

ANNEX

Parts Catalog

for

Caterpillar
Reg. U.S. Pat. Off.

**Fifty
Tractor**

Effective
with Machine
No. 5A-1
To 5A 419 Incl.



CATERPILLAR TRACTOR CO.
PEORIA, ILLINOIS, U. S. A.

Track-type Tractors—Combines—Road Machinery
THERE IS A "CATERPILLAR" DEALER NEAR YOU

FORM P-1042

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CATERPILLAR TRACTOR CO.**

THIS Parts Catalog contains illustrations of all parts which compose the Standard "Caterpillar" Fifty Tractor. The number required is shown following the part name.

*When Ordering Parts
Please Read Carefully:*

☞ Order all parts from your dealer. ☞ Tractor number should always be furnished; it will be found on brass plates which are located on rear face of the transmission case and on left hand side of the crankcase. ☞ To obtain parts promptly, give the name, number and letter of parts wanted. ☞ Be particular to state post office address, town, county and state where parts are to be shipped. Also state whether by freight, express or parcel post. ☞ Confirm all telephone or telegraph orders in writing. ☞ Claims for shortage or error should be made upon receipt of material.

☞ No responsibility is assumed for delay, damage or loss to merchandise while in transit. Responsibility ceases upon delivery of shipment to the transportation companies, from whom a receipt is received showing that the shipment is in good condition when delivered to them.

☞ Broken, damaged or lost material should be refused or a full description made of damage or loss by the carrier agent on the freight bill. If this is done it is likely that damage can be collected from the transportation company.

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

ESPAÑOL**AL PEDIR PIEZAS SIRVASE LEER DETENIDAMENTE LO SIGUIENTE:**

El objeto de este Catálogo de Repuestos es proporcionar un medio adecuado de pedir piezas en la seguridad de que se recibirán las piezas que se desean. Recomendamos que la persona encargada de reparar las máquinas conserve este catálogo con todo cuidado.

Este Catálogo de Piezas contiene ilustraciones de las piezas de que consta nuestra máquina corriente, y conviene que sea consultado cuidadosamente al hacer el pedido de las piezas que se necesitan.

Todos los pedidos para repuestos deben hacerse al comerciante proveedor, indicando en cada pedido el número de serie de la máquina. Los números de serie van en las placas de instrucciones que están sujetas al asiento.

Para obtener las piezas con prontitud, indíquese el nombre, número y letra de las piezas que se desean. Indíquese con toda claridad la dirección postal, la ciudad y el país a donde deben despacharse las piezas. Indíquese si el envío se desea por carga, por expreso o por paquete postal. Confírmese por escrito todos los pedidos que se hagan por telégrafo o por teléfono. Los reclamos por piezas que no llegan por errores deben hacerse tan pronto como se reciba el material.

No asumimos responsabilidad por demora, daño o pérdida de la mercadería en tránsito. Nuestra responsabilidad cesa con la entrega del material a la compañía que lo transporta, de quien obtenemos un recibo que demuestra que el embarque se ha hecho en buena condición al efectuar la entrega.

No deben aceptarse materiales rotos o dañados, o embarque incompleto a menos que el agente de la compañía de transportes consigne por escrito en el conocimiento o guía la descripción completa del daño o pérdida de que se trate. Siguiendo este procedimiento se obtendrá con más probabilidad el pago de los reclamos por pérdida o daños de la compañía de transportes.

PORTUGUÊS**AO SE ENCOMENDAREM PEÇAS, SIRVAM-SE LÊR CUIDADOSAMENTE O SEGUINTE:**

O objecto deste Catalogo de Peças, é proporcionar o meio mais facil de se encomendarem peças com a certeza de receberem exatamente as peças desejadas. Convem que a pessoa que tenha a seu cargo a reparação das maquinas, conserve cuidadosamente este catalogo.

Este catalogo apresenta ilustrações das peças que compõem a nossa maquina regular e é de suma importancia que seja consultado cuidadosamente ao se encomendarem as peças necessarias.

Todas as encomendas deverão ser pedidas ao seu fornecedor, indicando-se em todas as encomendas, o numero de serie da maquina, o qual acha-se gravado na placa de instruções facilmente visivel.

Afim de obterem prontamente qualquer encomenda, sirvam-se fornecer o nome, numero e letra das peças requeridas bem como o endereço claro e preciso, para onde devem as mesmas ser expedidas, indicando o endereço postal, a cidade e o país e tambem se as querem enviadas como carga, expreso ou encomenda. Sirvam se confirmarem por escrito, todas as encomendas dadas por telegrama ou telefone. Reclamações relativas a erros ou perdas deverão ser feitas, imediatamente apos o recebimento do material.

Não assumimos responsabilidade, por demora, avaria ou perda da mercadoria ocasionadas pelo seu transporte. A nossa responsabilidade cessa na ocasião da entrega da mercadoria ás companhias de transporte, as quaes nos dão recibos com declaração de que a mercadoria estava em perfeito estado quando lhes foi entregue.

Encomendas incompletas, peças quebradas e avariadas, não deverão ser aceitas, a não ser que no conhecimento, o agente da Companhia de transporte faça uma descrição completa, por escrito, da avaria ou perda. Se assim se proceder, facilitar-se-á o ajuste das perdas e avarias pela companhia de transporte.

FRANCAIS**A LIRE ATTENTIVEMENT LORS DES COMMANDES DE PIECES:**

Le but de ce Catalogue de pièces est de fournir un moyen de commander les pièces de rechange avec la certitude de recevoir celles voulues. On recommande à la personne chargée de la réparation de la machine de conserver soigneusement ce catalogue.

Ce manuel contient des illustrations des pièces composant notre machine courante et il est donc important de le lire attentivement au moment de faire des commandes.

On doit passer toutes les commandes de pièces au marchand local et indiquer le numéro de série de la machine. Ce dernier se trouve sur la plaque de cuivre posée de façon à être facilement trouvée.

Pour obtenir promptement les pièces désirées il faut en indiquer le numéro, le nom et la lettre. On doit aussi donner des détails complets ayant trait à l'adresse postale, la ville et le pays où les articles doivent être expédiés. Il faut aussi indiquer si l'expédition doit se faire par petite vitesse, express ou colis-postal, et confirmer toute commande télégraphique ou téléphonique par lettre. Les réclamations en cas d'erreur ou de manquants, doivent être faites immédiatement à la réception des articles.

Aucune responsabilité n'est acceptée pour retards, dommages ou pertes en cours de route. La responsabilité cesse à la livraison de l'expédition aux compagnies de transport qui donnent un reçu montrant que l'envoi était en parfait état lorsqu'il a été livré.

Les articles brisés, endommagés ou perdus ne doivent être acceptés qu'après que l'agent de la compagnie de transport a donné, par écrit, une description détaillée du dommage ou de la perte sur la lettre de voiture. Lorsque cette manière de procéder est rigoureusement suivie, le paiement des réclamations pour pertes ou dommages par la compagnie des messageries, se trouve assuré d'une façon plus définie.

ITALIANO**LEGGASI ATTENTAMENTE PRIMA DI PASSARE ORDINAZIONI DI PEZZI DI RICAMBIO:**

Lo scopo del presente catalogo dei pezzi di ricambio è di offrire un mezzo sicuro per passare ordinazioni di pezzi di ricambio che siano assolutamente corretti alla loro ricezione. Si raccomanda all'incaricato responsabile per la riparazione della macchina di conservare il presente catalogo.

Questo catalogo dei pezzi di ricambio contiene illustrazioni dei pezzi componenti la nostra macchina regolare ed è importante che il contenuto sia letto attentamente nel passare le ordinazioni dei pezzi necessari.

Tutte le ordinazioni di pezzi devono essere fatte presso il vostro rivenditore ed il numero di serie della macchina deve essere in ciascuna ordinazione. I numeri di serie appaiono su lastre di ottone facilmente visibili.

Per ottenere pezzi di ricambio prontamente, si indichi il nome, numero e lettera del pezzo desiderato. Si indichi chiaramente l'indirizzo postale, città o paese dove i pezzi debbono venire spediti. Si indichi inoltre se la spedizione deve essere fatta a mezzo ferrovia espresso o pacco postale. Ordinanze telefoniche o telegrafiche devono essere confermate per iscritto. Reclami per mancanze od errori devono essere presentati alla ricezione del materiale.

Nessuna responsabilità viene assunta per ritardi, avarie o perdita di merce in transito. La responsabilità cessa alla consegna della spedizione alla compagnia di trasporto, dalla quale è ottenuta ricevuta mostrante che la spedizione trovavasi in buone condizioni al momento della consegna alla stessa.

Materiale rotto, avariato o con apparenti mancanze non dovrebbe essere ricevuto senza ottenere descrizione completa dell'avaria o mancanza scritta sulla fattura di trasporto dall'agente della compagnia di trasporto. Seguendo tale procedura, la liquidazione dei reclami per mancanze od avarie viene accertata in modo assai più definito.

ПО РУССКИ**ПРИ ЗАКАЗЫВАНИИ ЧАСТЕЙ ПРОЧИТЕ ВНИМАТЕЛЬНО СЛЕДУЮЩЕЕ.**

Выпуская настоящий каталог мы имеем в виду облегчить составление заказов на различные части и устранить могущие произойти ошибки в наименовании частей, что в свою очередь даст вам уверенность в точности исполнения Вашего заказа.

Каталог этот рекомендуется хранить тому лицу, на ком лежит ответственность за ремонт машин. Каталог содержит иллюстрации частей наших стандартных машин, и мы рекомендуем прочесть его внимательно при заказе требующихся Вам частей. Заказы должны быть адресованы Вашему поставщику, при чем на каждом из них должен быть указан номер серии машины, обозначенный на специальной пластинке, прикрепленной к машине. Для скорого и точного получения нужных Вам частей в заказе следует указать номер и букву, а также название каждой части.

Пункт назначения частей должен быть указан подробно (почтовая станция, город, край и т. д.) Также должен быть указан способ доставки, то есть, товарным поездом, багажем или почтовой посылкой.

Все телефонные и телеграфные заказы должны быть подтверждены письмами. Заявления о недостатке или ошибке должны быть сделаны немедленно по получении заказа. Мы не ответственны за задержку, порчу или потерю товара в пути. Наша ответственность прекращается по доставлении товара в транспортную контору, которая выдает росписку в том, что товар был получен ею в полной исправности.

Части, прибывшие в поломанном виде, с недостатками в количестве по счету, порченные и т. д. не должны приниматься заказчиком. Если же они приняты, то о недостатке, порче или поломке товара должно быть подробно указано на накладной агентом транспортного предприятия. Только в таком случае имеется возможность возмещения убытка транспортным предприятием.

DEUTSCH**BEI BESTELLUNG VON ERSATZ-TEILEN BEACHTEN BITTE SORGFÄLTIG:**

Der Zweck dieses Ersatz-Teil Verzeichnisses ist, Sicherheit zu gewähren, dass bei der Bestellung von Ersatz-Teilen die richtigen Teile erhalten werden. Es wird empfohlen, dass diejenige Person, welche für Ausbesserungen an der Maschine verantwortlich ist, dieses Verzeichnis sorgfältig aufbewahrt.

Dieses Ersatz-Teil Verzeichnis enthält Abbildungen über alle Teile, aus denen sich der gewöhnliche Maschine zusammensetzt und ist es daher wichtig, bei Bestellung von Ersatz-Teilen den Inhalt dieses Verzeichnisses sehr sorgfältig durchzulesen.

Alle Bestellungen für Ersatz-Teile sollen Ihrem Vertreter übergeben werden, auch muss die Reihen-Nummer der betreffenden Maschine bei jeder Bestellung angegeben werden. Diese Reihen-Nummer ist auf dem Messing Schilde am Rücken des Sitzes angezeigt.

Um Teile rasch zu erhalten, gebe man bitte Namen, Nummer und Buchstaben der gewünschten Teile an. Auch genaue Einzelheiten bezüglich Postamt, Strasse, Stadt und Staat, wohin die Teile zu senden sind. Ferner bezeichne bitte, ob die Sendung durch Fracht, Expressgut oder Paketpost gewünscht wird. Alle telefonischen und telegrafischen Bestellungen sind schriftlich zu bestätigen. Beschwerden in Bezug auf fehlende Gegenstände oder Irrtümer müssen unverzüglich bei Erhalt der Ware gemacht werden.

Keine Gewähr wird übernommen für Verzögerung, Beschädigung oder Verlust der Ware während der Beförderung. Unsere Verantwortlichkeit endet bei Ablieferung der Sendung an die Beförderungs-Gesellschaft, welche eine den guten Zustand der Ware bezeugende Empfangsbescheinigung gewöhnlich übergibt.

Zerbrochene, beschädigte oder verlorene Gegenstände sollten nicht angenommen werden, es sei denn, der Beförderer macht eine ausführliche Beschreibung der Beschädigung oder des Verlustes auf dem betreffenden Frachtbriefe. Wird ein solches Vorgehen stets eingehalten, so kann die Auszahlung der Entschädigung für Verlust oder Beschädigung seitens der Beförderungs Gesellschaft sicherer erzielt werden.

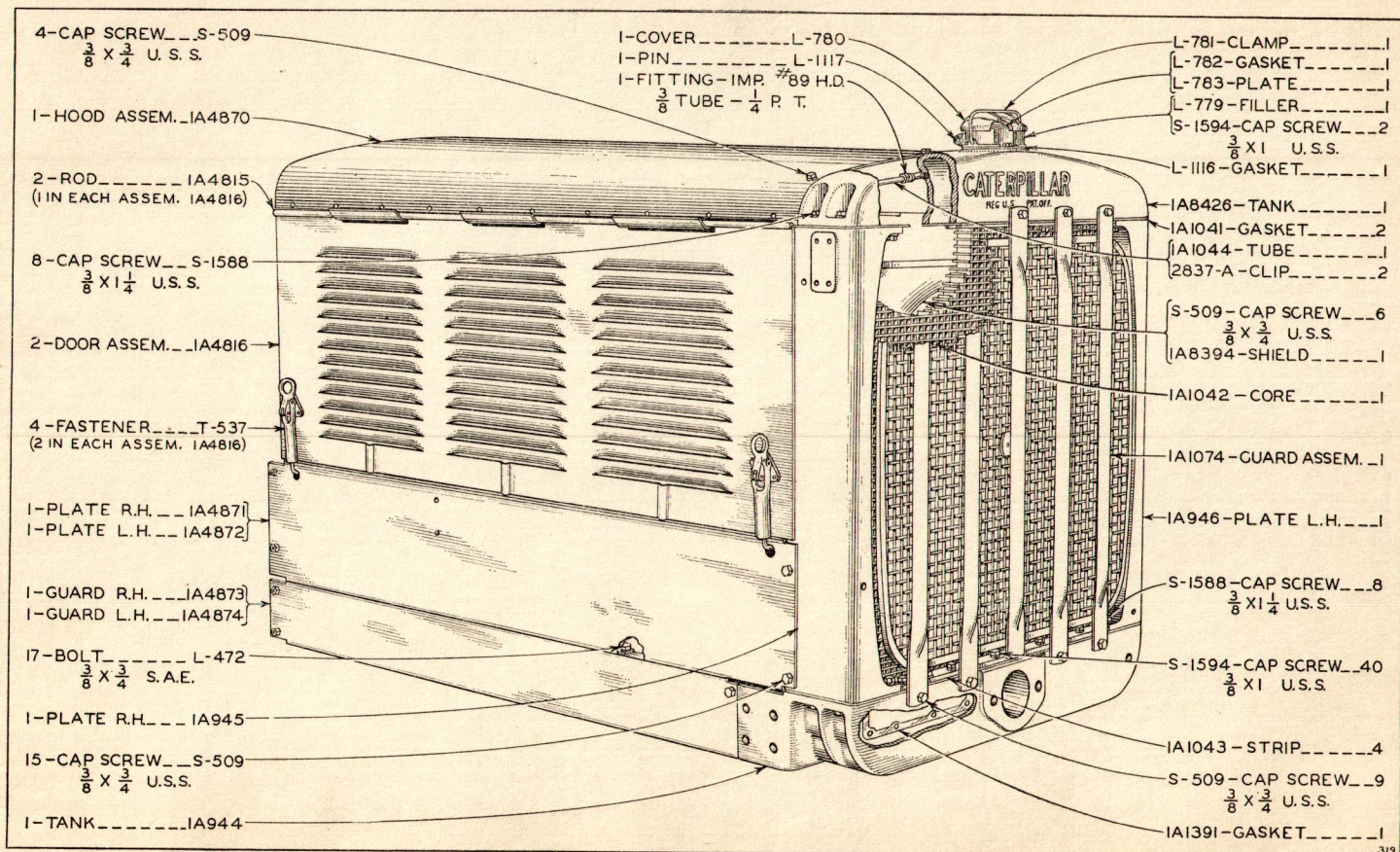
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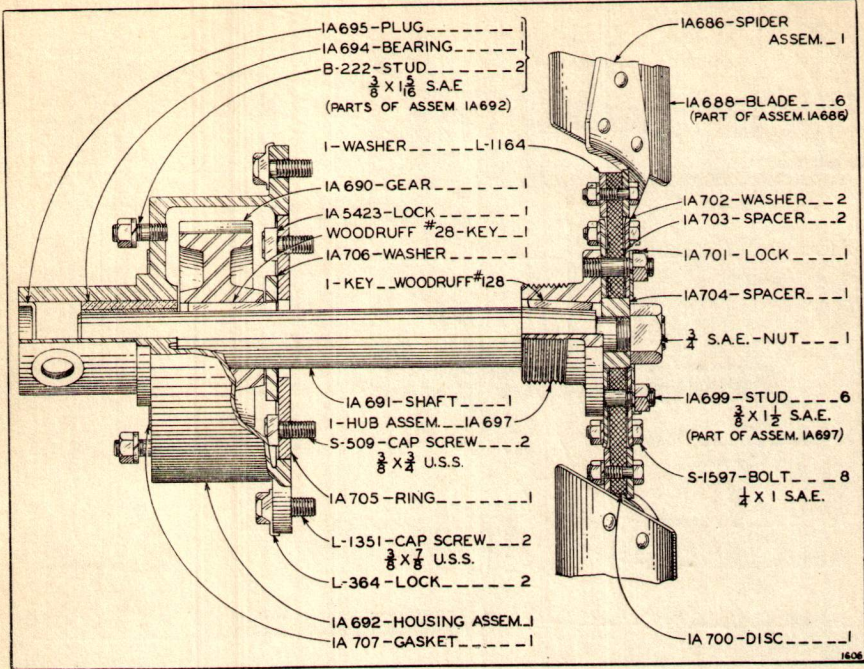
ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS



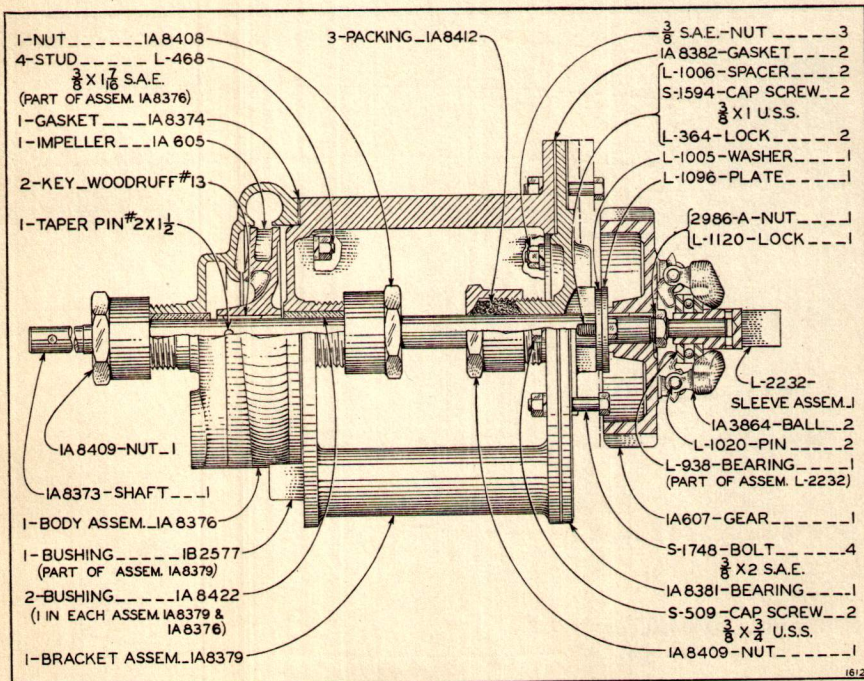
HOOD, RADIATOR AND FAN SHIELD

319

"CATERPILLAR" FIFTY TRACTOR

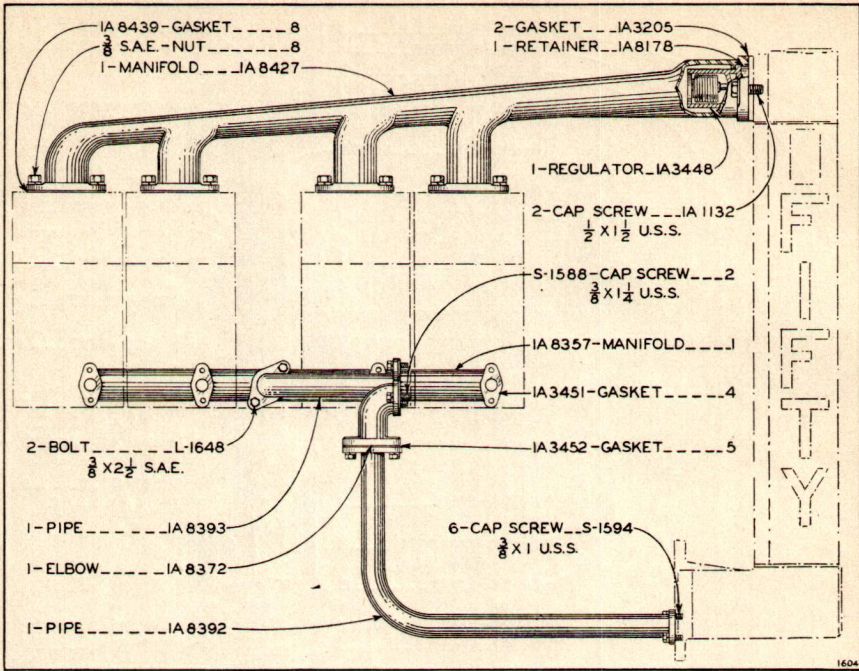


FAN

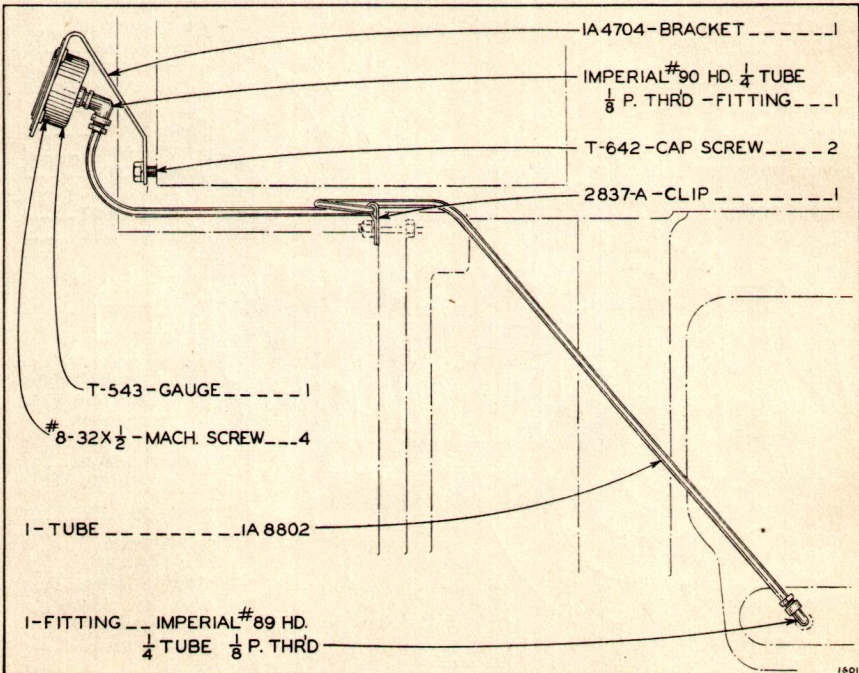


ACCESSORY SHAFT AND WATER PUMP

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

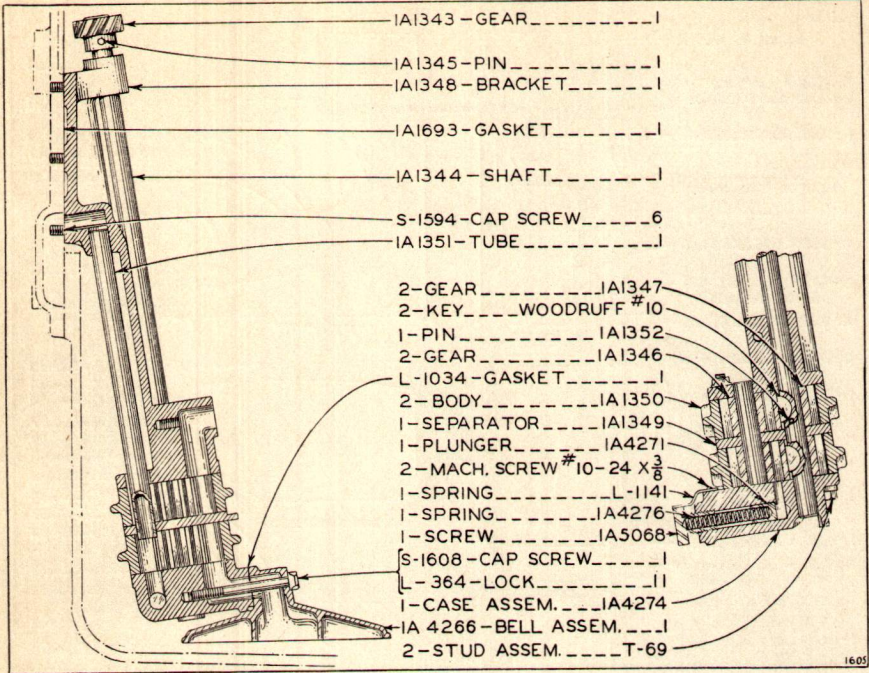


WATER LINES

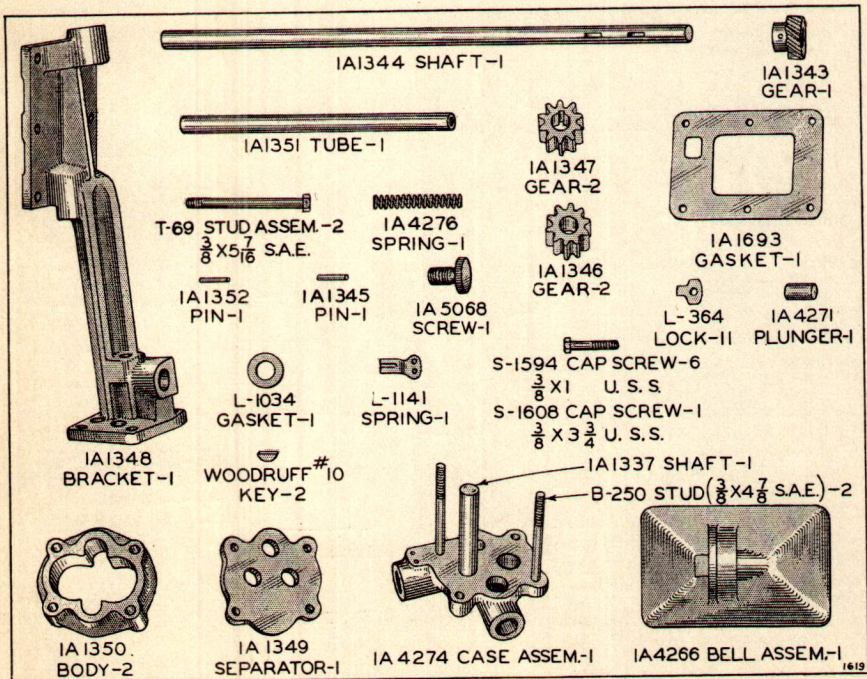


OIL GAUGE AND TUBE

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

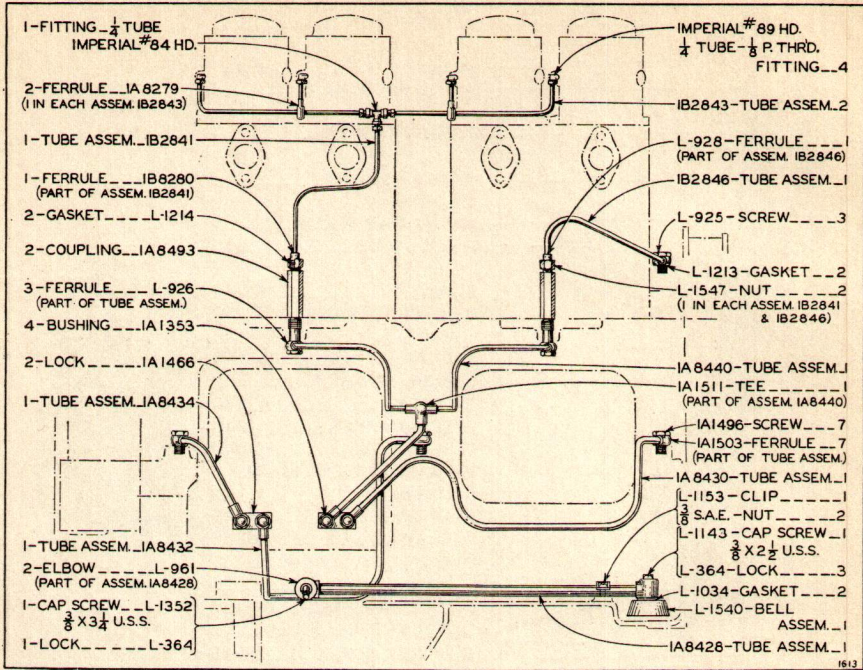


OIL PUMP

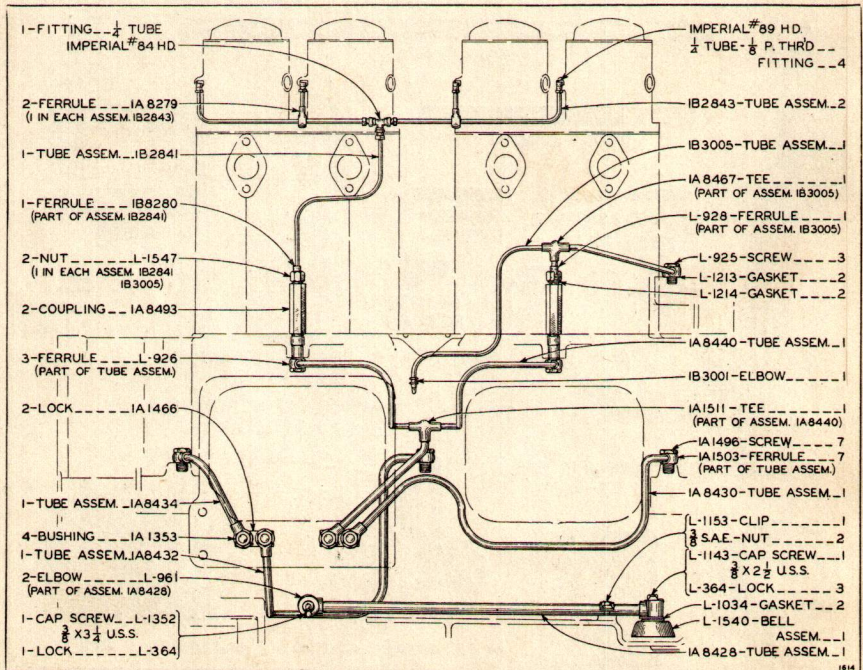


OIL PUMP PARTS

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

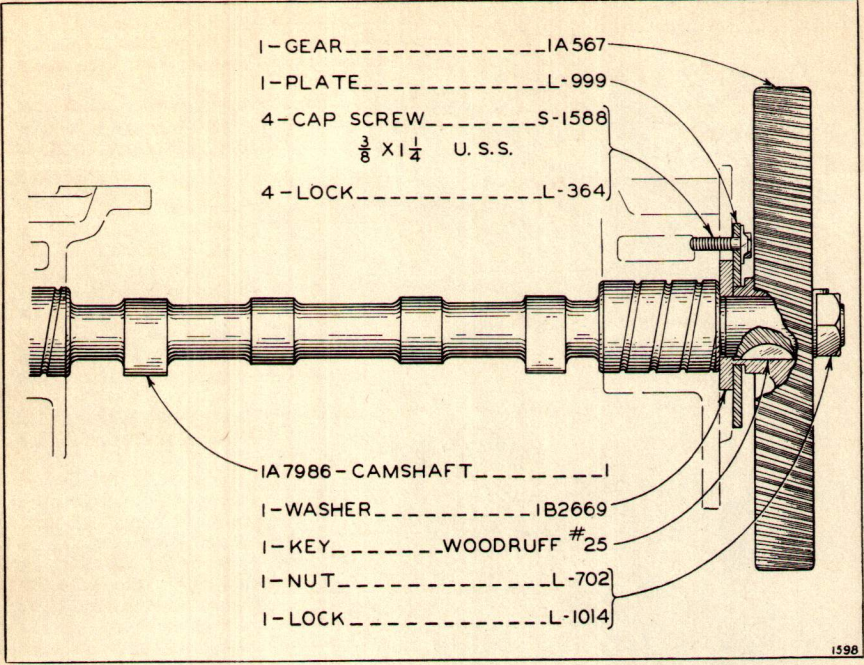


OIL LINES (Used on Tractors 5A1 to 5A32, Incl.)

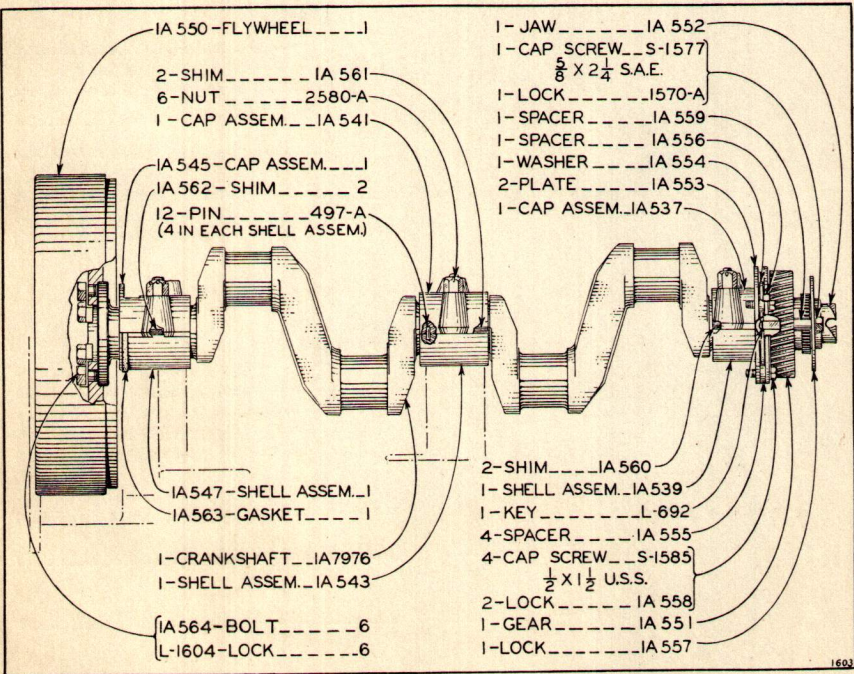


OIL LINES (Effective with 5A33)

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS



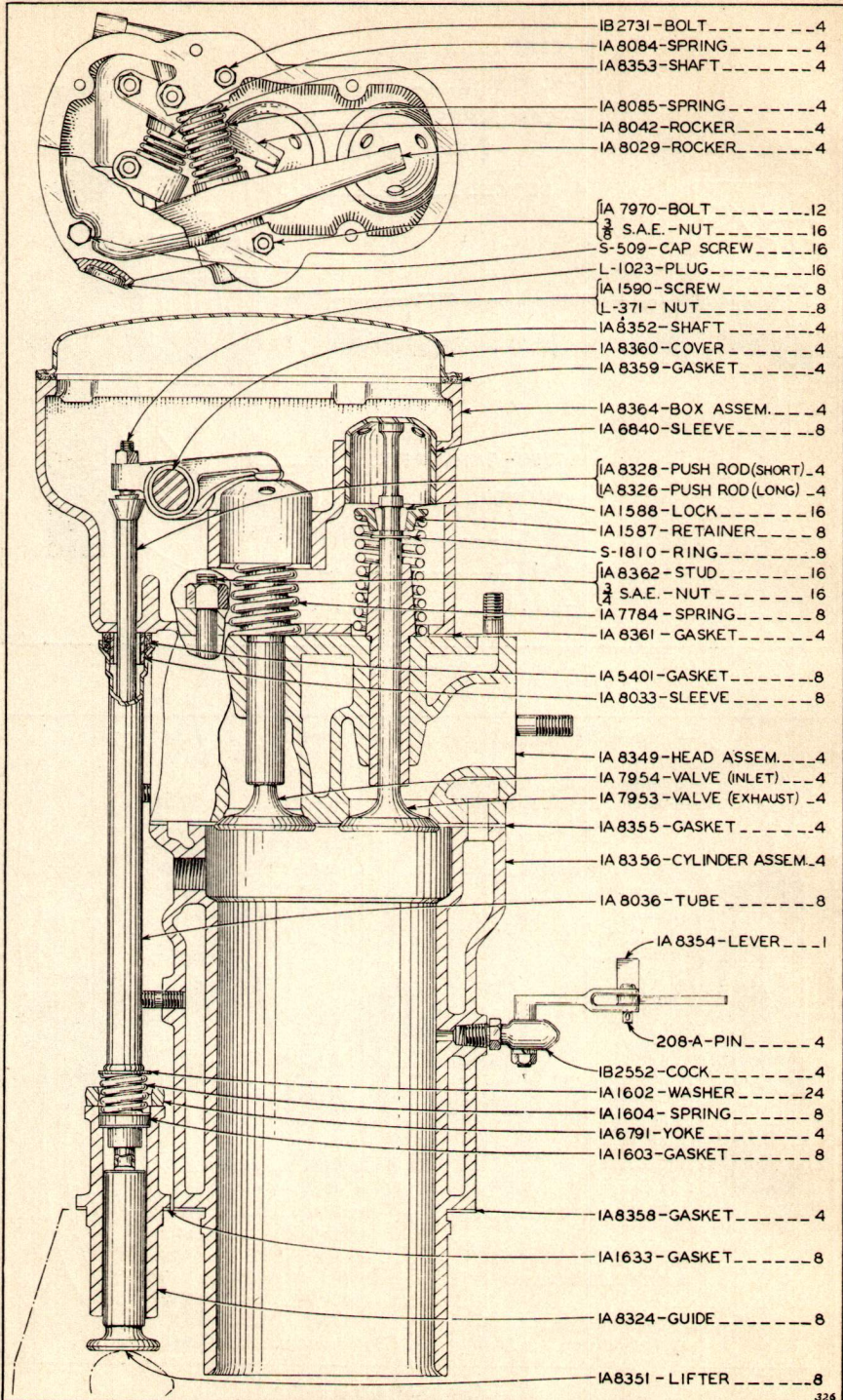
CAMSHAFT



CRANKSHAFT

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

"CATERPILLAR" FIFTY TRACTOR



- IB 2731 - BOLT 4
- IA 8084 - SPRING 4
- IA 8353 - SHAFT 4

- IA 8085 - SPRING 4
- IA 8042 - ROCKER 4
- IA 8029 - ROCKER 4

- IA 7970 - BOLT 12
- $\frac{3}{8}$ S.A.E. - NUT 16
- S-509 - CAP SCREW 16
- L-1023 - PLUG 16
- IA 1590 - SCREW 8
- L-371 - NUT 8
- IA 8352 - SHAFT 4
- IA 8360 - COVER 4
- IA 8359 - GASKET 4

- IA 8364 - BOX ASSEM. 4
- IA 6840 - SLEEVE 8

- IA 8328 - PUSH ROD (SHORT) _ 4
- IA 8326 - PUSH ROD (LONG) _ 4
- IA 1588 - LOCK 16
- IA 1587 - RETAINER 8
- S-1810 - RING 8
- IA 8362 - STUD 16
- $\frac{1}{2}$ S.A.E. - NUT 16
- IA 7784 - SPRING 8
- IA 8361 - GASKET 4

- IA 5401 - GASKET 8
- IA 8033 - SLEEVE 8

- IA 8349 - HEAD ASSEM. 4
- IA 7954 - VALVE (INLET) ... 4
- IA 7953 - VALVE (EXHAUST) _ 4
- IA 8355 - GASKET 4
- IA 8356 - CYLINDER ASSEM. _ 4
- IA 8036 - TUBE 8

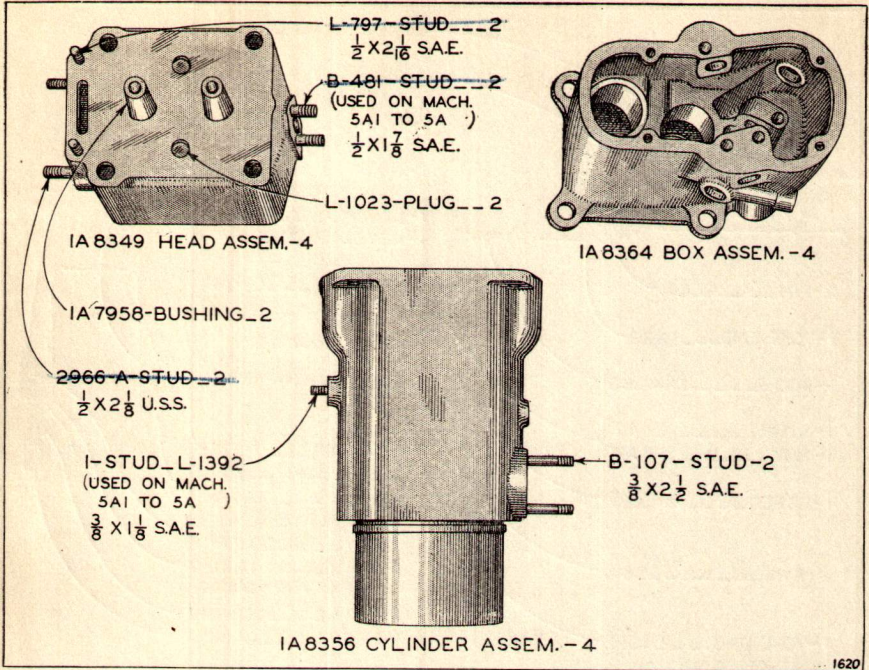
- IA 8354 - LEVER 1
- 208-A - PIN 4
- IB 2552 - COCK 4
- IA 1602 - WASHER 24
- IA 1604 - SPRING 8
- IA 6791 - YOKE 4
- IA 1603 - GASKET 8

- IA 8358 - GASKET 4
- IA 1633 - GASKET 8

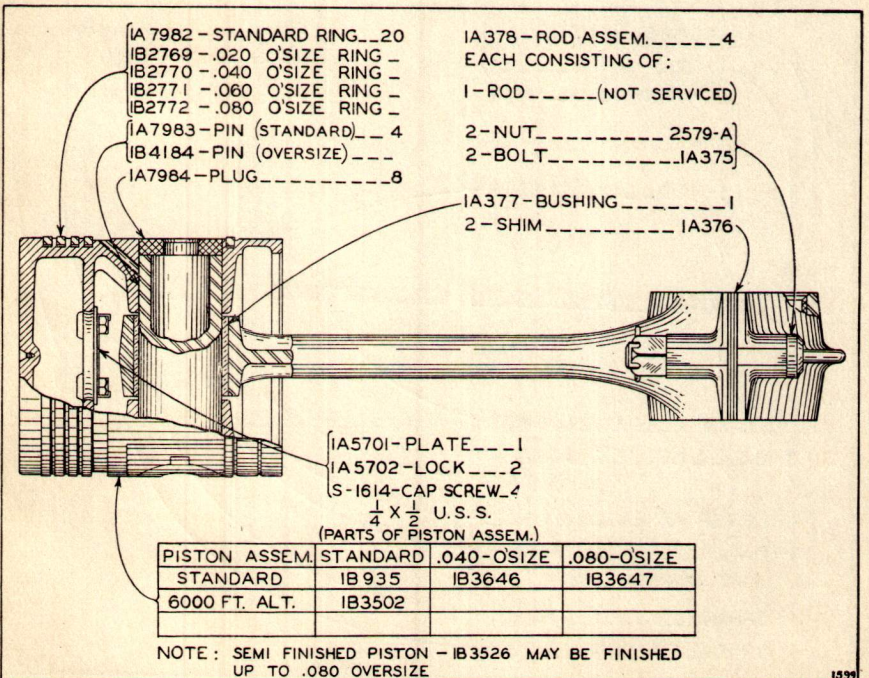
- IA 8324 - GUIDE 8
- IA 8351 - LIFTER 8

CYLINDER, CYLINDER HEAD AND VALVE MECHANISM

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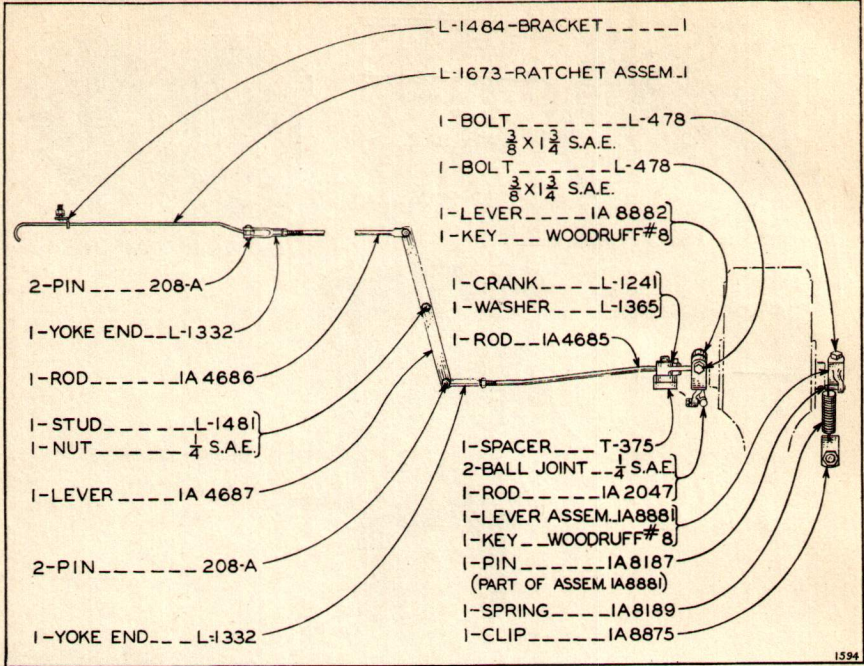


CYLINDER HEAD AND VALVE ROCKER BOX ASSEMBLIES

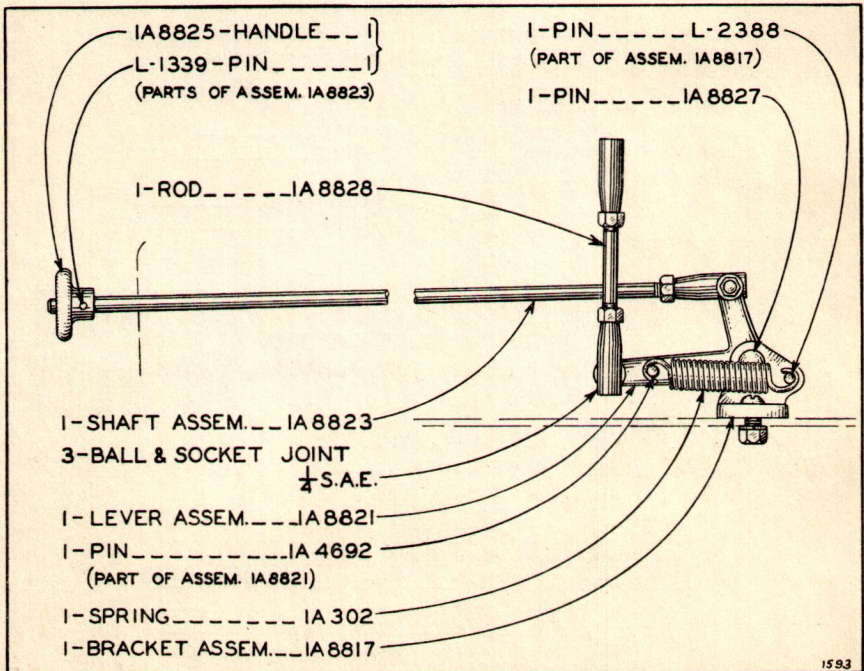


CONNECTING ROD AND PISTON

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

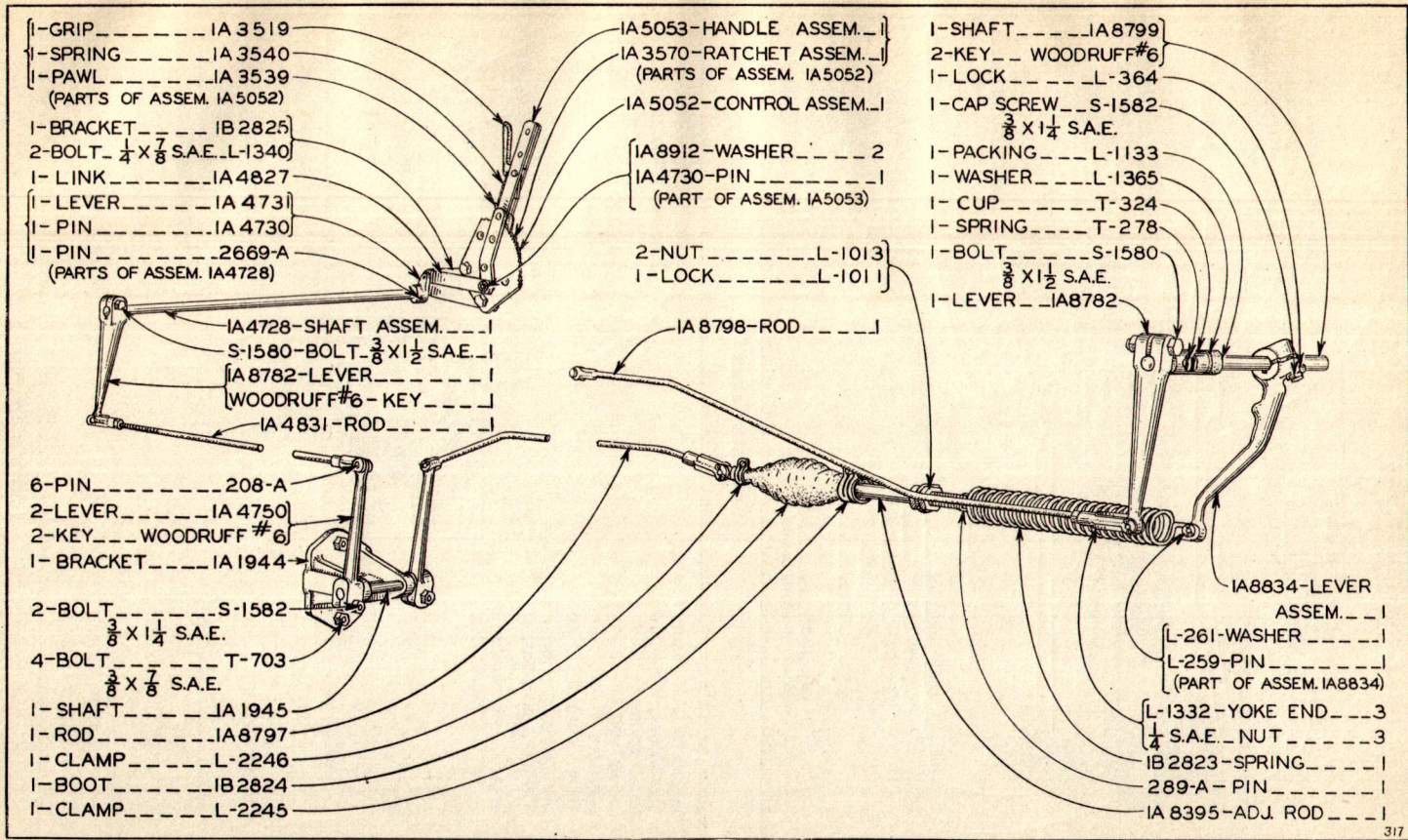


CONTROL—MANIFOLD HEAT



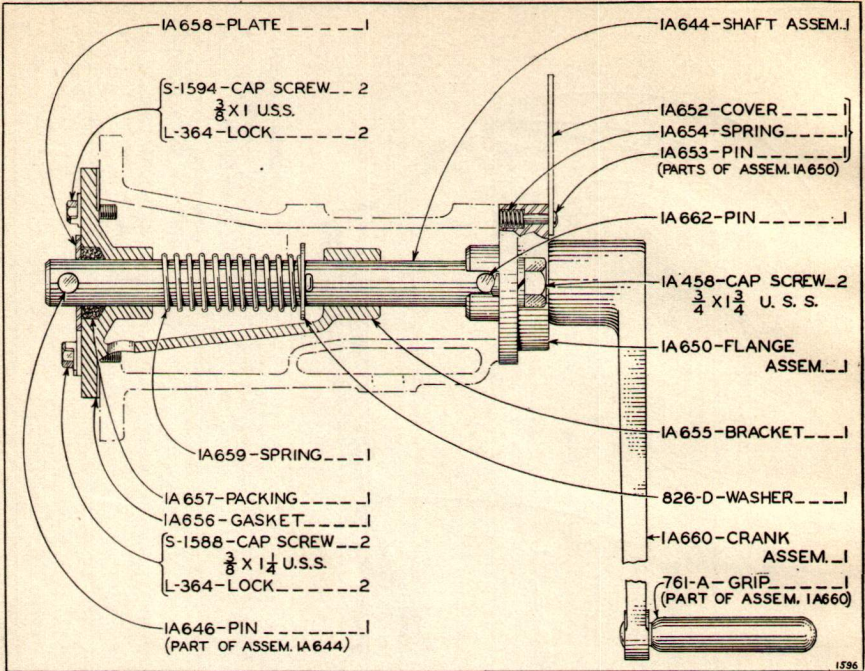
CONTROL—CARBURETOR CHOKE

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

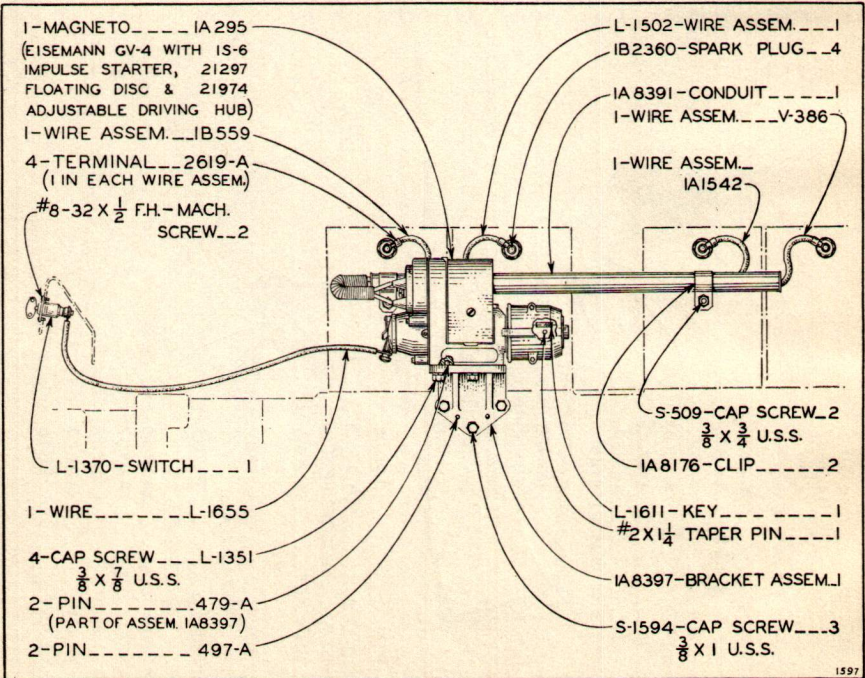


CONTROL—THROTTLE

317



STARTING CRANK

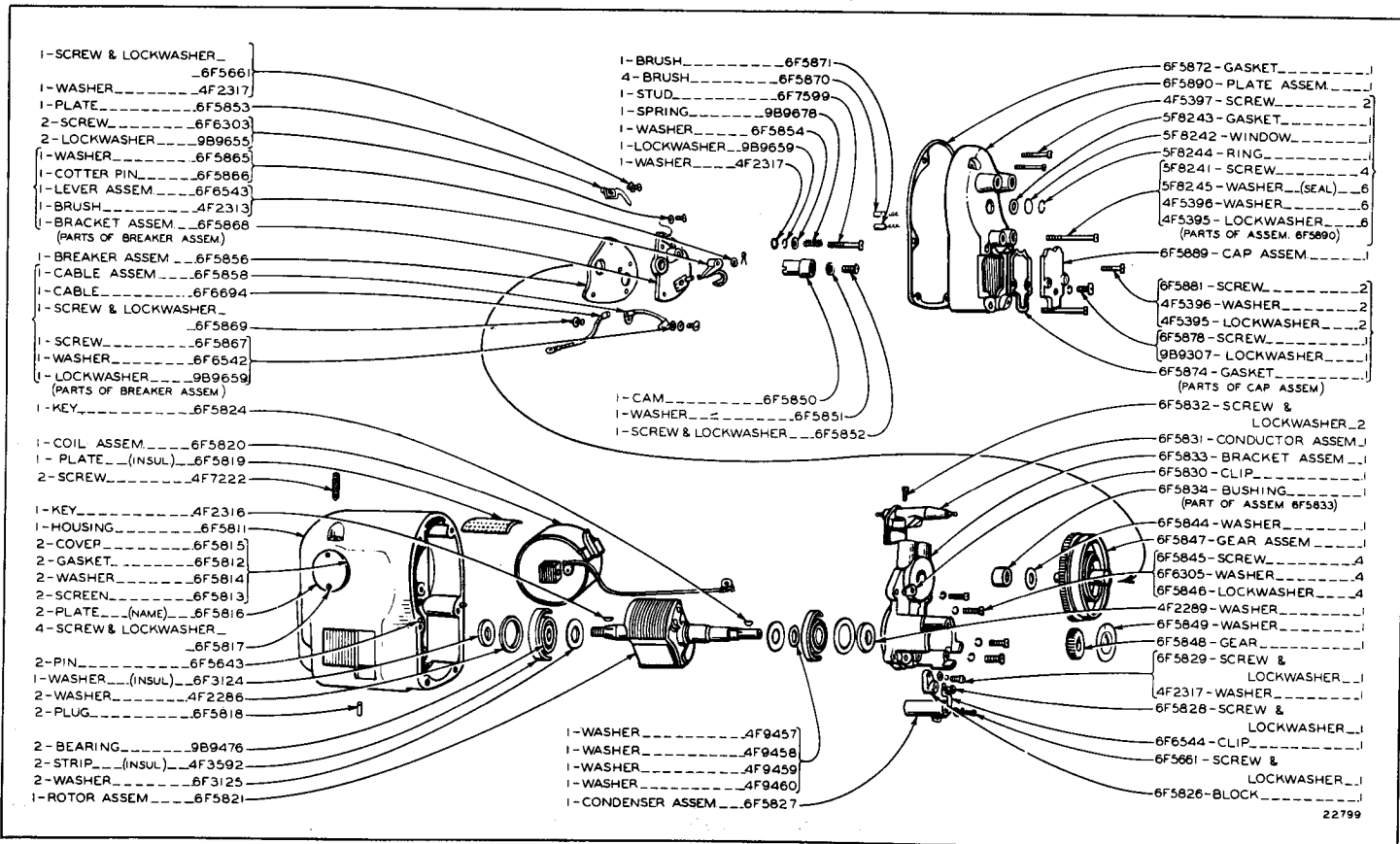


IGNITION SYSTEM

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

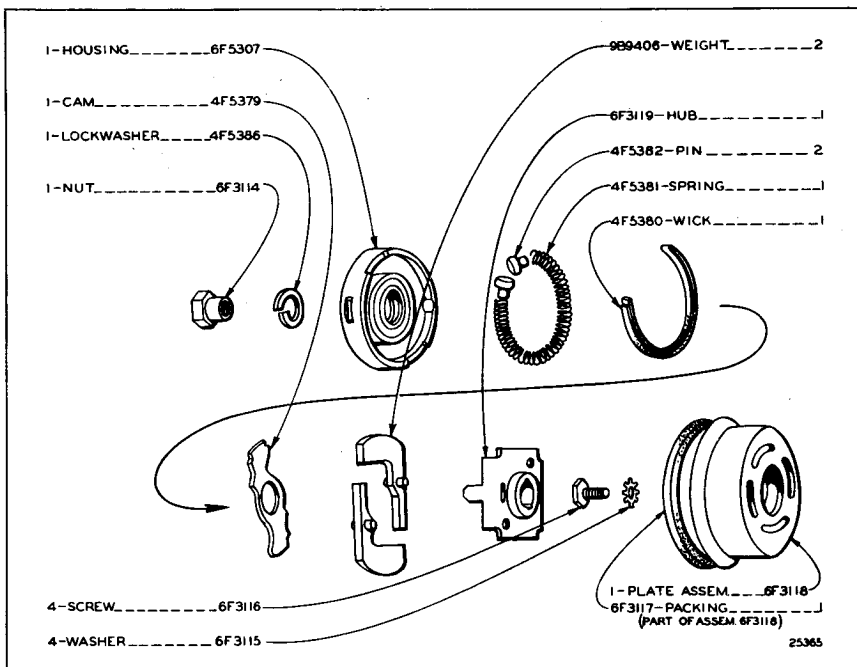
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

11-49 PARTS CATALOG INSERT



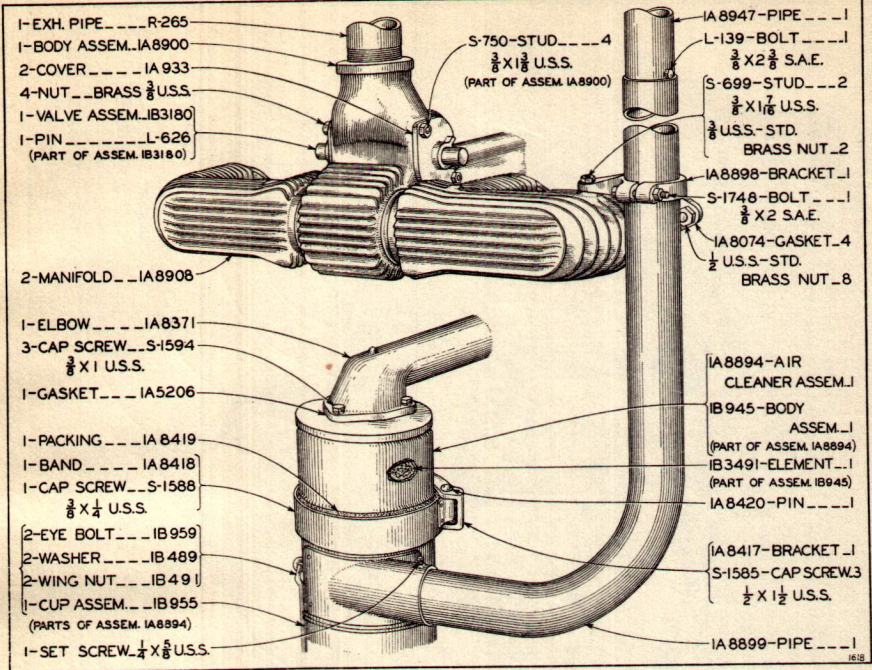
5F3908 MAGNETO

Serial No. 5A1 to 5A419 Inclusive and 5A537 to 5A548 Inclusive. When replacement of complete 1A295 Magneto is required, order 1-5F3908 Magneto, 1-4F7492 Coupling and 1-4F9454 Disc. 6F5308 Impulse Coupling Assembly parts are shown on reverse side of insert

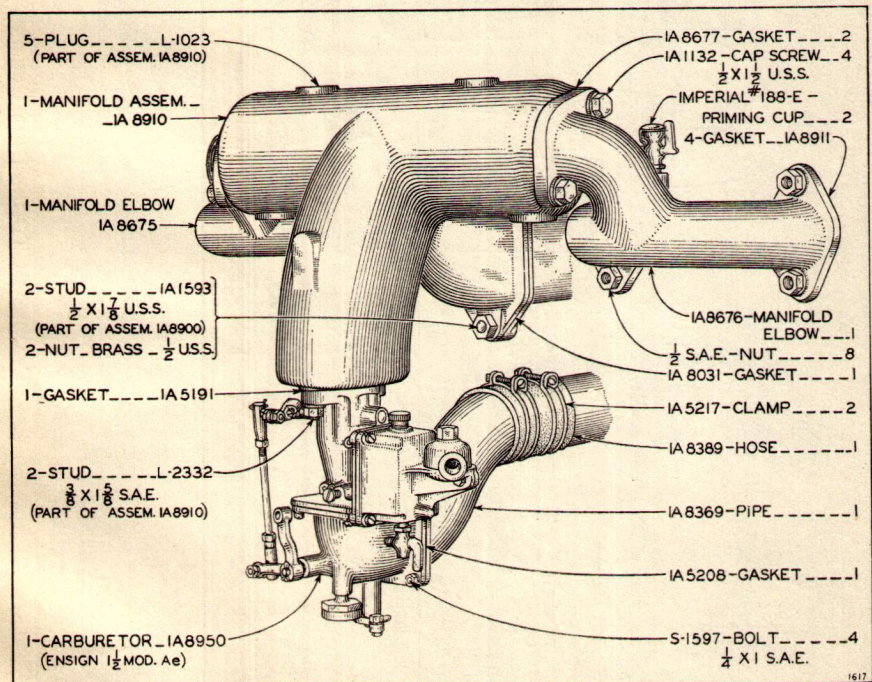


6F5308 IMPULSE COUPLING ASSEMBLY

Part of 5F3908 Magneto shown on front side of insert



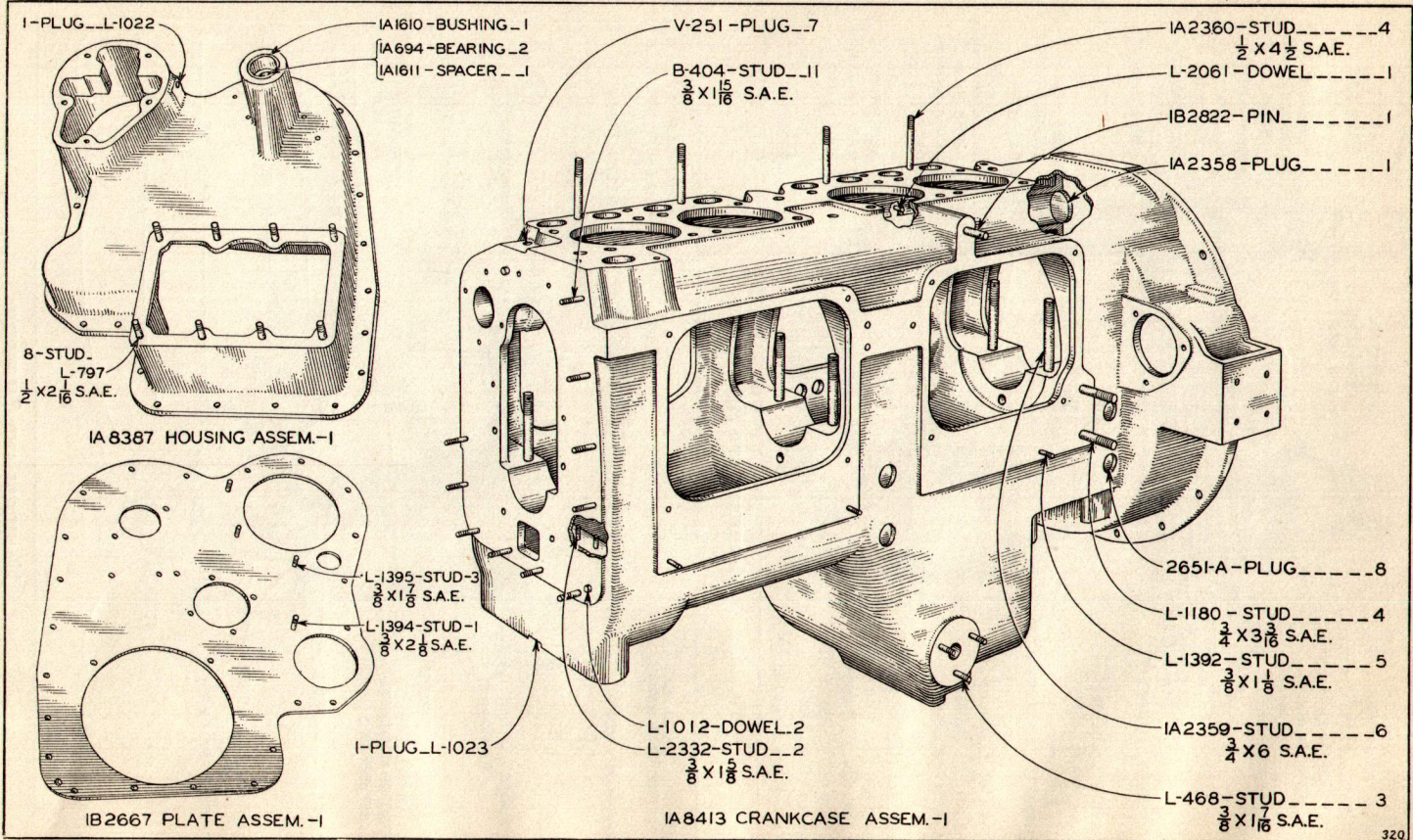
MANIFOLDS AND AIR CLEANER



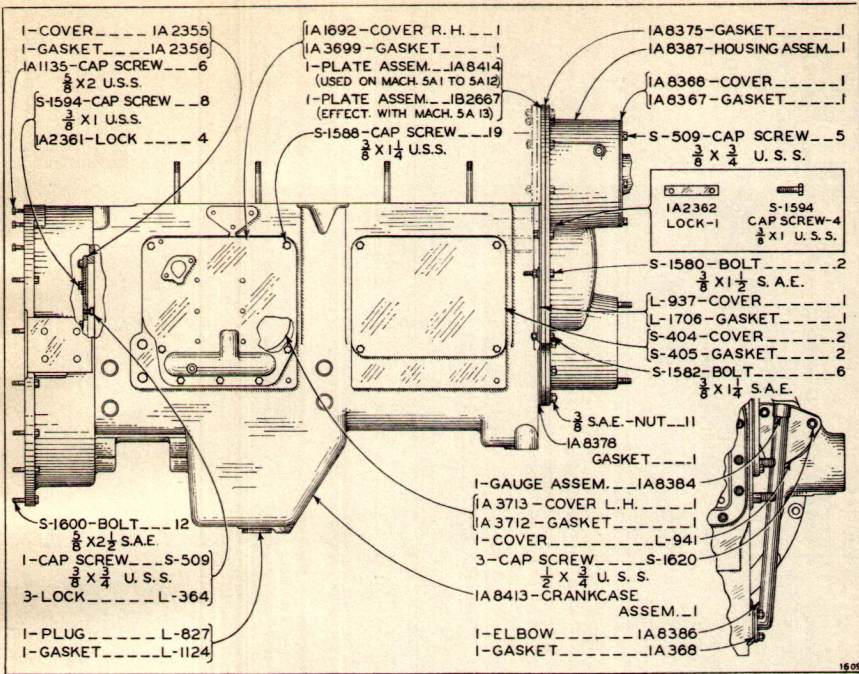
MANIFOLDS AND CARBURETOR

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

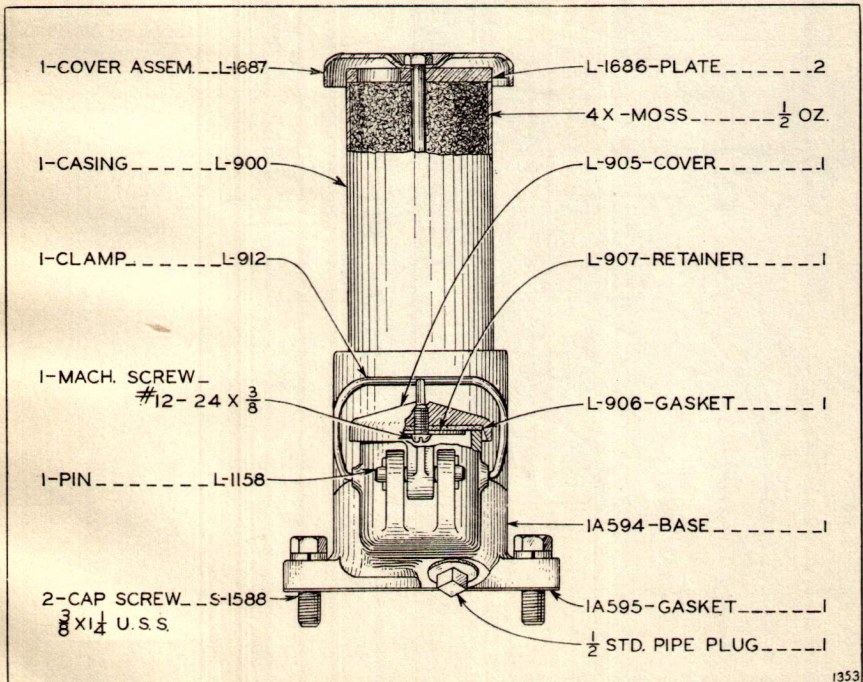
ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS



CRANKCASE, TIMING GEAR HOUSING AND TIMING GEAR PLATE ASSEMBLIES



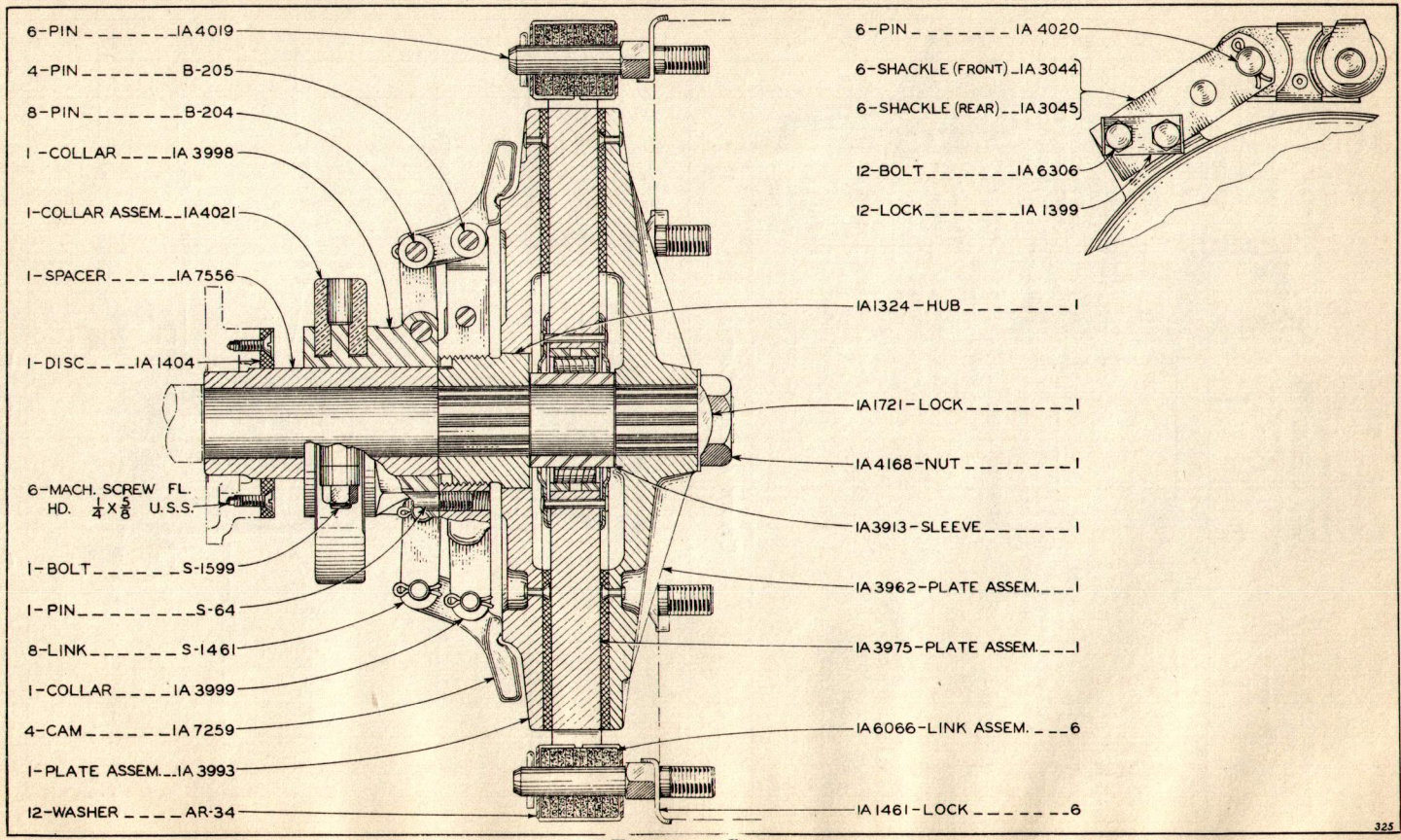
CRANKCASE AND COVERS



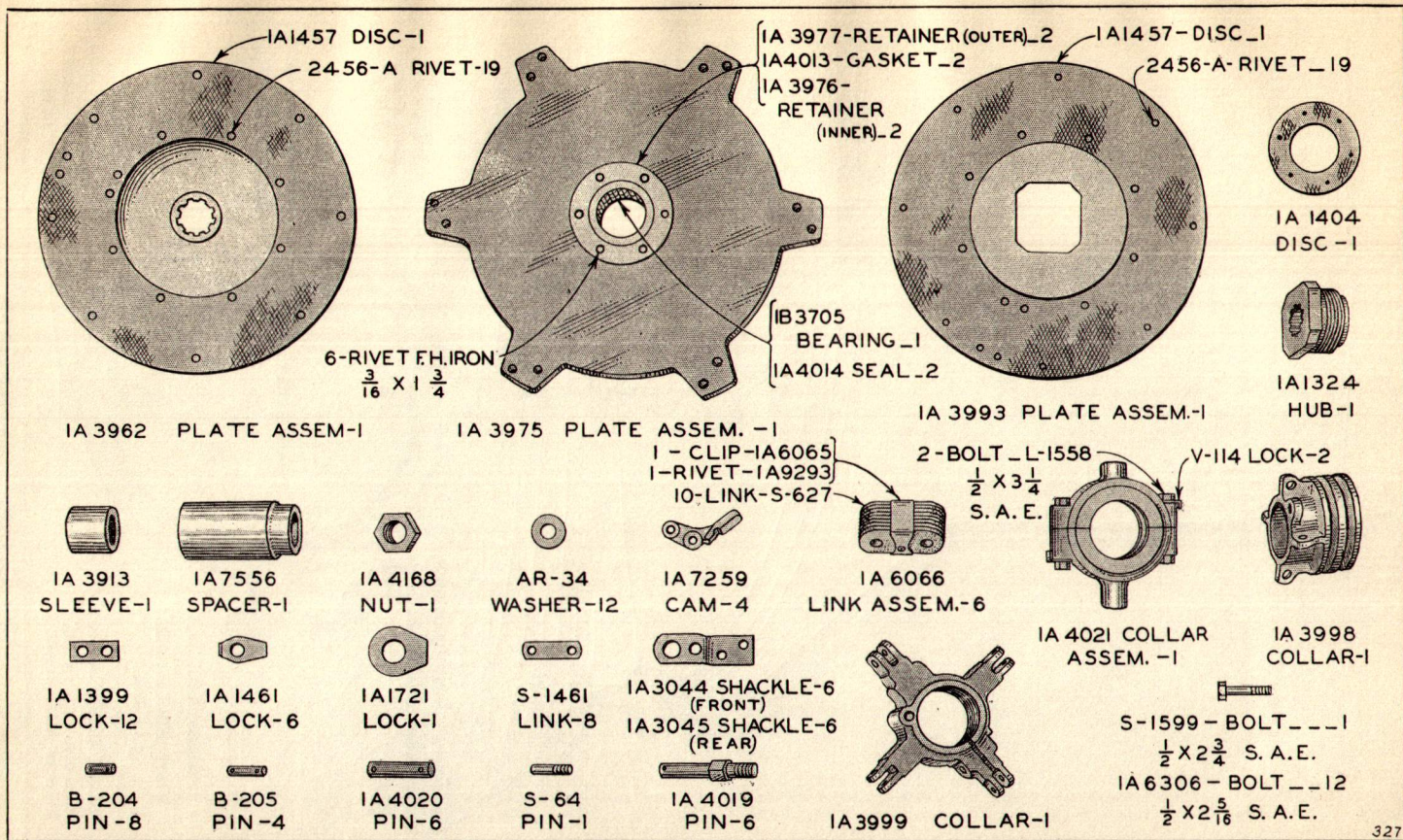
BREATHER AND OIL FILLER

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

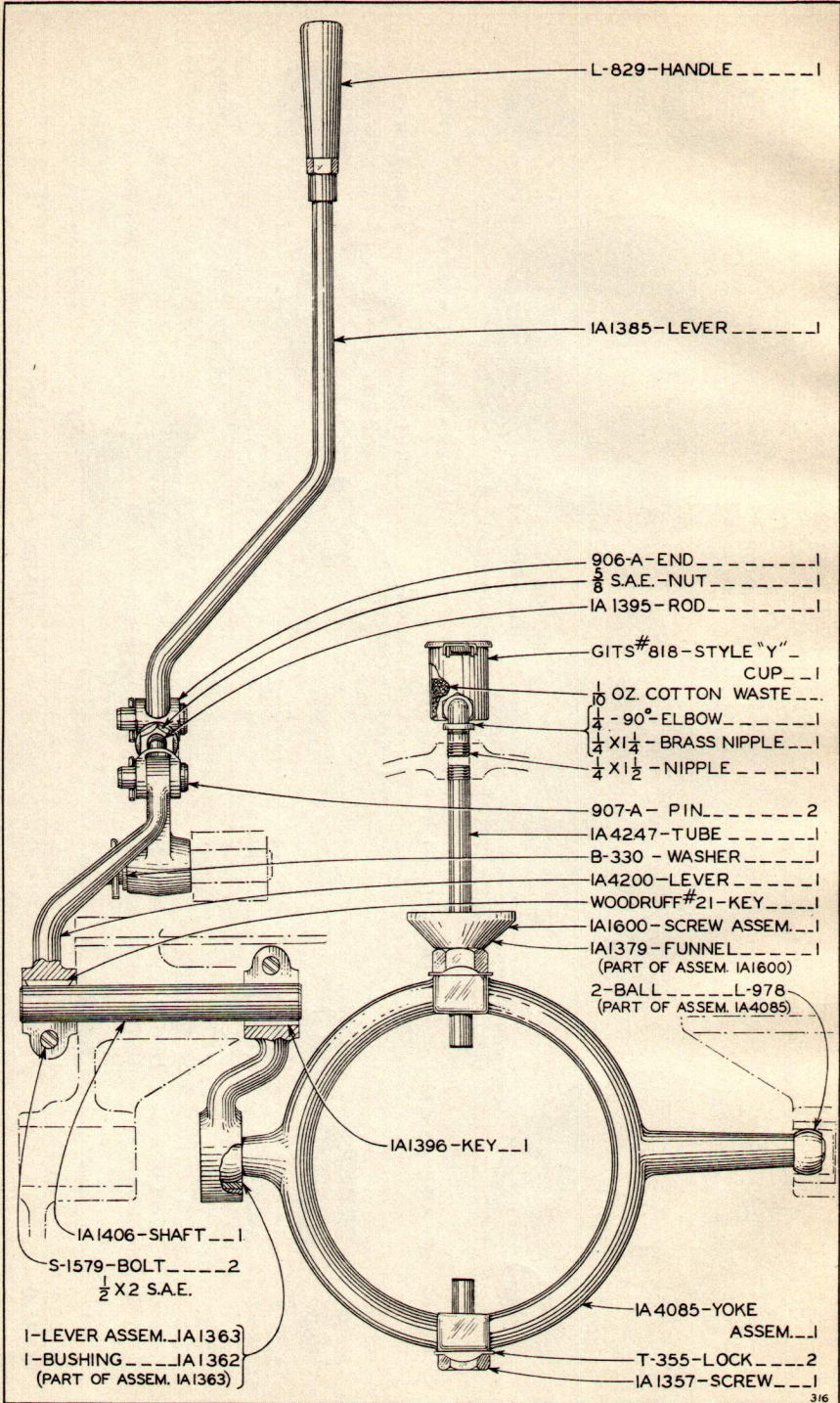


FLYWHEEL CLUTCH



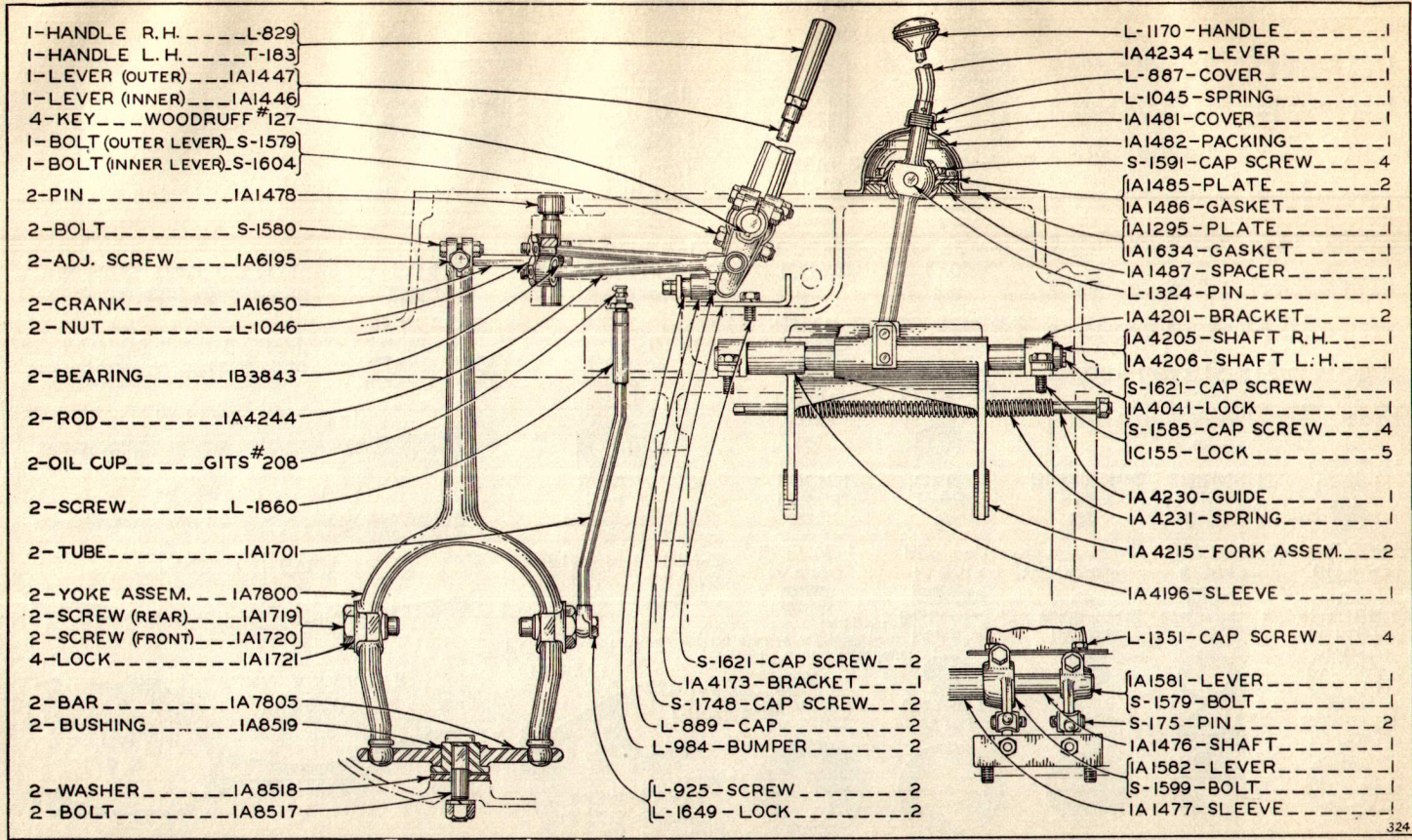
FLYWHEEL CLUTCH PARTS

327

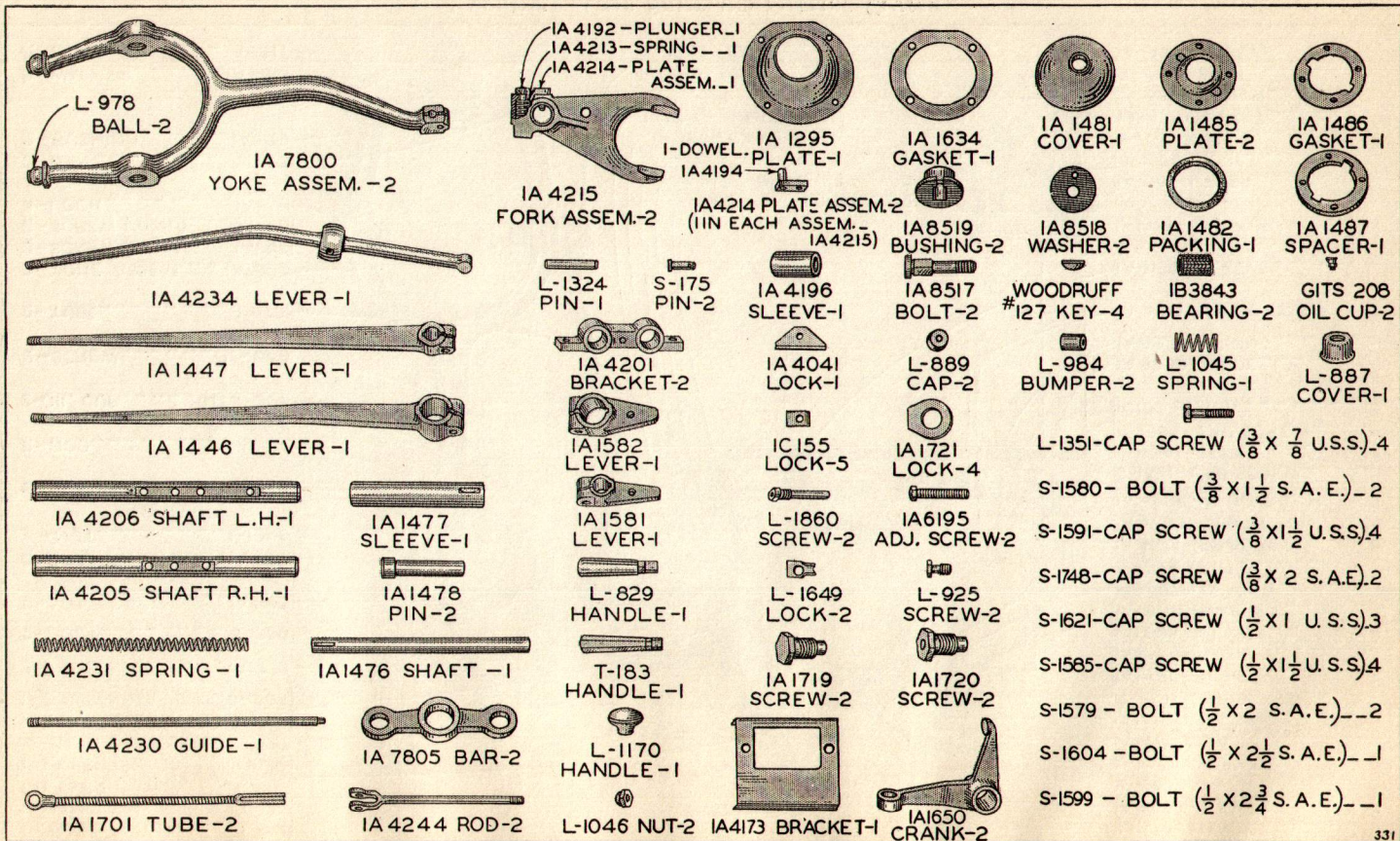


CONTROL—FLYWHEEL CLUTCH

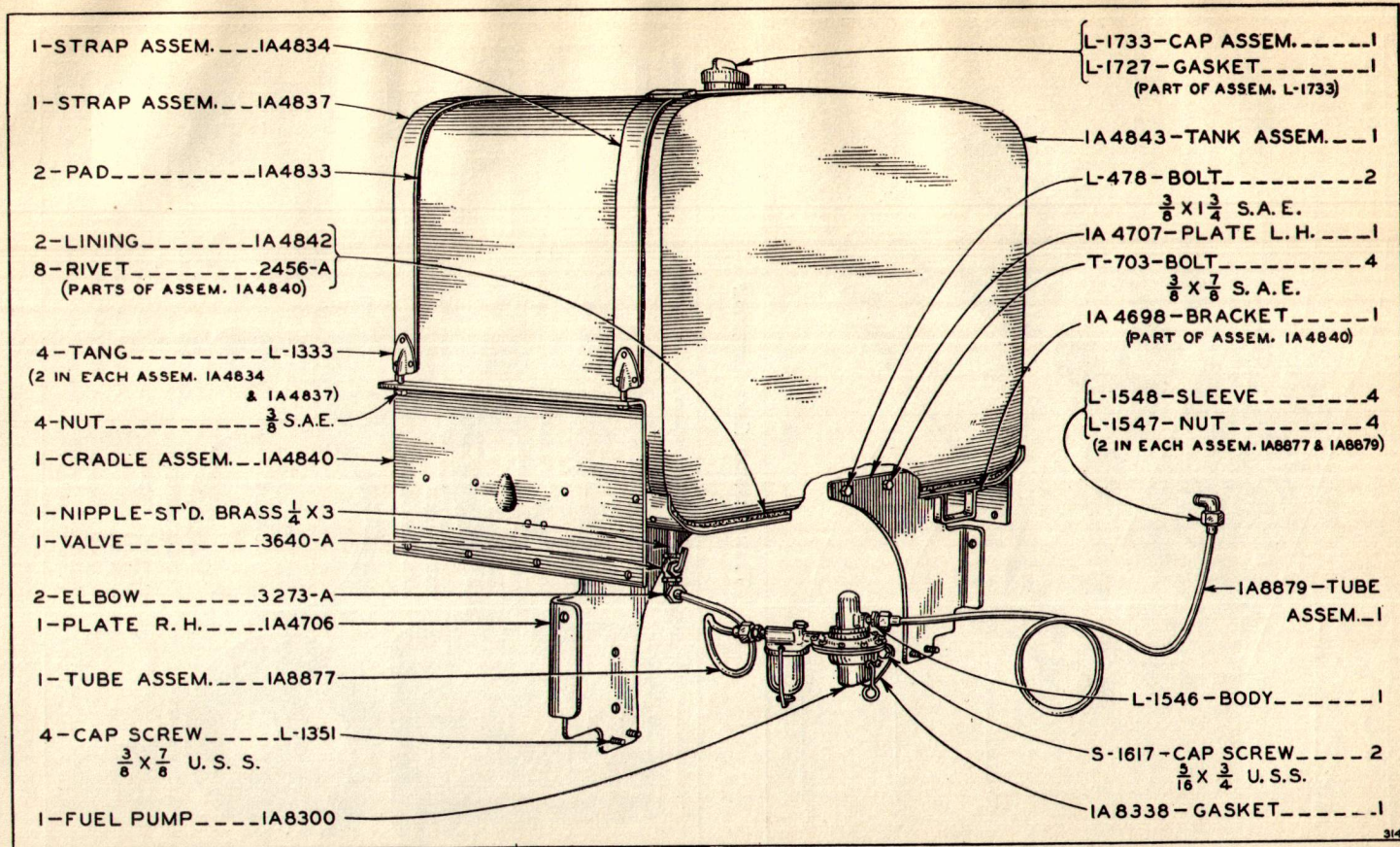
ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS



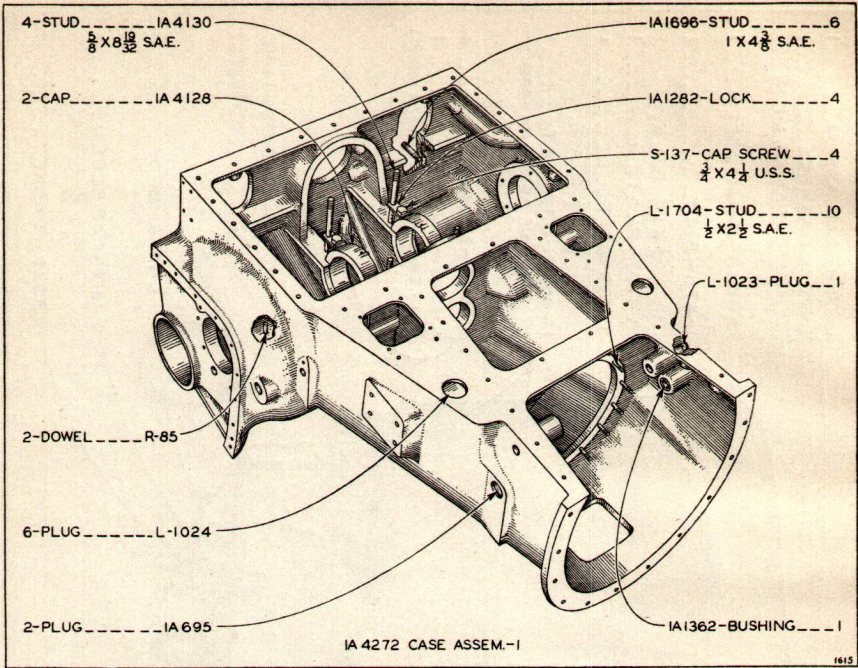
CONTROLS—GEAR SHIFT AND STEERING CLUTCH



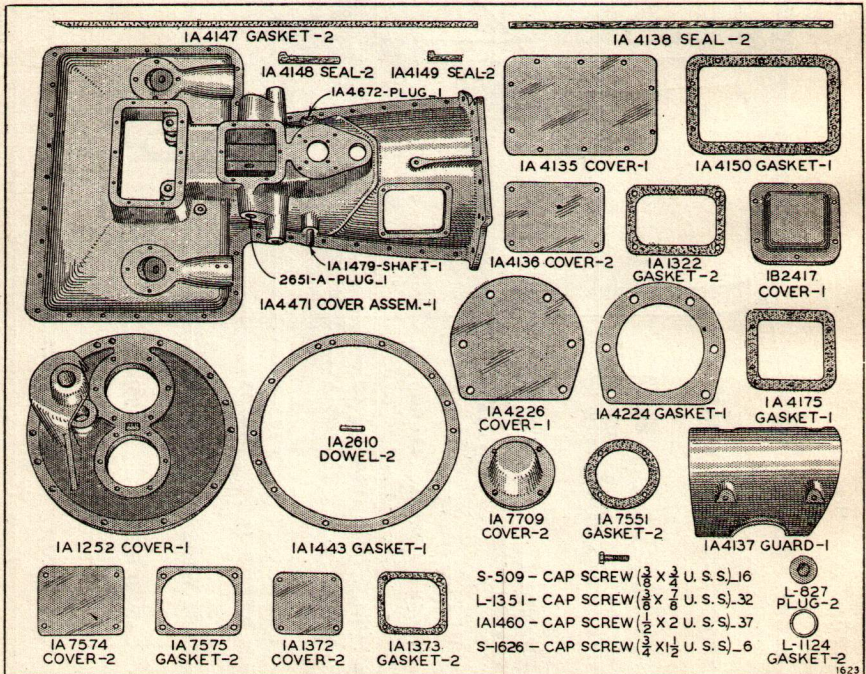
GEAR SHIFT AND STEERING CLUTCH CONTROL PARTS



FUEL SYSTEM

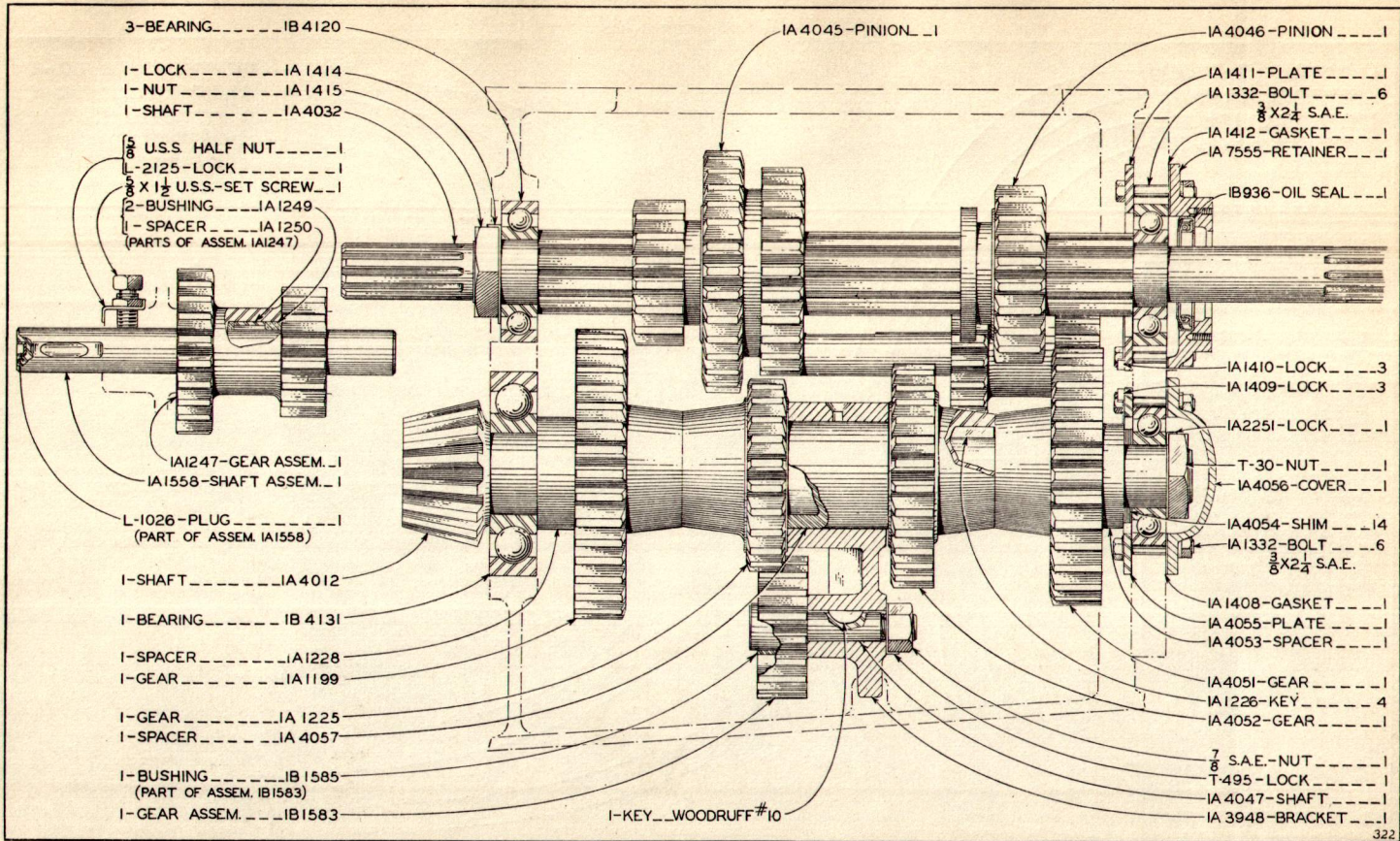


TRANSMISSION CASE ASSEMBLY



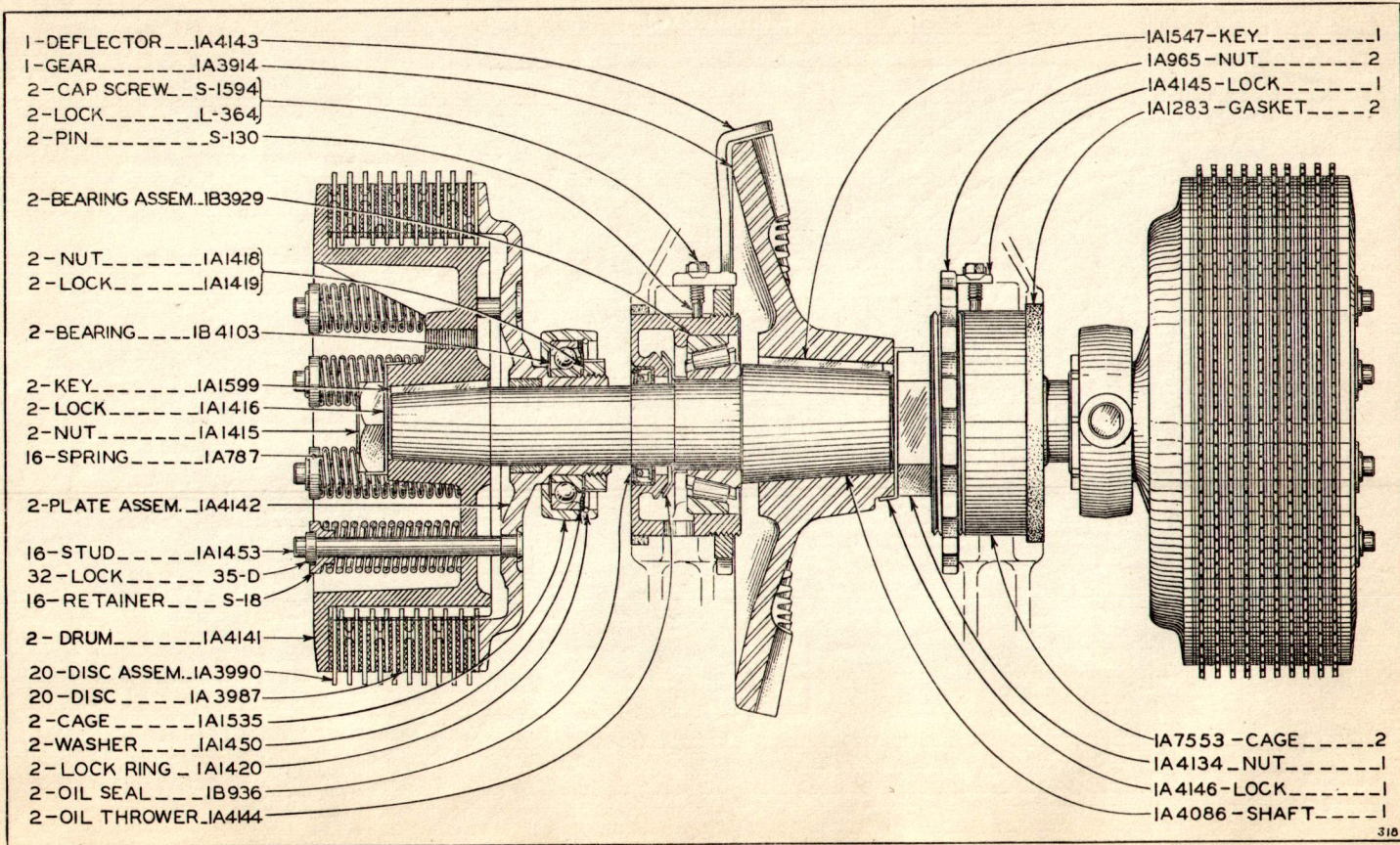
TRANSMISSION CASE COVERS

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

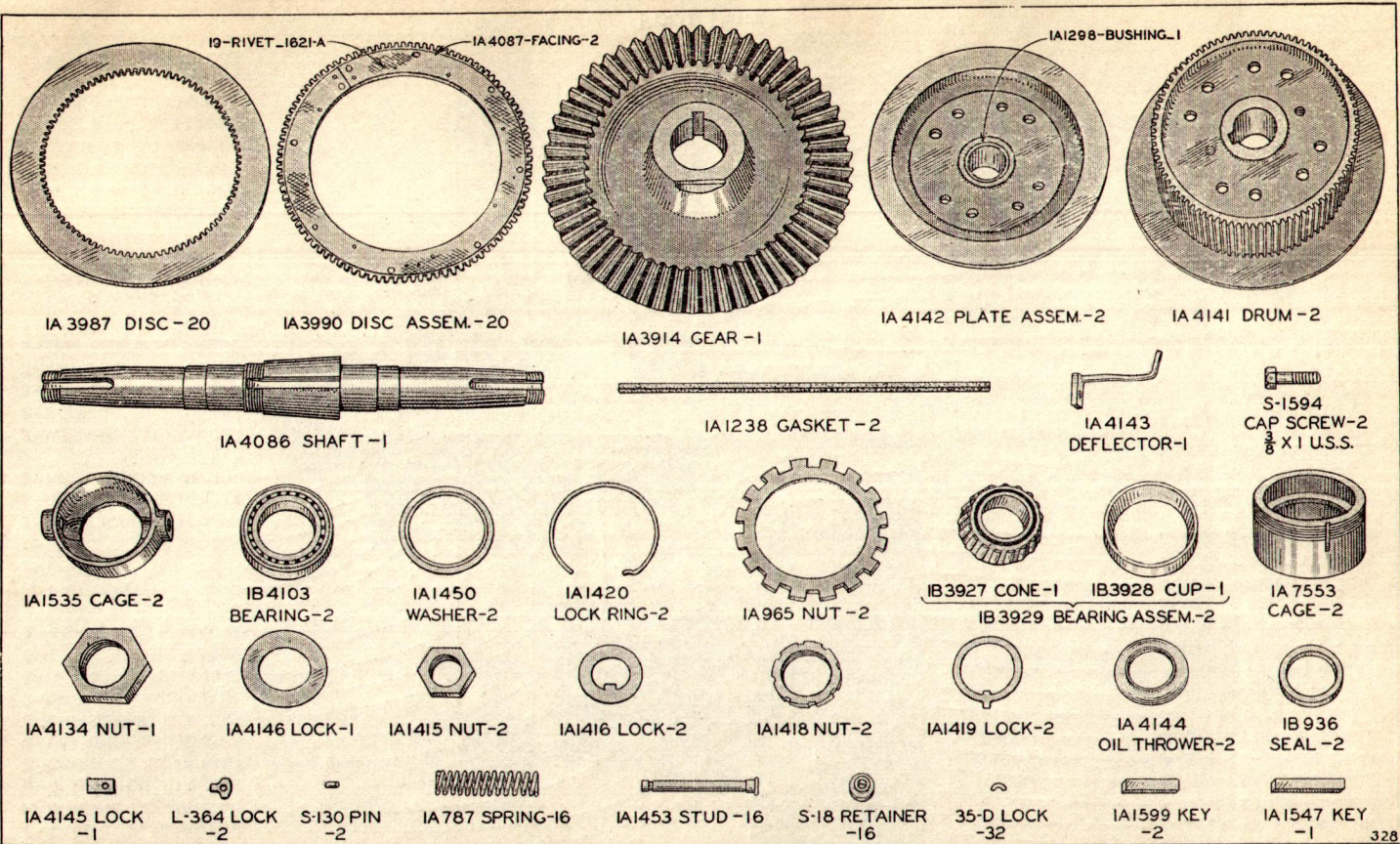


TRANSMISSION

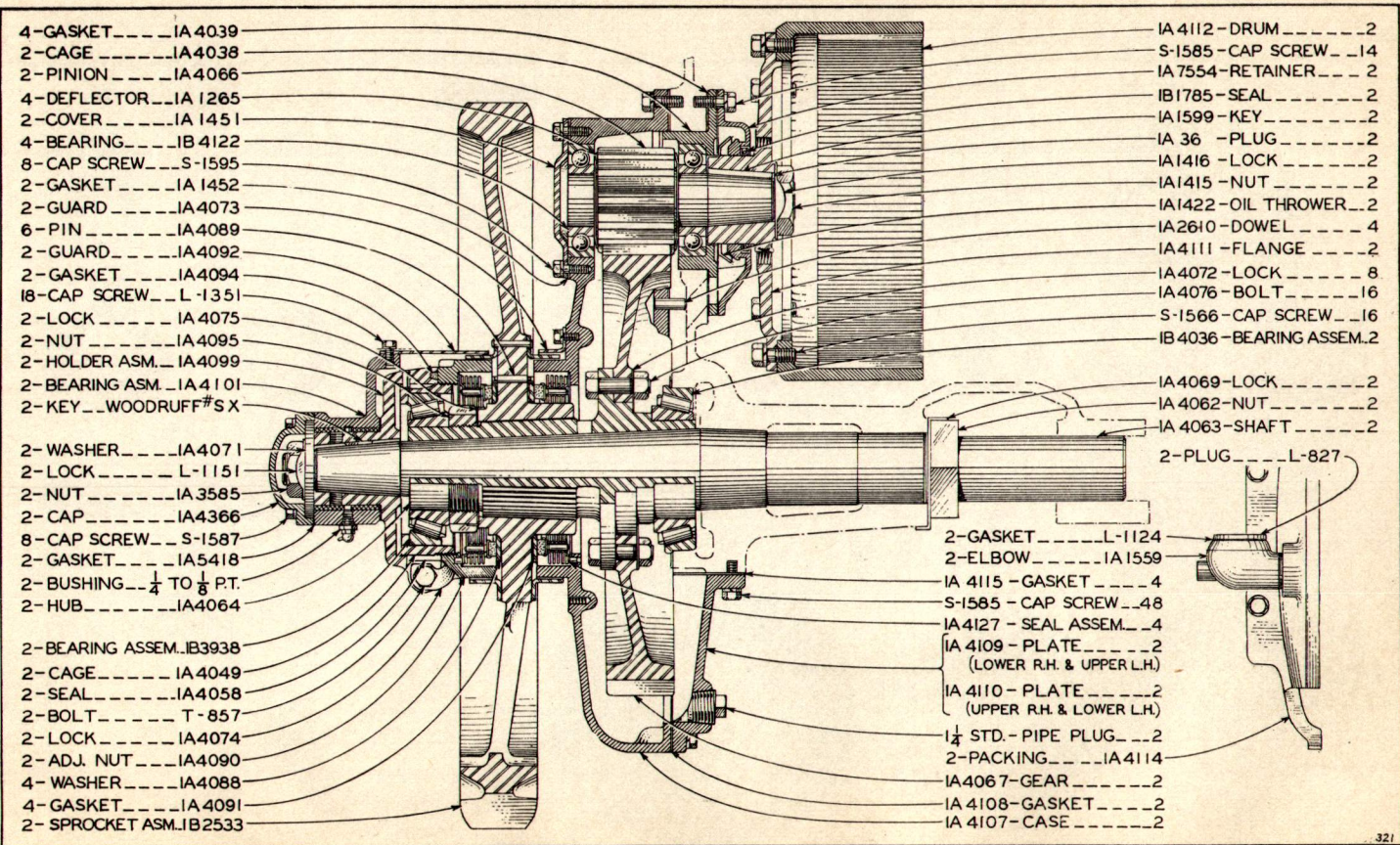
ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS



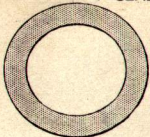
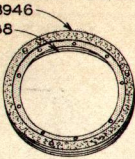
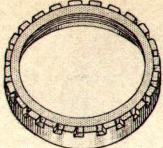
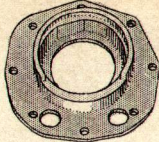
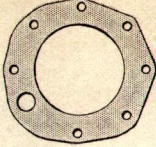
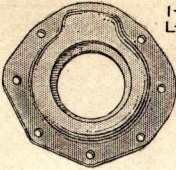
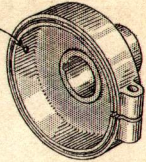

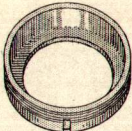






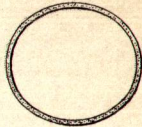
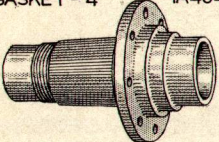

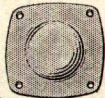
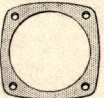

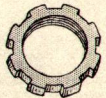

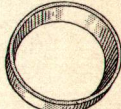

















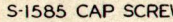





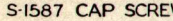
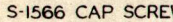
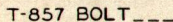
STEERING CLUTCH AND BEVEL GEAR



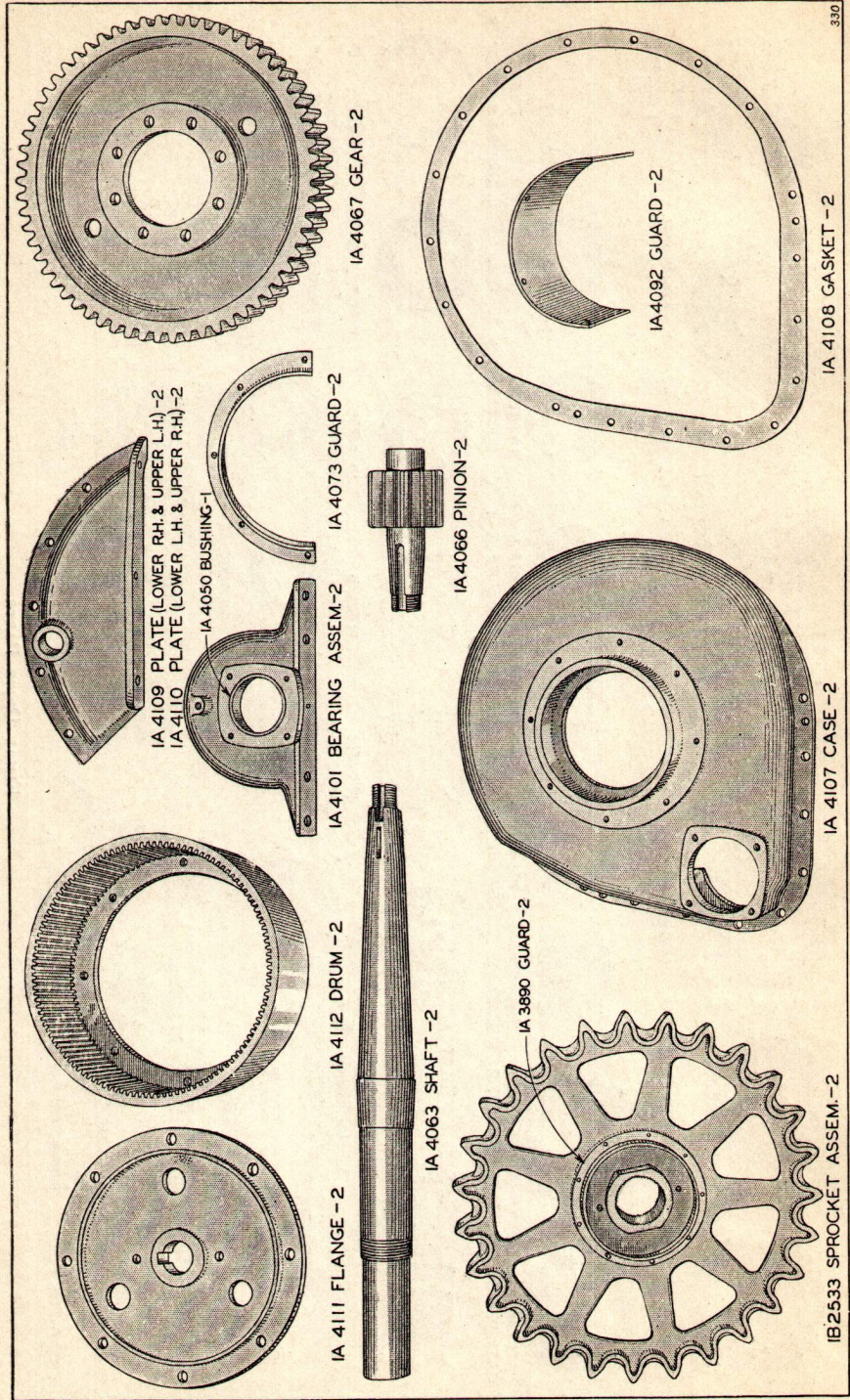
STEERING CLUTCH AND BEVEL GEAR PARTS



FINAL DRIVE

	 1-GASKET_IA3946 1-SEAL_IA3938					 1-PIN L-2061		
IA 4088 WASHER-4	IA 4127 SEAL ASSEM-4	IA 4090 NUT-2	IA 4038 CAGE-2	IA 4039 GASKET-4	IA 7554 RETAINER-2	IA 4099 HOLDER ASSEM.-2		
								
IA 4091 GASKET-4	IA 4049 CAGE-2	IA 4366 CAP-2	IA 5418 GASKET-2	IA 1265 DEFLECTOR-4	IB 4122 BEARING-4	IA 1422 OIL THROWER-2	IB 1785 SEAL-2	IA 4094 GASKET-2
								
IA 4064 HUB-2	IA 4076 GEAR BOLT-16	IA 1451 COVER-2	IA 1452 GASKET-2	IA 4075 LOCK-2	IA 4095 NUT-2	IB 4034 CONE (PARTS OF ASSEM. IB4036)	IB 4035 CUP (PARTS OF ASSEM. IB3937)	
								
L-1351 CAP SCREW $\frac{3}{8} \times \frac{7}{8}$ U.S.S.-18	WOODRUFF #SX KEY-2	IA 3585 NUT-2	L-1151 LOCK-2	IA 4071 WASHER-2	IA 4062 NUT-2	IA 4069 LOCK-2	IA 1415 NUT-2	IA 1416 LOCK-2
								
S-1595 CAP SCREW $\frac{1}{2} \times 1\frac{1}{4}$ U.S.S.-8	IA 4114 PACKING-2	IA 4058 SEAL-2	IA 36 PLUG-2	IA 4074 LOCK-2	IA 1559 ELBOW-2	L-1124 GASKET-2	L-827 PLUG-2	
								
S-1585 CAP SCREW $\frac{1}{2} \times 1\frac{1}{2}$ U.S.S.-62	IA 4115 GASKET-4	IA 4072 LOCK-8	IA 1599 KEY-2	IA 4089 PIN-6	IA 2610 DOWEL-4			
								
S-1587 CAP SCREW $\frac{1}{2} \times 1\frac{3}{4}$ U.S.S.-8								
								
S-1566 CAP SCREW $\frac{5}{8} \times 1\frac{1}{2}$ U.S.S.-16								
								
T-857 BOLT ----- $\frac{5}{8} \times 4\frac{1}{2}$ S.A.E.-2								

FINAL DRIVE PARTS



330

IA 4067 GEAR - 2

IA 4092 GUARD - 2

IA 4108 GASKET - 2

IA 4109 PLATE (LOWER R.H. & UPPER L.H.) - 2
IA 4110 PLATE (LOWER L.H. & UPPER R.H.) - 2

IA 4073 GUARD - 2

IA 4050 BUSHING - 1

IA 4101 BEARING ASSEM - 2

IA 4066 PINION - 2

IA 4107 CASE - 2

IA 4112 DRUM - 2

IA 4063 SHAFT - 2

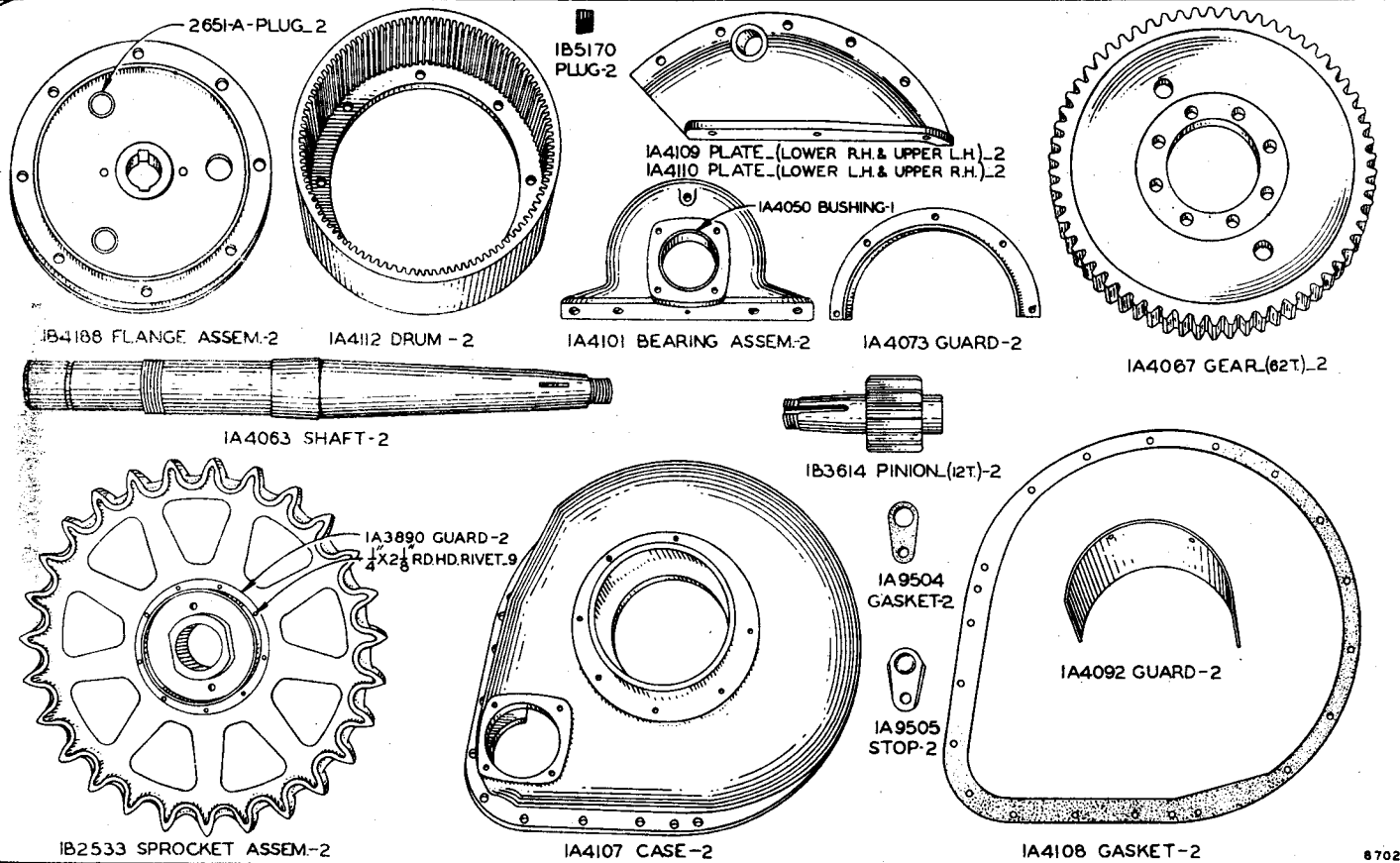
IA 3890 GUARD - 2

IA 4111 FLANGE - 2

IB 2533 SPROCKET ASSEM. - 2

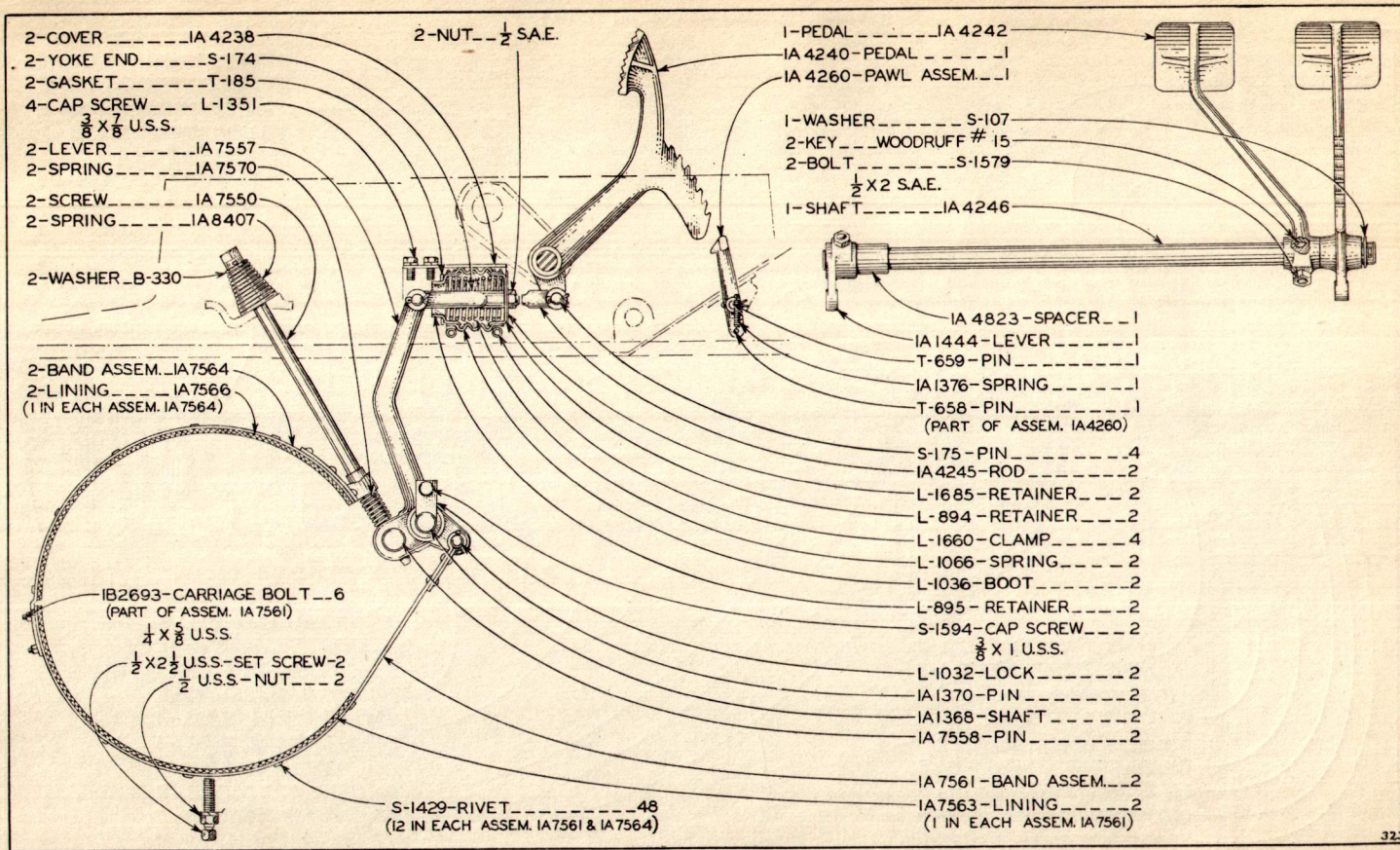
FINAL DRIVE PARTS

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

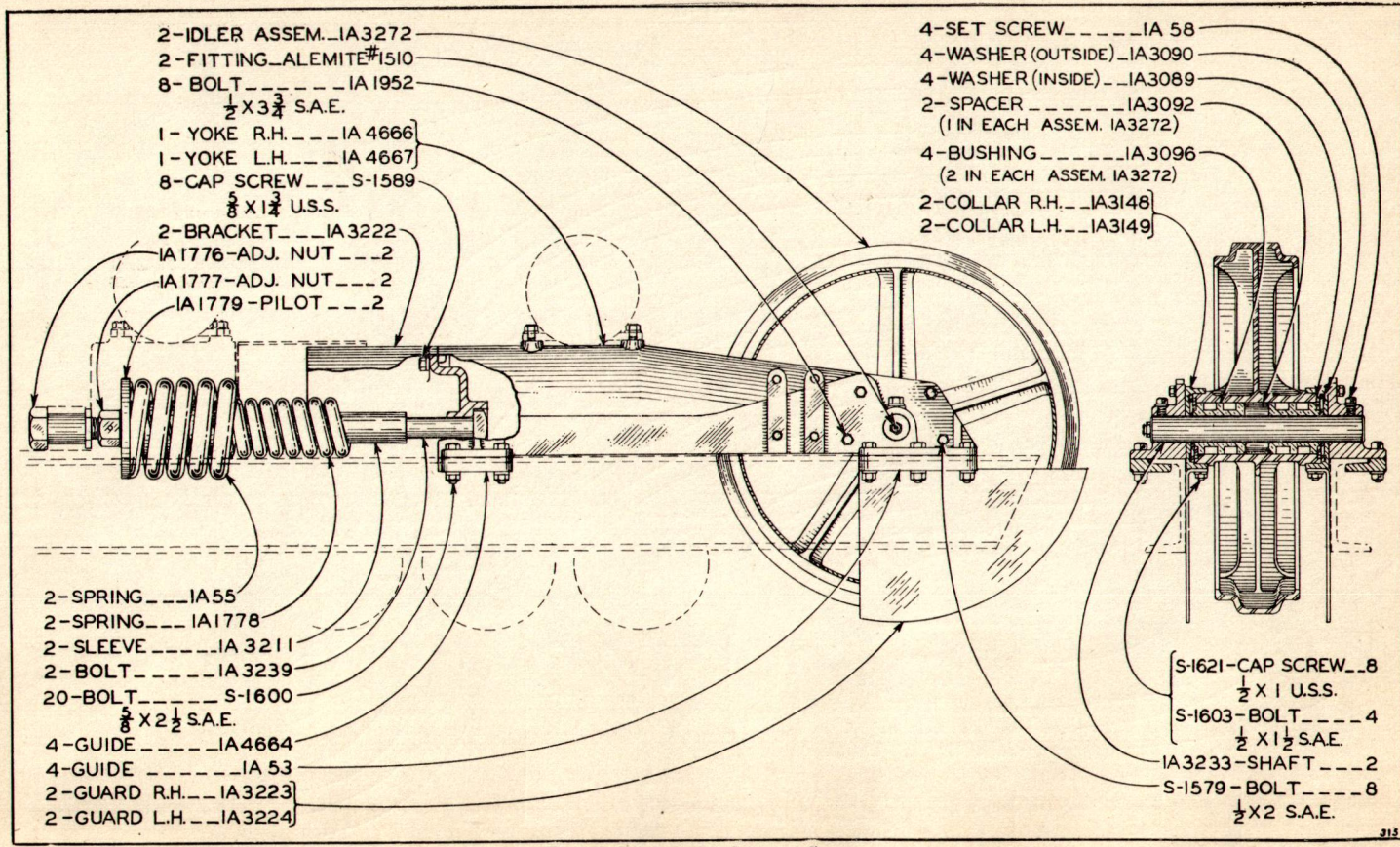


FINAL DRIVE PARTS
(For Machines 5A273 to 5A326 Inclusive)

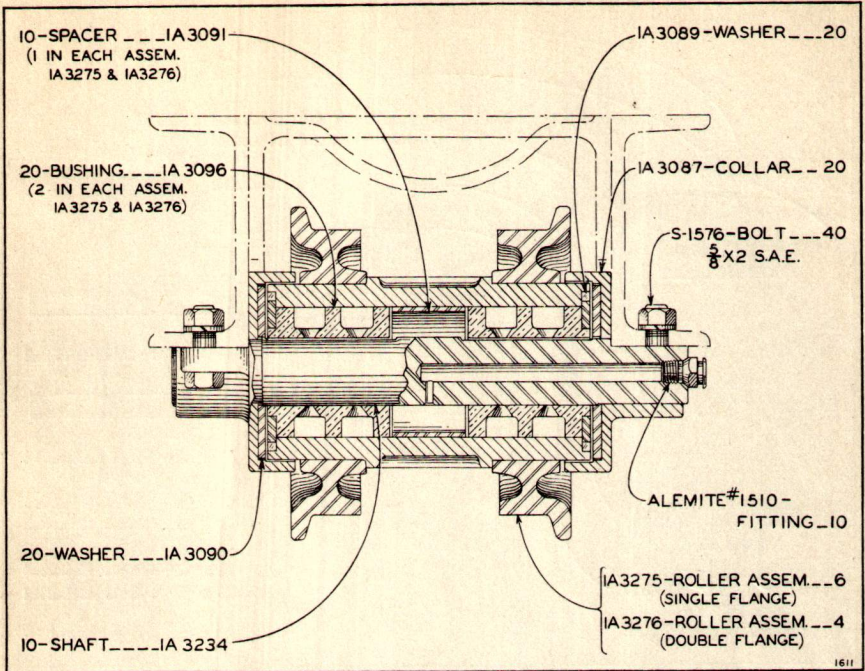
ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS



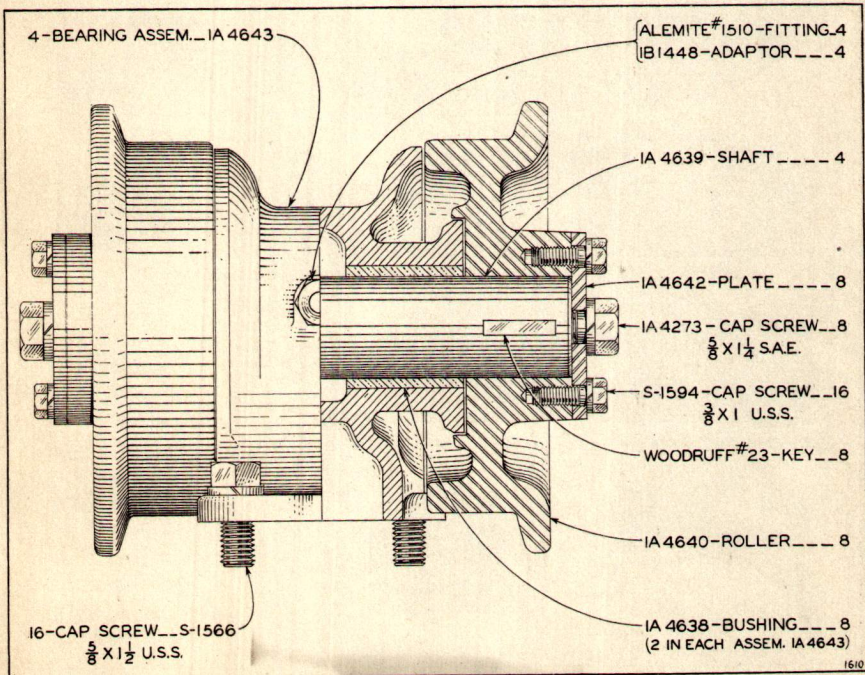
BRAKES



FRONT IDLER AND RECOIL SPRING

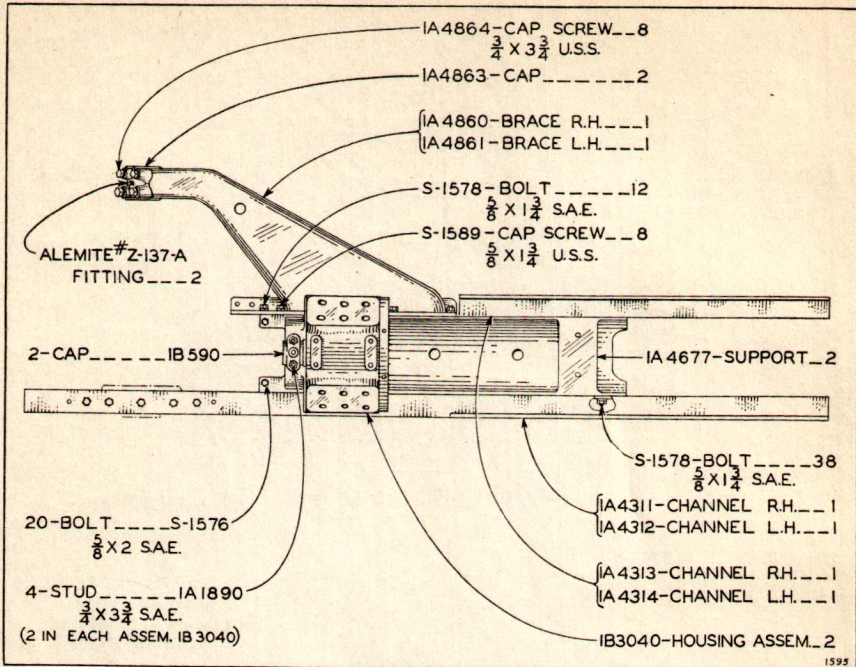


TRACK ROLLER

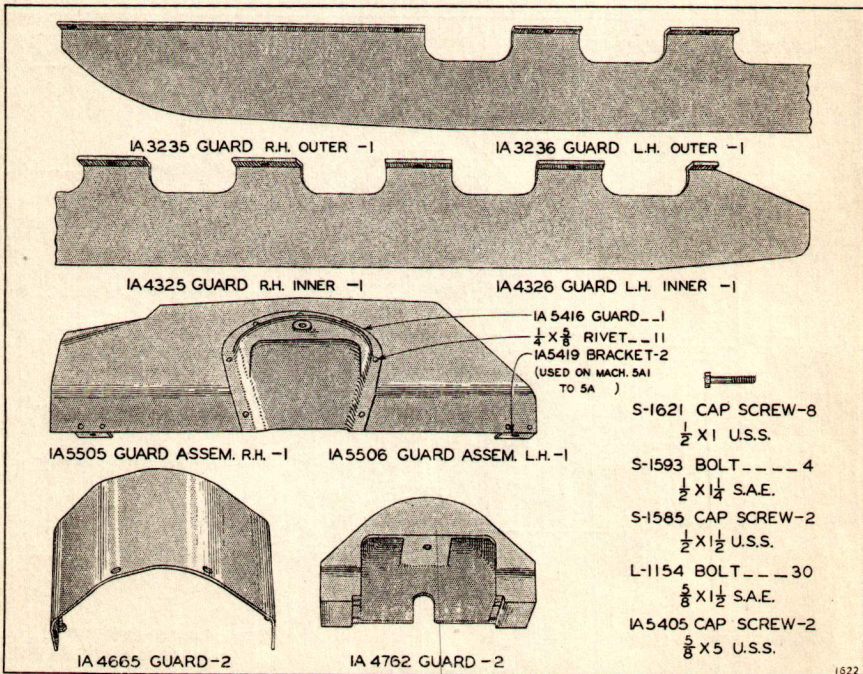


TRACK CARRIER ROLLER

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

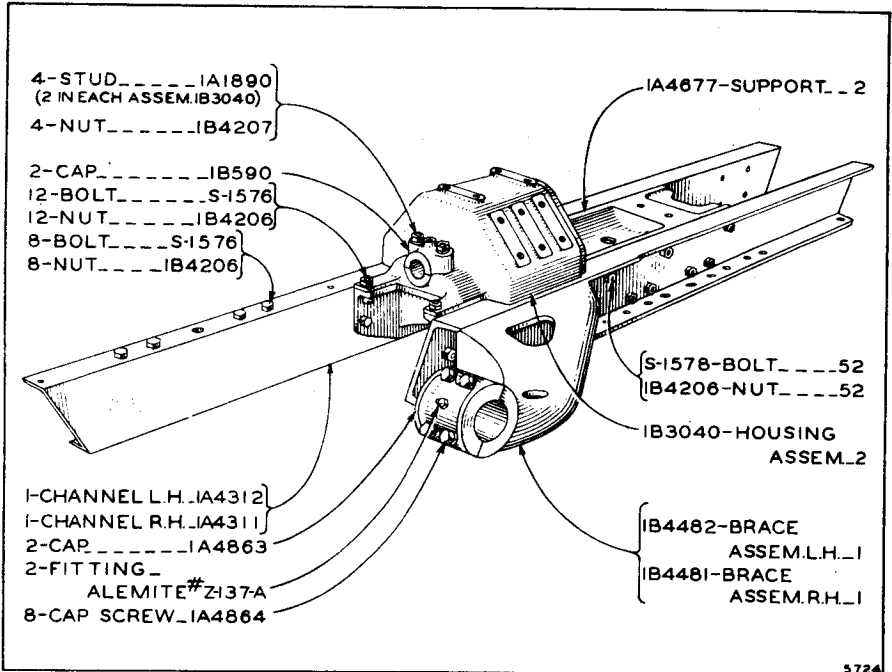


TRACK ROLLER FRAME

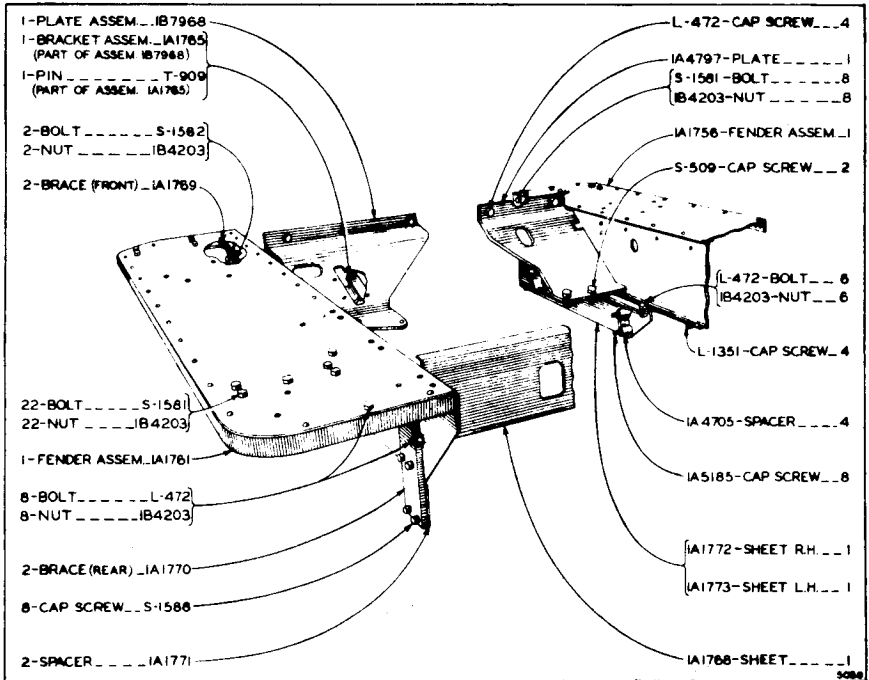


TRACK ROLLER FRAME GUARDS

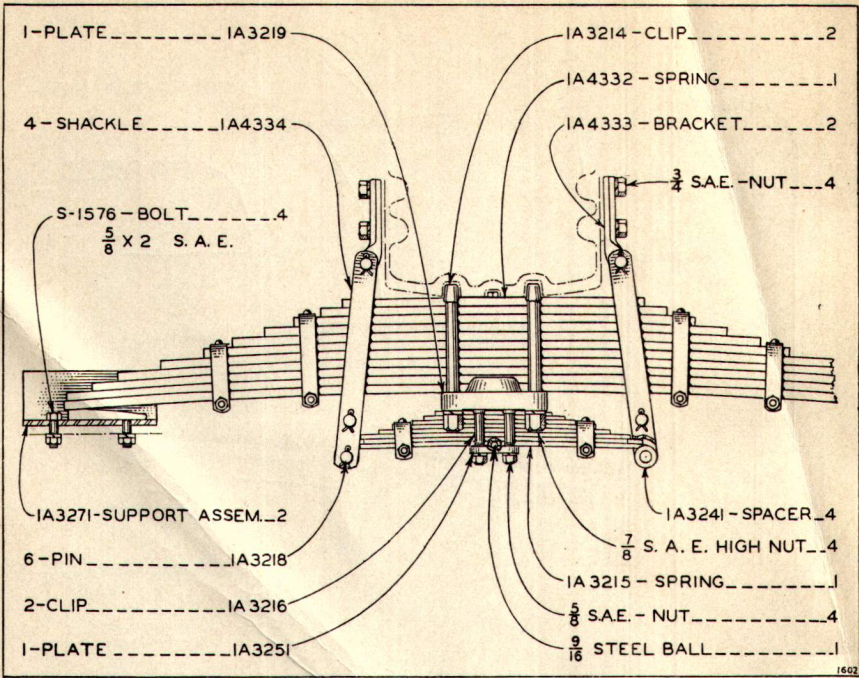
ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS



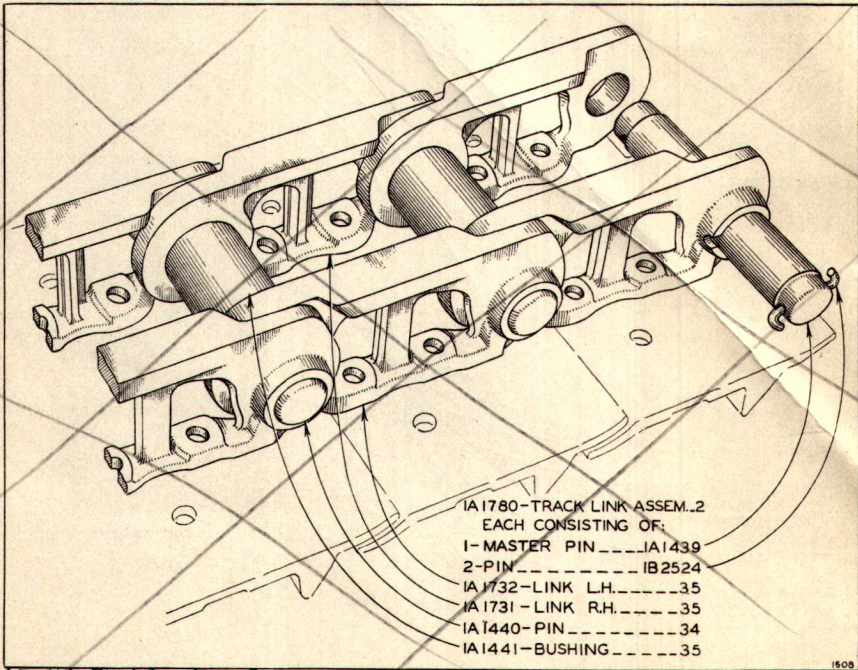
TRACK ROLLER FRAME
(Effective with Machine 5A398)



FENDERS
(Effective with Machine 5A398)



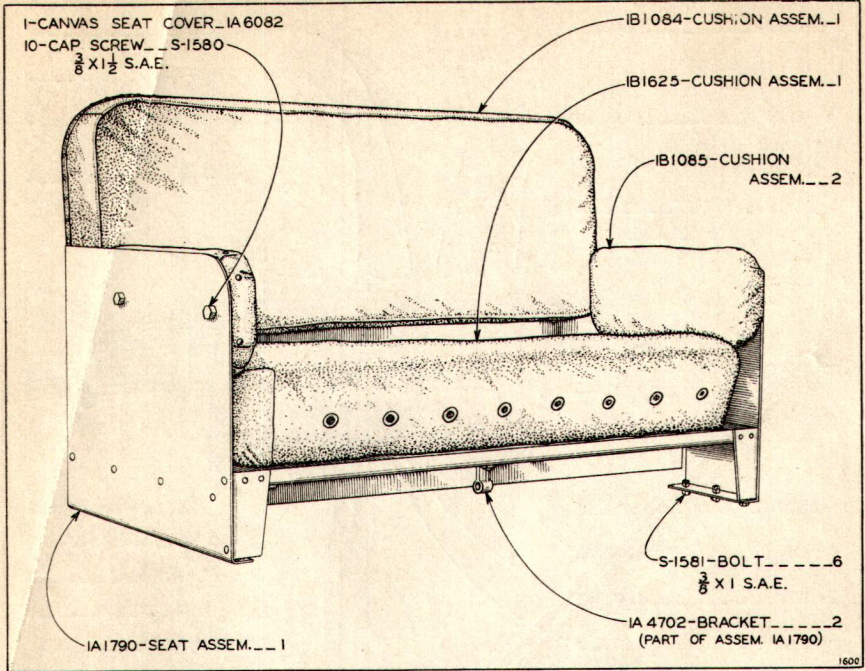
EQUALIZER SPRING



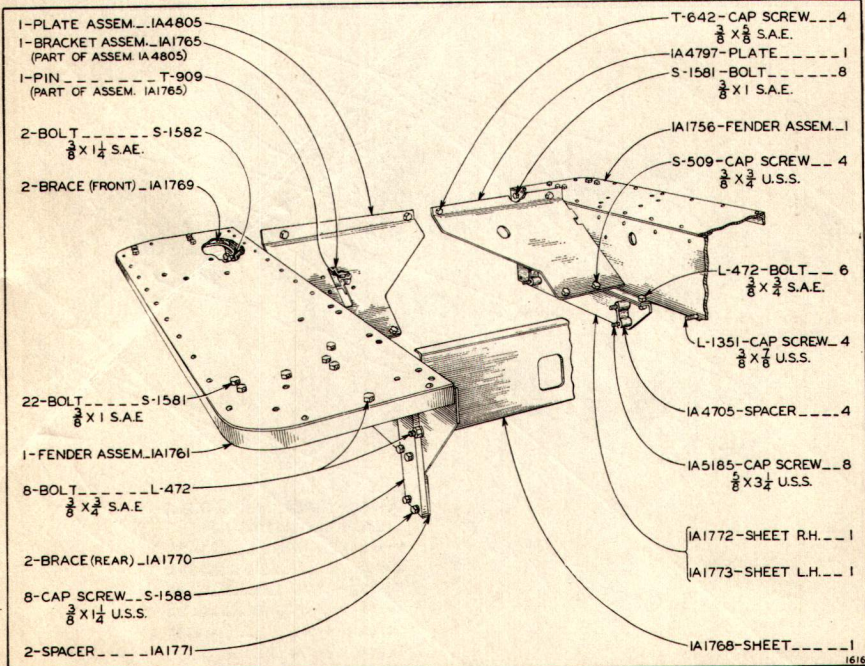
TRACK LINK ASSEMBLY

*6B1463 Pin & Bushing Group.
Consists of complete set of
pins & bushings for one track.*

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS



SEAT

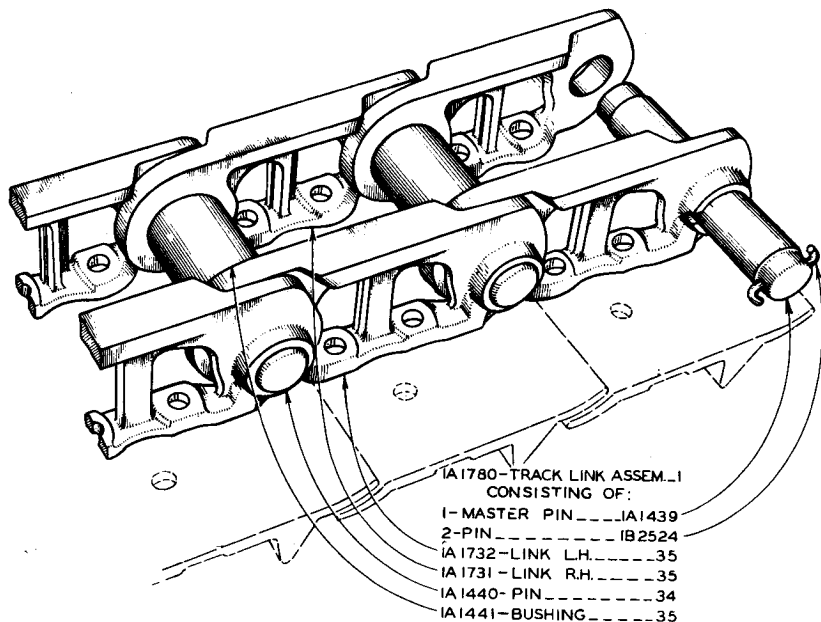


FENDERS

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

PARTS CATALOG INSERT

CROSS-OUT ILLUSTRATION 1608 ON PAGE 40. REMOVE AND DESTROY INSERT DATED 4-15-46
PLACE THIS INSERT BETWEEN PAGES 40 & 41 IN FORM P-1042—PARTS CATALOG FOR FIFTY TRACTOR



1A1780—TRACK LINK ASSEM...
CONSISTING OF:
1—MASTER PIN.....1A1439
2—PIN.....1B2524
1A1732—LINK L.H.....35
1A1731—LINK R.H.....35
1A1440—PIN.....34
1A1441—BUSHING.....35

1608

Name	Complete Track Group (Hardware included) 2 Req'd. per Tractor	Shoe (35 Req'd. For One Track)
8" Grouser Shoe	685622	182271
8" " " H.T.	685623	182461
10" " " " H.T.	685624	182272
10" " " " H.T.	685625	182462
12" " " " H.T.	685626	182273
12" " " " H.T.	685627	182463
14" Semi-Skeleton Snow Shoe H.T.	685628	289892 (S.S. - 17 Req'd.) 289893 (D.S. - 18 Req'd.)
15" Grouser Shoe	685629	141462
15" " " " H.T.	685630	18892
15" Flat Shoe (Type A)	685632	182280
15" Skeleton Shoe	685631	182285
16" Semi-Skeleton Snow Shoe H.T.	685633	383567 (S.S. - 17 Req'd.) 383566 (D.S. - 18 Req'd.)
18" Grouser Shoe	685634	182274
18" " " " H.T.	685637	182464
18" Semi-Skeleton Snow Shoe H.T.	685638	383499 (S.S. - 17 Req'd.) 383500 (D.S. - 18 Req'd.)
18" Grouser Shoe—1" Offset R.H.	685635 (1 Req'd.)	285071
18" " " " " " L.H.	685636 (1 Req'd.)	285072
20" Flat Shoe (Type B)	*685645	388456
20" Grouser Shoe—1" Offset R.H.	685641 (1 Req'd.)	188683
20" " " " " " L.H.	685642 (1 Req'd.)	188684
20" " " " " " R.H.—H.T.	685643 (1 Req'd.)	188797
20" " " " " " L.H.—H.T.	685644 (1 Req'd.)	188798
20" " " " " " H.T.	*685640	285047
22" " " " " " H.T.	*685646	285312
22" " " " " " 2" Offset R.H.	685647 (1 Req'd.)	284919
22" " " " " " " L.H.	685648 (1 Req'd.)	284920
24" " " " " " H.T.	*685649	285314
24" Angle Shoe	*685650	381448
30" Grouser Shoe H.T.	685651	286530

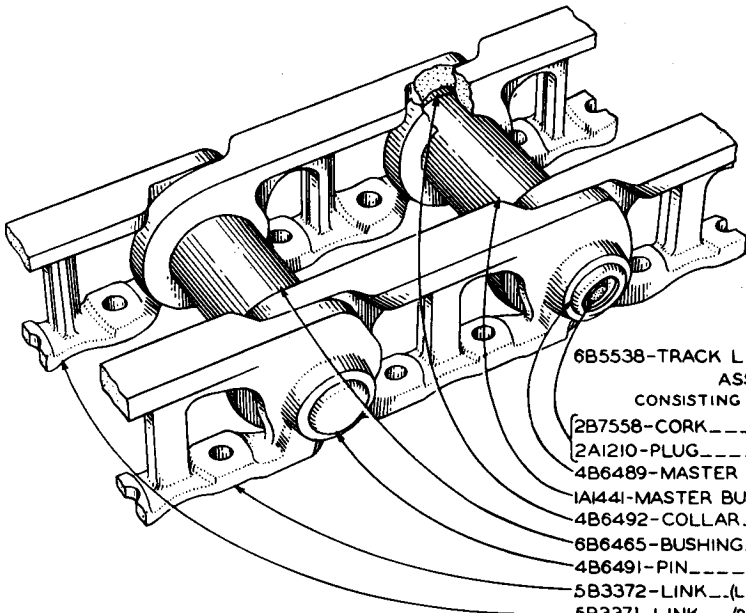
1A1493 Track Shoe Bolt - 140 Req'd. for One Track
1B4433 Nut (Used with 1A1493)
3B4510 Lockwasher (Used with 1A1493)
H.T. - Heat Treated S.S. - Single Spike D.S. - Double Spike
* For 74" Gauge Models only

21830

TRACK LINK ASSEMBLY—Non-Counterbored (2 Assemblies Req'd)

6B1463 Track Pin and Bushing Group consists of a complete set of Pins and Bushings for one Track

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



- 6B5538-TRACK LINK ASSEM. _ _ _ _ _ 1
 CONSISTING OF:
 2B7558-CORK _ _ _ _ _ 2
 2A1210-PLUG _ _ _ _ _ 2
 4B6489-MASTER PIN _ _ _ 1
 1A1441-MASTER BUSHING _ 1
 4B6492-COLLAR _ _ _ _ 2
 6B6465-BUSHING _ _ _ _ 34
 4B6491-PIN _ _ _ _ _ 34
 5B3372-LINK _ _ (L.H.) _ 35
 5B3371-LINK _ _ _ (R.H.) _ 35

14246

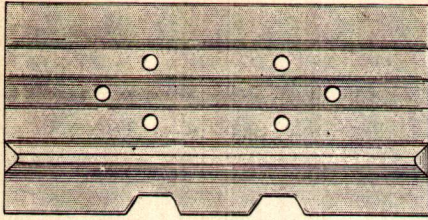
Name	Complete Track Group (Hardware Included) 2 Req'd. per Tractor	Shoe (35 Req'd. For One Track)
8" Grouser Shoe	6B5622	1B2271
8" " " H.T.	6B5623	1B2461
10" " " "	6B5624	1B2272
10" " " H.T.	6B5625	1B2462
12" " " "	6B5626	1B2273
12" " " H.T.	6B5627	1B2463
14" Semi-Skeleton Snow Shoe H.T.	6B5628	2B9892 (S.S. - 17 Req'd.) 2B9893 (D.S. - 18 Req'd.)
15" Grouser Shoe	6B5629	1A1462
15" " " H.T.	6B5630	1B892
15" Flat Shoe (Type A)	6B5632	1B2280
15" Skeleton Shoe	6B5631	1B2285
16" Semi-Skeleton Snow Shoe H.T.	6B5633	3B3567 (S.S. - 17 Req'd.) 3B3566 (D.S. - 18 Req'd.)
18" Grouser Shoe	6B5634	1B2274
18" " " H.T.	6B5637	1B2464
18" Semi-Skeleton Snow Shoe H.T.	6B5638	3B3499 (S.S. - 17 Req'd.) 3B3500 (D.S. - 18 Req'd.)
18" Grouser Shoe-1" Offset R.H.	6B5635 (1 Req'd.)	2B5071
18" " " 1" " L.H.	6B5636 (1 Req'd.)	2B5072
20" Flat Shoe (Type B)	*6B5645	3B8456
20" Grouser Shoe-1" Offset R.H.	6B5641 (1 Req'd.)	1B8683
20" " " 1" " L.H.	6B5642 (1 Req'd.)	1B8684
20" " " 1" " R.H.-H.T.	6B5643 (1 Req'd.)	1B8797
20" " " 1" " L.H.-H.T.	6B5644 (1 Req'd.)	1B8798
20" " " H.T.	*6B5640	2B5047
22" " " H.T.	*6B5646	2B5312
22" " " 2" Offset R.H.	6B5647 (1 Req'd.)	2B8919
22" " " 2" " L.H.	6B5648 (1 Req'd.)	2B8920
24" " " H.T.	*6B5649	2B5314
24" Angle Shoe	*6B5650	3B1448
30" Grouser Shoe H.T.	6B5651	2B6530

1A1493 Track Shoe Bolt - 140 Req'd. for One Track
 1B4433 Nut (Used with 1A1493)
 3B4510 Lockwasher (Used with 1A1493)
 H.T. - Heat Treated S.S. - Single Spike D.S. - Double Spike
 * For 74" Gauge Models only

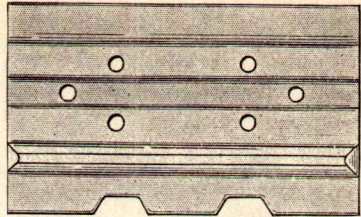
21830

TRACK LINK ASSEMBLY—Counterbored (2 Assemblies Req'd)
 6B6982 Track Pin and Bushing Group consists of a complete set
 of Pins and Bushings for one Track

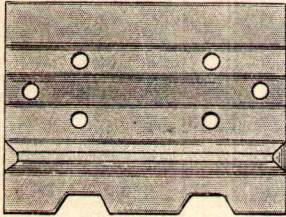
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



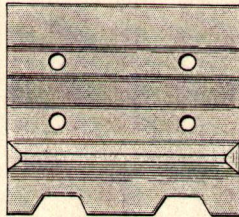
IB2274 18" GROUSER SHOE
IB2464 18" GROUSER SHOE (H.T.)



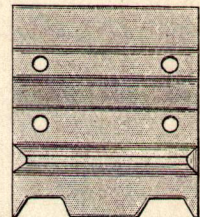
IA1462 15" GROUSER SHOE
IB892 15" GROUSER SHOE (H.T.)



IB2273 12" GROUSER SHOE
IB2463 12" GROUSER SHOE (H.T.)

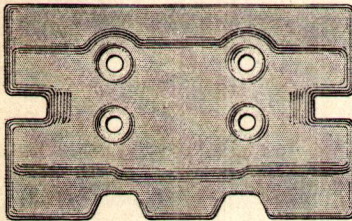


IB2272 10" GROUSER SHOE
IB2462 10" GROUSER SHOE (H.T.)

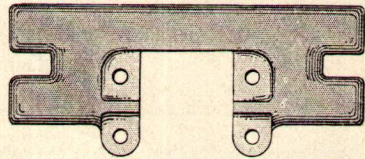


IB2271 8" GROUSER SHOE
IB2461 8" GROUSER SHOE (H.T.)

H.T. = HEAT TREATED



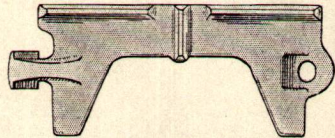
IB2280 15" FLAT SHOE



IB2285 15" SKELETON SHOE



IB1670 STREET PLATE
(USED WITH GROUSER SHOE)



IB854 ICE GROUSER R.H.] USED WITH FLAT
IB855 ICE GROUSER L.H.] OR SKELETON SHOE



IB2277 ICE & DIRT GROUSER
(USED WITH GROUSER SHOE)



IB2275 DIRT GROUSER R.H.] USED WITH
IB2276 DIRT GROUSER L.H.] FLAT SHOE



2869-A WASHER

(USED WITH: IB854 IB855
IB2275 & IB2276)



2904-A BOLT

S-1578 BOLT $\frac{5}{8}$ X $1\frac{3}{4}$ S.A.E.
(USED WITH IB1670)

S-1576 BOLT $\frac{5}{8}$ X 2 S.A.E.
(USED WITH IB2277)



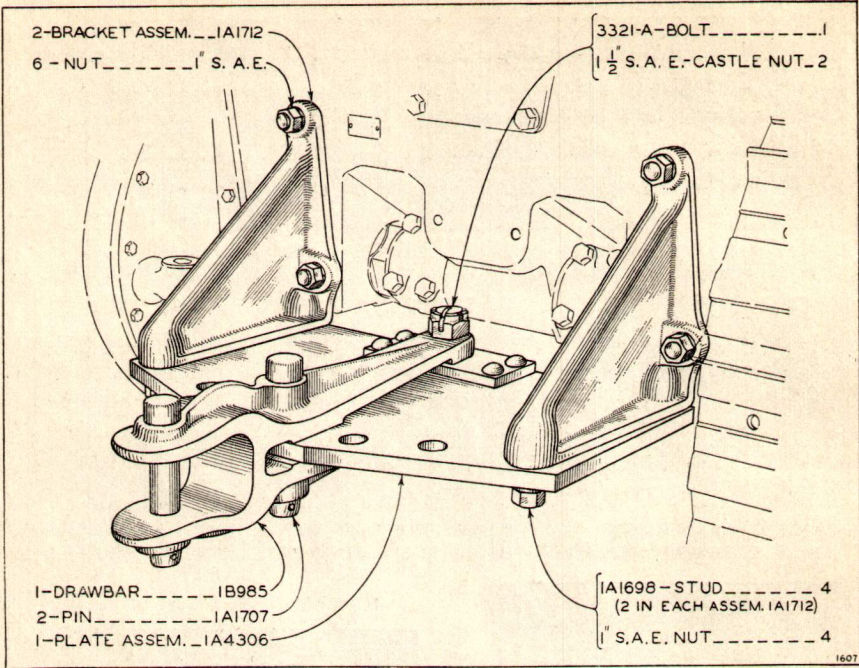
IA1493 BOLT $\frac{5}{8}$ X $3\frac{3}{8}$ S.A.E.
(USED WITH: IB892 IA1462

IB2271 IB2272 IB2273 IB2274
IB2280 IB2285 IB2461 IB2462
IB2463 & IB2464)

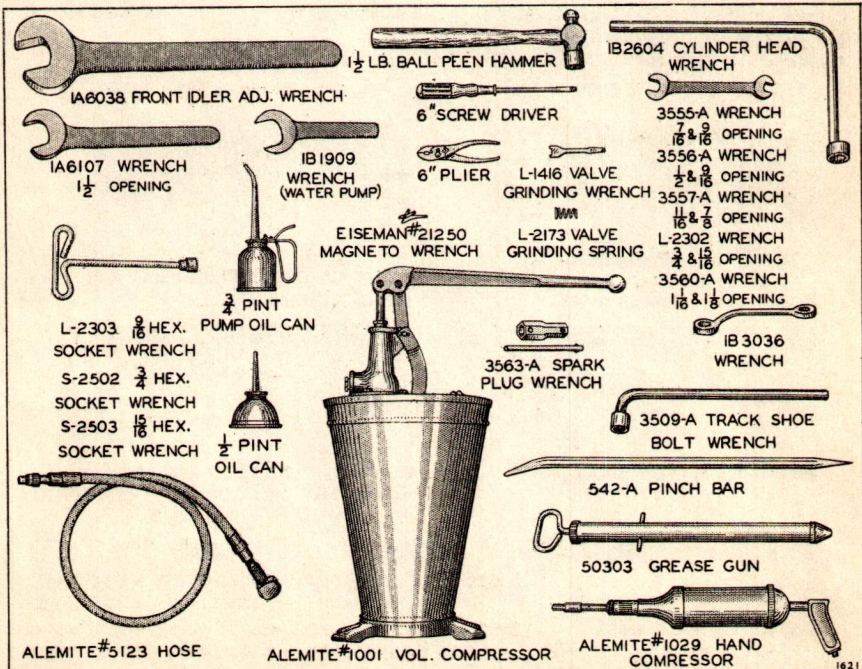
TRACK SHOES, GROUSERS AND STREET PLATES

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

"CATERPILLAR" FIFTY TRACTOR



DRAWBAR



TOOLS

ALWAYS GIVE TRACTOR NUMBER WHEN ORDERING PARTS

CATERPILLAR
Reg. U.S. Pat. Off.