



T-38209

STEERING CLUTCHES

ITEM	PART NO.	QTY.	DESCRIPTION
1	050244	2	CLUTCH ASSEMBLY, steering (Consists of items 2 thru 10)
2	050214	2	PLATE, throwout
3	045066	16	SPACER, throwout plate
4	050236	16	SPRING, pressure
5	060649	2	HUB ASSEMBLY (Consists of 1 hub, 1 ring, 4 screws. Serviced only as a unit)
6	044478	20	DISC, friction (Raybestos)
7	624562	20	DISC, friction (steel)(Use as req'd)
8	050218	2	PLATE, pressure
9	049978	16	CAPSCREW, throwout plate
10	023633	8	WIRE, locking, 1/16" x 12"

(Continued)

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ITEM	PART NO.	QTY.	DESCRIPTION
12	630045	2	CAPSCREW, hub retaining (1"NF x 1-3/4")
12	627479	2	WASHER, locking, hub retaining capscrew
13	637932	2	WASHER ASSEMBLY, hub retaining (Includes item 14)
14	035793	2	PIN, clutch hub retaining washer (1/4" x 3/4")
15	050215	2	HUB, steering clutch driving
16	650753	20	BOLT, self-locking, 1/2"NC x 1-3/4"
17	050223	2	SLEEVE, steering clutch throwout
18	050440	2	BEARING, ball, steering clutch throwout
19	050227	4	BUSHING, pivot, throwout bearing (steel)
20	050249	2	CAGE ASSEMBLY, throwout bearing (Includes item 19)
	901652	2	PLUG, pipe, 1/4"NPT
21	059260	2	HOSE, lubricating, throwout bearing (9" long)
	901722	2	ELBOW, street, 90°, 1/4"NPT
22	050233	2	WICK, lubricating, throwout bearing hose
23	-----	-	DRUM, brake (See FINAL DRIVE PINION SHAFT)