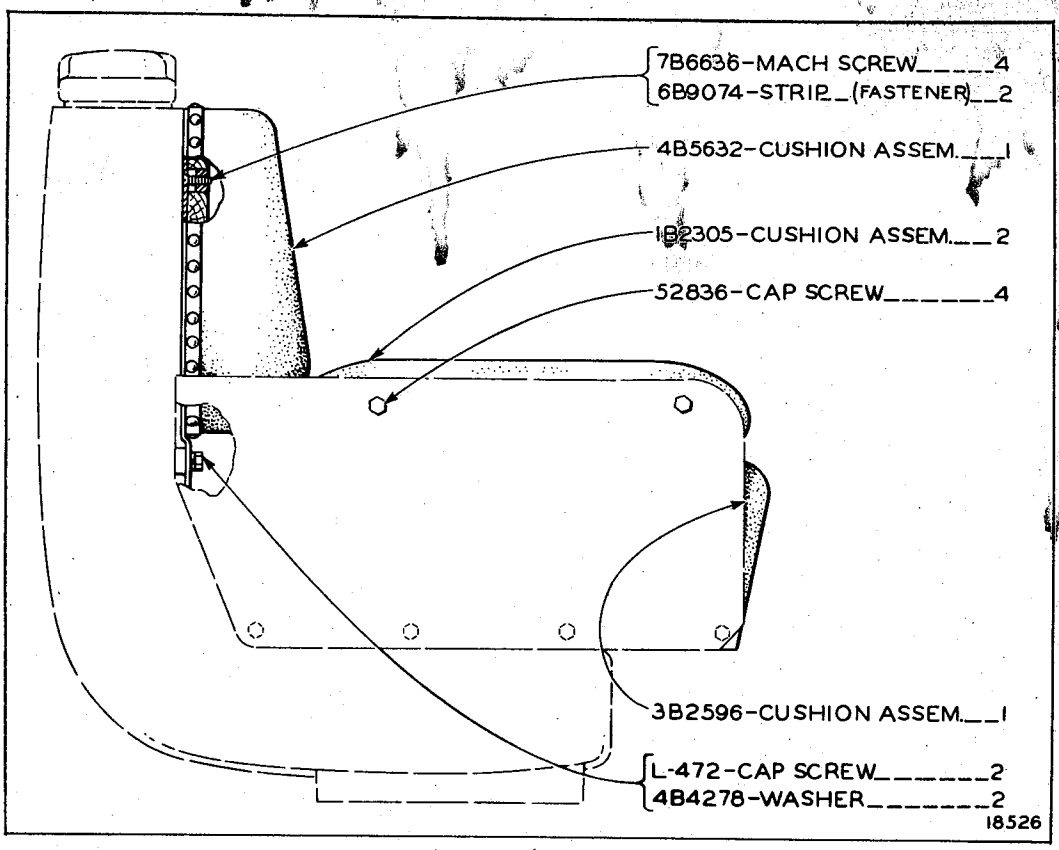


TOOL BOX

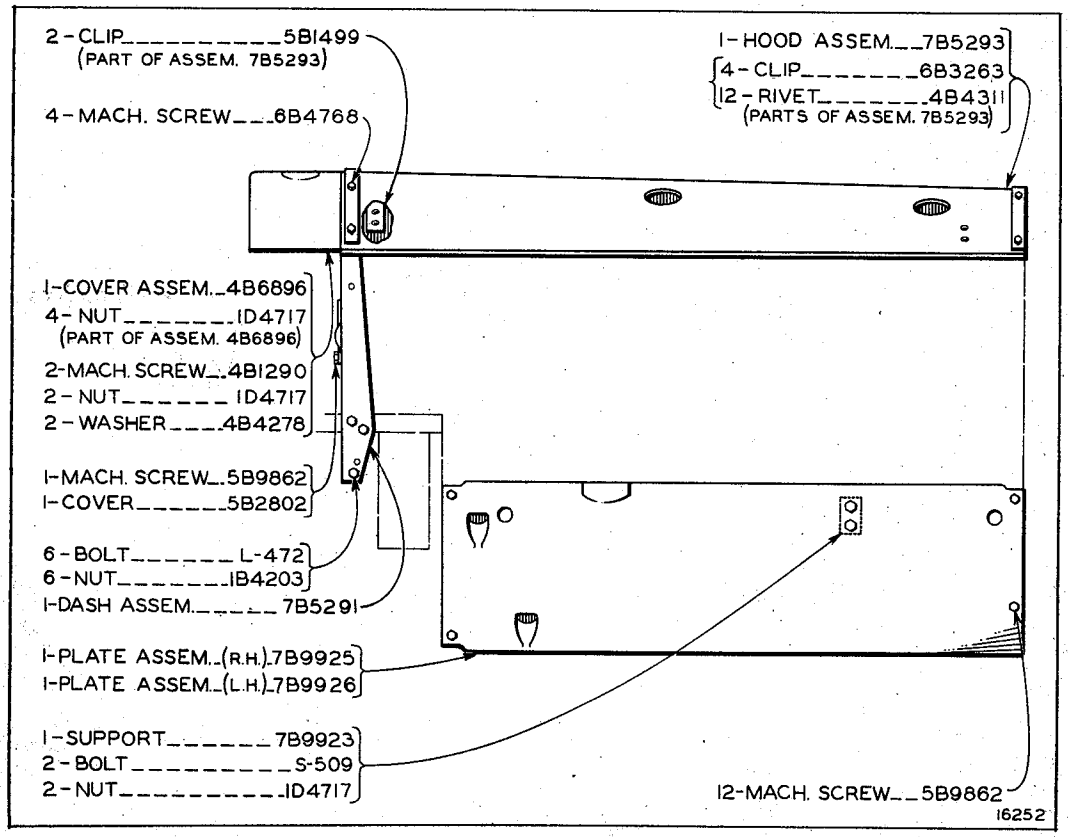


FUEL SYSTEM AND SEAT FRAME

5B6953 Fuel Line Valve Fitting and 3376-A Gasket are required when seat is mounted in low position.



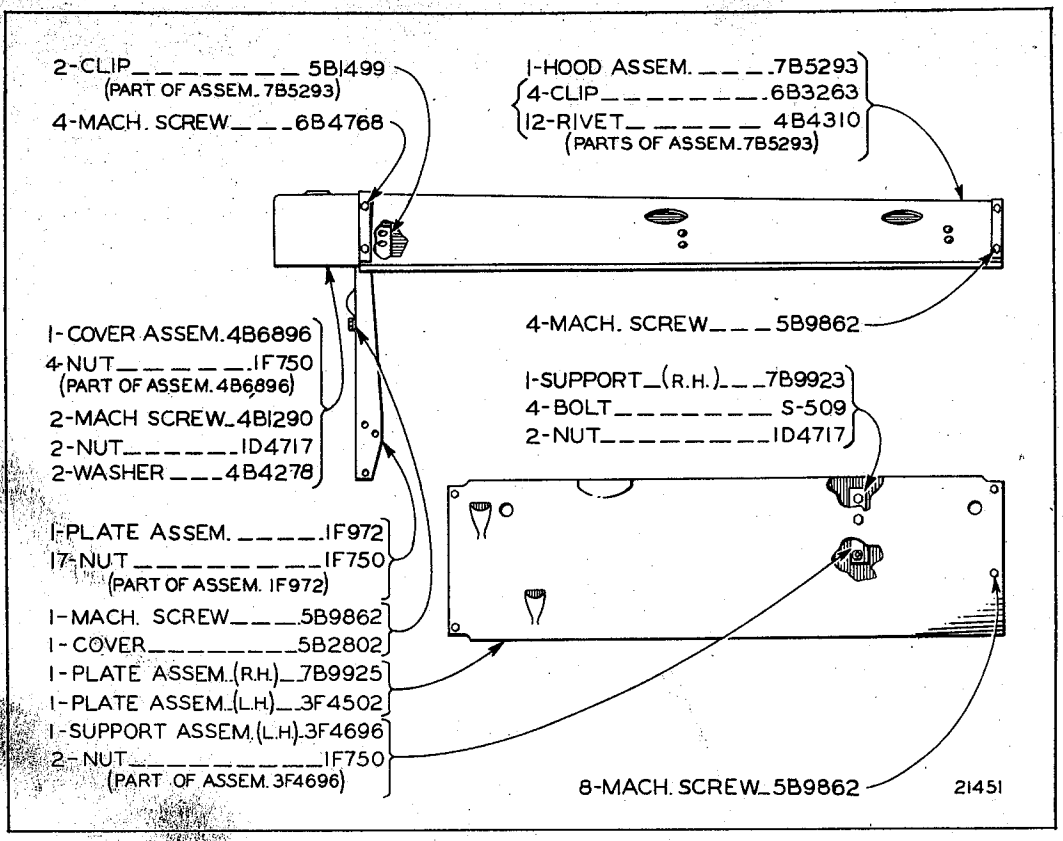
SEAT CUSHIONS



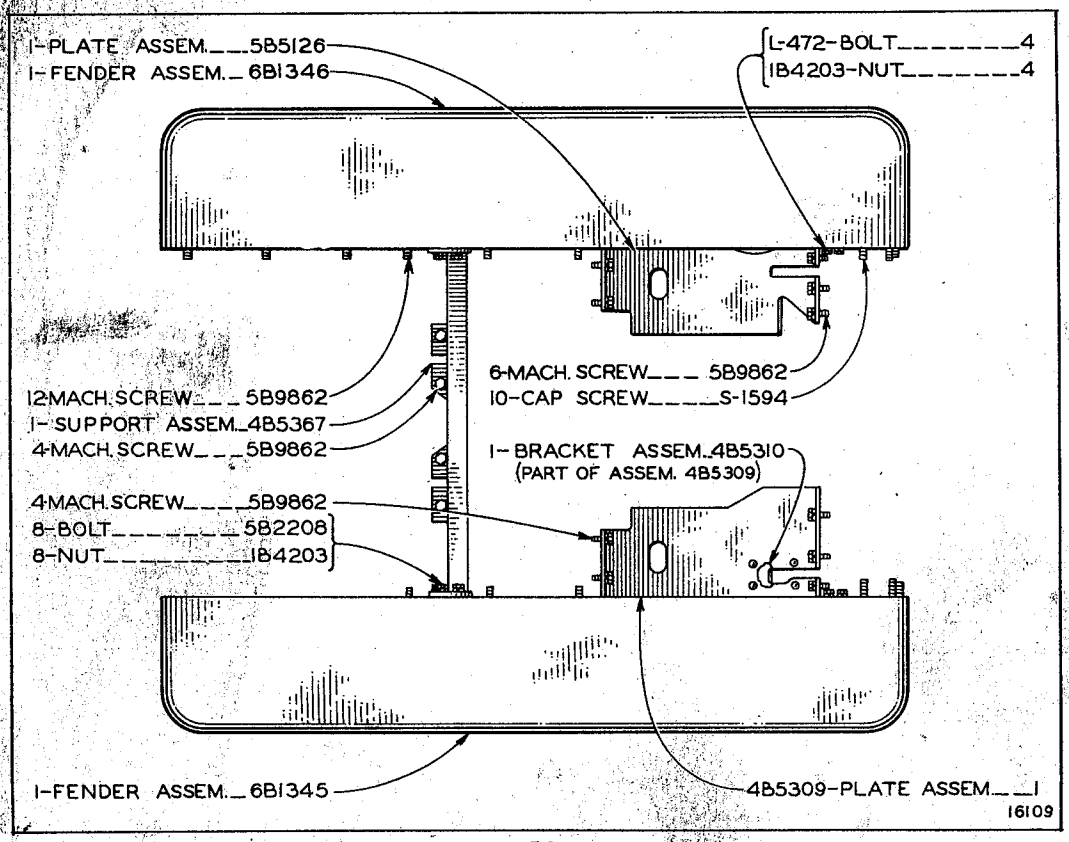
HOOD AND DASH

Serial No. 5J3501 to 5J5205 Inclusive

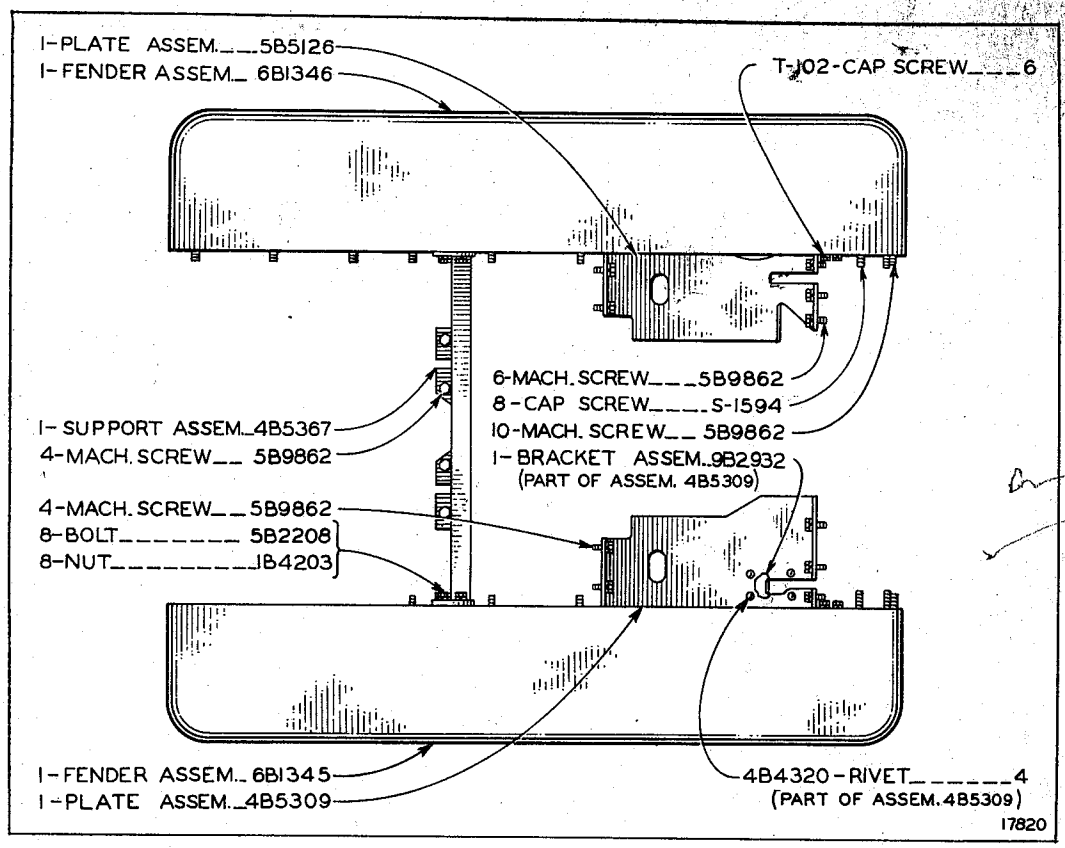
Refer also to Pages 94, 98 and 109 for special parts



HOOD AND DASH
Effective with Serial No. 5J5206
Refer also to Pages 94, 98 and 109 for special parts



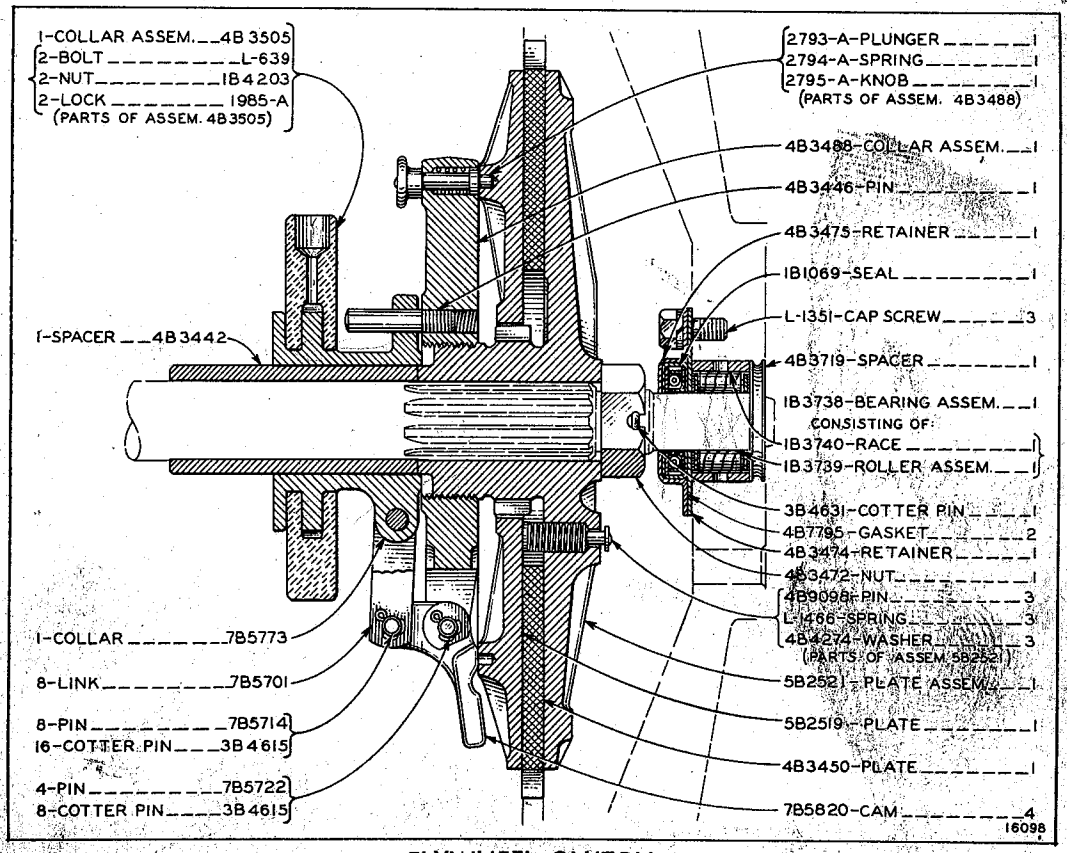
FENDERS
Serial No. 5J3501 to 5J5205 Inclusive
Refer also to Pages 102, 109 and 112 for special parts



FENDERS

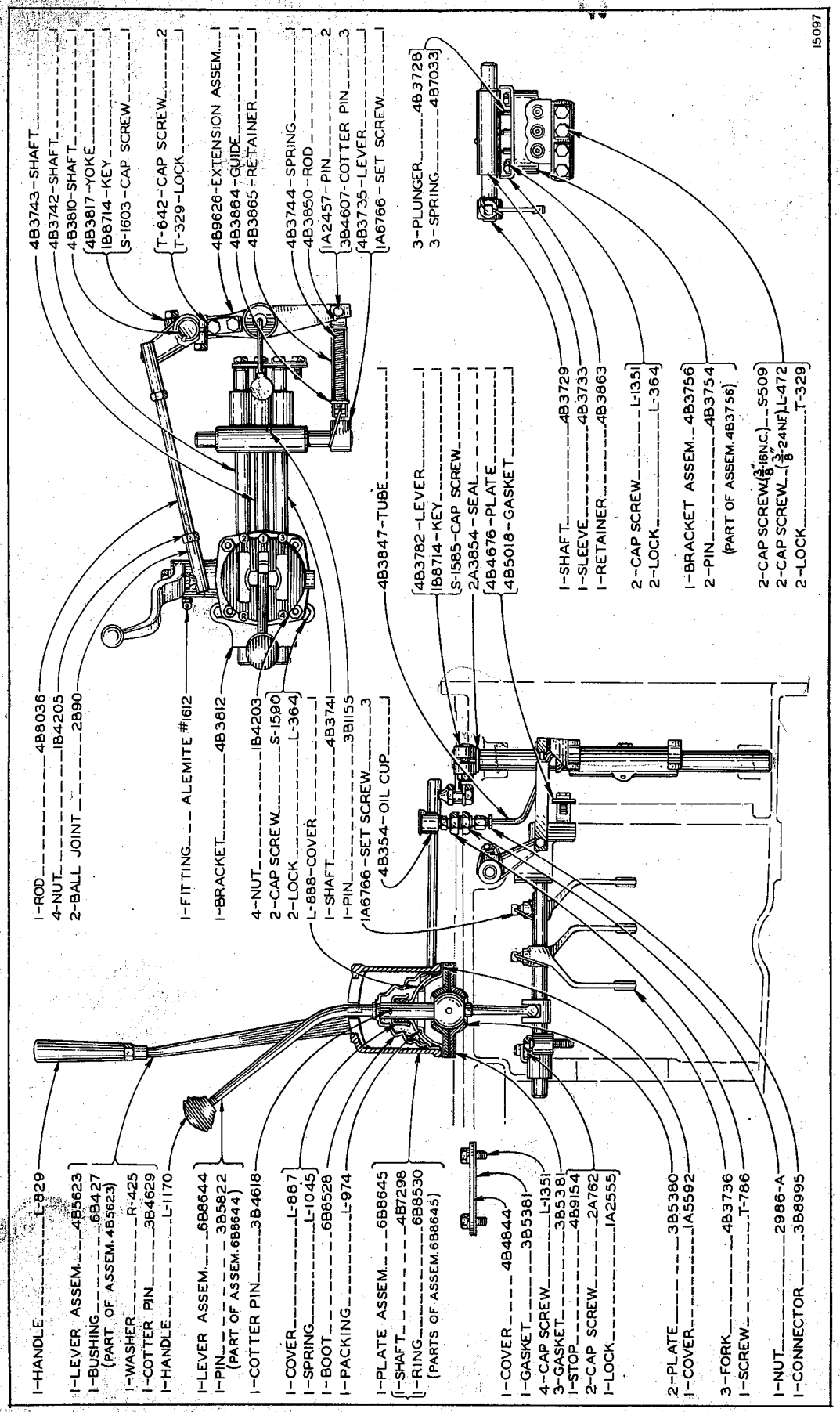
Effective with Serial No. 5J5206

Refer also to Pages 102, 109 and 112 for special parts

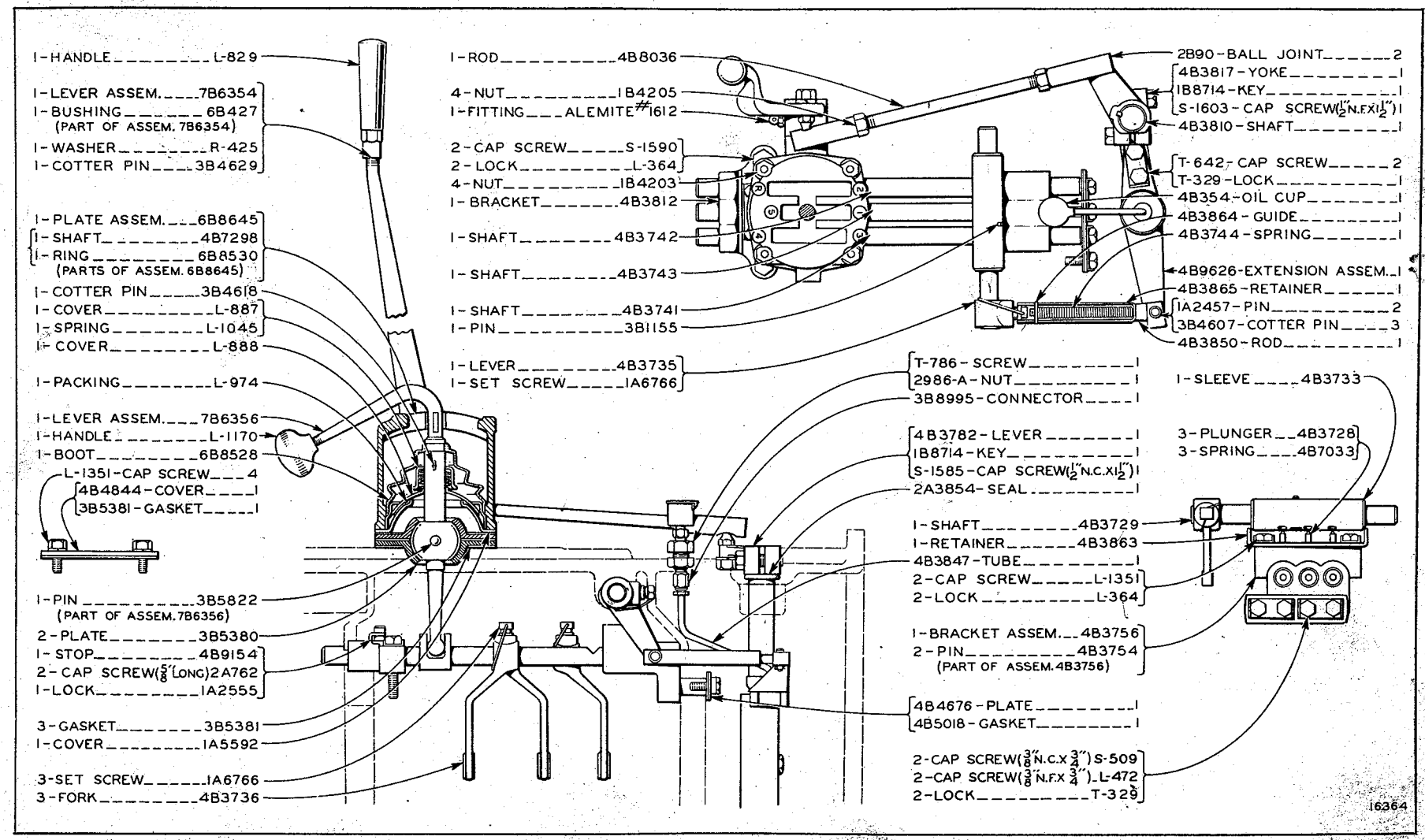


FLYWHEEL CLUTCH

Refer also to Page 133 for special parts



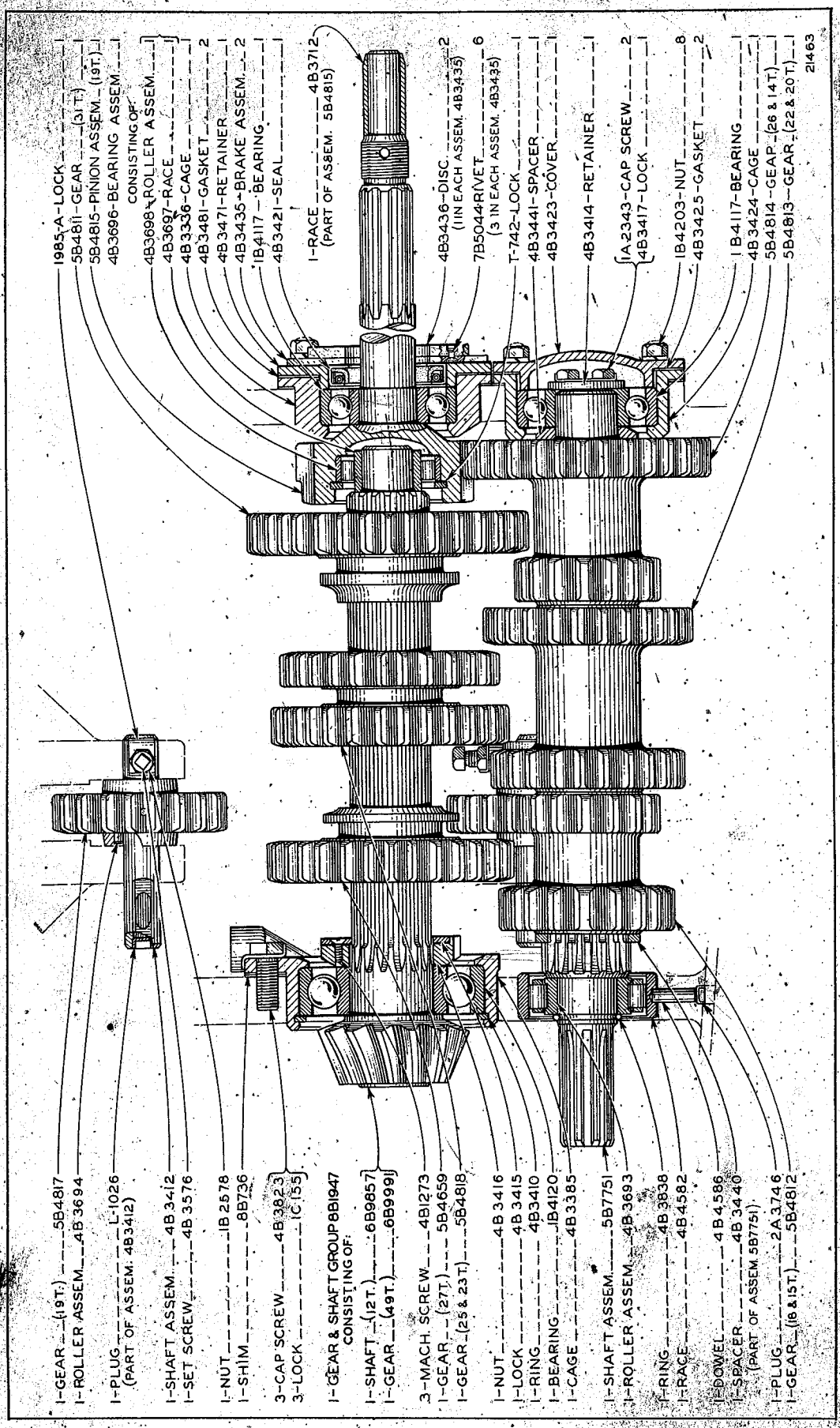
GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL
Serial No. 5J3501 to 5J3571 Inclusive
Refer also to Page 108 for special parts



GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL

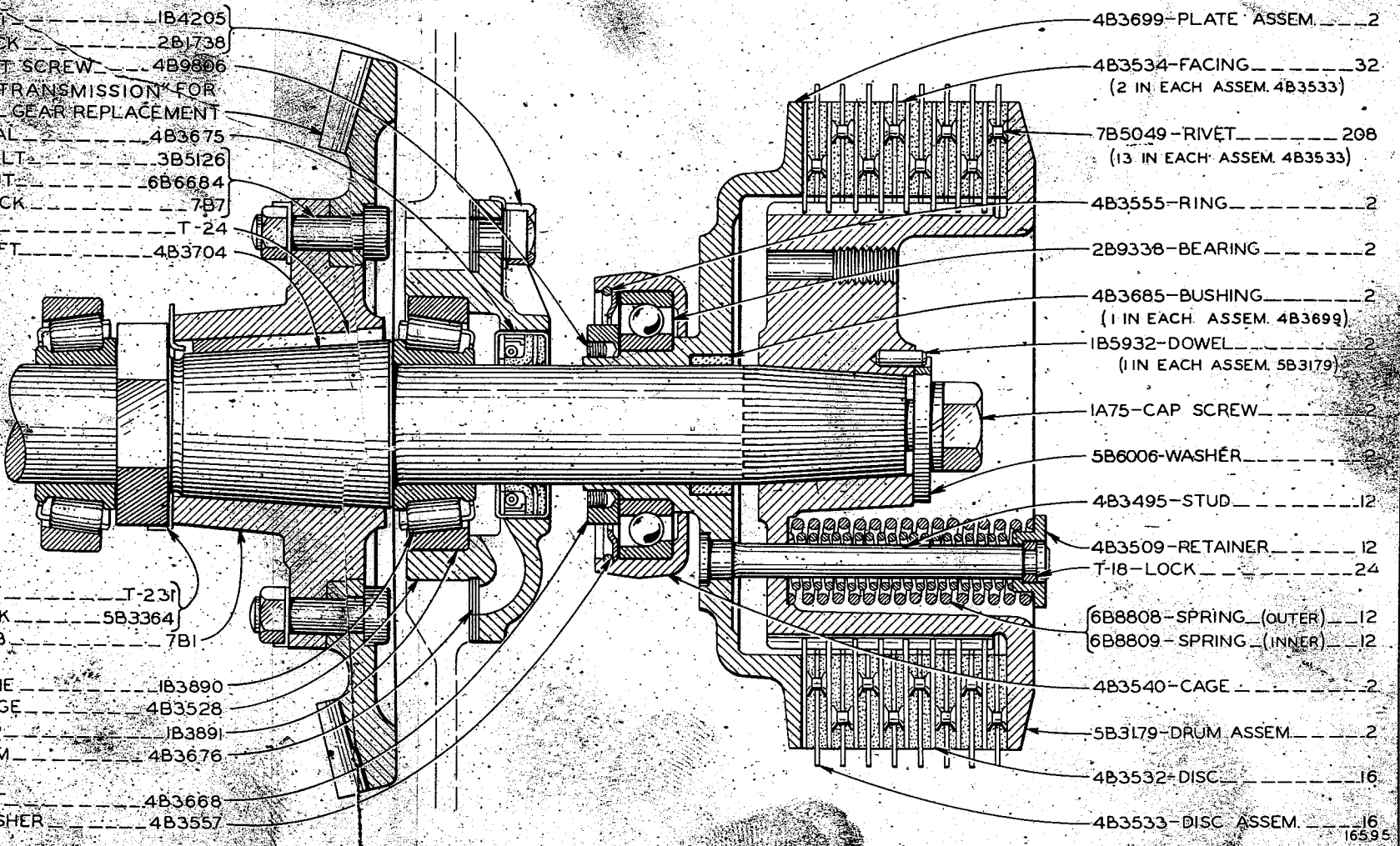
Effective with Serial No. 5J3572

Refer also to Page 108 for special parts



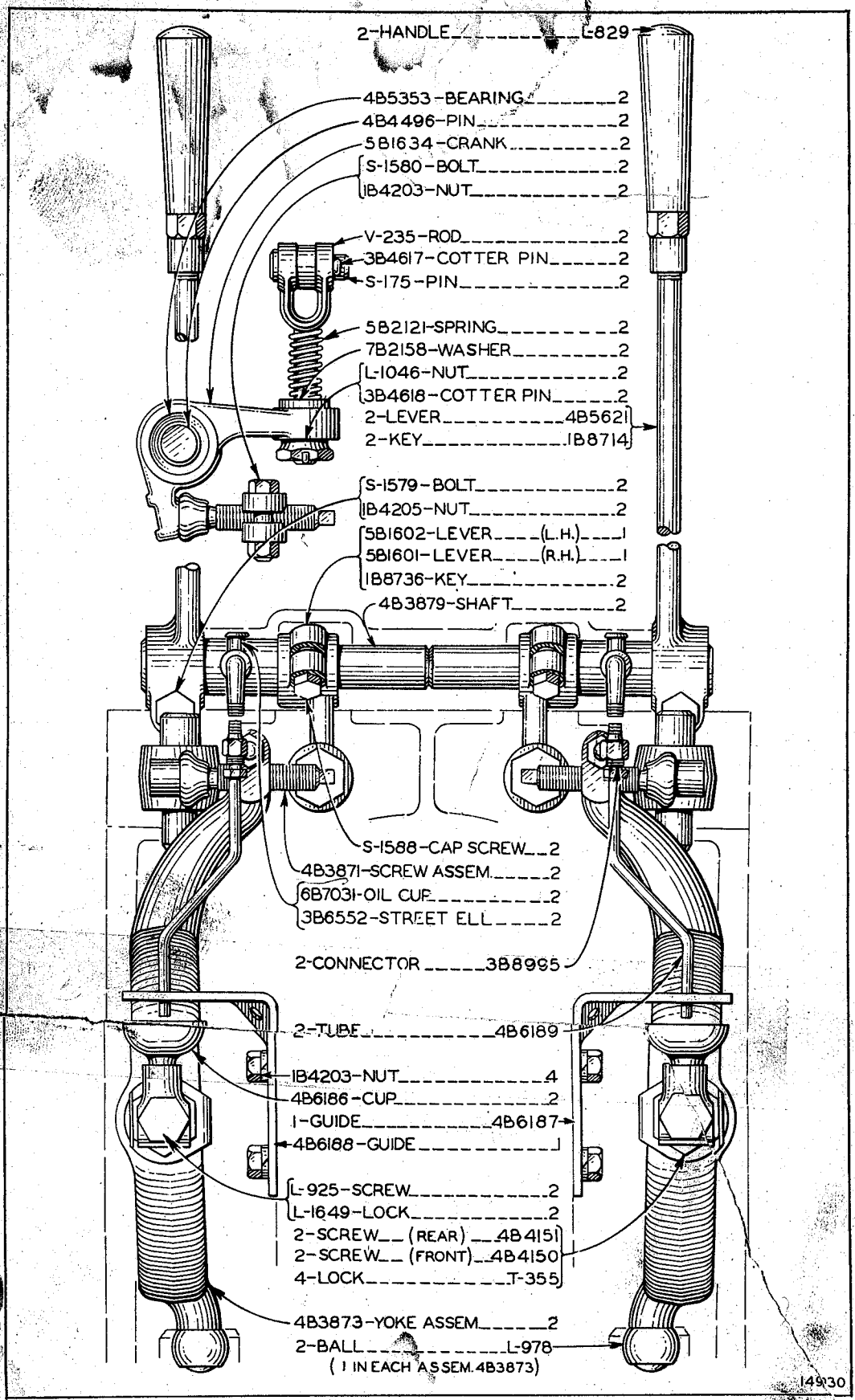
TRANSMISSION

Refer also to Page 92 for special parts

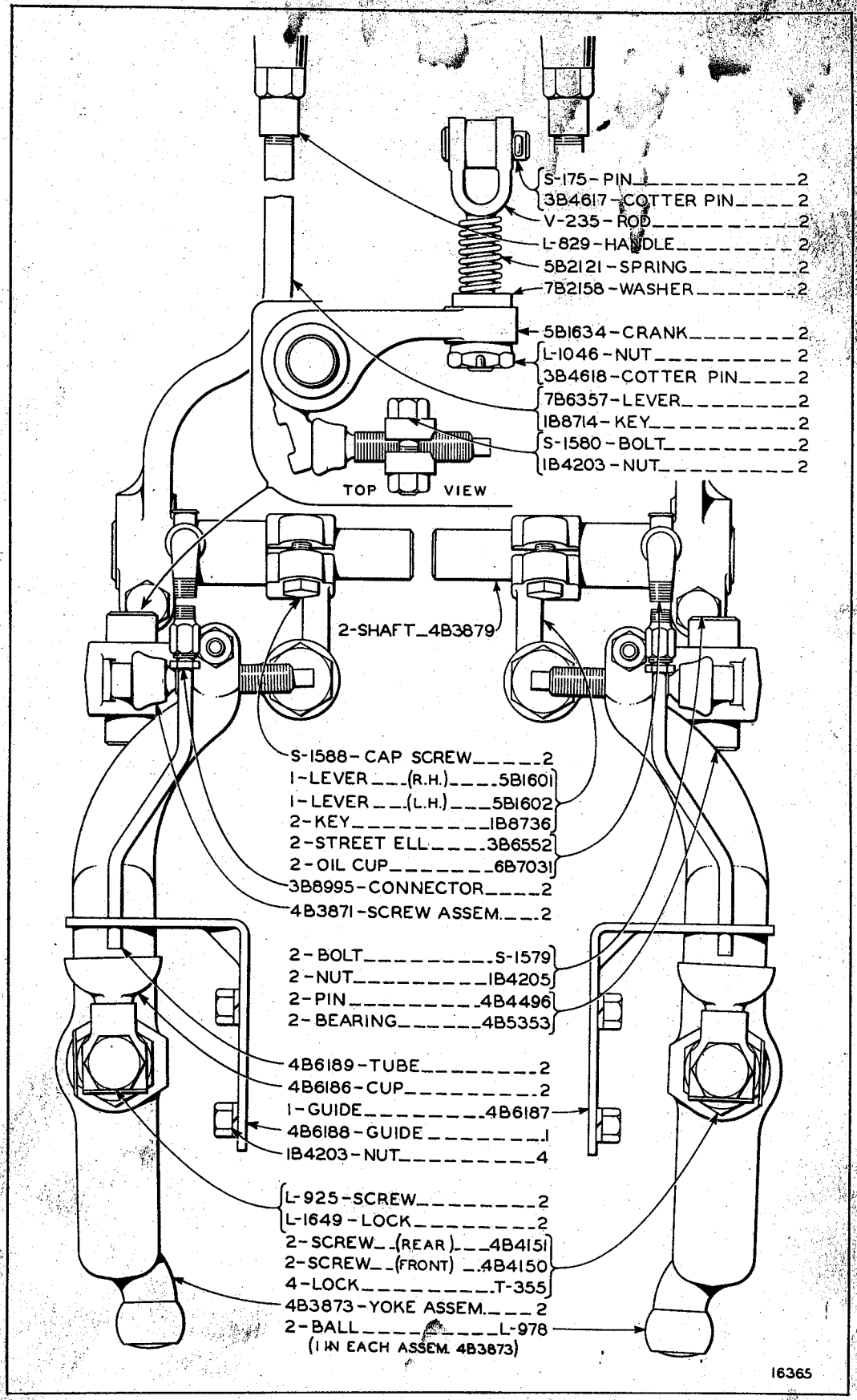


STEERING CLUTCH

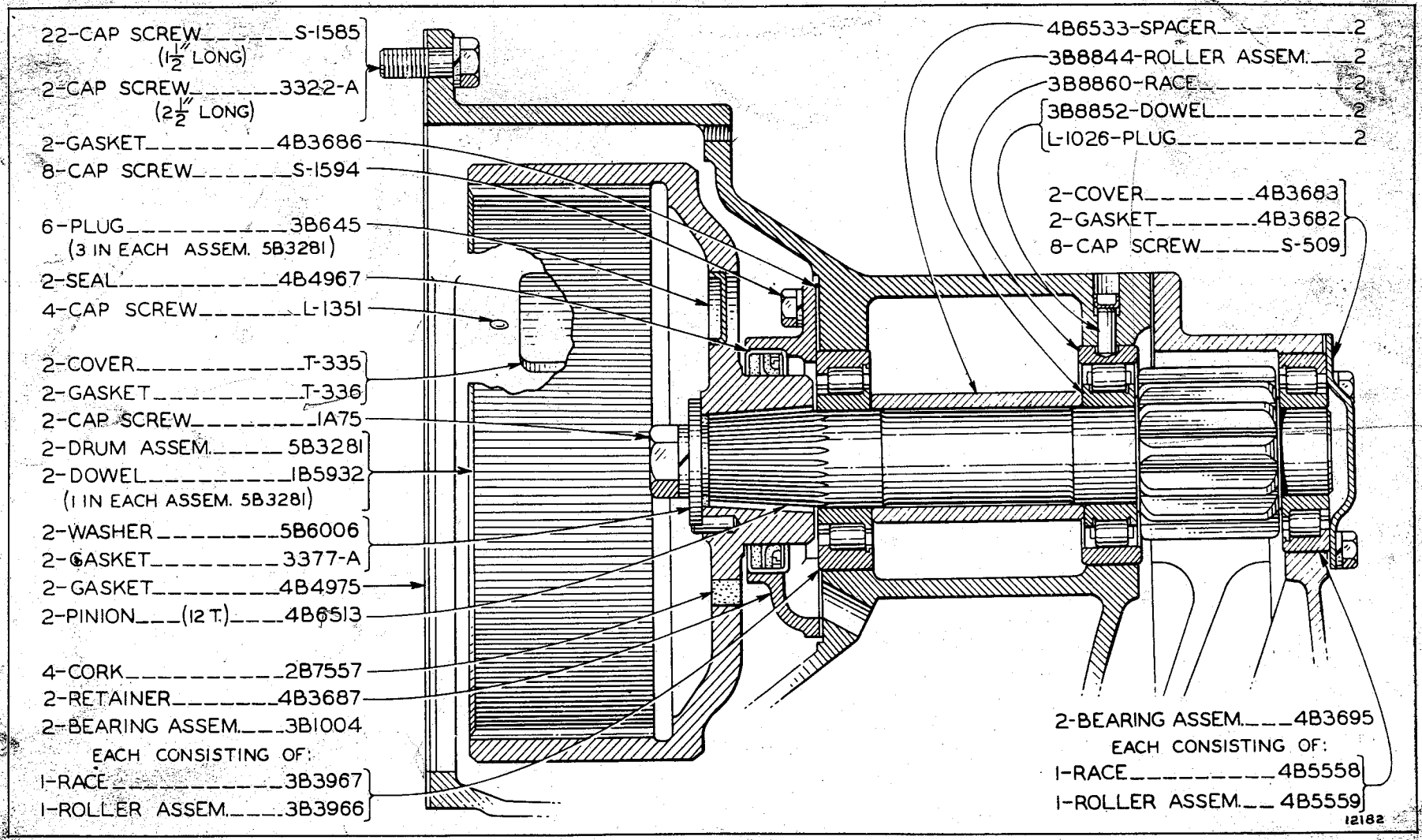
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



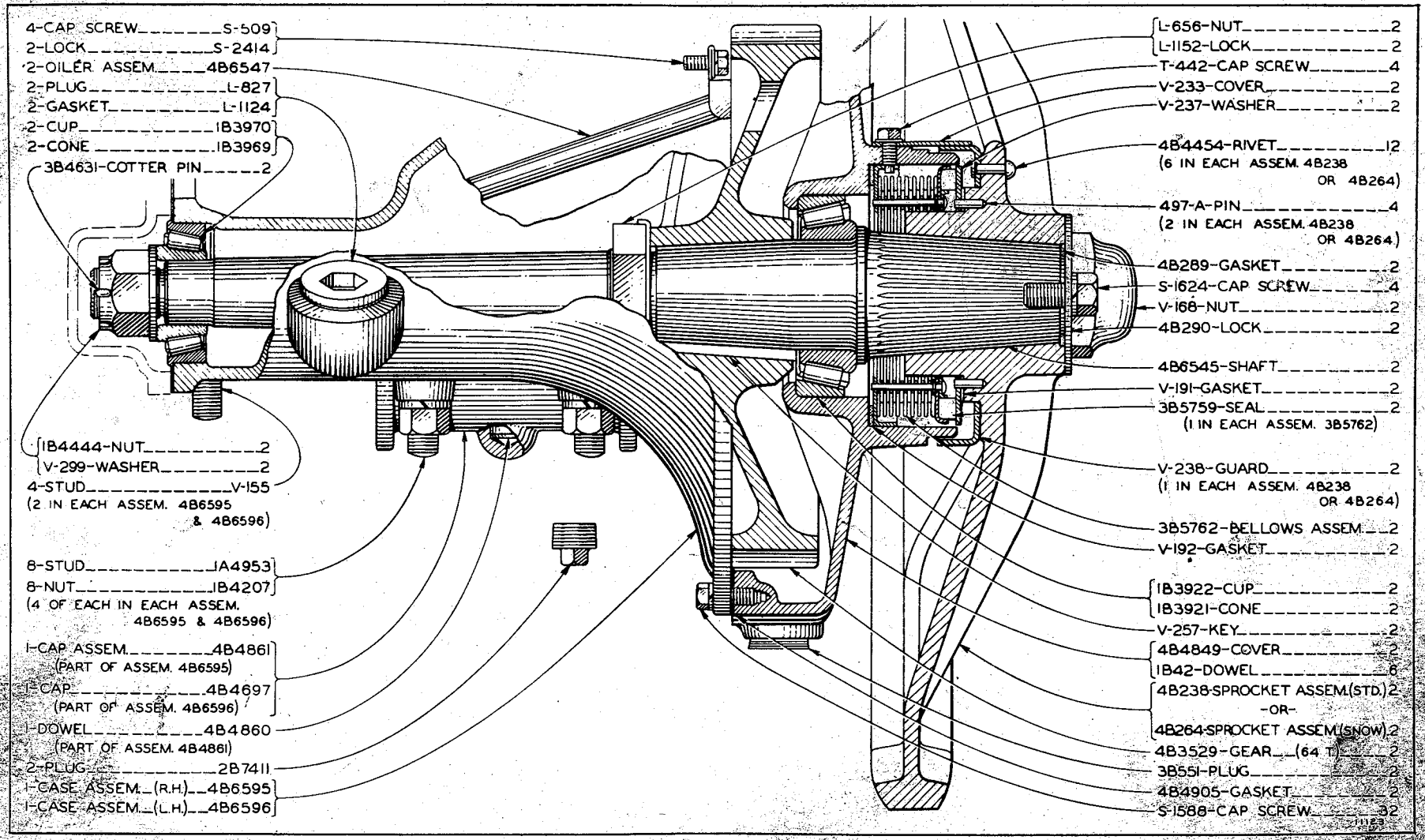
STEERING CLUTCH CONTROL
Serial No. 5J3501 to 5J3571 Inclusive
Refer also to Page 108 for special parts



STEERING CLUTCH CONTROL
Effective with Serial No. 5J3572
Refer also to Page 108 for special parts

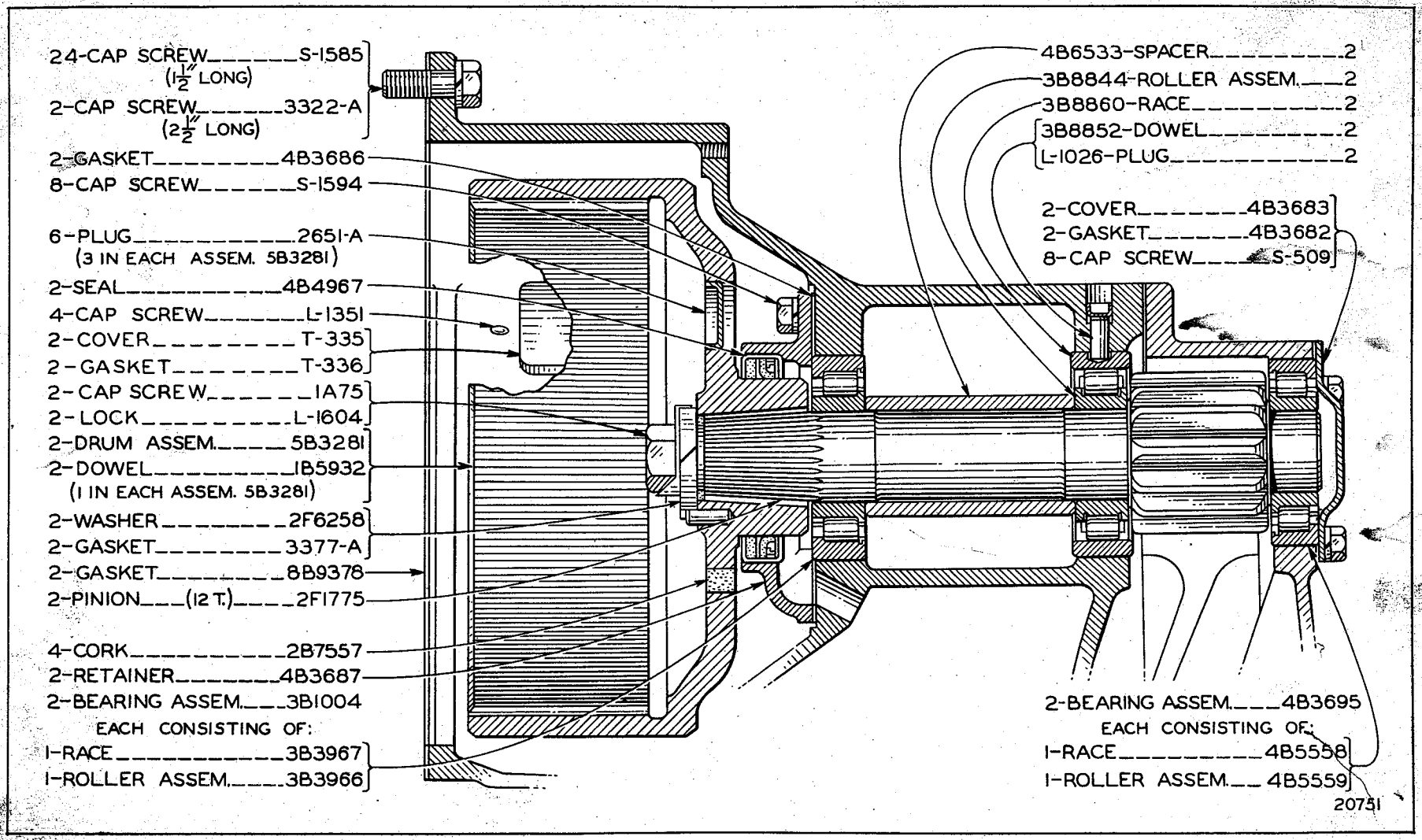


FINAL DRIVE
Serial No. 5J3501 to 5J4551 Inclusive

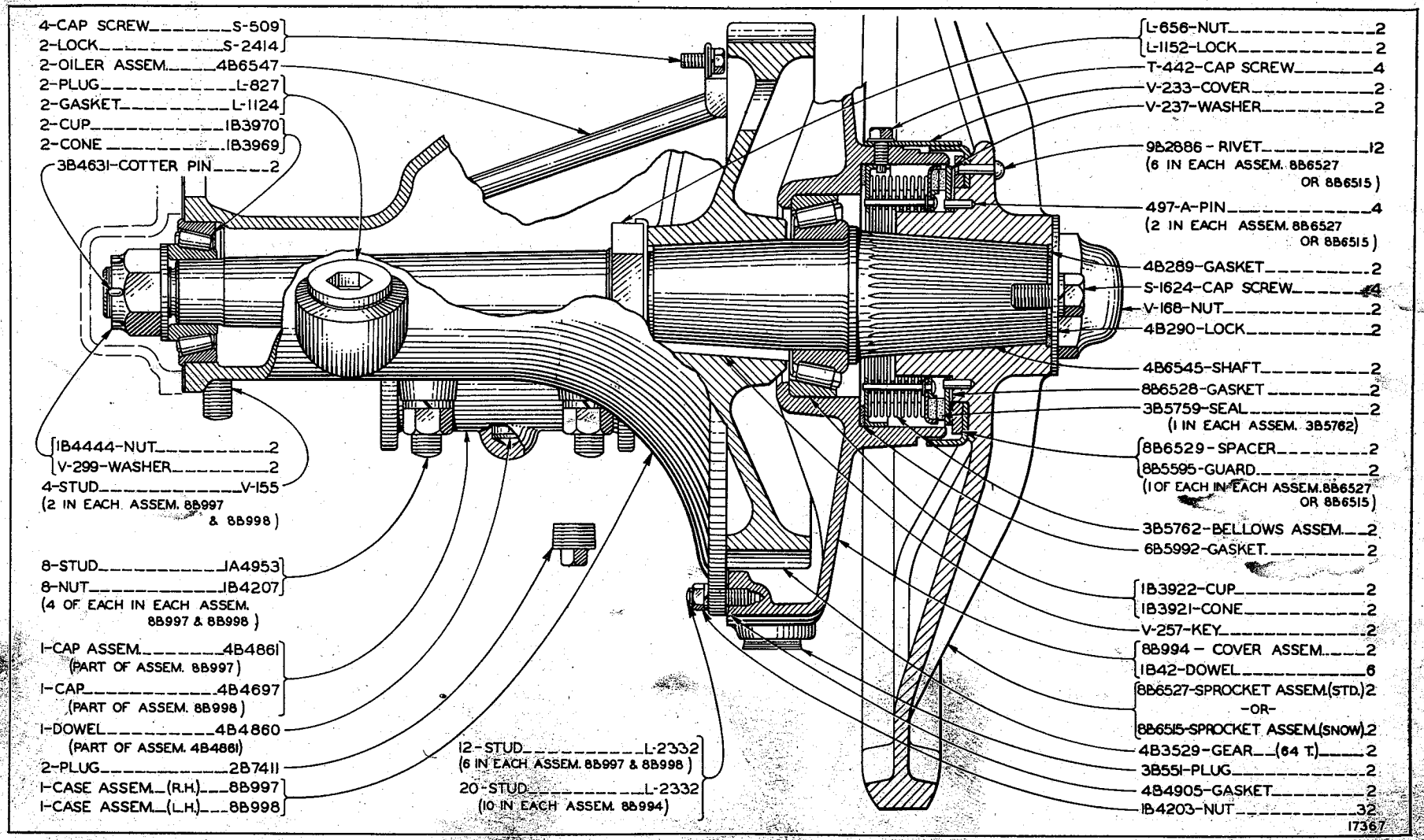


FINAL DRIVE

Serial No. 5J3501 to 5J4551 Inclusive

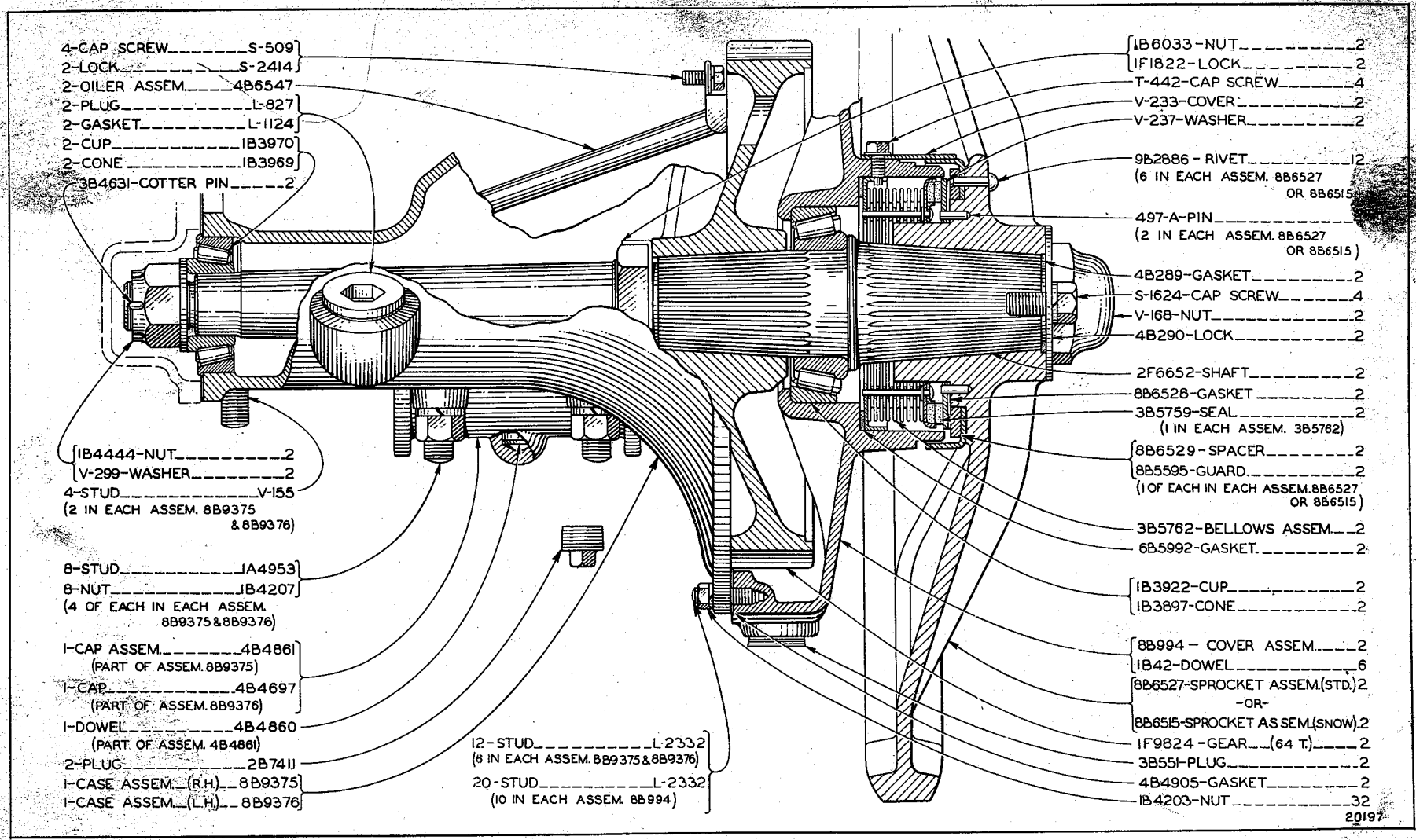


FINAL DRIVE
Effective with Serial No. 5J4552



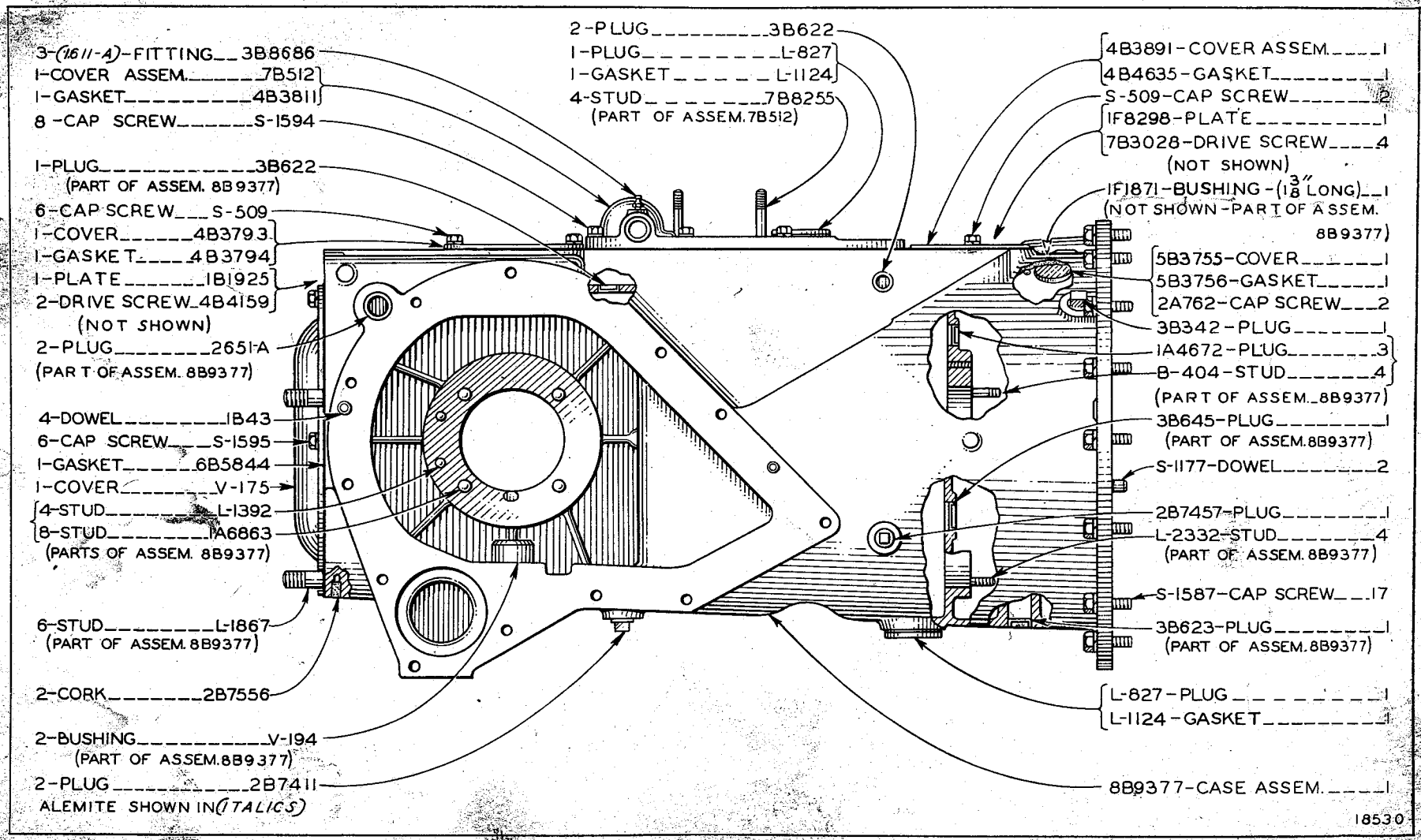
FINAL DRIVE

Serial No. 5J4552 to 5J6158 Inclusive

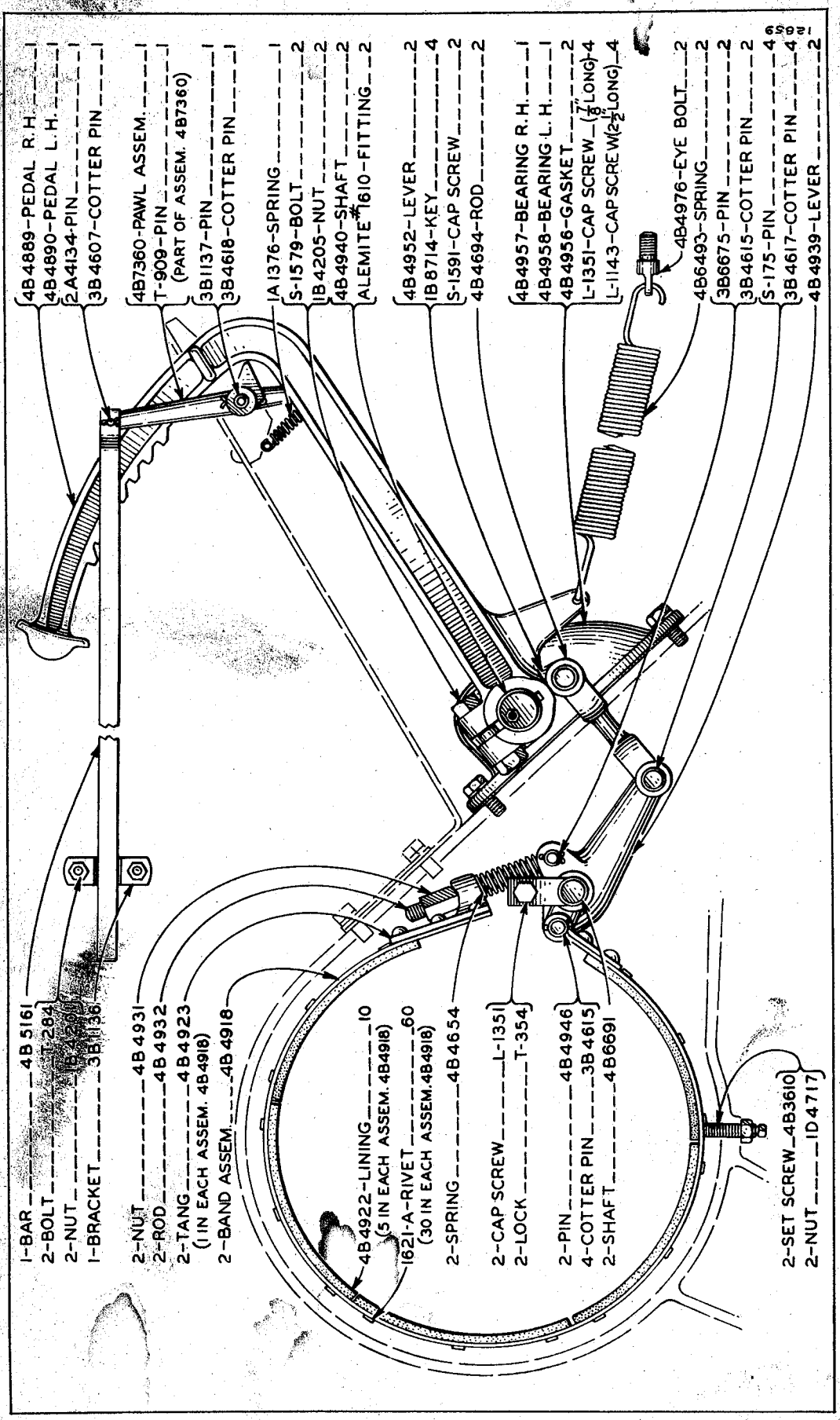


FINAL DRIVE

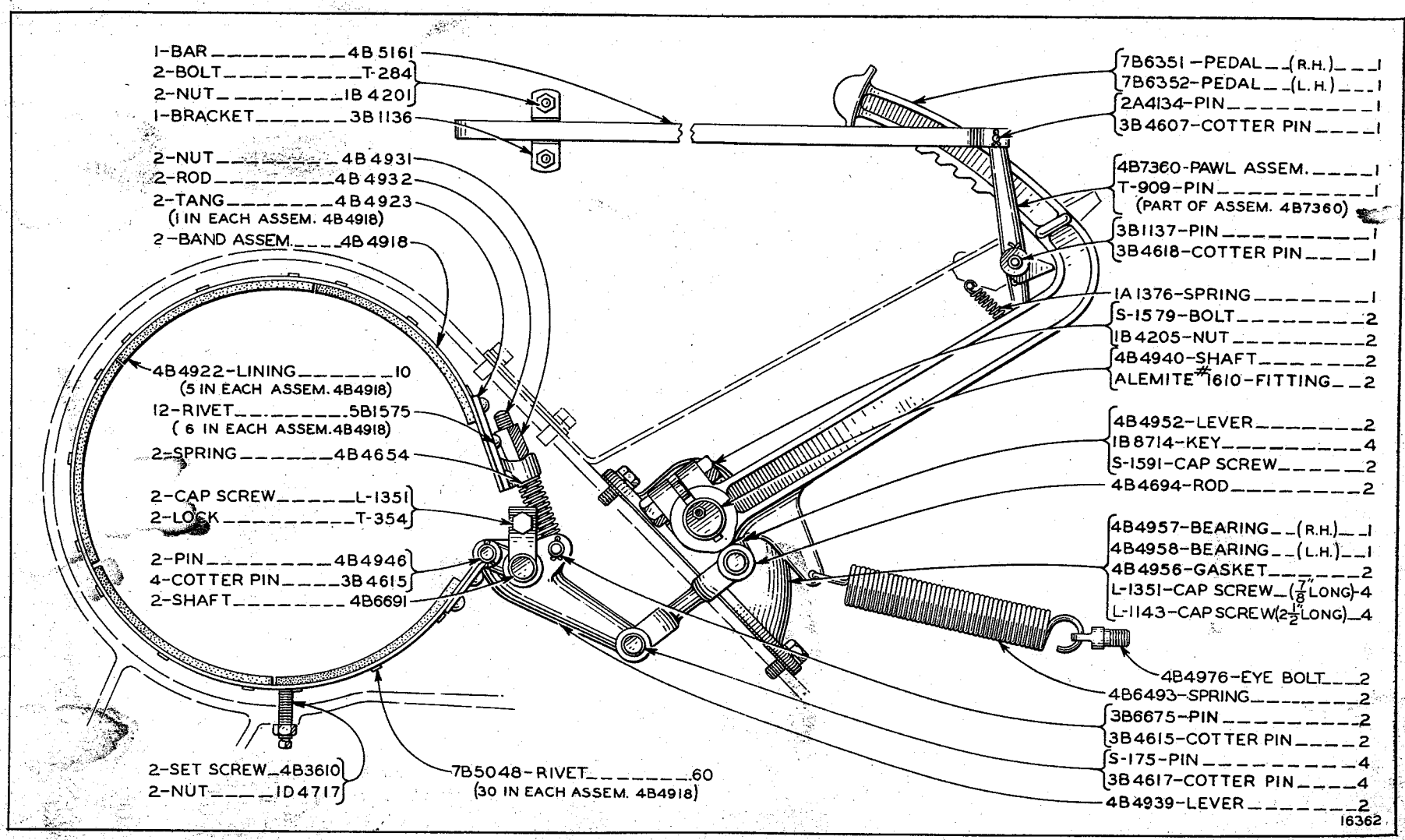
Effective with Serial No. 5J6159



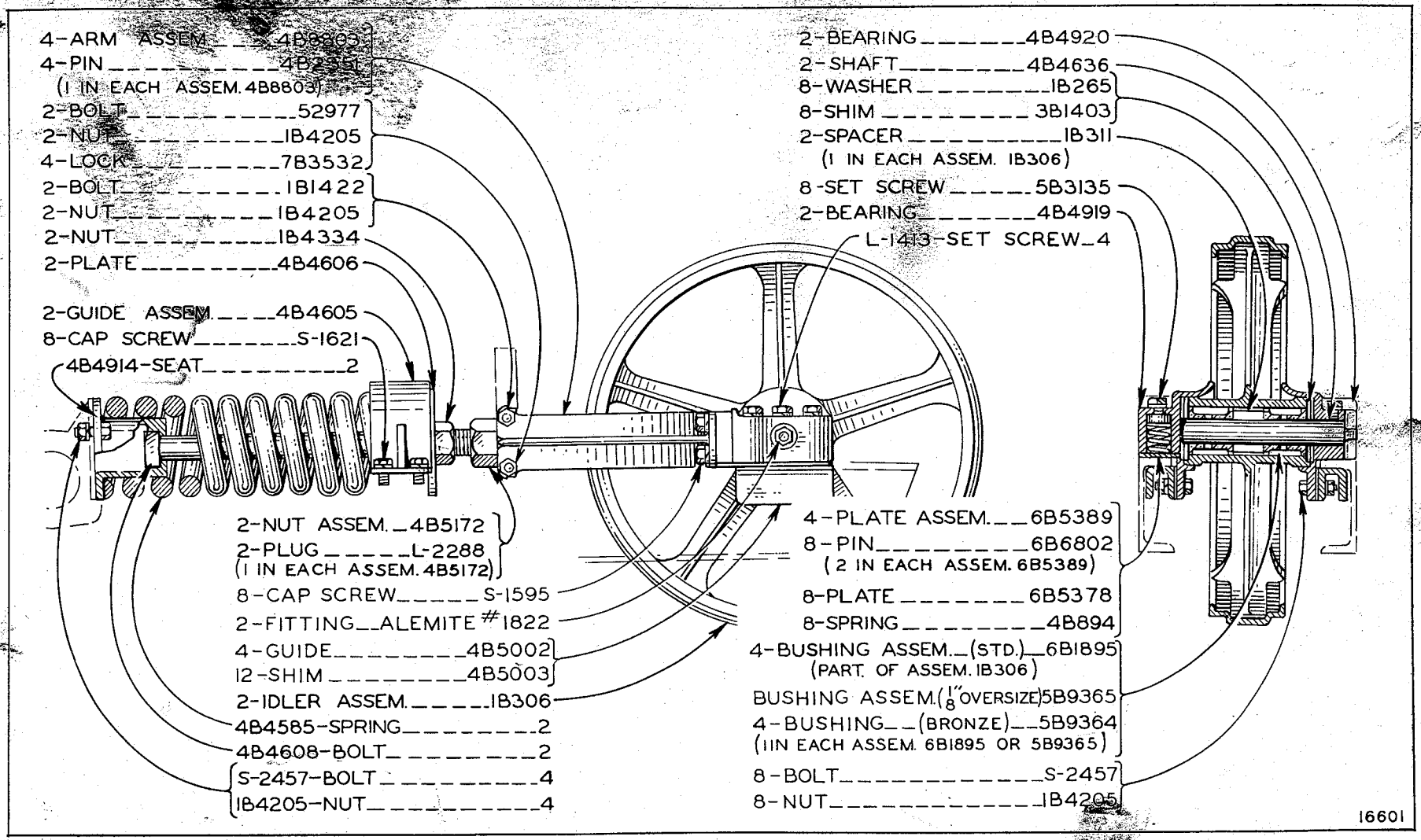
TRANSMISSION CASE AND COVERS



BRAKES
Serial No. 5J3501 to 5J3571 Inclusive
Refer also to Page 108 for special parts

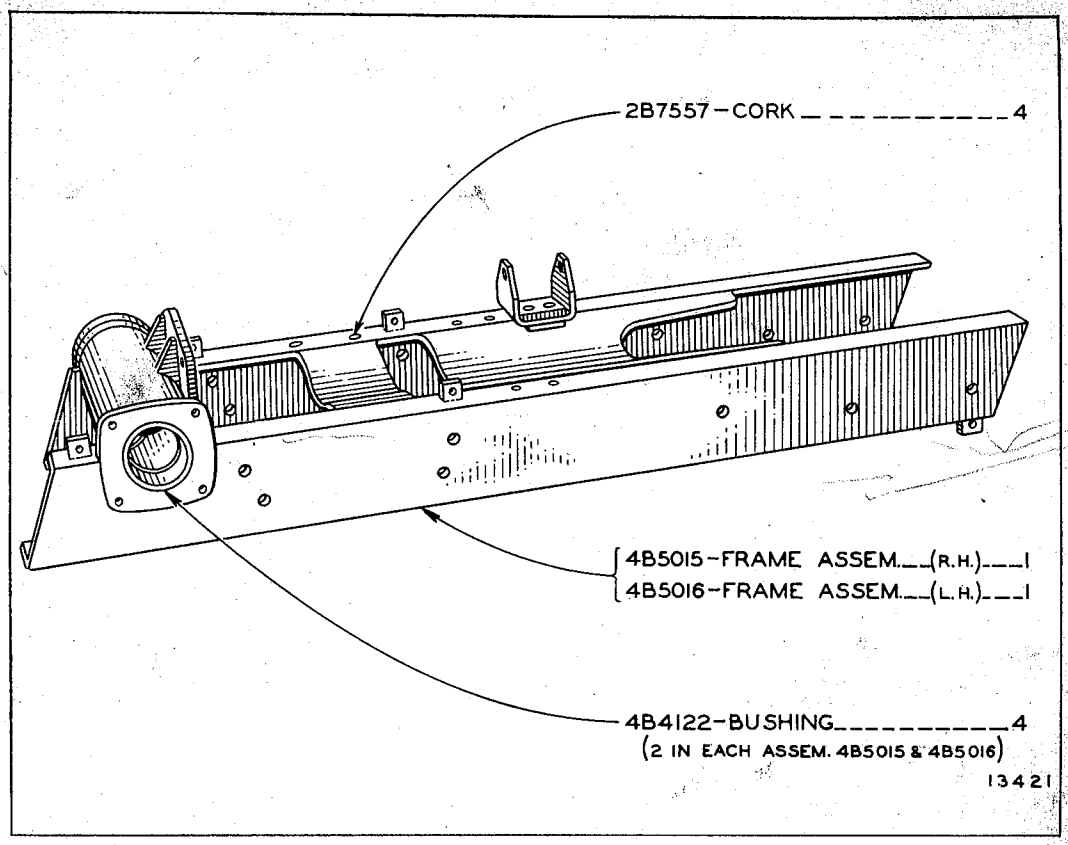


BRAKES
Effective with Serial No. 5J3572
Refer also to Page 108 for special parts

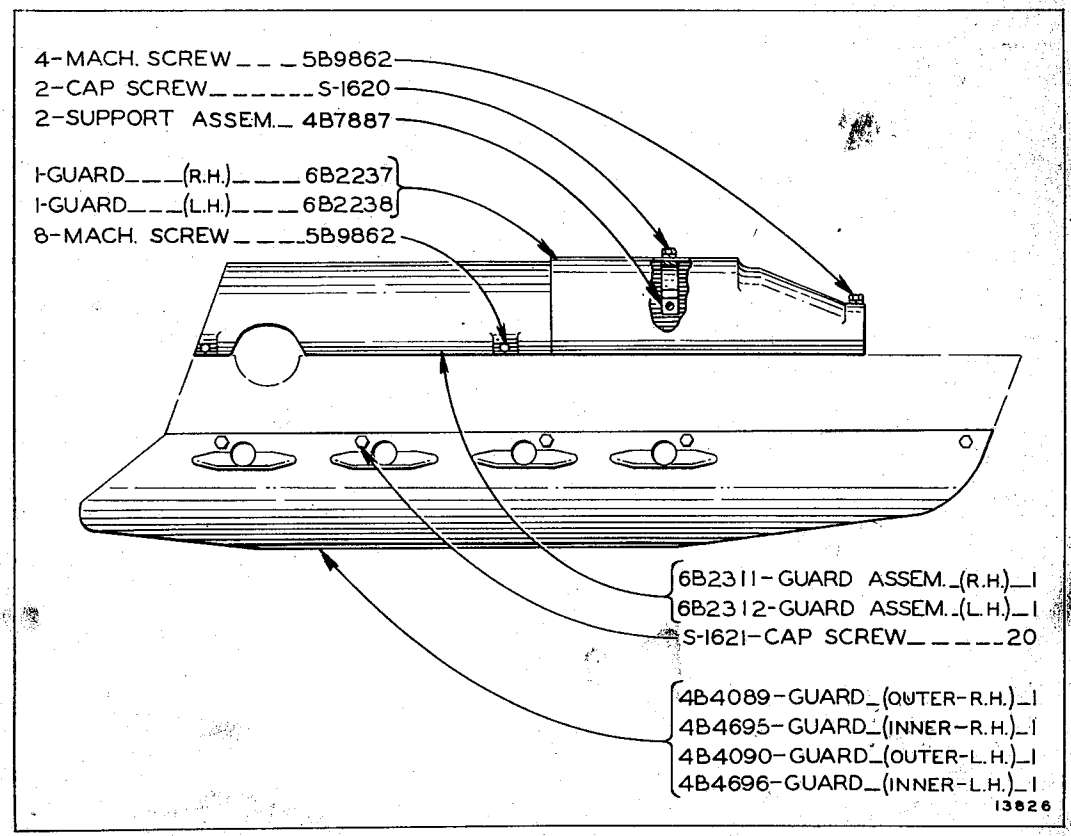


FRONT IDLER

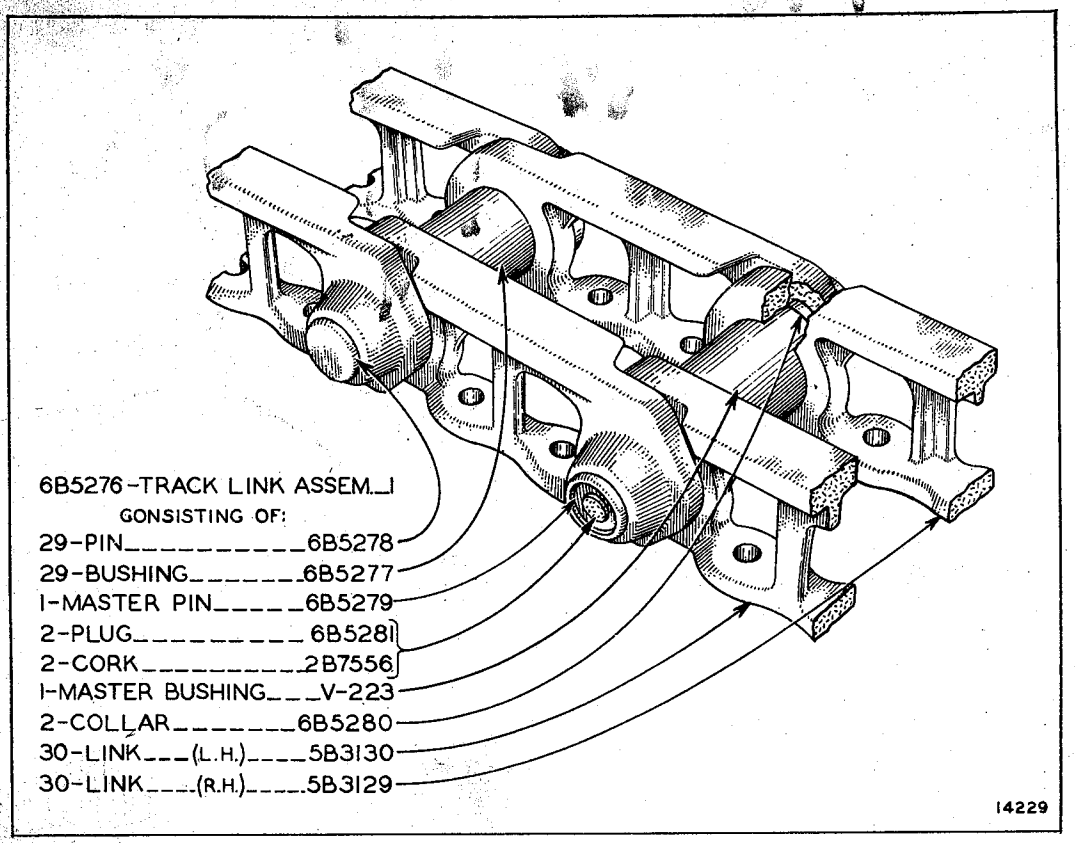
Refer also to Page 137 for special parts



TRACK ROLLER FRAME
Refer also to Pages 138 and 139 for special parts



TRACK ROLLER FRAME GUARDS
Refer also to Pages 133 and 138 for special parts

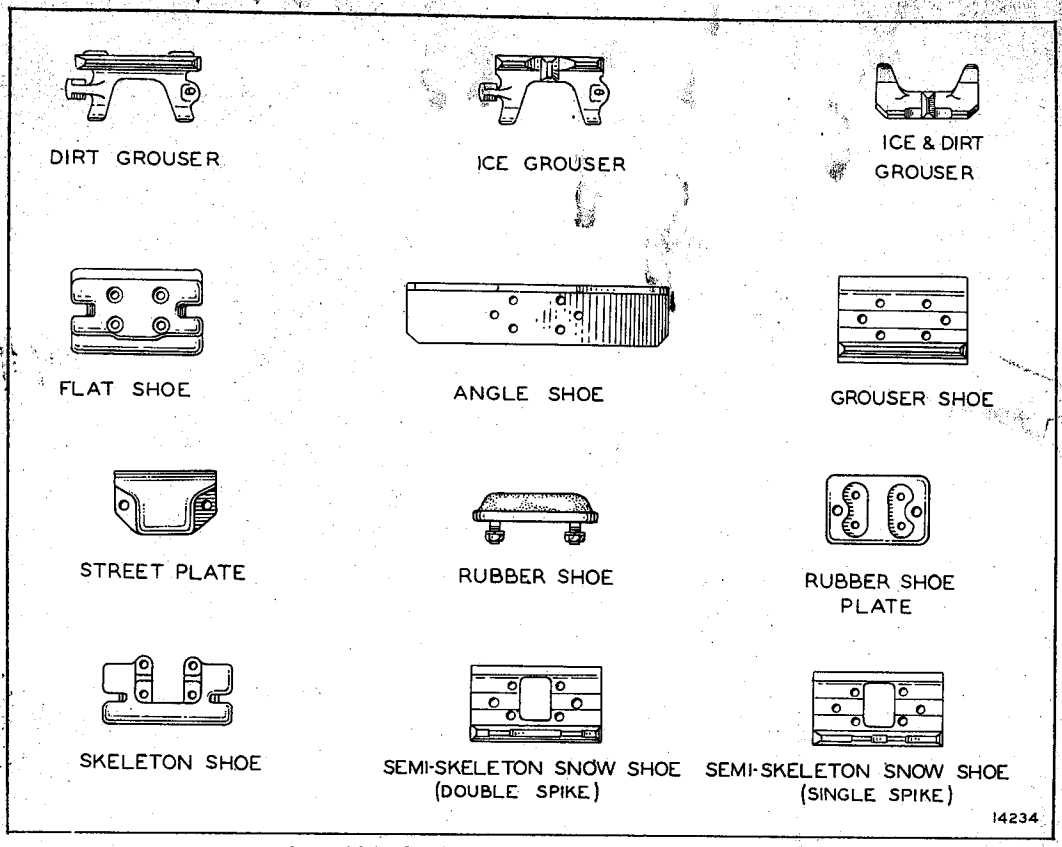


TRACK LINK ASSEMBLY (2 Assemblies Req'd.)
6B6890 Track Pin and Bushing Group consists of complete set of Pins and Bushings for one Track.

Name	Complete Track Group (Hardware Included) 2 Req'd. per Tractor	Shoe (30 Req'd. For One Track)
7" Grouser Shoe	6B5397	1B91
7" Grouser Shoe H.T.	6B5390	1B1969
10" Grouser Shoe	6B5403	V-140
10" Grouser Shoe H.T.	6B5402	1B886
10" Grouser Shoe-1" Offset R.H.	6B5393 (1 Req'd.)	3B3167
10" Grouser Shoe-1" Offset L.H.	6B5394 (1 Req'd.)	3B3168
10" Semi-Skeleton Snow Shoe H.T. (2" Grouser)	6B5406	2B9925 (S.S. - 15 Req'd.) 2B9926 (D.S. - 15 Req'd.)
10" Semi-Skeleton Snow Shoe H.T. (3" Grouser)	6B7195	6B7171 (S.S. - 15 Req'd.) 6B7172 (D.S. - 15 Req'd.)
10" Flat Shoe	6B5501	V-803
10" Skeleton Shoe	6B5500	V-802
10" Rubber Shoe	6B5499	V-519 Plate V-520 Shoe
12" Grouser Shoe-1" Offset R.H.-H.T.	6B5391 (1 Req'd.)	4B9331
12" Grouser Shoe-1" Offset L.H.-H.T.	6B5392 (1 Req'd.)	4B9332
12" Grouser Shoe	6B5407	2B4765
12" Grouser Shoe H.T.	6B5395	2B8337
12" Semi-Skeleton Snow Shoe H.T. (2" Grouser)	6B5401	5B7795 (S.S. - 15 Req'd.) 5B7796 (D.S. - 15 Req'd.)
12" Semi-Skeleton Snow Shoe H.T. (3" Grouser)	6B7163	6B7161 (S.S. - 15 Req'd.) 6B7162 (D.S. - 15 Req'd.)
13" Grouser Shoe H.T.	6B5399	1B1970
13" Semi-Skeleton Snow Shoe H.T.	6B5400	3B3731 (S.S. - 15 Req'd.) 3B3730 (D.S. - 15 Req'd.)
13" Angle Shoe	6B5450	2B4641
14" Grouser Shoe H.T.	8B5037	8B5036
14" Semi-Skeleton Snow Shoe H.T.	8B5040	8B5039 (S.S. - 15 Req'd.) 8B5038 (D.S. - 15 Req'd.)
16" Grouser Shoe H.T.	6B5398	1B1971
20" Grouser Shoe H.T.	6B5396	1B2469
20" Grouser Shoe H.T. (Straight Edge)	9B2769	9B2768
20" Angle Shoe	6B5408	V-559

2B5484 Track Shoe Bolt - 120 Req'd. for One Track
2B5483 Nut (Used with 2B5484)
3B4507 Lockwasher (Used with 2B5484)
H.T. - Heat Treated S.S. - Single Spike D.S. - Double Spike

21515

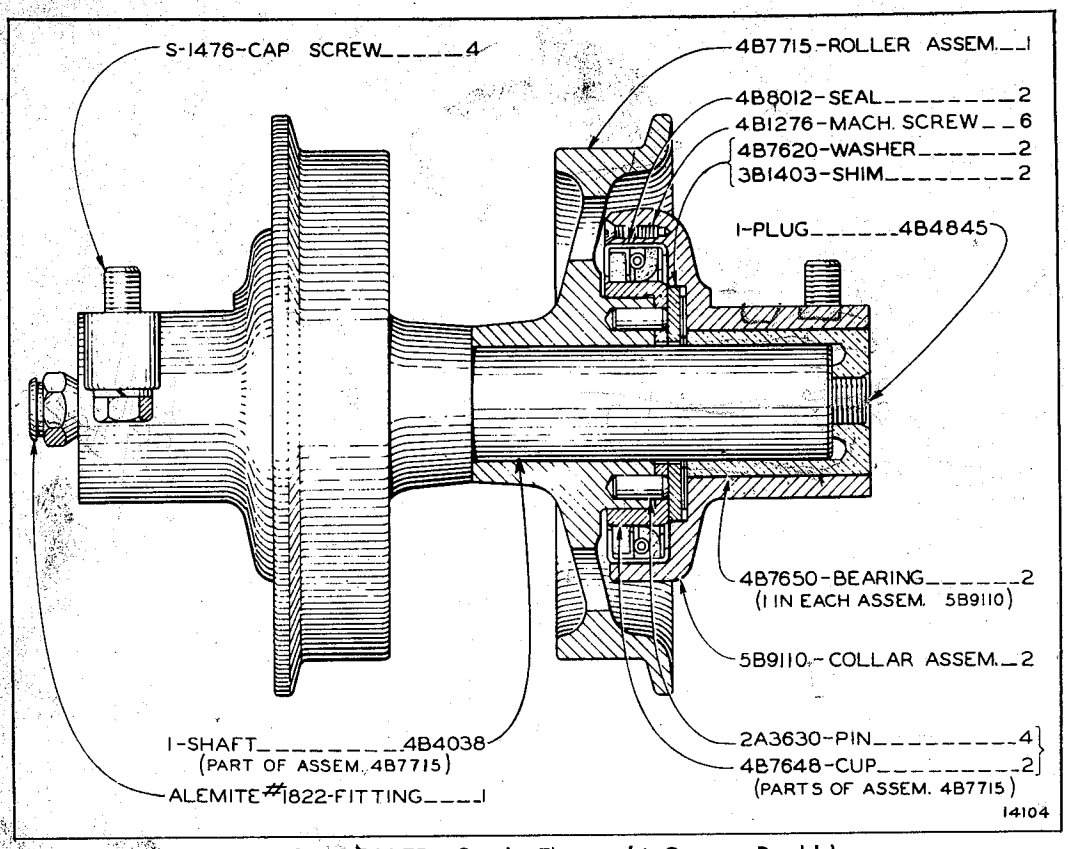


TRACK SHOES, GROUSERS AND STREET PLATES

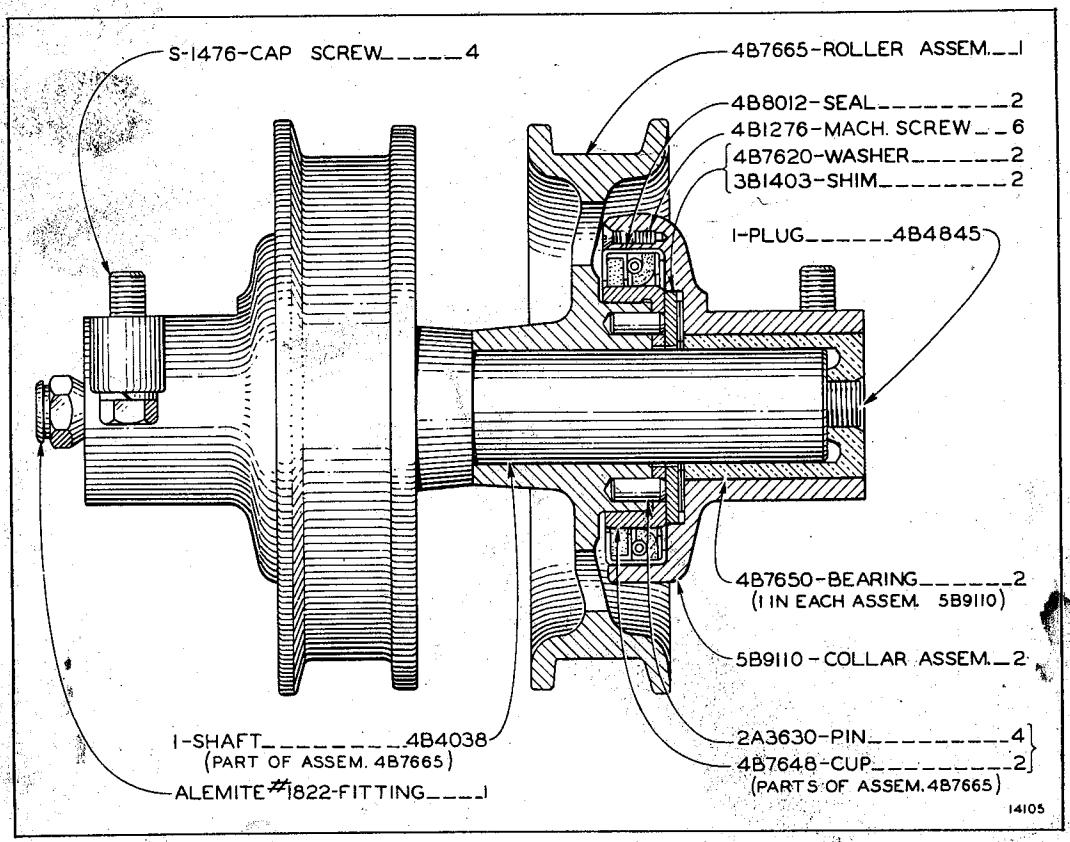
Name	Group Numbers (Hardware Included)		Grouser or Street Plate			
	Full Set	Half Set	Part Number	Full Set Quantity	Half Set Quantity	For Use On Track Shoes
Ice & Dirt Grouser	1B1488	2B3236	V-801	60	30	V-140, 1B886, 1B1970, 1B1971, 1B2469, 2B4765, 2B8337, 2B9218, 2B9925, 2B9926, 3B3167, 3B3168, 3B3730, 3B3731, 4B9331, 4B9332, 5B7795, 5B7796, 8B5036, 8B5038, & 8B5039
Street Plate	1B1493	2B3239	T-332	60	30	
Ice Grouser	1B1483	2B3238	V-807 R.H.	30	15	V-802 & V-803
			V-808 L.H.	30	15	
Dirt Grouser	1B1478	2B3237	V-805 R.H.	30	15	V-803
			V-806 L.H.	30	15	

T-490 Bolt - 2 Req'd. for each Grouser V-801
T-244 Bolt - 2 Req'd. for each Street Plate T-332
1B4204 Nut (Used with T-490 & T-244)
3B4507 Lockwasher (Used with T-490 & T-244)
V-819 Bolt - 1 Req'd. for each Grouser V-805, V-806, V-807 & V-808
1D4720 Nut (Used with V-819)
T-1215 Washer (Used with V-819)
3B4510 Lockwasher (Used with V-819)

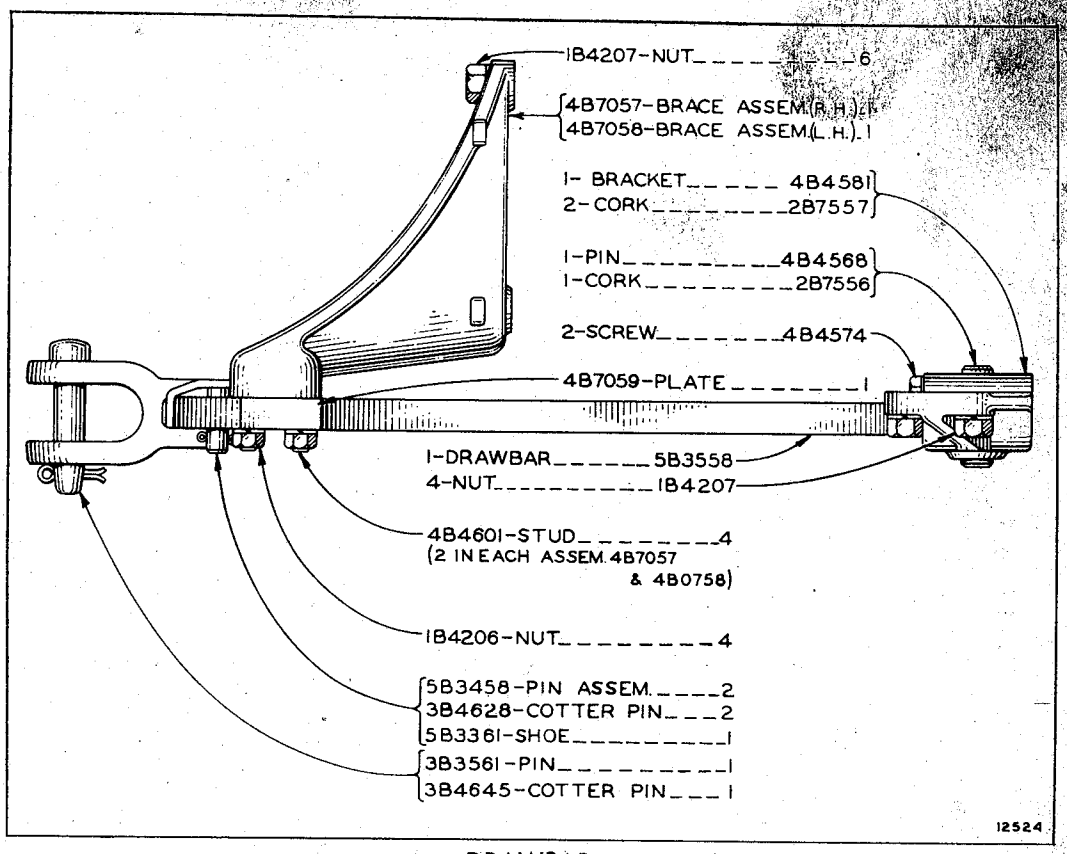
21516



TRACK ROLLER—Single Flange (4 Groups Req'd.)

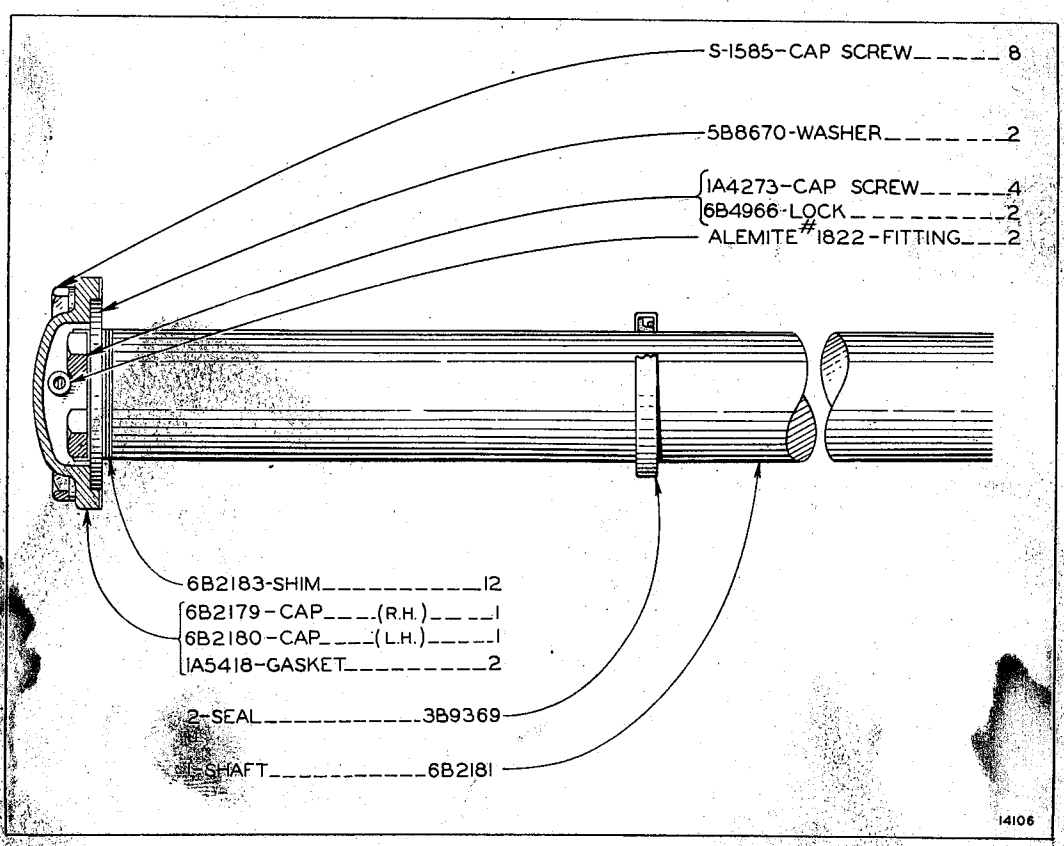


TRACK ROLLER—Double Flange (4 Groups Req'd.)

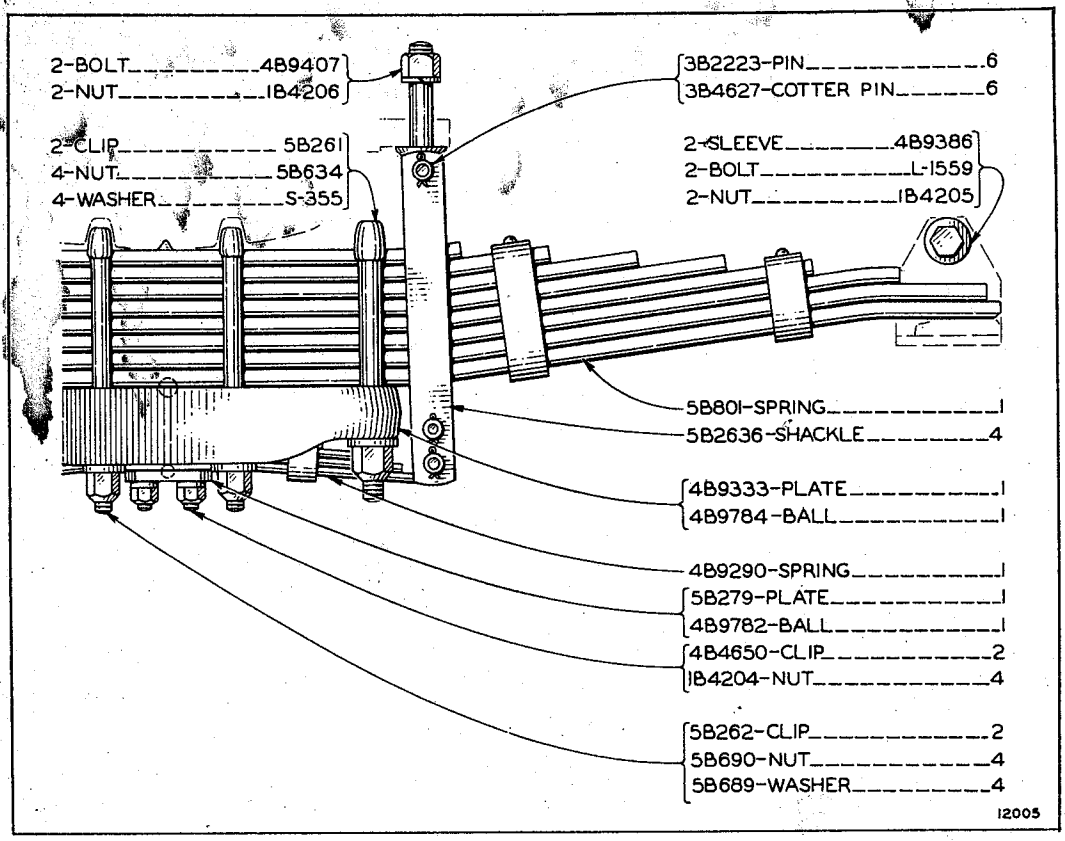


DRAWBAR

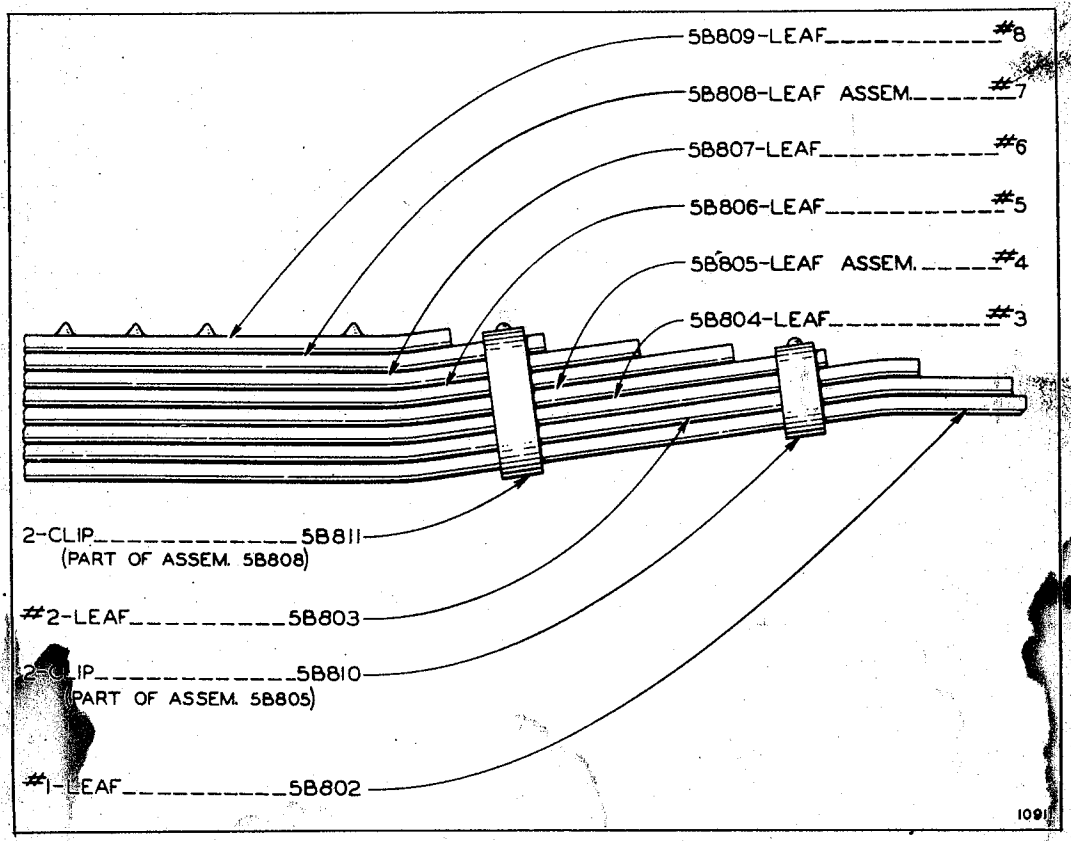
Refer also to Page 132 for special parts



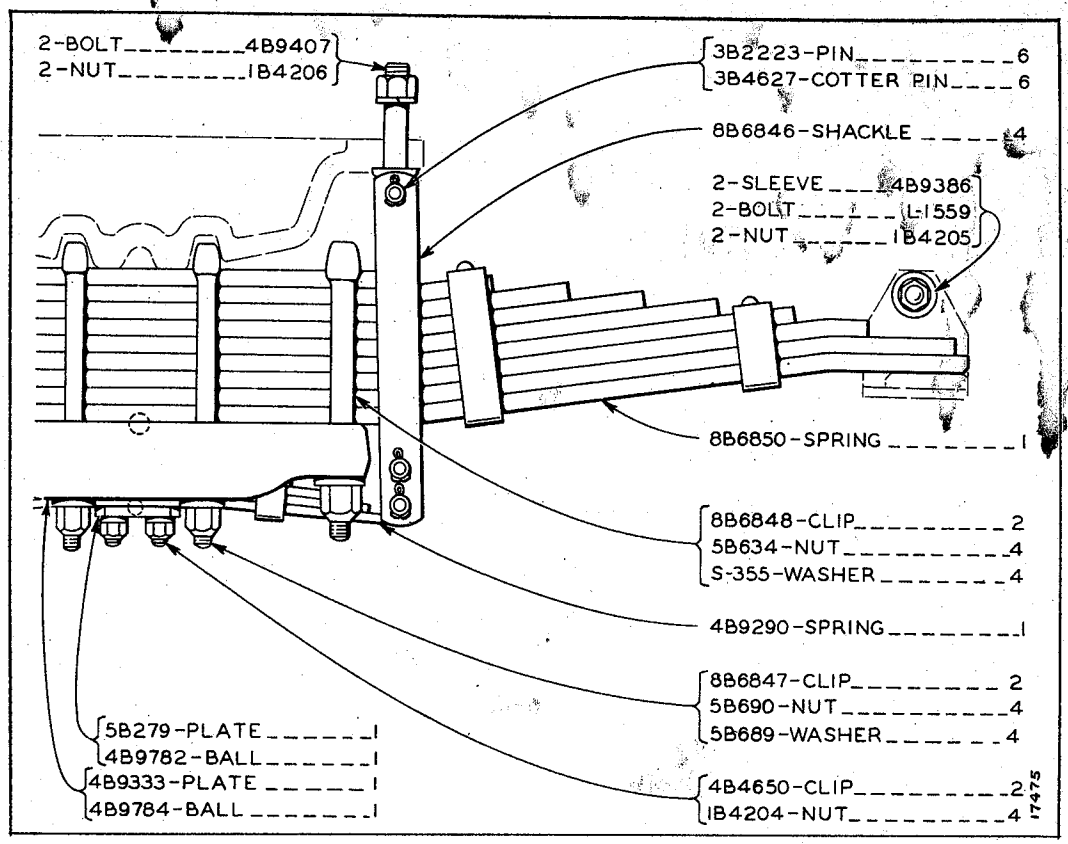
PIVOT SHAFT



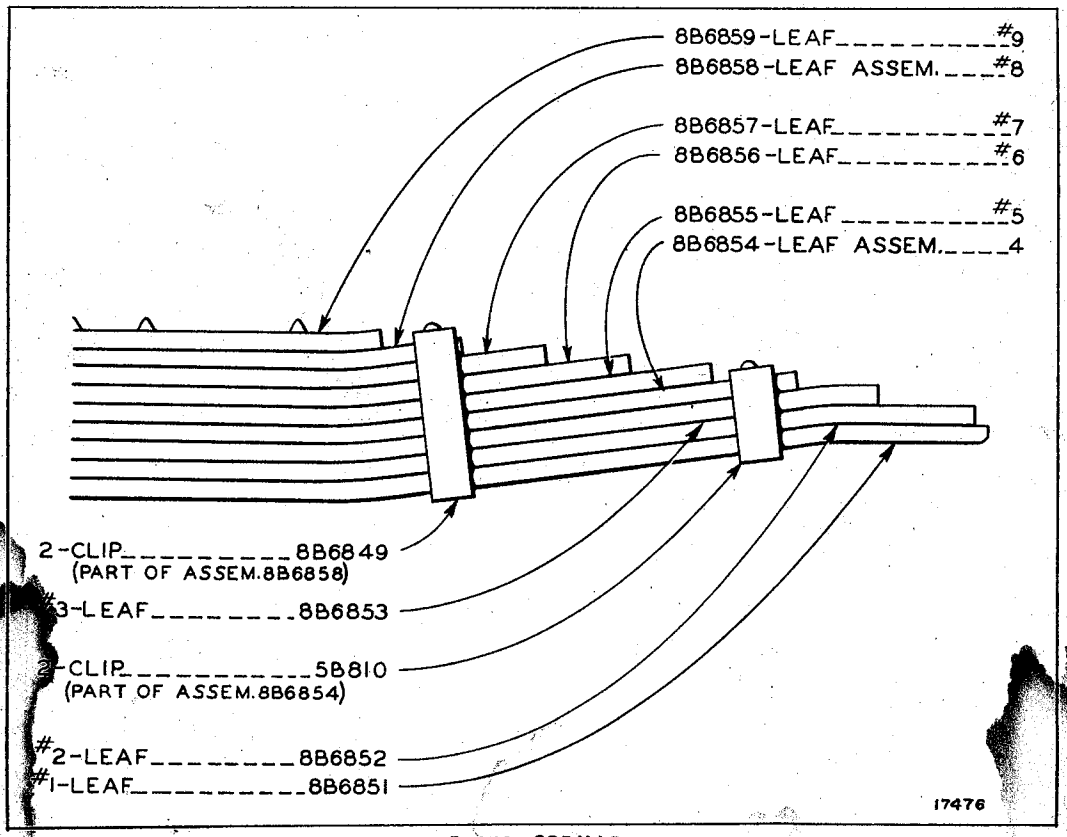
EQUALIZER SPRING
Serial No. 5J3501 to 5J4668 Inclusive



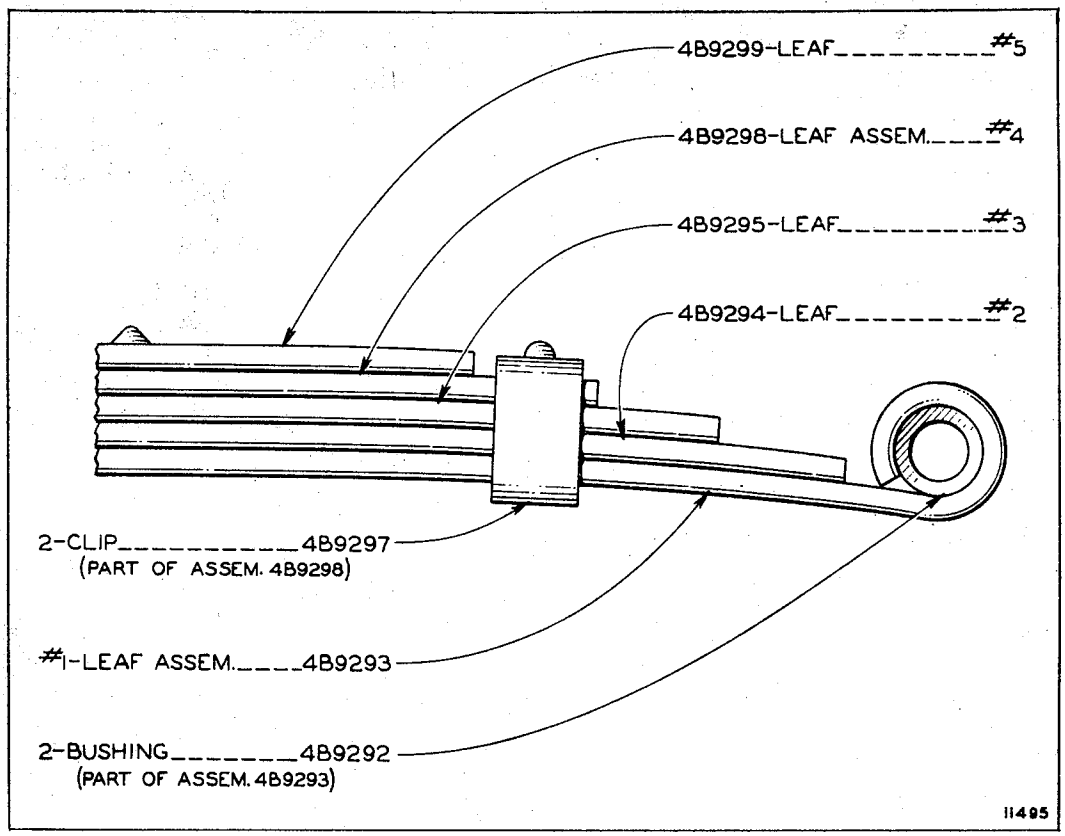
5B801 SPRING
Serial No. 5J3501 to 5J4668 Inclusive



EQUALIZER SPRING
Effective with Serial No. 5J4669



8B6850 SPRING
Effective with Serial No. 5J4669



4B9290 SPRING

Attachments

7B8288 Blower Fan and Guard Arrangement

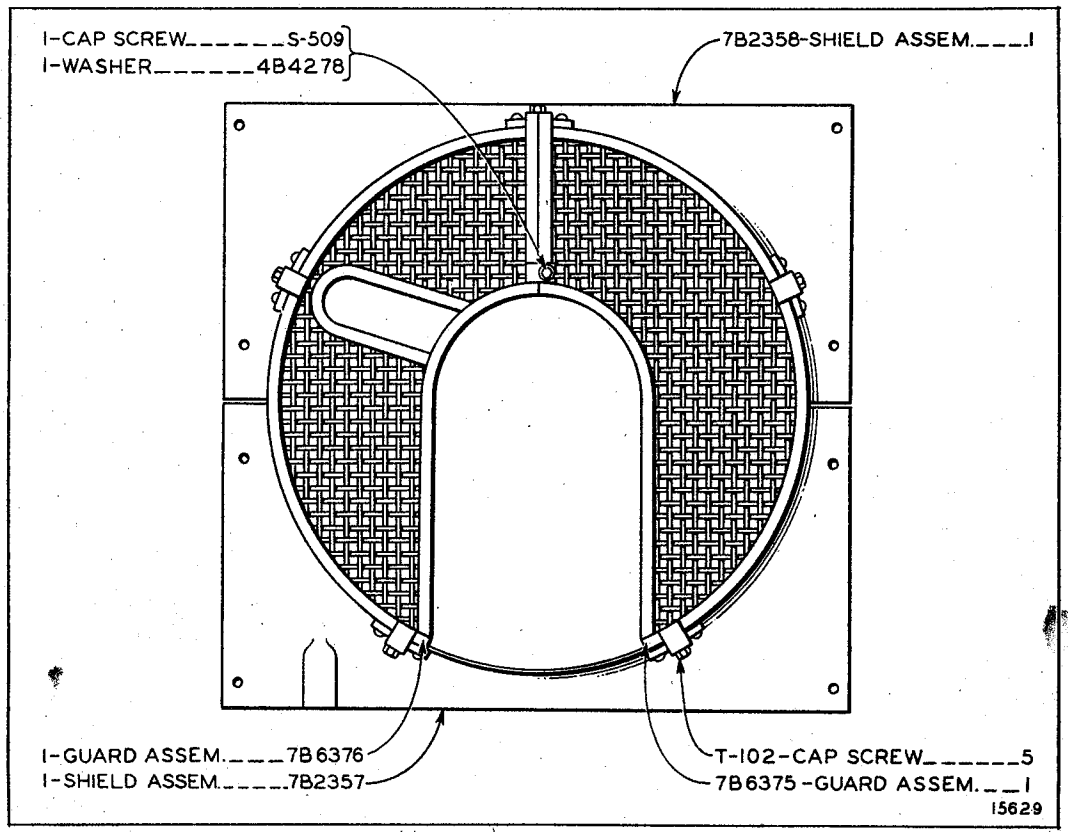
Consists of:

1	7B8287	Fan Shield and Guard Group	Shown Below
1	3B8982	Fan Spider Assembly	
		Consisting of:	
1		Spider (Not Serviced)	
6	3B8981	Blade	
18	4B4312	Rivet	

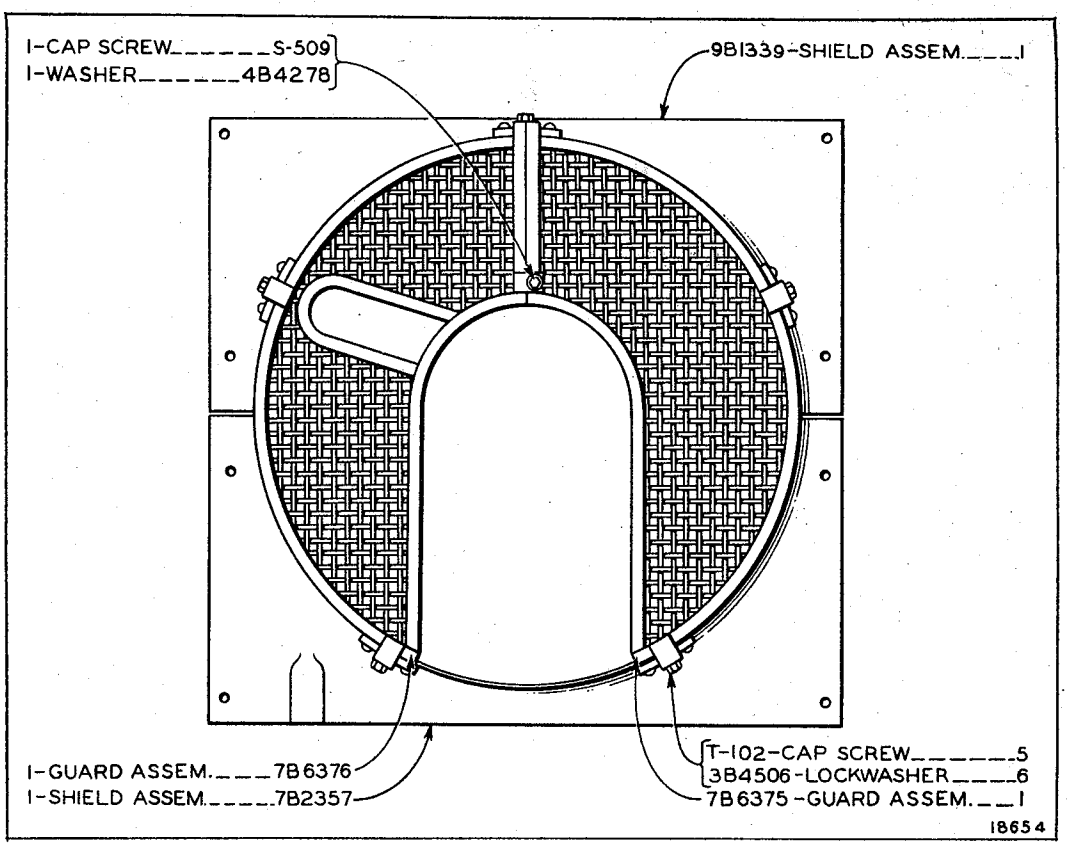
9B1334 Blower Fan and Guard Arrangement

Consists of:

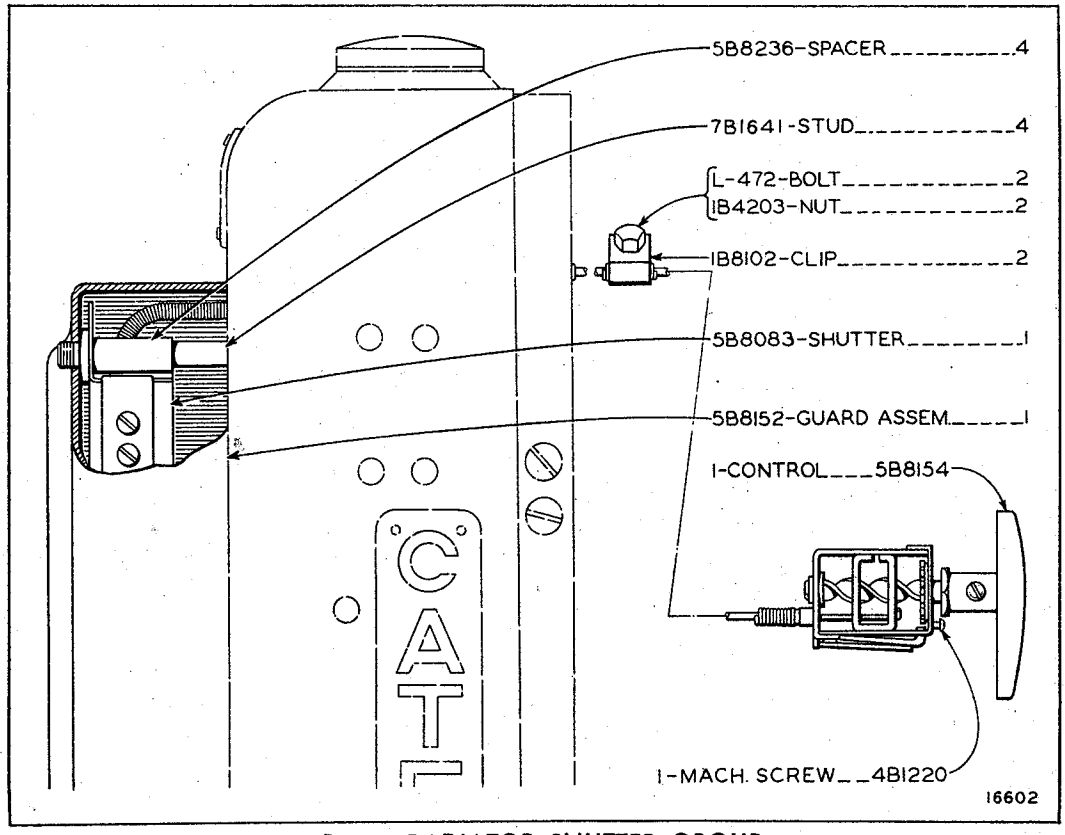
1	9B1333	Fan Shield and Guard Group	Page 85
1	9B1139	Fan Spider Assembly	
		Consisting of:	
1		Spider (Not Serviced)	
6	9B1138	Blade	
18	9B1365	Rivet	



7B8287 FAN SHIELD AND GUARD GROUP
Only separate parts serviced. When complete group is required order 9B1333.

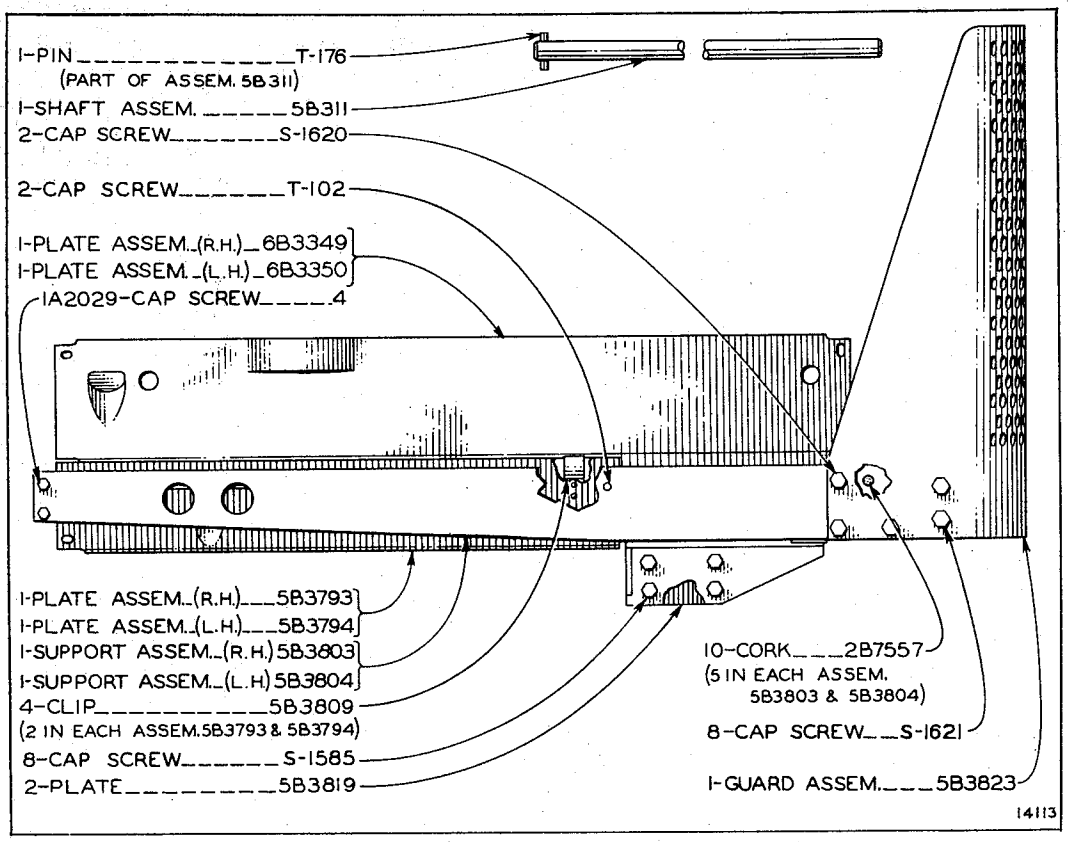


9B1333 FAN SHIELD AND GUARD GROUP

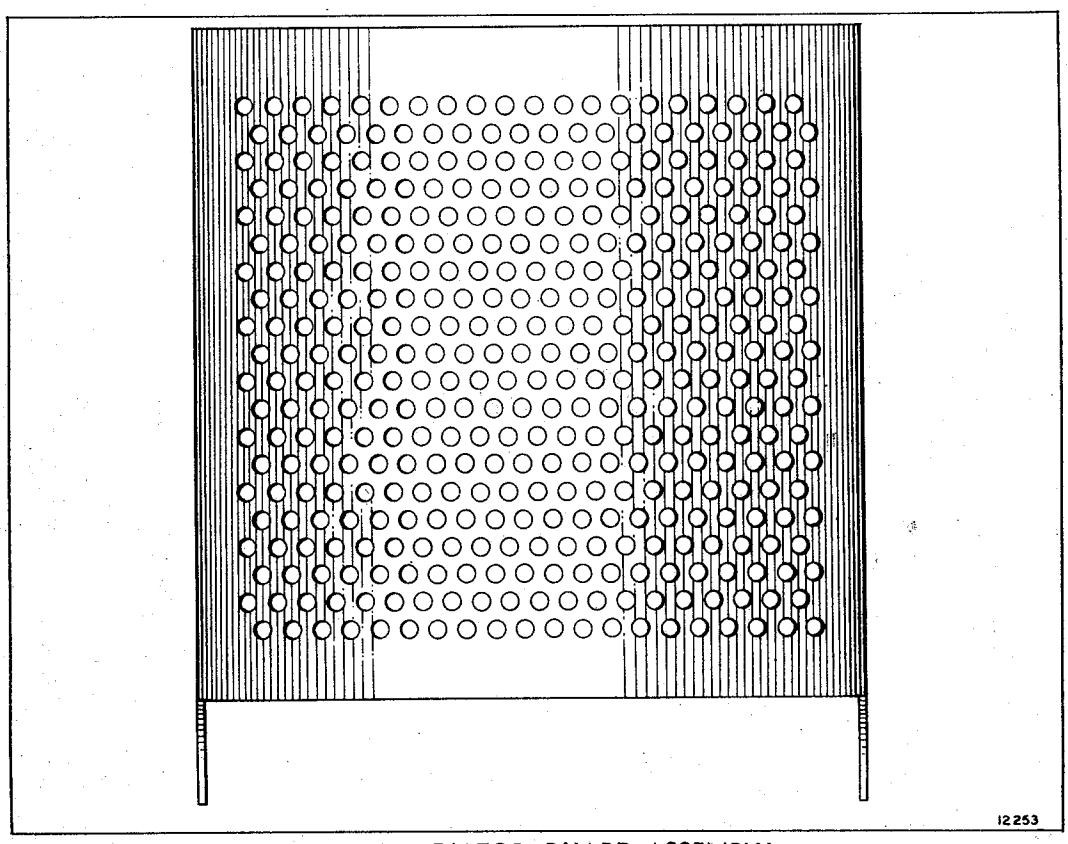


5B8183 RADIATOR SHUTTER GROUP

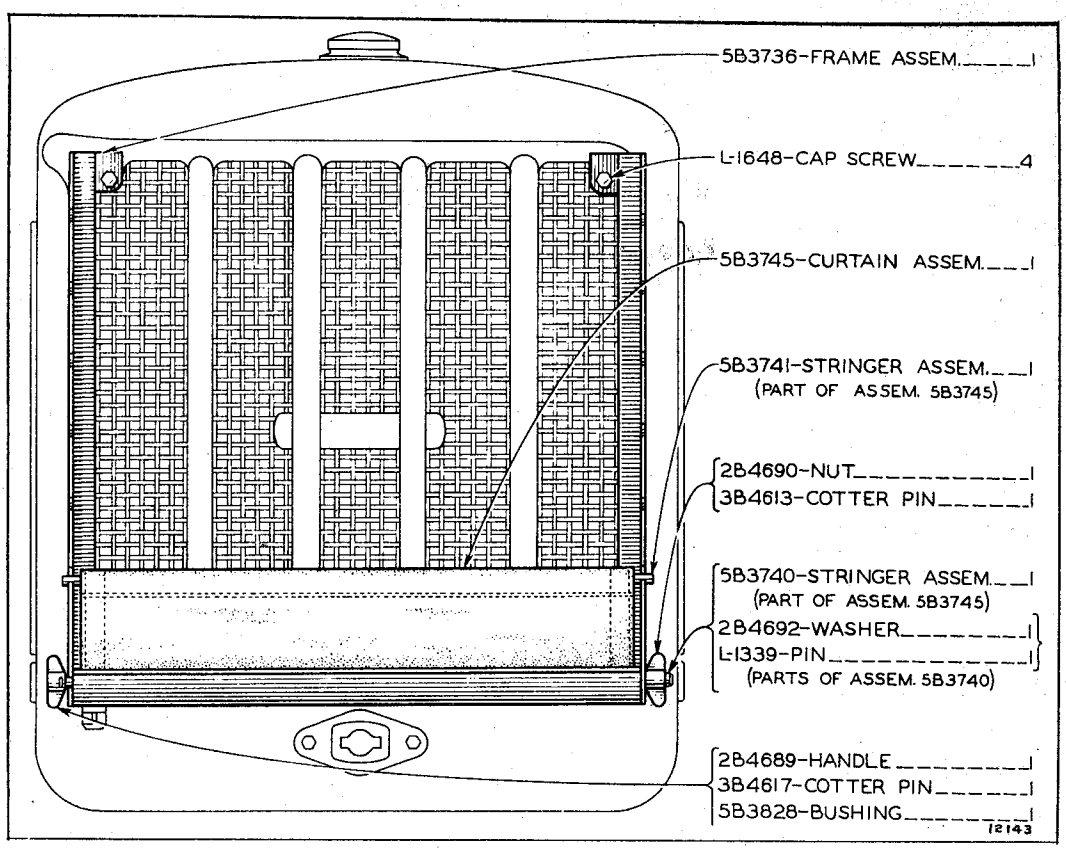
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



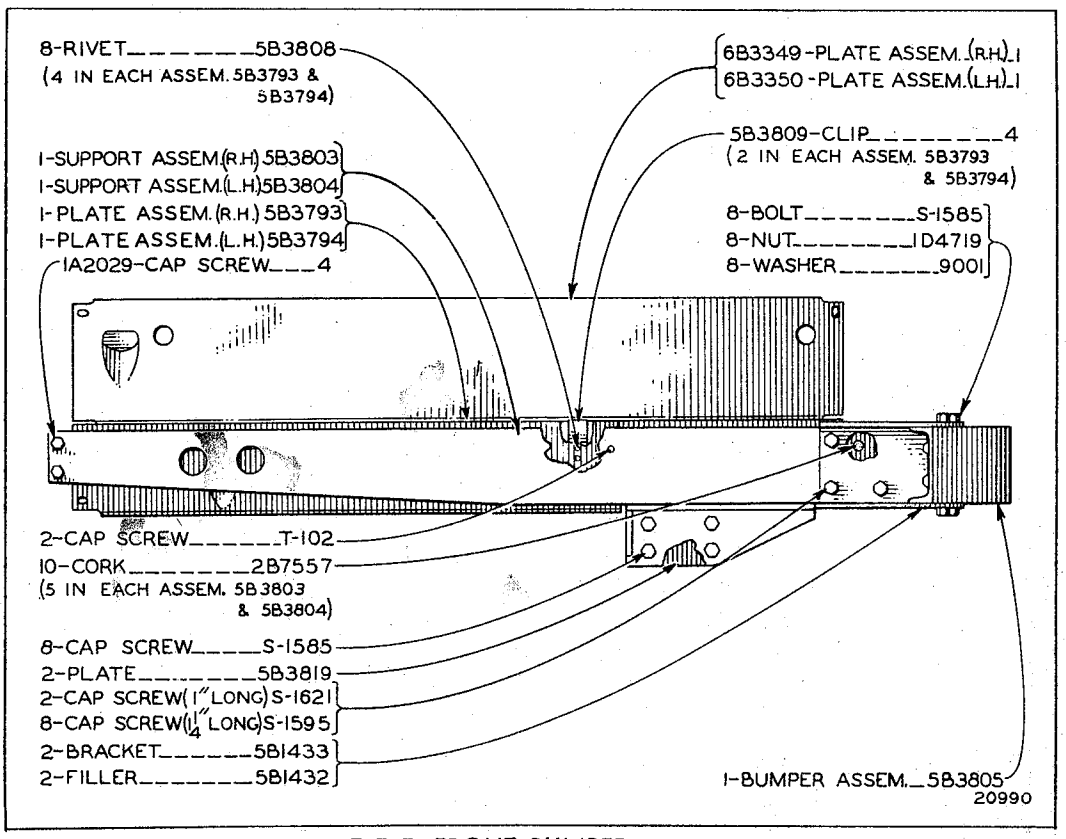
5B3820 RADIATOR GUARD GROUP



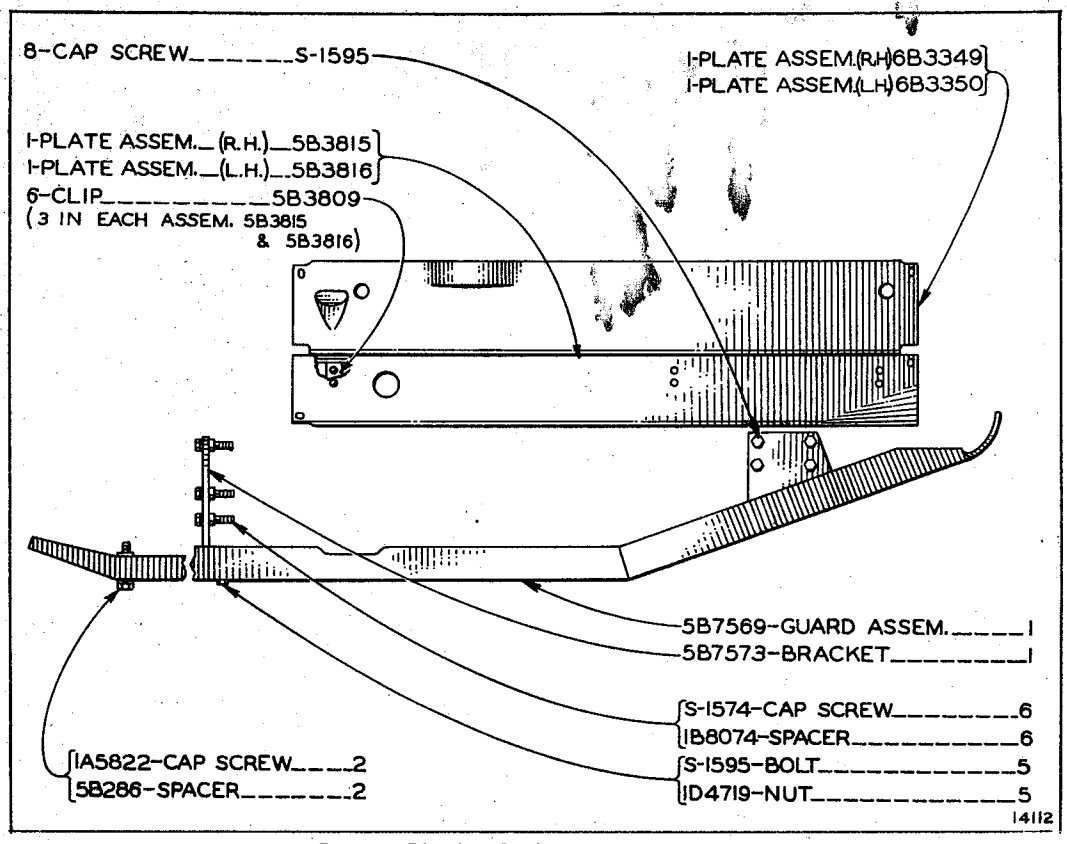
5B3826 RADIATOR GUARD ASSEMBLY
For use with 3F4737 Front Bumper Group



4B7956 RADIATOR CURTAIN GROUP



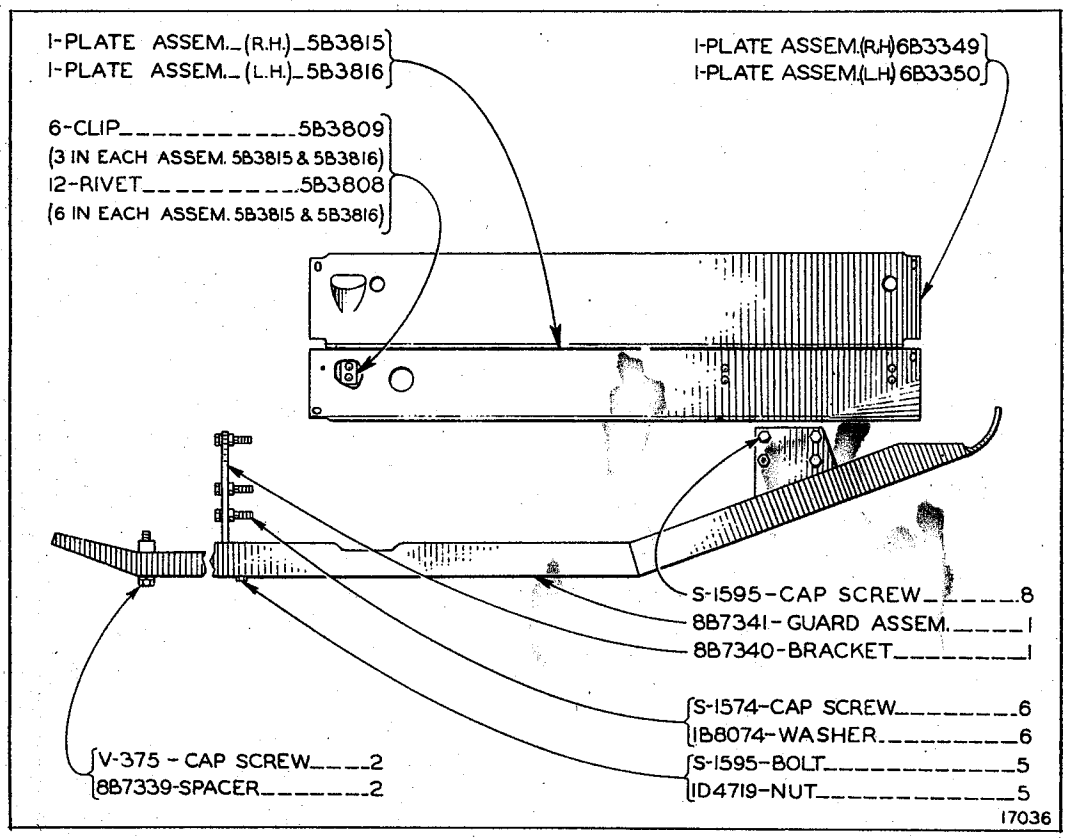
3F4737 FRONT BUMPER GROUP



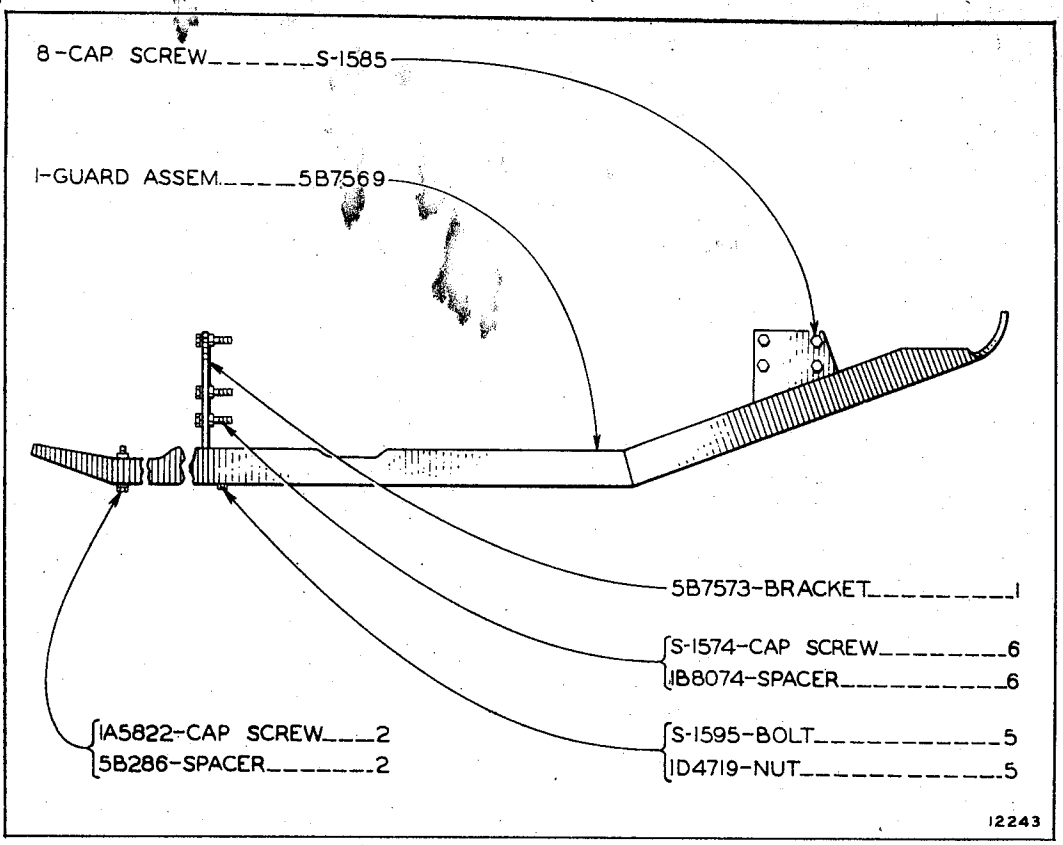
5B3810 CRANKCASE GUARD GROUP

Serial No. 5J3501 to 5J4668 Inclusive

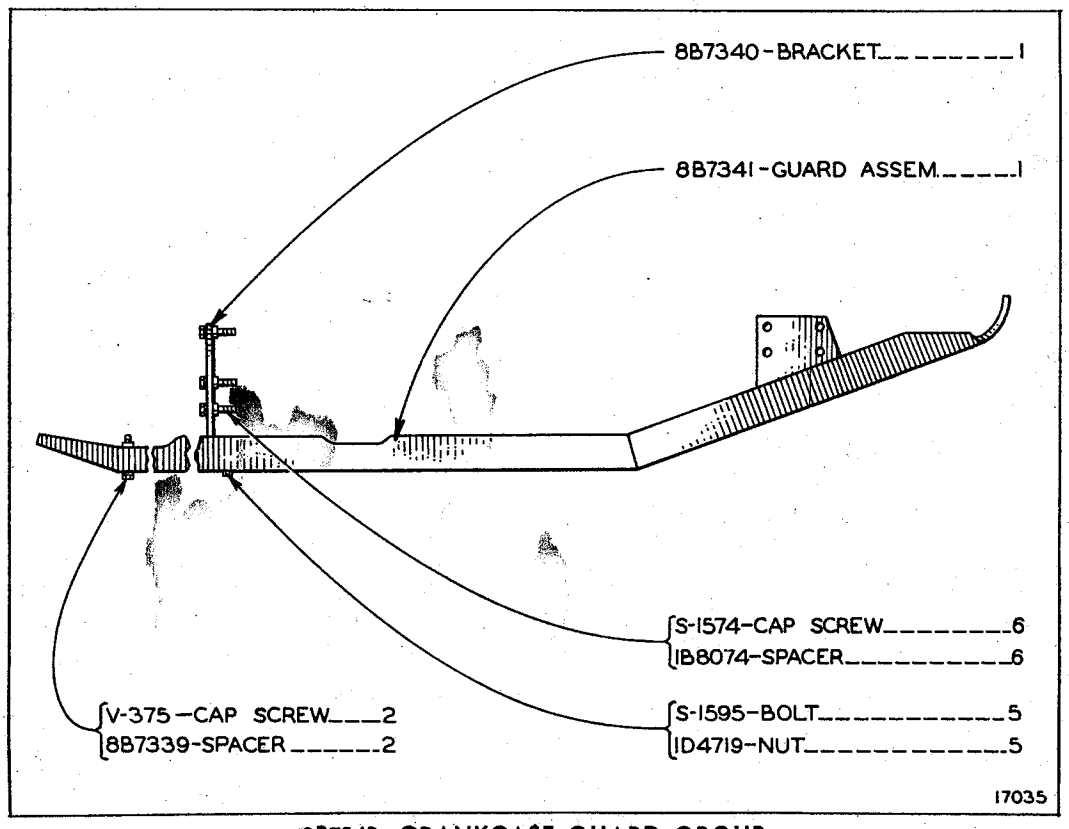
Only separate parts serviced. When complete group is required order 8B7342.



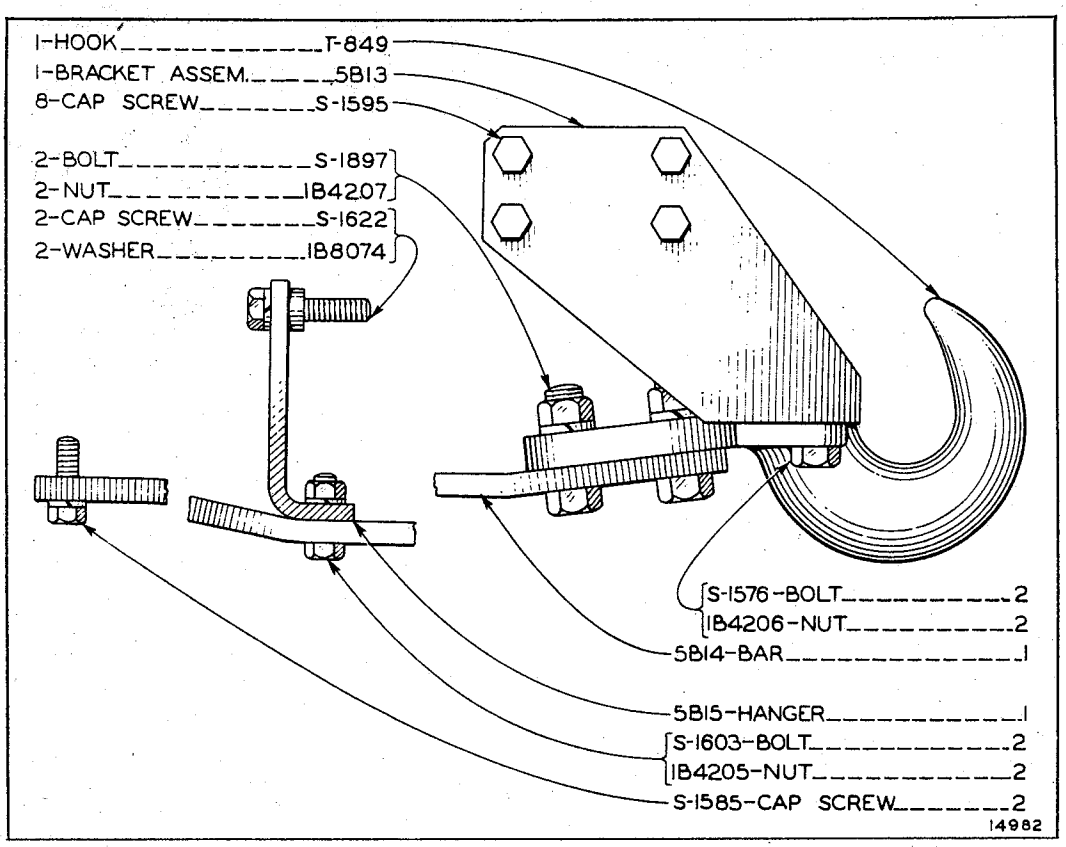
8B7342 CRANKCASE GUARD GROUP



5B3825 CRANKCASE GUARD GROUP
Serial No. 5J3501 to 5J4668 Inclusive
For use with Front Bumper or Radiator Guard
Only separate parts serviced. When complete group is required order 8B7343.



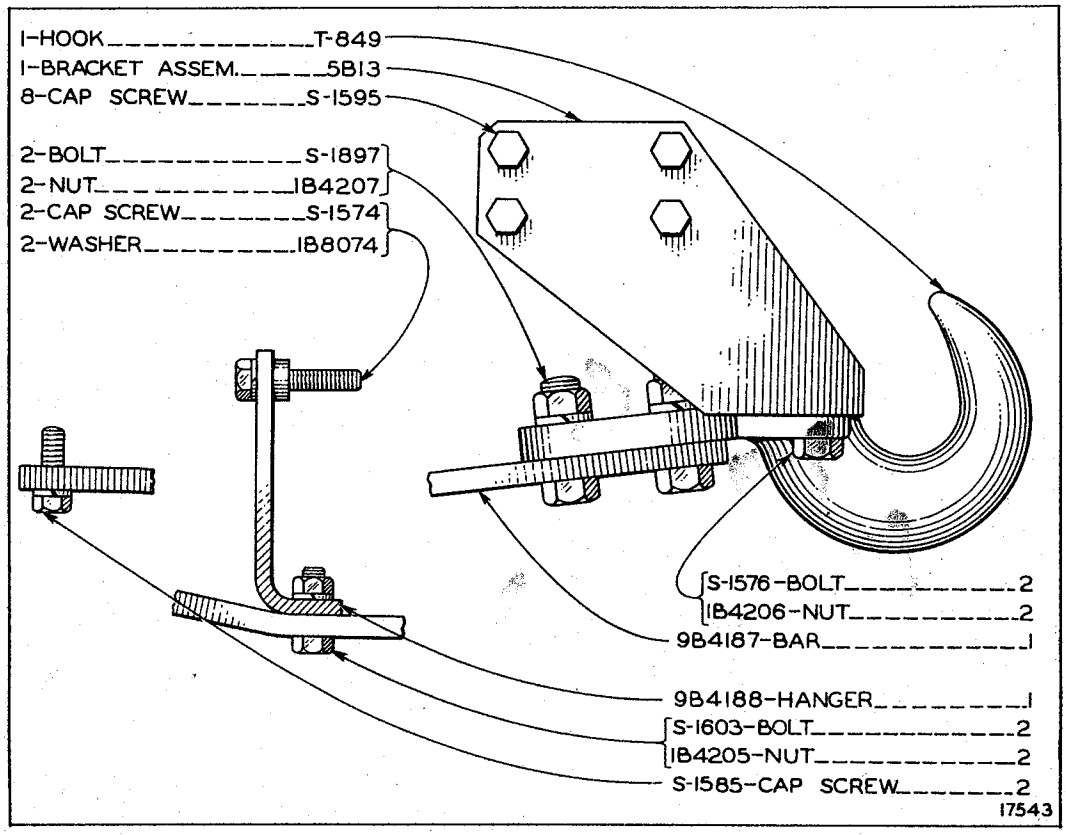
8B7343 CRANKCASE GUARD GROUP
For use with Front Bumper or Radiator Guard



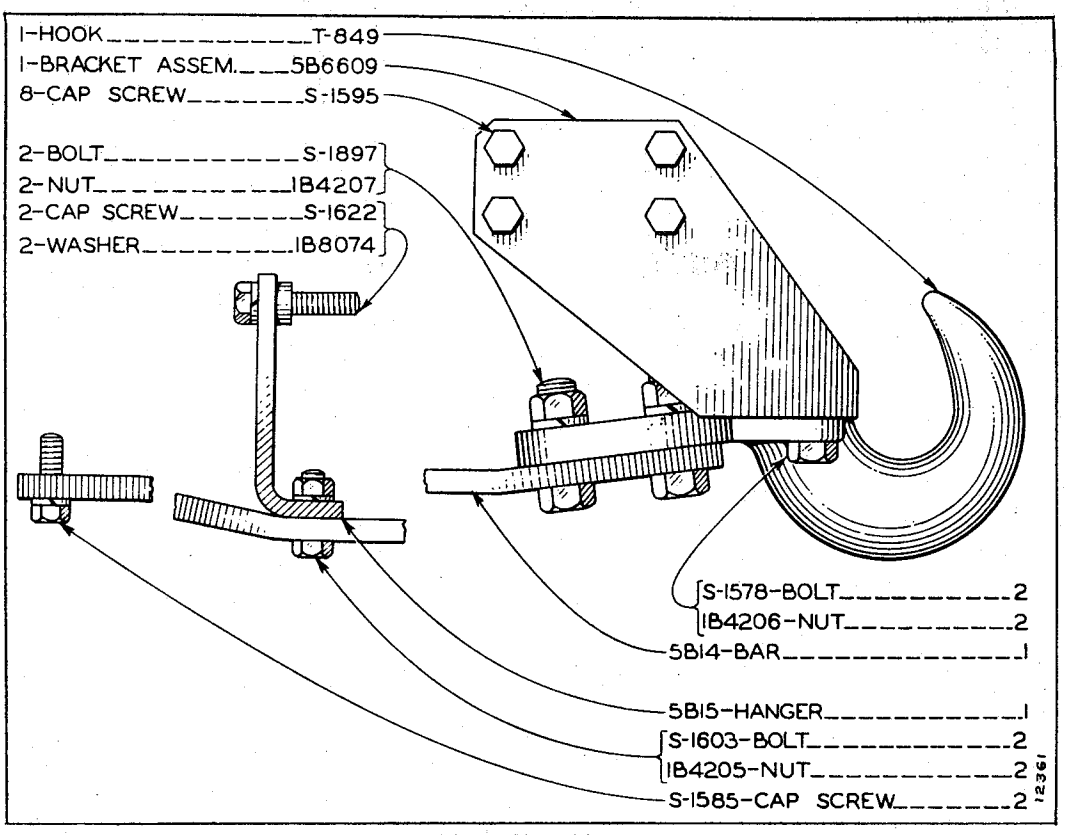
4B7970 FRONT PULL HOOK GROUP

Serial No. 5J3501 to 5J4668 Inclusive

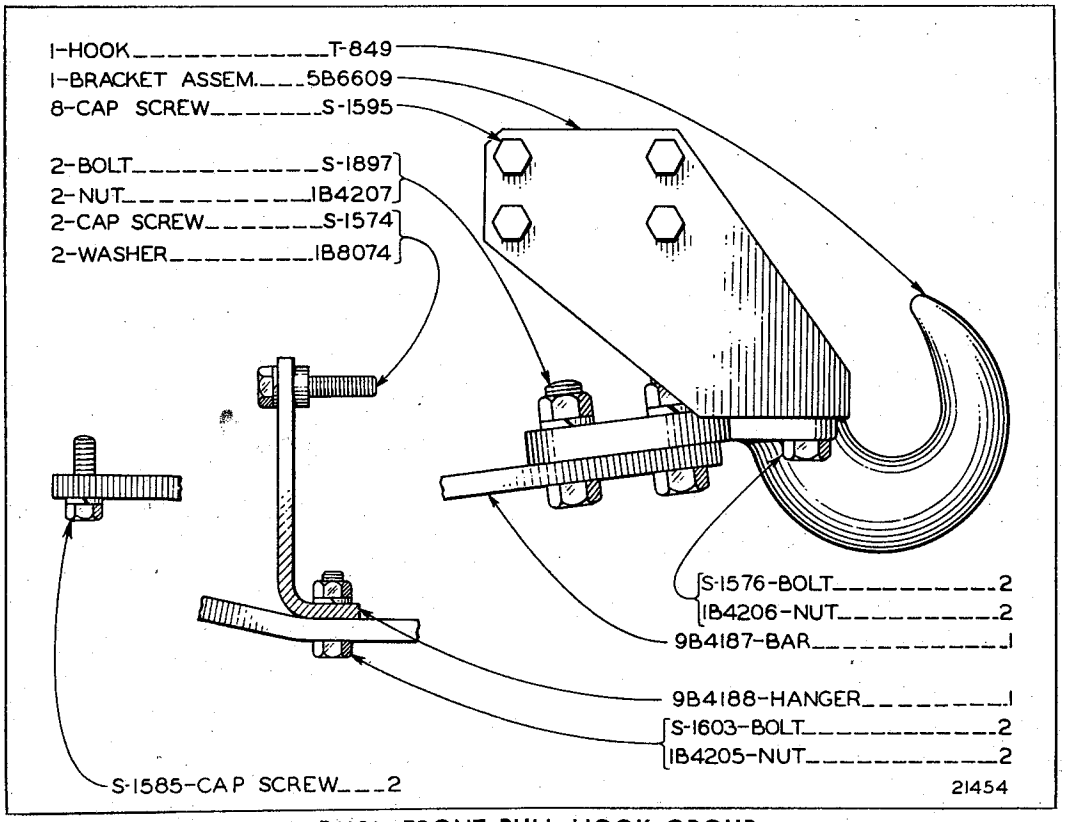
Only separate parts serviced. When complete group is required order 9B4185.



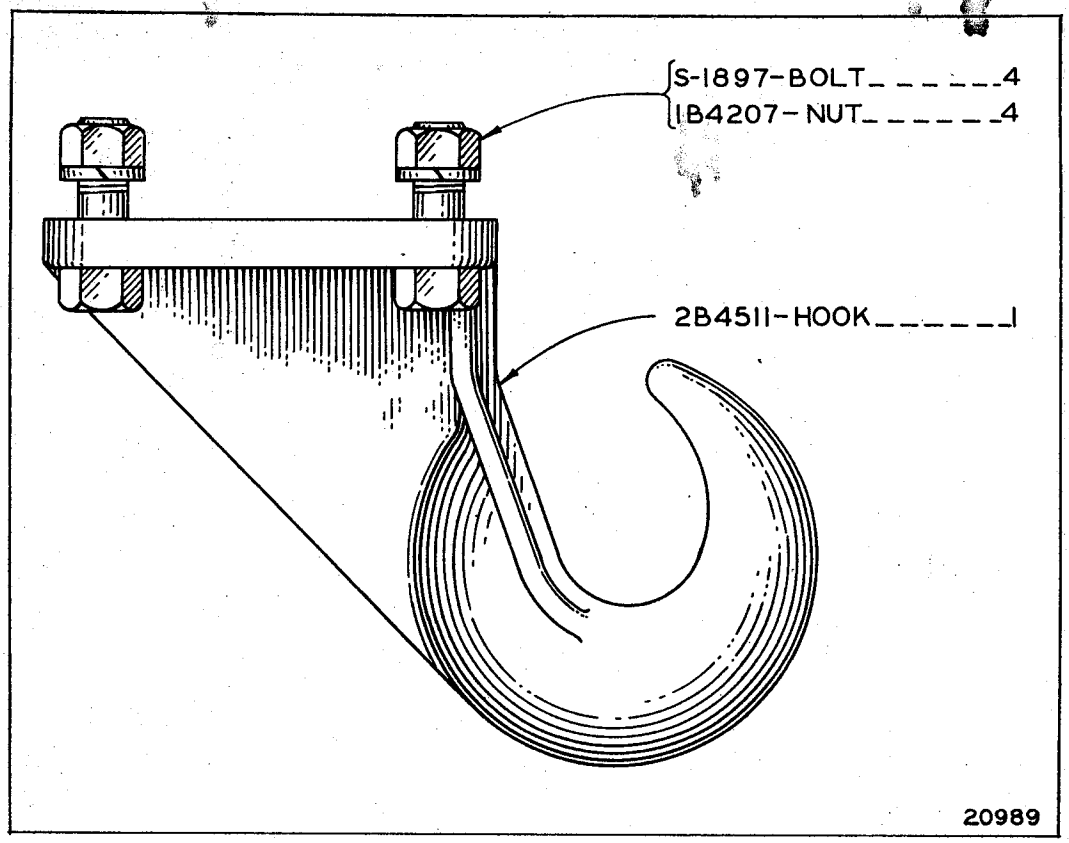
9B4185 FRONT PULL HOOK GROUP



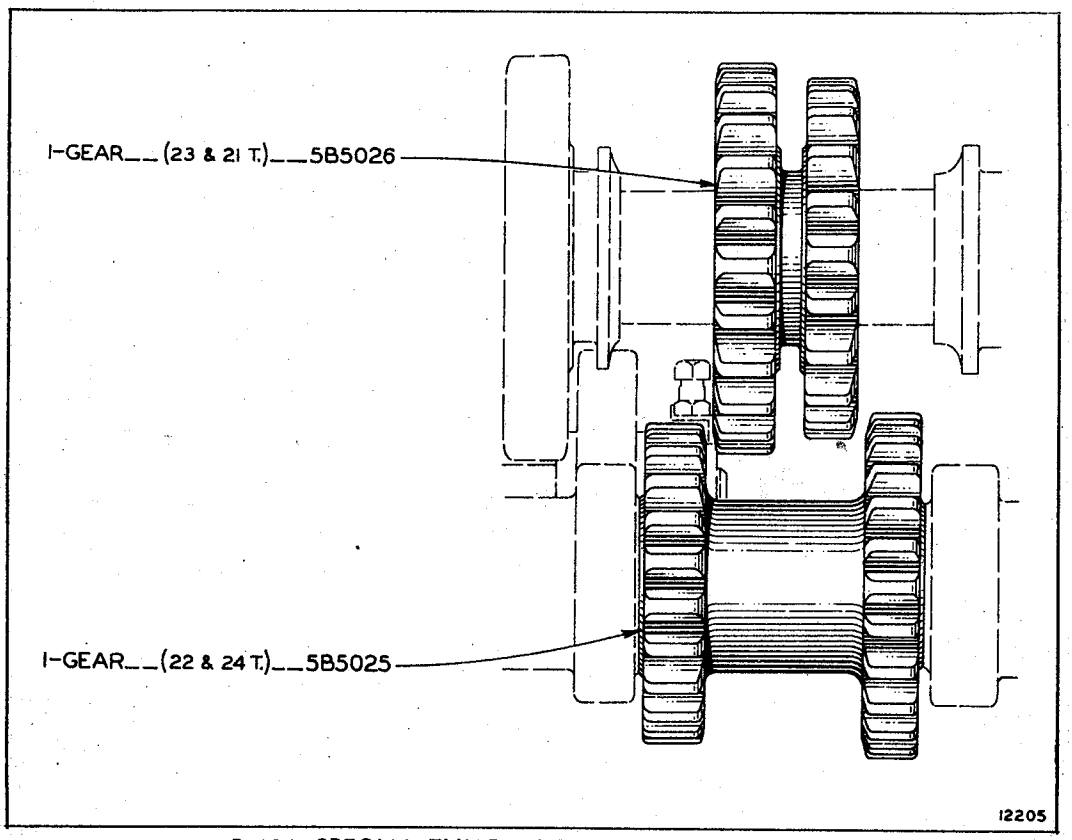
5B6611 FRONT PULL HOOK GROUP
Serial No. 5J3501 to 5J4668 Inclusive
For use with Front Bumper or Radiator Guard
Only separate parts serviced. When complete group is required order 9B4186.



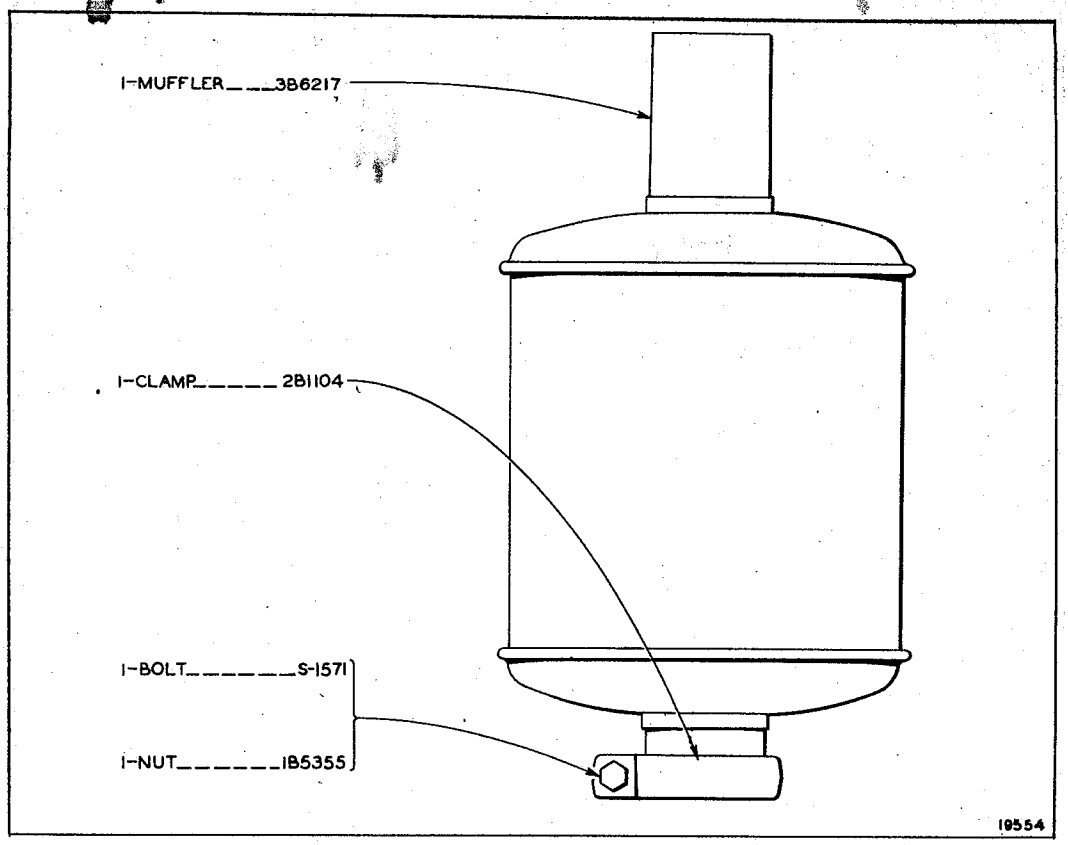
9B4186 FRONT PULL HOOK GROUP
For use with Front Bumper or Radiator Guard



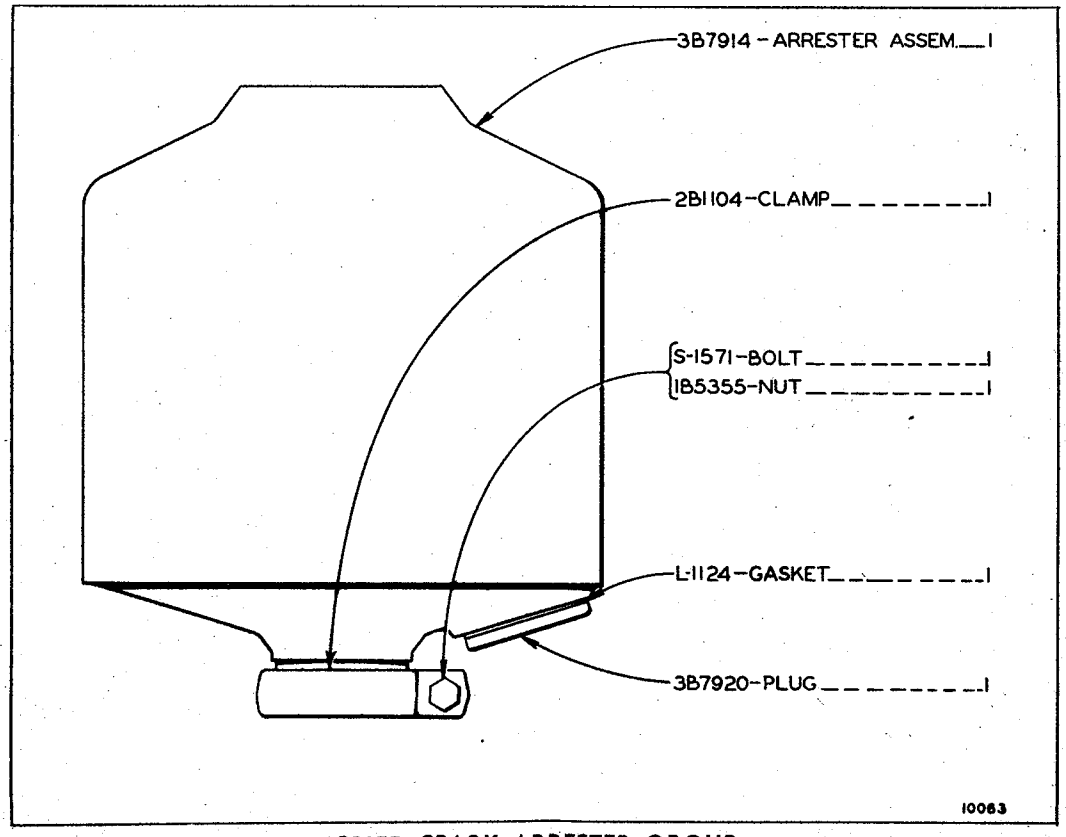
3F4738 FRONT PULL HOOK GROUP
For use with Crankcase Guard



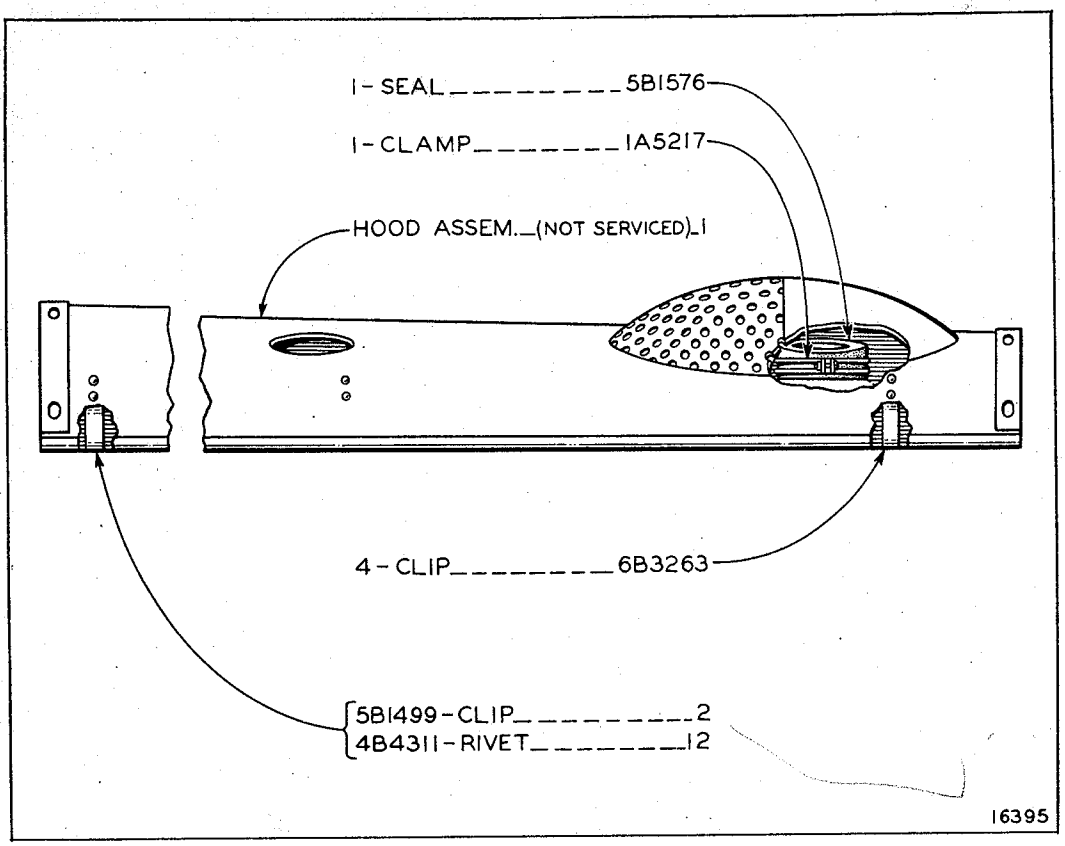
5B5024 SPECIAL THIRD AND FOURTH GEAR GROUP
This group provides the following speeds: Third—3.6 M.P.H., and Fourth—4.2 M.P.H.



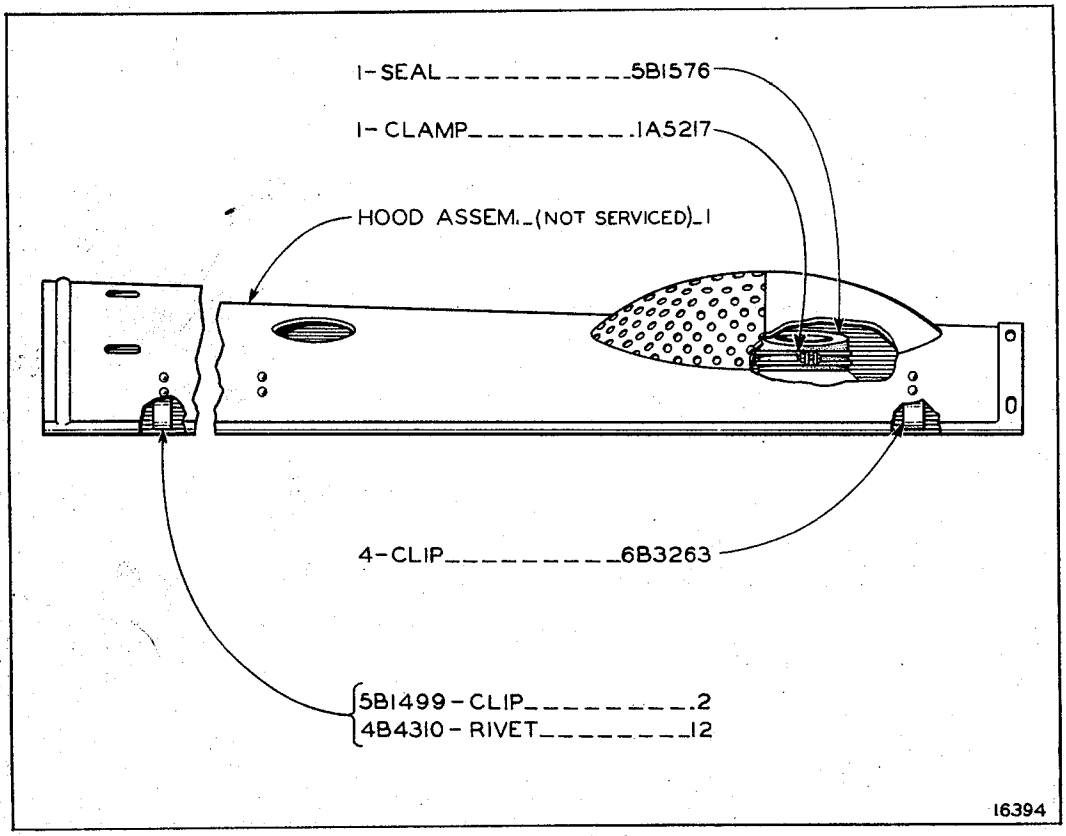
3B6232 MUFFLER GROUP



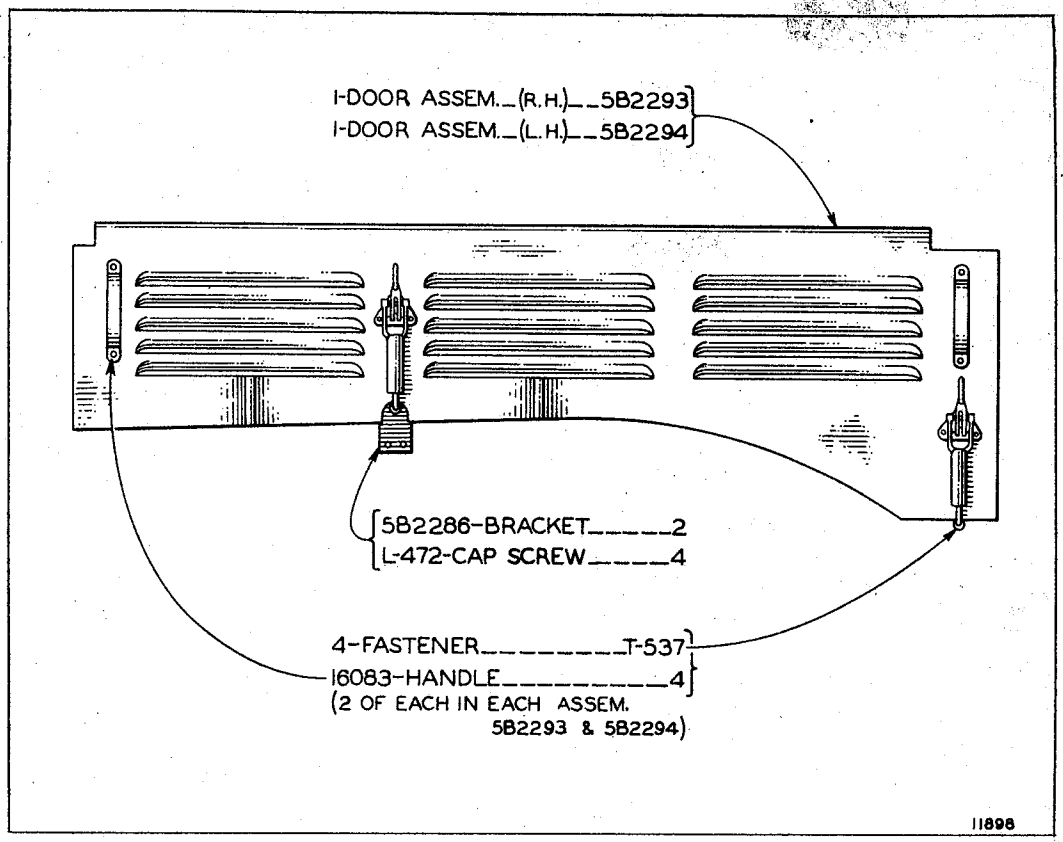
3B2655 SPARK ARRESTER GROUP



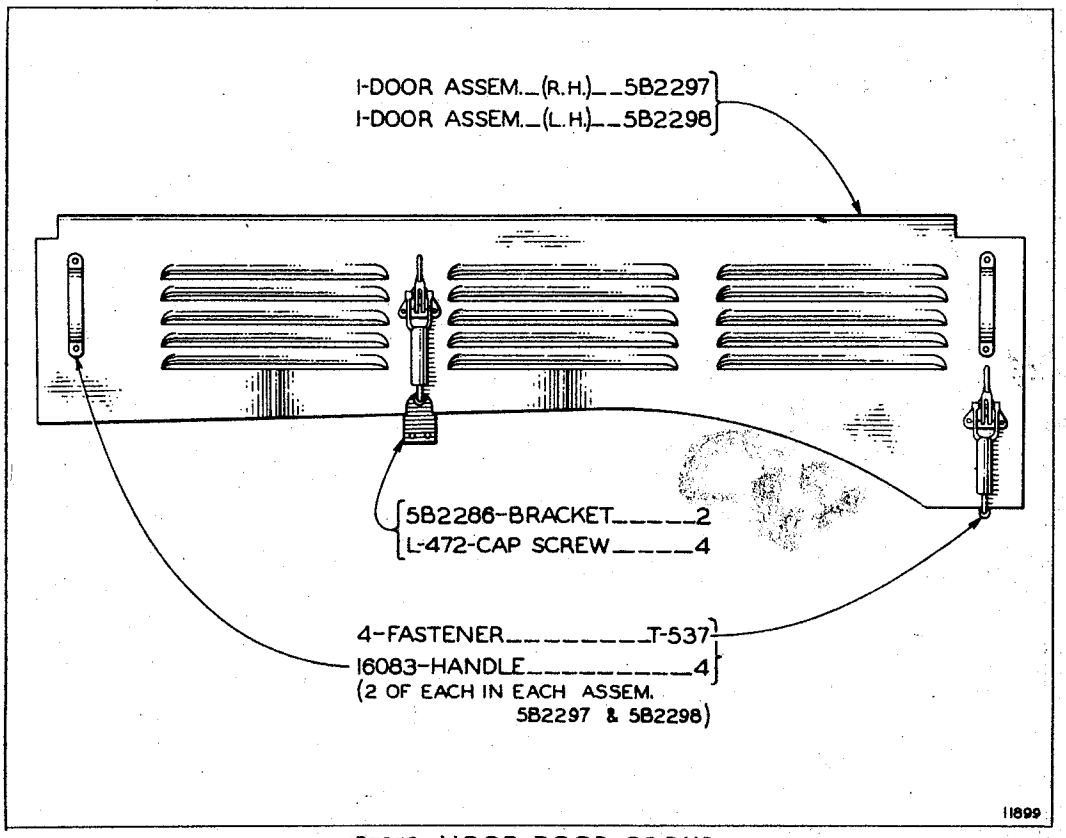
8B5523 HOOD GROUP—Orchard Type
For use on Top Seat Tractors



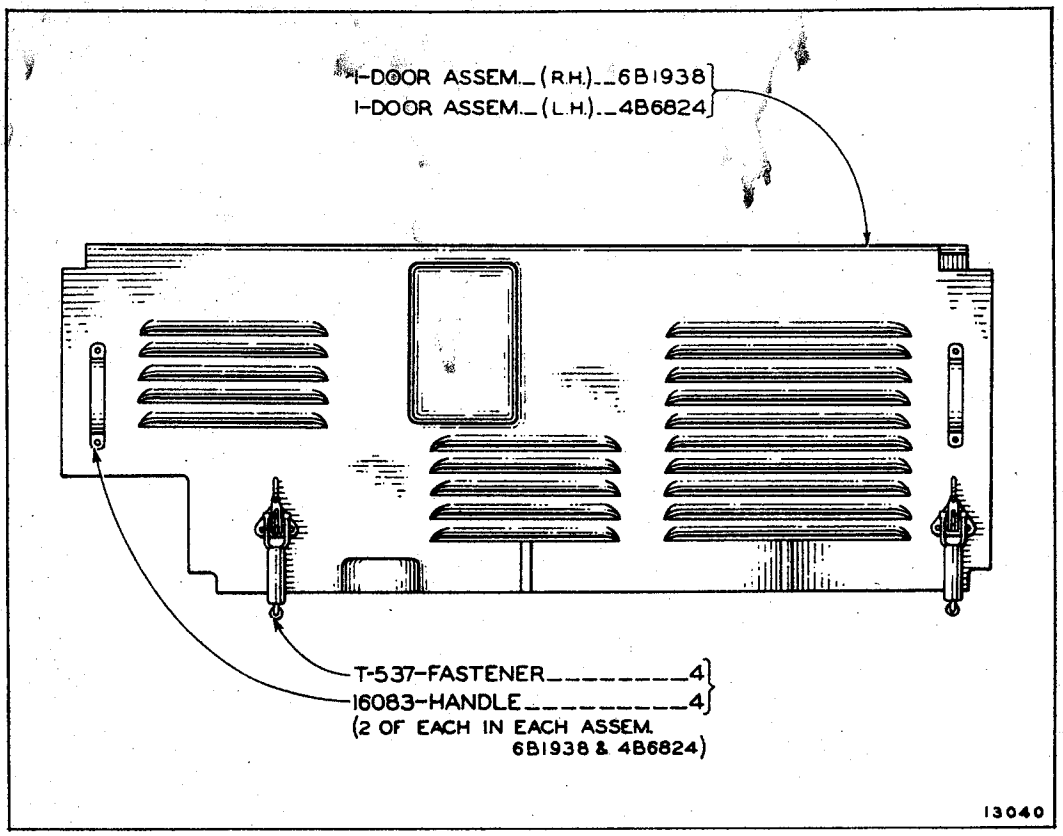
8B5521 HOOD GROUP—Orchard Type
For use on Rear Seat Tractors



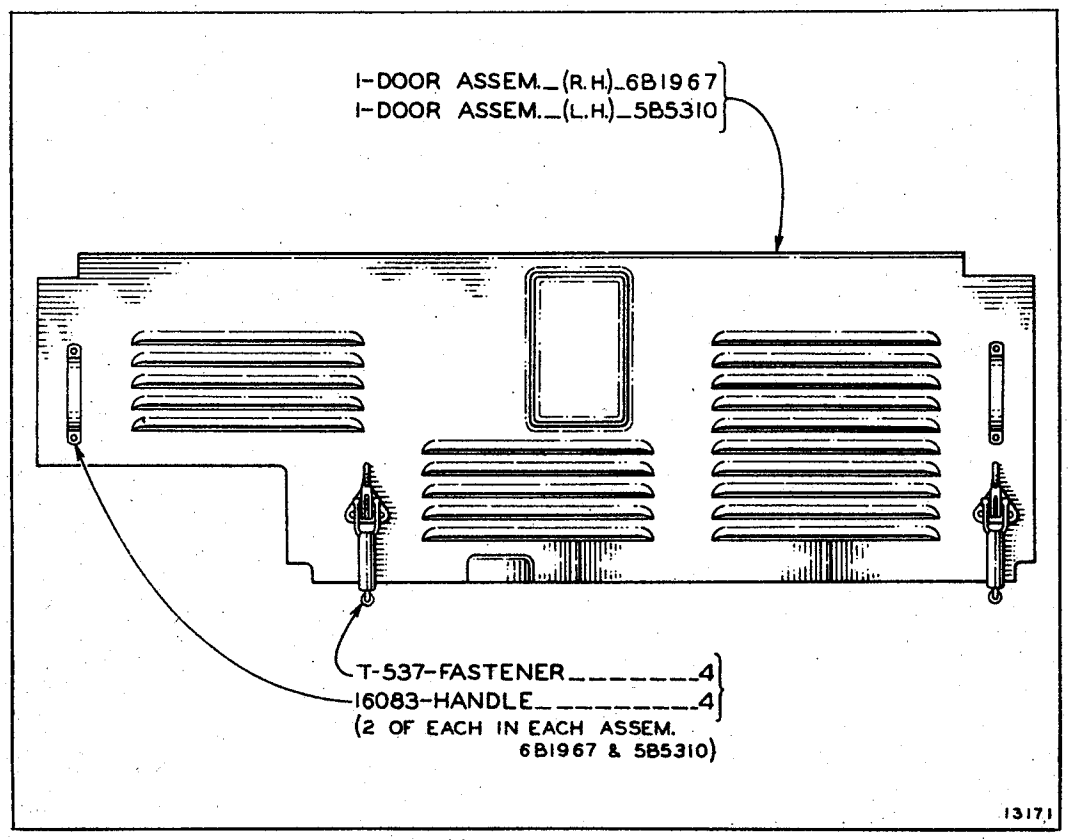
4B7958 HOOD DOOR GROUP
For use on Top Seat Tractors with Orchard Type Fenders.



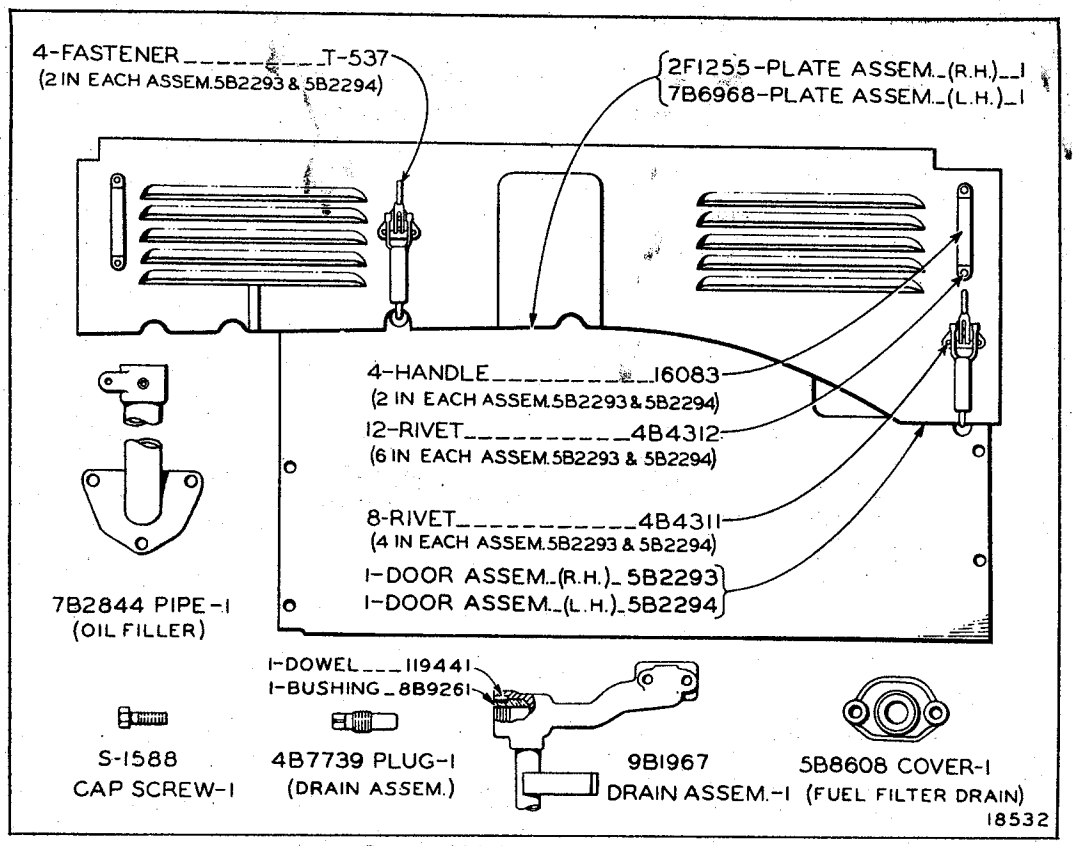
4B7959 HOOD DOOR GROUP
For use on Rear Seat Tractors with Orchard Type Fenders.



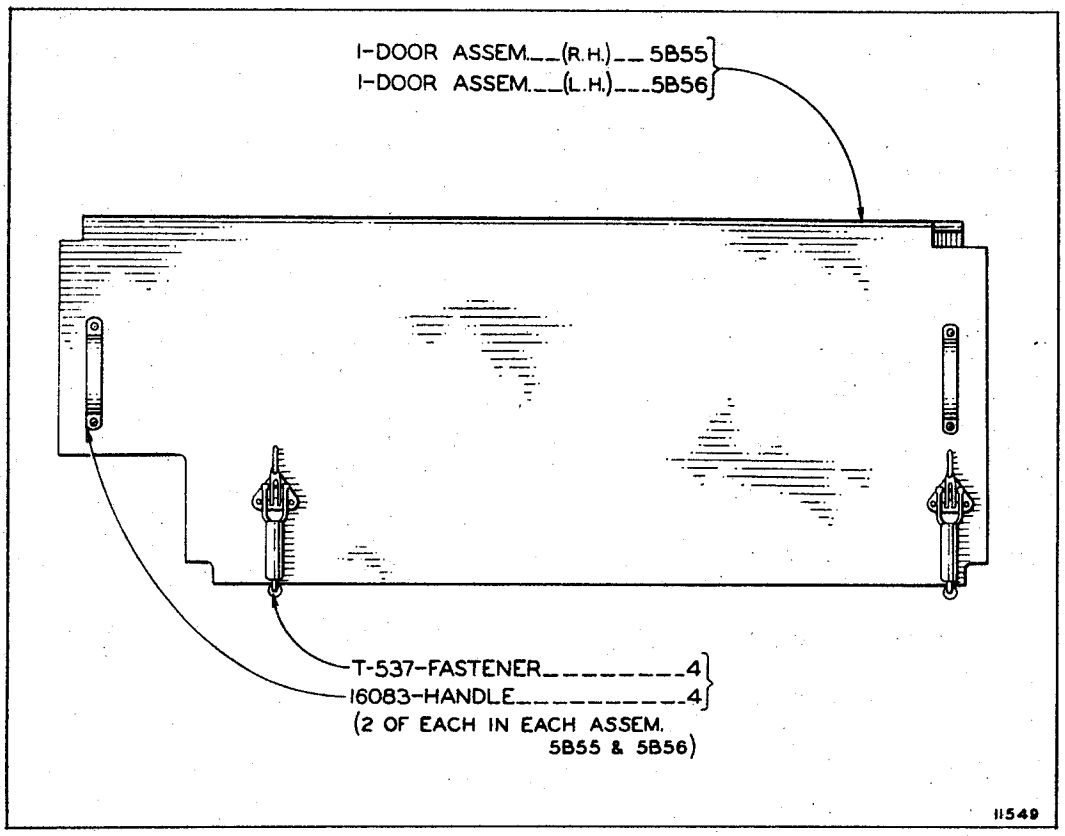
6B1942 HOOD DOOR GROUP
For use on Top Seat Tractors



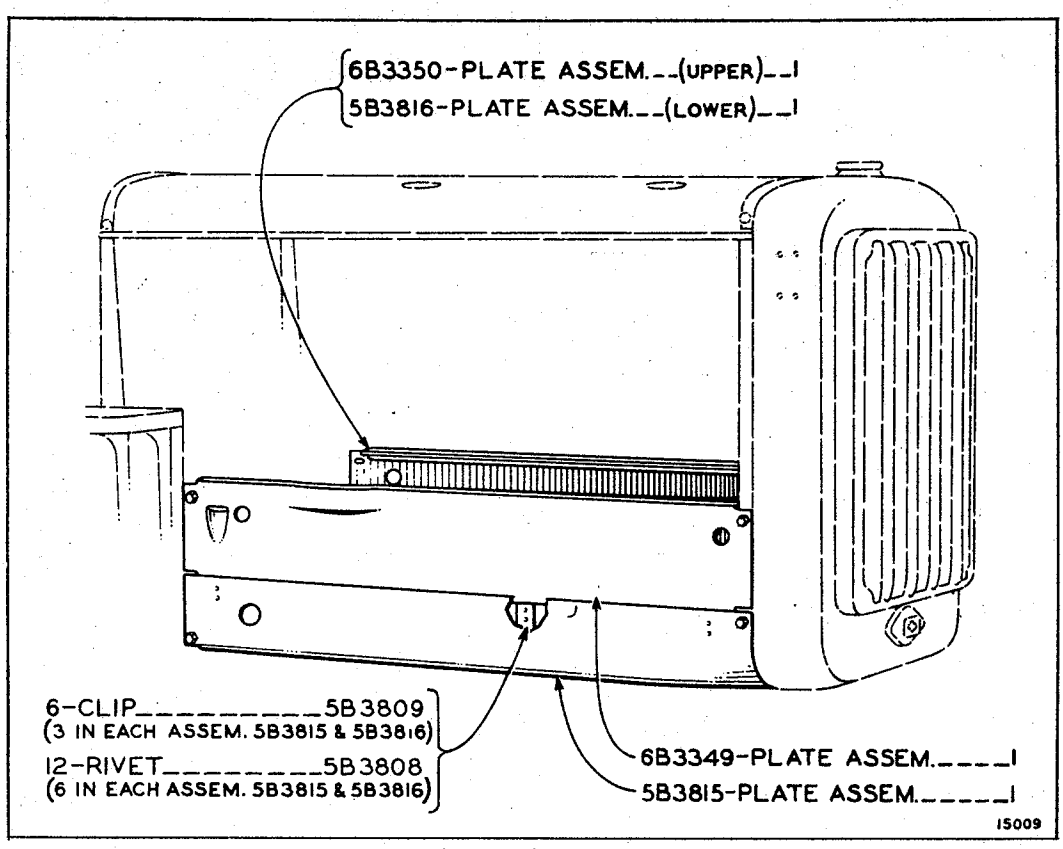
6B1966 HOOD DOOR GROUP
For use on Rear Seat Tractors



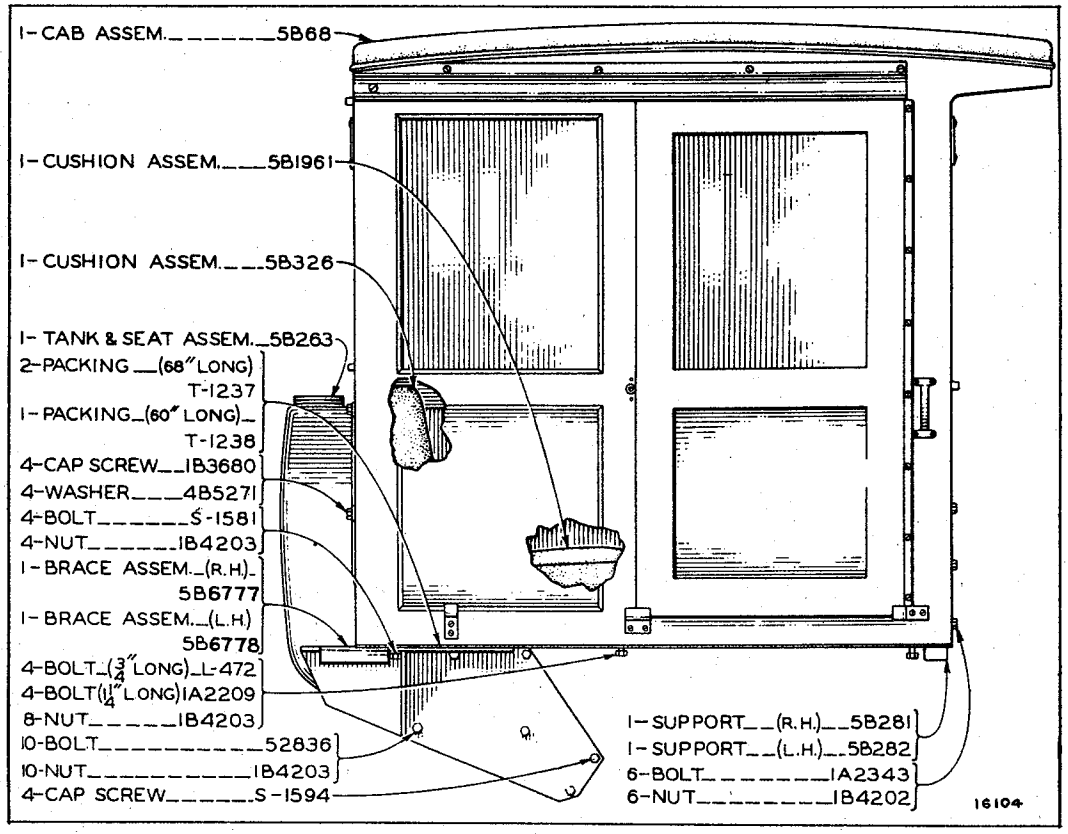
7B6970 HOOD DOOR GROUP
For use with Bulldozer



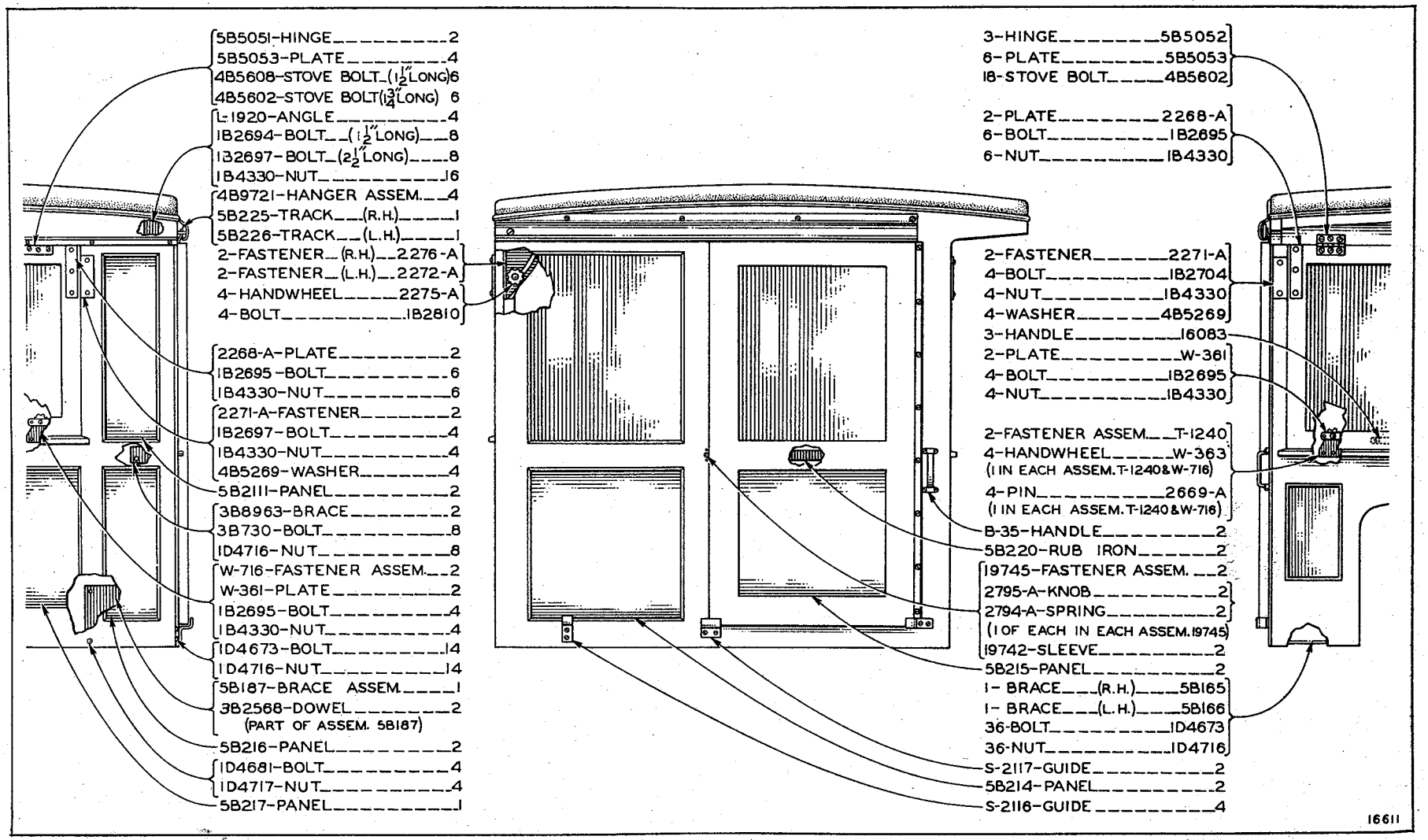
4B7967 WINTER HOOD DOOR GROUP
For use on Top Seat Tractors



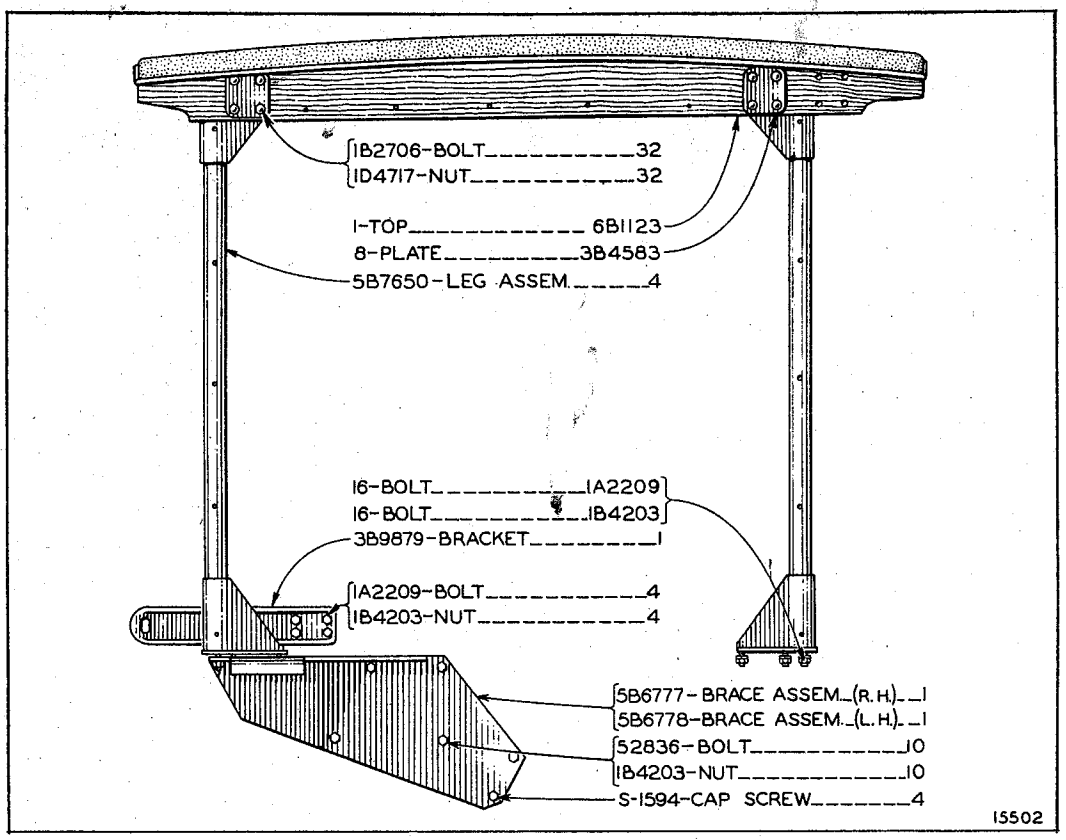
7B6106 HOOD SIDE PLATE GROUP



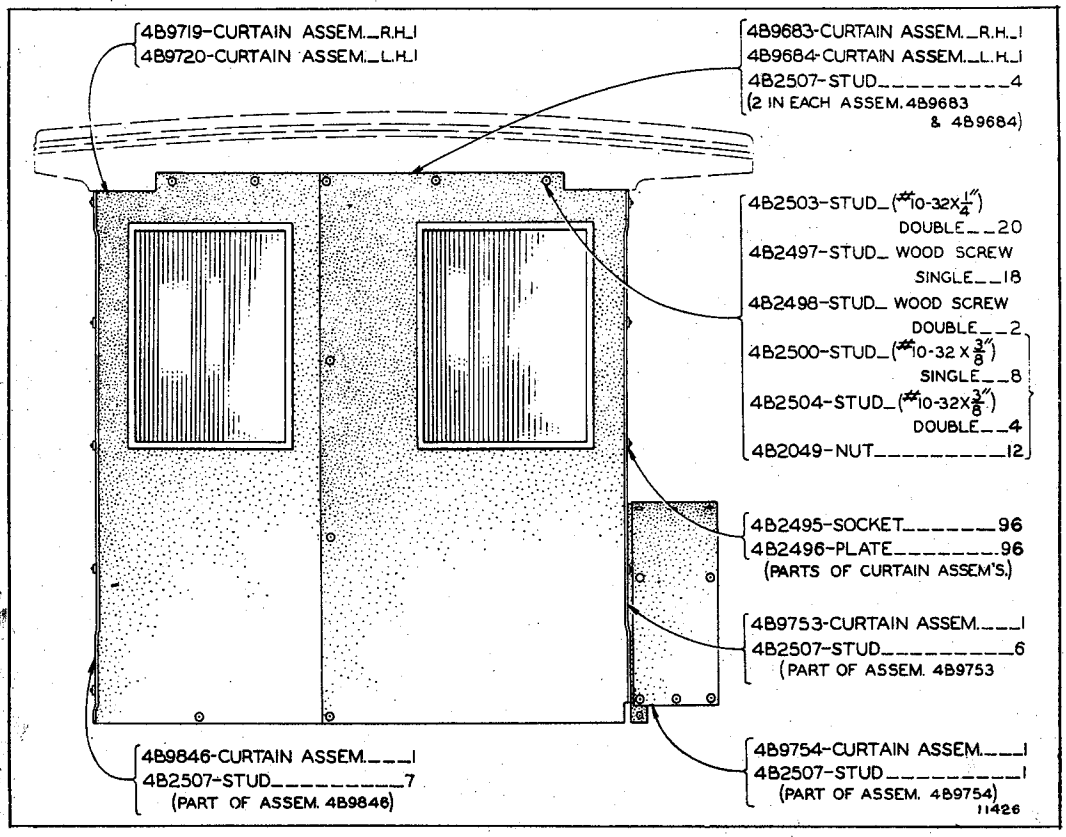
4B7954 CAB GROUP



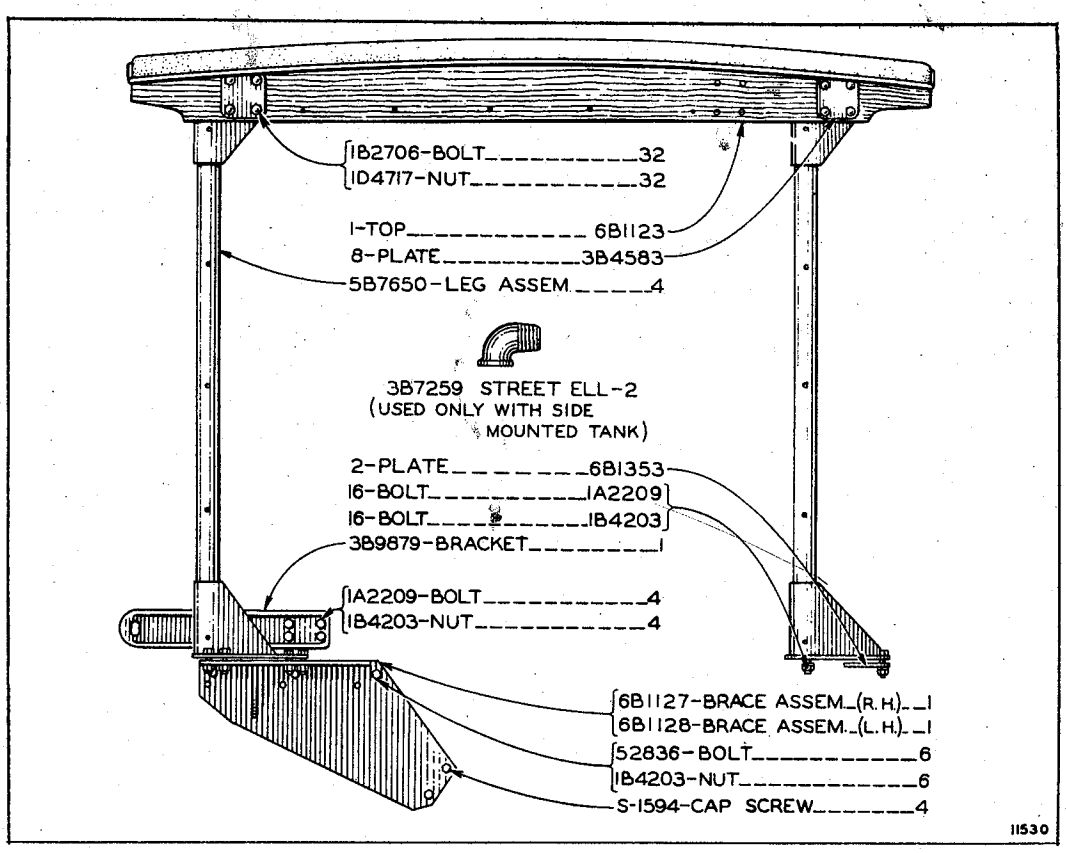
5B68 CAB ASSEMBLY
Part of 4B7954 Cab Group



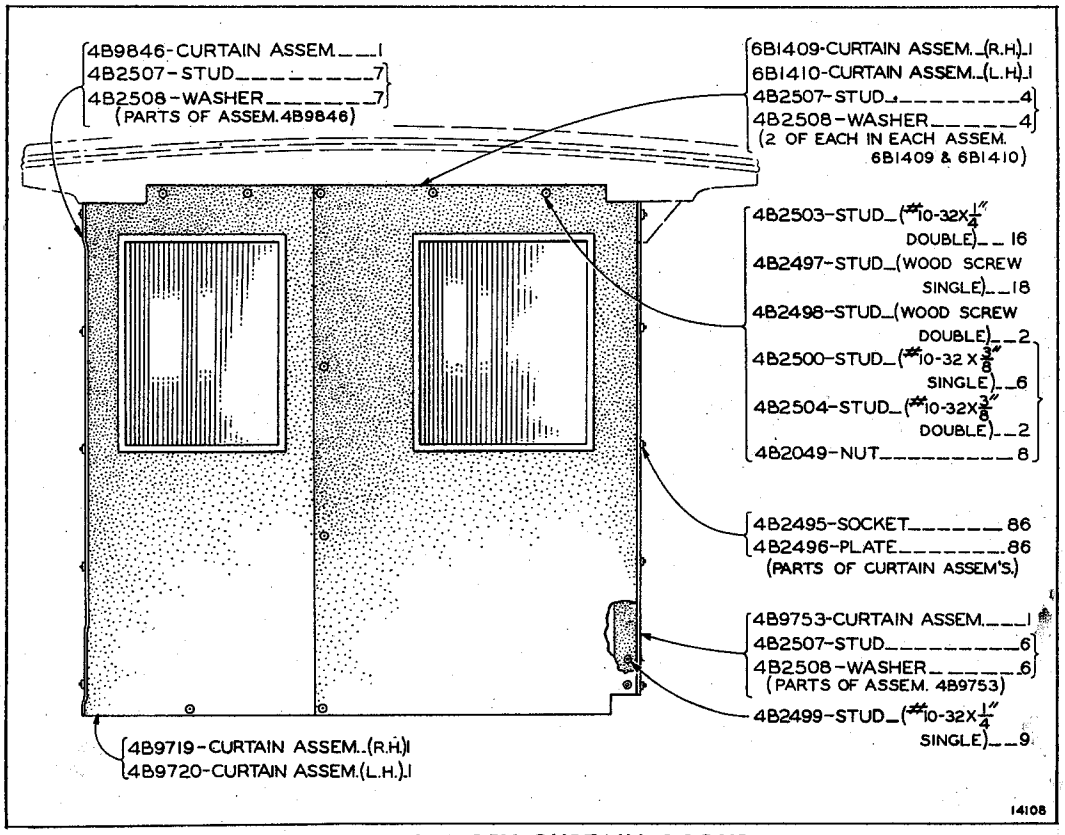
5B7651 CANOPY TOP GROUP



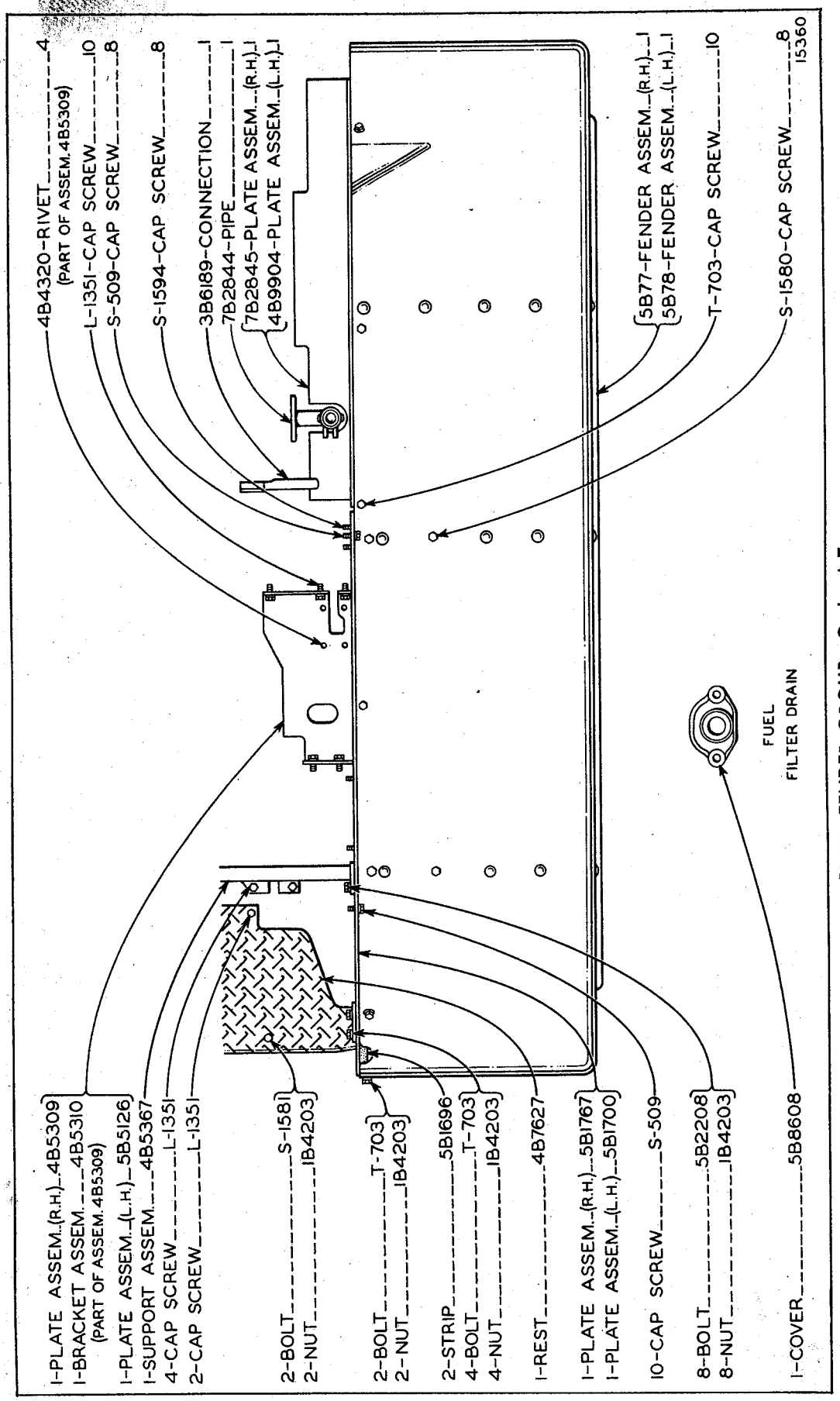
4B7955 CANOPY CURTAIN GROUP
For use with 5B7651 Canopy Top Group



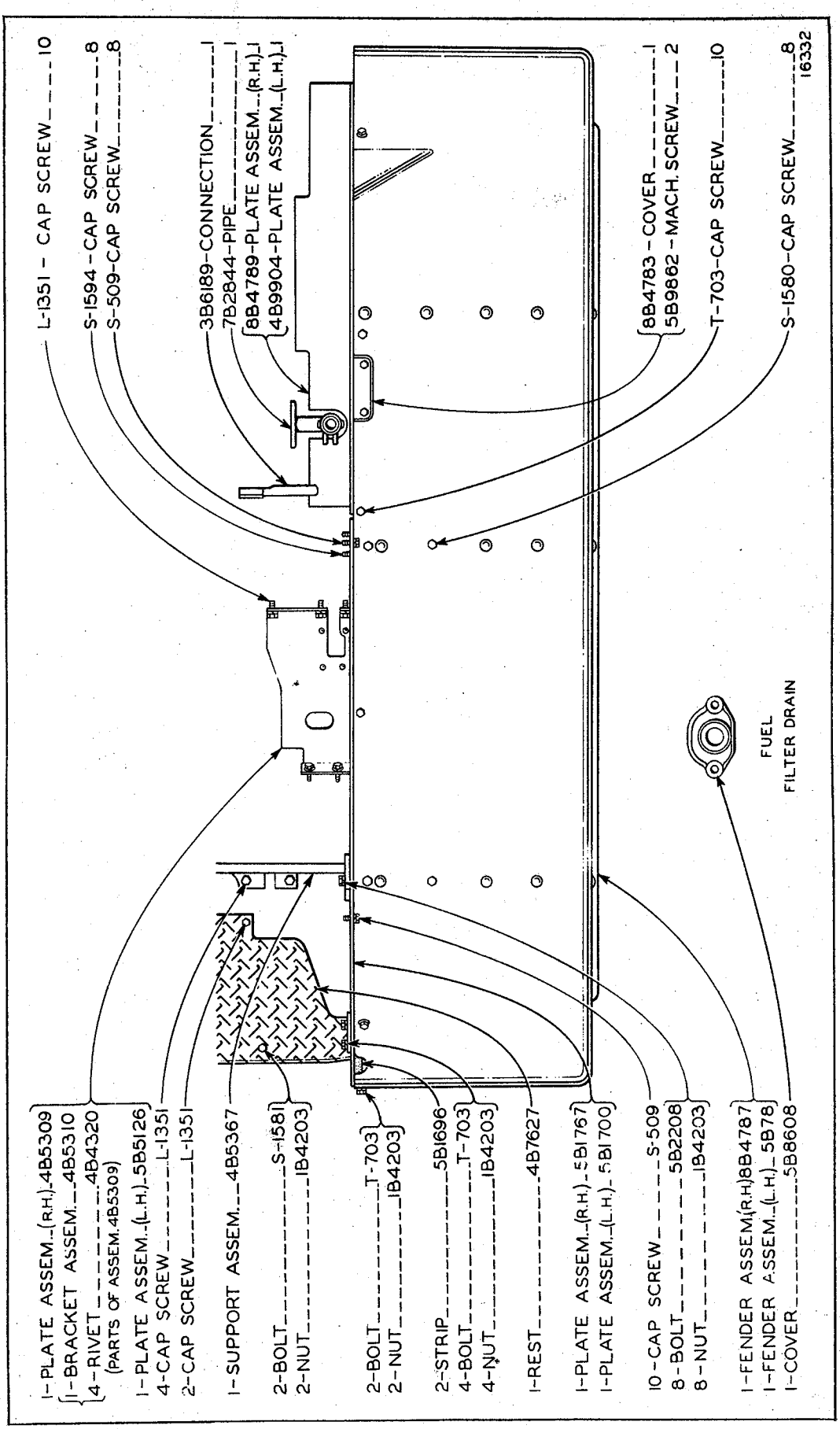
4B9973 CANOPY TOP GROUP
For use with Fender Mounted Fuel Tank System



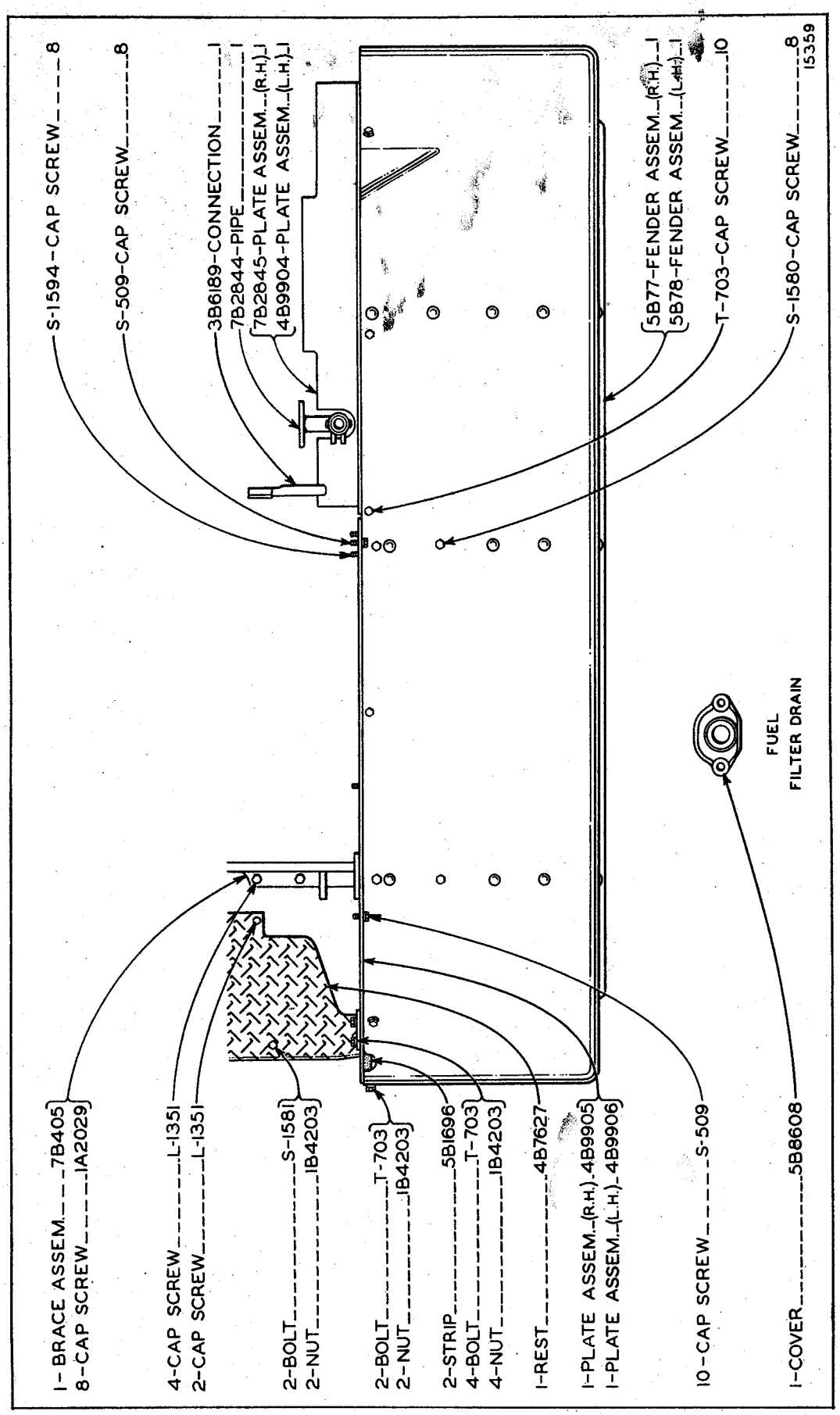
4B7992 CANOPY CURTAIN GROUP
For use with 4B9973 Canopy Top Group



7B3242 FENDER GROUP—Orchard Type
For use on Top Seat Tractors
Only separate parts serviced. When complete group is required order 8B4793.

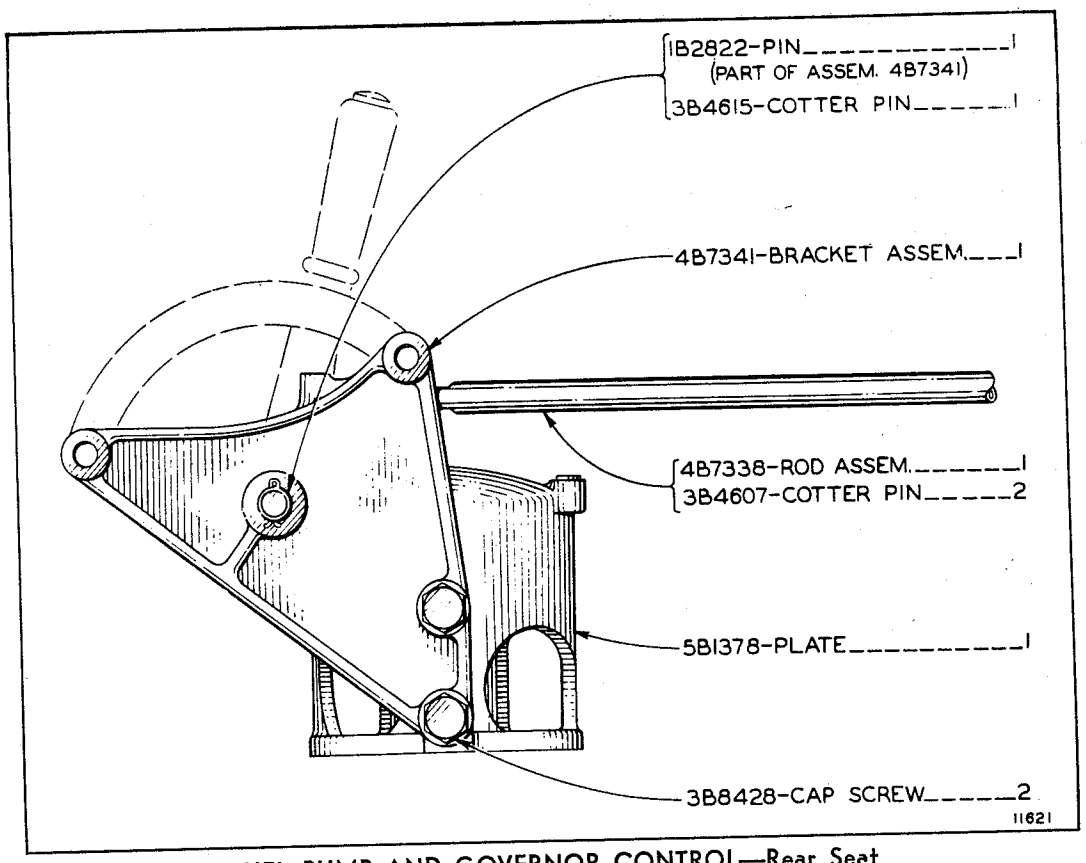


8B4793 FENDER GROUP—Orchard Type
For use on Top Seat Tractors

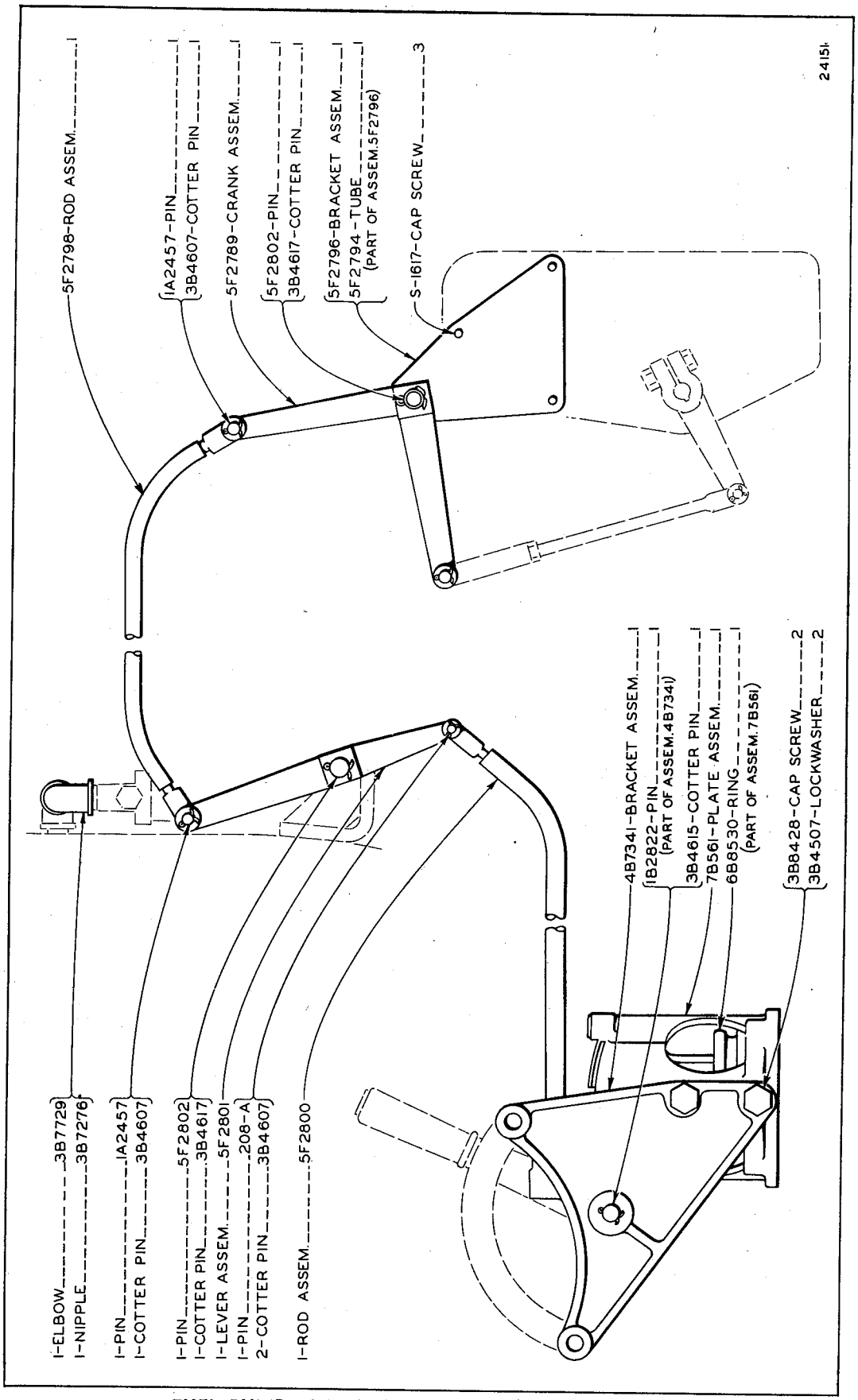


7B3241 FENDER GROUP—Orchard Type
For use on Rear Seat Tractors
Only separate parts serviced. When complete group is required order 8B4792.

INSERT BETWEEN PAGES 106 & 107 IN FORM 8984
—PARTS CATALOG FOR D2 TRACTOR—50 INCH GAUGE

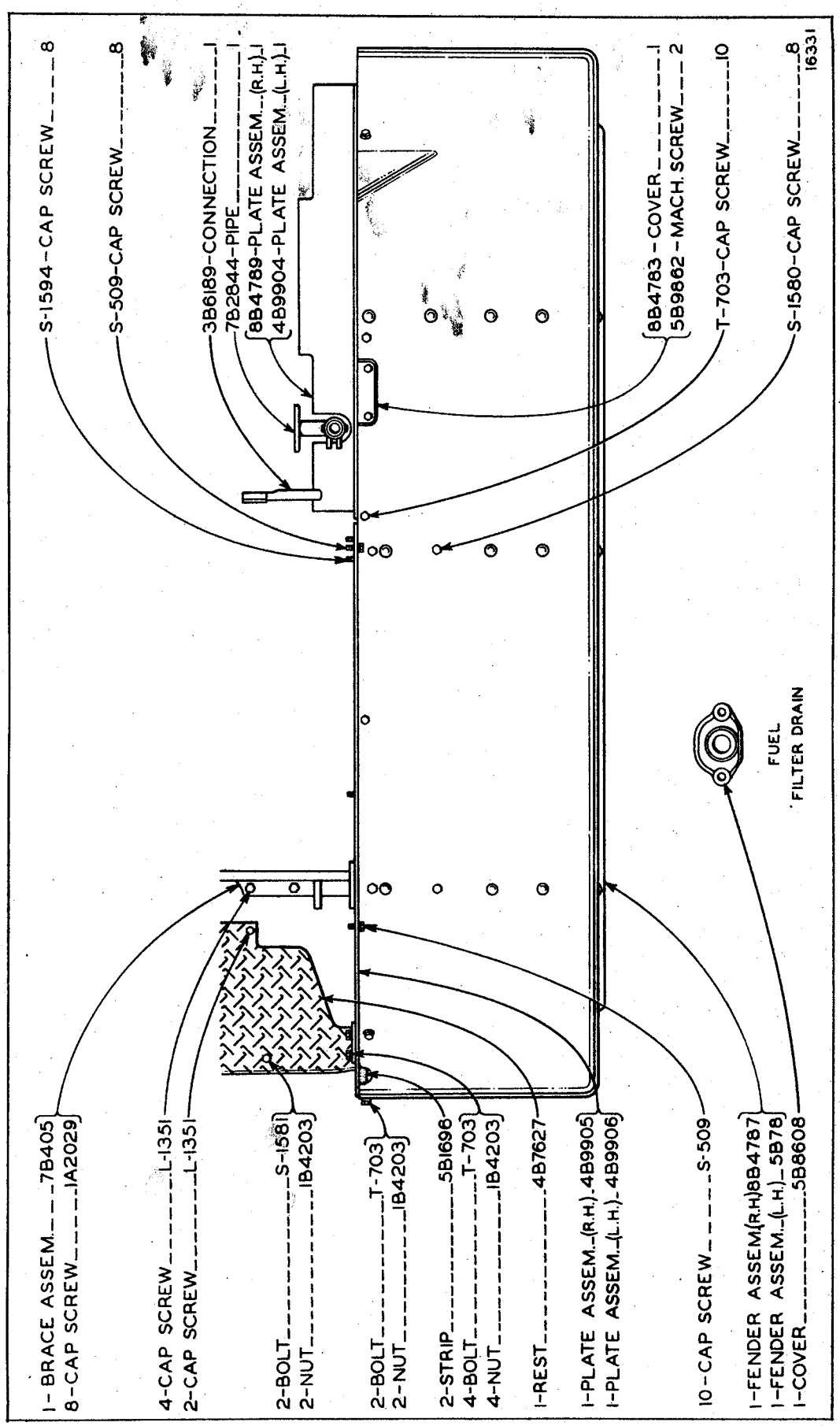


FUEL PUMP AND GOVERNOR CONTROL—Rear Seat
(First Type)



FUEL PUMP AND GOVERNOR CONTROL—Rear Seat
(Third Type)

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

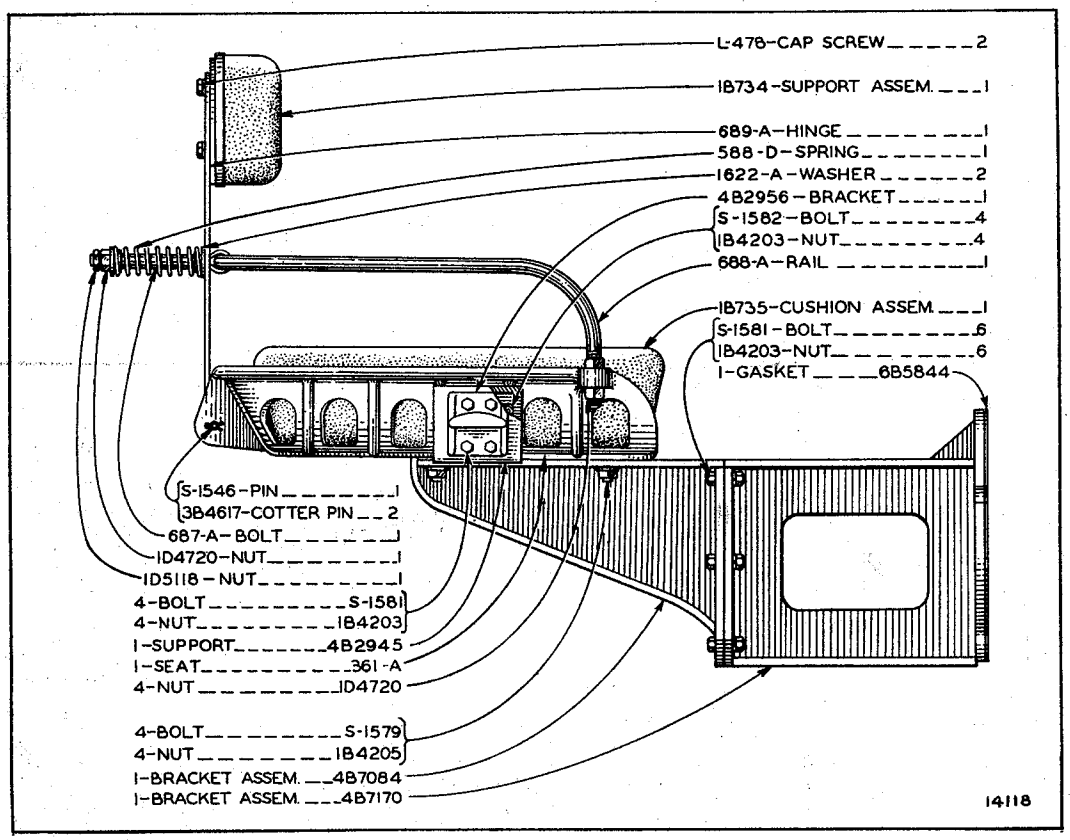


8B4792 FENDER GROUP—Orchard Type
For use on Rear Seat Tractors

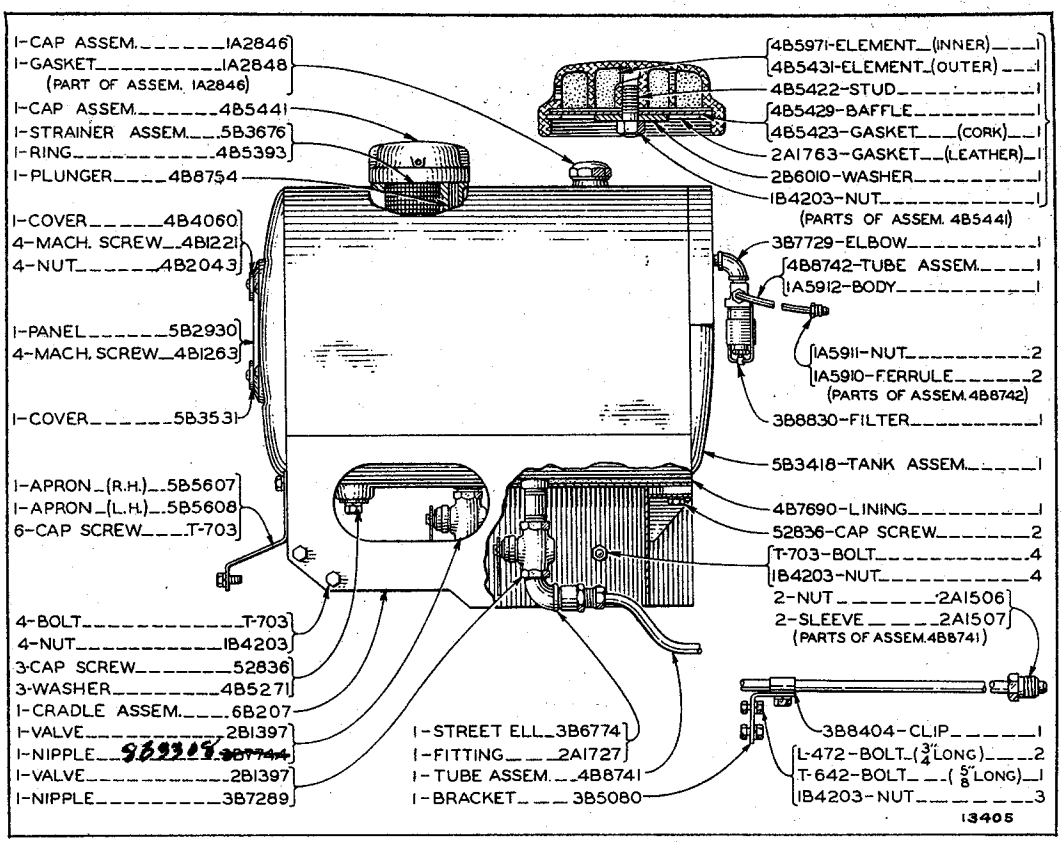
7B6699 Rear Seat Arrangement

Consists of:

1		Rear Seat Group	Shown Below
1		Fuel System Group	Page 107
1		Fuel Pump and Governor Control Group. .	" 107
1		Rear Seat Controls Group.	" 108
1		Fender Group.	" 109
1		Hood Group.	" 109
1		Heat Indicator Group.	" 110
1		Miscellaneous Group	" 110
1	7B1827	Pipe-Air Cleaner	

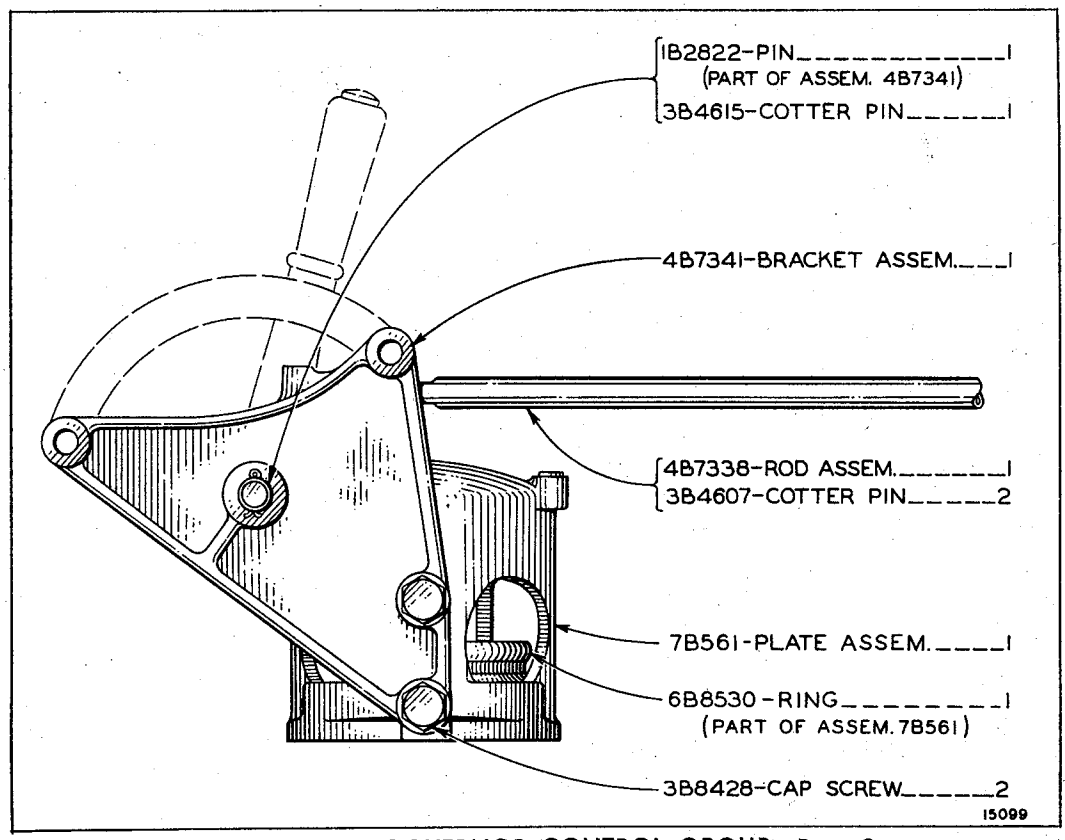


REAR SEAT GROUP

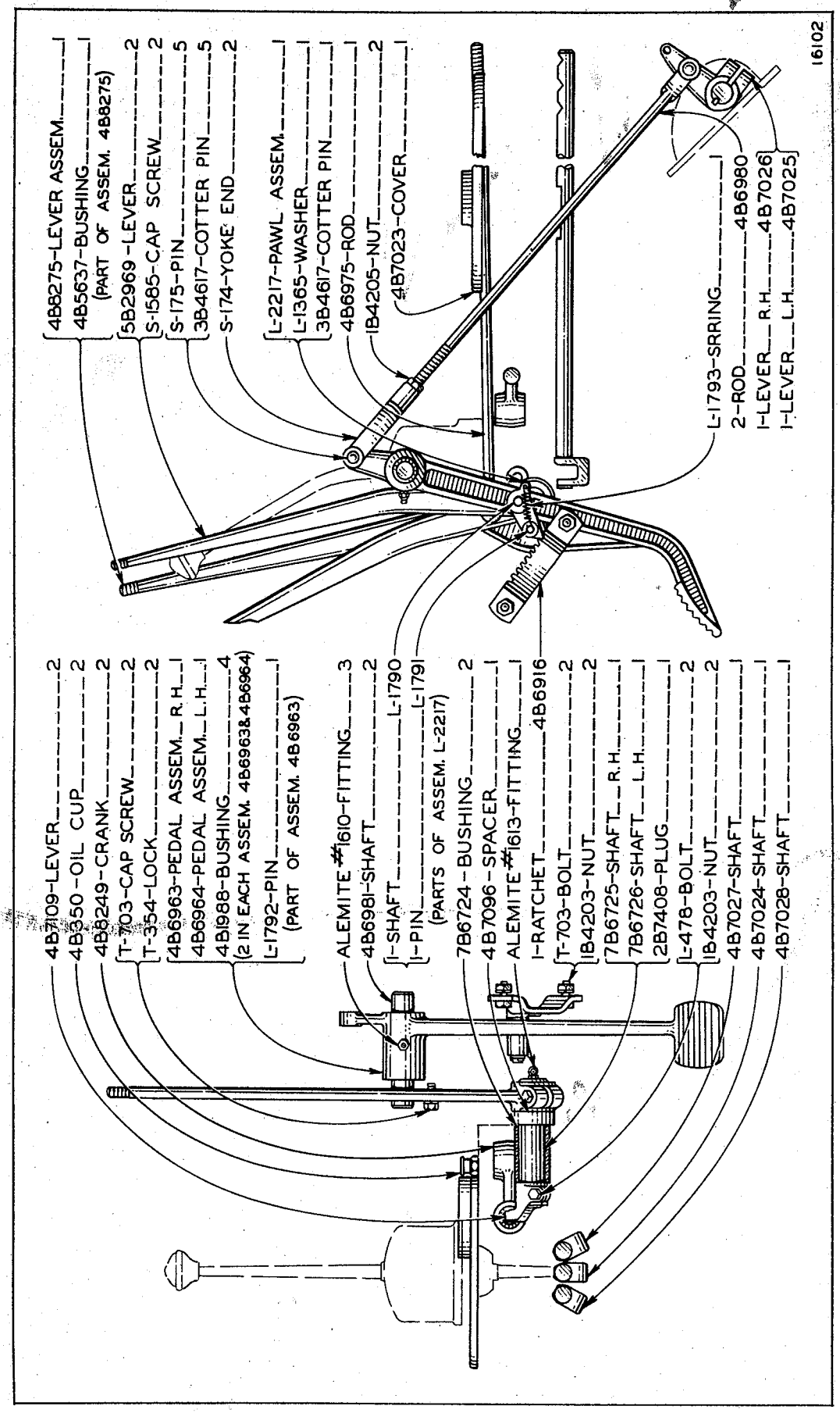


FUEL SYSTEM GROUP—Rear Seat

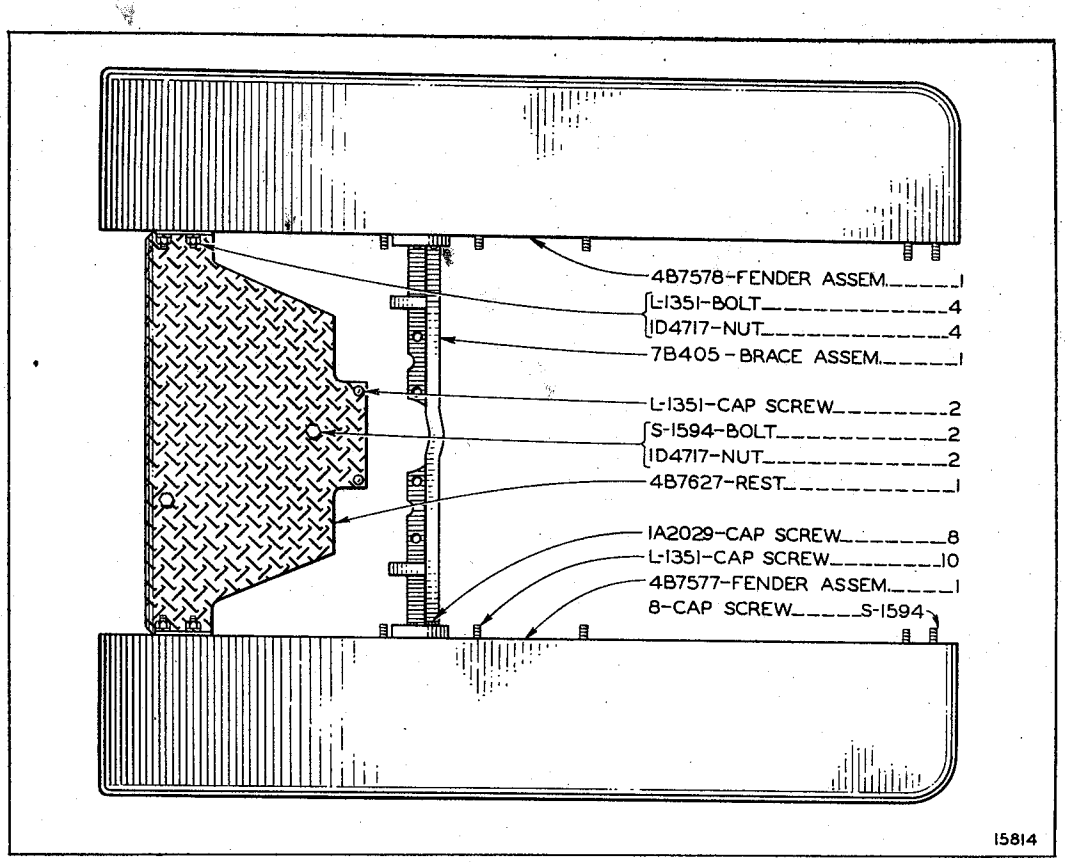
3B8830 Fuel Filter parts shown on Page 50.



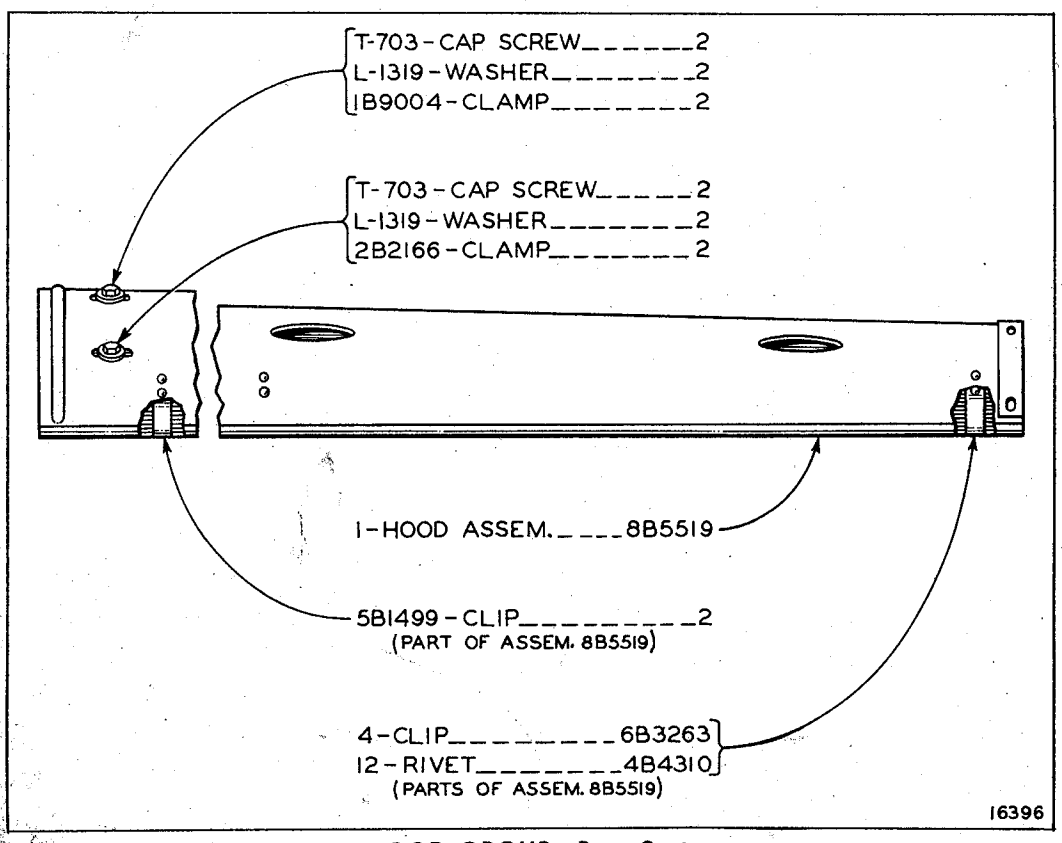
FUEL PUMP AND GOVERNOR CONTROL GROUP—Rear Seat



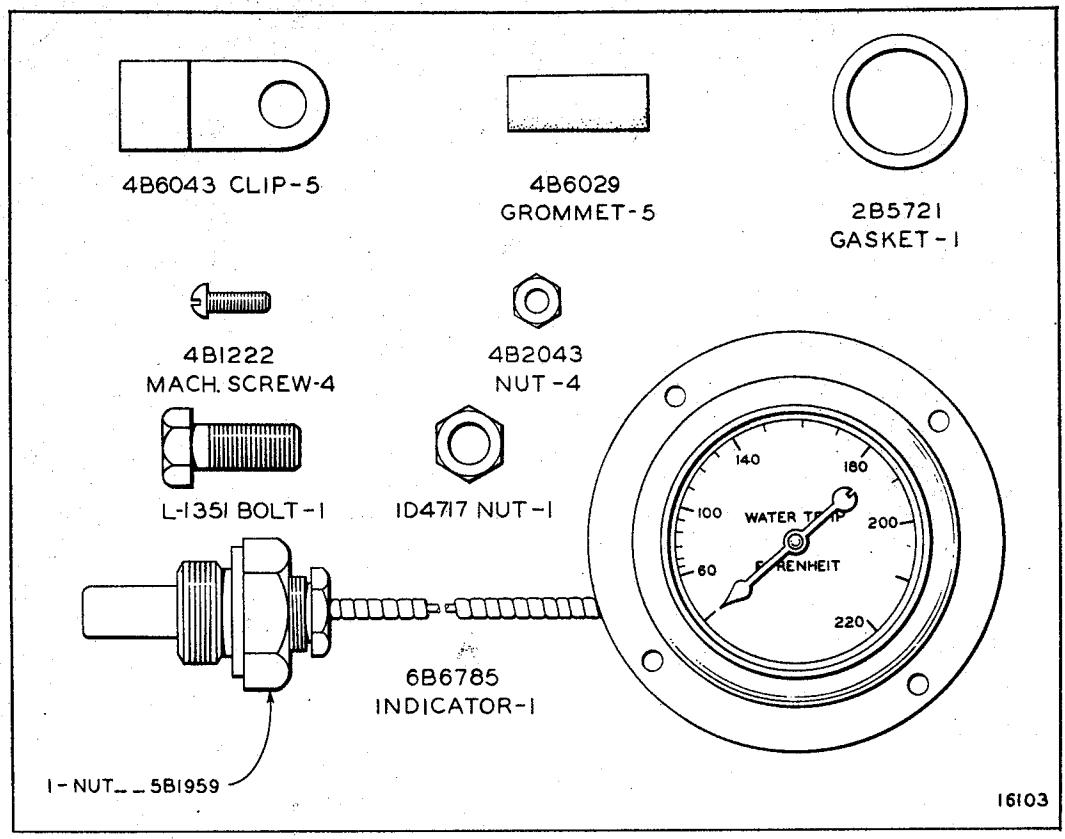
CONTROLS GROUP—Rear Seat



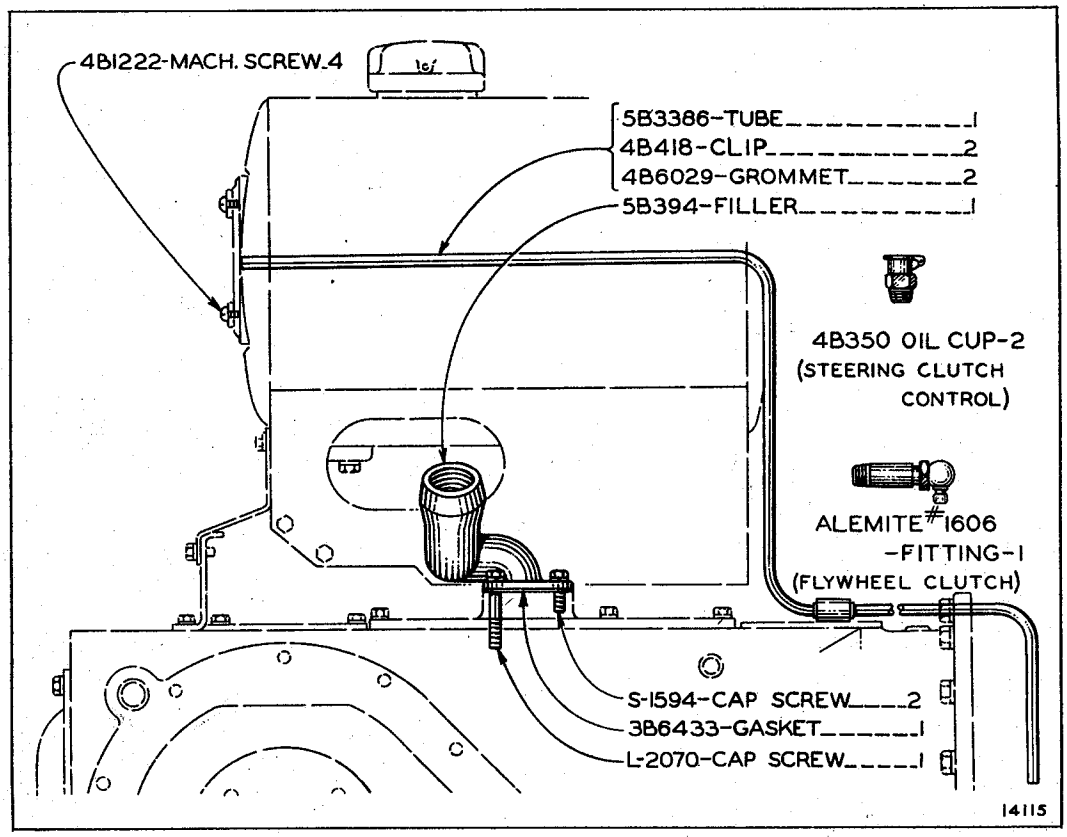
FENDER GROUP—Rear Seat



HOOD GROUP—Rear Seat



HEAT INDICATOR GROUP—Rear Seat

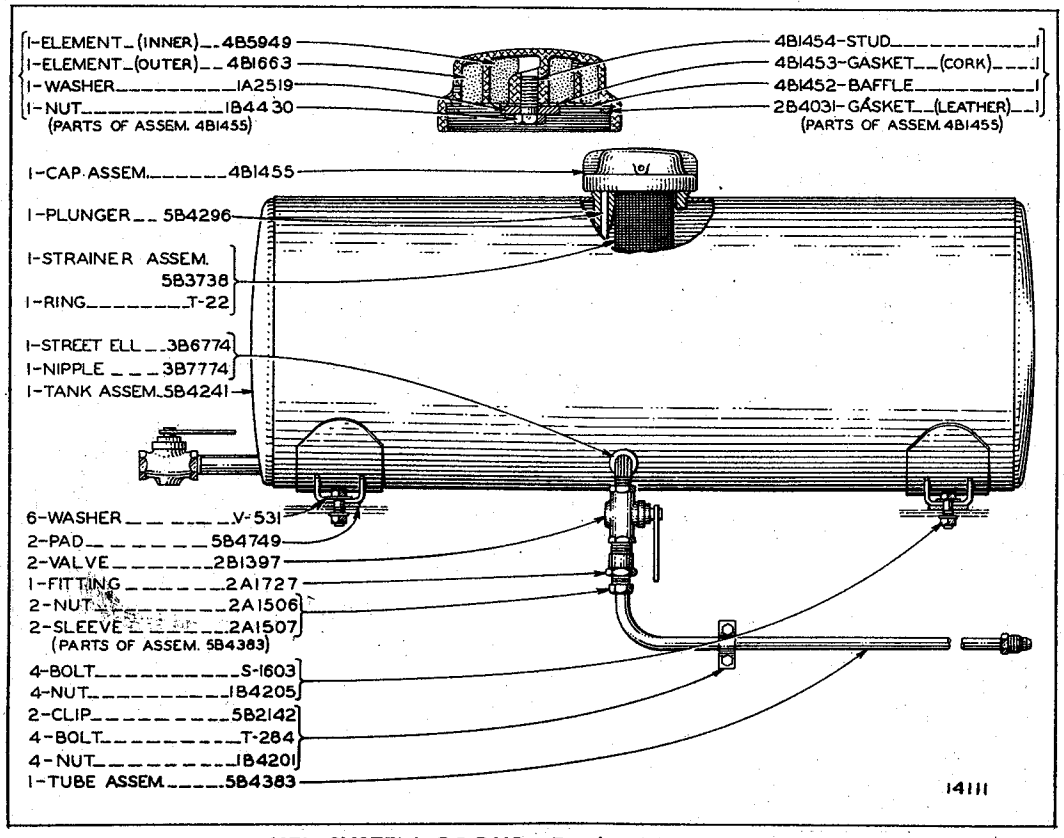


MISCELLANEOUS GROUP—Rear Seat

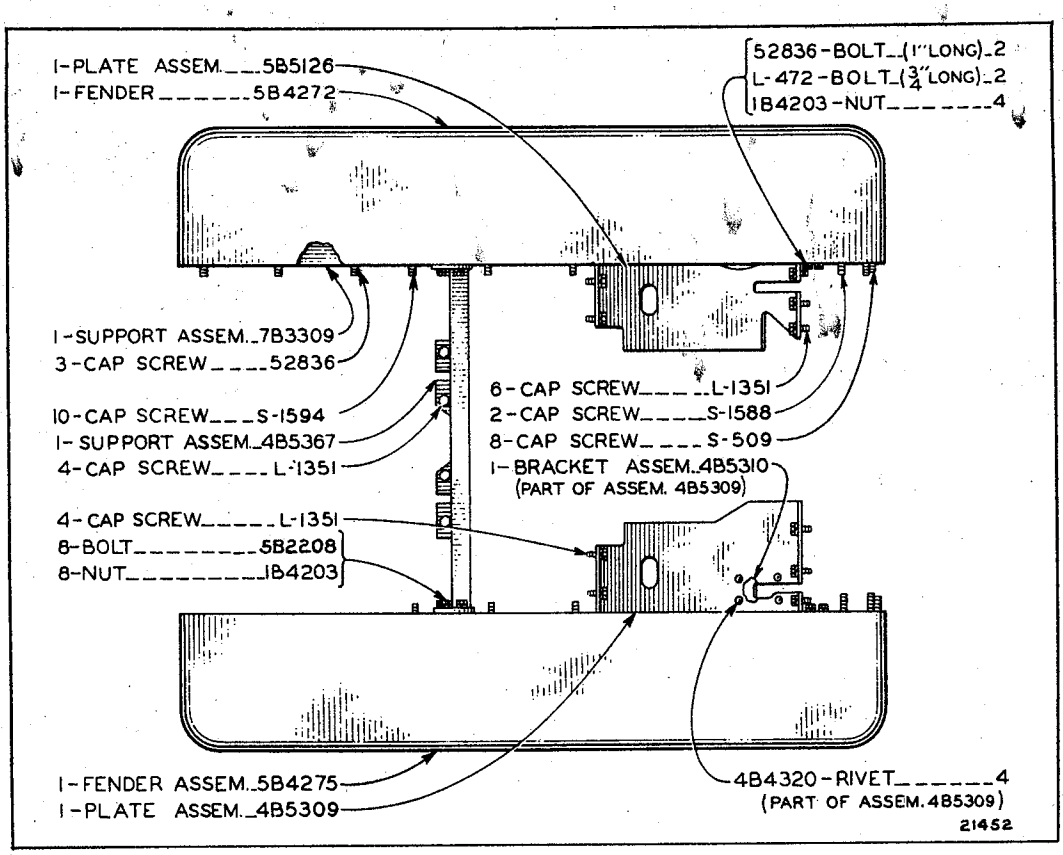
5B5050 Fender Mounted Tank Fuel System Arrangement

Consists of:

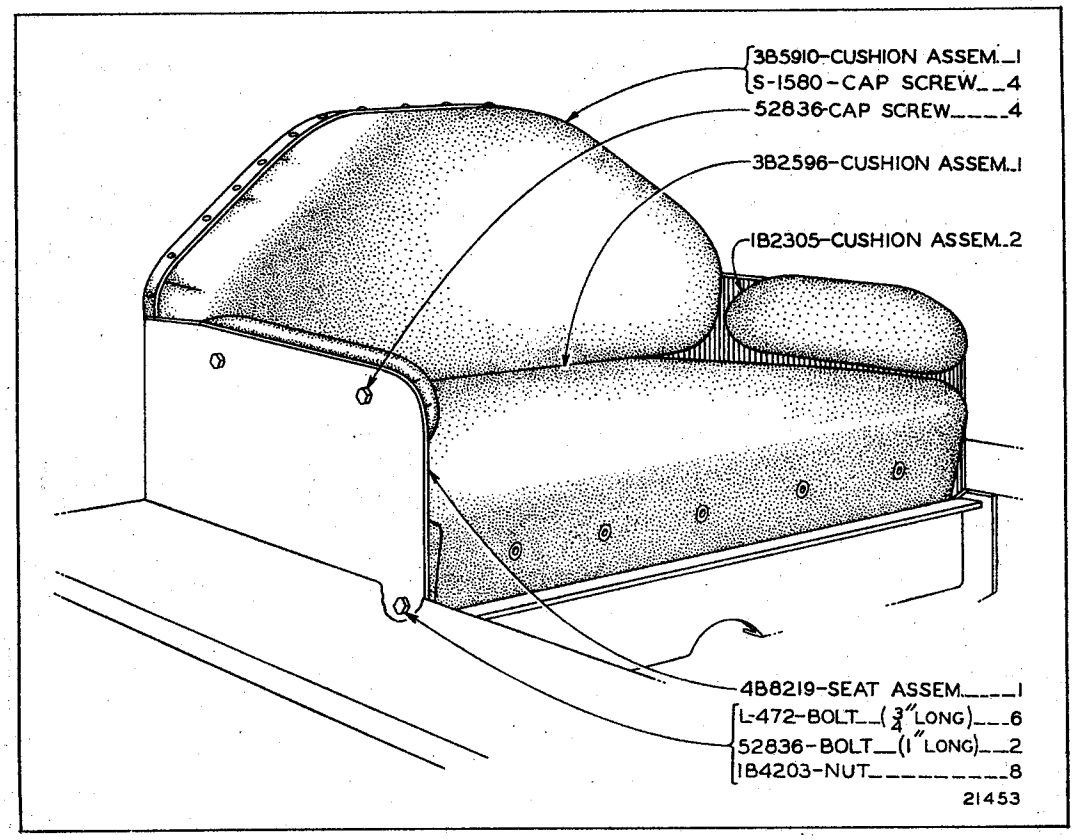
1	Fuel System Group	Shown Below
1	Fender Group.	Page 112
1	Seat Group.	" 112



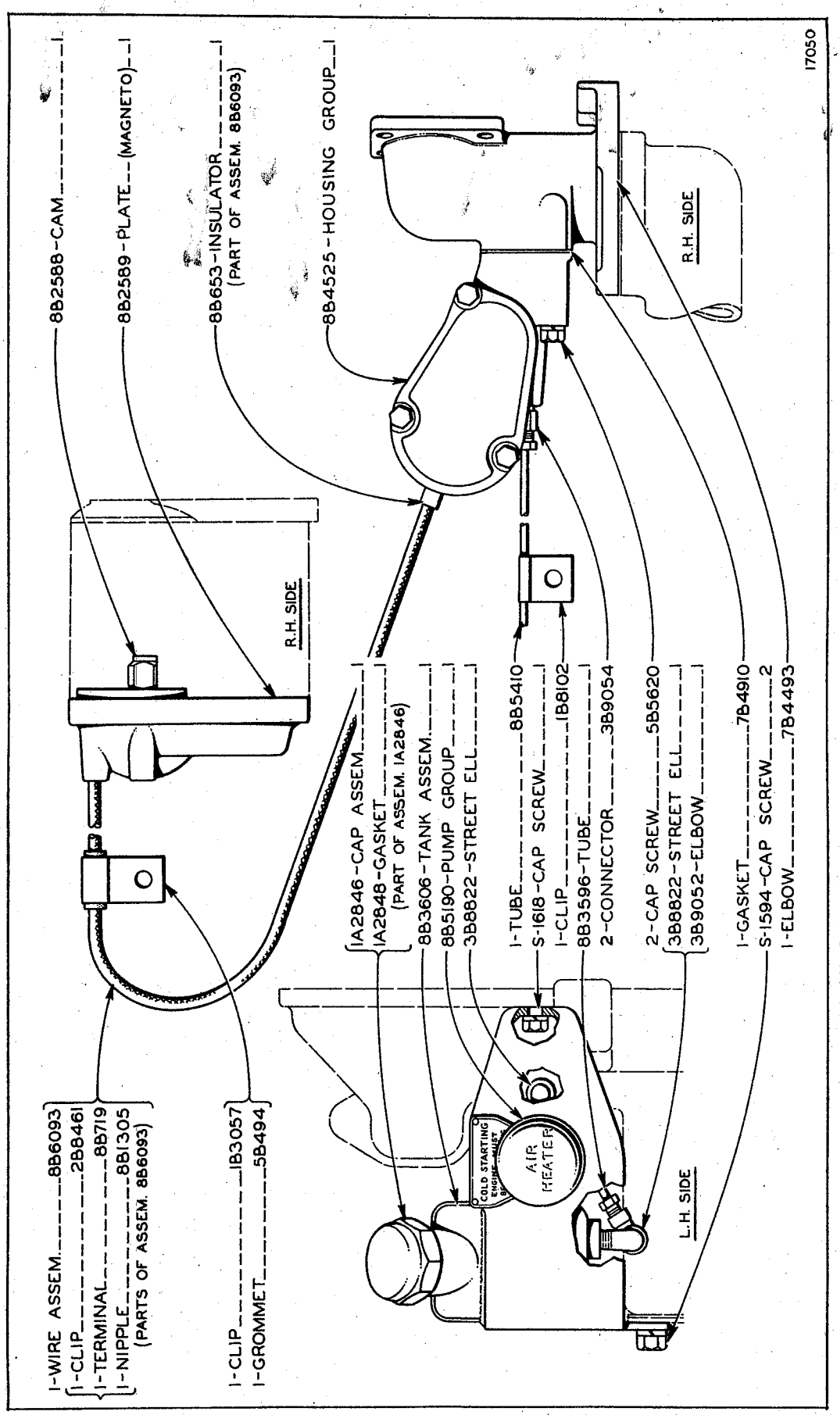
FUEL SYSTEM GROUP—Fender Mounted Tank



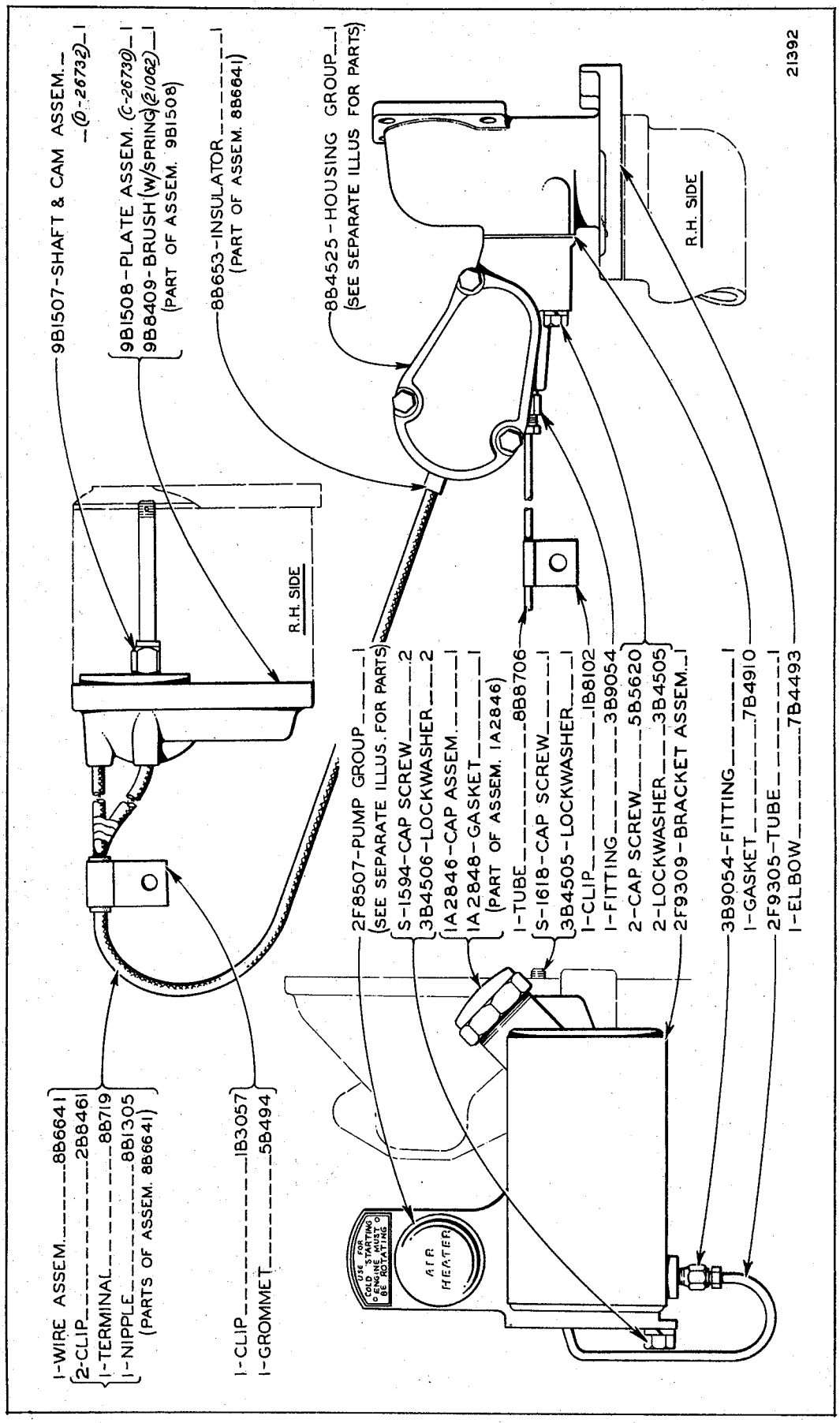
FENDER GROUP



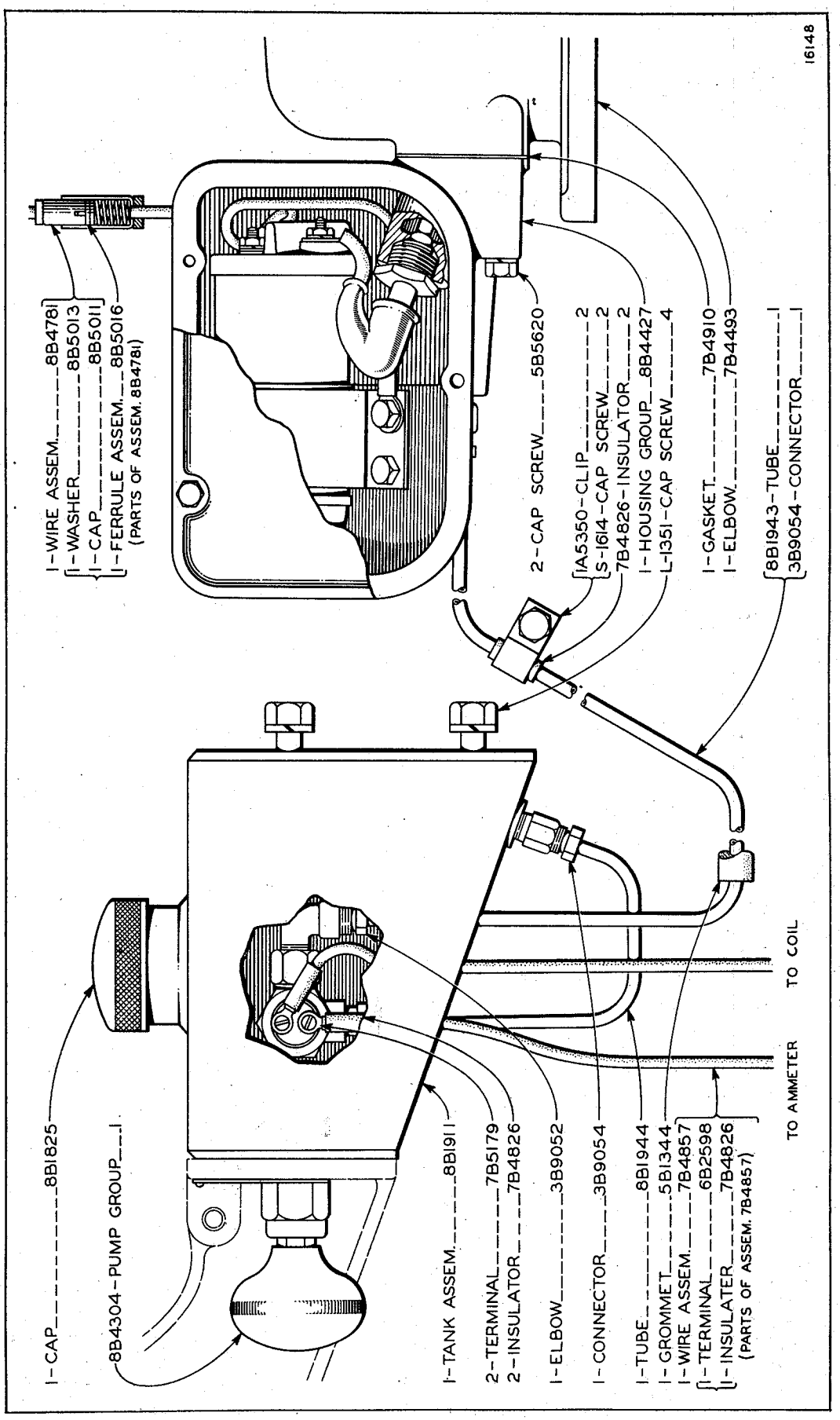
SEAT GROUP



8B5395 MANIFOLD AIR HEATER GROUP—For use with Gasoline Starting Engine
Only separate parts serviced. When complete group is required order 2F9307.
8B4525 Housing Group parts shown on Page 117. 8B5190 Pump Group parts shown on Page 116.



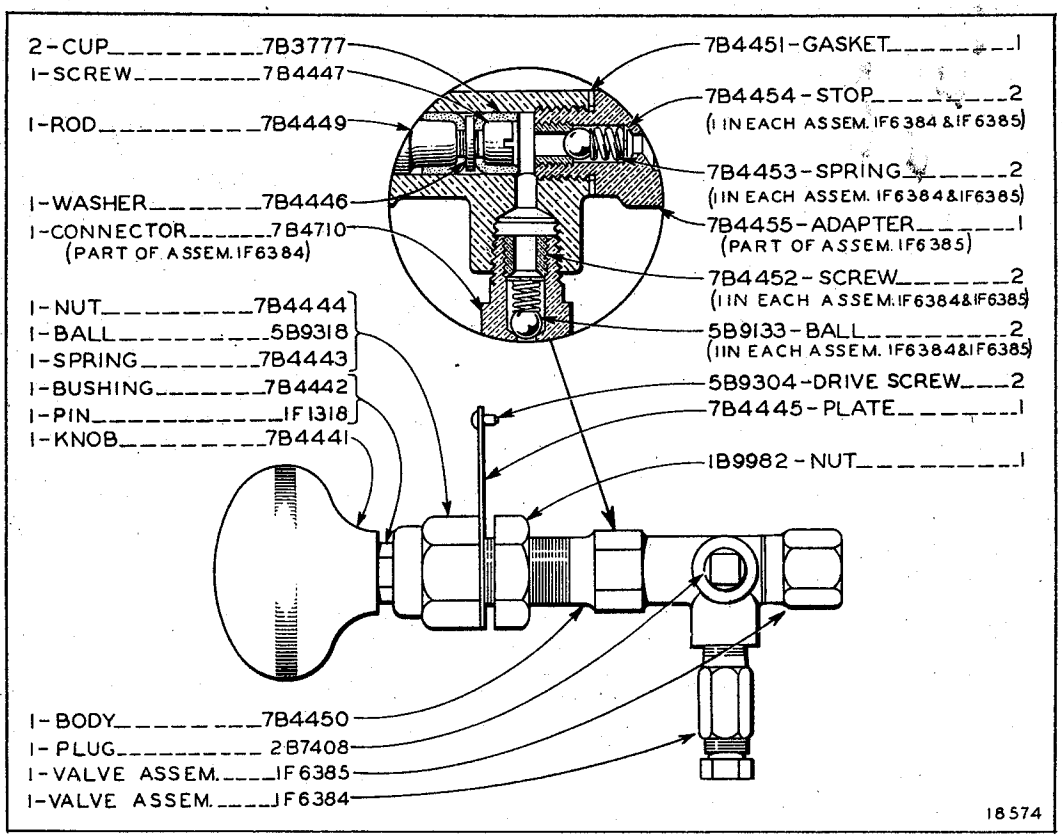
2F9307 MANIFOLD AIR HEATER GROUP—For use with Gasoline Starting Engine
8B4525 Housing Group parts shown on Page 117. 2F8507 Pump Group parts shown on Page 116.
Numbers shown in *(italics)* are "Eisemann" part numbers. (See Page 163)



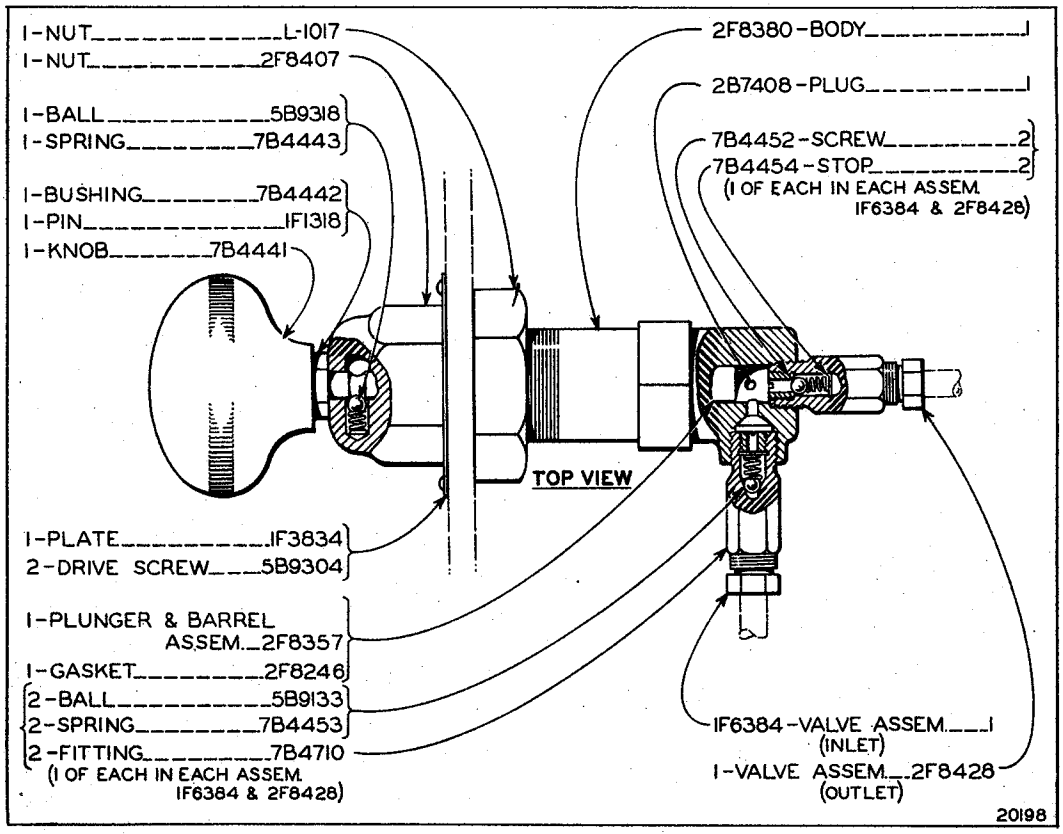
8B1679 MANIFOLD AIR HEATER GROUP

Part of 8B1606 and 9B3135 Electric Starting System Arrangements

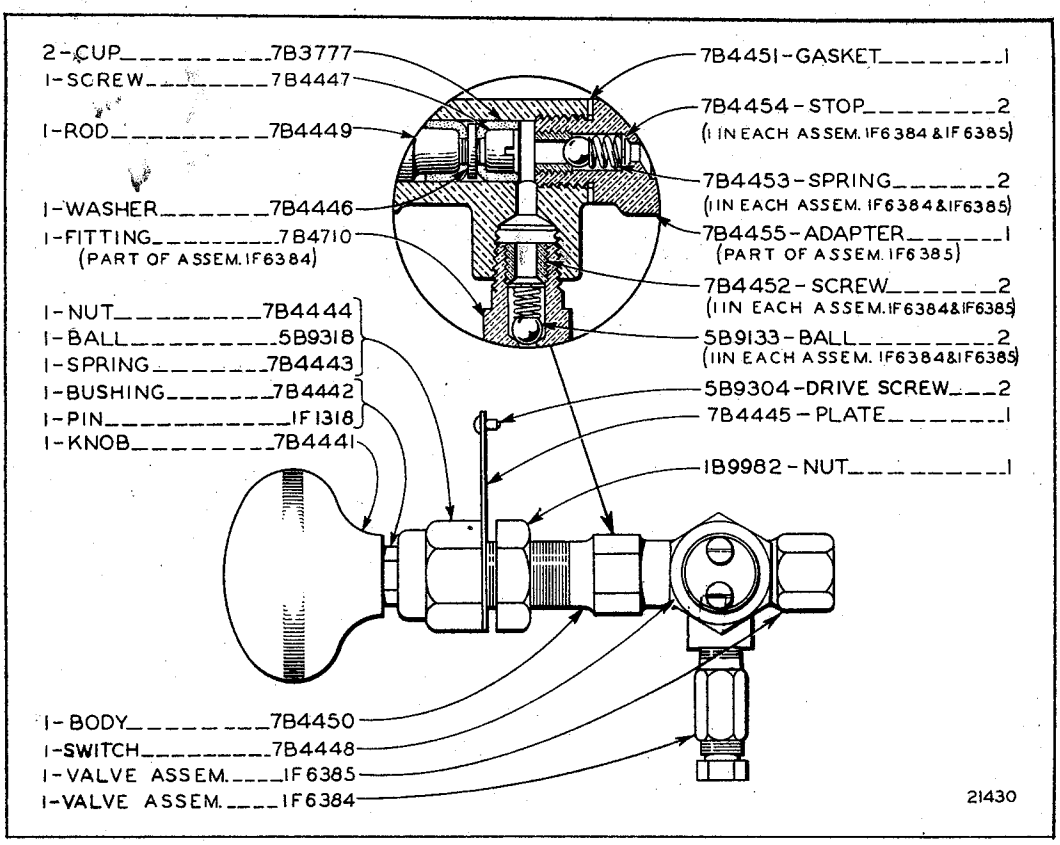
8B4304 Pump Group parts shown on Page 117. 8B4427 Housing Group parts shown on Pages 118 and 119.



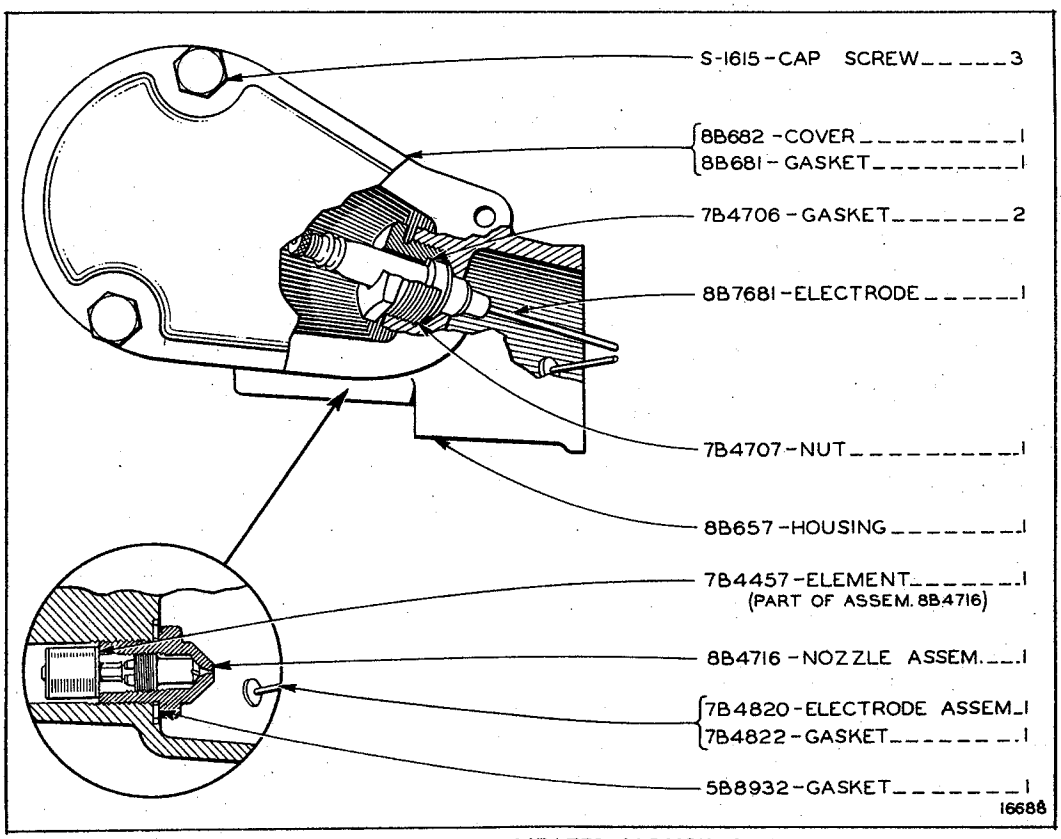
8B5190 MANIFOLD AIR HEATER HAND PUMP GROUP
Part of 8B5395 Manifold Air Heater Group



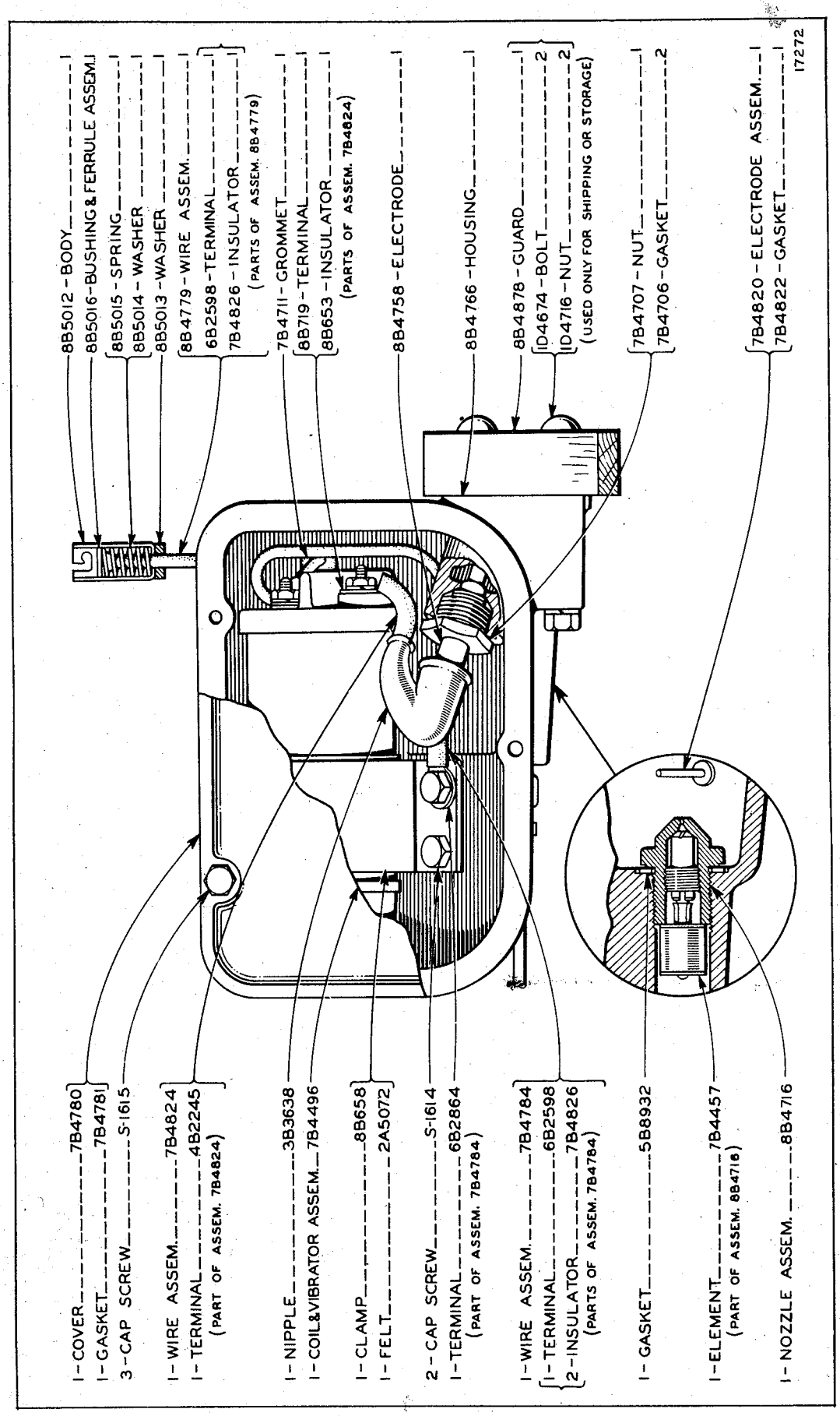
2F8507 MANIFOLD AIR HEATER HAND PUMP GROUP
Part of 2F9307 Manifold Air Heater Group



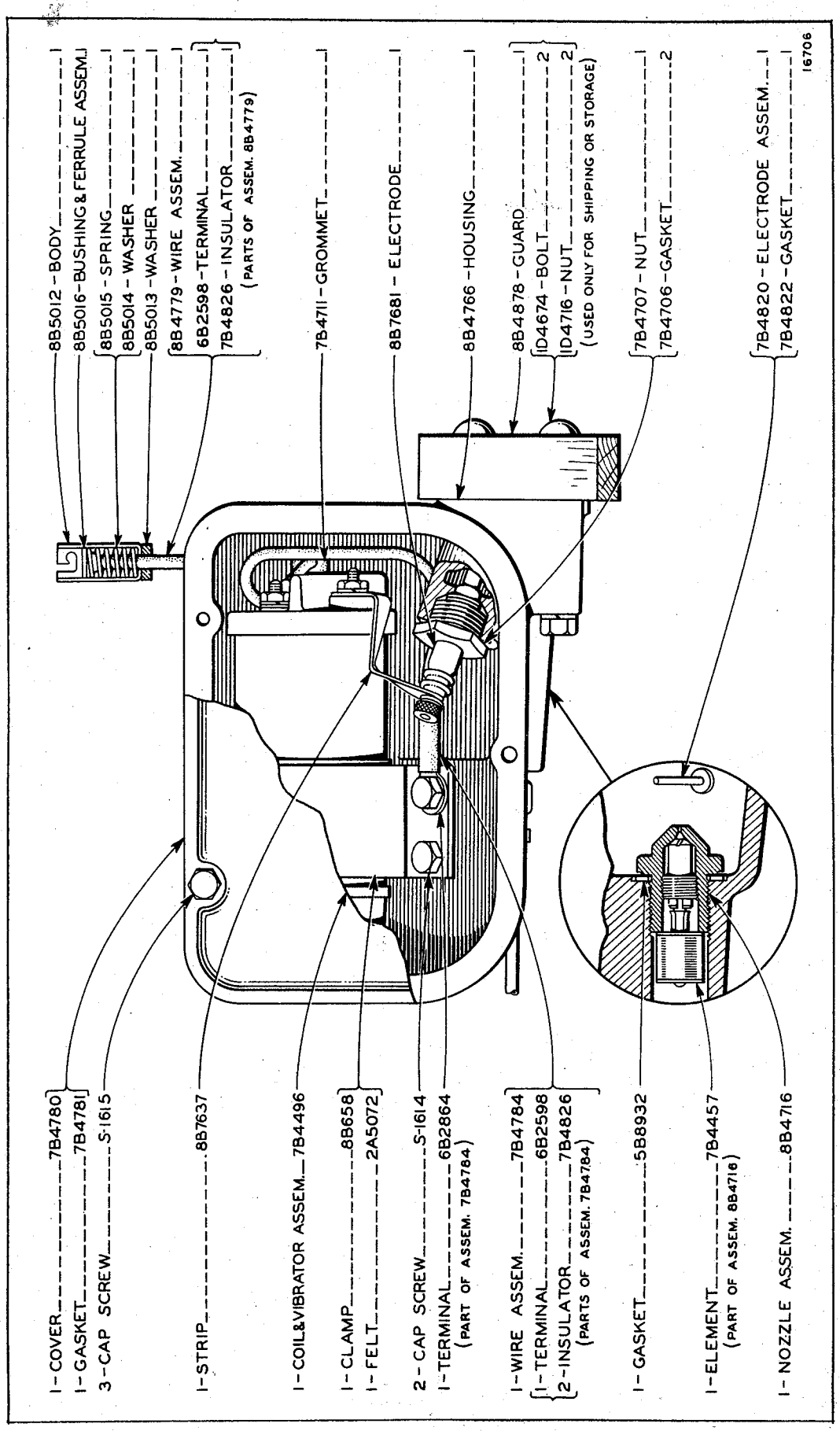
8B4304 MANIFOLD AIR HEATER HAND PUMP GROUP
Part of 8B1679 Manifold Air Heater Group



8B4525 MANIFOLD AIR HEATER HOUSING GROUP
Part of 8B5395 and 2F9307 Manifold Air Heater Groups



MANIFOLD AIR HEATER HOUSING GROUP
Part of 8B1679 Manifold Air Heater Group
Only separate parts serviced. When complete group is required order 8B4427.



8B4427 MANIFOLD AIR HEATER HOUSING GROUP
Part of 8B1679 Manifold Air Heater Group

8B1606 Electric Starting System Arrangement

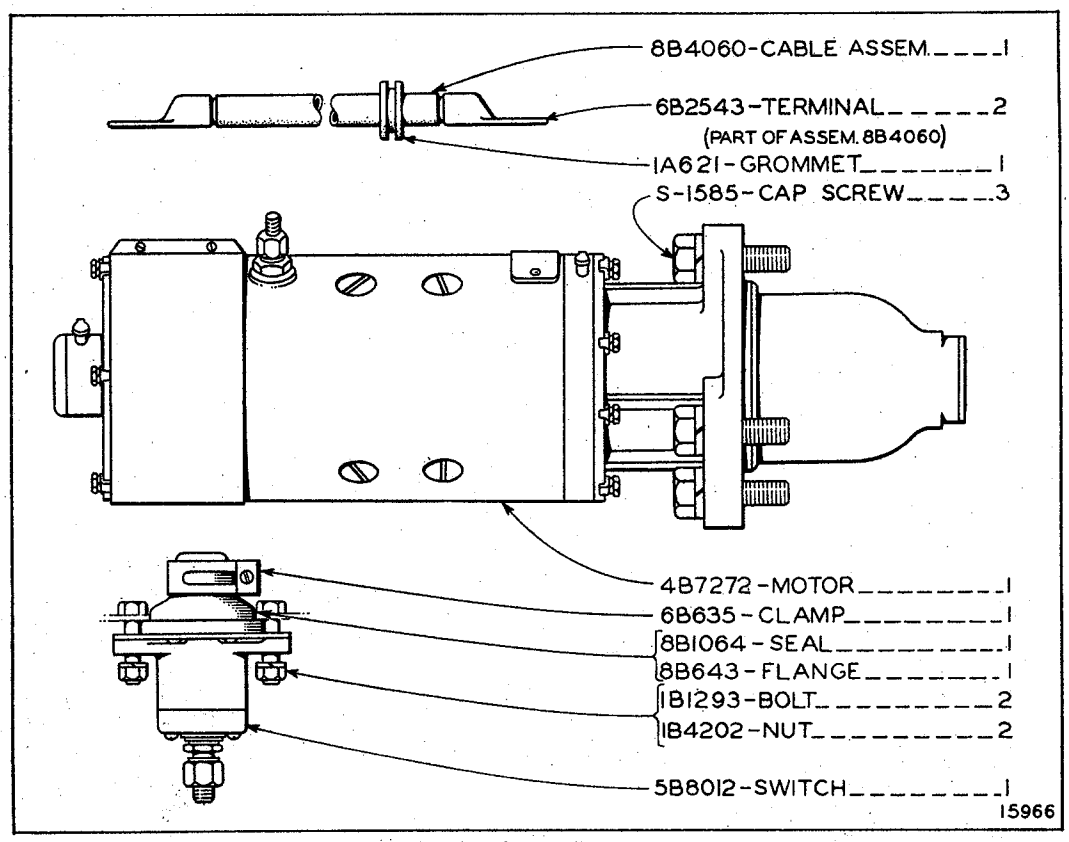
Consists of:

1		Electric Starter Group	Shown Below
1	8B1679	Manifold Air Heater Group.	Page 115
1	6B9448	Fuel Priming Pump Group.	" 121
1		Bell Housing and Flywheel Group.	" 122
1		Generator Group.	" 122
1		Controls Group	" 123
1		Battery and Box Group.	" 124

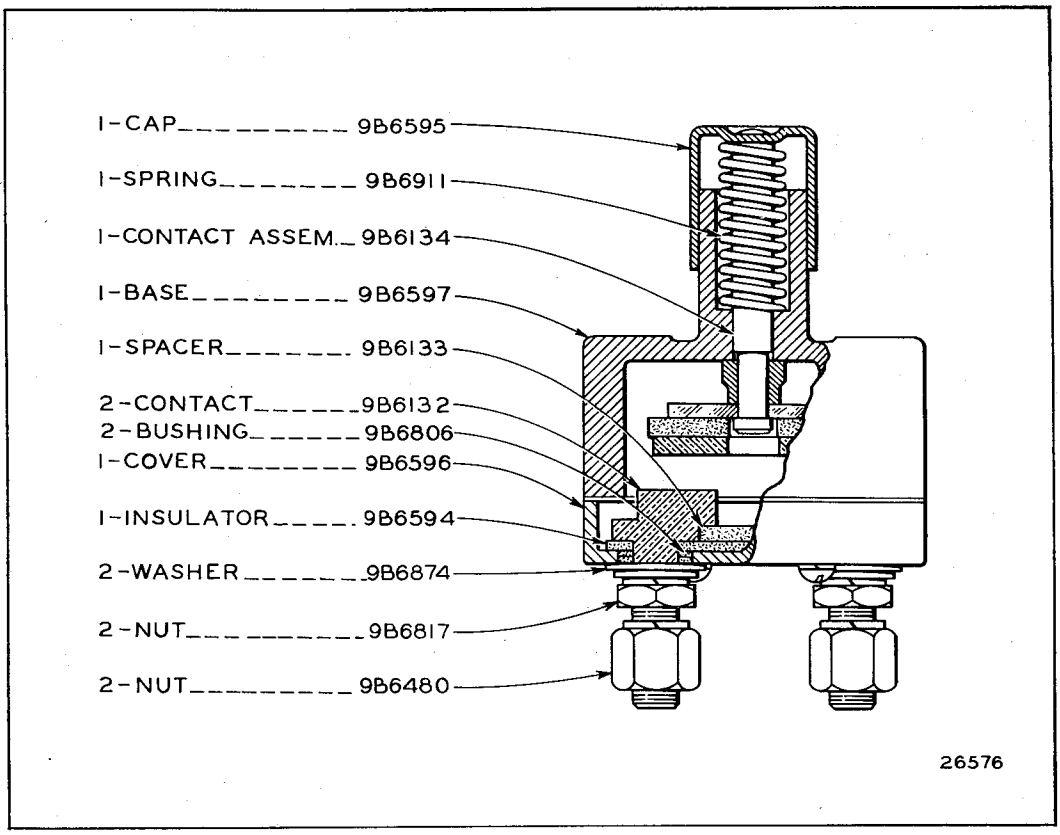
9B3135 Electric Starting System Arrangement

Consists of:

1		Electric Starter Group	Shown Below
1	8B1679	Manifold Air Heater Group.	Page 115
1	9B3085	Fuel Priming Pump Group.	" 121
1		Bell Housing and Flywheel Group.	" 122
1		Generator Group.	" 122
1		Controls Group	" 123
1		Battery and Box Group.	" 124

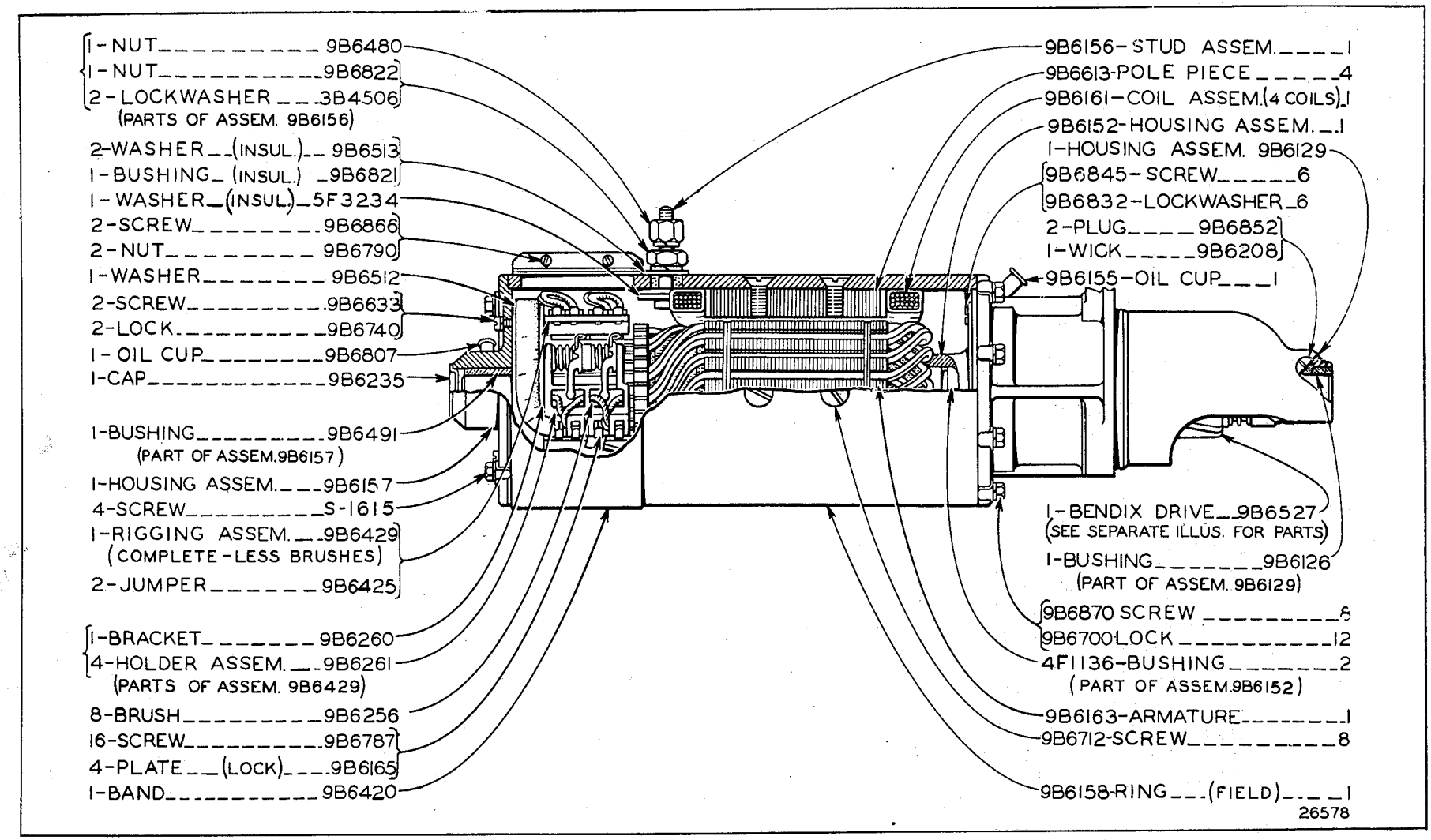


ELECTRIC STARTER GROUP



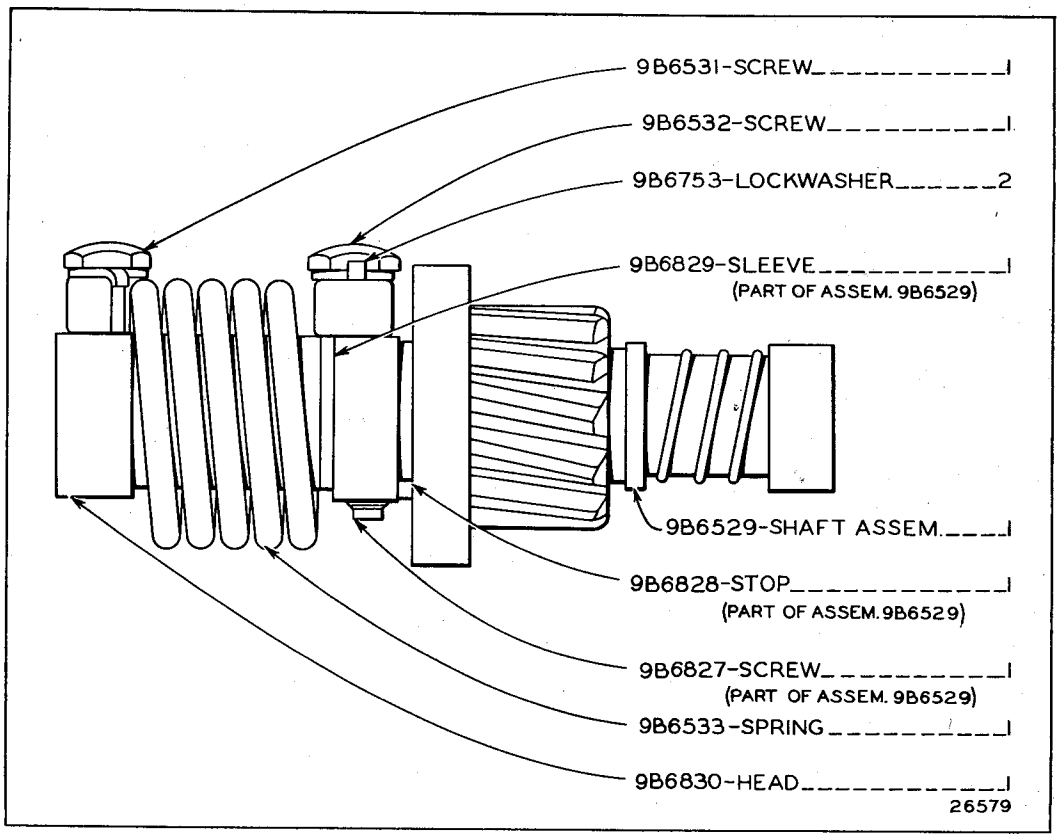
5B8012 SWITCH
Part of Electric Starter Group shown on Page 120

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

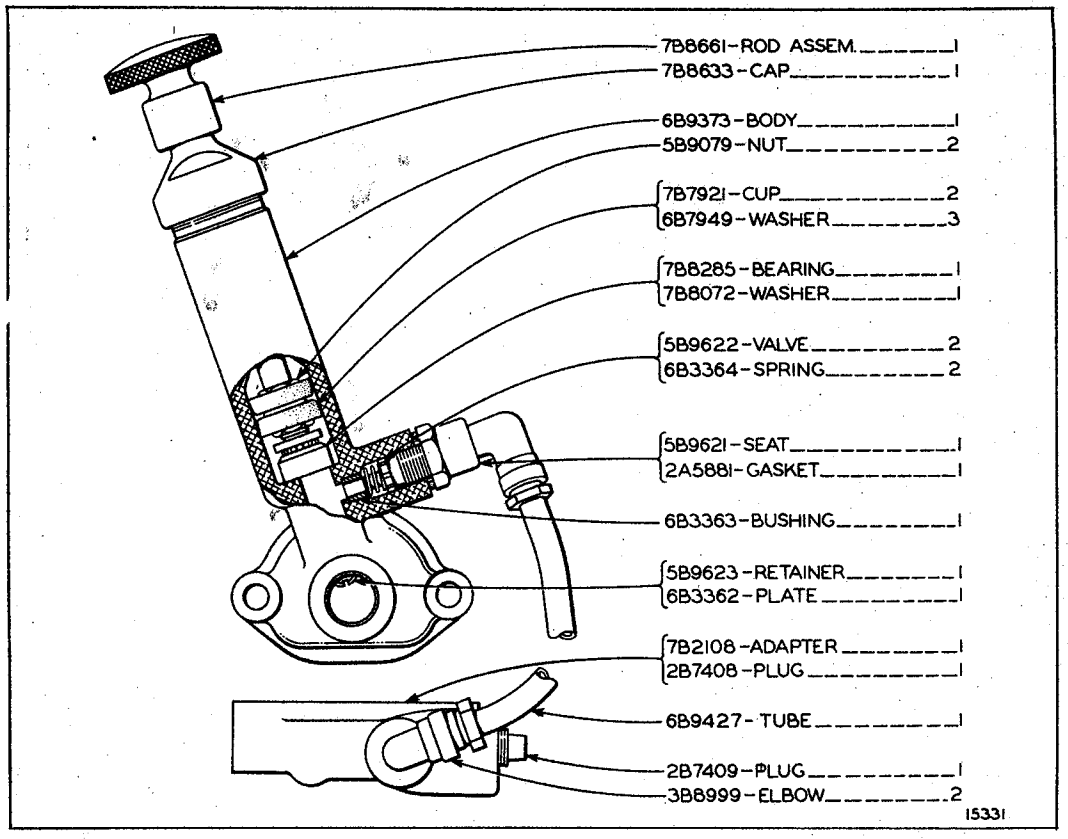


4B7272 MOTOR

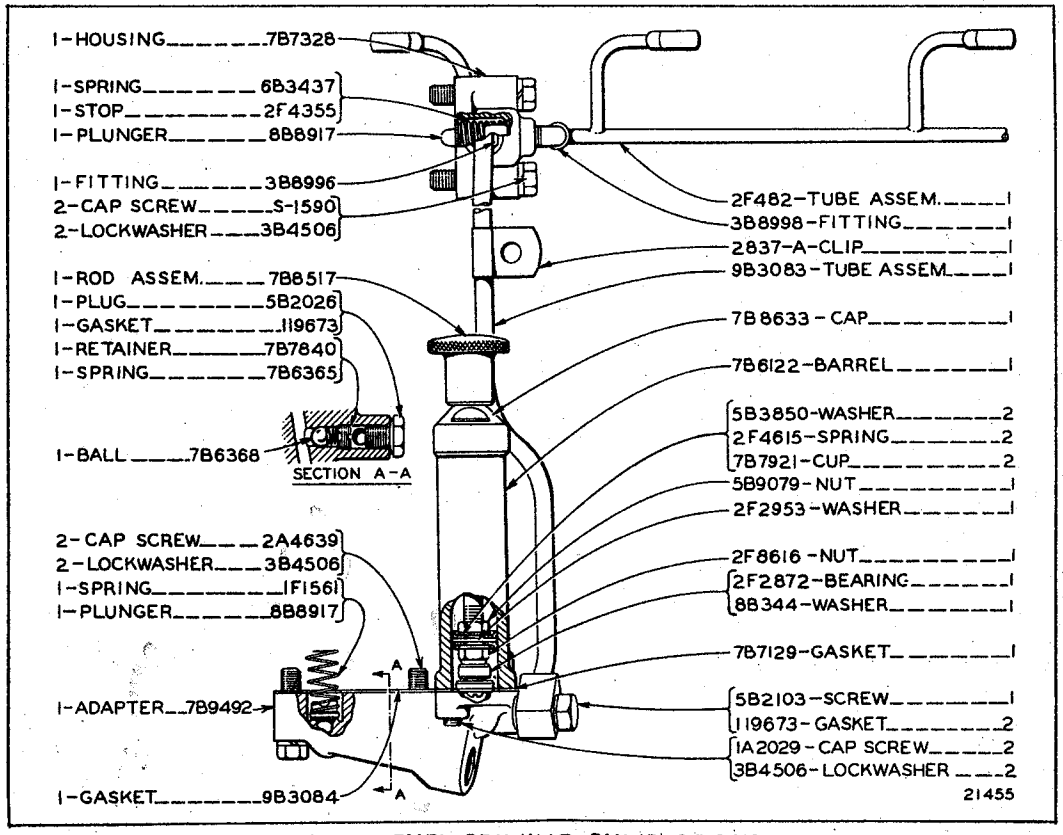
Only separate parts serviced. Part of Electric Starter Group shown on Page 120. 9B6527 Bendix Drive parts are shown on reverse side of insert



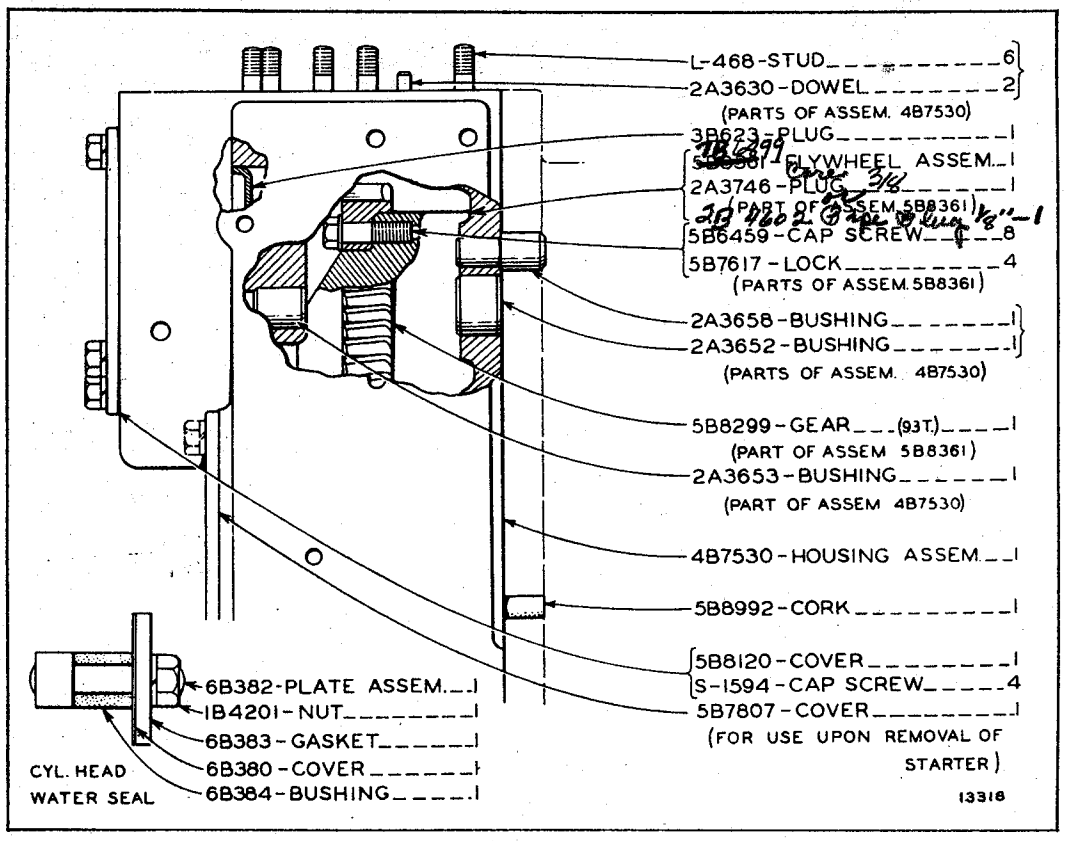
9B6527 BENDIX DRIVE
Part of 4B7272 Motor



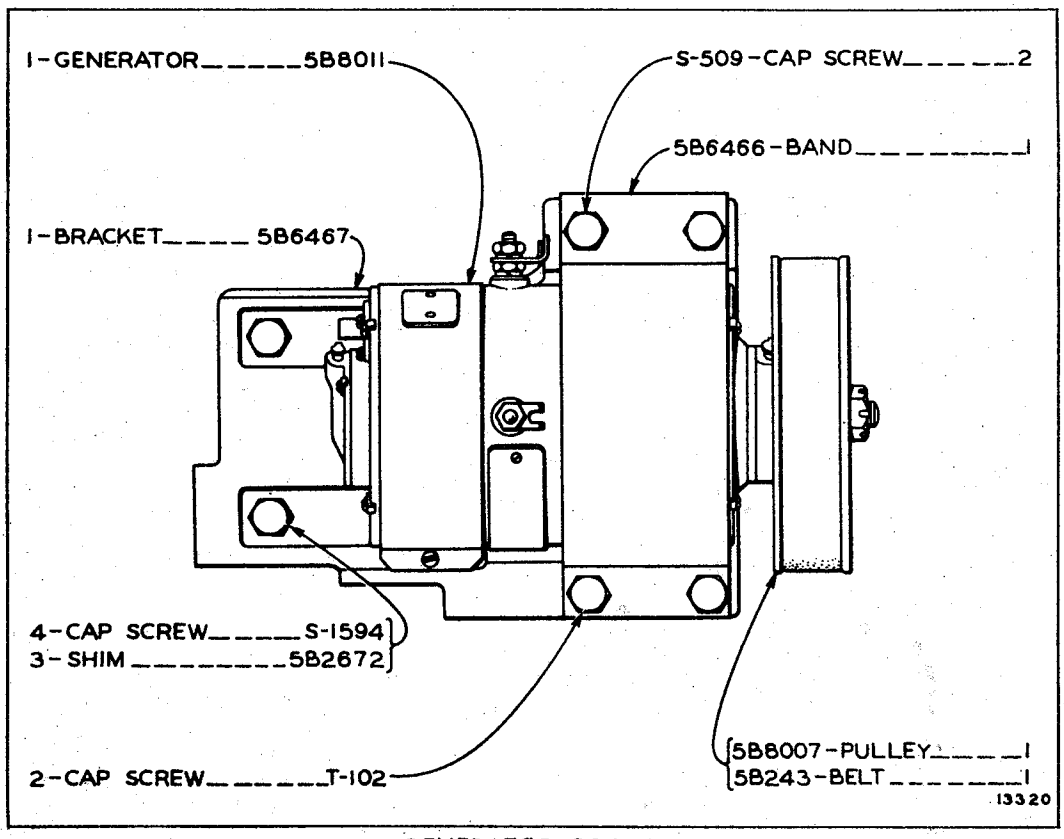
6B9448 FUEL PRIMING PUMP GROUP



9B3085 FUEL PRIMING PUMP GROUP

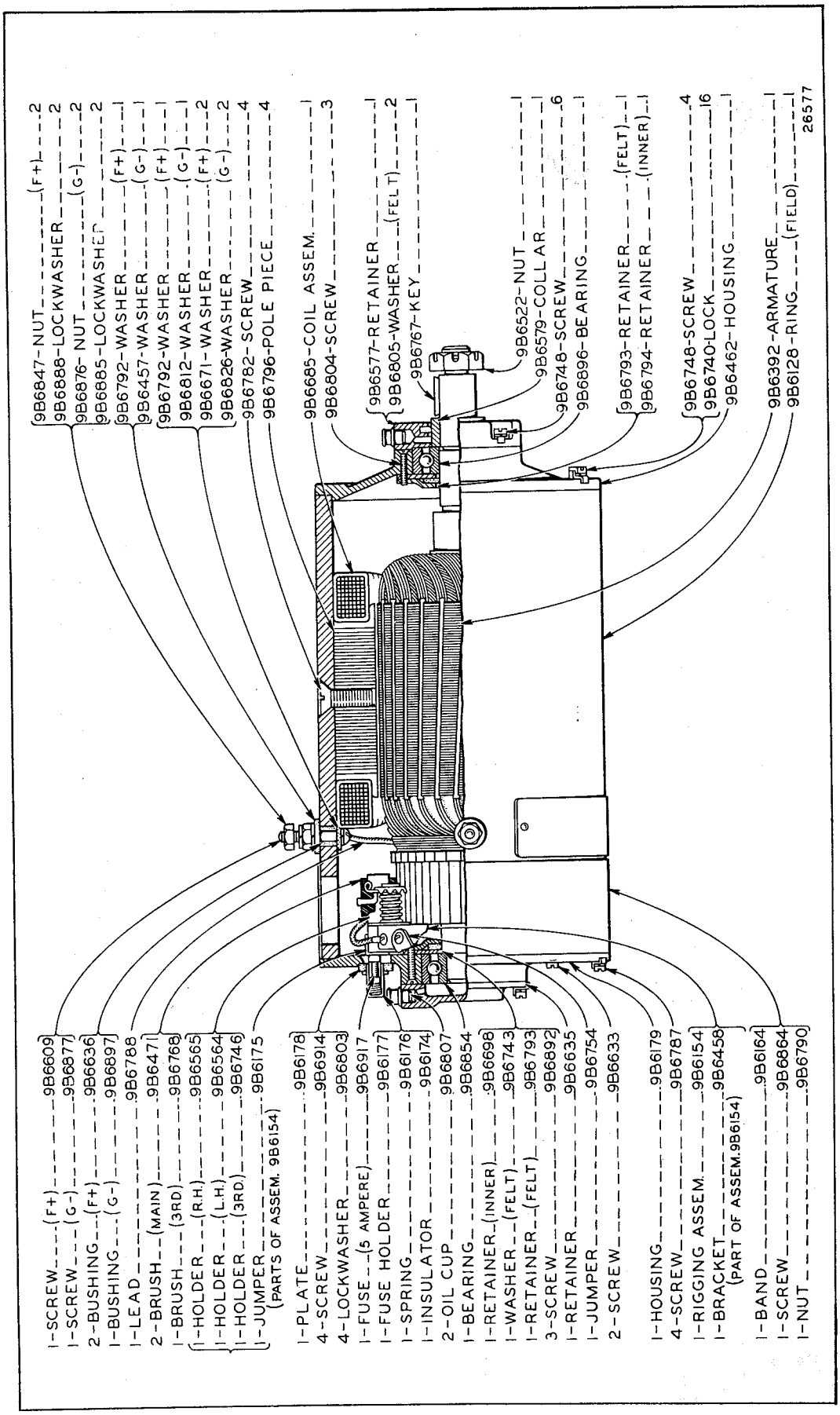


BELL HOUSING AND FLYWHEEL GROUP



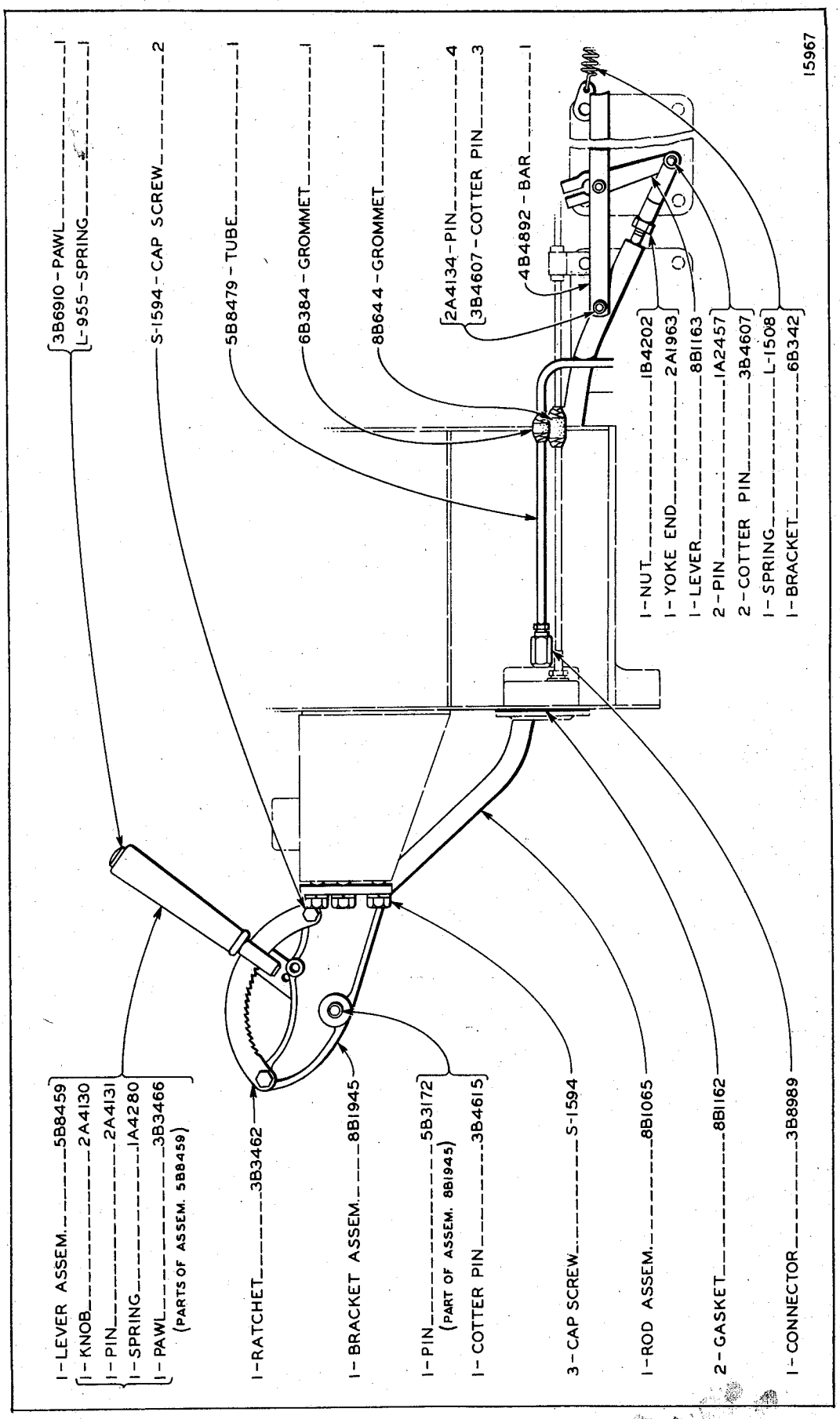
GENERATOR GROUP
12 Volt—For use with Battery

INSERT BETWEEN PAGES 122 & 123 IN FORM 8984—PARTS CATALOG FOR D2 TRACTOR—50 INCH GAUGE

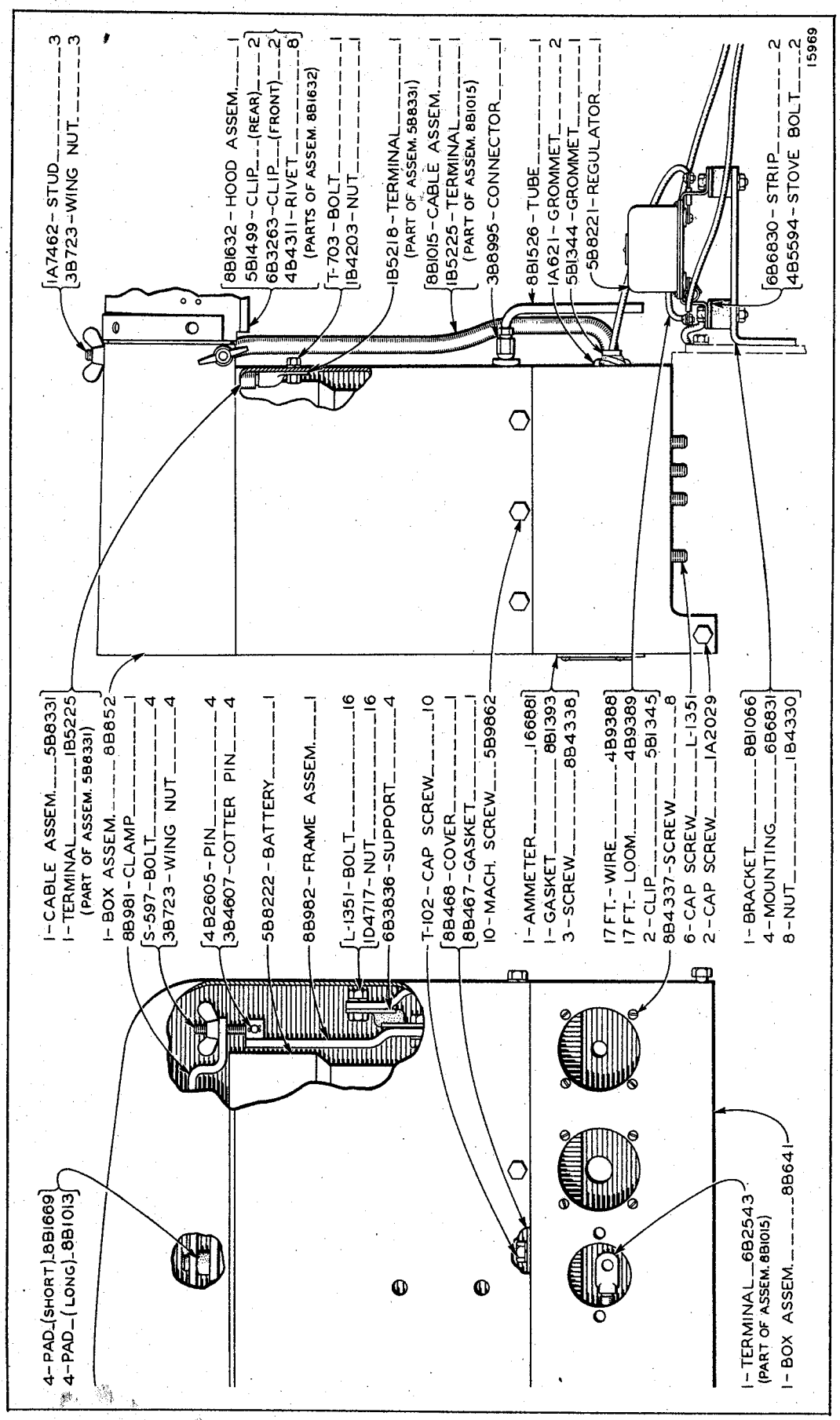


5B8011 GENERATOR

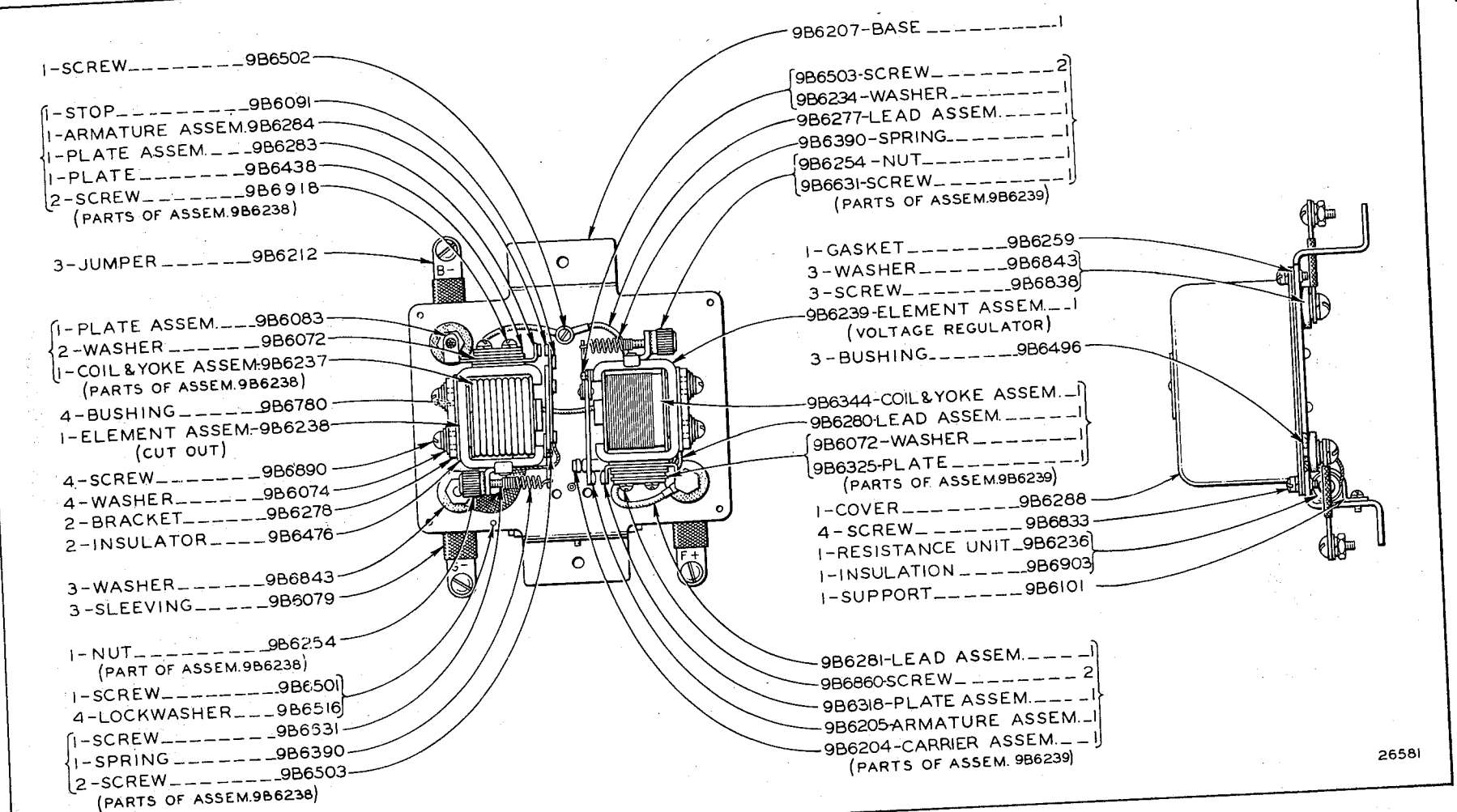
Part of Generator Group shown on Page 122



CONTROLS GROUP



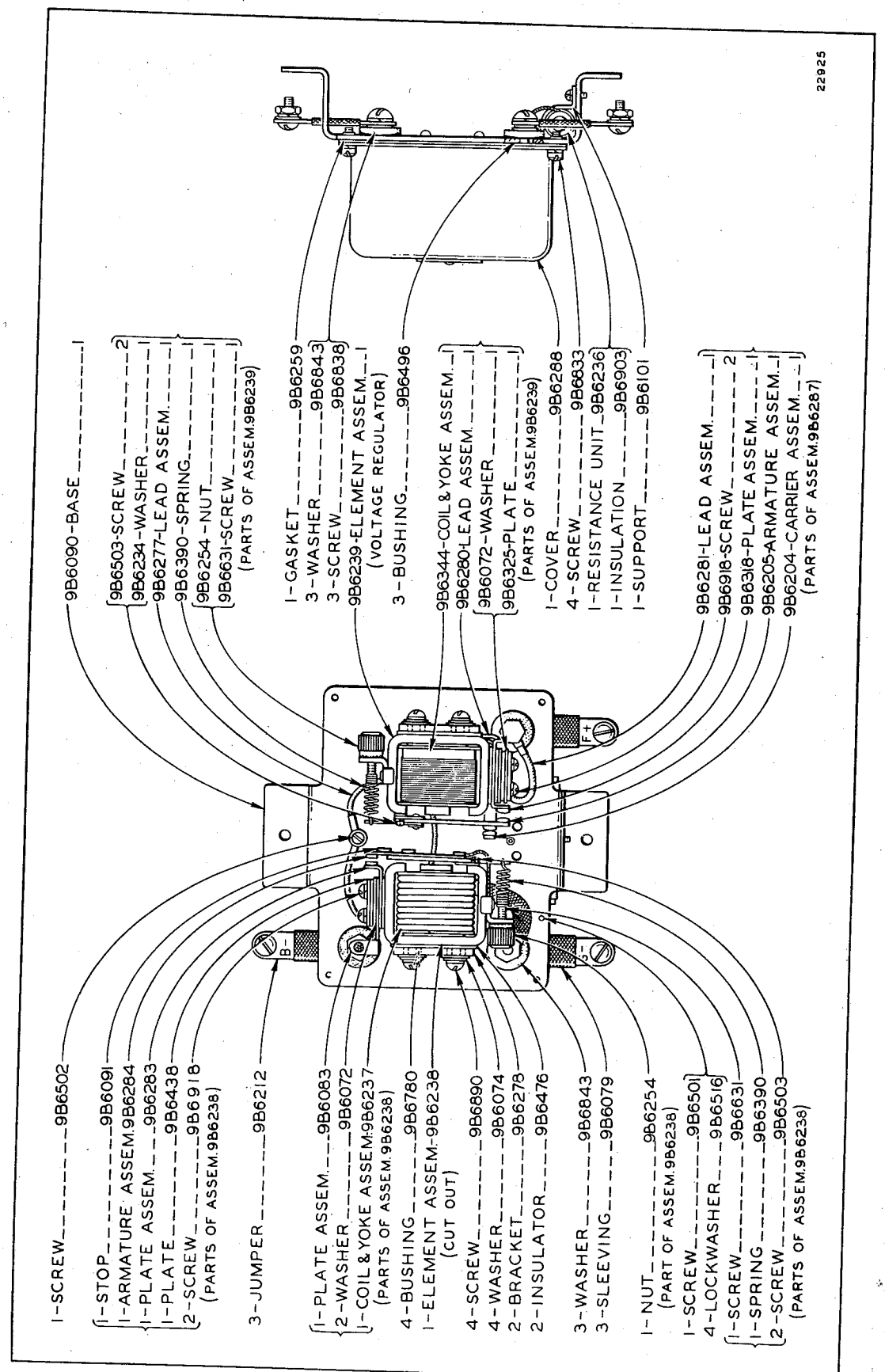
BATTERY AND BOX GROUP



5B8221 REGULATOR

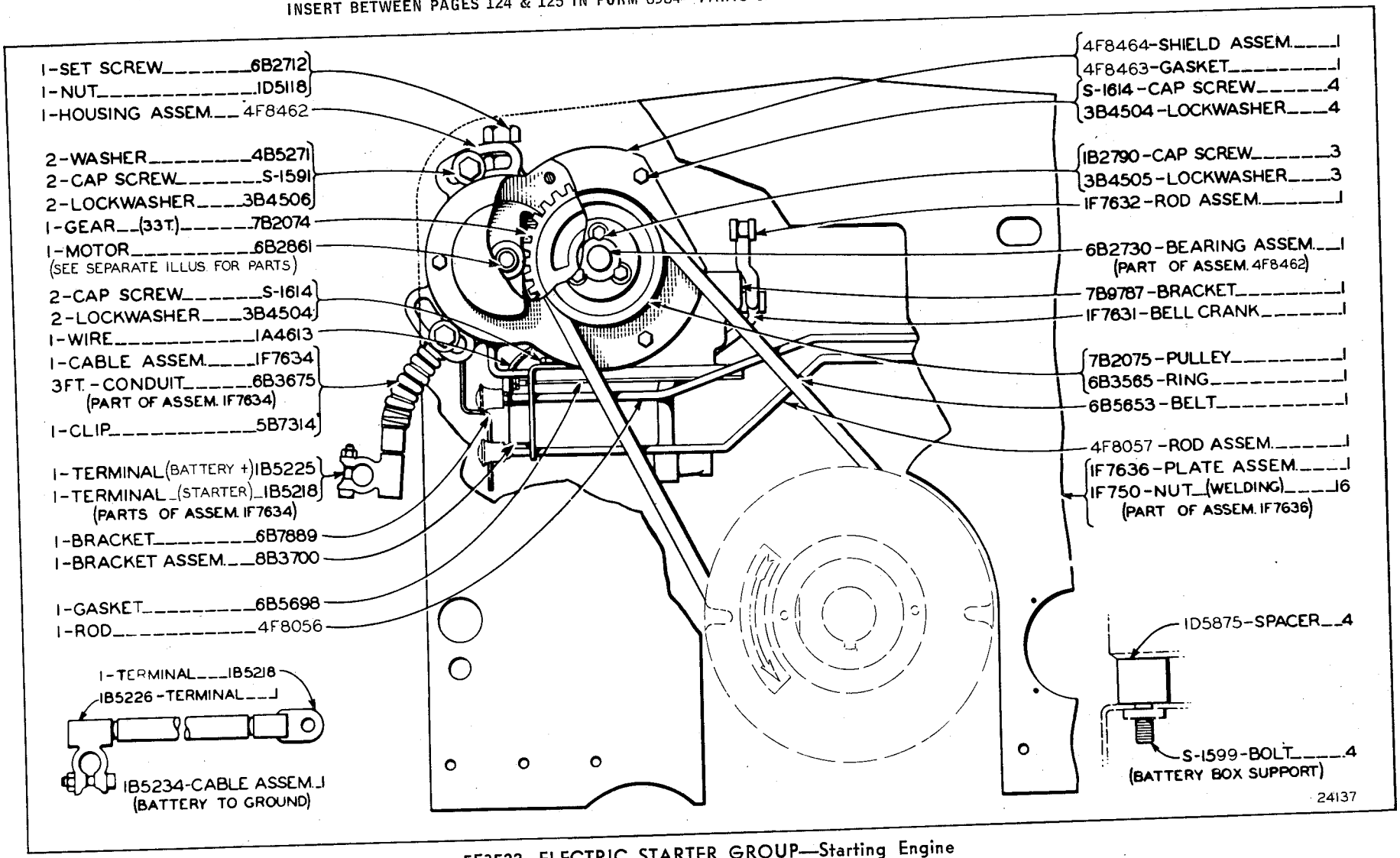
Part of Battery and Box Group shown on Page 124. Only separate parts serviced
When complete Regulator is required order 6B3099 shown on reverse side of insert

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



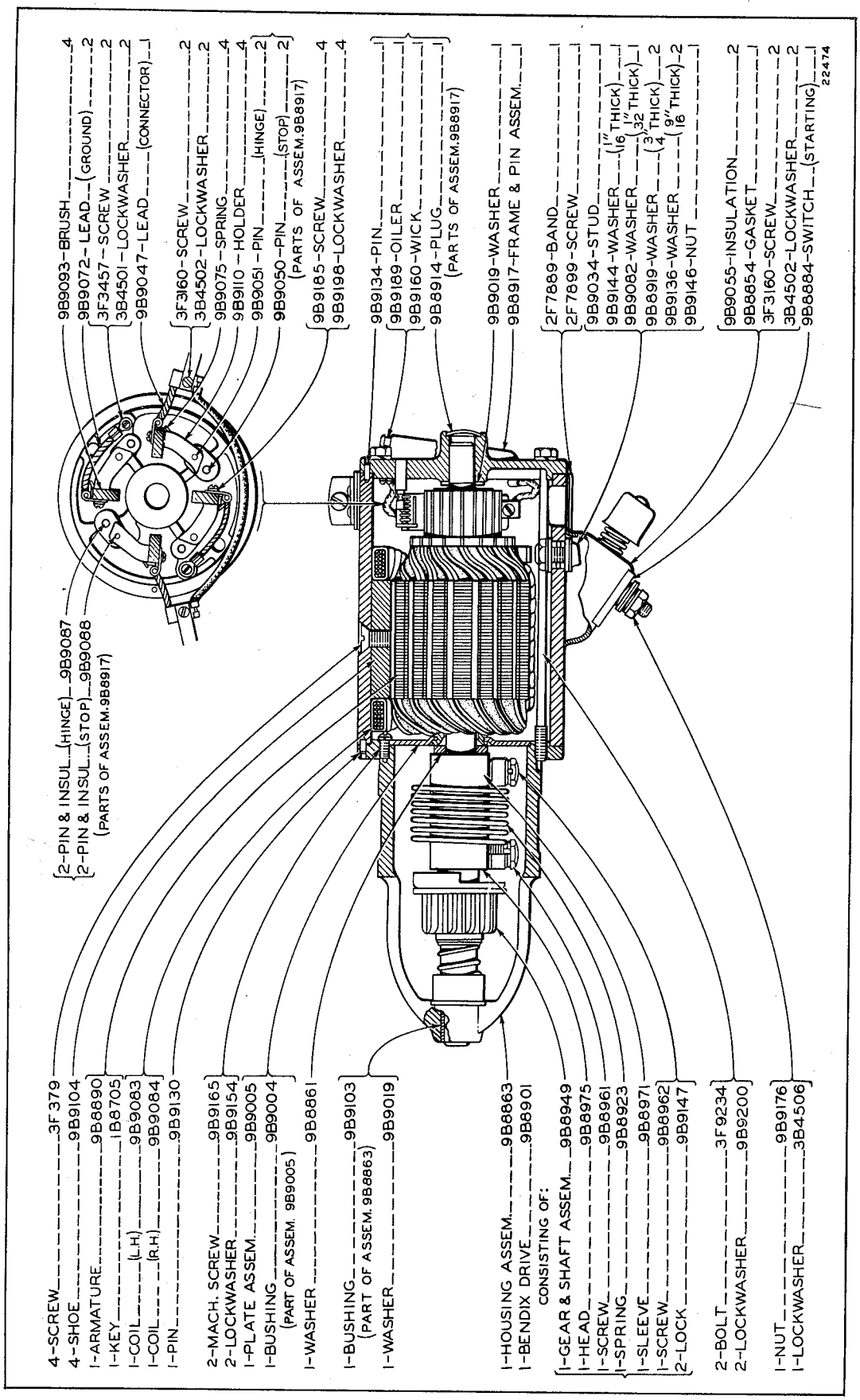
6B3099 REGULATOR

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



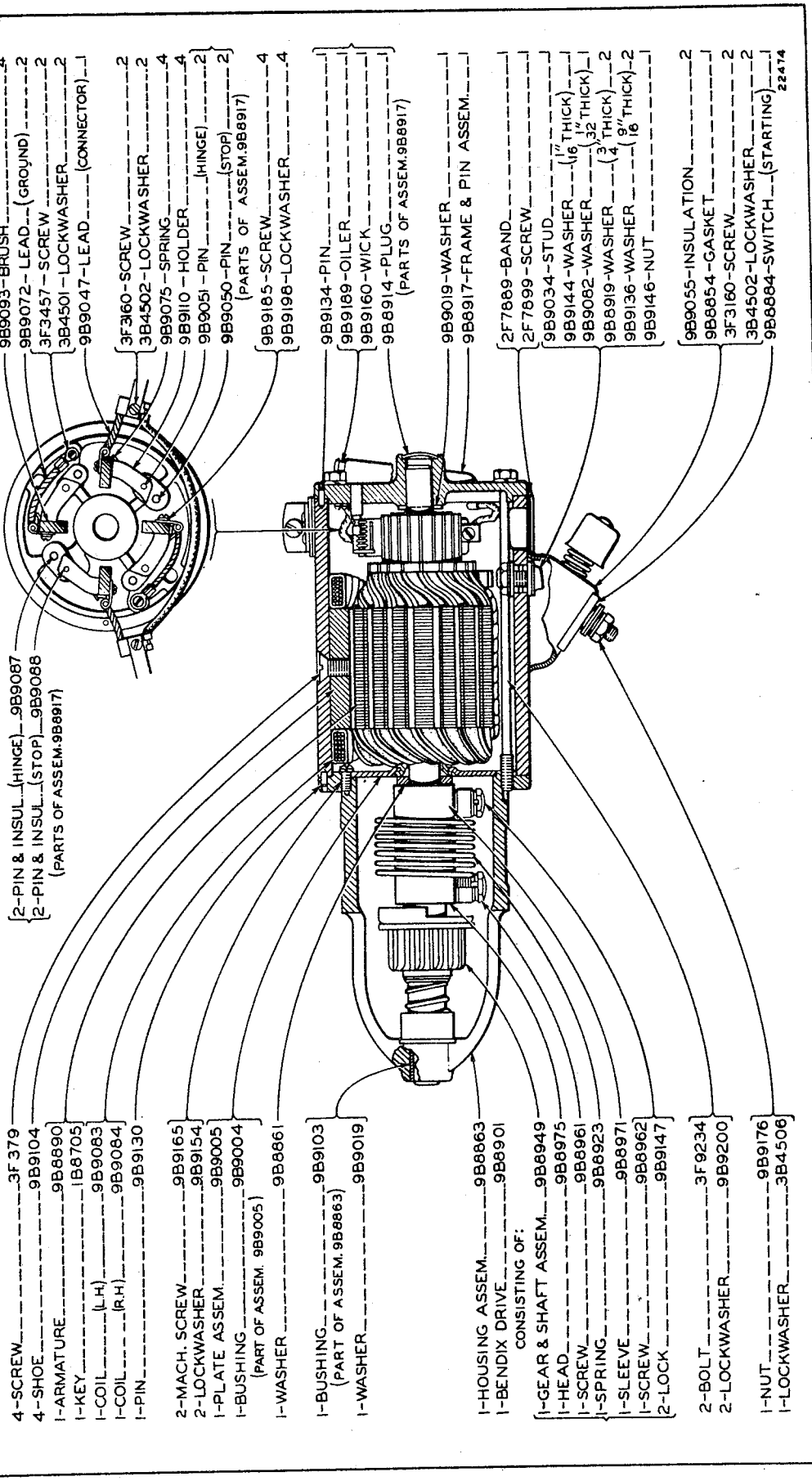
5F3522 ELECTRIC STARTER GROUP—Starting Engine
Effective with Serial No. 5J9415. For use with Lights.
6B2861 Motor is shown on reverse side of insert.

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



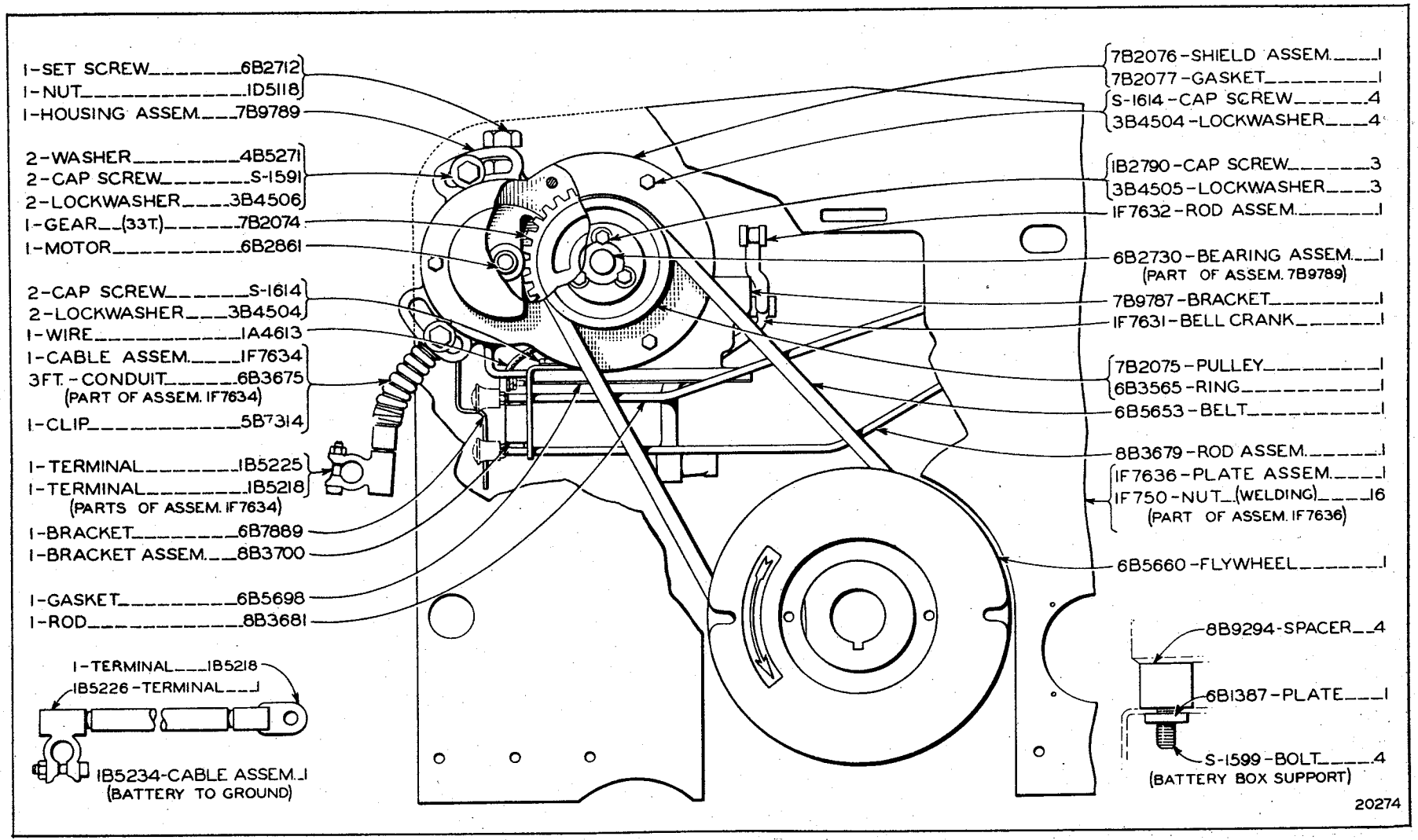
6B2861 STARTING MOTOR

INSERT BETWEEN PAGES 124 & 125 IN FORM 8984—PARTS CATALOG FOR D2 TRACTOR—50" GAUGE

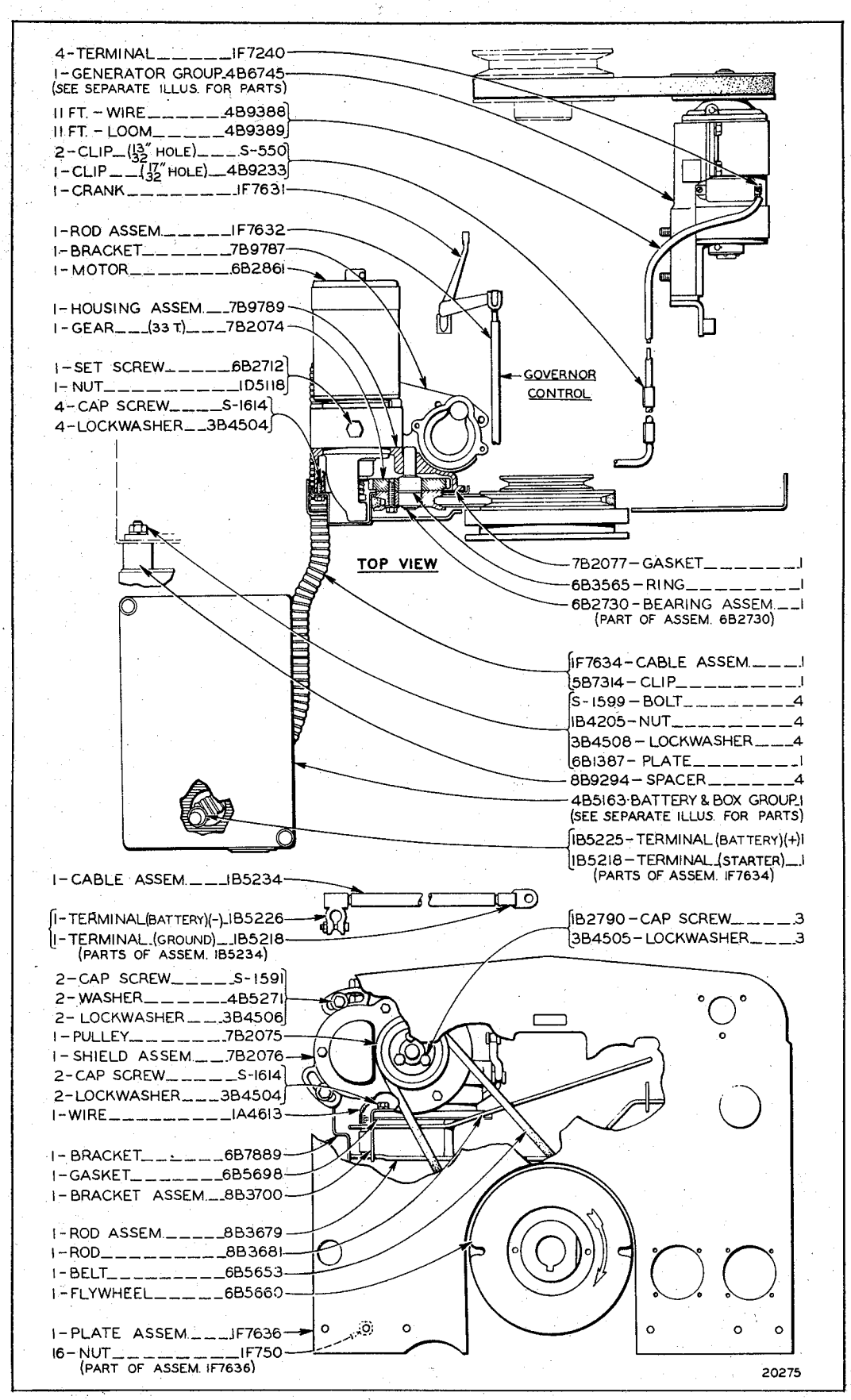


6B2861 STARTING MOTOR

Part of 1F7639 and 1F7640 Electric Starter Groups



1F7639 ELECTRIC STARTER GROUP—Starting Engine
Effective with Serial No. 5J6159
For use with Lights

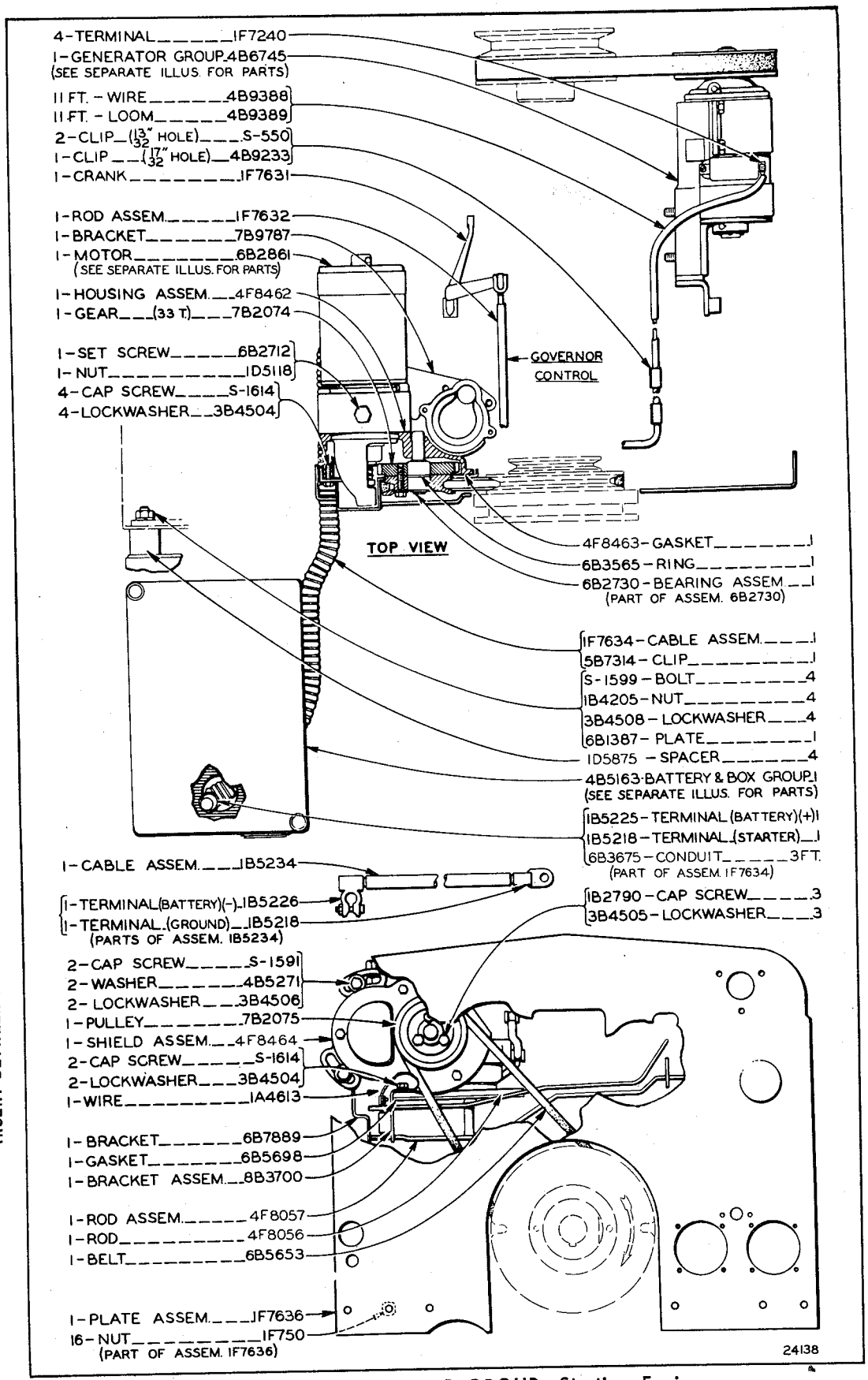


1F7640 ELECTRIC STARTER GROUP—Starting Engine

Effective with Serial No. 5J6159. For use without Lights.

4B6745 Generator shown on Page 130. 4B5163 Battery & Box shown on Page 132.

INSERT BETWEEN PAGES 126 & 127 IN FORM 8984—PARTS CATALOG FOR D2 TRACTOR—50 INCH GAUGE

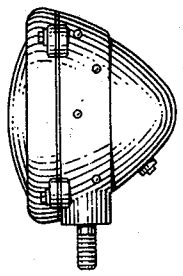


5F3523 ELECTRIC STARTER GROUP—Starting Engine

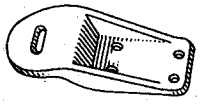
Effective with Serial No. 5J9415. For use without Lights.

4B6745 parts are shown on Page 130. 4B5163 parts are shown on Page 132.

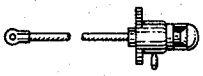
6B2861 parts are shown on insert.



4B1172 LAMP -(7 3/8" DIA.)-2



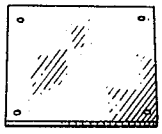
2B4551
BRACKET-2



1B1301
DASH LAMP-1

1A430
SWITCH-1

S-550
CLIP-8



5B3104
PLATE-1

2B8352
WASHER-2

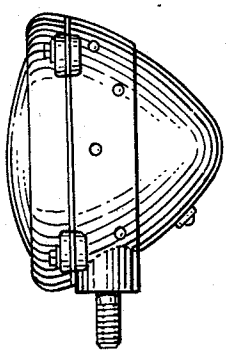
T-375
SPACER-4

1F7240 TERMINAL-9

4B6745	GENERATOR GROUP	1
4B5163	BATTERY & BOX GROUP	1
4B9388	WIRE	41 FT.
4B9389	LOOM	41 FT.
1B4206	NUT 2	(LAMP)
S-1594	CAP SCREW 4	(FRONT BRACKET)
S-1581	BOLT 4	(REAR BRACKET)
1B4203	NUT 4	
4B5593	STOVE BOLT 2	(DASH LAMP)
S-1579	BOLT 4	(BATTERY BOX)
1B4205	NUT 4	
L-472	BOLT 5	(CLIP)
1B4203	NUT 5	
4B5591	STOVE BOLT 4	(SWITCH)

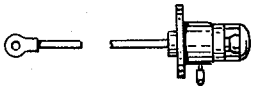
21456

4B7974 LIGHTING SYSTEM GROUP
6 Volt, 75 Watt—With Battery—For use without Cab
4B6745 parts shown on Page 130. 4B5163 parts shown on Page 132.



4B1172-LAMP(7 3/8" DIA.)-2

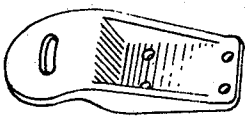
1F7240
TERMINAL-4



1B1301 DASH LAMP-1

2B8352
WASHER-2

S-550 CLIP-9



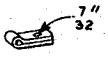
2B4551
BRACKET-2

5B1863	GENERATOR GROUP	1
4B9388	WIRE	22 FT.
4B9389	LOOM	22 FT.
1B4206	NUT 2	(LAMP)
S-1581	BOLT 4	(REAR BRACKET)
1B4203	NUT 4	
S-1594	CAP SCREW 4	(FRONT BRACKET)
4B5593	STOVE BOLT 2	(DASH LAMP)
L-472	BOLT 5	(CLIP)
1B4203	NUT 5	

21457

4B7975 LIGHTING SYSTEM GROUP
6 Volt, 75 Watt—Without Battery—For use without Cab
5B1863 parts shown on Page 131.

W-423 BRACKET-1



4B9232
CLIP-8

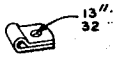
3F7747
CONNECTOR-3

1B3310
WASHER-4

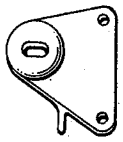
1F7240
TERMINAL-9

2B8352
WASHER-2

T-375
SPACER-4

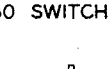


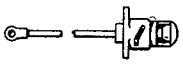
S-550
CLIP-6

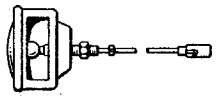

2B6186 BRACKET-2

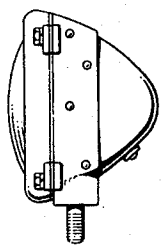
4B6745-GENERATOR GROUP 1
4B5163-BATTERY & BOX GROUP 1
4B9388-WIRE ..... 52 FT.
4B9389-LOOM ..... 52 FT.

1B4206-NUT 2	LAMP	
3B4510-LOCKWASHER 2		
1D4683-BOLT (3/8" x 3") 4	LAMP BRACKET	
1D4717-NUT 4		
3B4506-LOCKWASHER 4		
2B9368-BOLT (5/16" x 5 1/4") 4		
1D4716-NUT 4		
3B4505-LOCKWASHER 4		
S-1584-BOLT 4	BATTERY BOX	
1B4205-NUT (1/2" x 1 3/4") 4		
3B4508-LOCKWASHER 4		
L-472-BOLT (3/8" x 3/4") 4	CLIP	
1B4203-NUT 4		
3B4506-LOCKWASHER 4		
4B5591-STOVE BOLT 4	SWITCH	
4B5593-STOVE BOLT 2	DASH LAMP	
3B4501-LOCKWASHER 2		


1A430 SWITCH-1


1B1301
DASH LAMP-1


2B9375
TAIL LAMP-1


4B1172
LAMP-2

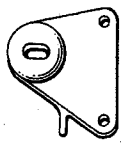
21459

4B7972 LIGHTING SYSTEM GROUP
6 Volt, 75 Watt—With Battery—For use with Cab
4B6745 parts shown on Page 130. 4B5163 parts shown on Page 132.

4B9232
CLIP-13

S-550
CLIP-2

1F7240
TERMINAL-4


2B6186 BRACKET-2

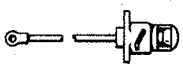
2B8352
WASHER-2

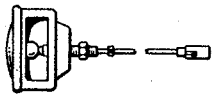
3F7747
CONNECTOR-4

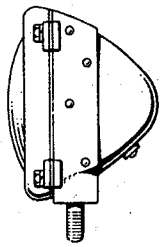
W-423 BRACKET-1

5B1863-GENERATOR GROUP 1
3B9388-WIRE ..... 39 FT.
3B9389-LOOM ..... 39 FT.

1B4206-NUT 2	(LAMP)	
3B4510-LOCKWASHER 2		
1D4683-BOLT (3/8" x 3") 4	(LAMP BRACKET)	
1D4717-NUT 4		
3B4506-LOCKWASHER 4		
2B9369-BOLT (5/16" x 5 3/4") 4		
1D4716-NUT 4		
3B4505-LOCKWASHER 4		
S-1581-BOLT 2	(CLIP)	
1B4203-NUT 2		
3B4506-LOCKWASHER 2		
4B5593-STOVE BOLT 2	(DASH LAMP)	
3B4501-LOCKWASHER 2		


1B1301
DASH LAMP-1

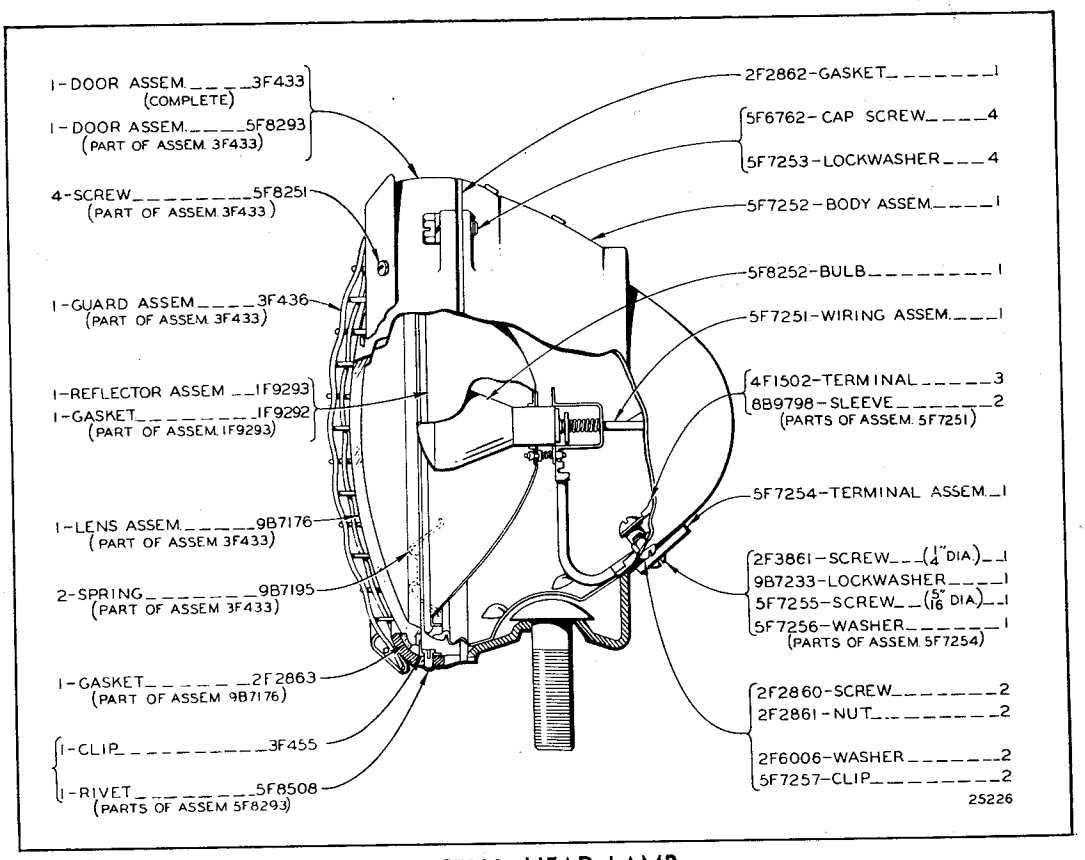

2B9375
TAIL LAMP-1


4B1172
LAMP-2

21458

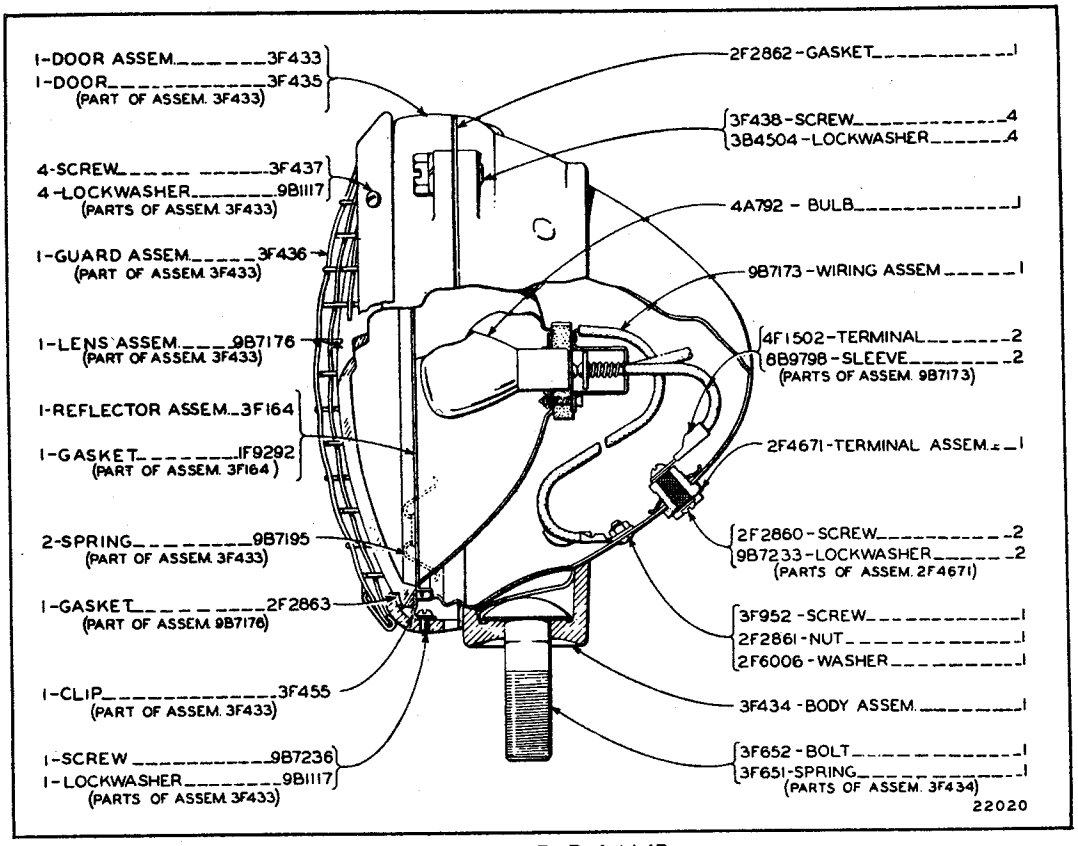
4B7973 LIGHTING SYSTEM GROUP
6 Volt, 75 Watt—Without Battery—For use with Cab
5B1863 parts shown on Page 131.

INSERT BETWEEN PAGES 128 & 129 IN FORM 8984
—PARTS CATALOG FOR D2 TRACTOR (50 INCH GAUGE)

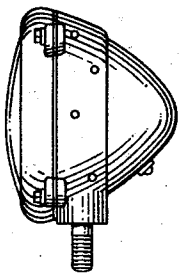


5F7300 HEAD LAMP

INSERT BETWEEN PAGE 128 & 129 IN FORM 8984
—D2 TRACTOR—50" Gauge



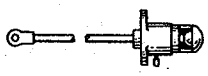
2F9300 HEAD LAMP



4B1172 LAMP ($7\frac{3}{8}$" DIA.)–4

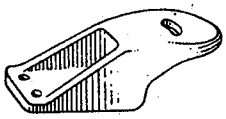
IF7240
TERMINAL–6

S–550
CLIP–15



1B1301
DASH LAMP–1

2B8352
WASHER–4



2B4551
BRACKET–4

5B4248 GENERATOR GROUP_____1

4B9388 WIRE_____34 FT.
4B9389 LOOM_____34 FT.

S–1594 CAP SCREW___8 (FRONT LAMP BRACKET)

S–1581 BOLT_____8 } (REAR LAMP BRACKET)
1B4203 NUT_____8 }

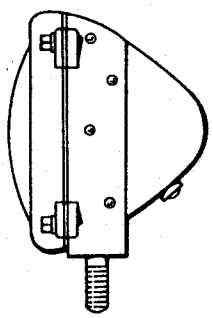
L–472 BOLT_____5 } (CLIP)
1B4203 NUT_____5 }

4B5593 STOVE BOLT___2 (DASH LAMP)

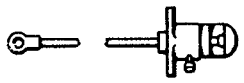
1B4206 NUT_____4 (LAMP)

21460

5B3947 LIGHTING SYSTEM GROUP
6 Volt, 130 Watt, 4 Lights—Without Battery—For use without Cab
5B4248 parts shown on Page 130 & 131.



4B1171
LAMP–2

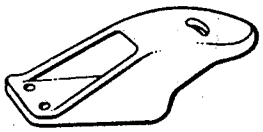


3B9889 DASH LAMP–1

1A430
SWITCH–1

2B8352 WASHER–2

S–550
CLIP–8

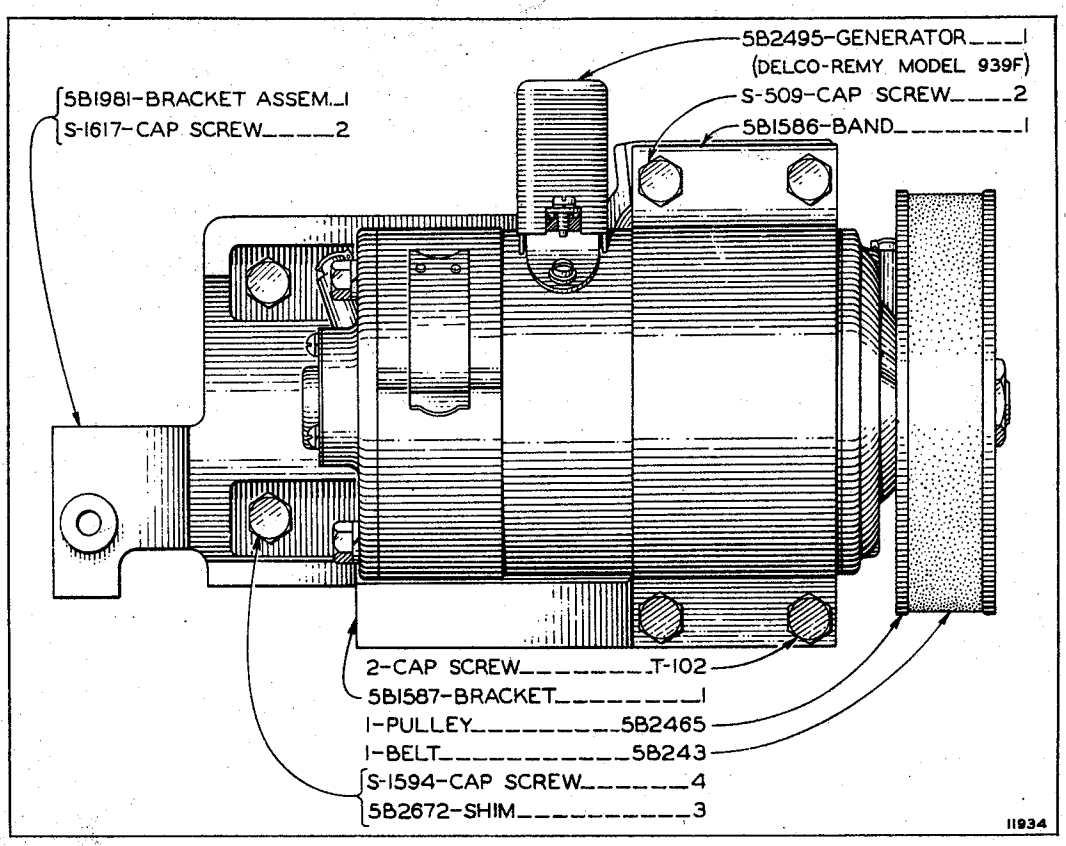


2B4551
BRACKET–2

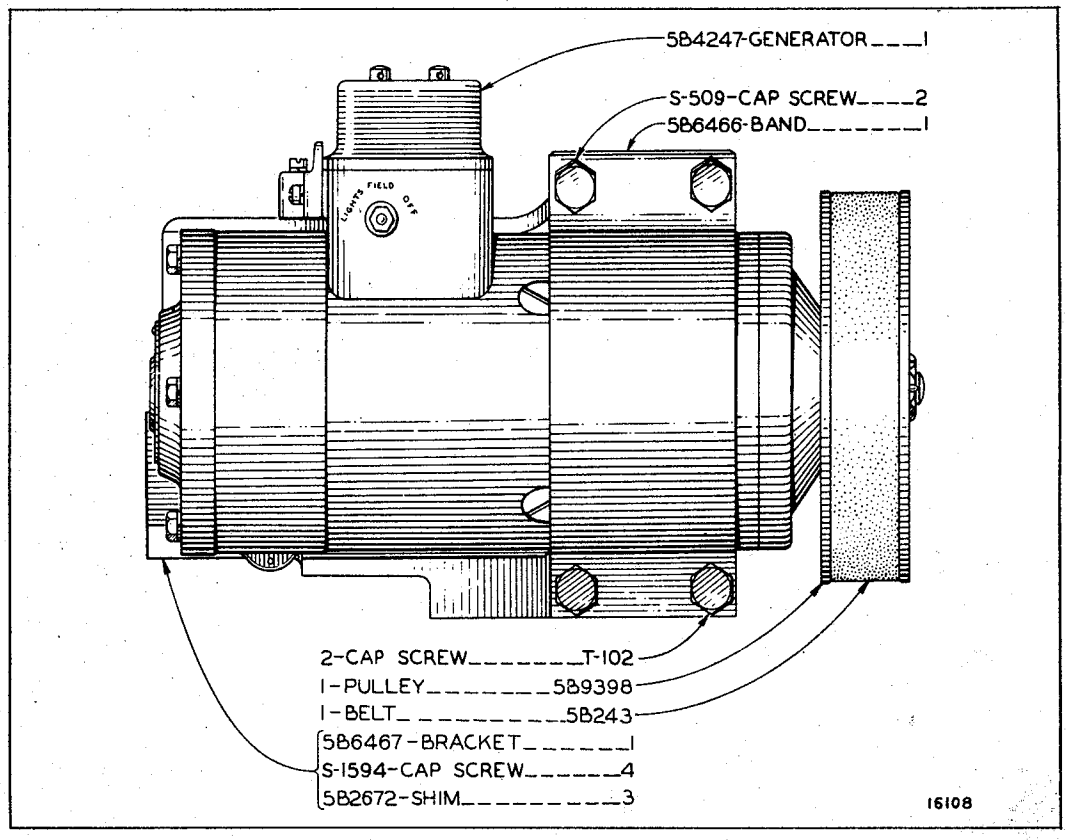
4B9388–WIRE_____22 FT.
4B9389 LOOM_____22 FT.
1B4206 NUT_____2 (LAMP)
S–1594 CAP SCREW___4 (FRONT BRACKET)
S–1581 BOLT_____4 } (REAR BRACKET)
1B4203 NUT_____4 }
L–472 BOLT_____5 } (CLIP)
1B4203 NUT_____5 }
4B5592 STOVE BOLT___6 (SWITCH & DASH LAMP)

13929

6B7127 LIGHTING SYSTEM GROUP
For use with Electric Starting System



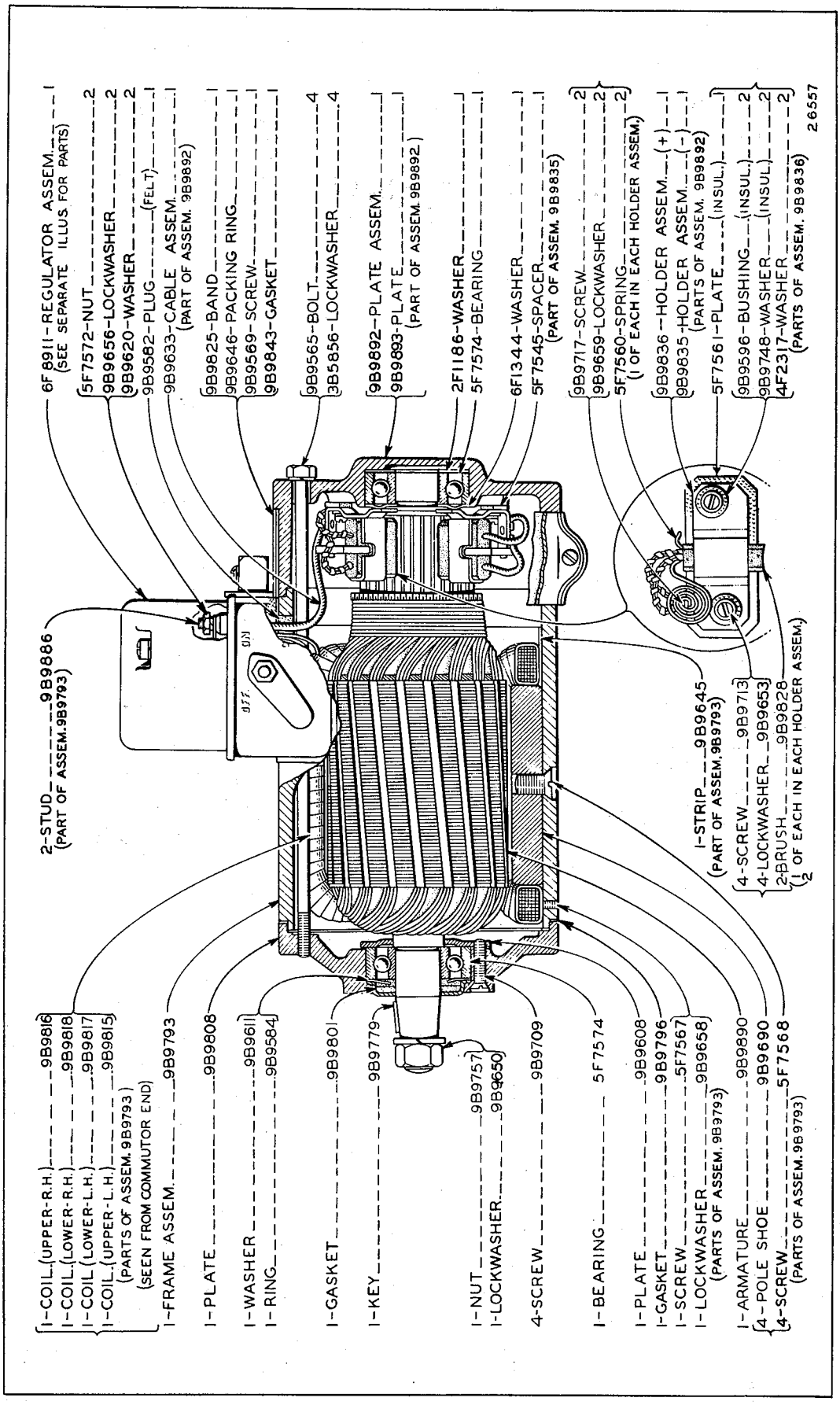
4B6745 LIGHTING GENERATOR GROUP
6 Volt, 75 Watt—For use with Battery



LIGHTING GENERATOR GROUP
6 Volt, 130 Watt—For use without Battery
Only separate parts serviced. When complete group is required order 5B4248.

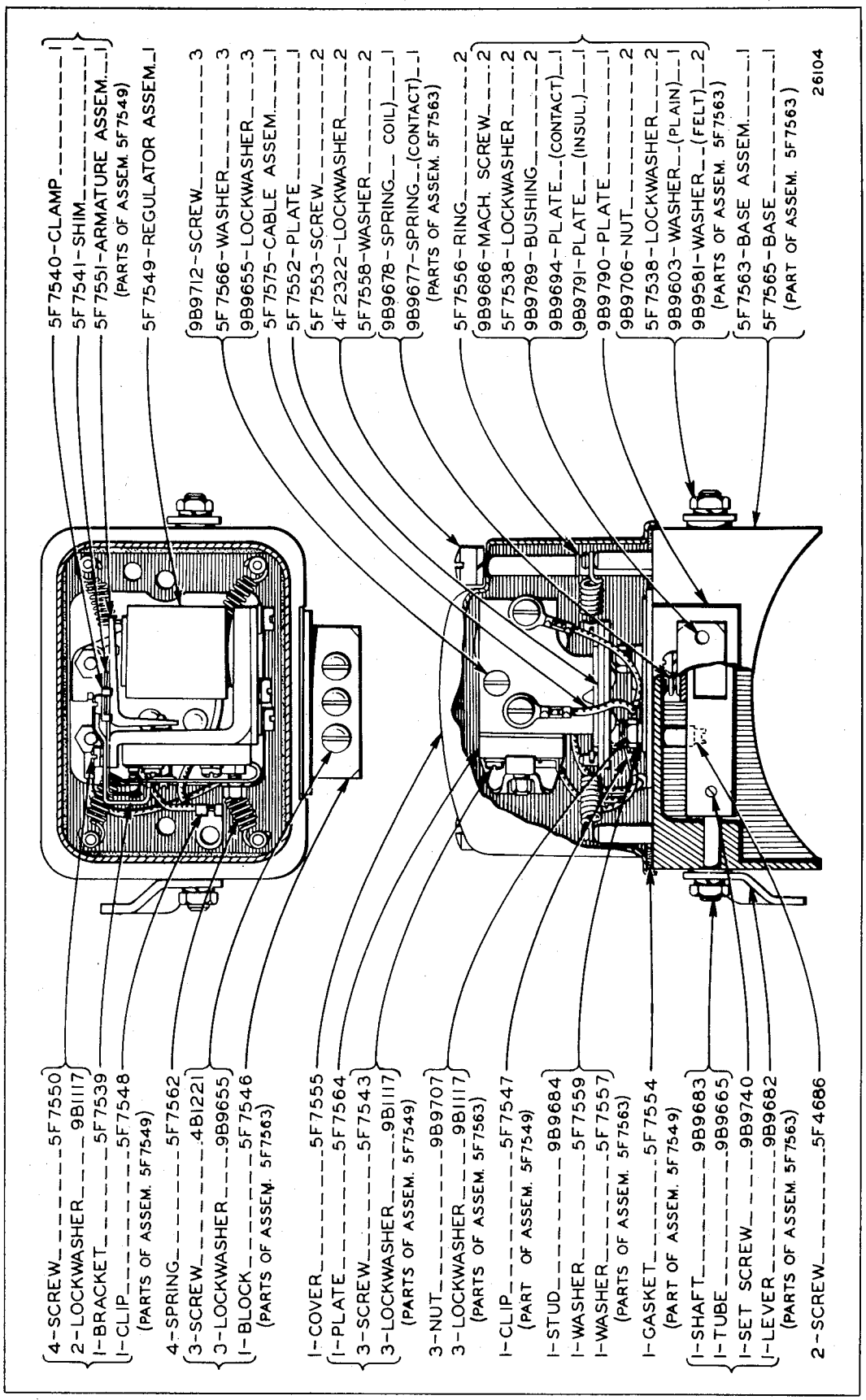
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

D2 TRACTOR—50 INCH GAUGE—PARTS CATALOG—FORM 8984—INSERT BETWEEN PAGES 130 & 131



4F1321 GENERATOR

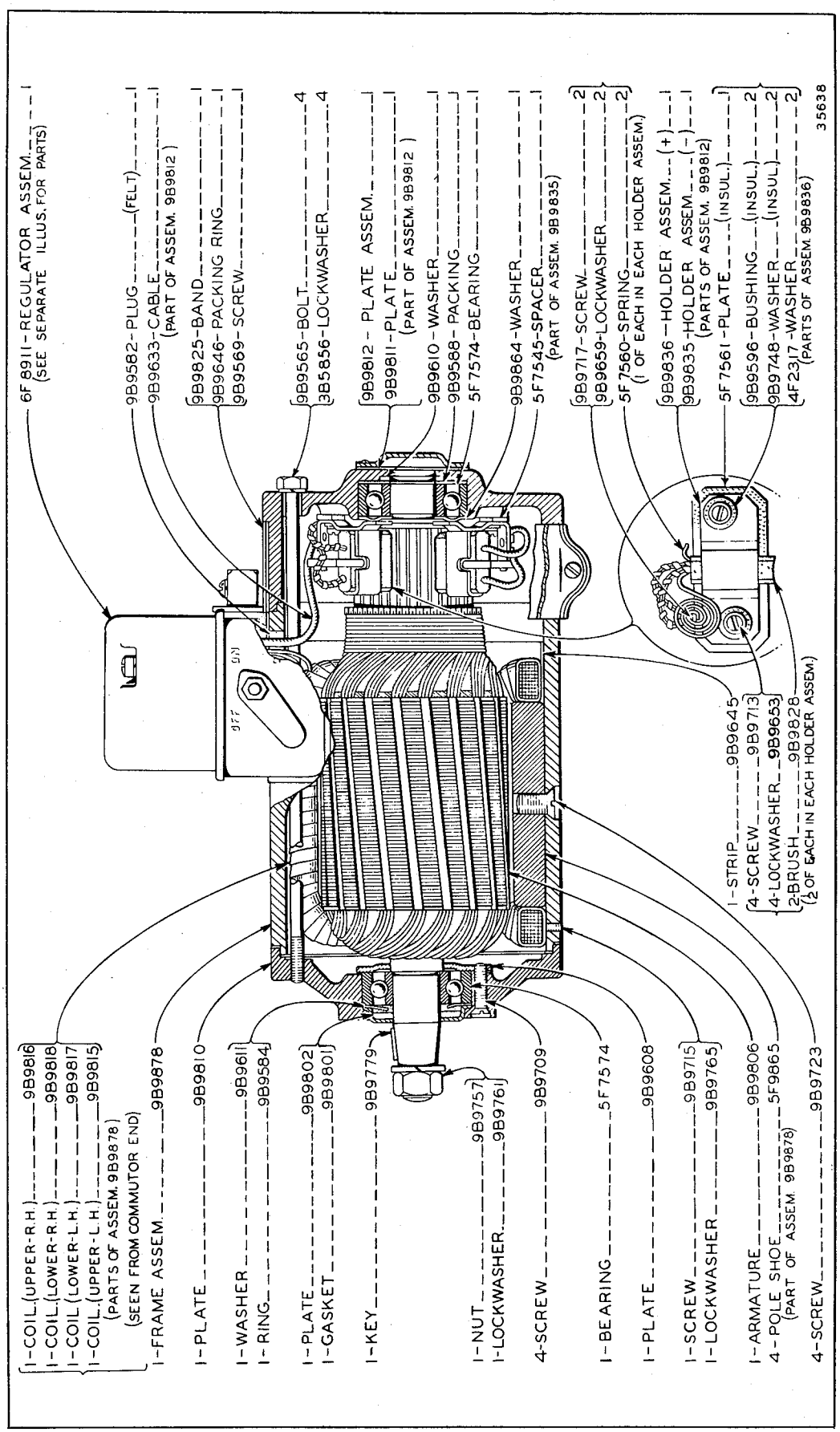
6F8911 Regulator Assembly parts are shown on reverse side of insert



6F8911 REGULATOR ASSEMBLY
Part of 4F1321 Generator shown on front side of insert

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

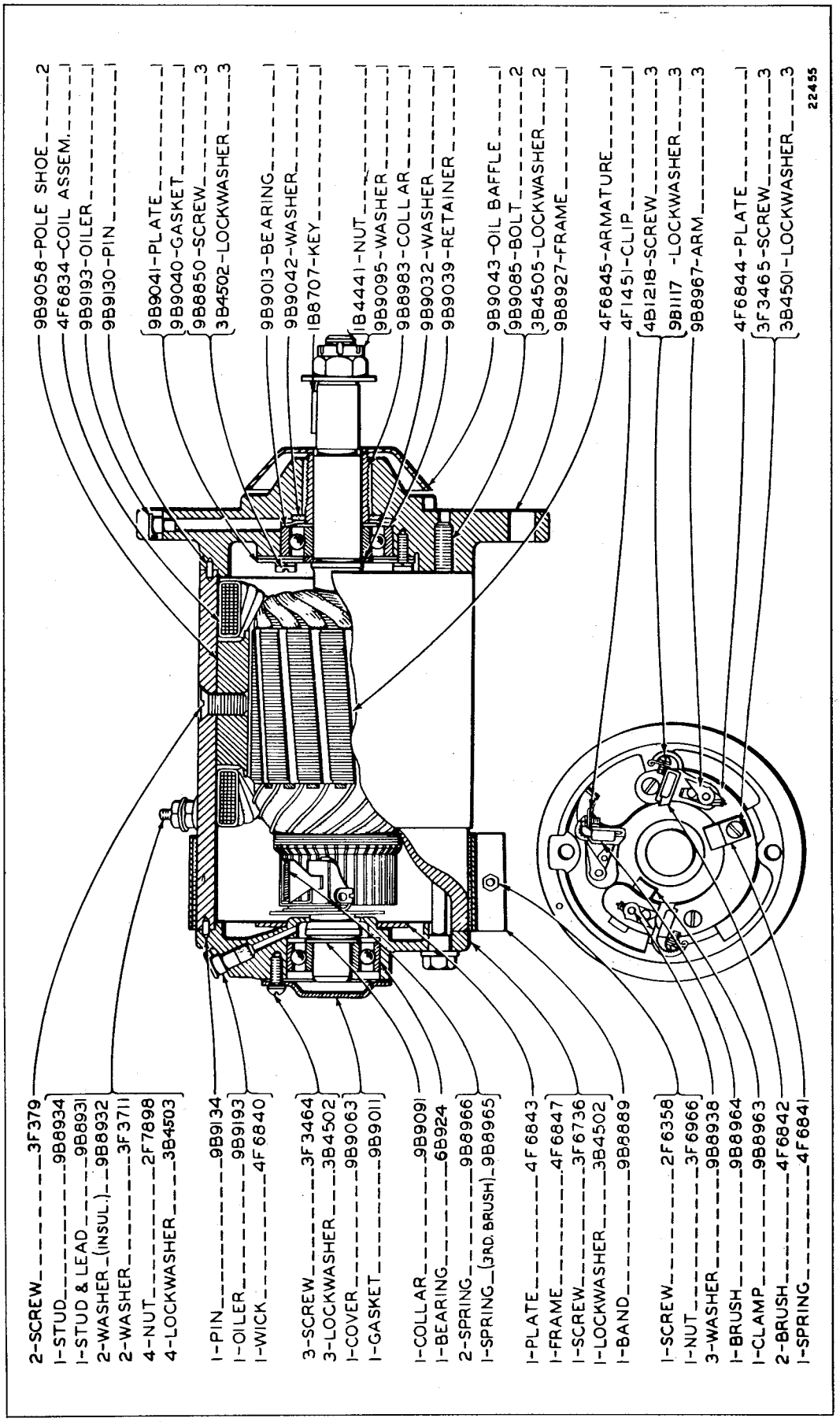
D2 TRACTOR—50 INC... ...E—PARTS CATALOG—FORM 8984—INSERT BETWEEN PAGES 130 & 131



5B4247 GENERATOR

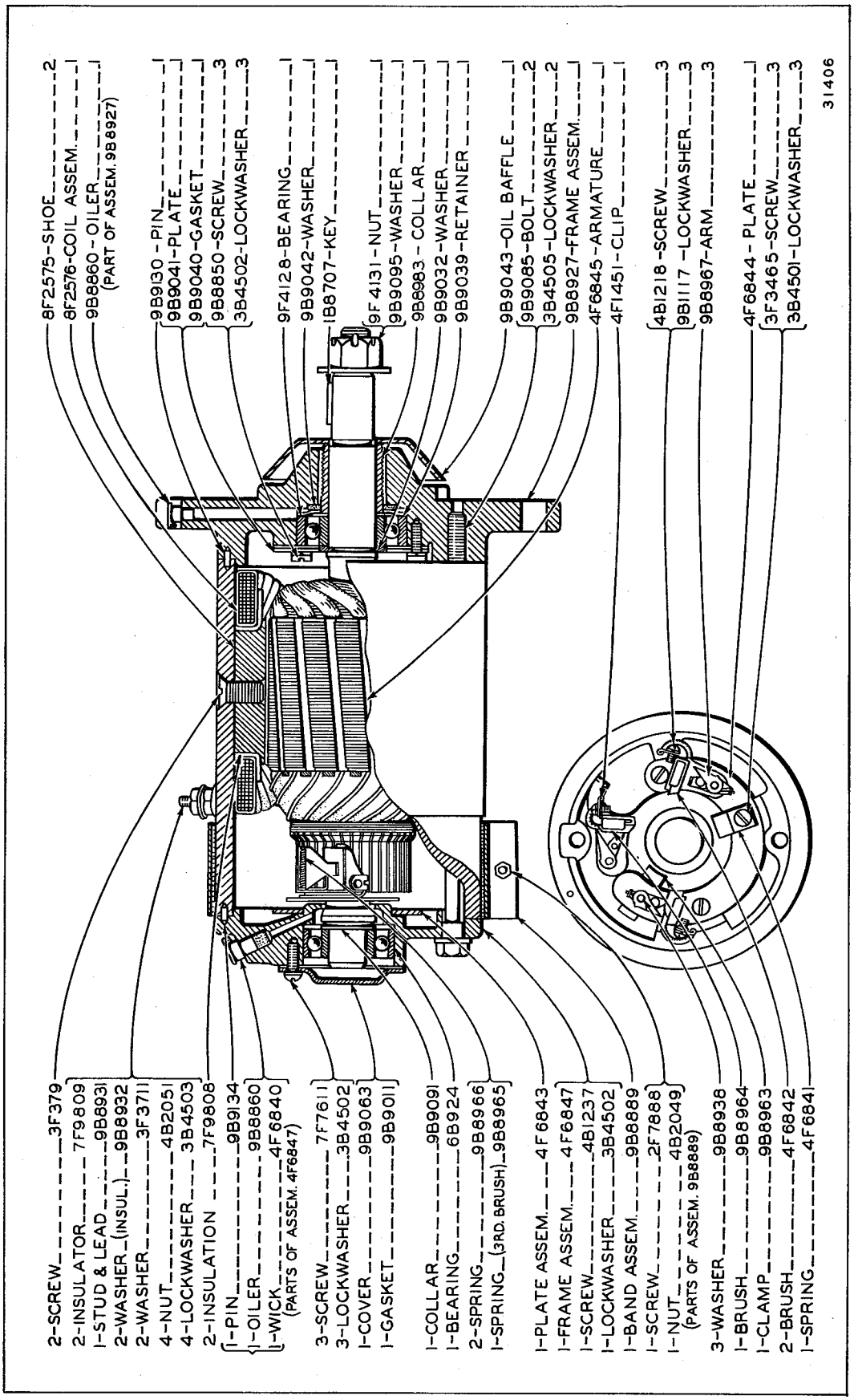
Part of Lighting Generator Group shown on Page 130
6F8911 Regulator Assembly parts are shown on insert
Only separate parts serviced. When complete Generator is required order 4F1321 shown on insert

INSERT BETWEEN PAGES 10 GAUGE SMM 8784—PARTS CATALOG FOR D2 TRACTOR—50 INCH GAUGE

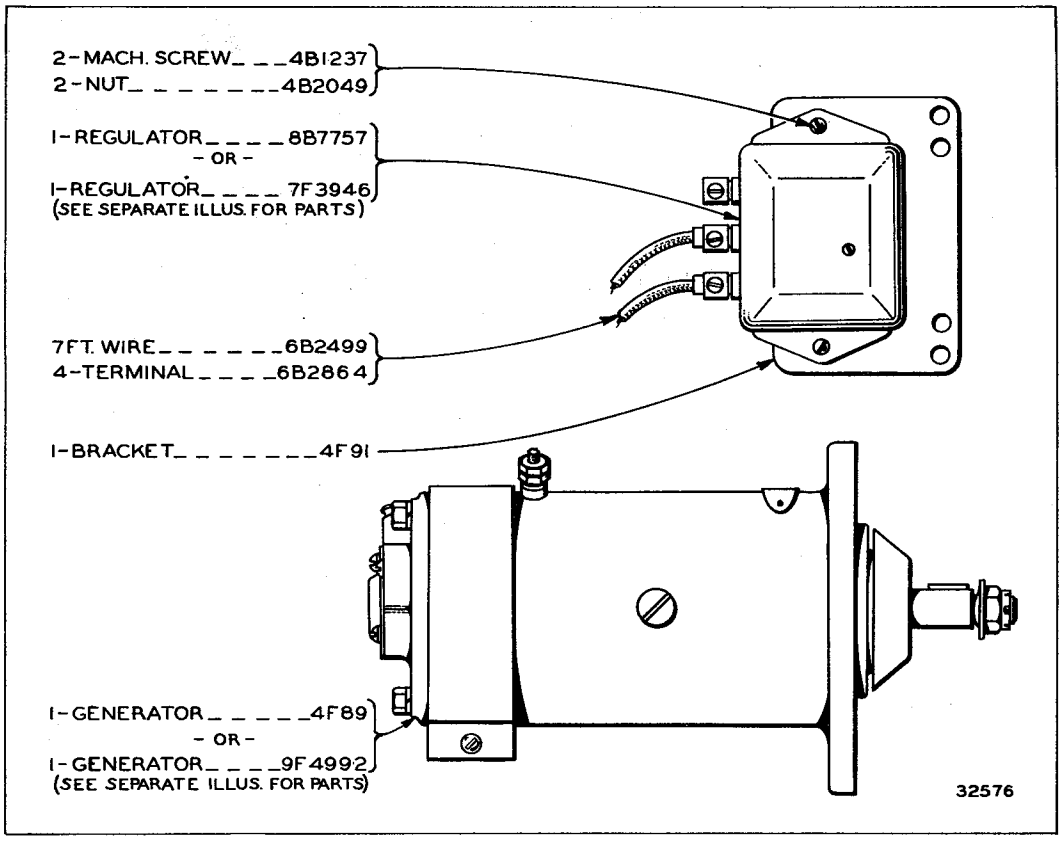


4F89 GENERATOR

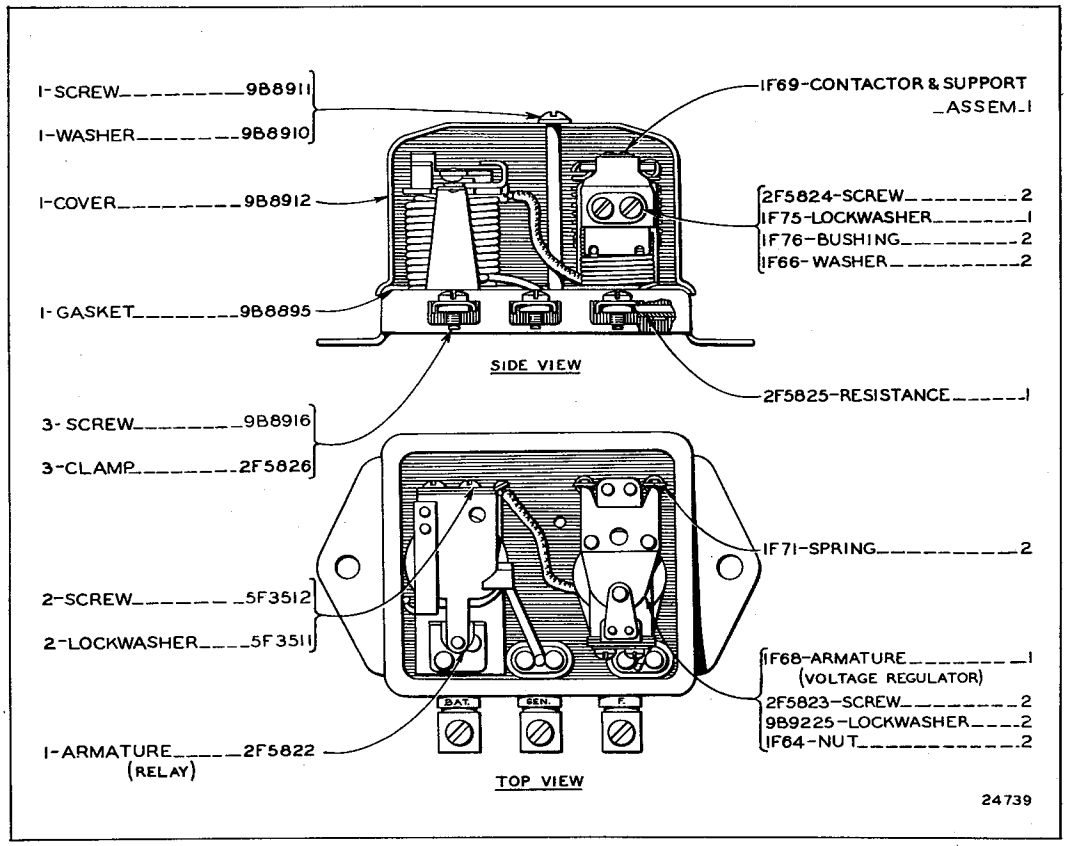
Only separate parts serviced. When complete Generator is required, order 9F4992 shown on reverse side of insert



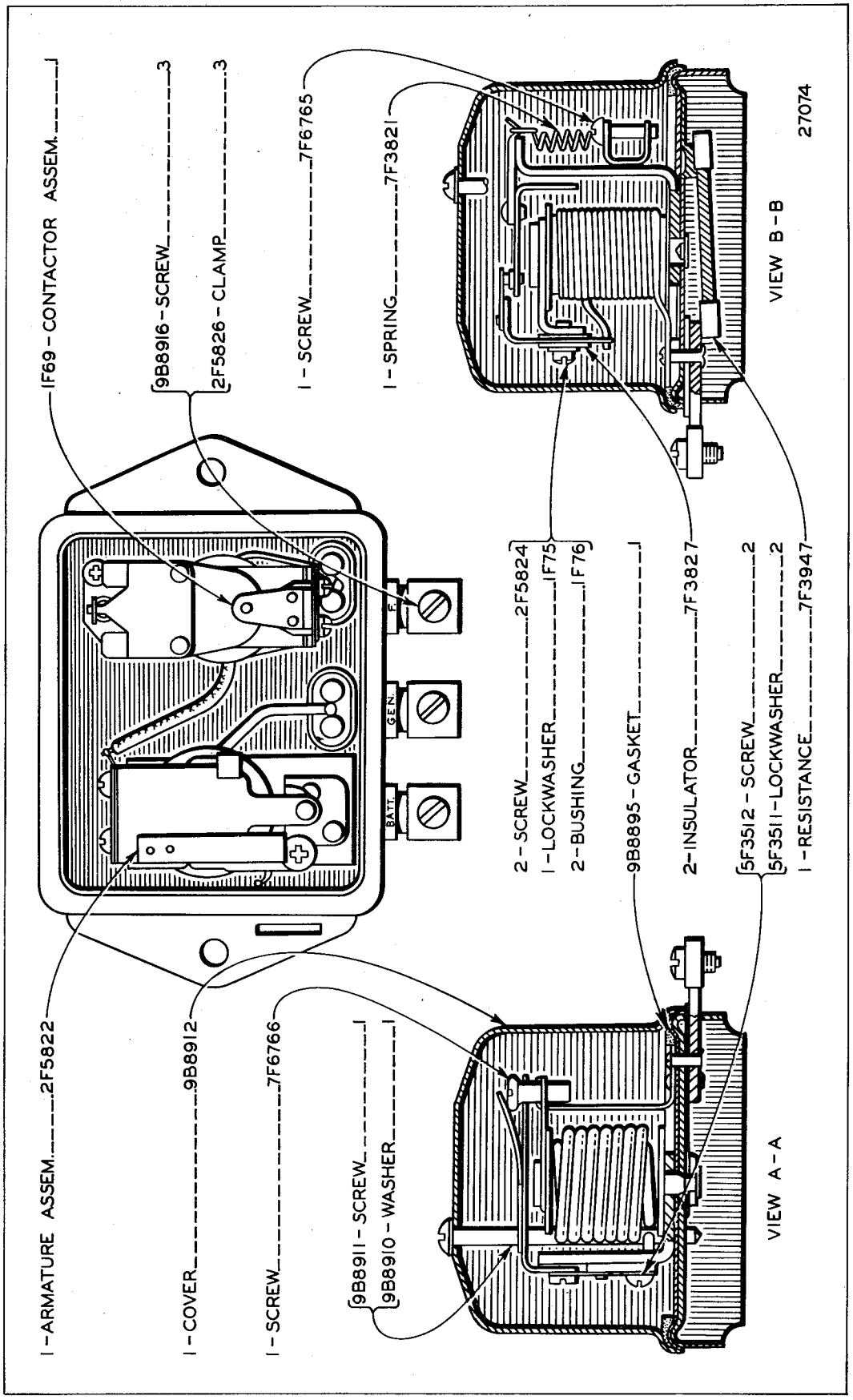
9F4992 GENERATOR



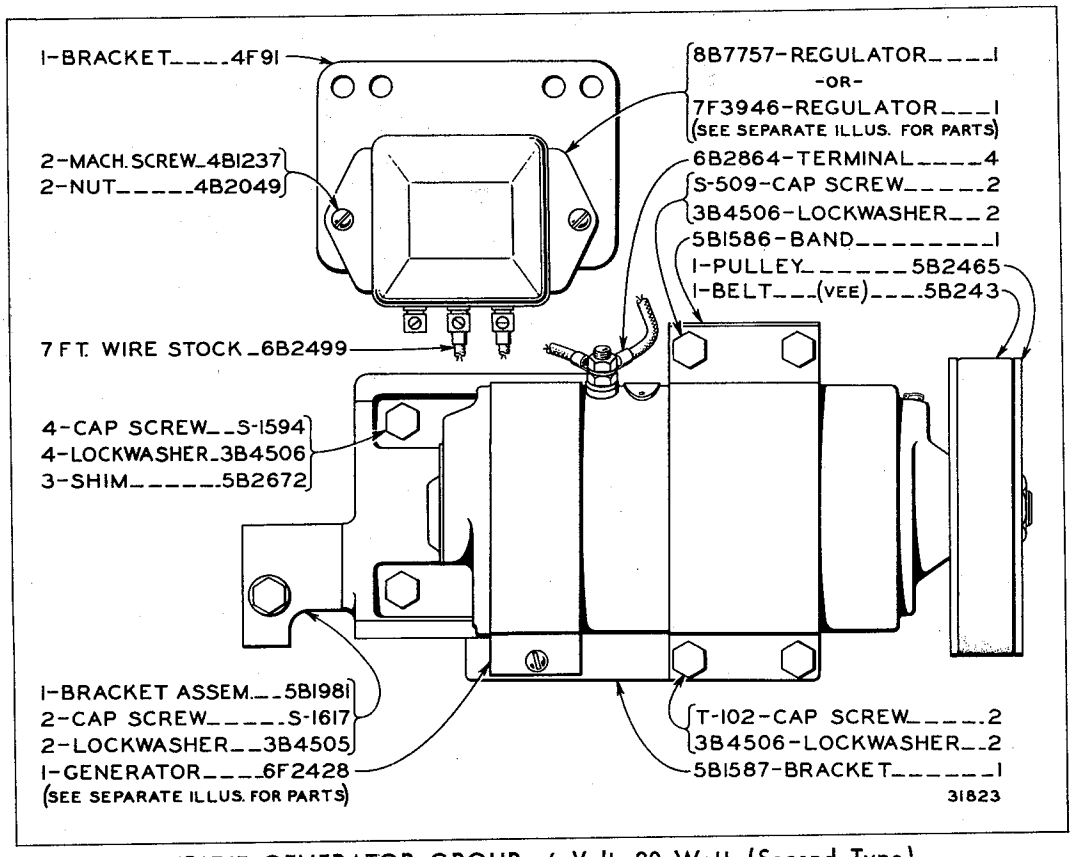
6F2246 GENERATOR GROUP—6 Volt (Field Changeover)
8B7757, 7F3946, 4F89 and 9F4992 parts are shown on insert



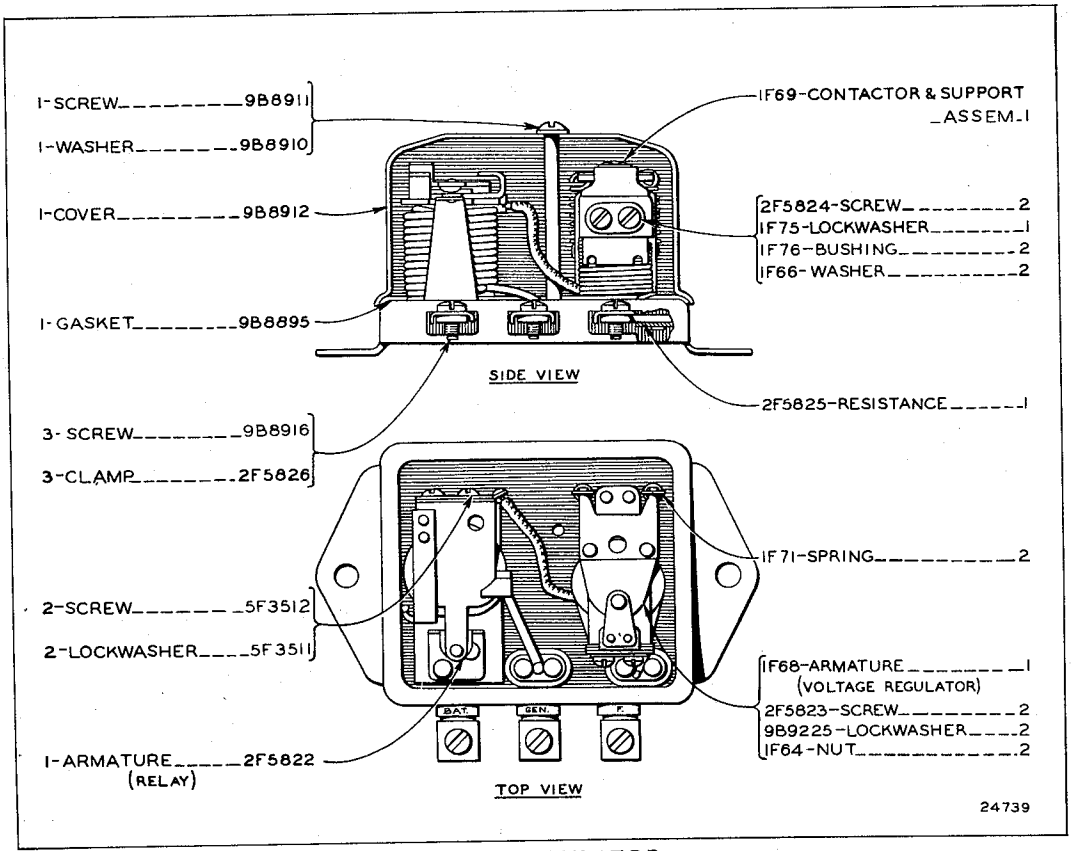
8B7757 REGULATOR
Only separate parts serviced. When complete Regulator is required, order 7F3946 shown on reverse side of insert



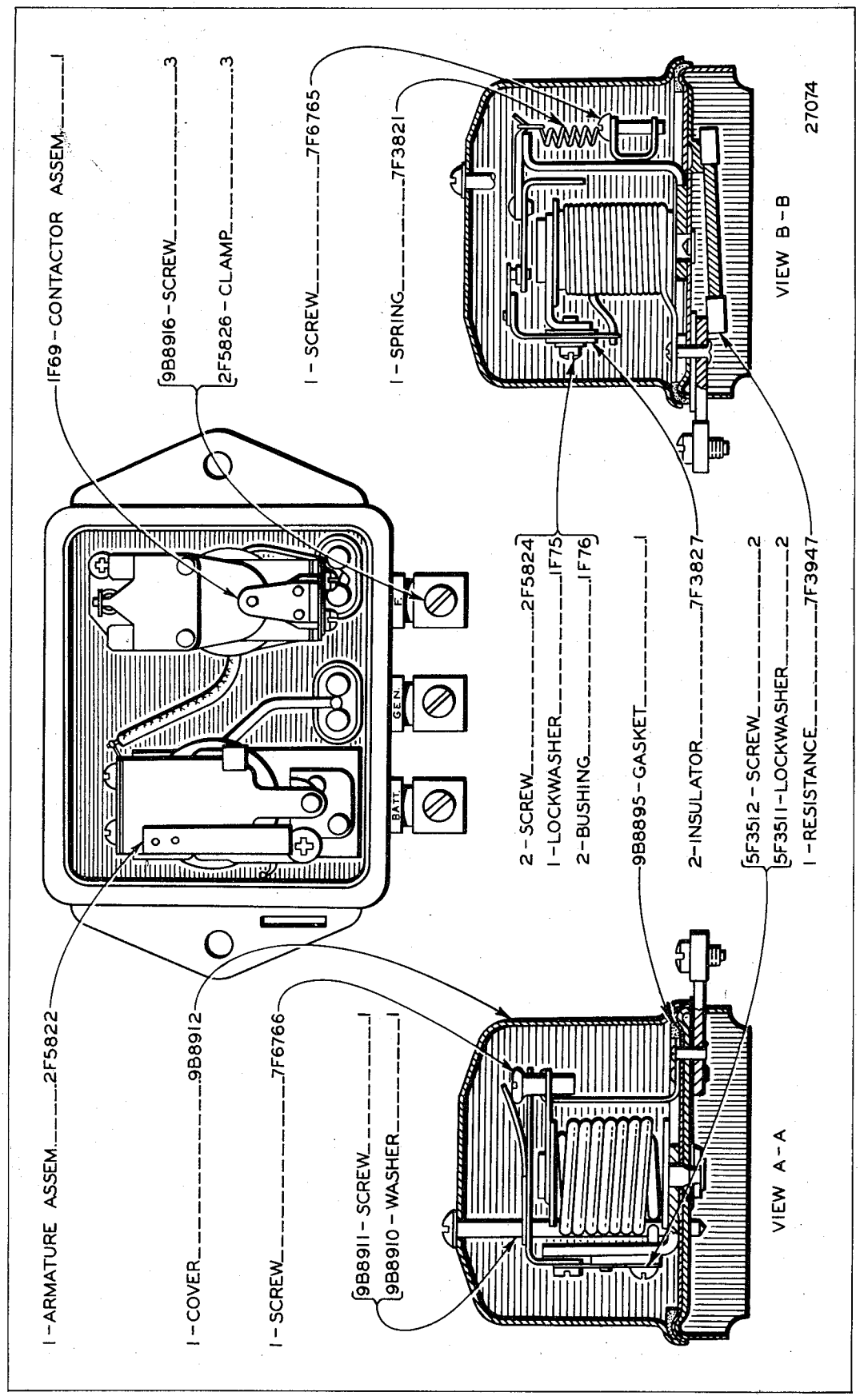
7F3946 REGULATOR



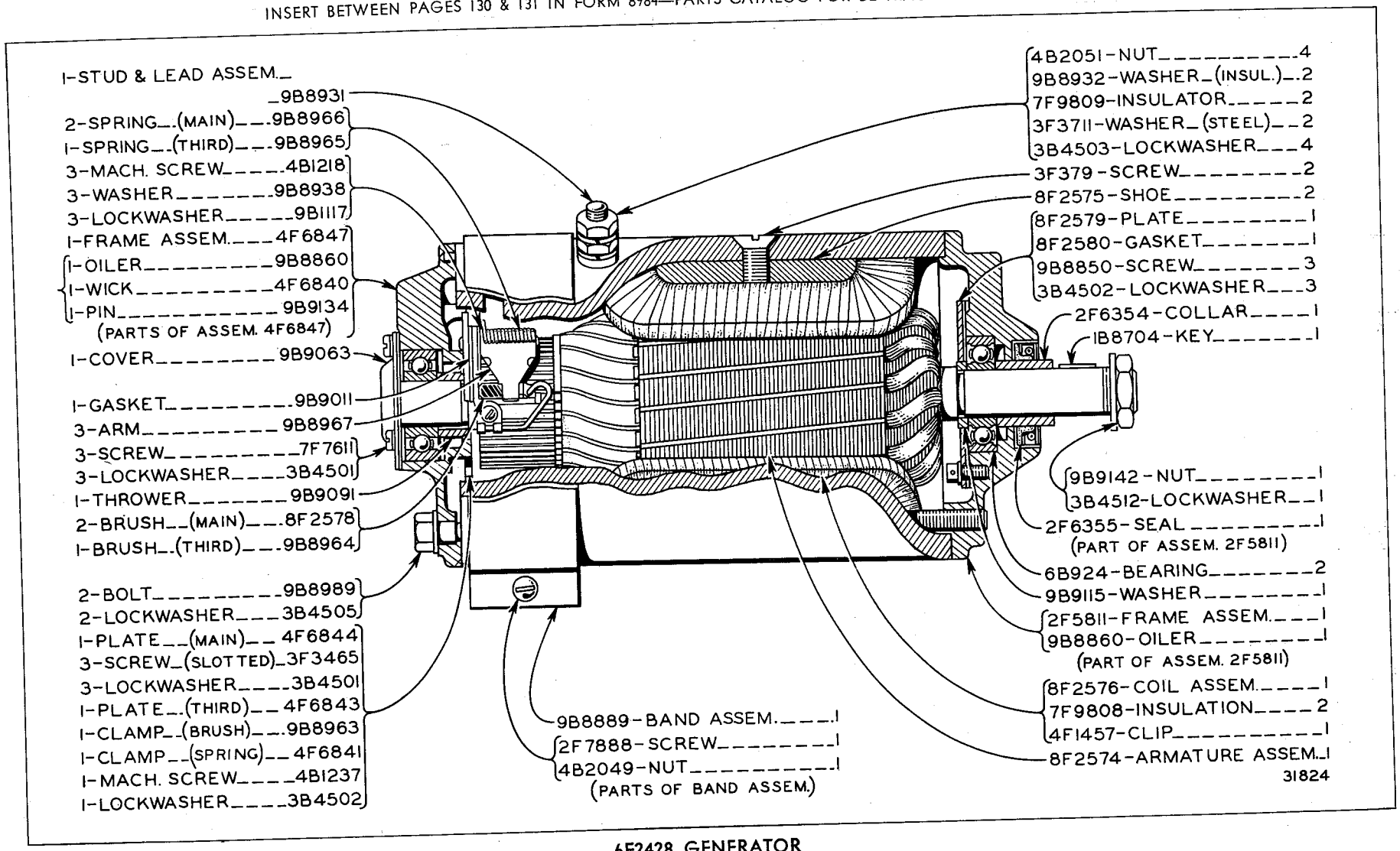
4B6745 GENERATOR GROUP—6 Volt, 90 Watt (Second Type)
For use with Battery. 8B7757, 7F3946 and 6F2428 parts are shown on insert



8B7757 REGULATOR
Part of 4B6745 Generator Group. Only separate parts serviced
When complete Regulator is required order 7F3946 shown on reverse side of insert



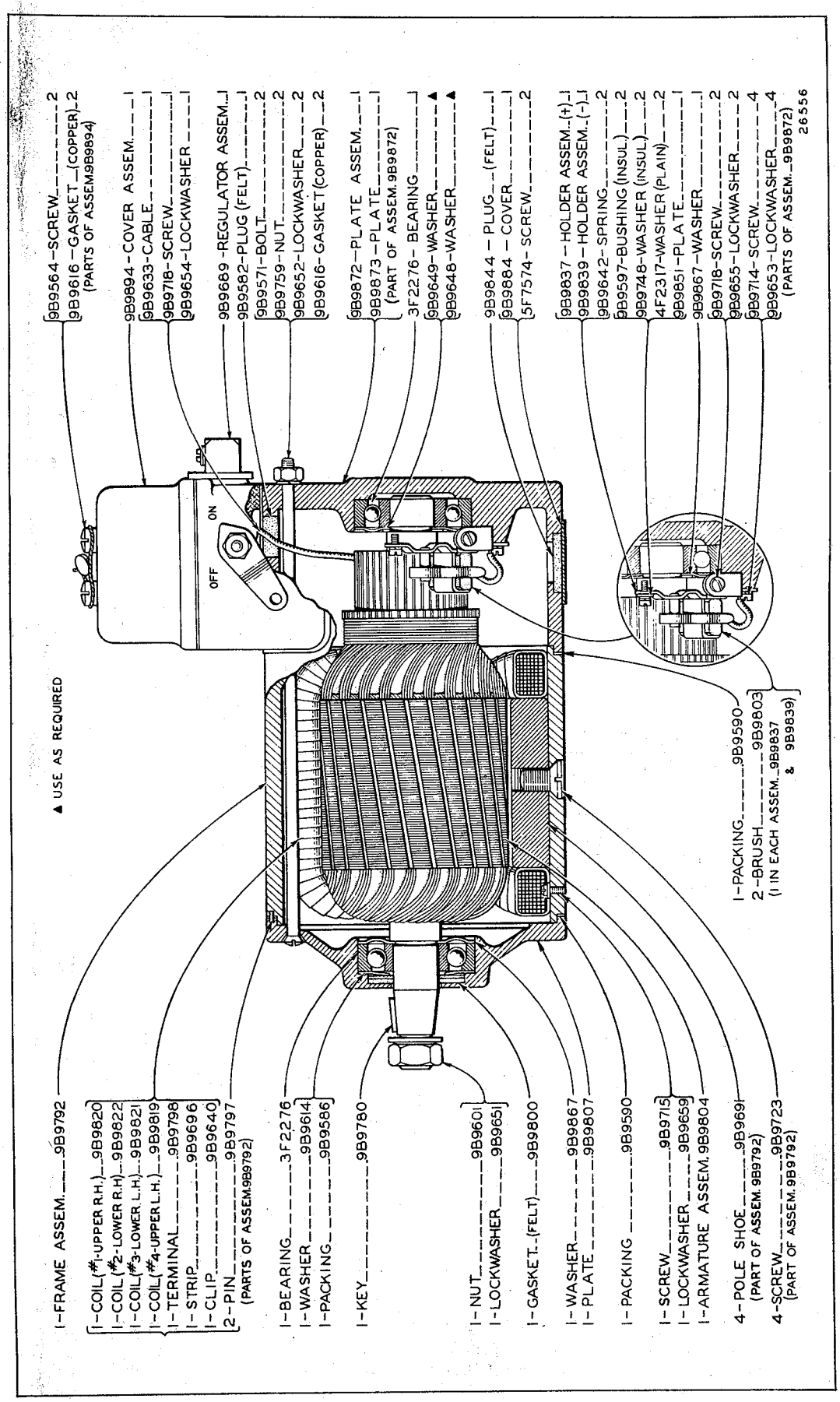
7F3946 REGULATOR (Replaces 8B7757)
Part of 4B6745 Generator Group shown on front side of insert



6F2428 GENERATOR
Part of 4B6745 Generator Group shown on insert

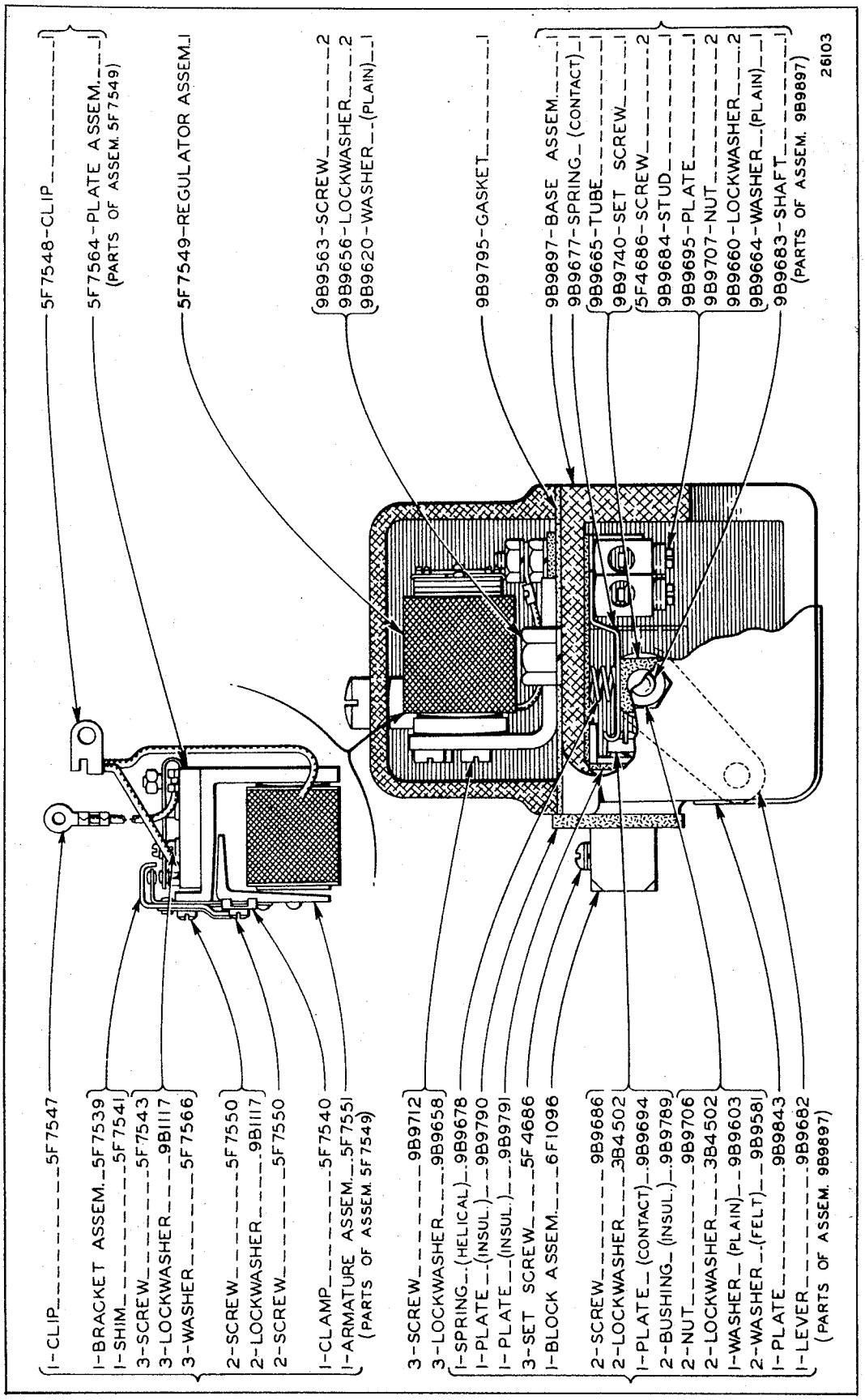
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

INSERT BETWEEN PAGES 130 & 131 IN FORM 8984—PARTS CATALOG FOR D2 TRACTOR—50 INCH GAUGE

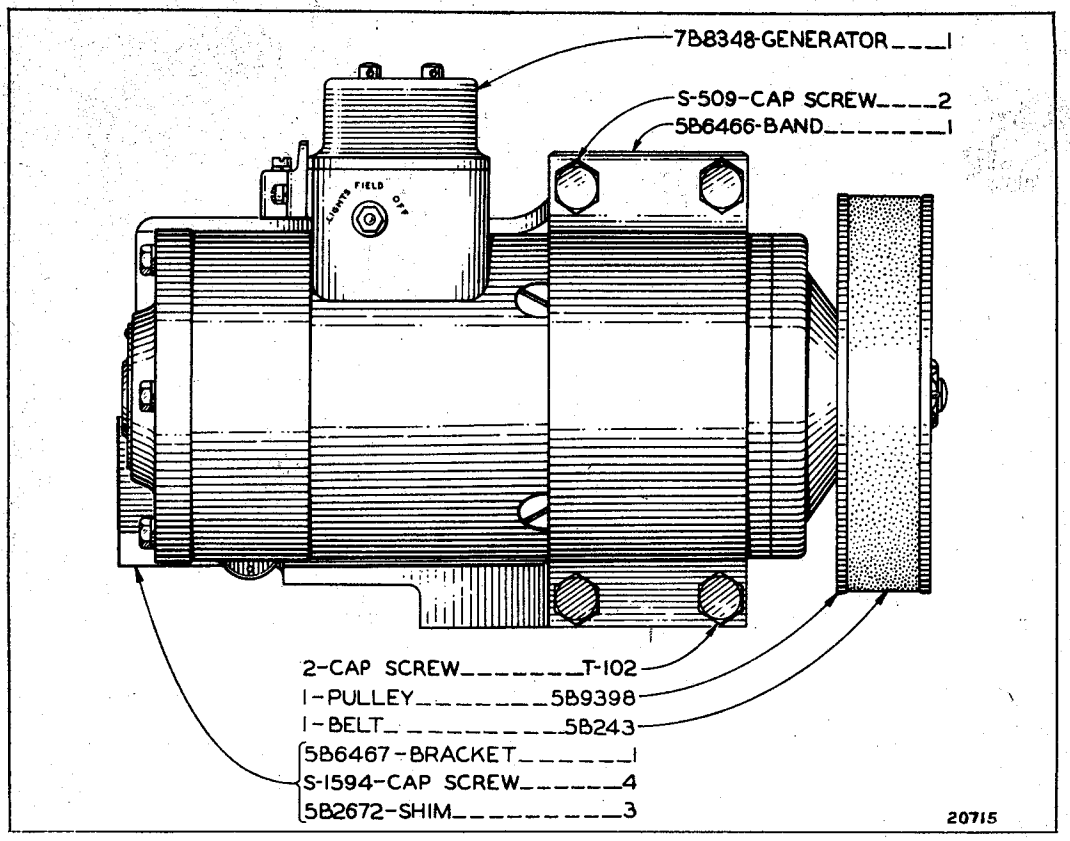


7B8347 GENERATOR

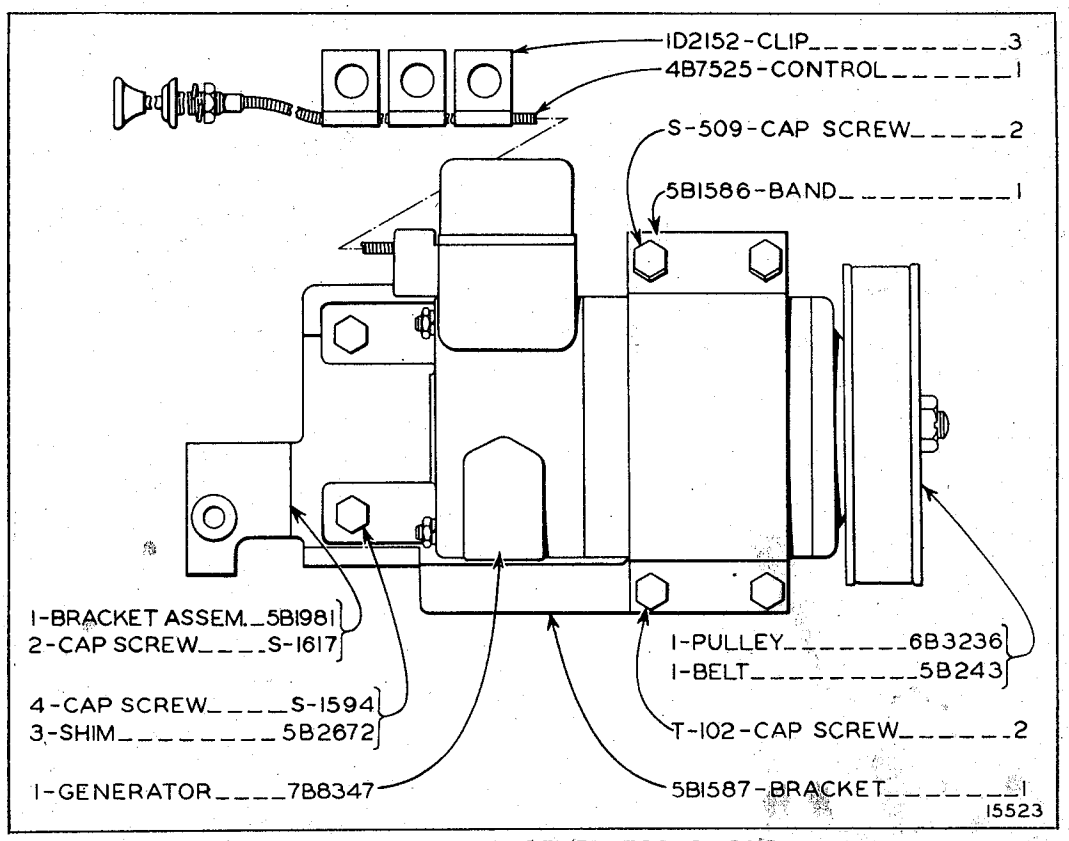
Part of 5B1863 Lighting Generator Group shown on Page 131
9B9689 Regulator Assembly parts are shown on reverse side of insert



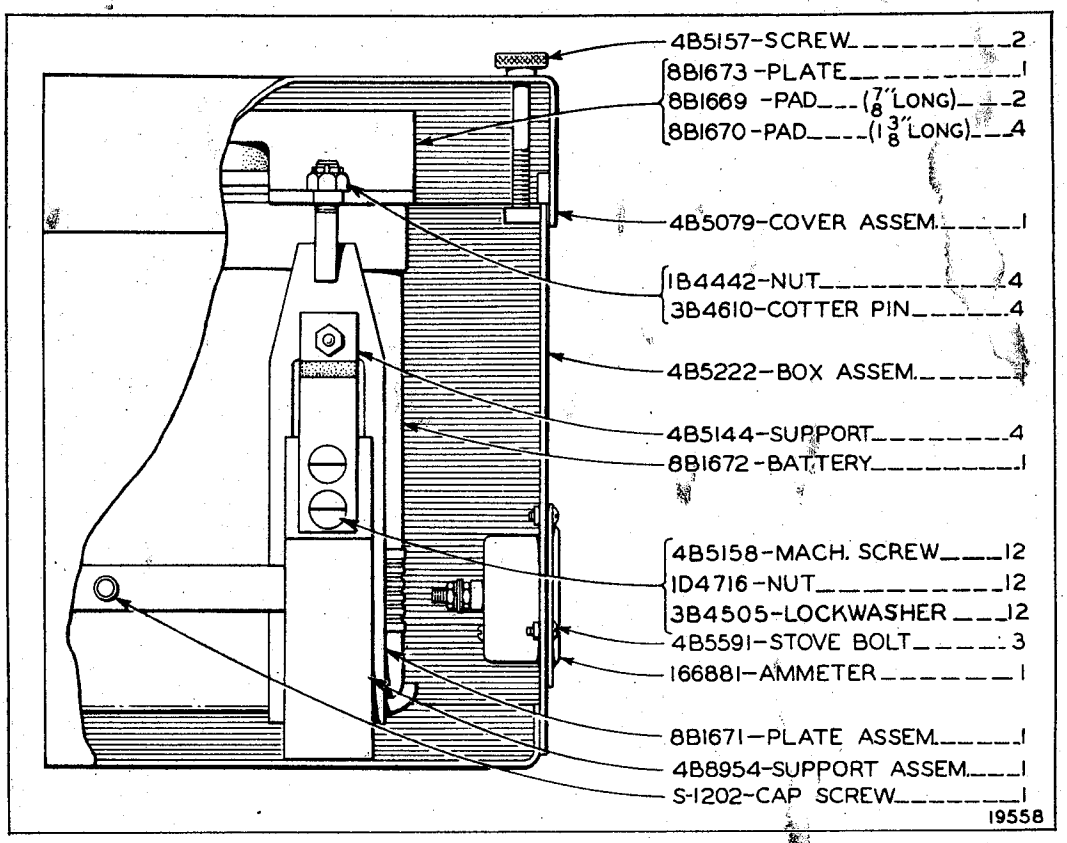
9B9689 REGULATOR ASSEMBLY
Part of 7B8347 Generator



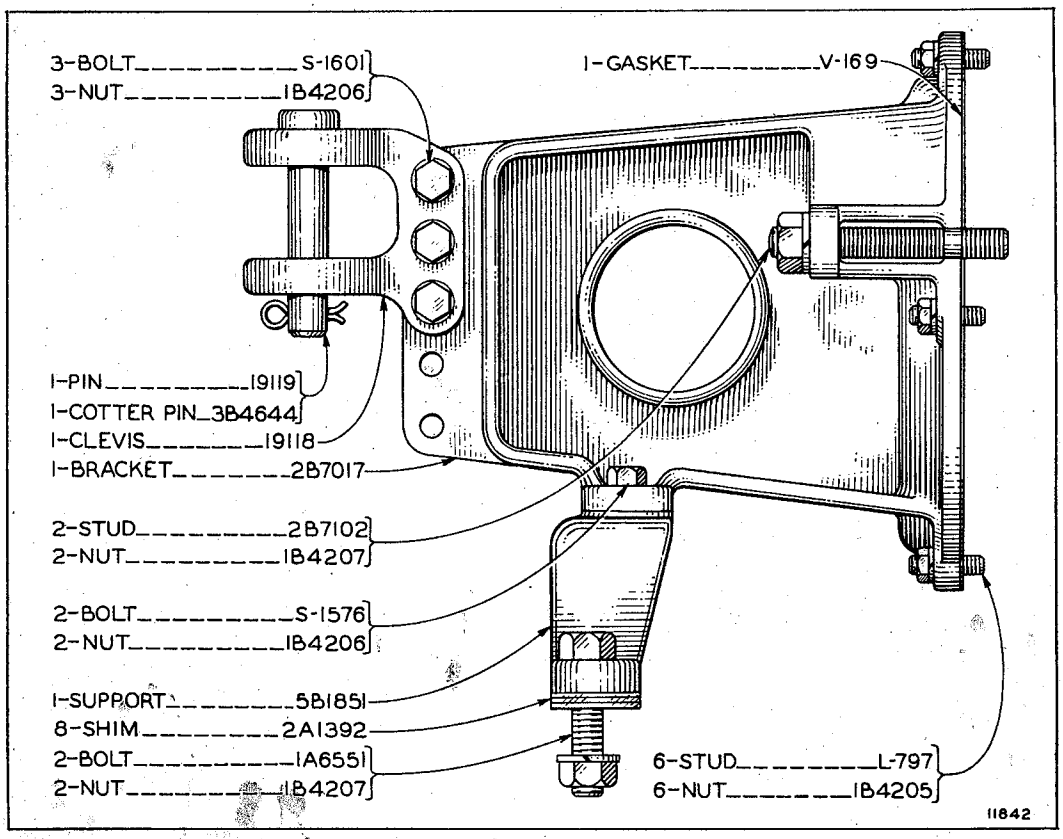
5B4248 LIGHTING GENERATOR GROUP
6 Volt, 130 Watt—For use without Battery



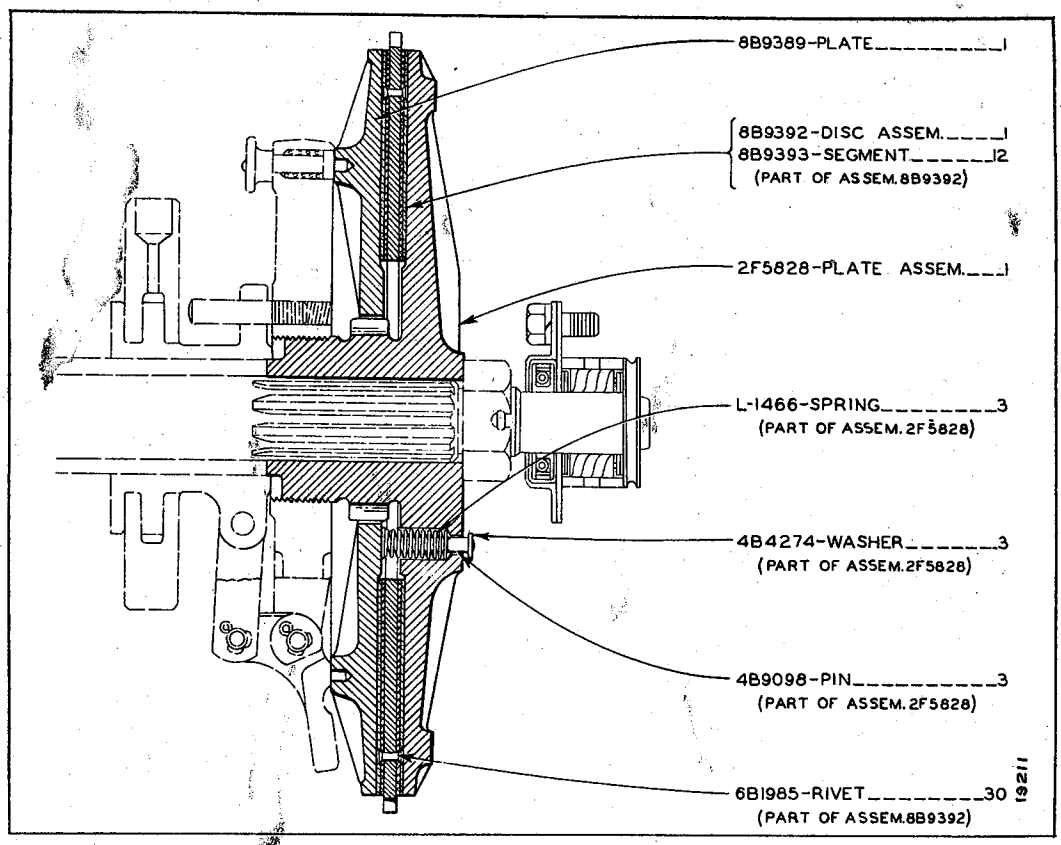
5B1863 LIGHTING GENERATOR GROUP
6 Volt, 75 Watt—For use without Battery



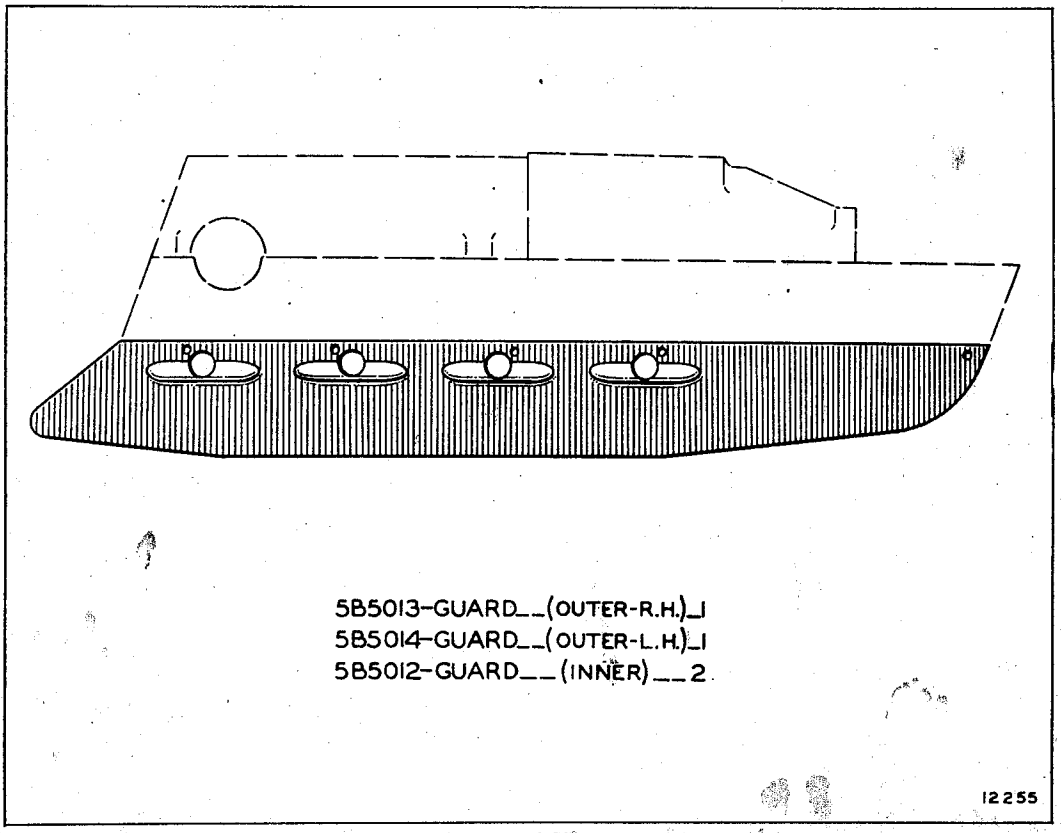
4B5163 BATTERY AND BOX GROUP—6 Volt



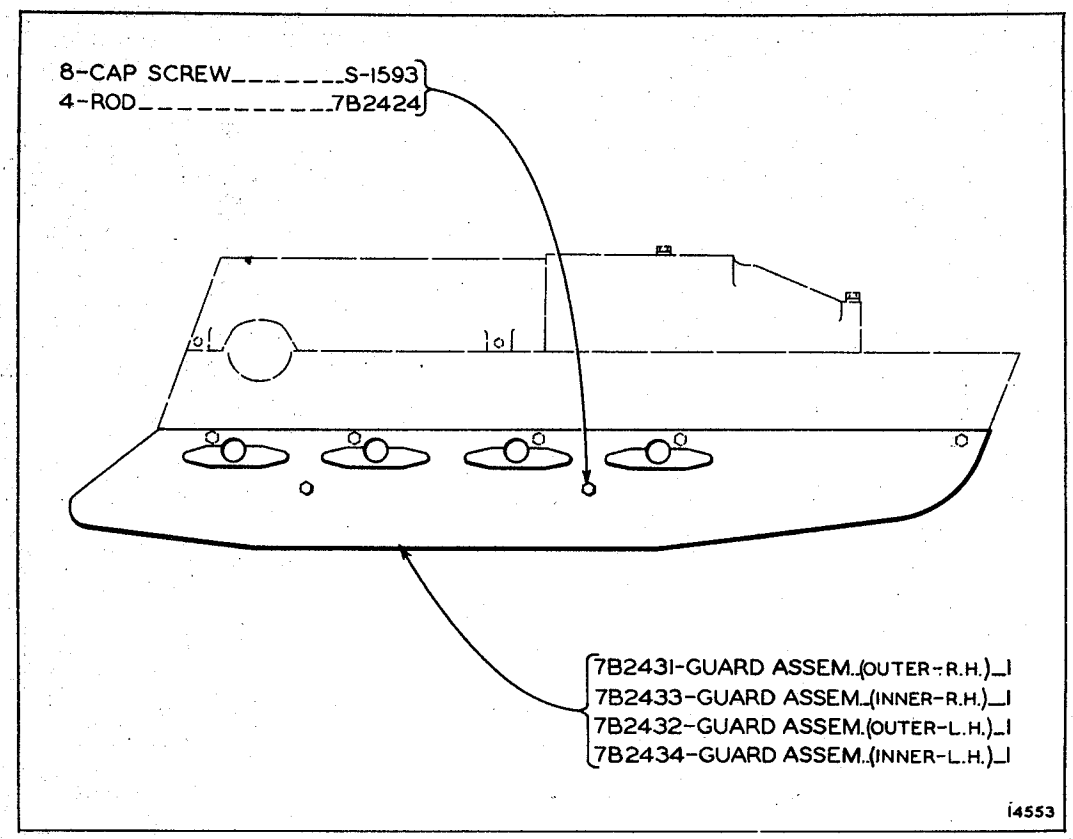
4B7960 HIGH DRAWBAR GROUP



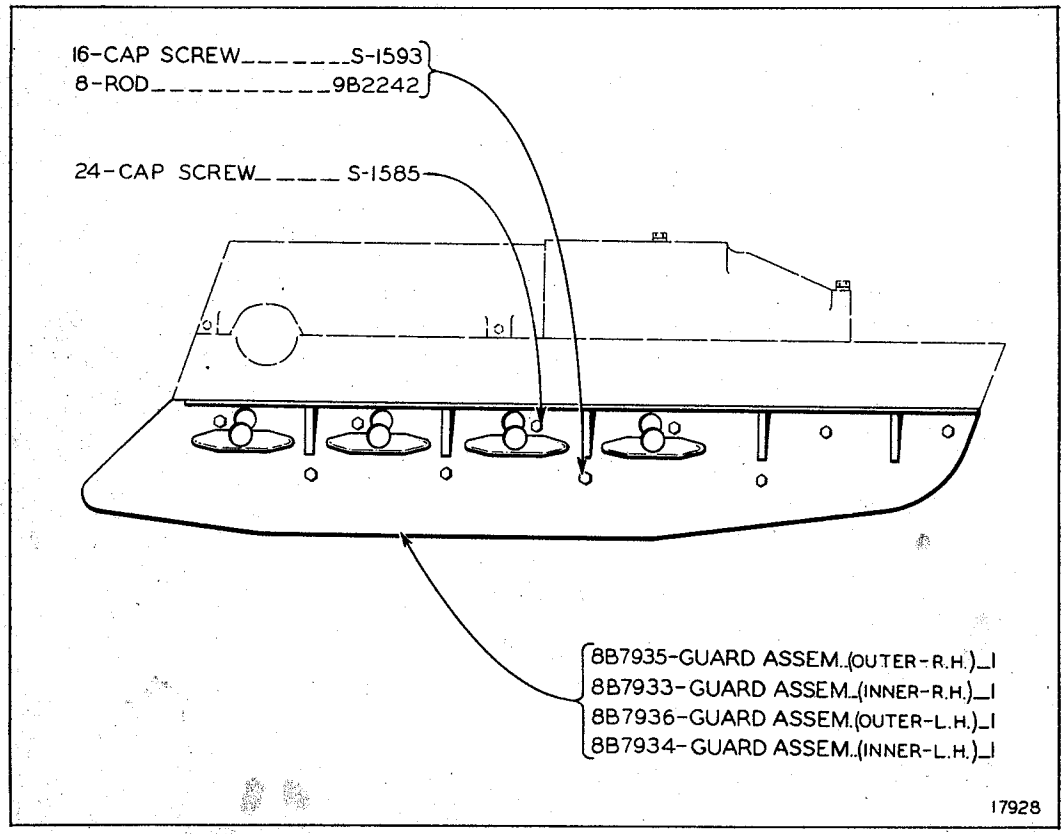
2F5827 FLYWHEEL CLUTCH DISC GROUP—Metallic Faced



5B5011 TRACK ROLLER GUARD GROUP—Narrow
For use with Flat Shoes, Angle Shoes or Hook-on Grousers

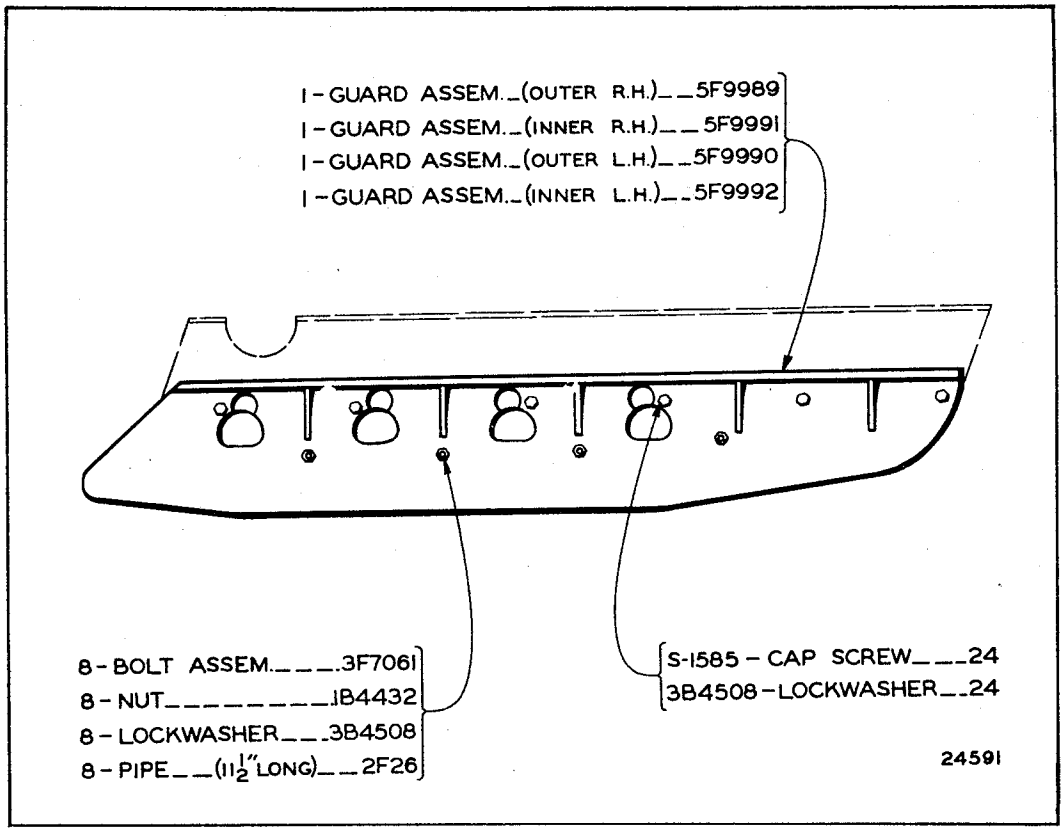


7B2436 TRACK ROLLER GUARD GROUP—Heavy Duty



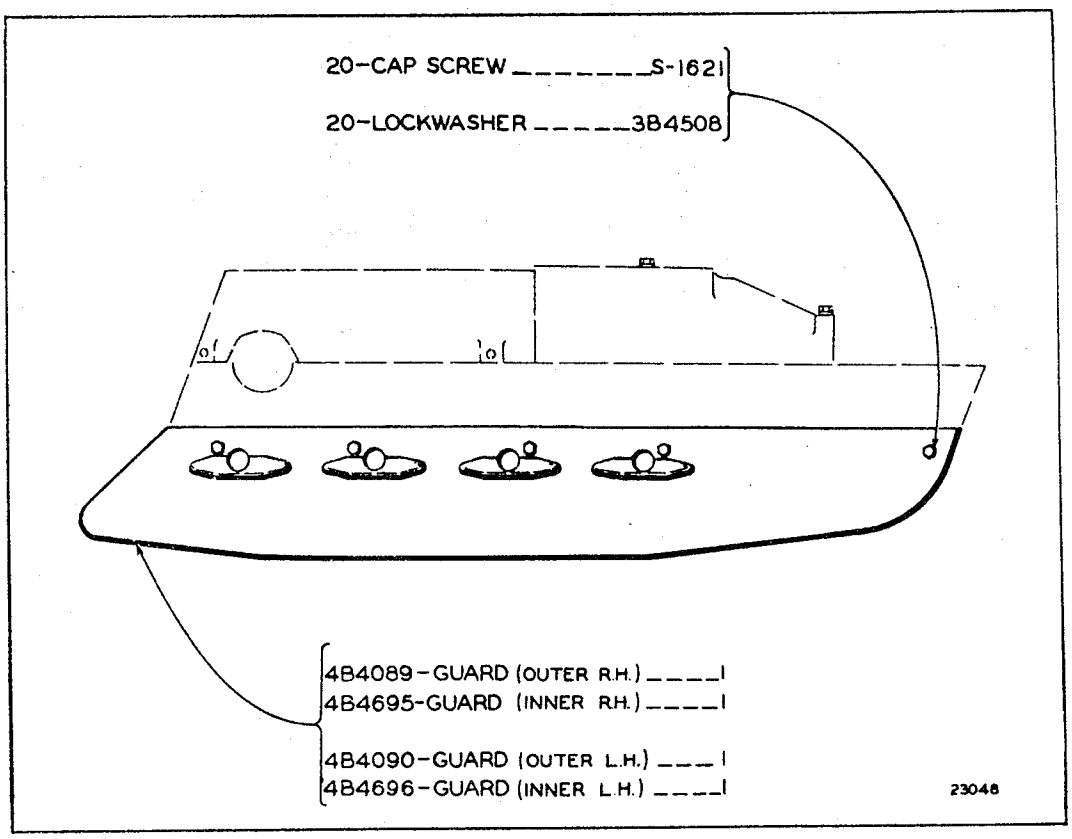
8B7939 TRACK ROLLER GUARD GROUP—Heavy Duty

INSERT BETWEEN PAGES 134 & 135 IN FORM 8984—
PARTS CATALOG FOR D2 TRACTOR—50 Inch Gauge

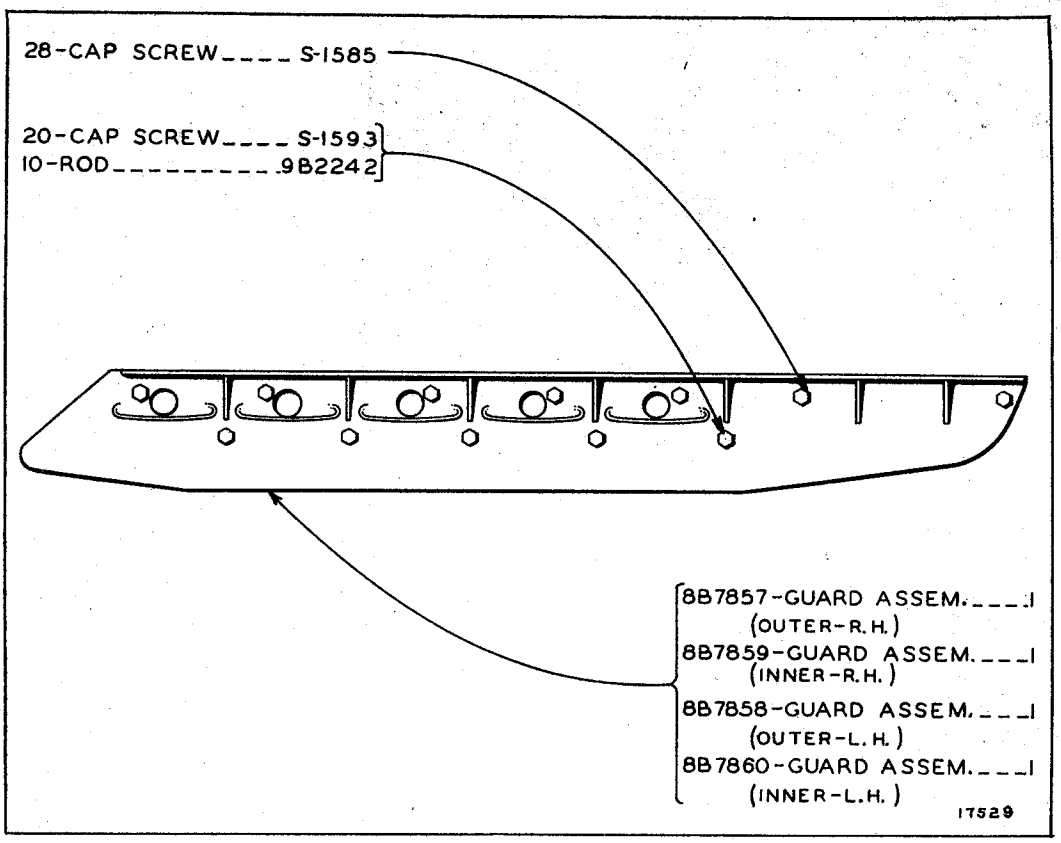


5F9984 TRACK ROLLER DIRT GUARD GROUP—Heavy Duty
For use with Standard Track Roller Frame
Replaces 8B7939 Track Roller Guard Group

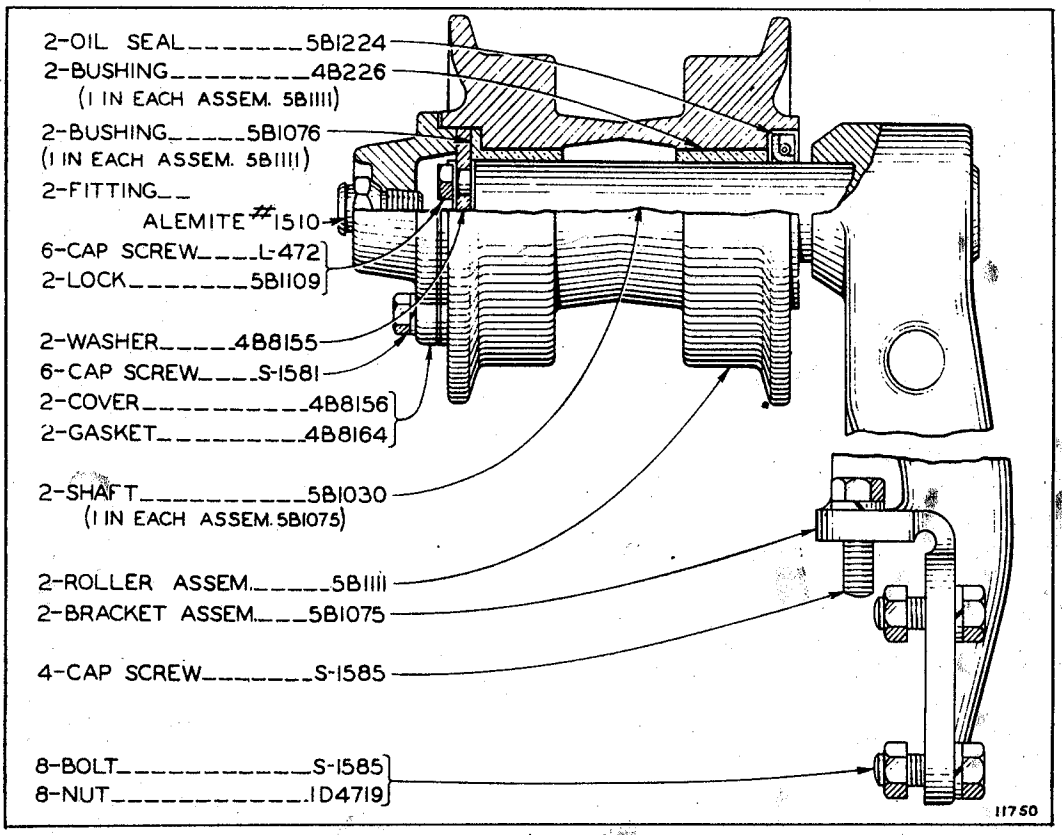
INSERT BETWEEN PAGE 134 & 135 IN FORM 8984
—D2 TRACTOR (50" Gauge)



4F7238 TRACK ROLLER DIRT GUARD GROUP—Light Duty

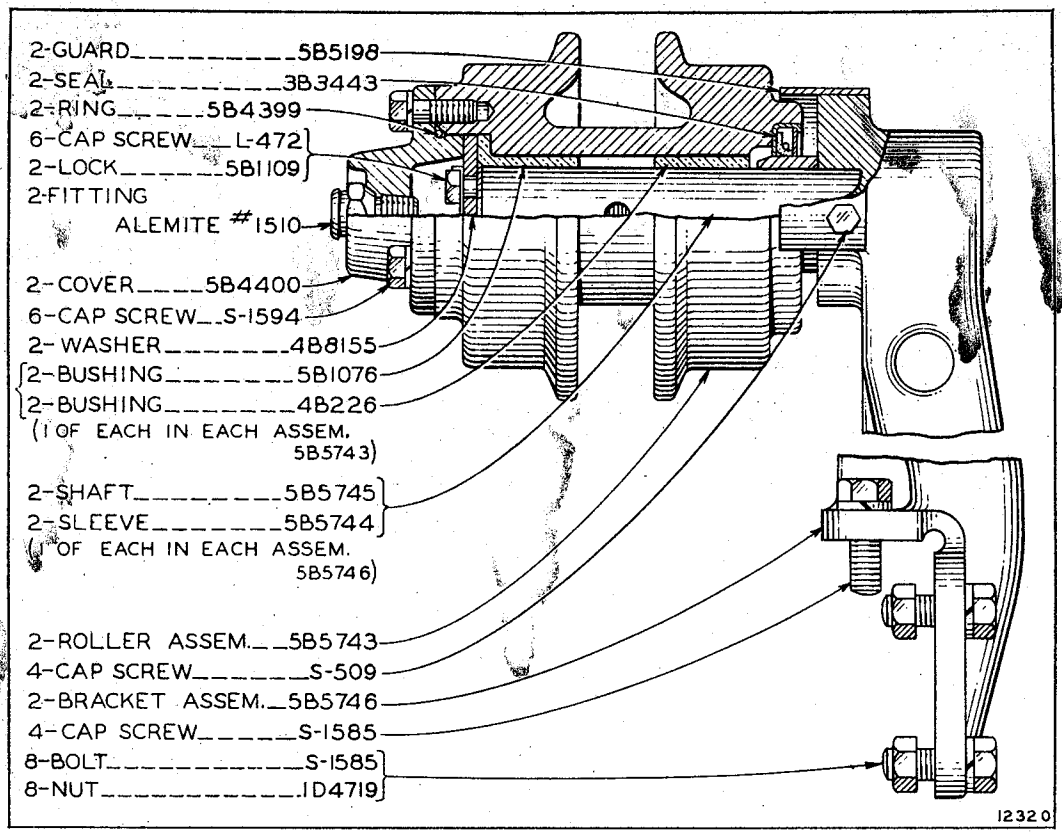


8B7961 TRACK ROLLER GUARD GROUP—Heavy Duty
For use with Five Roller Track Roller Frame



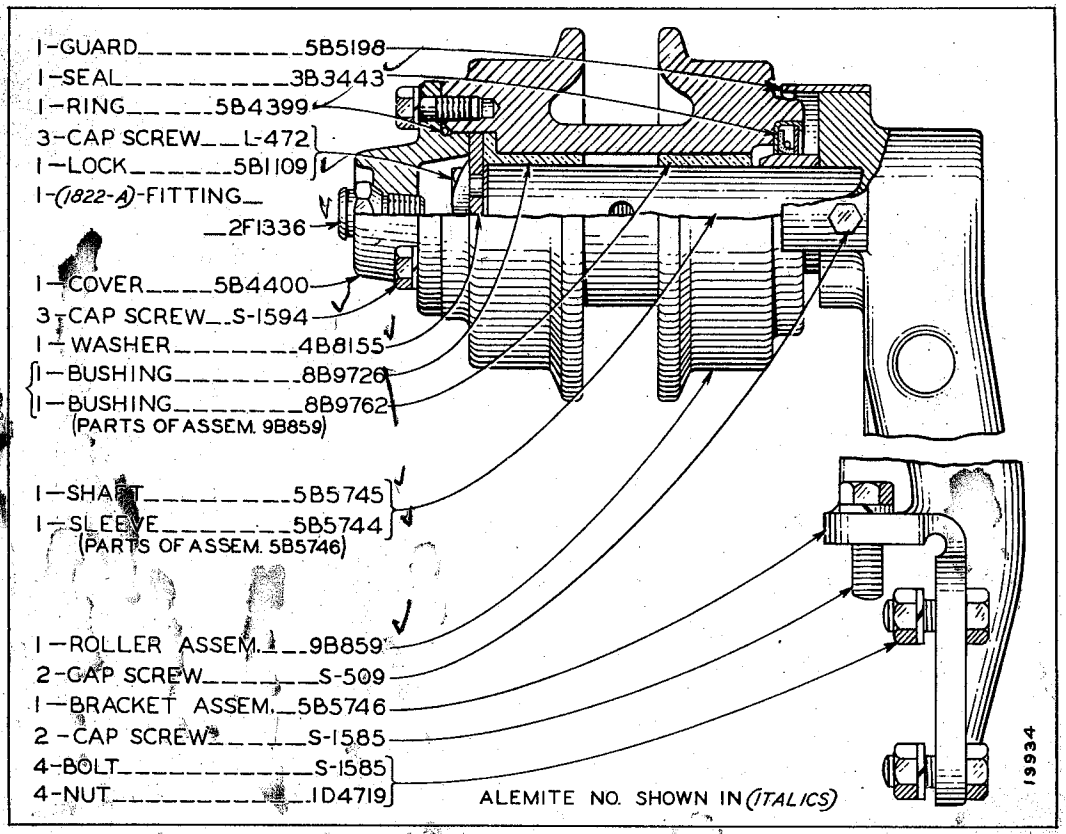
5B800 TRACK CARRIER ROLLER GROUP
Only separate parts serviced. When complete group is required order 9B861.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



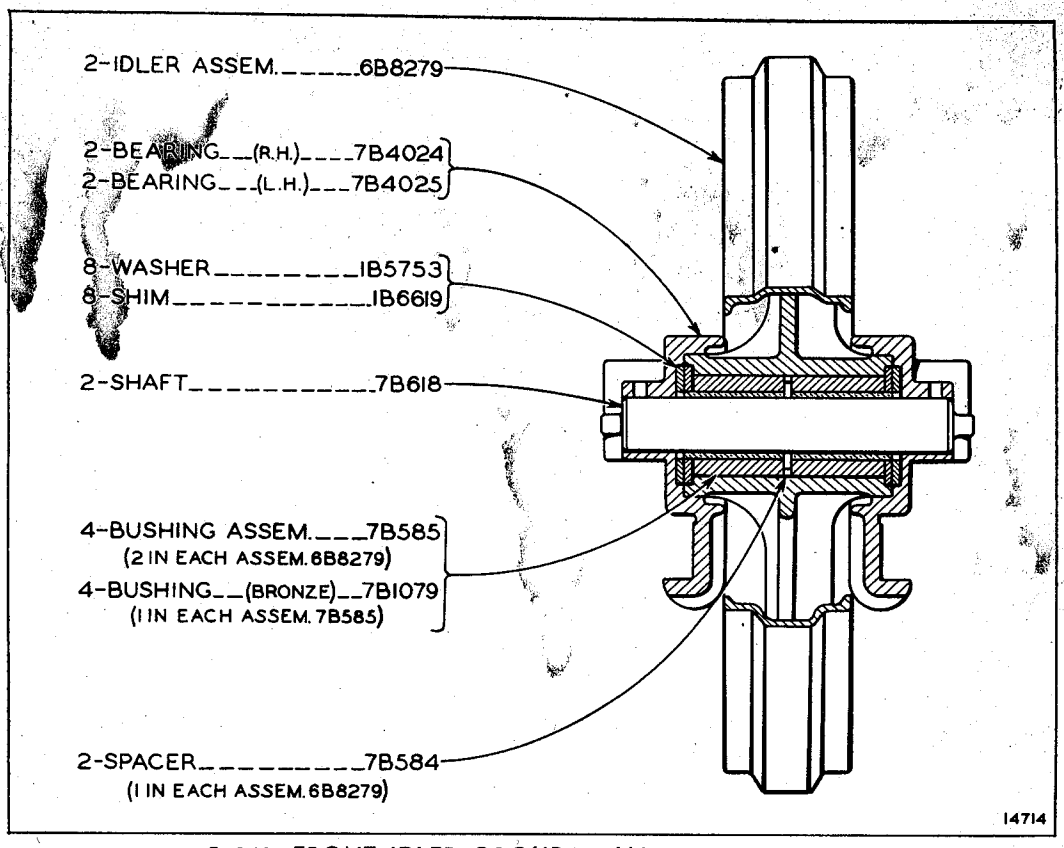
5B5748 TRACK CARRIER ROLLER GROUP

Only separate parts serviced. When complete group is required order 9B861.

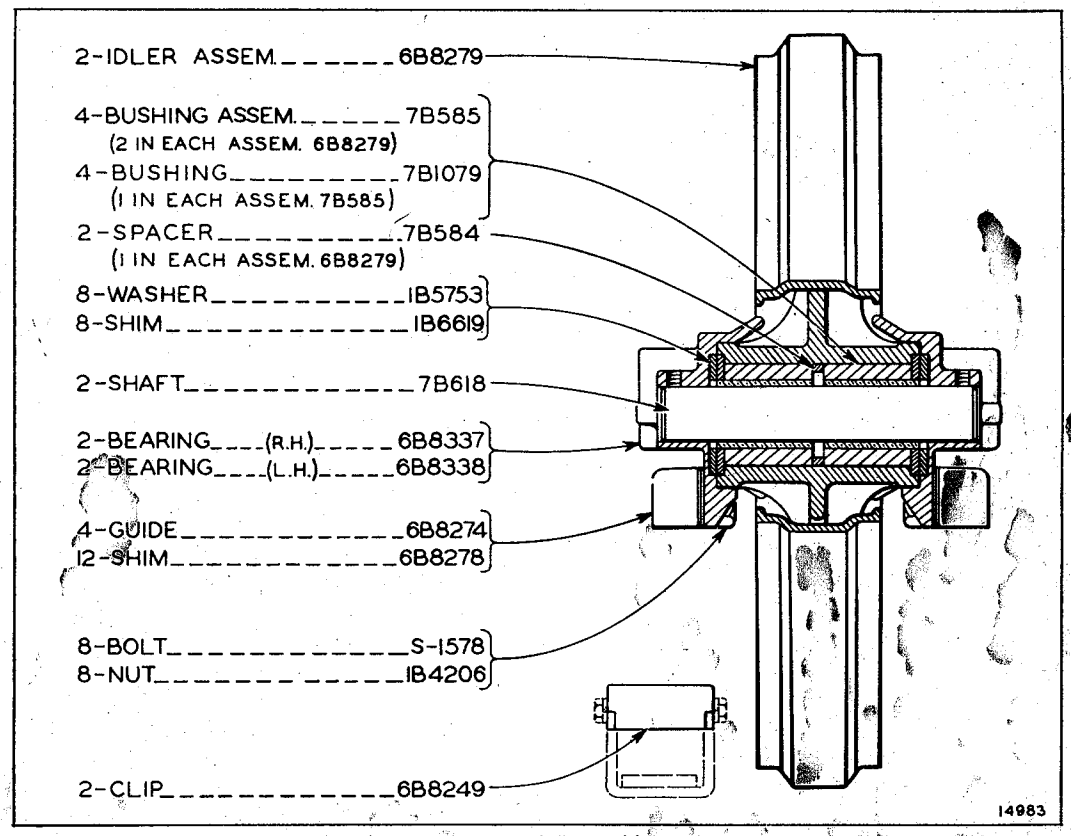


9B860 TRACK CARRIER ROLLER GROUP (2 Groups Req'd.)

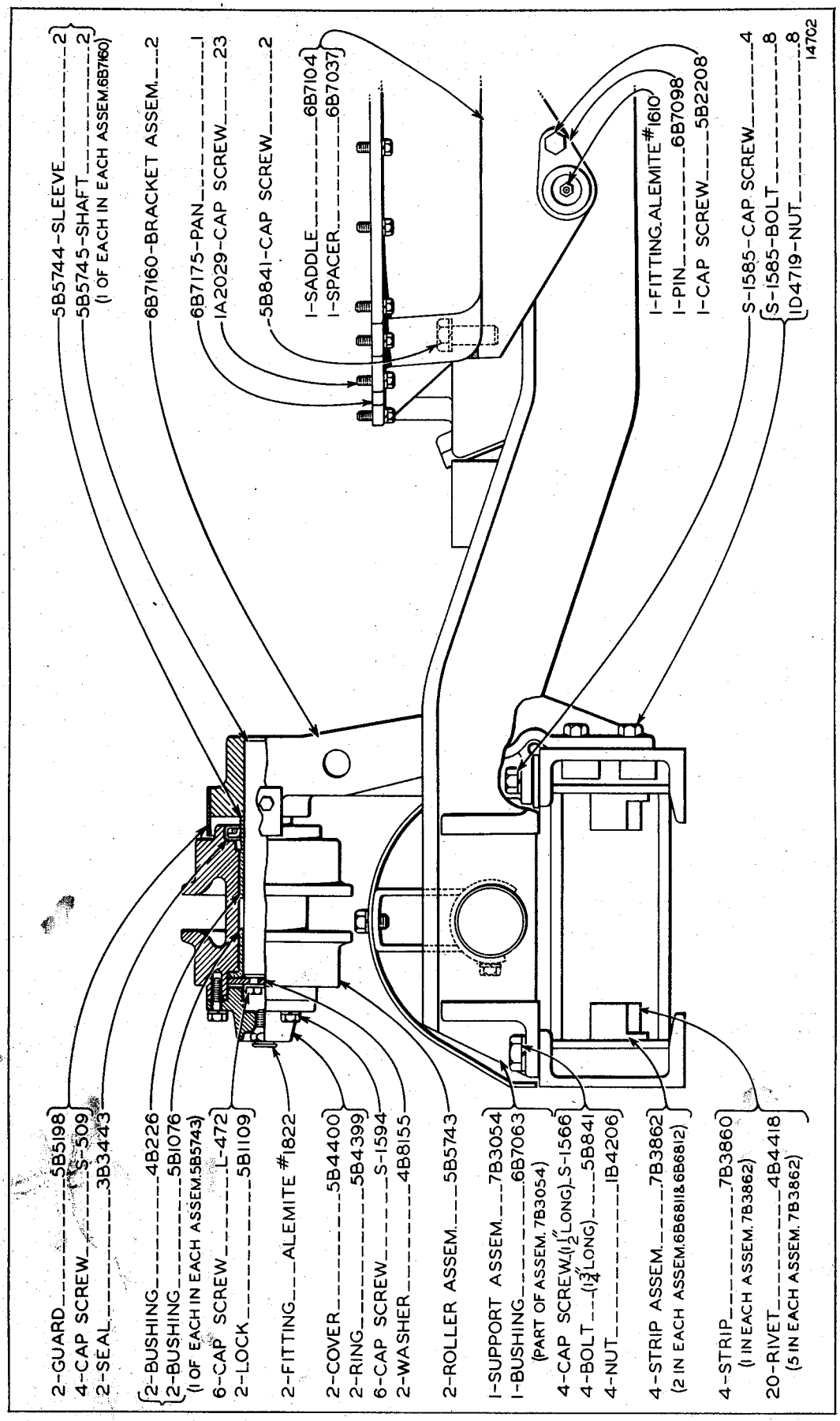
9B861 Track Carrier Roller Group consists of 2—9B860 Track Carrier Roller Groups



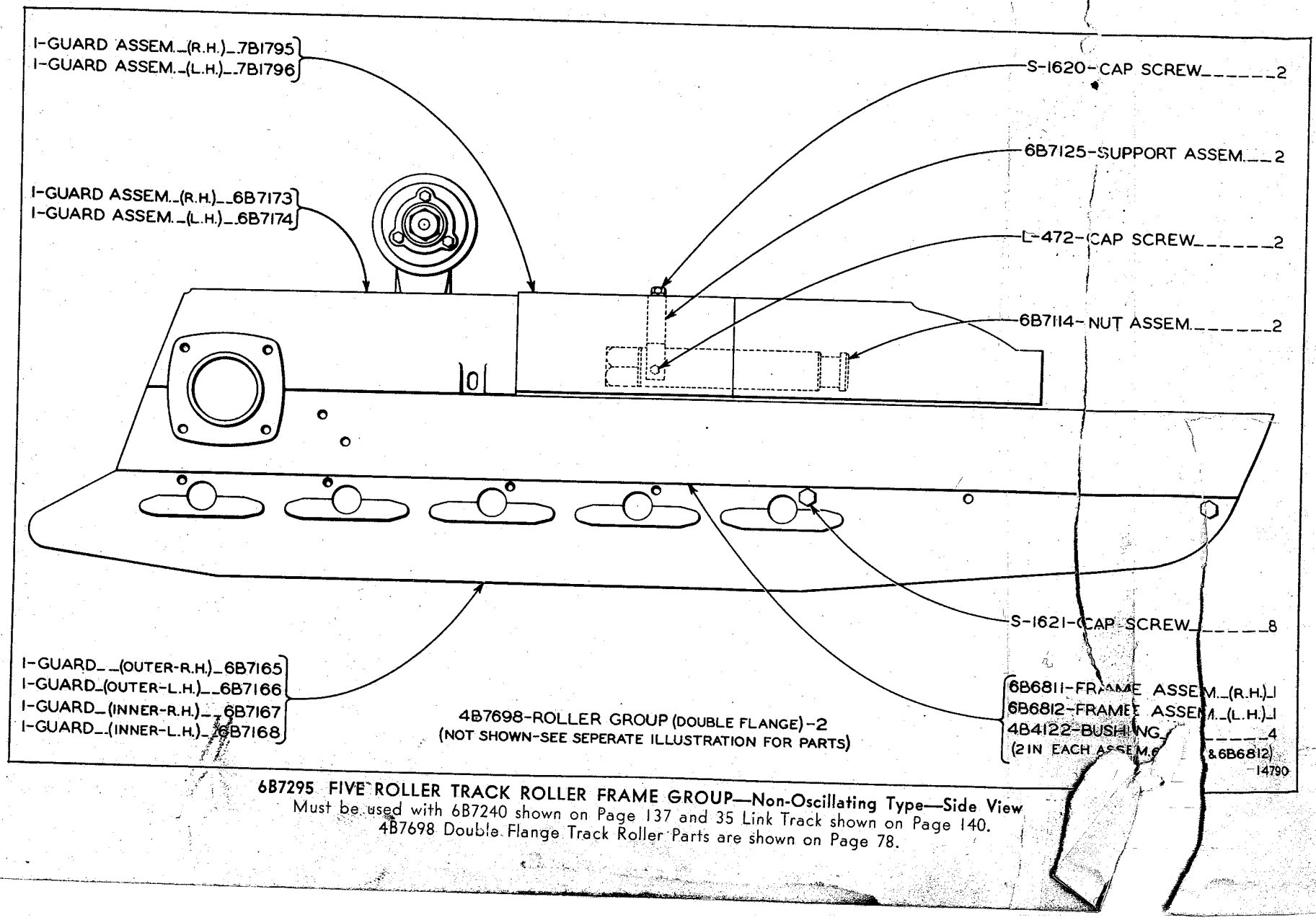
6B7240 FRONT IDLER GROUP—23½" Outside Diameter
For use with Five Roller Track Roller Frame
35 Link Track Groups shown on Page 140.



6B8475 FRONT IDLER GROUP—23½" Outside Diameter
31 Link Track Groups shown on Page 140.



6B7295 FIVE ROLLER TRACK ROLLER FRAME GROUP—Non-Oscillating Type—Front View
Must be used with 6B7240 shown on Page 137 and 35 Link Track shown on Page 140.



6B7295 FIVE ROLLER TRACK ROLLER FRAME GROUP—Non-Oscillating Type—Side View

Must be used with 6B7240 shown on Page 137 and 35 Link Track shown on Page 140.
4B7698 Double Flange Track Roller Parts are shown on Page 78.

31-LINK TRACK GROUPS
For use with 23 1/2" O.D. Front Idler

12" Grouser Shoe Track Group
6B8518 Track Group (2 Req'd.)
Consists of:

1	6B8517	Track Link Assembly
31	2B4765	Shoe
124	2B5484	Bolt
124	2B5483	Nut

12" Grouser Shoe Track Group-Heat Treated
9B2766 Track Group (2 Req'd.)
Consists of:

1	6B8517	Track Link Assembly
31	2B8337	Shoe
124	2B5484	Bolt
124	2B5483	Nut

16" Grouser Shoe Track Group-Heat Treated
7B834 Track Group (2 Req'd.)
Consists of:

1	6B8517	Track Link Assembly
31	1B1971	Shoe
124	2B5484	Bolt
124	2B5483	Nut

35-LINK TRACK GROUPS
For use with Five Roller Track Roller Frame and 23 1/2" O.D. Front Idler

12" Grouser Shoe Track Group
6B7471 Track Group (2 Req'd.)
Consists of:

1	6B7253	Track Link Assembly
35	2B4765	Shoe
140	2B5484	Bolt
140	2B5483	Nut

12" Grouser Shoe Track Group-Heat Treated
7B5859 Track Group (2 Req'd.)
Consists of:

1	6B7253	Track Link Assembly
35	2B8337	Shoe
140	2B5484	Bolt
140	2B5483	Nut

12" Flat Shoe Track Group
7B5178 Track Group (2 Req'd.)
Consists of:

1	6B7253	Track Link Assembly
35	7B5177	Shoe
140	2B5484	Bolt
140	2B5483	Nut

Track Link Assembly parts are shown with Standard Track.

5B483 Belt Pulley Drive Group - With Pulley

For use on Top Seat Tractors

Consists of:

1 4B7980 Rear Power Take-off Group . . . . . Page 142
1 4B7948 Belt Pulley Drive Group . . . . . " 147

Serial No. 5J3501 to 5J3571 Inclusive

5B484 Belt Pulley Drive Group - Without Pulley

For use on Top Seat Tractors

Consists of:

1 4B7980 Rear Power Take-off Group . . . . . Page 142
1 4B7949 Belt Pulley Drive Group . . . . . " 147

Serial No. 5J3501 to 5J3571 Inclusive

8B6201 Belt Pulley Drive Group - With Pulley

For use on Top Seat Tractors

Consists of:

1 8B6199 Rear Power Take-off Group . . . . . Page 143
1 4B7948 Belt Pulley Drive Group . . . . . " 147

8B6203 Belt Pulley Drive Group - Without Pulley

For use on Top Seat Tractors

Consists of:

1 8B6199 Rear Power Take-off Group . . . . . Page 143
1 4B7949 Belt Pulley Drive Group . . . . . " 147

2F7991 Belt Pulley Drive Group - With Pulley

For use on Top Seat Tractors

Consists of:

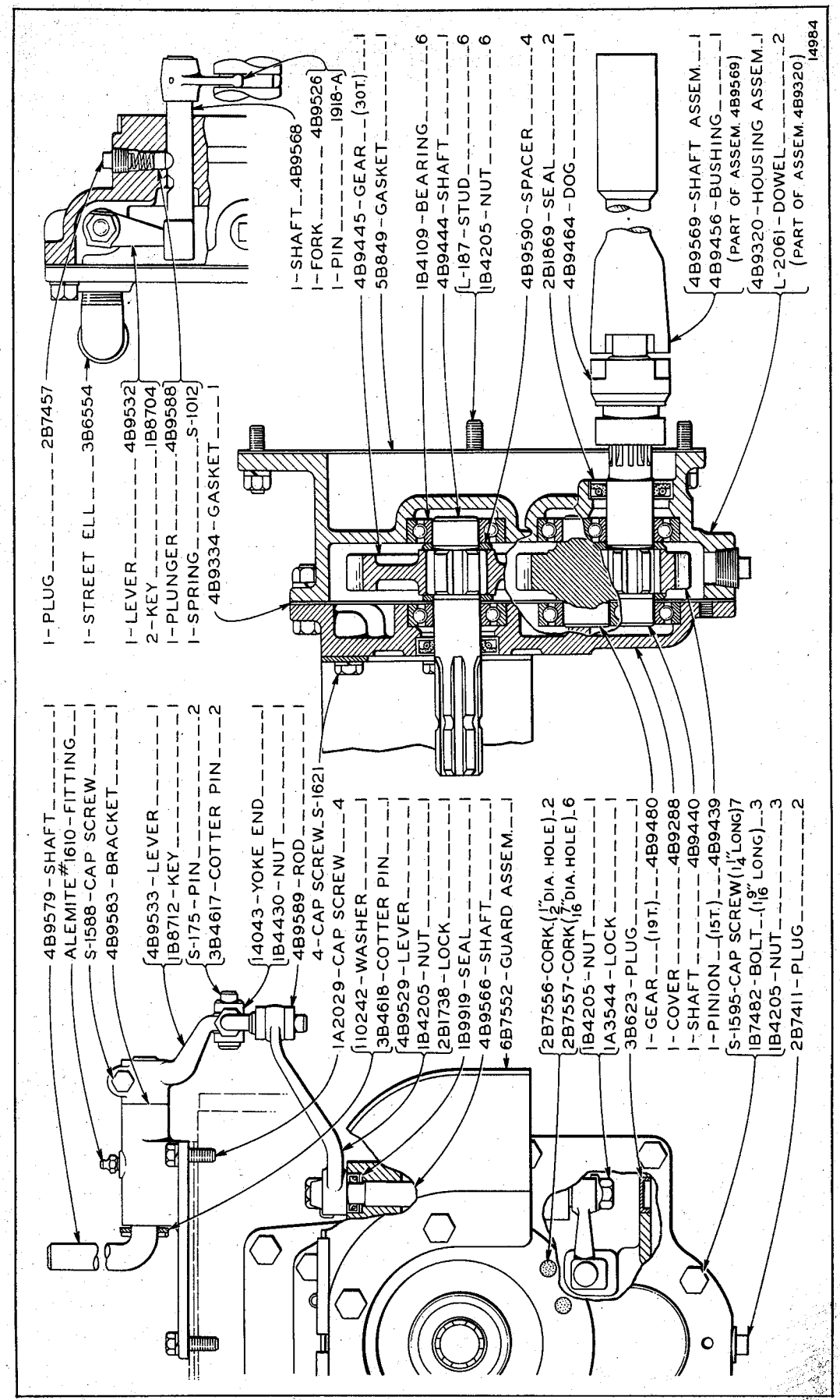
1 2F7981 Rear Power Take-off Group . . . . . Page 144
1 4B7948 Belt Pulley Drive Group . . . . . " 147

2F7989 Belt Pulley Drive Group - Without Pulley

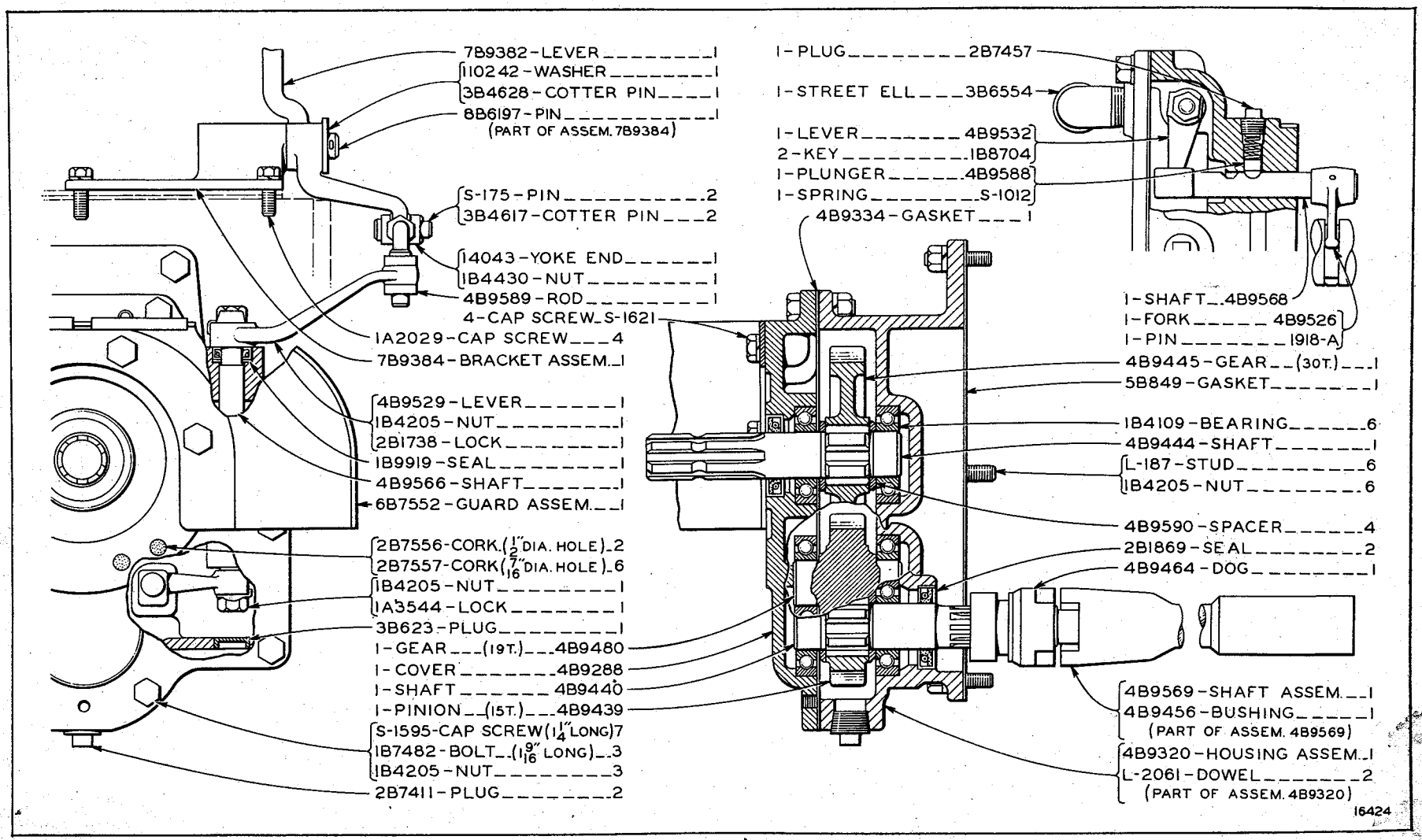
For use on Top Seat Tractors

Consists of:

1 2F7981 Rear Power Take-off Group . . . . . Page 144
1 4B7949 Belt Pulley Drive Group . . . . . " 147

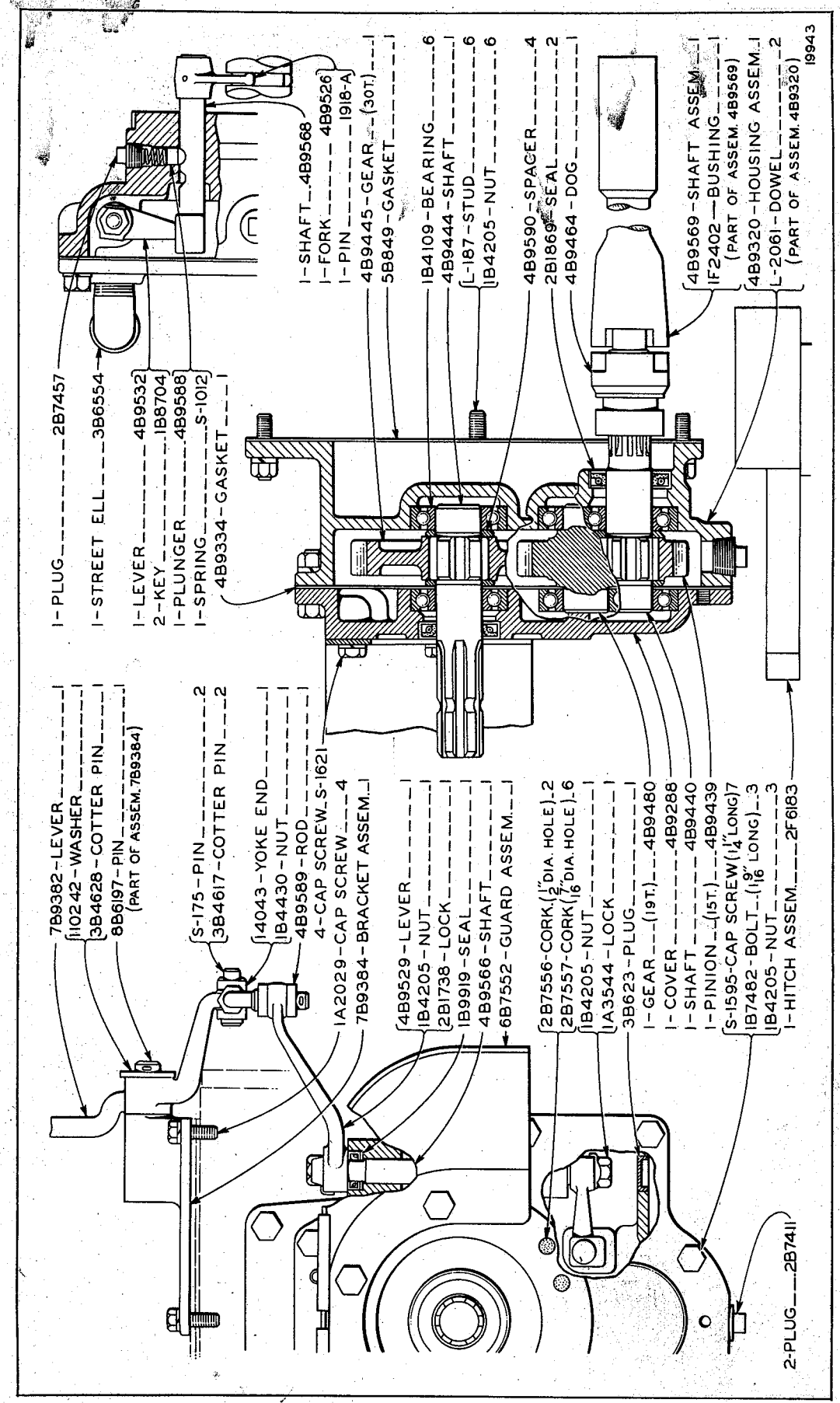


4B7980 REAR POWER TAKE-OFF GROUP—For use on Top Seat Tractors
Serial No. 5J3501 to 5J3571 Inclusive
Only separate parts serviced. When complete group is required order 2F7981.

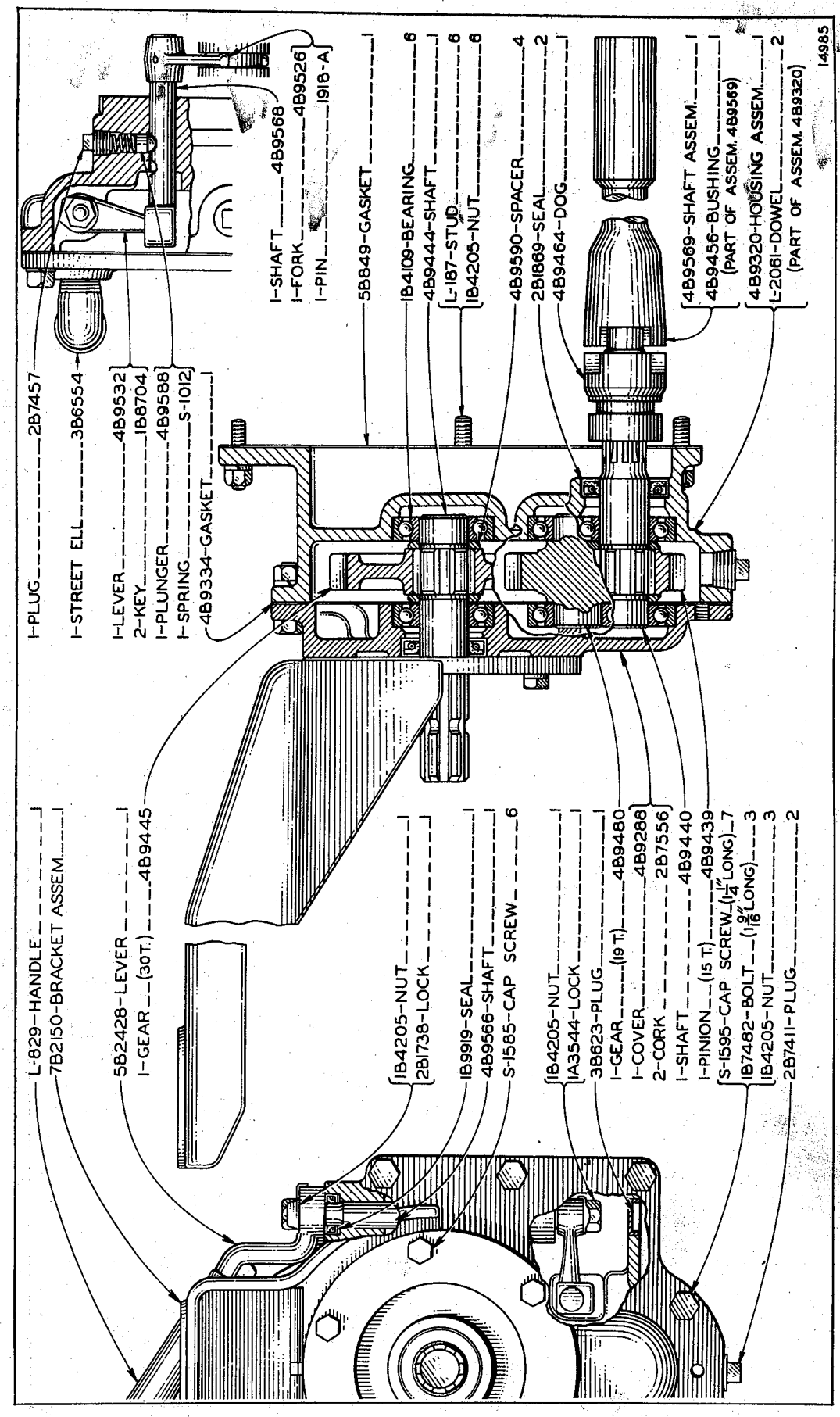


8B6199 REAR POWER TAKE-OFF GROUP—For use on Top Seat Tractors

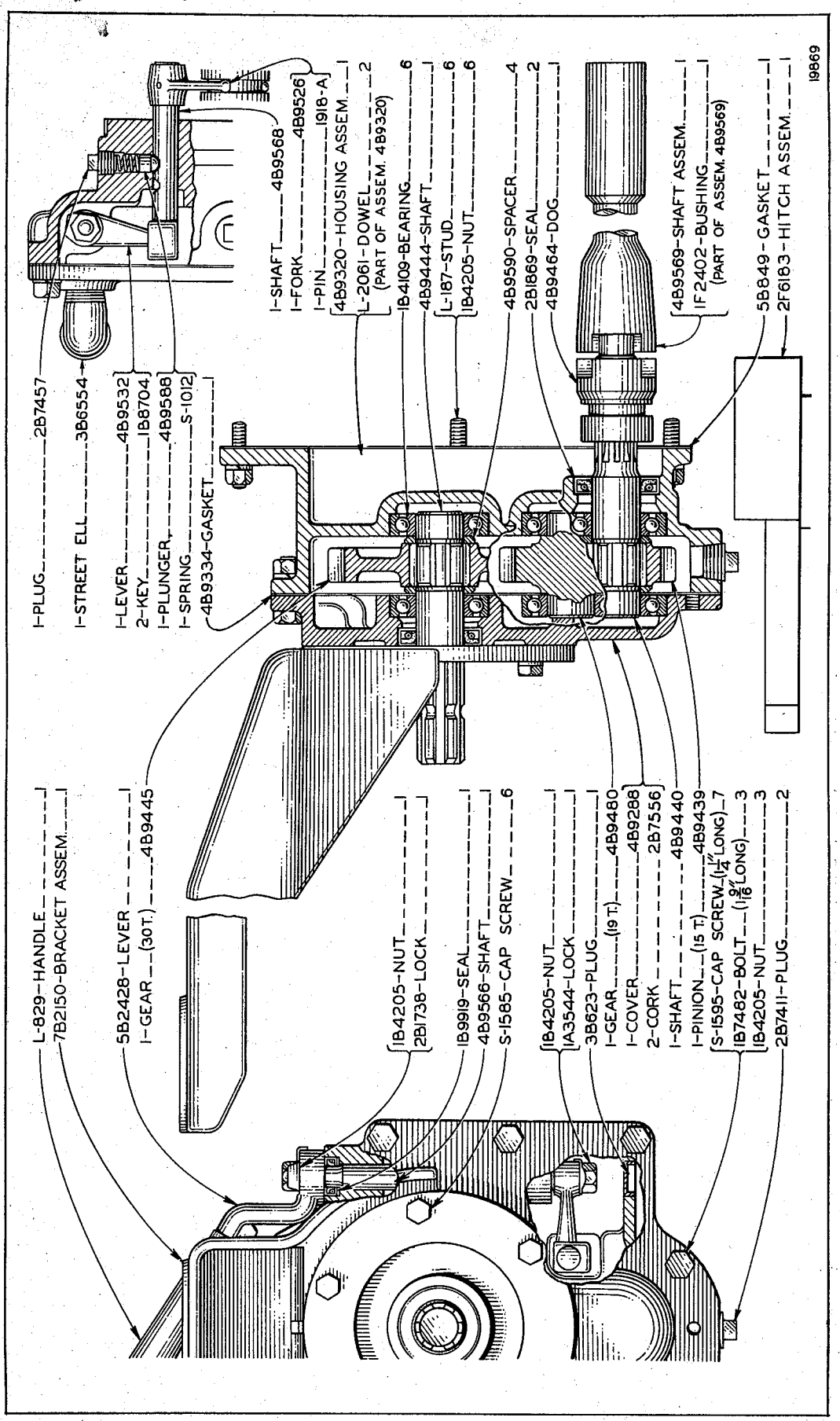
Only separate parts serviced. When complete group is required order 2F7981.



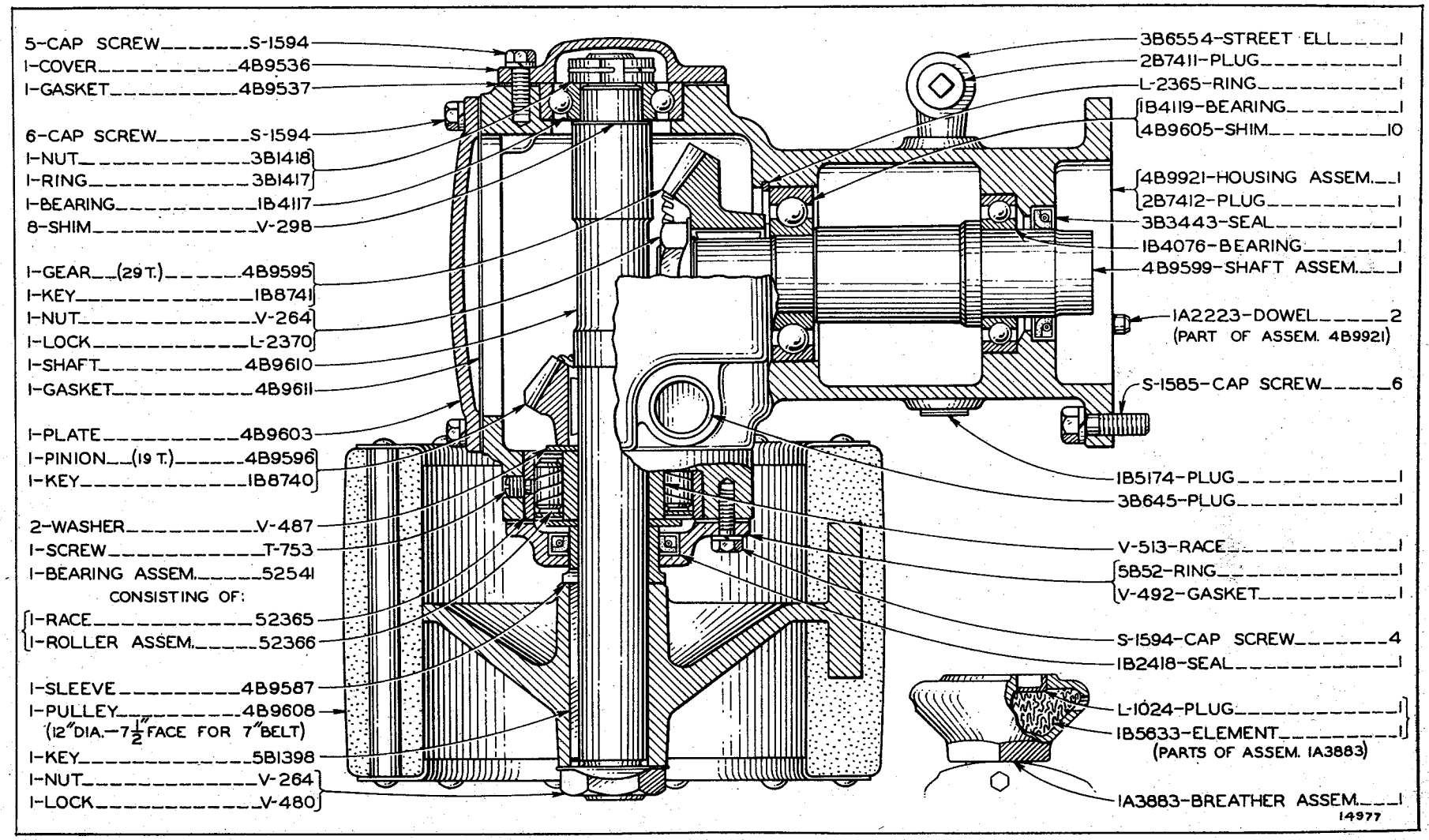
2F7981 REAR POWER TAKE-OFF GROUP—For use on Top Seat Tractors



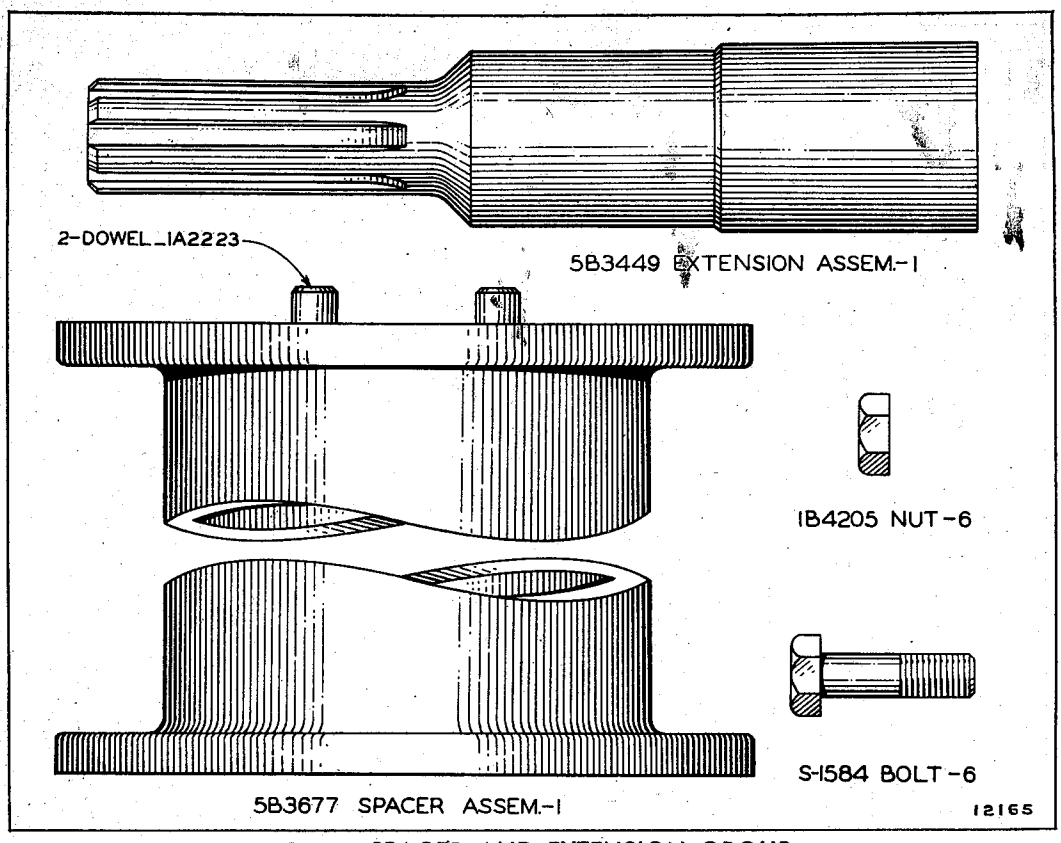
4B7981 REAR POWER TAKE-OFF GROUP—For use on Rear Seat Tractors
Only separate parts serviced. When complete group is required order 2F7980.



2F7980 REAR POWER TAKE-OFF GROUP—For use on Rear Seat Tractor

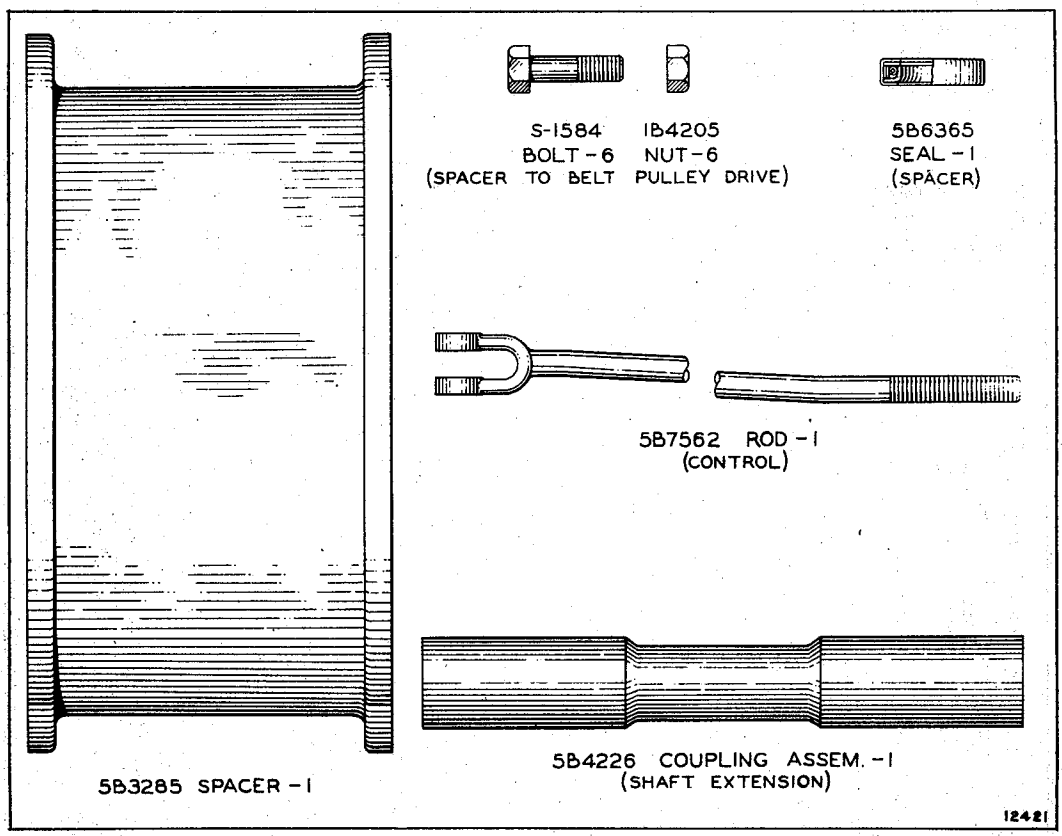


4B7948 BELT PULLEY DRIVE GROUP—With Pulley
4B7949 BELT PULLEY DRIVE GROUP—Without Pulley
For use on 4B7980, 4B7981, 8B6199, 2F7980 and 2F7981 Rear Power Take-off Groups



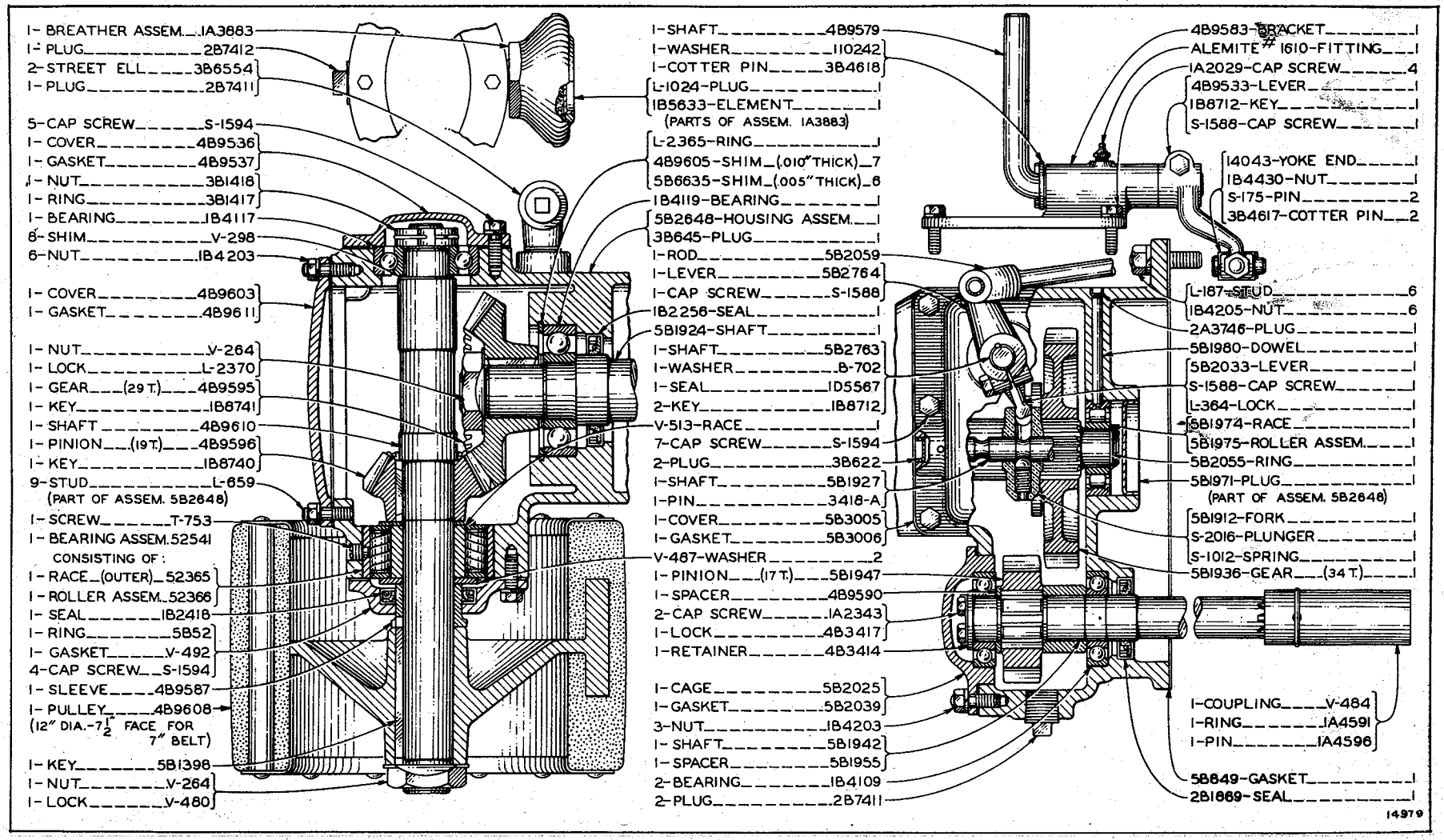
5B4019 SPACER AND EXTENSION GROUP

This group is required with 5B483, 5B484, 8B6201 and 8B6203 Belt Pulley Drive Groups when installing a Pulley larger than 12" in Diameter.



5B7375 SPACER AND EXTENSION GROUP

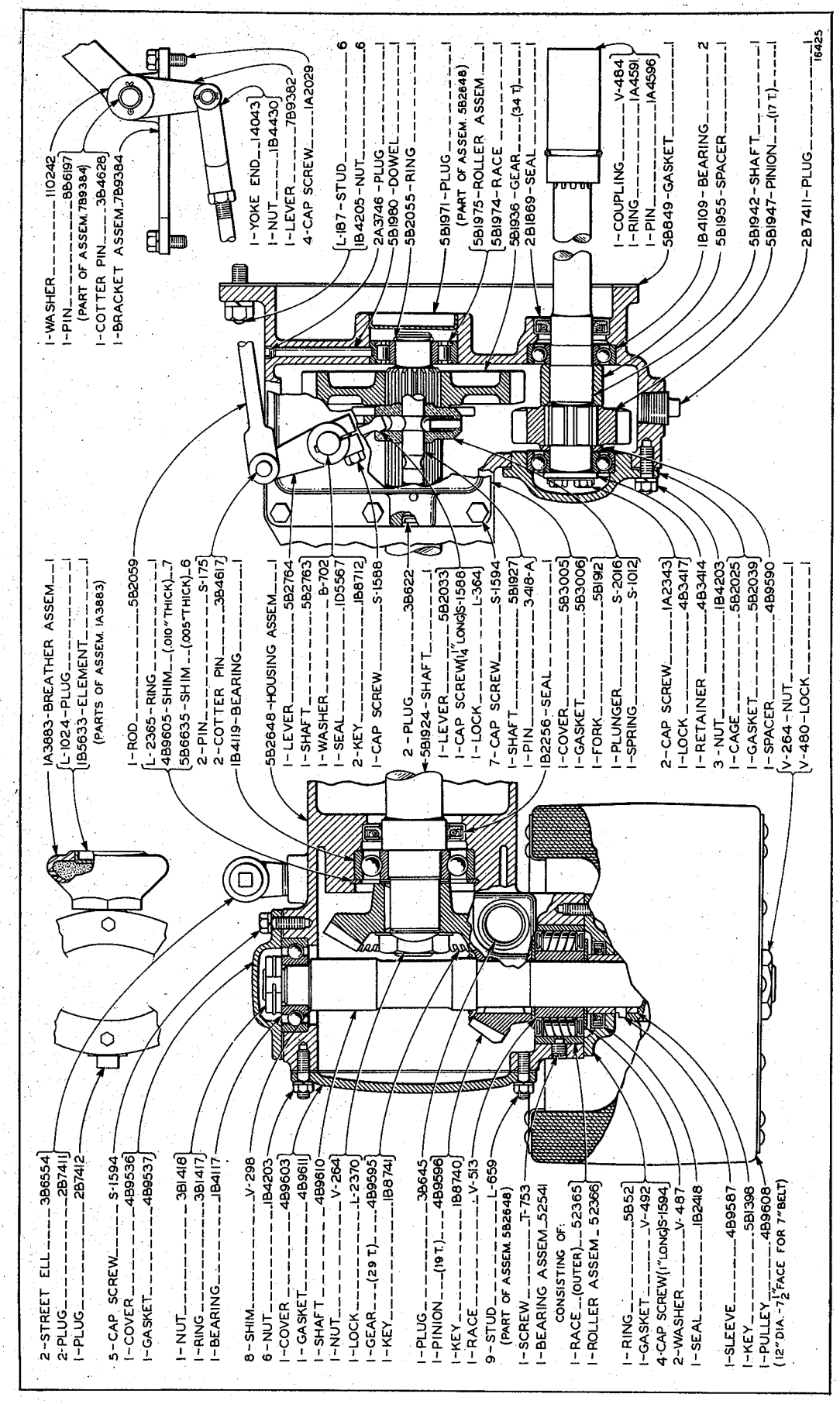
This group is required with 5B814, 5B815, 8B6200 and 8B6202 Belt Pulley Drive Groups when installing a Pulley larger than 12" in Diameter.



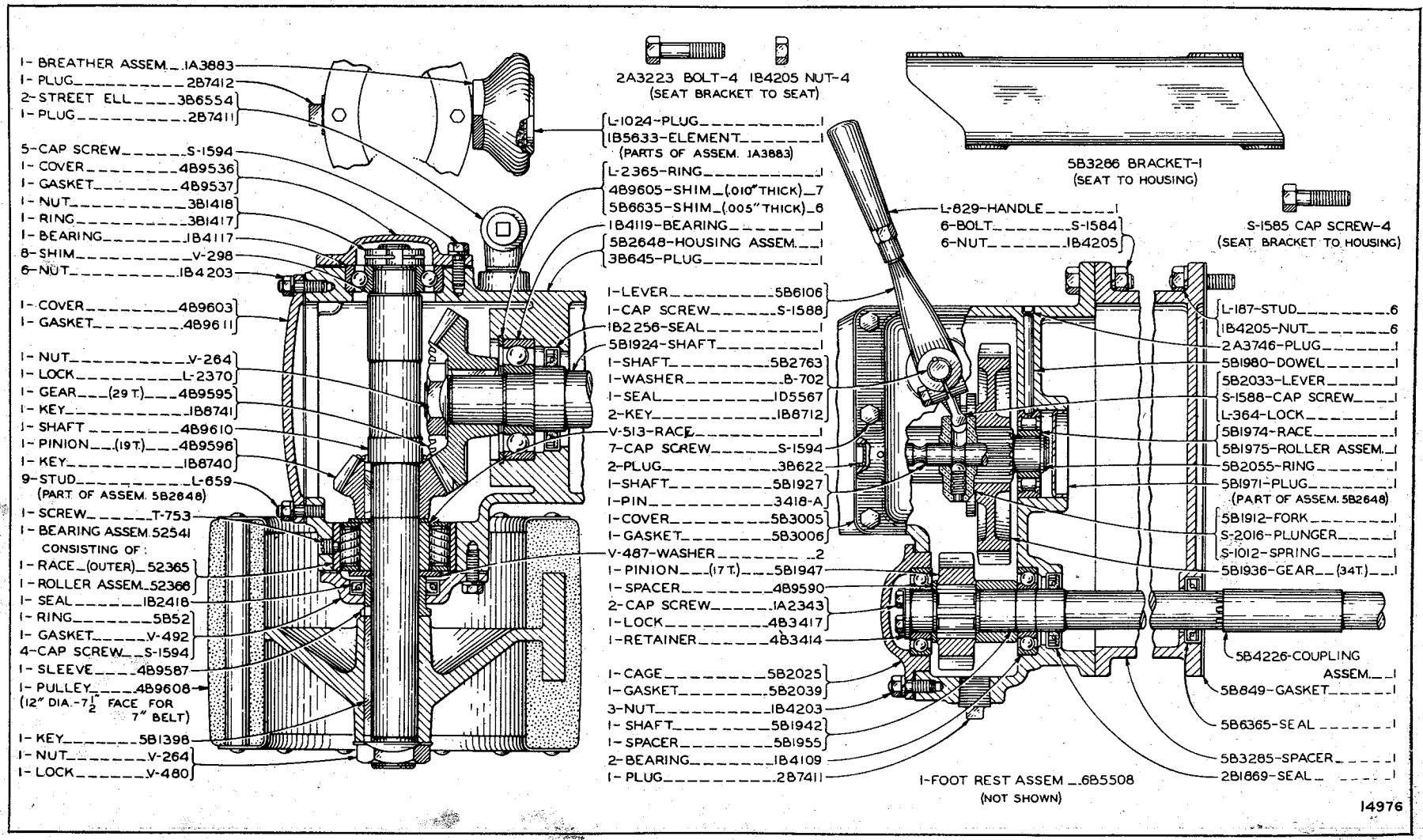
5B814 BELT PULLEY DRIVE GROUP—With Pulley
5B815 BELT PULLEY DRIVE GROUP—Without Pulley

Serial No. 5J3501 to 5J3571 Inclusive

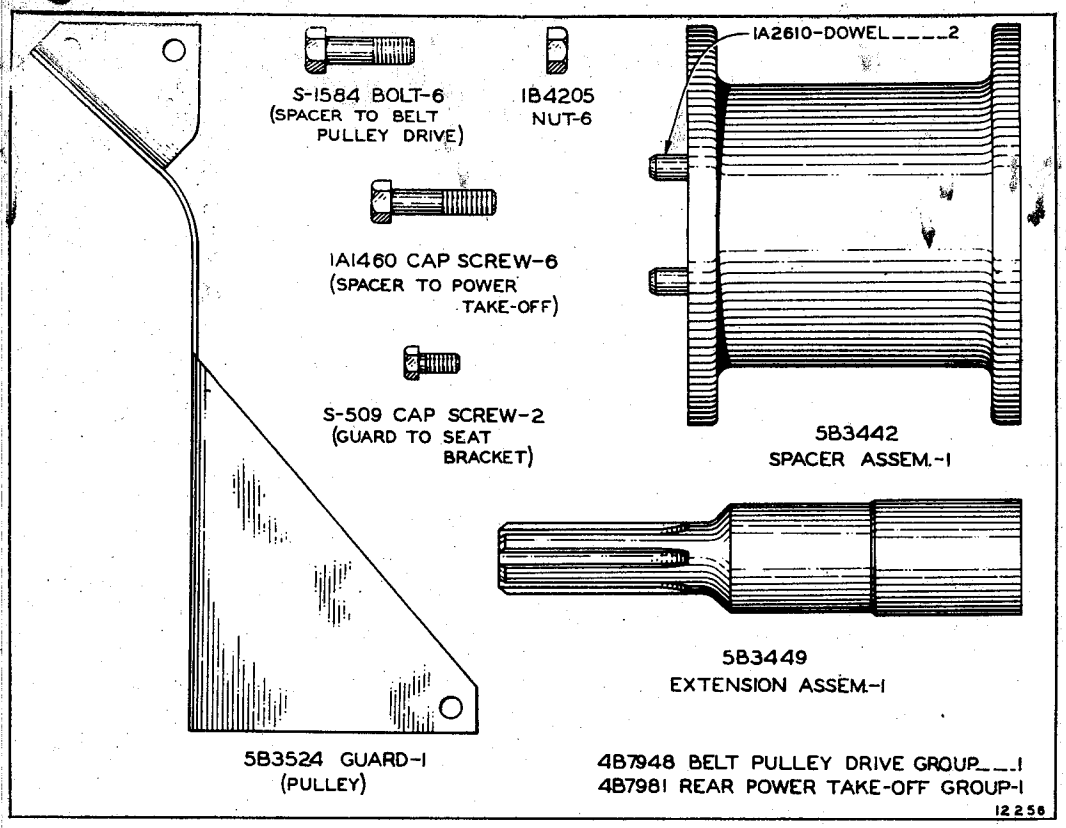
Only separate parts serviced. When complete group is required order 8B6200 or 8B6202.



8B6200 BELT PULLEY DRIVE GROUP—With Pulley
8B6202 BELT PULLEY DRIVE GROUP—Without Pulley



5B6364 BELT PULLEY DRIVE GROUP—For use on Rear Seat Tractors

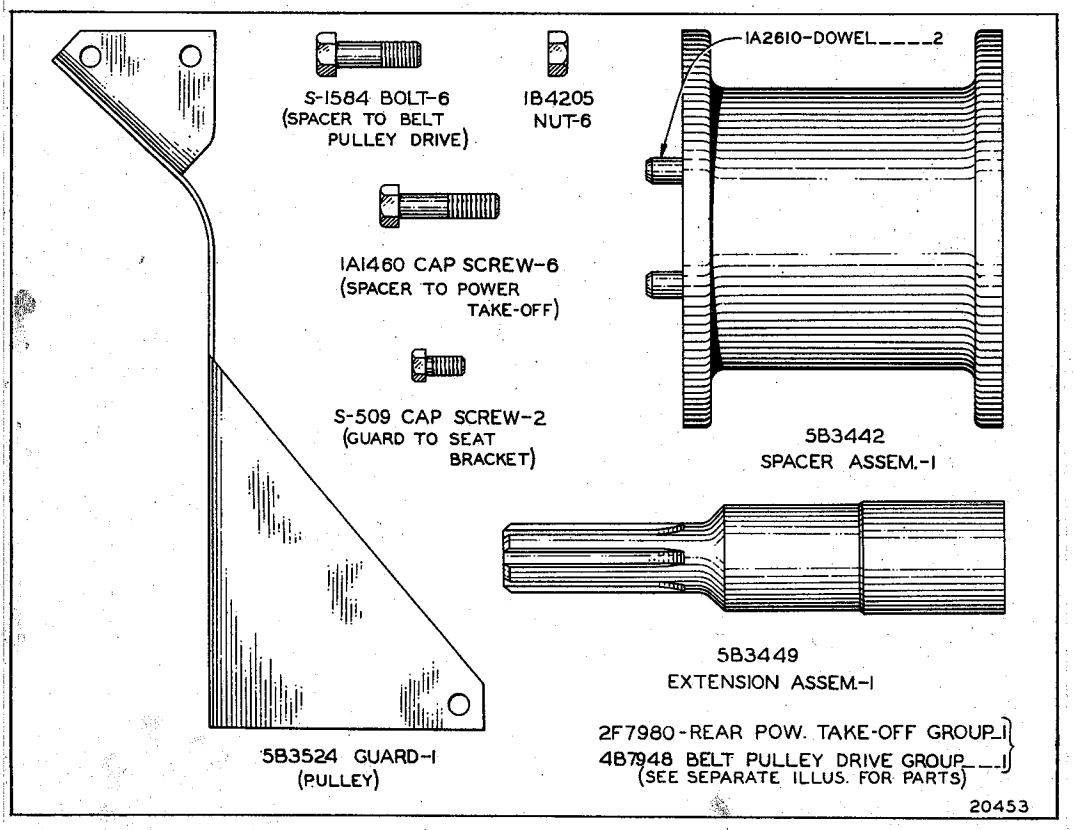


5B4932 BELT PULLEY DRIVE GROUP

For use on Rear Seat Tractors

4B7948 shown on Page 147. 4B7981 shown on Page 145.

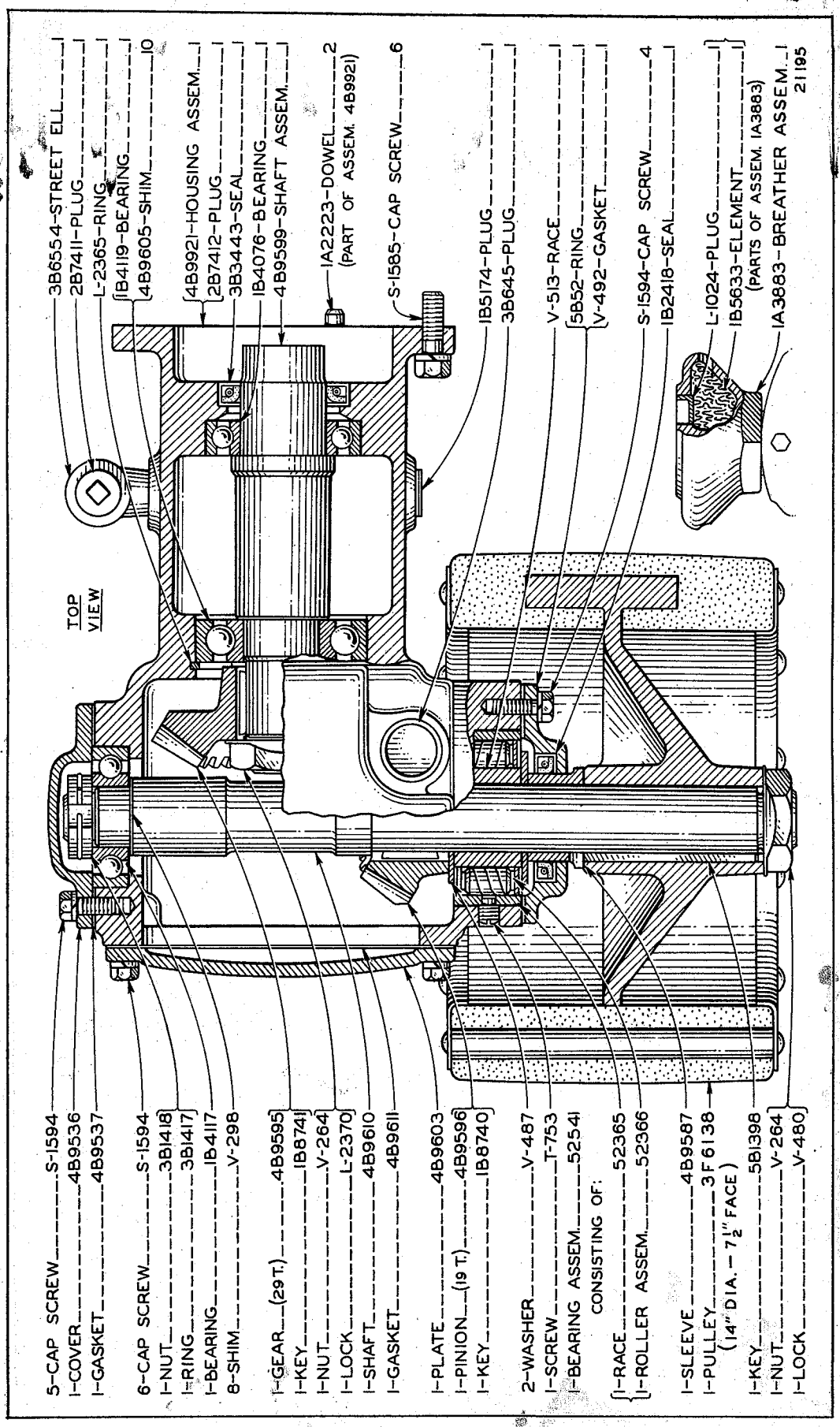
Only separate parts serviced. When complete group is required order 2F7992.



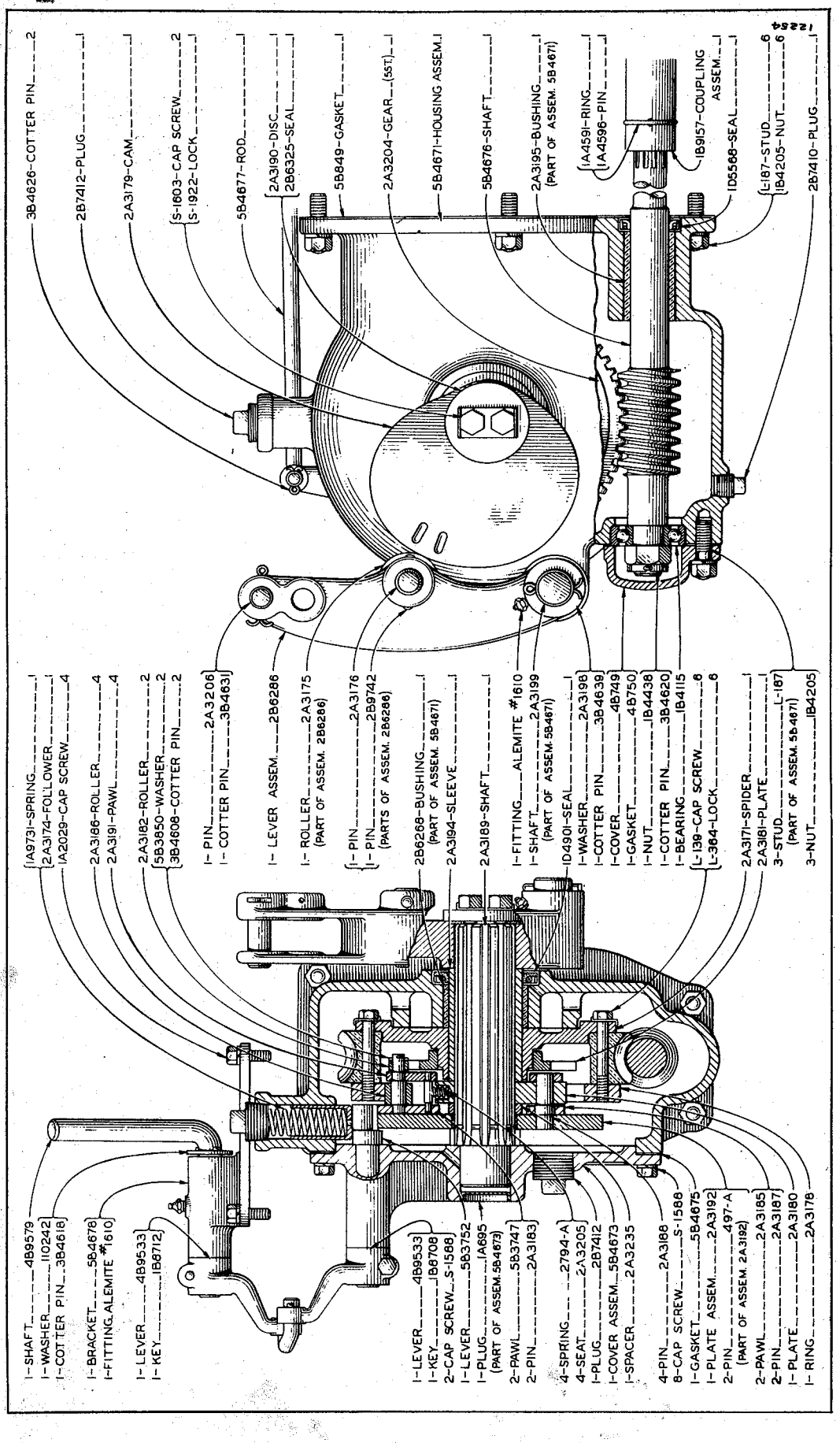
2F7992 BELT PULLEY DRIVE GROUP

For use on Rear Seat Tractors

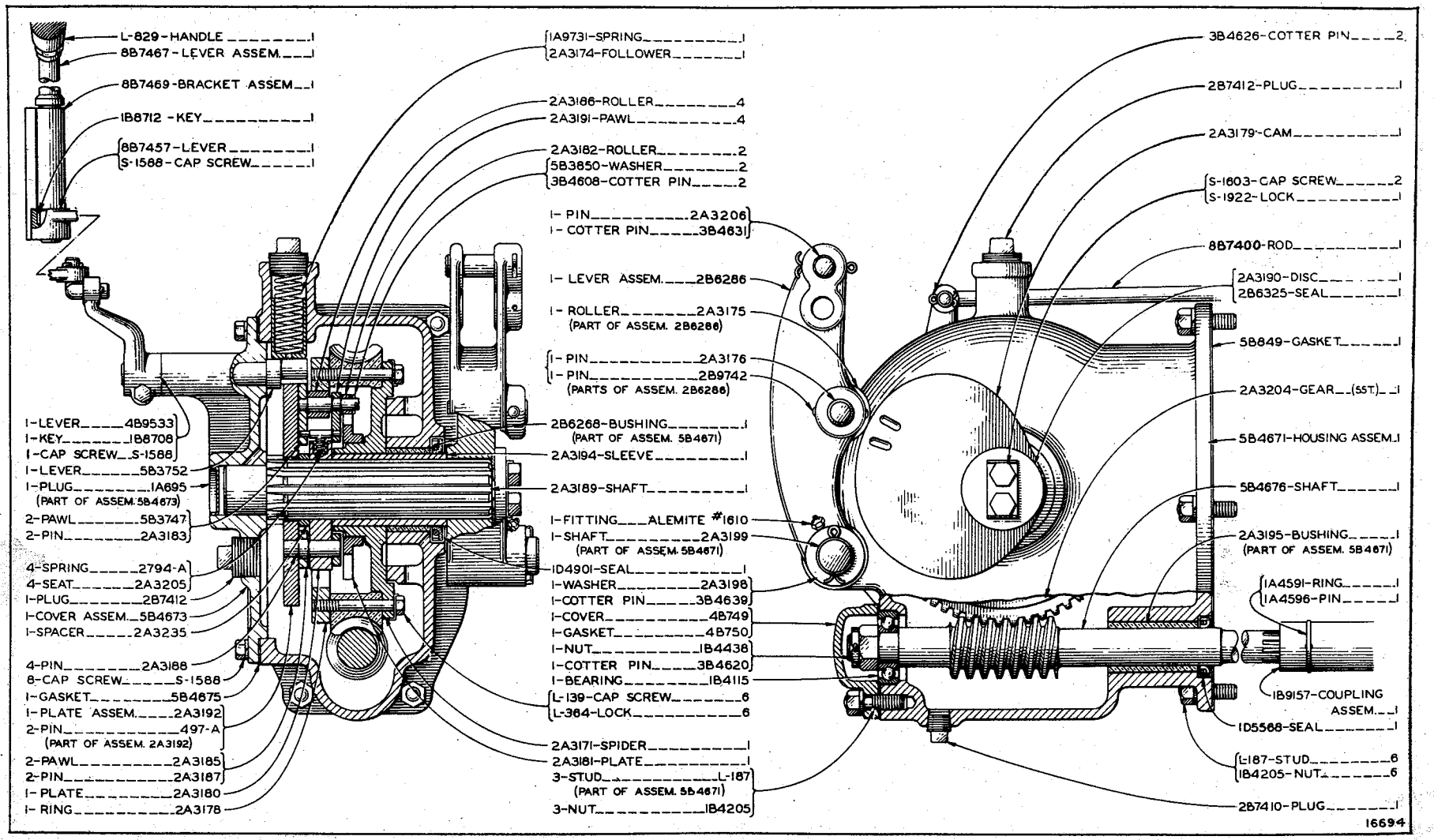
4B7948 shown on Page 147. 2F7980 shown on Page 146.



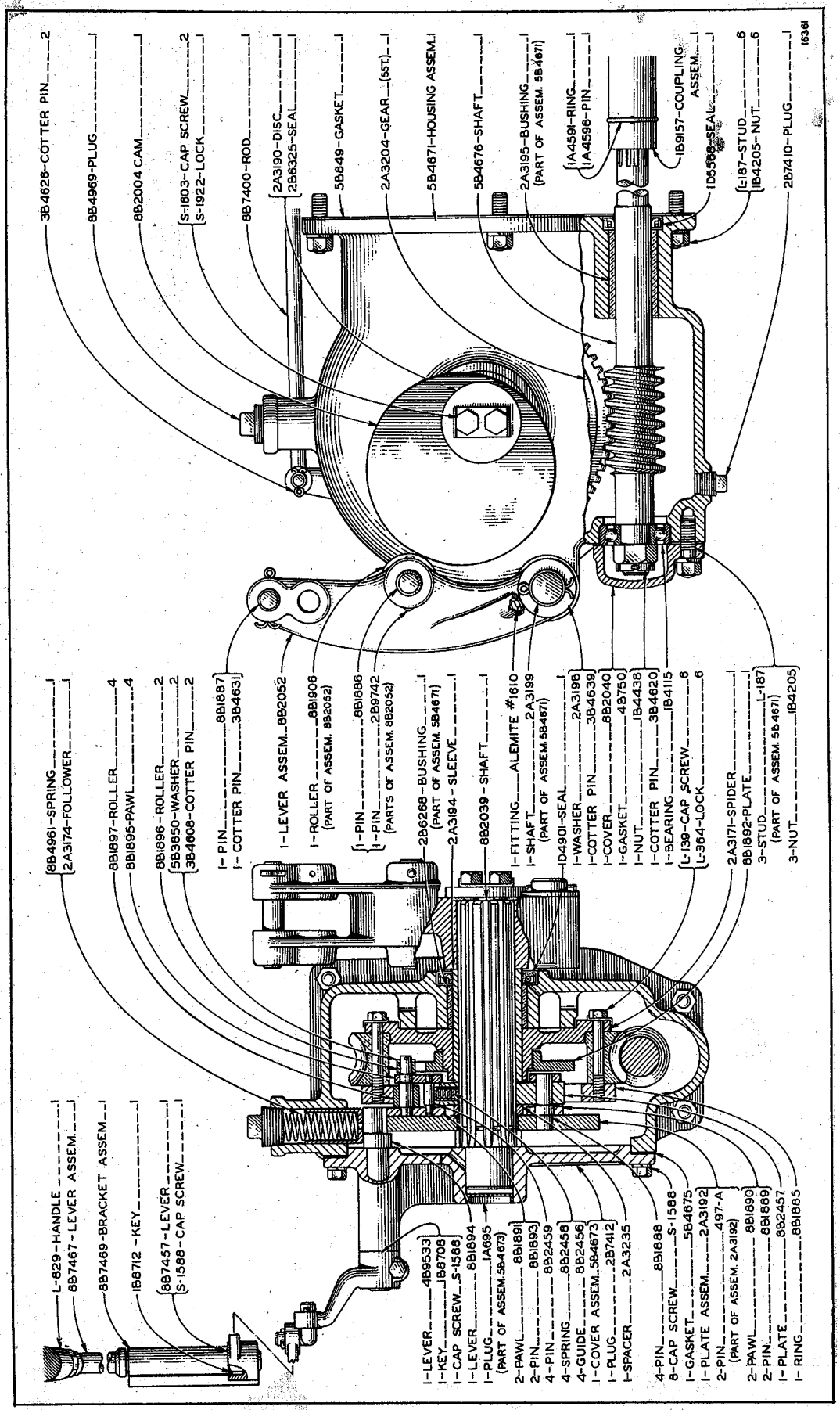
3F6267 BELT PULLEY DRIVE GROUP—3070 F.P.M.



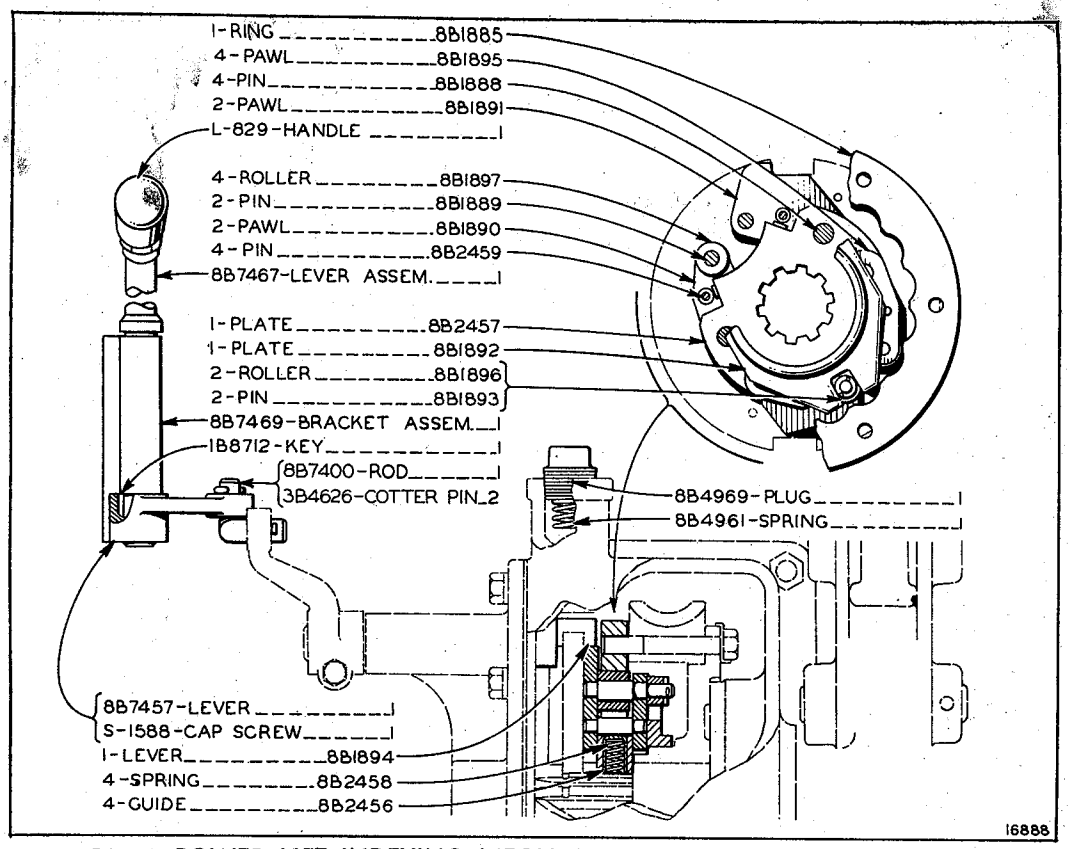
4B7979 POWER LIFT GROUP (First Type)
Serial No. 5J3501 to 5J3571 Inclusive
For use with Fender Mounted Tank Fuel System



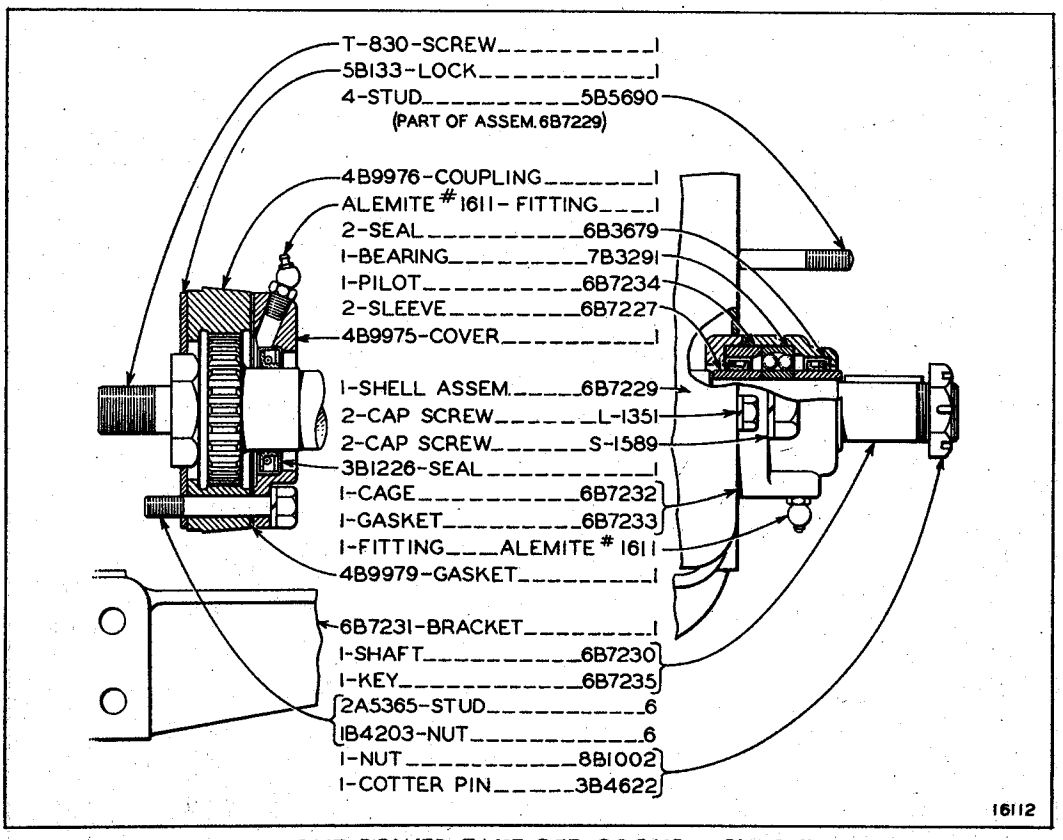
4B7979 POWER LIFT GROUP (Second Type)
Effective with Serial No. 5J3572
For use with Fender Mounted Tank Fuel System



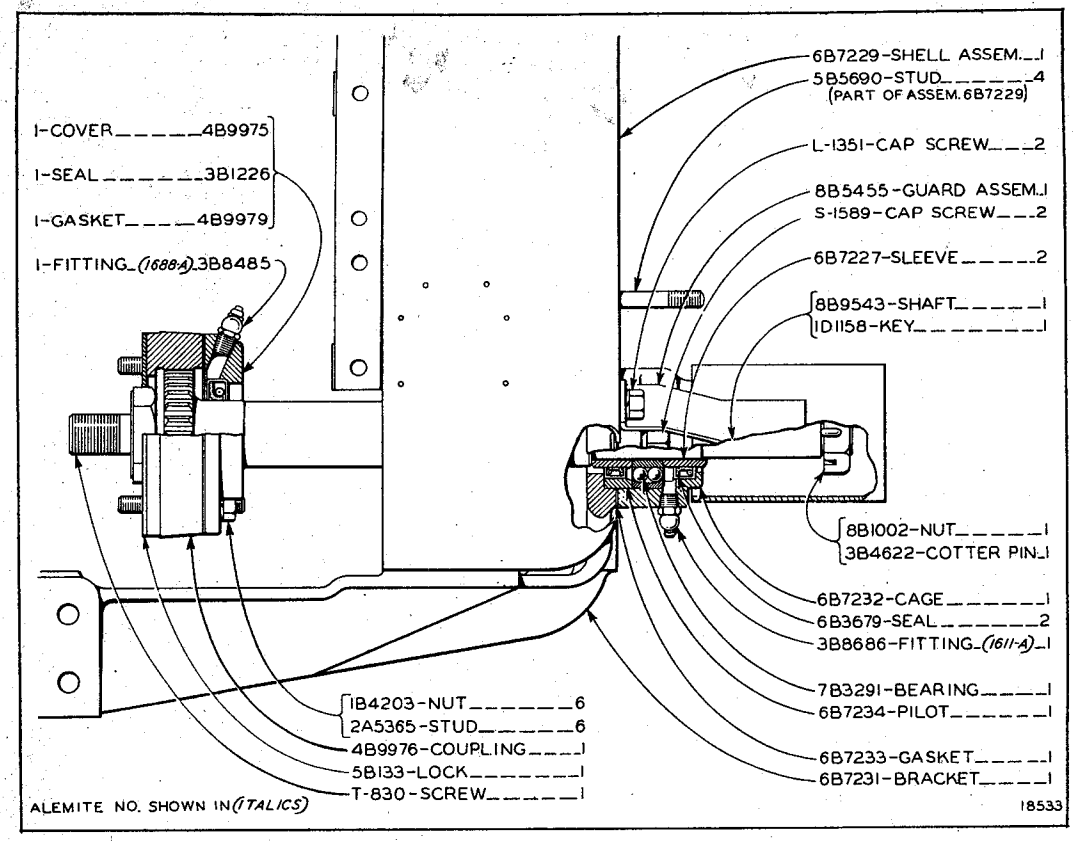
8B5990 POWER LIFT GROUP
For use with Fender Mounted Tank Fuel System



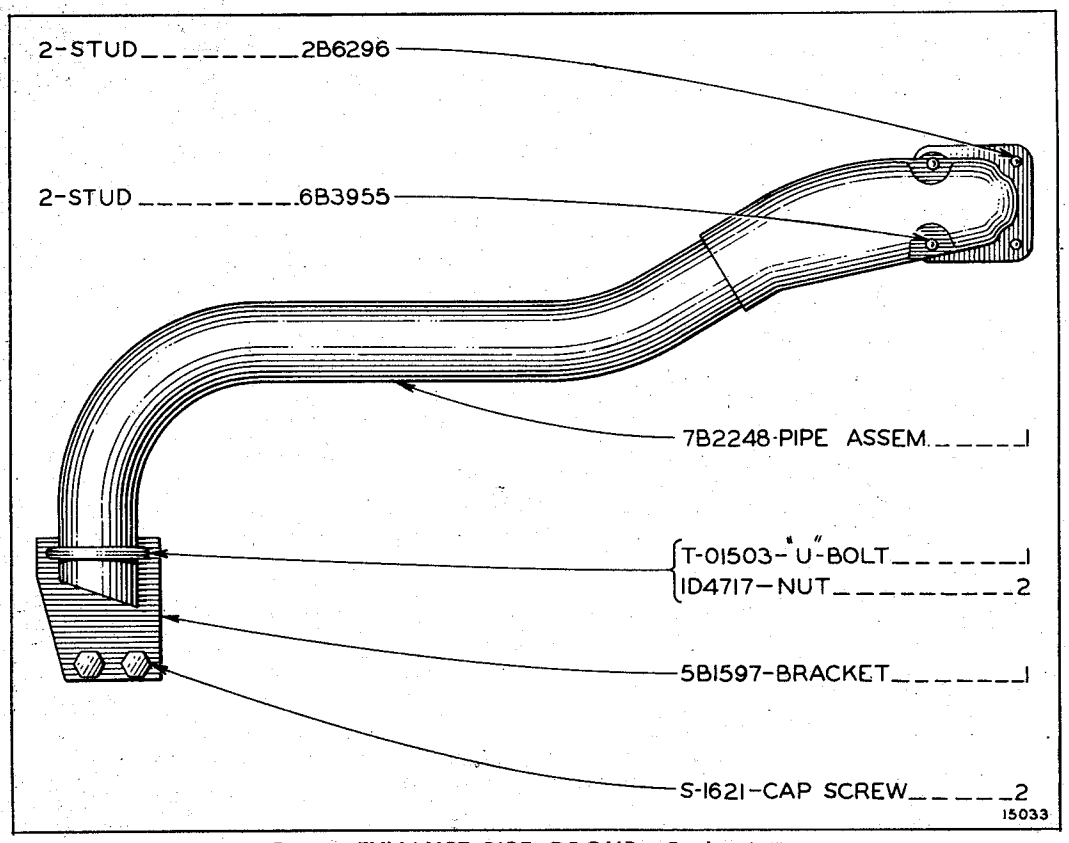
8B9664 POWER LIFT INDEXING MECHANISM GROUP—Field Replacement
For use with Power Lift Groups



6B7236 FRONT POWER TAKE-OFF GROUP—1⅝" Pulley Hub

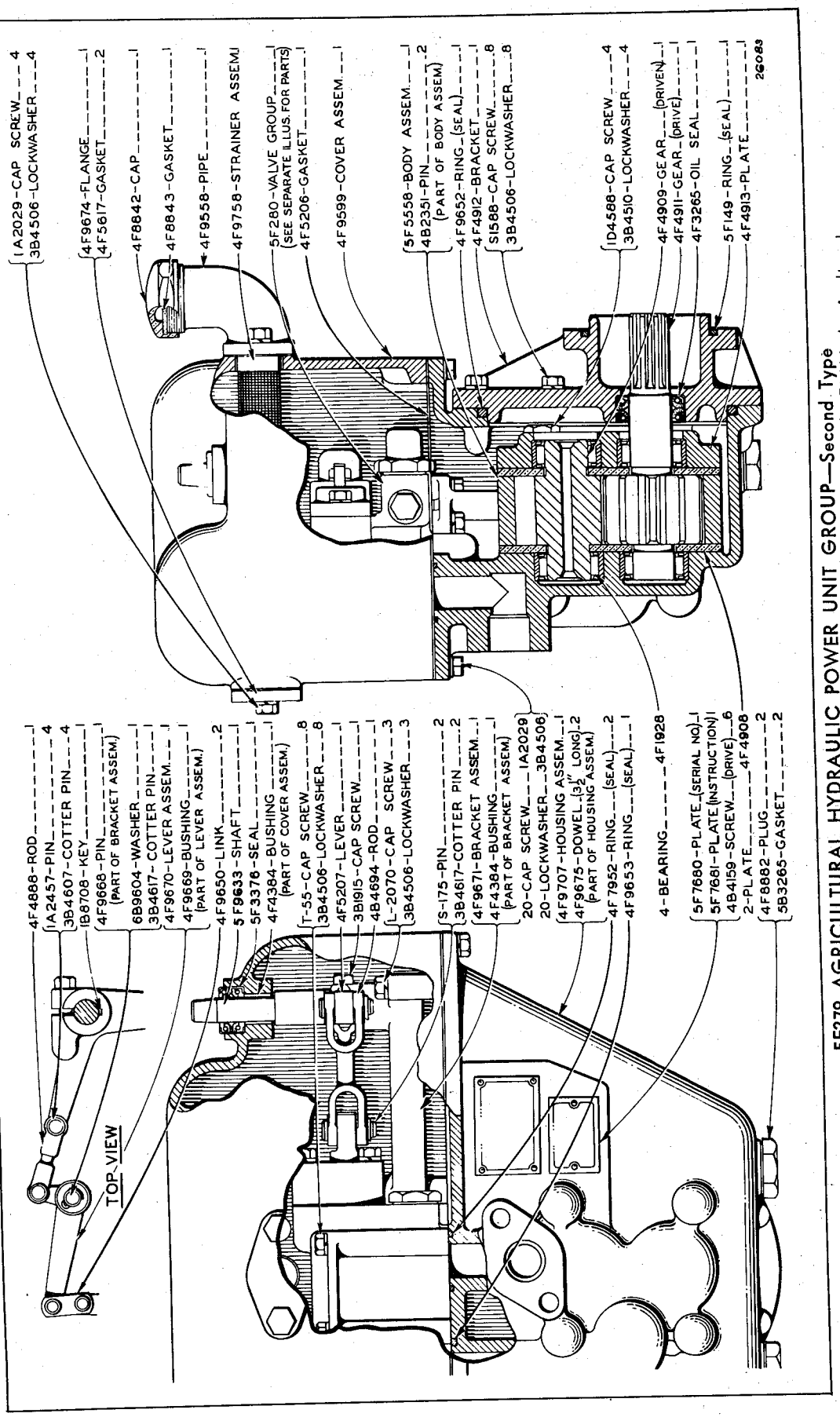


8B9544 FRONT POWER TAKE-OFF GROUP—2½" Pulley Hub



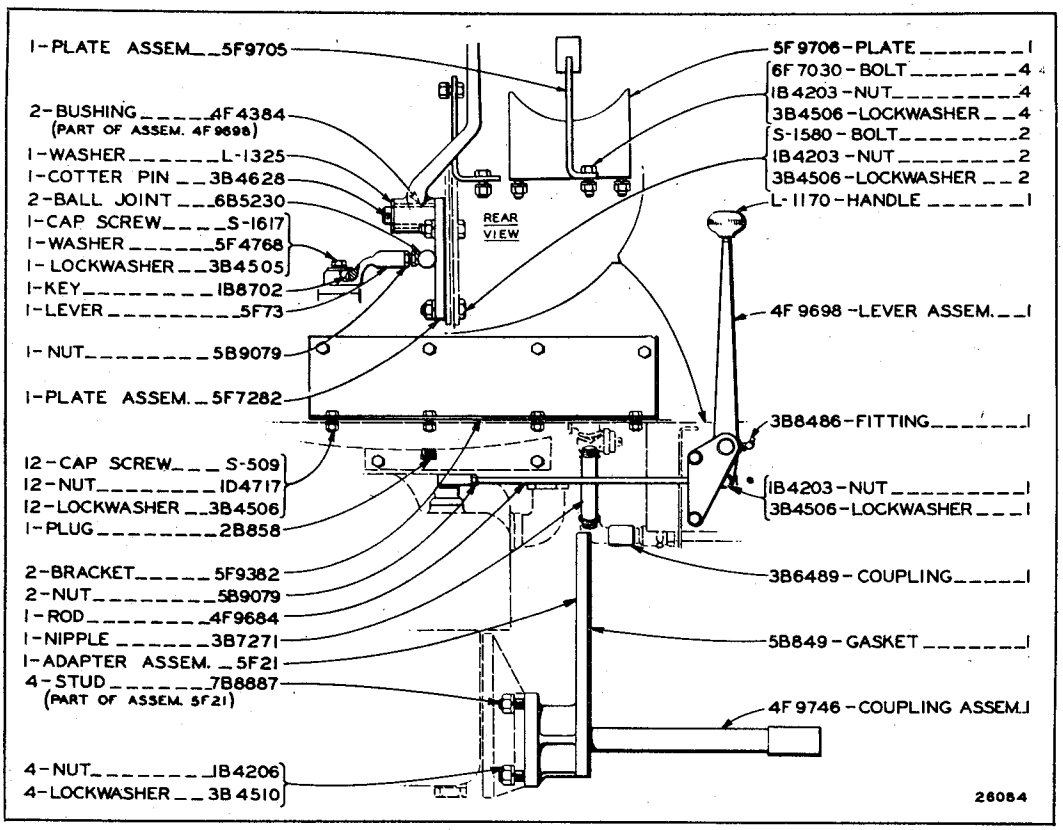
7B2263 EXHAUST PIPE GROUP—Orchard Type

INSERT BETWEEN PAGES 158 & 159 IN FORM 8984—PARTS CATALOG FOR D2 TRACTOR—3D [illegible]

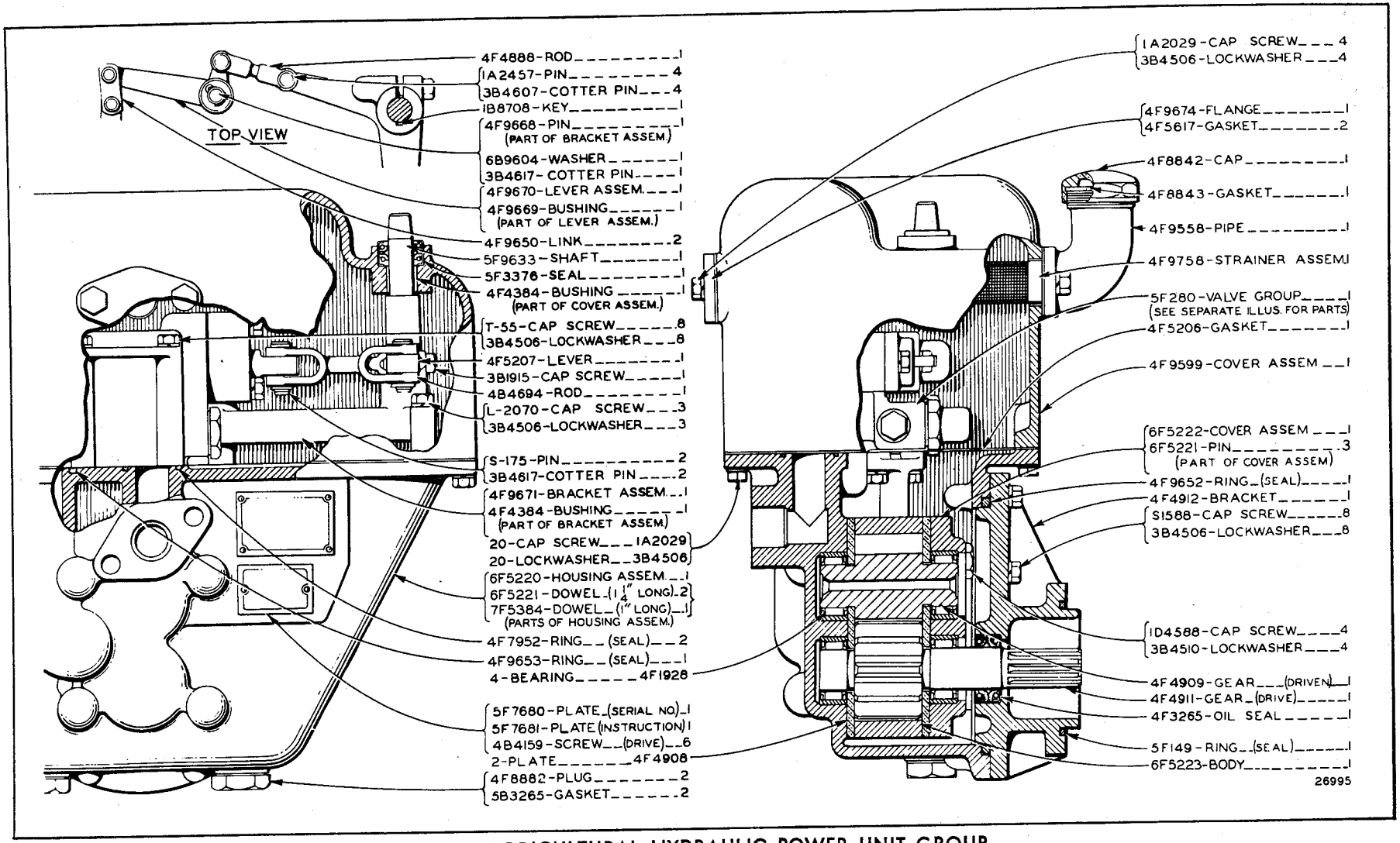


5F279 AGRICULTURAL HYDRAULIC POWER UNIT GROUP—Second Type

Effective with Agricultural Hydraulic Power Unit Serial No. 9V96. Part of 5F318 and 6F1466 Agricultural Hydraulic Power Unit and Cylinder Arrangements. 5F280 Control Valve Group parts are shown on insert



5F210 CONTROL AND MOUNTING GROUP—Second Type
Effective with Agricultural Hydraulic Power Unit Serial No. 9V96
Part of 5F318 and 6F1466 Agricultural Hydraulic Power Unit and Cylinder Arrangements



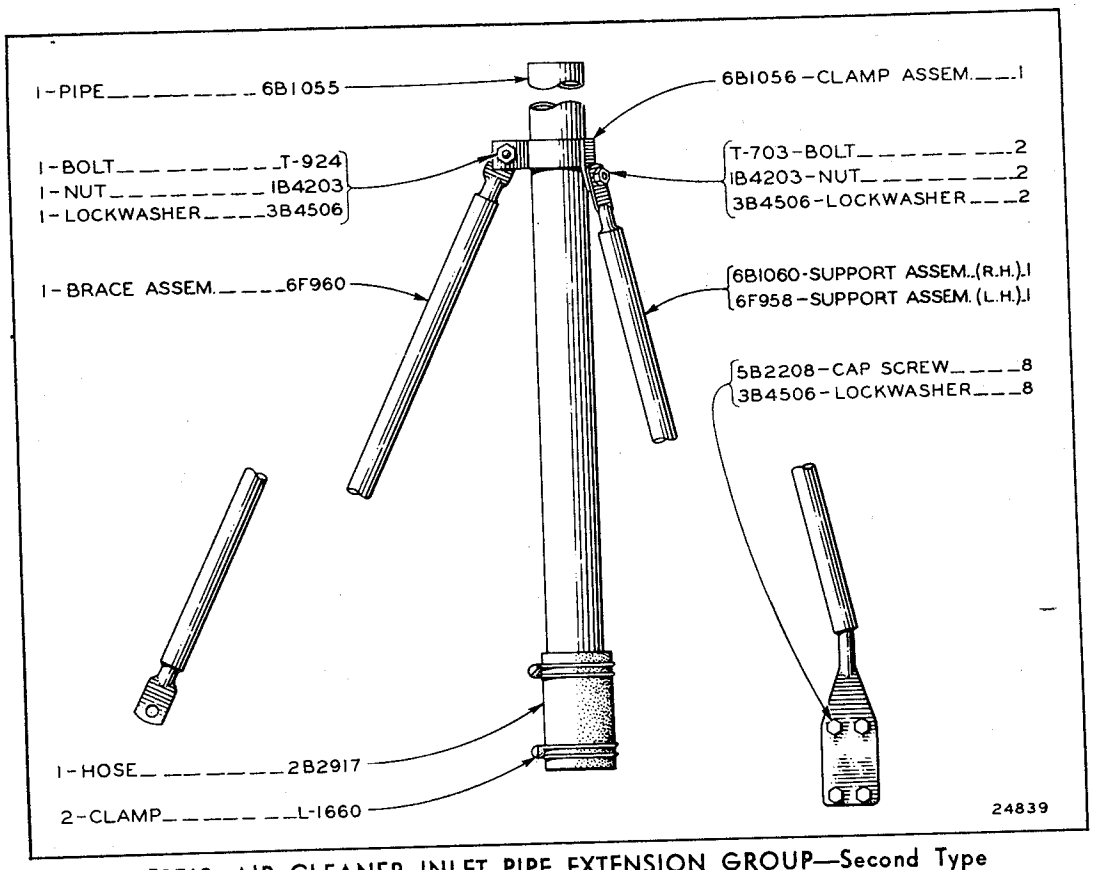
5F279 AGRICULTURAL HYDRAULIC POWER UNIT GROUP

Effective with Agricultural Hydraulic Power Unit Serial No. 9V475

Part of 5F318 and 6F1466 Agricultural Hydraulic Power Unit and Cylinder Arrangements. 5F280 Control Valve Group parts are shown on insert

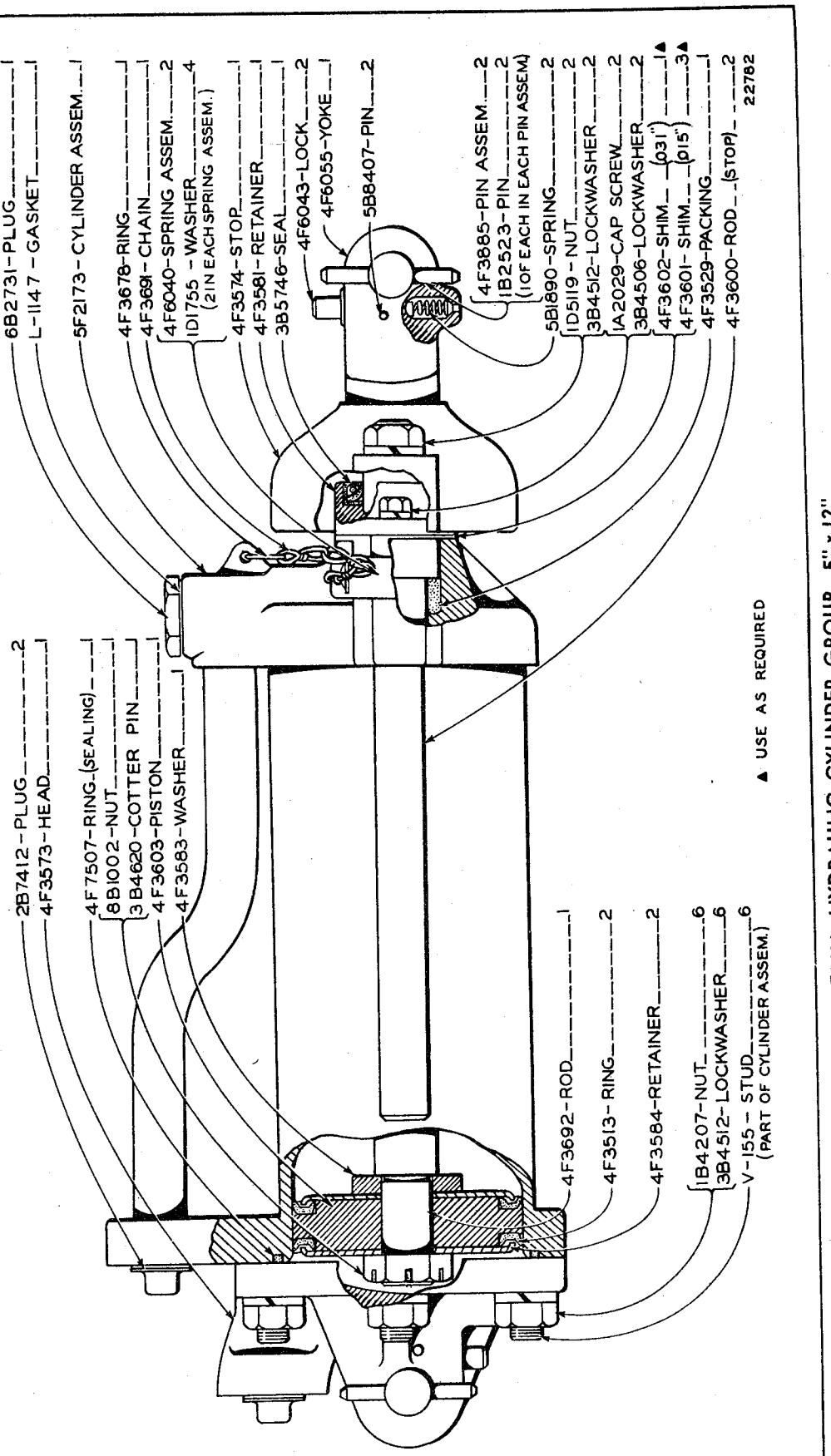
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

INSERT BETWEEN PAGES 158 & 159 IN FORM 8984
—PARTS CATALOG FOR D2 TRACTOR (50 INCH GAUGE)



6B3719 AIR CLEANER INLET PIPE EXTENSION GROUP—Second Type

INSERT BETWEEN PAGES 158 & 159 IN FORM 8984—PARTS CATALOG FOR D2 TRACTOR—50 INCH GAUGE



4F6466 HYDRAULIC CYLINDER GROUP—5" x 12"

Part of 6F1466 Agricultural Hydraulic Power Unit and Cylinder Arrangement

5F7436 HOSE AND FITTING GROUP
Part of 5F318 and 6F1466 Agricultural Hydraulic Power Unit and Cylinder Arrangements

5F318 Agricultural Hydraulic Power Unit and Cylinder Arrangement

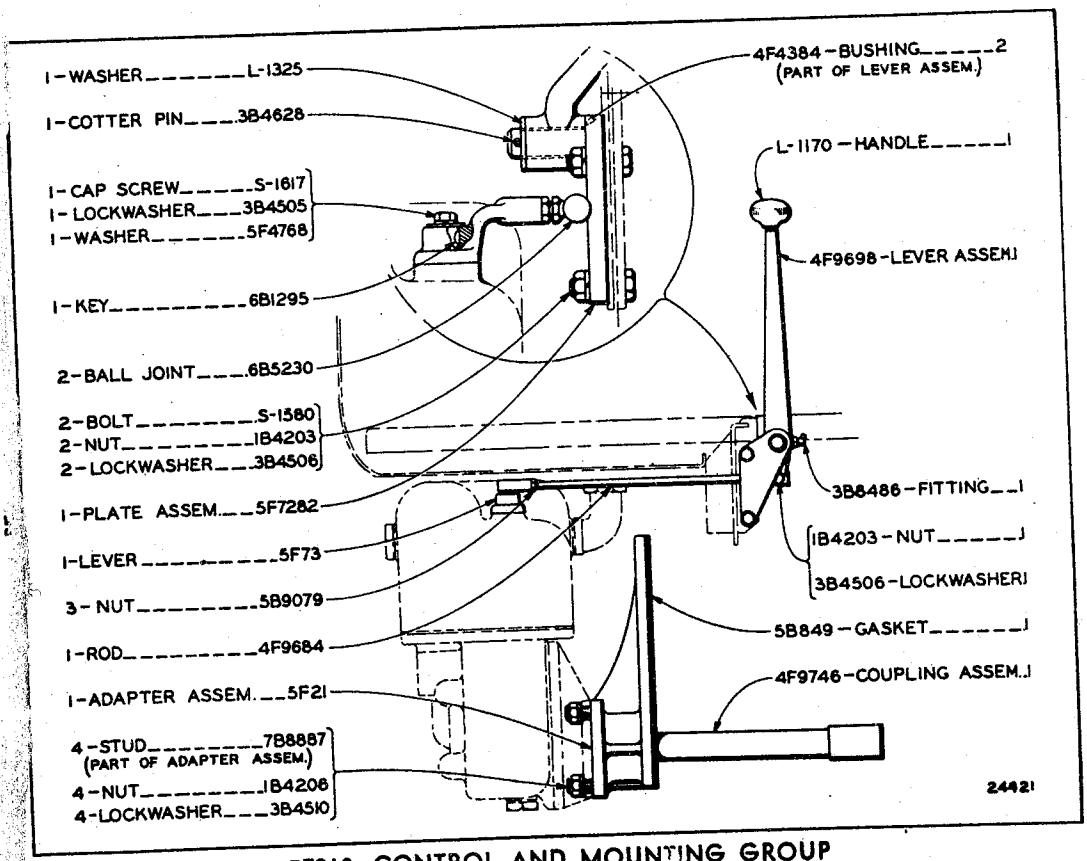
Consists of:

1	5F210	Control and Mounting Group	Shown Below
1	5F279	Agricultural Hyd. Power Unit Group	Shown on Insert
1	4F6349	Hydraulic Cylinder Group (5" x 8")	Shown on Insert
1	5F7436	Hose and Fitting Group	Shown on Insert

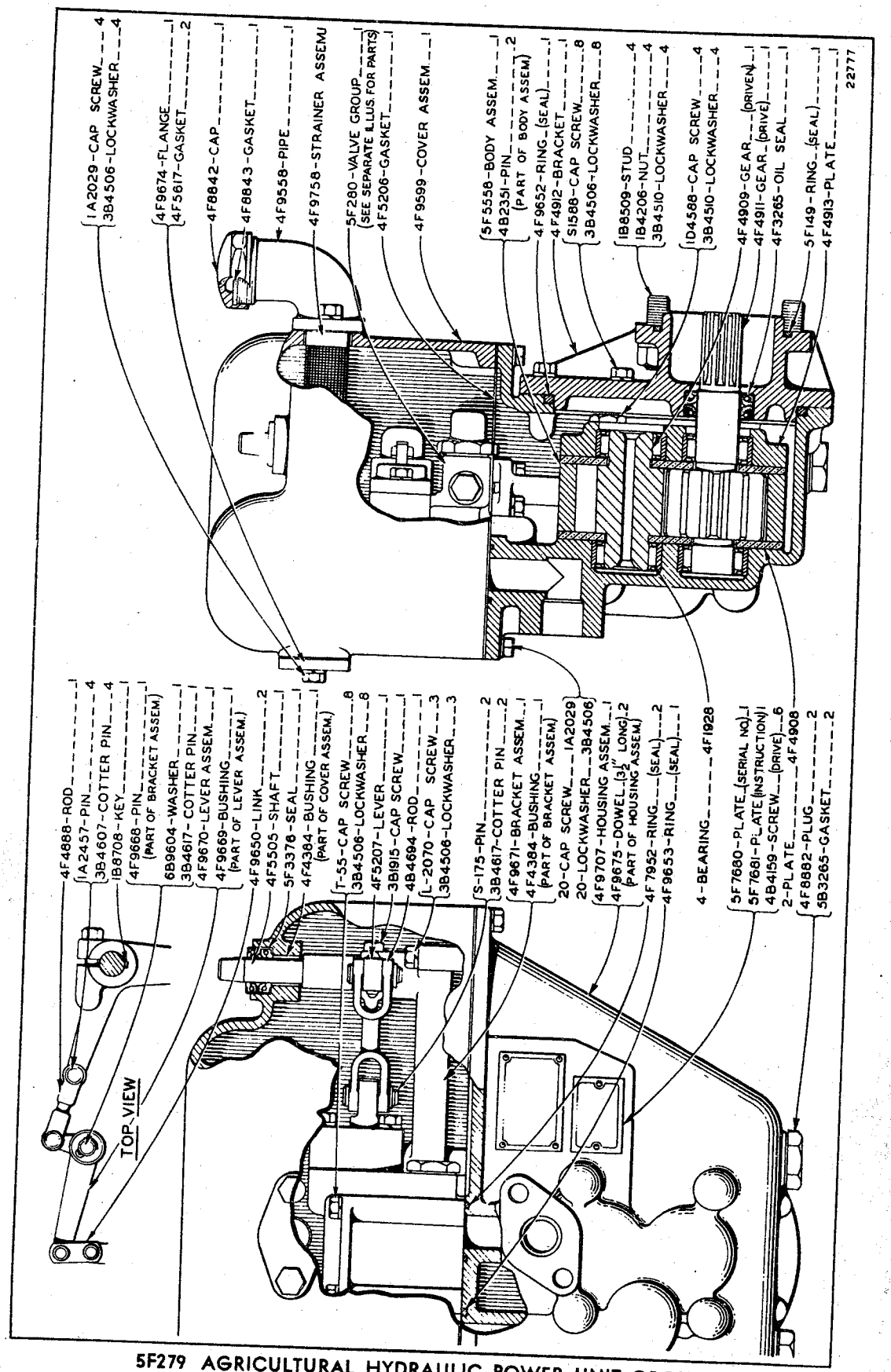
6F1466 Agricultural Hydraulic Power Unit and Cylinder Arrangement

Consists of:

1	5F210	Control and Mounting Group	Shown Below
1	5F279	Agricultural Hyd. Power Unit Group	Shown on Insert
1	4F6466	Hydraulic Cylinder Group (5" x 12")	Shown on Insert
1	5F7436	Hose and Fitting Group	Shown on Insert

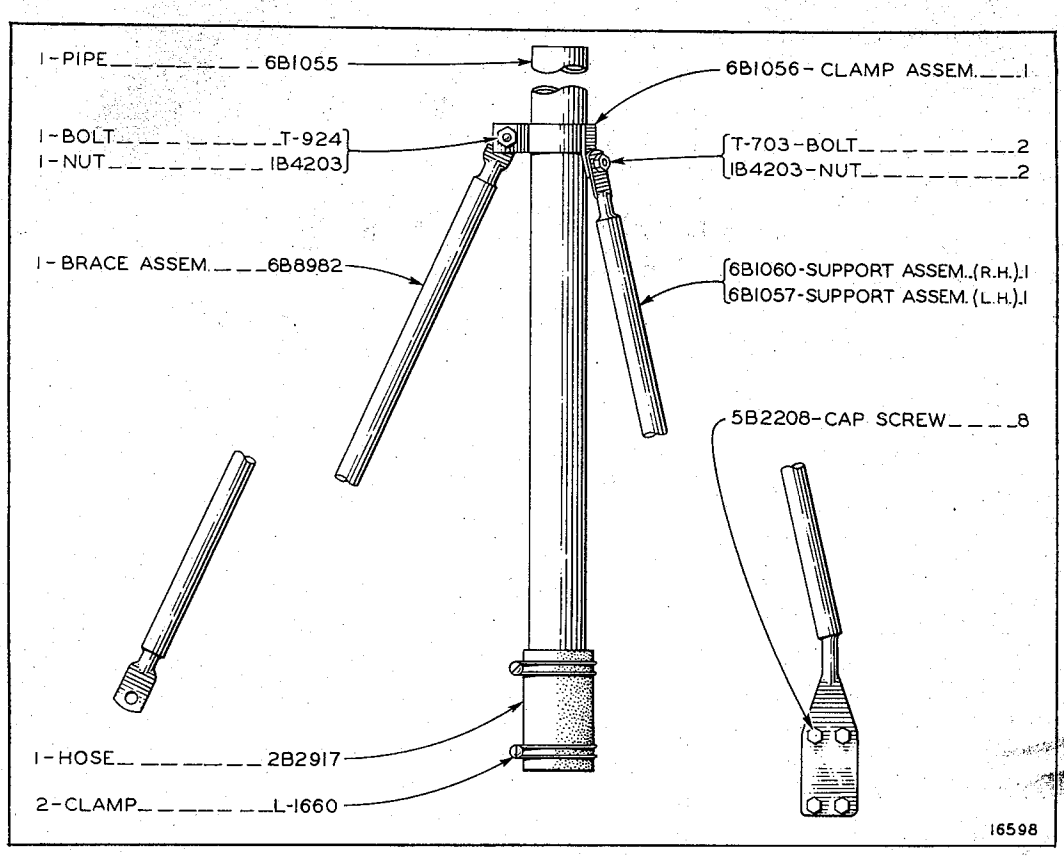


5F210 CONTROL AND MOUNTING GROUP
Part of 5F318 and 6F1466 Agricultural Hydraulic Power Unit and Cylinder Arrangements



5F279 AGRICULTURAL HYDRAULIC POWER UNIT GROUP
Effective with Agricultural Hydraulic Power Unit Serial No. 9V1
Part of 5F318 and 6F1466 Agricultural Hydraulic Power Unit and Cylinder Arrangements
5F280 Control Valve Group parts are shown on insert

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

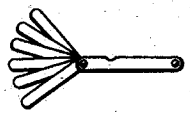


6B3719 AIR CLEANER INLET PIPE EXTENSION GROUP

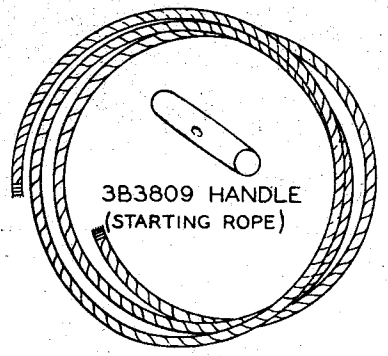
TRANSFERS AND NAME PLATES

Quantity Used	Part Number	Description
2	8B87	Transfer ("Caterpillar")-2 1/2" High
1	8B8130	Transfer ("Caterpillar")-2" High
2	8B7673	Transfer ("Caterpillar")-1 7/16" High For use on Rear Seat Models only
2	7B9975	Transfer (Diesel)-2 1/2" High
1	8B7667	Transfer (Diesel)-2" High
2	8B8135	Transfer (Diesel)-1 7/16" High For use on Rear Seat Models only
1	8B8137	Transfer (Manufactured by Caterpillar Tractor Co. Peoria, Illinois)
1	8B8134	Transfer (D2)
1	1F6985	Transfer-Tractor Instructions
1	6B1919	Transfer-Filter Instructions
1	6B2233	Transfer-Safety
2	4B5846	Plate-Name (D2)
8	4B4159	Drive Screw-Name Plate

2B4317
BRUSH

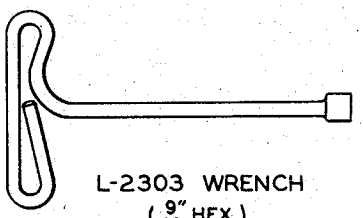


1B9660 GAUGE
(VALVE CLEARANCE)

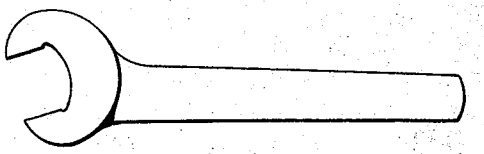


3B3809 HANDLE
(STARTING ROPE)

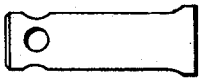
3B3808 ROPE
(STARTING)



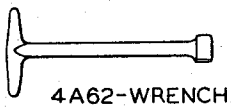
L-2303 WRENCH
($\frac{9}{16}$" HEX.)



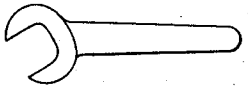
4A46 WRENCH
(FRONT IDLER ADJ.)



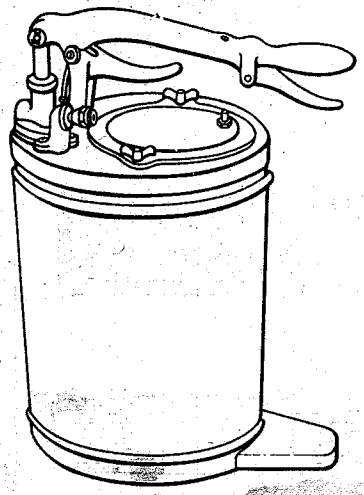
9B2029 WRENCH
(INJECTION VALVE)



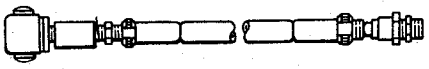
4A62-WRENCH
(FUEL PUMP VENT SCREW)



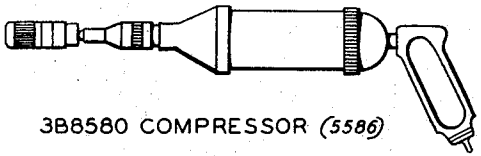
3B5861 WRENCH
(FUEL PUMP HOUSING CAP)



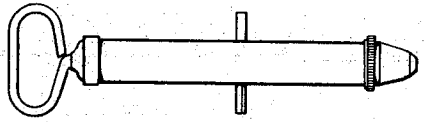
4B1856 COMPRESSOR *(6522)*
ALEMITE NO. SHOWN IN *(ITALICS)*



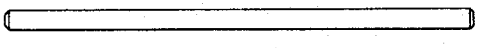
1F221 HOSE *(6542)*
(PART OF 4B1856 COMPRESSOR)



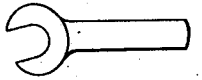
3B8580 COMPRESSOR *(5586)*



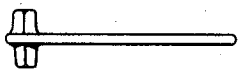
3B2301
GREASE GUN



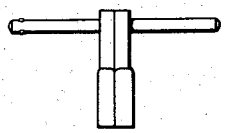
4B9918 HANDLE
(INJECTION VALVE WRENCH)



1A3097 WRENCH
(WATER PUMP PACKING NUT)



1B5175 WRENCH
(C'T'S'K. DRAIN)

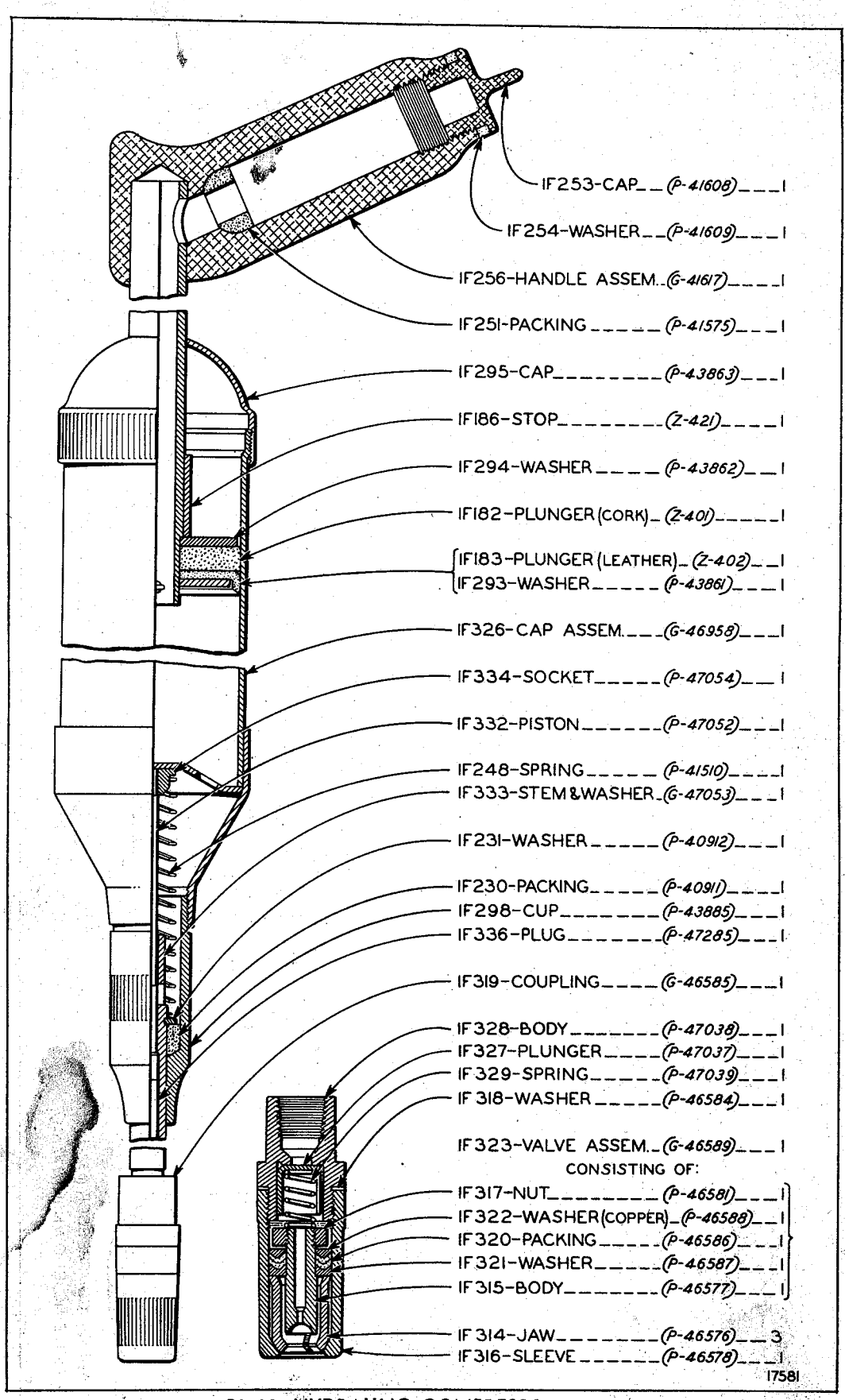


3B1285 WRENCH
($\frac{7}{16}$" & $\frac{15}{16}$" HEX.)
3563-A WRENCH
($\frac{15}{16}$" & $1\frac{1}{8}$" HEX.)

5B780 WRENCH $\frac{5}{16}$" & $\frac{3}{8}$" OPENING
5B781 WRENCH $\frac{7}{16}$" & $\frac{1}{2}$" OPENING
5B782 WRENCH $\frac{9}{16}$" & $\frac{5}{8}$" OPENING
5B783 WRENCH $\frac{11}{16}$" & $\frac{3}{4}$" OPENING
5B784 WRENCH $\frac{13}{16}$" & $\frac{7}{8}$" OPENING
5B785 WRENCH $\frac{15}{16}$" & 1" OPENING
5B786 WRENCH $1\frac{1}{16}$" & $1\frac{1}{8}$" OPENING

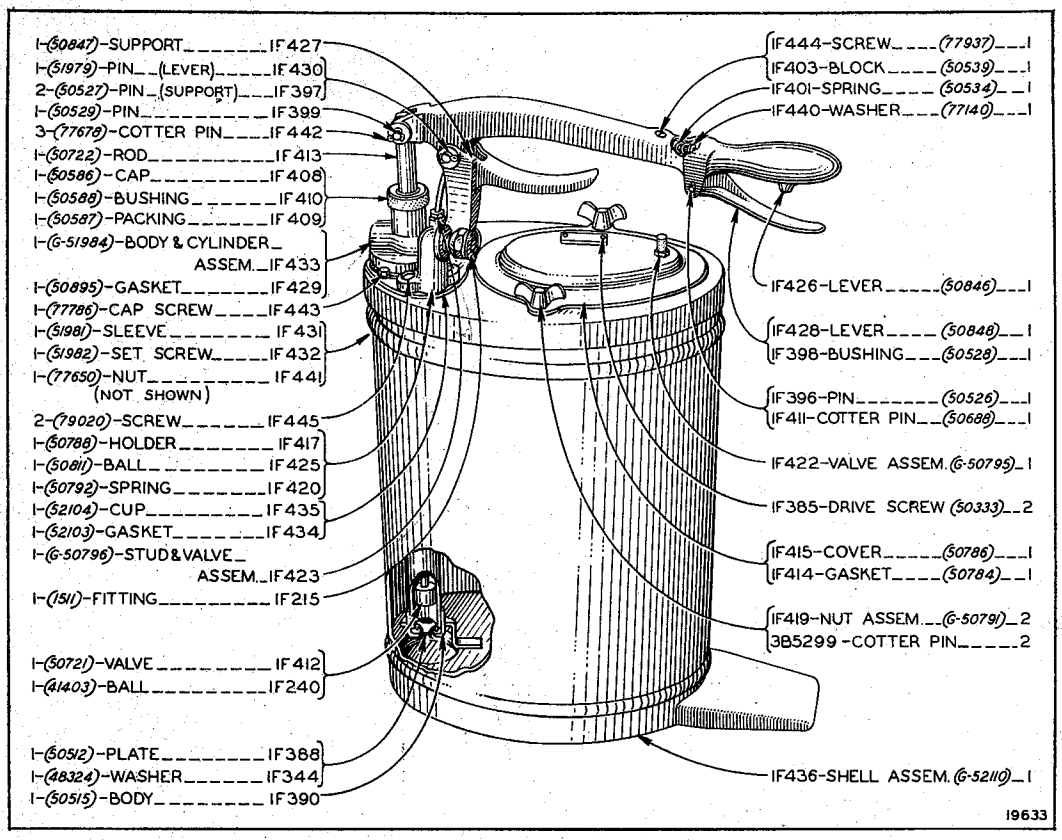
18525

TOOLS



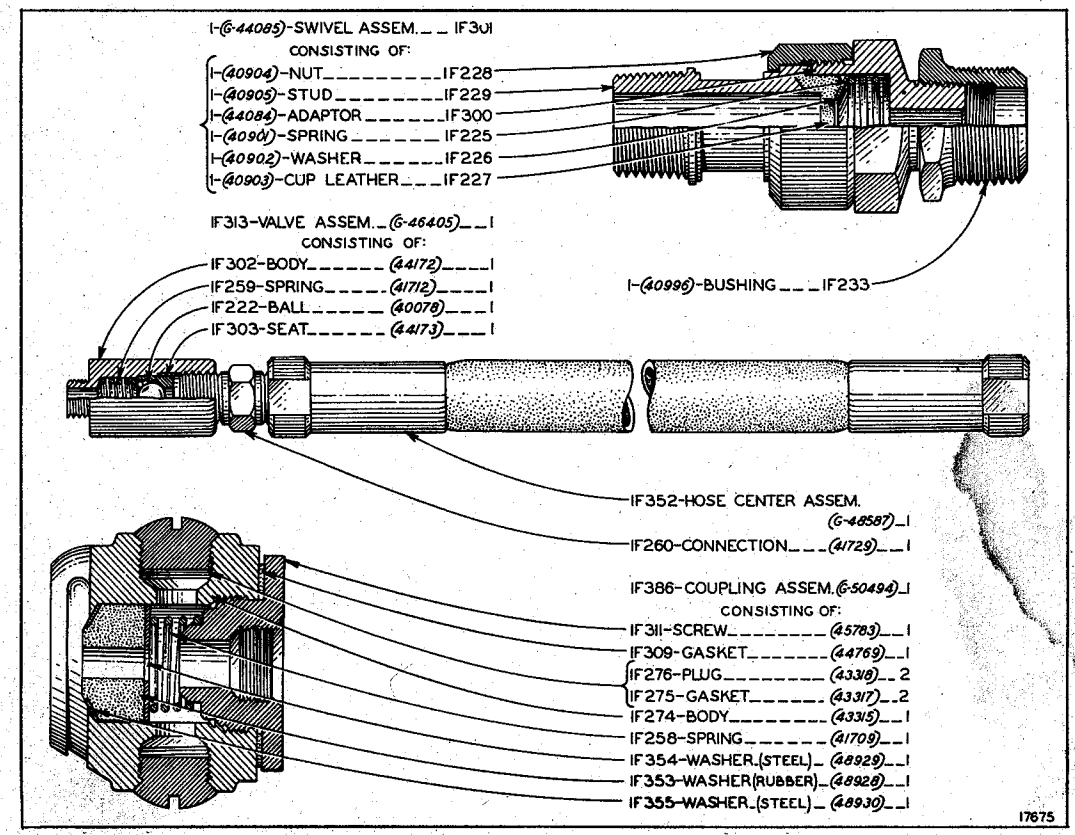
3B8580 HYDRAULIC COMPRESSOR *(5586)*

Numbers shown in *(italics)* are "Alemite" part numbers. (See Page 163)



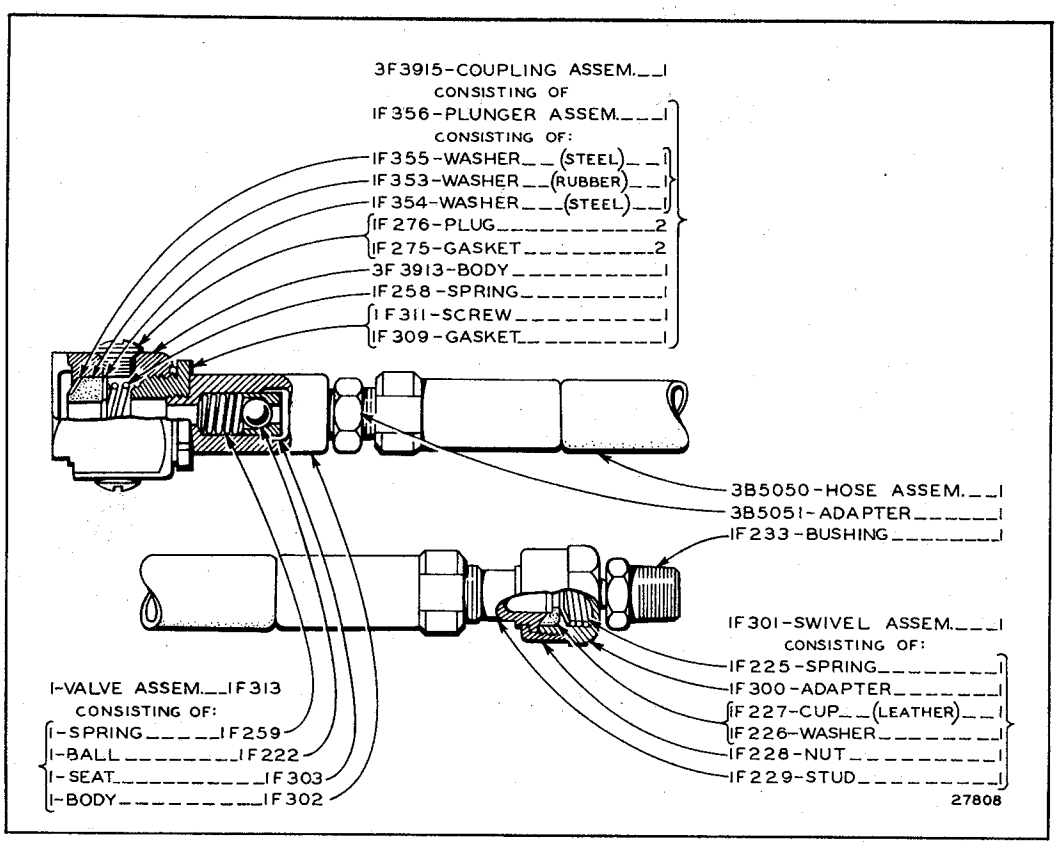
4B1856 VOLUME COMPRESSOR *(6522)*

Numbers shown in *(italics)* are "Alemite" part numbers. (See Page 163)

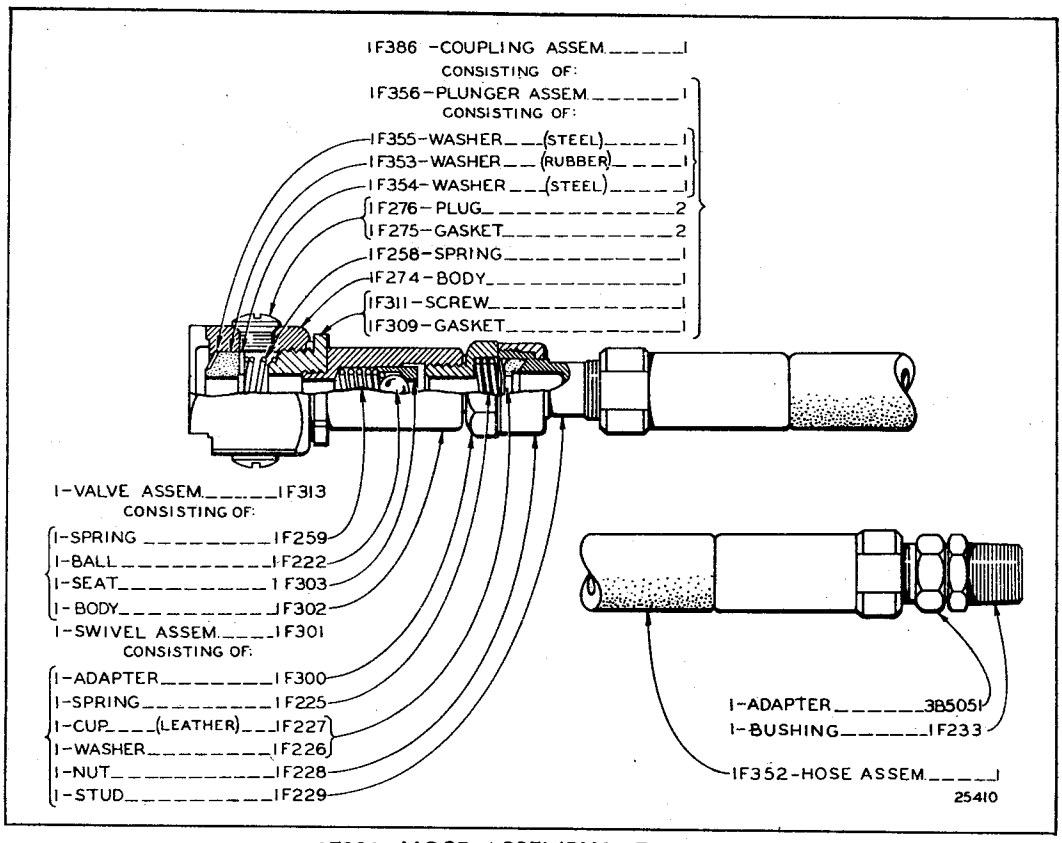


1F221 VOLUME COMPRESSOR HOSE *(6542)*

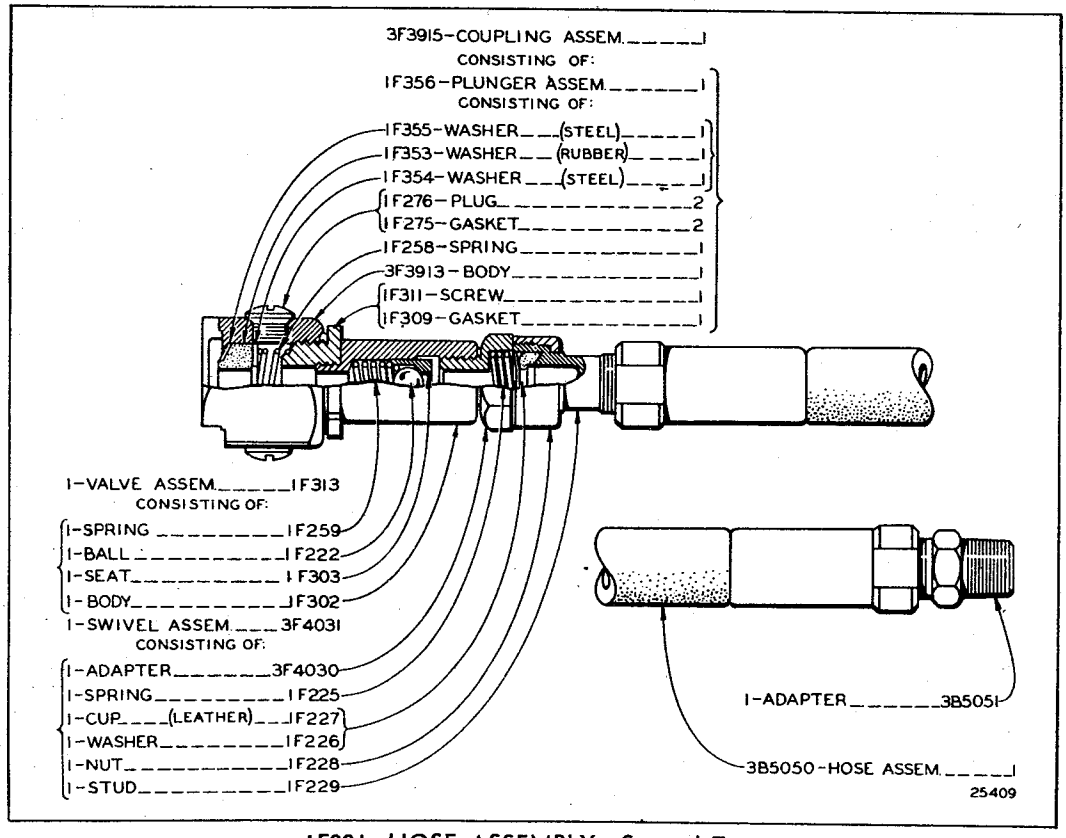
Numbers shown in *(italics)* are "Alemite" part numbers. (See Page 163)



1F221 HOSE ASSEMBLY—First Type
Part of 4B1856 Volume Compressor shown on Page 162



1F221 HOSE ASSEMBLY—First Type
Part of 4B1856 Volume Compressor shown on Page 162



1F221 HOSE ASSEMBLY—Second Type
Part of 4B1856 Volume Compressor shown on Page 162

CROSS OUT ILLUSTRATION 17675 ON PAGE 162

ACCESSORY MANUFACTURERS

"Alemite"

Stewart-Warner Corporation
1826-1852 Diversey Parkway
Chicago 14, Illinois

"Eisemann"

Eisemann Corporation
Bush Terminal, P.O. Box 9
68—34th Street, Brooklyn 32, New York
or
32—33rd Street, Brooklyn 32, New York

"Zenith"

Zenith Carburetor Division
Bendix Aviation Corporation
696 Hart Avenue, Detroit 14, Michigan

FRANCAIS

Ce catalogue des pièces contient des illustrations, numéro des pièces, noms et quantités requises de toutes les pièces fournis pour le service de la machine "Caterpillar" a laquelle se réfère.

Les machines et les attachements "Caterpillar" sont vendues et servies par une organisation mondial de distributeurs et agents responsables avec des Départements de Pièces bien fournis et un personnel de techniqueciens expérimentés. Pour s'assurer de'une opération parfaite et continuée de votre équipment "Caterpillar", faite seulement usage de **Pièces Authentiques "CATERPILLAR"** lesquelles sont fabriquées conforme au même haut êtalon de qualité, matériel et d'exécution que les pièces originales.

Il y a un Agent "Caterpillar" près de vous.

Comment Faire Une Commande de Pièces Correctement

Pour s'assurer de recevoir les pièces exactes et avec un minimum de delai, placez votre bons de commande avec l'Agent "Caterpillar" le plus proche, ne manquant pas de donner la quantité, le numéro et le nom de chaque article que l'on veut. Le numéro de la série de la machine pour laquelle les pièces sont intentionnées devraient toujours être indiqués. Cela est important!

Ne perdez pas de vue de fournir le nom correcte du destinataire, ainsi que l'adresse de la rue, la ville, la région et le pays auxquelles les pièces devront être expédiées et déclarez si l'expédition doit être faite par fret, express, par colis postal ou par d'autres moyens.

Rèclamations

Les réclamations pour des erreures ou manque dans le chargement des pièces commandés devraient être faites promptement.

Les responsabilités de l'expéditeur pour cassage, perte ou dommage cesse lorsque la merchandise est délivrée à la compagnie de transporation de laquelle on a obtenu un reçu indiquant que l'envoi a été accepté par eux en bonnes conditions.

Si quelque matériel montré dans un connaissement ou un reçu d'express est manquant, cassé ou autrement endommagé, n'acceptez pas l'envoi jusqu'à tant que l'agent du porteur reconnait le manqué ou le dommage sur la facture originale de frêt. Cela devrait être toujours fait, autrement les compagnies de transportation ne considèrent pas une réclamation de perte ou dommage. Si l'agent ne fait pas une inspection, alors on devrait faire une réclamation sous serment par écrit qu'on l'avait avisé (un certain jour), et a manqué de le faire. Cette déclaration avec la facture originale du fret et le connaissement original (si disponible), fera valoir votre réclamation.

ITALIANO

Questo catalogo di pezze contiene illustrazioni, nome, numero delle pezze di ricambio e le quantità necessare alla manutenzione di tutte le macchine "Caterpillar" alle quali riferisce.

Le macchine e gli attacchi "Caterpillar" sono venduti e costuditi per tutto il mondo da un'organizzazione di distributori e rivenditori responsabili con Dipartimenti di pezze ben provvisti ed operai ammaestrati alla fabbrica. Per assicurare il continuo funzionamento soddisfacente del fornimento "Caterpillar", usate soltanto **Pezze di Ricambo Genuine "CATERPILLAR"** le quali sono costruite secondo le stesse alte norme di qualità, materiale e mano d'opera come le pezze originali.

Vicino a voi c'è un Rivenditore "Caterpillar".

Modo Esatto per Ordinare Pezze

Per accertarvi di ricevere le pezze esatte col minimo ritardo, vogliate presentare le vostre ordniazioni al piu vicino Rivenditore "Caterpillar", e non mancate di indicare la quantità, il numero delle pezze ed il nome di ciascun articolo che desiderate. Il numero di serie della macchina per la quale se ne desiderano pezze, deve essere sempre indicato. Questo è importante!

Non vi dimenticate di dare il nome corretto del destinatario, come pure la strada, città, provincia e regione a cui le pezze devono essere spedite, e indicate se la spedizione deve essere fatta a piccola o grande velocità, per pacco postale, o per qualche altro mezzo.

Reclami

Reclami per errori o mancanza di spedire tutte le pezze ordinate devono esser fatti immediatamente al ricevere la spedizone.

La responsibilità dello spedizioniere per rotture, perdite o danni cessa al momento che la merce è consegnata alla compagnia di trasporto, dalla quale una ricevuta è ottenuta indicando che la spedizione fu da loro accettata in buone condizioni.

Se qualsia parte del material indicato sulla polizza di carico è mancante, rotta o danneggiata, non accettate la spedizione finche l'agente della compagnia di trasporto confermi sulla fattura iriginale di trasporto la mancanza o il danno. Questo deve farsi sempre, altrimenti le compagnie di trasporto non accettano reclami per perdite o danni. Se l'agente non fa un'ispezione, allora si deve fare un attestato che egli fu notificato (indicando la data), ma che non la fece. Questo attestato con la fattura originale di trasporto e la polizza di carico originale (se ottenibile), sopportera il vostro reclamo.

DEUTSCH

Der vorliegende Katalog von Ersatzteilen enthält die Abbildungen, Teil-Nummern, Namen und benötigten Quantitäten von allen Ersatzteilen für die "Caterpillar"-Maschine, auf die er sich bezieht.

Eine weltweite Organisation von verantwortlichen Verteilungsstellen und Händlern mit reichlichen Erstazteil-Lagern und in unserer Fabrik ausgebildeten Fachleuten verkaufen "Caterpillar"-Maschinen und Zubehörteile und halten sie instand. Um die dauernde und befriedigende Arbeit Ihrer "Caterpillar" Ausrüstung sicherzustellen, verwenden Sie nur **Echte "CATERPILLAR" Teile,** die mit derselben hohen Norm von Qualität, Material und Sorgfalt angefertigt werden, wie die Originalteile.

Ein "Caterpillar"-Händler ist in Ihrer Nähe.

Wie man Ersatzteile richtig bestellt

Um sicherzustellen, dass man die richtigen Teile mit einem Minimum von Verzögerung erhält, gebe man die Order dem nächstgelegenen "Caterpillar"-Händler, und vergesse nicht, die Quantität, Teilnummer und Namen jedes gewünschten Teiles genau anzugeben. Die Serien-Nummer der Maschine, für welche die Teile bestimmt sind, sollte immer angegeben werden. Dies ist wichtig!

Man vergesse nicht, den korrekten Namen des Empfängers anzugeben, auch die Strassen-Adresse, Stadt, Kreis und Staat, wohin die Teile geschickt werden sollen; auch gebe man an, ob der Versand durch Fracht, Express, Paketpost oder sonstwie gemacht werden soll.

Reklamationen

Reklamationen wegen Fehler oder unvollständigem-Versand von bestellten Teilen sollten sofort nach Erhalt der Sendung gemacht werden.

Die Verantwortlichkeit des Lieferanten für Bruch. Verlust oder Schaden endet mit der Ablieferung der Ware an die Transport-Gesellschaft, von der eine Quittung ausgestellt wird, welche als Beweis dafür gilt, dass die Sendung von ihr in gutem Zustand angenommen wurde.

Wenn ein Teil des auf dem Frachtbrief oder der Express-Quittung aufgeführten Materials fehlt, zerbrochen oder sonst beschädigt ist, nehme man die Sendung nicht an, ohne dass der Agent der Transport-Gesellschaft solchen Mangel oder Schaden auf **dem originalen Frachtbrief bestätigt.** Dies muss immer getan werden, da die Transport-Gesellschaffen sonst Reklamationen auf Schadenersatz nicht annehmen. Wenn der Agent eine Inspektion icht vornimmt, dann sollte ein beglaubigte Bescheinigung ausgestellt werden, dass er (an einem bestimmten Tage) benachrichtigt worden war, es aber nicht getan hat. Eine solche Bescheingung zusammen mit dem originalen Frachtbrief und (wenn verfugbar) dem originalen Ladeschein wird Ihre Reklamation unterstützen.

ESPAÑOL

Este Catálogo de Piezas contiene ilustraciones, los números y nombres de las piezas y las cantidades requeridas de todas las piezas abastecidas para la máquina "Caterpillar" a que se refiere.

Las máquinas y accesorios "Caterpillar" se venden y son abastecidos por una organización mundial de distribuidores y agentes responsables que cuentan con un Departamento de Piezas bien surtido y con mecánicos bien preparados en la fábrica. Para asegurar el continuo funcionamiento satisfactorio de su equipo "Caterpillar", usese solamente **Piezas Genuinas "CATERPILLAR"** que son manufacturadas de acuerdo con el mismo patron de alta calidad, material y mano de obra que las piezas originales. Cerca de Ud. hay un Agente "Caterpillar".

Cómo Pedir las Piezas Correctamente

Para tener seguridad de recibir las piezas correctas con la menor demora, háganse los pedidos al Agente "Caterpillar" más cercano no olvidándose de indicar la cantidad, el número y nombre de cada pieza que se necesita. Siempre debe darse el número de serie de la máquina para la cual se necesitan las piezas. Esto es importante!

No hay que ovlidar dar el nombre correcto del consignatario y su dirección completa, calle, número, ciudad, estado o provincia y el país al cual las piezas deben ser embarcadas. Indíquese si el embarque ha de hacerse por flete, por expreso, por correo o por otra vía.

Reclamos

Los reclamos por errores o por no haber embarcado todas las piezas pedidas deben hacerse en seguida al recibirse el embarque.

La responsabilidad del embarcador en cuanto a roturas, pérdidas o perjuicios, cesa al entregarse la mercancía a la compañía de transportes de quien se obtiene un recibo que indica que el embarque fué aceptado en buena condición.

Si cualquier parte del material indicado en el conocimiento de embarque o en el recibo de la compañía de expreso no es recibida, o está rota o perjudicada de cualquier modo, el embarque no debe ser aceptado antes de que el agente de la compañía de transportes reconozca la deficiencia o el perjuicio en la cuenta original de gastos de flete. Esto debe hacerse siempre pues, de lo contrario, las compañías de transportes no aceptarán el reclamo de la pérdida o del perjuicio. Si el agente no hace una inspección, entonces debe prepararse una declaración por escrito de que fué notificado (en cierta fecha) y que dejó de hacer la inspección. Esa declaración, con la cuenta original de gastos de flete y el conocimiento original de embarque (si está disponible), soportarán el reclamo adecuadamente.

PORTUGUES

ESTE CATÁLOGO DE PEÇAS contem illustrações, os nomes, os números das peças e ás quantidades requeridas de tôdas as peças fornecidas para a máquina "Caterpillar" á qual este catálogo faz referênciá.

As máquinas e acessórios "Caterpillar" são vendidos e servidos por uma organização mundial de distribuidores e agentes responsáveis que têm Departamentos de Peças bem sortidos e mechánicos preparados na fábrica. Para ter seguridade de que o seu equipamento "Caterpillar" possa continuar dando serviço satisfactório, usem-se sómente **Peças Genuínas "CATERPILLAR"** que são manufacturadas de acôrdo com os mesmos altos patrões de qualidade, material e mão de obra que as peças originais.

Há um Agente "Caterpillar" cêrca do Senhor.

Como Encomendar Peças Correctamente

Para ter sequridade de receber as peças correctas com a menor demora possível, queiram fazer as encomendas com o Agente "Caterpillar" mais cercano, tendo a seguridade de indicar a quantidade, nome, e o número de cada peça desejada. Sempre deve dar-se o número de série da máquina para a qual as peças em questão são encomendadas. Isto é importante!

Tenga-se seguridade de dar o nome correcto do consignatário e também o endereço completo, rua, cidade, província ou estado e país ao qual as peças devem ser embarcadas, e indique-se se o embarque deve ser despachado por carga, por expresso, por correio ou por outros meios.

Reclamos

Os reclamos per errores ou por não haver despachado tôdas as peças encomendadas devem ser feitos prontamente ao recebimento do embarque.

A responsabilidade do embarcador por roturas, perdas ou prejuízos termina com a entrega da mercadoria á companhia de transportes da qual um recibo é obtido indicando que o embarque foi aceitado pela companhia em boa condição.

Se qualquer parte do material mencionado no conhecimento de embarque ou no recibo da companhia de expresso não é recibida ou chega rota ou prejudicada de algum modo o embarque não deve ser aceitado antes de que o agente da firma transportadora reconheça a rotura ou deficiência na conta original de despesas de frete. Isto sempre deve ser feito pois, de outro modo, as companhias transportadoras não aceitarão um reclamo por perdas ou prejuízos. Se o agente não faz uma inspecção, então deve preparar-se um certificado no sentido de que êle foi notificado (em certa data), porém não fêz tal inspecção. Este certificado, com a conta original de frete e com o conhecimento original de embarque (se está disponível) suportará o seu reclamo.

MEMORANDA

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS