

Parts Catalog

for

CATERPILLAR

Reg. U. S. Pat. Off.

DIESEL THIRTY-FIVE TRACTOR

For Machines

6E1

to

6E1999

Inclusive

MASTER CATALOG

PROPERTY OF PARTS DEPARTMENT

DO NOT REMOVE FROM THIS FILE

Parts Catalog

for

CATERPILLAR

Reg. U. S. Pat. Off.

DIESEL THIRTY-FIVE TRACTOR

For Machines

6E1

to

6E1999

Inclusive

CATERPILLAR TRACTOR CO.

PEORIA, ILLINOIS, U. S. A.

Track-Type Tractors Road Machinery

. Diesel Engines

THERE IS A «CATERPILLAR» DEALER NEAR YOU

THIS Parts Catalog contains illustrations, part numbers, names and the quantity required of all serviced parts which compose the "Caterpillar" Diesel Thirty-Five Tractor and attachments.

*When Ordering Parts
Please Read Carefully*

¶ The "Caterpillar" line is sold and serviced by a world-wide organization of responsible Dealers with well stocked Parts Departments and factory trained servicemen.

¶ There is a "Caterpillar" Dealer near you.

¶ To obtain parts promptly, place orders with your "Caterpillar" Dealer, being sure to give the complete part number, name and quantity of the parts wanted. It is important always to give the serial number of the machine for which the parts are required.

¶ Be particular to state the Street Address, Town, County and State to which parts are to be shipped, also state whether shipment is to be made by freight, express, parcel post or other means.

¶ Confirm all telephone and telegraphic orders in writing.

¶ Claims for errors in shipping incorrect parts or failure to ship all parts ordered, should be made immediately upon receipt of the shipment.

Important

¶ Responsibility for breakage, loss or damaged goods ceases upon delivery of the merchandise to the transportation companies from whom a receipt is received showing that the shipment was accepted by them in good condition.

¶ If any of the material listed on the bill of lading or express receipt is short, broken or damaged, do not accept the shipment until the carrier's agent makes a notation of the shortage or damage on the expense bill.

¶ Notify the transportation company's agent at once and request an inspection. This is absolutely necessary. Unless this is done, the transportation companies will not entertain a claim for loss or damage. If the agent does not make an inspection, then an affidavit should be made that he was notified (on a certain date) and failed to do so. This affidavit with other papers will properly support your claim.

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

FRANCAIS

Ce catalogue de Pièces Détachées renferme les illustrations, les numéros, les noms et la quantité nécessaire de toutes les pièces de service concernant la machine à laquelle il se rapporte.

A LIRE AVEC SOIN AVANT DE COMMANDER VOS PIECES

Les machines "Caterpillar" sont vendues et entretenues par le monde par une organisation d'agents les plus responsables.

Pour obtenir vos pièces sans retard, passez-en les ordres à votre agent "Caterpillar", en ayant soin de lui fournir le numéro, le nom et la quantité des pièces désirées. Il est aussi important de mentionner le numéro de série de la machine à laquelle les pièces sont destinées. Dans le cas de machines telles que: "Auto Patrols", "Elevating Graders—Engine Driven" et "Blade Graders—Power Controlled", ne manquez pas de fournir le numéro de série du nivelleur et de l'unité motrice.

Il est essentiel de mentionner dans vos ordres l'adresse complète et détaillée à laquelle les pièces doivent être expédiées. Cette adresse devra comprendre le nom du destinataire accompagné du numéro, de la rue, de la ville et du pays de résidence. Il faudra aussi spécifier clairement si l'expédition doit être effectuée par express, colis postal, ou toute autre voie désirée.

Tous les ordres télégraphiques ou téléphoniques devront être confirmés par lettre.

Toutes les réclamations concernant l'expédition non conforme de marchandise ou l'absence de certains articles devront être faites immédiatement à la réception de l'ordre.

AVIS IMPORTANT

En cas de casse, de manquant ou d'avarie, notre responsabilité cesse d'entrer en jeu aussitôt notre remise des marchandises aux transporteurs, lesquels nous font parvenir un reçu montrant que les marchandises leur furent livrées en bon état.

Si les marchandises dont la liste apparaît sur le connaissance ou le reçu des compagnies de transport n'arrivent pas au complet, ou cassées, ou autrement endommagées, n'en acceptez pas l'envoi avant que l'agent des camionneurs n'en ait dressé une constatation sur la note de frais.

Avisez de suite l'agent de la compagnie de transport, en exigeant un examen immédiat. Ceci est absolument nécessaire, et à moins que ces démarches n'aient été effectuées, les compagnies de transport ne pourront accepter aucune réclamation concernant les manquants ou les avaries.

Si l'agent ne fait pas la constatation, il deviendra nécessaire d'établir un affidavit, spécifiant que l'agent fut notifié à une certaine date, mais qu'il manqua de s'y conformer. Cet affidavit accompagné d'autre pièces suffira à supporter votre réclamation d'une manière appropriée.

ITALIANO

Questo Catalogo dei Pezzi contiene illustrazioni, numeri dei Pezzi, nomi e quantità richieste di tutti i pezzi di ricambio della macchina alla quale si riferisce.

LEGGETE ATTENTAMENTE QUANDO ORDINATE I PEZZI

Le macchine "Caterpillar" sono vendute e mantenute in servizio da una organizzazione mondiale di rivenditori reputabili.

Per ottenere i pezzi promptamente, piazzate l'ordinazione con il vostro rivenditore di "Caterpillar", accertandovi di indicare il numero completo, il nome e quantitativo delle parti desiderate. Nell'ordinare, è importante fornire il numero di serie della macchina per la quale i pezzi sono richiesti. Nel caso delle macchine "Auto Patrols", "Elevating Graders—Engine Driven" e "Blade Graders—Power Controlled", indicate il Numero di Serie di entrambe la macchine ed unità motrice.

E necessario indicare nella vostra ordinazione l'indirizzo completo e corretto al quale i pezzi devono essere spediti. Questo deve includere il nome, l'indirizzo della strada, la città o villaggio ed il paese. Altresì se la spedizione deve essere fatta a mezzo ferrovia, espresso, pacco postale od altro mezzo, specificando chiaramente.

Confermate per iscritto ogni ordinazione data telefonicamente o telegraficamente.

I reclami per errori nella spedizione di pezzi incorretti o nella mancanza di pezzi ordinati, devono essere fatti immediatamente a ricezione della spedizione.

IMPORTANTE

La responsabilità per rotture, merce danneggiata o perduta, cessa con la consegna della merce alla compagnia di trasporto dalla quale si riceve una ricevuta mostrante che la spedizione è stata da questa accettata in buone condizioni.

Se qualsiasi materiale indicato sulla polizza di carico o ricevuta di espresso risulta mancante, rotto oppure danneggiato, non accettate la spedizione fintantoché l'agente della compagnia di trasporto abbia fatto una annotazione della mancanza o danno sulla fattura delle spese.

Notificate immediatamente l'agente della compagnia di trasporto domandando una verifica. Questo è assolutamente necessario. Se questo non viene fatto, le compagnie di trasporto non accetteranno alcun reclamo per mancanze o danni. Se l'agente non fa una verifica, allora si deve fare una dichiarazione giurata ai fini che egli è stato notificato (in data specifica) ed ha mancato di farla. Questa dichiarazione, unitamente agli altri documenti, servirà a comprovare il vostro reclamo.

DEUTSCH

Dieser Ersatzteil Katalog enthält Illustrierungen, Ersatzteil Nummern, Bezeichnungen und die erforderlichen Quantitäten aller Teile für die betreffende Maschine, für die sie bestimmt sind.

BEI BESTELLUNG VON ERSATZTEILEN BEACHTE MAN BITTE SORGFALTIG

"Caterpillar" Maschinen werden von einer in der ganzen Welt verbreiteten Organisation verantwortlicher Händler verkauft und in Betrieb gehalten.

Um Ersatzteile prompt zu erhalten, bestellen Sie Aufträge mit Ihrem "Caterpillar" Händler, nachdem sicher gemacht wurde, dass die volle Teilnummer, Bezeichnung und Quantität der gewünschten Teile richtig angegeben sind. Bei Bestellung ist es sehr wichtig, dass die Serien Nummer der Maschine angegeben ist, für die die Teile bestimmt sind. Im Falle von Maschinen wie "Auto Patrols", "Elevating Graders—Engine Driven" und "Blade Graders—Power Controlled" gebe man beide Serien Nummern an, der Nivellier Maschine wie auch des Motors.

Es ist notwendig, in Ihrem Auftrag die genaue und volle Adresse anzugeben, wo hin die Teile zu senden sind. Dieses sollte den Namen, Strassenadresse, Stadt und Land enthalten. Ob die Sendung bei Fracht, Express, Post oder auf anderem Wege vorzugehen ist, muss klar angegeben werden.

Alle telefonischen und telegrafischen Bestellungen müssen schriftlich bestätigt werden.

Reklamierung über Irrtümer in der Versendung von falschen Teilen oder Unvollständigkeit der Sendung sollten sofort nach Erhalt der Sendung gemacht werden.

WICHTIG

Verantwortlichkeit für Bruch, Verlust oder Beschädigung der Waren endet bei Ablieferung der Sendung an die Transport-Gesellschaft, welche eine Empfangsbestätigung überreicht als Beweis, dass die Sendung in gutem Zustand übernommen wurde.

Wenn irgend etwas von dem auf dem Frachtbefehl oder Expressquittung aufgeführt Materialien fehlt, zerbrochen oder beschädigt ist, nehme man die Sendung nicht an bis der Transportagent den Verlust oder die Beschädigung auf der Spesenrechnung bezeugt hat.

Man benachrichtige den Agenten der Transport-Gesellschaft sofort und verlange eine Besichtigung. Dies ist unbedingt notwendig. Wenn solches nicht getan wird, werden die Transport-Gesellschaften keine Reklamierung für Verlust oder Schaden anerkennen. Wenn der Agent keine Besichtigung vornimmt, dann sollte eine Bezeugung ausgestellt werden dass der Agent benachrichtigt wurde (an einem bestimmten Tage) aber nicht vorgenommen wurde. Diese Bezeugung, zusammen mit anderen Papieren wird Ihre Reklamierung entsprechend unterstützen.

ESPAÑOL

Este catálogo de piezas contiene grabados, número de piezas, nombres y la cantidad requerida de todas las piezas de repuesto de la máquina a la cual se refieren.

AL PEDIR PIEZAS SIRVASE LEER CUIDADOSAMENTE

Las máquinas "Caterpillar" se venden y son mantenidas en servicio por una organización mundial de revendedores de confianza.

Para obtener las piezas con prontitud, pase los pedidos al revendedor "Caterpillar", teniendo la certeza de dar detalladamente el número de la pieza, el nombre y la cantidad de ellas que se necesitan. Al pedir, siempre es importante suministrar el número de serie de la máquina para la cual se requieren las piezas. En el caso de las máquinas tales como las "Auto Patrols", "Elevating Graders—Engine Driven" y "Blade Graders—Power Controlled", sirvase dar el número de serie tanto de la separadora como de la unidad de potencia.

Es preciso mencionar en su pedido la dirección completa correcta a la cual se han de embarcar las piezas. Debe incluir el nombre, la dirección de la calle, ciudad o población, y el país. Ya sea que el embarque ha de hacerse por carga, expreso, paquete postal ya sea por otros medios, esto se debe especificar claramente.

Confirme todos los pedidos por teléfono o telégrafo por medio de carta.

Las reclamaciones a causa de errores en el envío de piezas incorrectas o de la falta de embarcar todas las piezas pedidas, se deben hacer inmediatamente al recibo del embarque.

IMPORTANTE

La responsabilidad por roturas, pérdida de mercancías o artículos averiados cesa al hacerse la entrega de las mercaderías a las empresas de transporte, de las cuales se recibe un recibo, mostrando que el embarque fué aceptado por las mismas en buen estado.

Si cualesquier de los materiales relacionados en el conocimiento de embarque o en el recibo del expreso resultasen con faltas, roturas o averías, no se debe aceptar el embarque hasta que el agente de la compañía de transportes haya efectuado una nota de la falta o de la avería en la cuenta de gastos.

Notifique al agente de la compañía de transportes en seguida y solicite una inspección. Este es un punto absolutamente necesario. A menos que se haga eso, las empresas de transporte no tomarán en consideración la reclamación por pérdidas o averías. Si el agente no efectúa una inspección, entonces se debe hacer una declaración certificada en el sentido de que tal agente fue notificado (en cierta fecha) y que dejó de hacerla. Dicha declaración certificada, en unión de otros documentos, comprobará debidamente su reclamación.

PORTUGUÊS

Este catalogo de peças inclue gravuras, numero das peças, nomes e a quantidade requerida de todas as peças sobresalente da maquina a qual se referem.

ANTES DE ORDENAR QUALQUER PEÇA LEIA DETIDAMENTE

As maquinas "Caterpillar" vendem-se e são conservadas afiadas por uma organização mundial de revendedores de confiança.

Para obter as peças sobressalentes com rapidez, envie o pedido ao revendedor da "Caterpillar", depois de comprovar ter fornecido, detalhadamente, o numero, o nome e a quantidade das peças que necessita. Os pedidos devem incluir o numero de serie da maquina para a qual se necessitam as peças. No caso das maquinas "Auto Patrols", "Elevating Graders—Engine Driven" e "Blade Graders—Power Controlled", é conveniente dar o numero de serie tanto da niveladora como da unidade força.

Es preciso mencionar no seu pedido a direção completa e correcta para a qual deverão ser dirigidas as peças. Deve incluir-se o numero, os nomes da rua, si da cidade ou da povoação e do Paiz. Estas informações, especificadas claramente, são indispensaveis tanto para a expedição por carga, expresso, encomenda postal como por qualquer outra via.

Confirme por escrito todos os pedidos feitos por telefone ou telegrafo.

As reclamações provocadas pela remessa de peças diferentes ou pela falta d'algumas peças requesitadas, devem ser efectuadas imediatamente depois da receção da encomenda.

IMPORTANTE

A responsabilidade por roturas, extravio da mercadoria ou avaria dos artigos cessa ao fazer-se a entrega das encomendas ás empresas de transporte, das quaes se obtém um recibo, demonstrativo da encomenda ter sido aceite, pelas mesmas, em bom estado.

Se quasesquer dos artigos relacionados na guia de embarque ou no recibo do expresso, resultar deteriorado, a encomenda só deve ser aceite depois do agente da companhia de transporte registrar a falta ou a avaria na conta dos gastos.

Notifique o agente da companhia de transportes imediatamente e solicite uma inspecção. Esta formalidade é absolutamente necessaria. A falta de cumprimento desta formalidade levará as companhias de transporte a não tomar em consideração a reclamação por perdas ou avarias. Se o agente não efectuar a inspecção, faça-se uma declaração com testemunhas, reconhecida por Notario, na qual se mencionará que o tal agente foi notificado (indique-se a data) e que não a realizou. Esta declaração com testemunhas e reconhecida por Notario, juntamente com outros documentos, comprovará devidamente a sua reclamação.

INDEX

— ● —

Name	Page
Air Cleaner	11-12-13 & 105
Air Cleaner—Starting Engine	56
Air Cleaner Inlet Pipe Extension	104
Battery and Box	125
Belt Pulley Drive	126-127
Bracket—Trailer Patrol Hand Control	111
Brakes and Brake Control	66
Breather	31
Breather—Starting Engine	45
Bumper—Front	101
Cab	112-113
Camshaft and Governor	15
Camshaft and Governor—Starting Engine	47
Canopy Top	114
Carburetor—Starting Engine	56-57-58
Carburetor Changeover—Starting Engine	105
Check Breaker	101
Clutch—Flywheel	67
Clutch—Steering	68-69
Clutch and Starter Pinion—Starting Engine	60-61
Clutch Housing—Starting Engine	59
Connecting Rod and Piston	23 to 30
Connecting Rod and Piston—Starting Engine	47
Control—Brake—Rear Seat	116
Control—Carburetor Choke—Starting Engine	58
Control—Clutch and Starter Pinion—Starting Engine	62-63
Control—Flywheel Clutch	66
Control—Flywheel Clutch—Rear Seat	116
Control—Fuel Pump and Governor	40-41
Control—Gear Shift	70-71
Control—Gear Shift—Rear Seat	117
Control—Governor—Starting Engine	59
Control—Steering Clutch	70-71
Control—Steering Clutch—Rear Seat	117
Crank—Hand	31
Crank—Starting—Starting Engine	45
Crankshaft	20-21-22
Crankshaft—Starting Engine	46
Crankshaft Bearings	23
Curtain—Radiator	95
Curtains—Canopy	114
Cylinder Block and Covers	18-19
Cylinder Block, Cylinder Head and Valve Mechanism—Starting Engine	48 to 51
Cylinder Head and Valve Mechanism	16-17
Drawbar	65 & 97
Fan	9
Fan Idler Gear	10
Fenders and Platform	65
Filter—Fuel	37
Filter—Oil	34-35
Final Drive	75 to 79
Foot Rest—Rear Seat	118
Frame—Track Roller	82-83
Fuel Injection System	38-39
Fuel System—Starting Engine	55

INDEX (Continued)

Name	Page
Gauge—Fuel and Oil Pressure	37
Gears—Special	102-103
Generator—Lighting	124-125
Governor	15
Governor—Starting Engine	47
Guard—Crankcase	98-99
Guard—Engine Side	99
Guard—Radiator	96
Guards—Track Roller Frame	83-84
Hood	64 & 108-109
Hook—Front Pull	100
Hour Meter	115
Idler—Front	74
Ignition System—Starting Engine	52 to 55
Lighting System	120 to 123
Magneto—Starting Engine	52 to 55
Manifold and Air Cleaner—Starting Engine	56-57-58
Manifolds	14
Muffler	106
Odometer	107
Oil Lines	32-33
Piston	23 to 27
Piston—Starting Engine	47
Platform	65
Power Take-off	119 & 128 to 132
Pump—Fuel Transfer	42
Pump—Oil	36
Pump—Water	10
Radiator	9
Roller—Track	87
Roller—Track Carrier	84-85-86
Seat	63
Seat—Rear	115 to 118
Seat—Side	110-111
Seat—Wide	112-113
Spark Arrestor	106
Spring Equalizer	89 & 95
Starter Pinion—Starting Engine	60-61
Tank—Fuel	43
Tool Box—Rear Seat	118
Tools	134
Track	80-81
Transfers	133
Transmission	72
Transmission Case and Covers	73
Valve Mechanism	16-17
Valve Mechanism—Starting Engine	48 to 51
Water Line—Starting Engine	44
Water Lines	11
Wide Gauge	88 to 95

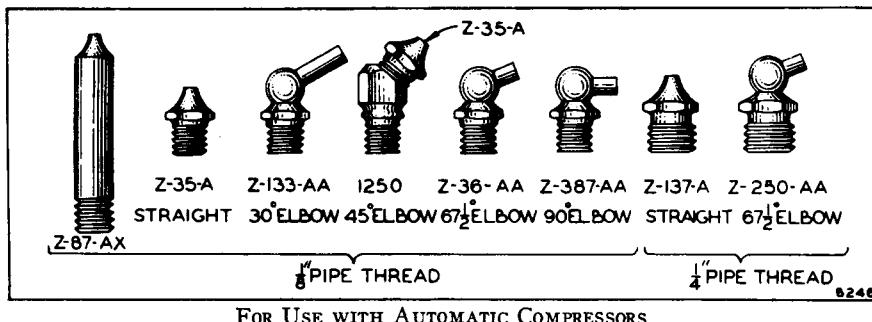
IMPORTANT

When ordering Alemite Fittings, it is important to consult the two illustrations below.

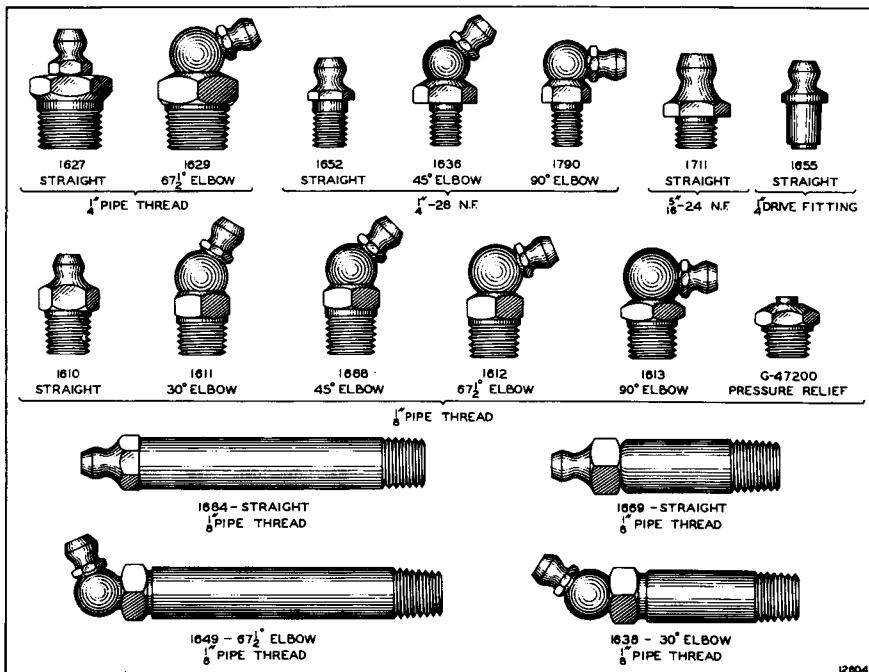
Two types of Alemite Compressors and Fittings have been used. Throughout this catalog one or the other type of Fittings is illustrated.

In some instances, Fittings actually used on a machine may not correspond with the type shown in this catalog.

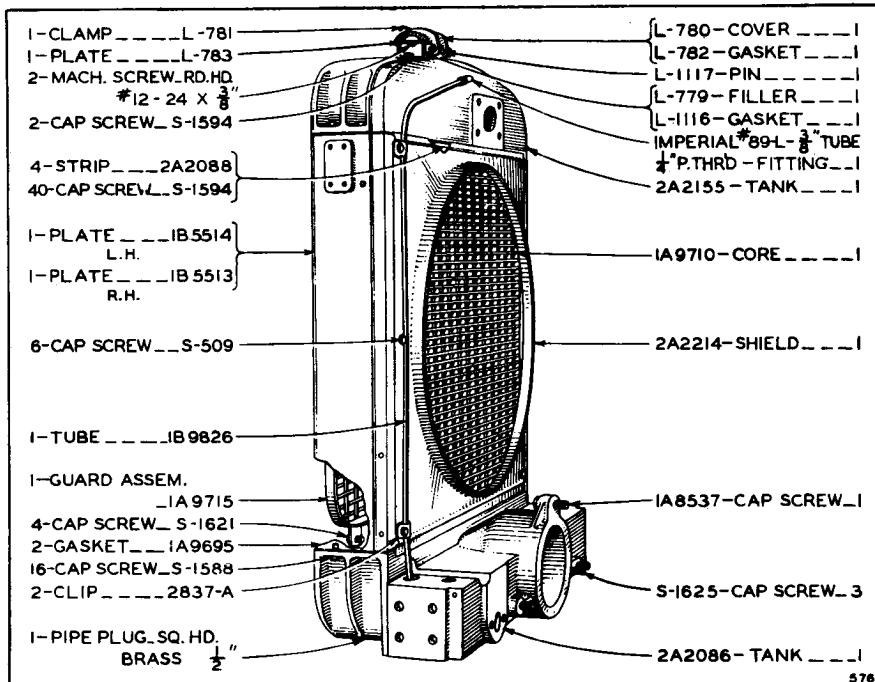
Before ordering fittings by the numbers shown in the group drawings, refer to the illustrations below and select the number for the style of Fitting which corresponds to that actually used on the machine.



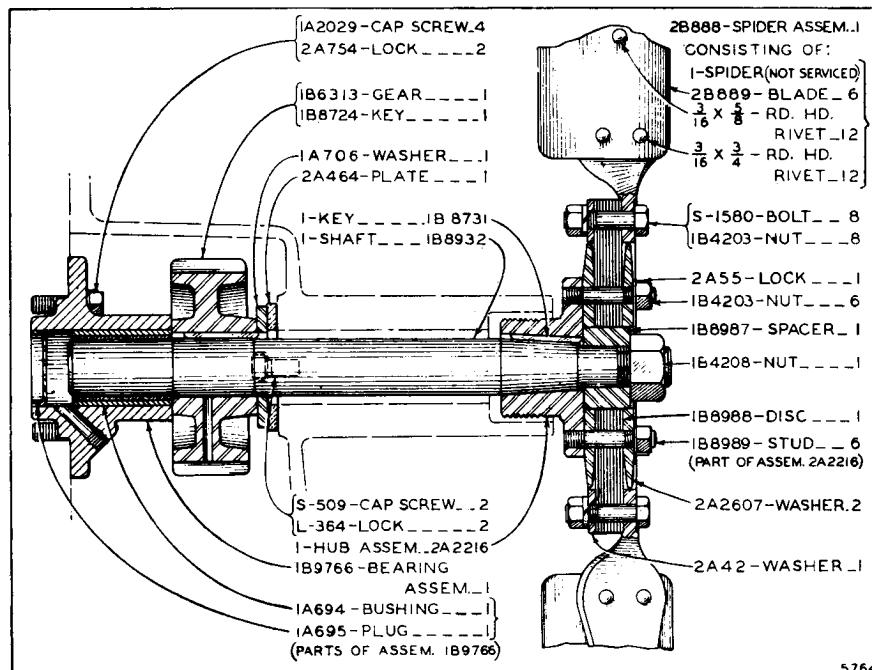
FOR USE WITH AUTOMATIC COMPRESSORS



FOR USE WITH HYDRAULIC COMPRESSORS

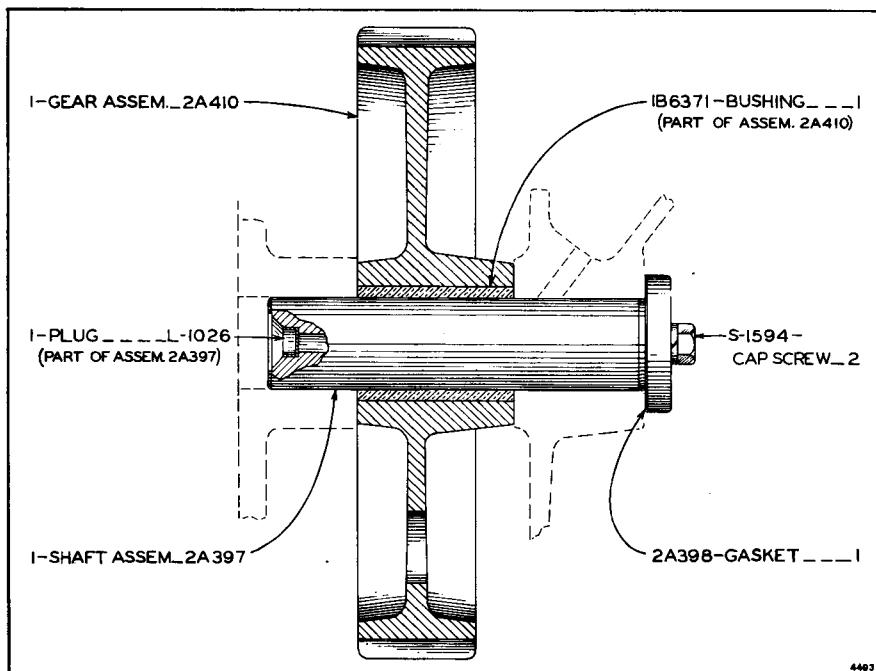


1B9877 RADIATOR GROUP



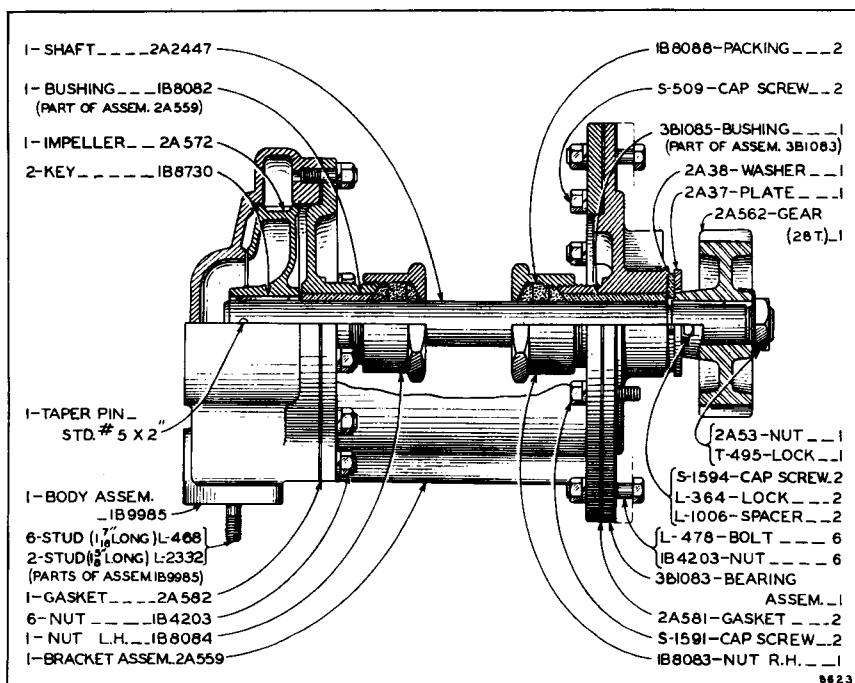
FAN

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



FAN IDLER GEAR

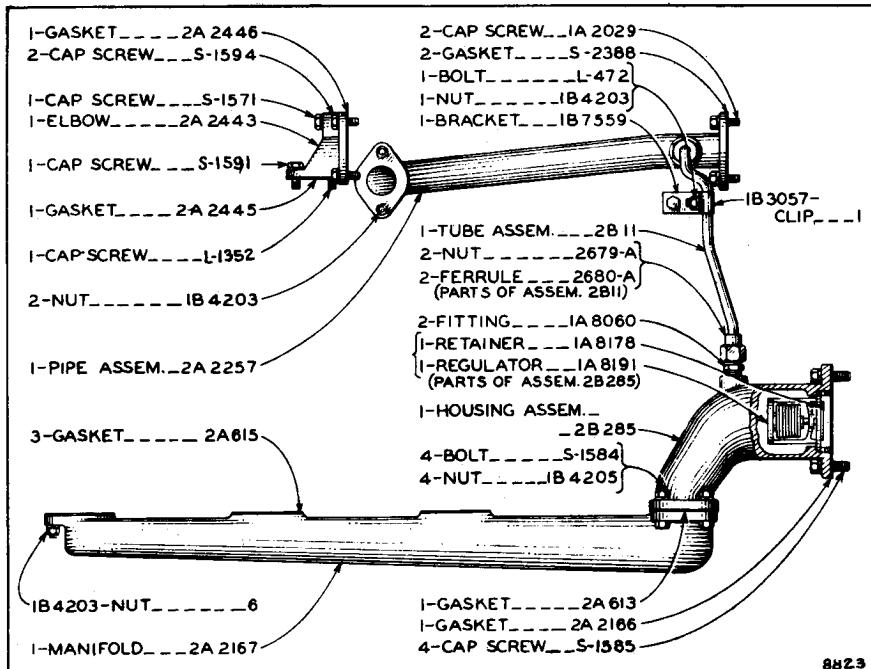
4463



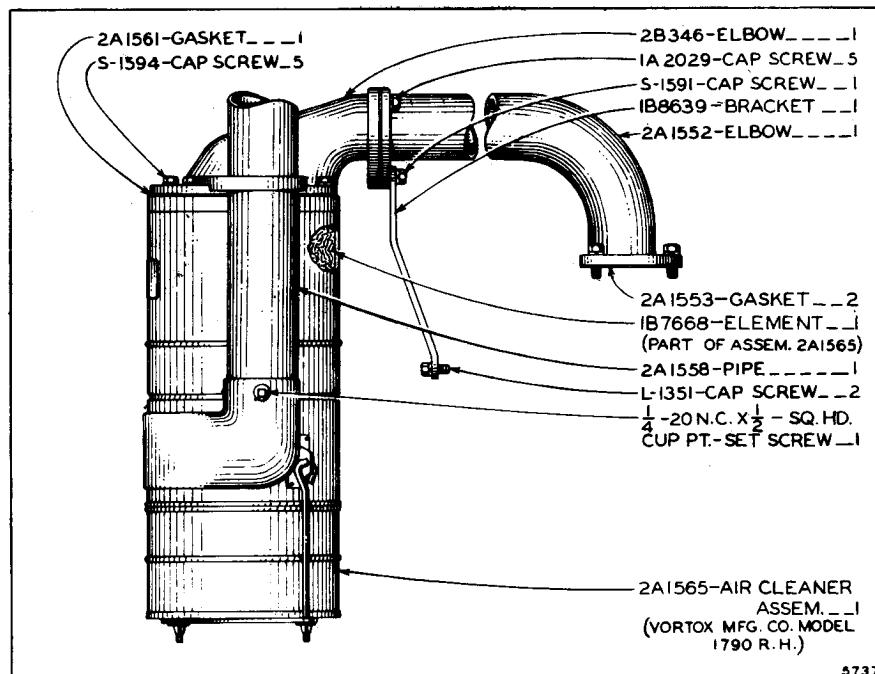
WATER PUMP

8623

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

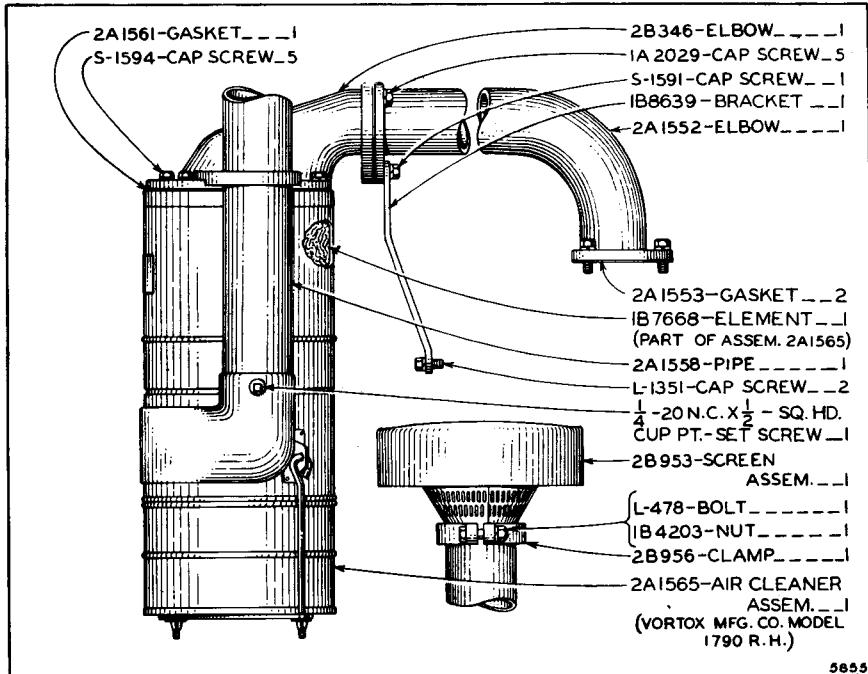


WATER LINES

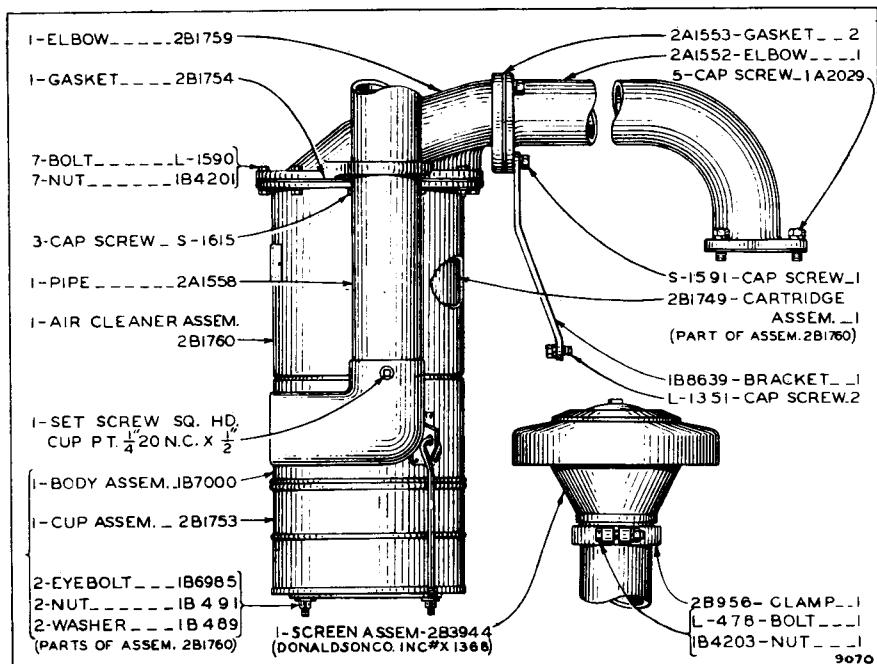


AIR CLEANER
(Machines 6E1 to 6E155 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

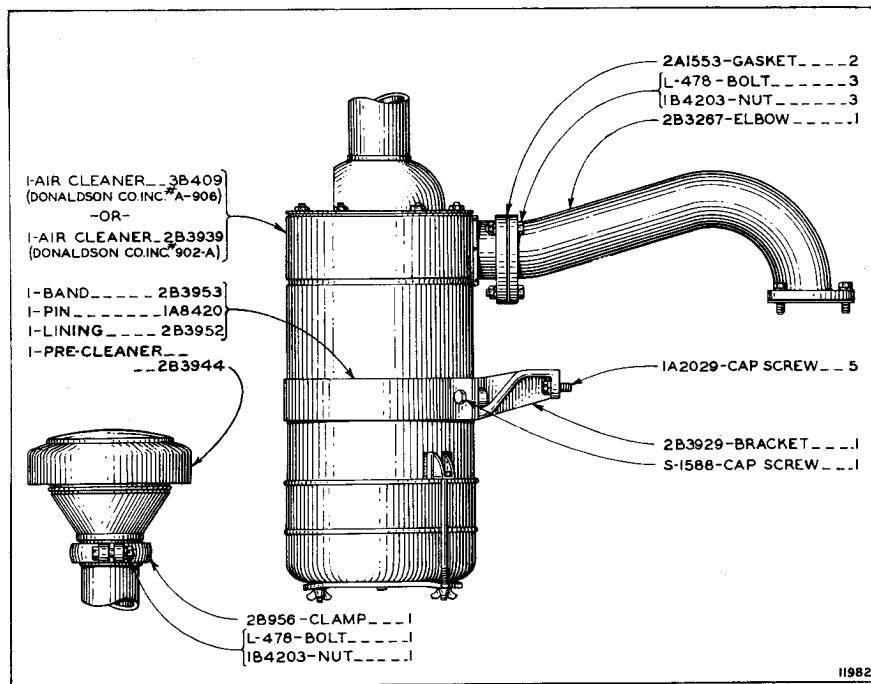


AIR CLEANER
(Machines 6E156 to 6E500 Inclusive)



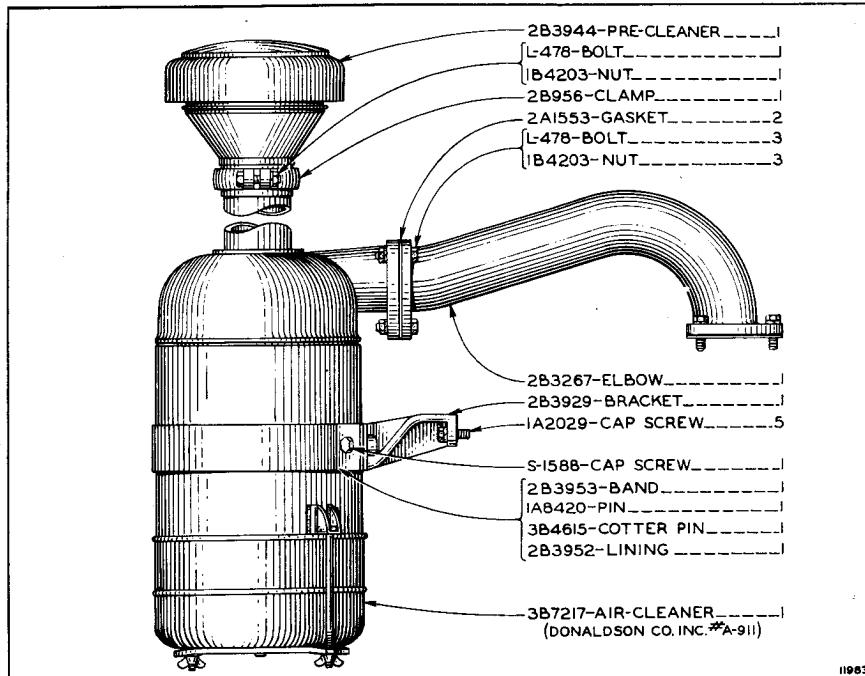
AIR CLEANER
(Machines 6E501 to 6E1352 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



II982

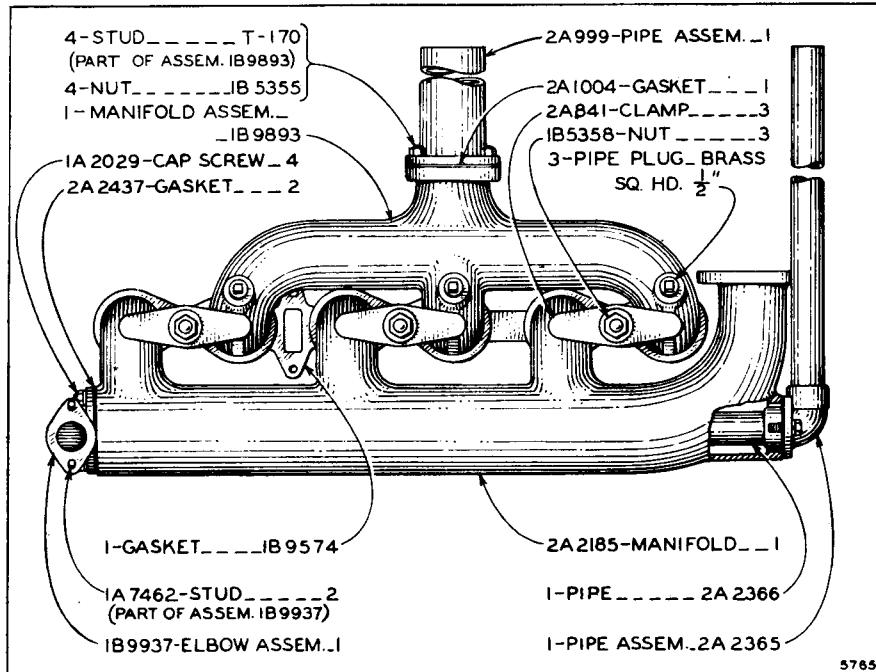
AIR CLEANER (First Type)
(Effective with Machine 6E1353)



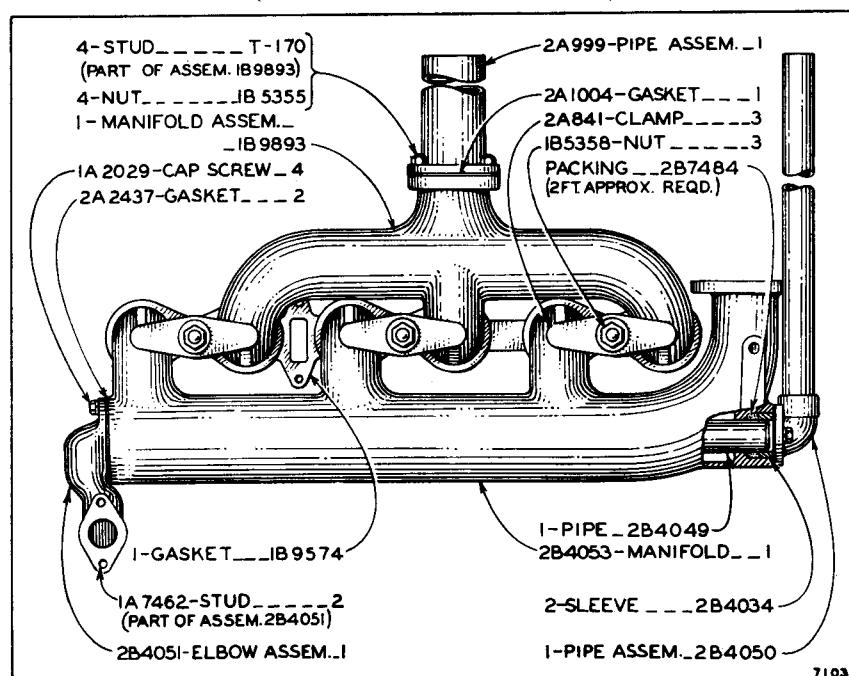
II983

AIR CLEANER (Second Type)
(Effective with Machine 6E1353)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

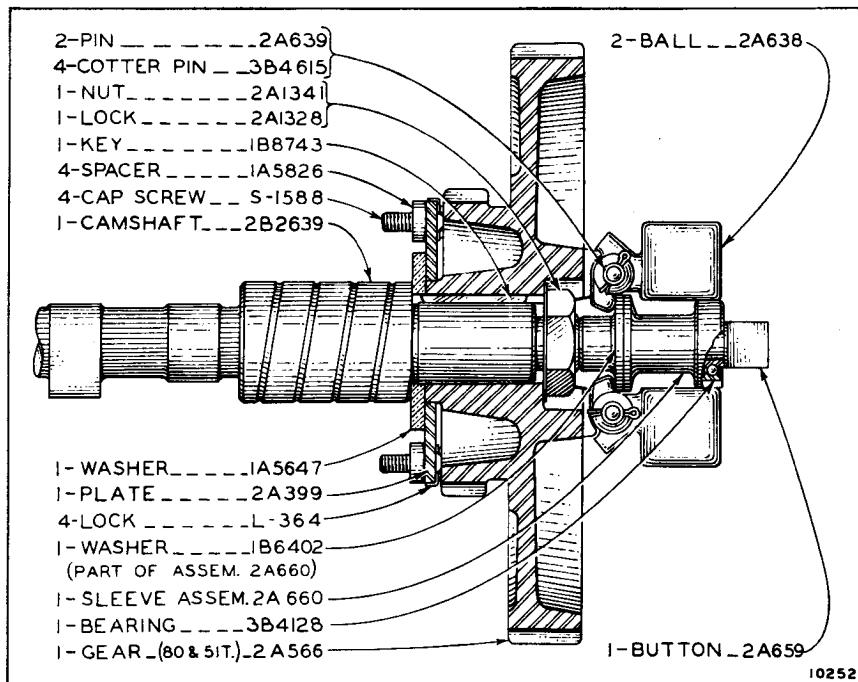


MANIFOLDS
(Machines 6E1 to 6E1770 Inclusive)

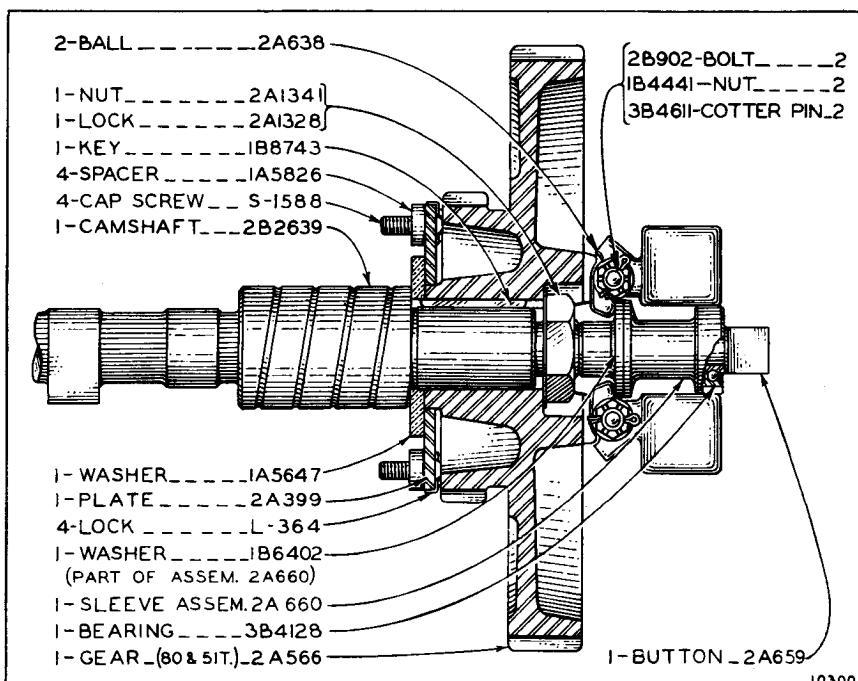


MANIFOLDS
(Effective with Machine 6E1771)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

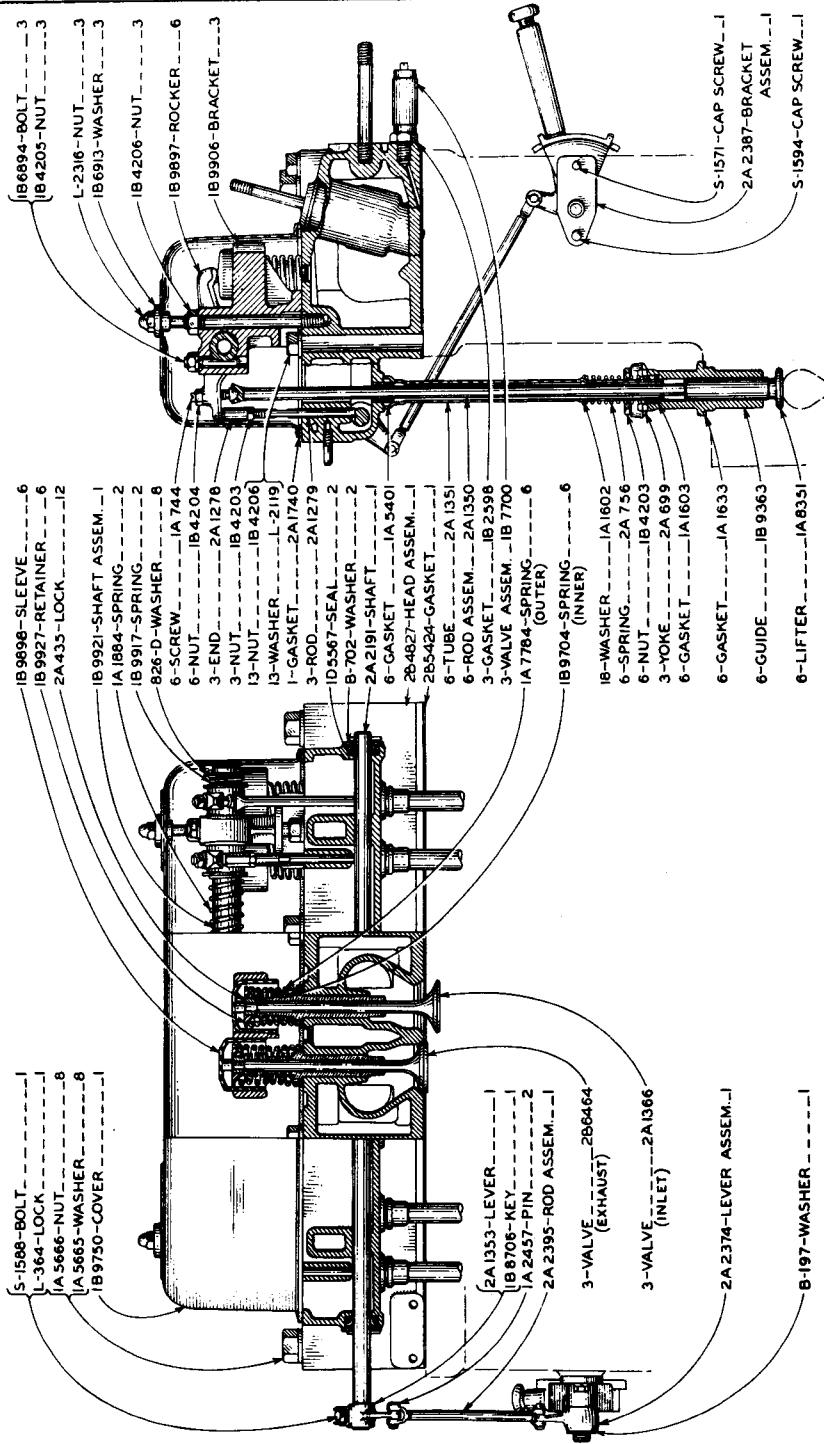


CAMSHAFT AND GOVERNOR
(Machines 6E1 to 6E37 Inclusive)



CAMSHAFT AND GOVERNOR
(Effective with Machine 6E38)

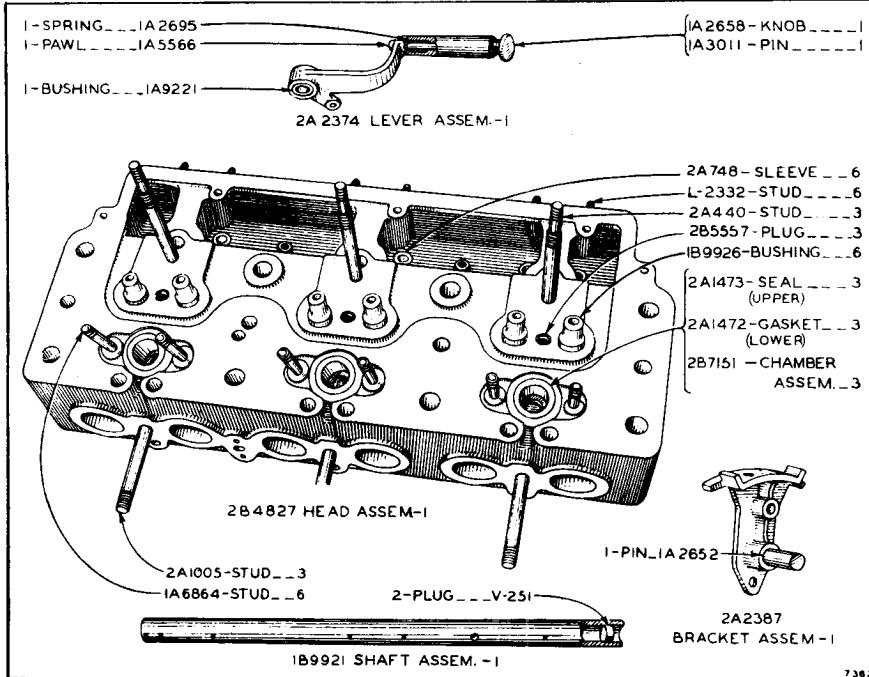
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



CYLINDER HEAD AND VALVE MECHANISM

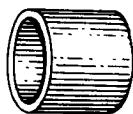
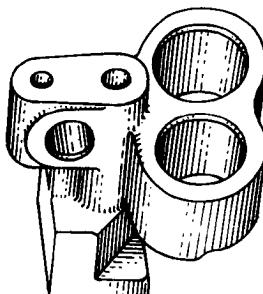
7982

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



CYLINDER HEAD AND VALVE MECHANISM ASSEMBLIES

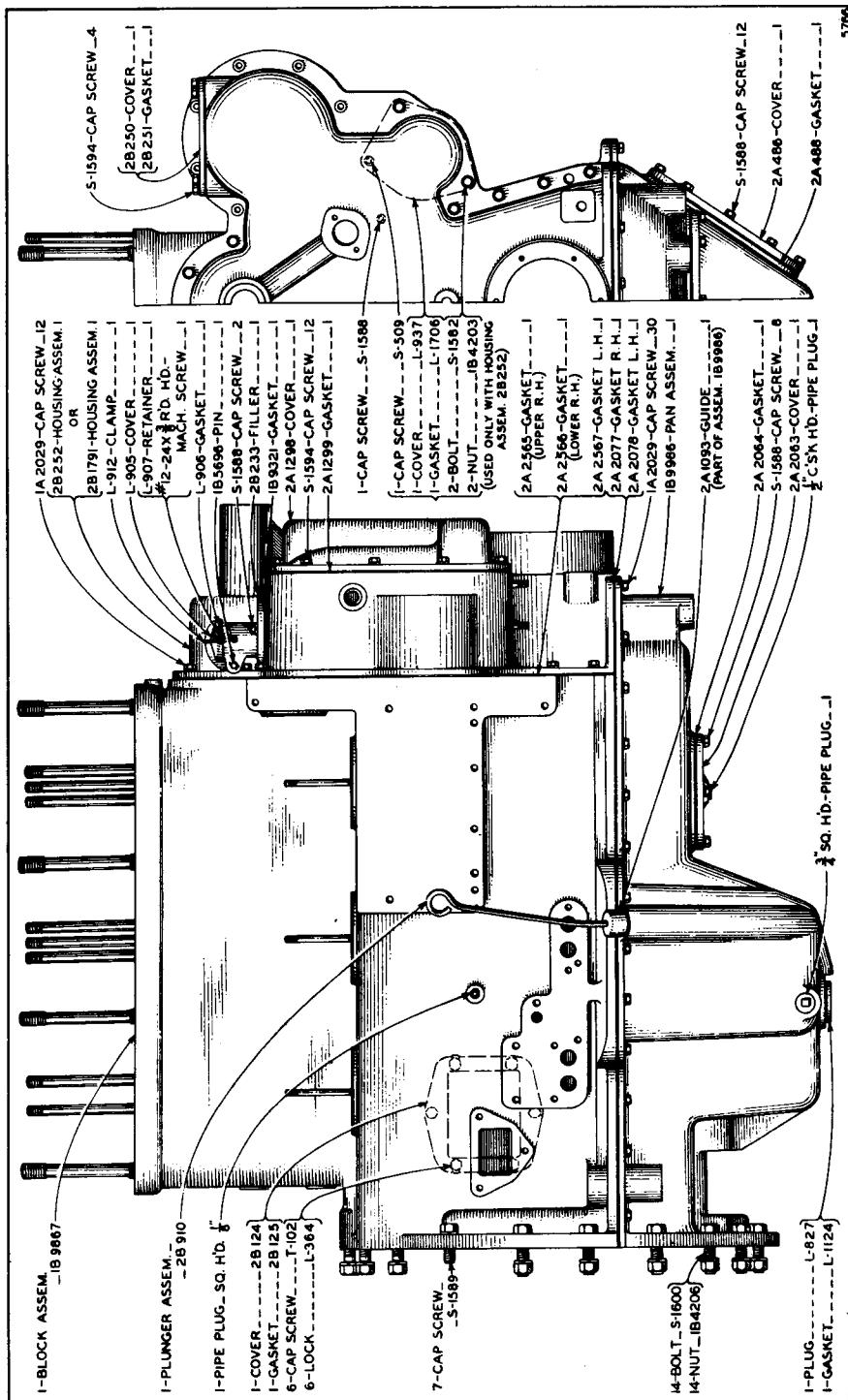
7363

2B4513 ROCKER-6
(VALVE)IB 9898 SLEEVE - 6
(VALVE)2B4494 BRACKET - 3
(VALVE ROCKER SHAFT)2B4491 SHAFT ASSEM. - 1
(VALVE ROCKER)

6715

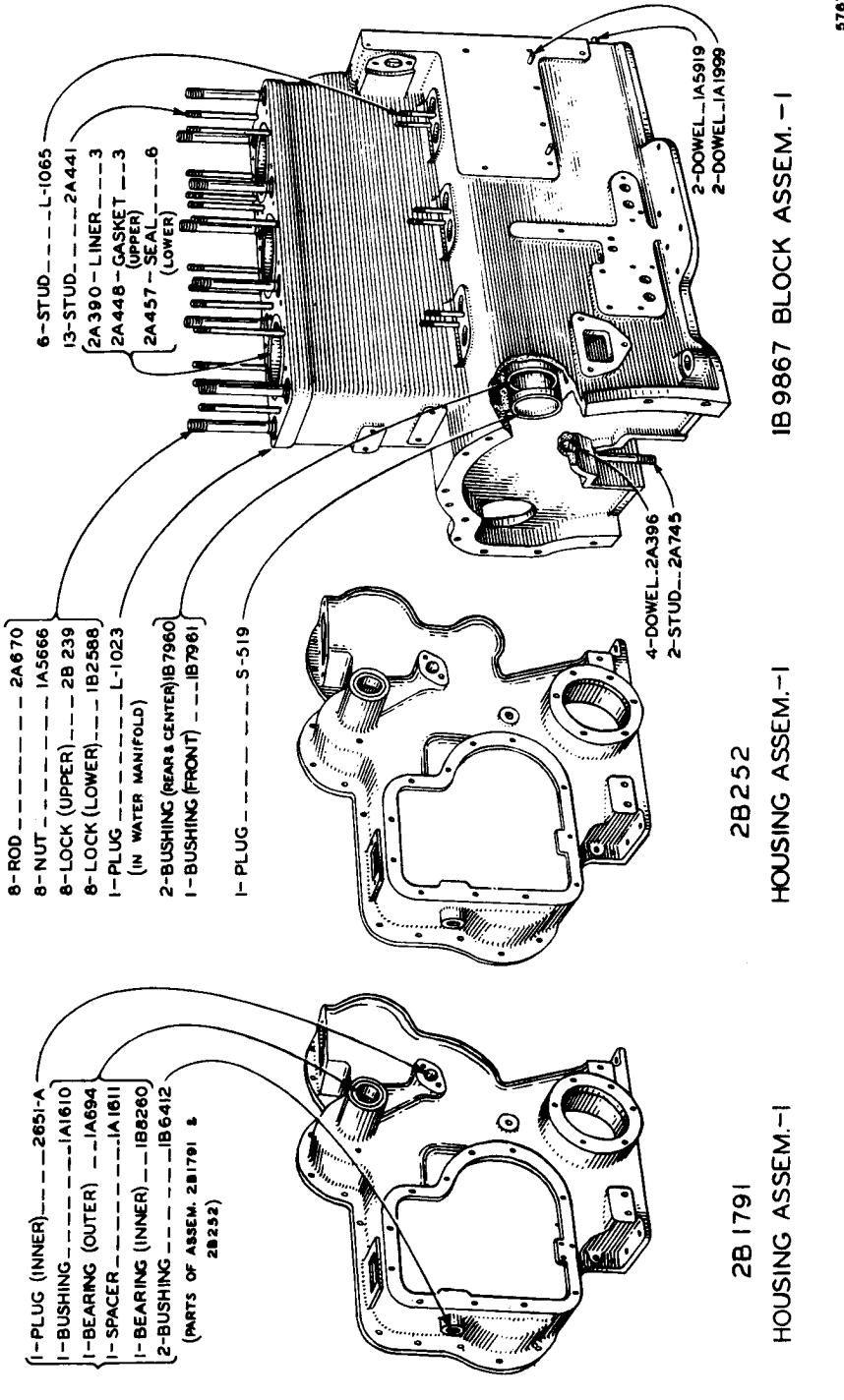
2B4568 VALVE ROCKER GROUP (Field Changeover)
(Machines 6E1 to 6E962 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

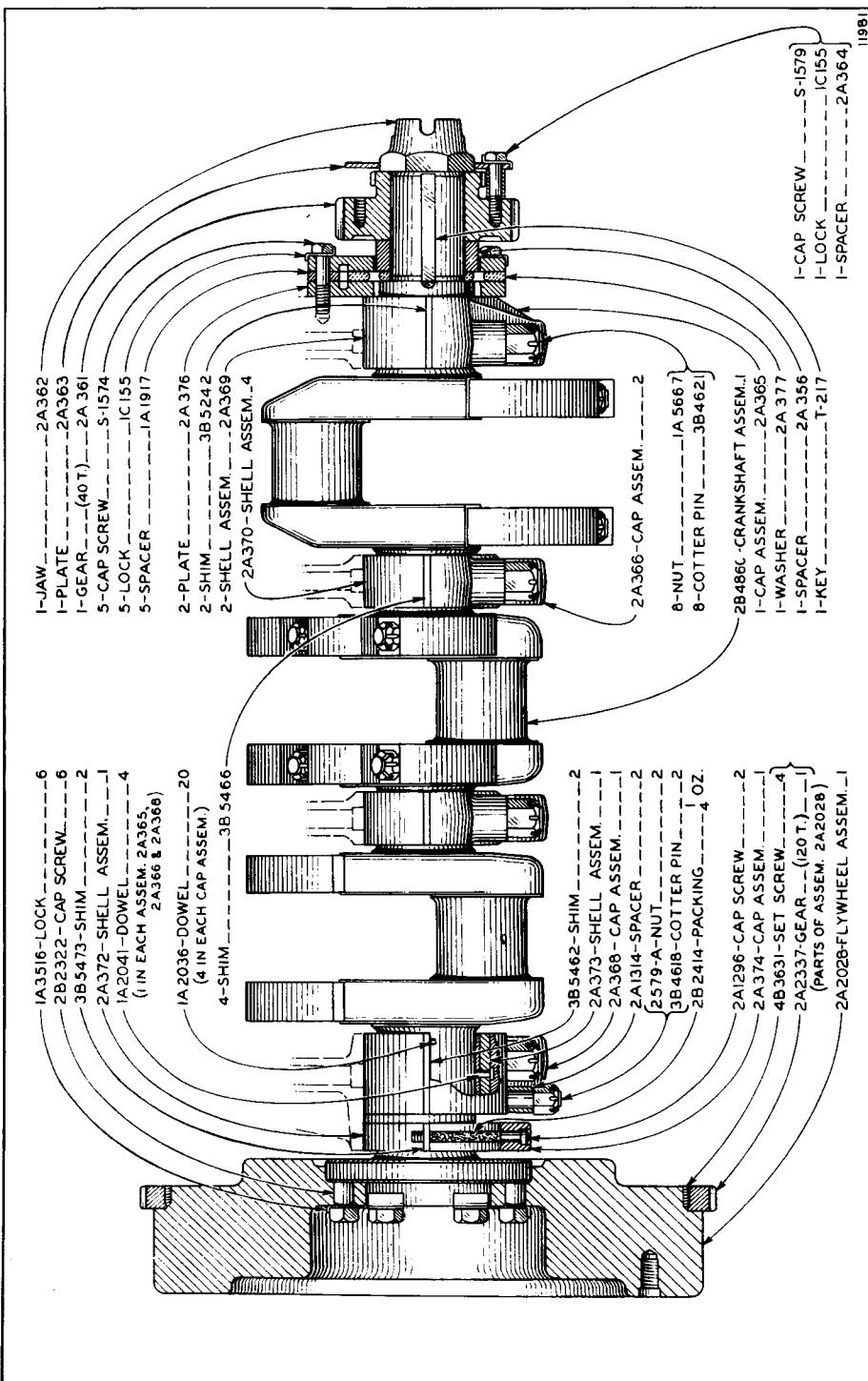


CYLINDER BLOCK AND COVERS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

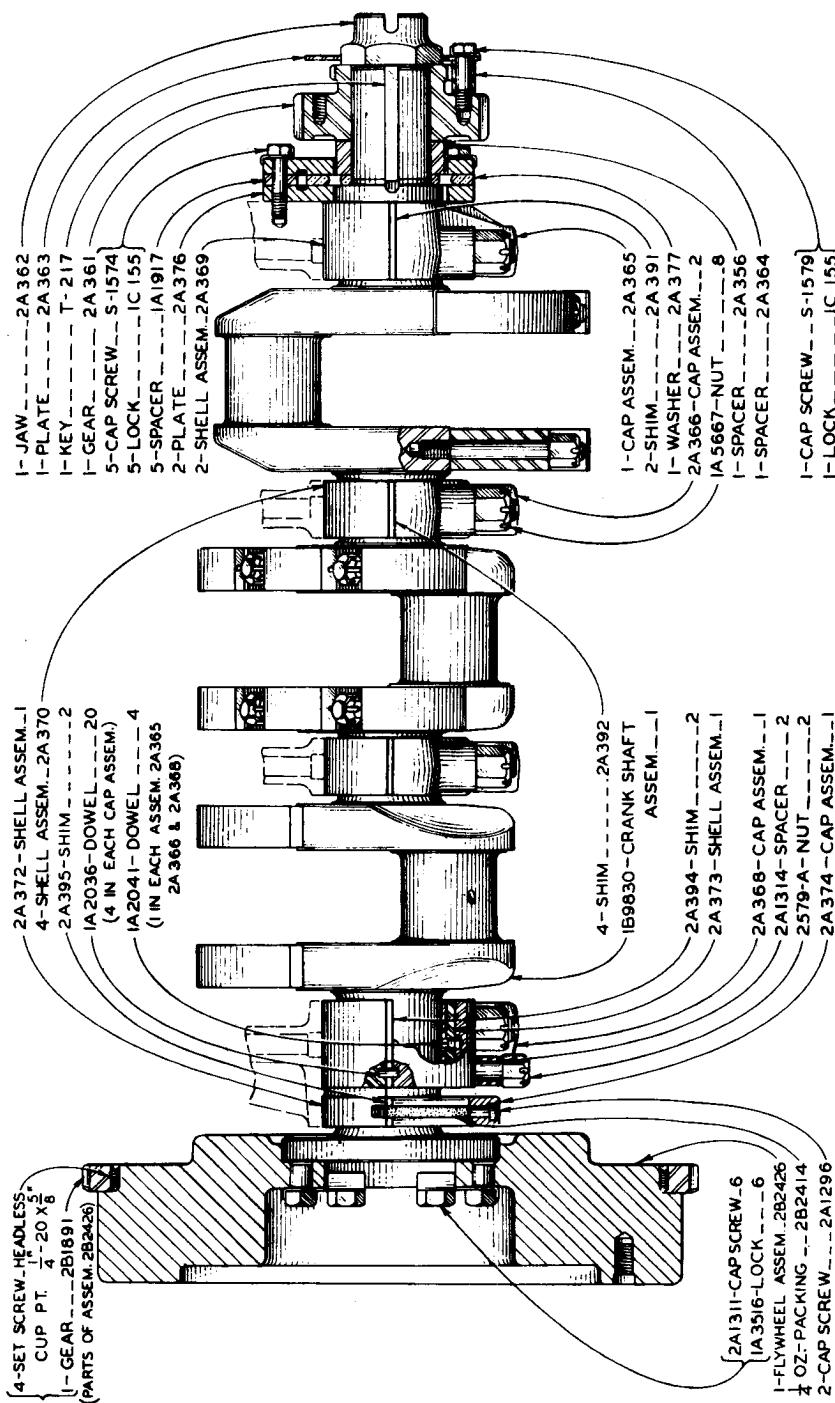


ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



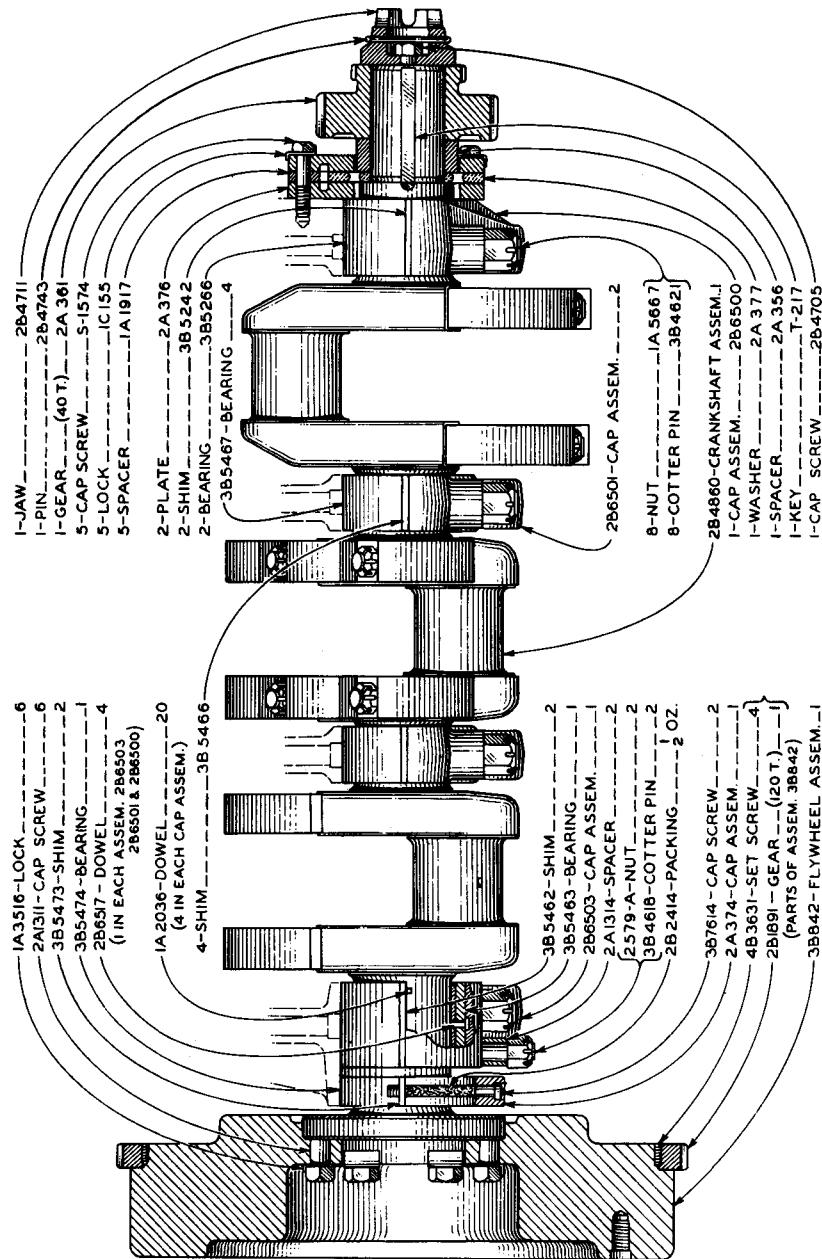
(Machines 6E1 to 6E903 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



CRANKSHAFT
(Machines 6E904 to 6E982 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



CRANKSHAFT
Effective with Machine 6E1983

17115

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

2B5378 Crankshaft Bearing Replacement Group (Line Reamed)

(For use with standard Crankshaft)

Consists of:

Complete set of Bearings and Shims as shown with
standard Crankshaft.

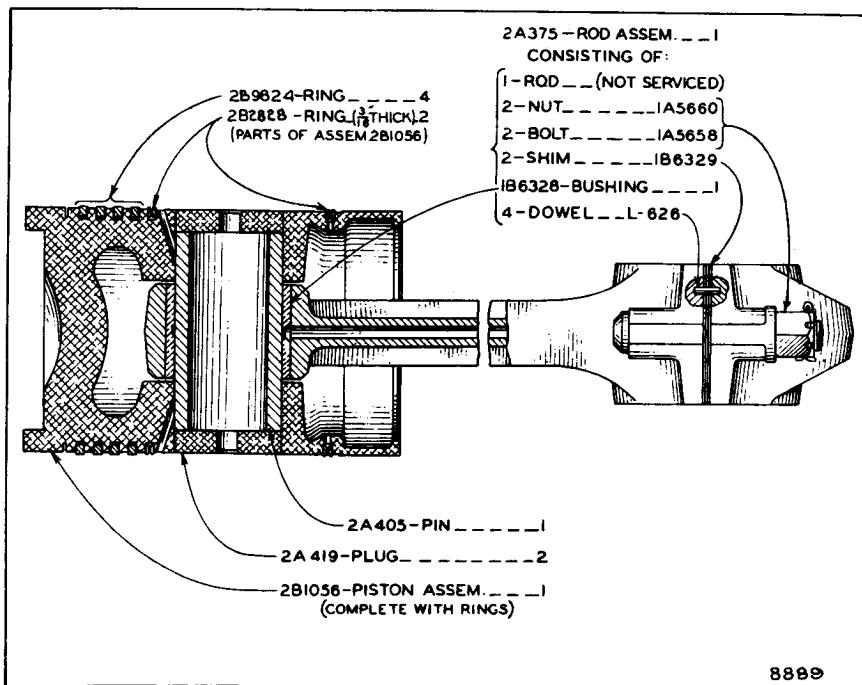
2B9515 Crankshaft Bearing Replacement Group (Line Reamed)

(For use with .050 undersize Crankshaft)

Consists of:

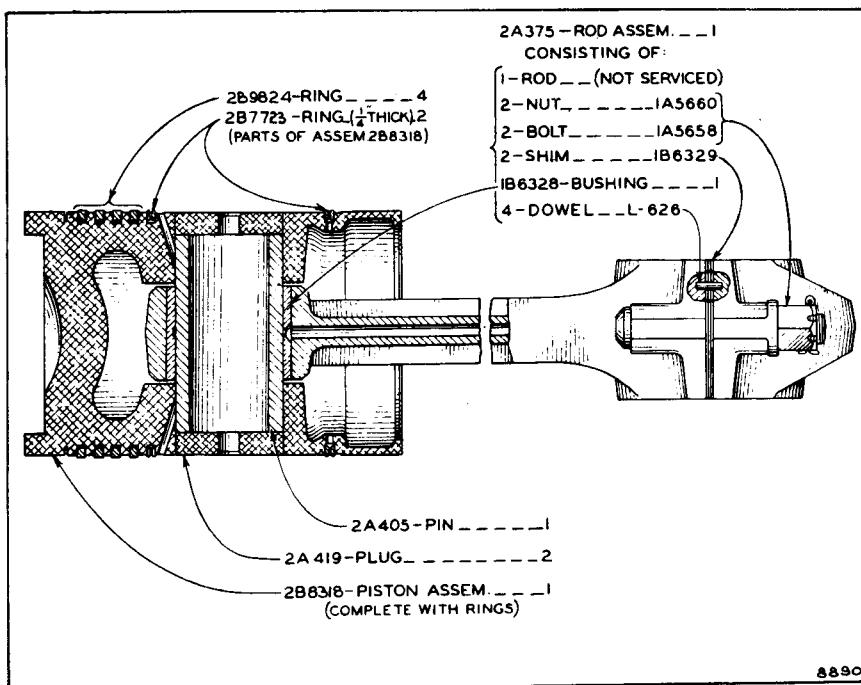
- 1 2B9726 End Cap Assem.-Cylinder Block Rear
- 1/2 oz. 2B2414 Packing
- 1 3B5697 Bearing-Rear Lower
- 1 3B5696 Bearing-Rear Upper
- 2 3B5694 Bearing-Intermediate Lower
- 2 4B140 Bearing-Intermediate Upper
- 1 3B5693 Bearing-Front Lower
- 1 4B139 Bearing-Front Upper
- 2 3B5536 Shim-Front Bearing
- 4 3B5537 Shim-Intermediate Bearing
- 2 3B5539 Shim-Rear Bearing
- 2 3B5540 Shim-Cylinder Block Rear End Bearing

10500

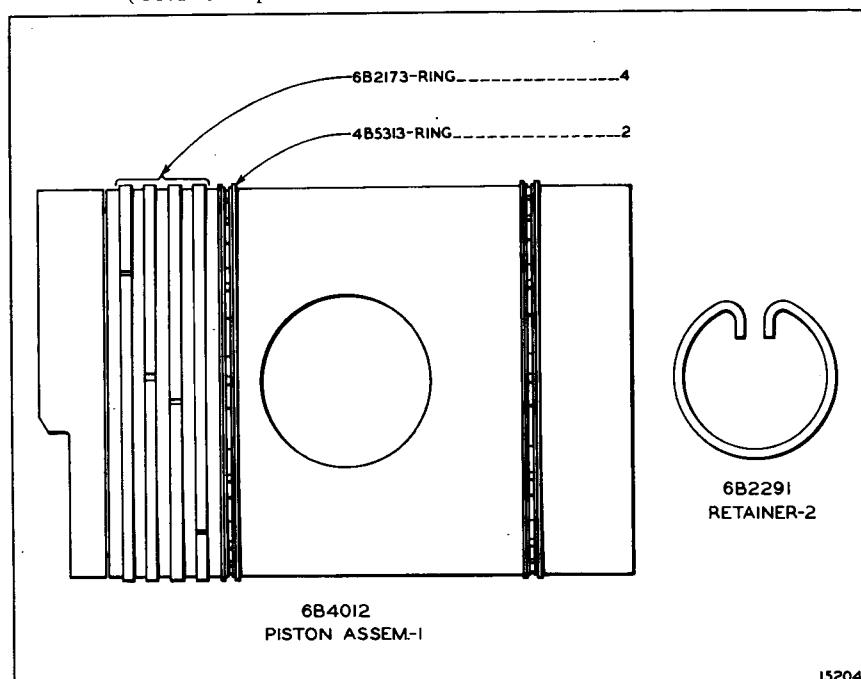


CONNECTING ROD AND PISTON (3 Groups Req'd.)
(Machines 6E1 to 6E222 Inclusive)

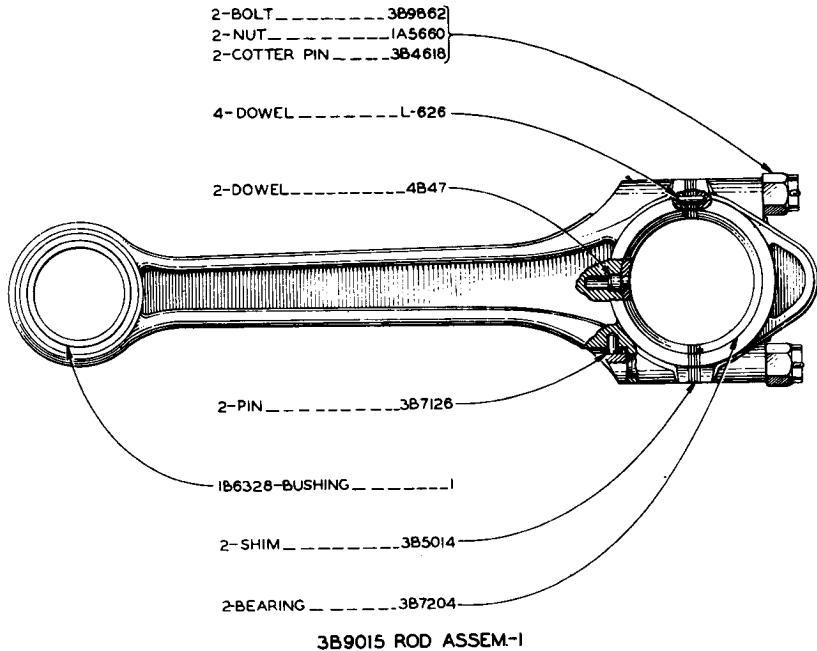
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



CONNECTING ROD AND PISTON (3 Groups Req'd.)
(Used for replacement on Machines 6E1 to 6E222 Inclusive)

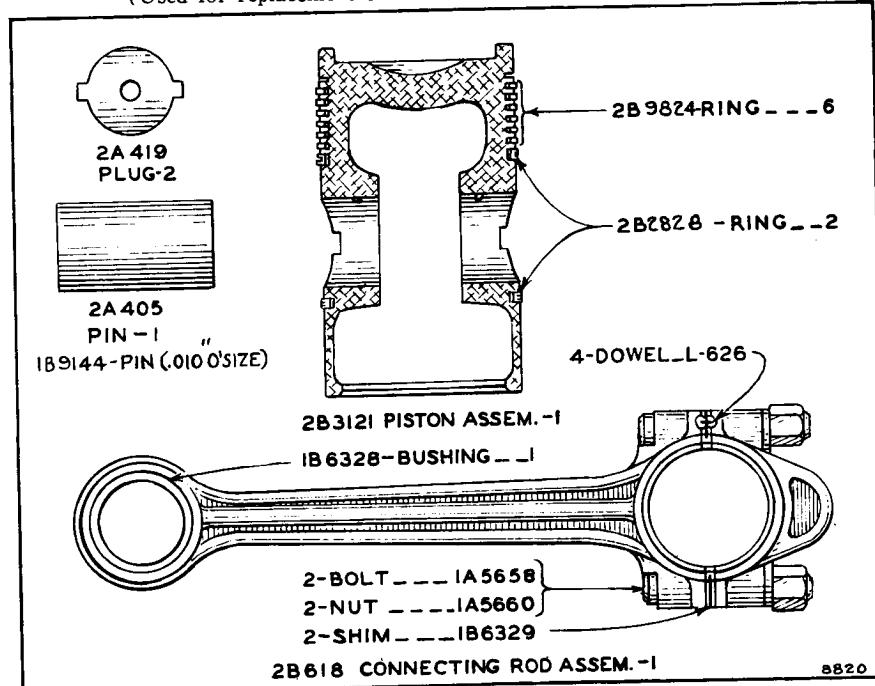


PISTON ASSEMBLY
(Used for replacement on Machines 6E1 to 6E222 Inclusive)
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



1185

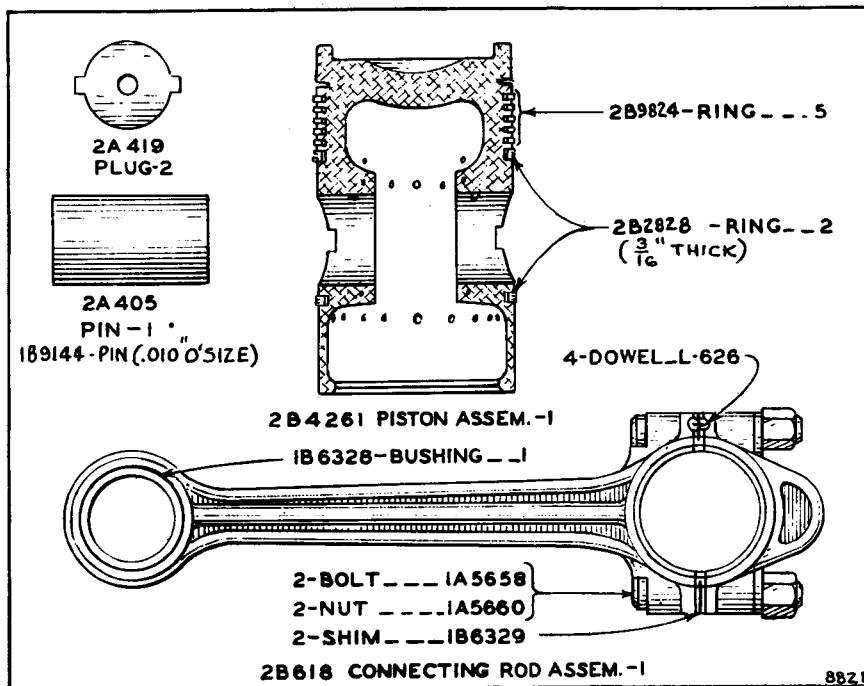
CONNECTING ROD ASSEMBLY (For use with .050 Undersize Crankshaft)
 (Used for replacement on Machines 6E1 to 6E222 Inclusive)



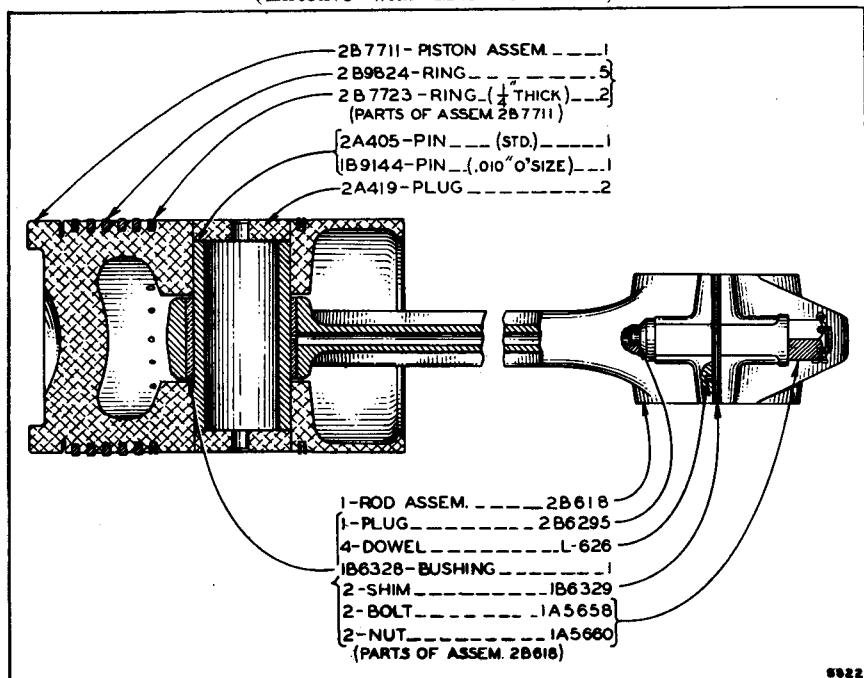
BB20

CONNECTING ROD AND PISTON (3 Groups Req'd.)
 (Machines 6E223 to 6E1437 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

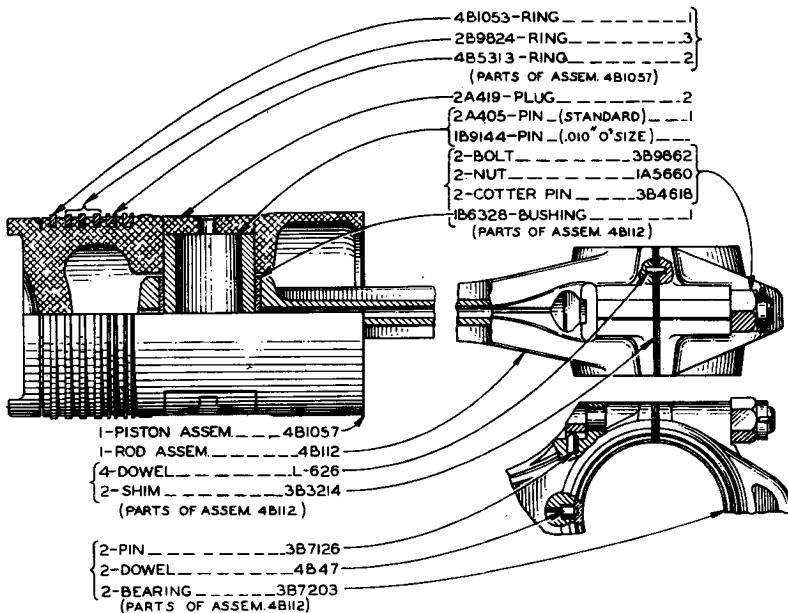


CONNECTING ROD AND PISTON (3 Groups Req'd.)
(Effective with Machine 6E1438)



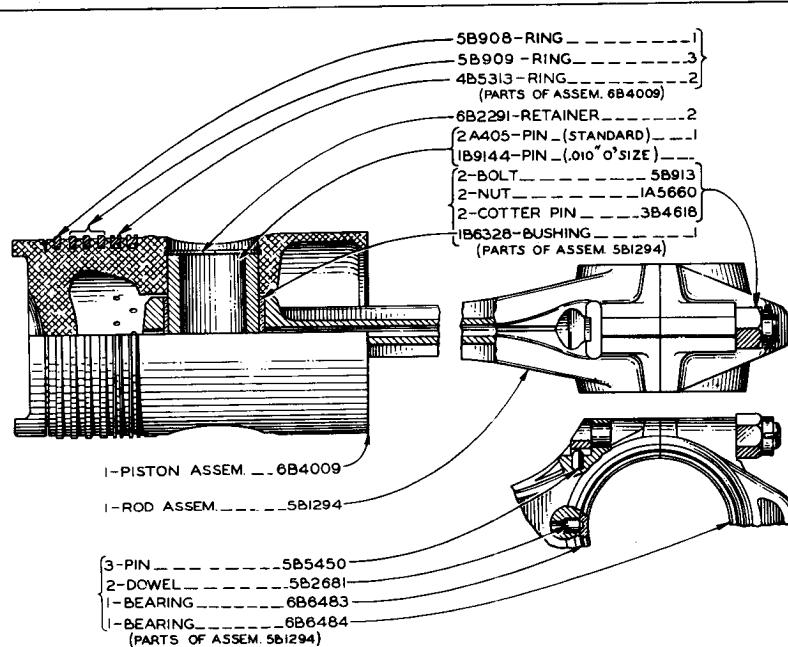
CONNECTING ROD AND PISTON (3 Groups Req'd.)
(Used for replacement on Machines 6E223 & up)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



II134

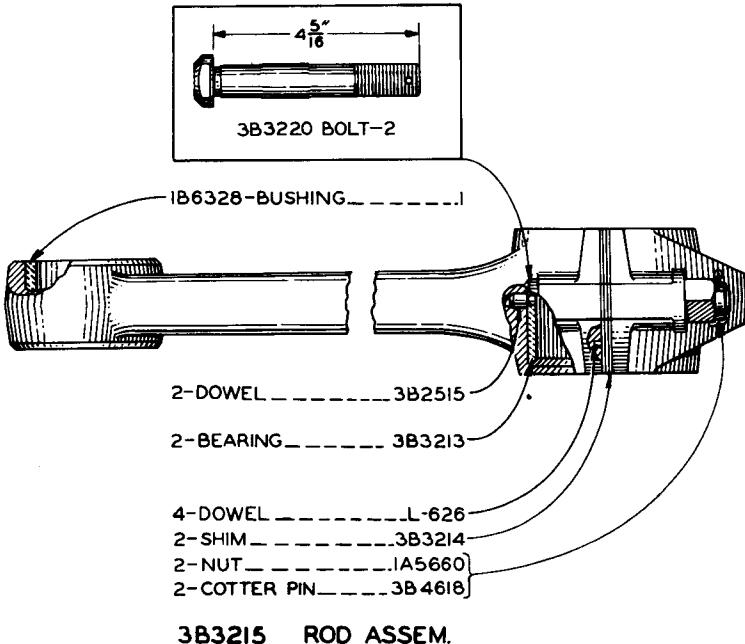
CONNECTING ROD AND PISTON (3 Groups Req'd.)
(Used for replacement on Machines 6E223 & up)



II135

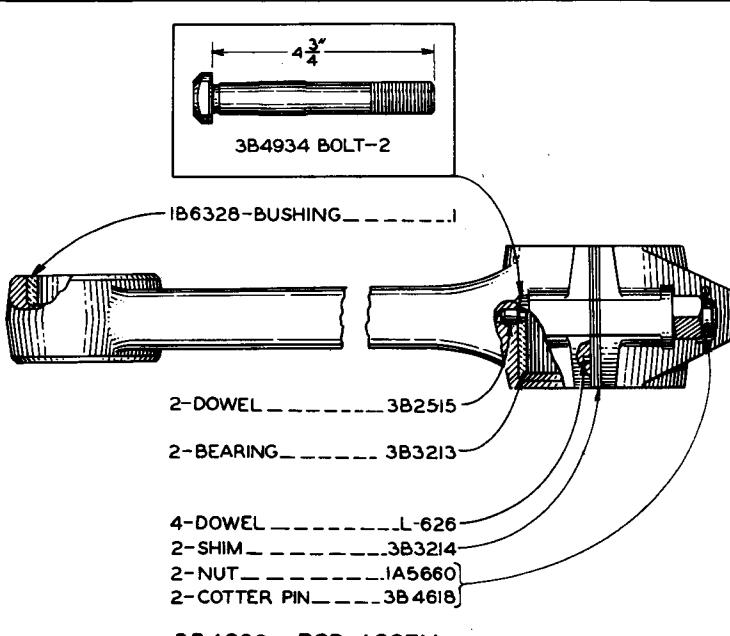
CONNECTING ROD AND PISTON (3 Groups Req'd.)
(Used for replacement on Machines 6E223 & up)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



9985

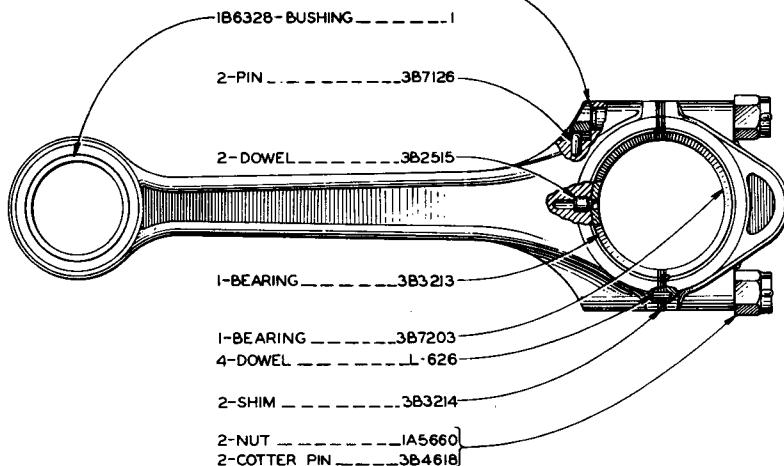
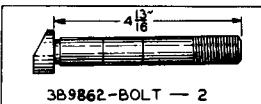
CONNECTING ROD ASSEMBLY (For use with Standard Crankshaft)
(Used for replacement on Machines 6E223 & up)



9972

CONNECTING ROD ASSEMBLY (For use with Standard Crankshaft)
(Used for replacement on Machines 6E223 & up)

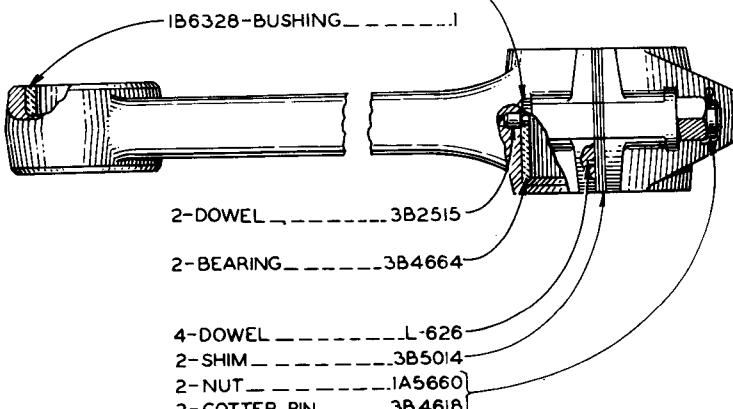
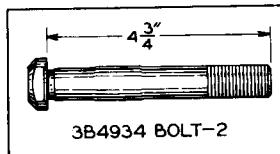
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



3B7206 ROD ASSEM.

9973

CONNECTING ROD ASSEMBLY (For use with Standard Crankshaft)
(Used for replacement on Machines 6E223 & up)

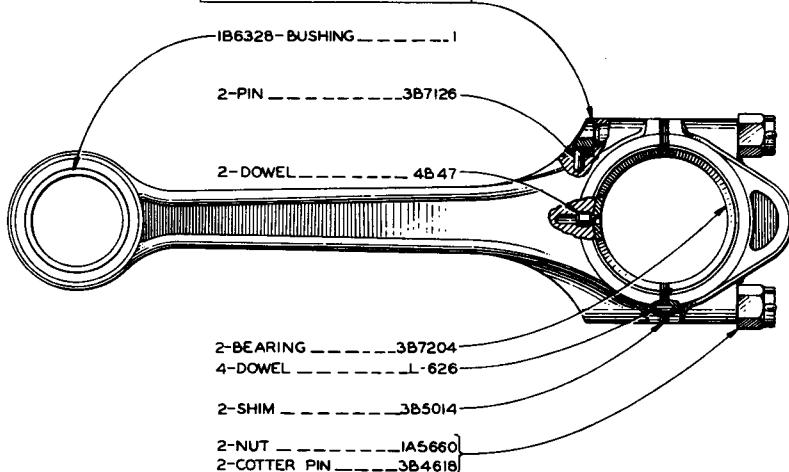


3B4984 ROD ASSEM.

9986

CONNECTING ROD ASSEMBLY (For use with .050 Undersize Crankshaft)
(Used for replacement on Machines 6E223 & up)

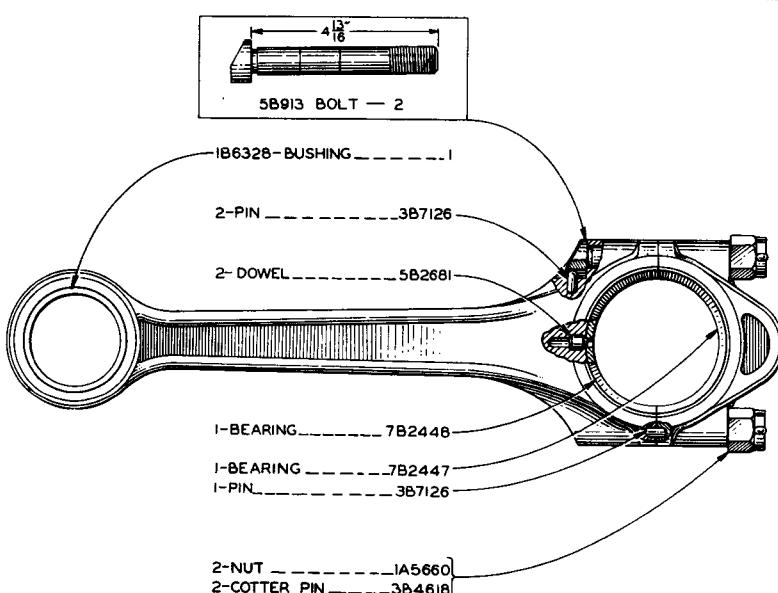
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



3B7207 ROD ASSEM.

11064

CONNECTING ROD ASSEMBLY (For use with .050 Undersize Crankshaft)
(Used for replacement on Machines 6E223 & up)

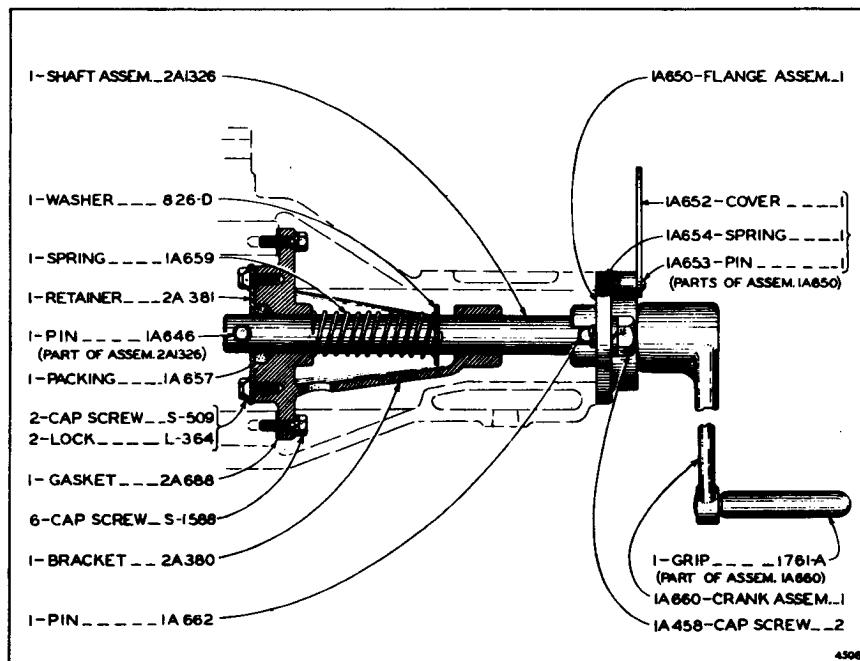


5B1447 ROD ASSEM.

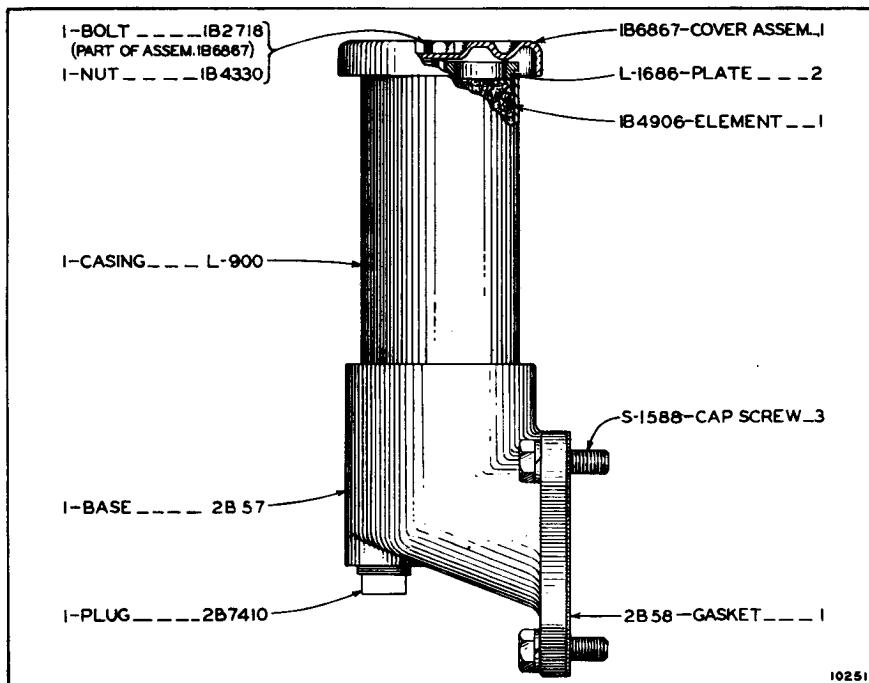
14886

CONNECTING ROD ASSEMBLY (For use with .050 Undersize Crankshaft)
(Used for replacement on Machines 6E223 & up)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

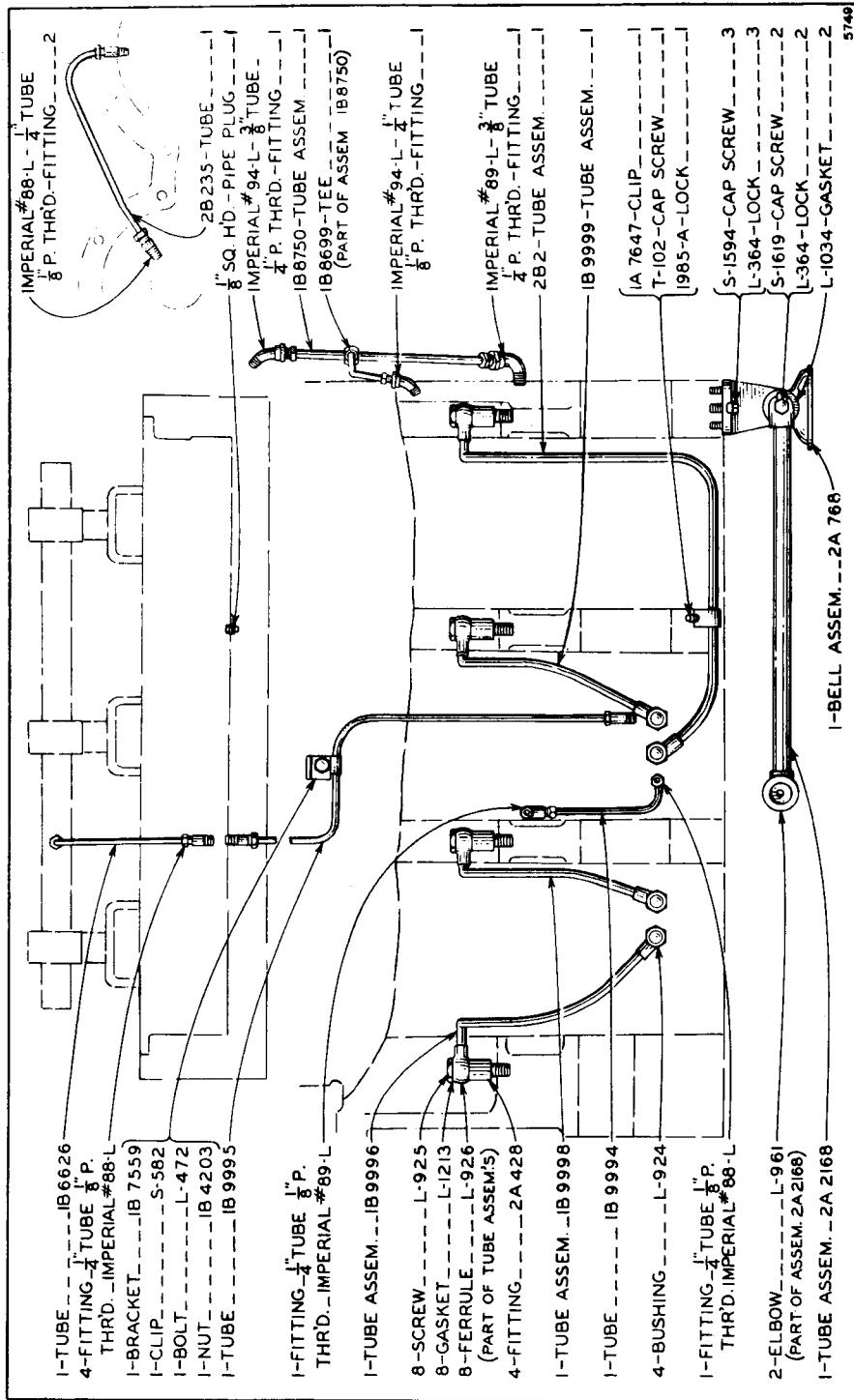


HAND CRANK



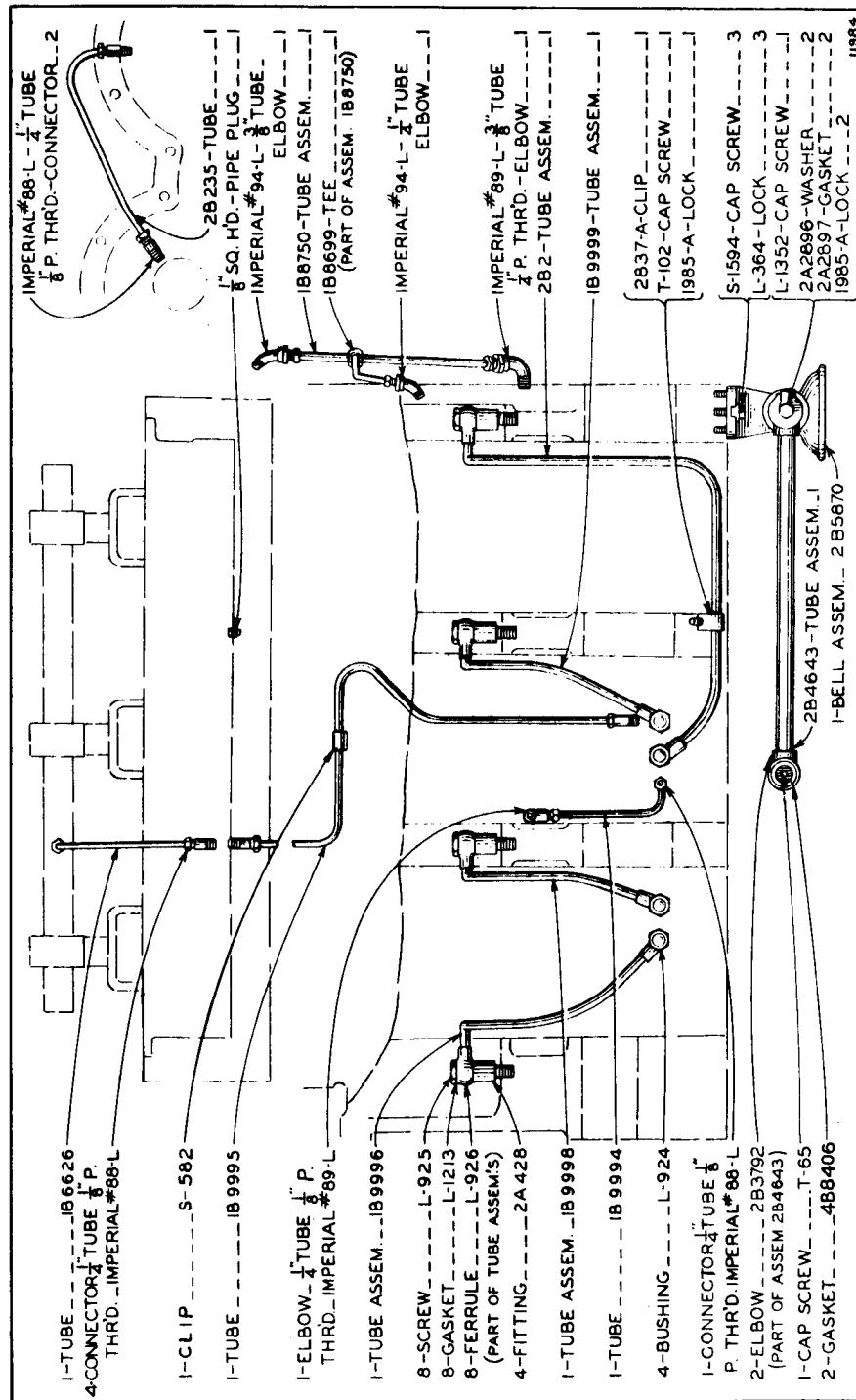
BREATHER

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



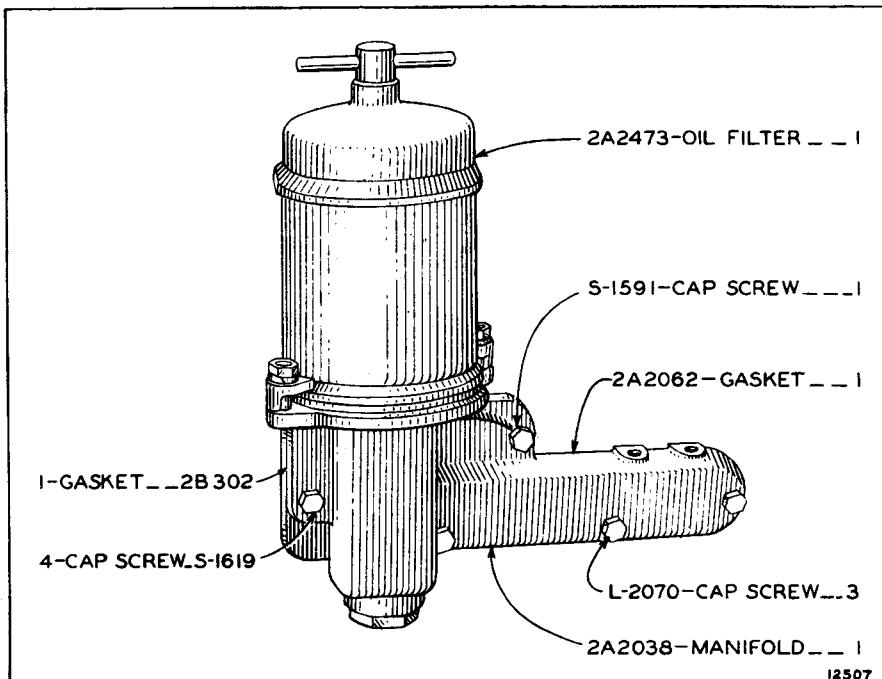
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

OIL LINES
(Machines 6E1 to 6E1472 Inclusive)

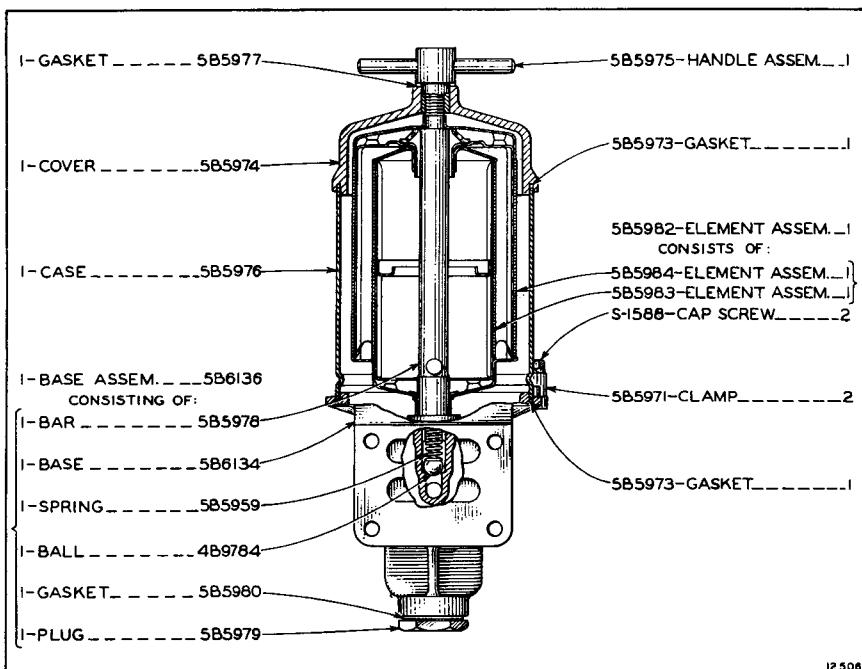


OIL LINES
(Effective with Machine 6E1473)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

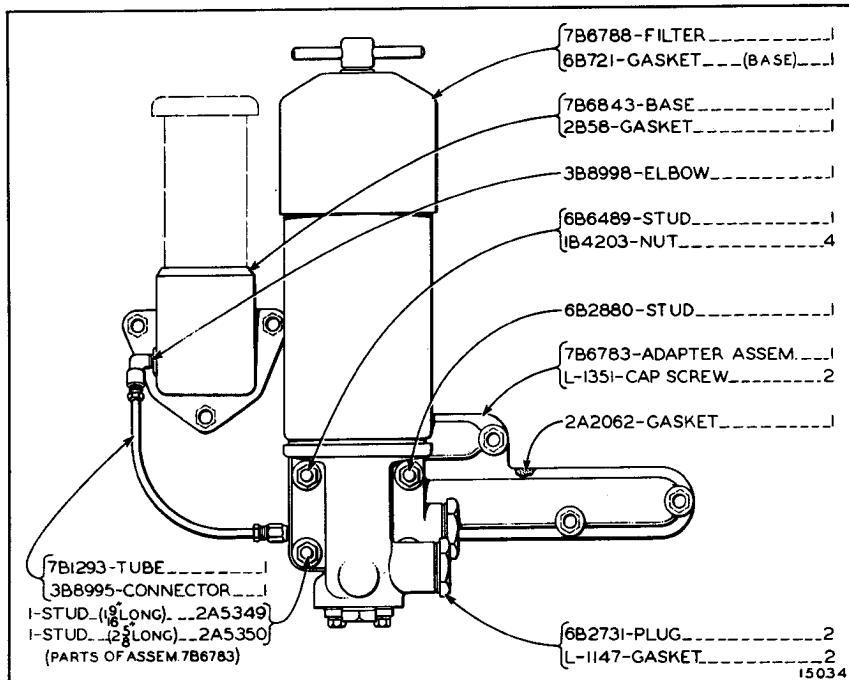


OIL FILTER

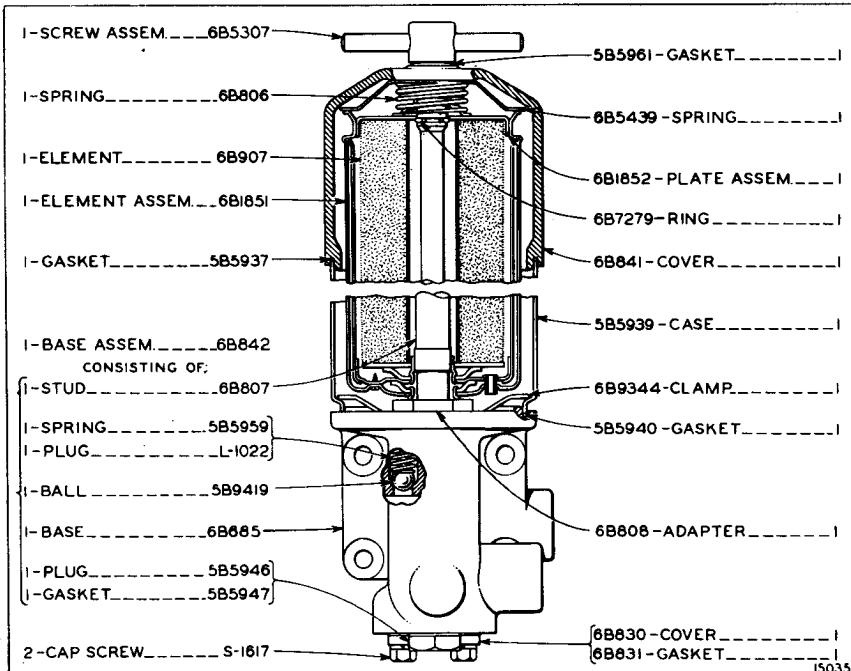


2A2473 OIL FILTER

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

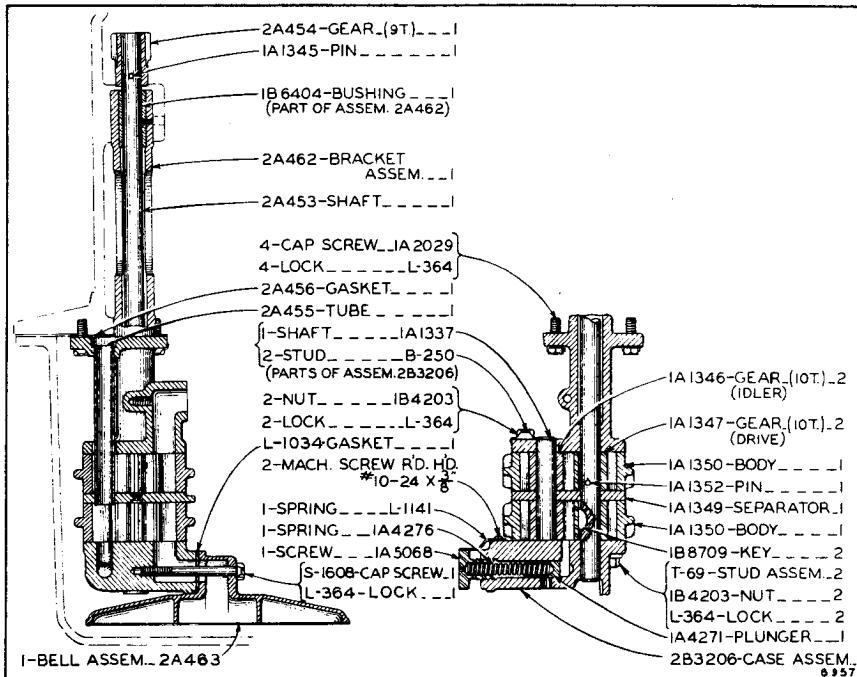


7B7184 OIL FILTER GROUP (For Field Installation)



7B6788 OIL FILTER

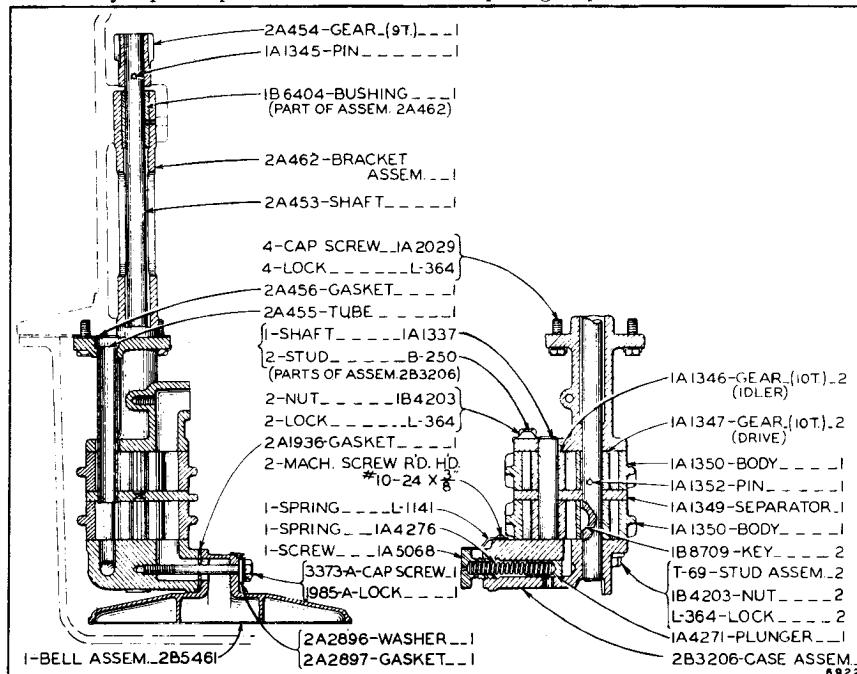
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



OIL PUMP

(Machines 6E1 to 6E1471 Inclusive)

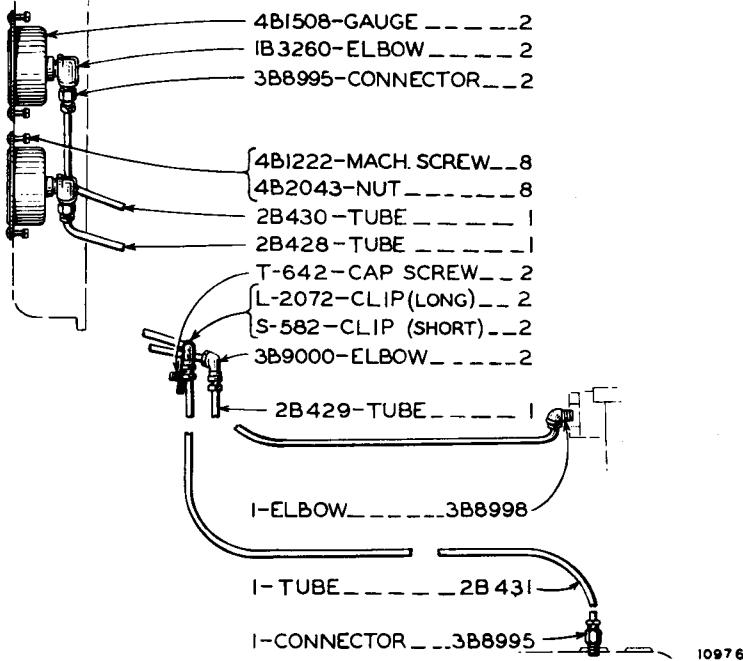
Note: Only separate parts serviced. When complete group is wanted order 2A1318.



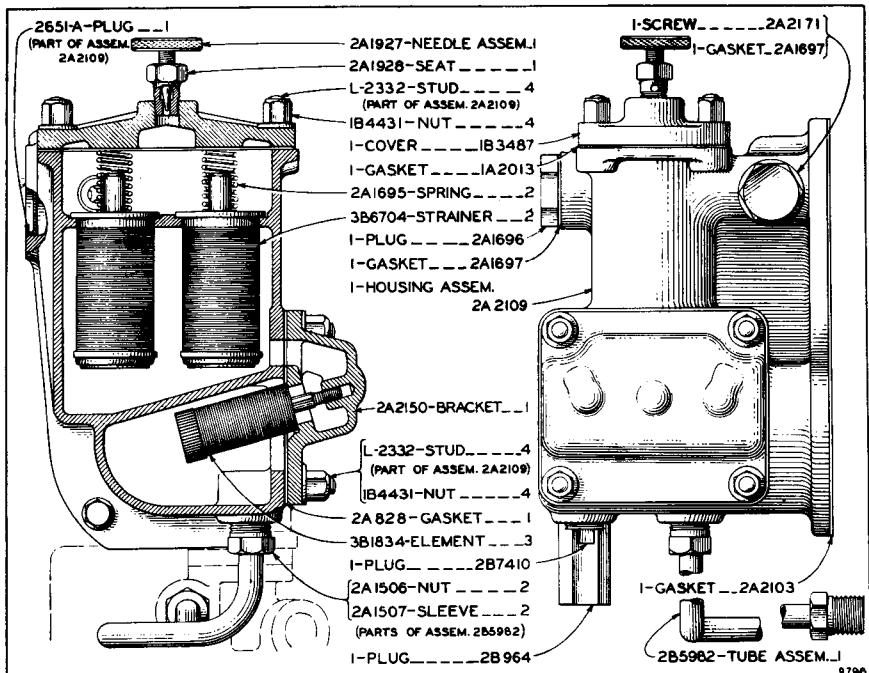
2A1318 OIL PUMP

(Effective with Machine 6E1472)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

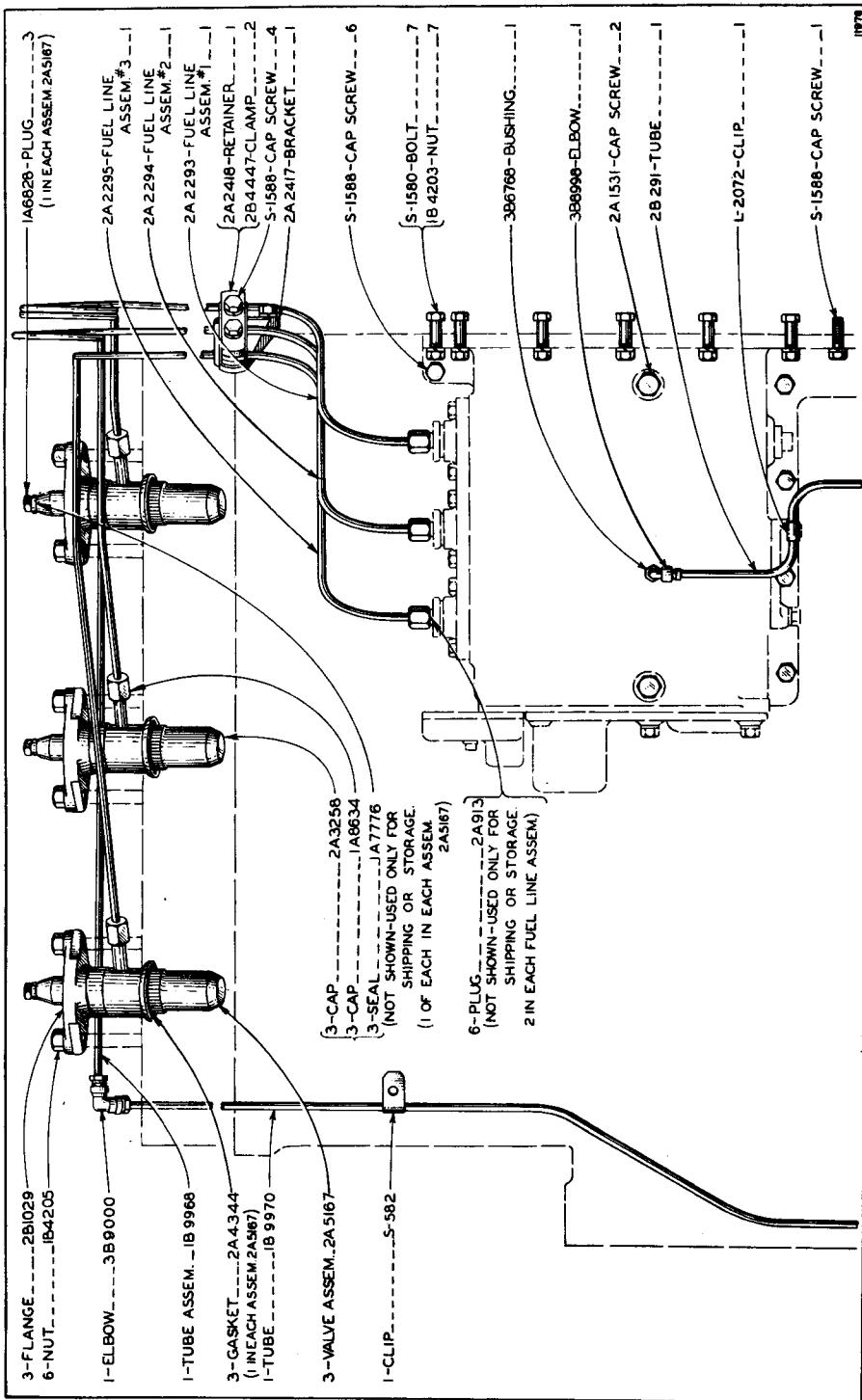


FUEL AND OIL PRESSURE GAUGE



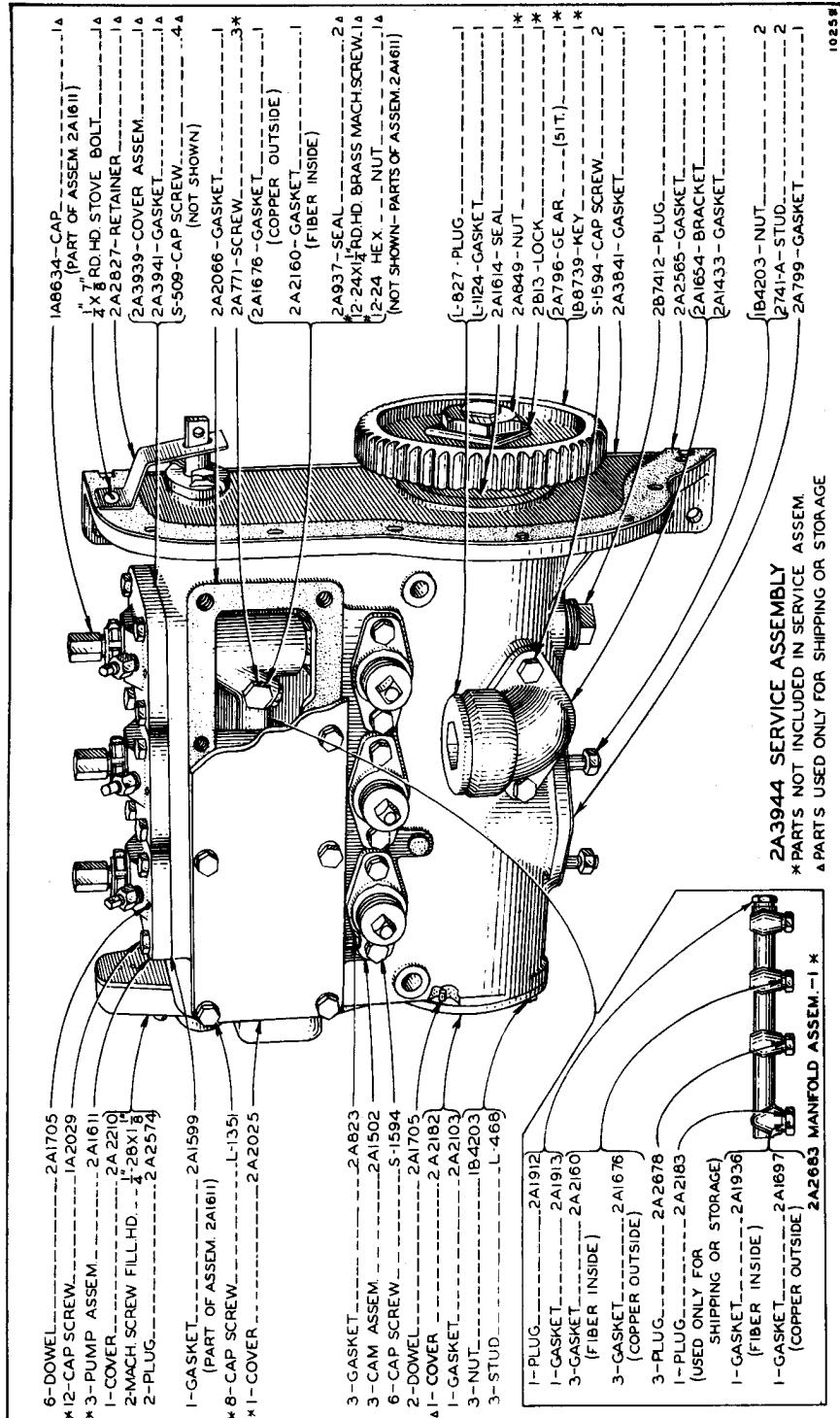
FUEL FILTER

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



FUEL INJECTION VALVES AND LINES

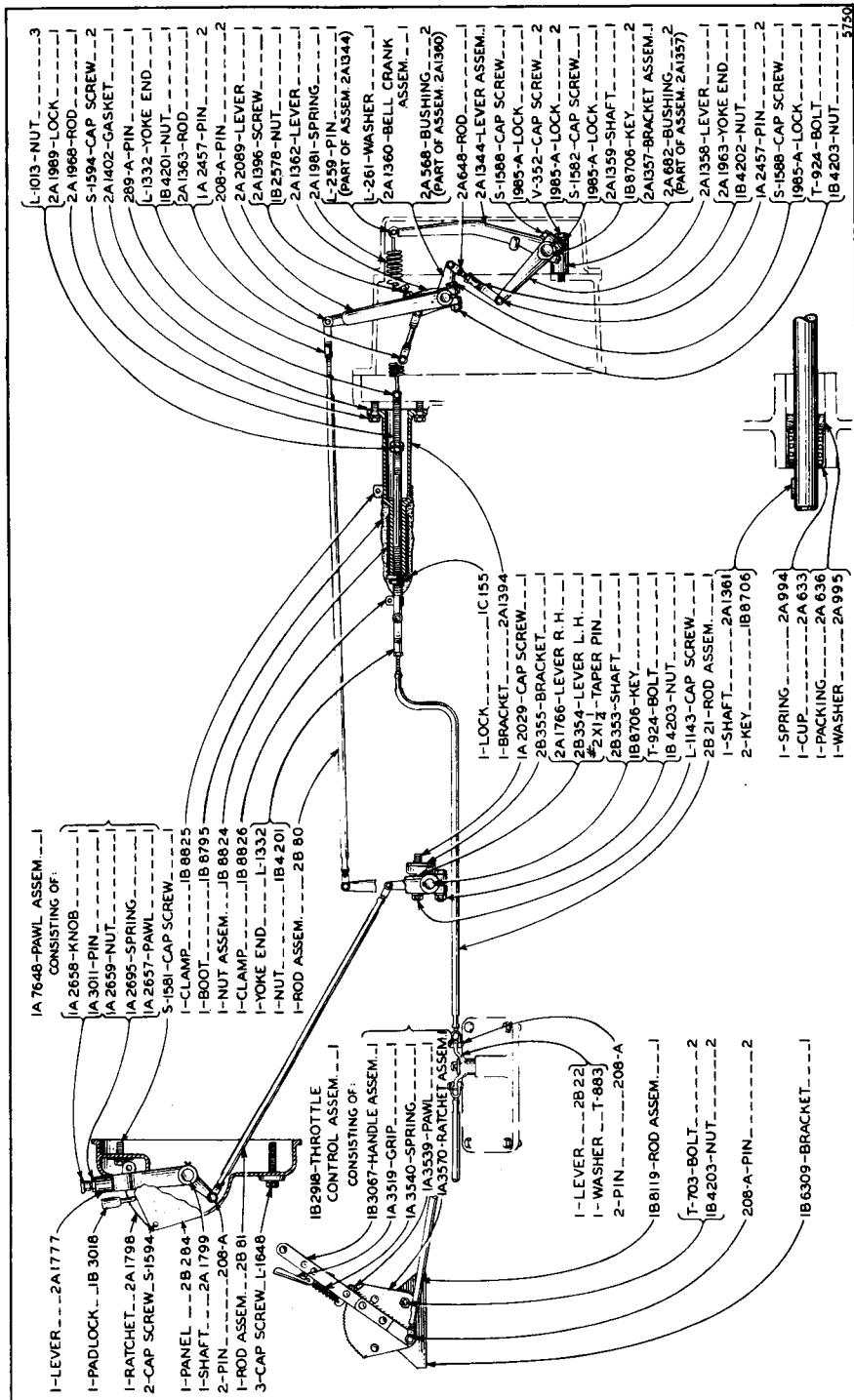
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



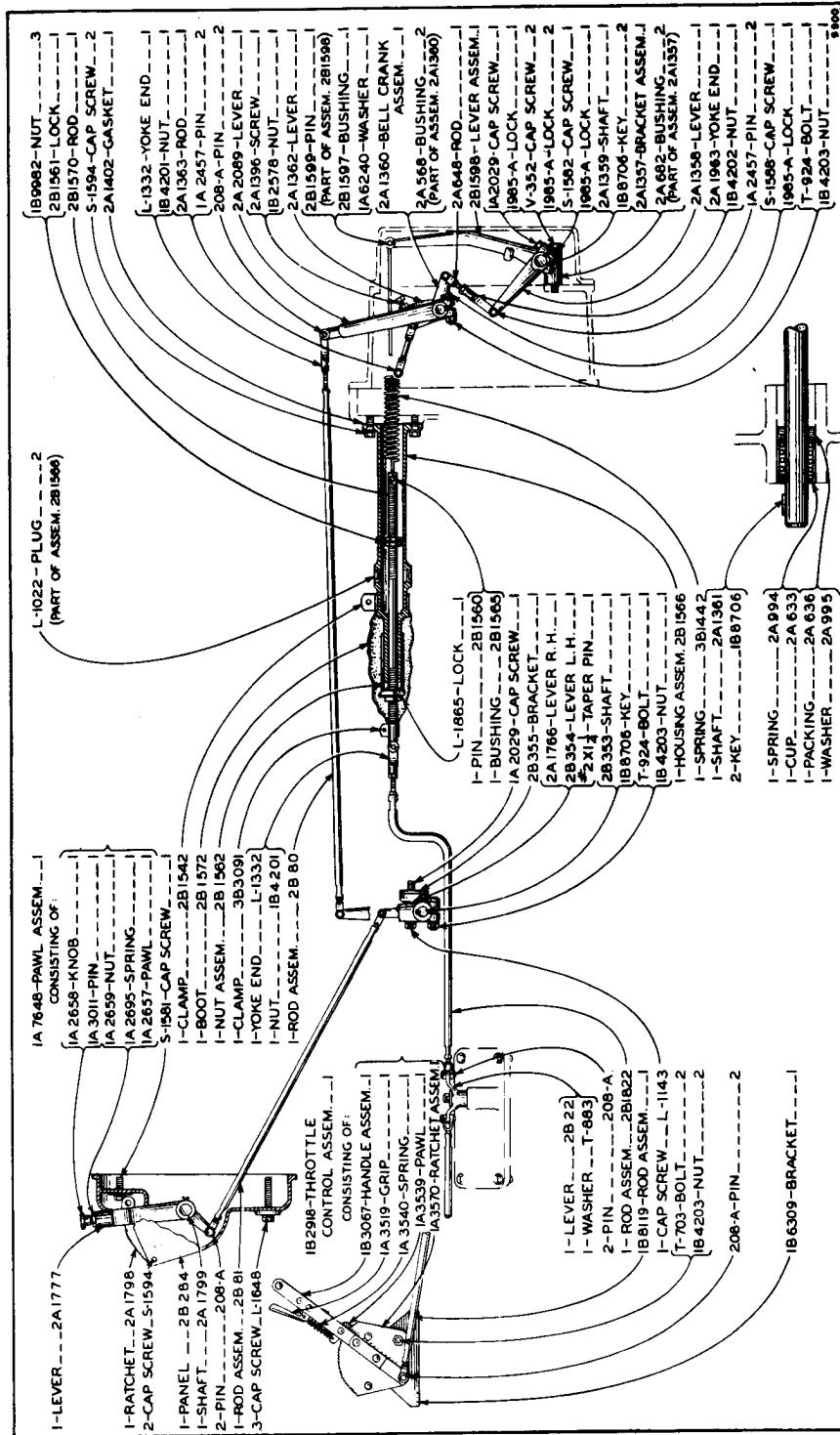
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

2A3944 SERVICE ASSEMBLY

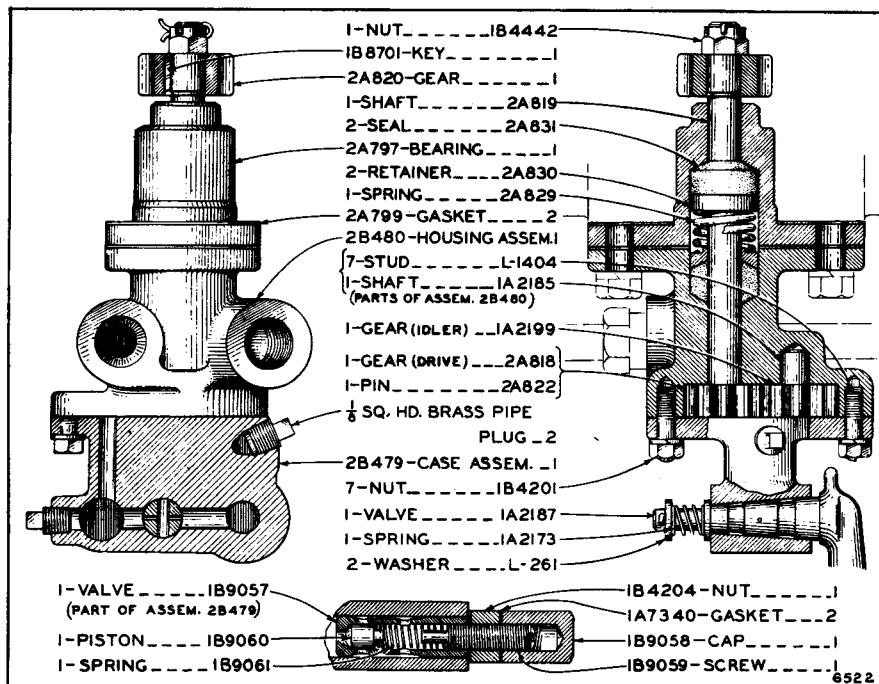
* PARTS NOT INCLUDED IN SERVICE ASSEM.
▲ PARTS USED ONLY FOR SHIPPING OR STORAGE



ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



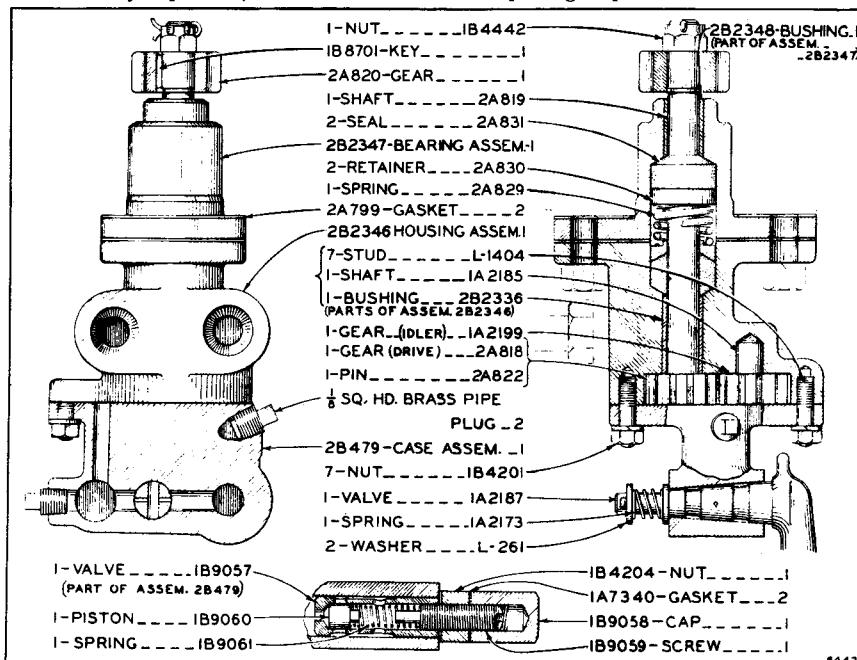
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



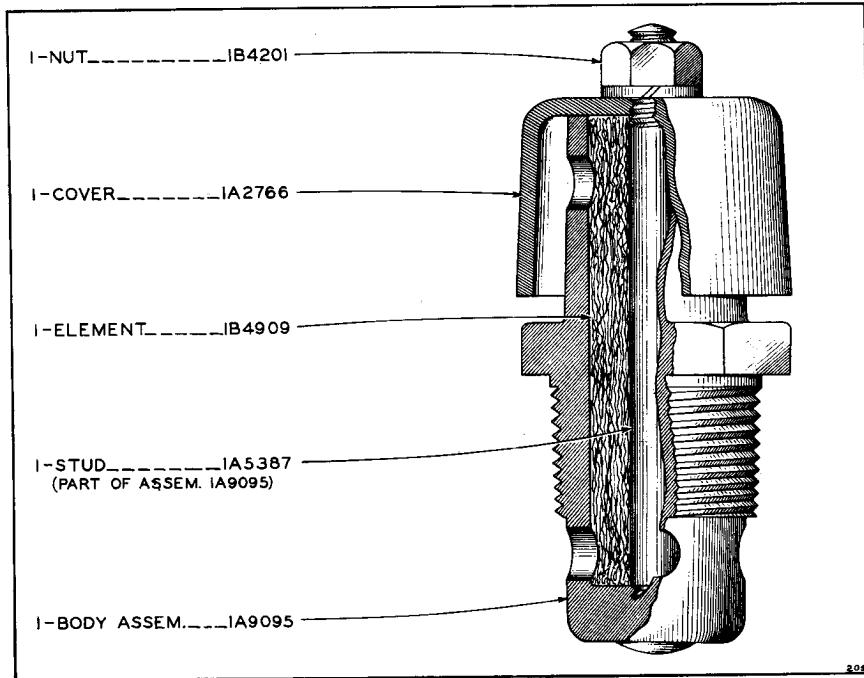
FUEL TRANSFER PUMP

(Machines 6E1 to 6E500 Inclusive)

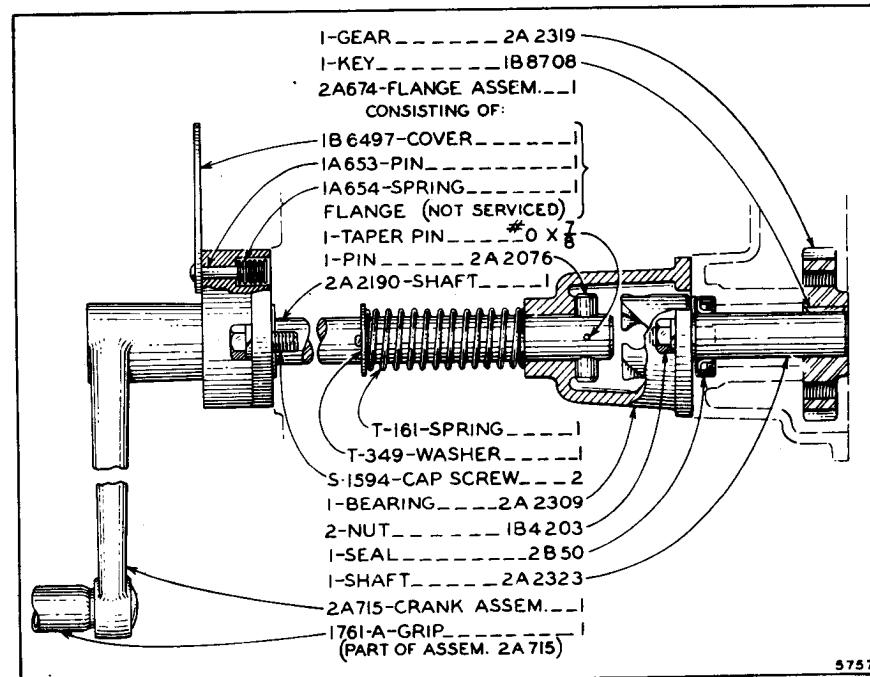
Note: Only separate parts serviced. When complete group is wanted order 2B481.

2B481 FUEL TRANSFER PUMP GROUP
(Effective with Machine 6E501)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



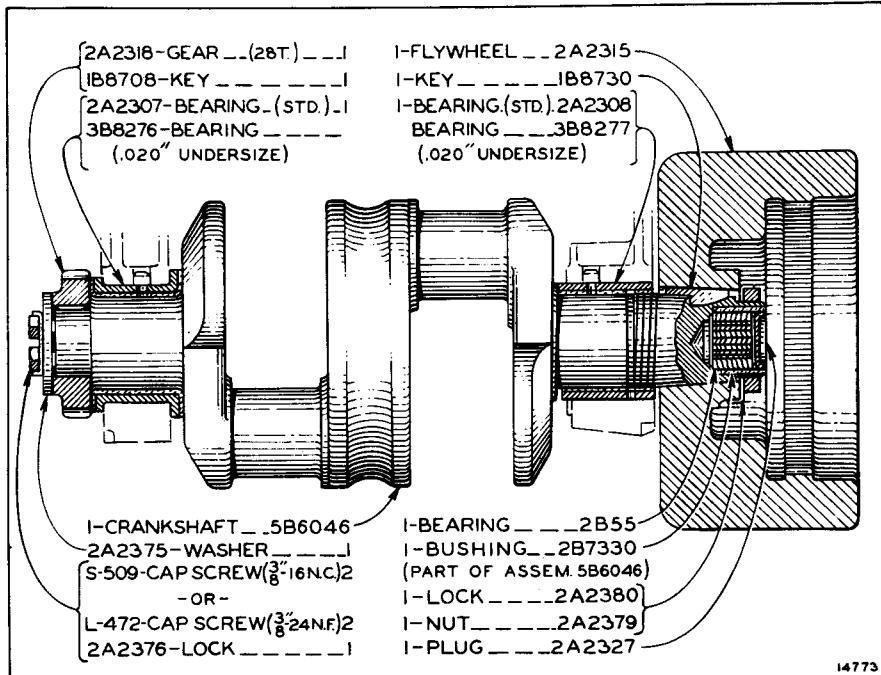
1A9039 BREATHER GROUP—STARTING ENGINE



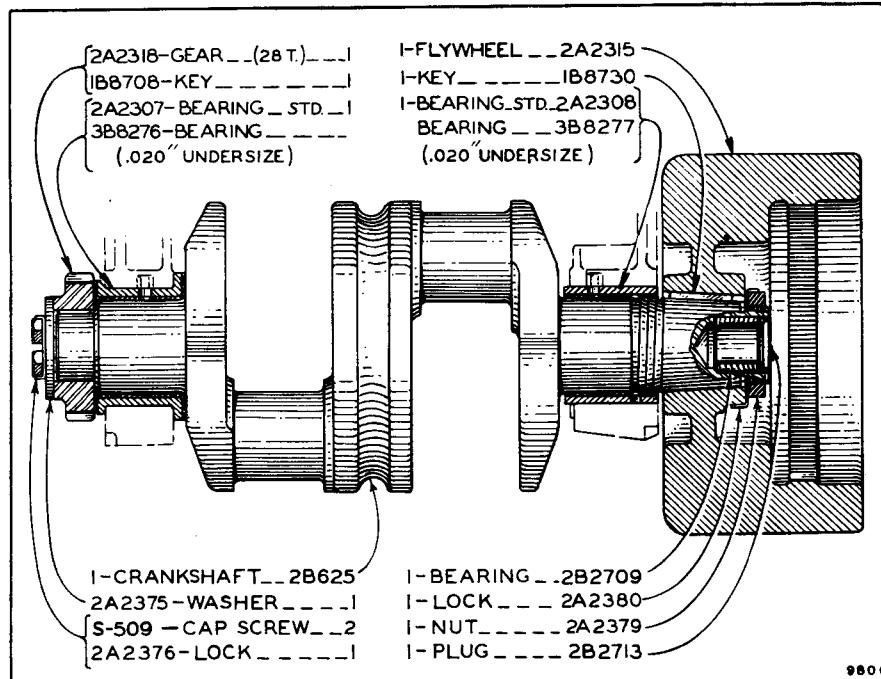
STARTING CRANK—STARTING ENGINE

5757

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



CRANKSHAFT—STARTING ENGINE
(Machines 6E1 to 6E857 Inclusive)



CRANKSHAFT—STARTING ENGINE
(Effective with Machine 6E858)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

T-245 - RING ____ (STANDARD) ____ 3

T-246 - RING ____ (STANDARD) ____ 1

(THE FOLLOWING SPECIAL RINGS ARE AVAILABLE)

IB2626 COMP. .010" O'SIZE	IB2833 OIL REG. .010" O'SIZE
IA438 COMP. .020" O'SIZE	IA441 OIL REG. .020" O'SIZE
IB2627 COMP. .030" O'SIZE	IB2834 OIL REG. .030" O'SIZE
IA439 COMP. .040" O'SIZE	IA442 OIL REG. .040" O'SIZE
IB2628 COMP. .050" O'SIZE	IB2835 OIL REG. .050" O'SIZE
IA440 COMP. .060" O'SIZE	IA443 OIL REG. .060" O'SIZE

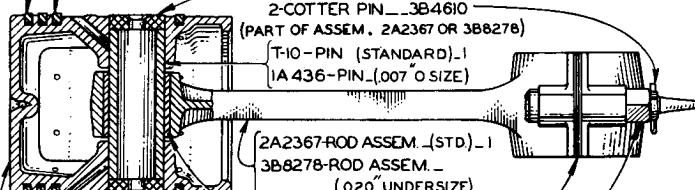
T-27-PLUG ____ 2

2-COTTER PIN ____ 3B4610

(PART OF ASSEM. 2A2367 OR 3B8278)

T-10-PIN (STANDARD)-1

IA436-PIN (.007 O'SIZE)



[2A2367-ROD ASSEM. (STD.)-1

3B8278-ROD ASSEM. -

(.020" UNDERSIZE)-

T-11-BUSHING ____ 1

2-SHIM ____ T-162

2-BOLT ____ T-25

2-NUT ____ T-26

(PARTS OF ASSEM. 2A2367 OR 3B8278)

PISTON	STANDARD	.020" O'SIZE	.040" O'SIZE	.060" O'SIZE	SEMI-FINISHED
STANDARD	T-5	IA349	IA350	IA351	IB1656

SEMI-FINISHED PISTON MAY BE FINISHED UP TO .080" O'SIZE

8938

CONNECTING ROD AND PISTON—STARTING ENGINE (2 Groups Req'd.)

2A2392-GEAR ____ 1

2B 859-BOLT ____ 2

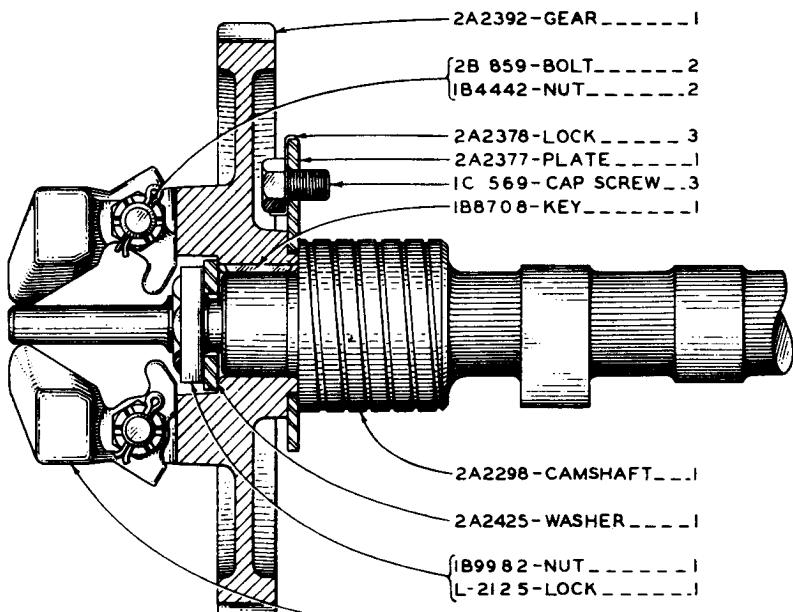
IB4442-NUT ____ 2

2A2378-LOCK ____ 3

2A2377-PLATE ____ 1

IC 569-CAP SCREW ____ 3

IB8708-KEY ____ 1



2A2298-CAMSHAFT ____ 1

2A2425-WASHER ____ 1

IB9982-NUT ____ 1

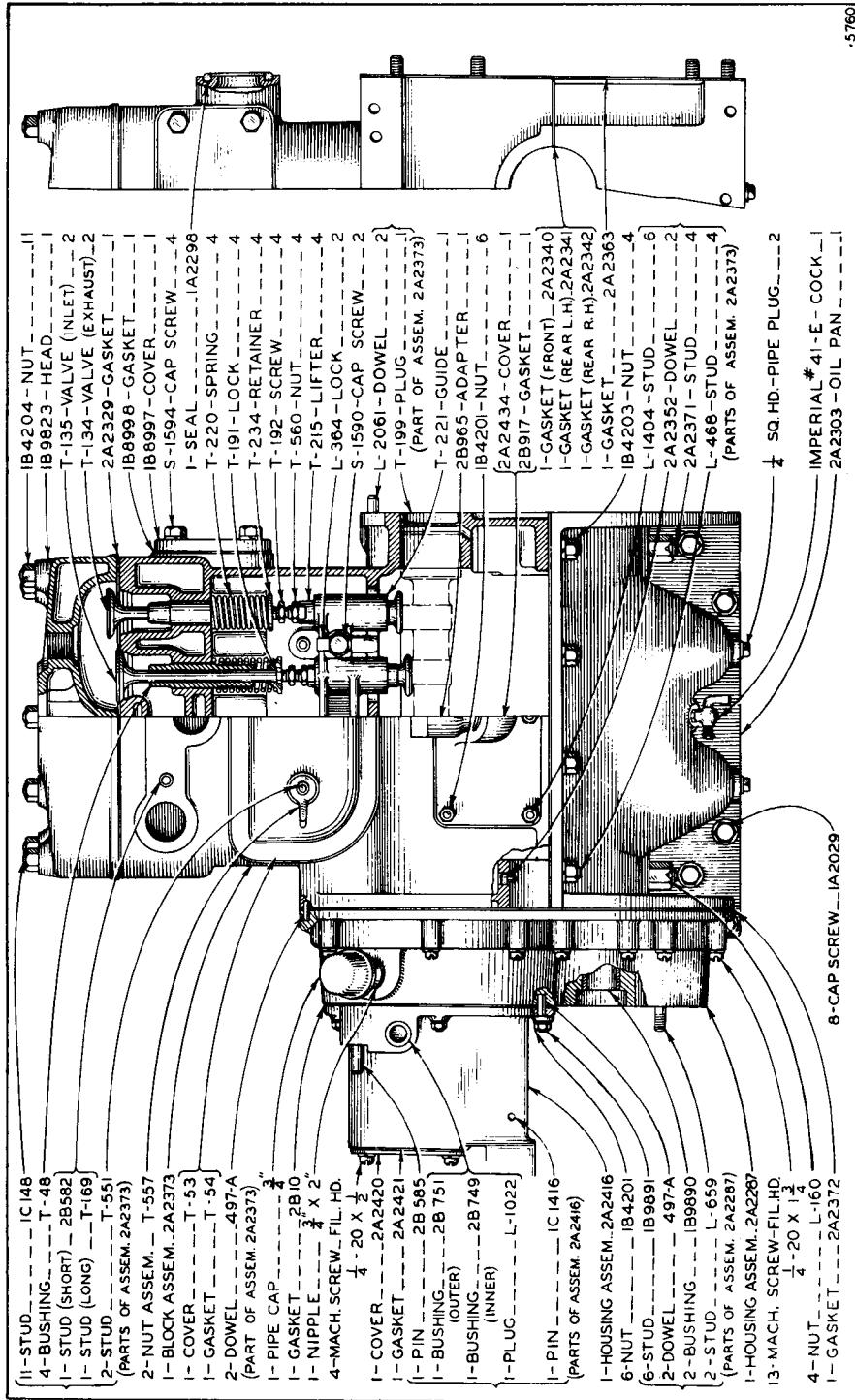
L-2125-LOCK ____ 1

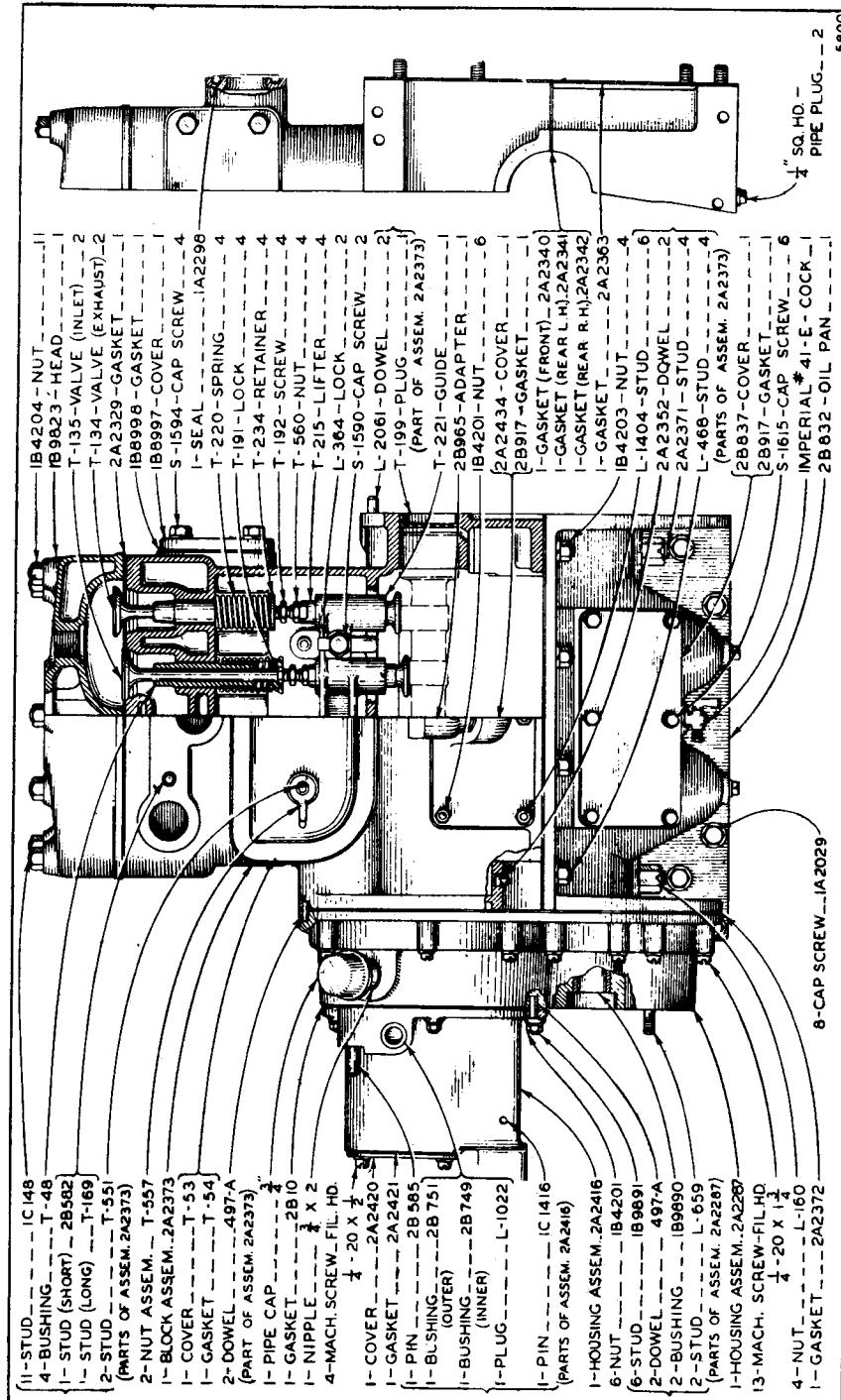
IC 1463-BALL ____ 2

8799

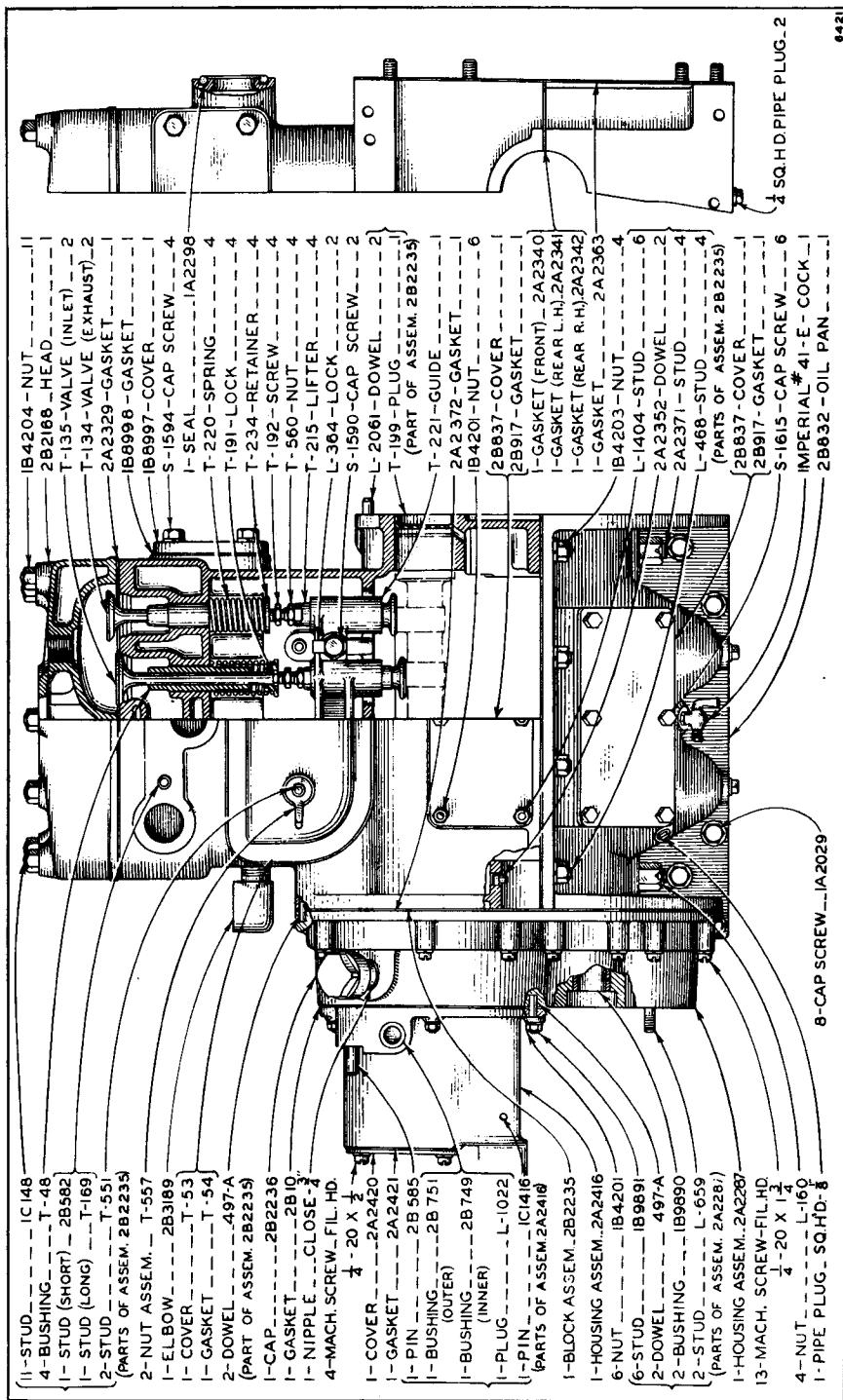
CAMSHAFT AND GOVERNOR—STARTING ENGINE

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

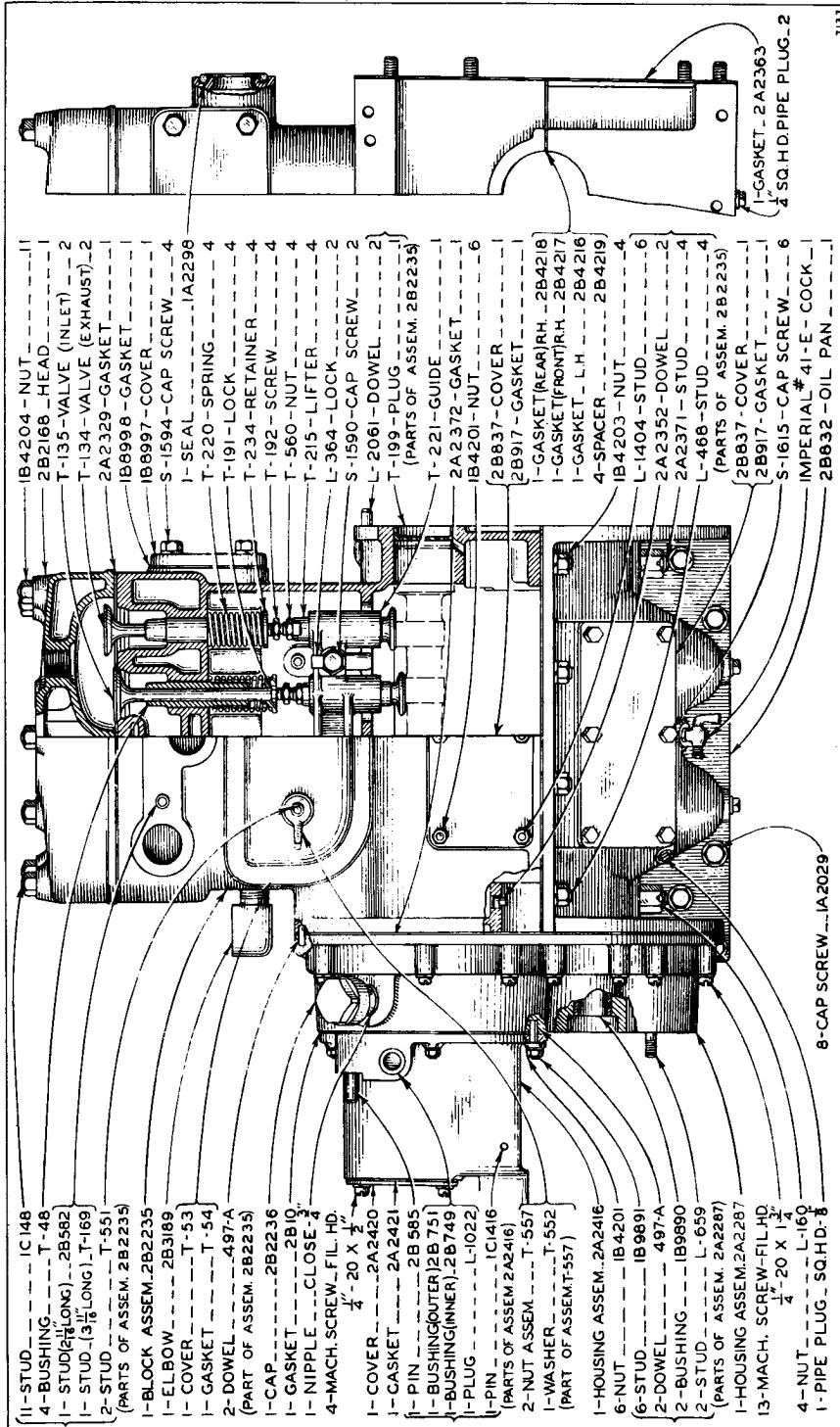




ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



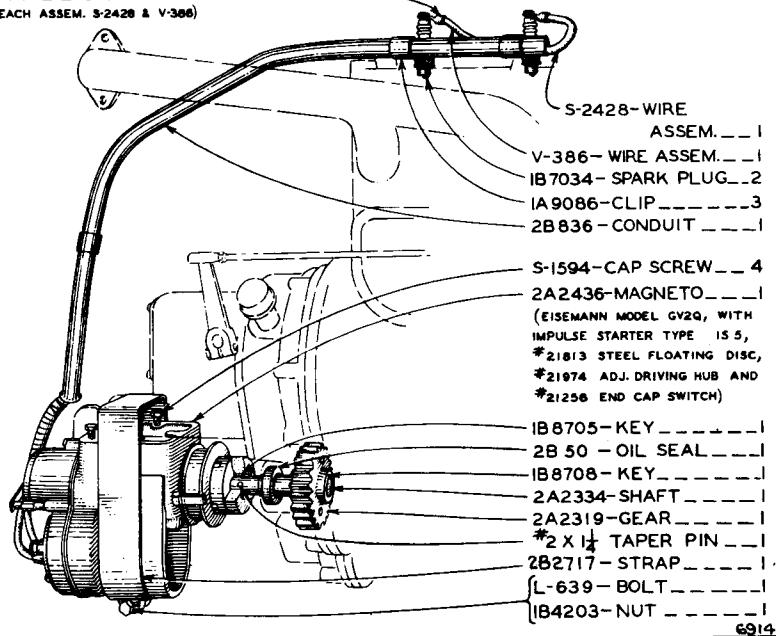
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

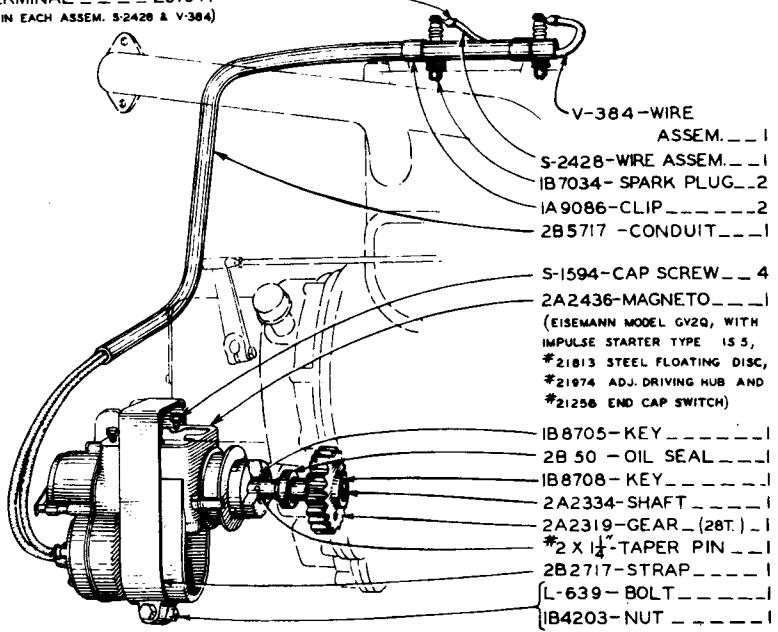
CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM—STARTING ENGINE
(Effective with Machine 6E1032)

2-TERMINAL ----- 2619-A
(ONE IN EACH ASSEM. S-2428 & V-386)



IGNITION SYSTEM—STARTING ENGINE
(Machines 6E1 to 6E1594 Inclusive)

2-TERMINAL ----- 2619-A
(ONE IN EACH ASSEM. S-2428 & V-386)



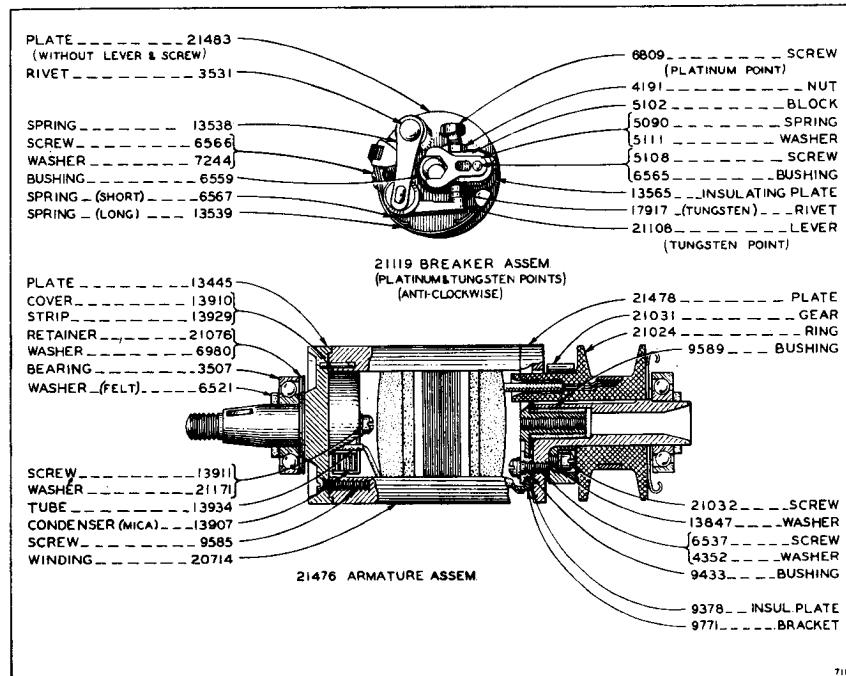
IGNITION SYSTEM—STARTING ENGINE
(Effective with Machine 6E1595)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

"Caterpillar" No. 2A2436 Magneto

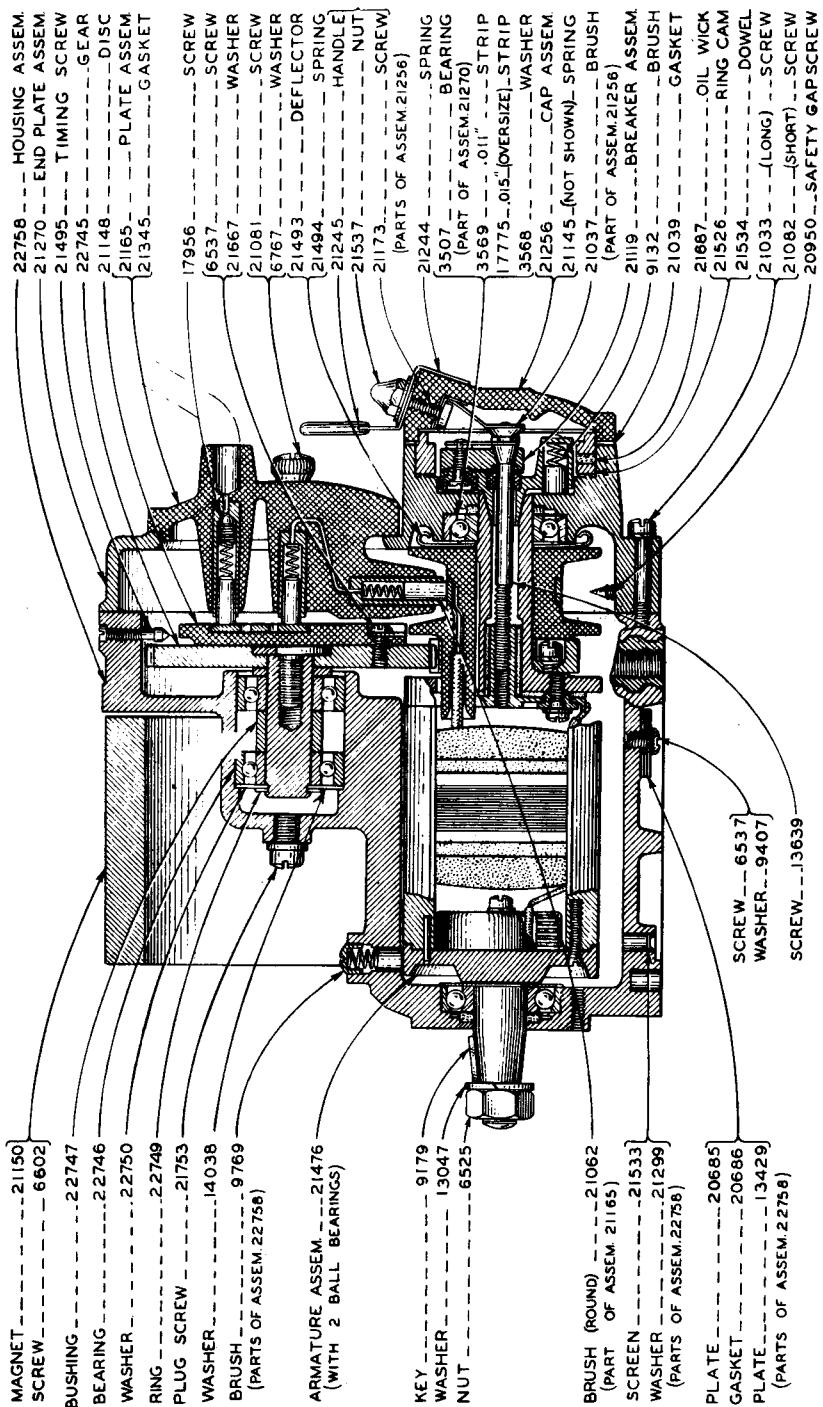
Consists of:

Magneto Parts	Page 53-54
1-22739 Impulse Starter	" 55
1-21813 Floating Disc	
1-21974 Drive Hub Assembly (Adjustable)	

**"CATERPILLAR" No. 2A2436 MAGNETO PARTS**

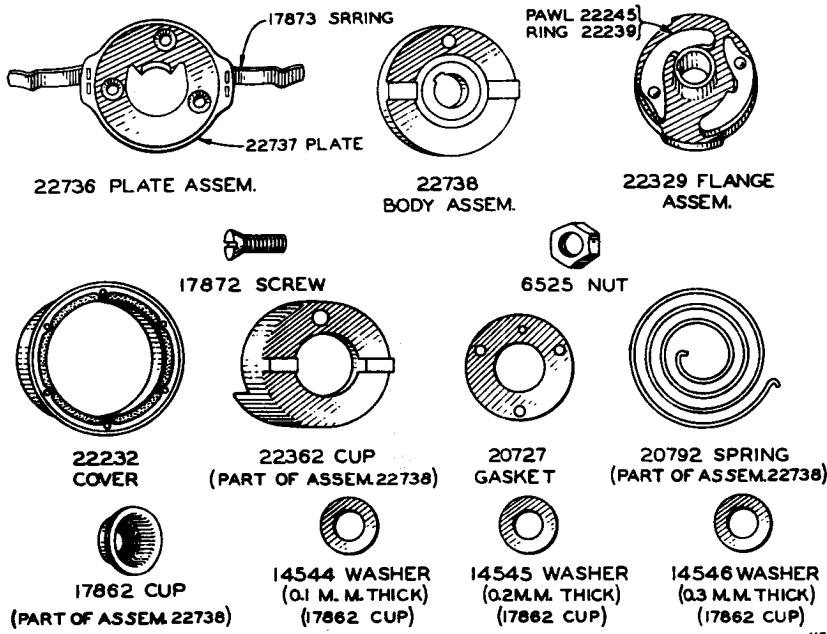
Note: Numbers shown on this page are "Eisemann" not "Caterpillar" part numbers, except when specified. (See Page 132)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



"CATERPILLAR" No. 2A2436 MAGNETO PARTS

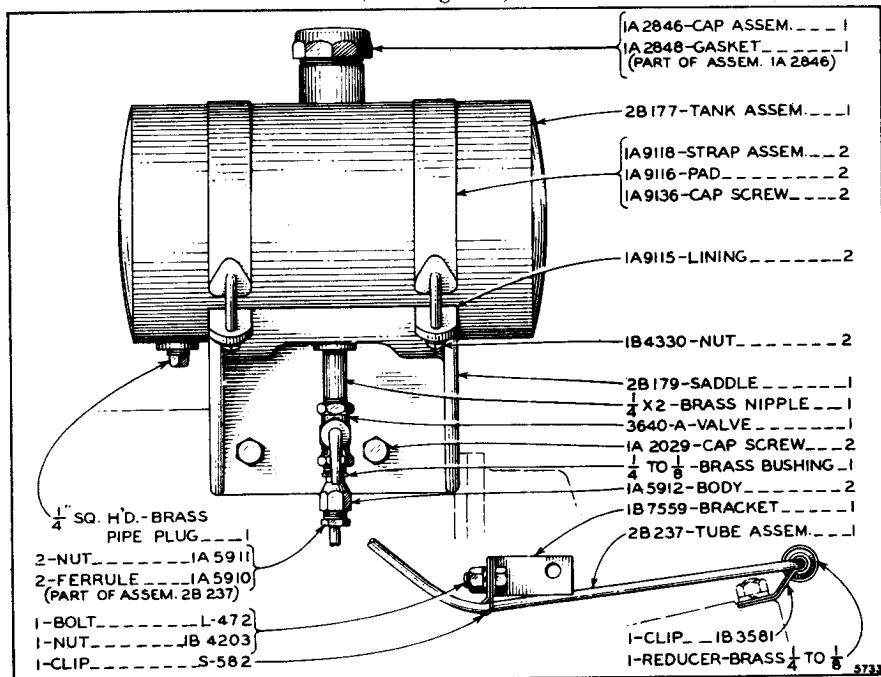
Note: Numbers shown on this page are "Eisemann" not "Caterpillar" part numbers,
except when specified. (See Page 132.)



1547

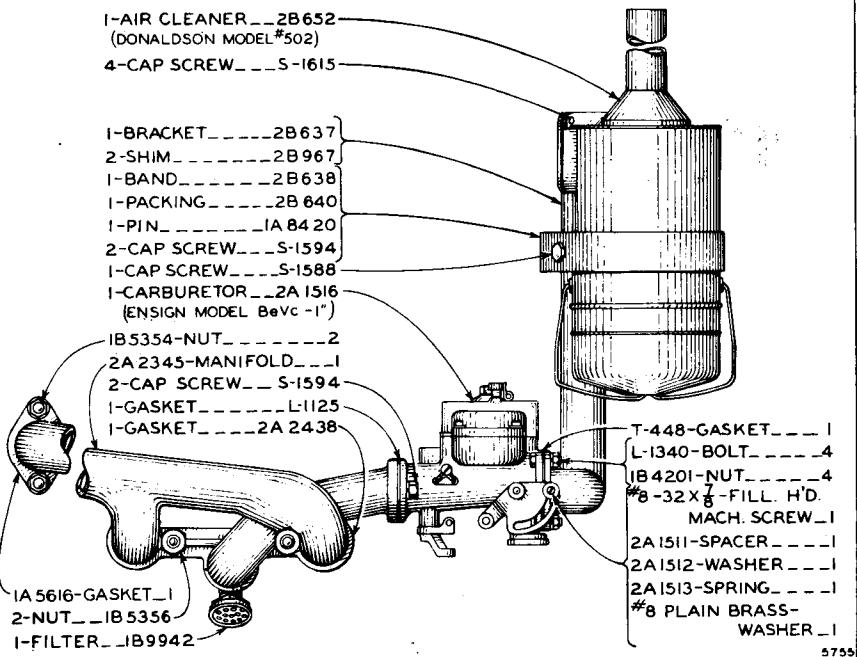
22739 IMPULSE STARTER

Note: Numbers shown above are "Eisemann" not "Caterpillar" part numbers.
(See Page 132)

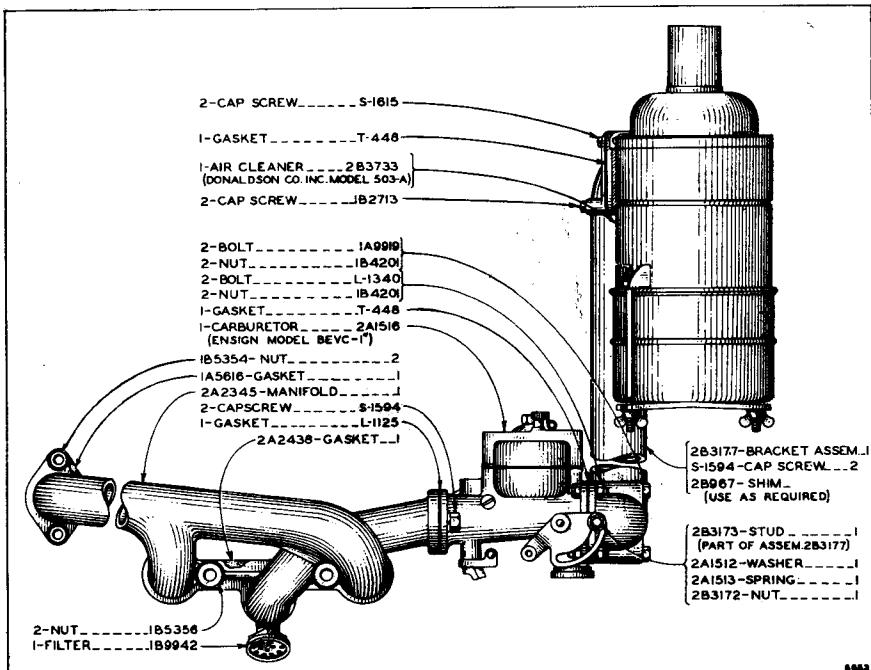


FUEL SYSTEM—STARTING ENGINE

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

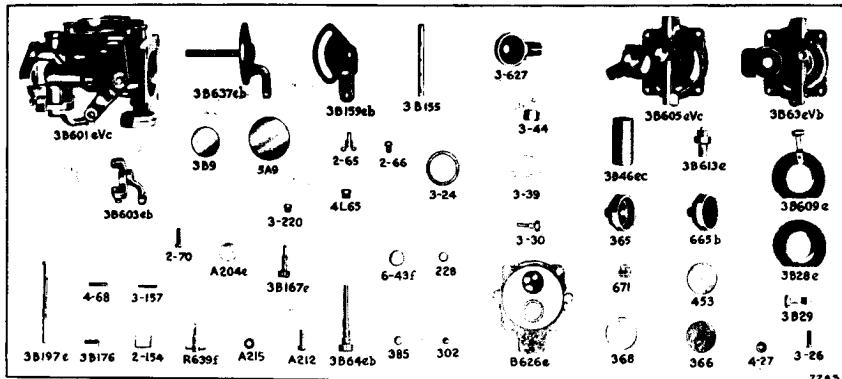


MANIFOLD AND AIR CLEANER—STARTING ENGINE
(Machines 6E1 to 6E900 Inclusive)



MANIFOLD AND AIR CLEANER—STARTING ENGINE
(Effective with Machine 6E901)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

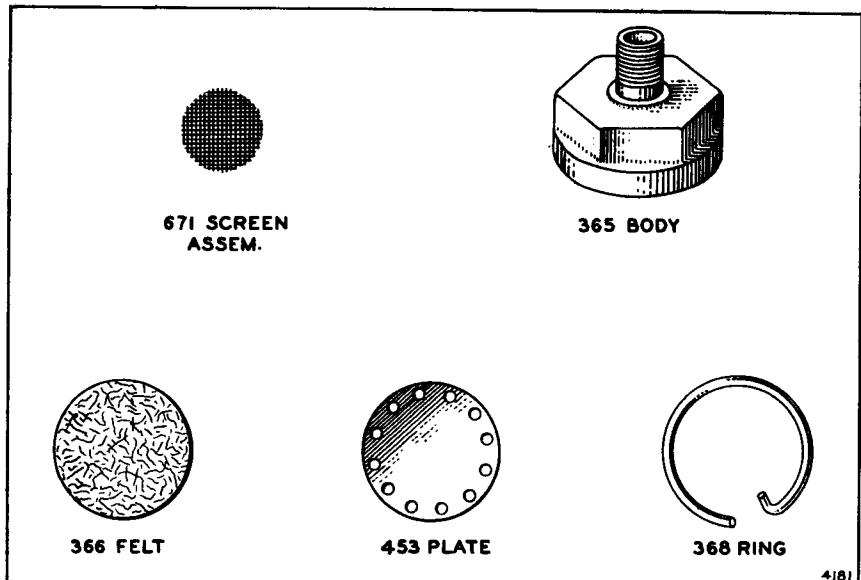


"CATERPILLAR" No. 2A1516 CARBURETOR

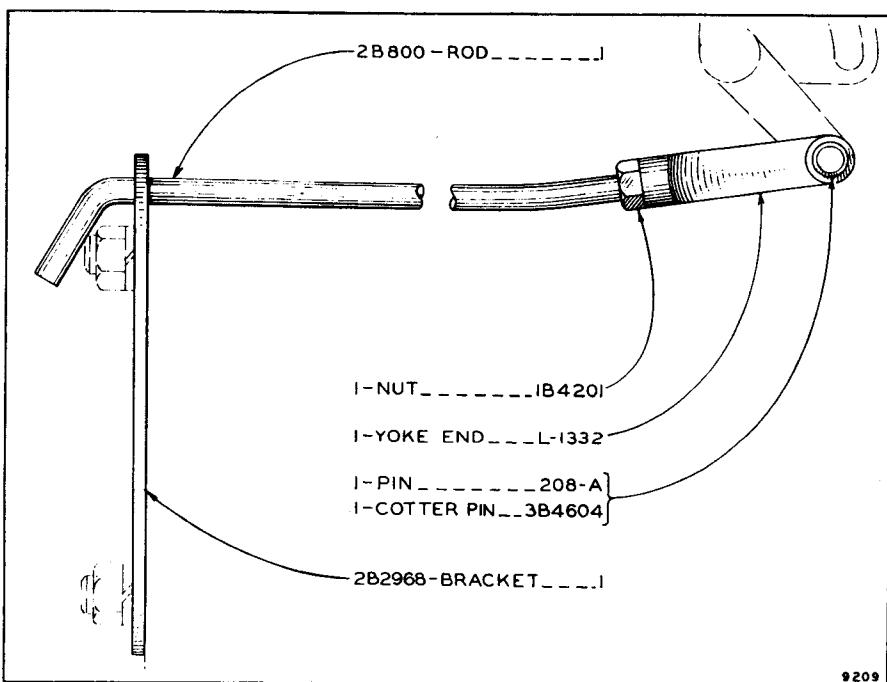
Part No.	Description
3B9	Throttle Disc
5A9	Choke Disc
3-24	Strainer Cage Gasket
3-26	Float Lever Screw
4-27	Float Lever Screw Washer
3B28e	Cork Float
3B29	Float Lever
3-30	Float Lever Pivot
3-39	Strainer Cage Screen
6-43f	1/2" Welch Plug
3-44	Strainer Cage Nut
3B46ec	Fuel Control
3B637eb	Fuel Bowl Cover
3B64eb	Fuel Adjusting Screw
2-65	Adjustment Retainer (2 used in Carburetor)
2-66	Retainer Screws (4 used in Carburetor)
4-68	Throttle Stop Pin
2-70	Throttle Stop Adjusting Screw
2-154	Disc Staple (2 used in Throttle Tube)
- 3B155	Choke Shaft
3-157	Choke Lever Pin
3E159eb	Choke Lever
3B167eb	Idling Adjustment Screw
3B176	Throttle Bearing Bushings (2 used in Throttle Tube)
3B197e	Throttle Shaft and Head
A204e	Throttle Dust Washer
A212	Fuel Bowl Cover Screws (4 used in Fuel Bowl)

Part No.	Description
A-215	Fuel Bowl Screw Lockwashers (4 used in Fuel Bowl)
3-220	Screw Plugs
228	5/16" Welch Plugs (2 used in Carburetor)
302	3/16" Welch Plugs (5 used in Carburetor)
365	Drain Filter Body
366	Drain Filter Felt
368	Drain Filter Ring
385	1/4" Welch Plugs (4 used in Throttle Tube)
453	Drain Filter Screen
<u>BLEEDS</u>	
4L65	"L" Bleed Screw
<u>ASSEMBLIES</u>	
3B601eVc	Throttle Tube Assembly
3B603eb	Throttle Stop Lever Assem.
3B605eVc	Fuel Bowl Cover Assembly
3B609e	Float Assembly (Cork)
3B613e	Float Valve Assembly
B626e	Control and Bowl Gasket Assem.
3-627	Strainer Cage Assembly
3B637eb	Choke Shaft and Stop Lever Assem.
R639f	Drain Cock Needle and Handle Assem.
665b	Drain Filter Assembly
671	Drain Filter Wire Screen Assem.

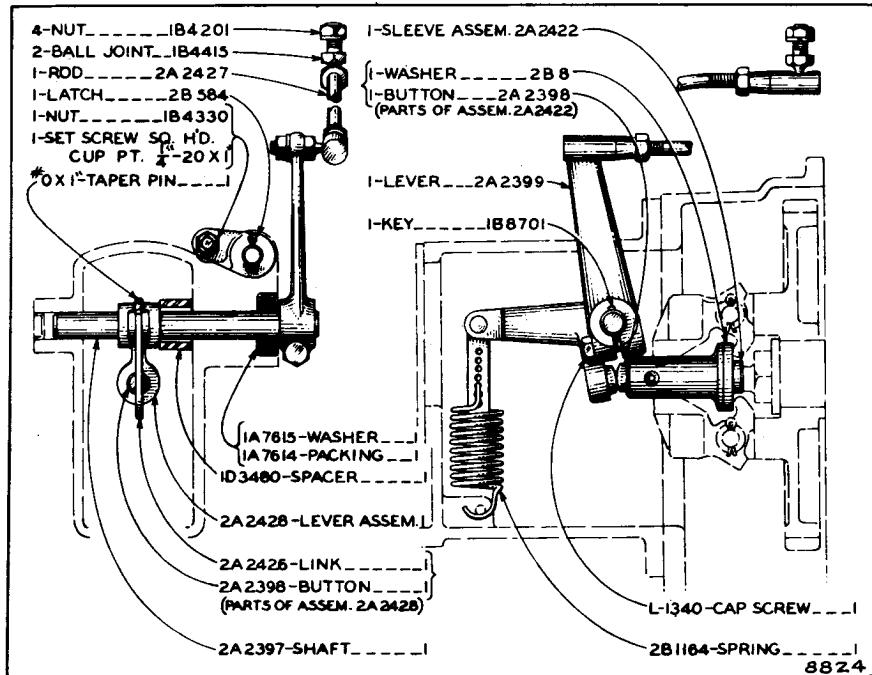
Note: Numbers shown on this page are "Ensign" not "Caterpillar" part numbers, except when specified. (See Page 132)

**"CATERPILLAR" No. 1B9942 DRAIN FILTER**

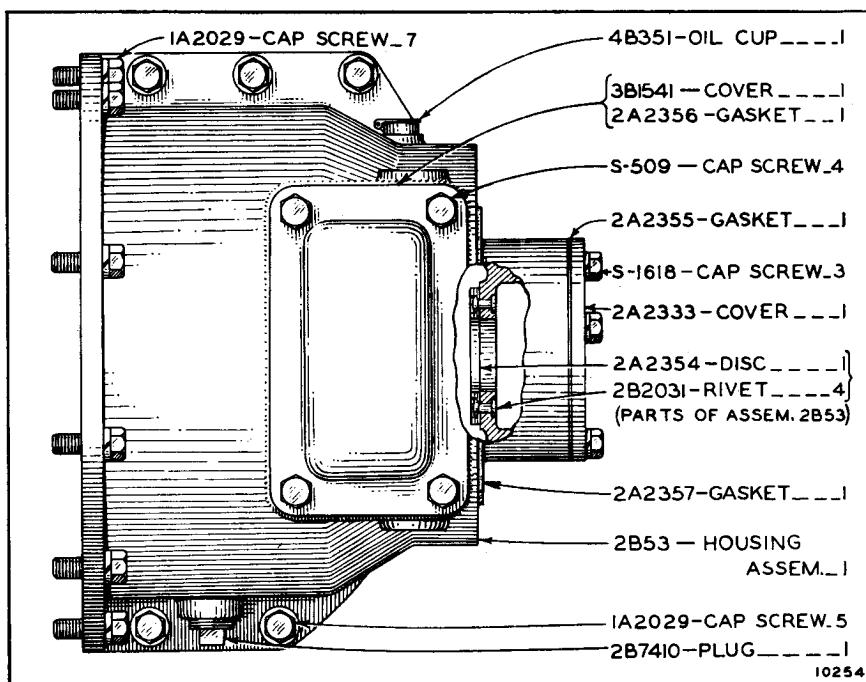
Note: Numbers shown in above illustration are "Ensign" not "Caterpillar" part numbers.
(See Page 132)

**CARBURETOR CHOKE CONTROL—STARTING ENGINE**

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

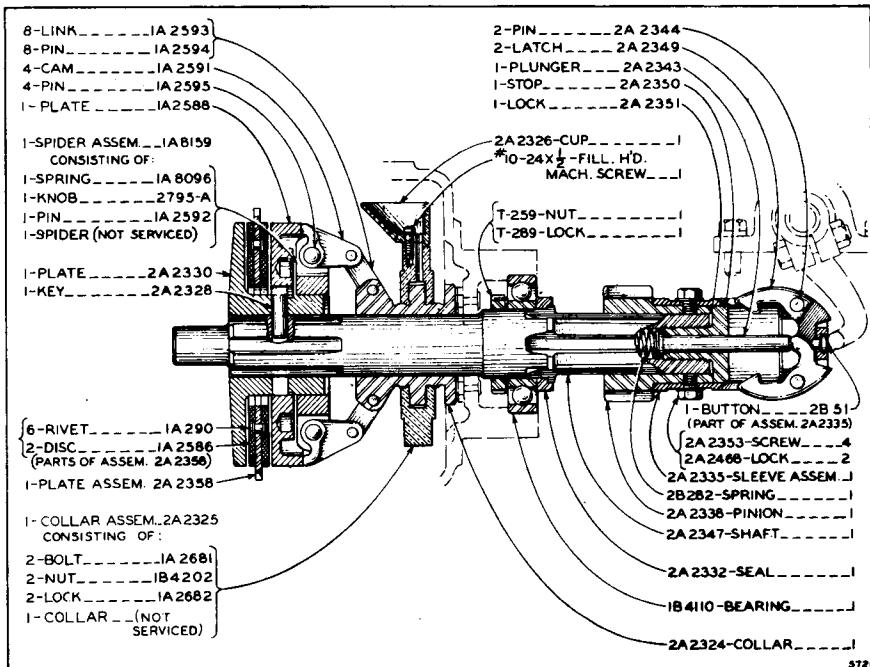


GOVERNOR CONTROL—STARTING ENGINE



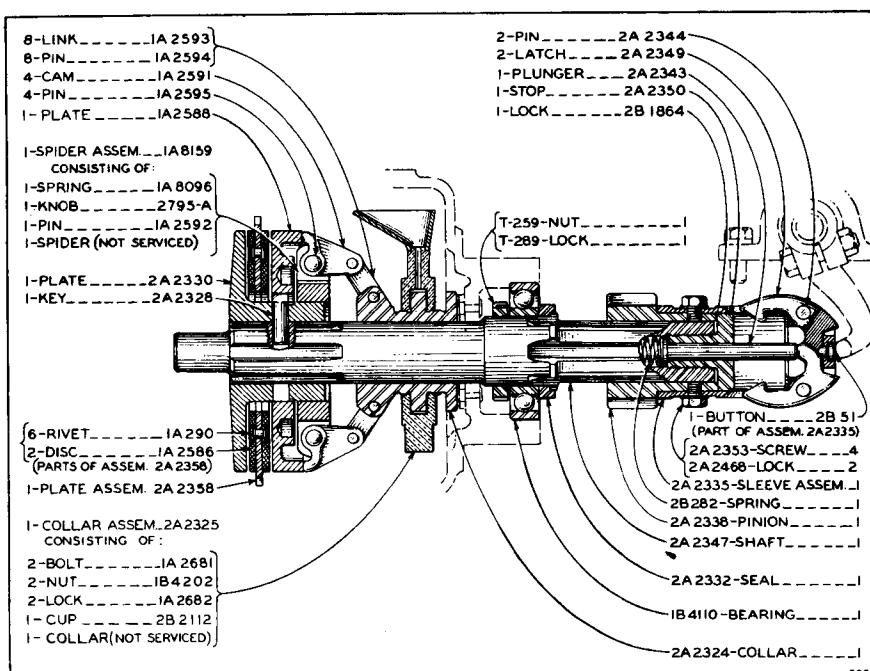
CLUTCH HOUSING—STARTING ENGINE

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



CLUTCH AND STARTER PINION—STARTING ENGINE
(Machines 6E1 to 6E343 Inclusive)

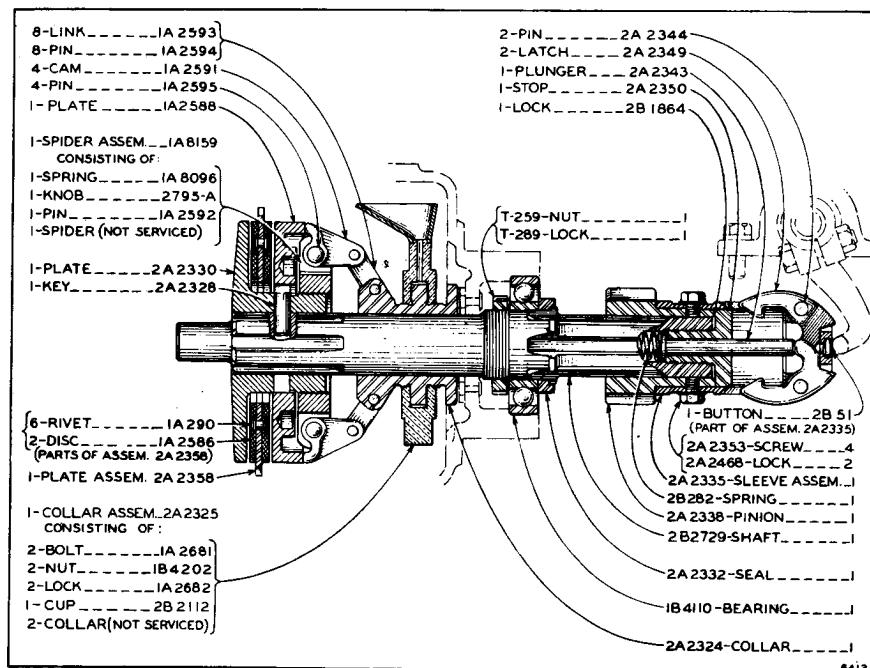
572



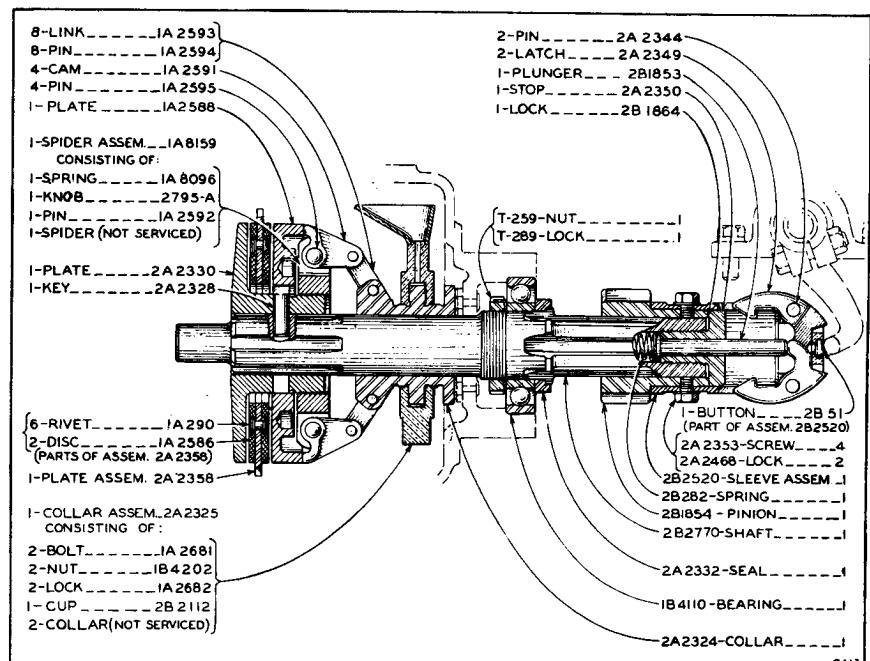
CLUTCH AND STARTER PINION—STARTING ENGINE
(Machines 6E344 to 6E857 Inclusive)

5933

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

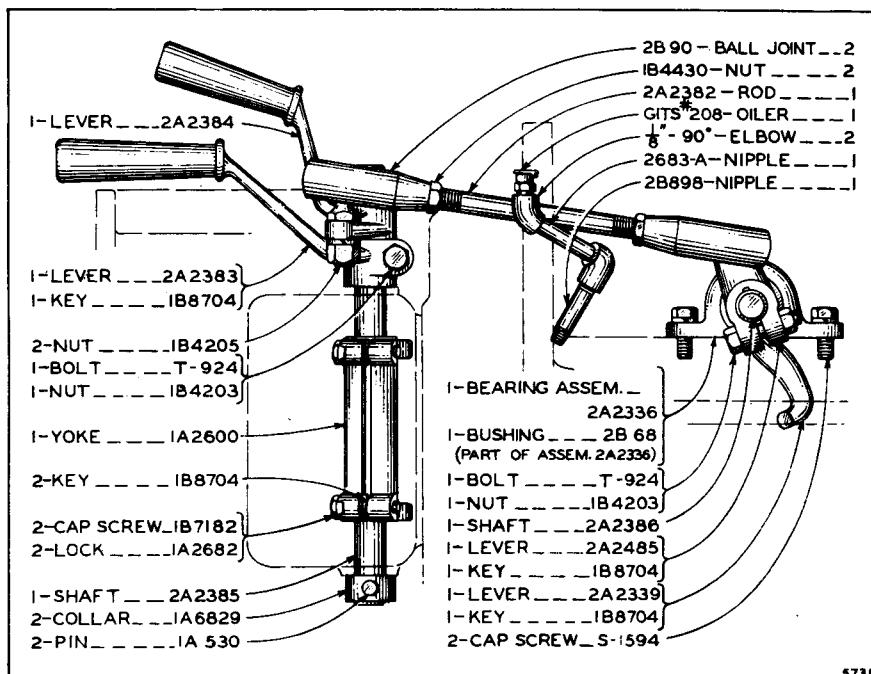


CLUTCH AND STARTER PINION—STARTING ENGINE
(Machines 6E858 to 6E903 Inclusive)



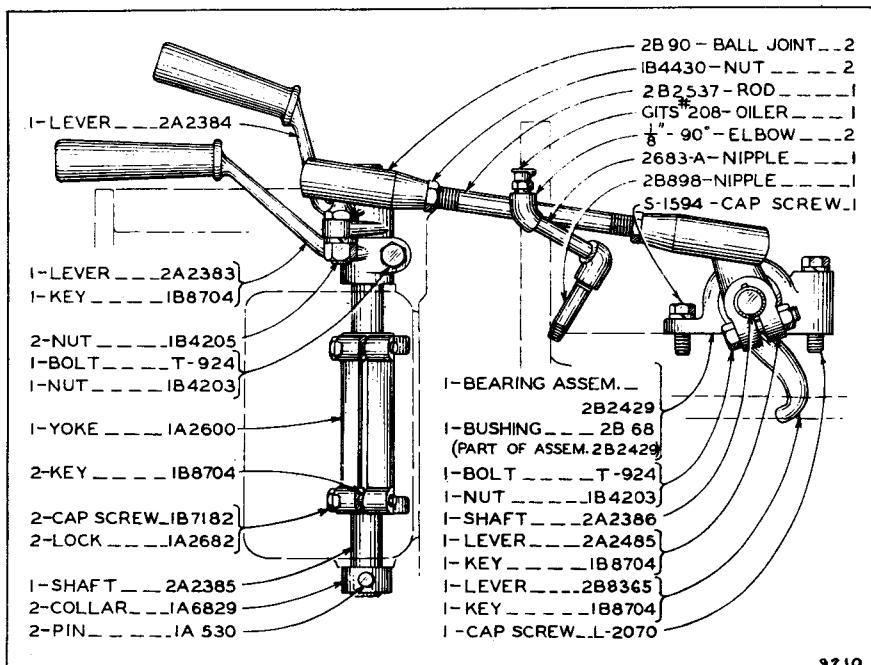
CLUTCH AND STARTER PINION—STARTING ENGINE
(Effective with Machine 6E904)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



5731

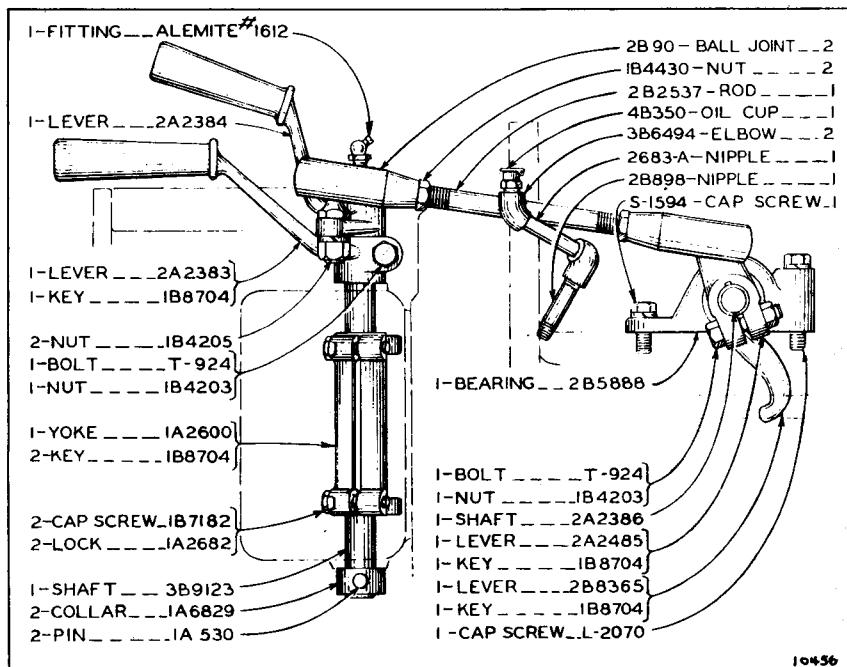
CLUTCH AND STARTER PINION CONTROL—STARTING ENGINE
(Machines 6E1 to 6E903 Inclusive)



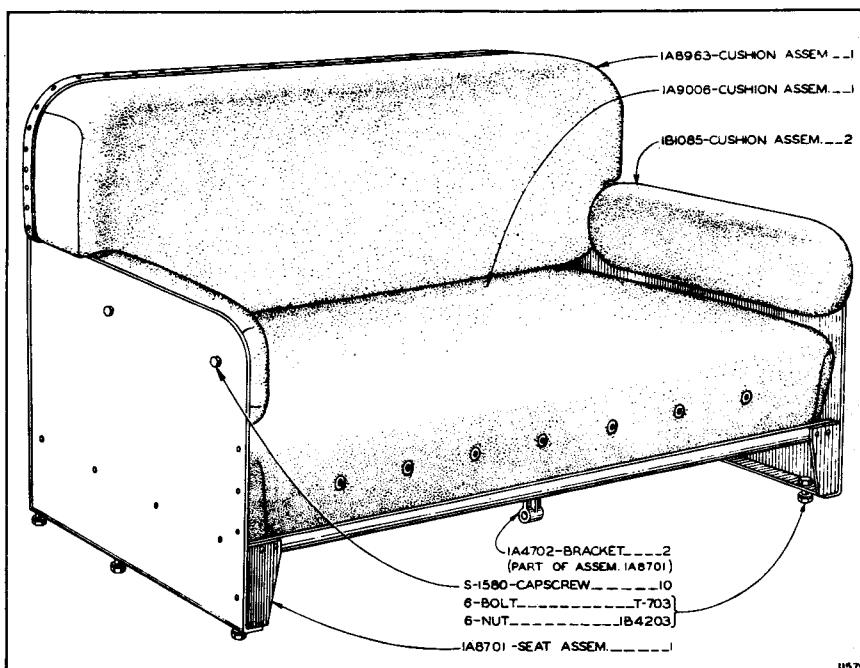
9210

CLUTCH AND STARTER PINION CONTROL—STARTING ENGINE
(Machines 6E904 to 6E1843 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

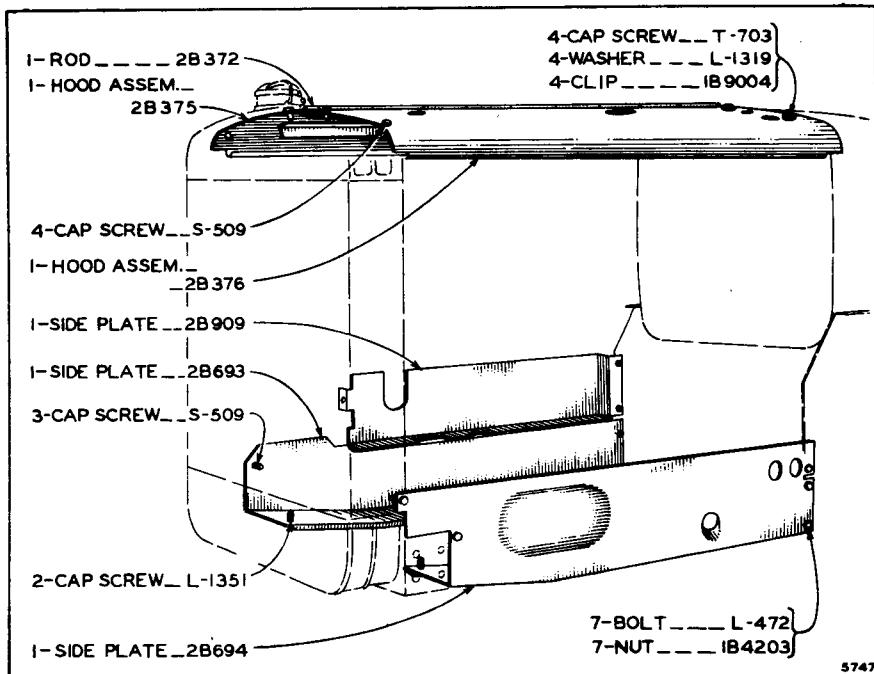


CLUTCH AND STARTER PINION CONTROL—STARTING ENGINE
(Effective with Machine 6E1844)

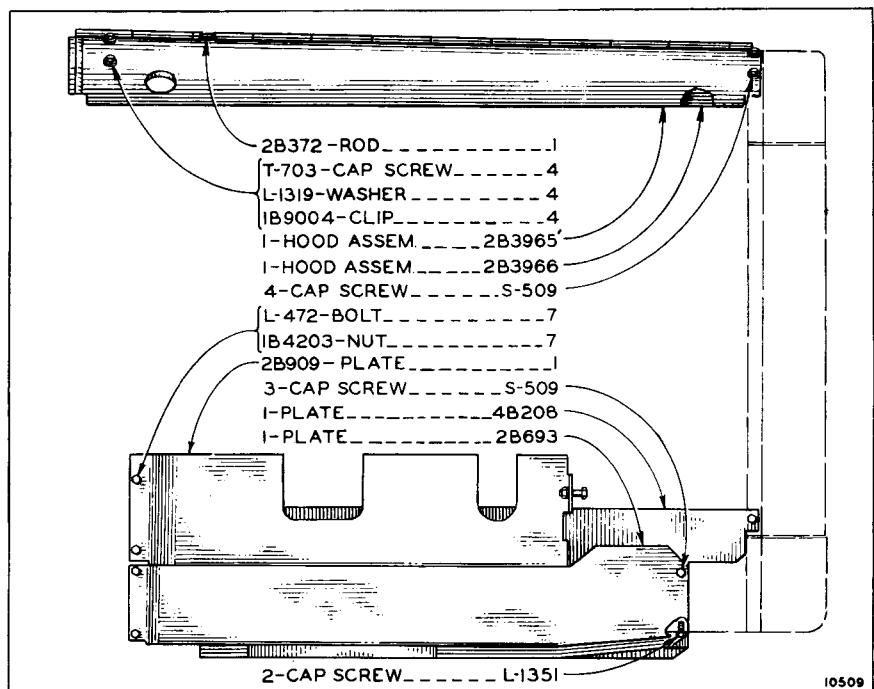


SEAT

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

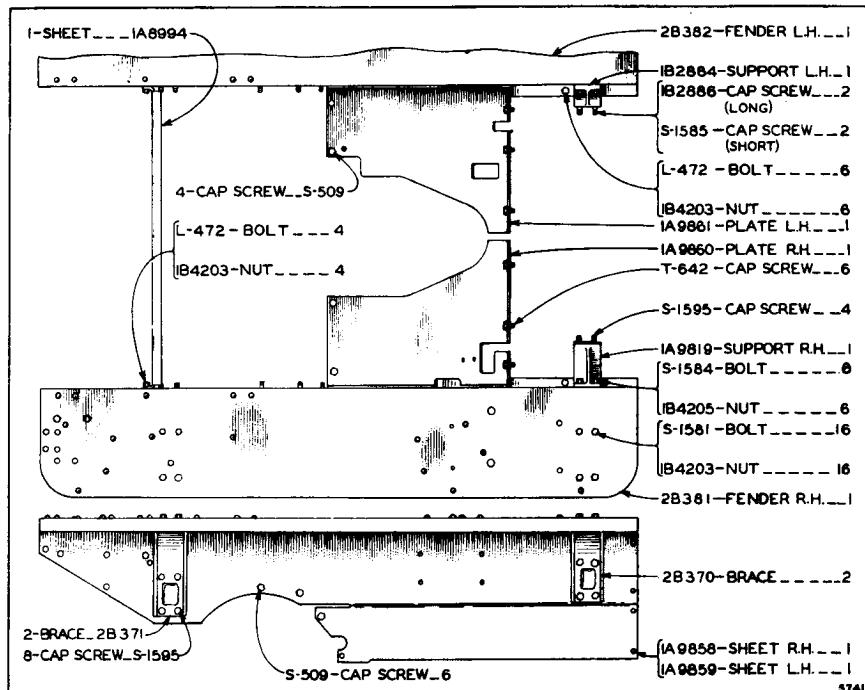


Hood
(Machines 6E1 to 6E1352 Inclusive)

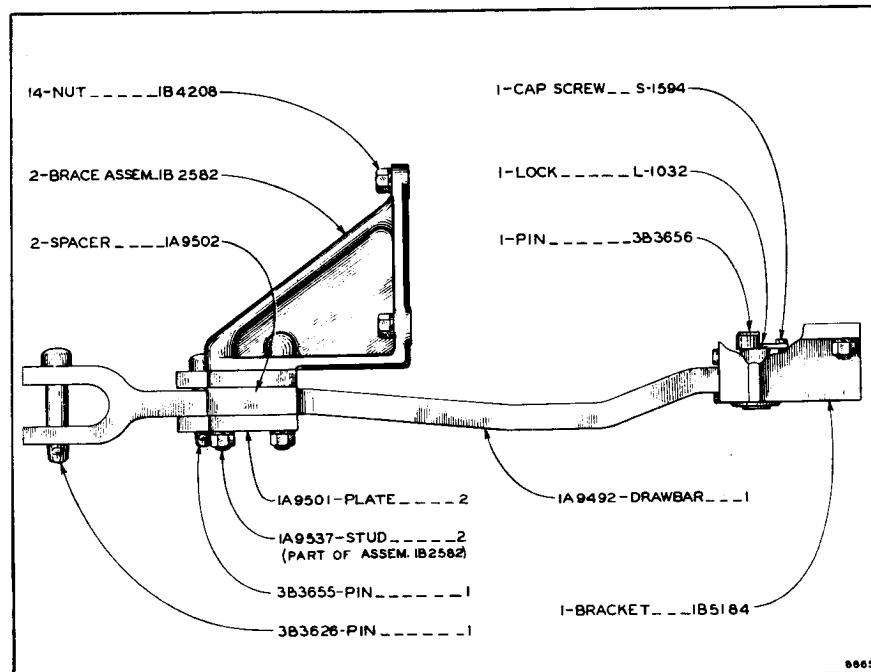


Hood
(Effective with Machine 6E1353)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

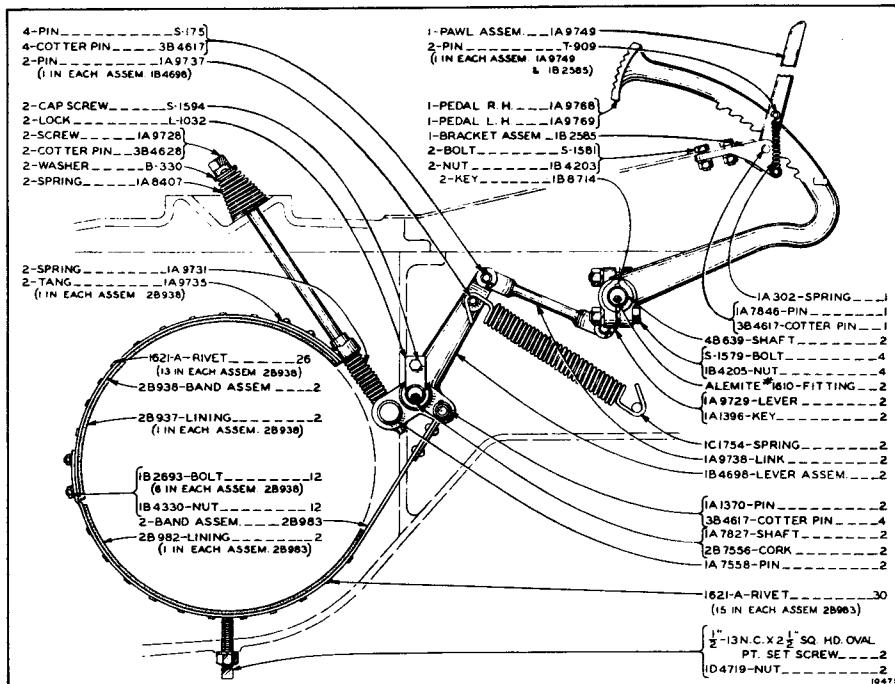


FENDERS AND PLATFORM

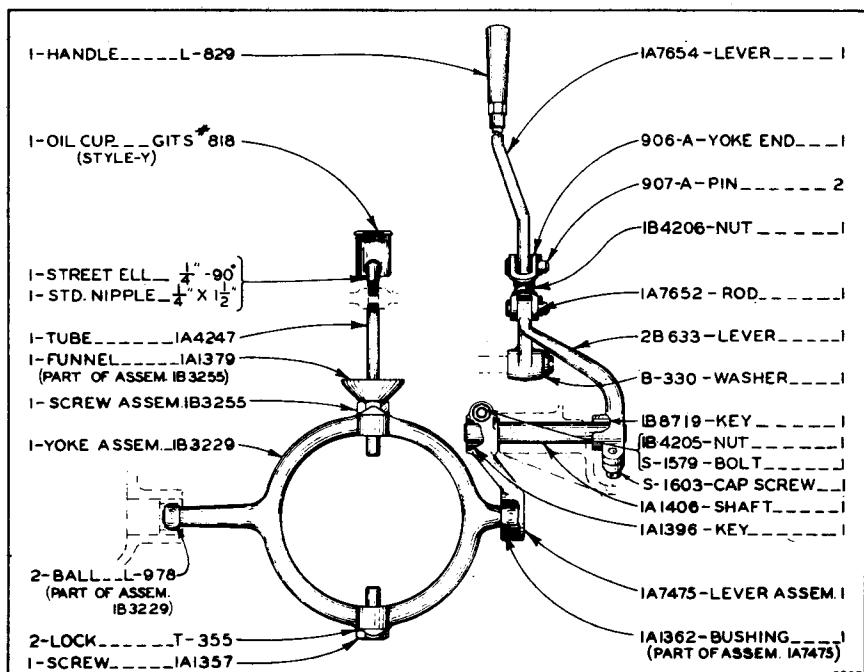


DRAWBAR

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

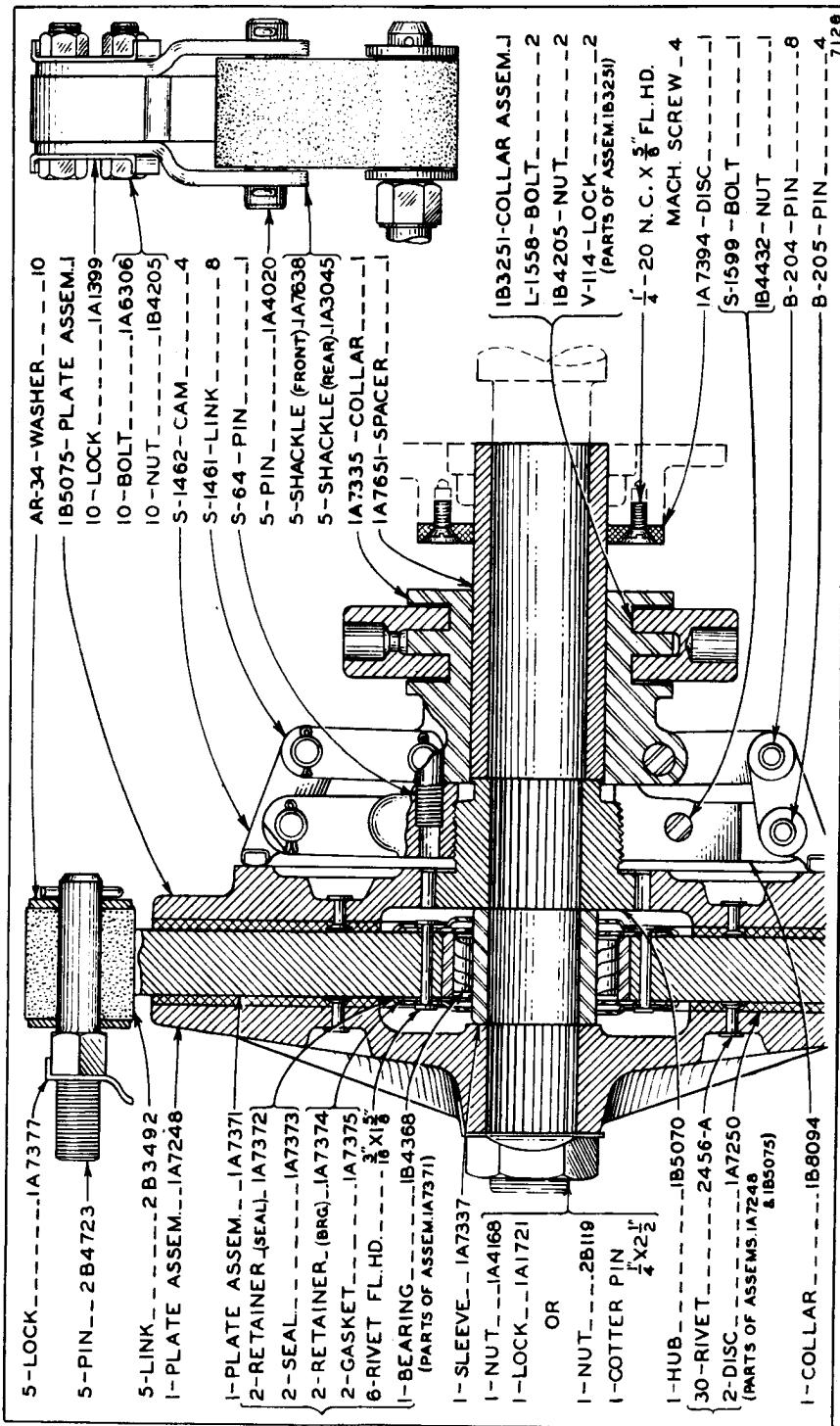


BRAKES AND BRAKE CONTROL



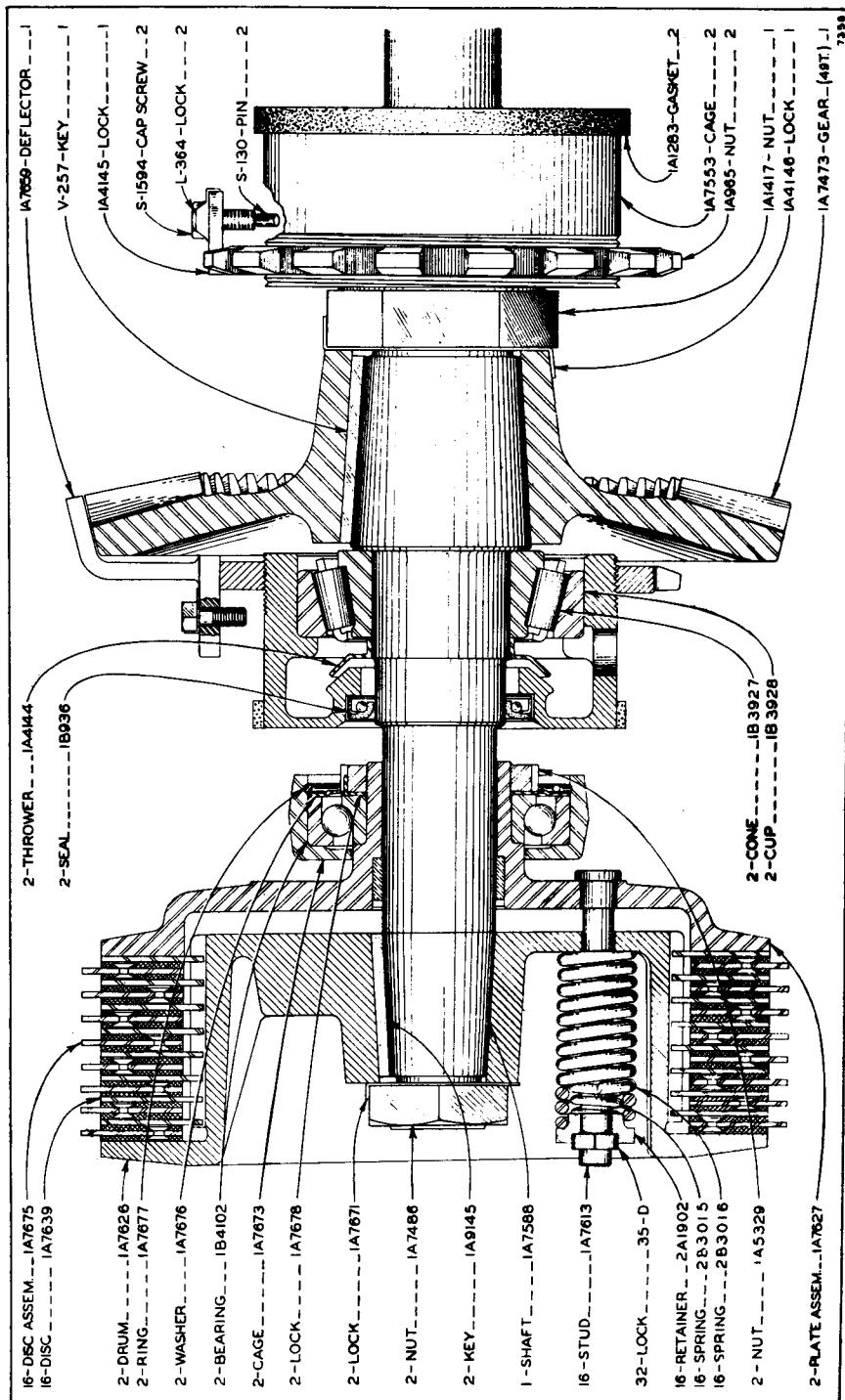
FLYWHEEL CLUTCH CONTROL

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



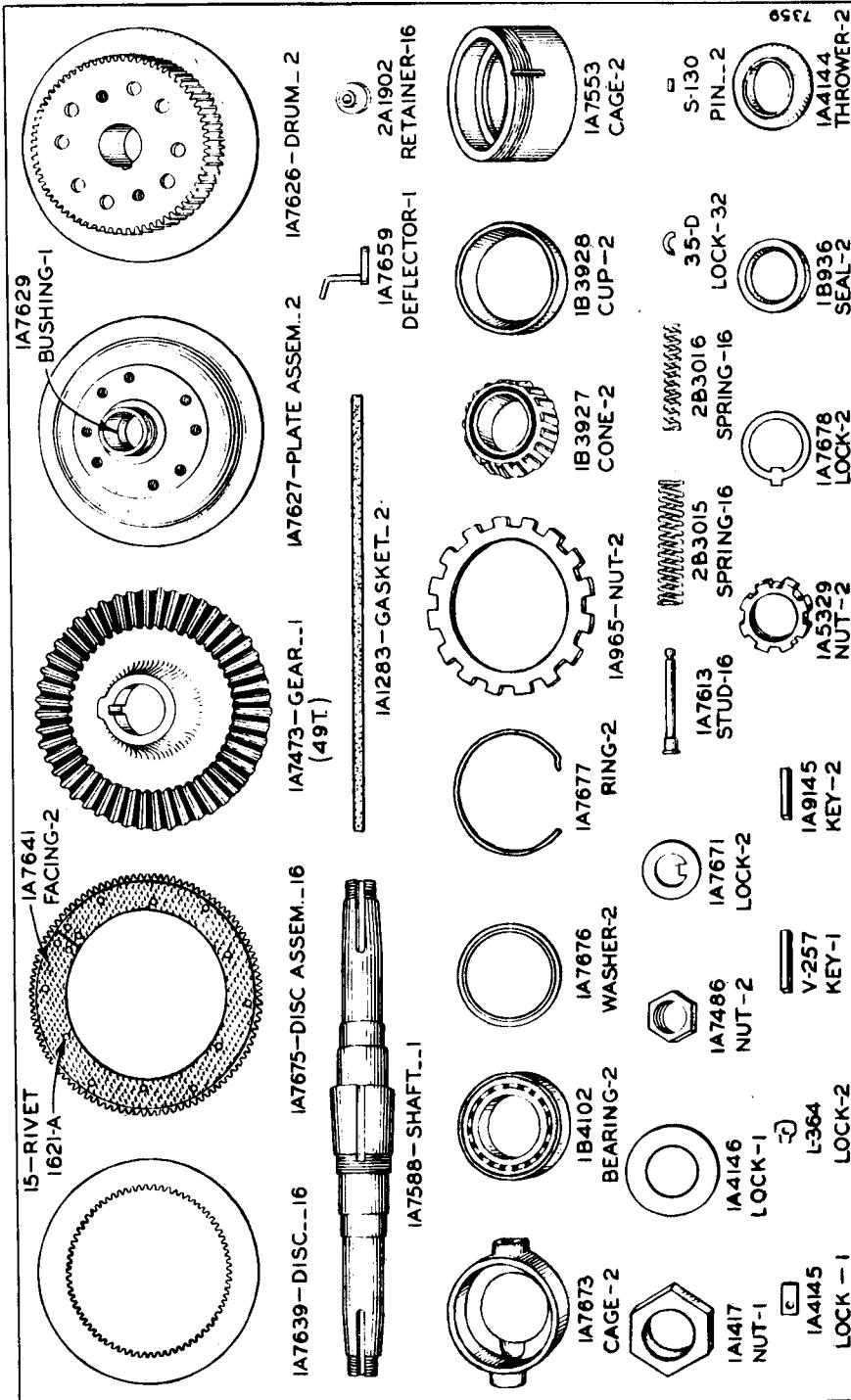
FLYWHEEL CLUTCH

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

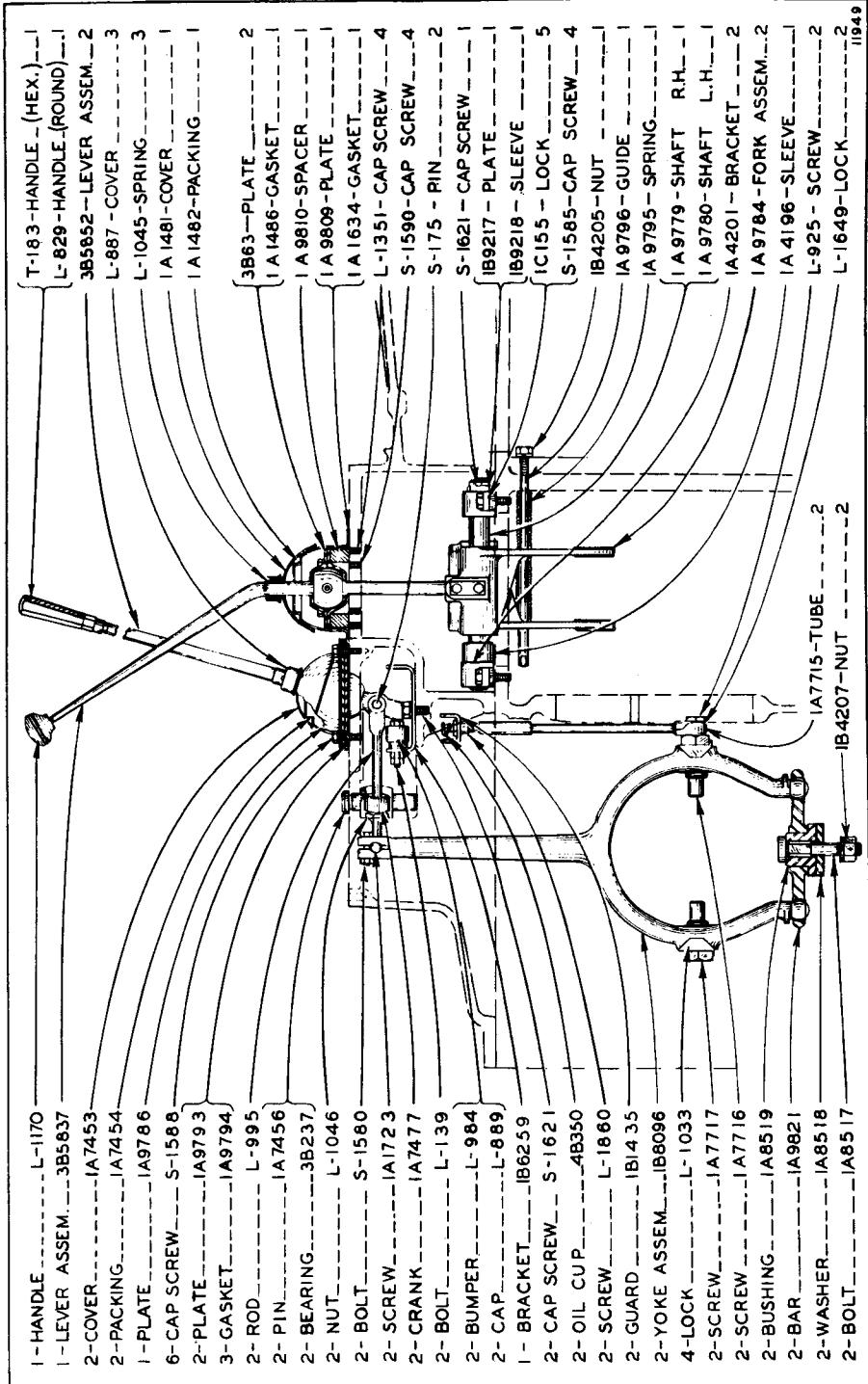


STEERING CLUTCH

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

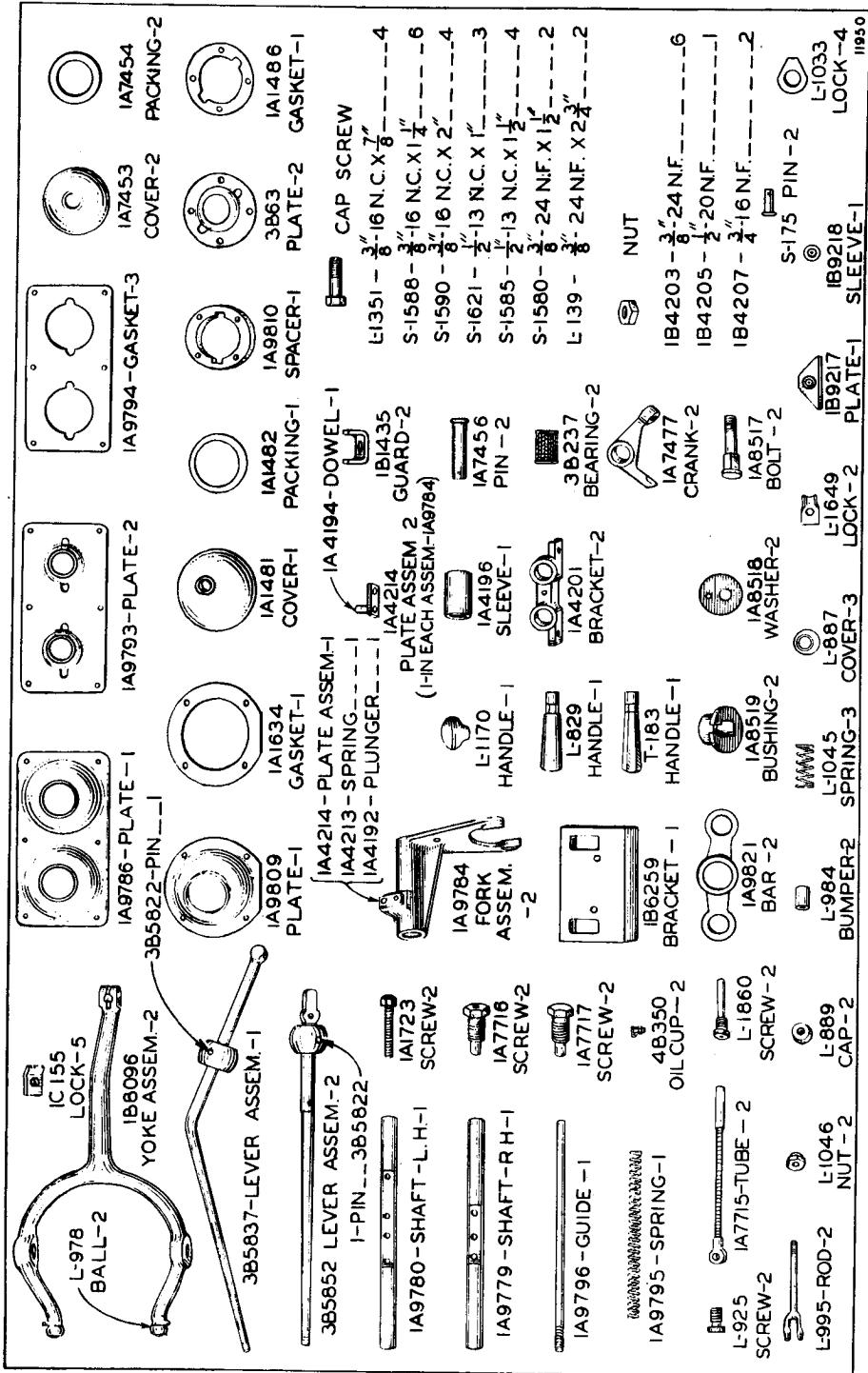


ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

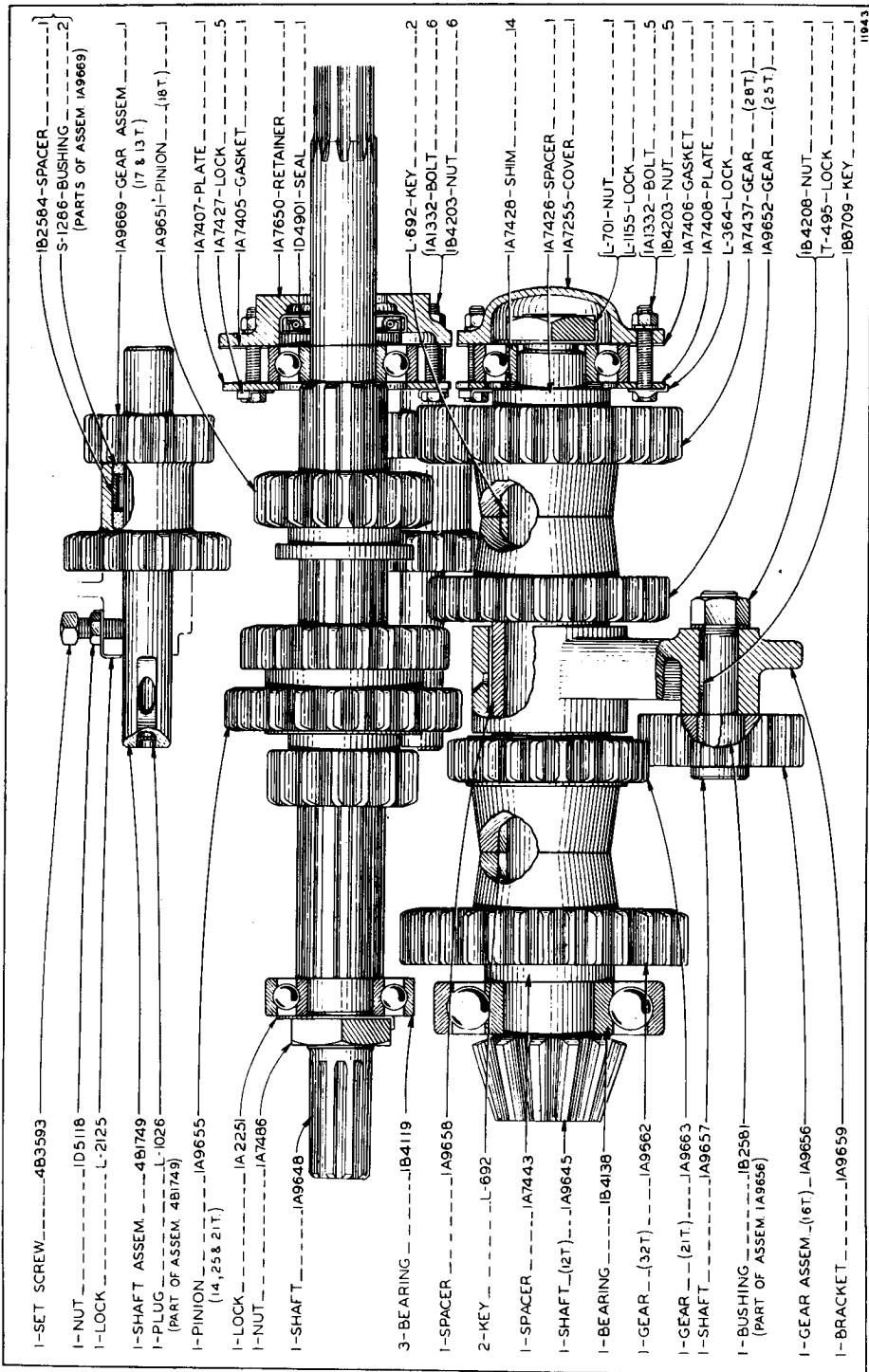


GEAR SHIFT AND STEERING CLUTCH CONTROL

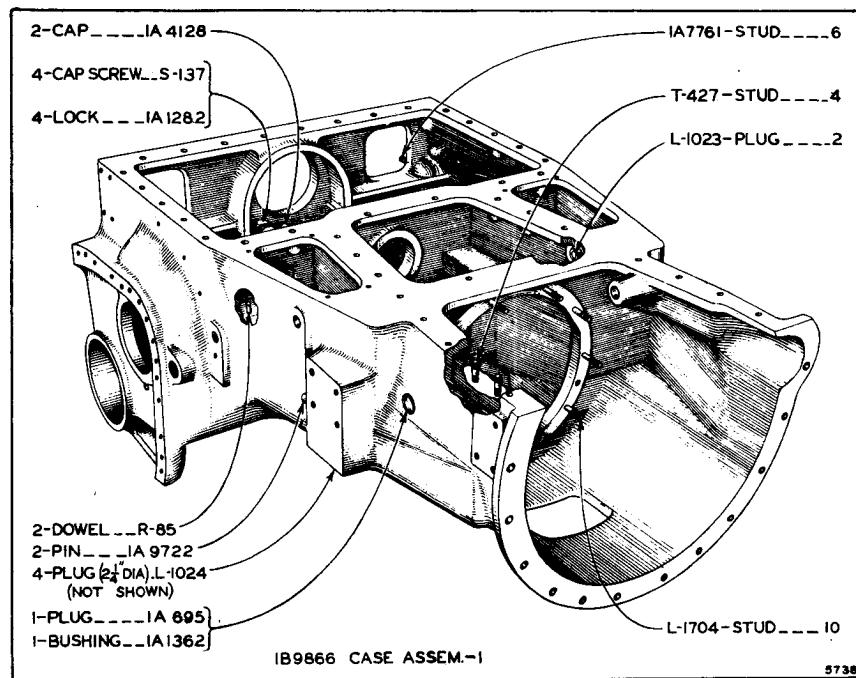
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



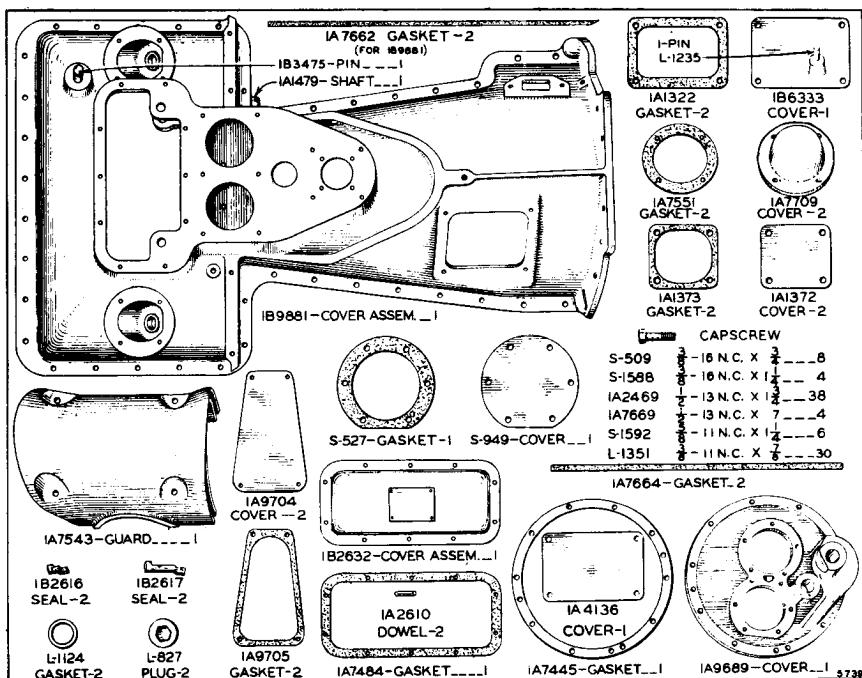
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

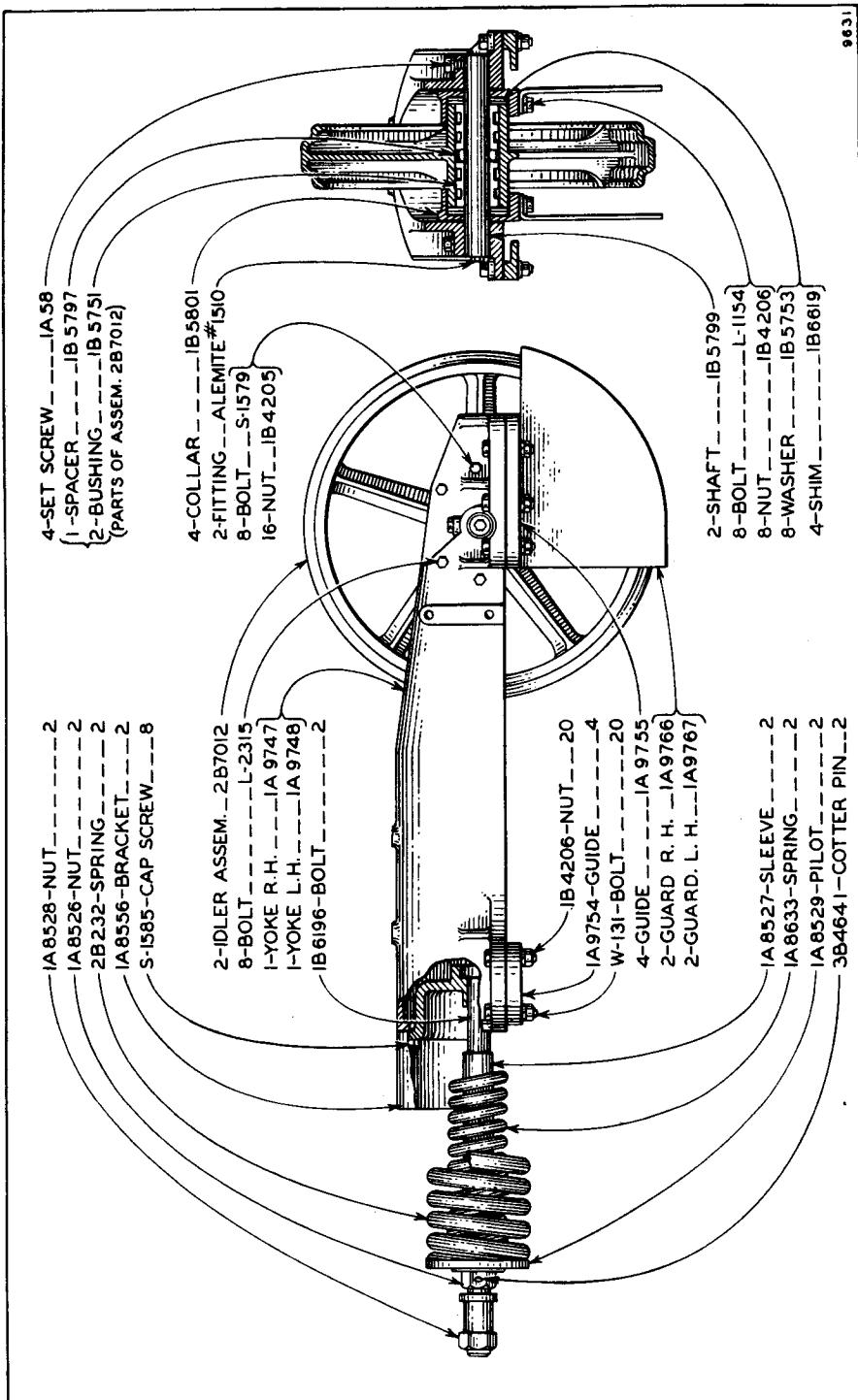


TRANSMISSION CASE ASSEMBLY

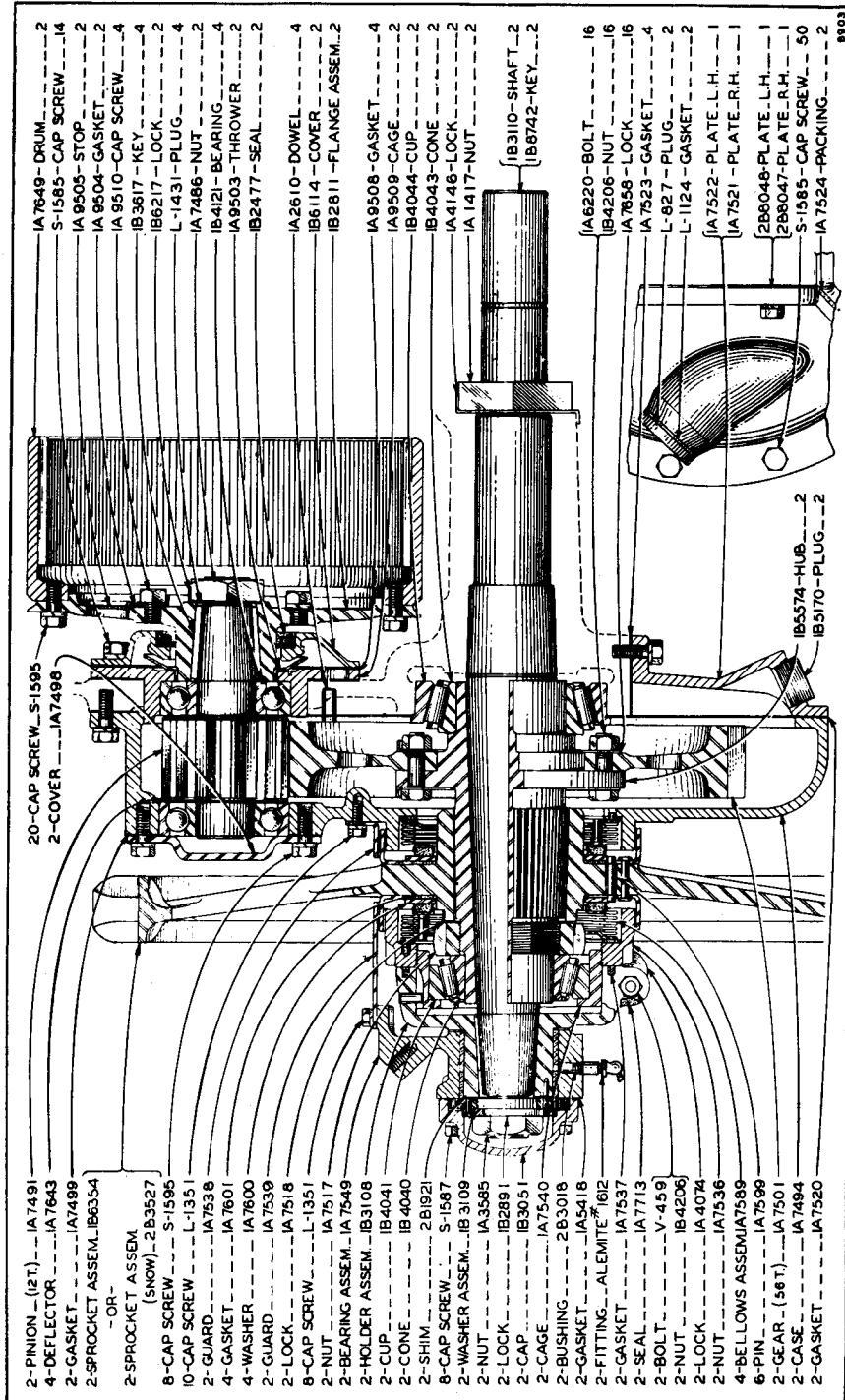


TRANSMISSION CASE COVERS

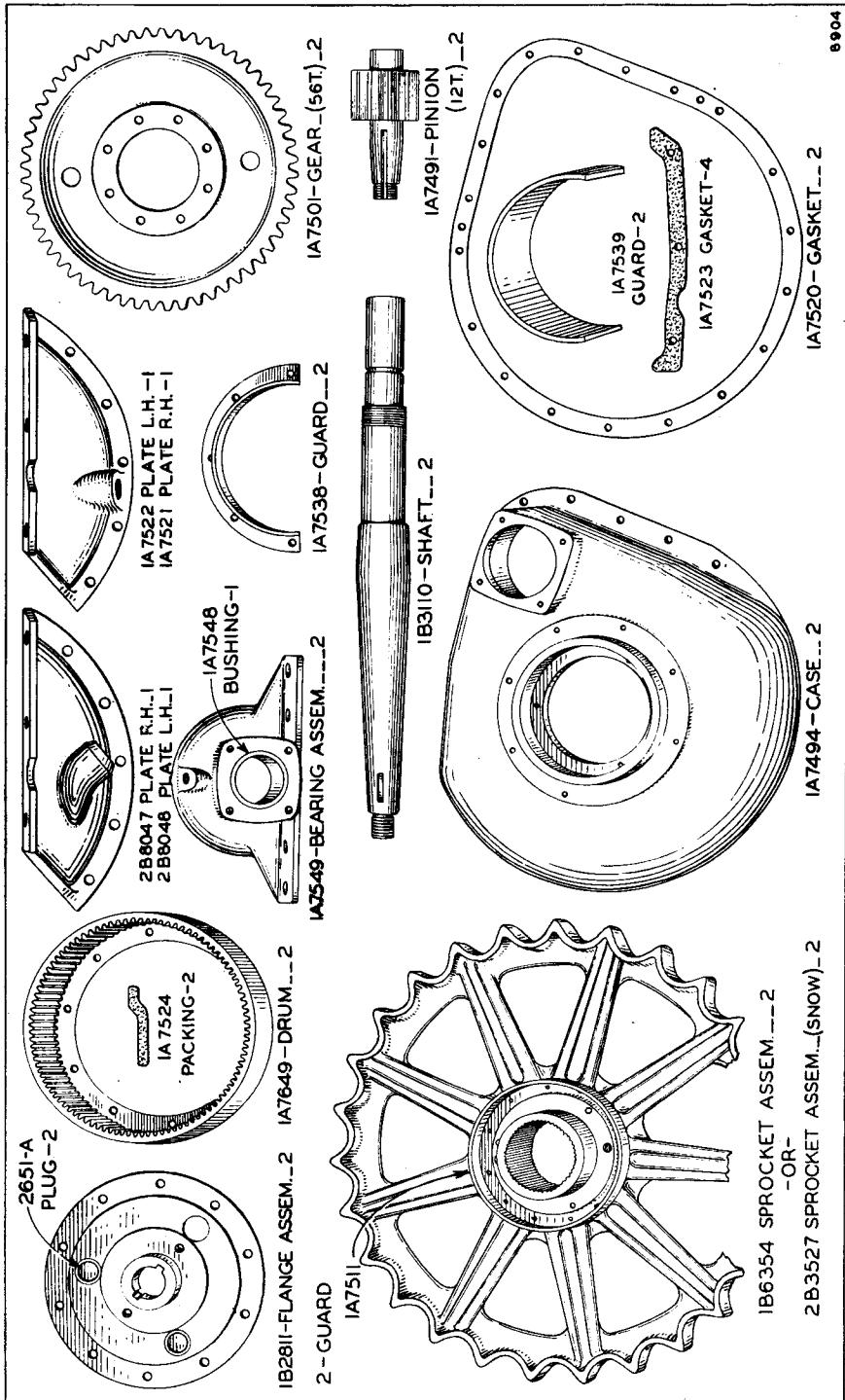
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



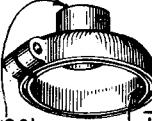
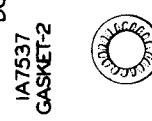
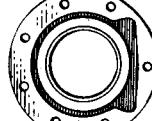
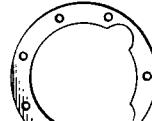
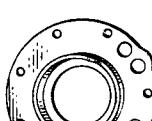
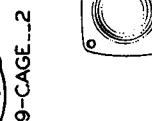
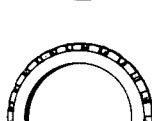
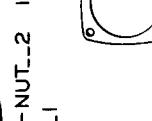
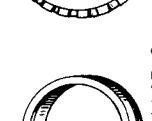
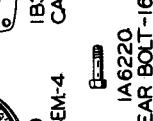
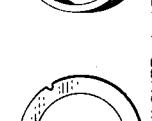
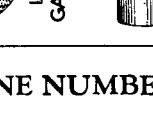
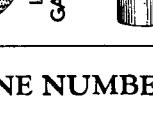
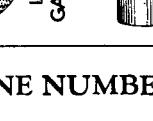
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

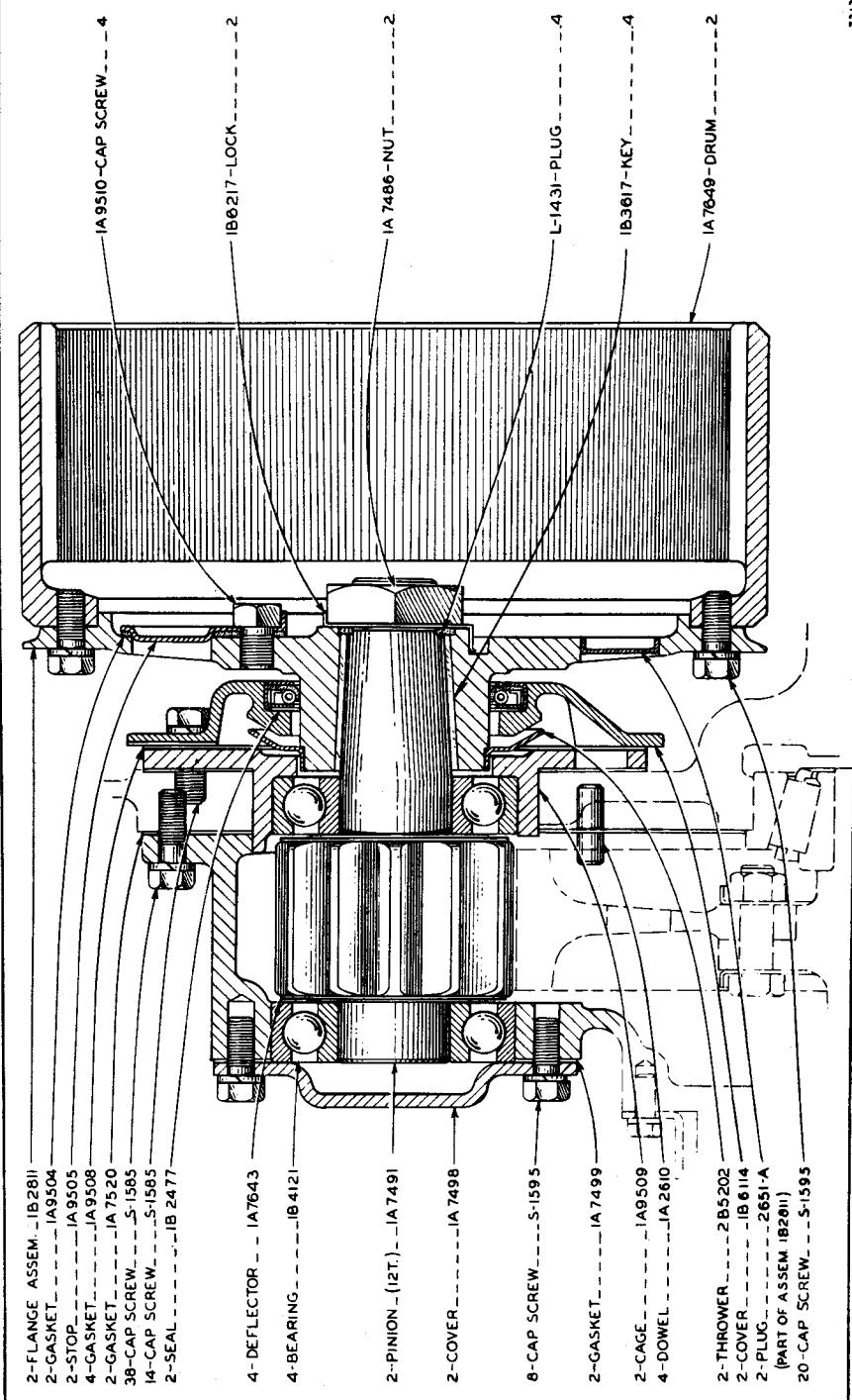


FINAL DRIVE PARTS
(Machines 6E1 to 6E229 Inclusive)

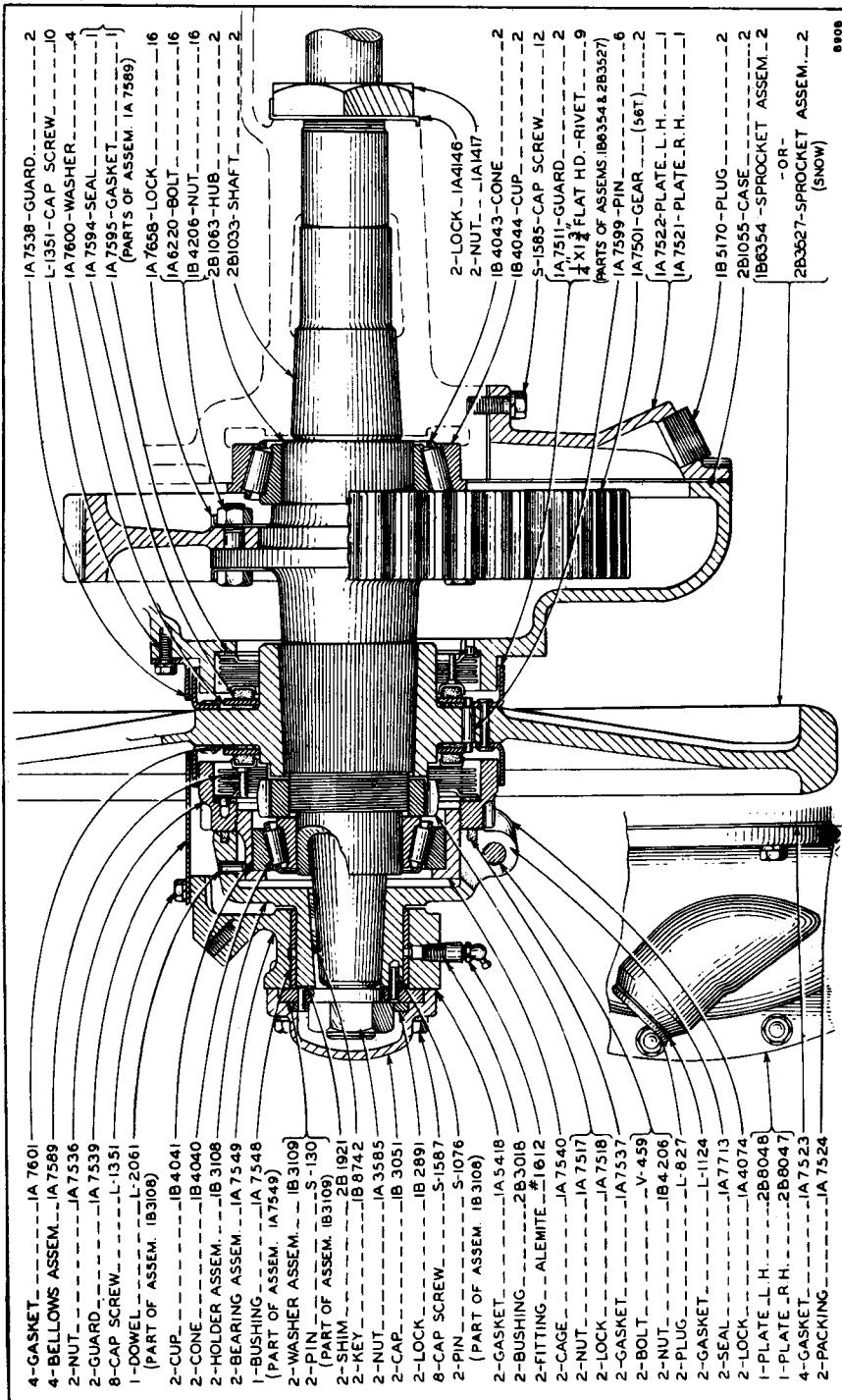
	S-1076 PIN-2		L-2061 DOWEL-1		IA7308 HOLDER ASSEM-2
	IA7536- NUT-2		IA9509- CAGE-2		IB6114- COVER-2
	IA7594- SEAL-1		IA9508- GASKET-4		IA7537 GASKET-2
	IA7595- GASKET-1		IA2477 SEAL-2		IA7643 DEFLECTOR-4
	IA7601- GASKET-4		IA7498 COVER-2		IA4146 LOCK-2
	IA7589- SEAL ASSEM-4		IA7499 GASKET-2		IA4147 NUT-2
	IA6220 GEAR BOLT-16		IB4044- CUP-2		IB5170 PLUG-2
	IB5574 HUB-2		IB4041- CUP-2		IA7713 SEAL-2
	L-1351- $\frac{3}{8}$ - 16 N.C. X $\frac{7}{8}$ --- 18		IA3585 NUT-2		IA7517 LOCK-2
	S-1595- $\frac{1}{2}$ - 13 N.C. X $\frac{1}{4}$ --- 28		IA7486 NUT-2		
	S-1585- $\frac{1}{2}$ - 13 N.C. X $\frac{1}{2}$ --- 64		IB6217 LOCK-2		IA9504 GASKET-2
	S-1587- $\frac{1}{2}$ - 13 N.C. X $\frac{3}{4}$ --- 8		IB8742 KEY-2		
	IA9510- $\frac{5}{8}$ - 11 N.C. X $\frac{3}{4}$ --- 4		IB2610 DOWEL-4		
	V-459- $\frac{5}{8}$ - 18 N.F. X 4 --- 2		IA3617 KEY-4		
					IA4074 LOCK-2
					5-170

FINAL DRIVE PARTS
(Machines 6E1 to 6E229 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

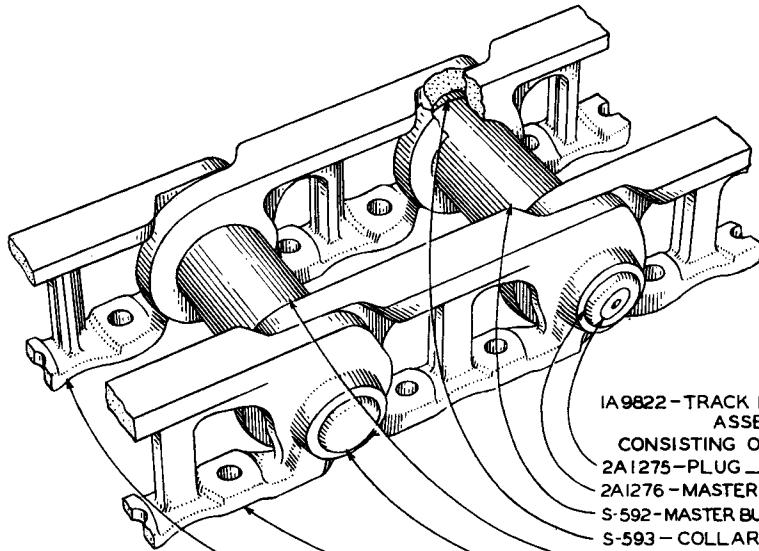


FINAL DRIVE
(Effective with Machine 6E230)



FINAL DRIVE
Machine 6E230
(Effective with
Machine 6E230)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



IA9822 - TRACK LINK
ASSEM. ____ 1
CONSISTING OF:
2A1275 - PLUG ____ 2
2A1276 - MASTER PIN ____ 1
S-592 - MASTER BUSHING ____ 1
S-593 - COLLAR ____ 2
S-234 - BUSHING ____ 33
S-497 - PIN ____ 33
S-236 - LINK L.H. ____ 34
S-233 - LINK R.H. ____ 34

5907

TRACK LINK ASSEMBLY (2 Assemblies Req'd.)

	Complete Track Assem. (2 Req'd. per Tractor)	Shoe (34 Req'd. for One Track)
8" Grouser Shoe	1B3204	1B3116
8" " H.T.	1B3212	1B3211
10" " "	1B3206	1B3205
10" " H.T.	1B3214	1B3213
12" " "	1B3208	1B3207
12" " H.T.	1B3216	1B3215
12" Ice Shoe	1B5478	(S.S.) 1B459 (17 Req'd.) (D.S.) 1B460 (17 Req'd.)
13" Snow Shoe	1B5477	(S.S.) 1B457 (17 Req'd.) (D.S.) 1B458 (17 Req'd.)
13" Rubber Shoe	1B3661	Plate S-2511 Shoe S-2512
13" Flat Shoe	1B2652	S-2111
13" Skeleton Shoe	1B2892	S-1843
13" Semi-Skeleton Snow Shoe	3B3212	(S.S.) 3B3548 (17 Req'd.) (D.S.) 3B3549 (17 Req'd.)
14" Grouser Shoe	1A9823	1A9831
14" " H.T.	1B3192	1B2991
16" " "	**1B3210	1B3209
16" " H.T.	**1B3218	1B3217
16" Grouser Shoe 1 ¹ / ₂ " Offset R.H.	2B1235	{ 1 Req'd. } 2B1235
16" " L.H.	2B1236	{ 1 Req'd. } 2B1236
16" Semi-Skeleton Grouser Shoe H.T. Snow	**2B7909 **2B9738	2B7909 (S.S.) 2B9739 (17 Req'd.) (D.S.) 2B9740 (17 Req'd.)
18" Grouser Shoe	**2B878	2B2066
18" " H.T.	**2B3801	2B3818
18" Grouser Shoe 1 ¹ / ₂ " Offset R.H.	**1B5547	{ 1 Req'd. } 1B5545
18" " L.H.	**1B5548	{ 1 Req'd. } 1B5546
20" Angle Shoe	**2B2355	2B2355
20" Grouser Shoe	**2B879	2B2090
20" " H.T.	**2B3798	2B3819
20" Grouser Shoe 2 ¹ / ₂ " Offset R.H.	**1B4897	{ 1 Req'd. } 1B4895
20" " L.H.	**1B4898	{ 1 Req'd. } 1B4896
24" " "	**2B1234	1B5999
24" Angle Shoe	**2B2091	R-217
30" Grouser Shoe	*2B5043	1B6509
30" Angle Shoe	*2B4917	2B4908

2A3223 Track Shoe Bolt - 136 Req'd. for one Track
S-1584 " " " - 136 (Used with Tracks 1B2652,
1B2892, 1B5478 & 1B5477)

1B4432 " " " - Nut - 136 Req'd. for one Track

H.T. - Heat Treated S.S. - Single Spike D.S. - Double Spike

* - For use on Wide Gauge Models only

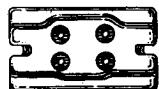
** - Cannot be used on Thirty-Five Tractors with 53" Tread

11944

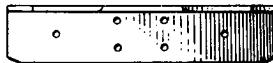
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



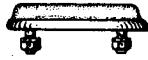
GROUSER SHOE



FLAT SHOE



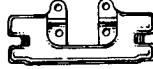
ANGLE SHOE



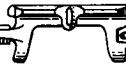
RUBBER SHOE



RUBBER SHOE PLATE

SNOW SHOE
(SINGLE SPIKE)SNOW SHOE
(DOUBLE SPIKE)ICE & DIRT
GROUSERSTREET
PLATE

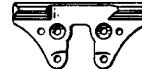
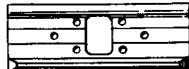
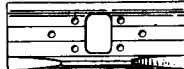
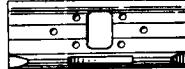
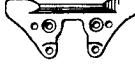
SKELETON SHOE



ICE GROUSER



DIRT GROUSER

ICE SHOE
(DOUBLE SPIKE)SEMI-SKELETON
GROUSER SHOESEMI-SKELETON
SNOW SHOE
(SINGLE SPIKE)SEMI-SKELETON
SNOW SHOE
(DOUBLE SPIKE)ICE SHOE
(SINGLE SPIKE)

8279

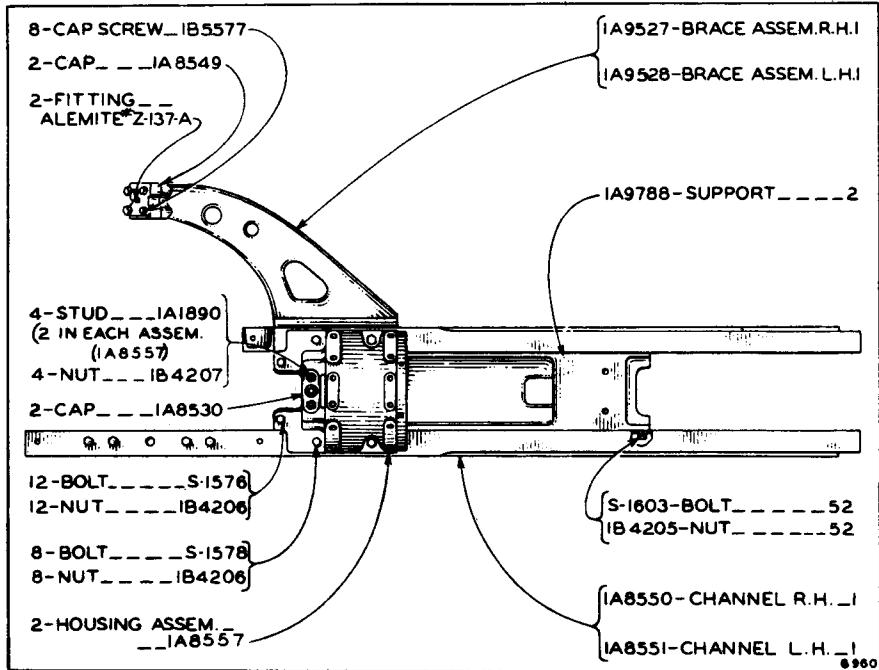
TRACK SHOES, GROUSERS AND STREET PLATES

Name	Complete Group Nos.		Part Number	Unit Part		For use on Track Shoes
	(Full Set)	(Half Set)		Qty.in Full Set	Qty.in Half Set	
Ice & Dirt Grouser	1B3592	2B3486	L-1934	68	34	1B3205, 1B3213, 1B3207, 1B3215,
Street Plate	1B3324	2B3489	S-1927	68	34	1A9831, 1B2991, 1B3209, 1B3217, 2B1295, 2B1296, 2B7910, 2B9739, 2B9740, 2B2086, 2B3818, 1B5545, 1B5546, 2B2090, 2B3819, 1B4895, 1B4896, 1B5989 & 1B6509
Ice Grouser	1B3593	2B3488	S-1847 R.H. S-1848 L.H.	34	17	S-1843 & S-2111
Dirt Grouser	1B3594	2B3487	S-1845 R.H. S-1846 L.H.	34	17	S-2111

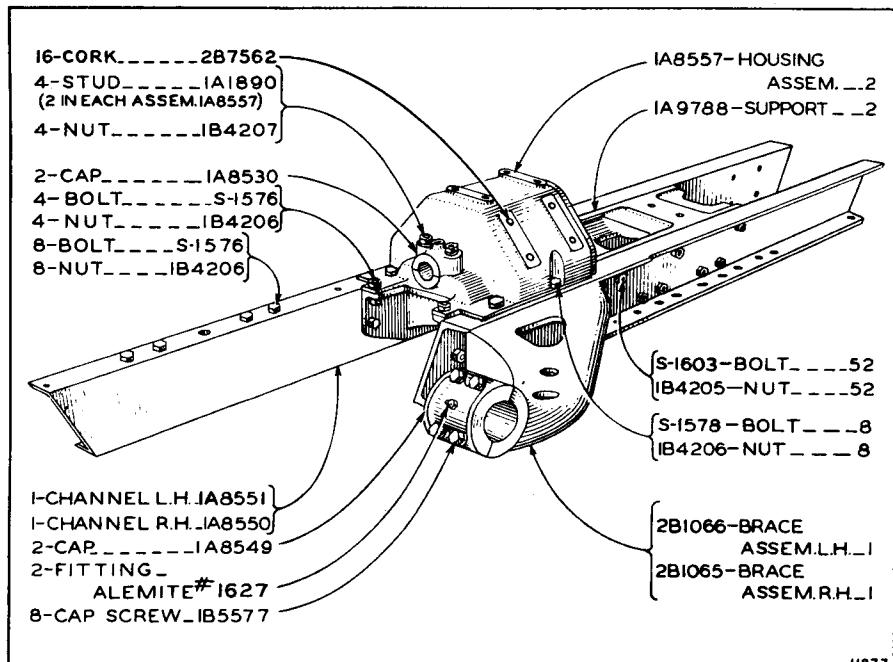
S-1584 Bolt 2 Req'd. for each Grouser	L-1934		S-1847, S-1848, S-1845 & S-1846			
S-1844 " 1 "	" "		S-1847, S-1848, S-1845 & S-1846			
S-1603 " 2 "	" "		Street Plate S-1927			
1B4205 Nut (Used with S-1584 & S-1603)						
1B4331 " { " "	S-1844)					
15057 Washer (Used with S-1844)						

9646

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

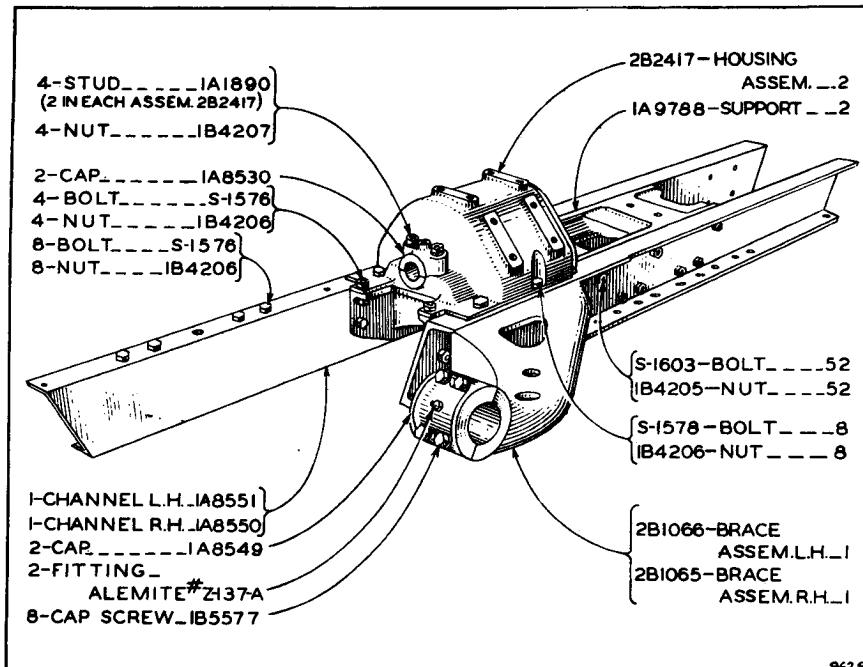


TRACK ROLLER FRAME
(Machines 6E1 to 6E229 Inclusive)



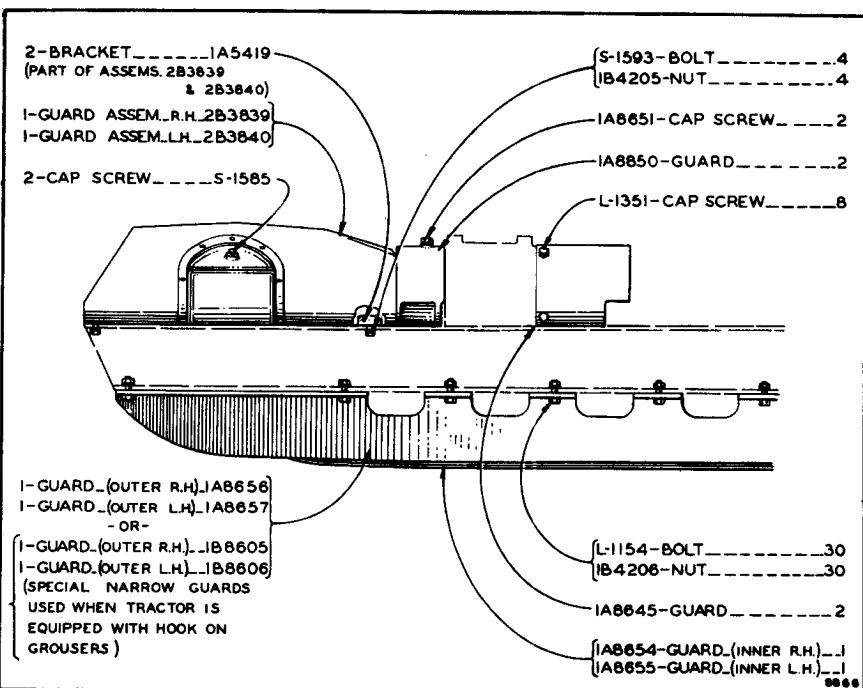
TRACK ROLLER FRAME
(Machines 6E230 to 6E878 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



9629

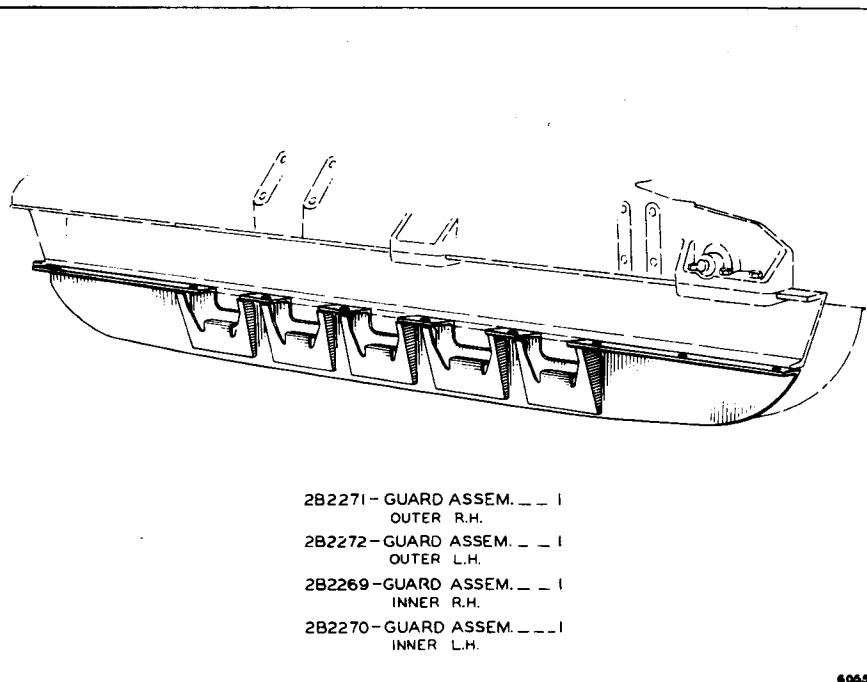
TRACK ROLLER FRAME
(Effective with Machine 6E879)



9666

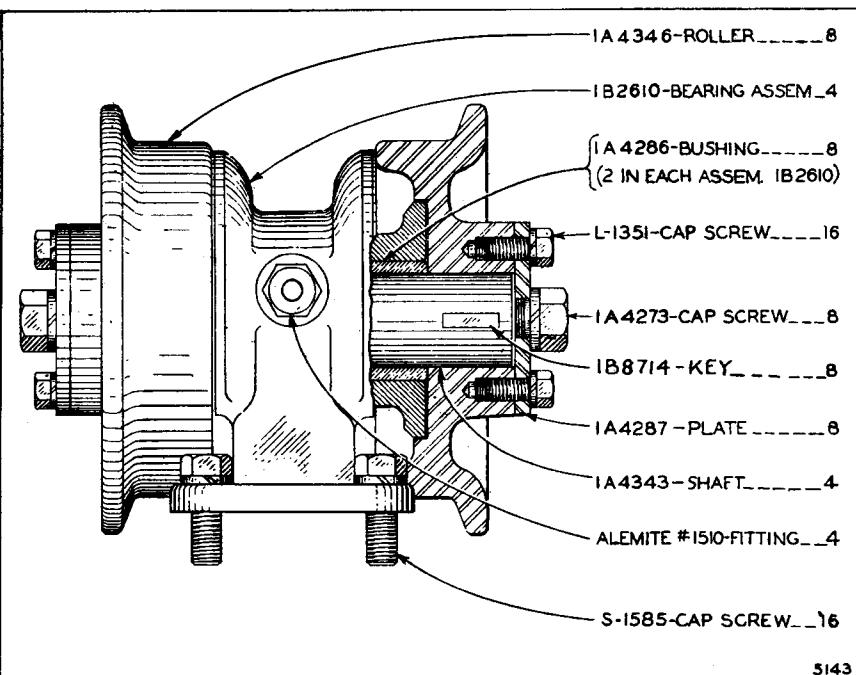
TRACK ROLLER FRAME GUARDS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



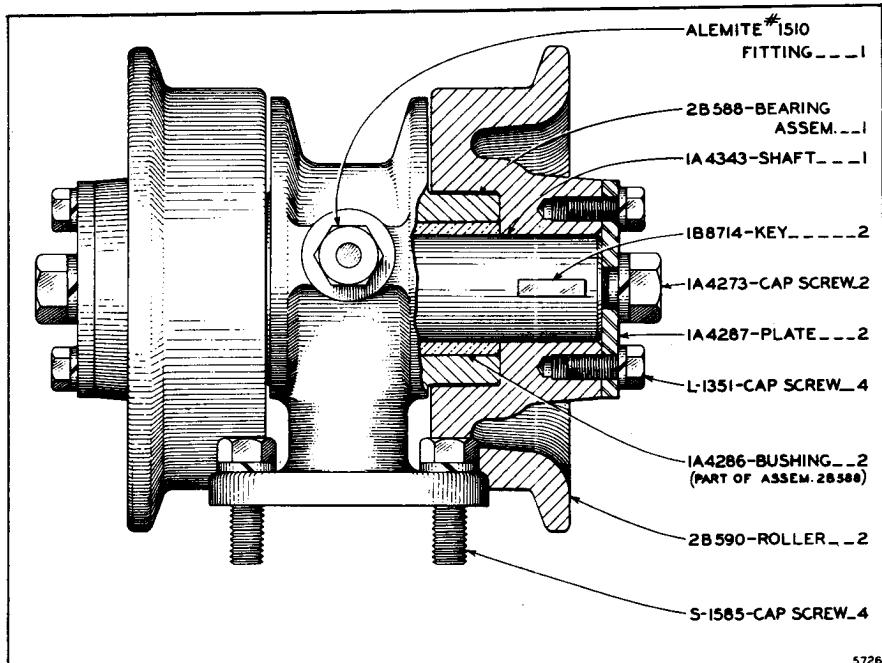
2B2273 TRACK ROLLER FRAME GUARD GROUP (Heavy Duty)

6065



5143

1B2609 TRACK CARRIER ROLLER GROUP (4 Groups Req'd.)
(Machines 6E1 to 6E400 Inclusive)**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

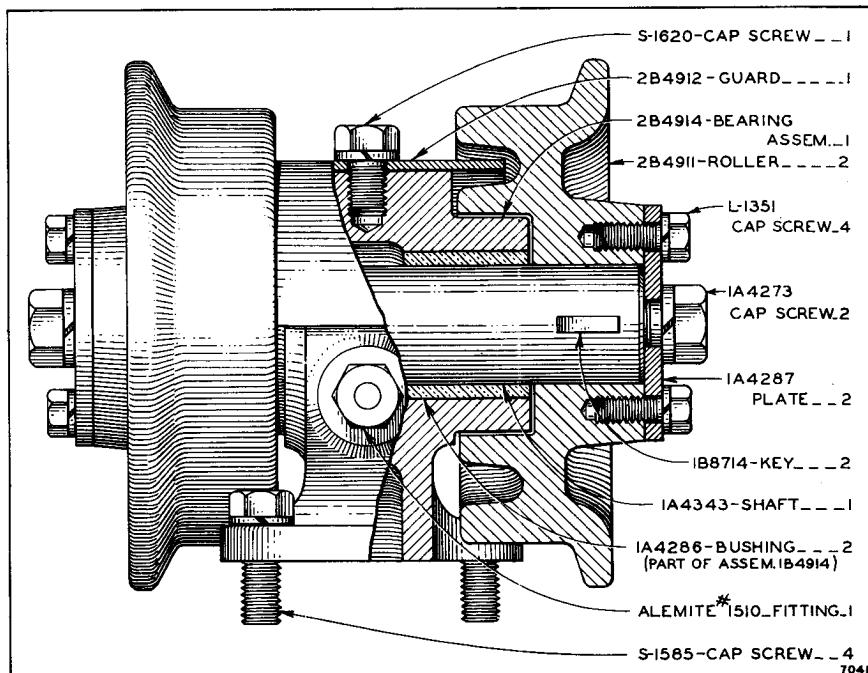


5726

TRACK CARRIER ROLLER GROUP (4 Groups Req'd.)

(Machines 6E401 to 6E1611 Inclusive)

Note: Only separate parts serviced. When complete group is wanted order 2B587.



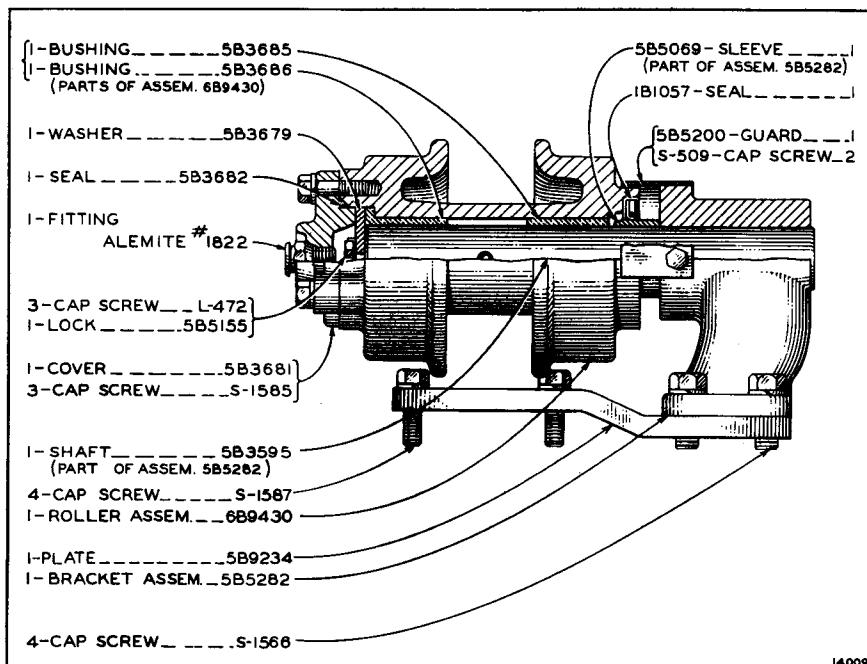
7041

2B587 TRACK CARRIER ROLLER GROUP (4 Groups Req'd.)
(Effective with Machine 6E1612)**ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS**

6B9437 Track Carrier Roller Arrangement-Changover

Consists of:

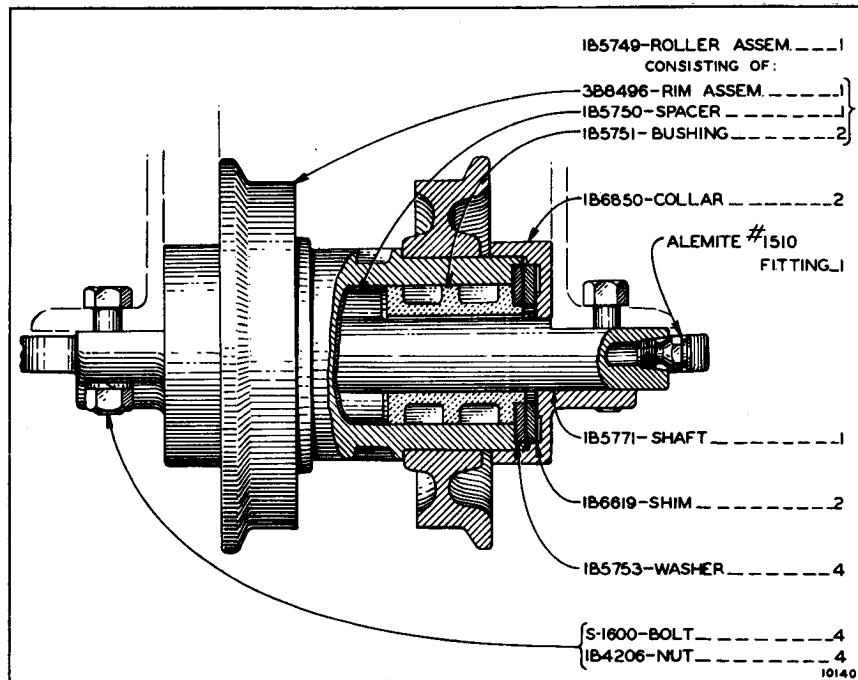
4 6B9431 Track Carrier Roller Group Shown Below



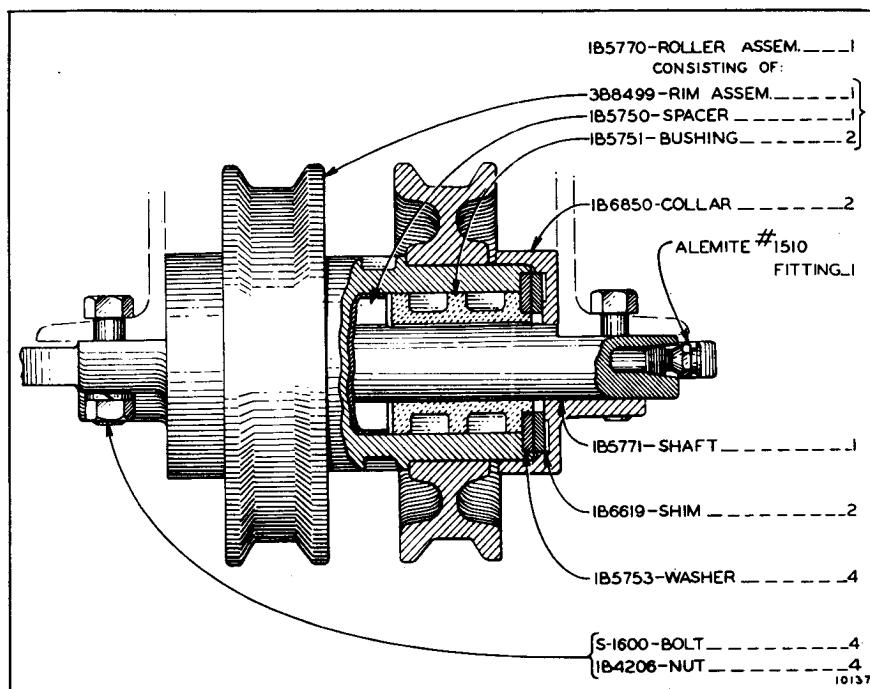
6B9431 TRACK CARRIER ROLLER GROUP
(Part of 6B9437 Track Carrier Roller Arrangement)

14009

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

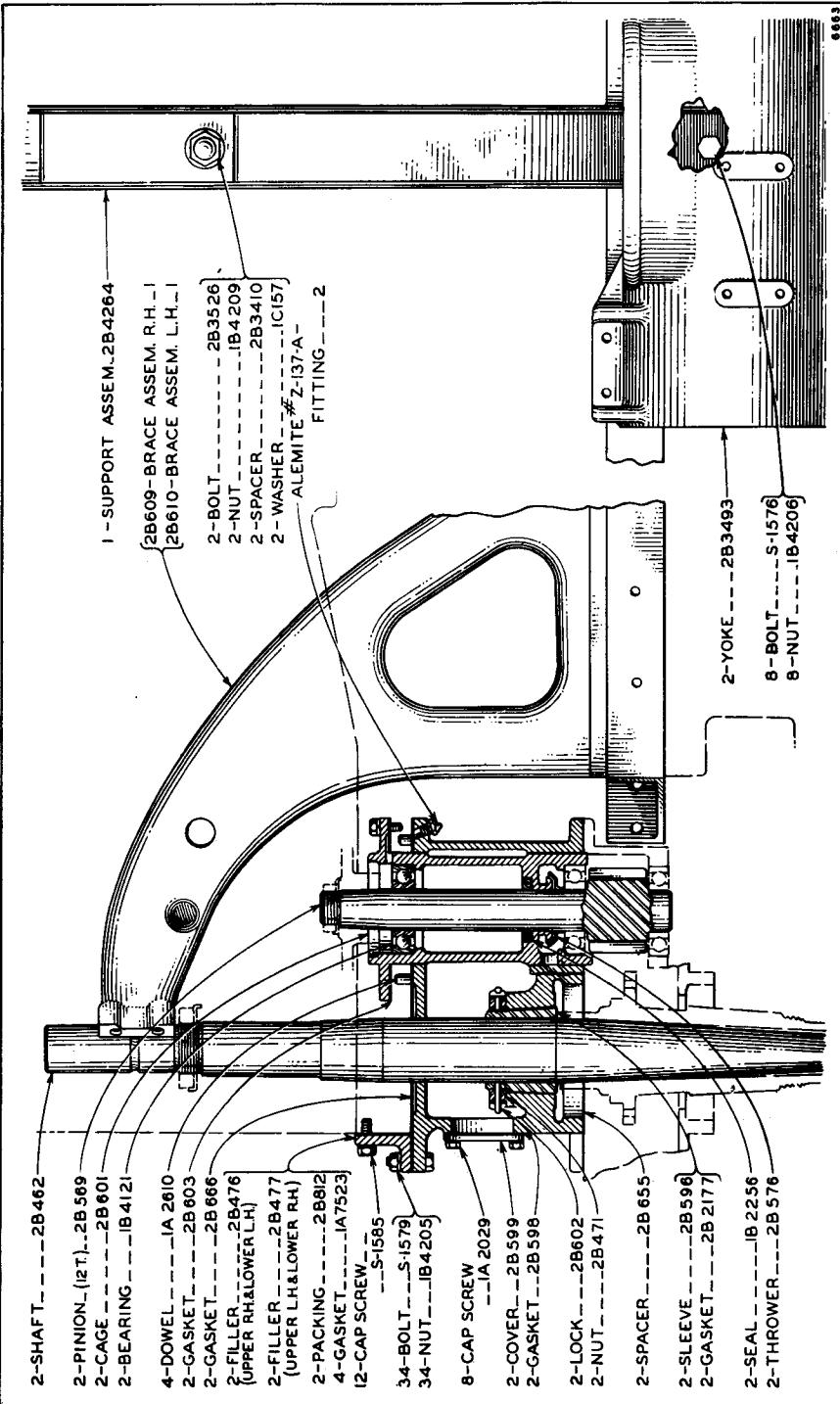


1B6855 TRACK ROLLER GROUP—SINGLE FLANGE (6 Groups Req'd.)



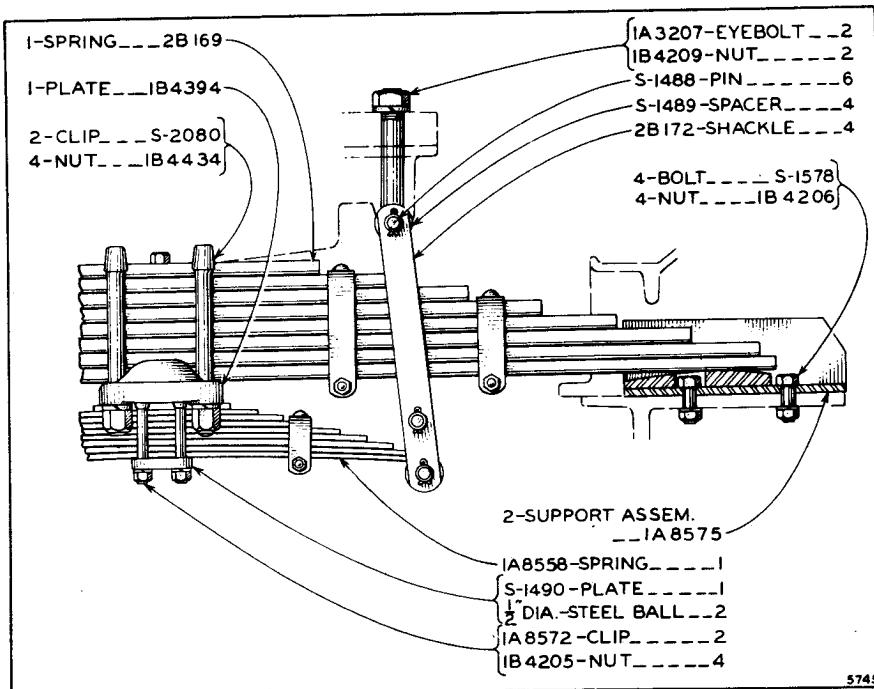
1B6857 TRACK ROLLER GROUP—DOUBLE FLANGE (4 Groups Req'd.)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

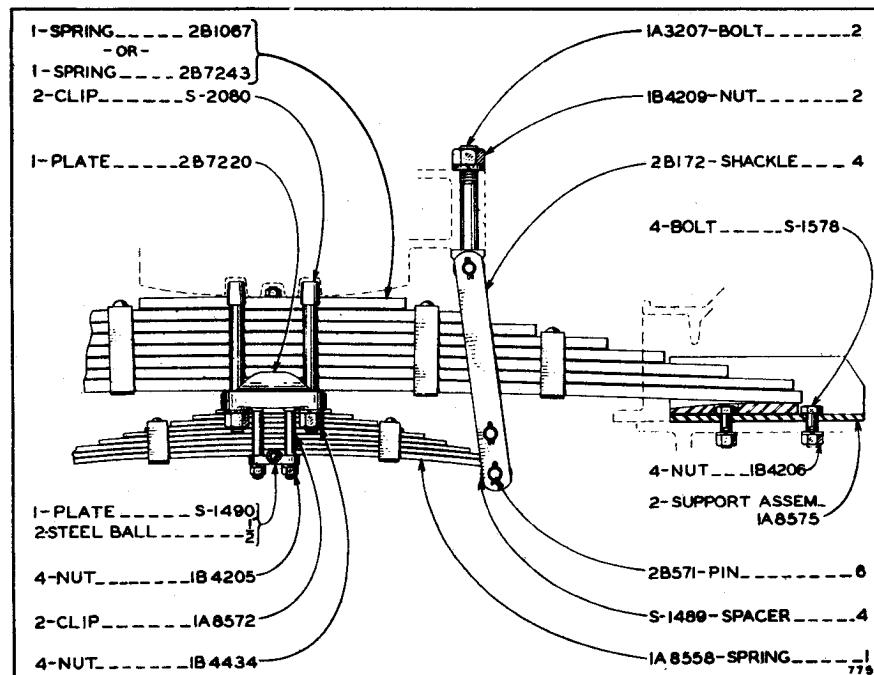


2B4302-74" GAUGE GROUP (Non-Oscillating Type)
(Effective with Machine 6E230)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

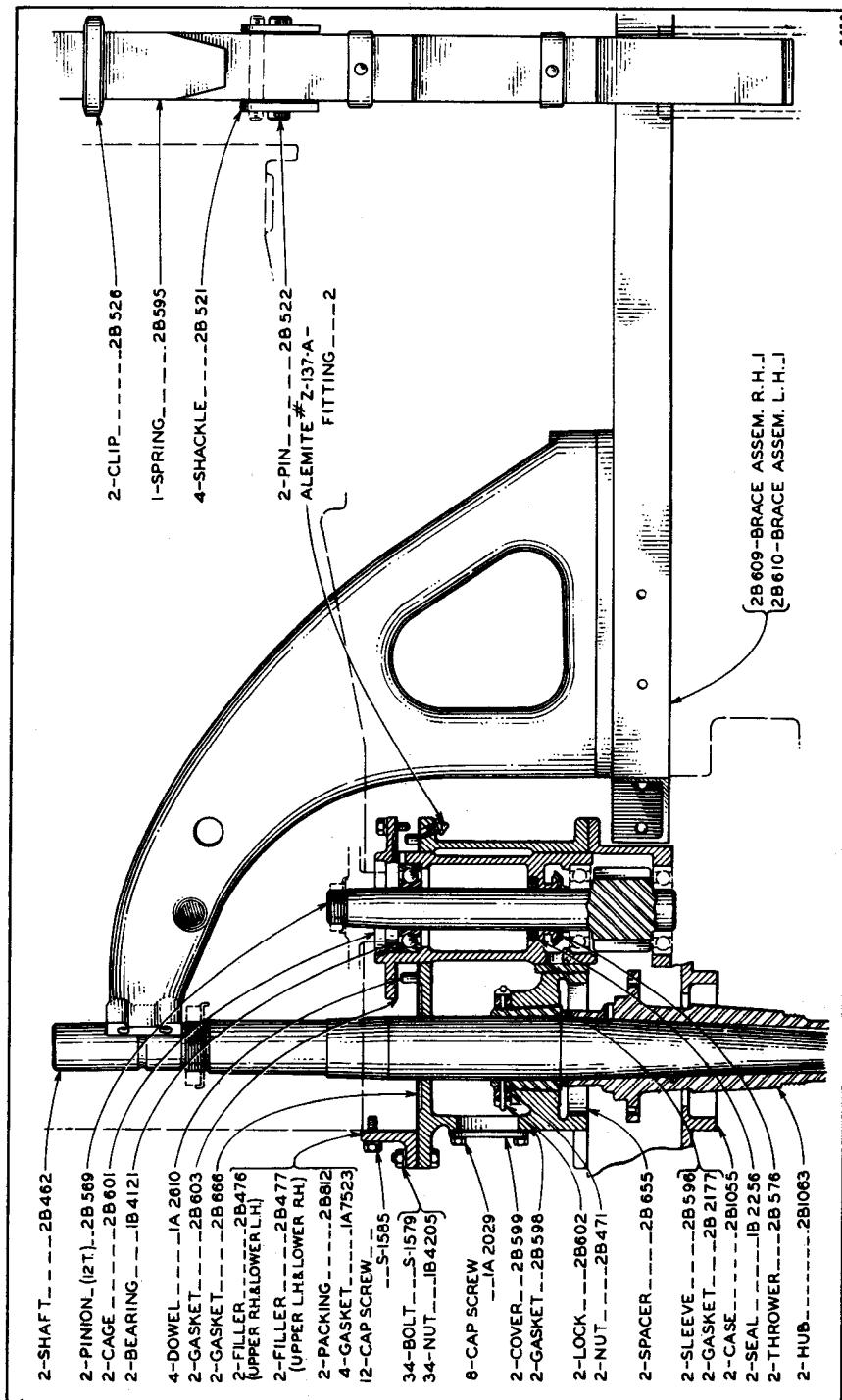


EQUALIZER SPRING
(Machines 6E1 to 6E229 Inclusive)



EQUALIZER SPRING
(Effective with Machine 6E230)

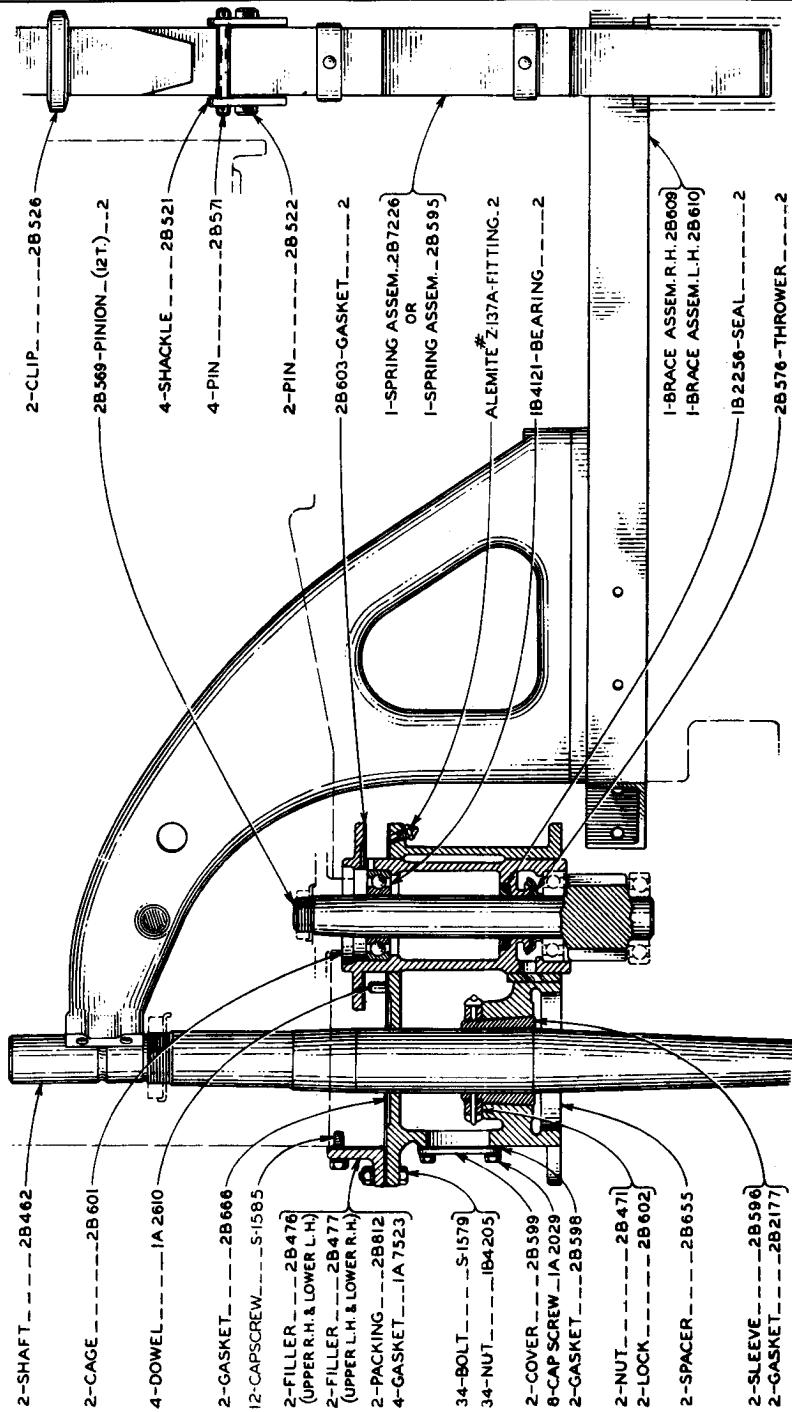
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



2B2640—74" GAUGE GROUP (Oscillating Type)
(Machines 6E1 to 6E229 Inclusive)

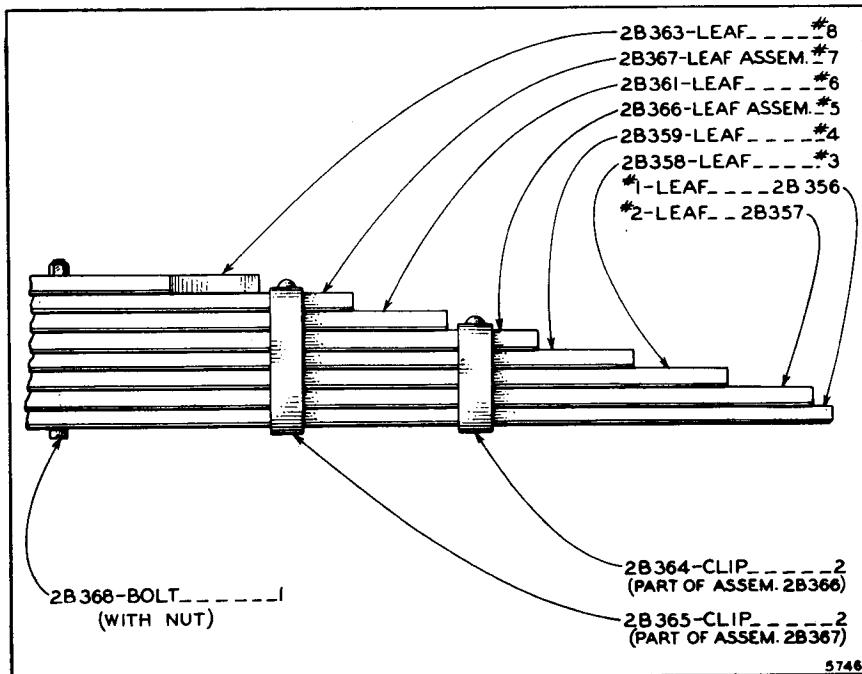
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

7738

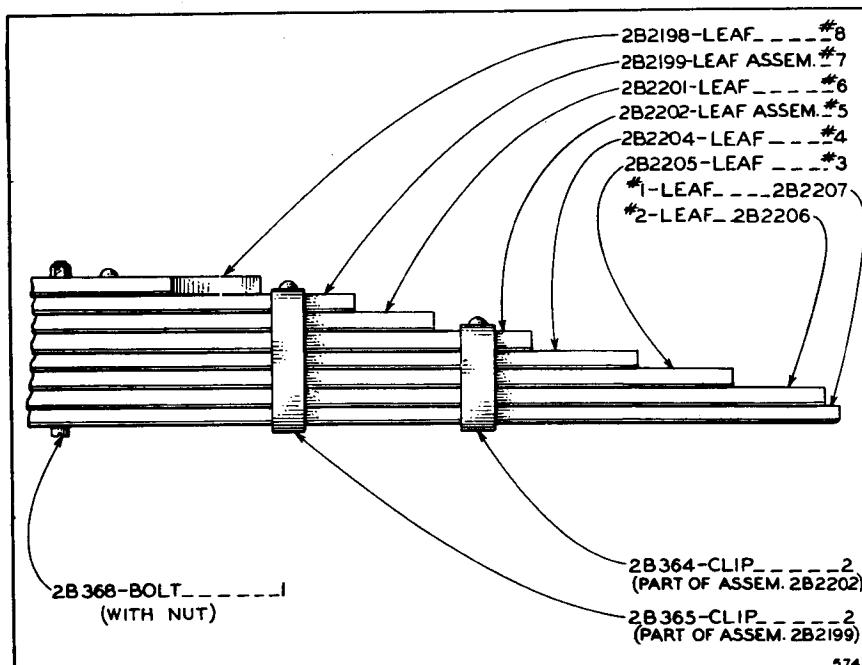


2B433—74" GAUGE GROUP (Oscillating Type)
(Effective with Machine 6E230)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

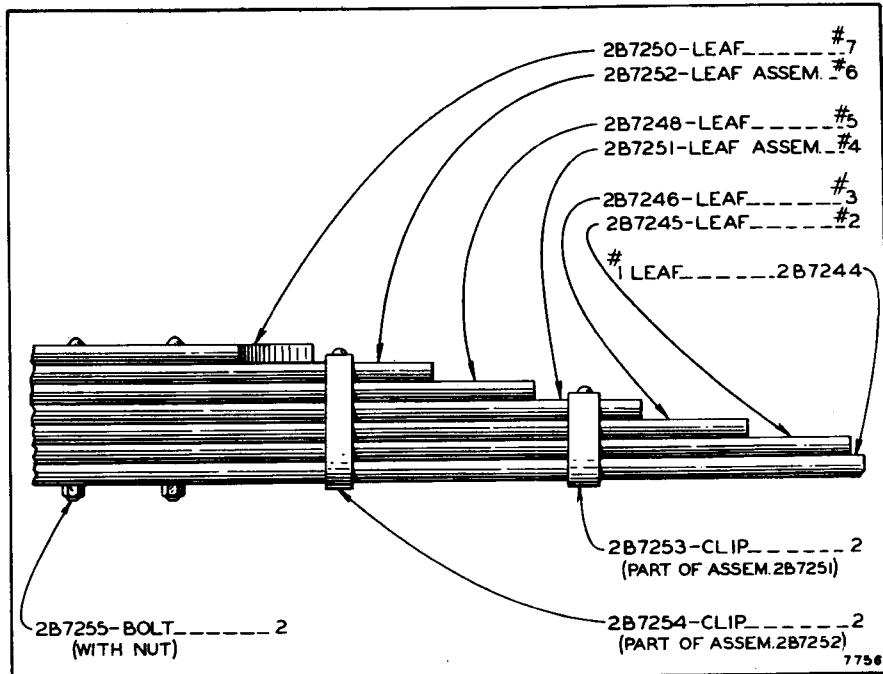


2B169 SPRING (53" Gauge Machines)
(Machines 6E1 to 6E229 Inclusive)

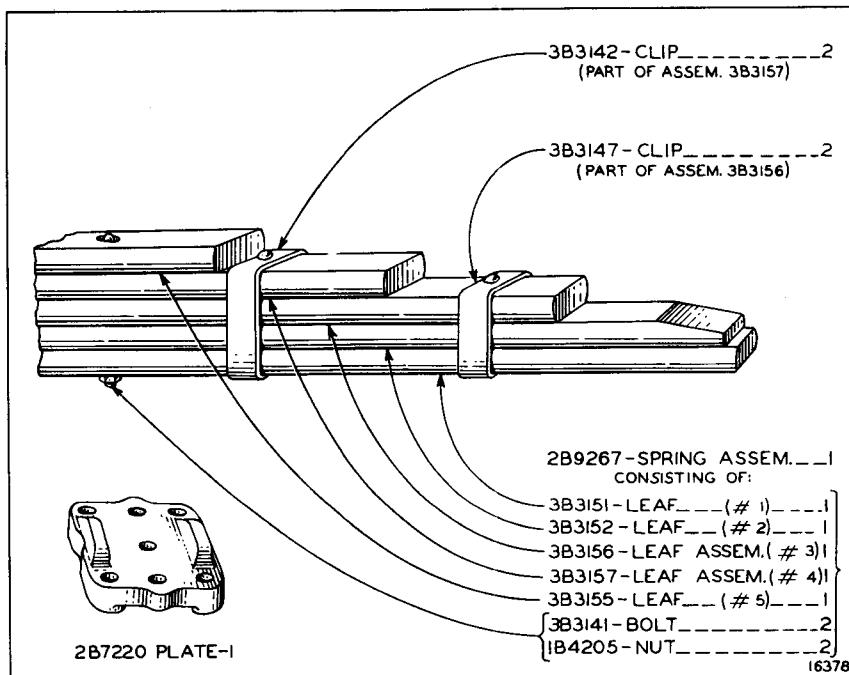


2B1067 SPRING (56" Gauge Machines)
(Effective with Machine 6E230)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

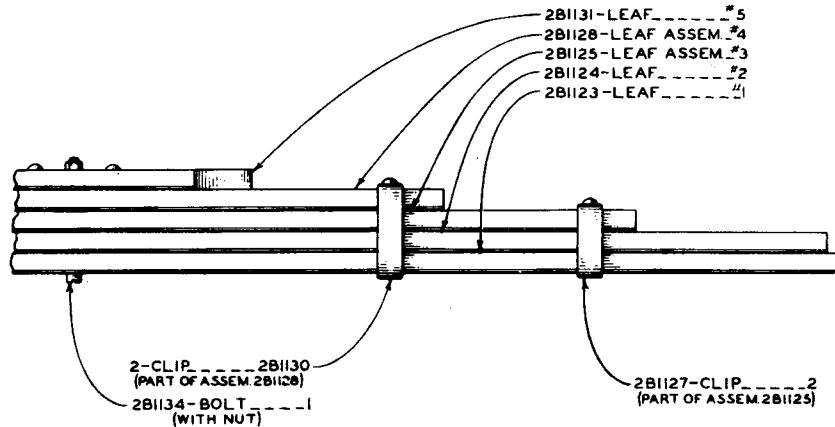


2B7243 SPRING (56" Gauge Machines)
(Effective with Machine 6E230)



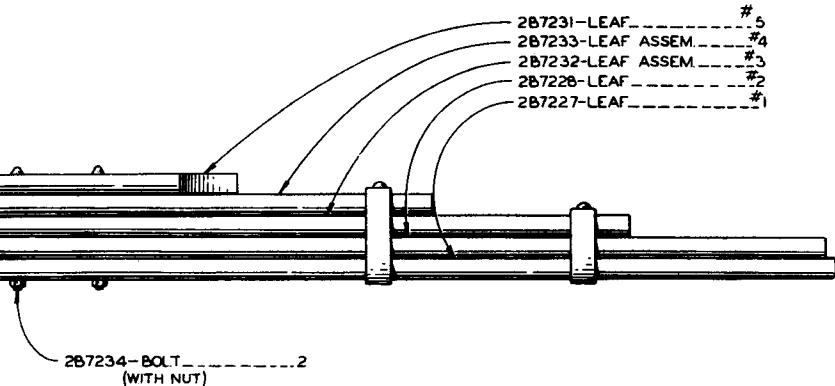
2B9220 EQUALIZER SPRING GROUP (Heavy Duty—56" Gauge Machines)
(Effective with Machine 6E230)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



8440

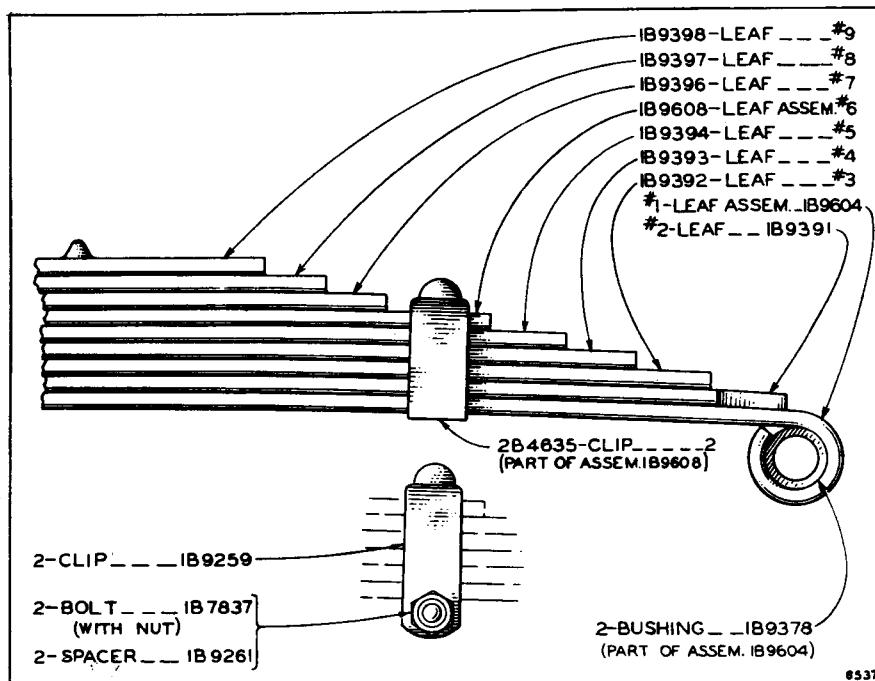
2B595 SPRING
(Part of 2B2640 and 2B433—74" Gauge Groups)



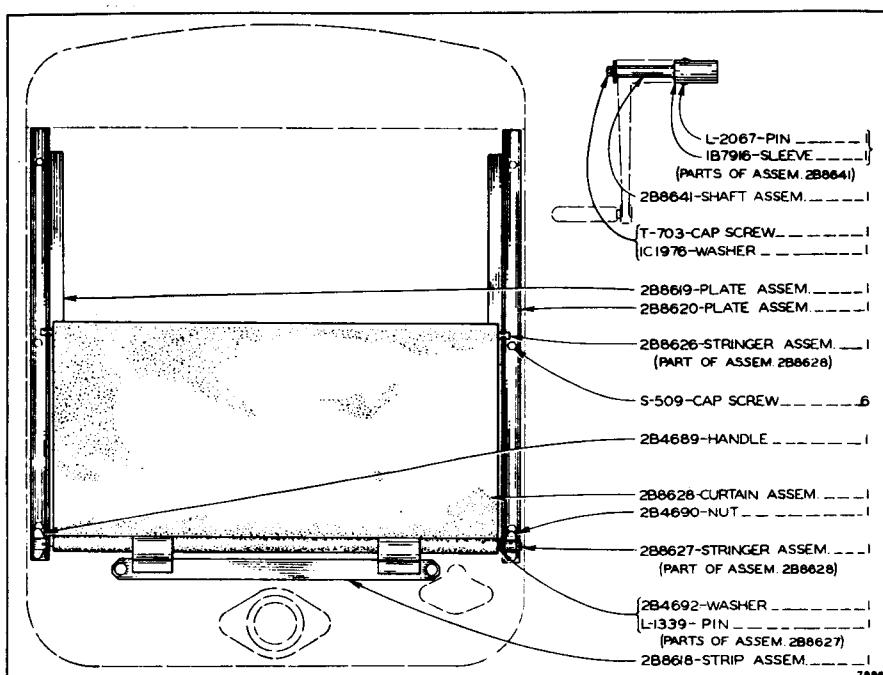
8511

2B7226 SPRING
(Part of 2B433—74" Gauge Group)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

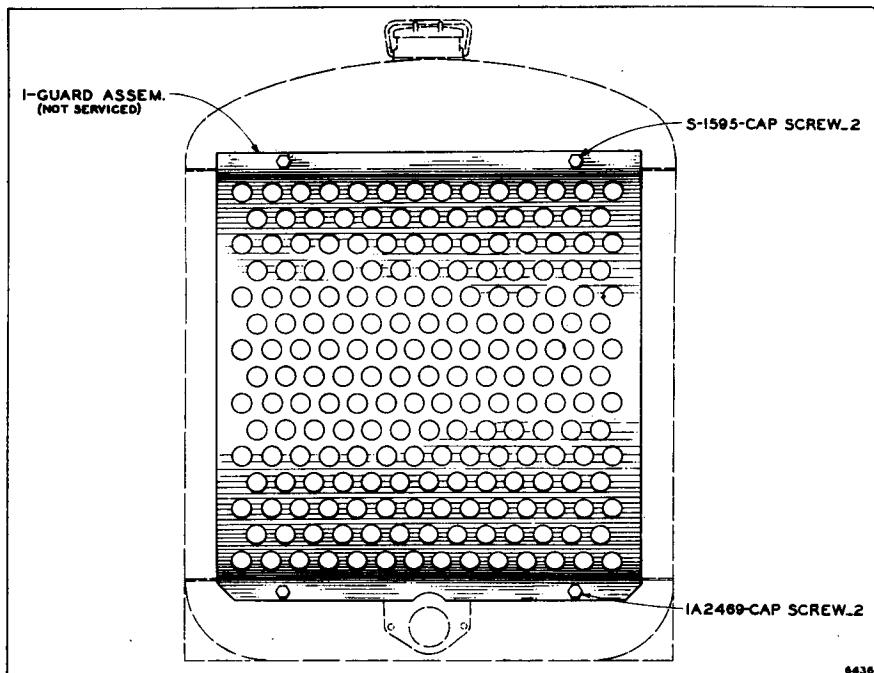


1A8558 SPRING

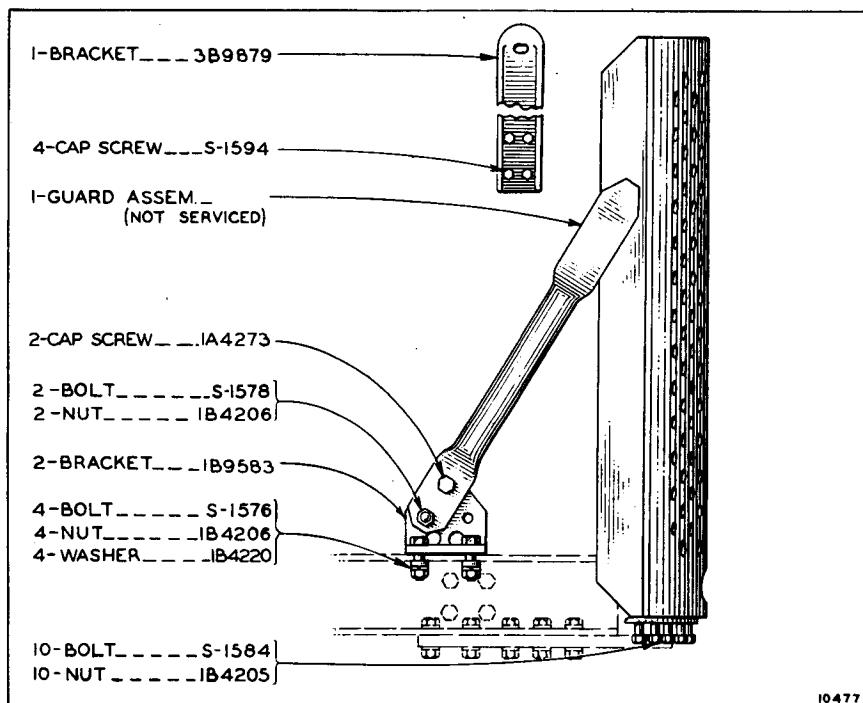


2B8629 RADIATOR CURTAIN GROUP

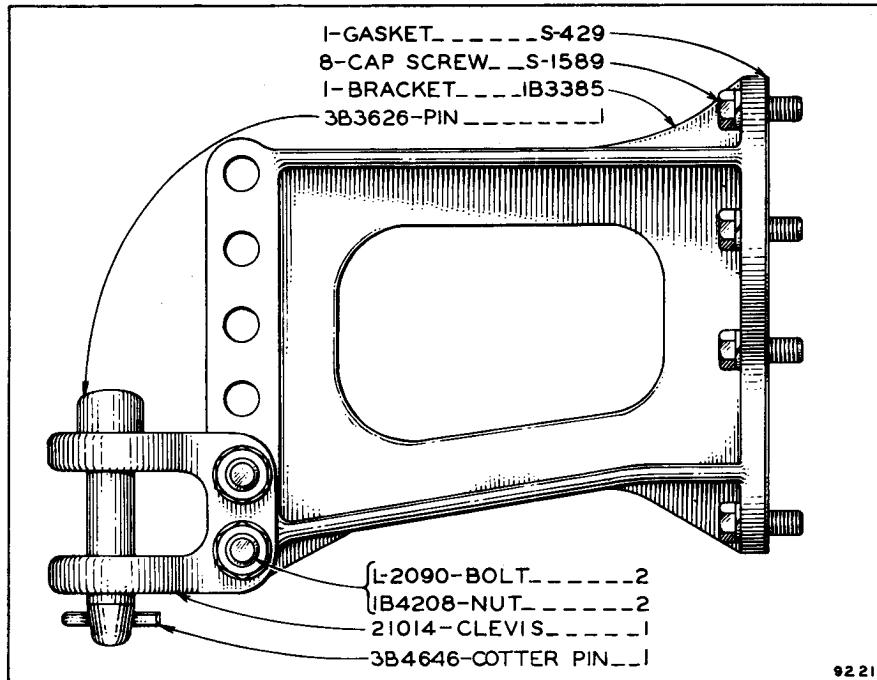
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



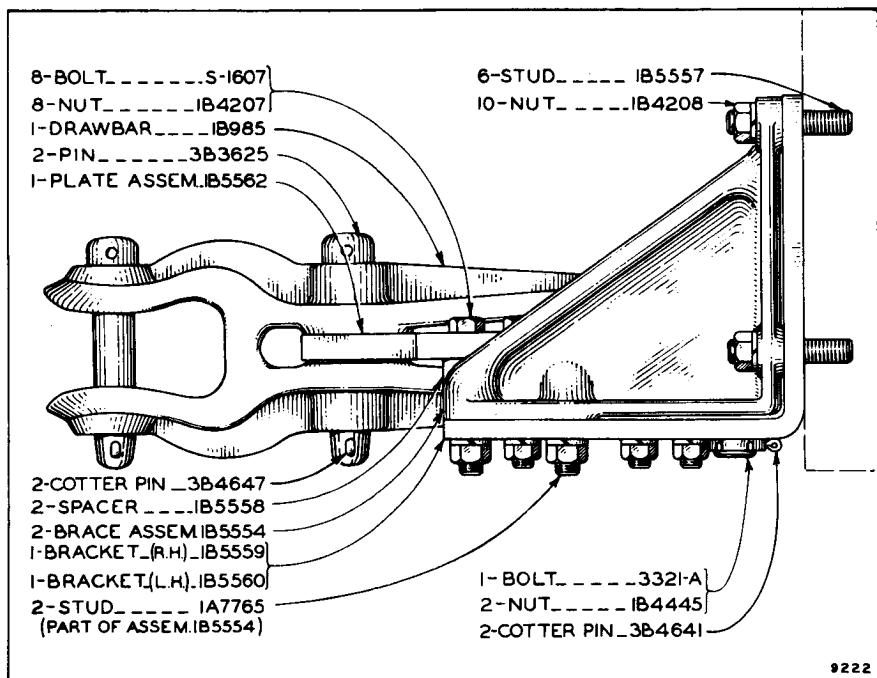
2B2453 RADIATOR GUARD GROUP

1B8984 RADIATOR GUARD GROUP
(For use with Front Bumper)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



1B3384 HIGH DRAWBAR GROUP

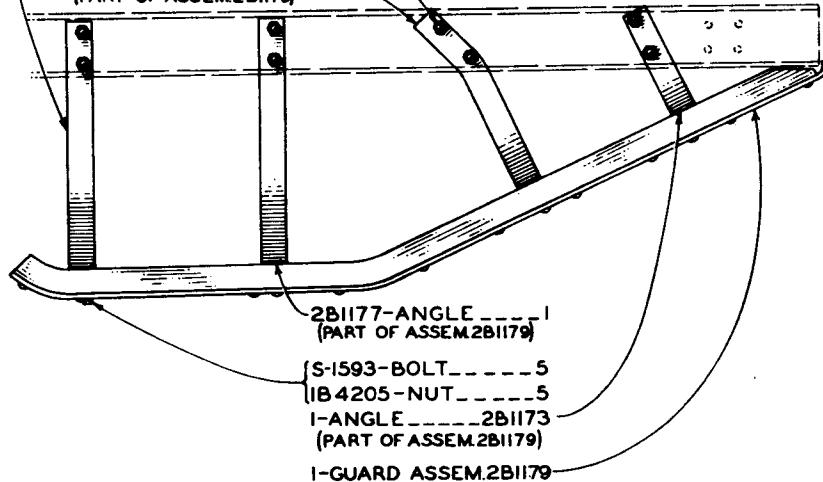


1B5563 HIGH WAGON DRAWBAR GROUP

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

2BII77-ANGLE - - - I

16-BOLT - - - L-1154
 16-NUT - - - IB4206
 1-ANGLE - - - 2BII78
 (PART OF ASSEM.2BII79)



6479

2B869 CRANKCASE GUARD GROUP
 (For use with Front Bumper)

IAII35-CAP SCREW - - - 8
 2BII76-SPACER - - - 2
 { 2BII83-CHANNEL R.H. - I
 { 2BII84-CHANNEL L.H. - I

{ L-1154-BOLT - - - 16
 { IB4206-NUT - - - 16
 2-SPACER - - - 2BII74
 8-BOLT - - - S-1600
 8-NUT - - - IB4206
 1-PLATE - - - 2BII80

S-1581-BOLT - - - 3
 IB4203-NUT - - - 3
 B-962-WASHER - - - 3

2BII79-GUARD ASSEM. - I

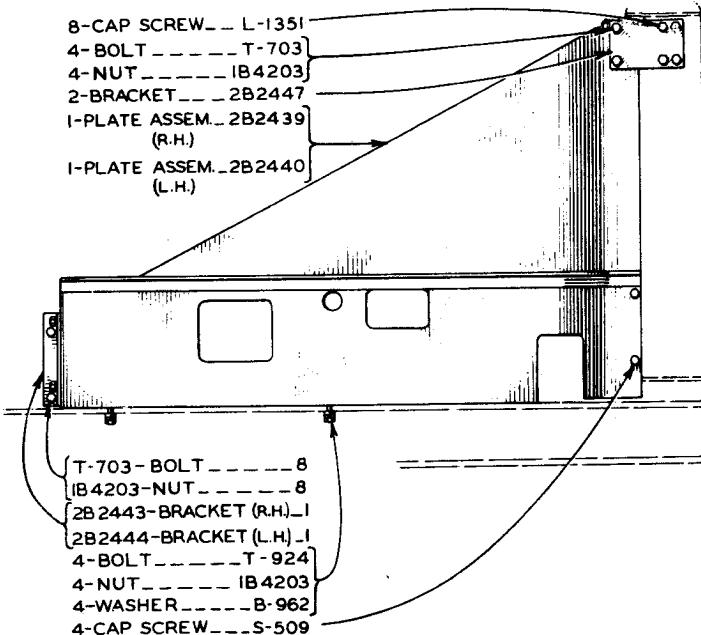
S-1603-BOLT - - - 5
 IB4205-NUT - - - 5
 2BII77-ANGLE - - - I

2BII73-ANGLE - - - I
 2BII78-ANGLE - - - I
 2BII77-ANGLE - - - I
 (PARTS OF ASSEM. 2BII79)

9223

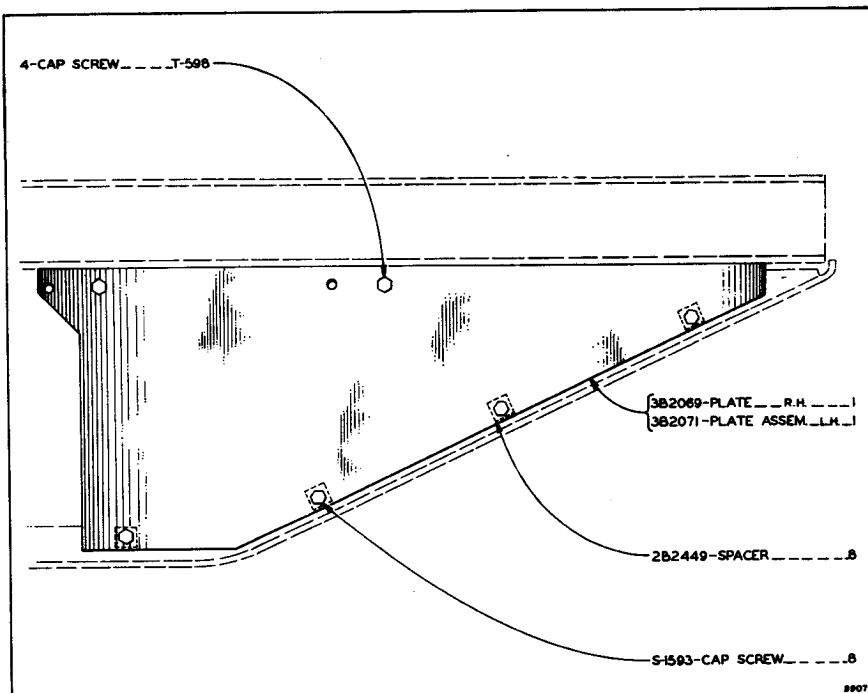
2B868 CRANKCASE GUARD GROUP

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



5480

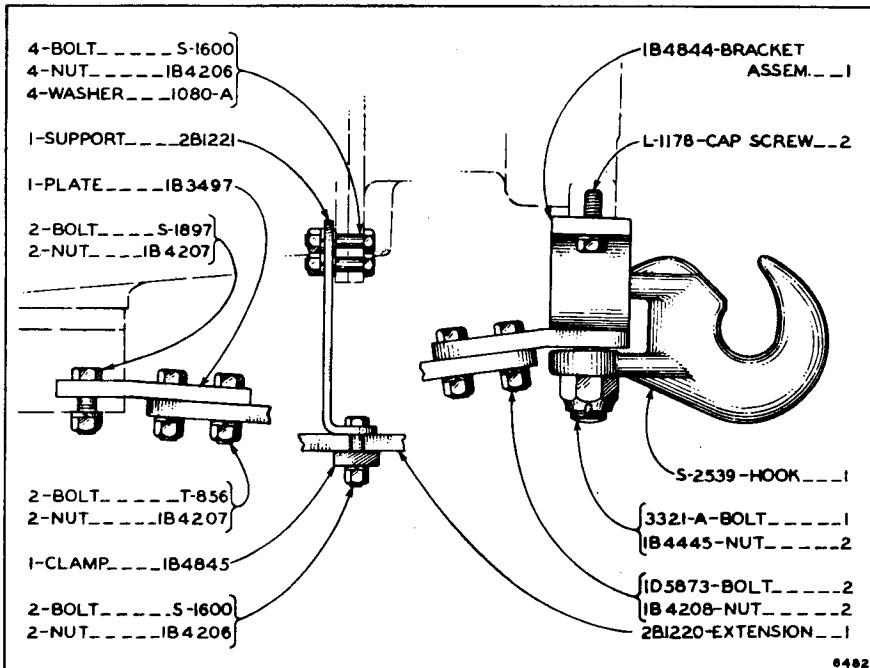
2B2448 ENGINE SIDE GUARD GROUP



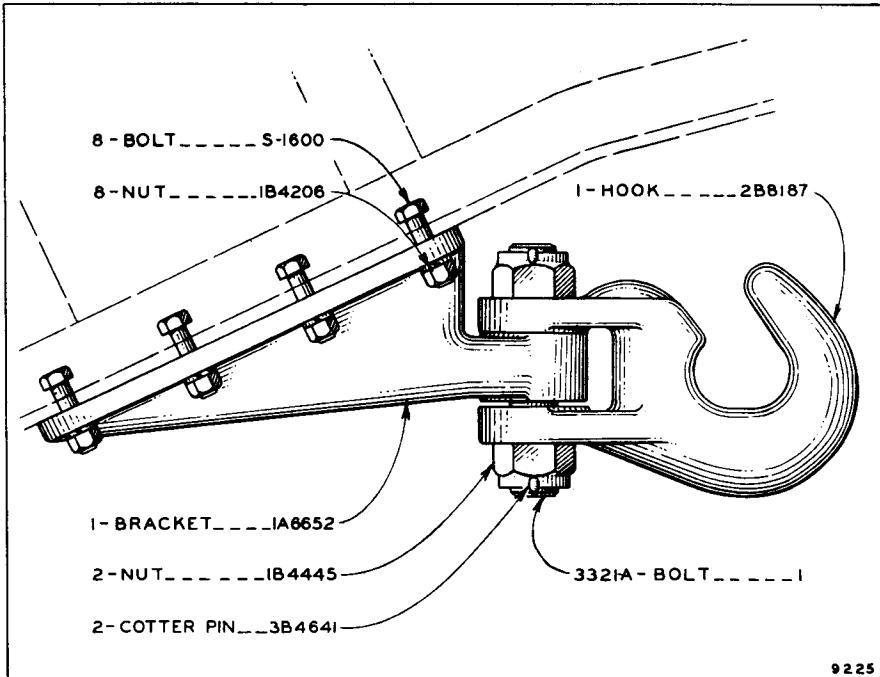
8907

2B2450 CRANKCASE SIDE GUARD GROUP
(For use with Crankcase Guard)

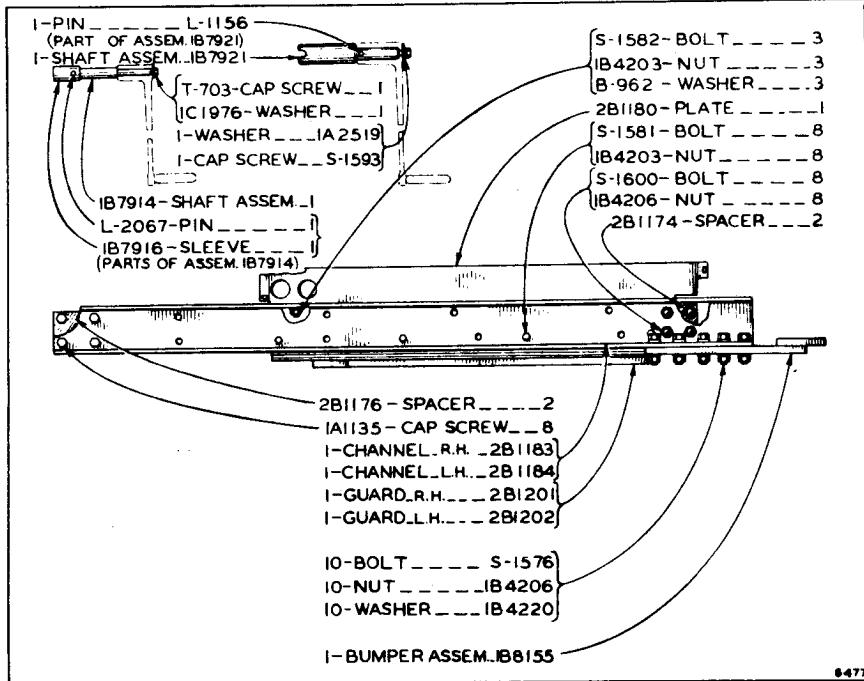
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



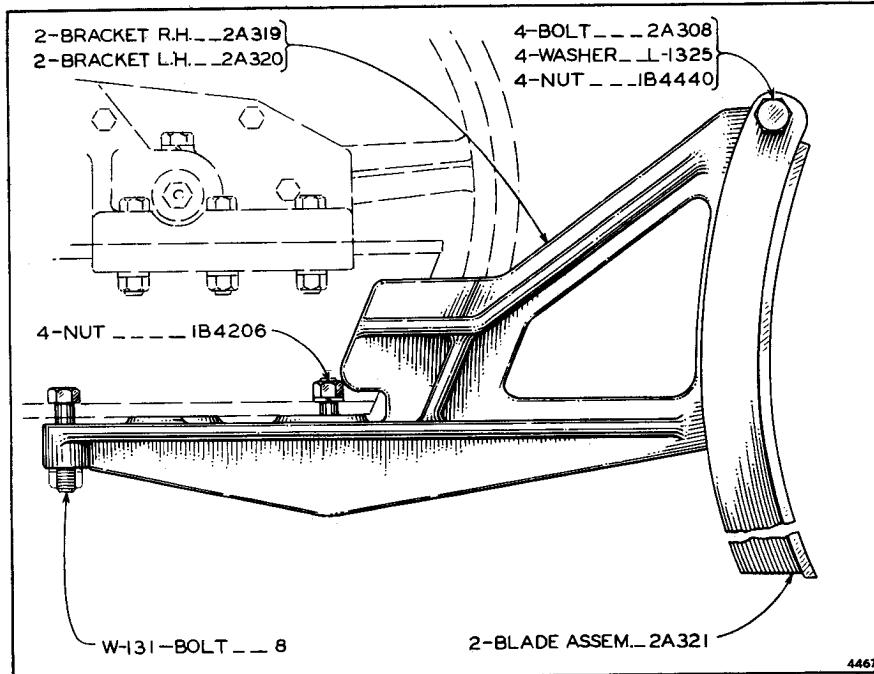
2B870 FRONT PULL HOOK GROUP

1B7754 FRONT PULL HOOK GROUP
(For use with Crankcase Guard)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

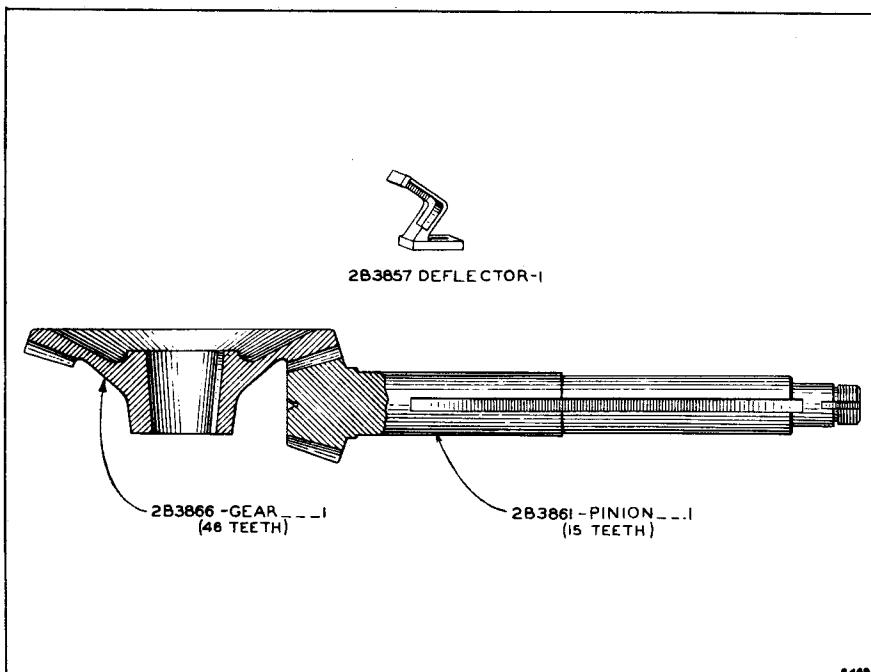


2B865 FRONT BUMPER GROUP



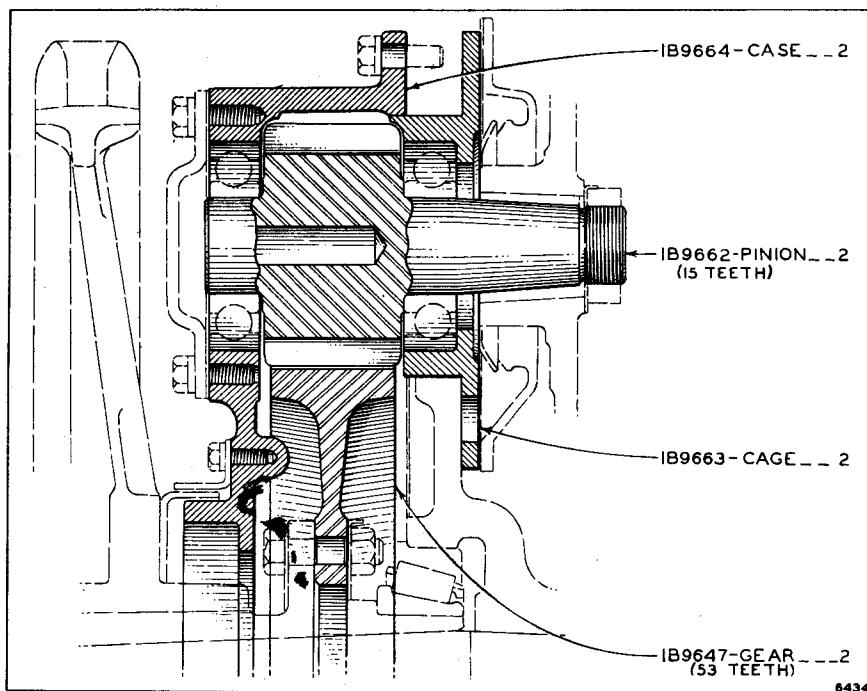
CHECK BREAKER GROUP

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



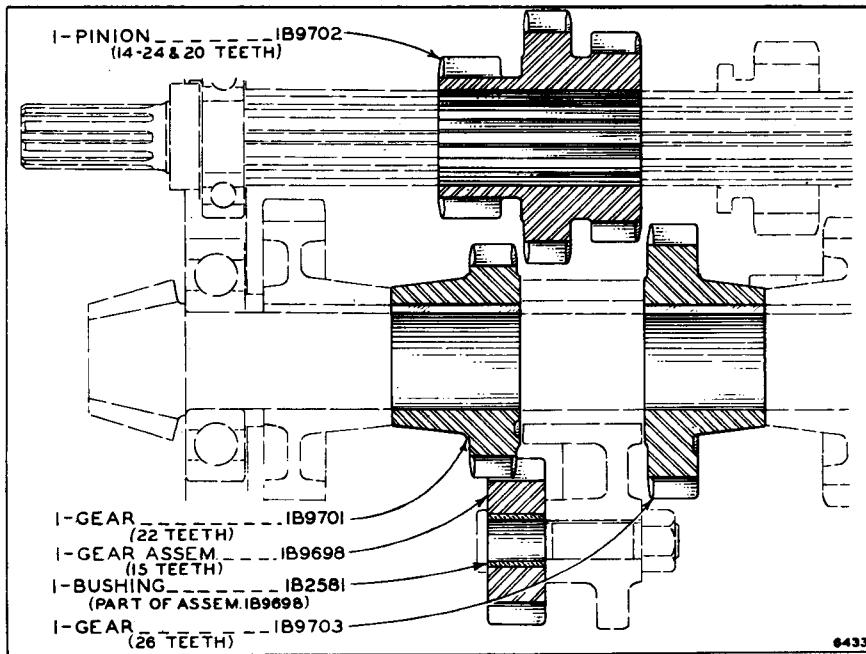
2B3875 BEVEL GEAR GROUP

Note: When used with Standard Transmission and Final Drive Gears, this group provides speeds of:
First—2.2 M.P.H., Second—3.3 M.P.H., Third—4.3 M.P.H., Fourth—6.1 M.P.H. and
Reverse—2.5 M.P.H.

1B9654 FINAL DRIVE GEAR GROUP
(Machines 6E1 to 6E229 Inclusive)

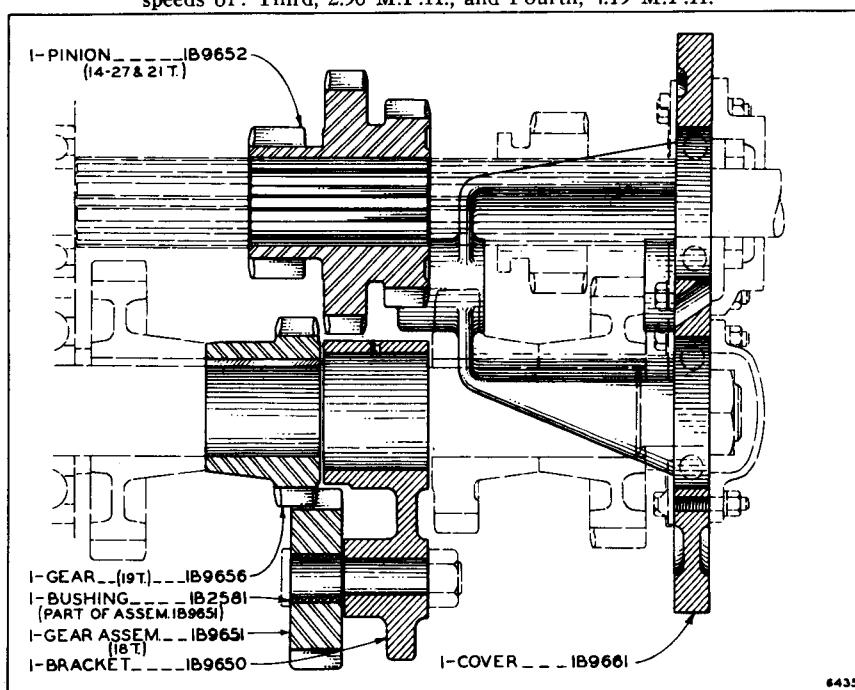
Note: When used with Standard Transmission and Bevel Gears this group provides speeds of:
First—2.22 M.P.H., Second—3.28 M.P.H., Third—4.26 M.P.H.

6434



1B9700 LOW SPEED THIRD AND FOURTH GEAR GROUP

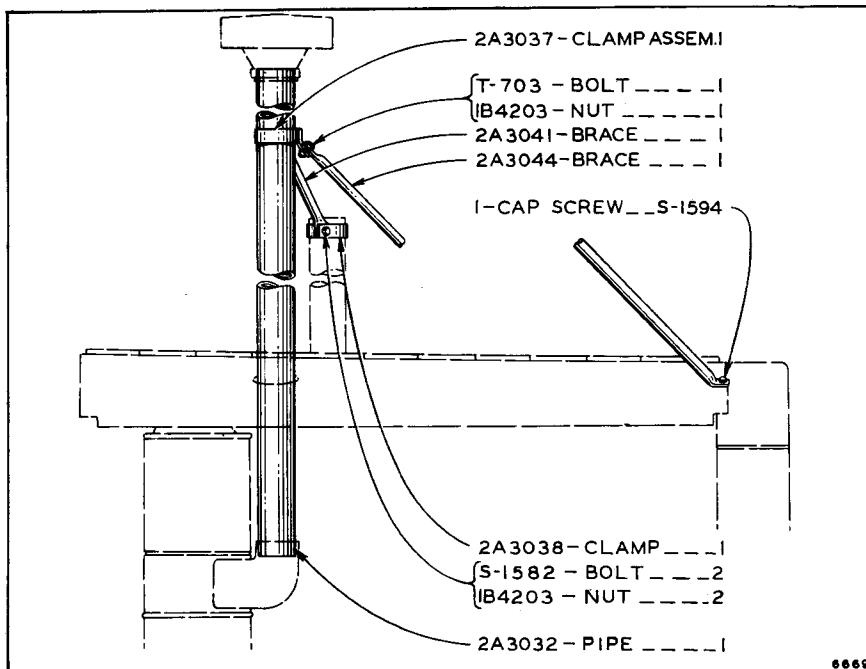
Note: When used with Standard Bevel and Final Drive Gears, this group provides speeds of: Third, 2.96 M.P.H., and Fourth, 4.19 M.P.H.



1B9653 HIGH FOURTH GEAR GROUP

Note: When used with Standard Bevel and Final Drive Gears, this group provides a Fourth Speed of 5.45 M.P.H.

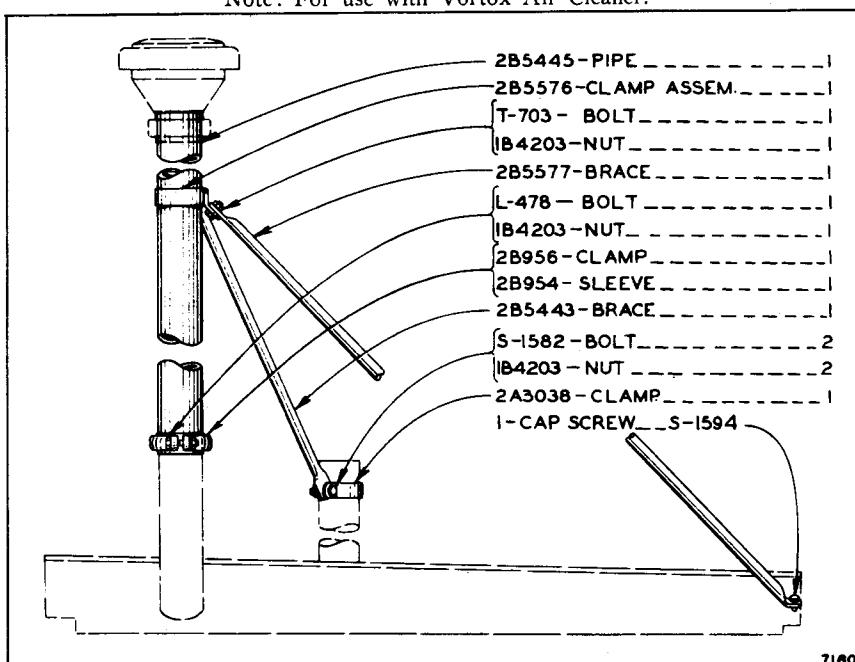
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



2A3148 AIR CLEANER INLET PIPE EXTENSION GROUP

(Machines 6E1 to 6E1342 Inclusive)

Note: For use with Vortox Air Cleaner.

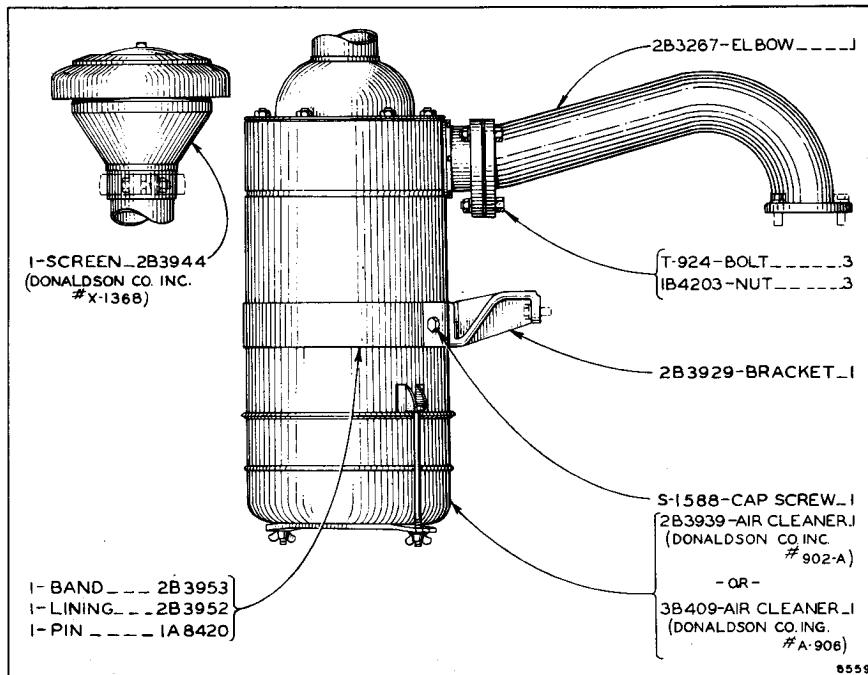


2B5575 AIR CLEANER INLET PIPE EXTENSION GROUP

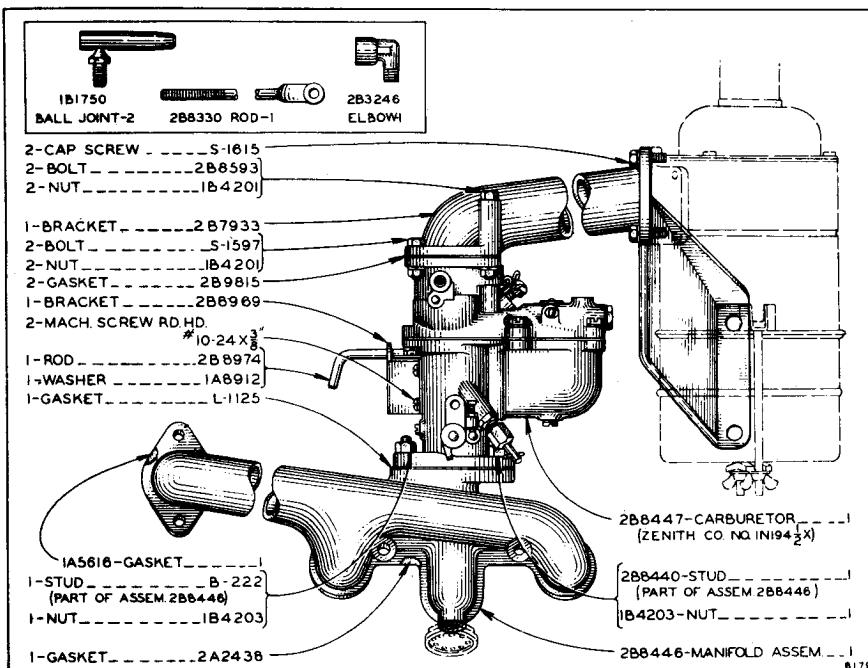
(Effective with Machine 6E1343)

Note: For use with Donaldson Air Cleaner.

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



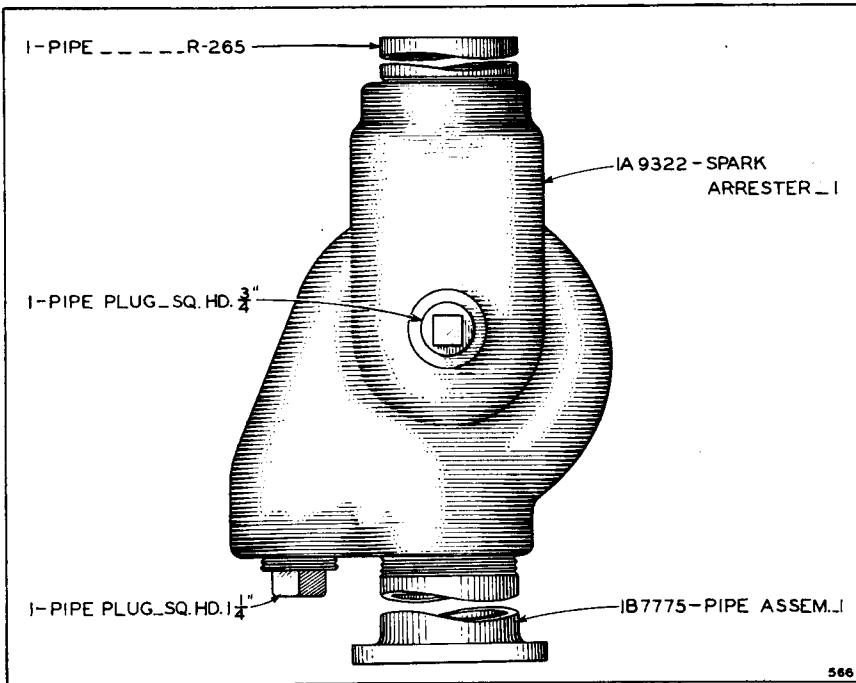
2B3960 AIR CLEANER GROUP (Field Replacement)
(Machines 6E1 to 6E1352 Inclusive)



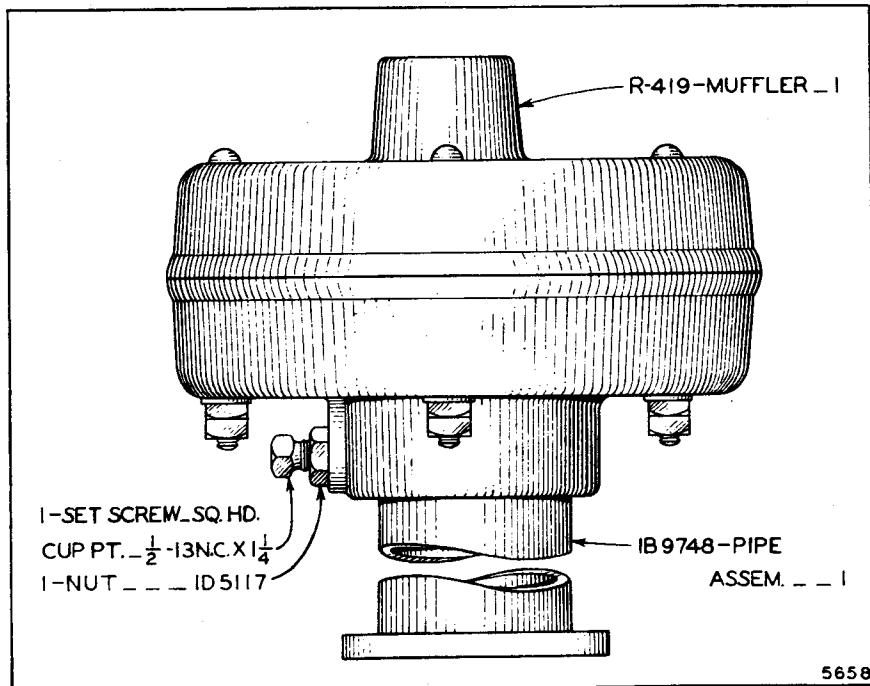
2B9472 CARBURETOR GROUP—STARTING ENGINE (Field Changeover)

Note: This Group includes all parts necessary to install Downdraft Carburetor.

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

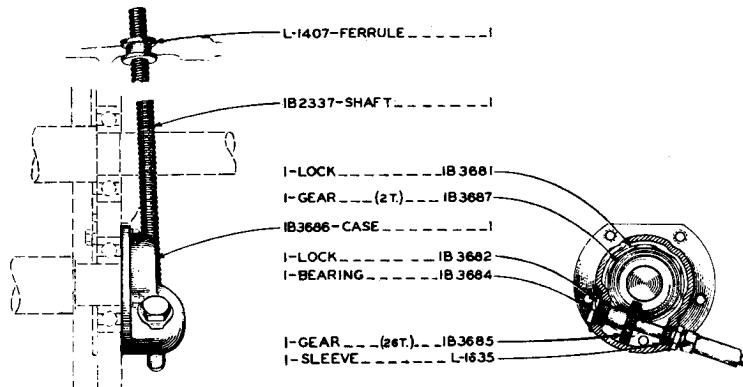
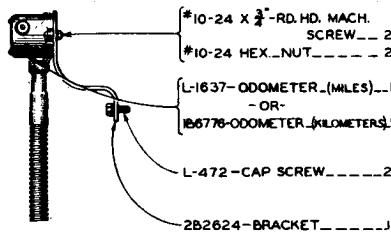


1B7776 SPARK ARRESTOR GROUP



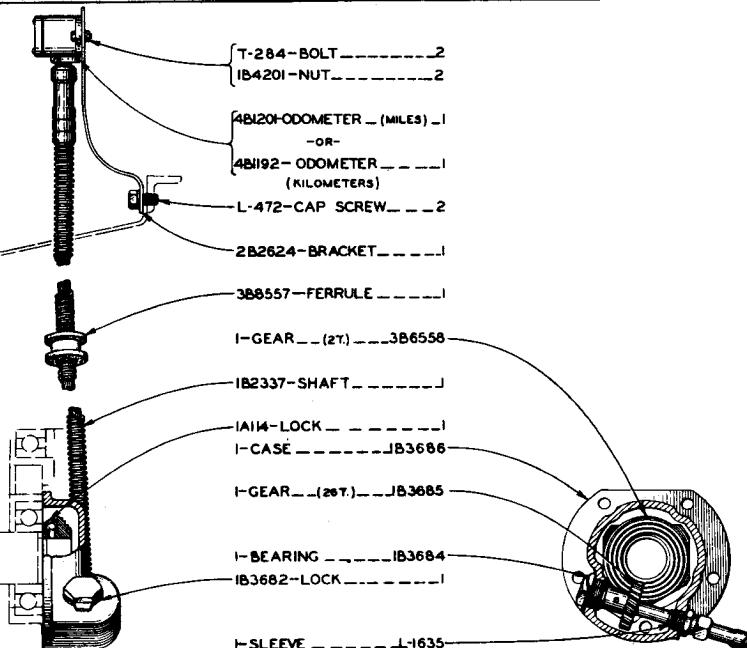
1B9691 MUFFLER GROUP

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



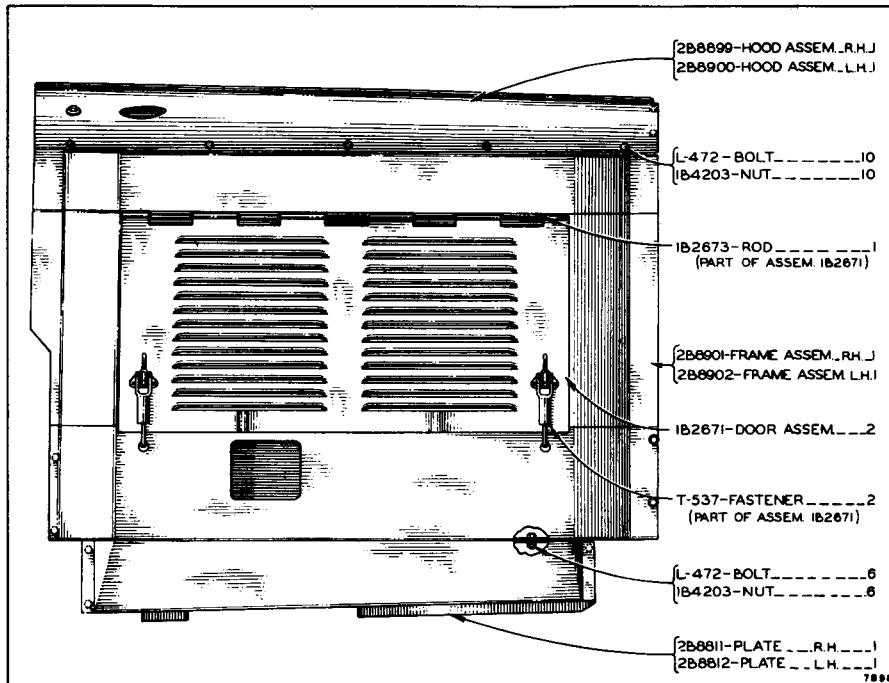
ODOMETER GROUP (Miles)
ODOMETER GROUP (Kilometers)

Note: Only separate parts serviced. When complete group is wanted order 1B4176 or 2B2534.

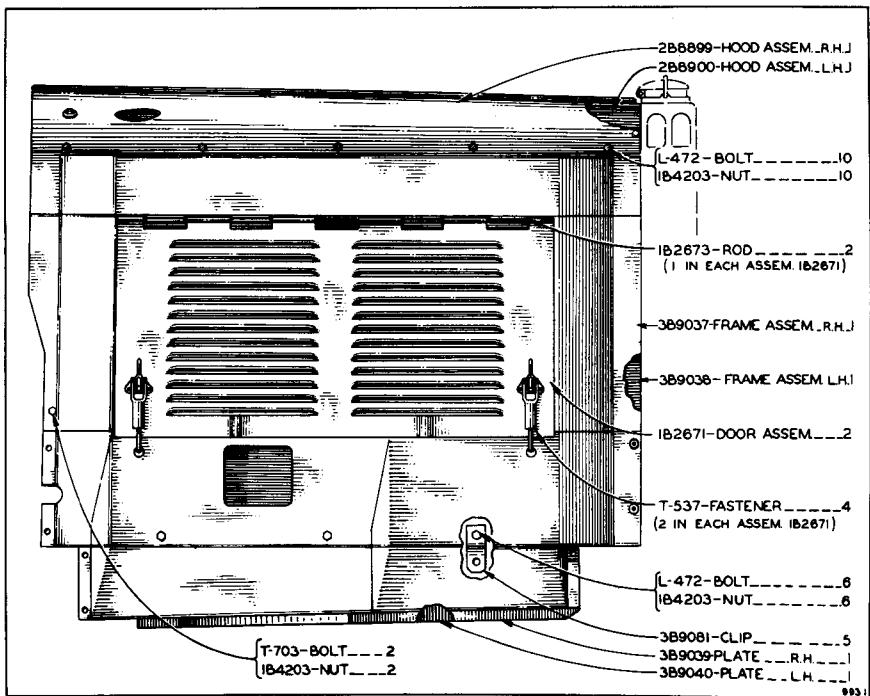


1B4176 ODOMETER GROUP (Miles)
2B2534 ODOMETER GROUP (Kilometers)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

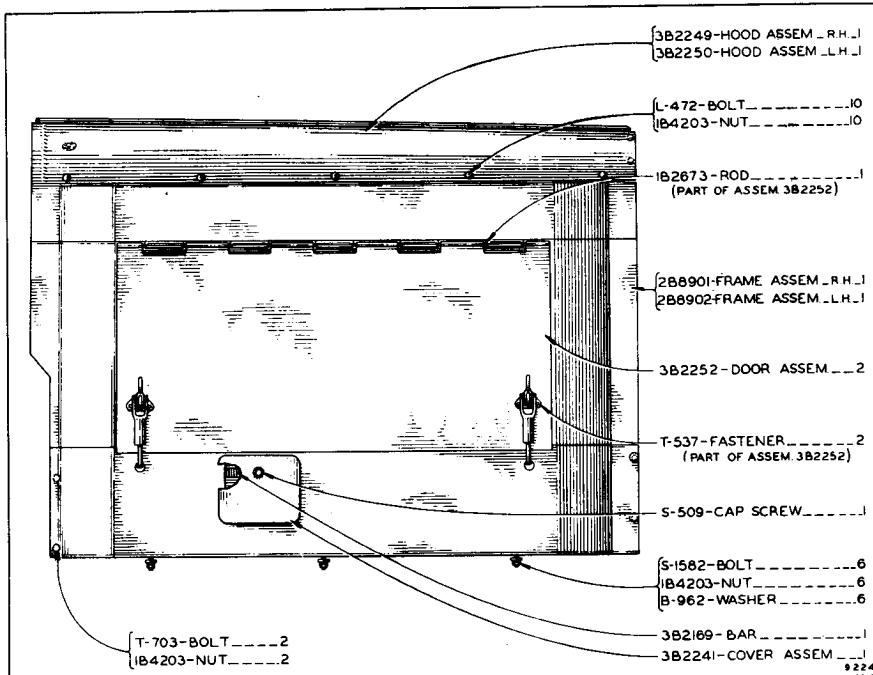


2B4157 Hood Group (With Doors)

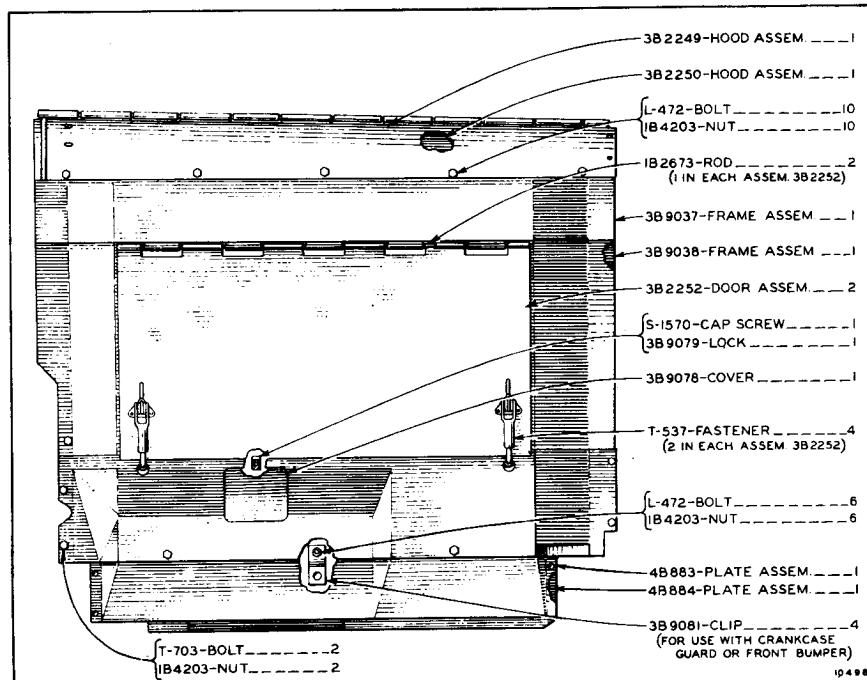


3B9090 Hood Group (With Doors)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

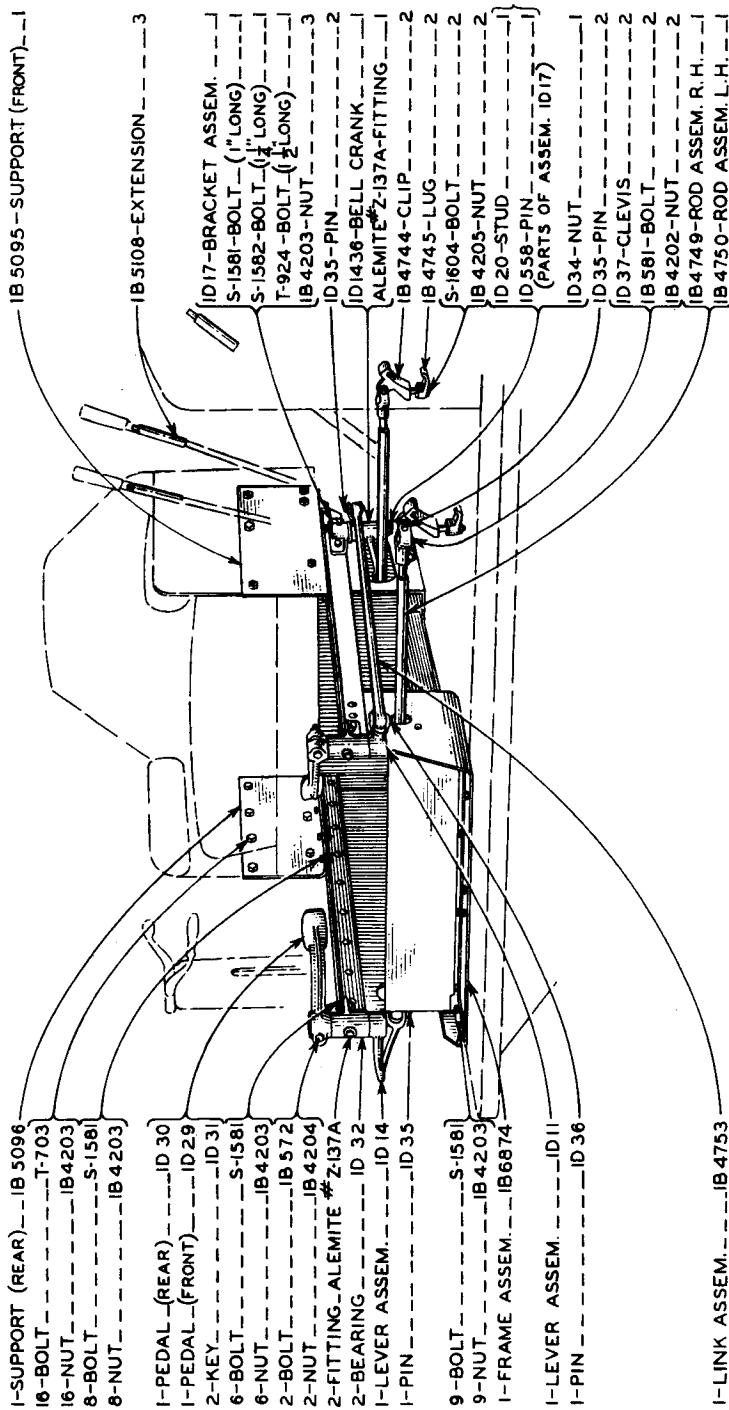


3B2246 WINTER HOOD GROUP

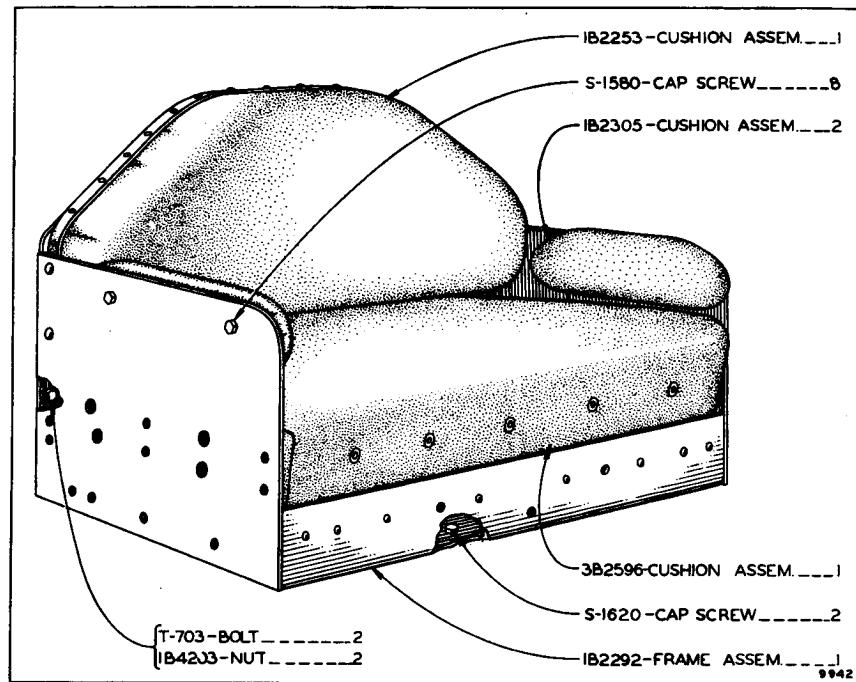


3B9034 WINTER HOOD GROUP

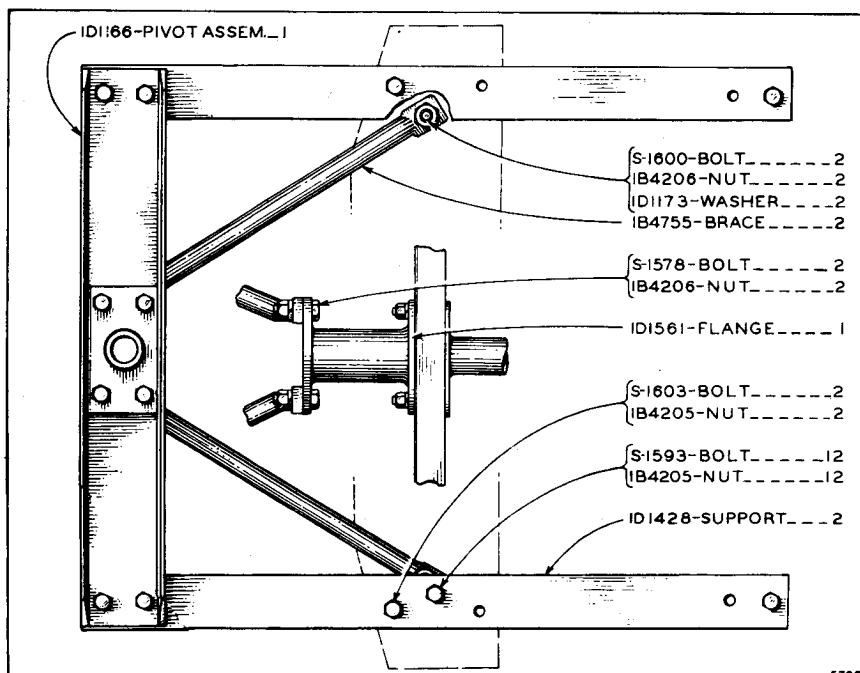
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



SIDE SEAT
(Part of 1B6873 Side Seat Group)



5702

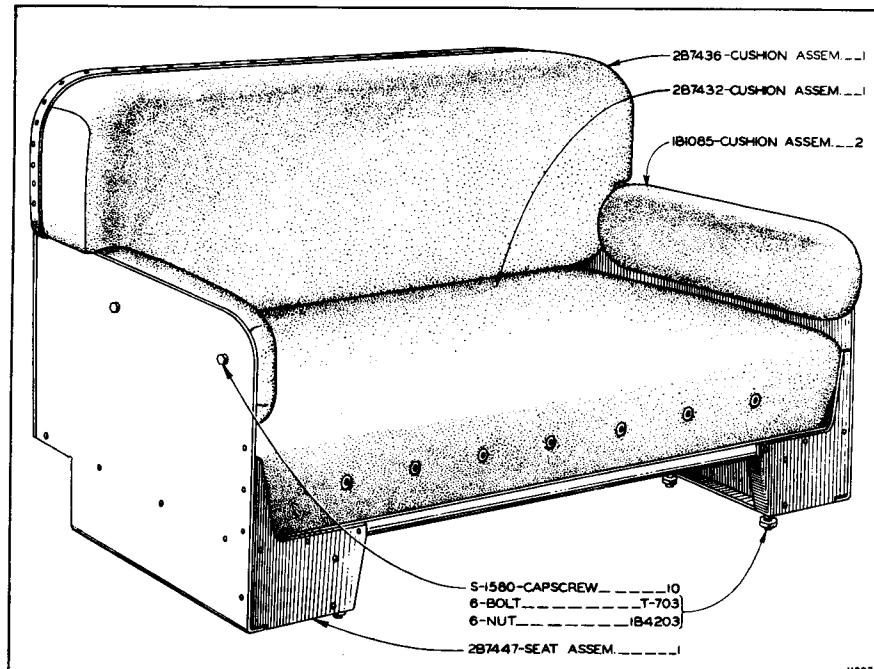
1B3698 TRAILER PATROL HAND CONTROL BRACKET GROUP
(For use with Side Seat)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

2B7658 Cab Arrangement (With Wide Seat)

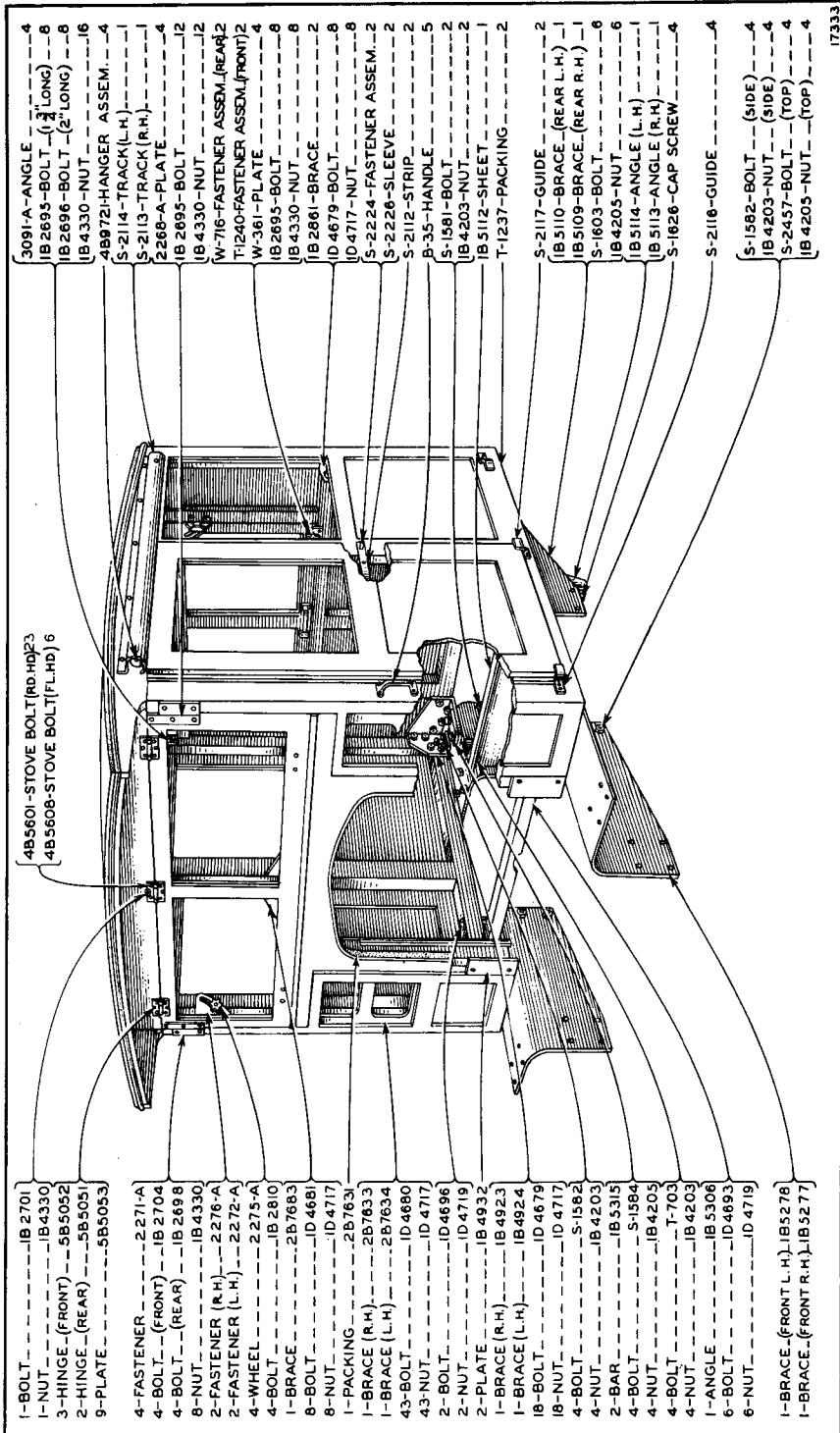
Consists of:

- | | | |
|---|----------------------------------|-------------|
| 1 | 2B7469 Wide Seat Group | Shown Below |
| 1 | 2B866 Cab Group | Page 113 |

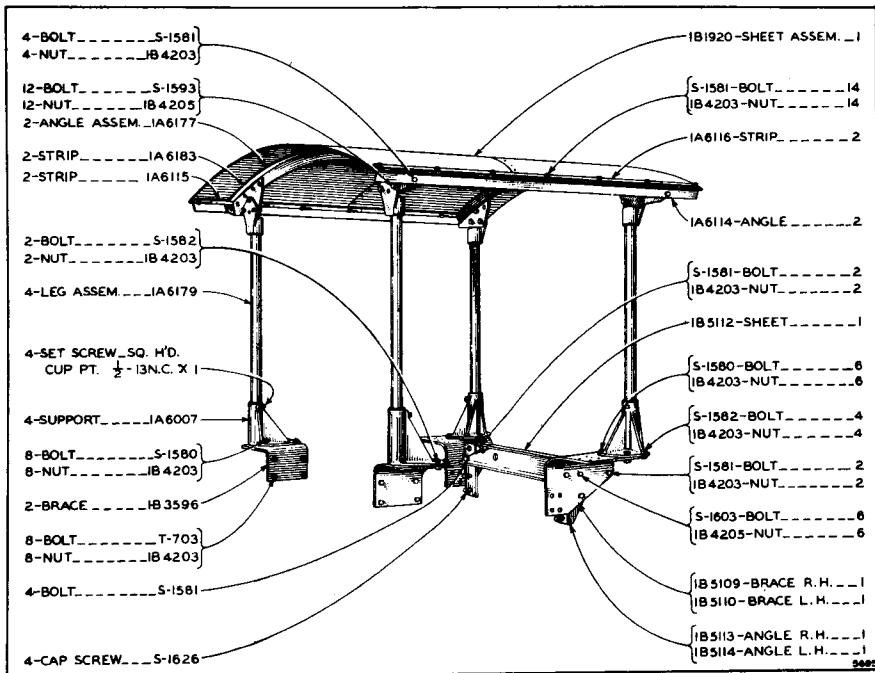


2B7469 WIDE SEAT GROUP
(Part of 2B7658 Cab Arrangement)

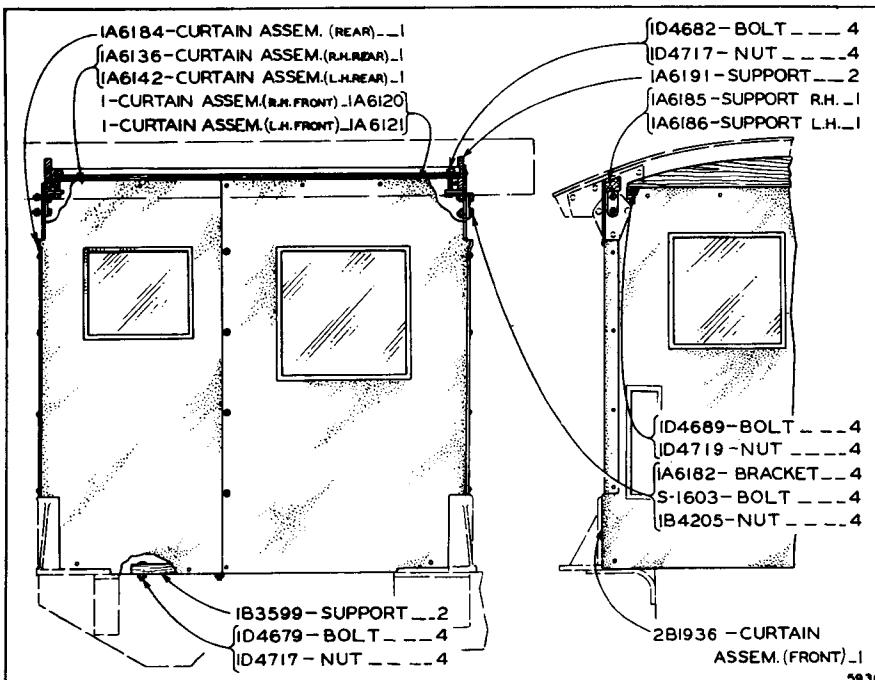
1127



ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



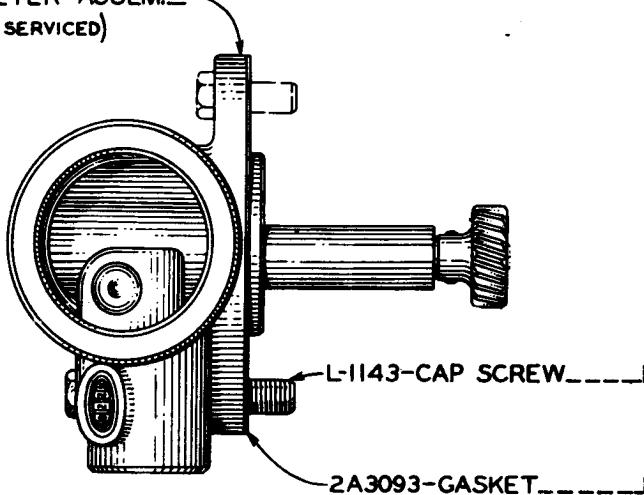
1B3595 CANOPY TOP GROUP
(For use with Top Seat)



2B867 CANOPY CURTAIN GROUP
(For use with Canopy Top)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

I-HOUR METER ASSEM.
(NOT SERVICED)



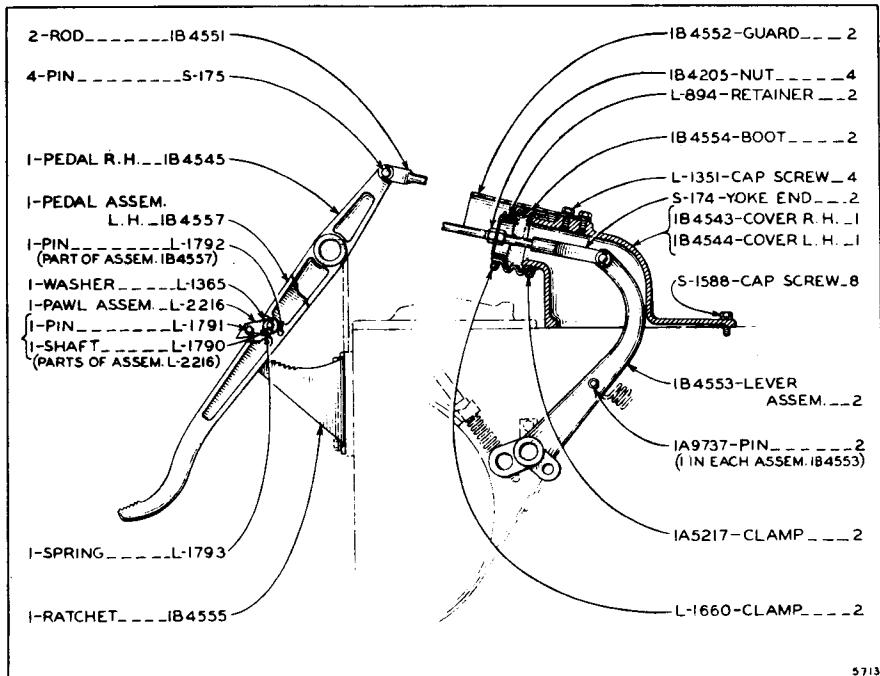
NOTE: IF REPAIR OF HOUR METER ASSEM-
BLY IS NECESSARY SEND ENTIRE UNIT TO
"CATERPILLAR" DEALER.

12296

2A3217 HOUR METER GROUP
(Effective with Machine 2E1946)

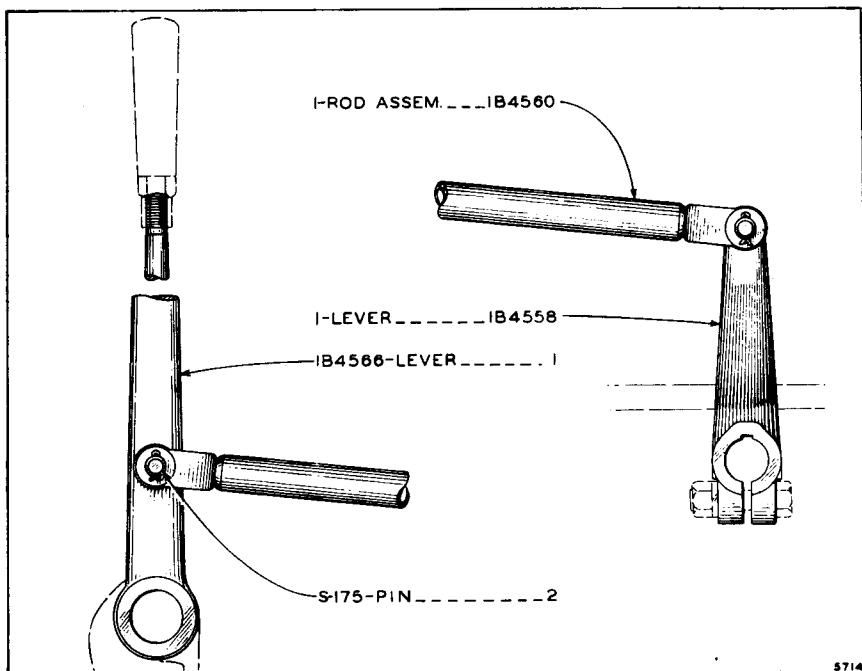
2B171 Rear Seat Group
Consists of:

1	Brake Control Group	Page	116
1	Flywheel Clutch Control Group	"	116
1	Gear Shift and Steering Clutch Control Group.	"	117
1	Rear Seat Group	"	117
1	Foot Rest Group	"	118
1	LB802 Grip		
2	L-1023 Plug-Transmission Case		
2	T-924 Bolt (3/8 x 1 1/2)		
2	S-1582 Bolt (3/8 x 1 1/4)		
4	LB4203 Nut (3/8")		
4	3B4506 Lockwasher (3/8")		



5713

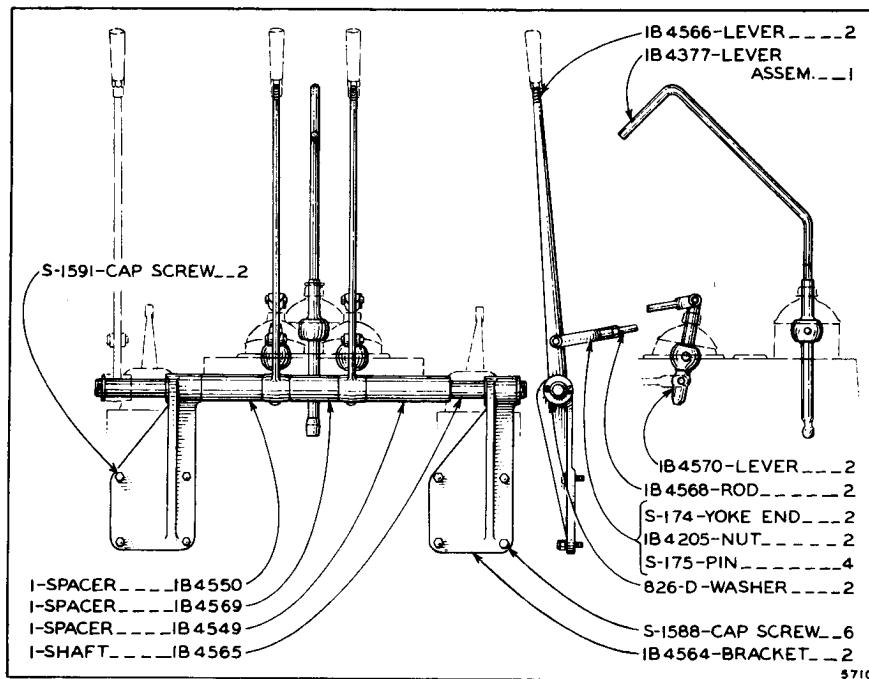
BRAKE CONTROL GROUP—REAR SEAT



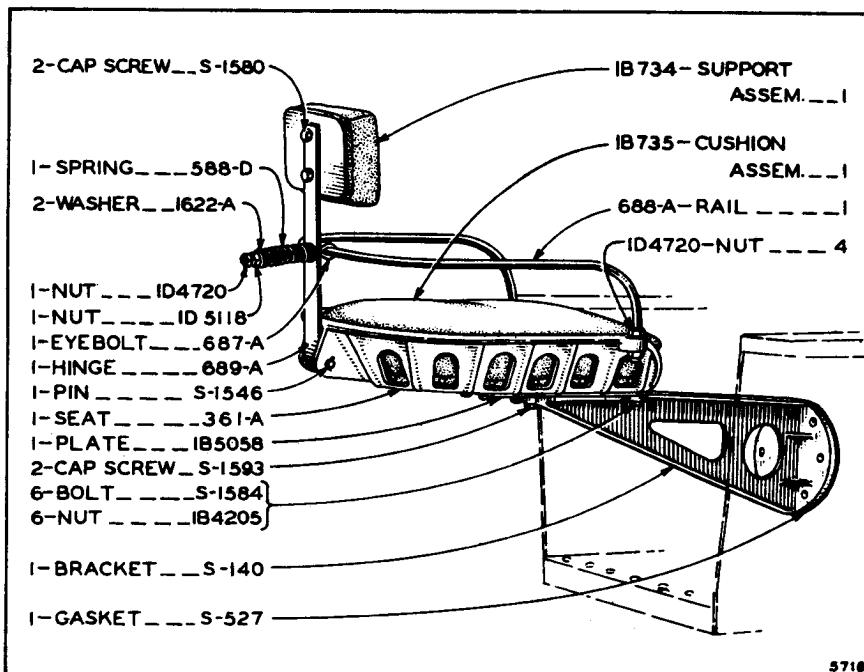
5714

FLYWHEEL CLUTCH CONTROL GROUP—REAR SEAT

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

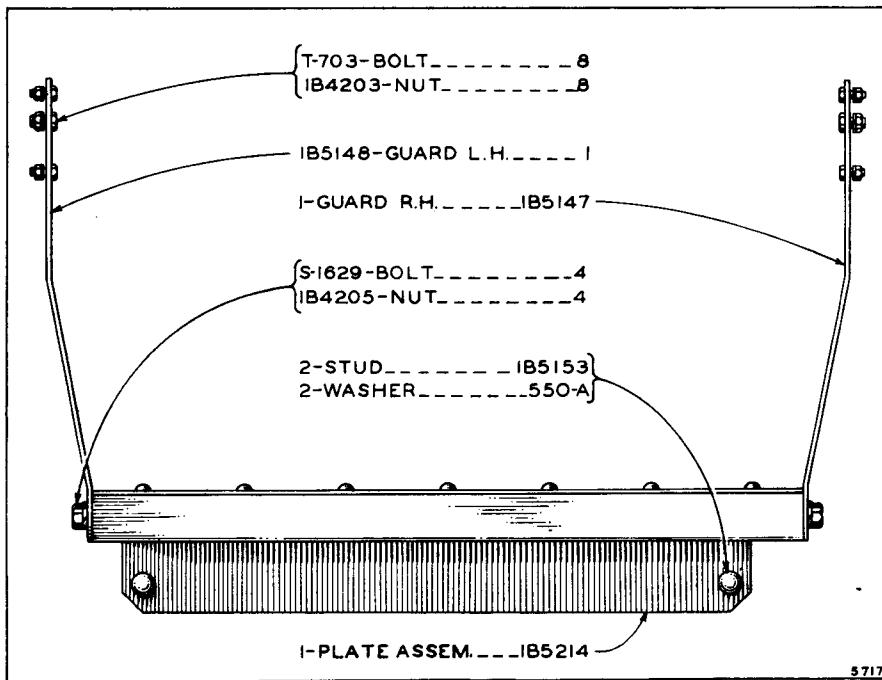


GEAR SHIFT AND STEERING CLUTCH CONTROL GROUP—REAR SEAT

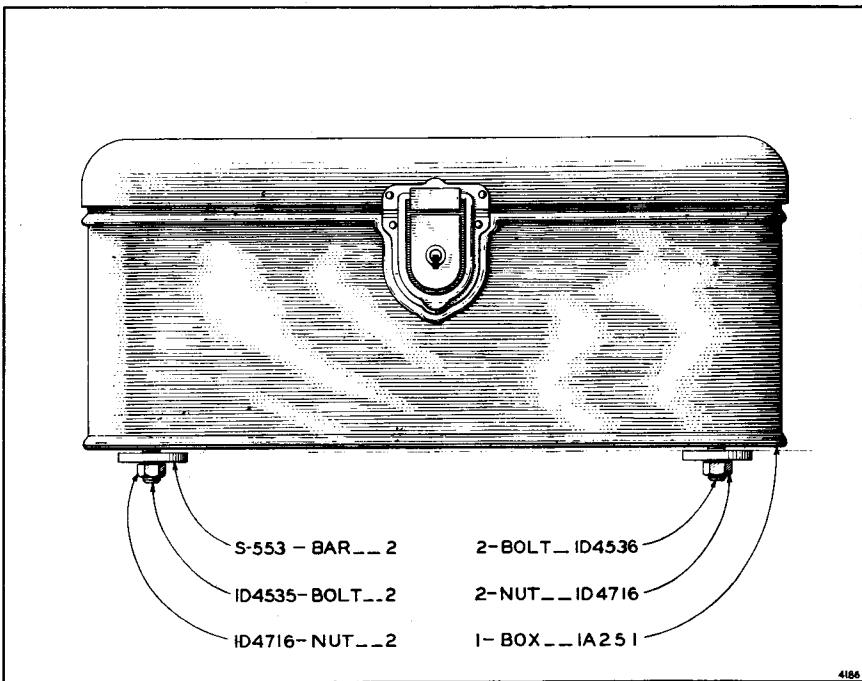


REAR SEAT GROUP

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

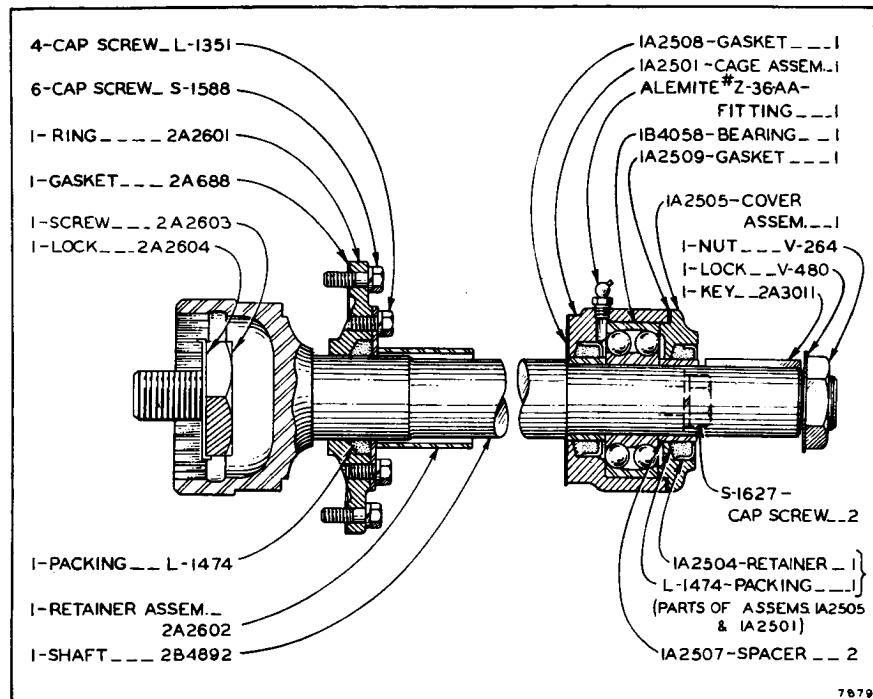


FOOT REST GROUP—REAR SEAT

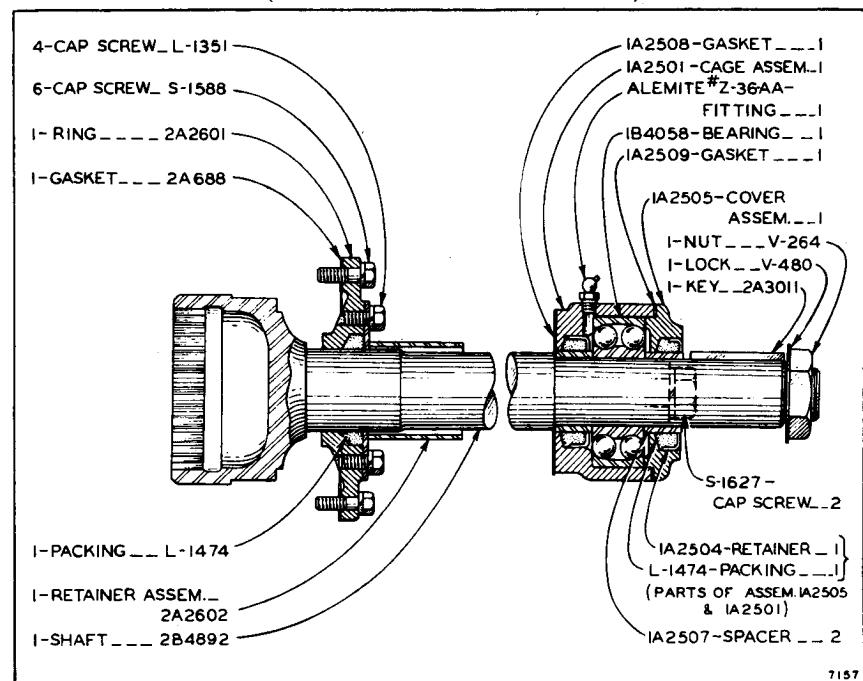


TOOL BOX—REAR SEAT

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

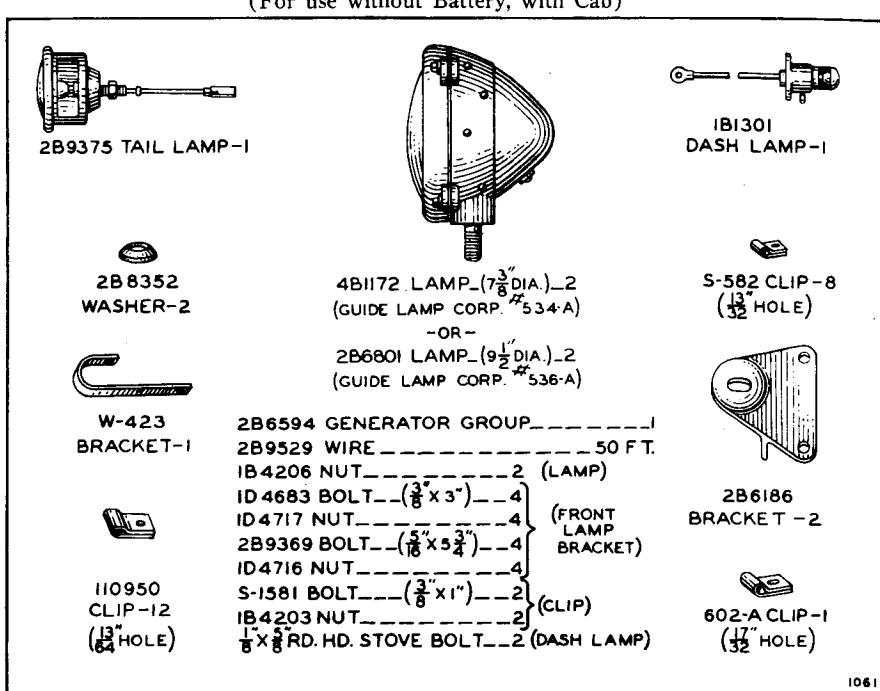
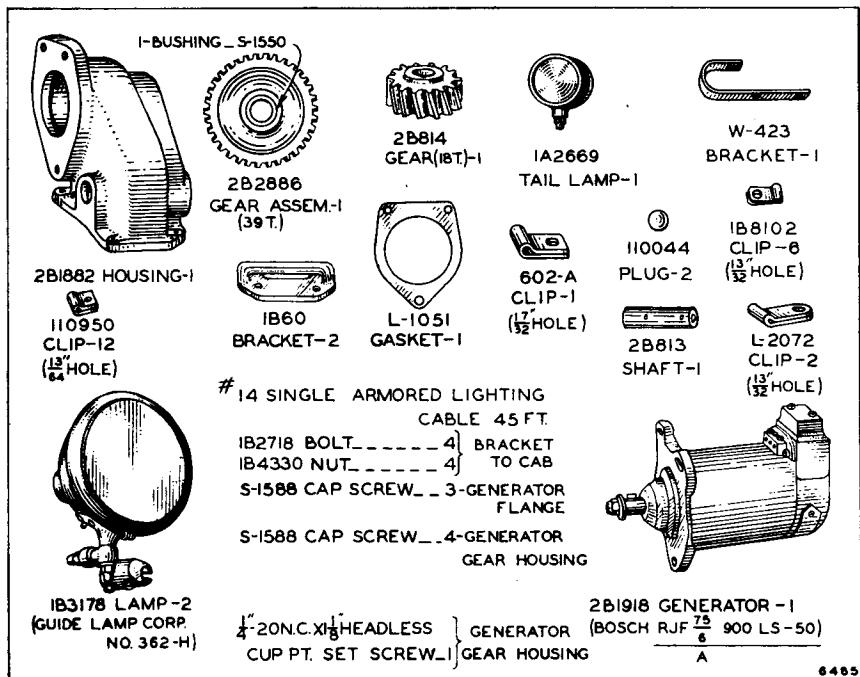


2B8192 FRONT POWER TAKE-OFF GROUP
(Machines 6E1 to 6E1982 Inclusive)



2B4900 FRONT POWER TAKE-OFF GROUP
(Effective with Machine 6E1983)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

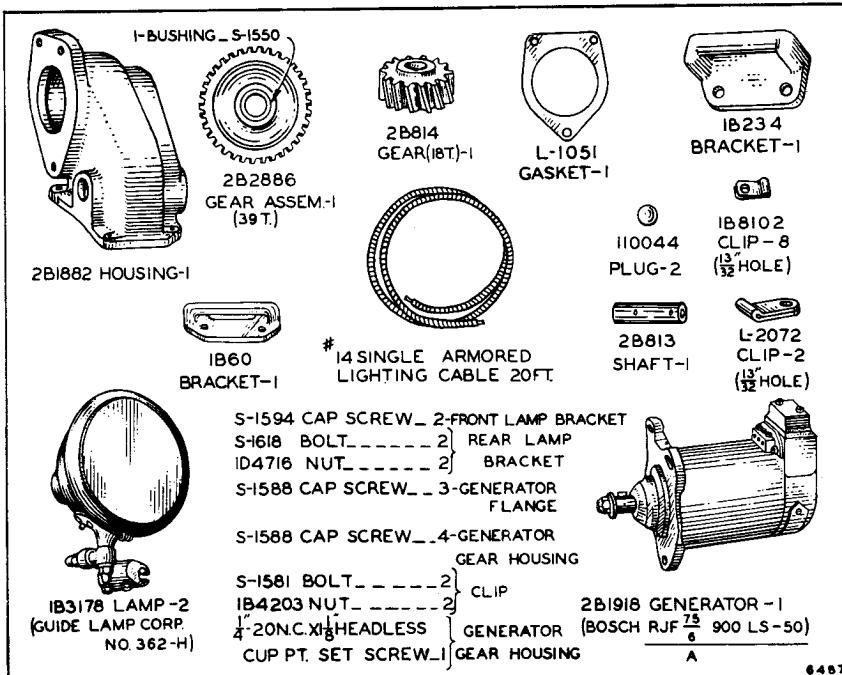


2B9276 LIGHTING SYSTEM GROUP

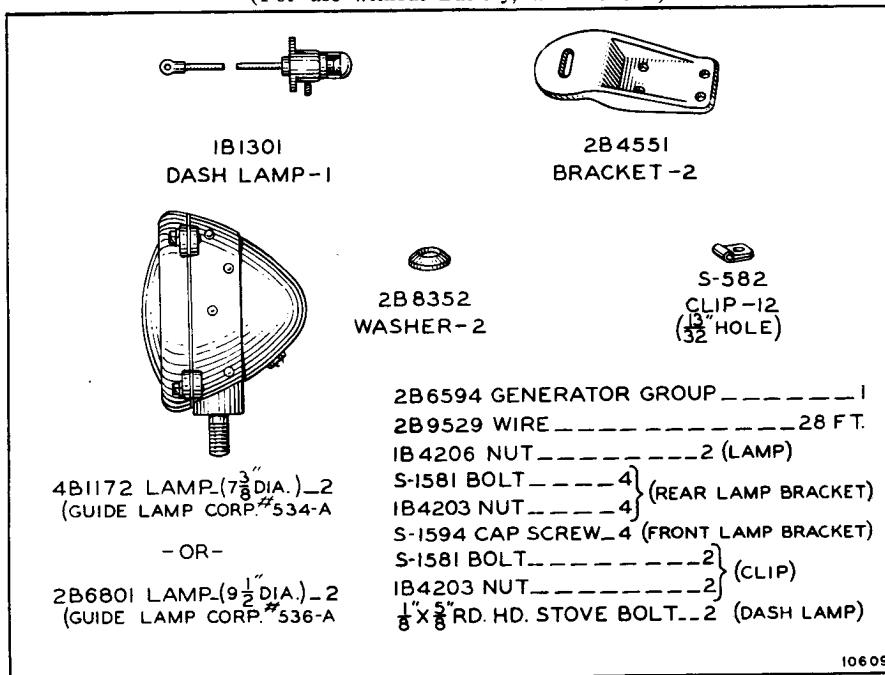
(For use without Battery, with Cab)

Note: 2B6594 Generator Group parts are shown on Pages 124 and 125.

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



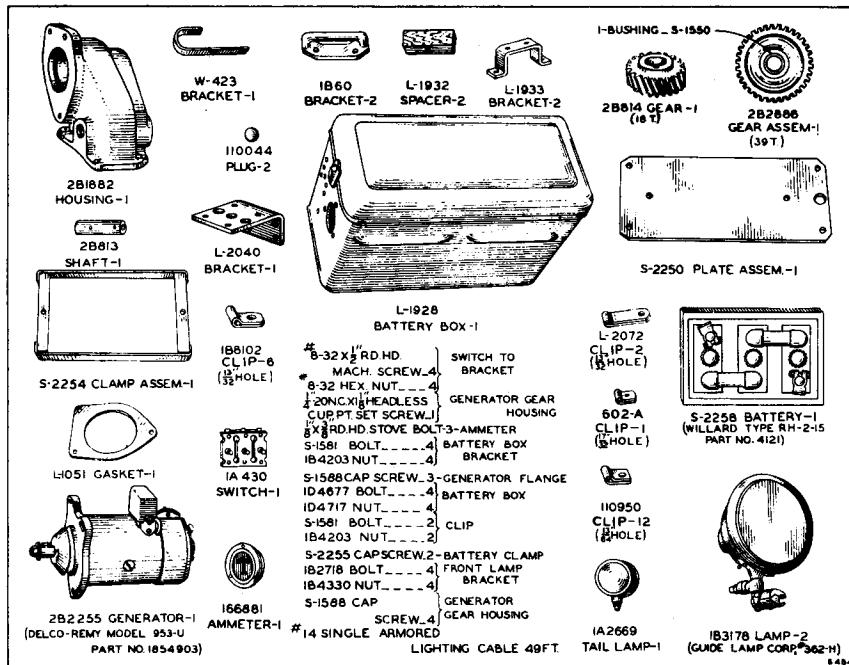
2B2945 LIGHTING SYSTEM GROUP
(For use without Battery, without Cab)



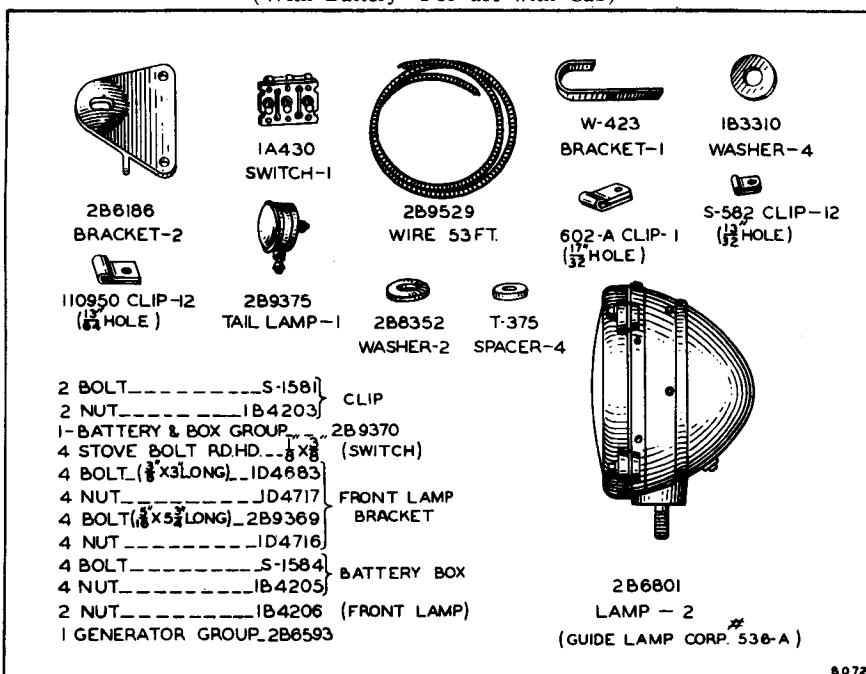
2B9067 LIGHTING SYSTEM GROUP
(For use without Battery, without Cab)

Note: 2B6594 Generator Group parts are shown on Pages 124 and 125.

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



2B873 LIGHTING SYSTEM GROUP
(With Battery—For use with Cab)



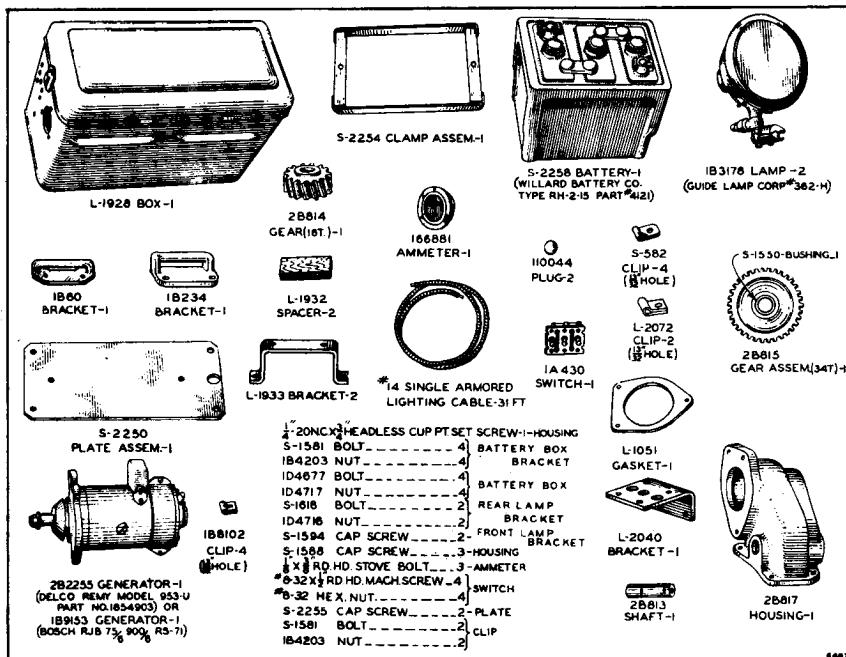
2B9334 LIGHTING SYSTEM GROUP

(With Battery—For use with Cab)

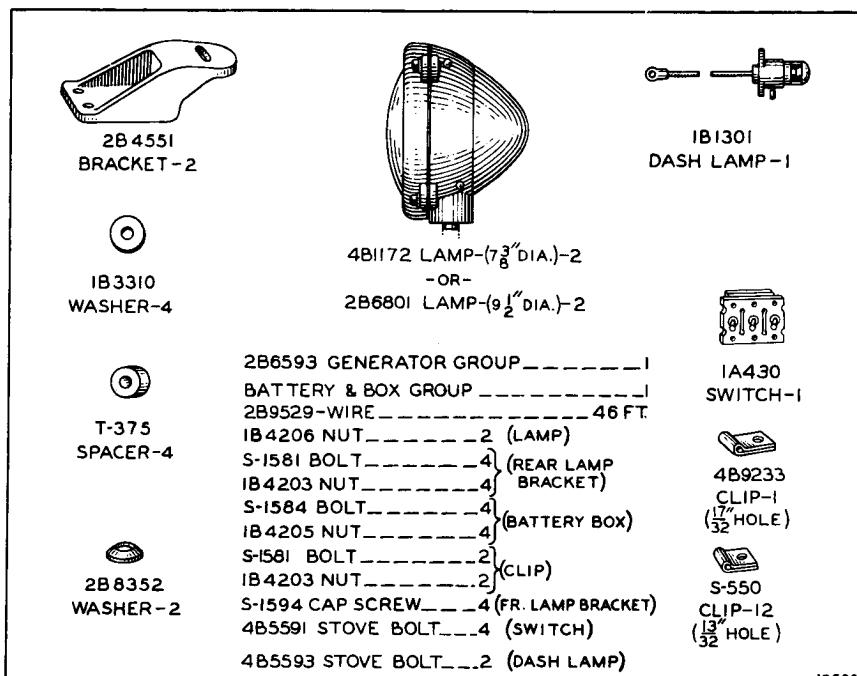
Note: 2B6593 Generator Group parts are shown on Page 124.

2B9370 Battery and Box Group parts are shown on Page 125.

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



**2B871 LIGHTING SYSTEM GROUP
(With Battery—For use without Cab)**



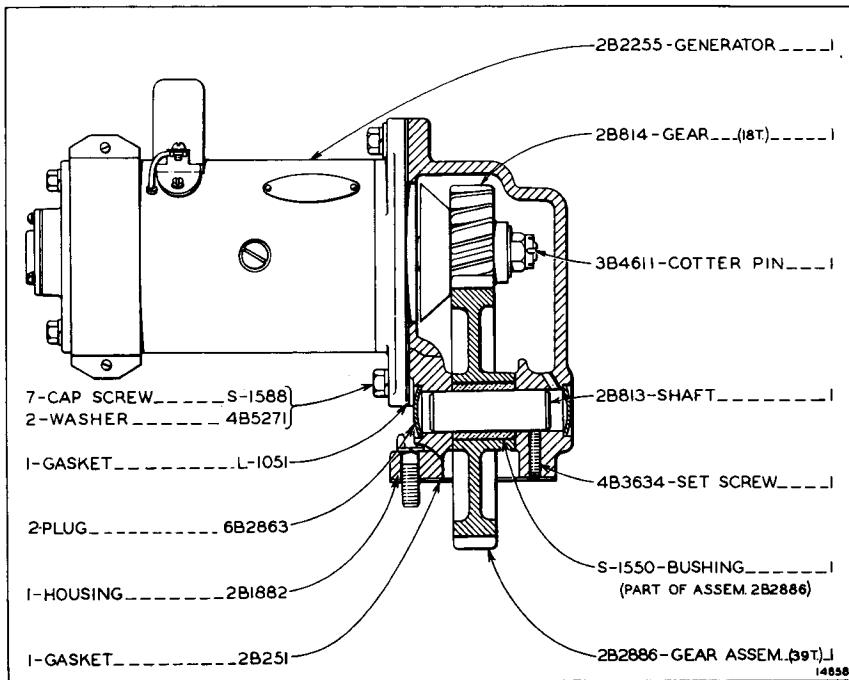
2B9168 LIGHTING SYSTEM GROUP
(With Battery—For use without Cab)

Note: 2B6593 Generator Group parts are shown on Page 124
2B6370 Battery and Box Group parts are shown on Page 125

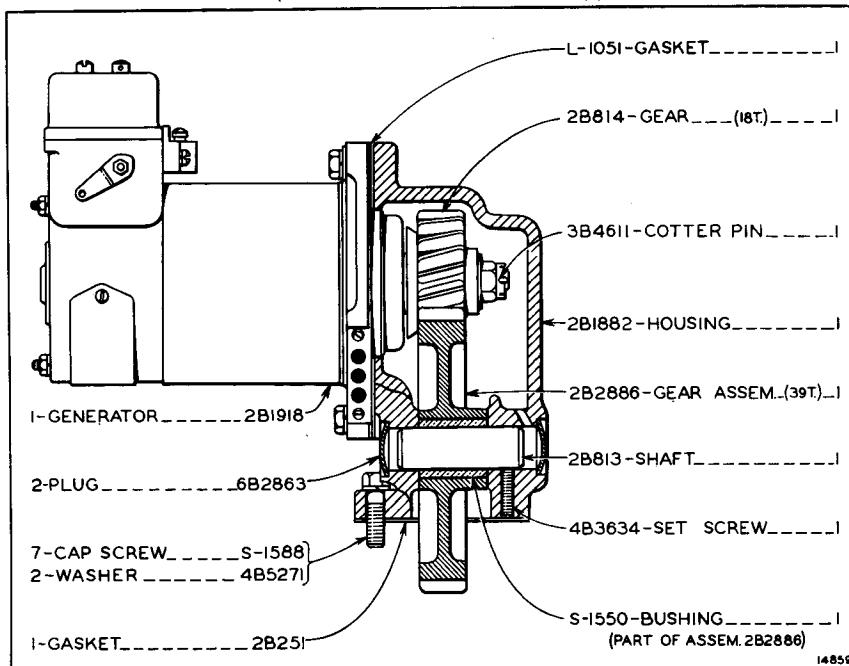
2B6593 Generator Group parts are shown on Page 124.
2B9370 Battery and Box Group parts are shown on Page 125.

2B9370 Battery and Box Group parts are shown on Page 125.

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

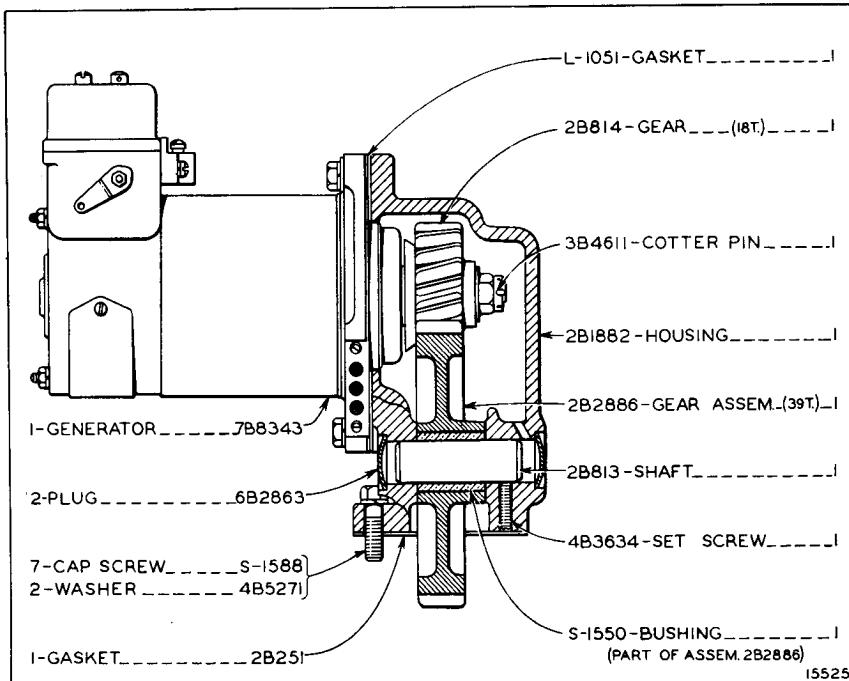


2B6593 LIGHTING GENERATOR GROUP
(6 Volt—For use with Battery)

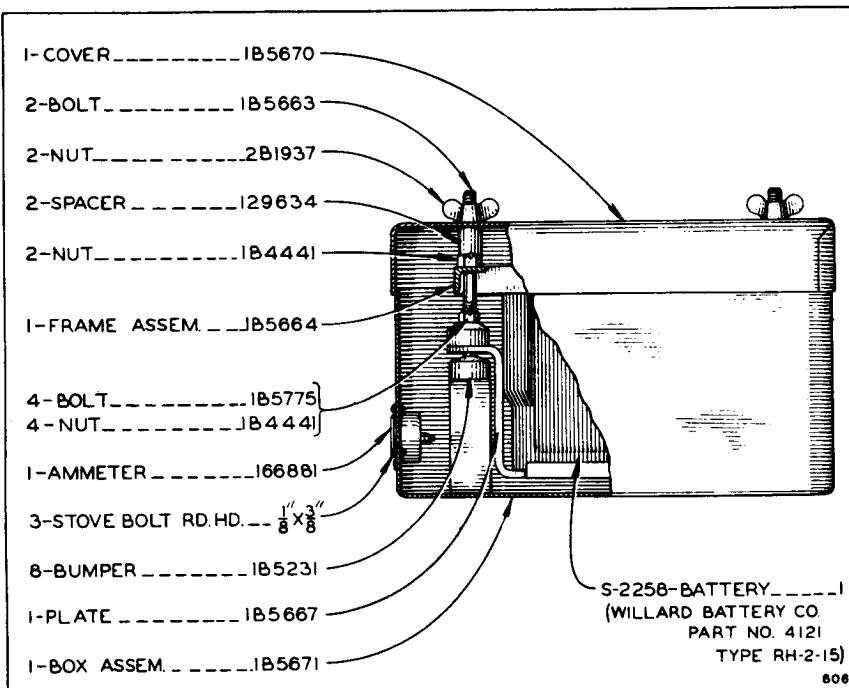


LIGHTING GENERATOR GROUP
(6 Volt—For use without Battery)

Note: Only separate parts serviced. When complete group is wanted order 2B6594.
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

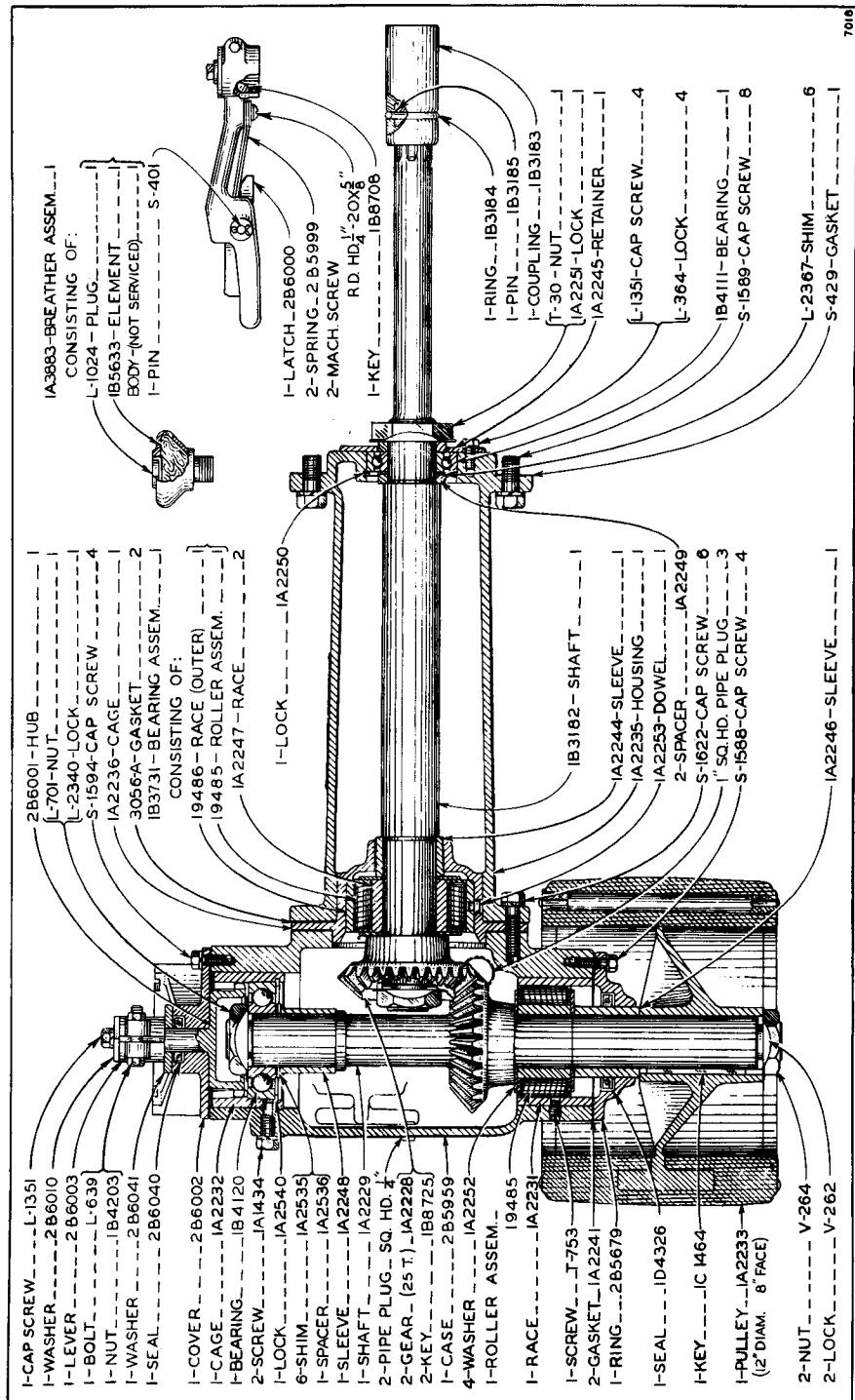


2B6594 LIGHTING GENERATOR GROUP
(6 Volt—For use without Battery)



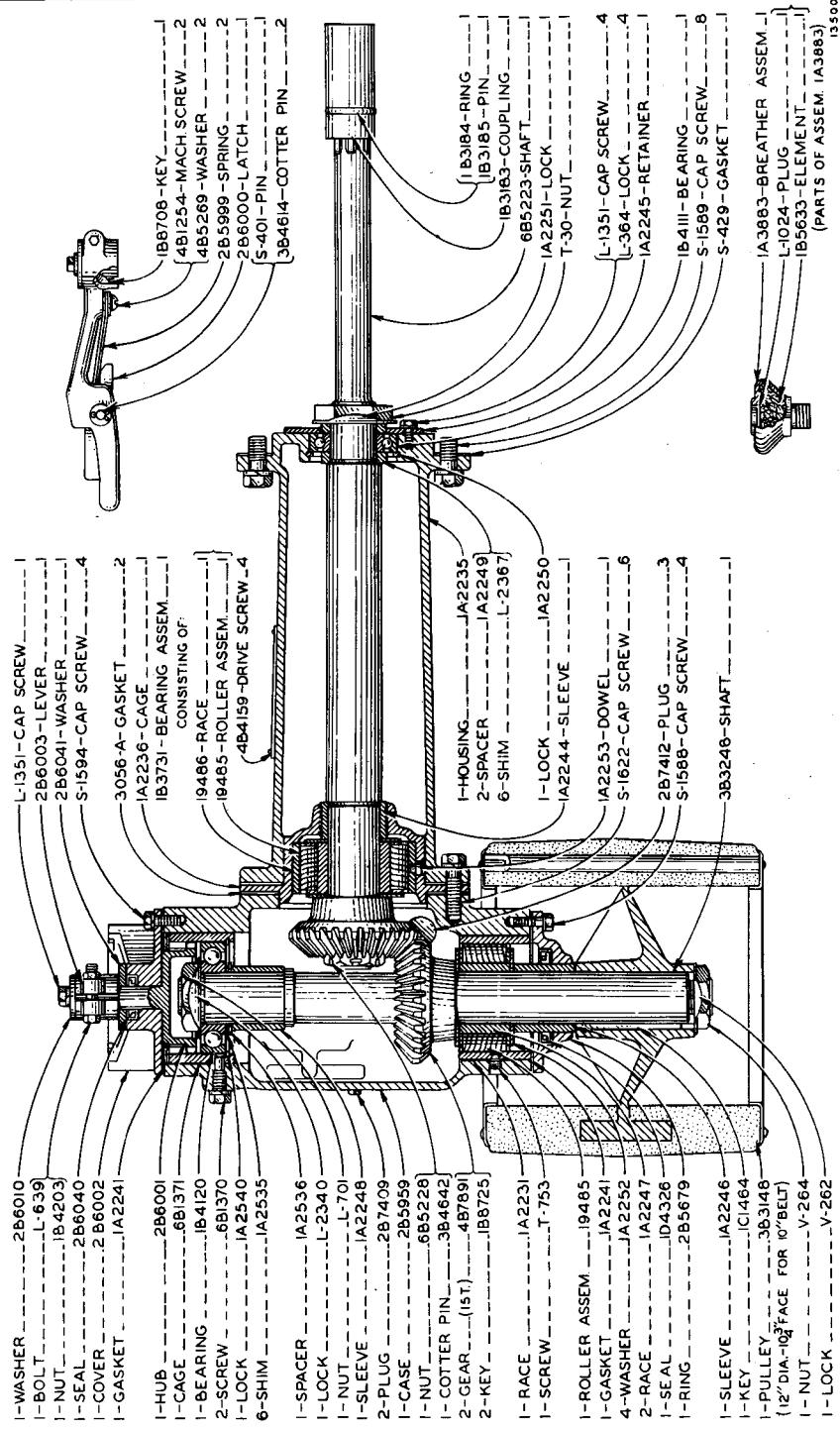
2B9370 BATTERY AND BOX GROUP

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



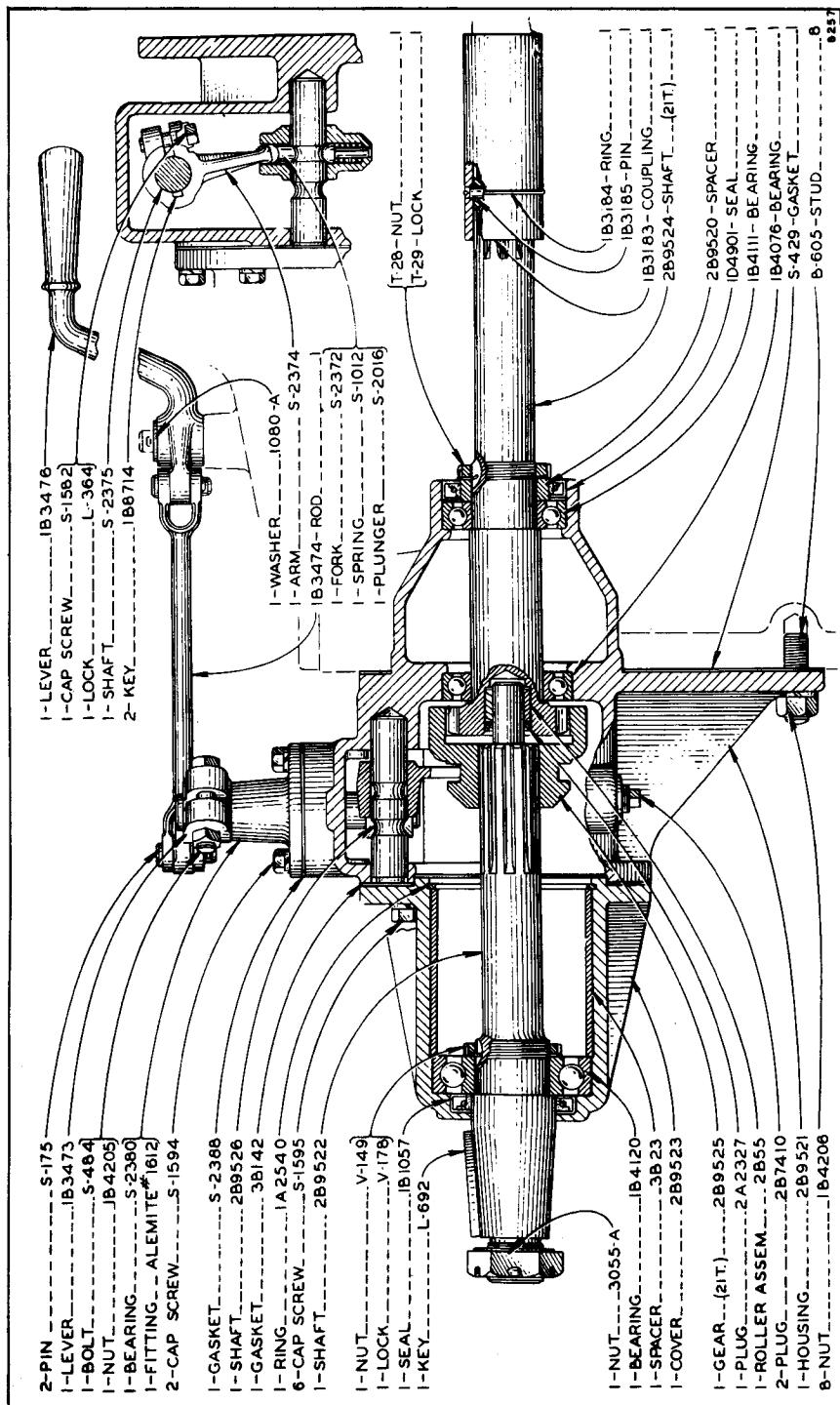
2B6020 BELT PULLEY DRIVE GROUP (With Pulley)
2B6026 BELT PULLEY DRIVE GROUP (Without Pulley)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



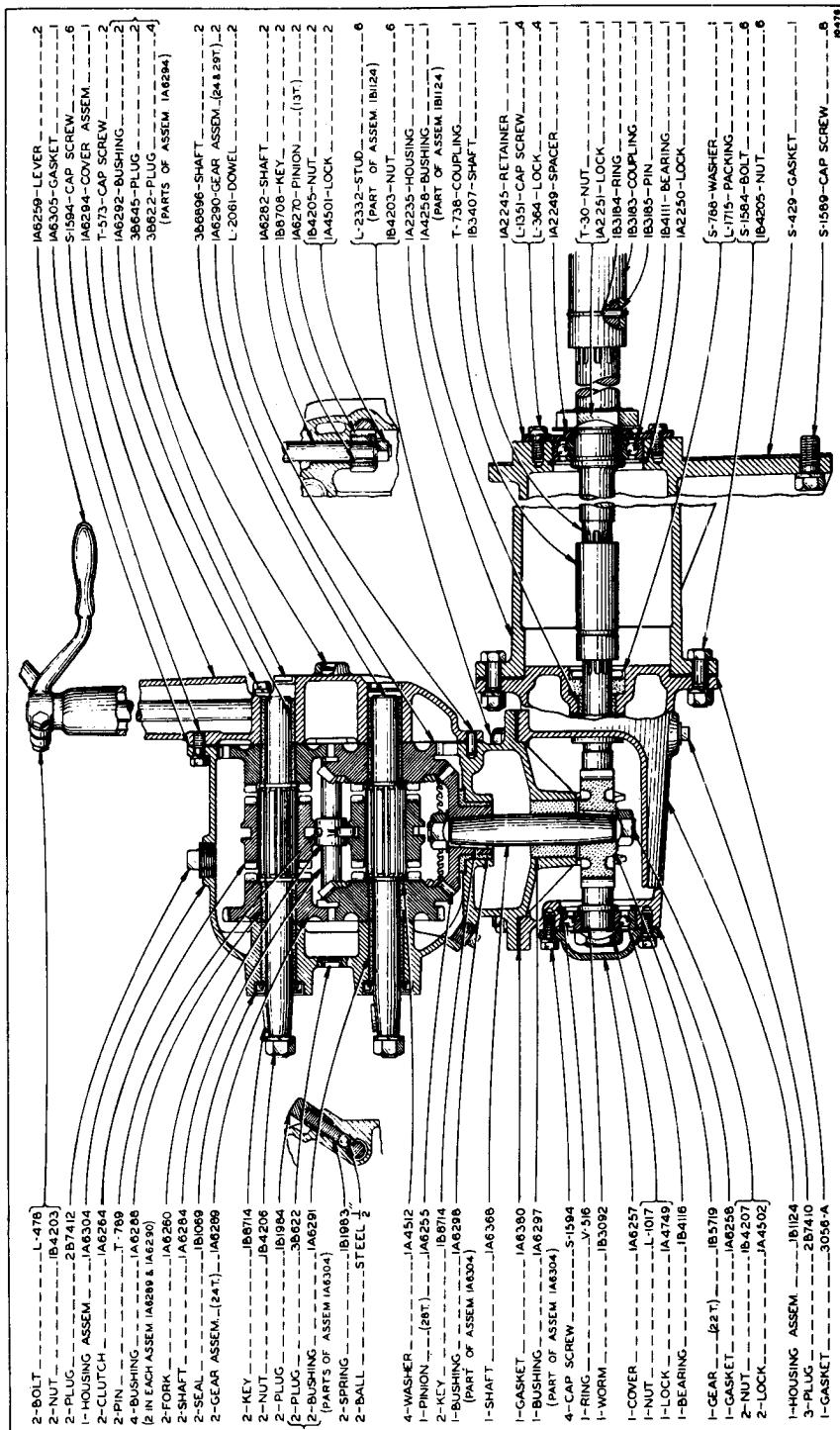
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

3B3246 BELT PULLEY DRIVE GROUP (With Pulley)
3B3247 BELT PULLEY DRIVE GROUP (Without Pulley)



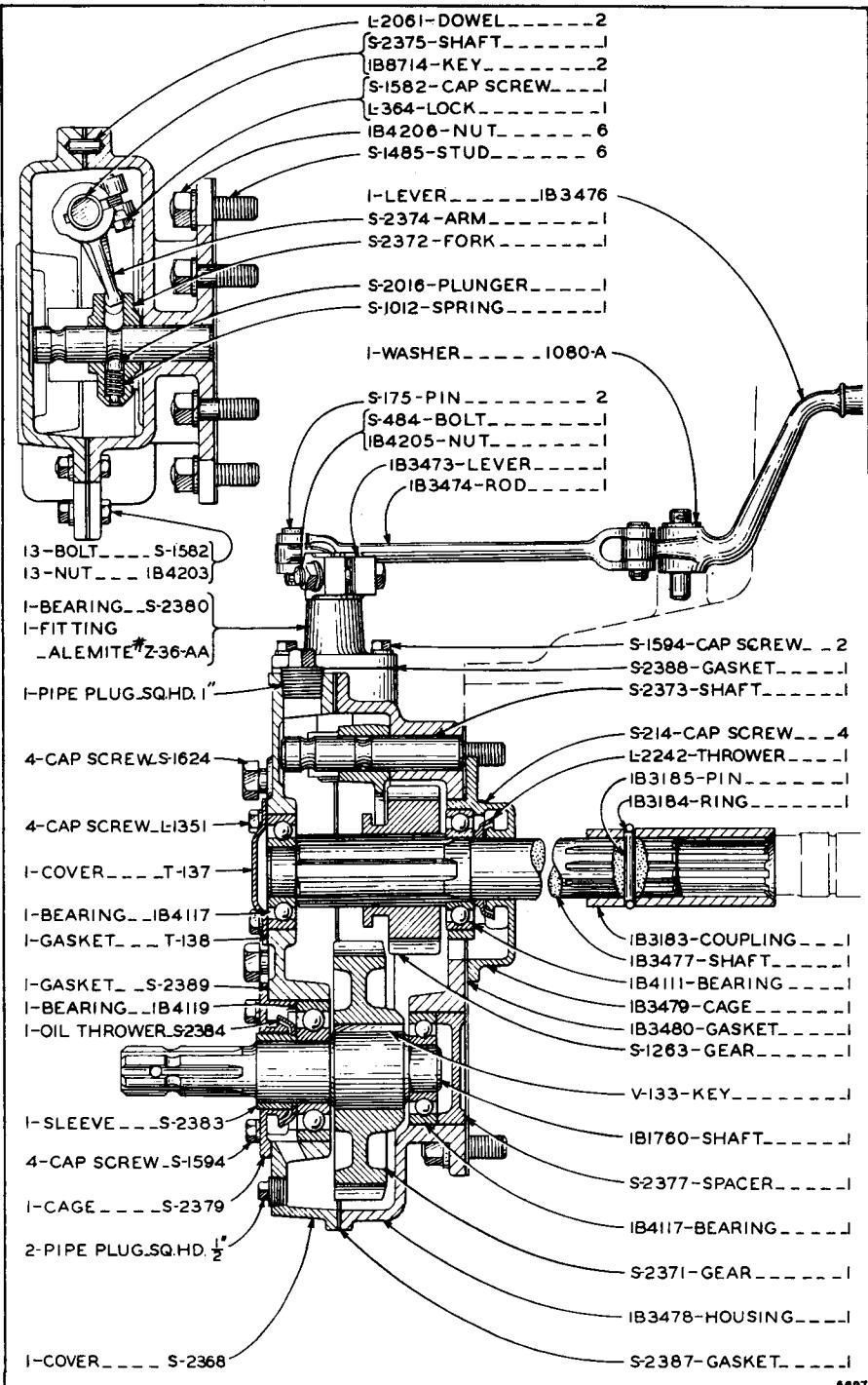
2B9519 REAR POWER TAKE-OFF GROUP (Direct Drive)
(For use with Top Seat)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



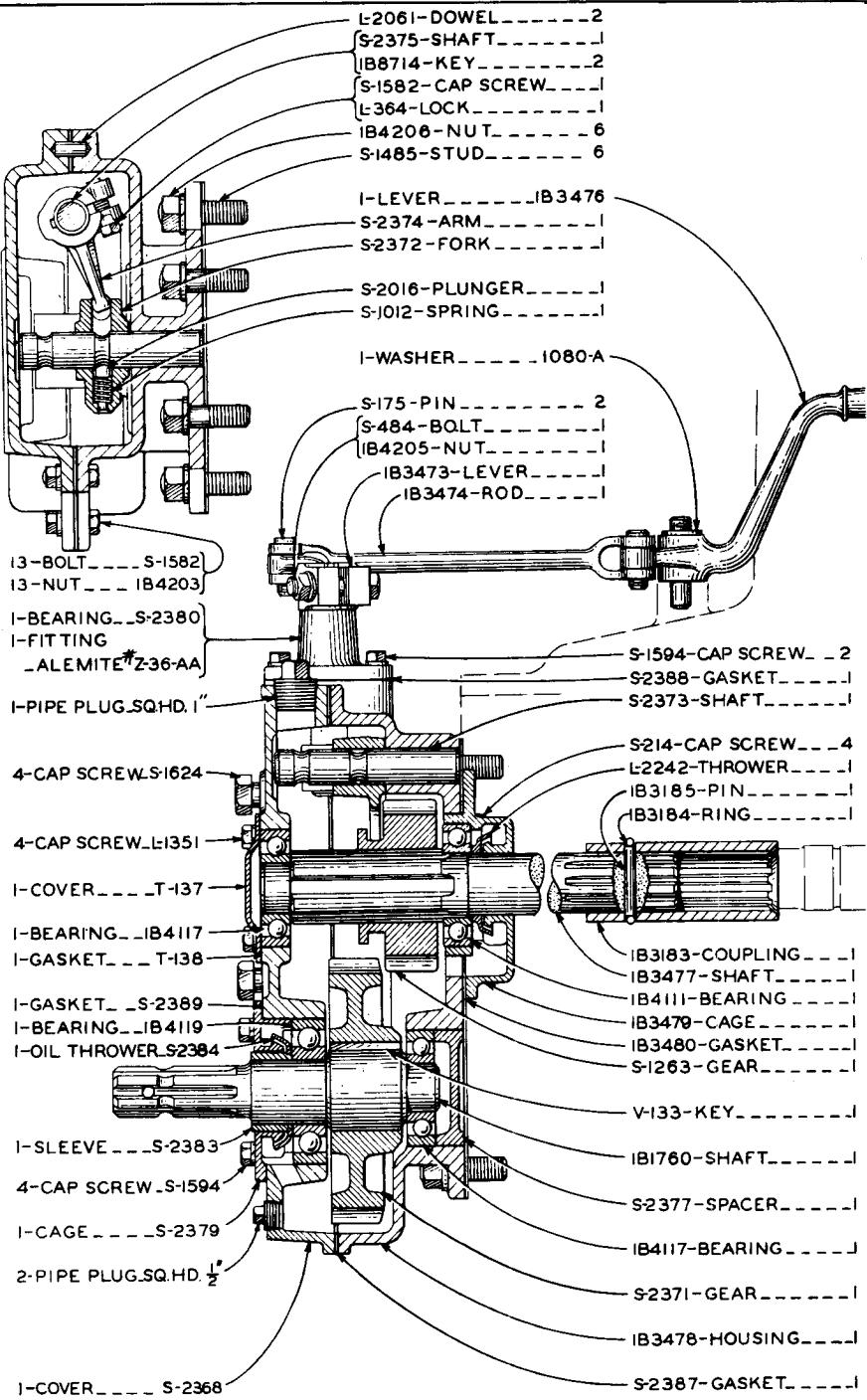
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

1B5731 REAR DOUBLE POWER TAKE-OFF GROUP
(For use with Side Seat)



1B3644 REAR POWER TAKE-OFF GROUP
(For use with Top Seat)

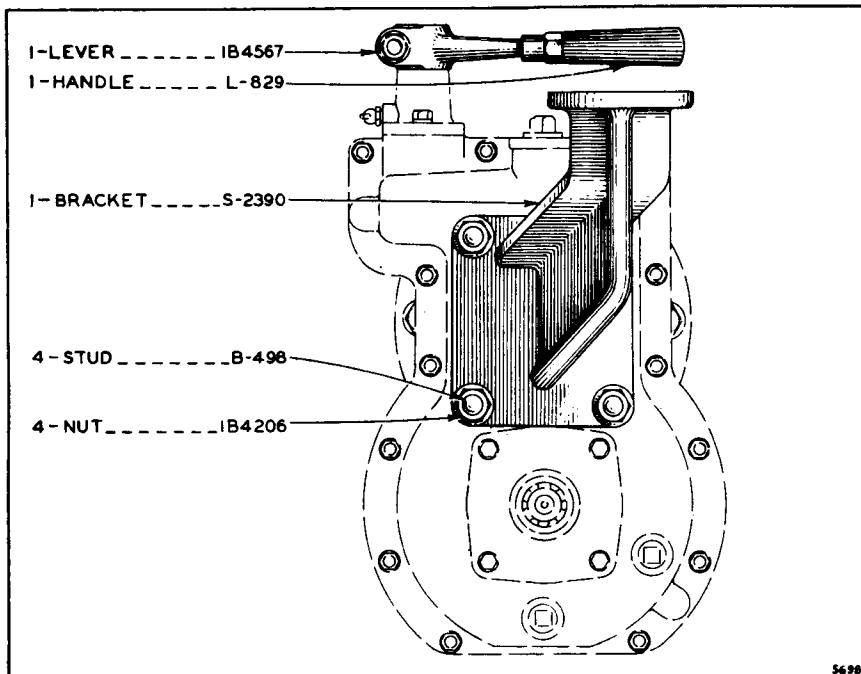
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



5697

IB4580 REAR POWER TAKE-OFF GROUP
(For use with Rear Seat)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



1B4580 REAR POWER TAKE-OFF GROUP PARTS

LIST OF ACCESSORY MANUFACTURERS

"Eisemann"

Eisemann Magneto Corporation
60 East 42nd Street, New York, New York

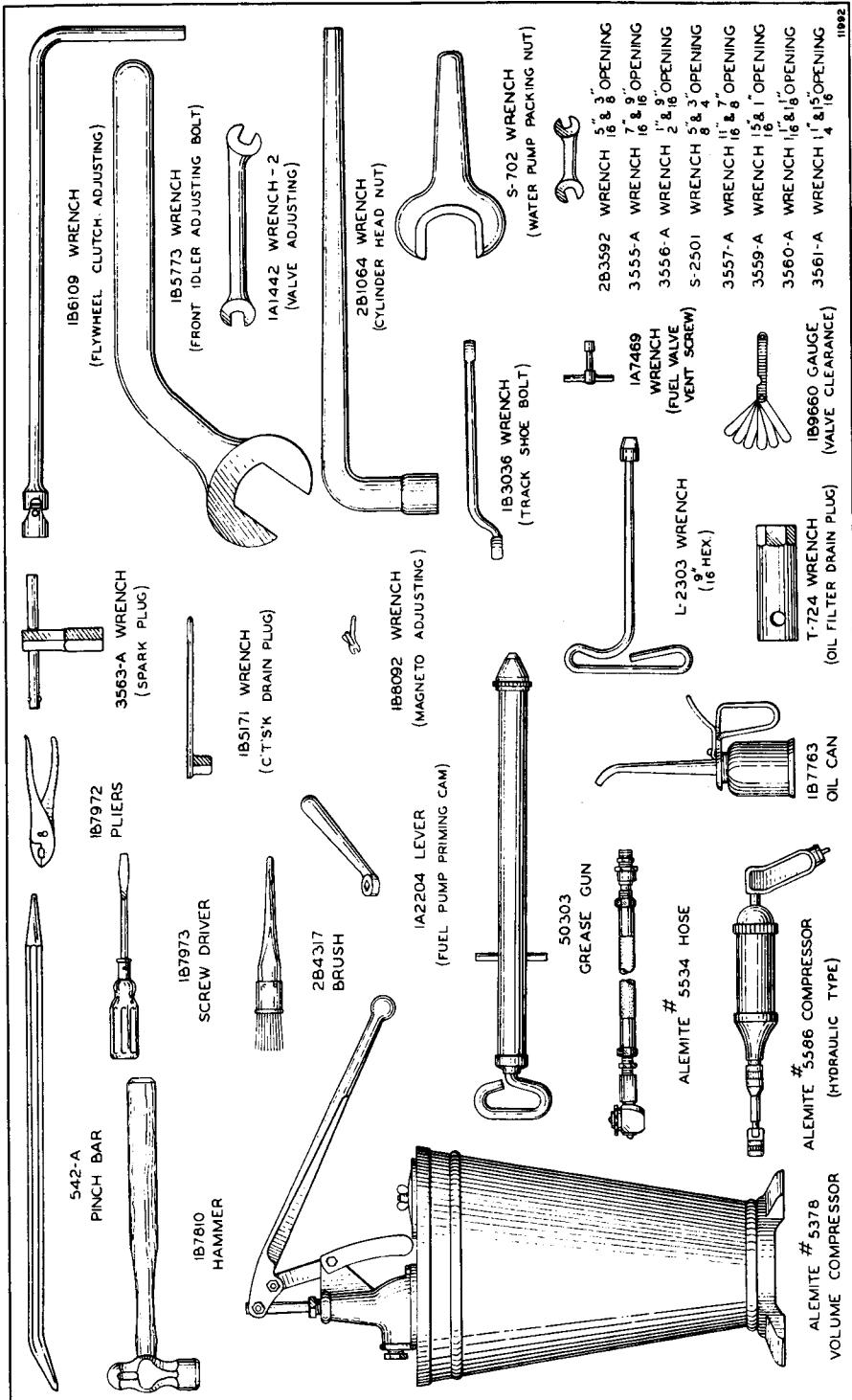
"Ensign"

Ensign Carburetor Co., Ltd.
7010 S. Alameda Street, Huntington Park, California
or
2644 S. Michigan Avenue, Chicago, Illinois

LIST OF TRANSFERS

Quantity Used	Part Number	Description
3	8B87	Transfer ("Caterpillar")-2 1/2" High
3	7B9975	Transfer (Diesel)-2 1/2" High
1	4B2264	Transfer ("Caterpillar")-1 7/16" High (For use on Rear Seat Models Only)
1	4B2268	Transfer (Diesel)-1 7/16" High (For use on Rear Seat Models Only)
1	4B1503	Transfer (Manufactured by Caterpillar Tractor Co., Peoria, Ill.)
1	2B2301	Transfer (Instructions)
1	6B2233	Transfer (Safety)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS