

Annex

Parts Catalog

for

CATERPILLAR

Reg. U. S. Pat. Off.

TWENTY-FIVE

TRACTOR



For Machines

3C1

to

3C638

Inclusive

CATERPILLAR TRACTOR CO.

PEORIA, ILLINOIS, U.S.A.

Track-Type Tractors - - - Road Machinery
- - - Diesel Engines - - -

THERE IS A •CATERPILLAR• DEALER NEAR YOU

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THERE IS A "CATERPILLAR" DEALER NEAR YOU

THIS Parts Catalog contains illustrations of all parts which compose the Standard "Caterpillar" Twenty-five Tractor. The number required is shown following the part name.

*When Ordering Parts
Please Read Carefully:*

- ¶ Order all parts from your dealer. ¶ Machine number should always be furnished; it will be found on a brass plate which is easily located.
- ¶ To obtain parts promptly, give the name, number and letter of parts wanted. ¶ Be particular to state post office address, town, county and state where parts are to be shipped. Also state whether by freight, express or parcel post. ¶ Confirm all telephone or telegraph orders in writing. ¶ Claims for shortage or error should be made upon receipt of material.
- ¶ No responsibility is assumed for delay, damage or loss to merchandise while in transit. Responsibility ceases upon delivery of shipment to the transportation companies, from whom a receipt is received showing that the shipment is in good condition when delivered to them.
- ¶ Broken, damaged or lost material should be refused or a full description made of damage or loss by the carrier agent on the freight bill. If this is done it is likely that damage can be collected from the transportation company.

ESPAÑOL**AL PEDIR PIEZAS SIRVASE LEER DETENIDAMENTE LO SIGUIENTE:**

El objeto de este Catálogo de Repuestos es proporcionar un medio adecuado de pedir piezas en la seguridad de que se recibirán las piezas que se desean. Recomendamos que la persona encargada de reparar las máquinas conserve este catálogo con todo cuidado.

Este Catálogo de Piezas contiene ilustraciones de las piezas de que consta nuestra máquina corriente, y conviene que sea consultado cuidadosamente al hacer el pedido de las piezas que se necesitan. Todos los pedidos para repuestos deben hacerse al comerciante proveedor, indicando en cada pedido el número de serie de la máquina.

Para obtener las piezas con prontitud, indíquese el nombre, número y letra de las piezas que se desean. Indíquese con toda claridad la dirección postal, la ciudad y el país a donde deben despacharse las piezas. Indíquese si el envío se desea por carga, por expreso o por paquete postal. Confírmense por escrito todos los pedidos que se hagan por telegrafo o por teléfono. Los reclamos por piezas que no llegan por errores deben hacerse tan pronto como se reciba el material.

No asumimos responsabilidad por demora, daño o pérdida de la mercadería en tránsito. Nuestra responsabilidad cesa con la entrega del material a la compañía que lo transporta, de quien obtenemos un recibo que demuestra que el embarque se ha hecho en buena condición al efectuar la entrega.

No deben aceptarse materiales rotos o dañados, o embarque incompleto a menos que el agente de la compañía de transportes consigne por escrito en el conocimiento o guía la descripción completa del daño o pérdida de que se trate. Siguiendo este procedimiento se obtendrá con más probabilidad el pago de los reclamos por pérdida o daños de la compañía de transportes.

PORTEUGUÊS**AO SE ENCOMENDAREM PEÇAS, SIRVAM-SE LER CUIDADOSAMENTE O SEGUINTE:**

O objecto deste Catalogo de Peças, é proporcionar o meio mais facil de se encomendarem peças com a certeza de receberem exactamente as peças desejadas. Convém que a pessoa que tenha a seu cargo a reparação das máquinas, conserve cuidadosamente este catalogo.

Este catalogo apresenta ilustrações das peças que compõem a nossa maquina regular, e é de suma importância que seja consultado cuidadosamente ao se encomendarem as peças necessárias.

Todas as encomendas deverão ser pedidas ao seu fornecedor, indicando-se em todas as encomendas, o numero de série da maquina, o qual acha-se gravado na placa de instruções facilmente visivel.

Afin de obterem prontamente qualquer encomenda, sirvam-se fornecer o nome, numero e letra das peças requeridas bem como o endereço claro e preciso, para onde devem as mesmas ser expedidas, indicando o endereço postal, a cidade e o pais e também se as querem enviadas como carga, expresso ou encomenda. Sirvam se confirmarem por escrito, todas as encomendas dadas por telegrama ou telefone. Reclamações relativas a erros ou perdas deverão ser feitas, imediatamente apois o recebimento do material.

Não assumimos responsabilidade, por demora, avaria ou perda da mercadoria ocasionadas pelo seu transporte. A nossa responsabilidade cessa na occasião da entrega da mercadoria ás companhias de transporte, as quaes nos dão recibos com declaração de que a mercadoria estava em perfeito estado quando lhes foi entregue.

Encomendas incompletas, peças quebradas e avariadas, não deverão ser aceitas, a não ser que no conhecimento, o agente da Companhia de transporte faça uma descrição completa, por escrito, da avaria ou perda. Se assim se proceder, facilitar-seá o ajuste das perdas e avarias pela companhia de transporte.

FRANÇAISE**A LIRE ATTENTIVEMENT LORS DES COMMANDES DE PIÈCES:**

Le but de ce Catalogue de pièces est de fournir un moyen de commander les pièces de rechange avec la certitude de recevoir celles voulues. On recommande à la personne chargée de la réparation de la machine de conserver soigneusement ce catalogue.

Ce manuel contient des illustrations des pièces composant notre machine courante et il est donc important de le lire attentivement au moment de faire des commandes.

On doit passer toutes les commandes de pièces au marchand local et indiquer le numéro de série de la machine. Ce dernier se trouve sur la plaque de cuivre posée de façon à être facilement trouvée.

Pour obtenir promptement les pièces désirées il faut en indiquer le numéro, le nom et la lettre. On doit aussi donner des détails complets ayant trait à l'adresse postale, la ville et le pays où les articles doivent être expédiés. Il faut aussi indiquer si l'expédition doit se faire par petite vitesse, express ou colis-postal, et confirmer toute commande télégraphique ou téléphonique par lettre. Les réclamations en cas d'erreur ou de manquants, doivent être faites immédiatement à la réception des articles.

Aucune responsabilité n'est acceptée pour retards, dommages ou pertes en cours de route. La responsabilité cesse à la livraison de l'expédition aux compagnies de transport qui donnent un reçu montrant que l'envoi était en parfait état lorsqu'il a été livré.

Les articles brisés, endommagés ou perdus ne doivent être acceptés qu'après que l'agent de la compagnie de transport a donné, par écrit, une description détaillée du dommage ou de la perte sur la lettre de voiture. Lorsque cette manière de procéder est rigoureusement suivie, le paiement des réclamations pour pertes ou dommages par la compagnie des messageries, se trouve assuré d'une façon plus définie.

ITALIANO**LEGGASI ATTENTAMENTE PRIMA DI PASSARE ORDINAZIONI DI PEZZI
DI RICAMBIO:**

Lo scopo del presente catalogo dei pezzi di ricambio è di offrire un mezzo sicuro per passare ordinazioni di pezzi di ricambio che siano assolutamente corretti alla loro ricezione. Si raccomanda all'incaricato responsabile per la riparazione della macchina di conservare il presente catalogo.

Questo catalogo dei pezzi di ricambio contiene illustrazioni dei pezzi componenti la nostra macchina regolare ed è importante che il contenuto sia letto attentamente nel passare le ordinazioni dei pezzi necessari.

Tutte le ordinazioni di pezzi devono essere fatte presso il vostro rivenditore ed il numero di serie della macchina deve essere in ciascuna ordinazione. I numeri di serie appaiono su lastre di ottone facilmente visibili.

Per ottenere pezzi di ricambio prontamente, si indichi il nome, numero e lettera del pezzo desiderato. Si indichi chiaramente l'indirizzo postale, città o paese dove i pezzi debbono venire spediti. Si indichi inoltre se la spedizione deve essere fatta a mezzo ferrovia espresso o pacco postale. Ordinazioni telefoniche o telegrafiche devono essere confermate per iscritto. Reclami per mancanze od errori devono essere presentati alla ricezione del materiale.

Nessuna responsabilità viene assunta per ritardi, avarie o perdita di merce in transito. La responsabilità cessa alla consegna della spedizione alla compagnia di trasporto, dalla quale è ottenuta ricevuta mostrante che la spedizione trovavasi in buone condizioni al momento della consegna alla stessa.

Materiale rotto, avariato o con apparenti mancanze non dovrebbe essere ricevuto senza ottenere descrizione completa dell'avaria o mancanza scritta sulla fattura di trasporto dall'agente della compagnia di trasporto. Seguendo tale procedura, la liquidazione dei reclami per mancanze od avarie viene accertata in modo assai più definito.

ПО РУССКИ**ПРИ ЗАКАЗЫВАНИИ ЧАСТЕЙ ПРОЧТИТЕ ВНИМАТЕЛЬНО
СЛЕДУЮЩЕЕ.**

Выпускаемый настоящий каталог мы имеем в виду облегчить составление заказов на различные части и устраниТЬ могущие произойти ошибки в наименовании частей, что в свою очередь даст вам уверенность в точности исполнения Вашего заказа.

Каталог этот рекомендуется хранить тому лицу, на ком лежит ответственность за ремонт машин. Каталог содержит иллюстрации частей наших стандартных машин, и мы рекомендуем прочесть его внимательно при заказе требующихся Вам частей. Заказы должны быть адресованы Вашему поставщику, при чем на каждом из них должен быть указан номер серии машины, обозначенный на специальной пластинке, прикрепленной к машине. Для скорого и точного получения нужных Вам частей в заказе следует указать номер и букву, а также название каждой части.

Пункт назначения частей должен быть указан подробно (почтовая станция, город, край и т. д.). Также должен быть указан способ доставки, то есть, товарным поездом, багажем или почтовой посыпкой.

Все телефонные и телеграфные заказы должны быть подтверждены письмами. Заявления о недостаче или ошибке должны быть сделаны немедленно по получении заказа. Мы не ответственны за задержку, порчу или потерю товара в пути. Наша ответственность прекращается по доставлению товара в транспортную контору, которая выдает расписку в том, что товар был получен ею в полной исправности.

Части, прибывшие в поломанном виде, с недостачей в количестве по счету, порченые и т. д. не должны приниматься заказчиком. Если же они приняты, то о недостаче, порче или поломке товара должно быть подробно указано на накладной агентом транспортного предприятия. Только в таком случае имеется возможность возмещения убытка транспортным предприятием.

DEUTSCH**BEI BESTELLUNG VON ERSATZ-TEILEN BEACHTE BITTE
SORGFÄLTIG:**

Der Zweck dieses Ersatz-Teil Verzeichnisses ist, Sicherheit zu gewähren, dass bei der Bestellung von Ersatz-Teilen die richtigen Teile erhalten werden. Es wird empfohlen, dass diejenige Person, welche für Ausbesserungen an der Maschine verantwortlich ist, dieses Verzeichnis sorgfältig aufbewahrt.

Dieses Ersatz-Teil Verzeichnis enthält Abbildungen über alle Teile, aus denen sich der gewöhnliche Maschine zusammensetzt und ist es daher wichtig, bei Bestellung von Ersatz-Teilen den Inhalt dieses Verzeichnisses sehr sorgfältig durchzulesen.

Alle Bestellungen für Ersatz-Teile sollen Ihrem Vertreter übergeben werden, auch muss die Reihen-Nummer der betreffenden Maschine bei jeder Bestellung angegeben werden.

Um Teile rasch zu erhalten, gebe man bitte Namen, Nummer und Buchstaben der gewünschten Teile an. Auch genaue Einzelheiten bezüglich Postamt, Strasse, Stadt und Staat, wohin die Teile zu senden sind. Ferner bezeichne bitte, ob die Sendung durch Fracht, Expressgut oder Paketpost gewünscht wird. Alle telefonischen und telegrafischen Bestellungen sind schriftlich zu bestätigen. Beschwerden in Bezug auf fehlende Gegenstände oder Irrtümer müssen unverzüglich bei Erhalt der Ware gemacht werden.

Keine Gewähr wird übernommen für Verzögerung, Beschädigung oder Verlust der Ware während der Beförderung. Unsere Verantwortlichkeit endet bei Ableferung der Sendung an die Beförderungs-Gesellschaft, welche einen guten Zustand der Ware bezeugende Empfangsbescheinigung gewöhnlich überträgt.

Zerbrochene, beschädigte oder verlorene Gegenstände sollten nicht angenommen werden, es sei denn, der Beförderer macht eine ausführliche Beschreibung der Beschädigung oder des Verlustes auf dem betreffenden Frachtbriebe. Wird ein solches Vorgehen stets eingehalten, so kann die Auszahlung der Entschädigung für Verlust oder Beschädigung seitens der Beförderungs-Gesellschaft sicherer erzielt werden.

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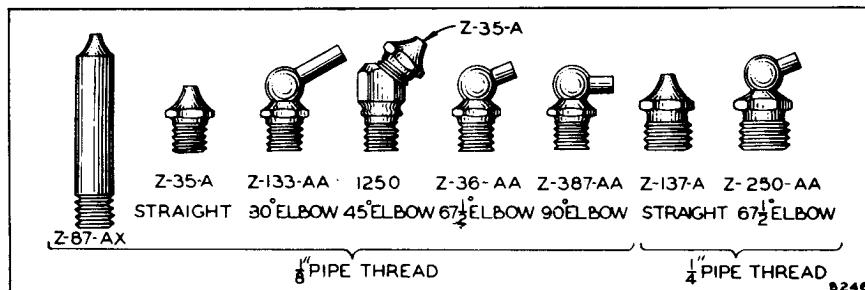
IMPORTANT

When ordering Alemite Fittings, it is important to consult the two illustrations below.

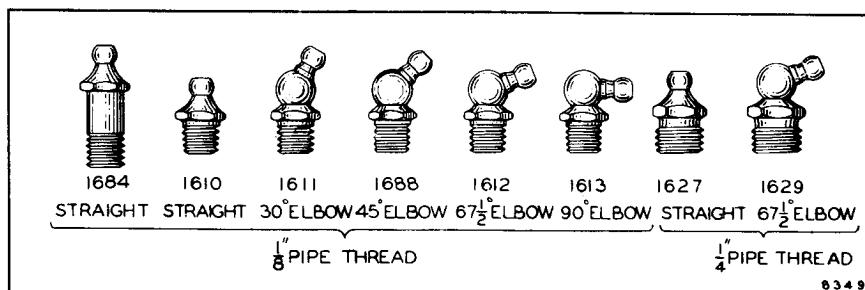
Two types of Alemite Compressors and Fittings have been used. Throughout this catalog one or the other type of Fittings is illustrated.

In some instances, Fittings actually used on a machine may not correspond with the type shown in this catalog.

Before ordering fittings by the numbers shown in the group drawings, refer to the illustrations below and select the number for the style of Fitting which corresponds to that actually used on the machine.

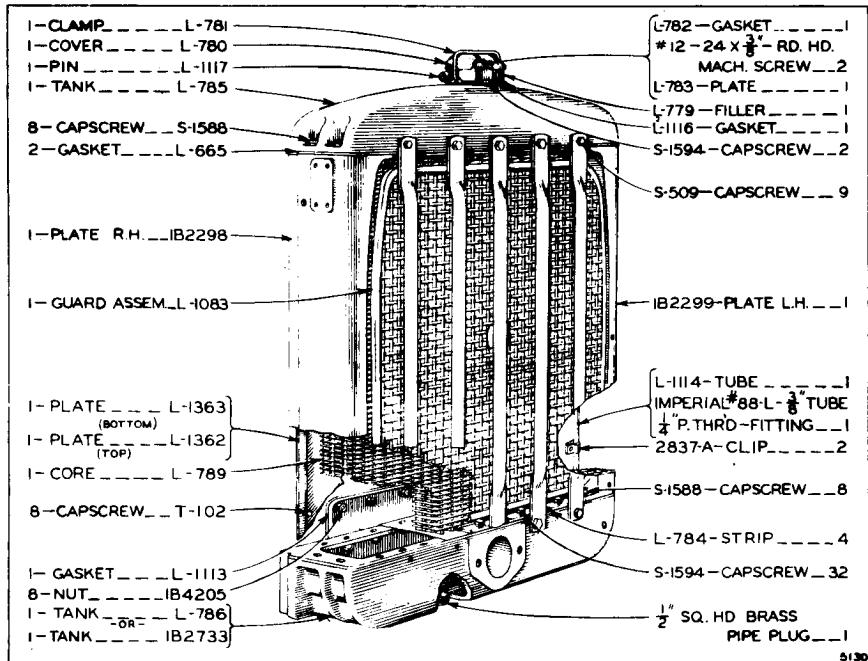


FOR USE WITH AUTOMATIC COMPRESSOR

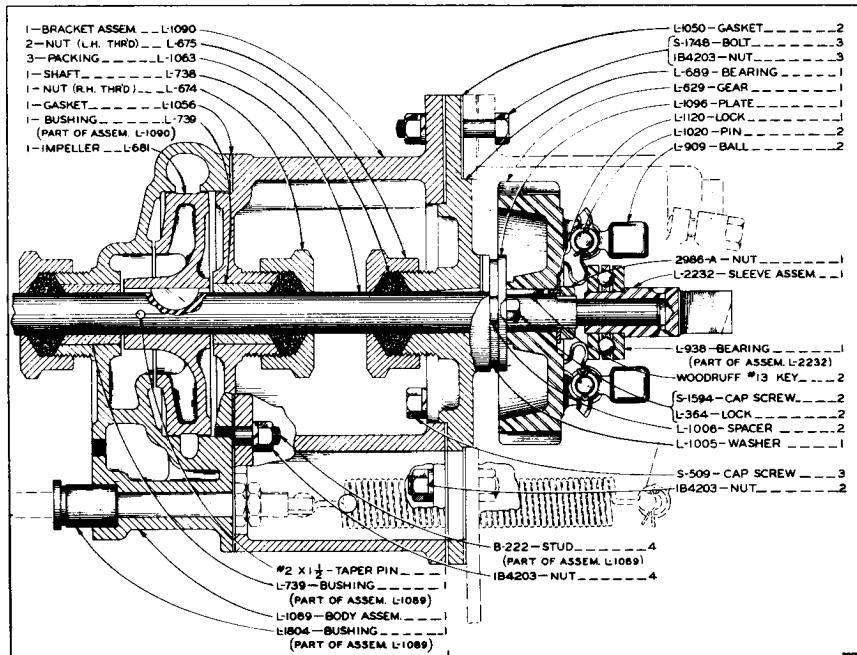


FOR USE WITH HYDRAULIC COMPRESSOR

"CATERPILLAR" TWENTY-FIVE TRACTOR

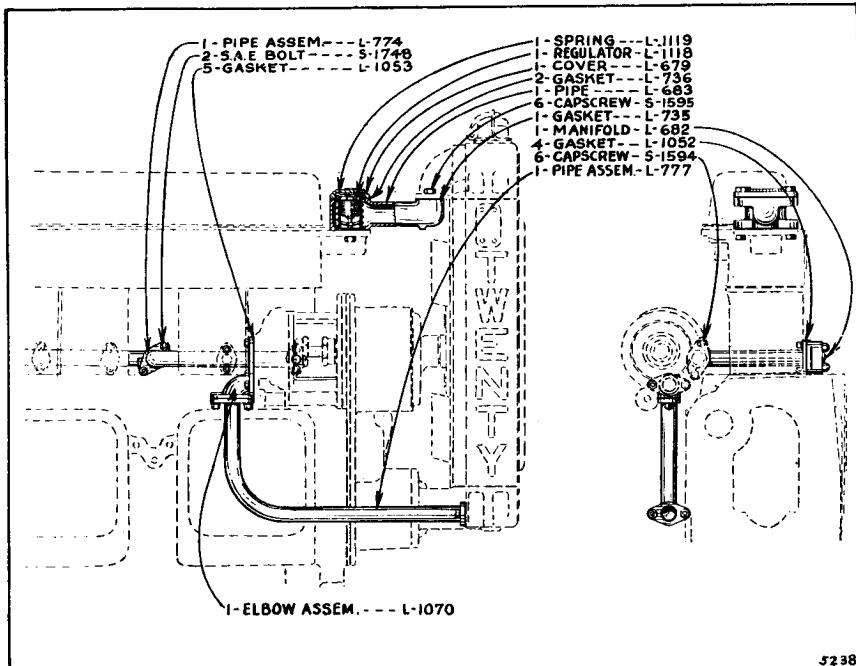


1B2306 RADIATOR

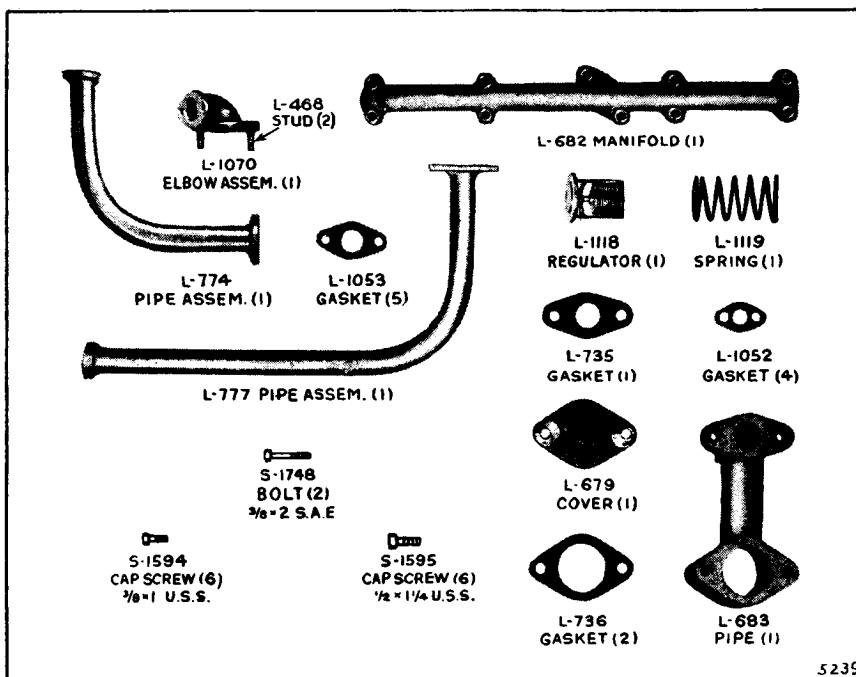


ACCESSORY SHAFT, WATER PUMP AND GOVERNOR

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

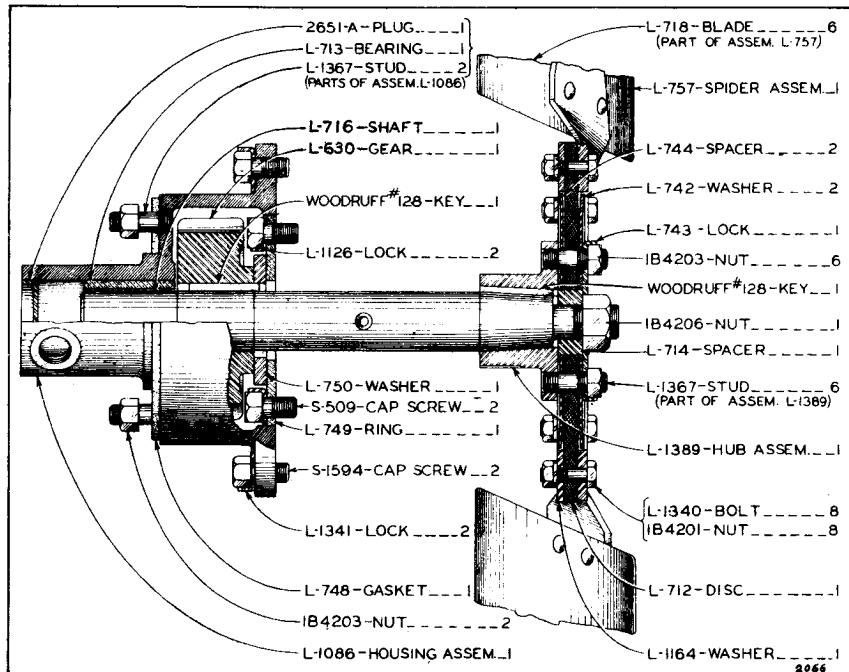


WATER LINES

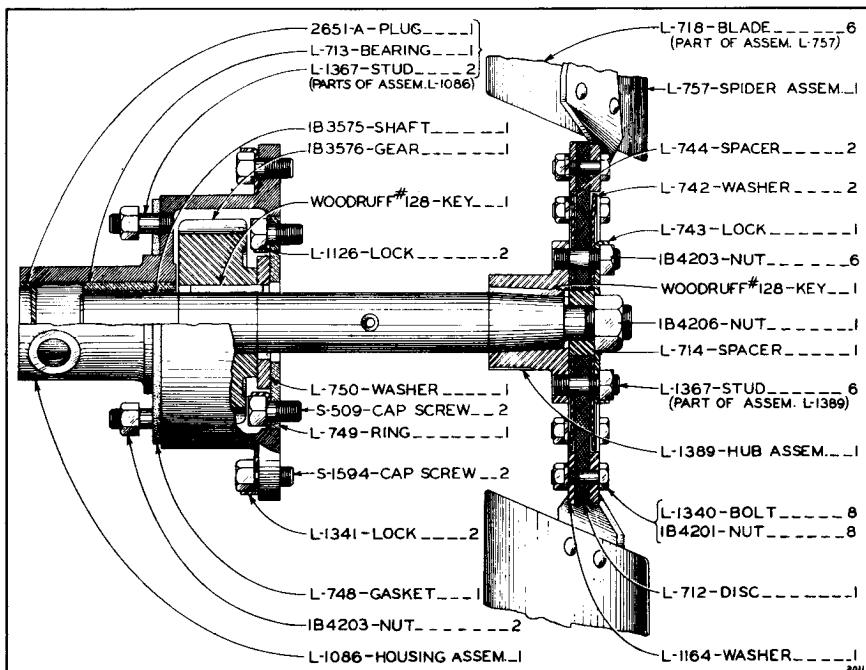


WATER LINE PARTS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

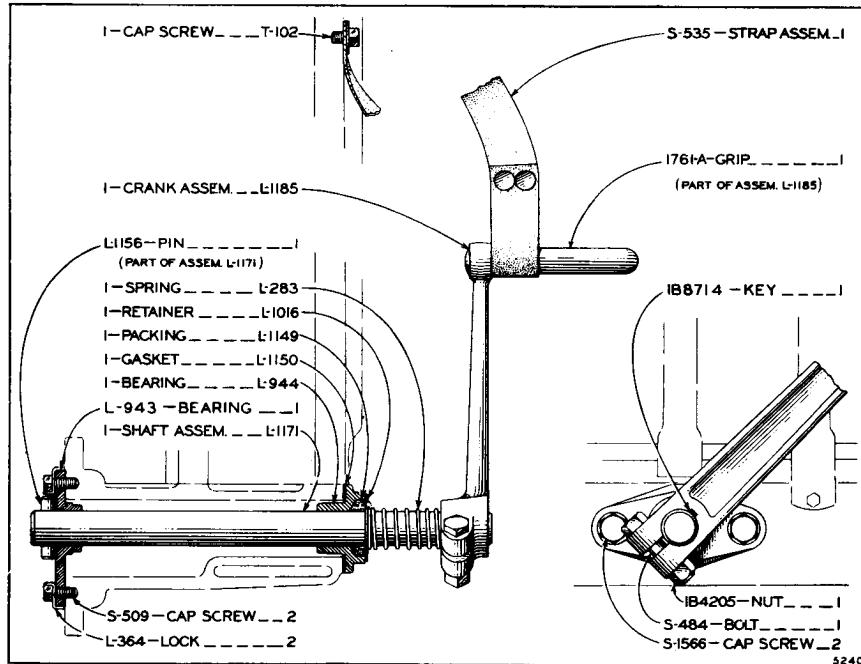
"CATERPILLAR" TWENTY-FIVE TRACTOR

FAN
(Machines 3C1 to 3C355 Inclusive)

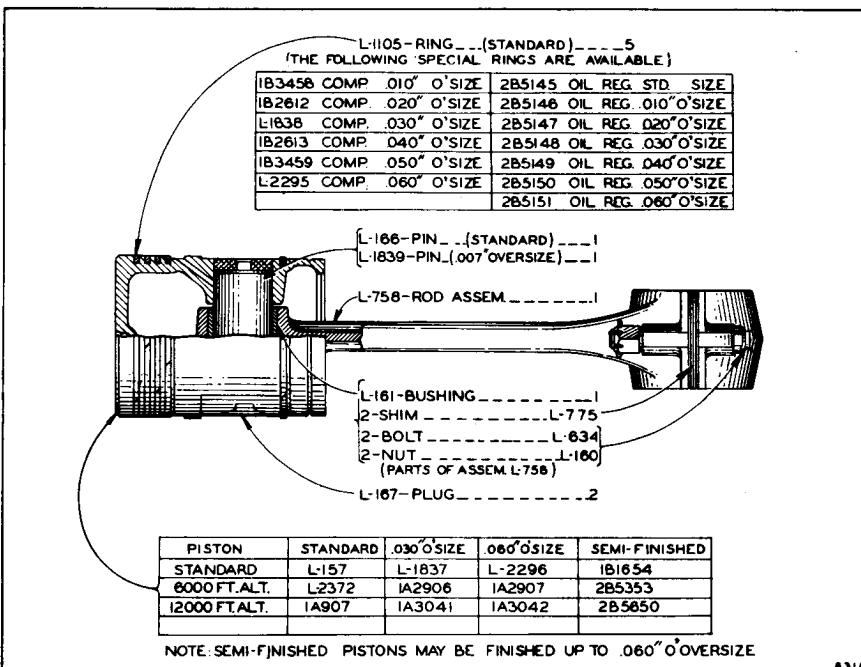


FAN
(Effective with Machine 3C356)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



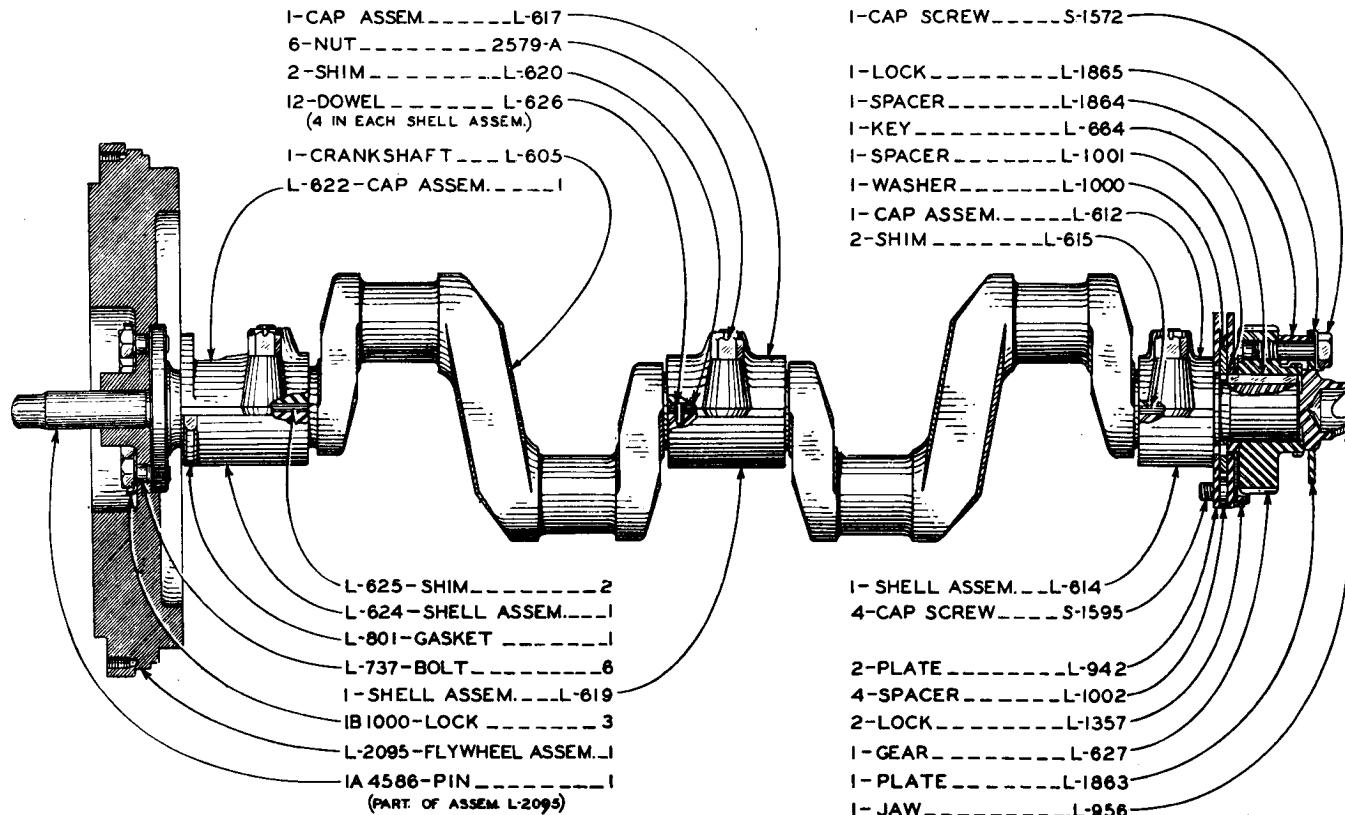
STARTING CRANK



CONNECTING ROD AND PISTON (4 Groups Req'd.)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

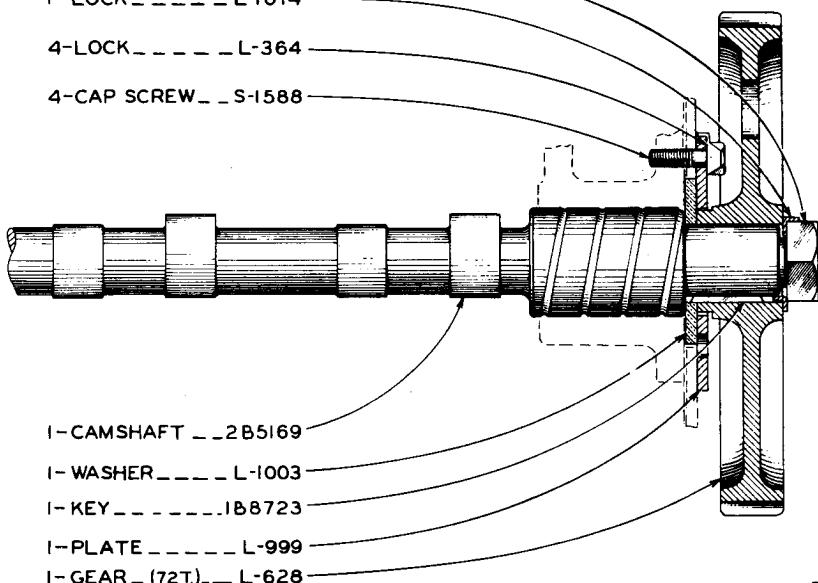
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



CRANKSHAFT

4782

I-NUT _____ L-702
 I-LOCK _____ L-1014
 4-LOCK _____ L-364
 4-CAP SCREW _____ S-1588



7370

CAMSHAFT

I-TANK ASSEM. _____ IB1800
 2-STRAP ASSEM. _____ L-1359
 2-PAD _____ L-1333
 4-TANG _____ L-1333
 (TWO IN EACH ASSEM. L-1359)
 I-ELBOW-STD BRASS
 $\frac{1}{4} \times 45^\circ$
 I-NIPPLE-STD BRASS $\frac{1}{4} \times 2$
 I-CRADLE ASSEM. _____ IB2063
 2-BOLT _____ L-472
 2-NIPPLE-STD BRASS $\frac{1}{4} \times 1\frac{1}{2}$
 I-ST ELL-STD. BRASS
 $\frac{1}{4} \times 90^\circ$
 I-STRAINER _____ 2524-A
 I-BODY _____ L-1546
 2-NUT _____ L-1547
 2-SLEEVE _____ L-1548
 (PARTS OF ASSEM. L-1554)
 I-TUBE ASSEM. _____ L-1554
 I-ELBOW _____ 3273-A
 I-VALVE _____ 3640-A
 L-1733-CAP ASSEM. _____ I
 L-1727-GASKET. _____ I
 (PART OF ASSEM. L-1733)

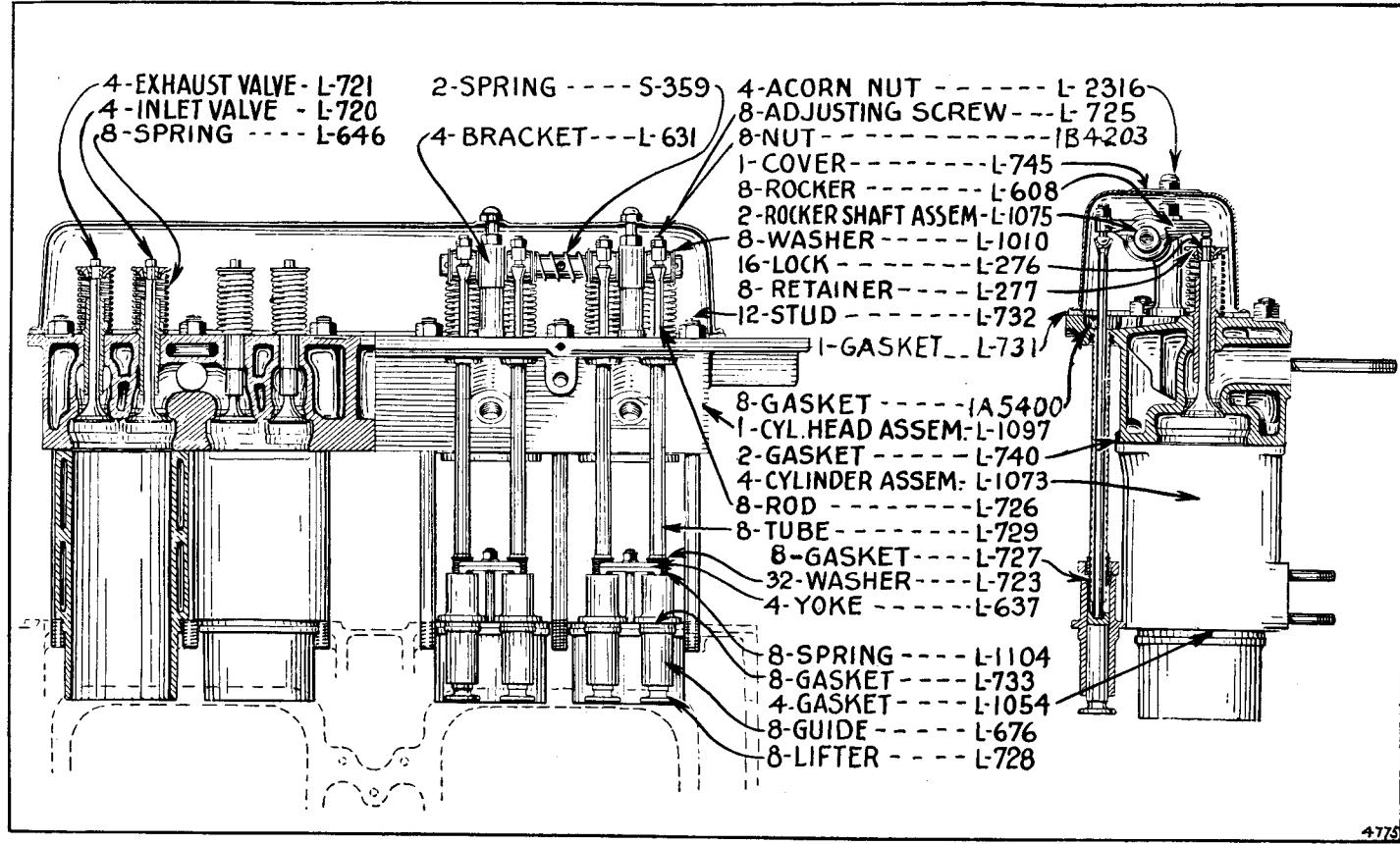
6-BOLT _____ S-1581
 IB2039-BRACKET _____ I
 (PART OF ASSEM. IB2063)
 L-1396-LINING _____ I
 L-851-BOLT (L.H.) _____ I
 S-1582-BOLT (R.H.) _____ I

4916

FUEL SYSTEM

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

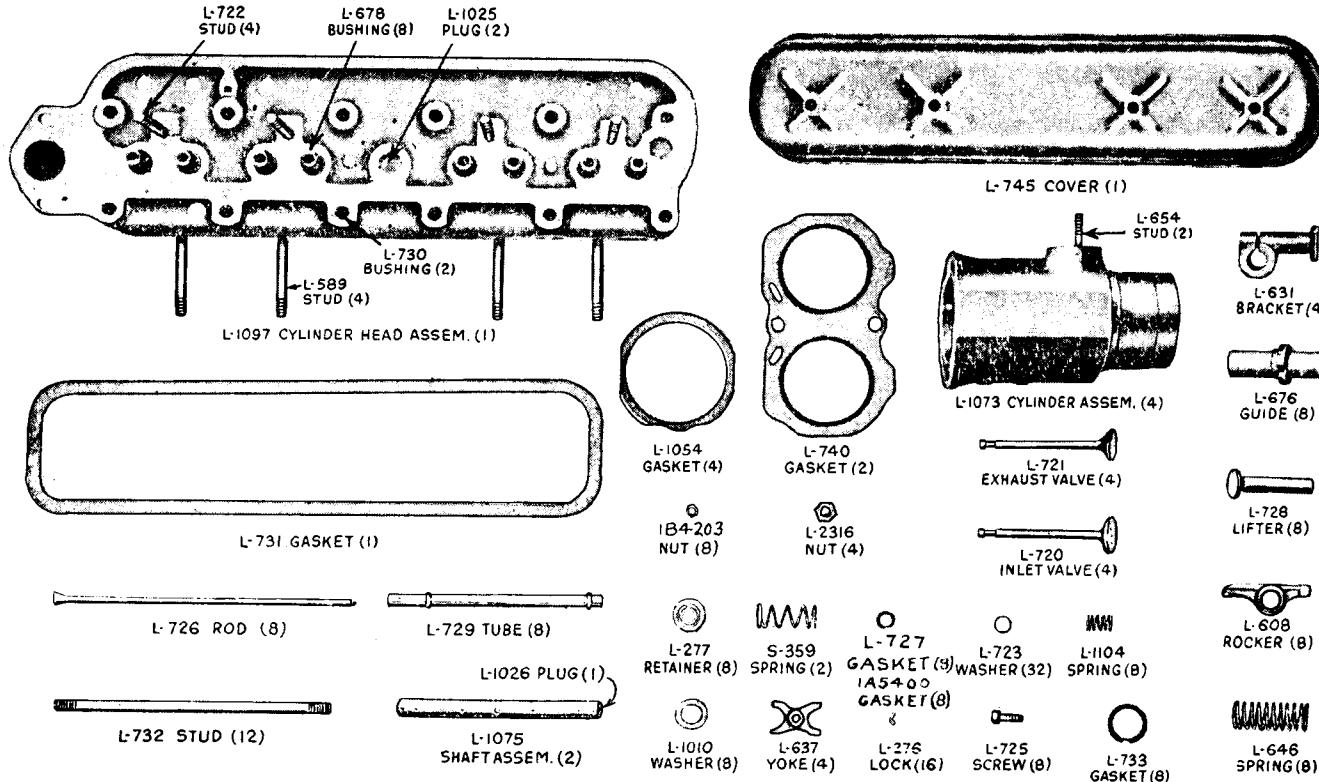


CYLINDER, CYLINDER HEAD AND VALVE MECHANISM
(Machines 3C1 to 3C268 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

PARTS CATALOG

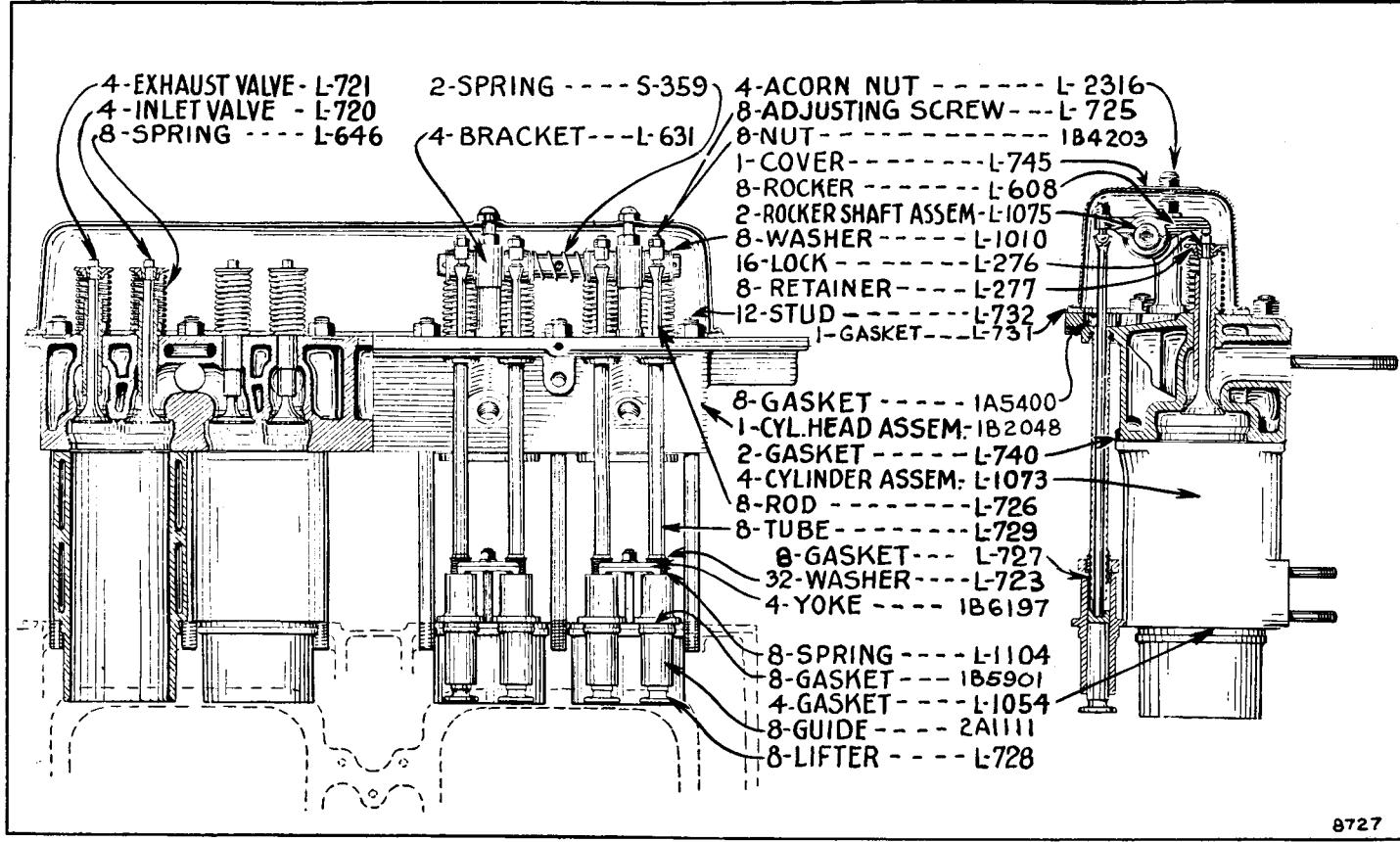
15



CYLINDER, CYLINDER HEAD AND VALVE MECHANISM PARTS
(Machines 3C1 to 3C268 Inclusive)

4776

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



CYLINDER, CYLINDER HEAD AND VALVE MECHANISM
(Effective with Machine 3C269)

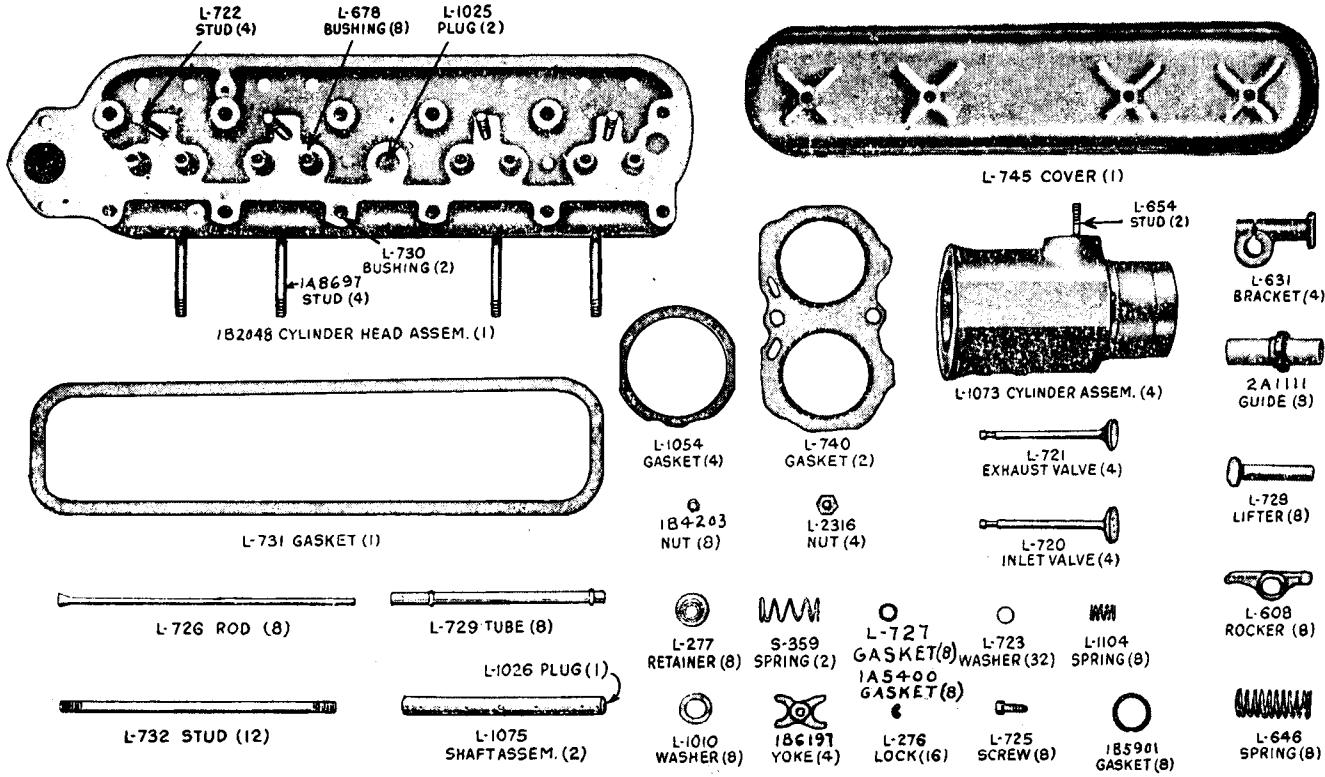
8727

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

PARTS CATALOG

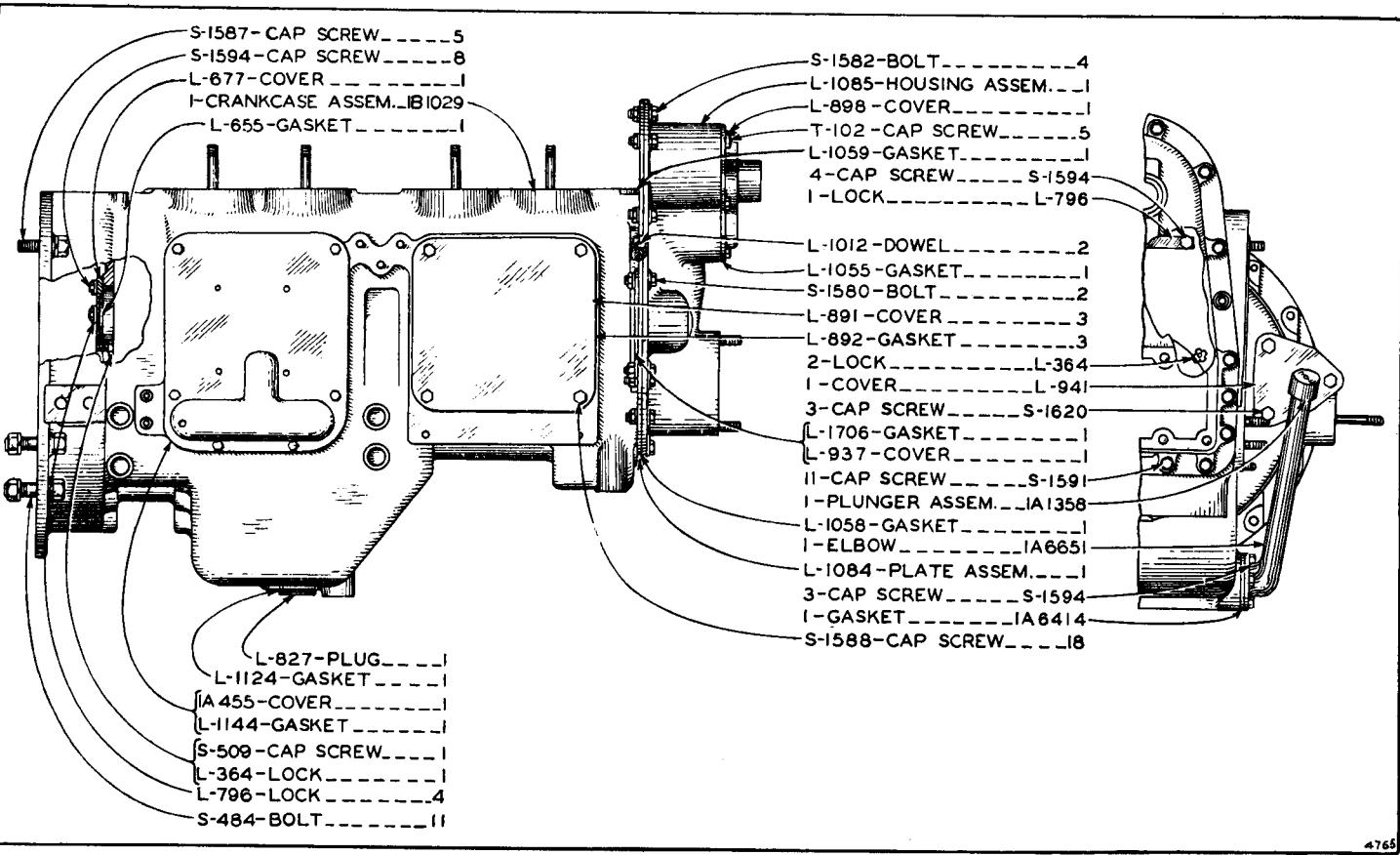
17

4-778

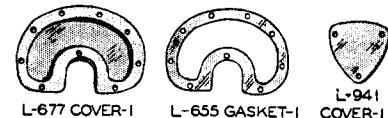


CYLINDER, CYLINDER HEAD AND VALVE MECHANISM PARTS
(Effective with Machine 3C269)

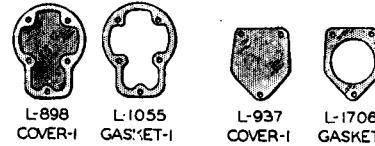
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



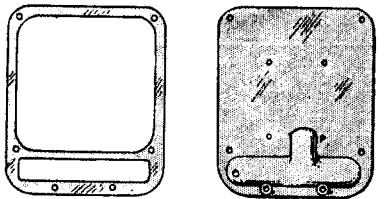
CRANKCASE AND COVERS



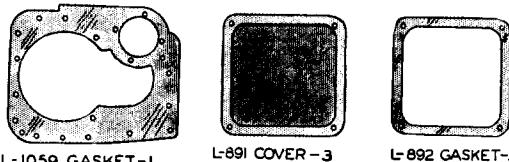
L-677 COVER-I L-655 GASKET-I L-941 COVER-I



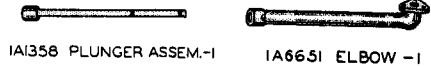
IA6414 GASKET-I L-898 COVER-I L-1055 GASKET-I L-937 COVER-I L-1706 GASKET-I



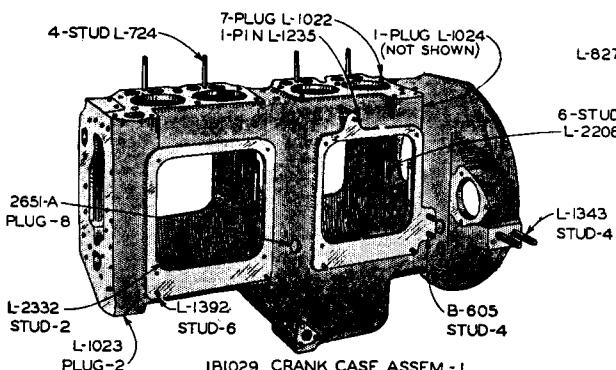
IB 5740 GASKET-I IA455 COVER-I



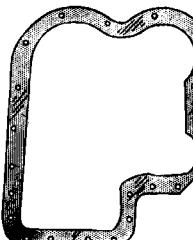
L-1059 GASKET-I L-891 COVER-3 L-892 GASKET-3



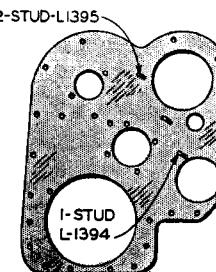
IA1358 PLUNGER ASSEM.-I IA6651 ELBOW -I



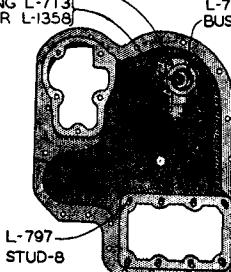
IB1029 CRANK CASE ASSEM.-I



L-1058 GASKET-I



L-1084 PLATE ASSEM.-I

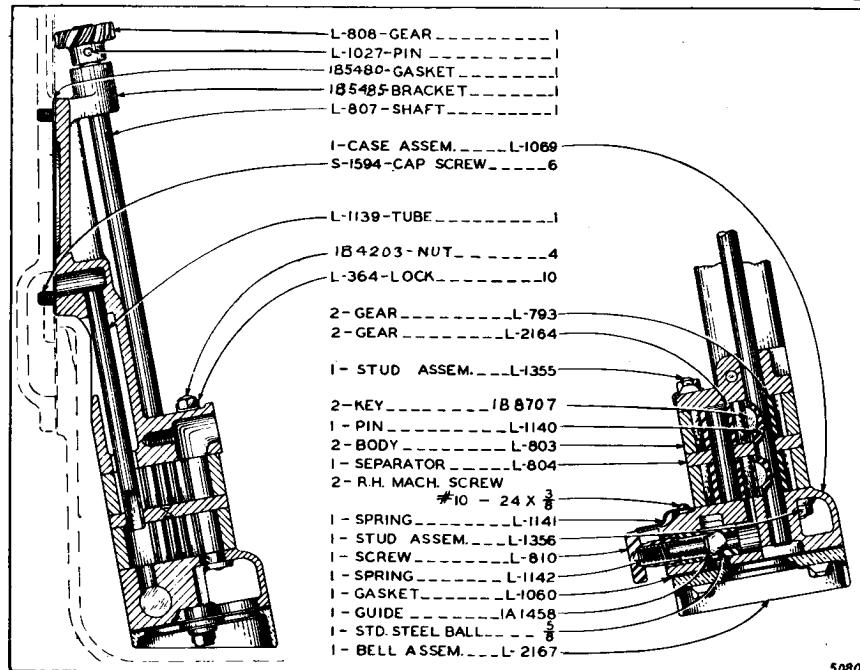


L-1085 HOUSING ASSEM.-I

L-796 LOCK-5

L-364 LOCK-3

T-102 CAP SCREW-5	$\frac{3}{8} \times \frac{5}{8}$	U.S.S.
S-509 CAP SCREW-1	$\frac{3}{8} \times \frac{3}{4}$	U.S.S.
S-1594 CAP SCREW-15	$\frac{3}{8} \times 1$	U.S.S.
S-1588 CAP SCREW-18	$\frac{3}{8} \times 1\frac{1}{4}$	U.S.S.
S-1591 CAP SCREW-II	$\frac{3}{8} \times 1\frac{1}{2}$	U.S.S.
S-1620 CAP SCREW-3	$\frac{1}{2} \times \frac{3}{4}$	U.S.S.
S-1587 CAP SCREW-5	$\frac{1}{2} \times 1\frac{3}{8}$	U.S.S.
S-1582 BOLT-----4	$\frac{3}{8} \times 1\frac{1}{2}$	S.A.E.
S-1580 BOLT-----2	$\frac{3}{8} \times 1\frac{1}{2}$	S.A.E.
S-484 BOLT-----11	$\frac{1}{2} \times 2\frac{1}{4}$	S.A.E.

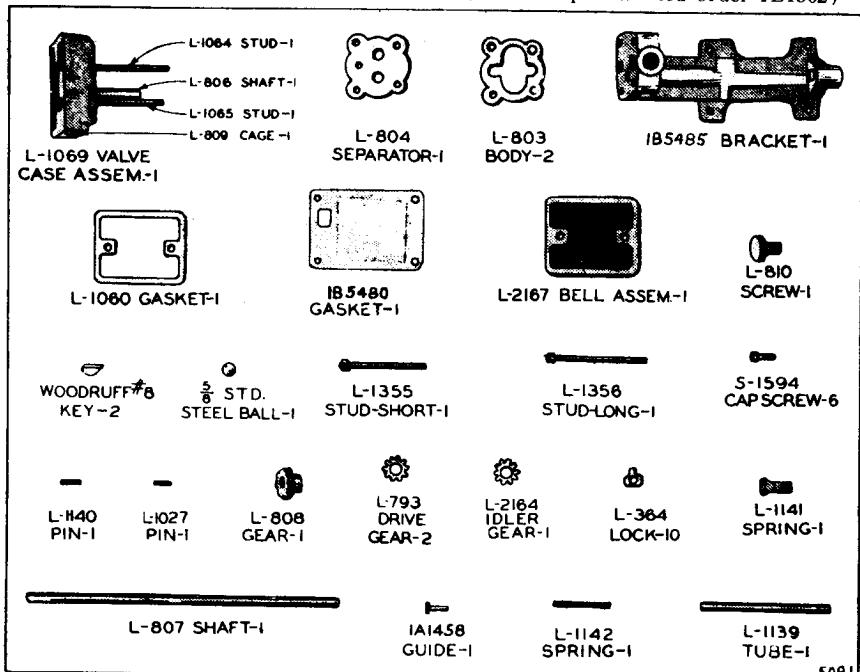
"CATERPILLAR" TWENTY-FIVE TRACTOR

5080

OIL PUMP

(Machines 3C1 to 3C294 Inclusive)

(Only separate parts serviced. When complete Pump is wanted order 1B1302)

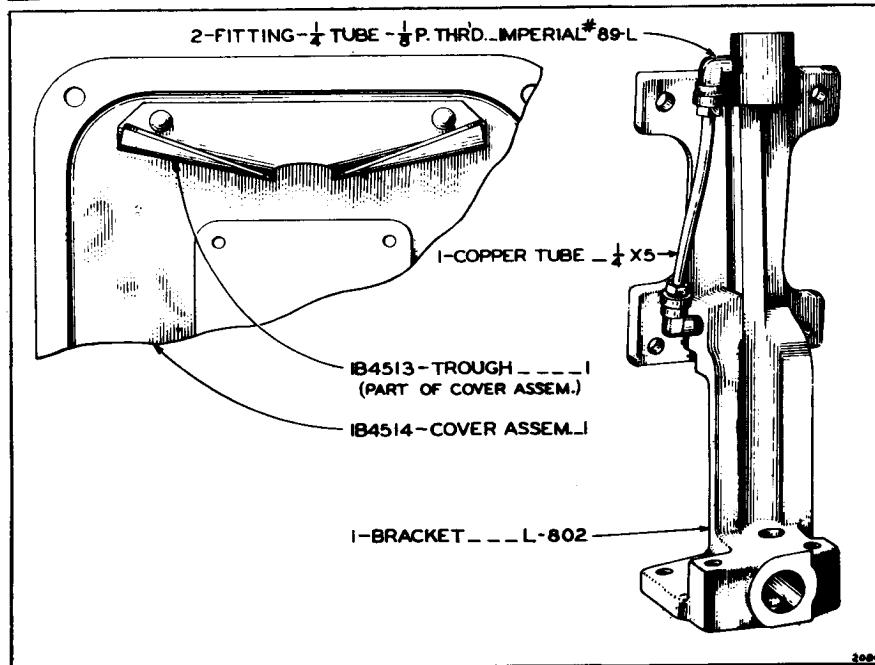


5081

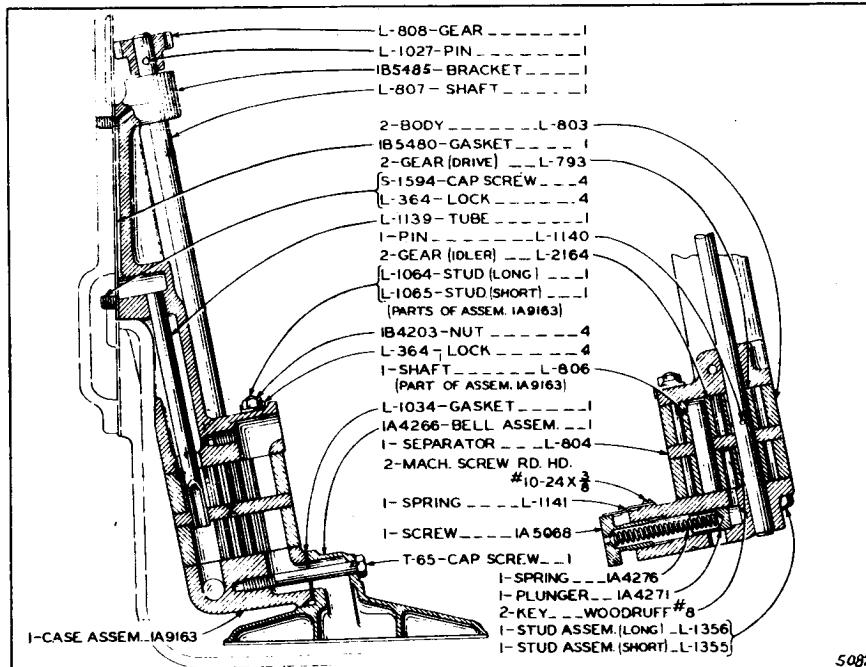
OIL PUMP PARTS

(Machines 3C1 to 3C294 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



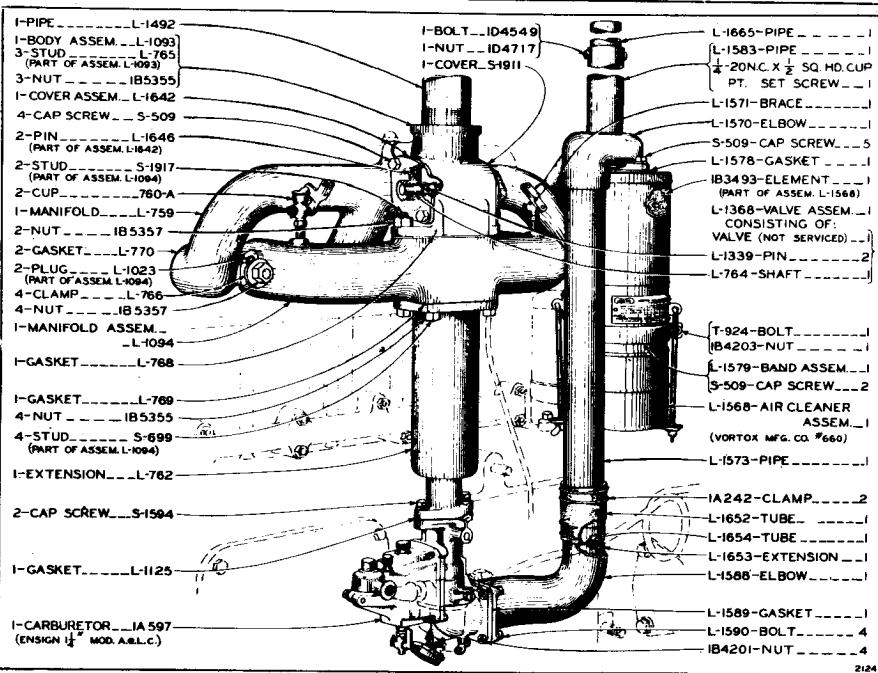
MISCELLANEOUS OIL PUMP PARTS



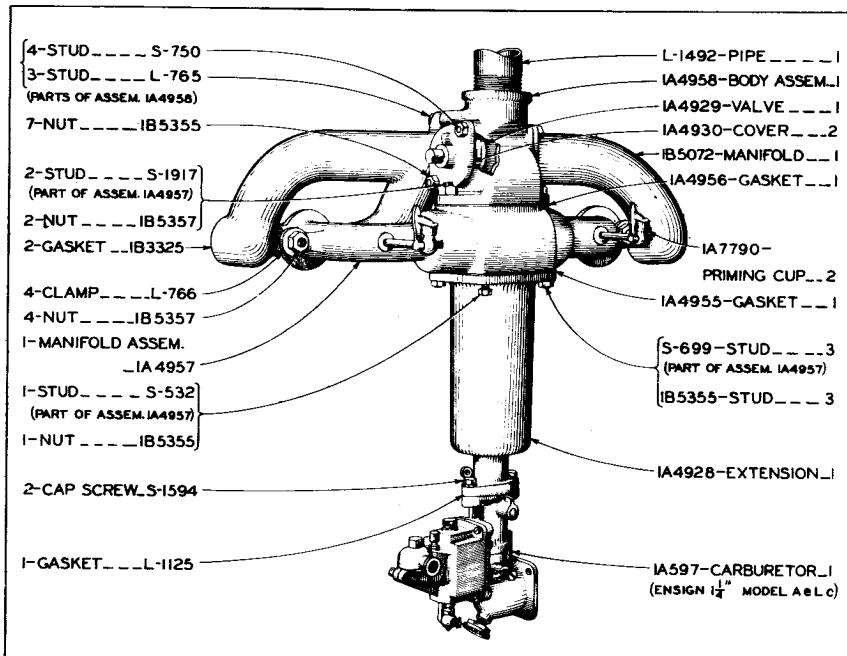
5082

1B1302 OIL PUMP
(Effective with Machine 3C295)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

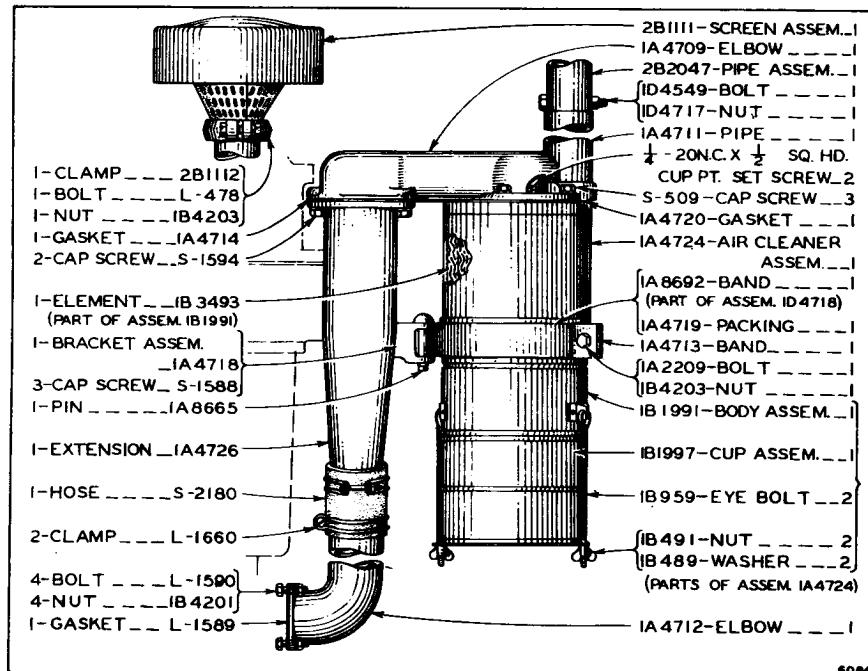
"CATERPILLAR" TWENTY-FIVE TRACTOR

MANIFOLD AND AIR CLEANER
(Machines 3C1 to 3C268 Inclusive)

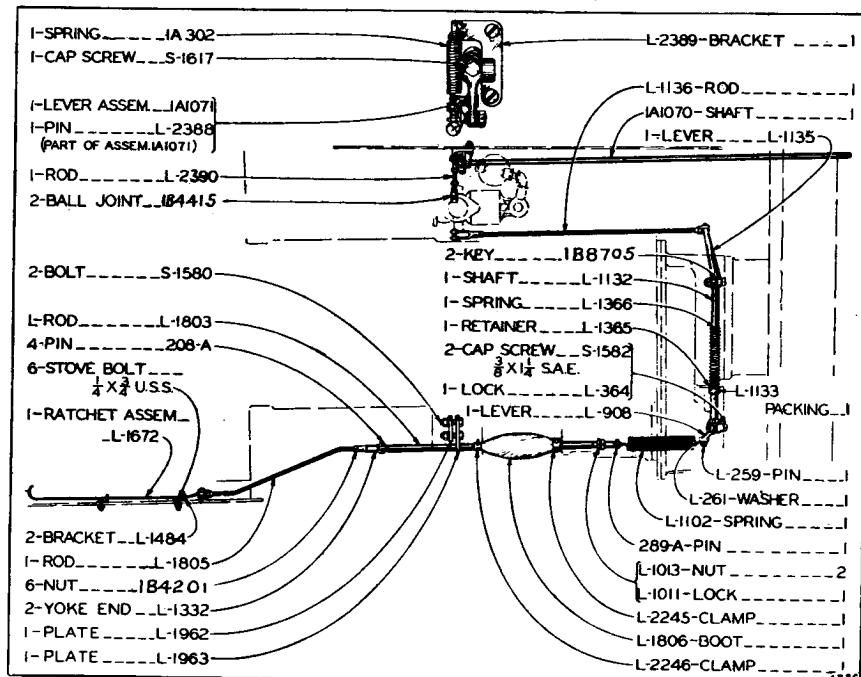


MANIFOLD
(Effective with Machine 3C269)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

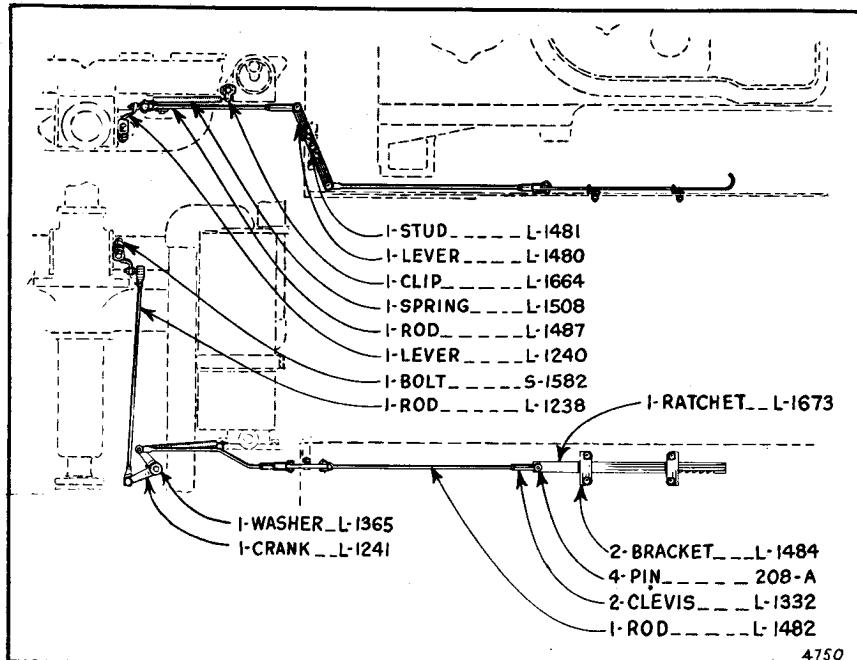


AIR CLEANER
(Effective with Machine 3C269)

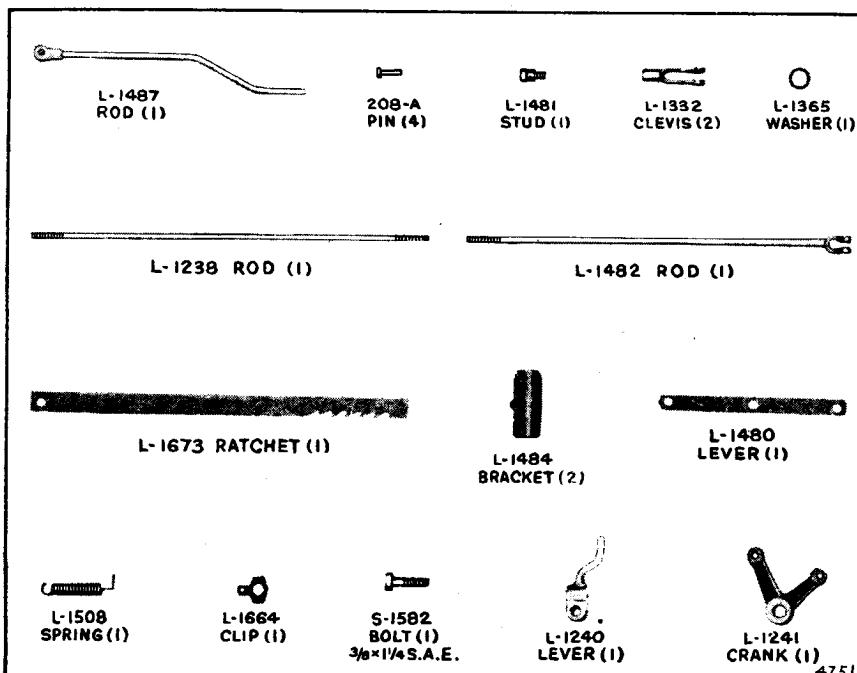


THROTTLE AND CHOKE CONTROL

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

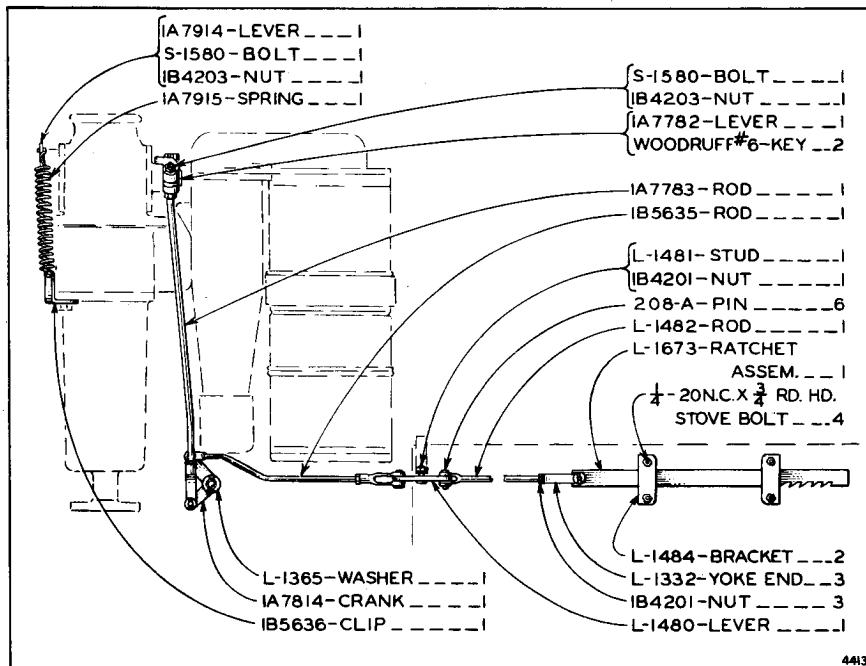


MANIFOLD HEAT CONTROL
(Machines 3C1 to 3C268 Inclusive)

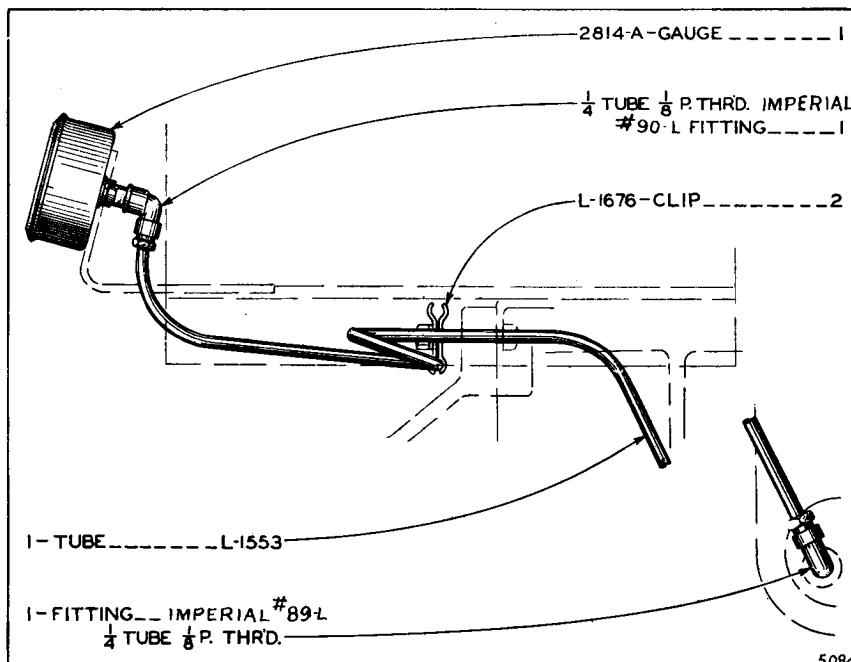


MANIFOLD HEAT CONTROL PARTS
(Machines 3C1 to 3C268 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

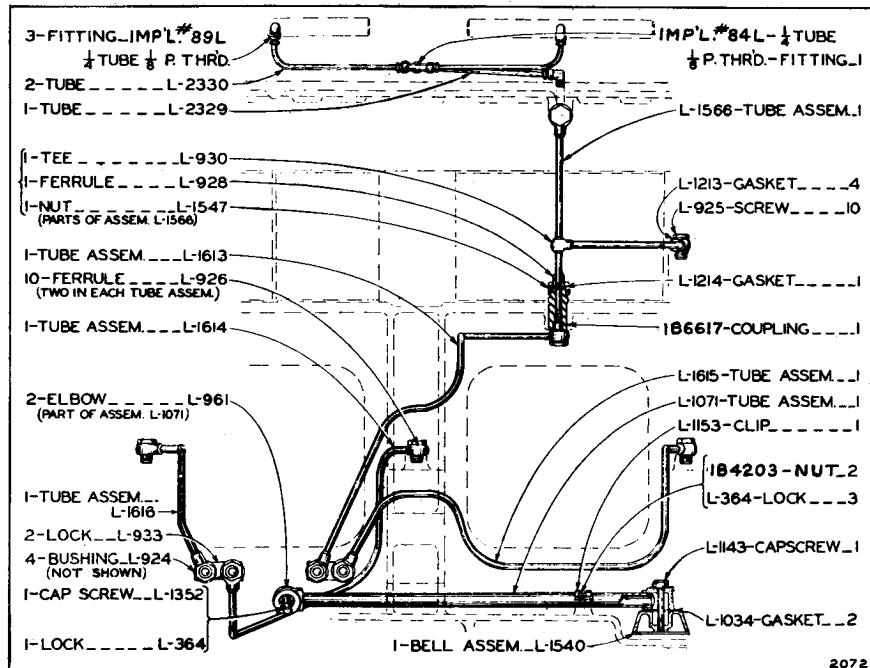
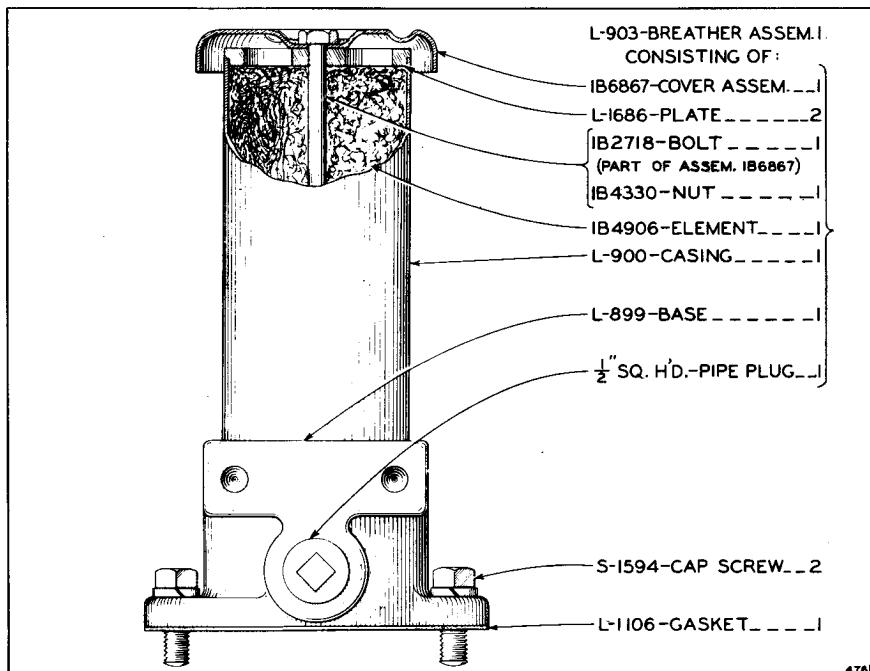


MANIFOLD HEAT CONTROL
(Effective with Machine 3C269)



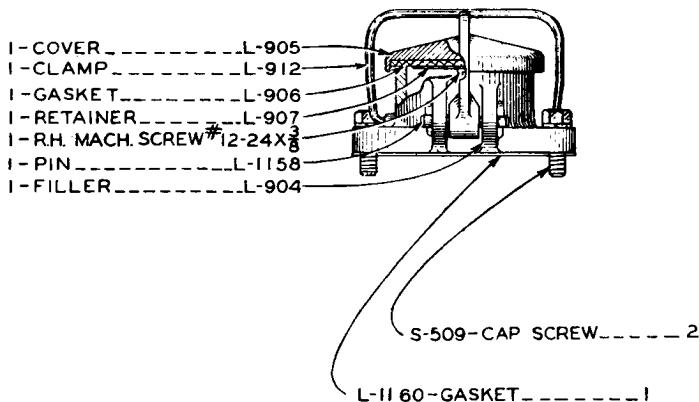
OIL GAUGE

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

"CATERPILLAR" TWENTY-FIVE TRACTOR**OIL LINES**

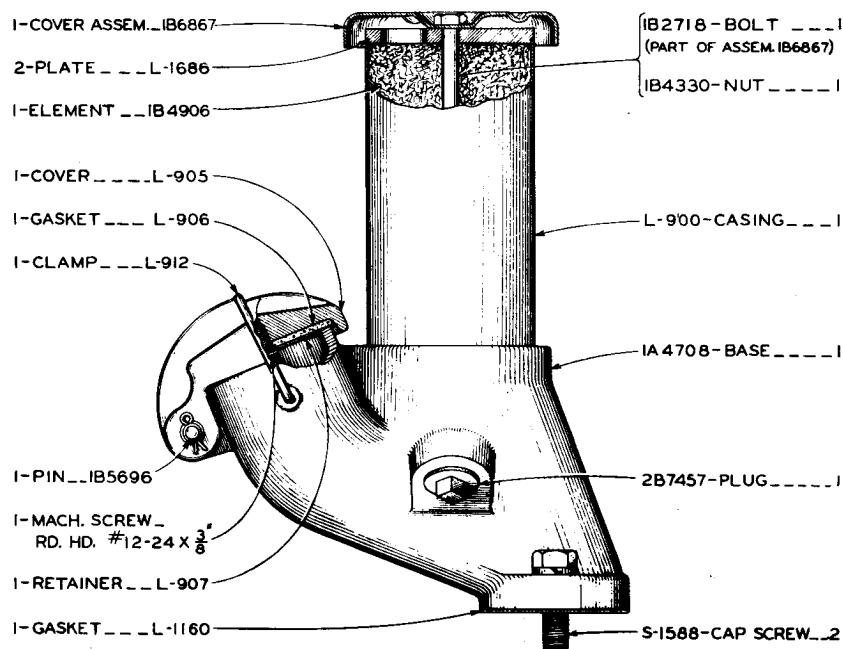
BREATHER
(Machines 3C1 to 3C268 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



4762

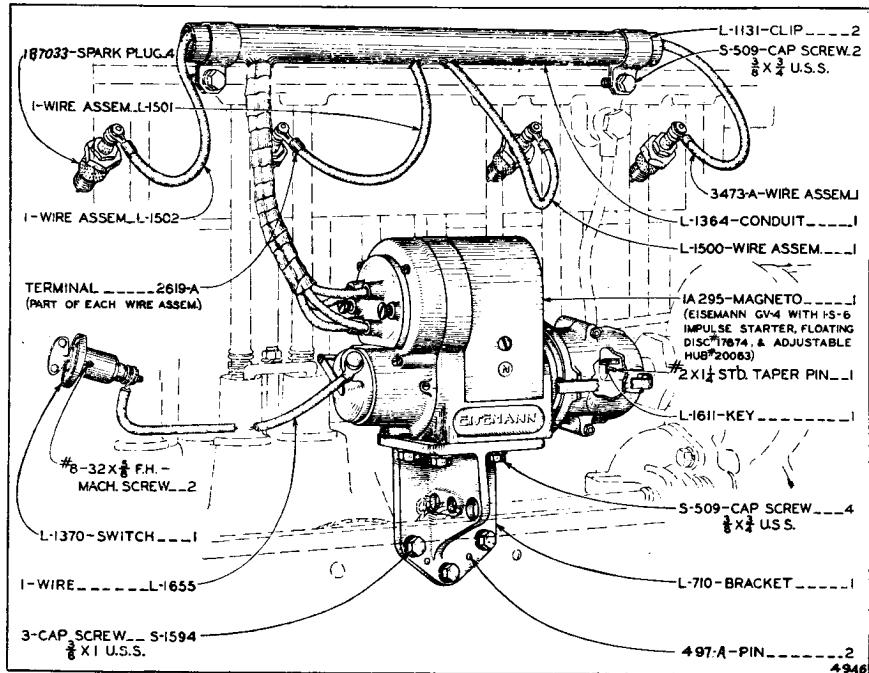
OIL FILLER
(Machines 3C1 to 3C268 Inclusive)



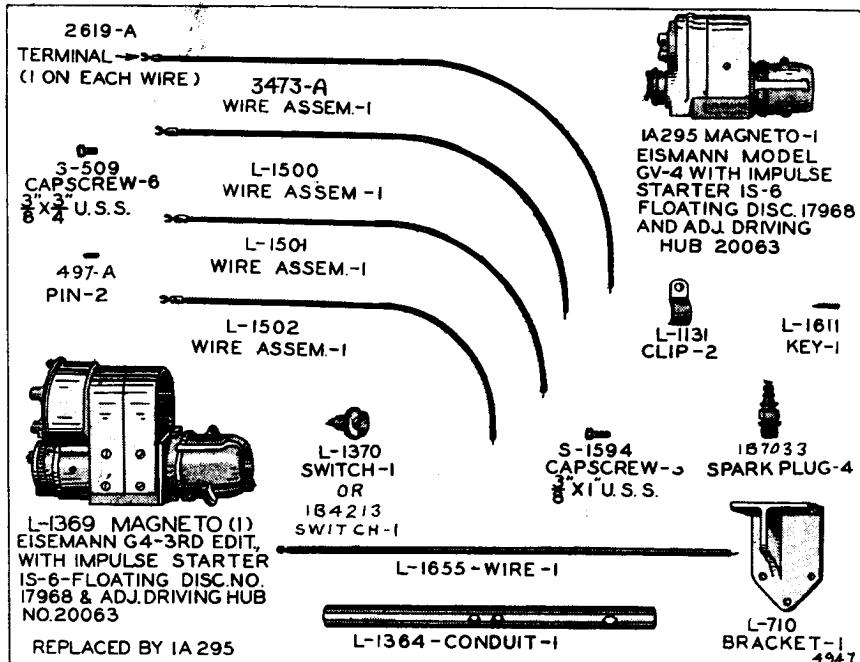
7369

BREATHER AND OIL FILLER
(Effective with Machine 3C269)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



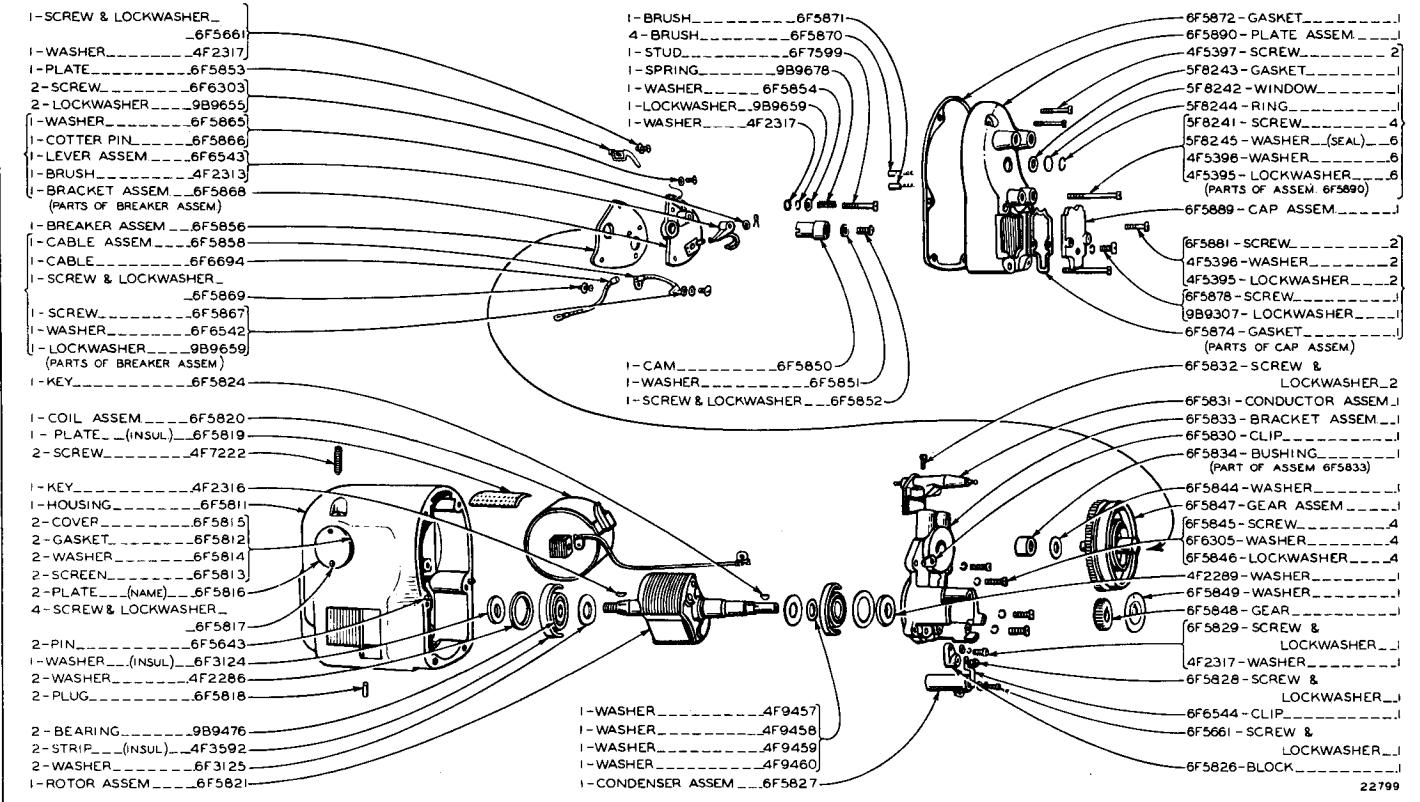
IGNITION SYSTEM



IGNITION SYSTEM PARTS

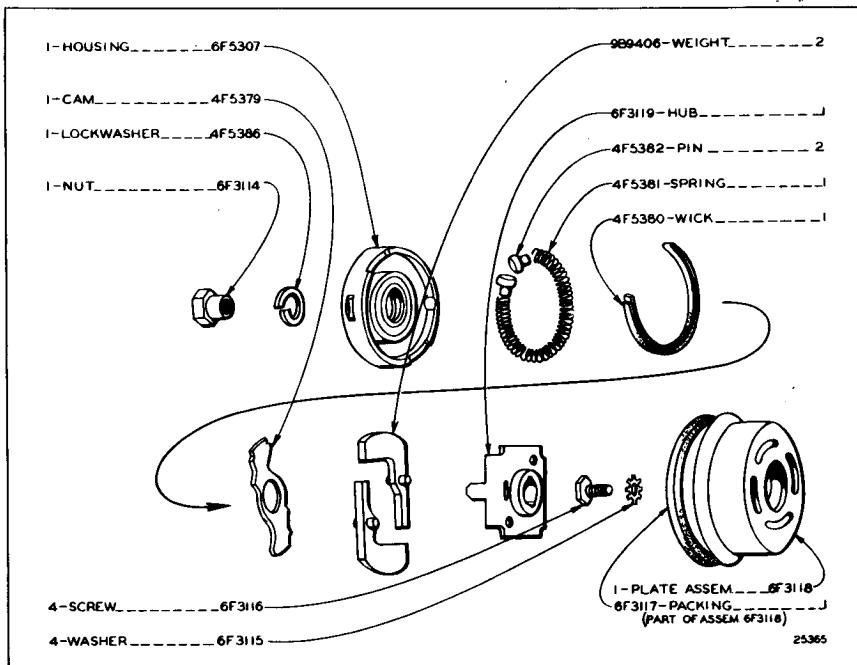
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 28 & 29 IN FORM 3091—PARTS CATALOG FOR TWENTY-FIVE TRACTOR



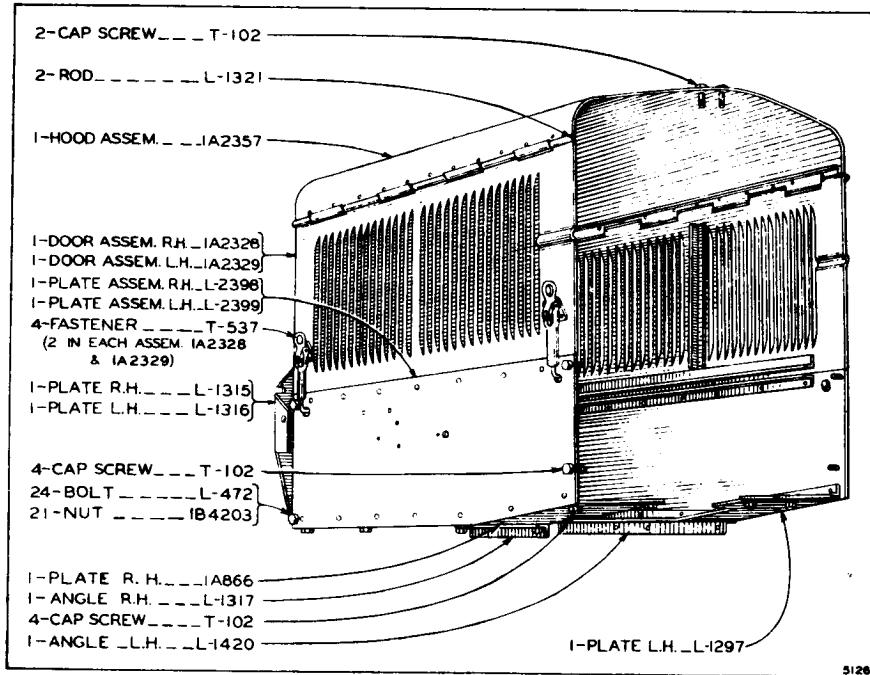
5F3908 MAGNETO

Serial No. 3C1 to 3C638 Inclusive. When replacement of complete 1A295 Magneto is required, order 1-5F3908 Magneto, 1-4F7492 Coupling and 1-4F9454 Disc. 6F5308 Impulse Coupling Assembly parts are shown on reverse side of insert

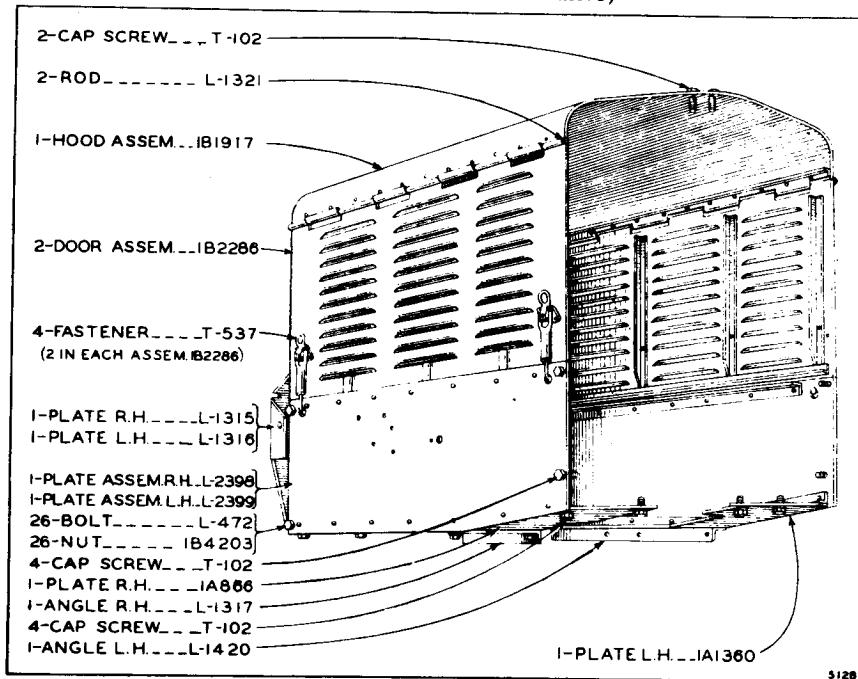


6F5308 IMPULSE COUPLING ASSEMBLY
Part of 5F3908 Magneto shown on front side of insert

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

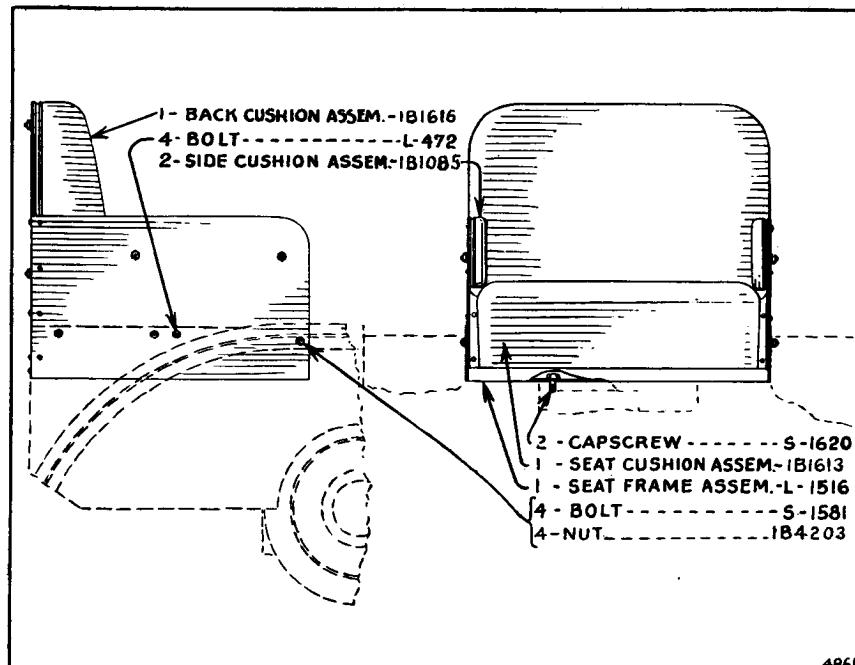


Hood
(Machines 3C1 to 3C268 Inclusive)



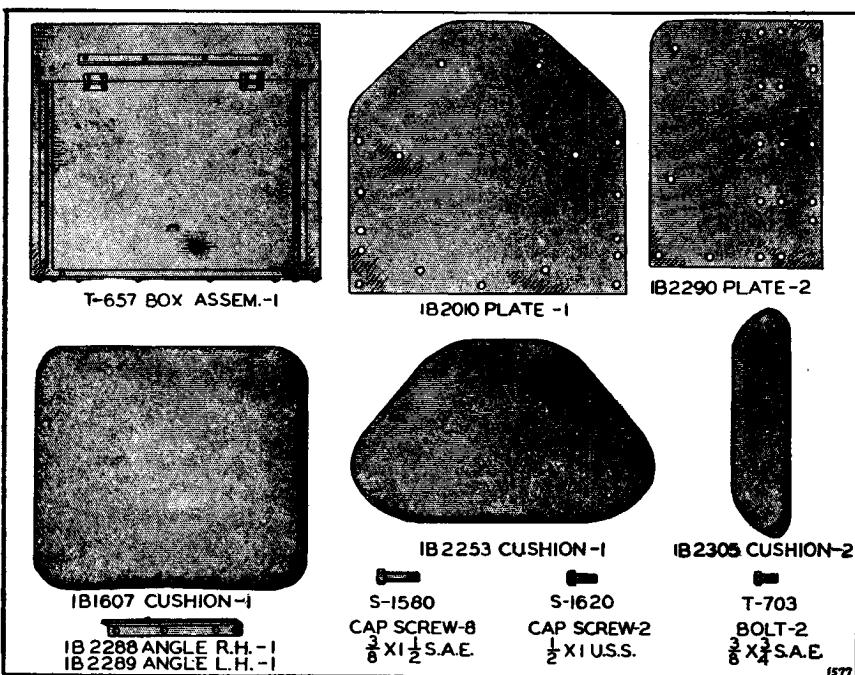
Hood
(Effective with Machine 3C269)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



4861

SEAT
 (Machines 3C1 to 3C268 Inclusive)

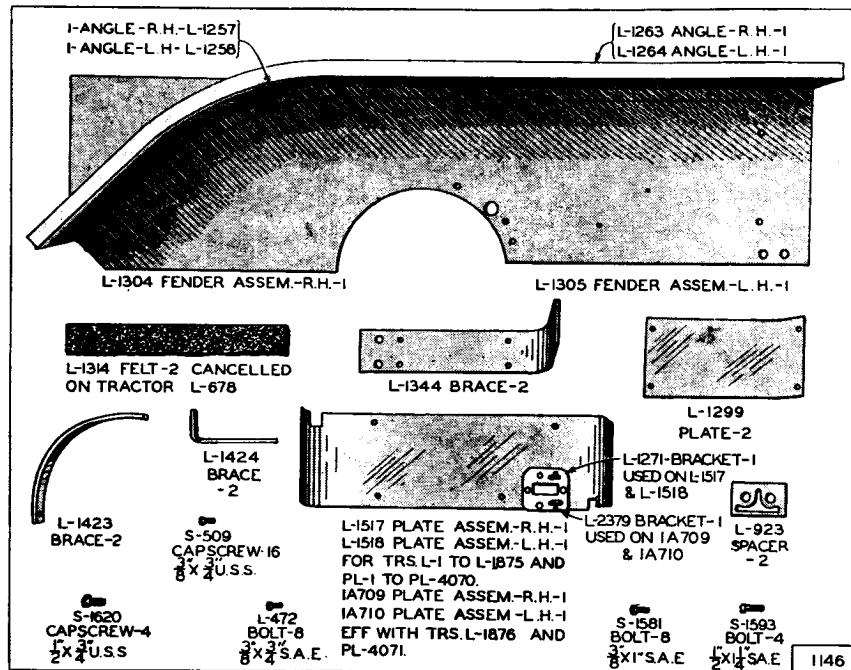


SEAT
 (Effective with Machine 3C269)

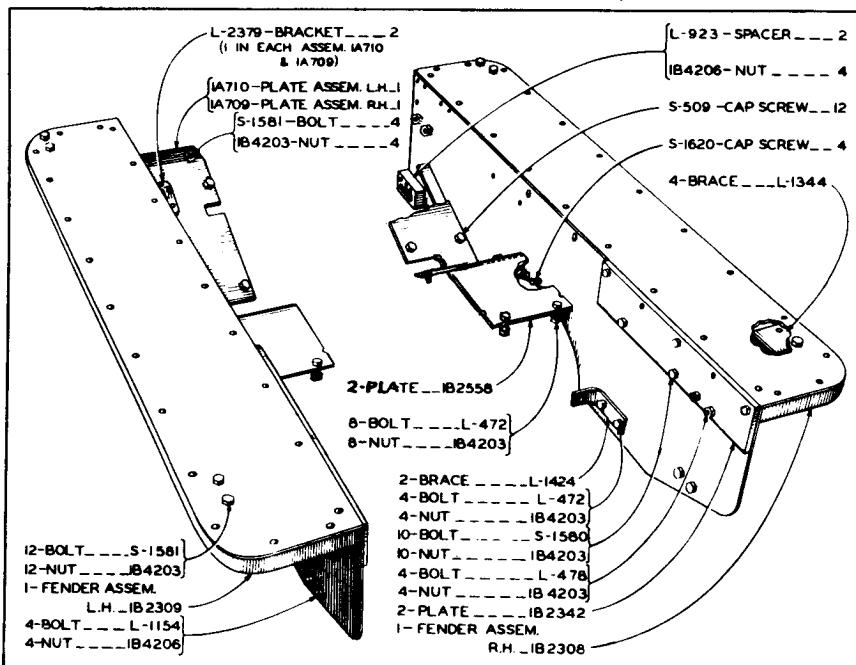
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

PARTS CATALOG

31

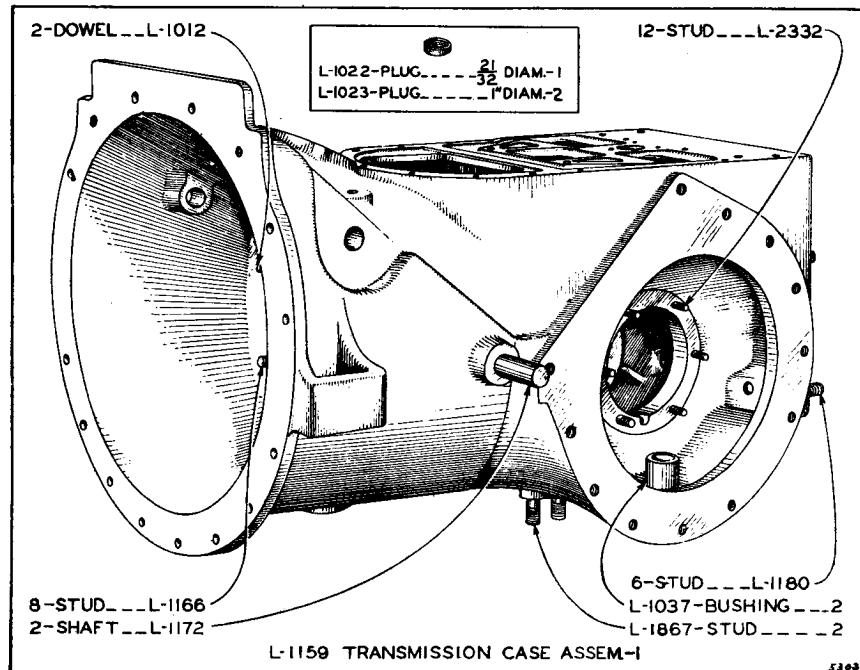


FENDERS AND PLATFORM
(Machines 3C1 to 3C268 Inclusive)

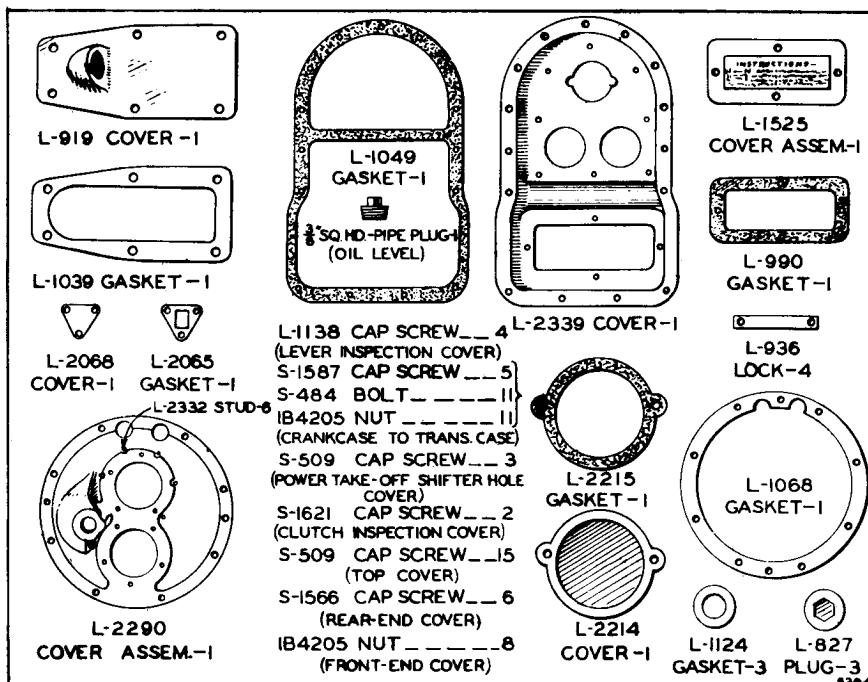


FENDERS AND PLATFORM
(Effective with Machine 3C269)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



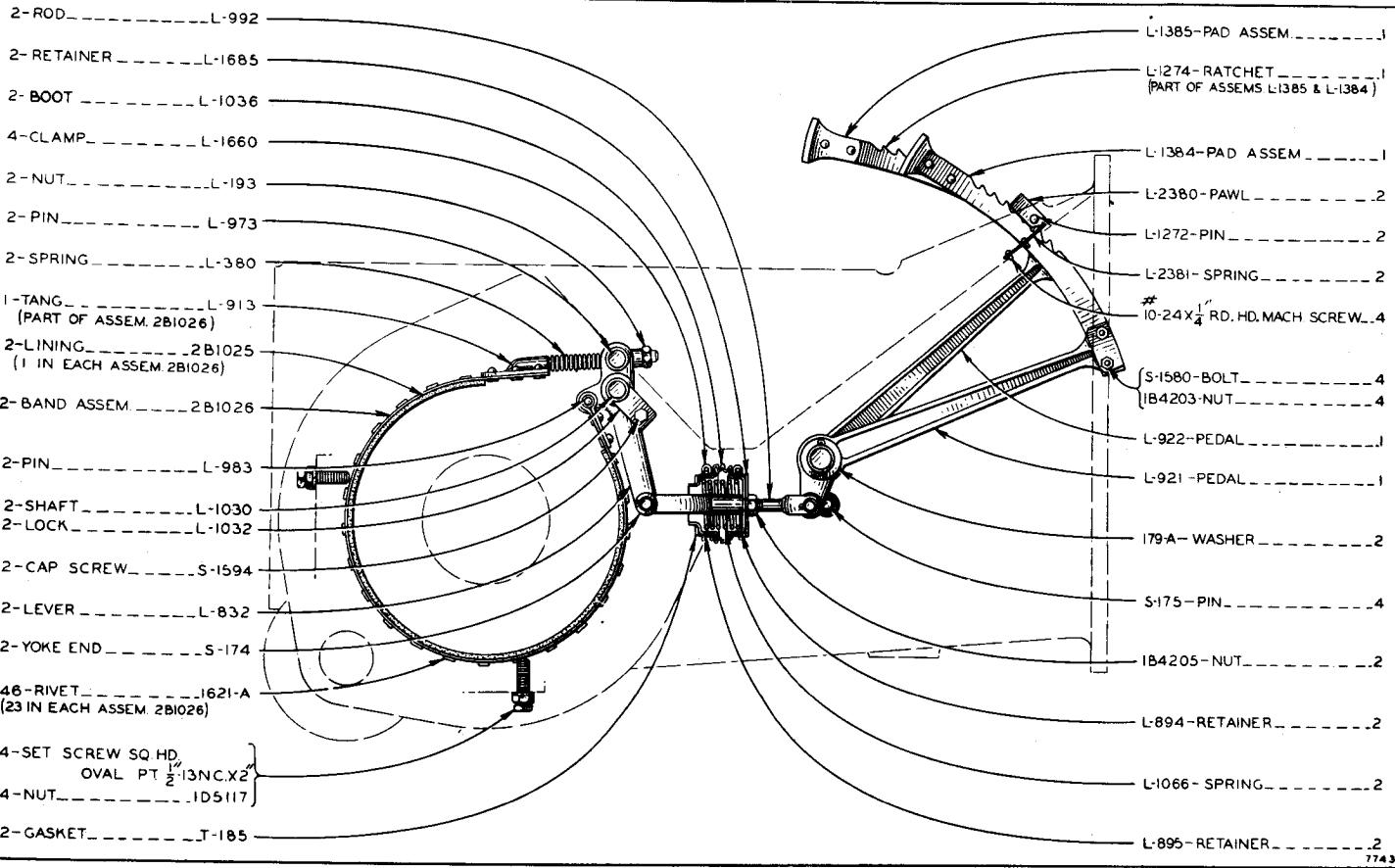
TRANSMISSION CASE ASSEMBLY



TRANSMISSION CASE COVERS

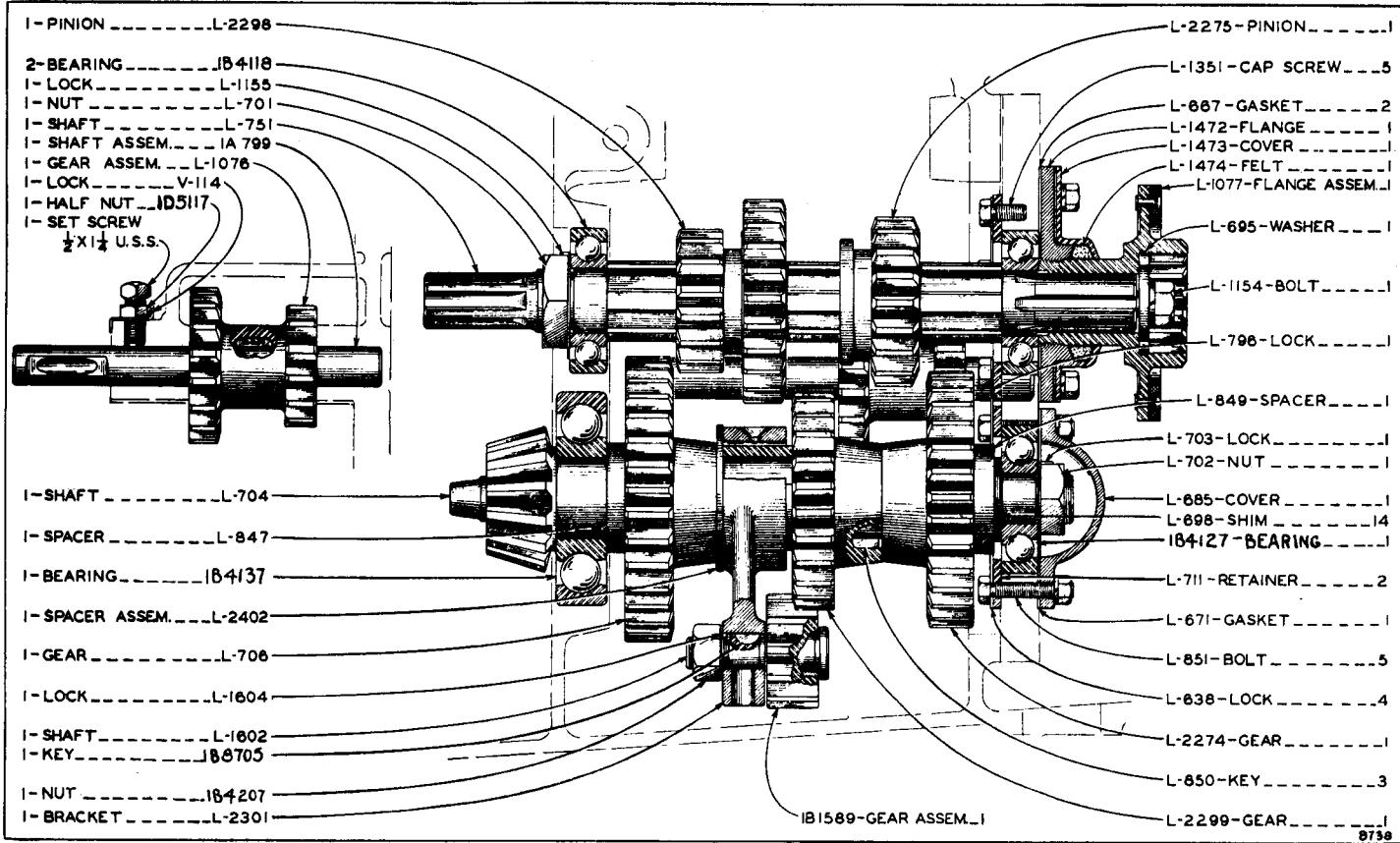
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

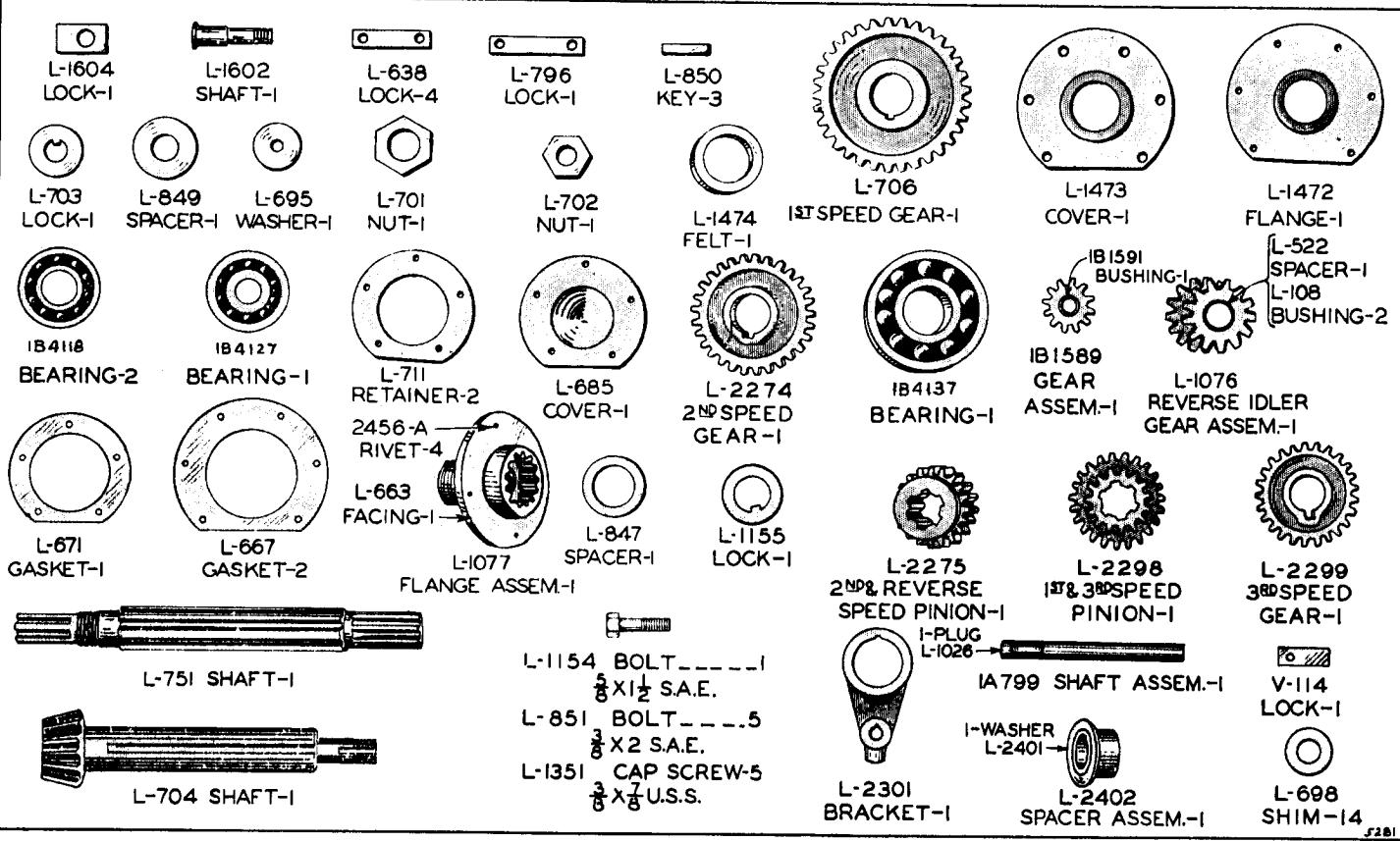


BRAKES

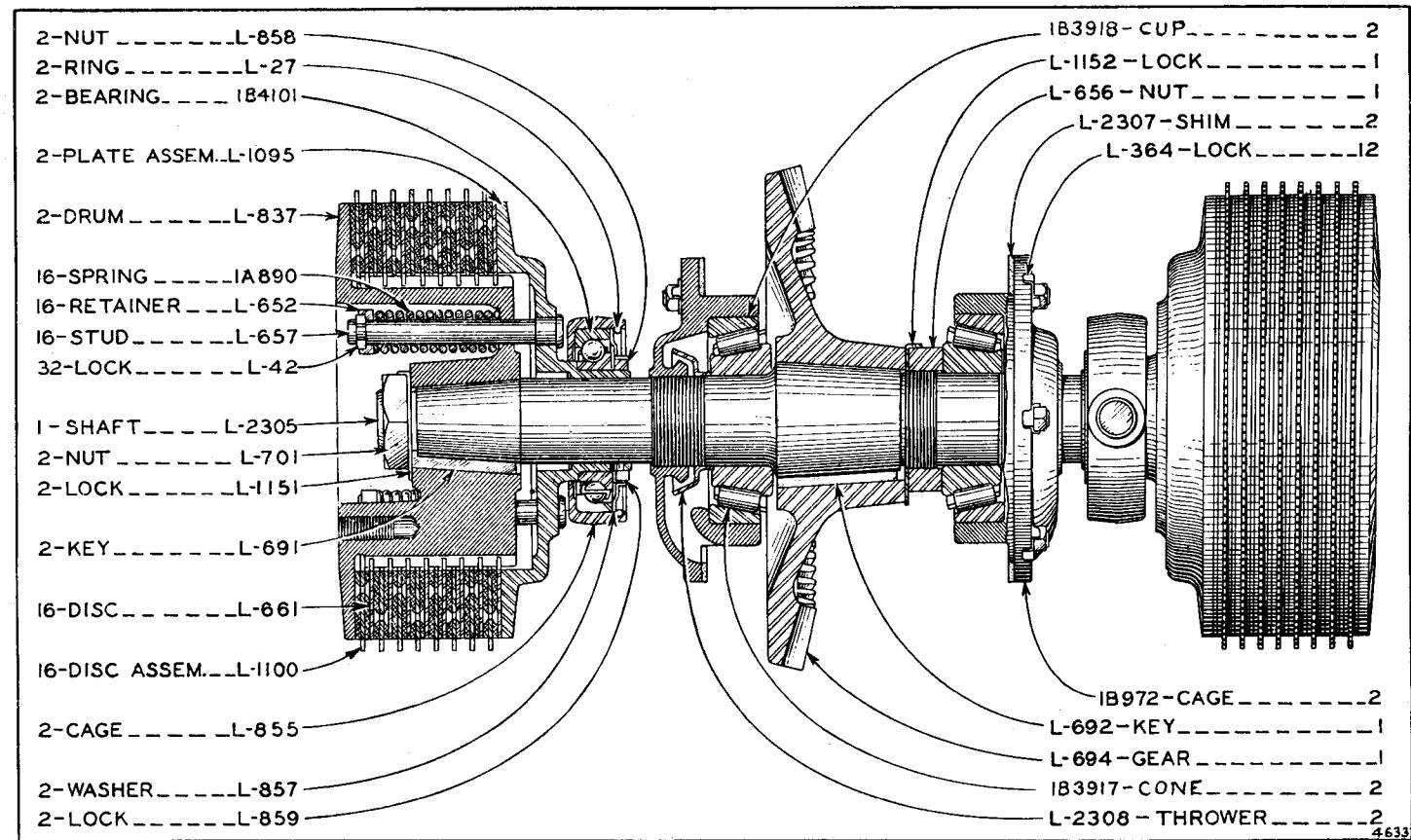
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



TRANSMISSION

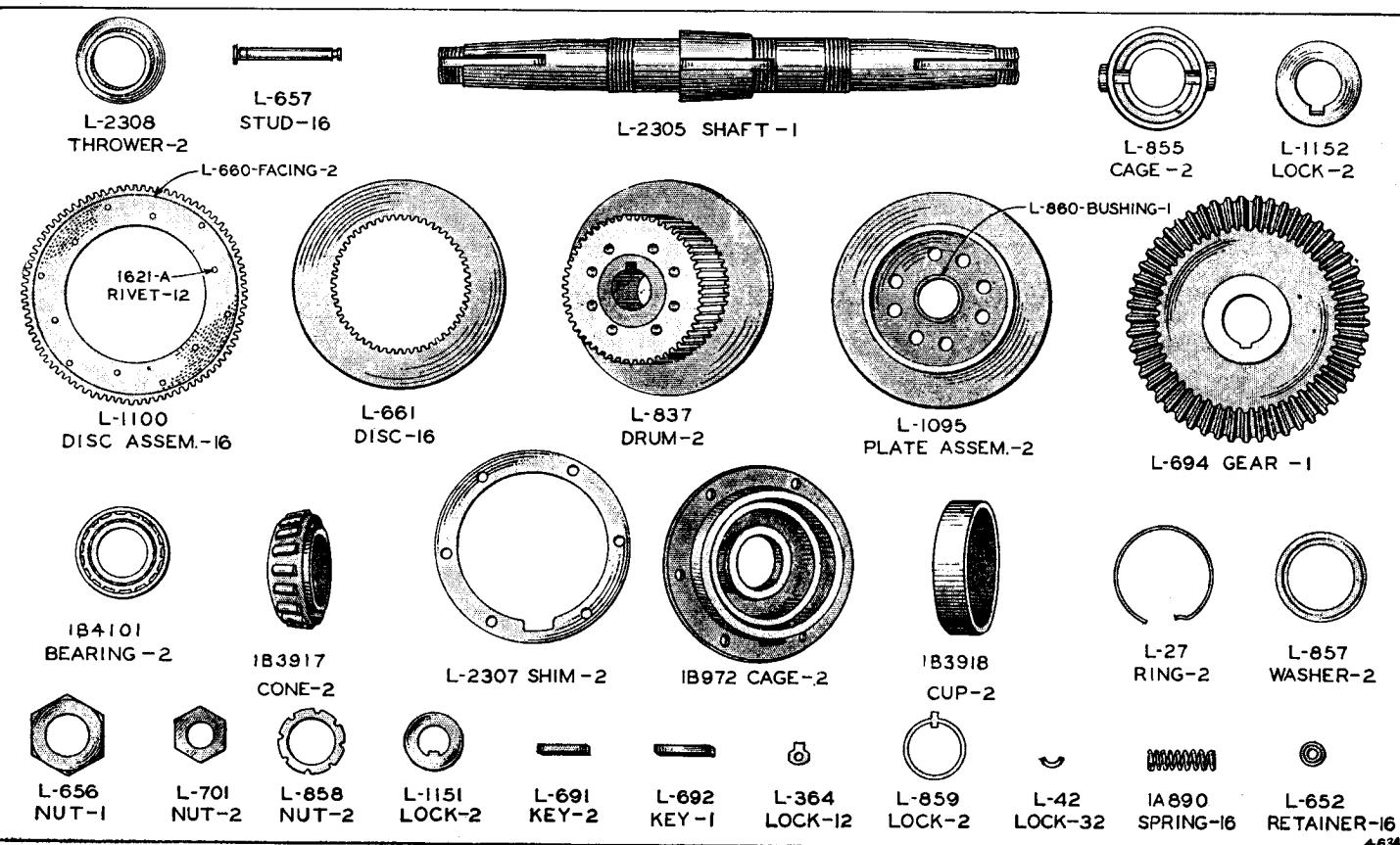


ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



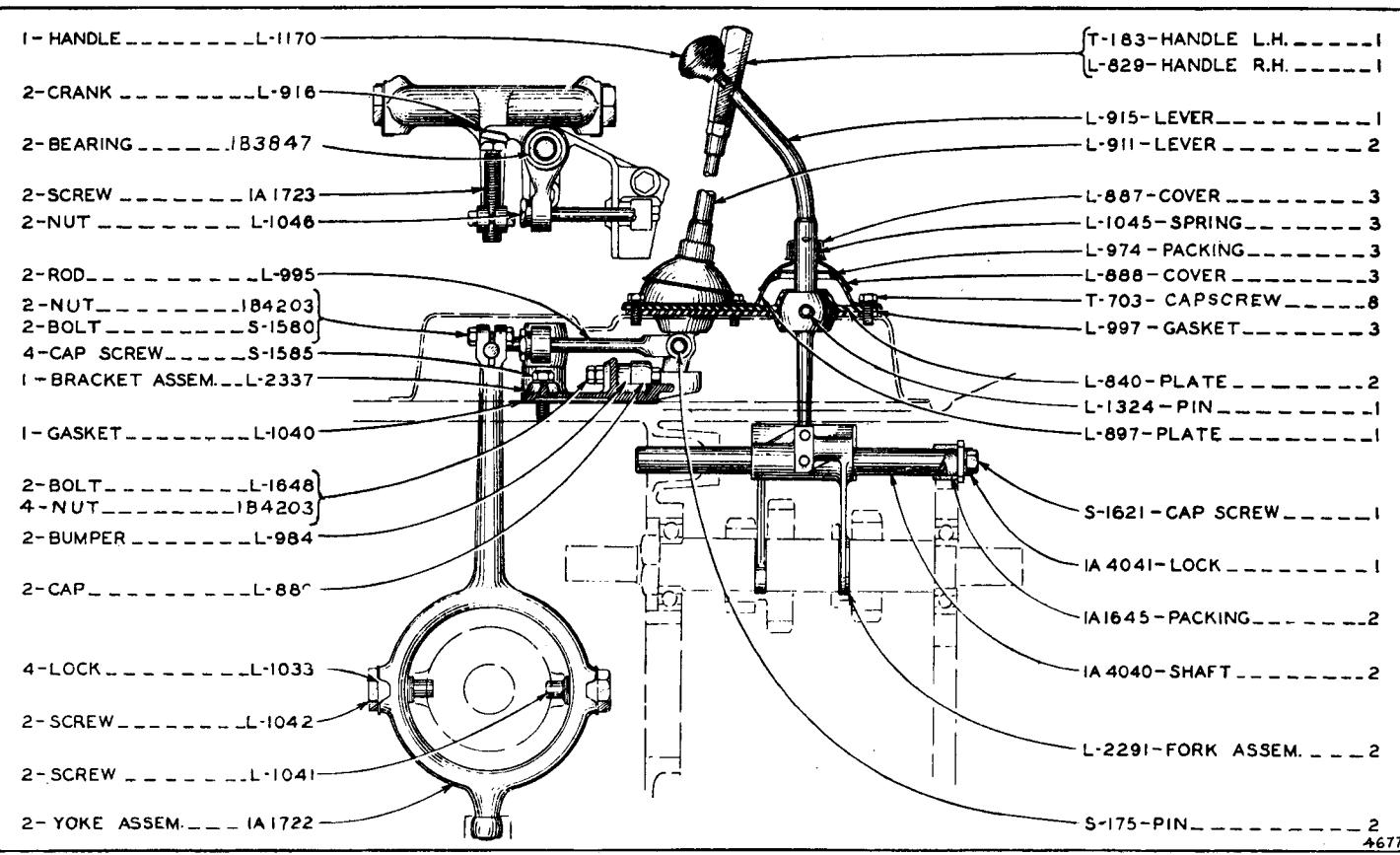
STEERING CLUTCH

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

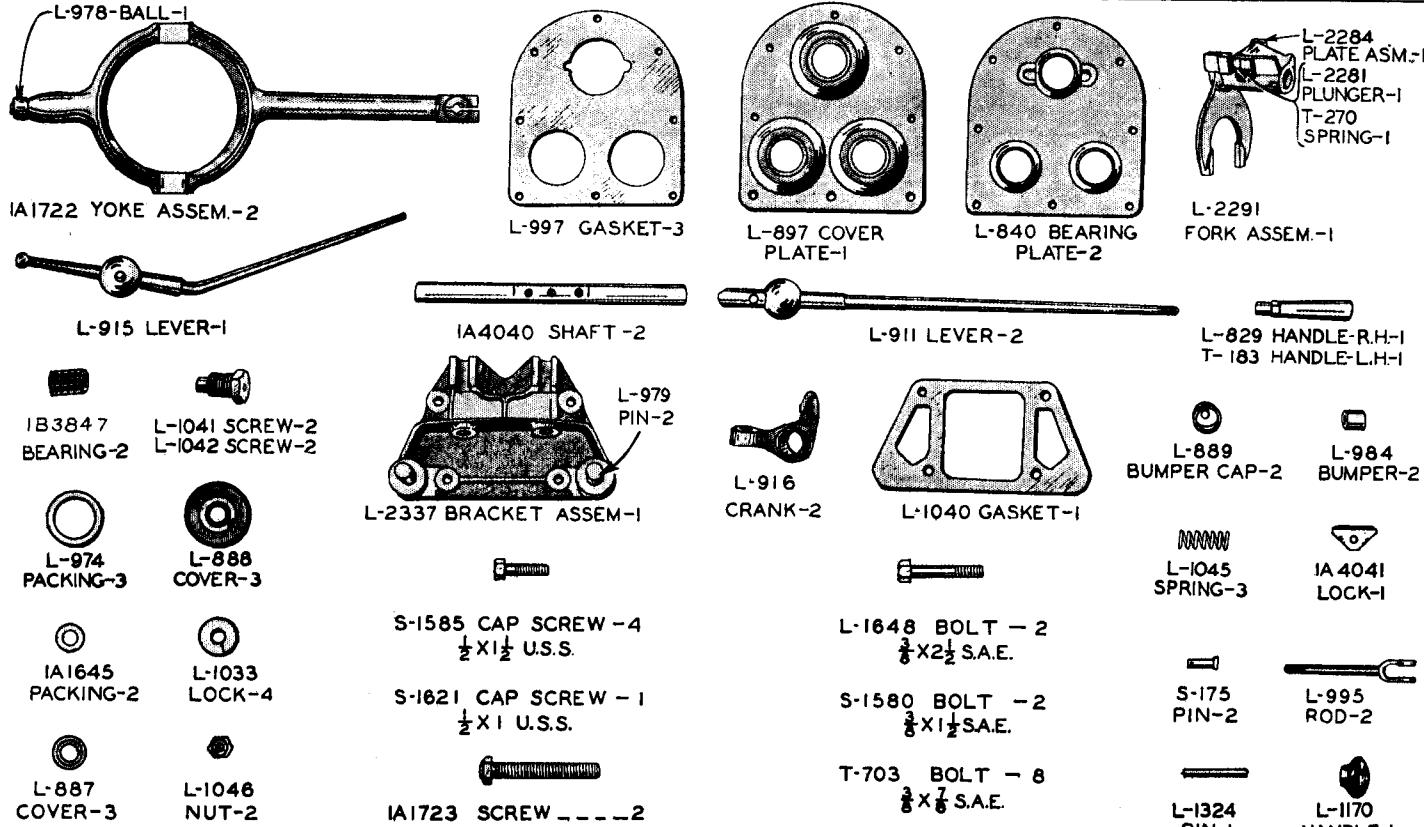


STEERING CLUTCH PARTS

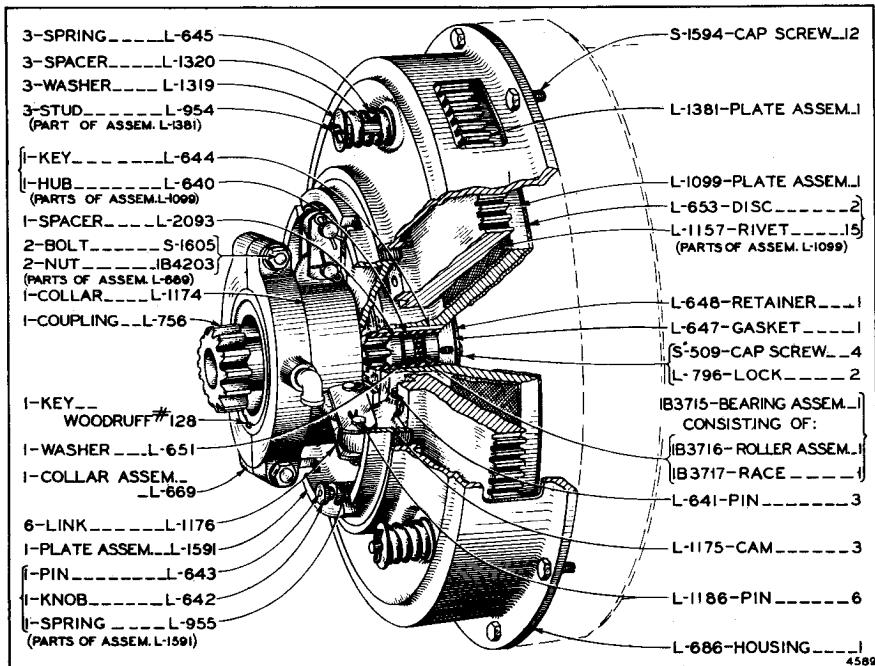
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



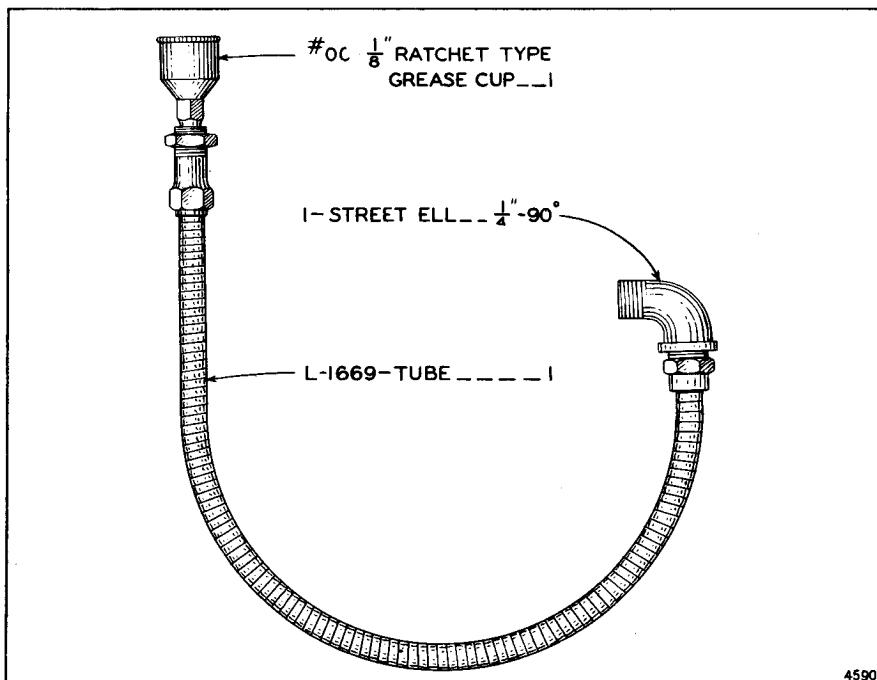
GEAR SHIFT AND STEERING CLUTCH CONTROL



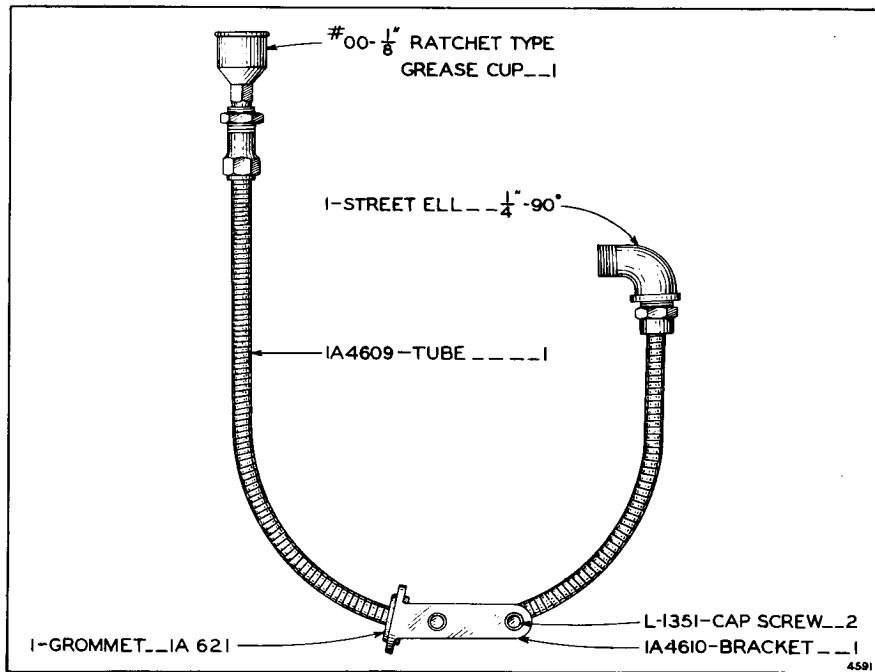
GEAR SHIFT AND STEERING CLUTCH CONTROL PARTS



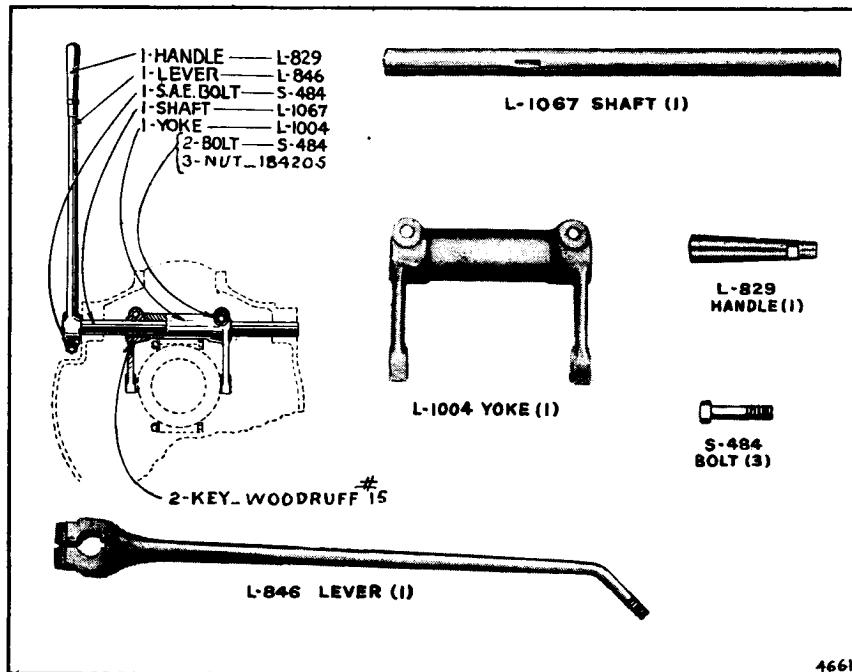
FLYWHEEL CLUTCH

FLYWHEEL CLUTCH RELEASE BEARING OIL TUBE
(Machines 3C1 to 3C163 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



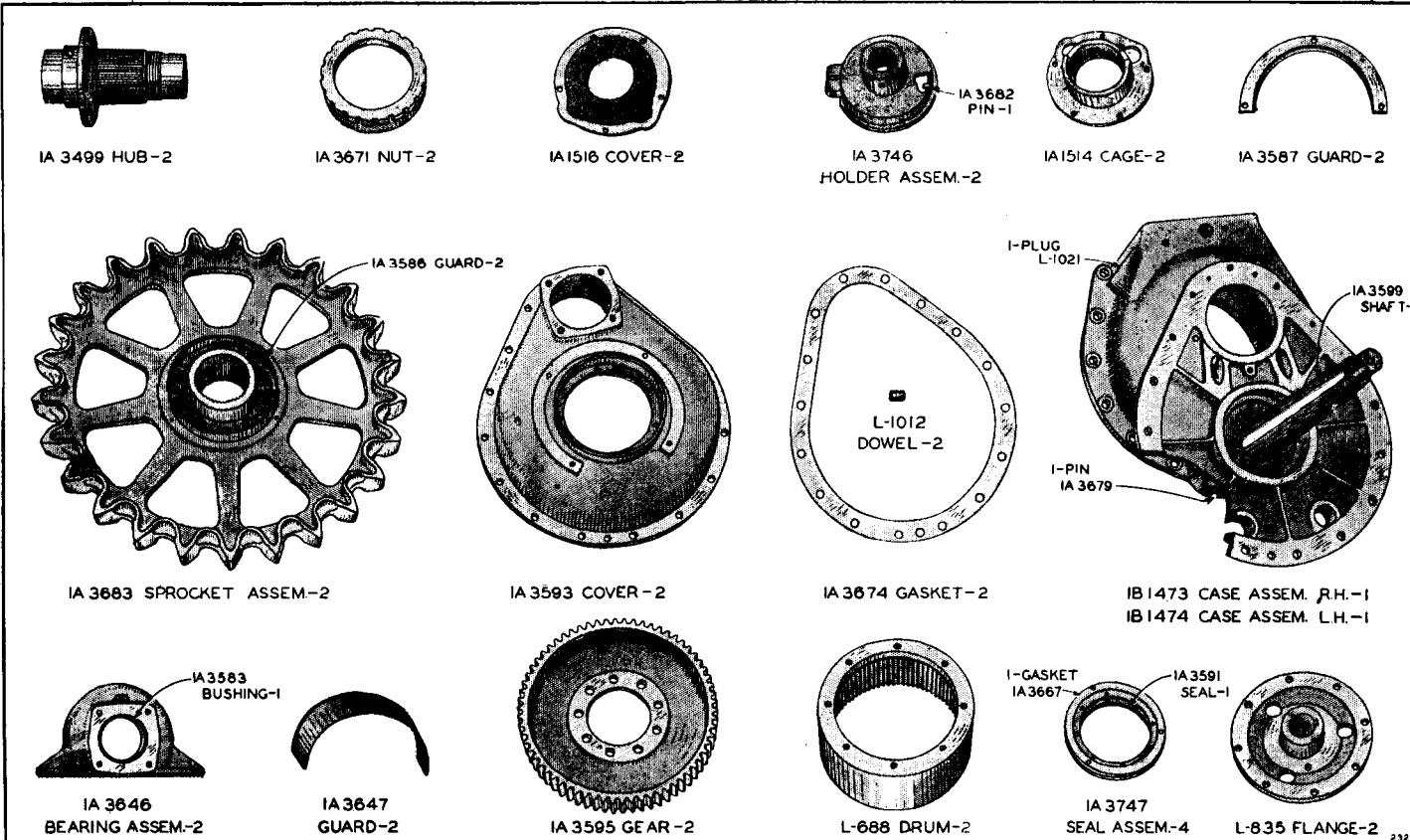
FLYWHEEL CLUTCH RELEASE BEARING OIL TUBE
(Effective with Machine 3C164)



FLYWHEEL CLUTCH CONTROL

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



FINAL DRIVE PARTS
(Machines 3C1 to 3C268 Inclusive)



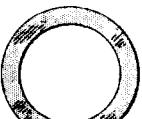
IA 3644 CAGE-2



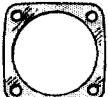
IA 3670 GASKET-2



IA1515 GASKET-2



IA 3668 GASKET-4



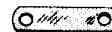
L-868 GASKET-2



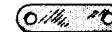
IA3594 COVER-2



IA 3588 WASHER-4



L-1087 COVER-4



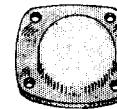
L-1088 GASKET-4

L-1151
LOCK-4L-701
NUT-2IA3585
NUT-1

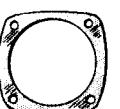
WOODRUFF KEY-2

L-934
LOCK-8

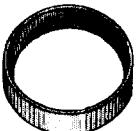
IA3366 PINION-2

L-691
KEY-2IA3681
SEAL-2IA3672
LOCK-2L-1431
PLUG-2IA3589
PIN-6S-1589 CAP SCREW-24
 $\frac{5}{8} \times 1\frac{3}{4}$ U.S.S.S-1592 CAP SCREW-2
 $\frac{5}{8} \times 1\frac{1}{4}$ U.S.S.S-1624 CAP SCREW-6
 $\frac{5}{8} \times 1$ U.S.S.S-1585 CAP SCREW-10
 $\frac{1}{2} \times 1\frac{1}{2}$ U.S.S.S-1621 CAP SCREW-16
 $\frac{1}{2} \times 1$ U.S.S.S-1825 CAP SCREW-8
 $\frac{1}{2} \times 1$ U.S.S.S-1591 CAP SCREW-8
 $\frac{3}{8} \times 1\frac{1}{2}$ U.S.S.S-1588 CAP SCREW-18
 $\frac{3}{8} \times 1\frac{1}{4}$ U.S.S.T-102 CAP SCREW-4
 $\frac{3}{8} \times \frac{5}{8}$ U.S.S.S-509 CAP SCREW-12
 $\frac{3}{8} \times \frac{3}{4}$ U.S.S.IA3596 BOLT-18
 $\frac{5}{8} \times 1\frac{3}{4}$ S.A.E.L-1558 BOLT-2
 $\frac{1}{2} \times 3\frac{1}{4}$ S.A.E.S-1584 BOLT-22
 $\frac{1}{2} \times 1\frac{3}{4}$ S.A.E.IA1559
ELBOW-2L-1124
GASKET-2L-827
PLUG-2IA3673
LOCK-18L-1597
OIL THROWER-2IA 3686
LOCK-2IA 3584
WASHER-2

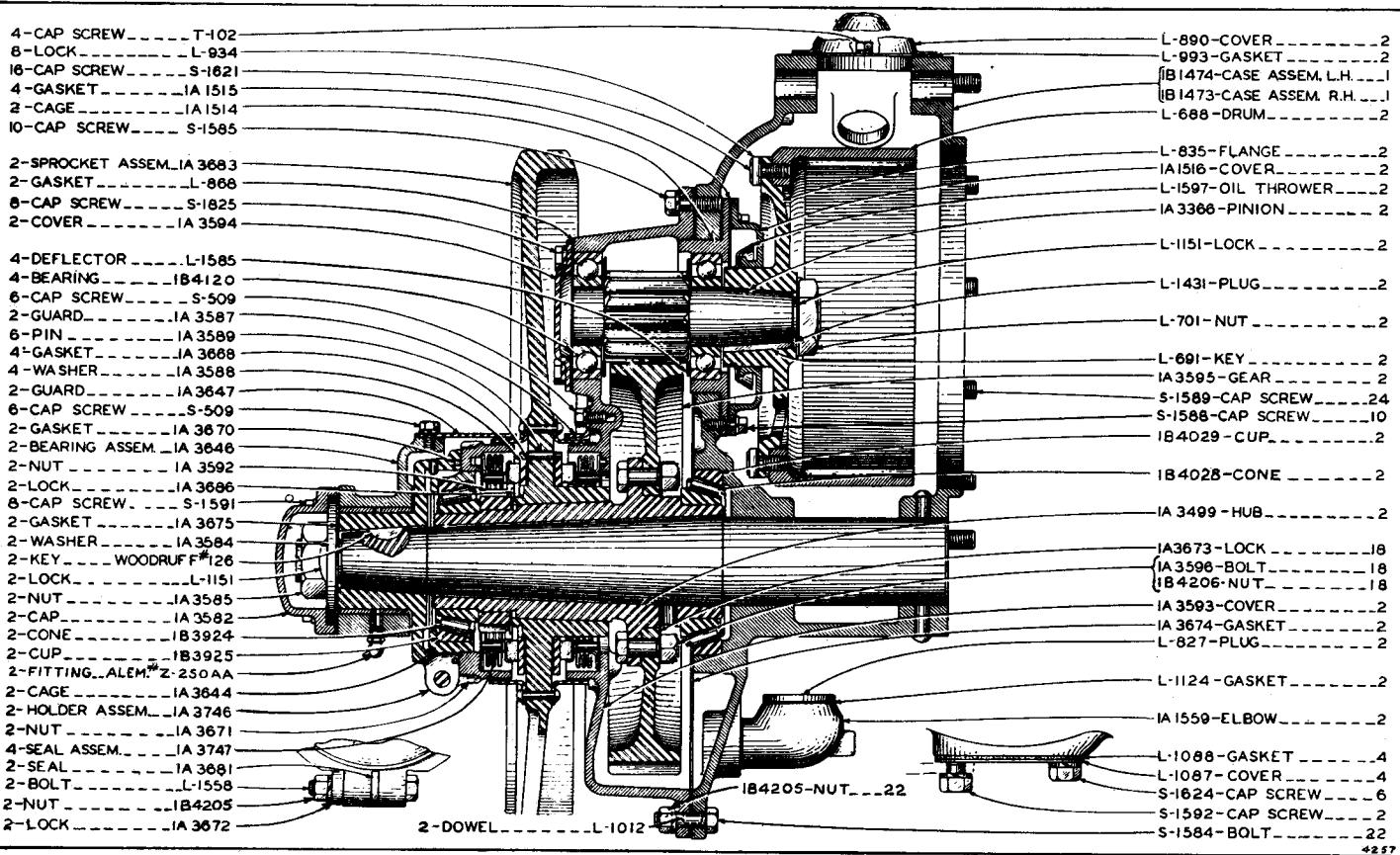
IA3582 CAP-2



IA3675 GASKET-2

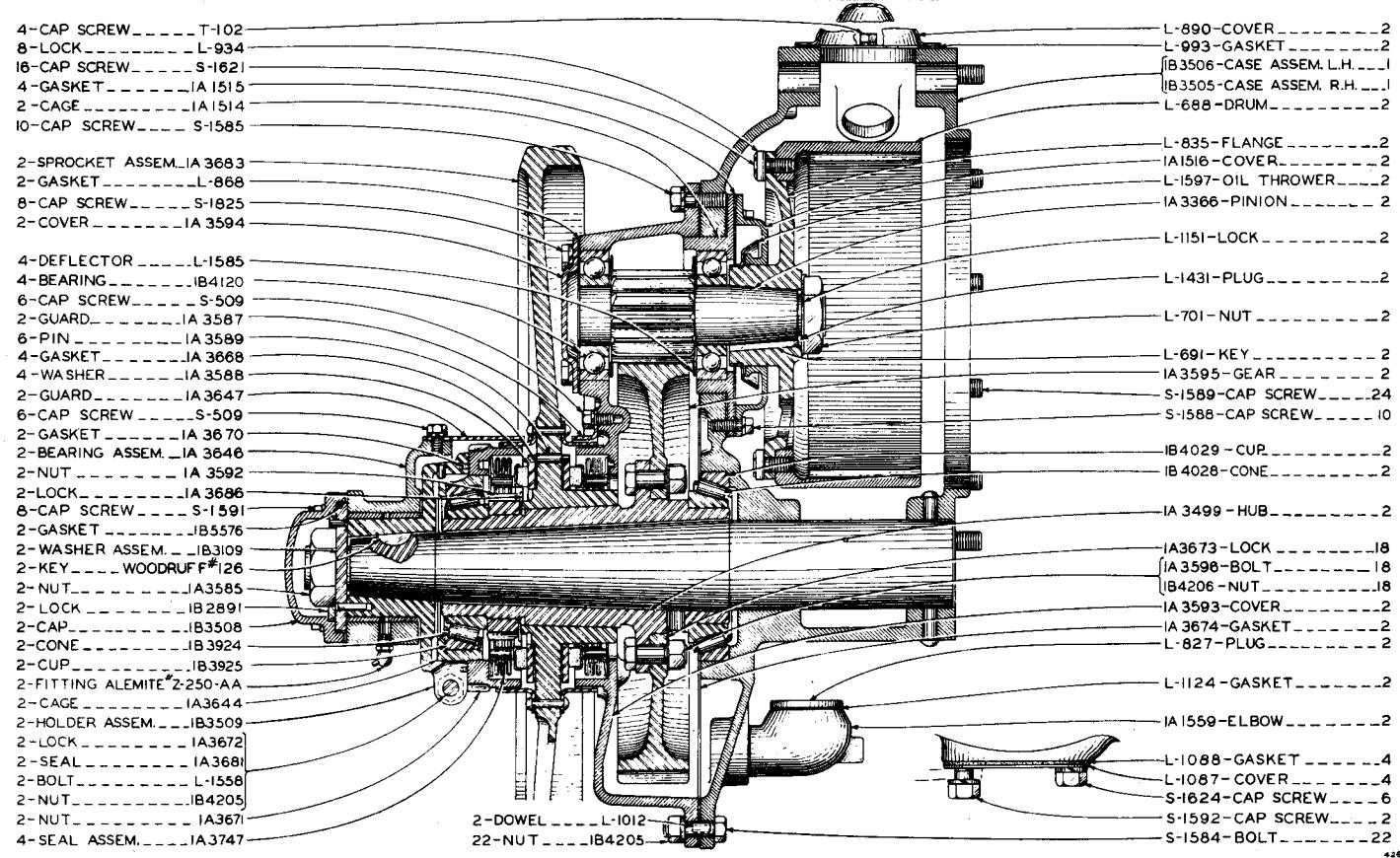
L-1585
DEFLECTOR-4IB 3925
CUP-2IB 3924
CONE-2IB 4028
CONE-2IB 4120
BEARING-4IA 3592
NUT-2L-993
GASKET-2L-890
COVER-2

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



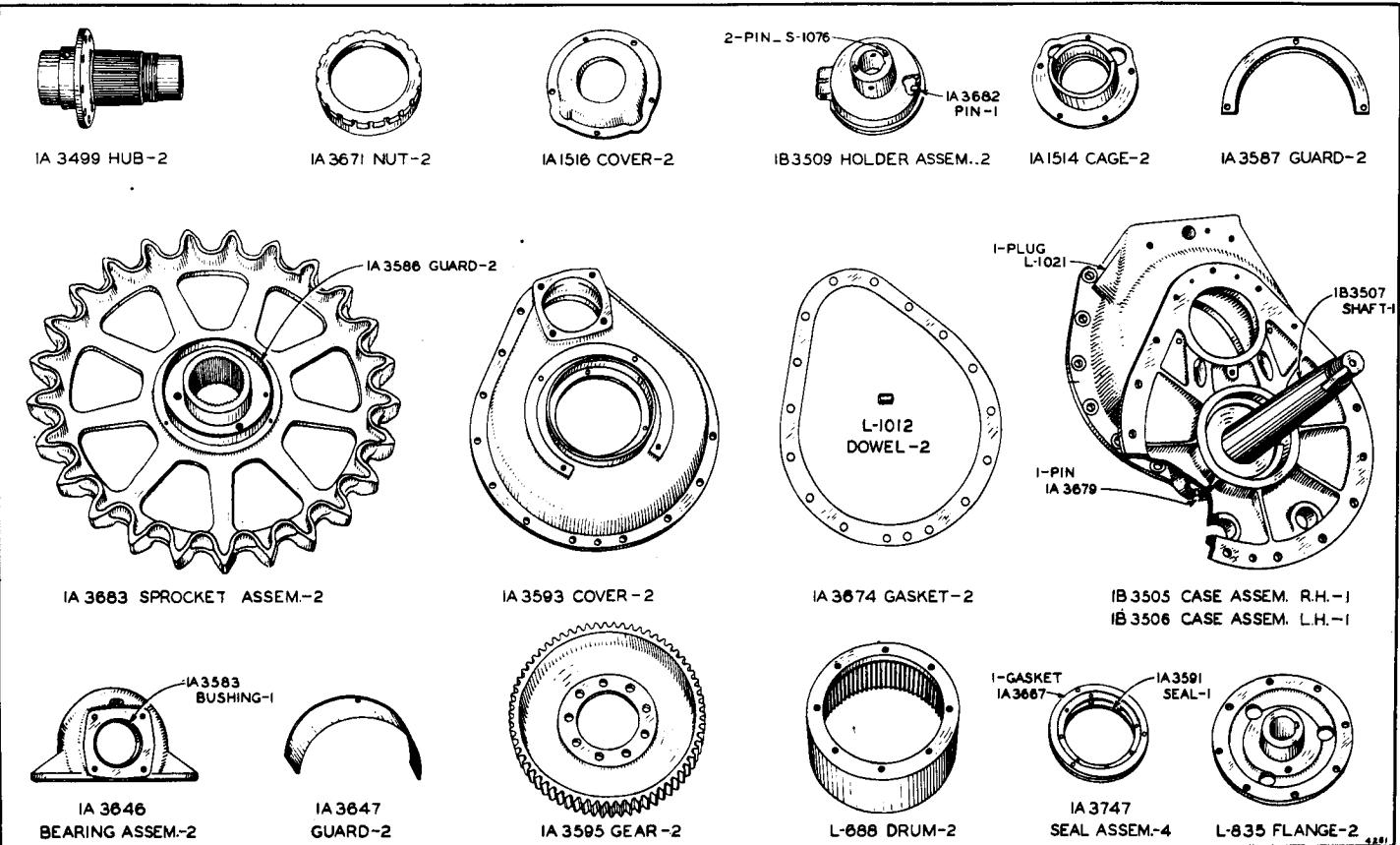
FINAL DRIVE
(Machines 3C1 to 3C268 Inclusive)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

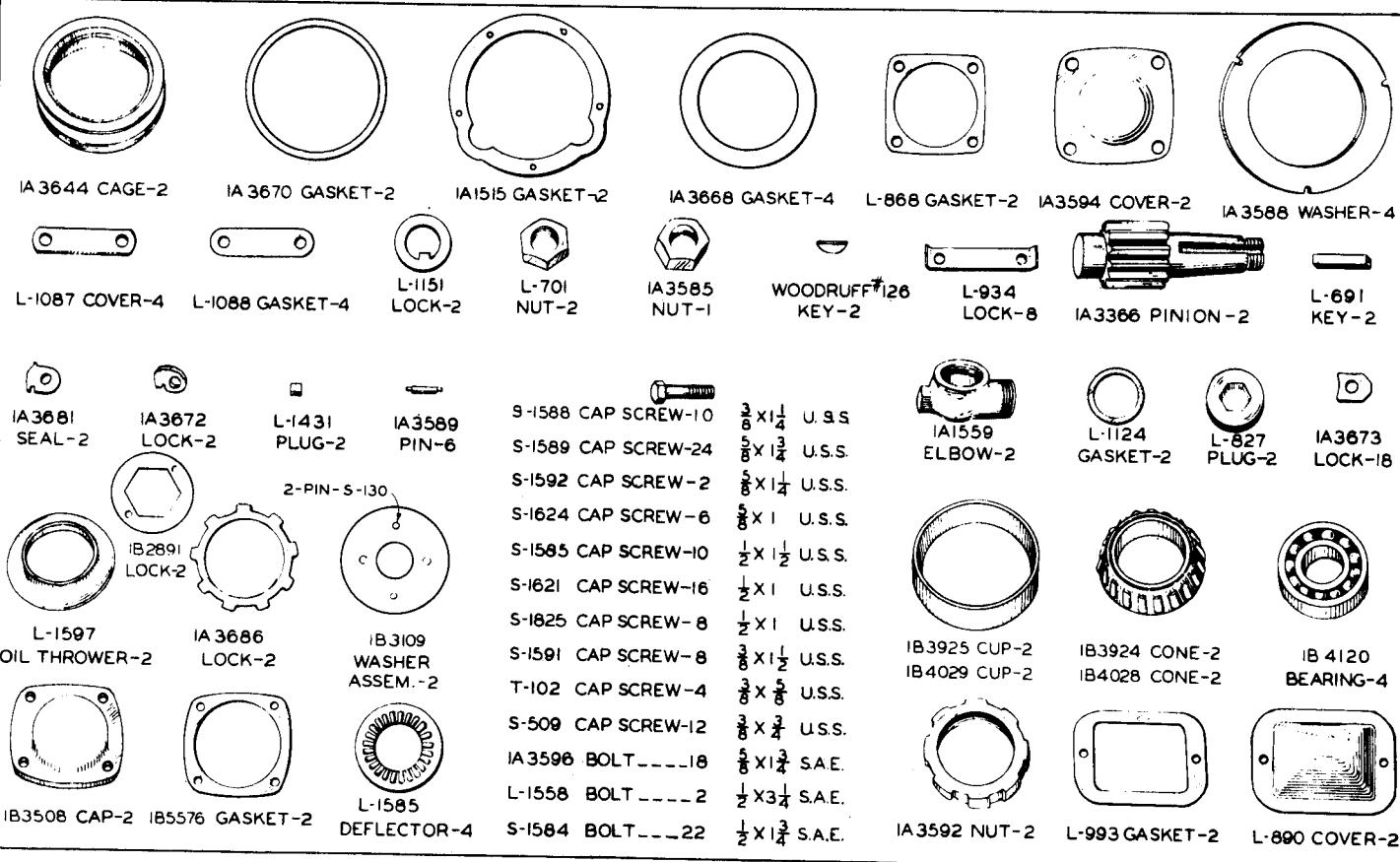


FINAL DRIVE
(Effective with Machine 3C269)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

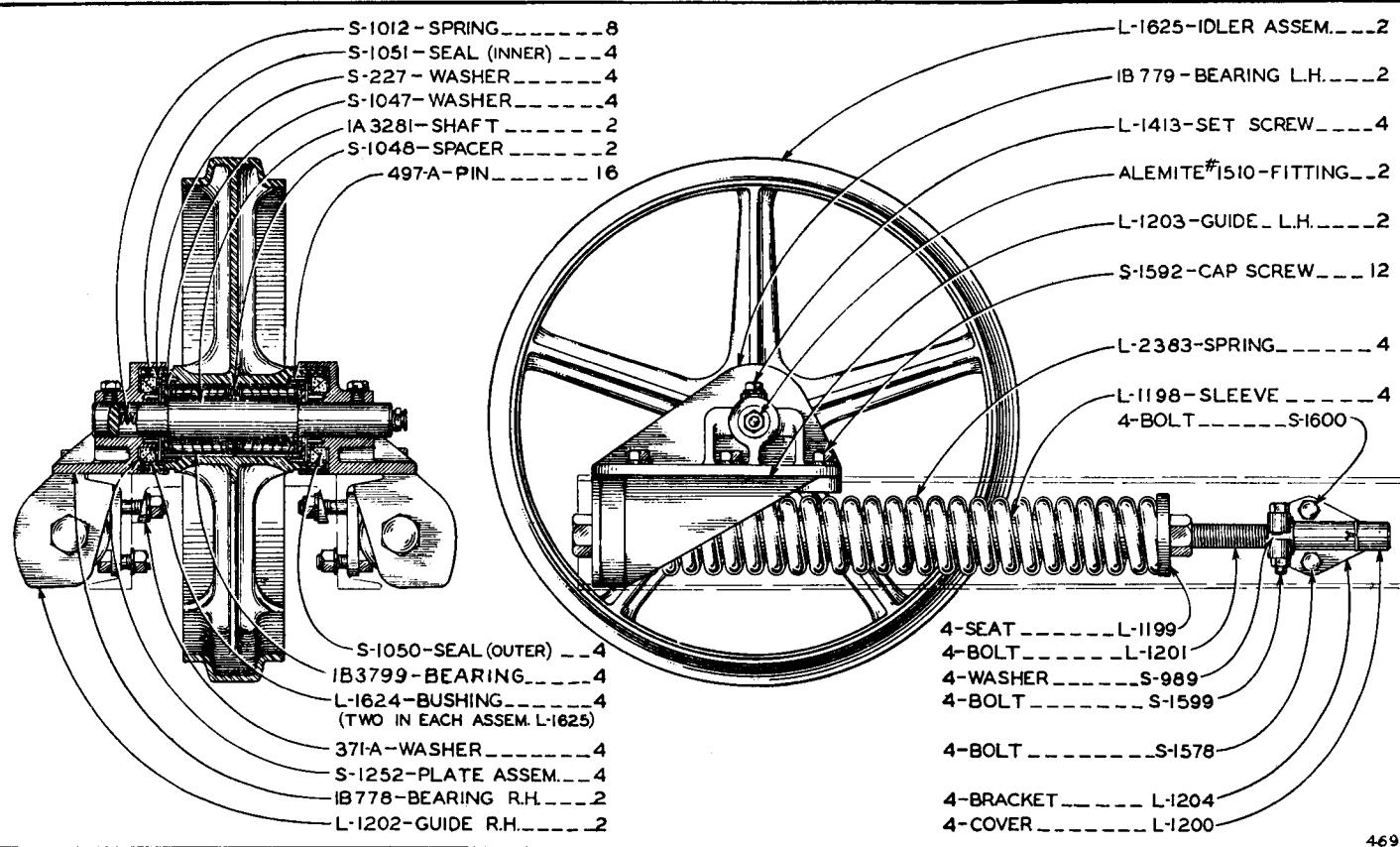


FINAL DRIVE PARTS
(Effective with Machine 3C269)



FINAL DRIVE PARTS
(Effective with Machine 3C269)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

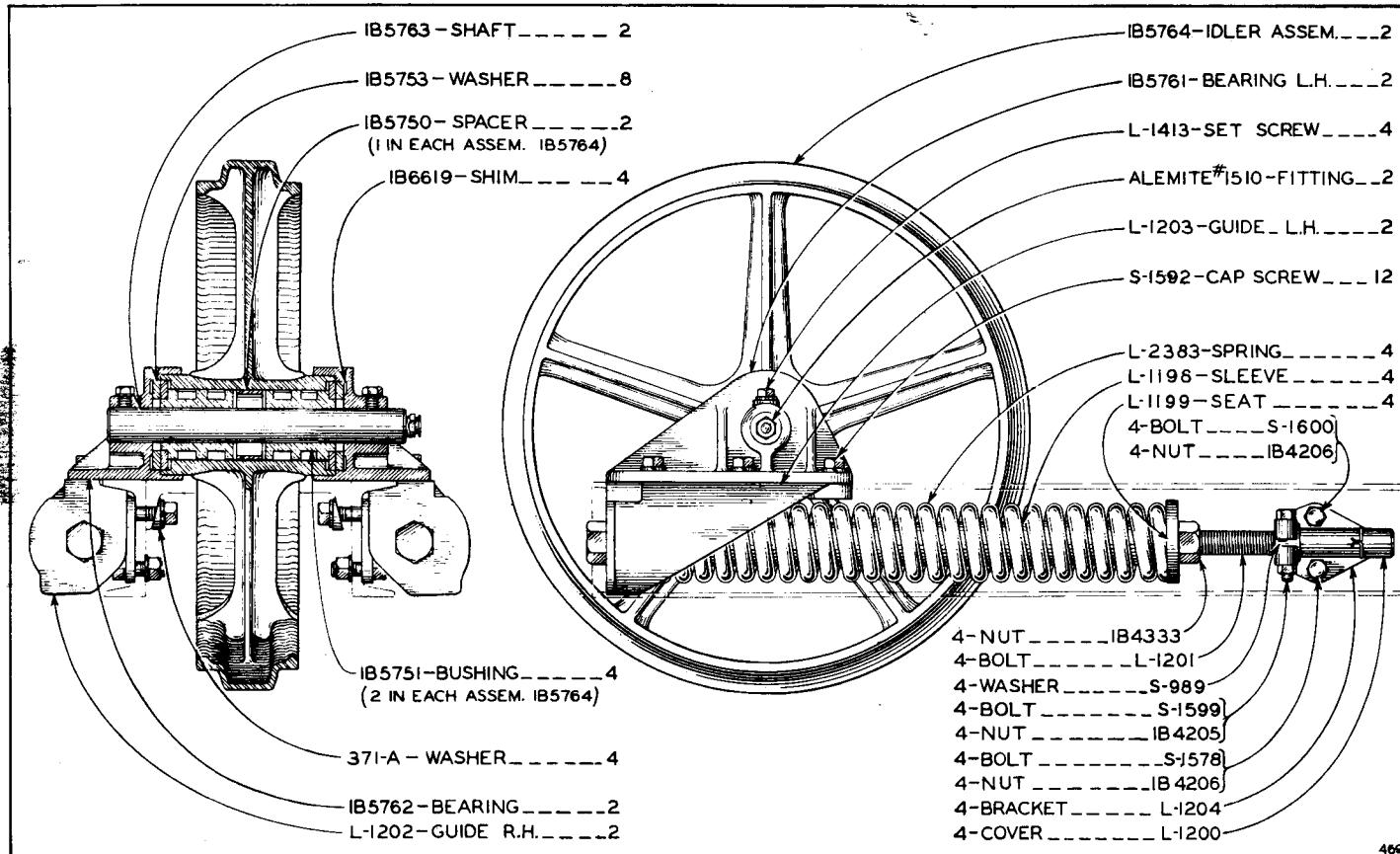


FRONT IDLER
(Machines 3C1 to 3C450 Inclusive)

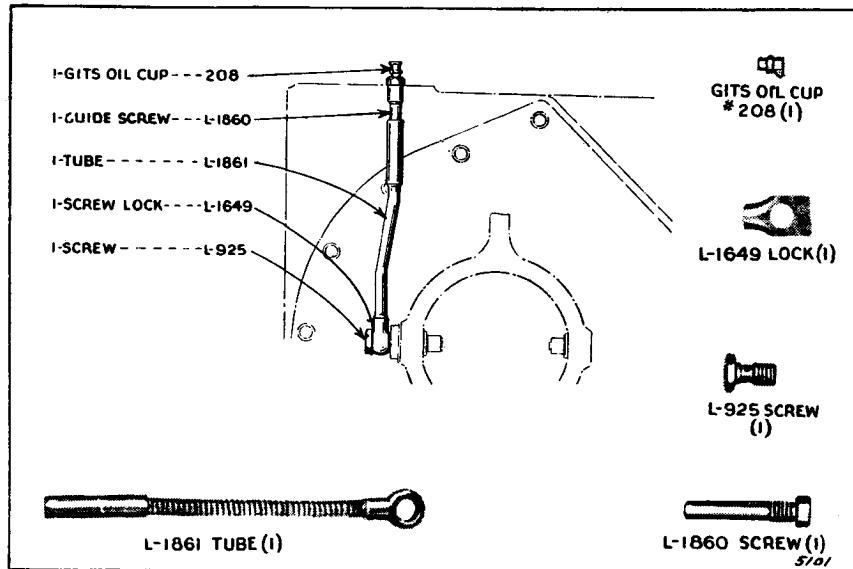
Note: RB 3004 Bronax Bushings can be used to replace IB 779 Bearings and S-1047 Washers.

4697

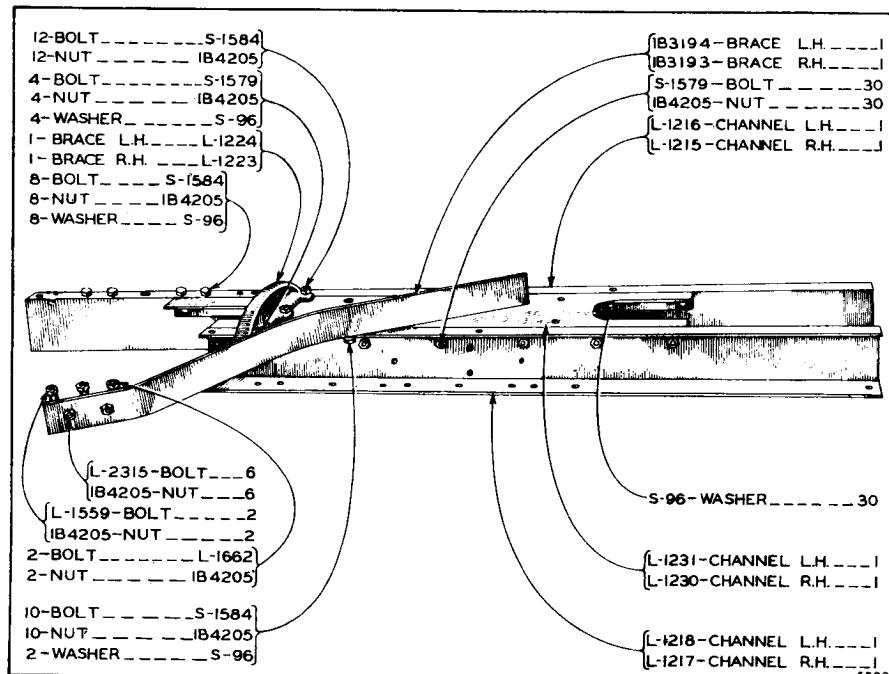
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



FRONT IDLER
(Effective with Machine 3C451)

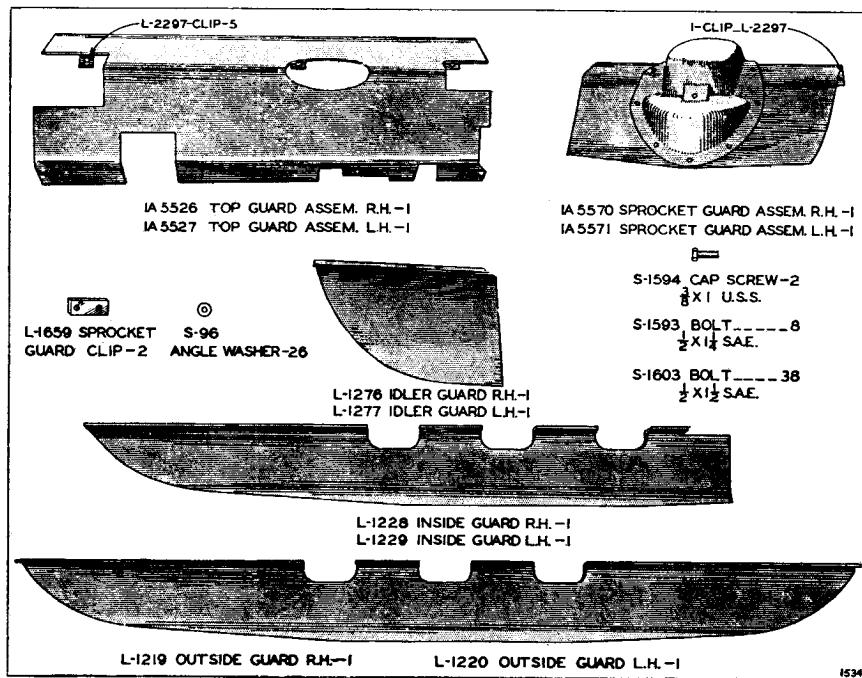


STEERING CLUTCH RELEASE COLLAR OIL TUBE

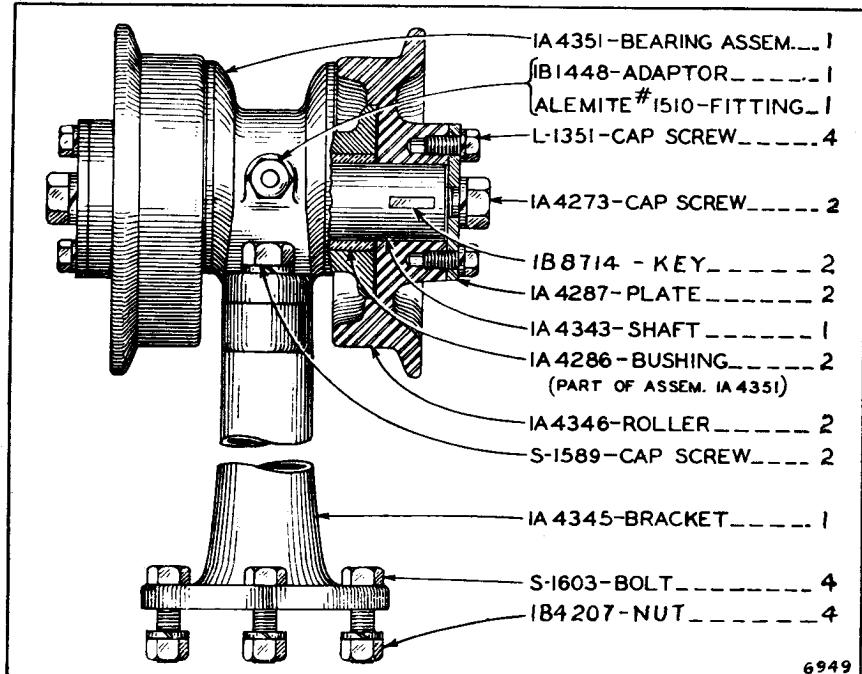


TRACK ROLLER FRAME

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



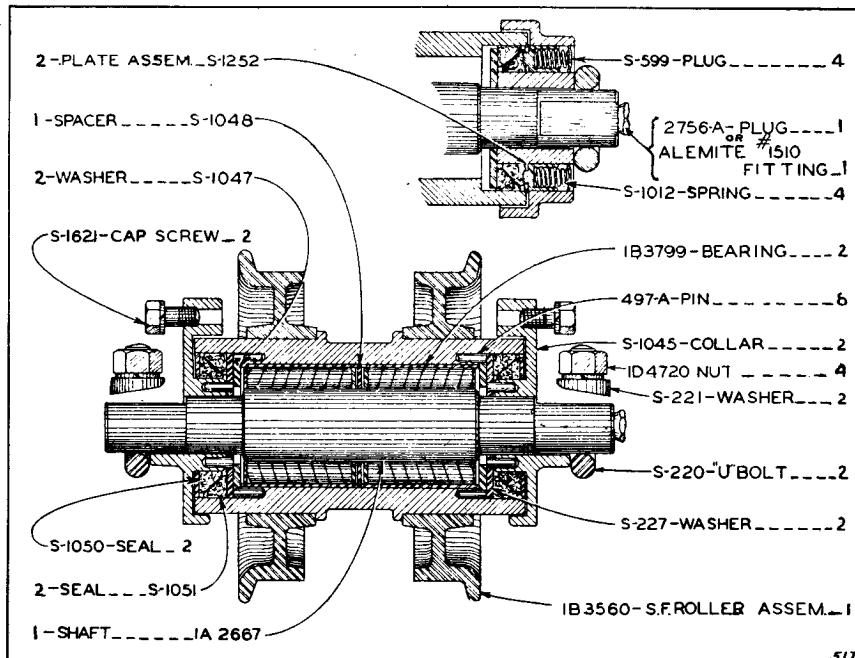
TRACK ROLLER FRAME GUARDS



6949

TRACK CARRIER ROLLER (2 Groups Req'd.)

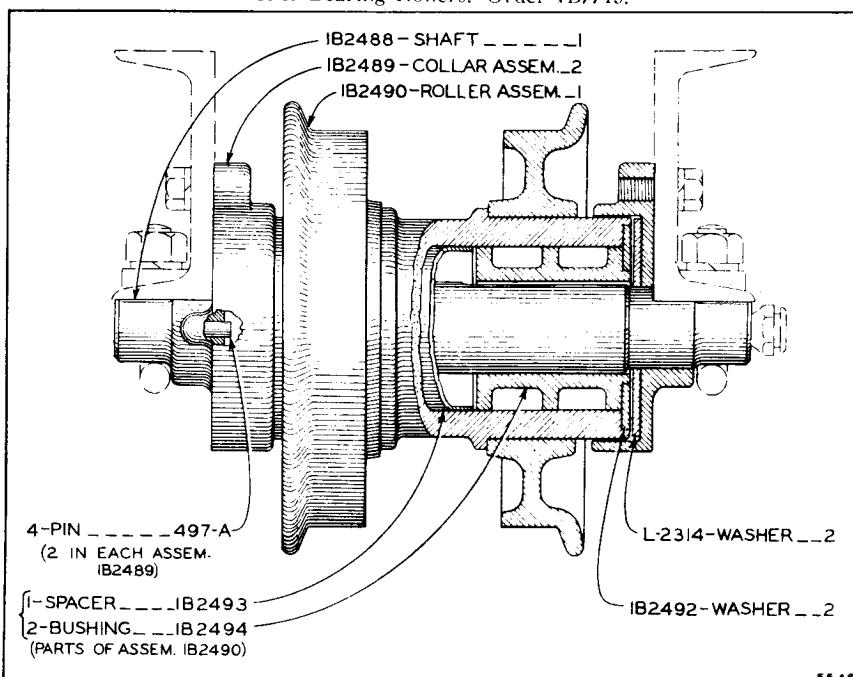
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



5172

TRACK ROLLER (6 Groups Req'd.)
Note: 2B3004 Bronze Bearings can be used to replace IB3799 Bearings and S-1047 Washers.
 (Machines 3C1 to 3C450 Inclusive)

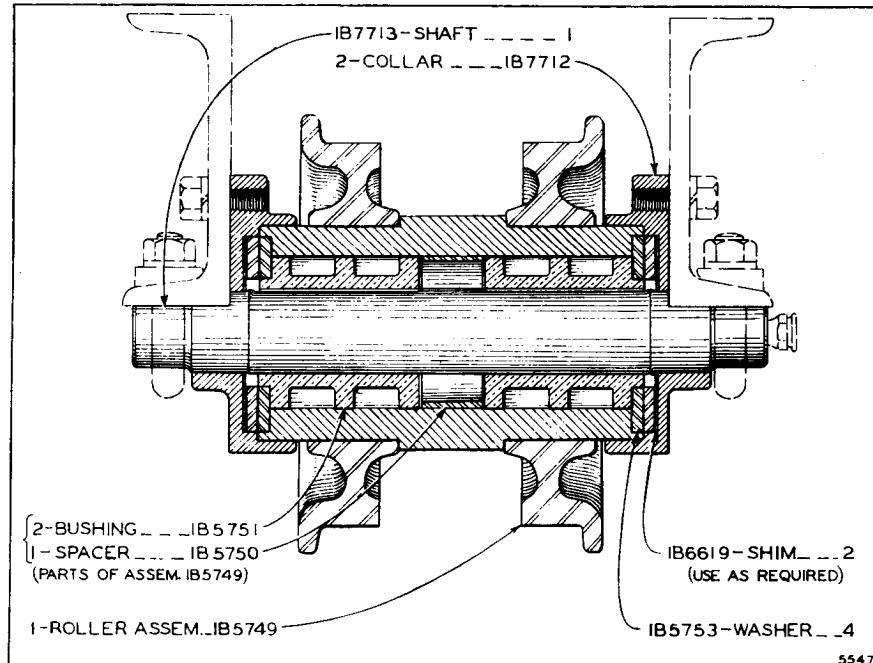
Note: If desired, Bronze Bearing Rollers can be installed to replace
 Roller Bearing Rollers. Order 1B7715.



5546

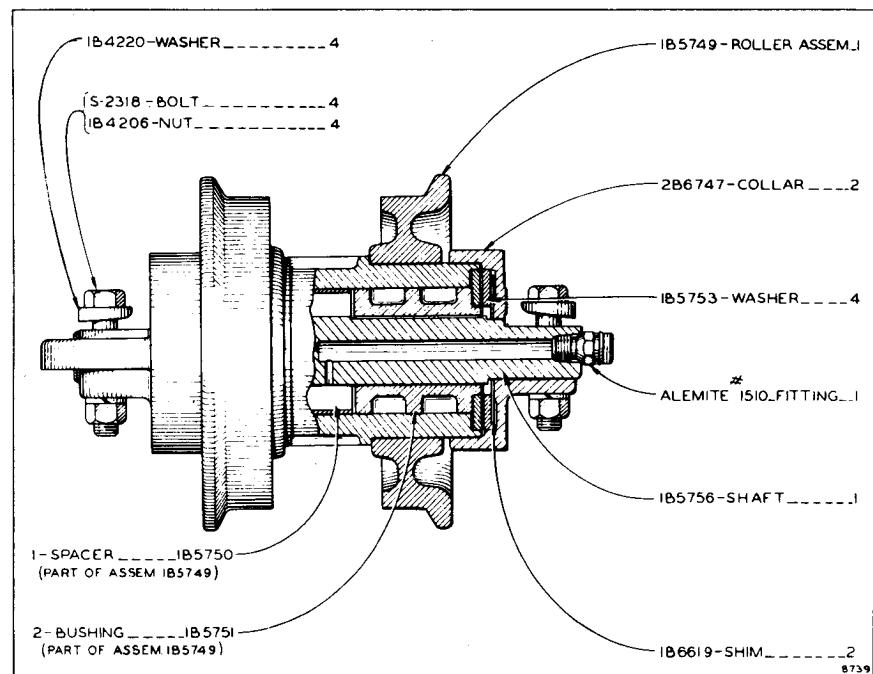
1B2491 TRACK ROLLER (6 Groups Req'd.)
 (Used for Replacement on Machines 3C1 to 3C450 Inclusive)
 (Only separate parts serviced. When complete Group is wanted order 1B7715)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



5547

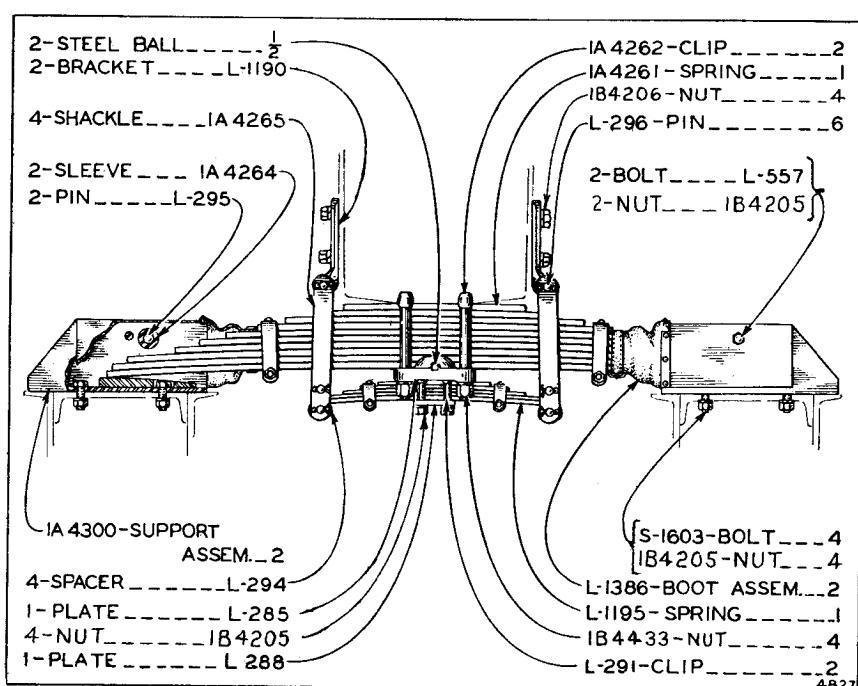
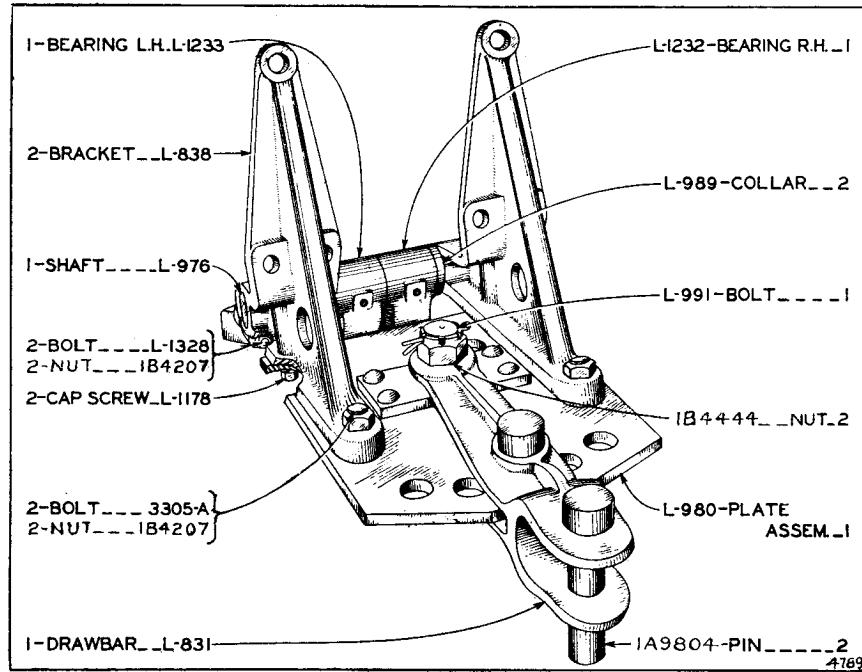
1B7715 TRACK ROLLER (6 Groups Req'd.)
 (Used for replacement on Machines 3C1 to 3C450 Inclusive)



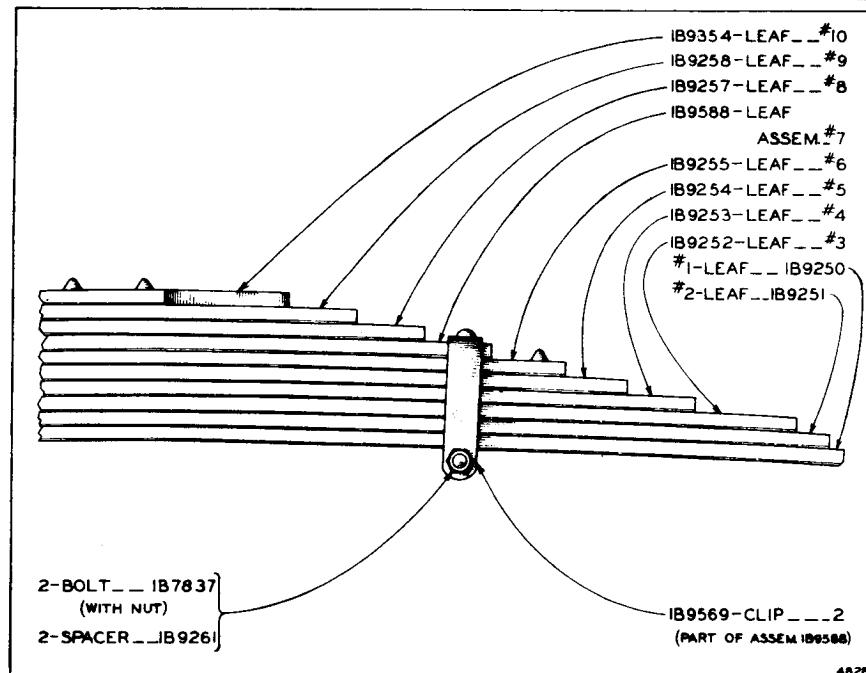
8739

TRACK ROLLER (6 Groups Req'd.)
 (Effective with Machine 3C451)

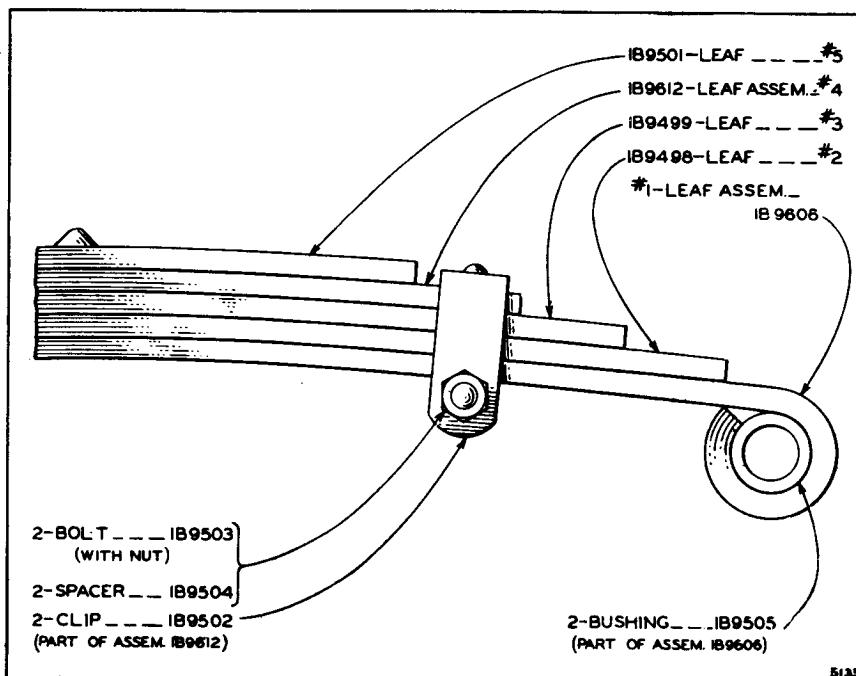
ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

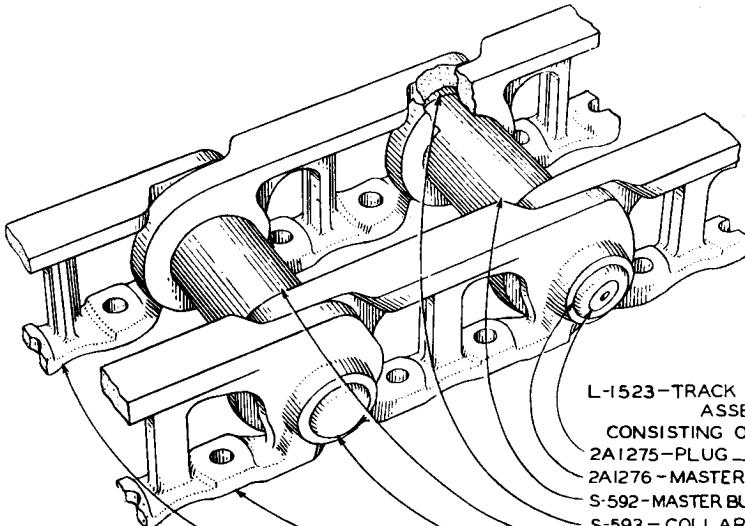


1A4261 SPRING



L-1195 SPRING

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



L-1523-TRACK LINK ASSEM.---1
CONSISTING OF:
2A1275-PLUG --- 2
2A1276-MASTER PIN --- 1
S-592-MASTER BUSHING --- 1
S-593-COLLAR --- 2
S-234-BUSHING --- 28
S-497-PIN --- 28
S-236-LINK L.H. --- 29
S-233-LINK R.H. --- 29

5901

TRACK LINK ASSEMBLY (2 Assemblies Req'd.)

*631468 Pin & Bushing Group
(Consists of complete set of pins &
bushings for one track.)*

Complete Track Assem. (2 Req'd. Per Tractor)	Shoe (29 Req'd. for One Track)
---	--------------------------------------

7" Grouser Shoe	1B5326	1B5215
7" " " H.T.	1B5322	1B5179
11" " " H.T.	1B5040	1B5041
11" " " H.T.	1B5323	1B5178
11" Semi-Skeleton Grouser Shoe	2B7873	2B7688
11" Flat Shoe	1A428	L-1901
11" Skeleton Shoe	1A429	L-1904
11" Semi-Skeleton Snow Shoe	2B9888	{ S.S. } 2B9889 (14 Req'd.) { D.S. } 2B9890 (15 Req'd.)
11" Rubber Shoe	S-1813-A	Plate S-1812 Shoe S-1811
13" Grouser Shoe	*1B5327	1B5043
13" " " H.T.	*1B5324	1B5177
13" " " 2" Offset R.H.	1B9727 { 1 Req'd. }	1B9731
13" " " " L.H.	1B9728 { 1 Req'd. }	1B9732
16" " " "	*1B5117	1B3209
16" " " H.T.	*1B5325	1B3217
16" " " 5" Offset R.H.	1B5721 { 1 Req'd. }	1B5693
16" " " " L.H.	1B5722 { 1 Req'd. }	1B5694
18" Angle Shoe	*1A1666	S-2303
20" Grouser Shoe	*2B8840	2B2090
24" Angle Shoe	*1A912	R-217
26" Grouser Shoe 2" Offset R.H.	*2B5813 { 1 Req'd. }	2B5851
26" " " " L.H.	*2B5814 { 1 Req'd. }	2B5852

2A3223 Track Shoe Bolt - 116 Req'd. for one Track
S-1584 " " " " " (Used only on Tracks
1A428, 1A429, 1A1666 & 1A912)

1B4432 " " " Nut - 116 Req'd. for one Track

H.T. - Heat Treated

S.S. - Single Spike

D.S. - Double Spike

* For use on Wide Gauge Models only.



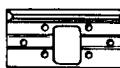
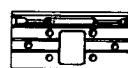
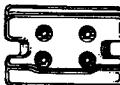
ICE GROUSER



ANGLE SHOE



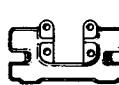
ICE & DIRT GROUSER

SEMI-SKELETON
GROUSER SHOESEMI-SKELETON SNOW SHOE
(DOUBLE-SPIKE)SEMI-SKELETON SNOW SHOE
(SINGLE-SPIKE)

FLAT SHOE



GROUSER SHOE



SKELETON SHOE

RUBBER SHOE
PLATE

RUBBER SHOE



STREET PLATE



DIRT GROUSER

6235

TRACK SHOES, GROUSERS AND STREET PLATES

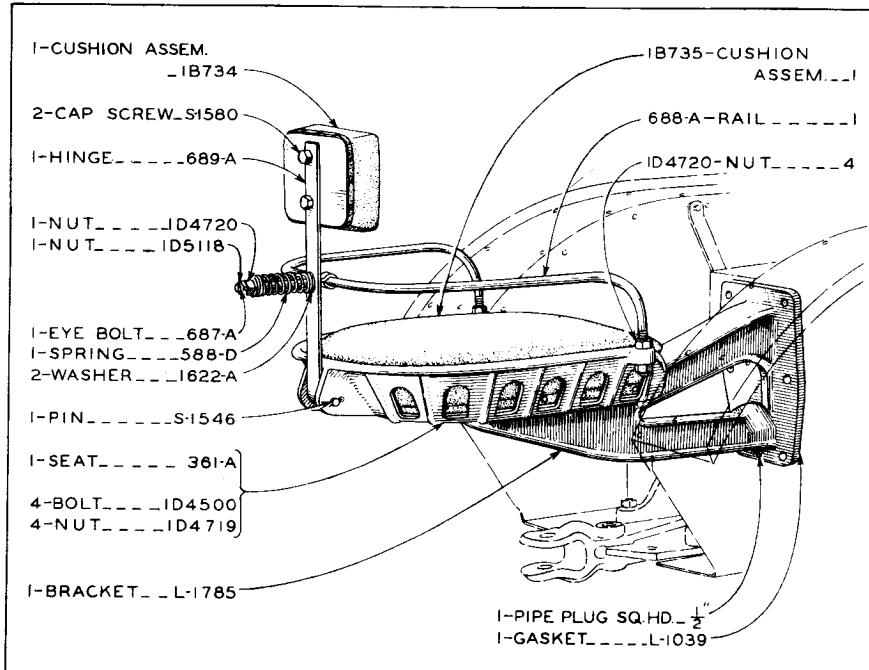
Name	Complete Group Nos. (Full Set)(Half Set)	Part Number	Unit Part Qty.in Full Set	Unit Part Qty.in Half Set	For use on Track Shoes
Ice & Dirt Grouser	1B2429	S-1828	58		L-812 & S-235*
Street Plate	1B5586	S-600	58		
Ice & Dirt Grouser	1B1489	2B3232	L-1934	58	S-235**, 1B888, 1B5041, L-1617, L85178, 2B7688, 2B9889, 2B9890, S-2094, 1B5043, 1B890, 1B5177, 1B9731, 1B9732, S-2570, 1B3209, 1B1968, 1B3217, 1B5693, 1B5694, 2B2090, 2B5851 & 2B5852
Street Plate	1B1494	2B3235	S-1927	58	30
				30	
Ice Grouser	1B1484	2B3234	L-1905 R.H. L-1906 L.H.	29 29 29	15 15 15
Dirt Grouser	1B1479	2B3233	L-1907 R.H. L-1908 L.H.	29 29 29	15 15 15
S-1584	Bolt 2 Req'd. for each Grouser	S-1828 & L-1934			
S-1844	" 1 "	" " L-1905, L-1906, L-1907 & L-1908			
S-1603	" 2 "	" " Street Plate S-600 & S-1927			
1B4205	Nut (Used with S-1584 & S-1603)				
1B4331	" " S-1844)				
15057	Washer (Used with S-1844)				
*	- Drop Forged	** - Rolled Steel			

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

1B2517 Rear Seat Group

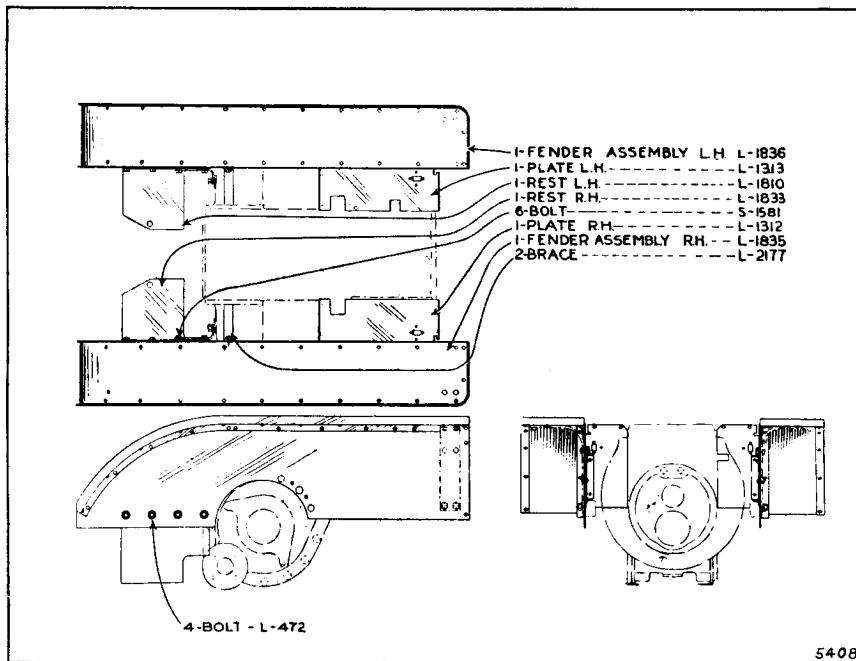
Consists of:

1	Brake Control Group	Page	60
1	Flywheel Clutch Control Group.	"	60
1	Gear Shift & Steering Clutch Control Group	"	61
1	Fender & Platform Group.	"	59
1	Seat Group	"	58
1	Tool Box Group	"	62

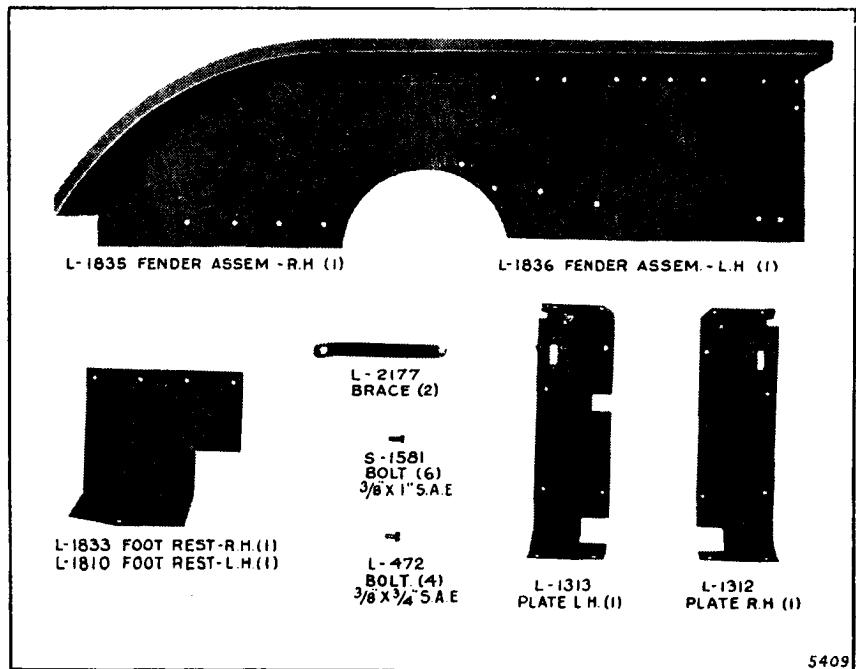


REAR SEAT GROUP

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

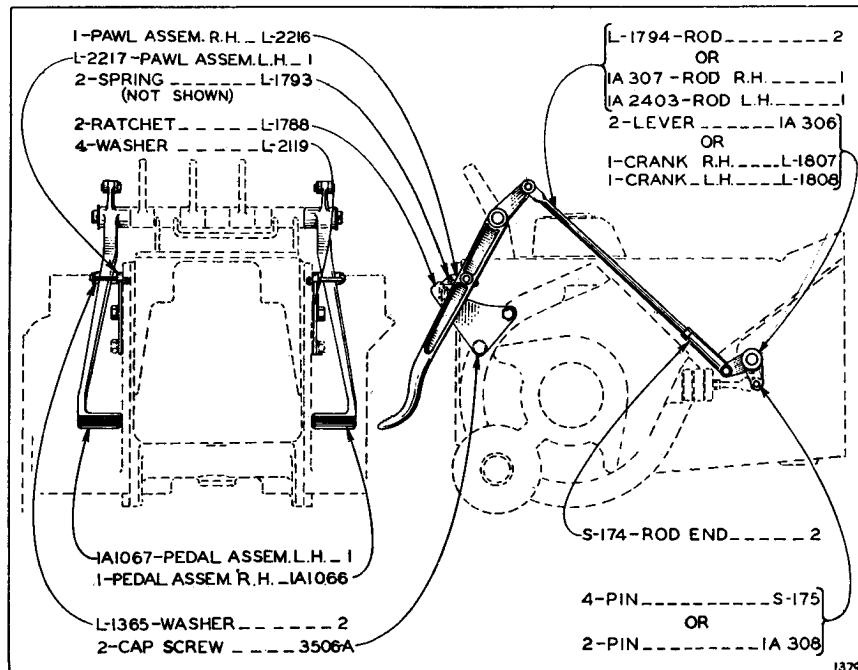


FENDER AND PLATFORM GROUP (Rear Seat)

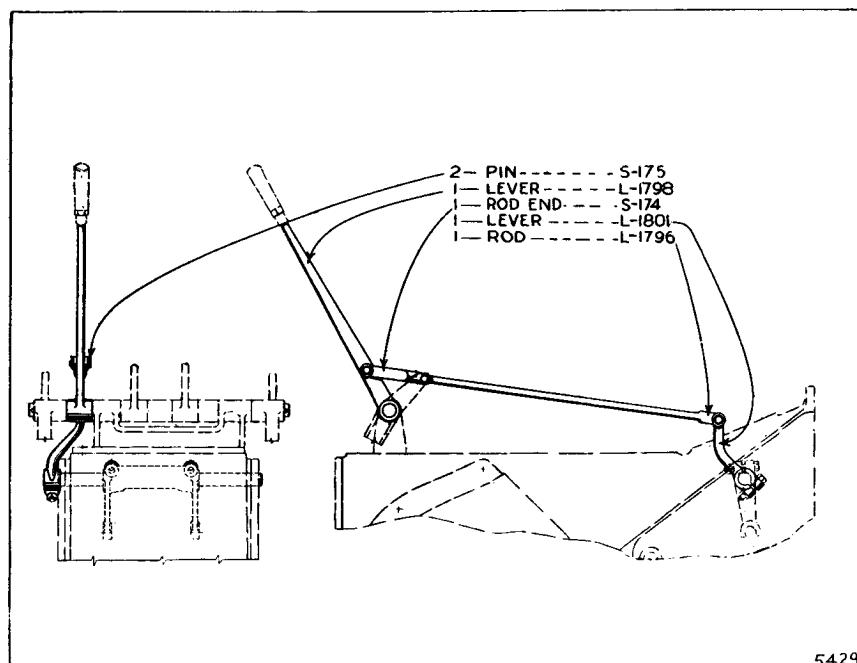


FENDER AND PLATFORM GROUP PARTS (Rear Seat)

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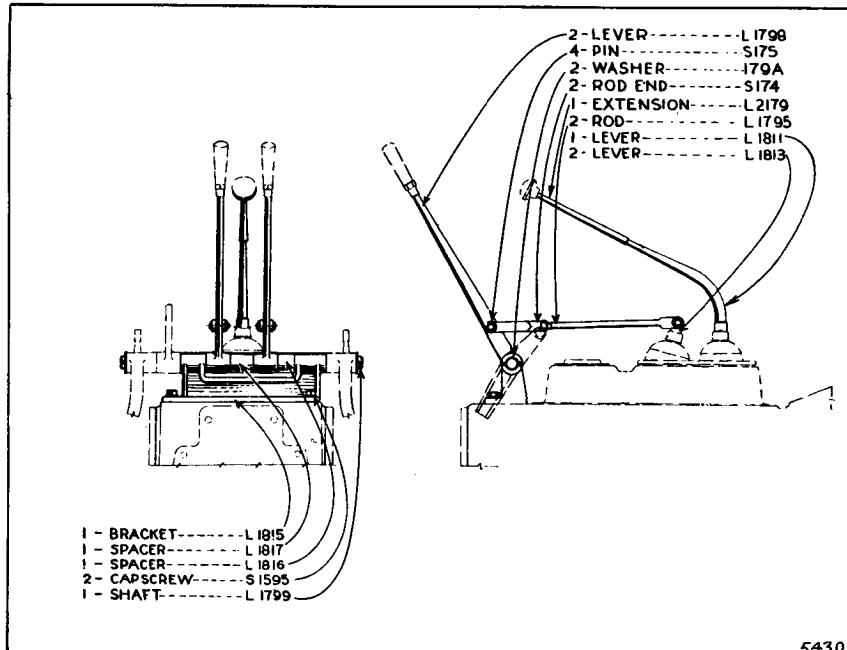
BRAKE CONTROL GROUP (Rear Seat)



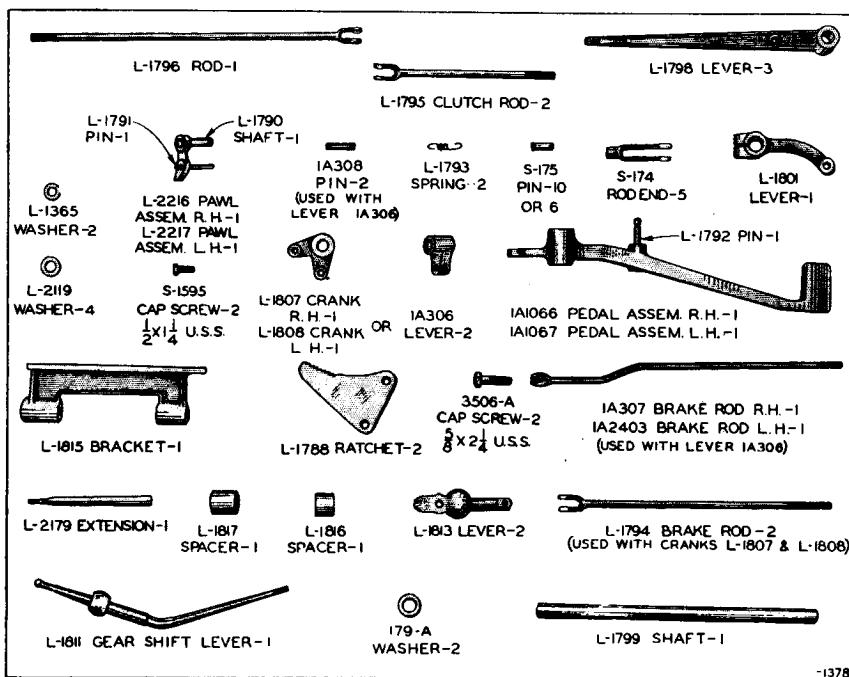
FLYWHEEL CLUTCH CONTROL GROUP (Rear Seat)

5429

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

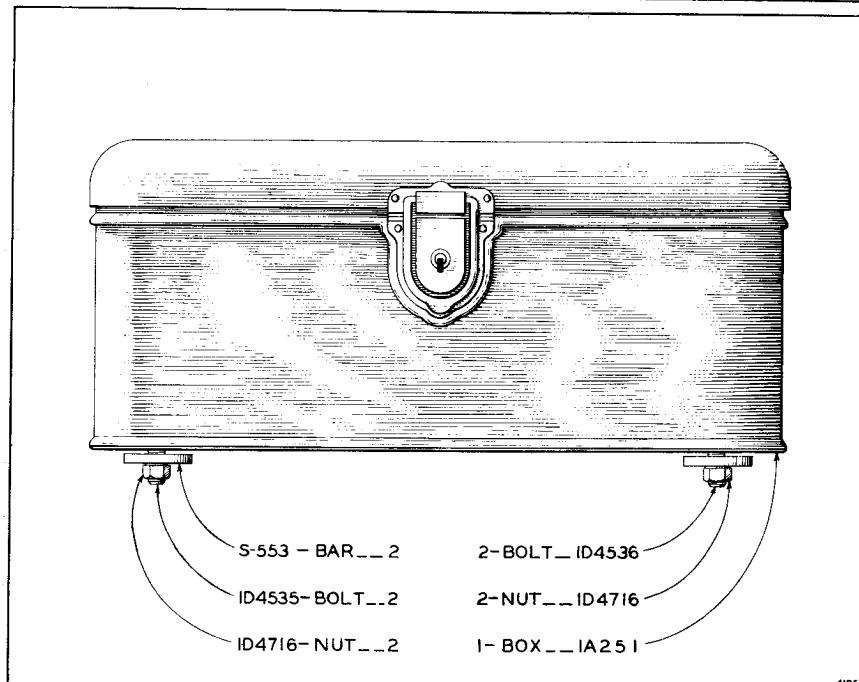


GEAR SHIFT AND STEERING CLUTCH CONTROL GROUP (Rear Seat)

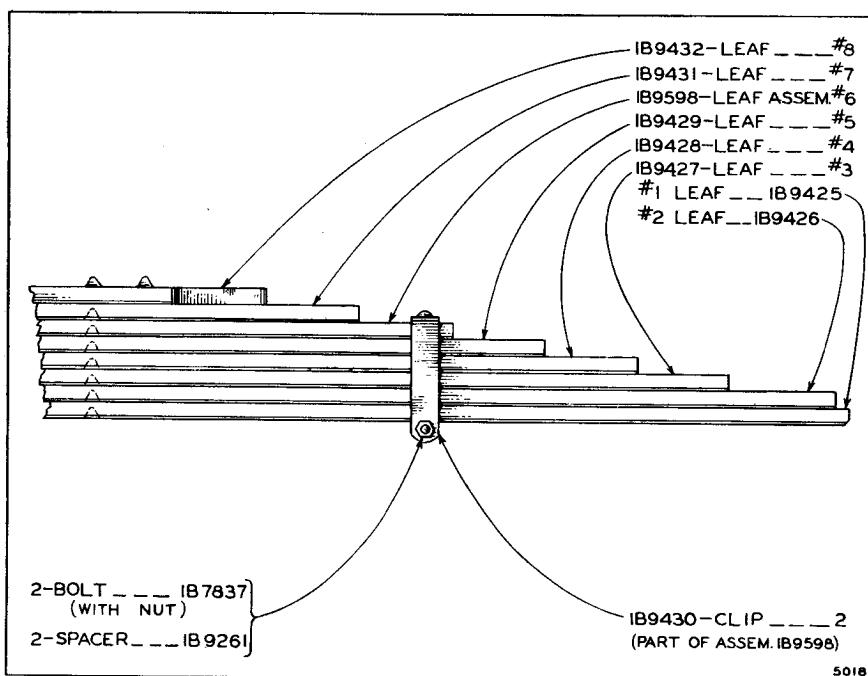


CONTROL PARTS (Rear Seat)

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS



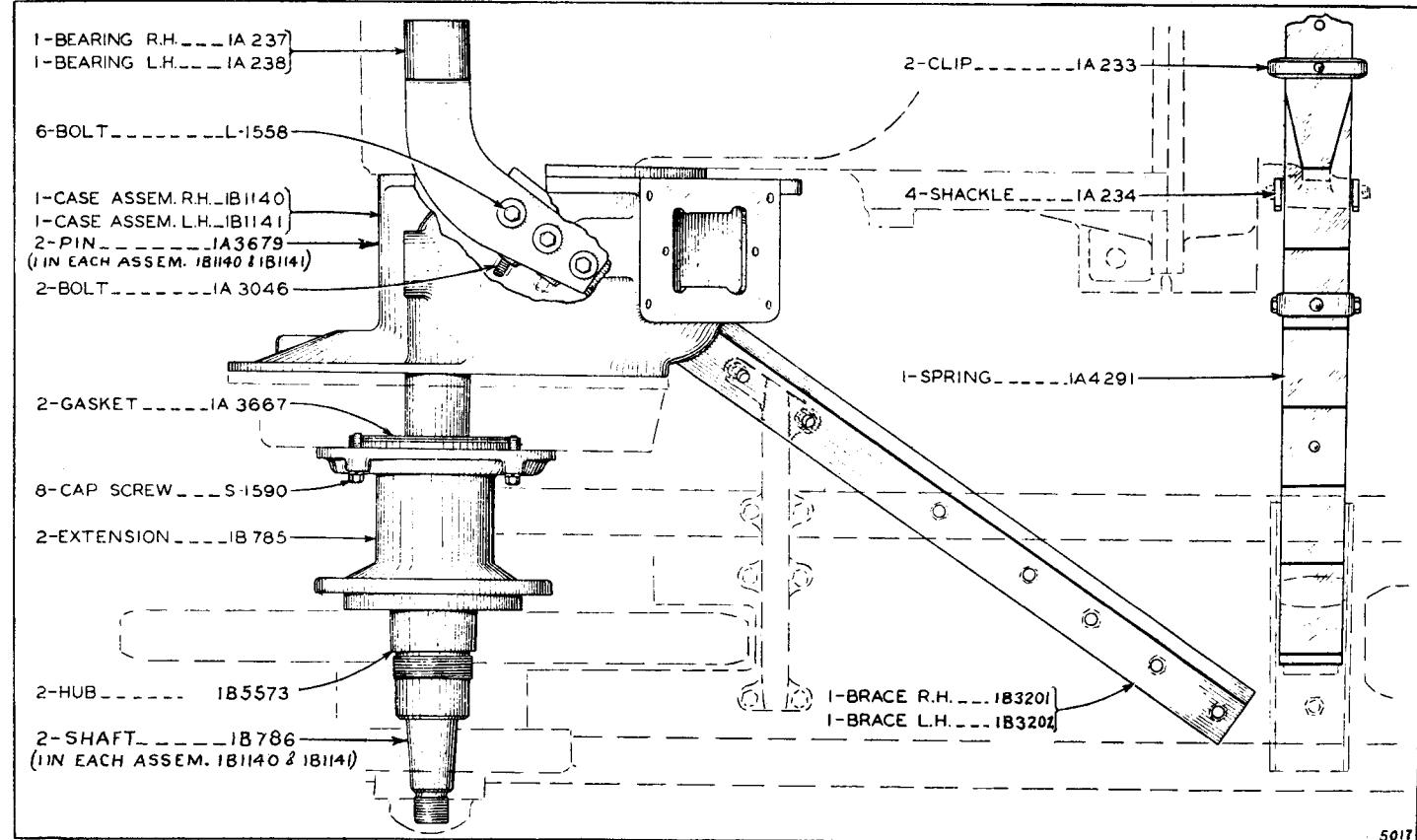
TOOL BOX GROUP (Rear Seat)



1A4921 SPRING

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

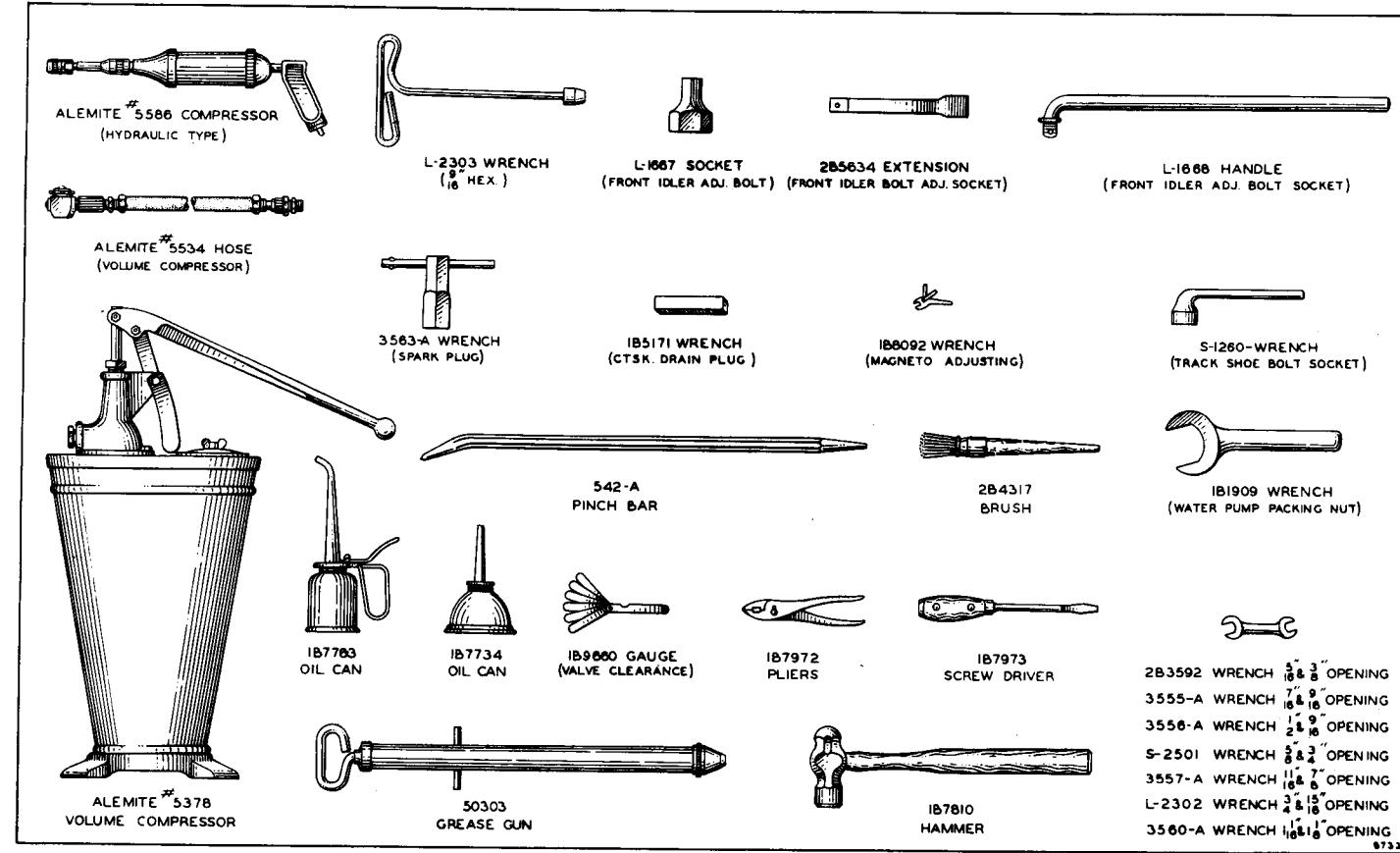


1B1108 WIDE GAUGE GROUP

ALWAYS GIVE MACHINE NUMBER WHEN ORDERING PARTS

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1A2548 TOOL GROUP