

# 11-B

crawler tractor

## service manual

### STEERING CLUTCHES AND BRAKES

S/N 16C16001 - UP  
25L16001 - UP

Form 70682005 English  
(Same as 0682005-4)

### **WARNING**

**DO NOT OPERATE THIS MACHINE  
WITHOUT FIRST READING  
THE OPERATOR MANUAL**

*English*

### **NOTICE**

Allis-Chalmers Corporation and FIAT S.p.A. entered into a joint venture agreement to combine their manufacture, sale and service of construction machinery products throughout the world after January 1, 1974.

In view of the new enterprise, wherever in this publication reference is made to Allis-Chalmers or your Allis-Chalmers dealer, such reference is intended to identify FIAT-ALLIS Construction Machinery Inc. or your FIAT-ALLIS dealer.



81



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## FOREWORD

This manual contains the Fiat-Allis approved procedures for overhaul of 11B steering clutches, brakes and the related hydraulic system components.

All torque values given in this manual are for clean and lubricated threads.

Assure best results and maintain original quality by always using Fiat-Allis parts.

Always furnish Dealer with Crawler Tractor Serial Number when ordering parts.

Many equipment owners employ the Dealer's service department for all work other than routine lubrication, adjustments, and minor service. This practice is encouraged, as our Dealers are well informed and equipped to render factory approved service.

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### NOTICE

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